With
$$dq = q_f - q_0$$
 and final time t_f :

$$q(t) = q_0 + P(t)dq$$
 with
$$\begin{cases} P(0) = 0 & P(t_f) = 1 \\ \dot{q}(0) = 0 & \dot{q}(t_f) = 0 \\ \ddot{q}(0) = 0 & \ddot{q}(t_f) = 0 \end{cases}$$

$$P(t) = p_0 + p_1 t + p_2 t^2 + p_3 t^3$$

Ok for position and velocity constraints

$$P(t) = p_0 + p_1 t + p_2 t^2 + p_3 t^3 + p_4 t^4 + p_5 t^5$$

Ok for position, velocity and acceleration constraints

Initial / final constraints for $\begin{cases} q(t) = q_0 + P(t)dq \\ P(t) = p_0 + p_1t + p_2t^2 + p_3t^3 \end{cases}$

• Position
$$\begin{cases} P(0) = p_0 & = 0 \\ P(t_f) = p_0 + p_1 t_f + p_2 t_f^2 + p_3 t_f^3 & = 1 \end{cases} \Rightarrow p_0 = 0$$

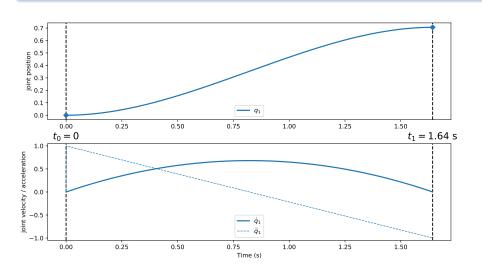
• Velocity
$$\begin{cases} \dot{P}(0) = p_1 & = 0 \\ \dot{P}(t_f) = p_1 + 2p_2t_f + 3p_3t_f^2 & = 0 \end{cases} \Rightarrow p_1 = 0$$

Solved to
$$P(t) = 3(t/t_f)^2 - 2(t/t_f)^3$$

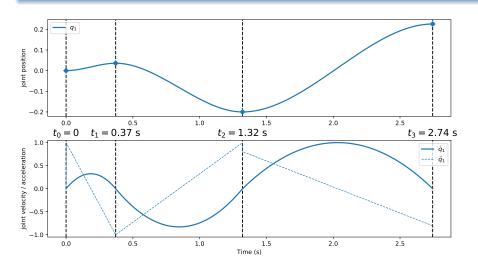
Use constraints to find smallest t_f

•
$$|\dot{q}(t)|_{\text{max}} = \frac{3|dq|}{2t_f} \Rightarrow t_f \ge \frac{3|dq|}{2v_{\text{max}}}$$

•
$$|\ddot{q}(t)|_{\max} = \frac{6|dq|}{t_f^2} \Rightarrow t_f \ge \sqrt{\frac{6|dq|}{a_{\max}}}$$



Here max acceleration limits *t_f* discontinuous acceleration



Max velocity or acceleration limits t_f , discontinuous acceleration Arbitrary choice: $v_{f,k} = v_{0,k+1} = \frac{1}{2} \left(\frac{dq_k}{t_{f,k}} + \frac{dq_{k+1}}{t_{f,k+1}} \right)$

Initial / final constraints for

$$\begin{cases} q(t) = q_0 + P(t)dq \\ P(t) = p_0 + p_1t + p_2t^2 + p_3t^3 + p_4t^4 + p_5t^5 \end{cases}$$

• Position
$$\begin{cases} P(0) = p_0 & = 0 \\ P(t_f) = p_0 + p_1 t_f + p_2 t_f^2 + p_3 t_f^3 + p_4 t_f^4 + p_5 t_f^5 & = 1 \end{cases} \Rightarrow p_0 = 0$$

• Velocity
$$\begin{cases} \dot{P}(0) = p_1 dq & = 0 \\ \dot{P}(t_f) = p_1 + 2p_2t_f + 3p_3t_f^2 + 4p_4t_f^3 + 5p_5t_f^4 & = 0 \end{cases} \Rightarrow p_1 = 0$$

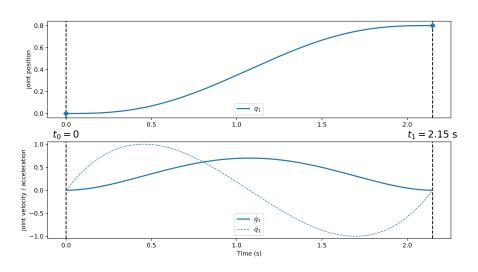
• Acceleration
$$\begin{cases} \ddot{P}(0) = 2p_2 & = 0 \\ \ddot{P}(t_f) = p_2 + 6p_3t_f + 12p_4t_f^2 + 20p_5t_f^3 & = 0 \end{cases} \Rightarrow p_2 = 0$$

Solved to
$$P(t) = 10(t/t_f)^3 - 15(t/t_f)^4 + 6(t/t_f)^5$$

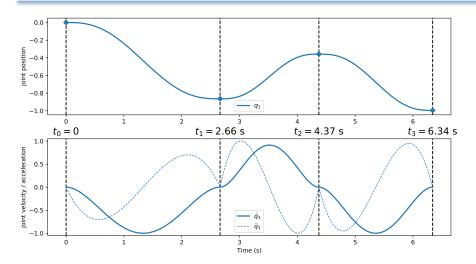
Use constraints to find smallest t_f

•
$$|\dot{q}(t)|_{\max} = \frac{15|dq|}{8t_f} \Rightarrow t_f \geq \frac{15|dq|}{8v_{\max}}$$

•
$$|\ddot{q}(t)|_{\mathsf{max}} = \frac{10|dq|}{\sqrt{3}t_{\mathsf{f}}^2} \Rightarrow t_{\mathsf{f}} \geq \sqrt{\frac{10|dq|}{\sqrt{3}a_{\mathsf{max}}}}$$



Here max acceleration limits t_f , continuous acceleration



Max velocity or acceleration limits t_f , continuous acceleration

Arbitrary choice:
$$\begin{cases} v_{f,k} = v_{0,k+1} &= \frac{1}{2} \left(\frac{dq_k}{t_{f,k}} + \frac{dq_{k+1}}{t_{f,k+1}} \right) \\ a_{f,k} = a_{0,k+1} &= 0 \end{cases}$$

Dealing with several joints

Smallest t_f from worst joint (slowest / longest distance)

Initial / final constraints

- If possible: null velocity and acceleration
- If not: null velocity

With several via points?

- Unknown velocity / acceleration at via point
- Arbitrary choice not satisfactory
- Back to degree 3: splines

From q_0 to a sequence of via points q_k^* , $1 \le k \le n$

• with $T_k = t_k - t_{k-1}$ for $k \in [1, n]$

n sub-pathes to generate with via-points constraints:

- Position $q_{k-1}(T_{k-1}) = q_k(0) = q_{k-1}^*$
- Velocity $\dot{q}_{k-1}(T_{k-1}) = \dot{q}_k(0)$
- Acceleration $\ddot{q}_{k-1}(T_{k-1}) = \ddot{q}_k(0)$

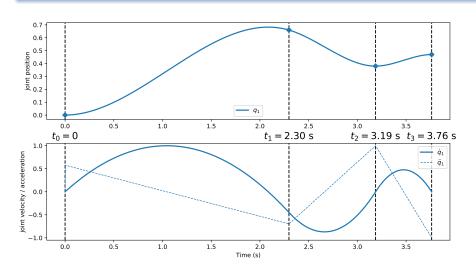
Number of actual constraints

- Initial/final positions: 2
- Intermediary positions: 2(n-1)
- Intermediary acceleration: (n − 1)
- Initial / final velocities: 2

Intermediary velocities: (n-1)

4*n* constraints for *n* sub-pathes

- 1 sub-path = degree 3 polynomial
- $q_k(t) = p_{k,0} + p_{k,1}t + p_{k,2}t^2 + p_{k,3}t^3$
- No explicit intermediate velocities / acceleration
- Unknown: T_k , $1 \le k \le n$



Max velocity or acceleration limits t_k , continuous acceleration Arbitrary choice: $v_0 = v_f = 0$

Assume T_k is given, equation for sub-path $k \in [1, n]$:

•
$$q_k(t) = p_{k,0} + p_{k,1}t + p_{k,2}t^2 + p_{k,3}t^3$$
 with
$$\begin{cases} q_k(0) &= q_{k-1}^* \\ q_k(T_k) &= q_k^* \\ \dot{q}_k(0) &= v_{k-1} \\ \dot{q}_k(T_k) &= v_k \end{cases}$$

Solves to:

$$\begin{cases} p_{k,0} &= q_{k-1}^* \\ p_{k,1} &= v_{k-1} \\ p_{k,2} &= \frac{1}{T_k} \left(3 \frac{q_k^* - q_{k-1}^*}{T_k} - 2 v_{k-1} - v_k \right) \\ p_{k,3} &= \frac{1}{T_k^2} \left(2 \frac{q_{k-1}^* - q_k^*}{T_k} + v_{k-1} + v_k \right) \end{cases}$$

Involves the knowledge of v_k ...

Based on acceleration continuity (not used yet)

Accelerations $\ddot{q}_k(T_k)$ and $\ddot{q}_{k+1}(0)$ should be equal $(k \in [1, n-1])$

- $\ddot{q}_k(T_k) = 2p_{k,2} + 6p_{k,3}T_k$
- $\ddot{q}_{k+1}(0) = 2p_{k+1,2}$

Acceleration continuity equation:

$$T_{k+1}v_{k-1} + 2(T_{k+1} + T_k)v_k + T_kv_{k+1} = \frac{3}{T_kT_{k+1}} \left(T_k^2(q_{k+1}^* - q_k^*) + T_{k+1}^2(q_k^* - q_{k-1}^*)\right)$$

In matrix form:

$$\begin{bmatrix} T_2 & 2(T_2+T_1) & T_1 & 0 & \dots & \dots & 0 \\ 0 & T_3 & 2(T_3+T_2) & T_2 & 0 & \dots & 0 \\ \vdots & \ddots & T_{k+1} & 2(T_{k+1}+T_k) & T_k & \ddots & 0 \\ 0 & \dots & \dots & 0 & T_n & 2(T_n+T_{n-1}) & T_{n-1} \end{bmatrix} \begin{bmatrix} v_0 \\ \vdots \\ v_n \end{bmatrix} = \begin{bmatrix} c_1 \\ \vdots \\ c_{n-1} \end{bmatrix}$$

n-1 equations for n+1 unknown

• v_0 and v_n can be set arbitrarily

With known v_0 and v_n :

$$\begin{bmatrix} 2(T_2+T_1) & T_1 & 0 & \cdots & 0 \\ T_3 & 2(T_3+T_2) & T_2 & 0 & \cdots & 0 \\ \vdots & T_{k+1} & 2(T_{k+1}+T_k) & T_k & \cdots & 0 \\ 0 & \cdots & 0 & T_n & 2(T_n+T_{n-1}) \end{bmatrix} \begin{bmatrix} v_1 \\ \vdots \\ v_{n-1} \end{bmatrix} = \begin{bmatrix} c_1 - T_2 v_0 \\ c_2 \\ \vdots \\ c_{n-2} \\ c_{n-1} - T_{n-1} v_n \end{bmatrix}$$

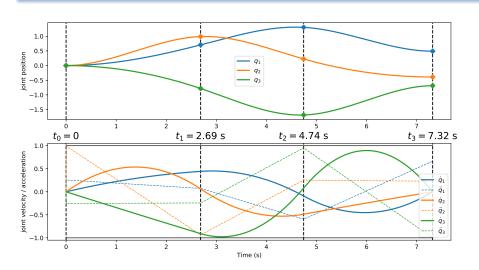
$$(n-1) \times (n-1)$$
 tri-diagonal matrix to invert: easy

Unique solution from given sequence of (T_1, \ldots, T_n)

- May not ensure minimum time travel
- May not ensure velocity / acceleration limits

Minimization of $\sum_{k=1}^{n} T_k$ under velocity and acceleration limits

For several joints: use same (T_1, \ldots, T_n)



Max velocity or acceleration limits t_k , continuous acceleration Arbitrary choice: $v_0 = v_f = 0$