Employee Attrition Prediction Report

Project 51 — HR Analytics

1. Project Overview

Employee attrition is a critical concern for organizations, as it impacts productivity, morale, and recruitment costs. The objective of this project is to **analyze patterns of employee attrition** and build a predictive model to identify employees at risk of leaving. This allows HR teams to take proactive retention measures.

Dataset Used: IBM HR Analytics Employee Attrition Dataset from Kaggle

Number of Records: 1,470 employees

Features: Age, BusinessTravel, Department, DistanceFromHome, Education, JobRole,

MonthlyIncome, OverTime, YearsAtCompany, etc.

Target Variable: Attrition (Yes/No)

2. Data Cleaning & Preprocessing

• Converted Attrition to numeric: Yes \rightarrow 1, No \rightarrow 0

- Dropped irrelevant columns: EmployeeCount, EmployeeNumber, Over18, StandardHours
- Encoded categorical variables using one-hot encoding (BusinessTravel, Department, JobRole, MaritalStatus, OverTime, Gender, EducationField)

3. Exploratory Data Analysis (EDA)

Attrition Distribution:

- Majority of employees stayed (No), while a smaller portion left (Yes).
- Attrition rate: ~16% of employees left the company.

Key Observations:

- 1. **Department:** Attrition is higher in Research & Development compared to Sales and HR.
- 2. **OverTime:** Employees working overtime are more likely to leave.
- 3. **Age:** Younger employees tend to have higher attrition.
- 4. **Monthly Income:** Employees with lower monthly income show higher attrition.

5. **Years at Company:** Employees with fewer years at the company are more likely to leave.

Visualizations created:

- Count plots for Attrition by Department and OverTime
- Boxplots for Age vs Attrition, Monthly Income vs Attrition

4. Modeling Approach

Data Split:

• Train set: 80% of data

• Test set: 20% of data

• Stratified split to preserve target proportion

Models Used:

- 1. Logistic Regression baseline predictive model
- 2. **Random Forest Classifier** tree-based ensemble model for better accuracy and feature importance

5. Model Evaluation

Model	Accuracy Precision Recall F1-score

Logistic Regression 0.86 0.71 0.53 0.61

Random Forest Classifier 0.88 0.74 0.58 0.65

- Random Forest performed better than Logistic Regression.
- Both models show reasonable predictive ability, though recall indicates some employees at risk may be missed.

6. Feature Importance (Random Forest)

Top 10 features influencing attrition:

- 1. OverTime
- 2. MonthlyIncome

- 3. Age
- 4. JobRole
- 5. YearsAtCompany
- 6. JobLevel
- 7. DistanceFromHome
- 8. EnvironmentSatisfaction
- 9. TotalWorkingYears
- 10. RelationshipSatisfaction

Insight: Employees working overtime, earning lower salaries, and younger employees with fewer years at the company are more likely to leave.

7. Business Insights & Recommendations

- 1. **OverTime Management:** Reduce excessive overtime or provide incentives for overtime work.
- 2. **Compensation Review:** Monitor salary levels and provide fair compensation to reduce attrition.
- 3. **Employee Engagement:** Focus on younger employees with less experience through mentorship and career development programs.
- 4. **Job Role Alignment:** Pay attention to high-risk job roles to retain key talent.
- 5. **Work-Life Balance:** Improve work-life balance programs to retain employees working long hours.

8. Conclusion

- Predictive modeling can help identify employees at risk of leaving.
- Random Forest provides both good predictive performance and feature interpretability.
- HR teams can leverage these insights to design proactive retention strategies, reducing attrition costs and improving workforce stability.