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# Introduction

The task of power electronics is to process and control the flow of electric energy by supplying voltages and currents in a form that is optimally suited for user loads.

## 1.1 Block Diagram of Power Electronic Systems

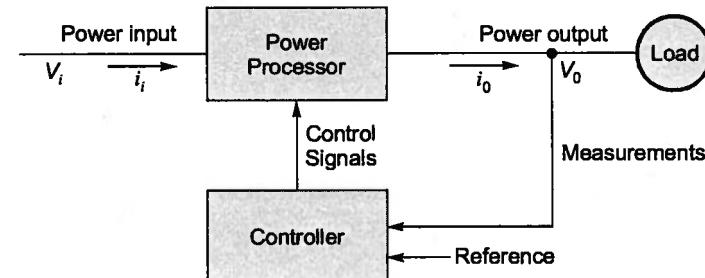


Figure-1.1

Power electronics may be defined as the application of solid state electronics for the control and conversion of electric power.

### History of Power Electronics

The history of power electronics began with the introduction of the mercury arc rectifier in 1900. The first electronics revolution began in 1948 with the invention of the silicon transistor at Bell Telephone Laboratories by Bardeen, Brattain and Shockley. The next breakthrough, in 1956, was also from Bell Laboratories: the invention of the PNPN triggering transistor, which was defined as a thyristor or silicon controlled rectifier (SCR). The second electronics revolution began in 1958 with the development of the commercial thyristor by the General Electric Company. That was the beginning of a new era of power electronics. The micro electronics revolution gave us the ability to process a huge amount of information at incredible speed. The power electronics revolution is giving us the ability to shape and control large amounts of power with ever increasing efficiency.

## Scope and Applications

### 1. Switch Mode (DC) Power Supplies and Uninterruptible Power Supplies

Advances in micro electronics fabrication technology have led to the development of computers, communication equipment and consumer electronics, all of which require regulated dc power supplies and often uninterrupted power supplies.

### 2. Energy Conservation

Increasing energy costs and the concern for the environment have combined to make energy conservation a priority. Adjustable speed motor drives, load proportional, capacity modulated heat pumps and air conditioners are examples of applying power electronics to achieve energy conservation.

### 3. Process Control and Factory Automation

There is a growing demand for the enhanced performance offered by adjustable speed driven pumps and compressors in process control. Robots in automated factories are powered by electric servo (adjustable speed and position) drives. It should be noted that the availability of process computers is a significant factor in making process control and factory automation feasible.

### 4. Transportation

In many countries, electric trains have been in widespread use for a long time. Now, there is also a possibility of using electric vehicles in large metropolitan areas to reduce smog and pollution. Electric vehicles would also require battery chargers that utilize power electronics.

### 5. Electro Technical Applications

These include equipment for welding, electroplating, and induction heating.

### 6. Utility Related Applications

One such application is in transmission of power over high voltage dc (HVDC) lines. Power electronics is also beginning to play a significant role as electric utilities attempt to utilize the existing transmission network to a higher capacity. Potentially, a large application is in the interconnection of photo voltaic and wind electric systems to the utility grid.

## Power Electronic Applications

### 1. Residential

Refrigeration and freezers, Space heating, Air conditioning, Cooking, Lighting, Electronics (personal computers, other entertainment equipment).

### 2. Commercial

Heating, Ventilating, and Air conditioning, Central refrigeration, Lighting, Computers and Office equipment, Uninterruptible Power Supplies (UPSs), Elevators.

### 3. Industrial

Pumps, Compressors, Blowers and Fans, Machine tools (Robots), Arc furnaces, Induction furnaces, Lighting, Industrial lasers, Induction heating, Welding.

### 4. Transportation

Traction control of electric vehicles, Battery chargers for electric vehicles, Electric locomotives, Street cars, Trolley buses, Subways, Automotive electronics including engine controls.

### 5. Utility Systems

High voltage dc transmission (HVDC), Static var compensation (SVC), Supplemental energy sources (wind, photovoltaic), Fuel cells, Energy storage systems, Induced draft fans and Boiler feedwater pumps.

### 6. Aerospace

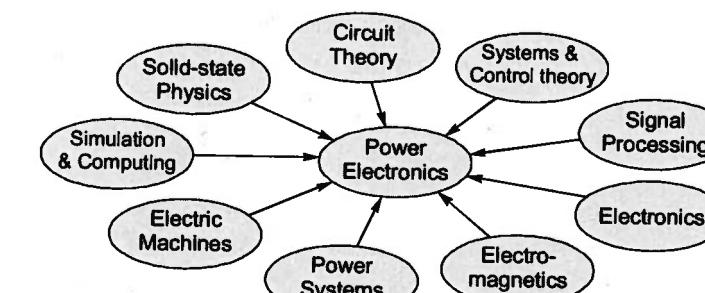
Space shuttle power supply systems, Satellite power systems, Aircraft power systems.

### 7. Telecommunications

Battery chargers, Power supplies (DC and UPS).

## Interdisciplinary Nature of Power Electronics

The study of power electronics encompasses many fields within electrical engineering. Combining the knowledge of these diverse fields makes the study of the subject challenging as well as interesting. There are many potential advances in all these fields that will improve the prospects for applying power electronics to new applications.



**Figure-1.2: Interdisciplinary nature of power electronics**

## Types of Power Electronic Circuits

### 1. Diode Rectifiers

A diode rectifier circuit converts ac input voltage into a fixed dc voltage. The input voltage may be single-phase or three-phase. Diode rectifiers find wide use in electric traction, battery charging, electroplating, electrochemical processing, power supplies, welding and uninterruptible power supply (UPS) systems.

### 2. AC to DC Converters (Phase-controlled rectifiers)

These convert constant ac voltage to variable dc output voltage. These rectifiers use line voltage for their commutation, as such these are also called line-commutated or naturally-commutated ac to dc converters. Phase-controlled converters may be fed from single-phase or three-phase source. These are used in dc drives, metallurgical and chemical industries, excitation systems for synchronous machines etc.

### 3. DC to DC Converters (DC Choppers)

A dc chopper converts fixed dc input voltage to a controllable dc output voltage. The chopper circuits require forced, or load, commutation to turn-off the thyristors. For lower power circuits, thyristors are replaced by power transistors. Classification of chopper circuits is dependent upon the type of commutation and also on the direction of power flow. Choppers find wide applications in dc drives, subway cars, trolley trucks, battery-driven vehicles etc.

#### 4. DC to AC Converters (Inverters)

An inverter converts fixed dc voltage to a variable ac voltage. The output may be a variable voltage and variable frequency. These converters use line, load or forced commutation for turning-off the thyristors. Inverters find wide use in induction motor and synchronous motor drives, induction heating, UPS, HVDC transmission etc. At present, conventional thyristors are also being replaced by GTOs in high power applications and by power transistors in low power applications.

#### 5. AC to AC Converters

These convert fixed ac input voltage into variable ac output voltage. These are of two types as under:

**AC voltage controllers (AC voltage regulators):** These converter circuits convert fixed ac voltage directly to a variable ac voltage at the same frequency. AC voltage controllers employ two thyristors in antiparallel or a triac. Turn-off of both the devices is obtained by line commutation. Output voltage is controlled by varying the firing angle delay. AC voltage controllers are widely used for lighting control, speed control of fans, pumps etc.

**Cycloconverters:** These circuits convert input power at one frequency to output power at a different frequency through one-stage conversion. Line commutation is more common in these converters, though forced and load commutated cycloconverters are also employed. These are primarily used for slow-speed large ac drives.

#### 6. Static Switches

The power semiconductor devices can operate as static switches or contactors. Static switches possess many advantages over mechanical and electromechanical circuit breakers. Depending upon the input supply, the static switches are called ac static switches or dc static switches.

- Power electronics is based primarily on the switching of the power semiconductor devices.
- Modern power electronics equipment uses,
  1. Power semiconductors that can be regarded as the muscle, and
  2. Microelectronics that have the power and intelligence of a brain.

## 1.2 Classification of The Power Semiconductors

**The power semiconductor switching devices can be classified on the basis of**

- Uncontrolled turn-on and turn-off (e.g., diode)
- Controlled turn-on and uncontrolled turn-off (e.g. SCR)
- Controlled turn-on and turn-off characteristics (e.g., BJT, MOSFET, GTO, SITH, IGBT, SIT, MCT)
- Continuous gate signal requirement (BJT, MOSFET, IGBT, SIT)
- Pulse gate requirement (e.g., SCR, GTO, MCT)
- Bipolar voltage withstand capability (SCR, GTO)
- Unipolar voltage withstand capability (BJT, MOSFET, IGBT, MCT)
- Bidirectional current capability (TRIAC, RCT)
- Unidirectional current capability (SCR, GTO, BJT, MOSFET, MCT, IGBT, SITH, SIT, Diode).

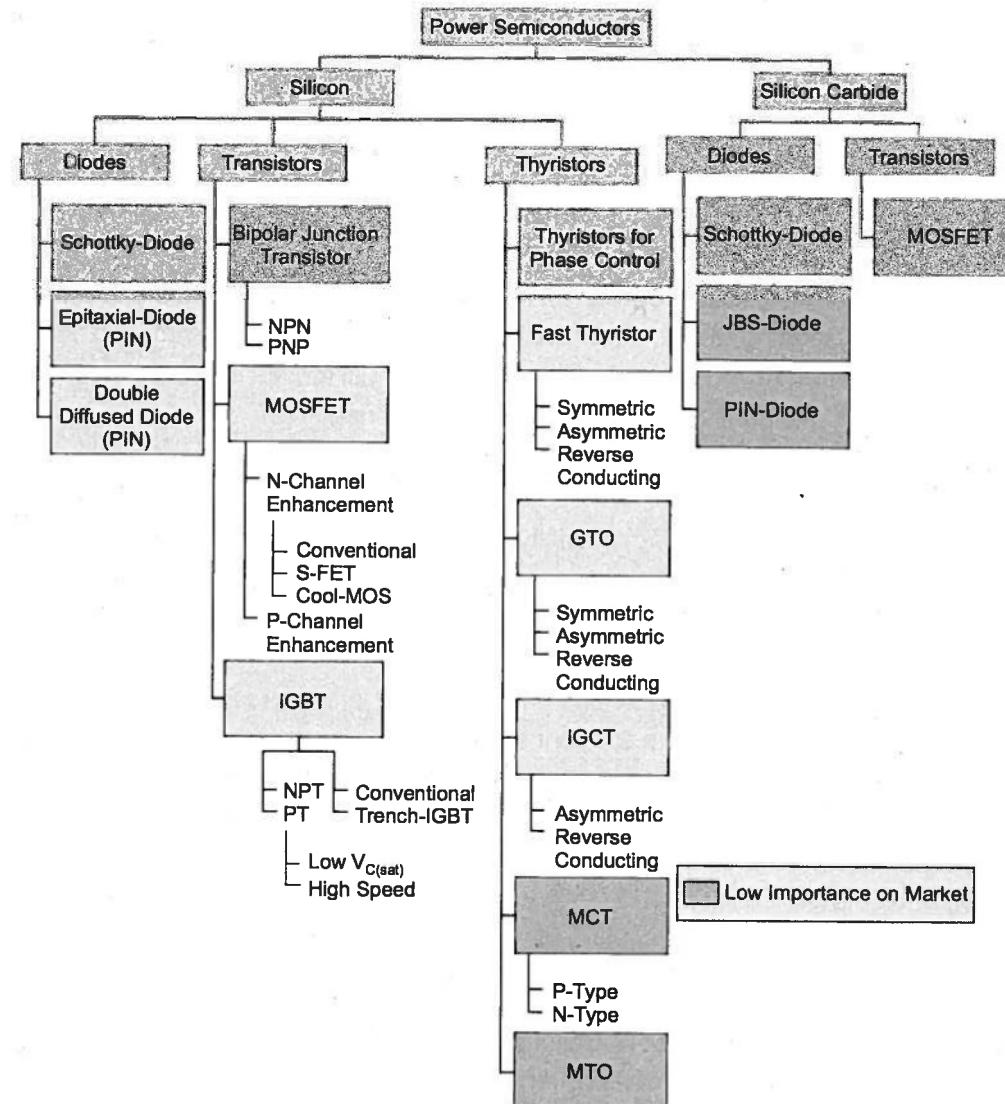


Figure-1.3: Classification of the power semiconductors

### Characteristics and Specifications of Switches

There are many types of power switching devices. Each device, however, has its advantages and disadvantages and is suitable to specific applications. The motivation behind the development of any new device is to achieve the characteristics of a "**Super device**". The characteristics of any real device can be compared and evaluated with reference to the ideal characteristics of a super device.

#### Ideal Characteristics

The characteristics of an ideal switch are as follows:

- In the on-state when the switch is on, it must have (a) the ability to carry a high forward current  $I_F$  tending to infinity; (b) a low on-state forward voltage drop  $V_{ON}$  tending to zero; and (c) a low on-state resistance  $R_{ON}$  tending to zero. Low  $R_{ON}$  causes low on-state power loss  $P_{ON}$ . These symbols are normally referred to under dc steady state conditions.

- In the off-state when the switch is off, it must have (a) the ability to withstand a high forward or reverse voltage  $V_{BR}$ , tending to infinity; (b) a low off-state leakage current  $I_{OFF}$ , tending to zero, and (c) a high off-state resistance  $R_{OFF}$ , tending to infinity. High  $R_{OFF}$  cause low off-state power loss  $P_{OFF}$ . These symbols are normally referred to under dc steady-state conditions.
- During the turn-on and turn-off process, it must be completely turned on and off instantaneously so that the device can be operated at high frequencies. Thus it must have (a) a low delay time  $t_d$ , tending to zero; (b) a low rise time  $t_r$ , tending to zero; (c) a low storage time  $t_s$ , tending to zero; and (d) a low fall time  $t_f$ , tending to zero.
- For turn-on and turn-off, it must require (a) a low gate-drive power  $P_G$ , tending to zero; (b) a low gate-drive voltage  $V_G$ , tending to zero; and (c) a low gate-drive current  $I_G$ , tending to zero.
- Both turn-on and turn-off must be controllable. Thus, it must turn-on with a gate signal (e.g., positive) and must turn-off with another gate signal (e.g., zero or negative).
- For turning on and off, it should require a pulse signal only, that is a small pulse with a very small width  $t_w$ , tending to zero.
- It must have a high  $dv/dt$ , tending to infinity. That is, the switch must be capable of handling rapid changes of the voltage across it.
- It must have a high  $di/dt$ , tending to infinity. That is, the switch must be capable of handling a rapid rise of the current through it.
- It requires very low thermal impedance from the internal junction to the ambient  $R_{JA}$ , tending to zero so that it can transmit heat to the ambient easily.
- The ability to sustain any fault current for a long time is needed; that is, it must have a high value of  $i^2t$ , tending to infinity.
- Negative temperature coefficient on the conducted current is required to result in an equal current sharing when the devices are operated in parallel.
- Low price is a very important consideration for reduced cost of the power electronics equipment.

#### Switch Specifications

There are many parameters that are important to the devices. The most important among these are:

- Voltage ratings:** Forward and reverse repetitive peak voltages, and an on-state forward voltage drop.
- Current ratings:** Average, root-mean-square (rms), repetitive peak, non-repetitive peak, and off-state leakage currents.
- Switching speed or Frequency:** Transition from a fully non-conducting to a fully conducting state (turn-on) and from a fully conducting to a fully non-conducting state (turn-off) are very important parameters. The switching period  $T_S$  and frequency  $f_S$  are given by

$$f_S = \frac{1}{T_S} = \frac{1}{t_d + t_r + t_{on} + t_s + t_f + t_{off}}$$

where  $t_{off}$  is the off time during which the switch remains off.

- di/dt Rating:** The device needs a minimum amount of time before its whole conducting surface comes into play in carrying the full current. If the current rises rapidly, the current flow may be concentrated to a certain area and the device may be damaged. The  $di/dt$  of the current through the device is normally limited by connecting a small inductor in series with the device, known as a series snubber.

- dv/dt Rating:** A semiconductor device has an internal junction capacitance  $C_J$ . If the voltage across the switch changes rapidly during turn-on, turn-off and also while connecting the main supply the initial current, the current  $C_J dv/dt$  flowing through  $C_J$  may be too high, thereby causing damage to the device. The  $dv/dt$  of the voltage across the device is limited by connecting an  $RC$  circuit across the device, known as a shunt snubber, or simply snubber.
- Switching losses:** During turn-on the forward current rises before the forward voltage falls, and during turn-off the forward voltage rises before the current falls. Simultaneous existence of high voltage and current in the device represents power losses. Because of their repetitiveness, they represent a significant part of the losses, and often exceed the on-state conduction losses.
- Gate drive requirements:** The gate-drive voltage and current are important parameters to turn-on and turn-off a device. The gate-driver power and the energy requirement are very important parts of the losses and total equipment cost. With large and long current pulse requirements for turn-on and turn-off, the gate drive losses can be significant in relation to the total losses and the cost of the driver circuit can be higher than the device itself.
- Safe Operating Area (SOA):** The amount of heat generated in the device is proportional to the power loss, that is the voltage current product. For this product to be constant  $P = vi$  and equal to the maximum allowable value, the current must be inverse proportional to the voltage. This yields the SOA limit on the allowable steady-state operating points in the voltage current coordinates.
- $I^2 t$  for fusing:** This parameter is needed for fuse selection. The  $I^2 t$  of the device must be less than that of the fuse so that the device is protected under fault current conditions.
- Temperatures:** Maximum allowable junction, case and storage temperatures, usually between 150°C and 200°C for junction and case, and between -50°C and 175°C for storage.
- Thermal resistance:** Junction to case thermal resistance,  $Q_{JC}$ , case to sink thermal resistance,  $Q_{CS}$ , and sink ambient thermal resistance,  $Q_{SA}$ . Power dissipation must be rapidly removed from the internal wafer through the package and ultimately to the cooling medium. The size of semiconductor power switches is small, not exceeding 150 mm, and the thermal capacity of a bare device is too low to safely remove the heat generated by internal losses. Power devices are generally mounted on heat sinks. Thus, removing heat represents a high cost of equipment.



With 'n' number of variables the maximum possible minterm or maxterm is equal to '2^n'. As the technology for the power semiconductor devices and integrated circuits develops, the potential for the applications of power electronics becomes wider. The power converters fall generally into six categories:

- Rectifiers
- AC-DC converters
- AC-AC converters
- DC-DC converters
- DC-AC converters and
- Static switches

The design of power electronics circuits requires designing the power and control circuits. The voltage and current harmonics that are generated by the power converters can be reduced (or minimized) with a proper choice of the control strategy.



## Power Semi-conductor Diode and Transistor

### 2.1 Basic Semiconductor Physics Important Concepts are as Follows

- Current in a semiconductor is carried by both electrons and holes.
- Electron and holes move by both drift and diffusion.
- Intentional doping of the semiconductor with impurities will cause the density of holes and electrons to be vastly different.
- The density of minority carriers increases exponentially with temperature.
- A *pn* junction can be formed by doping one region *n*-type and the adjacent region *p*-type.
- A potential barrier is set up across a *pn* junction in thermal equilibrium that balances out the drift and diffusion of carriers across the junction so that no net current flows.
- In reverse bias a depletion region forms on both sides of the *pn* junction and only a small current can flow by drift.
- In forward bias large numbers of electrons and holes are injected across the *pn* junction and large currents flow by diffusion with small applied voltages.
- Large numbers of excess electron-hole pairs are created by impact ionization if the electric field in the semiconductor exceeds a critical value.
- Avalanche breakdown occurs when the reverse-bias voltage is large enough to generate the critical electric field  $E_{BD}$ .

### 2.2 Basic Structure and I-V Characteristics

The practical realization of diode for power application is shown below.

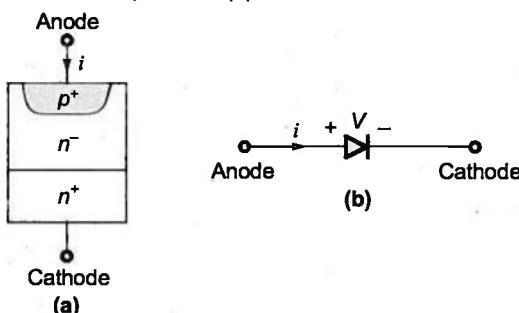


Figure-2.1

It consists of a heavily doped *n*-type substrate on top which is grown a lightly doped '*n*' epitaxial layer of specified thickness. Finally the *p-n* junction is formed by diffusing in a heavily doped *p*-type region that forms the anode of the diode.

The '*n*' layer which is often termed the drift region, is the prime structural feature not formed in low power diodes. Its function is to absorb the depletion layer of the reverse biased *p<sup>+</sup>* '*n*' junction.

This relatively long lightly doped region would appear to add significant ohmic resistance to the diode when it is forward biased.

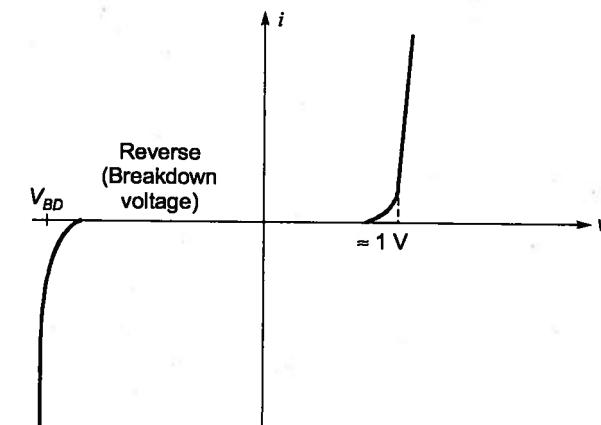


Figure-2.2

The current grows linearly with the forward bias voltage rather than exponentially.

In reverse bias only a small leakage current, which is independent of the reverse voltage, flows until the reverse break down voltage  $V_{BD}$  is reached. When breakdown is reached the voltage appears to remain essentially constant while the current increases dramatically.

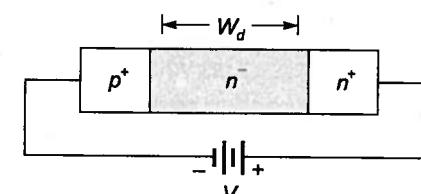


Figure-2.3

If the length  $W_d$  of the lightly doped region is longer than the depletion layer width at breakdown, then the structure is termed a non punch through diode, that is, the depletion layer has not reached through (or punched through) the lightly doped drift region and reached the highly doped *n<sup>+</sup>* substrate.

Two basic facts; first, large breakdown voltages require lightly doped junctions, at least on one side. Second, the drift layer in the diode must be fairly long in high voltage devices to accommodate the long depletion layers.

### Switching Characteristics

A power diode requires a finite time to switch from the blocking state (reverse bias) to the on state (forward bias) and vice versa.

The features of particular interest in these waveforms are the voltage overshoot during turn on and the sharpness of the fall of the reverse current during the turn off phase.

The overshoot of the voltage during turn on is not observed with signal level diodes.

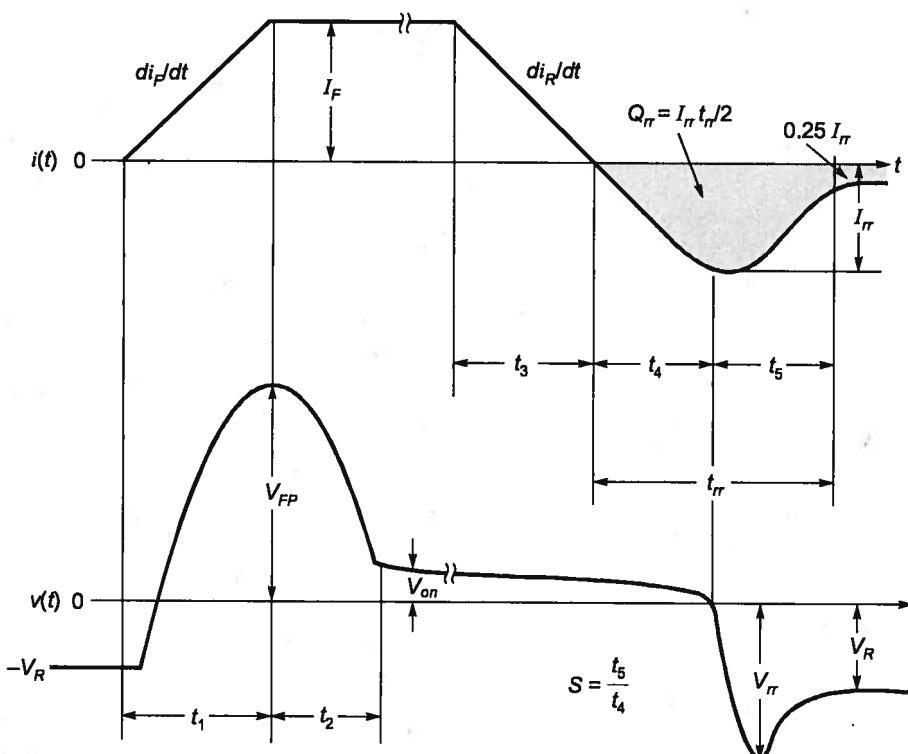


Figure-2.4

### Turn-on Transient

The turn on portion of the diode waveform is encompassed by the times labeled  $t_1$  and  $t_2$ . During these intervals two physical processes occur in sequence. First the space charge stored in the depletion region (located mainly in the drift region) because of the large reverse bias voltage is removed (discharged) by the growth of the forward current. When the depletion layer is discharged to its thermal equilibrium level, the metallurgical junction becomes forward biased and the injection of excess carriers across the junction into the drift region commences at time  $t_1$ , thus marking the start of the second phase and the end of the first. During the second phase, the excess-carrier distribution in the drift region grows towards the steady-state value that can be supported by the forward diode current  $I_f$ .

**NOTE:** Excess carriers are injected into the drift region from both ends with holes being injected from the  $p^+$ - $n$  junction and electrons from the  $n^+$ - $n$  junction.

### Turn-off Transient

The turn off portion of the switching waveform is encompassed by the times labeled  $t_3$ ,  $t_4$  and  $t_5$  and is essentially the inverse of the turn on process. First the excess carriers stored in the drift region must be removed before the metallurgical junctions can become reverse biased.

Once the carriers are removed by the combined action of recombination and sweep out by negative diode currents, the depletion layer acquires a substantial amount of space charge from the reverse bias voltage and expands into the drift region from both ends (junctions).

As long as there are excess carriers at the ends of the drift region, the  $p^+$ - $n$  and  $n^+$ - $n$  junctions must be forward biased. Thus, the diode voltage will little change from its on state value except for a small decrease due

to ohmic drops caused by the reverse current. But after the current goes negative and carrier sweepout has proceeded for a sufficient time ( $t_4$ ) to reduce the excess carrier density at both junctions to zero, the junctions become reverse biased. At this point the diode voltage goes negative and rapidly acquires substantial negative values as the depletion regions from the two junctions expand into the drift region towards each other.

The diode current ceases its growth in the negative direction and quickly falls, becoming zero after a time  $t_5$ .

The reverse current has its maximum reverse value,  $I_{rr}$ , at the end of the  $t_4$  interval.

### Reverse Recovery

The time interval  $t_{rr} = t_4 + t_5$  shown in the graph is often termed the reverse recovery time. Its characteristics are important in almost all power electronic circuits where diodes are used.

$$t_{rr} = \text{reverse recovery time}$$

$$Q_{rr} = \text{reverse recovery charge}$$

$$\frac{di_R}{dt} = \text{rate of change of reverse current}$$

$$S = \text{snappiness factor or softness factor}$$

These quantities are interrelated to each other.

We note that  $I_{rr}$  can be written as

$$I_{rr} = \frac{di_R}{dt} \times t_4$$

$$S = \frac{t_5}{t_4}$$

$$t_4 = t_{rr} - t_5 = \frac{t_{rr}}{S+1}$$

$$I_{rr} = \frac{di_R}{dt} \times \frac{t_{rr}}{S+1}$$

$$Q_{rr} \equiv \frac{1}{2} I_{rr} t_{rr}$$

So that,

$$Q_{rr} = \frac{di_R}{dt} \frac{t_{rr}^2}{2(S+1)}$$

Reverse recovery time,

$$t_{rr} = \sqrt{\frac{2Q_{rr}(1+S)}{\left(\frac{di_R}{dt}\right)}}$$

$$I_{rr} = \sqrt{\frac{2Q_{rr} \left(\frac{di_R}{dt}\right)}{(S+1)}}$$

The charge  $Q_{rr}$  represents the portion of the total charge  $Q_F$  (the charge stored in the diode during forward bias), which is swept out by the reverse current and not lost to internal recombination. Most of  $Q_F$  is stored in the drift region.

### Example - 2.1

A power diode is in the forward conduction mode and the forward current is now decreased. The reverse recovery time of the diode is  $t_{rr}$  and the rate of fall of the diode current is  $di/dt$ . What is the stored charge?

(a)  $\left(\frac{di}{dt}\right) \cdot t_r$

(b)  $\frac{1}{2} \left(\frac{di}{dt}\right) \cdot t_r^2$

(c)  $\left(\frac{di}{dt}\right) \cdot t_r^2$

(d)  $\frac{1}{2} \left(\frac{di}{dt}\right) \cdot t_r$

**Solution:**(b)

From figure,

$$I_{RM} = t_a \frac{di}{dt}$$

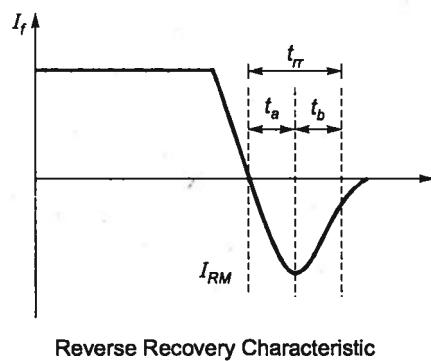
Assuming reverse recovery characteristics to be triangular,  
storage charge  $Q_R$

$$Q_R = \frac{1}{2} I_{RM} t_{srr} = \frac{1}{2} \left( t_a \frac{di}{dt} \right) t_{rr}$$

if

$$t_a \approx t_{rr}$$

$$Q_R = \frac{1}{2} \left( \frac{di}{dt} \right) t_{rr}^2$$



### Schottky Diodes: Structure and I-V Characteristics

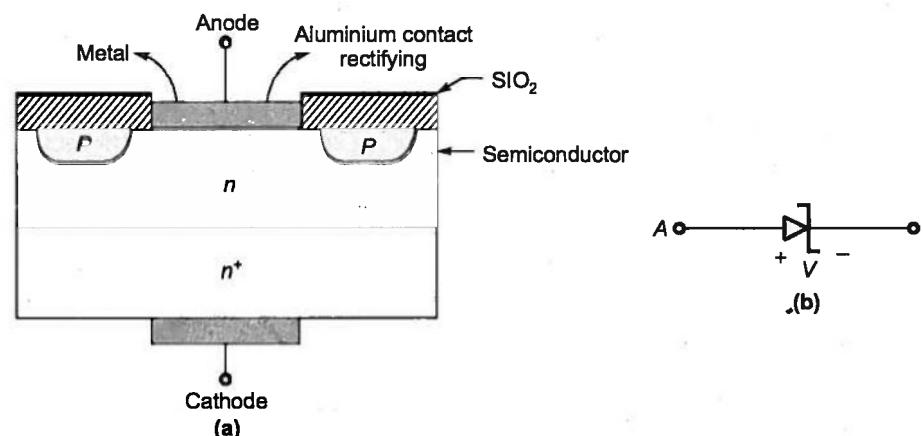


Figure-2.5

A metal semiconductor junction is established. When the materials are joined, the electrons in the  $n$ -type silicon semiconductor material immediately flow into the adjoining metal, establishing a heavy flow of majority carriers. Since the injected carriers have a very high kinetic energy level compared to the electrons of the metal, they are commonly called "hot carriers".

In the conventional p-n junction, there was the injection of minority carriers into the adjoining region. Here the electrons are injected into a region of the same electron polarity. Schottky diodes are therefore unique in that, conduction is entirely by majority carriers.

The heavy flow of electrons into the metal creates a region near the junction surface depleted of carriers in the silicon material much like the depletion region in the p-n junction diode. The additional carriers in the metal establish a 'negative wall' in the metal at the boundary between the two materials. The net result is a 'surface barrier' between the two materials, preventing any further current.

The application of forward bias will reduce the strength of the negative barrier. The result is a return to the heavy flow of electrons across the boundary, the magnitude of which is controlled by the level of the applied bias potential.

The barrier at the junction for a schottky diode is less than that of the p-n junction device in both the forward and reverse bias regions. The result is therefore a higher current at the same applied bias in the forward and reverse bias regions. This is a desirable effect in the forward bias region but highly undesirable in the reverse bias region.

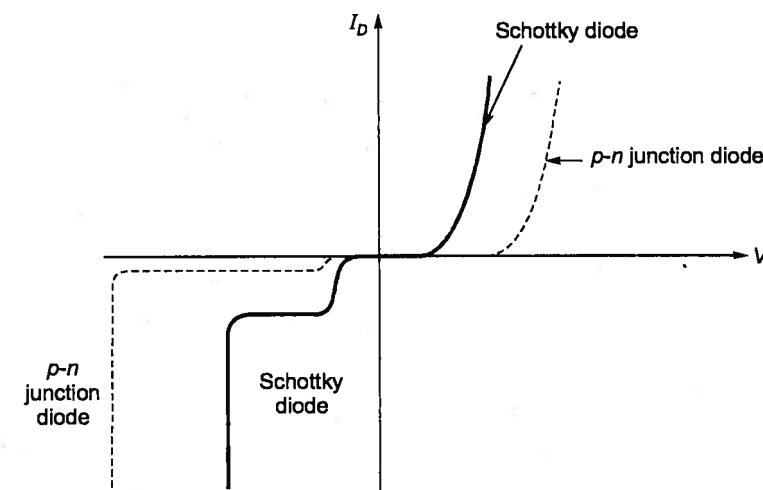


Figure-2.6: Comparison of characteristics of schottky diode and p-n junction diode

The absence of minority carriers at any appreciable level in the schottky diode results in a reverse recovery time of significantly lower levels, this is the primary reason schottky diodes are so effective at frequencies approaching 20 GHz, where the device must switch states at a very high rate.

### Points to Remember in Power Semiconductor Diodes

- Power diodes are constructed with a vertically oriented structure that includes a ' $n^-$ ' drift region to support large blocking voltages.
- The breakdown voltage is approximately inversely proportional to the doping density of the drift region, and the required minimum length of the drift region scales with the desired breakdown voltage.
- Achievement of large breakdown voltages requires special depletion layer boundary shaping techniques.
- Conductivity modulation of the drift region in the on state keeps the losses in the diode to manageable levels even for large on-state currents.
- Low on-state losses require long carrier lifetimes in the diode drift region.
- Minority-carrier devices have lower on-state losses than majority-carrier devices such as MOSFETs at high blocking voltage ratings.
- During the turn-on transient the forward voltage in a diode may have a substantial overshoot, on the order of tens of volts.
- Short turn-off times require short carrier lifetimes, so a trade-off between switching times and on-state losses must be made by the device designer.
- During turn-off, fast reverse recovery may lead to large voltage spikes because of stray inductance.

- The problems with the reverse-recovery transient are most severe in diodes with large blocking voltage ratings.
- Schottky diodes turn on and off faster than *pn*-junction diodes and have no substantial reverse-recovery transient.
- Schottky diodes have lower on-state losses than *pn*-junction diodes but also have low breakdown voltage ratings, rarely exceeding 100 V.

### 2.3 Power Bipolar Junction Transistor : (Power BJT)

The need for a large blocking voltage in the off state and a high current carrying capability in the on state means that a power Bipolar Junction Transistor (BJT) must have a substantially different structure than its logic level counterpart. The modified structure leads to significant differences in I-V characteristics.

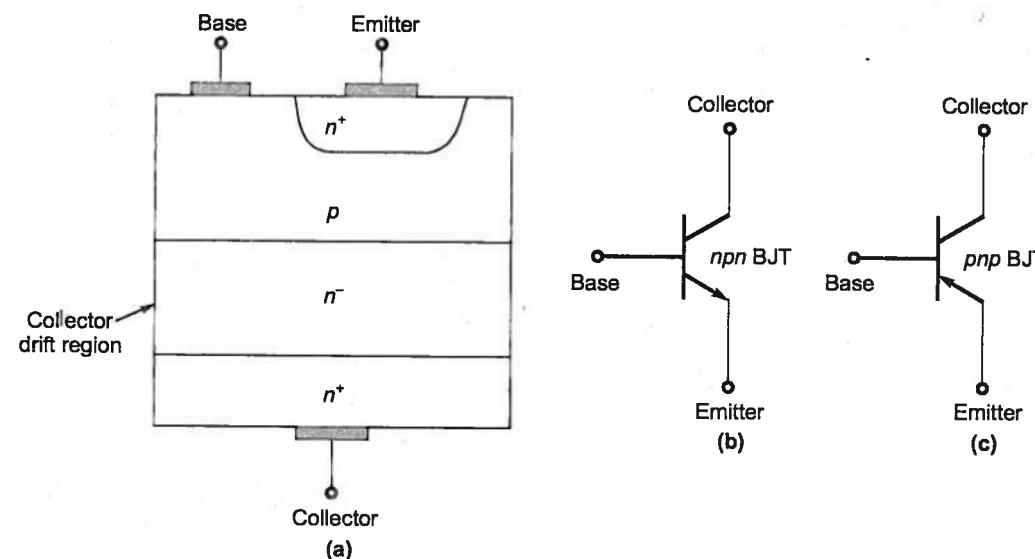


Figure-2.7

In most power applications, the base is the input terminal, the collector is the output terminal, and the emitter is common between input and output (the so called common emitter configuration). A *pnp* transistor, whose circuit symbol is shown above, would have the opposite type of doping in each of the layers shown in the figure.

**NOTE:** *npn* transistors are much more widely used than *pnp* transistor as power switches.

The vertical structure is preferred for power transistors because it maximizes the cross sectional area through which the current in the devices is flowing. This minimizes the on state resistance and thus the power dissipation in the transistor. In addition, having a large cross sectional area minimizes the thermal resistance of the transistor, thus also helps to keep power dissipation problems under control. The doping levels in each of the layers and the thickness of the layers have a significant effect on the characteristics of the device. The doping in the emitter layer is quite large, whereas the base doping is moderate. The *n*<sup>-</sup> region that forms the collector half of the C-B (collector base) junction is usually termed the collector drift region and has a light doping level. The *n*<sup>+</sup> region that terminates the drift region has a doping level similar to that found in the emitter.

**NOTE:** The thickness of the drift region determines the breakdown voltage of the transistor.

### I-V Characteristics

The output characteristics ( $I_C$  versus  $V_{CE}$ ) of a typical *npn* power transistor are shown above. The various curves are distinguished from each other by the value of the base current. There is a maximum collector-emitter voltage that can be sustained across the transistor when it is carrying substantial collector current. This voltage is usually labeled  $BV_{SUS}$ . In the limit of zero base current, the maximum voltage between collector and emitter that can be sustained increases somewhat to a value labeled  $BV_{CEO}$ , the collector-emitter breakdown voltage when the base is open circuited. This voltage is a measure of the transistor's voltage standoff capability because usually the only time the transistor will see large voltages is when the base current is zero and the BJT is in cut-off.

The voltage  $BV_{CBO}$  is the collector-base breakdown voltage when the emitter is open circuited.

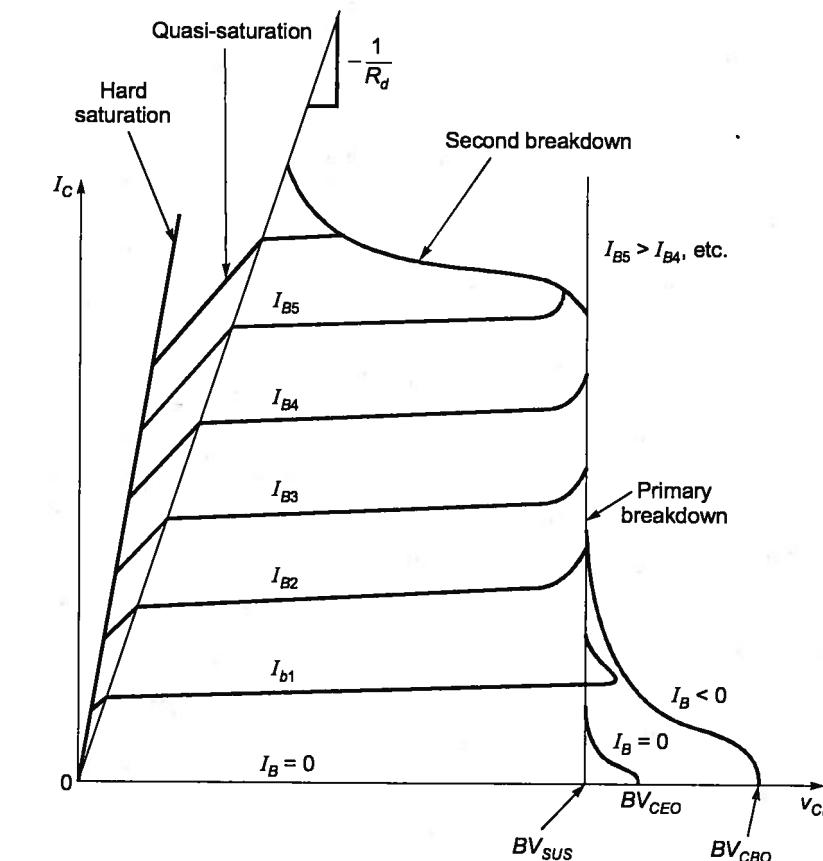


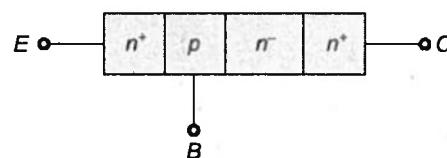
Figure-2.8

The region labeled primary breakdown is due to conventional avalanche breakdown of the C-B junction and attendant large flow of current. This region of characteristics is to be avoided because of the large power dissipation that clearly accompanies such breakdown.

The major abuseable difference between the *i-v* characteristics of a power transistor and those of a logic level transistor is the region labeled Quasi-Saturation on the power transistor characteristics.

### Quasi-Saturation

To understand the phenomenon of quasi saturation, the collector drift region should be considered. It is assumed that the transistor is initially in the active region and now base current is allowed to increase.



There is a simultaneous increase in the voltage drop in the drift region as a result of its ohmic resistance because of the increase in  $I_C$ .

A very large number of electrons are supplied to the C-B junction via injection from the emitter and subsequent diffusion across the base. As this excess carriers build up in the drift region begins to occur, the quasi saturation region of the i-v characteristics is entered.

The ohmic resistance of the drift region is  $R_d$ , then the boundary between the quasi saturation region and the active region is given by

$$I_C = \frac{V_{CE}}{R_d}$$

As the injected carriers increase, the drift region is gradually shorted out and the voltage across the drift region drops even though the collector current is large.

Hard saturation is obtained when the excess carriers density reaches the other side of the drift region.

#### Relation Between $\alpha$ and $\beta$

Most of the electrons, proportional to  $I_E$ , given out by emitter, reach the collector. In other words, collectors current  $I_C$ , though less than emitter current  $I_E$ , is almost equal to  $I_E$ . A symbol  $\alpha$  is used to indicate how close in value these two current are. Here  $\alpha$ , called forward current gain, is defined as

$$\alpha = \frac{I_C}{I_E}$$

#### NOTE

As  $I_C < I_E$ , value of  $\alpha$  varies from 0.95 to 0.99. In transistor, base current is effectively the input current and collector current is output current. The ratio of collector (output) current  $I_C$  to base (input) current  $I_B$  is known as the current gain  $\beta$ .

$$\beta = \frac{I_C}{I_B}$$

Use of KCL,

$$I_E = I_C + I_B$$

**NOTE:** The emitter current is the largest of three currents, collector current is almost equal to, but less than, emitter current. Base current has the least value.

Dividing both sides by  $I_C$ , we get

$$\frac{I_E}{I_C} = 1 + \frac{I_B}{I_C}$$

$$\frac{1}{\alpha} = 1 + \frac{1}{\beta}$$

$$\alpha = \frac{\beta}{\beta + 1}$$

$$\beta = \frac{\alpha}{1 - \alpha}$$

#### BJT Switching Performance

When input voltage  $V_B$  to base circuit is made  $-V_2$  at  $t_0$ , junction EB is reverse biased,  $V_{BE} = -V_2$ , the transistor is off,  $i_B = i_C = 0$  and  $V_{CE} = V_{CC}$ .

At time  $t_1$ , base emitter voltage  $V_{BE}$  begins to rise gradually from  $-V_2$  and collector current  $i_C$  begins to rise from zero and collector-emitter voltage  $V_{CE}$  starts falling from initial value  $V_{CC}$ . After some time delay  $t_d$ , called delay time, the collector current rises to  $0.1 I_{CS}$ ,  $V_{CE}$  falls from  $V_{CC}$  to  $0.9 V_{CC}$  and  $V_{BE}$  reaches  $V_{BES} = 0.7$  V.

This delay time is required to charge the base emitter capacitance to  $V_{BES} = 0.7$  V.

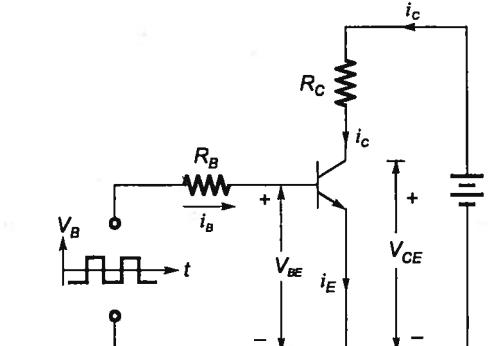


Figure-2.9

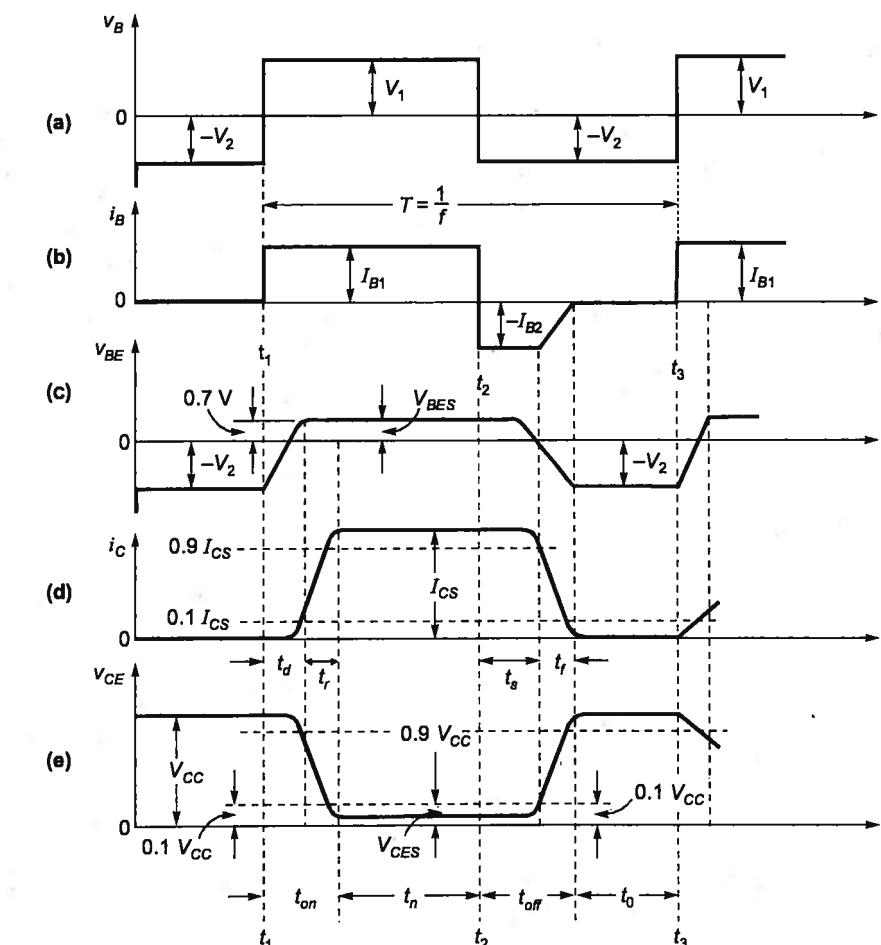


Figure-2.10

**NOTE**

- Thus, delay time ( $t_d$ ) is defined as the time during which the collector current rises from zero to  $0.1 I_{CS}$  and collector emitter voltage falls from  $V_{CC}$  to  $0.9 V_{CC}$ . After delay time  $t_d$ , collector current rises from  $0.1 I_{CS}$  to  $0.9 I_{CS}$  and  $V_{CE}$  falls from  $0.9 V_{CC}$  to  $0.1 V_{CC}$  in time  $t_r$ .
- This time  $t_r$  is known as rise time which depends upon transistor junction capacitance. Rise time ( $t_r$ ) is defined as the time during which collector current rises from  $0.1 I_{CS}$  to  $0.9 I_{CS}$  and collector emitter voltage falls from  $0.9 V_{CC}$  to  $0.1 V_{CC}$ .
- The total turn on time is,  $t_{on} = t_d + t_r$

In case to turn off a transistor, input voltage  $V_B$  and input base current  $i_B$  are reversed. At time  $t_2$ , input voltage  $V_B$  to base circuit is reversed from  $V_1$  to  $-V_2$ . At the same time, base current changes from  $I_{B1}$  to  $-I_{B2}$  negative base current removes excess carriers from base.

**NOTE**

- The time ( $t_s$ ) required to remove these excess carriers is called storage time and only after  $t_s$ , base current  $I_{B2}$  begins to decrease towards zero. Transistor comes out of saturation only after  $t_s$ .
- Storage time ( $t_s$ ) is defined as the time during which collector current falls from  $I_{CS}$  to  $0.9 I_{CS}$  and collector emitter voltage  $V_{CE}$  rises from  $V_{CES}$  to  $0.1 V_{CC}$ . After  $t_s$ , collector current begins to fall and collector emitter voltage starts building up. Time ( $t_f$ ) called fall time, is defined as the time during which collector current drops from  $0.9 I_{CS}$  to  $0.1 I_{CS}$  and collector emitter voltage rises from  $0.1 V_{CC}$  to  $0.9 V_{CC}$ .

Transistor turn off time,  $t_{off} = t_s + t_f$

$t_n$  = conduction period of transistor

$t_o$  = off period

$f$  = switching frequency

$$T = \frac{1}{f} \text{ is the period time}$$

**Second Breakdown**

Bipolar junction transistor and to some degree other type of minority carrier devices have a potential failure mode, usually termed second breakdown. It appears on the output characteristics of the BJT as a sudden drop in the collector emitter voltage at large collector currents. As the collector voltage drops, there is often a significant increase in the collector current and a substantial increase in the power dissipation. This situation is particularly dangerous for the BJT because the dissipation is not uniformly spread over the entire volume of the device but is concentrated in highly localized regions where the local temperature may grow very quickly to unacceptably high values. If this situation is not terminated in a very short time, device destruction results.

This is clear from the fact that a drop in voltage accompanies second breakdown, where as no such drop is observed in avalanche breakdown. Several intrinsic aspects of the transistor combine to give the BJT its susceptibility to second breakdown. First there is the general tendency of minority carrier devices to thermal runaway when the voltage across them is held approximately constant as the device temperature increases. Minority carrier devices have a negative temperature coefficient of resistivity (the resistivity drops as the temperature increases because the minority carrier densities are proportional to the intrinsic carrier density  $n_i$ , which increases exponentially with temperature). This means the power dissipation will increase as the resistance drops as long as voltage remains constant. If the rate of increase in power dissipation with temperature is greater than linear

with temperature, then an unstable situation will result when the power dissipated exceeds the rate at which heat energy can be removed. This situation becomes a classic case of positive feedback in which the power dissipation leads to an increase in temperature, which leads to further increase in power dissipation, and so on, until device destruction results. It is often and quite appropriately termed as thermal runaway.

The formation of the current filaments and subsequent localized thermal runaway requires only a non-uniformity in the current density and enough localized power dissipation to cause a substantial rise in the temperature of the filament. Indeed, the increase in carrier density in the current filament may often cause a drop in the external voltage in the device. When the shorting effect of the filament is strong enough to cause this voltage drop, the device is said to be in second breakdown.

**Safe Operating Area**

The safe operation area (SOA) of a power transistor specifies the safe operating limits of collector current  $I_C$  versus collector emitter voltage  $V_{CE}$ . For reliable operation of the transistor, the collector current and voltage must always lie within this area. Actually, two types of safe operating areas are specified by the manufacturers, FBSOA and RBSOA.

The forward biased safe operating area (FBSOA) pertains to the transistor operation when base emitter junction is forward biased to turn on the transistor. The scale for  $I_C$  and  $V_{CE}$  are logarithmic.

Boundary AB is the maximum limit for dc and continuous current for

$V_{CE}$  less than about 80 V. For  $V_{CE}$  for more than 80 V, collector current has to be reduced to boundary BC so as to limit the junction temperature to safe values for still higher  $V_{CE}$ , current should further be reduced so as to avoid secondary breakdown limit. Boundary CD defines this secondary breakdown limit. Boundary DE gives the maximum voltage capability for this particular transistor.

During turn-off, a transistor is subjected to high current and high voltage with base emitter junction reverse biased. Safe operating area for transistor during turn off is specified as reverse blocking safe operating area (RBSOA). RBSOA specifies the limits of transistor operation at turn-off when the base current is zero or when the base emitter junction is reverse biased (i.e. with base current negative). With increased reverse bias, area RBSOA decreases in size.

**Important conclusions in this topic are listed below:**

- The power BJT has a vertically oriented structure with a highly interdigitated B-E structure and a lightly doped collector drift region.
- The drift region determines the blocking voltage rating of the BJT and also causes the so-called quasi-saturation region of the I-V characteristics.
- The BJT is a normally-off device that is turned on by the application of sufficiently large base current to cause injection of large numbers of minority carriers into the base from the emitter region. The subsequent diffusion of these carriers across the base of the collector forms the collector current.
- Power BJTs have low current gain, especially at larger breakdown voltage ratings. This has led to the development of monolithic Darlington transistors, which have larger current gains.

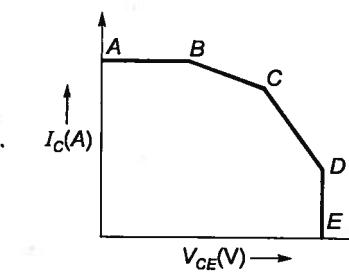


Figure-2.11 (a)

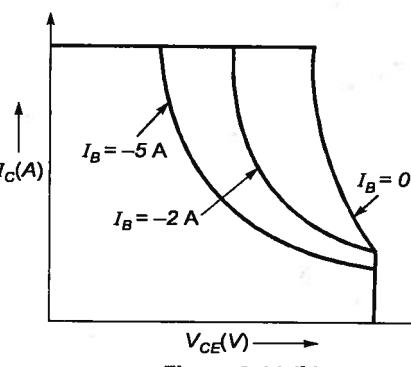


Figure-2.11 (b)

- Lateral current flow in the base is the basic limiting factor in BJT performance. It cause lateral voltage drops, which lead to emitter current crowding, which in turn cause decreases in current gain. If the current crowding is excessive, second breakdown and device destruction will occur.
- Heavy conductivity modulation of the drift region in order to minimize on-state losses requires large carrier lifetimes. But this leads to long turn-off times, so a trade-off must be made in the design of the BJT between lower on-state losses or shorter switching times.
- Turn-off some types of BJTs should be done with a controlled rate of change of negative base current in order to avoid isolating excessive stored charge in the BJT, which would result in excessively long turn-off times and large power dissipation.
- The SOAs of the BJT are limited by second breakdown. The RBSOA is normally the limiting factor.
- BJTs with limited SOAs may require that their switching trajectory be controlled with snubber circuits during both turn-on and turn-off.

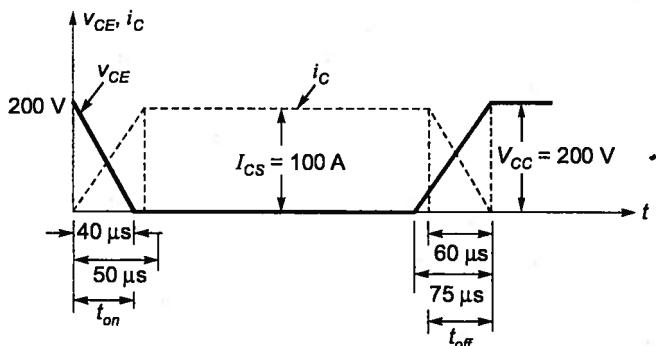
**Example - 2.2** Turn-on and turn-off times of transistor depend on

- (a) static characteristic                          (b) junction capacitances  
 (c) current gain                                 (d) none of the above

**Solution:**(b)

Turn-on and turn-off times of transistor depend on junction capacitance.

Because of charging and discharging of junction capacitance a transistor does not turn-on and turn off instantly.

**Example - 2.3** A power transistor has its switching waveforms as shown in figure. If the average power loss in the transistor is limited to 300 W, find the switching frequency at which this transistor can be operated.**Solution:**

$$\begin{aligned}\text{Energy loss during turn-on} &= \int_0^{t_{on}} i_C \cdot V_{CE} dt \\ &= \int_0^{t_{on}} \left( \frac{I_{CS} \times 10^6 t}{50} \right) \left( V_{CC} - \frac{V_{CC} \times 10^6 t}{40} \right) dt \\ &= \int_0^{t_{on}} (2 \times 10^6 t) (200 - 5 \times 10^6 t) dt = 0.1067 \text{ watt-sec}\end{aligned}$$

$$\text{Energy loss during turn-off} = \int_0^{t_{off}} \left( 100 - \frac{100}{60} \times 10^6 t \right) \left( \frac{200}{75} \times 10^6 t \right) dt = 0.1603 \text{ watt-sec}$$

$$\text{Total energy loss in one cycle} = 0.1067 + 0.1603 = 0.267 \text{ watt-sec}$$

$$\text{Average power loss in transistor} = \text{Switching frequency} \times \text{Energy loss in one cycle}$$

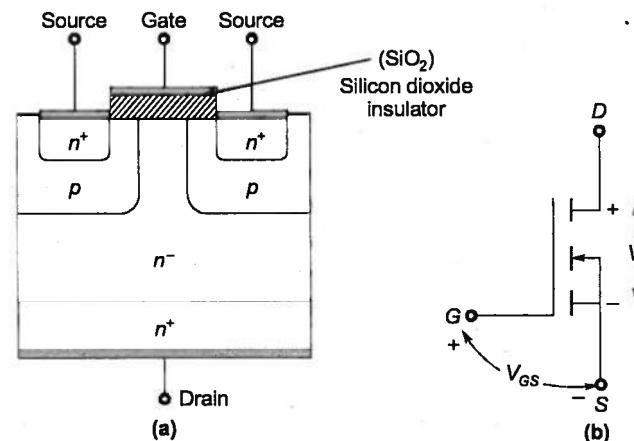
$$\therefore \text{Allowable switching frequency,}$$

$$f = \frac{300}{0.267} = 1123.6 \text{ Hz}$$

**2.4 Power MOSFET**

A metal oxide semiconductor field effect transistor (MOSFET) has three terminals called drain (D), source (S) and gate (G).

The basic structure and circuit symbol of power MOSFET is,

**Figure-2.12**

- Generally MOSFETs are low voltage and high current devices.
- These are very popular in dc to dc conversion (choppers).
- These are very fast devices compared to BJT.
- BJT is a minority carrier device where MOSFET is a majority carrier device.
- MOSFET has a very high input impedance.
- Gate is insulated from the rest of the device.
- No steady current flows through the gate. (Only displacement current like in parallel plate capacitor will flow.)
- MOSFET is in cutoff region when gate to source voltage ( $V_{GS}$ ) is less than threshold value.
- When  $V_{GS} >$  Threshold ( $V_{Th}$ ). It converts silicon surface below the gate into an N-type channel.
- The threshold value depends upon oxide layer and it can be reduced by reducing the thickness of SiO<sub>2</sub> layer.
- A BJT is a current controlled device whereas a power MOSFET is a voltage controlled device.
- The control signal, or base current in BJT is much larger than the control signal (or gate current) required in a MOSFET. This is because of the fact that gate circuit impedance in MOSFET is externally high, of the order of 10<sup>9</sup> ohm's. This large impedance permits the MOSFET gate to be driven directly from micro electronic circuits.

**NOTE:** BJT suffers from second breakdown voltage whereas MOSFET is free from this problem.

- Power MOSFETs are of the two types they are, n-channel enhancement MOSFET and P-channel enhancement MOSFET. Out of these two types, n-channel enhancement MOSFET is more common because of higher mobility of electrons.

### Constructional Details

- The constructional details of a power MOSFET are elaborated here, on  $n^+$  substrate, high resistivity  $n^-$  layer is epitaxially grown. The thickness of  $n^-$  layer determines the voltage blocking capability of the device. On the other side of the  $n^+$  substrate, a metal layer is deposited to form the drain terminal.

When gate circuit voltage is zero, and  $V_{DD}$  is present,  $n^- p$  junctions are reverse biased and no current flows from drain to source. When gate terminal is made positive with respect to source, an electric field is established and electrons form 'n' channel in the 'p' region. So a current from drain to source is established. With gate voltage increased, current  $I_D$  also increases as expected.

### Output Characteristics of Power MOSFET

$$\text{Power loss of MOSFET during conduction (i.e. ON state)} \quad P_{L(ON)} = I_D^2 R_{DS(ON)}$$

**NOTE:** BJT on state voltage drop is less compared to a MOSFET.

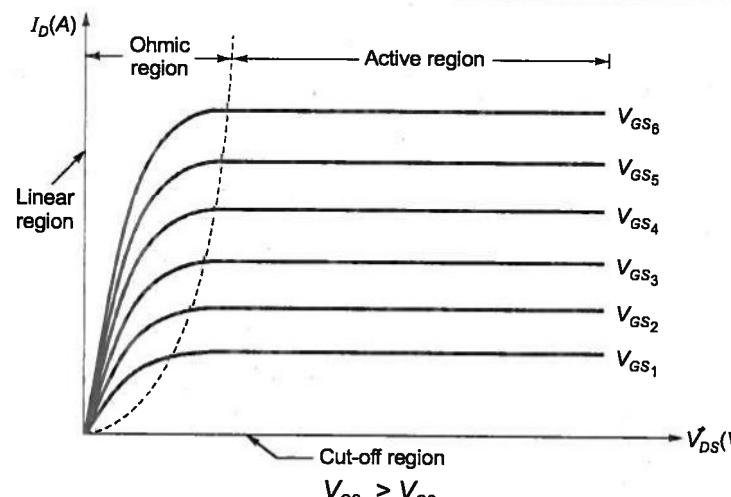
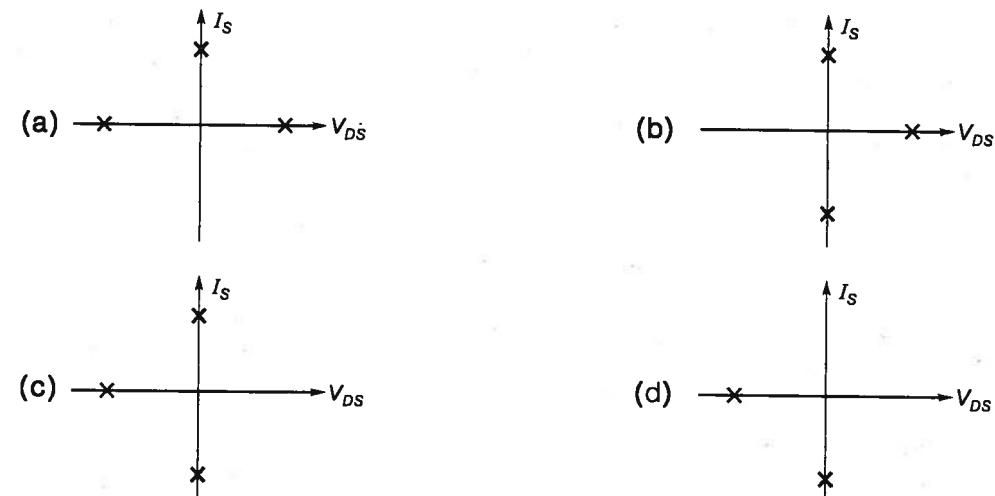
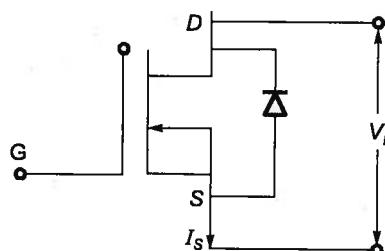
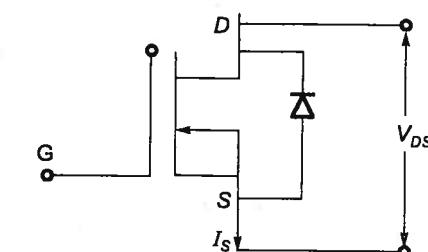


Figure-2.13

**Example - 2.4** Figure shows a MOSFET with an integral body diode. It is employed as a power switching device in the ON and OFF states through appropriate control. The ON and OFF states of the switch are given on the  $V_{DS} - I_s$  plane by



Solution: (b)



When reverse current flows through diode D.

So,

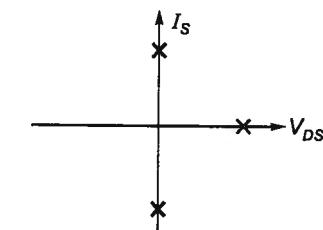
$$I_S < 0 \text{ and } V_{DS} = 0$$

When MOSFET is in ON state

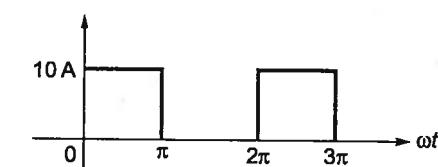
$$I_S > 0 \text{ and } V_{DS} = 0$$

When MOSFET is in OFF state

$$I_S = 0 \text{ and } V_{DS} > 0$$



**Example - 2.5** A MOSFET rated for 10 A, carries a periodic current as shown in figure. The ON state resistance of the MOSFET is  $0.15 \Omega$ . The average ON state loss in the MOSFET is



(a)  $33.8 \Omega$

(c)  $7.5 \Omega$

(b)  $15.0 \Omega$

(d)  $3.8 \Omega$

Solution: (c)

Rated current during on state  $I = 10$

ON state resistance  $R_{ON} = 0.15 \Omega$

MOSFET is ON,  $0 < \omega t < \pi$

$$\Rightarrow 0 < t < \pi/\omega$$



- There is further delay  $t_r$  called rise time, during which gate voltage rises to  $V_{GSP}$ , a voltage sufficient to drive the MOSFET into on state. During  $t_r$ , drain current rises from zero to full-on current  $I_D$ . Thus, the total turn on time is  $t_{on} = t_{dn} + t_r$ . The turn-on time can be reduced by using low-impedance gate-drive source.
- As MOSFET is a majority carrier device, turn-off proves is initiated soon after removal of gate voltage at time  $t_1$ . Time turn-off delay time,  $t_{dp}$  is the time during which input capacitance discharges from overdrive gate voltage  $V_1$  to  $V_{GSP}$ . The fall time,  $t_f$  is the time during which, input capacitance discharges from  $V_{GSP}$  to threshold voltage. During  $t_f$ , drain current falls from  $I_D$  to zero. So when  $V_{GS} \leq V_{GSP}$ , PMOSFET turn-off is complete.

#### Important Conclusions in this Topic are Listed below:

- The MOSFETs have a vertically oriented structure with a lightly doped drain drift region and a highly interdigitated gate source structure.
- The MOSFET is a normally off device, and it is turned on by the application of a sufficiently large gate source voltage to induce an inversion layer in the MOSFET channel region that shorts the drain to the source.
- The MOSFET turns on and off very rapidly because it is a majority carrier device and there is no stored charge that must be injected into or removed from it is there is with the BJT.
- On state losses in a MOSFET rise much more rapidly with blocking voltage rating than do those in a BJT.
- Because the MOSFET is a majority carrier device, its on state resistance has a positive temperature coefficient, which makes it easy to parallel MOSFETs for increased current handling capability.
- The SOA of a MOSFET for switch mode applications is large (rectangular) because it is not subject to second breakdown.

## 2.5 Insulated Gate Bipolar Transistor (IGBT)

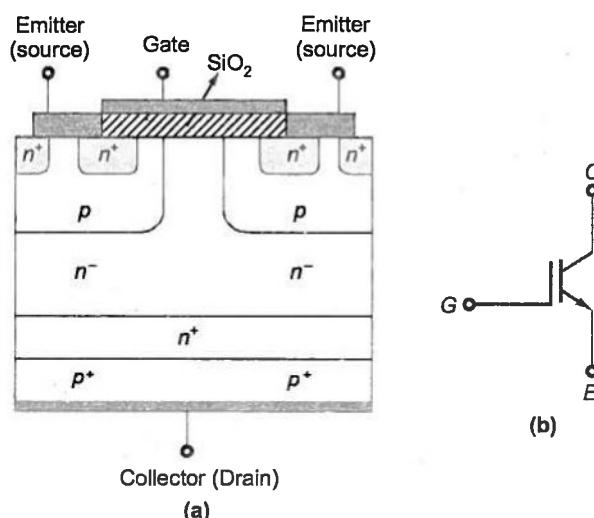


Figure 2.14

If we combine the advantage of both BJT and MOSFET an IGBT is constructed. It was developed in 1988 by Jayant Baliga.

#### Operation

When the applied voltage between Gate and source (Emitter) is higher than threshold value a 'n' channel is formed near Gate.

So, the electrons will start flowing from  $n^+$  region to  $n^-$ .

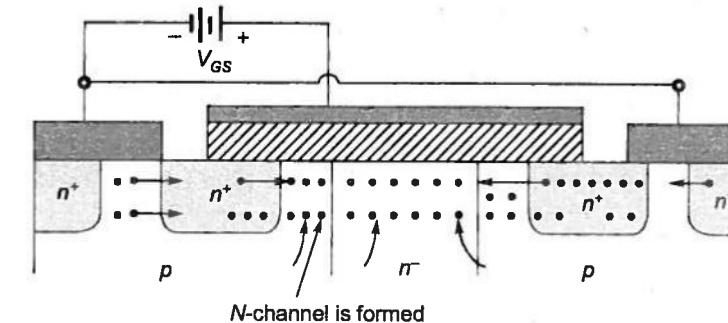


Figure 2.15

When the positive voltage is applied between the drain and source, and  $V_{GS}$  is greater than threshold value a current  $I_d$  flows from drain to source.

**NOTE:** In MOSFET flow of current is only due to flow of electrons, but here in IGBT flow of current is due to electrons and holes.

#### V-I Characteristics

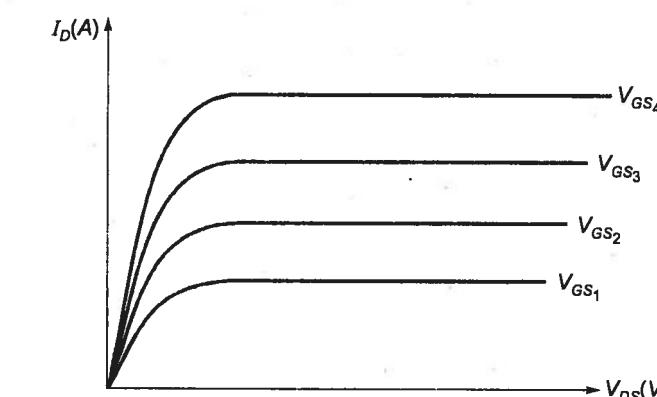


Figure 2.16 (a)

$$V_{GS2} > V_{GS1}$$

- The output characteristics looks similar to BJT except the control parameter is  $V_{GS}$ .
- During conduction  $R_{DS}$  = Resistance between drain and source is lower.

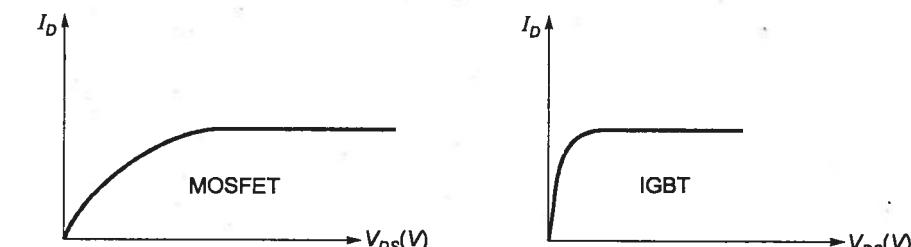
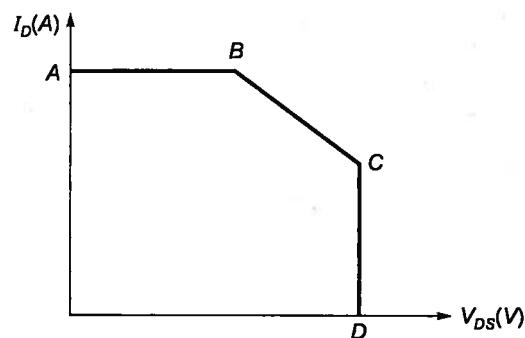


Figure 2.16 (b) and (c)

**Safe Operating Area****Figure-2.18**

- IGBT is a device which has all the good qualities of BJT and MOSFET.
- Except the increase in turn off time, because the minority carrier turn off is not as fast as majority carriers.

**Important conclusions in this topic are listed below:**

- The IGBT is designed to operate as a MOSFET with an injecting region on its drain side to provide for conductivity modulation of the drain drift region so that on state losses are reduced.
- The performance of the IGBT is the midway between that of a MOSFET and a BJT. It is faster than a comparable BJT but slower than a MOSFET. Its on state losses are much smaller than those of a MOSFET, and are comparable with those of a BJT.
- The IGBT structure contains a parasitic thyristor that must not be allowed to turn on or else the gate will lose the ability to turn off the device.
- Prevention of the turn on of the parasitic thyristor involves special structure modifications of the IGBT structure by the device manufacturer and observance of maximum current and voltage ratings of the device by the user.
- The turn on speed of the IGBT can be controlled by the rate of change of gate source voltage.
- The IGBT has a rectangular SOA for switch mode applications similar to the MOSFET and thus has minimal need for snubber circuits.

**Example - 2.12** Consider the following statements in respect of IGBT:

- It combines the attributes of MOSFET and BJT.
- It has low forward voltage drop.
- Its switching speed is very much lower than that of MOSFET.
- It has high input impedance.

Which of these statements are correct?

- |                   |                |
|-------------------|----------------|
| (a) 1, 2, 3 and 4 | (b) 1, 2 and 4 |
| (c) 1, 2 and 3    | (d) 3 and 4    |

**Solution:(a)**

IGBT possesses best qualities of both BJT and MOSFET.

i.e. high input impedance like MOSFET and low ON-state power loss as in BJT.

The operating frequency for IGBT is 50 kHz where as for MOSFET it is 1 MHz, which 20 times less.

**Example - 2.13** Consider the following devices:

- SCR
- GTO
- BJT
- MOSFET
- IGBT

Which of these devices do not belong to the family of transistors?

- |                     |                      |
|---------------------|----------------------|
| (a) 1 and 2 only    | (b) 1, 2 and 3 only  |
| (c) 2, 3 and 5 only | (d) 1, 2, 3, 4 and 5 |

**Solution:(a)**

SCR and GTO belong to the family of thyristors, while BJT, MOSFET and IGBT belong to the family of transistors.



## Diode Rectifiers

The learning objectives of this chapter are as follows:

- The operation and characteristics of diode rectifiers.
- Types of diode rectifiers.
- Performance parameters of diode rectifiers.

A rectifier employing diodes is called an uncontrolled rectifier, because its average output voltage is a fixed dc voltage.

For the sake of simplicity the diodes are considered to be ideal. By "Ideal" we mean that the reverse recovery time  $t_r$  and the forward voltage drop  $V_D$  are negligible.

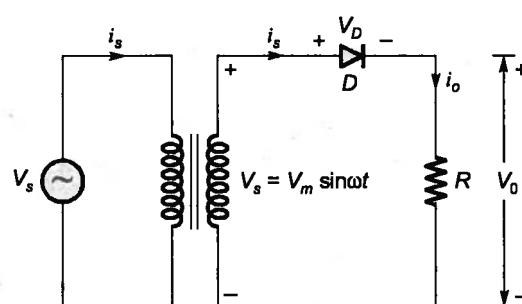
$$\text{i.e., } t_r = 0 \text{ and } V_D = 0$$

### 3.1 Single-Phase Halfwave Rectifier

- In a single-phase halfwave rectifier, for one cycle of supply voltage, there is one half cycle of output, or load voltage. As such, it is called single-phase one pulse rectifier.

#### Circuit Diagram with R-Load

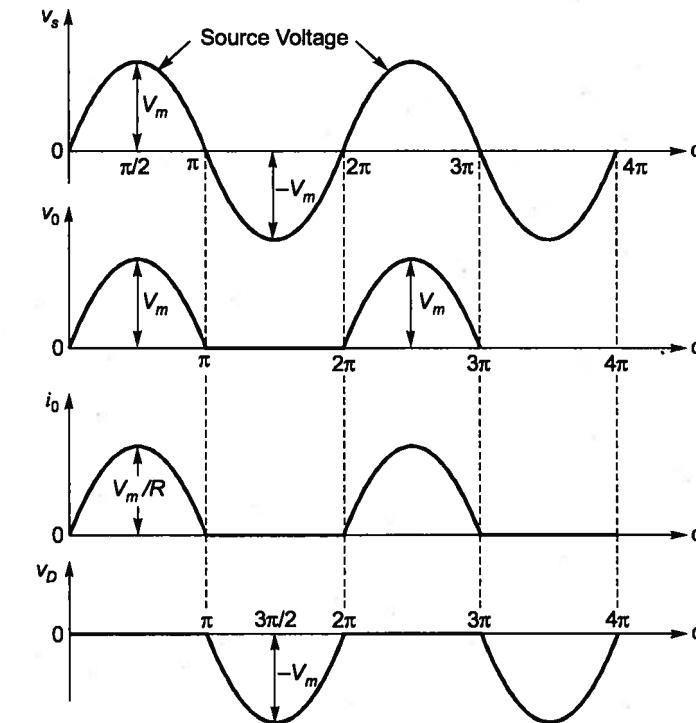
During the positive half cycle, diode is forward biased, so it conducts from  $\omega t = 0^\circ$  to  $\omega t = \pi$ . During the positive half cycle, output voltage  $V_0$  = source voltage  $V_s$  and load current  $i_0 = \frac{V_0}{R}$ .



**Figure-3.1**

- At  $\omega t = \pi$ ,  $V_0 = 0$  and for  $R$  load,  $i_0$  is also zero.

- After  $\omega t = \pi$ , diode  $D$  is reverse biased, it is therefore turned-off and goes into blocking state. Output voltage, as well as output current, are zero from  $\omega t = \pi$  to  $\omega t = 2\pi$ . After  $\omega t = 2\pi$ , diode is again forward biased, conduction begins and the cycle repeats.
- For a resistive load, output current  $i_0$  has the same waveform as that of the output  $V_0$ .



**Figure-3.2: Waveforms of single-phase halfwave diode rectifier with R-Load**

Average value of output (or load) voltage,

$$V_0 = \frac{1}{2\pi} \left[ \int_0^{\pi} V_m \sin \omega t \, d(\omega t) \right] = \frac{V_m}{2\pi} (-\cos \omega t) \Big|_0^{\pi} = \frac{V_m}{\pi}$$

Rms value of output voltage,

$$V_{0r} = \left[ \frac{1}{2\pi} \int_0^{\pi} V_m^2 \sin^2 \omega t \cdot d(\omega t) \right]^{1/2} \\ = \frac{V_m}{\sqrt{2\pi}} \left[ \int_0^{\pi} \frac{1-\cos 2\omega t}{2} \cdot d(\omega t) \right]^{1/2} = \frac{V_m}{2}$$

Here the subscript 'r' is used to denote rms value.

$$\text{Average value of load current, } I_0 = \frac{V_0}{R} = \frac{V_m}{\pi R}$$

$$\text{Rms value of load current, } I_{0r} = \frac{V_{0r}}{R} = \frac{V_m}{2R}$$

$$\text{Peak value of load, or diode, current} = \frac{V_m}{R}$$

Peak inverse voltage, PIV, is an important parameter in the design of rectifier circuits. PIV is the maximum voltage that appears across the device (here diode) during its blocking state,  $PIV = V_m = \sqrt{2} \cdot V_s = \sqrt{2}$  (rms value of transformer secondary voltage). It is seen from the waveform of source current  $i_s$  (or  $i_0$ ) that the transformer has to handle dc component of  $i_s$ . It leads to magnetic saturation of the transformer core, therefore more iron losses, more transformer heating and reduced efficiency.

Power delivered to resistive load = (rms load voltage) (rms load current)

$$= V_{or} I_{or} = \frac{V_m}{2} \cdot \frac{V_m}{2R} = \frac{V_m^2}{4R} = \frac{V_s^2}{2R} = I_{or}^2 R$$

Input power factor =  $\frac{\text{Power delivered to load}}{\text{Input VA}}$

$$= \frac{V_{or} \cdot I_{or}}{V_s \cdot I_{or}} = \frac{V_{or}}{V_s} = \frac{\sqrt{2} V_s}{2 V_s} = 0.707 \text{ lag}$$

**Example - 3.1** Find the time required to deliver a charge of 200 Ah, through a single-phase half-wave diode rectifier with an output current of 100 A rms and with sinusoidal input voltage. Assume diode conduction over a half-cycle.

**Solution:**

For single-phase half-wave diode rectifier, rms value of output current,

$$I_{or} = \frac{V_m}{2R} = 100 \text{ A or } V_m = 200 R$$

The charge is delivered by direct current  $I_0$  which is given by

$$\therefore I_0 = \frac{V_m}{\pi R} = \frac{200R}{\pi R} = \frac{200}{\pi} \text{ A}$$

Also,  $I_0 \times \text{time in hours} = 200 \text{ Ah}$

$$\therefore \text{Time required to deliver this charge} = \frac{200 \times \pi}{200} \text{ hrs} = \pi = 3.1416 \text{ hrs.}$$

### 3.2 Single-Phase Halfwave Diode Rectifier with L-Load

#### Circuit Diagram

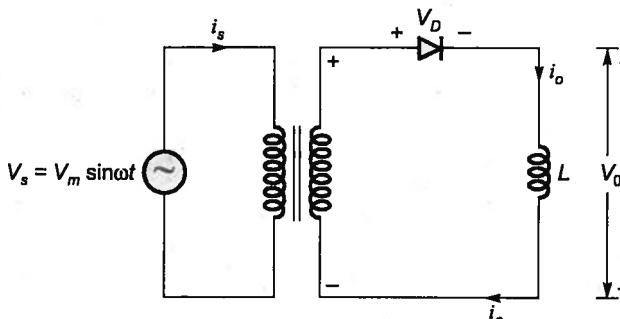


Figure-3.3

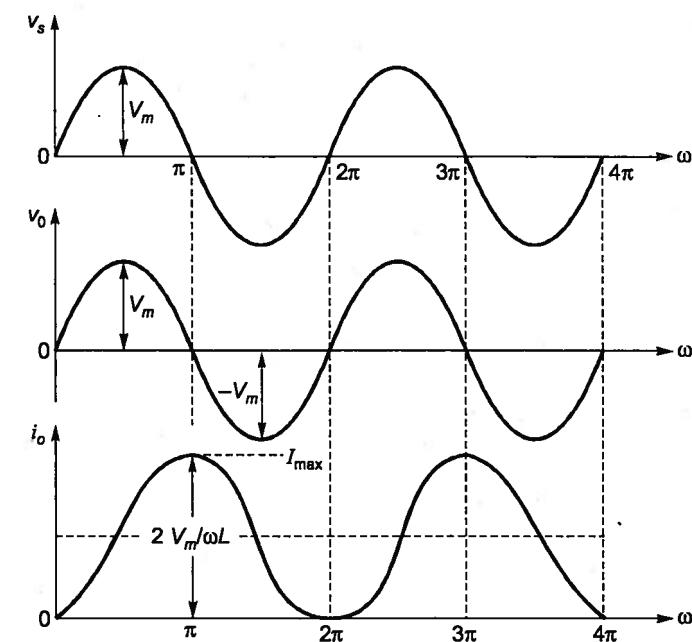


Figure-3.4: Waveforms of single-phase one pulse rectifier with L-load

**L-Load:** Single-phase half-wave diode rectifier with L-load is shown in figure.

At  $\omega t = 0$ , diode starts conducting. KVL for this circuit gives

$$v_s = v_0 = L \frac{di_0}{dt} = V_m \sin \omega t$$

$$i_0 = \frac{V_m}{L} \int \sin \omega t \cdot dt = -\frac{V_m}{\omega L} \cos \omega t + A$$

$$\text{At } \omega t = 0, i_0 = 0, \therefore 0 = -\frac{V_m}{\omega L} + A$$

$$A = \frac{V_m}{\omega L}$$

Substituting the value of  $A$  gives

$$i_0 = \frac{V_m}{\omega L} (1 - \cos \omega t)$$

$$\text{Output voltage, } v_0 = L \frac{di_0}{dt} = L \frac{V_m}{\omega L} [\sin \omega t] \omega = V_m \sin \omega t = v_s$$

Source voltage  $v_s$  and both output voltage  $v_0$  and output current  $i_0$  are plotted in the waveforms.  
Average value of output voltage,

$$V_0 = 0$$

The output of current  $i_0$  consists of dc component and fundamental frequency component of frequency  $\omega$ .  
Peak value of current  $I_{max}$  occurs at  $\omega t = \pi$

$$I_{max} = \frac{V_m}{\omega L} (1 + 1) = \frac{2V_m}{\omega L}$$

$$\text{Average value of current, } I_0 = \frac{1}{2\pi} \int_0^{2\pi} \frac{V_m}{\omega L} (1 - \cos \omega t) d(\omega t) = \frac{V_m}{\omega L} = \frac{1}{2} I_{max}$$

Rms value of fundamental current,  $I_{1r}$ , is given by

$$I_{1r} = \left[ \frac{1}{2\pi} \left( \frac{V_m}{\omega L} \right)^2 \int_0^{2\pi} (\cos \omega t)^2 d(\omega t) \right]^{1/2} = \frac{V_m}{\sqrt{2} \cdot \omega L} = \frac{V_s}{\omega L} = \frac{I_0}{\sqrt{2}}$$

$$\text{Rms value of rectified current} = \left[ I_0^2 + I_{1r}^2 \right]^{1/2} = \left[ I_0^2 + \frac{I_0^2}{2} \right]^{1/2} = 1.225 I_0$$

Voltage across diode,  $v_D = 0$

**Example - 3.2** A load of  $R = 60 \Omega$  is fed from single-phase, 230 V, 50 Hz supply through a step up transformer and then one diode. The transformer turns ratio is two. Find the VA rating of transformer.

**Solution:**

The half-wave diode rectifier uses a step up transformer therefore, ac voltage applied to rectifier =  $230 \times 2 = 460 \text{ V} = V_s$

$$\text{Average value of load voltage, } V_0 = \frac{V_m}{\pi} = \frac{\sqrt{2} \times 460}{\pi} = 207.073 \text{ V}$$

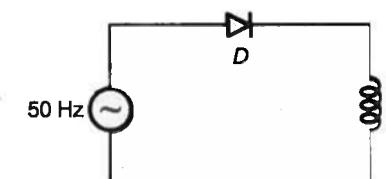
$$\text{Output dc power, } P_{dc} = \frac{V_0^2}{R} = \frac{207.073^2}{60} = 714.652 \text{ W}$$

It is seen from the table that TUF for single-phase half-wave diode rectifier is 0.2865.

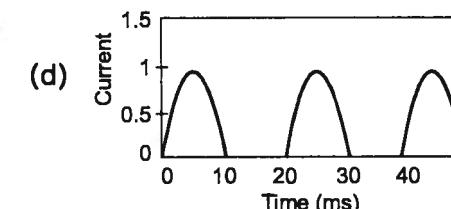
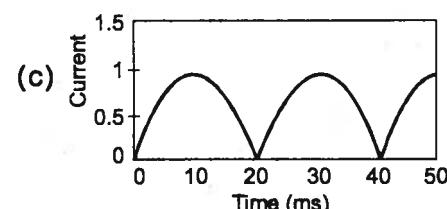
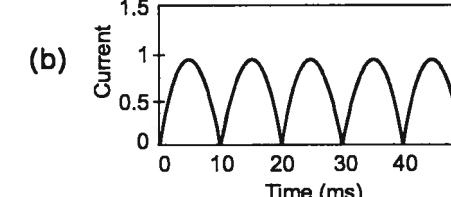
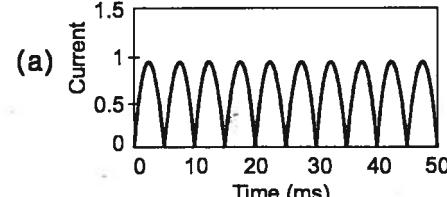
$$\therefore \text{VA rating of transformer} = \frac{P_{dc}}{\text{TUF}} = \frac{714.652}{0.2865} = 2494.423 \text{ VA}$$

So, choose a transformer with 2.5 kVA (next round figure) rating.

**Example - 3.3** The circuit shows an ideal diode connected to a pure inductor and is connected to a purely sinusoidal 50 Hz voltage source.



Under ideal conditions the current waveform through the inductor will look like



**Solution : (c)**

Frequency of the voltage source,  $f = 50 \text{ Hz}$

$$\text{Time period, } T = \frac{1}{f} = \frac{1}{50} = 20 \text{ ms}$$

During positive half cycle of the source voltage,  $0 < t < \frac{T}{2}$ , energy is stored in the inductor and current increases.

During negative half cycle of the source voltage,  $\frac{T}{2} \leq t \leq T$ , current decreases and energy stored in the inductor is delivered to source.

### 3.3 Single-Phase Halfwave Diode Rectifier with C-Load

#### Circuit Diagram

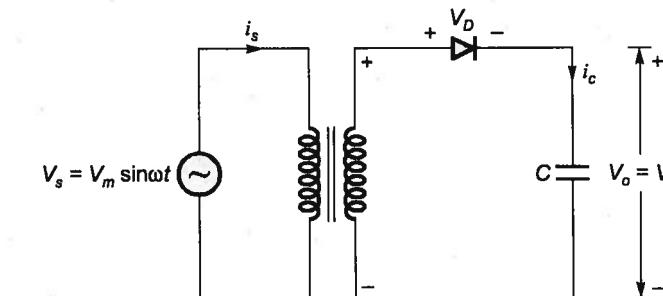


Figure-3.5

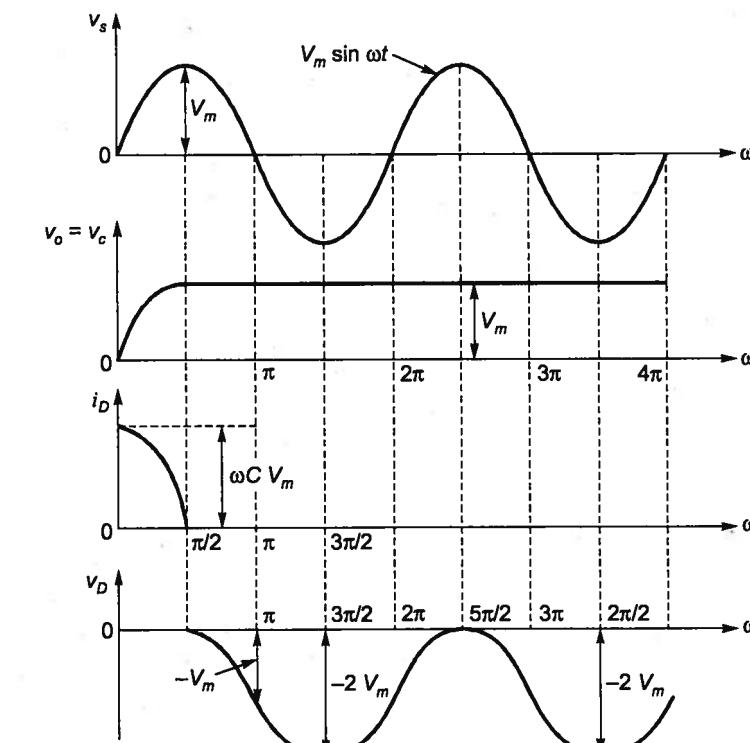


Figure-3.6: Waveforms of single-phase half-wave diode rectifier with C-load

The equation governing the behaviour of the circuit is,

$$i_0 = C \frac{dv_s}{dt} = C \frac{d}{dt} (V_m \sin \omega t) = \omega C V_m \cos \omega t$$

Output voltage,  $v_0 = \frac{1}{C} \int i dt = V_m \sin \omega t = v_s = v_c$

Capacitor is charged to voltage  $V_m$  at  $\omega t = \frac{\pi}{2}$  and subsequently this voltage remains constant at  $V_m$ .

This is shown as  $v_0 = v_c$  in the waveforms.

Capacitor current or load current is maximum at  $\omega t = 0$ . Its value at  $\omega t = 0$  is  $\omega C V_m$  as shown.

The diode conducts for  $\frac{\pi}{2\omega}$  seconds only from  $\omega t = 0$  to  $\omega t = \frac{\pi}{2}$ . During this interval, diode voltage is,

therefore zero. After  $\omega t = \frac{\pi}{2}$ , diode voltage  $v_D$  is given by

$$v_D = -v_0 + v_s = -V_m + V_m \sin \omega t = V_m (\sin \omega t - 1)$$

the time origin is redefined at  $\omega t = \frac{\pi}{2}$

After  $\omega t = \frac{\pi}{2}$ , diode voltage is plotted as shown in figure.

At  $\omega t = \frac{3\pi}{2}$ ,  $v_D = -2 V_m$

Average value of voltage across diode,

$$v_D = \frac{1}{2\pi} \int_0^{2\pi} V_m (\sin \omega t - 1) d(\omega t) = V_m = \sqrt{2} V_s$$

Rms value of fundamental component of voltage across diode,

$$V_{1r} = \left[ \frac{1}{2\pi} \int_0^{2\pi} V_m^2 \sin^2 \omega t d(\omega t) \right]^{1/2} = \frac{V_m}{\sqrt{2}}$$

Rms value of voltage across diode =  $\sqrt{V_D^2 + V_{1r}^2} = 1.225 V_m$

### 3.4 Single-Phase Halfwave Rectifier with RL-Load

#### Circuit Diagram

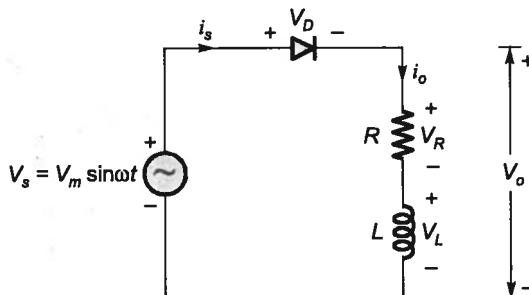
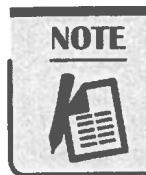


Figure-3.7

- A single-phase one pulse diode rectifier feeding  $RL$  load is shown in figure.
  - During positive half cycle of the source, diode conducts,  $V_0 = V_s$  till  $\omega t = \pi$ .
  - After  $\omega t = \pi$ , the current  $i_0$  continues to flow even after source voltage  $V_s$  has become negative. This is because of the presence of inductor  $L$  in the load circuit.
  - After positive half cycle of source voltage, diode remains ON, so the negative half cycle of source voltage appears across load until load current  $i_0$  decay to zero at  $\omega t = \beta$ .
  - Voltage  $V_R = i_0 R$  has the same waveshape as that of  $i_0$ .
- Inductor voltage  $V_L = V_s - V_R$ . The current  $i_0$  flows till the two areas  $A$  and  $B$  are equal.



- Area  $A$  (where  $V_s > V_R$ ) represents the energy stored by  $L$  and area  $B$  (where  $V_s < V_R$ ) represents the energy released by  $L$ .
- The average value of voltage  $V_L$  across inductor  $L$  is zero.

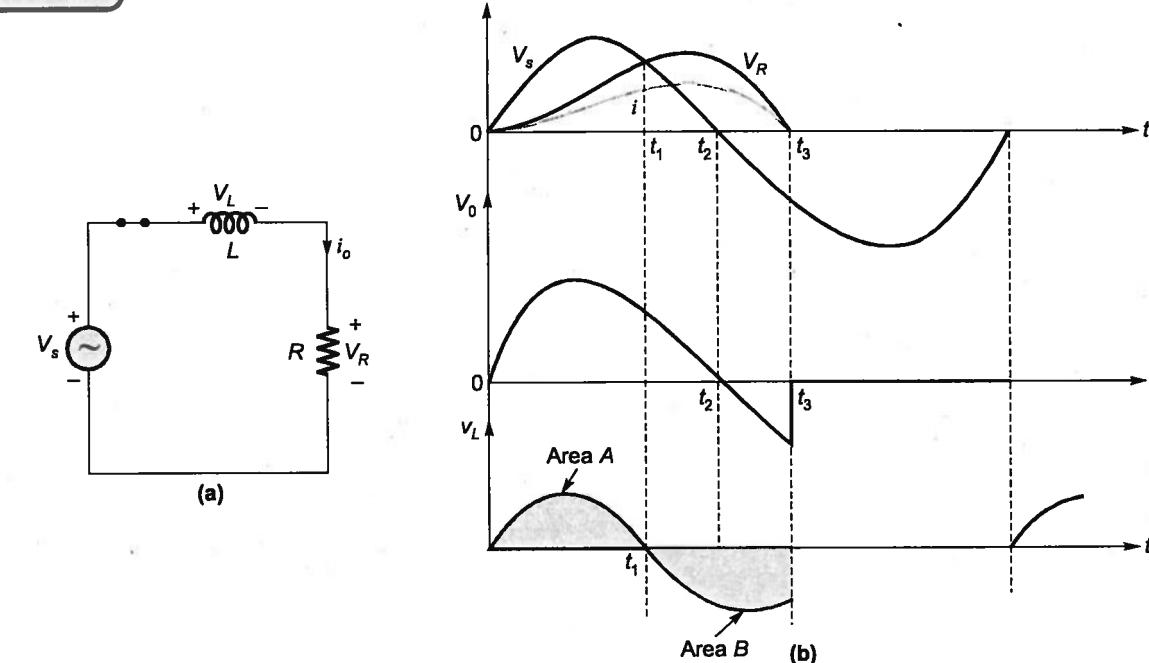


Figure-3.8

Until  $t_1$ ,  $V_s > V_R$  (hence  $V_L = V_s - V_R$ ) is positive, the current builds up, and the inductor stored energy increases. Beyond  $t_1$ ,  $V_L$  becomes negative but the current is still positive and the diode must conduct because of the inductor stored energy. The instant  $t_3$ , when the current goes to zero and the diode stops conducting, can be obtained as follows.

The inductor equation,  $V_L = L \frac{di}{dt}$  can be rearranged as,

$$\frac{1}{L} V_L dt = di$$

Integrating both sides of the above equation between zero and  $t_3$  and recognizing that  $i(0)$  and  $i(t_3)$  are both zero,

$$\frac{1}{L} \int_0^{t_3} V_L dt = \int_{i(0)}^{i(t_3)} di = i(t_3) - i(0) = 0$$

From the above equation, we can observe that,

$$\boxed{\int_0^{t_3} V_L dt = 0}$$

this can be written as

$$\int_0^{t_1} V_L dt + \int_{t_1}^{t_3} V_L dt = 0$$

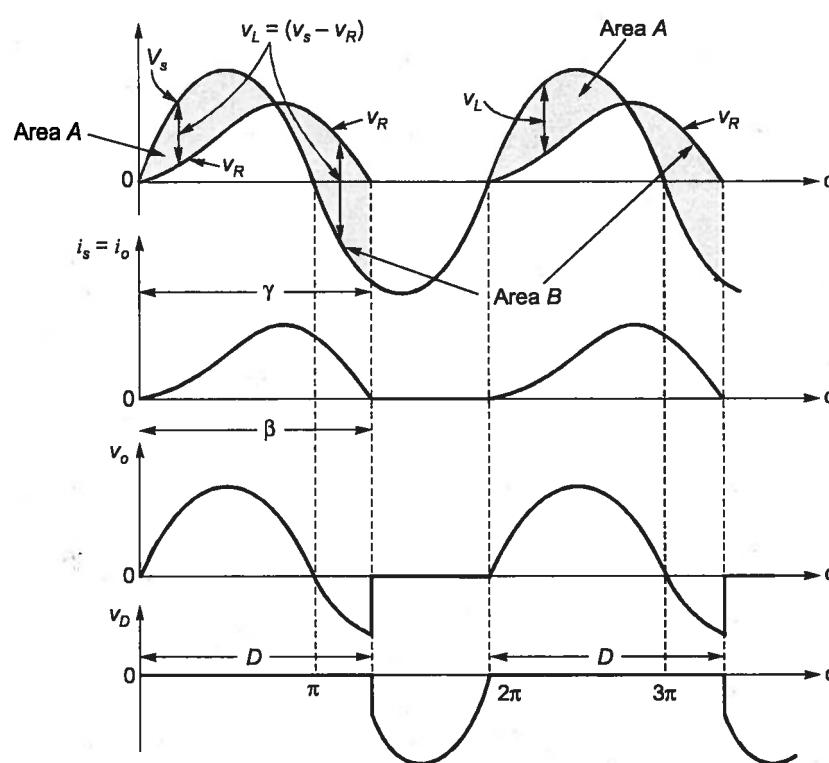
which in terms of the volt second areas  $A$  and  $B$

$$\text{Area } A - \text{Area } B = 0$$

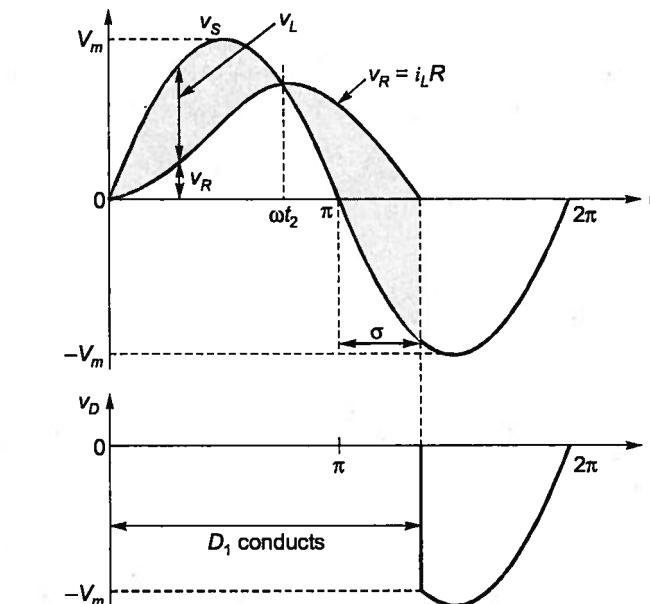
**NOTE**

- The current goes to zero at  $t_3$  when area  $A = B$ .
- The load voltage ( $V_0$ ) becomes negative during the interval  $t_2$  to  $t_3$ . Therefore, in comparison to the case of purely resistive load, the average load voltage is less.

### Output Waveforms of Single-Phase Halfwave Diode Rectifier with RL-Load



**Figure-3.9**



**Figure-3.10**

When  $i_0 = 0$  at  $\omega t = \beta$ ;  $v_L = 0$ ,  $v_R = 0$  and voltage  $v$ , appears as reverse bias across diode  $D$  as shown. At  $\beta$ , voltage  $v_D$  across diode jumps from zero to  $V_m \sin \beta$  where  $\beta > \pi$ . Here  $\beta = \gamma$  is also the conduction angle of the diode.

Average value of output voltage,

$$V_0 = \frac{1}{2\pi} \int_0^{\beta} V_m \sin \omega t \cdot d(\omega t) = \frac{V_m}{2\pi} (1 - \cos \beta)$$

Average value of load or output current,

$$I_0 = \frac{V_0}{R} = \frac{V_m}{2\pi R} (1 - \cos \beta)$$

A general expression for output current  $i_0$  for  $0 < \omega t < \beta$  can be obtained as under:

When diode is conducting, KVL for the circuit

$$Ri_0 + L \frac{di_0}{dt} = V_m \sin \omega t$$

The load or output, current  $i_0$  consists of two components, one steady state component  $i_s$  and the other transient component  $i_t$ . Here  $i_s$  is given by

$$i_s = \frac{V_m}{\sqrt{R^2 + X^2}} \sin(\omega t - \phi)$$

where,  $\phi = \tan^{-1} \frac{X}{R}$  and  $X = \omega L$ . Here  $\phi$  is the angle by which rms current  $I_s$  lags source voltage  $V_s$ . The transient component it can be obtained from force-free equation

$$Ri_t + L \frac{di_t}{dt} = 0$$

Its solution gives,

$$i_t = Ae^{-\frac{Rt}{L}}$$

Total solution for current  $i_0$  is, therefore, given by

$$i_0 = i_s + i_t = \frac{V_m}{Z} \sin(\omega t - \phi) + A e^{-\frac{R}{L}t}$$

where,

$$Z = \sqrt{R^2 + X^2}$$

Constant  $A$  can be obtained from the boundary condition at  $\omega t = 0$ .

At  $\omega t = 0$ , or at  $t = 0$ ,  $i_0 = 0$ . Thus from equation,

$$0 = -\frac{V_m}{Z} \sin\phi + A$$

$$\therefore A = \frac{V_m}{Z} \sin\phi$$

Substituting of  $A$  in equation, gives

$$i_0 = \frac{V_m}{Z} \left[ \sin(\omega t - \phi) + \sin\phi \cdot e^{-\frac{R}{L}t} \right]$$

For  $0 \leq \omega t \leq \beta$

It is also seen from the waveform of  $i_0$  that when  $\omega t = \beta$ ,  $i_0 = 0$ . With this

$$\sin(\beta - \phi) + \sin\phi \cdot \exp\left[-\frac{R}{\omega L}\beta\right] = 0$$

The solution of this transcendental equation can give the value of extinction angle  $\beta$ .

### 3.5 1-Φ Halfwave Diode Rectifier with RL-Load and Freewheeling Diode

Performance of single-phase diode halfwave rectifier with RL-load can be improved by connecting a freewheeling diode across the load as shown above. Output voltage  $V_0 = V_s$  for  $0 \leq \omega t \leq \pi$ . At  $\omega t = \pi$ , source voltage  $V_s$  is zero, but output current  $i_0$  is not zero because of  $L$  in the load circuit. Just after  $\omega t = \pi$ , as  $V_s$  tends to reverse, negative polarity of  $V_s$  reaches cathode of  $FD$  through conducting diode  $D$ , whereas positive polarity of  $V_s$  reaches anode of  $FD$  direct. Freewheeling diode, therefore gets forward biased. As a result, load current  $i_0$  is immediately transferred from  $D$  to  $FD$  as  $V_s$  tends to reverse.

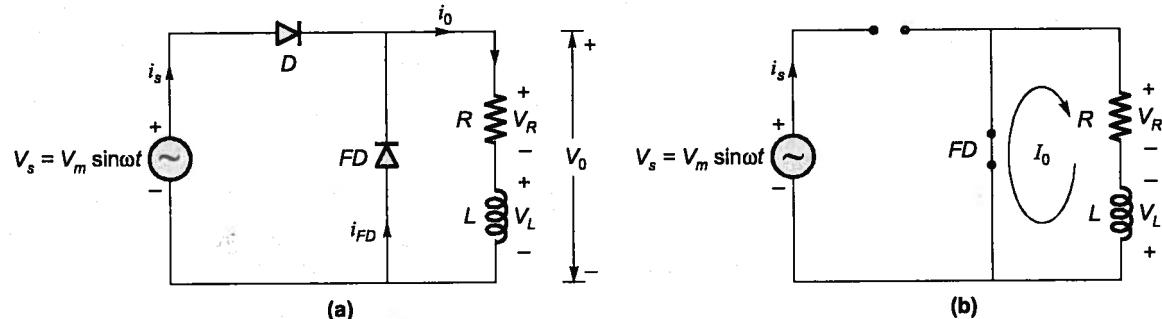


Figure 3.11 : (a) and (b) Circuit behaviour at  $\pi \leq \omega t \leq 2\pi$

After  $\omega t = \pi$ , output current freewheels through circuit  $R$ ,  $L$  and  $FD$ . The energy stored in  $L$  is now dissipated in  $R$ . When energy stored in  $L$  = energy dissipated in  $R$ , current falls to zero at  $\omega t = \beta < 2\pi$ .

Depending upon the values of  $R$  and  $L$ , the current may not fall to zero even when  $\omega t = 2\pi$ , this is called continuous conduction.

### Output Waveforms

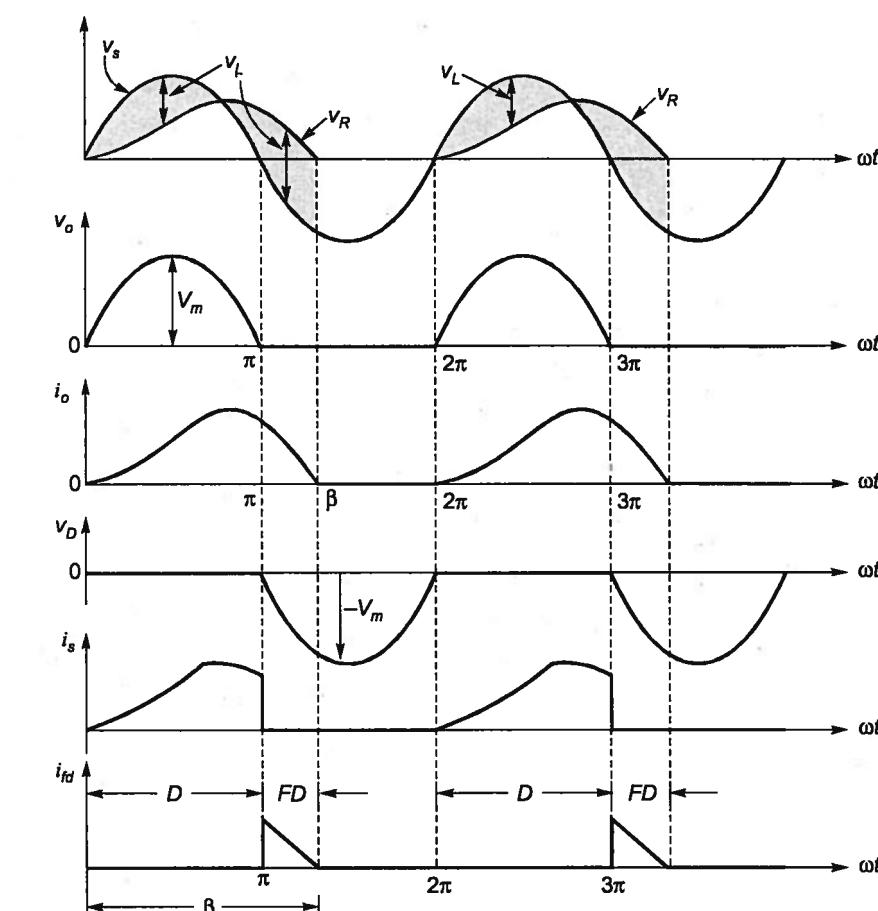


Figure 3.12

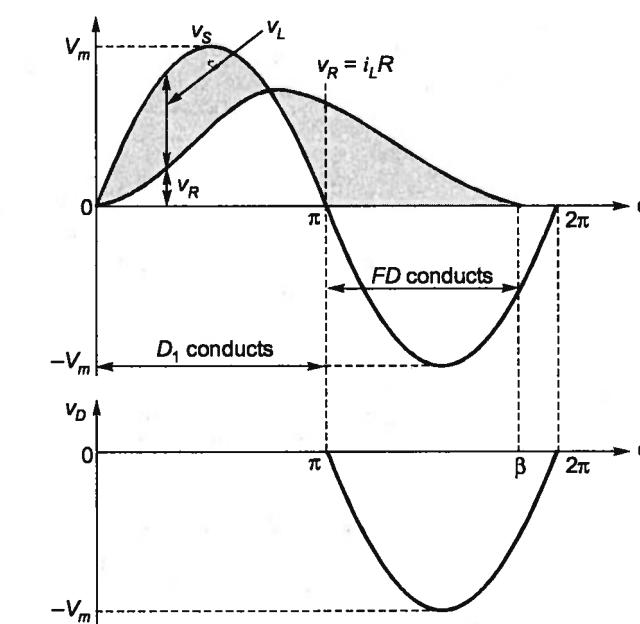


Figure 3.13

**The Advantages of Using Freewheeling Diode**

- It prevents the output (or load) voltage from becoming negative.
- As the energy stored in  $L$  is transferred to load  $R$  through  $FD$ , the system efficiency is improved.
- The load current waveform is more smooth, the load performance, therefore gets better.

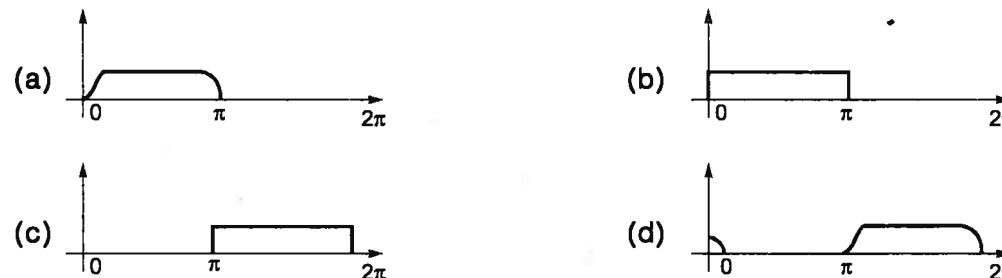
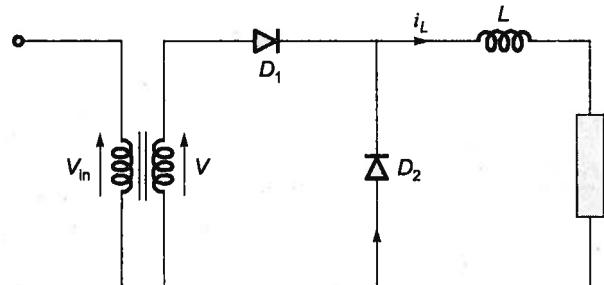
Average output voltage,  $V_0 = \frac{1}{2\pi} \int_0^{\pi} V_m \sin \omega t d(\omega t)$

$$V_0 = \frac{V_m}{\pi}$$

Average load current,

$$I_0 = \frac{V_m}{\pi R}$$

**Example - 3.4** A single-phase half wave uncontrolled converter circuit is shown in figure. A 2-winding transformer is used at the input for isolation. Assuming the load current to be constant and  $v = V_m \sin \omega t$ , the current waveform through diode  $D_2$  will be



**Solution: (c)**

For  $0 < \omega t \leq \pi$ , Diode  $D_1$  is forward biased and conduct.

For  $\pi < \omega t \leq 2\pi$ , Diode  $D_1$  becomes reverse biased and Diode  $D_2$  gets forward biased and starts conducting.

As load current is constant current through Diode  $D_2$  ( $i_{D2}$ ) can be drawn as shown in the figure.

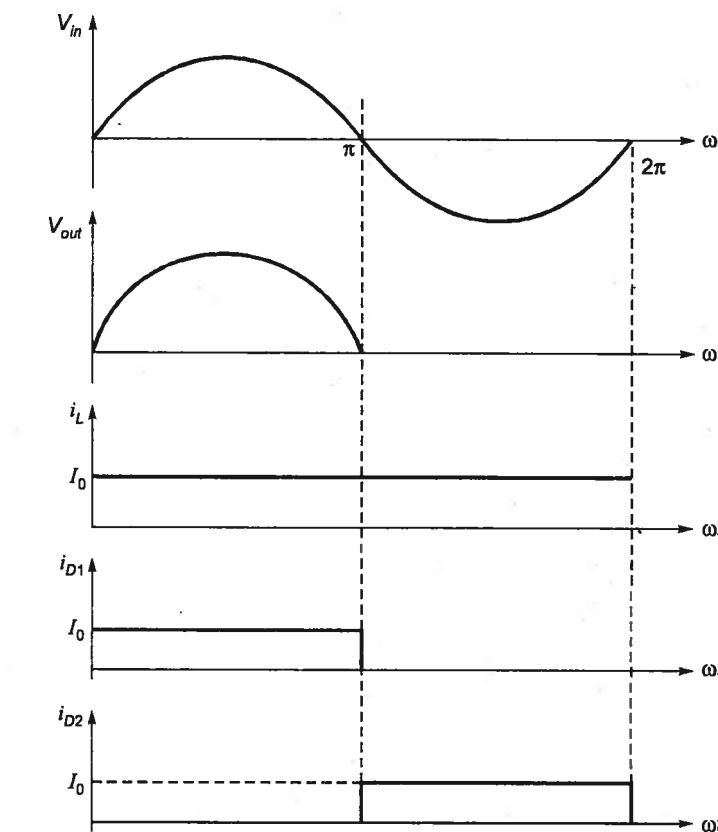
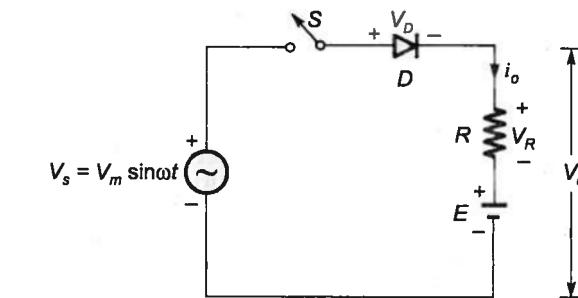
**3.6 Single-Phase Halfwave Diode Rectifier with RE-Load**

Figure-3.14

- If the switch  $S$  is closed at  $\omega t = 0^\circ$  or when  $V_s = 0$ , then diode would not conduct at  $\omega t = 0$  because diode is reverse biased until source voltage  $V_s$  equals  $E$ . When  $V_m \sin \theta_1 = E$ , diode  $D$  starts conducting and the turn-on angle  $\theta_1$  is given by

$$\theta_1 = \sin^{-1} \left( \frac{E}{V_m} \right)$$

- The diode now conducts from  $\omega t = \theta_1$  to  $\omega t = (\pi - \theta_1)$  i.e., conduction angle for diode is  $(\pi - 2\theta_1)$ .
- During the conduction period of diode, the voltage equation for the circuit is  $V_m \sin \omega t = E + i_0 R$ .

$$i_0 = \frac{V_m \sin \omega t - E}{R}$$

## Output Waveforms

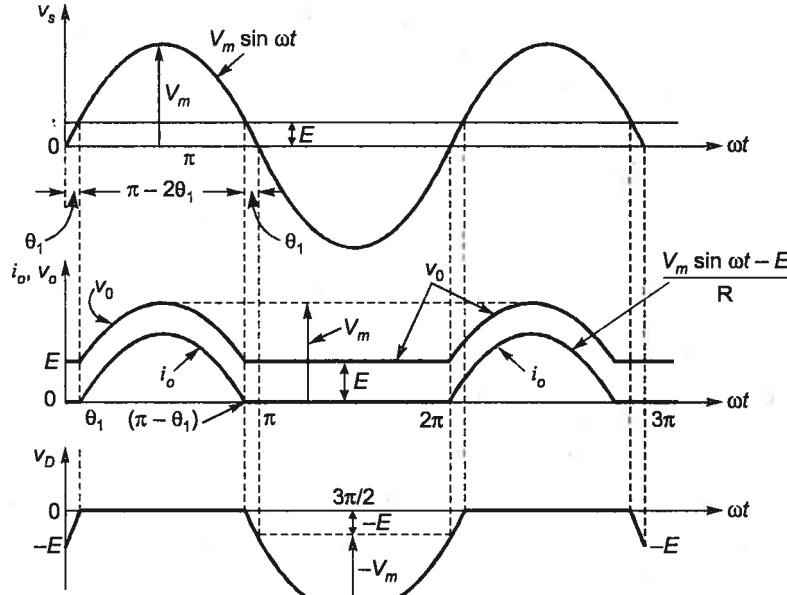


Figure-3.15

Average value of output current  $i_0$  is

$$I_0 = \frac{1}{2\pi R} \left[ \int_{\theta_1}^{\pi-\theta_1} (V_m \sin \omega t - E) d(\omega t) \right]$$

$$I_0 = \frac{1}{2\pi R} [2V_m \cos \theta_1 - E(\pi - 2\theta_1)]$$

Rms value of the load current of equation is

$$I_{or} = \left[ \frac{1}{2\pi R^2} \int_{\theta_1}^{\pi-\theta_1} (V_m^2 \sin^2 \omega t + E^2 - 2V_m E \sin \omega t) d(\omega t) \right]^{1/2}$$

$$= \left[ \frac{1}{2\pi R^2} \{ (V_s^2 + E^2)(\pi - 2\theta_1) + V_s^2 \sin 2\theta_1 - 4V_m E \cos \theta_1 \} \right]^{1/2}$$

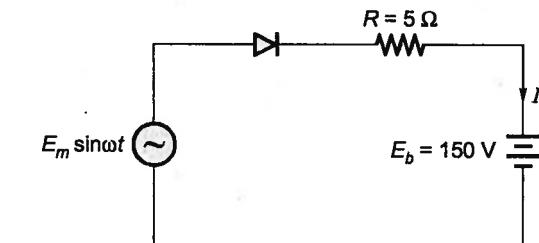
Power delivered to load,  $P = EI_0 + I_{or}^2 R$  watts

$$\text{Supply pf} = \frac{\text{Power delivered to load}}{(\text{Source voltage})(\text{rms value of source current})} = \frac{EI_0 + I_{or}^2 R}{V_s \cdot I_{or}}$$

It is seen in the waveform that at  $\omega t = 0^\circ$ ,  $v_D = -E$  and at  $\omega t = \theta_1$ ,  $v_D = 0$ . During the period diode conducts,  $v_D = 0$ . When  $\omega t = 3\pi/2$ ,  $v_s = -V_m$  and  $v_D = -(V_m + E)$ . Thus PIV for diode is  $(V_m + E)$ .

**Example - 3.5** A d.c. battery is charged through a resistor  $R$  as shown in the below figure.

Derive an expression for the average value of charging current in terms of  $E_m$ ,  $E_b$ ,  $R$ .



- (i) For an a.c. supply voltage of 230 V, 50 Hz, find the value of average charging current.
- (ii) Find average power supplied to the battery and that dissipated in the resistance.
- (iii) Calculate the power factor at the supply. (Neglect diode drop).

**Solution:**

For the circuit, the voltage equation is

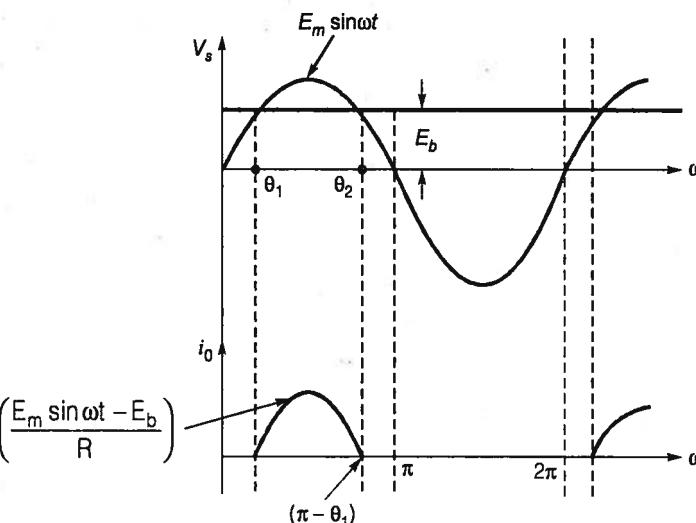
$$E_m \sin \omega t = E_b + i_0 R$$

$$\Rightarrow i_0 = \frac{E_m \sin \omega t - E_b}{R}$$

Diode is turned on when  $E_m \sin \theta_1 = E_b$  and is turned off at  $\theta_2 = \pi - \theta_1$ . Average value of charging current

$$I_d = \frac{1}{2\pi R} \left[ \int_{\theta_1}^{\pi-\theta_1} (E_m \sin \omega t - E_b) d(\omega t) \right]$$

$$= \frac{1}{2\pi R} [2E_m \cos \theta_1 - E_b(\pi - 2\theta_1)]$$



For,

$$E_m = \sqrt{2} \times 230 \text{ and } R = 5 \Omega$$

Here,

$$\theta_1 = \sin^{-1} \left( \frac{E_b}{E_m} \right) = \sin^{-1} \left( \frac{150}{\sqrt{2} \times 230} \right) = 27.46^\circ = 0.48 \text{ rad.}$$

$$I_d = \left( \frac{1}{2\pi \times 5} \right) \times [2 \times \sqrt{2} \times 230 \times \cos 27.46 - 150 \times (\pi - 2 \times 0.48)]$$

$$= 7.958 \text{ amp.}$$

Power supplied to the battery =  $E_b I_d = 150 \times 7.958 = 1193.7 \text{ Watts}$

Rms value of the charging current,

$$I_{dr} = \left[ \frac{1}{2\pi R^2} \left\{ (E_s^2 + E_b^2) \times (\pi - 2\theta_1) + E_s^2 \sin 2\theta_1 - 4E_m E_b \cos \theta_1 \right\} \right]^{1/2}$$

$$= 14.84 \text{ amp.}$$

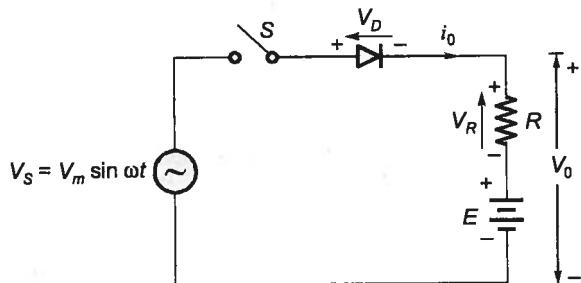
Power dissipated in resistor  $R = I_{dr}^2 \times R = (14.84)^2 \times 5 = 1101.128 \text{ W}$

Rms value of input current,  $I_{sr} = I_{dr} = 14.84$

$$\text{Supply pf.} = \frac{\text{Output power}}{\text{Input power}} = \frac{E_b I_d + I_{dr}^2 R}{V_s I_{sr}}$$

$$= \frac{1193.7 + 1101.128}{230 \times 14.84} = 0.6723 \text{ lagging}$$

**Example - 3.6** A dc battery of constant emf  $E$  is being charged through a resistor as shown in figure. For source voltage of 230 V, 50 Hz and for  $R = 8 \Omega$ ,  $E = 150 \text{ V}$



- (a) find the value of average charging current,
- (b) find the power supplied to battery and that dissipated in the resistor,
- (c) calculate the supply pf,**
- (d) find the charging time in case battery capacity is 1000 Wh, and
- (e) find rectifier efficiency and PIV of the diode.

**Solution:**

- (a) The diode will start conducting at an angle  $\theta_1$ , where

$$\theta_1 = \sin^{-1} \frac{150}{\sqrt{2} \times 230} = 27.4617^\circ$$

Average value of charging current,

$$I_0 = \frac{1}{2\pi R} \left[ 2\sqrt{2} \times 230 \cos 27.4617^\circ - 150 \left( \pi - \frac{2 \times 27.4617 \times \pi}{180} \right) \right]$$

$$= 4.9693 \text{ A}$$

- (b) Power delivered to battery

$$= EI_0 = 150 \times 4.9693 = 745.397 \text{ W}$$

Rms value of charging current,

$$I_{or} = \left[ \frac{1}{2\pi \times 64} \left\{ (230^2 + 150^2) \left( \pi - 2 \times 27.466 \times \frac{\pi}{180} \right) + 230^2 \sin 2 \times 27.466^\circ \right\} \right]^{1/2}$$

$$-4\sqrt{2} \times 230 \times 150 \cos 27.466^\circ \Big\}^{1/2} = 9.29203 \text{ A}$$

Power dissipated in resistor  $= I_{or}^2 R = (9.29203)^2 \times 8 = 690.734 \text{ W}$

(c) The supply pf,  $\text{pf} = \frac{745.14 + 690.734}{230 \times 9.2955} = 0.672 \text{ lag}$

(d) (Power delivered to battery) (charging time in hours) = Battery capacity in Wh

$$\therefore \text{Charging time} = \frac{1000}{745.397} = 1.3416 \text{ h}$$

(e) Rectifier efficiency =  $\frac{\text{Power delivered to battery}}{\text{Total input power}}$

$$= \frac{745.397}{745.397 + 690.734} \times 100 = 51.903\%$$

(f) PIV of diode  $= V_m + E = \sqrt{2} \times 230 + 150 = 475.22 \text{ V}$

### 3.7 Single-Phase Fullwave Diode Rectifier

There are two types of full wave diode rectifiers:

1. Single-phase fullwave mid point (center tapped) diode rectifier.
2. Single-phase fullwave diode bridge rectifier.

#### Single-Phase Fullwave Midpoint Diode Rectifier

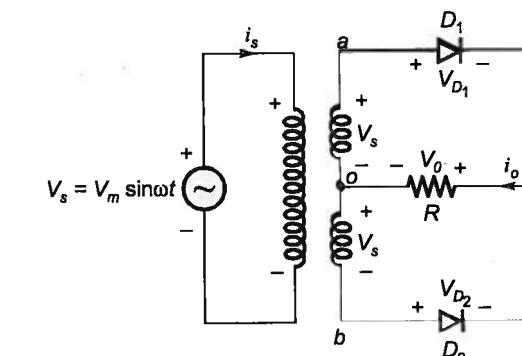


Figure-3.16

- When 'a' is positive with respect to 'b', or mid point '0', diode  $D_1$  conducts for  $\pi$  radians. In the next half cycle, 'b' is positive with respect to 'a', or mid point 0, diode  $D_2$  conducts.
- When 'a' is positive with respect to 'b', diode  $D_2$  is subjected to a reverse voltage of  $2V_s$ . In the next halfcycle, diode  $D_1$  experiences a reverse voltage of  $2V_s$ . Thus, for diodes  $D_1$  and  $D_2$ , peak inverse voltage is  $2V_m$ .
- Single-phase full wave diode rectifier can also be called single-phase two pulse diode rectifier.

## Output Waveforms

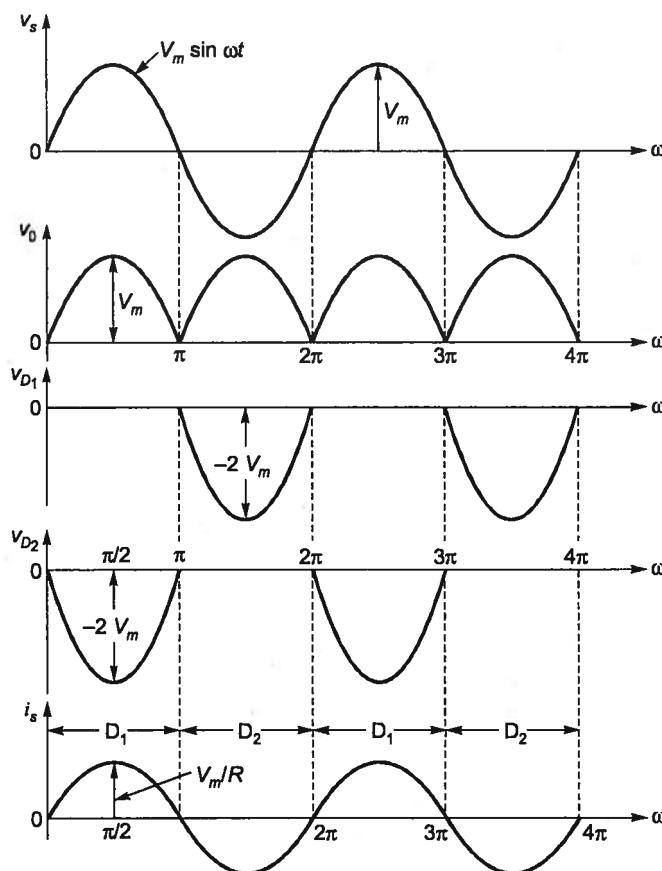


Figure-3.17

$$\text{Average output voltage, } V_0 = \frac{1}{\pi} \int_0^{\pi} V_m \sin \omega t d(\omega t)$$

$$V_0 = \frac{2V_m}{\pi}$$

Average output current,

$$I_0 = \frac{V_0}{R}$$

$$V_{0,\text{rms}} = \sqrt{\left[ \frac{1}{\pi} \int_0^{\pi} V_m^2 \sin^2 \omega t d(\omega t) \right]} ;$$

$$V_{0,\text{rms}} = \frac{V_m}{\sqrt{2}} = V_s$$

$$\text{Rms value of load current, } I_{0,\text{rms}} = \frac{V_s}{R}$$

$$\text{Power delivered to load} = V_{0,\text{rms}} \cdot I_{0,\text{rms}} = I_{0,\text{rms}}^2 R$$

$$\text{Input volt amperes} = V_s \cdot I_{0,\text{rms}}$$

$$\therefore \text{Input power factor} = \frac{V_{0,\text{rms}} \cdot I_{0,\text{rms}}}{V_s \cdot I_{0,\text{rms}}} = 1$$

## 3.8 Single-Phase Fullwave Diode Bridge Rectifier

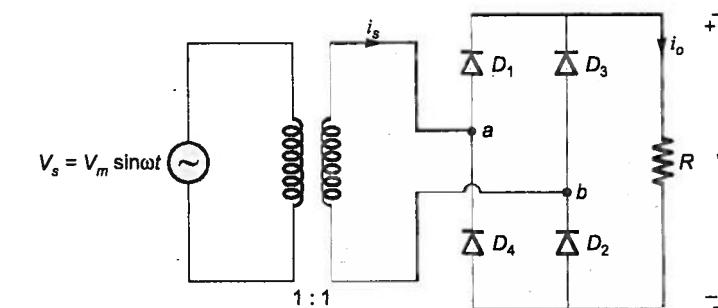


Figure-3.18

- When 'a' is positive with respect to 'b', diode  $D_1$  and  $D_2$  are forward biased and conduct together so the output voltage is  $V_{ab}$ . Each of the diodes  $D_3$  and  $D_4$  are subjected to a reverse voltage of  $V_s$ .
- When 'b' is positive with respect to 'a', diodes  $D_3$  and  $D_4$  conduct together and output voltage is  $V_{ba}$ . Each of the two diodes  $D_1$  and  $D_2$  experience a reverse voltage of  $V_s$ .
- A comparison reveals that a diode in mid point fullwave rectifier is subjected to PIV of  $2V_m$  whereas a diode in fullwave bridge rectifier has PIV of  $V_m$  only. However, average and rms values of output voltage are the same for both rectifier configurations.

## Outputwave Forms

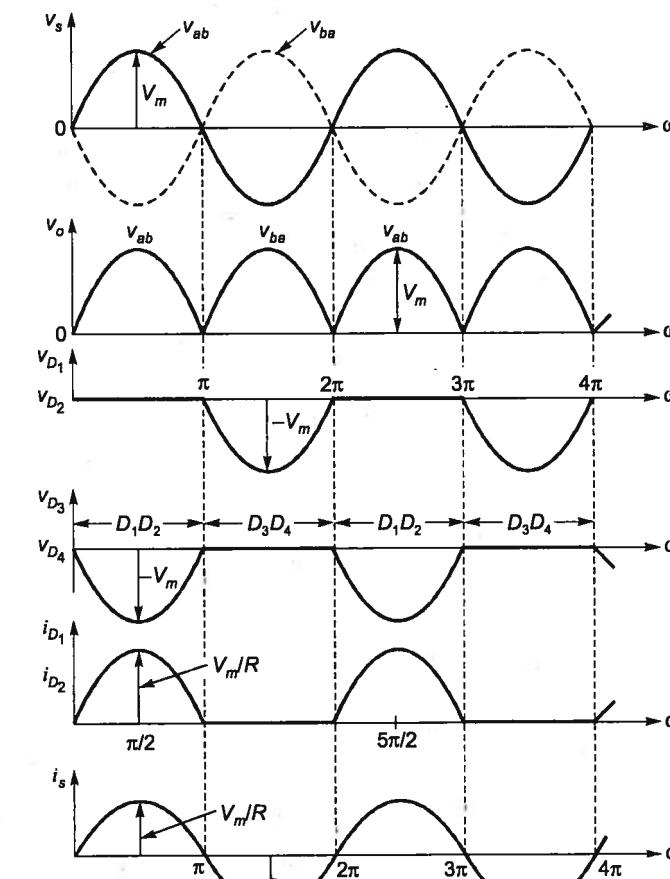


Figure-3.19

Average value of diode current,

$$I_{DA} = \frac{1}{2\pi} \int_0^\pi I_m \sin \omega t \cdot d(\omega t) = \frac{I_m}{\pi}$$

Rms value of diode current,

$$I_{D,rms} = \sqrt{\left[ \frac{1}{2\pi} \int_0^\pi I_m^2 \sin^2 \omega t \cdot d(\omega t) \right]}$$

$$I_{D,rms} = \frac{I_m}{2}$$

**Example - 3.7** A single-phase 230 V, 1 kW heater is connected across single-phase 230 V, 50 Hz supply through a diode. Calculate the power delivered to the heater element. Find also the peak diode current and input power factor.

**Solution:**

Heater resistance,  $R = \frac{230^2}{1000} \Omega$

Rms value of output voltage,

$$V_{or} = \frac{\sqrt{2} \times 230}{2}$$

$$\text{Power absorbed by heater element} = \frac{V_{or}^2}{R} = \frac{2 \times 230^2}{4} \times \frac{1000}{230^2} = 500 \text{ W}$$

Peak value of diode current,

$$\frac{\sqrt{2} \times 230}{230^2} \times 1000 = 6.14875 \text{ A}$$

$$\text{Input power factor} = \frac{V_{or}}{V_s} = \frac{\sqrt{2} \times 230}{2} \times \frac{1}{230} = 0.707 \text{ lag}$$

#### Single-Phase Fullwave Diode Rectifier with RLE-Load

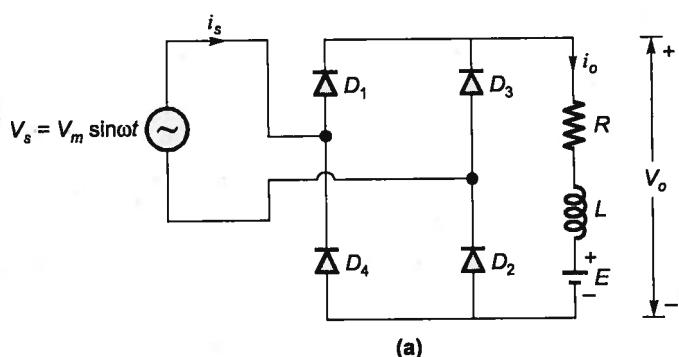
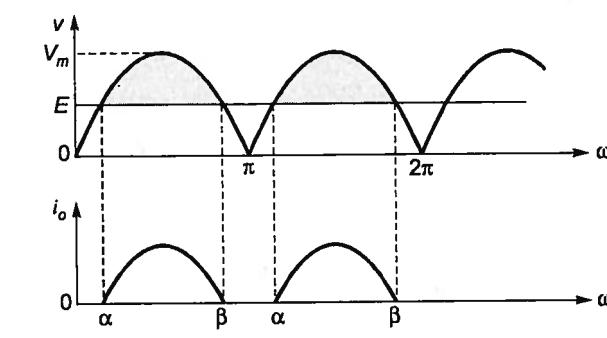
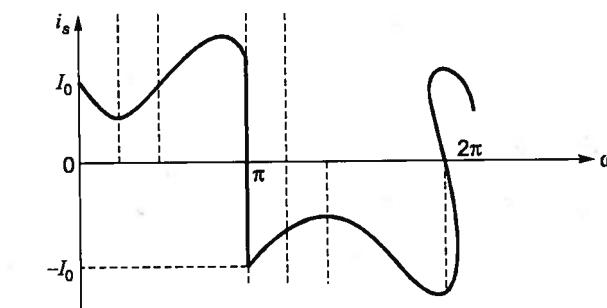


Figure-3.20

#### Output Waveforms



(b) Discontinuous current



(c) Supply line current

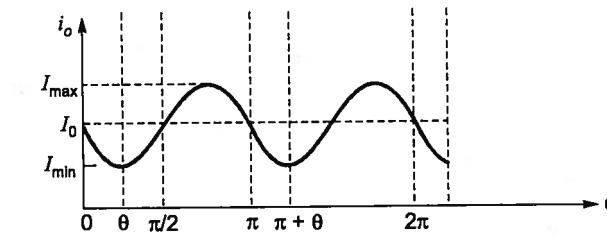


Figure-20

Load current  $i_0$  can be found from by applying KVL:

$$L \frac{di_0}{dt} + Ri_0 + E = \sqrt{2} V_s \sin \omega t \quad \text{for } i_0 \geq 0$$

which has the solution of the form

$$i_0 = \frac{\sqrt{2} V_s}{Z} \sin(\omega t - \theta) + A_1 e^{-(R/L)t} - \frac{E}{R}$$

where,

$$Z = \sqrt{R^2 + (\omega L)^2}; \text{ Load impedance}$$

$$\theta = \tan^{-1} \left( \frac{\omega L}{R} \right); \text{ Load impedance angle}$$

### 3.9 Performance Parameters

The input voltage to rectifiers is usually sinusoidal. It is desired that the output voltage from a rectifier should be constant with no ripples in it. This, however, is not the case. This shows that the rectified output voltage is made up of constant dc voltage plus harmonic components. The waveform of input and output currents depend on the nature of load and the rectifier configuration. In order to evaluate the overall performance of rectifier load combinations, certain performance parameters relating to their input and output must be known. The object of the article is to define the various performance parameters (or indices) relating to input as well as output voltages and currents.

#### Input Performance Parameters

The various parameters relating to the source (or input) side of the converter load combination are defined below:

##### 1. Input Power-factor

Input voltage taken from power supply undertaking is generally sinusoidal. However, ac input current is usually non-sinusoidal. Under such a condition, only the fundamental components of input current takes part in extracting mean ac input power from the source.

The input power factor  $PF$  is defined as the ratio of mean input power (real power) to the total rms input voltamperes (apparent power) given to the converter (or rectifier) system.

If,

$V_s$  = rms value of supply phase voltage

$I_s$  = rms value of supply phase current including fundamental and harmonics

$I_{s1}$  = rms value of fundamental component of supply current  $I_s$  and

$\phi_1$  = phase angle between supply voltage  $V_s$  and fundamental component  $I_{s1}$  of supply current  $I_s$

Then, the input power factor, as per the definition, is given by

$$PF = \frac{\text{Mean ac input power}}{\text{Total rms input voltamperes}} = \frac{\text{Real powers, } V_s \cdot I_{s1} \cdot \cos\phi_1}{\text{Apparent power, } V_s \cdot I_s} = \frac{I_{s1}}{I_s} \cdot \cos\phi_1$$

For a given power demand, if input pf is poor, more input volt-amperes and hence more input current are taken from the supply.

##### 2. Input Displacement factor (DF)

As stated above, the phase angle between sinusoidal supply voltage  $V_s$  and fundamental component  $I_{s1}$  of supply current  $I_s$  is  $\phi_1$ . This angle  $\phi_1$ , usually known as input displacement angle. Its cosine is called the input displacement factor  $DF$ .  $DF = \cos\phi_1$

**NOTE:**  $DF$  is also called fundamental power factor.

##### 3. Input Current Distortion Factor (CDF)

It is defined as the ratio of the rms value of fundamental component  $I_{s1}$  of the input current to the rms value of input, or supply current  $I_s$ .

$$CDF = \frac{I_{s1}}{I_s}$$

**NOTE:**  $PF = (CDF) \times (DF)$  or input power factor = (input current distortion factor)  $\times$  (input displacement factor)

#### 4. Input Current Harmonic Factor (HF)

Non-sinusoidal input, or supply, current is made up of fundamental current plus current components of higher frequencies. The harmonic factor (HF) is equal to the rms value of all the harmonics divided by the rms value of fundamental component of the input current.

If,

$I_h$  = rms value of all the harmonic components combined

$$I_h = \sqrt{I_s^2 - I_{s1}^2}$$

$$\text{then, as per the definition, } HF = \frac{I_h}{I_{s1}} = \frac{\sqrt{I_s^2 - I_{s1}^2}}{I_{s1}} = \left[ \sum_{n=2}^{\infty} I_{sn} \right]$$

where,

$I_{sn}$  = rms value of  $n^{\text{th}}$  harmonic content

Harmonic factor is a measure of the harmonic content in the input supply current. HF is also known as total harmonic distortion (THD). Greater the value of HF (or THD), greater is the harmonic content and hence greater is the distortion of input supply current.

Also,

$$HF = \sqrt{\left( \frac{I_s}{I_{s1}} \right)^2 - 1} = \sqrt{\frac{1}{CDF^2} - 1}$$

Higher value of input distortion factor CDF indicates lower magnitude of harmonic content in the source current.

Non-sinusoidal input current can be resolved into Fourier series as under:

$$i = \frac{a_0}{2} + \sum_{n=1,2,3,\dots}^{\infty} (a_n \cos n\omega t + b_n \sin n\omega t)$$

$$= \frac{a_0}{2} + \sum_{n=1,2,3,\dots}^{\infty} C_n \sin(n\omega t + \phi_n)$$

$$\text{where, } a_0 = \frac{2}{T} \int_0^T i(t) \cdot dt, \quad a_n = \frac{2}{T} \int_0^T i(t) \cdot \cos n\omega t \cdot dt \quad \text{and} \quad b_n = \frac{2}{T} \int_0^T i(t) \cdot \sin n\omega t \cdot dt$$

$$C_n = \left[ \frac{a_n^2 + b_n^2}{2} \right]^{\frac{1}{2}} \quad \text{and} \quad \phi_n = \tan^{-1} \left( \frac{a_n}{b_n} \right)$$

#### 5. Crest Factor (CF)

Crest factor for input current is defined as the ratio of peak input current  $I_{sp}$  to its rms value  $I_s$

$$CF = \frac{I_{sp}}{I_s}$$

CF is used for specifying the current ratings of power semiconductor devices and other components.

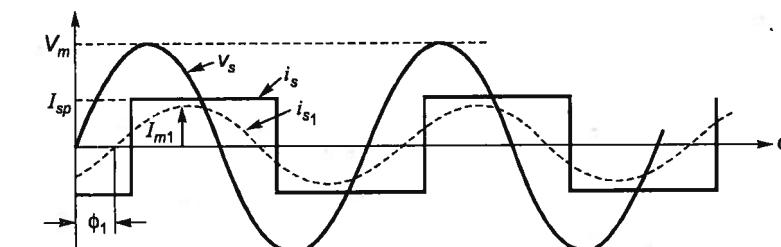


Figure 3.21

**Output Performance Parameters**

The load, or output, voltage and the load (or output) current at the output terminals of ac to dc converters are unidirectional but pulsating in nature. Fourier series is used to express these output quantities in terms of its two components, namely (i) average (or dc) value and (ii) ac component superimposed on dc value as under.

In general, average value of output quantity  $y$  is,

$$Y_0 = Y_{dc} = \frac{1}{T} \int_{t_1}^{t_1+T} y \cdot dt$$

and its rms value is,  $Y_{or} = \left[ \frac{1}{T} \int_{t_1}^{t_1+T} y^2 \cdot dt \right]^{1/2}$

where,

$y$  = instantaneous value of the function in terms of  $t$

and

$T$  = time period of for one cycle of  $y$  variation.

Output dc power,

$$P_{dc} = (\text{average output voltage}, V_0) \times (\text{average output current}, I_0) \\ = V_0 I_0$$

where, subscript 'O' denotes output dc values.

Output ac power,  $P_{ac} = V_{or} \cdot I_{or}$

where subscript 'or' denotes rms value of output quantities.

The various output parameters are now defined below.

**1. Rectification Ratio  $\eta$** 

Rectification ratio, also called efficiency of a converter, is defined as the ratio of dc output power  $P_{dc}$  to ac output power  $P_{ac}$ .

$$\eta = \frac{P_{dc}}{P_{ac}}$$

Rectifier ratio is also known as rectifier efficiency or figure of merit. In case  $R_d$  = forward rectifier resistance, then

$$\eta = \frac{P_{dc}}{P_{ac} + I_{or}^2 R_d}$$

**NOTE**

Effective, or ripple, value of the ac component of output voltage is given by

$$V_r = \sqrt{V_{or}^2 - V_0^2}$$

where  $V_r$  is called ripple voltage, or effective value of ac component of output voltage.

**2. Form Factor (FF)**

It is defined as the ratio rms value  $V_{or}$  of output voltage to the dc value  $V_0$  of output voltage.

$$FF = \frac{V_{or}}{V_0}$$

FF is a measure of the shape of the output voltage. The closer FF is to unity, the better is the dc output voltage waveform. For constant for dc output voltages, rms value of output voltage,  $V_{or}$  = average value of output voltage,  $V_0$ .

**3. Voltage Ripple Factor (VRF)**

It is defined as the ratio of ripple voltage  $V_r$  to the average output voltage  $V_0$ .

$$VRF = \frac{V_r}{V_0}$$

Substituting the value of  $V_r$  from equation,

$$VRF = \left[ \left( \frac{V_{or}}{V_0} \right)^2 - 1 \right]^{1/2} = \sqrt{FF^2 - 1}$$

or,

$$FF = \sqrt{VRF^2 + 1}$$

**4. Per-unit Average Output Voltage**

It is defined as the ratio of the average output voltage  $V_0$  for any value of triggering angle to the average output voltage  $V_{om}$  for zero degree firing angle.

$$V_{o, pu} = \frac{V_o}{V_{om}}$$

**5. Current Ripple Factor (CRF)**

It is defined as the ratio of rms value of all harmonic components of output current to the dc component  $I_0$  of the output current.

$$CRF = \frac{I_r}{I_0} = \frac{\sqrt{I_{or}^2 - I_0^2}}{I_0} = \left[ \left( \frac{I_{or}}{I_0} \right)^2 - 1 \right]^{1/2}$$

Here,

$I_{or}$  = rms value of output current including dc and harmonics

$I_r$  = rms value of all harmonic components of output current

$I_0$  = dc component of output current

Note that:

$$I_{or}^2 = I_0^2 + I_r^2$$

**6. Transformer Utilization Factor (TUF)**

If  $V_2 (=V_s)$  and  $I_2 (=I_s)$  are respectively the rms voltage and rms current ratings of the secondary winding of a transformer, then TUF is defined as

$$TUF = \frac{P_{dc}}{V_2 I_2} = \frac{P_{dc}}{V_s I_s}$$

∴ Transformer VA rating =  $\frac{P_{dc}}{TUF}$

Lower the TUF, higher is the transformer VA rating required.

It is desirable that a rectifier produces a perfect dc output voltage so that,

- (i) rms value = dc value
- (ii)  $FF = 1.0$
- (iii) ac component of output voltage = 0
- (iv)  $HF = 0$  ( $v$ )  $PF = 1.0$  and  $TUF = 1$

### 3.10 Three-Phase Rectifier

The three-phase rectifiers are preferred due to the following reasons:

- Higher dc voltage
- Better TUF (Transformer utilization factor)
- Better input power factor
- Less ripple content in the output current, therefore better load performance and
- Lower size of filter circuit parameters because of higher ripple frequency

#### Three-Phase Rectifiers are Classified as under

- Three-phase halfwave rectifier
- Three-phase midpoint 6 pulse rectifier
- Three-phase bridge rectifier and
- Three-phase 12 pulse rectifier

### 3.11 Three-Phase Halfwave Diode Rectifier

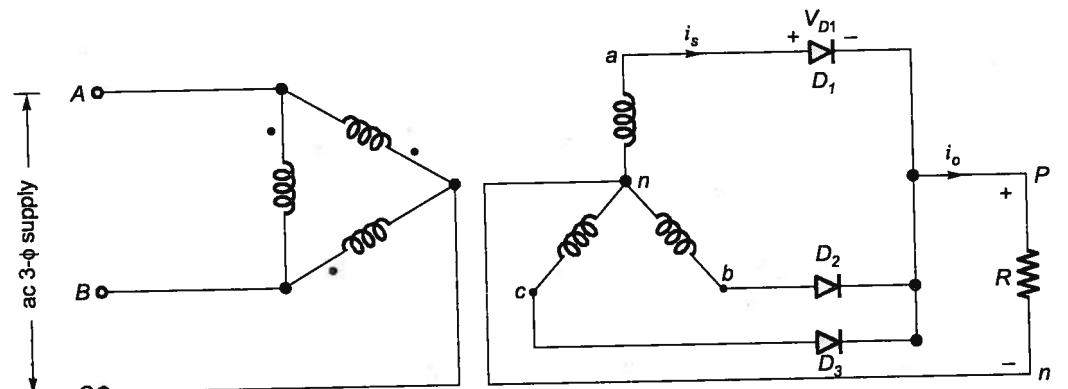


Figure-3.22

- The circuit diagram of a three-phase halfwave rectifier uses a three-phase transformer with primary in delta and secondary in star. The primary in delta provides a path for the triplen harmonic currents. This stabilizes the voltages on the secondary star.
- It is observed in the output graphs that diode  $D_1$  will conduct for  $\omega t = 30^\circ$  to  $\omega t = 150^\circ$ ,  $D_2$  will conduct from  $\omega t = 150^\circ$  to  $270^\circ$  and  $D_3$  from  $\omega t = 270^\circ$  to  $390^\circ$ .
- When a diode is conducting, the common cathode terminal  $P$  rises to the highest positive voltage of that phase and the other two blocking diodes are reverse biased.
- The dc load voltage  $V_o$  varies between  $V_{mp}$  (maximum phase voltage) and  $0.5 V_{mp}$ .
- It is observed that for one cycle of supply voltage, output voltage has three pulses, therefore this configuration is called as three-phase, three-pulse diode rectifier or three-phase halfwave diode rectifier.

#### Output Waveforms

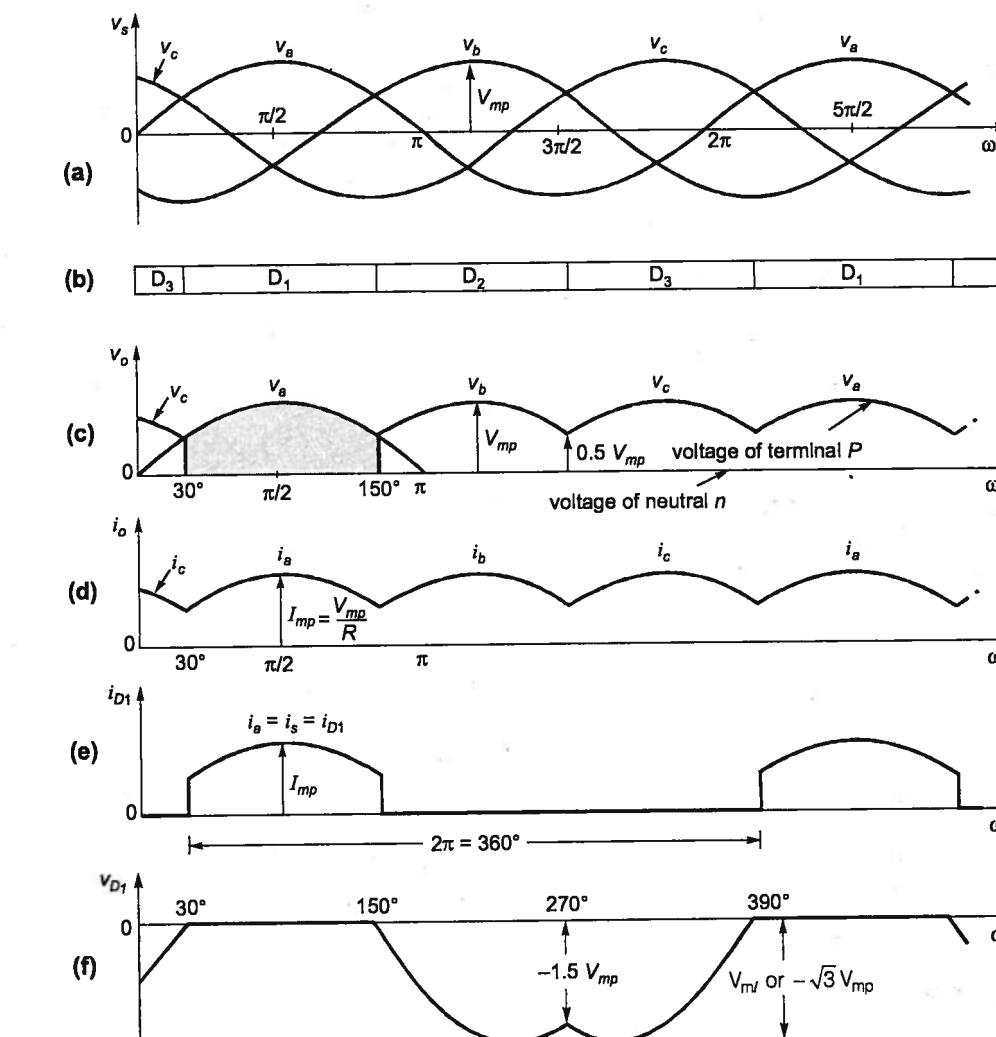


Figure-3.23

#### Voltage Variation Across Diode $D_1$

Voltage variation across diode  $D_1$  can be obtained by applying KVL to the loop consisting of  $D_1$ .

$$-V_a + V_{D1} + V_0 = 0$$

$$V_{D1} = V_a - V_0$$

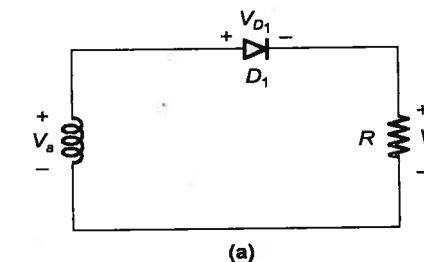
when  $D_1$  conducts,  $V_a - V_0 = 0$   $[\because V_{D1} = 0]$

$$V_a = V_0$$

$\therefore$  From  $\omega t = 30^\circ$  to  $\omega t = 150^\circ$   $V_{D1} = 0$

when  $D_2$  conducts,  $V_0 = V_b$

$$V_{D1} = V_a - V_b$$



At  $\omega t = 180^\circ$   
 $V_b = V_{mp} \sin 60^\circ$   
 $V_b = 0.866 V_{mp}$  and  $V_a = 0$   
 $\therefore V_{D1} = 0 - 0.866 V_{mp} = -0.866 V_{mp}$

At  $\omega t = 210^\circ$   
 $V_b = V_{mp} \sin 90^\circ = V_{mp}$   
 $V_b = V_{mp}$   
 $V_a = V_{mp} \sin 210^\circ = -0.5 V_{mp}$   
 $\therefore V_{D1} = -0.5 V_{mp} - V_{mp} = -1.5 V_{mp}$

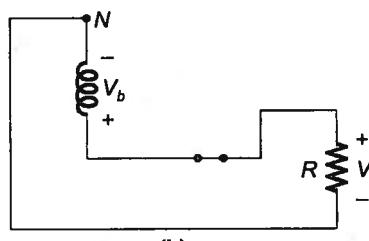


Figure 3.24: (a) and (b)

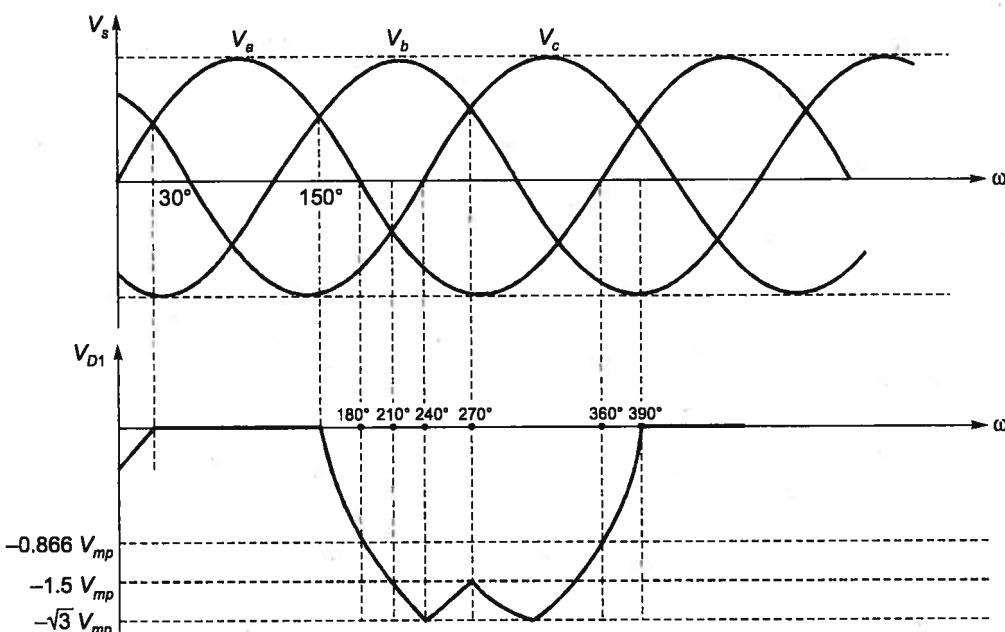


Figure 3.25

At  $\omega t = 240^\circ$ ,  
 $V_b = V_{mp} \sin 120^\circ = 0.866 V_{mp}$   
 $V_a = V_{mp} \sin 240^\circ = -0.866 V_{mp}$   
 $\therefore V_{D1} = -0.866 V_{mp} - 0.866 V_{mp} = -1.732 V_{mp} = -\sqrt{3} V_{mp}$

At  $\omega t = 270^\circ$ ,  
 $V_b = V_{mp} \sin 150^\circ$   
 $V_b = 0.5 V_{mp}$   
 $V_a = V_{mp} \sin 270^\circ = -1 V_{mp}$   
 $\therefore V_{D1} = -V_{mp} - 0.5 V_{mp} = -1.5 V_{mp}$

The peak inverse voltage (PIV) =  $\sqrt{3} V_{mp}$  for each of the three diodes  $D_1$ ,  $D_2$  and  $D_3$ . The average output voltage,

$$V_0 = \frac{1}{2\pi/3} \int_{\pi/6}^{5\pi/6} V_{mp} \sin \omega t d(\omega t) = \frac{3\sqrt{3}}{2\pi} V_{mp}$$

$$V_0 = \frac{3\sqrt{3}}{2\pi} V_{mp} = \frac{3\sqrt{6}}{2\pi} V_{ph} = \frac{3}{2\pi} \cdot V_{ml}$$

where,

$$V_{mp} = \text{maximum of phase voltage} = \sqrt{2} V_{ph}$$

and

$$V_{ml} = \text{maximum value of line voltage} = \sqrt{3} \cdot V_{mp} = \sqrt{6} \cdot V_{ph}$$

Rms value of output voltage,

$$V_{o,rms} = \sqrt{\left[ \frac{3}{2\pi} \int_{\pi/6}^{5\pi/6} V_{mp}^2 \sin^2 \omega t \cdot d(\omega t) \right]}$$

$$V_{o,rms} = 0.84068 V_{mp}$$

Ripple voltage,

$$V_r = \sqrt{V_{o,rms}^2 - V_0^2} = V_{mp} \sqrt{0.840^2 - 0.827^2} = 0.151 V_{mp}$$

$$\text{Voltage ripple factor, } VRF = \frac{V_r}{V_0} = \frac{0.151}{0.827} = 0.1826 \text{ or } 18.26\%$$

$$\text{Form factor} = \text{F.F.} = \frac{V_{o,rms}}{V_0} = \frac{0.84068}{0.827} = 1.0165$$

$$\text{Rms value of output current} = I_{o,rms} = \frac{V_{o,rms}}{V_0} = \frac{0.84068 V_{mp}}{R} = 0.84068 I_{mp}$$

where,

$$I_{mp} = \frac{V_{mp}}{R} = \text{peak value of load current}$$

$$P_{dc} = V_0 I_0 = \frac{3\sqrt{3}}{2\pi} V_{mp} \cdot \frac{3\sqrt{3}}{2\pi} I_{mp}$$

$$P_{ac} = V_{o,rms} \cdot I_{o,rms} = (0.84068)^2 V_{mp} \cdot I_{mp}$$

$$\text{Rectifier efficiency} = \frac{P_{dc}}{P_{ac}} = 0.96765 \text{ or } 96.765$$

During the interval  $\omega t = 30^\circ$  to  $\omega t = 150^\circ$ , source current  $i_s = i_a$  and the periodicity of the source current is  $2\pi$  radians.

∴ Rms value of source current,

$$I_s = \sqrt{\left[ \frac{1}{2\pi} \int_{\pi/6}^{5\pi/6} (I_{mp} \sin \omega t)^2 d(\omega t) \right]}$$

$$I_{s,rms} = 0.4854 I_{mp}$$

Rms value of source voltage,

$$V_s = \frac{V_{mp}}{\sqrt{2}} = 0.707 V_{mp}$$

Transformer has three-phases therefore,

$$\begin{aligned}\text{VA rating of transformer} &= 3 V_s I_s \\ &= 3 \times 0.707 V_{mp} \times 0.4854 I_{mp} \\ &= 1.02953 I_{mp}\end{aligned}$$

$$\text{DC output power} = P_{dc} = \left(\frac{3\sqrt{3}}{2\pi}\right)^2 \times V_{mp} I_{mp} = 0.684 V_{mp} I_{mp}$$

$$\text{TUF} = \frac{P_{dc}}{\text{Transformer VA Rating}}$$

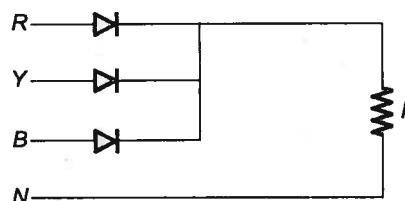
$$\text{TUF} = \frac{0.684 V_{mp} \cdot I_{mp}}{1.0295 V_{mp} I_{mp}} = 0.6644$$

**NOTE**

Current in the transformer secondary is unidirectional, therefore, dc exists in the transformer secondary current. As a result transformer core gets saturated leading to more iron losses and reduced efficiency.

**Example - 3.9**

The circuit in figure shows a 3-phase half-wave rectifier. The source is a symmetrical, 3-phase four-wire system. The line-to-line voltage of the source is 100 V. The supply frequency is 400 Hz. The ripple frequency at the output is

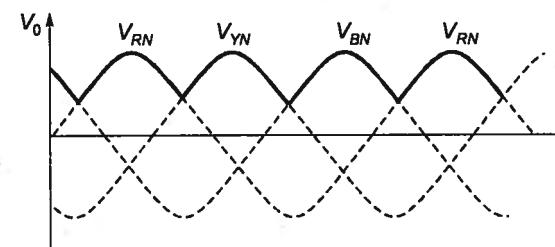


- (a) 400 Hz  
(c) 1200 Hz

- (b) 800 Hz  
(d) 2400 Hz

**Solution:** (c)

By drawing the (O/P) voltage.



Each diode conducts for 120° only.

There are three pulses of output voltage during one cycle of input voltage.

$$\begin{aligned}\text{So, } \text{frequency of ripple} &= 3f = 3 \times 400 \\ &= 1200 \text{ Hz}\end{aligned}$$

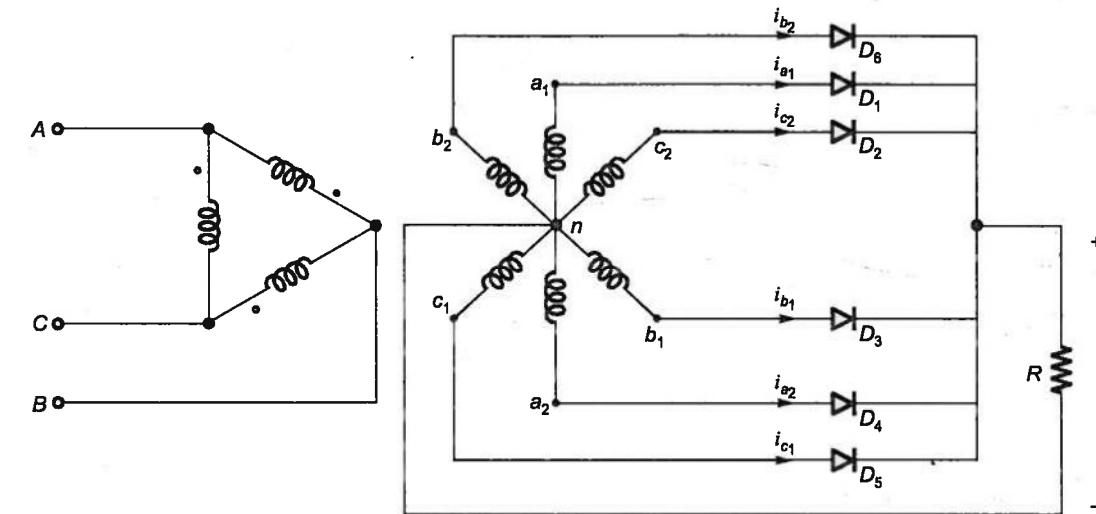
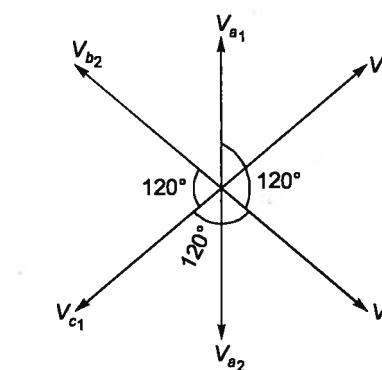
**3.12 Three-Phase Midpoint 6-Pulse Diode Rectifier**

Figure-3.26

This rectifier is also called six pulse halfwave diode rectifier (or) three-phase M6 diode rectifier. A three-phase transformer with primary in delta and secondary in double star is used.

The sequence of the six phase voltages are



Average output voltage,

$$V_0 = \frac{1}{\pi/3} \int_{\pi/3}^{2\pi/3} V_{mp} \sin \omega t \cdot d(\omega t)$$

$$V_0 = \frac{3V_{mp}}{\pi}$$

Rms value of output voltage,

$$V_{o,rms} = \sqrt{\frac{1}{\pi/3} \int_{\pi/3}^{2\pi/3} (V_{mp} \sin \omega t)^2 \cdot d(\omega t)}$$

$$V_{o,rms} = 0.9558 V_{mp}$$

## Output Waveforms

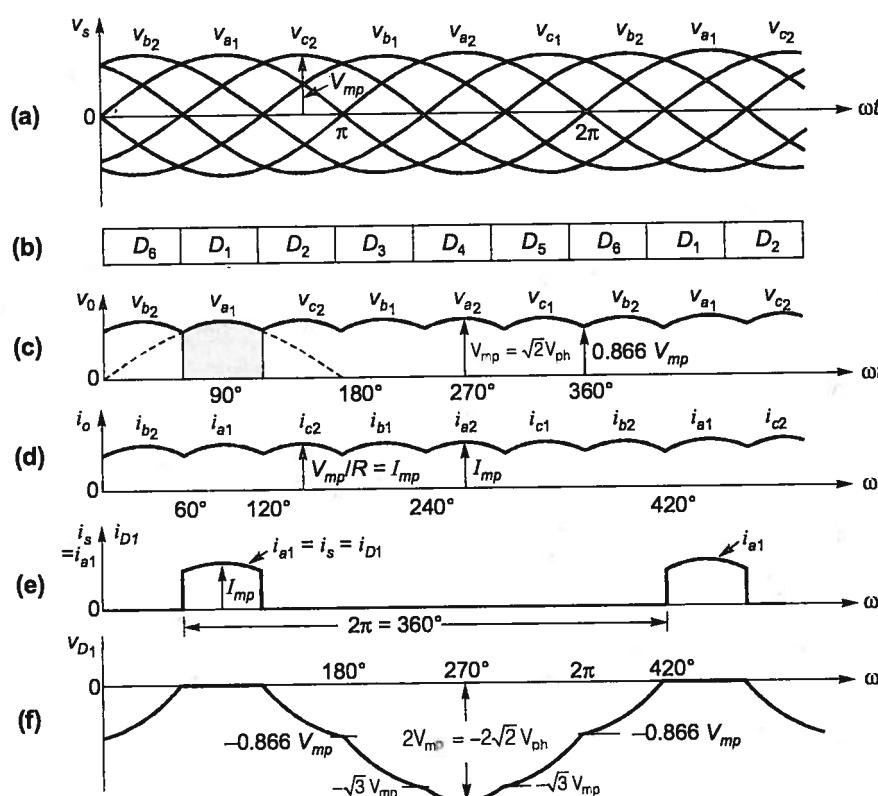


Figure 3.27

Ripple voltage,

$$V_r = \sqrt{V_{o,rms}^2 - V_0^2} = 0.0408 V_{mp}$$

$$VRF = \frac{V_r}{V_0} = 0.043 \text{ (or) } 4.3\%$$

$$FF = \frac{V_{o,rms}}{V_0} = 1.009$$

$$\text{Rms value of output current} = I_{o,rms} = \frac{V_{o,rms}}{R} = 0.9558 I_{mp}$$

$$P_{dc} = V_0 I_0 = \left(\frac{3}{\pi}\right)^2 V_{mp} I_{mp}$$

$$P_{ac} = V_{o,rms} I_{o,rms} = (0.9558)^2 V_{mp} I_{mp}$$

$$\text{Rectification efficiency} = \left(\frac{3}{\pi}\right)^2 \times \frac{1}{(0.9558)^2} = 0.9982 \text{ (or) } 99.82\%$$

The source current  $i_s$  in phase  $a_1$  has the same waveform as for the current  $i_{a_1}$ . It is seen that periodicity of  $i_s$  is  $2\pi$  radians.

∴ Rms value of source current,

$$I_s = \sqrt{\frac{1}{2\pi} \int_{\pi/3}^{2\pi/3} (I_{mp} \sin \omega t)^2 \cdot d(\omega t)}$$

$$I_s = 0.39 I_{mp}$$

$$\begin{aligned} \text{VA rating transformer} &= 6 V_s I_s = \frac{6V_{mp}}{\sqrt{2}} \times 0.39 I_{mp} \\ &= 1.655 V_{mp} I_{mp} \end{aligned}$$

DC output power,

$$P_{dc} = V_0 I_0 = \frac{3V_{mp}}{\pi} \times \frac{3}{\pi} I_{mp} = 0.912 V_{mp} I_{mp}$$

$$\text{TUF} = \frac{P_{dc}}{\text{VA rating of transformer}}$$

$$= \frac{0.912}{1.655} = 0.551 \text{ or } 55.1\%$$

**NOTE:** TUF is poor as compared to 3 pulse rectifier, it is because of lower value of conduction angle ( $=60^\circ$ ) for each phase and diode of this rectifier.

## 3.13 Three-Phase Halfwave Diode Rectifier with Common Anode Arrangement

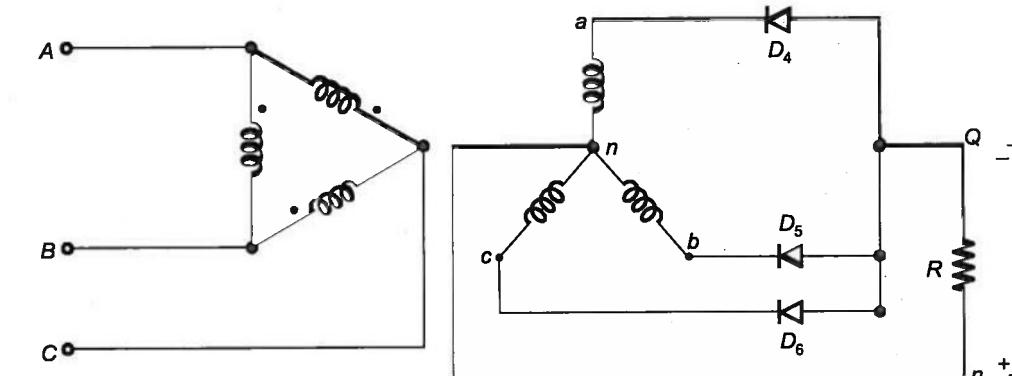


Figure 3.28

In this circuit, a diode will conduct only during the most negative part of the supply voltage cycle. This means the diode will conduct when the neutral is positive with respect to terminal  $a$ ,  $b$  or  $c$ . Therefore, for the supply waveform diode  $D_5$  would conduct from  $\omega t = 0^\circ$  to  $\omega t = 90^\circ$  as the  $V_b$  is the most negative for this interval. From  $\omega t = 90^\circ$  to  $\omega t = 210^\circ$ , voltage  $V_c$  is most negative, therefore, diode  $D_6$  will conduct. Similarly, diode  $D_4$  would conduct from  $\omega t = 210^\circ$  to  $\omega t = 330^\circ$  and soon. Each diode conducts for  $120^\circ$ .

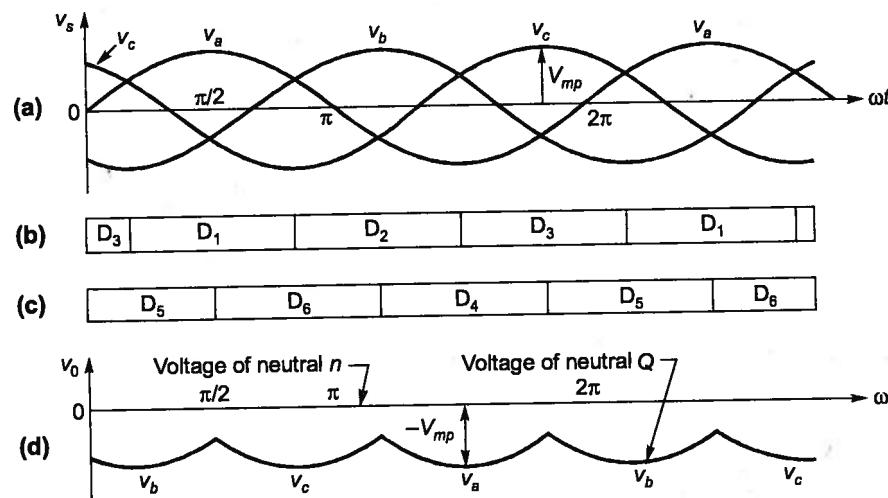


Figure-3.29

### 3.14 Three-Phase Diode Bridge Rectifier

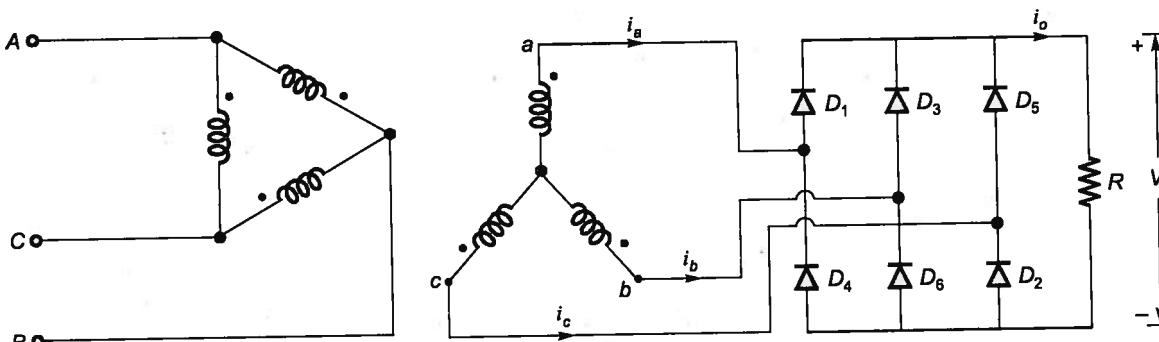


Figure-3.30

It is seen from the source voltage waveform  $V_s$  that from  $\omega t = 30^\circ$  to  $\omega t = 150^\circ$ , voltage  $V_a$  is more positive than the voltage  $V_b$ ,  $V_c$ . Therefore  $D_1$  conducts for this time interval. Likewise from  $\omega t = 150^\circ$  to  $270^\circ$ , voltage  $V_b$  is more positive as compared to  $V_a$ ,  $V_c$ . Therefore  $D_3$  conducts for this time. Similarly diode  $D_5$  from the positive group conducts from  $\omega t = 270^\circ$  to  $390^\circ$  and soon.

Average value of load voltage,

$$V_0 = \frac{1}{\pi/3} \int_{\pi/3}^{2\pi/3} V_{ml} \sin \omega t \cdot d(\omega t)$$

$$V_0 = \frac{3V_{ml}}{\pi} = \frac{3\sqrt{2}V_l}{\pi} = \frac{3\sqrt{6}V_p}{\pi}$$

$$\text{Rms value of output voltage} = V_{o,\text{rms}} = \sqrt{\frac{1}{\pi/3} \int_{\pi/3}^{2\pi/3} V_{ml}^2 \sin^2 \omega t \cdot d(\omega t)}$$

$$V_{o,\text{rms}} = 0.9558 V_{ml}$$

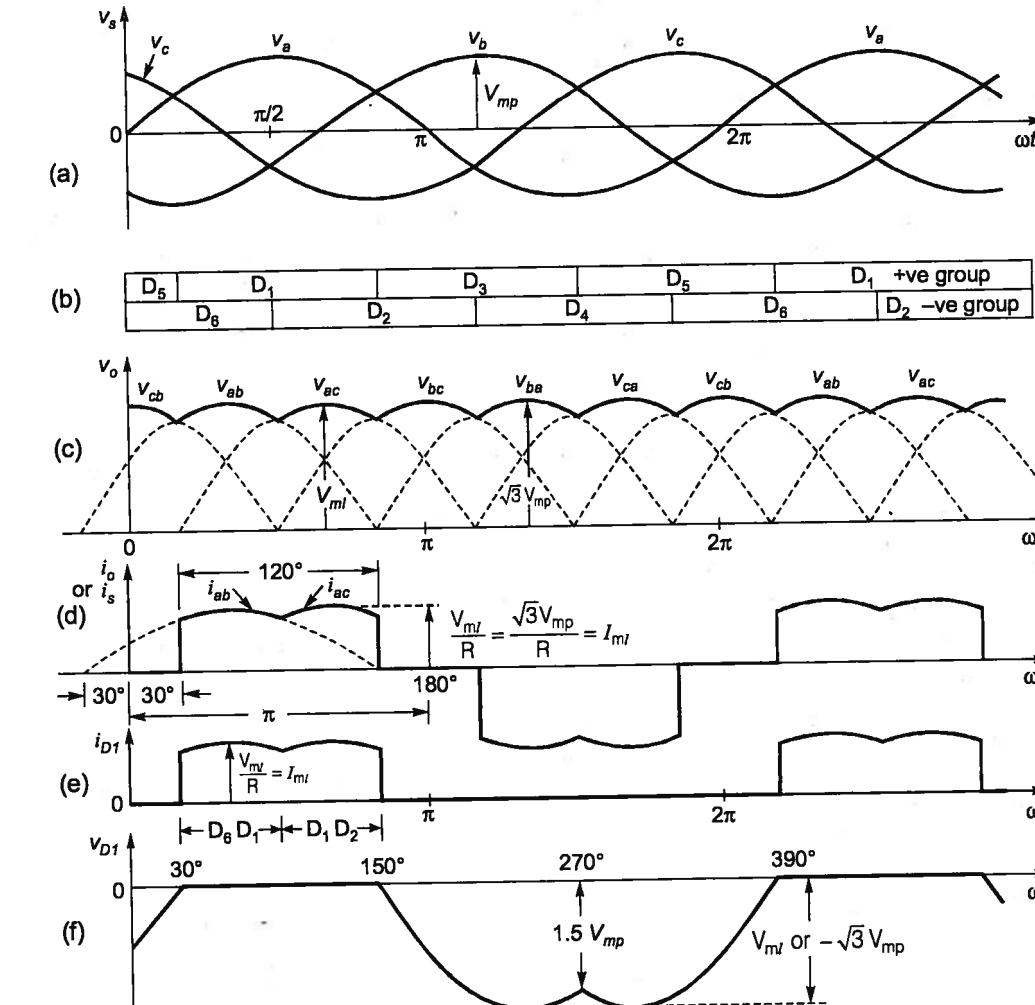


Figure-3.31

$$\text{Ripple voltage} = V_r = \sqrt{V_{o,\text{rms}}^2 - V_0^2} = \sqrt{(0.9558)^2 - \left(\frac{3}{\pi}\right)^2} \times V_{ml}$$

$$V_r = 0.0408 V_{ml}$$

$$\text{Voltage ripple factor}, VRF = \frac{V_r}{V_0} = \frac{0.0408}{3/\pi} = 0.0427 \text{ or } 4.27\%$$

$$FF = \frac{V_{o,\text{rms}}}{V_0} = \frac{0.9558 V_{ml}}{3/\pi V_{ml}} = 1.009$$

Rms value of output current,

$$I_{o,\text{rms}} = \frac{V_{o,\text{rms}}}{R} = \frac{0.9558}{R} V_{ml} = 0.9558 I_{ml}$$

$$P_{dc} = V_o I_o = \left(\frac{3}{\pi}\right)^2 V_{ml} \cdot I_{ml}$$

$$P_{ac} = V_{o, rms} \cdot I_{o, rms} = (0.9558)^2 V_{ml} \cdot I_{ml}$$

$$\text{Rectifier efficiency} = \left(\frac{3}{\pi}\right)^2 \times \frac{1}{(0.9558)^2} = 0.9982 \text{ or } 99.82\%$$

$$\text{For a resistive load peak current through each diode is } I_{ml} = \frac{V_{ml}}{R} = \frac{\sqrt{3}V_{mp}}{R}.$$

It is seen from the waveform of line current  $i_a$  (or transformer secondary current  $i_s$ ) that periodicity of this current is  $\pi$  radians. This current has two pulse, each of  $60^\circ$  duration, for each periodicity of  $\pi$  radians.

∴ Rms value of line current = Rms value of transformer secondary current

$$I_{s, rms} = \sqrt{\left[ \frac{1}{\pi/2} \int_{\pi/3}^{2\pi/2} I_{ml}^2 \sin^2 \omega t \cdot d(\omega t) \right]} = 0.7804 I_{ml}$$

$$\text{Transformer VA rating} = 3 V_s I_s = 3 \times \frac{V_{ml}}{\sqrt{6}} \times 0.7804 I_{ml}$$

$$\text{TUF} = \frac{P_{dc}}{\text{VA rating of transformer}} = \left(\frac{3}{\pi}\right)^2 \times \frac{\sqrt{6}}{3 \times 0.7804} = 0.9541$$

The average value of diode current is,

$$I_{D, avg} = \frac{2}{2\pi} \int_{\pi/3}^{2\pi/3} I_{ml} \cdot \sin \omega t \cdot d(\omega t) = \frac{I_{ml}}{\pi}$$

$$\text{Rms value of diode current, } I_{D, rms} = \sqrt{\left[ \frac{2}{2\pi} \int_{\pi/3}^{2\pi/3} I_{ml}^2 \cdot \sin^2 \omega t \cdot d(\omega t) \right]} = 0.582 I_{ml}$$

**Example - 3.10** A three phase diode rectifier connected to 415 V line to line source and feed a resistive load of  $25 \Omega$ . Assume drawl of balanced quasi square waveform currents in the three phases, the distortion factor given to be  $3/\pi$ . Compute power drawn at fundamental frequency from mains.

**Solution:**

Given,  $V_{LL} = 415 \text{ V}$ ,  $R = 25 \Omega$

For given distortion factor  $3/\pi$ , power drawn at fundamental frequency from main is given by

$$P = \frac{2V_m I_d}{\pi} \cos \alpha$$

$$\text{Since, it is a diode rectifier so } \alpha = 0 \Rightarrow P = \frac{2V_m I_d}{\pi}$$

$$\text{where, } V_m = \sqrt{\frac{2}{3}} V_{LL} = \sqrt{\frac{2}{3}} \times 415 = 338.85 \text{ V}$$

$$\text{and } I_d = \frac{3\sqrt{3}}{\pi R} \cdot V_m = \frac{3\sqrt{3}}{\pi \times 25} \times 338.85 = 22.418$$

$$P = \frac{2 \times 338.85 \times 22.418}{\pi} = 4836.00 \text{ Watt or } 4835.95 \text{ Watt}$$

**Example - 3.11** A three-phase ac to dc diode bridge rectifier is supplying from a three-phase, 440 V source. The rectifier supplies a purely resistive load. The average dc voltage across the load will be \_\_\_\_ V.

**Solution:**

$$V_a = \frac{3V_m}{\pi} = \frac{3 \times 440\sqrt{2}}{\pi} = 594.208 \text{ V}$$

→ **Example - 3.12** A three-phase bridge rectifier charges a 240 V battery. Input voltage to rectifier is three-phase, 230 V, 50 Hz. Current limiting resistance in series with battery is  $8 \Omega$  and an inductor makes the load current almost ripple free. Determine (a) power delivered to battery and the load (b) input displacement factor (c) current distortion factor (d) input power factor (e) input HF or THD (f) transformer rating.

**Solution:**

$$(a) \text{ Here, } V_{ml} = \sqrt{2} \times V_i = \sqrt{2} \times 230 \text{ V}$$

$$\text{Average output voltage, } V_0 = \frac{3V_{ml}}{\pi} = \frac{3\sqrt{2} \times 230}{\pi} = 310.609 \text{ V}$$

$$\text{But, } V_0 = E + I_0 R$$

$$\therefore \text{ Average value of battery charging current,}$$

$$I_0 = \frac{V_0 - E}{R} = \frac{310.56 - 240}{8} = 8.82 \text{ A or } 8.826 \text{ A}$$

$$\text{Power delivered to battery} = EI_0 = 240 \times 8.826 = 2118.274 \text{ W}$$

$$\text{Power delivered to load, } P_d = EI_0 + I_{or}^2 \cdot R$$

Since, load current is ripple free,

$$I_{or} = I_0 = 8.826 \text{ A}$$

$$P_d = 240 \times 8.826 + 8.826^2 \times 8 = 2741.46 \text{ W}$$

(b) For ripple free load current, phase - a current  $i_a$ , or transformer secondary current  $i_s$ , would be constant at  $I_0 = 8.826 \text{ A}$  from  $\omega t = 30^\circ$  to  $150^\circ$  and  $-I_0$  from  $210^\circ$  to  $330^\circ$  and so on. As positive and negative half cycles are identical, average value of  $i_s = 0$ , i.e.  $I_{dc} = 0$ .

$$a_n = \frac{2}{\pi} \int_{\pi/6}^{5\pi/6} I_0 \cos n\omega t \cdot d(\omega t)$$

or,

$$a_1 = \frac{2}{\pi} \int_{\pi/6}^{5\pi/6} I_0 \cos \omega t \cdot d(\omega t) = \frac{2I_0}{\pi} [\sin 150^\circ - \sin 30^\circ] = 0$$

$$b_1 = \frac{2}{\pi} \int_{\pi/6}^{5\pi/6} I_0 \sin \omega t \cdot d(\omega t) = \frac{2I_0}{\pi} [-\cos 150^\circ + \cos 30^\circ] = \frac{2\sqrt{3}}{\pi} I_0$$

Fundamental component of source current is given by

$$i_{s1} = \frac{2\sqrt{3}}{\pi} I_0 \sin \omega t \text{ and } \phi_1 = \tan^{-1} \left[ \frac{0}{b_1} \right] = 0^\circ$$

Input displacement factor,  $DF = \cos \phi_1 = 1$

(c) Rms value of fundamental component of source current,

$$i_{s1} = \frac{2\sqrt{3}}{\pi} \times \frac{I_0}{\sqrt{2}}$$

Rms value of source current,

$$I_s = \left[ \frac{I_0^2 \times 2\pi}{\pi \times 3} \right]^{1/2} = \sqrt{\frac{2}{3}} \cdot I_0$$

$$\text{Current distortion factor, } CDF = \frac{I_{s1}}{I_s} = \frac{2\sqrt{3} \times I_0}{\pi \cdot \sqrt{2}} \times \frac{\sqrt{3}}{\sqrt{2} \cdot I_0} = \frac{3}{\pi} = 0.955$$

(d) Input pf =  $CDF \times DF = 0.955 \times 1 = 0.955$  (lagging)

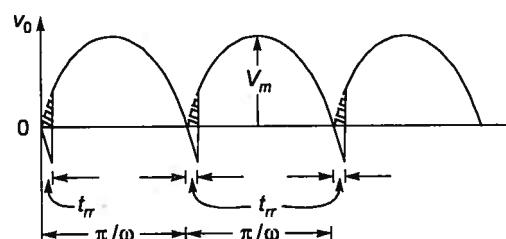
$$(e) HF = THD = \left[ \left( \frac{I_s}{I_{s1}} \right)^2 - 1 \right]^{1/2} = \left[ \left( \frac{1}{0.955} \right)^2 - 1 \right]^{1/2} = 0.3106$$

$$(f) \text{Transformer rating} = \sqrt{3} V_s \cdot I_s = \sqrt{3} \times 230 \times \sqrt{\frac{2}{3}} \times 8.826 = 2870.825 \text{ VA}$$

$$\text{Also, transformer rating} = \frac{P_d}{TUF} = \frac{2741.46}{0.9541} = 2873.346 \text{ VA}$$

**Example - 3.13** In a single-phase full-wave diode bridge rectifier, the diodes have a reverse recovery time of  $40 \mu\text{s}$ . For an ac input voltage of 230 V, determine the effect of reverse recovery time on the average output voltage for a supply frequency of (a) 50 Hz and (b) 2.5 kHz.

**Solution:**



Output voltage  $v_o$  is shown in figure. If reverse recovery time is taken into consideration, the diodes  $D_1$  and  $D_2$  will not be off at  $\omega t = \pi$ , but will continue to conduct until  $t = \frac{\pi}{\omega} + t_{rr}$  as depicted in figure. The reduction in output voltage is given by the cross hatched area. Average value of this reduction in output voltage is given by

$$V_r = \frac{1}{\pi} \int_0^{\pi} V_m \sin \omega t d(\omega t) = \frac{V_m}{\pi} (1 - \cos \omega t_{rr})$$

With zero reverse recovery time, average output voltage,

$$V_o = \frac{2\sqrt{2} \times 230}{\pi} = 207.40 \text{ V}$$

(a) For  $f = 50 \text{ Hz}$  and  $t_{rr} = 40 \text{ ms}$ , the reduction in the average output voltage,

$$V_r = \frac{V_m}{\pi} (1 - \cos 2\pi f t_{rr}) \\ = \frac{\sqrt{2} \times 230}{\pi} \left( 1 - \cos 2\pi \times 50 \times 40 \times 10^{-6} \times \frac{180}{\pi} \right) \\ = 8.174 \text{ mV}$$

Percentage reduction in average output voltage

$$= \frac{8.174 \times 10^{-3}}{207.04} \times 100 = 3.948 \times 10^{-3} \%$$

(b) For  $f = 2500 \text{ Hz}$ , the reduction in the average output voltage,

$$V_r = \frac{\sqrt{2} \times 230}{\pi} \left( 1 - \cos 2\pi \times 2500 \times 40 \times 10^{-6} \times \frac{180}{\pi} \right) \\ = 19.77 \text{ V}$$

$$\text{Percentage reduction in average output voltage} = \frac{19.77}{207.04} \times 100 = 9.584\%$$

It is seen from above that the effect of reverse recovery time is negligible for diode operation at 50 Hz, but for high frequency operation of diodes, the effect is noticeable.

# Thyristors

## 4.1 Thyristor

- The name 'Thyristor', is derived by a combination of the capital letters from THYRatron and transISTOR.
- International Electrotechnical Commission (IEC) in 1963 decided the definition of thyristor as under:
  - (i) It constitutes three or more p-n junctions.
  - (ii) It has two stable states, an ON-state and an OFF-state and can change its state from one to another.
- Thyristor is a four layer, three-junction, p-n-p-n semiconductor switching device.

## 4.2 Silicon Controlled Rectifier (SCR)

- SCR is the oldest and first member of the thyristor family.
- It is called SCR because, silicon is used for its construction and its operation as a rectifier (very low resistance in forward conduction and very high resistance in the reverse direction) can be controlled.
- It has three terminals:
  - (i) Anode (A)
  - (ii) Cathode (K)
  - (iii) Gate (G)
- The structure of SCR

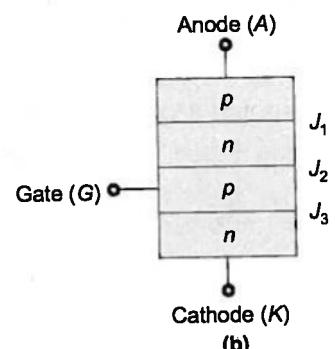


Figure 4.1 : (a) and (b)

The terminal connected to outer 'p' region is called Anode (A).

The terminal connected to outer 'n' region is called Cathode (K).

The terminal connected to inner 'p' region is called the Gate (G).

- SCR is a unidirectional device. It blocks the current flow from cathode to anode.

### Static V-I Characteristics of SCR

- An elementary circuit diagram for obtaining static V-I characteristics of SCR is shown in figure,

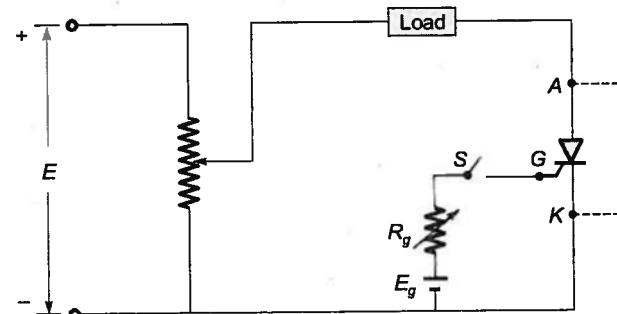


Figure 4.2

- The Anode and Cathode are connected to main source through the load.
- The Gate and Cathode are fed from another source ' $E_g$ '.
- The static V-I characteristics of SCR are shown below.

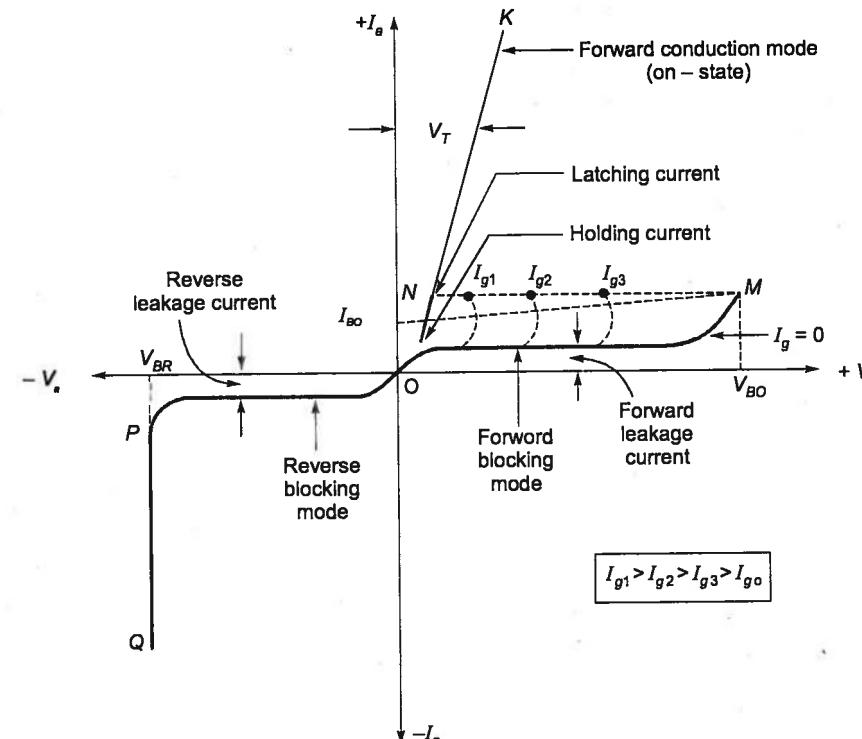


Figure 4.3

$V_a$  = Anode voltage ;  $I_a$  = Anode current

$V_{BO}$  = Forward breakdown voltage

$V_{BR}$  = Reverse breakdown voltage

$I_g$  = Gate current  
 $I_L$  = Latching current  
 $I_H$  = Holding current

- The three basic modes of operation of SCR are:
  - Forward blocking mode
  - Forward conduction mode
  - Reverse blocking mode

### 1. Forward Blocking Mode

- When anode is at a higher potential than cathode, with gate circuit open, thyristor is said to be forward biased.
- It is seen from the figure that  $J_1, J_3$  are forward bias but junction  $J_2$  is reverse bias.
- In this mode, a small current, called forward leakage current flows from anode to cathode.
- OM in the VI characteristics represents the forward blocking mode of SCR.
- SCR is treated as an open switch in the forward blocking mode.

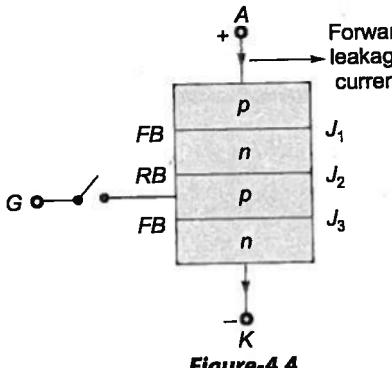


Figure-4.4

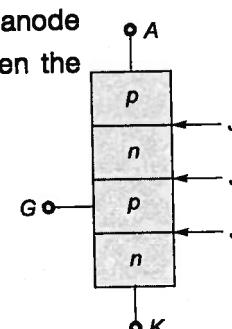
### 2. Forward Conduction Mode

- When anode to cathode forward voltage is increased with gate circuit open, reverse biased junction  $J_2$  will have an avalanche breakdown at a voltage called forward breakdown voltage  $V_{BO}$ .
- After this breakdown, thyristor gets turned ON with point 'M' at once shifting to 'N'. Here NK represents the forward conduction mode.
- A thyristor can be brought from forward blocking mode to forward conducting mode by turning it on by applying
  - a positive Gate pulse between gate and cathode (or)
  - a forward breakdown voltage ( $V_{BO}$ ) across anode and cathode
- Voltage drop across the SCR ' $V_T$ ' increases slightly with an increase in anode current. It can be seen from NK.

**Example - 4.1** Figure shows a thyristor with the standard terminations of anode (A), cathode (K), gate (G) and the different junctions named  $J_1, J_2$  and  $J_3$ . When the thyristor is turned on and conducting.

- $J_1$  and  $J_2$  are forward biased and  $J_3$  is reverse biased
- $J_1$  and  $J_3$  are forward biased and  $J_2$  is reverse biased
- $J_1$  is forward biased and  $J_2$  and  $J_3$  are reverse biased
- $J_1, J_2$  and  $J_3$  are all forward biased

**Solution:** (d)



### Latching Current ( $I_L$ )

- It is defined as the minimum value of anode current ( $I_a$ ) which it must attain during turn-on process to maintain conduction when gate signal is removed.
- The gate pulse width should be chosen to ensure that the anode current rises above the latching current ( $I_L$ ).

**Example - 4.2** Latching current for an SCR, inserted in between a dc voltage source of 200 V and the load, is 100 mA. Compute the minimum width of gate pulse current required to turn-on this SCR in case the load consists of (a)  $L = 0.2 \text{ H}$ , (b)  $R = 20 \Omega$  in series with  $L = 0.2 \text{ H}$  and (c)  $R = 20 \Omega$  in series with  $L = 2.0 \text{ H}$ .

### Solution:

- (a) When load consists of pure inductance  $L$ , the voltage equation is

$$E = L \cdot \frac{di}{dt} \text{ or } di = \frac{E}{L} dt \text{ or } i = \frac{E}{L} t$$

$$\therefore 0.100 = \frac{200}{0.2} t \text{ or } t = \frac{0.1 \times 0.2}{200} = 100 \mu\text{sec}$$

Thus, minimum gate-pulse width is 100  $\mu\text{sec}$ .

- (b) The voltage equation for R-L load is

$$E = R_i + L \frac{di}{dt} \text{ or } i = \frac{E}{R} \left( 1 - e^{-\frac{R}{L}t} \right) \text{ or } 0.100 = \frac{200}{20} \left( 1 - e^{-100t} \right)$$

$$\text{or, } t = 100.503 \mu\text{sec.}$$

$\therefore$  Minimum gate-pulse width is 100.503  $\mu\text{sec}$

$$(c) i = \frac{E}{R} \left( 1 - e^{-\frac{R}{L}t} \right) \text{ or } 0.1 = \frac{200}{20} \left( 1 - e^{-10t} \right) \text{ or } t = 1005.03 \mu\text{sec}$$

This example shows that if load resistance is increased from zero to  $20 \Omega$ , the gate-pulse width remains almost unaffected. But with an increase in inductance from  $0.2\text{H}$  to  $2\text{H}$ , the gate-pulse width becomes 10 times its previous value.

### Holding Current ( $I_H$ )

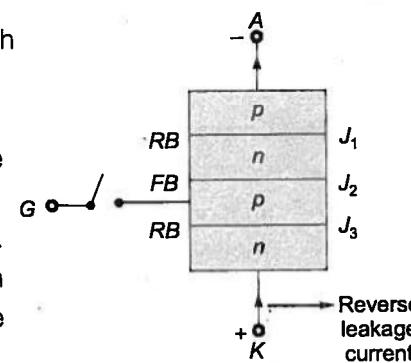
- It is defined as the minimum value of anode current below which it must fall for turning off the SCR.
- Latching current ( $I_L$ ) is more than holding current ( $I_H$ ).

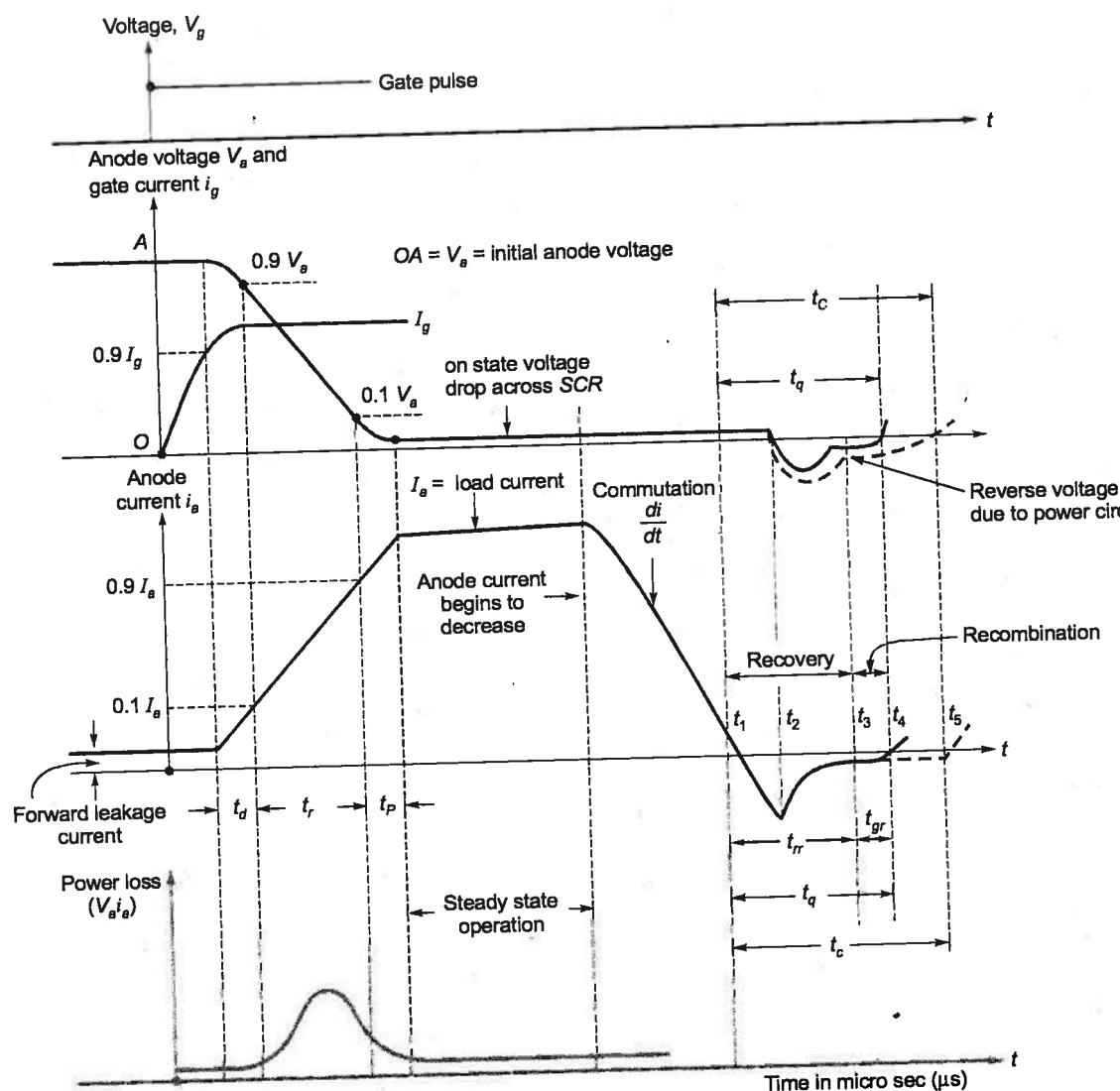
$$I_L > I_H$$

- Latching current ( $I_L$ ) is associated with turn-on process.  
Holding current ( $I_H$ ) is associated with turn-off process.

### 3. Reverse Blocking Mode

- When cathode is made high potential with respect to anode with gate open, then the SCR is said to be reverse biased.
- $J_1$  and  $J_3$  are reverse biased and  $J_2$  is forward biased.
- A small current flows through the SCR this is called as reverse leakage current.
- This is reverse blocking mode, called the OFF state of the SCR.
- If the reverse voltage is increased, then at reverse breakdown voltage ( $V_{BR}$ ), an avalanche occurs at  $J_1$  and  $J_3$  and the reverse current increases rapidly. ( $PQ$ )
- The SCR in the reverse blocking mode may therefore be treated as an open switch.



**Dynamic or Switching Characteristics of SCR****Figure 4.6**

- SCR voltage and current waveforms during turn-on and turn-off process.
- Switching characteristics are also known as dynamic characteristics or transient characteristics.
- The time variations of the voltage across the SCR and the current through it during turn-on and turn-off processes give the dynamic or switching characteristics.

**Switching Characteristics During Turn-on**

- SCR turn on time, is defined as the time during which SCR changes from forward blocking mode to final on state.
- Total turn on-time can be divided into three intervals:
  - (i) Delay time ( $t_d$ )
  - (ii) Rise time ( $t_r$ )
  - (iii) Spread time ( $t_p$ )

$$\text{Turn on time} = t_d + t_r + t_p$$

**Delay Time ( $t_d$ )**

The delay time ( $t_d$ ) is the time between the instant at which gate current reaches  $0.9 I_g$  to the instant at which anode current reaches  $0.1 I_a$ . Here  $I_g$  and  $I_a$  are respectively the final values of gate and anode currents.  
(or)

The delay time ( $t_d$ ) may also be defined as the time during which anode voltage falls from  $V_a$  to  $0.9 V_a$  where  $V_a$  = initial value of anode voltage.

(or)

The time during which anode current rises from forward leakage current to  $0.1 I_a$  where  $I_a$  = final value of anode current.

**Rise Time ( $t_r$ )**

The time taken by the anode current to rise from  $0.1 I_a$  to  $0.9 I_a$ .

(or)

The rise time is also defined as the time required for the forward blocking off state voltage to fall from 0.9 to 0.1 of its initial value OA.

During rise time, turn-on losses in the thyristor are high due to high anode voltage ( $V_a$ ) and large anode current ( $I_a$ ) occurring together in the thyristor.

**Spread Time ( $t_p$ )**

The time taken by the anode current to rise from  $0.9 I_a$  to  $I_a$ .

(or)

It is also defined as the time for the forward blocking voltage to fall from 0.1 of its initial value to the on-state voltage drop.

**Switching Characteristics During Turn-off**

SCR turn-off means that it has changed from on to off state and is capable of blocking the forward voltage. This dynamic process of the SCR from conduction state to forward blocking state is called commutation process or turn-off process.



If forward voltage is applied to the SCR at the moment its anode current falls to zero, the device will not be able to block this forward voltage, as the carriers (holes and electrons) in the four layers are still favourable for conduction. The device will therefore go into conduction immediately even though gate signal is not applied. So to solve this problem it is essential that the thyristor is reverse biased for a finite period after the anode current has reached zero.

**Turn-off Time ( $t_q$ )**

It is the time between the instant anode current becomes zero and the instant SCR regains forward blocking capability.

During this time ( $t_q$ ) all the excess carriers from four layers of SCR must be removed.

The turn-off time is divided into two intervals:

- (i) Reverse recovery time ( $t_{rr}$ )
- (ii) Gate recovery time ( $t_{gr}$ )

$$t_q = t_{rr} + t_{gr}$$

- After  $t_1$ , anode current builds up in the reverse direction with the same  $di/dt$  slope. The reason for the reversal of anode current is due to the presence of charge carriers stored in the four layers.
- At instant  $t_3$ , when reverse recovery current has fallen to nearly zero value, end junctions  $J_1$  and  $J_3$  recover and SCR is able to block the reverse voltage.
- At the end of reverse recovery period  $t_3$ , the middle junction ' $J_2$ ' still has charges, therefore, the thyristor is not able to block the forward voltage at  $t_3$ .
- The charge carriers at  $J_2$  cannot flow to the external circuit, therefore they must decay only by recombination. This is possible if a reverse voltage is maintained across SCR. The time taken for this ( $t_4 - t_3$ ) is called gate recovery time ( $t_{gr}$ ).
- The thyristor turn-off time ' $t_c$ ' is depended upon magnitude of forward current,  $di/dt$  at the time of commutation and junction temperature.

#### Circuit Turn-off Time ' $t_c$ '

It is defined as the time between the instant anode current becomes zero and the instant reverse voltage due to practical circuit reaches zero.

**NOTE:**  $t_c > t_q$  for reliable turn-off, otherwise the device may turn-on at an undesired instant, a process called commutation failure.

- Thyristors with slow turn-off time are called converter grade SCR's.  
*Ex.: Phase controlled rectifiers, cyclo-converter and ac voltage controllers.*
- SCR with fast turn-off time are called inverter grade SCR's.  
*Ex.: Inverters, choppers and forced commutation converters.*

#### Gate Characteristics of SCR

Trigger circuit connected to gate-cathode circuit of an SCR.

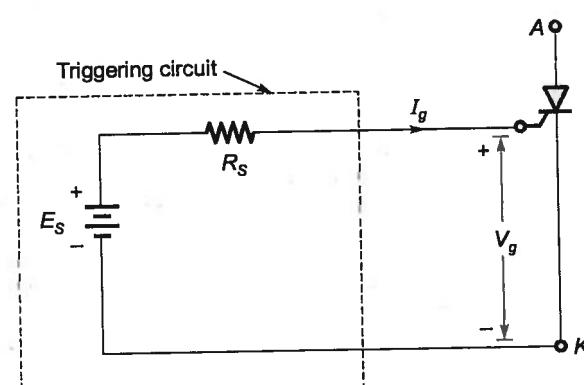


Figure-4.7

$$E_s = V_g + I_g R_s$$

#### Forward Gate Characteristics of SCR

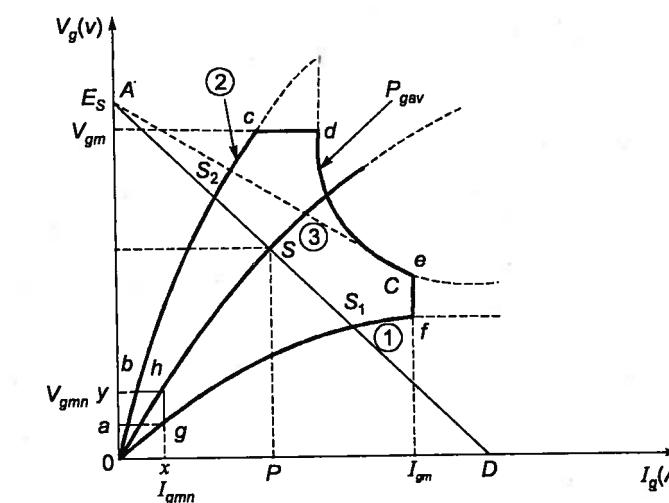


Figure-4.8

- $V_g$ ,  $I_g$  characteristics has spread between two curves (1) and (2) as shown in figure.
- Curve (1) corresponds to gate with maximum doping. So it requires lowest voltage values that must be applied to turn-on the SCR.
- Curve (2) corresponds to gate with minimum doping. So it requires highest possible voltage values that can be safely applied to gate circuit.
- Each SCR has maximum limits as  $V_{gm}$  for gate voltage and  $I_{gm}$  for gate current. There is also average gate power dissipation ' $P_{gav}$ ' specified for each SCR.
- $V_{gmn}$  and  $I_{gmn}$  are the minimum limits for gate voltage and gate current for turn-on of SCR.
- The above figure shows that the preferred gate drive area for an SCR is 'bcdefghb'.
- For selecting the operating point of the circuit load line is drawn from A to D. ( $\overline{AD}$  = load line), where as.

$E_s$  = Gate source voltage = OA

$OD$  = Trigger circuit short circuit current =  $[E_s/R_s]$

Curve (3) gives the operating point 'S'. Thus for this SCR,

Gate voltage = PS and

Gate current = OP

- Operating point 'S' which may change from  $s_1$  to  $s_2$  and must lie within the limit curves 1 and 2 and must be as close to the  $P_{gav}$  curve as possible.
- The minimum value of gate source series resistance ' $R_s$ ', is obtained by drawing a line AC tangent to  $P_{gav}$  curve.

→ **Example - 4.3** For an SCR, gate-cathode characteristic is given by  $V_g = 1 + 10 I_g$ . Gate source voltage is a rectangular pulse of 15 V with 20  $\mu$ sec duration. For an average gate power dissipation of 0.3 W and a peak gate drive power of 5 W, compute:

- the resistance to be connected in series with the SCR gate,
- the triggering frequency, and
- the duty cycle of the triggering pulse.

**Solution:**

(i) Here,  $V_g = 1 + 10 I_g$

For pulse-triggering of SCRs,

(Peak gate voltage) (Peak gate current) during pulse-on period = peak gate drive power,  $P_{gm}$

As the gate pulse width is 20  $\mu$ sec (less than 100  $\mu$ sec), the dc data does not apply. Had the gate pulse width been more than 100  $\mu$ sec, the relation  $(1 + 10I_g) I_g = 0.3$  W will hold good. But as the dc data does not apply, we have here

$$(1 + 10I_g) I_g = 5 \text{ W} \quad \text{or} \quad 10I_g^2 + I_g - 5 = 0$$

Its solution gives,  $I_g = 0.659 \text{ A}$

$\therefore$  Amplitude of current pulse = 0.659 A

During the pulse-on period,

$$E_s = R_s I_g + V_g \quad \text{or} \quad 15 = R_s I_g + 1 + 10I_g$$

$$\therefore R_s = \frac{15 - 1}{0.659} - 10 = 11.244 \Omega$$

(ii)  $P_{gm} = \frac{P_{gav}}{fT}$  (Here  $T = 20 \mu\text{sec}$ )

$$\therefore \text{Triggering frequency, } f = \frac{0.3 \times 10^6}{5 \times 20} = 3 \text{ kHz}$$

(iii) Duty cycle,  $\delta = fT = 3 \times 10^3 \times 20 \times 10^{-6} = 0.06$

**Rating of Thyristor****Thyristor current ( $I_T$ )<sub>rms</sub> rating:**

Rms rating of the thyristor is specified by manufacturer

$(I_T)_{rms}$  value  $\leq (I_T)_{rms}$  rating  
Calculated value in converter

It remains same for all the conduction angle.

 **$I_{TAV}$  (Average on state current):**

It is not specified by manufacturer.

It depends on the smoothness of thyristor current wave form

$$I_{TAV} \text{ rating of SCR} = \frac{(I_T)_{rms} \text{ rating of SCR}}{\text{Form factor}}$$

As the conduction angle of SCR is increase then smoothness of current wave form is improved that is form factor decreases and  $I_{TAV}$  rating of SCR increases.

As load inductance ( $L$ ) increases then smoothness of SCR current wave form is also increases that is form factor reduces and  $I_{TAV}$  rating of SCR increases.

 **$I^2t$  Rating of SCR**

$I^2t$  rating of SCR is specified for a selection of a proper fuse or other protective equipment.

$I^2t$  rating of thyristors  $> I^2t$  rating of fuse.

**Surge Current Rating of SCR**

Surge current rating is inversely proportional to the duration of the surge.

This rating is specified in terms of the number of surge cycles with corresponding surge current peak.

**n-cycle surge current rating ( $I_{sn}$ ):** It is the surge current that the SCR withstands for n-cycle.

$$I_{sn}^2 \cdot n \cdot \frac{T}{2} = I^2 t \text{ rating of SCR} \quad \left\{ \begin{array}{l} \text{One cycle SCR} \Rightarrow T/2 \text{ sec} \\ \text{Conducts} \end{array} \right\}$$

$$I_{sn}^2 = \frac{2I^2 t}{nT}$$

**One cycle surge current rating ( $I_{s1}$ ):** It is the surge current that the SCR withstands for one cycle

$$I_{s1}^2 \cdot \frac{T}{2} = I_{sn}^2 \cdot n \cdot \frac{T}{2}$$

$$I_{s1} = \sqrt{n} I_{sn}$$

**Sub-cycle Surge Current Rating ( $I_s$ )<sub>1/n</sub>**

It is the surge current that the SCR withstands for  $(1/n)^{\text{th}}$  period of a cycle

$$(I_s)_{1/n}^2 \cdot \frac{1}{n} \left( \frac{T}{2} \right) = I_{s1}^2 \cdot 1 \cdot \frac{T}{2}$$

$$(I_s)_{1/n} = \sqrt{n} I_{s1}$$

**Example - 4.4**

Half (1/2) cycle surge current rating.

**Solution:**

$$(I_s)_{1/2} = \sqrt{2} I_{s1}$$

**Protection of SCR** **$di/dt$  Protection**

- When a thyristor is forward biased and is turned on by a gate pulse, conduction of anode current begins. If the rate of rise of anode current ( $di/dt$ ) is very fast compared with the spreading velocity of a turn-on process, local hot spots will be formed. This localised heating may destroy the thyristor. Therefore, the ( $di/dt$ ) rate of rise of anode current at the time of turn-on must be kept below the specified limiting value.
- By using a small inductor, called  $di/dt$  inductor, in series with the anode circuit.

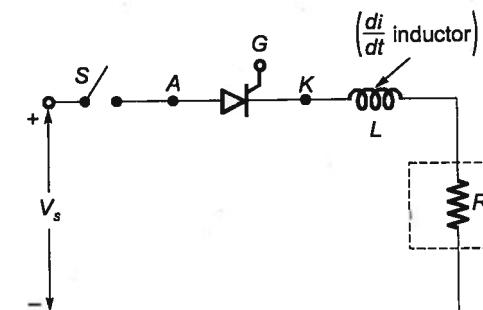
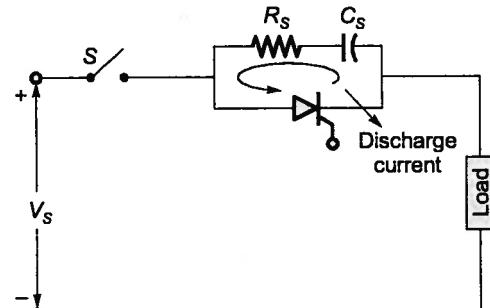


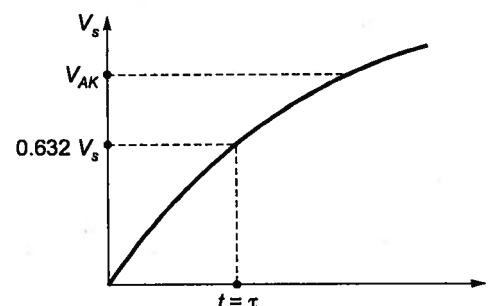
Figure-4.9

***dv/dt* Protection**

- If the rate of rise of suddenly applied voltage across thyristor is high the device may get turned-on. Such phenomena of turning on a thyristor, called  $dv/dt$  turn-on must be avoided as it leads to false operation.
- False turn-on of a SCR by large  $dv/dt$ , even without application of gate signal can be prevented by using a Snubber circuit in parallel with the device.

**Design of Snubber Circuit****Figure-4.10:** Snubber circuit across SCR

- A snubber circuit consists of a series combination of resistance  $R_s$  and capacitance  $C_s$  in parallel with the thyristor as shown in figure.

**Figure-4.11**

- When switch 's' is closed, a sudden voltage appears across the circuit. Capacitor  $C_s$  behaves like a short circuit, therefore voltage across SCR is zero. With the passage of time, voltage across  $C_s$  builds up at a slow rate such that the  $dv/dt$  across ' $C_s$ ' and therefore across SCR is less than the specified maximum  $dv/dt$  rating of the device.
- In order to limit the magnitude of discharge current, a resistance  $R_s$  is inserted in series with ' $C_s$ '.

**Over Voltage Protection**

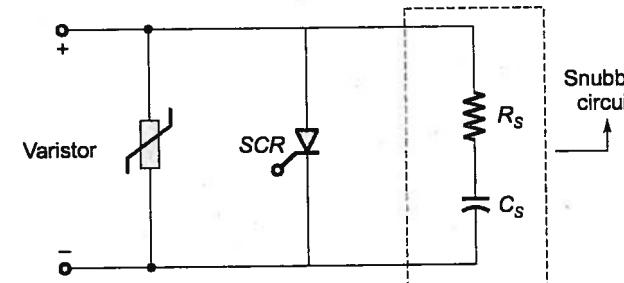
A SCR may be subjected to internal or external over voltages.

**Internal Over Voltages**

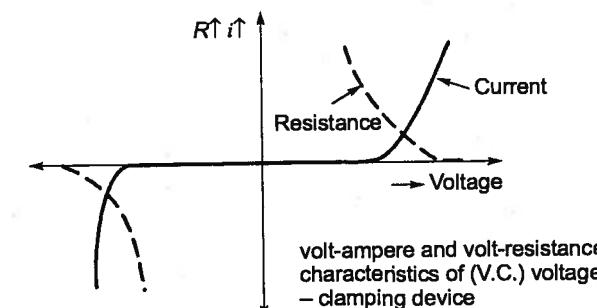
Due to the presence of the series inductance  $L_s$  of the SCR circuit, large transient voltages ( $L \frac{di}{dt} = v_L$ ) is produced and this internal voltage may be several times the breakdown voltage of the SCR, the thyristor may be destroyed permanently.

**External Over Voltages**

- Over voltages are caused due to the lightning strokes and switching surges.
- For reliable operation, the over voltages must be suppressed by adapting voltage clamping (v.c) device.

**Figure-4.12**

- A voltage clamping (v.c) device is a non-linear resistor connected across SCR as shown in figure. The V.C. device has falling resistance characteristics with increasing voltage. Under normal conditions the device has a high resistance and draws only a small leakage current. When a voltage surge appears, the V.C. device operates in low resistance region and produces a short-circuit across SCR. After the surge is dissipated it returns to normal high resistance.

**Figure-4.13****Over Current Protection**

If a SCR is subjected to over current due to faults, short circuits (or) surge currents, its junction temperature may exceed the rated value and the device may be damaged. There is a need for the over current protection of SCR.

- Fast acting current limiting fuse (FACLF)
- Circuit breakers are used

**Gate Protection**

- Over voltages and over currents across the gate circuit can cause false triggering of the SCR.
- Protection against over voltages is achieved by connecting a zener diode ZD across the gate circuit.
- Protection against the over current is achieved by connecting a resistor ' $R_2$ ' in series with gate circuit.
- A capacitor and a resistor are also connected across gate to cathode to bypass noise signals.

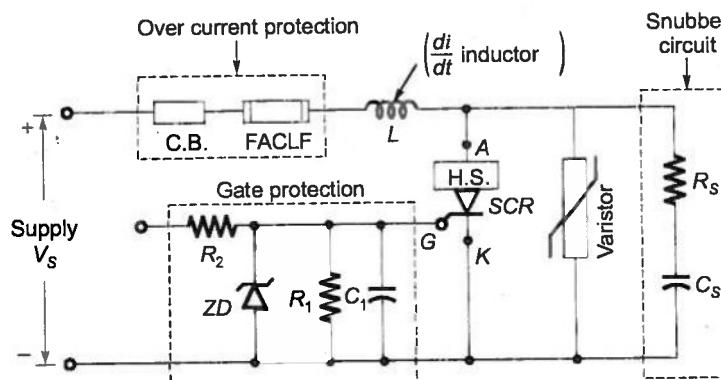
**Circuit Components Showing The Thyristor Protection**

Figure-4.14

**Thermal Protection**

If temperature increases, insulation is weakened, resulting in leakage currents which interfere with the operation. Heat sinks which include aluminium discs are used along with ventilating ducts, increased surface area, coolants are used.

**4.3 Structural Modification of the Device****1. Centre Gate Thyristor**

In this type of thyristor the  $n^+$  layer is surrounded around the p-layer.

If injection of gate pulses (or) carriers formed multiconduction area. Due to multi cathode conduction area increase the  $(di/dt)$  rating of thyristor.

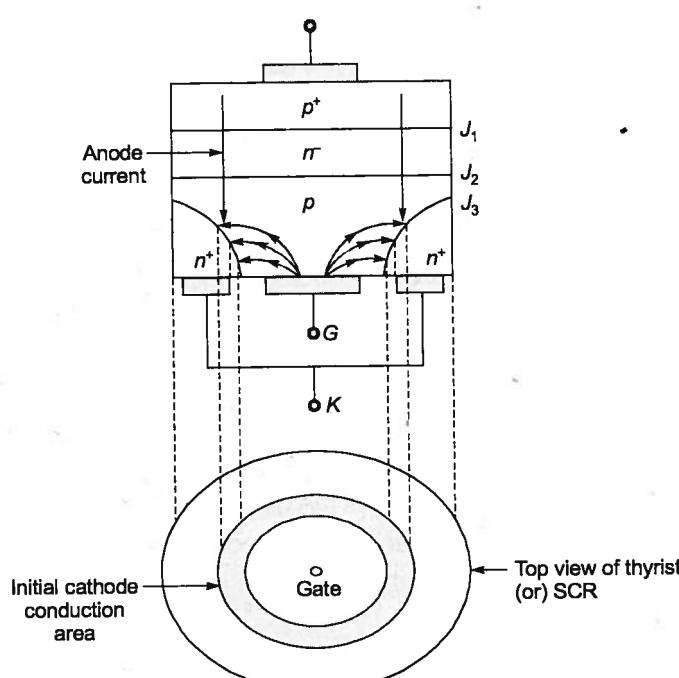


Figure-4.15

**2. Interdigitation Method**

In this method we are mixing the gate and cathode layers in large proportions. This increases the initial conduction area because more cathode surface exposed to the gate layer. Hence  $(di/dt)$  rating of SCR is improved to a large extent.

**4.4 Heating and Cooling of SCR**

- The rate of heat transfer (i.e.) current flow is constant.
- Thermal resistance is denoted by ' $\theta$ '. If power loss  $P_{av}$  in watts, causes the temperature of two points to be at  $T_1$  °C and  $T_2$  °C where  $T_1 > T_2$ , then thermal resistance is given by

$$\theta_{12} = \frac{T_1 - T_2}{P_{av}} \text{ [°C/W]}$$

- Various temperatures and thermal resistance are shown in the below figure.

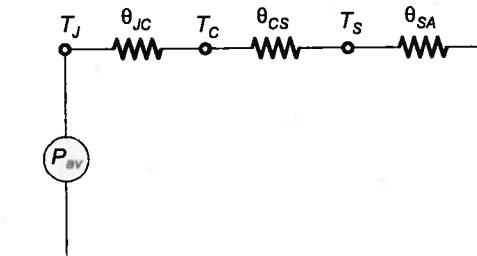


Figure-4.16

- The thermal resistance between the junction temperature  $T_j$  and case temperature  $T_c$  is ' $\theta_{JC}$ '. The thermal resistance between the case temperature  $T_c$  and sink temperature  $T_s$  is ' $\theta_{CS}$ '. The thermal resistance between the sink temperature  $T_s$  and ambient temperature  $T_a$  is ' $\theta_{SA}$ '.  $P_{av}$  is the average rate of heat generated at a thyristor junction and it is electrical analogous to constant current source. Here,

$$P_{av} = \frac{T_j - T_c}{\theta_{JC}} = \frac{T_c - T_s}{\theta_{CS}} = \frac{T_s - T_a}{\theta_{SA}}$$

$$P_{av} = \frac{T_j - T_a}{\theta_{JA}}$$

where,

$\theta_{JA} = \theta_{JC} + \theta_{CS} + \theta_{SA}$  is the total thermal resistance between junction and ambient.

The difference in temperature between junction and ambient can be written in

$$T_j - T_a = P_{av} (\theta_{JA})$$

this shows that for maximum value of  $T_j$ ,  $P_{av}$  can be increased by reducing ' $\theta_{JA}$ '. This means that by providing efficient cooling system to the SCR, the power dissipation capability of the device can be increased.

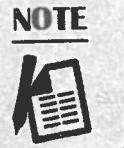
**4.5 Series and Parallel Operation of SCR**

For industrial applications, the demand for voltage and current rating is so high that a single SCR cannot fulfil such requirement.

In such cases SCR's are connected:

- (i) in series in order to meet the high voltage demand.
- (ii) in parallel for fulfilling the high current demand.

In series or parallel connected SCRs, it should be ensured that each SCR rating is fully utilized and the system operation is satisfactory.



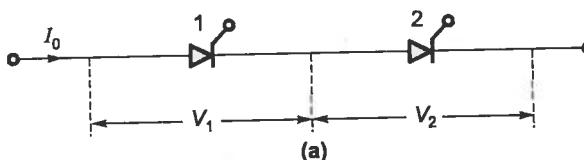
String efficiency is a term that is used for measuring the degree of utilization of SCRs in a string.

$$\text{String efficiency} = \frac{\text{Acting voltage/Current rating of the whole string}}{(\text{Individual voltage/Current rating of one SCR})} \cdot \frac{(\text{Number of SCRs in the string})}{}$$

A measure of reliability of string is given by a factor called derating factor (DRF). It is defined as

$$\text{DRF} = 1 - \text{String efficiency}$$

### Series Operation



To connect SCR's in series their I-V characteristics should be as close as possible.

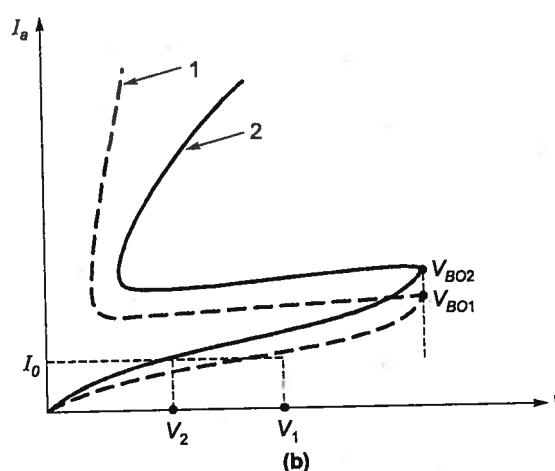


Figure 4.17 : (a) and (b)

$$\text{The string efficiency} = \frac{V_1 + V_2}{2 \times V_s}$$

$$\eta_s = \frac{V_1 + V_2}{2 \times V_s}$$

- A more practical way of obtaining a reasonable uniform voltage distribution during steady state working of series connected SCRs is to connect the same value of shunt resistance  $R$  across each SCR. The shunt resistance ' $R$ ' is called the static equalizing circuit.

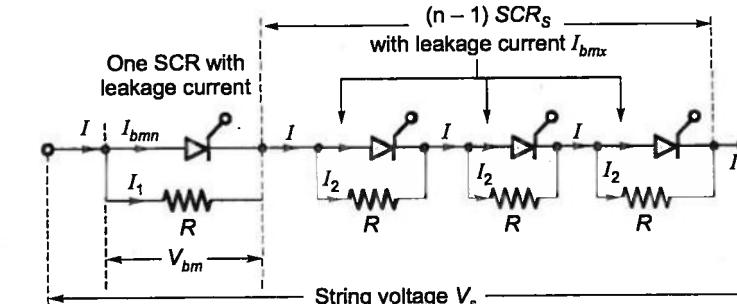


Figure 4.18: Static voltage equalization for series connected string

- Consider  $n$  thyristor connected in series as shown in figure. Let SCR1 has minimum leakage current  $I_{bmn}$ . SCR with lower leakage current blocks more voltage.
- Remaining  $(n-1)$  SCRs have the same leakage current  $I_{bmx}$ .

$$I_{bm} > I_{bmn}$$

Here  $V_{bm}$  is the maximum permissible blocking voltage as SCR1.

$$\begin{aligned} I &= I_1 + I_{bmn} & ; & I = I_2 + I_{bmx} \\ I_1 &= I - I_{bmn} & ; & I_2 = I - I_{bmx} \end{aligned}$$

where,  $I$  = total string current

Voltage across SCR1 is  $V_{bm} = I_1 R$

Voltage across  $(n-1)$  SCRs =  $(n-1) I_2 R$

For a string voltage ( $V_s$ ), the voltage equation for the series circuit is

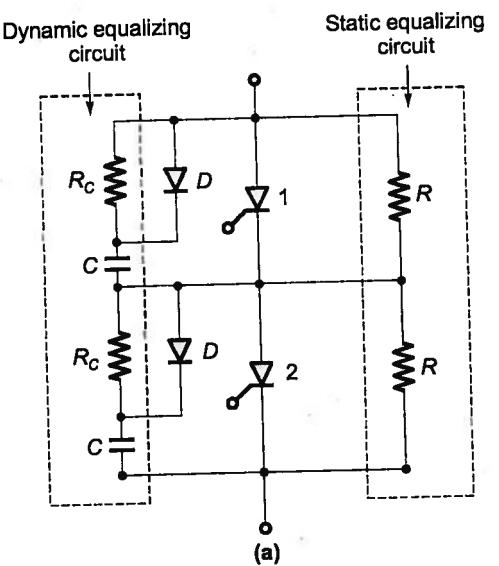
$$\begin{aligned} V_s &= I_1 R + (n-1) I_2 R = V_{bm} + (n-1) R(I - I_{bmx}) \\ &= V_{bm} + (n-1) R(I_1 + I_{bmn} - I_{bmx}) \\ &= V_{bm} + (n-1) R[(I_1 - (I_{bmx} - I_{bmn}))] \\ V_s &= V_{bm} + (n-1) R I_1 - (n-1) R \Delta I_b \quad [\because \Delta I_b = I_{bmx} - I_{bmn}] \\ \text{As, } RI_1 &= V_{bm} \\ V_s &= V_{bm} + (n-1) V_{bm} - (n-1) R \Delta I_b \\ V_s &= n V_{bm} - (n-1) R \Delta I_b \end{aligned}$$

$$R_s = \frac{n V_{bm} - V_s}{(n-1) \cdot \Delta I_b} \quad [\Omega]$$

' $R_s$ ' is the static equalizing resistance.

### Dynamic and Static Equalizing Circuit for Series Connected SCRs

- A simple resistor as shown in static voltage equalization cannot maintain equal voltage distribution under transient condition. The shunt capacitors play a dominant role in equalizing the voltage distribution across the series connected thyristors during turn-on and turn-off process.
- When any SCR in the forward blocking state, the capacitor connected across it get charged to a voltage existing across that SCR. When this SCR is turned-on, capacitor discharges heavy current through this SCR. For limiting this discharge current 'Damping Resistor  $R_C$ ' is used in series with capacitor  $C$ .
- The Resistor  $R_C$  also damps out the high frequency oscillations that may arise due to series combination of  $R_C$ , shunt capacitor and circuit inductance.



**NOTE:** Combination of ' $R_C$ ' and ' $C$ ' is called Dynamic equalizing circuit.

- A diode  $D$  is also placed across ' $R_C$ ' when forward voltage appears, diode bypasses  $R_C$  during charging time of the capacitor  $C$ . This makes the capacitor more effective in voltage equilization and for limiting  $dv/dt$  across SCR. However, during capacitor discharge,  $R_C$  comes in to play for limiting the current.

#### Value of the Capacitance 'C' can be obtain as under

In series connected SCR's voltage unbalance during turn-off time is more predominant than it is during turn-on time, therefore choice of capacitor 'C' is based on the reverse recovery characteristics of SCR.

- SCR1 is assumed to be recovered first due to short reverse recovery time.
- During turn-off process, the source voltage  $V_s$  must reverse to aid to reverse recovery current.
- The transient voltage which each SCR must be able to withstand is ' $V_{bm}$ '.
- Total voltage acting across the circuit consisting of  $V_s$ , thyristors 1, 2 and top 'C' as per KVL

$$V_s + \frac{(n-1)\Delta Q}{C} \text{ and this must be supported by all SCRs stage together}$$

which is equal to  $n \cdot V_{bm}$ .

$\frac{\Delta Q}{C}$  is the voltage induced by  $\Delta Q$  in the capacitor  $C$ .

$$\text{So, } n V_{bm} = V_s + \frac{(n-1)\Delta Q}{C}$$

$$V_{bn} = \frac{1}{n} \left[ V_s + \frac{(n-1)\Delta Q}{C} \right]$$

$$C = \frac{(n-1) \cdot \Delta Q}{n \cdot V_{bm} - V_s} \quad [F]$$

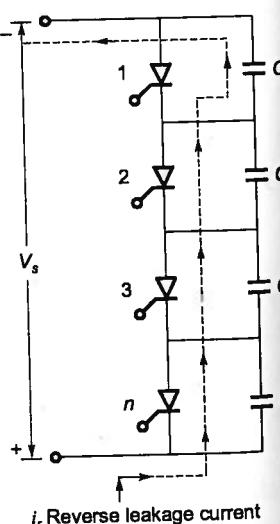


Figure 4.19 : (a) and (b)

#### Parallel Operation

When current required by the load is more than the rated current of a single thyristor, SCR's are connected in parallel in a string.

For equal sharing of currents, I-V characteristics of SCR's during forward conduction must be identical as far as possible.

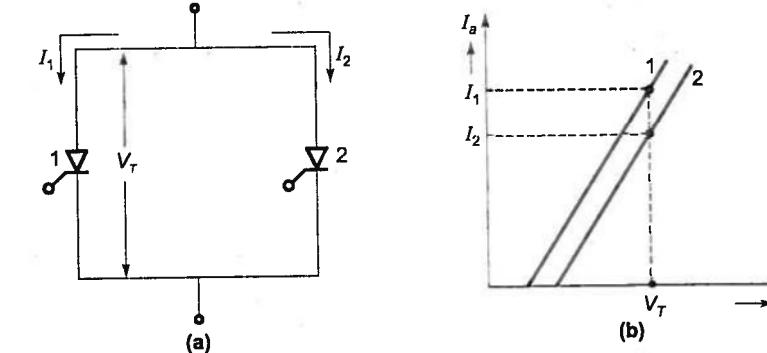


Figure 4.20

#### Example - 4.6

A thyristor string is formed by series and parallel connection of thyristors.

The voltage and current ratings of the string are 11 kV, 4 kA respectively. The thyristor to be employed has voltage and current ratings of 1.7 kV, 1 kA. The string efficiency is 90% for both series and parallel combinations. If the maximum blocking current is 15 mA and maximum charge storage ( $Q_{max}$ ) is 24 micro Coulombs ( $\mu\text{C}$ ), calculate the value of resistance and capacitance of equalizer circuit.

#### Solution:

$$\text{Number of series branches} = \frac{N \text{ rating}}{n \times \text{rating of a SCR}} = \frac{11\text{kV}}{0.9 \times 1.7\text{kV}} = 7.19$$

So, 7 SCRs are not sufficient  $\Rightarrow$  8 SCRs are required.

$$R = \frac{nV_b - V_s}{(n-1)\Delta I_b} = \frac{8 \times 1.7 - 11}{7 \times 15} = 24.76 \text{ k}\Omega$$

$$C = \frac{(n-1)Q_{max}}{nV_b - V_m} = \frac{(7)(24 \times 10^{-6})}{8 \times 1.7 - 11} = 64.6 \text{ nF}$$

#### The unequal current distribution and other operating problems are discussed below:

##### Simultaneous Turn-on

Consider ' $n$ ' parallel connected SCRs. For satisfactory operation of these SCRs, they should get turned-on at the same moment.

##### Same Temperature Rise

When SCRs are to be operated in parallel, it should be ensured that they operate at the same temperature. This can be achieved by mounting the parallel unit on one common heat sink.

**Symmetrical Arrangement**

When SCRs are arranged unsymmetrically as shown in the figure (a). The middle conductor will have more inductance because of more flux linkages from two nearby conductors. As a consequence, less current flows through the middle SCR as compared to outer two SCRs. This unequal distribution can be avoided by mounting the SCR's symmetrically on the heat sink as shown in figure (b).

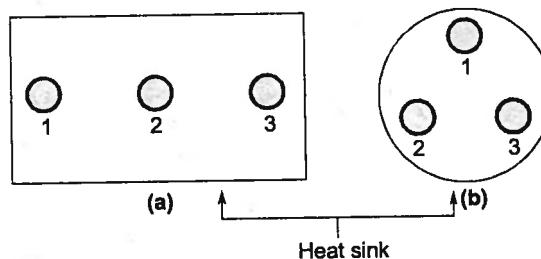


Figure 4.21

**Uniform Current Sharing**

Current sharing in parallel connected SCRs can be made uniform by connecting a suitable external resistance in series with each SCR.

Where as  $R_{T1}, R_{T2}, R_{T3} \dots$

$R_{Tn}$  are Dynamic resistance of SCRs.

$R_1, R_2, R_3 \dots R_n$  are external resistances.

The values of  $R_1, R_2, R_3 \dots R_n$  are chosen such that

$$\begin{aligned} R_{T1} + R_1 &= R_{T2} + R_2 \\ &= R_{T3} + R_3 = \dots = R_{Tn} + R_n \end{aligned}$$

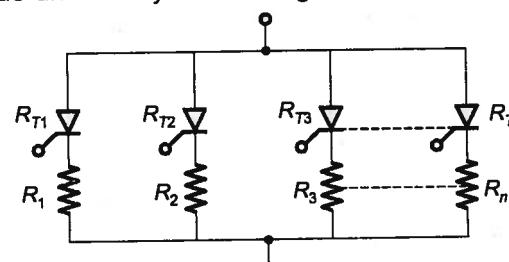


Figure 4.22

**Mid-point Reactor**

In ac circuit, current distribution can be made more uniform by the magnetic coupling of the parallel paths. If currents  $I_1$  and  $I_2$  are unequal, say  $I_1 > I_2$ , then resultant flux linkages are not zero. These flux linkages induce emf's in  $L_1$  and  $L_2$ .

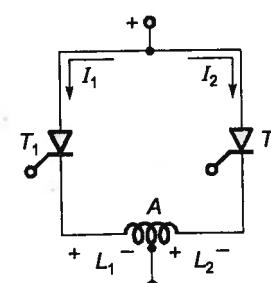


Figure 4.23

The reactor is arranged to completely balance the SCRs.

**Example - 4.7** Point out the differences between latching current and hold current for the thyristor. What do you understand by string efficiency related to thyristors? For a thyristor, maximum junction temperature is  $125^{\circ}\text{C}$ . The thermal resistances for thyristor-sink combination are  $\theta_{jc} = 0.16$  and  $\theta_{cs} = 0.08^{\circ}\text{C/W}$ . For a heat sink temperature of  $70^{\circ}\text{C}$  compute the total average power loss in the thyristor sink combination. In case the heat sink is brought down to  $60^{\circ}\text{C}$  by forced cooling, find the percentage increase in the device rating.

**Solution:**

**Latching current:** The minimum value of anode current which the thyristor must attain during turn-on process to maintain conduction even after the removal of gate pulse is called latching current.

(i) **Holding current:** It is defined as the minimum value of anode current below which it must fall for turning off the thyristor.

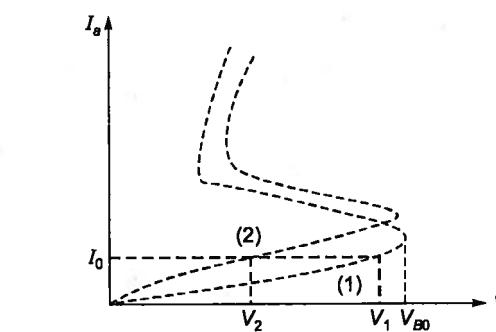
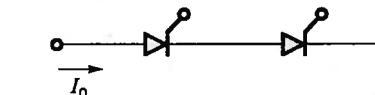
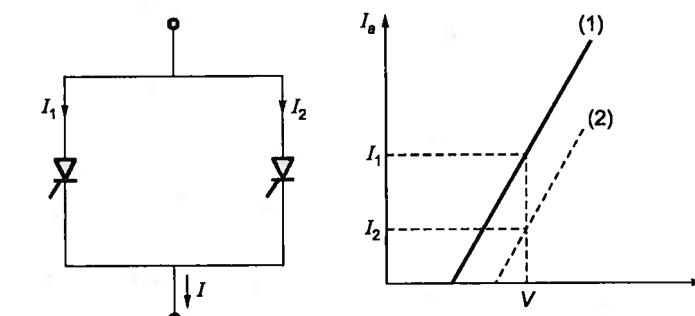
In general latching current  $>$  holding current.

String efficiency is a term that is used for measuring the degree of utilization of SCR in a string.

(ii) String efficiency =  $\frac{\text{Actual voltage (series) or current (parallel) rating of the whole string}}{\text{No. of SCR's in the string} \times \text{voltage or current rating of each SCR}}$

**Series operation of SCR's**

$$\eta_s = \frac{V_1 + V_2}{2V_1}$$

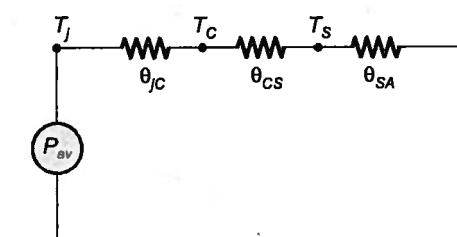
**Parallel Operation of SCR's**

$$\text{String efficiency} = \frac{I_1 + I_2}{2I_1}$$

(iii) From the equivalent circuit,

$$T_j = T_s + P_{av}(\theta_{jc} + \theta_{cs})$$

$$\therefore P_{av1} = \frac{125 - 70}{0.16 + 0.08} = 229.17 \text{ W}$$



Thus total power loss in the thyristor-sink combination is  $229.17 \text{ W}$  with improved cooling.

$$P_{av2} = \frac{125 - 60}{0.24} = 270.83 \text{ W}$$

Thyristor rating is proportional to the square root of average power loss.

$$\% \text{ increase in thyristor rating} = \frac{\sqrt{270.83} - \sqrt{229.17}}{\sqrt{229.17}} \times 100 = 8.71$$

## 4.6 Firing Circuits for Thyristors

The gate control circuit is called firing (or) triggering circuit.

A firing circuit should fulfil the following two functions:

- If power circuit has more than one SCR, the firing circuit should produce gating pulses for each SCR at the desired instant for proper operation of the power circuit. These pulses must be periodic in nature and the sequence of firing must correspond with the type of thyristorised power controller.
- The control signal generated by a firing circuit may not be able to turn on an SCR. It is therefore common to feed the voltage pulses to a driver circuit and then to gate cathode circuit. A driver circuit consists of a pulse amplifier and a pulse transformer.

### 1. Resistance Firing Circuits

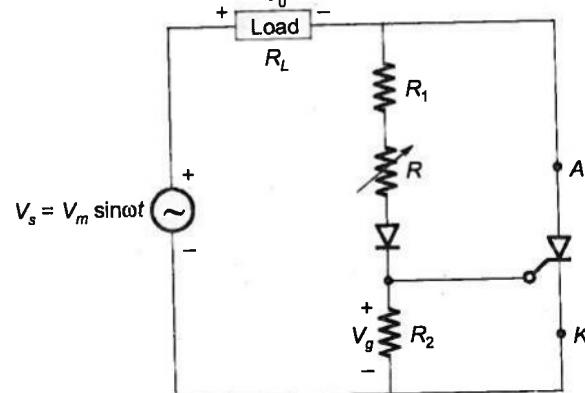


Figure-4.24

The maximum firing angle is limited to  $90^\circ$ . i.e. firing angle ( $\alpha$ ) is control from 0 to  $90^\circ$ , great dependence on temperature and difference in performance between individual SCRs.

- $R$  is variable resistance,  $R_2$  is stabilizing resistance. Incase  $R$  is zero, gate current may flow from source through load,  $R_1$ ,  $D$  and gate to cathode.
- This current should not exceed maximum permissible gate current  $I_{gmax}$
- $I_{gmin} \leq I_g \leq I_{gmax}$  and  $V_{gmin} \leq V_g \leq V_{gmax}$
- Resistance  $R_1$  is used to limit the gate current to a safe value as  $R$  is varied.
- For worst situation maximum possible gate voltage

$$= \frac{V_m}{R_1 + R_2} \cdot R_2 \leq V_{gmax}$$

$$\text{i.e. } R_2 \leq \frac{V_{gmax} \cdot R_1}{V_m - V_{gmax}}$$

- By varing resistance ' $R$ ', to vary the firing angle ' $\alpha$ '.
- Diode ' $D$ ' is used to avoid the negative gate pulse  $V_{gt}$  is gate turn-on voltage. It is voltage at which SCR will be turn-on i.e.  $V_g = V_{gt}$ ; SCR  $\rightarrow$  ON (at  $\omega t = \alpha$ )

$$V_g = \left( \frac{V_s}{R_1 + R + R_2} \right) \cdot R_2 = \left( \frac{V_m \sin \omega t}{R_1 + R + R_2} \right) \cdot R_2$$

$$V_g = V_{gmax} \sin \omega t$$

$$\text{where, } V_{gmax} (\text{peak value of gate voltage}) = \frac{V_m \cdot R_2}{R_1 + R + R_2}$$

### Resistance Capacitance (RC) Firing Circuit

The limited range of firing angle control of resistance firing circuit can be overcome by RC firing circuit.

#### 1-Φ Full Wave Rectifier

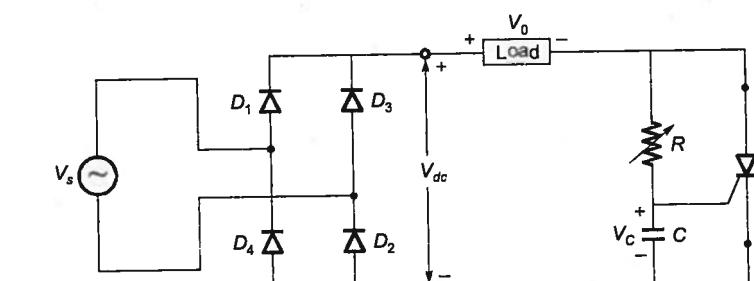


Figure-4.25

Initial voltage from which the capacitor  $C$  charges is almost zero. The capacitor  $C$  is set to this low positive voltage by clamping action of SCR gate. When capacitor ' $C$ ' charges to a voltage equal to  $V_{gt}$ , SCR is triggered and rectified voltage ' $V_d$ ' appears across load.

$$V_s \geq V_c + R I_{gt} \quad \text{and} \quad V_c = V_{gt}$$

$$R \leq \frac{V_s - V_{gt}}{I_{gt}}$$

As varing the value of ' $R$ ',  $\alpha$  also varies.

Range of firing angle is from 0 to  $180^\circ$  (in ideal case)

In ideal case,  $V_{gt} = 0^+$  i.e.  $\alpha_{max} = 180^\circ$

But if  $V_{gt} = 0$  then SCR behaves as a diode, so  $V_{gt} \neq 0$

In practice  $V_{gt} = (1 - 2) V$

So,  $\alpha \rightarrow (5^\circ - 7^\circ)$  to  $(165^\circ - 175^\circ)$

**NOTE:**  $R$  and  $RC$  triggering circuit cannot be used for automatic or feedback control systems.

$$V_g = V_{gmax} \sin \omega t \quad \dots \text{valid only when SCR is off.}$$

$$V_{gmax} \sin \omega t = V_{gt}$$

$$\text{At } \omega t = \alpha, \quad V_{gmax} \sin \alpha = V_{gt}$$

$$\alpha = \sin^{-1} \left( \frac{V_{gt}}{V_{gmax}} \right) = \sin^{-1} \left[ V_{gt} \cdot \frac{(R_1 + R + R_2)}{V_m \cdot R_2} \right]$$

As  $V_{gt}$ ,  $R_1$ ,  $R_2$  and  $V_m$  is constant or fixed  $\alpha \propto \sin^{-1}(R)$  or  $\alpha \propto R$

i.e. as  $R$  is increased from small value (i.e. small  $\alpha$ ) firing angle increases.

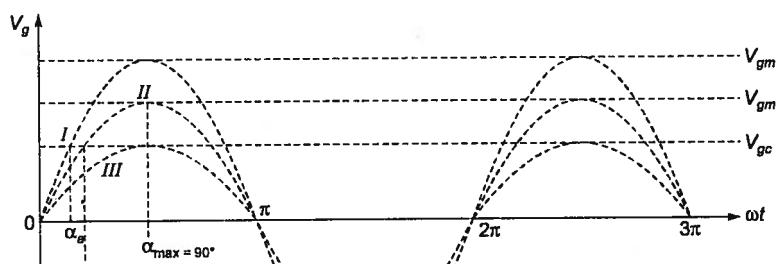


Figure-4.26

**Case-I:**

Let,  $R = R_a$  i.e. ( $\alpha = \alpha_a$ )

$$V_{gma} = \frac{V_m R_2}{R_1 + R_a + R_2} \Rightarrow V_g = V_{gma} \sin \omega t$$

**Case-II:**

Let,  $R = R_b > R_a$  i.e. ( $\alpha = \alpha_b$ )

$$V_{gmb} < V_{gma}$$

**Case-III:**

Let,  $R = R_c > R_b$  i.e. ( $\alpha = \alpha_c$ )

$$V_{gmc} < V_{gmb}$$

**UJT (Un-junction Transistor)**

In  $R$  and RC triggering circuit, the power dissipation in the gate circuit is severe.

At the same time  $R$  and RC triggering circuit cannot be used for automatic or feedback control systems. So that, to overcome from these difficulties, UJT triggering circuit is used. A UJT is made up of an n-type silicon base to which p-type is embedded. The n-type is lightly doped whereas p-type is heavily doped. An UJT has three terminal  $E$ ,  $B_1$  and  $B_2$ . Between bases  $B_1$  and  $B_2$ , the uni-junction behaves like an ordinary resistance.  $R_{B_1}$  and  $R_{B_2}$  are the internal resistance.

$B_1, B_2 \rightarrow$  Base terminal

$E \rightarrow$  Emitter terminal

**Equivalent Circuit of UJT**

$$V_{RB_1} = \frac{V_{BB}}{R_{B_1} + R_{B_2}} \cdot R_{B_1} = \eta V_{BB}$$

$$\eta = \frac{R_{B_1}}{R_{B_1} + R_{B_2}}$$

where  $\eta$  is intrinsic stand off ratio (0.51 – 0.82).

$$V_E = V_{RB_1} + V_D \quad \text{or} \quad V_E = V_p$$

... (Condition to turn-on UJT)

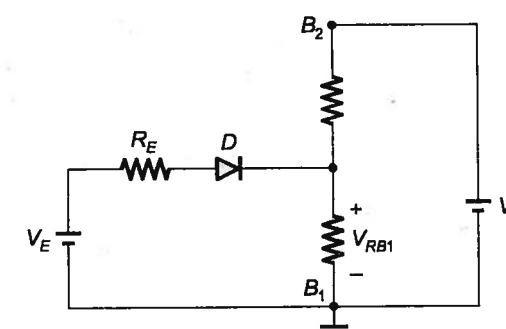


Figure-4.27

Where,  $V_p$  (Peak point voltage) =  $\eta V_{BB} + V_D$

- When UJT switching from OFF to ON the  $R_{B_1}$  change from several kΩ to few Ω.

- i.e. UJT exhibits negative resistance behaviour.

- $V_E$  starts reducing when UJT becomes ON and  $V_E$  reduce upto  $V_V$  (Valley voltage).

The current is given by  $V_V / R_{B_1}$ . Valley point current also called holding current, keeps UJT on.

When emitter current  $I_e$  falls below  $I_V$ , UJT turn-off.

$$I_e = \frac{V_E - V_D}{R_{B_1} + R_E}$$

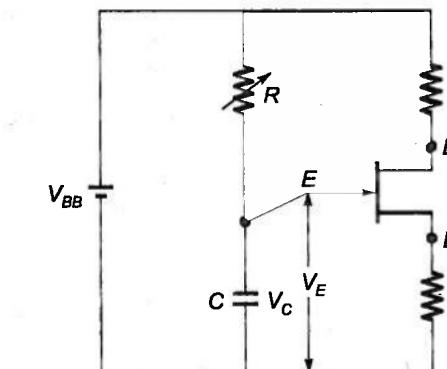
**UJT Working as Relaxation Oscillator**

Figure-4.28

Initially capacitor 'C' charge by  $V_{BB}$  through  $R$  at this time emitter diode is off.

When capacitor voltage ' $V_C$ ' reach  $V_E$  then emitter diode is ON and capacitor discharge through  $R_{B_1}$

$$V_E = V_{RB_1} + V_D$$

Discharging time of capacitor 'C' is very small in comparison to charging time of capacitor because discharging time constant ( $\tau_2 = R_1 C$ ) is much smaller than  $\tau_1$ .

$$V_C = V_E = V_{BB} (1 - e^{-t/RC}) = \eta V_{BB}$$

$$(1 - e^{-T/RC}) V_{BB} = \eta V_{BB} \quad (\text{Consider } V_D = V_v = 0)$$

$$e^{T/RC} = \frac{1}{1-\eta}$$

$$T = RC \ln \frac{1}{1-\eta} \quad \dots (\text{Time period of UJT})$$

$$F = \frac{1}{RC \ln \left( \frac{1}{1-\eta} \right)} \quad \dots (\text{Frequency of oscillator})$$

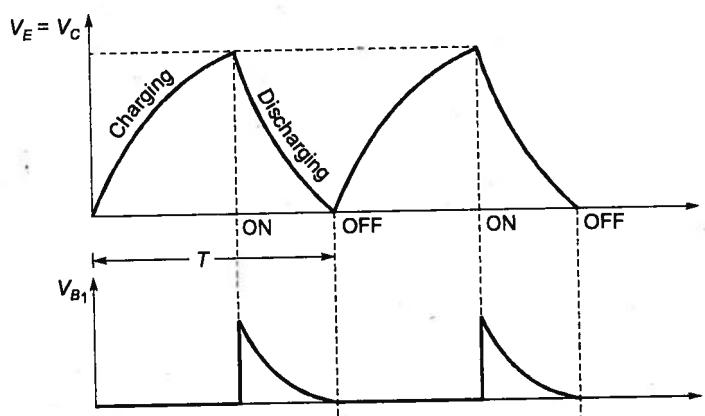


Figure-4.29

$$\alpha_1 \text{ (Firing angle)} = \omega T = \omega RC \ln \frac{1}{1-\eta}$$

### Synchronized UJT Triggering Circuit

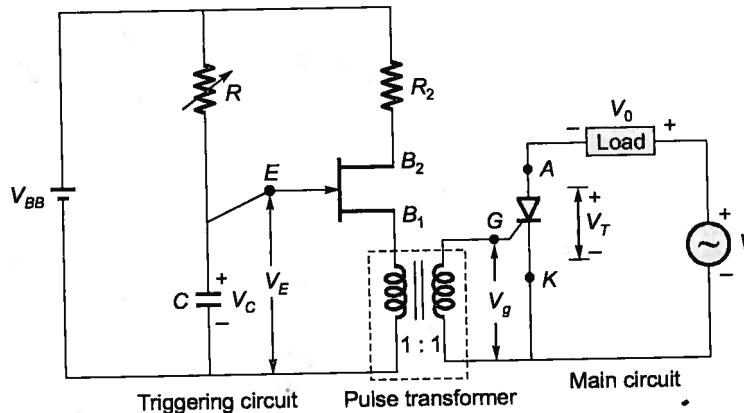


Figure-4.30

- Here firing circuit and main circuit both having different reference voltages so firing angle is not matching with the time, so it required common reference voltage for both circuit.
- To match the gate pulse required to main circuit with the gate pulse produced by gate firing or triggering circuit we must use same power supply in the main circuit as well as firing circuit. i.e. we must tune the timing of main circuit power supply with firing circuit. This is known as synchronization.

### Pulse Transformer

The function of pulse transformer is to isolate the low voltage gate cathode circuit from the high voltage anode cathode circuit and also triggering of two or more devices from the same trigger source.

- The turns ratio from primary to secondary is 2 : 1 : 1 or 1 : 1 : 1.

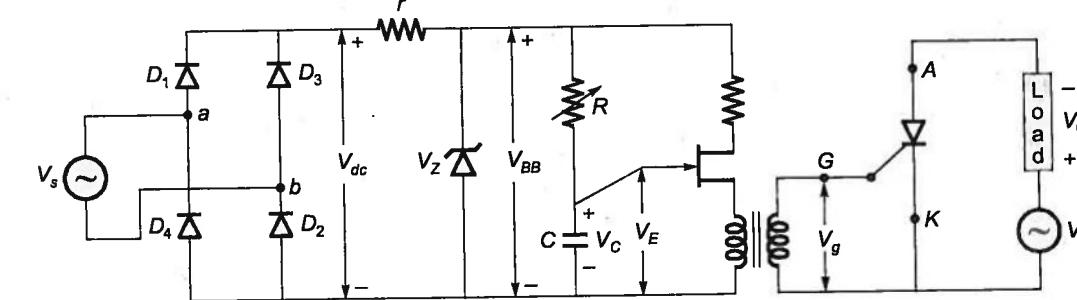


Figure-4.31

### Synchronized UJT Triggering Circuit

Here 'r' is used to limit the current to protect the zener diode during short circuit.

Zener diode is used for maintaining or providing the smooth dc voltage to firing circuits by pulsating dc. i.e. zener diode used to clip the peak of pulsating dc and made a constant or little pulsating dc to firing circuit.

- Useful gate pulse is at  $\alpha, (2\pi + \alpha), \dots$
- As the first pulse will be able to turn-on the SCR, second pulse in each cycle is redundant.

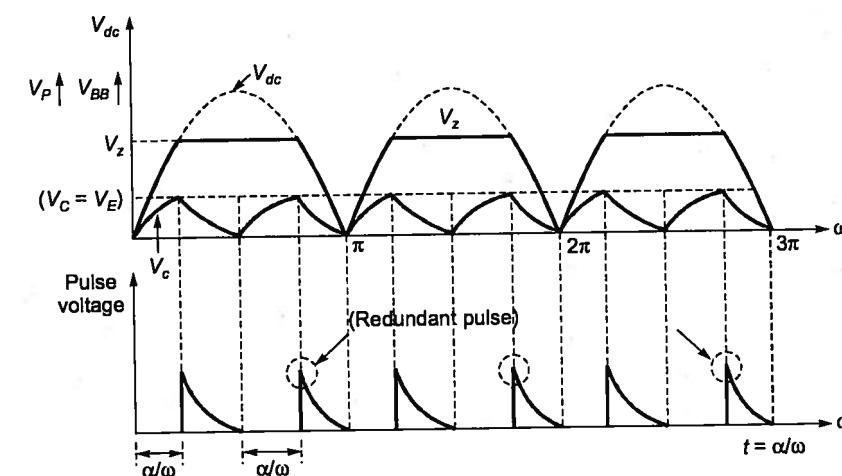


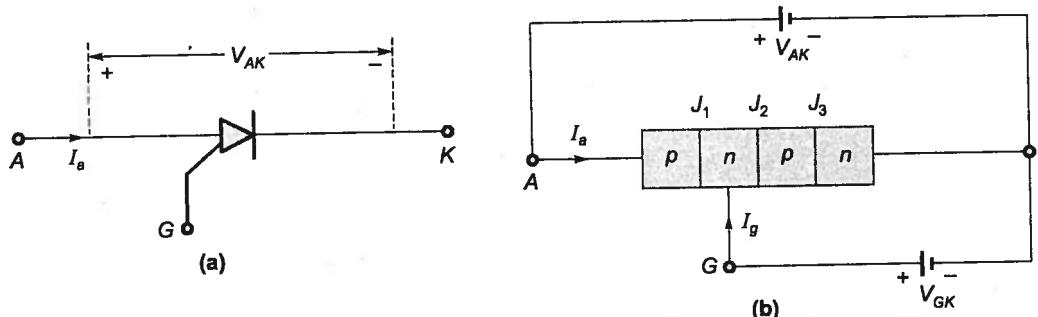
Figure-4.32

### 4.7 Other Members of Thyristor Family

- PUT (Programmable Uni-junction Transistor)
- SUS (Silicon Unilateral Switch)
- SCS (Silicon Controlled Switch)
- LASCR (Light Activated Thyristor)
- SITHs (Static Induction Thyristor)
- The DIAC (Bidirectional Thyristor Diode)
- TRIAC
- ASCR (Asymmetrical Thyristor)
- RCT (Reverse Conducting Thyristor)
- GTO (Gate Turn-off Thyristor)
- MOSFET Controlled Thyristor (MCT)
- Field Controlled Thyristor (FCT)

**1. PUT (Programmable Unijunction Transistor)**

It is a *pnpn* device like an SCR. But the major difference is that gate is connected to n-type material near the anode as shown in figure.



- PUT is mainly used in Time delay, Logic and SCR Triggering circuits.
- Its largest rating is about 200 V and 1 A.
- I-V characteristics of a PUT are

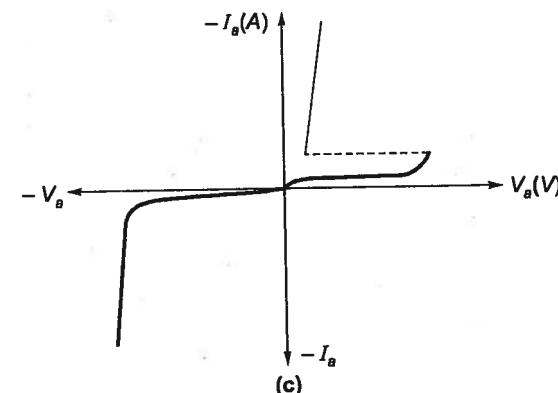
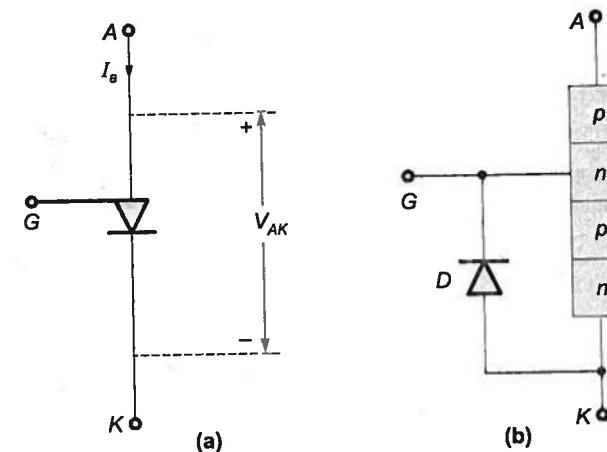


Figure 4.33 : (a), (b) and (c)

Gate is always biased positive with respect to cathode.

**2. SUS (Silicon Unilateral Switch)**

A SUS is similar to a PUT but with an inbuilt low voltage avalanche diode between gate and cathode as shown in figure.



- Because of presence of diode (D), SUS turns-on for a fixed anode to cathode voltage.
- Its ratings are about 20 V and 0.5 A.
- I-V characteristics of SUS are

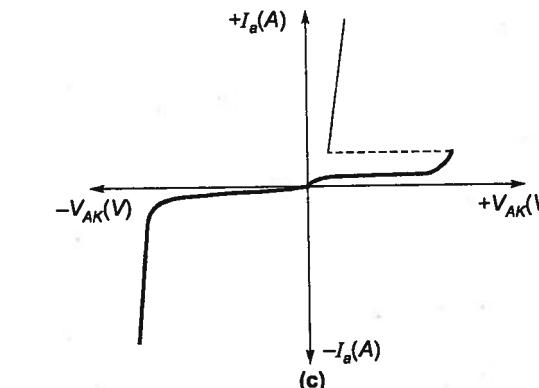
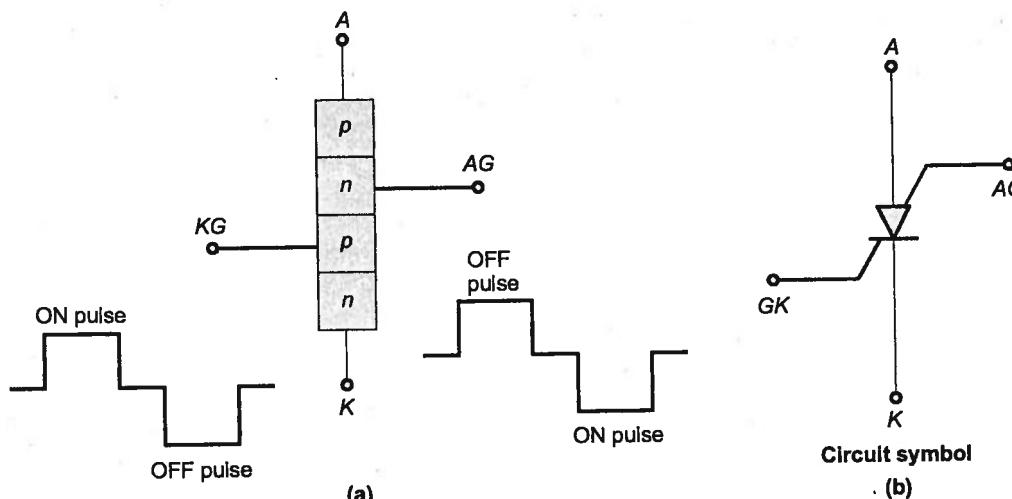


Figure 4.34 : (a), (b) and (c)

**3. SCS (Silicon Controlled Switch)**

- SCS is a tetrode i.e. four electrode thyristor. It has two gates, one anode gate (AG) like a PUT and controller cathode gate (KG) like an SCR.
- SCS is a four layer, four terminal *pnpn* device; with anode A, cathode K, anode gate AG and cathode gate KG.

**NOTE:** SCS can be turned-on by either gate.



- Anode gate is given negative pulse to turn-on. KG is given positive pulse to turn-on. Ratings of SCS are 100 V and 200 mA.

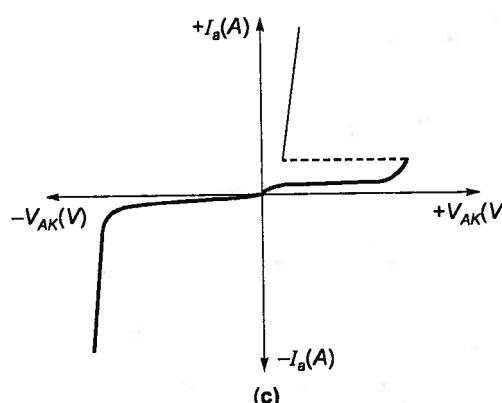


Figure 4.35 : (a), (b) and (c)

#### 4. LASCR (Light Activated Thyristor)

- Light activated SCR, it is turned-on by throwing a pulse of light on the silicon wafer of thyristor.
- If the intensity of light exceeds a certain value, excess electron hole pairs are generated due to radiation and forward-biased thyristor gets turned-on.
- The rating of LASCR are upto 6 kV and 3.5 kA with ON state voltage drop of 2 V and with light triggering requirement of 5 mW.

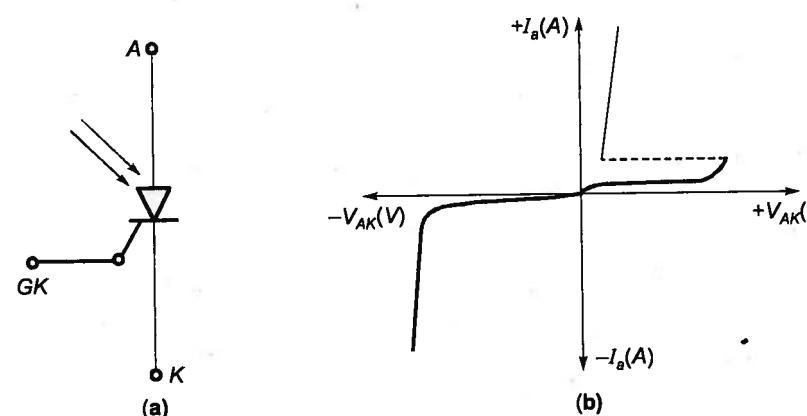


Figure 4.36 : (a) Circuit symbol (b) I-V characteristics of LASCR

#### 5. SITHs (Static Induction Thyristor)

- The SITH is also known as Field Controlled Diode (FCD).
- The ratings of the device are  $V = 2500$  V and  $I = 500$  A.

##### Turn-on of SITHs

- A SITH is normally turned-on by applying a positive gate voltage with respect to cathode. Its the gate cathode PN diode turns-on and injects electrons from the  $N^+$  cathode region into the base region between the  $P^+$  gate and  $N^+$  cathode, and into the channel.
- The positive gate voltage reduces the potential barrier in the channel, which gradually becomes conductive. When electrons reach the junction  $J_1$ , the  $P^+$  anode begins to inject holes into the base, providing the base current of transistor  $Q_2$ . As the base current increases,  $J_2$  is eventually forward biased. The device is then fully turned-on.

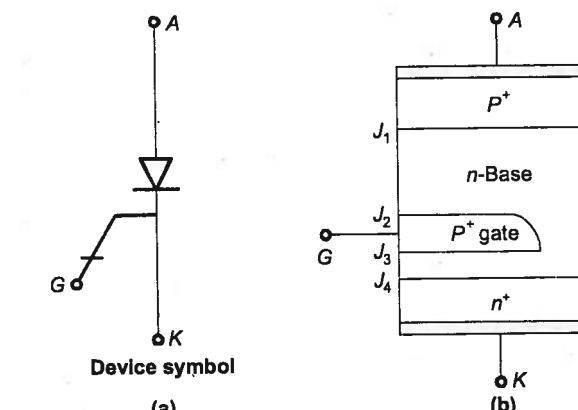


Figure 4.37

##### Turn-off

An SITH is normally turned-off by applying a negative voltage with respect to the cathode. If a sufficiently negative voltage is applied to the gate, a depletion layer forms around  $P^+$  gate, and eventually the depletion layer fully cuts-off the channel.

#### 6. The DIAC (Bidirectional Thyristor Diode)

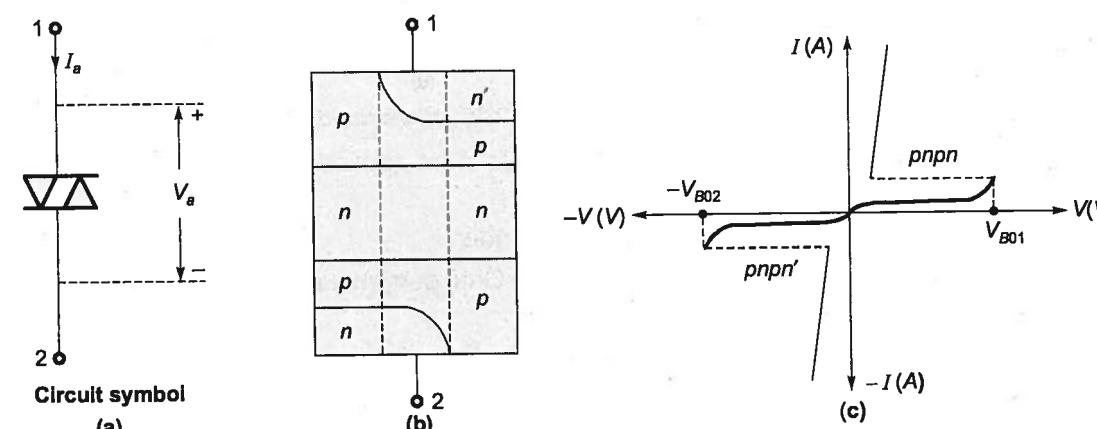


Figure 4.38

- If voltage  $V_{12}$ , with terminal 1 positive with respect to terminal 2, exceeds breakdown voltage  $V_{B01}$ , then structure  $pnpn$  conducts.
- In case terminals 2 is positive with respect to terminal 1 and when  $V_{21}$  exceeds breakdown voltage  $V_{B02}$ , structure  $pnpr'$  conducts.
- I-V characteristics of a DIAC.

**NOTE:** The term DIAC is obtained from capital letters, Diode that can work on AC. A diac is sometimes called a gate less TRIAC.

#### 7. TRIAC

A TRIAC is a bidirectional thyristor with three terminals. It is used extensively for the control of power in ac circuits.

Triac is the word derived by combining the capital letters from the word TRIode and AC. Its three terminals are usually designated as  $MT_1$  (Main terminal 1),  $MT_2$  and the gate.

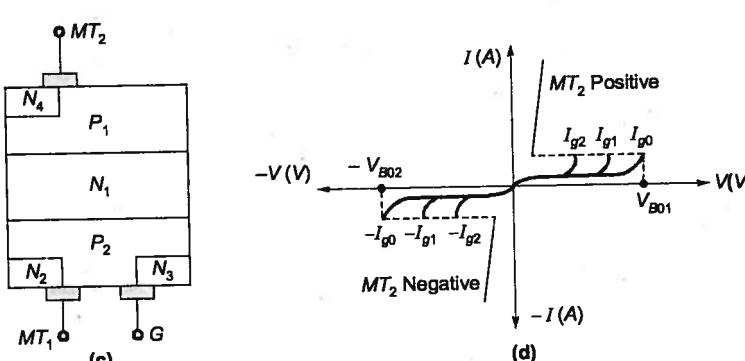
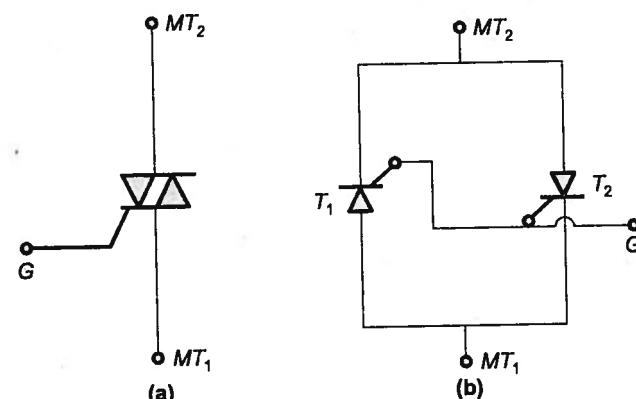


Figure 4.39 : (a) TRIAC symbol (b) Equivalent of TRIAC (c) Construction of TRIAC and (d)

The Triac can however be turned on in each half cycle of the applied voltage by applying a positive (or) negative voltage to the gate with respect to terminal  $MT_1$ .

The turn-on process of a triac can be explained as under:

**MT<sub>2</sub> positive and Gate current is also positive:** When Gate current has injected sufficient charge into  $P_2$  layer, reverse biased junction  $N_1P_2$  breaks down.

As a result, triac starts conducting through  $P_1, N_1, P_2, N_2$  layers.

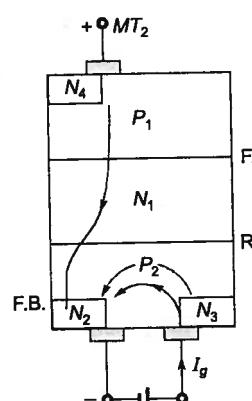


Figure 4.40

**MT<sub>2</sub> is positive but Gate is negative:** Gate current flows through  $P_2N_3$  junction.

Reverse biased junction  $N_1P_2$  is forward biased by injecting sufficient charge into  $P_2$ .

As a result Triac starts conducting through  $P_1N_1P_2N_3$ .

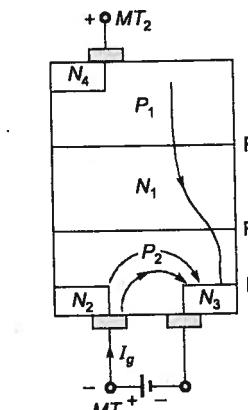


Figure 4.41

**MT<sub>2</sub> is negative but Gate current is positive:** Gate current  $I_g$  forward biases  $P_2N_2$  junction. Layer  $N_2$  injects electrons into  $P_2$  layer. As a reset, reverse biased junction  $N_1P_1$  breaks down. The path  $P_2N_1P_1N_4$  is completely turned-on.

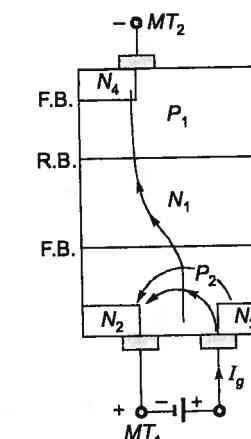


Figure 4.42

**Both MT<sub>2</sub> and Gate current are negative:**

The gate current  $I_g$  flows from  $P_2$  to  $N_3$ .

Reverse biased junction  $N_1P_1$  is broken, and finally, the structure  $P_2N_1P_1N_4$ .

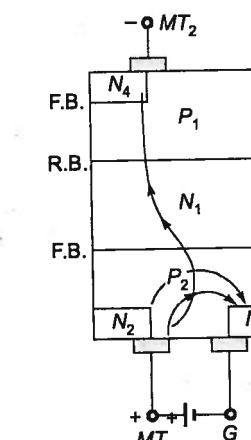
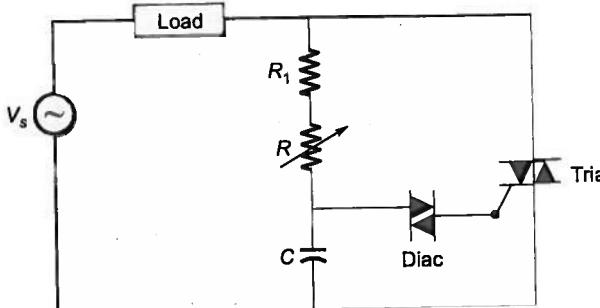


Figure 4.43

**Example - 4.8** A triac-diac used for a stepless fan regulator.**Solution:**

This is the circuit diagram of the simplest fan regulator. The circuit is based on the principle of power control using a Triac. The circuit works by varying the firing angle of the Triac. The firing angle can be varied by varying the resistance  $R$ . By varying the value of  $R$ , the firing angle of Triac changes. This directly varies the load power, since load is driven by Triac. The firing pulses are given to the gate of Triac using Diac.

**Example - 4.9** The Triac can be used in

- (a) inverter
- (b) rectifier
- (c) multiquadrant chopper
- (d) ac voltage regulator

**Solution: (d)****Example - 4.10** The triac circuit shown in figure controls the ac output power to the resistive load. The peak power dissipation in the load is

- (a) 3968 W
- (b) 5290 W
- (c) 7935 W
- (d) 10580 W

**Solution: (d)**

Let  $V_m$  is the peak value of input voltage

$$V_m = 230\sqrt{2} \text{ V}$$

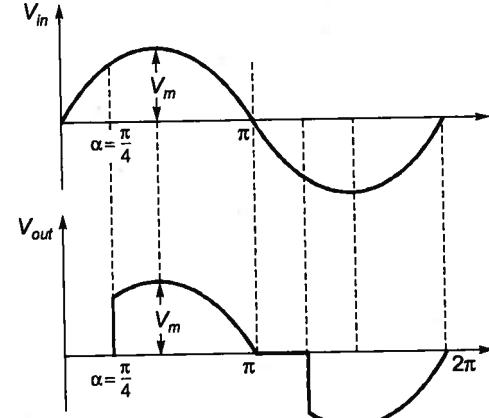
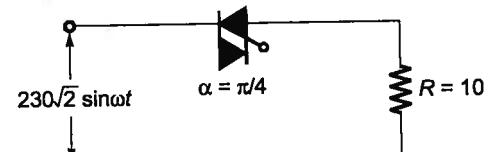
As firing angle =  $\alpha = \frac{\pi}{4}$ , so peak voltage across

resistance load is also  $V_m$ .

Peak power dissipation in the load,

$$P = \frac{V_m^2}{R}$$

$$= \frac{(230\sqrt{2})^2}{10} = 10580 \text{ W}$$

**8. ASCR (Asymmetrical Thyristor)**

- An asymmetrical thyristor, is specially fabricated to have limited reverse voltage capability.
- This permits a reduction in turn-on, turn-off time and on state voltage drop in ASCR.

- Fast turn-off ASCRs minimize the size, weight and cost of commutating components and permit high frequency operation (20 kHz or more) with improved efficiency.
- A typical ASCR may have reverse blocking capability of 20 to 30 V and forward blocking voltage of 400 V to 2000 V.

**9. Reverse Conducting Thyristors (RCT)**

- It may be consider as a thyristor with a built in antiparallel diode.
- This construction reduces to zero the reverse blocking capability of RCT.
- RCTs with 2000 V and 500 A rating are available.

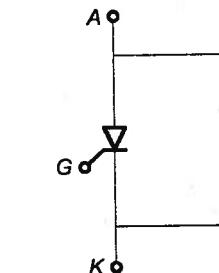


Figure-4.44

**10. GTO (Gate Turn-off Thyristor)**

- A GTO is a more versatile power semiconductor device. It is like a conventional thyristor but with added features in it.
- A GTO can be easily turned-off by a negative gate pulse of appropriate amplitude. Thus a GTO is a device that can be turned-on by a positive gate current and turned-off by a negative gate current at its gate cathode terminals.
- Self turn-off capability of GTO makes it the most suitable device for inverter and chopper applications.

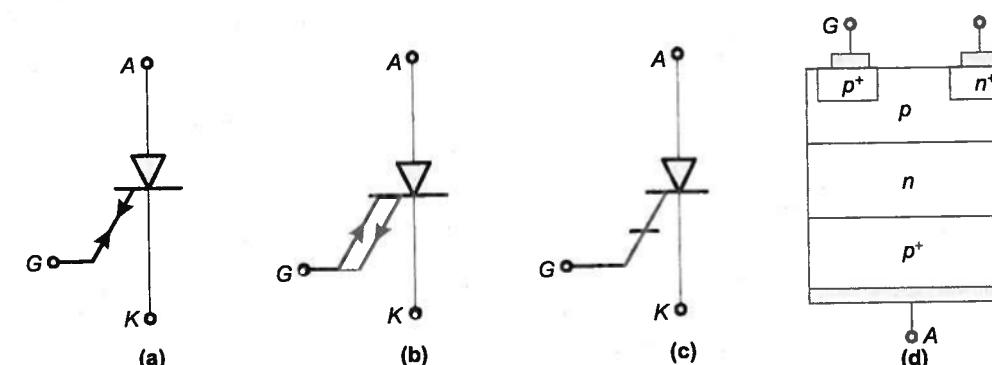


Figure-4.45 : (a) Circuit symbols, (b), (c) and (d)

- The four layers of GTO have different doping levels indicated by  $p^+$  $n$  $p^+$  $n^+$ .
- Transistor  $Q_1$  is  $p^+$  $n$  $p^+$  type and  $Q_2$  is  $n$  $p^+$  $n^+$ . Emitter of  $Q_1$  as anode and Emitter of  $Q_2$  as cathode.

**Turn-on Process**

- A GTO is turned-on by applying a positive gate current  $I_g$  in the direction shown.
- Current gains  $\alpha_1$  and  $\alpha_2$  begins to rise and when  $\alpha_1 + \alpha_2 = 1$ , saturation level is reached and GTO is turned-on.

**Turn-off Process**

- For initiating the turn-off process  $Q_2$  must be brought out of saturation.
- The gate current  $I'_g$  is given in opposite side.

So when negative gate current  $I'_g$  flows between gate-cathode terminals. Net gate current is reversed and excess carriers are drawn from base  $p^+$  region of  $Q_2$  and collector current  $I_{C1}$  of  $Q_1$  is diverted into the external gate circuit. This removes base drive of transistor  $Q_2$ . This further removes base current  $I_{B1}$  of transistor  $Q_1$  and the GTO is eventually turned-off.

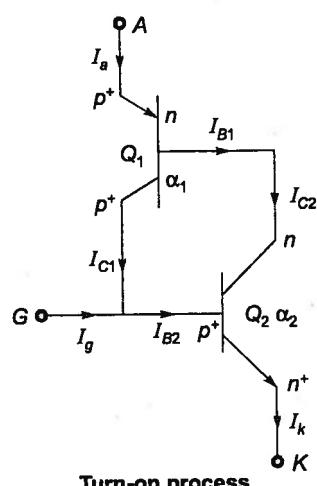


Figure 4.46

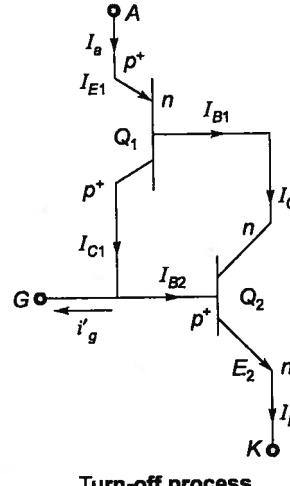


Figure 4.47

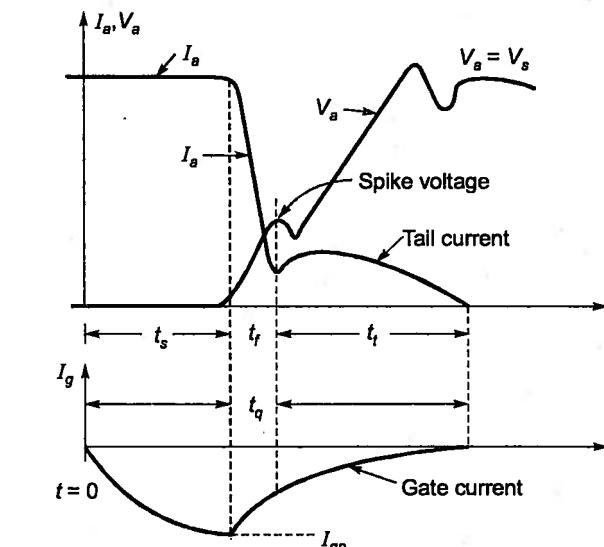
**Example - 4.11** Describe the turn-off process in a GTO with relevant voltage and current waveforms. Enumerate the advantages and disadvantages of a GTO as compared to a conventional thyristor.

**Solution:**

Before the initiation of turn-off process, a GTO carries a steady current  $I_a$ . This figure shows a typical turn-off dynamic characteristic for a GTO. The total turn off time  $t_q$  is subdivided into three different periods ; namely the storage period ( $t_s$ ), the fall period ( $t_f$ ) and the tail period ( $t_t$ ). In other words,

$$t_q = t_s + t_f + t_t$$

Initiation of turn-off process starts as soon as negative gate current begins to flow after  $t=0$ . The rate of rise of this gate current depends upon the gate circuit inductance and the gate voltage applied. During the storage period, anode current  $I_a$  and anode voltage (equal to on-state voltage drop) remain constant. Termination of the storage period is indicated by a fall in  $I_a$  and rise in  $V_a$ .



During  $t_s$ , excess charges, i.e. holes in p-base are removed by negative gate current and the centre junction comes out of saturation. In other words, during storage time  $t_s$ , the negative gate current rises to a particular value and prepares the GTO for turning-off (or commutation) by flushing out of the stored carriers. After  $t_s$ , anode current begins to fall rapidly and anode voltage starts rising. As shown in figure, the anode current falls to a certain value and then abruptly changes its rate of fall. Interval during which anode current falls rapidly is the fall time  $t_f$  figure and is of the order of 1  $\mu$ sec [4]. The fall period  $t_f$  is measured from the instant gate current is maximum negative to the instant anode current falls to its tail current.

At the time  $t = t_s + t_f$ , there is a spike in voltage due to abrupt current change. After  $t_f$ , anode current  $I_a$  and anode voltage  $V_a$  keep moving towards their turn-off values for a time  $t_t$  called tail time. After  $t_t$ , anode current reaches zero value.

A GTO has the following disadvantage as compared to a conventional thyristor:

- Magnitude of latching and holding currents is more in a GTO.
- On state voltage drop and the associated loss is more in a GTO.
- Due to the multicathode structure of GTO, triggering gate current is higher than that required for a conventional SCR.
- Gate drive circuit losses are more
- Its reverse-voltage blocking capability is less than its forward-voltage blocking capability. But this is no disadvantage so far as inverter circuits are concerned.

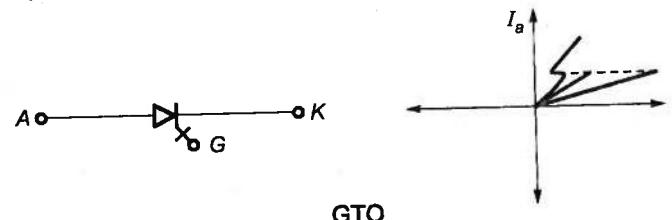
Inspite of all these demerits, GTO has the following advantages over an SCR:

- GTO has faster switching speed.
- Its surge current capability is comparable with an-SCR.
- It has more di/dt rating at turn-on.
- GTO circuit configuration has lower size and weight as compared to SCR circuit unit.
- GTO unit has higher efficiency because an increase gate-drive power loss and on-state loss is more than compensated by the elimination of forced commutation losses.
- GTO unit has reduced acoustical electromagnetic noise due to elimination of commutation chokes.

**Example-4.12** What is a GTO? Discuss its advantages over a normal thyristor. Discuss the advantage of a GTO over bipolar transistor in low power applications.

**Solution:**

GTO is pnpn device, can be turned on like an ordinary thyristor by a pulse of positive gate current, but it can be turned off easily by a negative gate pulse of appropriate amplitude.



1. GTO has faster switching speed.
2. Its surge current capability is comparable with an SCR.
3. It has more di/dt rating at turn-on.
4. GTO unit has higher efficiency due to the elimination of forced commutation losses.
5. GTO has reduced acoustical and electromagnetic noise due to elimination of commutation chokes.
6. GTO circuit configuration has lower size and weight as compared to thyristor circuit unit.
  - (i) In BJT switching, lateral current flow is the basic limiting factor in BJT performance. It causes lateral voltage drop which leads to emitter current crowding, which causes decrease in current gain. Excessive current crowding causes second breakdown and destruction of the device.
  - (ii) Turning off of BJT should be done in a controlled manner of negative base current to avoid excessive stored charge which may cause long turn off time and large power dissipation. These problems are avoided in a GTO in low power applications.

**Example-4.13** Compare GTO thyristor with conventional thyristor and give merits and demerits. Why is a GTO thyristor preferred over SCR in chopper and inverter circuits?

**Solution:****Disadvantage of GTO compared to conventional thyristor:**

1. Magnitude of latching and holding currents is more in a GTO.
2. On state voltage drop and the associated loss is more in a GTO.
3. Due to multi cathode structure of GTO, Gate current is higher.
4. GTO has its reverse blocking capability less than its forward voltage blocking capability.
5. Gate drive circuit losses are more.

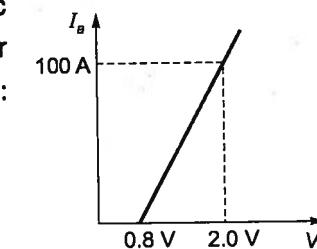
**Advantage of GTO over conventional thyristor:**

1. GTO has faster switching speed.
  2. Its surge current capability is comparable with an SCR
  3. It has more di/dt rating at turn-on.
  4. Its circuit configuration has lower size and weight.
  5. It has higher efficiency due to the elimination of forced commutation losses.
  6. GTO unit has reduced electromagnetic noise due to elimination of commutation chokes.
- Due to its faster switching speed and its elimination of forced commutation losses, mainly we use it in inverter and chopper circuits.

**Example-4.14**

During forward conduction, a thyristor has static I-V characteristic as shown by a straight line in figure. Find the average power loss in the thyristor and its rms current rating for the following load conditions:

- (i) A constant current of 80 A for one-half cycle.
- (ii) A constant current of 80 A for one-third cycle.
- (iii) A half-sine wave of peak value 80 A.

**Solution:**

It is seen from figure that for any current  $i_a$ , the voltage drop across thyristor is

$$v_T = 0.8 + \frac{2.0 - 0.8}{100} \times i_a = 0.8 + 0.012 i_a$$

- (i) Constant current of 80 A for one-half cycle. For  $i_a = 80$  A, the voltage drop across thyristor is  $v_T = 0.8 + 0.012 \times 80 = 1.76$  V. The average on-state power loss in thyristor is

$$P_{av} = \frac{1}{T} \int_0^{T/2} v_T \cdot i_a \cdot dt = \frac{1}{T} \int_0^{T/2} 1.76 \times 80 \cdot dt = \frac{1.76 \times 80 \times T}{2T} = 70.4 \text{ W}$$

Waveform of  $i_a$  gives the rms current rating of thyristor as

$$\sqrt{\frac{80^2 \times T}{2T}} = 56.568 \text{ A}$$

- (ii) Here,  $v_T = 0.8 + 0.012 \times 30 = 1.16$  V

$$\therefore P_{av} = \frac{1.16 \times 30 \times T}{3T} = 11.6 \text{ W}$$

$$\text{Rms current rating} = 30 \times \frac{1}{\sqrt{3}} = 17.321 \text{ A}$$

- (iii) Half-sine wave of peak value of 80 A,

$$i_a = 80 \sin \omega t$$

$$\therefore v_T = 0.8 + 0.012 \times 80 \sin \omega t = 0.8 + 0.96 \sin \omega t$$

From the waveforms for  $i_a$  and  $v_T$  shown in figure, the average on-state power loss is given by

$$P_{av} = \frac{1}{2\pi} \int_0^{\pi} (0.8 + 0.96 \sin \omega t) (80 \sin \omega t) d(\omega t)$$

$$= \frac{1}{2\pi} \int_0^{\pi} 64 \sin \omega t \cdot d(\omega t) + \frac{1}{2\pi} \int_0^{\pi} 76.8 \sin^2 \omega t \cdot d(\omega t)$$

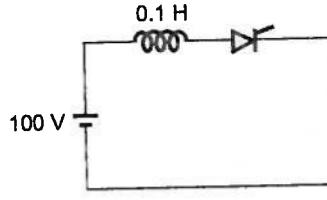
$$= \frac{1}{2\pi} \times 64 [-\cos \omega t]_0^{\pi} + \frac{76.8}{4\pi} [\omega t - \frac{\sin 2\omega t}{2}]_0^{\pi}$$

$$= 20.372 + 19.2 = 39.572 \text{ W}$$

$$\text{Rms current rating} = \frac{I_{max}}{2} = \frac{80}{2} = 40 \text{ A}$$


**Student's Assignments** | 1

- Q.1** The latching current in the below circuit is 4 mA. The minimum width of the gate pulse required to turn on the thyristor is



- (a) 6  $\mu$ s (b) 4  $\mu$ s  
(c) 2  $\mu$ s (d) 1  $\mu$ s

- Q.2** Triac cannot be used in  
(a) ac voltage regulators  
(b) cycloconverters  
(c) solid state type of switch  
(d) inverter

- Q.3** The snubber circuit is used in thyristor circuits for  
(a) triggering (b) dv/dt protection  
(c) di/dt protection (d) phase shifting

- Q.4** It is preferable to use a train of pulse of high frequency for gate triggering of SCR in order to reduce  
(a) dv/dt problem  
(b) di/dt problem  
(c) the size of the pulse transformer  
(d) the complexity of the firing circuit

- Q.5** Which one of the following is NOT the advantage of solid state switching of ac capacitors into ac supply over relay-based switching?  
(a) low transients (b) low losses  
(c) fast response (d) long life

- Q.6** The sharing of the voltages between thyristors operating in series is influenced by the  
(a) di/dt capabilities  
(b) dv/dt capabilities  
(c) junction temperatures  
(d) static v-i characteristics and leakage currents

- Q.7** R-C snubber is used in parallel with the thyristor to  
(a) reduce dv/dt across it  
(b) reduce di/dt through it  
(c) limit current through the thyristor  
(d) ensure its conduction after gate signal is removed

- Q.8** Which one of the following statements is correct? The turn off times of converter grade SCRs are normally in the range of  
(a) 1 to 2 microseconds  
(b) 50 to 200 microseconds  
(c) 500 to 1000 microseconds  
(d) 1 to 2 milliseconds

- Q.9** Which one of the following statements is correct? In a thyristor, the holding current  $I_H$  is  
(a) more than the latching current  $I_L$   
(b) less than  $I_L$   
(c) equal to  $I_L$   
(d) equal to zero

- Q.10** Which one of the following is used as the main switching element in a switched mode power supply operating in 20 kHz to 100 kHz range?  
(a) Thyristor (b) MOSFET  
(c) Triac (d) UJT

- Q.11** Snubber circuits are used to protect thyristor from which of the following?

- (a) High  $\frac{di}{dt}$  and low  $\frac{dv}{dt}$   
(b) High  $\frac{dv}{dt}$  and low  $\frac{di}{dt}$   
(c) Low  $\frac{dv}{dt}$  and low  $\frac{di}{dt}$   
(d) High  $\frac{dv}{dt}$  and high  $\frac{di}{dt}$

- Q.12** Number of thyristors, each with a rating of 500 V, 75 A, required in each branch of a series-parallel combination for a circuit with a total voltage and current ratings of 7.5 kV and 1 kA respectively. If the device derating factor is 14%, then what is the number of thyristors in series and parallel branch respectively?

No of thyristors in series branch	No of thyristors in parallel branch
(a) 18	16
(b) 15	14
(c) 12	12
(d) 16	18

- Q.13** The anode current through a conducting SCR is 10 A. If its gate current is made one-fourth, then what will be the anode current?  
(a) 0 A (b) 5 A  
(c) 10 A (d) 20 A

- Q.14** In a power circuit of 3 kV, four thyristors each of rating 800 V are connected in series. What is the percentage series derating factor?  
(a) 50 (b) 25  
(c) 12.5 (d) 6.25

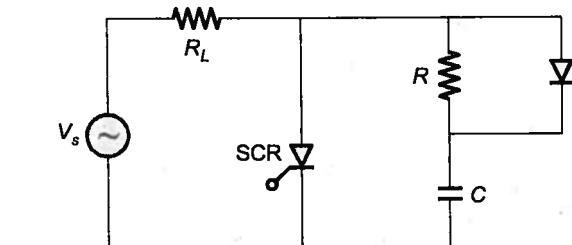
- Q.15** For an SCR, the gate cathode characteristic has a straight line slope of 140. For trigger source voltage of 20 V and allowable gate power dissipation of 0.5 Watts, what is the gate source resistance?  
(a) 200  $\Omega$  (b) 255  $\Omega$   
(c) 195  $\Omega$  (d) 185  $\Omega$

- Q.16** An SCR is rated for 650 V PIV. What is the voltage for which the device can be operated if the voltage safety factor is 2?  
(a) 325 V<sub>rms</sub> (b) 230 V<sub>rms</sub>  
(c) 459 V<sub>rms</sub> (d) 650 V<sub>rms</sub>

- Q.17** DIAC is combination of  
(a) two antiparallel diode  
(b) two antiparallel SCR  
(c) two antiparallel SCR with no gate terminal  
(d) none of these

- Q.18** Which semiconductor power device out of the following is not a current triggered device?  
(a) Thyristor (b) G.T.O.  
(c) Triac (d) MOSFET

- Q.19** In figure the voltage source is 200 V the load resistance is 20  $\Omega$ . The SCR can withstand a  $dV/dt$  value 75 V/ $\mu$ s. If the snubber discharge current must be limited to 4 A.



- (a) 70.71  $\Omega$ , 0.178  $\mu$ F  
(b) 70.71  $\Omega$ , 0.119  $\mu$ F  
(c) 50  $\Omega$ , 0.178  $\mu$ F  
(d) 50  $\Omega$ , 0.119  $\mu$ F

- Q.20** Surge current rating of an SCR specifies the maximum

- (a) repetitive current with rectangular wave  
(b) non-repetitive current with rectangular wave  
(c) repetitive current with sinusoidal wave  
(d) non-repetitive current with sinusoidal wave

- Q.21** Gate characteristic of a thyristor

- (a) is of the type  $V_g = a + bI_g$   
(b) has a spread between two curves of  $V_g - I_g$   
(c) is a straight line passing through origin  
(d) is a curve between  $V_g$  and  $I_g$

- Q.22** A metal oxide varistor is used for protecting

- (a) gate circuit against overcurrents  
(b) anode circuit against overcurrents  
(c) gate circuit against overvoltages  
(d) anode circuit against overvoltages

- Q.23** For an SCR, Gate source voltage is a rectangular pulse of 20 V with 10 msec duration. For an average gate power dissipation of 0.4 W and a peak gate drive power 8 W. Find the triggering pulse.  
(a) 5 kHz, 0.05 (b) 3 kHz, 0.05  
(c) 5 kHz, 0.06 (d) 3 kHz, 0.06

- Q.24** A thyristor is triggered by a pulse train of 3 kHz. The duty ratio is 0.6. If the allowable average power is 60 W, the maximum allowable gate drive power is

- (a)  $100\sqrt{2}$  W (b) 100 W  
(c) 200 W (d) 180 W

Q.25 A GTO with anode fingers has

- (a) reduced tail current
- (b) reduced turn-off gain
- (c) less reverse blocking capability
- (d) high turn-off time

Q.26 A Triac is not preferred for

- (a) High inductive load
- (b) Low inductive load
- (c) High resistive load
- (d) None of these

**Answer Key:**

- |         |         |         |         |
|---------|---------|---------|---------|
| 1. (b)  | 2. (d)  | 3. (b)  | 4. (c)  |
| 5. (a)  | 6. (d)  | 7. (a)  | 8. (b)  |
| 9. (b)  | 10. (b) | 11. (d) | 12. (a) |
| 13. (c) | 14. (d) | 15. (c) | 16. (b) |
| 17. (c) | 18. (d) | 19. (b) | 20. (d) |
| 21. (b) | 22. (d) | 23. (a) | 24. (b) |
| 25. (c) | 26. (a) |         |         |



## 5.1 Introduction

- The turn-off of a thyristor means bringing the device from forward conduction state to forward blocking state.
- The thyristor turn-off requires that
  - (i) its anode current falls below the holding current and
  - (ii) a reverse voltage is applied to thyristor for a sufficient time to enable it to recover to blocking state.
- Commutation is defined as the process of turning off a thyristor. Once thyristor starts conducting, gate losses control over the device, therefore, external means may have to be adopted to commutate the thyristor.
- Several commutation techniques have been developed with the sole objective of reducing their turn-off (or commutation) time.

Class-A commutation: Load commutation

Class-B commutation: Resonant-pulse commutation

Class-C commutation: Complementary commutation

Class-D commutation: Impulse commutation

Class-E commutation: External pulse commutation

Class-F commutation: Line commutation

### Class-A Commutation: Load Commutation

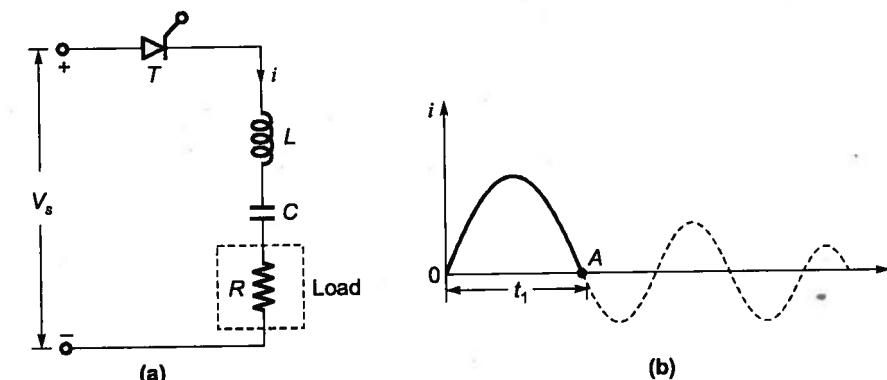


Figure-5.1

For achieving load commutation of a thyristor, the commutating components  $L$  and  $C$  are connected as shown above. Here  $R$  is the load resistance. For low values of  $R$ ,  $L$  and  $C$  are connected in series with  $R$ , and for high values of  $R$ , load  $R$  is connected across  $C$ .

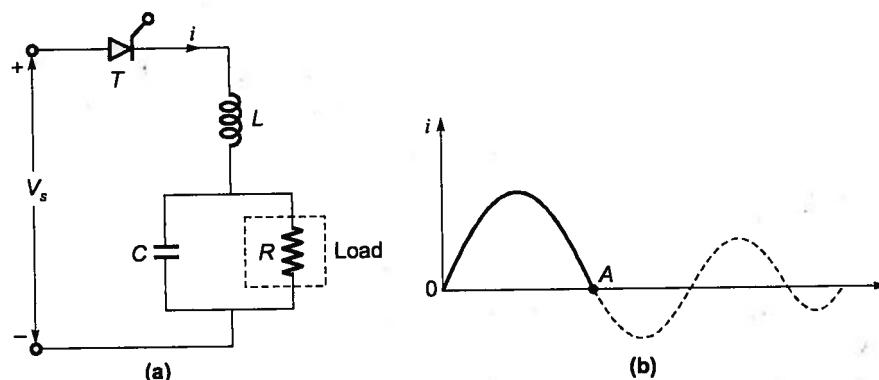


Figure-5.2

- The essential requirement for both the circuits is that the overall circuit must be underdamped.
- It is seen that current ' $i$ ' first rises to maximum value and then begins to fall. When current decays to zero and tends to reverse, thyristor  $T$  turns-off on its own at instant A.
- Class-A or load commutation is also called resonant commutation or self commutation.
- The conduction time of the thyristor is  $= \pi\sqrt{LC}$ .  
i.e. at  $\omega t = \pi$  current becomes zero.

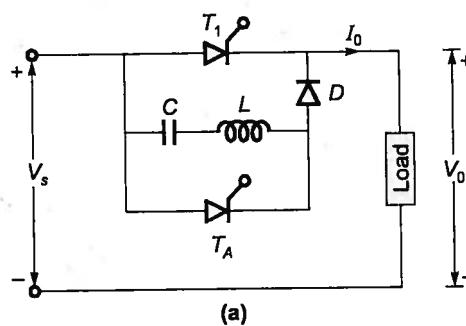
$$\omega_0 t_0 = \pi$$

$$t_0 = \frac{\pi}{\omega_0}$$

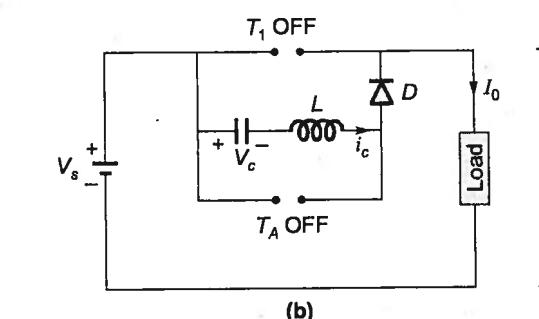
$$t_0 = \pi\sqrt{LC}$$

Here,  $\omega_0 = \frac{1}{\sqrt{LC}}$  is called the resonant frequency.

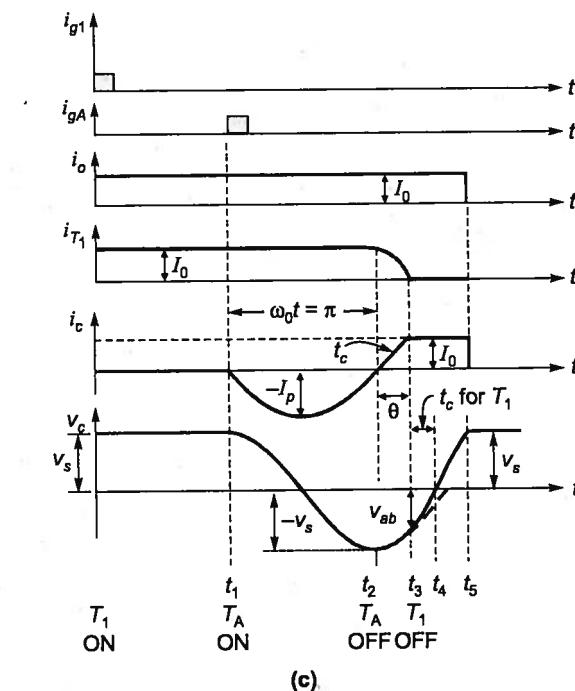
#### Class-B Commutation: Resonant Pulse Commutation



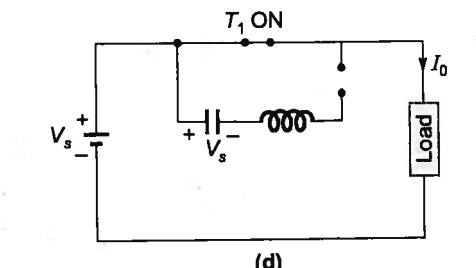
The source voltage  $V_s$  charges capacitor  $C$  to  $V_s$  with left hand plate positive. Main thyristor  $T_1$  and auxiliary thyristor  $T_A$  are off.



#### Output Waveforms

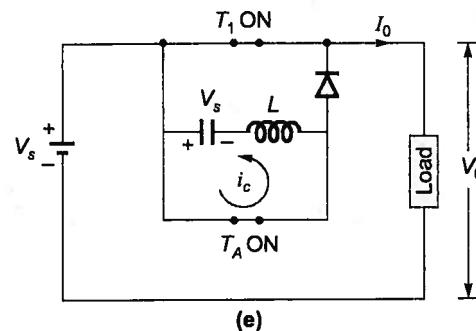


When  $T_1$  is turned on at  $t = 0$ , a constant current  $I_0$  is established in the load circuit.



Here in this circuit  $V_c = V_s$  and  $i_c = 0$ .

For initiating the commutation of main thyristor  $T_1$ , auxiliary thyristor  $T_A$  is gated at  $t = t_1$ . With  $T_A$  on, a resonant current  $i_c$  begins to flow from  $C$  through  $T_A$ ,  $L$  and back to  $C$ .



This resonant current, with time measured from instant  $t_1$ , is given by

$$i_c = -V_s \sqrt{\frac{C}{L}} \sin \omega_0 t = -I_p \sin \omega_0 t$$

Minus sign before  $I_p \sin \omega_0 t$  is due to the fact that this current flows opposite to the reference positive direction chosen for  $i_c$ .

Capacitor voltage,

$$V_c(t) = \frac{1}{C} \int i_c dt = \frac{1}{\omega_0 C} \int \left( -V_s \sqrt{\frac{C}{L}} \sin \omega_0 t \right) d(\omega_0 t)$$

$$V_c(t) = V_s \cos \omega_0 t$$

After half a cycle of  $i_c$  from instant  $t_1$ ;  $i_c = 0$ ,  $V_c = -V_s$  and  $i_{T_1} = I_0$ .

After  $\pi$  radians from instant  $t_1$ , i.e. just after instant  $t_2$ , as  $i_c$  tends to reverse,  $T_A$  is turned off at  $t_2$ . With  $V_c = -V_s$  right hand plate has positive polarity. Resonant current  $i_c$  now builds up through  $C$ ,  $L$  and  $T_1$ .

$$i_{T_1} + i_c = I_0$$

$$i_{T_1} = I_0 - i_c$$

Finally, when  $i_c$  in the reversed direction attains the value of  $I_0$ , forward current in  $T_1$  ( $i_{T_1} = I_0 - i_c = 0$ ) is reduced to zero and the device  $T_1$  is turned-off at  $t_3$ .

For reliable commutation, peak resonant current  $I_p$  must be greater than load current  $I_0$ .

As thyristor is commutated by the gradual build up of resonant current in the reversed direction, this method of commutation is called current commutation, class B commutation or resonant pulse commutation.

After  $T_1$  is turned-off at  $t_3$ , constant current  $I_0$  flows from  $V_s$  to load through  $C$ ,  $L$  and  $D$ . Capacitor begins charging linearly from  $-V_{ab}$  to zero at  $t_4$  and then to  $V_s$  at  $t_5$ .

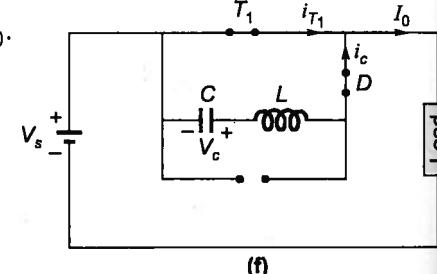
As a result, at instant  $t_5$ , when  $V_c = V_s$ ,

load current  $i_0 = i_c = I_0$  reduces to zero as shown.

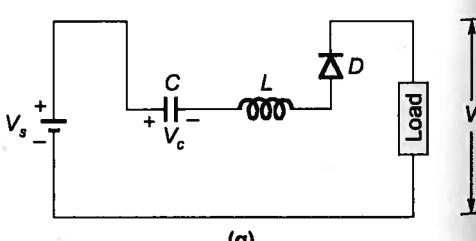
It is seen from the waveform of  $i_c$  that main thyristor  $T_1$  is turned-off when.

$$V_s \sqrt{\frac{C}{L}} \sin \omega_0 (t_3 - t_2) = I_0$$

$$\omega_0 (t_3 - t_2) = \sin^{-1} \left( \frac{I_0}{I_p} \right)$$



(f)



(g)

where,

$$I_p = V_s \sqrt{\frac{C}{L}} = \text{peak resonant current}$$

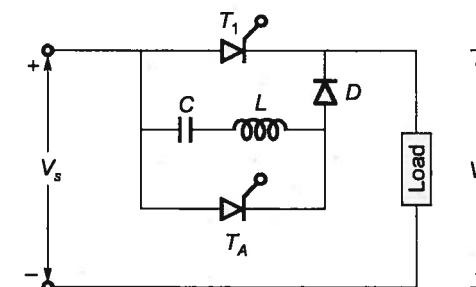
$$\therefore \text{Circuit turn-off time for main thyristor, } t_c = t_4 - t_3 = C \frac{V_{ab}}{I_0}$$

Main thyristor  $T_1$  is commutated at  $t_3$ . As constant load current  $I_0$  charges  $C$  linearly from  $-V_{ab}$  at  $t_3$  to zero at  $t_4$ , SCR  $T_1$  is reverse biased by voltage  $V_c$  for a period  $(t_4 - t_3) = t_c$ .

The above equation shows that  $t_c$  is dependent on the load current. Waveform of capacitor voltage  $V_c$  reveals that the magnitude of reverse voltage  $V_{ab}$  across main thyristor  $T_1$ , when it gets commutated, is given by

$$V_{ab} = V_s \cos \omega_0 (t_3 - t_2)$$

**Example - 5.1** The circuit shown below employing resonant pulse commutation (or class B commutation) has  $C = 20 \mu\text{F}$  and  $L = 5 \mu\text{H}$ . Initial voltage across capacitor is  $V_s = 230 \text{ V}$ . For a constant load current of 300 A. Calculate:



- (i) Conduction time for the auxiliary thyristor,
- (ii) Voltage across the main thyristor when it gets commuted and
- (iii) The circuit turn-off time for the main thyristor.

**Solution:**

Peak value of resonant current,  $I_p = V_s \sqrt{\frac{C}{L}} = 230 \sqrt{\frac{20}{5}} = 460 \text{ A}$

Resonant frequency,  $\omega_0 = \frac{1}{\sqrt{LC}} = \frac{10^6}{\sqrt{100}} = 0.1 \times 10^6 \text{ rad/s}$

(i) Conduction time for auxiliary thyristor  $= \frac{\pi}{\omega_0} = \frac{\pi}{0.1 \times 10^6} = 31.416 \mu\text{s}$

(ii)  $\phi = \sin^{-1} \left( \frac{I_0}{I_p} \right) = \sin^{-1} \left( \frac{300}{460} \right) = 40.706^\circ \text{ or } 0.71045 \text{ rad}$

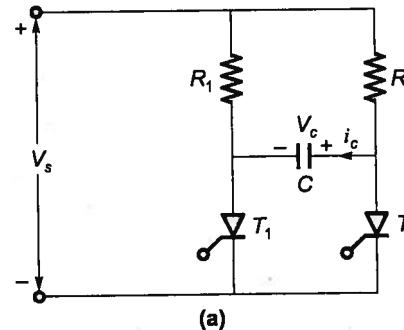
Voltage across main thyristor, when it gets turned-off, is

$$\therefore V_{ab} = V_s \cos \phi = 230 \cos(40.706^\circ) = 174.355 \text{ V}$$

(iii) Circuit turn-off time for main thyristor,

$$t_c = C \frac{V_{ab}}{I_0} = 20 \times 10^{-6} \frac{174.355}{300} = 11.624 \mu\text{s} \text{ or } 11.6236 \mu\text{s}$$

## Class-C Commutation: Complementary Commutation



In this circuit, firing of SCR  $T_1$  commutes  $T_2$  and subsequently, firing of SCR  $T_2$  would turn-off  $T_1$ . Capacitor is supposed to be initially uncharged.

When  $T_1$  is turned-on at  $t = 0$ , current through  $R_1$  is  $i_1 = \frac{V_s}{R_1}$  and

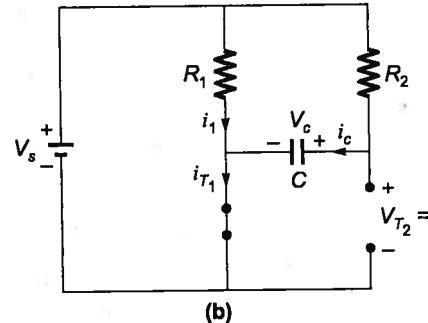
through  $R_2$  is  $i_c = \frac{V_s}{R_2}$ .

So thyristor  $T_1$  current is,

$$i_{T_1} = i_1 + i_c = V_s \left( \frac{1}{R_1} + \frac{1}{R_2} \right) \text{ begins to flow}$$

Capacitor begins to charge through  $R_2$  from  $V_c = 0$ .

The charging current through the circuit  $V_s$ ,  $R_2$  and  $C$  is given by



and voltage across capacitor  $C$  is given by  $V_c(t) = V_s(1 - e^{-t/R_2 C})$

Voltage across thyristor  $T_2$  is  $V_{T_2} = V_c(t)$ . After sometime, when transients are over,  $V_c = V_{T_2} = V_s$  and  $i_c$  decays to zero.

$$i_{T_1} = \frac{V_s}{R_1}$$

When  $T_1$  is to be turned-off,  $T_2$  is triggered. If  $T_2$  is turned on at  $t_1$ , then capacitor voltage  $V_c$  applies a reverse potential  $V_s$  across SCR  $T_1$  and turns it off.

At the instant  $t_1$ ,

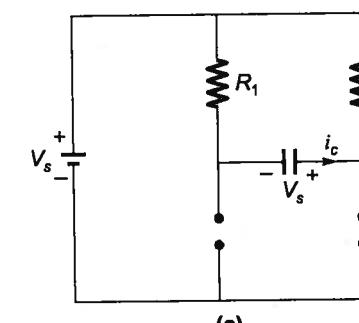
$$V_{T_2} = 0$$

$$V_{T_1} = -V_s$$

$$i_c = -\frac{2V_s}{R_1}$$

and

$$i_{T_2} = V_s \left( \frac{2}{R_1} + \frac{1}{R_2} \right)$$



In the circuit consisting of  $V_s$ ,  $R_1$ ,  $C$  and  $T_2$ , the capacitor voltage changes from  $V_s$  to  $-V_s$ .

$$i_c(t) = \frac{2V_s}{R_1} \cdot e^{-t/R_1 C}$$

as this current  $i_c(t)$  flows opposite to the positive direction indicated

$$i_c(t) = -\frac{2V_s}{R_1} \cdot e^{-t/R_1 C}$$

$$\text{Voltage across capacitor is, } V_c(t) = \left[ \frac{1}{C} \int_0^t i_c dt + V_s \right] = \left[ \frac{1}{C} \int_0^t \left( -\frac{2V_s}{R_1} \cdot e^{-t/R_1 C} \right) dt + V_s \right]$$

$$V_c(t) = V_s [2e^{-t/R_1 C} - 1]$$

$$\text{Voltage across SCR } T_1 \text{ is, } V_{T_1} = -V_c = V_s [1 - 2e^{-t/R_1 C}]$$

Current  $i_{T_2}$  falls from its value  $V_s \left( \frac{2}{R_1} + \frac{1}{R_2} \right)$  to  $\frac{V_s}{R_2}$  with time constant  $R_1 C$ . When transients are over

after  $t_1$ ,

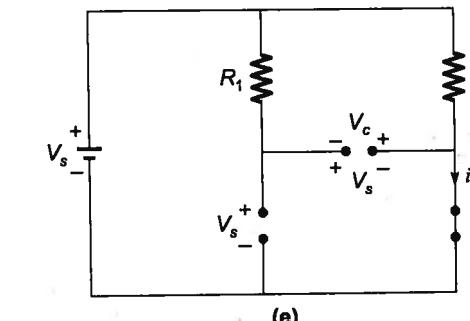
$$V_{T_1} = V_s$$

$$V_c = -V_s$$

$$i_c = 0$$

$$V_{T_2} = 0$$

$$i_{T_2} = \frac{V_s}{R_2} \text{ and } i_{T_1} = 0$$



when  $T_1$  is turned-on to commutate  $T_2$  at instant  $t_3$ ,  $i_{T_2} = 0$ ,  $i_{T_1} = V_s \left( \frac{2}{R_2} + \frac{1}{R_1} \right)$ ,  $V_{T_2} = -V_s$ ,  $V_{T_1} = 0$  and

$$i_c = \frac{2V_s}{R_2}$$

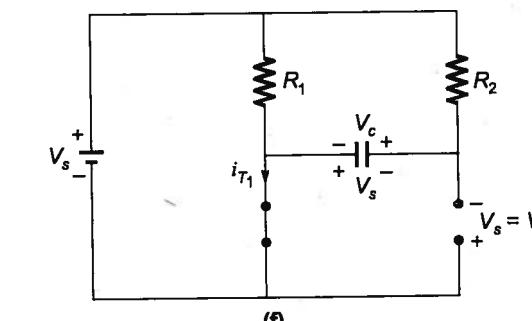


Figure-5.4 : (a), (b), (c), (d), (e) and (f)

With the turn-on of  $T_2$  at  $t_1$ , capacitor voltage  $V_s$  suddenly appears as reverse bias across  $T_1$  to turn it off. Similarly, at  $t_3$ , capacitor voltage  $V_s$  applies a sudden reverse bias across  $T_2$  to turn it off.

Class 'C' commutation is called as voltage commutation or complementary impulse commutation.

Waveform of  $V_{T_1}$  indicates that a reverse voltage  $-V_s$  to zero appears across thyristor  $T_1$  for a certain period. This period is called circuit turn-off time  $t_{c1}$ . For  $T_1$  is

$$V_{T_1} = 0 = V_s [1 - 2e^{-t_{c1}/R_1 C}]$$

$$t_{c1} = R_1 C \ln(2)$$

Similarly, circuit turn-off time for  $T_2$  is  $t_{c2} = R_2 C \ln(2)$

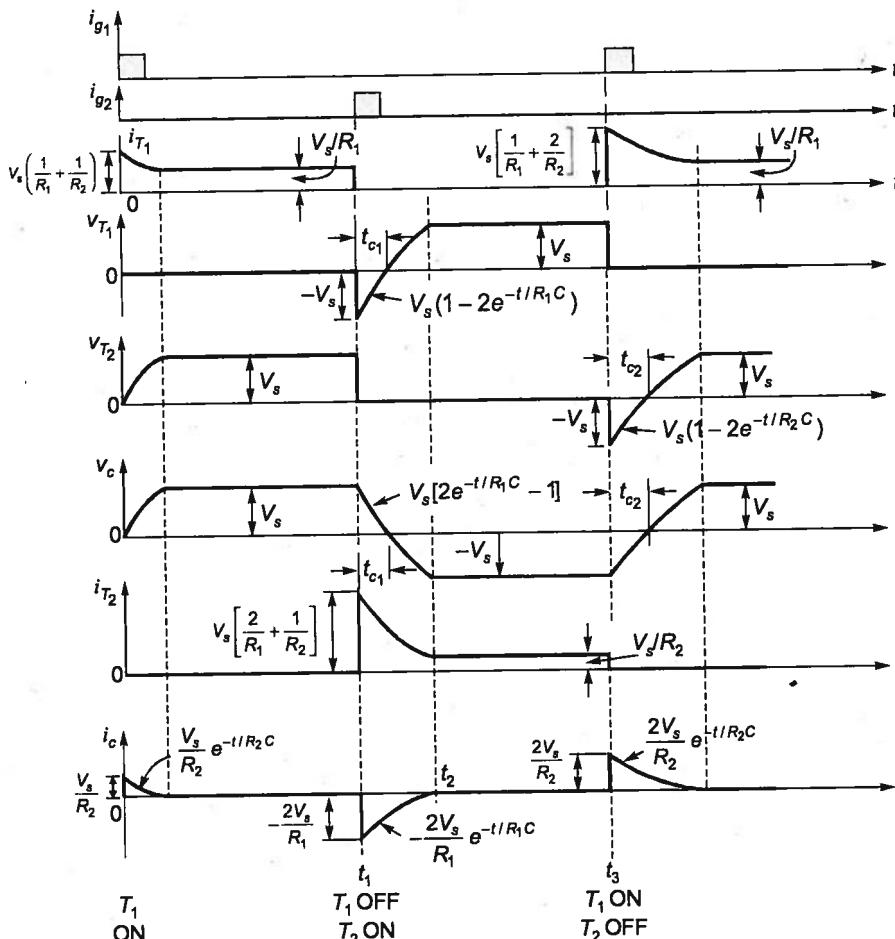
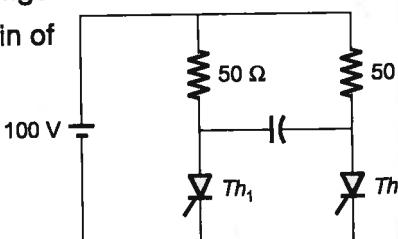


Figure 5.5

**Example - 5.2** A voltage commutation circuit is shown in figure.

If the turn off time of the SCRs is 50 m sec and a safety margin of 2 is considered, what will be the approximate minimum value of capacitor required for proper commutation?

- (a) 2.88  $\mu\text{F}$
- (b) 1.44  $\mu\text{F}$
- (c) 0.91  $\mu\text{F}$
- (d) 0.72  $\mu\text{F}$


**Solution : (a)**

In this type of commutation, a thyristor carrying load current is commutated by transferring its load current to another incoming thyristor.

Firing of SCR  $Th_1$  commutes  $Th_2$  and subsequently, firing of SCR  $Th_2$  would turn-off  $Th_1$ .

Circuit turn-off time  $t_{c1}$  for  $Th_1$

$$t_{c1} = R_1 C \ln 2$$

and circuit turn-off time  $t_{c2}$  for  $Th_2$

$$t_{c2} = R_2 C \ln 2$$

as

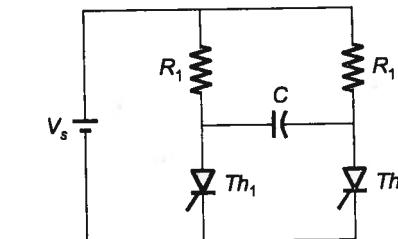
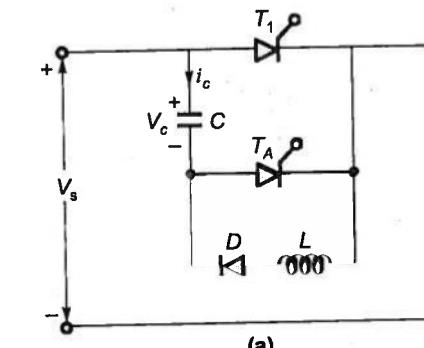
$$R_1 = R_2 = 50 \Omega$$

$$t_{c2} = t_{c1} = R_1 C \ln 2$$

Safety margin = 2

So,  $R_1 C \ln 2 = 2t_{c1}$

$$C = \frac{2 \times 50 \times 10^{-6}}{50 \times \ln 2} = 2.88 \mu\text{F}$$


**Class-D Commutation: Impulse Commutation**


(a)

$T_1$  and  $T_A$  are called main and auxiliary thyristor respectively.

Initially, main thyristor  $T_1$  and auxiliary thyristor  $T_A$  are off and capacitor is assumed charged to voltage  $V_s$  with upper plate positive.

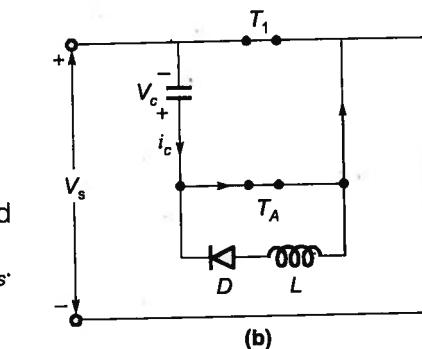
When  $T_1$  is turned-on at  $t=0$ . Source voltage  $V_s$  is applied across load and load current  $I_0$  begins to flow which is assumed to remain constant.

With  $T_1$  on at  $t=0$ , another oscillatory circuit consisting of  $C$ ,  $T_1$ ,  $L$  and  $D$  is formed where the capacitor current is given by

$$i_c = V_s \sqrt{\frac{C}{L}} \sin \omega_0 t = I_p \sin \omega_0 t$$

When  $\omega_0 t = \pi$ ;  $i_c = 0$ . Between  $0 < t < \left(\frac{\pi}{\omega_0}\right)$ ,  $i_{T_1} = I_0 + I_p \sin \omega_0 t$ .

Capacitor voltage changes from  $+V_s$  to  $-V_s$  co-sinusoidally and the lower plate becomes positive. At  $\omega_0 t = \pi$ ,  $i_c = 0$ ,  $i_{T_1} = I_0$  and  $V_c = -V_s$ . At  $t_1$ , auxiliary thyristor  $T_A$  is turned-on.



(b)

Immediately after  $T_A$  is on, Capacitor voltage  $V_c$  applies a reverse voltage across main thyristor  $T_1$  so that  $V_{T_1} = -V_s$  at  $t_1$  and SCR  $T_1$  is turned-off and  $i_{T_1} = 0$ .

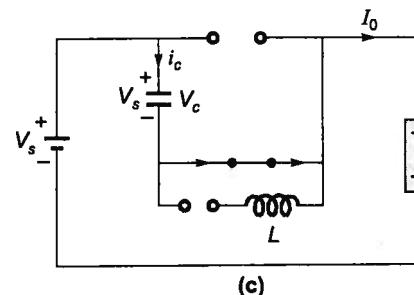


Figure-5.6:(a), (b) and (c)

The load current is now carried by  $C$  and  $T_A$ . Capacitor gets charged from  $-V_s$  to  $+V_s$  as shown.

When  $V_c = V_s$ ,  $i_c = 0$  at  $t_2$ , thyristor  $T_A$  is turned-off.

With the firing of thyristor  $T_A$ , a reverse voltage  $V_s$  is suddenly applied across  $T_1$ . This method of commutation is therefore called as voltage commutation.

As an auxiliary thyristor  $T_A$  is used for turning off the main thyristor  $T_1$ , this type of commutation is also known as auxiliary commutation.

When thyristor  $T_A$  is turned-on, Capacitor gets connected across  $T_1$  to turn it off, this type of commutation is, also called parallel capacitor commutation.

#### Output Wave Forms

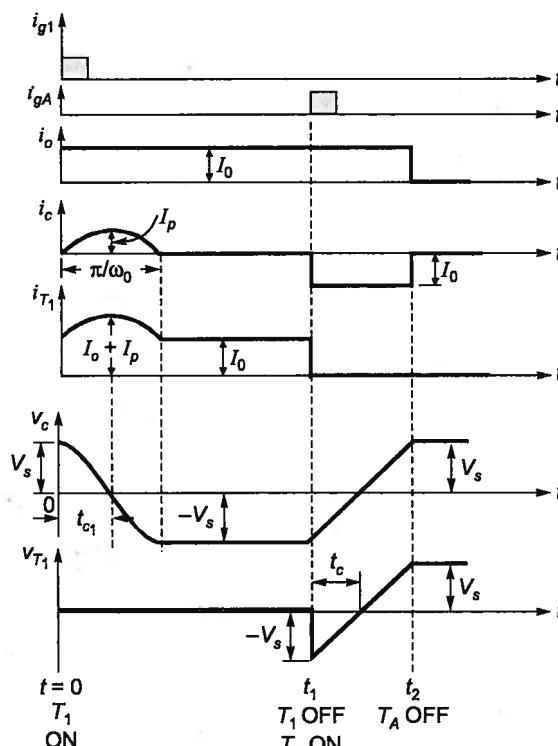
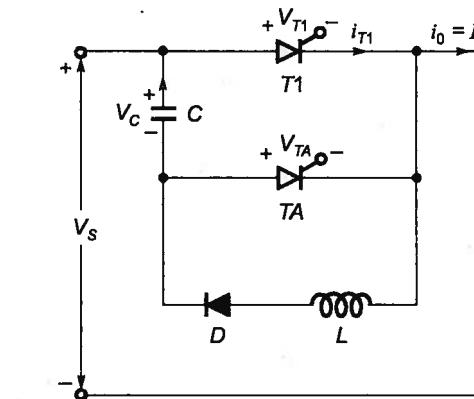


Figure-5.7

## Example-5.3

In the circuit shown below,  $V_s = 230$  V,  $L = 20 \mu\text{H}$  and  $C = 40 \mu\text{F}$ . For a constant load current of 120 A. Calculate:



- (i) Peak value of current through capacitance and also through main and auxiliary thyristors.
- (ii) Circuit turn-off times for main and auxiliary thyristors.

## Solution:

- (i) When main thyristor  $T_1$  is turned-on, an oscillatory current in the circuit  $C$ ,  $T_1$ ,  $L$  and  $D$  is set up and it is given by

$$i_c(t) = V_s \cdot \sqrt{\frac{C}{L}} \sin \omega_0 t$$

∴ Peak value of current through capacitor

$$I_p = V_s \cdot \sqrt{\frac{C}{L}} = 230 \cdot \sqrt{\frac{40}{20}} = 325.269 \text{ A}$$

Peak value of current through main thyristor

$$T_1 = I_p + I_0 = 325.269 + 120 = 445.269 \text{ A}$$

Peak value of current through auxiliary thyristor  $TA = I_0 = 120 \text{ A}$

(ii)

$$I_0 = C \frac{V_s}{t_c}$$

∴ Circuit turn-off time for main thyristor

$$t_c = C \frac{V_s}{I_0} = 40 \times 10^{-6} \frac{230}{120} = 76.67 \mu\text{s}$$

An examination of figure reveals that when  $T_1$  conducts and during the time upper plate of  $C$  is positive,  $v_{TA} = -v_c$  i.e. auxiliary thyristor  $TA$  is reverse biased by  $v_c$ . This gives circuit turn-off

$$\text{time } t_{c1} \text{ for } TA = \frac{\pi}{2\omega_0}$$

Here,

$$\omega_0 = \frac{1}{\sqrt{LC}} = \frac{10^6}{\sqrt{20 \times 40}} = \frac{10^6}{\sqrt{800}}$$

Circuit turn-off time for auxiliary thyristor,

$$t_{c1} = \frac{\pi}{2\omega_0} = \frac{\pi\sqrt{800}}{2 \times 10^6} = 44.43 \mu\text{s} \text{ or } 44.428 \mu\text{s}$$

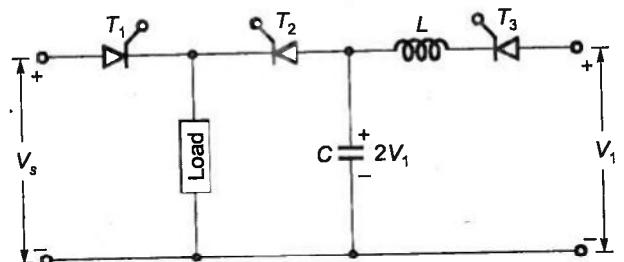
**Class-E Commutation: External Pulse Commutation**

Figure-5.8

In this type of commutation, a pulse of current is obtained from a separate voltage source to turn-off the conducting SCR. The peak value of this current pulse must be more than the load current.

In the circuit shown above,  $V_s$  is the voltage of main source and  $V_1$  is the voltage of the auxiliary supply. Thyristor  $T_1$  is conducting and load is connected to source voltage  $V_s$ . When thyristor  $T_3$  is turned-on at  $t = 0$ ,  $V_1$ ,  $T_3$ ,  $L$  and  $C$  form an oscillatory circuit. Therefore,  $C$  is charged to a voltage  $+2V_1$  with upper plate positive at  $t = \pi\sqrt{LC}$ , oscillatory current falls to zero and thyristor  $T_3$  gets commutated.

For turning off the main thyristor  $T_1$ , thyristor  $T_2$  is turned-on. With  $T_2$  on,  $T_1$  is subjected to a reverse voltage equal to  $V_s - 2V_1$  and  $T_1$  is therefore turned-off. After  $T_1$  is off, capacitor discharges through the load.

**Class-F Commutation: Line Commutation**

This type of commutation is known as natural commutation.

This can occur only when converter circuits are fed from ac source.

During positive half cycle of single phase ac voltage, SCR, when triggered will conduct current. The ac voltage after positive half cycle becomes zero at  $\omega t = \pi$  and anode current also becomes zero at  $\omega t = \pi$  for  $R$  load and at  $\omega t > \pi$  for  $RL$  load. After anode current has reduced to zero, ac source applies a negative voltage across SCR for sometime to turn it off naturally.

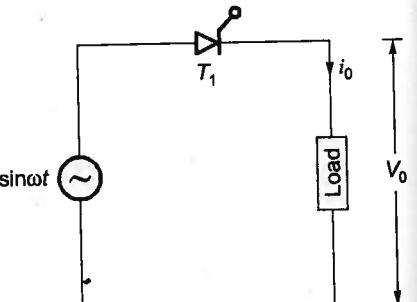


Figure-5.9

**NOTE**

The essential condition for natural commutation is that

- anode current must decay to zero and
- ac source must apply a negative voltage (or reverse bias) across SCR for bringing it to forward blocking capability.

**Example-5.4**

In a commutation circuit employed to turn-off an SCR, satisfactory turn-off is obtained when

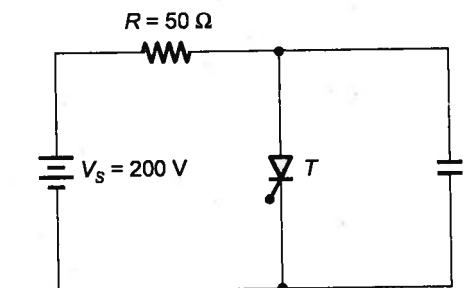
- (a) Circuit turn-off time < device turn-off time
- (b) Circuit turn-off time > device turn-off time
- (c) Circuit time constant > device turn-off time
- (d) Circuit time constant < device turn-off time

**Solution:(b)**

The circuit should not turn-off before making off the thyristor.

**Example-5.5**

In the circuit shown below, SCR is forced commutated by circuitry not shown in the figure. Compute the minimum value of  $C$  so that SCR does not get turned-on due to re-applied  $dv/dt$ . This SCR has minimum charging current current of 5 mA to turn it on and its junction capacitance is 25 pF.

**Solution:**

Under steady state, SCR conducts a current  $= \frac{V_s}{R} = \frac{200}{50} = 4$  A and voltage across ideal SCR =

voltage  $v_c$  across  $C = 0$ .

When SCR is force commutated, capacitor  $C$  begins charging from source  $V_s$  through  $R$  so that capacitor voltage  $v_c (= v_T)$  is given by

$$v_c = V_s [1 - e^{-t/RC}]$$

$$\left[ \frac{dv_c}{dt} \right] = V_s \cdot e^{-t/RC} \cdot \frac{1}{RC} \quad \text{or} \quad \left[ \frac{dv_c}{dt} \right]_{t=0} = \frac{V_s}{RC}$$

The rate of rise of capacitor voltage  $v_c$  across SCR may be large. In case SCR charging current

$C_j \cdot \left( \frac{dv_c}{dt} \right)_{t=0}$  happens to be equal to 5 mA, SCR will get turned-on. Here  $C_j$  is the junction capacitance of SCR.

$$\therefore C_j \cdot \left( \frac{dv_c}{dt} \right)_{t=0} = 5 \text{ mA}$$

Substituting the value of  $\left( \frac{dv_c}{dt} \right)_{t=0}$ ,

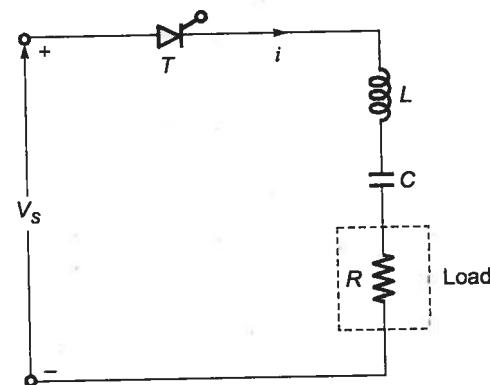
$$C_j \frac{V_s}{RC} = 5 \times 10^{-3} \quad \text{or} \quad 25 \times 10^{-12} \frac{200}{50 \times C} = 5 \times 10^{-3}$$

$$\text{or, } C = \frac{25 \times 10^{-12} \times 200}{250 \times 10^{-3}} = 0.02 \mu\text{F}$$

In order to obviate turning-on of SCR, the value of capacitance  $C$  should be less than 0.02  $\mu\text{F}$ .

**Example-5.6**

For the circuit shown in figure, commutating elements  $L = 20 \mu\text{H}$  and  $C = 40 \mu\text{H}$  are connected in series with load resistance  $R = 1 \Omega$ . Check whether self-commutation, or load commutation, would occur or not. Find the conduction time of the thyristor.

**Solution:**

The ringing frequency  $\omega_r$  in rad/sec, from equation is given by

$$\omega_r = \sqrt{\frac{1}{LC} - \left(\frac{R}{2L}\right)^2} = \text{damped frequency of oscillation, } \omega_d$$

The condition for underdamping is that  $\omega_d > 0$

$$\text{or, } \frac{1}{LC} - \left(\frac{R}{2L}\right)^2 > 0 \quad \text{or} \quad R < \sqrt{\frac{4L}{C}}$$

$$\text{Here, } \frac{4L}{C} = \frac{4 \times 20 \times 10^{-6}}{40 \times 10^{-6}} = 2$$

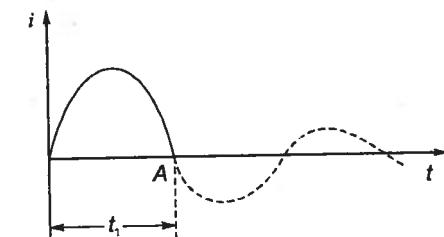
$$\text{Therefore, } \sqrt{\frac{4L}{C}} = \sqrt{2} = 1.414$$

$$\text{and } R = 1 \Omega$$

$$\text{As } R < \sqrt{\frac{4L}{C}};$$

The circuit is underdamped.

Figure shows that thyristor stops conducting when  $\omega_r t_1 = \pi$ .



Here,

$$\omega_r = \left[ \frac{10^{12}}{20 \times 40} - \left( \frac{1 \times 10^6}{2 \times 20} \right)^2 \right]^{1/2} = 25000 \text{ rad/sec}$$

$\therefore$  Conduction time of thyristor,

$$t_1 = \frac{\pi}{\omega_r} = \frac{\pi \times 10^6}{25000} \mu\text{s} = 125.664 \mu\text{s}$$



**Q.1** Which one of the following is correct?

In a switched capacitor network for VAR compensation the SCRs are commutated by

- (a) forced commutation
- (b) resonant commutation
- (c) natural commutation
- (d) delayed commutation

**Q.2** An SCR is in conducting state, a reverse voltage is applied between anode and cathode, but it fails to turn off. What could be the reason.

- (a) Positive voltage is applied to the gate
- (b) The reverse voltage is small
- (c) The anode current is more than the holding current
- (d) Turn off time of SCR is large

**Q.3** A thyristor can be switched from a non-conducting state to a conducting state by applying:

1. Voltage more than forward break over voltage.
  2. A voltage with high dv/dt.
  3. Positive gate current with positive anode voltage.
  4. Negative gate current with positive anode voltage.
- (a) 1, 2, 3 and 4 are correct
  - (b) 1, 2 and 4 are correct
  - (c) 1, 2 and 3 are correct
  - (d) 2, 3 and 4 are correct

**Q.4** An SCR triggered by a current pulse applied to the gate-cathode can be turned off

- (a) by applying a pulse to the cathode.
- (b) by applying a pulse to the anode.
- (c) by applying another pulse of opposite polarity to the gate-cathode.
- (d) by reversing the polarity of the anode and cathode voltage.

**Q.5** Consider the following statements regarding Thyristor:

1. It conducts when forward biased and positive current flows through the gate.
2. It conducts when forward biased and negative current flows through the gate.
3. It commutes when reverse biased and negative current flows through the gate.
4. It commutes when the gate current is withdrawn.

Which of these statement(s) is/are correct?

- |                  |                  |
|------------------|------------------|
| (a) 1, 2 and 3   | (b) 1 and 2 only |
| (c) 2 and 3 only | (d) 1 only       |

**Answer Key:**

1. (b)    2. (c)    3. (c)    4. (d)

5. (d)



# 6

CHAPTER

## Phase Controlled Rectifiers

### 6.1 Introduction

In the study of thyristor systems, SCR's and diodes are assumed to be ideal switches which means that:

- (i) there is no voltage drop across them
- (ii) no reverse current exists under reverse voltage conditions
- (iii)  $t_{on} = t_{off} = 0$  and
- (iv) holding current is zero

Trigger circuits are not shown in SCR circuit for convenience.

### 6.2 Firing Angle

#### NOTE



- A firing angle can be defined as the angle between the instant thyristor would conduct if it was a diode and the instant it is triggered.  
(or)
- A firing angle may be defined as the angle measured from the instant that gives the largest average output voltage to the instant it is triggered.  
(or)
- A firing angle may be defined as the angle measured from the instant SCR gets forward biased to the instant it is triggered.

By varying the firing angle  $\alpha$ , the phase relationship between the start of the load current and the supply voltage can be controlled, hence the term phase control is used for such a method of controlling the load currents.

### 6.3 1-φ Halfwave Rectifier with R-Load

- During the positive half cycle of the supply, SCR is forward biased, at firing angle ' $\alpha$ ' it starts conducting.
- Thyristor conducts from  $\omega t = \alpha$  to  $\pi$ ,  $(2\pi + \alpha)$  to  $3\pi$  and soon. Over the firing angle delay  $\alpha$ , load voltage  $V_0 = 0$  but during conduction angle  $(\pi - \alpha)$ ,  $V_0 = V_s$ .

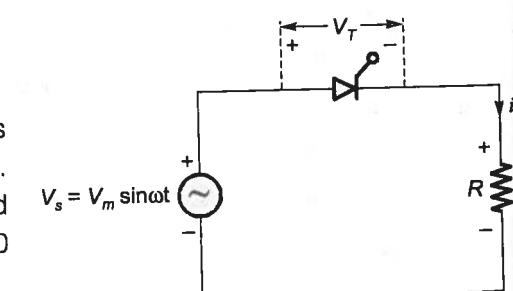


Figure-6.1

**NOTE:** As firing angle is increased from zero to  $\pi$ , the average load voltage decreases from the largest value to zero.

The thyristor remains on from  $\omega t = \alpha$  to  $\pi$ ,  $(2\pi + \alpha)$  to  $3\pi$  etc., during these intervals  $V_T = 0$ . It is off from  $\pi$  to  $(2\pi + \alpha)$ ,  $3\pi$  to  $(4\pi + \alpha)$  etc., during these off intervals  $V_T$  has the wave shape of supply voltage  $v_s$ .

$$V_s = V_0 + V_T$$

### Output Waveforms

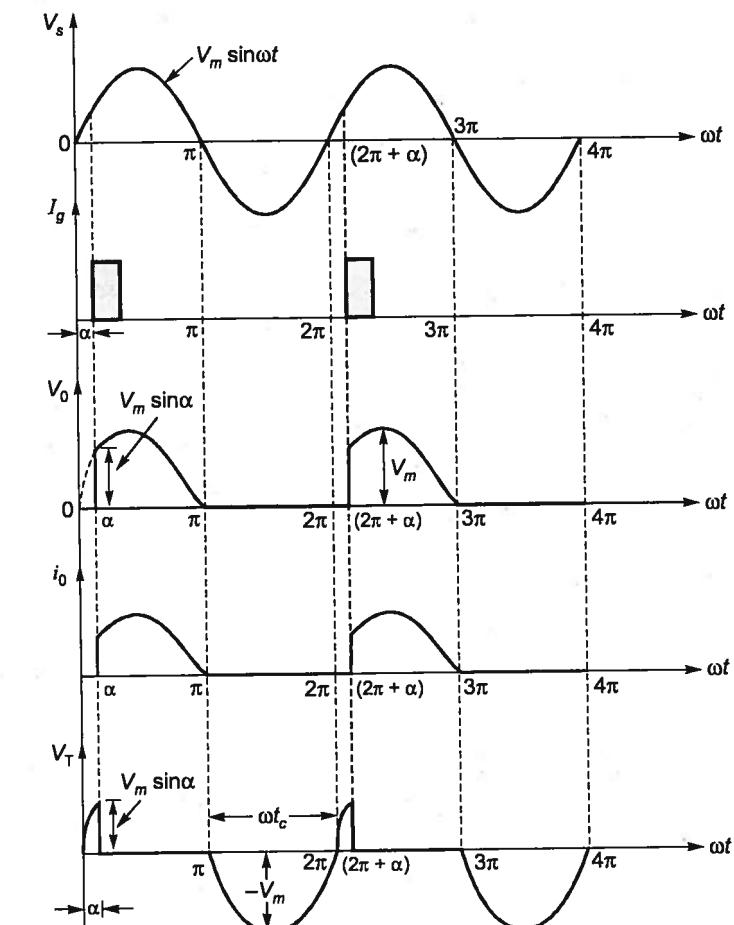


Figure-6.2

- The SCR is reverse biased for  $\pi$  radians, the circuit turn-off time is given by  $t_c = \frac{\pi}{\omega}$  (s)
- where,  $\omega = 2\pi f$  and  $f$  is the supply frequency in Hz.
- Average output voltage  $V_0$  across load  $R$  in terms of firing angle ' $\alpha$ ' is given by

$$V_0 = \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \cdot d(\omega t) = \frac{V_m}{2\pi} (1 + \cos \alpha)$$

$$V_0 = \frac{V_m}{2\pi} (1 + \cos \alpha)$$

- The maximum value of average output voltage  $V_0$  occurs at  $\alpha = 0^\circ$

$$V_{0,\max} = \frac{V_m}{2\pi} (2) = \frac{V_m}{\pi}$$

- Average load current,  $I_0 = \frac{V_0}{R} = \frac{V_m}{2\pi R} (1 + \cos \alpha)$

$$I_0 = \frac{V_m}{2\pi R} (1 + \cos \alpha)$$

- RMS value of load voltage,  $V_{or} = \sqrt{\left[ \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m^2 \sin^2 \omega t \cdot d(\omega t) \right]}$

$$V_{or} = \frac{V_m}{2\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2}$$

- The value of rms current  $I_{or}$  is,  $I_{or} = \frac{V_{or}}{R}$

- Power delivered to resistive load = (rms load voltage) (rms load current)

$$P = V_{or} \cdot I_{or}$$

$$P = I_{or}^2 R$$

- Input volt amperes = (rms source voltage) (total rms line current)

$$\text{Input VA} = V_s \cdot I_{or}$$

$$V_s = \frac{V_m}{\sqrt{2}}$$

$$I_{or} = \frac{V_{or}}{R}$$

$$= \frac{V_m}{2\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2} = \frac{V_m}{2R\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2}$$

$$I_{or} = \frac{\sqrt{2} V_s}{2R\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2}$$

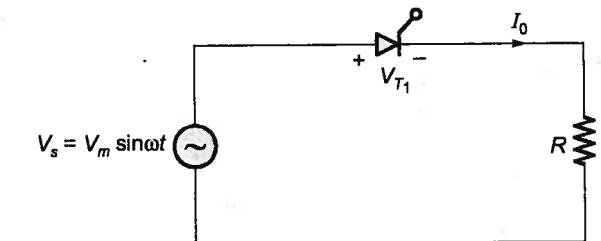
$$\text{Input VA} = \frac{\sqrt{2} V_s^2}{2R\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2}$$

$$\text{Input power factor} = \frac{\text{Power delivered to load}}{\text{Input VA}} = \frac{V_{or} \cdot I_{or}}{V_s \cdot I_{or}} = \frac{V_{or}}{V_s}$$

$$\text{Input power factor} = \frac{1}{\sqrt{2}\pi} \left[ (\pi - \alpha) + \frac{1}{2} \sin 2\alpha \right]^{1/2}$$

## Example - 6.1

A single-phase thyristor converter with a resistive load is shown below:

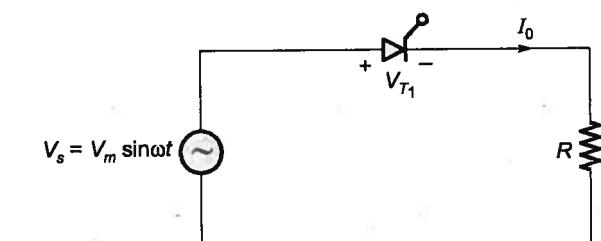


Supply voltage  $V_s$  is sinusoidal at a fixed frequency.

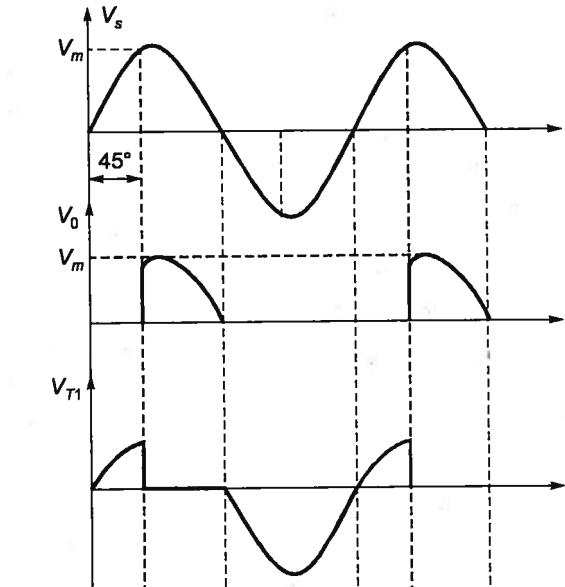
- Draw the waveforms of  $V_s$ ,  $V_0$  and  $V_{T1}$  at the firing angle  $\alpha = 45^\circ$ . Neglect leakage current.
- If the supply voltage is 230 V (rms) at 50 Hz, calculate for  $\alpha = 45^\circ$  and  $R = 100$  ohms.
  - Average output voltage and current.
  - Rms value of supply current.
  - Ripple factor.

Derive the formula used.

**Solution:**



(i)



(ii)

$$V_{0(\text{avg})} = \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \cdot d(\omega t)$$

$$V_{0(\text{avg})} = \frac{V_m}{2\pi} (1 + \cos \alpha) = \frac{\sqrt{2} \times 230}{2\pi} (1 + \cos 45^\circ) = 88.37 \text{ volts}$$

$$I_{0(\text{avg})} = \frac{V_{0(\text{avg})}}{R} = \frac{88.37}{100} = 0.88 \text{ amp}$$

$$V_{0(\text{rms})} = \left[ \frac{1}{2\pi} \int V_m^2 \sin^2 \omega t d(\omega t) \right]^{1/2}$$

$$V_{0(\text{rms})} = \frac{V_m}{2\sqrt{\pi}} \left[ (\pi - \alpha) + \frac{1}{2} \times \sin 2\alpha \right]^{1/2}$$

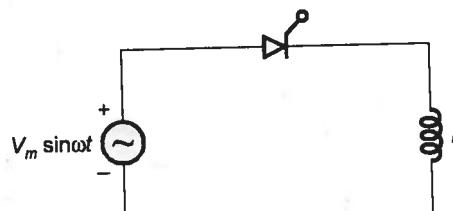
$$= \frac{230 \times \sqrt{2}}{2 \times \sqrt{\pi}} \left[ \left( \pi - \frac{\pi}{4} \right) + \frac{1}{2} \times \sin 2 \times 45^\circ \right]^{1/2} = 155.1 \text{ volts} \approx 155.071 \text{ volts}$$

$$I_{0(\text{rms})} = \frac{V_{0(\text{rms})}}{R} = \frac{155.1}{100} = 1.55 \text{ amp.}$$

$$\text{Ripple factor} = \frac{\sqrt{V_{0(\text{rms})}^2 - V_{0(\text{av})}^2}}{V_{0(\text{av})}} = 1.44$$

#### 1-Φ Halfwave Rectifier with Pure Inductive Load

**Example - 6.2** A half wave thyristor converter supplies a purely inductive load as shown in figure. If triggering angle of the thyristor is  $120^\circ$ , the extinction angle will be



- (a)  $240^\circ$   
(c)  $200^\circ$

- (b)  $180^\circ$   
(d)  $120^\circ$

**Solution:** (a)

$$V_m \sin \omega t = L \frac{di}{dt}$$

$$\frac{di}{dt} = \frac{V_m}{L} \sin \omega t$$

$$\int_0^i di = \frac{V_m}{L} \int_0^t \sin \omega t dt$$

$$i = \frac{V_m}{\omega L} \cos \omega t|_0^\alpha$$

$$i = \frac{V_m}{\omega L} (\cos \alpha - \cos \omega t) \quad \dots(i)$$

For extinction angle, at  $\omega t = \beta$ ,  $i = 0$

$$\Rightarrow 0 = \frac{V_m}{\omega L} (\cos \alpha - \cos \beta)$$

Which gives,  $\cos \alpha = \cos \beta$

For

$$\beta = 2n\pi \pm \alpha$$

$$n = 1$$

$$\beta = 240^\circ, 480^\circ$$

#### 6.4 1-Φ Halfwave Rectifier with RL-Load

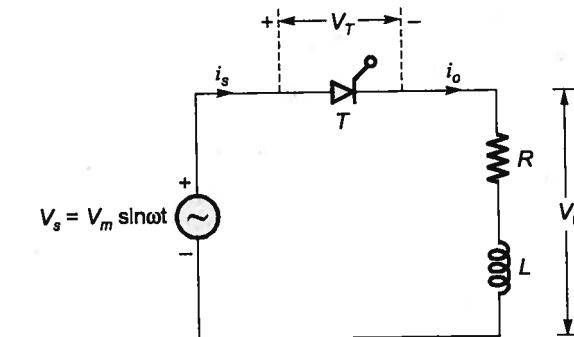


Figure-6.3

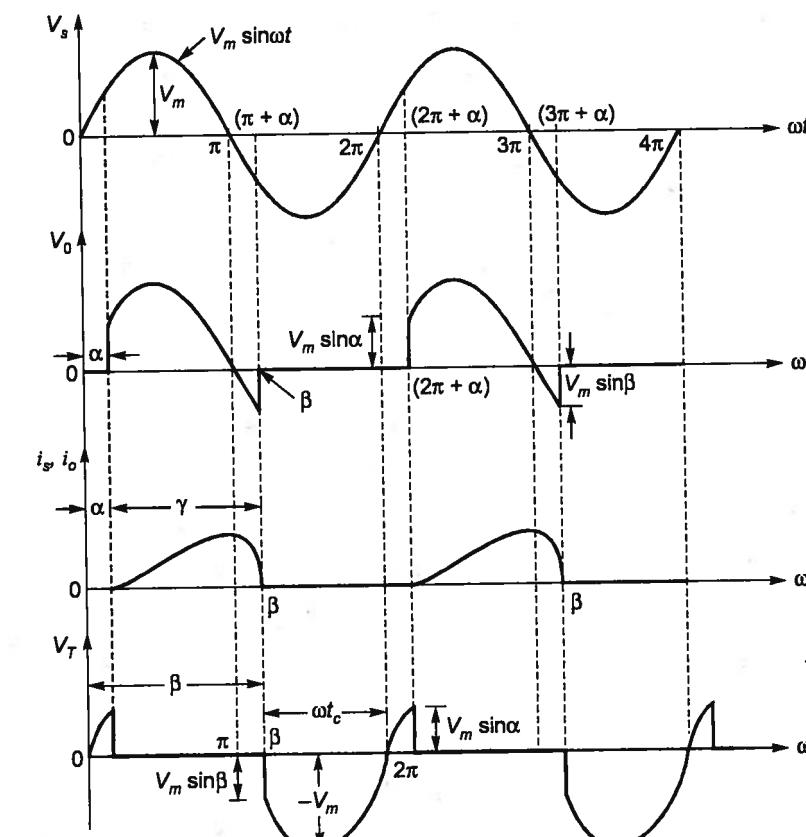


Figure-6.4

- During the positive half cycle of the supply voltage thyristor T is in forward biased and at  $\omega t = \alpha$ , thyristor is turned on by gating signal. The load voltage  $V_0$  at once becomes equal to source voltage  $V_s$ .
- But the inductance L forces load current ' $i_o$ ' (output current) to rise gradually. After sometime,  $i_o$  reaches maximum value and then begins to decrease.

**NOTE**

At  $\omega t = \pi$ ,  $V_0$  is zero but ' $i_o$ ' is not zero because of the load inductance L. After  $\omega t = \pi$ , SCR is subjected to reverse anode voltage but it will not be turned off as load current  $i_o$  is not less than the holding current. At some angle  $\beta > \pi$ ,  $i_o$  reduces to zero and SCR is turned off as it is already reverse biased. After  $\omega t = \beta$ ,  $V_0 = 0$  and  $i_o = 0$ .

$\beta$  = extinction angle and:  $\alpha$  = firing angle  
 $(\beta - \alpha)$  =  $\gamma$  is called the conduction angle

- $v_T$  is the voltage across the SCR,

$$\text{at } \omega t = \alpha, V_T = V_m \sin \alpha$$

$$\omega t = \alpha \text{ to } \beta, V_T = 0$$

$$\omega t = \beta, V_T = V_m \sin \beta$$

as  $\beta > \pi$ ,  $v_T$  is negative at  $\omega t = \beta$ . Thyristor is therefore reverse biased from  $\omega t = \beta$  to  $2\pi$ .

- The circuit turn-off time is equal to

$$t_c = \frac{2\pi - \beta}{\omega}$$

- Average load voltage,

$$V_0 = \frac{1}{2\pi} \int_{\alpha}^{\beta} V_m \sin \omega t d(\omega t)$$

$$V_0 = \frac{V_m}{2\pi} (\cos \alpha - \cos \beta)$$

- Average load current,  $I_0 = \frac{V_m}{2\pi R} (\cos \alpha - \cos \beta)$

- Rms load voltage,

$$V_{or} = \sqrt{\left[ \frac{1}{2\pi} \int_{\alpha}^{\beta} V_m^2 \sin^2(\omega t) d(\omega t) \right]}$$

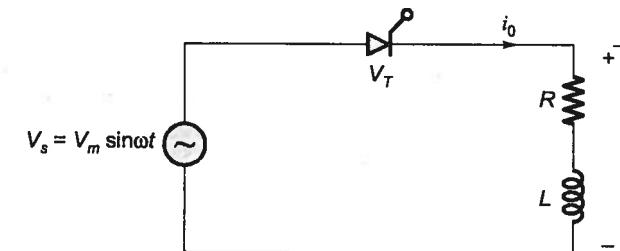
$$V_{or} = \frac{V_m}{2\sqrt{\pi}} \left[ (\beta - \alpha) - \frac{1}{2} (\sin 2\beta - \sin 2\alpha) \right]^{1/2}$$

- Input power factor =  $\frac{\text{Power delivered to load}}{\text{Input VA}} = \frac{V_{or} \cdot I_{or}}{V_s \cdot I_{or}}$

$$\text{Input p.f.} = \frac{V_{or}}{V_s}$$

**Example-6.3** A 230 V, 50 Hz one pulse SCR controlled converter is triggered at firing angle of  $40^\circ$  and the load current extinguishes at an angle of  $120^\circ$ . Find the circuit turn off time, average output voltage and the average load current for  $R = 5$  ohms and  $L = 2$  mH.

**Solution:**



Half wave rectifier with (RL) load,

$$\text{Circuit turn-off time} = t_c = \frac{2\pi - \beta}{\omega} = \frac{(360 - 120)\pi}{180 \times 2\pi \times 50} = 13.33 \text{ m-sec}$$

$$\text{Average output voltage} = V_0 = \frac{V_m}{2\pi} [\cos \alpha - \cos \beta]$$

$$= \frac{\sqrt{2} \times 230}{2\pi} [\cos 40^\circ - \cos 120^\circ] = 65.54 \text{ volts}$$

and

$$\text{Average load current} = I_0 = \frac{V_0}{R} = \frac{65.54}{5} = 13.10 \text{ Amps}$$

## 6.5 1-Φ Halfwave Rectifier with R-L Load and Free-wheeling Diode

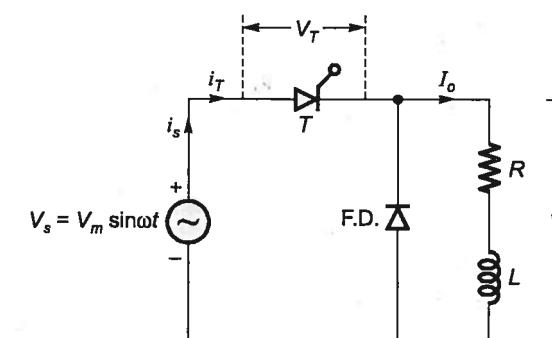
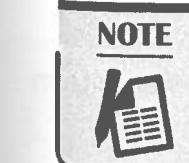


Figure-6.5



The waveform of the load current  $i_o$  can be improved by connecting a freewheeling diode across load as shown in the above figure. A freewheeling diode is also called **Bypass** or **Commutating** diode.

- At  $\omega t = 0$ , source voltage is becoming positive, at some delay angle  $\alpha$ , forward biased SCR is triggered and source voltage  $V_s$  appears across load as  $V_0$ .

- At  $\omega t = \pi$ , source voltage  $V_s$  is zero and just after this instant as  $V_s$  tends to reverse, freewheeling diode FD is forward biased. Now load current  $i_0$  is transferred through FD.
- It is assumed that during freewheeling period, load current does not decay to zero until the SCR is triggered again at  $(2\pi + \alpha)$ .
- Voltage drop across FD is taken as almost zero, the load voltage ' $V_0$ ' is therefore, zero during the freewheeling period.

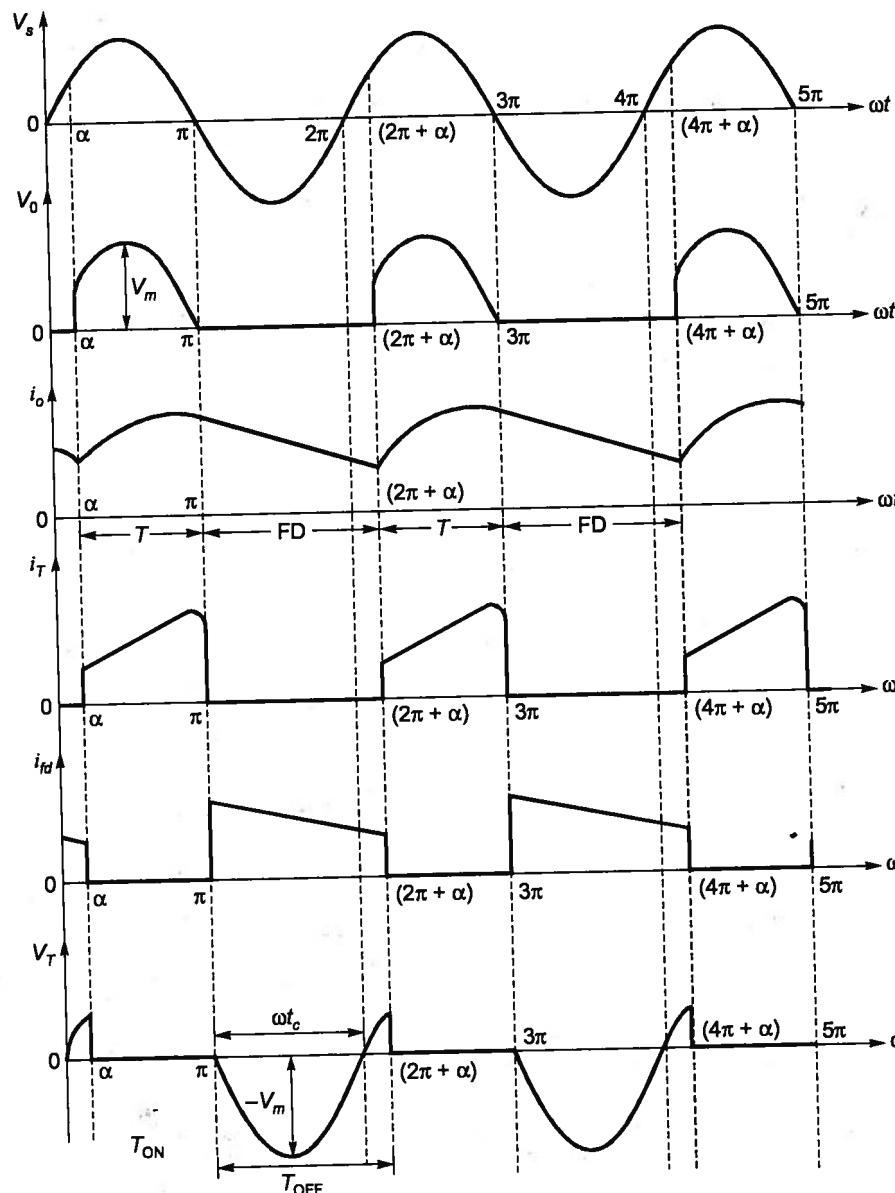


Figure-6.6

It is seen from the waveforms that SCR is reversed biased from  $\omega t = \pi$  to  $2\pi$ , therefore circuit turn-off time is

$$t_c = \frac{\pi}{\omega} \text{ sec.}$$

- Operation of circuit can be explained in two modes:
  - Conduction mode
  - Freewheeling mode

**NOTE:** SCR conducts from  $\alpha$  to  $\pi$ ,  $(2\pi + \alpha)$  to  $3\pi$  hence this mode is called as conduction mode. In freewheeling mode SCR is reverse biased and FD conducts from  $\pi$  to  $(2\pi + \alpha)$ ,  $3\pi$  to  $(4\pi + \alpha)$ .

Average load voltage, 
$$V_0 = \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m \sin \omega t d(\omega t)$$

$$V_0 = \frac{V_m}{2\pi} (1 + \cos \alpha)$$

Average load current, 
$$I_0 = \frac{V_0}{R}$$

$$I_0 = \frac{V_m}{2\pi R} (1 + \cos \alpha)$$

In case if FD is not used.

Load consumes power  $P_1$  from source for  $\alpha$  to  $\pi$  (both  $V_0$  and  $i_0$  are positive) whereas energy stored in inductor L is returned to the source as power  $P_2$  for  $\pi$  to  $3\pi$ . ( $V_0$  is negative and  $i_0$  is positive) As a result, net power consumed by the load is  $P_1 - P_2$ .

If freewheeling diode is used load absorbs power for  $\alpha$  to  $\pi$  and for  $\pi$  to  $(2\pi + \alpha)$ , energy stored in 'L' is delivered to load resistance R through the FD. As a consequence, power consumed by load is more.

**The advantage by using freewheeling diode are:**

- input power factor is improved

$$\text{Input pf} = \frac{\text{Power delivered to load}}{\text{Input VA}}$$

- load current waveform is improved

- as a result of (ii) load performance is better and

- as energy stored in L is transferred to R during the freewheeling period, overall converter efficiency improves.

**NOTE:** FD prevents the load voltage  $V_0$  from becoming negative.

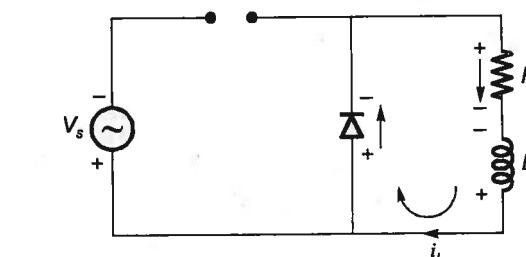


Figure-6.7

## 6.6 Single Phase (1- $\phi$ ) Halfwave Rectifier with RLE Load

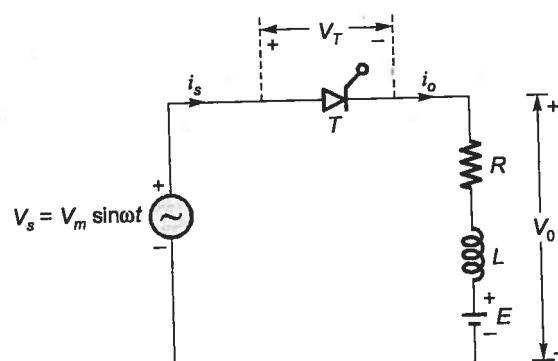


Figure-6.8

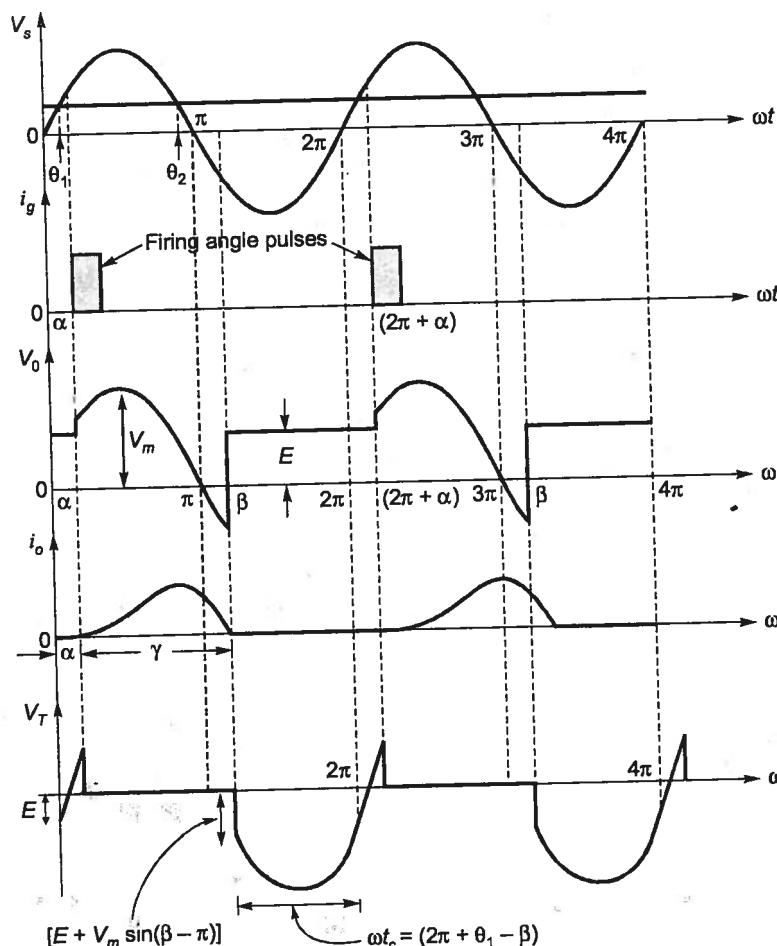


Figure-6.9

**NOTE:** 1- $\phi$  halfwave rectifier with RLE load is shown above the counter emf  $E$  in the load may be due to a battery or a dc motor.

- The minimum value of firing angle is obtained from the relation  $V_m \sin \theta_1 = E$ . This is shown to occur at an angle  $\theta_1$ .

$$\theta_1 = \sin^{-1} \left( \frac{E}{V_m} \right)$$

In case SCR is fired at an angle  $\alpha < \theta_1$ , then  $E > V_m$ , SCR is reverse biased and therefore it will not turn-on.

**NOTE:** The maximum value of firing angle is  $\theta_2 = \pi - \theta_1$ .

- The obtained average load voltage,  $V_0 = \frac{1}{2\pi} \left[ \int_{\alpha}^{\beta} V_m \sin \omega t \cdot d(\omega t) + \int_{\beta}^{(2\pi + \alpha)} E d(\omega t) \right]$

$$V_0 = \frac{1}{2\pi} [V_m (\cos \alpha - \cos \beta) + E(2\pi + \alpha - \beta)]$$

- Average value of load current can be obtained by

$$I_0 = \frac{1}{2\pi R} \left[ \int_{\alpha}^{\beta} (V_m \sin \omega t - E) d(\omega t) \right]$$

$$I_0 = \frac{1}{2\pi R} [V_m (\cos \alpha - \cos \beta) - E(\beta - \alpha)]$$

- Rms value of load current, with  $L = 0$

$$I_{or} = \sqrt{\frac{1}{2\pi} \int_{\alpha}^{\beta} \left[ \frac{V_m \sin \omega t - E}{R} \right]^2 d(\omega t)}$$

- Power delivered to load =  $P$

$$P = I_{or}^2 R + I_0 E$$

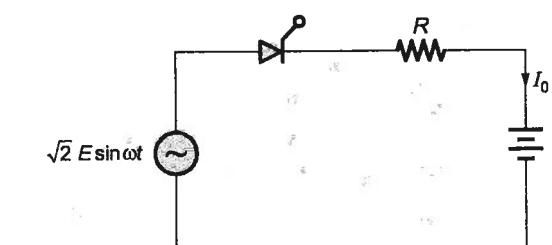
$$\text{Supply power factor} = \frac{\text{Power delivered to load}}{\text{Input } V_A}$$

$$\text{Input p.f.} = \frac{I_{or}^2 R + I_0 E}{V_s \cdot I_{or}}$$

- The circuit turn-off time is  $t_c = \frac{2\pi + \theta_1 - \beta}{\omega}$

**Example-6.4**

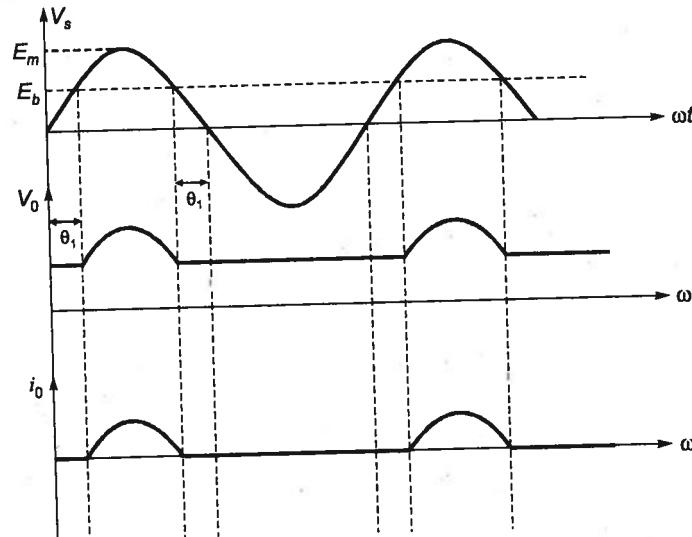
A DC battery is charged through a resistor  $R$  as shown in the figure.



Derive an expression for the average charging current in terms of source voltage  $E$ , back e.m.f.  $E_b$  and resistance  $R$ . The SCR is fired continuously. If  $E = 220$  V(rms),  $E_b = 100$  (DC) and  $R = 10$  ohms. Calculate:

- (i) Battery charging current
- (ii) Power supplied to the battery

**Solution:**



The voltage equation is,

$$E_m \sin \omega t = E_b + i_0 R \\ i_0 = \frac{E_m \sin \omega t - E_b}{R}$$

SCR is turned on when  $E_m \sin \theta_1 = E_b$  and is turned off when  $E_m \sin \theta_2 = E_b$

$$\theta_2 = \pi - \theta_1$$

The charging current of the battery is equal to average value of the output current.

$$\text{where, } i_0 = \begin{cases} \frac{E_m \sin \omega t - E_b}{R}, & \theta_1 < \theta < \pi - \theta_1 \\ 0 & \text{else} \end{cases} \quad (\because E_m = \sqrt{2} E)$$

$$\therefore \text{average current} = I_{0(av)} = \frac{1}{2\pi} \int_0^{2\pi} i_0 d\theta$$

$$= \frac{1}{2\pi R} \int_{\theta_1}^{\pi - \theta_1} (E_m \sin \omega t - E_b) d\theta = \frac{1}{2\pi R} [2E_m \cos \theta_1 - E_b(\pi - 2\theta_1)]$$

$$= \frac{1}{2\pi \times 10} [2 \times \sqrt{2} \times 220 \times \cos \theta_1 - 100(\pi - 2\theta_1)]$$

$$\text{where, } \theta_1 = \sin^{-1} \left( \frac{100}{\sqrt{2} \times 220} \right) = 18.75^\circ = 0.327 \text{ rad}$$

$$\therefore I_{av} = 5.42 \text{ or } 5.4195 \text{ A}$$

$$\text{The power supplied to battery} = E \times I_{av} = 100 \times 5.42 = 542 \text{ W}$$

**Example - 6.5** If the r.m.s source voltage is  $V$  volts, the minimum and maximum values of firing angles for a single-phase, half-wave controlled rectifier, supplying a load with a back e.m.f. of 40 volts are

- (a)  $0^\circ$  and  $180^\circ$
- (b)  $\alpha = \sin^{-1}(40/\sqrt{2}V)$  and  $180^\circ$
- (c)  $\alpha = \sin^{-1}(40/\sqrt{2}V)$  and  $[\pi - \sin^{-1}(40/\sqrt{2}V)]$
- (d)  $0^\circ$  and  $[\pi - \sin^{-1}(40/\sqrt{2}V)]$

**Solution: (c)**

The thyristor gets forward biased when voltage across the load becomes more than back emf. So thyristor conducts when

$$\sin^{-1} \left( \frac{40}{\sqrt{2}V} \right) \leq \alpha \leq \left[ \pi - \sin^{-1} \left( \frac{40}{\sqrt{2}V} \right) \right]$$

**Example - 6.6** A 230 V, 50 Hz, one-pulse SCR controlled converter is triggered at a firing angle of  $40^\circ$  and the load current extinguishes at an angle of  $210^\circ$ . Find the circuit turn-off time, average output voltage and the average load current for

- (i)  $R = 5 \Omega$  and  $L = 2 \text{ mH}$
- (ii)  $R = 5 \Omega$ ,  $L = 2 \text{ mH}$  and  $E = 110 \text{ V}$

**Solution:**

- (i) It is seen from this figure that circuit turn-off time

$$t_c = \frac{2\pi - \beta}{\omega} = \frac{(360 - 210)\pi}{180 \times 2\pi \times 50} = 8.333 \text{ m-sec}$$

From equation, average output voltage

$$V_0 = \frac{\sqrt{2} \cdot 230}{2\pi} [\cos 40^\circ - \cos 210^\circ] = 84.477 \text{ V or } 84.489 \text{ V}$$

$$\text{Average load current, } I_0 = \frac{V_0}{R} = \frac{84.489}{5} = 16.8978 \text{ A}$$

- (ii) The circuit turn-off time is,

$$t_c = \frac{2\pi + \theta_1 - \beta}{\omega}$$

Here,

$$\theta_1 = \sin^{-1} \frac{E}{V_m} = \sin^{-1} \frac{110}{\sqrt{2} \times 230} = 19.77^\circ \text{ or } 19.766^\circ$$

$$\therefore t_c = \frac{(360 + 19.77 - 210)\pi}{180 \times 2\pi \times 50} = 9.432 \text{ ms or } 9.4314 \text{ ms}$$

The average charging current is

$$I_0 = \frac{1}{2\pi \cdot 5} \left[ \sqrt{2} \cdot 230 (\cos 40^\circ - \cos 210^\circ) - 110(210 - 40) \frac{\pi}{180} \right] \\ = 6.5064 \text{ A or } 6.5089 \text{ A}$$

∴ Average load voltage,

$$V_0 = E + I_0 R = 110 + 6.5064 \times 5 = 142.532 \text{ V or } 142.545 \text{ V}$$

**Example - 6.7** A single-phase transformer, with secondary voltage of 230 V, 50 Hz, delivers power to load  $R = 10 \Omega$  through a half-wave controlled rectifier circuit. For a firing-angle delay of  $60^\circ$ , determine (i) the rectification efficiency (ii) form factor (iii) voltage ripple (iv) transformer utilization factor and (v) PIV of thyristor.

**Solution:**

Here,  $V_s = 230$  V,  $f = 50$  Hz,  $R = 10 \Omega$ ,  $\alpha = 60^\circ$

$$V_0 = \frac{V_m}{2\pi} (1 + \cos \alpha) = \frac{\sqrt{2} \times 230}{2\pi} (1 + \cos 60^\circ) = 77.64 \text{ V or } 77.6523 \text{ V}$$

$$I_0 = \frac{77.64}{10} = 7.764 \text{ A or } 7.765 \text{ A}$$

$$V_{or} = \frac{\sqrt{2} \times 230}{2\sqrt{\pi}} \left[ \left( \pi - \frac{\pi}{3} \right) + \frac{1}{2} \sin 120^\circ \right]^{1/2} = 145.873 \text{ V}$$

$$I_0 = \frac{145.873}{10} = 14.587 \text{ A}$$

Output dc power,

$$P_{dc} = V_0 I_0 = 77.64 \times 7.764 = 602.8 \text{ W}$$

Output ac power,

$$P_{ac} = V_{or} I_{or} = 145.873 \times 14.587 = 2127.85 \text{ W}$$

$$(i) \quad \text{Rectification efficiency} = \frac{P_{dc}}{P_{ac}} = \frac{602.8}{2127.85} = 0.2833 \text{ or } 28.33\%$$

$$(ii) \quad \text{Form factor}, \quad FF = \frac{V_{or}}{V_0} = \frac{145.873}{77.64} = 1.879$$

$$(iii) \quad \text{Voltage ripple factor}, \quad VRF = \sqrt{FF^2 - 1} = \sqrt{1.879^2 - 1} = 1.5908$$

$$(iv) \quad TUF = \frac{V_0 I_0}{V_s I_s} = \frac{V_0 I_0}{V_s \cdot I_{or}} = \frac{602.8}{230 \times 14.587} = 0.1797$$

$$(v) \quad \text{PIV} = V_m = \sqrt{2} \cdot V_s = \sqrt{2} \times 230 = 325.22 \text{ V or } 325.27 \text{ V}$$

## 6.7 1-Φ Fullwave Mid-Point Type Rectifier

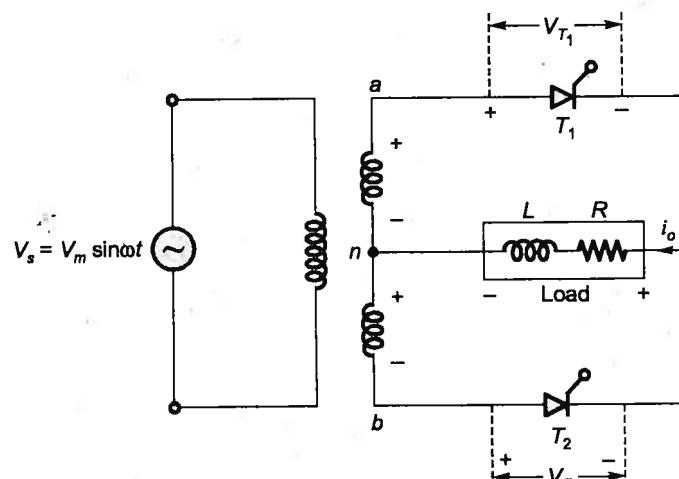


Figure-6.10

- The circuit diagram of a single-phase fullwave rectifier using a center tapped transformer.
- When terminal 'a' is positive with respect to 'n', terminal 'n' is positive with respect to 'b'. Therefore,  $V_{an} = V_{nb}$  or  $V_{an} = -V_{bn}$  as 'n' is the mid-point of secondary winding.

It is assumed here that turns ratio from primary to each secondary is unity.

**NOTE: Line commutation:** The process of SCR turn-off by natural reversal of ac supply voltage is called natural (or) line commutation.

At  $\omega t = \alpha$ ,  $T_1$  is triggered, and SCR1 conducts from  $\alpha$  to  $(\pi + \alpha)$ . After  $\omega t = \pi$ ,  $T_1$  is reverse biased but it will continue conducting because forward biased SCR  $T_2$  is not yet triggered. At  $\omega t = \pi + \alpha$ ,  $T_2$  is triggered.  $T_1$  is reverse biased by voltage of magnitude  $2 V_m \sin \alpha$ , current is transferred from  $T_1$  to  $T_2$ ,  $T_1$  is therefore turned-off.

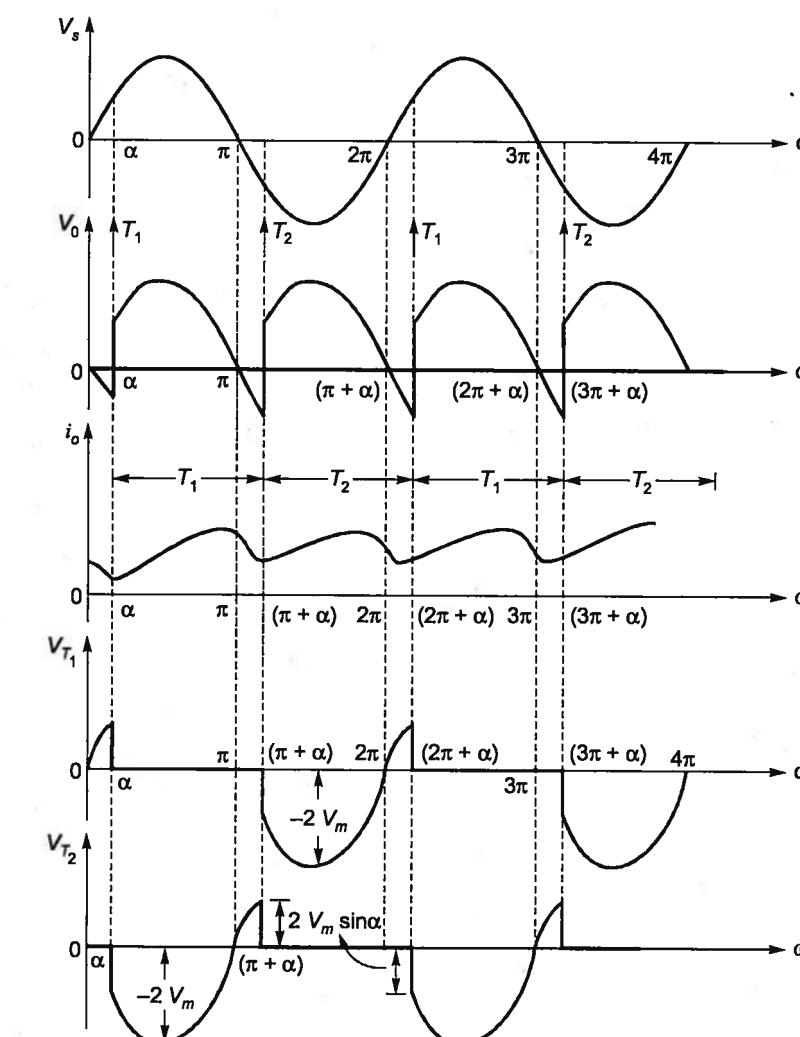


Figure-6.11

- It is assumed here that load or output current is continuous.
- The turn-off time provided by this circuit is  $t_c = \frac{\pi - \alpha}{\omega}$

- It is seen from voltage waveform  $V_0$ , average value of output voltage is given by

$$V_0 = \frac{1}{\pi} \int_{\alpha}^{\pi+\alpha} V_m \sin \omega t d(\omega t)$$

$$V_0 = \frac{2V_m \cos \alpha}{\pi}$$

for only R-load it is,  $V_0 = \frac{V_m}{\pi} [1 + \cos \alpha]$

$$\text{Rms load voltage } = V_{or} = \sqrt{\frac{1}{\pi} \int_{\alpha}^{\pi+\alpha} V_m^2 \sin^2 \omega t d(\omega t)}$$

$$V_{or} = \frac{V_m}{\sqrt{2}} = V_s$$

- Average load current =  $I_0 = \frac{V_0}{R}$

#### Disadvantages

- Peak inverse voltage (PIV) of the SCR is two times of the maximum value of the supply voltage.
- This circuit requires a costly midpoint transformer.

**Example - 6.8** SCRs with peak forward voltage rating of 1000 V and average on state current rating of 40 A are used in single-phase mid-point converter and single-phase bridge converter. Find the power that these two converters can handle. Use a factor of safety of 2.5.

#### Solution:

Maximum voltage across SCR in single-phase mid-point converter is  $2 V_m$ . This converter can be

designed for a maximum voltage of  $\frac{1000}{2 \times 2.5} = 200$  V.

∴ Maximum average power that mid-point converter can handle

$$= \left( \frac{2V_m}{\pi} \cos \alpha \right) I_{TAV} = \frac{2 \times 200}{\pi} \times 40 \times \frac{1}{1000} = 5.093 \text{ kW}$$

SCR in a single-phase bridge converter is subjected to a maximum voltage of  $V_m$ .

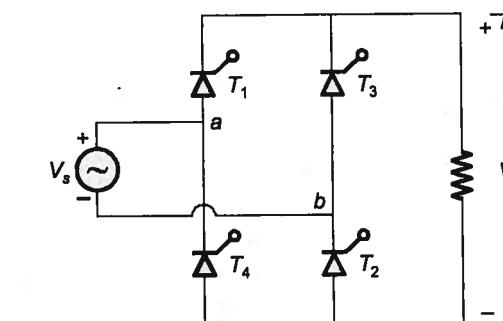
Therefore, maximum voltage for which this converter can be designed is  $\frac{1000}{2.5} = 400$  V

∴ Maximum average power rating of bridge converter =  $\frac{2 \times 400}{1000 \times \pi} \times 40 = 10.186 \text{ kW}$

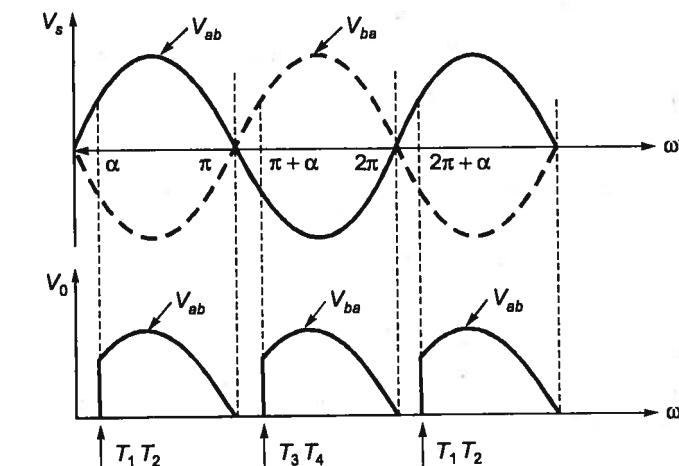
## 6.8 1-Φ Fullwave Bridge Type Rectifier with R-Load

**Example - 6.9** In a phase controlled circuit using a 1-phase, 230 V, 50 Hz supply the triggering angle is adjusted to 30° in both half cycles of a resistive load. Calculate the r.m.s. value of the output voltage.

#### Solution:



Single-phase full converter with resistive load



Let,  $V_{or}$  = rms output voltage and  $V_s = V_m \sin \omega t$

$$V_{or}^2 = \frac{1}{\pi} \int_{\alpha}^{\pi+\alpha} V_m^2 \sin^2 \omega t \cdot d(\omega t) = \frac{V_m^2}{2\pi} \left[ \omega t - \frac{\sin 2\omega t}{2} \right]_{\alpha}^{\pi+\alpha}$$

$$V_{or} = \frac{V_m}{\sqrt{2}} \left[ \frac{1}{\pi} \left\{ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right\} \right]^{1/2}$$

For

$$V_m = 230 \times \sqrt{2} \text{ V and } \alpha = 30^\circ = \frac{\pi}{6}$$

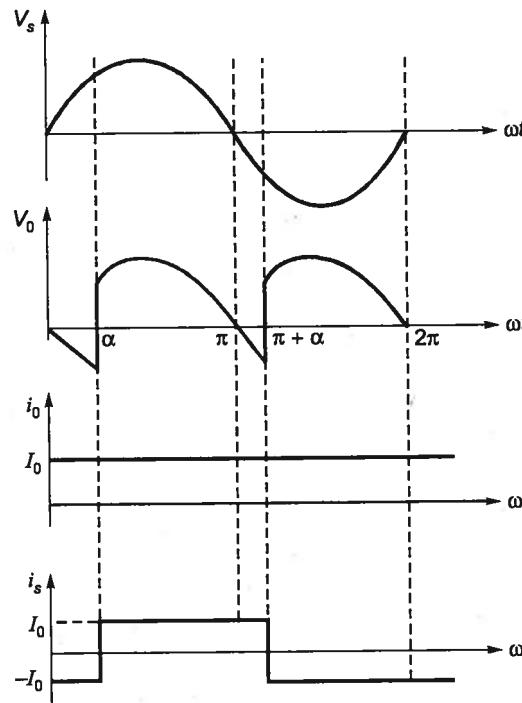
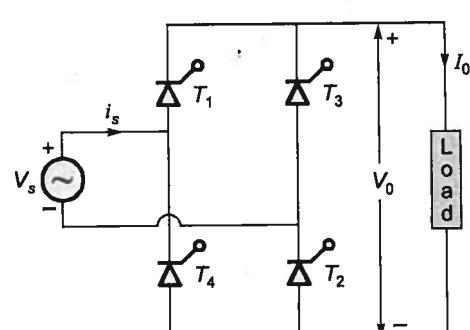
$$V_{or} = \frac{230\sqrt{2}}{\sqrt{2}} \left[ \frac{1}{\pi} \left\{ \left( \pi - \frac{\pi}{6} \right) + \frac{\sin 60}{2} \right\} \right]^{1/2}$$

= 226.66 V (rms value of output voltage) or 226.65978 V

## 6.9 1-Φ Fullwave Bridge Type Rectifier with RL-Load

**Example - 6.10** A single phase fully controlled bridge converter supplies a load drawing constant and ripple free load current. If the triggering angle is 30°, the input power factor will be

- (a) 0.65      (b) 0.78  
(c) 0.85      (d) 0.866

**Solution:(b)**

Average output voltage,

$$V_0 = \frac{1}{\pi} \int_{\alpha}^{\pi+\alpha} V_m \sin \omega t \cdot d(\omega t)$$

⇒

$$V_0 = \frac{2V_m}{\pi} \cos \alpha$$

For  $\alpha = 30^\circ$ ,

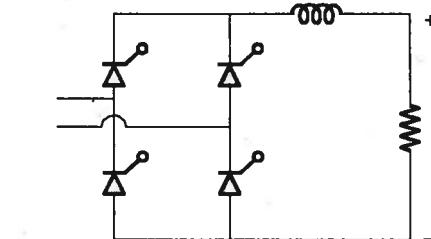
$$V_0 = \frac{\sqrt{3}}{\pi} V_m$$

Average output current =  $I_0$  (constant)RMS value of supply current =  $I_s = I_0$ RMS value of supply voltage =  $V_s = \frac{V_m}{\sqrt{2}}$ 

$$\text{Input power factor} = \frac{\text{Power delivered to load}}{\text{Input VA}} = \frac{V_0 I_0}{V_s I_s}$$

$$= \frac{(\sqrt{3}/\pi)V_m I_0}{V_m/\sqrt{2} \cdot I_0} = \frac{\sqrt{6}}{\pi} = 0.78 \text{ or } 0.779$$

**Example - 6.11** The fully controlled thyristor converter in the figure is fed from a single-phase source. When the firing angle is  $0^\circ$ , the dc output voltage of the converter is 300 V. What will be the output voltage for a firing angle of  $60^\circ$ , assuming continuous conduction?



(a) 150 V

(c) 300 V

(b) 210 V

(d)  $100\pi V$ **Solution: (a)**For firing angle,  $\alpha$ , average output voltage of the converter is given by

$$V_0 = \frac{2 V_m}{\pi} \cos \alpha$$

when,  $\alpha = 0^\circ$ ,

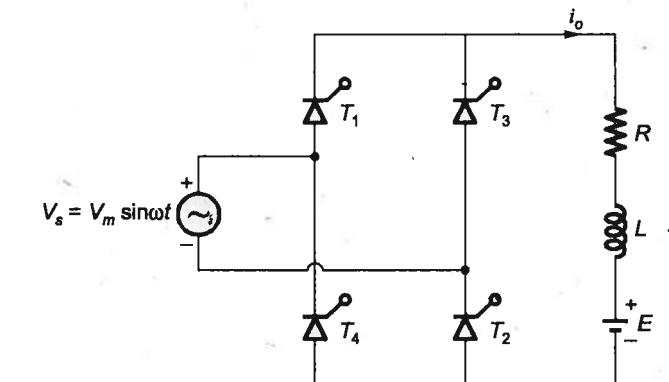
$$V_0 = \frac{2 V_m}{\pi} \cos 0^\circ = 300$$

$$\frac{2V_m}{\pi} = 300$$

when,  $\alpha = 60^\circ$ ,

$$V_0 = \frac{2 V_m}{\pi} \cos 60^\circ = 300 \cos 60^\circ = 150 \text{ V}$$

### 6.10 1-Φ Fullwave Bridge Type Rectifier with RLE Load

**Figure-6.12**

- Thyristor pair  $T_1, T_2$  are simultaneously triggered and after  $\pi$  radians  $T_3, T_4$  are triggered.
- During positive half cycle of the supply i.e.  $\omega t = 0$  to  $\pi$ ,  $T_1, T_2$  are forward biased, at firing angle  $\alpha$  they are triggered.

**NOTE:** When  $T_1, T_2$  are gated at  $\omega t = \alpha$ , these SCRs will get turned on only if  $V_m \sin \alpha > E$ . Thyristors  $T_1, T_2$  conducts from  $\omega t = \alpha$  to  $(\pi + \alpha)$ .

- At  $\omega t = (\pi + \alpha)$ , forward biased SCR's  $T_3, T_4$  are triggered. The supply voltage turns off  $T_1, T_2$  by natural commutation and the load current is transferred from  $T_1, T_2$  to  $T_3, T_4$ .

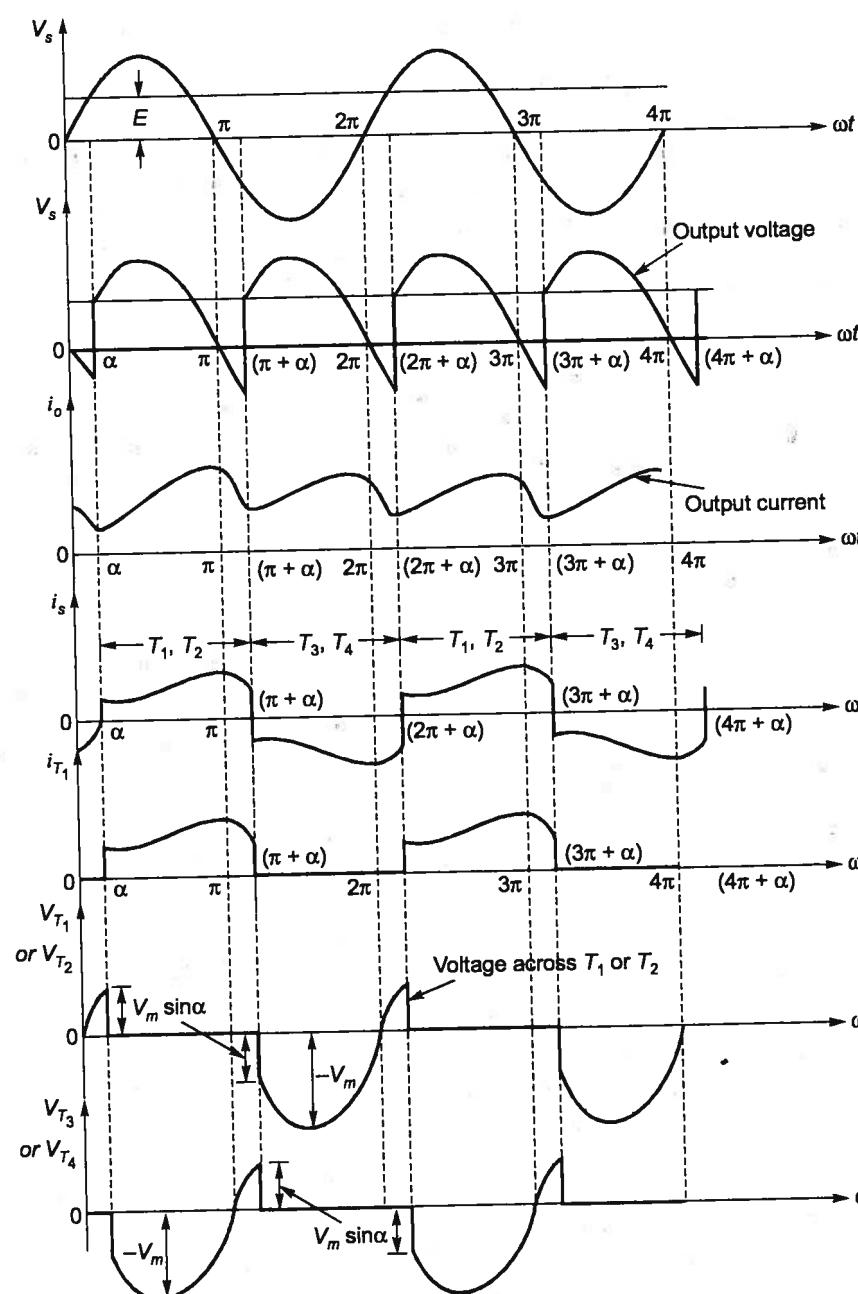


Figure 6.13

**NOTE:** The maximum reverse voltage across  $T_1$ ,  $T_2$ ,  $T_3$  or  $T_4$  is  $V_m$  and at the instant of triggered with firing angle  $\alpha$ , such SCR is subjected to average voltage of  $V_m \sin \alpha$ .

- The load terminal voltage, or full-converter output voltage,  $V_0$ .

The average value of output voltage  $V_0$  is given by

$$V_0 = \frac{1}{\pi} \int_{\alpha}^{(\pi+\alpha)} V_m \sin \omega t d(\omega t) = \frac{2 V_m}{\pi} \cos \alpha$$

$$V_0 = \frac{2 V_m}{\pi} \cos \alpha$$

Rms value of output voltage is

$$V_{or} = \sqrt{\frac{1}{\pi} \int_{\alpha}^{(\pi+\alpha)} V_m^2 \sin^2 \omega t d(\omega t)}$$

$$V_{or} = \frac{V_m}{\sqrt{2}} = V_s$$

The advantages of 1-φ bridge converter over 1-φ mid-point converter are, SCRs are subjected to a peak inverse voltage of  $2 V_m$  in mid-point converter and  $V_m$  in bridge converter. Thus for the same voltage and current ratings of SCRs, power handled by bridge configuration is about double of that of the mid-point configuration.

- In mid-point converter, each secondary should be able to supply the load power. As such, the transformer rating in mid-point converter is double the load rating. This can be avoided in 1-φ bridge converter.

#### Performance Parameter of Two-pulse Converter

The instantaneous input current to a converter can be expressed in Fourier series

$$i(t) = a_0 + \sum_{n=1,2,3}^{\infty} (a_n \cos n\omega t + b_n \sin n\omega t)$$

where,

$$a_0 = \frac{1}{2\pi} \int_0^{2\pi} i(t) d(\omega t)$$

$$a_n = \frac{1}{\pi} \int_0^{2\pi} i(t) \cos n\omega t d(\omega t) \text{ and } b_n = \frac{1}{\pi} \int_0^{2\pi} i(t) \sin n\omega t d(\omega t)$$

The variation of input current  $i_s$  from  $\alpha$  to  $(\pi + \alpha)$ , from  $(\pi + \alpha)$  to  $(2\pi + \alpha)$  is continuous but not constant. Here  $i_s$  is assumed to be ripple free with amplitude  $I_0$  during each half cycle, where  $I_0 = \text{constant load current}$

$$i_s(t) = a_0 + \sum_{n=1,2,3}^{\infty} C_n \sin(n\omega t + \theta_n)$$

Now,

$$a_0 = \frac{1}{2\pi} \left[ \int_{\alpha}^{\pi+\alpha} I_0 d(\omega t) - \int_{\pi+\alpha}^{2\pi+\alpha} I_0 d(\omega t) \right] = 0$$

$$\begin{aligned} a_n &= \frac{1}{\pi} \left[ \int_{\alpha}^{\pi+\alpha} I_0 \cdot \cos n\omega t d(\omega t) - \int_{\pi+\alpha}^{2\pi+\alpha} I_0 \cdot \cos n\omega t d(\omega t) \right] \\ &= -\frac{4I_0}{n\pi} \sin n\alpha \quad \dots \text{for } n = 1, 3, 5, \dots \\ &= 0 \quad \dots \text{for } n = 2, 4, 6, \dots \end{aligned}$$

$$\begin{aligned} b_n &= \frac{1}{\pi} \left[ \int_{\alpha}^{\pi+\alpha} I_0 \cdot \sin n\omega t d(\omega t) - \int_{\pi+\alpha}^{2\pi+\alpha} I_0 \cdot \sin n\omega t d(\omega t) \right] \\ &= \frac{4I_0}{n\pi} \cos n\alpha \quad \text{...for } n = 1, 3, 5, \dots \\ &= 0 \quad \text{...for } n = 2, 4, 6, \dots \end{aligned}$$

$$C_n = [a_n^2 + b_n^2]^{1/2} \text{ and } \theta_n = \tan^{-1} \left( \frac{a_n}{b_n} \right)$$

$$C_n = \left[ \left( -\frac{4I_0}{n\pi} \sin n\alpha \right)^2 + \left( \frac{4I_0}{n\pi} \cos n\alpha \right)^2 \right]^{1/2}$$

and  $\theta_n = \tan^{-1}(-\tan n\alpha) = -n\alpha$   
where  $\theta_n$  is displacement angle for  $n^{\text{th}}$  harmonic current.

### Harmonic Analysis on AC Side of the Converter

The Fourier series for the source current wave form is

$$i_s(t) = \sum_{n=1,3,5,\dots}^{\infty} \frac{4I_0}{n\pi} \sin(n\omega t + \theta_n)$$

where,  $\theta_n = -n\alpha$

Here only odd harmonics are present, even harmonics are cancelled (or) eliminated.

$$\text{The rms value of } n^{\text{th}} \text{ harmonic input current, } I_{sn} = \frac{4I_0}{\sqrt{2} \cdot n\pi} = \frac{2\sqrt{2}I_0}{n\pi}$$

$$\text{Rms value of fundamental current, } I_{s1} = \frac{2\sqrt{2}I_0}{\pi} = 0.900316 I_0$$

$$\text{Rms value of total input current, } I_s = \left[ \frac{I_0^2 \pi}{\pi} \right]^{1/2} = I_0$$

Also,  $\theta_1 = -\alpha$  (Negative sign for  $\theta_1$  indicates that fundamental current lags the source voltage).

### Fundamental Displacement Factor (or) Displacement Factor

$$\text{FDF} = \cos \theta_1 = \cos(-\alpha) = \cos \alpha$$

Current distortion factor (CDF) or ( $g$ )

$$\text{CDF or } g = \frac{(I_{s1})_{\text{rms}}}{I_{sr}} = \frac{\frac{2\sqrt{2}I_0}{\pi}}{\frac{I_0}{\pi}} = \frac{2\sqrt{2}}{\pi} = 0.900316$$

### Harmonic Factor (or) Total Harmonic Distortion

$$\text{THD} = \left( \frac{1}{g^2} - 1 \right)^{1/2} = \left( \frac{\pi^2}{8} - 1 \right)^{1/2} = 0.483426 \text{ or } 48.3426\%$$

Harmonic estimated by the shape of the waveform e.g. square wave case, THD = 48.34% does not depend upon the magnitude of voltage (or) current waveform.

### Power Factor

$$\text{P.F.} = g \times \text{FDF} = \frac{2\sqrt{2}}{\pi} \times \cos \alpha = \frac{2\sqrt{2}}{\pi} \cos \alpha$$

### Harmonics on DC Side of the Converter

Voltage ripple factor (VRF) measure the harmonics on dc side of converter.

$$\text{VRF} = \sqrt{(F \cdot F)^2 - 1}$$

$$\text{FF} = \text{Form factor} = \frac{V_{or}}{V_0} = \frac{V_m / \sqrt{2}}{\frac{2V_m}{\pi} \cos \alpha} = \frac{\pi}{2\sqrt{2} \cos \alpha}$$

$$\text{VRF} = \sqrt{\frac{\pi^2}{8 \cos^2 \alpha} - 1} = \left[ \frac{\pi^2}{8 \cos^2 \alpha} - 1 \right]^{1/2}$$

At  $\alpha = 0$ ,  $\text{VRF} = 48.3426\%$

i.e. ripple is minimum.

At  $\alpha = 90^\circ$ , ripple is maximum.

### Active Power Input (P)

Only the rms fundamental component of  $i_s$  contributes to delivered useful power in ac side of converter but in case of dc, average value is responsible to provide useful power.

Active power input,  $P = V_{sr} I_{s1} \cos \alpha$

$$P = \left( \frac{V_m}{\sqrt{2}} \right) \left( \frac{2\sqrt{2}}{\pi} \cdot I_0 \right) \cos \alpha = \frac{2V_m}{\pi} \cdot I_0 \cos \alpha$$

$$P = V_0 I_0$$

### Reactive power input (Q):

$$Q = V_{sr} I_{s1} \sin \alpha = V_{sr} I_{s1} \cos \alpha \cdot \frac{\sin \alpha}{\cos \alpha}$$

$$Q = P \tan \alpha$$

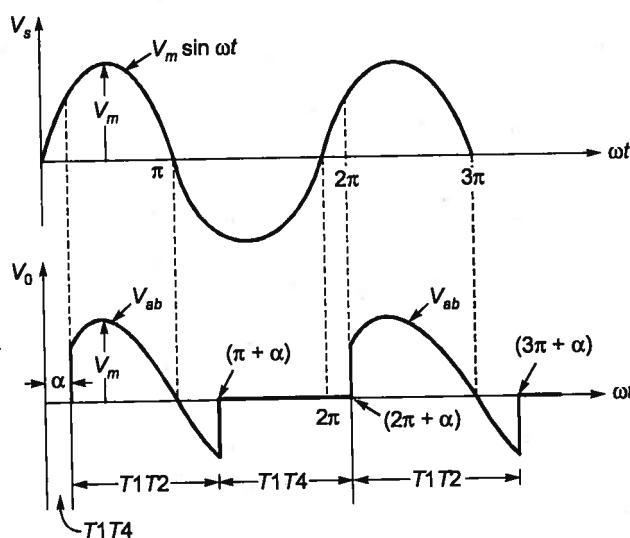
$$Q = V_0 I_0 \tan \alpha$$

**Example - 6.12** A single-phase full-converter feeds power to RLE load with  $R = 6 \Omega$ ,  $L = 6 \text{ mH}$  and  $E = 60 \text{ V}$ . The ac source voltage is 230 V, 50 Hz. For continuous conduction, find the average value of load current for a firing angle delay of  $50^\circ$ . In case one of the four SCRs gets open circuited due to a fault, find the new value of average load current taking the output current as continuous. Sketch waveform for the new output voltage and indicate the conduction of various SCRs.

**Solution:**

$$V_0 = \frac{2V_m}{\pi} \cos \alpha = \frac{2\sqrt{2} \cdot 230}{\pi} \cos 50^\circ = 133.084 \text{ V or } 133.1037 \text{ V}$$

$$I_0 = \frac{V_0 - E}{R} = \frac{133.1037 - 60}{6} = 12.181 \text{ A or } 12.184 \text{ A}$$



Suppose SCR  $T_3$  is damaged and is open circuited. With this, output voltage waveform  $V_0$  is as shown in Figure. Initially, suppose  $T_1, T_2$  are conducting from  $\alpha$  to  $\pi + \alpha$ .

At  $\omega t = \pi + \alpha$ , when  $T_3, T_4$  are gated, only  $T_4$  is turned on and as a result, load current freewheeling through  $T_1, T_4$  is zero till  $T_1, T_2$  are triggered again at  $\omega t = 2\pi + \alpha$ . For this waveform, average output voltage is given by

$$V_0 = \frac{1}{2\pi} \int_{\alpha}^{\pi+\alpha} V_m \sin \omega t d(\omega t) = \frac{V_m}{\pi} \cos \alpha = \frac{\sqrt{2.230}}{\pi} \cos 50^\circ = 61.552 \text{ V}$$

$$I_0 = \frac{66.552 - 60}{6} = 1.0903 \text{ A or } 1.0919 \text{ A}$$

It is seen that load current is reduced radically with one SCR getting open circuited. It is also observed that thyristor  $T_1$  remains on.

## 6.11 Inverter Mode of Operation

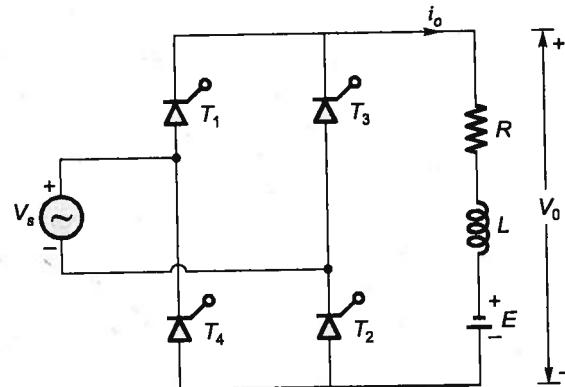


Figure-6.14

- If the load circuit emf  $E$  is reversed and with  $\alpha > 90^\circ$ ; then this dc source  $E$  will feed power back to ac source.

**NOTE:** This mode of operation of a converter with  $\alpha > 90^\circ$  is known as inverter operation.

- If  $\alpha > 90^\circ$  average output voltage is negative, current is positive so the average power would be negative. The net power flows from dc load to ac source. This operation is known as line commutated inverter.
- Regenerative braking employs the principle of line commutated inverter.
- During 0 to  $\alpha$ , ac source voltage  $V_s$  is positive but ac source current is negative, power therefore flows from dc source to ac source. From  $\alpha$  to  $\pi$ , both  $V_s$  and  $i_s$  are positive, power therefore flows from ac source to dc source. But the net power flow is from dc source to ac source.
- In converter operation, the average value of output voltage  $V_0$  must be greater than load circuit emf  $E$ . During inverter operation, load circuit emf when inverted to ac must be more than ac supply voltage.
- In both converter and inverter modes, thyristor must be forward biased and current through SCRs must flow in the same direction as these are unidirectional devices. This is the reason for output current  $i_o$  is positive.

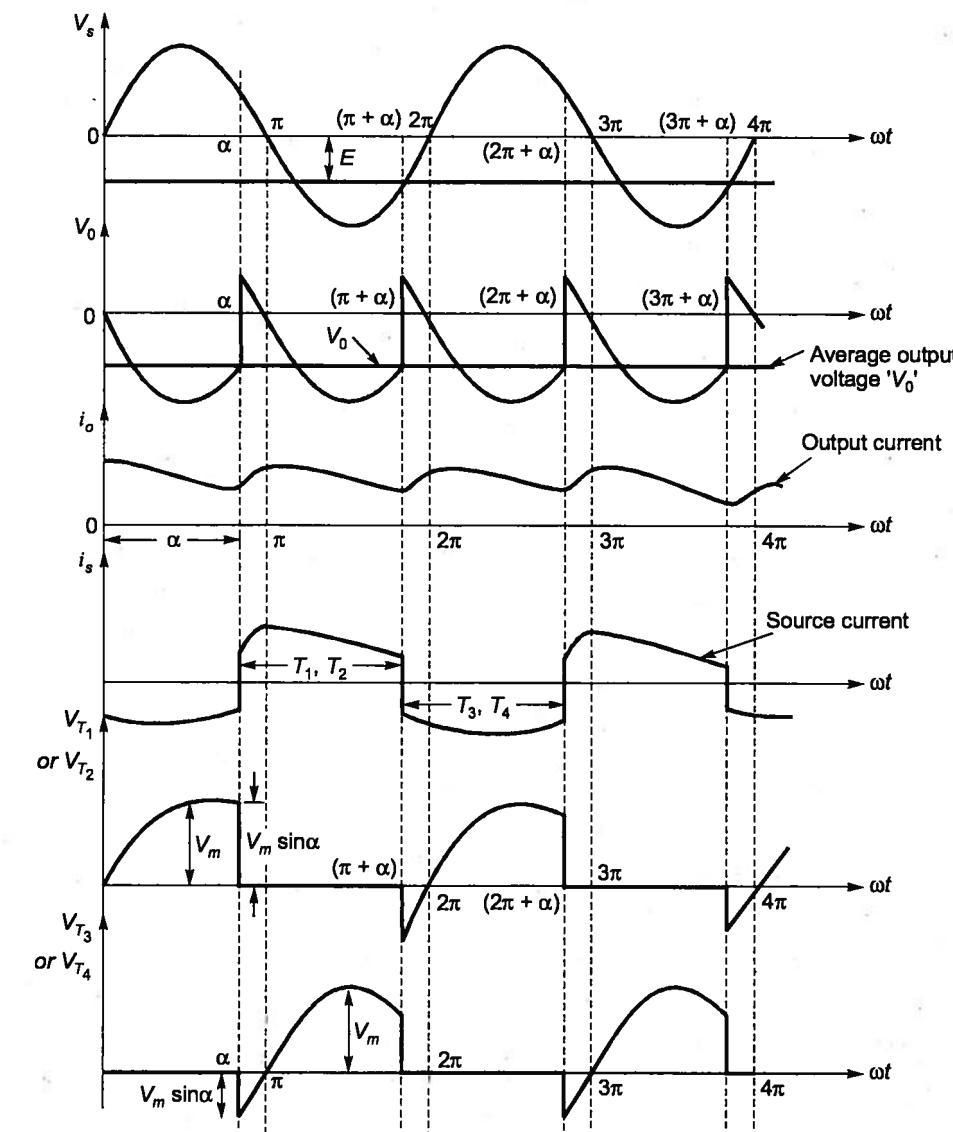


Figure-6.15

- The circuit turn-off time for both converter and inverter operations is given by

$$t_c = \frac{\pi - \alpha}{\omega} \text{ (sec)}$$

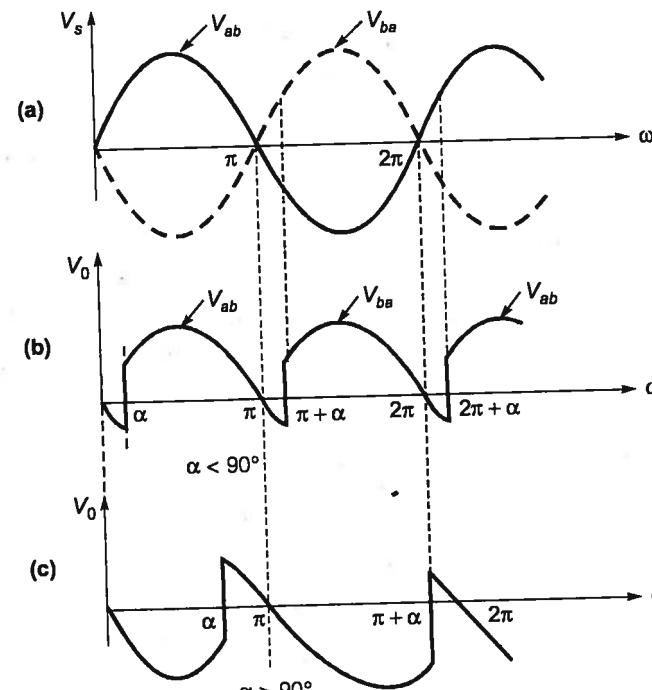
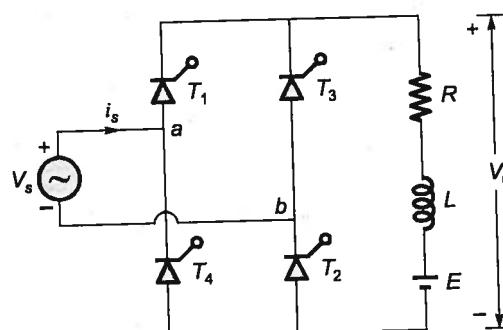
- Following conditions are to be satisfied to achieve regenerative braking

1.  $\alpha > 90^\circ$
2.  $E = \text{Negative}$
3.  $E > V_0$

**NOTE:**  $E$  in the motor can be made negative either by making the field flux to be negative (or) speed of rotation to be negative.

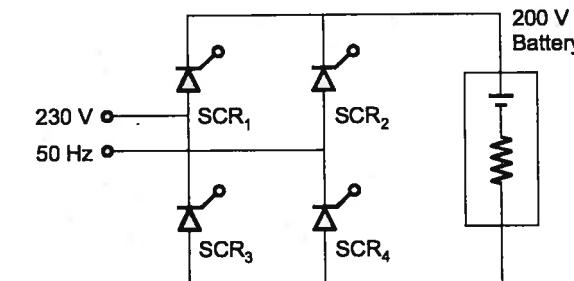
**Example-6.13** Show that a fully controlled 1-phase AD-DC bridge converter can operate in two quadrants.

**Solution:**



- Average value of output voltage  $V_0 = \frac{2V_m}{\pi} \cos \alpha$
- In figure (b),  $\alpha < 90^\circ$ ,  $V_0$  is positive, and net power flow is from ac source to dc load. This mode of operation is converter operation.
- In figure (c),  $\alpha > 90^\circ$ ,  $V_0$  is negative. If load circuit emf  $E$  is reversed, this source  $E$  will feed power back to ac supply. This mode of operation is called line-commutated inverter.

**Example-6.14** A single-phase bridge converter is used to charge a battery of 200 V having an internal resistance of  $2\Omega$  as shown in figure. The SCRs are triggered by a constant dc signal. If SCR 2 gets open circuited, what will be the average charging current?



- (a) 23.8 A  
(c) 11.9 A

- (b) 15 A  
(d) 3.54 A

**Solution:** (c)

$T_1$  and  $T_4$  gets forward biased, when

$$V_m \sin \theta_1 \leq E$$

$I_{avg}$  = (average current)

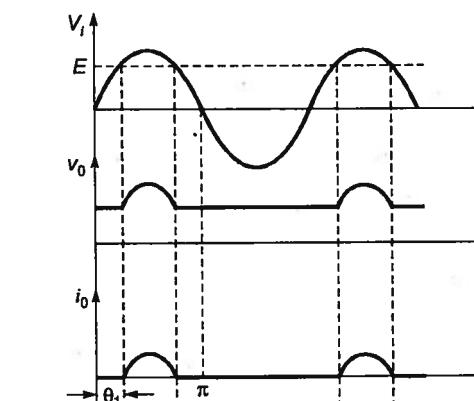
$$= \frac{1}{2\pi R} \int_{\theta_1}^{\pi - \theta_1} (V_m \sin \omega t - E) d\theta$$

$$\therefore I_0(\text{avg}) = \frac{1}{2\pi R} [2 V_m \cos \theta - E(\pi - 2\theta_1)]$$

$$= \frac{1}{2\pi \times 2} [2 \times (230 \times \sqrt{2}) \cos \theta_1 - 200(\pi - 2 \times 0.66)]$$

$$\text{where, } \theta_1 = \sin^{-1}\left(\frac{E}{V_m}\right) = \sin^{-1}\left(\frac{200}{230 \times \sqrt{2}}\right) = 37.943^\circ = 0.66 \text{ rad}$$

$$\therefore I_0(\text{avg}) = \frac{1}{2\pi \times 2} [2\sqrt{2} \times 230 \cos 38^\circ - 200(\pi - 2 \times 0.66)] = 11.873 \text{ A}$$



## 6.12 1-Φ Fullwave Semi-converter with RLE Load (or) 1-Φ Full wave Half Controlled Rectifier with Free Wheeling Diode

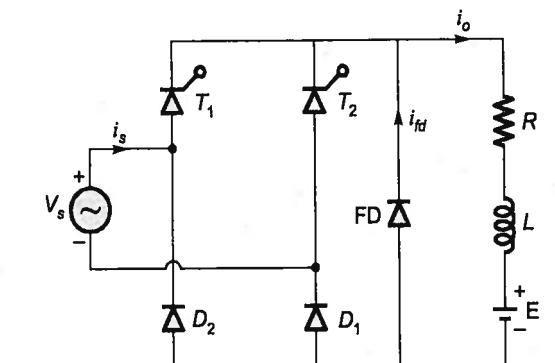


Figure-6.16

- After  $\omega t = 0$ , thyristor  $T_1$  is forward biased only when source voltage  $V_m \sin \omega t$  exceeds  $E$ . Thus,  $T_1$  is triggered at a firing angle  $\alpha$  such that  $V_m \sin \alpha > E$ .
- With  $T_1$  on load gets connected to source through  $T_1$  and  $D_1$ .

- Load current  $i_o$  flows through RLE  $\rightarrow D_1 \rightarrow V_s \rightarrow T_1 \rightarrow$  RLE. As SCR  $T_1$  is reverse biased the output current  $i_o$  flows through freewheeling diode.
- During negative half cycle of the source,  $T_2$  will be forward biased only when source voltage is more than  $E$ . At  $\omega t = \pi + \alpha$ , source voltage exceeds  $E$ ,  $T_2$  is therefore triggered. Output current flows through  $V_s \rightarrow T_2 \rightarrow$  RLE  $\rightarrow D_2 \rightarrow V_s$ .
- After  $\omega t = 2\pi$ , FD is again forward biased and output current freewheels through FD.
- During the interval  $\alpha$  to  $\pi$ ,  $T_1$  and  $D_1$  conduct and the energy delivery by ac source is partially stored in inductor  $L$ , partially stored as electrical energy in load circuit emf  $E$  and partially dissipated as heat in  $R$ . During the freewheeling period  $\pi$  to  $(\pi + \alpha)$ , energy stored in inductor is recovered and is partially dissipated in  $R$  and partially added to the energy stored in load emf  $E$ .

**NOTE:** No energy is fed back to the source during freewheeling period.

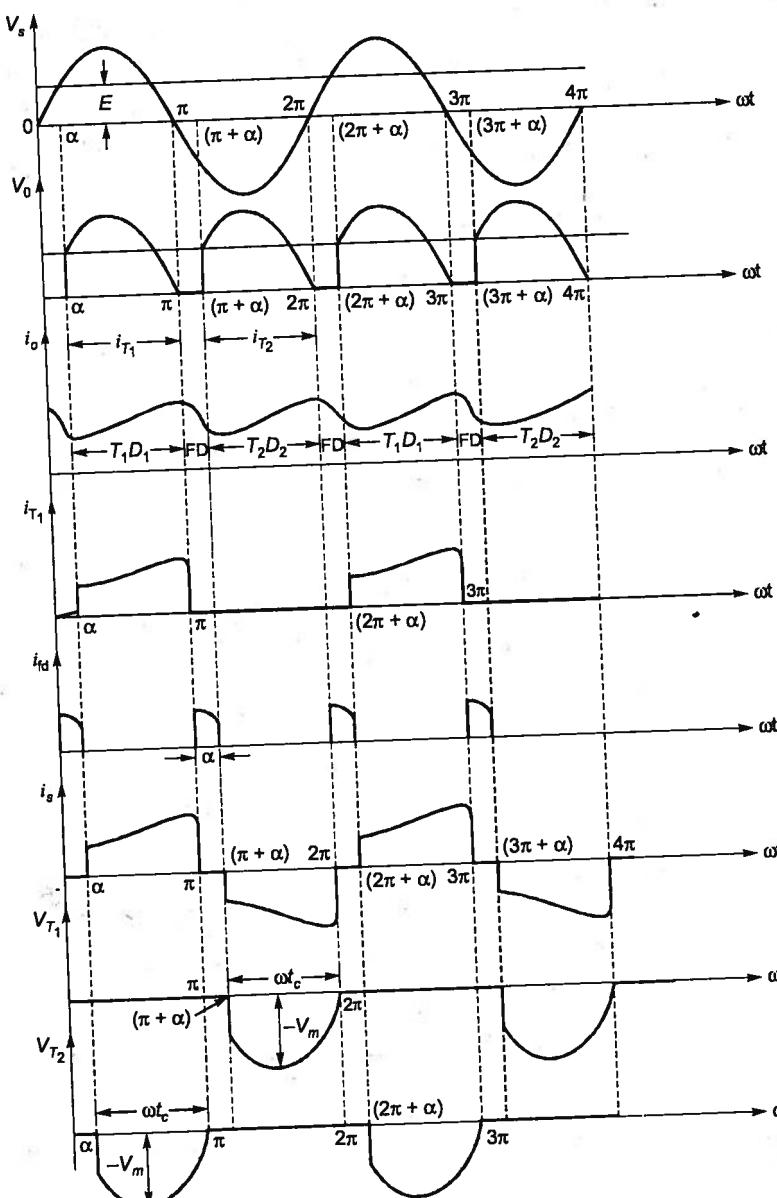


Figure-6.17

The average output voltage =  $V_0$

$$V_0 = \frac{1}{\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \cdot d(\omega t)$$

$$V_0 = \frac{V_m}{\pi} (1 + \cos \alpha)$$

- Rms value of output voltage is,  $V_{or} = \sqrt{\frac{1}{\pi} \int_{\alpha}^{\pi} V_m^2 \sin^2(\omega t) \cdot d(\omega t)}$

$$V_{or} = V_s \sqrt{\left[ \frac{1}{\pi} \left\{ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right\} \right]}$$

→ **Example-6.15** A half-controlled single-phase bridge rectifier is supplying an R-L load. It is operated at a firing angle  $\alpha$  and the load current is continuous. The fraction of cycle that the freewheeling diode conduct is

(a)  $\frac{1}{2}$

(c)  $\frac{\alpha}{2\pi}$

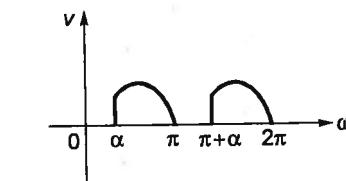
(b)  $\left(1 - \frac{\alpha}{\pi}\right)$

(d)  $\frac{\alpha}{\pi}$

**Solution:** (d)

Freewheeling diode conducts for  $2\alpha$  over complete cycle

$$\therefore \text{Fraction} = \frac{2\alpha}{2\pi} = \frac{\alpha}{\pi}$$



**Example-6.17** A single-phase semiconductor is operated from a 50 Hz, 240 V ac source. If a resistive load of 100 ohm is connected at the dc terminals of the converter and the average output voltage is 25% of the maximum possible average output voltage, calculate the firing delay angle and the average and r.m.s. load currents.

**Solution:**

The average output voltage of 1-φ semiconductor

$$V_0 = \frac{V_m}{\pi} (1 + \cos \alpha)$$

Maximum possible value of  $V_0 = \frac{2V_m}{\pi}$  for  $\alpha = 0$

$$0.25 \times \left( \frac{2V_m}{\pi} \right) = \frac{V_m}{\pi} (1 + \cos \alpha)$$

$$1 + \cos \alpha = 0.5 \Rightarrow \cos \alpha = -0.5$$

$$\alpha = 120^\circ$$

Average load current,

$$I_0 = \frac{V_0}{R} = \frac{V_m}{\pi R} (1 + \cos \alpha) = \frac{\sqrt{2} V_s}{\pi R} (1 + \cos \alpha)$$

$$= \frac{\sqrt{2} \times 240}{\pi \times 100} \times (1 + \cos 120^\circ) = 0.54 \text{ Amp.}$$

$$\text{Rms load current } I_{or} = \frac{V_{or}}{R} = \frac{V_s}{R} \left[ \frac{1}{\pi} \left\{ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right\} \right]^{1/2}$$

$$= \frac{240}{100} \times \left[ \frac{1}{\pi} \times \left\{ \left( \pi - \frac{2\pi}{3} \right) + \frac{\sin 240}{2} \right\} \right]^{1/2} = 1.06 \text{ Amp.}$$

Comparison between 1-φ full converter and 1-φ semiconverter regarding to average output voltage ( $V_0$ )

$V_0$  of full-converter is,

$$V_0 = \frac{2V_m}{\pi} (\cos \alpha)$$

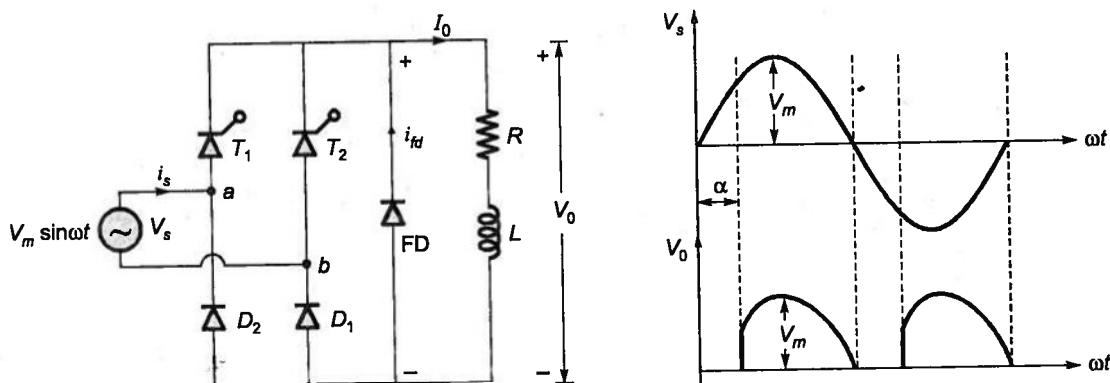
$V_0$  of semi-converter is,

$$V_0 = \frac{V_m}{\pi} (1 + \cos \alpha)$$

**Example - 6.18** A single phase semiconductor (using two SCR's and two diodes) is supplying dc voltage to a RL load. A free wheeling diode is connected across the load. Find expressions for the average and rms load voltages in terms of firing angle  $\alpha$ . Also define input power factor.

**Solution:**

During the interval  $\alpha$  to  $\pi$ ,  $T_1$  and  $D_1$  conducts and ac source delivers energy to the load circuit. This energy is partially stored in inductance  $L$  and partially dissipated as heat in  $R$ . During the free wheeling period  $\pi$  to  $(\pi + \alpha)$ , energy stored in inductance is recovered and dissipated in  $R$ .



The average load voltage,

$$V_0 = \frac{1}{\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \cdot d(\omega t) = \frac{V_m}{\pi} (1 + \cos \alpha)$$

The rms load voltage,

$$V_{or}^2 = \frac{1}{\pi} \int_{\alpha}^{\pi} V_m^2 \sin^2 \omega t \cdot d(\omega t) = \frac{V_m^2}{2\pi} \left[ \omega t - \frac{\sin 2\omega t}{2} \right]_{\alpha}^{\pi}$$

$$= \frac{V_s^2}{\pi} \left[ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right]$$

$$V_{or} = V_s \left[ \frac{1}{\pi} \left\{ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right\} \right]^{1/2}$$

$$\text{Output power} = V_0 I_0 = \frac{V_m}{\pi} (1 + \cos \alpha) I_0$$

Assuming  $I_0$  to be ripple free,

$$\text{rms input current} = I_{or} = \sqrt{\frac{\pi - \alpha}{\pi}} \cdot I_0$$

$$\text{Input power factor} = \frac{\text{Output power}}{\text{Input VA}} = \frac{V_0 I_0}{V_{or} I_{or}}$$

$$= \frac{\frac{V_m}{\pi} (1 + \cos \alpha) \cdot I_0}{V_s \cdot \sqrt{\frac{\pi - \alpha}{\pi}} \cdot I_0}$$

$$= \frac{\sqrt{2} \cdot V_s}{V_s \cdot \sqrt{\frac{\pi - \alpha}{\pi}}} = \frac{2}{\pi(\pi - \alpha)} (1 + \cos \alpha)^{1/2}$$

The graph between output voltage of the rectifier and firing angle

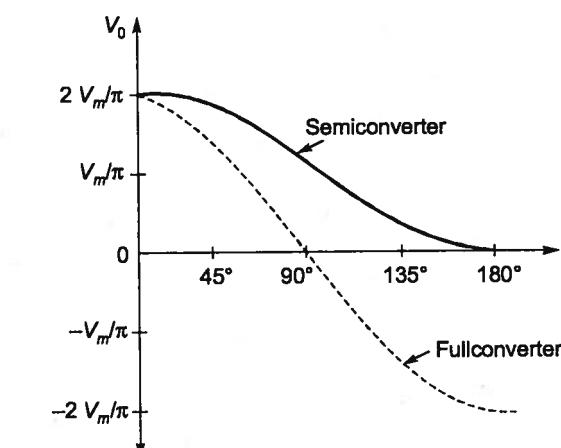
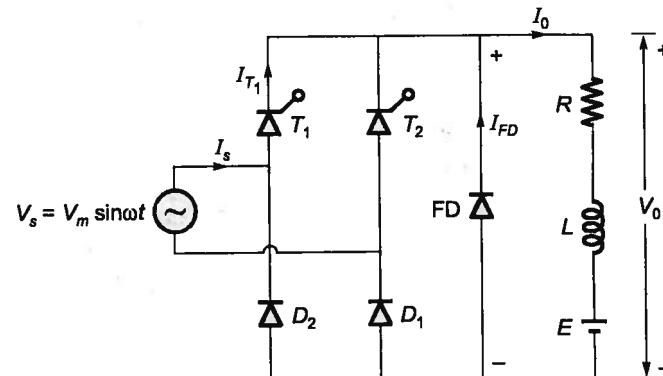


Figure-6.18

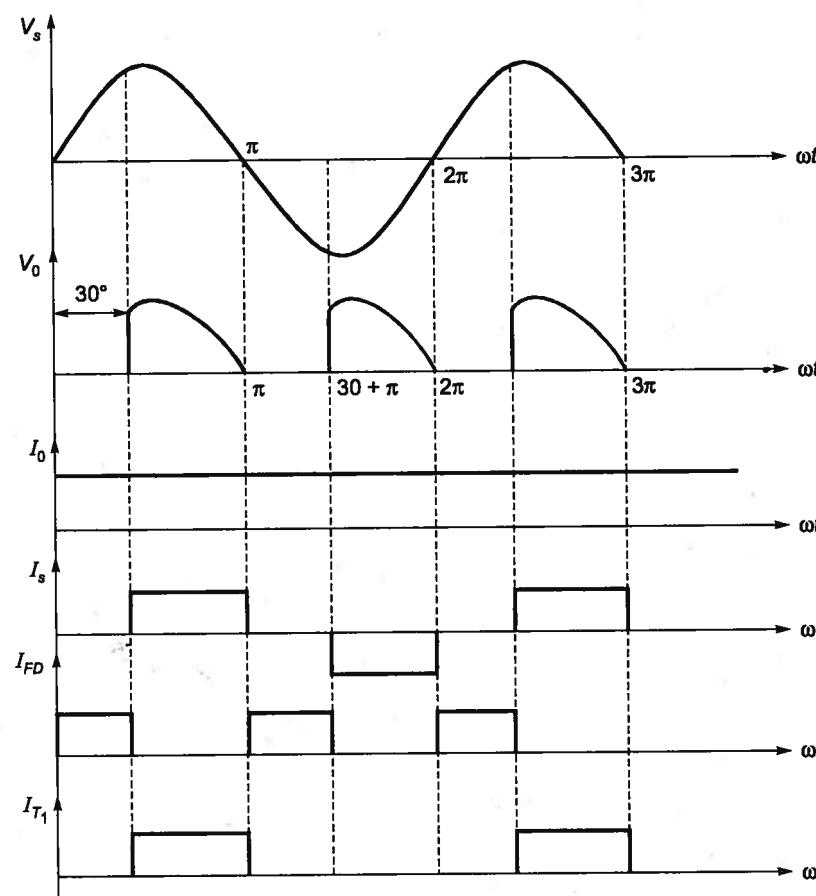
The circuit turn-off time of the semi converter is  $t_c = \frac{\pi - \alpha}{\omega}$  sec.

**Example - 6.19** A single-phase semi converter feeds RLE load such that load current is constant for a firing angle of  $30^\circ$ . Sketch waveforms for source voltage  $V_s$ , load voltage  $V_0$ , load current  $I_0$ , source current  $I_s$ , one thyristor current and free-wheeling diode current for firing angle  $\alpha = 30^\circ$ . Prove that input power factor for the semiconverter for  $\alpha = 90^\circ$  is 0.63662.

**Solution:**



A single-phase semiconverter



For single phase semiconverter, average output voltage

$$V_0 = V_t = \frac{V_m}{\pi} (1 + \cos \alpha)$$

$$\text{Rms value of source current } I_{sr} = I_0 \sqrt{\frac{\pi - \alpha}{\pi}}$$

and input power factor for ( $\alpha = 90^\circ$ )

$$\text{Input power factor} = \frac{V_t \times I_0}{V_s \times I_{sr}} = \frac{\frac{V_m}{\pi} [1 + \cos 90] \times I_0}{\left(\frac{V_m}{\sqrt{2}}\right) \times \sqrt{\frac{\pi/2}{\pi}} \times I_0} = \frac{2}{\pi} = 0.63662$$

**Example - 6.20** A single-phase semiconverter using two SCRs and two diodes is supplying d.c. voltage to RLE (Resistance, Inductance, Battery) load. A free wheeling diode is connected across the load. Draw the circuit diagram of the semiconverter and show the region of converter operation. Draw waveforms for the input voltage, output voltage, input current and current through the SCRs and diodes. Derive expressions for average output voltage and rms output voltage. (Assume highly inductive load).

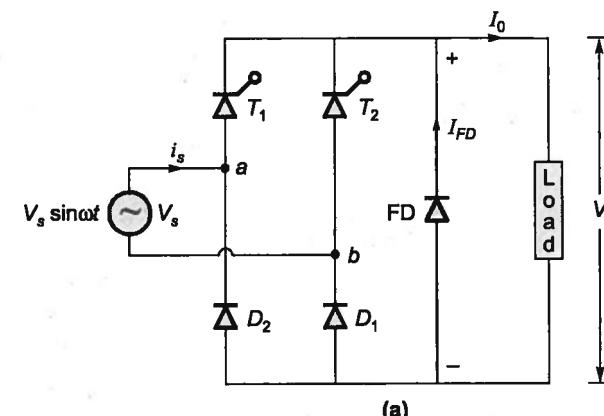
**Solution:**

Explanation related to the above example.

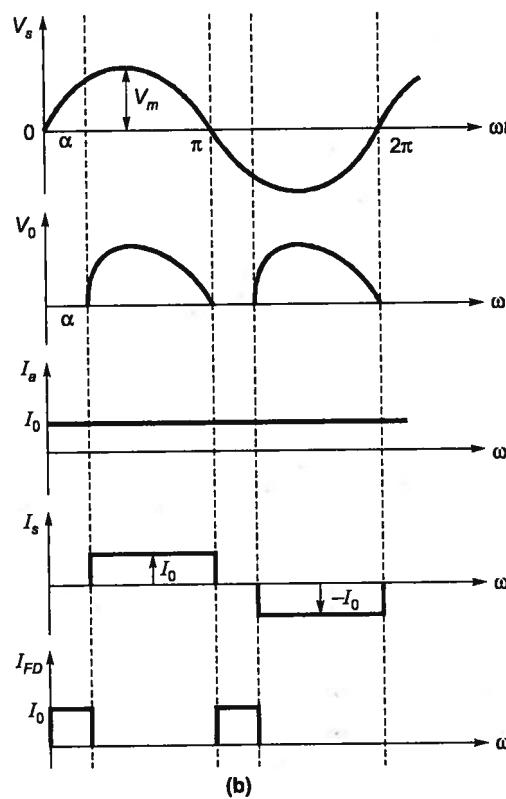
**Example - 6.21** A semi converter is connected to a 240 V 50 Hz supply. The load current  $I_a$  can be assumed to be continuous and its ripple current is negligible. Calculate the harmonic factor of input current for  $\alpha = \pi/2$ . Derive all the relevant formulae used using Fourier series analysis. Obtain also expressions for rms value of supply current and rms value of fundamental current in terms of  $I_a$  and  $\alpha$ .

**Solution:**

1-φ semiconverter circuit is shown in figure (a).



- The load current is assumed to be continuous and ripple free.
- The various waveforms  $V_s$ ,  $V_0$ ,  $I_a$  and  $I_s$  are shown in figure (b).

**Single-phase Semiconverter:**

The instantaneous input current  $i_s(t)$  can be expressed in Fourier series as:

$$i_s(t) = a_0 + \sum_{n=1,2,3}^{\infty} (a_n \cos n\omega t + b_n \sin n\omega t)$$

where,

$$a_0 = \frac{1}{2\pi} \int_0^{2\pi} i_s(t) d(\omega t)$$

$$a_n = \frac{1}{\pi} \int_0^{2\pi} i_s(t) \cdot \cos n\omega t \cdot d(\omega t)$$

and

$$b_n = \frac{1}{\pi} \int_0^{2\pi} i_s(t) \cdot \sin n\omega t \cdot d(\omega t)$$

$$a_0 = \frac{1}{2\pi} \left[ \int_{\alpha}^{\pi} I_0 \cdot d(\omega t) - \int_{\pi+\alpha}^{2\pi} I_a \cdot d(\omega t) \right] = 0$$

$$a_n = \frac{1}{\pi} \left[ \int_{\alpha}^{\pi} I_0 \cos n\omega t \cdot d(\omega t) - \int_{\pi+\alpha}^{2\pi} I_a \cos n\omega t \cdot d(\omega t) \right]$$

$$= \frac{I_0}{n\pi} \left[ |\sin n\omega t|_{\alpha}^{\pi} - |\sin n\omega t|_{\pi+\alpha}^{2\pi} \right]$$

$$= -\frac{2I_0}{n\pi} \sin n\alpha \quad \text{for } n = 1, 3, 5 \dots$$

= 0 ..... for  $n = 2, 4, 6 \dots$

$$b_n = \frac{1}{\pi} \left[ \int_{\alpha}^{\pi} I_0 \sin n\omega t \cdot d(\omega t) - \int_{\pi+\alpha}^{2\pi} I_a \sin n\omega t \cdot d(\omega t) \right]$$

$$= \frac{2I_0}{n\pi} (1 + \cos n\alpha) \quad \text{for } n = 1, 3, 5 \dots$$

= 0 ..... for  $n = 2, 4, 6 \dots$

$$C_n = \left[ \left( -\frac{2I_0}{n\pi} \sin n\alpha \right)^2 + \left( \frac{2I_0}{n\pi} (1 + \cos n\alpha) \right)^2 \right]^{1/2} = \frac{2\sqrt{2}I_0}{n\pi} (1 + \cos n\alpha)^{1/2}$$

$$\text{as we know, } 1 + \cos\theta = \frac{2\cos^2 \frac{n\theta}{2}}{2}$$

$$C_n = \frac{2\sqrt{2}I_0}{n\pi} \left[ 2\cos^2 \frac{n\alpha}{2} \right]^{1/2} = \frac{4I_0}{n\pi} \cos \frac{n\alpha}{2}$$

$$\theta_n = \tan^{-1} \left( \frac{a_n}{b_n} \right) = \tan^{-1} \left[ -\frac{\sin n\alpha}{1 + \cos n\alpha} \right] = \tan^{-1} \left[ -\frac{2\sin \frac{n\alpha}{2} \cdot \cos \frac{n\alpha}{2}}{2\cos^2 \frac{n\alpha}{2}} \right] = -\frac{n\alpha}{2}$$

Hence,

$$i_s(t) = \sum_{n=1,3,5}^{\infty} \frac{4I_0}{n\pi} \cos \frac{n\alpha}{2} \cdot \sin \left( n\omega t - \frac{n\alpha}{2} \right)$$

Rms value of  $n^{\text{th}}$  harmonic input current,

$$I_{sn} = \frac{4I_0}{\sqrt{2}n\pi} \cos \frac{n\alpha}{2} = \frac{2\sqrt{2}}{n\pi} I_0 \cdot \cos \frac{n\alpha}{2}$$

Hence, Rms value of the fundamental current,

$$I_{sl} = \frac{2\sqrt{2}}{n\pi} I_0 \cdot \cos \frac{\alpha}{2} \quad \text{for } n = 1$$

Rms value of total input current,

$$I_s = \left[ \frac{I_0^2 (\pi - \alpha)}{\pi} \right]^{1/2} = I_0 \left[ \frac{\pi - \alpha}{\pi} \right]^{1/2}$$

$$CDF = \frac{I_{sl}}{I_s} = \left( \frac{2\sqrt{2}}{\pi} I_0 \cos \frac{\alpha}{2} \right) \times \left( \frac{\sqrt{\pi}}{I_0 \sqrt{\pi - \alpha}} \right) = \frac{2\sqrt{2} \cos \frac{\alpha}{2}}{\sqrt{\pi(\pi - \alpha)}}$$

$$\text{Harmonic factor} = \left[ \frac{1}{CDF^2} - 1 \right]^{1/2} = \left[ \frac{\pi(\pi - \alpha)}{8\cos^2 \frac{\alpha}{2}} - 1 \right]^{1/2} = \left[ \frac{\pi(\pi - \alpha)}{4(1 + \cos \alpha)} - 1 \right]^{1/2}$$

Hence, harmonic factor of input current for  $\alpha = \pi/2$

$$= \left[ \frac{\pi(\pi - \pi/2)}{4(1 + \cos \pi/2)} - 1 \right]^{1/2} = 0.4834$$

**NOTE:** A 1- $\phi$  semi-converter, employing one SCR and one diode in each leg is called single phase symmetrical semi-converter (or) 1- $\phi$  two pulse symmetrical semi-converter.

It is also called as 1- $\phi$  Half controlled symmetrical converter.

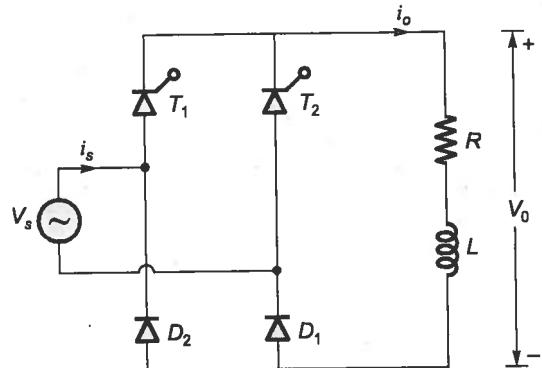


Figure-6.19

**NOTE:** If two SCRs in one leg and two diodes in the other leg, is called single phase asymmetrical semi-converter (or) 1- $\phi$  two pulse asymmetrical semi-converter.

It is also called as, 1- $\phi$  Half controlled asymmetrical converter.

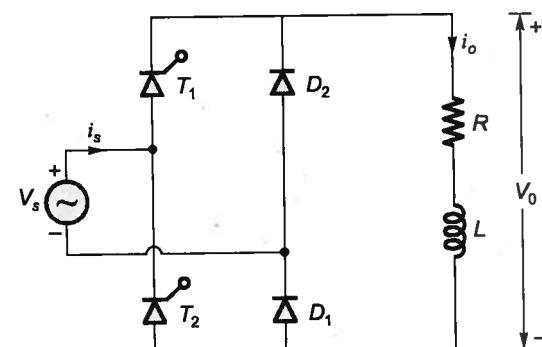


Figure-6.20

#### Advantage of 1- $\phi$ Semi-converter over 1- $\phi$ Full-converter

- Higher value of dc output voltage.
- 1- $\phi$  semiconverter requires two SCRs and three (or two) diodes but a 1- $\phi$  full converter needs four SCRs. 1- $\phi$  semi-converter circuits are therefore, cheaper.
- Freewheeling action in semi-converter circuits render better power factor than its value in full-converter circuits.
- Performance parameters of semi-converter circuits are superior than their corresponding values in full converter circuits.

**NOTE:** Disadvantage of 1- $\phi$  semi-converter is it offers only one quadrant operation, whereas 1- $\phi$  full-converter can furnish two quadrant operation.

**Example - 6.22** Why input power factor of a single-phase half-controlled bridge-rectifier is higher than that for a fully-controlled bridge-rectifier supplying an  $RL$  load for the same firing angle?

**Solution:**

Input power factor of 1- $\phi$  half-bridge rectifier is higher than that for a fully-controlled bridge-rectifier of  $RL$  load for the same firing angle because some energy is returned by the inductor to source in a fully-controlled bridge rectifier. So net power delivered to load will decrease.

Where, Power factor of input supply = 
$$\frac{\text{Supplied power to load}}{\text{Source volt ampere}}$$

For a 1- $\phi$  full-bridge converter, during the interval  $\pi$  to  $(\pi + \alpha)$  or  $(\pi + \alpha)$  to  $\beta$ ) ' $V_s$ ' is negative and ' $I_s$ ' is positive. So energy stored in  $L$  is returned to the supply while in case 1- $\phi$  half-controlled converter energy stored in  $L$  is delivered to  $R$  through the free wheeling diode (FD).

**Example - 6.23** Statement (I): The performance of a phase controlled converter is degraded for large values of firing angle  $\alpha$ .

Statement (II): The output voltage is reduced for large values of  $\alpha$ .

- Both Statement (I) and Statement (II) are individually true and Statement (II) is the correct explanation of Statement (I).
- Both Statement (I) and Statement (II) are individually true but Statement (II) is not the correct explanation of Statement (I).
- Statement (I) is true but Statement (II) is false.
- Statement (I) is false but Statement (II) is true.

**Solution: (a)**

As the output voltage of phase controlled converter depends on firing angle (decreases with increase in  $\alpha$ ), the performance of converter degraded for large value of  $\alpha$ .

#### 6.13 3- $\phi$ Controlled Half Wave Rectifier

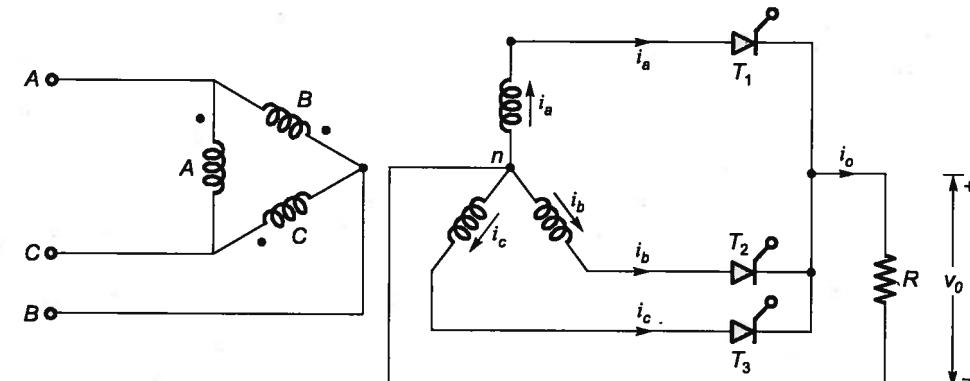


Figure-6.21 : 3- $\phi$  Halfwave rectifier feeding R-load

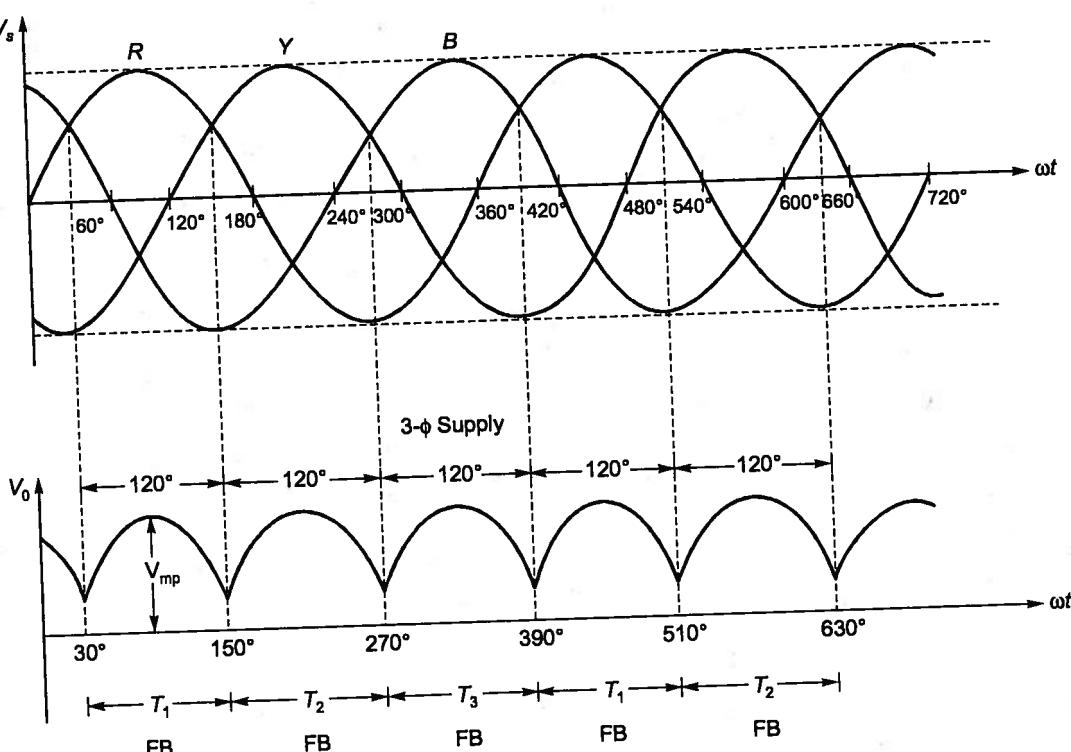


Figure-6.22

- If firing angle is zero degrees, SCR \$T\_1\$ would begin conducting from \$\omega t = 30^\circ\$ to \$150^\circ\$. \$T\_2\$ from \$\omega t = 150^\circ\$ to \$\omega t = 270^\circ\$ and \$T\_3\$ from \$\omega t = 270^\circ\$ to \$390^\circ\$.
- Operation of this converter is now described for \$\alpha < 30^\circ\$ and for \$\alpha > 30^\circ\$.

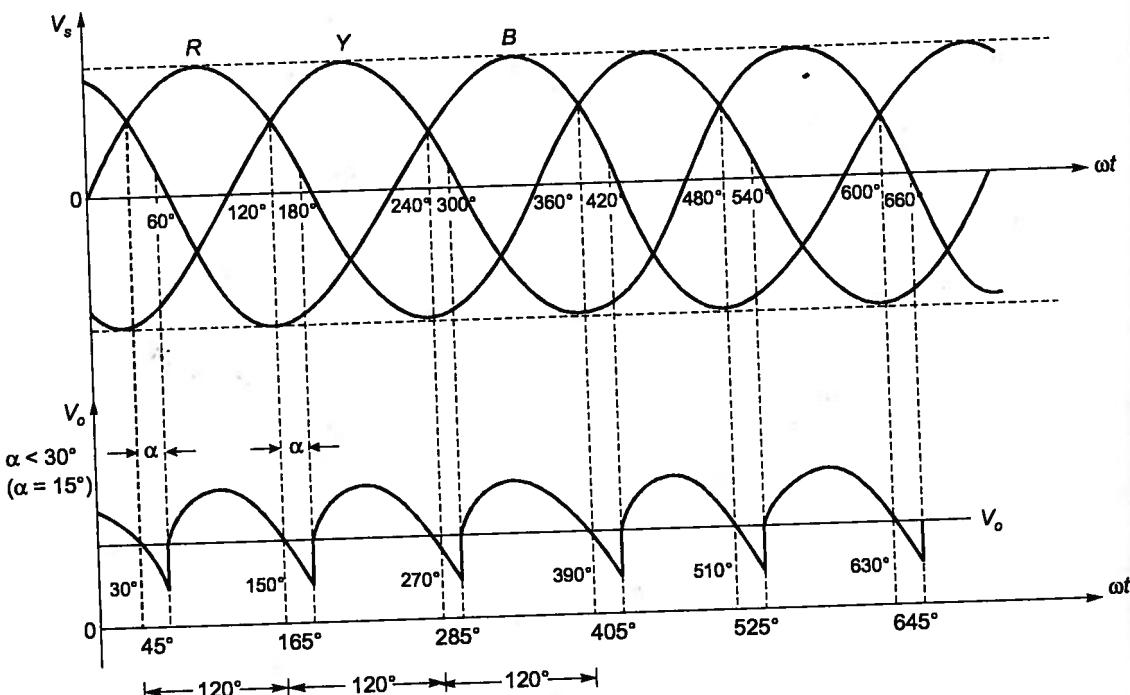


Figure-6.23

**Firing Angle = \$\alpha < 30^\circ\$**

- The output voltage waveform \$V\_0\$ for firing angle less than \$30^\circ\$ (\$\alpha = 15^\circ\$) is sketched. Where \$T\_1\$ conducts from \$\omega t = (30^\circ + \alpha)\$ to \$\omega t = (150^\circ + \alpha)\$ and \$T\_2\$ from \$(150^\circ + \alpha)\$ to \$(270^\circ + \alpha)\$ and so on. Each SCR conducts for \$120^\circ\$.
- Average value of output voltage,

$$V_0 = \frac{3}{2\pi} \int_{\frac{\pi}{6}+\alpha}^{\frac{5\pi}{6}+\alpha} V_{mp} \sin \omega t d(\omega t)$$

$$V_0 = \frac{3V_{mp}}{2\pi} \left( \cos\left(\frac{\pi}{6} + \alpha\right) - \cos\left(\frac{5\pi}{6} + \alpha\right) \right)$$

$$\cos A - \cos B = 2 \sin \frac{A+B}{2} \sin \frac{B-A}{2}$$

$$= \frac{3V_{mp}}{\pi} \sin\left(\frac{\pi}{2} + \alpha\right) \sin\left(\frac{2\pi}{3}\right)$$

$$V_0 = \frac{\sqrt{3} \cdot 3 V_{mp}}{2\pi} \cos \alpha$$

$$V_0 = \frac{3V_{ml}}{2\pi} \cos \alpha$$

∴

where, \$V\_{mp}\$ = Maximum value of phase (line to neutral) voltage  
\$V\_{ml}\$ = Maximum value of line voltage = \$\sqrt{3} V\_{mp}\$

- Average load current, \$I\_0 = \frac{V\_0}{R}\$

$$I_0 = \frac{3V_{ml}}{2\pi R} \cos \alpha$$

- Rms value of output, or load voltage is

$$V_{or} = \left[ \frac{1}{T} \int_{\alpha+\frac{\pi}{6}}^{\frac{5\pi}{6}+\alpha} V_{mp}^2 \sin^2 \omega t d(\omega t) \right]^{1/2}$$

**Firing Angle \$\alpha > 30^\circ\$ (say \$\alpha = 45^\circ\$)**

When firing angle is more than \$30^\circ\$, \$T\_1\$ would conduct from \$30^\circ + \alpha\$ to \$180^\circ\$, \$T\_2\$ from \$(150^\circ + \alpha)\$ to \$300^\circ\$ and so on.

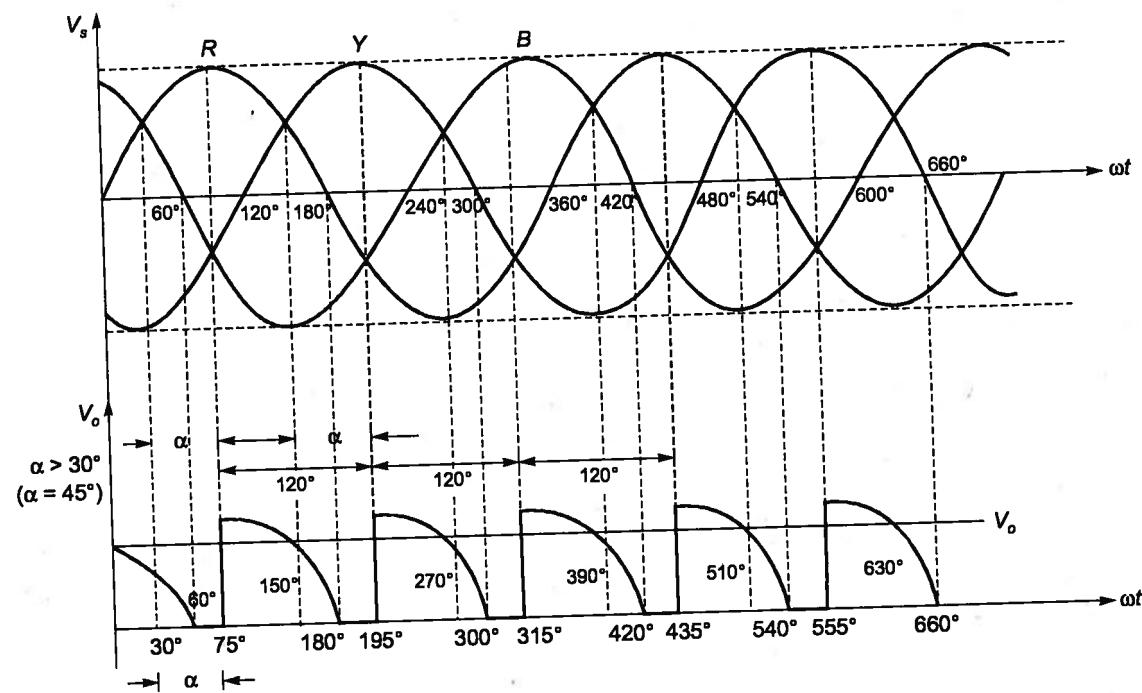


Figure 6.24

Average value of load voltage,

$$V_0 = \frac{3}{2\pi} \int_{\alpha+\frac{\pi}{6}}^{\pi} V_{mp} \sin \omega t d(\omega t) = \frac{3 V_{mp}}{2\pi} \left( -\cos \omega t \Big|_{\frac{\pi}{6}+\alpha}^{\pi} \right)$$

$$V_0 = \frac{3 V_{mp}}{2\pi} (1 + \cos(\alpha + 30^\circ))$$

Rms value of output voltage,

$$V_{or} = \sqrt{\frac{3}{2\pi} \int_{\alpha+\frac{\pi}{6}}^{\pi} V_{mp}^2 \sin^2 \omega t d(\omega t)} = \sqrt{\frac{3 V_{mp}^2}{4\pi} \left[ \left( \frac{5\pi}{6} - \alpha \right) + \frac{1}{2} \sin \left( \frac{2\pi}{6} + 2\alpha \right) \right]}$$

$$V_{or} = \frac{\sqrt{3} \cdot V_{mp}}{2\sqrt{\pi}} \left[ \left( \frac{5\pi}{6} - \alpha \right) + \frac{1}{2} \sin \left( 2\alpha + \frac{\pi}{3} \right) \right]^{1/2}$$

$$V_{or} = \frac{V_{ml}}{2\sqrt{\pi}} \left[ \left( \frac{5\pi}{6} - \alpha \right) + \frac{1}{2} \sin \left( 2\alpha + \frac{\pi}{3} \right) \right]^{1/2}$$

### 6.14 Three-Phase Halfwave Rectifier with R-L Load

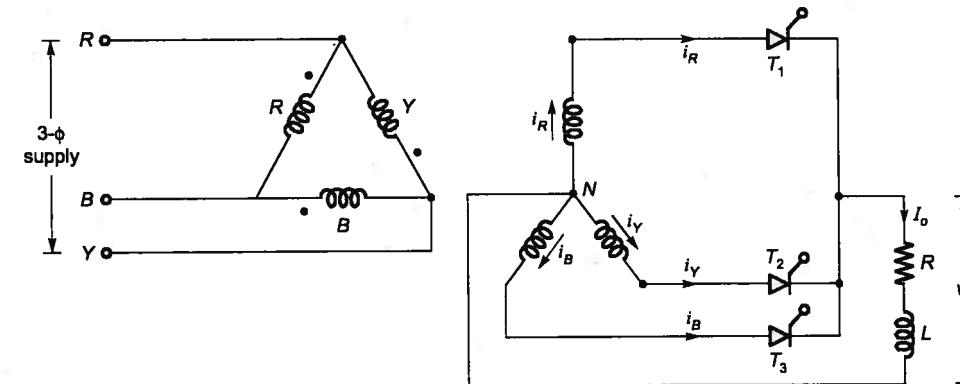


Figure 6.25

- For firing angles of
  - (i)  $30^\circ < \alpha < 90^\circ$  and (ii)  $90^\circ < \alpha < 180^\circ$ , this converter behaves differently
- $\alpha \Rightarrow 45^\circ$  say ( $30^\circ < \alpha < 90^\circ$ )
  - $T_1$  conducts from  $(30^\circ + \alpha)$  to  $(150^\circ + \alpha)$
  - $T_2$  conducts from  $(150^\circ + \alpha)$  to  $(270^\circ + \alpha)$
  - $T_3$  conducts from  $(270^\circ + \alpha)$  to  $(390^\circ + \alpha)$

At  $\omega t = \pi$ , phase voltage  $V_R$  is zero, but  $i_{T_1}$  (or  $i_R$ ) is not zero because of RL load. Therefore,  $T_1$  would continue conducting beyond  $\omega t = \pi$ .

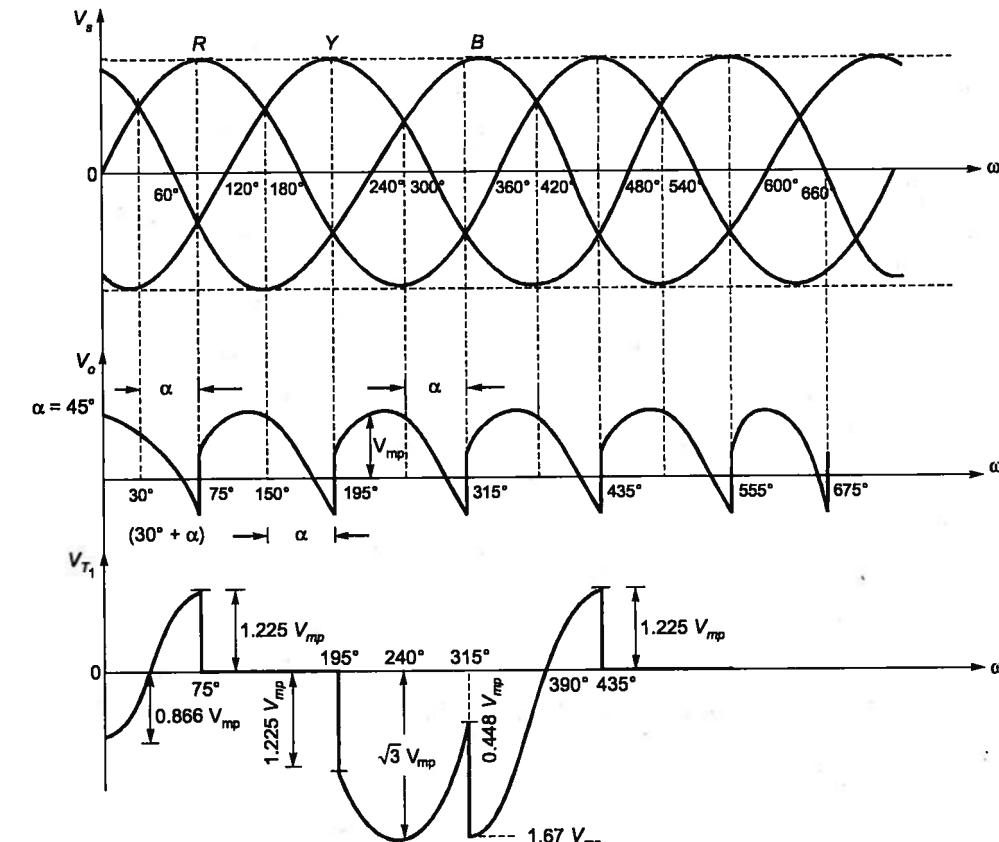


Figure 6.26

- When  $T_1$  is on,  $V_{T_1} = V_R - V_R = 0$  from  $\omega t = 75^\circ$  to  $195^\circ$   
when  $T_2$  is on,  $V_{T_1} = V_R - V_Y$  from  $\omega t = 195^\circ$  to  $315^\circ$  and  
when  $T_3$  is on,  $V_{T_1} = V_R - V_B$  from  $\omega t = 315^\circ$  to  $435^\circ$  and so on.  
If the firing angle is  $90^\circ < \alpha < 180^\circ$ .  
Let  $\alpha$  be  $165^\circ$ ,
- For  $\alpha > 90^\circ$ , 3- $\phi$  three pulse converter operates as a line commutated inverter which is possible only if the load circuit has a dc voltage source of reverse polarity.

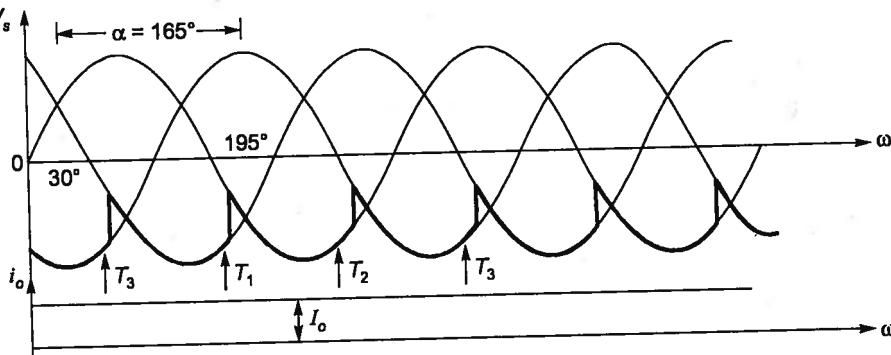


Figure 6.27

### 6.15 3- $\phi$ Full Converter (or) 3- $\phi$ Full wave Rectifier with R Load

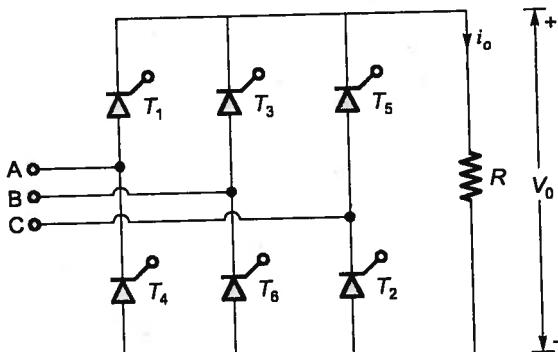


Figure 6.28

**NOTE:** The analysis of this rectifier is shown in the next example.

**Example - 6.24** A three-phase full converters is supplying a resistive load. Show that the average output voltage of the converter is given by

$$V_0 = \frac{3V_{ml}}{\pi} \cos \alpha \text{ for } 0 < \alpha < \frac{\pi}{3}$$

and

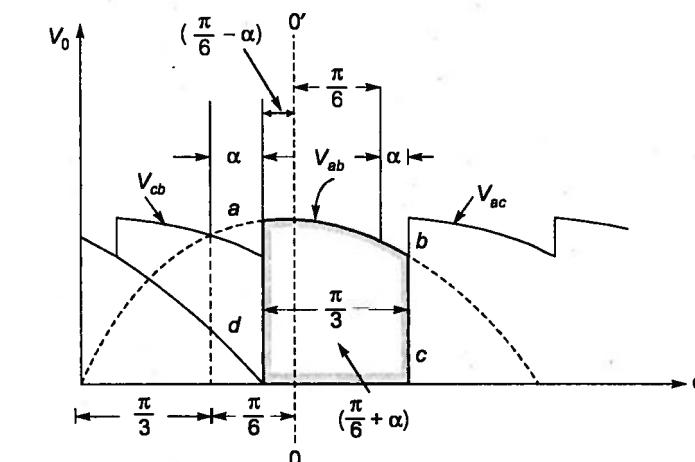
$$V_0 = \frac{3V_{ml}}{\pi} \left[ 1 + \cos \left( \alpha + \frac{\pi}{3} \right) \right] \text{ for } \frac{\pi}{3} < \alpha < \frac{2\pi}{3}$$

where

$V_{ml}$  = Maximum value of line voltage.

Also plot the output voltage waveform for  $\alpha = \frac{\pi}{2}$ , for the same converter.

**Solution:**



Average output voltage can be obtained by finding the dashed area abcd over periodic cycle with  $00'$  as the origin at the maximum value of  $V_{ab}$ ,  $V_0$  is given by

$$\begin{aligned} V_0 &= \frac{3}{\pi} \int_{-\left(\frac{\pi}{6}-\alpha\right)}^{\left(\frac{\pi}{6}+\alpha\right)} V_{ml} \cos \omega t \cdot d\omega t \\ &= \frac{3 V_{ml}}{\pi} \left[ \sin \left( \alpha + \frac{\pi}{6} \right) + \sin \left( \alpha - \frac{\pi}{6} \right) \right] = \frac{3 V_{ml}}{\pi} \cos \alpha \end{aligned}$$

For  $\alpha > \pi/3$ ,

$$\begin{aligned} V_0 &= \frac{3}{\pi} \int_{-\left(\frac{\pi}{6}-\alpha\right)}^{\pi/2} V_{ml} \cos \omega t \cdot d\omega t \\ &= \frac{3}{\pi} [V_{ml} \sin \omega t]_{-\left(\frac{\pi}{6}-\alpha\right)}^{\pi/2} = \frac{3 V_{ml}}{\pi} \left( 1 + \cos \left( \alpha + \frac{\pi}{3} \right) \right) \end{aligned}$$

**Example - 6.25** A three-phase full converter is supplying a purely resistive load at 300 V d.c. for  $0^\circ$  firing angle. The output voltage for  $90^\circ$  firing angle would be

- (a) 0 V (b) 40 V  
(c) 50 V (d) 100 V

**Solution:**

Average output voltage of 3- $\phi$  full converter,

$$V_0 = \frac{3V_{ml}}{\pi} \cos \alpha \quad \text{for } 0 < \alpha < \pi/3$$

For  $\alpha = 30^\circ$ ,

$$V_0 = 300$$

$$V_0 = \frac{3 V_{ml}}{\pi} \cos(30^\circ)$$

$$300 = \frac{3 V_{ml}}{\pi} \quad \dots(i)$$

Average output voltage of 3- $\phi$  full converter, for  $\frac{\pi}{3} < \alpha < \frac{2\pi}{3}$

$$V_0 = \frac{3V_{ml}}{\pi} \left[ 1 + \cos\left(\alpha + \frac{\pi}{3}\right) \right]$$

$$= 300 \times \left[ 1 + \cos\left(\frac{\pi}{2} + \frac{\pi}{3}\right) \right] = 40.19 \text{ volts}$$

Hence, option (b) 40 volts is correct.

**Example - 6.26** A 3-phase fully-controlled bridge converter with 415 V supply, 0.04  $\Omega$  resistance per phase and 0.25  $\Omega$  reactance per phase is operating in the inverting mode at a firing angle of 35°. Calculate the mean generator voltage when the current is level at 80 A. The thyristor voltage drop is 1.5 V.

**Solution:**

Power circuit diagram of a 3-phase full-converter reveals that source resistance  $r_s$  will lead to a voltage drop of  $2I_0r_s$ . Two thyristors, one from positive group and another from negative group, conduct together, therefore there will be a constant thyristor voltage drop of  $2V_T$ . The source reactance leads to overlap and its effect is taken care. By taking into consideration these voltage drops, the average, or mean, output voltage  $V_0$  in a 3-phase full-converter is given by

$$V_{ox} = \frac{3V_{ml}}{\pi} \cos\alpha - 2I_0r_s - 2V_T - \frac{3\omega L_s}{\pi} I_0$$

In case 3-phase full-converter is working in the inverting mode, then the load emf  $E$  or  $V_s$  (mean generator voltage in this example) can be obtained from the relation :

$$\frac{3V_{ml}}{\pi} \cos\alpha = -E + 2I_0r_s + 2V_T + \frac{3\omega L_s}{\pi} I_0$$

$$\therefore \frac{3\sqrt{2} \times 415}{\pi} \cos(180 - 35) = -E + 2 \times 80 \times 0.04 + 2 \times 1.5 + \frac{3 \times 0.25}{\pi} \times 80$$

or

$$\therefore E = 459.091 + 6.4 + 3 + 19.1 = 487.589 \text{ V}$$

Mean generator voltage =  $E = 487.589 \text{ V}$ .

**Example - 6.27** In the above examples, in case load consists of RLE, with  $R = 0.2 \Omega$ , inductance large enough to make load current level at 80 A and emf  $E$ , then find the mean value of  $E$  for (i) firing angle of 35° and (ii) firing advance angle of 35°.

**Solution:**

(i) When firing angle is 35°, 3-phase full-converter is in the rectifying mode.

$$V_{ox} = E + I_0R = \frac{3V_{ml}}{\pi} \cos\alpha - 2I_0r_s - 2V_T - \frac{3\omega L_s}{\pi} I_0$$

$$\text{or } \frac{3V_{ml}}{\pi} \cos\alpha = E + I_0R + 2I_0r_s + 2V_T + \frac{3\omega L_s}{\pi} I_0$$

$$\therefore \frac{3\sqrt{2} \times 415}{\pi} \cos 35^\circ = E + 80 \times 0.2 + 2 \times 80 + 0.04 \times 2 \times 1.5 + \frac{3 \times 0.25}{\pi} \times 80$$

$$\text{or } E = 414.5926 \text{ V}$$

(ii) For firing advance angle of 35°, the full-converter is in the inverting mode.

$$\frac{3V_{ml}}{\pi} \cos\alpha = -E + I_0R + 2I_0r_s + 2V_T + \frac{3\omega L_s}{\pi} I_0$$

or

$$-E = 459.091 + 16 + 6.4 + 3 + 19.1 = 503.589 \text{ V}$$

**Example - 6.28** A fully controlled natural commutated 3-phase bridge rectifier is operating with a firing angle  $\alpha = 30^\circ$ . The peak to peak voltage ripple expressed as a ratio of the peak output dc voltage at the output of the converter bridge is

(a) 0.5

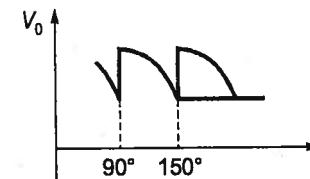
$$(b) \frac{\sqrt{3}}{2}$$

$$(c) \left(1 - \frac{\sqrt{3}}{2}\right)$$

$$(d) \sqrt{3} - 1$$

**Solution:** (a)

$$\frac{\text{Peak to peak ripple voltage}}{\text{peak output dc voltage}} = \frac{V_{ML} - V_{ML} \sin 150^\circ}{V_{ML}} = 0.5$$



## 6.16 3- $\phi$ Full Converter (or) 3- $\phi$ Full wave Bridge Rectifier with RLE Load

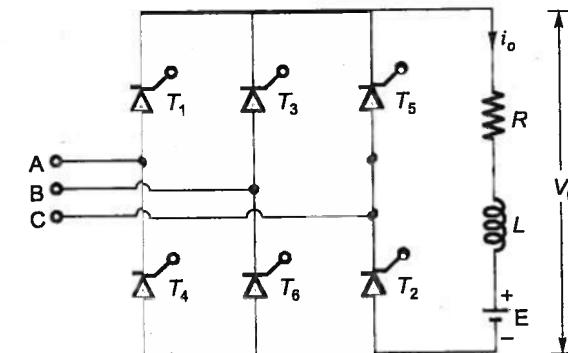


Figure-6.29

The above circuit works as ac to dc converter for firing angle  $0^\circ < \alpha \leq 90^\circ$  and as 3- $\phi$  line commutated inverter for  $90^\circ < \alpha < 180^\circ$ .

For  $\alpha = 0^\circ$

$T_1$  is triggered at  $\omega t = \frac{\pi}{6}$ ,  $T_2$  at  $90^\circ$ ,  $T_3$  at  $150^\circ$  so on.

For  $\alpha = 60^\circ$

$T_1$  is triggered at  $\omega t = 30^\circ + 60^\circ = 90^\circ$ , so on.

$T_2$  is triggered at  $\omega t = 90^\circ + 60^\circ = 150^\circ$ , so on.

For  $\alpha = 90^\circ$

The load voltage is symmetrical about the reference line  $\omega t$  therefore its average value is zero.

For  $\alpha = 150^\circ$ ,  $T_1$  is triggered at  $\omega t = 210^\circ$ ,  $T_2$  at  $270^\circ$ .

The output voltage waveform is reversed in polarity. This means dc source is delivering power to ac source, this is called line-commutated inverter operation of the 3- $\phi$  full converter bridge.

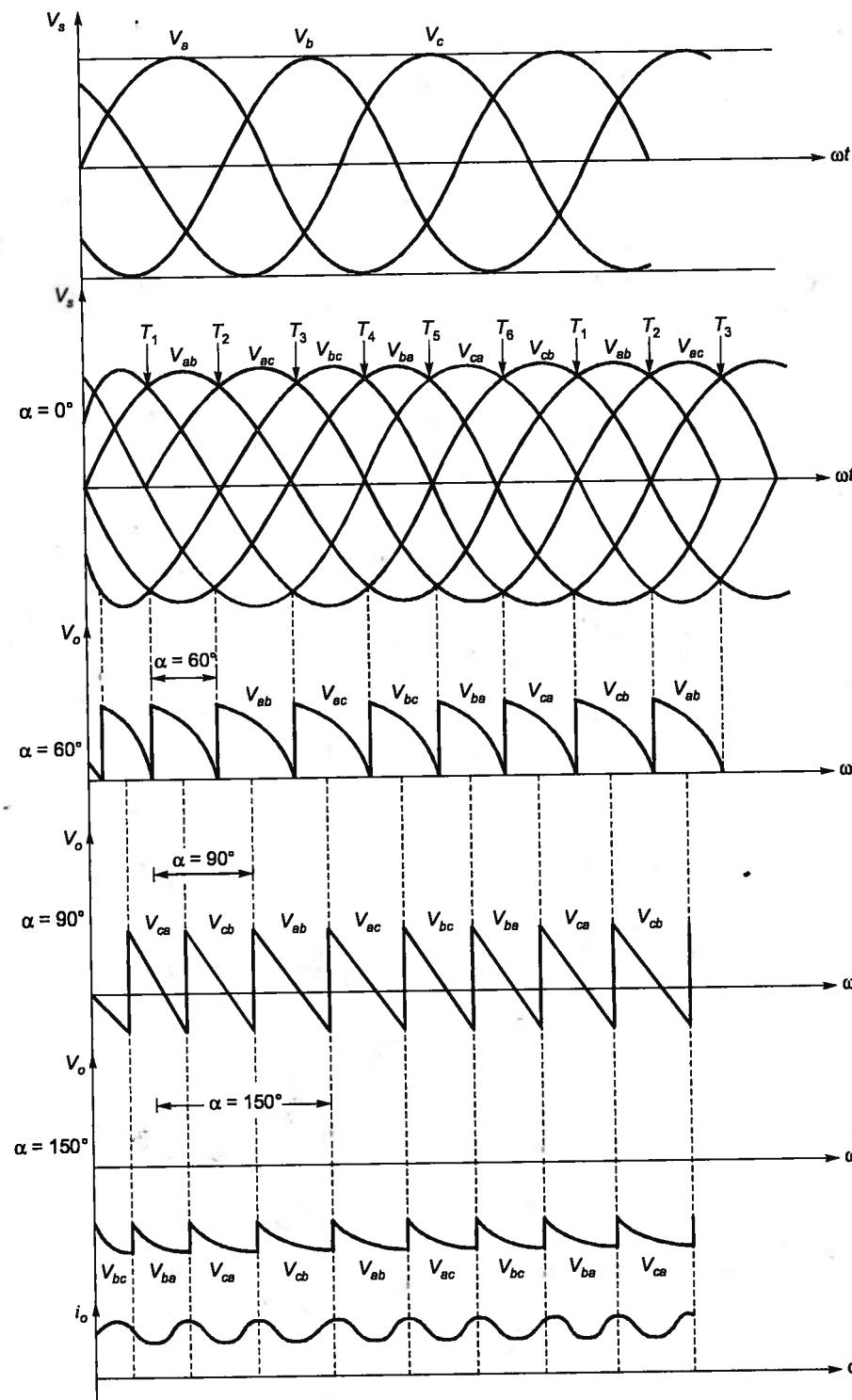


Figure-6.30

It should be noted that direction of current for both converter and inverter operation remains fixed but the polarity of the output voltage reverses.

In fullwave conversion  $V_{mL}$  is taken as maximum voltage.

$$\begin{aligned} V_0 &= \frac{1}{T} \int_0^T V_{mL} \sin \omega t \, d\omega t = \frac{1}{\pi/3} \int_{\pi/3+\alpha}^{2\pi/3+\alpha} V_{mL} \sin \omega t \, d\omega t \\ &= \frac{3V_{mL}}{\pi} \left[ \left( -\cos \frac{2\pi}{3} + \cos \alpha \right) \right] = \frac{3V_{mL}}{\pi} \left[ -\cos \left( \frac{2\pi}{3} + \alpha \right) + \cos \left( \frac{\pi}{3} + \alpha \right) \right] \\ &= \frac{3V_{mL}}{\pi} \left[ \cos \left( \alpha - \frac{\pi}{3} \right) + \cos \left( \alpha + \frac{\pi}{3} \right) \right] \\ &\boxed{V_0 = \frac{3V_{mL}}{\pi} \cos \alpha} \end{aligned}$$

Rms value of output voltage  $V_{o rms}$

$$\begin{aligned} V_{or} &= \sqrt{\frac{3}{\pi} \int_{\pi/3+\alpha}^{2\pi/3+\alpha} V_{mL}^2 \sin^2 \omega t \, d\omega t} = \sqrt{\frac{3V_{mL}^2}{2\pi} \left[ \int_{\pi/3+\alpha}^{2\pi/3+\alpha} d\omega t - \int_{\pi/3+\alpha}^{2\pi/3+\alpha} \cos 2\omega t \, d\omega t \right]} \\ &= \sqrt{\frac{3V_{mL}^2}{2\pi} \left[ \left( \frac{\pi}{3} \right) - \frac{1}{2} \left( \sin \left( \frac{4\pi}{3} + 2\alpha \right) - \sin \left( \frac{2\pi}{3} + 2\alpha \right) \right) \right]} = \sqrt{\frac{3V_{mL}^2}{2\pi} \left[ \frac{\pi}{3} + \frac{\sqrt{3}}{2} \cos 2\alpha \right]} \\ &\boxed{V_{or} = V_{mL} \sqrt{\frac{3}{2\pi} \left[ \frac{\pi}{3} + \frac{\sqrt{3}}{2} \cos 2\alpha \right]}} \end{aligned}$$



**Example - 6.29** A three-phase fully-controlled thyristor bridge converter is used as line commutated inverter to feed 50 kW power 420 V dc to a three phase, 415 V (line), 50 Hz ac mains, Consider dc link current to be constant. The rms current of the thyristor is

- |              |             |
|--------------|-------------|
| (a) 119.05 A | (b) 79.37 A |
| (c) 68.73 A  | (d) 39.68 A |

**Solution:** (c)

Let DC link current =  $I_d$

DC voltage applied to the inverse

$$V_d = 420 \text{ V}$$

Power fed to the inverter,  $P = V_d I_d = 50 \text{ kW}$

$$\Rightarrow 420 I_d = 50 \times 10^3$$

$$I_d = 119.05 \text{ A}$$

Current through each thyristor flows for period of  $2\pi/3$ .

So, rms current of thyristor.

$$(I_{th})_{rms} = \sqrt{\frac{1}{2\pi} \int_0^{2\pi/3} I_d^2 \, d\omega t} = \frac{I_d}{\sqrt{3}} = \frac{119.05}{\sqrt{3}} = 68.73 \text{ A}$$

### 6.17 3-Φ Fullwave Semi-converter with RLE Load and Freewheeling Diode

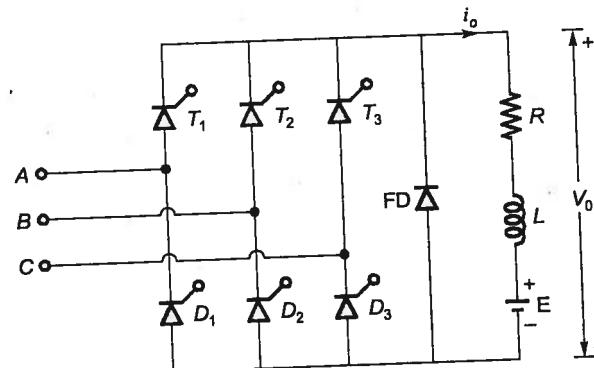


Figure-6.31

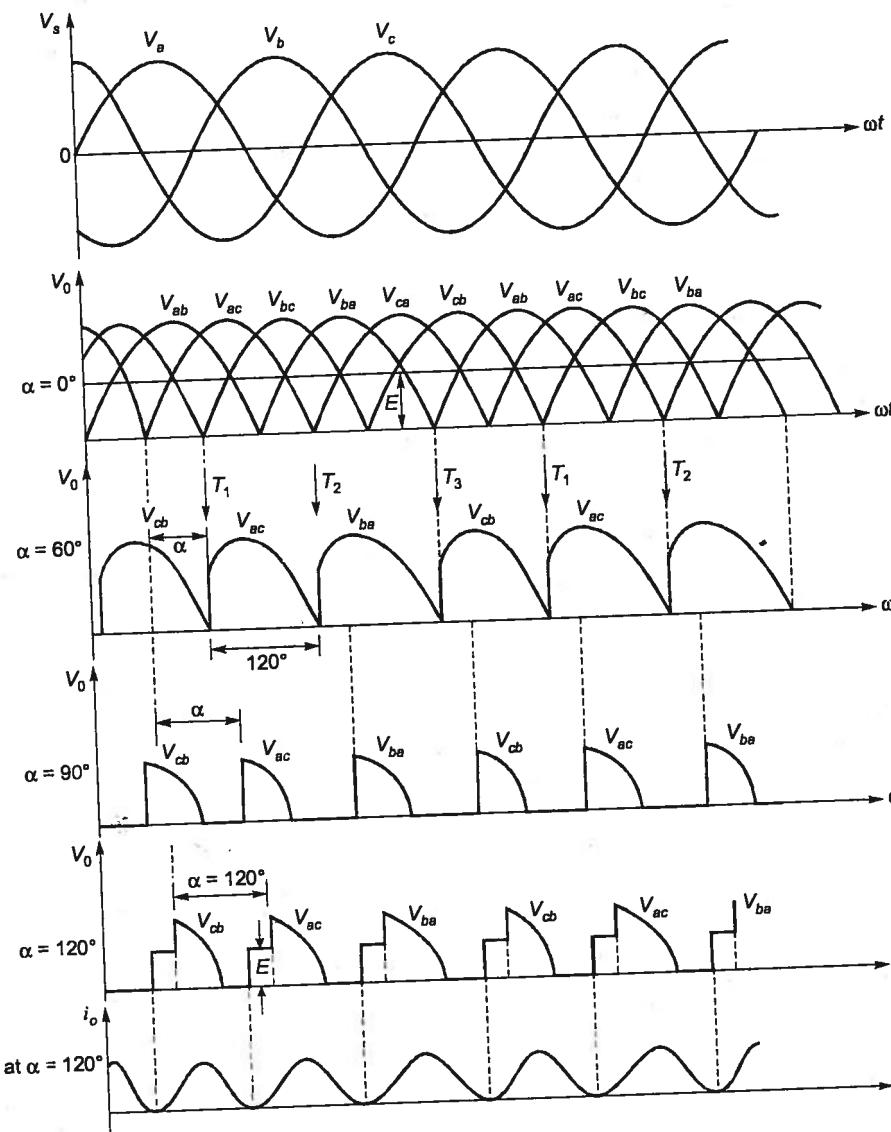


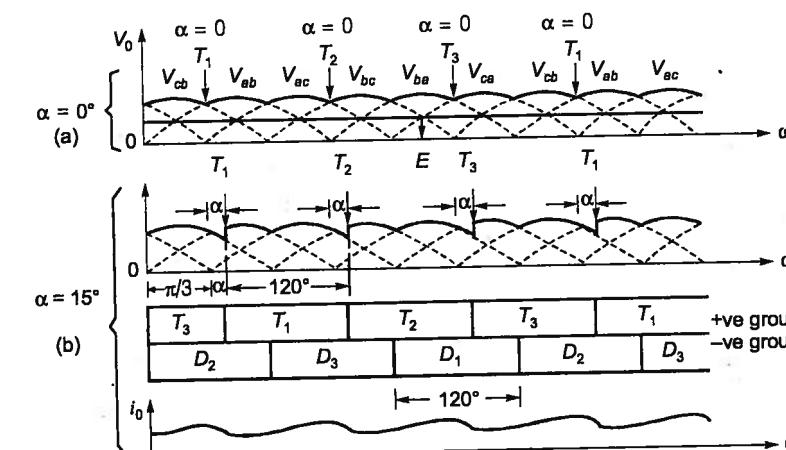
Figure-6.32

- An SCR with zero degree firing angle ( $\alpha = 0^\circ$ ), it should be measured from  $\omega t = 60^\circ$  for  $T_1$ , from  $\omega t = 180^\circ$  for  $T_2$  and from  $\omega t = 300^\circ$  to  $T_3$  and so on.
- For  $\alpha = 60^\circ$  the thyristor is fired so that current returns through one diode during each 120° conduction period.
- For  $\alpha = 90^\circ$  the output voltage  $V_0$  is discontinuous for each period cycle of 120°, output voltage is equal to line voltage for only 90° and for the remaining 30°, when FD conducts,  $V_0 = 0$ .

**Example - 6.30** In a three-phase semi-converter, if firing angle is less than or equal to 60°, then the duration of conduction of each thyristor and diode would be respectively

- (a) 60° and 60°  
(b) 90° and 30°  
(c) 120° and 120°  
(d) 180° and 180°

**Solution:** (c)



Therefore for  $\alpha \leq 60^\circ$ , each diode and thyristor conducts for 120°.

**Example - 6.31** In a 3-phase semiconverter, for firing angle less than or equal to 60°, free wheeling diode conducts for

- (a) 90°  
(b) 60°  
(c) 30°  
(d) 0°

**Solution:** (d)

For  $\alpha \leq 60^\circ$ , output voltage does not become negative, therefore, free wheeling diode comes into picture.

### 6.18 Effect of Source Inductance in 1-Φ Rectifier

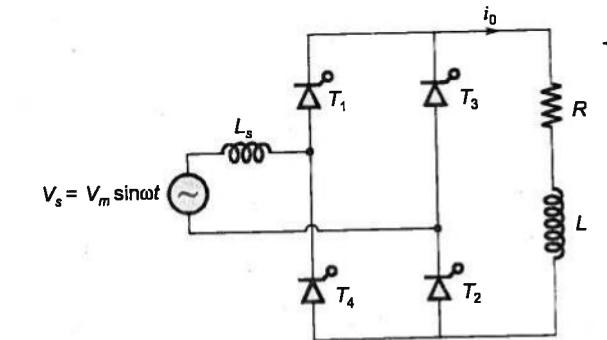


Figure-6.33

The above figure can be redrawn as

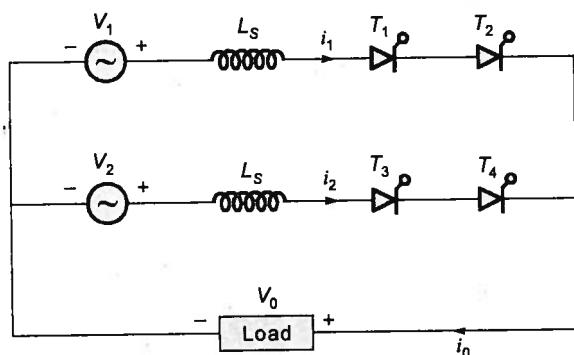


Figure-6.34

- In the fullwave rectifier, when conduction shifts from  $T_1, T_2$  to  $T_3, T_4$  all four thyristors are in conduction which short circuits the source. To limit the short circuit current,  $L_s$  is included in the circuit.

#### Effect of Source Inductance on the Performance of Converter

During commutation period, the output voltage is equal to the average value of the conducting phase voltages.

**NOTE:** For single phase converter, the output voltage will be zero and for 3- $\phi$  converter, the output voltage is  $(V_a + V_b)/2$ . (Average value of the conducting phases a and b).

The commutation period in seconds, when outgoing and incoming SCRs are conducting together, is known as the overlap period.

The angular period during which both the incoming and outgoing SCRs are conducting is known as commutation angle and or overlap angle ( $\mu$ ) in degree or radians.

#### Effect of Source Inductance

- It reduces the average output voltage.
- It limits the maximum firing angle  $\alpha_{\max} = 180^\circ - (\omega t_q + \mu_0)$ .

where,  $\omega t_q$  = device turn-off time (in degree)

$\mu_0$  = overlap angle at  $\alpha = 0$

- Displacement angle,  $\theta_1 = -(\alpha + \mu/2)$

$$\text{FDF} = \cos\left(\alpha + \frac{\mu}{2}\right)$$

- Current distortion factor (g) increase because the waveform is smoother than without  $L_s$  waveform. i.e. harmonic on ac side will be decreased.

$$\downarrow \text{THD} = \left( \frac{1}{g^2} \uparrow - 1 \right)^{1/2}$$

- Power factor (P.F.) =  $\uparrow(g) \times (\text{FDF}) \downarrow$   
Here the increase in 'g' is dominating the FDF. Therefore the p.f. is slightly improved. (This exactly measured by MATLAB).

#### Conclusion

A little  $L_s$  is advantage but high  $L_s$  is disadvantage.

- During overlap period, the incoming as well as outgoing SCRs are exchanging the load current so at this time all 4 SCRs of 1- $\phi$  full wave converter is on.  
i.e. during  $\mu, T_1, T_2, T_3, T_4$  is ON, i.e.  $V_0 = 0$ .

$$\text{Average reduction voltage} = \frac{V_m}{2\pi} [\cos \alpha - \cos(\alpha + \mu)] = \frac{\omega L_s}{2\pi} I_0 \quad \dots(i)$$

...For single pulse converter

$$\text{At } \alpha = 0, \quad V_m [1 - \cos \mu] = \omega L_s I_0 \quad [\text{From equation (i)}]$$

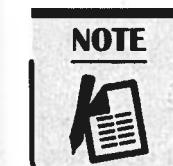
$$1 - \cos \mu = \frac{\omega L_s I_0}{V_m}$$

$$\cos \mu = 1 - \frac{\omega L_s I_0}{V_m}$$

- At supply voltage kept constant, when increase in frequency (or) increase in  $I_0$  (or) increase in  $L_s$  then  $\mu$  is increased i.e.  $\cos \mu$  will be decreased.
- If supply voltage ( $V_s = V_m \sin \omega t$ )  $\uparrow$ , without change in frequency,  $L_s$  and  $I_0$  then  $\mu$  will be decreased. i.e.  $V_s \rightarrow$  increase then  $\mu \rightarrow$  decrease

#### Average Reduction in Voltage for 1- $\phi$ , 2-pulse (or) Full Converter

$$\Delta V_{d0} = \frac{V_m}{\pi} [\cos \alpha - \cos(\alpha + \mu)] = \frac{2\omega L_s I_0}{\pi} = 4f L_s I_0$$



- Pulse  $\rightarrow f L_s I_0$
- Pulse  $\rightarrow 2.2 f L_s I_0 = 4 f L_s I_0$
- Pulse  $\rightarrow 3 f L_s I_0$
- Pulse  $\rightarrow 6 f L_s I_0$

Average voltage with source inductance  $L_s$

$$V_0 = \frac{V_{d0}}{2} [\cos \alpha + \cos(\alpha + \mu)]$$

where,  $V_{d0} = \frac{2V_m}{\pi}$  ... (For 1- $\phi$  full wave converter i.e. 2-pulse converter)

$$V_{d0} = \frac{3V_m}{\pi} \quad \dots (\text{For 3-}\phi \text{ full converter 6 pulse converter})$$

$$\Delta V_{d0} = \frac{V_m}{\pi} [\cos \alpha - \cos(\alpha + \mu)] = \frac{2\omega L_s I_0}{\pi} \quad \dots (\text{For 2-pulse converter})$$

$$V_m [\cos \alpha - \cos(\alpha + \mu)] = 2\omega L_s I_0$$

$$I_0 = \frac{V_m}{2\omega L_s} [\cos \alpha - \cos(\alpha + \mu)]$$

**Inductive Voltage Regulation (IVR)**

It is reduction or change in voltage due to the effect of source inductance ( $L_s$ ). It is measured with reference to the maximum dc voltage

$$\text{IVR} = \frac{\Delta V_{d_0}}{(V_0)_{\max}}$$

At  $\alpha = 0, \mu = \mu_0$

$$\text{IVR} = \frac{\Delta V_{d_0}}{(V_0)_{\max}} = \frac{\frac{V_m}{\pi} (1 - \cos \mu_0)}{\frac{2 V_m}{\pi}}$$

$$\boxed{\text{IVR} = \frac{1 - \cos \mu_0}{2}} \quad \alpha_{\max} = 180 - \omega t_q = 180 - \mu_0$$

**For 6-pulse Converter**

With  $L_s$ ,

$$\Delta V_{d_0} = \frac{V_{d_0}}{2} [\cos \alpha - \cos(\alpha + \mu)] = 6f L_s I_0 = \frac{3 \omega L_s I_0}{\pi}$$

$$V_0 = \frac{V_{d_0}}{2} [\cos \alpha - \cos(\alpha + \mu)]$$

where,  $V_{d_0} = \frac{3 V_{m_1}}{\pi}$

$$I_0 = \frac{V_{m_1}}{2 \omega L_s} [\cos \alpha - \cos(\alpha + \mu)]$$

when,  $L_s, \omega, I_0$  and  $V_s$  are constant

**Range of  $\alpha$ :**

$0 \leq \alpha \leq 90^\circ$  i.e.  $\alpha$  increases then  $\mu$  decreases.

$90^\circ \leq \alpha \leq 180^\circ$  i.e.  $\alpha$  increases then  $\mu$  increases.

and  $0^\circ \leq \alpha \leq 90^\circ$ ;  $\alpha$  increase then ripple increase i.e. height of ripple increase so that  $\mu$  decreases to maintain the same or equal area for  $\Delta V_{d_0}$ .

$$\Delta V_{d_0} = 6f L_s I_0 = \text{constant i.e. area is constant.}$$

At  $\alpha = 0^\circ$ , (ripple) is minimum.

i.e. height 'h' of ripple is minimum  $\mu$  is maximum i.e.  $\mu_0$ .

Take 3- $\phi$  full converter waveform with  $L_s$ .

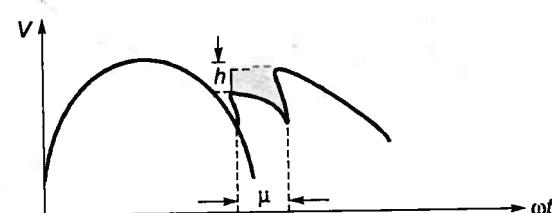


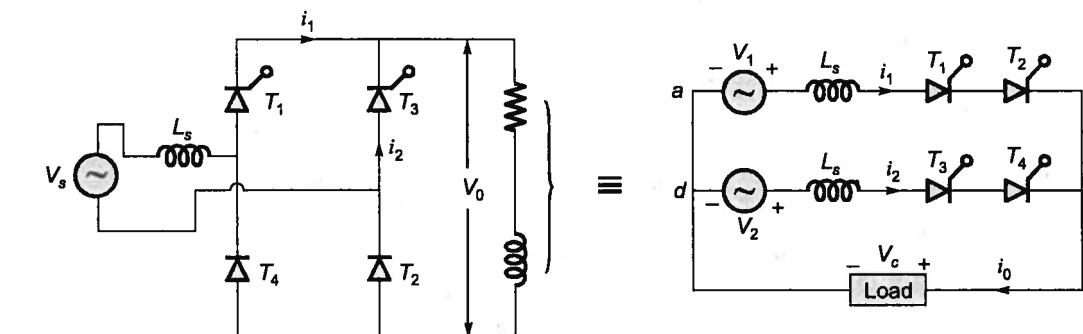
Figure 6.35

**Example-6.32** A single-phase full converter is connected to an AC supply of  $330 \sin 314t$  volts. It operates at a firing angle  $\alpha = \pi/4$ . The load current is maintained constant at 5 A and the load voltage is 140 V. Calculate:

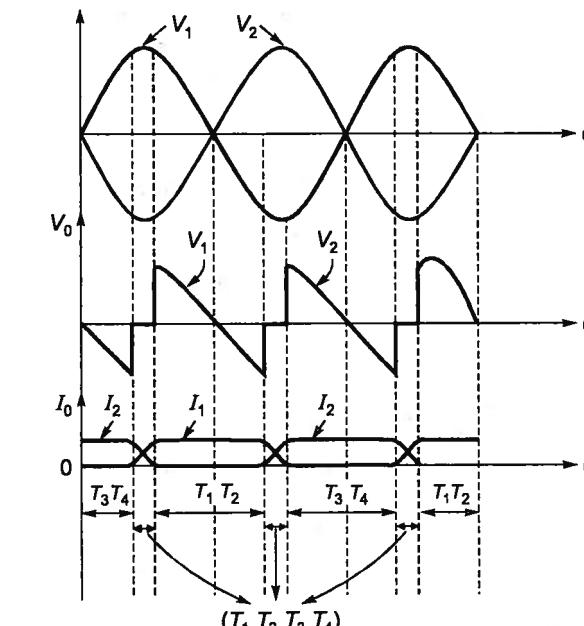
- (i) Source inductance,
- (ii) Angle of overlap and
- (iii) the load resistance.

Derive the formula used.

**Solution:**



1-φ full converter with source inductance  $L_s$



From the equivalent circuit, applying KVL in loop 'abcd' gives

$$V_1 - L_s \frac{di_1}{dt} = V_2 - L_s \frac{di_2}{dt}$$

$$V_1 - V_2 = L_s \left( \frac{di_1}{dt} - \frac{di_2}{dt} \right)$$

$$\text{If } V_1 = V_m \sin \omega t \text{ then, } V_2 = -V_m \sin \omega t$$

If

$$\therefore L_s \left( \frac{di_1}{dt} - \frac{di_2}{dt} \right) = 2V_m \sin \omega t$$

As the load assumed constant throughout,  $i_1 + i_2 = I_0$

$$\frac{di_1}{dt} + \frac{di_2}{dt} = 0$$

$$\frac{di_1}{dt} + \frac{di_2}{dt} = \frac{2V_m}{L_s} \sin \omega t$$

$$\text{Addition of equation gives, } \frac{di_1}{dt} = \frac{V_m}{L_s} \sin \omega t$$

Load current ' $i_1$ ' through thyristor pair  $T_1, T_2$  build up from zero to ( $I_0$ ) during the overlap angle  $\mu$  at ( $\omega t = \alpha$ )

at  $\omega t = \alpha$ ,  $i_1 = 0$  and at  $\omega t = (\alpha + \mu)$ ,  $i_1 = I_0$

$$\int_{-I_0}^{I_0} i_1 = \frac{V_m}{L_s} \int_{\alpha/\omega}^{(\alpha+\mu)/\omega} \sin \omega t \cdot dt$$

$$\Rightarrow I_0 = \frac{+V_m}{2\omega L_s} [\cos \alpha - \cos(\alpha + \mu)] \quad \dots(i)$$

and average voltage (output),

$$\begin{aligned} V_0 &= \frac{V_m}{\pi} \int_{\alpha+\mu}^{(\alpha+\pi)} \sin \omega t d(\omega t) \\ &= \frac{V_m}{\pi} [\cos(\alpha + \mu) + \cos \alpha] \end{aligned} \quad \dots(ii)$$

$$\therefore V_0 = \frac{2V_m}{\pi} \cos \alpha - \frac{2\omega L_s}{\pi} I_0 \text{ or } V_0 = \frac{2V_m}{\pi} \cos(\alpha + \mu) + \frac{2\omega L_s}{\pi} I_0$$

Here  $V_m = 330 \text{ V}$ ,  $\omega = 314$ ,  $\alpha = \frac{\pi}{4}$

$$I_0 = 5 \text{ A}, V_0(\text{av}) = 140 \text{ V}$$

$$(i) \quad V_0 = \frac{1}{\pi} \left[ 2 \times 330 \times \cos \left( \frac{\pi}{4} \right) - 314 \times L_s \times 5 \right] = 140$$

$$\therefore L_s = 8.556 \text{ mH}$$

$$(ii) \quad I_0 = \frac{V_m}{\omega L_s} [\cos \alpha - \cos(\alpha + \mu)]$$

$$5 = \frac{330}{314 \times 0.017113} \left[ \cos \frac{\pi}{4} - \cos \left( \frac{\pi}{4} + \mu \right) \right]$$

$$\mu = 6.267^\circ$$

(iii) The average voltage across the output resistance.

$$V_0 = I_0 R \Rightarrow R = \frac{V_0}{I_0} = \frac{140}{5} = 28 \Omega$$

**Example-6.33** A single-phase fully controlled the thyristor bridge ac-dc converter is operating at a firing angle of  $25^\circ$  and on overlap angle of  $10^\circ$  constant dc output current of 20 A. The fundamental power factor (displacement factor) at input ac mains is

- (a) 0.78                          (b) 0.827  
(c) 0.866                          (d) 0.9

**Solution:** (c)

$$FDF = \cos \left( \alpha + \frac{\mu}{2} \right)$$

$$= \cos \left( 25^\circ + \frac{10^\circ}{2} \right) = 0.866$$

**Example-6.34** In a 3-phase controlled bridge rectifier, with an increase of overlap angle the output dc voltage

- (a) decreases                          (b) increases  
(c) does not change                          (d) depends upon load inductance

**Solution:** (a)

#### Effect of Source Inductance on 3-Φ Fullwave Rectifier

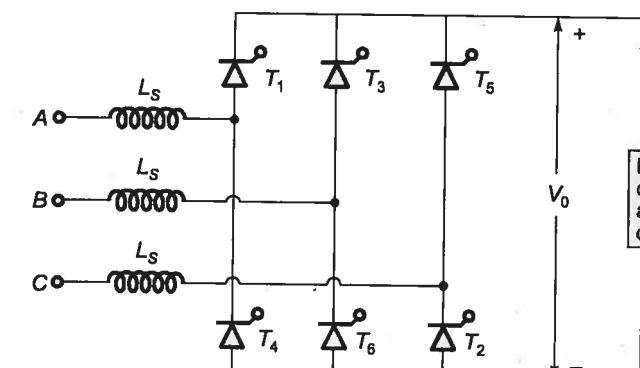


Figure-6.38

$$V_0 = \frac{3\sqrt{6}}{\pi} V_{ph} \cos \alpha - \frac{3\omega L_s}{\pi} I_0$$

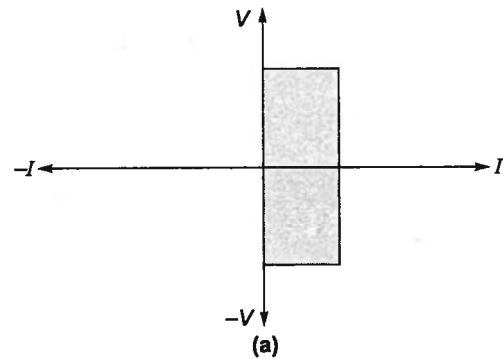
$$\cos(\alpha + \mu) = \cos \alpha - \frac{2\omega L_s}{V_{mL}} I_0$$

In 3-Φ full converter, voltage regulation due to source inductance

$$= \frac{2\pi f \cdot L_s \cdot I_0}{V_{mL} \cdot \cos \alpha}$$

**6.19 Dual Converter**

The 1-φ phase controlled converter operates only in two quadrants i.e. I and IV.



- Here in this voltage is reversing but the current cannot reverse.
- There are two converters connected back to back antiparallel hence the name dual converter.
- Using a dual converter all four quadrant operation is possible

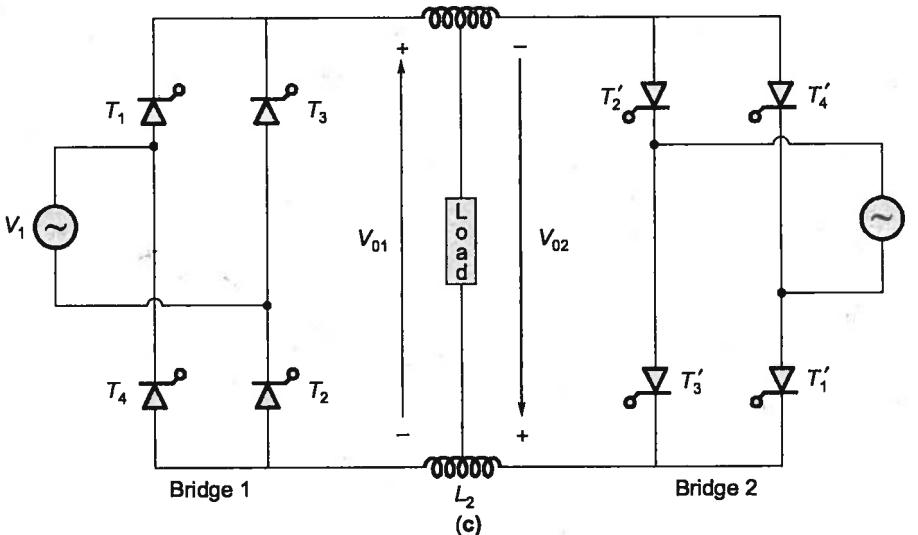
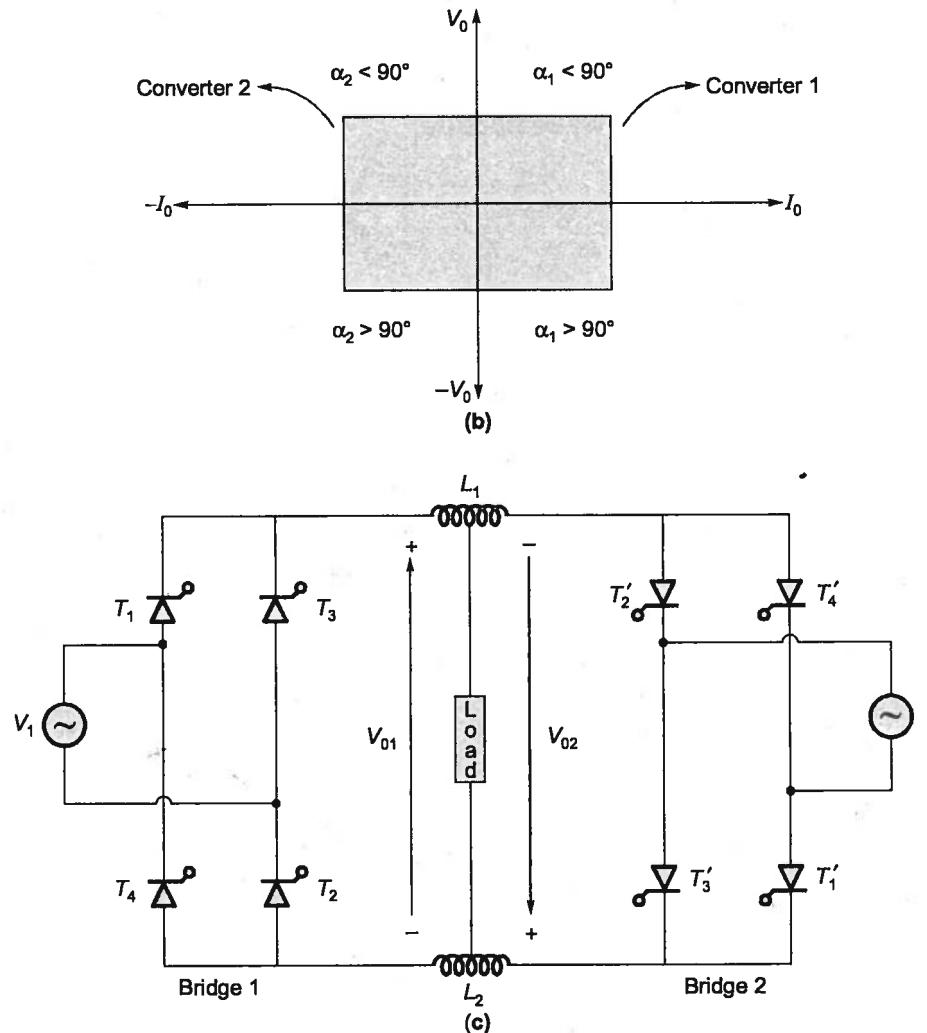


Figure 6.39

$$V_{01} = \frac{2V_m}{\pi} \cos \alpha_1$$

where,  $\alpha_1$  is the firing angle of converter 1.

$$V_{02} = \frac{2V_m}{\pi} \cos \alpha_2$$

where,  $\alpha_2$  is the firing angle of converter 2.

$$\begin{aligned} \text{By KVL, } V_{01} &= -V_{02} \\ V_{01} + V_{02} &= 0 \\ \therefore \alpha_2 &= \pi - \alpha_1 \end{aligned}$$

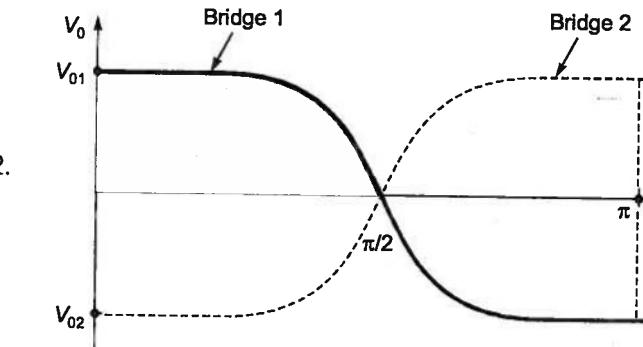


Figure 6.40

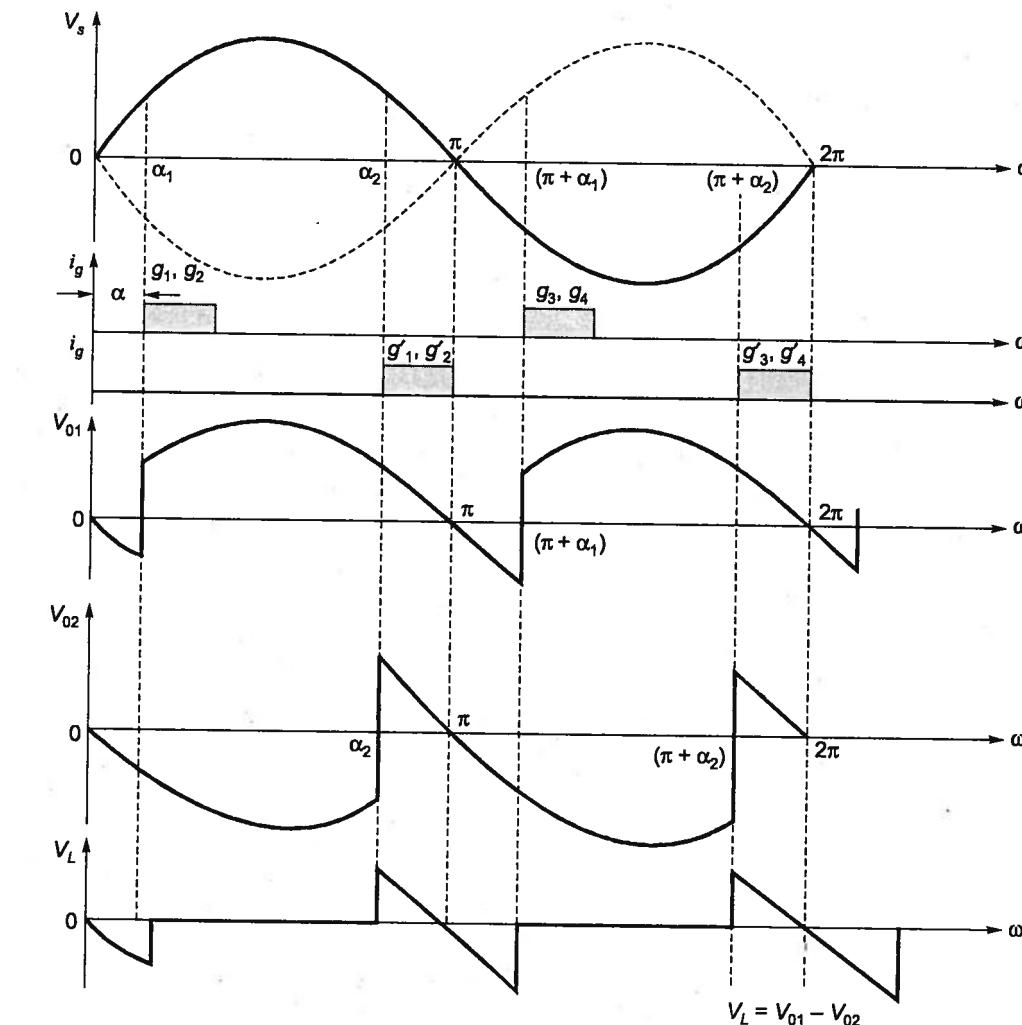
**Output Waveforms of a Dual Converter**

Figure 6.41



**Q.18** In case of dual converter, the peak circulating current ( $i_{cp}$ ) depends on

- (a) firing angle of that converter
- (b) supply voltage
- (c) current limiting reactor 'L'
- (d) all of the above

**Q.19** An inductance is inserted in the load circuit of SCR. With this

1. conduction continues after reversal of phase of input voltage.
  2. dc output voltage is reduced for the same firing angle.
  3. the turn-on time of SCR is increased.
  4. a by-pass diode is connected in such circuits.
- (a) 1, 3 and 4
  - (b) 1, 2 and 3
  - (c) 2, 3 and 4
  - (d) 1, 2, 3 and 4

**Answer Key:**

- |         |         |         |         |
|---------|---------|---------|---------|
| 1. (c)  | 2. (d)  | 3. (b)  | 4. (c)  |
| 5. (c)  | 6. (a)  | 7. (c)  | 8. (a)  |
| 9. (a)  | 10. (c) | 11. (a) | 12. (b) |
| 13. (c) | 14. (c) | 15. (a) | 16. (c) |
| 17. (b) | 18. (d) | 19. (a) |         |



7

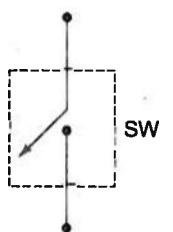
CHAPTER

## Choppers

### 7.1 Definition

- A chopper is a static circuit that converts fixed dc input voltage to a variable dc output voltage directly. As choppers involve one stage conversion, these are more efficient.
- Chopper systems offer smooth control, high efficiency, fast response and regeneration.
- The power semiconductor devices used for a chopper circuit can be
  - (i) Force commutated Thyristor
  - (ii) Power BJT
  - (iii) Power MOSFET
  - (iv) GTO (or)
  - (v) IGBT

These devices, in general, can be represented by a switch SW with an arrow.



### 7.2 Principle of Operation of Step Down Chopper

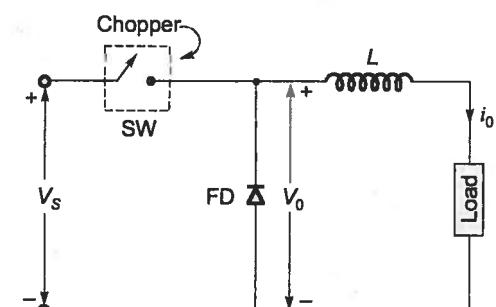


Figure-7.1

During the period  $T_{on}$ , chopper is on and load voltage is equal to source voltage  $V_s$ . During the interval  $T_{off}$ , chopper is off, load current flows through the free wheeling diode FD. As a result, load terminals are short circuited by FD and load voltage is therefore zero during  $T_{off}$ .

During  $T_{on}$ , load current rises whereas during  $T_{off}$  load current decays.

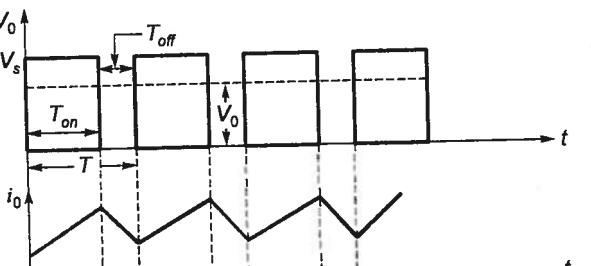


Figure-7.2

Average load voltage  $V_0$  is given by

$$V_0 = \frac{T_{on}}{T_{on} + T_{off}} V_s = \frac{T_{on}}{T} V_s = \alpha V_s$$

$$V_0 = \alpha V_s$$

where,

$T_{on}$  = on-time;  $T_{off}$  = off-time

$T = T_{on} + T_{off}$  = chopping period

$$\alpha = \frac{T_{on}}{T} = \text{duty cycle}$$

This load voltage can be controlled by varying duty cycle  $\alpha$ .

$$V_0 = f \cdot T_{on} \cdot V_s$$

where,  $f = \frac{1}{T}$  = chopping frequency

Variation of  $T_{on}$  means adjustment of pulse width, as such this scheme is also called Pulse-Width-Modulation scheme.

Average output current,

$$I_0 = \frac{V_0}{R} = \alpha \frac{V_s}{R}$$

$$\text{Rms value of output voltage} = \left[ \frac{T_{on}}{T} \cdot V_s^2 \right]^{1/2}$$

$$V_{0,\text{rms}} = \sqrt{\alpha} \cdot V_s$$

(i)

$$I_0 = \frac{V_0}{R} = \frac{\alpha V_s}{R}$$

$$I_{s(\text{avg})} = \frac{\alpha V_s}{R}$$

(ii)

$$R_{in} = \frac{V_s}{I_s} = \frac{V_s}{\frac{\alpha V_s}{R}} = \frac{R}{\alpha}$$

$$R_{in} = \frac{R}{\alpha}$$

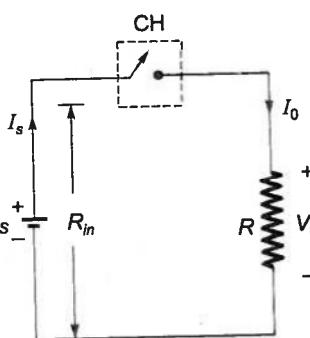


Figure-7.3

**Example - 7.1** For the basic dc to dc step down converter, express the following variables as functions of  $V_s$ ,  $R$  and duty cycle  $\alpha$  in case load is resistive:

- (a) Average output voltage and current
- (b) Output current at the instant of commutation
- (c) Average and rms freewheeling diode currents
- (d) Rms value of the output voltage
- (e) Rms and average thyristor currents
- (f) Effective input resistance of the chopper.

**Solution:**

For a resistive load, output or load current waveform is similar to load voltage waveform.

(a) Average output voltage,  $V_0 = \frac{T_{on}}{T} V_s = \alpha V_s$

Average output current,  $I_0 = \frac{V_0}{R} = \frac{T_{on}}{T} \cdot \frac{V_s}{R} = \alpha \frac{V_s}{R}$

(b) The output current is commutated by the thyristor at the instant  $t = T_{on}$ . Therefore, output current at the instant of commutation is  $\frac{V_s}{R}$ .

(c) For a resistive load, freewheeling diode FD does not come into play. Therefore, average and rms values of freewheeling diode currents are zero.

(d) RMS value of output voltage =  $\left[ \frac{T_{on}}{T} \cdot V_s^2 \right]^{1/2} = \sqrt{\alpha} \cdot V_s$

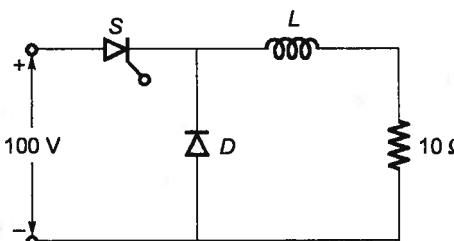
(e) Average thyristor current =  $\frac{T_{on}}{T} \cdot \frac{V_s}{R} = \alpha \frac{V_s}{R}$

Rms thyristor current =  $\left[ \frac{T_{on}}{T} \cdot \left( \frac{V_s}{R} \right)^2 \right]^{1/2} = \sqrt{\alpha} \cdot \frac{V_s}{R}$

(f) Average source current = average thyristor current =  $\alpha \frac{V_s}{R}$

Effective input resistance of the chopper =  $\frac{\text{dc source voltage}}{\text{average source current}} = \frac{V_s \cdot R}{\alpha \cdot V_s} = \frac{R}{\alpha}$

**Example - 7.2** Figure shows a chopper operating from a 100 V dc input. The duty ratio of the main switch  $S$  is 0.8. The load is sufficiently inductive so that the load current is ripple free. The average current through the diode  $D$  under steady state is

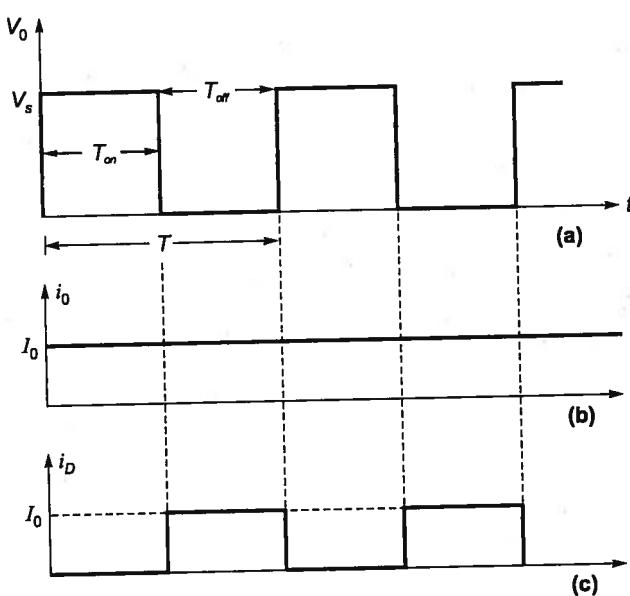


(a) 1.6 A

(c) 8.0 A

(b) 6.4 A

(d) 10.0 A

**Solution:(a)**

During the period  $T_{ON}$  chopper is on and load voltage is equal to source voltage ( $V_s = 100$  V). During the interval  $T_{OFF}$ , chopper is off, load current ( $I_0$ ) flows through the diode as result load voltage is zero during  $T_{OFF}$ .

$$\text{Average load voltage, } V_0 = \frac{T_{ON}}{T_{ON} + T_{OFF}} V_s = \alpha V_s = 0.8/100 \text{ V} = 80 \text{ V}$$

$$\text{Average load current, } I_0 = \frac{V_0}{R} = \frac{80}{10} = 8 \text{ A}$$

As load current is ripple free, so average diode current

$$I_D = \frac{1}{T} \int_{T_{ON}}^T I_0 dt = \frac{(T - T_{ON})}{T} I_0$$

$$I_D = (1 - \alpha) I_0 = (1 - 0.8) \times 8 = 1.6 \text{ A}$$

**Example - 7.3** A step down d.c. chopper has load resistance of  $20 \Omega$ . Chopper input voltage is 200 V (d.c.). The chopper switch has the voltage drop of 1.5 V when conducting. If the chopper frequency is 2 kHz. Find the input and output power of the chopper at the duty cycle of 0.5. Also find chopper efficiency.

**Solution:**

When chopper is on, output voltage is  $(V_s - 1.5)$  volts and during the time chopper is off, output is zero

$$\therefore \text{Average output voltage} = \left( \frac{(V_s - 1.5) T_{ON}}{T} \right) = (200 - 1.5) \times 0.5 = 99.25 \text{ V}$$

R.M.S. value of output voltage,

$$V_{OR} = \left[ (V_s - 1.5)^2 \cdot \frac{T_{on}}{T} \right]^{1/2} = \left[ (200 - 1.5)^2 \times 0.5 \right]^{1/2} = 140.36 \text{ volt}$$

Power output or power delivered to load,

$$P_0 = \frac{V_{OR}^2}{R} = \frac{140.36^2}{20} = 985 \text{ watts}$$

$$\text{Power input to chopper, } P_i = V_s \times I_0 = 200 \times \frac{99.25}{20} = 992.5 \text{ W}$$

$$\therefore \text{Chopper efficiency} = \frac{P_0}{P_i} \times 100 = \frac{985}{992.5} \times 100 = 99.24\% \text{ or } 99.25\%$$

**Example - 7.4** An RLE load is operating in a chopper circuit from a 500 volt dc source. For the load,  $L = 0.06 \text{ H}$ ,  $R = 0$  and constant  $E$ . For a duty cycle of 0.2, find the chopping frequency to limit the amplitude of load current excursion to 10 A.

**Solution:**

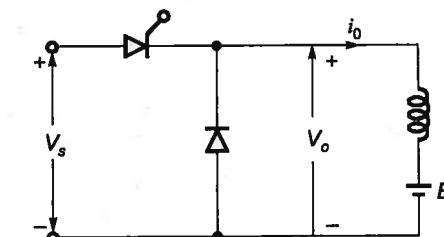
The average output, or load, voltage is given by

$$V_0 = \alpha V_s$$

As the average value of voltage drop across  $L$  is zero,

$$E = V_0 = \alpha V_s = 0.2 \times 500 = 100 \text{ volts}$$

During  $T_{on}$ , the difference in source voltage  $V_s$  and load emf  $E$ , i.e.,  $(V_s - E)$  appears across inductance  $L$ .  
 $\therefore$  During  $T_{on}$ , volt-time area applied to inductance =  $(500 - 100) T_{on} = 400 T_{on}$  volt-sec



Also, during  $T_{on}$ , the current through  $L$  rises from  $I_{mn}$  to  $I_{mx}$ . From this, volt-time area across  $L$  during this current change is given by

$$\int_0^{T_{on}} v_L dt = \int_0^{T_{on}} L \frac{di}{dt} dt = \int_{I_{mn}}^{I_{mx}} L \cdot di = L(I_{mx} - I_{mn}) = L \cdot \Delta I$$

These two volt-time areas during  $T_{on}$  must be equal

$$400 T_{on} = L \cdot \Delta I$$

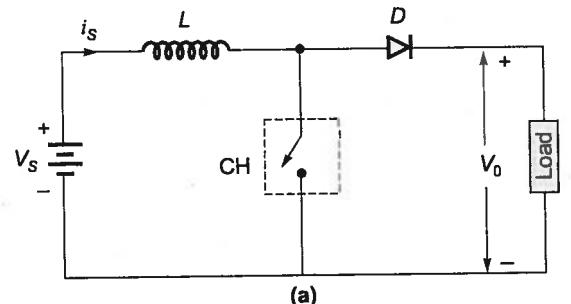
or,

$$T_{on} = \frac{0.06 \times 10}{400} = 1.5 \text{ msec}$$

$$\text{Thus, chopping frequency, } f = \frac{1}{T} = \frac{\alpha}{T_{on}} = \frac{0.2}{1.5 \times 10^{-3}} = 133.33 \text{ Hz}$$

### 7.3 Principle of Operation of Step-up Choppers

When the average output voltage  $V_0$  greater than input voltage  $V_s$ , then the chopper is called step up chopper.



(a)

In this chopper, a large inductor  $L$  in series with source voltage  $V_s$  is essential as shown in figure. When the chopper  $CH$  is on, the closed current path is as shown in figure

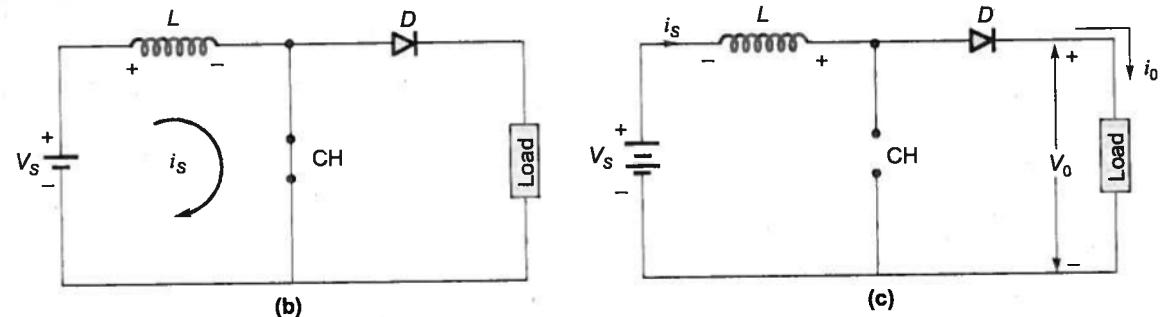


Figure-7.4: (a), (b) and (c)

and inductor stores energy during  $T_{on}$  period. When the chopper  $CH$  is off, as the inductor current cannot die down instantaneously this current is forced to flow through the diode and load for a time  $T_{off}$ . As the current tends to decrease, polarity of the emf induced in  $L$  is reversed as shown.

As a result, voltage across the load, given by  $V_0 = V_s + L \left( \frac{di}{dt} \right)$ , exceeds the source voltage  $V_s$ .

When  $CH$  is on, current through inductor ' $L$ ' increase from  $I_1$  to  $I_2$  and when  $CH$  is off, current would fall from  $I_2$  to  $I_1$ .

When  $CH$  is on, source voltage is applied to  $L$  i.e.  $V_L = V_s$ .

When  $CH$  is off, KVL gives

$$V_L - V_0 + V_s = 0 \text{ (or)} \\ V_L = (V_0 - V_s)$$

The energy input to inductor from the source, during the period  $T_{on}$ , is

$$W_{in} = (\text{Voltage across } L) (\text{Average current through } L) T_{on}$$

$$W_{in} = V_s \left( \frac{I_1 + I_2}{2} \right) T_{on}$$

During the time  $T_{off}$ , when chopper is off, the energy released by inductor to the load is

$$W_{off} = (\text{Voltage across } L) (\text{Average current through } L) T_{off} \\ = (V_0 - V_s) \left( \frac{I_1 + I_2}{2} \right) T_{off}$$

Considering the system to be lossless, these two energies will be equal

$$\therefore V_s \left( \frac{I_1 + I_2}{2} \right) T_{on} = (V_0 - V_s) \left( \frac{I_1 + I_2}{2} \right) T_{off}$$

$$V_s \cdot T_{on} = (V_0 - V_s) \times T_{off}$$

$$V_0 \cdot T_{off} = V_s (T_{on} + T_{off}) = V_s \cdot T$$

$$V_0 = V_s \frac{T}{T_{off}} = V_s \frac{T}{T - T_{on}} = V_s \frac{1}{1 - \alpha}$$

$$V_0 = \left( \frac{1}{1 - \alpha} \right) V_s$$

**Example-7.5** A step-up chopper has input voltage of 220 V and output voltage of 660 V. If the conducting time of thyristor-chopper is 100  $\mu$ s, compute the pulse width of output voltage. In case output-voltage pulse width is halved for constant frequency operation, find the average value of new output voltage.

**Solution:**

$$660 = 220 \frac{1}{1 - \alpha} \quad \text{or} \quad \alpha = \frac{2}{3} = \frac{T_{on}}{T}$$

Conducting time of chopper is  $T_{on} = \frac{2}{3} T = 100 \mu\text{s}$ . This gives chopping period  $T = 100 \times \frac{3}{2} = 150 \mu\text{s}$

$\therefore$  Pulse width of output voltage =  $T_{off} = T - T_{on} = 150 - 100 = 50 \mu\text{s}$

When pulse width of output voltage is halved,  $T_{off} = \frac{50}{2} = 25 \mu\text{s}$

$$\therefore \alpha = \frac{T_{on}}{T} = \frac{125}{150} = \frac{5}{6} \quad [T_{on} = (150 - 25) \mu\text{s} = 125 \mu\text{s}]$$

$$\therefore \text{Average value of new output voltage, } V_0 = 220 \frac{1}{1 - \frac{5}{6}} = 1320 \text{ V.}$$

**Example-7.6** A type-A chopper has input dc voltage of 200 V and a load of  $R = 10 \Omega$  in series with  $L = 80 \text{ mH}$ . If load current varies linearly between 12 A and 16 A, find the time ratio  $\frac{T_{on}}{T_{off}}$  for this chopper.

**Solution:**

$$\text{Average load current, } I_0 = \frac{I_1 + I_2}{2} = \frac{12 + 16}{2} = 14 \text{ A}$$

$$\text{Average load voltage, } V_0 = I_0 R = 14 \times 10 = 140 \text{ V}$$

$$\text{But, } V_0 = \alpha \times \text{source voltage } V_s$$

$$\therefore \text{Duty Cycle } \alpha = \frac{T_{on}}{T_{on} + T_{off}} = \frac{V_0}{V_s} = \frac{140}{200} = 0.7$$

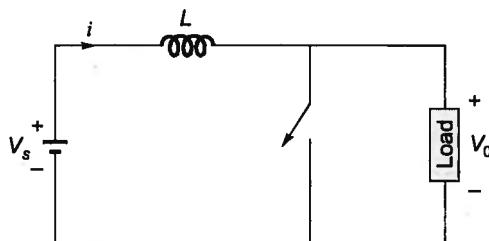
$$\text{or } 0.3 T_{on} = 0.7 T_{off}$$

$$\therefore \frac{T_{on}}{T_{off}} = \frac{0.7}{0.3} = 2.333$$

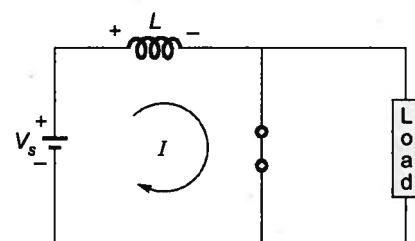
**Example-7.7** Explain how dc input voltage  $V$  can be stepped-up to get 2 V at the load terminals using a dc to dc chopper.

**Solution:**

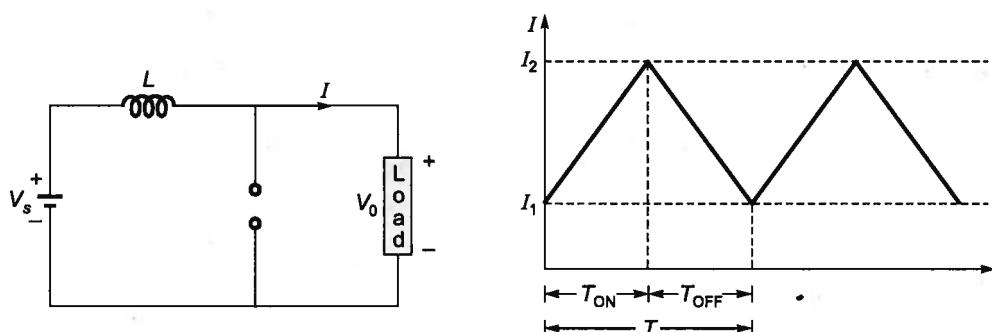
Basic circuit of step-up chopper



On the time of ( $T_{ON}$ )



On the time of ( $T_{off}$ )



During period  $T_{ON}$ , the energy given to inductor from source is,

$$W_{ON} = V_s \left( \frac{I_1 + I_2}{2} \right) T_{ON}$$

and during period ' $T_{OFF}$ ' the energy release by inductor to the load is,

$$W_{OFF} = (V_0 - V_s) \left( \frac{I_1 + I_2}{2} \right) T_{OFF}$$

Considering the system to be lossless,

$$V_s \left( \frac{I_1 + I_2}{2} \right) T_{ON} = (V_0 - V_s) \left( \frac{I_1 + I_2}{2} \right) T_{OFF}$$

$$V_0 = V_s \cdot \frac{T}{T - T_{ON}} = \frac{V_s}{1 - \alpha}$$

If  $V_s = V$ ,  $V_0 = 2V$  (given)

Thus,

$$(1 - \alpha) = \frac{V}{2V}$$

∴

$$\alpha = \frac{1}{2}$$

Thus for a duty cycle  $\frac{1}{2}$  by having  $T_{ON} = T_{OFF}$  the voltage can be stepped from  $\frac{1}{2}V$  to 2V.

**Example-7.8** A step-up chopper has load voltage of 600 V and is supplied from a constant input dc source of 200 V. If the OFF-time of the chopper is 50-μsec., compute the ON time of the chopper. Also compute the ON time for the same frequency, if the desired output voltage is 300 V.

**Solution:**

For a step up chopper,

$$V_0 = \frac{V_s}{1 - \alpha} \Rightarrow 600 = \frac{200}{1 - \alpha}$$

$$\therefore \alpha = \frac{2}{3} \Rightarrow \alpha = \frac{T_{ON}}{T} = \frac{2}{3} = \frac{T - T_{OFF}}{T}$$

$$T_{OFF} = \frac{T}{3}$$

$$T = 3 \times 50 \mu\text{sec} = 150 \mu\text{sec}$$

and

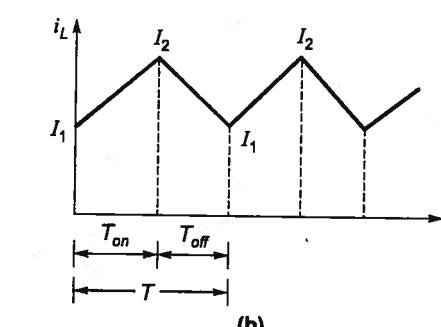
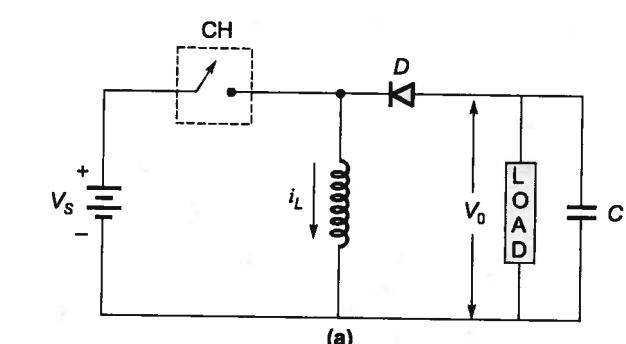
$$T_{ON} = T - T_{OFF} = 100 \mu\text{sec}$$

Now if desired output voltage is (300 V), then

$$V_0 = 300 = \frac{V_s}{1 - \alpha} = \frac{200}{1 - \alpha} \Rightarrow \alpha = \frac{1}{3}$$

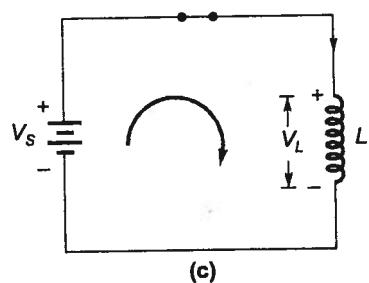
$$\therefore T_{ON} = \frac{T}{3} = \frac{150 \mu\text{sec}}{3} = 50 \mu\text{sec}$$

## 7.4 Step up/Step down Choppers



When chopper is ON, current flows from source  $V_s$  to CH, L and back to  $V_s$ . Energy stored in inductor during  $T_{on}$ ,

$$W_{in} = V_s \left( \frac{I_1 + I_2}{2} \right) \cdot T_{on}$$



By applying KVL,  $V_s - V_L = 0$   
 $V_s = V_L$

When chopper is OFF, inductor current tends to decrease

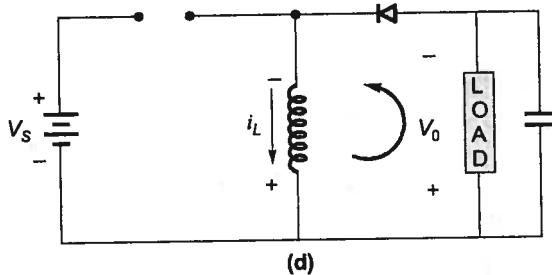


Figure-7.5 : (a), (b), (c) and (d)

By KVL,

$$+V_L - V_0 = 0$$

$$V_L = V_0$$

$$W_{OFF} = V_0 \left( \frac{I_1 + I_2}{2} \right) \cdot T_{OFF}$$

Inductor stored energy now discharges through the path, load, diode  $D$  and  $L$  during the time chopper is OFF.

Assuming the system to be lossless, the energy balance equation

$$W_{in} = W_{off}$$

$$V_s \cdot T_{ON} = V_0 T_{OFF}$$

$$V_0 = V_s \cdot \frac{T_{ON}}{T_{OFF}}$$

$$\boxed{V_0 = V_s \frac{\alpha}{1-\alpha}}$$

For step down chopper,

$$V_0 = \alpha V_s$$

For step up chopper,

$$V_0 = \left( \frac{1}{1-\alpha} \right) \cdot V_s$$

For step up/step down chopper,

$$\boxed{V_0 = \left( \frac{\alpha}{1-\alpha} \right) \cdot V_s}$$

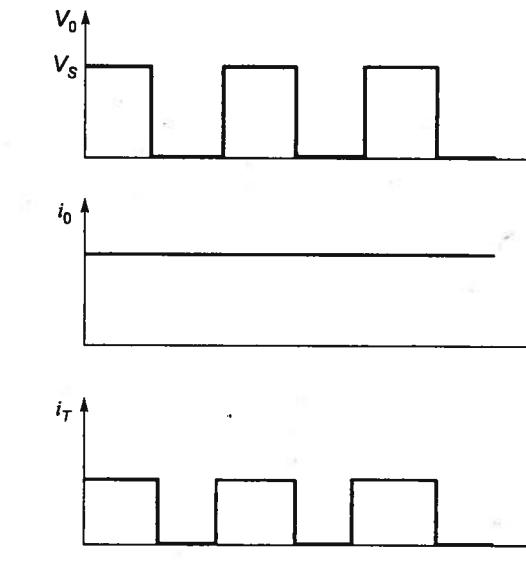
For  $0 < \alpha < 0.5$ , circuit works as step down chopper.

For  $0.5 < \alpha < 1$ , it operates as a step-up chopper.

**Example-7.9** For type-A chopper, feeding on  $RLE$  load, obtain maximum value of average current rating for the thyristor in case load current remains constant.

**Solution:**

For constant load current  $I_0$ , current waveform for thyristor current  $i_T$  is as shown in figure. Here



$$I_0 = \frac{V_0 - E}{R}$$

The average thyristor current  $I_T$  is given by

$$I_T = I_0 \frac{T_{on}}{T} = \frac{V_0 - E}{R} \alpha = \frac{\alpha V_s - E}{R} \cdot \alpha = \frac{\alpha^2 V_s - \alpha E}{R}$$

This will give a maximum value when

$$\frac{dI_T}{d\alpha} = \frac{2\alpha V_s - E}{R} = 0$$

and from this,

$$\alpha = \frac{E}{2V_s}$$

Therefore maximum value of average thyristor current is obtained by substituting the value of  $\alpha$  from

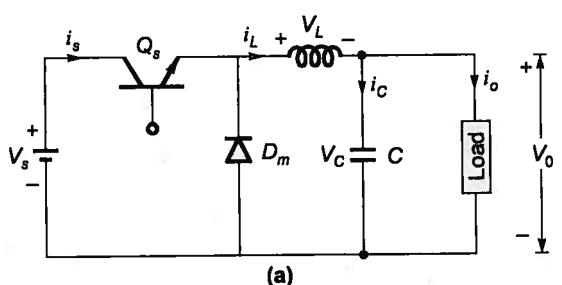
$$\therefore I_{T,max} = \frac{E}{2V_s R} \left( \frac{E}{2V_s} \cdot V_s - E \right) = \frac{-E^2}{4V_s R} A$$

## 7.5 Switching Mode Regulators

Dc converters can be used as switching mode regulators to convert a dc voltage, normally unregulated, to a regulated dc output voltage. The regulation is normally achieved by PWM (Pulse Width Modulation) at a fixed frequency and the switching device is normally BJT, MOSFET or IGBT.

The three basic switching mode regulators are:

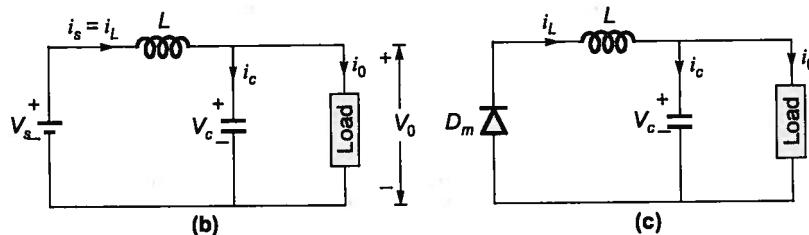
1. Buck Regulator
2. Boost Regulator
3. Buck Boost Regulator

**Buck Regulators**

In Buck regulator the average output voltage  $V_0$  is less than the input voltage  $V_s$ , hence the name 'buck'. The circuit operation can be divided into two modes.

**Mode-1**

It begins when transistor  $Q_1$  is switched on at  $t = 0$ .



**Figure-7.6: (a), (b) and (c)**

The input current, which rises, flows through filter inductor  $L$ , filter capacitor  $C$ , and load resistor  $R$ .

**Mode-2**

It begins when transistor  $Q_1$  is switched off at  $t = t_1$ . The free wheeling diode  $D_m$  conducts due to energy stored in the inductor. The inductor current continues to flow through  $L$ ,  $C$ , load and diode  $D_m$ .

**Output Waveforms**

$$\text{Voltage across the inductor } L \text{ is, } V_L = L \frac{di}{dt}$$

Assuming that the inductor current rises linearly from  $I_1$  to  $I_2$  in time  $t_1$ ,

$$V_s - V_0 = L \frac{I_2 - I_1}{t_1} = L \frac{\Delta I}{t_1}$$

$$t_1 = \frac{L \cdot \Delta I}{V_s - V_0}$$

and inductor current falls linearly from  $I_2$  to  $I_1$  in time  $t_2$ ,

$$V_0 = L \frac{\Delta I}{t_2}$$

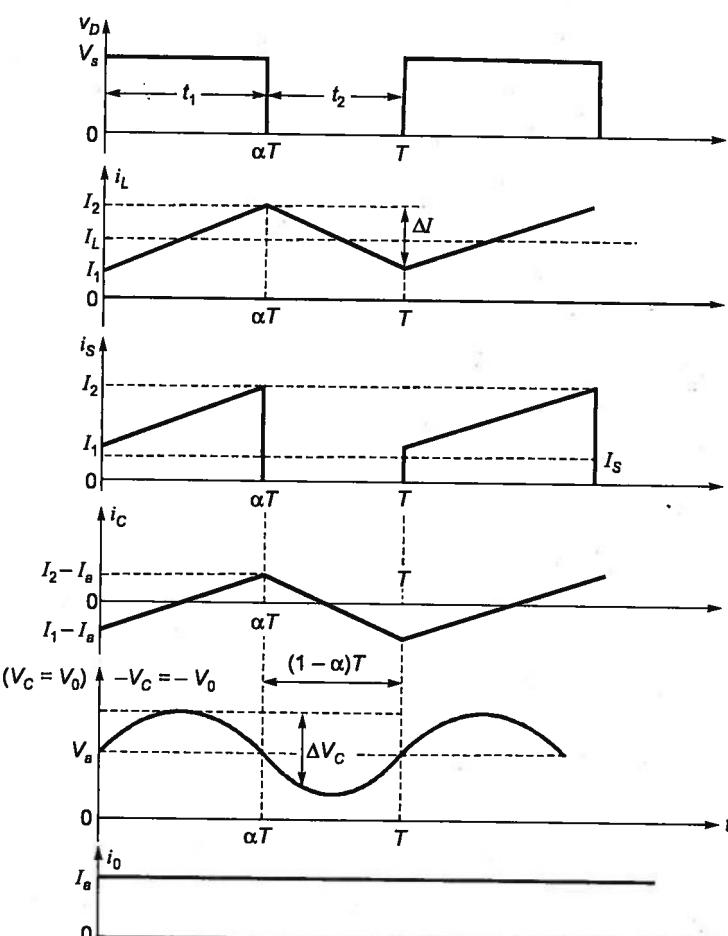
[∴  $V_0 = V_L$  during  $t_2$ ]

$$t_2 = \frac{\Delta I L}{V_0}$$

Where  $\Delta I = I_2 - I_1$  is the peak to peak current ripple of the inductor  $L$ .

$$\Delta I = \frac{(V_s - V_0)T_{ON}}{L} \quad \text{and} \quad \Delta I = \frac{V_0 T_{OFF}}{L}$$

$$V_0 = V_s \frac{T_{ON}}{T} = V_s \alpha$$



**Figure-7.7**

The peak to peak ripple current is  $\Delta I = \frac{V_s \alpha (1-\alpha)}{fL}$ .

The peak to peak ripple voltage of the capacitor is  $\Delta V_C = \frac{V_s \alpha (1-\alpha)}{8LCf^2}$ .

**Condition for Continuous Inductor Current and Capacitor Voltage**

If  $I_L$  is the average inductor current, the inductor ripple current  $\Delta I = 2I_L$

$$\frac{\alpha V_s (1-\alpha)}{fL} = 2I_0 = 2I_L$$

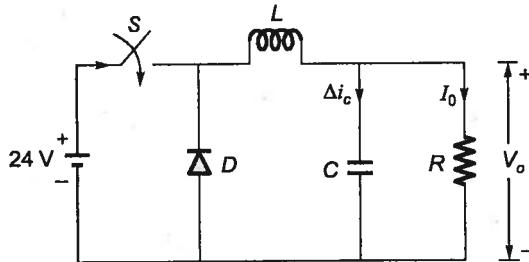
Which gives the critical value of the inductor  $L_c$  as  $L_c = L = \frac{(1-\alpha)R}{2f}$

If  $V_C$  is the average capacitor voltage, the capacitor ripple voltage  $\Delta V_C = 2V_0$

$$\frac{\alpha V_s (1-\alpha)}{8LCf^2} = 2V_0$$

Which gives the critical value of capacitor  $C_c$  as  $C_c = C = \frac{1-\alpha}{16Lf^2}$

**Example - 7.10** In the circuit shown, an ideal switch S is operated at 100 kHz with a duty ratio of 50%. Given that  $\Delta i_c$  is 1.6 A peak-to-peak and  $I_0$  is 5 A dc, the peak current in S is



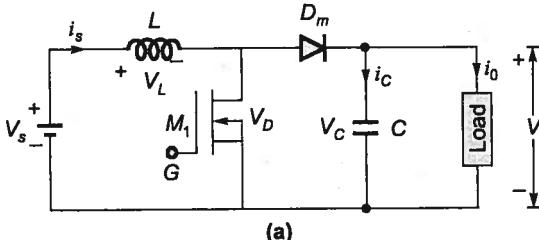
- (a) 6.6 A  
(b) 5.0 A  
(c) 5.8 A  
(d) 4.2 A

**Solution:** (c)

$$\text{Peak current} = I_0 + \frac{\Delta i_c}{2} = 5 + \frac{1.6}{2} = 5.8 \text{ A}$$

### Boost Regulator

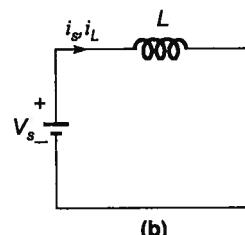
In boost regulator the output voltage is greater than the input voltage hence the name 'boost'.



The circuit operation is divided into two modes.

### Mode-1

Begin when MOSFET  $M_1$  is switched ON at  $t = 0$ .



The input current, which rises, flows through inductor  $L$  and MOSFET  $M_1$ . Mode 2 begins when MOSFET  $M_1$  is switched off at  $t = t_1$ .

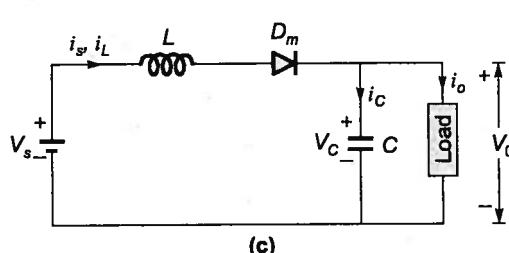


Figure-7.8: (a), (b) and (c)

The current that was flowing through the MOSFET would now flow through  $L/C$ , load and diode  $D_m$ . The inductor current until MOSFET  $M_1$  is turned on again in the next cycle.

Assuming that the inductor current rises linearly from  $I_1$  to  $I_2$  in time  $t_1$ ,

$$V_s = L \frac{I_2 - I_1}{t_1} = L \frac{\Delta I}{t_1}$$

$$t_1 = T_{ON} = \frac{\Delta I L}{V_s}$$

and the inductor current falls linearly from  $I_2$  to  $I_1$  in time  $t_2$ .

$$V_s - V_o = -L \frac{\Delta I}{t_2}$$

$$t_2 = \frac{\Delta I L}{V_o - V_s}$$

where  $\Delta I = I_2 - I_1$  is peak to peak ripple current of the inductor  $L$ .

$$\Delta I = \frac{V_s T_{ON}}{L} = \frac{(V_o - V_s) T_{OFF}}{L}$$

$$\text{The average output voltage, } V_o = V_s \frac{T}{T_{OFF}} = \left( \frac{1}{1-\alpha} \right) V_s$$

$$\text{The peak to peak current ripple is, } \Delta I = \frac{V_s \alpha}{f L}$$

$$\text{The peak to peak ripple voltage of capacitor, } \Delta V_C = \frac{I_0 \alpha}{f C}$$

### Condition for Continuous Inductor Current and Capacitor Voltage

If  $V_C$  is the average capacitor voltage, the capacitor ripple voltage  $\Delta V_C = 2V_0$ .

$$\frac{I_0 \alpha}{f C} = 2V_0 = 2I_0 R$$

[At the boundary]

Which gives the critical value of the capacitor  $C_C$  as

$$C_C = C = \frac{\alpha}{2fR}$$

## Output Waveforms

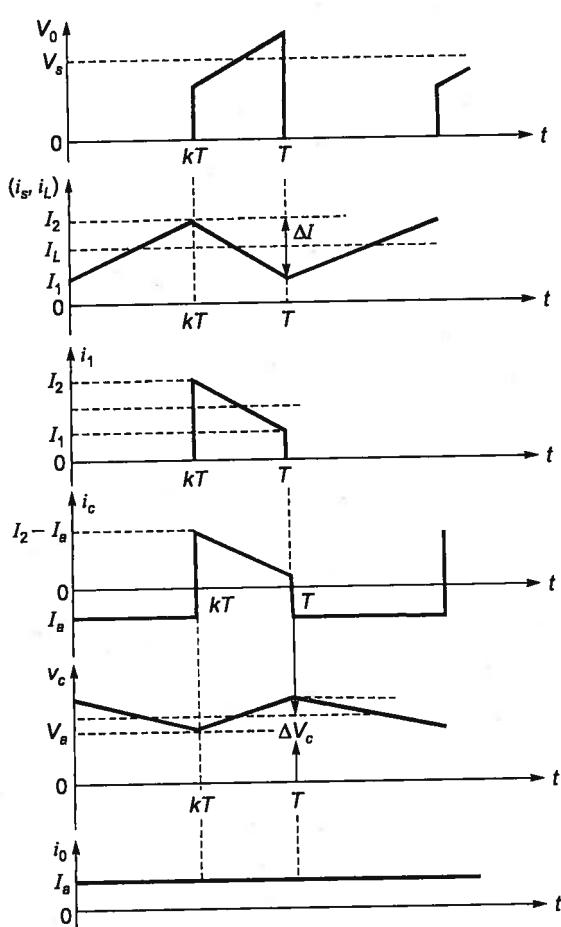


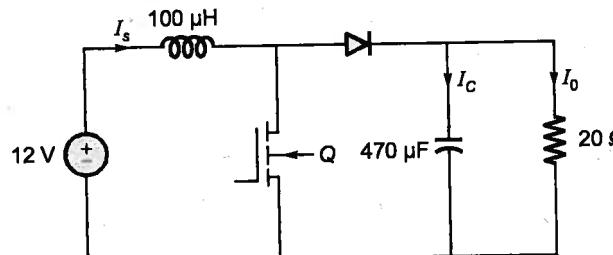
Figure-7.9

A boost regulator can step up the output voltage without a transformer. Due to a single transistor, it has a high efficiency. The input current is continuous. However a high peak current has to flow through the power transistor. The output voltage is very sensitive to changes in duty cycle  $\alpha$  and it might be difficult to stabilize the regulator.

The average output current is less than the average inductor current by a factor of  $(1 - K)$ , and a much higher rms current would flow through the filter capacitor, resulting in the use of a large filter capacitor and a large inductor than those of a buck regulator.

## Common Data for Questions (7.11 and 7.12):

In the figure shown below, the chopper feeds a resistive load from a battery source. MOSFET Q is switched at 250 kHz, with a duty ratio of 0.4. All elements of the circuit are assumed to be ideal.



## Example-7.11

The average source current (in Amps) in steady-state is

(a)  $\frac{3}{2}$

(b)  $\frac{5}{3}$

(c)  $\frac{5}{2}$

(d)  $\frac{15}{4}$

## Solution:(b)

As it is a boost converter, average current through capacitor is zero.

When Q is ON,

$I_C = -I_o$

When Q is OFF,

$I_C = I_s - I_o$

$\therefore \text{Average current through capacitor} = (-I_o) I_{ON} + (I_s - I_o) T_{OFF} = 0$

$(-I_o) DT + (I_s - I_o)(1 - D)T = 0$

$-I_o D + I_s - I_s D - I_o + I_o D = 0$

$\Rightarrow$

$I_o = (1 - D)I_s$

or,

$I_s = \frac{I_o}{(1 - D)} = \frac{V_o}{R(1 - D)} = \frac{V_s}{R(1 - D)^2} = \frac{12}{20(1 - 0.4)^2} = \frac{5}{3} \text{ A}$

## Example-7.12

The PEAK-TO-PEAK source current ripple (in Amps) is

(a) 0.96 A

(b) 0.144 A

(c) 0.192 A

(d) 0.288 A

## Solution:(c)

Here,

$I_{source}$  = Inductor current

$\therefore$

$V = L \frac{dI_s}{dt}$

$\Rightarrow$

$\frac{V}{L} \int_0^{T_{ON}} dt = \int_{\min}^{\max} dI_s$

$\Rightarrow$

$\frac{V}{L} T_{ON} = I_{s\max} - I_{s\min} = \text{ripple source current}$

$\Rightarrow$

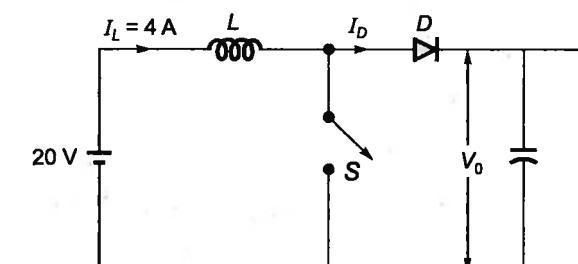
$T_{ON} = D.T.$

$\therefore$

$\text{Ripple source current} = \frac{V}{L}(D.T.) = \frac{12}{100 \times 10^{-6}} \times 0.4 \times \frac{1}{250 \times 10^3} = 0.192 \text{ A}$

## Example-7.13

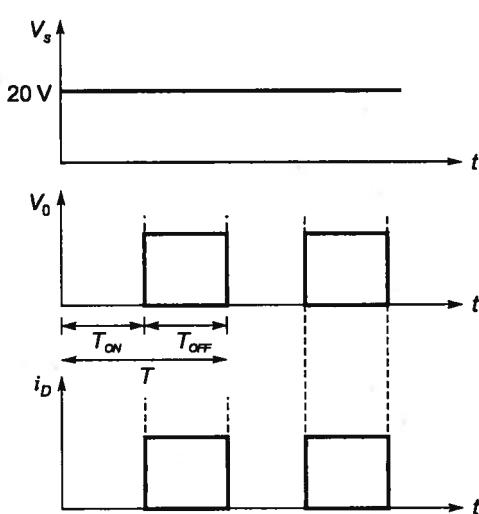
In the circuit shown in the figure, the switch is operated at a duty cycle of 0.5. A large capacitor is connected across the load. The inductor current is assumed to be continuous.



The average voltage across the load and the average current through the diode will respectively be

- (a) 10 V, 2 A
- (b) 10 V, 8 A
- (c) 40 V, 2 A
- (d) 40 V, 8 A

**Solution:** (c)



When, switch is ON,  $V_0 = 0$  and  $i_D = 0$

Switch is OFF,  $V_0 = V_s$  and  $i_d = I_L$

$$\text{Duty cycle } \alpha = \frac{T_{ON}}{T} = 0.5$$

The circuit shown in the figure is step up chopper and for step up chopper, average output voltage,

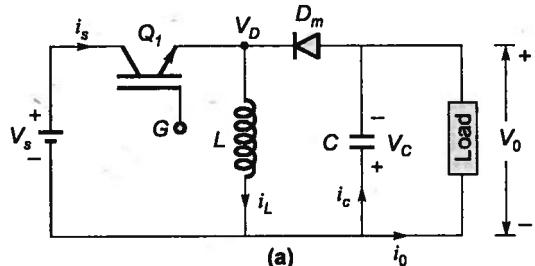
$$V_0 = \frac{V_s}{1-\alpha} = \frac{20}{1-0.5} = 40 \text{ V}$$

Average current through diode

$$I_D = \frac{1}{T} \int_{T_{ON}}^T I_L dt = \frac{I_L}{T} (T - T_{ON})$$

$$I_D = I_L(1 - \alpha) = (1 - 0.5) \times 4 = 2 \text{ A}$$

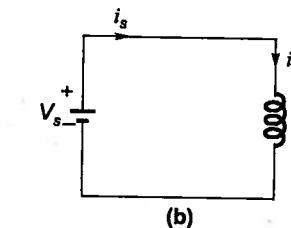
### Buck Boost Regulator



A BUCK BOOST regulator provides an output voltage that may be less than or greater than the input voltage hence the name "buck-boost"; the output voltage polarity is opposite to that of the input voltage. The regulator is also known as an inverting regulator.

### During Mode-1

The transistor  $Q_1$  turned ON and diode  $D_m$  is reverse biased. The input current, which rises, flows through inductor  $L$  and transistor  $Q_1$ .



### During Mode-2

Transistor  $Q_1$  is switched off and the current, which was flowing through inductor  $L$ , would flow through  $L$ ,  $C$ ,  $D_m$ , and the load. The energy stored in inductor  $L$  would be transferred to the load and the inductor current would fall until transistor  $Q_1$  is switched on again in the next cycle.

Assuming inductor current rises linearly from  $I_1$  to  $I_2$  in time  $t_1$ ,

$$V_s = L \frac{I_2 - I_1}{T_{ON}} = L \frac{\Delta I}{t_1}$$

The inductor current falls linearly from  $I_2$  to  $I_1$  in time  $t_2$ ,

$$V_0 = -L \frac{\Delta I}{t_2}$$

$$T_{OFF} = \frac{-\Delta I L}{V_0}$$

where  $\Delta I = I_2 - I_1$  is the peak to peak ripple current of inductor  $L$ .

$$\Delta I = \frac{V_s T_{ON}}{L} = \frac{-V_0 T_{OFF}}{L}$$

The average output voltage is,

$$V_0 = -\frac{V_s \alpha}{1-\alpha}$$

The peak to peak current ripple is,

$$\Delta I = \frac{V_s \alpha}{fL}$$

peak to peak ripple voltage of the capacitor is,

$$\Delta V_c = \frac{I_0 \alpha}{fC}$$

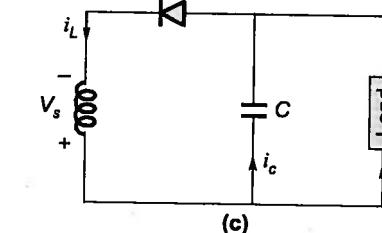
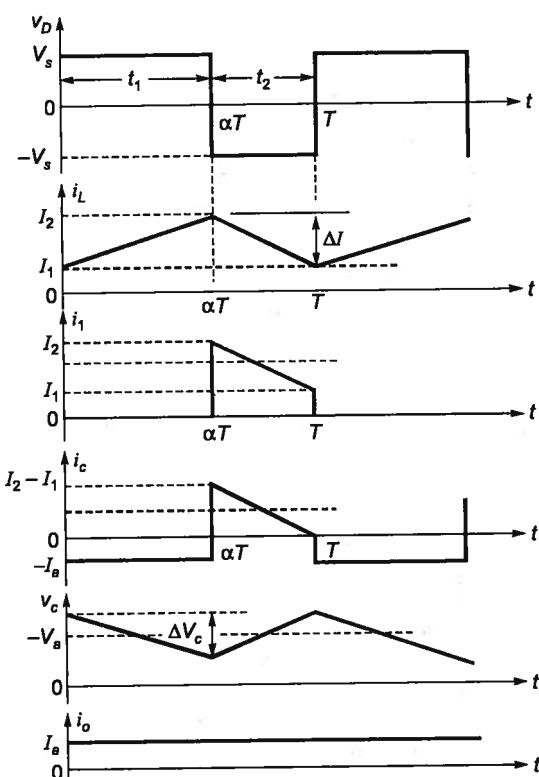


Figure 7.10 : (a), (b) and (c)

**Output Forms****Figure-7.11**

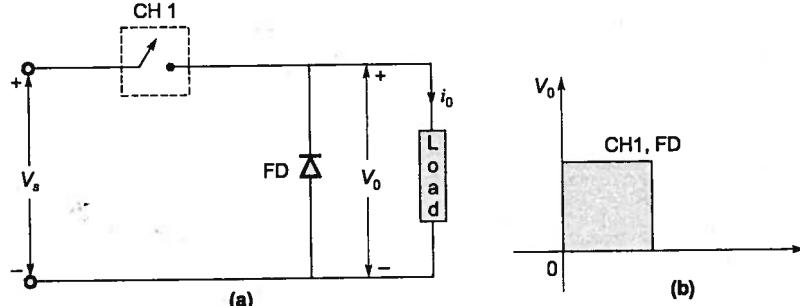
If  $V_C$  is the average capacitor voltage, the capacitor ripple voltage,  $\Delta V_C = 2 V_0$

$$\frac{I_0 \alpha}{cf} = 2 V_0 = 2 I_0 R$$

[At the boundary]

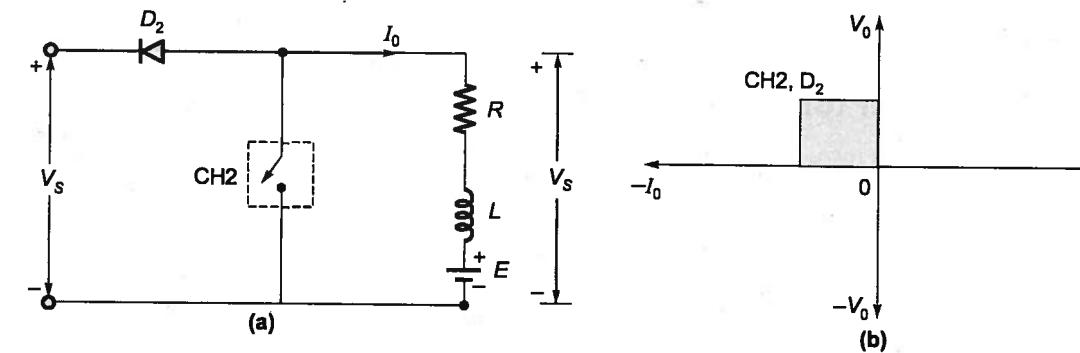
Which gives the critical value of the capacitor  $C_C$  as

$$C_C = C = \frac{\alpha}{2fR}$$

**7.6 First-Quadrant or Type-A Chopper****Figure-7.12**

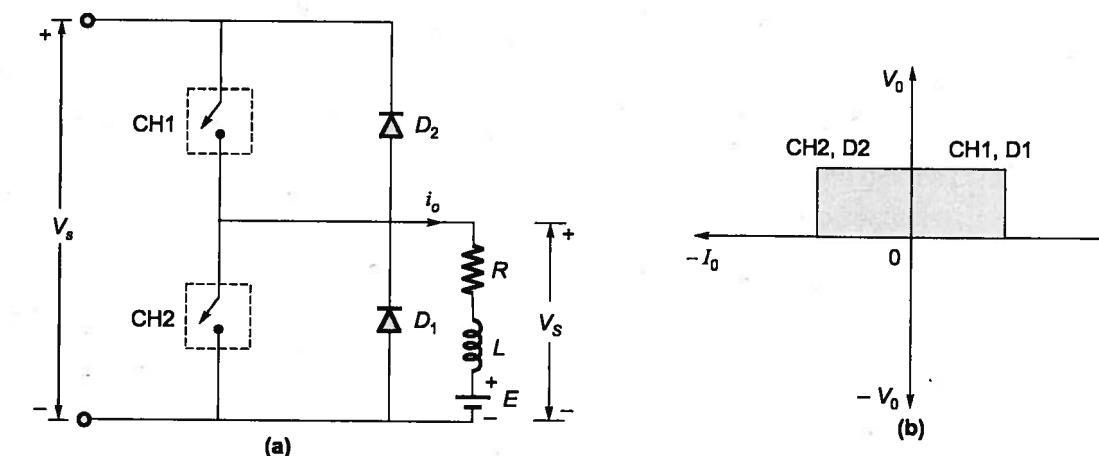
- When CH1 is on,  $V_o = V_s$  and current  $i_o$  flows in positive direction.
- When CH1 is off,  $V_o = 0$  but  $i_o$  in the load continues flowing in the same direction through freewheeling diode FD.
- It is seen that average values of  $V_o$  and  $I_o$  are always positive.
- This chopper is suitable for only motoring applications.

**NOTE:** This chopper is also called step down chopper.

**7.7 Second-Quadrant or Type-B Chopper****Figure-7.13**

- In this chopper load must be of  $RLE$  in nature. When CH2 is on,  $V_o = 0$  but load voltage  $E$  drives current through  $L$  and CH2.
- Inductor  $L$  stores energy during  $T_{on}$  of CH2.
- When CH2 is off,  $V_o = [E + L \frac{di}{dt}]$  exceeds source voltage  $V_s$ . As a result, diode  $D_2$  is forward biased and begins conduction.
- Chopper CH2 may be on or off, current  $I_o$  flows out of the load current  $i_o$  is therefore treated as negative.
- In regenerative breaking applications, step up choppers formula is to be employed.

**NOTE:** The power flow is always from load to source. Type B chopper is also called step up chopper.

**Type-C Chopper (or) Two Quadrant Type-A Chopper****Figure-7.14**

- This type of chopper is obtained by connecting type A and type B choppers in parallel as shown in figure.
- The output voltage  $V_o$  is always positive because of the presence of freewheeling diode  $D_1$  across the load.

- When CH2 is on, or freewheeling diode  $D_1$  conducts, output voltage  $V_0 = V_s$ .
- The load current  $i_0$  can, however, reverse its direction load current is positive when CH1 is on or FD conducts. Load current is negative if CH2 is on or  $D_2$  conducts.

**NOTE:** Average load voltage is always positive but average load current may be positive or negative.

### 7.8 Type-D Chopper (or) Two Quadrant Type-B Chopper

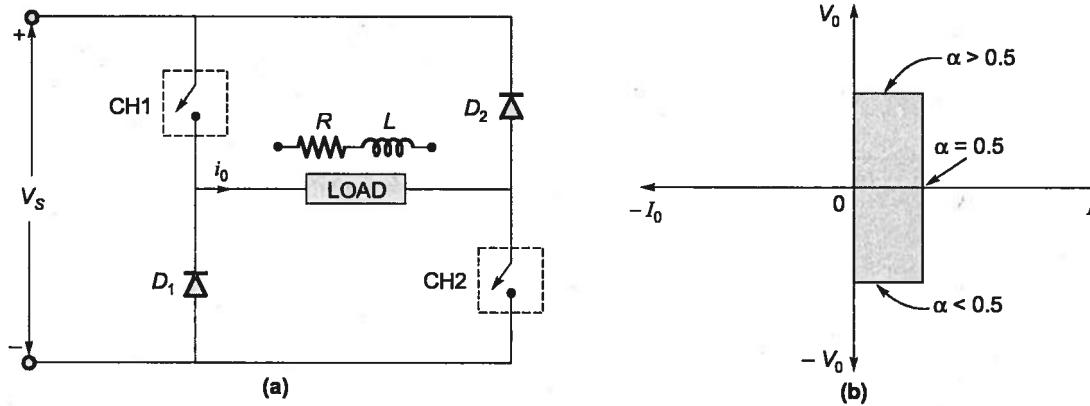


Figure-7.15

- The output voltage  $V_0 = V_s$  when both CH1 and CH2 are ON and  $V_0 = -V_s$  when both choppers are off but both diodes  $D_1$  and  $D_2$  conduct.
- The direction of load current is always positive.

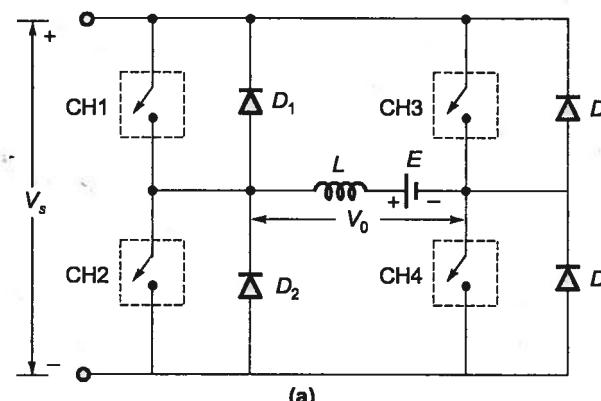
#### NOTE

- In case  $T_{on} > T_{off}$ ,  $\alpha > 0.5$ ,  $V_0$  is positive
- In case  $T_{on} < T_{off}$ ,  $\alpha < 0.5$ ,  $V_0$  is negative
- In case  $T_{on} = T_{off}$ ,  $\alpha = 0.5$ ,  $V_0$  is zero

### 7.9 Four Quadrant Chopper or Type-E Chopper

#### First Quadrant

For this operation CH4 is kept on CH3 is kept off and CH1 is operated.



With CH1, CH4 on, load voltage  $V_0 = V_s$  and load current  $i_0$  begins to flow.

When CH1 is turned-off, positive current freewheels through CH4,  $D_2$ .

#### Second Quadrant

Here CH2 is operated and CH1, CH3 and CH4 are kept off.

With CH2 on, reverse current (negative) flows through  $L$ , CH2,  $D_4$  and  $E$ . Inductor  $L$  stores energy during CH2 is on. When CH2 is turned-off, current is fed back to source through diodes  $D_1$ ,  $D_4$ . Note that here  $(E + L \frac{di}{dt})$  is more than the source voltage  $V_s$ .

#### Third Quadrant

For this operation, CH1 is kept off, CH2 is kept on and CH3 is operated. Polarity of load emf  $E$  must be reversed for this quadrant working.

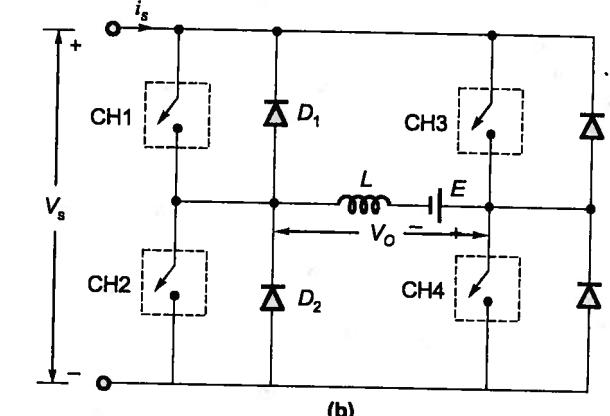


Figure-7.15: (a) and (b)

CH3 is on, load gets connected to source  $V_s$  so that both  $V_0$ ,  $i_0$  are negative leading to third quadrant operation.

When CH3 is off, negative current freewheels through CH2,  $D_4$ .

#### Fourth Quadrant

Here CH4 is operated and other are kept OFF load emf  $E$  has its polarity, as in third quadrant. With CH4 ON, positive current flows through CH4,  $D_2$ ,  $L$  and  $E$ . Inductor  $L$  stores energy during the time CH4 is on.

When CH4 is turned-off, current is fed back to source through diodes  $D_2$ ,  $D_3$ . Here load voltage is negative, but load current is positive. Also power is fed back from load to source.

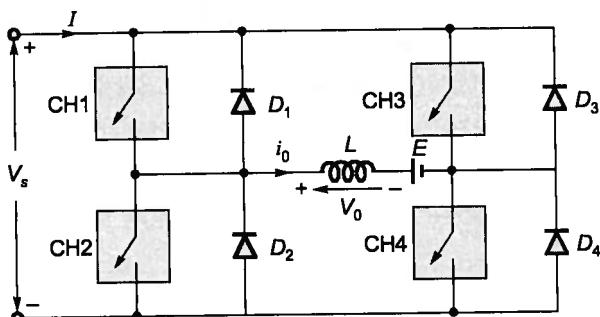
**Example-7.14** Draw a neat diagram for a four quadrant chopper employing self commutated switches, feeding the armature of a DC motor (separately excited type). Explain through voltage and current waveforms the working for both duty ratio greater than and less than 0.5:

**Solution:**

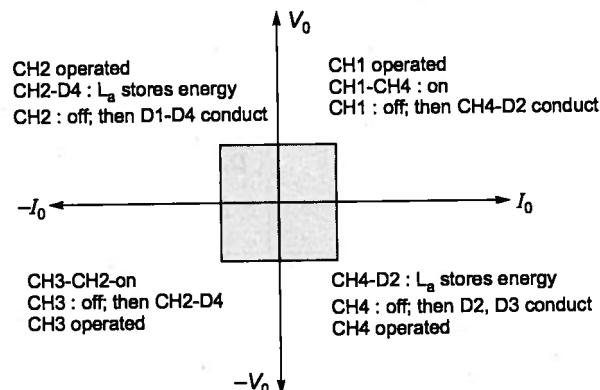
#### Type-E: Chopper or Four quadrant chopper:

The power circuit diagram for a four-quadrant chopper is shown in figure. It consists of four semiconductor switches CH<sub>1</sub> to CH<sub>4</sub> and four diodes D<sub>1</sub> to D<sub>4</sub> in antiparallel.

Working of this chopper in the four quadrants is explained as under.



Circuit diagram



Operation of conducting devices four-quadrant, or Type-E chopper

## First Quadrant:

$V_0 = +ve$   
 $I_0 = +ve$

CH<sub>1</sub>, is operated and CH<sub>4</sub> is kept on and CH<sub>3</sub> is kept off.

$$V_s = Ri_0 + \frac{Ldi_0}{dt} + E$$

$$\frac{di_0}{dt} = \frac{V_s - Ri_0 - E}{L}$$

$$= V_0, i_0 \text{ increased and inductor } L$$

Stored energy.  $V_0 = V_s$ ,  $i_0$  is giving first quadrant operation. When CH<sub>1</sub> is turned-off, positive current free-wheels through CH<sub>4</sub>, D<sub>2</sub>. In this manner, both  $V_0$ ,  $i_0$  can be controlled in the first quadrant.

**Second Quadrant:** Here CH<sub>2</sub> is operated and CH<sub>1</sub>, CH<sub>3</sub> and CH<sub>4</sub> are kept-off with CH<sub>2</sub> on, reverse (or negative) current flows through L, CH<sub>2</sub>, D<sub>4</sub> and E. Inductance L stores energy during the time CH<sub>2</sub> is on. When CH<sub>2</sub> is turned-off, current is fed back to source through diodes D<sub>1</sub>, D<sub>4</sub>.

Here  $\left(\frac{E + Ldi}{dt}\right) > V_s$ , as voltage  $V_0$  is positive, and  $i_0$  is negative, it is second quadrant operation of chopper.

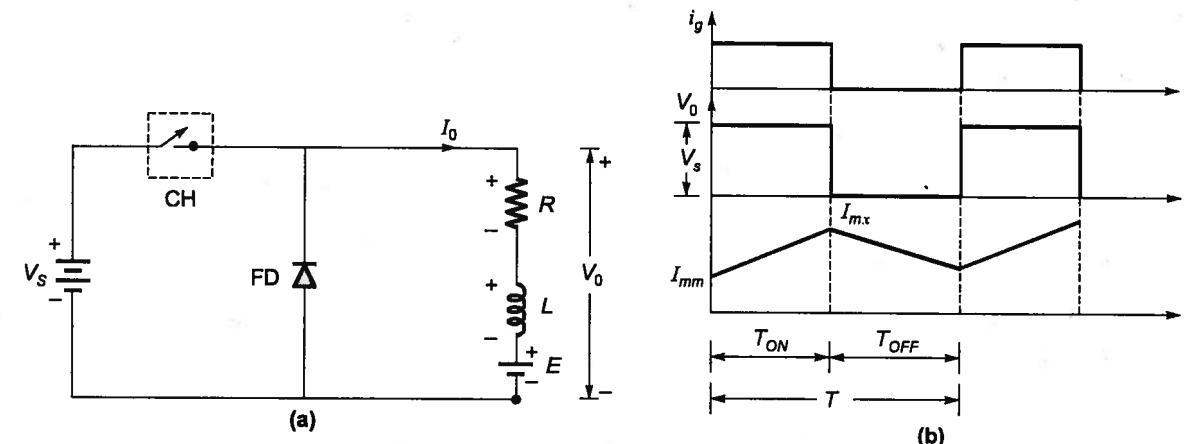
Also power is fed back from load to source.

**Third Quadrant:** CH<sub>1</sub> is kept off, CH<sub>2</sub> is kept on and CH<sub>3</sub> is operated. Polarity of load emf E must be reversed for this quadrant working with CH<sub>3</sub> on, load gets connected to source  $V_s$  so that both  $V_0$ ,  $i_0$  are negative leading to third quadrant operation. When CH<sub>3</sub>, D<sub>4</sub>. In this manner,  $V_0$  and  $i_0$  can be controlled in the third quadrant.

## Fourth Quadrant:

Here CH<sub>4</sub> is operated and other devices are kept off. Load emf E must have its polarity reversed for operation in the fourth quadrant. With CH<sub>4</sub> on, positive current flows through CH<sub>4</sub>, D<sub>2</sub>, L and E. Inductance L stores energy during the time CH<sub>4</sub> is on. When CH<sub>4</sub> is turned-off, current is fed back to source through diodes D<sub>2</sub>, D<sub>3</sub>. Here load voltage is negative, but load current is positive leading to chopper operation in the fourth quadrant. Also power is fed back from load to source.

## 7.10 Steady State Analysis of Type A Chopper



Inductor is assumed to be having the sufficient energy to support the conduction through out half time interval.

$$V_0 = \alpha V_s \quad (\text{Average output voltage})$$

$$V_{or} = \sqrt{\alpha} V_s \quad (\text{Rms value of output voltage})$$

$$I_{mx} = \frac{V_s}{R} \left[ \frac{1 - e^{-T_{on}/T_a}}{1 - e^{-T/T_a}} \right] - \frac{E}{R}$$

$$I_{mn} = \frac{V_s}{R} \left[ \frac{e^{T_{on}/T_a} - 1}{e^{T/T_a} - 1} \right] - \frac{E}{R}$$

Where,

$$T_a = \text{Load time constant} = \frac{L}{R}$$

Current ripple,

$$(\Delta I) = I_{mx} - I_{mn}$$

$$\Delta I = \frac{V_s}{R} \left[ \left( \frac{1 - e^{-T_{on}/T_a}}{1 - e^{-T/T_a}} \right) - \left( \frac{e^{T_{on}/T_a} - 1}{e^{T/T_a} - 1} \right) \right]$$

$$= \frac{V_s}{R} \left[ \frac{1 - e^{-T_{on}/T_a}}{1 - e^{-T/T_a}} - \frac{e^{T_{on}/T_a} (1 - e^{-T_{on}/T_a})}{e^{T/T_a} (1 - e^{-T/T_a})} \right]$$

$$= \frac{V_s}{R} \left[ \frac{1 - e^{-T_{on}/T_a}}{1 - e^{-T/T_a}} - \frac{e^{-(T-T_{on})/T_a} (1 - e^{-T_{on}/T_a})}{(1 - e^{-T/T_a})} \right]$$

$$= \frac{V_s}{R} \left[ \frac{(1-e^{-T_{on}/T_a}) - e^{-T_{off}/T_a}(1-e^{-T_{on}/T_a})}{(1-e^{-T/T_a})} \right]$$

$$\Delta I = \frac{V_s}{R} \left[ \frac{(1-e^{-T_{on}/T_a})(1-e^{-T_{off}/T_a})}{1-e^{-T/T_a}} \right]$$

$$\text{Per unit ripple} = \frac{\Delta I}{V_s/R} = \left[ \frac{(1-e^{-T_{on}/T_a})(1-e^{-T_{off}/T_a})}{(1-e^{-T/T_a})} \right]$$

$$T_{on} = \alpha T$$

$$T_{off} = (1-\alpha)T$$

$$\Delta I = \frac{V_s}{R} \left[ \frac{(1-e^{-\alpha T/T_a})(1-e^{-(1-\alpha)T/T_a})}{(1-e^{-T/T_a})} \right]$$

Per unit Ripple (or) Ripple is a function of duty cycle ' $\alpha$ '.

Ripple is minimum at  $\alpha = 0$ , increases maximum at  $\alpha = 0.5$  and decrease at  $\alpha = 1.0$

For  $\alpha = 0.5$ , ripple would be maximum,

$$(\Delta I)_{max} = \frac{V_s}{R} \left( \frac{(1-e^{-0.5x})(1-e^{-0.5x})}{1-e^{-x}} \right) \quad \left( \text{Let, } \frac{T}{T_a} = x \right)$$

$$= \frac{V_s}{R} \left( \frac{(1-e^{-0.5x})(1-e^{-0.5x})}{(1+e^{-0.5x})(1-e^{-0.5x})} \right) = \frac{V_s}{R} \tanh(0.25x) = \frac{V_s}{R} \tanh\left(\frac{1}{4} \times \frac{T}{T_a}\right)$$

$$= \frac{V_s}{R} \tanh\left(\frac{1}{4} \times \frac{1}{f} \times \frac{R}{L}\right)$$

$$(\Delta I)_{max} = \frac{V_s}{R} \tanh\left(\frac{R}{4fL}\right)$$

In case  $4fL \gg R$ , then  $\tanh\frac{R}{4fL} \approx \frac{R}{4fL}$ .

Under this condition maximum value of ripple current is

$$\Delta I_{mx} = \frac{V_s}{R} \cdot \frac{R}{4fL} = \frac{V_s}{4fL}$$

$$\boxed{\Delta I_{mx} = \frac{V_s}{4fL}}$$

This shows that maximum value of ripple current is inversely proportional to chopping frequency and the circuit inductance.

For the better performance of the load, the conduction to be continuous. It is preferable to have the less value of the current ripple (or) More uniform output current. The chopping frequency is to be high. It is possible by employing the smaller values of time period.

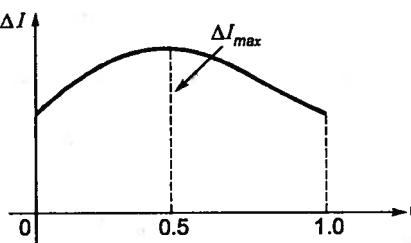
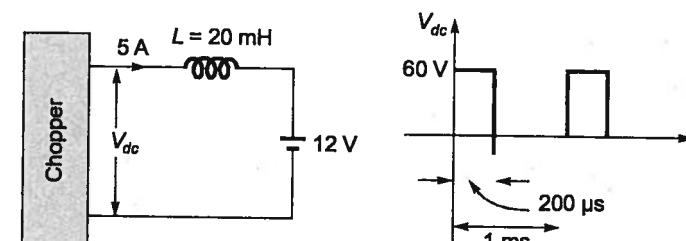


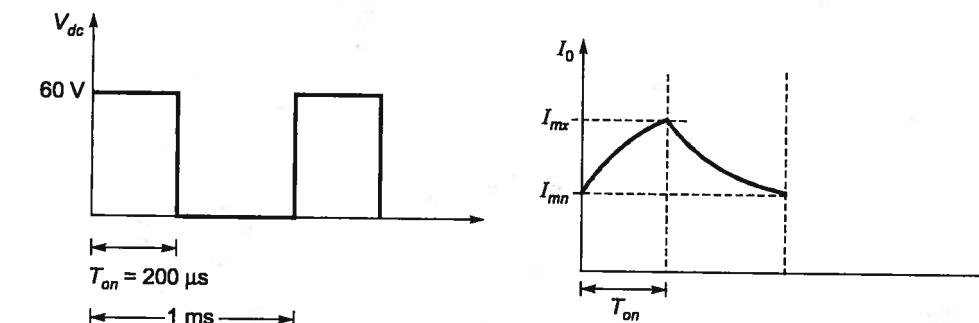
Figure-7.17

**Example-7.15** A chopper is employed to charge a battery as shown in figure. The charging current is 5 A. The duty ratio is 0.2. The chopper output voltage is also shown in figure. The peak to peak ripple current in the charging current is



- (a) 0.48 A  
(c) 2.4 A

**Solution:** (a)



During  $T_{on}$ ,  
Voltage across inductor,  $V_L = 60 - 12 = 48 \text{ V}$   
Area under  $V_L - t$  curve during,  $T_{on}$   
 $A_1 = V_L T_{on} = 48 \times 200 \times 10^{-6}$  ... (i)

Current through inductor,

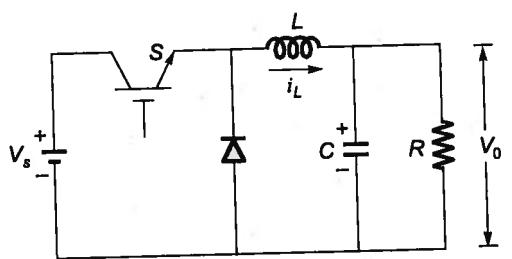
$$\begin{aligned} \text{At } t = 0 \text{ is} & \quad I_0 = I_{mn} \quad \text{and} \\ \text{At } t = T_{on} \text{ is} & \quad I_0 = I_{mx} \end{aligned}$$

$$\begin{aligned} \text{So, area under } V_L - t \text{ curve,} \quad A_2 &= \int_0^{T_{on}} L V_L dt = \int_0^{T_{on}} \frac{di}{dt} dt = \int_0^{I_{mx}} L di = L[I_{mx} - I_{mn}] \\ &= L \Delta I \end{aligned} \quad \dots (ii)$$

Where,  $\Delta I$  = peak to peak ripple current.  
equating  $A_1$  and  $A_2$

$$\begin{aligned} A_1 &= A_2 \\ \Rightarrow 48 \times 200 \times 10^{-6} &= L \Delta I = 20 \times 10^{-3} \times \Delta I \\ \Delta I &= 0.48 \text{ A} \end{aligned}$$

**Example-7.16** In the chopper circuit shown in figure, the input dc voltage has a constant value  $V_s$ . The output voltage  $V_0$  is assumed ripple free. The switch S is operated with a switching time period  $T$  and a duty ratio  $D$ . What is the value of  $D$  at the boundary of continuous and discontinuous conduction of the induction current  $i_L$ ?



$$(a) D = 1 - \frac{V_s}{V_0}$$

$$(c) D = 1 - \frac{2L}{RT}$$

$$(b) D = \frac{2L}{RT}$$

$$(d) D = \frac{RT}{L}$$

**Solution:** (c)

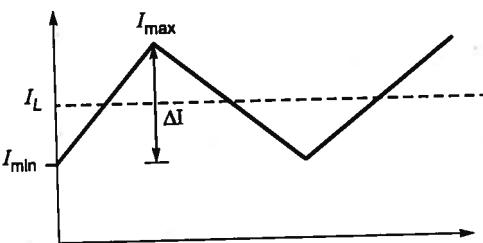
As the given chopper is buck chopper,

$$V_0 = \alpha V_s$$

$$\Delta I = \frac{V_0 T_{off}}{L} = \frac{\alpha V_s (1-\alpha)}{Lf}$$

$$\Delta I = 2 I_L = 2 I_0 = \frac{\alpha V_s (1-\alpha)}{Lf}$$

$$\frac{\Delta I_L}{2} = I_L (\text{avg}) = I_0 (\text{avg})$$



this is applicable only at the boundary of continuous and discontinuous conduction of the inductor current  $i_L$ ,

$$L_c = \frac{\alpha V_s (1-\alpha)}{2 I_0 f} = \frac{\alpha V_s R (1-\alpha)}{R 2 I_0 f} \quad [\because \text{Multiplying and dividing by } R]$$

$$L_c = \frac{V_0 R (1-\alpha)}{R I_0 2f} = \frac{I_0 R (1-\alpha)}{I_0 2f}$$

$$L_c = \frac{R (1-\alpha)}{2f}$$

∴ Boundary value of duty cycle is,

$$\frac{2fL}{R} = 1 - \alpha$$

$$\alpha = 1 - \frac{2fL}{R}$$

$$D = 1 - \frac{2L}{RT}$$

#### Discontinuous Conduction

If the inductor is not having the sufficient energy to support the conduction through out OFF time interval, then the load current becomes discontinuous. During this period current is zero, output voltage is equal to  $E$ .

The respective waveforms are as shown in figure.

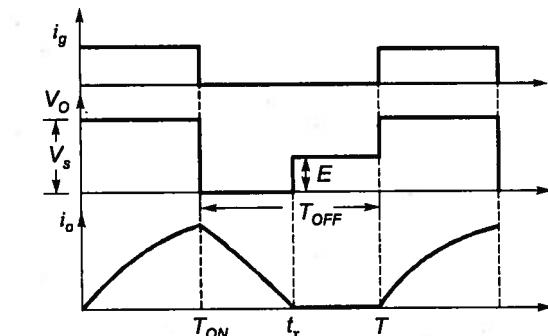


Figure-7.18

The average output voltage for the discontinuous current mode as shown in figure

$$\begin{aligned} V_0 &= \frac{1}{T} \int_0^T V_o \cdot dt = \frac{1}{T} \left[ \int_{T_{on}}^{T_{on}} V_s \cdot dt + \int_{T_{on}}^{t_x} 0 \cdot dt + \int_{t_x}^T E \cdot dt \right] \\ &= V_s \frac{T_{on}}{T} + E \frac{(T-t_x)}{T} \\ &\boxed{V_0 = \alpha V_s + E \left( 1 - \frac{t_x}{T} \right) \text{ volts}} \end{aligned}$$

Average value of output voltage will be more in discontinuous conduction compared to continuous conduction.

$$\text{AC ripple voltage } V_r \quad V_r = \sqrt{V_{rms}^2 - V_0^2}$$

$V_{rms} = V_{or}$  is the rms value of output voltage

$V_0$  = average value of output voltage

$$V_{or} = \sqrt{\alpha} V_s$$

$$V_0 = \alpha V_s$$

$$V_r = \sqrt{\alpha V_s^2 - \alpha^2 V_s^2} = V_s \sqrt{\alpha - \alpha^2}$$

#### Ripple Factor

It is defined as the ratio of ac ripple voltage to average voltage, is given by  $R.F. = \frac{V_r}{V_0}$

$$R.F. = \frac{V_s \sqrt{\alpha - \alpha^2}}{V_s \cdot \alpha} = \sqrt{\frac{1-\alpha}{\alpha}} = \sqrt{\frac{1}{\alpha} - 1}$$

Chopper operating principle is based on forced commutation. There are two groups of commutation:

1. Forced commutation
2. Load commutation

#### 7.11 Forced Commutation is of Two Types

1. Voltage commutation
2. Current commutation

Both the above commutation circuits employ tank circuit for their operation. Tank circuit consist of inductor, capacitor and unidirectional device (diode or thyristor).

### Theory of Tank Circuit

According to KVL,

$$L \frac{di(t)}{dt} + \frac{1}{C} \int i(t) dt = 0$$

$$\text{Applying Laplace transform } sLI(s) + \frac{1}{C} \left[ \frac{I(s)}{s} - \frac{CV_0}{s} \right] = 0$$

Here negative sign before  $\frac{CV_0}{s}$  is used because current  $i(t)$  leaves the positive terminal of  $C$  and enters its negative terminal.

$$I(s) \left[ sL + \frac{1}{Cs} \right] = \frac{V_0}{s}$$

$$I(s) = \frac{V_0}{L} \frac{1}{s^2 + \omega_0^2} = \frac{V_0}{\omega_0 L} \cdot \frac{\omega_0}{s^2 + \omega_0^2}$$

$$\text{where, } \omega_0^2 = \frac{1}{LC}$$

$$\omega_0 = \frac{1}{\sqrt{LC}}$$

By applying inverse Laplace to the above expression,

$$i(t) = \frac{V_0}{\omega_0 L} \sin \omega_0 t$$

$$i(t) = \frac{V_0}{\sqrt{LC}} \cdot \frac{1}{\sqrt{L}} \sin \omega_0 t$$

$$i(t) = V_0 \sqrt{\frac{C}{L}} \sin \omega_0 t$$

$$V_L = L \frac{di(t)}{dt} = L \frac{d}{dt} \left( \frac{V_0}{\omega_0 L} \sin \omega_0 t \right) = \frac{LV_0}{\omega_0 L} \omega_0 \cos \omega_0 t$$

$$V_L = V_0 \cos \omega_0 t$$

$$\left[ \because \frac{d}{d\theta} \sin n\theta = n \cdot \cos n\theta \right]$$

$$V_c = \frac{1}{C} \int i(t) dt - V_0 = \frac{1}{C} \int_0^t \frac{V_0}{\omega_0 L} \sin \omega_0 t dt - V_0$$

$$= \frac{1}{C} \frac{V_0}{\omega_0 L} \cdot \left[ \frac{-\cos \omega_0 t}{\omega_0} \Big|_0^t \right] - V_0 = \frac{1}{C} \frac{V_0}{\omega_0 L} \cdot \left[ \frac{-\cos \omega_0 t}{\omega_0} + \frac{\cos 0}{\omega_0} \right] - V_0$$

$$= V_0 (1 - \cos \omega_0 t) - V_0$$

$$V_c = -V_0 \cos \omega_0 t$$

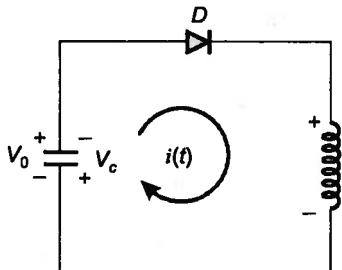


Figure-7.19

The circuit will be conducted for half cycle i.e.

$\pi$ -radians,

$$\omega_0 t = \pi$$

$$t = \frac{\pi}{\omega_0} = \frac{\pi}{1/\sqrt{LC}}$$

$$t = \pi\sqrt{LC} \text{ (sec)}$$

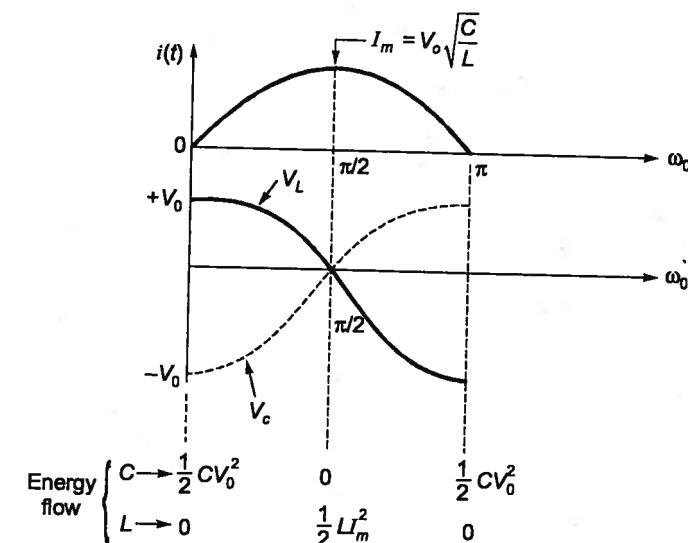


Figure-7.20

When ever tank circuit forms, the following points are applicable:

(i) Nature of current is sinusoidal.

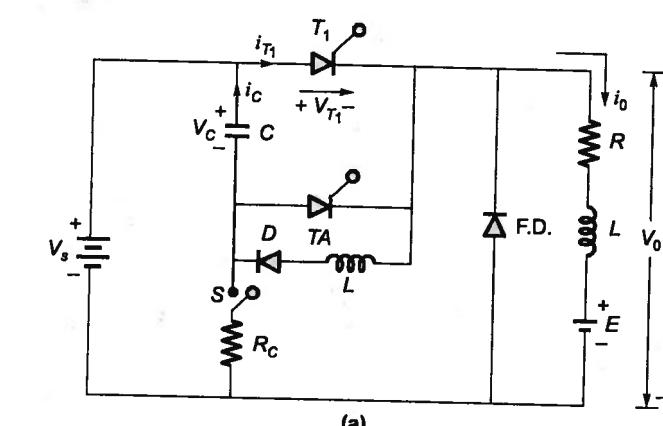
(ii) Peak value of current is  $V_0 \sqrt{\frac{C}{L}}$ .

(iii) Conduction time of the circuit is  $t_C$  or  $\pi\sqrt{LC}$  sec.

(iv) At the end of conduction voltage across capcitor gets reversed.

### Voltage Commutated Chopper

#### Circuit Diagram



Similar to step down chopper.

$T_1$  = Main thyristor,  $T_A$  – Auxiliary thyristor

$L, C$  = Commutating components,  $R_C$  – Charging resistor

Assume output current is constant.

Close the switch, initially capacitor short circuited,

after 4 – 5 time constants,  $V_c = V_s$ .

At  $t = 0$ ,  $T_1$  is on, Load is connected across the supply

$$V_0 = V_s$$

Tank circuit starts conduction, (Diode forward biases).

After conduction polarities across capacitor are changed.

Diode reverse biased polarities across capacitor are changed.

Upto  $t_2$  we completed how we have to turn off the main thyristor.

Make  $T_A$  (Auxiliary thyristor) ON,  $T_1$  to be OFF (apply in reverse voltage).

To make conduction continuous, use freewheeling diode.

In order to make the output continuous, the existing path will be changed as  $V_s, C, T_A$  and the load.

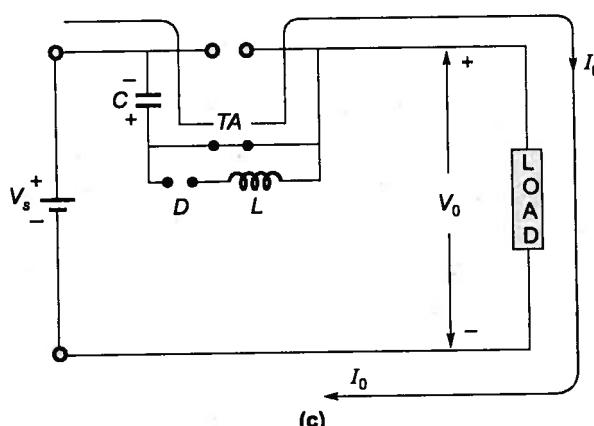


Figure-7.21 : (a), (b) and (c)

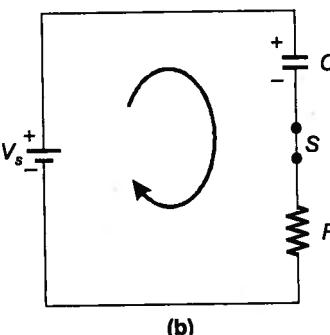
Voltage across the capacitor changes again ( $\bar{V}_s$  to  $\dot{V}_s$ ).

Now make the voltage across capacitor (little over charged)  $> V_s$ . Freewheeling diode conducts, output voltage becomes zero. To start next cycle, no need to close switch's. A reverse voltage is applied across conducting SCR due to which current through SCR becomes zero and it is getting OFF. Hence it is called voltage commutation.

Other name of this is impulse commutation. It is because a high reverse voltage will turn-off the SCR.

#### Limitations

- A starting circuit is required.
- Load voltage at once rises to  $2V_s$  at the instant commutation of main SCR is initiated.
- It can't work at no load. It is because at no load, capacitor would not get charged from  $-V_s$  to  $V_s$  when auxiliary SCR is triggered for commutating the main SCR.
- Main thyristor is required to carry current more than load current. (Because of  $i_c$ ). So, it is to be over rated.
- Minimum turn-on time of chopper =  $\pi\sqrt{LC}$ .



(b)

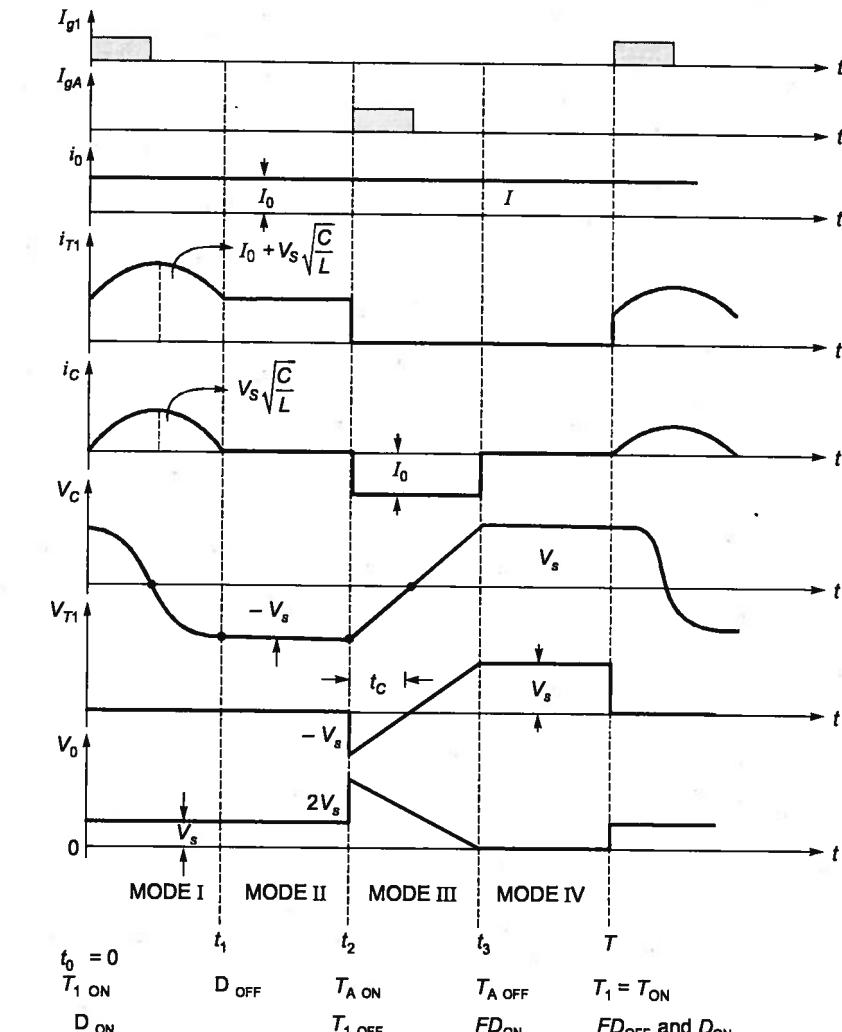


Figure-7.22

The values of commutating components  $C$  and  $L$  can be obtained:

The values depend up on turn-off time of main thyristor  $T_1$ .

During  $t_c$  capacitor voltage changes from  $-V_s$  to zero linearly.

$$i_c = C \frac{dv}{dt}$$

For a constant load current  $I_0$

$$i_c = C \frac{V_s}{t_c}$$

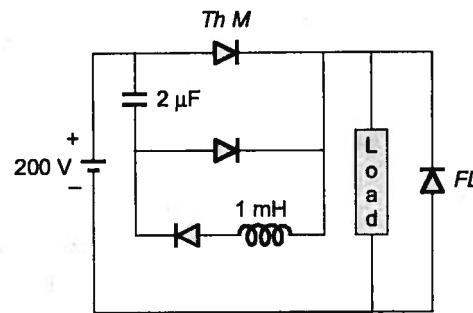
$$C = \frac{I_0 t_c}{V_s}$$

The commutation circuit turn-off time ' $t_c$ ' must be greater than thyristor turn-off time

$$t_c = t_q + \Delta t$$

$$C = \frac{(t_q + \Delta t) I_0}{V_s}$$

**Example - 7.17** Consider the chopper circuit shown in figure. The chopper operates at 400 Hz and 50% duty cycle. The load current remains almost ripple free at 10 A. Assuming the input voltage to be 200 V and the devices to be ideal, the turn-off time available to the thyristor  $Th\ M$  is \_\_\_\_\_  $\mu s$



**Solution:**

$$t_c = \frac{CV_s}{I} = \frac{2 \times 10^{-6} \times 200}{10} = 40 \mu s$$

#### Commutating Inductor

Its value will be calculated based on peak current through main SCR.

$$\text{Peak current through main SCR} = I_0 + V_s \sqrt{\frac{C}{L}}$$

Hence, load current should not be too large.

$$I_{cp} \leq I_0; \quad V_s \sqrt{\frac{C}{L}} \leq I_0$$

$$\frac{V_s \sqrt{C}}{I_0} \leq \sqrt{L}$$

$$L \geq \left( \frac{V_s}{I_0} \right)^2 C$$

Peak current through auxiliary thyristor =  $I_0$

$$\text{Peak current through diode} = V_s \sqrt{\frac{C}{L}}$$

$$\text{Peak current through capacitor} = V_s \sqrt{\frac{C}{L}}$$

Peak instantaneous output voltage =  $2V_s$

PIV rating of FW diode =  $2V_s$

$$\text{Average load voltage } V_0 = \left[ \frac{V_s T_{on} + \left( \frac{t_3 - t_2}{2} \right) 2V_s}{T} \right] = \frac{V_s}{T} [T_{on} + (t_3 - t_2)]$$

During the time interval  $t_3 - t_2$  voltage across 'C' changes from  $-V_s$  to  $V_s$  i.e. total change is  $2V_s$

$$I_0 = C \frac{2V_s}{(t_3 - t_2)}$$

$$(t_3 - t_2) = C \frac{2V_s}{I_0}$$

$$V_0 = \frac{V_s}{T} \left[ T_{on} + C \frac{2V_s}{I_0} \right]$$

$$V_0 = V_s \left( \frac{T'_{on}}{T} \right) = \alpha' V_s$$

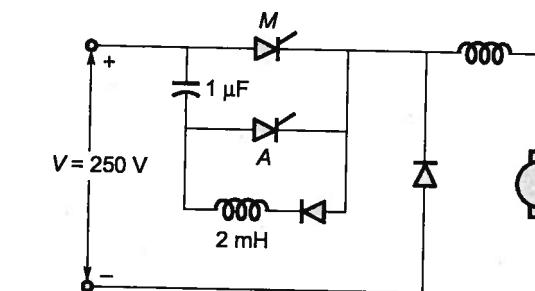
where,  $T'_{on}$  = Effective turn-on time

$$T'_{on} = T_{on} + \frac{2CV_s}{I_0}$$

where,  $\alpha'$  = Effective duty cycle

#### Statement for common data (7.18 and 7.19):

A voltage commutated chopper operating at 1 kHz is used to control the speed of dc motor as shown in figure. The load current is assumed to be constant at 10 A.



**Example - 7.18** An impulse commutated chopper feeds inductive load requiring a constant current of 260 A. The source voltage is 220 V dc and the chopping frequency is 400 Hz. Turn-off time for main thyristor is 18  $\mu s$ . Peak current through main thyristor is limited to 1.8 times the constant load current. Taking a factor of safety 2 for the main thyristor, calculate the values of (i) commutating components  $C$  and  $L$  and (ii) the minimum and maximum output voltages.

**Solution:**

(i) Load current  $I_0 = 260$  A,  $V_s = 220$  V

For a factor of safety 2, the commutation circuit turn-off time for main thyristor

$$t_c = 2 \times 18 = 36 \mu s$$

$$C = \frac{36 \times 10^{-6} \times 260}{220} = 42.545 \mu F$$

Peak current through main thyristor,

$$1.8 I_0 = I_0 + V_s \sqrt{\frac{C}{L}} \quad \text{or} \quad 220 \sqrt{\frac{C}{L}} = 0.8 \times I_0$$

$$L = \left( \frac{220}{0.8 \times 260} \right)^2 \times 42.545 = 47.5956 \mu H \approx 47.596$$

(ii) Minimum value of duty cycle is

$$\alpha_{mn} = \pi f \sqrt{LC} = \pi \times 400 \sqrt{42.545 \times 47.596} \times 10^{-6} = 0.0565$$

Minimum value of output voltage,

$$V_{0,mn} = V_s(\alpha_{mn} + 2ft_c) \\ = 220(0.0565 + 2 \times 400 \times 36 \times 10^{-6}) = 18.766 \text{ V}$$

Maximum value of output voltage is  $V_{0,max} = 220 \text{ V}$

**Example - 7.19** The average output voltage of the chopper will be

- (a) 70 V                                  (b) 47.5 V  
(c) 35 V                                    (d) 0 V

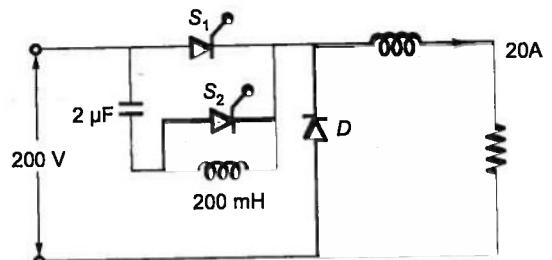
**Solution:** (b)

$$(V_o) = V_s \left[ \frac{T_{ON} + 2t_{cm}}{T} \right]$$

$$\text{where, } t_{cm} = \frac{CV_s}{I_0} = \frac{1 \times 10^{-6} \times 250}{10} = 25 \mu\text{s}$$

$$(V_o)_{min} = V_s [(T_{ON})_{min} + 2t_{cm}] f = 250 [140 \times 10^{-6} + (2 \times 25 \times 10^{-6})] \times (1 \times 10^3) = 47.5 \text{ V}$$

**Example - 7.20** Figure shows a chopper. The device  $S_1$  is the main switching device.  $S_2$  is the auxiliary commutation device.  $S_1$  is rated for 400 V, 60 A.  $S_2$  is rated for 400 V, 30 A. The load current is 20 A. The main device operates with a duty ratio of 0.5. The peak current through  $S_1$  is



- (a) 10 A                                    (b) 20 A  
(c) 30 A                                    (d) 40 A

**Solution:** (d)

Initially main thyristor ( $S_1$ ) and auxiliary thyristor ( $S_2$ ) are off and capacitor is assumed charged to voltage  $V_s$  with upper plate positive.

When  $S_1$  is turned on, source voltage  $V_s$  is applied across load and load current  $I_0$  begins to flow which is assumed to remain constant. With  $S_1$  ON another oscillatory circuit consisting of  $C$ ,  $S_1$ , and  $L$  is formed where the capacitor current is given by

$$i_c = V_s \sqrt{\frac{C}{L}} \sin \omega_0 t$$

So current through  $S_1$ ,  $I_{S1} = I_0 + i_c = I_0 + V_s \sqrt{\frac{C}{L}} \sin \omega_0 t$

$$\text{Peak value of, } I_{S1} = I_0 + V_s \sqrt{\frac{C}{L}} = 20 + 200 \sqrt{\frac{2 \times 10^{-6}}{200 \times 10^{-6}}} = 40 \text{ A}$$

### Current Commutated Chopper

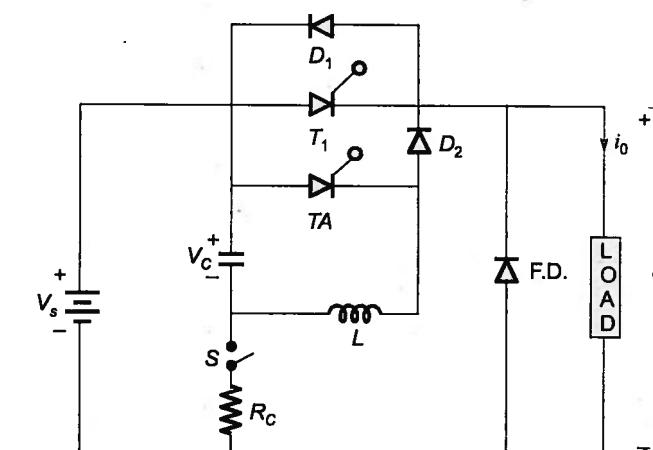


Figure-7.23

Capacitor is charged to  $V_s$ . Main thyristor  $T_1$  is fired at  $t = 0$ . So that load voltage  $V_0 = V_s$ .

At  $t = t_1$ , auxiliary thyristor is turned-on to commute main thyristor.

With turning-on of  $T_A$ , an oscillatory current ( $i_c$ ) is set up in the circuit

$$i_c = \frac{V_s}{\omega_0 L} \sin \omega_0 t = V_s \sqrt{\frac{C}{L}} \sin \omega_0 t$$

At  $t_2$ ,  $V_C = -V_s$  and  $i_c$  tends to reverse in the auxiliary thyristor  $T_A$ , it gets naturally commutated.

As  $T_A$  is reverse biased and turned-off at  $t_2$ , oscillatory current  $i_c$  begins to flow through  $C$ ,  $L$ ,  $D_2$  and  $T_1$ .

At  $t_3$ ,  $i_c$  rises to  $I_0$  so that  $i_{T1} = 0$ . As a result main SCR  $T_1$  is turned-off at  $t_3$ .

Since oscillating current through  $T_1$  turns it off it is called current commutated chopper.

After  $t_3$ ,  $i_c$  supplies load current  $I_0$  and the excess current  $i_{D1} = i_c - I_0$  is conducted through diode  $D_1$ .

After  $t_4$ , a constant current equal to  $I_0$  flows through  $V_s$ ,  $C$ ,  $L$ ,  $D_2$  and load.

Capacitor  $C$  is charged linearly to source voltage  $V_s$  at  $t_5$ , so during time  $(t_5 - t_4)$   $i_c = I_0$ .

In this commutation an opposite current pulse will be injected through SCR. As a result current decreases and finally comes to zero if both the currents would be equal and opposite.

Anti parallel diode is useful to apply the reverse voltage after current through SCR becomes to zero. The value of reverse voltage is low. So,

1. Turn-off time increases
2. Turn-off powerloss increases

$$L = \frac{V_s \cdot t_c}{(x I_0) \left[ \pi - 2 \sin^{-1} \left( \frac{1}{x} \right) \right]} \quad \left( \text{where, } x = \frac{I_{cp}}{I_0} \right)$$

$$C = \frac{(x I_0) \cdot t_c}{V_s \left[ \pi - 2 \sin^{-1} \left( \frac{1}{x} \right) \right]}$$

**NOTE:** 'Jones chopper' employs the principle of voltage commutation.

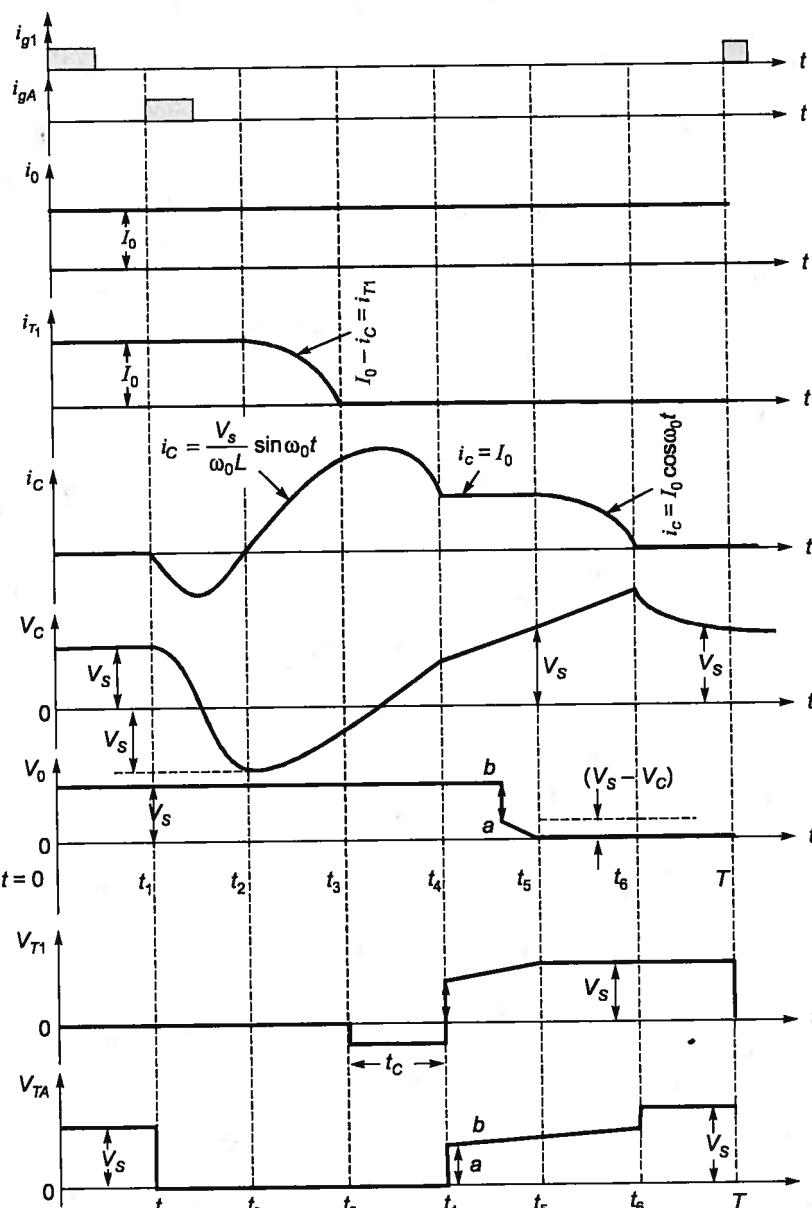
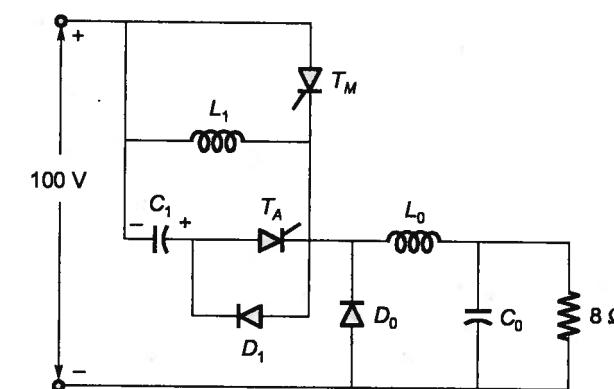


Figure 7.24

Current and voltage waveforms for current commutated chopper.

**NOTE:** Morgan's chopper based on the principle of current commutation.

**Example - 7.21** In the chopper circuit shown, the main thyristor ( $T_M$ ) is operated at a duty ratio of 0.8 which is much larger the commutation interval. If the maximum allowable reapplied  $dV/dt$  on  $T_M$  is 50 V/ $\mu$ s, what should be the theoretical minimum value of  $C_1$ ? Assume current ripple through  $L_0$  to be negligible.



(a) 0.2  $\mu$ F

(c) 2  $\mu$ F

(b) 0.02  $\mu$ F

(d) 20  $\mu$ F

**Solution: (a)**

The circuit shown in the figure is a step down chopper therefore, average output voltage,  $V_0 = \alpha V_s$   
 $\Rightarrow V_0 = 0.8 \times 100 = 80$  V

$$I_0 = \frac{V_0}{R} = \frac{80}{8} = 10 \text{ A}$$

(output current is ripple free)

At  $t = 0$ , capacitor is charged upto  $V_s$  with right plate positive. Now,  $T_A$  is turned on immediately after  $T_A$  is on, capacitor voltage  $V_s$  applies a reverse voltage across  $T_m$  and  $T_m$  is turned off.

So,

$$|V_{T_m}| = |V_c| \text{ Capacitor voltage}$$

Maximum allowable reapplied  $dV/dt$  on  $T_m$  is 50 V/ $\mu$ s

$$\frac{dV_c}{dt} = \frac{dV_{T_m}}{dt} = 50 \text{ V/ms} \quad \dots(i)$$

$$C \frac{dV_c}{dt} = I_0$$

$$\text{From equation (i), } C \times \left( 50 \frac{\text{V}}{\mu\text{s}} \right) = 10 \Rightarrow C = 0.2 \mu\text{F}$$

**Example - 7.22** The speed of a separately excited dc motor is controlled below base speed by type - A chopper. The supply voltage is 200 V dc. The armature circuit has  $r_a = 0.5 \Omega$  and  $L_a = 10 \text{ mH}$ . The motor constant is  $k = 0.1 \text{ V/rpm}$ . The motor drives a constant torque load requiring an average armature current of 30 A. On the assumption of continuous armature current, calculate (a) the range of speed control and (b) the range of duty cycle.

**Solution: (d)**

For a motor,

$$V_t = V_0 = E_a + I_a r_a$$

The minimum possible speed of dc motor is zero. This gives motor counter emf

$$E_a = 0$$

$$\alpha V_s = V_0 = 0 + I_a r_a$$

or

$$\alpha \times 220 = 0 + 30 \times 0.5 = 15 \text{ V} \quad \text{or} \quad \alpha = \frac{15}{220} = \frac{3}{44}$$

Maximum possible value of duty cycle is 1

$$\therefore \alpha V_s = E_a + I_a r_a$$

$$\text{or } 1 \times 220 = K_m N + 30 \times 0.5$$

$$\text{or } N = \frac{220 - 15}{0.10} = 2050 \text{ rpm}$$

Therefore (a) range of speed control is  $0 < N < 2050$  rpm and (b) the range of duty cycle is  $\frac{3}{44} < \alpha < 1$ .

**Example - 7.23** The chopper used from on-off control of a dc separately excited motor has supply voltage of 230 V dc, an on-time of 10 m sec and off-time of 15 m sec. Neglecting armature inductance and assuming continuous conduction of motor current, calculate the average load current when the motor speed is 1500 rpm and has a voltage constant of  $K_v = 0.5$  V/rad per sec. The armature resistance is 3 Ω.

**Solution:**

$$\text{Chopper duty cycle, } \alpha = \frac{T_{on}}{T_{on} + T_{off}} = \frac{10}{10 + 15} = 0.4$$

$$\text{For the motor armature circuit, } V_t = \alpha V_s = E_a + I_a r_a = K_m \omega_m + I_a r_a$$

$$0.4 \times 230 = 0.5 \times \frac{2\pi \times 1500}{60} + I_a \times 3$$

$$\therefore \text{Motor load current, } I_a = \frac{92 - 25 \times \pi}{3} = 4.487 \text{ A.}$$

**Example - 7.24** A dc chopper is used to control the speed of a separately excited dc motor. The dc supply voltage is 220 V, armature resistance  $r_a = 0.2$  Ω and motor constant  $K_a \phi = 0.08$  V/rpm. This motor drives a constant torque load requiring an average armature current of 25A. Determine (a) the range of speed control (b) the range of duty cycle  $\alpha$ . Assume the motor current to be continuous.

**Solution:**

$$\text{For the motor armature circuit, } V_t = \alpha V_s = E_a + I_a r_a$$

As motor drives a constant torque load, motor torque  $T_e$  is constant and therefore armature current remains constant at 25 A.

Minimum possible motor speed is  $N = 0$ . Therefore,

$$\alpha \times 220 = 0.08 \times 0 + 25 \times 0.2 = 5$$

$$\alpha = \frac{5}{220} = \frac{1}{44}$$

Maximum possible motor speed corresponds to  $\alpha = 1$ , i.e. when 220 V dc is directly applied and no chopping is done.

$$\therefore 1 \times 220 = 0.08 \times N + 25 \times 0.2 \text{ or } N = \frac{220 - 5}{0.08} = 2687.5 \text{ rpm}$$

$\therefore$  Range of speed control:  $0 < N < 2687.5$  rpm and corresponding range of duty cycle:  $\frac{1}{44} < \alpha < 1$ .

**Example - 7.25** A dc chopper is used for regenerative braking of a separately excited dc motor. The dc supply voltage is 400 V. The motor has  $r_a = 0.2$  Ω,  $K_m = 1.2$  V.s/rad. The average armature current during regenerative braking is kept constant at 300 A with negligible ripple.

For a duty cycle of 60% for a chopper, determine:

- (i) power returned to the dc supply
- (ii) equivalent load resistance of motor acting as a generator
- (iii) minimum and maximum permissible braking speeds and
- (iv) speed during regenerative braking.

**Solution:**

(i) Average armature terminal voltage,

$$V_t = (1 - \alpha) V_s = (1 - 0.6) \times 400 = 160 \text{ V}$$

Power returned to the dc supply =  $V_t I_a = 160 \times 300 \text{ W} = 48 \text{ kW}$

$$(ii) R_{eq} = (1 - 0.6) \frac{400}{300} + 0.2 = 0.7333 \Omega$$

(iii) Minimum braking speed is

$$\omega_{mn} = \frac{I_a r_a}{K_m} = \frac{300 \times 0.2}{1.2} = 50 \text{ rad/s or } 477.46 \text{ rpm}$$

Maximum braking speed is

$$\omega_{mx} = \frac{V_s + I_a r_a}{K_m} = \frac{400 + 300 \times 0.2}{1.2} = 383.33 \text{ rad/s or } 3660.56 \text{ rpm}$$

(iv) When working as a generator during regenerative braking, the generated emf is

$$E_a = K_m \omega_m = V_t + I_a r_a = 160 + 300 \times 0.2 = 220 \text{ V}$$

$$\therefore \text{Motor speed, } \omega_m = \frac{220}{1.2} \text{ rad/s or } 1750.7 \text{ rpm.}$$

**Example - 7.26** Type-A chopper has input voltage of 200 V dc. The output voltage of the chopper consists of rectangular pulses of 4 ms duration in an overall cycle time of 10 ms. Calculate:

- (i) ripple factor
- (ii) average and rms value of output voltage
- (iii) ac ripple voltage
- (iv) rms value of the fundamental component of output voltage

**Solution:**

(i) Type-A chopper i.e. step down chopper

$$\text{Voltage ripple factor (VRF)} = \sqrt{(V_{rms})^2 - V_0^2}$$

$$\alpha = \frac{T_{ON}}{T} = \frac{4}{10} = 0.4$$

$$V_0 = \alpha V_s$$

$$V_{rms} = \sqrt{\alpha} V_s$$

$$\text{VRF} = \sqrt{(\sqrt{\alpha} V_s)^2 - (\alpha V_s)^2} = \sqrt{\alpha V_s^2 - \alpha^2 V_s^2}$$

$$= V_s \sqrt{\alpha - \alpha^2} = 200 \sqrt{0.4 - (0.4)^2} = 200 \times 0.489$$

AC ripple voltage = 97.979 V

$$\text{Ripple factor} = \frac{V_{RF}}{V_0} = \frac{V_s \sqrt{\alpha - \alpha^2}}{\alpha V_s} = \sqrt{\frac{1}{\alpha} - 1} = \sqrt{\frac{1}{0.4} - 1} = \sqrt{1.5} = 1.2247$$

(ii)  $V_0 = 0.4 \times 200 = 80 \text{ V}$

(iii)  $V_r = \sqrt{0.4} \times 200 = 126.49 \text{ V}$

By Fourier analysis of output voltage =  $\frac{2 V_s}{n\pi} \sin n\pi \alpha \sin(n\omega t + \theta_n)$

(iv) Rms value of fundamental voltage is

$$V_1 = \frac{2 V_s}{\sqrt{2\pi}} \sin \pi \alpha = \frac{2 \times 200}{\sqrt{2\pi}} \sin \pi(0.4) = 85.63 \text{ V}$$



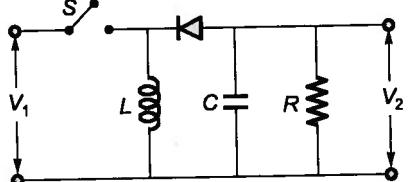
### Student's Assignments

**1**

- Q.1 A 3-phase wound rotor induction motor is controlled by a chopper-controlled resistance in its rotor circuit. A resistance of  $2 \Omega$  is connected in the rotor circuit and a resistance of  $4 \Omega$  is additionally connected during OFF periods of the chopper. The OFF period of the chopper is 4 ms. The average resistance in the rotor circuit for the chopper frequency of 200 Hz is  
 (a)  $26/5 \Omega$       (b)  $24/5 \Omega$   
 (c)  $18/5 \Omega$       (d)  $16/5 \Omega$

- Q.2 For a step up dc to dc chopper with an input dc voltage of 220 volts, if the output voltage required is 330 volts and the non-conducting time of thyristor-chopper is  $100 \mu\text{s}$ , the OFF time of thyristor-chopper would be  
 (a)  $66.6 \mu\text{s}$       (b)  $100 \mu\text{s}$   
 (c)  $150 \mu\text{s}$       (d)  $200 \mu\text{s}$

- Q.3 The circuit shown in the below figure will work as which one of the following?



- (a) Buck-Boost converter  
 (b) Buck converter  
 (c) Boost converter  
 (d) Dual converter

- Q.4 For a step-down d.c. chopper operating with discontinuous load current, what is the expression for the load voltage? ( $K$  is duty ratio of chopper)  
 (a)  $V_0 = V_{dc} \times K$       (b)  $V_0 = V_{dc}/K$   
 (c)  $V_0 = V_{dc}/(1-K)$       (d)  $V_0 = V_{dc}(1-K)$

- Q.5 A two-quadrant d.c. to d.c. chopper can operate with which of the following load conditions?

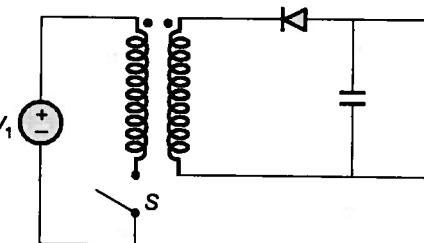
1. +ve voltage, +ve current
2. -ve voltage, +ve current
3. -ve voltage, -ve current
4. +ve voltage, -ve current

Select the correct answer using the code given below:

- |             |             |
|-------------|-------------|
| (a) 1 only  | (b) 1 and 2 |
| (c) 1 and 4 | (d) 3 and 4 |

- Q.6 A DC chopper is used in regenerative braking mode of a dc series motor. The dc supply is 600 V, the duty cycle is 70%. The average value of armature current is 100 A. It is continuous and ripple free. What is the value of power feedback to the supply?  
 (a) 3 kW      (b) 9 kW  
 (c) 18 kW      (d) 35 kW

- Q.7 For the isolated buck boost converter as shown in the circuit below, the output voltage is to be 35 V at a duty cycle of 30%. The DC input is obtained from a front end rectifier without voltage doubling fed from a 115 V AC. What is the peak forward blocking voltage of the switching element?



- (a) 232.3 V      (b) 69.69 V  
 (c) 162.61 V      (d) 542 V

- Q.8 A dc to dc transistor chopper supplied from a fixed voltage dc source feeds a fixed resistive inductive load and a free wheeling diode.

The chopper operates at 1 kHz and 50% duty cycle. Without changing the value of the average dc current through the load, if it is desired to reduce the ripple content of the load current, the control action needed will be to

- (a) Increase the chopper frequency keeping its duty cycle constant
- (b) Increase the chopper frequency and duty cycle in equal ratio
- (c) Decrease only the chopper frequency
- (d) Decrease only the duty cycle

- Q.9 In d.c. choppers, the waveforms for input and output voltages are respectively

- (a) Discontinuous and continuous
- (b) Both continuous
- (c) Both discontinuous
- (d) Continuous and discontinuous

- Q.10 Statement (I): A forward dc-to-dc converter requires a minimum load at the output.

Statement (II): Without minimum load excess output voltage can be produced.

- (a) Both Statement (I) and Statement (II) are individually true and Statement (II) is the correct explanation of Statement (I).

- (b) Both Statement (I) and Statement (II) are individually true but Statement (II) is not the correct explanation of Statement (I).  
 (c) Statement (I) is true but Statement (II) is false.  
 (d) Statement (I) is false but Statement (II) is true.

- Q.11 A chopper circuit drives an inductive load from a 300 V dc supply. The load resistance is  $30 \Omega$ , the average current of 30 A and the operating frequency of 400 Hz. Find the ON and OFF period of the chopper.

- (a) 0.833 ms, 1.67 ms      (b) 2.083 ms, 0.417 ms  
 (c) 1.67 ms, 0.833 ms      (d) 0.417 ms, 2.083 ms

- Q.12 A step-up chopper has input voltage of 230 V dc and output voltage of 690 V. If the conducting time of chopper is  $50 \mu\text{s}$  then the pulse width of output voltage is

- (a)  $50 \mu\text{s}$       (b)  $25 \mu\text{s}$   
 (c)  $100 \mu\text{s}$       (d)  $150 \mu\text{s}$

- Q.13 A current chopper has supply voltage 220 V dc, peak commuting current is 1.5 times of the load current. Main SCR turn-off time ( $t_q$ ) is 20 ms and factor of safety is 2. Take load current is 200 A.

- (i) Find the value of the commuting inductor ( $L$ ) and capacitor ( $C$ ).  
 (a)  $10.83 \mu\text{H}, 20.002 \mu\text{F}$   
 (b)  $16.473 \mu\text{H}, 49.822 \mu\text{F}$   
 (c)  $13.08 \mu\text{H}, 24.32 \mu\text{F}$   
 (d)  $9.34 \mu\text{H}, 63.57 \mu\text{F}$

- (ii) Find the maximum capacitor voltage and the peak commuting current.  
 (a) 342.22 V, 324 A      (b) 306.67 V, 300 A  
 (c) 366.67 V, 324 A      (d) 366.67 V, 300 A

### Answer Key :

- |                      |         |         |         |
|----------------------|---------|---------|---------|
| 1. (c)               | 2. (d)  | 3. (a)  | 4. (a)  |
| 5. (c)               | 6. (c)  | 7. (a)  | 8. (a)  |
| 9. (d)               | 10. (a) | 11. (c) | 12. (b) |
| 13. (i) (c) (ii) (d) |         |         |         |



# Inverters

It is a static power electronic circuit which converts DC to variable AC i.e.. Variation in magnitude of voltage, frequency and number of phases. Phase controlled rectifiers when operated with  $\alpha > 90^\circ$ . They are line commutated inverters. It transfers the energy from DC to an existing AC supply network. The output AC voltage, frequency and number of phases cannot be controlled.

## 8.1 1-Φ Half Bridge Inverters

Both thyristors are forward biased. So, triggering is given to them so that only one conducts at a time.

It consists of two SCR's, two diodes and three-wire supply. For  $0 < t \leq T/2$ , thyristor  $T_1$  conducts and the load is subjected to a voltage  $V_s/2$  due to the upper voltage source  $V_s/2$ . At  $t = T/2$ , thyristor  $T_1$  is commutated and  $T_2$  is gated on. During the period  $T/2 < t \leq T$ , thyristor  $T_2$  conducts and the load is subjected to a voltage  $(-V_s/2)$  due to the load voltage source  $V_s/2$ .

It is seen from the output waveforms that the load voltage is an alternating voltage waveform of amplitude  $V_s/2$  and frequency  $1/T$  Hz. The frequency of the inverter output voltage can be changed by controlling 'T'.

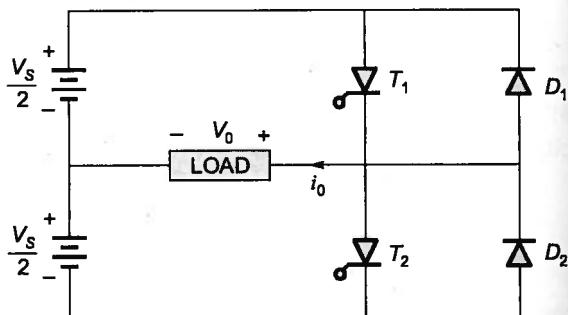


Figure-8.1

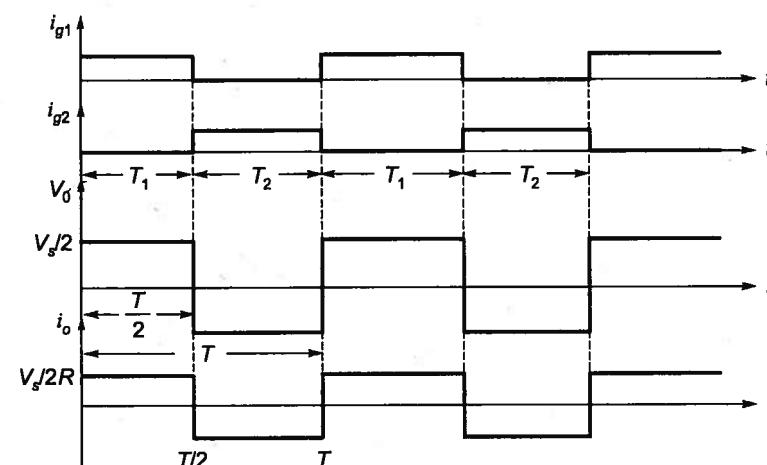


Figure-8.2

**NOTE:** Inverter operating principle based on forced commutation.

The output waveforms are square waveform. They will be passed through filters to eliminate unwanted harmonics.

Antiparallel diodes are required for all the loads except resistive load.

Antiparallel diodes are also called as feedback diodes.

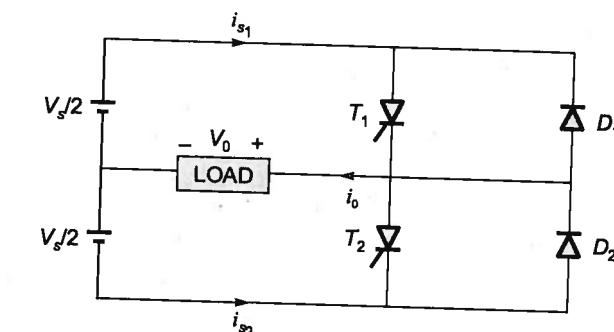
$$V_{or} = \frac{V_s}{2}$$

## Disadvantage

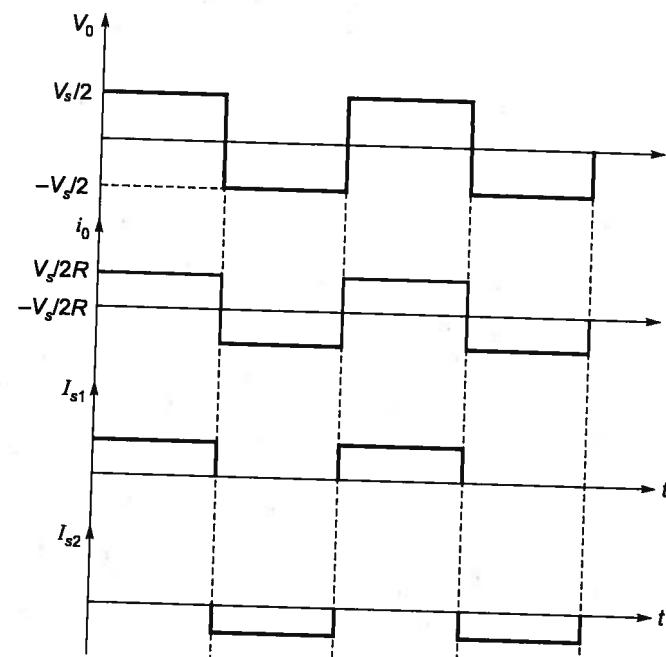
**NOTE:** At any time output voltage is half of the available supply voltage. So, the source utilization factor will be 50%.

→ **Example-8.1** Single-phase, half-bridge inverter is feeding power into a load of resistance 10 ohms; d.c. input to the inverter is 400 V. Determine the r.m.s. load voltage, load current and power factor.

**Solution:**



Single phase half-bridge inverter



The rms value of output voltage

$$V_{0(\text{rms})} = \frac{V_s}{2} = \frac{400}{2} = 200 \text{ V}$$

$$I_{0(\text{rms})} = \frac{V_s}{2R} = \frac{400}{2 \times 10} = 20 \text{ A}$$

Power delivered to the load =  $200 \times 20 = 4000 \text{ W}$

when ( $T_1$ ) is conducting, power to load is delivered by upper source  $\left(\frac{V_s}{2}\right)$  and when ' $T_2$ ' is 'ON' lower source deliver power to load.

$$\text{Power delivered by each source} = \frac{V_s}{2} I_s(\text{av}) = \frac{V_s}{2} [I_{S1}(\text{av}) + I_{S2}(\text{av})]$$

$$\text{Here, } I_{S1} = \left(\frac{V_s}{2R}\right) \times \frac{1}{2} = \frac{V_s}{4R}$$

$$\text{Similarly, } I_{S2} = \left(\frac{V_s}{2R}\right) \times \frac{1}{2} = \frac{V_s}{4R}$$

$$\therefore \text{Power delivered by each source} = \left(\frac{V_s}{2}\right) \times \left(\frac{V_s}{2R}\right)$$

$$= \left(\frac{400}{2}\right) \left(\frac{400}{2 \times 10}\right) = 200 \times 20 = 4000 \text{ W}$$

$$\therefore pf = \frac{\text{power delivered to load}}{\text{supplied (VI)}} = 1 \text{ (unity power factor)}$$

## 8.2 1-Φ Full Bridge Inverter

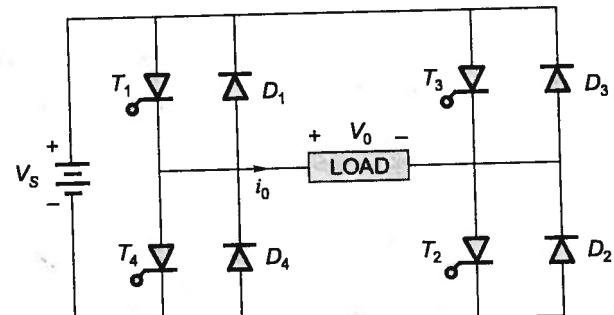


Figure-8.3

**NOTE:** If all the thyristors conduct at a time then the circuit will be short circuited.

- Choose a suitable combination of two thyristors triggering at different times so that current always passes through load.

$$V_{0r} = V_s$$

- For a full bridge inverter, when  $T_1, T_2$  conducts, load voltage is  $V_s$  and when  $T_3, T_4$  conduct load voltage is  $-V_s$ . Frequency of the output voltage can be controlled by varying the periodic time 'T'. At any time output voltage is same as the supply voltage. So the source utilization factor will be 100%.
- For a given input dc supply, load or output voltage is two times, output power is four times in the full bridge inverter compared to half bridge inverter.

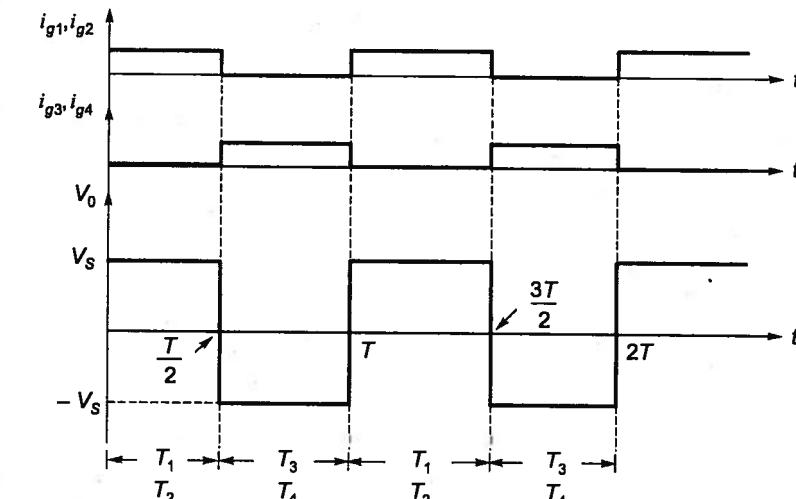


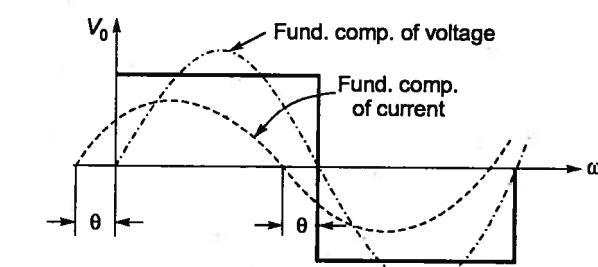
Figure-8.4

As the energy is fed back to the dc source when these diodes conduct, these are called feed back diodes.

**Example-8.2** A single-phase bridge inverter delivers power to a series connected RLC load with  $R = 2 \Omega$  and  $\omega L = 10 \Omega$ . The periodic time  $T = 0.1 \text{ msec}$ . What value of C should the load have in order to obtain load commutation for the SCRs. The thyristor turn-off time is  $10 \mu\text{sec}$ . Take circuit turn off time as  $1.5 t_q$ . Assume that load current contains only fundamental component.

**Solution:**

The value of C should be such that RLC load is underdamped. Moreover, when load voltage passes through zero, the load current must pass through zero before the voltage wave, i.e. the load current must lead the load voltage by an angle  $\theta$  as shown in Figure. Recall the phasor diagram for RLC series circuit. From this phasor diagram,



$$\tan \theta = \frac{X_C - X_L}{R}$$

Here  $X_C > X_L$  as the current is leading the voltage. Now  $\left(\frac{\theta}{\omega}\right)$  must be at least equal to circuit turn-off time, i.e.  $1.5 \times 10 = 15 \mu\text{sec}$ .

$$\therefore \frac{\theta}{\omega} = 15 \times 10^{-6} \text{ sec}$$

$$\text{Now, } f = \frac{10^3}{0.1} = 10^4 \text{ Hz}$$

$$\therefore \theta = 2\pi \times 10^4 \times 15 \times 10^{-6} = 0.9424778 \text{ rad} = 54^\circ$$

$$\therefore \tan 54^\circ = \frac{X_C - 10}{2}$$

$$\text{or } X_C = 12.752764 = \frac{1}{2\pi \times 10^4 \times C} \text{ or } C = 1.248 \mu\text{F}$$

### Steady State Analysis of Single Phase Inverter

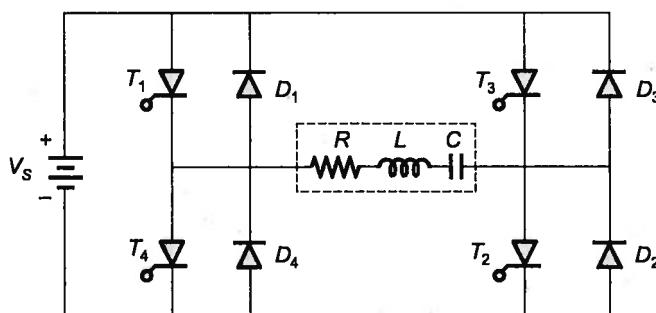


Figure-8.5

In under damped, loading condition ( $X_C > X_L$ ) load commutation will take place. No external circuit is required for commutation. The current through thyristors coming to zero, subsequent conduction of antiparallel diodes to apply reverse voltage across thyristor are due to nature of the load. So, it is a 'Load commutation'.

For reliable commutation of thyristors, the antiparallel diodes conduction duration

$$\left(\frac{T}{2} - t_1\right) = t_c > t_q$$

If inverter is feeding a pure inductive load, the following are valid:

- (i) Nature of the current = Triangular
- (ii) Slope of current variation  $I_p = \left(\frac{V_s}{L}\right)\left(\frac{T}{4}\right)$
- (iii)  $I_{p-p} = 2 I_p$
- (iv) Conduction time of either Diode/Thyristor =  $T/4$

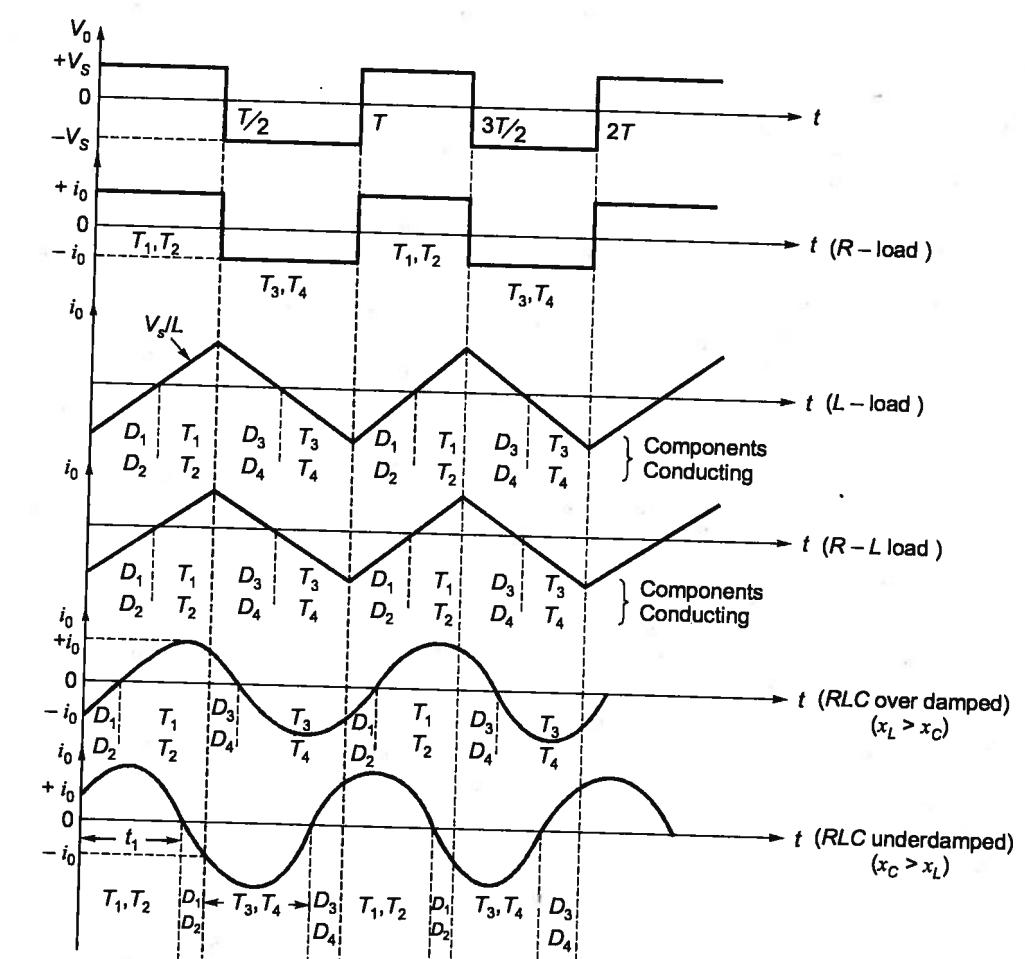


Figure-8.6

**Example - 8.3** A single-phase full-bridge inverter, using transistors and diode, is feeding a load of  $R = 3 \Omega$  with input dc voltage of 60 V. Calculate:

- (a) rms value of
  - (i) output voltage and
  - (ii) fundamental component of output voltage
- (b) output power
- (c) fundamental frequency output power
- (d) average and peak currents of each transistor
- (e) peak reverse blocking voltage of each transistor
- (f) harmonic factor for third harmonic and (g) THD.

**Solution:**

Here  $V_s = 60 \text{ V}$ ,  $R = 3 \Omega$

- (a) Rms value of output voltage,

$$V_{\text{or}} = \sqrt{V_s^2 \times \frac{\pi}{\pi}} = V_s = 60 \text{ V}$$



$$H \cdot F_n = \left| \frac{V_n}{V_{01}} \right|$$

where,

 $V_n$  = rms value of the  $n^{\text{th}}$  harmonics component of output voltage. $V_{01}$  = rms value of fundamental component of output voltage.

## 2. Total Harmonic Distortion (THD)

It is defined as the ratio of rms value of all the harmonic voltage component, to the rms value of the fundamental voltage component.

$$\text{THD} = \frac{V_{oh}}{V_{01}}$$

where,

$$V_{oh} = \sqrt{V_{or}^2 - V_{01}^2}$$

 $V_{oh}$  = rms value of all harmonic components present in the inverter output voltage. $V_{or}$  = rms value of inverter output voltage, including fundamental plus all the harmonics.

$$\text{THD} = \frac{\sqrt{V_{or}^2 - V_{01}^2}}{V_{01}} = \left[ \left( \frac{V_{or}}{V_{01}} \right)^2 - 1 \right]^{1/2}$$

THD is a measure of the waveform distortion. Lower the value of THD, lower is the amount of distortion in voltage (or current) waveform.

$$\text{THD} = \sqrt{\sum_{n=2,3,\dots}^{\infty} V_n^2}$$

## 3. Distortion Factor

It is defined as the ratio of fundamental rms output voltage to the total rms output voltage,

$$D.F. = \frac{V_{01}}{V_{or}}$$

Distortion factor of  $n^{\text{th}}$  harmonic,

$$D.F_n = \frac{V_n}{n^2 V_{01}}$$

## Voltage Control in 1-Φ Inverters

The output AC voltage of the inverter can be controlled by any one of the following methods.

- (i) **External Control of AC Output Voltage:** In this method an AC voltage controller is connected at the output of inverter to control AC to variable magnitude ac voltage.
- (ii) **External Control of DC Input Voltage:** A chopper will be connected at the input of the inverter to control DC to variable DC voltage, this inturn controls the ac output voltage.
- (iii) **Internal Control of Inverters:** Pulse width modulation (PWM) techniques are employed for the control of output voltage. In PWM method, width of the output pulse gets modulated while maintaining amplitude as constant.

**Example - 8.5** A full bridge inverter (IGBT) has a switching sequence which produces a square wave voltage across a series  $R-L$  load. For the instant case the switching frequency is 50 Hz.  $V_{dc} = 100$  V,  $R = 10 \Omega$  and  $L = 25$  mH. Determine the amplitude of the Fourier series terms for load current and the power absorbed by the load. Consider only 3<sup>rd</sup>, 5<sup>th</sup> and 7<sup>th</sup> harmonic terms. Compute THD for voltage and current. If the switching sequence is modified to produce quasi square waveform, what changes will be observed in Fourier coefficients and THD of voltage waveform and currents.

### Solution:

#### (a) Square-wave output:

RMS value of fundamental voltage is

$$V_{01} = \frac{4V_s}{\pi\sqrt{2}} = \frac{4 \times 100}{\pi \times \sqrt{2}} = 90.03 \text{ V}$$

Load impedance at fundamental frequency is

$$Z_1 = [10^2 + (2\pi \times 50 \times 0.025)^2]^{1/2} = 12.7155 \Omega$$

$$I_{01} = \frac{90.03}{12.72} = 7.08 \text{ Amp}$$

$$V_{03} = \frac{4V_s}{3\pi\sqrt{2}} = \frac{4 \times 100}{3 \times \pi \times \sqrt{2}} = 30.01 \text{ V}$$

$$Z_3 = \sqrt{10^2 + (2\pi \times 50 \times 3 \times 0.025)^2} = 25.596 \Omega$$

$$I_{03} = \frac{V_{03}}{Z_3} = \frac{30.01}{25.59} = 1.1724 \text{ A}$$

$$V_{05} = \frac{4 \times 100}{5 \times \pi \times \sqrt{2}} = 18.006 \text{ V}$$

$$Z_{05} = \sqrt{(10)^2 + (2\pi \times 50 \times 5 \times 0.25)^2} = 40.523 \Omega$$

$$I_{05} = \frac{V_{05}}{Z_{05}} = \frac{18.00}{40.52} = 0.44 \text{ A}$$

$$V_{07} = \frac{4 \times 100}{7 \times \pi \times \sqrt{2}} = 12.86 \text{ V}$$

$$Z_{07} = \sqrt{(10)^2 + (2\pi \times 50 \times 7 \times 0.025)^2} = 55.879 \Omega$$

$$I_{07} = \frac{12.86}{55.88} = 0.23 \text{ A}$$

RMS value of resultant load current,

$$I_0 = [I_{01}^2 + I_{03}^2 + I_{05}^2 + I_{07}^2]^{1/2} = [(7.08)^2 + (1.17)^2 + (0.44)^2 + (0.23)^2]^{1/2} = 7.19 \text{ A}$$

Power absorbed by the load =  $I_0^2 \cdot R$ 

$$= (7.19)^2 \times 10 = 516.96 \text{ Watt}$$

$$\text{R.M.S. value of voltage, } V_0 = \left[ V_{01}^2 + V_{03}^2 + V_{05}^2 + V_{07}^2 \right]^{1/2} \\ = \left[ (90.03)^2 + (30.01)^2 + (18.00)^2 + (12.86)^2 \right]^{1/2} = 97.445 \text{ V}$$

$$\text{T.H.D. of current waveform} = \sqrt{\frac{I_0^2 - I_{01}^2}{I_{01}^2}} = \sqrt{\frac{(7.19)^2 - (7.08)^2}{(7.08)^2}} = 17.69\%$$

$$\text{T.H.D. of voltage waveform} = \sqrt{\frac{V_0^2 - V_{01}^2}{V_{01}^2}} = \sqrt{\frac{(97.44)^2 - (90.03)^2}{(90.03)^2}} = 41.398\%$$

(b) For Quasi-Square Wave: Let quasi square wave output with an ON period of 0.5 of a cycle. For quasi-square wave or single pulse modulated wave, where pulse width  $2d = 0.5 \times 180 = 90^\circ$   
 $d = 45^\circ$

The R.M.S. value of fundamental voltage is

$$V_{01} = \frac{4V_s}{\pi\sqrt{2}} \sin d = \frac{4 \times 100}{\pi \times \sqrt{2}} \sin 45^\circ = 63.66 \text{ V}$$

$$I_{01} = \frac{63.66}{12.72} = 5.00 \text{ A}$$

$$V_{03} = \frac{4V_s}{3 \times \pi \times \sqrt{2}} \sin(3 \times 45^\circ) = 21.22 \text{ V}$$

$$I_{03} = \frac{21.22}{25.59} = 0.8292 \text{ A}$$

$$V_{05} = \frac{4V_s}{5 \times \pi \times \sqrt{2}} \sin(5 \times 45^\circ) = -12.72 \text{ V}$$

$$I_{05} = \frac{-12.72}{40.52} = -0.314 \text{ A}$$

$$V_{07} = \frac{4V_s}{7 \times \pi \times \sqrt{2}} \sin(7 \times 45^\circ) = -9.09 \text{ V}$$

$$I_{07} = \frac{-9.09}{55.88} = -0.1627 \text{ A}$$

RMS value of resultant load current,

$$I_0 = \left[ (5.00)^2 + (0.8292)^2 + (-0.314)^2 + (-0.1627)^2 \right]^{1/2} = 5.08 \text{ A}$$

Power absorbed by the load =  $I_0^2 \times R = (5.08)^2 \times 10 = 258.126 \text{ Watt}$

$$\text{RMS value of voltage, } V_0 = \left[ V_{01}^2 + V_{03}^2 + V_{05}^2 + V_{07}^2 \right]^{1/2}$$

$$= \left[ (63.66)^2 + (21.22)^2 + (-12.72)^2 + (-9.09)^2 \right]^{1/2} = 68.90 \text{ V}$$

$$\text{T.H.D. of current waveform} = \sqrt{\frac{I_0^2 - I_{01}^2}{I_{01}^2}} = \sqrt{\frac{(5.08)^2 - (5.00)^2}{(5.00)^2}} = 17.96\%$$

$$\text{T.H.D. of voltage waveform} = \sqrt{\frac{(68.90)^2 - (63.66)^2}{(63.66)^2}} = 41.4\%$$

### Single Pulse Modulation

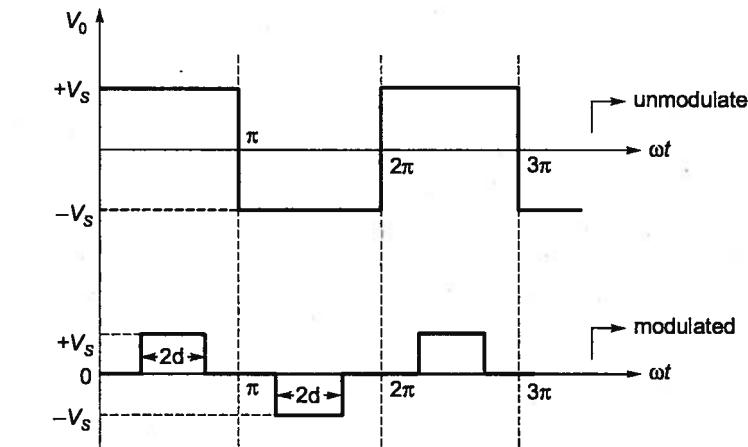


Figure-8.7

The output waveform consists of only one pulse for half cycle. So it is a single pulse modulation.

$$\text{Rms value of output voltage} = V_{or} = \sqrt{\frac{1}{\pi} \int_{\pi/2-d}^{\pi/2+d} V_s^2 d\omega t}$$

$$V_{or}^2 = \frac{1}{\pi} (V_s)^2 \left( \frac{\pi}{2} + d - \frac{\pi}{2} + d \right) = \frac{V_s^2 2d}{\pi}$$

$$V_{or} = V_s \sqrt{\frac{2d}{\pi}}$$

Width of the output pulse can be controlled by varying the delay in firing angle and advancement in commutation angle.

$$V_0 = \sum_{n=1,3,5,\dots}^{\infty} \left[ \frac{4V_s}{n\pi} \sin\left(\frac{n\pi}{2}\right) \sin(nd) \right] \sin(n\omega t)$$

Rms value of fundamental component,

$$V_{01} = \frac{\left[ \frac{4V_s}{\pi} \sin\left(\frac{\pi}{2}\right) \sin d \right]}{\sqrt{2}}$$

By properly selecting the width of the pulse, one of the harmonic in output waveform can be eliminated. It is possible only when amplitude of waveform becomes zero for that value of 'n'

$$\sin nd = 0$$

$$nd = \pi$$

$$d = \frac{\pi}{n}$$

$$2d = \frac{2\pi}{n}$$

If  $2d = 0 ; V_{or} = 0$

$$2d = \pi ; V_{or} = V_s$$

$V_0$  varies from (0 to  $V_s$ )

The output voltage waveform will have large amount of harmonics, particularly at low output voltage levels. Thus multi pulse modulation is preferred.

**Example-8.6** In a single-phase DC to AC inverter, using single pulse modulation for control of output voltage, harmonics of the order  $n$  can be eliminated by making the pulse width  $\beta$ .

(a)  $\frac{4\pi}{n}$

(b)  $\frac{2\pi}{n}$

(c)  $\frac{\pi}{n}$

(d)  $\frac{\pi}{2n}$

**Solution:**

For single pulse modulation, output voltage of single phase DC to AC inverter,

$$V_0 = \sum_{n=1,3}^{\infty} \frac{4V_s}{n\pi} \sin \frac{n\pi}{2} \sin(nd) \sin(n\omega t)$$

$$\therefore nd = \pi \text{ and } \beta = 2d$$

or if pulse width made equal to  $\left(2d = \frac{2\pi}{n}\right)$  then  $n^{\text{th}}$  harmonic will absent in the output.

Hence, option (b) is correct.

**Example-8.7** For a single pulse-width modulation of a single-phase inverter, what is the distortion factor for pulse width of  $\pi/2$ ?

**Solution:**

In single phase modulation of a 1-φ inverter

$$V_0 = \sum_{n=1,3}^{\infty} \left( \frac{4V_s}{n\pi} \right) \sin \frac{n\pi}{2} \sin nd \sin n\omega t$$

$$V_0 = \frac{4V_s}{\pi} \left[ \sin d \sin \omega t - \frac{1}{3} \sin 3d \sin 3\omega t + \frac{1}{5} \sin 5d \sin 5\omega t + \dots \right]$$

$$\text{peak value of fundamental for } \left(2d = \frac{\pi}{2}\right)$$

$$V_{01(\text{peak})} = \frac{4V_s}{\pi} \sin \frac{\pi}{4}$$

$$V_{01(\text{rms})} = \frac{4V_s}{\pi} \times \frac{1}{\sqrt{2}} \times \frac{1}{\sqrt{2}} = \frac{2V_s}{\pi}$$

where distortion factor

$$DF = \frac{V_{01(\text{rms})}}{V_{s(\text{rms})}}$$

and then,

$$V_{s(\text{rms})} = V_s \sqrt{\frac{\pi/2}{\pi}} = \frac{V_s}{\sqrt{2}}$$

$$DF = \frac{2V_s/\pi}{V_s/\sqrt{2}} = \frac{2\sqrt{2}}{\pi} = 0.9$$

**Example-8.8** Explain the single pulse width modulation technique to control the output voltage of a 1-φ inverter.

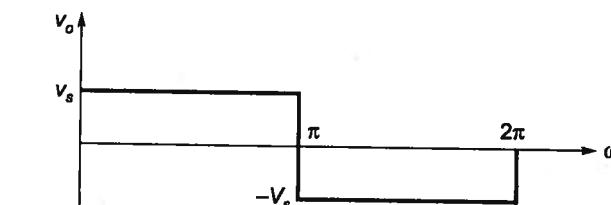
**Solution:**

Fig. (a)

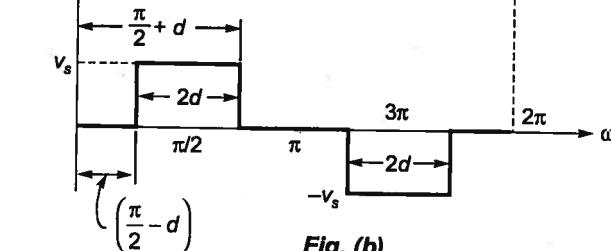


Fig. (b)

The output voltage from single-phase full-bridge inverter is shown in figure (a). When this waveform is modulated, the output voltage is of the form shown in figure (b). It consists of a pulse of width  $2d$  located symmetrically about  $\pi/2$  and another pulse located symmetrically about  $3\pi/2$ . The range of pulse width  $2d$  varies from 0 to  $\pi$ ; i.e.  $0 < 2d < \pi$ . The output voltage is controlled by varying the pulse-width  $2d$ .

Fourier analysis of figure (b) is as under

$$V_0 = \sum_{n=1,3,5,\dots}^{\infty} \frac{4V_s}{n\pi} \sin \frac{n\pi}{2} \sin nd \sin n\omega t$$

$$\text{or, } V_0 = \frac{4V_s}{\pi} [\sin d \sin \omega t - \frac{1}{3} \sin 3d \sin 3\omega t + \frac{1}{5} \sin 5d \sin 5\omega t + \dots]$$

- When pulse width  $2d$  is equal to its maximum value of  $\pi$  radians, then the fundamental component of output voltage has a peak value of

$$V_{01m} = \frac{4V_s}{\pi}$$

- If pulse width is equal to  $2d = (2\pi/n)$ , the  $n^{\text{th}}$  harmonic is eliminated from the inverter output voltage.
- The peak value of  $n^{\text{th}}$  harmonic

$$V_{onm} = \frac{4V_s}{n\pi} \sin nd$$

- The rms value of output voltage

$$V_{or} = \left[ \frac{V_s^2 \cdot 2d}{\pi} \right]^{1/2} = V_s \left[ \frac{2d}{\pi} \right]^{1/2}$$



$$b_n = \frac{2\pi}{\pi} \int_0^{\gamma} V_0 \sin n\omega t \cdot d(\omega t) = \frac{2}{\pi} \int_{\gamma-\frac{d}{2}}^{\gamma+\frac{d}{2}} V_s \cdot \sin n\omega t \cdot d(\omega t) 2$$

The use of factor 2 in the above expression accounts for the two pulses from 0 to  $\pi$ .

$$b_n = \frac{8V_s}{n\pi} \sin n\gamma \cdot \sin \frac{nd}{2}$$

$a_n = 0$ , since the waveform of output voltage possess odd symmetry. Therefore, the waveform shown in above figure can be described by Fourier series as

$$V_0 = \sum_{n=1,3,5}^{\infty} \frac{8V_s}{n\pi} \sin n\gamma \cdot \sin \frac{nd}{2} \cdot \sin n\omega t$$

$$V_0 = \frac{8V_s}{\pi} \left[ \sin \gamma \cdot \sin \frac{d}{2} \cdot \sin \omega t + \frac{1}{3} \cdot \sin 3\gamma \cdot \sin \frac{3d}{2} \cdot \sin 3\omega t + \frac{1}{5} \sin 5\gamma \cdot \sin \frac{5d}{2} \cdot \sin 5\omega t + \dots \right]$$

The amplitude of the  $n^{\text{th}}$  harmonic of the two pulse waveform shown above is

$$V_n = \frac{8V_s}{n\pi} \cdot \sin n\gamma \cdot \sin \frac{nd}{2}$$

Shows that magnitude of  $V_n$  depends upon  $\gamma$  and  $d$ . This expression also shows that when  $\gamma = \frac{\pi}{n}$  or  $d = \frac{2\pi}{n}$ ,  $n^{\text{th}}$  harmonic can be eliminated from the output voltage.

**NOTE:** In general,  $\gamma = \frac{\pi - 2d}{N+1} + \frac{d}{N}$ , where,  $N$  is the number of pulses per half cycle.

If the number of pulses per half cycle increases then switching duty of thyristor increases. So, the number of pulses would be economically selected to reduce the harmonics as well as minimizing the switching duty.

The amplitude of lower order harmonics are reduced but some of the higher order harmonics are significantly increased.

Carrier wave – High frequency (Triangular wave)

Reference Wave – Low frequency (Square wave)

Number of pulses per half cycle

$$N = \frac{\text{Length of half cycle of square reference wave}}{\text{Width of one cycle of triangular carrier wave}}$$

$$N = \frac{1}{f_c} = \frac{f_c}{2f_r} = \frac{\omega_c}{2\omega}$$

$$N = \frac{f_c}{2f_r}$$

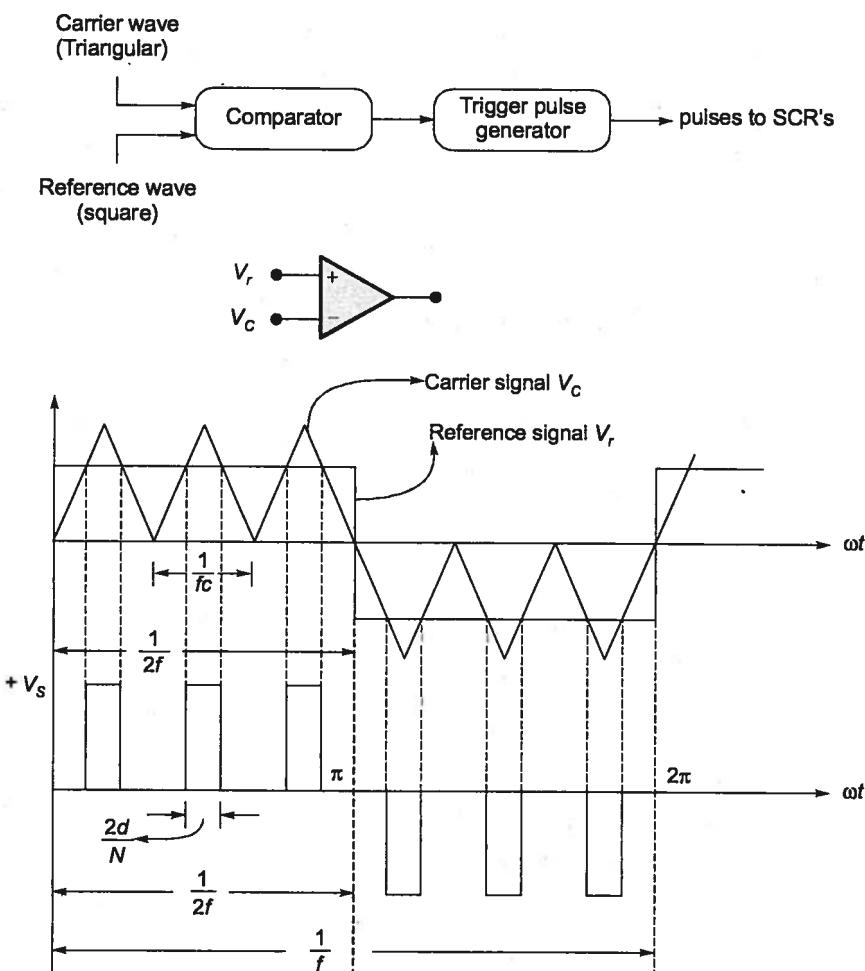


Figure-8.9

**NOTE:** This means that if lower order harmonics are eliminated, the magnitude of higher order harmonics would go up. But this is not a disadvantage, as higher order harmonics can be filtered out by the use of filters at the output terminals of the inverters.

### Sinusoidal Pulse Width Modulation

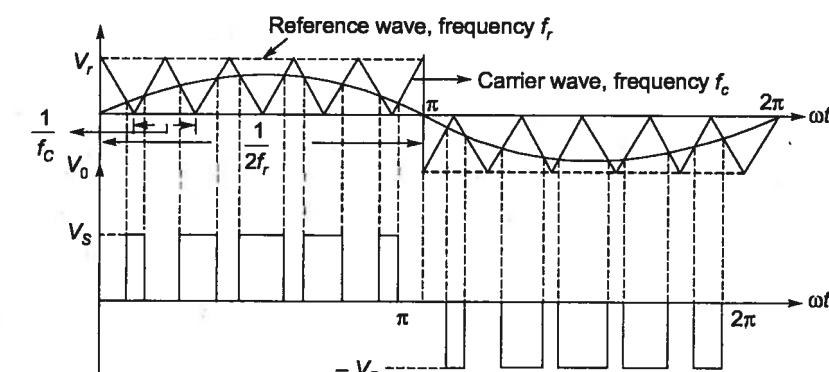


Figure-8.10

Carrier Wave – High frequency (Triangular)

Reference Wave – Low frequency (Sinusoidal)

The output pulses are not identical i.e., they are having the variable width of the pulses.

The width of the pulse varies in accordance with the magnitude of sinusoidal waveform.

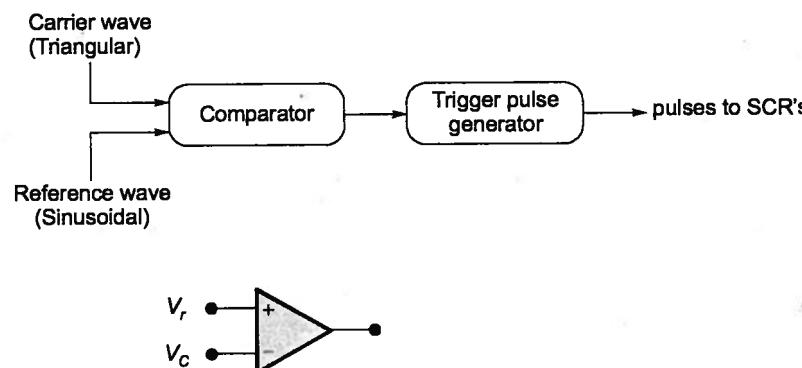


Figure 8.11

If peak of carrier is coincident with zero of the reference.

$$\text{Number of pulses per half cycle, } N = \frac{f_c}{2f_r}$$

If zero of carrier is coincident with zero of reference, then number of pulses per half cycle,

$$N = \frac{f_c}{2f_r} - 1$$

**Modulation index (M.I.):** The ratio of  $V_r/V_c$  is called the modulation index.

If M.I. is less than 1, largest harmonic amplitude in output waveforms are associated of the order  $2N \pm 1$ .

By increasing the value of 'N', order of harmonic frequency will be increased which is easy to filter out.

#### Trapezoidal Pulse Width Modulation

Carrier wave – High frequency (Triangular)

Reference wave – Low frequency (Trapezoidal)

The width of the output pulses varies in accordance with the magnitude of trapezoidal waveform.

#### Triangular Pulse Width Modulation

Carrier Wave – High frequency (Triangular)

Reference Wave – Low frequency (Triangular)

The width of the output pulses varies in accordance with the magnitude of reference triangular waveform.

**Example - 8.12** What is PWM? Explain sinusoidal-pulse modulation as used in PWM inverters.

Discuss the conditions leading to the number of pulses generated per half-cycle as  $\frac{f_c}{2f}$  or  $\left(\frac{f_c}{2f} - 1\right)$ .

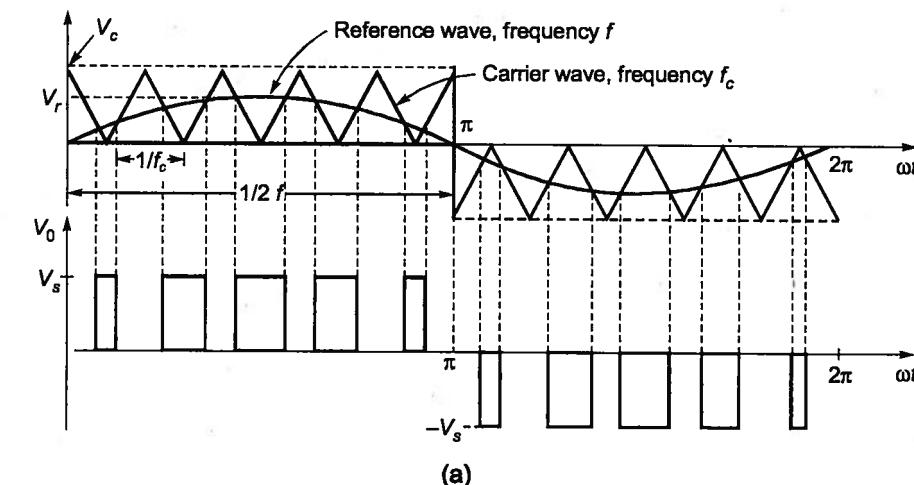
Here  $f_c$  and  $f$  are the carrier and reference signal frequency respectively. Bring out the important features of sinusoidal-pulse modulation.

**Solution:**

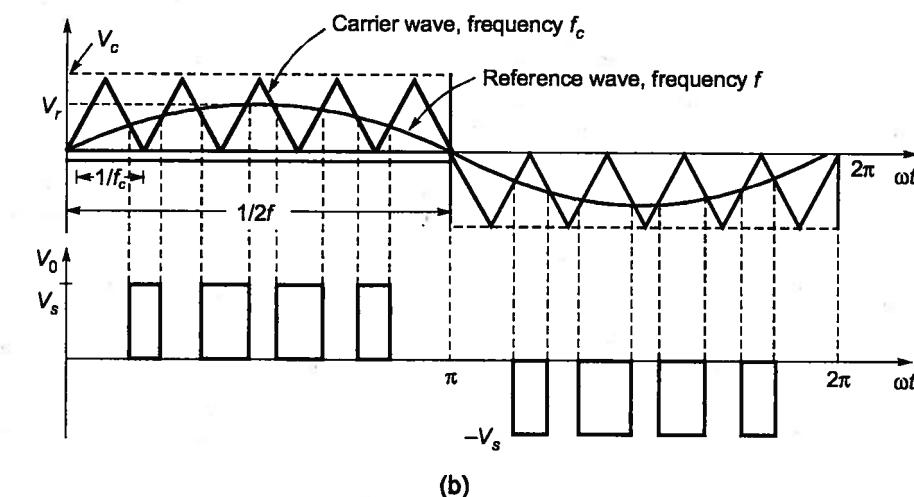
PWM (pulse width modulation) is a internal control method of inverter. In this method, a fixed dc input voltage is given to the inverter and a controlled output voltage is obtained by, adjusting the on and off

periods of the inverter components. In sine modulation [sin M] the pulse width is a sinusoidal function of the angular position of the pulse in a cycle as shown in figure.

For realizing sin M, a high-frequency triangular carrier wave  $V_c$  is compared with a sinusoidal reference wave  $V_r$  of the desired frequency. The intersection of  $V_c$  and  $V_r$  waves determines the switching instants and commutation of the modulated pulse. In figure  $V_c$  is the peak value of triangular carrier wave and  $V_r$  that of the reference, or modulating signal. The carrier and reference waves are mixed in a comparator. When sinusoidal wave has magnitude higher than the triangular wave, the comparator output is high, otherwise it is low. The comparator output is processed in a trigger pulse generator in such a manner that the output voltage wave of the inverter has a pulse width in agreement with the comparator output pulse width.



(a)



(b)

Output voltage waveforms with sinusoidal pulse modulation

When triangular carrier wave has its peak coincident with zero of the reference sinusoid, there are

$N = f_c/2f = \frac{f_c}{2f}$  pulses per half cycle; figure (a) has five pulses. In case zero of the triangular wave

coincides with zero of the reference sinusoid, there are  $(N - 1)$  pulses per half cycle; figure (b) has  $(f_c/2f - 1)$ , i.e. four, pulses per cycle.

The ratio of  $V_r/V_c$  is called the modulation index ( $MI$ ) and it controls the harmonic content of the output voltage waveform. The magnitude of fundamental component of output voltage is proportional to  $MI$ , but  $MI$  can never be more than unity. Thus the output voltage is controlled by varying  $MI$ .

Harmonic analysis of the output modulated voltage wave reveals that  $\sin M$  has the following important features:

- (i) For  $M$  less than one, largest harmonic amplitudes in the output voltage are associated with harmonics of order  $f_c/f \pm 1$  or  $2N \pm 1$ , where  $N$  is the number of pulses per half cycle. Thus, by increasing the number of pulses per half cycle, the order of dominant harmonic frequency can be raised, which can then be filtered out easily.

It is observed from above that as  $N$  is increased, the order of significant harmonic increases and the filtering requirements are accordingly minimised. But higher value of  $N$  entails higher switching frequency of thyristors. This amounts to more switching losses and therefore an impaired inverter efficiency. Thus a compromise between the filtering requirements and inverter efficiency should be made.

- (ii) For  $MI$  greater than one, lower order harmonics appear, since for  $MI > 1$ , pulse width is no longer a sinusoidal function of the angular position of the pulse.

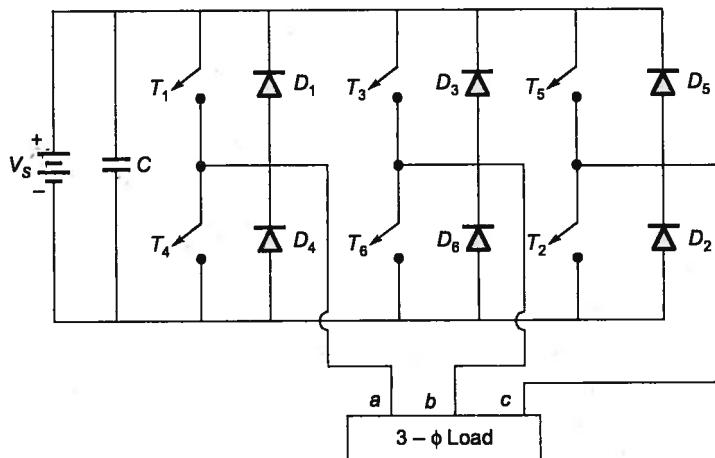
**Example - 8.13** A single-phase inverter is operated in PWM mode generating a single-pulse in  $2d$  in the centre of each half cycle as shown in figure. It is required that the output voltage is free from 5th harmonic for pulse width modulation. What will be percentage of 3<sup>rd</sup> harmonic present in the output ( $V_3 / V_{\text{max}}$ )?

- (a) 0.0% (b) 19.6%  
(c) 31.7% (d) 53.9%

**Solution : (b)**

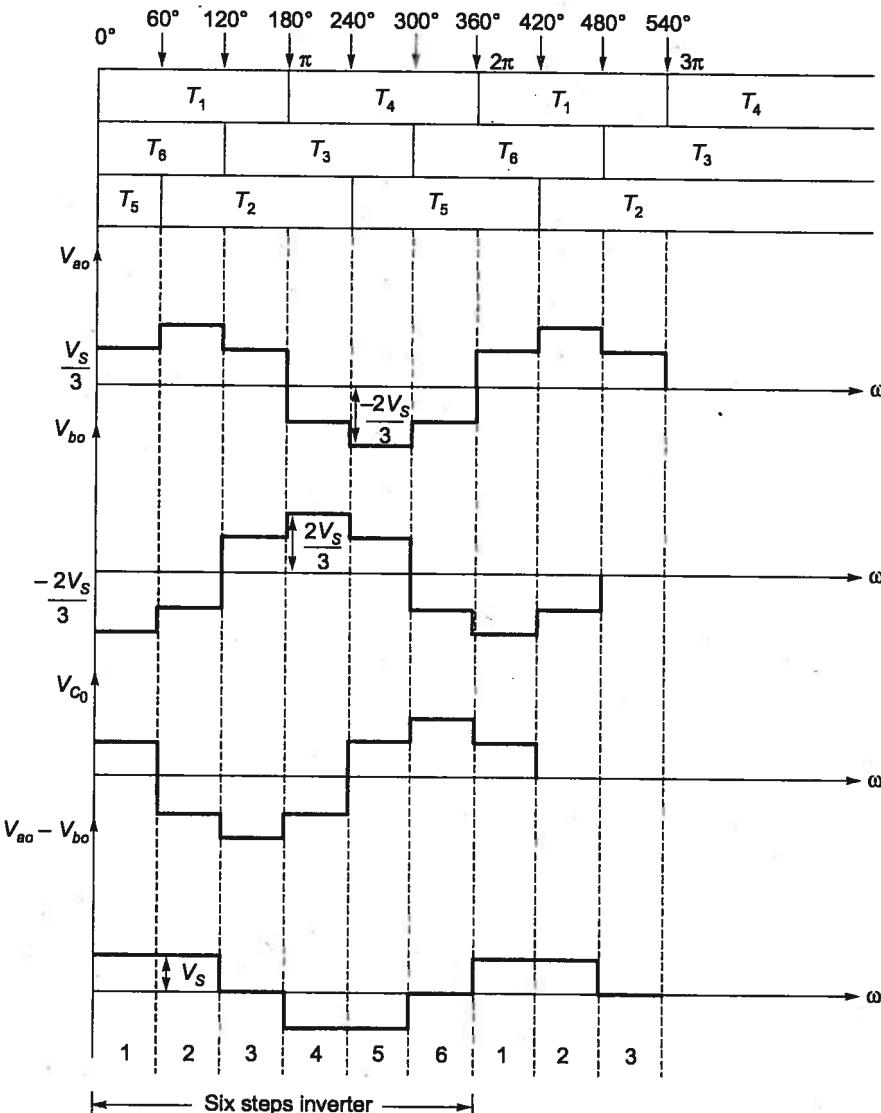
$$\frac{V_{03}}{(V_{01})_{\max}} = \frac{\frac{4V_s}{3\pi} \sin 3d}{\frac{4V_s}{\pi}} = 19.6\%$$

## 8.4 3- $\phi$ Bridge Inverter



**Figure-8.12**

### **180° Mode**



**Figure-8.13**

- Conduction time of each SCR =  $180^\circ$

**NOTE:** Phase angle between two sequential SCR's either from top group (or) from bottom group is  $120^\circ$ .

- At any time three SCB's would be their in the conduction

$$V_{st} \equiv V_{so} - V_{bo}$$

Shape of phase voltage is three-stepped waveform. Shape of line voltage is Quasi-square wave. In the I-step (1, 6, 5) thyristors are turned-on.

- There is no time gap between commutation of outgoing SCR and conduction of incoming SCR. It leads to the simultaneous conduction of both incoming and outgoing SCR's, due to which source will be short circuit. Hence  $120^\circ$  mode of operation is used.

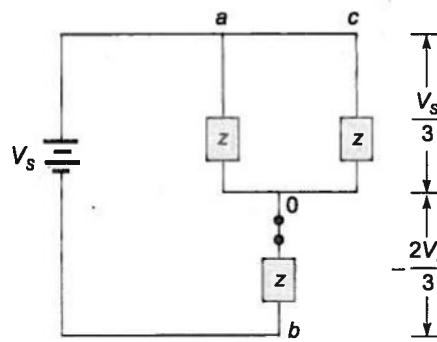


Figure-8.14

**180° Mode 3-Φ Inverse**

$$(V_L)_{rms} = V_s \left( \frac{2\pi/3}{\pi} \right)^{1/2} = V_s \sqrt{\frac{2}{3}}$$

$$(V_{ph})_{rms} = \sqrt{\frac{2}{3}} V_s$$

$$I_{ph} = \frac{V_{ph}}{Z} \quad \text{and} \quad (I_T)_{rms} = \frac{I_{ph}}{\sqrt{2}}$$

Fourier series for 'a' phase voltage:

$$V_{a_0} = \sum_{n=6k \pm 1}^{\infty} \frac{2V_s}{n\pi} \sin n\omega t \quad (\text{where, } k = 0, 1, 2, 3, \dots)$$

n = 1, 5, 7, 11, 13...

**NOTE**

All triplen and even harmonics are absent from phase voltage

$$I_{an} = \frac{V_{an}}{Z_n} = \frac{2V_s}{n\pi|Z_n|} \sin(n\omega t - \theta_n)$$

where,  $Z_n = |Z_n| \angle \theta$ ;

$$Z_n = R + j(X_L - X_C)$$

Fourier series for line voltage:

$$V_{ab} = \sum_{n=1,3,5}^{\infty} \frac{4V_s}{n\pi} \sin \frac{n\pi}{3} \cdot \sin n\left(\omega t + \frac{\pi}{6}\right)$$

**NOTE**

Even and triplen harmonics are absent

$$V_{ab} = \frac{4V_s}{n\pi} \sin \frac{n\pi}{3} \sin n\left(\omega t + \frac{\pi}{6}\right)$$

$$(V_{ab})_{n_{rms}} = \frac{2\sqrt{2}}{n\pi} V_s \sin \frac{n\pi}{3}$$

$$(V_{ab})_{1-rms} = \frac{\sqrt{6}}{\pi} V_s$$

$$g = \frac{V_{ab1}}{(V_{ab})_{rms}} = \frac{\frac{\sqrt{6}}{\pi} V_s}{\sqrt{\frac{2}{3}} V_s} = \frac{3}{\pi}$$

$$\text{THD} = \left[ \frac{1}{g^2} - 1 \right]^{1/2} = \left[ \frac{\pi^2}{9} - 1 \right]^{1/2} = 31.084\%$$

For phase voltage:

$$g = \frac{V_{a_1}}{(V_a)_{rms}} = \frac{\frac{\sqrt{2}}{\pi} V_s}{\frac{\sqrt{2}}{3} V_s} = \frac{3}{\pi}$$

$$\text{THD} = \left[ \frac{1}{g^2} - 1 \right]^{1/2} = \left[ \frac{\pi^2}{9} - 1 \right]^{1/2} = 31.084\%$$

**Mode-120°**

$$V_{ph} = \frac{V_s}{\sqrt{6}} = \frac{V_s}{2} \left( \frac{2\pi/3}{\pi} \right)^{1/2}$$

$$I_{ph} = \frac{V_{ph}}{Z}$$

$$(I_T)_{rms} = \frac{I_{ph}}{\sqrt{2}}$$

Fourier series for a phase:

$$V_a = \sum_{n=1,3,5}^{\infty} \frac{2V_s}{n\pi} \sin \frac{n\pi}{3} \sin n\left(\omega t + \frac{\pi}{6}\right)$$

Even and triplen harmonics are absent

$$V_{an} = \frac{2V_s}{n\pi} \sin \frac{n\pi}{3} \cdot \sin n\left(\omega t + \frac{\pi}{6}\right)$$

$$(V_{an})_{rms} = \frac{\sqrt{2}V_s}{n\pi} \sin \frac{n\pi}{3}$$

$$(V_{a_1})_{rms} = \frac{\sqrt{2}V_s}{\pi} \sin \frac{\pi}{3} = \sqrt{\frac{3}{2}} \cdot \frac{V_s}{\pi}$$

$$g = \frac{V_{a_1}}{(V_a)_{rms}} = \frac{\frac{\sqrt{3/2}}{\pi} V_s}{\frac{\sqrt{2}}{\pi} V_s} = \frac{3}{\sqrt{6}}$$

$$\text{THD} = \left[ \frac{1}{g^2} - 1 \right]^{1/2} = \left[ \frac{\pi^2}{9} - 1 \right]^{1/2} = 31.084\%$$

Fourier series for line voltage  $V_{ab}$ :

$$V_{ab} = \sum_{n=6k\pm 1}^{\infty} \frac{3V_s}{n\pi} \sin n\left(\omega t + \frac{\pi}{3}\right) \quad (\text{where, } k = 0, 1, 2, 3, \dots)$$

$n = 1, 5, 7, 11, 13, \dots$

**NOTE**

Even and triplen harmonics are absent

$$g = (V_{ab})_{\text{rms}} = \frac{3V_s}{\sqrt{2} \cdot n\pi}$$

$$(V_{ab})_1 = \frac{3V_s}{\sqrt{2} \cdot \pi}$$

$$g = \frac{(V_{ab})_1}{(V_{ab})_{\text{rms}}} = \frac{\sqrt{2} \cdot \pi}{\frac{V_s}{\sqrt{2}}} = \frac{3}{\pi}$$

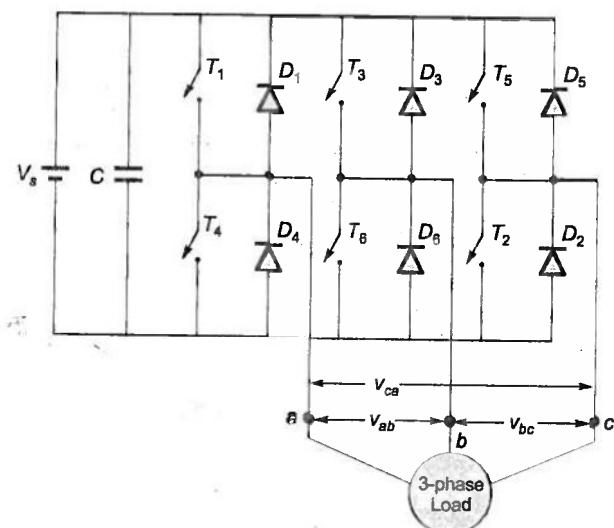
$$\text{THD} = \left[ \frac{1}{g^2} - 1 \right]^{1/2} = \left[ \frac{\pi^2}{9} - 1 \right] = 31.084\%$$

**NOTE:** For any load, nature of waveform will be remaining same which only depends on switching patterns of SCRs.

**Example-8.14** With the help of equivalent circuits obtain the nature of waveform of phase voltage of a star connected resistive load fed from a three-phase DC to AC bridge-inverter operating in  $180^\circ$  conduction mode.

**Solution:**

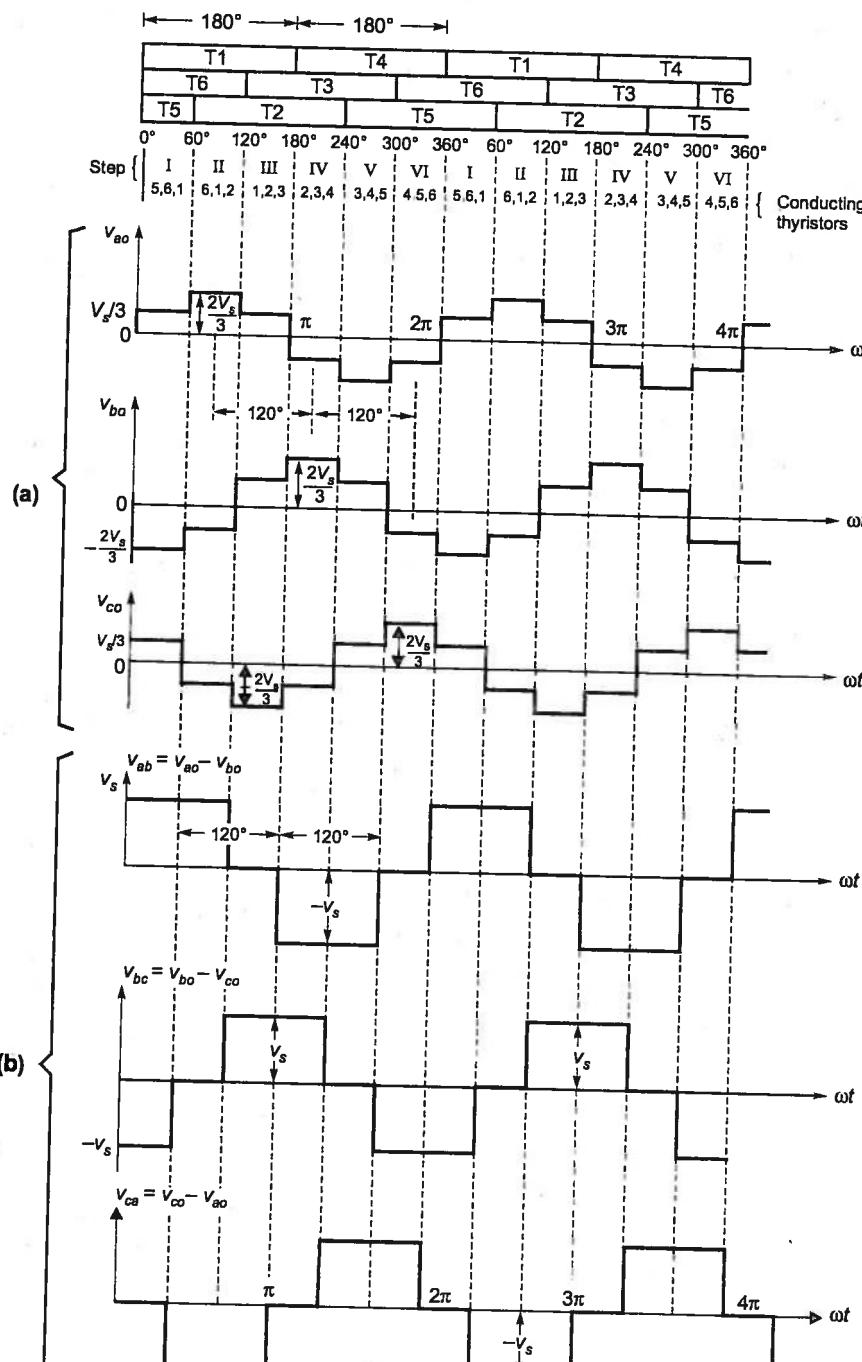
A basic three-phase inverter is a six-step bridge inverter it uses a minimum of six thyristors.



Three-phase bridge inverter using thyristors

In inverter terminology a step is defined as a change in the firing from one thyristor to the next thyristor in proper sequence. For one cycle of  $360^\circ$ , each step would be of  $60^\circ$  interval for a six-step inverter.

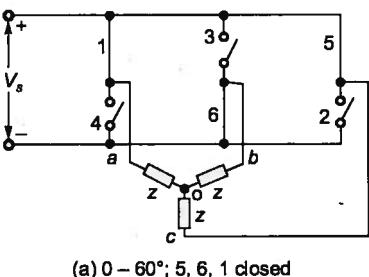
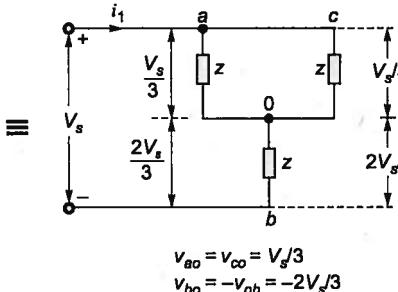
This means that thyristors would be gated at regular intervals of  $60^\circ$  in proper sequence so that 3-phase ac voltage is synthesized at the output terminals of a six-step inverter. In the three-phase inverter of figure each SCR conducts for  $180^\circ$  of a cycle. Thyristor pair in each arm i.e.  $T_1, T_4$ ;  $T_3, T_6$  and  $T_5, T_2$  are turned on with a time interval of  $180^\circ$ .



Voltage waveforms for  $180^\circ$  mode 3-phase VSI

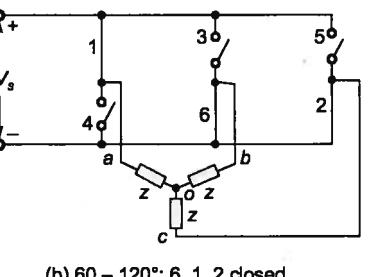
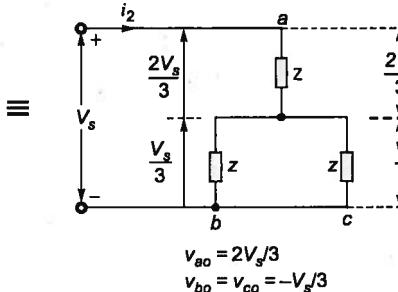
It means that  $T_1$  conducts for  $180^\circ$  and  $T_4$  for the next  $180^\circ$  of a cycle. Thyristors in the upper group, i.e.  $T_1, T_3, T_5$  conduct at an interval of  $120^\circ$ . It implies that if  $T_1$  is fired at  $\omega t = 0^\circ$ , then  $T_3$  must be fired at  $\omega t = 120^\circ$  and  $T_5$  at  $\omega t = 240^\circ$ . Same is true for lower group of SCRs. On the basis of this firing scheme, a table is prepared

as shown at the top of figure. In this table, first row shows that  $T_1$  from upper group conducts for  $180^\circ$ ,  $T_4$  for the next  $180^\circ$  and then again  $T_1$  for  $180^\circ$  and so on. In the second row,  $T_3$  from the upper group is shown to start conducting  $120^\circ$  after  $T_1$  starts conducting. After  $T_3$  conduction for  $180^\circ$ ,  $T_6$  conducts for the next  $180^\circ$  and again  $T_3$  for the next  $180^\circ$  and so on. Further in the third row,  $T_5$  from the upper group starts conducting  $120^\circ$  after  $T_3$  or  $240^\circ$  after  $T_1$ . After  $T_5$  conduction for  $180^\circ$ ,  $T_2$  conducts for the next  $180^\circ$ ,  $T_5$  for the next  $180^\circ$  and so on. These output voltages are plotted in figure. It is clear that for each cycle of output voltage of each phase, six steps are required and each step has a duration of  $60^\circ$ .

**Step-I**(a)  $0 - 60^\circ$ ; 5, 6, 1 closed

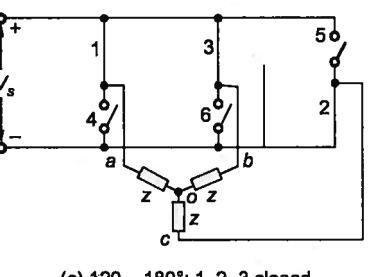
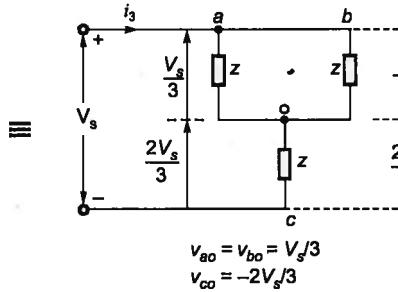
$$v_{ao} = V_{co} = V_s/3$$

$$v_{bo} = -V_{ab} = -2V_s/3$$

**Step-II**(b)  $60 - 120^\circ$ ; 6, 1, 2 closed.

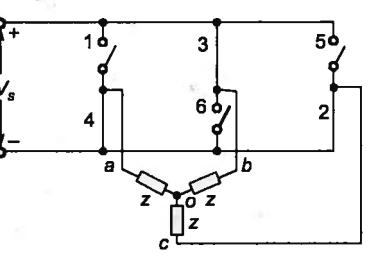
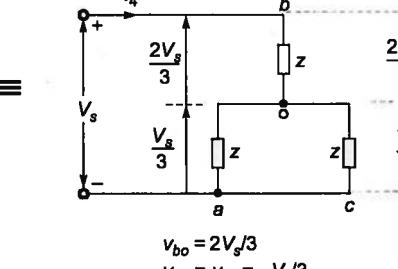
$$v_{ao} = 2V_s/3$$

$$v_{bo} = V_{co} = -V_s/3$$

**Step-III**(c)  $120 - 180^\circ$ ; 1, 2, 3 closed.

$$v_{ao} = V_{bo} = V_s/3$$

$$v_{co} = -2V_s/3$$

**Step-IV**(d)  $180 - 240^\circ$ ; 2, 3, 4 closed.

$$v_{bo} = 2V_s/3$$

$$v_{ao} = V_{co} = -V_s/3$$

Equivalent circuits for a 3-phase six-step  $180^\circ$  mode inverter with a balanced star-connected load.

**Example-8.15**

A 3-phase voltage source inverter is operated in  $180^\circ$  conduction mode.

Which one of the following statements is true?

- (a) Both pole-voltage and line-voltage will have 3rd harmonic components
- (b) Pole-voltage will have 3rd harmonic component but line-voltage will be free from 3rd harmonic
- (c) Line-voltage will have 3rd harmonic component but pole-voltage will be free from 3rd harmonic
- (d) Both pole-voltage and line-voltage will be free from 3rd harmonic components

**Solution:**

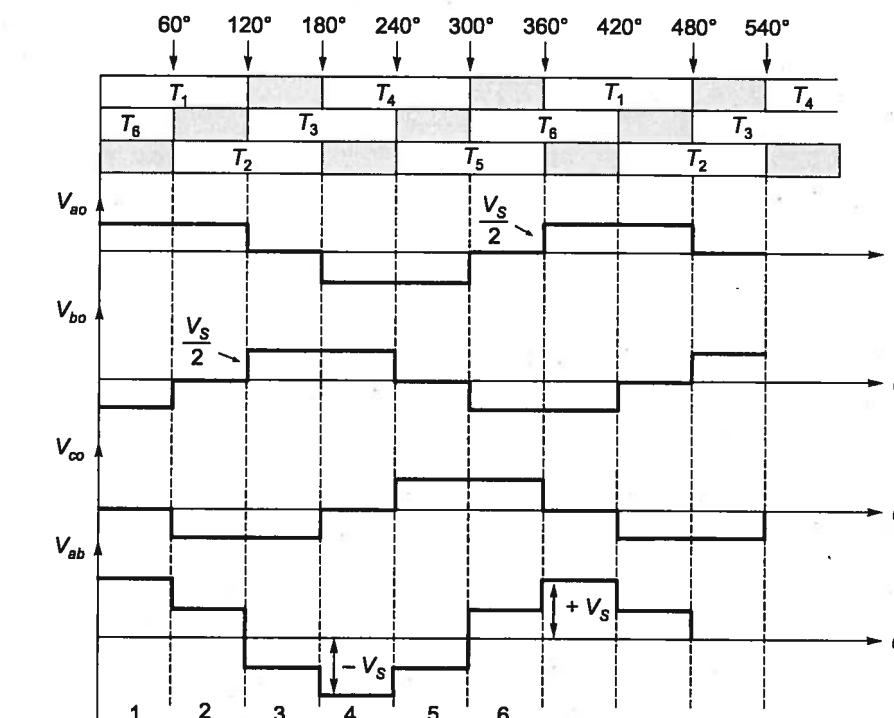
Line voltage and pole voltage of 3- $\phi$  VSI operated in  $180^\circ$  conduction mode can be expressed by the Fourier series as follows

$$V_{ab} = \sum_{n=1,3,5}^{\infty} \frac{4V_s}{n\pi} \cos \frac{n\pi}{6} \sin(n\omega t + \frac{\pi}{6}) \quad \dots(i)$$

$$\text{For } n=3, \cos \frac{3\pi}{6} = \cos \frac{3\pi}{6} = \cos \frac{\pi}{2} = 0$$

$$V_{ab} = \sum_{n=6k\pm 1}^{\infty} \frac{2V_s}{n\pi} \sin(n\omega t) \quad \dots(ii)$$

It is clear from equation (i) and (ii) both pole voltage and line voltage will be from 3rd harmonic components.

**8.5 3- $\phi$   $120^\circ$  Mode VSI****Figure-8.15**

**NOTE:** Conduction time for each SCR =  $120^\circ$ . Phase angle between two sequential SCRs either from top group (or) from bottom group is  $120^\circ$ .

- At any time, two SCR's will be there in conduction.
- Shape of phase voltage is Quasi square wave. Shape of line voltage is three-stepped waveform.
- At any time one of the SCR is neither connected to positive plate (nor) connected to negative plate. The particular phase voltage in that interval is uncertain if the load is unbalanced.

**In 180° Mode VSI**

$$V_{ab} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{4V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t + \frac{\pi}{6} \right)$$

$$V_{bc} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{4V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t - \frac{\pi}{2} \right)$$

$$V_{ca} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{4V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t + \frac{5\pi}{6} \right)$$

- For  $n = 3$ ,  $\cos \frac{3\pi}{6} = 0$ . Hence, all the line voltages are free from triple 'n' (3n) Harmonics.
- Rms value of line voltage ( $V_l$ ) =  $V_s \sqrt{\frac{120}{180}} = V_s \sqrt{\frac{2}{3}} = 0.8165 V_s$

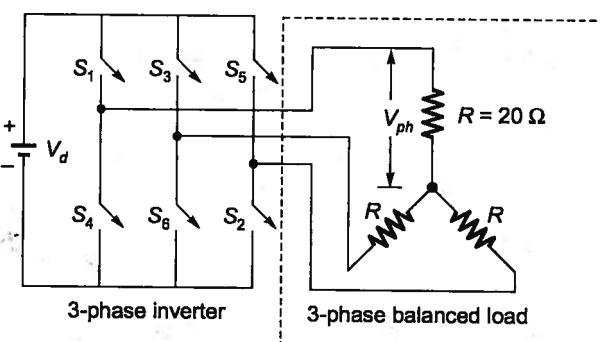
$$V_l = 0.8165 V_s$$

$$\text{Rms value of phase voltage } (V_{ph}) = \frac{V_l}{\sqrt{3}} = \frac{0.8165 V_s}{\sqrt{3}}$$

$$V_{ph} = 0.4714 V_s$$

**Common Data for Questions (8.16 and 8.17):**

In the 3-phase inverter circuit shown, the load is balanced and the gating scheme is 180°-conduction mode. All the switching devices are ideal.



**Example - 8.16** The rms value of load phase voltage is

- 106.1 V
- 141.4 V
- 212.2 V
- 282.8 V

**Solution: (b)**

$$\text{RMS value of line voltage, } V_L = \left[ \frac{1}{\pi} \int_0^{2\pi/3} V_s^2 d(\omega t) \right]^{1/2} = \sqrt{\frac{2}{3}} V_s$$

∴ RMS value of load phase voltage,

$$V_p = \frac{V_L}{\sqrt{3}} = \frac{\sqrt{2}}{3} V_s = \frac{300 \times \sqrt{2}}{3} = 141.4 \text{ V}$$

**Example - 8.17**

If the dc bus voltage  $V_d = 300 \text{ V}$ , the power consumed by 3-phase load is

- 1.5 kW
- 2.0 kW
- 2.5 kW
- 3.0 kW

**Solution: (d)**

Power consumed by each resistor,

$$P = \frac{V_p^2}{R} = \frac{(141.4)^2}{20} = 1000 \text{ W}$$

Total power consumed =  $3P = 3 \text{ kW}$

**120° Mode VSI**

$$V_{ao} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{2V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t + \frac{\pi}{6} \right)$$

$$V_{bo} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{2V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t - \frac{\pi}{2} \right)$$

$$V_{co} = \sum_{n=1,3,\dots}^{\infty} \left\{ \frac{2V_s}{n\pi} \cos \frac{n\pi}{6} \right\} \sin n \left( \omega t + \frac{5\pi}{6} \right)$$

$$\text{Rms value of phase voltage } (V_{ph}) = \frac{V_s}{2} \sqrt{\frac{120}{180}} = 0.4082 V_s$$

$$V_{ph} = 0.4082 V_s$$

$$\text{Rms value of line voltage} = V_{ph} \sqrt{3} = 0.4082(\sqrt{3}) V_s = 0.7071 V_s$$

$$V_L = 0.7071 V_s$$

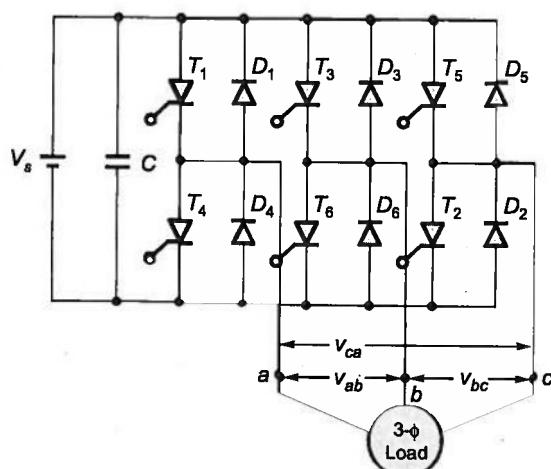
For a given input dc supply, maximum output voltage can be obtained by using 1-φ full bridge inverter even compared to 3-φ inverters.

**Example - 8.18** Draw the diagram of connections of 3-phase Bridge Inverter using six thyristors. It is based on 120° mode of conduction. Draw the Time diagram showing conduction periods of 6 Thyristors and the phase voltages.

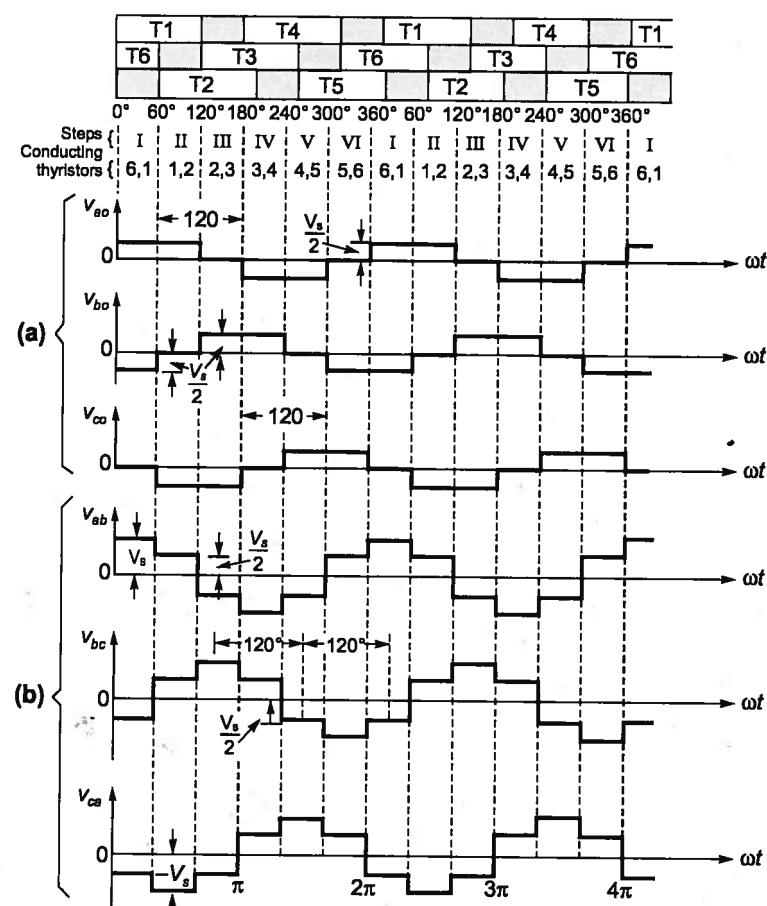
**Solution:**

A basic three-phase inverter is a six-step bridge inverter it uses a minimum of six thyristors. In inverter terminology a step is defined as a change in the firing from one thyristor to the next thyristor in proper

sequence. For one cycle of  $360^\circ$ , each step would be of  $60^\circ$  interval for a six-step inverter. This means that thyristors would be gated at regular intervals of  $60^\circ$  in proper sequence so that 3-phase ac voltage is synthesized at the output terminals of a six-step inverter.



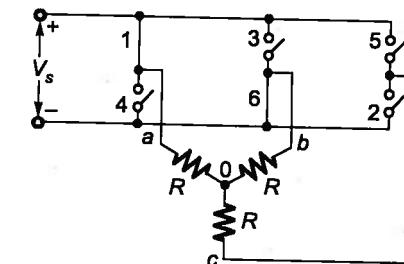
Three-phase bridge inverter using thyristors



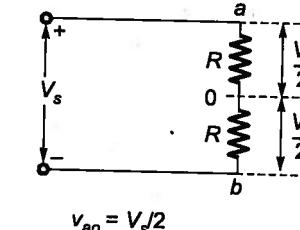
For this inverter, a table giving the sequence of firing the six thyristors is prepared as shown in the top of figure. In this table, first rows shows that T1 conducts for  $120^\circ$  and for the next  $60^\circ$ , neither T1 nor T4 conducts. Now T4 is turned on at  $\omega t = 180^\circ$  and it further conducts for  $120^\circ$ , i.e. from  $\omega t = 180^\circ$  to

$\omega t = 300^\circ$ . This means that for  $60^\circ$  interval from  $\omega t = 120^\circ$  to  $\omega t = 180^\circ$ , series connected SCRs do not conduct. At  $\omega t = 300^\circ$ , T4 is turned off, then  $60^\circ$  interval elapses before T1 is turned on again at  $\omega t = 360^\circ$ . In the second row, T3 is turned on at  $\omega t = 120^\circ$  as in  $180^\circ$  mode inverter. Now T3 conducts for  $120^\circ$ , then  $60^\circ$  interval elapses during which neither T3 nor T6 conducts. At  $\omega t = 300^\circ$ , T6 is turned on, it conducts for  $120^\circ$  and then  $60^\circ$  interval elapses after which T3 is turned on again. The third row is also completed similarly. This table shows that T6, T1 should be gated for step-I; T1, T2 for step-II; T2, T3 for step-III and so on. During each steps only two thyristors conduct for this inverter – one from the upper group and one from the lower group.

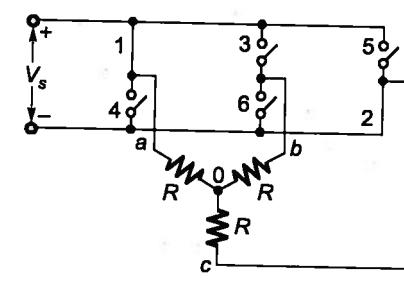
#### Step-I



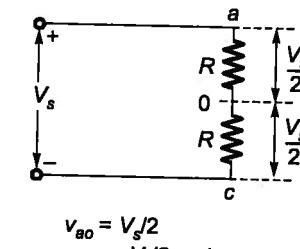
(a)  $0 - 60^\circ$ ; 6, 1 closed



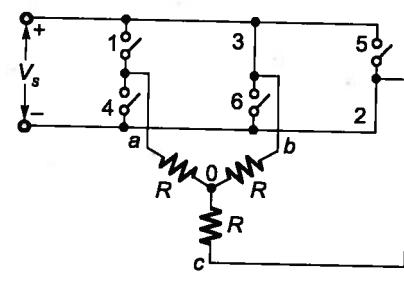
$$v_{ao} = V_s/2 \\ v_{bo} = -V_s/2 \text{ and } v_{co} = 0$$



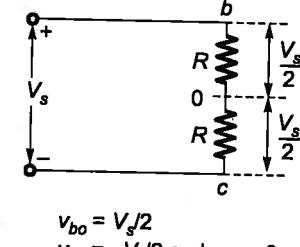
(b)  $0 - 60^\circ$ ; 6, 1 closed



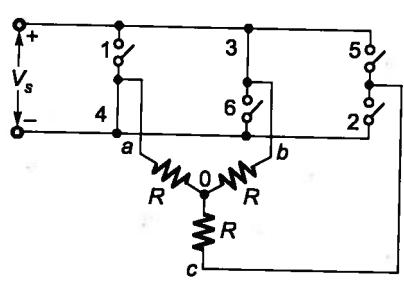
$$v_{ao} = V_s/2 \\ v_{co} = -V_s/2 \text{ and } v_{bo} = 0$$



(c)  $120 - 180^\circ$ ; 2, 3 closed



$$v_{bo} = V_s/2 \\ v_{co} = -V_s/2 \text{ and } v_{ao} = 0$$



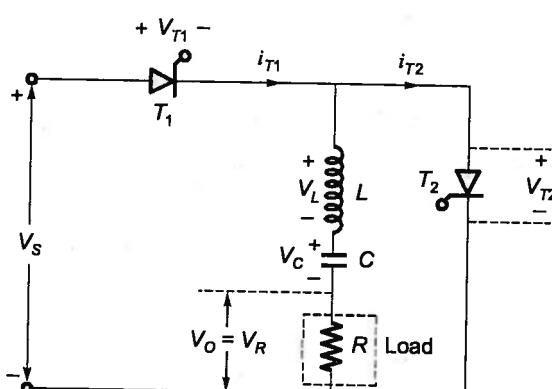
(d)  $180 - 240^\circ$ ; 3, 4 closed

Equivalent circuits for a 3-phase six-step  $120^\circ$  mode inverter with balanced star-connected resistive load

**Series Inverters**

Inverters in which commutating components are permanently connected in series with the load are called series inverters.

The series circuit so formed must be under damped.

**The Basic 1-φ Series Inverters****Figure-8.16**

The commuting components  $L$  and  $C$  values are so chosen such that the series RLC circuit forms an underdamped circuit.

When thyristor  $T_1$  is turned-on, with  $T_2$  off, current  $i$  starts building up in the RLC circuit; As the circuit is underdamped, the load current after reaching some peak value, decays to zero at a point a.

SCR  $T_1$  is turned-off. After instant a, sometime  $t_{q,\min}$  must elapse for  $T_1$  to regain its forward blocking capability.

After  $T_1$  has commutated, upper plate of capacitor attains positive polarity. Now when  $T_2$  is turned on at instant b, capacitor begins to discharge and load current in the reversed direction builds up to some peak negative value and then decays to zero at instant c.

Capacitor delivers the required energy during the negative half cycle.

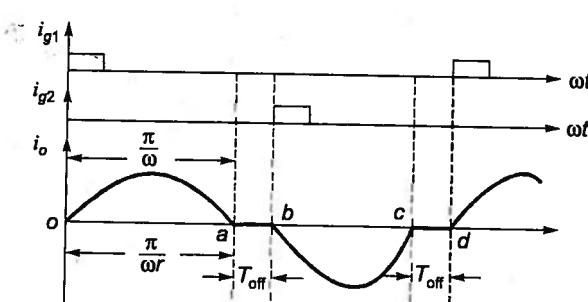
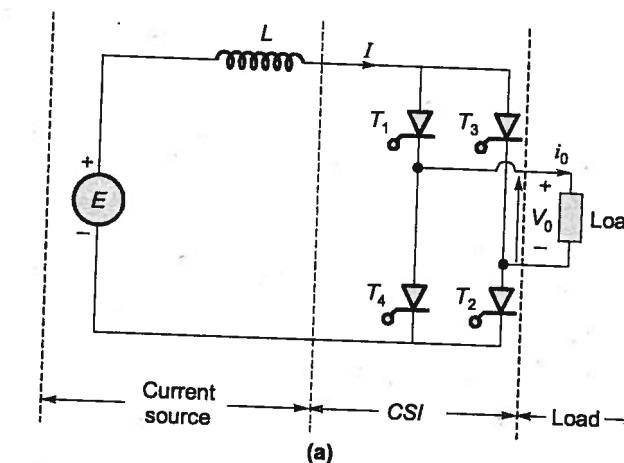
$$T_{off} > t_q \Rightarrow T_{off} = \left( \frac{\pi}{\omega} - \frac{\pi}{\omega_r} \right) > t_q$$

$$T_{off} = \frac{1}{2} \left( \frac{1}{f} - \frac{1}{f_r} \right)$$

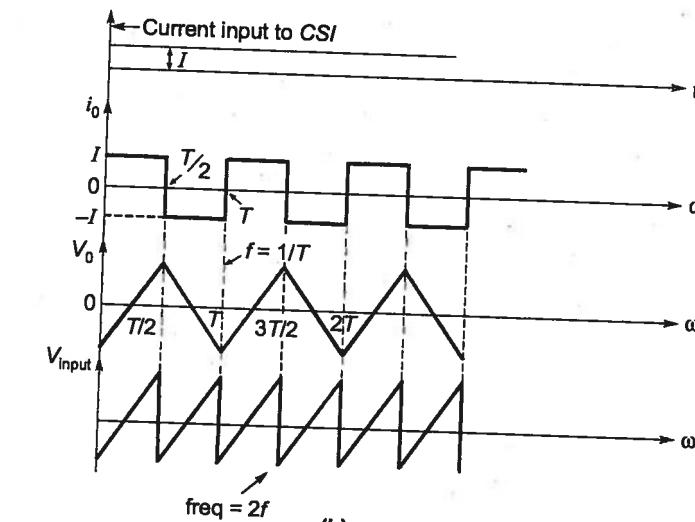
where,  $f$  = output frequency

$f_r$  = ringing frequency

$T_{off} = ab$  or  $cd$  is called circuit turn-off time or dead zone time.

**Figure-8.17****8.6 Current Source Inverter (CSI)**

During positive half cycle of current  $T_1$ ,  $T_2$  conducts and  
During negative half cycle of current  $T_3$ ,  $T_4$  conducts.

**Figure-8.18: (a) and (b)**

**NOTE:** Current source inverter suitable for capacitive loads, whereas voltage source inverter suitable for inductive loads.

$$V_p = \frac{I}{C} \times \left( \frac{T}{4} \right)$$

$$V_{p-p} = \frac{I}{C} \times \left( \frac{T}{2} \right)$$

**Example-8.19**

A single-phase auto-sequential commutated CS is fed from 220 V dc source. The load is  $R = 10 \Omega$ . Thyristors have turn-off time of 20  $\mu s$  and inverter output frequency is 50 Hz. Take a factor of safety of 2. Determine suitable value of source inductance assuming a maximum current change of 0.5 A in one cycle. Neglect all losses. Find also the values of commutating capacitors.

**Solution:**

Time of one cycle,

$$T = \frac{1}{f} = \frac{1}{50} \text{ sec}$$

$$\therefore \text{Rate of change of current, } \frac{di}{dt} = \frac{0.5A}{T} = 0.5 \times 50 = 25 \text{ A/sec}$$

A short circuit at the load terminals of the inverter puts the most severe conditions on the source. So the value of source inductance must be obtained from these considerations.

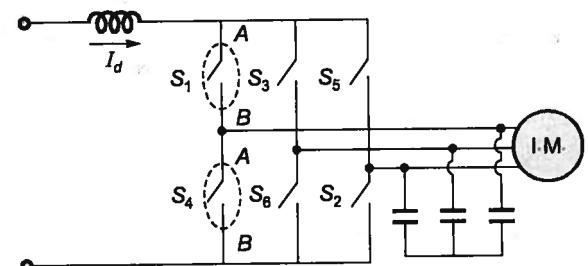
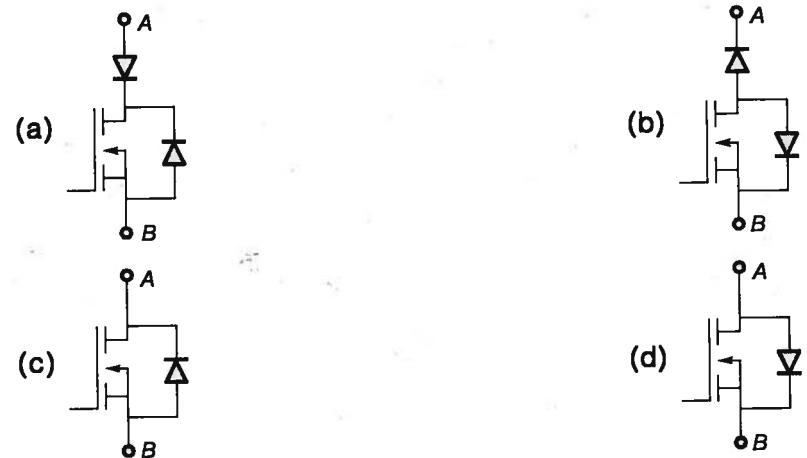
$$\therefore V_s = L \frac{di}{dt}$$

$$\therefore \text{Source inductance, } L = \frac{220}{25} = 8.8 \text{ H}$$

Circuit-turn-off time is given by,  $t_c = RC \ln 2$ 

$$\text{or, } 20 \times 2 \times 10^{-6} = 10 \cdot C \ln 2 \quad \text{or} \quad C = \frac{40 \times 10^{-6}}{10 \ln 2} = 5.77 \mu\text{F}$$

**Example - 8.20** A three-phase current source inverter used for the speed control of an induction motor is to be realized using MOSFET switches as shown below. Switches  $S_1$  to  $S_6$  are identical switches.

The proper configuration for realizing switches  $S_1$  to  $S_6$  is**Solution: (a)**

Device used in current source inverter (CSI) must have reverse voltage blocking capacity. Therefore, devices such as GTOs, power transistors and power MOSFETs cannot be used in a CSI. So, a diode is added in series with the devices for reverse blocking.

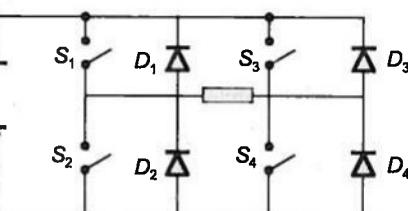
**Summary**

- If the current source inverter is feeding the capacitive load, then the following points are applicable.
- Shape of the output voltage is triangular.
- Shape of the output current is square wave.
- Slope of the voltage variation is  $I/C$ .
- Peak value of output voltage is  $\left[ \left( \frac{I}{C} \right) \left( \frac{T}{4} \right) \right]$ .
- Peak-to-peak voltage is  $\left[ \left( \frac{I}{C} \right) \left( \frac{T}{2} \right) \right]$ .
- If  $T_1, T_2$  are conducting,  $V_o = V_{in}$   
 $T_3, T_4$  are conducting,  $V_o = -V_{in}$
- In order to make output voltage at frequency  $f$ , then the input voltage should be at  $2f$  frequency.

**Student's Assignments**

**Q.3** A single-phase full-bridge inverter is connected to a load of  $2.4 \Omega$ . The d.c. input voltage is 48 V. What is the r.m.s. output at fundamental frequency?

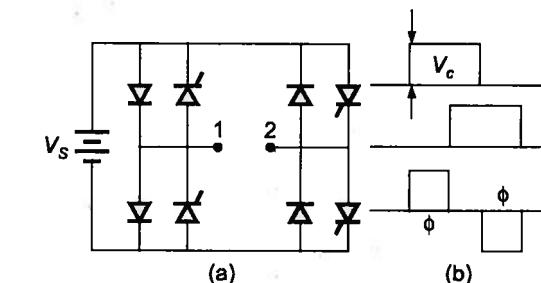
- (a)  $\frac{4 \times 48}{\sqrt{2}\pi} \text{ V}$       (b)  $\frac{2 \times 48}{\sqrt{2}\pi} \text{ V}$   
 (c)  $\frac{4 \times 48}{\pi} \text{ V}$       (d)  $\frac{2 \times 48}{\pi} \text{ V}$



- (a)  $S_1, S_4 - S_3, S_2 - S_1, S_4 - S_3, S_2$   
 (b)  $S_1, S_2 - D_1, D_2 - S_3, S_4 - D_3, D_4$   
 (c)  $S_1, D_3 - S_1, S_4 - S_4, D_2 - D_2, D_3$   
 (d)  $S_2, D_4 - D_4, D_1 - D_1, S_3 - S_3, S_2$

**Q.2** A single-phase, half-bridge inverter has input voltage of 48 V DC. Inverter is feeding a load of  $2.4 \Omega$ . The rms output voltage at fundamental frequency is

- (a)  $\frac{2 \times 48}{\pi} \text{ V}$       (b)  $\frac{2 \times 48}{\sqrt{2}\pi} \text{ V}$   
 (c)  $\frac{\sqrt{2} \times 48}{\pi} \text{ V}$       (d)  $\frac{2 \times 48}{2\sqrt{2}\pi} \text{ V}$



- (a)  $\frac{V_S \phi}{\sqrt{2}\pi} \text{ V}$       (b)  $V_S \sqrt{\frac{\phi}{\pi}} \text{ V}$   
 (c)  $V_S \sqrt{\frac{\phi}{2\pi}} \text{ V}$       (d)  $\frac{V_S}{\pi} \text{ V}$

**Q.5** In a PWM inverter,  $f_0$  and  $f$  are the frequencies in Hz for the carrier signal and reference signal respectively. Then the number of pulses per half cycle is

- (a)  $N = f/f_0$
- (b)  $N = f/2f_0$
- (c)  $N = f_0/2f$
- (d)  $N = f_0/f$

**Q.6 Statement (I):** Multiple pulse width modulation is used to reduce the harmonic content in inverters.

**Statement (II):** The higher order harmonics can be easily filtered using passive filters.

- (a) Both Statement (I) and Statement (II) are individually true and Statement (II) is the correct explanation of Statement (I).
- (b) Both Statement (I) and Statement (II) are individually true but Statement (II) is not the correct explanation of Statement (I).
- (c) Statement (I) is true but Statement (II) is false.
- (d) Statement (I) is false but Statement (II) is true.

**Q.7** A PWM switching scheme is used with a three phase inverter to

- (a) reduce the total harmonic distortion with modest filtering
- (b) minimize the load on the DC side
- (c) increase the life of the batteries
- (d) reduce low order harmonics and increase high order harmonics

**Q.8 Statement (I):** The output current of a current source inverter remains constant irrespective of load.

**Statement (II):** The load voltage in CSI depends on the load impedance.

- (a) Both Statement (I) and Statement (II) are individually true and Statement (II) is the correct explanation of Statement (I).
- (b) Both Statement (I) and Statement (II) are individually true but Statement (II) is not the correct explanation of Statement (I).
- (c) Statement (I) is true but Statement (II) is false.
- (d) Statement (I) is false but Statement (II) is true.

**Q.9** A single-phase full bridge, voltage source inverter feeds a pure inductive load  $L$  and the

inverter input voltage is  $V_s$ . The current through  $L$  with a period of  $T$  second would be a

- (a) triangular wave with peak value  $\frac{V_s}{L} \cdot \frac{T}{2}$
- (b) square wave with peak value  $\frac{V_s}{L} \cdot \frac{T}{2}$
- (c) triangular wave with peak value  $\frac{V_s}{L} \cdot \frac{T}{4}$
- (d) pulsed wave with peak value  $\frac{V_s}{L} \cdot \frac{T}{2}$

**Q.10** In a current source inverter, if frequency of output voltage is 50 Hz, then frequency of voltage input to the current source inverter is

- (a) 25 Hz
- (b) 50 Hz
- (c) 100 Hz
- (d) 150 Hz

**Q.11** In sinusoidal pulse modulation used in PWM inverter, amplitude and frequency for triangular carrier and sinusoidal reference signals are 10 V, 2 kHz and 2 V, 100 Hz. If peak of the triangular carrier and reference sinusoidal coincide then the modulation index and pulse width is

- (a) 0.2, 14.4°
- (b) 0.4, 14.4°
- (c) 0.2, 28.8°
- (d) 0.4, 28.8°

**Q.12** A series capacitor commutated inverter can operate satisfactorily if

$$(a) \frac{1}{LC} = \left(\frac{R}{2L}\right)^2$$

$$(b) \frac{1}{LC} < \left(\frac{R}{2L}\right)^2$$

$$(c) \frac{1}{LC} > \left(\frac{R}{2L}\right)^2$$

(d) irrespective of the values of  $R$ ,  $L$  and  $C$

**Q.13** A single-phase voltage source, square wave inverter feeds a pure resistive load. The waveform of the current will be

- (a) triangular
- (b) trapezoidal
- (c) hyperbolic
- (d) sinusoidal

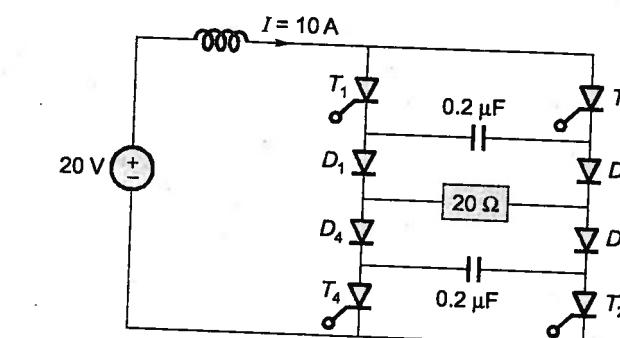
**Q.14** In 3- $\phi$ , 180° mode VSI, the lowest order harmonic in the line to line output voltage (fundamental frequency output is 60 Hz) is

- (a) 250 Hz
- (b) 120 Hz
- (c) 300 Hz
- (d) 360 Hz

**Q.15** The power delivered to a star connected load of  $R \Omega$  per phase, from a 3-phase bridge inverter fed from fixed dc source is 15 kW for 120° mode. For 180° mode the power delivered to load would be

- (a) 11.25 kW
- (b) 20 kW
- (c) 10 kW
- (d) 17.25 kW

**Q.16** A single-phase auto sequential commutated inverter (1- $\phi$  ASCI) shown in figure is operated by alternating turning on thyristor pair ( $T_1$ ,  $T_2$ ) and ( $T_3$ ,  $T_4$ ). If the load is purely resistive value of  $R_C = 20 \text{ W}$  and commuting  $C = 0.2 \mu\text{F}$ . The theoretical maximum output frequency obtainable will be (Take circuit current is 10 A)



- (a) 62.5 kHz
- (b) 125 kHz
- (c) 250 kHz
- (d) 50 kHz

#### Answer Key:

- |         |         |         |         |
|---------|---------|---------|---------|
| 1. (a)  | 2. (b)  | 3. (a)  | 4. (b)  |
| 5. (c)  | 6. (b)  | 7. (a)  | 8. (a)  |
| 9. (c)  | 10. (c) | 11. (a) | 12. (c) |
| 13. (c) | 14. (c) | 15. (b) | 16. (a) |



# 9

## CHAPTER

# Resonant Converters

### 9.1 Introduction

The switching devices in converters with a pulse width modulation (PWM) control can be gated to synthesize the desired shape of output voltage or current. However, the devices are turned-on and off at the load current with a high  $di/dt$  value. The switches are subjected to a high voltage stress, and the switching power loss of a device increase linearly with the switching frequency. The turn-on and turn-off loss could be a significant portion of the total power loss. The electromagnetic interference is also produced due to high  $di/dt$  and  $dv/dt$  in the converter waveforms.

The disadvantages of PWM control can be eliminated or minimized if the switching devices are turned "on" and "off" when the voltage across a device or its current become zero. The voltage and current are forced to pass through zero crossing by creating an LC resonant circuit, thereby called a resonant pulse converter.

#### Series Resonant Inverters

The series resonant inverters are based on resonant current oscillation. The resonating components and switching device are placed in series with the load to form an underdamped circuit. The current through the switching devices falls to zero due to the natural characteristics of the circuit. If the switching element is a thyristor, it is said to be self-commutated. This type of inverter produces an approximately sinusoidal waveform at a high output frequency, ranging from 200 to 100 kHz, and is commonly used in relatively fixed output applications (e.g. induction heating, sonar transmitter, fluorescent lightening, or ultrasonic generators). Due to the high switching frequency, the size of resonating components is small.

#### Series-Resonant Inverters with Unidirectional Switches

The circuit diagram of a simple series inverter using two unidirectional thyristor of switches. When thyristor  $T_1$  is fired, a resonant pulse of current flows through the load and the current falls to zero at  $t = t_{1m}$  and  $T_1$  is self-commutated. Firing of thyristors  $T_2$  causes a reverse resonant current through the load and  $T_2$  is also self-commutated. The circuit operation can be divided into three modes and the equivalent circuits are shown in figure below. The gating signals for thyristors and the waveform for the load current and capacitor voltage are shown.

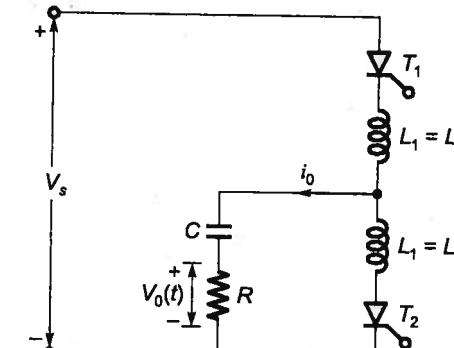
The series resonant circuit formed by  $L$ ,  $C$  and load (assumed resistive) must be underdamped.

i.e.,

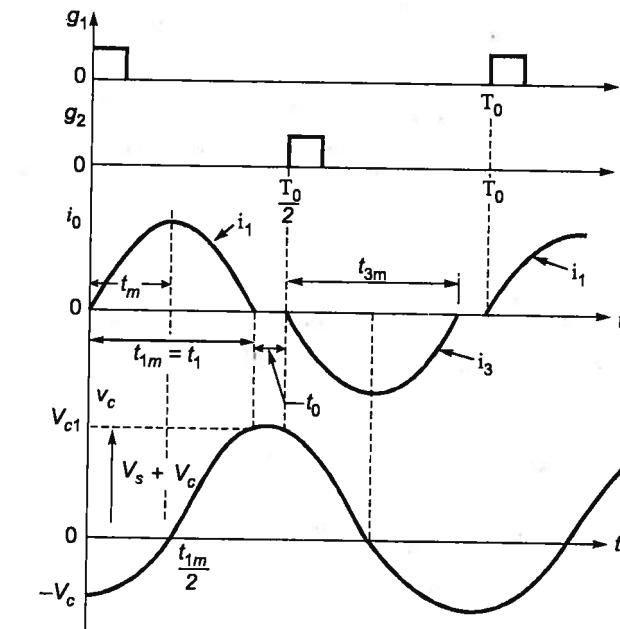
$$R^2 < \frac{4L}{C}$$

The resonant frequency,

$$\omega_r = \left( \frac{1}{LC} - \frac{R^2}{4L^2} \right)^{1/2}$$



(a) Circuit



(b) Waveforms

$$\frac{\pi}{\omega_0} - \frac{\pi}{\omega_r} = t_{off} > t_q$$

$$f_0 \leq f_{max} = \frac{1}{2 \left( t_q + \frac{\pi}{\omega_r} \right)}$$

The resonant inverter circuit shown above is very simple. However, it gives the basic concept and described the characteristic equations, which can be applied to other types of resonant inverters.

## 9.2 Zero-Current-Switching Resonant Converters

The switches of a zero-current-switching (ZCS) resonant converter turn on and off at zero current. The resonant circuit that consists of switch  $S_1$ , inductor  $L$ , and capacitor  $C$  is shown in figure. Inductor  $L$  is connected in series with a power switch  $S_1$  to achieve ZCS. It is classified into two types: *L* type and *M* type. In both types, the inductor  $L$  limits the  $di/dt$  of the switch current, and  $L$  and  $C$  constitute a series-resonant circuit. When the switch current is zero, there is a current  $i = C_j \frac{dv_T}{dt}$  flowing through the internal capacitance  $C_j$  due to a finite slope of the switch voltage at turn-off. This current flow causes power dissipation in the switch and limits the high switching frequency.

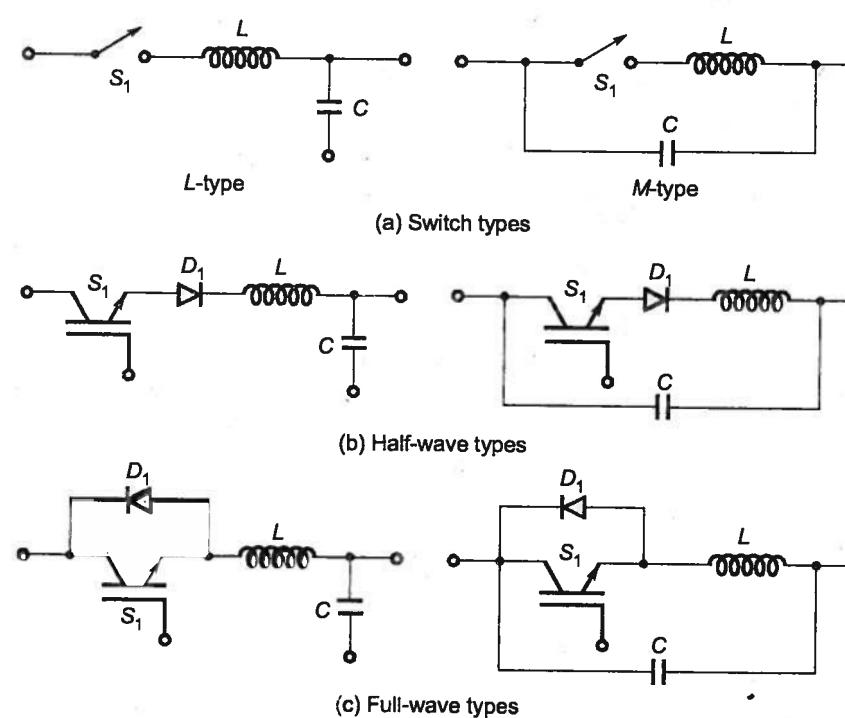


Figure: Switch configuration for ZCS resonant converters

## 9.3 L-Type ZCS Resonant Converter

An *L*-type ZCS resonant converter is shown in Fig. (a). The circuit operation can be divided into five modes, whose equivalent circuits are shown in Fig. (b). We shall redefine the time origin,  $t = 0$ , at the beginning of each mode.

**Mode-1:** This mode is valid for  $0 \leq t \leq t_1$ . Switch  $S_1$  is turned on and diode  $D_m$  conducts. The inductor current  $i_L$ , which rises linearly, is given by

$$i_L = \frac{V_s}{L} t$$

This mode ends at time  $t = t_1$  when  $i_L(t = t_1) = I_0$ . That is,  $t_1 = \frac{I_0 L}{V_s}$ .

**Mode-2:** This mode is valid for  $0 \leq t \leq t_2$ . Switch  $S_1$  remains on, but diode  $D_m$  is off. The inductor current  $i_L$  is given by

$$i_L = I_m \sin \omega_0 t + I_0$$

where  $I_m = V_s \sqrt{C/L}$ , and  $\omega_0 = 1/\sqrt{LC}$ . The capacitor voltage  $v_c$  is given by

$$v_c = V_s(1 - \cos \omega_0 t)$$

The peak switch current, which occurs at  $t = (\pi/2)/\sqrt{LC}$ , is

$$I_p = I_m + I_0$$

The peak capacitor voltage is

$$V_{c(pk)} = 2V_s$$

This mode ends at  $t = t_2$  when  $i_L(t = t_2) = I_0$ , and  $v_c(t = t_2) = V_{c2} = 2V_s$ . Therefore,

$$t_2 = \pi/\sqrt{LC}$$

**Mode-3:** This mode is valid for  $0 \leq t \leq t_3$ . The inductor current that falls from  $I_0$  to zero is given by

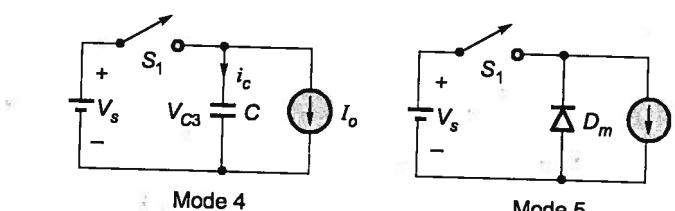
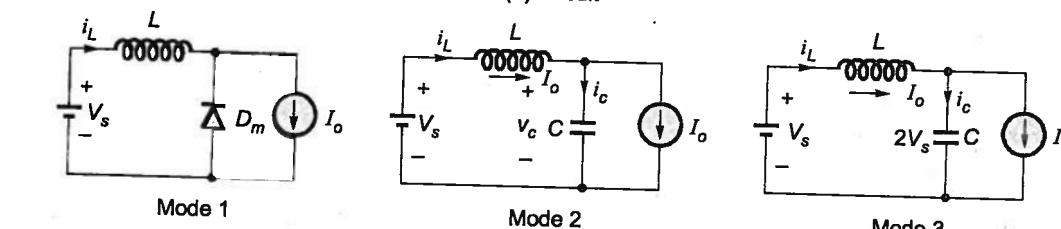
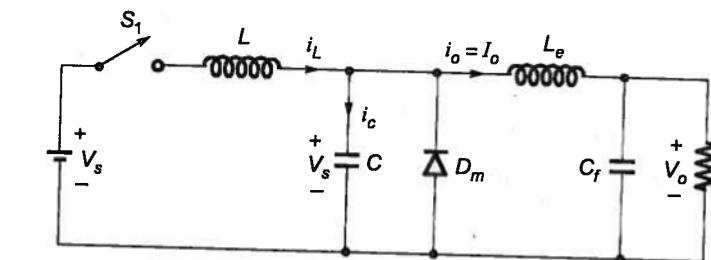
$$i_L = I_0 - I_m \sin \omega_0 t$$

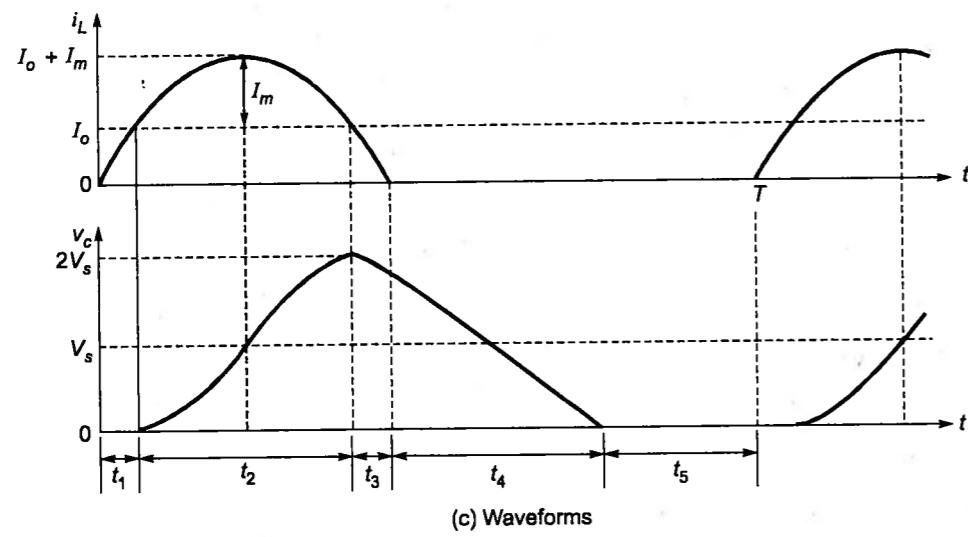
The capacitor voltage is given by

$$v_c = 2V_s \cos \omega_0 t$$

This mode ends at  $t = t_3$  when  $i_L(t = t_3) = 0$  and  $v_c(t = t_3) = V_{c3}$ .

Thus,  $t_3 = \sqrt{LC} \sin^{-1}\left(\frac{1}{x}\right)$  where  $x = \frac{I_m}{I_0} = \left(\frac{V_s}{I_0}\right) \sqrt{\frac{C}{L}}$ .





L-type ZCS resonant converter

**Mode-4:** This mode is valid for  $0 \leq t \leq t_4$ . The capacitor supplies the load current  $I_0$ , and its voltage given by

$$v_c = V_{c3} - \frac{I_0}{C}t$$

This mode ends at time  $t = t_4$  when  $v_c(t = t_4) = 0$ .

$$\text{Thus, } t_4 = \frac{V_{c3}C}{I_0}$$

**Mode-5:** This mode is valid for  $0 \leq t \leq t_5$ . When the capacitor voltage tends to be negative, the diode  $D_m$  conducts. The load current  $I_0$  flows through the diode  $D_m$ . This mode ends at time  $t = t_5$  when the switch  $S_1$  is turned on again, and the cycle is repeated. That is,  $t_5 = T - (t_1 + t_2 + t_3 + t_4)$ .

The waveforms for  $i_L$  and  $v_c$  are shown in Fig. (c). The peak switch voltage equal to the dc supply voltage  $V_s$ . Because the switch current is zero at turn-on and turn-off, the switching loss, which is product of  $v$  and  $i$ , becomes very small. The peak resonant current  $I_m$  must be higher than the load current  $I_0$ , and this sets a limit on the minimum value of load resistance  $R$ . However, by placing an antiparallel diode across the switch, the output voltage can be made insensitive to load variations.

#### 9.4 M-Type ZCS Resonant Converter (DC-DC)

An M-type ZCS resonant converter is shown in figure a. The circuit operation can be divided into five modes, whose equivalent circuits are shown in figure b. We shall redefine the time origin,  $t = 0$ , at the beginning of each mode. The mode equations are similar to those of an L-type converter, except the following.

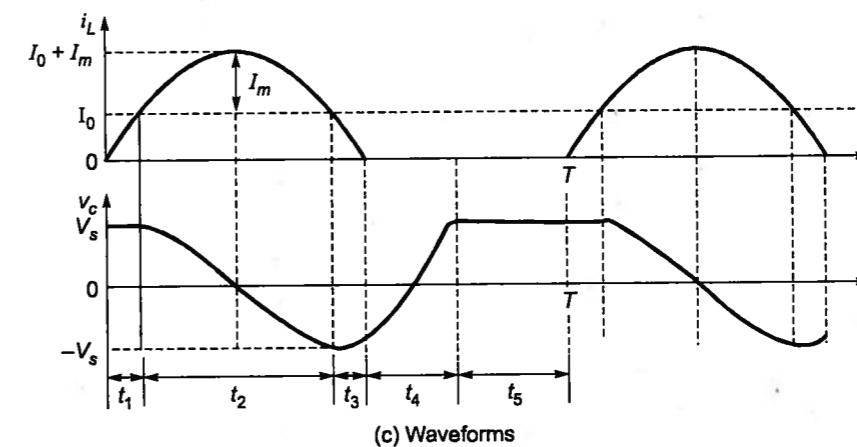
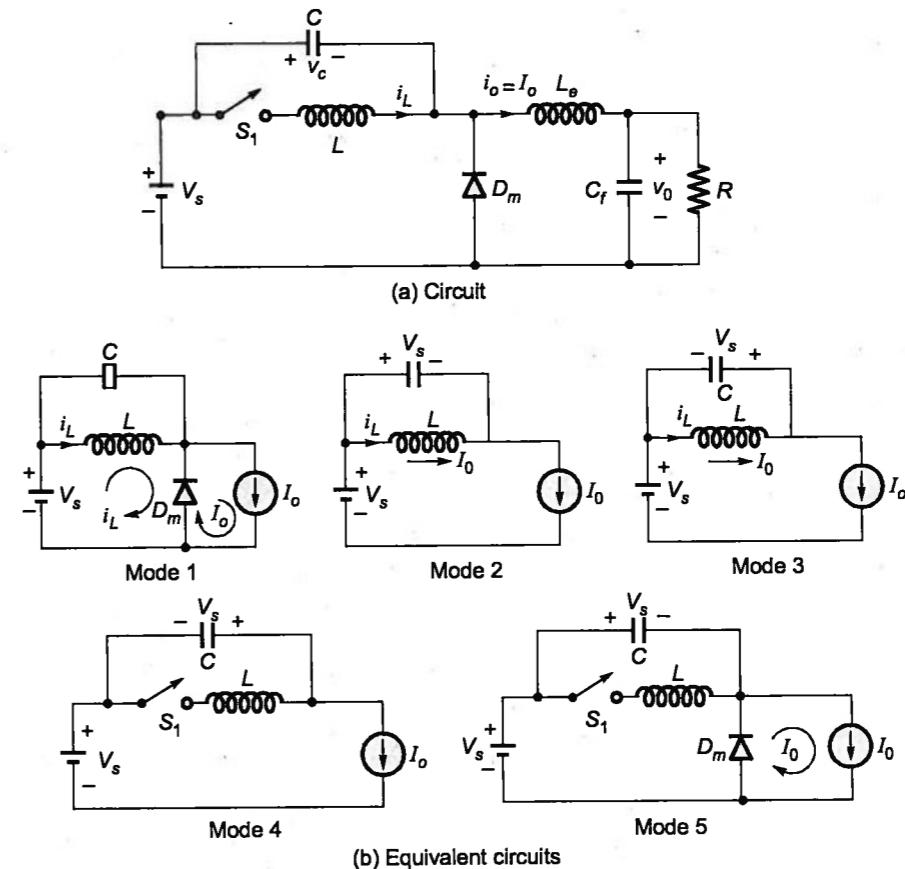
**Mode-2:** The capacitor voltage  $v_c$  is given by

$$v_c = V_s \cos \omega_0 t$$

The peak capacitor voltage is  $V_{c(pk)} = V_s$ . At the end of this mode at  $t = t_2$ ,  $v_c(t = t_2) = V_{c2} = -V_s$ .

**Mode-3:** The capacitor voltage is given by

$$v_c = -V_s \cos \omega_0 t$$



M-type ZCS resonant converter

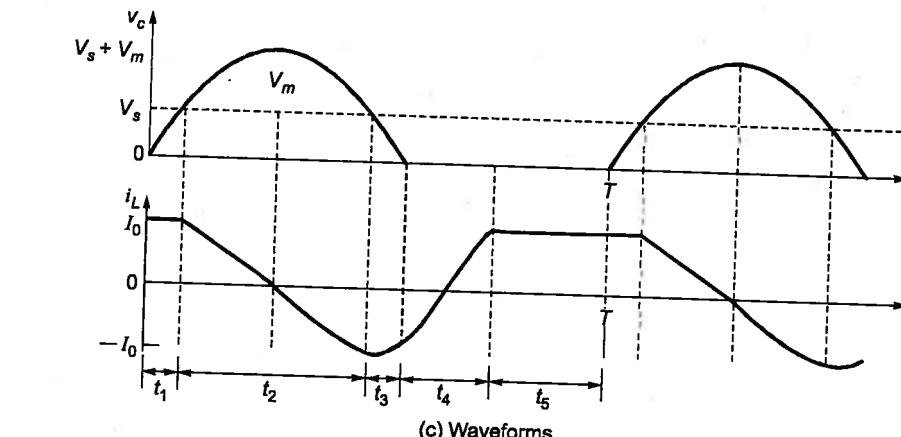
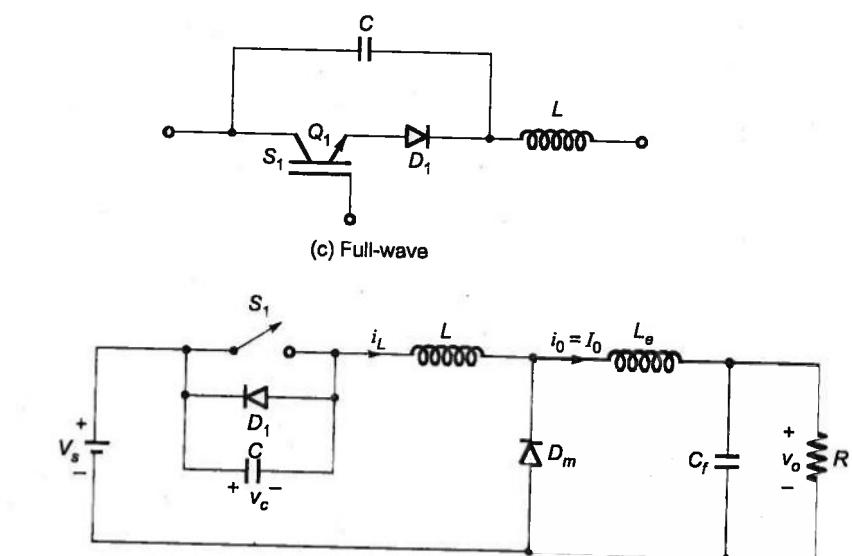
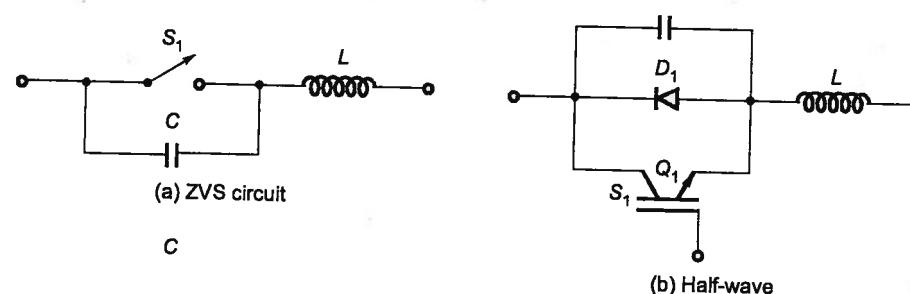
At the end of this mode at  $t = t_3$ ,  $v_c(t = t_3) = V_{c3}$ . It should be noted that  $V_{c3}$  can have a negative value.

**Mode-4:** This mode ends at  $t = t_4$  when  $v_c(t = t_4) = V_s$ . Thus,  $t_4 = (V_s - V_{c3})C/I_0$ . The waveforms for  $i_L$  and  $v_c$  are shown in figure c.

A zero current ( $Z_C$ ) switch shapes the switch current waveform during its conduction time to create a  $Z_C$  condition for the switch to turn-off.

## 9.5 Zero-Voltage Switching Resonant Converters (DC-DC)

The switches of a ZVS resonant converter turn on and off at zero voltage. The resonant circuit is shown in figure a. The capacitor  $C$  is connected in parallel with the switch  $S_1$  to achieve ZVS. The internal switch capacitance  $C_i$  is added with the capacitor  $C$ , and it affects the resonant frequency only, thereby contributing no power dissipation in the switch. If the switch is implemented with a transistor  $Q_1$  and an antiparallel diode  $D_1$ , as shown in figure b, the voltage across  $C$  is clamped by  $D_1$ , and the switch is operated in a half-wave configuration. If the diode  $D_1$  is connected in

**ZVS resonant converter**

series with  $Q_1$ , as shown in figure c, the voltage across  $C$  can oscillate freely, and the switch is operated in a full-wave configuration. A ZVS resonant converter is shown in figure a. A ZVS resonant converter is the dual of the ZCS resonant converter. Equations for the M-type ZCS resonant converter can be applied if  $i_L$  is replaced by  $v_c$  and vice versa,  $L$  by  $C$  and vice versa, and  $V_s$  by  $I_0$  and vice versa. The circuit operation can be divided into five modes whose equivalent circuits are shown in figure b. We shall redefine the time origin,  $t = 0$ , at the beginning of each mode.

**Mode-1:** This mode is valid for  $0 \leq t \leq t_1$ . Both switch  $S_1$  and Diode  $D_m$  are off. Capacitor  $C$  charges at a constant rate of load current  $I_0$ . The capacitor voltage  $v_c$ , which rises, is given by

$$v_c = \frac{I_0}{C}t$$

This mode ends at time  $t = t_1$  when  $v_c(t = t_1) = V_s$ . That is,  $t_1 = \frac{V_s C}{I_0}$ .

**Mode-2:** This mode is valid for  $0 \leq t \leq t_2$ . The switch  $S_1$  is still off, but diode  $D_m$  turns on. The capacitor voltage  $v_c$  is given by

$$v_c = V_m \sin \omega_0 t + V_s$$

where,  $V_m = I_0 \sqrt{L/C}$ . The peak switch voltage, which occurs at  $t = \left(\frac{\pi}{2}\right) \sqrt{LC}$ , is

$$V_{T(pk)} = V_{C(pk)} = I_0 \sqrt{\frac{L}{C}} + V_s$$

The inductor current  $i_L$  is given by

$$i_L = I_0 \cos \omega_0 t$$

This mode ends at  $t = t_2$  when  $v_c(t = t_2) = V_s$ , and  $i_L(t = t_2) = -I_0$ .

Therefore,

$$t_2 = \pi \sqrt{LC}$$

**Mode-3:** This mode is valid for  $0 \leq t \leq t_3$ . The capacitor voltage that falls from  $V_s$  to zero is given by

$$v_c = V_s - V_m \sin \omega_0 t$$

The inductor current  $i_L$  is given by

$$i_L = -I_0 \cos \omega_0 t$$

This mode ends at  $t = t_3$  when  $v_c(t = t_3) = 0$ , and  $i_L(t = t_3) = I_{L3}$ . Thus,

$$t_3 = \sqrt{LC} \sin^{-1} x$$

$$\text{where, } x = \frac{V_s}{V_m} = \frac{V_s}{I_0} \sqrt{\frac{C}{L}}$$

**Mode-4:** This mode is valid for  $0 \leq t \leq t_4$ . Switch  $S_1$  is turned on, and diode  $D_m$  remains on. The inductor current, which rises linearly from  $I_{L3}$  to  $I_0$ , is given by

$$i_L = I_{L3} + \frac{V_s}{L} t$$

This mode ends at time  $t = t_4$  when  $i_L(t = t_4) = 0$ . Thus,  $t_4 = (I_0 - I_{L3}) (L/V_s)$ . Note that  $I_{L3}$  is a negative value.

**Mode-5:** This mode is valid for  $0 \leq t \leq t_5$ . Switch  $S_1$  is on, but  $D_m$  is off. The load current  $I_0$  flows through the switch. This mode ends at time  $t = t_5$ , when switch  $S_1$  is turned off again and the cycle is repeated. That is,  $t_5 = T - (t_1 + t_2 + t_3 + t_4)$ .

The waveforms for  $i_L$  and  $v_c$  are shown in figure c. Equation shows that the peak switch voltage  $V_{Tpk}$  is dependent on the load current  $I_0$ . Therefore, a wide variation in the load current results in a wide variation of the switch voltage. For this reason, the ZVS converters are used only for constant-load applications. The switch must be turned on only at zero voltage. Otherwise, the energy stored in  $C$  can be dissipated in the switch. To avoid this situation, the antiparallel diode  $D_1$  must conduct before turning on the switch.

A ZVS shapes the switch voltage waveform during the off time to create a zero voltage condition for the switch to turn on.

## 9.6 Comparisons between ZCS and ZVS Resonant Converters

ZCS can eliminate the switching losses at turn-off and reduce the switching losses at turn-on. Because a relatively large capacitor is connected across the diode  $D_m$ , the inverter operation becomes insensitive to the diode's junction capacitance. When power MOSFETs are used for ZCS, the energy stored in the device's capacitance is dissipated during turn-on. This capacitive turn-on loss is proportional to the switching frequency. During turn-on, a high rate of change of voltage may appear in the gate drive circuit due to the coupling through the Miller capacitor, thus increasing switching loss and noise. Another limitation is that the switches are under high-current stress, resulting in higher conduction loss. It should, however, be noted that ZCS is particularly effective in reducing switching loss for power devices (such as IGBTs) with large tail current in the turn-off process.

By the nature of the resonant tank and ZCS, the peak switch current is much higher than that in a square wave. In addition, a high voltage becomes established across the switch in the off-state after the resonant oscillation. When the switch is turned on again, the energy stored in the output capacitor becomes discharged through the switch, causing a significant power loss at high frequencies and high voltages. This switching loss can be reduced by using AVS.

ZVS eliminates the capacitive turn-on loss. It is suitable for high-frequency operation. Without any voltage clamping, the switches may be subjected to excessive voltage stress, which is proportional to the load.

For both ZCS and ZVS, the output voltage control can be achieved by varying the frequency. ZCS operates with a constant on-time control, whereas ZVS operates with a constant off-time control.



# Power Semiconductor Drives

## 10.1 DC Drives

- DC Drive consists of a DC Motor, Power Electronic Converter, i.e. Rectifier (or) chopper, Speed Sensing Mechanism – Tachometer, Feedback circuit and intelligent device (Micro controller)
- The following dc motors are suitable for speed control applications.
  - Series motor
  - Separately excited dc motor

In the speed control applications, load remains same i.e., output current is continuous and assumed to be constant.

$$E_a = \frac{Z\phi NP}{60A} = Z\phi n \left( \frac{P}{A} \right)$$

$$\omega_m = 2\pi n$$

$$E_a = Z\phi \left( \frac{\omega_m}{2\pi} \right) \left( \frac{P}{A} \right) = \left( \frac{Z}{2\pi} \cdot \frac{P}{A} \right) \phi \omega_m$$

$$E_a = K_a \phi \omega_m$$

$$K_a = \frac{Z}{2\pi} \left( \frac{P}{A} \right)$$

$$E_a \cdot I_a (\text{Electrical power}) = \tau_e \omega_m (\text{Mechanical power})$$

$$\tau_e = \frac{E_a I_a}{\omega_m}$$

$$\tau_e = K_a \phi I_a$$

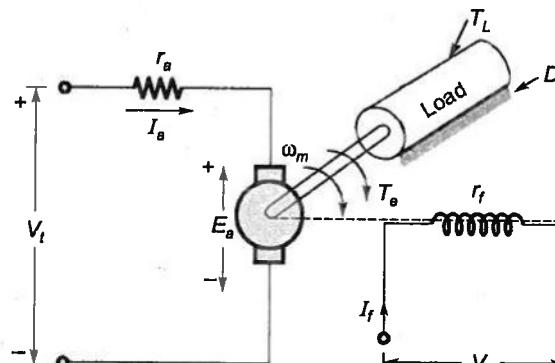
**Separately Excited DC Motor**

Figure-10.1

$$E_a = K_a \phi \omega_m = (K_a \phi) \omega_m \Rightarrow E_a = K_m \omega_m$$

where,

$$K_m = K_a \phi (\text{V-s/rad})$$

$$T_e = K_a \phi I_a \Rightarrow T_e = K_m I_a$$

where, units of  $K_m$  are N-m/A

**Example-10.1** A 250 V separately excited DC motor has armature resistance of 2.5 ohms.

When driving a load at 600 r.p.m. with constant torque, the armature takes 20 A. The motor is controlled by a DC chopper operating with a frequency of 400 Hz and an input voltage of 250 V DC. What should be the value of duty ratio, if it is desired to reduce the speed from 600 r.p.m. to 400 rpm? Also find the motor speed at rated current and a duty ratio of 0.5, if the motor is regenerating.

**Solution:**

For separately excited dc motor,

$$\text{Armature Resistance} = 2.5 \Omega$$

$$\therefore \text{back emf } E_\phi = k_n \phi N$$

where

$$E = V_t - I_a R_a = 250 - 20 \times 2.5 = 200 \text{ V}$$

$$\therefore k_n \phi = \frac{200}{600} = \frac{1}{3}$$

Let ( $\delta$ ) be the duty ratio, then,  $V_t = \delta V_i$ [where  $V_i$  = input voltage]

$$[\delta V_i - I_a R_a] = k_n \phi \times N$$

Since torque remains constant,

 $\therefore I$  should be constant

$$[\delta \times 250 - 20 \times 2.5] = \frac{1}{3} \times 400$$

$$\delta = 0.733$$

At ( $\delta = 0.5$ ), and given, motor is regenerating working as a generator, then

$$N' = \frac{[\delta V_i + I_a R_a]}{k_n \phi} = 3 \times [125 + 20 \times 2.5] = 525 \text{ rpm}$$

**DC Series Motor**

$$E_a = K_a \phi \omega_m$$

$$\phi \propto I_a$$

$$\phi = c I_a$$

$$E_a = K_a c I_a \omega_m \Rightarrow E_a = K_1 I_a \omega_m$$

$$T_e = K_a \phi I_a = K_a c I_a \cdot I_a \Rightarrow T_e = K_1 I_a^2$$

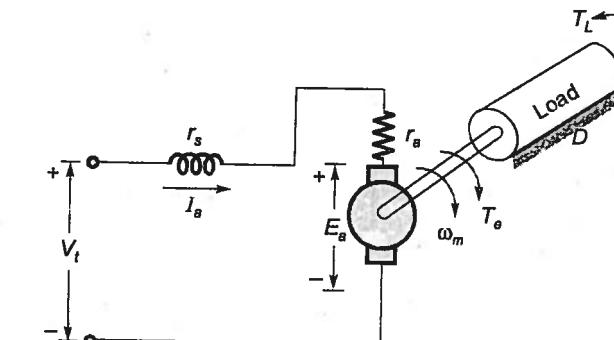


Figure-10.2

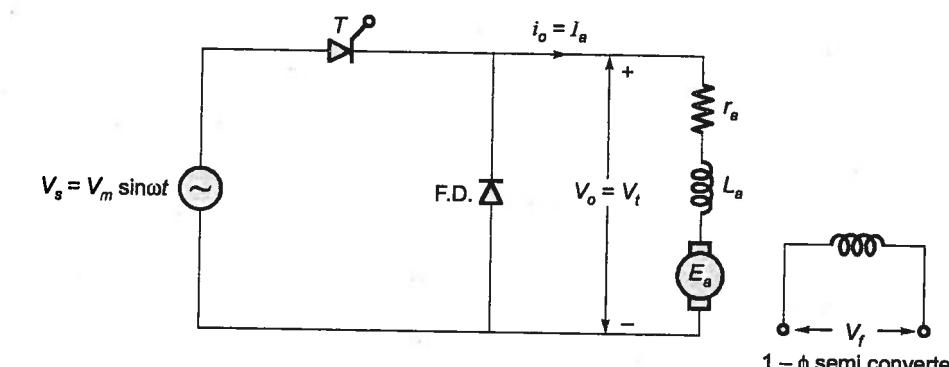
 $K_1$  units are [N-m/A<sup>2</sup>]**1-Φ Half wave Rectifier Drive**

Figure-10.3

$$V_o = V_t = \frac{V_m}{2\pi} (1 + \cos \alpha_1)$$

$$V_f = \frac{V_m}{\pi} (1 + \cos \alpha_2)$$

$$\text{Rms source current, } I_{sr} = I_{Tr} = I_a \sqrt{\left( \frac{\pi - \alpha_1}{2\pi} \right)}$$

$$\text{Input power factor} = \frac{E_a I_a + I_a^2 r_a}{V_s I_{sr}} = \frac{I_a (E_a + I_a r_a)}{V_s \cdot I_{sr}}$$

$$\text{Input power factor} = \frac{V_t \cdot I_a}{V_s \cdot I_{sr}}$$

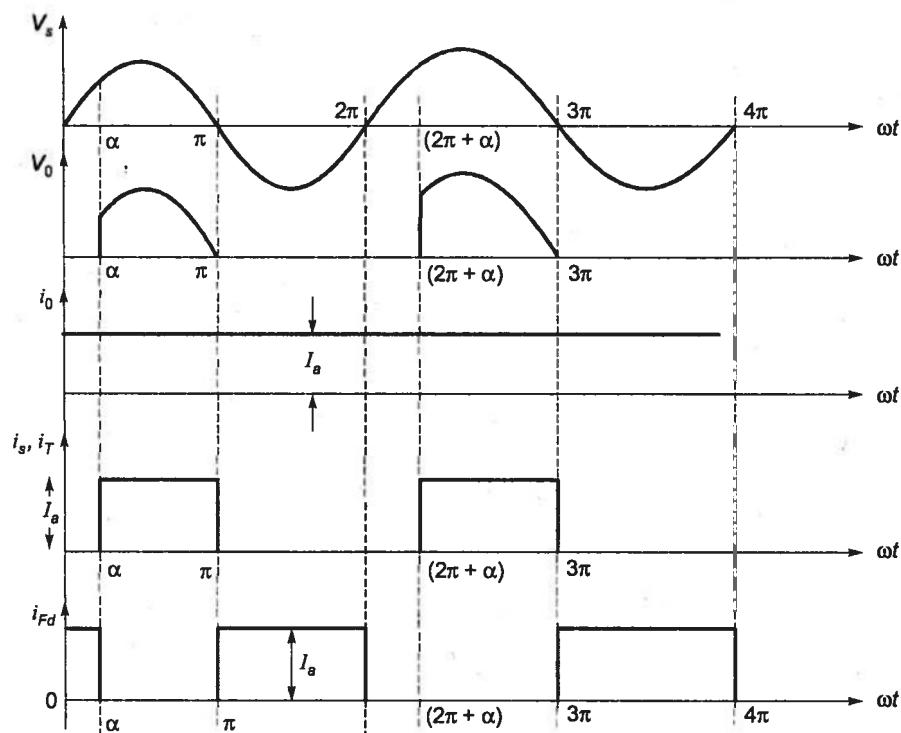


Figure-10.4

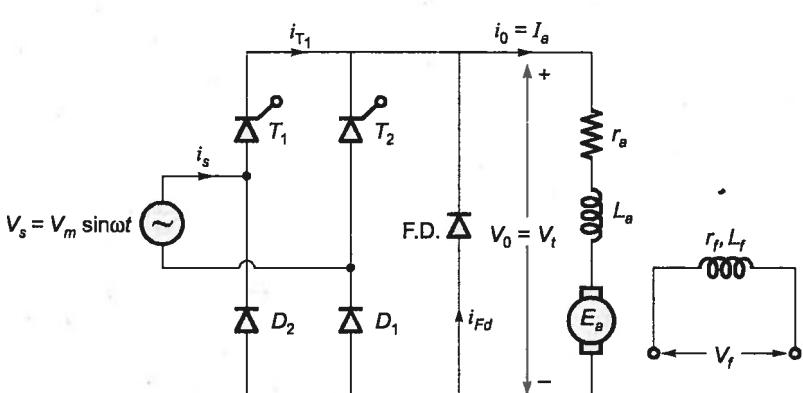
**1-φ Semi Converter Drive**

Figure-10.5

For a 1-φ semiconverter, average output voltage

$$V_0 = V_t = \frac{V_m}{\pi} (1 + \cos \alpha)$$

For field circuit,

$$V_f = \frac{V_m}{\pi} (1 + \cos \alpha_1)$$

Rms value of source current,

$$I_{srms} = I_a \sqrt{\left(\frac{\pi - \alpha}{\pi}\right)}$$

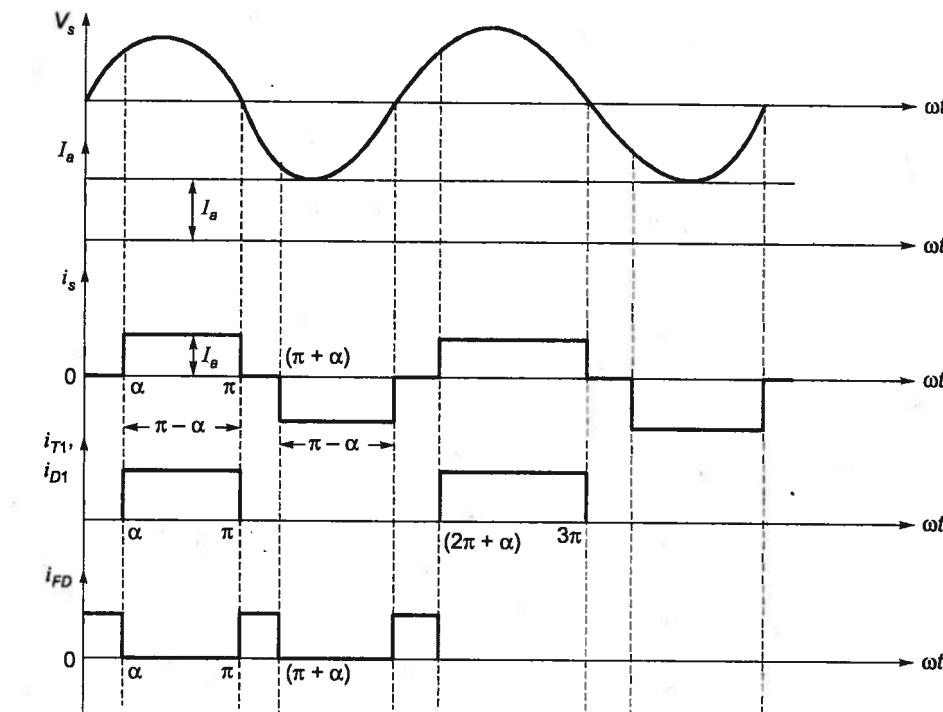


Figure-10.6

Rms value of freewheeling diode current,

$$I_{FDrms} = I_a \sqrt{\left[\frac{\alpha}{\pi}\right]}$$

Rms value of thyristor current,

$$I_{Trms} = I_a \sqrt{\left(\frac{\pi - \alpha}{2\pi}\right)}$$

$$\text{Input power factor} = \frac{V_t \cdot I_a}{V_s \cdot I_{sr}} = \frac{\sqrt{2} V_s \cdot (1 + \cos \alpha) \cdot I_a \sqrt{\pi}}{\pi \cdot V_s I_a \sqrt{\pi - \alpha}}$$

$$\text{Input pf} = (1 + \cos \alpha) \sqrt{\left[\frac{2}{\pi(\pi - \alpha)}\right]}$$

A 1-φ semiconverter is also called 1-φ half controlled bridge converter.

**Example - 10.2** A single-phase half-controlled rectifier is driving a separately excited dc motor. The dc motor has a back emf constant of 0.25 V/rpm. The armature current is 5 A without any ripple. The armature resistance is 2 Ω. The converter is working from a 230 V, single phase ac source with a firing angle of 30°. Under this operating condition, the speed of the motor will be

- (a) 339 rpm
- (b) 346 rpm
- (c) 366 rpm
- (d) 386 rpm

**Solution:(b)**

$$\text{Back emf} = E_a = k\phi N$$

$$\text{or } E_a = k_b N$$

where,  $k_b$  = Back-emf constant = 0.25 V/rpm

Average output voltage of 1-φ half controlled rectifier =  $V$

$$V = \frac{V_m}{2\pi}(1 + \cos \alpha) = \frac{230\sqrt{2}}{2\pi}(1 + \cos 30^\circ)$$

$$\Rightarrow V = 96.6 \text{ V}$$

$$E_a = V - I_a R_a = 96.6 - 5 \times 2 = 86.6 \text{ V}$$

$$\text{Speed} = N = \frac{E_a}{k_b} = \frac{86.6}{0.25} = 346.4 \text{ V}$$

So, option (a) is closer to 346.4 V.

**Example-10.3** A separately-excited dc motor is supplied from 230 V, 50 Hz source through a single-phase half-wave controlled converter. Its field is fed through 1-phase semiconverter with zero degree firing-angle delay. Motor resistance  $r_a = 0.7 \Omega$  and motor constant = 0.5 V-sec/rad. For rated load torque of 15 Nm at 1000 rpm and for continuous ripple free currents, determine.

(a) Firing angle delay of the armature converter

(b) rms value of thyristor and freewheeling diode currents

(c) input power factor of the armature converter.

**Solution:**

(a) Motor constant = 0.5 V-sec/rad = 0.5 Nm/A =  $K_m$

$$\text{But motor torque, } T_e = K_m I_a$$

$$\therefore \text{Armature current} = \frac{15}{0.5} = 30 \text{ A}$$

$$\text{Motor emf, } E_a = K_m \cdot \omega_m = 0.5 \times \frac{2\pi \times 1000}{60} = 52.36 \text{ V}$$

For 1-phase half-wave converter feeding a dc motor.

$$V_t = \frac{V_m}{2\pi} (1 + \cos \alpha) = E_a + I_a r_a$$

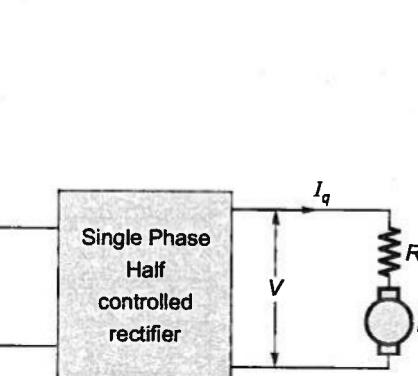
$$\text{or } V_t = \frac{\sqrt{2} \times 230}{2\pi} (1 + \cos \alpha) = 52.36 + 30 \times 0.7 = 73.36 \text{ V}$$

$$\therefore \alpha = \cos^{-1} \left[ \frac{73.36 \times 2\pi}{\sqrt{2} \times 230} - 1 \right] = 65.349^\circ$$

Thus, firing angle delay of converter 1 is 65.336°

(b) Rms value of thyristor current, is

$$I_{tr} = I_a \left( \frac{\pi - \alpha}{2\pi} \right)^{1/2} = 30 \left( \frac{180 - 65.349^\circ}{360} \right)^{1/2} = 16.930 \text{ A} = I_{sr}$$



Rms value of freewheeling diode current,

$$I_{fd,r} = I_a \left( \frac{\pi + \alpha}{2\pi} \right)^{1/2} = 30 \left( \frac{180 + 65.349^\circ}{360} \right)^{1/2} = 24.766 \text{ A}$$

$$(c) \text{ Input power factor of armature converter} = \frac{V_t I_a}{V_s I_{sr}} = \frac{73.36 \times 30}{230 \times 16.931} = 0.5651 \text{ lag.}$$

Also, input power factor of armature converter

$$= \frac{1 + \cos \alpha}{\sqrt{\pi(\pi - \alpha)}} = \frac{1 + \cos 65.349^\circ}{\sqrt{\pi(180 - 65.336^\circ)} \frac{\pi}{180}}^{1/2} = 0.56518 \text{ lag.}$$

### 1-φ Fullwave Rectifier Drive

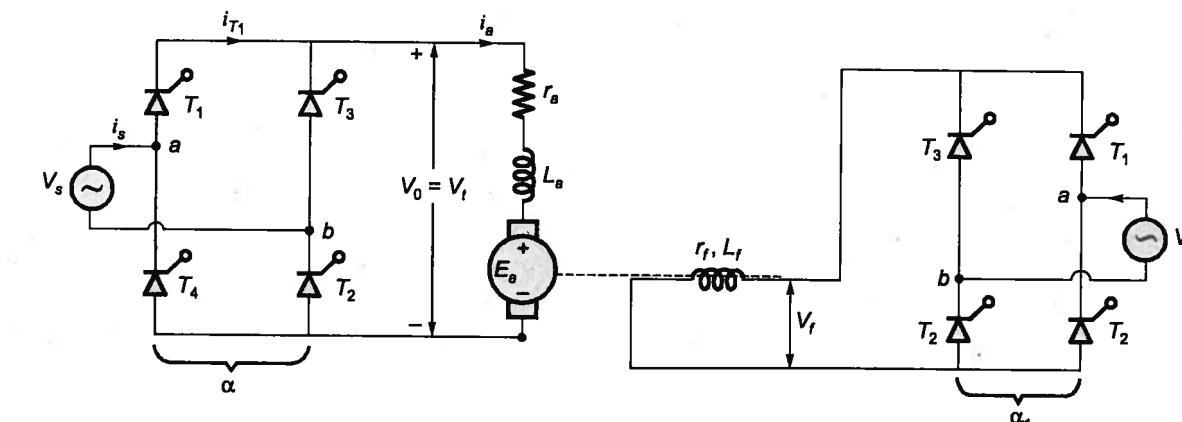


Figure-10.7

- For the armature converter 1,

$$V_0 = V_t = \frac{2V_m}{\pi} \cos \alpha \quad \text{for } 0 < \alpha < \pi.$$

- For the field converter 2,  $V_f = \frac{2V_m}{\pi} \cos \alpha_1 \quad \text{for } 0 < \alpha_1 < \pi$

- Rms value of source current,  $I_{srms} = \sqrt{\left( I_a^2 \cdot \frac{\pi}{\pi} \right)} = I_a$

- Rms value of thyristor current,  $I_{Trms} = \sqrt{\left( I_a^2 \cdot \frac{\pi}{2\pi} \right)} = \frac{I_a}{\sqrt{2}}$

- Input supply p.f. =  $\frac{V_t \cdot I_a}{V_s \cdot I_{sr}} = \frac{2V_m}{\pi} \cos \alpha \frac{I_a \sqrt{2}}{V_m \cdot I_a}$

$$\text{Input p.f.} = \frac{2\sqrt{2}}{\pi} \cos \alpha$$

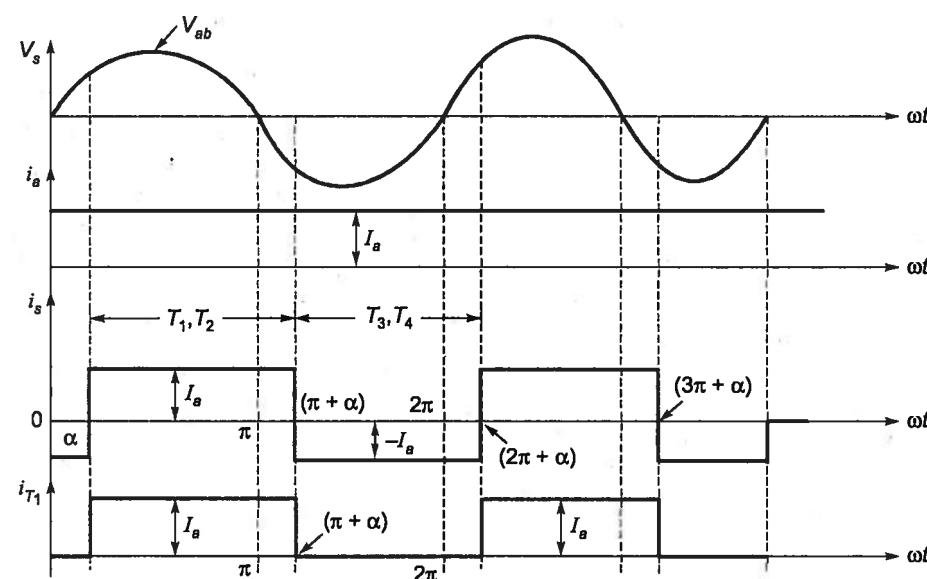
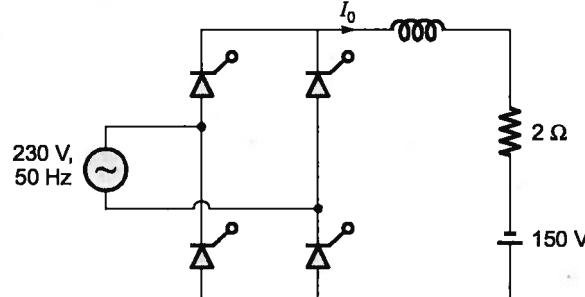


Figure-10.8

**Example - 10.4** A single phase fully controlled converter bridge is used for electrical braking of a separately excited dc motor. The dc motor load is represented by an equivalent circuit as shown in the figure.



Assume that the load inductance is sufficient to ensure continuous and ripple free load current. The firing angle of the bridge for a load current of \$I\_0 = 10\$ A will be

- (a) 44°                         (b) 51°  
 (c) 129°                       (d) 136°

**Solution:** (c)

Average output voltage of the converter,

$$V_0 = \frac{2V_m}{\pi} \cos \alpha$$

Load current = \$I\_0 = 10\$ A

Back emf = \$E\_b = 150\$ V

Armature resistance = \$R\_a = 2 \Omega\$

Applying KVL,

$$V_0 - 2I_0 + 150 = 0$$

$$\Rightarrow V_0 = -150 + 2 \times 10 = -130 \text{ V}$$

$$\Rightarrow \frac{2V_m}{\pi} \cos \alpha = -130$$

$$\Rightarrow \frac{2 \times \sqrt{2} \times 230}{\pi} \cos \alpha = -130 \Rightarrow \alpha = 129^\circ$$

### 3-φ Halfwave Converter Drive (or) Rectifier Drive

$$V_0 = V_t = \frac{3\sqrt{6}}{2\pi} V_{ph} \cos \alpha$$

$$I_{sr} = I_{Trms} = I_a \sqrt{\frac{1}{3}}$$

### 3-φ Fullwave Rectifier Drive

$$V_0 = \frac{3\sqrt{6}}{\pi} V_{ph} \cos \alpha$$

$$I_{Trms} = I_a \sqrt{\frac{1}{3}}$$

$$I_{srms} = I_a \sqrt{\frac{2}{3}}$$

### 3-φ Semiconverter Drive

$$V_0 = \frac{3\sqrt{6}}{2\pi} V_{ph} (1 + \cos \alpha)$$

$$\text{For } \alpha_1 < 60^\circ: \quad I_{srms} = I_a \sqrt{\frac{2}{3}}$$

$$I_{Trms} = I_a \sqrt{\frac{1}{3}}$$

$$\text{For } \alpha_1 > 60^\circ: \quad I_{srms} = I_a \sqrt{\frac{180^\circ - \alpha_1}{180}}$$

$$I_{Trms} = I_a \sqrt{\frac{(180^\circ - \alpha_1)}{360}}$$

Chopper drive:

$$V_0 = \alpha V_s$$

**Example - 10.5** A solar cell of 350 V is feeding power to an ac supply of 440 V, 50 Hz through a 3-phase fully controlled bridge converter. A large inductance is connected in the dc circuit to maintain the dc current at 20 A. If the solar cell resistance is \$0.5 \Omega\$, then each thyristor will be reverse biased for a period of

- (a) 125°                         (b) 120°  
 (c) 60°                           (d) 55°

**Solution:(d)**Solar cell emf  $E = 350 \text{ V}$ DC current,  $I_{dc} = 20 \text{ A}$ 

Solar cell resistance,

$$R_{cell} = 0.5 \Omega$$

 $V_0$  = Voltage across inverter

$$= -(E - I_{dc} R_{cell}) = -(350 - 20 \times 0.5) = -340 \text{ V}$$

The bridge acts as inverter,

Output voltage of 3-φ fully controlled bridge

$$V_0 = \frac{3V_{ml}}{\pi} \cos \alpha$$

$$\frac{3V_{ml}}{\pi} \cos \alpha = -340$$

$$\Rightarrow \frac{3 \times 440 \sqrt{2} \cos \alpha}{\pi} = -340 \Rightarrow \alpha = 125^\circ$$

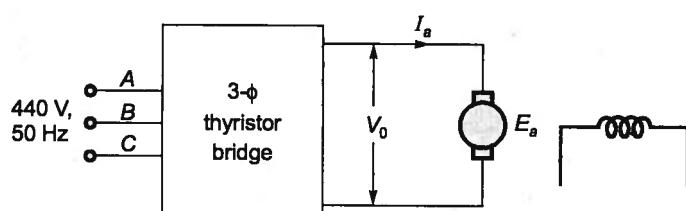
Therefore, each thyristor will be reverse biased for a period of 55°.

**Example - 10.6** A three-phase, 440 V, 50 Hz ac mains fed thyristor bridge is feeding a 440 V dc, 15 kW, 1500 rpm separately excited dc motor with a ripple free continuous current in the dc link under all operating conditions. neglecting the losses, the power factor of the ac mains at half the rated speed is

- (a) 0.354  
(c) 0.90

**Solution:(a)**

- (b) 0.372  
(d) 0.955



For a separately excited dc motor

$$\text{Back emf} = E_a = V_0 - I_a R_a$$

Since, losses are neglected  $R_a$  can be neglected

So,

$$E_a \approx V_0$$

$$V_0 = E_a = k_a \phi N$$

$$V_0 \propto N$$

At rated voltage  $V_0 = 440 \text{ V}$  and  $N = 1500 \text{ rpm}$  so, at half the rated speed.  $\left(\frac{N}{2} = 750 \text{ rpm}\right)$  output voltage of the bridge ( $V_0$ ) is 220 V.If  $I_a$  is the average value of armature current rms value of supply current will be

$$I_s = I_a \sqrt{\frac{2}{3}}$$

Power delivered to the motor,

$$P_0 = V_0 I_a$$

Input VA to the thyristor bridge

$$S_{in} = \sqrt{3} V_s I_s$$

$$\text{Input power factor} = \frac{P_0}{S_{in}} = \frac{V_0 I_a}{\sqrt{3} V_s I_s} = \frac{220 \times I_a}{\sqrt{3} \times 440 \times I_a \sqrt{\frac{2}{3}}} = 0.354 \text{ or } 0.3535$$

**Example - 10.7** A three-phase semiconverter feeds the armature of separately excited dc motor, supplying a non-zero torque, for steady-state operation, the motor armature current is found to drop to zero at certain instances of time. At such instances, the voltage assumes a value that is

- (a) equal to the instantaneous value of the ac phase voltage  
(b) equal to the instantaneous value of the motor back emf  
(c) arbitrary  
(d) zero

**Solution:(b)**

$$V = E_b + I_a R_a$$
  
$$I_a = 0,$$
  
$$V = E_b$$

**Example - 10.8** The speed of a separately excited dc motor is controlled by means of a three-phase semiconverter from a three-phase, 415 V, 50 Hz supply. The motor constants are: inductance 10 mH, resistance 0.9 ohm and armature constant 1.5 V/rad/s (Nm/A). Calculate the speed of this motor at a torque of 50 Nm when the converter is fired at 45°. Neglect losses in the converter.

**Solution:**Armature constant,  $K_m = 1.5 \text{ V/rad/s or } 1.5 \text{ Nm/A}$ Motor torque,  $T_e = K_m I_a = 50 \text{ Nm}$ 

$$\therefore \text{Motor armature current, } I_a = \frac{50}{1.5} = \frac{100}{3} \text{ A}$$

The equation for the converter-motor combination is

$$\frac{3V_{ml}}{2\pi} (1 + \cos \alpha) = E_a + I_a r_a = K_m \omega_m + I_a r_a$$

$$\frac{3\sqrt{2} \times 415}{2\pi} (1 + \cos 45^\circ) = 1.5 \times \omega_m + \frac{100}{3} \times 0.9$$

$$478.3 = 1.5 \times \omega_m + 30$$

$$\text{or, } \omega_m = \frac{478.3 - 30}{1.5} = 298.914 \text{ rad/s}$$

$$\text{or, } \frac{2\pi N}{60} = \omega_m = 298.914 \text{ rad/s}$$

$$\therefore \text{Motor speed, } N = \frac{298.867 \times 60}{2\pi} = 2854.42 \text{ rpm}$$

**Example-10.9** In a speed controlled dc drive, the load torque is 40 Nm. At time  $t = 0$ , the operation is under steady state and the speed is 500 rpm. Under this condition at  $t = 0^+$ , the generated torque is instantly increased to 100 Nm. The inertia of the drive is  $0.01 \text{ Nm. sec}^2/\text{rad}$ . The friction is negligible.

- Write down the differential equation governing the speed of the drive for  $t > 0$ .
- Evaluate the time taken for the speed to reach 1000 rpm.

**Solution:**(a)

- At  $t = 0$ , steady state exists and therefore, generated torque,  $T_e = T_L$ , load torque

In general, the dynamic equation for the motor-load combination is generated (or motor) torque = inertia torque + friction torque + load torque

or, 
$$T_e = J \frac{d\omega_m}{dt} + D\omega_m + T_L$$

As friction torque is zero,  $D\omega_m = 0$ . This gives the differential equation, governing the speed of the drive at  $t > 0$ , as

$$T_e = J \frac{d\omega_m}{dt} + T_L$$

$$100 = 0.01 \frac{d\omega_m}{dt} + 40 \quad \dots(i)$$

(b) From equation (i),  $\frac{d\omega_m}{dt} = \frac{60}{0.01} = 6000 \text{ rad/sec}$  or  $dt = \frac{d\omega_m}{6000}$

Its integration gives,  $t = \frac{1}{6000} \cdot \omega_m + A \quad \dots(ii)$

Initial speed at  $t = 0^+$  remains 500 rpm. Therefore

$$\omega_{m0} = \frac{2\pi \times 500}{60} = \frac{100\pi}{6} \text{ rad/sec}$$

From equation (ii),  $0 = \frac{1}{6000} \times \frac{100\pi}{6} + A \text{ or } A = -\frac{\pi}{360}$

$$\therefore t = \frac{\omega_m}{6000} - \frac{\pi}{360}$$

Final speed,  $\omega_m = \frac{2\pi \times 1000}{60} = \frac{200\pi}{6} \text{ rad/sec}$

$$\therefore t = \frac{200\pi}{6000 \times 6} - \frac{\pi}{360} = \frac{\pi}{360} \text{ sec} = 8.7266 \text{ msec}$$

∴ Time taken for the speed to reach 1000 rpm = 0.008728 sec.

## 10.2 AC Drives

Induction motors are the one generally used in AC drives. Various methods of speed control of induction motors are

- Pole changing method
- Cascade method of speed control
- Stator voltage control:

An AC voltage controller will be employed to control the AC voltage applying to motor.

4. **Stator frequency control:**

A cyclo converter will be employed to control the frequency of the AC supply applying to the induction motor.

5. **Stator v/f control:**

A cyclo converter will be employed to control the voltage and frequency simultaneously.

### Static Rotor Resistance Control

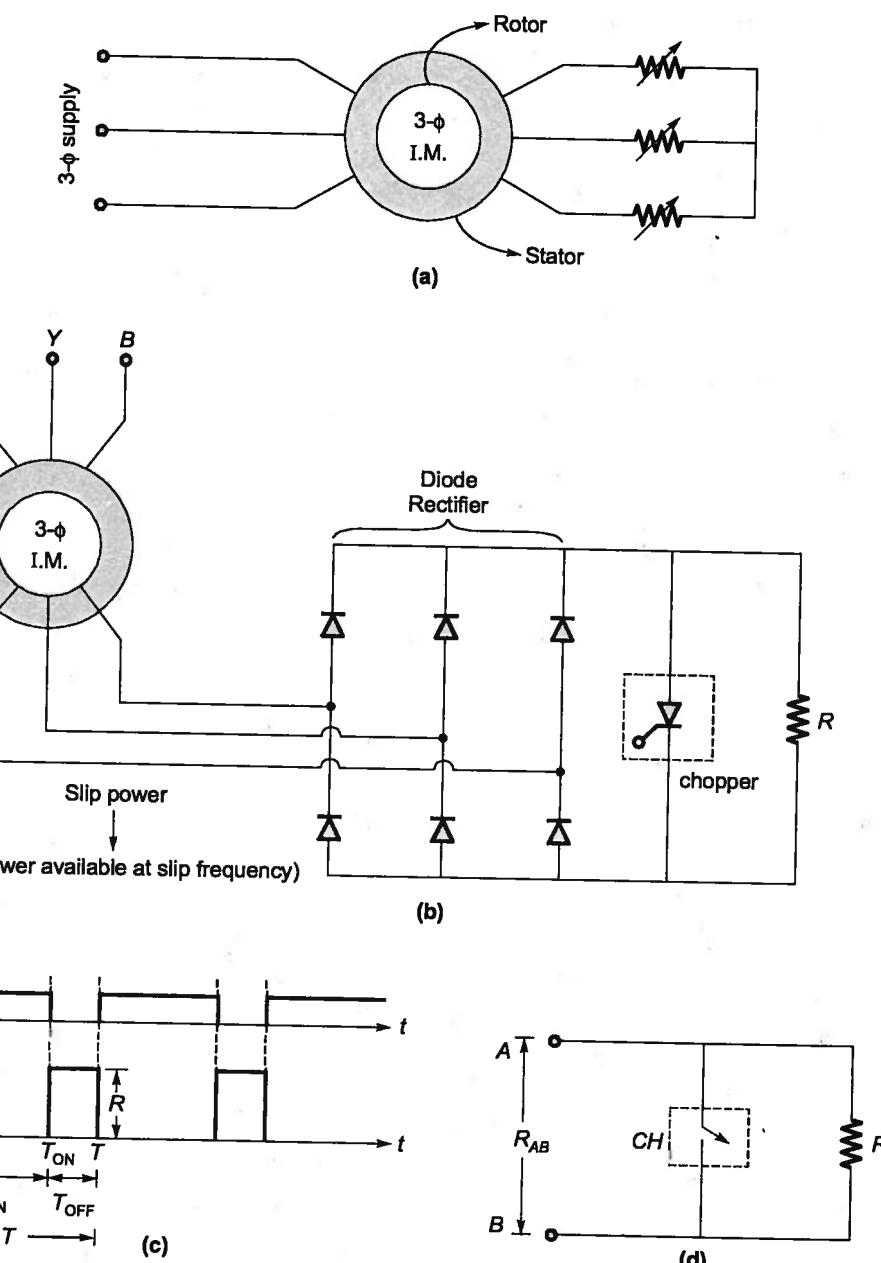


Figure-10.9

- When chopper is switched ON, the resistance is zero and when it is switched OFF, it is ' $R$ '.
- The effective resistance offered to the rotor circuit can be controlled by varying the duty cycle of the chopper.

$$R_{\text{eff}} = R \left( \frac{T_{\text{off}}}{T} \right) = \frac{R(1-\alpha)T}{T}$$

$$R_{\text{eff}} = R(1-\alpha)$$

**Example - 10.10** What is the equivalent external resistance connected in series with the rotor winding?

**Solution:**

$$\text{Total Cu loss} = SP_g$$

$$3I_2^2 R_2 + I_d^2 R_e (1+\alpha) = SP_g \quad \dots(1)$$

and

$$I_d = \sqrt{\frac{3}{2}} I_2 \quad \dots(2)$$

From equation (1) and (2), we get

$$3I_2^2 R_2 + \frac{3}{2} I_2^2 R_e (1-\alpha) = SP_g \quad [R_e \rightarrow \text{External resistance}]$$

$$3I_2^2 [R_2 + 0.5R_e(1-\alpha)] = SP_g$$

#### NOTE



Effective resistance connected in series with the rotor is  $0.5 R_e(1-\alpha)$ .

- The physical movement of the resistance is being replaced by electronic control of the duty cycle. Hence is called as 'Static Rotor Resistance Control'.
- In chopper method of speed control, slip power is getting wasted in the external resistance and it leads to poor efficiency of the drive. To recover the slip power, there are two schemes available.
  1. Static Kramer Drive (Sub synchronous speed)
  2. Static Scherbius Drive (Super synchronous speed)

### 10.3 Static Kramer Drive

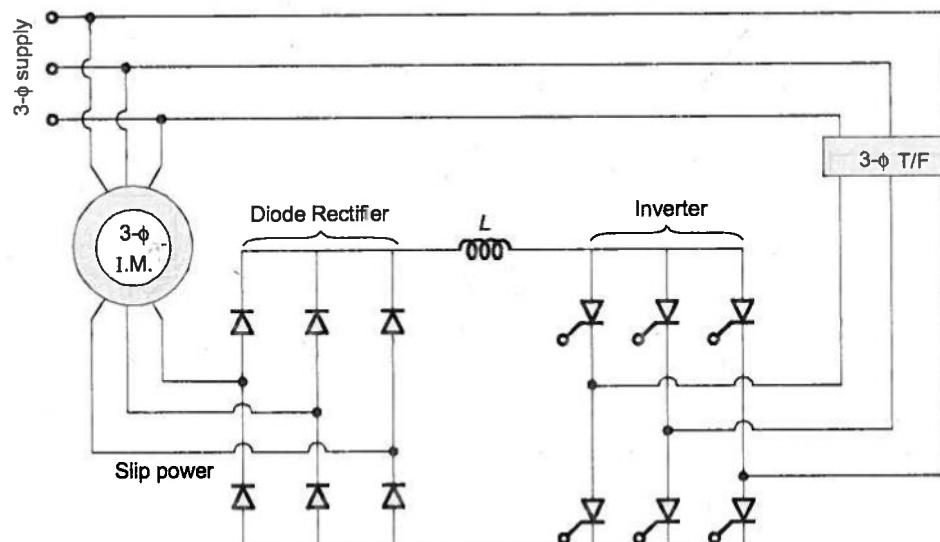


Figure-10.10

- In this method, slip power is getting transferred from rotor circuit to supply lines by adjusting its voltage and frequency values to the line values.
- As the slip power flows from rotor circuit to supply lines it is suitable for only subsynchronous speeds i.e., below the synchronous speed.

### 10.4 Static Scherbius Drive

There are two configurations to obtain such a drive:

1. DC link scherbius drive
2. Cyclo converter scherbius drive

#### 1. DC Link Scherbius Drive

- It consists of two phase controlled bridges, smoothening inductor and transformer.
- For sub synchronous speed control Phase Controlled Rectifier-I acts as rectifier ( $\alpha < 90^\circ$ ). P.C.R.-II acts as line commutated inverter ( $\alpha > 90^\circ$ ).
- For super synchronous speed control, P.C.R.-II acts as rectifier, P.C.R.-I will act as a line commutated inverter.

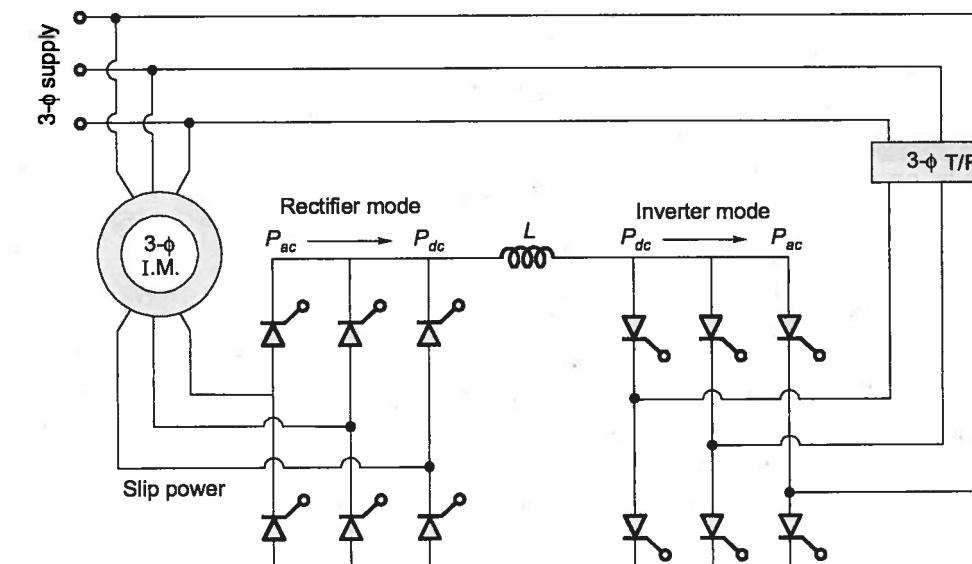


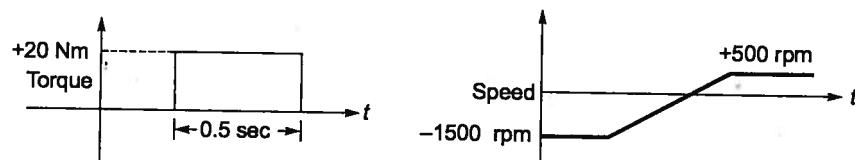
Figure-10.11

#### Cyclo Converter Scherbius Drive

It consists of a cyclo converter, which allows the power flow in both the directions by adjusting its frequency.

**NOTE:** Both the above scherbius drives are suitable for sub-synchronous as well as super synchronous speed.

**Example-10.11** A variable speed drive rated for 1500 rpm, 40 Nm is reversing under no load. Figure shows the reversing torque and the speed during the transient. The moment of inertia of the drive is



- (a)  $0.048 \text{ kg m}^2$   
 (c)  $0.096 \text{ kg m}^2$   
 (b)  $0.064 \text{ kg m}^2$   
 (d)  $0.128 \text{ kg m}^2$

**Solution:** (a)

Speed changes from  $-1500 \text{ rpm}$  to  $500 \text{ rpm}$  in  $0.5 \text{ sec}$ .

So angular acceleration,

$$\alpha = \frac{500 - (-1500)}{0.5} \times \frac{2\pi}{60} \text{ rad/sec}^2 = 418.88 \text{ rad/sec}^2$$

$$\text{Torque} = T = 20 \text{ N-m}$$

$$T = I\alpha$$

Moment of inertia,

$$I = \frac{T}{\alpha} = \frac{20}{418.88} = 0.048 \text{ kg m}^2$$

**Example-10.12** An electric motor, developing a starting torque of  $15 \text{ Nm}$ , starts with a load torque of  $7 \text{ Nm}$  on its shaft. If the acceleration at start is  $2 \text{ rad/sec}^2$ , the moment of inertia of the system must be (neglecting viscous and Coulomb friction)

- (a)  $0.25 \text{ kg m}^2$   
 (b)  $0.25 \text{ Nm}^2$   
 (c)  $4 \text{ kg m}^2$   
 (d)  $4 \text{ Nm}^2$

**Solution:** (c)

$$T_s = \text{Starting torque developed by the motor} = 15 \text{ N-m}$$

$$T_L = \text{Load torque} = 7 \text{ N-m}$$

$$T_a = \text{Accelerating torque}$$

$$= T_s - T_L = 15 - 7 = 8 \text{ N-m}$$

$$\alpha = \text{Acceleration} = 2 \text{ rad/sec}^2$$

$$T_a = I\alpha$$

$$I = \text{Moment of inertia} = \frac{T_a}{\alpha} = \frac{8}{2} = 4 \text{ kg m}^2$$



# 11

## CHAPTER

# High Frequency Inductors and Transformers

### 11.1 Design of Magnetic Components for Power Electronics

Magnetic components, inductors and transformers, are an indispensable part of most power electronic converters. In this situation the power electronic equipment designer/user must be knowledgeable about the design and fabrication of these components in order to specify and use them properly in a given-application.

### 11.2 Magnetic Material and Cores

#### Magnetic Core Materials

Two broad classes of materials are used for magnetic cores for inductors and transformers. One class of materials are comprised of alloys principally of iron and small amounts of other elements including chrome and silicon. These alloys have large electrical conductivity compared with ferrites and large values of saturation flux density, near 1.8 tesla ( $T$ ) (one  $T = 1 \text{ Wb/m}^2$ ). Two types of loss are found in iron alloy materials, hysteresis loss and eddy current loss. Iron alloy core materials (often termed magnetic steels) are usually used only in low-frequency (2 kHz or less for transformers) applications because of eddy current loss. Iron alloy magnetic materials must be laminated to reduce eddy current loss even at modest frequencies such as 60 Hz. Cores are also made from powdered iron and powdered iron alloys. Powdered iron cores consist of small (less than a skin depth in their largest dimension even at moderately high frequencies) iron particles electrically isolated from each other and thus have significantly greater resistivity than laminated cores. Thus powdered iron cores have lower eddy current loss than laminated cores and can be used to higher frequencies.

The second broad class of materials used for cores are ferrites. Ferrite materials are basically oxide mixtures of iron and other magnetic elements. They have quite large electrical resistivity but rather low saturation flux densities, typically about 0.3 T. Ferrites have only hysteresis loss. No significant eddy current loss occurs because of the high electrical resistivity. Ferrites are the material of choice for cores that operate at high frequencies (greater than 10 kHz) because of the low eddy current loss.

### 11.3 Hysteresis Loss

The hysteresis loss increases in all core materials increases with increases in ac flux density,  $B_{ac}$ , and operating or switching frequency,  $f$ . The general form of the loss per unit volume (sometimes termed the specific loss),  $P_{m,sp}$ , is

$$P_{m,sp} = kf^a(B_{ac})^d$$

where  $k$ ,  $a$ , and  $d$  are constants that vary from one material to another. This equation applies over a limited range of frequency and flux density with the range of validity being dependent on the specific material. The flux density  $B_{ac}$  in equation is the peak value of the ac waveform as shown in figure a if the flux density waveform has no time average. When the flux density waveform has a time-average  $B_{avg}$  as shown in Fig. b, then the appropriate value to use in equation is  $B_{ac} = B - B_{avg}$ . Core manufacturers provide detailed information about core loss usually in the form of graphs of specific loss  $P_{m,sp}$  as a function of flux density  $B_{ac}$  with frequency as a parameter. An example of such a graph is shown in figure a for the ferrite material 3F3, and equation for this material is

$$P_{m,sp} = 1.5 \times 10^{-6} f^{1.3} (B_{ac})^{2.5}$$

with  $P_{m,sp}$  in mW/cm<sup>3</sup> when  $f$  is in kHz and  $B_{ac}$  is in mT. In selected METGLAS alloys, the core losses may be comparable to ferrites, in spite of the fact that the amorphous alloys have much lower resistivity than ferrites and thus will have eddy current losses. For the METGLAS alloy 2705 M, the core losses are given by

$$P_{m,sp} = 3.2 \times 10^{-6} f^{1.8} (B_{ac})^2$$

The units in equation b are the same as in a. At a frequency of 100 kHz and a flux density  $B_{ac}$  of 100 mT, the 3F3 ferrite characterised by equation a would have  $P_{m,sp} = 60$  mW/cm<sup>3</sup> while for the 2705 M alloy,  $P_{m,sp} = 127$  mW/cm<sup>3</sup>.

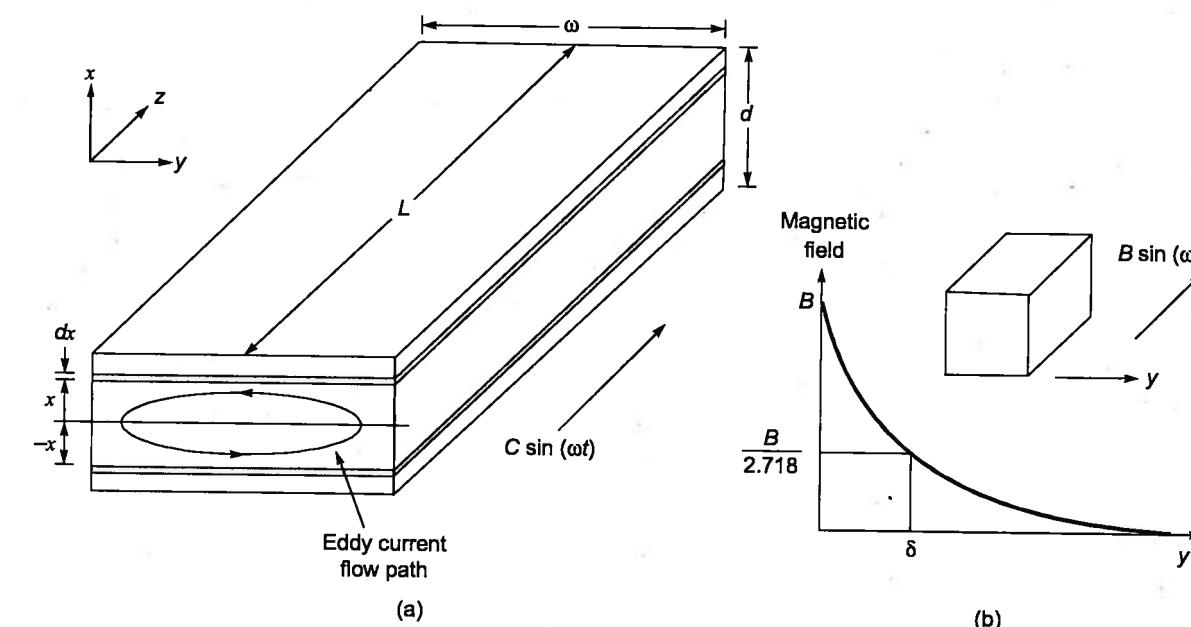
### 11.4 Skin Effect Limitations

When a magnetic core is made from conducting materials such as magnetic steels time-varying magnetic fields applied to the core will generate circulating current as is diagrammed in figure a. Using the right-hand rule, it can be seen that these currents, generically termed eddy currents, flow in directions such that secondary magnetic fields are produced that oppose the applied (primary) magnetic field. These opposing fields tend to screen the interior of the core from the applied field, and the total magnetic field in the core decays exponentially with distance into the core as is shown in figure b.

The characteristic decay length in the exponential is termed the skin depth and is given by

$$\delta = \sqrt{\frac{2}{\omega \mu \sigma}}$$

where  $f = \omega/2\pi$  is the frequency (in hertz) of the applied magnetic field,  $\mu$  is the magnetic permeability of the core material, and  $\sigma$  is the conductivity of the magnetic material. If the cross-sectional dimensions of the core are large compared to the skin depth, then the interior of the core carries little or none of the applied magnetic flux as is diagrammed in figure b and the core is ineffective in its intended role of providing a low reluctance return path for the applied magnetic field. Typical values of the skin depth are quite small even at low frequencies (typically 1 mm at 60 Hz) because of the large permeability of the materials and the skin depth becomes more of a problem as the applied frequency increases.



**Figure-11.1:** (a) Eddy currents generated in a thin transformer lamination by an applied time-varying magnetic field and (b) decay of the magnetic field versus depth  $y$  into the interior of a thick bar of magnetic material.

Most magnetic steel have a small percentage of silicon added to the iron to increase the resistivity of the material and thus increase the skin depth. Addition of more than a few percent of silicon, however, reduces the magnetic properties such as saturation flux density more than it increases the resistivity. Hence a reasonable compromise for transformers for 50/60 Hz applications is an iron alloy of 97% iron-3% silicon and a lamination thickness approximately of 0.3 mm.

### 11.5 Eddy Current Loss in Laminated Cores

The eddy currents generated in the conductive core dissipate power, generically termed eddy current loss, in the core and raise its temperature.

The specific eddy current loss,  $P_{ec,sp}$  (loss per unit volume) are given by

$$P_{ec,sp} = \frac{d^2 \omega^2 B^2}{24 \rho_{core}}$$

### 11.6 Copper Windings

The conductor windings in an inductor or transformer are made from copper because of its high conductivity. The high ductility of the copper makes it easy to bend the conductors into tight windings around a magnetic core and thus minimize the amount of copper and volume needed for the windings. High conductivity contributes to minimizing the amount of copper needed for the windings and thus to the volume and weight of the windings. At the current densities used in inductors and transformers, electrical loss is a significant source of heat even though the conductivity of copper is large. The heat generated raises the temperature of both the windings and the magnetic core. The amount of dissipation allowable in the windings will be limited by maximum temperature considerations just as was described for the core loss.

## 11.7 Winding Loss Due to DC Resistance of Windings

The power  $P_{Cu, sp}$  dissipated per unit of copper volume in a copper winding due to its dc resistance is given by

$$P_{Cu, sp} = \rho_{Cu} (J_{rms})^2$$

where  $J_{rms} = I_{rms}/A_{cu}$  is the current density in the conductor and  $I_{rms}$  is the rms current in the winding. However, it is more convenient to express  $P_{Cu, sp}$  as power dissipated per unit of winding volume,  $P_{w, sp}$ . The total volume  $V_{cu}$  of the copper is given by  $V_{cu} = k_{Cu} V_w$  where  $V_w$  is the total winding volume. Using this result to express  $P_{w, sp}$  yields

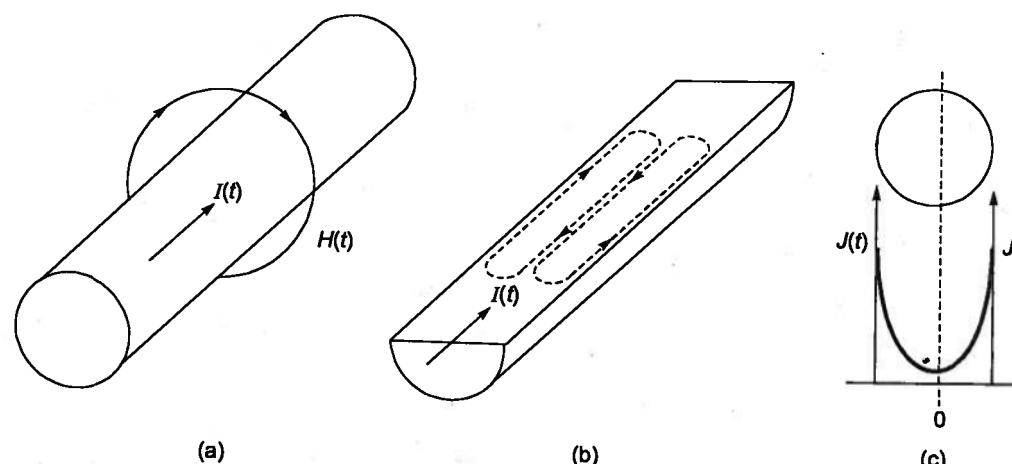
$$P_{w, sp} = k_{Cu} \rho_{Cu} (J_{rms})^2$$

If the resistivity of copper at 100°C ( $2.2 \times 10^{-8} \Omega\text{-m}$ ) is used in equation and  $J_{rms}$  is  $\text{A/mm}^2$ , the value of  $P_{w, sp}$  becomes

$$P_{w, sp} = 22k_{Cu} (J_{rms})^2 (\text{mW/cm}^3)$$

## 11.8 Skin Effect in Copper Windings

The skin effect occurs in the copper conductors used in inductor and transformer windings in exactly the same manner as described for the magnetic core. Consider the single copper conductor shown in figure a, which is carrying at a time-varying current  $i(t)$ . This current generates the magnetic fields shown in figure b, and they in turn generate the eddy currents illustrated in fig c.



**Figure-11.2:** Isolated copper conductor carrying  
(a) a current  $i(t)$ , (b) eddy current generated by the resulting magnetic field, and  
(c) the consequences of the skin effect on the current distribution

Skin Depth in Copper at 100°C for Several Different Frequencies				
Frequency	50 Hz	5 kHz	20 kHz	500 kHz
$\delta$	10.6 mm	1.06 mm	0.53 mm	0.106 mm

The net result of this is that the effective resistance of the conductor will be far larger than the dc resistance because the effective cross-sectional area for current flow is small compared to the geometric cross section of the conductor. This will cause the winding losses to be much larger than if it were a dc current.

The solution to this problem is to use conductors with cross-sectional dimensions on the order of the skin depth in size. If  $d$  is the diameter of a round conductor or the thickness of a rectangular conductor, calculations have shown that if  $d \leq 2\delta$  the consequences of the skin effect can be neglected. Such considerations have led to the development of special conductor arrangements for high-frequency applications. These conductor arrangements include its wire, which was described earlier, and the use of thin foil windings. Eddy current loss in windings are treated in greater detail in later sections of this chapter. The net effect of these losses is to increase the effective resistance of the winding to a value  $R_{ac}$ . This modifies equation a to

$$P_{w, sp} = 22k_{Cu} \frac{R_{ac}}{R_{dc}} (J_{rms})^2$$

## 11.9 Thermal Considerations

Increases in the temperature of the core and winding materials degrade the performance of these materials in several respects. The resistivity of the copper windings increases with temperature, and so the winding loss increases with temperature, assuming a constant current density. In the magnetic materials, the core loss increases with increasing temperature above approximately 100°C, assuming the frequency and flux density remain constant. The value of the saturation flux density becomes smaller with increases in temperature.



# 12

## CHAPTER

# Switched Mode Power Supply (SMPS)

### 12.1 Switched Mode Power Supply (SMPS)

With advances in electronics, need for dc power supplies for use in integrated circuits (ICs) and digital circuits has increased very much. The 6-pulse ac-dc converter is good for the DC motor with high rotor inertia. But for IC's we require good quality DC supply. This ripple is high for IC's so we cannot use this 6-pulse ac to dc converter.

The two major things that are required are:

1. Conversion efficiency should be high.
2. Ripple's should be very low.

Use of the Isolation transformer increases the efficiency and isolates load and source.

- SMPS provide good quality of power supply which is required for some of the sensitive circuits like IC's and digital circuits etc.
- A good power supply requires lesser harmonics so that filtering requirement is reduced.
- SMPS operation is based on chopper principle. At very high frequency the ripple is eliminated and filter inductance size is also low.
- In SMPS the transistor operate in switch mode. i.e.

ON state – Saturation region

OFF state – Cut-off region.

Safe operating area is also more.

- The SMPS provides good quality of dc power supply which is more efficient and compact in size.
- With the availability of high speed devices like power MOSFET SMPS is efficiently used.
- Before SMPS we were using Linear power supplies where the transistor operates in the active region so losses were more. Linear power supplies are not efficient and occupy more space. Therefore linear power supplies are replaced by SMPS.

The principle used is:

$$\text{AC} \xrightarrow[50 \text{ Hz}]{1} \text{DC} \xrightarrow[50 \text{ Hz to } 200 \text{ kHz}]{2} \text{AC} (\text{increase frequency}) \xrightarrow[3]{} \text{DC}$$

Therefore SMPS is a three stage conversion. In stage 2 the devices employed are MOSFET and IGBT.

### Types of SMPS

1. FLY BACK type
2. Forward Converter
3. PUSH PULL type

### Flyback Converter

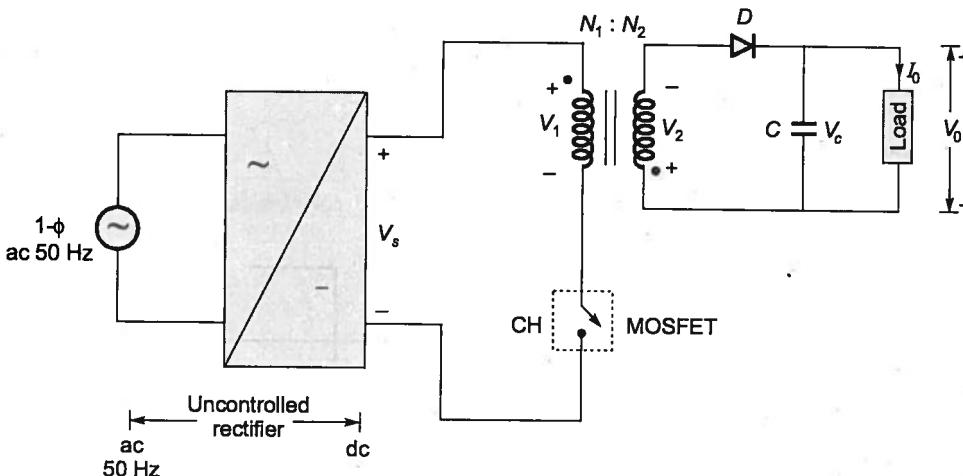


Figure-12.1

1. Time interval  $0 \leq t \leq T$  i.e. CH is ON

$$V_1 = V_s$$

$$V_2 = \frac{N_2}{N_1} V_1 = a V_s$$

$V_2$  reverse biases the diode.

Diode remains in OFF state means the secondary is open circuited and it draws only the no-load current. So, the current magnetization increases from  $I_{\min}$  to  $I_{\max}$  because transformer stores energy in the form of magnetic field.

- 2.

$$T_{\text{ON}} \leq t \leq T$$

CH → OFF

Diode D → ON

So the stored magnetizing current is discharge through the diode because primary is open.

$$V_2 = -V_0 ; \quad V_1 = -\frac{V_0 N_1}{N_2}$$

In the second mode the transformer is releasing the stored energy to load. So  $I_m$  decrease.

As the operation of flyback converter is similar to Buck - Boost chopper whose

$$V_0 = \frac{\alpha V_s}{(1-\alpha)}$$

But, we have to replace inductor by the transformer.

$$V_0 = \frac{a \alpha V_s}{(1-\alpha)}$$

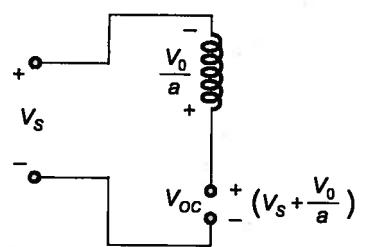
Where as,

$$a = \text{turns ratio} = \frac{N_2}{N_1}$$

The peak forwarded blocking voltage of the chopper (MOSFET) is

$$V_{OC} = V_1 + V_S = \frac{V_0 N_1}{N_2} + V_S$$

$$V_{OC} = \frac{V_0}{a} + V_S$$



#### Wave Forms of Flyback Converter SMPS

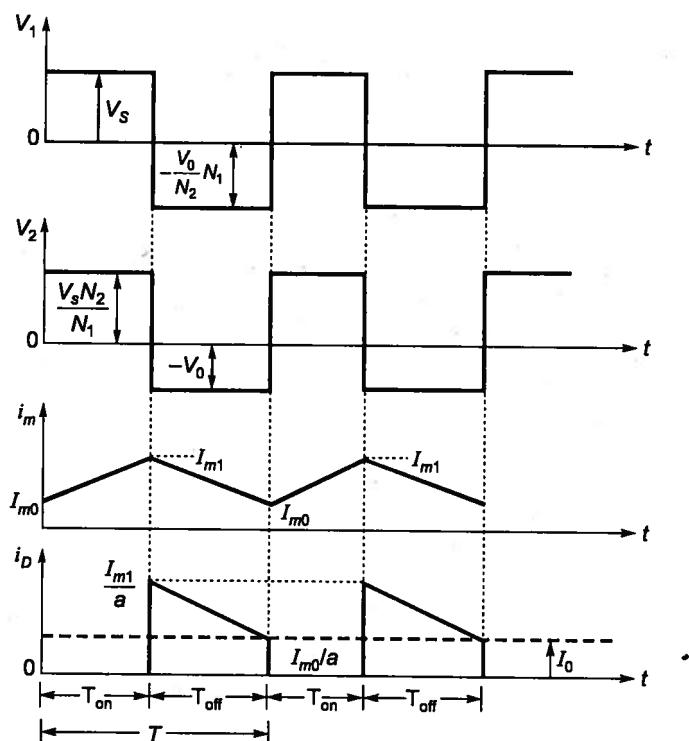


Figure-12.2

- Because of chopper switch the polarities of voltage at primary reverse from + – to – + and so on, so it acts as ac for the transformer because frequency is high. So there is no case of applying dc to the transformer such that it is short circuited.
- Finally at output, filter is also provided to eliminate ripples that ranges around (0.01%) so a perfect dc output is obtained.
- This type of SMPS is used only for low power applications (i.e. less than 100 W)

#### Push Pull Converter

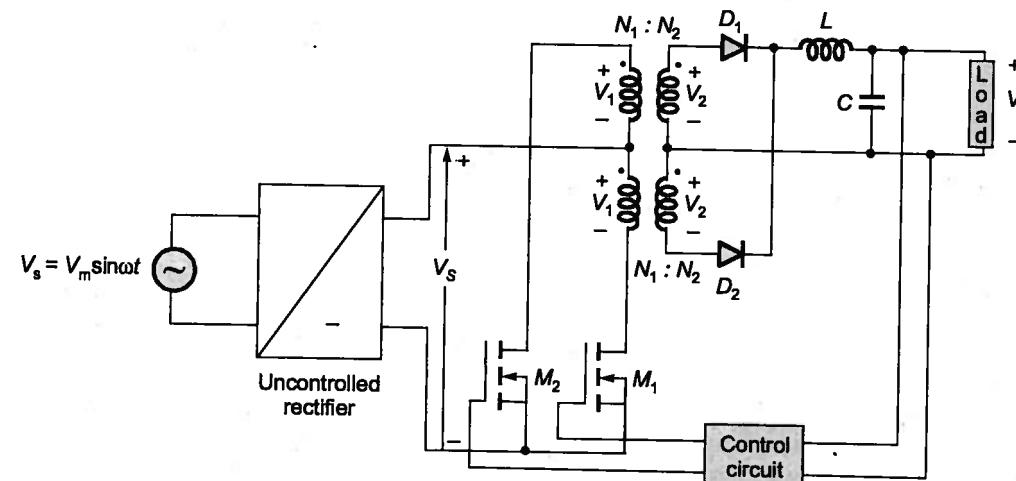


Figure-12.3

SMPS with push pull configuration is shown above, it uses two power MOSFETs  $M_1$  and  $M_2$  and a transformer with mid taps on both primary and secondary sides. As in flyback converter, an uncontrolled rectifier feeds push pull SMPS. Inductor  $L$  and capacitor  $C$  are the filter components.

When  $M_1$  is turned ON,  $V_S$  is applied to lower half of transformer primary, i.e.,  $V_1 = V_S$ . As a result, voltage  $V_2 = \frac{V_S N_2}{N_1}$  is induced in both the secondary winding. Voltage  $V_2$  in the upper half secondary forward biases diode  $D_1$ , therefore load voltage  $V_0$  is given by

$$V_0 = \frac{V_S N_2}{N_1} = a V_S$$

When  $M_2$  is turned on,  $V_1 = -V_S$  is applied to upper half of the primary winding. Consequently  $V_2 = -\frac{V_S N_2}{N_1}$  is induced in both transformer secondaries. As  $V_2$  is negative, diode  $D_2$  gets forward biased and  $V_0 = a V_S$

This shows that voltage on primary swings from  $+V_S$  with  $M_1$  on to  $-V_S$  with  $M_2$  on. Power MOSFETs  $M_1$  and  $M_2$  operates with duty cycle of 0.5. When  $M_1$  is off, the voltage across  $M_1$  terminal is  $V_{OC} = 2V_S$ . As both  $M_1$  and  $M_2$  are subjected to open circuit voltage of  $2V_S$ , this configuration is suitable for low-voltage applications only.

#### The Main Advantages of SMPSs over Conventional Linear Power Supplies are

- For the same power rating, SMPS is of smaller size, lighter in weight and possesses higher efficiency because of its high frequency operation.
- SMPS is less sensitive to input voltage variations.

#### The Disadvantages of SMPS are

- SMPS has higher output ripple and its regulation is worse.
- SMPS is a source of both electromagnetic and radio interference due to high frequency switching.

- Control of radio frequency noise requires the use of filters on both input and output of SMPS. The advantages possessed by SMPS, far outweigh their short comings. This is the reason for their wide spread popularity and growth.

**Example-12.1** In a switched-mode power supply (SMPS), after conversion of a.c. supply to a highly filtered d.c. voltage, a switching transistor is switched ON and OFF at a very high speed by a pulse width modulator (PWM) which generates very-high frequency square pulses. The frequency of the pulses is typically in the range of

- (a) 100 Hz-200 Hz    (b) 500 Hz-1 kHz  
 (c) 2 kHz-5 kHz    (d) 20 kHz-50 kHz

**Solution:(d)**

The frequency of the pulses is kept as high as possible to reduce the size of the pulse transformer.

**Example-12.2** Which one of the following is used as the main switching element in a switched mode power supply operating in 20 kHz to 100 kHz range?

- (a) Thyristor    (b) MOSFET  
 (c) Triac    (d) UJT

**Solution:(b)**

MOSFET has lowest switching losses and operates at high frequencies (upto 100 kHz range).

**Example-12.3** Which of the following devices should be used as a switch in a low power switched mode power supply (SMPS)?

- (a) GTO    (b) MOSFET  
 (c) TRIAC    (d) THYRISTOR

**Solution:(b)**

In SMPS, high frequency operation is required for such application, MOSFET is used as it has less switching losses.

**Example-12.4** Which one of the following is the main advantage of SMPS over linear power supply?

- (a) No transformer is required                                      (b) Only one stage of conversion  
 (c) No filter is required    (d) Low power-dissipation

**Solution:(d)**

In SMPS filter required is easy to design there are multiple stage in SMPS transformer is also used in SMPS small physical size & less weight is main reason to wide spread use of SMPS's



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<b>IN</b> <b>9</b> <b>In Top 10</b>	<b>1</b> <b>AIR</b> Harsvardhan Sinha	<b>AIR-2</b> Avinash Kumar	<b>AIR-3</b> Shobhit Mishra	<b>AIR-4</b> Ali Zafar	<b>AIR-7</b> Rajesh	<b>AIR-8</b> Chaitanya	<b>AIR-8</b> Shubham Tiwari	<b>AIR-10</b> Palak Bansal	<b>AIR-10</b> Sreyans Nahata
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<b>PI</b> <b>5</b> <b>In Top 10</b>	<b>1</b> <b>AIR</b> Gaurav Sharma	<b>AIR-4</b> Akash Ghosh	<b>AIR-7</b> Nikank Kumar Jain	<b>AIR-8</b> Shree Namah Sharma	<b>AIR-8</b> Agnilochan Pratap Maurya	<b>AIR-8</b> Agnilochan Pratap Maurya	<b>AIR-8</b> Agnilochan Pratap Maurya	<b>AIR-8</b> Agnilochan Pratap Maurya	<b>AIR-8</b> Agnilochan Pratap Maurya

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**368 Selections in Top 100**

ME	Top 20	Top 100
17 Selections	68 Selections	

CE	Top 20	Top 100
16 Selections	65 Selections	

EE	Top 20	Top 100
19 Selections	76 Selections	

EC	Top 20	Top 100
10 Selections	45 Selections	

CS & PI	Top 20	Top 100
17 Selections	53 Selections	

IN	Top 20	Top 100
17 Selections	61 Selections	

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