

# **SAP Inspection Lot Creation Enhancement Guide (932 / 933)**

## **1■■■ Check Inspection Point Configuration**

T-Code: SPRO → SAP Reference IMG Path: Logistics General → Product Lifecycle Management (PLM) → Quality Management → Quality Planning → Inspection Planning → General → Define Inspection Points Ensure entries exist: • 932 – Insp. points for Equip – without header obj • 933 – Insp. points for Func – without header obj

## **2■■■ Create / Check Task List with 932 or 933**

T-Code: IA05 (create) or IA06 (change) Steps: 1. Enter task list group and plant. 2. In Operations tab, assign Inspection Point Type = 932 or 933. 3. Save task list.

## **3■■■ Create Maintenance Order**

T-Code: IW31 Steps: 1. Enter Order Type (e.g., PM01) and Plant. 2. For 932 test → enter Equipment as header. For 933 test → enter Functional Location as header. 3. Go to Object List tab → add multiple equipment or functional locations. 4. Go to Operations tab → assign the Task List with insp. point 932 or 933. 5. Save.

## **4■■■ Release the Order**

T-Code: IW32 Steps: 1. Open the order. 2. Click the Release (green flag) icon. 3. This triggers inspection lot creation.

## **5■■■ Check the Inspection Lot**

T-Code: QA32 Steps: 1. Enter material/plant or execute broadly. 2. Filter by Order Number. 3. Execute and open the lot. 4. In Inspection Points tab: • 932 → Object List equipment only (header excluded) • 933 → Object List functional locations only (header excluded) • 300/310 → header + object list (standard).

## **6■■■ Validate & Document**

Take screenshots of: • Order Header • Object List tab • Task List showing insp. point type • QA32 inspection lot result Compare with expected result and mark Pass/Fail.

## **Quick Navigation Summary**

SPRO → Check configuration (932/933) IA05/IA06 → Create/maintain task list IW31 → Create maintenance order IW32 → Release order QA32 → Check inspection lot creation