

## Passivity

- Passivity / Passivation is a phenomenon where a metal or an alloy shows unexpected more corrosion resistance than shown by its position in electrochemical or galvanic series.
  - Passivity is observed due to formation of a very thin, highly stable, self healing protective film on the surface of metal or alloy. It makes the metal non-corrosive.
  - This film is insoluble & non-porous.
  - Metals like Ti, Al, Cr & no. of stainless steel alloys containing Chromium are passive. They are highly corrosion resistant in oxidising environment.
  - Passivation is possible only when the metal / alloys can maintain thin protective oxide film on their surfaces.
- e.g. ① Fe & Al are passive in conc.  $\text{HNO}_3$  soln.  
② Application of anodic current helps growth of oxide film increasing passivity.

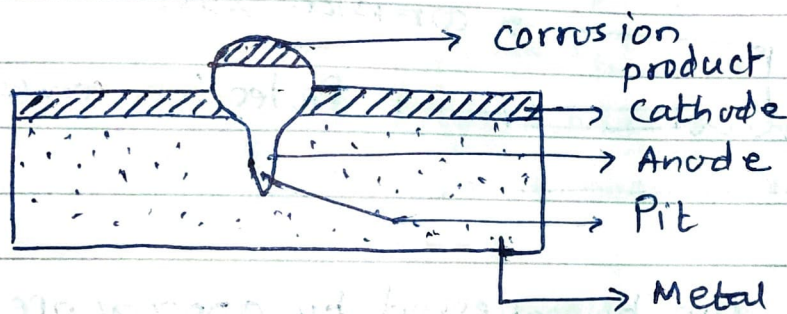
Pseudopassivity: can be achieved by physical isolation of metal from corroding medium/environment which is useful in reducing corrosion

e.g. Film of lead sulphate on lead in  $\text{H}_2\text{SO}_4$ .  
Use of inhibitors, anodic polarisation.



## Forms of corrosion

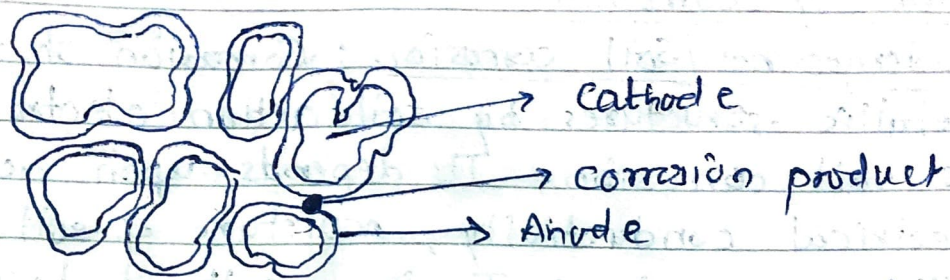
- 1) Underground / Soil corrosion: Corrosion of underground metallic structures by soil action electrochemically, is soil corrosion. It depends upon acidity of soil, electrical conductivity, moisture & soil texture.
- 2) Pitting corrosion: It is result of breakdown or cracking of metallic protective film at some points; due to friction. Anode area is small & cathode is large. It is localised, accelerated corrosion resulting in formation of pits or cavities.



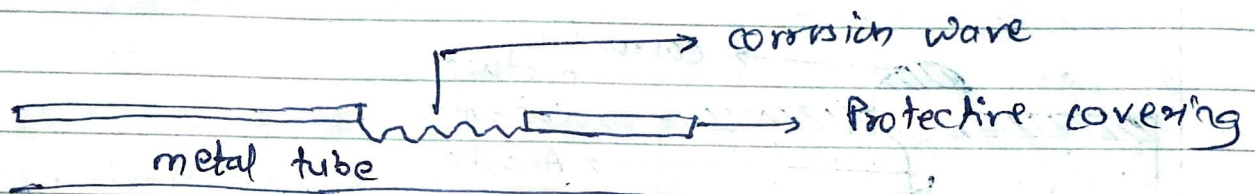
- 3) Waterline corrosion: It is differential aeration cell corrosion. When water / aq. solution are stored in metal vessels, the maximum corrosion takes place along a line just beneath the water level, then it is known as water line corrosion. Area above water is highly oxygenated & unaffected as it is cathode.

- 4) Intergranular corrosion: It occurs in heterogeneous alloys. When molten metal is cast, solidification starts randomly. The grains are randomly arranged. Grain boundaries are susceptible for attack by corroding liquid.  $\therefore$  Boundaries act as anode & grain centre is cathode. e.g., During welding of stainless steel, chromium carbide is precipitated on grain boundaries.





- 5) Erosion - Corrosion - It is combined effect of corrosion & abrasion due to flow of gases/liquids, on metallic surfaces. It is caused by breakdown of protective film.



Erosion corrosion can be guessed by appearance of grooves, waves, valleys & usually it exhibits directional pattern.

e.g. Corrosion of pipes, heat exchange tubes, condenser tubes.

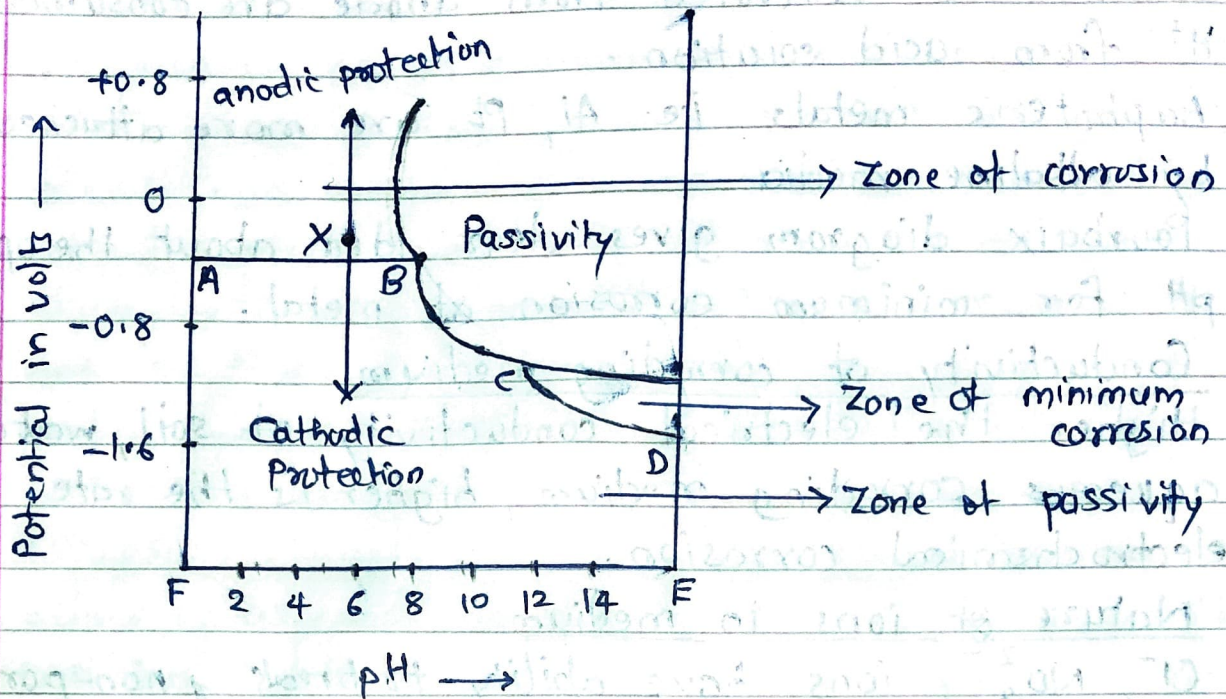
- 6) Microbiological corrosion : It is caused by metabolic activity of various micro-organisms. E.g. Sulphate reducing bacteria, film forming bacteria.

- 7) Crevice corrosion : Local corrosion by differential aeration cell formation, occurs near bolts, cracks.

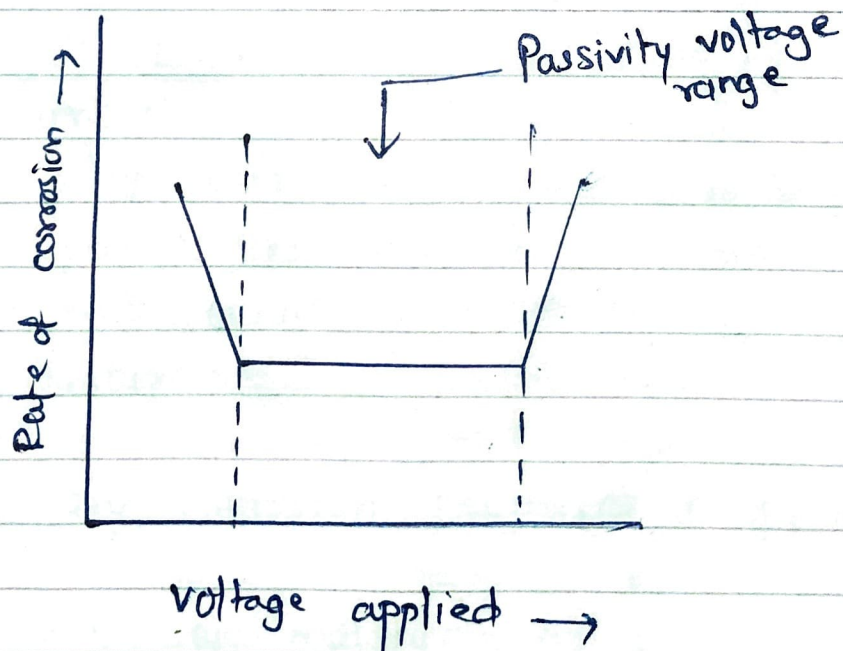
- 8) Stray current corrosion : Corrosion due to  $e^-$  leakages from powerline. e.g. Water pipes, poles near powerline.



## Pourbaix Diagram



Graph : (A)



Graph (B)



- Pourbaix diagram gives an idea about optimum pH for minimum rate of corrosion.
- There are 2 plots in this diagram
  - ① Potentials of metal vs pH of medium
  - ② Rate of corrosion vs voltage applied
- First graph shows zones of corrosion, passivity & zone of minimum corrosion. Area ABCDEF is zone of passivity.
- Point X in graph (A) shows directions for corrosion control methods i.e. anodic protection & cathodic protection.
- Graph (B), Rate of corrosion vs voltage applied shows voltage range over which a metal is passive & resists action of medium.
- From the diagram<sup>(A)</sup>, we can modify the pH of corroding medium around metal to make metal passive towards corroding medium.
- From graph (B), we get an idea about proper potential to be applied on metal so that rate of corrosion will be minimum.

### Applications

Corrosion control of a metal using Pourbaix diagram

- (1) Modifying pH of corroding medium
- (2) Applying passivity range of voltage in anodic protection
- (3) Impressed current in cathodic protection.