

Nonconformance reportNCR-No.
200346846

Material No. VOLS:10249650	Ver AD	Material Description Fire Containment, Assy		
Program PW1500G/PW1900G Firewall		Design Organization Drawing & issue 5379125-AA	Total quantity 1	Order No
Coordinator Ann Charlott Linusson	Supplier code	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Decisions

<i>Item</i>	<i>Serial number / batch</i>	<i>Item decision</i>
1	44DAC01080	
2	44DAC01080	
3	44DAC01080	
4	44DAC01080	
5	44DAC01080	
6	44DAC01080	
7	44DAC01080	
8	44DAC01080	
9	44DAC01080	
10	44DAC01080	
11	44DAC01080	
12	44DAC01080	
13	44DAC01080	
14	44DAC01080	
15	44DAC01080	

Nonconformance report

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Material No. VOLS:10249340	Ver AD	Material Description Fire Containment, Assy	
Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379945-AA	Total Quantity 1	Order No
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379945-AA	Reference No. 2023-096	

Item No. 1

Defect Class	Pieces affected 1	Defect type Diameter	Charact.No 01232
Requirement Location PAGE-04 Zone E9			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
Diameter 6.9 +/- 0.013MM is 6.411 or 0.002 under minimum. Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA	Total Quantity 1	Order No
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 2

Defect Class	Pieces affected 1	Defect type Position	Charact.No 12002
Requirement Location PAGE-08 Zone K7			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
65 pos True Position 0.3 A B C is 0.325 or 0.075 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 3

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 12345
Requirement Location PAGE-08 Zone H3			

Serial numbers affected
44DAC01080,

Description of Nonconformance
Profile of a surface 0.7 A B C is 01.27 (Min 0.17 to Max 0.63) or 01.02 out of tolerance Please see attached 44DAC01080 support pack for details. ***WORSE CASE VALUE***.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

Nonconformance report

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Material No. VOLS:10249650	Ver AD	Material Description Fire Containment, Assy	
Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA		Total Quantity 1
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA		Order No
		Reference No. 2023-096	

Item No. 4

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 14589
Requirement Location PAGE-10 Zone K11			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
Profile of a surface 0.9 A B C is 0.547 (Min - 0.274 to Max 0.220) or 0.187 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA	Total Quantity 1	Order No
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 5

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 20040
Requirement Location PAGE-10 Zone K10			

Serial numbers affected
44DAC01080,

Description of Nonconformance
Profile of a surface 0.8 A B C is 0.840 (Min - 0.420 to Max -0.103) or 0.480 out of tolerance Please see attached 44DAC01080 support pack for details.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

Nonconformance report

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Item No. 6

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 23561
Requirement Location PAGE-10 Zone K15			

Serial numbers affected
44DAC01080,

Description of Nonconformance
Profile of a surface 0.8 A B C is 0.592 (Min - 0.296 to Max -0.104) or 0.232 out of tolerance Please see attached 44DAC01080 support pack for details.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

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Material No. VOLS:10249650	Ver AD	Material Description Fire Containment, Assy	
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Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 7

Defect Class	Pieces affected 1	Defect type Position	Charact.No 15865
Requirement Location PAGE-10 Zone C11			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
12 pos True Position 0.4 A B C is 0.419 or 0.169 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

Nonconformance report

NCR-No.

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Material No. VOLS:10249650	Ver AD	Material Description Fire Containment, Assy	
Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA	Total Quantity 1	Order No
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 8

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 12835
Requirement Location PAGE-10 Zone B3			

Serial numbers affected

44DAC01080,

Description of Nonconformance

4 Pos Profile of a surface |0.8|A|B|C| is
 0.230 (+0.12 to -0.11) or 0.130 out of tolerance.
 0.200 (+0.10 to -0.10) or 0.100 out of tolerance.
 0.040 (+0.01 to -0.02) or 0.00 out of tolerance.
 0.040 (+0.02 to -0.02) or 0.00 out of tolerance.
 Please see attached 44DAC01080 support pack for details.

Cause of Nonconformance

For detail Root cause Analysis please refer to 8D investigation
 #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance) Planned finish: 2022-03-11

For detail corrective action / preventative action please refer to 8D
 investigation #RCA200328488.

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Item No. 9

Defect Class	Pieces affected 1	Defect type Position	Charact.No 10039
Requirement Location PAGE-10 Zone D12			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
24 Pos True Position 0.5 A B C is 0.561 or 0.311 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA		Total Quantity 1
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA		Order No
		Reference No. 2023-096	

Item No. 10

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 12365
Requirement Location PAGE-10 Zone K15			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
Profile of a surface 0.25 A is 0.558 (Min - 0.279 to Max -0.042) or 0.308 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Item No. 11

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 25369
Requirement Location PAGE-10 Zone K10			

Serial numbers affected
44DAC01080,

Description of Nonconformance
Profile of a surface 0.6 A is 0.638 (Min - 0.319 to Max -0.116) or 0.508 out of tolerance Please see attached 44DAC01080 support pack for details.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

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Item No. 12

Defect Class	Pieces affected 1	Defect type Position	Charact.No 25419
Requirement Location PAGE-10 Zone F12			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
24 Pos True Position 0.3 U A is 0.268 or 0.018 out of tolerance Please see attached 44DAC01080 support packfor details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Item No. 13

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 45621
Requirement Location PAGE-10 Zone K9			

Serial numbers affected
44DAC01080,

Description of Nonconformance
<p>4 Pos Profile of a surface 0.10 A B C is 0.100 (+0.04 to -0.05) or 0.00 out of tolerance. 0.110 (+0.04 to -0.06) or 0.010 out of tolerance. 0.290 (+0.13 to -0.14) or 0.190 out of tolerance. 0.280 (+0.12 to -0.14) or 0.180 out of tolerance. Please see attached 44DAC01080 support pack for details.</p>

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

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Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA		Total Quantity 1
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA		Order No Reference No. 2023-096

Item No. 14

Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 15462
Requirement Location PAGE-10 Zone K9			
Serial numbers affected			
44DAC01080,			
Description of Nonconformance			
Profile of a surface 0.60 A B C is 0.670 (Min - 0.319 to Max 0.335) or 0.170 out of tolerance Please see attached 44DAC01080 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2022-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

Nonconformance report

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200346846

Material No. VOLS:10249650	Ver AD	Material Description Fire Containment, Assy	
Program PW1500G/PW1900G Firewall	Design Organization Drawing & issue 5379125-AA	Total Quantity 1	Order No
Coordinator Ann Charlott Linusson	Design Organization Part number & version 5379125-AA	Reference No. 2023-096	

Item No. 15

Defect Class	Pieces affected 1	Defect type Flatness	Charact.No 13264
Requirement Location PAGE-01 Zone L15			

Serial numbers affected
44DAC01080,

Description of Nonconformance
All Tolerances apply when measured in restrained condition. With Diam B restrained within 0.05 [0.002] and surface A held to 0.05 [0.002]. Flatness Measured at 0.320mm or 0.270 out of tolerance Please see attached 44DAC01080 support pack for further details

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2022-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	