

Nonconformance reportNCR-No.
200350150

Material No. VOLS:10257511	Ver AD	Material Description Fire Containment, Assy		
Program PW1000G Embraer Firewall		Design Organization Drawing & issue D:5379957-AA	Total quantity 1	Order No
Coordinator Ann Charlott Linusson	Supplier code	Design Organization Part number & version D:5379957-AA	Reference No. 2023-129	

Decisions

<i>Item</i>	<i>Serial number / batch</i>	<i>Item decision</i>
1	44DAC02083	Accept Use-As-Is Accept by Quality
2	44DAC02083	Accept Use-As-Is Accept by Quality
4	44DAC02083	Accept Use-As-Is Accept by Quality
5	44DAC02083	Accept Use-As-Is Accept by Quality
6	44DAC02083	Accept Use-As-Is Accept by Quality
7	44DAC02083	Accept Use-As-Is Accept by Quality
8	44DAC02083	Accept Use-As-Is Accept by Quality
9	44DAC02083	Accept Use-As-Is Accept by Quality
10	44DAC02083	Accept Use-As-Is Accept by Quality
11	44DAC02083	Accept Use-As-Is Accept by Quality
12	44DAC02083	Accept Use-As-Is Accept by Quality
13	44DAC02083	Accept Use-As-Is Accept by Quality
14	44DAC02083	Accept Use-As-Is Accept by Quality
15	44DAC02083	Accept Use-As-Is Accept by Quality

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Item No. 1

Defect Class Minor	Pieces affected 1	Defect type Diameter	Charact.No 03019
Requirement Location PAGE-03 Zone E12			
Serial numbers affected			
44DAC02057,			
Description of Nonconformance			
Diameter 645. +/- 0.1mm is 644.86 or 0.04 under minimum. Please see attached 44DAC02057 v2 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2023-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Coordinator Ann Charlott Linusson	Design Organization Part number & version D:5379957-AA		Order No
		Reference No. 2023-129	

Item No. 2

Defect Class Minor	Pieces affected 1	Defect type Position	Charact.No 04111
Requirement Location PAGE-04 Zone K3			
Serial numbers affected			
44DAC02057,			
Description of Nonconformance			
True Position 0.1 A B C is 0.154 or 0.054 out of tolerance Please see attached 44DAC02057 v2 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2023-03-11	
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		Reference No. 2023-129	

Item No. 4

Defect Class Minor	Pieces affected 1	Defect type Position	Charact.No 08000
Requirement Location PAGE-08 Zone F3			
Serial numbers affected			
44DAC02057,			
Description of Nonconformance			
4 pos True Position 0.25 A B C is 0.628 or 0.378 out of tolerance Please see attached 44DAC02057 v2 support pack for details.			
Cause of Nonconformance			
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.			
Corrective Action (to avoid re-occurrence of this Nonconformance)		Planned finish: 2023-03-11	
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.			

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Material No. VOLS:10257511	Ver AD	Material Description Fire Containment, Assy	
Program PW1000G Embraer Firewall	Design Organization Drawing & issue D:5379957-AA		Total Quantity 1
Coordinator Ann Charlott Linusson	Design Organization Part number & version D:5379957-AA		Order No Reference No. 2023-129

Item No. 5

Defect Class Minor	Pieces affected 1	Defect type Profile of a surface	Charact.No 08028
Requirement Location PAGE-08 Zone G3			

Serial numbers affected
44DAC02057,

Description of Nonconformance
Surface profile up to 0.25 [0.010"] ABC is 0.38 mm (MAX 0.01 to MIN -0.19) or 0.13 out of tolerance. Please see attached 44DAC02057 v2 support pack for details.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	

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Item No. 6

Defect Class Minor	Pieces affected 1	Defect type Thickness	Charact.No 09000
Requirement Location PAGE-09 Zone B14			

Serial numbers affected
44DAC02057,

Description of Nonconformance
Thickness 1.2 +/- 0.1mm is 1.389 or 0.089 over tolerance. Please see attached 44DAC02057 v2 support pack for details.

Cause of Nonconformance
For detail Root cause Analysis please refer to 8D investigation #RCA200328488.

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-03-11
For detail corrective action / preventative action please refer to 8D investigation #RCA200328488.	