

Nonconformance report

NCR-No.

200350035

Material No. VOLS:10274180	Ver AB	Material Description Case Compr ITM assy		
Program GTF IMC BA		Design Organization Drawing & issue 5379985-AA	Total quantity 2	Order No
Coordinator Johanna Jönsson	Supplier code	Design Organization Part number & version 5379985-AA	Reference No.	

Decisions

<i>Item</i>	<i>Serial number / batch</i>	<i>Item decision</i>
1	44ACT02276, 44ACT02295	
		Select code & write dispositon Q

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Item No. 1

Defect Class Define Defect Class	Pieces affected 1	Defect type Profile of a surface	Charact.No 13426
Requirement Location PAGE-12 Zone C11			

Serial numbers affected
44ACT02276, 44ACT02295,

Description of Nonconformance
<p>Char. #12003 Profile 0.3 [.010] AB AC AD is</p> <p>.</p> <p>For S/N 44ACT02276 is 0,2718 [.0107] or 0,0218 [.0008] o/tol (-0,1244 to -0,1346 [-.0049 to -.0053]) stock off</p> <p>For ref:</p> <p>12010 is 1,592 [.0627]</p> <p>12011 is 13,851 [.5153]</p> <p>.</p> <p>For S/N 44ACT02295 is 0,4115 [.0162] or 0,1615 [.0062] o/tol (-0,1905 to -0,2057 [-.0075 to -.0081]) stock off</p> <p>For ref:</p> <p>12010 is 1,519 [.0598]</p> <p>12011 is 13,914 [.5478]</p> <p>.</p> <p>See attachment "Q4 200350035_PN 5379995_44ACT02276_rev01"</p>

Cause of Nonconformance
Possible machine balance issue

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-06-15
Recalibrate probing and have manufacturer in to balance machine if needed.	

Digitally signed by:

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Quality Decision	Digitally signed by: