

Nonconformance report

NCR-No.

200347442

Material No. VOLS:10274160	Ver AB	Material Description Case Compr ITM assy		
Program GTF IMC BA		Design Organization Drawing & issue 5379995-AA	Total quantity 1	Order No
Coordinator Johanna Jönsson	Supplier code	Design Organization Part number & version 5379995-AA	Reference No.	

Decisions

Item	Serial number / batch	Item decision
1	44ACT02001	Select code & write dispositon GKN
		Select code & write dispositon Q
2	44ACT02001	Select code & write dispositon GKN
		Select code & write dispositon Q
3	44ACT02001	Select code & write dispositon GKN
		Select code & write dispositon Q
4	44ACT02001	Select code & write dispositon GKN
		Select code & write dispositon Q

Quality	GKN Design
Digitally signed by:	Digitally signed by: ,
Date:	Date: 00000000

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Coordinator Johanna Jönsson	Design Organization Part number & version 5379995-AA		Order No
		Reference No.	

Item No. 1

Defect Class Define Defect Class	Pieces affected 1	Defect type Neg. Imperfections/Crack	Charact.No 05106
Requirement Location PAGE-05 Zone J4			

Serial numbers affected
44ACT02001,

Description of Nonconformance
Casting void on flange surface located approx. at 95° CW from TDC, FWD looking AFT: Depth 0,178 [.007]. Length 0,952 [.0375]. Width 0,584 [.023]. ***Update GANE6 4/8/2023**** After blend area measures: Depth 0.203 [.008] Length 9.626 [.379] Width 2.311 [.091]

Cause of Nonconformance
Casting void

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-04-20
Send RCA to casting house. Blend casting void.	

GKN Disposition	Digitally signed by:

Quality Decision	Digitally signed by:

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Item No. 2

Defect Class Define Defect Class	Pieces affected 1	Defect type Neg. Imperfections/Crack	Charact.No 16003
Requirement Location PAGE-16 Zone D6			

Serial numbers affected
44ACT02001,

Description of Nonconformance
After blend of casting void located at 180° CW from TDC AFT looking FWD. Depth is 1,016 [.040]. Height & Width (diameter) is 5,588 [.220]. It is also 0,134 [.0053] from edge of boss.

Cause of Nonconformance
Casting void

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-04-20
Send RCA to casting house Blend casting void	

GKN Disposition	Digitally signed by:

Quality Decision	Digitally signed by:

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Coordinator Johanna Jönsson	Design Organization Part number & version 5379995-AA		Order No
		Reference No.	

Item No. 3

Defect Class Define Defect Class	Pieces affected 1	Defect type Neg. Imperfections/Crack	Charact.No 05094
Requirement Location PAGE-05 Zone J11			

Serial numbers affected
44ACT02001,

Description of Nonconformance
Casting void located at 240° CW from TDC FWD looking AFT. Depth 0,284 [.0112]. Length 2,949 [.1161]. Width 2,689 [.1059].

Cause of Nonconformance
Casting void

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-04-20
Send RCA to casting house Blend casting void	

GKN Disposition	Digitally signed by:

Quality Decision	Digitally signed by:

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Item No. 4

Defect Class Define Defect Class	Pieces affected 1	Defect type Neg. Imperfections/Crack	Charact.No 05070
Requirement Location PAGE-05 Zone B13			

Serial numbers affected
44ACT02001,

Description of Nonconformance
casting void located at 335° CW from TDC, AFT looking FWD width is 8,89 [.350]. depth is 1,651 [.065]. height is 1,956 [.077]

Cause of Nonconformance
Castin void

Corrective Action (to avoid re-occurrence of this Nonconformance)	Planned finish: 2023-04-20
Send RCA to casting house Blend casting void	

GKN Disposition	Digitally signed by:

Quality Decision	Digitally signed by:

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