

Objective

-The objective of the cost report is to report the cost value (suggested retail price) of the items selected to build the car. The objective is **not** to report the cheapest price that an item can be

Common Mistakes

- Teams did not use the correct template; the only template that is allowed is the template which posted for that year. If you submit an older template you will receive a score of 0.
- Reports were not labeled correctly.
- Make sure everything is filled out. Don't leave anything blank (quantities, descriptions, sub).
- **Bring a printed copy of the cost report with you to competition.**

It also would be helpful to bring drawings of any components that are hidden or enclosed. For example, a exploded view of a transmission or the component drawings. This would help

Submission of reports

All reports MUST be done using that year's template. Only one **electronic copy** will need to be submitted by each team and this will be for all competitions in which the team is competing. **The REFER ANNEXURE FOR PROCESS/ ASSEMBLY/ CURRENCY CONVERSION COSTS**

All supporting documents (i.e.: scanned copy of the summary cost sheet with signature, cost overview, cost sheets, pictures, receipts, drawings) should be included in the PDF file. Only PDF. These files must be titled as specified in the rules. File size of PDF and EXCEL put together should not exceed 6 MB.

If the cost of your vehicle changes after you have submitted your cost report, then at registration you must submit a "Cost Adjustment Form". **When submitting this form you must have receipts or DO NOT SUBMIT REPORTS EMBEDDED WITH MACROS IN THE FILE OR**

Foreign Teams

All cost numbers are in **Indian rupees at Indian cost**. Non Indian teams must find the prices for each item they are using in the India. If the exact item can not be found, then an item of similar use

Cost Reporting Data

Definition – "Retail List Price" is the full retail price either as quoted by the manufacturer or the retailer for sales of the quantity that is purchased. For example: purchased seats are priced as a Retail List Prices should not include sales tax, VAT taxes or packaging and shipping costs from the seller to the team's shop. – provided each item is itemized separately and not built into the retail

Cost Documentation – "Cost Documentation" can be any of the following: (a) Receipts or invoices for the items as purchased, (b) Catalog pages showing the items and price, (c) Or All cost documentation must be dated either as part the document itself or, in the case of undated references, e.g. catalog pages, price tags, by writing a date on the submission.

Purchased Items – Use the Retail List Price (Suggested Retail Price)

Contributed, Discounted and Sale Items – Use the Retail List Price. Even if you bought the part on sale or at a discount use the Retail List Price. – do not use the sale or discount price.

Custom Manufactured Items – Use a quotation showing the Retail List Price. Manufacturer's quotations must be based on the price the company would charge a typical customer – not on any

Reused, Salvaged Items or items purchased from auction sites – Use the current Retail List Price for the item. If you are reusing a part that is no longer in production, then you must provide

Foreign Purchased Items – If the item or similar item is available in the India use the retail price published in the India. If the item is not available in the India then find an item that is similar in

Important Note – Keep in mind that the cost report is based on retail list price and is therefore

representative. The cost report retail price is likely to be considerably higher than the actual cost.

*****Make sure to read the cost guide which is included in this file on the next worksheet.*****

Format

This year's cost report will be a 3 level bill of materials with standardized summaries in the 12 major cost areas. The 3 levels consist of:

-Level 1(a) is the "Summary Cost" worksheet

-Level 1(b) Overview (optional)

- Level 2(a) is the group of 12 Form "A" worksheets. Each of these sheets come preloaded with a reasonable number of lines which may be adjusted as required.
- Level 2(b) is the group of 12 Form "B" worksheets. Note that each of these worksheets may have multiple items.
- Level 3 cost documentation

Documentation

Receipts, catalog pages, or other documentation of cost must be included in the .PDF. To help make the documentation clear and readable, each receipt must have the appropriate final cost circled.

Editing the worksheets

The worksheets have been designed to be used by most teams with little modification. The majority of the teams will find that one or more of the worksheets is too short to cover all the components.

- You **MAY NOT** change the column headings, the categories, or the summation methods.
- You **MAY** add additional lines to accommodate your particular design. You may also need to add additional sections to a Form B (and the resulting line in the corresponding Form A) as required.

Form A Issues and Editing

You may insert additional lines as required. As long as you insert the lines above the summation formulas, the spreadsheet will pick up the costs in the new lines. You may need to renumber the Be careful not to 'CUT' items or drag and drop. Use 'COPY' functions. Failure to do so may lead to dropped links to the final worksheet.

Form B Issues and Editing

To add an additional section for a fabricated item, highlight lines 2 through 25, 'COPY', highlight the upper left corner below the last used section, and 'PASTE'. Be sure to add a page break above it. There are two ways to calculate part costs on Form B: you can enter Density, Amount, Weight, and Part Unit, and the final cost will be calculated for you. Alternatively, you can leave the Density column blank. There may be some cases where the cost calculation does not fit your situation. Use your preferred calculation method, highlight the calculation in light yellow, and provide an explanation at the bottom. The **Amount** should be the gross amount of material you started with, not the finished amount of material in the finished part. i.e. If you machine a full transmission case, use the weight of the blank. Be careful not to 'CUT' items or drag and drop. Use 'COPY' functions. Failure to do so may lead to dropped links to the matching Form A. Check Page size, orientation and page break to ensure proper print/pdf.

Sample

There is a sample pair of Form A and Form B at the start of the worksheets. They are identical to the others with the exception that they do not roll up to the final worksheet.

*Preferably, use SI standard for dimensions.

Cost Guide

The cost should reflect the prototype vehicle brought to competition. Included in this amount is the cost for the Briggs and Stratton engine,

- 1. All purchased parts at full retail cost (INR), even if it was actually acquired with a discount or in a foreign country where the exchange rate
- 2. Receipts for all components over Rs. 200 (Indian Rupees) must be included.
- 3. All modified purchased parts should use full retail cost, plus the cost of the modifications taken from the Operations Cost Table specified in
- 4. Fabricated/Manufactured parts use the cost for the basic material from the Materials Cost Table (refer rule book, appendix); bearing in mind
- 5. Fabricated/Manufactured parts do not include design or setup time for your manufacturing, actual run time only.
- 6. Assembly labor is to be cost at Rs. 100 per hour.
- (A) Assembly of a component is to be included in the cost of that component.
- 7. If the holes are made in a sheet metal up to 6mm thick, rate per drill to be considered for calculation. For the holes to be made
- 8. All driver safety gears are mandatory and teams need to comply the Rulebook strictly. However for the purpose of vehicle cost

Base 100 (Indian Rupees)

ITEMS NOT TO BE INCLUDED IN COST REPORT 2020

S.No	Component	Sub Components
1	Body	Outer Covering
		Fenders
		Skid Plates
2	Electrical	Kill Switch
		Auxiliary Battery
		Cables
		Lights
3	Safety Equipments	Guards
		Padding
		Fire Extinguisher
		Safety Harness
4	Miscellaneous	Transponder
		Plant
		Trim

NOTE:	while preparing cost report and documentation for BAJA SAEINDIA 2019.
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Annexure New

Kindly refer this new annexure

Process Cost Reference					
Operations Type	Operation Name		Unit	Code	Rate (INR)/Unit
Machining	Turning	Conventional Lathe	Hr	TL	80
		CNC	Hr	TC	300
		VMC	Hr	TV	450
		HMC	Hr	TH	1000
	Milling	Conventional	Hr	MCO	300
		CNC	Hr	MCN	500
	Drilling	Vertical	Hr	DV	200
		Tapping	Hr	DT	350
	Gear Cutting		Hr	GC	1200
	Surface Finishing	Filing/Fitting	Hr	SF	80
		Reaming	Hr	SR	450
		Grinding	Hr	SG	500
Buffing/Fitling		Hr	SB	150	
Broaching		Hr	BR	450	
Fabrication	Cutting	Laser	m	CL	60
		Plasma	m	CP	25
		Hackshaw	m	CH	10
		Gas	m	CG	12
		Blanking/ Press Tooling	Stroke	CB	5
	Drilling		Per Drill	FD	0.5
	Bending		Per Bend	FB	5
	Special Process		NA	FS	At Actuals
Casting	Iron		Kg	CI	50
	Steel		Kg	CS	80
	Aluminium		Kg	CA	120
	Different Material		NA	CD	At Actuals
Joining	Welding	MIG	m	WM	30
		TIG	m	WT	35
		Projection	per Spot	WP	1
		Arc	m	WA	20
	Riveting		per rivet	JR	0.5
	Different Process		NA	SD	At Actuals
Electric Circuits/Connections	Wiring	Wire Cutting	Unit	WC	6
		Wire Stripping	Unit	WS	6
		Wire Crimping	per connector	WCR	25
		Wire Dressing	cm	WD	12
		Soldering	Unit	SO	25
		Wire Assembly	Unit	WAY	10
Assembly	Labor		Hour	AL	100
Surface Protection	Painting		Kg	SP	120
	Electroplating/ Coating- Trivalent		Kg	SE	22
	Chrome		Kg	SC	45
	Zinc		Kg	SZ	15
Special Process	At Actuals		NA	SA	At Actuals
Block Codes					
1	Engine, Intake & Exhaust	PTE			
2	Transmission	PTT			
3	Drive Train	RCB			
4	Steering	SSB			

5	Suspension	SAS	
6	Frame	FRC	
7	Body	BFS	
8	Electricals & Safety	EEE	
9	Brakes	BPF	
10	Standard Parts (Fasteners, Joints,	STD	
11	Miscellaneous	MIS	
Currency conversion rate to Indian rupees			
	Currency	Code	Conversion Rate
1	US dollar	USD	71
2	Canadian dollar	CAD	54
3	EURO	EUR	79
Material Cost and Density			
	Material	Cost/kg (Indian	Density (kg/cm3)
Non-graphite composites	Mild Steel, e.g. 1010, 1025	50	0.00775
2	Alloy Steel, e.g. 4130, ChroMoly	100	0.007861
3	Aluminum	250	0.002699
4	Magnesium	450	0.001794
5	Titanium	1000	0.004429
6	Non Graphite-based composites	2000	-
7	Graphite-based composites	5000	-
8	Lexan	750	0.001190
9	Brass	500	0.008747
10	Copper	500	0.008968
11	Kevlar	2500	0.001450
12	Plastic	Provide documentation	
13	Fiberglass	Provide documentation	

THIS IS A APPROXIMATE COST MODEL FOR COMPARITIVE ANALYSIS

Absolute cost value of each operation may not be accurate. The cost of operations relative to each other should be reasonably correct.

The total cost calculated from this process is good for A to B comaprision, not for finding the true cost

Remarks
Manual Operation with unskilled labor
Cylindrical Grinding, Face Grinding, Bore Grinding
Upto 8 mm sheet thickness
Upto 3 mm sheet thickness
Upto 6 mm thickness and less than a meter long
Only when edge finishing can be comprised
3 mm to 13 mm drilling on thickness upto 6 mm
upto 2 m of bending of upto 6 mm thickness
Forming, Water jet Cutting, 3D Printing, tiny or large drilling, large or thick bending
Grey Cast Iron
Ductile Iron,Cast Steels
Aluminium alloys
All kind of plastics, Nylon, rubber, etc
Includes cost of the weld material
Includes cost of the weld material
Includes cost of the weld material
3 mm to 12 mm Rivet Size- Any Material- Excludes the cost of rivets
Adhesives, Friction Welding, Spot Welding, Etc
Cutting the wire to required lengths
Preparing the wire to install the connector
Install the Connector to the wire
Protect the wires by covering them with heat resistant sleeves
To attach wires to the circuit boards.
To route & install all the wiring for a particular device
labor cost per hour; Minimum time per aggregate assembly for costing is 10 min
(Labor cost + process cost) per unit area- Add the cost of the paint and other coatings seperately
(Labor cost + process cost) per unit area- Add the cost of the coatings seperately
Heat Treatment

2020 Baja SAE Cost Adjustment Form

<i>Car Number</i>	E 28
<i>Total Cost (Rs)</i>	

Sect #	Item	Description of change	Subassembly Costs		Sum of Adj.	Subtotal	
			Material	Labor		Material	Labor
1	E-Powertrain				0.00	213,717.32	65.68
2	Drive System				0.00	31,858.36	228.40
3	Steering				0.00	55,495.37	421.96
4	Suspension				0.00	206,434.66	2,078.63
5	Frame				0.00	4,988.80	757.53
6	Body				0.00	656.62	104.20
7	Brakes				0.00	14,089.53	86.36
8	Safety Equipment				0.00	0.00	0.00
9	Electrical Equipment				0.00	16,958.88	69.70
10	Fasteners				0.00	1,982.46	33.33
11	Miscellaneous				0.00	340.00	25.00
			Rs0.00	Rs0.00	Rs0.00	Rs546,521.99	Rs3,870.79

2020 E-Baja SAE Official Costing Sheet

Car Number	E 28		
College Name	NATIONAL INSTITUTE OF TECHNOLOGY RAIPUR	Team ID	20120
Team Name	TEAM IGNITRR		
Total Cost (Rs)	550392.78		

Sr. No.	Item	Description	Subassembly Costs		Labor Cost		Subtotal	
			Material	Labor	Time(min)	Cost	Material	Labor
1	E-Powertrain	E-Powertrain, E-Powertrain Mountings, E-Powertrain Subframe, etc.	213,717.32	40.68	15.00	25.00	213,717.32	65.68
2	Drive System	Drive Shafts, Bearings, Axles, Tyres, Rims, Hub, etc.	31,858.36	211.73	10.00	16.67	31,858.36	228.40
3	Steering	Steering Wheel, Intermediate Shafts, Gear Box, Tie Rods, etc.	55,495.37	396.96	15.00	25.00	55,495.37	421.96
4	Suspension	A Arms, Spindles, Shock Absorbers, Springs, etc.	206,434.66	2,061.97	10.00	16.67	206,434.66	2,078.63
5	Frame	Structural Members, Roll Cage, Mounts, Firewall, Seat, etc.	4,988.80	749.20	5.00	8.33	4,988.80	757.53
6	Body	Outer Covering, Fenders, Skid Plates, etc.	656.62	95.87	5.00	8.33	656.62	104.20
7	Brakes	Mech/Hyd. Components, Pedals, Lines, Fittings, Fluid, etc.	14,089.53	69.69	10.00	16.67	14,089.53	86.36
8	Electrical Equipment	Starter, Cables, Wiring, Safety Device, etc.	16,958.88	44.70	15.00	25.00	16,958.88	69.70
9	Fasteners	Nuts, Bolts, Spring Washer, etc. (don't include fasteners in each subassembly, put the QTY of each va	1,982.46	16.67	10.00	16.67	1,982.46	33.33
10	Miscellaneous	Other items.	340.00	16.67	5.00	8.33	340.00	25.00
			546,521.99	3,704.13	100.00	166.67	546,521.99	3,870.79

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Team Captain: **KANISHKA GABEL**
 Financial Head: **SHREYASH ROYZADA**

Date: 22/12/19

Approval Date:

Level 1 Summary

Revision: A

Sample Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Roll Cage and rear frame		X		1	134.53	269.84	134.53	269.84	404.37
2	Seat Mounting		X		1	2.75	136.50	2.75	136.50	139.25
3	Bushings	X		MISC	1	100.00	0.00	100.00	0.00	100.00
4								0.00	0.00	0.00
5								0.00	0.00	0.00
6								0.00	0.00	0.00
7								0.00	0.00	0.00
8								0.00	0.00	0.00
9								0.00	0.00	0.00

Subsystem Assembly Time (minutes)

5

Subsystem Assy Cost

Totals

	8.33	8.33
237.28	414.67	643.62

Total:

651.95

Engine Subsystem Form B

Line 1

on Sample Subsystem Form A

Description: Roll Cage and rear frame

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Pipes	Astm A106 Gr B	0.01	cm^3	209.36	1.65	79.75	131.25
2	Pipes	Astm A106 Gr B	0.01	cm^3	17.66	0.14	23.62	3.28
Subtotal:								134.53

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cut Pipes	9.57	m	12.00	114.84
2	Bending	6.00	bend	5.00	30.00
3	Grinding	0.25	hr	500.00	125.00
4					0.00
5					0.00
6					0.00
Subtotal:					269.84

To Form A Line 1

Material Total	134.53
Labor Total	269.84
Subassembly Total	404.37

Line 2

on Sample Subsystem Form A

Description: Seat Mounting

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Pipes	ASTM A106 Gr B	0.01	cm^3	3.60	0.03	24.00	0.68
2	Plates	Mild Steel	0.01	cm^3	10.53	0.08	25.00	2.07
Subtotal:								2.75

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cut pipes	3.20	m	12.00	38.40
2	Cut plates	1.60	m	12.00	19.20
3	Grinding	0.13	hr	500.00	62.50
4	Drill Holes	4.00	hole (light)	0.50	2.00
5	Weld plates	0.48	m	30.00	14.40
6					0.00
Subtotal:					136.50

To Form A Line 2

Material Total	2.75
Labor Total	136.50
Subassembly Total	139.25

Line 3

on Sample Subsystem Form A

Description: Bushings

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
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1	Bushings			piece	2.00	0.00	50.00	100.00
2						0.00		0.00
Subtotal:								100.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
Subtotal:					0.00

			Material Total	100.00
			Labor Total	0.00
To Form A Line	3		Subassembly Total	100.00

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F-Powertrain Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	BLDC MOTOR	X		Eifer India	1	42,480.00	0.00	42,480.00	0.00	42,480.00
2	DC POWER SOURCE	X		Eifer India	1	143,960.00	0.00	143,960.00	0.00	143,960.00
3	BLDC CONTROLLER	X		Eifer India	1	24,780.00	0.00	24,780.00	0.00	24,780.00
4	Accelerator Paddle	X		Eifer India	1	2,360.00	0.00	2,360.00	0.00	2,360.00
5	BATTERY MOUNTING		X		1	0.00	0.00	0.00	0.00	0.00
6	MOTOR MOUNTING		X		1	129.04	0.00	129.04	0.00	129.04
7	FOOT PADDDLE MOUNTING		X		1	8.28	15.68	8.28	15.68	23.96
8	CONTROLLER MOUNTING		X		1	0.00	0.00	0.00	0.00	0.00
11						7.75	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

15

Subsystem Assy Cost

Totals

	25.00	25.00
213,717.32	40.68	213,732.99

Total:

213,757.99

E-Powertrain Subsystem Form B

Line 1 on E-Powertrain Subsystem Form A

Description: BLDC Motor

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	BLDC Motor			Piece	1.00	0.00	42480.00	42480.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10							Subtotal:	42480.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	42480.00
Labor Total	0.00
Subassembly Total	42480.00

To Form A Line 1

Line 2 on E-Powertrain Subsystem Form A

Description: DC Power Source

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	DC Power Source			Piece	1.00	0.00	143960.00	143960.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

Line
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9					0.00		0.00
10					0.00		0.00
						Subtotal:	143960.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	143960.00
Labor Total	0.00
Subassembly Total	143960.00

To Form A Line 2

Line 3 on E-Powertrain Subsystem Form A

Description: BLDC Controller

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	BLDC Controller			Piece	1.00	0.00	24780.00	24780.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
								Subtotal: 24780.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	24780.00
Labor Total	0.00
Subassembly Total	24780.00

To Form A Line 3

Line 4 on E-Powertrain Subsystem Form A

Line		4		on E-Powertrain Subsystem Form A				
Description:		Accelerator Paddle						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1 Accelerator Paddle			Piece	1.00	0.00	2360.00	2360.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:							2360.00	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	2360.00
Labor Total	0.00
Subassembly Total	2360.00

To Form A Line 4

Line 5 on E-Powertrain Subsystem Form A

Description: Battery Mounting

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Battery Mounting					0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 5

Line 6 on E-Powertrain Subsystem Form A

Description: MOTOR MOUNTING

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	MOTOR MOUNT	Mild Steel	0.008	kg/cm3	237.00	1.84	50.00	91.84
2	MOTOR COVER	Mild Steel	0.008	kg/cm3	96.00	0.74	50.00	37.20
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								129.04

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)		m	20.00	0.00
2	Cutting Hacksaw (CH)		m	10.00	0.00
3	Grinding (SG)		hr	500.00	0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	129.04
Labor Total	0.00
Subassembly Total	129.04

To Form A Line 6

Line 7 on E-Powertrain Subsystem Form A								
Description: FOOT PADDDLE MOUNTING								
Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Upper Mounting	Mild Steel	0.008	kg/cm3	6.30	0.05	50.00	2.44
2	Lower Mounting	Mild Steel	0.008	kg/cm3		0.09	50.00	4.68
3	Gusset	Mild Steel	0.008	kg/cm3		0.02	50.00	1.16
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7	M8 bolt				3.00	0.00		0.00
8	M8 nut				3.00	0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	8.28

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw(CH)	0.19	m	10.00	1.90
2	Drilling(FD)	3.00	per drill	0.50	1.50
3	Surface Finishing Griding(SG)	0.02	Hr	500.00	8.34
4	Arc Welding (WA)	0.20	m	20.00	3.94
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					15.68

Material Total	8.28
Labor Total	15.68
Subassembly Total	23.96

To Form A Line 7

Line 8 on E-Powertrain Subsystem Form A

Description: Controller Mounting

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Controller Mount	Mild Steel	0.008	kg/cm3	20.00	0.16	50.00	7.75
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								7.75

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00

7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 8

Material Total	7.75
Labor Total	0.00
Subassembly Total	7.75



Line		11	on E-Powertrain Subsystem Form A					
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00

2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

on E-Powertrain Subsystem Form A							
Line	Description:	12					
Material:							
Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00

10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line

14

on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00

14

Subassembly Total	0.00
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Line	15	on E-Powertrain Subsystem Form A
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Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

15

Line	16	on E-Powertrain Subsystem Form A
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Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line 17 on E-Powertrain Subsystem Form A
Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
-----------------------	--------	------	---------	-----------

1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on E-Powertrain Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00

12					0.00
13					0.00
14					0.00
15					0.00

Subtotal: 0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:								
Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)	
1					0.00		0.00	
2					0.00		0.00	
3					0.00		0.00	
4					0.00		0.00	
5					0.00		0.00	
6					0.00		0.00	
7					0.00		0.00	
8					0.00		0.00	
9					0.00		0.00	
10					0.00		0.00	

Subtotal: 0.00

Labor:

Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1				0.00
2				0.00
3				0.00
4				0.00
5				0.00
6				0.00
7				0.00
8				0.00
9				0.00
10				0.00
11				0.00
12				0.00
13				0.00
14				0.00
15				0.00

Subtotal: 0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00

6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on E-Powertrain Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00

3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22



Line

23

on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

Subtotal:	0.00
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To Form A Line 23

Description: (From Sheet "A")

Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
-----------	----------	---------	------	--------	--------	---------	-----------

Subtotal:	0.00
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Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
-----------------------	--------	------	---------	-----------

Subtotal:	0.00
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To Form A Line 24

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 25

Line 26 on E-Powertrain Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00

Subtotal:	0.00
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Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line

28

on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00

28

Subassembly Total	0.00
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Line	29	on E-Powertrain Subsystem Form A
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Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

29

Line	30	on E-Powertrain Subsystem Form A
------	----	----------------------------------

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00

3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

10	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
								Subtotal:
								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00

15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on E-Powertrain Subsystem Form A
Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on E-Powertrain Subsystem Form A
Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 34

Line 35 on E-Powertrain Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00

Subtotal:	0.00
-----------	------

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
	Subtotal:				0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on E-Powertrain Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00

37

Subassembly Total	0.00
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Line	38	on E-Powertrain Subsystem Form A
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Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

38

Line 39 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on E-Powertrain Subsystem Form A

Description: (From Sheet "A")

Material:

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00

3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A

Material total	labor total
10122.22	2.22

[illegible]

Drive Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Drive Shaft	X		Mangal Enterprises	1	2,800.00	6.40	2,800.00	6.40	2,806.40
2	Bearings	X		Bearing and Mills Store		1,100.00	0.00	0.00	0.00	0.00
3	TYRES	X		ASAP Motorsports	1	11,000.00	0.00	11,000.00	0.00	11,000.00
4	RIM	X		ASAP Motorsports	1	18,000.00	0.00	18,000.00	0.00	18,000.00
5	Rear Hub		X		1	58.36	197.00	58.36	197.00	255.36
6	Front Hub		X			33.27	168.80	0.00	0.00	0.00
7						0.00	0.00	0.00	0.00	0.00
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

5

Subsystem Assy Cost

Totals

	8.33	8.33
31,858.36	211.73	32,061.76

Total:

32,070.09

Drive Subsystem Form B

Line

1

on Drive Subsystem Form A

Description: Drive Shaft

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Maruti 800 CV Axle				1.00	0.00	2800.00	2800.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	2800.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.32	m	20.00	6.40
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	6.40

Material Total	2800.00
Labor Total	6.40
Subassembly Total	2806.40

To Form A Line

1

Line

2

on Drive Subsystem Form A

Description: Bearings

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Front Bearing	OD- 52 mm ID-25 mm		Piece	2.00	0.00	550.00	1100.00
2	Rear Bearing	OD- 68 mm ID- 35mm		Piece	2.00	0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							1100.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	1100.00
Labor Total	0.00
Subassembly Total	1100.00

To Form A Line 2

Line 3 on Drive Subsystem Form A

Line 3 on Drive Subsystem Form A

Description: TYRES

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	BKT ATV Tyre			Piece	4.00	0.00	2750.00	11000.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	11000.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	11000.00
Labor Total	0.00
Subassembly Total	11000.00

To Form A Line 3

Line 4 on Drive Subsystem Form A								
Description: RIM								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	minium Rim (10"x5.5")			Piece	4.00	0.00	4500.00	18000.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	18000.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Subtotal:	0.00
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Material Total	18000.00
Labor Total	0.00
Subassembly Total	18000.00

To Form A Line 4

Line 5 on Drive Subsystem Form A

Description: Rear Hub

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Plate	Mild Stell	0.008	kg/cm3	150.60	1.17	50.00	58.36
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								58.36

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.36	m	20.00	7.20
2	Cutting Handsaw (CH)	0.48	m	10.00	4.80
3	Drilling Vertical (DV)	0.20	Hr	200.00	40.00
4	Grinding Surface Finishing (SG)	0.13	Hr	500.00	65.00
5	Turning Conventional Lathe (TL)	0.50	Hr	80.00	40.00
6	Thread Cutting Conventional Lathe	0.50	Hr	80.00	40.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					197.00

Material Total	58.36
Labor Total	197.00
Subassembly Total	255.36

To Form A Line 5

Line 6 on Drive Subsystem Form A

Description: Front Hub								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Front Hub	Mild Steel	0.008	kg/cm3	85.86	0.67	50.00	33.27
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								33.27

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.50	m	20.00	10.00
2	Cutting Handsaw (CH)	0.48	m	10.00	4.80
3	Drilling Vertical (DV)	200.00	Hr	0.20	40.00
4	Grinding Surface Finishing (SG)	500.00	Hr	0.10	50.00
5	Turning Conventional Lathe (TL)	80.00	Hr	0.50	40.00
6	Thread Cutting Conventional Lathe	80.00	Hr	0.30	24.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					168.80

Material Total	33.27
Labor Total	168.80
Subassembly Total	202.07

To Form A Line 6

Line 7 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 7

Line 8 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line		9		on Drive Subsystem Form A				
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 9

Line 10 on Drive Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 10

Line 11 on Drive Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line

12

on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Line	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line		14		on Drive Subsystem Form A				
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
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14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

15

15

Subassembly Total	0.00
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Subassembly Total	0.00
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Exhibit 1					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

15

16

15

Subassembly Total	0.00
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Subassembly Total	0.00
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Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labour		Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1						0.00
2						0.00
3						0.00
4						0.00
5						0.00
6						0.00
7						0.00
8						0.00
9						0.00
10						0.00
11						0.00
12						0.00
13						0.00
14						0.00
15						0.00
					Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line

17

on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Line20on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total0.00

Labor Total0.00

Subassembly Total0.00

To Form A Line20

Line21on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22

Line		23		on Drive Subsystem Form A				
Description: (From Sheet "A")								
Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line		24	on Drive Subsystem Form A					
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line		25	on Drive Subsystem Form A	
------	--	----	---------------------------	--

Item

1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

Subtotal:	0.00
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1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	

Subtotal:	0.00
-----------	------

To Form A Line 25

26

on Drive Subsystem Form A

Item

1
2
3
4
5
6
7
8
9

[illegible]

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

28

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

29

on Drive Subsystem Form A

Material:

Subtotal:	0.00
-----------	------

Manufacturing Process

Subtotal:	0.00
-----------	------

on Drive Subsystem Form A

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14				0.00
15				0.00
Subtotal:				0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Drive Subsystem Form A

Material:

Subtotal:	0.00
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	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 34

on Drive Subsystem Form A

u Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Drive Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

38

on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Labor.					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

38

4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Drive Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line

40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Steering Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Rack And Pinion	X		Rajput Automobiles	1	13,730.00	0.00	13,730.00	0.00	13,730.00
2	Tie Rod		X		2	326.45	48.10	652.90	96.20	749.10
3	UV Joint Assembly		X		1	67.40	4.01	67.40	4.01	71.41
4	Steering Mounting		X		1	402.06	3.69	402.06	3.69	405.75
5	Steering Wheel		X		1	46.84	264.09	46.84	264.09	310.93
6	Rack And Pinion Mounting		X		1	4.50	12.30	4.50	12.30	16.80
7	UV joint Cover		X		1	100.00	0.00	100.00	0.00	100.00
8	Gearbox	X		Engineering Bazaar	1	39,500.00	0.00	39,500.00	0.00	39,500.00
9	HEIM JOINT 10 X 25	X		Bearing and Mills Store	4	247.92	0.00	991.67	0.00	991.67
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

	16.67	16.67
55,495.37	396.96	55,875.66

Total:

55,892.32

Line 1 on Steering Subsystem Form A

Material:

Item	Value
1	10
2	20
3	30
4	40
5	50
6	60
7	70
8	80
9	90
10	100

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 1

Description: Tie Rod

Material:

Item

8					0.00		0.00
9	m10 heim			2	0.00		0.00
10	m10 heim nut			2.00	0.00		0.00
Subtotal:							326.45

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	0.20	m	10.00	2.00
2	Drilling Tapping (DT)	0.10	hr	350.00	35.00
3	Bending (FB)	2.00	per bend	5.00	10.00
4	Drilling (FD)	2.00	per drill	0.50	1.00
5	Welding Arc (WA)	0.01	m	20.00	0.10
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					48.10

Material Total	326.45
Labor Total	48.10
Subassembly	374.55

To Form A Line 2

Line 3 on Steering Subsystem Form A

Description: UV Joint Assembly

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	UV Joint	Mild Steel	0.008	kg/cm3	140.00	1.09	50.00	54.25
2	Conneting Rod	Mild Steel	0.008	kg/cm3	33.93	0.26	50.00	13.15
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								67.40

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.15	m	20.00	3.01
2	Cutting Handsaw (CH)	0.10	m	10.00	1.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					4.01

Material Total	67.40
Labor Total	4.01
Subassembly	71.41

To Form A Line 3

Line 4 on Steering Subsystem Form A								
Description: Steering Mounting								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Pipe	Mild Steel	0.008	kg/cm3	3.81	0.03	50.00	1.48
2	Bush	Mild Steel	0.008	kg/cm3	1.50	0.01	50.00	0.58
3	Needle Bearing			piece	1.00	0.00	400.00	400.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								402.06

Labor:				
	Manufacturing Process	Amount	Unit	Cost (Rs)
1	Cutting Handsaw (CH)	0.05	m	10.00
2	Welding Arc (WA)	0.16	m	20.00
3				0.00
4				0.00
5				0.00
6				0.00
7				0.00
8				0.00
9				0.00
10				0.00
11				0.00
12				0.00
13				0.00
14				0.00
15				0.00

Subtotal: 3.69

Material Total 402.06
Labor Total 3.69
Subassembly 405.75

To Form A Line 4

Line 5 on Steering Subsystem Form A

Description: Steering Wheel

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Pipes	Mild Steel	0.008	kg/cm3	110.09	0.85	50.00	42.66
2	Steel Plates	Mild Steel	0.008	kg/cm3	10.80	0.08	50.00	4.19
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8	m6 hex nut				4.00	0.00		0.00
9	m6 hex bolt				4	0.00		0.00
10						0.00		0.00
Subtotal:								46.84

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.18	m	20.00	3.70
2	Surface Finish Grinding (SG)	0.50	hr	500.00	250.00
3	Cutting Hacksaw (CH)	0.84	m	10.00	8.39
4	Drilling (FD)	4.00	per stroke	0.50	2.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					264.09

Material Total 46.84
Labor Total 264.09
Subassembly 310.93

To Form A Line 5

Line 6 on Steering Subsystem Form A

Material:

Subtotal:	4.50
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Manufacturing Process

Subtotal:	12.30
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To Form A Line 6

Description: UV Joint Cover

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	lether cover	Leather			1.00	0.00	100.00	100.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9					0.00		0.00
10					0.00		0.00
						Subtotal:	100.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	100.00
Labor Total	0.00
Subassembly	100.00

To Form A Line 7

Line 8 on Steering Subsystem Form A

Description: Gearbox

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Gearbox				1.00	0.00	39500.00	39500.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
								Subtotal: 39500.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	39500.00
Labor Total	0.00
Subassembly	39500.00

To Form A Line 8



Line 9		on Steering Subsystem Form A						
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:						
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)	
1					0.00	
2					0.00	
3					0.00	
4					0.00	
5					0.00	
6					0.00	
7					0.00	
8					0.00	
9					0.00	
10					0.00	
11					0.00	
12					0.00	
13					0.00	
14					0.00	
15					0.00	
Subtotal:					0.00	

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 9

Line 10on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 10

Line 11on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labor:		Amount	Unit	Rs/Unit	Cost (Rs)
1	Manufacturing Process				0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

Line	12	on Steering Subsystem Form A
------	----	------------------------------

Description: (From Sheet "A")

Material:

Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 12

Line 13 on Steering Subsystem Form A									
Description: (From Sheet "A")									
Item	Material:								
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)	
	1					0.00		0.00	
	2					0.00		0.00	
	3					0.00		0.00	
	4					0.00		0.00	
	5					0.00		0.00	
	6					0.00		0.00	
	7					0.00		0.00	
	8					0.00		0.00	
	9					0.00		0.00	
10					0.00		0.00		
							Subtotal:	0.00	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 13

Line

14

on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
----------------	------

To Form A Line

14

Labor Total	0.00
Subassembly	0.00

Line 15 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line

15

Line 16 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 16

Line 17 on Steering Subsystem Form A
Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

--

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 17

Line 18 on Steering Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
								Subtotal:
								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 18

Line 19 on Steering Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
						Subtotal:	0.00	

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 19

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 21

Line 22 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 22

Line		23		on Steering Subsystem Form A				
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13				0.00
14				0.00
15				0.00
Subtotal:				0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 23

Line 24 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 24

Line 25 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line

25

Line	26	on Steering Subsystem Form A
------	----	------------------------------

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 26

Line 27 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 27

Line 28 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

28

Labor Total	0.00
Subassembly	0.00

Line 29 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

29

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

Line 30 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 30

Line 31 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 31

Line 32 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 32

Line

33

on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item

Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 33

Line		34		on Steering Subsystem Form A			
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Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line

34

Line 35

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 35

Line 36 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 36

Line 37 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

37

Labor Total	0.00
Subassembly	0.00

Line 38 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

38

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

Line 39 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

To Form A Line 39

Line 40 on Steering Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly	0.00

Suspension Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Upper A-Arms		X		2	180.68	179.35	361.36	358.70	720.06
2	Lower A-Arms		X		2	180.23	319.45	360.45	638.90	999.35
3	H-Arms		X		2	215.24	290.40	430.47	580.80	1,011.27
4	FOX Float 3	X		MyPitCrew India	2	43,533.14	9.40	87,066.29	18.80	87,085.09
5	FOX Float 3 EVOL	X		MyPitCrew India	2	58,893.14	9.40	117,786.29	18.80	117,805.09
6	Camber Link		X		2	175.33	29.85	350.65	59.70	410.35
7	Front Knuckle		X		2	39.58	184.80	79.15	369.60	448.75
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

	16.67	16.67
206,434.66	2,061.97	208,479.96

Total:

208,496.63

Line 1 on Suspension Subsystem Form A

Description: Upper A arms

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Upper A arm	Mild Steel	0.008	kg	108.00	0.86	50.00	43.20
2	Mounting	Mild Steel	0.008	kg	6.20	0.05	50.00	2.48
3	Ball Joint				1.00	0.00	135.00	135.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	180.68

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Drilling(MOUNTING PLATES)(FD)	4.00	Nos	0.50	2.00
2	Cutting(MOUNTING PLATES)(CH)	1.01	m	10.00	10.10
3	Grinding(MOUNTING PLATES)(SG)	0.27	Hr	500.00	135.00
4	Drilling Tapering (DT)	0.08	Hr	350.00	29.05
5	Welding Arc (WA)	0.16	m	20.00	3.20
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	179.35

Material Total	180.68
Labor Total	179.35
Subassembly Total	360.03

To Form A Line 1

Line 2 on Suspension Subsystem Form A

Description: Lower A- Arms

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Lower A arms	Mild Steel	0.008	kg/cm3	110.00	0.85	50.00	42.63
2	Mounting	Mild Steel	0.008	kg	6.50	0.05	50.00	2.60
3	Ball Joint			piece	1.00	0.00	135.00	135.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							180.23

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Drilling(MOUNTING PLATES)(FD)	4.00	Nos	0.50	2.00
2	Cutting(MOUNTING PLATES)(CH)	2.02	m	10.00	20.20
3	Grinding(MOUNTING PLATES)(SG)	0.53	Hr	500.00	265.00
4	Drilling Tapering (DT)	0.08	Hr	350.00	29.05
5	Welding Arc (WA)	0.16	m	20.00	3.20
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					319.45

Material Total	180.23
Labor Total	319.45
Subassembly Total	499.68

To Form A Line 2

Line 3 on Suspension Subsystem Form A

Description: H Arms

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	H Arms	Mild Steel	0.008	kg/cm3	200.56	1.55	50.00	77.72
2	Arms mountin	Mild Steel	0.008	kg/cm3	6.50	0.05	50.00	2.52
3	Ball Joint			piece	1.00	0.00	135.00	135.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								215.24

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Drilling(MOUNTING PLATES)(FD)	4.00	Nos	0.50	2.00
2	Cutting(MOUNTING PLATES)(CH)	2.02	m	10.00	20.20
3	Grinding(MOUNTING PLATES)(SG)	0.53	Hr	500.00	265.00
4	Welding Arc (WA)	0.16	m	20.00	3.20

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					290.40

Material Total	215.24
Labor Total	290.40
Subassembly Total	505.64

To Form A Line

3

Line

4

on Suspension Subsystem Form A

Description: FOX Dampers

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	K Float 3 Dampers				1.00	0.00	43520.00	43520.00
2	Mounting	Mild Steel	0.008	kg/cm3	33.92	0.26	50.00	13.14
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								43533.14

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	0.42	m	10.00	4.20
2	Drilling (FD)	4.00	per drill	0.50	2.00
3	Welding Arc (WA)	0.16	m	20.00	3.20
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Subtotal:	9.40
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Material Total	43533.14
Labor Total	9.40
Subassembly Total	43542.54

To Form A Line 4

Line 5 on Suspension Subsystem Form A

Description: FOX Dampers EVOL
Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	DX Float 3 Evol R				1.00	0.00	58880.00	58880.00
2	Mounting	Mild Steel	0.008	kg/cm3	33.92	0.26	50.00	13.14
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								58893.14

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	0.42	m	10.00	4.20
2	Drilling (FD)	4.00	per drill	0.50	2.00
3	Welding Arc (WA)	0.16	m	20.00	3.20
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					9.40

Material Total	58893.14
Labor Total	9.40
Subassembly Total	58902.54

To Form A Line 5

Line 6 on Suspension Subsystem Form A

Line 6 on Suspension Subsystem Form A

Material:

Subtotal:	175.33
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Subtotal:	29.85
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To Form A Line

6

7

Description: Knuckle

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Knuckle	Mild Steel	0.008	Kg/cm3	102.13	0.79	50.00	39.58
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9					0.00		0.00
10					0.00		0.00
						Subtotal:	39.58

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Welding Arc (WA)	0.50	m	20.00	10.00
2	Cutting Handsaw (CH)	0.48	m	10.00	4.80
3	Drilling Vertical (DV)	0.20	Hr	200.00	40.00
4	Grinding Surface Finishing (SG)	0.10	Hr	500.00	50.00
5	Turning Conventional Lathe (TL)	0.50	Hr	80.00	40.00
6	Thread Cutting Conventional Lathe `	0.50	Hr	80.00	40.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	184.80

Material Total	39.58
Labor Total	184.80
Subassembly Total	224.38

To Form A Line 7

Line 8 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line 9 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 9

Line 10 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 10

Line 11 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labor.	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

15

Description: (From Sheet "A")

Material:

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

16

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line 17 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Suspension Subsystem Form A									
Description: (From Sheet "A")									
Material:									
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)	
1						0.00		0.00	
2						0.00		0.00	
3						0.00		0.00	
4						0.00		0.00	
5						0.00		0.00	
6						0.00		0.00	
7						0.00		0.00	
8						0.00		0.00	
9						0.00		0.00	
10						0.00		0.00	
								Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Line20on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line20

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line21on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22

Line 23 on Suspension Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Suspension Subsystem Form A

Description: (From Sheet "A")
Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Suspension Subsystem Form A

Line 25 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

25

Line

26

on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
----------------	------

28

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

29

Description: (From Sheet "A")

Material:

Labor					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

29

30

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
				Subtotal:				0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Suspension Subsystem Form A

Line 34 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Sl. No.	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

34

Line

35

on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

38

Description: (From Sheet "A")

Item

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

38

39

Description: (From Sheet "A")

Item

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Suspension Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Frame Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Roll Cage		X		1	1,797.29	219.20	1,797.29	219.20	2,016.49
2	Seat		X		1	2,967.73	500.00	2,967.73	500.00	3,467.73
3	Firewall		X		1	223.78	5.00	223.78	5.00	228.78
4						0.00	0.00	0.00	0.00	0.00
5						0.00	0.00	0.00	0.00	0.00
6						0.00	0.00	0.00	0.00	0.00
7						0.00	0.00	0.00	0.00	0.00
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15							0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

15

Subsystem Assy Cost

Totals

	25.00	25.00
4,988.80	749.20	5,713.00

Total:

5,738.00

Line	1	on Frame Subsystem Form A
Description:	Roll Cage	

Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
Primary Members	Mild Steel	0.008	kg/cm3	3790.33	29.38	50.00	1468.75
Secondary Members	Mild Steel	0.008	kg/cm3	847.84	6.57	50.00	328.54
					0.00		0.00
					0.00		0.00
					0.00		0.00
					0.00		0.00
					0.00		0.00
					0.00		0.00
					0.00		0.00
					0.00		0.00
						Subtotal:	1797.29

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	3.98	m	10.00	39.80
3	Welding MIG (WM)	3.98	m	30.00	119.40
4	Bending (FB)	12.00	per bend	5.00	60.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	219.20

Material Total	1797.29
Labor Total	219.20
Subassembly Total	2016.49

Line	2	on Frame Subsystem Form A
Description:	Seat	

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Base	Mild Steel	0.008	kg/cm3	120.60	0.93	50.00	46.73
2	Fibre Sheet	Glass Fibre, Resin, Hardner		piece	1.00	0.00	2321.00	2321.00
3	Seat Cover	Rexine		piece	1.00	0.00	600.00	600.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	2967.73

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Special Process (SF)	1.00	piece	500.00	500.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	500.00

Material Total	2967.73
Labor Total	500.00
Subassembly Total	3467.73

To Form A Line 2

Line 3 on Frame Subsystem Form A

Description: Firewall

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Fire wall Panel	Mild steel	0.008	kg/cm3	562.50	4.36	50.00	217.97
2	Mounting	Mild steel	0.008	kg/cm3	15.00	0.12	50.00	5.81
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	223.78

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Drilling	10.00	piece	0.50	5.00
2					0.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	5.00

Material Total	223.78
Labor Total	5.00
Subassembly Total	228.78

To Form A Line 3

Line		4	on Frame Subsystem Form A					
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 5 on Frame Subsystem Form A

Line
Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 6 on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 6

Line 7 on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 7

Line 8 on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line 9		on Frame Subsystem Form A						
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 9

Line 10 on Frame Subsystem Form A

Material:

Labor:

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 10

Line	11	on Frame Subsystem Form A
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Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

on Frame Subsystem Form A								
Item	Line	12						
	Description:	(From Sheet "A")						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
8					0.00		0.00	
9					0.00		0.00	
10					0.00		0.00	
						Subtotal:		0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line		13		on Frame Subsystem Form A				
Item	Description:		(From Sheet "A")					
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
8					0.00		0.00	
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
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Labor Total	0.00
Subassembly Total	0.00

Material:

Labor:

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Subassembly Total	0.00
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Material:

Item No	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line	17	on Frame Subsystem Form A
Description:	(From Sheet "A")	

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Frame Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:								
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)			
1					0.00			
2					0.00			
3					0.00			
4					0.00			
5					0.00			
6					0.00			
7					0.00			
8					0.00			
9					0.00			
10					0.00			

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line		19		on Frame Subsystem Form A				
Description:		(From Sheet "A")						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line	22	Material Total	0.00
		Labor Total	0.00
		Subassembly Total	0.00

Line

23

on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Frame Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
						Subtotal:		0.00

Labor:

Manufacturing Process		Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Frame Subsystem Form A

Material:

Material:

Subtotal:	0.00
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Manufacturing Process

Subtotal:	0.00
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To Form A Line 25

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Frame Subsystem Form A

Description: (From Sheet "A")

Material:

Sl. No.	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
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28

Subassembly Total	0.00
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29

(From Sheet "A")

Part Name

Subtotal:	0.00
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Manufa

Subtotal:	0.00
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Labor Total	0.00
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29

30

(From Sheet "A")

Part Nam

	0.00
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4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Frame Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Frame Subsystem Form A

Line	34	on Frame Subsystem Form A		
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Material:

Material:

Subtotal:	0.00
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Manufacturing Process

Subtotal:	0.00
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To Form A Line 34

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line	36	on Frame Subsystem Form A
Description:	(From Sheet "A")	
Material:		

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
10					0.00		0.00	
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

Subassembly Total	0.00
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38

(From Sheet "A")

Part Name

Subtotal:	0.00
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[illegible]

Subtotal:	0.00
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Labor Total	0.00
-------------	------

38

39

(From Sheet "A")

Part Name

	0.00
--	------

4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Frame Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line

40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Body Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	DashBoard		X		1	19.11	5.20	19.11	5.20	24.31
2	Floor Panels		X		1	285.22	27.00	285.22	27.00	312.22
3	Body Panels		X		1	352.29	47.00	352.29	47.00	399.29
4						0.00	0.00	0.00	0.00	0.00
5						0.00	0.00	0.00	0.00	0.00
6						0.00	0.00	0.00	0.00	0.00
7						0.00	0.00	0.00	0.00	0.00
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

	16.67	16.67
656.62	95.87	735.82

Total:

752.48

Line		on Body Subsystem Form A												
Description:		Dashboard												
Material:														
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)						
1	Dashboard m	Mild steel	0.008	kg/cm3	18.00	0.14	50.00	6.98						
2	Dashboard	Aluminium sheet	0.003	kg/cm3	15.00	0.04	250.00	10.12						
3	Kill Switch Mo	Mild steel	0.008	kg/cm3	5.20	0.04	50.00	2.02						
4						0.00		0.00						
5						0.00		0.00						
6						0.00		0.00						
7						0.00		0.00						
8						0.00		0.00						
9						0.00		0.00						
10						0.00		0.00						
							Subtotal:	19.11						
Labor:														
	Manufacturing Process		Amount		Unit		Rs/Unit	Cost (Rs)						
1	Drilling (FD)		8.00		per drill		0.50	4.00						
2	Welding Arc (WA)		0.06		m		20.00	1.20						
3								0.00						
4								0.00						
5								0.00						
6								0.00						
7								0.00						
8								0.00						
9								0.00						
10								0.00						
11								0.00						
12								0.00						
13								0.00						
14								0.00						
15								0.00						
							Subtotal:	5.20						
							Material Total	19.11						
							Labor Total	5.20						
							Subassembly Total	24.31						

Material Total	19.11
Labor Total	5.20
Subassembly Total	24.31

Item	Line 2 on Body Subsystem Form A							
	Description: Floor Panels							
	Material: Aluminium							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Aluminium SH	Aluminium	0.003	kg/cm3	422.70	1.14	250.00	285.22
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	285.22

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Driling	8.00	per drill	0.50	4.00
2	Cutting Hacksaw (CH)	2.30	m	10.00	23.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					27.00

Material Total	285.22
Labor Total	27.00
Subassembly Total	312.22

To Form A Line 2

Line 3 on Body Subsystem Form A

Description: Body Panels

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Fibre Glass Pa	Fibre Glass		piece	1.00	0.00	307.00	307.00
2	Mountings	Mild Steel	0.008	kg/cm3	96.00	0.74	50.00	37.20
3	Kill Switch Pla	ACP Sheet	0.003	kg/cm3	9.00	0.02	250.00	6.07
3	Kill Switch Mo	Mild steel	0.008	kg/cm3	5.20	0.04	50.00	2.02
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								352.29

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	1.50	m	10.00	15.00
2	Drilling (FD)	64.00	piece	0.50	32.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					47.00

Material Total	352.29
Labor Total	47.00
Subassembly Total	399.29

To Form A Line 3

Line 4 on Body Subsystem Form A

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 5

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 5

Line	6	on Body Subsystem Form A
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Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 6

Item	Line	7 on Body Subsystem Form A						
	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1					0.00		0.00	
2					0.00		0.00	
3					0.00		0.00	
4					0.00		0.00	
5					0.00		0.00	
6					0.00		0.00	
7					0.00		0.00	
8					0.00		0.00	

9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:								
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)			
1					0.00			
2					0.00			
3					0.00			
4					0.00			
5					0.00			
6					0.00			
7					0.00			
8					0.00			
9					0.00			
10					0.00			
11					0.00			
12					0.00			
13					0.00			
14					0.00			
15					0.00			
							Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 7

Line 8 on Body Subsystem Form A								
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line 9		on Body Subsystem Form A						
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 9

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 10 on Body Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 10

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 11 on Body Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line	12	on Body Subsystem Form A
------	----	--------------------------

Description: (From Sheet "A")

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

14

Labor Total	0.00
Subassembly Total	0.00

Line 15 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

15

Line 16 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

16

Line	17	on Body Subsystem Form A
------	----	--------------------------

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Line

20

on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
	Subtotal:							0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
	Subtotal:				0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

20

Line

21

on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item

	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line21

Line22on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22

Line		23		on Body Subsystem Form A				
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Body Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Body Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 25

Line 26 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

28

Labor Total	0.00
Subassembly Total	0.00

Line 29 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

29

Line 30 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Body Subsystem Form A

Line 32		on Body Subsystem Form A						
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 34

Line 35 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Body Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Body Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Brakes Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Calipers	X		Engineering Bazaar	1	5,601.40	5.50	5,601.40	5.50	5,606.90
2	Master Cylinders	X		Real Automobile	1	1,523.00	0.00	1,523.00	0.00	1,523.00
3	Brake Pedal Assembly		X		1	5.96	24.60	5.96	24.60	30.56
4	Master Cylinder Mounting		X		1	11.78	22.93	11.78	22.93	34.70
5	Brake Fluid	X		Mangal Enterprises	1	200.00	0.00	200.00	0.00	200.00
6	T joint	X		Rajput Autocorp	1	543.00	0.00	543.00	0.00	543.00
7	Brake Line	X		Engineering Bazaar	1	3,385.00	0.00	3,385.00	0.00	3,385.00
8	Brake Disc	X		Rajput Autocorp	1	2,350.00	0.00	2,350.00	0.00	2,350.00
9	Fluid Reservoir	X		Real Automobile	1	0.00	0.00	0.00	0.00	0.00
10	BANJO BOLT	X		Bearing and Mills Store	6	78.23	0.00	469.40	0.00	469.40
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

14,089.53

16.67

16.67

14,142.56

Total:

14,159.23

Brakes Subsystem Form B

Item	Line	1		on Brake Subsystem Form A					
	Description:	Calipers							
	Material:								
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)	
	1	Calipers Vespa		Piece	2.00	0.00	1300.00	2600.00	
	2	Calipers Brembo		Piece	1.00	0.00	3000.00	3000.00	
	3	Caliper Mounting	Mild Steel	0.008	kg/cm3	3.60	0.03	50.00	1.40
	4					0.00		0.00	
	5					0.00		0.00	
	6					0.00		0.00	
7					0.00		0.00		
8					0.00		0.00		
9					0.00		0.00		
10					0.00		0.00		
							Subtotal:	5601.40	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	0.30	m	10.00	3.00
2	Drilling (DF)	5.00	piece	0.50	2.50
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	5.50

Material Total	5601.40
Labor Total	5.50
Subassembly Total	5606.90

To Form A Line 1

Item	Line	2on Brake Subsystem Form A						
	Description:	Master Cylinders						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Master Cylinder			Piece	1.00	0.00	750.00	750.00
2	Reservoir			Piece	1.00	0.00	100.00	100.00
3	Reservoir Cap			Piece	1.00	0.00	100.00	100.00
4	Banjo Bolt			Piece	3.00	0.00	50.00	150.00
5	Copper Washer			Piece	6.00	0.00	10.00	60.00
6	Brake Pressure Switch			Piece	1.00	0.00	283.00	283.00
7	Teflon Tape			Piece	2.00	0.00	40.00	80.00

8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	1523.00

Labor:								
	Manufacturing Process		Amount		Unit		Rs/Unit	Cost (Rs)
1								0.00
2								0.00
3								0.00
4								0.00
5								0.00
6								0.00
7								0.00
8								0.00
9								0.00
10								0.00
11								0.00
12								0.00
13								0.00
14								0.00
15								0.00
							Subtotal:	0.00
							Material Total	1523.00
							Labor Total	0.00
							Subassembly Total	1523.00

To Form A Line 2

Line 3 on Brake Subsystem Form A

Description: Brake Pedal Assembly								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Brake Pedal	Mild Steel	0.008	kg/cm3	15.38	0.12	50.00	5.96
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7	m10 nut				1.00	0.00		0.00
8	m8 nut				4.00	0.00		0.00
9	m10 bolt				1	0.00		0.00
10	m8 bolt				4.00	0.00		0.00
							Subtotal:	5.96

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Drilling (FD)	8.00	per drill	0.50	4.00
2	Cutting Hacksaw (CH)	0.60	m	10.00	6.00
3	Surface Finish Grinding (SG)	0.02	Hr	500.00	8.00
4	Arc Welding (WA)	0.33	m	20.00	6.60

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					24.60

Material Total	5.96
Labor Total	24.60
Subassembly Total	30.56

To Form A Line

3

Line 4 on Brake Subsystem Form A								
Item	Description: Master Cylinder Mounting							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Mounting	Mild Steel	0.008	kg/cm3	30.39	0.24	50.00	11.78
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9	m8 nut				2	0.00		0.00
10	m8 bolt				2.00	0.00		0.00
Subtotal:								11.78

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Cutting Hacksaw (CH)	1.01	m	10.00	10.10
2	Surface Finish Grinding (SG)	0.02	Hr	500.00	8.00
3	Arc Welding (WA)	0.19	m	20.00	3.83
4	Drilling (FD)	2.00	per drill	0.50	1.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Subtotal:	22.93
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Material Total	11.78
Labor Total	22.93
Subassembly Total	34.70

To Form A Line 4

Line 5 on Brake Subsystem Form A

Line 5 on Brake Subsystem Form A								
Description: Brake Fluid								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Dot 3 Brake Fluid				4.00	0.00	50.00	200.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								200.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	200.00
Labor Total	0.00
Subassembly Total	200.00

To Form A Line 5

Line 6 on Brake Subsystem Form A

Line	6	on Brake Subsystem Form A
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Item	Description: T joint							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	T Joint				1.00	0.00	180.00	180.00
2	Brake Presure Switch			Piece	1.00	0.00	283.00	283.00
3	Teflon Tape			Piece	2.00	0.00	40.00	80.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	543.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	543.00
Labor Total	0.00
Subassembly Total	543.00

To Form A Line 6

Line 7 on Brake Subsystem Form A								
Item	Description: Brake Line							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Brake Line	Stainless Steel Braided		70 inch	1.00	0.00	1200.00	1200.00
2	Brake Line	Stainless Steel Braided		10 inch	1.00	0.00	525.00	525.00
3	Brake Line	Stainless Steel Braided		20 inch	1.00	0.00	650.00	650.00
4	Brake Line	Stainless Steel Braided		44 inch	1.00	0.00	800.00	800.00
5	Copper washers	copper		Piece	6.00	0.00	10.00	60.00
6	Benjo bolt			piece	3.00	0.00	50.00	150.00
7						0.00		0.00
8						0.00		0.00

9						0.00		0.00
10						0.00		0.00
							Subtotal:	3385.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	3385.00
Labor Total	0.00
Subassembly Total	3385.00

To Form A Line 7

Line		8		on Brake Subsystem Form A				
Item	Description:		Brake Disc					
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1	190 MM Brake Disc		Piece	1.00	0.00	1100.00	1100.00
	2	165 MM Brake Disc		Piece	2.00	0.00	625.00	1250.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	2350.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	2350.00
Labor Total	0.00
Subassembly Total	2350.00

To Form A Line 8



Line 9		on Brake Subsystem Form A						
Description: Fluid Reservoir								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1	Reservoir Body				0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

9

Item	Line	10 on Brake Subsystem Form A						
	Description:	(From Sheet "A")						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

10

Item	Line	11 on Brake Subsystem Form A						
	Description:	(From Sheet "A")						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line	12	on Brake Subsystem Form A
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Description: (From Sheet "A")

Material:

Item	Material:		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Item	Line	13on Brake Subsystem Form A						
	Description:	(From Sheet "A")						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Brake Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
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14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line	17	on Brake Subsystem Form A
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17

on Brake Subsystem Form A

Description: (From Sheet "A")

(From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Brake Subsystem Form A

Item	Description: (From Sheet "A")		Material:					
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Brake Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Material:

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Manufacturing Process

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

20

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Brake Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22



Line 23 on Brake Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Brake Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Brake Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 25

Line 26 on Brake Subsystem Form A								
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line		27		on Brake Subsystem Form A				
Item	Description:	(From Sheet "A")						
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Brake Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

28

Labor Total	0.00
Subassembly Total	0.00

Line 29 on Brake Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

29

Line 30 on Brake Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Brake Subsystem Form A								
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Brake Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Brake Subsystem Form A

Item	Line 33 Description: (From Sheet "A")		on Brake Subsystem Form A					
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Brake Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 34

Line 35 on Brake Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line		36		on Brake Subsystem Form A				
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Brake Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Brake Subsystem Form A								
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Safety Equipment Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Drake Fire extinguisher Mounting	X		Engineering Bazaar	1	6,962.00	0.00	6,962.00	0.00	6,962.00
2						0.00	0.00	0.00	0.00	0.00
3						0.00	0.00	0.00	0.00	0.00
4						0.00	0.00	0.00	0.00	0.00
5						0.00	0.00	0.00	0.00	0.00
6						0.00	0.00	0.00	0.00	0.00
7						0.00	0.00	0.00	0.00	0.00
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

5

Subsystem Assy Cost

Totals

	8.33	8.33
6,962.00	8.33	6,962.00

Total:

6,970.33

Line 1

Description: Drake Fire Extinguisher Mounting

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Drake Mounting			Piece	1.00	0.00	6962.00	6962.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	6962.00

Labor:

Item	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	6962.00
Labor Total	0.00
Subassembly Total	6962.00

To Form A Line
1

Material Total	6962.00
Labor Total	0.00
Subassembly Total	6962.00

on Safety Subsystem Form A								
Item	Line 2		Description: (From Sheet "A")					
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:								
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)			
1					0.00			
2					0.00			
3					0.00			
4					0.00			
5					0.00			
6					0.00			
7					0.00			
8					0.00			
9					0.00			
10					0.00			
11					0.00			
12					0.00			
13					0.00			
14					0.00			
15					0.00			
					Subtotal:		0.00	
					Material Total		0.00	
					Labor Total		0.00	
					Subassembly Total		0.00	

Line 3 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 3

Line 4 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 5

5	Description: (From Sheet "A")	
	Material:	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 5

Line 6 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 6

Line 7 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 7

Line		8		on Safety Subsystem Form A				
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line		9	on Safety Subsystem Form A					
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:								
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)			
1					0.00			
2					0.00			
3					0.00			
4					0.00			
5					0.00			
6					0.00			
7					0.00			
8					0.00			
9					0.00			
10					0.00			
11					0.00			
12					0.00			
13					0.00			
14					0.00			
15					0.00			
Subtotal:					0.00			

To Form A Line

9

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line

10

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

10

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line

11

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

	Labor:				
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line

12

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Safety Subsystem Form A

Description: (From Sheet "A")
Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

15

Description: (From Sheet "A")

Material:

	Labor:				
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

16

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00

3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line 17 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Line 20 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total		0.00
Labor Total		0.00
Subassembly Total		0.00

To Form A Line 20

Line 21 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22

Line		23		on Safety Subsystem Form A				
item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Safety Subsystem Form A

Material:

Subtotal:	0.00
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	Manufacturing Process
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Subtotal:	0.00
-----------	------

To Form A Line 25

Description: (From Sheet "A")

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

28

Labor Total	0.00
Subassembly Total	0.00

Line

29

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

29

Line

30

on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Safety Subsystem Form A

Line 33 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Safety Subsystem Form A

Line 34 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 34

Line 35 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Safety Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Safety Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
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37

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

38

Description: (From Sheet "A")

Material:

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Labor:

39

Description: (From Sheet "A")

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name							
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Safety Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Electrical Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	Low and High voltage harness	X		Eifer India	1	5,900.00	0.00	5,900.00	0.00	5,900.00
2	Front and Reverse Switch	X		Eifer India	1	1,770.00	0.00	1,770.00	0.00	1,770.00
3	High Brake Switch	X		Eifer India	1	1,417.94	0.00	1,417.94	0.00	1,417.94
4	Main HV Contactor	X		Eifer India	1	4,130.00	0.00	4,130.00	0.00	4,130.00
5	Ready to Drive Sound		X		1	170.00	0.00	170.00	0.00	170.00
6	TSAL		X		1	89.00	19.70	89.00	19.70	108.70
7	Driver Display	X		Eifer India	1	2,360.00	0.00	2,360.00	0.00	2,360.00
8	DC-DC Converter	X			1	800.00	0.00	800.00	0.00	800.00
9	Fuse Box	X			1	321.94	0.00	321.94	0.00	321.94
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

15

Subsystem Assy Cost

Totals

	25.00	25.00
16,958.88	44.70	16,978.58

Total:

17,003.58

Line	1	on Electrical Subsystem Form A
Description:	Low and High voltage harness	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 1

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	F-N-R Switch			Piece	1.00	0.00	1770.00	1770.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	1770.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	1770.00
Labor Total	0.00
Subassembly Total	1770.00

To Form A Line 2

Line 3 on Electrical Subsystem Form A

Item	Description: High Brake Switch							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	High Brake Switch			Piece	1.00	0.00	1416.00	1416.00
2	Brake Switch Mounting	Mild steel	0.008	Kg/cm3	5.00	0.04	50.00	1.94
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	1417.94

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	1417.94
Labor Total	0.00
Subassembly Total	1417.94

To Form A Line 3

Line 4 on Electrical Subsystem Form A								
Description:		Main HV Contactor						
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	in HV Contractor			Piece	1.00	0.00	4130.00	4130.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								4130.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

Subtotal:	0.00
-----------	------

Material Total	4130.00
Labor Total	0.00
Subassembly Total	4130.00

To Form A Line 4

Line 5 on Electrical Subsystem Form A

Description: Ready to drive Sound

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Arduino NANO			Piece	1.00	0.00	140.00	140.00
2	DSFET Transistor			Piece	1.00	0.00	30.00	30.00
3				Piece	1.00	0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								170.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	170.00
Labor Total	0.00
Subassembly Total	170.00

To Form A Line 5

Line 6 on Electrical Subsystem Form A

Item	Description: TSAL							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	Bulb Holder			Piece	1.00	0.00	30.00	30.00
2	OSFET Resistor			Piece	1.00	0.00	30.00	30.00
3	Capicitor			Piece	1.00	0.00	3.00	3.00
4	Timer IC			Piece	1.00	0.00	20.00	20.00
5	Resistor			Piece	3.00	0.00	2.00	6.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								89.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1	Wire Cutting (WC)	1.00	Unit	6.00	6.00
2	Wire Stripping (WS)	0.20	Unit	6.00	1.20
3	Soildering (SO)	0.50	Unit	25.00	12.50
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					19.70

Material Total	89.00
Labor Total	19.70
Subassembly Total	108.70

To Form A Line 6

Line 7 on Electrical Subsystem Form A								
Item	Description: Driver Display							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1	CD Driver Display			Piece	1.00	0.00	2360.00	2360.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9						0.00		0.00
10						0.00		0.00
							Subtotal:	2360.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	2360.00
Labor Total	0.00
Subassembly Total	2360.00

To Form A Line 7

Line 8			on Electrical Subsystem Form A					
Item	Description: DC-DC Converter							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1	C-DC Converter		Piece	1.00	0.00	800.00	800.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	800.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	800.00
Labor Total	0.00
Subassembly Total	800.00

To Form A Line 8



Line		9		on Electrical Subsystem Form A					
Item	Description: Fuse Box								
	Material:								
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)	
	1	Fuse Box		Piece	1.00	0.00	320.00	320.00	
	2	se Box Mounti	Mild Steel	0.008	Kg/cm3	5.00	0.04	50.00	1.94
	3					0.00		0.00	
	4					0.00		0.00	
	5					0.00		0.00	
	6					0.00		0.00	
	7					0.00		0.00	
	8					0.00		0.00	
9					0.00		0.00		
10					0.00		0.00		
							Subtotal:	321.94	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 9

Material Total	321.94
Labor Total	0.00
Subassembly Total	321.94

Line 10 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 10

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 11 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1					0.00		0.00
2					0.00		0.00
3					0.00		0.00
4					0.00		0.00
5					0.00		0.00
6					0.00		0.00
7					0.00		0.00
8					0.00		0.00
9					0.00		0.00
10					0.00		0.00
						Subtotal:	0.00

Labor:

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line 12 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 12

Line 13 on Electrical Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 13

Line 14 on Electrical Subsystem Form A

Description: (From Sheet "A")
Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

15

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

16

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00

3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line 17 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 17

Line 18 on Electrical Subsystem Form A

Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 18

Line 19 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 19

Line20on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total

Labor Total

Subassembly Total

To Form A Line

20

Line21on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 21

Line 22 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 22

Line 23 on Electrical Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 23

Line 24 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 24

Line 25 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 25

Line 26 on Electrical Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 27

Line 28 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

28

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

29

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

29

30

Material:

Item	Material		Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material						
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Electrical Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 31

Line 32 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 32

Line 33 on Electrical Subsystem Form A

Line		33		on Electrical Subsystem Form A				
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 33

Line 34 on Electrical Subsystem Form A

Line 34 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 34

Line 35 on Electrical Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Electrical Subsystem Form A

<div> <div>Line 37</div> <div>Description: (From Sheet "A")</div> <div>Material:</div> </div>								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

To Form A Line

37

Labor Total	0.00
Subassembly Total	0.00

Line

38

on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line

38

Line

39

on Electrical Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Electrical Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line 40

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Fasteners Subsystem Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	HEXA BOLT 10 X 36 + NUTS	X		Bearing and Mills Store	34	16.37		556.58		556.58
2	ALLEN BOLT 10 X 36 + NUTS	X		Bearing and Mills Store	9	19.67		177.03		177.03
3	HEXA BOLT 08 X 76 + NUTS	X		Bearing and Mills Store	2	27.79		55.58		55.58
4	ALLEN BOLT 08 X 76 + NUTS	X		Bearing and Mills Store	3	34.98		104.94		104.94
5	HEXA BOLT 08 X 36 + NUTS	X		Bearing and Mills Store	25	11.74		293.50		293.50
6	HEXA BOLT 08 X 25 + NUTS	X		Bearing and Mills Store	28	7.72		216.16		216.16
7	ALLEN BOLT 08 X 25 + NUTS	X		Bearing and Mills Store	4	9.77		39.08		39.08
8	HEXA BOLT 06 X 25 + NUTS	X		Bearing and Mills Store	6	6.50		39.00		39.00
9	HEXA BOLT 05 X 12 + NUTS	X		Bearing and Mills Store	2	1.73		3.46		3.46
10	ALLEN BOLT 04 X 25 + NUTS	X		Bearing and Mills Store	73	6.81		497.13		497.13
11								0.00		0.00
12								0.00		0.00
13								0.00		0.00
14								0.00		0.00
15								0.00		0.00
16								0.00		0.00
17								0.00		0.00
18								0.00		0.00
19								0.00		0.00
20								0.00		0.00
21								0.00		0.00
22								0.00		0.00
23								0.00		0.00
24								0.00		0.00
25								0.00		0.00
26								0.00		0.00
27								0.00		0.00
28								0.00		0.00
29								0.00		0.00
30								0.00		0.00
31								0.00		0.00
32								0.00		0.00
33								0.00		0.00
34								0.00		0.00
35								0.00		0.00
36								0.00		0.00
37								0.00		0.00
38								0.00		0.00
39								0.00		0.00
40								0.00		0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

	16.67	16.67
1,982.46	16.67	1,982.46

Total:

1,999.13

Miscellaneous Items Form A

Item	Part Name	Purchased	Fabricated	Vendor	Qty	Material Cost	Labor Cost	Extended Material Cost	Labor Cost	Extended Total
1	GI wire	X		Jyoti Traders	1	30.00	0.00	30.00	0.00	30.00
2	Teflon Tape	X		Jyoti Traders	2	40.00	0.00	80.00	0.00	80.00
3	Ziptie	X		Jyoti Traders	1	30.00	0.00	30.00	0.00	30.00
4	Duct Tape	X		Jyoti Traders	2	100.00	0.00	200.00	0.00	200.00
5						0.00	0.00	0.00	0.00	0.00
6						0.00	0.00	0.00	0.00	0.00
7						0.00	0.00	0.00	0.00	0.00
8						0.00	0.00	0.00	0.00	0.00
9						0.00	0.00	0.00	0.00	0.00
10						0.00	0.00	0.00	0.00	0.00
11						0.00	0.00	0.00	0.00	0.00
12						0.00	0.00	0.00	0.00	0.00
13						0.00	0.00	0.00	0.00	0.00
14						0.00	0.00	0.00	0.00	0.00
15						0.00	0.00	0.00	0.00	0.00
16						0.00	0.00	0.00	0.00	0.00
17						0.00	0.00	0.00	0.00	0.00
18						0.00	0.00	0.00	0.00	0.00
19						0.00	0.00	0.00	0.00	0.00
20						0.00	0.00	0.00	0.00	0.00
21						0.00	0.00	0.00	0.00	0.00
22						0.00	0.00	0.00	0.00	0.00
23						0.00	0.00	0.00	0.00	0.00
24						0.00	0.00	0.00	0.00	0.00
25						0.00	0.00	0.00	0.00	0.00
26						0.00	0.00	0.00	0.00	0.00
27						0.00	0.00	0.00	0.00	0.00
28						0.00	0.00	0.00	0.00	0.00
29						0.00	0.00	0.00	0.00	0.00
30						0.00	0.00	0.00	0.00	0.00
31						0.00	0.00	0.00	0.00	0.00
32						0.00	0.00	0.00	0.00	0.00
33						0.00	0.00	0.00	0.00	0.00
34						0.00	0.00	0.00	0.00	0.00
35						0.00	0.00	0.00	0.00	0.00
36						0.00	0.00	0.00	0.00	0.00
37						0.00	0.00	0.00	0.00	0.00
38						0.00	0.00	0.00	0.00	0.00
39						0.00	0.00	0.00	0.00	0.00
40						0.00	0.00	0.00	0.00	0.00

Subsystem Assembly Time (minutes)

10

Subsystem Assy Cost

Totals

	16.67	16.67
340.00	16.67	340.00

Total:

356.67

Miscellaneous Items Form B

Line 1 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 1

Line 2 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00

Line	To Form A Material total	labor total
1	0.00	0.00
2	0.00	0.00
3	0.00	0.00
4	0.00	0.00
5	0.00	0.00
6	0.00	0.00
7	0.00	0.00
8	0.00	0.00
9	0.00	0.00
10	0.00	0.00
11	0.00	0.00
12	0.00	0.00
13	0.00	0.00
14	0.00	0.00
15	0.00	0.00
16	0.00	0.00
17	0.00	0.00
18	0.00	0.00
19	0.00	0.00
20	0.00	0.00
21	0.00	0.00
22	0.00	0.00
23	0.00	0.00
24	0.00	0.00
25	0.00	0.00
26	0.00	0.00
27	0.00	0.00
28	0.00	0.00
29	0.00	0.00
30	0.00	0.00
31	0.00	0.00
32	0.00	0.00
33	0.00	0.00
34	0.00	0.00
35	0.00	0.00
36	0.00	0.00
37	0.00	0.00
38	0.00	0.00
39	0.00	0.00
40	0.00	0.00

8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line 2		Subassembly Total	0.00

Line 3 on Miscellaneous Subsystem Form A								
Description: (From Sheet "A")								
Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00

5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

			Material Total	0.00
			Labor Total	0.00
To Form A Line	3		Subassembly Total	0.00

Line 4 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00

	Subtotal:	0.00
--	-----------	------

	Material Total	0.00
	Labor Total	0.00
To Form A Line 4	Subassembly Total	0.00

Line 5 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

	Material Total	0.00
	Labor Total	0.00
To Form A Line 5	Subassembly Total	0.00

Line 6 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	6	Subassembly Total	0.00

Line 7 on Miscellaneous Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00

9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

		Material Total	0.00
		Labor Total	0.00
		Subassembly Total	0.00

To Form A Line 7

Line 8 on Miscellaneous Subsystem Form A

Line 8 on Miscellaneous Subsystem Form A								
Item	Description: (From Sheet "A")							
	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
8					0.00		0.00	
9					0.00		0.00	
10					0.00		0.00	
							Subtotal:	0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00

6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 8



Line 9 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

9

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 10 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line

10

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Line 11 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
------	-----------	----------	---------	------	--------	--------	---------	-----------

1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 11

Line 12 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Weighted Average Cost of Inventory							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
10					0.00		0.00	
Subtotal:							0.00	

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	12	Subassembly Total	0.00

Line 13 on Miscellaneous Subsystem Form A								
Description: (From Sheet "A")								
Material:								
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00

9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line	13	Material Total	0.00
		Labor Total	0.00
		Subassembly Total	0.00

Line 14 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

14

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material:

Item	Material			Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material	Density					
1						0.00		0.00
2						0.00		0.00

3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 16

Line 17 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

--

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	17	Subassembly Total	0.00

Line 18 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00

11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	18	Subassembly Total	0.00

Line 19 on Miscellaneous Subsystem Form A
Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	19	Subassembly Total	0.00

Line 20 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 20

Line 21 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00

5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	21	Subassembly Total	0.00

Line 22 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

		Material Total	0.00
		Labor Total	0.00
To Form A Line	22	Subassembly Total	0.00

Line 23 on Miscellaneous Subsystem Form A								
Description: (From Sheet "A")								
Material:								
Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00

13					0.00
14					0.00
15					0.00
Subtotal:					0.00

			Material Total	0.00
			Labor Total	0.00
To Form A Line	23		Subassembly Total	0.00

Line 24 on Miscellaneous Subsystem Form A
Description: (From Sheet "A")

Item	Material:							
	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	1					0.00		0.00
	2					0.00		0.00
	3					0.00		0.00
	4					0.00		0.00
	5					0.00		0.00
	6					0.00		0.00
	7					0.00		0.00
	8					0.00		0.00
	9					0.00		0.00
	10					0.00		0.00
Subtotal:								0.00

Labor:					
	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

			Material Total	0.00
			Labor Total	0.00
To Form A Line	24		Subassembly Total	0.00

Line 25 on Miscellaneous Subsystem Form A

Item

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 25

Item

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 26

Line 27 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

#	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line 27

Line 28 on Miscellaneous Subsystem Form A

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

28

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

Material:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

29

Material:

Item	Material.			Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material	Density					
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 30

Line 31 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

To Form A Line	31	Material Total	0.00
		Labor Total	0.00
		Subassembly Total	0.00

Line 32 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00

14					0.00
15					0.00
				Subtotal:	0.00

			Material Total	0.00
			Labor Total	0.00
			Subassembly Total	0.00

To Form A Line 32

Line 33 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

			Material Total	0.00
			Labor Total	0.00
			Subassembly Total	0.00

To Form A Line 33

Line 34 on Miscellaneous Subsystem Form A

Item

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

3

Item	Material:				Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material	Density						
1						0.00		0.00	
2						0.00		0.00	
3						0.00		0.00	
4						0.00		0.00	
5						0.00		0.00	
6						0.00		0.00	
7						0.00		0.00	
8						0.00		0.00	
9						0.00		0.00	

10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 35

Line 36 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

#	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00

8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 36

Line 37 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
----------------	------

37

37

Line 38 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
							Subtotal:	0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

38

Line 39 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Material			Unit	Amount	Weight	Rs/Unit	Cost (Rs)
	Part Name	Material	Density					
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00

4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00
2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
Subtotal:					0.00

Material Total	0.00
Labor Total	0.00
Subassembly Total	0.00

To Form A Line 39

Line 40 on Miscellaneous Subsystem Form A

Description: (From Sheet "A")

Material:

Item	Part Name	Material	Density	Unit	Amount	Weight	Rs/Unit	Cost (Rs)
1						0.00		0.00
2						0.00		0.00
3						0.00		0.00
4						0.00		0.00
5						0.00		0.00
6						0.00		0.00
7						0.00		0.00
8						0.00		0.00
9						0.00		0.00
10						0.00		0.00
Subtotal:								0.00

Labor:

	Manufacturing Process	Amount	Unit	Rs/Unit	Cost (Rs)
1					0.00

2					0.00
3					0.00
4					0.00
5					0.00
6					0.00
7					0.00
8					0.00
9					0.00
10					0.00
11					0.00
12					0.00
13					0.00
14					0.00
15					0.00
				Subtotal:	0.00

To Form A Line	40	Material Total	0.00
		Labor Total	0.00
		Subassembly Total	0.00