



**BITS Pilani**  
Pilani Campus

# Mechatronics AEZG511

**Lecture**

# Transfer functions

# Transfer function

Gain = Output / Input =  $x(t)/y(t)$

Gain of inverting amplifier is  $V_{out}/V_{in} = -R_2/R_1$

Whereas differential equation cannot be expressed as a gain equation as simple ratio

Therefore Laplace transforms are used

$$\text{Transfer Function} = \frac{\text{Laplace transformation of output}}{\text{Laplace transformation of input}}$$

# Laplace transform of derivatives/Integrals

$$\mathcal{L}\left\{\frac{d}{dt}f(t)\right\} = sF(s) - f(0)$$

$$\mathcal{L}\left\{\frac{d^2}{dt^2}f(t)\right\} = s^2F(s) - sf(0) - \frac{d}{dt}f(0)$$

The Laplace transform of the integral of a function  $f(t)$  which has a Laplace transform  $F(s)$  is given by

$$\mathcal{L}\left\{\int_0^t f(t) dt\right\} = \frac{1}{s}F(s)$$

For example, the Laplace transform of the integral of the function  $e^{-t}$  between the limits 0 and  $t$  is given by

$$\mathcal{L}\left\{\int_0^t e^{-t} dt\right\} = \frac{1}{s}\mathcal{L}\{e^{-t}\} = \frac{1}{s(s+1)}$$

# Example 1 – Transfer function

Consider a system where the relationship between the input and the output is in the form of a first-order differential equation. The differential equation of a first-order system is of the form

$$a_1 \frac{dx}{dt} + a_0 x = b_0 y$$

where  $a_1, a_0, b_0$  are constants,  $y$  is the input and  $x$  the output, both being functions of time. The Laplace transform of this, with all initial conditions zero, is

$$a_1 s X(s) + a_0 X(s) = b_0 Y(s)$$

and so we can write the transfer function  $G(s)$  as

$$G(s) = \frac{X(s)}{Y(s)} = \frac{b_0}{a_1 s + a_0}$$

This can be rearranged to give

$$G(s) = \frac{b_0/a_0}{(a_1/a_0)s + 1} = \frac{G}{\tau s + 1}$$



# Example 2 – Transfer Function

## ■ Problem

Obtain the transfer functions  $X(s)/F(s)$  and  $X(s)/G(s)$  for the following equation.

$$5\ddot{x} + 30\dot{x} + 40x = 6f(t) - 20g(t)$$

## ■ Solution

Using the derivative property with zero initial conditions, we can immediately write the equation as

$$5s^2X(s) + 30sX(s) + 40X(s) = 6F(s) - 20G(s)$$

Solve for  $X(s)$ .

$$X(s) = \frac{6}{5s^2 + 30s + 40}F(s) - \frac{20}{5s^2 + 30s + 40}G(s)$$

When there is more than one input, the transfer function for a specific input can be obtained by temporarily setting the other inputs equal to zero (this is another aspect of the superposition property of linear equations). Thus, we obtain

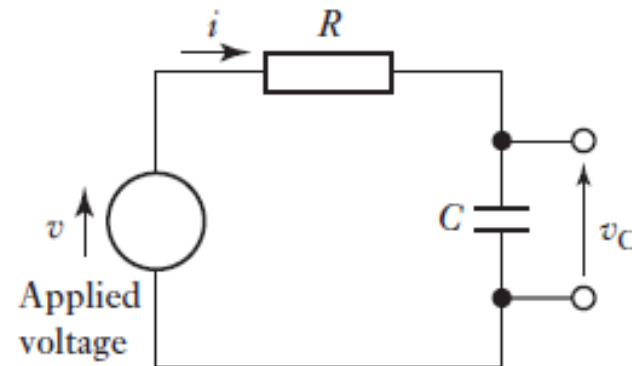
$$\frac{X(s)}{F(s)} = \frac{6}{5s^2 + 30s + 40} \quad \frac{X(s)}{G(s)} = -\frac{20}{5s^2 + 30s + 40}$$

# First order system example

$$v = RC \frac{dv_C}{dt} + v_C$$

The Laplace transform is:

$$V(s) = RCsV_C(s) + V_C(s)$$



Thus  $V(s)$  is the Laplace transform of the input voltage  $v$  and  $V_C(s)$  is the Laplace transform of the output voltage  $v_C$ . Rearranging gives:



$$\frac{V_C(s)}{V(s)} = \frac{1}{RCs + 1}$$

The above equation thus describes the relationship between the input and output of the system when described as  $s$  functions.

# First order system problem

## Example

A thermocouple which has a transfer function linking its voltage output  $V$  and temperature input of:

$$G(s) = \frac{30 \times 10^{-6}}{10s + 1} \text{ V/}^\circ\text{C}$$

Determine the response of the system when it is suddenly immersed in a water bath at  $100^\circ\text{C}$ .

The output as an  $s$  function is:

$$V(s) = G(s) \times \text{input}(s)$$

The sudden immersion of the thermometer gives a step input of size  $100^\circ\text{C}$  and so the input as an  $s$  function is  $100/s$ . Thus:

$$V(s) = \frac{30 \times 10^{-6}}{10s + 1} \times \frac{100}{s} = \frac{30 \times 10^{-4}}{10s(s + 0.1)} = 30 \times 10^{-4} \frac{0.1}{s(s + 0.1)}$$

The fraction element is of the form  $a/s(s + a)$  and so the output as a function of time is:

$$V = 30 \times 10^{-4} (1 - e^{-0.1t}) \text{ V}$$



# Second Order system

For a second-order system, the relationship between the input  $y$  and the output  $x$  is described by a differential equation of the form

$$a_2 \frac{d^2x}{dt^2} + a_1 \frac{dx}{dt} + a_0x = b_0y$$

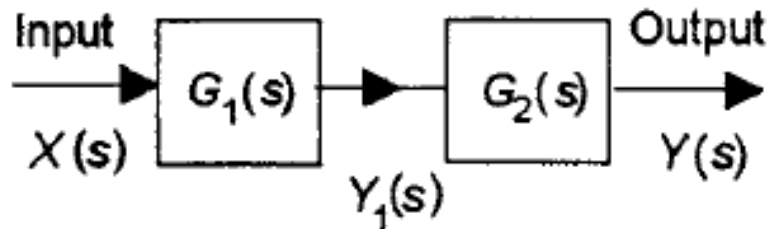
where  $a_2$ ,  $a_1$ ,  $a_0$  and  $b_0$  are constants. The Laplace transform of this equation, with all initial conditions zero, is

$$a_2s^2X(s) + a_1sX(s) + a_0X(s) = b_0Y(s)$$

Hence

$$G(s) = \frac{X(s)}{Y(s)} = \frac{b_0}{a_2s^2 + a_1s + a_0}$$

# Systems in series

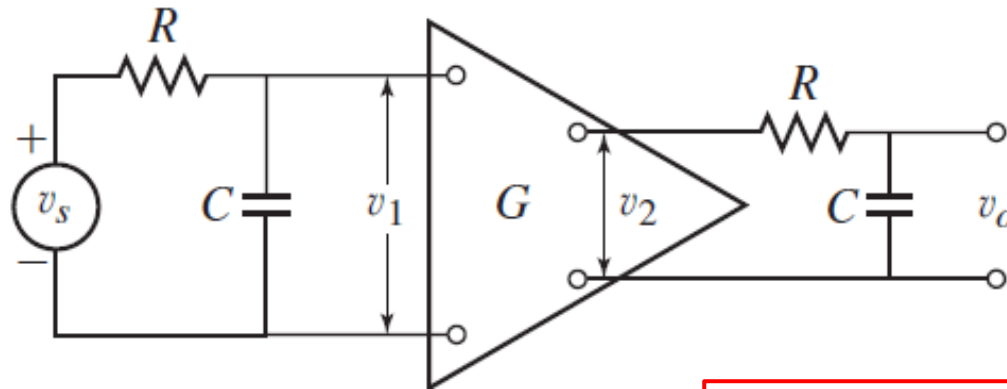


$$Y(s) = G_2(s)Y_1(s) = G_2(s)G_1(s)X(s)$$

The overall transfer function  $G(s)$  of the system is  $Y(s)/X(s)$  and so:

$$G_{\text{overall}}(s) = G_1(s)G_2(s)$$

# First order system example



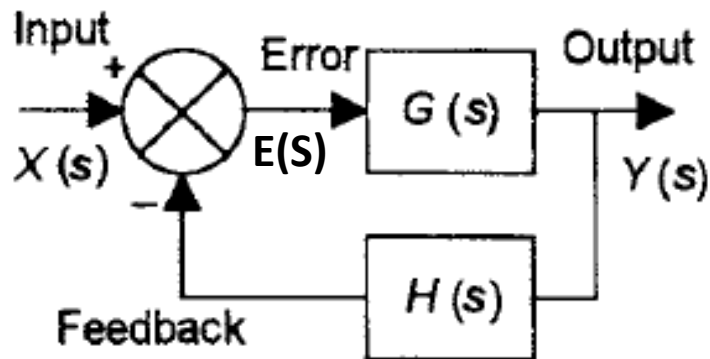
$$\frac{V_1(s)}{V_s(s)} = \frac{1}{RCs + 1}$$

$$V_2(s) = G V_1(s)$$

$$\frac{V_o(s)}{V_2(s)} = \frac{1}{RCs + 1}$$

$$\frac{V_o(s)}{V_s(s)} = \frac{V_o(s)}{V_2(s)} \frac{V_2(s)}{V_1(s)} \frac{V_1(s)}{V_s(s)} = \frac{1}{RCs + 1} G \frac{1}{RCs + 1} = \frac{G}{R^2 C^2 s^2 + 2RCs + 1}$$

# Systems with feedback loops

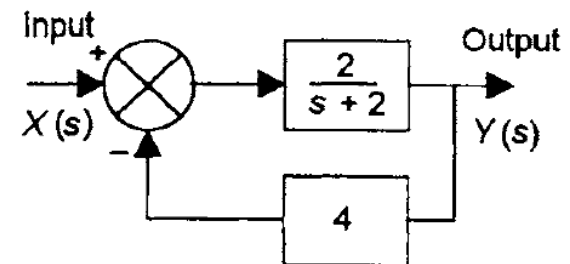


$$\text{Error}(s) = X(s) - H(s)Y(s)$$

$$\text{Since } G(s) = Y(s)/E(s)$$

$$G(s) = \frac{Y(s)}{X(s) - H(s)Y(s)}$$

$$\text{overall transfer function} = \frac{Y(s)}{X(s)} = \frac{G(s)}{1 + G(s)H(s)}$$



$$G_{\text{overall}}(s) = \frac{\frac{2}{s+2}}{1 + 4 \times \frac{2}{s+2}} = \frac{2}{s+10}$$

# Second Order system

What will be the state of damping of a system having the following transfer function and subject to a unit step input?

$$G(s) = \frac{1}{s^2 + 8s + 16}$$

The output  $Y(s)$  from such a system is given by:

$$Y(s) = G(s)X(s)$$

For a unit step input  $X(s) = 1/s$  and so the output is given by:

$$Y(s) = \frac{1}{s(s^2 + 8s + 16)} = \frac{1}{s(s + 4)(s + 4)}$$

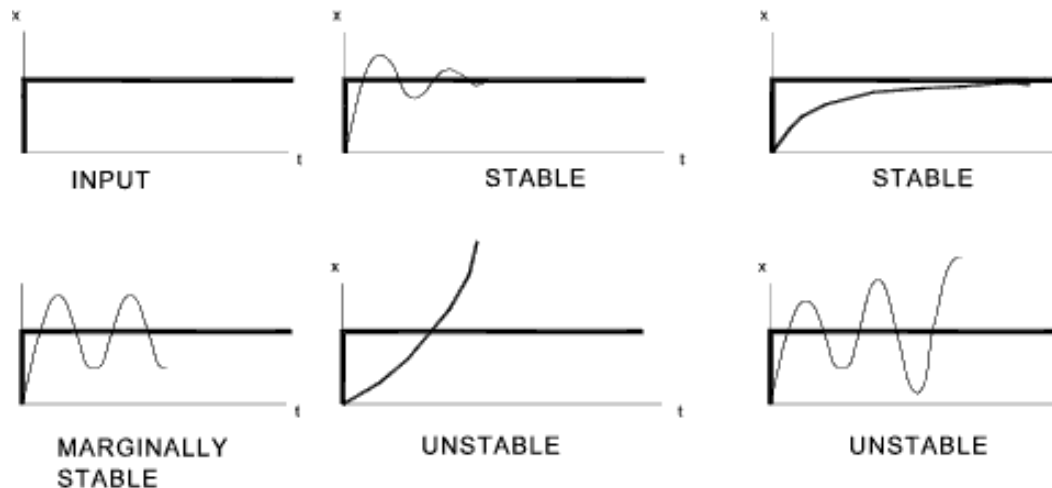
The roots of  $s^2 + 8s + 16$  are  $p_1 = p_2 = -4$ . Both the roots are real and the same and so the system is critically damped.

# Stability of system

A system is **stable** if, when it is given an input, it has transients which die away with time.

Final state is steady state condition

It is **unstable**, if transients do not die away with time but increase in size and steady state is not attained.



# Stability of system

For a transfer function, value of **S** which make the transfer function infinite is termed as **Poles**

$$Y(s) = \frac{1}{s(s+1)(s+2)} = \frac{1}{2s} - \frac{1}{s+1} + \frac{1}{2(s+2)}$$

$$y = \frac{1}{2} - e^{-t} + \frac{1}{2}e^{-2t}$$

Only If all poles are negative, then system is stable

$$Y(s) = \frac{1}{s(s-1)(s-2)} = \frac{1}{2s} - \frac{1}{s-1} + \frac{1}{2(s-2)}$$

$$y = \frac{1}{2} - e^{+t} + \frac{1}{2}e^{+2t}$$

Even If one of poles is positive, then system is unstable

# Stability of system

$$G(s) = \frac{1}{s^2 + 2s + 4}$$

we have the roots of the quadratic given by:

$$s = \frac{-2 \pm \sqrt{4 - 16}}{2} = -1 \pm j1.73$$

A system is **stable**, if the real part **of all its poles** is negative

A system is **unstable**, if the real part of **any of its poles** is positive

$$G(s) = \frac{1}{s^2 - 2s + 4}$$

we have the roots of the quadratic given by:

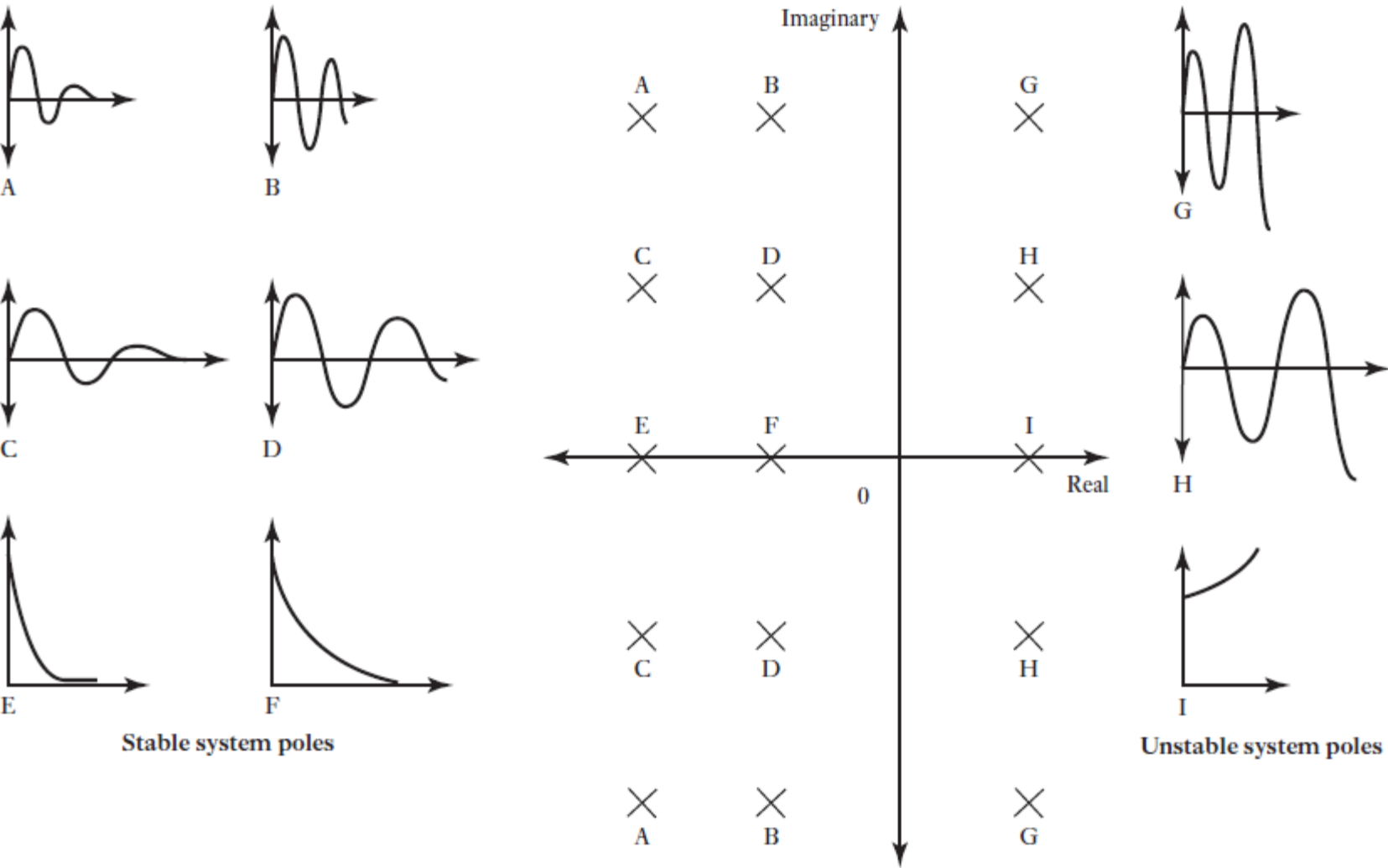
$$s = \frac{2 \pm \sqrt{4 - 16}}{2} = +1 \pm j1.73$$

**Matlab code to view the graph**

```
syms s, t
num = [ 1];
den = [1 2 4];
step (num, den)
```

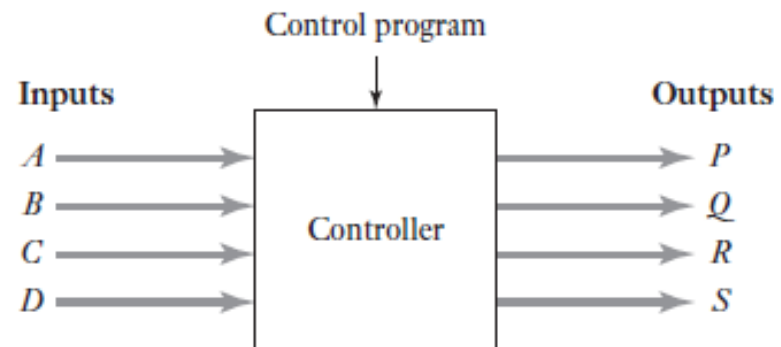
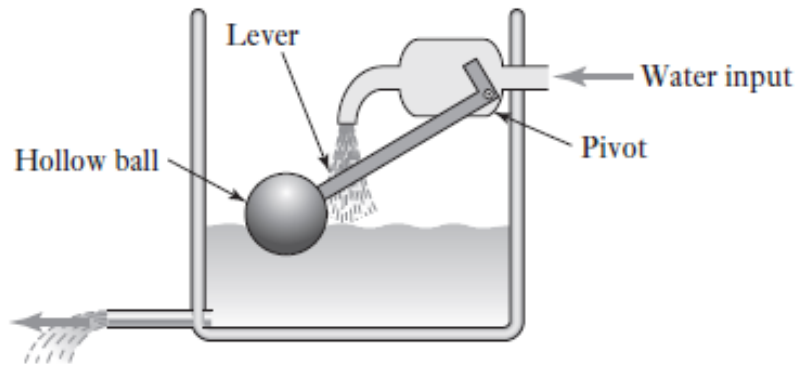


# Stability of system

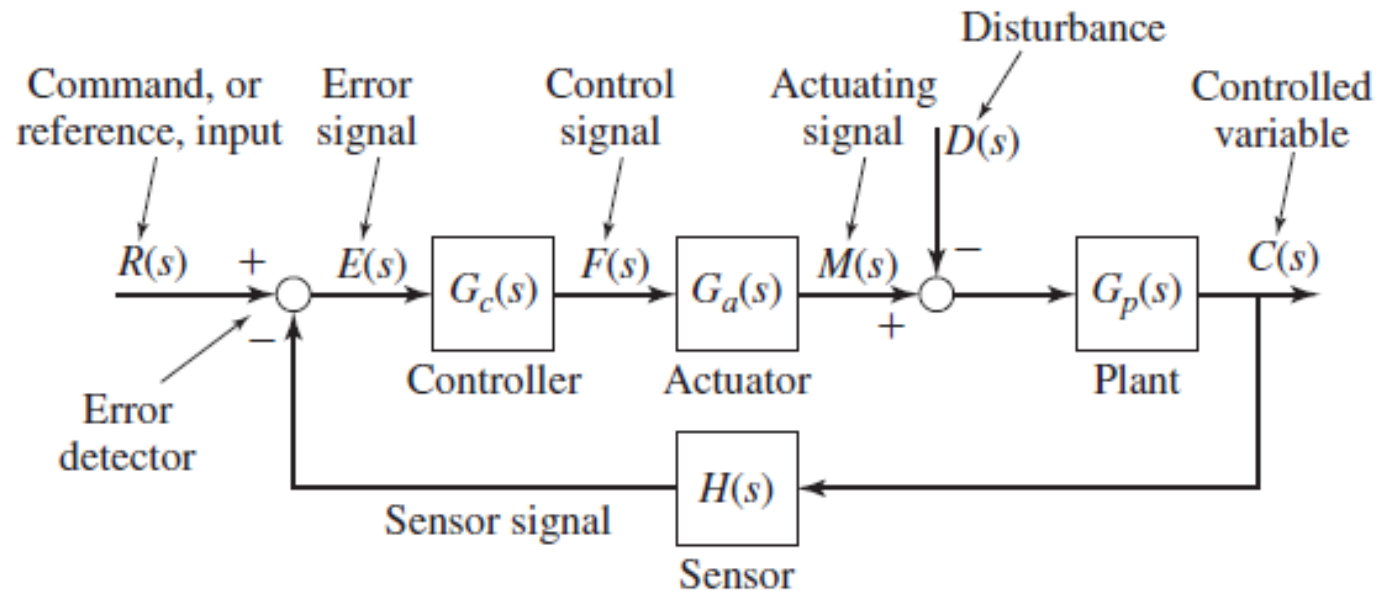


# Closed Loop Controllers

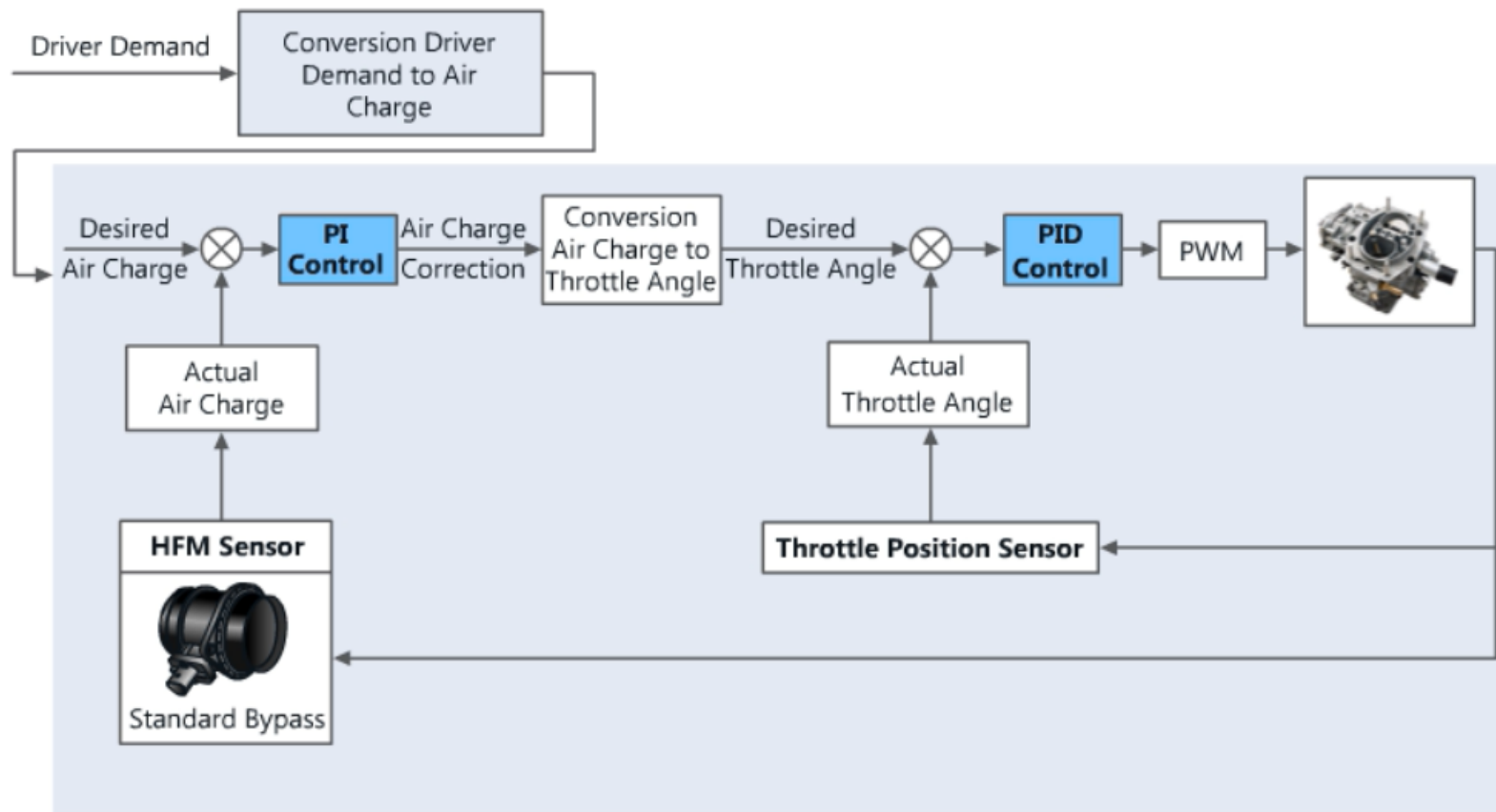
# Continuous and discrete control process



# Control system terminology

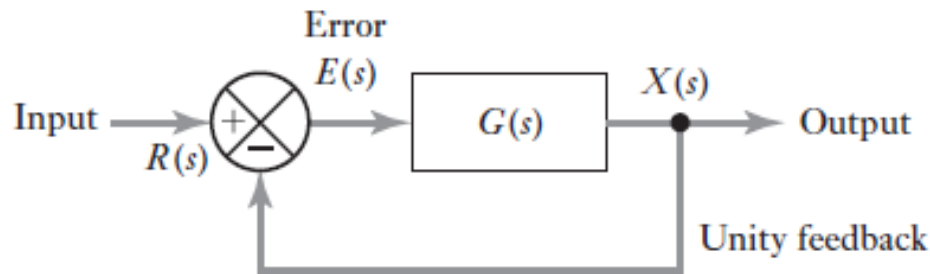


# Control systems



# Terminology

- **Lag**
  - Time required for the system to make necessary response
- **Steady State error**

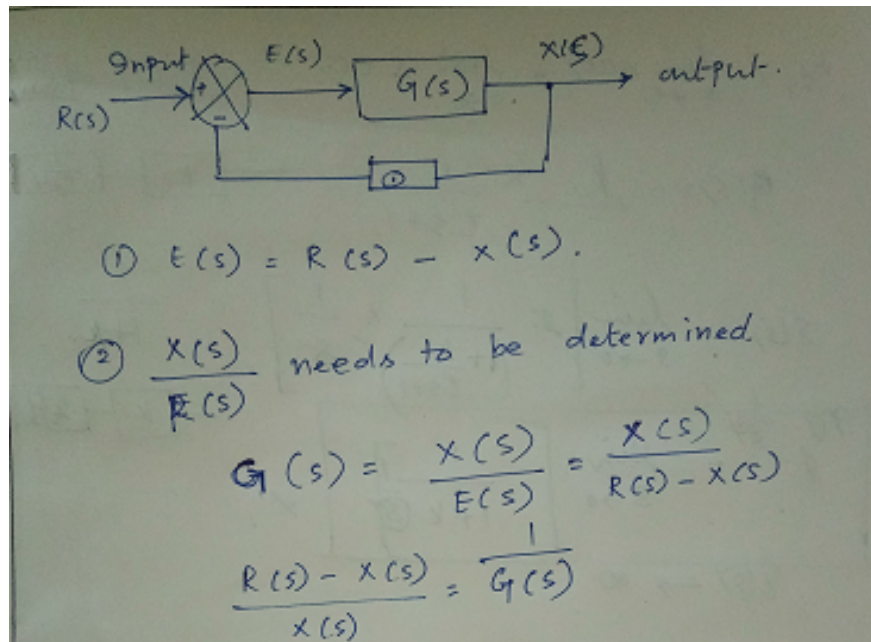


$$E(s) = \dot{R}(s) - \dot{X}(s)$$

$$\frac{X(s)}{R(s)} = \frac{G(s)}{1 + G(s)H(s)} = \frac{G(s)}{1 + G(s)}$$

$$E(s) = R(s) - X(s) = R(s) - \frac{G(s)R(s)}{1 + G(s)} = \frac{1}{1 + G(s)}R(s)$$

# Steady state error



$$\frac{R(s)}{X(s)} - 1 = \frac{1}{G(s)}$$

$$\frac{R(s)}{X(s)} = \frac{1}{G(s)} + 1$$

$$\frac{R(s)}{X(s)} = \frac{1 + G(s)}{G(s)}$$

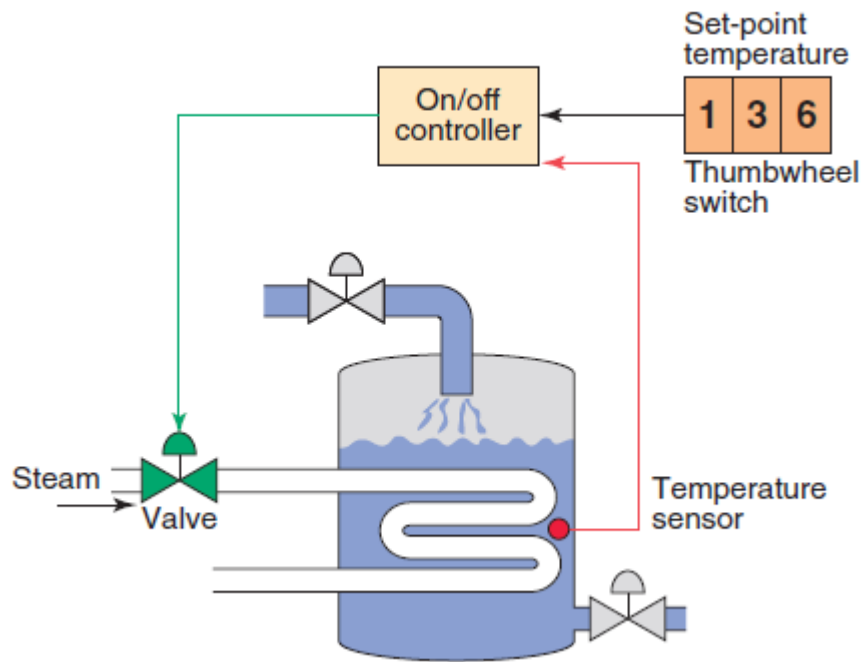
$$\Rightarrow \boxed{\frac{X(s)}{R(s)} = \frac{G(s)}{1 + G(s)}}$$

$$ES = R(s) - R(s) \times \frac{G(s)}{1 + G(s)} = R(s) \left[ 1 - \frac{G(s)}{1 + G(s)} \right]$$

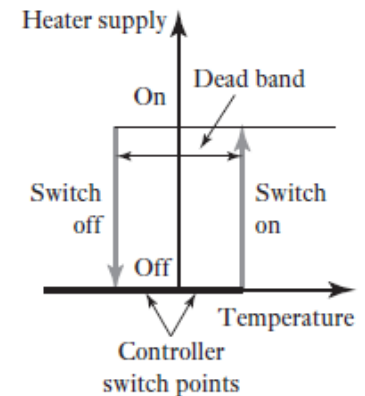
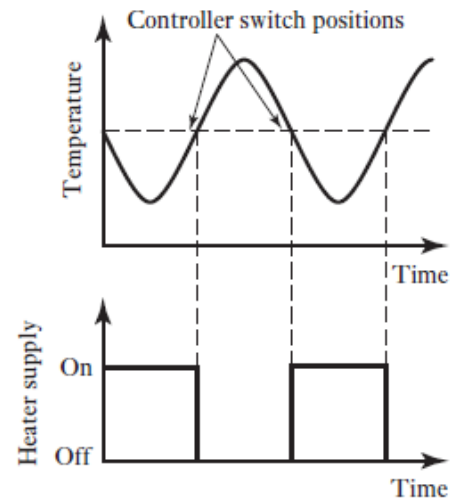
$$\boxed{E(s) = R(s) \left[ \frac{1}{1 + G(s)} \right]}$$

$$e_{ss} = \lim_{t \rightarrow \infty} e(t) = \lim_{s \rightarrow 0} sE(s)$$

# Control modes – On/Off



On/off controlled liquid heating system.





# Control modes – Proportional (P)

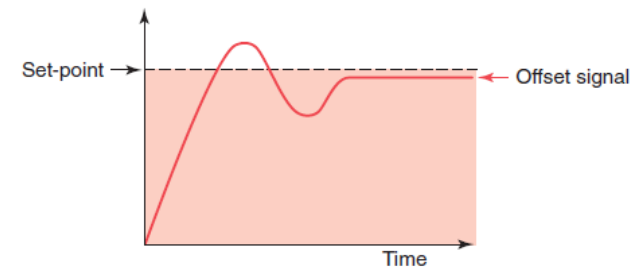
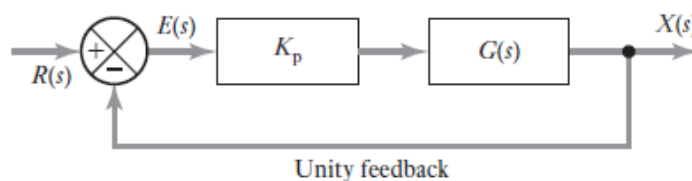
$$\text{controller output} = K_p e$$

where  $e$  is the error and  $K_p$  a constant. Thus taking Laplace transforms,

$$\text{controller output } (s) = K_p E(s)$$

and so  $K_p$  is the transfer function of the controller.

$$E(s) = \frac{1}{1 + K_p G(s)} R(s)$$

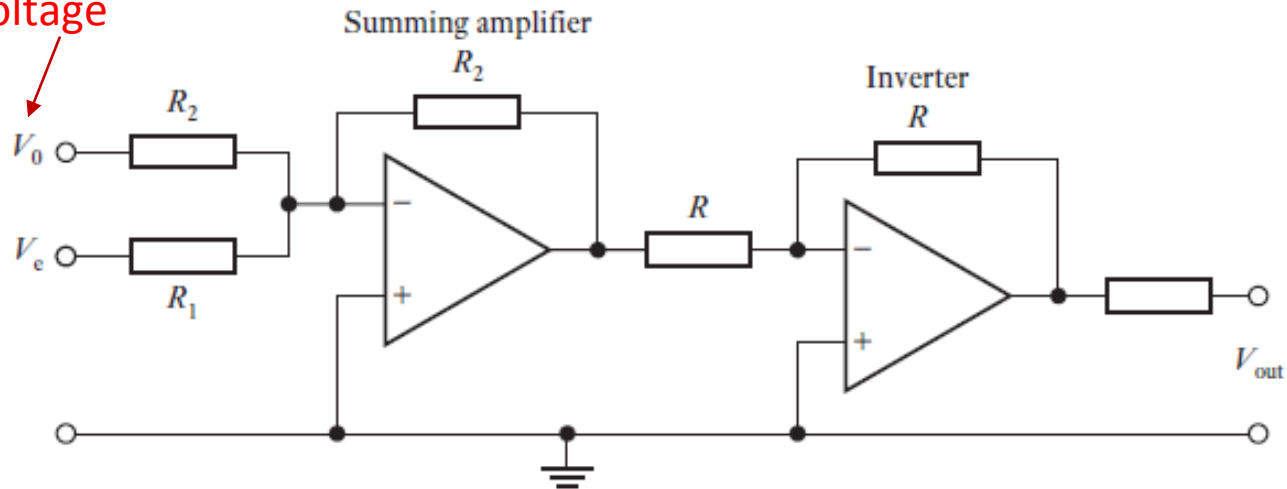


and so, for a step input, the steady-state error is

$$e_{ss} = \lim_{s \rightarrow 0} sE(s) = \lim_{s \rightarrow 0} \left[ s \frac{1}{1 + K_p G(s)} \frac{1}{s} \right]$$

# Proportional (P) Hardware

Zero error  
voltage

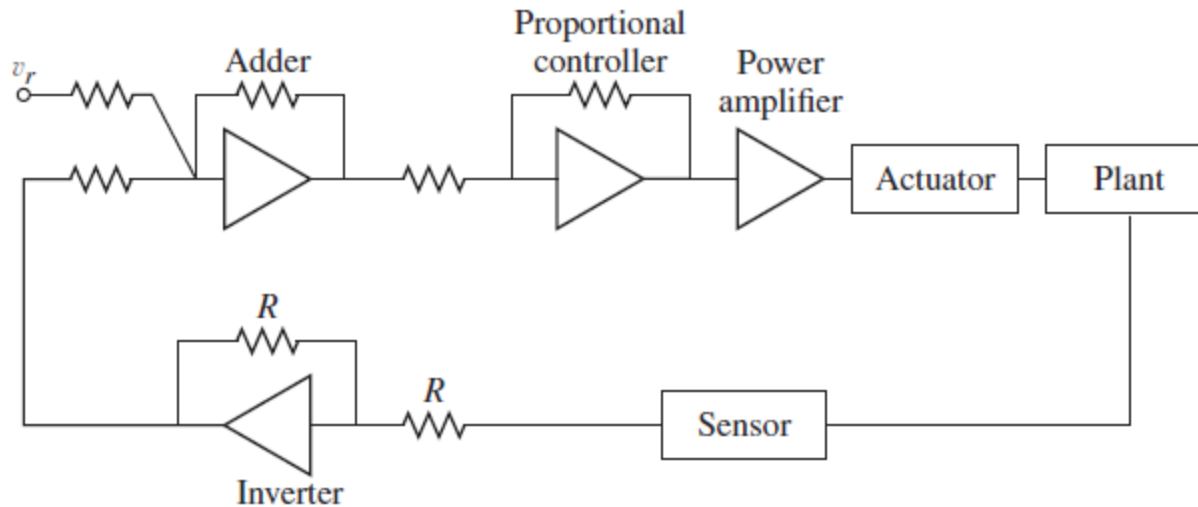


$$V_{out} = -\frac{R_2}{R_1} V_e - V_0$$

$$V_{out} = \frac{R_2}{R_1} V_e + V_0$$

$$V_{out} = K_P V_e + V_0$$

# Proportional (P) Hardware

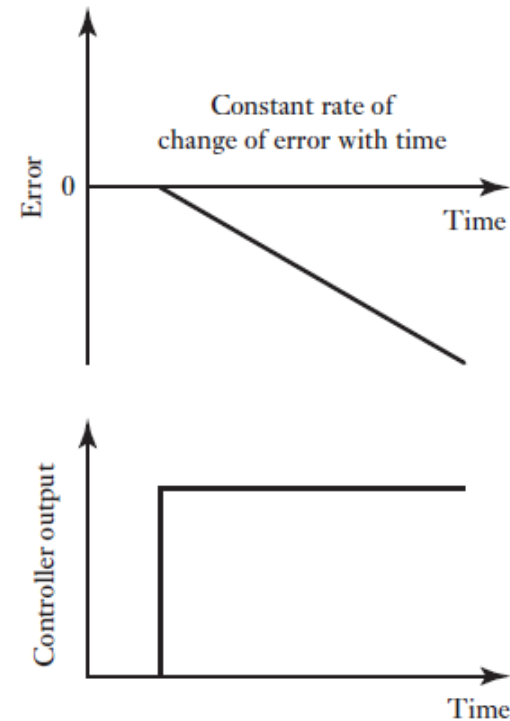


# Derivative (D)

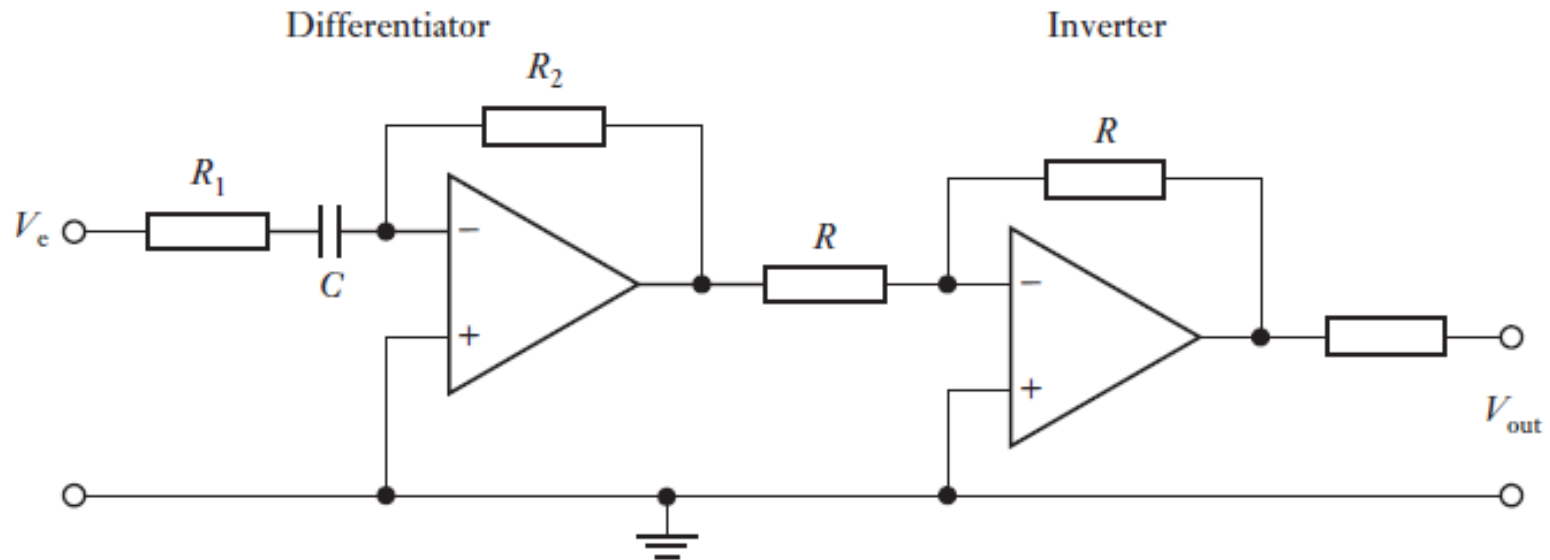
$$\text{controller output} = K_D \frac{de}{dt}$$

$K_D$  is the constant of proportionality. The transfer function is obtained by taking Laplace transforms, thus

$$\text{controller output}(s) = K_D s E(s)$$



# Derivative (D) – Hardware



Does not respond to steady state errors!

# PD control

With proportional plus derivative control the controller output is given by

$$\text{controller output} = K_p e + K_D \frac{de}{dt}$$

$K_p$  is the proportionality constant and  $K_D$  the derivative constant,  $de/dt$  is the rate of change of error. The system has a transfer function given by

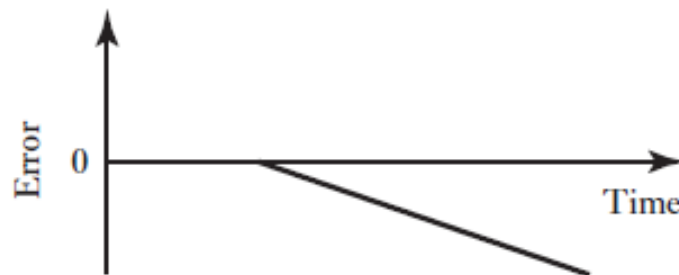
$$\text{controller output}(s) = K_p E(s) + K_D s E(s)$$

Hence the transfer function is  $K_p + K_D s$ . This is often written as

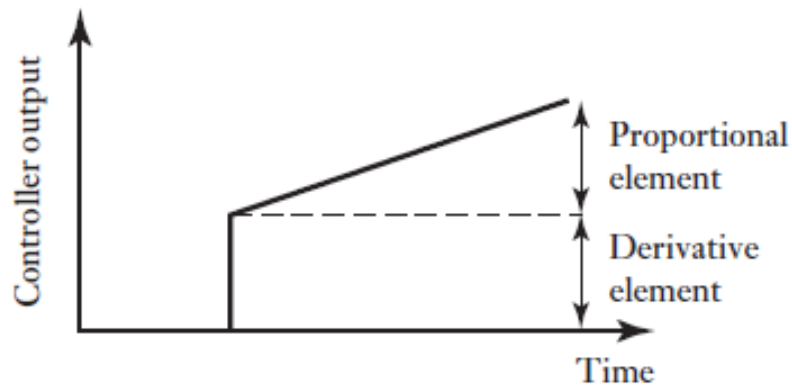
$$\text{transfer function} = K_D \left( s + \frac{1}{T_D} \right)$$

where  $T_D = K_D/K_p$  and is called the **derivative time constant**.

# PD control



Ideal for fast changing processes



# Integral Control

The **integral mode** of control is one where the rate of change of the control output  $I$  is proportional to the input error signal  $e$ :

$$\frac{dI}{dt} = K_I e$$

$K_I$  is the constant of proportionality and has units of  $1/s$ . Integrating the above equation gives

$$\int_{I_0}^{I_{\text{out}}} dI = \int_0^t K_I e dt$$

$$I_{\text{out}} - I_0 = \int_0^t K_I e dt$$

$I_0$  is the controller output at zero time,  $I_{\text{out}}$  is the output at time  $t$ .

The transfer function is obtained by taking the Laplace transform. Thus

$$(I_{\text{out}} - I_0)(s) = \frac{1}{s} K_I E(s)$$

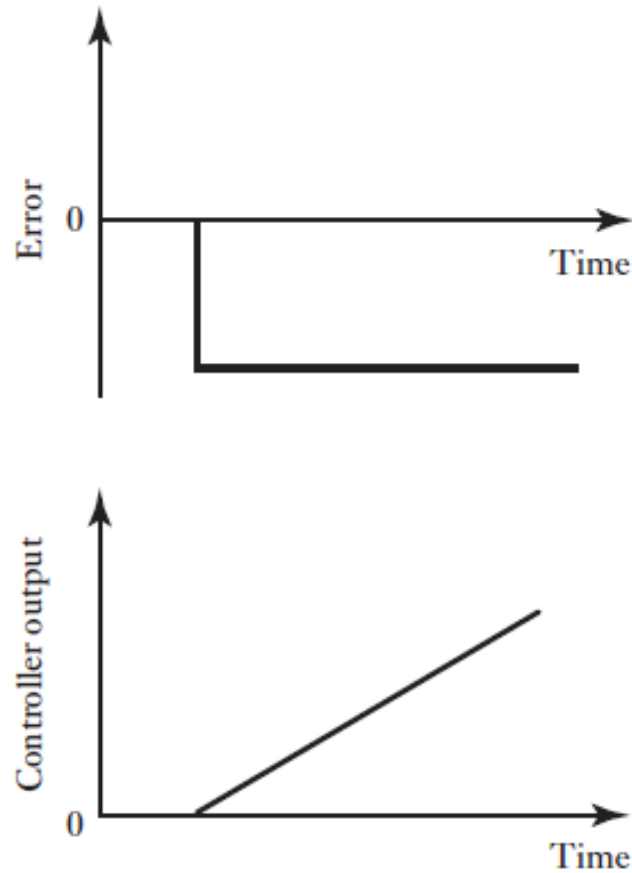
Laplace transform  
of an integral  
(Refer Appendix-  
Bolton)

and so

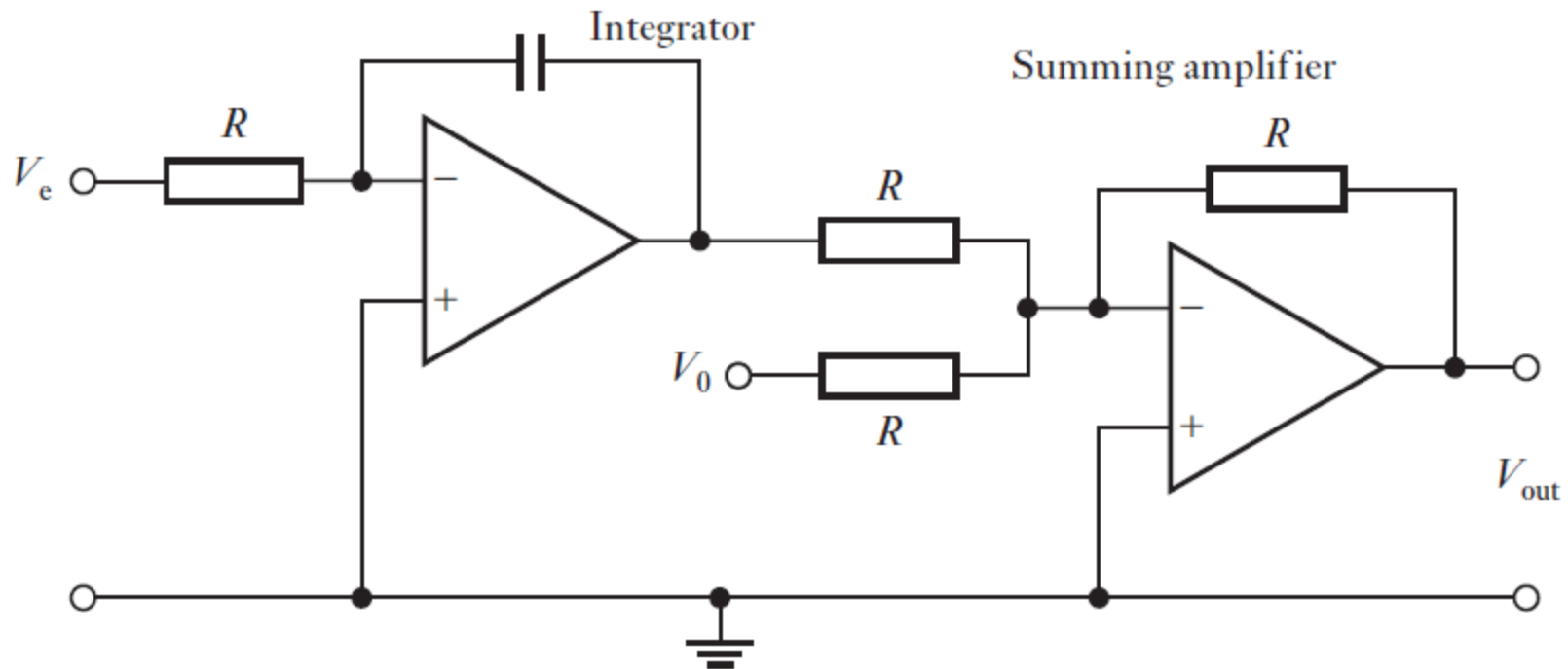
$$\text{transfer function} = \frac{1}{s} K_I$$



# Integral (I) control



# Integral (I) control - Hardware



# P I control

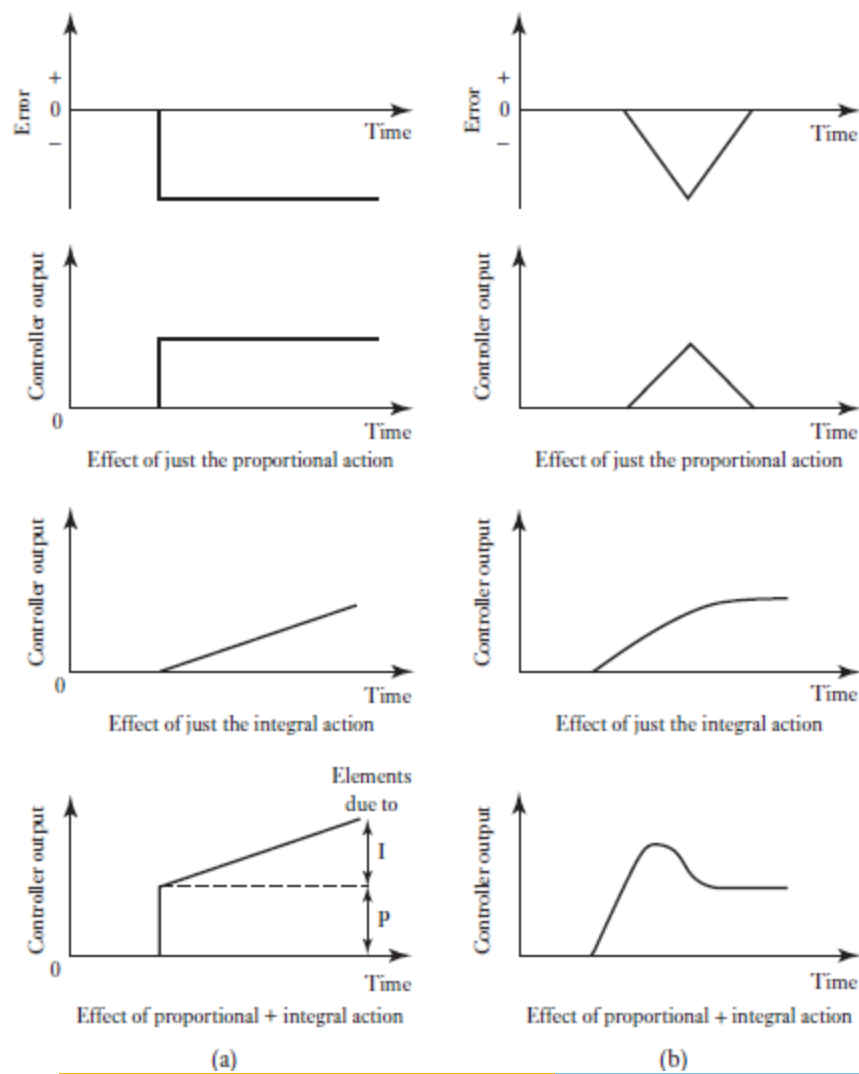
$$\text{controller output} = K_p e + K_I \int e \, dt$$

where  $K_p$  is the proportional control constant,  $K_I$  the integral control constant and  $e$  the error  $e$ . The transfer function is thus

$$\text{transfer function} = K_p + \frac{K_I}{s} = \frac{K_p}{s} \left( s + \frac{1}{T_I} \right)$$

where  $T_I = K_p / K_I$  and is the **integral time constant**.

# P I control



# P I D control

$$\text{controller output} = K_p e + K_I \int e \, dt + K_D \frac{de}{dt}$$

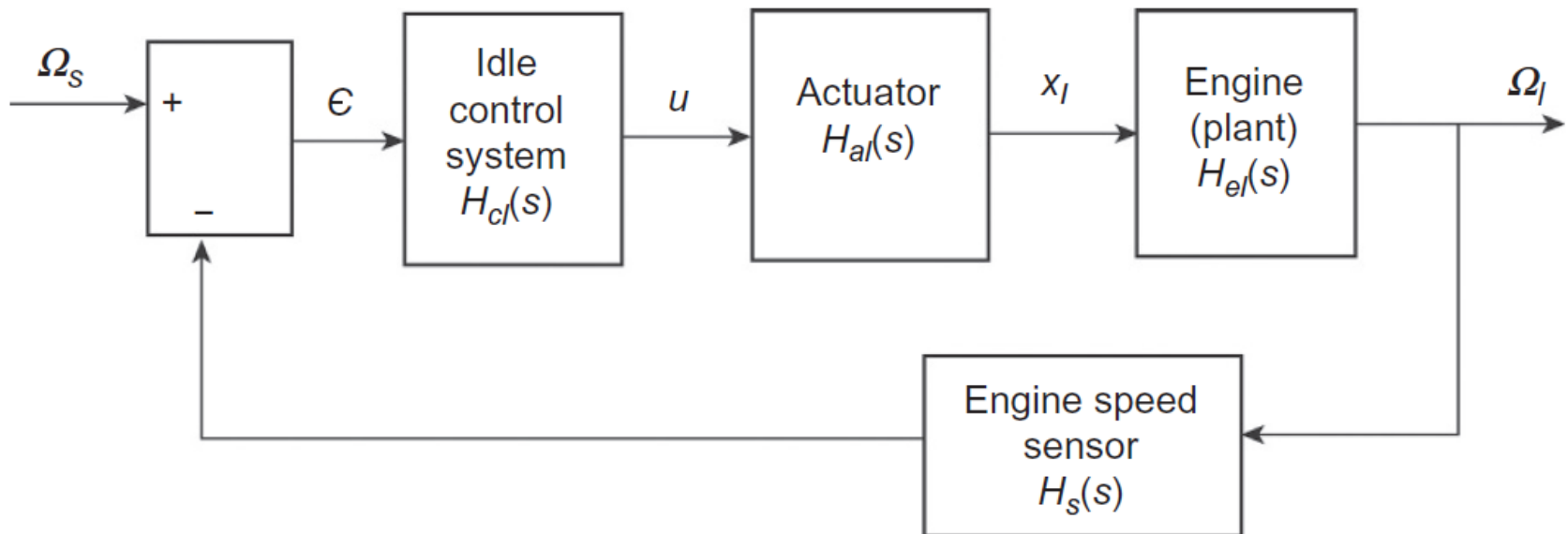
where  $K_p$  is the proportionality constant,  $K_I$  the integral constant and  $K_D$  the derivative constant. Taking the Laplace transform gives

$$\text{controller output } (s) = K_p E(s) + \frac{1}{s} K_I E(s) + s K_D (s)$$

and so

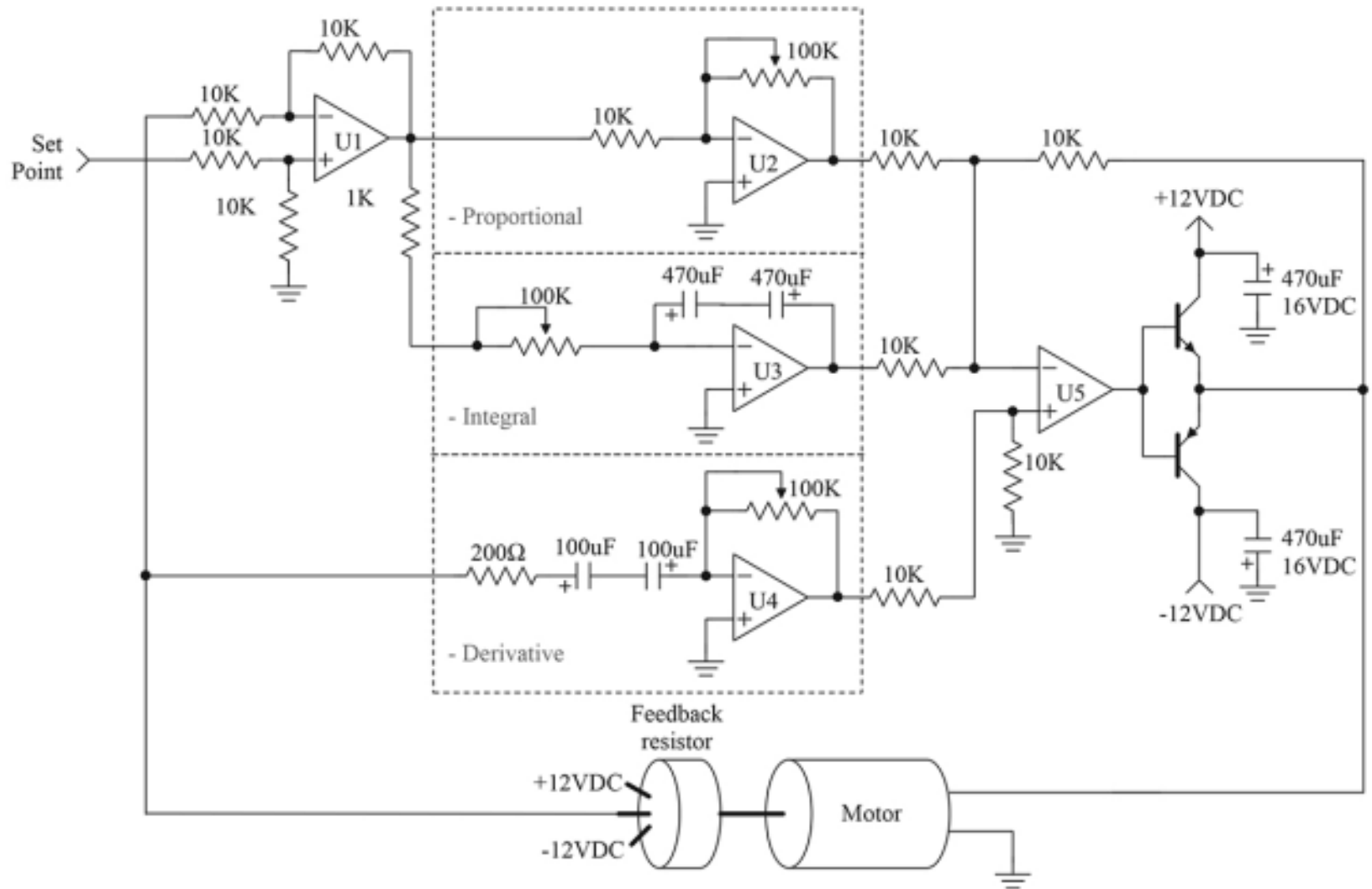
$$\text{transfer function} = K_p e + \frac{1}{s} K_I + s K_D = K_p \left( 1 + \frac{1}{T_I s} + T_D s \right)$$

# Idle speed control

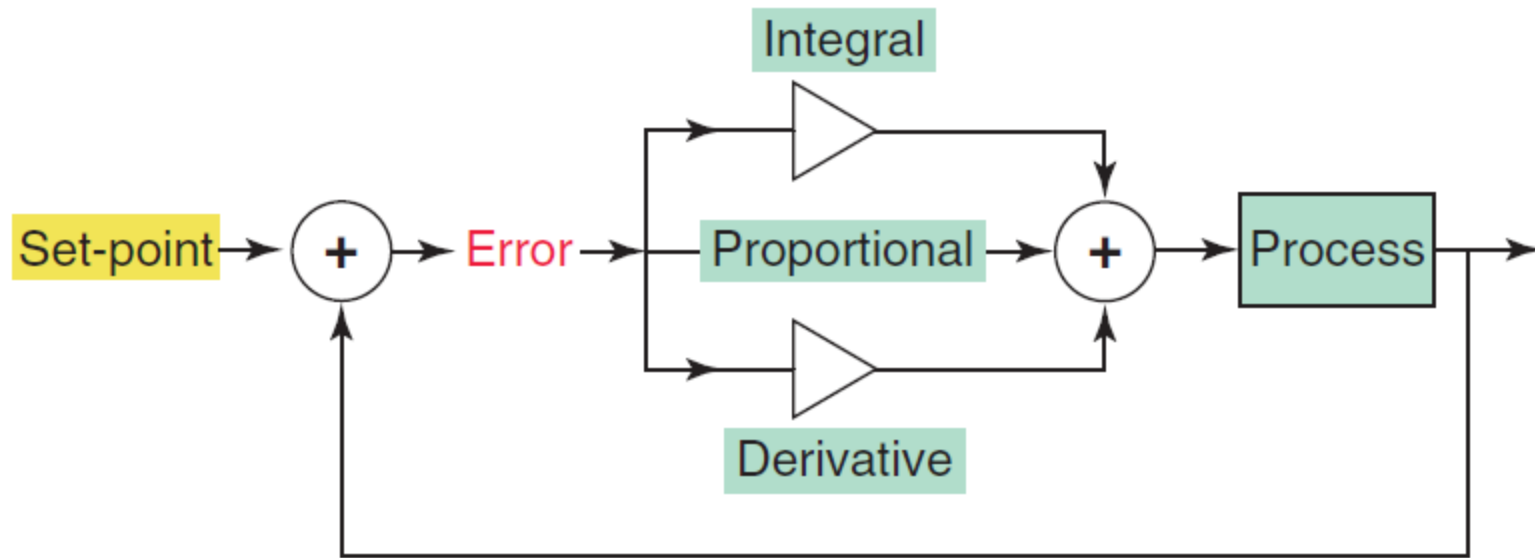


$$\begin{aligned}
 H_{CLI}(s) &= \frac{\Omega_I(s)}{\Omega_S(s)} \\
 &= \frac{H_{CI}(s)H_{pI}}{1 + H_s(s)H_{CI}(s)H_{pI}(s)}
 \end{aligned}$$

# PID control - Hardware



# Typical PID combination



PID controller



# Commercial PID

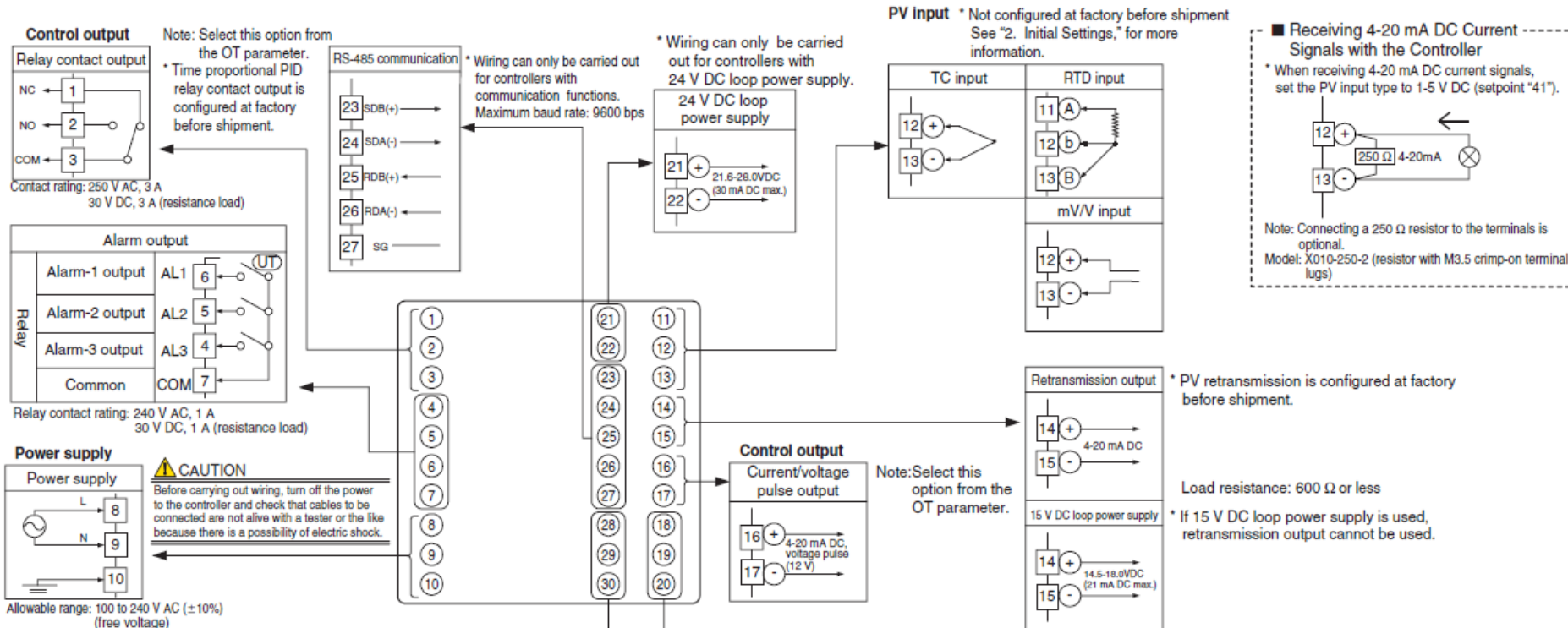


# Commercial PID

innovate

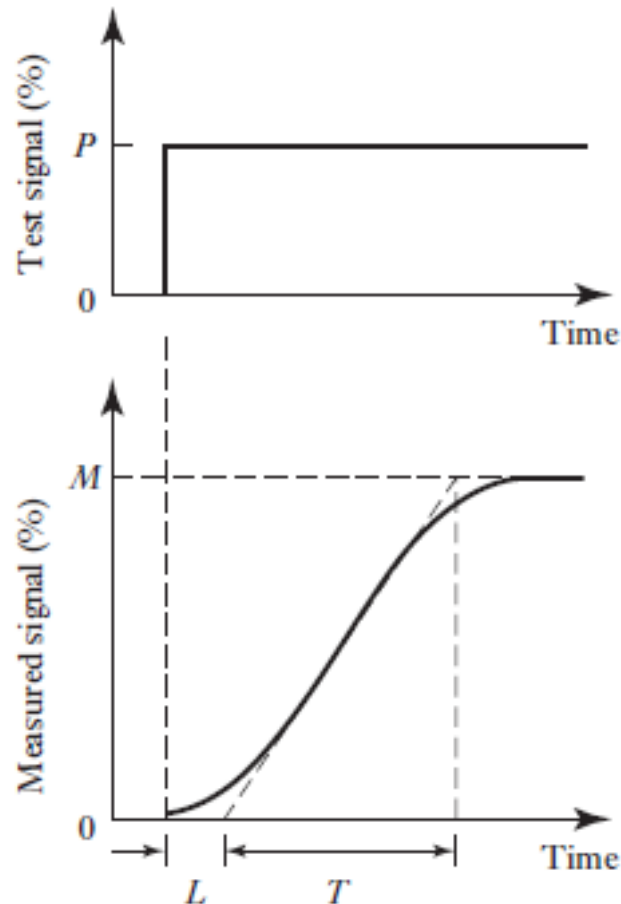
achieve

lead



# Ziegler – Nichols – Process Reaction

*Open the control loop, no control action is allowed*

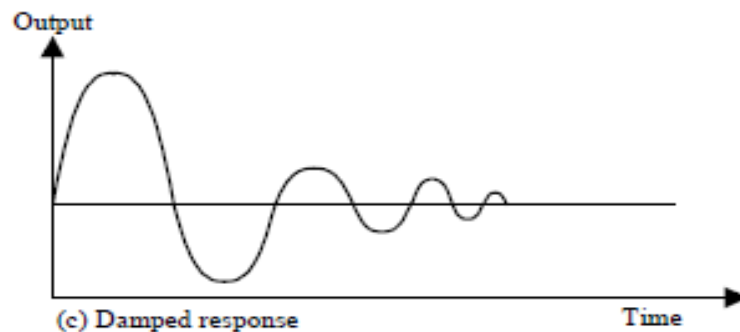
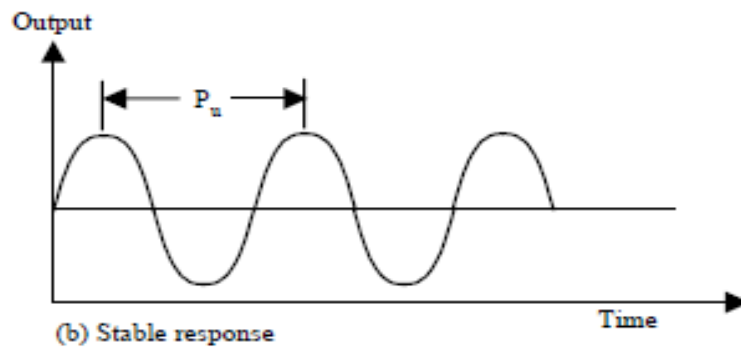
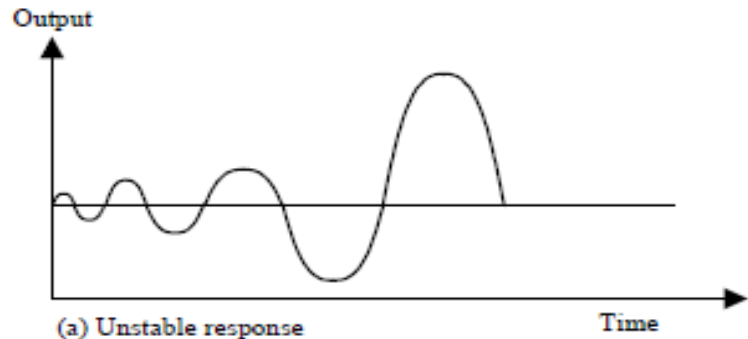


Control mode	$K_p$	$T_I$	$T_D$
P	$P/RL$		
PI	$0.9P/RL$	$3.33L$	
PID	$1.2P/RL$	$2L$	$0.5L$

$R$  is maximum gradient(Slope) =  $M/T$

Study the example problem given in Bolton

# Ziegler-Nichols – Ultimate cycle



The method describes the procedure to find out constants like gain, Integral time, derivative time

# Procedure



## Step 1:

Remove the integral and derivative action from the controller by setting

- a) Derivative time to zero,
- b) Integral time to zero
- c) Proportional gain to one.

## Step 2:

Run the system in automatic mode and control loop.

# Procedure

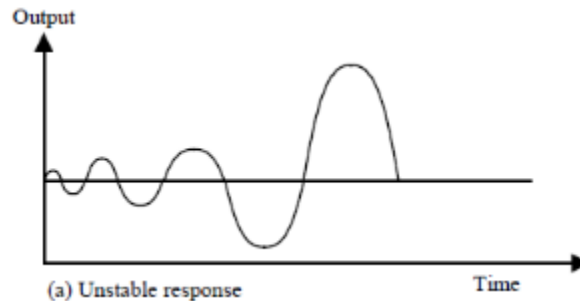


## Step 3:

Upset the process (Say change the set point)

## Step 4:

If the response curve does not damp but is unstable (Like below)



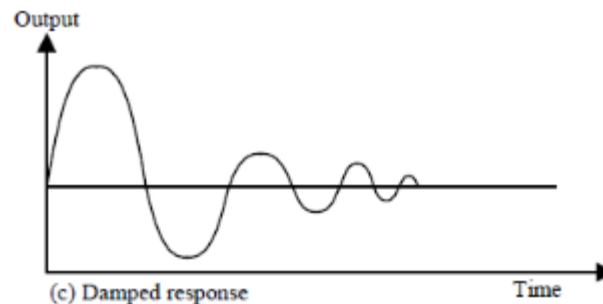
then gain is too high. Reduce the gain

# Procedure

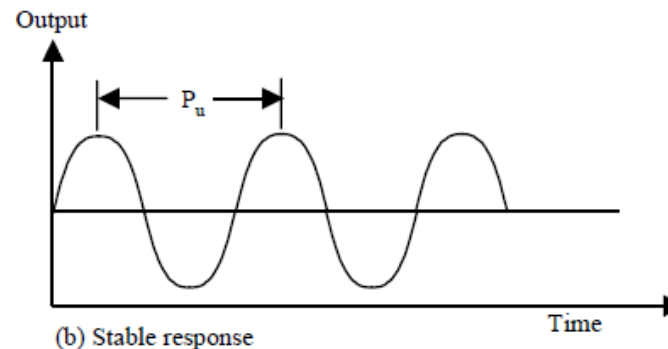


## Step 5:

If the response curve damps out



then gain is too low. Increase the gain till you get the stable response.



# Procedure



Record the value of Time ( $P_u$ ) and ultimate gain ( $S_u$ ) which generated stable response.

PI control:

$$K_c = 0.45S_u$$

$$T_i = \frac{P_u}{1.2}$$

PD control:

$$K_c = 0.6S_u$$

$$T_d = \frac{P_u}{8}$$

PID control:

$$K_c = 0.6S_u$$

$$T_i = 0.5P_u$$

$$T_d = \frac{P_u}{8}$$



Set the calculated parameters in the controller



# Other tuning procedures



## Manual:

- ✓ Operator estimates the tuning parameters required to give the desired controller response
- ✓ Proportional , integral, and derivative terms must be adjusted and tuned individually to a particular system using trial and error method.

## Auto tune:

- The controller takes care of calculating and setting PID parameters
  - ✓ Measures sensor
  - ✓ Calculates error, sum of error, rate of change of error
  - ✓ Calculates desired parameter with PID equations
  - ✓ Updates control output

# Thank you