





Test Date: 27/02/2018

(ISO/IEC 17025 Accredited)

CHEMICAL ANALYSIS

Customer Name : VE COMMERCIAL VEHICLE LTD.	Report No. :	22346	Date: 28/02/2018
	Customer Challan : -		
Customer Address : DEWAS	Challan Date:	23/02/2018	
	Sample Recd. Date: 27/02/2018		
	Lab ID: 19650	218	

TEST TEMPERATURE: 24°C

Material Specification: P.NO-3108+3105+3118-H.NO-1622-FORGER-FORGER INDIA-STEEL MILL-AARTI

TEST METHOD :ASTM E 415 -2017 Grade. :20MnCr5 (DIN

, 10, 11, 12, 12, 12, 12, 12, 12, 12, 12, 12		= 7 7 0 = 7 = 0	
Parameter (% By Weight)	Observed Values	Specification Req.(%)	
С	0.17	0.17-0.22	
Si	0.21	0.15-0.40	
Mn	1.25	1.10-1.40	
Р	0.012	0.035MAX	
S	0.024	0.035MAX	
Cr	1.04	1.00-1.30	
Al	0.020		

Remark: ABOVE TES RESULT MEETS THE SPECIFICATION OF GRADE 20MnCr5.

Tested By : MRS.MANISHA BAHEKAR	Authorised By : MR.PRAVEEN DESHPANDE
MBahekar.	podus.

GSD/QF/33

NOTE: 1. Sample(s) not drawn by GSD LAB.

- ----END OF REPORT 2. The result relate only to the sample(s) tested.
- 3. The certificate shall not be reproduced except in full, without the written approval of the laboratory.
- 4. Samples are retained 90 days only.
- 5. "*" marked not covered under ISO/IEC 17025 scope.

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