





Test Date: 10/02/2018

(ISO/IEC 17025 Accredited)

CHEMICAL ANALYSIS

Customer Name : VE COMMERCIAL VEHICLE LTD.	Report No. :	21082	Date: 12/02/2018
	Customer Challan: -		
Customer Address : DEWAS	Challan Date:	05/02/2018	
	Sample Recd. Date: 11/02/2018		
	Lab ID: 5800	218	

Material Specification: P.NO-2428+29+33+42+43+79+52+62+63+72+73+74+75+77+83-H.NO-62960-FORGER-SHIV AM AUTO-STEEL MILL-VARDHAMN

TEST TEMPERATURE: 24°C

TEST METHOD :ASTM E 415 -2017 **Grade.** :SAE 8620

Parameter (% By Weight)	Observed Values	Specification Req.(%)
С	0.189	0.18-0.23
Si	0.188	0.15-0.35
Mn	0.77	0.70-0.90
Р	0.015	0.035 MAX
S	0.021	0.040 MAX
Cr	0.52	0.40-0.60
Мо	0.15	0.15-0.25
Ni	0.40	0.40-0.70

Remark: ABOVE TEST RESULT MEETS THE SPECIFICATION OF GRADE SAE8620

Tested By : MRS.MANISHA BAHEKAR	Authorised By : MR.PRAVEEN DESHPANDE
MBahekar.	podroz.

GSD/QF/33

----END OF REPORT

NOTE: 1. Sample(s) not drawn by GSD LAB.

- 2. The result relate only to the sample(s) tested.
- 3. The certificate shall not be reproduced except in full, without the written approval of the laboratory.
- 4. Samples are retained 90 days only.
- 5. "*" marked not covered under ISO/IEC 17025 scope.

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