





TEST TEMPERATURE: 24°C Test Date: 27/02/2018

(ISO/IEC 17025 Accredited)

CHEMICAL ANALYSIS

Customer Name : VE COMMERCIAL VEHICLE LTD.	Report No. :	22451	Date: 28/02/2018
	Customer Challan: -		
Customer Address : DEWAS	Challan Date:	23/02/2018	
	Sample Recd. Date: 27/02/2018		
	Lab ID: 19530	218	

Material Specification: P.NO-5344+7074-H.NO-D58168-FORGER-FORGER INDIA-STEEL MILL-JAYASWALNECO

TEST METHOD: ASTM F 415 -2017 Grade.: 20MnCr5 (DIN

Parameter (% By Weight)	Observed Values	Specification Req.(%)
С	0.18	0.17-0.22
Si	0.21	0.15-0.40
Mn	1.18	1.10-1.40
Р	0.016	0.035MAX
S	0.028	0.035MAX
Cr	1.03	1.00-1.30
Al	0.018	

Remark: ABOVE TEST RESULT MEETS THE SPECIFICATION OF GRADE 20MnCr5.

Tested By : MRS.MANISHA BAHEKAR	Authorised By : MR.PRAVEEN DESHPANDE
MBahekar.	Codyos.

GSD/QF/33

----END OF REPORT

NOTE: 1. Sample(s) not drawn by GSD LAB.

2. The result relate only to the sample(s) tested.

- 3. The certificate shall not be reproduced except in full, without the written approval of the laboratory.
- 4. Samples are retained 90 days only.
- 5. "*" marked not covered under ISO/IEC 17025 scope.

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