





Test Date: 27/02/2018

(ISO/IEC 17025 Accredited)

CHEMICAL ANALYSIS

Customer Name : VE COMMERCIAL VEHICLE LTD.	Report No. :	22448	Date: 28/02/2018
	Customer Challan: -		
Customer Address : DEWAS	Challan Date:	23/02/2018	
	Sample Recd. Date	:27/02/2018	
	Lab ID: 19660	218	

TEST TEMPERATURE: 24°C

Material Specification: P.NO-2036+2010-H.NO-6078-FORGER-FORGER INDIA-STEEL MILL-AARTI

TEST METHOD :ASTM E 415 -2017 **Grade.** :SAE 8620

Parameter (% By Weight)	Observed Values	Specification Req.(%)
С	0.21	0.18-0.23
Si	0.23	0.15-0.35
Mn	0.89	0.70-0.90
Р	0.010	0.035 MAX
S	0.025	0.040 MAX
Cr	0.58	0.40-0.60
Мо	0.19	0.15-0.25
Ni	0.49	0.40-0.70

Remark: ABOVE TEST RESULT MEETS THE SPECIFICATION OF GRADE SAE 8620.

Tested By : MRS.MANISHA BAHEKAR	Authorised By : MR.PRAVEEN DESHPANDE
MBahcker.	Control.

GSD/QF/33

NOTE: 1. Sample(s) not drawn by GSD LAB.

----END OF REPORT 2. The result relate only to the sample(s) tested.

3. The certificate shall not be reproduced except in full, without the written approval of the laboratory.

4. Samples are retained 90 days only.

5. "*" marked not covered under ISO/IEC 17025 scope.