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Troy, MI 48064-7121

Process Specification

Specification: 7-E

Revision Date: 10/05/2011

NORMALIZE

1. General Specification:

Process Specification 1. All the requirements for the general specification apply unless superseded by the requirements within this specification.

2. SCOPE

This process specification is a recommended guideline only. Its purpose is to improve machinability, and is used at the option of the machining facility.

PROCESS	DESCRIPTION
Normalize	Heat to 1650°F. Hold at temperature 1 hour minimum. Cool in air. Application: Low to med. carbon steel

Date	Change
10/05/2011 Level G Request 30272-149	Title was NORMALIZING - ANNEALING. Added general specification note to section 1.
10/05/2008 Level F Request 30272-55	Added General Specification PS 1
6/15/2001 Level E Request 21206-3	Created an individual document for process specification 7-E. It was originally included on P.S. 7.

Approved By: S. Foster
Vice President - Quality