

# Process Specification



2135 West Maple Road  
Troy, MI 48064-7186

Specification: 230-C-2  
Revision Date: 11/05/2009

## CARBURIZING EFFECTIVE CASE - MODIFICATION

### GENERAL SPECIFICATIONS

P.S.1 & P.S.100

### PROCESS REQUIREMENTS

Case Depth: 0.030" - 0.045"  
Surface Hardness: HRC 60 minimum  
File hard at the surface.

Date	Change
11/05/2009 Level G Request 31405-7	"Surface Hardness" used to read "Case Hardness".
6/15/2001 Level F Request 21206-61	Created an individual document for process specification 230-C-2. It was originally included on P.S. 230.

Approved By: S. Foster  
Vice President - Quality - CVS