MOTE : -1. F CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION FOR CASE DEPTH A MICROSTRUCTURE IN THE SHOULD BE SHEET A SHOOLD SET IN A SHOULD BE SHEET AND A SHOULD BE SHEET AND A MICROSTRUCTURE IN THE SHOULD BE SHEET AND A SHOULD B	_				_		_							
WO-PECTION W/C NO COPTIONAL	PAGE 01/01	WE	B. LE	RD BY	Ap.		R PATHAK	YKO BY	δ			M. PATEL	DRN BY	DR)
W W W W W W W W W W		ECTION		PER CHARGE		1	MICROSCOPE 100X	URFACE AT ECD/2 AT PCD AT ECD/4 AT RCD	0% AT SI 5% Max. 5% Max.			RON)	ITP (Mex. IN MICRON)	
NOTE:- 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF PROCESS CHAR SPECIFICATION WAD ARROWS TISSIFR PROCESS CHAR SPECIFICATION FOR CASE DEPTH & MICROSTRUCTURE LOCATION FOR CASE DEPTH & MICROSTRUCTURE		ECTION		PER CHARGE		-	MICROSCOPE 100X	MICRON	<_25			ex. IN MICRON)	IGO & NIMTP (Max. IN MICRON)	7.
Marc no. 1200 Marc no.		ECTION		PER CHARGE		1	MICROSCOPE AT 500X	+ BANITE	LCM.			RE AT CORE	MICROSTRUCTURE AT CORE	Ç5
DATE - 05/02/18 VSPECTION M/C NO. [OPTIONAL] VA. (2.5.7.8)		ECTION		PER		1	MICROSCOPE AT 500X	H 25% RA Max. ROM CARBIDES)	TM WITI (FREE F.			IRE AT CASE	MICROSTRUCTURE AT CASE	Ç7
LOCATION WITH AND PERFECTION PROCESS CLASS SPECIFICATION PROCESS CLASS SPECIFICATION PRODUCT/ PROCESS CLASS SPECIFICATIONS IN CASE RA IS MORE THAN 25% CHECK HARDNESS (WITH 100 GM SECTION - 'A-A') LOCATION FOR CASE DEPTH & MICROSTRUCTURE. 1. IN CASE RA IS MORE THAN 25% CHECK HARDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION SITEMAN IN SHOULD BE SHECK HARDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION - 'A-A') PROCESS CLASS SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION SONT/REMORK; LOCATION FOR CASE DEPTH & MICROSTRUCTURE. 1. IN CASE RA IS MORE THAN 25% CHECK HARDNESS (WITH 100 GM SECTION FLAM SPECIFICATION WITH ANDNESS (WITH 100 GM SECTION FLAM SPECIFICATION FLAM AUTOMATIC WINTER 1. P.C. PER SELF INSPECTION SONT/REMORK; 1. AUTOMATIC WINTER 1. P.C. PER SELF INSPECTION SONT/REMORK; 1. AUTOMATIC WINTER 1. P.C. PER SELF INSPECTION SONT/REMORK;		ECTION		PER CHARGE		-	ROCK WELL HARDNESS TESTER	6 HRC.	25~4			'S AT RCD	CORE HARDNESS AT RCD	4.
DATE - 05.02.19 LECTION NOTE: - 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION TWO PART CHECK. 2. SAMPLE SHOULD BE CHECK BEST & WORST LOAD VICKER HARDNESS AT 8.1 MARCHESS (WITH 160 GM SPECIFICAN TOWNS INCASE DATE A.18 MORE THAN 25% CHECK HARDNESS (WITH 160 GM SPECIFICAN TOWNS INCASE DATE A.18 MORE THAN 25% CHECK HARDNESS (WITH 160 GM SPECIFICAN TOWNS INCASE DATE A.18 MORE THAN 25% CHECK HARDNESS (WITH 160 GM SECTION - 'A-A' CHECK HARDNESS (ECTION		PER CHARGE		ı	AUTOMATIC VICKER HARDNESS TESTER	Min (AT515HV)	0.55 mm.			CUT PART FOR CASE DEPTH ON RCD	CUT PART FOR C	ω
NOTE: 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION FOR CASE EDEPTH & MICROSTRUCTURE. 2. SAMPLE SHOULD BE CHECK BEST & WORST LOCATION FOR CASE EDPTH & MICROSTRUCTURE. 2. SAMPLE SHOULD BE CHECK BEST & WORST FLAN 2'S CHECK HARDNESS AT 0.1mm. IN SHOULD BE SHRC. MICH. SPI. PROCESS CLASS SPECIFICATIONS INSTRAMENT NO. SIZE FREQ. CONTROL METHOD REAGTION FAM. DATE - 05.02.78 WK 2. \$ 1 PROCESS WITH 100 GM SECTION - 'A-A'		ECTION		PER CHARGE		-	AUTOMATIC VICKER HARDNESS TESTER	mm. (AT515Hv)	1.1 ~ 1.3			CUT PART FOR CASE DEPTH ON PCD	CUT PART FOR C	2
NOTE: 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION TWO PART CHECK 2. SAMPLE SHOULD BE CHECK BEST & WORST LOCATION FOR CASE DEPTH & MICROSTRUCTURE 1. IN CASE RA IS MORE THAN 25% CHECK HARDNESS IN C. Amm. IN SHOULD BE SHRC. MIn. SPECIFICATIONS SPECIFICATION TWO PART CHECK 2. SAMPLE SHOULD BE CHECK BEST & WORST LOCATION FOR CASE DEPTH & MICROSTRUCTURE 1. IN CASE RA IS MORE THAN 25% CHECK HARDNESS (WITH 100 GM SECTION - 'A-A' LOAD VICKER HARDNESS IN C. Amm. IN SHOULD BE SHRC. MIn. SPECIFICATION TWO PART CHECK 2. SAMPLE SHOULD BE SHRC. MIn. SECTION - 'A-A' COMPRESSION AMPLING CONTROL METHOD REACTION FAM. COMPRESSION FAMOUR ABSTRAMENT NO. SIZE FREG. CONTROL METHOD REACTION FAMOUR COMPRESSION FAMOUR COMPRESSION FAMOUR CONTROL METHOD REACTION FAMOUR COMPRESSION FAMOUR CONTROL METHOD COMPRESSION REACTION FAMOUR CONTROL METHOD REACTION FAMOUR CONTROL METHOD REACTION FAMOUR CONTROL METHOD CONTROL METHOD REACTION FAMOUR	ORT / REWORK ;			PER CHARGE			ROCK WELL HARDNESS TESTER	64 HRC.	58-			WESS	SURFACE HARDNESS	1,
DATE - 05.02.18 EXPORT OPN. NO. 120 OPN. NO. 120 NOTE: 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION TWO PART CHECK SPECIFICATION TWO PART CHECK SPECIFICATION TWO PART CHECK SEST & WORST LOCATION FOR CASE DEPTH & MICROSTRUCTURE. 3. IN CASE RA IS HORE THAN 25° CHECK HARDNESS (WITH 100 GM SECTION - 'A-A') ORGETTIVE ACTION / ORGETTIVE ACTION /	CTION PLAN		o ci	FREQ.	SIZE	NO.	INSTRUMENT	nonione			PROCESS		PRODUCT	ð
NU23492) OPYL MO. 120 INSPECTION INC. MO. [OPTIONAL] PATE - 05.02.18 INC. MO. [OPTIONAL] NOTE: 1. IF CASE DEPTH FOUND LOWER OR HIGHER LIMIT OF SPECIFICATION TWO PART CHECK. 2. SAMPLE SHOULD BE CHECK BEST & WORST LOCATION FOR CASE DEPTH & MICROSTRUCTURE. 3. IN CASE RAIS MORE THAN 25% CHECK HARDNESS (WITH 100 GM SECTION - 'AA' LOAD VICKER HARDNESS) AT 0.1 mm. IN SHOULD BE 98 HRC. Min. SECTION - 'AA'	RECTIVE ACTION /		Cerroca	JUNG	SAMF	REMENT	TECHNIQUE	ICT / PROCESS		L GAR SP		CHARACTERISTIC	£	%
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EXPORT DATE-05.02.18 V/23492 W	181 81							<u></u>			VSPECTION	AFTER H/T IN		OPERATION
DATE - 05.02.18	EARED	4		†				<u> </u>				JOHN DEERE	OMER	CUSTOMER
DATE - 05.02.18	N NOV	<u> </u>						<u> </u>	120	¥. ₹6.		SUN GEAR		PART NAME
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PRODUCTION COMP. WT. = 1.483 KG.	۵	//L /	בירבאבאטב ט.	27.2		<u>-</u>	88 KG.	COMP. WT. = 1.41	<u> </u>	PRODUCTION	F	< PREJAUNCH	-MRE	PROTO-TYPE
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COMPONENTS; DEWAS) CONTROL PLAN 115-STRAIGHTENING	ASSUE-3 REV:(- BURRFILING		GHTENIN	115 - STRAI		CONTR	EWAS)	ŝ	COMPONE	ENGINEERING	T : EICHER	(UNIT