



2135 West Maple Road
Troy, MI 48084-7121

Material Specification

Specification: B-1-A
Revision Date: 08/30/2016
Revision Level: CR

GENERAL WROUGHT STEEL STANDARD (PRE-QUALIFIED STEEL SOURCES)

1.0 SCOPE:

- 1.1. To be considered a Meritor pre-qualified steel source, supplier must show capability for chemistry and inclusion control per the B-1 specification by providing histograms and appropriate SPC information. An SQA self survey form should be filled out and sent to Meritor - Troy Materials Engineering. Plant survey will be conducted at the discretion of Meritor - Troy Materials Engineering. When a steel mill changes a process, manufacturing method, equipment, raw material and other factors which affect product quality, the steel mill will inform Troy Materials Engineering and may be subject to re-qualification (PPAP and validation testing).
- 1.2. Warehouse steel can be used only if the steel is from pre-qualified sources listed below and complies with the B-1 specification.

2.0 RESPONSIBILITIES:

- 2.1. All Meritor plants, suppliers and sub-suppliers, will use Pre-qualified Steel Mills per this spec. If supplier / manufacturer changes from one pre-qualified source to another pre-qualified source after the parts have been PPAP approved, they must notify the Meritor SQA person at the using plant. The SQA person will communicate the need for component testing and/or manufacturing trial.

<u>Supplier</u> (See end of table for subscript definitions)	Ingot	Billet₁	Bloom₂	Slab₃
Aarti Steel Ltd (India)		X	X	
Acciaierie Bertoli Safau S.p.A. - ABS (Italy)	X	X	X	
Acciaierie Falk (Italy)	X	X		
Acciaierie Riva Spa (Italy)	X			
Acciaierie Venete (Italy)			X	
Adhunik Metaliks Limited (India)			X VAD ₄	
Ahmsa				X
Aichi (Japan)			X	

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AK Steel (West Chester, Ohio)				X
Arcelor-Mittal Inox (Brazil) (former Acesita)	X			
Arcelor-Mittal Steel (Illinois) (former ACME/ISG Steel-International Steel Group)				X
Arcelor-Mittal Steel (Conshohocken - Coatesville, PA) (former Bethlehem - Lukens/ISG - International Steel Group)	X			X
Arcelor-Mittal Steel (Burns Harbor, IN) (former ISG - International Steel Group)				X
Arcelor-Mittal Steel (Indiana Harbor, IN and Cleveland, OH) (former ISG - International Steel Group) (former LTV plants)				X
Arcelor-Mittal Steel (Indiana) (former Ispat - Inland)	X	X	X	
Arcelor-Mittal Steel (India) (former Ispat Profile)			X	
Arcelor-Mittal Steel (Mexico) (former Ispat)				X
Arcelor-Mittal Steel (Duisburg, Germany) (former Ispat Stahlwerk Ruhrort)	X	X	X	
Arcelor-Mittal Steel (Contrecoeur, Canada) METACON Process (former Ispat - Sidbec)		X		
Arcelor-Mittal Steel (former Dofasco - Canada)	X			X

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Arcelor-Mittal Steel (West Virginia) (former Weirton Steel)				X
Arcelor-Mittal Tubarao (Brazil) (former Arcelor-Mittal Brasil)				X
Ascometal Agondange (France)			X	
ASFOR-Dunes (France)	X			
Asil Celik A.S. (Istanbul)		X	X	
Atlas - Specialty Steel (Canada)	X			
Baoshan Iron & Steel Co. Ltd (Special Steel Branch) (Formerly Shanghai #5)	X			
Charter Steel (Cleveland, OH)		X ₆		
Charter Steel (Saukville, WI)		X ₆		
China Steel			X	
Cosipa (Brazil)	X			
CSN (Brazil)	X			
Daido (Japan)	X		X	
DAM - 2004 Ltd. (Formally Steelworks Dio'sgyor Ltd)	X	X		
Daye Special Steel Co, Ltd (Hubei, China)		X	X	
Essar Steel Algoma Inc. (Canada) formerly Algoma			X	X
Essar Steel Ltd. (India)				X
Eregli Iron & Steel (Turkey)				X
Fushun Specialty Steel			X	
Gerdau Aceros ESP. Europa, S.L. Basauri (Former Sidenor - Basauri, Spain)		X		
Gerdau Aceros ESP. Europa, S.L. Reinsnosa (Former Sidenor - Reinsnosa, Spain)	X			
Gerdau - Fort Smith, AR			X	
Gerdau - Jackson, MI			X	

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Gerdau - Monroe, MI			X	
Gerdau Acominas (Brazil) (former Aco Minas)	X			x
Gerdau Charqueadas (Brazil) (former Piratini)	X			
Gerdau Mogi (Brazil) (former Acos)	X		X	
Gerdau Pinda (Brazil) (former Villares - Pinda)	X			
Gerdau Steel India Ltd (Andra Pradesh, India)		X		
Gloria Heavy Industrial Corp.-Evergreen Steel (Taiwan)	X			
Green River Steel	X			
GSB Acero, S.A. (Azkoitia, Spain)	X	X		
GSB Acero, S.A. (Legazpi, Spain)	X		X	
Huta Batary (Poland)	X VAD ₄			
Imatra Kilsta AB (Karlskoga, Sweden)			X	
ISMT Limited (Pune, India) formerly ISSAL (India)		X		
Ivaco Rolling Mills (Canada)		X		
Ispat-(Raigarh, Maharashtra, India)				X
Inexa Lulea (Sweden)			X	
Jiangyin Xing Cheng Steel Works Co. LTD (China)			X	
JSW Salem Steel			X VAD ₄	
Kalyani (India)-Carpenter	X VAD ₄		X	
Kalyani-Hospet (India)		X	X	
Kobe (Japan)	X		X	
Koppel Steel		X	X	
Korea Iron And Steel Co., Ltd., Changwon, S. Korea	X			

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Lake Erie Steel Co. Ltd. (US Steel) formerly Lake Erie Steel				X
Lucchini Steel (Italy)	X	X	X	
Mitsubishi (Japan)	X		X	
Mahindra Sanyo Special Steel (India) formerly M.U.S.C.O.	X VAD ₄	X VAD ₄		
Nippon - Muroran Wks	X		X	
NISCO (Nanjing Iron and Steel Company) (China)		X		
NMH Stahlwerke GmbH (Germany)			X	
OA0 Novolipetsk Steel (NMLK) (Russia)				X
Nucor - Berkley (Mt. Pleasant, SC)				X
Nucor (Crawfordsville)				X Only 1384 mm x 50mm
Nucor - (Memphis, TN)			X	
Nucor, (Norfolk, NE)		X		
Nucor (Tuscaloosa, AL)				X
Nucor - Gallatin Steel				X
OEMK (Oskol Electric Steel Works) - Russia			X	
Ori Martin, Italy		X		
Ovako Steel AB (Hofors, Sweeden)	X			
POSCO (Pohang Iron and Steel Co. Ltd., Pohang, Korea)			X	
Rastriya Ispat Nigam Ltd (Vizag Steel Plant, India))		X	X	
REMI Metals Gujarat Ltd. (Mumbain, India)		X VAD ₄	X VAD ₄	
Republic Technologies International, Canton, OH	X		X Cast- Roll™	
Republic Technologies International, Johnstown, PA		X		

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Republic Technologies International, Lorain, OH (formerly USS/Kobe)		X	X	
Saarstahl (Germany)		X		
SAIL (Steel Authority of India Ltd. Bhilai Steel Plant)				X
Sanyo Special Steel (Japan)		X		
SeAH Besteel (Korea) (Formerly KIA)		X	X	
Severstal (former Rouge Steel)	X			X
Severstal (Sparrows Point, MD) formerly Arcelor-Mittal Steel (former ISG - International Steel Group)				X
Severstal (Stuebenville) formerly Wheeling Pittsburgh				X
Severstal, formerly Warren Consolidated	X			X
Shanghai #5 (China)	SEE Baoshan Iron & Steel Co. Ltd			
Shijiazhuang Iron & Steel CO., Ltd. (China)			X	
Sidor (Venezuela)				X
Sochorovna Valcovna (Kladno, Czech Republic)			X	
SKF (Sweden)	X			
SSAB (Iowa)				X
Steel Dynamics Inc - (SDI) (Butler, Indiana)				X
Steel Dynamics Inc - (SDI) Pittsboro, Indiana			X	
Stomana Industry - Bulgaria				X
Sunflag Iron & Steel Co., LTD (India)		X	X	
Tata Steel UK Ltd. (Rotherham, UK; Formerly Corus)	X	X	X	X

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Tata Steel IJmuiden BV (IJmuiden, Netherlands; Formerly Corus)		X		X
T.I.S.C.O. (India)	X VAD ₄			
Thyssen Krupp Steel AG Siegen/Hagen, (Germany)	X		X	
Tianjin Pipe Corporation (Tianjin, China)			X ₅ VAD ₄	
Timken Steel-Faircrest	X			
Timken Steel-Harrison	X	X	X	
Usha Martin Ltd. Jharkand, India			X VAD ₄	
US Steel-Gary Works				X
US Steel (Mi) (former National Steel - Great Lakes Div)				X
US Steel (Canada) (former Hamilton Steel (Stelco), Hamilton ON)			X	
Usiminas Ipatinga (Brazil) (former Usiminas)				X
V&M do Brasil Usina Barreiro (Brazil) (former Mannesmann)	X			
Vardhman Special Steels (India)		X VAD ₄	X VAD ₄	
V.I.S.L. (India)	X VAD ₄			
Voestalpine Stahl Donawitz GmbH & Co KG (Austria)			X	
Wuhan Steel (China)				X
Zelezarna Ravne Yugoslavia	X			

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Subscript definitions:

- 1 - Billet Cast: Continuous cast product having maximum mold size of 49 sq. in. area.
- 2 - Bloom Cast: Continuous cast product having mold size exceeding 49 sq. in. area.
- 3 - Slab Cast: Continuous cast product having oblong shape approximately 4 to 9 inches thick, approximately 24 to 60 inches wide.
- 4 - Vacuum Degassing Required.
- 5 - Seamless tube manufacturing only.
- 6 - Fastener Products only.

3.0 REFERENCE SPECIFICATIONS:

Industry Affiliation	Standard Number and revision Date	Title of Standard
Meritor	RA-4901-8-797-E Rev 5a	Meritor Supplier Quality System Requirements (SQSR) Manual

Date	Change
08/30/2016 Level CR PR-04820	Renamed Gallatin Steel to Nucor - Gallatin Steel. Changed Gerdau Ft Smith, Gerdau Jackson, and Gerdau Monroe to Bloom cast.
07/26/2016 Level CQ PR-04043	Added NISCO (Nanjiang Iron and Steel Co)
03/15/2016 Level CP PR-03563	Added Gerdau Steel India
02/09/2016 Level CN PR-03449, PR-03426	Added Daye Special Steel (Hubei, China) Added OAO Novolipetsk Steel (Russia)
11/05/2014 Level CM Request 30932-41	Added Charter Steel (Cleveland, OH) and Charter Steel (Saukville, WI) for Fastener Products only. Renamed M.U.S.C.O. to Mahindra Sanyo Special Steel.
06/05/2014 Level CL Request 30272-180	Re-formatted. Added titles to Scope and Responsibilities sections. Added Reference Specifications section. Moved Reference Document to Reference Specifications section and updated with the most recent revision date. Removed CSC (Copperweld) which no longer produces material. Added JSW Salem Steel for bloom cast (VAD ₄).

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Date	Change
12/05/2012 Level CK Request 32391-5	Revised mill names in Brazil, Canada, and Spain. 1) Renamed Acesita (Brazil) to Arcelor-Mittal Inox (Brazil). 2) Renamed Aco Minas (Brazil) to Gerdau Acominas (Brazil). 3) Renamed Acos (Anhanguera Brasil) and Mogi (Brazil) to Gerdau Mogi (Brazil). 4) Renamed Arcelor-Mittal (Brazil) to Arcelor-Mittal Tubarao (Brazil). 5) Renamed Mannesmann (Brazil) to V&M do Brasil Usina Barreiro (Brazil). 6) Renamed Piratini (Brazil) to Gerdau Charqueadas (Brazil). 7) Renamed Usiminas (Brazil) to Usiminas Ipatinga (Brazil). 8) Renamed Villares - Pinda, Brazil to Gerdau Pinda (Brazil). 9) Renamed Arcelor-Mittal Steel (Canada) to Arcelor-Mittal Steel (Contrecoeur, Canada). 10) Changed ABS to Acciaierie Bertoli Safau S.p.A. - ABS (Italy). 11) Renamed Sidenor - Basauri (Spain) to Gerdau Aceros ESP. Europa, S.L. Basauri (Basauri, Spain). 12) Renamed Sidenor (Spain) to Gerdau Aceros ESP. Europa, S.L. Reissosa (Reissosa, Spain). 13) Reformatted Specification number from B1-A and added Revision Level in Header.
09/06/2012 Level CJ Request 30272-161	Added Slab for Tata Steel IJmuiden
04/05/2012 Level CH Request 32446-6	Added Aco Minas (Brazil) for slab cast.
2/3/2012 Level CG Request 32391-3	Added Adhunik Metaliks Limited (India) for bloom cast (VAD)
11/4/2011 Level CF Request 32391-2	Added Usha Martin Ltd., Jharkhand, India for blooms (VAD). Added Ori Martin, Italy (Billet only).
6/3/2011 Level CE Request 32391-1	Changed Gerdau MacSteel (Fort Smith, AR, Jackson, MI and Monroe, MI) to Gerdau.

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Date	Change
2/5/2011 Level CD Request 31584-16	Added - Voestalpine Stahl Donawitz GmbH & Co KG (Austria)
1/14/2011 Level CC Request 31432-2	"Corus (Formerly British Steel)" was updated to: "Tata Steel UK Ltd. (Rotherham, UK; Formerly Corus)" "Corus (Formerly Hoogovens)" was updated to: "Tata Steel IJmuiden BV (IJmuiden, Netherlands; Formerly Corus)"
6/5/2010 Level CB Request 31759-1	Added approved supplier Nucor - Memphis, TN for bloom cast.
3/5/2010 Level CA Request 30932-12	Removed Chaparral Steel (billet cast).
1/5/2010 Level BZ Request 31212-10 Request 30349-78	Added Arcelor-Mittal Brasil S/A and SSAB, Iowa
11/5/2009 Level BY Request 31467-1	Added AK Steel - West Chester, Ohio
10/5/2009 Level BX Request 31432-1	Changed Gerdau Ameristeel - Ft. Smith, Jackson and Monroe to "Gerdau MacSteel." Changed Steel Dynamics Inc - (SDI) Fort Wayne, Indiana to Butler, Indiana.
6/5/2009 Level BW Request 30349-62	Added approved supplier Nucor (Tuscaloosa, AL) for slab cast. Removed Hamilton Specialty Bar (HSB) formally Slater Steel from the approved supplier list.
5/05/2009 Level BV Request 31211-1	"ISMT Limited (Pune, India)" was formerly "ISSAL (India)." Removed ICH (Industrias Campos Hermanos) - Agustin Melgar #23, Estado de Mexico, Mexico; ICH mill no longer in operation.
4/05/2009 Level BU Request 30091-21	Added Tianjin Pipe Corporation (Tianjin, China) for bloom cast seamless tubing only.
11/05/2008 Level BT Request 30779-3	Changed "Lake Erie Steel Co. Ltd. (Stelco)" to "Lake Erie Steel Co. Ltd. (US Steel) formerly Lake Erie Steel"; changed "Algoma (Canada) to Essar Steel Algoma, Inc. (Canada)"; changed "Arcelor-Mittal (Sparrows Point, MD), Wheeling Pittsburgh (Stuebenville), and Warren Consolidated to Severstal";
10/05/2008 Level BS Request 30779-2	Changed "Acciaierie del Tanaro" to "Acciaierie Riva Spa"

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06/05/2008 Level BR Request 30195-4	Changed "Dofasco (Canada)" to "Arcelor-Mittal Steel (former Dofasco - Canada)" and "Hamilton Steel (Stelco), Hamilton ON" to "US Steel (Canada) (former Hamilton Steel (Stelco), Hamilton, ON)"; Changed all "approved" related to steel sources to "pre-qualified"; Deleted "Approved" title in steel source listing chart
03/05/2008 Level BQ Request 30272-15	Changed all "Mittal" mills to Arcelor-Mittal
12/5/2007 Level BP Request 30195-3 Request 30305-1	-Gerdau Ameristeel was MacSteel -Added Sidenor - Basauri, Spain approved for bil
11/5/2007 Level BN Request 30195-2	Removed "Zlatoust Steel (EAF only)"
9/5/2007 Level BM Request 25807-13	Changed "Industrias Campos Hermanos - Mexico" to "ICH (Industrias Campos Hermanos)- Agustin Melgar #23, Estado de Mexico, Mexico"
6/5/2007 Level BL Request 26941-5	Added Stomana Industry-Bulgaria; approved for s
4/5/2007 Level BK Request 26042-3, 25807-8, 26779-4	Added "POSCO (Pohang Iron and Steel Co. Ltd., Pohang, Korea)", "Ovako Steel AB(Hofors, Sweeden) (Grandfathered as part of 1998 aquisiti of the Volvo Lindesberg plant)", "Shijiazhuang & Steel CO., Ltd. (China)"
2/5/2007 Level BJ Request 25807-6	Added "Jiangyin Xing Cheng Steel Works Co. LTD (China)"
1/08/2007 level BH Request 26158-6	Added Gallatin Steel
12/05/2006 Level BG Request 25783-19, 25807-5	Added Wuhan China Mill slab cast. Changed "Shanghai #5 (China)" to "Baoshan Iron & Steel Co. Ltd (Special Steel Branch)" Same mill, new ownership.
10/05/2006 Level BF Request 25812-6	-Added Ispat-Raigarh, Maharashtra, India, appro for Slab.
09/05/2006 Level BE Request 25812-5	- Changed "Mittal Steel (Conchahawkin - Coatsvi , PA) (former Bethlehem - Lukens/ISG - International Steel Group) "to "Mittal Steel (Conshohocken - Coatesville , PA) (former Bethlehem - Lukens/ISG - International Steel Group)" - Changed "C.H. Industrias (CH S.A. Mexico)" to "Industrias Campos Hermanos, Mexico"

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07/05/2006 Level BD Request 25812-4	-Added "Steel Dynamics Inc. Pittsboro IN", approved for bloom. -Changed "Steel Co. of Canada (Stelco) Hamilton" to "Hamilton Steel (Stelco), Hamilton ON"
06/05/2006 Level BC Request 25812-3	Changed "Steelworks Dio'sgyor Ltd formerly DNM (Hungary)" to "DAM 2004- Ltd." Same mill, new ownership.
05/05/2006 Level BB Request 26034-1	Added Steel Dynamics Inc. (SDI) for slab cast.
03/05/2006 Level BA Request 25812-2	Removed GKN Brymbo Works (England); the mill no longer exists
2/05/2006 Level AZ Request 25812-1	-MacSteel Fort Smith and Jackson listed as two separate mills -Added Villares, Pinda approved for ingot -Added Villares, Mogi approved for bloom -Added OEMK, Russia approved for bloom
11/5/2005 Level AY Request 25671-1	Added Zlatoust Steel that is EAF, ingot cast with vacuum degassing.
7/5/2005 Level AX Request 25332-1	Changed ACME, Bethlehem-Lukens, ISG (all mills), Ispat (all mills), and Weirton Steel to Mittal Steel. Deleted Mclouth (closed). Changed National Steel to US Steel and Rouge Steel to Severstal. Added billet approval for SeAH (Korea).
5/5/2005 Level AW Request 24220-1	Changed North Star Steel to MacSteel - Monroe
3/5/2005 Level AV Request 24702-14	Changed Slater Steel to Hamilton Specialty Bar (HSB)
12/5/2004 Level AU Request 24755-2	SeAH Besteel was Kia
7/5/2004 Level AT Request 22452-8	Added REMI Metals Gujarat LTD.
4/5/2004 Level AS Request 22542-18	Added Aarti Steel Ltd-India.
12/15/2003 Level AR Request 18744-3	Added Imatra Kilsta for Bloom cast.

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9/15/2003 Level AQ Request 22542-13	Deleted LTV and added ISG (International Steel Group)-in Indiana Harbor, IN and Cleveland, OH (Former LTV plants). Added Sochorovna Valcovna (Kladno, Czech Republic)
8/15/2003 Level AP Request 22542-12	Changed Bethlehem-Lukens (Burns Harbor) to ISG (International Steel Group)-(Burns Harbor, IN) and Bethlehem-Lukens (Sparrows Point) to ISG (International Steel Group)-(Sparrows Point, MD).
6/15/2003 Level AN Request 22542-11	Added Sunflag Iron & Steel Co., LTD-India for bloom and billet.
2/15/2003 Level AM Request 22452-7	Added Aco Minas (Brazil) for ingot. Removed Villares-Brazil from approved list due to its failure to meet steel mill survey.
9/15/2002 Level AL Request 20940-3	Removed UMI from approved list due to closure.
6/15/2002 Level AK Request 22291-1	Eliminated DNM (Hungary) due to duplicate listing.
5/15/2002 Level AJ Request 22205-1	Added NMH Stahlwerke GmbH for bloom cast.
12/15/2001 Level AH Request 20940-2	Added Vardhman Special Steels (India) for bloom and billet cast. Added Nucor-Berkley (Mt. Pleasant, SC) for slab cast.
11/15/2001 Level AG Request 21540-1	Ilva Deltasider (Italy) changed name to Lucchini Steel (Italy)
9/15/2001 Level AF Request 20574-4	Added ACME Steel for slab cast.
7/15/2001 Level AE Request 21282-2	Removed approval for Ingot cast steel from Republic Technologies (Lorain, OH). Added Bloom cast to Republic Technologies (Lorain, OH).
5/15/2001 Level AD Request 20574-3	Added Korea Iron And Steel Company, Ltd., Changwon, S. Korea, for ingot cast
4/15/2001 Level AC Request 20562-3	New name for Acenor-Sidenor is Sidenor
3/15/2001 Level AB Request 19858-4	Added Kalyani-Hospet (India) for bloom and billet cast steel.
9/15/2000 Level AA Request 19955-3	Moved USS/Kobe (Lorain, OH) under Republic Technologies to reflect their 1999 merger. Replaced British Steel and Hoogovens with Corus to reflect their 1999 merger.

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8/15/2000 Level Z Request 19955-2	Changed the name of Krupp Stahl AG to Thyssen Krupp Steel AG to reflect merger of two companies in 1998. Changed Thyssen (Germany) to Ispat Stahlwerk Ruhrort because Ispat Intl. purchased this bar-producing division from Thyssen on October 1 st , 1997.
5/15/2000 Level Y Request 19955-1	Changed name of Kaylani (India) to Kalyani-Carpenter (India) for ingot and bloom cast steel.
3/15/2000 Level X Request 19685-1	Added Sidor (Venezuela) for slab cast steel.
12/15/99 Level W Request 19252-1	Usiminas mill change from Ingot to Slab cast approval. Acciaierie Venete should have been approved for bloom instead of billet. The mill does not have billet caster capability.
11/15/99 Level V Request 18749-4	ABS (Italy) has been added for Billet and Bloom cast steel. Asil Celik (Istanbul) has been added for Billet and Bloom cast steel.
8/16/99 Level U Request 18718-1	Added Essar Steel Ltd. (India) for Slab Cast Steel and Issal (India) for Billet cast steel. Republic Engineered and Bartech consolidated as Republic Technologies International - Franklin Canton, OH to replace the previous Republic Engineered Steels, and Republic Technologies International Johnstown, PA location to replace Bar Technologies, Inc. Renamed Lukens as Bethlehem-Lukens-Conchahawkin, Coatesville. Renamed Inland as Ispat- Inland and Sidbec-Dosco as Ispat-Sidbec.
1/15/99 Level T	Deleted Afora-GSB (Spain) and updated with new names GSB Acero, S.A. (Azkoitia, Spain) and GSB Acero, S.A. (Legazpi, Spain)
11/16/98 Level S	Added Sanyo Special Steel
10/15/98 Level R	Added Fushun Specialty Steel Co., deleted Bethlehem Johnstown Lakawana, and added Bethlehem Burns Harbor and Sparrows Point.
2/4/98 Level Q	Added Rastriya Ispat Nigam Ltd
01/17/98 Level P	Added Gloria Heavy Industrial Corp. - Evergreen Steel (Taiwan)

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10/27/97 Level N	Changed name of Copperweld to CSC
9/15/97 Level M	Added Saarstahl, Kalyani Bloom
8/1/97 Level L	Changed Name of United Engineered Steels Ltd. to British Steel Engineering Steels and Bihar steel to UMI Special steel.
5/1/97 Level K	Added Chaparral Steel, Lake Erie Steel Company Limited (name change for the Stelco-Hamilton slab mill) Added Bar Technologies, Inc. (Bartech).
2/1/97 Level J	Added Eregli Iron & Steel (Turkey)
11/15/96 Level I	Added Huta Batary (Poland)
9/15/96 Level H	Added Republic (cast roll) & Wheeling Pittsburgh
11/15/95 Level G	Added Ahmsa, Bihar Steel, Ispat (Mexicana & India) National Steel, Shanghai #5, Sidbec-Dosco. Deleted Charter Steel, Eaton Warehouse, Empire Steel, Sharon Steel. Added restriction on Nucor slab caster. Added "Reference Documents". Deleted "A final approval will be given after a trial run at the plant."
7/15/95 Level F	Added Algoma (bloom), Charter Steel, Hoogovens (Holland).
6/15/94 Level E	Added second paragraph, "All secondary suppliers ...".
7/15/93 Level D	Added China Steel & DNM
4/15/93 Level C	Added first paragraph & Timken Steel strand cast.
12/15/92 Level B	Added suppliers from India & Yugoslavia - Kalyani, Zelzarina Ravne-
8/15/92 Level A	Added suppliers from India
4/15/92	Correction in Weirton Steel
12/15/91	Issued

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