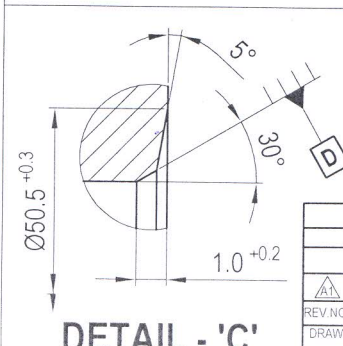
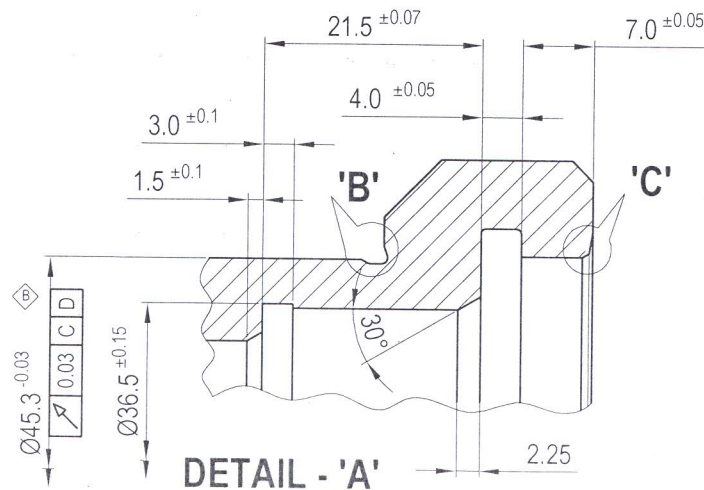








FOR REFERENCE ONLY
NOT FOR MFG. - 21.05.19

NOTE - :

1. MATERIAL :- 20MnCr5
HARDNESS :- 165 TO 200 BHN. (FOR REF.)
2. IF NOT SPECIFIED -
 - a) RUNOUT OF TURNED FACES W.R.T. CENTRE'S MAX. 0.02 mm.
 - b) RUNOUT OF TURNED DIAS. W.R.T. CENTRE'S MAX. 0.03 mm.
3. DEBURR SHARP EDGES 0.25 X 45° ;
UNLESS OTHERWISE SPECIFIED.
4. UNSPECIFIED TOLERANCE (LINEAR) AS PER
IS 2102 - (PART 1) - 1993 MEDIUM CLASS.



SURFACE FINISH		CRITICAL CHARACTERISTIC		TOLERANCES ON ANGULAR DIMENSIONS (BASED ON SHORTER SIDE LENGTH) IS 2102(PART 1): 1993 (MEDIUM CLASS)			\$	UNSPECIFIED RADIAL AND CHAMFER HEIGHTS TOLERANCES IS 2102(PART 1): 1993 (MEDIUM CLASS)			\$	UNSPECIFIED LINEAR TOLERANCES IS 2102(PART 1): 1993 (MEDIUM CLASS)						\$
2.4 (1.6)		ECCO	CUSTOMER	TOLERANCE	± 1°	± 0°30'	± 0°20'	TOLERANCE	± 0.2	± 0.5	± 1.0	TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.6	
				SHORT SIDE LENGTH	OVER UP TO 16	10	50		120	SIZE	OVER UP TO 3	0.5	3	OVER UP TO 6	0.5	6	30	120

										ALL DIMENSIONS ARE IN MILLIMETERS			
										DO NOT SCALE. IF IN DOUBT PL. ASK MACHINE			
		TOTAL LENGTH 153.0 ^{+0.1} ADDED (MISTAKE CORRECTION).				V. MALI		B. LEVA		20.05.19			
REV. NO.		REVISIONS				PRPD		CHKD		APRD			
DRAWING TITLE		BLANK DRAWING (LAY SHAFT - 2)				NAME		SIGNC		DATE			
						PRPD		VAISHALI		04.05.19		NT. WT.	
						CHKD		V. MALI				PROJECTION	
						APRD		B. LEVA				I. I. Kg (APPROX)	
COMP. ED 7317 / 93652830 / REV.- a)													
VE COMMERCIAL VEHICLES LIMITED (UNIT : EICHER ENGINEERING COMPONENTS) 78 - 86, INDUSTRIAL AREA NO.-3, A. B. ROAD DEWAS (M.P.) 455 001						SHT 01		SL. NO. 4-14608		REV.			
						OF 01		DRAWING NO.		A1			
								ED 7317 / B					