

**MALTI MOTORS,  
MALTI COMPLEX  
NEAR JODHADIH MORE,  
CHAS, BOKARO  
PH NO- 7992369920**

First Name: BALAJI ROADLINE  
 City: MH  
 License: MH 12UM 0073  
 Technician: WARISH  
 Odometer: 39067  
 Date: 6.4.24 3:23 PM

TATA 4825

Total Alignment Without Caster on Rear Axles, 6 sensors

**Front Axle 1 : Left**

Actual	Before	Specified Range
-0°04'	0°12'	0°14' 0°44'
3°02'	2°21'	0°30' 1°30'
3.1mm*	0.8mm*	1.0mm 1.5mm
15°11'	14°56'	
15°07'	15°07'	

Camber  
 Caster  
 Toe  
 SAI  
 Included Angle  
 Turning Angle Diff.

**Front Axle 1 : Right**

Actual	Before	Specified Range
0°41'	0°17'	0°14' 0°44'
3°00'	2°23'	0°30' 1°30'
-0.7mm*	0.7mm*	1.0mm 1.5mm
14°29'	14°54'	
15°11'	15°11'	

**Front Axle 1**

Cross Camber  
 Cross Caster  
 Cross SAI  
 Total Toe  
 Cross Turn Diff.  
 Set Back

Actual	Before	Specified Range
-0°45'	-0°05'	
0°02'	-0°03'	
0°42'	0°02'	
2.4mm	1.5mm*	2.0mm 3.0mm
0°00'	-0°06'	

**Front Axle 2 : Left**

Actual	Before	Specified Range
0°32'	0°32'	0°14' 0°44'
		0°30' 1°30'
1.4mm	-3.2mm*	1.0mm 1.5mm

Camber  
 Caster  
 Toe  
 SAI  
 Included Angle  
 Turning Angle Diff.

**Front Axle 2 : Right**

Actual	Before	Specified Range
0°03'	0°01'	0°14' 0°44'
		0°30' 1°30'
0.9mm*	5.5mm*	1.0mm 1.5mm

**Front Axle 2**

Cross Camber  
 Cross Caster  
 Cross SAI  
 Total Toe  
 Twin Steer Parallelism  
 Cross Turn Diff.

Actual	Before	Specified Range
0°29'	0°32'	
2.2mm	2.3mm	2.0mm 3.0mm
-0°02'	-0°25'	-0°02' 0°02'

\* This value is not within specification. Tire wear, handling and safety problems may result.

### Rear Axle 1 : Left

Actual	Before	Specified Range
0°01'	-0°02'	
3.1mm	6.3mm	

Camber  
Toe

### Rear Axle 1 : Right

Actual	Before	Specified Range
0°20'	0°18'	
3.2mm	-0.8mm	

### Rear Axle 1

Cross Camber  
Total Toe  
Scrub Angle

Actual	Before	Specified Range
-0°19'	-0°20'	
6.4mm	6.5mm	
-0°03'	0°32'	-0°05' 0°05'

### Rear Axle 2 : Left

Actual	Before	Specified Range
0°16'	0°12'	
-1.0mm	-1.6mm	

Camber  
Toe

### Rear Axle 2 : Right

Actual	Before	Specified Range
-0°35'	-0°32'	
-1.5mm	-0.2mm	

### Rear Axle 2

Cross Camber  
Total Toe  
Thrust Angle

Actual	Before	Specified Range
0°51'	0°44'	
-2.5mm	-1.7mm	
0°01'	-0°05'	-0°10' 0°10'