

**MALTI MOTORS,  
MALTI COMPLEX  
NEAR JODHADIH MORE,  
CHAS, BOKARO  
PH NO- 7992369920**

First Name: BALAJI ROADLINE  
City: MH  
License: MH 12UM 2773  
Technician: WARISH  
Odometer: 90638  
Date: 10.4.24 1:41 PM

TATA 4825  
Total Alignment Without Caster on Rear Axles, 6 sensors

**Front Axle 1 : Left**

Actual	Before	Specified Range
-0°14'	-0°02'	0°14' 0°44'
1°20'	1°20'	0°30' 1°30'
4.9mm*	-0.2mm*	1.0mm 1.5mm
15°12'	15°01'	
14°58'	14°58'	

**Front Axle 1 : Right**

Actual	Before	Specified Range
0°08'	-0°17'	0°14' 0°44'
1°56'	1°46'	0°30' 1°30'
-2.4mm*	-0.5mm*	1.0mm 1.5mm
13°15'	13°40'	
13°23'	13°23'	

Camber  
Caster  
Toe  
SAI  
Included Angle  
Turning Angle Diff.

**Front Axle 1**

Cross Camber  
Cross Caster  
Cross SAI  
Total Toe  
Cross Turn Diff.  
Set Back

Actual	Before	Specified Range
-0°22'	0°15'	
-0°36'	-0°26'	
1°57'	1°21'	
2.5mm	-0.7mm*	2.0mm 3.0mm
-0°23'	-0°25'	

**Front Axle 2 : Left**

Actual	Before	Specified Range
0°34'	0°33'	0°14' 0°44'
		0°30' 1°30'
1.4mm	3.1mm*	1.0mm 1.5mm

**Front Axle 2 : Right**

Actual	Before	Specified Range
-0°05'	-0°06'	0°14' 0°44'
		0°30' 1°30'
1.0mm	-1.6mm*	1.0mm 1.5mm

Camber  
Caster  
Toe  
SAI  
Included Angle  
Turning Angle Diff.

**Front Axle 2**

Cross Camber  
Cross Caster  
Cross SAI  
Total Toe  
Twin Steer Parallelism  
Cross Turn Diff.

Actual	Before	Specified Range
0°39'	0°39'	
2.4mm	1.5mm*	2.0mm 3.0mm
0°01'	0°23'	-0°02' 0°02'

This value is not within specification. Tire wear, handling and safety problems may result.

### Rear Axle 1 : Left

Actual	Before	Specified Range
-0°04'	-0°06'	
0.9mm	-0.1mm	

Camber  
Toe

### Rear Axle 1 : Right

Actual	Before	Specified Range
	-0°01'	
4.0mm	5.8mm	

Cross Camber  
Total Toe  
Scrub Angle

### Rear Axle 1

Actual	Before	Specified Range
	-0°05'	
4.9mm	5.7mm	
-0°01'	-0°20'	-0°05' 0°05'

### Rear Axle 2 : Left

Actual	Before	Specified Range
-0°03'	-0°07'	
-0.8mm	-1.4mm	

Camber  
Toe

### Rear Axle 2 : Right

Actual	Before	Specified Range
-0°13'	-0°10'	
-0.7mm	0.9mm	

Cross Camber  
Total Toe  
Thrust Angle

### Rear Axle 2

Actual	Before	Specified Range
0°10'	0°03'	
-1.5mm	-0.5mm	
0°00'	-0°08'	-0°10' 0°10'