First Name: BALAJI ROADLINES
City: MH
License: MH 12UM 2573
Technician: WARISH
Odometer: 59872
Date 15.4.24 12:28 PM

TATA 4825
Total Alignment Without Caster on Rear Axles, 6 sensors

Front Axle 1 : Left

Actual	Before	Specified Range
-0°07"	-0°08"	0°14' 0°44'
2°28"	1°59"	0°30' 1°30'
1.1mm	0.1mm*	1.0mm 1.6mm
14°58'	14°58'	
14°50'	14°50'	

	Camber
	Caster
	Toe
	SAI
	Included Angle
	Turning Angle Diff.

Front Axle 1 : Right

Actual	Before	Specified Range
0°44"	0°30'	0°14' 0°44'
2°28"	2°20"	0°30' 1°30'
1.6mm*	-0.2mm*	1.0mm 1.6mm
14°04'	14°18'	
14°48'	14°48'	

Front Axle 1

	Actual	Before	Specified Range
Cross Camber	-0°51'	-0°38'	
Cross Caster	0°00'	-0°22'	
Cross SAI	0°54'	0°40'	
Total Toe	2.7mm	-0.1mm*	2.0mm 3.0mm
Cross Turn Diff.			
Set Back	-0°22'		

Front Axle 2 : Left

Actual	Before	Specified Range
0°26'	0°26'	0°14' 0°44'
		0°30' 1°30'
1.1mm	2.0mm*	1.0mm 1.6mm

	Camber
	Caster
	Toe
	SAI
	Included Angle
	Turning Angle Diff.

Front Axle 2 : Right

Actual	Before	Specified Range
-0°02"	-0°03"	0°14' 0°44'
		0°30' 1°30'
1.2mm	0.1mm*	1.0mm 1.6mm

Front Axle 2

	Actual	Before	Specified Range
Cross Camber	0°28'	0°29'	
Cross Caster			
Cross SAI			
Total Toe	2.2mm	2.1mm	2.0mm 3.0mm
Twin Steer Parallelism	-0°02'	-0°10"	-0°02' 0°02'
Cross Turn Diff.			

This value is not within specification. Tire wear, handling and safety problems may result.

Rear Axle 1 : Left

Actual	Before	Specified Range
0°02'	0°03'	
1.7mm	3.7mm	

Camber
Toe

Rear Axle 1 : Right

Actual	Before	Specified Range
0°05'	0°04'	
-1.0mm	-1.9mm	

Rear Axle 1

Cross Camber
Total Toe
Scrub Angle

Actual	Before	Specified Range
-0°02'	-0°01'	
0.7mm	1.7mm	
-0°01'	0°15''	-0°05' 0°05'

Rear Axle 2 : Left

Actual	Before	Specified Range
0°23'	0°26'	
-0.2mm	2.3mm	

Camber
Toe

Rear Axle 2 : Right

Actual	Before	Specified Range
-0°43'	-0°48'	
-0.5mm	-2.1mm	

Rear Axle 2

Cross Camber
Total Toe
Thrust Angle

Actual	Before	Specified Range
1°06'	1°13'	
-0.7mm	0.2mm	
0°01'	0°15''	-0°10' 0°10'