

**MALTI MOTORS,  
MALTI COMPLEX  
NEAR JODHADIH MORE,  
CHAS, BOKARO  
PH NO- 7992369920**

First Name: BALAJI ROADLINE  
 City: MH  
 License: MH 12TV 9173  
 Technician: WARISH  
 Odometer: 98858  
 Date: 15.4.24 11:42 AM

TATA 4825  
 Total Alignment Without Caster on Rear Axles, 6 sensors

**Front Axle 1 : Left**

Actual	Before	Specified Range
0°12'	2°16'	0°14' 0°44'
2°48'	2°04'	0°30' 1°30'
0.6mm*	-1.7mm*	1.0mm 1.5mm
18°02'	15°58'	
18°15'	18°15'	

Camber  
 Caster  
 Toe  
 SAI  
 Included Angle  
 Turning Angle Diff.

**Front Axle 1 : Right**

Actual	Before	Specified Range
0°41'	-1°48'	0°14' 0°44'
1°57'	2°12'	0°30' 1°30'
2.1mm*	-1.6mm*	1.0mm 1.5mm
12°43'	15°12'	
13°24'	13°24'	

**Front Axle 1**

Cross Camber  
 Cross Caster  
 Cross SAI  
 Total Toe  
 Cross Turn Diff.  
 Set Back

Actual	Before	Specified Range
-0°29'	4°05'	
0°51'	-0°08'	
5°20'	0°46'	
2.7mm	-3.3mm*	2.0mm 3.0mm
-0°05'	0°14'	

**Front Axle 2 : Left**

Actual	Before	Specified Range
2°09'	2°08'	0°14' 0°44'
		0°30' 1°30'
0.6mm*	4.0mm*	1.0mm 1.5mm

Camber  
 Caster  
 Toe  
 SAI  
 Included Angle  
 Turning Angle Diff.

**Front Axle 2 : Right**

Actual	Before	Specified Range
-1°28'	-1°27'	0°14' 0°44'
		0°30' 1°30'
1.9mm*	-2.4mm*	1.0mm 1.5mm

**Front Axle 2**

Cross Camber  
 Cross Caster  
 Cross SAI  
 Total Toe  
 Twin Steer Parallelism  
 Cross Turn Diff.

Actual	Before	Specified Range
3°37'	3°35'	
2.5mm	1.6mm*	2.0mm 3.0mm
-0°02'	0°16'	-0°02' 0°02'

This value is not within specification. Tire wear, handling and safety problems may result.

### Rear Axle 1 : Left

Actual	Before	Specified Range
-0°10'	-0°09'	
0.8mm	2.2mm	

Camber  
Toe

### Rear Axle 1 : Right

Actual	Before	Specified R
-0°22'	-0°22'	
-1.2mm	-2.4mm	

Cross Camber  
Total Toe  
Scrub Angle

### Rear Axle 1

Actual	Before	Specified Range
0°12'	0°13'	
-0.5mm	-0.2mm	
0°01'	0°20'	-0°05' 0°05'

### Rear Axle 2 : Left

Actual	Before	Specified Range
0°08'	0°11'	
-0.3mm	1.2mm	

Camber  
Toe

### Rear Axle 2 : Right

Actual	Before	Specified R
-0°23'	-0°25'	
0.7mm	-0.4mm	

Cross Camber  
Total Toe  
Thrust Angle

### Rear Axle 2

Actual	Before	Specified Range
0°31'	0°35'	
0.4mm	0.8mm	
-0°04'	0°06'	-0°10' 0°10'