

MALTI COMPLEX
NEAR JODHADIH MORE,
CHAS, BOKARO
PH NO- 7992369920

First Name: BALAJI ROADLINE
 City: MH
 License: MH 12UM 7327
 Technician: WARISH
 Odometer: 54797
 Date: 6.4.24 1:15 PM

TATA 4825

Total Alignment Without Caster on Rear Axles, 6 sensors

Front Axle 1 : Left

Actual	Before	Specified Range
0°11'	-1°11'	0°14' 0°44'
2°48'	1°45'	0°30' 1°30'
6.1mm*	0.0mm*	1.0mm 1.5mm
15°23'	16°46'	
15°34'	15°34'	

Camber
 Caster
 Toe
 SAI
 Included Angle
 Turning Angle Diff.

Front Axle 1 : Right

Actual	Before	Specified Range
0°22'	1°33'	0°14' 0°44'
3°05'	1°56'	0°30' 1°30'
-2.3mm*	0.0mm*	1.0mm 1.5mm
16°24'	14°13'	
15°46'	15°46'	

Front Axle 1

Cross Camber
 Cross Caster
 Cross SAI
 Total Toe
 Cross Turn Diff.
 Set Back

Actual	Before	Specified Range
-0°11'	-2°44'	
-0°17'	-0°10'	
0°00'	2°33'	
2.8mm	0.0mm*	2.0mm 3.0mm
-0°06'	-0°24'	

Front Axle 2 : Left

Actual	Before	Specified Range
-0°21'	-0°21'	0°14' 0°44'
		0°30' 1°30'
1.8mm*	2.0mm*	1.0mm 1.5mm

Camber
 Caster
 Toe
 SAI
 Included Angle
 Turning Angle Diff.

Front Axle 2 : Right

Actual	Before	Specified Range
0°50'	0°49'	0°14' 0°44'
		0°30' 1°30'
0.5mm*	1.0mm	1.0mm 1.5mm

Front Axle 2

Cross Camber
 Cross Caster
 Cross SAI
 Total Toe
 Twin Steer Parallelism
 Cross Turn Diff.

Actual	Before	Specified Range
-1°10'	-1°10'	
2.2mm	3.1mm*	2.0mm 3.0mm
0°01'	0°09'	-0°02' 0°02'

* This value is not within specification. Tire wear, handling and safety problems may result.

Rear Axle 1 : Left

Actual	Before	Specified Range
-0°09'	-0°10'	
0.9mm	0.3mm	

Camber
Toe

Rear Axle 1 : Right

Actual	Before	Specified Range
0°01'	0°01'	
1.9mm	3.8mm	

Rear Axle 1

Cross Camber
Total Toe
Scrub Angle

Actual	Before	Specified Range
-0°10'	-0°11'	
2.8mm	4.1mm	
0°02'	-0°18'	-0°05' 0°05'

Rear Axle 2 : Left

Actual	Before	Specified Range
0°03'	0°01'	
-0.3mm	-1.0mm	

Camber
Toe

Rear Axle 2 : Right

Actual	Before	Specified Range
	-0°08'	
-1.9mm	0.8mm	

Rear Axle 2

Cross Camber
Total Toe
Thrust Angle

Actual	Before	Specified Range
	0°08'	
-2.1mm	-0.2mm	
0°06'	-0°06'	-0°10' 0°10'