

**MALTI MOTORS,
MALTI COMPLEX
NEAR JODHADIH MORE,
CHAS, BOKARO
PH NO- 7992369920**

First Name: BALAJI ROADLINE
City: MH
License: MH 12UM 7316
Technician: WARISH
Odometer: 61881
Date: 6.4.24 12:27 PM

TATA 4825
Total Alignment Without Caster on Rear Axles, 6 sensors

Front Axle 1 : Left

Actual	Before	Specified Range
-0°13'	-3°22'	0°14' 0°44'
1°21'	1°56'	0°30' 1°30'
2.8mm*	0.9mm*	1.0mm 1.5mm
10°33'	13°42'	
10°21'	10°21'	

Front Axle 1 : Right

Actual	Before	Specified Range
0°29'	3°34'	0°14' 0°44'
1°54'	1°37'	0°30' 1°30'
0.0mm*	0.6mm*	1.0mm 1.5mm
16°35'	13°30'	
17°03'	17°03'	

Camber
Caster
Toe
SAI
Included Angle
Turning Angle Diff.

Front Axle 1

Cross Camber
Cross Caster
Cross SAI
Total Toe
Cross Turn Diff.
Set Back

Actual	Before	Specified Range
-0°41'	-6°56'	
-0°33'	0°18'	
-6°01'	0°13'	
2.9mm	1.6mm*	2.0mm 3.0mm
-0°15'	-0°48'	

Front Axle 2 : Left

Actual	Before	Specified Range
-2°02'	-2°01'	0°14' 0°44'
		0°30' 1°30'
1.3mm	-1.1mm*	1.0mm 1.5mm

Front Axle 2 : Right

Actual	Before	Specified Range
2°29'	2°29'	0°14' 0°44'
		0°30' 1°30'
1.6mm	-1.6mm*	1.0mm 1.5mm

Camber
Caster
Toe
SAI
Included Angle
Turning Angle Diff.

Front Axle 2

Cross Camber
Cross Caster
Cross SAI
Total Toe
Twin Steer Parallelism
Cross Turn Diff.

Actual	Before	Specified Range
-4°31'	-4°30'	
2.7mm	-2.6mm*	2.0mm 3.0mm
-0°02'	0°00'	-0°02' 0°02'

* This value is not within specification. Tire wear, handling and safety problems may result.

Rear Axle 1 : Left

Actual	Before	Specified Range
-0°09'	-0°09'	
1.5mm	1.8mm	

Camber
Toe

Rear Axle 1

Actual	Before	S
0°23'	0°12'	
3.4mm	2.0mm	

Cross Camber
Total Toe
Scrub Angle

Rear Axle 1

Actual	Before	Specified Range
-0°33'	-0°21'	
4.9mm	3.8mm	
-0°01'	0°06'	-0°05' 0°05'

Rear Axle 2 : Left

Actual	Before	Specified Range
0°11'	0°11'	
-0.2mm	-0.2mm	

Camber
Toe

Rear Axle 2 : R

Actual	Before	Sp
-0°23'	-0°23'	
-0.3mm	-0.3mm	

Cross Camber
Total Toe
Thrust Angle

Rear Axle 2

Actual	Before	Specified Range
0°34'	0°34'	
-0.6mm	-0.5mm	
0°00'	0°00'	-0°10' 0°10'