





International Reference Life Cycle Data System (ILCD) Supporting business and policy



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Outline

- Policy and business life cycle support needs, example of the EU
- International Reference Life Cycle Data System (ILCD)
- European Reference Life Cycle Database (ELCD)



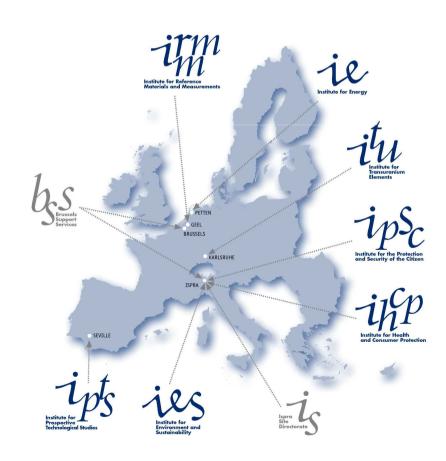




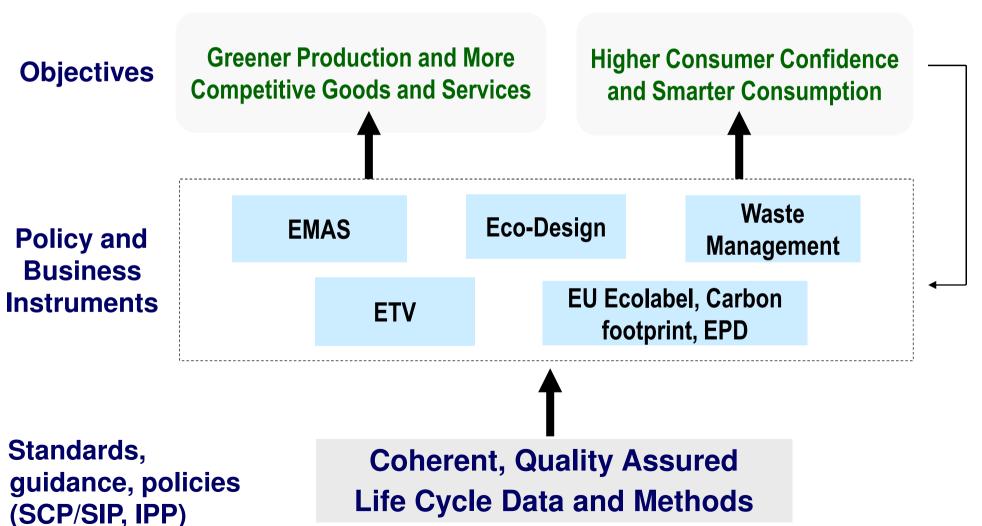
European Commission Joint Research Centre (JRC) Institute for Environment and Sustainability (IES)

Mission:

"to provide scientific-technical support to the European Union's policies for the protection and sustainable development of the European and global environment"



EC Sustainable Consumption and Production/Sustainable Industrial Policy Action Plan, 2008



Life Cycle Monitoring







Ensuring Consistent, Quality-Assured Data and Methods for key EU policies

Integrated Product Policy Communication (IPP), 2003:

"LCA is the best framework for assessing the potential environmental impacts of products, but the debate is ongoing about good practice"

- → The European Commission will develop ...
 - → Handbook on best practice; best attainable consensus among stakeholders
 - → Coordinate to make data more accessible and systematically collected
 - → Directory of LCA databases to be updated at regular intervals
 - → Platform to facilitate communication and exchange

Sustainable Consumption and Production Action Plan, 2008:

"To implement this policy, consistent and reliable data and methods are required to asses the overall environmental performance of products ..."







Benefits of consistent and quality-assured data and methods

- Consistent, defendable messages
- "Level playing field" within Community
- Reduced dependence of results on single consultants/databases
- Reduction in diverging reporting requirements in community
- Reduced hidden bias and false claims
- Increased stakeholder confidence in life cycle based instruments (Commission, Member States, 3rd countries, NGOs, industry, retailers, ...)



Outline

- Policy and business support needs
- International Reference Life Cycle Data System (ILCD)
- European Reference Life Cycle Database (ELCD)



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Ensuring Coherence and Quality: Guidance Documents

General Technical Guidance, based on ISO 14044

International Reference Life Cycle Data System (ILCD) Handbook



Application Specific Guidance

Environmental Management Eco-Design Waste Management

Technology Verification Footprint, EPD

Waste Management

Waste Management



Product Group Specific Criteria

Biowaste Glass

Plastics

Computers

. . . .







International Reference Life Cycle Data System (ILCD) Basis for data coherence, quality assurance, and availability of Life Cycle Data and Methods in public and private sectors

Main Components:

- ILCD Handbook
- ILCD Data Network
- Supporting tools and documents
- Reviewer registry
- Discussion forum



ILCD Handbook

- Technical guidance documents (general and specific)
 - General requirements for LCA work goal-dependent (Goal & Scope, Inventory (LCI) data collection and modelling, interpretation, reporting)
 - Model requirements for Life Cycle Impact Assessment (LCIA) (recommended LCIA default methods and factors)
 - Reporting requirements:

 (data format, nomenclature, reference elementary flows)
 - Requirements for review and reviewers
- In line with ISO 14040 and 14044



ILCD Handbook – guidance documents ...

- General LCA guidance (about 130 pages): goal-dependent, for all LCA applications including product comparisons, ISO 14044 compliant
- Specific guidance LCI (between 5 and 30 pages each):
 - generic/average LCI data: for both unit process and LCI results data collection, modelling and documentation
 - producer-specific LCI data: variant of "generic/average LCI data" guidance
 - future scenario LCAs: focus on scenario building and consequential modelling
 - (Under discussion: meso/macro level LCI data use: focus on up-scaling, allocation, avoiding double-counting, etc.)
- Specific guidance LCIA (about 100 pages): LCIA model, method, and factor development
- <u>Specific guidance Review</u> (about 100 pages): for quality-assurance and acceptance of LCA data and studies. Differentiated for 8 key applications (including for generic/average LCI data sets, LCIA methods): Detailed review scheme, reviewer qualification details, scope and method of review details, checklist, review report template, etc.







ILCD Handbook - ... and annexes

ILCD format: for appropriate data documentation, efficient dissemination, and broad exchange among LCA tools

Nomenclature and other conventions: for compatible naming and supporting valid link LCI to LCIA

Reference elementary flow, flow property and unit group data sets (implements the Nomenclature): for compatible inventories, support to unit (system) conversion and flow property conversion







Draft: The "International Reference Life Cycle Data System" (ILCD) for good practice in LCA Comparable and quality-assured LCA studies and applications in the private and public sectors

ILCD System = Handbook plus Data Network

ILCD Handbook

- General guidance and specific guidances for 5 goal&scope situations; covers ISO 14040 series and all LCA applications
 - Includes e.g. review frame, LCIA developer guidance, multi-language terminology, data set documentation format and LCA report template, etc.

ILCD Data Network

- Network of consistent and quality-assured LCI data sets (and databases)
- Open for all data developers to join; data can be offered for free, for fee, for members only, etc.
- Independently developed and managed access to full data sets only at website of data developer
 - Common elementary flow, flow property, unit data sets; global default LCIA factors for all impact categories
 - Online database system functionalities and editor freely usable and adjustable by everybody
 - Quality and consistency ensured via common ILCD guidance handbook on LCA



ILCD Data Network

- Decentralised, global each organisation provides own data via own server
- Data Registry for data identification, availability, access
- Open for all to join, under own license conditions (free, members only, fee)
 (industry, national/regional, public-financed projects, consultants, researchers, ...)
- Supported by freely available IT package (web-server application, data editor, compliance check tools, report template, multi-language terminology)
- ONLY Requirement: data compliant with ILCD Handbook (entry-level or data differentiated for three goal-situations (attributional, consequential, ...) in three quality levels)



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Draft: The "International Reference Life Cycle Data System" (ILCD) for good practice in LCA

Comparable and quality-assured LCA studies and applications in business and the public sector ILCD data network support basis (for everybody, free use) ILCD reference elementary flows, flow property, unit data sets ILCD global default LCIA factors; all impact categories ILCD data set format National DB X Industry DB Y Research DB Z ILCD data set editor **ILCD Data Network** Online ILCD database system functionalities Independently managed, ILCD-consistent data sets and databases **ILCD Handbook**

Requirements on method, quality, nomenclature, documentation, and review. Plus supporting documents and tools.

General guidance document on LCA*

General ILCD requirements:

- Goal definition
- Scope definition
- LCI data collection and calculation
- LCIA results calculation
- Interpretation incl. weak-point analysis and product comparison
- Reporting (intern./ext.)
- Review requirements

Specific guidance for generic / average LCI data set development* Specific guidance for producerspecific (EPD-type) LCI data set development*

Specific guidance for future scenario LCA studies and dat a*

Specific guidance for meso / macro level applications of LCA*

ILCD LCIA guidance: Developing LCIA methods and factors for different regions

Annexes / tools / info:

- LCA report template
- ILCD terminology (multi-language, web-based)
- Nomenclature and other conventions

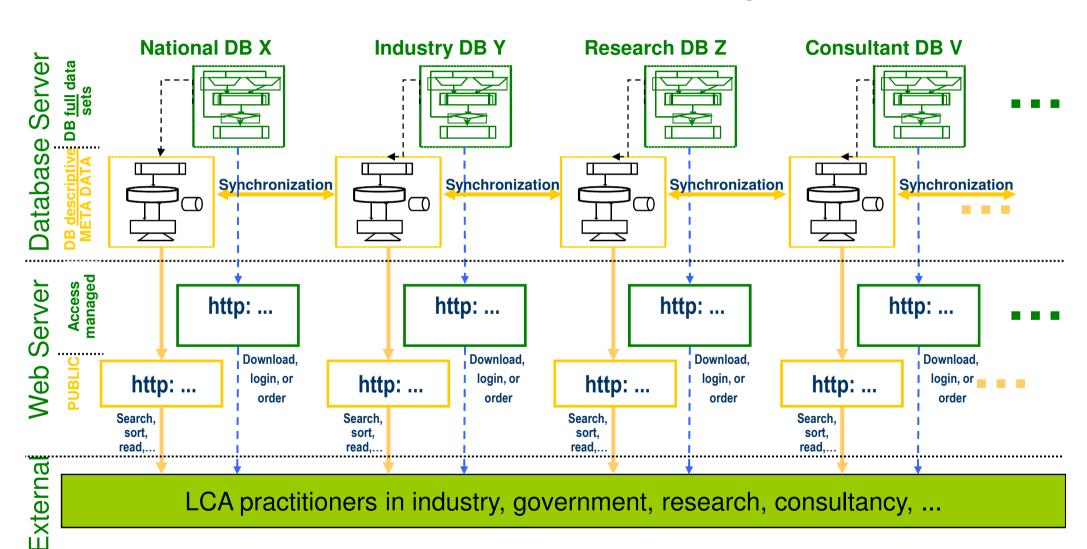
ISO 14040 series

^{*} fully covers Carbon footprint, Primary Energy consumption, and similar indicators





ILCD Data Network (draft concept)





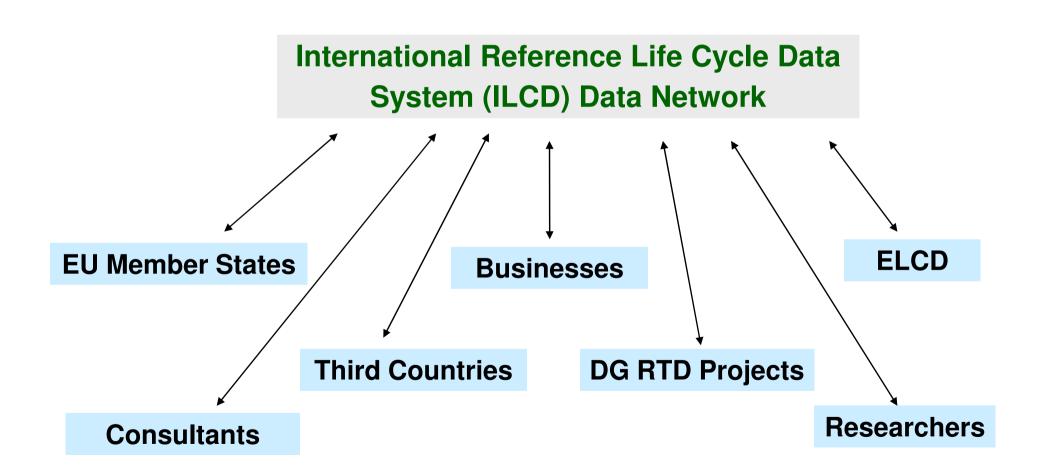
ILCD Data Network – aspects

- IT package for free use and modification (but: ensure IT compatibility)
- Registration: need for mechanism to register participating organisations / servers (but: avoid dependency on central institution?)
- Note: different applications (goal&scope) → need for differently modelled data sets (e.g. descriptive/consequential modelling, average/specific data, present/future/past situation, parameterised unit process / LCI result data sets) → already addressed in draft of ILCD Handbook
 - LCIA methods and factors regional differentiation
 - Quality-assurance: Review (how, who, registration, ...)





Illustration of de-centralised network of ILCD-compliant data





ILCD Data Network: Entry Level Requirements





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Method	ISO 14040 and -44 compliant ILCD methodological compliance not enforced Methods used to be documented				
Data quality	 Specify technological, geographical and time-related representativeness Data quality stated using ISO quality criteria only 				
Review	 Qualified independent internal/external reviewer in line with ISO 14044 Qualified reviewer is adapted from ISO 14025 Use of reviewers from ILCD registry not required Unit process level review not required, depending on data quality claims Separate review report not required but review details to be documented 				
Nomenclature	 ILCD nomenclature (e.g. ILCD reference elementary flows) Certain aggregated elementary flows (e.g. VOC) permitted Terminology not enforced 				
Documentation	 Both mandatory and recommended fields ILCD format (for IT compatibility / functionality of Data Network) 				







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Needs on a data documentation, dissemination and exchange format: - major limitations encountered so far (in brackets: solutions of ILCD) -I-

Limitations in what to document - scope -I-:

- Multilanguage capability ("lang" attribute)
- Appropriate for both LCI ("Process data set") and LCIA ("LCIA method data set")
 - Appropriate for both LCI results and unit processes (explicitly considered throughout)
 - Parameterized processes ("mathematicalRelations")
 - Documentation of all relevant LCI modelling approaches (enumerated: attributional, consequential, combined, etc.) for all practitioners and LCA applications
- Possibility to append external documents, process charts, and flow diagrams (external document, pictures via "Contact data set")
 - Appropriate and well structured documentation of reviews (comprehensive, well structured summary in data set, plus attached review reports)
- Differentiated documentation on data set quality and consistency (both in self-declaration and in review section)







Needs on a data documentation, dissemination and exchange format:

- major limitations encountered so far (in brackets: solutions of ILCD) -II-

Limitations in what to document - scope -II-:

- Advice to users on special issues ("Use advice" field added upon industry request)
- Official endorsement of data set ("Approval by product owner or process/service operator" and "Compliance" section)
 - Ownership of data set (via "Contact data set")
- Limit number of "mandatory" documentation fields (only two: UUID and version number)
 - Flexible and multiple process classification ("Classifications" with multiple use)

Enhance compatibility / possiblities - Supported specific solutions of widely used LCA tools and databases of <u>common</u> interest, e.g.:

- Reminder flows (DEAM)
- Allocation share of inputs/outputs, publication status, LCIA results (EcoSpold)
- Sub-Process (Boustead)
- Project (KCL-Eco)







Needs on a data documentation, dissemination and exchange format – major limitations encountered so far (in brackets: solutions of ILCD) -II-

<u>Limitations</u> in how to document – data management issues:

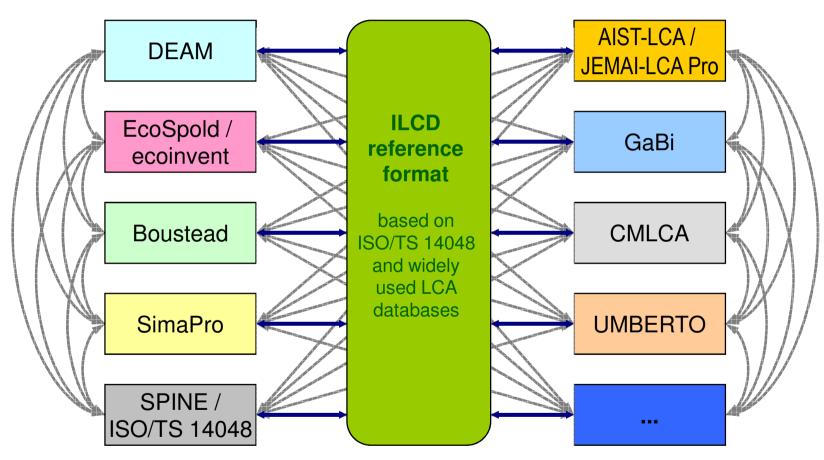
- Support efficient data set management, maintenance, and updating:
- Unique identifiers ("UUID") / "URIs" instead of centrally assigned IDs
- Updating/replacement mechanisms ("preceding Version" UUID and version)
 - Permanent data set access and updating point ("permanentURI")
- Clear object orientation, limiting redundancy (e.g. "Source data set" and
- "Contact data set" as separate objects)
 - Support for conversion among unit systems, units, and flow properties (by
 - differentiating Units and Flow properties)
 - Support review and compliance checks (mainly documentation, nomenclature,
 - method, review compliance) via stylesheets
 - Better support work-flow (differentiated development/review status; "missing
 - important" numbers)







Efficient, complete publication / dissemination and compatible data exchange



→ Solution: a common reference LCA format





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ILCD format approach Extra information: additional "namespaces" Expanding the common core of LCA data formats ISO/TS 14048 IMI EcoSpold / KCL-eco format SPINE format ecoinvent format Optional: Special items and additional docu **CMLCA** format NOT required for ILCD Data Network (50 %) **DEAM** format Recommended: appropriate documentation (40 %) SimaPro format Common core: Mainly Boustead format GaBi format inventory numbers (10 % of fields UMBERTO format **XY National LCA**

network format

... format

LCA-it format

JRC Condensed data set instead of long reports:



EVEN COMMISSION Example of a completely documented LCI data set (Aluminium extrusion profile) -I-

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- •RER 2002 2007 (C) Yes EAA
- •The data set is based on average site-specific data of the European aluminium industry. Electricity grid mix is country-specific. Other upstream data are based on global averages.
- •Aluminium extrusion profile; Primary production; Production mix, at plant
- •The data set includes the burden and credit associated with the recycling of aluminium scrap over the whole life cycle using the substitution methodology for taking into account the recycling phase. The substitution methodology considers that recycled aluminium substitutes primary aluminium so that only metal losses during the various phases need to be balanced by primary aluminium. The used average recycling rate is 88% for aluminium extruded products. For more details and further LCI data sets related to aluminium extruded products, please contact LCI@eaa.be.
- •Aluminium profiles are used as structural components in many sectors like in building (window frames, balcony, scaffolding, etc.), in transportation (BIW, bumpers, seat frames, etc.) or in engineering. Thanks to the high versatility of the cross-sectional shape, aluminium profiles can integrate many functions in addition to the structural properties. Aluminium profiles can be formed and joined with other components. Aluminium profiles can be anodised or/and coated.
- •aluminium profile, aluminium extrusion Materials / Metals and semimetals Aluminum extrusion profile [Materials] [Metals and semimetals] 1 kg (Mass)
- •Process-related data were collected from European aluminium production sites in accordance with ISO 14040. Reviewing and consistency checks were organised within the EAA LCI data management Working Group including industry experts. I. Boustead approved the EAA LCI methodology, modelling and data sets published in 2000 within the EAA environmental profile report related to the year 1998. The data sets based on the year 2002 have been produced with the same methodology and modelling approach except for the production of electricity used for primary aluminium production. This data set related to the year 2002 uses a model based on country-specific electricity grid mix while plant-specific electricity grid mix were used in the environmental profile report related to the year 1998. For other ancillary processes and materials, the GaBi database has been used. The GaBi software has been used to generate this ELCD data set for aluminium profile. Alloying elements are not considered in the data set.
- •Site specific data on annual basis. Ancillary processes (e.g. electricity) and materials (NaOH, CaO, etc.) as specified within the GaBi database (Version 4.0).
- •Aluminium profiles are produced through the extrusion process. These profiles are produced from aluminium ingots called billets (usually cylinders) which are pressed at hot temperature (400-500 °C) through shaped dies. Aluminium billets are produced by DC (Direct Chill) casting in cast houses. Primary and recycled aluminium as well as alloying elements (Mg, Si, etc.) are used for producing aluminium billets. Primary aluminium production comprises the following 3 steps: bauxite mining, aluminia production and aluminium production by electrolysis in smelters. The electric energy production used in European smelters has been modelled using the national grid mix approach. Aluminium imports have also been considered in this electric model. The recycling rate (78% for sheet and 88% for profile) includes metal loss during collection, processing and melting. Collection rates have been defined through studies or estimates while the ESSUM model has been used to calculate the metal yield during melting (please email lci@eaa.be for details).
- •LCI result Average None Allocation 100% to main, Substitution recycling None
- •The data set includes the burden and credit associated with the recycling of aluminium scrap produced at casting, rolling and end-of-life process steps. For end-of-life recycling, an average recycling rate of 88 % is used for aluminium profiles. For primary production, a country-based electricity grid mix model is used including aluminium imports from outside Europe. - None



JRC Example of completely documented LCI data set (Aluminium extrusion profile) -II-



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- •99% cut-off criteria (mass) applied for non-hazardous inputs and outputs except alloying elements which are not considered. No cut-off criteria for hazardous products or emissions (e.g. PAH, PFC, BaP, etc.). Infrastructure is not included. All ancillary processes (electricity, caustic soda, etc.) are included.
- •Bauxite mining data set developed from plant sampling and not from complete survey. Data set based on average site-specific data on an annual basis. Horizontal aggregation is used to calculate European average per process. A modular modeling of processes is used for easy vertical combination. - None
- Aggregation of site-specific data to European average. None
- •GaBi databases 2006, Environmental Report EAA
- •100 %
- All relevant flows quantified
- •Raw data Cross-check with other dataset, Expert judgement, Mass balance
- •LCI results Compliance with ISO 14040 to 14044, Cross-check with other dataset, Expert judgement, Mass balance
- •LCI method Compliance with ISO 14040 to 14044, Expert judgement
- •Good-quality data were supplied by the EAA member companies, and the number of companies participating provides good coverage of the various processes, meaning that the results can be regarded as representative of the industry as a whole for the production of primary aluminium and subsequent conversion processes. Because of the very fragmented nature of the recycling industry and wide variations in practices, it is recognised that the data presented for this sector of the industry can only be regarded as indicative. Nevertheless it is helpful to have such information from an authoritative source.
- •Inventory data for European aluminium production have been collected with full reference to ISO standards 14040 and 14041 on Life Cycle Assessment. The EAA environmental profile report published in 2000 (covering year 1998) has been certified by Ian Boustead. The EAA followed exactly the same LCI methodology for organising the survey and consolidating the data related to the year 2002.

• <u>EAA</u>

- •The EAA environmental profile report published in 2000 (covering year 1998) has been certified by Ian Boustead. The EAA followed exactly the same LCI methodology for organising the survey and consolidating the data related to the year 2002. Consistency and conformity
- •ILCD compliant Beta Fully conform, Fully conform, Not defined, Not defined, Fully conform
- •EAA The Environmetal profile report for the European Aluminium Industry (April 2000) and additional LCI data sets (year 2002) can be obtained at the EAA (please e-mail to Ici@eaa.be).

JRC Example of completely documented LCI data set (Aluminium extrusion profile) -III-



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- •The European aluminium Association (EAA) has collected LCI data representative for aluminium in Europe. Whenever organisations are doing LCA for aluminium products in which it is appropriate to use European data, EAA is happy to contribute in supplying information and data, making its best to provide information in line with the study goal and scope. EAA can deliver data sets related to the following processes: - Alumina production - Aluminium electrolysis and ingot casting - Aluminium rolling - Aluminium extrusion - Aluminium process scrap remelting - Recycling of aluminium end-of-life products. Data set generator / modeller
- EAA 2005-03-11 09:30:47.0 UTC , ILCD Format Beta
- •LBP-GaBi
- approved by EAA
- •50f12421-8855-11db-b606-0800200c9a66 02.00.000
- http://lca.jrc.ec.europa.eu/lcainfohub/datasets/elcd/processes/50f12421-8855-11db-b606-0800200c9a6602.00.000.xml
- Data set finalised; subsystems published
- •EAA Method Report
- •EAA
- •The data set can be used free of charge to perform LCA studies, to distribute it to third parties, to convert it to other formats, to derive own data sets etc. if the copyright and license conditions for the ELCD data sets and format are met that can be accessed from http://lca.jrc.ec.europa.eu. Please note e.g. that reference must be given to the 'Owner of data set' and to the 'ELCD core database' plus version number, when using the data. Please note also, that any modifications of the data set results in invalidity of the 'Official approval of data set by producer/operator' and that the content of further fields needs to be adjusted.
- Inputs/Outputs
- •...

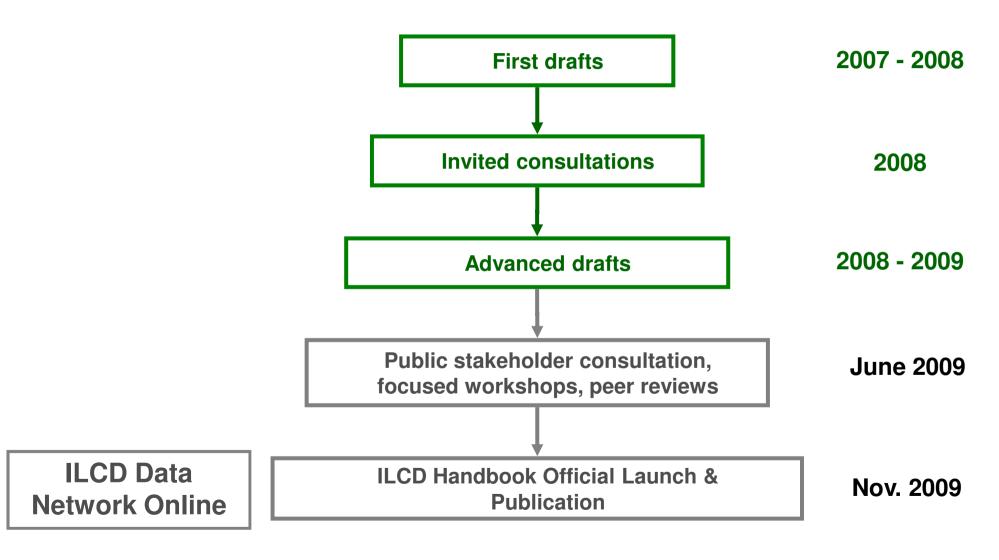




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JRC

Ensuring stakeholder involvement and best-consensus





Invited Consultation Participants - I*



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- European Commission Internal Steering Committee
- 27 Member States (via Regular IPP Meetings)



• Third Countries (agreements with National LCA projects)















Brazil China

Japan

Malaysia

Thailand

United States

International Organisations (Collaboration agreement)





Invited Consultation Participants – II*



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Business Advisory Group (of the European Platform on LCA)

- Alliance for Beverage Cartons and the Environment (ACE)
- Association of Plastics Manufacturers in Europe (PlasticsEurope)
- Confederation of the European Waste-to-Energy Plants (CEWEP)
- European Aluminium Association (EAA)
- European Automobile Manufacturers' Association (ACEA)
- **European Cement Association (CEMBUREAU)**
- European Copper Institute (ECI)
- European Confederation of Iron and Steel Industries (EUROFER)
- European Confederation of Woodworking Industries (CEI-Bois)
- European Federation of Corrugated Board Manufacturers (FEFCO)
- Industrial Minerals Association Europe (IMA-Europe)
- Lead Development Association International (LDAI)
- Sustainable Landfill Foundation (SLF)
- Technical Association of the European Natural Gas Industry (MARCOGAZ)
- The Voice of the European Gypsum Industry (EUROGYPSUM)
- Tiles and Bricks of Europe (TBE)

































Invited Consultation Participants – III*



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Life Cycle Impact Assessment Advisory Group

Developers of: CML 2001, Eco-indicator 99, EDIP97 and EDIP2003, EPS, Impact 2002+, LUCAS, ReCiPe, LIME, TRACI

LCA Tool and Database Advisory Group

Developers of: BREEAM, CMLCA, EcoSME, EDIP, EIME, GaBi, KCL-Eco, LCA-Evaluator, LCAit, LEGEP, MIPS, NLZ-Data, SimaPro, UMBERTO







Outline

- Policy and business support needs
- International Reference Life Cycle Data System (ILCD)
- European Reference Life Cycle Database (ELCD)



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EC's European reference Life Cycle Database (ELCD) v. 2 by April/May 2009

(over 300 data sets for 150 key goods and services)

Scope (EU-27, some by MS):

- Materials
- Energy
- Transport
- End-of-Life treatment

Includes data officially provided/approved by:





















European Confederation of Iron and Steel Industries

Data in preparation / finalisation:









- Overview list / access to data sets:
- ACEA **marcogaz**
- http://lca.jrc.ec.europa.eu/lcainfohub/datasetCategories.vm



Concluding Remarks



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Situation Today

- Growing global demand for life cycle based decision support and LCA data
- Conflicting messages / requirements
- Limited confidence, ability to use in policy context
- ISO 14040/44 and national standards but no reproducibility of results

Need

Robust foundations from authoritative bodies

Essential Solutions

- Standards (ISO, ...)
- International Reference Life Cycle Data System (ILCD) Handbook + Data Network
- Deepen cooperation globally among governments and with stakeholders





LCI data content of the EU's ELCD database (ca. 350 data sets for 175 goods and services)

Materials:

- Metals: 3 aluminium, 2 copper, 4 steel, stainless steel, Zinc, Lead
- Chemicals: NaCl, NaOH, HCl, Ammonia, Sulphur, Sulphuric acid, Benzene, associations; 3 more expected in 2008)
 - Plastics: ABS, PA6, PA6.6, PBT, PC, PE, PET, PMMA, PP,
 PS, PVC; total 21 variants / routes
 - Chemical fibres: 3 to 4 most consumed synthetic fibres
 - Fertilisers: 5 to 8
 - Paper: 5 to 7 paper types
 - Industrial minerals: 5 to 8
 - Glass: container glass, flat glass, glass fibres (for polymer reinforcement)
 - Water: drinking water, process water (untreated), de-ionised water
 - Other packaging: corrugated board
 - Construction materials: 8 wood-based, cement, pre-cast concrete, 3
 aggregates, 2-4 bricks and blocks, glass or stone wool

BLUE = LCI data sets
announced from
European
Industry Associations
(present MoUs with 15
e, associations; 3 more
expected in 2008)







LCI data content of the EU's ELCD database

Energy:

- Electricity: 27 country-specific mixes plus 2 renewables
 - Fuels: 8 fossil fuels (incl. natural gas)
 - Thermal energy: from 3 fuels (incl. natural gas)
 - Pressurised air: 2 to 3 pressure levels



- Off-road machine/mechanical energy: 2 to 3 in each two variants (average/parameterised)
- Process steam and heat: 3 parameterised data sets for natural gas and fuel oil with low and with high sulphur content,
- Small scale heating systems (household, industry): 4 to 8, based on natural gas and fuel oil with low and with high sulphur content, and wood.

Transport:

5 road, 2 rail, 3 water, 2 air in each two variants (average and parameterised)

End-of-Life treatment:

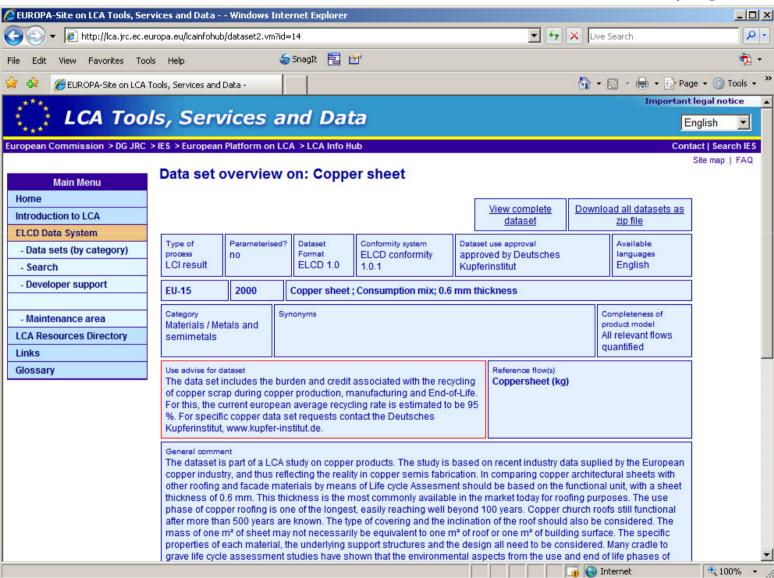
- Incineration: 24 waste materials, with heat/electricity recovery
- Land filling: household waste, inert waste, 20 specific waste materials; 3 regions differentiated
 - Municipal waste water treatment: 3 to 5 average region-wise and parameterised



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Presentation of ELCD core data sets in overview page





Detailed data set, example: copper sheet



	esult data set: Copper sheet; Consumption m						
	ocess or LCI result information - Modelling and validation	- <u>Administrative information</u> - <u>In</u>	puts and Outputs				
Process or LCI r	esult information						
Key Data Set Infor	mation						
Location	EU-15						
Geographical representativity description	Copper production from primary and secondary raw materials is analysed and modelled for the European Union. The used electricity grid mixes are country-specific. Upstream data are based either on global averages (e.g. copper mining) or european average information.						
Reference year	2000						
Name	Base name; Mix type and location; Quantitative product or process properties						
	Copper sheet; Consumption mix; 0.6 mm thickness	5					
Use advice for data set	The data set includes the burden and credit associated with the recycling of copper scrap during copper production, manufacturing and End-of-Life. For this, the current european average recycling rate is estimated to be 95 %. For specific copper data set requests contact the Deutsches Kupferinstitut, www.kupfer-institut.de.						
Technical purpos of product or process	Copper sheet for final consumer						
Category Information	Top category / Sub category 1						
	Materials / Metals and semimetals						
General comme on data set	The dataset is part of a LCA study on copper products. The study is based on recent industry data suplied by the European copper industry, and thus reflecting the reality in copper semis fabrication. In comparing copper architectural sheets with other roofing and facade materials by means of Life cycle Assesment should be based on the functional unit, with a sheet thickness of 0.6 mm. This thickness is the most commonly available in the market today for roofing purposes. The use phase of copper roofing is one of the longest, easily reaching well beyond 100 years. Copper church roofs still functional after more than 500 years are known. The type of covering and the inclination of the roof should also be considered. The mass of one m² of sheet may not necessarily be equivalent to one m² of roof or one m² of building surface. The specific properties of each material, the underlying support structures and the design all need to be considered. Many cradle to grave life cycle assessment studies have shown that the environmental aspects from the use and end of life phases of products are often much more significant. The economic value of copper scrap, based on its ability to be recycled 100% without any loss in performance, must be included in comparative assessments.						
	Copyright? Yes Owner of data set (cont	act data set) <u>Deutsches Kupferi</u>	nstitut				
Elementary flow Ethylene	[Emissions to air]	1.5E-08 kg (Mass)	1.5E-08	Mixed primary / secondary	Unknown or mixed derivation		
Elementary flow VOC, volatile organic compounds, unspecified origin [Emissions to air]		0.07328952 kg (Mass)	0.07328952	Mixed primary / secondary	Unknown or mixed derivation		
Elementary flow Dioxins,	Elementary flow Dioxins, measured as 2,3,7,8-tetrachlorodibenzo-p-dioxin [Emissions to air]		1.99E-09	Mixed primary / secondary	Unknown or mixed derivation		
Elementary flow Polycycl	Elementary flow Polycyclic aromatic hydrocarbons (PAH) [Emissions to air]		6.66E-06	Mixed primary / secondary	Unknown or mixed derivation		
Elementary flow Ammonia	Elementary flow Ammonia [Emissions to fresh water]		0.000420629	Mixed primary / secondary	Unknown or mixed derivation		
Product flow Overburden (deposited) [End-of-life treatment] - [Disposal]		5916.531362 kg (Mass)	5916.531362	Mixed primary /	Unknown or mixed		
Product flow Overburn	den (deposited) [End-of-life treatment] - [Disposar]	,		secondary	derivation		

• Overview list of data sets: http://lca.jrc.ec.europa.eu/lcainfohub/datasetCategories.vm



Brazilian existing dataset: Diesel 500ppm + 7 main products REPLAN



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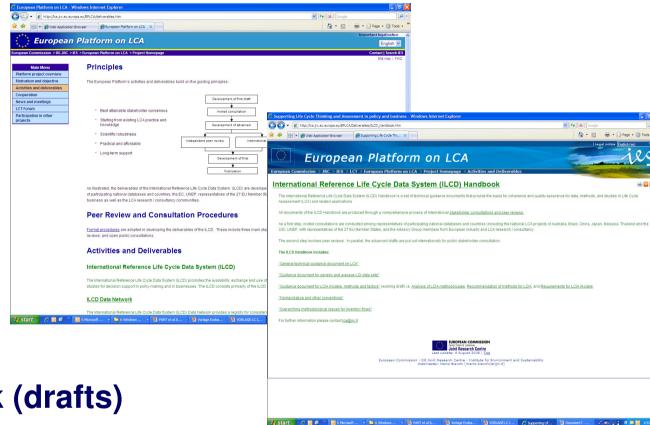




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Further information



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ILCD Handbook (drafts)

http://lca.jrc.ec.europa.eu