

Data Aggregation Tool (VBA)

UC Davis: Biochemical Engineer
GA Tech: Analytics

About - Me

► Education

- Biochemical Engineering (2015)
- Masters in Analytics (2020)



► Work Experience



Virology Research (1.5 years)

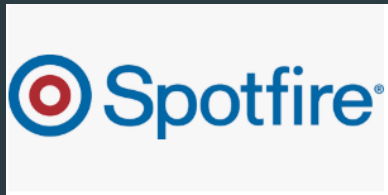
Process Scientist I (2.75 years)

Process Engineer II (1.0 years)

Consultant (2 mo)

About - Software/Hardware & Programming Experience

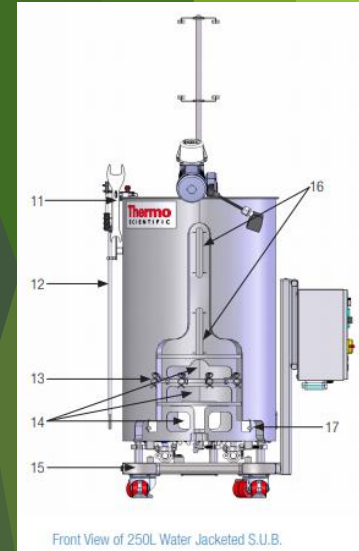
► Software



► Programming



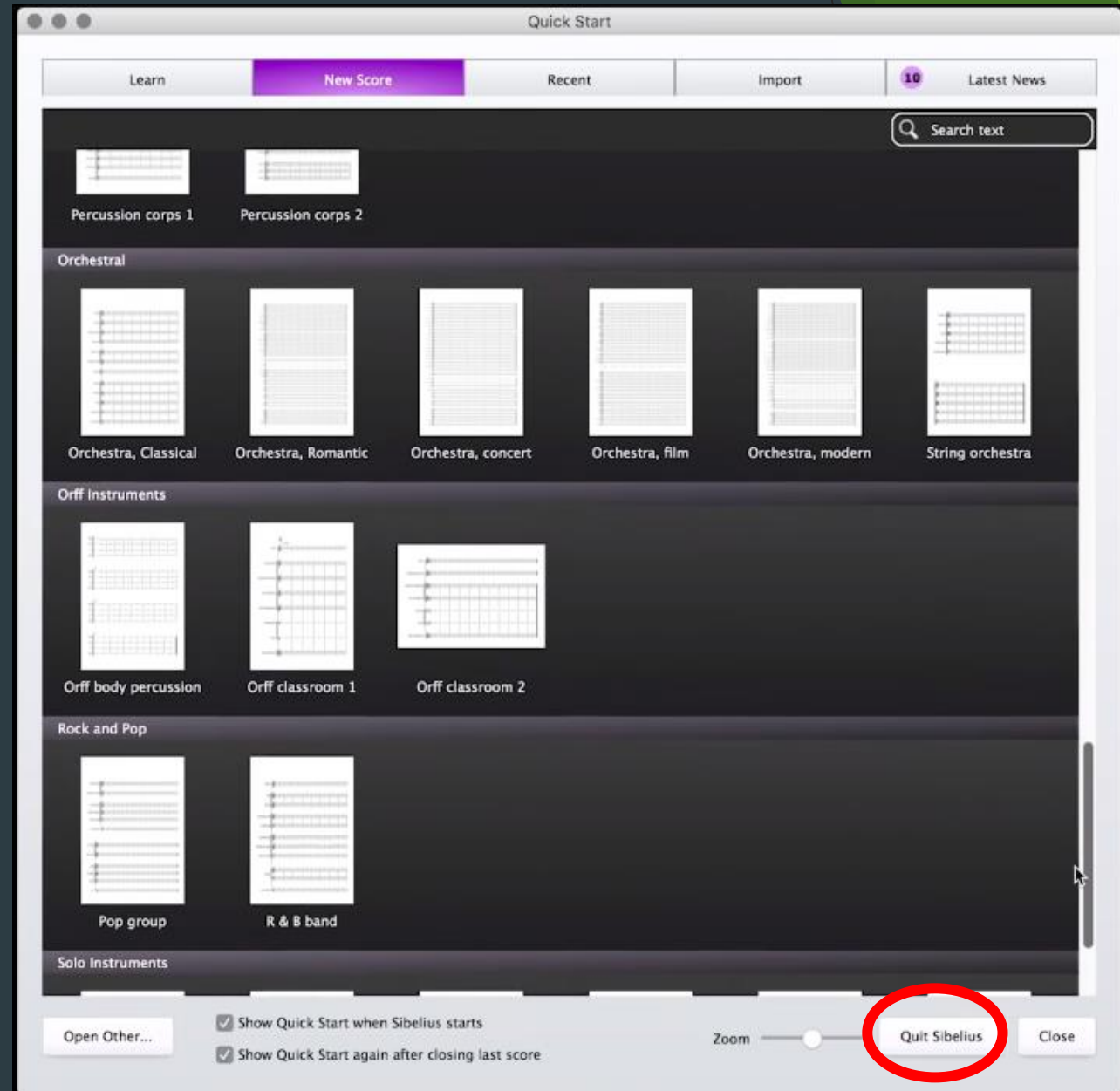
- Equipment (5-layer flasks, Ambr15, Waves, Stainless Steel reactors, disposable reactors)



Initial Problem

- ▶ “What is ‘Pi’?”
 - ▶ A Data Historian system by OSISoft which can track multiple tags from bioreactors simultaneously
- ▶ Problem?
 - ▶ People knew of Pi, but many could not access the info efficiently
 - ▶ Many found it tedious to access the information they desired
- ▶ Solution?
 - ▶ Design an efficient program

Example of how NOT to design your UI (A music software)



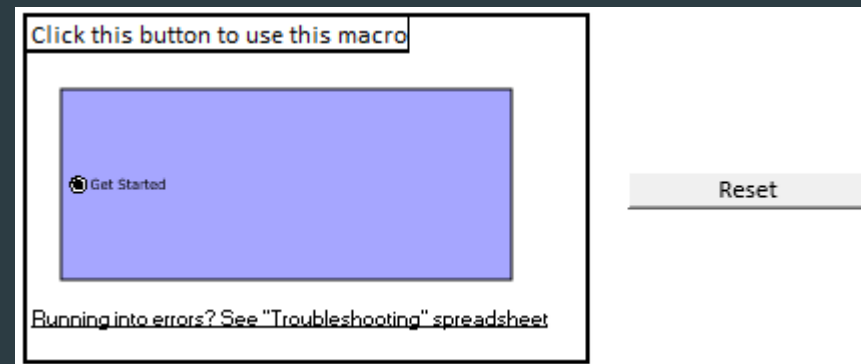
Quit?! Where is confirm??

Data Querying Program Goals

- ▶ Project goals:
 - ▶ Obtain Pi Data efficiently
 - ▶ Eliminate operator need-to-know of OSIsoft PI Data Historian or underlying VBA
- ▶ Requirements:
 - ▶ Macro should be easy to utilize
 - ▶ Data output should be easily ported over to Spotfire for visual analysis
 - ▶ Code must be written such that facility fit upgrades (such as addition of a new reactors or new Pi tags) can be updated without programming knowledge

▶ Solution:

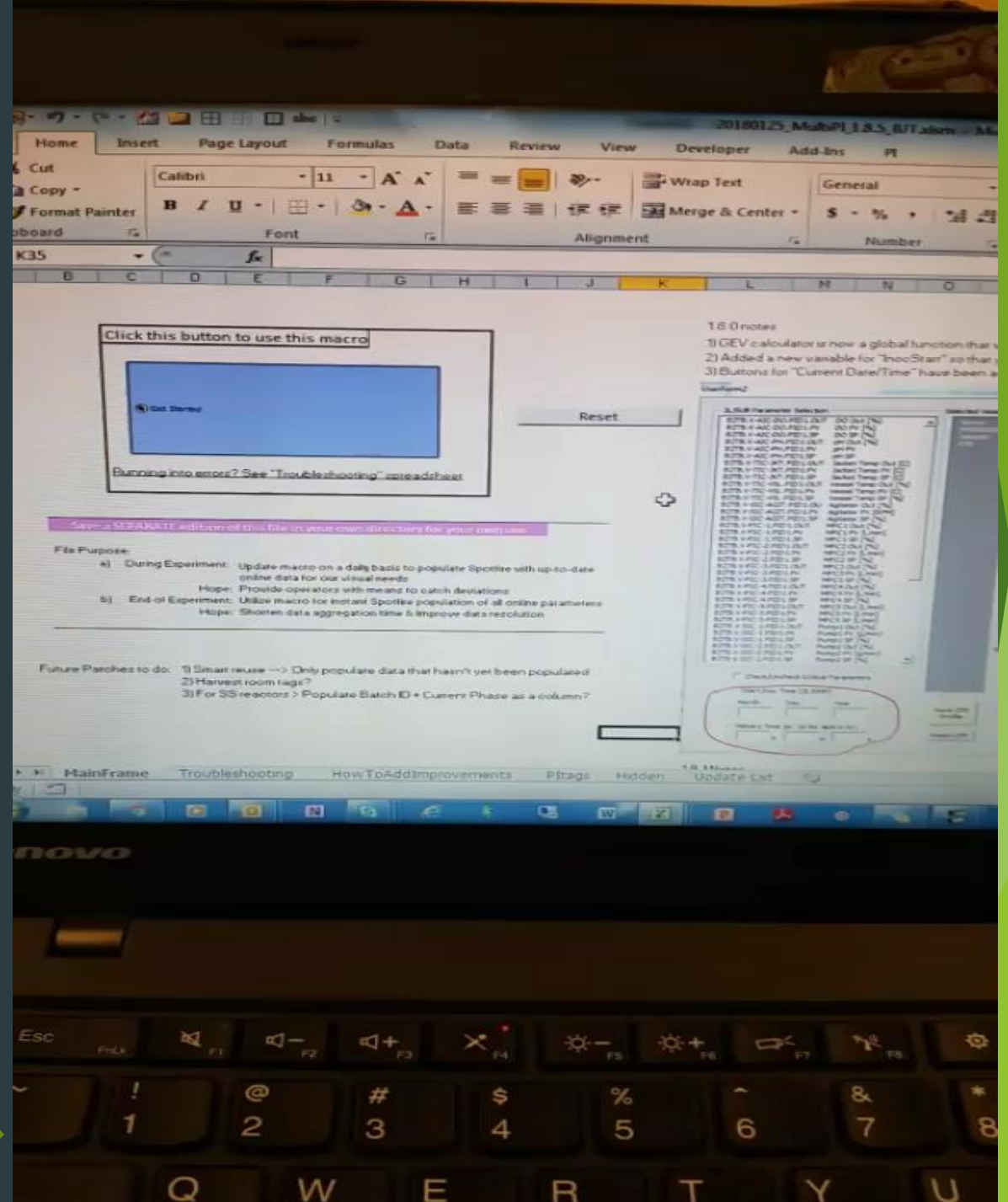
- ▶ I chose to program in VBA
 - ▶ “Build your program in a language that is optimal to the end user”
 - ▶ Everyone knows how to use Excel
 - ▶ Userforms can be designed to lead customer interaction through the software
 - ▶ Everyone knows how to click buttons!



The result - MultiPi

- ▶ A program that was easy to use
- ▶ So easy in fact...
 - ▶ people still don't know what Pi is at BI
- ▶ Program Usage (In a nutshell):
 - ▶ 1) Select bioreactors
 - ▶ 2) Define bioreactors
 - ▶ 3) Select Pi Tags
 - ▶ 4) Specify START / END
 - ▶ 5) Specify STEP interval
 - ▶ 6) Accept Parameters before computation starts
 - ▶ 7) Save the file output
 - ▶ 8) Open the file in Spotfire Template
- ▶ Detailed program usage on following slides

Video 



MultiPi Interface (1/3)

- ▶ Select Server
- ▶ Select Bioreactor(s)

UserForm1

Select Reactor(s) (Use Ctrl+Click to select multiple that are not adjacently connected)

FREAS05027

V1	V11	V21	V31	V41	V51	1621
V2	V12	V22	V32	V42	V52	1802
V3	V13	V23	V33	V43	V53	1178
V4	V14	V24	V34	V44	V54	1834
V5	V15	V25	V35	V45	V55	1386
V6	V16	V26	V36	V46	V56	1304
V7	V17	V27	V37	V47	V57	
V8	V18	V28	V38	V48		
V9	V19	V29	V39	V49		
V10	V20	V30	V40	V50		

Clear Selections

Continue

Exit

- ▶ Color scheme:
 - ▶ Green = Forward
 - ▶ Red = Quit
 - ▶ Blue = Go back 1 step (Not shown for 1st step!)

MultiPi Interface (2/3)

- ▶ Define your bioreactor(s) as you wish
 - ▶ Ex: Control
 - ▶ Ex2: pH Shift Up
 - ▶ Ex3: Temp Shift Down

UserForm4

Select "Add Conditions" to write down the condition attached to each reactor.
Or if you do not wish to input reactor condition names, simply click "Continue" and it will auto populate as Run1, Run2, Run3... etc
But if you provide 1 name, please provide for all reactors!

Reactor	Condition Name
V10	Control
V12	pH Shift Up
V52	Temp Shift Down

Deselect

Add conditions

Go Back

Continue

Exit

MultiPi Interface (3/3)

- ▶ Select Pi Tag(s)
- ▶ Input Start
- ▶ Input End
- ▶ Input Step-size
- ▶ (Everything else is optional!)
- ▶ Note:
 - ▶ Grey box details bioreactors
 - ▶ Bottom-left for “Runtime”

The screenshot shows the 'UserForm2' window with several sections highlighted by red circles:

- ZL/SUB Parameter Selection:** A list of parameters for various vessels (V4, V7, V10, V12, V16, V19) including DO, pH, Jacket, Temp, Agitation, and MFC outputs and setpoints.
- Selected Vessels:** A list of vessels (V4, V7, V10, V12, V16, V19) with a 'Server' field set to 'FREAS05027'.
- Date/Time Selection:** Fields for 'Start' and 'End' times, including Month, Day, Year, and Military Time (e.g., 16 for 4pm in hr).
- Sample Interval/Time Step:** A dropdown menu showing options 'd', 'h', 'm', and 's'.
- Desired FileName:** A text field containing 'Data Hooooo!!'.
- Calculate GEV?:** A checkbox.
- Continue/Accept:** A large green button.
- Go Back:** A light blue button.
- Exit:** A red button.
- Save CPP Profile:** A yellow button.
- Reset CPP:** A grey button.
- Start Inoc Time (ZL/GMP):** Fields for Month, Day, Year, and Military Time.
- Start Inoc Time (SS):** Fields for Month, Day, Year, and Military Time.

MultiPi Output

- ▶ Reactor by Reactor output
- ▶ Colors utilized to assist in human parsing of bioreactor to bioreactor data
- ▶ Digestible by Spotfire (data tags available on row 2) or JMP (Simply delete the data tag row on row 2)

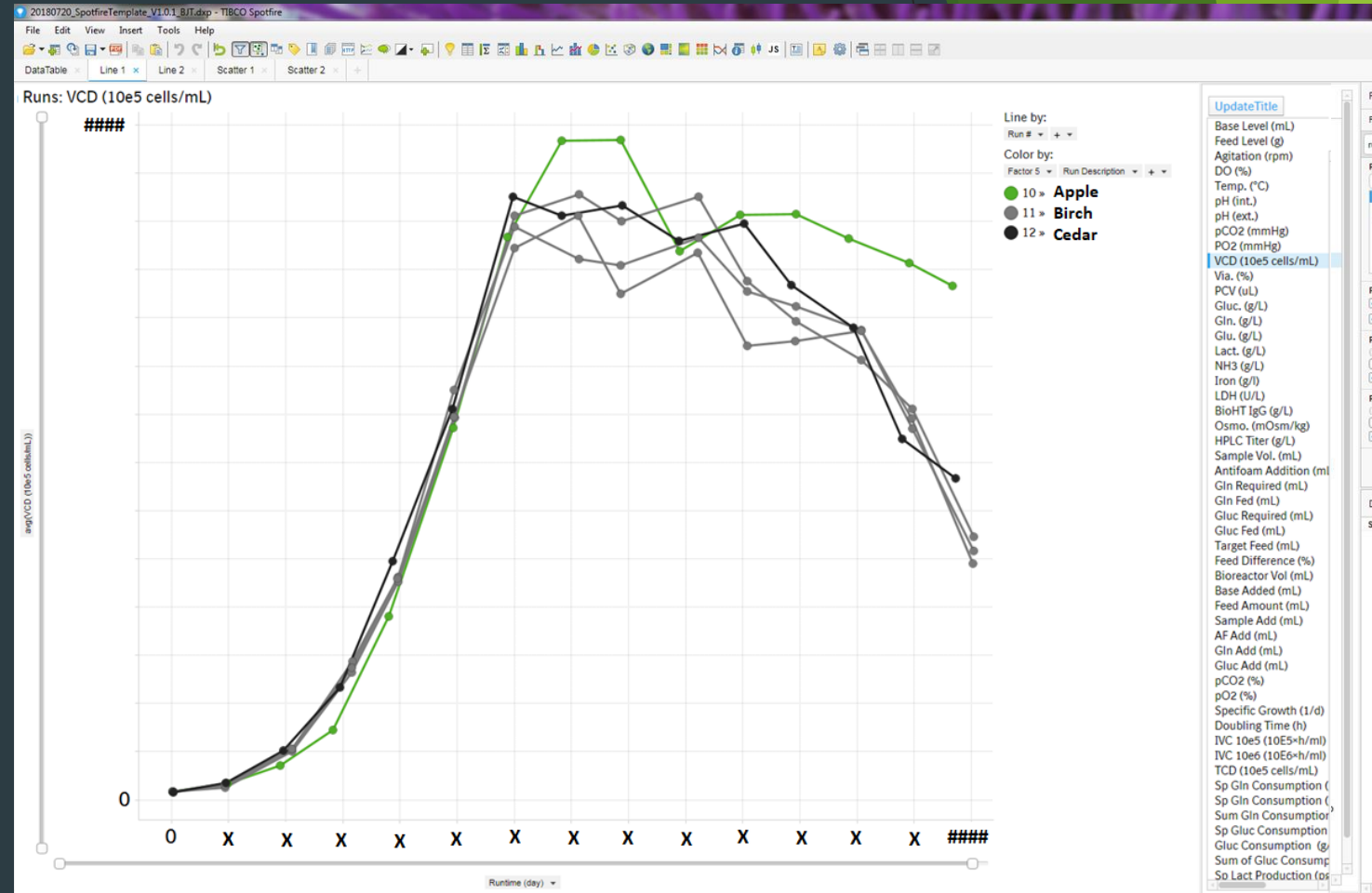
- ▶ *Data shown are randomized numbers

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V
1	Vessel	Condition	Date/Time	Dissolved	Dissolved	Dissolved	pH Output	pH PV	pH SP	Vessel Tei	Vessel Tei	Vessel Tei	Agitator P	MFC1 PV	MFC2 PV	MFC3 PV	MFC4 PV	Pump1 PV	Pump2 PV	Scale 1	g Runtime	Run Descriptio
2	String	String	DateTime	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	Real	String
3	V25	170955	12/05/2017 10:00:00	304	255	995	243	993	770	851	43	811	889	237	463	539	780	71	575	558	0	-+
4	V25	170955	12/05/2017 10:05:00	171	302	448	450	986	571	395	422	786	538	911	769	697	880	4	726	509	0.00347	-+
5	V25	170955	12/05/2017 10:10:00	926	505	167	46	609	434	908	432	936	450	727	834	407	637	416	100	439	0.00694	-+
6	V25	170955	12/05/2017 10:15:00	682	622	38	643	793	808	548	591	516	534	983	411	555	810	603	558	252	0.01042	-+
7	V25	170955	12/05/2017 10:20:00	422	412	568	255	521	49	606	99	536	666	248	849	657	740	860	758	251	0.01389	-+
8	V25	170955	12/05/2017 10:25:00	845	908	523	281	712	364	777	931	345	796	973	303	884	829	85	910	953	0.01736	-+
9	V25	170955	12/05/2017 10:30:00	348	866	247	696	921	328	969	186	670	838	617	827	980	576	495	842	104	0.02083	-+
4900	V32	170963	12/05/2017 10:00:00	77	549	437	416	627	342	516	823	598	832	832	959	332	435	289	223	898	0	Control 2
4901	V32	170963	12/05/2017 10:05:00	898	235	645	66	290	857	73	681	33	594	615	840	239	742	851	751	826	0.00347	Control 2
4902	V32	170963	12/05/2017 10:10:00	69	370	658	540	813	704	5	306	474	98	989	836	184	353	864	598	271	0.00694	Control 2
4903	V32	170963	12/05/2017 10:15:00	926	595	807	24	835	515	705	412	70	900	467	675	798	477	408	191	191	0.01042	Control 2
4904	V32	170963	12/05/2017 10:20:00	395	183	702	569	898	697	442	302	126	34	652	46	460	829	152	960	124	0.01389	Control 2
4905	V32	170963	12/05/2017 10:25:00	434	876	8	412	226	367	128	282	931	733	142	148	812	622	226	778	873	0.01736	Control 2
9797	V38	170959	12/05/2017 10:00:00	37	288	693	372	988	588	498	59	613	185	165	553	614	708	653	858	234	0	Control 2
9798	V38	170959	12/05/2017 10:05:00	929	414	326	775	648	561	224	136	878	240	583	92	907	491	875	38	277	0.00347	Control 2
9799	V38	170959	12/05/2017 10:10:00	39	891	422	21	690	643	967	967	76	772	241	491	506	882	278	531	121	0.00694	Control 2
9800	V38	170959	12/05/2017 10:15:00	136	261	578	160	523	143	167	123	851	420	521	236	374	48	268	43	370	0.01042	Control 2
9801	V38	170959	12/05/2017 10:20:00	356	345	6	95	611	741	910	730	875	735	766	895	844	613	234	766	562	0.01389	Control 2
9802	V38	170959	12/05/2017 10:25:00	832	308	756	347	488	6	302	229	799	993	875	48	73	648	828	500	879	0.01736	Control 2
9803	V38	170959	12/05/2017 10:30:00	900	176	744	362	941	189	798	920	138	192	547	41	413	336	568	363	632	0.02083	Control 2
9804	V38	170959	12/05/2017 10:35:00	589	992	21	49	135	993	513	310	971	607	960	168	627	692	413	634	872	0.02431	Control 2
14694	V48	170957	12/05/2017 10:00:00	196	741	328	111	34	537	539	727	456	643	914	888	578	168	591	218	251	0	WCB / MCB 2
14695	V48	170957	12/05/2017 10:05:00	761	730	631	191	211	653	891	851	57	878	156	61	6	953	200	890	146	0.00347	WCB / MCB 2
14696	V48	170957	12/05/2017 10:10:00	872	182	624	573	480	360	366	1	392	160	752	822	837	90	940	174	70	0.00694	WCB / MCB 2
14697	V48	170957	12/05/2017 10:15:00	135	116	360	737	737	549	99	932	13	863	431	374	780	897	856	362	565	0.01042	WCB / MCB 2
14698	V48	170957	12/05/2017 10:20:00	442	656	978	564	74	422	171	160	115	805	30	109	127	902	683	74	562	0.01389	WCB / MCB 2
14699	V48	170957	12/05/2017 10:25:00	230	8	804	736	488	944	368	955	538	330	400	419	22	58	520	844	951	0.01736	WCB / MCB 2
14700	V48	170957	12/05/2017 10:30:00	626	391	407	559	987	349	809	4	184	302	2	168	505	23	159	665	675	0.02083	WCB / MCB 2
14701	V48	170957	12/05/2017 10:35:00	384	144	445	88	853	661	863	922	184	234	72	522	909	668	464	519	23	0.02431	WCB / MCB 2
19591	V49	170956	12/05/2017 10:00:00	729	528	666	287	103	248	888	116	547	919	122	350	716	826	966	507	437	0	WCB / MCB 2
19592	V49	170956	12/05/2017 10:05:00	998	61	399	5	589	344	739	896	248	468	697	337	787	287	415	28	870	0.00347	WCB / MCB 2
19593	V49	170956	12/05/2017 10:10:00	950	954	299	675	181	187	495	780	502	326	95	41	275	243	822	800	241	0.00694	WCB / MCB 2
19594	V49	170956	12/05/2017 10:15:00	854	908	976	867	892	755	57	773	580	5	574	556	834	173	177	893	49	0.01042	WCB / MCB 2
19595	V49	170956	12/05/2017 10:20:00	732	3	297	393	279	229	492	919	865	761	550	633	680	2.87E+02	26	273	744	0.01389	WCB / MCB 2
19596	V49	170956	12/05/2017 10:25:00	909	95	43	756	120	894	834	544	192	797	938	702	859	351	916	962	745	0.01736	WCB / MCB 2
19597	V49	170956	12/05/2017 10:30:00	739	88	463	113	68	980	35	139	501	407	164	278	988	499	460	790	305	0.02083	WCB / MCB 2
19598	V49	170956	12/05/2017 10:35:00	242	748	370	147	485	775	237	313	45	828	772	324	632	560	619	350	441	0.02431	WCB / MCB 2
19599	V49	170956	12/05/2017 10:40:00	177	206	469	450	602	906	389	815	406	335	98	218	928	222	388	134	56	0.02778	WCB / MCB 2
24488	V21	170861	11/03/2017 10:00:00	284	964	284	887	761	290	912	875	812	801	519	599	267	409	98	982	958	0	--+
24489	V21	170861	11/03/2017 10:05:00	378	546	136	2	728	552	958	875	528	417	401	730	666	413	979	48	136	0.00347	--+
24490	V21	170861	11/03/2017 10:10:00	342	995	167	254	723	786	807	767	119	988	642	570	582	773	543	319	47	0.00694	--+
24491	V21	170861	11/03/2017 10:15:00	478	814	380	594	929	591	612	256	210	695	786	671	574	944	273	130	473	0.01042	--+
24492	V21	170861	11/03/2017 10:20:00	37	223	19	316	85	232	474	965	661	913	397	471	327	642	611	399	372	0.01389	--+
24493	V21	170861	11/03/2017 10:25:00	736	816	616	877	348	206	37	299	821	848	765	705	455	895	532	421	646	0.01736	--+
24494	V21	170861	11/03/2017 10:30:00	185	342	881	540	91	47	695	601	859	996	401	461	547	566	514	106	69	0.02083	--+
24495	V21	170861	11/03/2017 10:35:00	48	237	763	346	799	828	973	445	864	977	935	389	364	893	119	157	628	0.02431	--+
29384	V21	170861	11/20/2017 09:00:00	323	805	725	743	734	721	826	1000	334	606	773	391	489	262	773	391	827	16.95833	--+

29384 rows * 17 tags = 499,528 data points took ~6min

Spotfire Integration

- ▶ Template created in Spotfire
 - ▶ Reads all column names in uploaded file into Listbox registry
- ▶ Automatically plots selected entry from ListBox
 - ▶ Example shown is for “Runfile” project plotting VCD



MultiPi Version Control

- ▶ Updates would be made to:
 - ▶ Add new features
 - ▶ Improve upon old features
 - ▶ Fix bugs
- ▶ All changes were documented
- ▶ Code is highly commented

```

=====Massive For-loop for calculation=====
Counter = 0 'Counter variable for reassembling which row to put the data into
ColumnCounter = 0 'Counter variable for reassembling which column we are in
Resetcounter = 0 'Counter variable to count how many times through the loop the code has gone (aka how many tags there were)
VesselCounter = 0 'Counter variable to count how many times vessels have been selected

'Populate the table with some column headers ahead of time
Range("A1").Value = "Vessel"
Range("B1").Value = "Condition"
Range("C1").Value = "Date/Time"

If CUI_Selected = True Then
    For i = 0 To 57 '0 to # 2L vessels
        If Sheets("Hidden").Range("A1").Offset(i, 0) = 1 Then 'If a vessel has been selected, do the following
            Range("B2").Offset(Counter, 0).Range("B2").Offset(Counter + numps, 0).FormulaArray = "V" + CStr(i + 1) 'Populate the first column with Vessel ID
            Range("B2").Offset(Counter, 0).Range("B2").Offset(Counter + numps, 0).FormulaArray = Sheets("Hidden").Range("D1").Offset(i, 0).Value 'Populate condition for that reactor beside it
            For j = 0 To ListBox21.ListCount - 1 'Index for tags
                If ListBox21.Selected(j) = True Then 'If a PI tag has been selected, do the following
                    'Obsolete line" Sheets("B1").Offset(j, 0).Value = 1 'Save the tag for future use
                    Range("D1").Offset(0, ColumnCounter).Value = Sheets("PItags").Range("C2").Offset(j, 0).Value 'Grab the descriptor name for the respective tag and put it as the column header
                    Tag = Sheets("PItags").Range("B2").Offset(j, 0).Value 'Save the name just so its easier on the eyes for the next line

                    'First part with the large computation is just calculating a % of what has been completed over the total amount of things that need to be completed
                    Application.StatusBar = "Part 1 of 1 Progress: " + CStr(Round(100 * ((VesselCounter) * Total2ITags + ColumnCounter) + 1) / (Total2Reactors * Total2ITags), 1)) + "% | Currently populating"

                    If Sheets("Hidden").Range("G6").Value = 0 Then 'FREA50502
                        TagName = Left(Tag, 6) + CStr(Sheets("Hidden").Range("A1").Offset(i, 0).Row) + Mid(Tag, 7, Len(Tag)) 'Complete tag name
                    ElseIf Sheets("Hidden").Range("G6").Value = 1 Then 'FREA50501
                        TagName = Left(Tag, 1) + CStr("B3") + Mid(Tag, 3, 4) + CStr(Sheets("Hidden").Range("A1").Offset(i, 0).Row) + Mid(Tag, 7, Len(Tag))
                    End If

                    '--Result is a 2D matrix with columns for (Time,Value) of the specified parameters... but we only want "Value" and to not duplicate "Time" over and over
                    If ColumnCounter = 0 Then 'If this is the first time around the loop
                        'We want to populate time along with the results
                        result = Application.Run("Pisampdat", CDate(TagName), CDate(StartPoint), CDate(EndPoint), CStr(TimeStep) + CStr(TimeStepUnit), 1, CStr(Server))
                        'The "1" index in the Application.run command tells it to calculate a time column as well
                        Range("C2").Offset(Counter, 0).Range("C2").Offset(Counter + numps, 1).FormulaArray = result 'Grab both columns of "Result" and populate the next 2 columns
                    Else
                        result = Application.Run("Pisampdat", CStr(TagName), CDate(StartPoint), CDate(EndPoint), CStr(TimeStep) + CStr(TimeStepUnit), 0, CStr(Server))
                        'Because we don't need a time column to be repeated... we now use a "0" index
                        Range("B2").Offset(Counter, ColumnCounter + 2).Range("B2").Offset(Counter + numps, ColumnCounter + 2).FormulaArray = result
                    End If
                    Resetcounter = Resetcounter + 1
                    ColumnCounter = ColumnCounter + 1 'Increase the index
                Else 'If the tag is not selected
                    Sheets("Hidden").Range("B1").Offset(j, 0).Value = 0
                End If
            Next j
            Range("B2").Offset(Counter, 0).Range("B2").Offset(Counter, Resetcounter).ClearContents
            Counter = Counter + numps + 1
            VesselCounter = VesselCounter + 1
        End If
        ColumnCounter = 0 'Reset the index for ColumnCounter as we're starting a new vessel
    Next i
End For
End Sub

```

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
1		Project Start: 06/27/16				Created by BJT for PS Cell Culture									
2		Version 1.0 release: 06/29/16				Designed to be user friendly for those who don't know PI, customizable to fully utilize the capabilities of PI and functional enough to plot in Spotfire									
3															
4	Version #	Issue resolved													Date + Initial
5	1.1.1	Added COLOR and enabled feature of not having a Desired File Name specified... will not break program anymore													06/29/16 BJT
6	1.2	Allowed >20 reactor input (previous would crash color palette) and introduced saved parameters into "Hidden" sheet as well as a "Reset" button to reset parameters													06/29/16 BJT
8	1.3	Added "Clear" to listbox and combobox entries to prevent duplication of items populating (bug fix). Also introduced text filter to prevent erroring when utilizing special characters like ?*{}<>: in a file name													07/05/16 BJT
10	1.3	Formatted the "Reset" button to be smaller and separated from the "Get Started" button as well as giving context for the "Reset" button to clarify its purpose as a convenience button and not an "update file" button.													07/05/16 BJT
12	1.3.1	Made this file "Read-Only" so that the "Reset" button is no longer necessary													07/11/16 BJT
13	1.4	Resolved the bug where 1 time-point would always be missing													07/18/16 BJT
14		Removed "Read-only" format as that then makes every subsequent save-as version of this file a "read-only" file as well													07/20/16 BJT
15		Added color to the various buttons in the userforms													07/20/16 BJT
16															07/20/16 BJT
18	1.4.1	Removed from the tag list a tag called "GEV Calculator" because this was my alternative method to calculating GEV which was not													08/04/16 BJT
19	1.4.1	Added "type row" headers that Spotfire requires in order to read the data correctly													08/04/16 BJT
20	1.5														09/09/16 BJT
21	1.5.1														09/14/16 BJT
22	1.6														09/15/16 BJT
23	1.6.1														09/29/16 BJT
24	1.7.0														02/02/17 BJT
25	1.7.0														05/30/17 BJT
26	1.8.0														07/19/17 BJT
27	1.8.1														7/27/2017 BJT
28	1.8.1														7/28/2017 BJT
29	1.8.1														8/1/2017 BJT
30	1.8.2														8/17/2017 BJT
31	1.8.3														JT 10/12/2017
32	1.8.4														12/12/2017 BJT
33	1.8.5														1/25/2018 BJT

MultiPi Goal Check

► Project goals:

- Obtain Pi Data efficiently
- Eliminate operator need-to-know of OSIsoft PI Data Historian or underlying VBA
- Macro should be easy to utilize
- Data output should be easily ported over to Spotfire for visual analysis
- Code must be written such that facility fit upgrades (such as addition of a new reactors or new Pi tags) can be updated without programming knowledge



MultiPi Goal Check

- ▶ “can be updated without programming knowledge”
- ▶ If PI servers updated to a new address, tags got renamed, or new tags were added
 - ▶ All of the coding referenced excel sheets for non-coder modification
- ▶ If expansion happens and more than 57 reactors exist?
 - ▶ ... Honestly I forgot to put this outside of the code.
 - ▶ I’m still waiting for the day they call me about this

	A	B	C
1	Index	Tag (2L)	Descriptor
2	1	B2TB.V-AIC-DO.OUT	Dissolved O2 Output [%]
3	2	B2TB.V-AIC-DO.PV	Dissolved O2 PV [%]
4	3	B2TB.V-AIC-DO.SP	Dissolved O2 Setpoint [%]
5	4	B2TB.V-AIC-pH.OUT	pH Output [%]
6	5	B2TB.V-AIC-pH.PV	pH PV [-]
7	6	B2TB.V-AIC-pH.SP	pH Setpoint [-]
8	7	B2TB.V-TIC-Jack.OUT	Jacket Output [%]
9	8	B2TB.V-TIC-Jack.PV	Jacket PV [C]
10	9	B2TB.V-TIC-Jack.SP	Jacket Setpoint [C]
11	10	B2TB.V-TIC-Temp.OUT	Vessel Temp Output [%]
12	11	B2TB.V-TIC-Temp.PV	Vessel Temp PV [C]
13	12	B2TB.V-TIC-Temp.SP	Vessel Temp Setpoint [C]
14	13	B2TB.V-SIC-AGI.OUT	Agitation Output [%]
15	14	B2TB.V-SIC-AGI.PV	Agitation PV [RPM]
16	15	B2TB.V-SIC-AGI.SP	Agitation Setpoint [RPM]
17	16	B2TB.V-FIC1.OUT	MFC1 Output [%]
18	17	B2TB.V-FIC1.PV	MFC1 PV [mL/min]
19	18	B2TB.V-FIC1.SP	MFC1 Setpoint [mL/min]
20	19	B2TB.V-FIC2.OUT	MFC2 Output [%]
21	20	B2TB.V-FIC2.PV	MFC2 PV [mL/min]
22	21	B2TB.V-FIC2.SP	MFC2 Setpoint [mL/min]
23	22	B2TB.V-FIC3.OUT	MFC3 Output [%]
24	23	B2TB.V-FIC3.PV	MFC3 PV [mL/min]
25	24	B2TB.V-FIC3.SP	MFC3 Setpoint [mL/min]
26	25	B2TB.V-FIC4.OUT	MFC4 Output [%]
27	26	B2TB.V-FIC4.PV	MFC4 PV [mL/min]
28	27	B2TB.V-FIC4.SP	MFC4 Setpoint [mL/min]
29	28	B2TB.V-FIC5.OUT	MFC5 Output [%]
30	29	B2TB.V-FIC5.PV	MFC5 PV [mL/min]
31	30	B2TB.V-FIC5.SP	MFC5 Setpoint [mL/min]
32	31	B2TB.V-FIC6.OUT	MFC6 Output [%]
33	32	B2TB.V-FIC6.PV	MFC6 PV [mL/min]
34	33	B2TB.V-FIC6.SP	MFC6 Setpoint [mL/min]
35	34	B2TB.V-SIC1.Out	Pump 1 Output [%]

MultiPi in Summary

- ▶ Program became tool to query data most people never knew how to access in the first place
 - ▶ Both non-GMP and GMP registries were built-in
- ▶ People in other departments are utilizing my program
 - ▶ Process Tech Transfer Specialist getting data to a client
 - ▶ Clinical Ops comparing batch to batch performance
- ▶ MultiPi grabs 20 reactors for 12 tags across 14 days in ~15minutes
 - ▶ >500% efficiency increase to how most people were grabbing the data into excel
- ▶ Great care was taken for the customer:
 - ▶ Each GUI was drawn out and drafted before finalizing in VBA
 - ▶ Many features were built-in for end-user comfort (Ex: Pre-selection of Pi-tags in a single checkbox click)
 - ▶ Updates could be done on the excelbook □ No VBA required!

