

General information:

Date: 2021-11-09

Time: 10:12:04

Measurement Unit: millimeters

Number of tools: 4

Number of blocks: 54

Operation time information: cuttingTime="0h:01m:01,6s" startTime="0h:00m:00,0s" endTime="0h:01m:01,6s" dwellTime="0h:00m:00,0s" toolChangingTime="0h:00m:10,8s" workingTime="0h:00m:32,9s" movingTime="0h:00m:17,9s"

Tool information:

SCHAFTFRAESER_D12

SCHAFTFRAESER_D14

Bohrer_d10

Gewindebohrer_M12

Operation information:

operations count="13"

operation id="4" description=KOLLISION tool=SCHAFTFRAESER_D12 firstBlk="6" lastBlk="14" no_blocks="9" no_nci="9"

timeInfo cuttingTime="0h:00m:17,3s" startTime="0h:00m:03,7s" endTime="0h:00m:21,0s" workingTime="0h:00m:14,1s" movingTime="0h:00m:03,1s"

operation id="7" description=KOLLISION_RANGE tool=SCHAFTFRAESER_D14 firstBlk="19" lastBlk="27" no_blocks="9" no_nci="9"

timeInfo cuttingTime="0h:00m:17,7s" startTime="0h:00m:24,7s" endTime="0h:00m:42,4s" workingTime="0h:00m:14,3s" movingTime="0h:00m:03,3s"

operation id="10" description=BOHREN_1 tool=Bohrer_d10 firstBlk="32" lastBlk="40" no_blocks="9" no_nci="9"

timeInfo cuttingTime="0h:00m:07,8s" startTime="0h:00m:46,1s" endTime="0h:00m:53,9s" workingTime="0h:00m:04,4s" movingTime="0h:00m:03,4s"

operation id="13" description=GEWINDESCHNEIDEN_1 tool=Gewindebohrer_M12 firstBlk="45" lastBlk="54" no_blocks="10" no_nci="10"

timeInfo cuttingTime="0h:00m:03,9s" startTime="0h:00m:57,6s" endTime="0h:01m:01,6s" movingTime="0h:00m:03,9s"

Error information:

SCHAFTFRAESER_D12

nci= 10

<simulator_collision firstObjId="tool" secondObjId="stock" firstObjCollComponentId="tool (Flute Part)" />

SCHAFTFRAESER_D14

nci= 23

<simulator_collision firstObjId="tool" secondObjId="stock" firstObjCollComponentId="tool (Flute Part)" />

nci= 25

Bohrer_d10

nci= 36

<simulator_collision firstObjId="tool" secondObjId="stock" firstObjCollComponentId="tool (Flute Part)" />

nci= 37

<simulator_collision firstObjId="z" secondObjId="stock" />

nci= 38

<simulator_collision firstObjId="z" secondObjId="stock" />

Gewindebohrer_M12

nci= 50