# Sai Siddarth Nichenametla

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### **EDUCATION**

Master of Science, August 2022 – December 2023

- Engineering Science (Robotics), University at Buffalo, The State University of New York, GPA: 3.519/4 Bachelor of Technology, August 2017 July 2021
  - Mechanical Engineering, Jawaharlal Nehru Technological University-Hyderabad, India, GPA: 7.66/10

# **SKILLS & TOOLS**

**Programming:** Python, MATLAB – Workspace, Simulink, TensorFlow, Keras, Pytorch, OpenCV, Linux, Robotic Operating System (ROS), Structure from Motion (SFM), AWS, SQL, CoppeliaSim (V-rep), Gazebo, BeamNG, Pygame, Pygaze, MediaPipe, Sklearns, Pandas, Numpy, Matplotlib, Seaborn

**Automation & Hardware skills:** PLC, Pneumatics, Allen Bradley, VBuilder, Cognex Vision Sensors, Fanuc & UR Robot Programming, Tobii Pro Nano, Bambu 3D Printer, Nvidia Jetson Nano, L298N Motor Controller, DC Motors

**CAD:** AutoCAD, Catia V5, SolidWorks-CSWP, ProE, Creo, Ansys, Autodesk Sketchbook, NX CAD, Autodesk Fusion, 3D Printing and Scanning

Technical Skills: Microsoft Office

#### **WORK EXPERIENCE**

Research Assistant, Human in Loop Systems Lab, University at Buffalo-SUNY, Buffalo, NY: January 2024 – Present

- Focusing on autonomous vehicles-driverless trucks, developed a fail-safe system enabling virtual control through steering controllers, using **BeamNG** and **Tobii pro nano** eye tracker with **Python** for realistic environment simulation.
- Designed and implemented a **deep learning neural network** capable of identifying traffic signs, and or entities, utilizing a media-pipeline alongside **TensorFlow**, **Keras**, and **OpenCV** APIs for comprehensive image recognition.
- Deployed a UR5 robot integrated with a Programmable Logic Controller (PLC) to oversee a conveyor belt system, employing Cognex vision and laser sensors for innovative industrial automation applications.
- Spearheaded development of a cutting-edge application in **industrial automation**, focusing on packaging, segregation, and dynamic pick-and-place, showcasing my expertise in robotics and industrial automation technologies.

### Manufacturing Automation Engineer, Xylem, Buffalo, NY: September 2023 – December 2023

- Spearheaded design and implementation of an automated production line for manufacturing of compact coolers utilizing **Fanuc Robots** and Fanuc m710ic/45 robot for simulation purposes using python.
- Integrated **welding**, **testing**, **painting**, and **curing** processes significantly enhanced productivity, assembling, and operating machinery, reducing manufacturing time to **45 minutes**, and **reduced** manual labor requirements by **85%**.
- Engineered sophisticated motion planning algorithm with an **automatic tool switching** feature, significantly improving operational **safety**, and reducing machinery collision risks which led to safer, and more efficient production workflows.
- Directed integration of **conveyor belt** systems and hardware with **PLC** programming, achieving seamless automation and synchronized operations across production line that significantly optimized efficiency and **minimized downtime**.

### Assistant Systems Engineer, Tata Consultancy Services, Hyderabad, Telangana, India: October 2021 – May 2022

- Served as an **SAP Fiori** Security Consultant, overseeing management and optimization of **EAS** tasks (enterprise application system) within SAP Fiori application, with particular emphasis on assignment of **roles** and **access** controls.
- This role involved meticulous allocation of system privileges and safeguarding of application data integrity.
- Crafted and implemented comprehensive **protocols** for creation of **security roles** and **testing** of applications. This process included defining access **permissions**, establishing **security** guidelines.
- This responsibility entailed precise configuration of **access rights**, maintenance of **user permissions**, and preparation of applications for **further processing**, thereby enhancing overall system **security** and **functionality**.

## Engineer- Intern, Uniscient Engineering Private Limited, Hyderabad, Telangana, India: May 2019 – July 2019

- Specialized in designing a range of heat exchangers tailored to specific customer requirements using **Catia V5** and **SolidWorks**, ensuring precise and functional product development from initial concept to final design.
- Conducted comprehensive Computational Fluid Dynamics (CFD) simulations and thermal analyses using Ansys, incorporating Finite Element Analysis (FEA) to evaluate and optimize heat exchanger performance under various operational conditions.
- Finalized and prepared detailed product drafts and documentation in **AutoCAD**, ensuring accuracy and adherence to engineering standards, facilitating a smooth transition from design to manufacturing.

# **ENGINEERING PROJECTS**

Advanced Vision System for Traffic Recognition for Autonomous Navigation, 2024: Python, OpenCV, CNN, TensorFlow, Keras, ROS, Linux

• Engineered a **ROS**-integrated computer vision system within Real Robot in simulated environment, enabling detailed insights into navigation and object **recognition** through detection of various **road elements** and **pedestrians**.

- Achieved remarkable classification accuracy (98.83% training, 96.05% validation) on traffic sign recognition by
  developing and fine-tuning a CNN model with a meticulously labeled image dataset, focusing on critical signs like
  speed limits and pedestrian crossings.
- Streamlined image processing pipeline by establishing a ROS node for real-time image capture via TurtleBot's camera, coupled with a Python script for precise traffic sign prediction, further **refining** model efficacy through **hyperparameter** adjustments and performance tracking to reach a 96.04% success rate.

#### Intelligent Radar based Autonomous Navigation for TurtleBot, 2024: Python, ROS, Linux, Neural Network

- Designed and deployed a **neural network**-based control system for a TurtleBot equipped with a **trio of radars**, achieving **autonomous navigation** within circuit environments with a remarkable accuracy rate of **98.9%**.
- Utilized radars for precise obstacle detection and distance measurement, enabling robots to dynamically adjust their path in real-time, ensuring efficient and uninterrupted circuit **navigation**.
- Implemented strategic logic within control system to optimize robot's movements based on environmental feedback, significantly **reducing collision risk**, and enhancing pathfinding efficiency across multiple circuits.

#### Collision Avoidance and Path Planning, 2023: MATLAB, CoppeliaSim (V-rep)

- Adapted autonomous vehicle collision avoidance concepts to engineer trajectory algorithms for a Powerball robot
  manipulator, enabling it to navigate around both static and dynamic obstacles using Probabilistic Road Maps (PRM)
  and Temporal Probabilistic Road Maps (T-PRM) with A\* search.
- Developed three path planning algorithms: RRT, A\* search, and Dijkstra's algorithm for static obstacle avoidance and compared m with dynamic cases, concluding that A\* search demonstrates most potential when combined with T-PRM.
- Enhanced obstacle prediction accuracy by incorporating a **vision system** and **Kalman filter** into system, achieving a **79%** success rate in dynamic obstacle avoidance scenarios.

### Emotion, Age and Gender Recognition, 2023: MATLAB, Python, OpenCV

- Crafted a **linear classifier** for precise identification of characteristics including **gender**, **age**, and **emotion**, utilizing inherent **feature-extraction** functions.
- Discovered a positive correlation between enlarged training dataset size and recognition accuracy, achieving 97% accuracy in gender detection, 90% in age, and 51% in emotion recognition.
- As dataset contains images of same individuals in different situations, we developed a **K-means** clustering algorithm to categorize similar faces by detecting features and **facial encodings**, achieving **100%** accuracy, attributed to comprehensive utilization of unique features processed by **OpenCV** library.

#### Gesture Recognition, 2023: MATLAB

- Designed a sophisticated gesture recognition system by extracting **Rubine features**, with weight derivation from collected training data via **MATLAB GUI** enhancing linear classification and accurately differentiates gestures.
- Boasted a **98.9**% accuracy rate in comparing test data against training data, showcasing systems for **applications** such as gesture-based control systems.
- As part of my study, I refactored a **\$1** classifier for gesture recognition. This modification emphasizes specific **start** and end points crucial for algorithms, which are used to calculate features.

## Stereo Visual Odometry, 2023: Python, Robotic Operating Systems (ROS), Linux, OpenCV, Structure from Motion

- Engineered a Stereo Camera framework to achieve advanced visual odometry for precise 3D pose retrieval, focusing
  exclusively on odometry dataset. This project was developed from scratch using computer vision techniques, OpenCV,
  and NumPy.
- Performed visual odometry entirely using computer vision techniques to accurately estimate trajectory of stereo
  camera setup. This approach enabled precise tracking of vehicle movement through complex environments without
  relying on sensor fusion methods.
- Utilized advanced camera calibration and feature extraction methods to enhance accuracy and reliability of
  odometry calculations utilizing RANSAC, achieving a significant improvement in performance and providing a robust
  foundation for autonomous vehicle navigation systems.

#### Markov Localization and Path Following for Autonomous Navigation, 2023: MATLAB, Python, Linux, ROS

- Devised a Markov localization within a SLAM suite using MATLAB in 2023, significantly enhancing robot state
  estimation by integrating sensor data with motion models. Validated through extensive simulations, demonstrating
  robustness and dependability.
- Incorporated PID and Pure Pursuit control techniques into a Linux-based ROS framework to improve autonomous navigation, focusing on advanced path tracing and motion planning.
- Applied combined localization and control system to a F1tenth autonomous race car, showcasing adaptability and achieving an exceptional error margin of 0.2 meters, illustrating precision in robotic path following.

### All-Terrain Vehicle, 2020: SolidWorks, Catia V5, Ansys, NX CAD, AutoCAD, Lotus, MSC ADAMS

- Modelled an **all-terrain vehicle** 3D modeling software, conducted **FEA** analysis in **Ansys**, and static and dynamic analysis via **ADAMS**.
- My manufacturing support, particularly in vibration mitigation, CNC machining, welding, and fabrication boosted my
  project management expertise.
- Created a detailed **bill of materials**, a technical presentation, and carried out **cost and sales analysis**, and vehicle was displayed at **SAE BAJA 2020**, showcasing my leadership in college's SAE club as an executive council member.