DQ\_lineMotorSpou := TRUE;

IF DI\_sensorReadySpou = TRUE THEN

DQ\_lineMotorSpou := TRUE;

END\_IF

IF DI\_sensorWhiteSpou = TRUE AND DI\_sensorStationFillSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_fillWhiteWhineSpou := TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorDarkSpou = TRUE AND DI\_sensorStationFillSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_fillRedWhineSpou := TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorStationCorkSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_putCorkSpou := TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorWhiteSpou = TRUE AND DI\_sensorStationNeckSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_labelNeckWhiteSpou:= TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorDarkSpou = TRUE AND DI\_sensorStationNeckSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_labelNeckRedSpou:= TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorWhiteSpou = TRUE AND DI\_sensorStationLabelSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_labelWhiteSpou:= TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorDarkSpou = TRUE AND DI\_sensorStationLabelSpou = TRUE AND NOT DI\_sensorReadySpou = TRUE THEN

DQ\_labelRedSpou:= TRUE;

DQ\_lineMotorSpou := FALSE;

END\_IF

IF DI\_sensorStationFillSpou = FALSE THEN

DQ\_fillWhiteWhineSpou := FALSE;

DQ\_fillRedWhineSpou := FALSE;

END\_IF

IF DI\_sensorStationCorkSpou = FALSE THEN

DQ\_putCorkSpou := FALSE;

END\_IF

IF DI\_sensorStationNeckSpou = FALSE THEN

DQ\_labelNeckRedSpou := FALSE;

DQ\_labelNeckWhiteSpou := FALSE;

END\_IF

IF DI\_sensorStationLabelSpou = FALSE THEN

DQ\_labelWhiteSpou := FALSE;

DQ\_labelRedSpou := FALSE;

END\_IF