# INSTRUCTIONS FOR CREATING SUBFORM: 3.2-ATS.200-Semi-Annual

## Follow these steps to create the form fields:

## STEP 1: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-1: Inspect the visually accessible portions of the ATS for evidence of heat, water, and mechanical damage. Such evidence guides the technician's further investigation and assessment of the internal portions of the ATS and its gear

Options: Yes, No

#### STEP 2: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-10: Measure and record the millivolt drop across each energized stationary and main contact while the switch is placed

in each source position.

Options: Yes, No

#### STEP 3: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-11: Measure the contact resistance across

the main and arcing contacts.

Options: Yes, No

#### STEP 4: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-2: After de-energizing upstream switchgear or placing the ATS in bypass mode, inspect the interior to verify that transfer switch mechanisms are intact together with their control circuit wiring, relays, and contacts.

Options: Yes, No

## STEP 5: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-3: Inspect insulating parts, mechanism covers, and arc chutes for evidence of heat, discoloration and/or mechanical

damage. replace any that are excessively worn or damaged.

Options: Yes, No

### STEP 6: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-4: Check the alignment, deflection, gap, and

wiping action of the main and arcing contacts.

Options: Yes, No

#### STEP 7: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-5: Inspect main and arcing contacts for wear, pitting, erosion, and discoloration, which indicate arcing or heat-related

deterioration.

Options: Yes, No

#### STEP 8: Create a Single Select field

Contractor: UNITY

Description: 3.2-SA-ATS.200-6: Inspect the transfer mechanisms, coils, and

contacts for evidence of damage or malfunction

Options: Yes, No

## STEP 9: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-7: Check the tightness of all de-energized cable, wire, and bus connections. Re-secure any loose connections that are

found.

Options: Yes, No

#### STEP 10: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-8: Record and verify all settings for voltage and frequency sensing, pickup, and dropout parameters for both normal and

emergency power, as well as settings for all timing functions.

Options: Yes, No

#### STEP 11: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-8A: If the settings are inadvertently changed, then the recorded information will facilitate the recovery of normal operation.

Options: Yes, No

#### STEP 12: Create a Single Select field

Contractor: UNITY

**Description:** 3.2-SA-ATS.200-9: Measure the pre-inspection voltage and current at the Phase A, B, and C connections to verify that these values are

within corresponding operating specifications

Options: Yes, No