# **ROUGH TERRAIN CRANE**

TR-160M

## JAPANESE SPECIFICATIONS

OUTLINE	SPEC. NO.
4-section Boom, 1-staged Jib	TR-160M-2-00101

Control No. JA-01

### TR-160M

### CRANE SPECIFICATIONS

#### CRANE CAPACITY

CUMIAC	CAPAC	-II T		
7.4m	Boom	16,000kg	at 3.0m	( 6 part-line
12.3m	Boom	11,000kg	at 4.0m	( 4 part-line
17.2m	Boom	7,500kg	at 4.5m	(4 part-line
22.1m	Boom	5,000kg	at 5.5m	( 4 part-line
6.3m	Jib	2,000kg	at 73°	( 1 part-line
Single 1	to <b>p</b> .	2, <b>50</b> 0kg		( 1 part-line

#### MAX. LIFTING HEIGHT

Boom	22.5m
Jib	28.5m

#### MAX. WORKING RADIUS

Boom	20.0m
Jib	27.1m

#### **BOOM LENGTH**

7.4m - 22.1m

#### **BOOM EXTENSION** 14.7m

#### **BOOM EXTENSION SPEED**

14.7m / 65s

#### JIB LENGTH

6.3m

#### MAIN WINCH SINGLE LINE SPEED

High range: 76m/min (4th layer) Low range: 36m/min (4th layer) MAIN WINCH HOOK SPEED

12.7m/min (6 part-line) High range:

Low range: 6.0m/min (6 part-line) AUXILIARY WINCH SINGLE LINE SPEED

77m/min High range: (2nd layer)

Low range: 37m/min (2nd layer) AUXILIARY WINCH HOOK SPEED

(1 part-line) High range: 77m/min

Low range: 37m/min (1 part-line)

**BOOM ELEVATION ANGLE** 

 $-2^{\circ} - 80^{\circ}$ 

#### **BOOM ELEVATION SPEED**

 $-2^{\circ} - 80^{\circ} / 375$ 

#### **SWING ANGLE**

360° continue

#### **SWING SPEED**

2.7 rpm

#### **WIRE ROPE**

Main Winch

 $14\text{mm} \times 125\text{m}$  (Diameter×Length)  $7\times7+6\times$ WS(31) Calss B ordinary Z twist Spin-resistant wire rope

Breaking strength 15.5t

**Auxiliary Winch** 

14mm × 65m (Diameter×Length) 7×7+6×WS(31) Class B ordinary · Z twist

Spin-resistant wire rope Breaking strength 15.5t

4-section hydraulically telescoping boom of box construction.

(stage 2: sequential; stages 3, 4: synchronized)

#### **BOOM EXTENSION**

2 double-acting hydraulic cylinder 1 wire rope type telescoping device

Stored within boom Dual offset (0°, 30°) type.

#### SINGLE TOP

Single sheave. Mounted to main boom head for single line work.

#### **HOIST**

Hydraulic motor driven planetary gear reducer

With free-fall device.

Automatic brake (with foot brake for free-fall device) 2 single winches

#### **BOOM ELEVATION**

1 double-acting hydraulic cylinders

Hydraulic motor driven planetary gear reducer Swing bearing

Swing free/lock changeover type

Hand brake

#### **OUTRIGGERS**

Fully hydraulic X-type (floats mounted integrally) Slides and jacks each provided with independent operation

Full extended width 5.4m Middle extended width 4.4m Minimum extended width 3.3m

#### MAX. OUTRIGGER LOAD

16.8t

#### **HYDRAULIC PUMPS**

Variable piston pump and gear pump

### HYDRAULIC OIL TANK CAPACITY

289 liters

#### **SAFETY DEVICES**

Automatic moment limiter (AML) With working range limiting function

Over-winding cutout

Working area control device

Level gauge Hook safety latch

Winch drum lock

Hydraulic safety valve

Telescopic counterbalance valve

Elevation counterbalance valve

Jack pilot check valve Swing lock

#### **EQUIPMENTS**

Crane cab heater (with defroster)

Hydraulic oil temperature indication lamp

Oil cooler

Winch drum rotation indicator

Operation pedals for elevating/telescoping Radio

### CARRIER SPECIFICATIONS

**ENGINE** 

Model MITSUBISHI 6D31

4-cycle, 6-cylinder, direct-injection, water-cooled

diesel engine (with turbo charger)

Piston displacement 4,948cc

Max. output 155PS at 2,800rpm 42.0kg m at 1,800rpm Max. torque

**TOROUE CONVERTER** 

3-element, 1-stage unit (with automatic lock-up

mechanism)

**TRANSMISSION** 

Power shift type (wet multi-plate clutch)

3 forward and 1 reverse speeds

REDUCER

Axle dual-ratio reduction

DRIVE

2-wheel drive  $(4\times2)$  / 4-wheel drive  $(4\times4)$  selection

**FRONT AXLE** 

Full floating type

**REAR AXLE** 

Full floating type (with no-spin differential)

SUSPENSION

Front Parallel leaf spring type

Parallel leaf spring type Rear

STEERING

Fully hydraulic power steering

With reverse steering correction mechanism

**BRAKE SYSTEM** 

Service Brake

Hydro-pneumatic brake

Disk brake

Parking Brake

Mechanically operated, internal expanding duo-servo

shoe type acting on drum at transmission case rear.

**Auxiliary Brake** 

Electro-pneumatic operated exhaust brake.

Auxiliary braking device for operations

Welded box-shaped structure

**ELECTRIC SYSTEM** 

24 V DC. 2 batteries of 12V (120Ah)

**FUEL TANK CAPACITY** 

200 liters

**TIRES** 

Front 12.00R24☆☆☆(OR)

12.00R24公公(OR) Rear

CAB

One-man type

With sun visor and trim

Rubber mounted type

Fully adjustable seat (with headrest and seat belt)

Adjustable handle (tilt, telescoping)

Roof windshield lock warning

SAFETY DEVICES

Emergency steering device Spring lock device Rear wheel steering lock device

Engine over-run alarm

Overshift prevention device

Parking brake alarm

### **GENERAL DATA**

DIMENSIONS

Overall length 9,410mm 2,350mm Overall width Overall height 3,320mm

Wheel base 2,900mm Tread Front 1,980mm 1.980mm

WEIGHTS

Gross vehicle weight 17,795kg Total Front 8,900kg Rear 8,895kg

**PERFORMANCE** 

Rear

Max. traveling speed 48km/h 0.6

Gradeability (tan θ) Min. turning radius

4.3m (4-wheel steering) 7.0m (2-wheel steering)

## TOTAL RATED LOADS

### (1) With outriggers set (360°) (i)

Unit:ton

		Out	riggers	fully ext	tended (	5.4 mı)	
A	7.4m	12. 3m	17. 2m	22. 1m	CD	6,3 m	JIB
B (m)					E(°)	0 °	30°
2.5	16.0	11.0	7. 5		80	2. 0	1.2
3. 0	16. 0	11.0	7. 5		75	2. 0	1. 2
3. 5	14. 0	11. 0	7. 5	5. 0	73	2. 0	1. 15
4.0	12.5	11.0	7.5	5. 0	70	1. 75	1. 1
4.5	11. 3	10. 2	7. 5	5. 0	65	1. 45	1. 05
5. 0	10. 4	9. 4	7. 0	5. 0	60	1. 2	1.0
<b>5.</b> 5	9. 6	8.8	6.6	5. 0	55	1. 05	0, 95
6. 0		8. 2	6. 2	4. 7	50	0. 95	0.85
7. 0		6. 75	5. 5	4. 15	45	0. 85	0.8
8. 0		5. 3	4. 9	3. 65	40	0.8	0.75
9. 0		4. 25	4.4	3. 3	35	0.75	0. 7
10. 0		3. 5	3. 75	2. 95	30	0.7	0. 65
11.0			3, 2	2. 7	25	0.6	
12. 0			2.7	2. 5	20	0. 55	
13. 0			2. 3	2. 3	15	0.5	
14. 0			2. 0	2. 05	10	0. 45	
15. 0			1.7	1.8	5	0. 45	
16. 0				1.6	A = Boom l	-	
17. 0				1.4	B = Workin C = Jib length	_	
18. 0				1. 2	C = Jib length D = Jib offs	_	
19. 0				1. 05	E = Boom a	ngle	
20.0				0. 95			

Unit:ton

Unit:ton							
Outriggers middle extended (4.4 m)							
A	7.4m	12.3m	17.2m	22. 1m	C	6.3 m	JIB
B (m)	'. '.''	12.01.	1111	:,	E(°)	0 °	30°
2.5	16. 0	11.0	7.5		80	2. 0	1.2
3. 0	16. 0	11.0	- 7.5		75	2. 0	1. 2
<b>3.</b> 5	14. 0	11.0	7.5	5. 0	73	2. 0	1. 15
4. 0	12.5	11.0	7.5	5. 0	70	1. 75	1. l
<b>4.</b> 5	11.3	10. 2	7.5	5. 0	65	1. 45	1.05
5. 0	9. 4	9. 1	7.0	5. 0	60	1. 2	1. 0
<b>5.</b> 5	8. 0	7. 75	6. 6	5. 0	55	1. 05	0. 95
6. 0	-	6.6	6. 2	4.7	50	0. 95	0. 85
7. 0		4. 95	5. 2	4. 15	45	0. 75	0.7
8. 0		3. 85	4. 15	3. 65	40	0.6	0. 55
9. 0		3. 05	3, 35	3. 3	35	0.5	0. 45
10. 0		2. 5	2. 75	2, 85	30	0.4	0. 35
11. 0			2. 25	2. 4	25	0.3	
12. 0			1. 9	2. 0	A = Boom	length	
13. 0			1.6	1.7	B = Workin	-	
14. 0			1. 35	1. 45	C = Jib len D = Jib off	-	
15, 0			1. 15	1. 25	E = Boom	angle	
16. 0				1. 05			
17. 0				0. 9			
18. 0				0. 75			

0.65

0.55

19.0

20.0

(iii)

Unit:ton

		1					nit: ton
	Out	triggers	minimu	m exter	nded (3	3.3m)	
A	7. 4m	12.3m	17. 2m	22. 1m	CD	6.3 m	JIB
B (m)					<b>E</b> (°.)	0.	30°
2.5	16.0	11.0	7. 5		- 80	2. 0	1. 2
3. 0	14.0	11.0	7. 5		75	2. 0	1.2
<b>3.</b> 5	11.2	10.5	7. 5	5. 0	73	2. 0	1, 15
4.0	8.8	8. 5	7. 5	5. 0	70	1. 75	1.1
4.5	7. 2	6. 9	7. 0	5. 0	65	1. 45	1. 05
5.0	6, 0	5. 7	5. 9	5. 0	60	1, 05	0.9
5. 5	5. 1	4.8	5. 05	5. 0	55	0. 7	0. 65
6. 0		4. 15	4. 35	4.5	. 50	0, 5	0. 45
7. 0		3. 1	3, 35	3. 45	45	0. 35	0.3
8. 0		2, 35	2, 65	2, 75	A = Boom	length	
9. 0		1.85	2. 15	2. 2	B = Work	-	S
10.0		1.4	1.7	1. 75	C = Jib le D = Jib of	_	
11.0			1. 35	1. 45	E = Boom		
12. 0			1. 1	1. 15	•		
13. 0			0. 85	0. 95		-	
14.0			0. 65	0.8			
15. 0				0. 65			
16. 0				0.5	ı		

#### **NOTES:**

- The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values above the bold lines are based on the crane strength while those below are based on the crane stability.
- 2. The weights of slings and hooks (main winch hook: 150kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- 3. The total rated load is based on the actual working radius including the deflection of the boom.
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 2.75t for the main winch and 2.5t for the auxiliary winch.

A	7. 4m	12. 3m	17. 2m	22. 1m	J
Н	6	4	4	4	. L

A = Boom length H = No. of part-line J = Jib / Single top

- 5. As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load and sudden braking operations must be avoided.
- 6. The total rated load for the single top shall be the value obtained by subtracting 110kg from the total rated load of the boom and must not exceed 2.5t.

# (2) Without outriggers

Unit:ton

В	Stationary					Creer	(trave	elling	at 1.6k	m/h o	r less)	
-	7. 4r	n BOOM	12. 3r	n <b>BOOM</b>	17. 21	n <b>BOOM</b>	7.4r	n BOOM	12. 3r	n <b>BOOM</b>	17. 2r	n <b>BOOM</b>
(m)	F	G	F	G	F	G	F	G	F	G	F	G
3. 0	8. 0	5. 0	6. 5	4. 5	4.8	3. 0	6. 5	4. 2	5. 0	3. 4	3.8	2.3
3. 5	7. 3	4. 1	6.5	3. 7	4.8	3. 0	5. 7	3. 5	5. 0	3. 1	3.8	2. 3
4. 0	6. 5	3. 5	5. 9	3. 1	4.8	3. 0	5. 0	2. 95	4. 55	2.6	3.8	2.3
4.5	5. 7	3. 0	5. 3	2. 6	4.8	2. 7	4.4	2. 5	4.1	2. 15	3.8	2.3
5. 0	4. 9	2, 45	4. 7	2. 1	4.8	2. 4	3. 9	2. 0	3. 7	1. 75	3. 8	1. 95
5. 5	4. 1	2. 0	4. 1	1.7	4.2	2. 0	3. 5	1, 65	3. 3	1.4	3. 4	1.65
6. 0			3.5	1.4	3. 65	1. 65			2, 9	J. 15	3. 1	1, 35
7.0			2. 6	0.85	2.8	1. 1			2. 2	0.7	2, 35	0.9
8.0			1. 95	0.5	2. 2	0.7			1.65		1.85	0. 55
9. 0			1. 45		1.7	0.4			1.2		1.45	
10.0			1. 05		1.3				0.85		1. 1	
11.0					1. 0						0.8	
12. 0					0.75						0.6	
13. 0					0.5						0.4	

B = Working radius F = Front G = 360°

#### **NOTES:**

- The total rated loads shown are for the case when the crane is set horizontally on firm ground. The values above the bold lines are based on the crane strength while those below are based on the crane stability. The foundation, working conditions, etc. should be taken into consideration adequately when using the crane for actual work. (Tire air pressure: 9.00kg/cm²).
- 2. The weights of the slings and hooks (main winch hook: 150kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- 3. The total rated loads are based on the actual working radii into which are included the deflection of the boom and the
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 2.75t (for the main winch).

A	7.4 m	12. 3m	17. 2m
Н	6	4	4

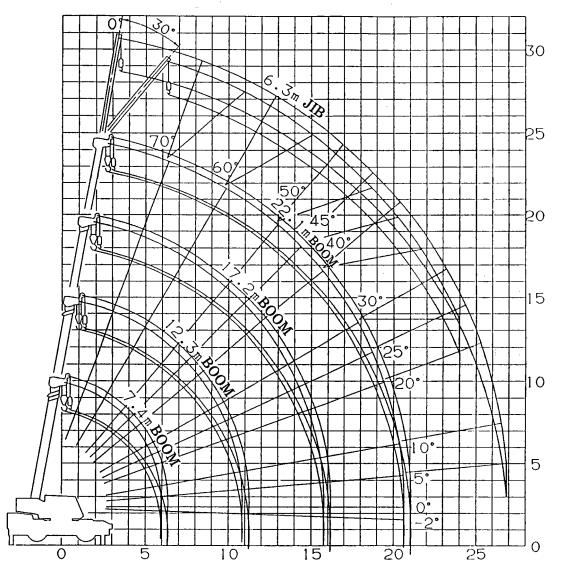
A = Boom length H = No. of part-line

- 5. The total rated load for the single top shall be the value obtained by subtracting 80kg from the total rated load of the boom and must not exceed 2.5t.
- 6. Free-fall operations should not be performed without outriggers.
- 7. Booms over 22.1m in length and jibs should not be used without outriggers.
- 8. "Over front" crane operations should be performed with the boom being inside a 2° area (1° each to the left and right) over front of the carrier.



- 9. The "Drive, Speed Selection" switch should be set to "4-wheel Lo" for creeping while hoisting a load.
- 10. When creeping while hoisting a load, the swing brake should be applied, the load should be kept as close to the ground as possible but not touching the ground and the speed should be kept at 1.6km/h or less. In particular, any abrupt steering, starting or braking must be avoided.
- 11. Crane operations should not be performed when creeping while hoisting a load.

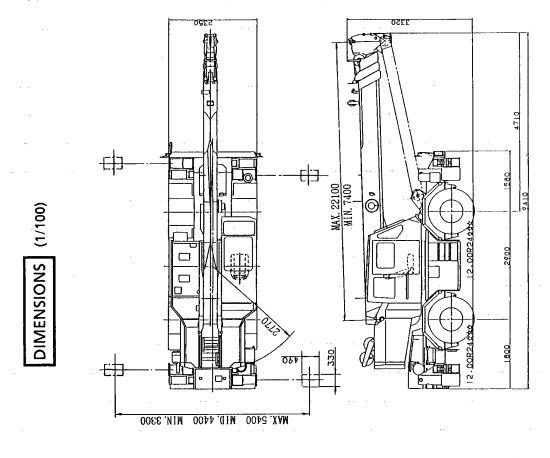
### WORKING RADIUS - LIFTING HEIGHT

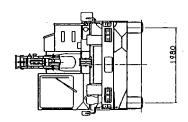


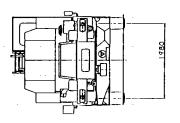
WORKING RADIUS (m)

#### NOTES:

- 1. The deflection of the boom is not incorporated in the figure above.
- 2. The figure above is for the case when the outriggers are fully extended (360°).









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