



## IGP-REPLACK-Spray

Repairsystem for interior and exterior use

# Processing Guidelines PG 204

### Description, generally

The IGP-REPLACK system has been designed for minor repairs of coated components on metal, plastic, glass, etc. and is suitable for outdoor use. The spray paint consists of polyacrylates, alkyd and the appropriate pigments.

The propellant used does not contain any chlorofluorocarbons (CFC) and comprises a mixture of organic solvents.

### Instructions for use

Before coating, thoroughly clean the lacquer or powder-coated surface. Use an appropriate cleaner to remove any silicon residues, tar spots or oil and grease residues.

Rust and corrosion stains must be removed mechanically, using fine-grade dry or wet sandingpaper. In the event of corrosion damage, it is recommended that an additional adhesive primer be applied before the IGP-Replack spray.

Before spraying the varnish read the safety instructions on the label of the spray can. Shake the can vigorously for 2-3 minutes until the mixer beads begin to rattle audibly. It is very important to ensure that the colouring pigments are thoroughly dispersed in order to guarantee the correct colour shade. When spraying indoors first ensure that the room is well ventilated. Cover the surrounding area – and any areas not to be varnished – to protect against fine spray dust. Before you start spraying, it is recommended to make a spray test on a piece of carton or concealed part of the surface in order to check the colour shade and/or the effect. The optimum distance from the spray can to the object is approx. 25-30 cm. The temperature should be between 15 and 25°C.

Safety data sheet: SD-Replack

For smaller repairs, use a carton as a stencil and cut a hole slightly bigger than the area to be repaired.

Firmly hold down the spray head while moving the spray can back and forth slowly and evenly over the surface. Apply several thin layers until the coating is shiny and consistent throughout.

When spraying larger areas, apply the spray at intervals of 3-5 minutes, moving up and down and sideways.

Spray smaller areas with a circular motion.

#### Area covered:

1 spray can, 400ml, depending on shade and intensity, covers ca. 1sqm.

#### Drying:

Dust-dry:	5 - 10 minutes
Touch-dry:	20 - 30 minutes

#### Durability:

12 months after filling

**It is important that the detailed safety instructions and special notices on the label be observed.**



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