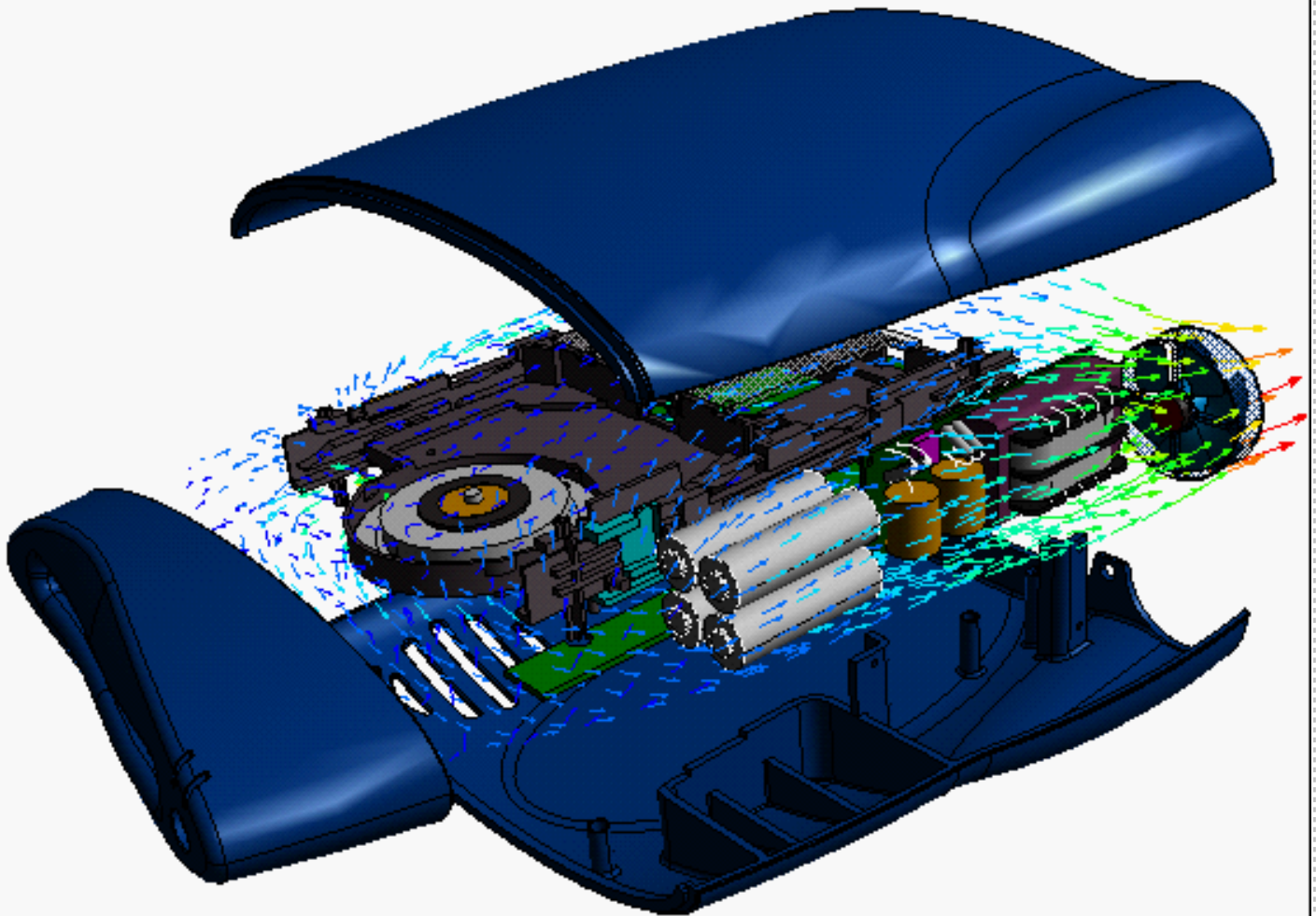


"Zip Demo"
Master Series Integrated
Demonstration
Workstation WS2
NT Version



Definitions

Pre-Installation Requirements

- minimum mandatory requirements for the workstation, user accounts, networking, code requirements, etc prior to demo install

Demonstration Installation

- Steps you do once after pulling the demo off of CD

Demonstration Setup

- Steps you do each time the demo is given on THAT workstation

'On Camera'

- You are working and talking

'Off Camera'

- You are working and not talking

This demonstration is intended to be run with two workstations. The checklist on the following page is intended to act as a guide for you, but is not intended to be all inclusive. If your UNIX expertise is such that some of these commands don't make sense, you should seek assistance.

The example assumes that I-DEAS is already loaded and running on all machines. It also assumes that you will use the local I-DEAS software already loaded on each of the machines. These guidelines will create projects and shared files on the team servers normal data installation. If you want your demo files and shared files to reside outside the team servers installation, you will need to learn how to define a local team data installation

CHECKLIST

ON ALL MACHINES

- Step 1: Make sure both machines are networked and on the same sub-net (i.e. 146.122.104.xx)
- Step 2: Use ping to check that both machines recognize each other by hostname
- Step 3: Make sure the UID and GID are identical on both machines for ideasadm and all I-DEAS users.

ON THE TEAM SERVER

- Step 4: Identify which machine will be the team server. Note the exact path of the team directory on the server.
- Step 5: Export the team directory on the server (nfs must be loaded on the team server)
- Setp 5a: **Open permissions on the team/shared directory**

ON THE SLAVE MACHINES

- Step 6: Use DOWndaeMon to shutdown the I-DEAS daemons on the slave machine(s)
- Step 7: Use StatdaeMon to make sure that I-DEAS daemons are not running on the slave machine(s).
- Step 8: Make a local backup copy of the sdrc_ms2.dat file* on the slave machine(s).
- Step 9: Copy the sdrc_ms2.dat file from the team server to the slave(s).
- Step 10: Create directories** on the slave machine(s) that match the exact path of the team directory on the team server.
- Step 11: Mount the team directory from the team server on the slave machine(s).
- Step 12: Copy (ftp) the ../ideas/ideas_param5.dat from the team server to your home directory on the slave machine(s)
- Step 13: Login to the slave machine as the IDEAS user.
- Step 14: Define and export*** the environment variable IDEAS_PARAM5 to point to your home directory.
- Step 15: Start I-DEAS in the same window in which you defined I-DEAS_PARAM5

TO RETURN TO NORMAL ON THE SLAVE MACHINES

- Step 16: When done with the shared data installation, restore the original sdrc_ms2.dat file.
- Stpe 17: Reboot the slave machine(s).
- Step 18: Make sure your local I-DEAS daemons have started.
- Step 19: Make sure the IDEAS_PARAM5 environment variable is not defined permanently.

* copy sdrc_ms2.dat sdrc_ms2.dat_local

** If the team directory paths are already identical on both machines you will have to temporarily rename the team directory on the slave machine (rename team team_local)

*** IDEAS_PARAM5=\$HOME;export IDEAS_PARAM5

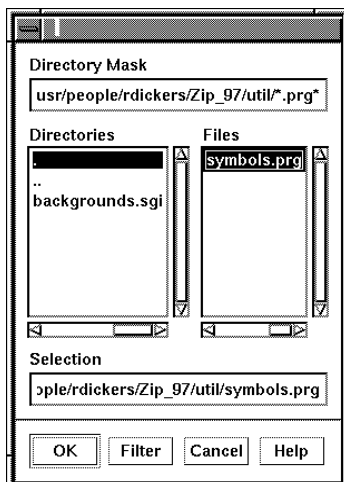
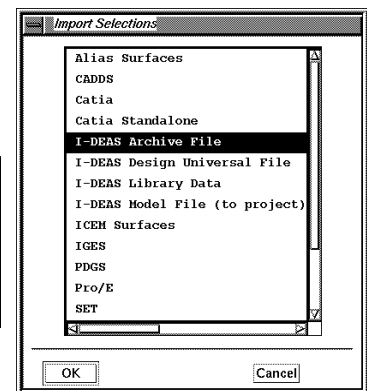
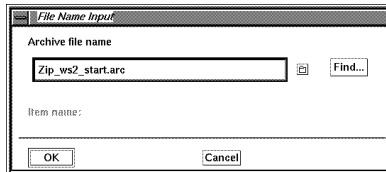
(Do this once after unloading files from CD)

Demonstration Installation - Workstation 2 (WS2)

- Copy or unzip the demo files to a local directory

```
...Zip_97\html
      movies
      util
      ws1
      ws2
      docs
```
- cd ...\\Zip_97\\ws2\\demo_backup
- While in ...\\Zip_97\\ws2\\demo_backup\\ directory...

```
rename 'Zip_ws2_start.archive' to 'Zip_ws2_start.arc'
ideas
Project      = ws2_scratch (Create scratch project)
Model File   = (no model file)
Application  = Simulation
Task         = Master Modeler
```
- File, Import, Ideas Archive File,
'Zip_ws2_start.arc'



- Options, units, mm
 - Appearance, MB3, Defaults, Annotation, Units/Decimal Places, Decimal Places, 0, OK, OK
 - Put Away, all
 - Filters, FE models, all off
 - Filters, Parts, local origin centerpoints/lines, off
 - Filters, Assy, assy name (Top), off
 - Filters, Workplane off
 - File, program file, run, ..\\..\\util\\symbols.prg
 - Options, Background color, 17
 - Move, label, workplane, MB2, done, 0 0 45, done
 - Simulation ... Design
 - Line options, line attributes, iso lines/tangent edges, off
 - Lighting, observer off, IO_RT on
 - Collapse all bins in Manage Bins Form
 - File, save as, 'Zip_ws2_start'
 - Exit ideas
- run dmadmin and delete the ws2_scratch project, **keep all files**

(Do this each time you run the demonstration)

Demonstration Setup - Workstation 2 (WS2)

- `cd ...\\Zip_97\\ws2\\`

Only after ws1 has created a 'Zip' project...

- `install.cmd`
- Project = **Zip** (Project should exist)
Model File = Zip_ws2_start
Application = Design
Task = Master Modeler

Demonstration Flow Chart

Page **WS1** (setup, p1-7)

Page **WS2** (setup, p1-6)

8-13 *Create Zip IDV
14 *Check in Zip IDV - KFR

7-12 >Prune
13 *Check out Zip IDV

Pause

15-21 *Package Study
*Interference Study
22 >Check in Zip Assy-KTM
>(busy work: BOM, assy mass props,
TDM item search, advanced lighting,
be creative, etc)

14-19 >Sketch
>Sweep
*Loft-intersect
22-27 *Cover Cut/Partition
*Check In Zip IDV-KTM

23 *UFL-Zip IDV

27 *UFL-Zip Assy

Pause

24-27 *CWA Cover
*Fillet
*Shell
*Check in Cover-KTM
>Design...Sim
28-31 >Midsurf
32 *Loads & BC
>Solve

>(busy work: BOM, assy mass props,
TDM item search, advanced
lighting, be creative, etc)

28-31 *RFL Cover
29 *Cover Drawing
30 >Partition Modify
31 >Sweep Modification
32 *Loft Modification
33 *VGX
33 >Check In Zip IDV-KTM
>(busy work: BOM, assy mass props,
TDM item search, advanced
lighting, be creative, etc)

33-36 *Post FE Results (delete FE results)
*UFL Zip IDV
*Toggle Features
*Add Ribs
*Check in Cover-KTM

34 *UFL Cover (Drawing updates)

Pause/Recap

37-40 *CWA Body
*Add Mold Insert
*Assy Cut
*OPTIONAL Draft
*Drag Cooling Lines (VGX)
>Simulation...NC
>NC Setup stuff

35 >Design...Sim
36 >ESC Setup

44-45 *Volume Clear 1
*Volume Clear 2

36-37 *ESC BC Review
38-41 *Post 2 Results

42-44 >Add/position Fan/3 circles

46 >Copy Mill
47 >NC Setup stuff

*Loft, Fillet, Flat
45-50 *Vent, Surface offset
*Check in Zip IDV-KTM

48-49 *UFL Zip IDV (CWA updates)
*Update Toolpaths

51 >Forced Convection Setup

51-52 *Forced Convection Results
{Temps, Flow GLobals})

50 >Get Final Assy Config

Demo Wrap up

1. Exploded Configuration
3. SGI Only>Create I-DEAS Movie
52 5. Movie Zip96.mov
X. final1, final2

53 2. Optional HTML-Netscape
54 4. Movie Zip97.mov

55 X. final1, final2

Legend

* - On Camera
> - Off Camera
UFL- Update from Library
CWA-Copy with Assoc

KTM - Keep To Modify
KFR - Keep For Reference
RFL - Reference from Library

2/9/98

Off Camera

Get from Project Library

View ☒ View Latest Version Only ☐ Filter...

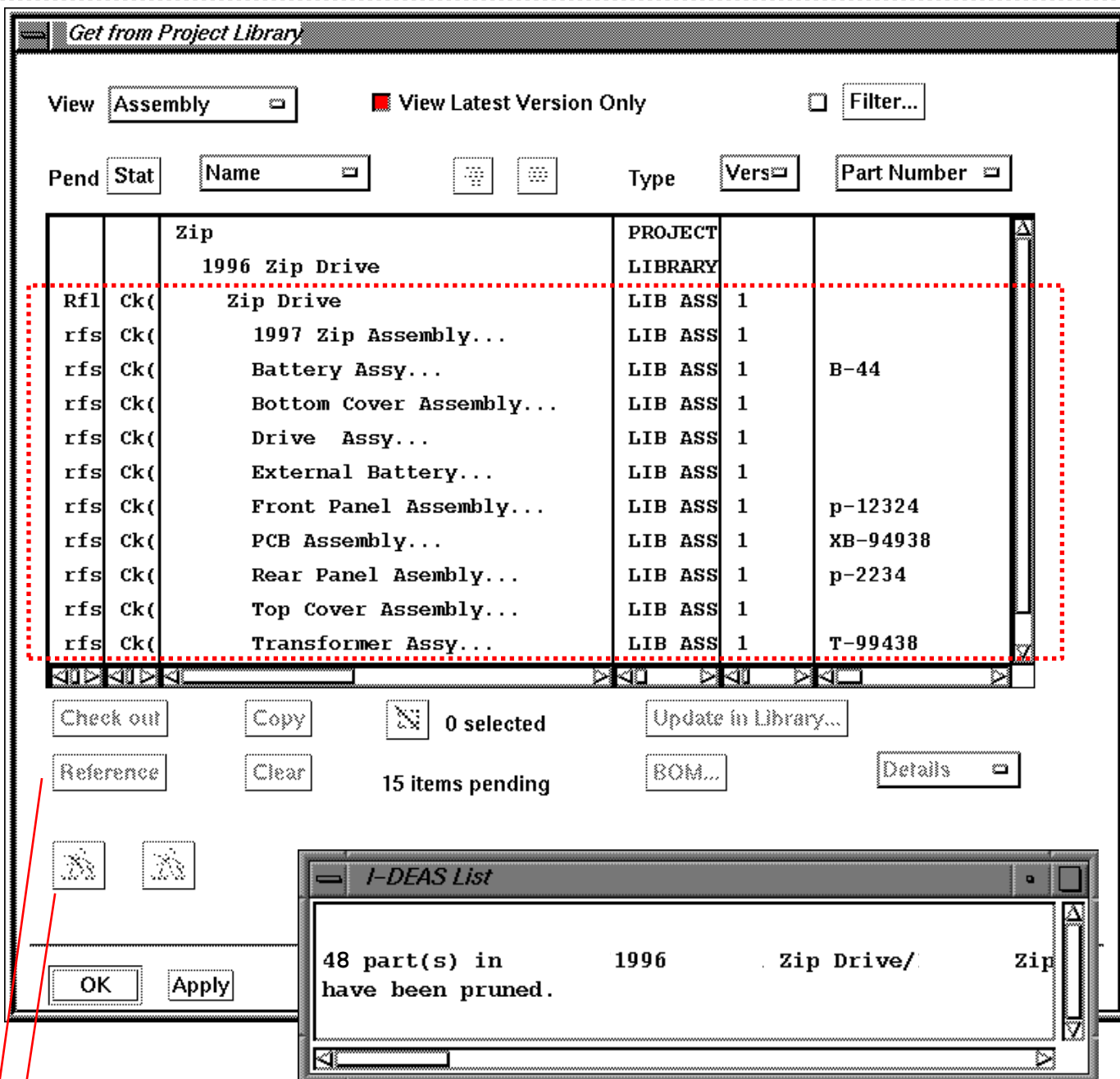
Pend

Pend	Stat	Name	Type	Vers	Part Number
		Zip	PROJECT		
		1996 Zip Drive...	LIBRARY		
		Help_screens...	LIBRARY		

Master Assmebly

- **Manage Bins (wait for wsl to check-in)**
Get from library, Double click
'1996 Zip Drive'

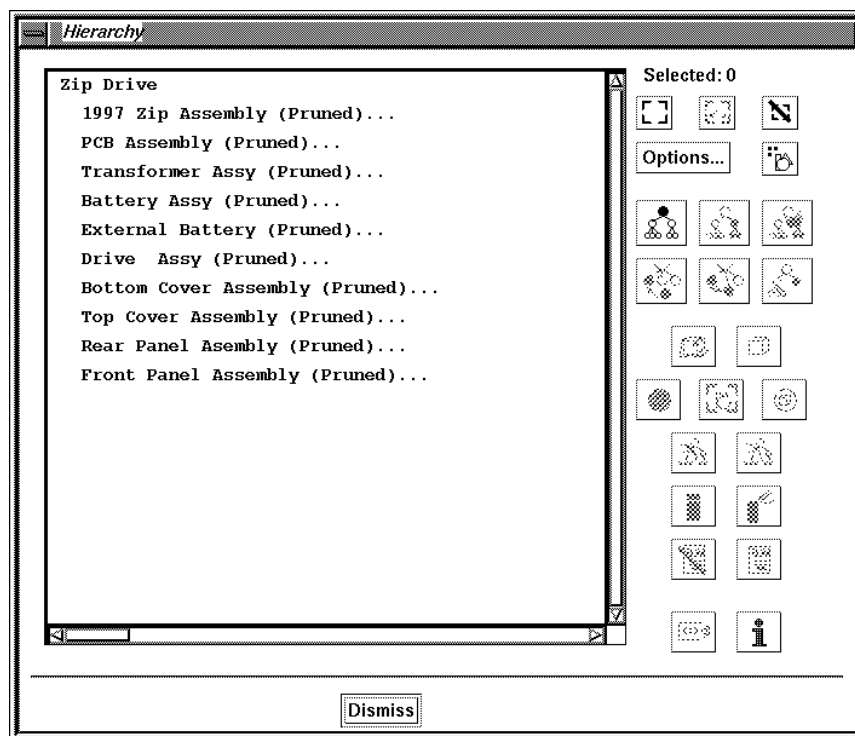
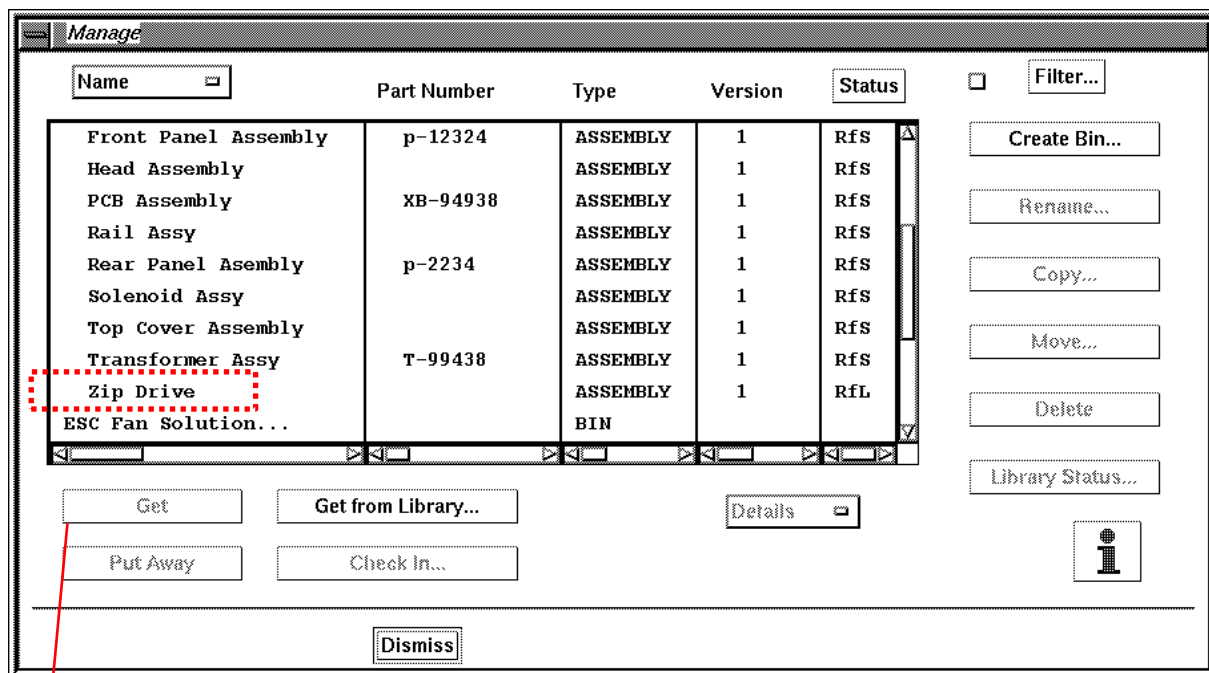
Off Camera



- **Reference**
Zip Drive
- **Prune**
Zip Drive

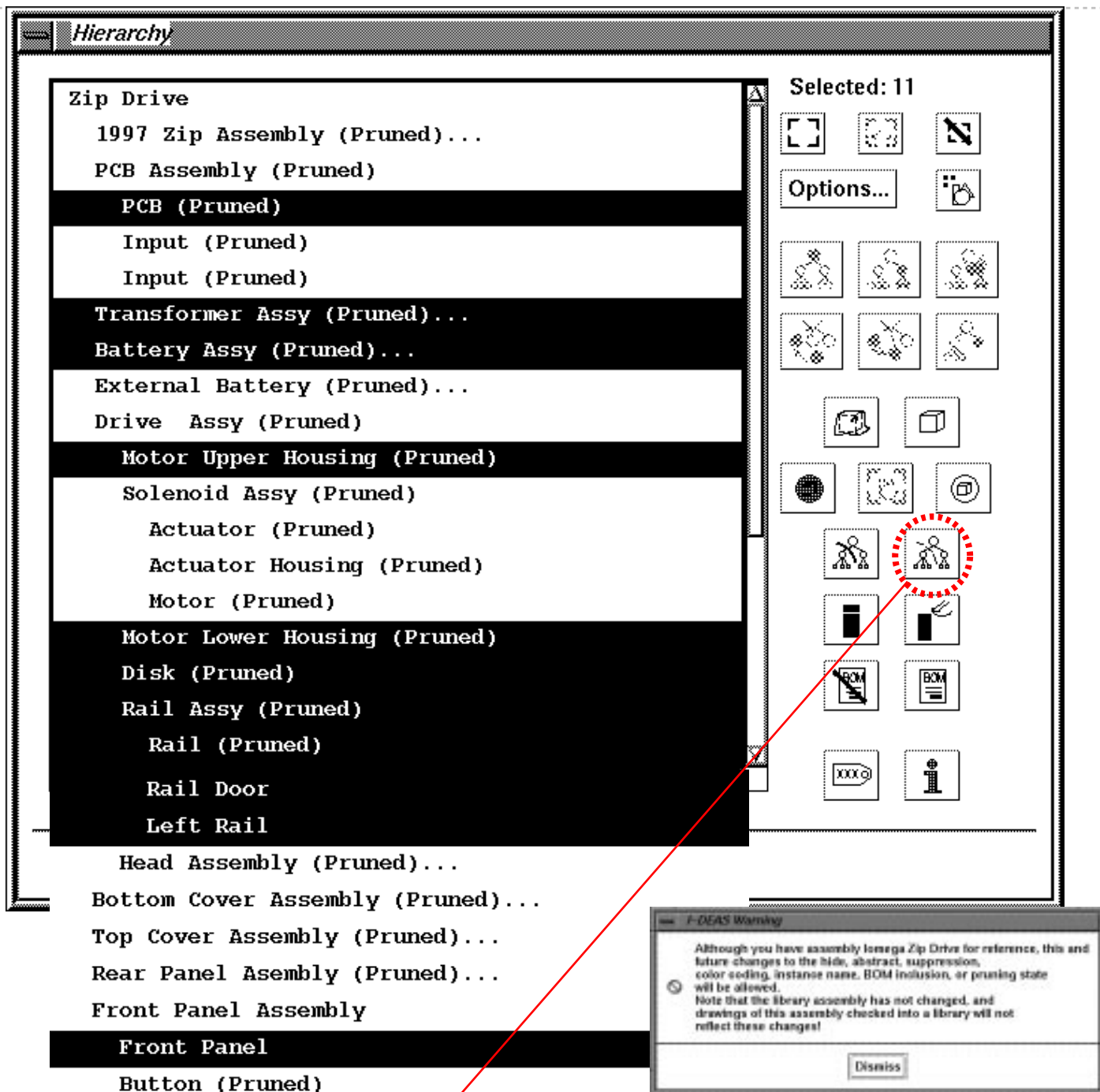
> Verify '48 parts(s)...' in List Window


Off Camera

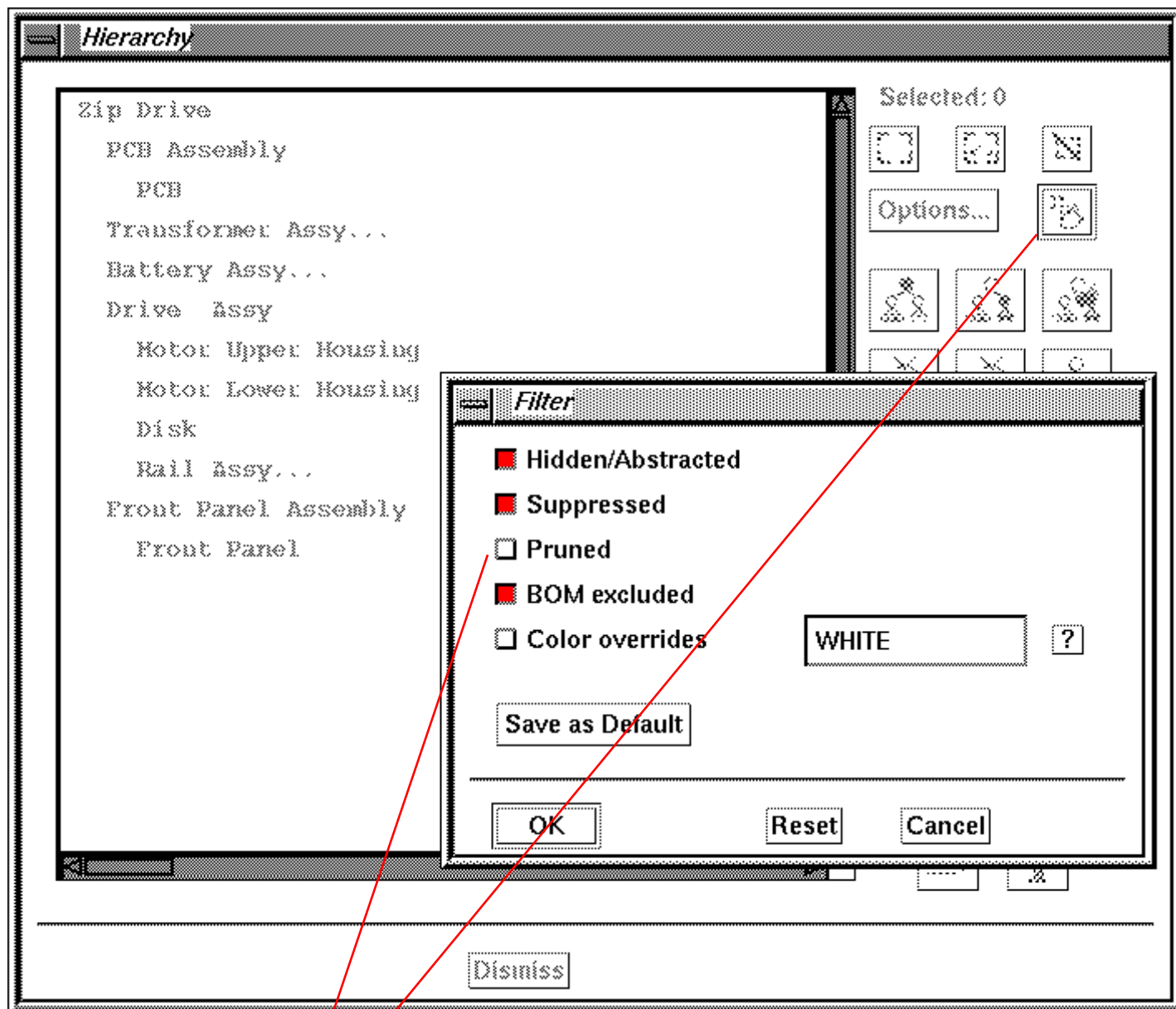


- **Get** 'Zip Drive'
- **Dismiss**
- **Hierarchy**

Off Camera



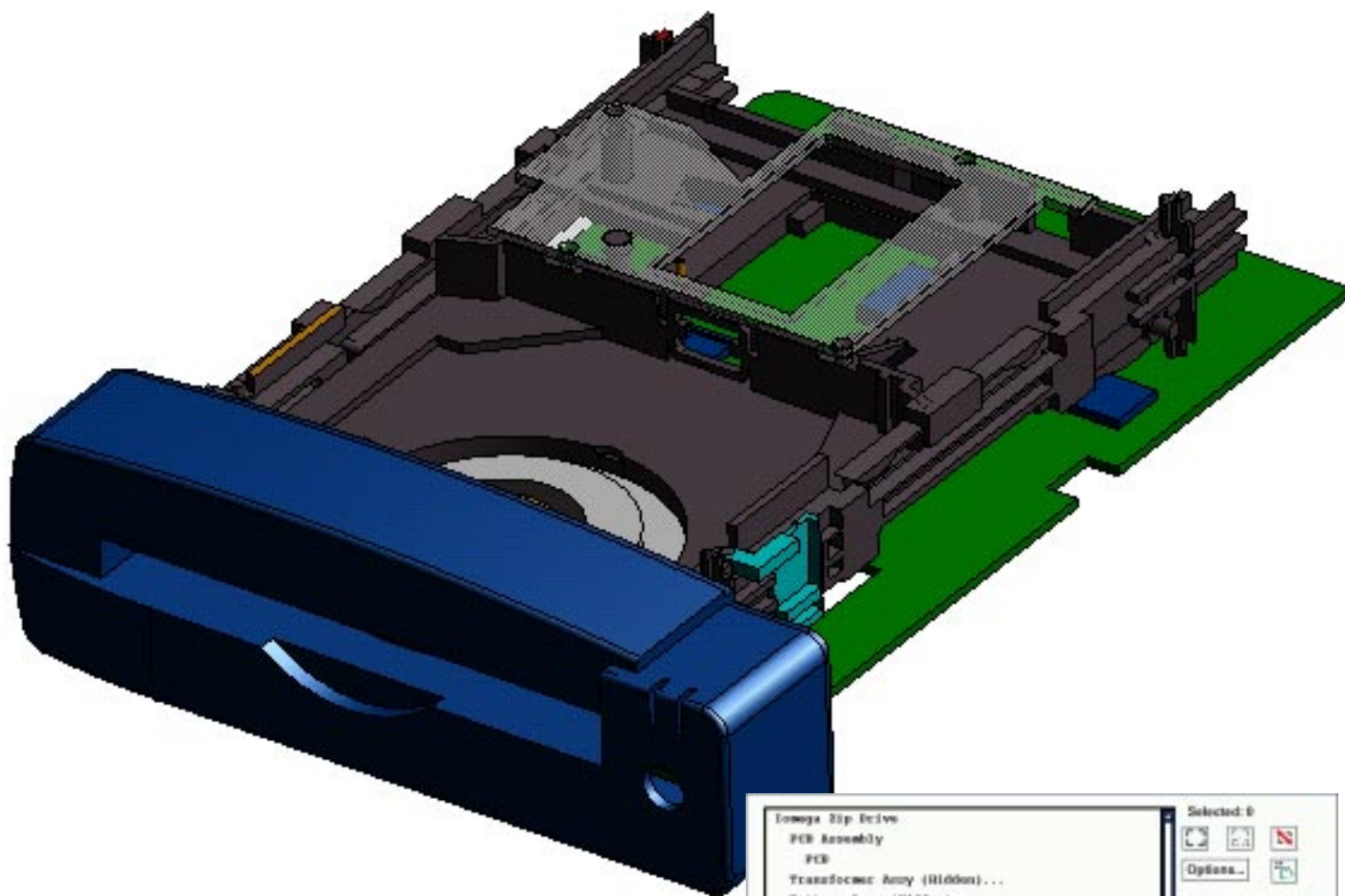
- **Highlight** items in hierarchy form as shown
-  **UnPrune** — Returns instance's geometry to the workbench assembly
- **Dismiss**
dismiss warning box...
- **Okay**
retrieve the highlighted components



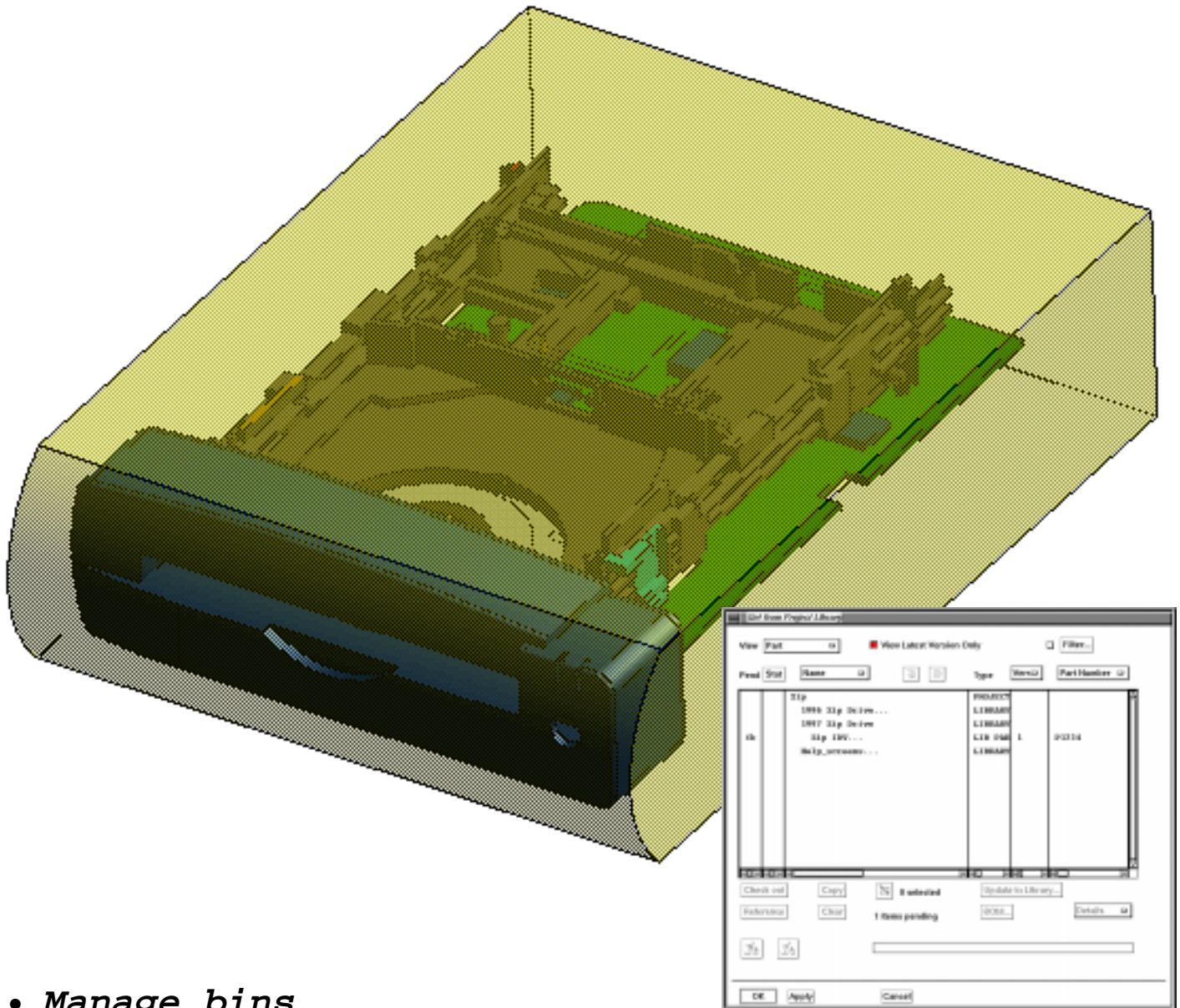
- **Filters**

Turn off the visibility of pruned instances from the hierarchy listing. Verify that your hierarchy looks like the one shown, Dismiss

Off Camera

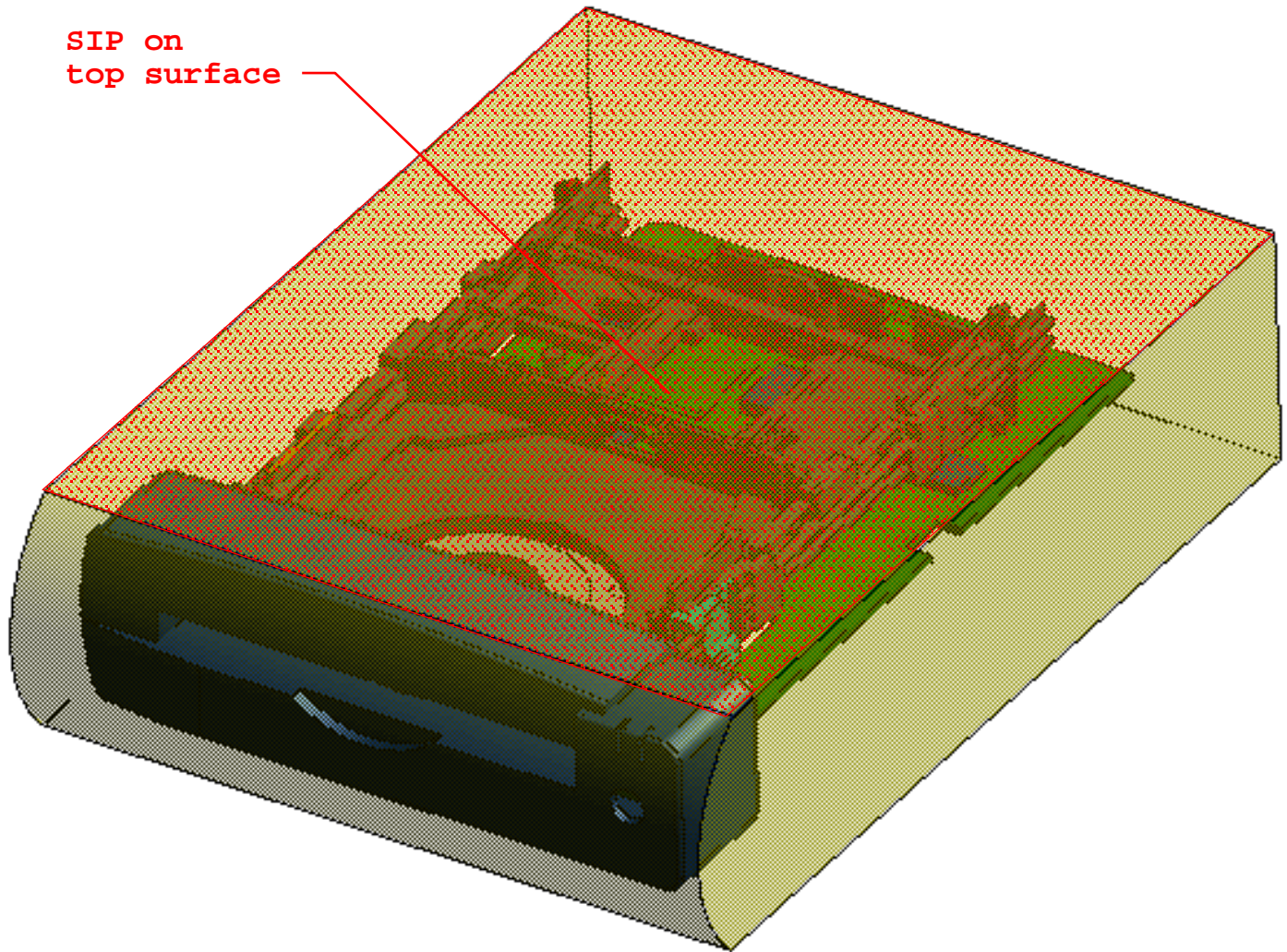


- *Perspective View*
 - *Autoscale*
- > Turn on shaded overlay if desired



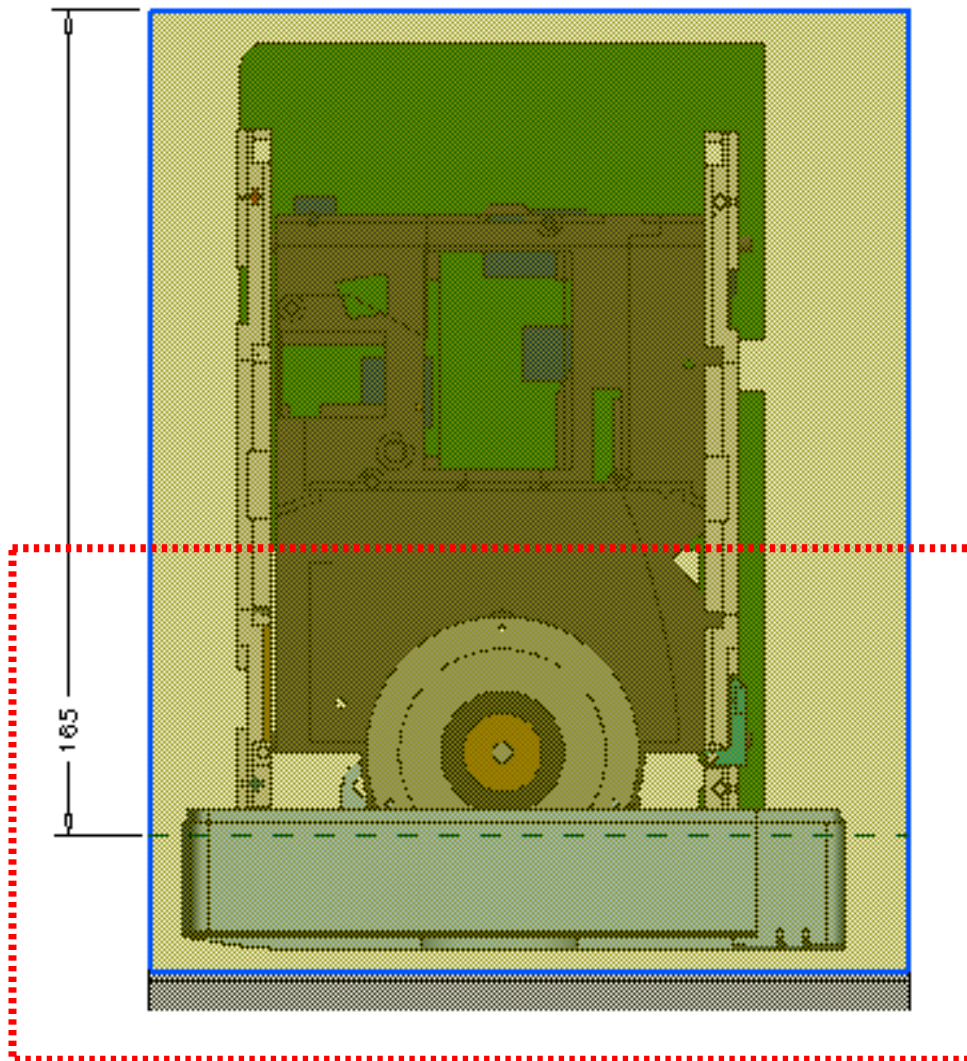
- *Manage bins*
- *Get from library*
1997 Zip Drive, 'Zip IDV' (check out)
- *Get*
'Zip IDV' part to workbench
- *Appearance*
Select 'Zip IDV', make 40% translucent

Wait - Show both Zip IDV parts on the screen
*** WS1 is on page 14 ***



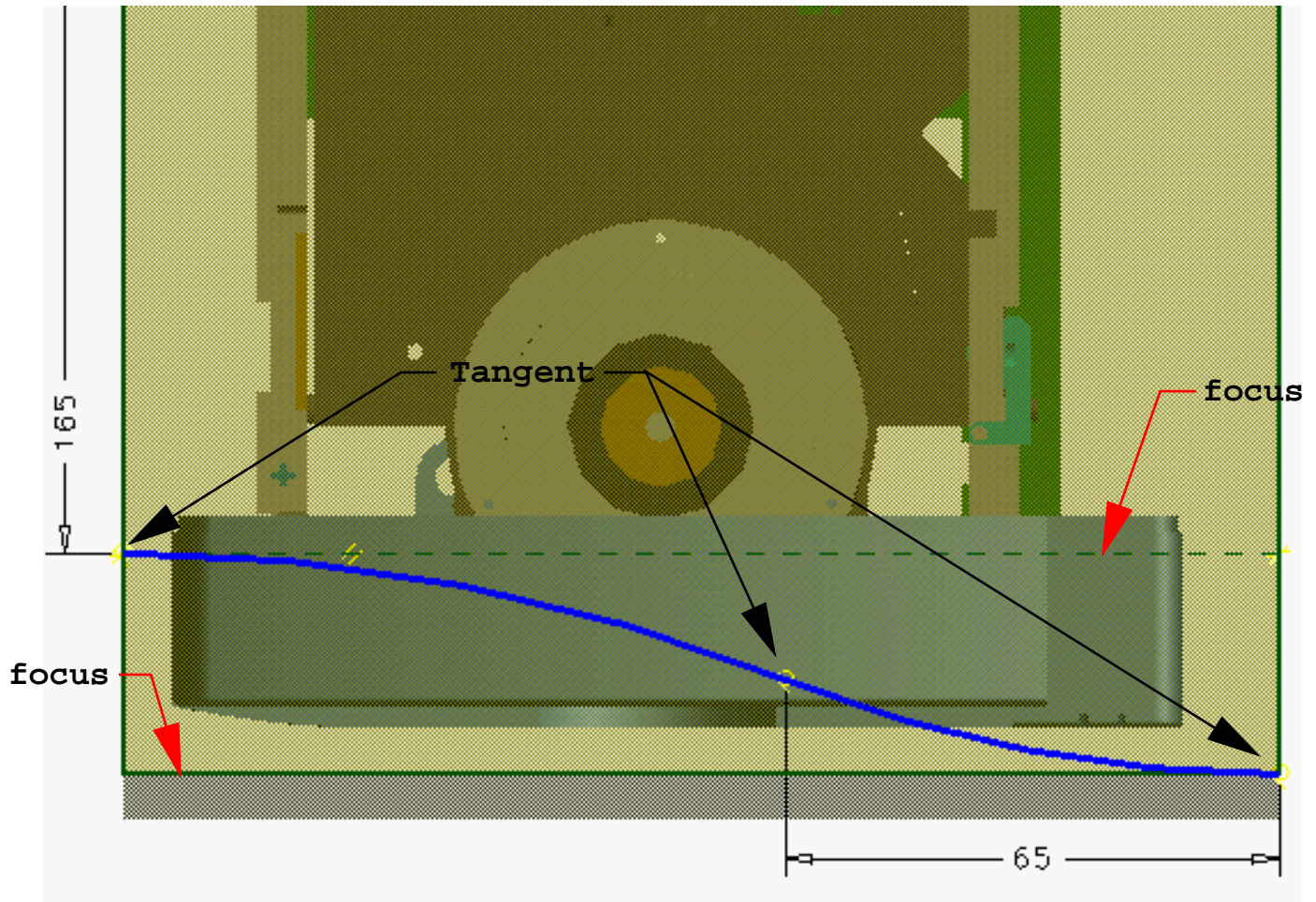
- Master Assembly...Master Modeler
- *Sketch in Place*
On top surface

Off Camera

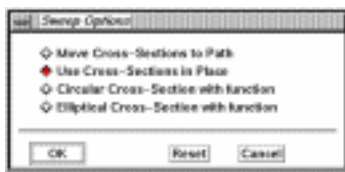
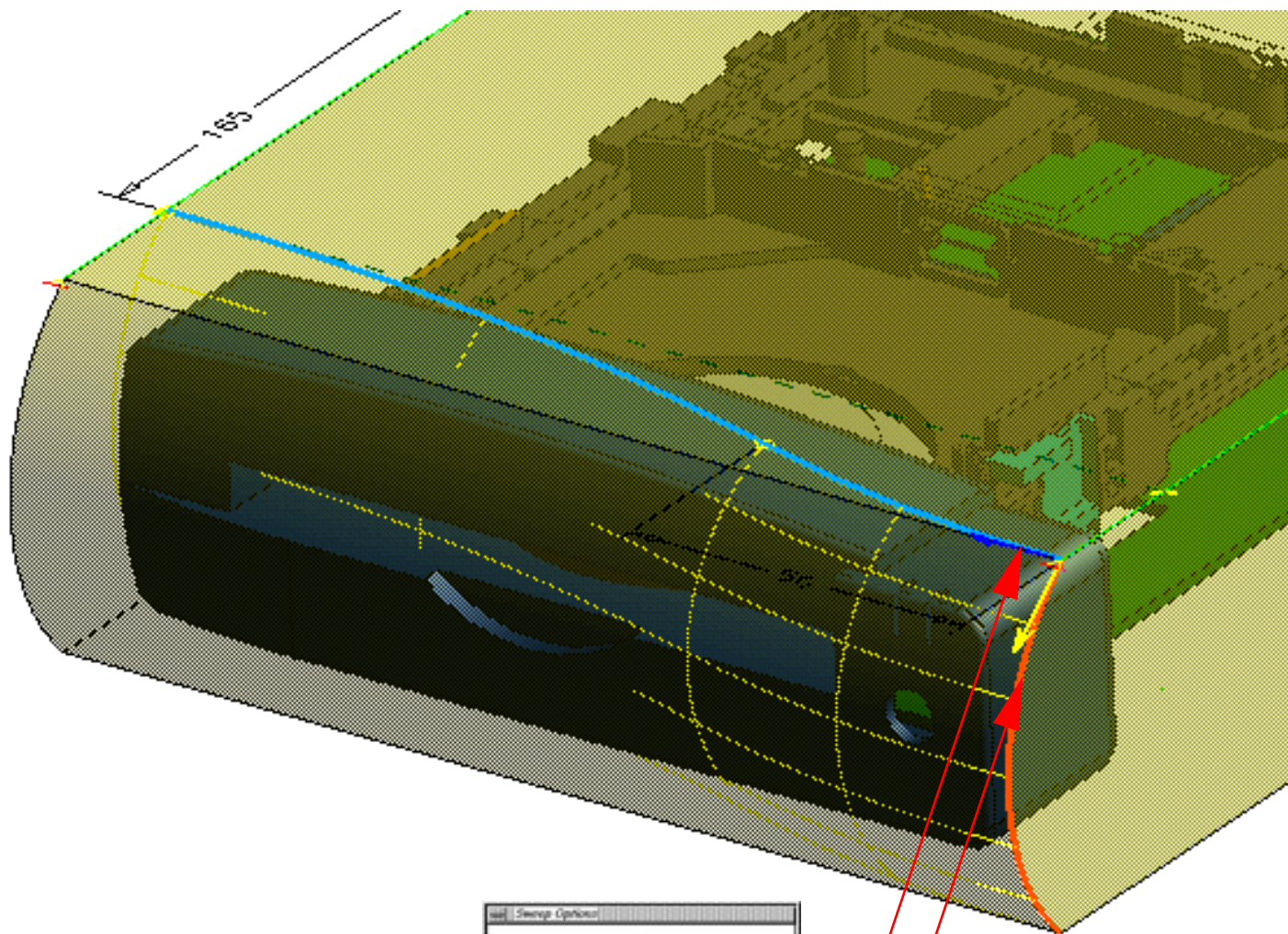


- **Top view**
- **Autoscale**
- **Polyline**
capture linear dimension off of back edge
(focus if needed)
- **CFF**
preselect horizontal line and type 'cff' to change font
- **Zoom**
zoom in around area shown

Off Camera



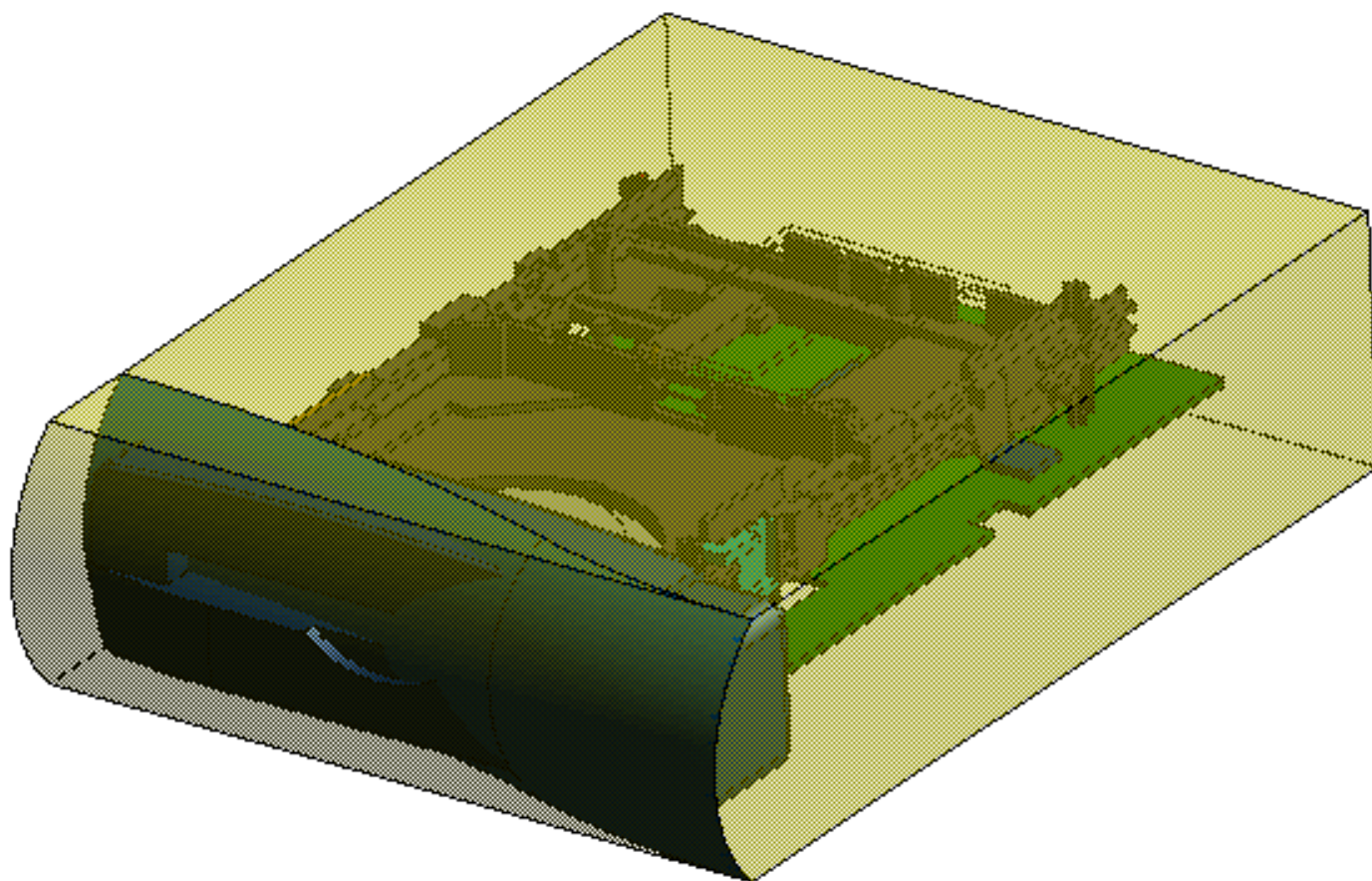
- **Arc, Three points on** (twice) (MB3, Navigator, radiak dim off)
focus to just sketched horizontal line; focus to front edge
- **Dimension**
select tangency transition point & right edge
- **Tangent**
add 3 tangency constraints
- **Build Section**
build section out of two tangent arcs
- **Appearance**
change section color to blue to audience can see it
- **Drag**
165mm/65mm



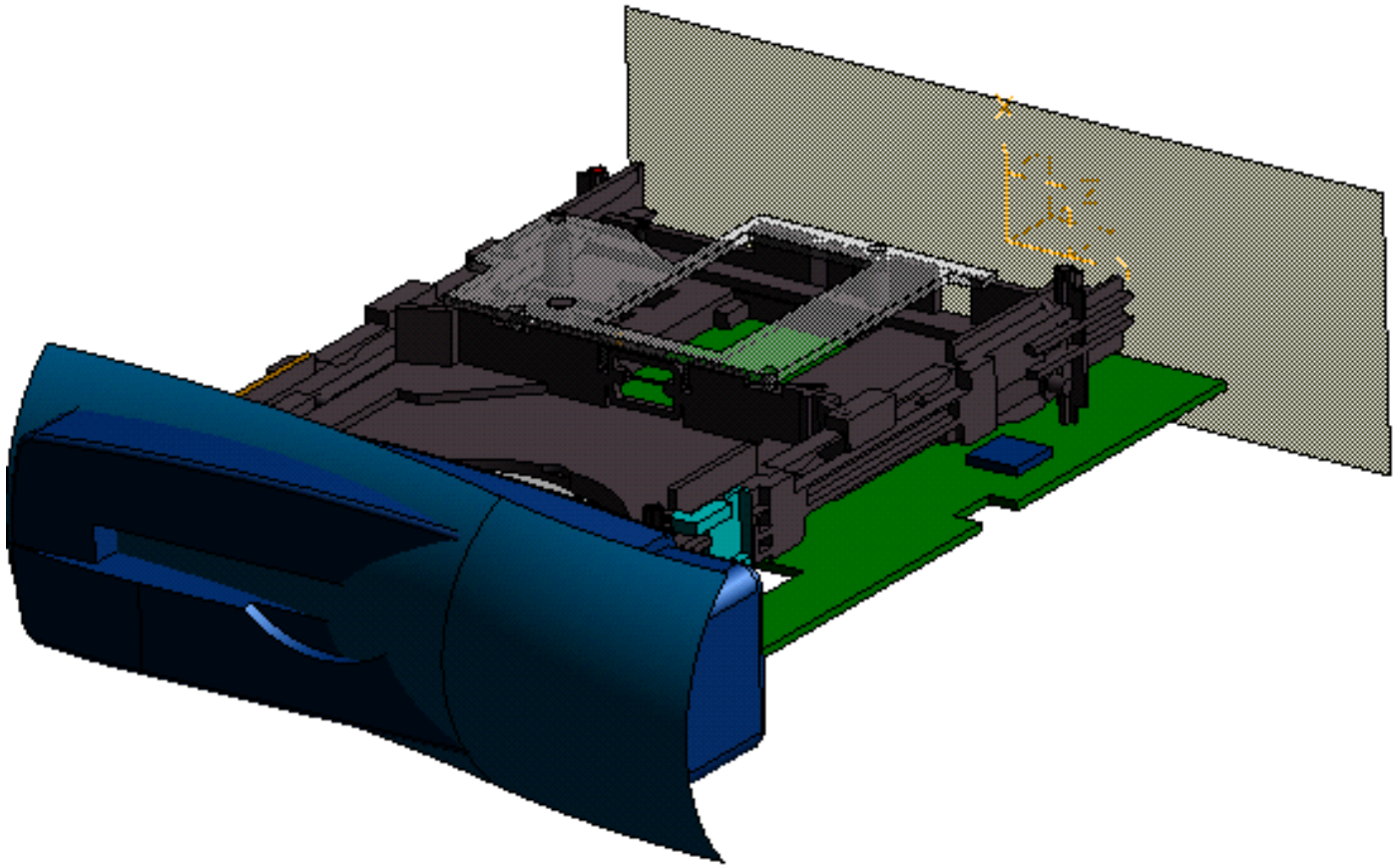
- *Sweep*

MB3, Sweep Options, Use X-Sections in Place, OK
Pick path curve (blue section)
Pick X-section curve (part edge)
Verify 'Add' option
Preview
OK





- *Save*

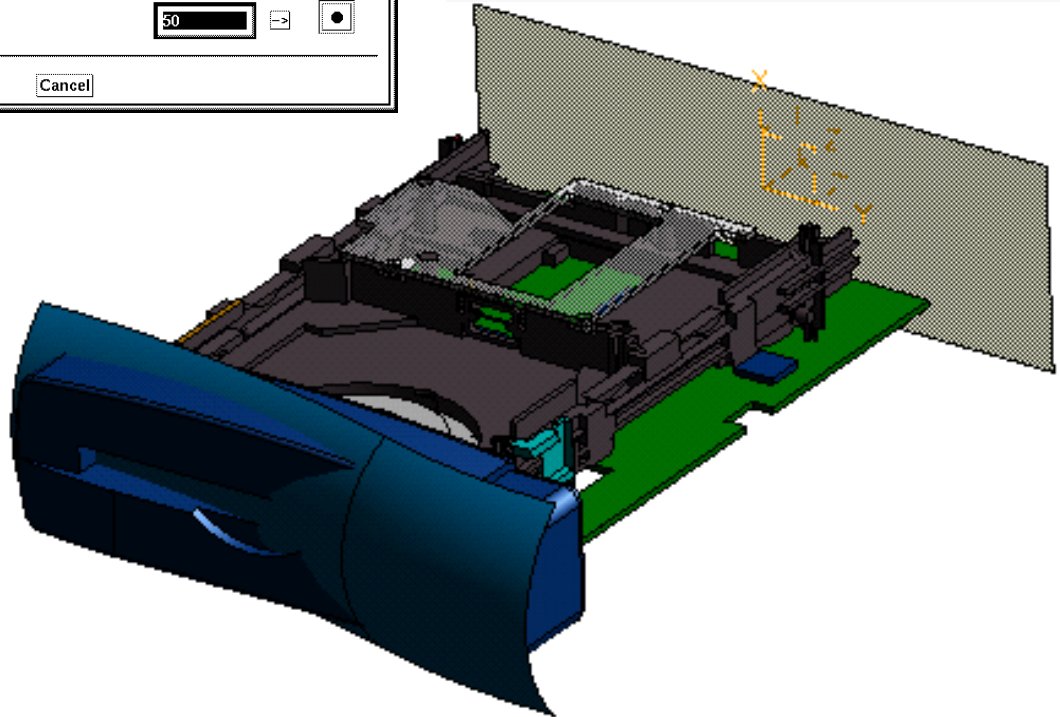
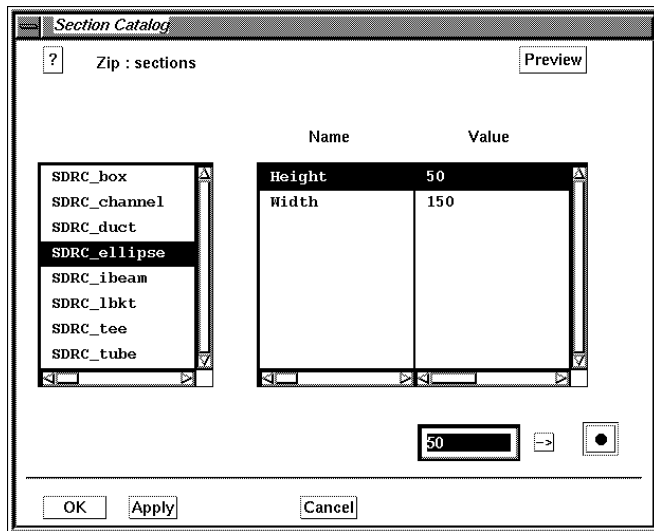


- **Delete**

Delete 5 faces from 'Zip IDV' as shown

- **Coordinate System**

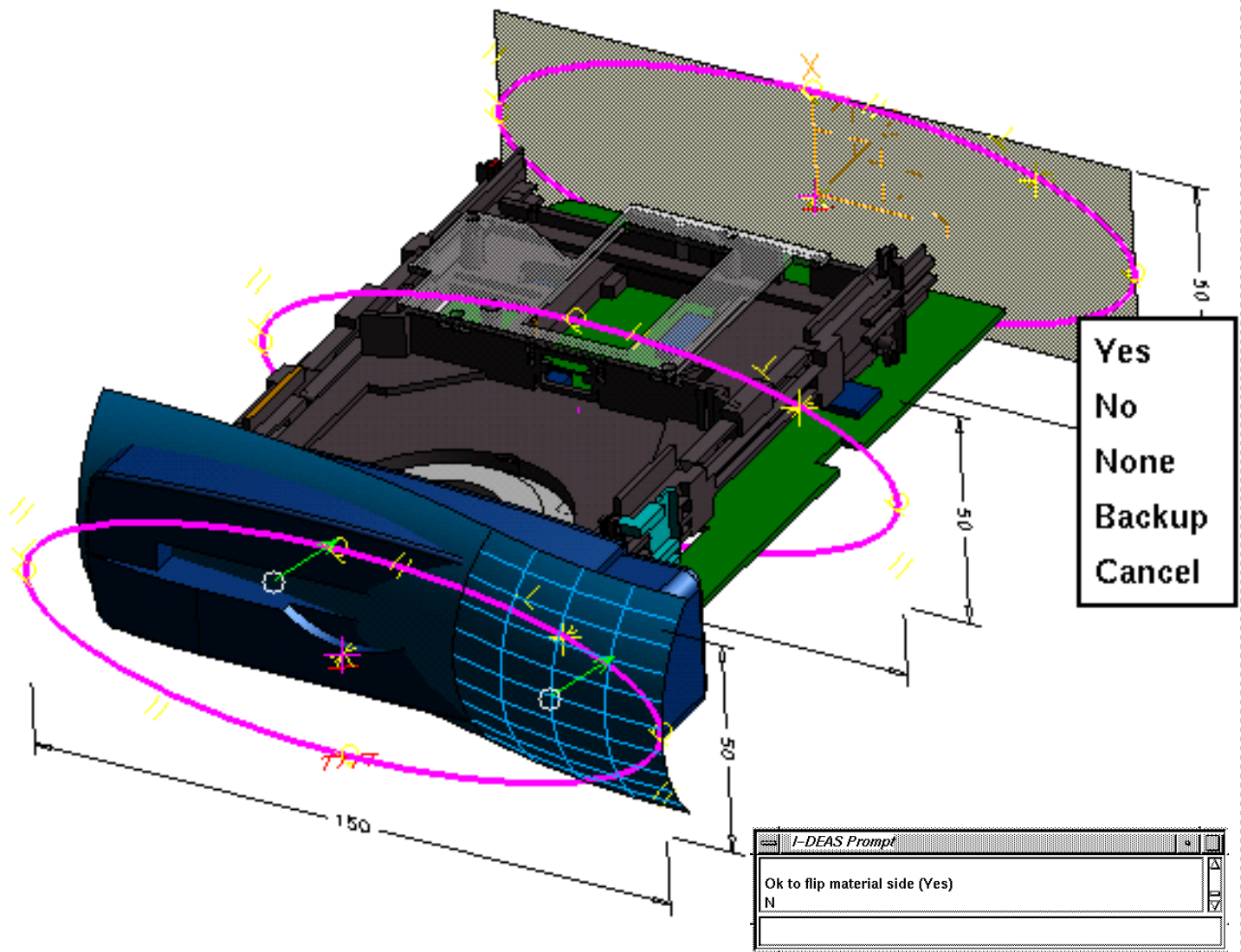
Put CS on back face, take default centered location



- **Sections**



Get ellipse section from Zip Project Section catalog
Preview
Customize to 150mm x 50mm



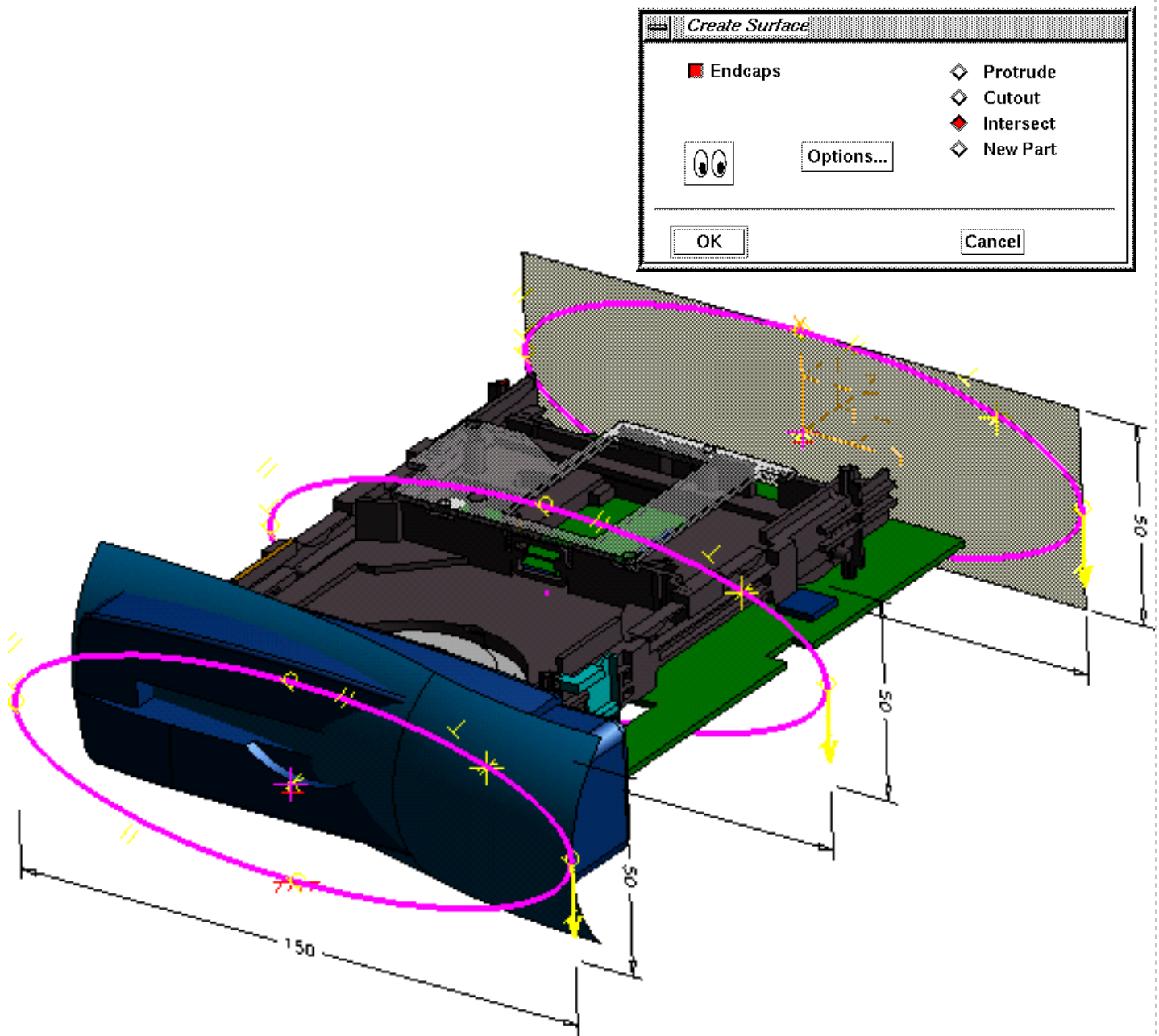
- **Move**

Use 'et' global symbol, double click the ellipse to select the part
 'Move to' and place the ellipse center point on the coordinate system origin

MB3, Previous Entities, copy switch 'on' copy
 forward 0 0 100 2

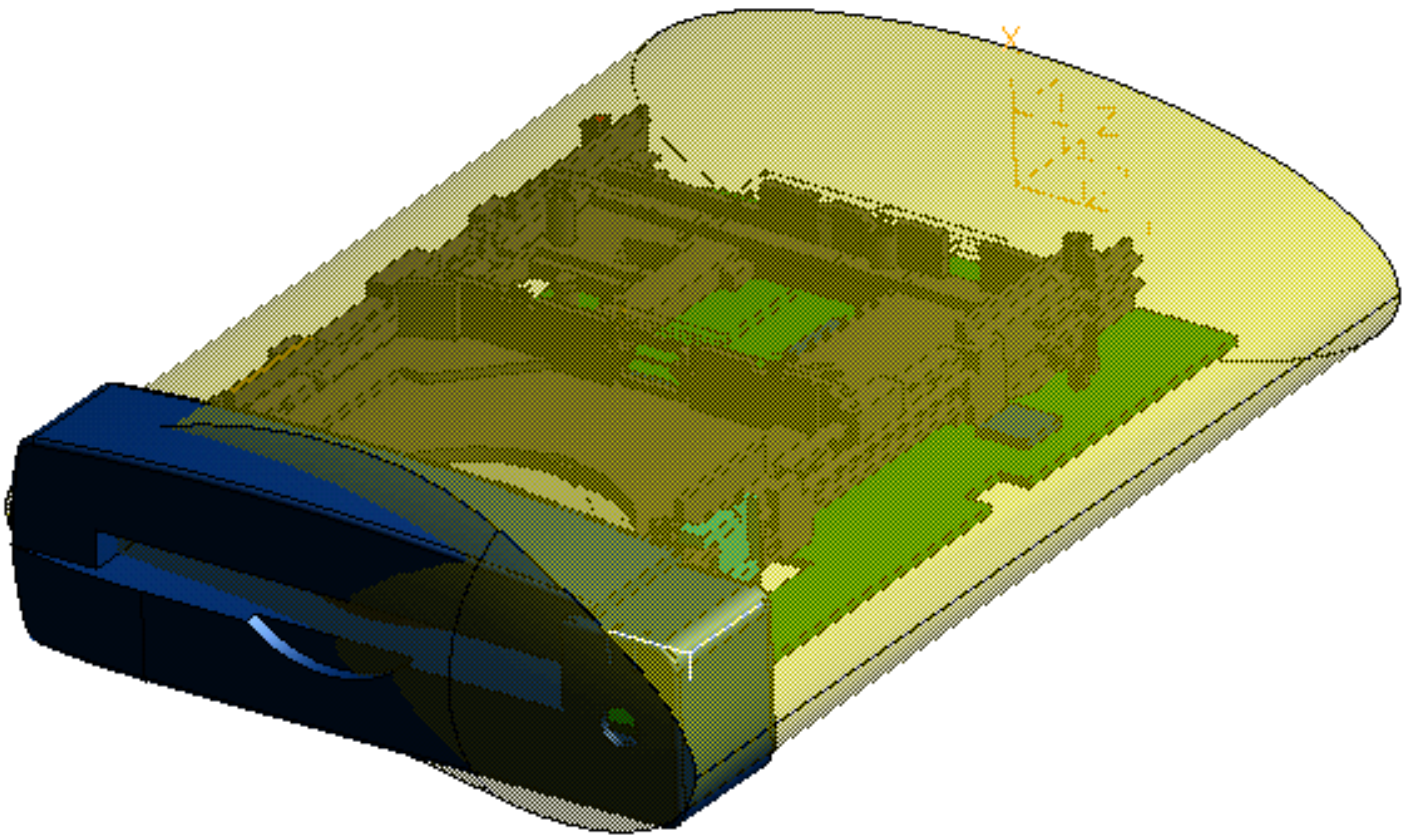
- **Material Side**

Set material side of front swept surface pointing back



- *Loft*

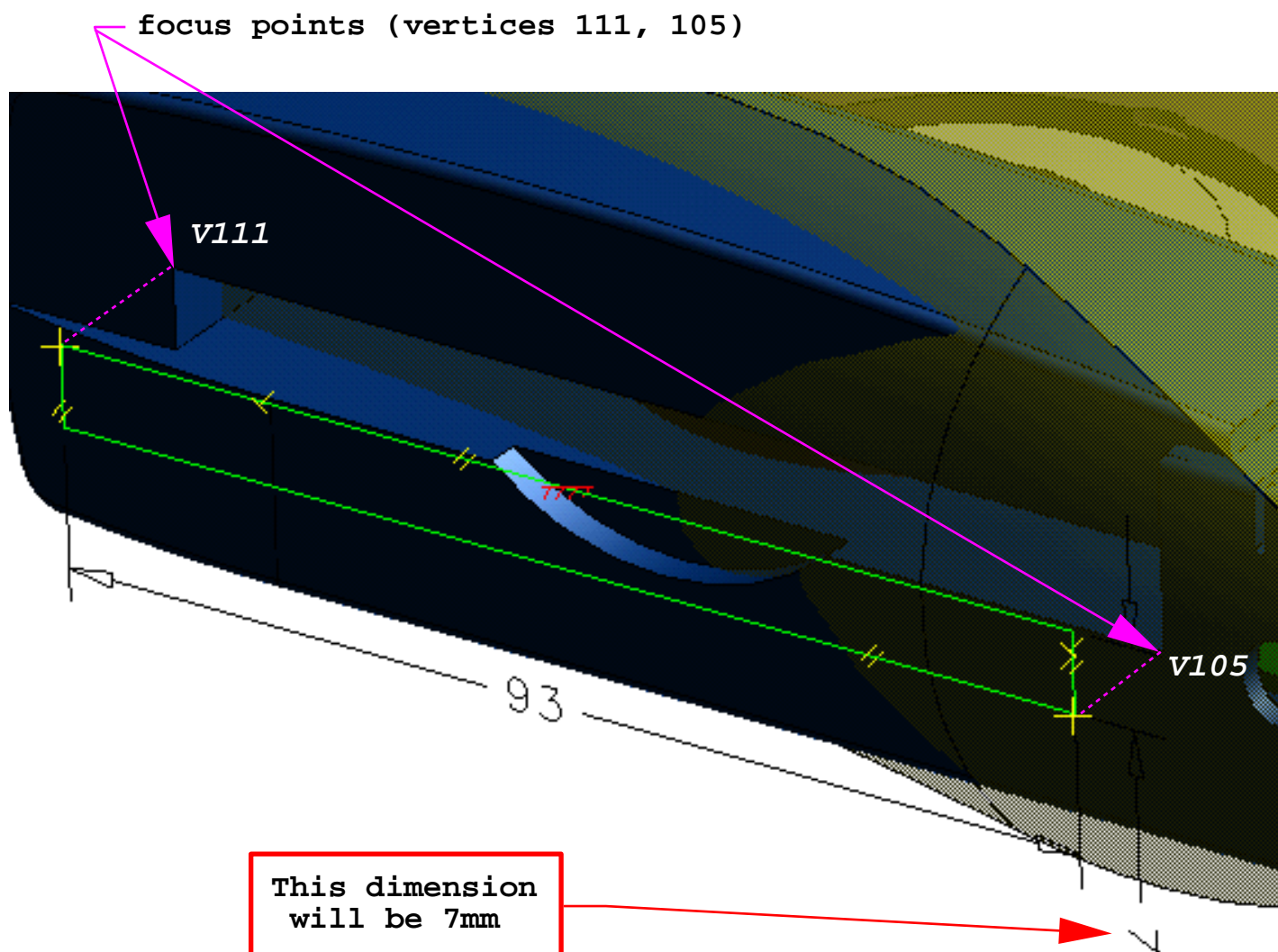
Pick the 3 sections, verify consistent arrow direction
Intersect with the 'Zip IDV' part by picking front sweep



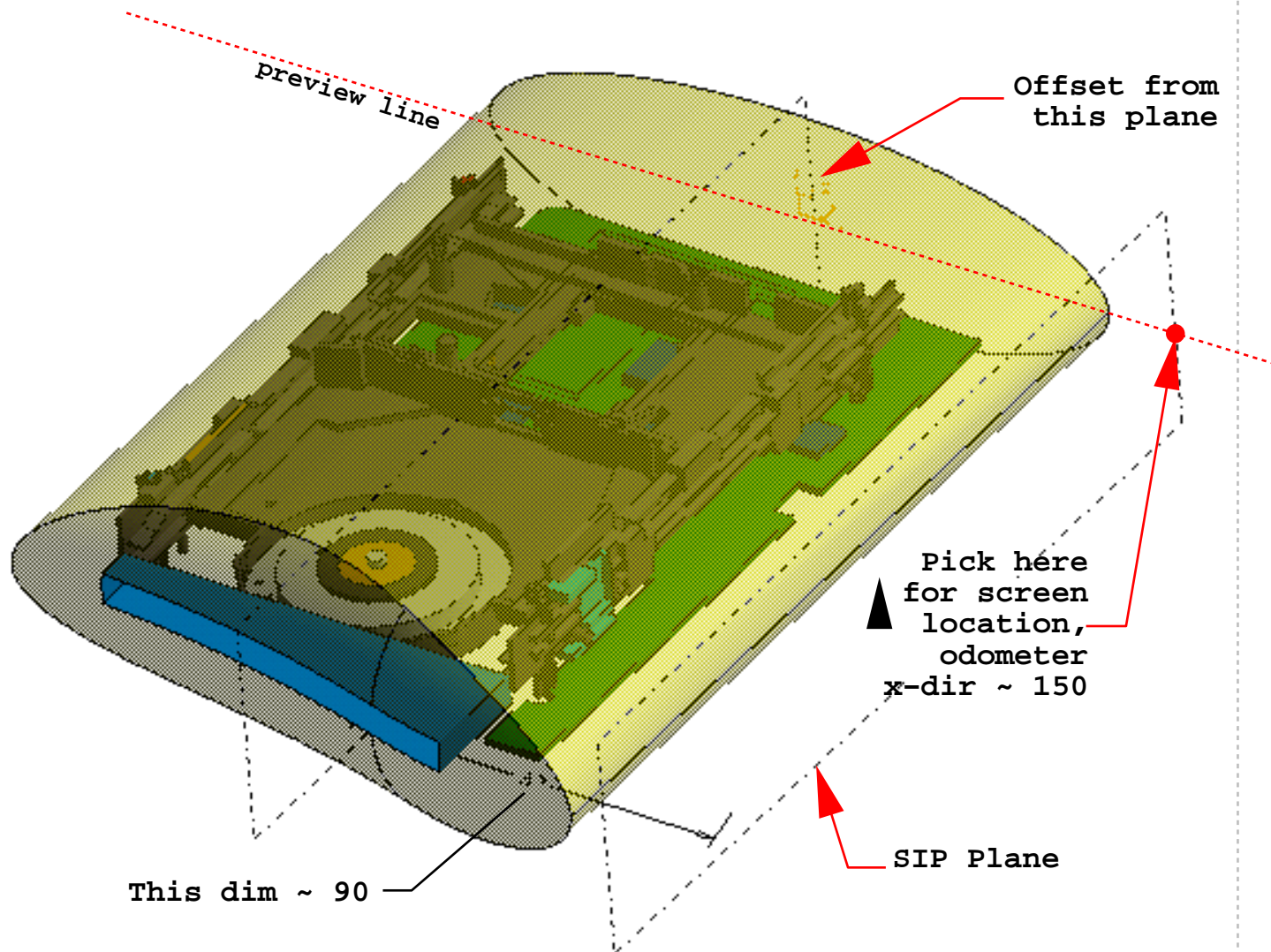
- **Appearance**

CCC - preselect part and use 'ccc' to make yellow

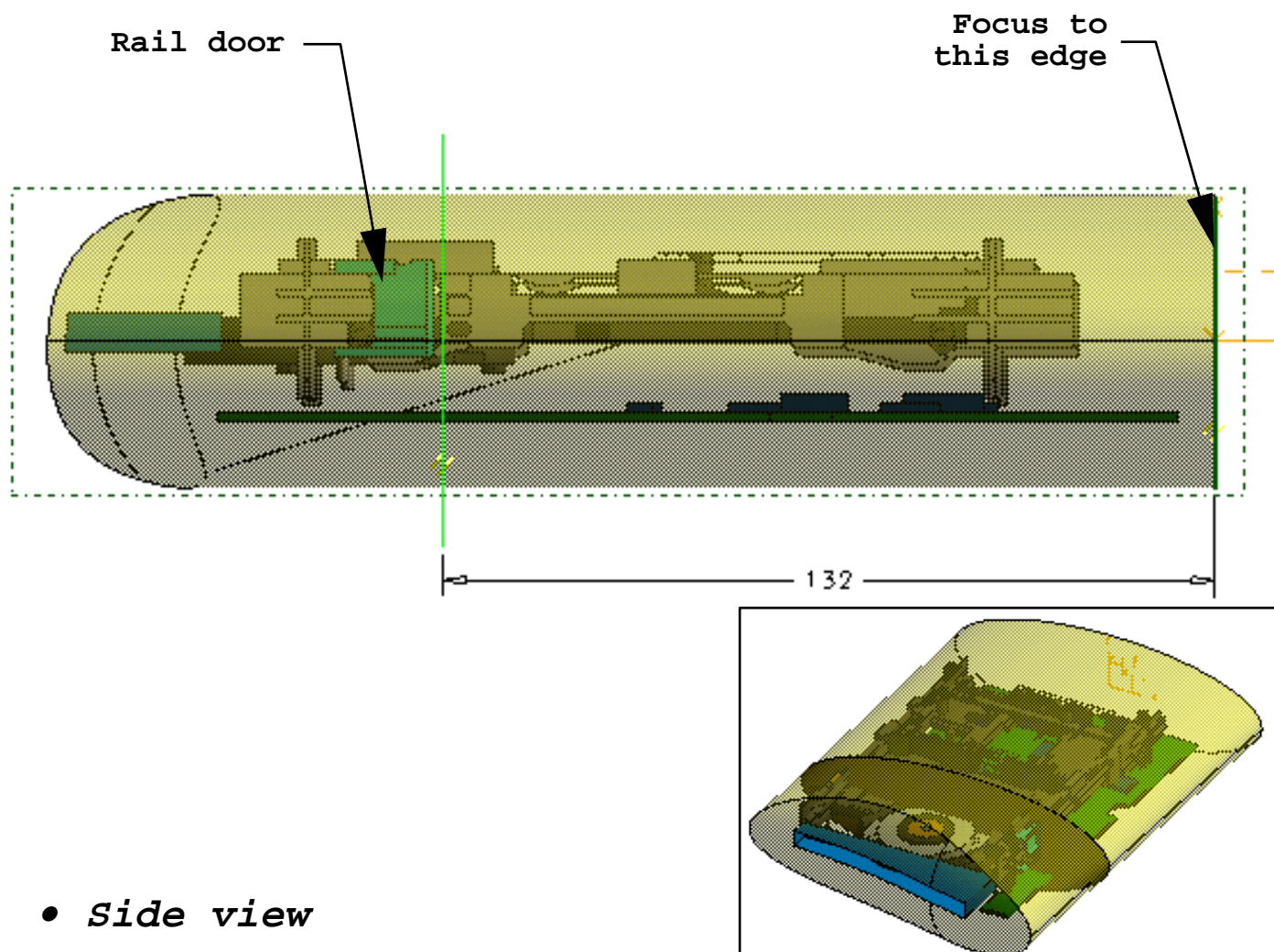
TRR - preselect part and use 'trr' to make translucent



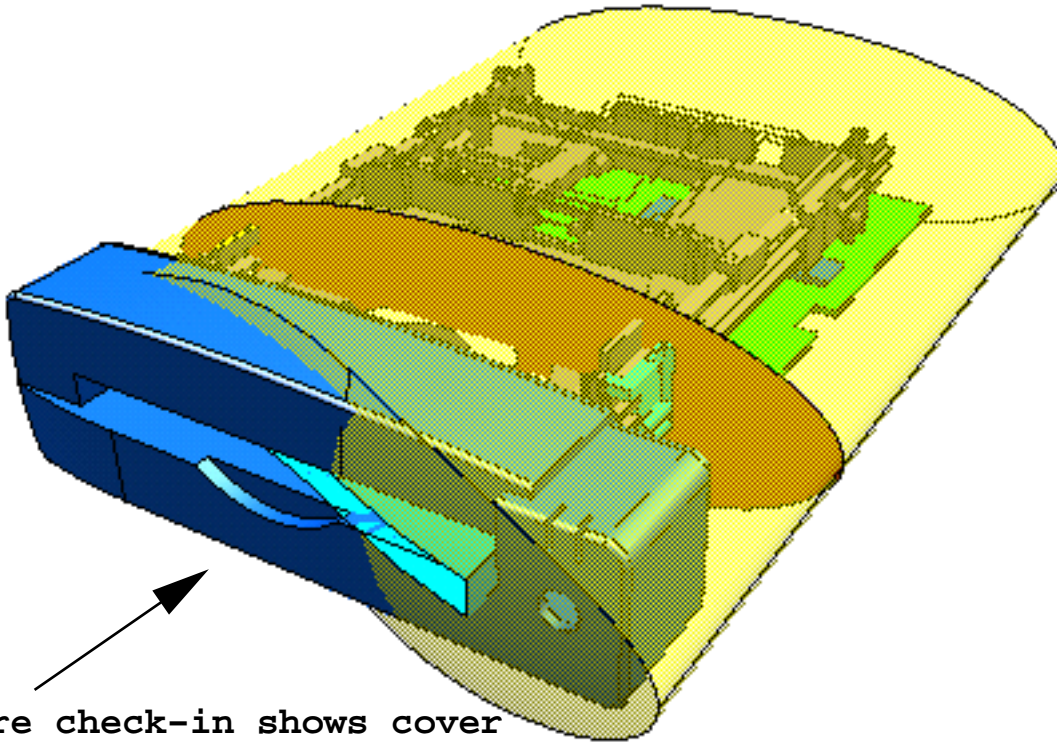
- *Zoom*
Zoom in as shown
- *Rectangle*
focus on two corners of cartidge cutout from old cover



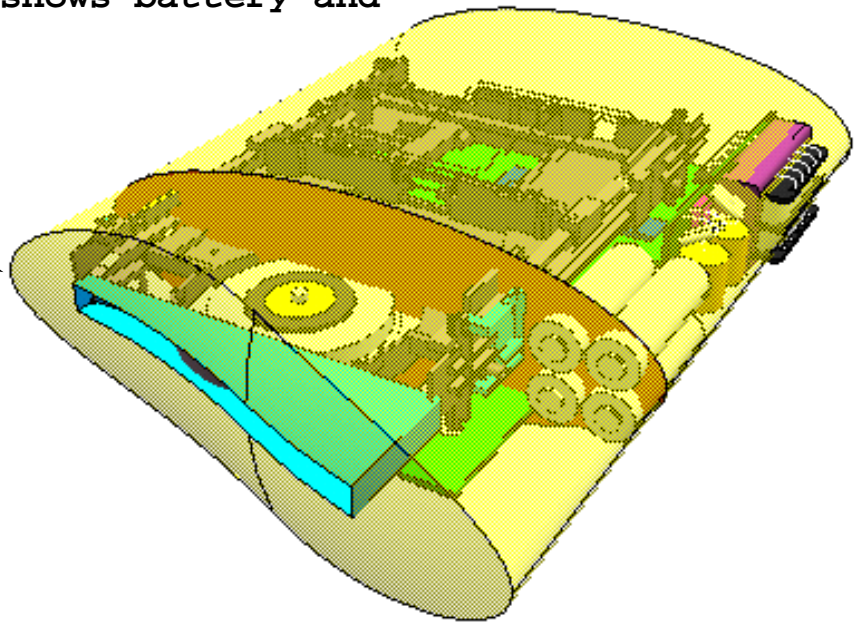
- **Extrude**
40mm, flip arrow direction, cut into 'Zip IDV' part
- Master Modeler ... Master Assembly
- Hide
Hide old cover
- Master Modeler ... Master Assembly
- **Ref Plane**
Offset surface from XZ plane of back coordinate system
use screen location along preview line, and pick off
to the right side of the part (odometer x coordinate
reads about 150, the actual offset dimension will be
around 90 - make sure you clear the RHS of the
part, if you miss or if you are too close, soon, life
will not be festive)
- **Sketch in Place**
SIP on offset plane



- *Side view*
- *Polyline*
focus to back edge of Zip IDV, sketch
polyline just behind cyan colored rail door
- *Extrude*
Partition, thru-all, OK
- *Hide*
Preselect both ref planes
use 'eh' to hide both ref planes
- *Display Filters*
parts...turn off coordinate system display, OK, OK
or use 'css' global symbol



Pre check-in shows cover
Post update hides cover and shows battery and transformer automatically



- **Check-in**

Keep to modify, OK

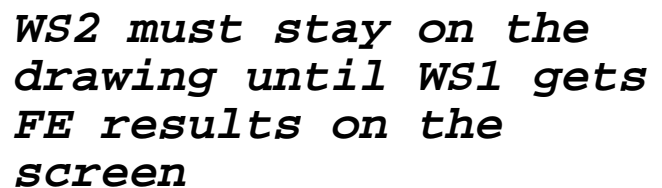
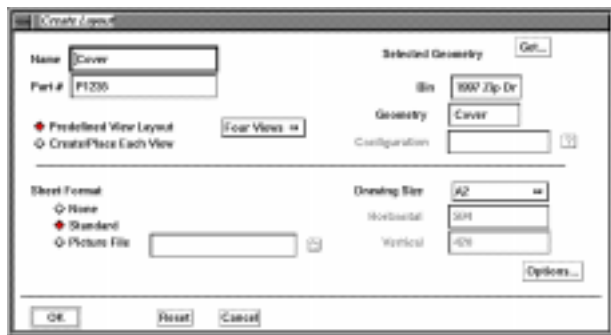
- **Review mail message**

- **Update From Library**

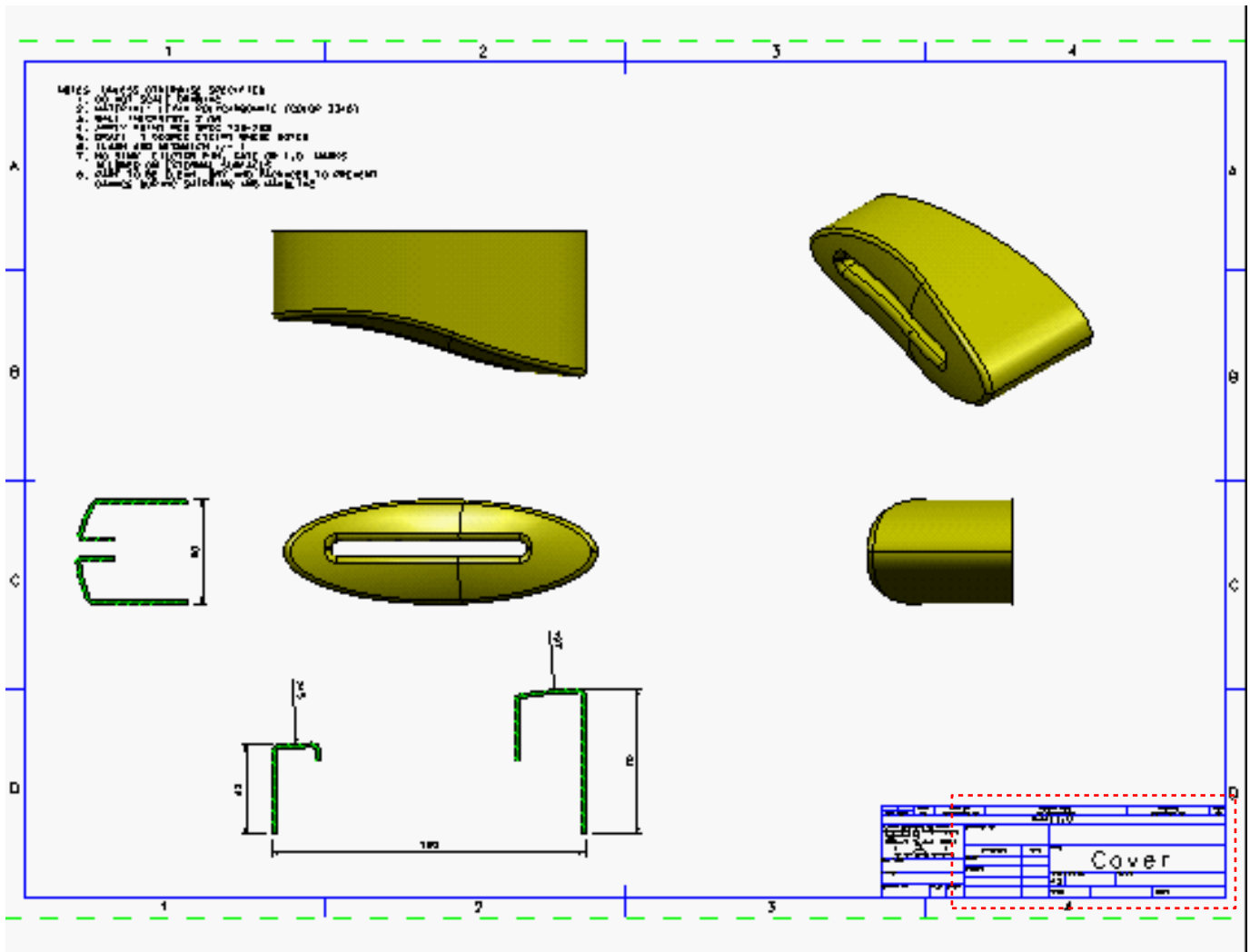
Highlight Zip Drive Assy. The transformer and battery sub assemblies are shown automatically.

Wait - Show both assemblies on the screens

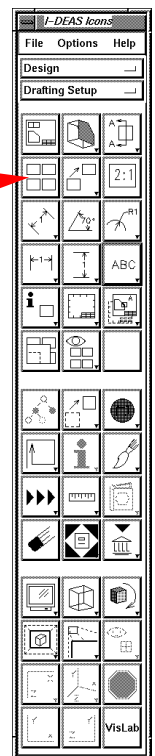
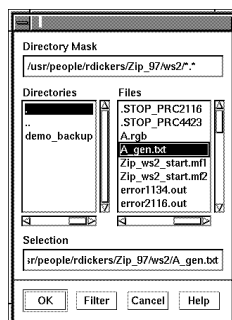
**** WS1 is on page 23 ****



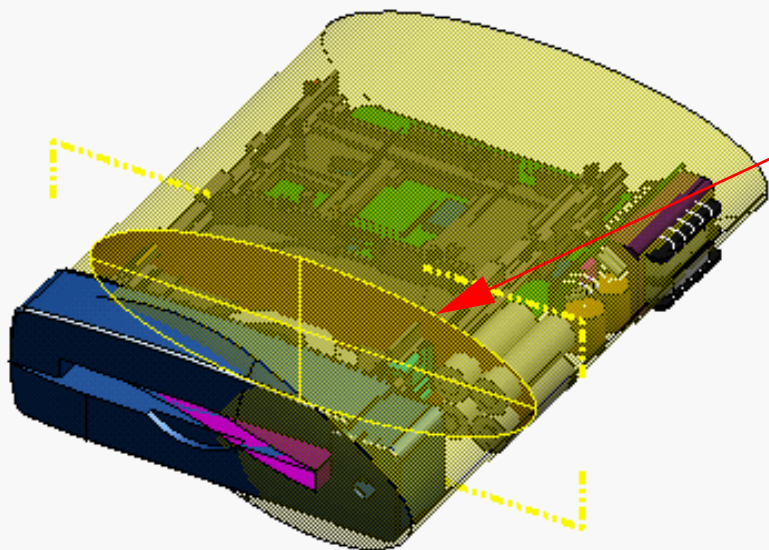
- 2/9/98



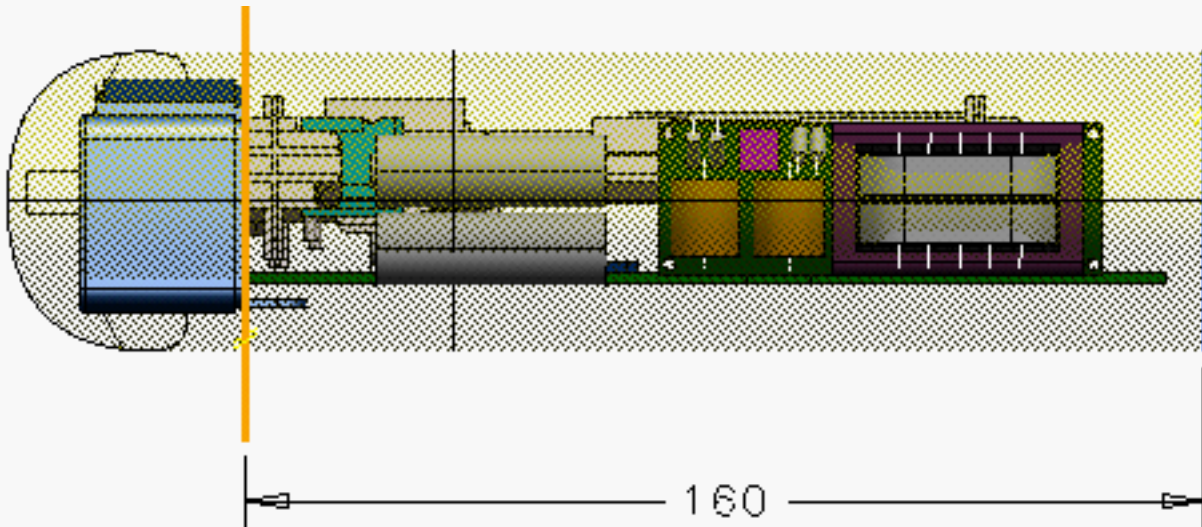
- **Section view**
add two section views, plane only
- **Dimension**
add dims to section view
- **Activate view**
select main sheet
- **Note...file**
add 'A_gen.txt', no leader



Off Camera

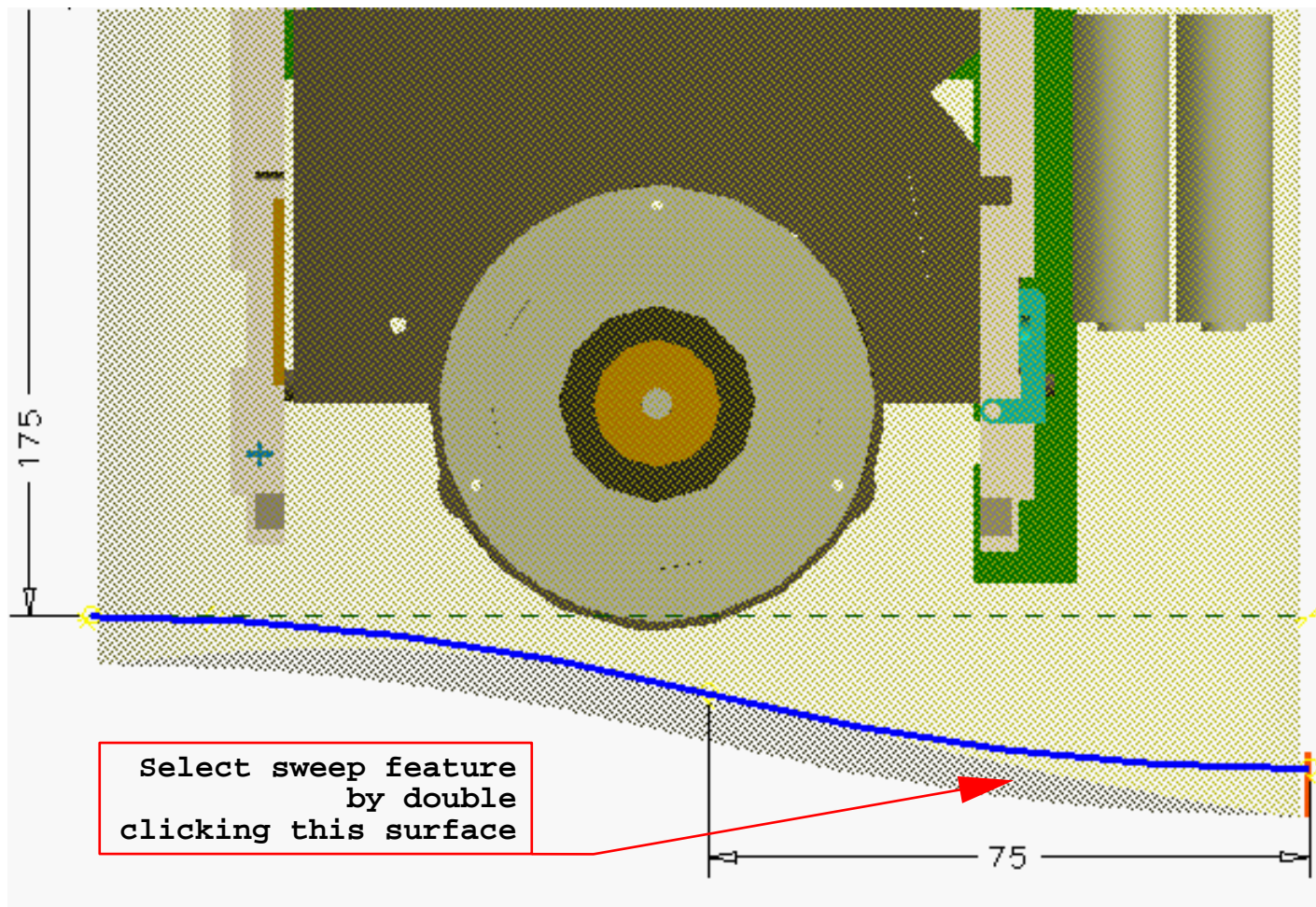


Double click
this edge

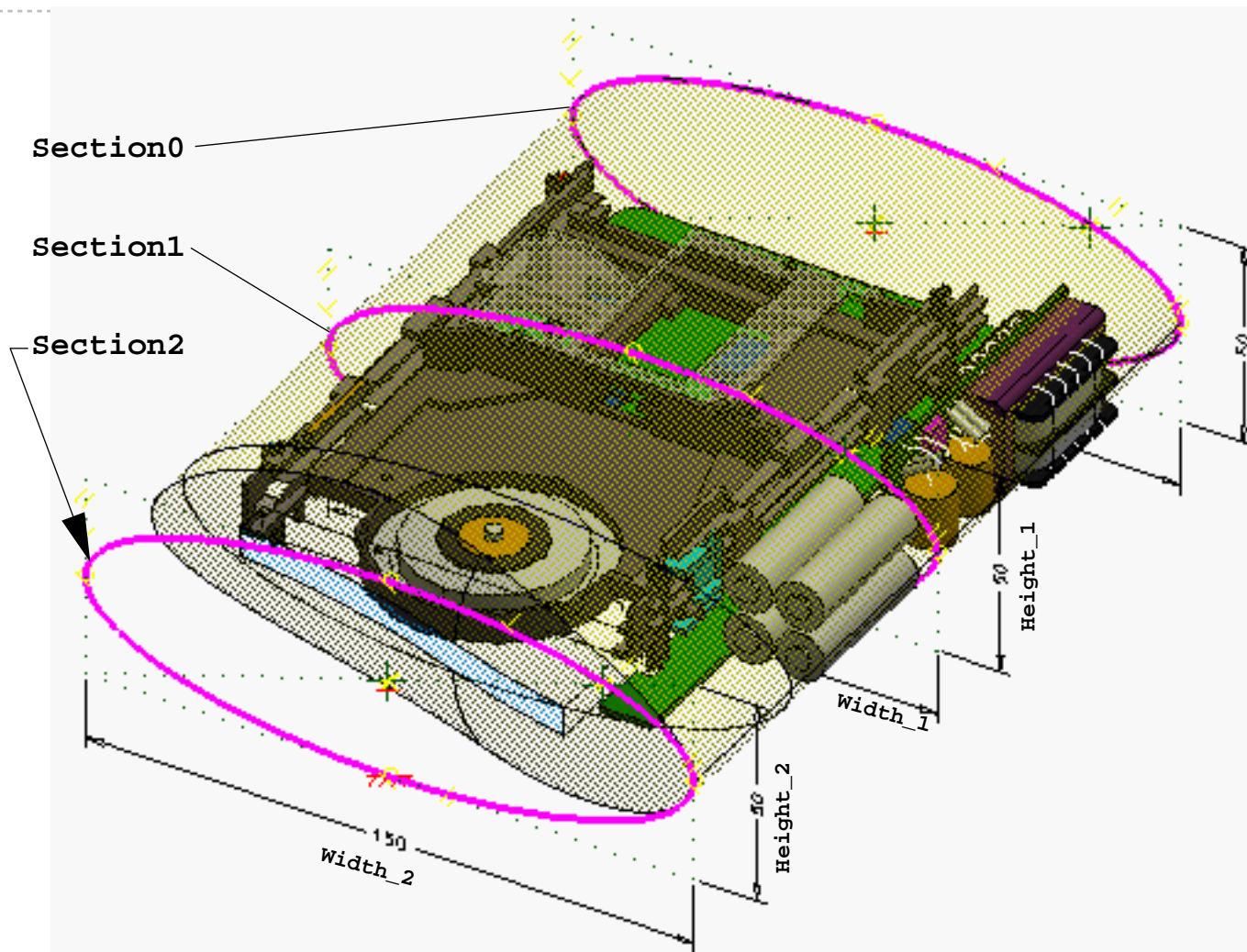


- *Drafting Setup ... Master Assembly*
- *Show*
make the 'front panel' visible dismiss warning
- *Modify*
Double click top edge of partition feature to Quick Wireframe
- *Side view*
- *Autoscale*
- *Drag*
use 'ed' and drag the dimension to 160mm. The partition should end up just behind the old cover
- *Update*

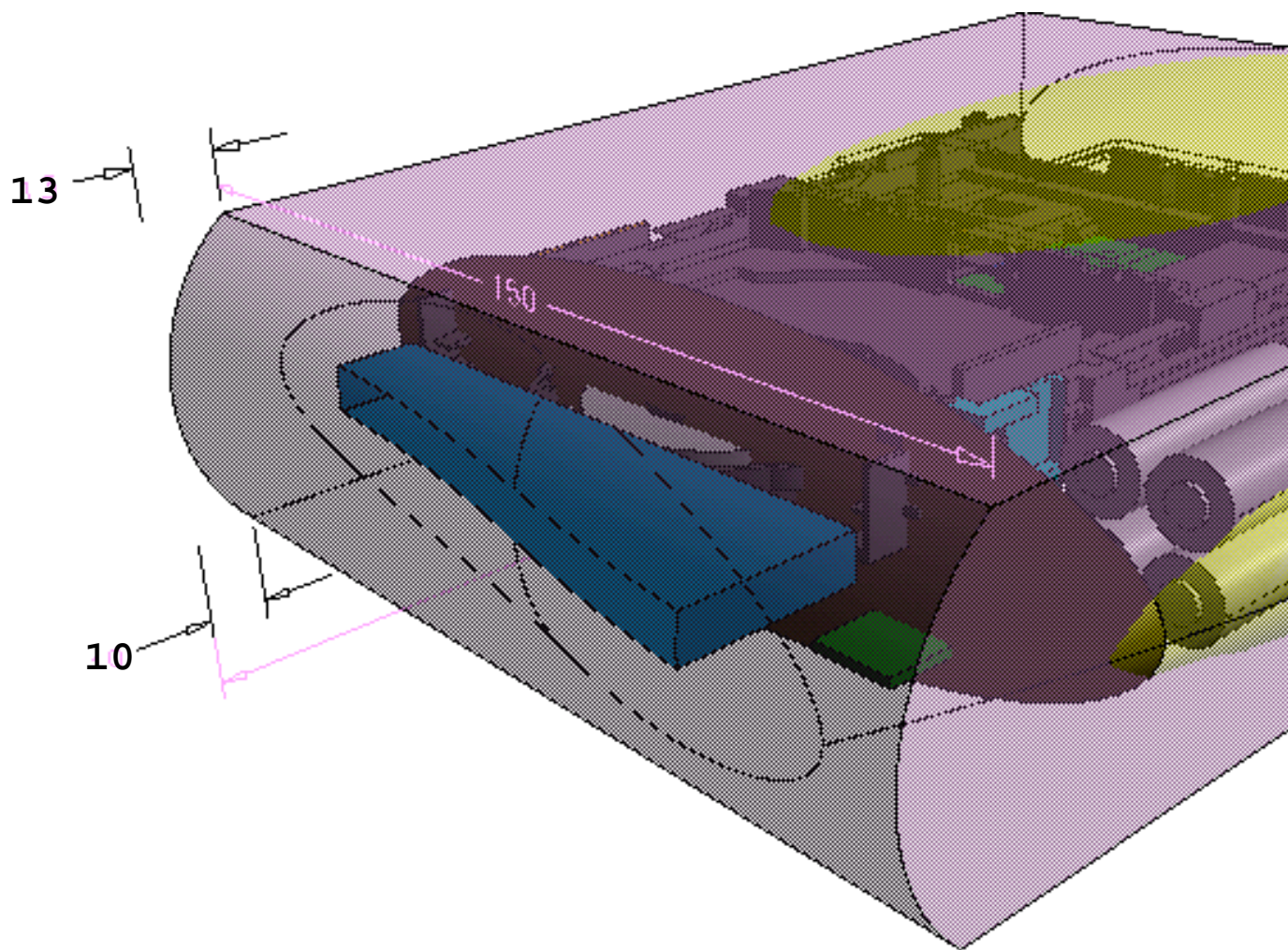
Off Camera



- **Top View** - *NOTE: Front Panel Not Shown For Clarity.
Will Be On At This Point*
- **Zoom**
Zoom in as shown
- **Hide**
Hide the 'front panel' instance
- **Modify**
Open the swept surface to quick wireframe
- **Drag**
*use 'ed' and drag the 165mm dim to 175mm
use 'ed' and drag the x-dir tangency transition
dimension from 65mm to 75mm*
- **Update**



- **Perspective View** (Disregard Graphic of Front Panel)
- **Modify**
open loft feature to quick wireframe
- **Drag**
use 'ed', drag section 1 'Height_1' dim from 50 to 55mm
use 'ed', drag section 2 'Height_2' dim from 50 to 35mm
- **Delete**
use 'dcc', delete ground constraint on section 1
use 'dcc', delete ground constraint on section 2
- **Drag**
use 'ed', drag RHS of 'Width_1' dim from 150 to 160mm
use 'ed', drag LHS of 'Width_2' dim from 150 to 145mm
use 'ed', drag RHS of 'Width_2' dim from 145 to 135mm
- **Update**

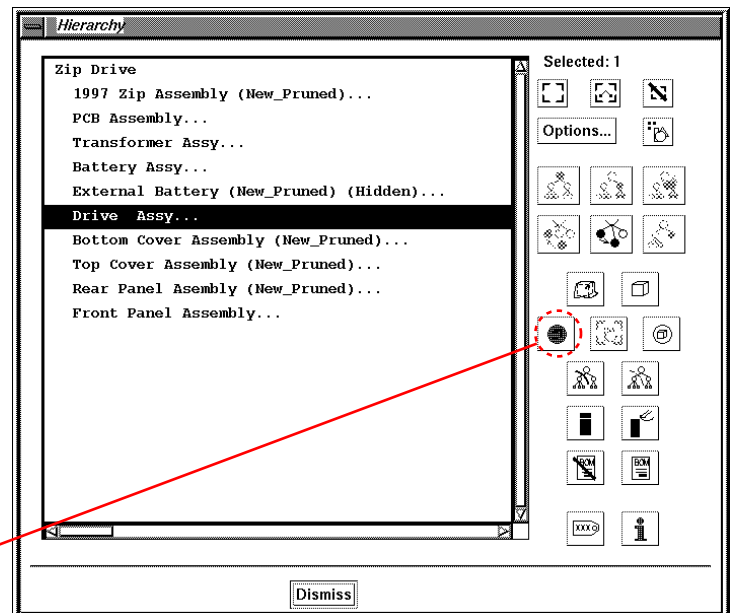
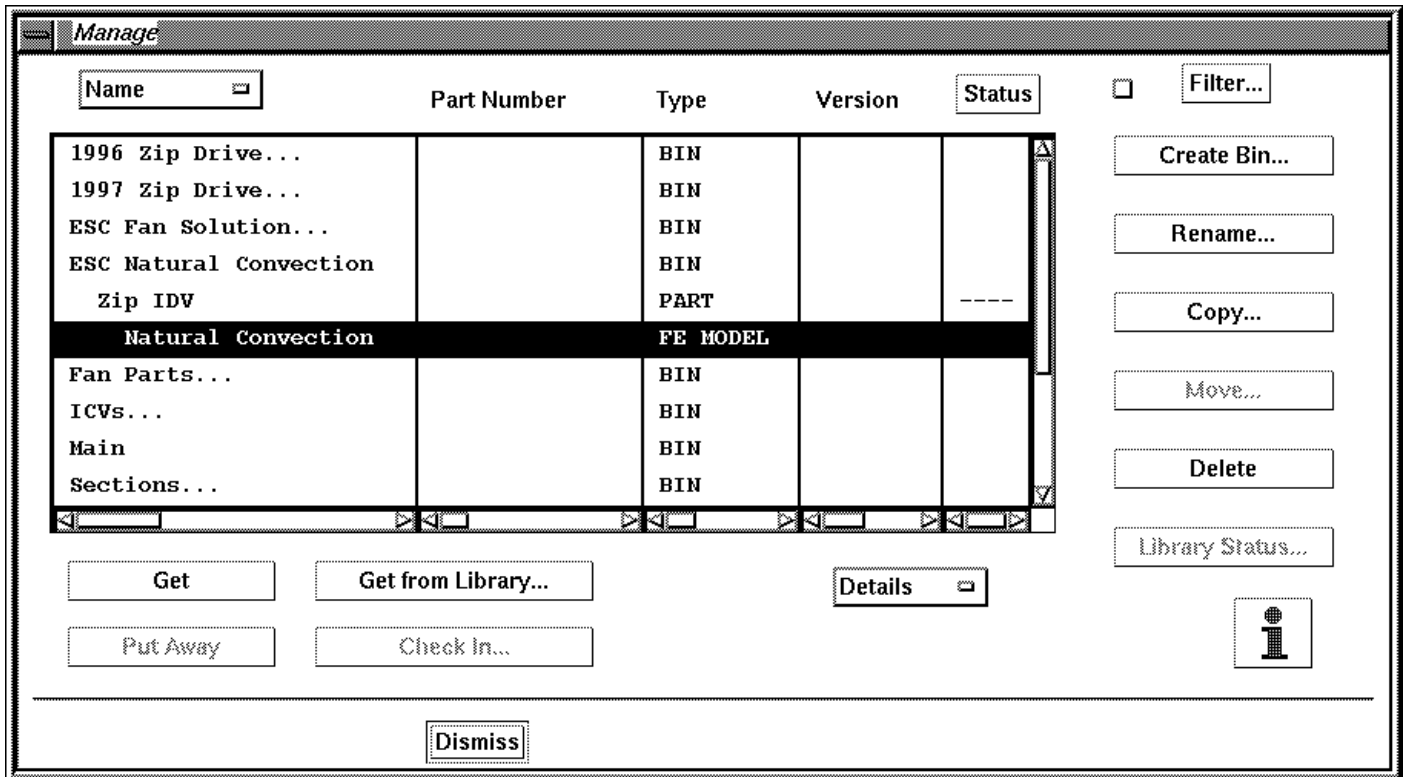


- **VGx**
Turn on vgx, '/mo qery vg on' global symbol
- **Modify**
Show dimensions of 'Zip IDV'
- **Drag**
Use 'ed', drag the arc surface top dim to 13mm
Use 'ed', drag the arc surface bot dim to 10mm
- **Update**
- **TRR**
Preselect the 'Zip IDV', use 'trr' & make translucent
- **Check-in**
Keep to modify



- ** WS1 is on page 36 *****

Off Camera



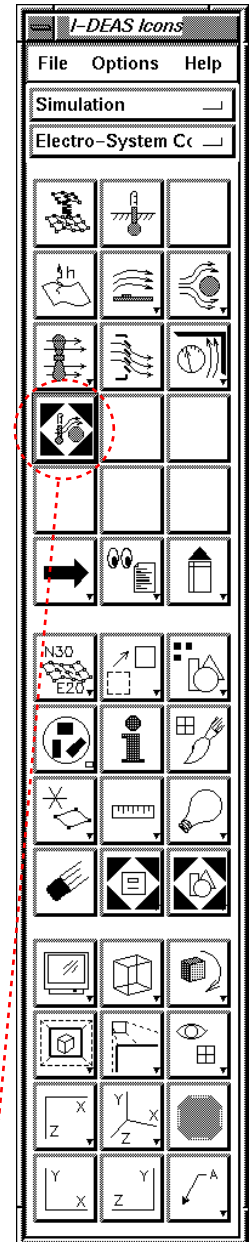
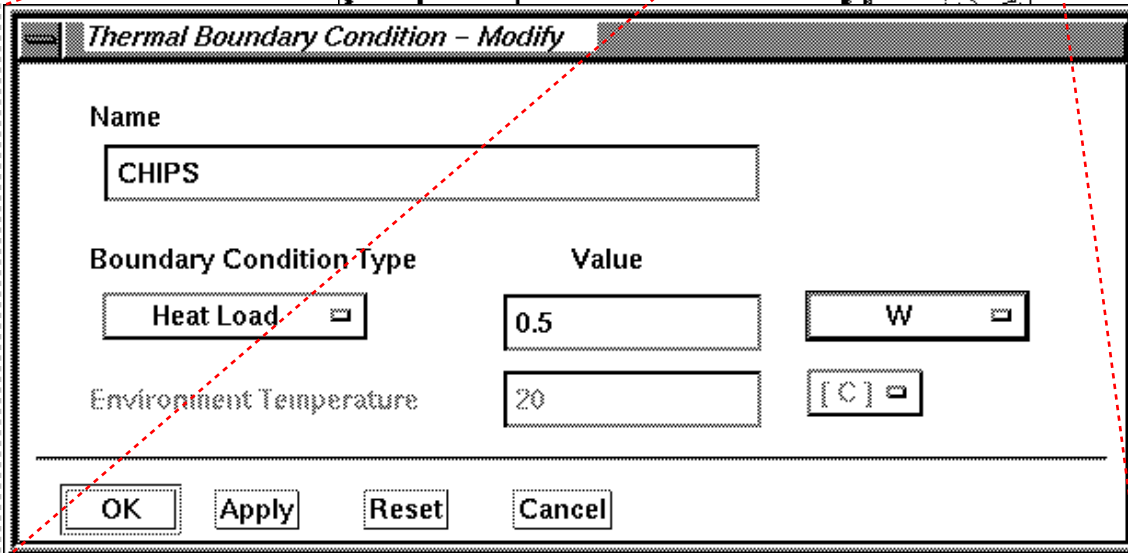
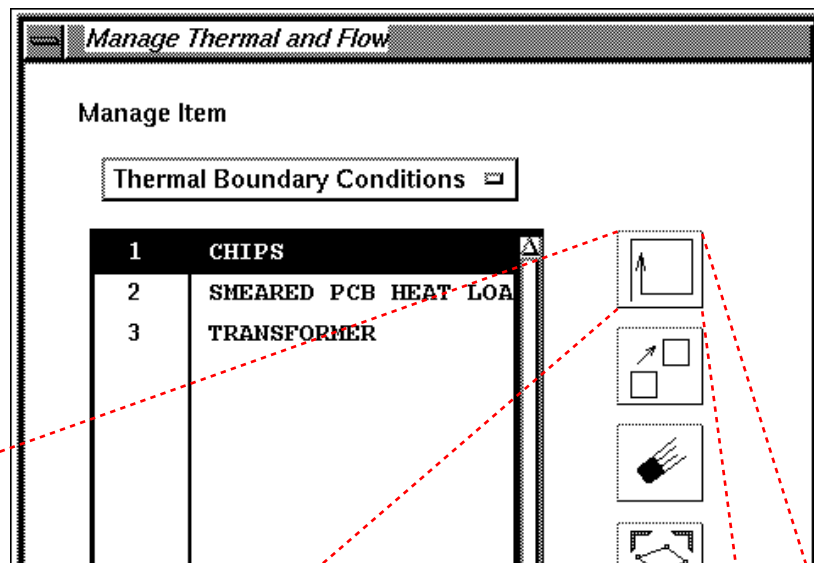
- *Design ... Simulation*
- *Perspective view*
- *Autoscale*
- *Master Assembly*
- *Hierarchy*

Hide the 'Drive Assy', OK

- *Manage Bins*

Display Attributes-verify that FE entity visibility is off)
Get the 'Natural Convection' FE model (FE entities are off so graphics don't change), OK

- *Master Assembly...Electro-System cooling*

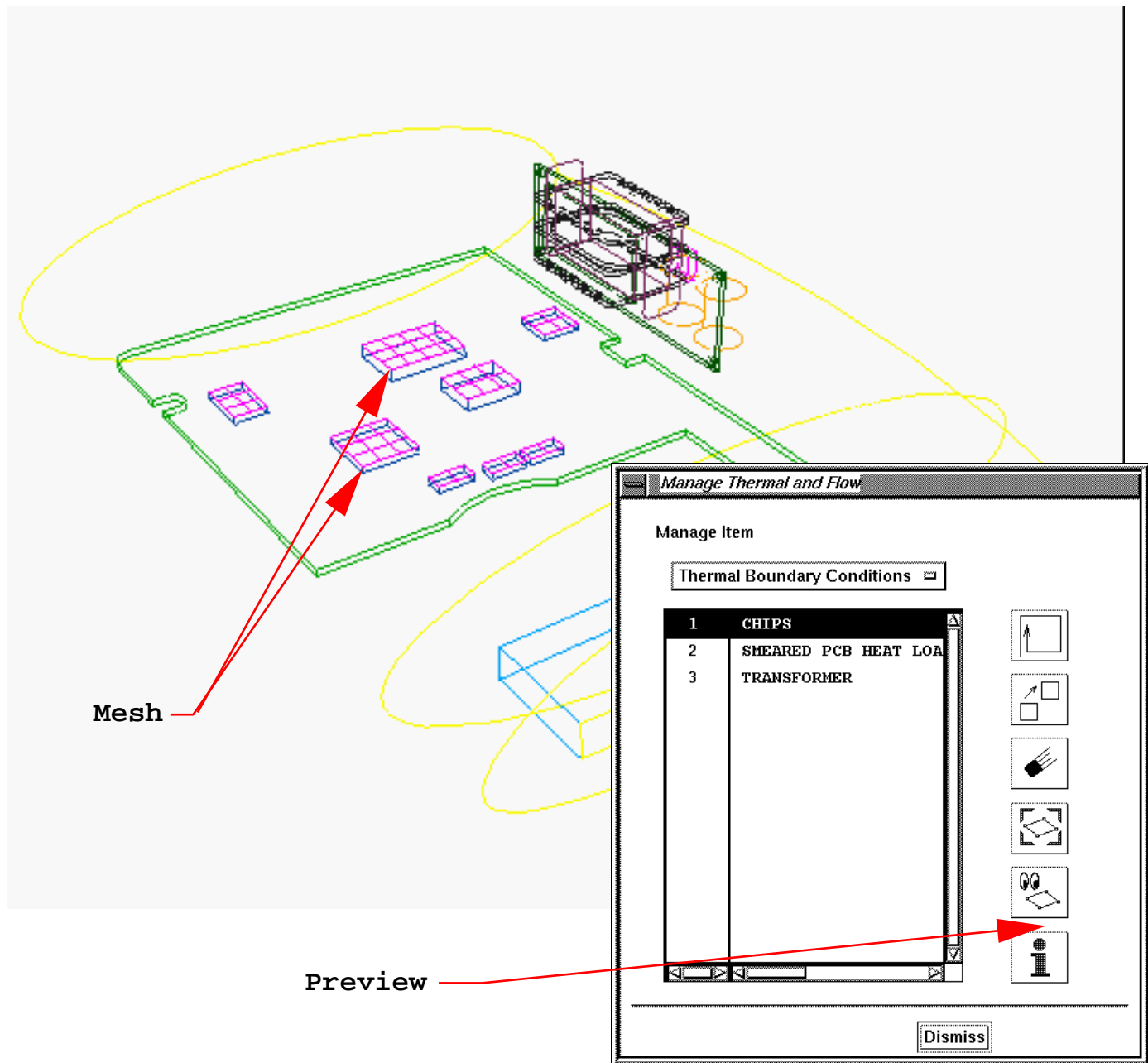


Wait here until WS1 drags the cooling line dimension (page 38)

• **Manage Thermal/Flow**



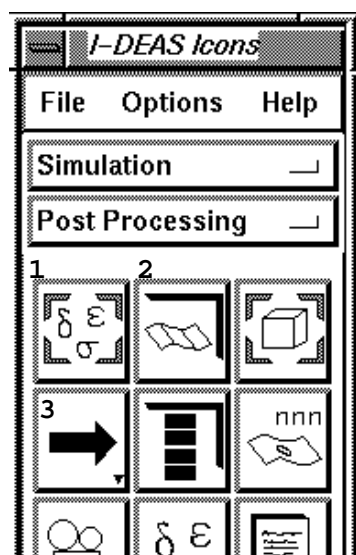
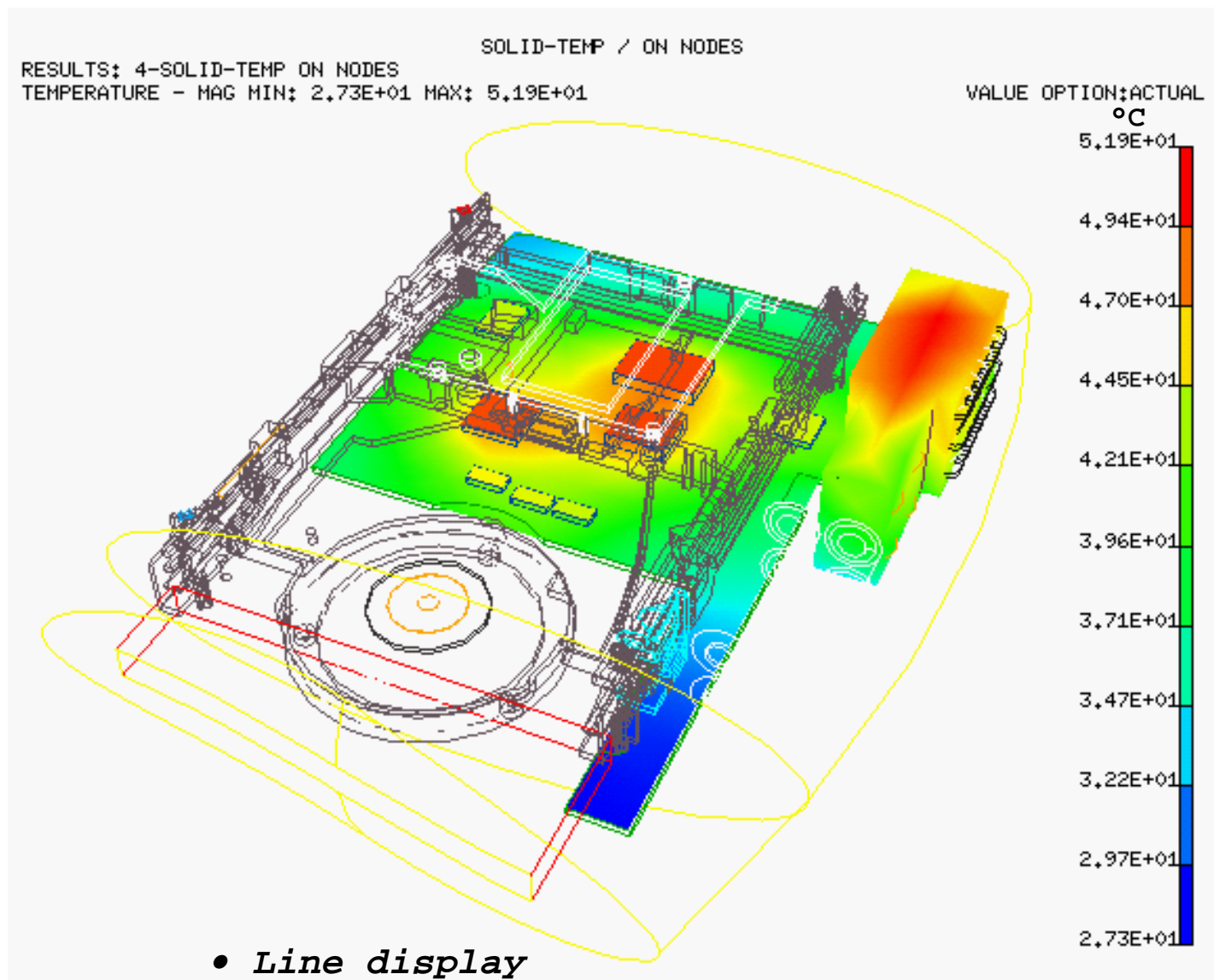
- > Pull down 'Manage Item' to 'Thermal Boundary Conditions'
- Highlight 'CHIPS'
- > Modify
 - Show applied heat load in Watts
- > OK
 - Repeat for other BC's.



- **Select 'CHIPS' again**
Hit preview to show the mesh on the chips.
Repeat for other BC's
Dismiss

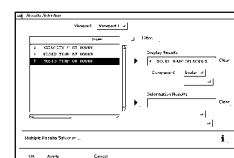
Electro-System cooling ... Master Assembly

- **Hierarchy**
Show the 'Drive Assy', OK



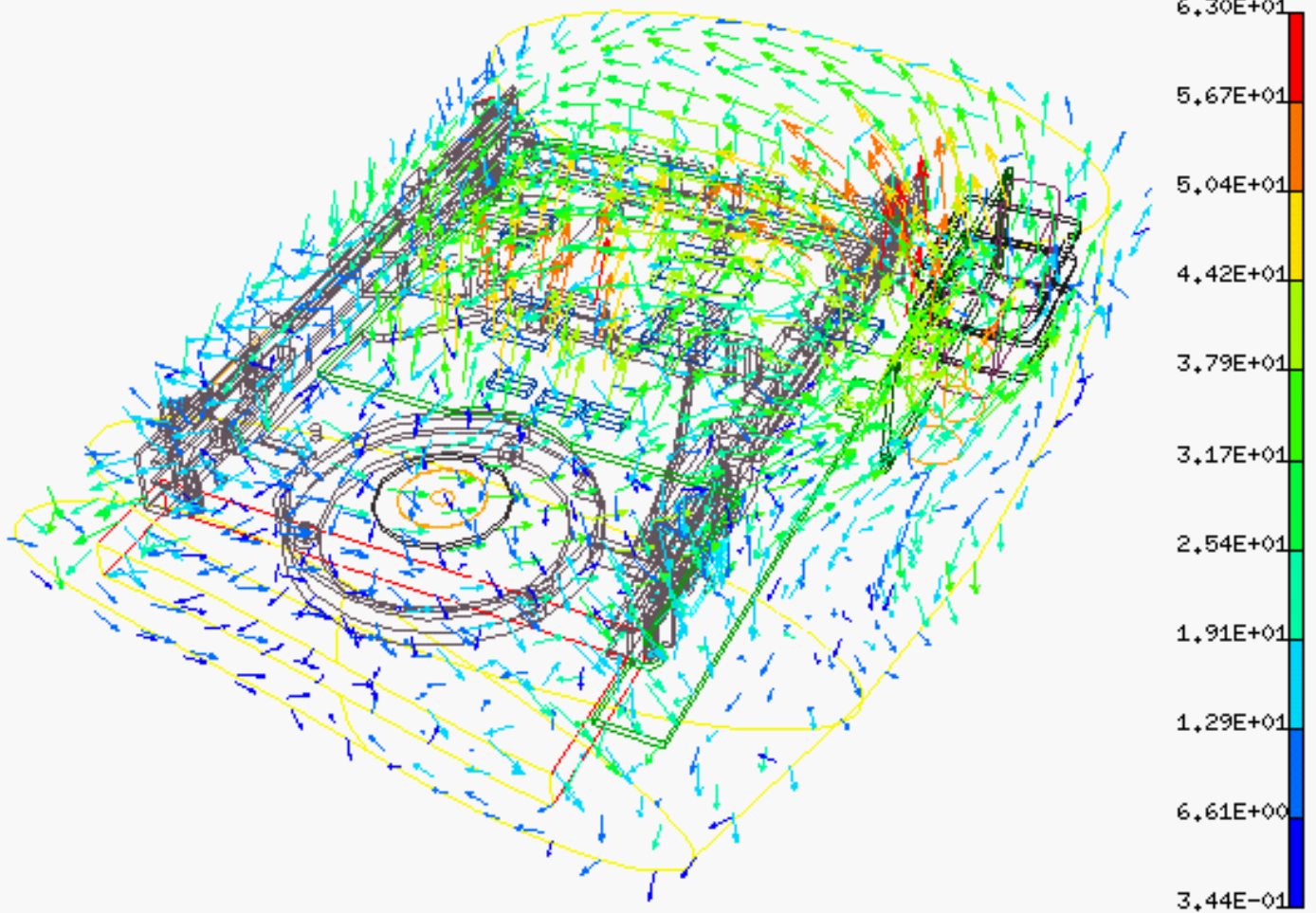
use the 'temps' global symbol or do the following:

- > Post Processing
- > 1. Results Selection
pick Solid Temp on Nodes
- > 2. Display Template
pick Contour, Smooth Shaded
- > 3. Display
MB2



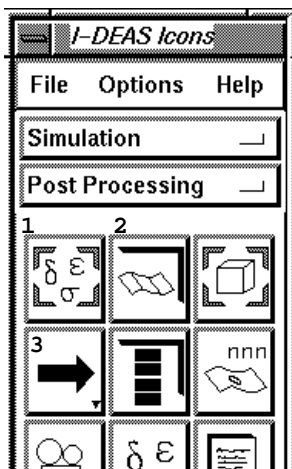
RESULTS: 1-VELOCITY-C AT NODES
 VELOCITY - MAG MIN: 3.44E-01 MAX: 6.30E+01
 FRAME OF REF: PART

VALUE OPTION: ACTUAL
 SHELL SURFACE: TOP



• 'Flow'

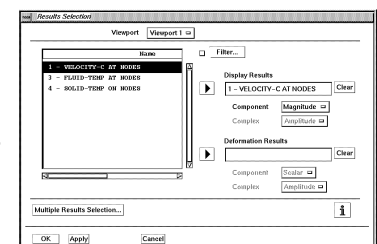
use the 'flow' global symbol or do the following:



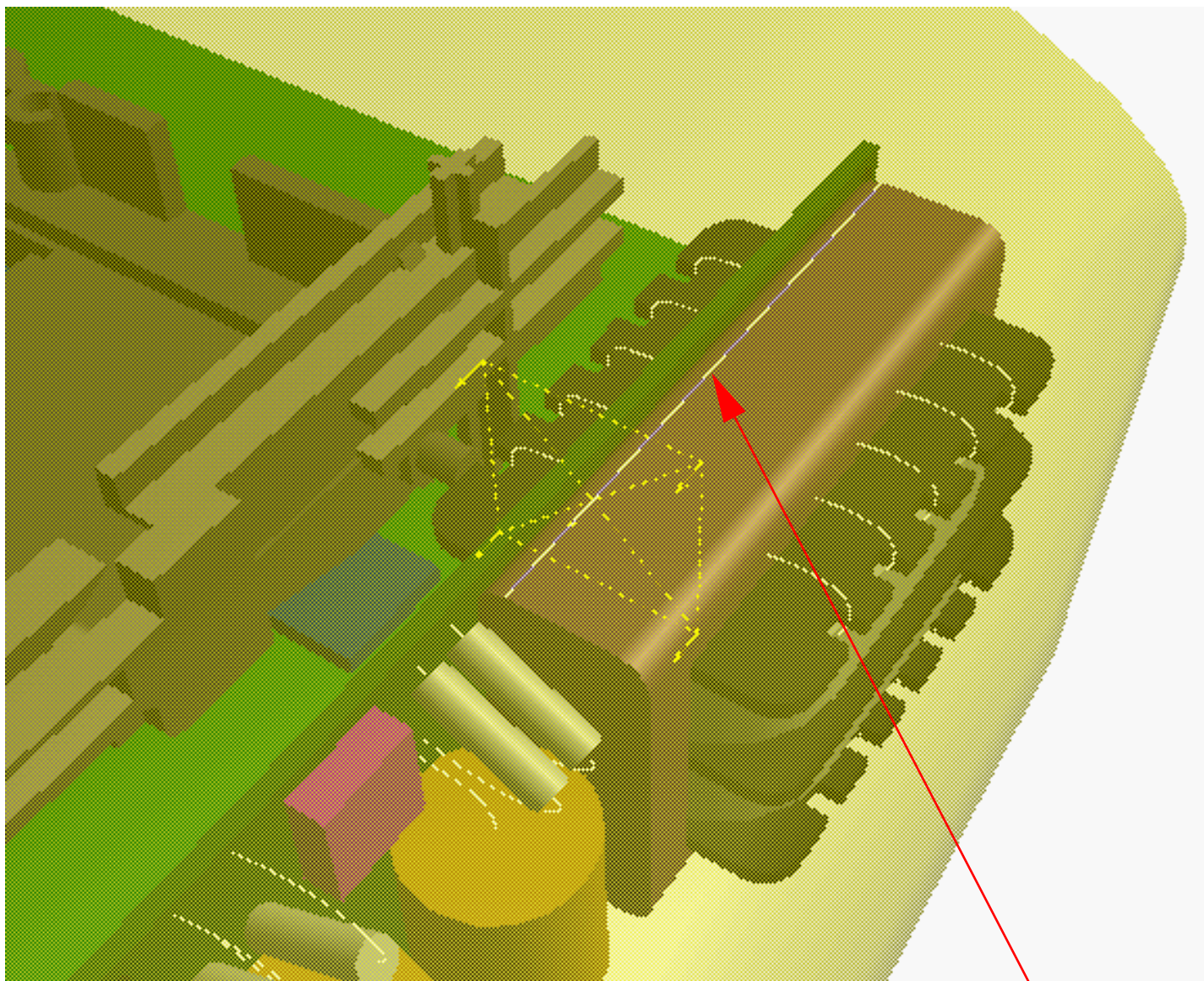
> 1. Results Selection
 pick Velocity at Nodes

> 2. Display Template
 pick Arrow

> 3. Display
 MB2

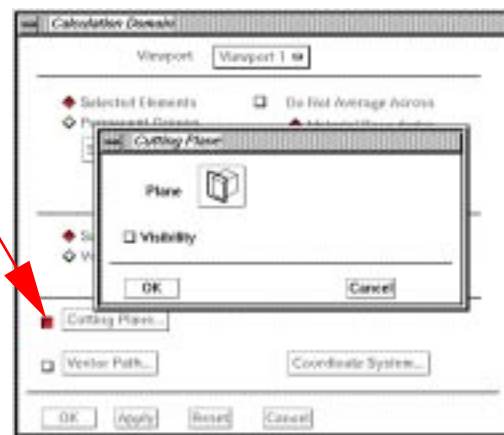
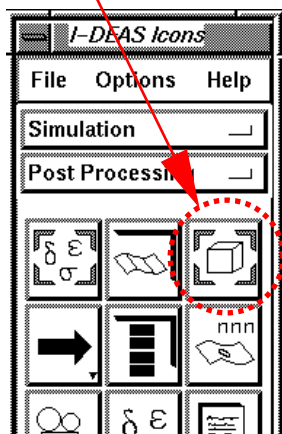


• Shade



- **Calculation Domain**

Pick cutting plane
Define the plane 'curve normal' to an edge
on the transformer.
Hit okay on the form.
Toggle on the radio button



RESULTS: 1-VELOCITY-C AT NODES

VELOCITY - MAG MIN: 3.20E-01 MAX: 2.16E+00

FRAME OF REF: PART

VELOCITY - C/AT NODE

VALUE OPTION: ACTUAL

SHELL SURFACE: TOP

2.16E+00

1.98E+00

1.79E+00

1.61E+00

1.42E+00

1.24E+00

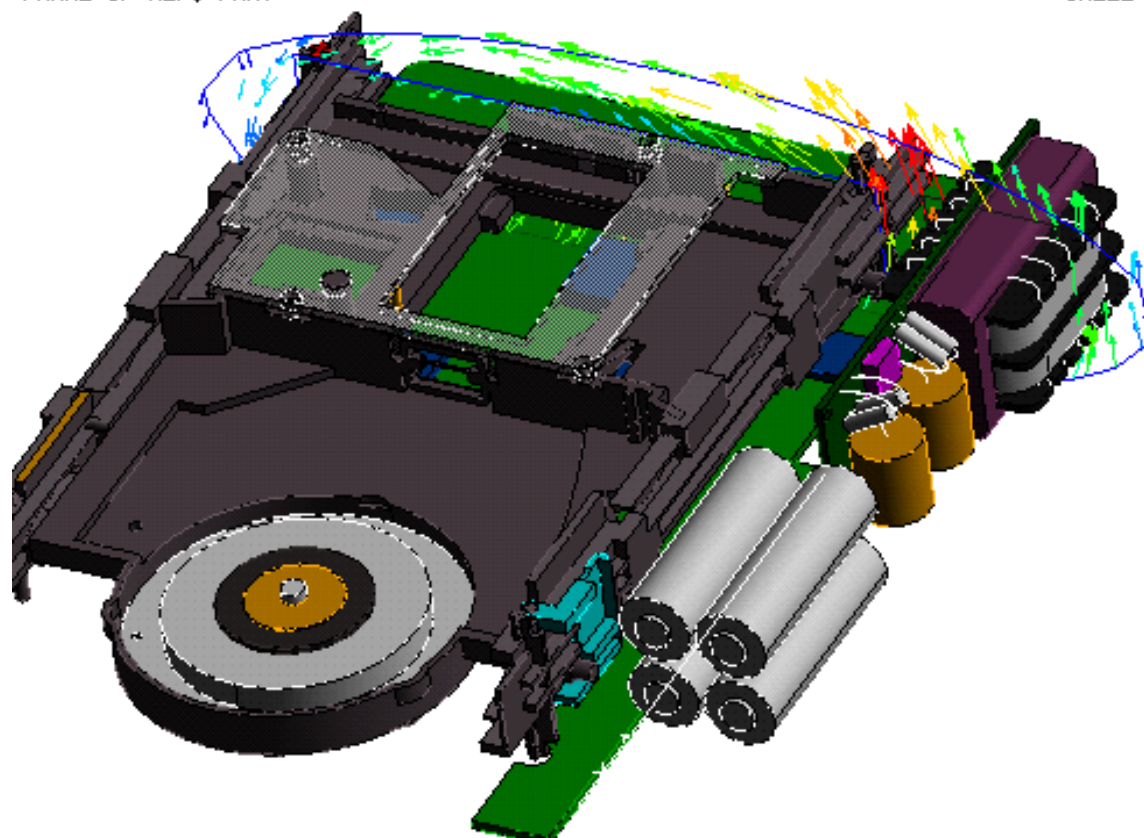
1.06E+00

8.72E-01

6.88E-01

5.04E-01

3.20E-01



- *Line display*

- *Parts*



Turn part visibility off

- *Display*

MB2



- *'er of'*

turn erase off

- *Shade*

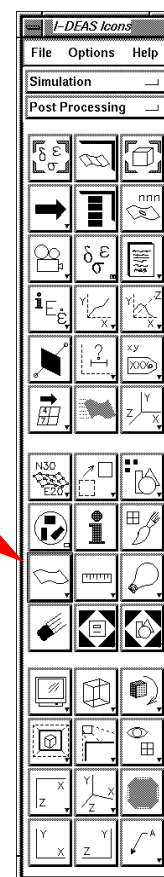
tweak screen slightly with F1 dynamic view key and slight mouse movement

- *'er on'*

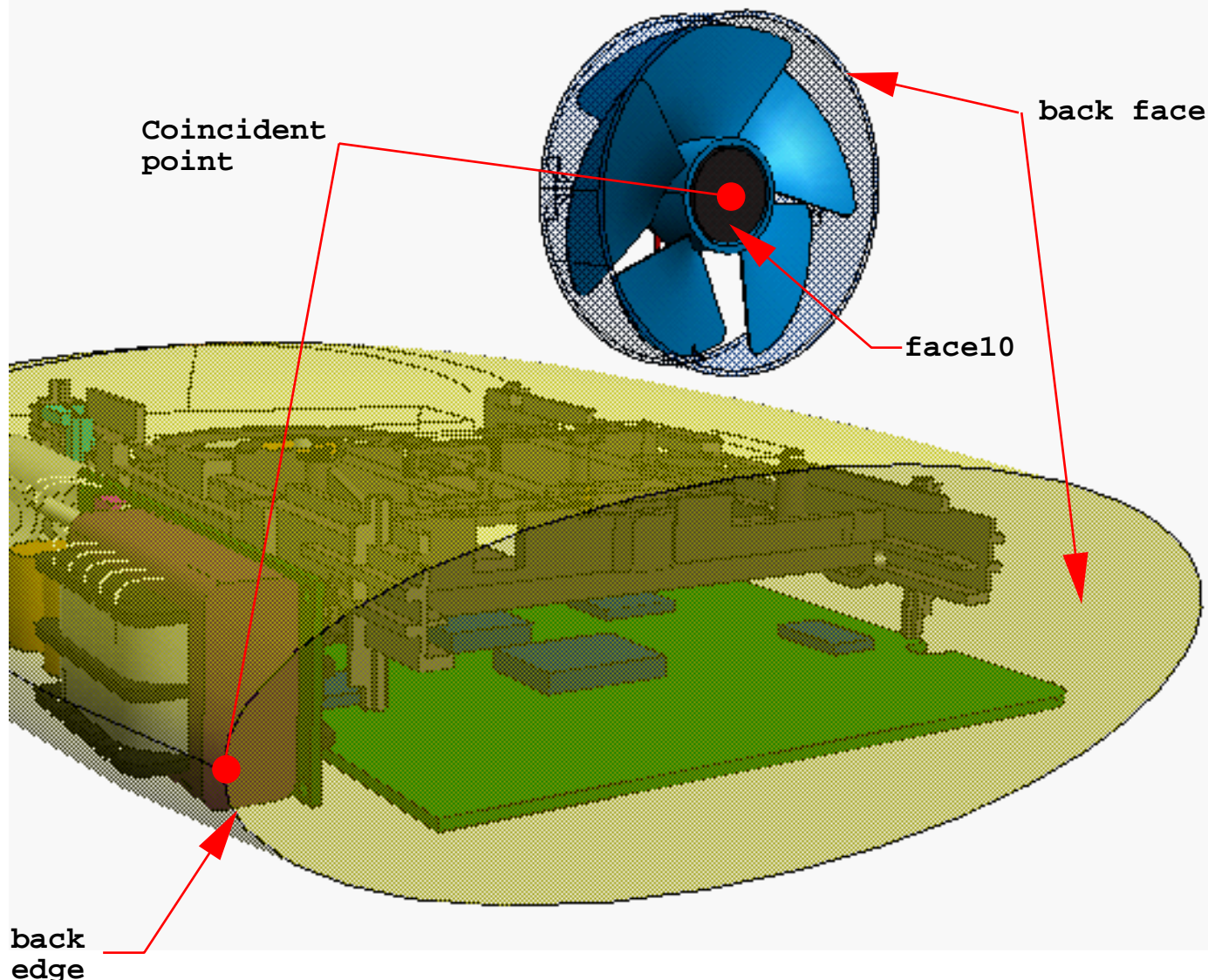
turn erase back on

- *Front View*

Discss recirculation pattern



Off Camera



- **Perspective View**

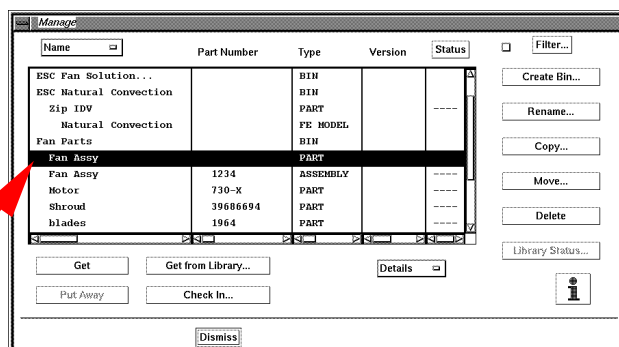
- **Parts**



Turn part visibility on

- **Manage Bins**

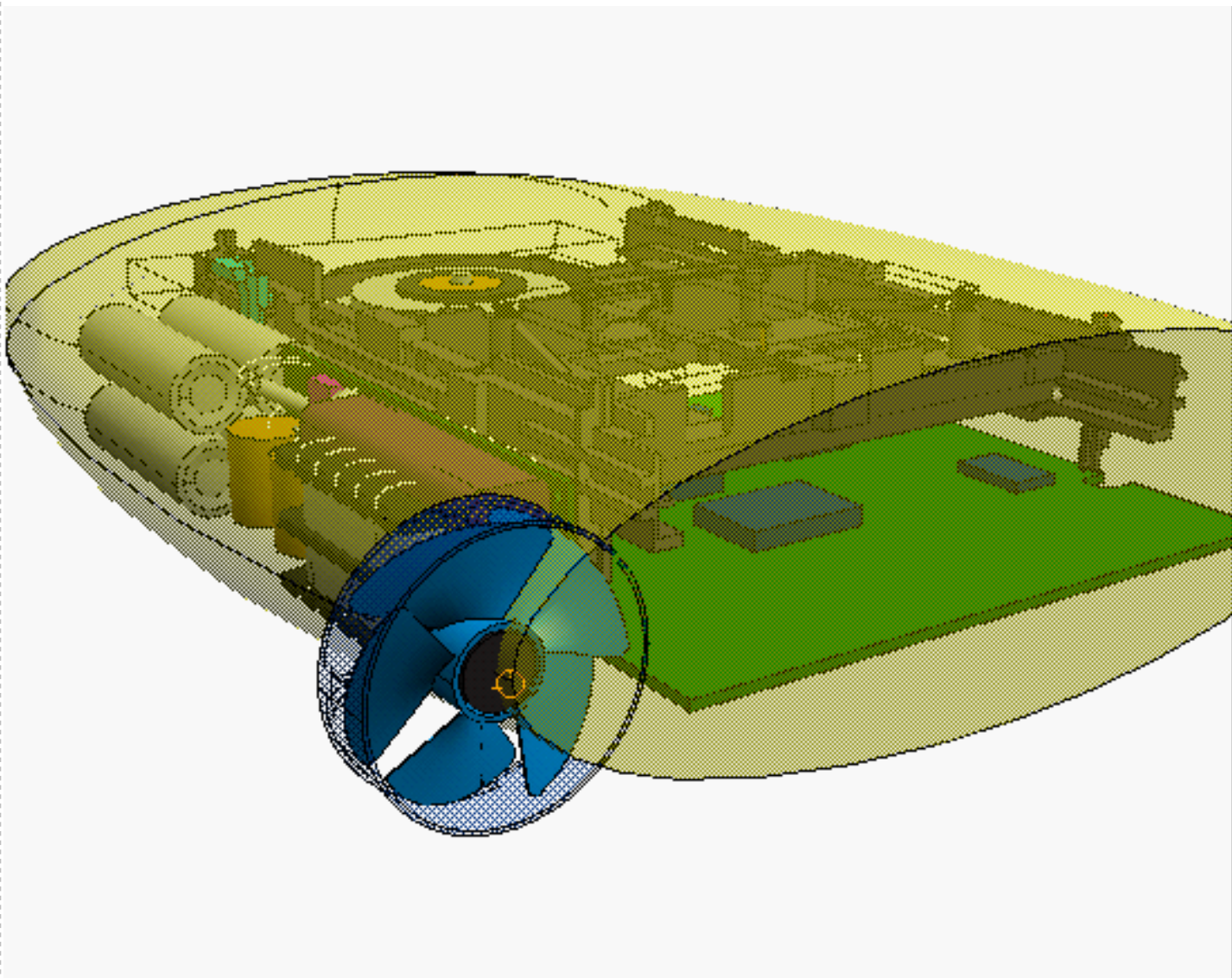
Get 'Fan Assy' part



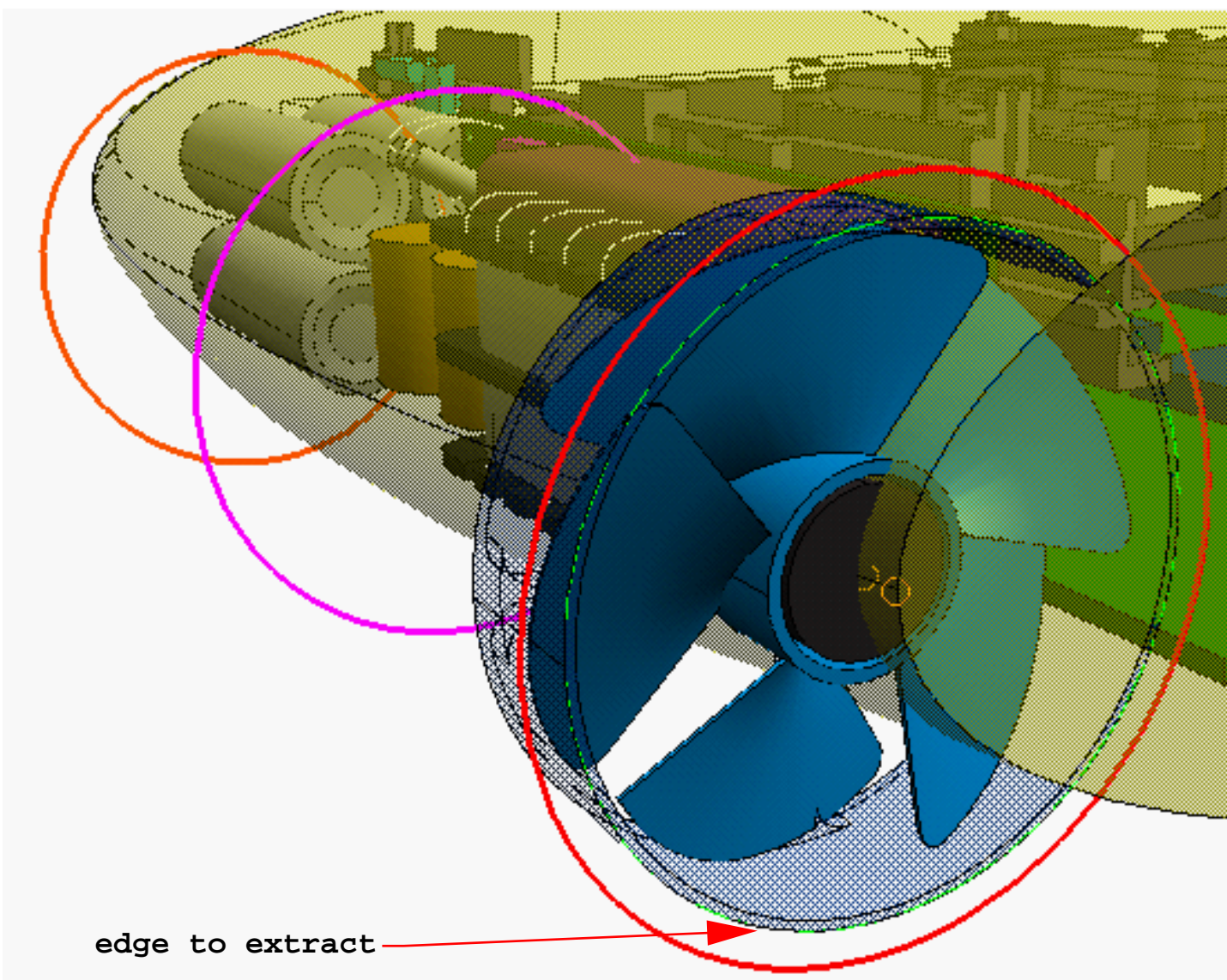
- **Post Processing...Master Modeler**

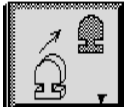
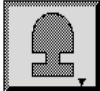
- **Align**

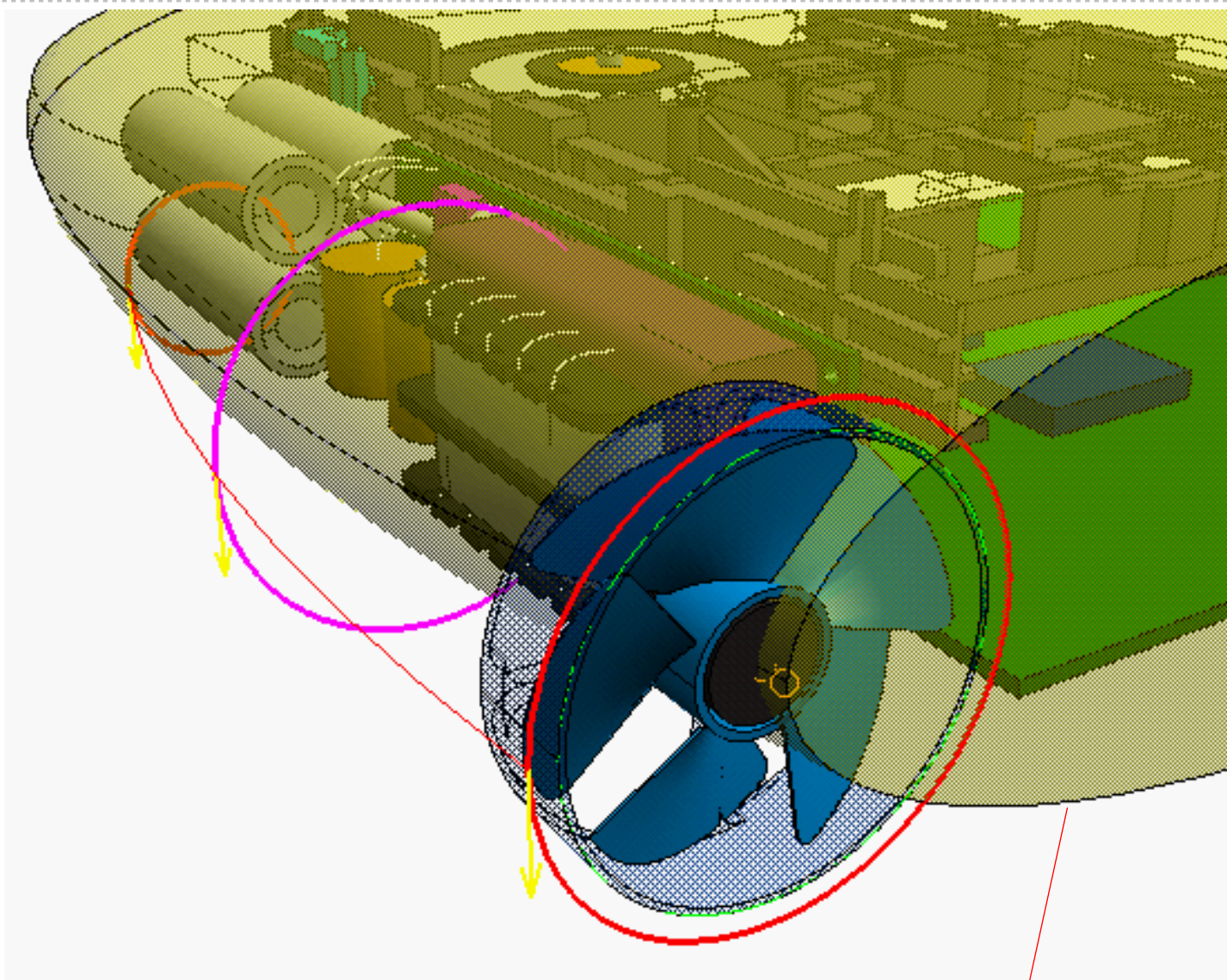
Align back face of fan to back face of Zip IDV
 Surface Operations, flip
 Coincident Points, MB3, 'on surface', pick face 10 from
 fan, MB3, Key-in, MB2, MB3
 'on curve', pick back edge of Zip IDV
 Key-in 0
 Done



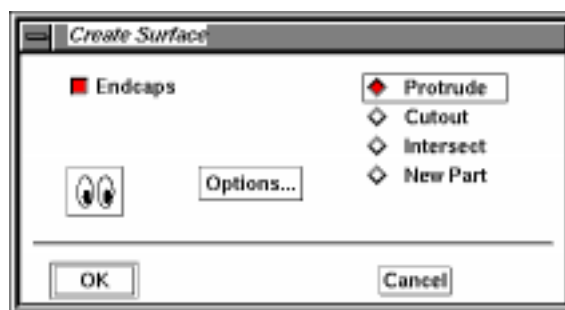
Off Camera

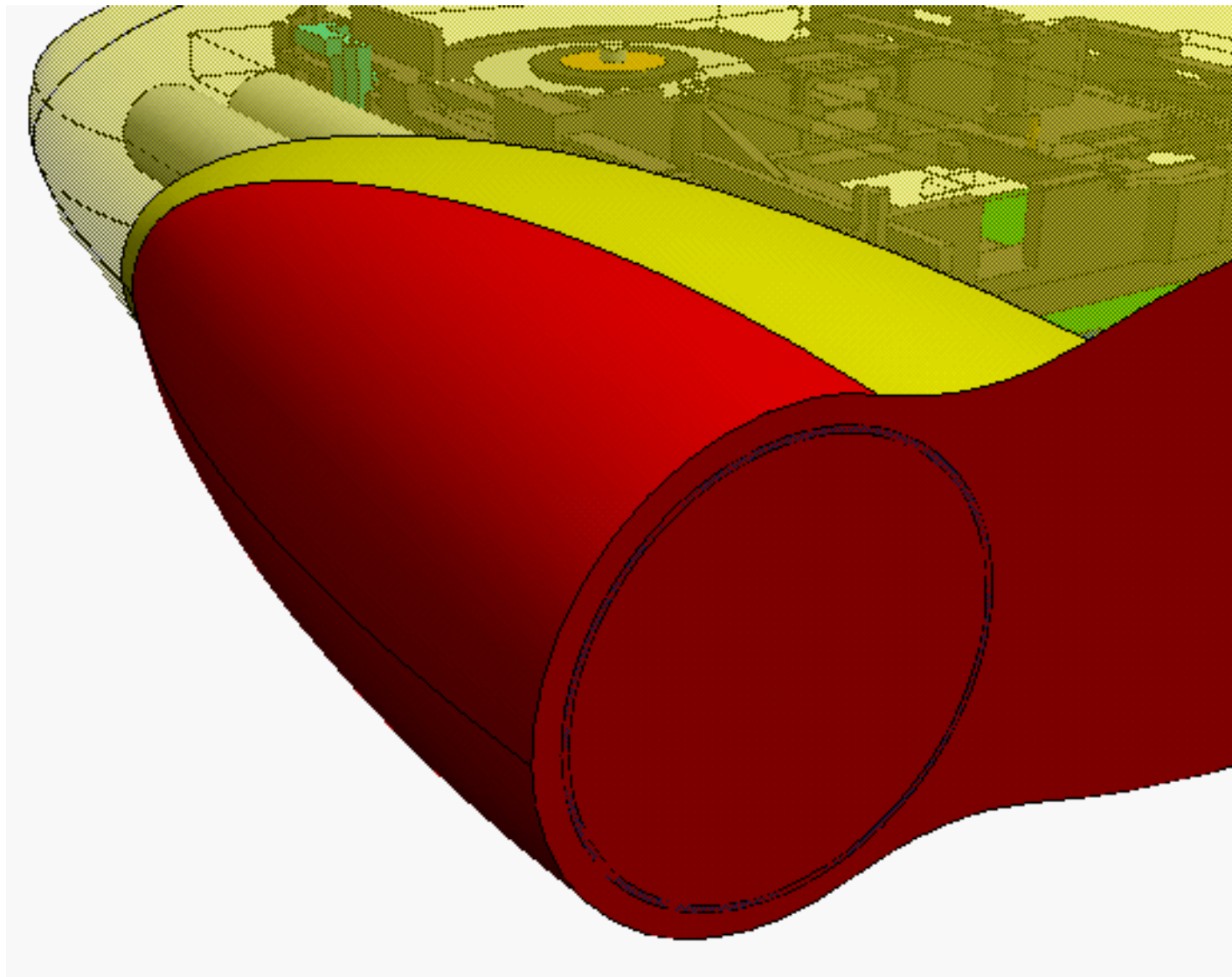


- **Extract**
Extract outside edge of fan shroud 
- **Offset**
Turn associativity off
Offset extracted curve 2mm
- **Delete**
MB2, The still selected extracted curve is deleted
- **Build Section**
Build section on offset curve 
- **Move**
use 'et' pick the section, MB2, copy on, 0 0 50 2, MB2



- **Drag**
use 'ed' and drag the front section inside the Zip IDV
- **Loft**
pick the 3 sections
verify consistent direction
protrude, pick back edge of Zip IDV





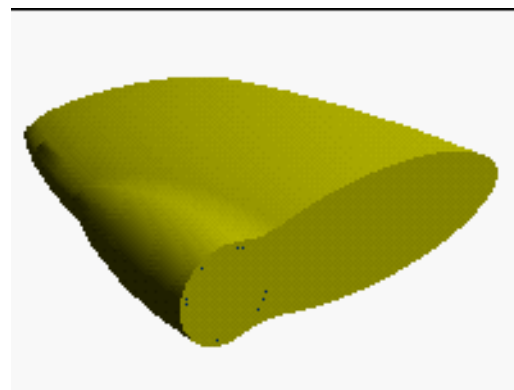
- **Fillet**

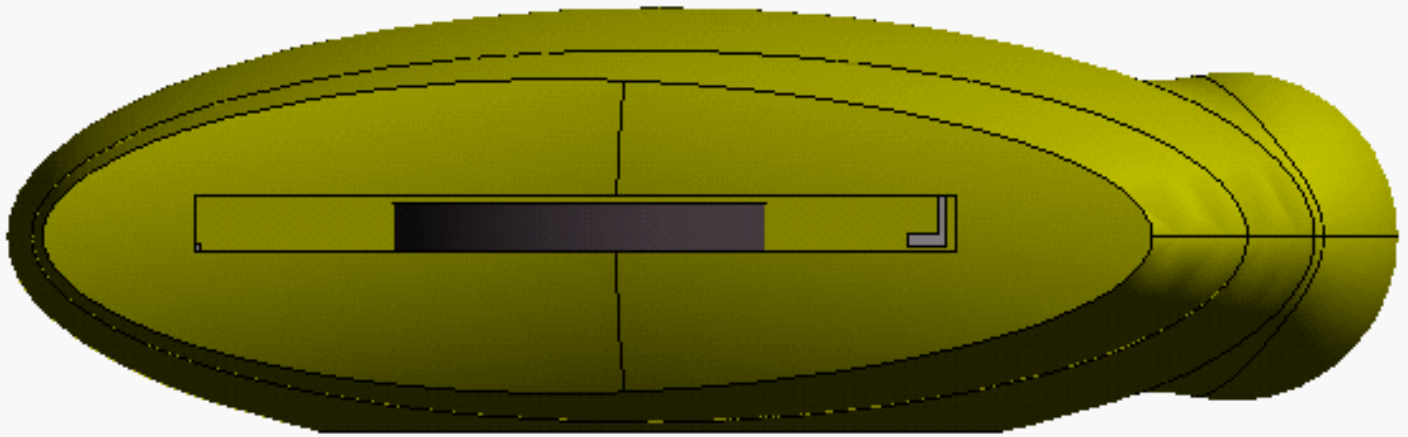


put 30mm fillet on the loft-loft intersection

- **Appearance**

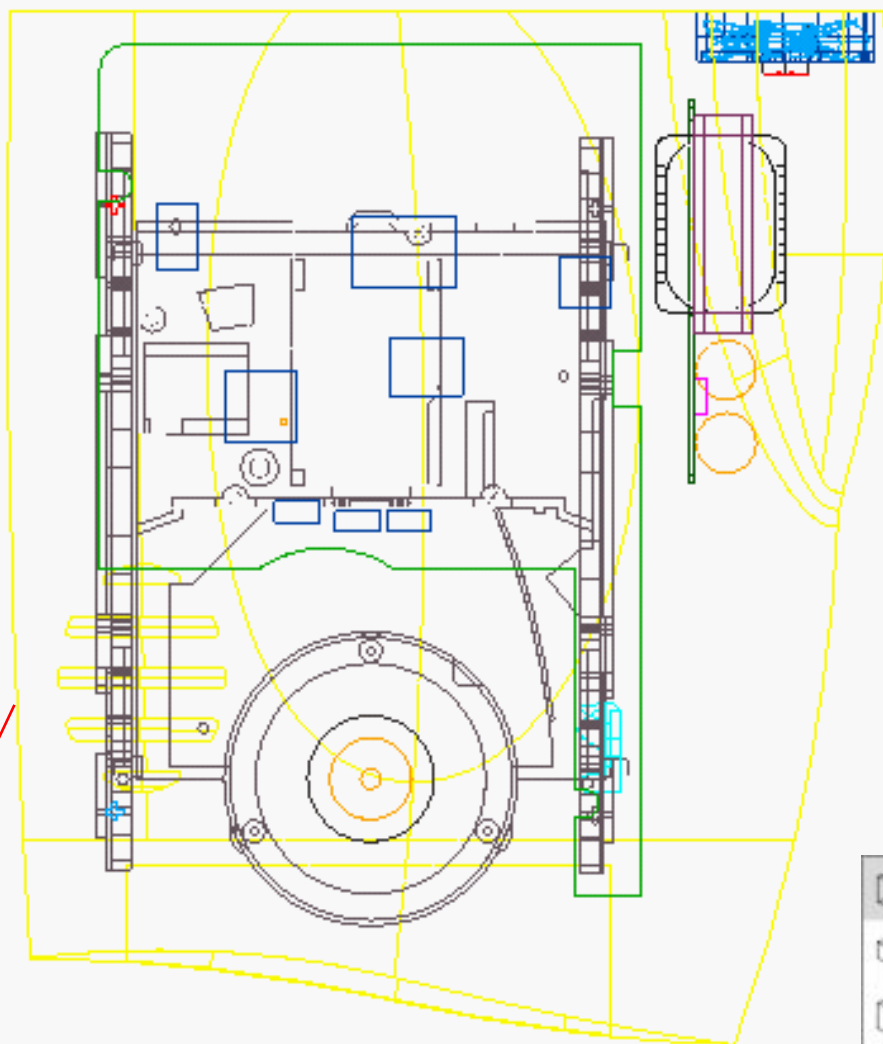
preselect part, use 'ccc' to reset color to yellow
preselect part, use 'opp' to make opaque





- *Front view*
- *Autoscale*
- *Plane Cut,*
pick the part, MB3, Axis Plane, ZX, -5, keep positive

Pick loft surface here

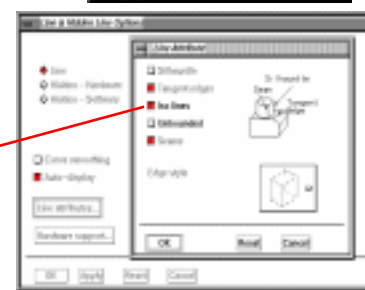
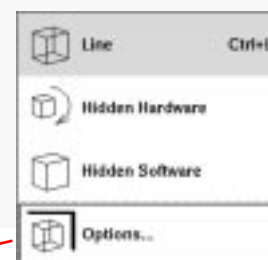


- **Top view**

- **Autoscale**

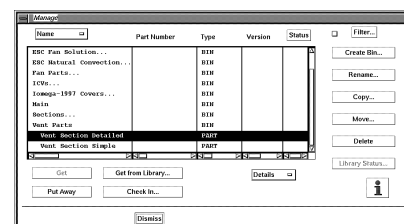
- **Line Options**

Line attributes, turn on iso lines
OK, OK



- **Manage Bins**

Get 'Vent Section Detailed' from 'Vent Parts' Bin



- **Extrude**

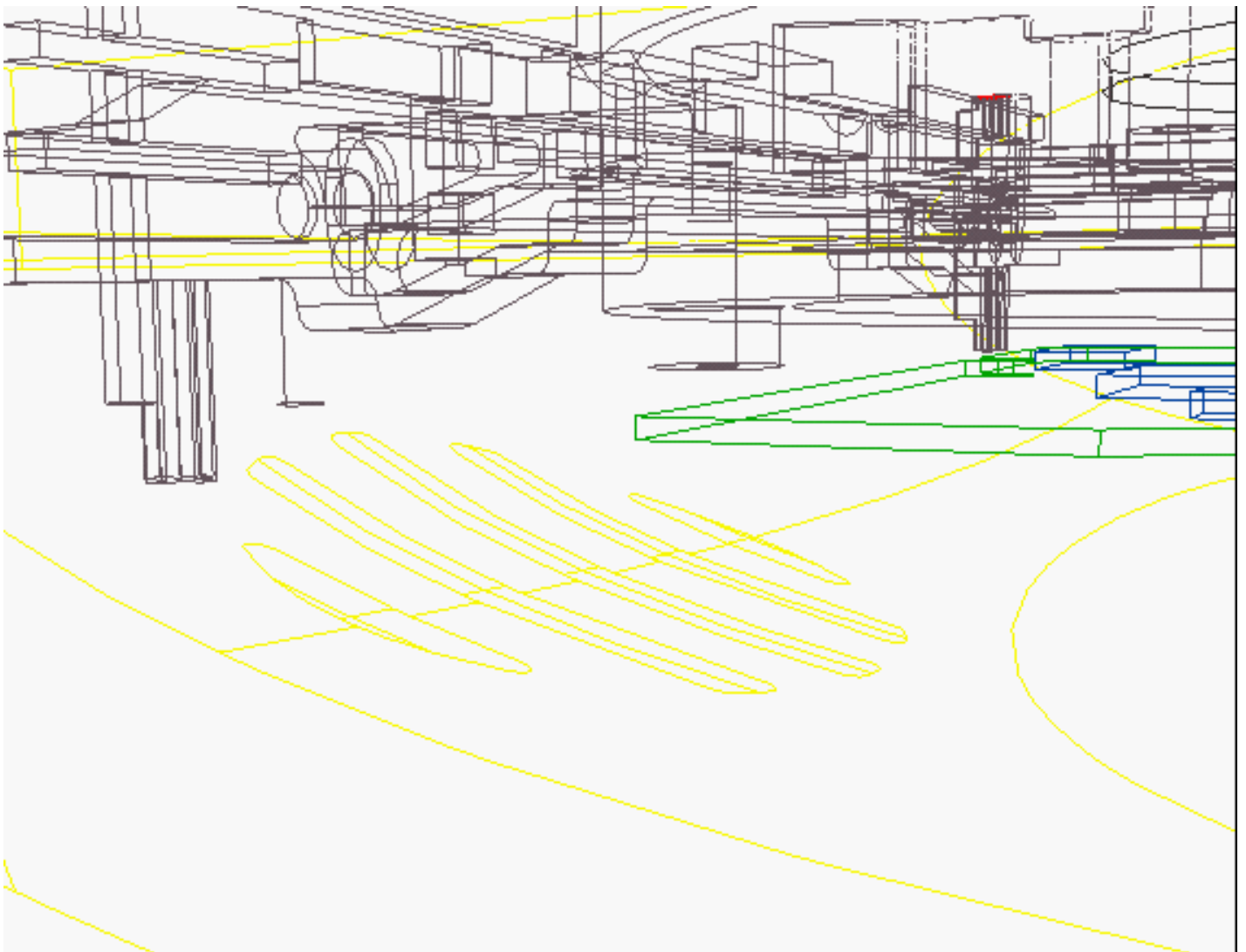
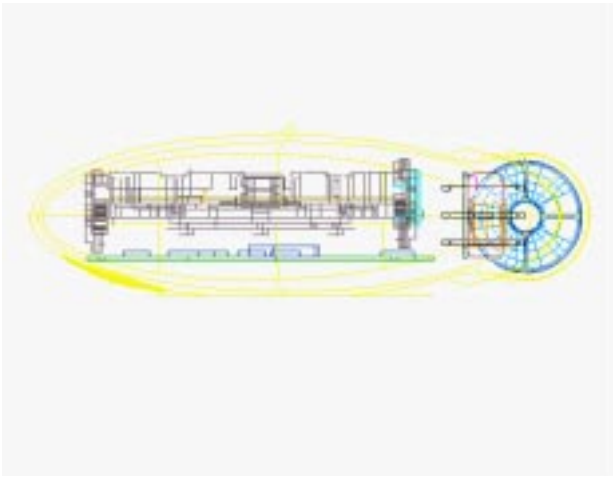
MB3, split surface

Pick vent section, MB2

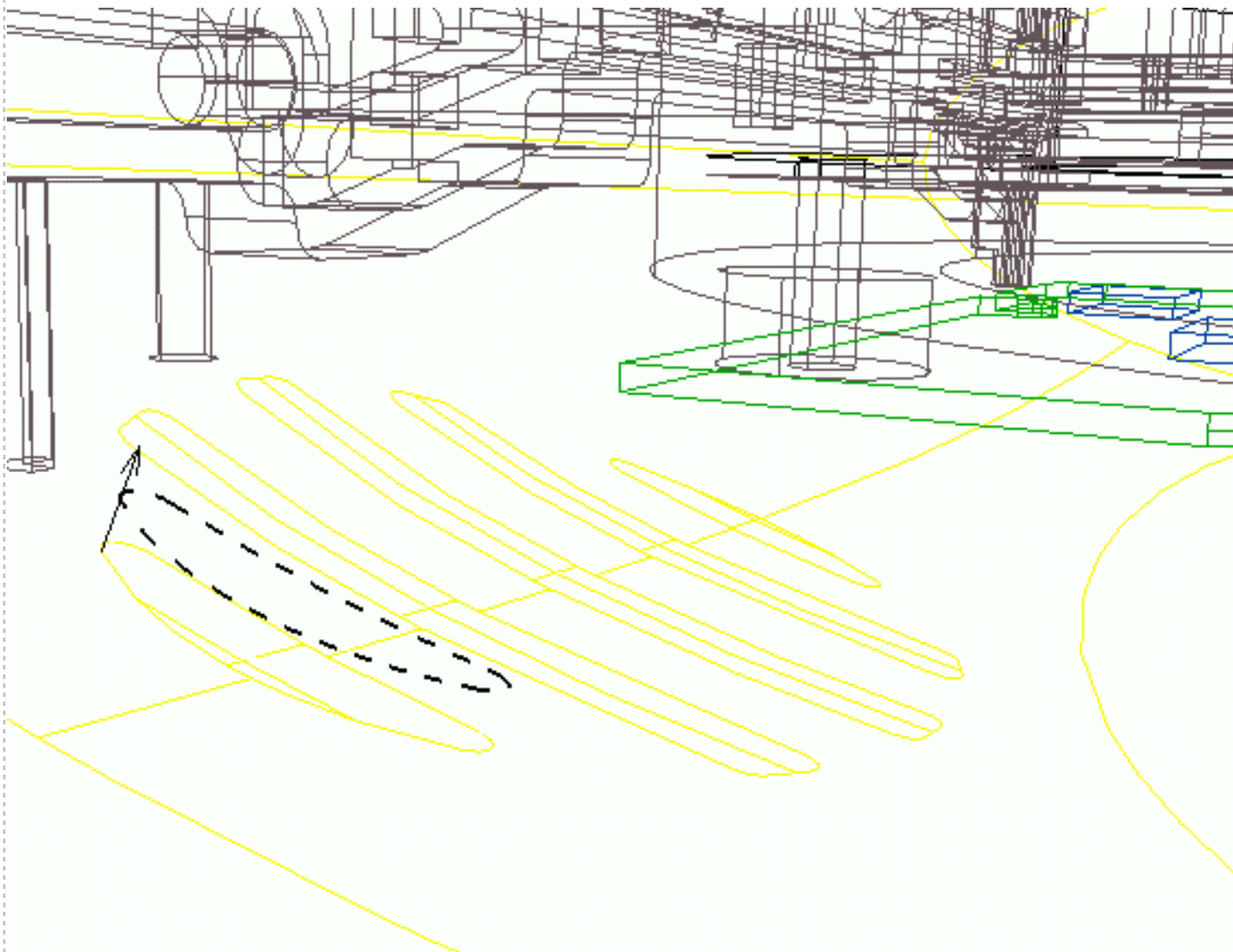
Depth=25, flip direction, okay

Pick the Zip IDV as the part to be split

Pick the loft surface as the participating surface



- **Front View**
- **Perspective View**
Use dynamic viewing keys F2 & F3 to get view shown



- **Offset Surfaces**

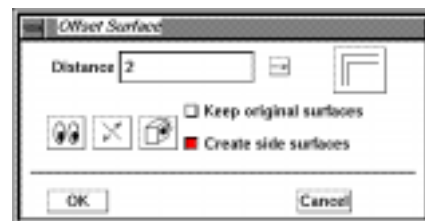


Pick the 5 vent surfaces

Offset 2mm

Turn off 'Keep original surfaces'

Turn on 'Create side surfaces'



- **Autoscale**

- **Shade**

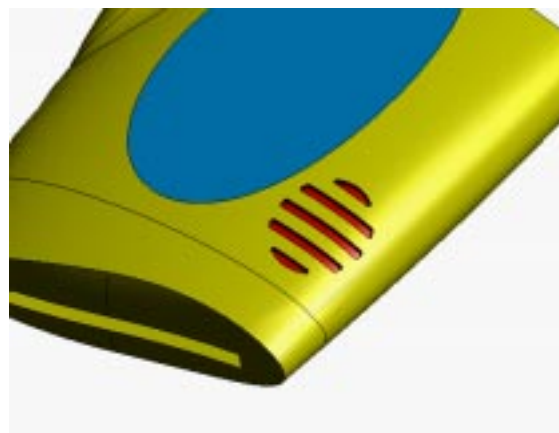
Show lifted vent surfaces

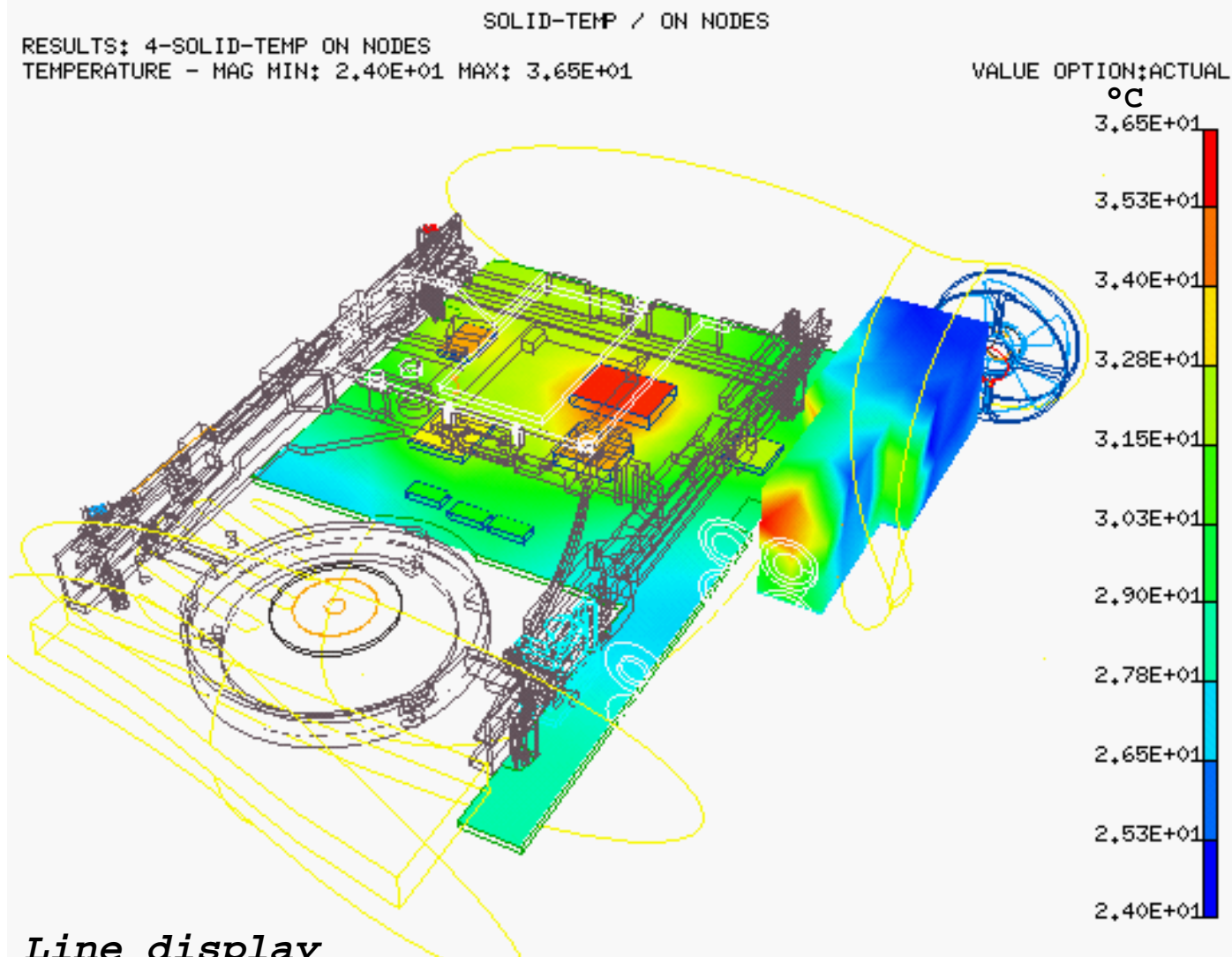
- **Perspective view**

- **Autoscale**



- **Check-in, keep for modify**





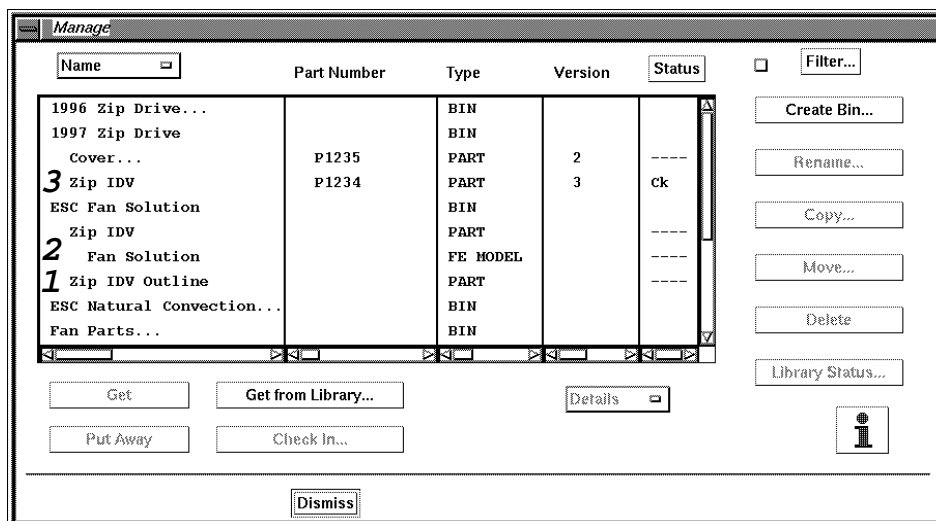
- **Line display**

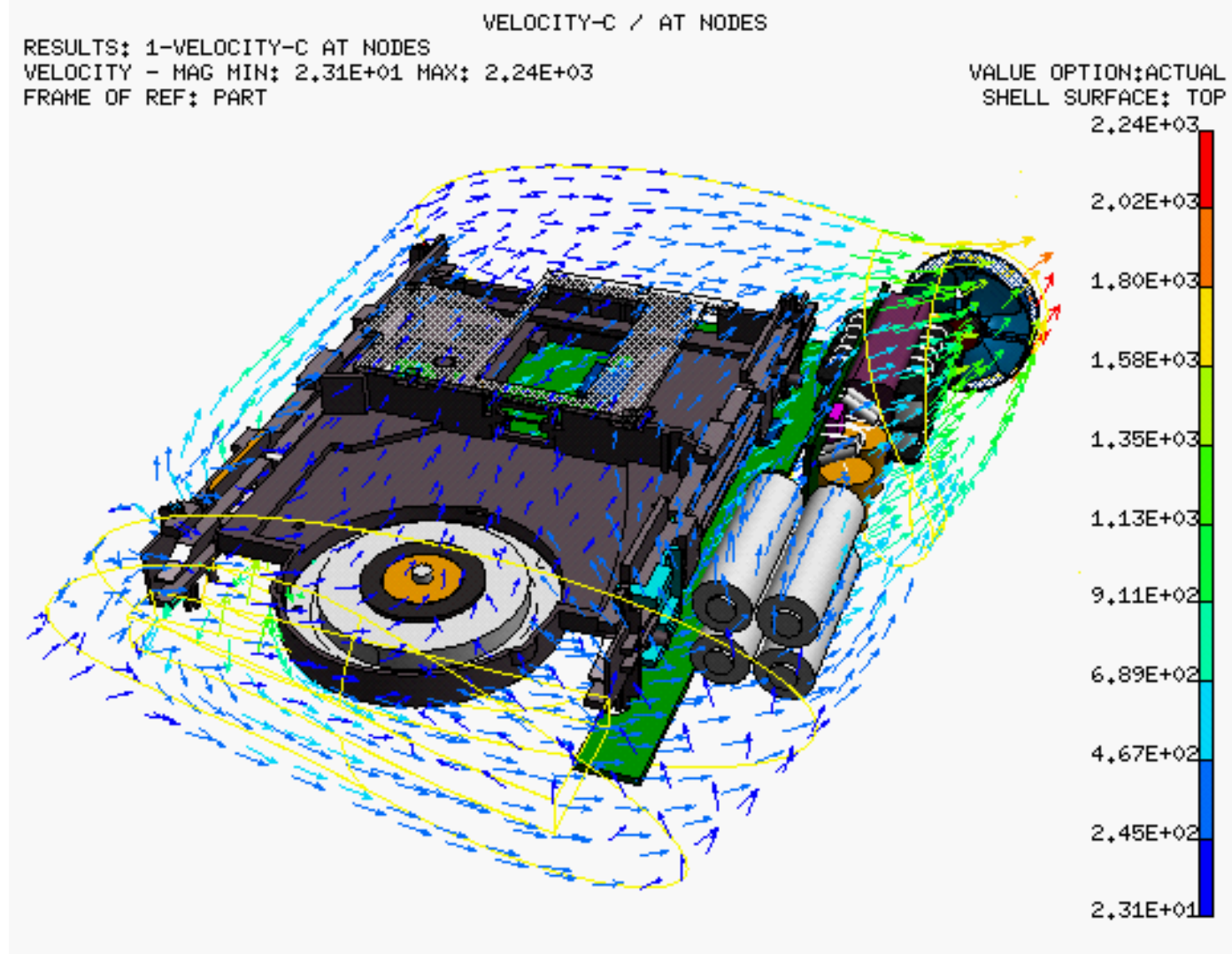
- **Manage Bins**

1. Get the 'Zip IDV Outline' ('ESC Fan Solution' bin)
2. Get the 'Fan Solution' FE model ('ESC Fan Solution' bin)
3. Put away 'Zip IDV' part ('1997 Zip Drive' bin)

Dismiss

- **'Temps'**

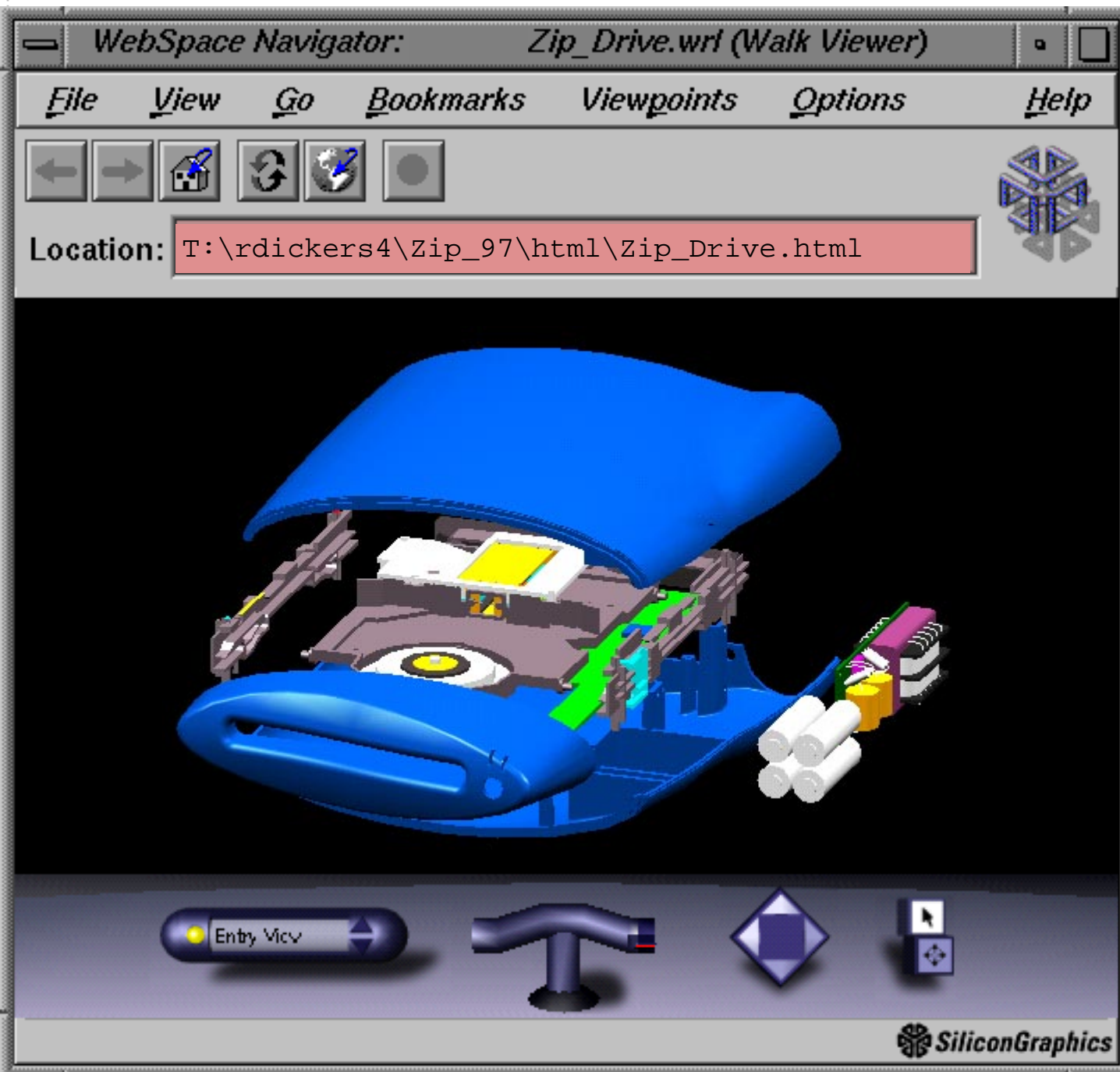




- 'Flow'
- er of
- Shade
- er on
- Tweak

screen with F1 & slight mouse movement

OPTIONAL

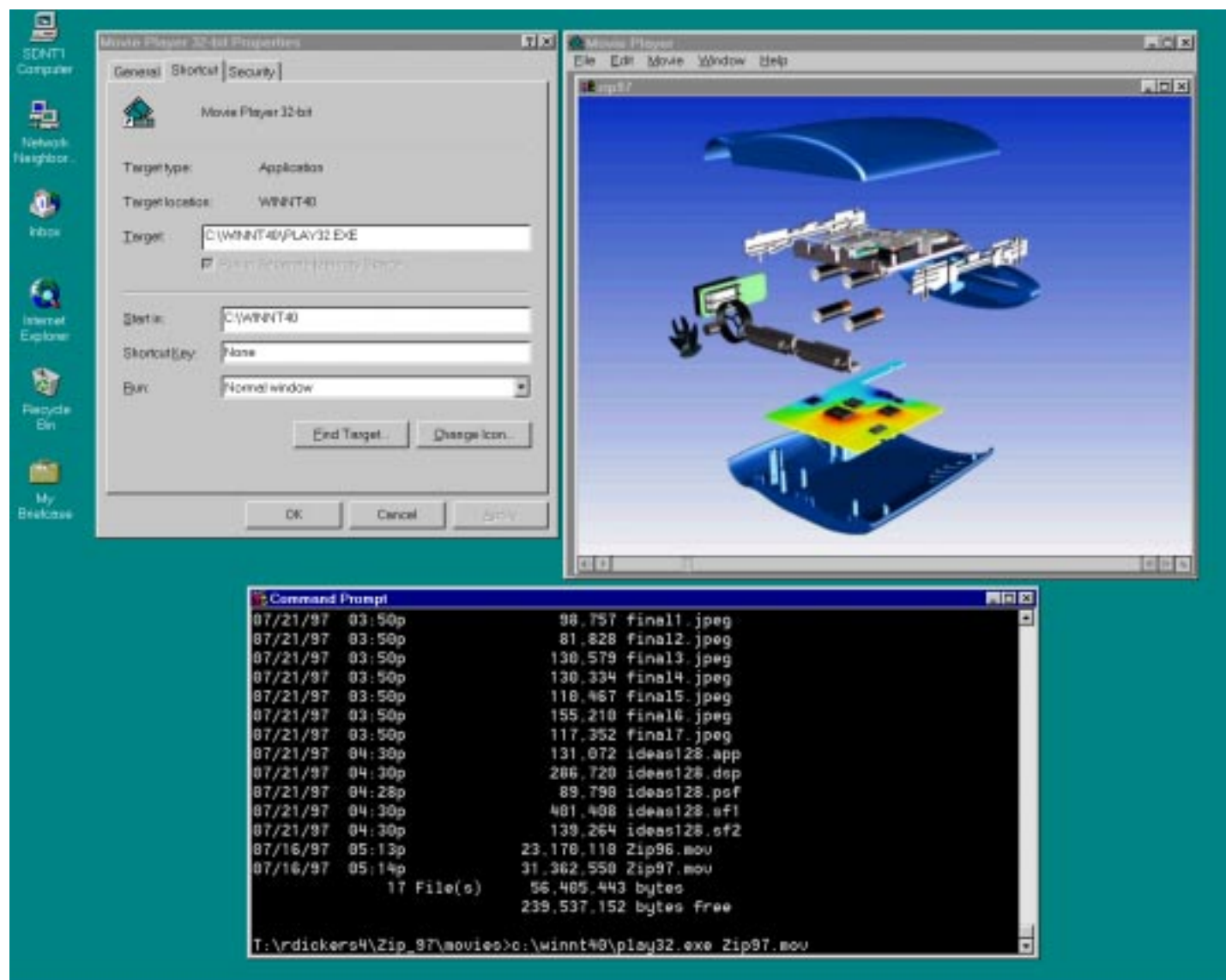


```
MS Command Prompt

Directory of T:\rdickers4\Zip_97_1head\html

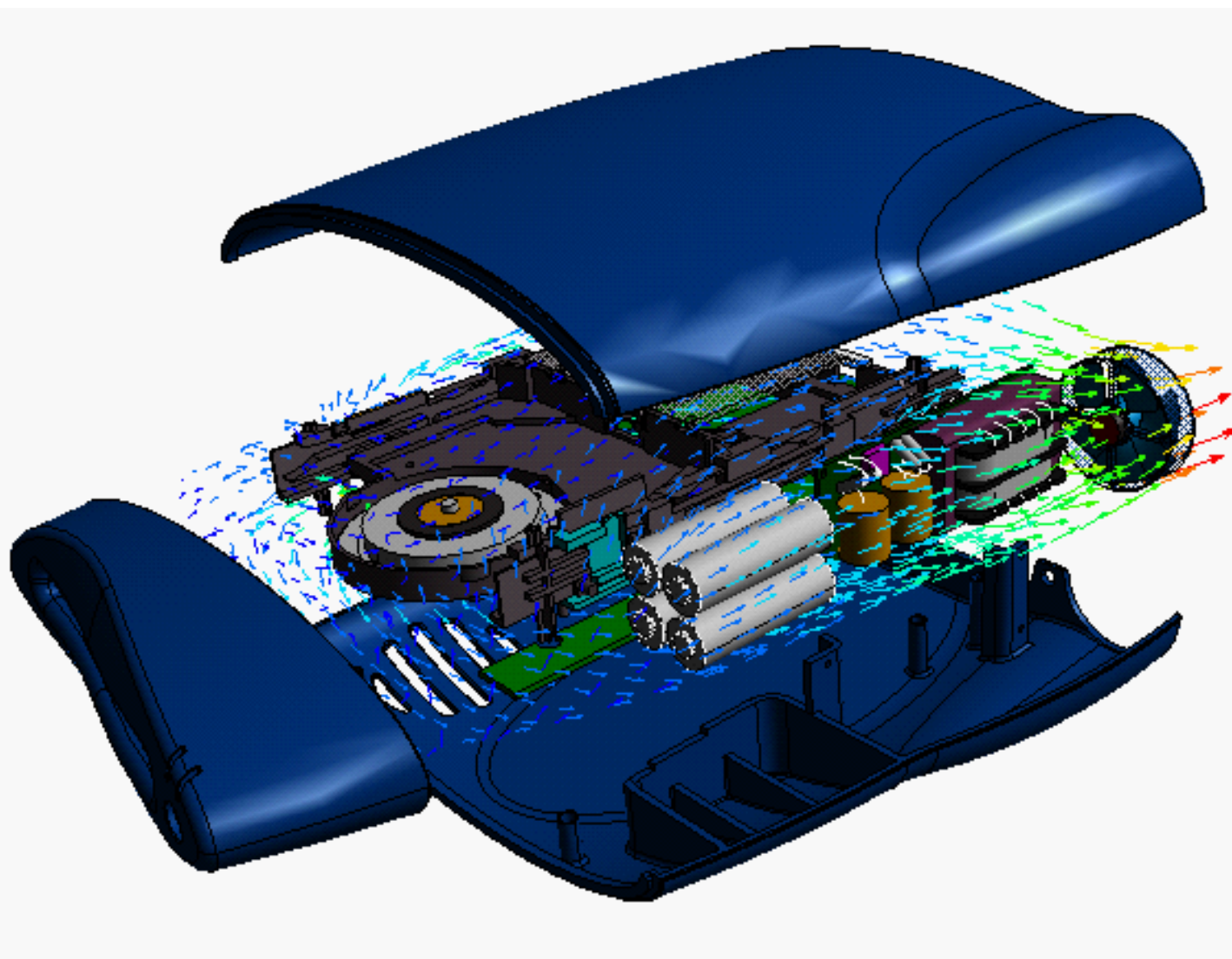
07/22/97  03:46p      <DIR>      .
07/22/97  03:46p      <DIR>      ..
07/16/97  11:20a                302 Zip_Drive.html
07/16/97  11:20a           820,727 Zip_Drive.wrl
07/16/97  11:20a           5,327 Zip_Drive_data.html
          5 File(s)          826,356 bytes
                          158,686,208 bytes free

T:\rdickers4\Zip_97_1head\html>netscape Zip_Drive.html
```



Have this pre-set in a Command Prompt window...

>Play the Zip_97.mov QuickTime movie with the QuickTime movieplayer (... \Zip_97\util\Quicktime\) or <http://quicktime.apple.com/sw/qtwin32.html>)



OPTIONAL: Do this for a quick wrap-up, have this done before the presentation starts.

In a Command Prompt window

- set DISPLAY=hostname:0 (put your hostname in)
- Put the 'ImageMagick' directory in your path

```
PATH= (existing path);C: ... \Zip_97\util\ImageMagick
```

```
cd ... \Zip_97\movies
```

```
>display -geometry 1069x828+0+0 final1.jpeg
```

Use MB3 to open remaining 6 pictures