

Example of PhD Thesis with RoboticsLaTeX template



**Università
di Genova**

Simone Lombardi

DIBRIS - Department of Computer Science,
Bioengineering, Robotics and System Engineering

University of Genova

Supervisors:

Prof. Giorgio Cannata
PhD. Francesco Grella
PhD. Francesco Giovinazzo

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Declaration of Originality

I, Simone Lombardi, hereby declare that this thesis is my own work and all sources of information and ideas have been acknowledged appropriately. This work has not been submitted for any other degree or academic qualification. I understand that any act of plagiarism, reproduction, or use of the whole or any part of this thesis without proper acknowledgement may result in severe academic penalties.

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On a personal note, I want to thanks all my colleagues of the Robotics Engineering course. The friendship I found are extremely meaningful to shape me in the person I am today. Last but not least, in the slightest I want to tell my family and friends that their unwavering support and belief in me did not go unnoticed, I would not be here today if it wasn't for them.

This is a short, optional, dedication. To all the Master and
PhD students of Robotics Engineering at the University of
Genova.

Abstract

Since the 1960s, the use of robotic systems in industrial applications has continuously increased. However, even with this incredible force driving innovation, some tasks have proven to be too complex or not cost-effective to be performed by a robot. With the advent of Industry 4.0, the proposed solution to these problems was **Human-Robot Collaboration** — building work-cells capable of integrating a human agent performing a set of tasks that can be coordinated with a robotic agent to achieve a common objective. This approach opened up a completely new set of challenges, the first of which are safety and perception. The robotic agent needs a way to perceive the human in the workcell and must be able to react to unpredictable movements to avoid collisions. During my thesis, I worked within the **SESTOSENSO project**, specifically in Use Case 1. Their robotic system, composed of two 6-DoF industrial articulated robots mounted in series, is equipped with a set of proximity and tactile sensors. My work focused on creating a unified architecture for the two robots, exploring the capabilities of a 12-DoF robot, and proposing possible directions to improve the system's functionalities. Moreover, this work also aimed to identify potential problems and weaknesses. I achieved these objectives through a series of simulated experiments, using a task-priority approach for system control, as I was interested in exploiting the high redundancy of the robot to perform multiple tasks simultaneously. I then analyzed the result to evaluate the effect of each task on the behavior of the robot.

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Chapter 1

Introduction

Robotic systems from their first introduction in the manufacturing field were relegated to work separated from the human workers. This was because the main use for robots was to perform, highly repetitive tasks, very fast or to work in dangerous environment. This removed the need to have interaction between human and robots. With the advent of industry "3.0" and "4.0" the focus shifted from that to have the robots collaborate with humans to increase efficiency, and to remove some burden from the human worker, especially for physically demanding tasks.

The concept of Human Robot Interaction (HRI) appears in the literature and can be divided in two broad categories, each with their respective challenges.

- **Physical Interaction:** interaction that require or could have some form of contacts with the robotic system.
- **Social Interaction:** interaction that aims to exchange information, or perform conversation of some kind.

In the context of this thesis, and more broadly in industrial applications, the focus is primarily on physical interaction. Collaborative robots operating alongside human workers must function in dynamic environments, where the human agent does not follow predefined trajectories.

As described in [Weidemann et al. \(2023\)](#), the **SestoSenso Project** proposes a framework for Human-Robot Collaboration in which controlled physical contact is not only possible but expected. Within this framework, the robot and the human operator jointly manipulate or work on the same object, requiring the robotic system to adapt continuously to

1.1 Research problem and objective

the human's actions. To support this type of collaboration, the robotic platform in the **SestoSenso Project** is equipped with proximity sensors that allow it to perceive changes in its surroundings and react autonomously and in real time. In addition, several robot links are covered with a sensorized tactile skin, enabling the system to detect and interpret physical contact with the environment or with the human collaborator. A key strength and novelty of the SestoSenso robotic setup lies in its multi-stage structure. The complete system features 12 degrees of freedom, created by combining two manipulators: a high-payload industrial arm from KUKA as the first stage, and a lightweight, highly compliant arm from Universal Robots as the second stage. This configuration allows the robot to leverage the strengths of both manipulators—power and precision from the KUKA arm, and flexibility and safety from the UR arm—making it well suited for collaborative tasks.

1.1 Research problem and objective

Since during the **SestoSenso Project** the two robots were controlled separately, in this work, I developed a unified control architecture with the aim to test the capabilities of the complete system in a series of experiments. Specifically with *reaching* and *obstacle avoidance* tasks. All the activities were carried out at MACLAB, the Mechatronics and Automatic Control Laboratory at Università degli Studi di Genova.

1.2 Thesis structure

After the brief introduction in 1 of the objective of this thesis, in 2 I will provide a literature review. 3 is the general description of the control architecture with a focus on the software implementation. In 4 instead the focus will be on the algorithms and methods I used in the architecture. Lastly 5 will be the presentation of the conducted experiments and the conclusion in 6.

Chapter 2

State of the art

In this chapter I will explore the literature present on the topic of: *Obstacle avoidance* since is one of the focus of my thesis, and a key aspect of Human-Robot interaction. And also on the topic of *High redundancy robot*, I want to find if someone else has done something with a structure similar to the one of the one of the **SestoSenso project**.

2.1 Obstacle Avoidance

Obstacle avoidance is one of the most impact full challenges to overcome when it comes to *Human-Robot interaction*. It requires the robot to perceive the environment in some way, and use the information to modify its behavior to accomplish a goal.

There are two main field of *obstacle avoidance* that we can recognize that are based on the type of robots we are dealing with:

- obstacle avoidance for mobile robots.
- obstacle avoidance for robotic manipulator.

I explored some of the methods used for the second case, since the first is outside the scope of this thesis.

2.1.1 Camera based methods

As reported in [Badrloo et al. \(2022\)](#), we can divide the camera based methods in two main categories:

- Monocular vision: use a single camera mounted on top of the robot.

2.2 High DoF architecture

- Stereo vision: use two synchronized cameras.

The basic approach of the *visual servoing* with monocular camera can be represented in the following scheme:

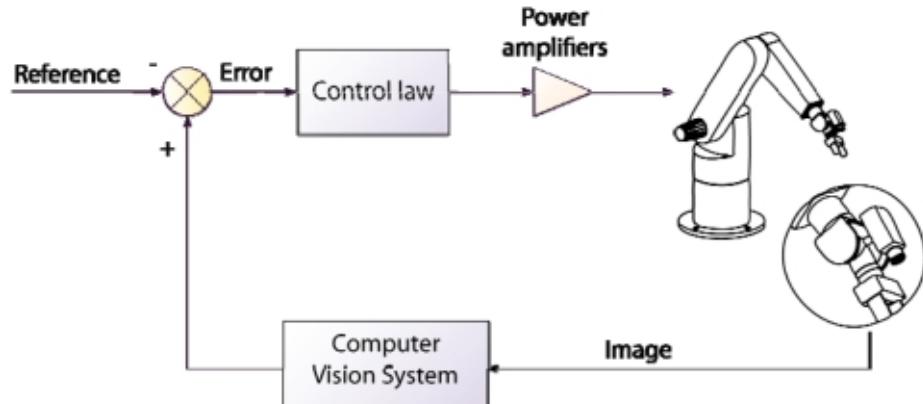


Figure 2.1: Direct visual servoing scheme

In the work of [Muslikhin et al. \(2020\)](#) we can see how a monocular system is used with a *deep Region based Convolutional Neural Network* to recognize objects in the field of view of the robot and decide if said object is a target or not. This first step is then followed by a *kNN* and the *Fuzzy interference system* to localize 2D position of the targets, the last coordinate is found by only shifting the end-effector a few millimeters towards the x-axis.

2.2 High DoF architecture

In this section I want to explore some of the relevant high-dof architecture found in the literature.

2.2.1 Dual-arm systems

In recent years there has been a trend to use these dual-arm systems for HRC(Human Robot Collaboration), but also for replacing human workers without the need to redesign the work cell.



Figure 2.2: Dual-arm industrial robot example, SDA10

As is stated in the survey of [Smith et al. \(2012\)](#) the strengths of the dual arm architecture are:

- *Similarity to operator*: useful both in the case of HRC and to substitute the human worker with minimal effort.
- *Flexibility and stiffness*: Combining the stiffness of closed chain manipulation, with the flexibility of a serial link.
- *Manipulability*: High number of DoFs allows for complex motion tasks.
- *Cognitive motivation*: The similar characteristics of the kinematic chain is believed to be helpful in HRC context.

In most cases for these architectures the *obstacle avoidance* is computed for the *navigation* if the robot has a movable base. Moreover the interaction with the environment is performed with the use of *visual servoing*, which was firstly discussed by [Hutchinson et al. \(2002\)](#), position based and *hybrid* methods, combining visual and position information.

2.2.2 Snake-like robot

A completely different class of robot is represented by the "*snake like*" robot. As shown in the work of [Hirose & Yamada \(2009\)](#) and [Crespi et al. \(2005\)](#) these types of robot are biologically inspired, and they can produce a forward motion from an undulatory one. Reproducing the

2.2 High DoF architecture



Figure 2.3: snake like robot from Crespi *et al.* (2005)

movement patterns of snakes. The potential of these robot that are currently being explored are for navigation in tight spaces, to be applied to endoscopes for examples. In addition the interest lies in the flexibility of a "snake like" body, since it could be used to move, climb and grasp if needed.

2.2.3 Planar robot

For more industrial application, I reviewed the work of Le Boudec *et al.* (2006) and Maciejewski AA (1985). These work take into consideration high-dof planar manipulator, and they also propose two approaches to do *Obstacle avoidance* with their respective architecture. In the case of Le Boudec *et al.* (2006) the paper uses the ANAT robot, presented in the figure below.

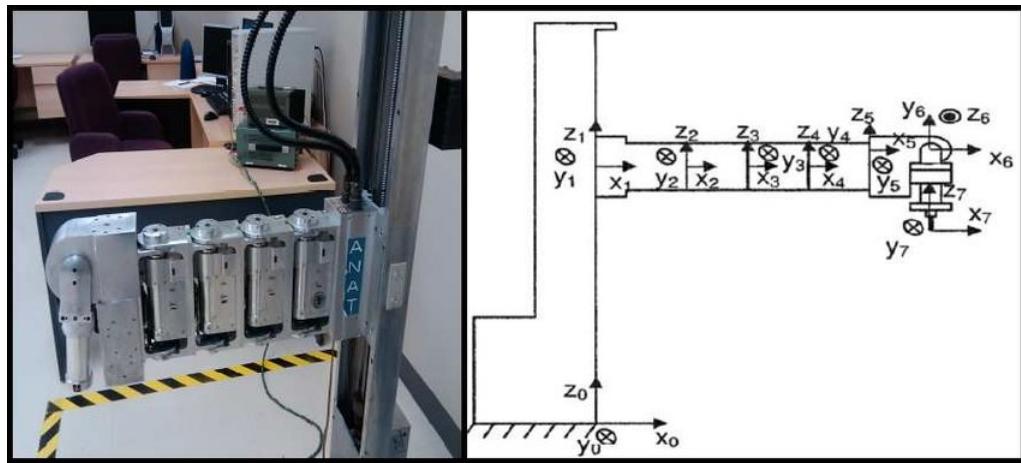


Figure 2.4: ANAT robot arm

This is a 7Dof robot, comprised of 1 *prismatic* joint to control the z cor-

2.2 High DoF architecture

dinate, followed by 3 parallel *revolute* joints and a 3 Dof *wrist*.

The proposed control algorithm is based on the work of [Zlajpah \(1997\)](#) for the computation of the generalized inverse of the jacobian matrix. In addition, the obstacles are modeled as hyper planes to reduce computational costs and the control law is applied to the joints in order. In this paper the proposed method is applied at the *Dynamic* level, the objective function for the *Obstacle avoidance* is computed as follows:

$$V_1(q) = \sum_{i=1}^m \sum_{j=2}^n \frac{\alpha_{ij}}{-(\frac{x_j - x_{ci}}{r_i + r_{si}})^2 - (\frac{y_j - y_{ci}}{r_i + r_{si}})^2 - (\frac{z_j}{h_i + h_{si}})^2 + 1} \quad (2.1)$$

where:

- m, n : respectively the number of obstacles, and the number of points placed on the robot.
- α_{ij} : weight of the constraint for joint i from obstacle j
- (x_j, y_j, z_j) : coordinates of joint j in the *base frame*
- $(x_{ci}, y_{ci}, r_i, h_i)$: coordinates of cylinder i in the *base frame*
- (r_{si}, h_{si}) : safety distances in *radius* and *height* from cylinder j

The approach generates a *repulsive force* that becomes stronger as the robot approaches an obstacle. While *potential-field techniques* are a standard choice for *dynamic obstacle-avoidance control*, I could not adopt them in this work because the robots' *dynamic controllers* were locked behind the manufacturer's proprietary software, preventing access to the required control layer.

In the work of [Maciejewski AA \(1985\)](#) instead, the proposed approach is purely *Kinematic*. Based on a purely planar robot of 5 Dofs,

Chapter 3

Architecture implementation

3.1 System Description

The robotic system I worked with was composed of two articulated industrial robot, namely a **Kuka KR150** from *Kuka* and a **UR10e** form *Universal Robot*.



Figure 3.1: photo of the real system, inside the workcell

I started the from the work done by the team at MACLAB, and since their code already included the simulation part, I opted to incorporate their work in my architecture.

3.2 JointRobotTP Class Implementation

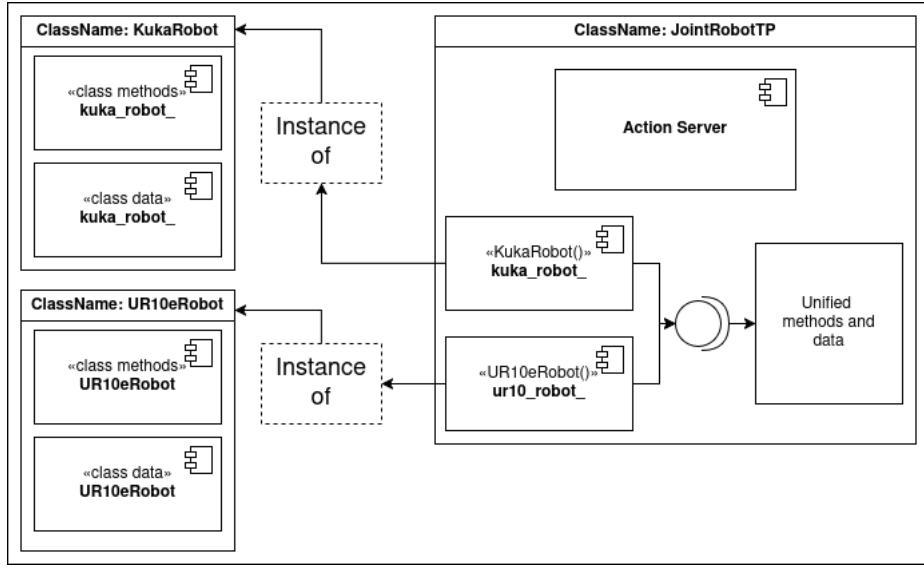


Figure 3.2: Simplified structure of the class JointRobotTP

The main objective was to use the existing classes developed for the single robots, and incorporate them in the unified architecture. The goals I wanted to pursue were the following:

1. Have an efficient way to send commands to the unified robot.
2. Use data structure that allowed me to add and remove tasks and configuration easily.
3. Keep a degree of separation between the robot representation and the control algorithm.

In the following section I will describe more in detail the structure of the *JointRobotTP* class.

3.2 JointRobotTP Class Implementation

The main part of the implementation of the class, are:

1. custom Action Server **RobotMoveTP**, implemented in the `uc1_robot_controllers_interfaces` package.
2. The two data structure used for the initial configuration reaching `initial_configurations_map_` and `TP_task_map_` to compute and store the matrix relative to each tasks.

3.2 JointRobotTP Class Implementation

3. The class used to compute each "step" of the task priority algorithm.

3.2.1 Action server

The custom message definition for the Action server I used to send goals to the robot is as follows:

```
(<pkg> : uc1_robot_controllers_interfaces)
```

```
<pkg>/MoveRobotGoal           goal
    string      init_config_name
    -----
    string      result
    -----
    float64    linvel_norm
    float64    angvel_norm
```

and the custom message defined for the action goal is:

```
<pkg>/MoveRobotPoint   translation
    float64   x
    float64   y
    float64   z
<pkg>/MoveRobotOrient  orientation
    float64   roll
    float64   pitch
    float64   yaw
```

The goal is sent from the user as a *translation* and *rotation* relative to the initial position of the end-effector(in this case I am referring to the end-effector of the *UR10e* which is the end-effector of the unified robot). The action server than uses the information from the two robots to broadcast the *Goal* with respect to the *Kuka base link*. For each *Goal* received by the robot, I can set a different *Initial configuration*. The field called *init_config_name* uses a map defined inside the class to set the robot in a specific configuration before starting the *Reaching loop*.

```
std::map<std::string, Eigen::VectorXd>  init_config_name
```

By using this data structure I can use the field of the goal message to directly select the desired initial configuration. The set of initial configuration is defined to have interesting starting position of the robot, to analyze different behavior of the robot in the experiment part.

3.2 JointRobotTP Class Implementation

3.2.1.1 Action Server process flow

Here is a flow chart to better explain the functionalities of the action server implemented in the *JointRobotTP* class:

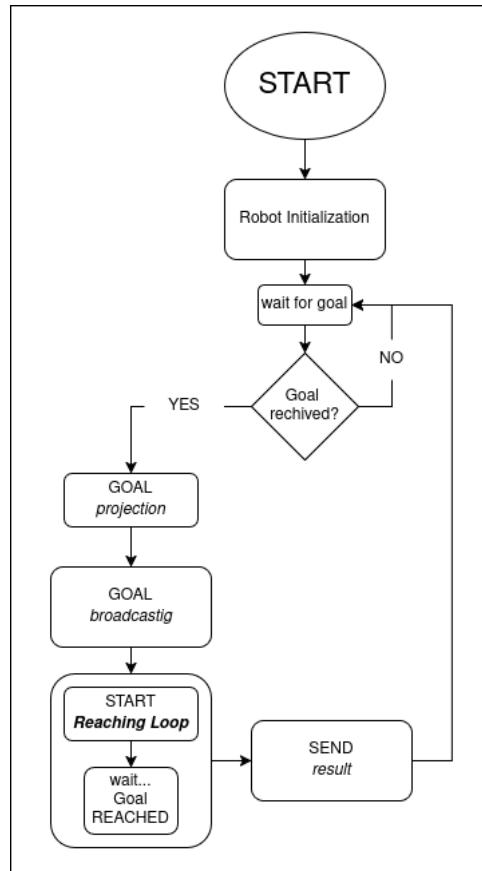


Figure 3.3: Action server flow chart

The method handling this loop is called:

```
void execute(const std::shared_ptr<MoveRobotTP> goal_handle);
```

after receiving the goal and accepting it, the requested goal is projected in the *Kuka robot base* and then broadcasted in the simulation. Lastly the method call for the *Reaching loop*, which I will explain in the next section.

3.2.2 Task Priority implementation

The control part is composed of two separate parts: the data part, which is a member of the *JointRobotTP* class as for 3.2. This part is composed

3.2 JointRobotTP Class Implementation

of a map `TP_task_map_` that contains all the matrixes relative to each task. A set of three function that are used to update the information inside the *Reaching loop*.

The definition of the data structure:

```
std::map<std::string, tp_task> TP_task_map_;
```

and `tp_task` is a `struct` with the following fields:

```
Eigen::MatrixXd RefRate;
Eigen::MatrixXd ActMatrix;
Eigen::MatrixXd TskJacobian;
```

Secondly the set of functions for updating the information in `TP_task_map_` for each task have the structure:

Type	Name	Args
<code>void</code>	<code>Update_TRR_<task_name></code>	<code>void</code>
<code>void</code>	<code>Update_AFunc_<task_name></code>	<code>void</code>
<code>void</code>	<code>Update_TskJac_<task_name></code>	<code>void</code>

The *Task Priority* control part is implemented trough a separate class. This class, called: `TPComputation`, has as private members two matrixes,

```
Eigen::MatrixXd Q;
Eigen::MatrixXd ydot;
```

these matrixes are the **projector** and the \dot{y} of the last computed "step". Also in the initializaiton step i can define the values for the constants used in the computation of the pseudo-inverse matrix, these values will be described in 4.

As public members this class has methods to call for computing the *Task Priority algorithm*, task by task. The priority is imposed by the calling order in the *Reaching loop* code. These methods are structured as follows:

3.2 JointRobotTP Class Implementation

Type	Name	Args
void	init_TPComputation	<code>int Ndof,</code> <code>float lambda,</code> <code>float weigth,</code> <code>float treshold</code>
void	computeTP_step	<code>Eigen::MatrixXd ActFunct,</code> <code>Eigen::MatrixXd TskJacobian,</code> <code>Eigen::MatrixXd RefRate</code>
<code>Eigen::MatrixXd</code>	<code>getTP_ydot</code>	<code>void</code>

3.2.2.1 Reaching loop process flow

Finally I include a flow chart to inform about the process behind the *Reaching loop* implementation, for reference to the entire architecture [3.3](#).

3.2 JointRobotTP Class Implementation

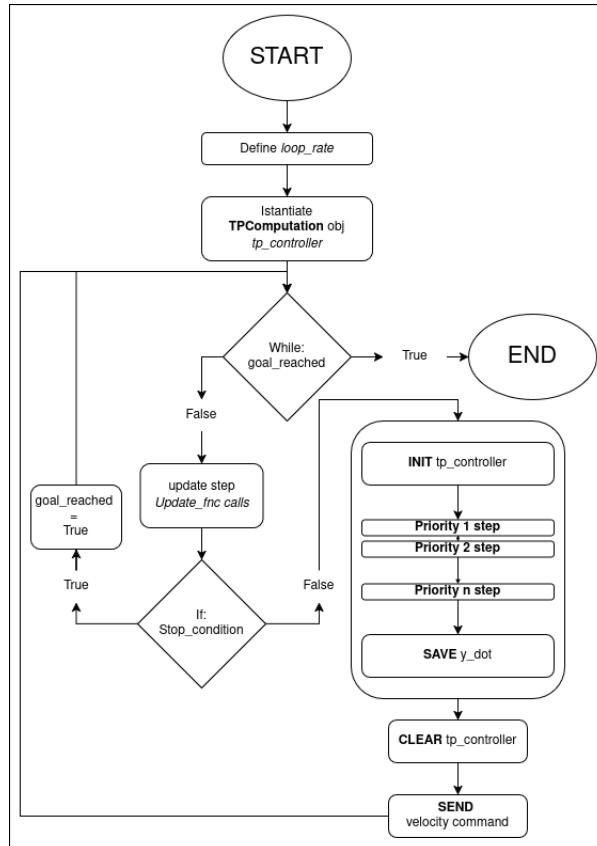


Figure 3.4: Reaching loop flow chart

The method used to implement this loop is one of the public member of the *JointRobotTP* class, namely:

```
void RunCartesianReachingLoop(std::string goal_frame, bool reached_goal)
```

In the *Update step*, all the function created that are relative to a *task* are called, starting with the *Reference Rate*, *Activation function* and lastly *Task Jacobian*. The second part, the *Stop condition* is checked. If the control is positive the loop is immediately stopped, and the result is

3.2 JointRobotTP Class Implementation

sent to the action server client. Next the *tp_controller* is initialized, the variables for the pseudo-inverse are initialized in this step. Than each "step" of the algorithm is computed, finishing with a "null" task, composed of two Identity matrix for *Activation function* and *Task Jacobian*, and with a zero vector for *Reference Rate*. The loop is repeated until the condition is met.

Chapter 4

Methodology

4.1 Reaching Loop Description

4.2 Goal broadcasting

4.3 Task Priority

4.3.1 Task Description

4.3.1.1 Joint Limits

4.3.1.2 Obstacle Avoidance

4.3.1.3 End Effector Target

Chapter 5

Experiments

5.1

Chapter 6

Conclusions

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Appendix A

Extra

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