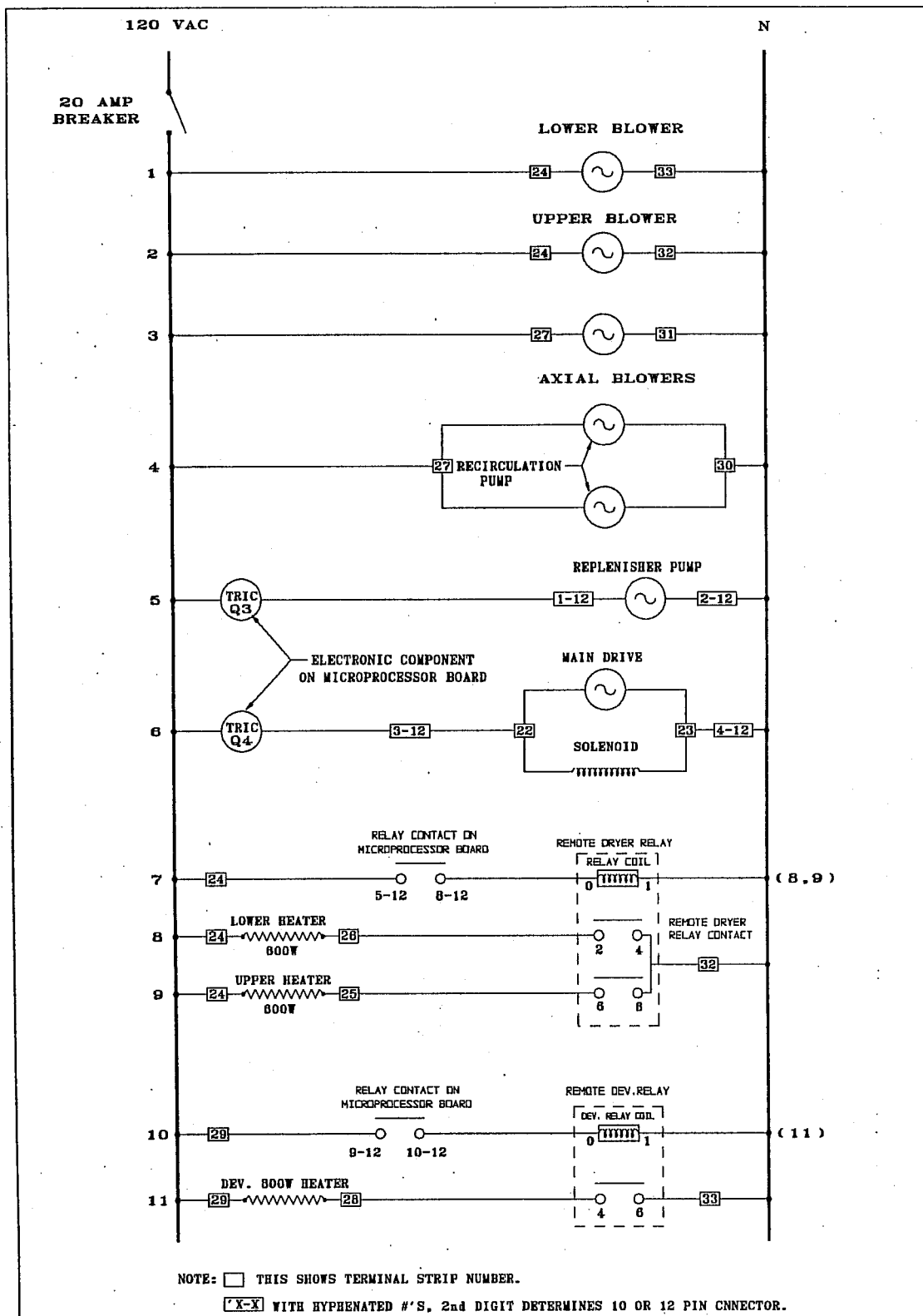


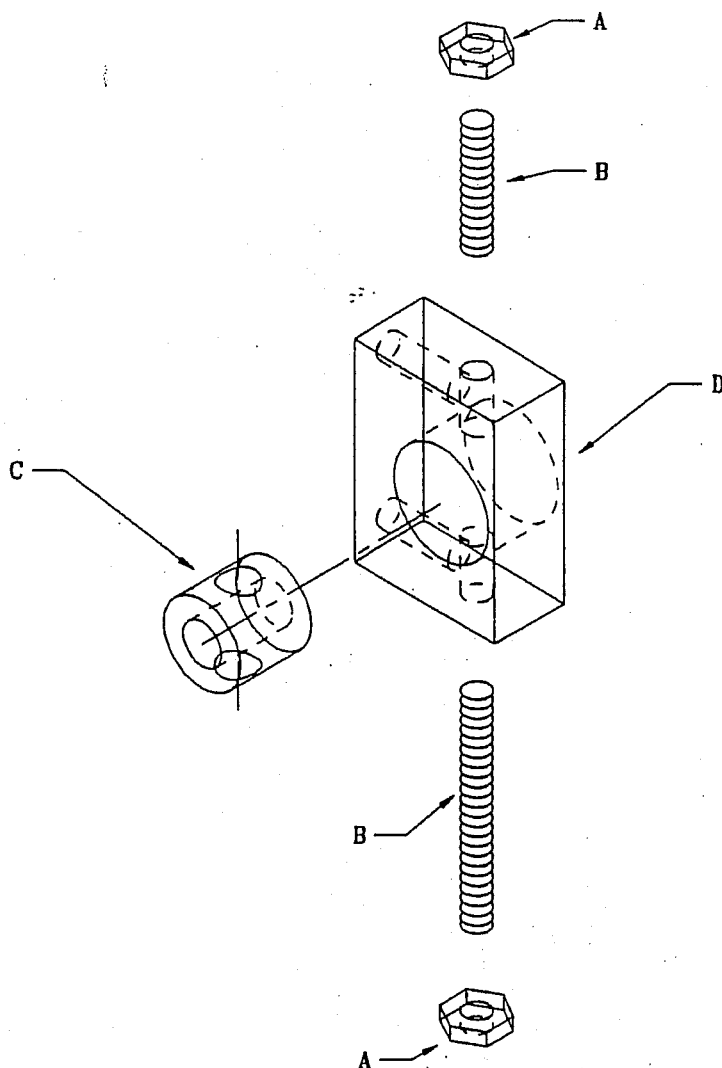
AX700 LE WIRING DIAGRAM

REVISION #2 9370



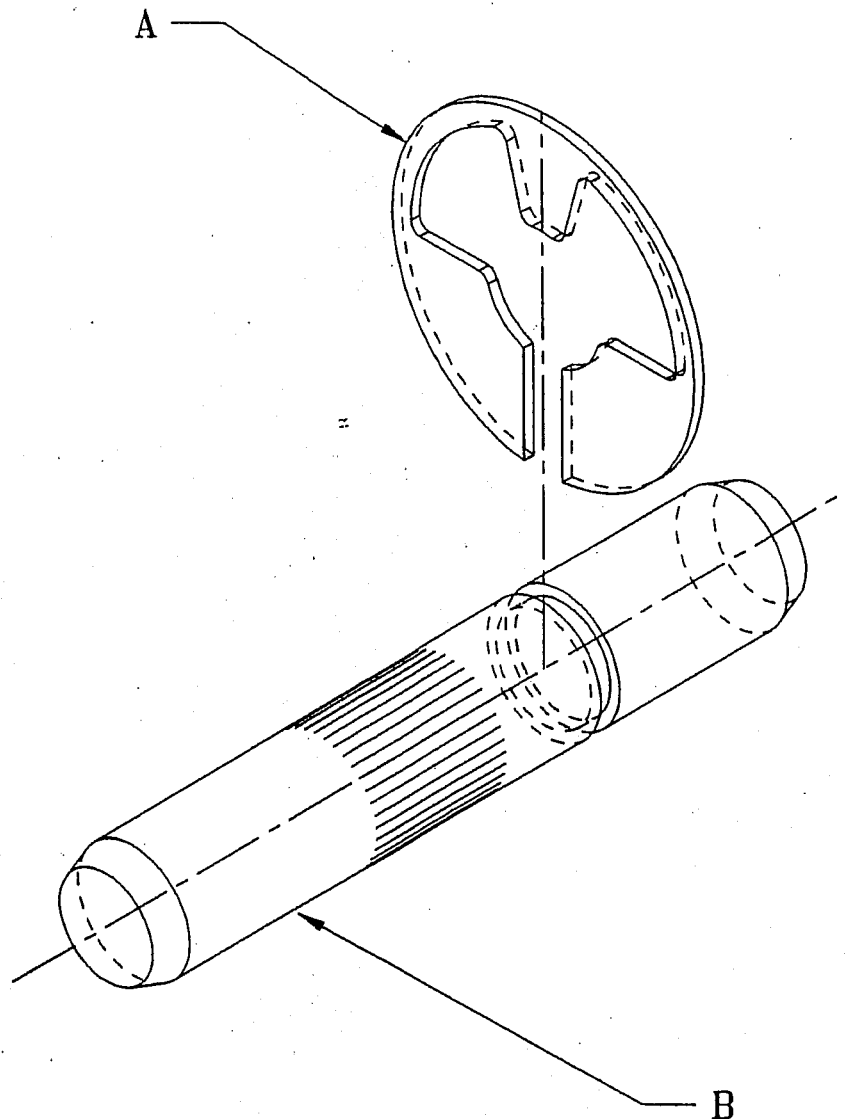
INTERLOCK SCHEMATIC FOR AX700LE, AX745LE.

NOTE: 1. WHEN TIGHTENING SOCKET SET SCREWS INTO BUSHING, ALLOW BUSHING TO PIVOT BETWEEN SET SCREW. DO NOT OVERTIGHTEN.
2. SUB-PARTS ARE AVAILABLE FOR ORDER.



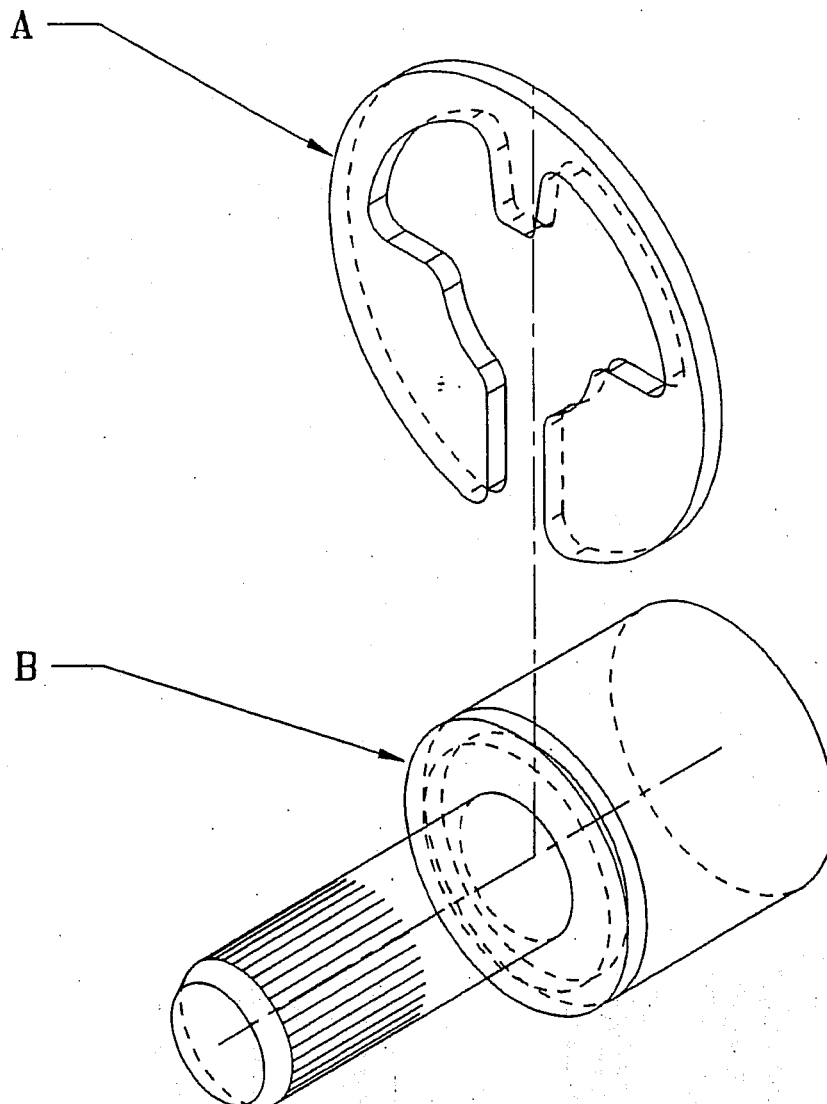
ALPHATEK
CORPORATION

NAME OF PART: ADJUSTMENT BLOCK ASSEMBLY			PART NUMBER: 5136.600.01
REV # 1	DATE OF REV: 11/11/94	BY: NKS	FOR USE IN: ALL 700 SERIES
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	1/4"-28 JAM NUT	122.1428.3510	2 EA
B	1/4-28 X 1 SOCKET SET SCREW	124.1428.1621	2 EA
C	MAIN DRIVE SHAFT BUSHING	4111.600.02	1 EA
D	ADJUSTMENT BLOCK	4120.600.01	1 EA



ALPHATEK
CORPORATION

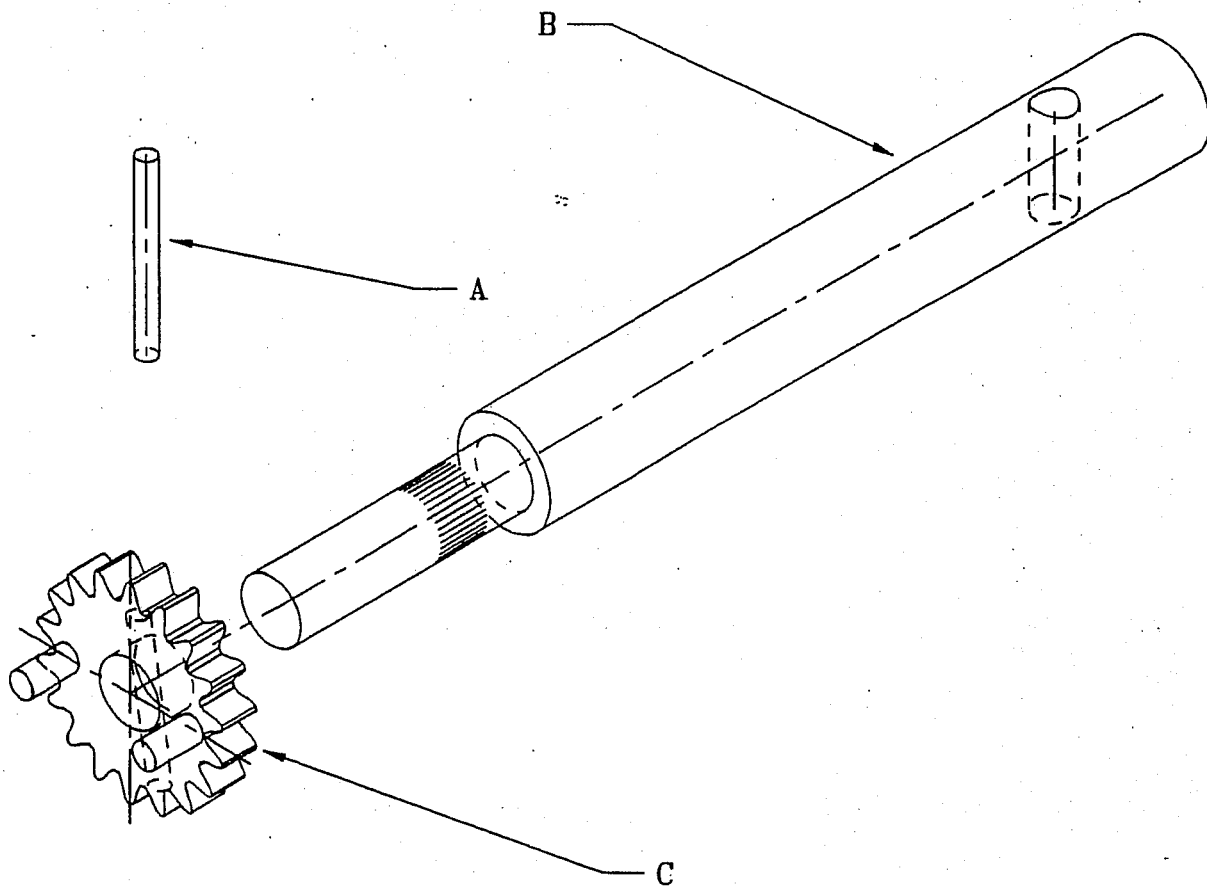
NAME OF PART: SMALL PIN ASSEMBLY			PART NUMBER: 5136.600.02
REV # 1	DATE OF REV: 08/09/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	1/4" RETAINING RING (316 STAINLESS STEEL)	123.7100.0250	1 EA
B	ROLLER PIN - SMALL (316 STAINLESS STEEL)	4114.600.05	1 EA
C			
D			



ALPHATEK
CORPORATION

NAME OF PART: MEDIUM PIN ASSEMBLY			PART NUMBER: 5136.600.03
REV # 1	DATE OF REV: 08/09/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	1/2" RETAINING RING (316 STAINLESS STEEL)	123.7100.05	1 EA
B	ROLLER PIN - MEDIUM (316 STAINLESS STEEL)	4114.600.03	1 EA
C			
D			

NOTE: AFTER INSERTING SPIROL PIN ENSURE PIN DOES NOT STICK OUT INTO GEAR TEETH.
THIS WILL CAUSE UNEVEN SPACING BETWEEN GEARS AND/OR DAMAGE GEAR(S).



ALPHATEK
CORPORATION

NAME OF PART: LARGE PIN ASSEMBLY

PART NUMBER: 5136.600.04

REV # 1

DATE OF REV: 08/09/94

BY: NKS

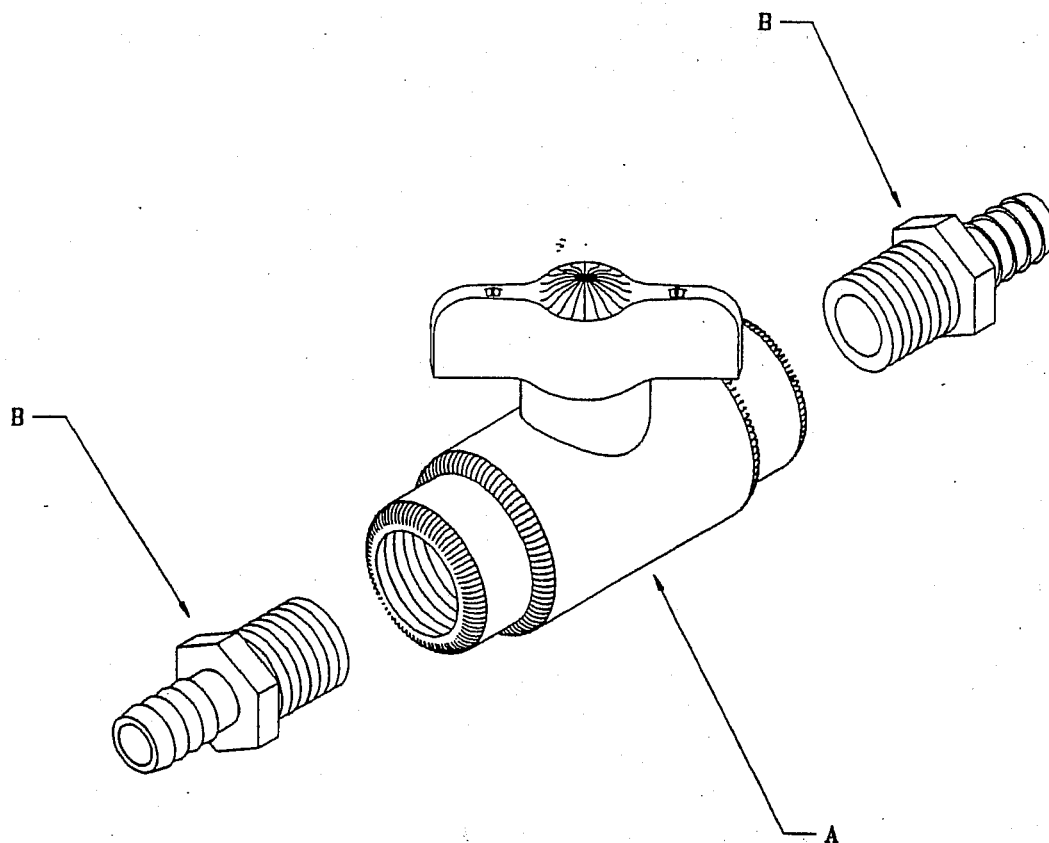
FOR USE IN: ALPHATEK DRYER RACKS

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	3/32" X 3/4" HEAVY DUTY SPIROL PIN	125.4061.2005	1 EA
B	ROLLER PIN - LARGE	4114.600.04	1 EA
C	DEVELOPER DRIVE ROLLER GEAR	4153.600.16	1 EA
D			

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.

2. TEFLON TAPE MUST BE USED ON THREADS OF BARB ADAPTERS (B) PRIOR TO INSERTING.



ALPHATEK
CORPORATION

NAME OF PART: DRAIN VALVE ASSEMBLY

PART NUMBER: 5162.700.01

REV # 1

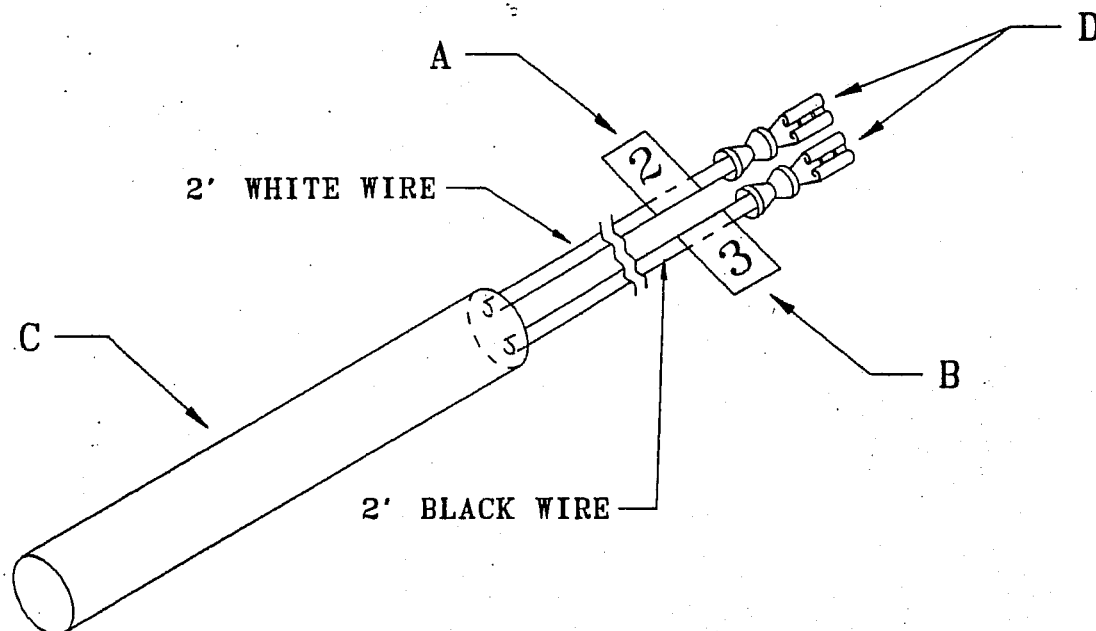
DATE OF REV: 11/14/94

BY: NKS

FOR USE IN: ALL 700 PROCESSORS.

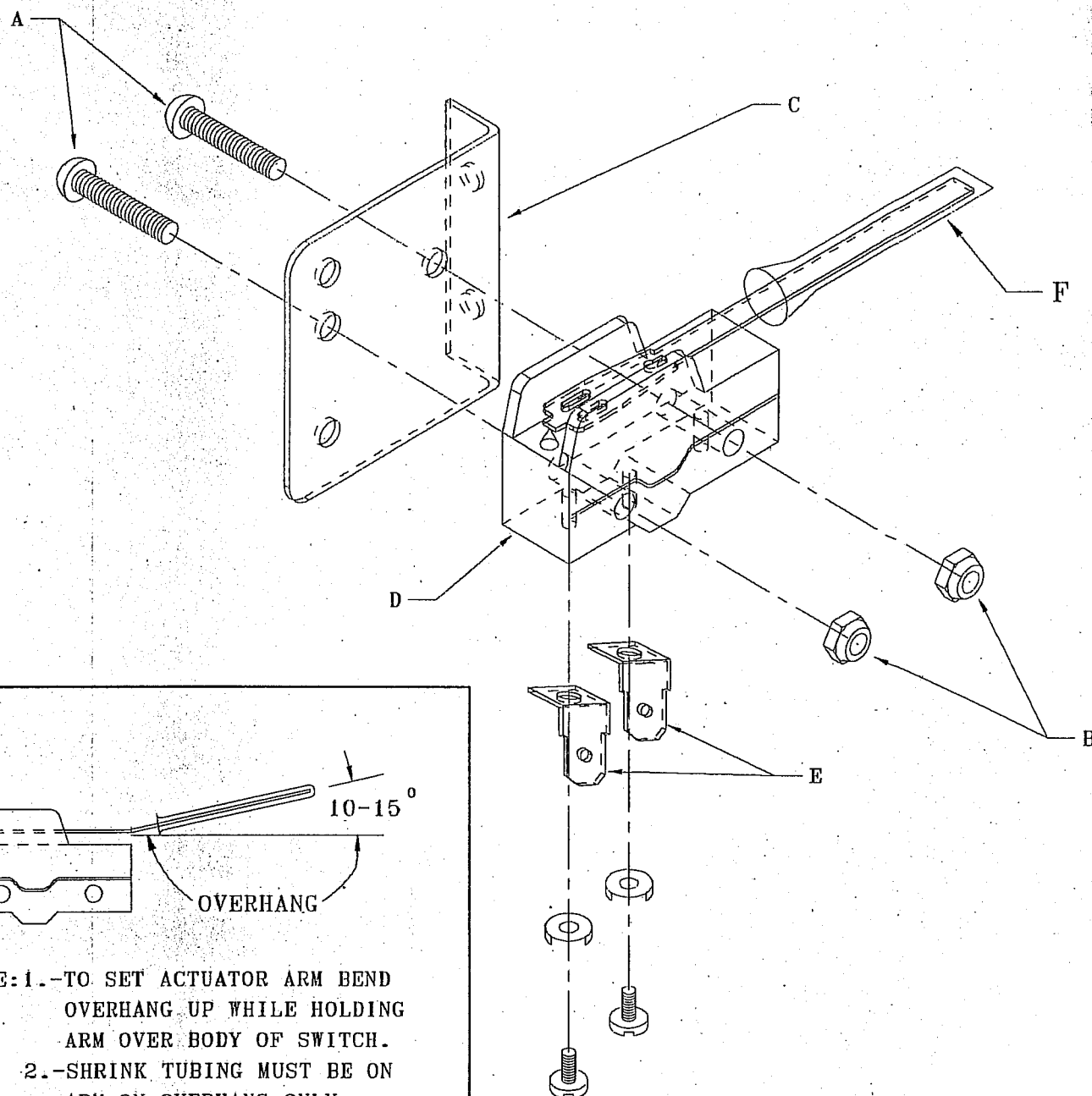
LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	DRAIN VALVE	4150.700.01	1 EA
B	1/2" NPT X 1/2" BARB ADAPTER	4150.700.09	2 EA
C			
D			



ALPHATEK
CORPORATION

NAME OF PART: DEVELOPER SENSOR THERMISTOR ASSEMBLY 2'			PART NUMBER: 5185.700.05
REV #8	DATE OF REV: 9593	BY: FKC	FOR USE IN: 300 SERIES, AX700
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	#2 VINYL WIRE MARKER	161.3250.02	1 EA
B	#3 VINYL WIRE MARKER	161.3250.03	1 EA
C	DEVELOPER CONTROL THERMISTOR 2'	4185.700.01	1 EA
D	22 - 18 GA INS CRIMP TERMINAL	762.8690	2 EA

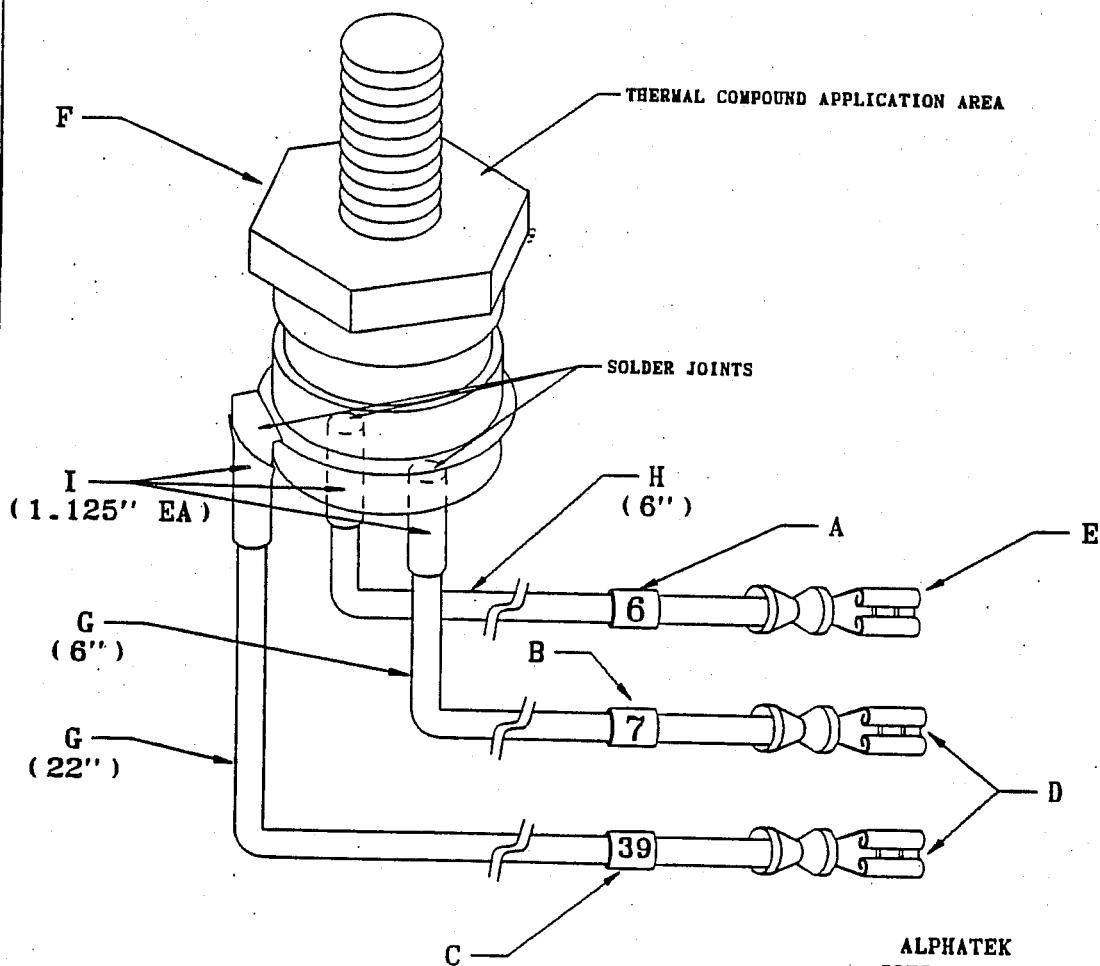


NOTE: 1.-TO SET ACTUATOR ARM BEND
OVERHANG UP WHILE HOLDING
ARM OVER BODY OF SWITCH.
2.-SHRINK TUBING MUST BE ON
ARM ON OVERHANG ONLY.

ALPHATEK
CORPORATION

NAME OF PART: 700 SERIES MICRO SWITCH ASSEMBLY			PART NUMBER: 5185.600.20
REV # 0	DATE OF REV: 9685	BY: FKC	FOR USE IN: 700LE
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 1 PHILIPS PAN HEAD MACH SCREW	121.0632.1659	2 EA
B	6-32 18-8 LOCKNUT	122.0632.95	2 EA
C	REPLENISHER SWITCH BRACKET	4141.600.24	1 EA
D	MICRO SWITCH	4181.600.09	1 EA
E	.250 MALE SPADE LUD	762.8200	2 EA
F	1/4" HEAT SHRINK TUBING	135.3324.10	1.5 IN

NOTE: THERMAL COMPOUND MUST BE USED TO ALLOW HEAT TRANSFER FROM TRIAC.
PLACE COMPOUND AT BASE OF THREADS ON SHOULDER OF TRIAC.



ALPHATEK
CORPORATION

NAME OF PART: DEVELOPER TRIAC ASSEMBLY

PART NUMBER: 5185.700.56

REV # 12

DATE OF REV: 9590

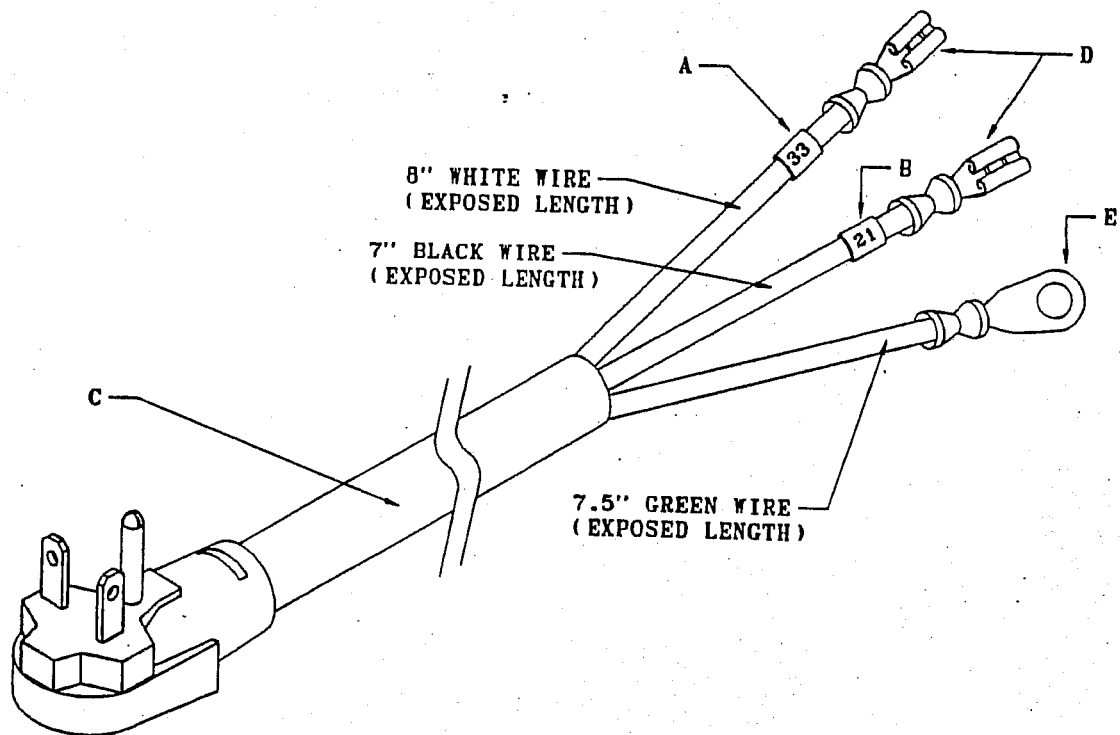
BY: FKC

FOR USE IN: AX700

LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	#8 VINYL WIRE MARKER	181.3250.08	1 EA
B	#7 VINYL WIRE MARKER	181.3250.07	1 EA
C	#39 VINYL WIRE MARKER	181.3250.39	1 EA
D	14-16 GA INS CRIMP TERMINAL	762.8620	2 EA
E	22-18 GA INS CRIMP TERMINAL	762.8690	1 EA
F	200 VOLT 15 AMP TRIAC	784.3155.2020	1 EA
G	18 GA SINGLE CONDUCTOR WHITE WIRE	8184.600.05	28 IN
H	18 GA SINGLE CONDUCTOR ORANGE WIRE	8184.700.04	6 IN
I	1/4 INCH HEAT SHRINK TUBING	135.3324.10	3.375 IN

CAUTION: 120 VOLT ONLY.



ALPHATEK
CORPORATION

NAME OF PART: MAIN POWER CORD ASSEMBLY

PART NUMBER: 5185.700.48

REV # 7

DATE OF REV: 9593

BY: FKC

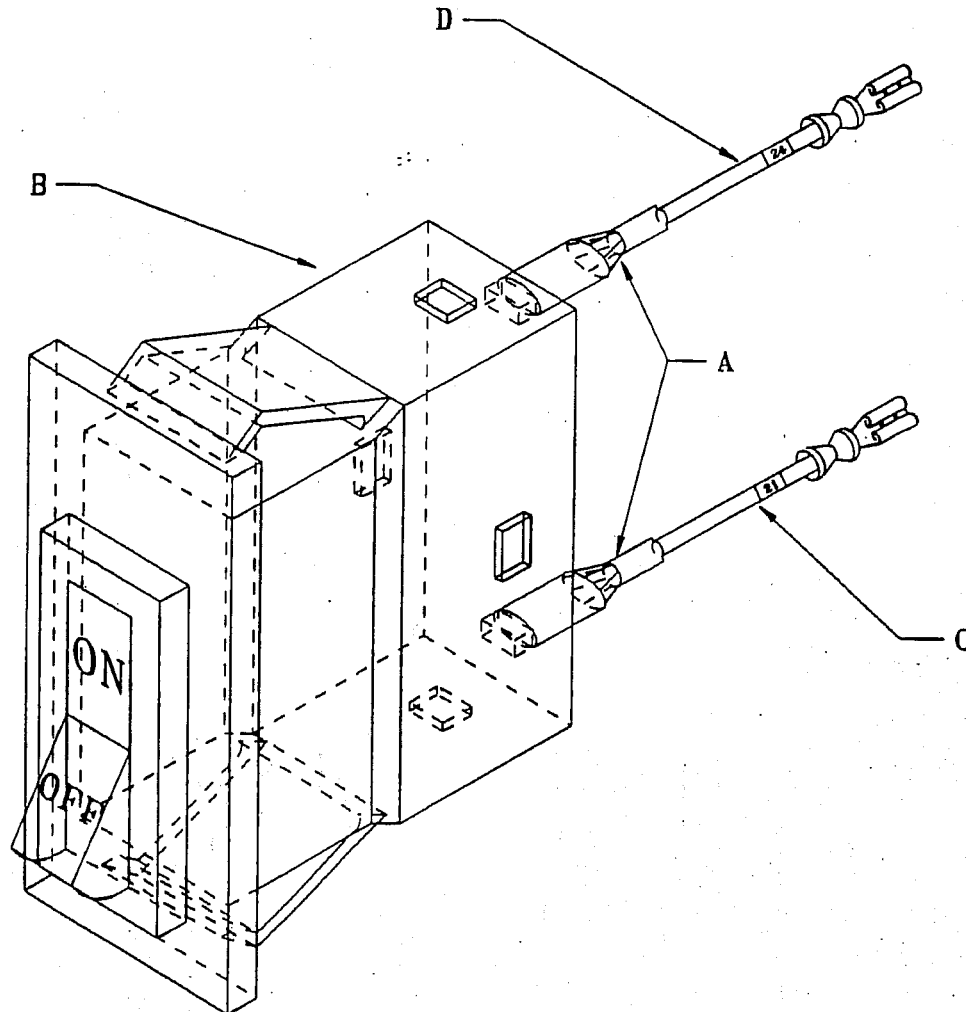
FOR USE IN: ALL 120V 700LE'S

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	#33 VINYL WIRE MARKER	161.3250.33	1 EA
B	#21 VINYL WIRE MARKER	161.3250.21	1 EA
C	12-3 SO CORD UL 9 FT	4184.700.01	1 EA
D	10-12 GA INS CRIMP TERM	762.8660	2 EA
E	12-10 GA INS RING TONG	762.8670	1 EA

CAUTION: 120 VOLT ONLY.

NOTE: WIRES MUST BE SOLDERED TO CIRCUIT BREAKER TAB TERMINALS.
SHRINK TUBING MUST COVER SOLDER JOINTS.



ALPHATEK
CORPORATION

NAME OF PART: 20 AMP ON-OFF BREAKER ASSEMBLY

PART NUMBER: 5185.700.83

REV # 6

DATE OF REV: 9593

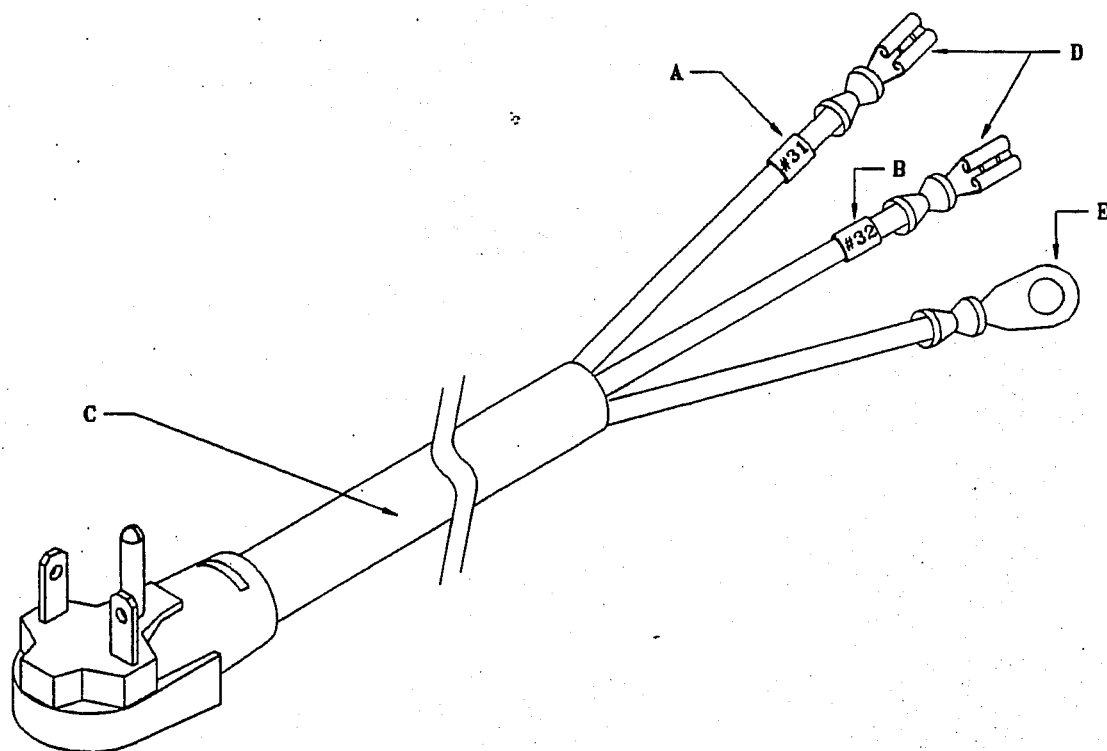
BY: FKC

FOR USE IN: ALL 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	1/4" X 1" HEAT SHRINK TUBING	135.3324.10	.25 IN
B	20 AMP ON-OFF BREAKER	4181.700.05	1 EA
C	CIRCUIT BREAKER BLACK WIRE ASSEMBLY	5185.700.58	1 EA
D	CIRCUIT BREAKER WHITE WIRE ASSEMBLY	5185.700.59	1 EA

CAUTION: 240 VOLT ONLY.



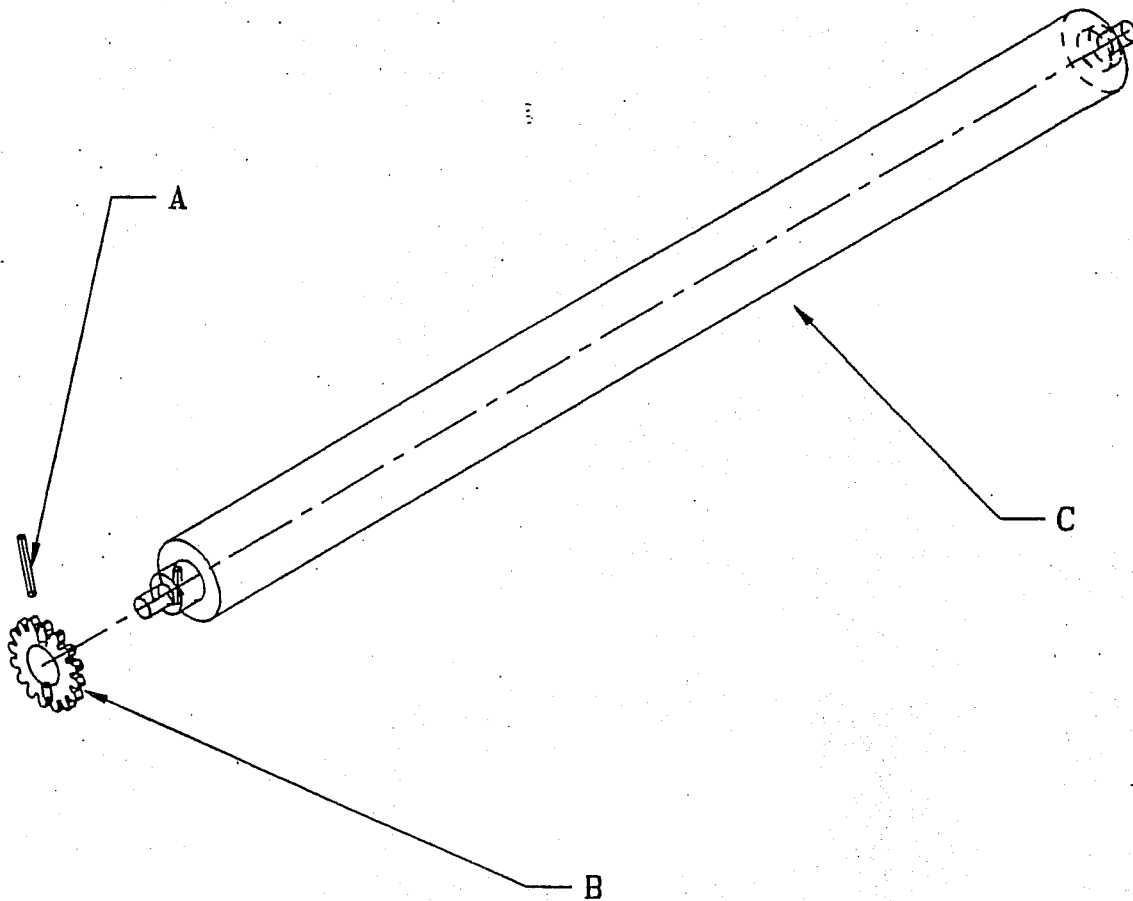
**ALPHATEK
CORPORATION**

NAME OF PART: MAIN POWER CORD ASSEMBLY			PART NUMBER: 5185.700.84
REV # 1	DATE OF REV: 9596	BY: FKC	FOR USE IN: ALL 240V 700'S
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	#31 VINYL WIRE MARKER	1613.250.31	1 EA
B	#32 VINYL WIRE MARKER	1613.250.32	1 EA
C	240 VOLT 12-3 SO POWER CORD	4184.700.08	1 EA
D	10-12 GA INS CRIMP TERM	7628.660	2 EA
E	12-10 GA INS RING TONG	7628.670	1 EA

NOTE: 1. ENSURE ROLLER IS FREE OF NICKS, SCRATCHES AND DIVOTS.

2. ENSURE SPIROL PIN, ONCE INSERTED, DOES NOT STICK-OUT INTO TEETH OF GEAR.

CAUTION:- DO NOT USE ABRASIVE CLEANER OR PADS WHEN CLEANING ROLLER.
USE ONLY WARM WATER AND A LINT-FREE CLOTH TO CLEAN ROLLER.



ALPHATEK
CORPORATION

NAME OF PART: SQUEEGEE ROLLER ASSEMBLY

PART NUMBER: 5236.600.01

REV # 3

DATE OF REV: 08/30/94

BY: NKS

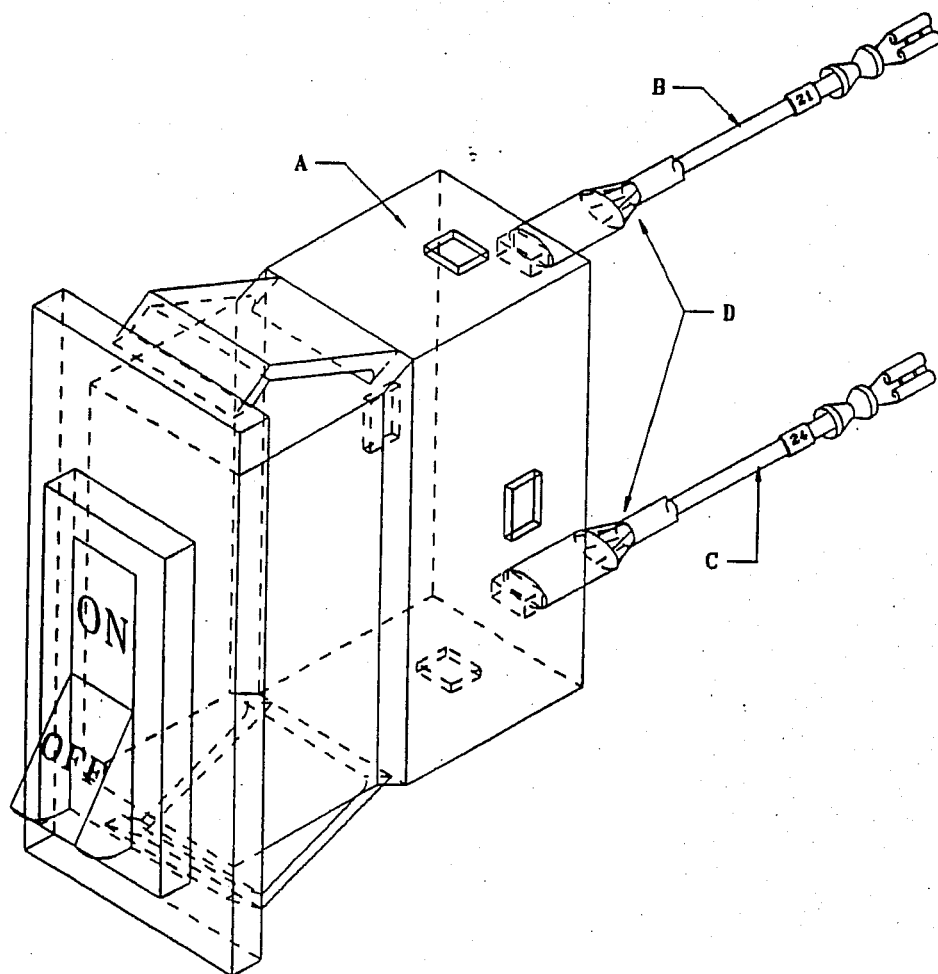
FOR USE IN: ALL ALPHATEK PROCESSOR

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	3/32" X 3/4" HEAVY DUTY SPIROL PIN	125.4061.2005	1 M
B	SQUEEGEE GEAR	4153.600.14	1 EA
C	SQUEEGEE ROLLER	4267.600.02	1 EA

CAUTION: 240 VOLT ONLY.

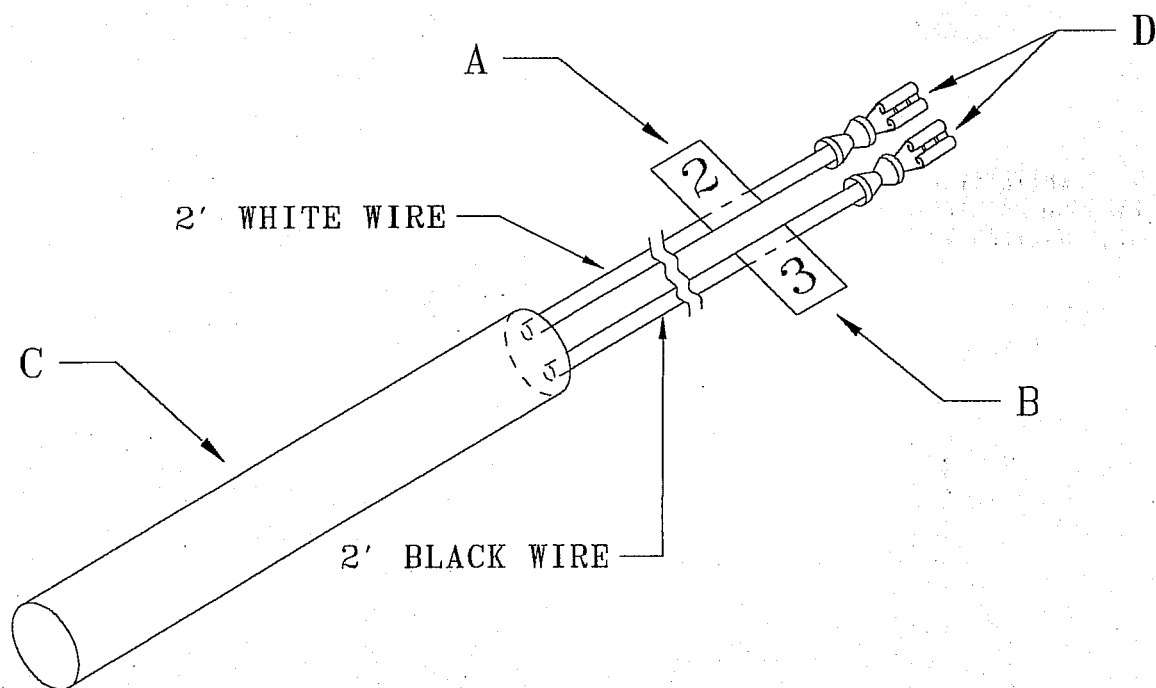
**NOTE: WIRES MUST BE SOLDERED TO CIRCUIT BREAKER TAB TERMINALS.
SHRINK TUBING MUST COVER SOLDER JOINTS.**



**ALPHATEK
CORPORATION**

CORPORATION

NAME OF PART: 10 AMP ON-OFF BREAKER ASSEMBLY			PART NUMBER: 5185.700.85	
REV #4	DATE OF REV: 9593	BY: FKC	FOR USE IN: ALL 700 PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	240 VOLT 10 AMP ON-OFF BREAKER		4181.700.08	1 EA
B	CIRCUIT BREAKER BLACK WIRE ASSEMBLY		5185.700.59	1 EA
C	CIRCUIT BREAKER WHITE WIRE ASSEMBLY		5185.700.58	1 EA
D	1/4" X 1" HEAT SHRINK TUBING		135.3324.10	2 EA



ALPHATEK
CORPORATION

NAME OF PART: DEVELOPER SENSOR THERMISTOR ASSEMBLY 2'

PART NUMBER: 5185.700.87

REV #1

DATE OF REV: 9714

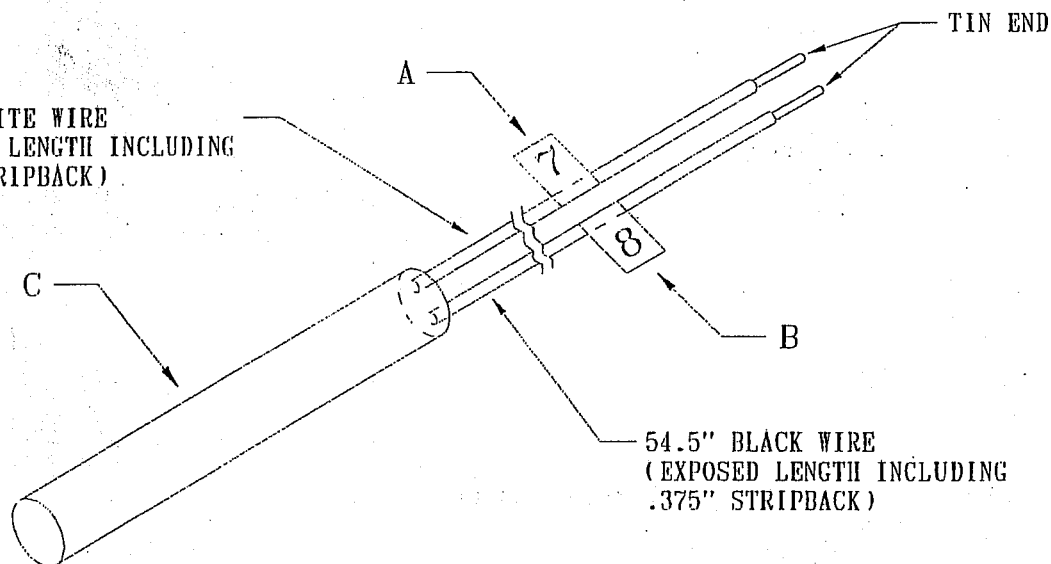
BY: FKC

FOR USE IN: 300 SERIES

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	#2 VINYL WIRE MARKER	161.3250.02	1 EA
B	#3 VINYL WIRE MARKER	161.3250.03	1 EA
C	DEVELOPER CONTROL THERMISTOR 2'	4185.700.01	1 EA
D	22-18 GA INS CRIMP TERMINAL	762.8690	2 EA

54.5" WHITE WIRE
(EXPOSED LENGTH INCLUDING
.375" STRIPBACK)

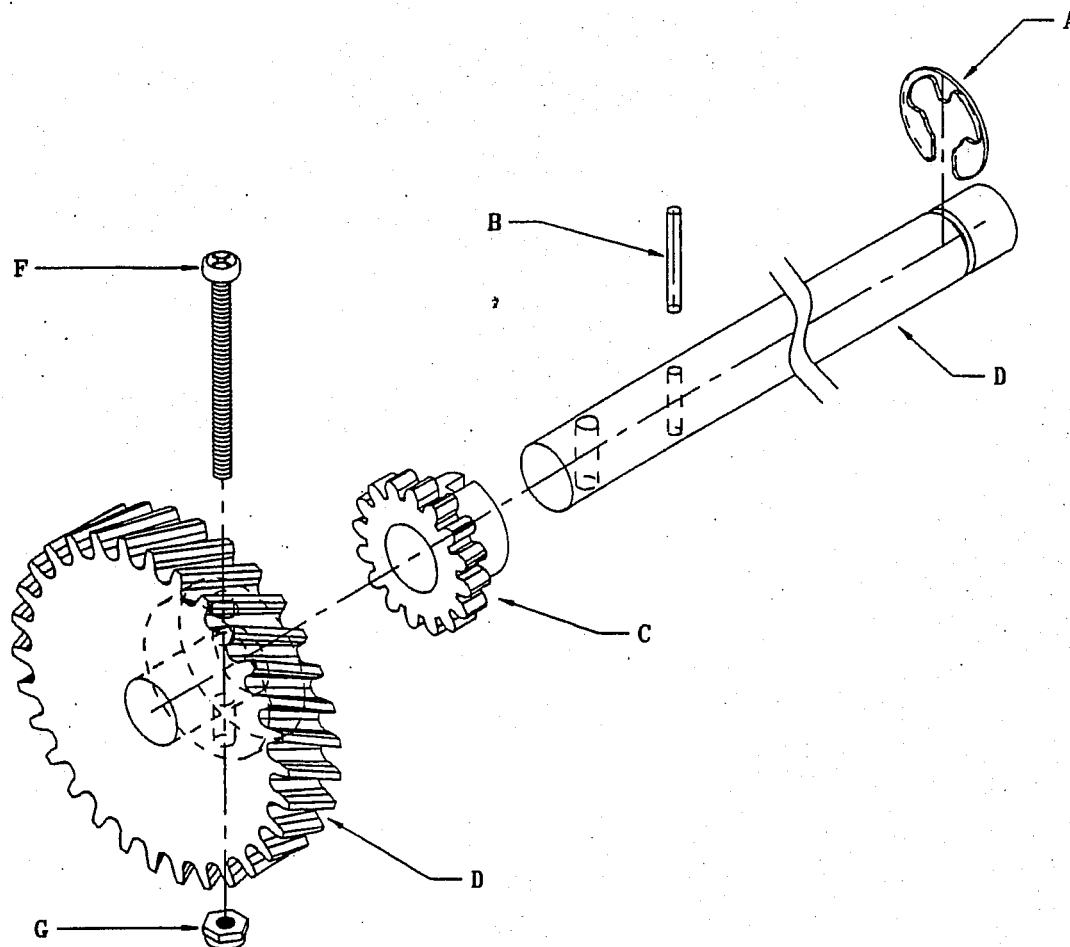


54.5" BLACK WIRE
(EXPOSED LENGTH INCLUDING
.375" STRIPBACK)

ALPHATEK
CORPORATION

NAME OF PART: DRYER THERMISTER 4' ASSEMBLY			PART NUMBER: 5185.700.83
REV # 2	DATE OF REV: 9685	BY: FKC	FOR USE IN: 700LE PROCESSORS
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	#7 VINYL WIRE MARKER	161.3250.07	1 EA
B	#8 VINYL WIRE MARKER	161.3250.08	1 EA
C	AX700LE DRYER THERMISTER 4'	4185.700.02	1 EA

NOTE: ENSURE THAT SPIROL PIN (B) IS INSERTED SO THAT PIN IS STICKING-OUT OF SHAFT EQUALLY.



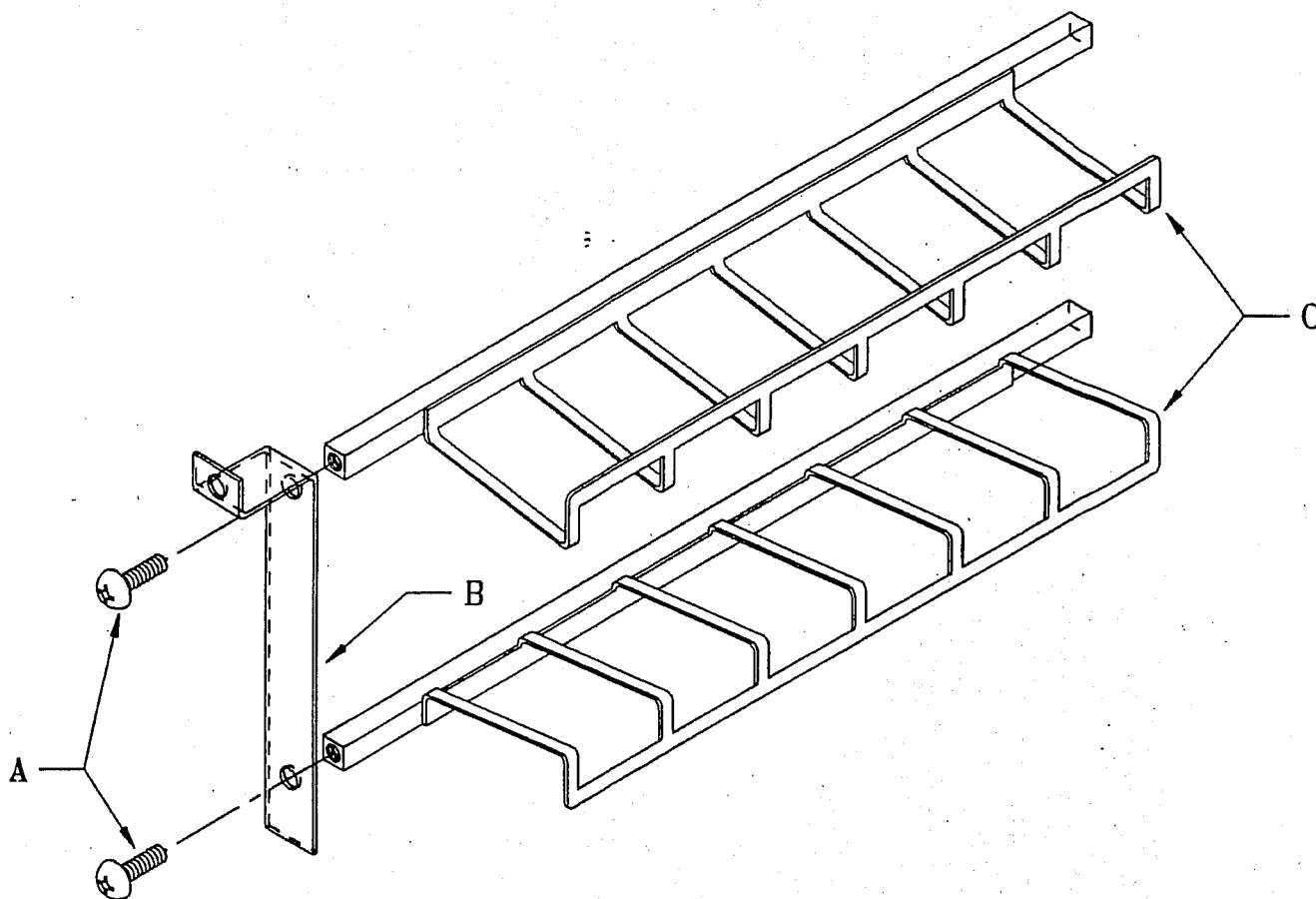
ALPHATEK
CORPORATION

NAME OF PART: RACK DRIVE SHAFT ASSEMBLY PART NUMBER: 5236.600.06

REV # 2 DATE OF REV: 09/01/94 BY: NKS FOR USE IN: ALL ALPHATEK PROCESSOR

LEGEND:

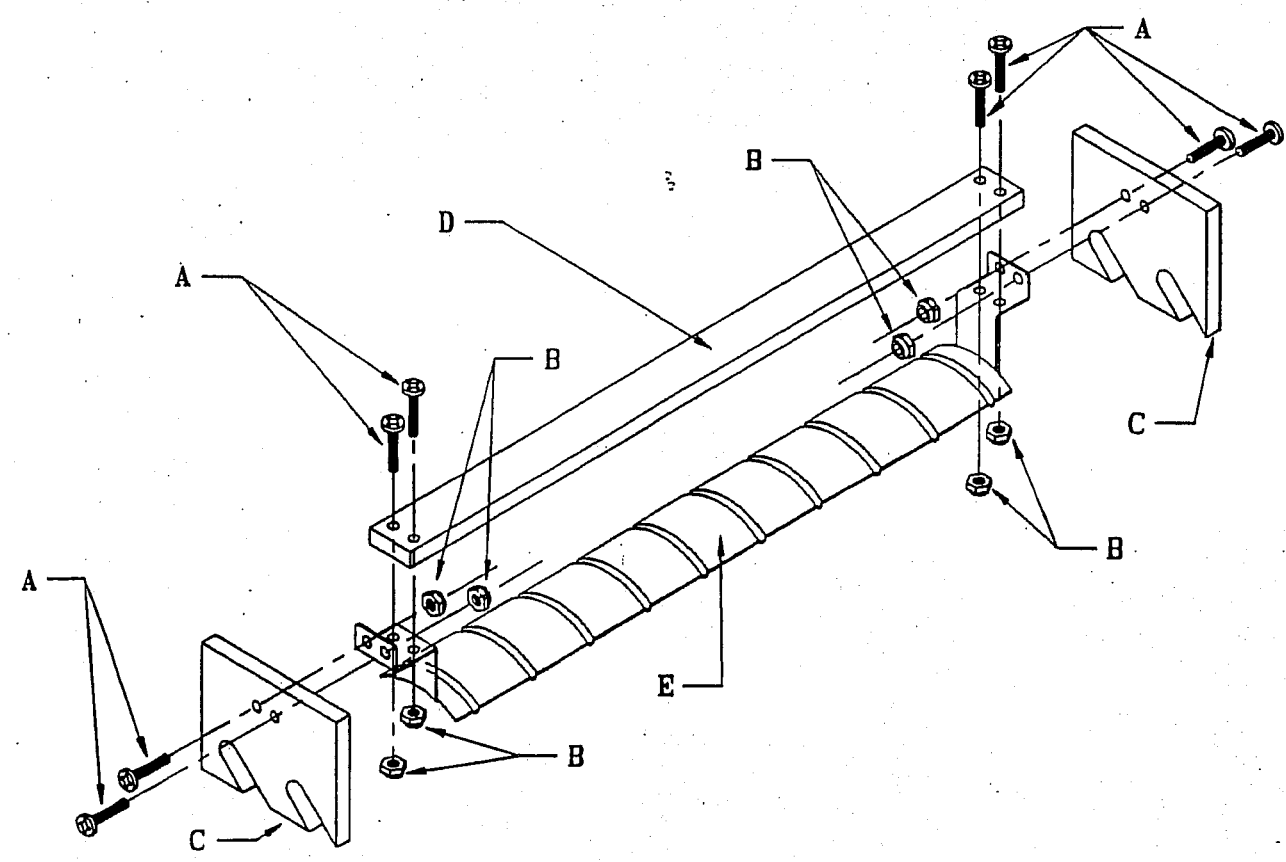
DESCRIPTION		PART NUMBER	QUANTITY
A	1/2" RETAINING RING	123.7100.05	1 EA
B	3/32" X 3/4" HEAVY DUTY SPIROL PIN	125.4061.2005	1 EA
C	CHEM RACK DRIVE GEAR	4153.600.53	1 EA
D	RACK DRIVE SHAFT	4214.600.03	1 EA
E	RACK DRIVE GEAR	4153.600.07	1 EA
F	6-32 X 1-1/2" PHILIPS PAN HEAD MECH MS SCREW	121.0632.2459	1 EA
G	6-32 18-8 LOCKNUT	122.0632.95	1 EA



**ALPHATEK
CORPORATION**

NAME OF PART: SMALL DRYER GUIDE ASSEMBLY			PART NUMBER: 5236.600.04
REV # 1	DATE OF REV: 09/02/94	BY: NKS	FOR USE IN: DRYER RACKS ON ALL ALPHATEK PROCESSOR
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 3/8" PHILIPS PAN HEAD MECH SCREW	121.0632.0659	2 EA
B	DRYER GUIDE SUPPORT BRACKET - SMALL	4141.600.05	1 EA
C	DRYER RACK GUIDE	4242.600.04	2 EA
D			

- NOTE: 1. ENSURE THERE ARE NO BURRS OR WELD SLAG OF FILM SIDE OF GUIDE.
2. SUB-PARTS ARE AVAILABLE SEPERATLY.
3. FOR PROCESSORS MANUFACTURED PRIOR TO NOV 1, 1993.
4. TO SET GUIDE - A. SET GUIDE (E) ON FLAT SURFACE.
- ENSURE THAT ALL CROSSOVER GUIDE RIBS SIT FLAT ON SURFACE.
- B. ENSURE CLAMPS (C) ARE SQUARE TO TABLE SURFACE.

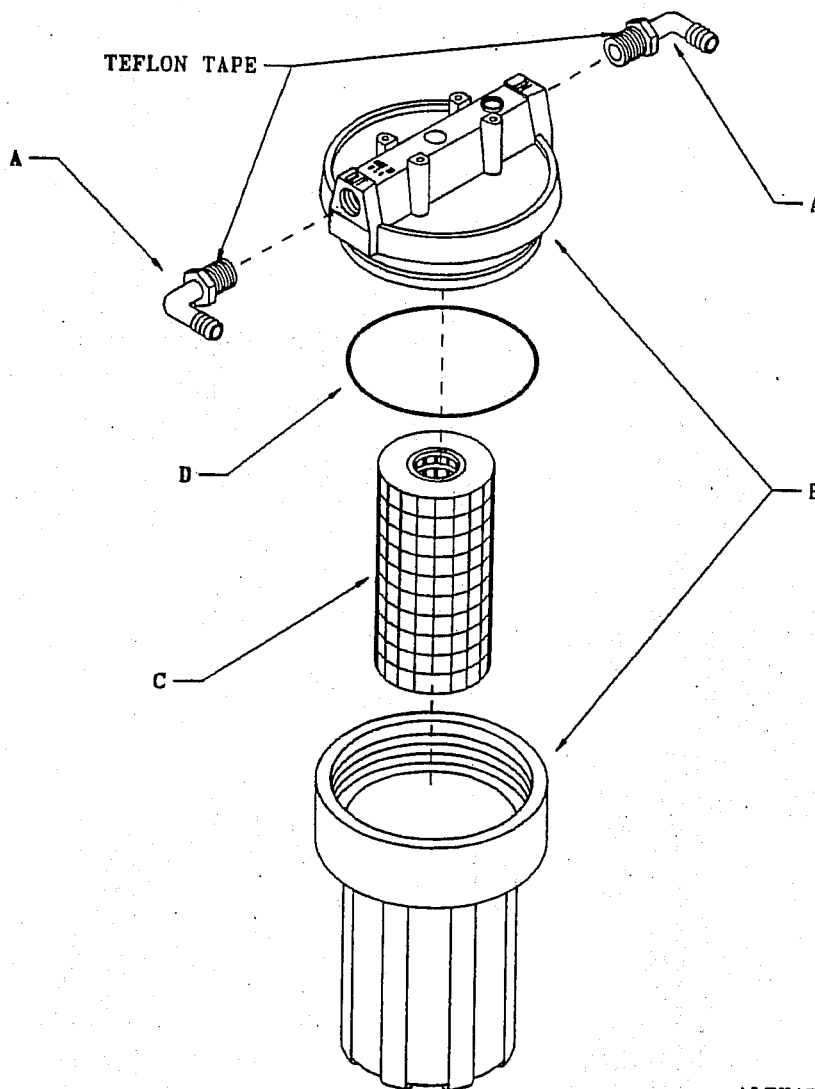


NOTE: FOR PROCESSORS BUILT BEFORE FEBRUARY 1993.

ALPHATEK CORPORATION

NAME OF PART: CROSSOVER GUIDE ASSEMBLY			PART NUMBER: 5236.700.02	
REV # 11	DATE OF REV: 09/14/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	6-32 X 1/2" PHILIPS PAN HEAD MACH SCREW		121.0632.0859	8 EA
B	6-32 18-8 LOCKNUT		122.0632.95	8 EA
C	CROSSOVER CLAMP		4157.700.03	2 EA
D	CROSSOVER GUIDE PLATE		4241.700.15	1 EA
E	CHEMICAL CROSSOVER GUIDE		4242.700.02	1 EA

NOTE: TEFLON TAPE (3 TURNS) MUST BE USED ON THREADS OF BARB ADAPTER (A)
PRIOR TO INSERTING



ALPHATEK
CORPORATION

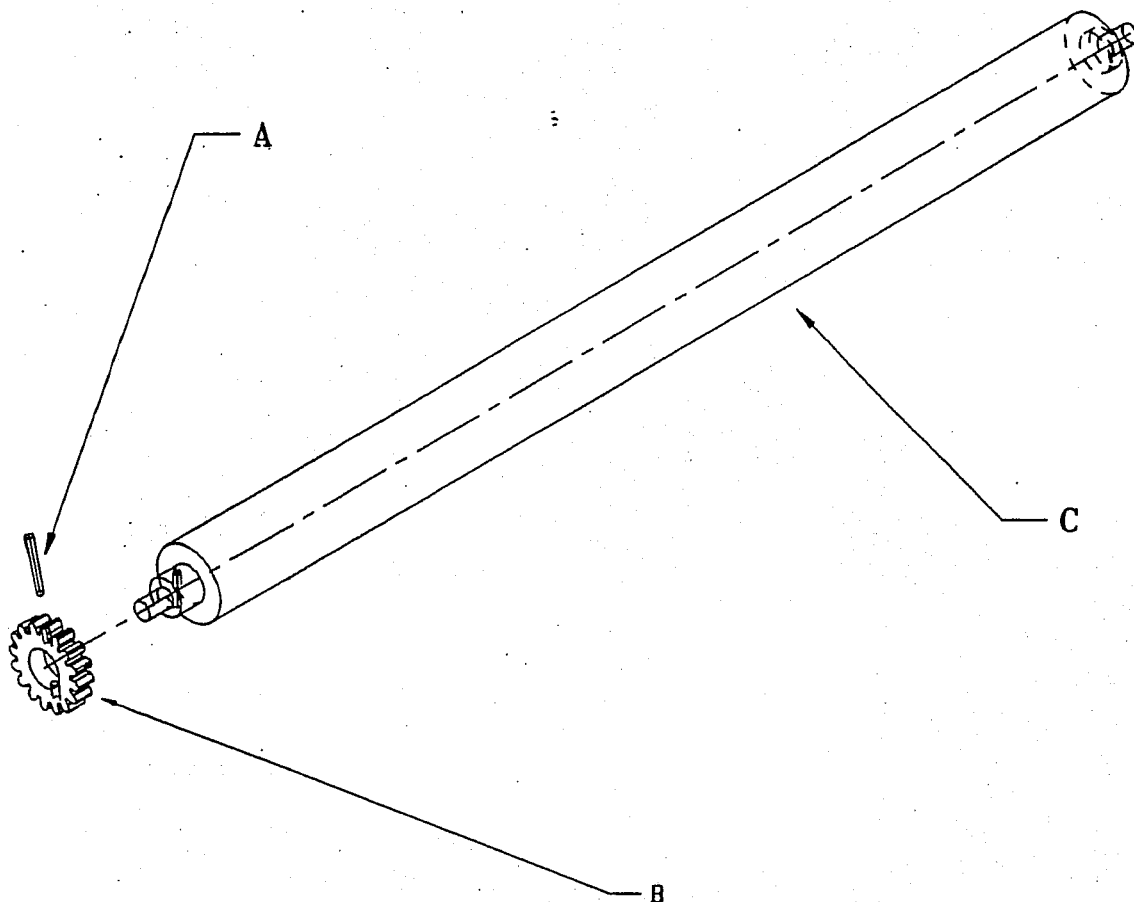
NAME OF PART: DEVELOPER FILTER ASSEMBLY			PART NUMBER: 5238.700.01	
REV # 4	DATE OF REV: 9586	BY: FKC <i>OK</i>	FOR USE IN: ALL 700 PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	3/8" NPT X 1/2" BARB ELBOW		4150.700.02	2 EA
B	DEVELOPER FILTER HOUSING		4179.700.02	1 EA
C	DEVELOPER FILTER CARTRIDGE		4179.700.03	1 EA
D	RUBBER GASKET ("O" RING)		NOT AVAILABLE FOR PURCHASE.	

NOTE:1. ENSURE ROLLER IS FREE OF NICKS, SCRATCHES AND DIVOTS.

2. ENSURE SPIROL PIN, ONCE INSERTED, DOES NOT STICK-OUT INTO TEETH OF GEAR.

CAUTION:- DO NOT USE ABRASIVE CLEANER OR PADS WHEN CLEANING ROLLER.

USE ONLY WARM WATER AND A LINT-FREE CLOTH TO CLEAN ROLLER.



ALPHATEK
CORPORATION

NAME OF PART: SILICONE SQUEEGEE ROLLER ASSEMBLY

PART NUMBER: 5236.700.04

REV # 4

DATE OF REV: 09/06/94

BY: NKS

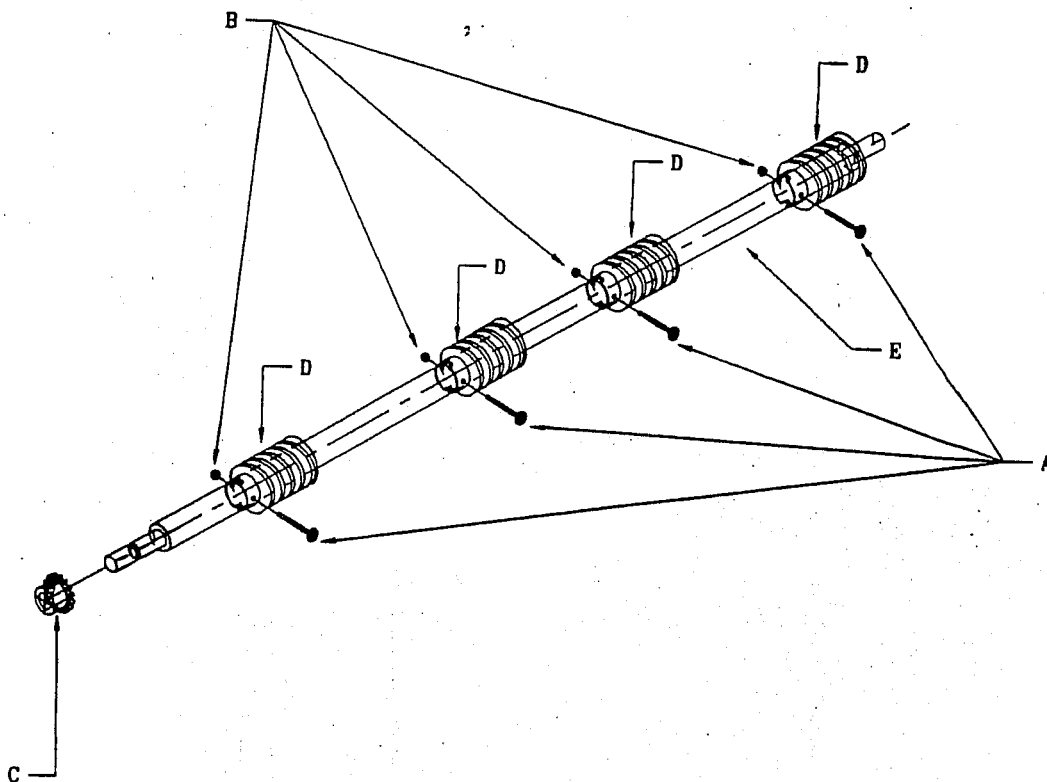
FOR USE IN:

WASH EXIT AND
HAMMO DEVELOPER ONLY

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	3/32" X 3/4" HEAVY DUTY SPIROL PIN	125.4061.2005	1 EA
B	SQUEEGEE GEAR	4153.600.14	1 EA
C	SILICONE ROLLER	4267.700.01	1 EA

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.

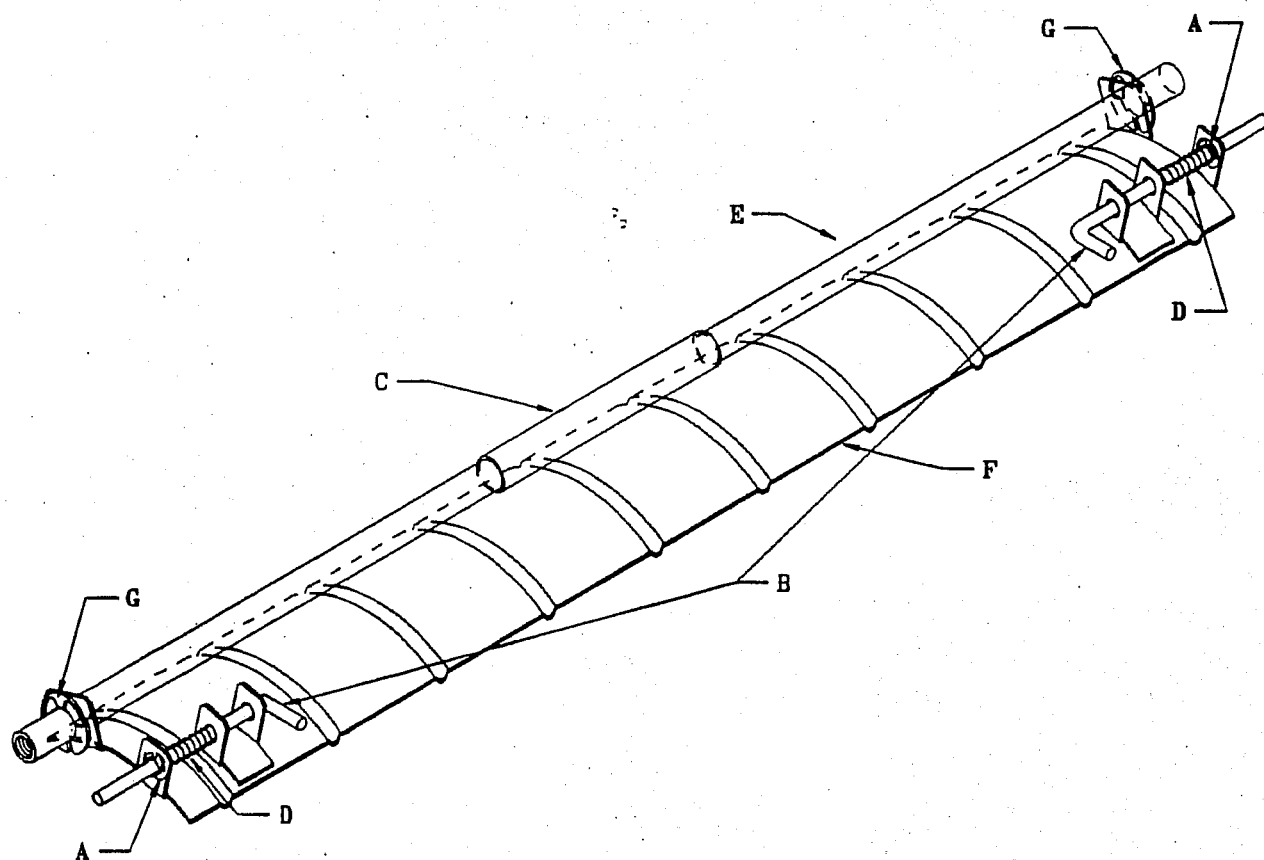


ALPHATEK
CORPORATION

CORPORATION

NAME OF PART: MAIN DRIVE SHAFT ASSEMBLY			PART NUMBER: 5236.700.03	
REV # 4	DATE OF REV: 9587	BY: FKC	FOR USE IN: ALL 700 PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	6-32 X 1" PHILLIPS PAN HEAD MACH SCREW		121.0632.1659	4 EA
B	6-32 18-8 LOCKNUT		122.0632.95	4 EA
C	700 MN DRIVE SHAFT SPROCKET 15T 3/8"		4133.600.01	1 EA
D	WORM GEAR		4153.600.05	4 EA
E	MAIN DRIVE SHAFT		4214.700.01	1 EA

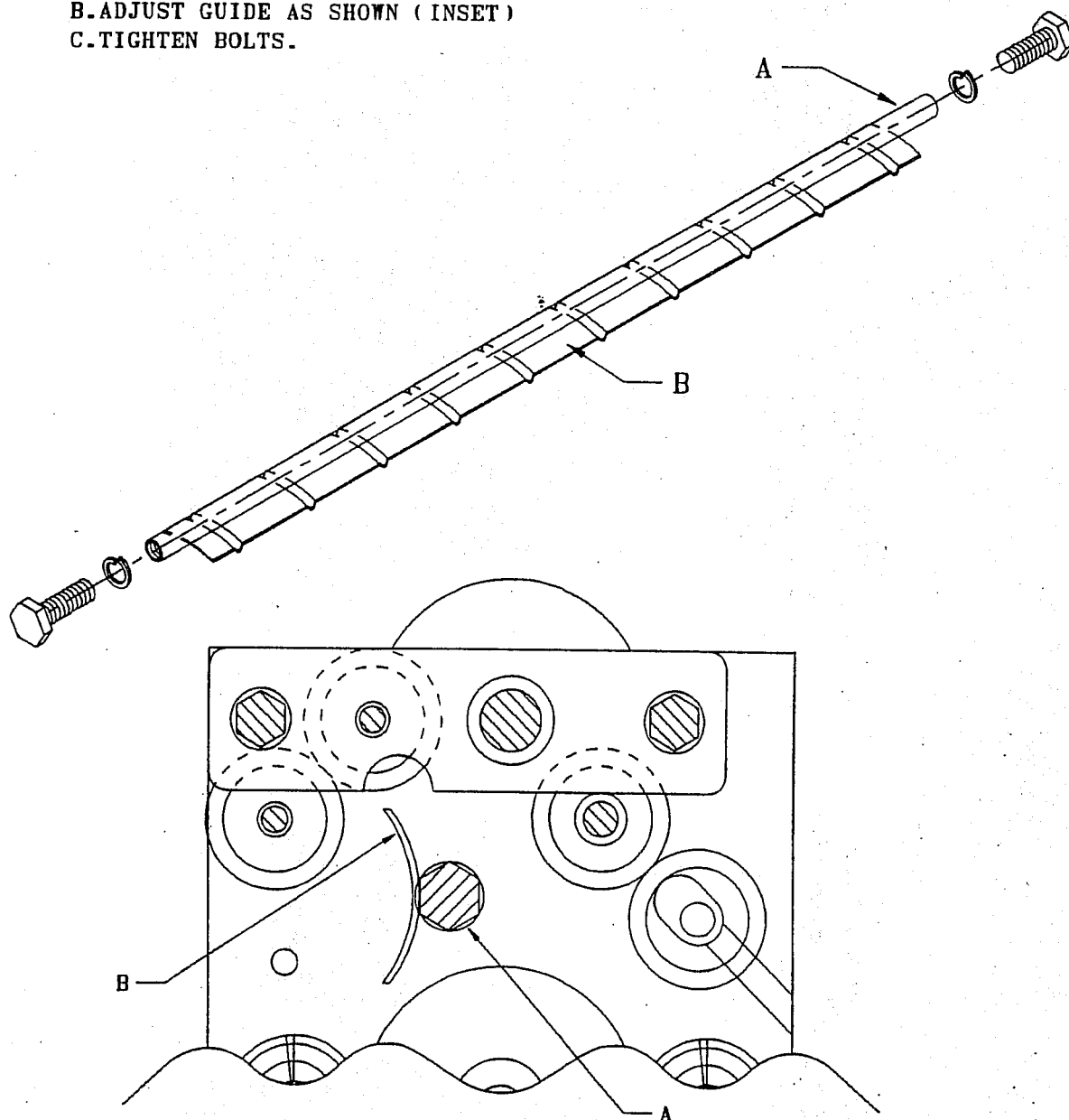
NOTE: 1. ENSURE FILM SURFACE OF GUIDE IS FREE OF BURRS OR WELD SLAG.
 2. IF GUIDE IS "BOWED" SLIDE CROSSOVER GUIDE SLEEVE (C) TO EITHER SIDE OF ASSEMBLY.
 * GUIDES ON ALL PROCESSORS MANUFACTURED AFTER NOV 1, 1993.
 THIS ASSEMBLY CAN BE RETROFITTED TO UNITS MANUFACTURED PRIOR TO NOV 1, 1993.
 CALL FACTORY FOR ASSISTANCE.



ALPHATEK
CORPORATION

NAME OF PART: CROSSOVER GUIDE ASSEMBLY '93			PART NUMBER: 5236.700.07
REV # 1	DATE OF REV: 09/13/94.	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS.
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	3/16" RETAINING RING	123.7100.1870	2 EA
B	CROSSOVER SLIDE PIN	4141.300.05	2 EA
C	CROSSOVER GUIDE SLEEVE	4157.300.02	1 EA
D	CROSSOVER SPRING	4177.700.01	2 EA
E	CROSSOVER TIE BAR	4214.600.0701	1 EA
F	CHEMICAL CROSSOVER GUIDE PLUS	4242.700.0501	1 EA
G	3/8" RETAINING RING	123.7100.0370	2 EA

- NOTE:** 1. ENSURE GUIDE IS FREE OF BURRS AND WELD SLAG.
 2. NO SUB-PARTS AVAILABLE.
 3. TO SET GUIDE -
 A. LOOSEN BOLTS.
 B. ADJUST GUIDE AS SHOWN (INSET)
 C. TIGHTEN BOLTS.



ALPHATEK
CORPORATION

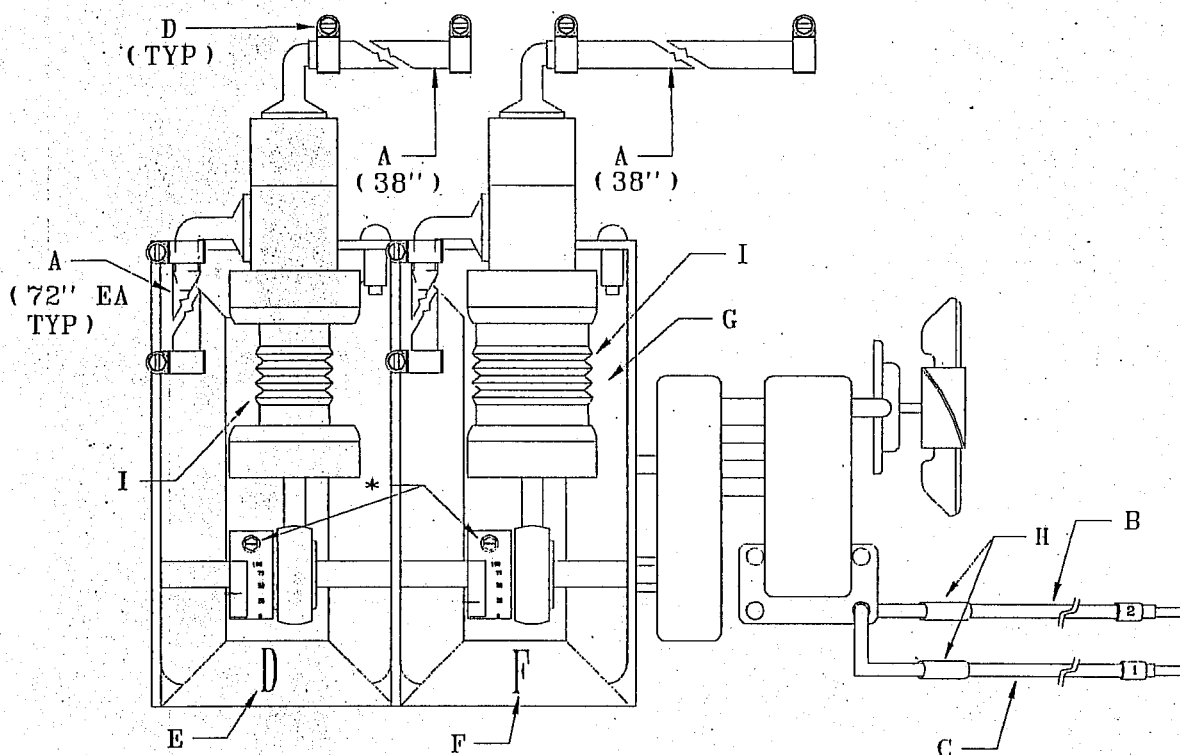
NAME OF PART: INNER RACK GUIDE ASSEMBLY			PART NUMBER: 5236.700.05	
REV # 3	DATE OF REV: 09/16/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	TIE BAR		4241.600.07	1 EA
B	INNER RACK GUIDE		4242.700.04	1 EA

NOTE:- * SCREW FOR STROKE ADJUSTMENT.

1. TO INCREASE CC RATES; TURN SCREW IN CLOCKWISE DIRECTION.

2. TO DECREASE CC RATES; TURN SCREW IN COUNTER CLOCKWISE DIRECTION.

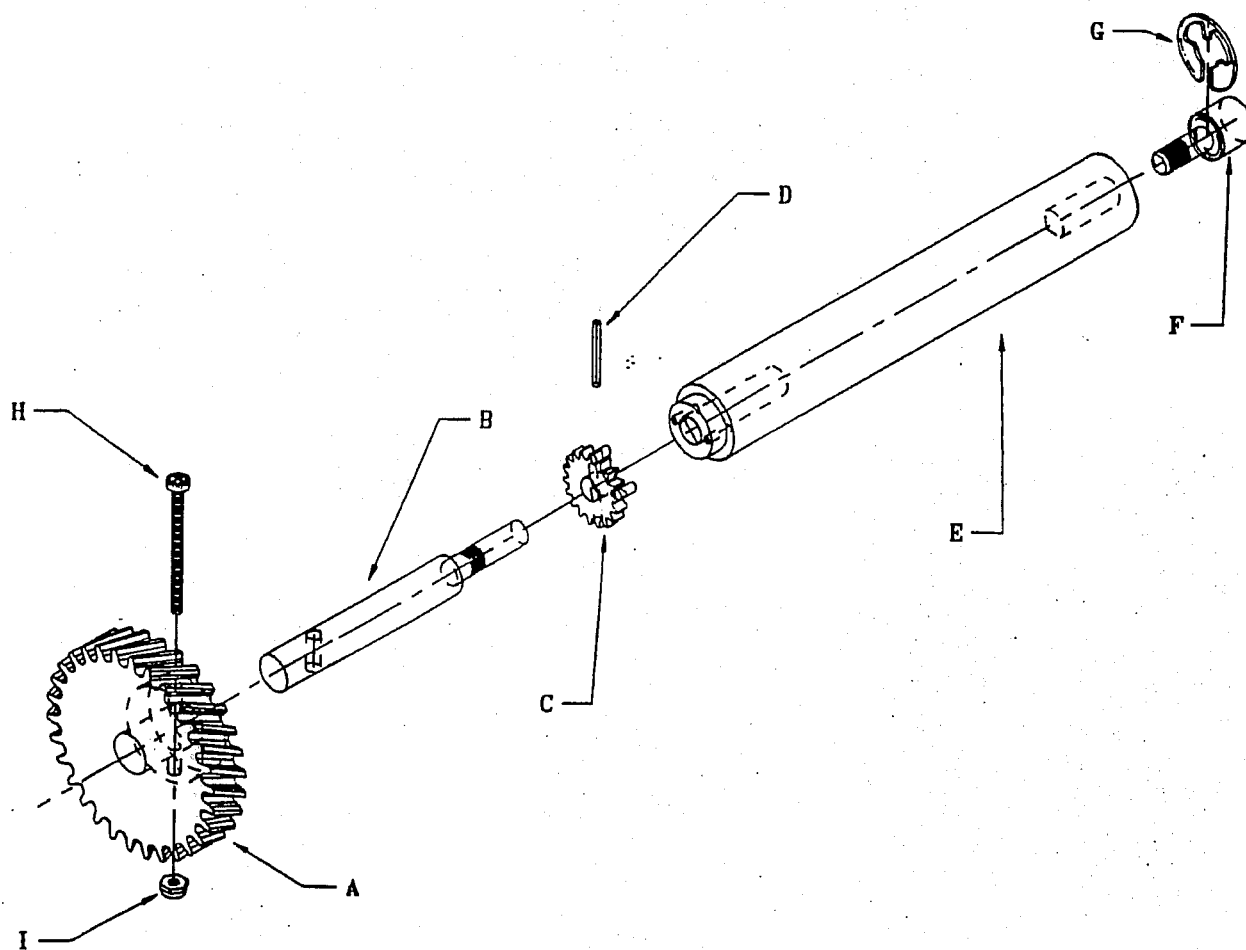
CAUTION:- DO NOT TRY TO ADJUST NUT ON OPPOSITE SIDE OF SCREW.



ALPHATEK
CORPORATION

NAME OF PART: AX700LE REPLENISHER PUMP ASSEMBLY			PART NUMBER: 5285.700.05
REV # 0	DATE OF REV: 9685	BY: FKC	FOR USE IN: 700LE
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	3/8" ID X 9/16" OD VINYL TUBING	135.3412.09	18.5 FT
B	REP PUMP ORANGE #2 WIRE ASM	5187.700.14	1 EA
C	REP PUMP BLACK #1 WIRE ASM	5187.700.13	1 EA
D	5/8" STAINLESS STEEL HOSE CLAMP	4139.600.07	8 EA
E	3/4" X 1 1/2" LETTER D	4160.600.01	1 EA
F	3/4" X 1 1/2" LETTER F	4160.600.02	1 EA
G	P/D REPLENISHER PUMP	4183.600.09	1 EA
H	1/4" D X 1 1/2" L HEAT SHRINK TUBING	135.3324.10	2 EA
* I	REPLENISHER PUMP BELLOWS.	4153.700.05	2 EA
* MUST SPECIFY DEVELOPER OR FIXER SIDE.			

NOTE: 1. THIS ROLLER ASSEMBLY IS USED ONLY IN THE DRYER RACK.
2. SUB-PARTS ARE AVAILABLE SEPARATELY.



ALPHATEK
CORPORATION

NAME OF PART: DRYER DRIVE ROLLER ASSEMBLY.

PART NUMBER: 5262.600.05

REV # 1

DATE OF REV: 09/16/94

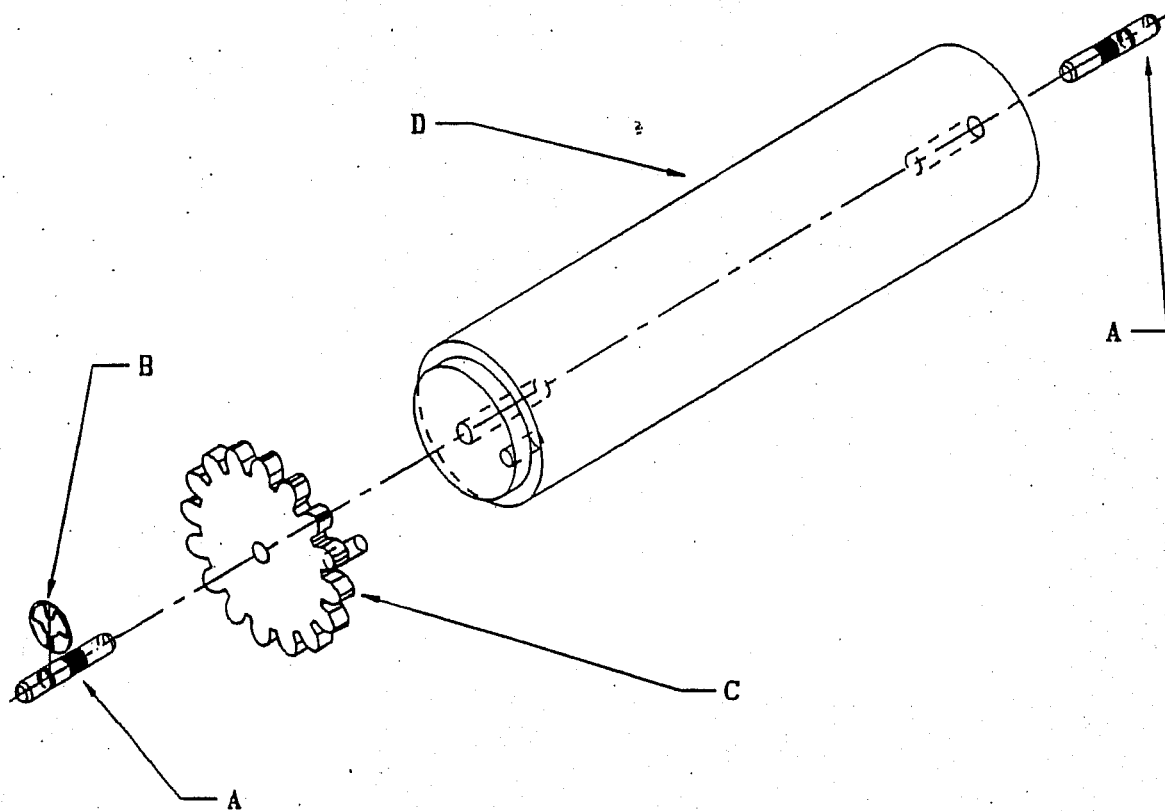
BY: NKS

FOR USE IN: ALL ALPHATEK
DRYER RACKS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	RACK DRIVE GEAR	4153.600.07	1 EA
B	ROLLER PIN - LARGE	4114.600.04	1 EA
C	DEVELOPER DRIVE ROLLER GEAR	4153.600.18	1 EA
D	3/32" X 3/4" HEAVY DUTY SPIROL PIN	125.4061.2005	1 EA
E	DEVELOPER DRIVE ROLLER	4254.600.03	1 EA
F	ROLLER PIN - MEDIUM	4114.600.03	1 EA
G	1/2" RETAINING RING	123.7100.05	1 EA
H	6-32 X 2" PHLPS PH MS	121.0632.3259	1 EA
I	6-32 18-8 LOCKNUT.	122.0632.95	1 EA

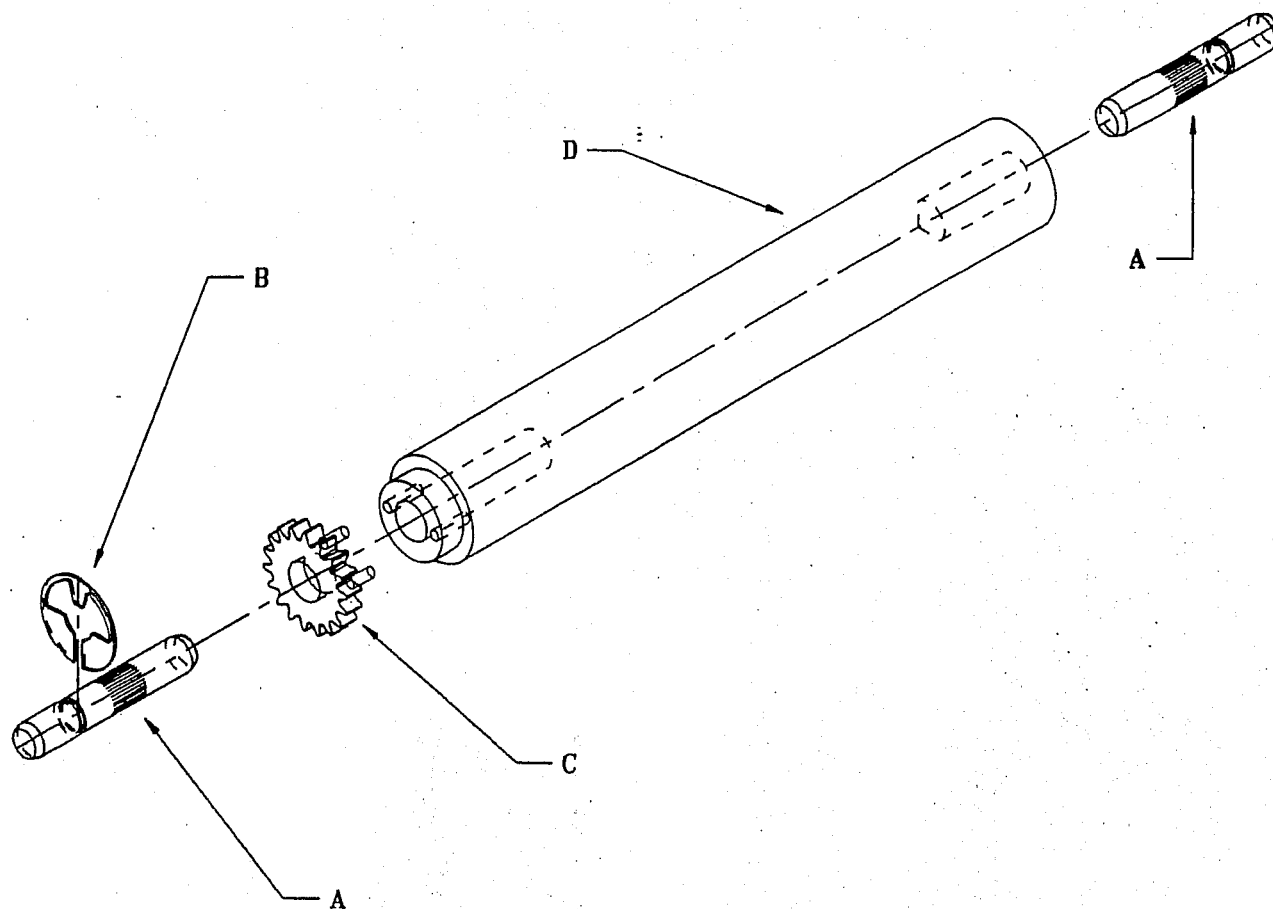
NOTE:1.ENSURE ROLLER IS FREE OF SCRATCHES,NICKS OR DIVOTS.
2.SUB-PARTS ARE AVAILABLE SEPARATELY.



ALPHATEK
CORPORATION

NAME OF PART: LARGE ROLLER ASSEMBLY			PART NUMBER: 5262.600.06
REV # 3	DATE OF REV: 09/20/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS.
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	ROLLER PIN - SMALL	4114.600.05	2 EA
B	1/4" RETAINING RING	123.7100.0250	1 EA
C	GEAR LARGE 1/4" BORE W/PIN	4153.600.06	1 EA
D	LARGE ROLLER	4254.600.02	1 EA

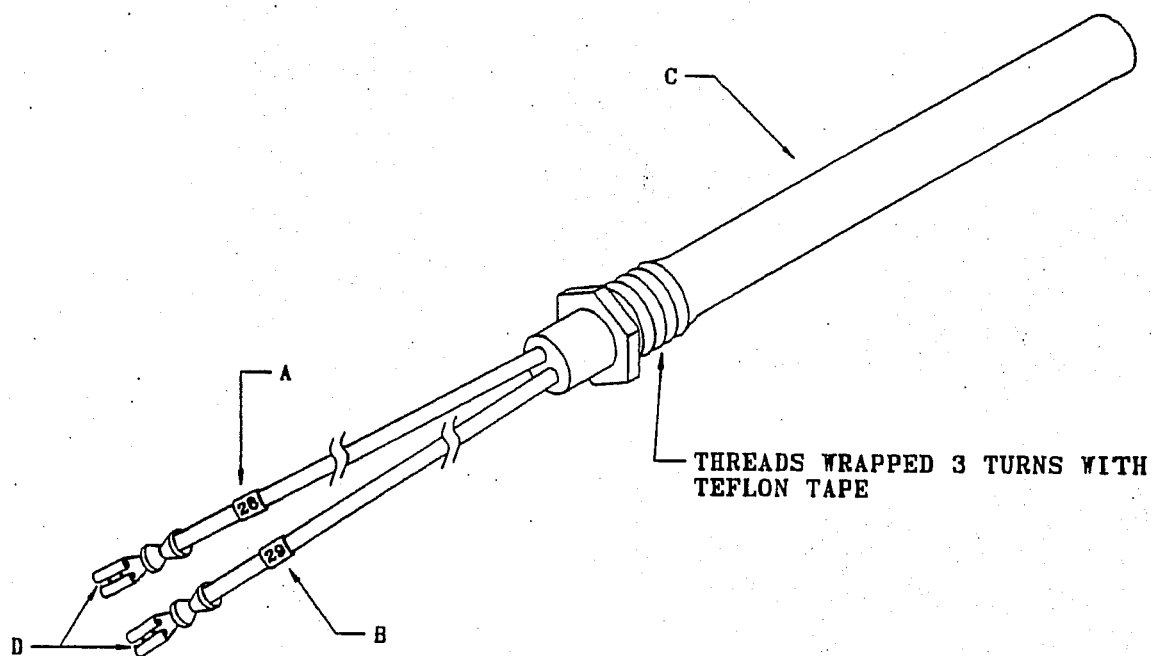
NOTE: 1. ENSURE ROLLER IS FREE OF SCRATCHES, NICKS OR DIVOTS.
2. SUB-PARTS ARE AVAILABLE SEPARATELY.



ALPHATEK
CORPORATION

NAME OF PART: SMALL ROLLER ASSEMBLY			PART NUMBER: 5262.600.07	
REV # 3	DATE OF REV: 09/20/94	BY: NKS	FOR USE IN: ALL ALPHATEK PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	ROLLER PIN - SMALL		4114.600.05	2 EA
B	1/4" RETAINING RING		123.7100.0250	1 EA
C	GEAR SMALL 1/4" BORE W/PINS		4153.600.08	1 EA
D	SMALL ROLLER		4254.600.01	1 EA

CAUTION: 120 VOLT ONLY.

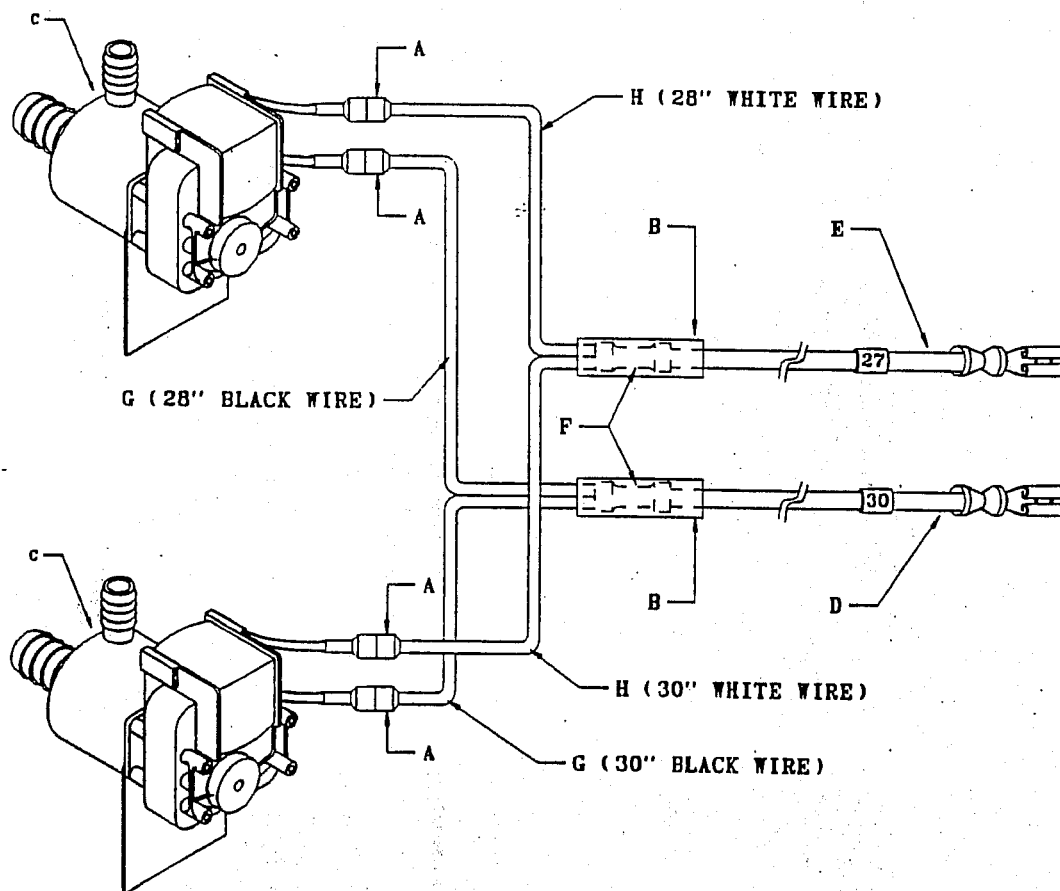


**ALPHATEK
CORPORATION**

NAME OF PART: DEVELOPER HEATER ASSEMBLY			PART NUMBER: 5285.700.02
REV #7	DATE OF REV: 9591	BY: FKC <i>OK</i>	FOR USE IN: ALL 120 VOLT 700LE SERIES PROCESSORS.
LEGEND:			
DESCRIPTION			QUANTITY
A	#28 VINYL WIRE MARKER		1 EA
B	#29 VINYL WIRE MARKER		1 EA
C	800 WATT DEVELOPER HEATER		1 EA
D	14-16 GA INS CRIMP TERMINAL		2 EA

CAUTION: 120 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



**ALPHATEK
CORPORATION**

NAME OF PART: RECIRCULATING PUMP ASSEMBLY

PART NUMBER: 5285.700.03

REV # 5

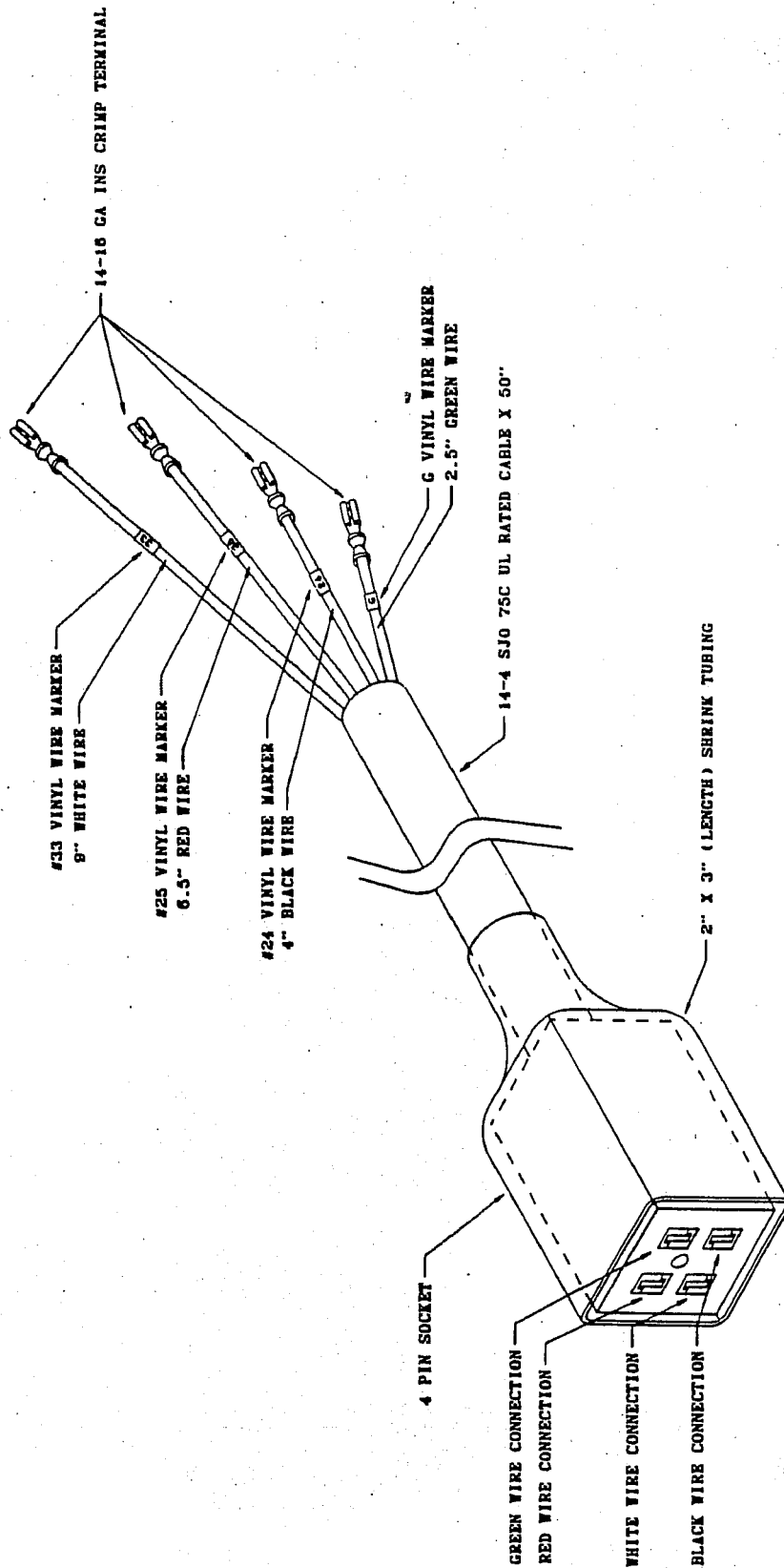
DATE OF REV: 9592

BY: FK

**FOR USE IN: ALL 120 VOLT 700
SERIES PROCESSORS.**

LEGEND:

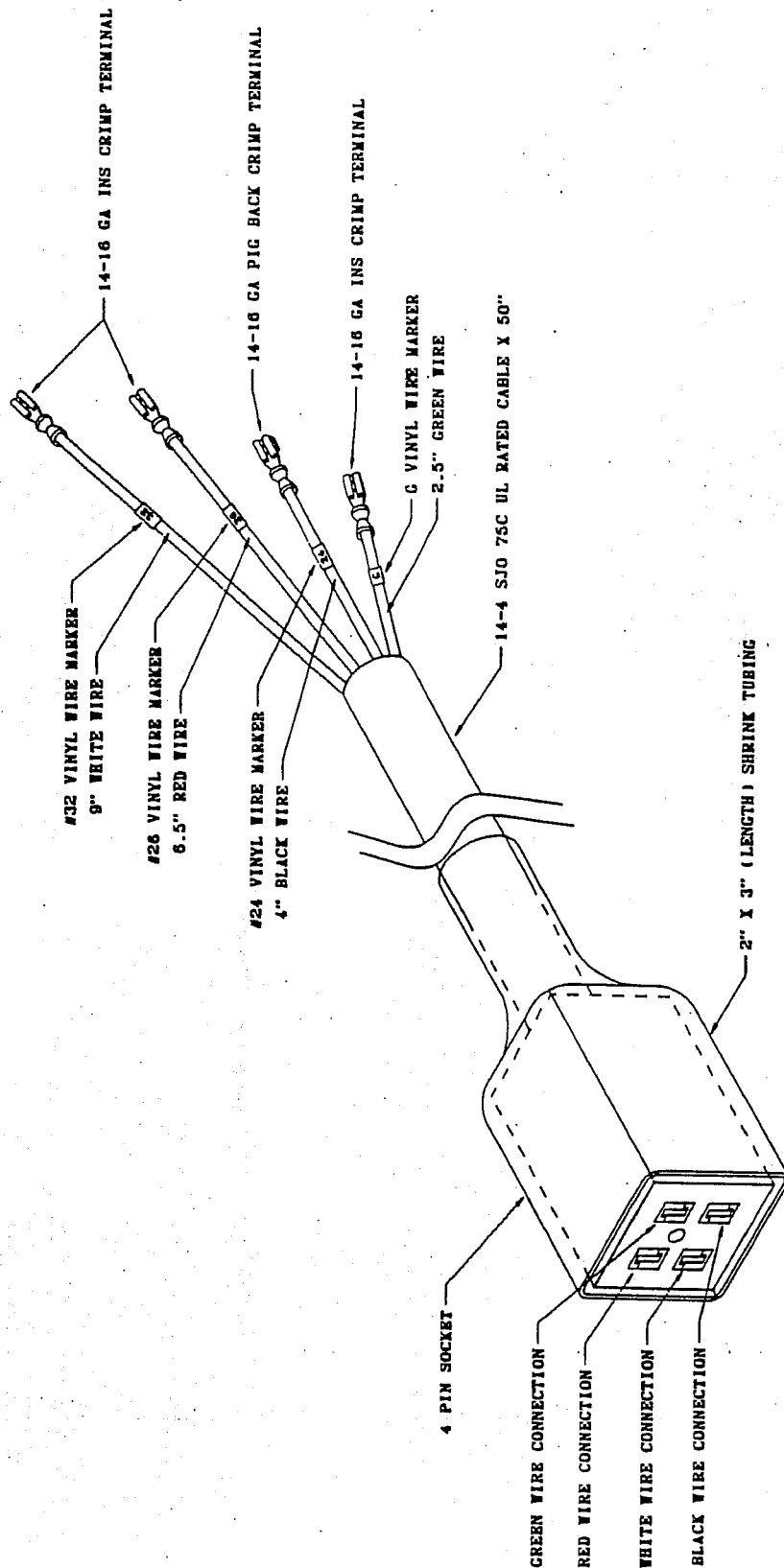
	DESCRIPTION	PART NUMBER	QUANTITY
A	14-16 GA FEMALE COUPLER	762.8605	4 EA
B	1/4" X 2" HEAT SHRINK TUBING	135.3324.10	2 EA
C	RECIRCULATION PUMP	4183.700.01	2 EA
D	RECIRCULATION PUMP (BLACK) WIRE ASSEMBLY	5185.700.33	1 EA
E	RECIRCULATION PUMP (WHITE) WIRE ASSEMBLY	5185.700.34	1 EA
F	14-16 GA INS BUTT CONNECTOR	7628.610	2 EA
G	18 GA SINGLE CONDUCTOR BLACK WIRE	8184.700.08	58 IN
H	18 GA SINGLE CONDUCTOR WHITE WIRE	8184.700.07	58 IN



- FOR USE IN ALL 700 PROCESSORS
 - WIRE LENGTHS INDICATED REFER TO EXPOSED LENGTHS

REV.	DATE	DRG.	APP.	UPPER BLOWER SOCKET ASSEMBLY		5285-700-06
4	9509	FKC	PK			ALPHATEK CORPORATION
5	9503	FKC				
6						
7						
8				MAT:		FINISH:
9						
10						

TOLERANCE-UNLESS OTHERWISE SPECIFIED: LENGTH-DECIMALS ±.010" -FRACTIONS 1/32" DIAMETERS-DECIMALS ±.005" -FRACTIONS ±.005"

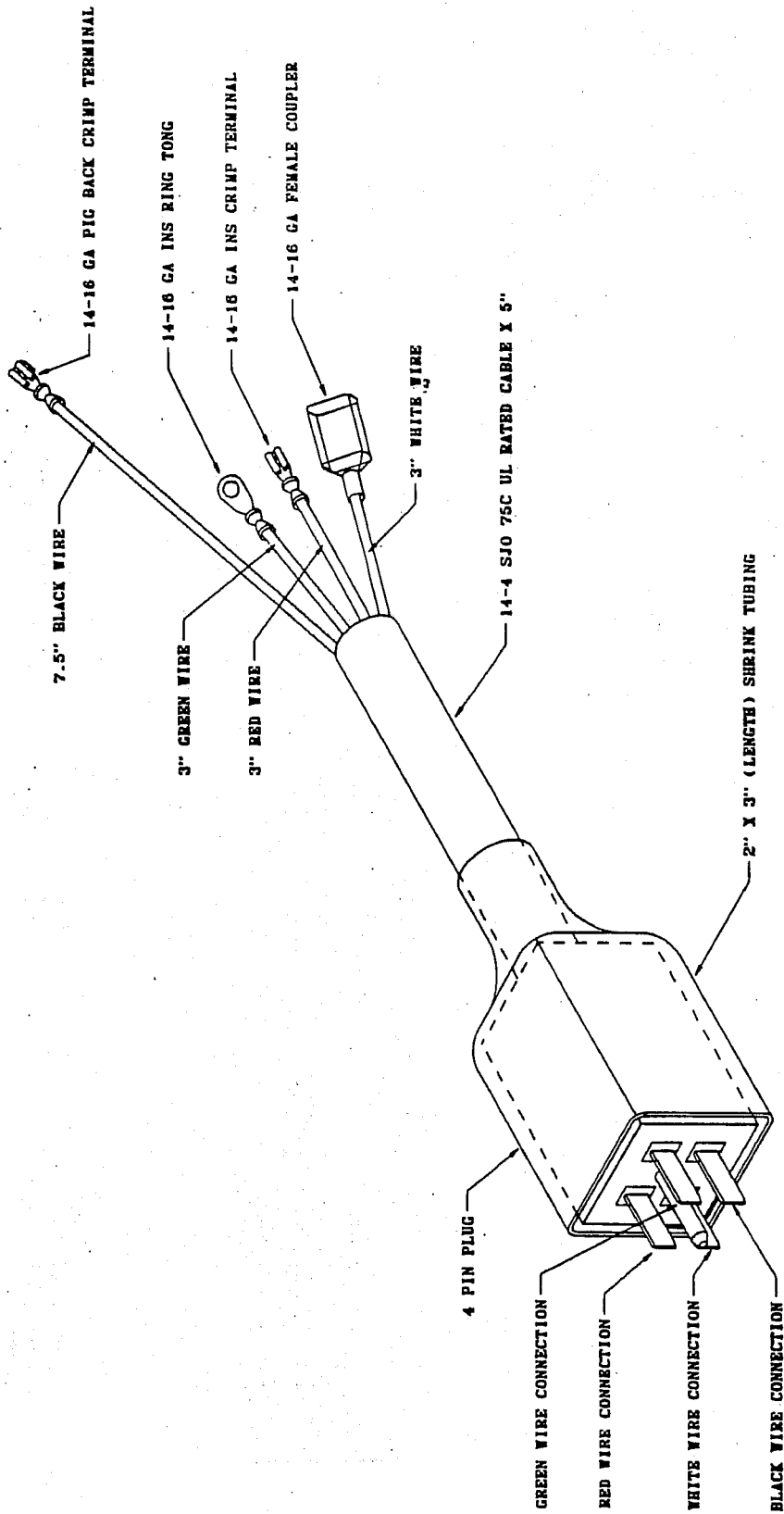


- FOR USE IN ALL 700 PROCESSORS

- WIRE LENGTHS INDICATED REFER TO EXPOSED LENGTHS

REV.	DATE	DRG.	APP.	LOWER BLOWER SOCKET ASSEMBLY	
6	9559	PKC	[Signature]	5285-700-07	
7	9552	PKC			
8					
9					
10					
11					
12					
				MAT:	FINISH:
				ALPHATEK CORPORATION	

TOLERANCES-UNLESS OTHERWISE SPECIFIED: LENGTHS-DIGITS 1.016" -FRACTIONS 1/32" DIAMETERS-DIGITS 1.002" -FRACTIONS 1.000"



- FOR USE IN ALL 700 PROCESSORS
 - WIRE LENGTHS INDICATED REFER TO EXPOSED LENGTHS

REV.	DATE	DRG.	APP.	AXIAL BLOWER PLUG ASSEMBLY	5285-700.09
6	9589	PEC	OK		
6	9593	PEC			
7					
8					
9					
10					
11					

FINISH:

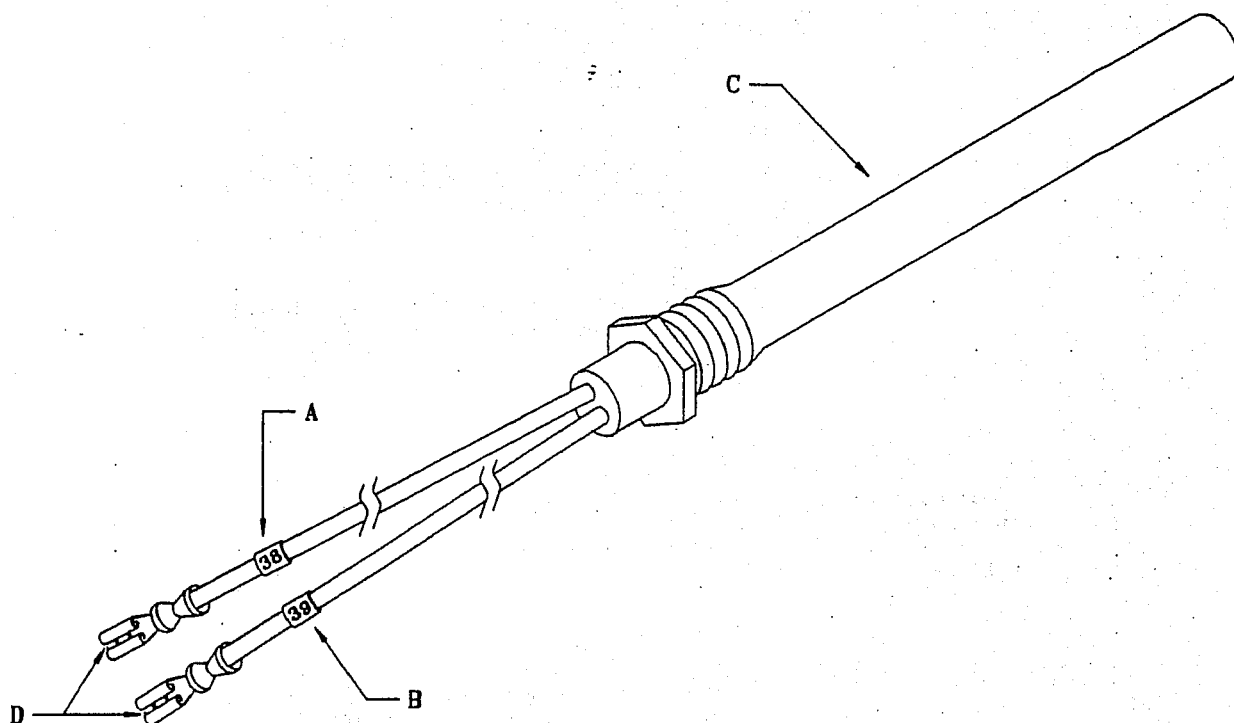
MAT:

ALPHATEK CORPORATION

TOLERANCES-UNLESS OTHERWISE SPECIFIED: LENGTHS-DIMENSIONS ±.010" -FRACTIONS 1/32" -DECIMALS ±.005" -FRACTIONS ±.005"

CAUTION: 240 VOLT ONLY.

NOTE:TEFLON TAPE MUST BE USED ON THREAD PRIOR TO INSERTING INTO TANK TO ENSURE PROPER SEAL.

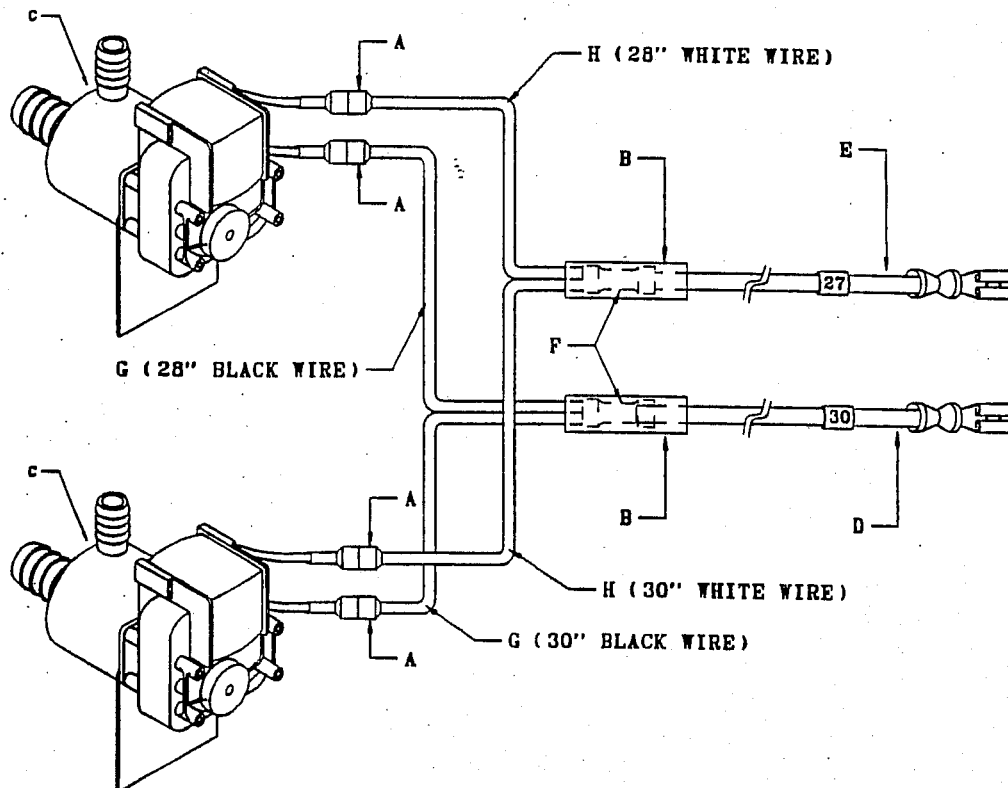


ALPHATEK
CORPORATION

NAME OF PART: 240 VOLT DEVELOPER HEATER ASSEMBLY			PART NUMBER: 5285.700.17	
REV # 0	DATE OF REV: 02/10/95	BY: NKS	FOR USE IN: ALL 240 VOLT 700 SERIES PROCESSORS.	
LEGEND:				
DESCRIPTION			PART NUMBER	QUANTITY
A	#38 VINYL WIRE MARKER		1613.250.38	1 EA
B	#39 VINYL WIRE MARKER		1613.250.39	1 EA
C	240 VOLT 800 WATT DEVELOPER HEATER		4187.700.06	1 EA
D	14-16 GA INS CRIMP TERMINAL		7628.620	2 EA

CAUTION: 240 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPERATLY.



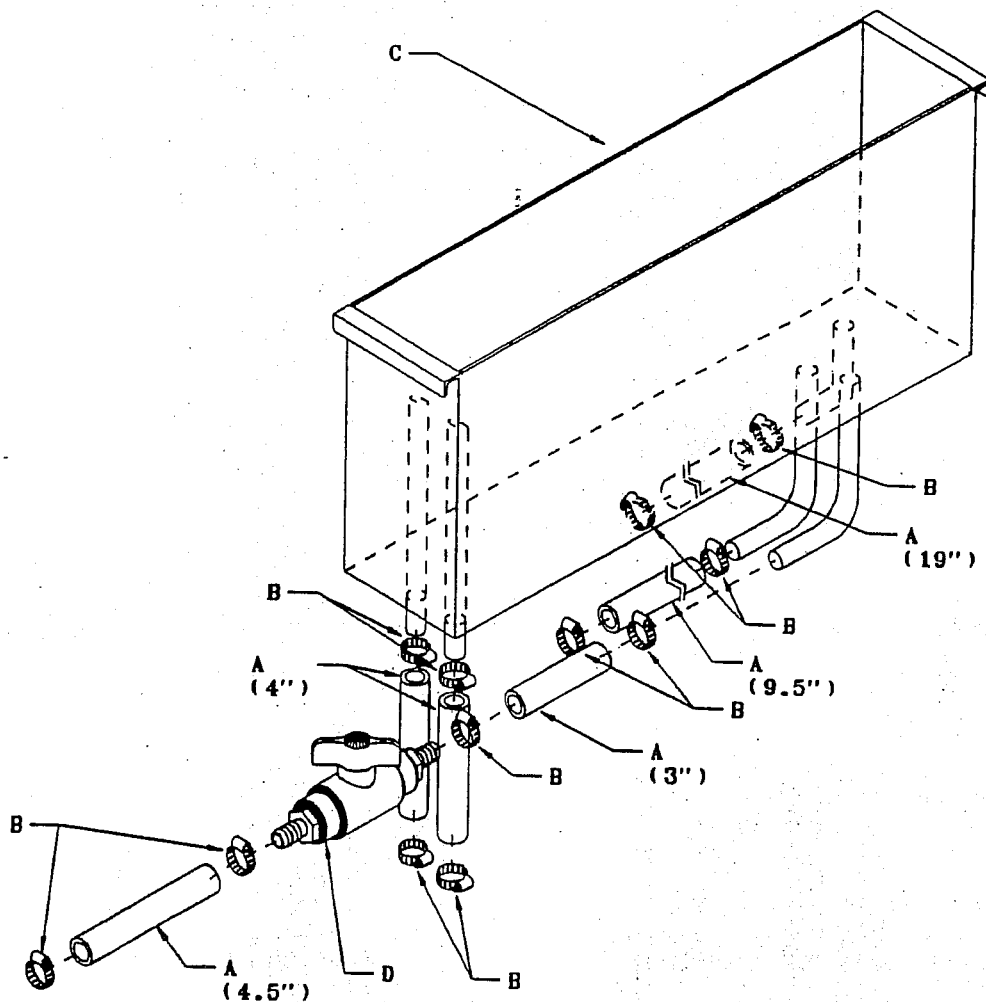
**ALPHATEK
CORPORATION**

NAME OF PART: 240 VOLT RECIRCULATING PUMP ASSEMBLY			PART NUMBER: 5285.700.18
REV #3	DATE OF REV: 9592	BY: FKCK	FOR USE IN: ALL 240 VOLT 700 SERIES PROCESSORS.

LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	14-16 GA FEMALE COUPLER	762.8605	4 EA
B	1/4" X 2" HEAT SHRINK TUBING	135.3324.10	2 EA
C	240 VOLT RECIRCULATION PUMP	4183.700.11	2 EA
D	RECIRCULATION PUMP (BLACK) WIRE ASSEMBLY	5185.700.33	1 EA
E	RECIRCULATION PUMP (WHITE) WIRE ASSEMBLY	5185.700.34	1 EA
F	14-16 GA INS BUTT CONNECTOR	7628.610	2 EA
G	18 GA SINGLE CONDUCTOR BLACK WIRE	8184.700.08	58 IN
H	18 GA SINGLE CONDUCTOR WHITE WIRE	8184.700.07	58 IN

NOTE: SUB-PARTS AVAILABLE SEPARATELY.



ALPHATEK
CORPORATION

NAME OF PART: WASH TANK ASSEMBLY

PART NUMBER: 5436.700.02

REV # 5

DATE OF REV: 9591

BY: FKC

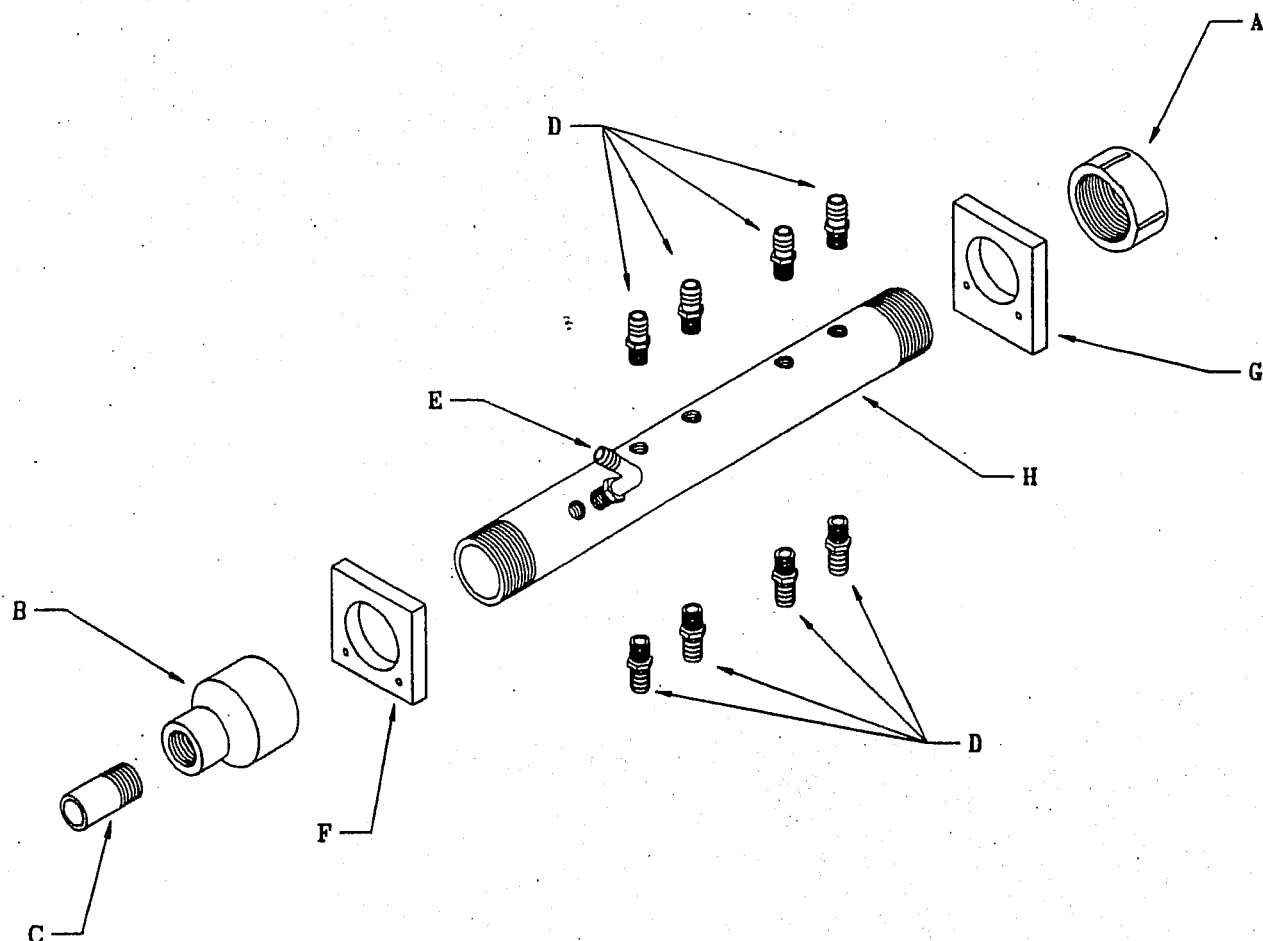
FOR USE IN: ALL 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	1/2" ID X 3/4" OD VINYL TUBING	135.3416.12	44 IN
B	1" STAINLESS STEEL HOSE CLAMP	4139.600.08	12 EA
C	PROCESSOR CHEMICAL WASH TANK	4448.700.01	1 EA
D	DRAIN VALVE ASSEMBLY	5162.700.01	1 EA

NOTE: 1.SUB-PARTS ARE AVAILABLE SEPARATELY.

2.TEFLON TAPE MUST BE USED ON THREAD PRIOR TO INSERTING IN TO MANIFOLD.



ALPHATEK
CORPORATION

NAME OF PART: LE DRAIN MANIFOLD ASSEMBLY

PART NUMBER: 5436.700.04

REV # 3

DATE OF REV: 12/08/94

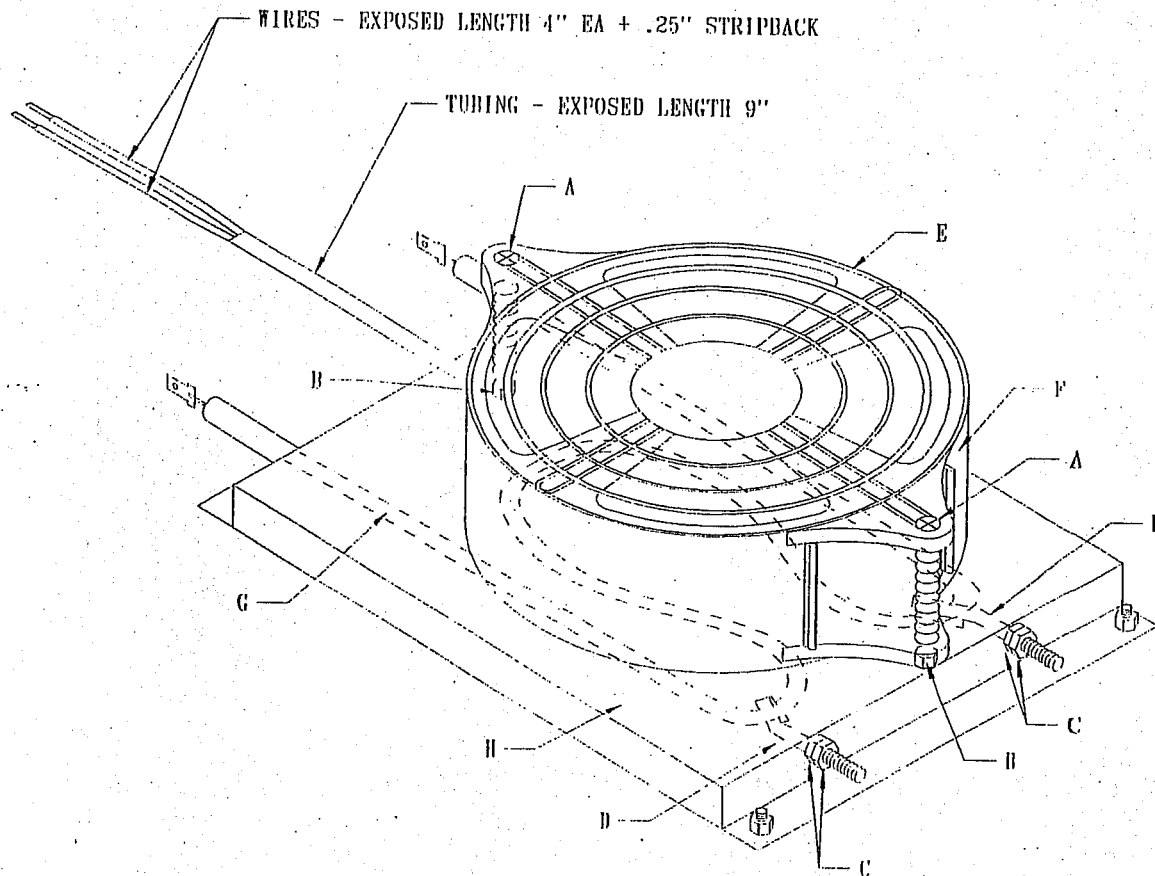
BY: NKS

FOR USE IN: ALL 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	1-1/2" NPT PVC CAP	4150.700.05	1 EA
B	1-1/2" X 3/4" PVC RED COUPLING	4150.700.06	1 EA
C	3/4" NPT X 2" PVC NIPPLE	4150.700.08	1 EA
D	1/4" NPT X 1/2" BARB ADPTR	4150.700.10	8 EA
E	1/4" NPT X 1/2" BARB ELBOW	4150.700.11	1 EA
F	DRAIN PIPE STAND - SMALL	4157.700.01	1 EA
G	DRAIN PIPE STAND - LARGE	4157.700.02	1 EA
H	AX700 LE DRAIN MANIFOLD	4457.700.02	1 EA

CAUTION: 120 VOLT ONLY.



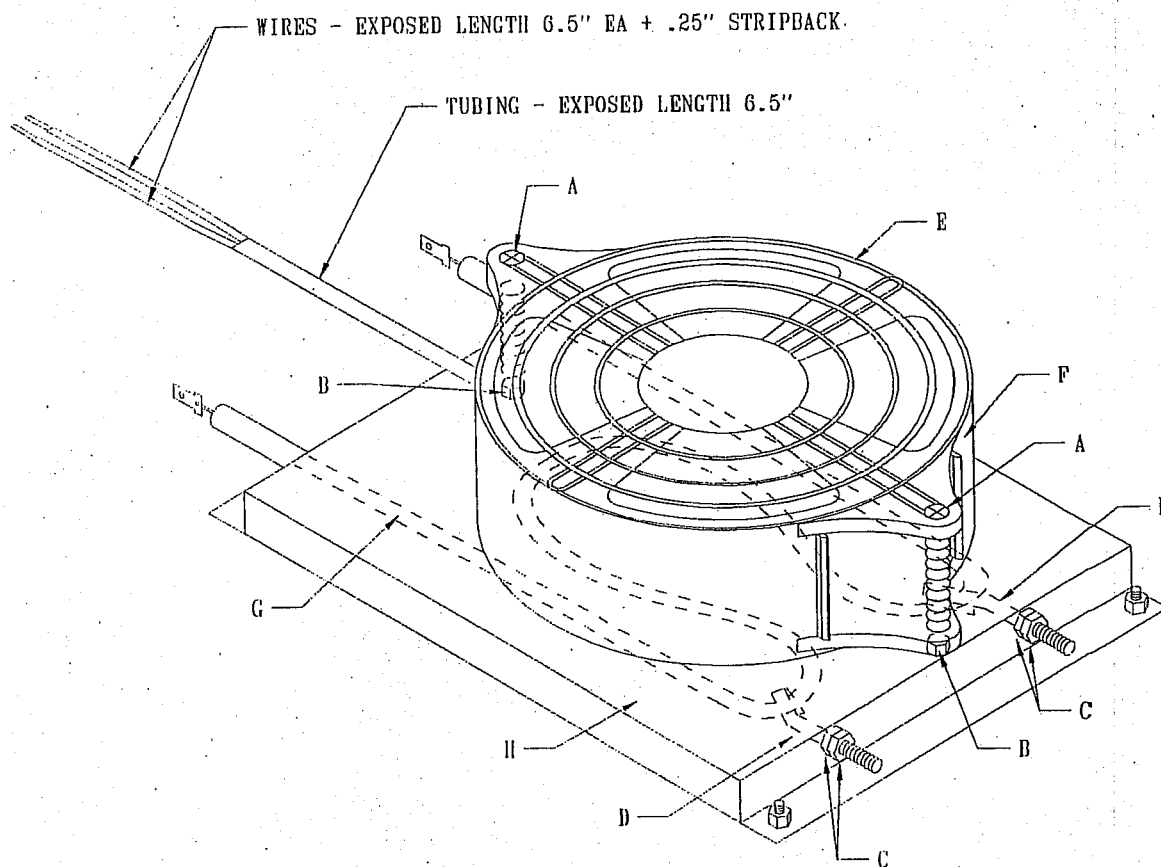
ALPHATEK
CORPORATION

NAME OF PART: LOWER AXIAL BLOWER ASSEMBLY			PART NUMBER: 5485.700.02
REV # 1	DATE OF REV: 9685	BY: FKC	FOR USE IN: 120V 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	6-32 X 2-3/4 PHIL PAN HD MACH SCREW	121.0632.3859	2 EA
B	6-32 18-8 LOCKNUT	122.0632.95	2 EA
C	10-24 18-8 HEXNUT	122.1024.3510	4 EA
D	10-24 X 3/4 EYE BOLT	127.0032.4084	2 EA
E	AXIAL FAN GUARD	4138.700.01	1 EA
F	AXIAL BLOWER	4183.700.02	1 EA
G	AX700LE 600 WATT CALROD	4187.600.04	1 EA
H	AXIAL BLOWER HOUSING	4447.700.03	1 EA

CAUTION: 120 VOLT ONLY.



ALPHATEK
CORPORATION

NAME OF PART: UPPER AXIAL BLOWER ASSEMBLY

PART NUMBER: 5485.700.03

REV # 1

DATE OF REV: 9685

BY: FKC

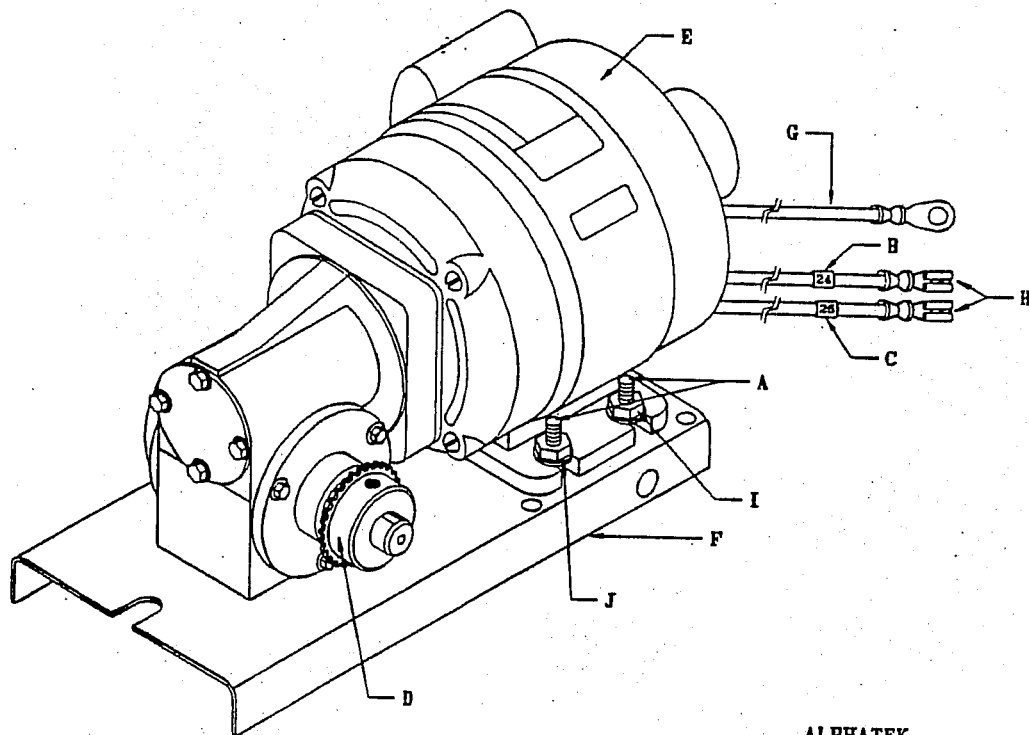
FOR USE IN: 120V 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	6-32 X 2-3/4 PHIL PAN HD MACH SCREW	121.0632.3859	2 EA
B	6-32 18-8 LOCKNUT	122.0632.95	2 EA
C	10-24 18-8 HEXNUT	122.1024.3510	4 EA
D	10-24 X 3/4 EYE BOLT	127.0032.4084	2 EA
E	AXIAL FAN GUARD	4138.700.01	1 EA
F	AXIAL BLOWER	4183.700.02	1 EA
G	AX700LE 600 WATT CALROD	4187.600.04	1 EA
H	AXIAL BLOWER HOUSING	4447.700.03	1 EA

CAUTION: 120 VOLT ONLY.

NOTE:-WHEN MOUNTING MOTOR TO BRACKET ENSURE MOTOR IS SQUARE TO BRACKET.
IF MOTOR IS MISALIGNED TO BRACKET POSSIBLE GEAR/CHAIN DETERIORATION MAY OCCUR.
DUE TO CHANGES IN SUPPORT BRACKET DESIGN. BRACKET CANNOT BE USED IN
PROCESSORS MANUFACTURED BEFORE 1990.
SUB-PARTS MAY BE ORDERED SEPARATELY.



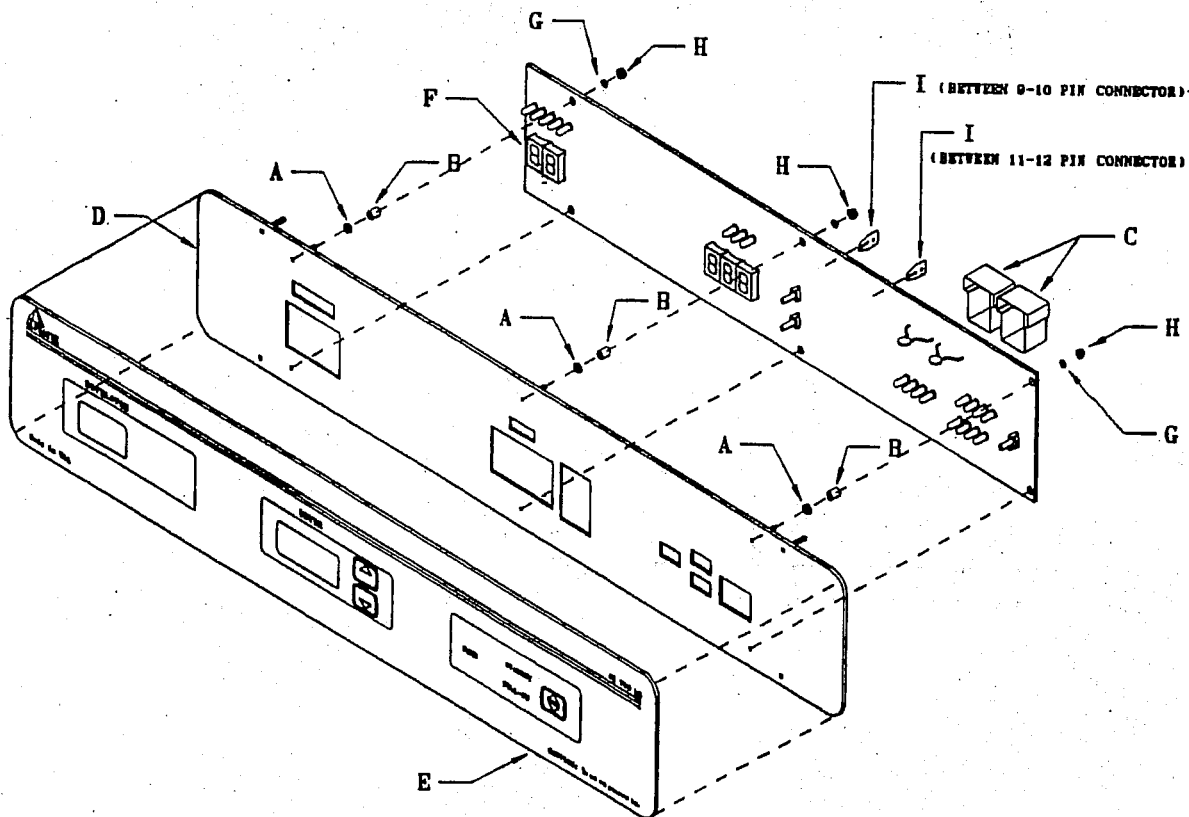
ALPHATEK
CORPORATION

COMPARTMENT

NAME OF PART: MAIN MOTOR ASSEMBLY		PART NUMBER: 5485.700.01
REV # 9	DATE OF REV: 9587	BY: FK C <i>SK</i> FOR USE IN: 120V AX700LE
LEGEND:		
DESCRIPTION		PART NUMBER
A	1/4-20 X 1 HEX HEAD BOLT	127.4042.0084
B	#24 VINYL WIRE MARKER	161.3250.24
C	#25 VINYL WIRE MARKER	161.3250.25
D	MAIN MOTOR SPROCKET 18T 1/2"	4133.700.01
E	NCI33R CAPACITOR GEARMOTOR	4183.600.08
F	'95 MAIN MOTOR SUPPORT BRACKET	4241.700.28
G	MAIN MOTOR GROUND WIRE ASSEMBLY	5185.700.19
H	22-18 GA INS CRIMP TERMINAL	762.8690
I	1/4-20 JAM NUT	122.1420.9500
J	1/4 SPLIT LOCK WASHER	123.4142.10
		QUANTITY
		4 EA
		1 EA
		1 EA
		1 EA
		1 EA
		1 EA
		1 EA
		2 EA
		4 EA
		4 EA

CAUTION: 120 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.
BE SURE TO INSTALL SPACERS AND NYLON WASHERS AS SHOWN OTHERWISE DAMAGE TO BOARD WILL OCCUR.

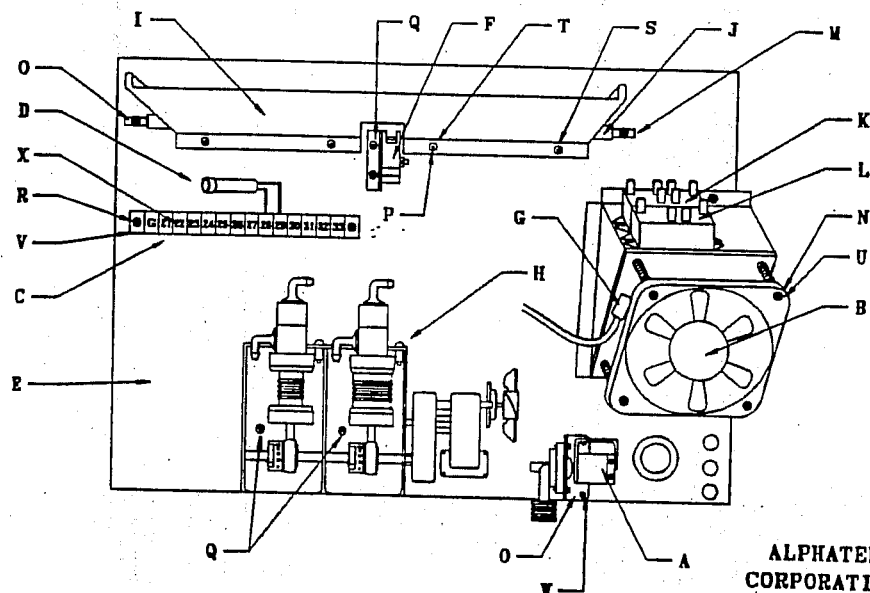


ALPHATEK
CORPORATION

NAME OF PART: CONTROL PANEL ASSEMBLY			PART NUMBER: 5485.700.05
REV # 9	DATE OF REV: 9591	BY: FKC <i>OK</i>	FOR USE IN: 120V 700 PROCESSORS.
LEGEND:			
DESCRIPTION	PART NUMBER	QUANTITY	
A 6-32 #316S.S. JAM NUT	121.0632.5500	6 EA	
B 5/16 OD X .140 ID X 5/16 SPACER	4157.600.03	6 EA	
C T-90 RELAY COVER	4150.700.20	2 EA	
D CONTROL PANEL PLATE	4542.700.07	1 EA	
E LE CONTROL PANEL DECAL	4560.700.01	1 EA	
F MICRO-PROC. P/C BOARD ASSEMBLY	6585.700.01	1 EA	
G #6-5/16" OD NYLON WASHER	123.2806.1031	6 EA	
H 6-32 18-8 LOCKNUT	122.0632.95	6 EA	
I POLARIZING TAB	4182.700.03	2 EA	

CAUTION: 120 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



**ALPHATEK
CORPORATION**

NAME OF PART: ELECTRICAL BASE PLATE ASSEMBLY

PART NUMBER: 5485.700.07

REV # 9

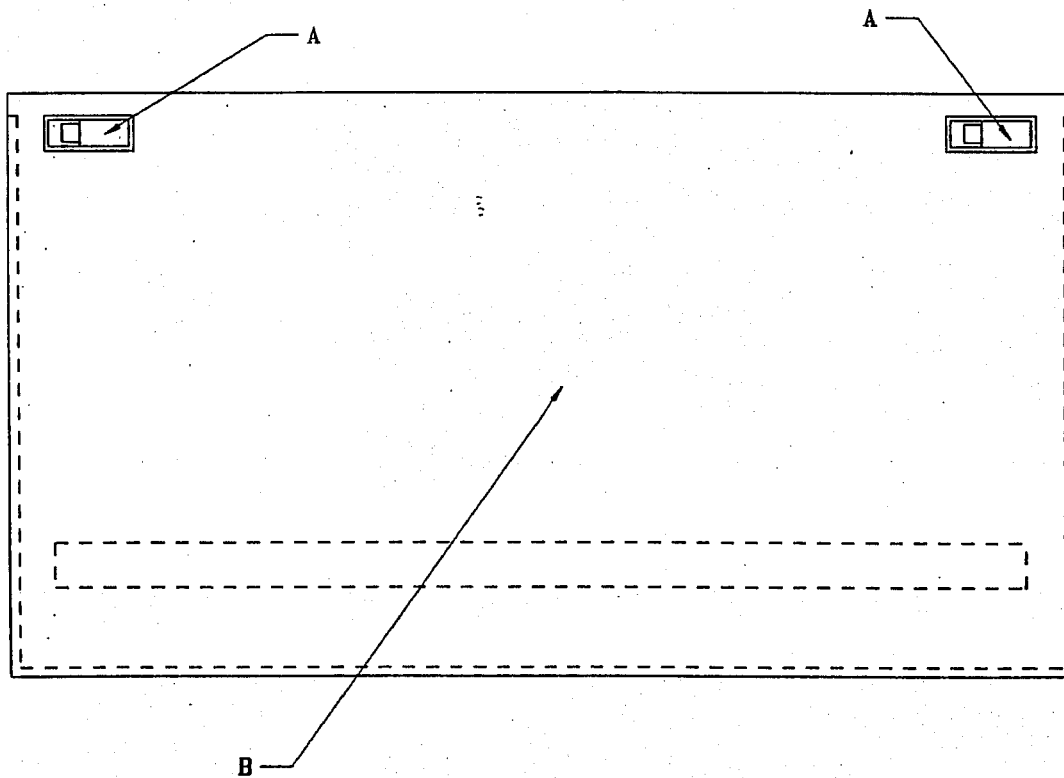
DATE OF REV: 9588

BY: FKC

FOR USE IN: 120V 700 PROCESSORS.

LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	WATER SOLENOID (AX700)	4180.700.02	1 EA
B	MUFFIN FAN	4183.600.03	1 EA
C	14 LUG TERMINAL STRIP	4189.350.01	1 EA
D	DEVELOPER INDICATOR LIGHT	4189.700.01	1 EA
E	LE ELECTRICAL BASE PLATE	4443.700.02	1 EA
F	MICRO SWITCH ASSEMBLY	5185.600.20	1 EA
G	MUFFIN FAN WIRE ASSEMBLY	5185.700.16	1 EA
H	REPLENISHER PUMP ASSEMBLY	5285.700.05	1 EA
I	INFEED TRAY	4450.300.04	1 EA
J	INFEED ROLLER SLEEVE	4157.300.01	1 EA
K	6 PIN RELAY (DRYER)	7133.700.01	1 EA
L	4 PIN RELAY (DEVELOPER)	7133.700.02	1 EA
M	INFEED ROLLER CORE	4241.300.04	1 EA
N	6-32 X 2" PHILPS PAN HD MACH SCREW	121.0632.3259	4 EA
O	6-32 X 1/2" PHILPS PAN HD MACH SCREW	121.0632.0854	4 EA
P	6-32 X 3/8" PHILPS PAN HD MACH SCREW	121.0632.0659	4 EA
Q	6-32 X 1/4" PHILPS PAN HD MACH SCREW	121.0632.0459	4 EA
R	6-32 X 1" PHILPS PAN HD MACH SCREW	121.0632.1659	2 EA
S	6-32 18-8 LOCKNUT	122.0632.95	6 EA
T	#6 X 5/8 OD FLAT WASHER	123.8308.70	4 EA
U	#6 SPLIT LOCK WASHER	123.4081.60	4 EA
V	5/16 OD X .140 ID X 9/16 SPACER	4157.600.02	2 EA
W	5/16 OD X .140 ID X 5/16 SPACER	4157.600.03	2 EA
X	TERMINAL BOARD ID #G-33	4179.350.01	1 EA



ALPHATEK
CORPORATION

NAME OF PART: LE SIDE PANEL ASSEMBLY

PART NUMBER: 5485.700.08

REV # 1

DATE OF REV: 12/19/94

BY: NKS

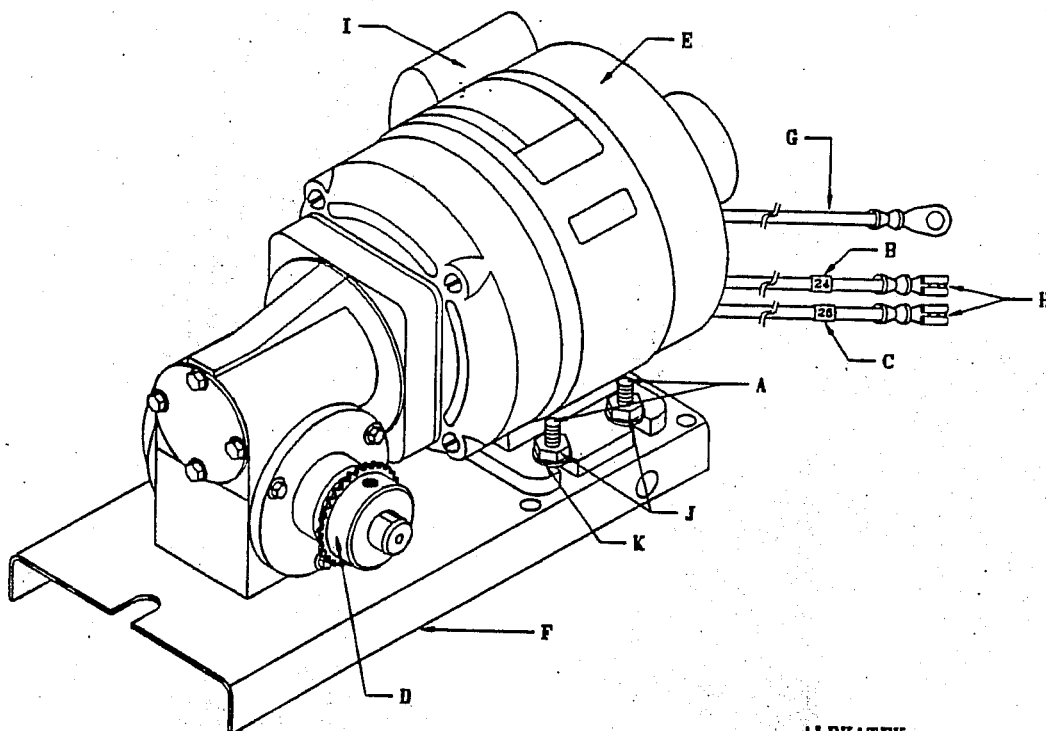
FOR USE IN: ALL 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	SIDE PANEL LATCH	4150.700.17	2 EA
B	LE SIDE PANEL	4447.700.14	1 EA

CAUTION: 120 VOLT ONLY.

NOTE:--WHEN MOUNTING MOTOR TO BRACKET ENSURE MOTOR IS SQUARE TO BRACKET.
IF MOTOR IS MISALIGNED TO BRACKET POSSIBLE GEAR/CHAIN DETERIORATION MAY OCCUR.
DUE TO CHANGES IN SUPPORT BRACKET DESIGN, BRACKET CANNOT BE USED IN
PROCESSORS MANUFACTURED BEFORE 1990.
SUB-PARTS MAY BE ORDERED SEPARATELY.



ALPHATEK
CORPORATION

NAME OF PART: MAIN MOTOR ASSEMBLY

PART NUMBER: 5485.700.11

REV # 3 DATE OF REV: 9587

BY: FKC

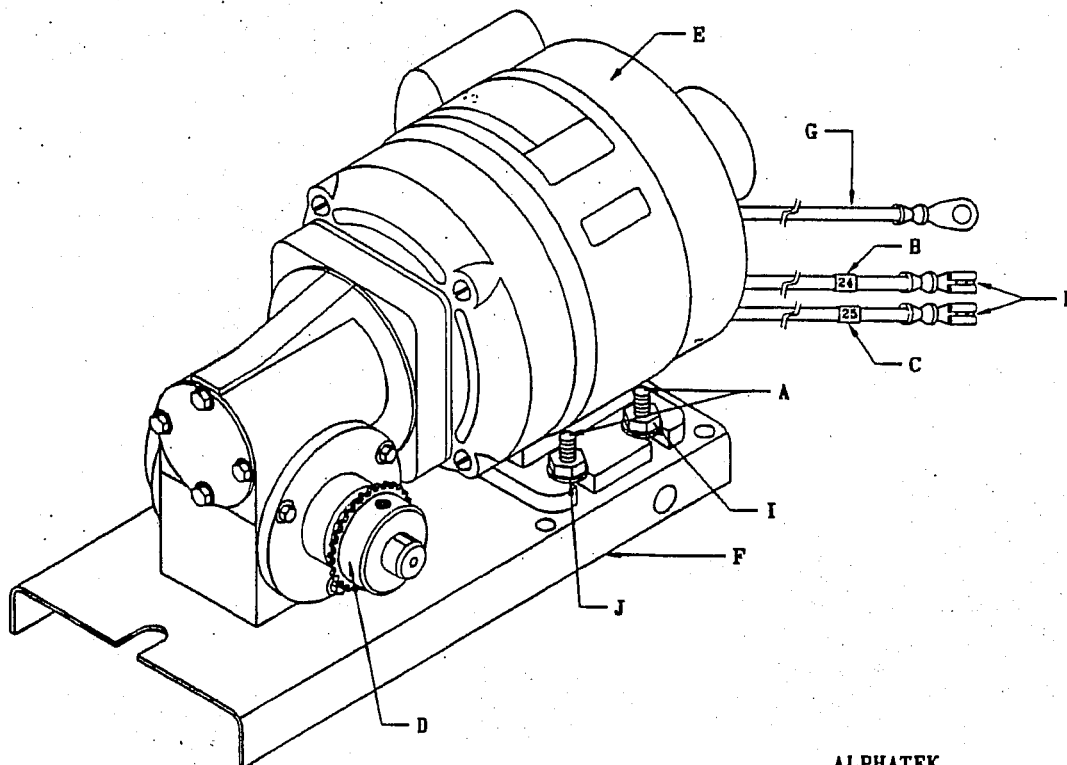
FOR USE IN: 120V AX745LE

LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	1/4-20 X 1 HEX HEAD BOLT	127.4042.0084	4 EA
B	#24 VINYL WIRE MARKER	1813.250.24	1 EA
C	#25 VINYL WIRE MARKER	1813.250.25	1 EA
D	MAIN MOTOR SPROCKET 18T 1/2"	4133.700.01	1 EA
E	45 SEC CAPACITOR GEARMOTOR	4183.700.07	1 EA
F	'95 MAIN MOTOR SUPPORT BRACKET	4241.700.28	1 EA
G	MAIN MOTOR GROUND WIRE ASSEMBLY	5185.700.19	1 EA
H	22-18 GA INS CRIMP TERMINAL	7628.690	2 EA
I	745 MOTOR CAPACITOR.	7715.900	1 EA
J	1/4-20 JAM NUT	122.1420.9500	4 EA
K	1/4 SPLIT LOCK WASHER	123.4142.10	4 EA

CAUTION: 240 VOLT ONLY.

NOTE:-WHEN MOUNTING MOTOR TO BRACKET ENSURE MOTOR IS SQUARE TO BRACKET.
IF MOTOR IS MISALIGNED TO BRACKET POSSIBLE GEAR/CHAIN DETERIORATION MAY OCCUR.
DUE TO CHANGES IN SUPPORT BRACKET DESIGN, BRACKET CANNOT BE USED IN
PROCESSORS MANUFACTURED BEFORE 1990.
SUB-PARTS MAY BE ORDERED SEPARATELY.

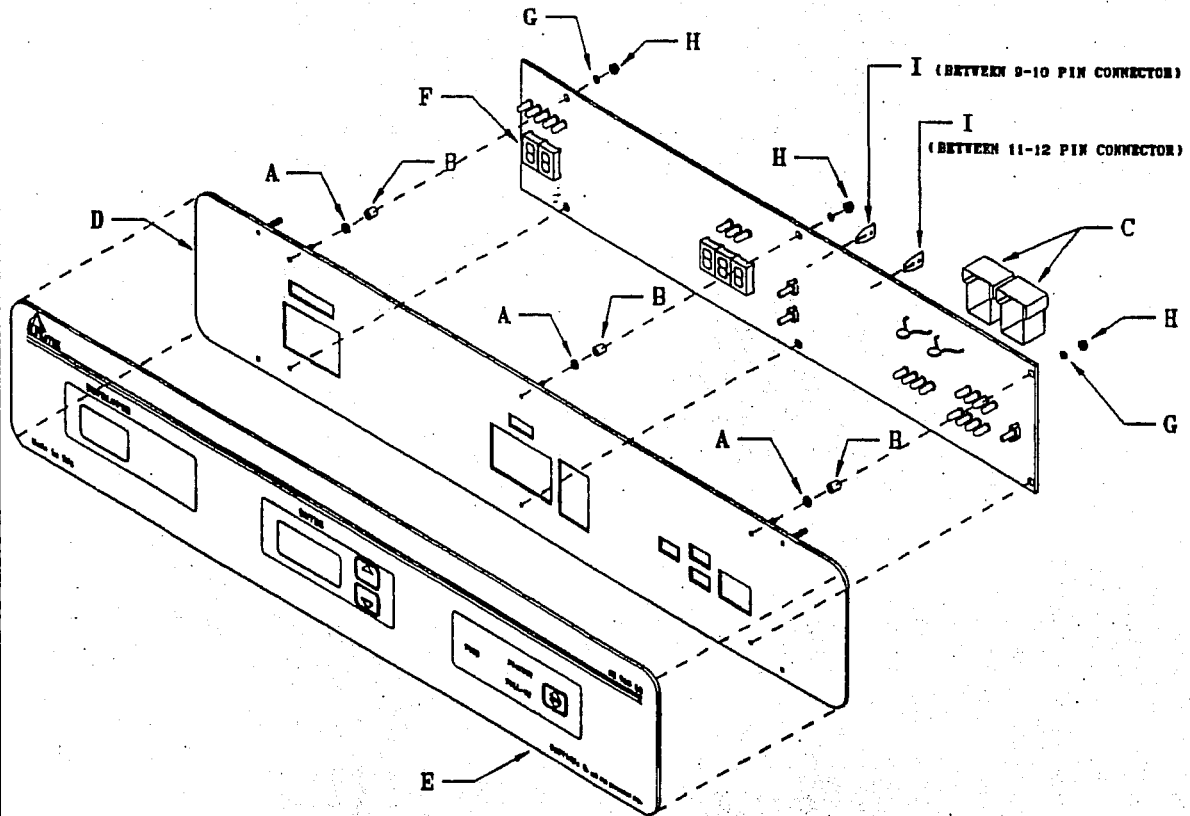


ALPHATEK
CORPORATION

NAME OF PART: MAIN MOTOR ASSEMBLY			PART NUMBER: 5485.700.12
REV #4	DATE OF REV: 9591	BY: FKC <i>SK</i>	FOR USE IN: 240 AX700LE
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	1/4-20 X 1 HEX HEAD BOLT	127.4042.0084	4 EA
B	#24 VINYL WIRE MARKER	1613.250.24	1 EA
C	#25 VINYL WIRE MARKER	1613.250.25	1 EA
D	MAIN MOTOR SPROCKET 20T 1/2"	4133.700.02	1 EA
E	240 VOLT NCI33R CAPACITOR GEARMOTOR	4183.700.13	1 EA
F	'95 MAIN MOTOR SUPPORT BRACKET	4241.700.28	1 EA
G	MAIN MOTOR GROUND WIRE ASSEMBLY	5185.700.19	1 EA
H	22-18 GA INS CRIMP TERMINAL	7628.690	2 EA
I	1/4-20 JAM NUT	122.1420.9500	4 EA
J	1/4 SPLIT LOCK WASHER	123.4142.10	4 EA

CAUTION: 240 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.
BE SURE TO INSTALL SPACERS AND NYLON WASHERS AS SHOWN OTHERWISE DAMAGE TO BOARD WILL OCCUR.

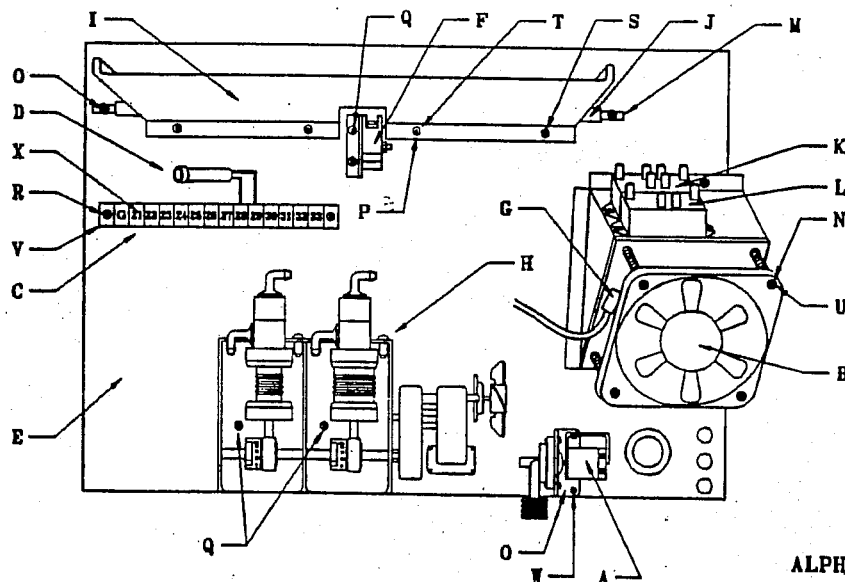


ALPHATEK
CORPORATION

NAME OF PART: 240 VOLT CONTROL PANEL ASSEMBLY.			PART NUMBER: 5485.700.14
REV #4	DATE OF REV: 9591	BY: FKC <i>OK</i>	FOR USE IN: 240V 700 PROCESSORS.
LEGEND:			
DESCRIPTION		PART NUMBER	QUANTITY
A	6-32 #316S.S. LOCK NUT	1220.632.95	6 EA
B	5/16 OD X .140 ID X 5/16 SPACER	4150.600.40	6 EA
C	T-90 RELAY COVER	4150.700.20	2 EA
D	CONTROL PANEL PLATE	4542.700.07	1 EA
E	LE CONTROL PANEL DECAL	4560.700.01	1 EA
F	240 VOLT MICROPROCESSOR BOARD ASSEMBLY.	6585.700.03	1 EA
G	#6-5/16" OD NYLON WASHER	123.2806.1031	6 EA
H	6-32 18-8 JAM NUT	121.0632.5500	6 EA
I	POLARIZING TAB	4182.700.03	2 EA

CAUTION: 240 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



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CORPORATION**

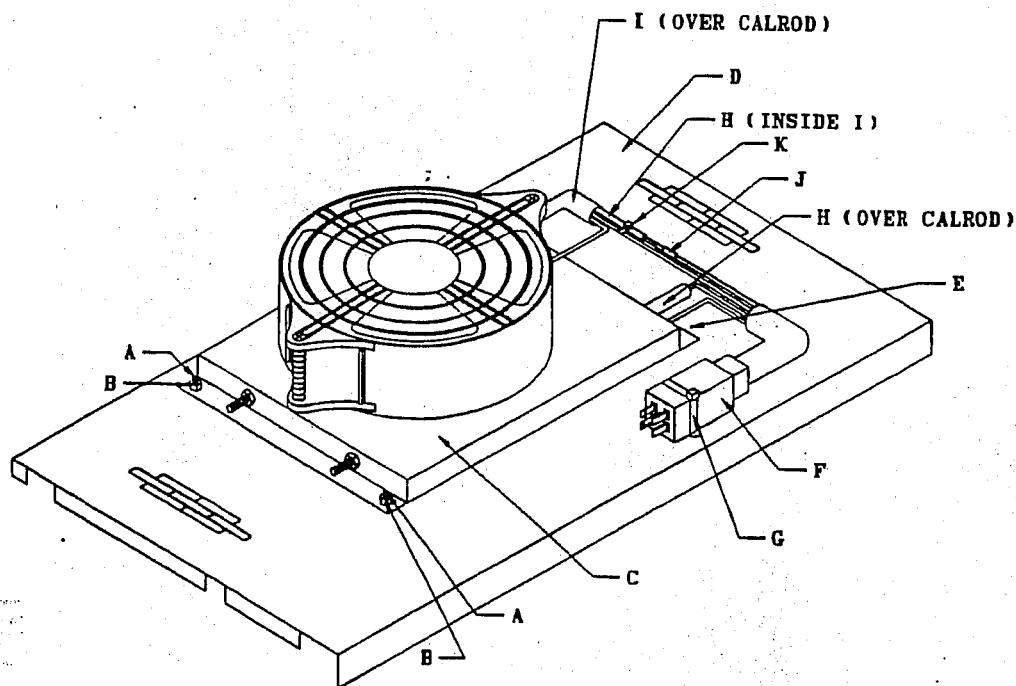
NAME OF PART: 240 VOLT ELECTRICAL BASE PLATE ASSEMBLY.		PART NUMBER: 5485.700.16	
REV #4	DATE OF REV: 9593	BY: FKC	FOR USE IN: 240V 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	240 VOLT WATER SOLENOID	4180.700.03	1 EA
B	240 VOLT MUFFIN FAN	4183.700.14	1 EA
C	16 LUG TERMINAL STRIP	4189.350.01	1 EA
D	240 VOLT DEVELOPER INDICATOR LIGHT	4189.700.08	1 EA
E	LE ELECTRICAL BASE PLATE	4443.700.02	1 EA
F	MICRO SWITCH ASSEMBLY	5185.600.20	1 EA
G	MUFFIN FAN WIRE ASSEMBLY	5185.700.16	1 EA
H	240 VOLT REPLENISHER PUMP ASSEMBLY	5285.700.19	1 EA
I	INFEED TRAY	4450.300.04	1 EA
J	INFEED ROLLER SLEEVE	4157.300.01	1 EA
K	240V 6 PIN RELAY (DRYER)	7133.370.0040	1 EA
L	240V 4 PIN RELAY (DEVELOPER)	7133.370.0030	1 EA
M	INFEED ROLLER CORE	4241.300.04	1 EA
N	6-32 X 2" PHLPS PAN HD MACH SCREW	121.0632.3259	4 EA
O	6-32 X 1/2" PHLPS PAN HD MACH SCREW	121.0632.0854	4 EA
P	6-32 X 3/8" PHLPS PAN HD MACH SCREW	121.0632.0659	4 EA
Q	6-32 X 1/4" PHLPS PAN HD MACH SCREW	121.0632.0459	4 EA
R	6-32 X 1" PHLPS PAN HD MACH SCREW	121.0632.1659	2 EA
S	6-32 18-8 LOCKNUT	122.0632.95	6 EA
T	#6 X 5/8 OD FLAT WASHER	123.8306.70	4 EA
U	#6 SPLIT LOCK WASHER	123.4061.60	4 EA
V	5/16 OD X .140 ID X 9/16 SPACER	4157.600.02	2 EA
W	5/16 OD X .140 ID X 5/16 SPACER	4157.600.03	2 EA
X	TERMINAL BOARD ID #G-33	4179.350.01	1 EA

CAUTION: 120 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



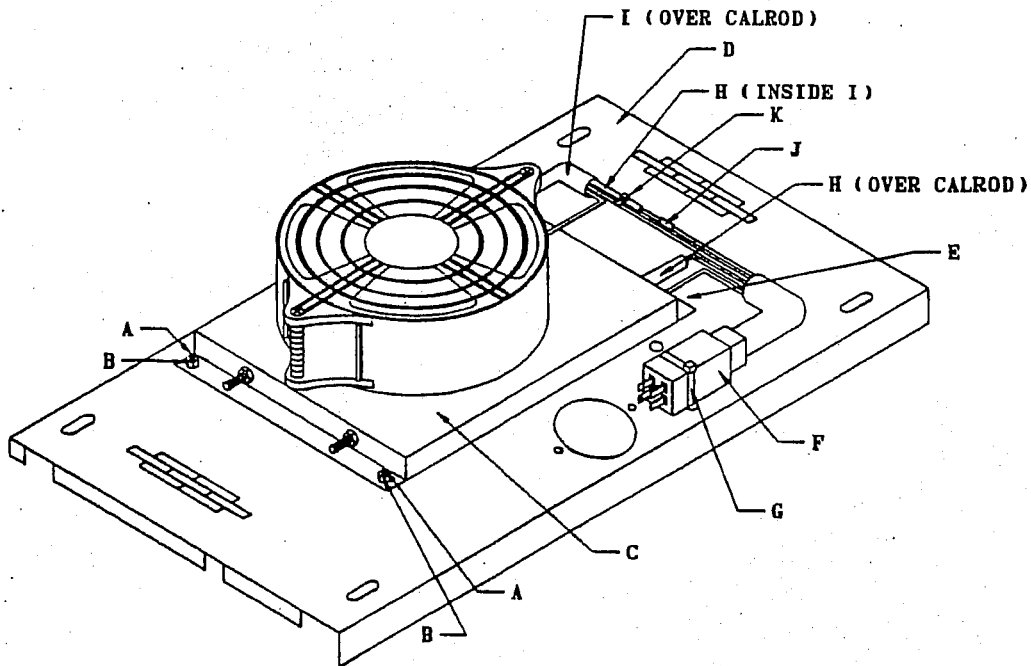
**ALPHATEK
CORPORATION**

NAME OF PART: UPPER AXIAL DRYER ASSEMBLY			PART NUMBER: 5536.700.08
REV #9	DATE OF REV: 9587	BY: FKC <i>OK</i>	FOR USE IN: 120V 700 PROCESSORS.
LEGEND:			

	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 3/8" PHIL PAN HD WASH SCREW	121.0632.0659	4 EA
B	6-32 18-8 LOCKNUT	122.0632.95	4 EA
C	AXIAL BLOWER HOUSING ASSSEMBLY	5485.700.02	1 EA
D	DRYER BOX LID	4542.700.02	1 EA
E	#6 INTERNAL LOCKWASHER	123.6060.10	1 EA
F	AXIAL BLOWER PLUG ASSEMBLY	5282.700.09	1 EA
G	PANDUIT NYLON STRAP - LARGE	4150.600.01	1 EA
H	1/4 X 3" HEAT SHRINK TUBING	135.3324.10	2 EA
I	1/2 X 5" HEAT SHRINK TUBING	135.3328.10	1 EA
J	14-16 GA INS FEMALE COUPLER	782.8850	1 EA
K	PANDUIT NYLON STRAP - SMALL	4150.600.14	1 EA

CAUTION: 120 VOLT ONLY.

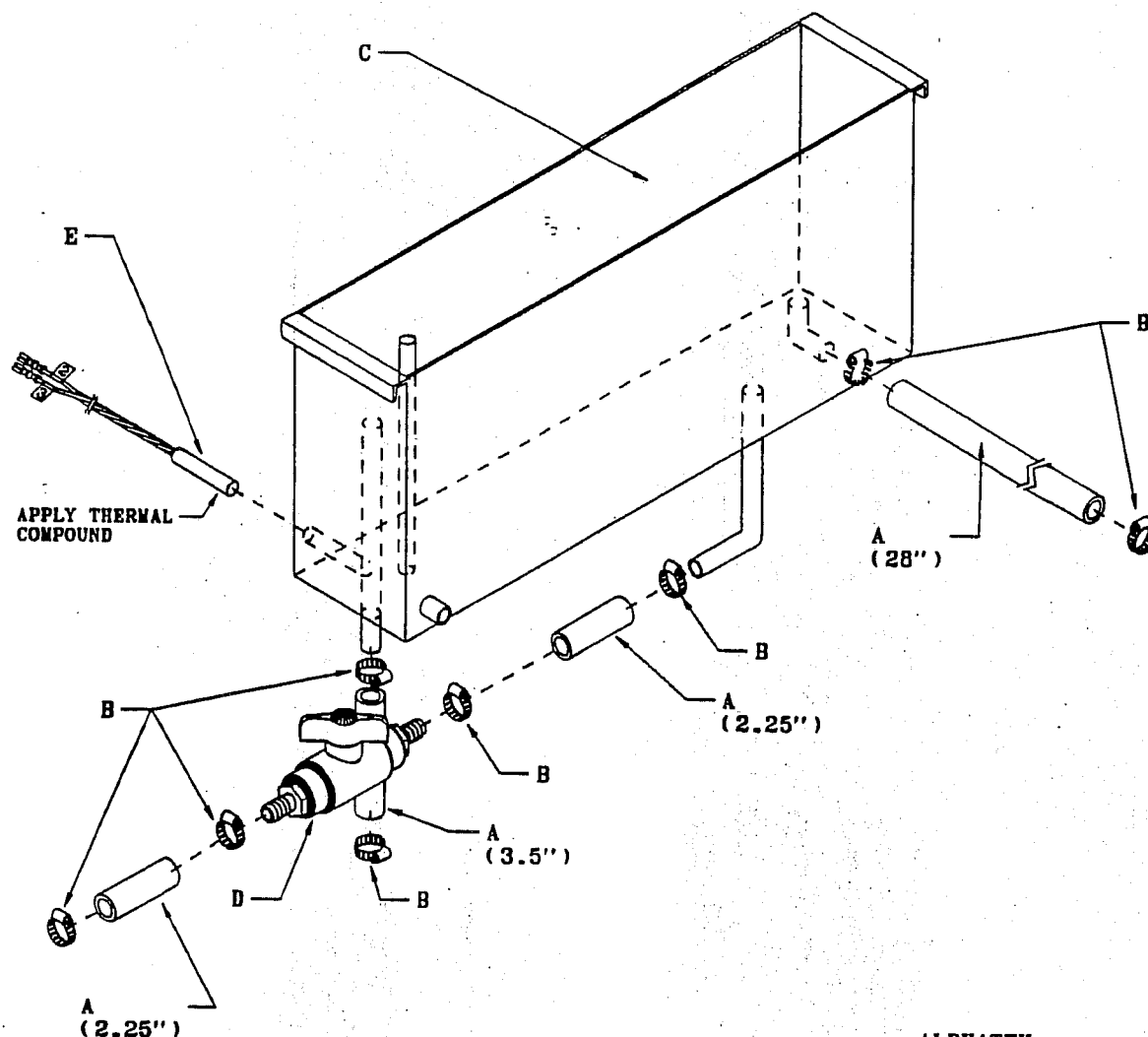
NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



**ALPHATEK
CORPORATION**

NAME OF PART: 120 VOLT LOWER AXIAL BLOWER ASSEMBLY.			PART NUMBER: 5538.700.07
REV #4	DATE OF REV: 9589	BY: FKC	FOR USE IN: 120V 700 PROCESSORS.
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 3/8" PHIL PAN HD MACH SCREW	121.0832.0859	4 EA
B	6-32 18-8 LOCKNUT	122.0832.95	4 EA
C	120V AXIAL BLOWER HOUSING ASM	5485.700.02	1 EA
D	BLOWER BOX	4542.700.01	1 EA
E	#6 INTERNAL LOCKWASHER	123.6080.10	1 EA
F	AXIAL BLOWER PLUG ASSEMBLY	5282.700.09	1 EA
G	PANDUIT NYLON STRAP - LARGE	4150.600.01	1 EA
H	1/4 X 3" HEAT SHRINK TUBING	135.3324.10	2 EA
I	1/2 X 5" HEAT SHRINK TUBING	135.3328.10	1 EA
J	14-16 GA INS FEMALE COUPLER	782.8850	1 EA
K	PANDUIT NYLON STRAP - SMALL	4150.600.14	1 EA

- NOTE: 1.SUB-PARTS ARE AVAILABLE SEPARATELY.
2.BEFORE INSERTING THERMISTOR (E) FILL TUBE IN TANK WITH THERMAL COMPOUND TO ENSURE PROPER HEAT TRANSFER.

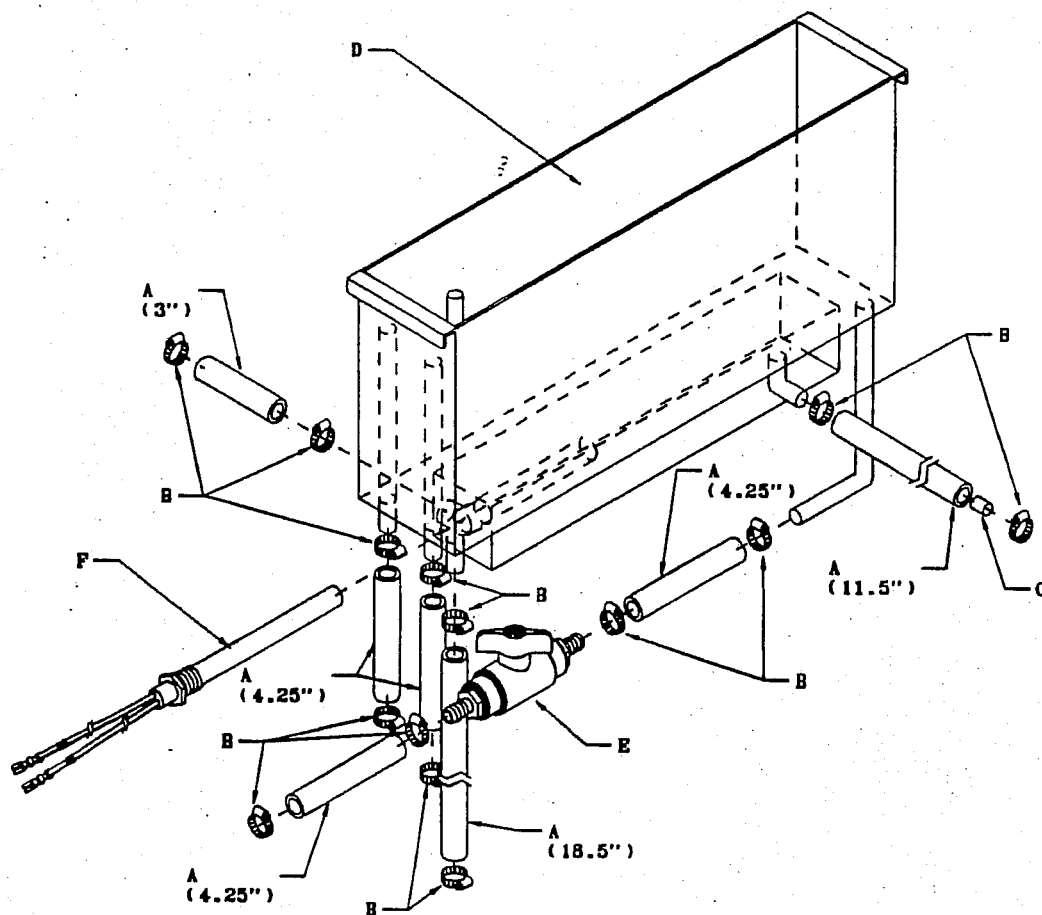


ALPHATEK
CORPORATION

NAME OF PART: DEVELOPER CHEMICAL TANK ASSEMBLY			PART NUMBER: 5536.700.09
REV # 9	DATE OF REV: 9591	BY: FKC <i>OK</i>	FOR USE IN: ALL 700 PROCESSORS.
LEGEND:			
	DESCRIPTION	PART NUMBER	QUANTITY
A	1/2" ID X 3/4" OD VINYL TUBING	135.3416.12	36 IN
B	1" STAINLESS STEEL HOSE CLAMP	4139.600.08	7 EA
C	DEVELOPER CHEMICAL TANK	4548.700.02	1 EA
D	DRAIN VALVE ASSEMBLY	5162.700.01	1 EA
E	DEVELOPER SENSOR THERMISTOR ASSEMBLY 2'	5185.700.05	1 EA

NOTE: 1. SUB-PARTS ARE AVAILABLE SEPARATELY.

2. BEFORE INSERTING HEATER, WRAP THREADS WITH 3 REVOLUTIONS OF TEFLON TAPE AND ALSO APPLY SILICONE TO THREADS.



ALPHATEK
CORPORATION

NAME OF PART: FIXER CHEMICAL TANK ASSEMBLY

PART NUMBER: 5536.700.10

REV # 9

DATE OF REV: 9591

BY: FKC

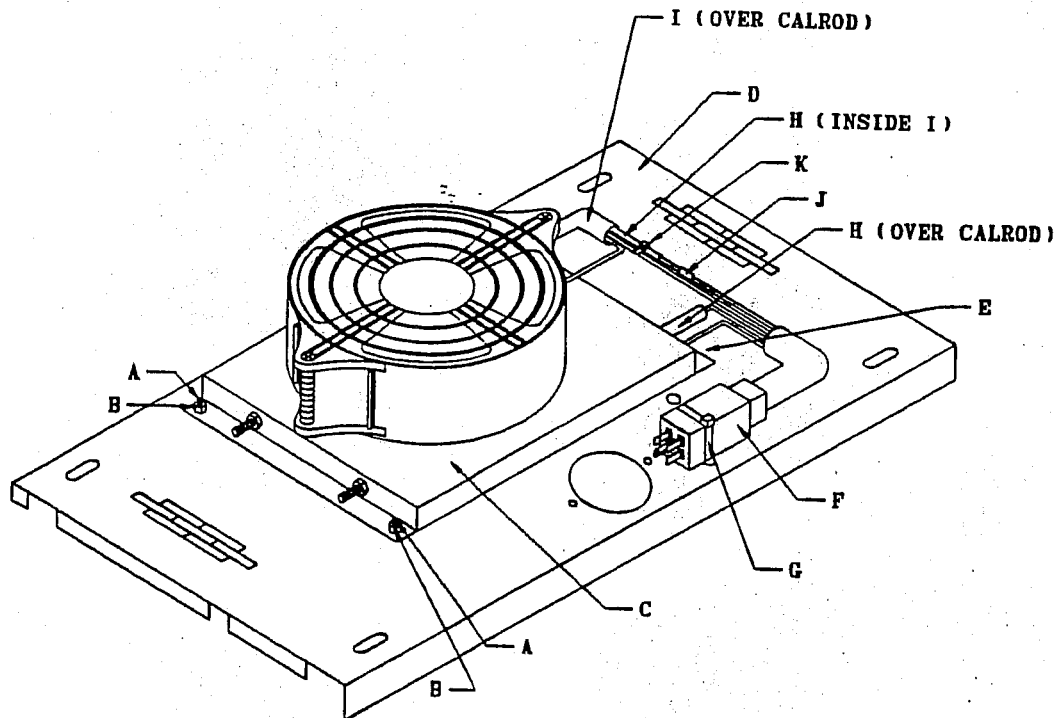
FOR USE IN: ALL 700 PROCESSORS.

LEGEND:

DESCRIPTION		PART NUMBER	QUANTITY
A	1/2" ID X 3/4" OD VINYL TUBING	135.3416.12	50 IN
B	1" STAINLESS STEEL HOSE CLAMP	4139.600.08	14 EA
C	FLOW RESTRICTOR	4153.700.07	1 EA
D	FIXER CHEMICAL TANK	4548.700.03	1 EA
E	DRAIN VALVE ASSEMBLY	5162.700.01	1 EA
F	DEVELOPER HEATER ASSEMBLY	5285.700.02	1 EA

CAUTION: 120 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.

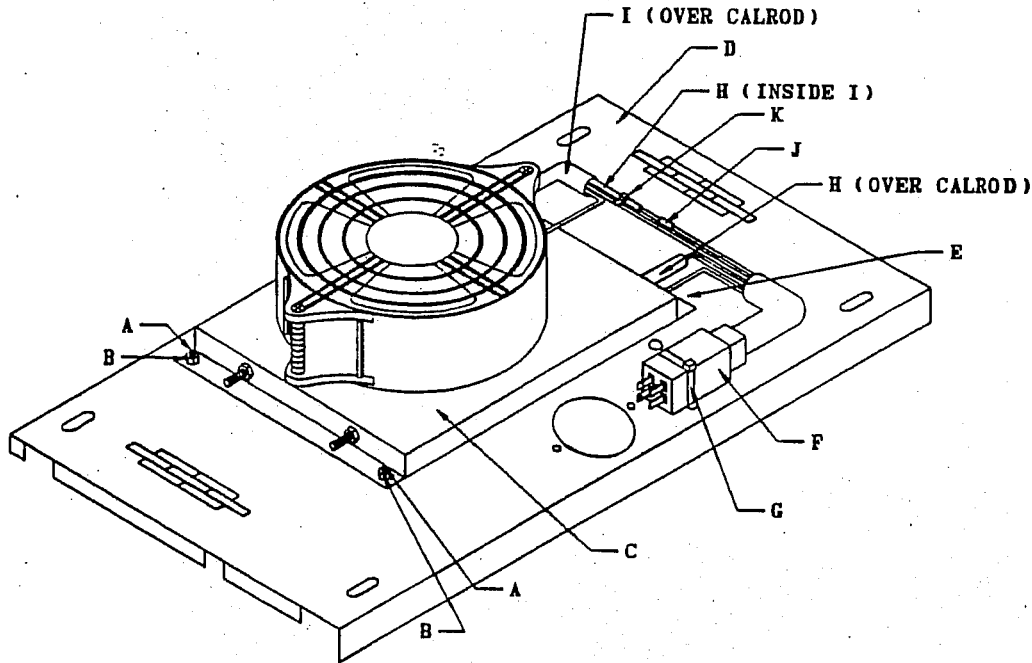


**ALPHATEK
CORPORATION**

NAME OF PART: LE LOWER AXIAL DRYER ASSEMBLY			PART NUMBER: 5536.700.11
REV # 8	DATE OF REV: 9587	BY: FKC <i>FKC</i>	FOR USE IN: 120V 700 PROCESSORS.
LEGEND:			
DESCRIPTION	PART NUMBER	QUANTITY	
A 6-32 X 3/8" PHIL PAN HD WACH SCREW	121.0632.0859	4 EA	
B 6-32 18-8 LOCKNUT	122.0632.95	4 EA	
C AXIAL BLOWER HOUSING ASSEMBLY	5485.700.02	1 EA	
D BLOWER BOX	4542.700.01	1 EA	
E #6 INTERNAL LOCKWASHER	123.6060.10	1 EA	
F AXIAL BLOWER PLUG ASSEMBLY	5282.700.09	1 EA	
G PANDUIT NYLON STRAP - LARGE	4150.600.01	1 EA	
H 1/4 X 3" HEAT SHRINK TUBING	135.3324.10	2 EA	
I 1/2 X 5" HEAT SHRINK TUBING	135.3328.10	1 EA	
J 14-16 GA INS FEMALE COUPLER	782.8850	1 EA	
K PANDUIT NYLON STRAP - SMALL	4150.600.14	1 EA	

CAUTION: 240 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



**ALPHATEK
CORPORATION**

NAME OF PART: 240 VOLT LOWER AXIAL BLOWER ASSEMBLY.	PART NUMBER: 5538.700.13
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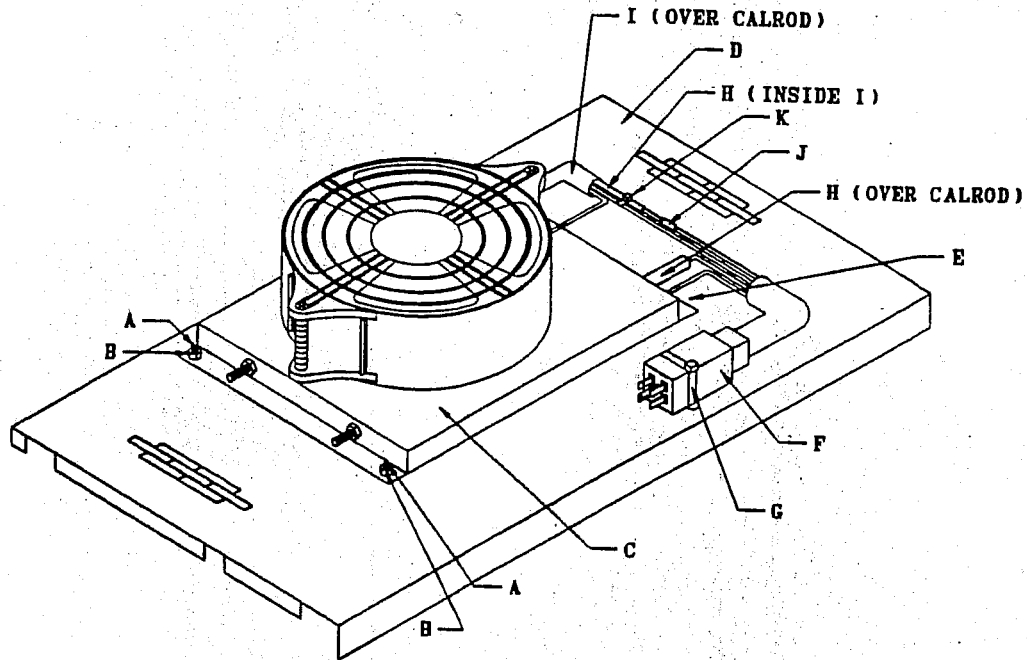
REV #3	DATE OF REV: 9587	BY: FK	FOR USE IN: 240V 700 PROCESSORS.
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LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 3/8" PHIL PAN HD MACH SCREW	121.0632.0659	4 EA
B	6-32 18-8 LOCKNUT	122.0632.95	4 EA
C	240V AXIAL BLOWER HOUSING ASM	5485.700.13	1 EA
D	BLOWER BOX	4542.700.01	1 EA
E	#6 INTERNAL LOCKWASHER	123.8080.10	1 EA
F	AXIAL BLOWER PLUG ASSEMBLY	5282.700.09	1 EA
G	PANDUIT NYLON STRAP - LARGE	4150.600.01	1 EA
H	1/4 X 3" HEAT SHRINK TUBING	135.3324.10	2 EA
I	1/2 X 5" HEAT SHRINK TUBING	135.3328.10	1 EA
J	14-16 GA INS FEMALE COUPLER	762.8650	1 EA
K	PANDUIT NYLON STRAP - SMALL	4150.600.14	1 EA

CAUTION: 240 VOLT ONLY.

NOTE: SUB-PARTS ARE AVAILABLE SEPARATELY.



**ALPHATEK
CORPORATION**

NAME OF PART: 240 VOLT UPPER AXIAL BLOWER ASSEMBLY.

PART NUMBER: 5536.700.14

REV #3

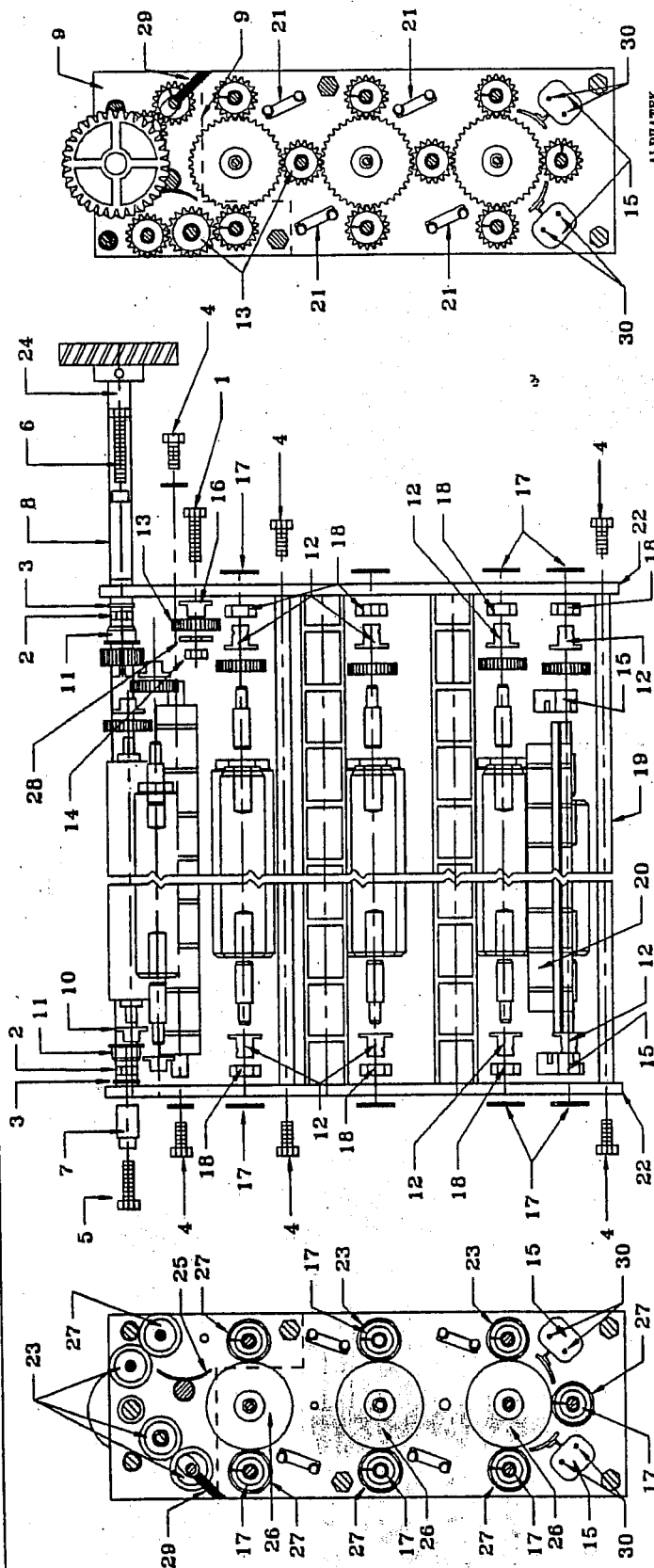
DATE OF REV: 9587

BY: FKO

FOR USE IN: 240V 700 PROCESSORS.

LEGEND:

	DESCRIPTION	PART NUMBER	QUANTITY
A	6-32 X 3/8" PHIL PAN HD MACH SCREW	121.0832.0859	4 EA
B	6-32 18-8 LOCKNUT	122.0832.95	4 EA
C	240V AXIAL BLOWER HOUSING ASSEMBLY	5485.700.17	1 EA
D	DRYER BOX LID	4542.700.02	1 EA
E	#8 INTERNAL LOCKWASHER	123.8080.10	1 EA
F	AXIAL BLOWER PLUG ASSEMBLY	5282.700.09	1 EA
G	PANDUIT NYLON STRAP - LARGE	4150.600.01	1 EA
H	1/4 X 3" HEAT SHRINK TUBING	135.3324.10	2 EA
I	1/2 X 5" HEAT SHRINK TUBING	135.3328.10	1 EA
J	14-16 GA INS FEMALE COUPLER	762.8650	1 EA
K	PANDUIT NYLON STRAP - SMALL	4150.600.14	1 EA



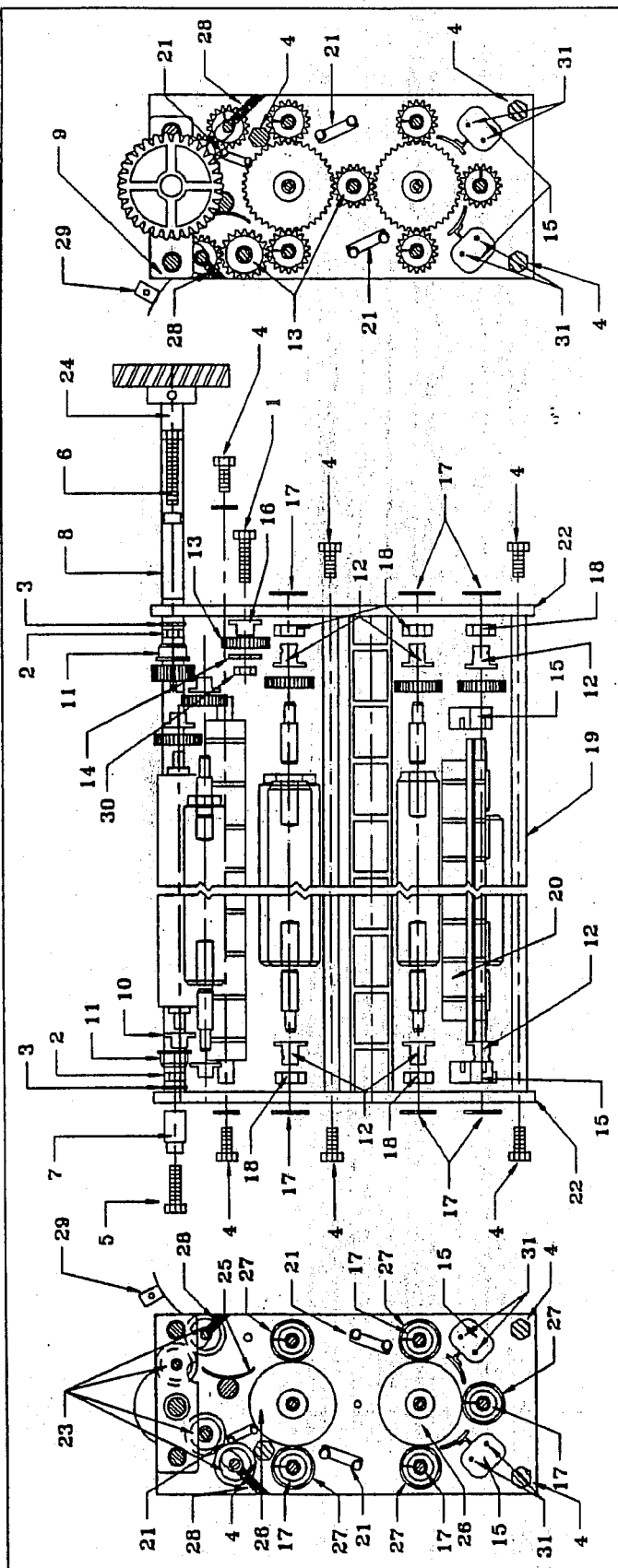
ALPHATEK
CORPORATION

NOTE: SEE BACK OF DIAGRAM FOR TRANSPORT ROLLER & SHAFT BREAKDOWN

NAME OF PART: DEVELOPER RACK ASSEMBLY PART NUMBER: 5543.700.01 REV # 20 DATE OF REV: 9582 BY: FYC FOR USE IN: 1750 AT700 LE ATLAS LE

LEGEND =

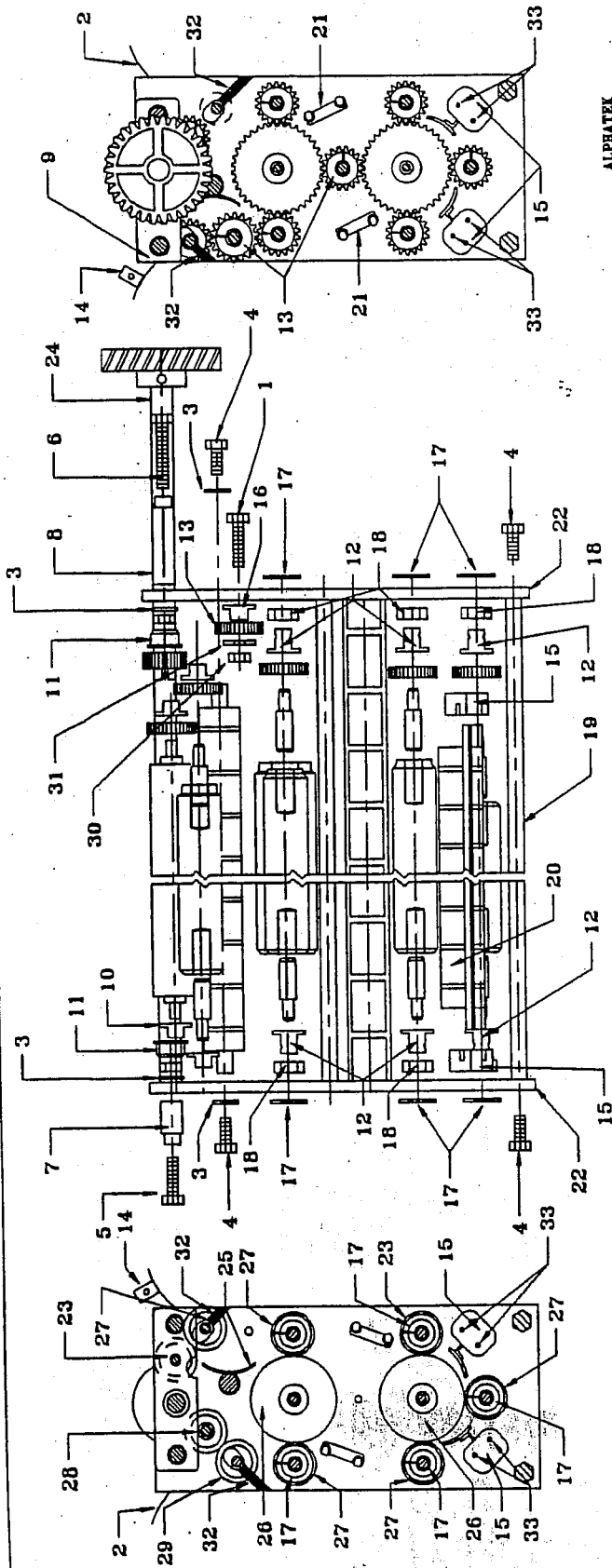
ITEM #	DESCRIPTION	PART NUMBER	QUANTITY	ITEM #	DESCRIPTION	PART NUMBER	QUANTITY
1	1/4-20 X 1" HEX HEAD BOLT	127.4042.0084	3 EA	16	IDLER GEAR FITTING	4153.600.10	3 EA
2	1/4"-20 18-8 HEXNUT (NO INSERT)	122.1420.95	4 EA	17	GRONNER MOUNT WASHER	4158.600.04	14 EA
3	1/4" TIED SPLIT LOCKWASHER 18-8	123.4142.10	6 EA	18	RUBBER GRONNET	4167.600.08	14 EA
4	1/4"-20 X 5/8" HEX HEAD BOLT	127.4042.0054	10 EA	19	TIE BAR	4214.600.07	4 EA
5	1/4"-20 X 1-1/2" HEX HEAD BOLT	127.4042.0124	2 EA	20	STAINLESS STEEL CROSSOVER GUIDE	4242.600.03	2 EA
6	1/4"-20 X 2-1/2" HEX HEAD BOLT	127.4042.0204	2 EA	21	LADDER GUIDE	4253.600.03	4 EA
7	RACK SUPPORT PIN - SMALL	4121.600.04	2 EA	22	DEVELOPER SIDE PLATE	4459.700.01	2 EA
8	RACK SUPPORT PIN - LARGE	4121.600.05	2 EA	23	SQUEEGEE ROLLER ASSEMBLY	5236.600.01	4 EA
9	DEVELOPER BOOSTER PLATE	4144.700.01	2 EA	24	RACK DRIVE SHAFT ASSEMBLY	5236.600.06	1 EA
10	SMALL ROLLER BEARING	4152.600.02	14 EA	25	INNER RACK GUIDE	4242.700.04	1 EA
11	LARGE ROLLER BEARING	4152.600.03	2 EA	26	LARGE ROLLER ASSEMBLY	5262.600.06	3 EA
12	GRONNET MT ROLLER BEARING	4152.600.05	14 EA	27	SMALL ROLLER ASSEMBLY	5262.600.07	7 EA
13	GEAR SMALL 1/2" BORE	4153.600.04	3 EA	28	1/4 STANDARD FLAT WASHER	123.8314.60	3 EA
14	1/4-20 316 SS LOCKNUT V/INSERT	122.1420.35	3 EA	29	6-32 X 1/2" SOCKET SET SCREW	124.0632.0896	2 EA
15	CROSSOVER SUPPORT	4153.600.09	4 EA	30	6 X 5/8 TYPE A PHILPS PH SHT MET SCREW	126.2090.659	8 EA



ALPHATEX
CORPORATION

NOTE: SEE BACK OF DIAGRAM FOR TRANSPORT ROLLER & SHAFT BREAKDOWN.

NAME OF PART: FIXER RACK ASSEMBLY		PART NUMBER: 5543.700.02	REV # 20	DATE OF REV: 9583	BY: FKC	FOR USE IN: 17700 AT700 LE 17703 LE
LEGEND =						
ITEM #	DESCRIPTION	PART NUMBER	QUANTITY	ITEM #	DESCRIPTION	QUANTITY
1	1/4"-20 X 1" HEX HEAD BOLT	127.4042.0084	2 EA	17	CROWN MOUNT WASHER	10 EA
2	1/4"-20 18-8 HEX NUT (NO INSERT)	122.1420.95	2 EA	18	RUBBER GROMMET	10 EA
3	1/4" RED SPLIT LOCKWASHER 18-8	123.4142.10	4 EA	19	TIE BAR	3 EA
4	1/4"-20 X 5/8" HEX HEAD BOLT	127.4042.0054	8 EA	20	STAINLESS STEEL CROSSOVER GUIDE	2 EA
5	1/4"-20 X 1-1/2" HEX HEAD BOLT	127.4042.0124	2 EA	21	LADDER GUIDE	3 EA
6	1/4"-20 X 2-1/2" HEX HEAD BOLT	127.4042.0204	2 EA	22	FIXER SIDE PLATE	2 EA
7	RACK SUPPORT PIN - SMALL	4121.600.04	2 EA	23	SQUEEGER ROLLER ASSEMBLY	4 EA
8	RACK SUPPORT PIN - LARGE	4121.600.05	2 EA	24	RACK DRIVE SHAFT ASSEMBLY	1 EA
9	FIXER BOOSTER PLATE	4144.700.02	2 EA	25	INNER RACK GUIDE	1 EA
10	SMALL ROLLER BEARING	4152.600.02	12 EA	26	LARGE ROLLER ASSEMBLY	2 EA
11	LARGE ROLLER BEARING	4152.600.03	2 EA	27	SMALL ROLLER ASSEMBLY	5 EA
12	CROWN MT ROLLER BEARING	4152.600.05	10 EA	28	6-32 X 1/2 SOCKET SET SCREW	4 EA
13	GEAR SMALL 1/2" BORE	4153.600.04	2 EA	29	CROSSOVER GUIDE ASM "93"	1 EA
14	1/4" STANDARD FLAT WASHER	123.6314.60	2 EA	30	1/4"-20 316 SS LOCKNUT W/INSERT	2 EA
15	CROSSOVER SUPPORT	4153.600.09	4 EA	31	6 X 5/8 TYPE A PHILPS PH SHT NET SCREW	8 EA
16	IDLER GEAR FITTING	4153.600.10	2 EA			



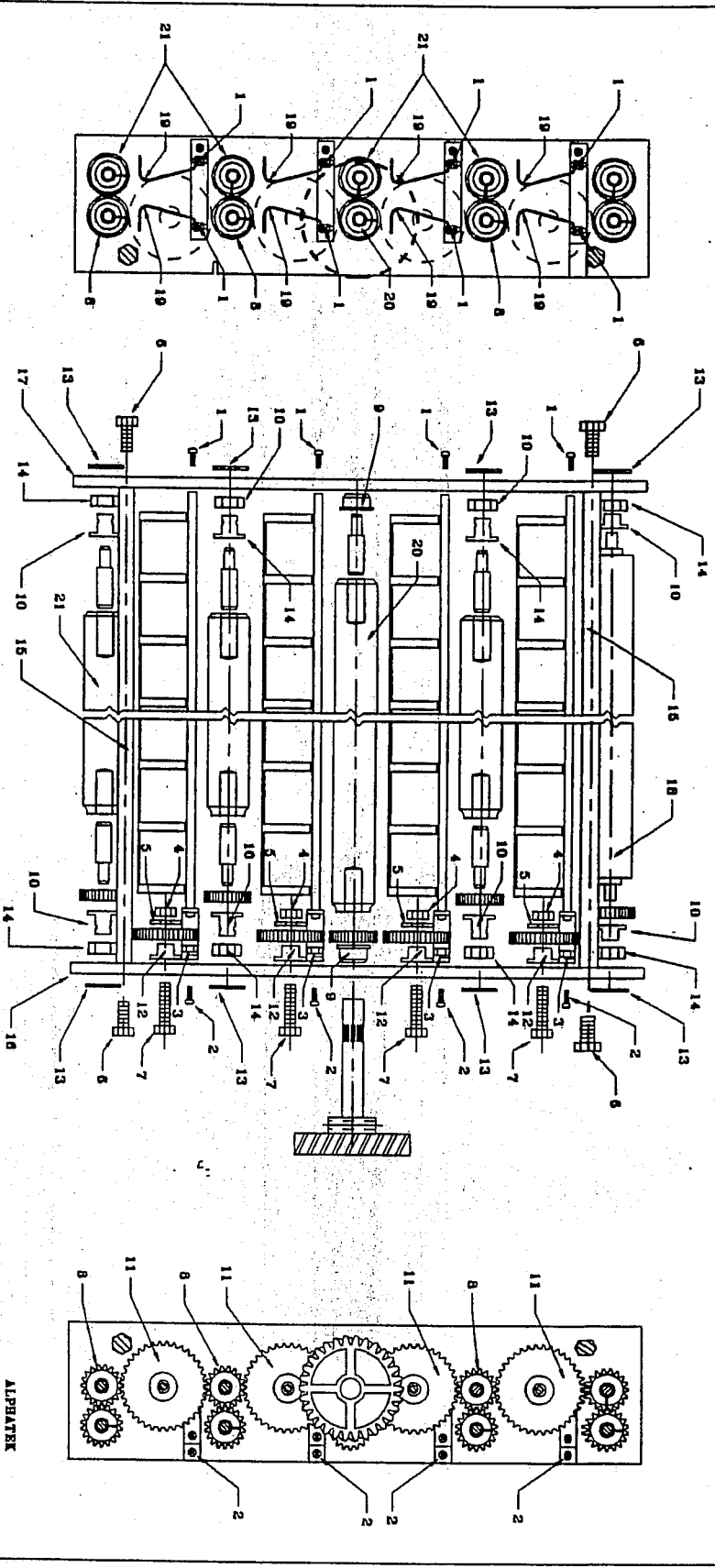
ALPHATEK
CORPORATION

NOTE: SEE BACK OF DIAGRAM FOR TRANSPORT ROLLER & SHAFT BREAKDOWN.

NAME OF PART:	WASH RACK ASSEMBLY	PART NUMBER:	5543.700.03	REV #	21	DATE OF REV:	9595	BY:	FKG	FOR USE IN:	13700.4700.12	13700.4700.12
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LEGEND =

ITEM #	DESCRIPTION	PART NUMBER	QUANTITY	ITEM #	DESCRIPTION	PART NUMBER	QUANTITY
1	1/4-20 X 1" HEX HEAD BOLT	127.4042.0084	2 EA	18	RUBBER CROMMET	4167.600.08	10 EA
2	DRYER FEED GUIDE	4241.600.16	1 EA	19	TIE BAR	4214.600.07	2 EA
3	1/4" RED SPLIT LOCKWASHER 18-8	123.4142.10	2 EA	20	STAINLESS STEEL CROSSOVER GUIDE	4242.600.03	2 EA
4	1/4"-20 X 5/8" HEX HEAD BOLT	127.4042.0034	6 EA	21	LADDER GUIDE	4253.600.03	2 EA
5	1/4"-20 X 1-1/2" HEX HEAD BOLT	127.4042.0124	2 EA	22	WASH SIDE PLATE	4459.700.03	2 EA
6	1/4"-20 X 2-1/2" HEX HEAD BOLT	127.4042.0204	2 EA	23	SQUEEGER ROLLER ASSEMBLY	5236.600.01	2 EA
7	RACK SUPPORT PIN - SMALL	4121.600.04	2 EA	24	RACK DRIVE SHAFT ASSEMBLY	5236.600.06	1 EA
8	RACK SUPPORT PIN - LARGE	4121.600.05	2 EA	25	INNER RACK GUIDE	4242.700.04	1 EA
9	WASH BOOSTER PLATE	4144.700.03	2 EA	26	LARGE ROLLER ASSEMBLY	5262.600.06	2 EA
10	SMALL ROLLER BEARING	4152.600.02	12 EA	27	SMALL ROLLER ASSEMBLY	5262.600.07	5 EA
11	LARGE ROLLER BEARING	4152.600.03	2 EA	28	SILICONE ROLLER ASSEMBLY	5236.700.04	1 EA
12	CROMMET MT ROLLER BEARING	4152.600.05	10 EA	29	SILICONE ROLLER	4267.700.01	1 EA
13	GEAR SMALL 1/2" BORE	4153.600.04	2 EA	30	1/4-20 316 SS LOCKNUT V/INSERT	122.1420.35	2 EA
14	CROSSOVER GUIDE ASH "83"	5236.700.07	1 EA	31	1/4 STANDARD FLAT WASHER	123.8314.60	2 EA
15	CROSSOVER SUPPORT	4153.600.09	4 EA	32	6-32 X 1/2" SOCKET SET SCREW	124.0832.0846	4 EA
16	IDLER GEAR FITTING	4153.600.10	2 EA	33	6 X 5/8 TYPE A PHILPS PH SHT NET SCREW	126.2090.659	6 EA
17	CROMMET MOUNT WASHER	4158.600.04	10 EA				



NOTE: SEE BACK OF DIAGRAM FOR TRANSPORT ROLLER & SHAFT BREAKDOWN.

NAME OF PART: DRYER RACE ASSEMBLY PART NUMBER: 5543.700.04 REV #7 DATE OF REV: 0683 BY: TEC FOR USE IN: ALPHATEK CORPORATION

LEGEND =

ITEM #	DESCRIPTION	PART NUMBER	QUANTITY	ITEM #	DESCRIPTION	PART NUMBER	QUANTITY
1	6-32 X 3/8" PHILLIPS PAN HEAD WASH SCREW	121.0632.0659	8 EA	12	IDLER GEAR FITTING	4153.600.10	4 EA
2	6-32 X 1/2" PHILLIPS PAN HEAD WASH SCREW	121.0632.0659	4 EA	13	GROMMET MOUNT WASHER	4155.600.04	12 EA
3	6-32 18-8 LOCKNUT	122.0632.95	4 EA	14	RUBBER GROMMET	4167.600.08	12 EA
4	1/4"-20 316 SS LOCKNUT W/INSERT	122.1420.35	4 EA	15	TIE BAR	4214.600.07	2 EA
5	1/4" STANDARD FLAT WASHER	123.0314.60	4 EA	16	DRYER SIDE PLATE - UNSLOTTED	4459.700.04	1 EA
6	1/4"-20 X 5/8" HEX HEAD BOLT	127.4042.0054	4 EA	17	DRYER SIDE PLATE - SLOTTED	4459.700.05	1 EA
7	1/4"-20 X 1" HEX HEAD BOLT	127.4042.0084	4 EA	18	SQUARE ROLLER ASSEMBLY	5236.600.01	2 EA
8	SMALL ROLLER BEARING	4153.600.02	8 EA	19	SMALL DRYER GUIDE ASSEMBLY	5236.600.04	4 EA
9	LARGE ROLLER BEARING	4152.600.03	2 EA	20	DEVELOPER DRIVE ROLLER ASSEMBLY	5262.600.05	1 EA
10	GROMMET MT ROLLER BEARING	4152.600.05	12 EA	21	SMALL ROLLER ASSEMBLY	5262.600.07	7 EA
11	GEAR LARGE 1/2" BORE	4153.600.01	4 EA				

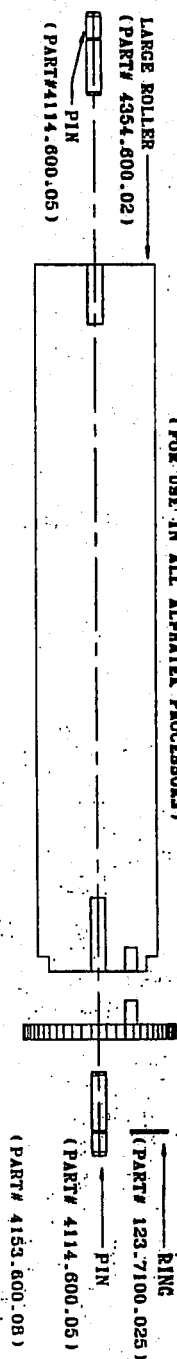
SQUEEGEE ROLLER ASSEMBLY (PART# 5236.600.01)

(FOR USE IN ALL ALPHATEK PROCESSORS)



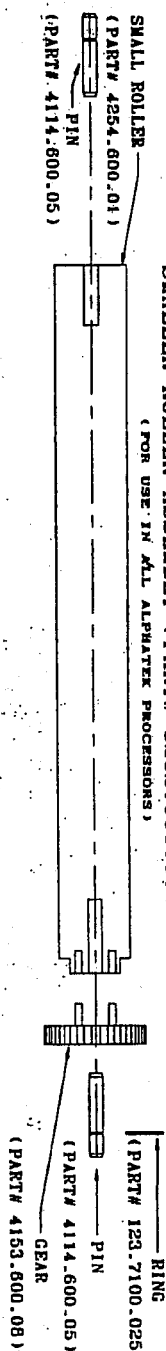
LARGE ROLLER ASSEMBLY (PART# 5262.600.06)

(FOR USE IN ALL ALPHATEK PROCESSORS)



SMALLER ROLLER ASSEMBLY (PART# 5262.600.07)

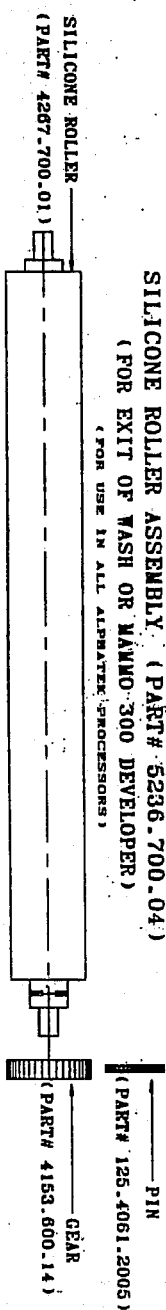
(FOR USE IN ALL ALPHATEK PROCESSORS)



SILICONE ROLLER ASSEMBLY (PART# 5236.700.04)

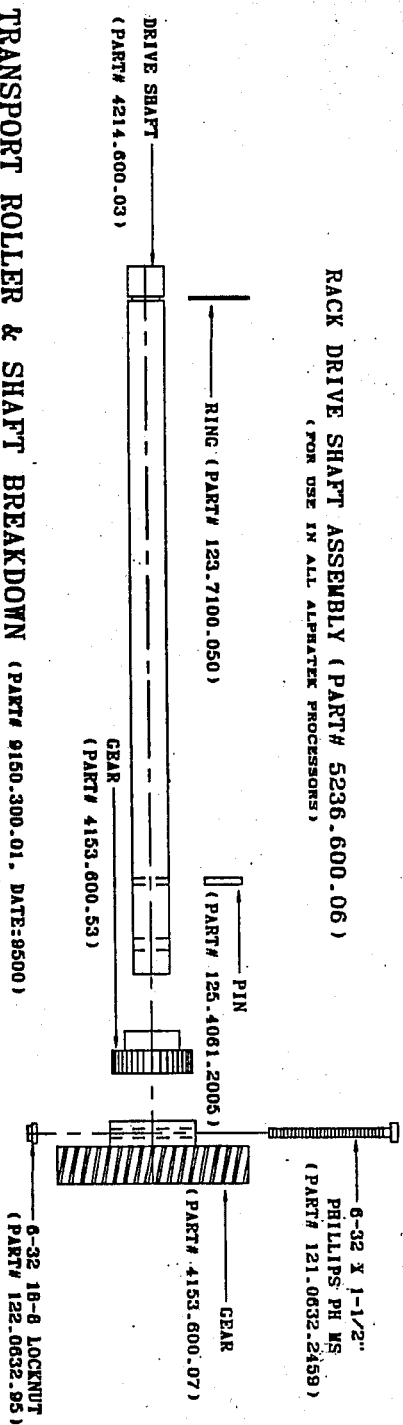
(FOR EXIT OF WASH OR MAMMO-300 DEVELOPER)

(FOR USE IN ALL ALPHATEK PROCESSORS)



RACK DRIVE SHAFT ASSEMBLY (PART# 5236.600.06)

(FOR USE IN ALL ALPHATEK PROCESSORS)



TRANSPORT ROLLER & SHAFT BREAKDOWN (PART# 9150.300.01, DATE:8500)