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THE LARGEST VARIETY OF CHUCK JAWS IN THE USA!

CHUCK JAWS FOR 1.5mm x 60° SERRATION CHUCKS

For Kitagawa®, Samchully, Strong, SMW Autoblok & MMK Chucks
• Many more sizes & styles available - The Largest Variety in The USA!
• Chuck Jaws stocked in California & Michigan!



For 1.5mm x 60° Serration Chucks									
STEEL SOFT JAWS					ALUM. ROUND JAWS				
Model	Chuck Size	Groove Width	Screw Size	Hole Space	Hgt. Inch	Part Number	Set Price	Part Number	Set Price
KR 8208 HS08	8"	0.472	10MM	0.787	2"	KT-8208F	\$30.31	RKT-8208A	\$ 71.87
KR 8208 HS08	8"	0.472	10MM	0.787	4"	KT-8408F	\$88.81	RKT-8408A	\$ 109.89
KR 8208 HS08	8"	0.551	12MM	0.984	2"	KT-8208F	\$30.68	RKT-8208A	\$ 84.48
KR 8208 HS08	8"	0.551	12MM	0.984	4"	KT-8408F	\$87.48	RKT-8408A	\$ 130.00
KR 8210 HS10	10"	0.530	12MM	1.181	2"	KT-10208F	\$44.31	RKT-10208A	\$ 124.97
KR 8210 HS10	10"	0.530	12MM	1.181	4"	KT-10408F	\$127.75	RKT-10408A	\$ 201.19
KR 8212 HS12	12"	0.709	14MM	1.181	2"	KT-12208F	\$63.49	RKT-12208A	\$ 169.18
KR 8212 HS12	12"	0.709	14MM	1.181	4"	KT-12408F	\$95.29	RKT-12408A	\$ 255.35
KR 8212 HS12	12"	0.827	16MM	1.181	2"	KT-12208F	\$63.49	RKT-12208A	\$ 169.18
KR 8212 HS12	12"	0.827	16MM	1.181	4"	KT-12408F	\$95.29	RKT-12408A	\$ 255.35

*For Pointed Soft Jaw, replace the "F" at the end of the part number with "P" & add \$3.25 per set.

AMERICAN STD. TONGUE & GROOVE CHUCK JAWS

For Bison, Buck, BTC, Cushman, TMX, PBA & Rohm Chucks

• Many more sizes & styles available - The Largest Variety in The USA!

• BIG Round Jaws available

• Chuck Jaws stocked in California & Michigan!

100% Made In The USA!



AMERICAN STANDARD TONGUE & GROOVE									
STEEL SOFT JAWS					ALUM. ROUND JAWS				
Chuck Size	Groove Width	Tongue Width	Screw Size	Hole Space	Hgt. Inch	Part Number	Set Price	Part Number	Set Price
6"	.312	.499	3/8	1.500	2	TG-6208F	\$ 37.77	RTG-6208A	\$ 70.22
6"	.312	.499	3/8	1.500	4	TG-6408F	\$103.34	RTG-6408A	\$ 108.89
8"	.312	.499	3/8	1.750	2	TG-8208F	\$ 45.84	RTG-8208A	\$ 95.08
8"	.312	.499	3/8	1.750	3	TG-8308F	\$ 58.45	RTG-8308A	\$ 133.24
10"	.501	.749	1/2	2.125	2	TG-10208F	\$ 41.20	RTG-10208A	\$ 124.76
10"	.501	.749	1/2	2.125	4	TG-10408F	\$ 80.32	RTG-10408A	\$ 201.29
12"	.501	.749	1/2	2.500	2.5	TG-12208F	\$ 65.50	RTG-12250A	\$ 180.77
12"	.501	.749	1/2	2.500	4	TG-12408F	\$ 92.84	RTG-12408A	\$ 302.57

*For Pointed Soft Jaws, replace the "F" at the end of the part number with "P" & add \$3.25 per set.

LATHE BUSHINGS

Bush Rite

- Type C has an elongated slot for universal use on all CNC machines
- Concentric ground & diamond polished
- Wrench flats for easy removal
- "Easy Entry" feature on OD
- Type Z, J, B, LBF, BBS IN STOCK!

TYPE C

OD	ID	Part #	Price
3/4"	1/4"	TBC-07-0250-B	\$47.13
1"	3/8"	TBC-10-0375-B	\$49.01
1-1/4"	1/2"	TBC-12-0500-B	\$53.74
1-1/2"	5/8"	TBC-15-0625-B	\$58.44
1-3/4"	3/4"	TBC-17-0750-B	\$64.10

SHARK JAWS

HARD JAWS

For 1.5mm x 60° Serrations Chucks

- Designed for first operation roughing, expect runout between 0.005-0.010
- Reversible - for OD & ID workholding.
- Conical teeth for extra gripping power
- Ideal for castings and scaly material
- Black oxide for long life
- 2 steps (1 step also available)



For Kitagawa, Samchully, Strong, MMK, Haws & SMW Autoblok Power Chucks!

Chuck Model	Chuck Dia	Part Number	Price Per Set
B-208, HS08	6"	KT-60HJ2	\$328.76
B-208, HS08	8"	KT-80HJ2	\$388.98
B-210, HS10	10"	KT-100HJ2	\$463.05
B-12, HCH12	12"	KT-120HJ2	\$500.09
B-212, HS12	12"	KT-128HJ2	\$500.09

Accu-Collets

ER COLLETS

- PRECISION ER Collets: 0.0005" TIR or better
- ULTRA PRECISION ER Collets: 0.0002" TIR or better
- TRUE INCH and metric sizes
- Crafted from high quality European alloy spring steel
- Large Selection-Ready to ship!

Precision	Ultra Precision
0.0005" TIR or better Starting At	0.0002" TIR or better Starting At
\$16.50 each	\$26.00 each
Part # 11-0039-1.0	Part # 11-0039-1.0UP

"SET-TRU" SCROLL CHUCKS

3 Jaw Chuck • 2pc Master Jaw Style

- Fine adjustment 0.0006" TIR
- Semi-steel body
- Two piece "master jaw" style top reversible jaws
- Each scroll precisely balanced
- Plain back-plates and replacement parts available

10% OFF
Mfg's List

Size	Thru Hole	Max RPM	Part Number	Mfg's List	SPECIAL!
6"	1.77	3000	BI-3886-0690Z	\$ 339.00	\$ 305.10
8"	2.17	2500	BI-3886-0890Z	\$ 429.00	\$ 386.10
10"	3.15	2000	BI-3886-1090Z	\$ 639.00	\$ 575.10
12"	4.09	1500	BI-3886-1290Z	\$ 959.00	\$ 863.10
15"	5.35	1000	BI-3886-1690Z	\$ 1,359.00	\$ 1,223.10

RETENTION KNOBS

Your VALUABLE Machine Deserves A Premium Knob!

USST

- Individually Magnetic Particle Tested
- Made in the USA!
- Large Variety of CAT & BT Tapers
- Made of 8620, Heat Treated to Rc 56/58
- Exceeds Industry Standards For Tolerance (ANSI, DIN, JMTBA)

Machine	Thread	Head Dia	Angle	Coolant	Part Number	Price EA
Fadal BT40	M16-2.0	.740	90°	No	B40-4501S	\$ 16.88
HAAS BT40	M16-2.0	.590	45°	Yes	B40-4500H	\$ 21.71
HAAS CAT40	5/8-11	.589	45°	No	C40-4501S	\$ 16.88
Fadal CAT40	5/8-11	.740	45°	No	C40-4500S	\$ 14.48
Okuma CAT40	5/8-11	.589	60°	No	C40-6000S	\$ 16.88
Mazak CAT40	5/8-11	.740	45°	Yes	C40-4500H	\$ 15.00
Mori Seiki CAT50	1-8	.905	90°	No	C50-9000S	\$ 20.81

DIGIT-COUNTER MICROMETERS



Range	Part Number	Mfg List	Price
0-1"	FOW-A52-224-001	\$88.40	\$43.50
1-2"	FOW-A52-224-002	\$92.90	\$55.25
2-3"	FOW-A52-224-003	\$105.85	\$61.30
3-4"	FOW-A52-224-004	\$116.40	\$67.00



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