

Bill of Material: EOL_Dolly_S3X

PART	QTY	PART NUMBER	DESCRIPTION	SOURCE
A	1	F4730	PINTLE RING	SCHARINE GROUP
B	1	F5185F-RB	TOW BAR	INDUSTRIAL CASTER
C	2	88536	LOAD BEARING	MOTION INDUSTRIES
D	2	4.08198.96TS	RIGID CASTER	INDUSTRIAL CASTER
E	2	4.08189.96TSEL	SWIVEL CASTER	INDUSTRIAL CASTER
F	1	M3, FR LT	NEST DETAIL	EXCELSIOR
G	1	M3, FR RT	NEST DETAIL	EXCELSIOR
H	4	MS STEEL RW	ROUGH WIPER, MODEL S	EXCELSIOR

Bill of Material: HARDWARE

PART	QTY	PART NUMBER	DESCRIPTION	SOURCE
I	2	91251A712	TOW BAR FRONT PLATE SCREW	McMASTER
J	2	98023A033	TOW BAR FRONT PLATE WASHER	McMASTER
K	4	91251A624	TOW BAR PLATE SCREW	McMASTER
L	4	91290A434	AGC COUPLER SCREW	McMASTER
M	20	94645A210	CASTER AND AGC COUPLER LOCK NUT	McMASTER
N	20	91166A270	CASTER AND AGC COUPLER WASHER	McMASTER
O	16	91280A534	CASTER BOLT	McMASTER
P	8	91290A518	M3Y REAR ROUGH WIPE SCREW	McMASTER
Q	8	91290A514	ROUGH WIPER, MODEL S, SCREW	McMASTER
R	8	91290A522	M3, FR LT/RT SCREW	McMASTER
S	8	91169A210	M3, FR LT/RT LOCK WASHER	McMASTER

Project: EOL Dolly MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
30-MAR-17	2	UPDATED REVISIONS	SD	
25-APR-17	3	UPDATED REVISIONS	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).
R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.
R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX

NAME	DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17

TESLA

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MATERIAL ASSEMBLY

FINISH ASSEMBLY		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X.X ±0.3 X.XX ±0.10	SCALE 1:16	SHEET SIZE B

SUPPLIER NAME

--

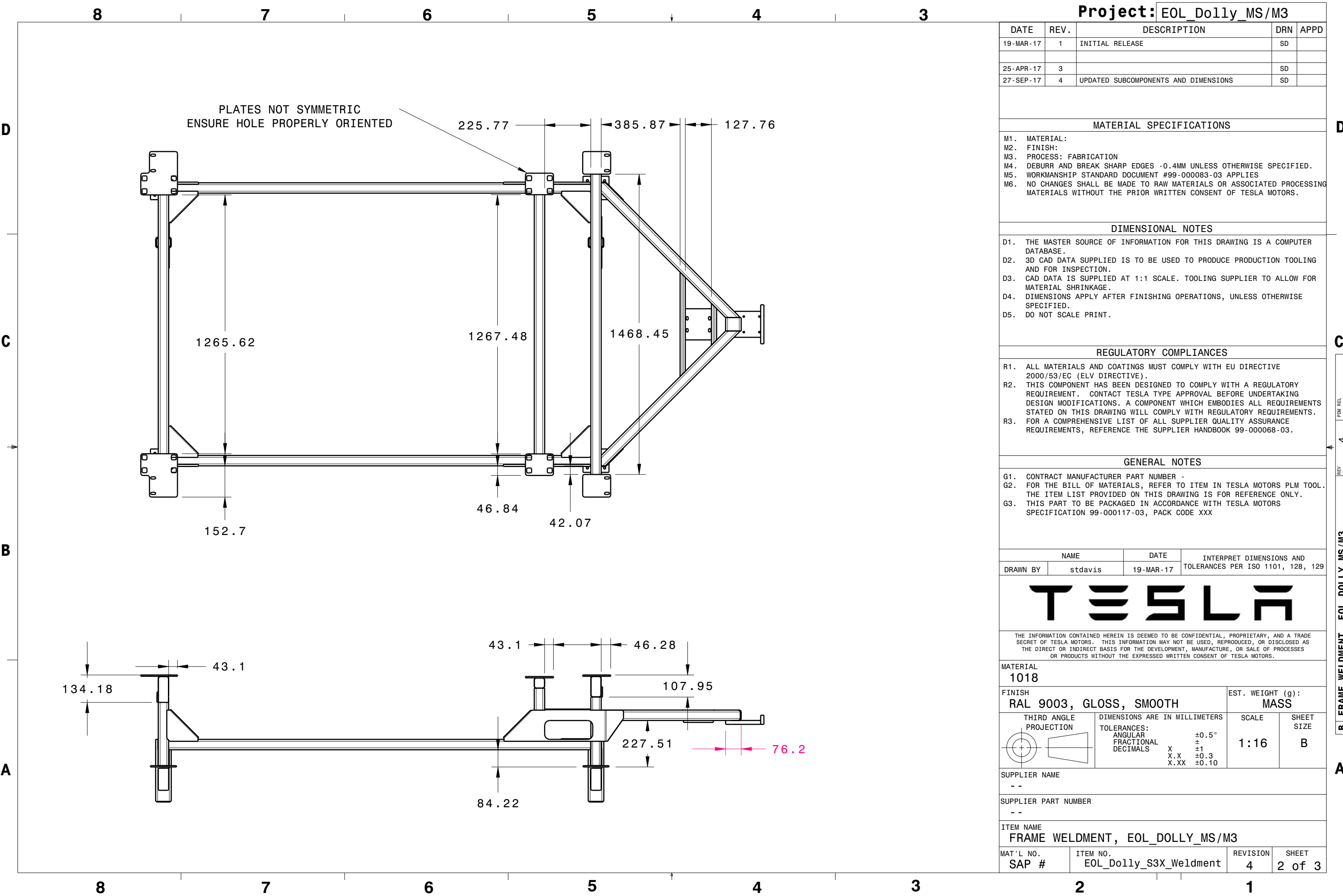
SUPPLIER PART NUMBER

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ITEM NAME

END OF LINE DOLLY, S3XY

MAT'L NO.	ITEM NO.	REVISION	SHEET
SAP #	PART NUMBER	4	1 of 1



Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
25-APR-17	3		SD	
27-SEP-17	4	UPDATED SUBCOMPONENTS AND DIMENSIONS	SD	

MATERIAL SPECIFICATIONS

- M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
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D5. DO NOT SCALE PRINT.

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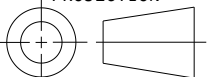
GENERAL NOTES

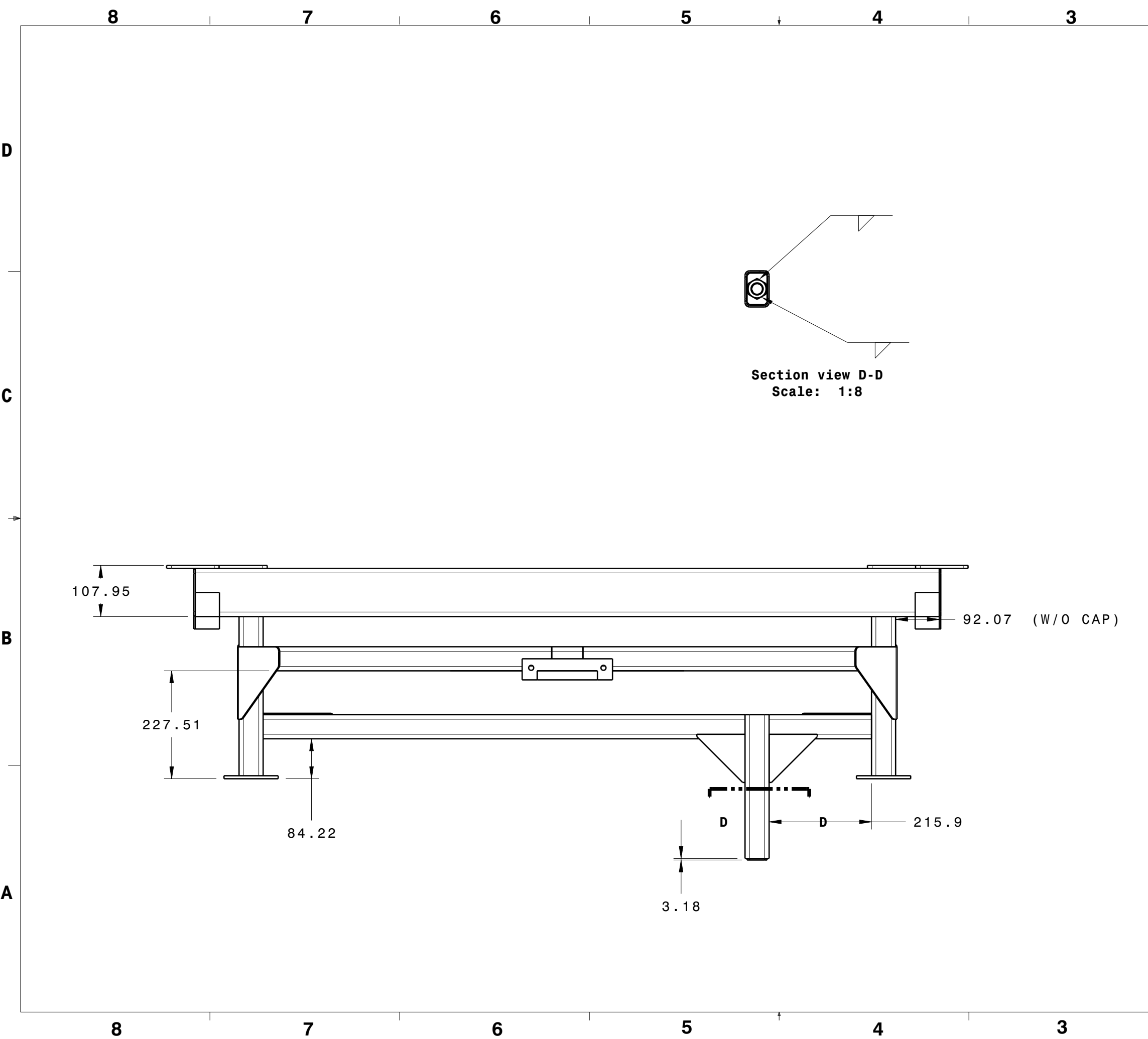
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NAME	DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY stdavis	19-MAR-17	

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MATERIAL 1018		EST. WEIGHT (g): MASS	
FINISH RAL 9003, GLOSS, SMOOTH		SCALE 1:16	SHEET SIZE B
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.X ±0.3 X.XX ±0.10		
SUPPLIER NAME --			
SUPPLIER PART NUMBER --			
ITEM NAME FRAME WELDMENT, EOL_DOLLY_MS/M3			
MAT'L NO. SAP #	ITEM NO. EOL_Dolly_S3X_Weldment	REVISION 4	SHEET 2 of 3



Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
27-SEP-17	4	UPDATED SUBCOMPONENTS AND DIMENSIONS	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
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NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		

TESLA

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MATERIAL
1018

FINISH
RAL 9003, GLOSS, SMOOTH

EST. WEIGHT (g):
MASS

THIRD ANGLE PROJECTION

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
ANGULAR ±0.5°
FRACTIONAL ±
DECIMALS X.X ±1
X.XX ±0.3
X.XXX ±0.10

SCALE
1:16

SHEET SIZE
B

SUPPLIER NAME
--

SUPPLIER PART NUMBER
--

ITEM NAME
FRAME WELDMENT, EOL_DOLLY_MS/M3

MAT'L NO.	ITEM NO.	REVISION	SHEET
SAP #	EOL_Dolly_S3X_Weldment	4	3 of 3

D

C

B

A

8

7

6

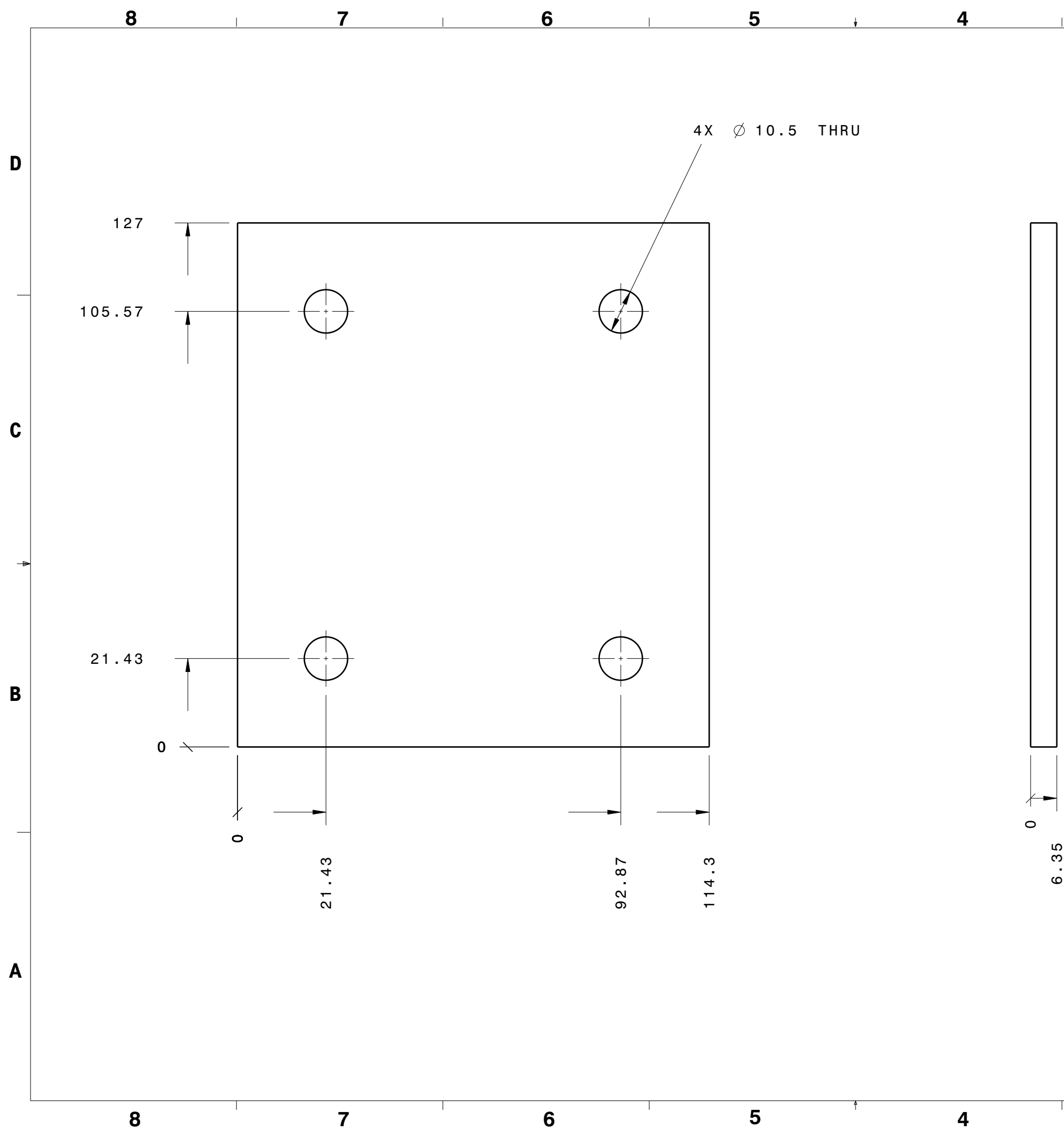
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
4

3

2

1



Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
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REGULATORY COMPLIANCES				
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NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
				
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MATERIAL 1018				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X.X ±0.3 X.XX ±0.10	SCALE 1:1	SHEET SIZE B
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME PLATE, CASTER, EOL_DOLLY_MS/M3				
MAT'L NO. SAP #		ITEM NO. Caster_Plate		REVISION 1 SHEET 1 of 1

Project: EOL_Do1ly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
25-APR-17	2	INCREASE LENGTH	SD	
27-SEP-17	3	CHANGE LENGTH	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

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GENERAL NOTES

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SPECIFICATION 99-000117-03, PACK CODE XXX


NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	

TESLA

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MATERIAL

1018 - 2.0 X 2.0 X 0.120

FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION	DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE
	TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS ±1 X ±0.3 X.X ±0.10 X.XX	1:2	B

SUPPLIER NAME
- -

SUPPLIER PART NUMBER
- -

ITEM NAME	TUBE, LEG, EOL DOLLY MS/M3
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MAT'L NO. SAP #	ITEM NO. Tube Leg	REVISION 3	SHEET 1 of 1
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8

7

6

5

4

3

8

7

6

5

4

3

2

1

D

C

B

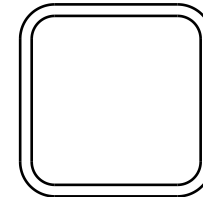
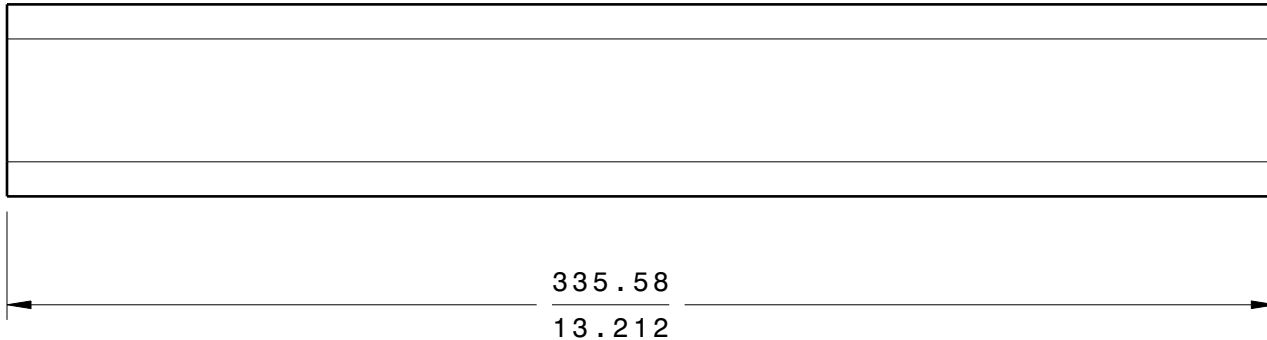
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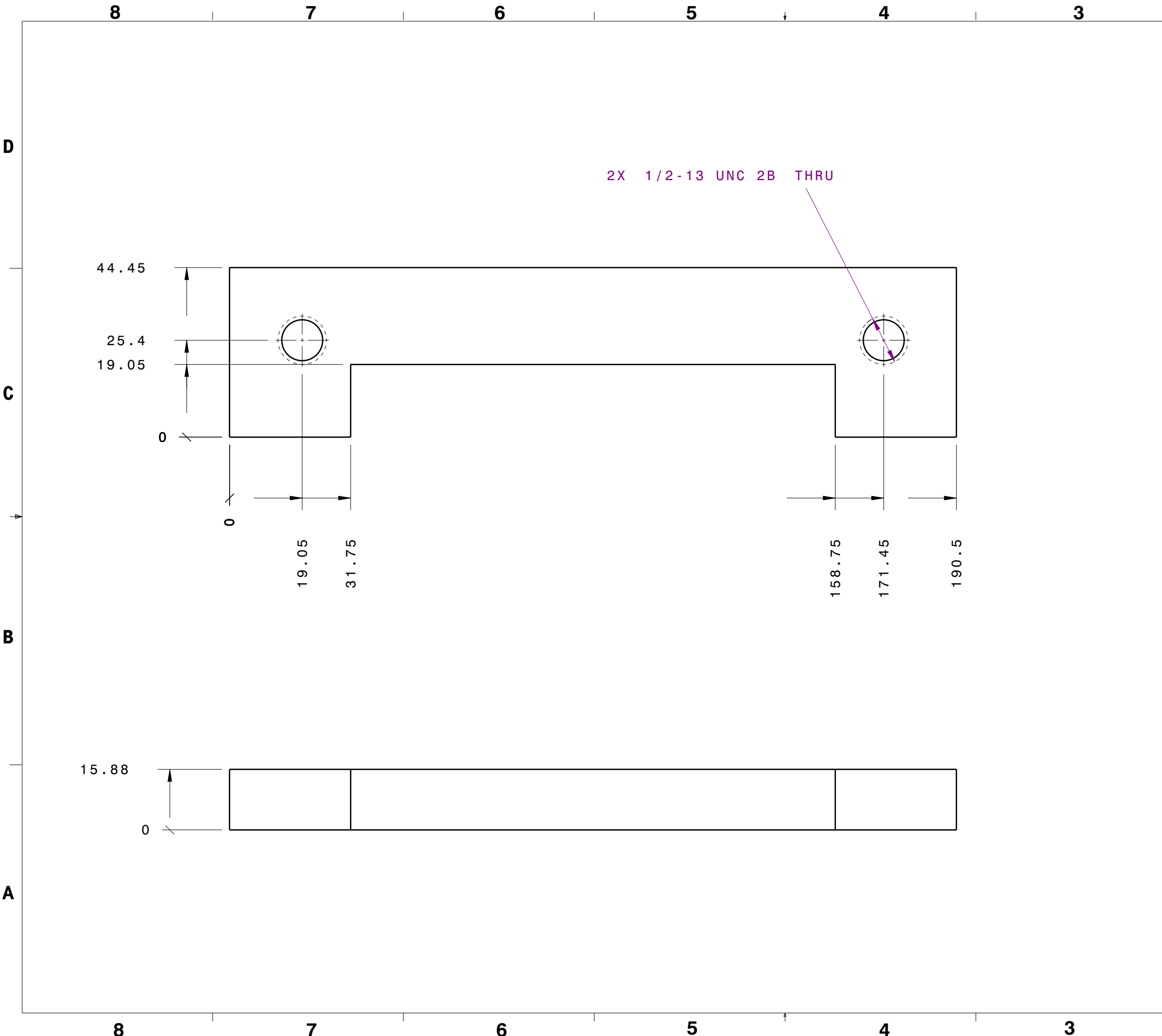
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C

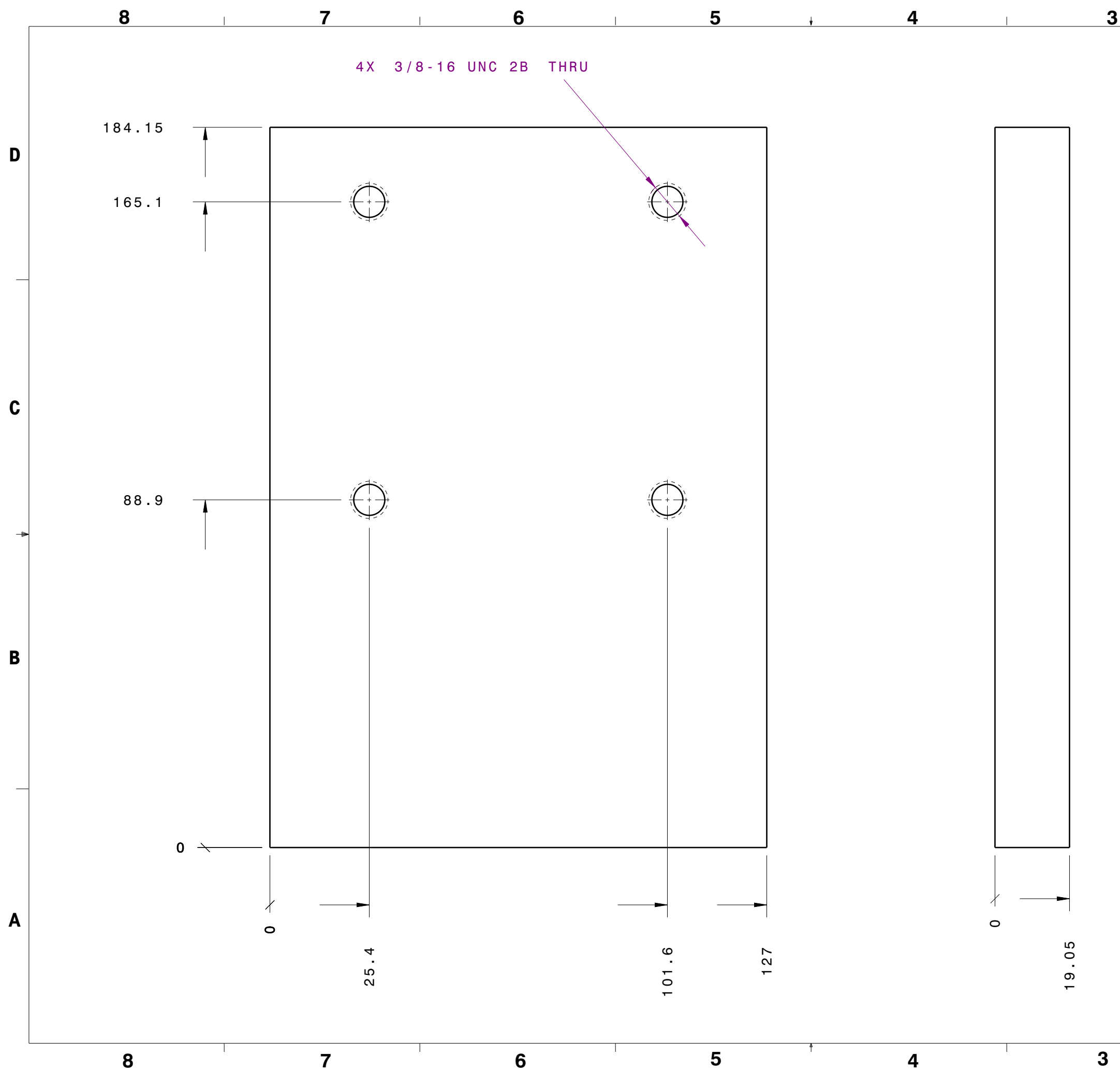
BT	TI	BE	EG	EO	DO	IV	MS	/M3
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A





DATE		REV.	DESCRIPTION	DRN	APPD
19-MAR-17		1	INITIAL RELEASE	SD	
MATERIAL SPECIFICATIONS					
M1. MATERIAL:					
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TESLA					
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MATERIAL 1018					
FINISH RAW				EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		SCALE	SHEET SIZE
		TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.XX ±0.10		1:1	B
SUPPLIER NAME --					
SUPPLIER PART NUMBER --					
ITEM NAME DETAIL F, FR HITCH MNT, EOL_DOLLY_MS/M3					
MAT'L NO. SAP #		ITEM NO. Dolly003A-3A-FrHitchMnt-DetF		REVISION 1	SHEET 1 of 1



Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD									
19-MAR-17	1	INITIAL RELEASE	SD										
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M1. MATERIAL:													
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DRAWN BY	stdavis	19-MAR-17											
<div>TESLA</div>													
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MATERIAL 1018													
FINISH RAW			EST. WEIGHT (g): MASS										
<div>THIRD ANGLE PROJECTION</div> <div></div>		<div>DIMENSIONS ARE IN MILLIMETERS</div> <div>TOLERANCES:</div> <table><tr><td>ANGULAR</td><td>±0.5°</td></tr><tr><td>FRACTIONAL</td><td>±1</td></tr><tr><td>DECIMALS</td><td>X.X ±0.3</td></tr><tr><td></td><td>X.XX ±0.10</td></tr></table>		ANGULAR	±0.5°	FRACTIONAL	±1	DECIMALS	X.X ±0.3		X.XX ±0.10	SCALE 1:1	SHEET SIZE B
ANGULAR	±0.5°												
FRACTIONAL	±1												
DECIMALS	X.X ±0.3												
	X.XX ±0.10												
SUPPLIER NAME --													
SUPPLIER PART NUMBER --													
ITEM NAME DETAIL E, FR HITCH MNT, EOL_DOLLY_MS/M3													
MAT'L NO. SAP #		ITEM NO. Dolly003A-3A-FrHitchMnt-DetE		REVISION 1									
				SHEET 1 of 1									

Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENT STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

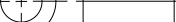
G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	

TESLA

THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.

MATERIAL	1018 - 2.0 X 2.0 X 0.120
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FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION	DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE
	TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.X ±0.10 X.XX	1 : 8	B

SUPPLIER NAME
- -

SUPPLIER PART NUMBER
- -

ITEM NAME
STRUCTURE TUBE 1, EOL DOLLY MS/M3

MAT'L NO. SAP #	ITEM NO. Tube Structure1	REVISION 1	SHEET 1 of 1
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C

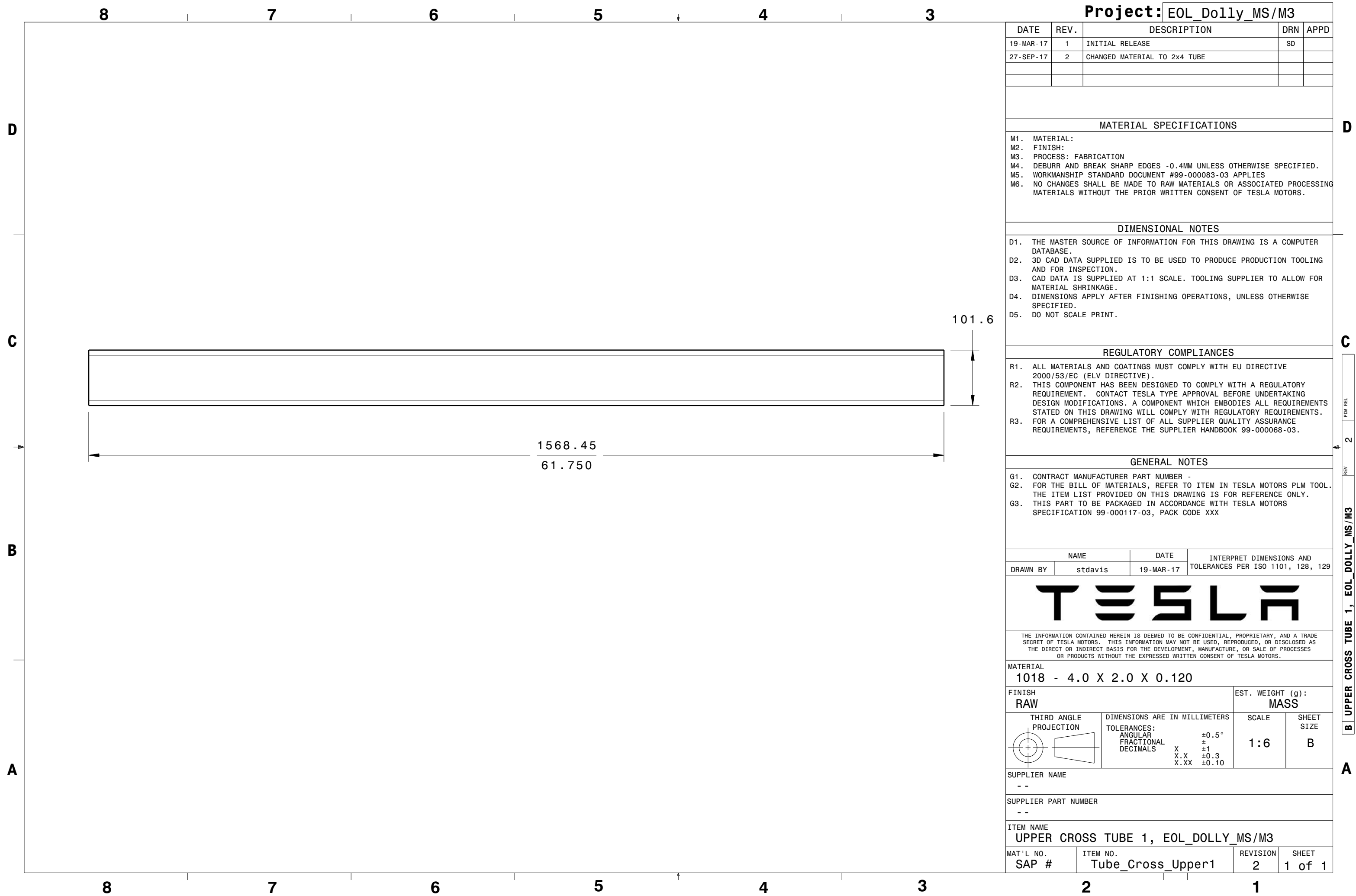
PDM REL

1

REV

	STRUCTURE TYPE	EQI	DOLLY MS/M ³
B			

A



Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES


G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	



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MATERIAL
1018 - 2.0 X 2.0 X 0.120

FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.X ±0.10 X.XX	SCALE 1:6	SHEET SIZE B

SUPPLIER NAME	
- -	

SUPPLIER PART NUMBER
- -

ITEM NAME	UPPER CROSS TUBE 2, EOL DOLLY MS/M3
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MAT'L NO. SAP #	ITEM NO. Tube_Cross_Upper2	REVISION 1	SHEET 1 of 1
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138

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REV

3

1

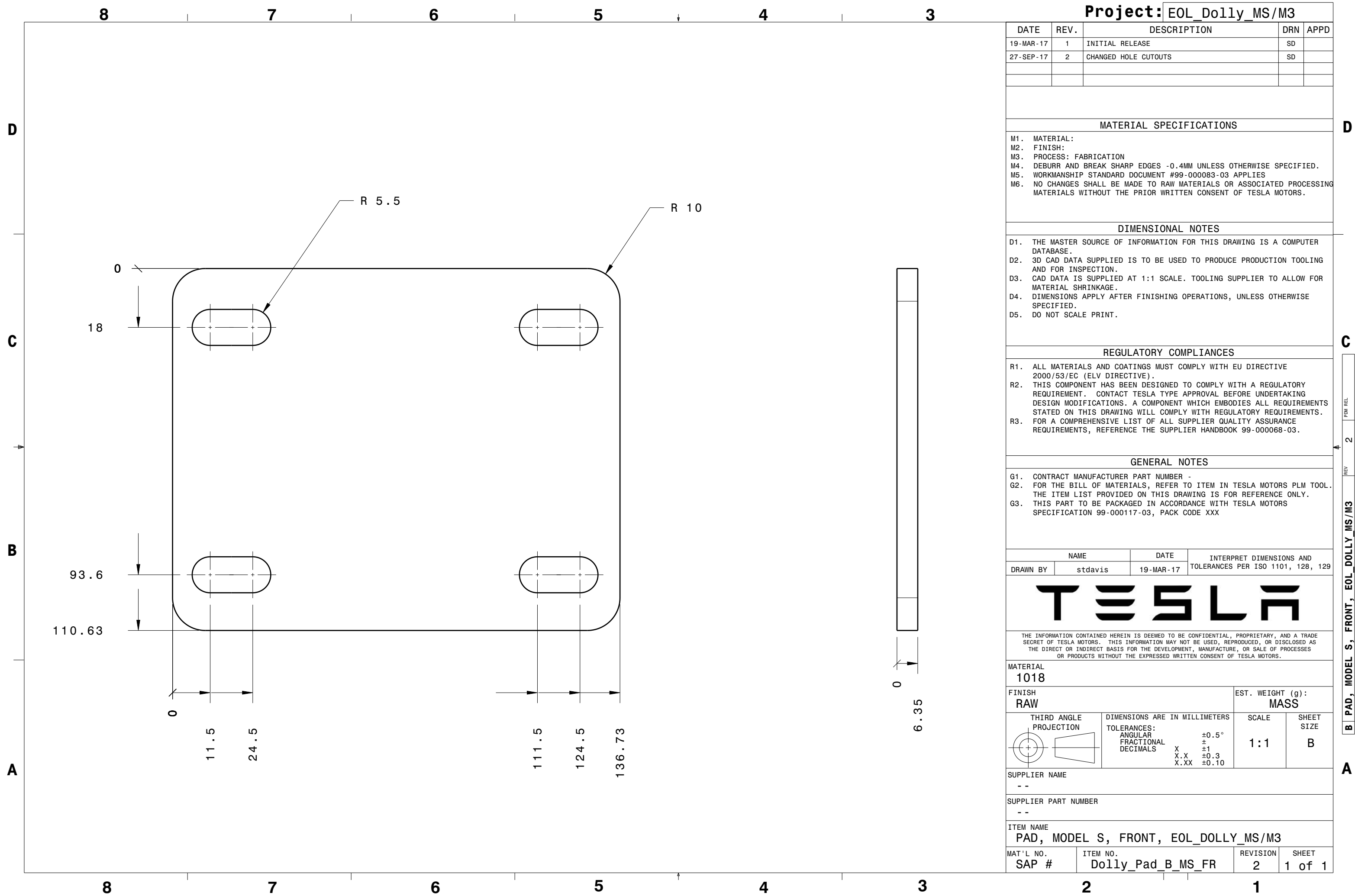
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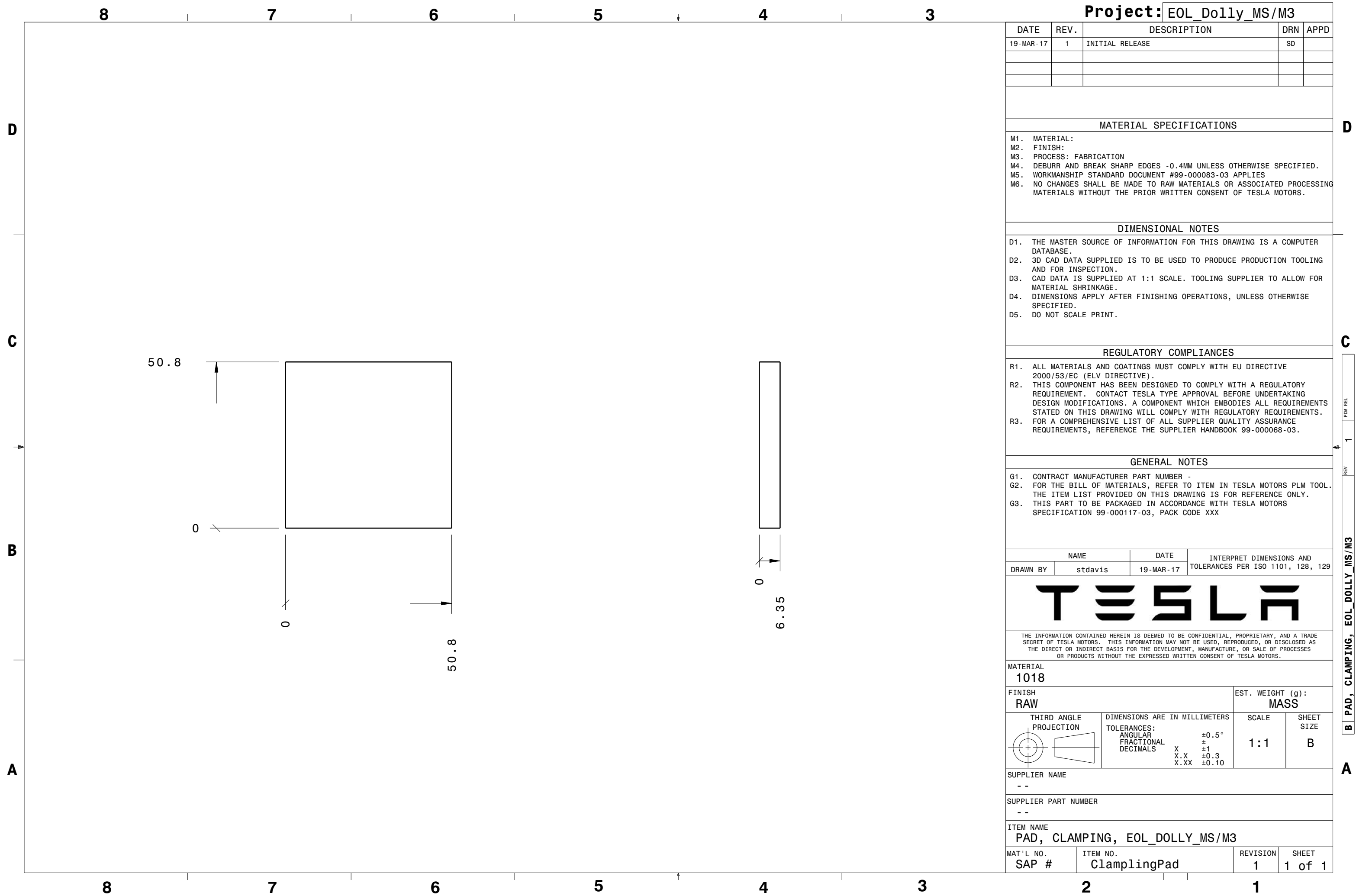
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III

B





Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENT STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES


G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	

TESLA

THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.

MATERIAL	1018 - 2.0 X 2.0 X 0.120
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FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION	DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE
	TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.XX ±0.10	1 : 6	B

SUPPLIER NAME
- -

SUPPLIER PART NUMBER
- -

ITEM NAME	LOWER CROSS TUBE 1, EOL DOLLY MS/M3
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MAT'L NO. SAP #	ITEM NO. Tube Cross Lower1	REVISION 1	SHEET 1 of 1
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138

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REV

3

11

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2

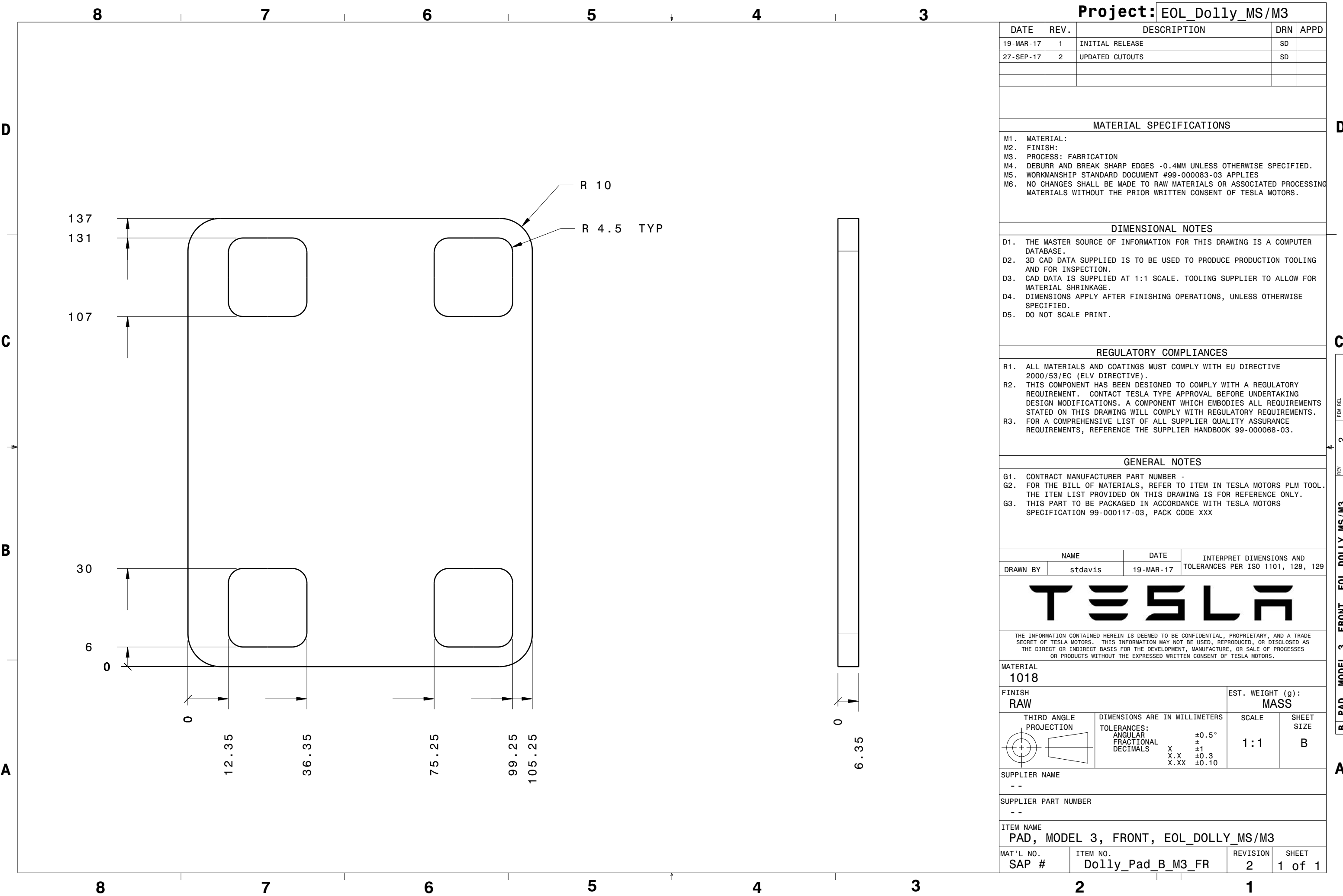
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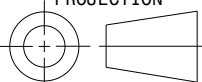
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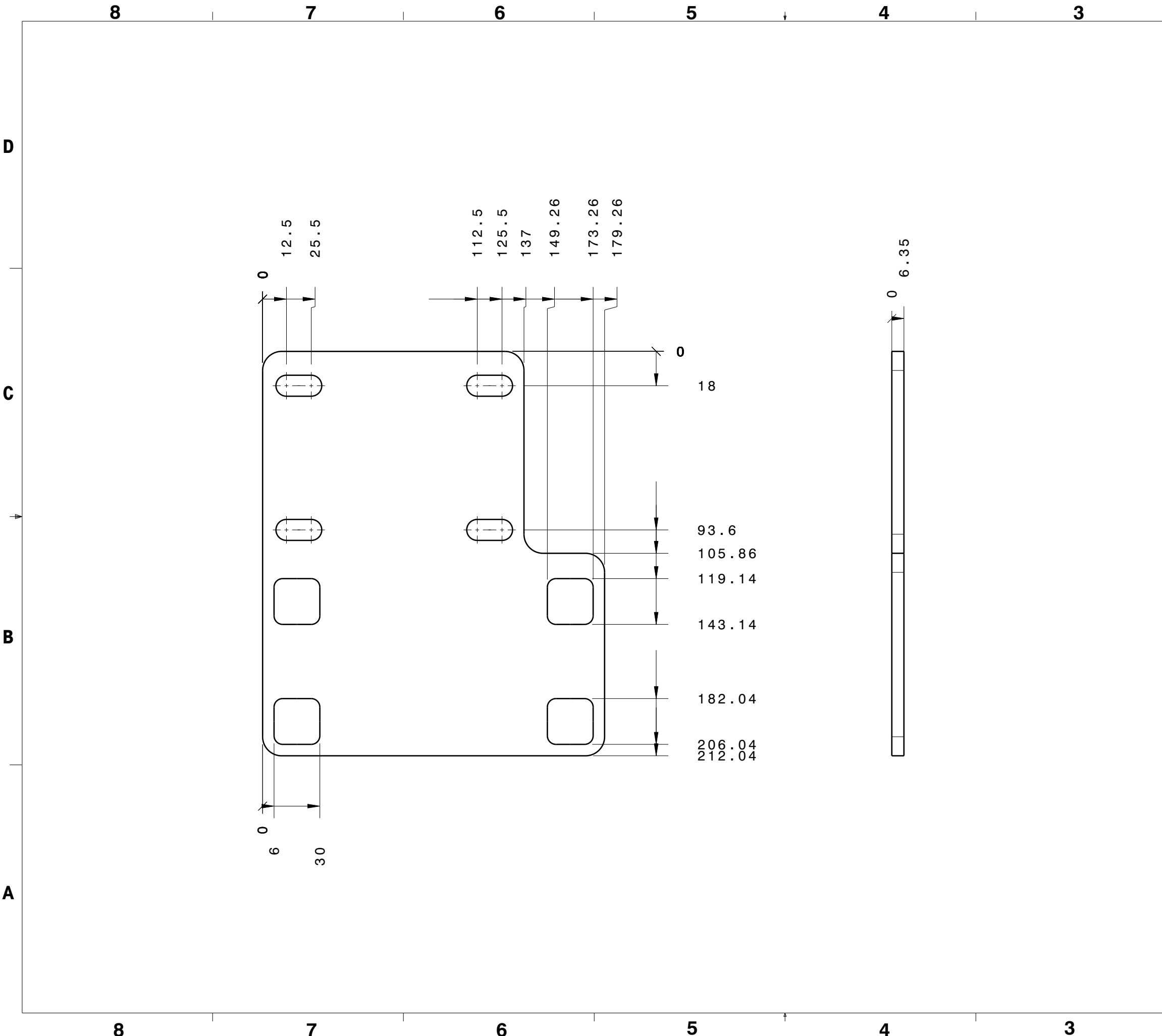
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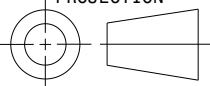
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 \wedge



Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
27-SEP-17	2	UPDATED CUTOUTS	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
TESLA				
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.				
MATERIAL 1018				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE
		TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X.X ±0.3 X.XX ±0.10	1:1	B
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME PAD, MODEL 3, FRONT, EOL_DOLLY_MS/M3				
MAT'L NO. SAP #	ITEM NO. Dolly_Pad_B_M3_FR		REVISION 2	SHEET 1 of 1



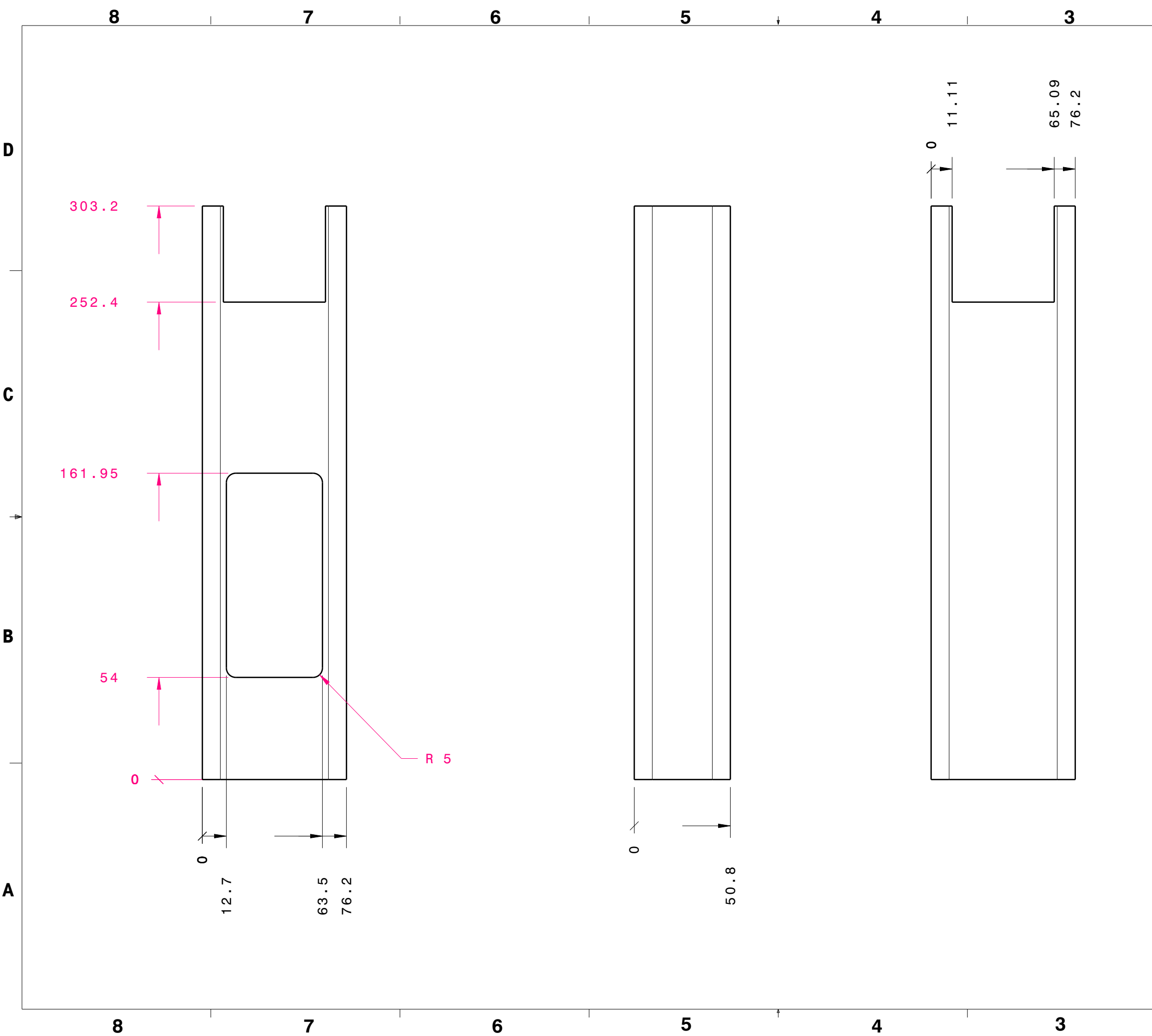
Project: EOL_Dolly_MS/M3					
DATE	REV.	DESCRIPTION	DRN	APPD	
19-MAR-17	1	INITIAL RELEASE	SD		
27-SEP-17	2	CHANGED CUTOUTS	SD		
MATERIAL SPECIFICATIONS					
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.					
DIMENSIONAL NOTES					
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.					
REGULATORY COMPLIANCES					
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.					
GENERAL NOTES					
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX					
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129		
DRAWN BY	stdavis	19-MAR-17			
<div>TESLA</div>					
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.					
MATERIAL 1018					
FINISH RAW			EST. WEIGHT (g): MASS		
<div>THIRD ANGLE PROJECTION</div> 		DIMENSIONS ARE IN MILLIMETERS		SCALE 1:2	SHEET SIZE B
		TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X ±1 X.X ±0.3 X.XX ±0.10			
SUPPLIER NAME --					
SUPPLIER PART NUMBER --					
ITEM NAME PAD, MODEL S/3, REAR, EOL_DOLLY_MS/M3					
MAT'L NO. SAP #		ITEM NO. Dolly_Pad_B_M3_RR		REVISION 2	SHEET 1 of 1

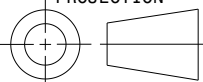
B PAD, MODEL S/3, REAR, EOL_DOLLY_MS/M3

2

2

PDM REL



Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
30-MAR-17	2	INCREASE OF LENGTH	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
<div>TESLA</div>				
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.				
MATERIAL 1018 - 3.0 X 2.0 X 0.120				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.XX ±0.10		SHEET SIZE B
SCALE 1:2				
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME LOCATOR TUBE, EOL_DOLLY_MS/M3				
MAT'L NO. SAP #	ITEM NO. Tube_Locator		REVISION 2	SHEET 1 of 1

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX


NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	



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MATERIAL	
1	100
2	100
3	100
4	100
5	100
6	100
7	100
8	100
9	100
10	100
11	100
12	100
13	100
14	100
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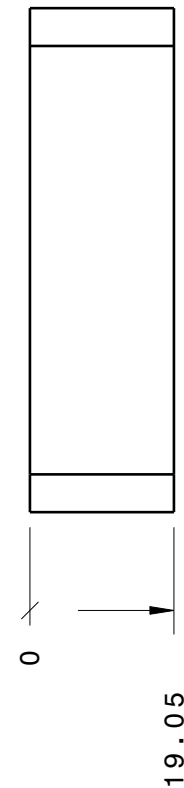
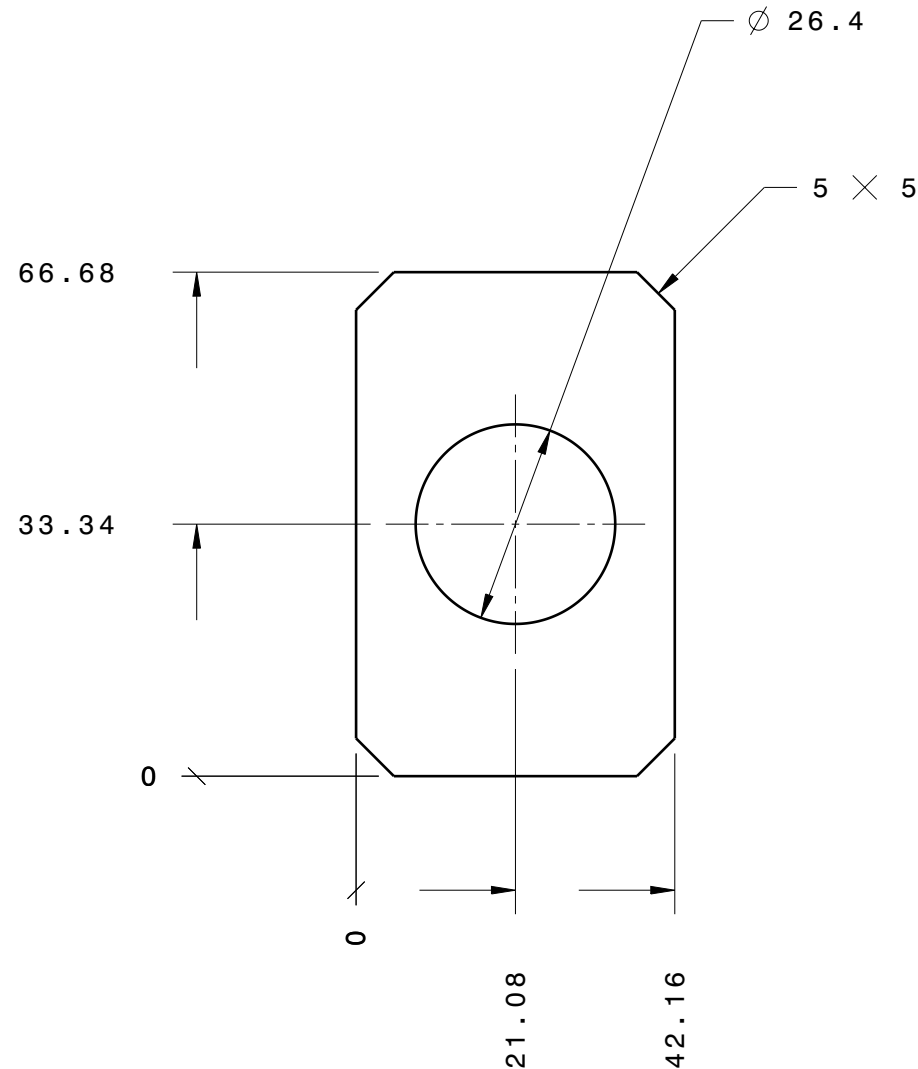
FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X .X ±1 X.X ±0.3 X.XX ±0.10	SCALE 1 : 1	SHEET SIZE B

SUPPLIER NAME
- -

SUPPLIER PART NUMBER
- -

ITEM NAME	PLATE, LOCATOR MOUNT, EOL DOLLY MS/M3
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MAT'L NO. SAP #	ITEM NO. Plate_LocatorMount	REVISION 1	SHEET 1 of 1
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Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

- D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
- D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
- D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
- D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
- D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

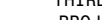
G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	



THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.

MATERIAL
1018 - 3.0 X 2.0 X 0.120

FINISH RAW		EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X.X ±0.3 X.XX ±0.10	SCALE 1:1	SHEET SIZE B

SUPPLIER NAME
- -

SUPPLIER PART NUMBER
- -

ITEM NAME	TONGUE TUBE 2, EOL DOLLY MS/M3
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MAT'L NO. SAP #	ITEM NO. Tube_Tongue2	REVISION 1	SHEET 1 of 1
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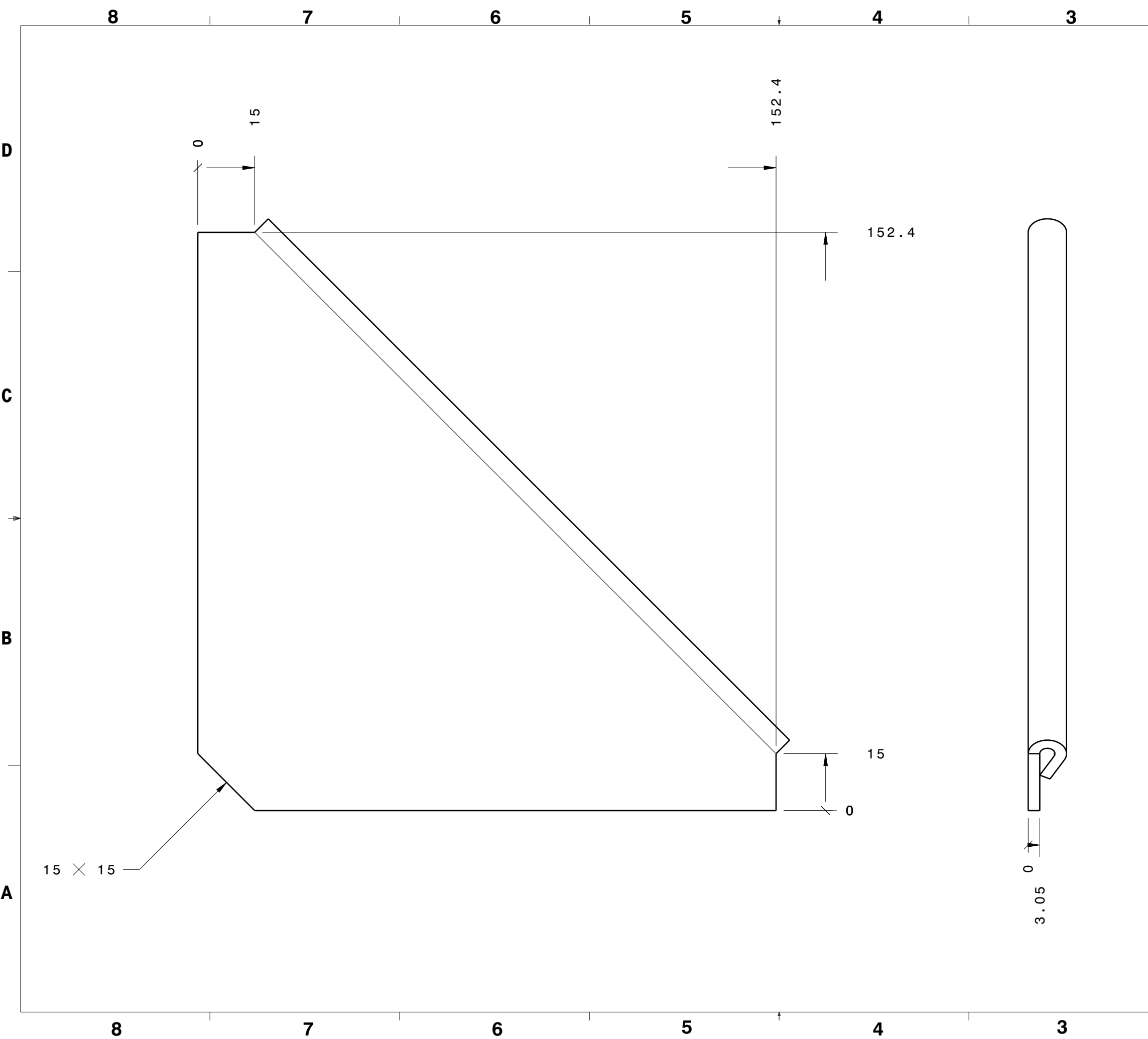
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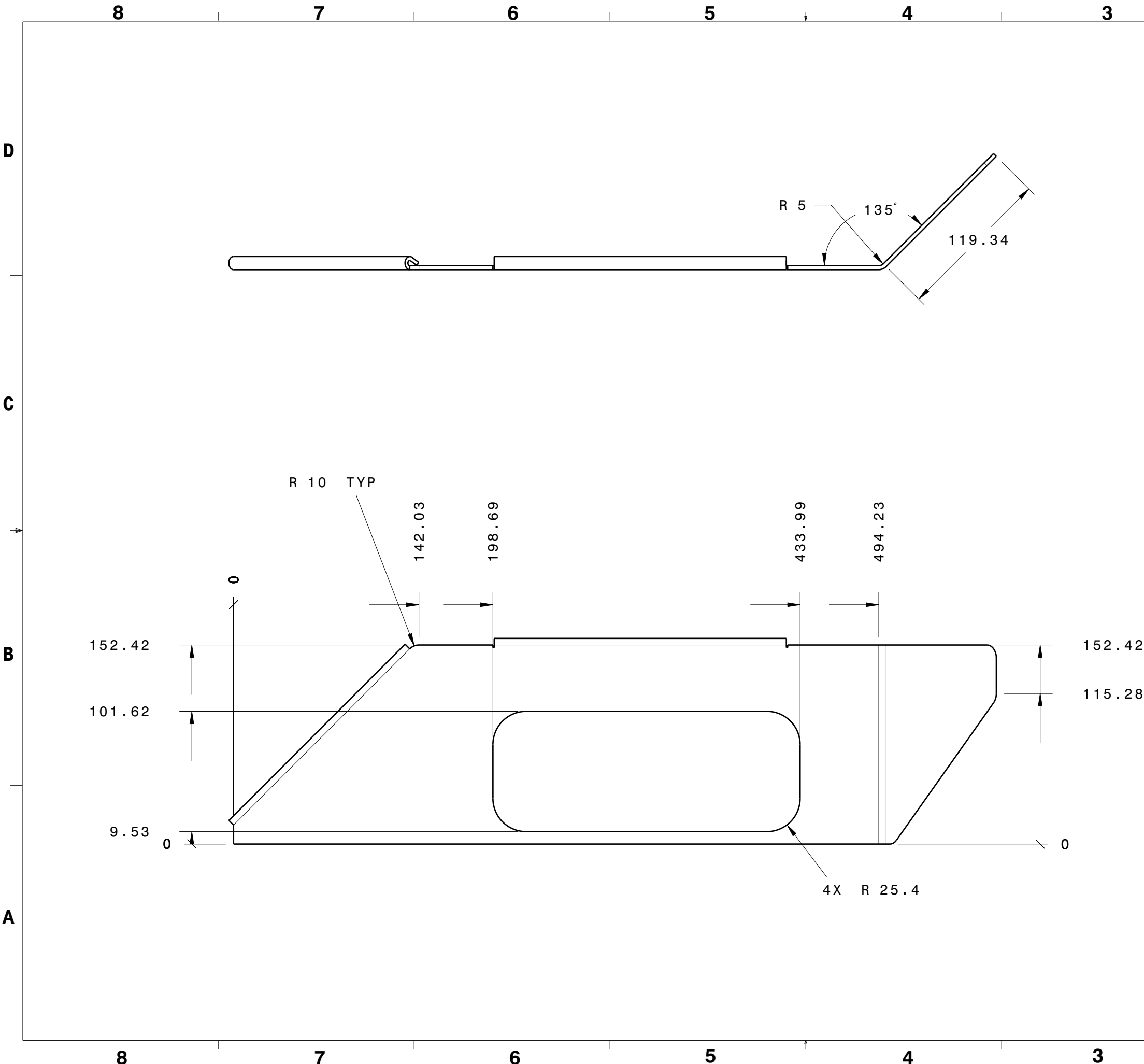
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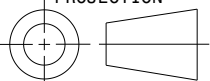
REV

REPORT	TONGUE TIRE 2	EOI DOI
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Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
<div>TESLA</div>				
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.				
MATERIAL 1018				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		SCALE
		TOLERANCES: ANGULAR FRACTIONAL DECIMALS		SHEET SIZE
		±0.5° ±1 X ±0.3 X.XX ±0.10		1:1
SUPPLIER NAME				
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SUPPLIER PART NUMBER				
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ITEM NAME GUSSET, REAR, EOL_DOLLY_MS/M3				
MAT'L NO. SAP #		ITEM NO. Gusset_RR_RT		REVISION 1
				SHEET 1 of 1

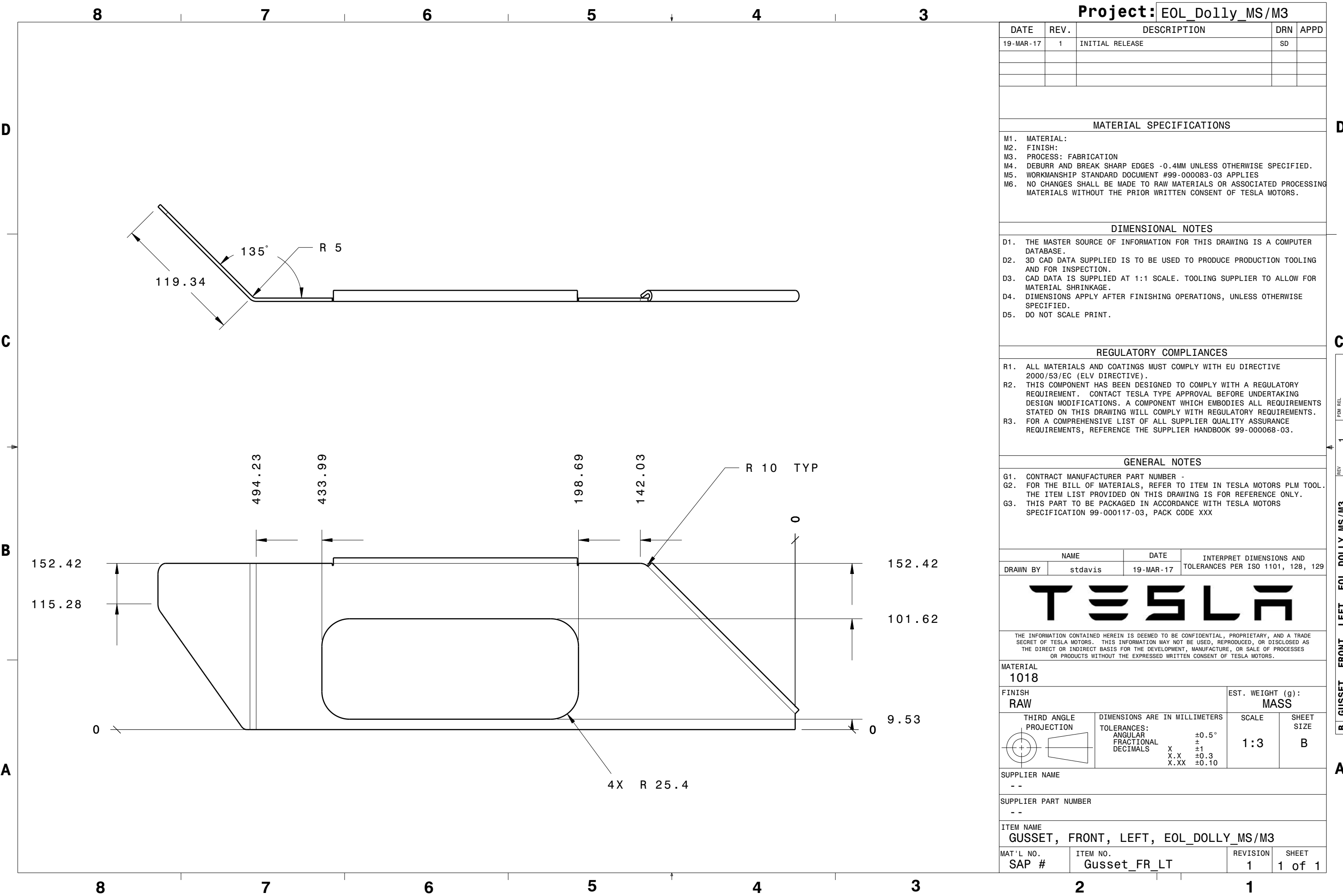


Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
<div>TESLA</div>				
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.				
MATERIAL 1018				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X ±1 X.X ±0.3 X.XX ±0.10		SCALE 1:3 SHEET SIZE B
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME GUSSET, FRONT, RIGHT, EOL_DOLLY_MS/M3				
MAT'L NO. SAP #	ITEM NO. Gusset_FR_RT		REVISION 1	SHEET 1 of 1

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Project: EOL_Dolly_MS/M3

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).
R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.
R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX

NAME	DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY stdavis	19-MAR-17	

TESLA

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MATERIAL

1018

FINISH

RAW

EST. WEIGHT (g):

MASS

THIRD ANGLE PROJECTION



TOLERANCES:
ANGULAR ±0.5°
FRACTIONAL ±1
DECIMALS X.X ±0.3
X.XX ±0.10

SCALE

1:3

SHEET SIZE

B

SUPPLIER NAME

--

SUPPLIER PART NUMBER

--

ITEM NAME

GUSSET, FRONT, LEFT, EOL_DOLLY_MS/M3

MAT'L NO.

SAP #

ITEM NO.

Gusset_FR_LT

REVISION

1

SHEET

1 of 1

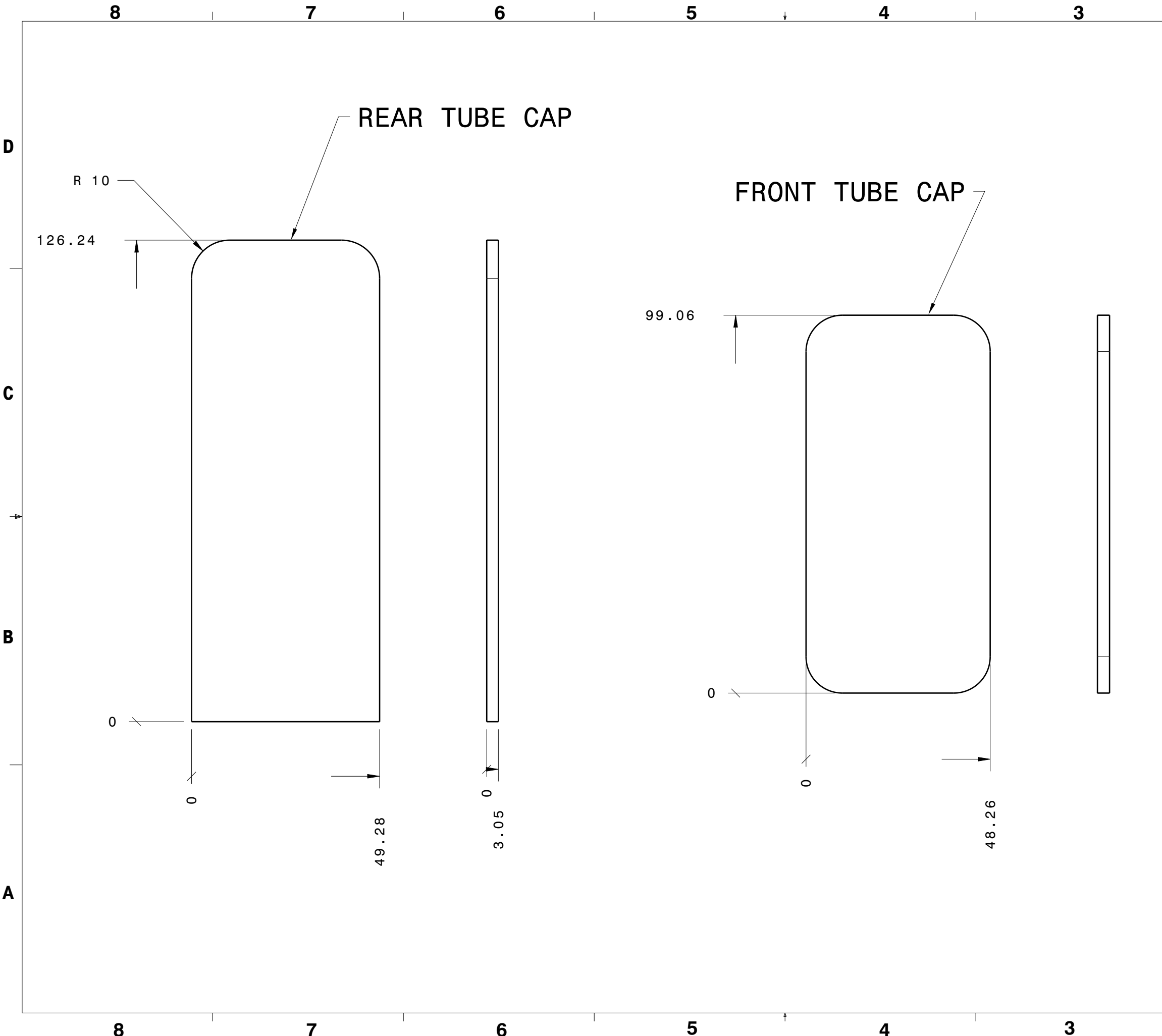
PDM REL

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REV

B GUSSET, FRONT, LEFT, EOL_DOLLY_MS/M3

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DATE		REV.	DESCRIPTION	DRN	APPD
19-MAR-17		1	INITIAL RELEASE	SD	
27-SEP-17		2	UPDATED DIMENSIONS	SD	
MATERIAL SPECIFICATIONS					
M1. MATERIAL:					
M2. FINISH:					
M3. PROCESS: FABRICATION					
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.					
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES					
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.					
DIMENSIONAL NOTES					
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.					
D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.					
D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.					
D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.					
D5. DO NOT SCALE PRINT.					
REGULATORY COMPLIANCES					
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).					
R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.					
R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.					
GENERAL NOTES					
G1. CONTRACT MANUFACTURER PART NUMBER -					
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.					
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX					
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129		
DRAWN BY	stdavis	19-MAR-17			
TESLA					
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MATERIAL 1018					
FINISH RAW			EST. WEIGHT (g): MASS		
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		SCALE	SHEET SIZE
		TOLERANCES:		1:1	B
		ANGULAR			
		FRACTIONAL			
		DECIMALS			
		X ±0.5°			
X.X ±1					
X.XX ±0.3					
		X.XX ±0.10			
SUPPLIER NAME					
--					
SUPPLIER PART NUMBER					
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ITEM NAME					
TUBE CAP 2, EOL_DOLLY_MS/M3					
MAT'L NO.		ITEM NO.		REVISION	SHEET
SAP #		TubeCap2		2	1 of 1

DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	



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MATERIAL	QTY	UNIT	PRICE	TOTAL
1000	100	100	100	100
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7000	700	700	700	700
8000	800	800	800	800
9000	900	900	900	900
10000	1000	1000	1000	1000
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49000	4900	4900	4900	4900
50000	5000	5000	5000	5000
51000	5100	5100	5100	5100
52000	5200	5200	5200	5200
53000	5300	5300	5300	5300
54000	5400	5400	5400	5400
55000	5500	5500	5500	5500
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57000	5700	5700	5700	5700
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60000	6000	6000	6000	6000
61000	6100	6100	6100	6100
62000	6200	6200	6200	6200
63000	6300	6300	6300	6300
64000	6400	6400	6400	6400
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66000	6600	6600	6600	6600
67000	6700	6700	6700	6700
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70000	7000	7000	7000	7000
71000	7100			

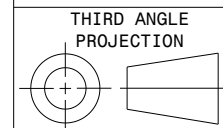
1018

FINISH

RAW

EST. WEIGHT (g):

MASS



DIMENSIONS ARE IN MILLIMETERS	
TOLERANCES:	
ANGULAR	$\pm 0.5^\circ$
FRACTIONAL	\pm
DECIMALS	± 1
X	± 0.3
X.X	± 0.10
X.XX	

SCALE

SHEET

B

SUPPLIER NAME	
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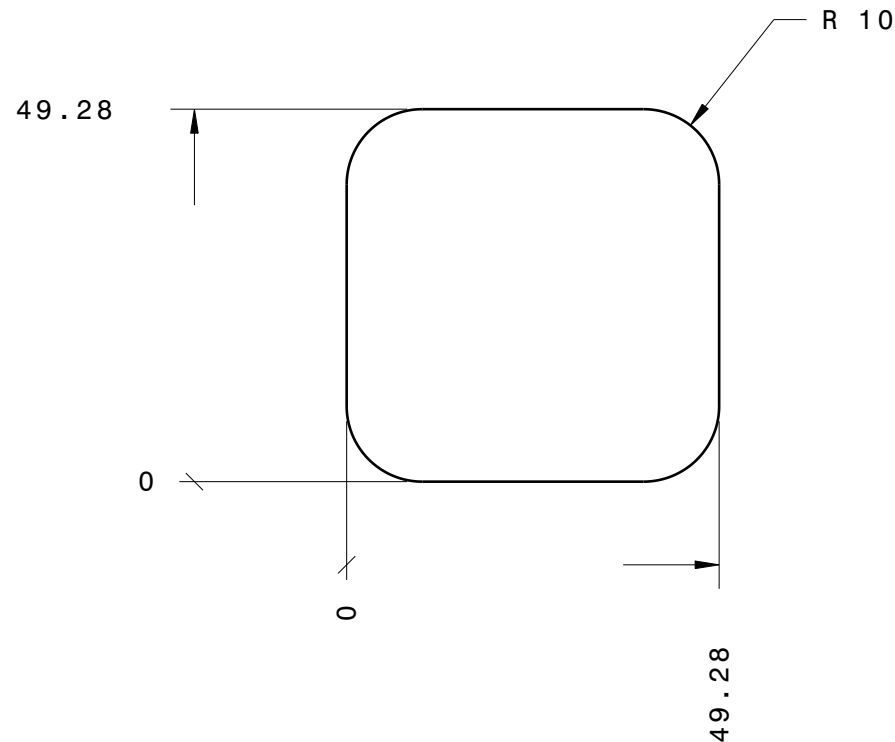
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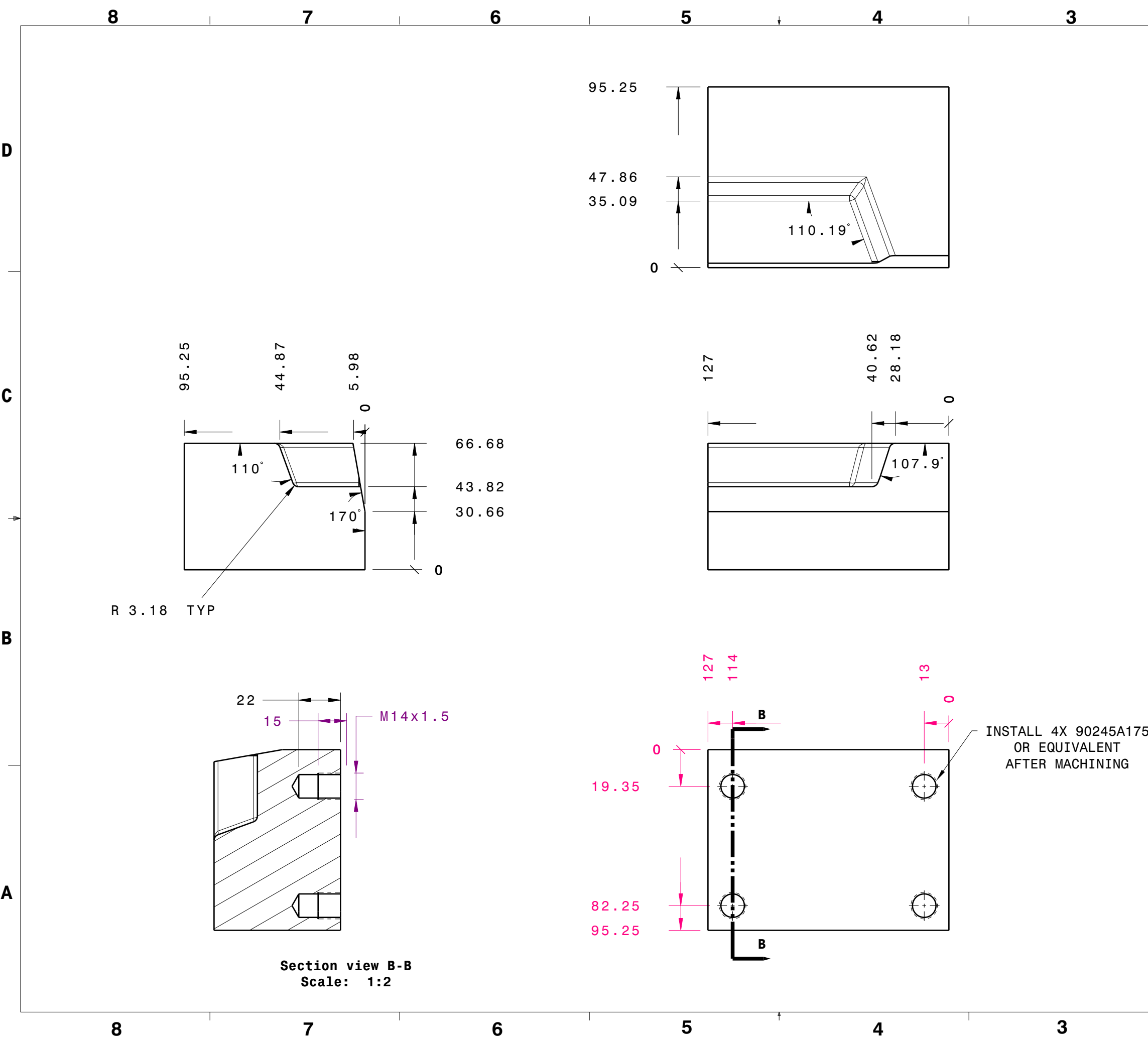
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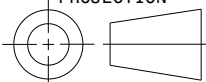
ITEM NAME

TUBE CAP 1, EOL DOLLY MS/M3

MAT'L NO. SAP #	ITEM NO. TubeCap1	REVISION 1	SHEET 1 of 1
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DATE		REV.	DESCRIPTION	DRN	APPD
19-MAR-17		1	INITIAL RELEASE	SD	
24-SEP-17		2	UPDATED DIMENSIONS	SD	
MATERIAL SPECIFICATIONS					
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.					
DIMENSIONAL NOTES					
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.					
REGULATORY COMPLIANCES					
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.					
GENERAL NOTES					
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX					
NAME		DATE		INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17			
<div>TESLA</div> <div>THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.</div>					
MATERIAL ACETAL					
FINISH MACHINE				EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X ±0.3 X.XX ±0.10		SCALE 1:2	SHEET SIZE B
SUPPLIER NAME --					
SUPPLIER PART NUMBER --					
ITEM NAME NEST DETAIL, M3, FR RT, EOL_DOLLY_MS/M3					
MAT'L NO. SAP #		ITEM NO. RF_Detail		REVISION 2	SHEET 1 of 1

Project: EOL_Dolly_MS/M3

DATE: 19-MAR-17

REV: 2

DESCRIPTION: UPDATED DIMENSIONS

DRN: SD

APPD: SD

MATERIAL SPECIFICATIONS

DIMENSIONAL NOTES

REGULATORY COMPLIANCES

GENERAL NOTES

NAME: stdavis

DATE: 19-MAR-17

INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129

TESLA

MATERIAL: ACETAL

FINISH: MACHINE

EST. WEIGHT (g): MASS

THIRD ANGLE PROJECTION

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES: ANGULAR ±0.5°, FRACTIONAL ±1, DECIMALS X ±0.3, X.XX ±0.10

SCALE: 1:2

SHEET SIZE: B

SUPPLIER NAME: --

SUPPLIER PART NUMBER: --

ITEM NAME: NEST DETAIL, M3, FR RT, EOL_DOLLY_MS/M3

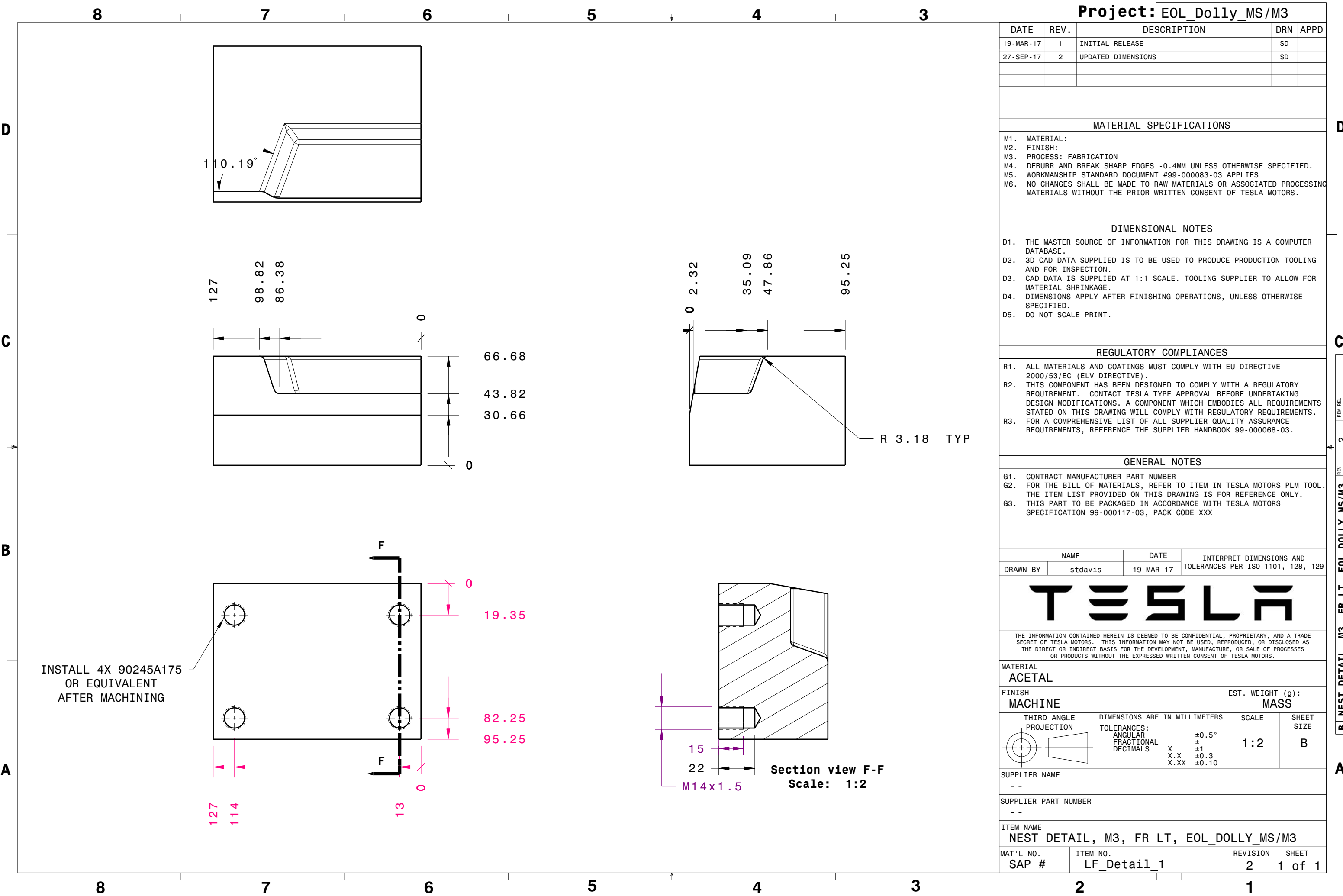
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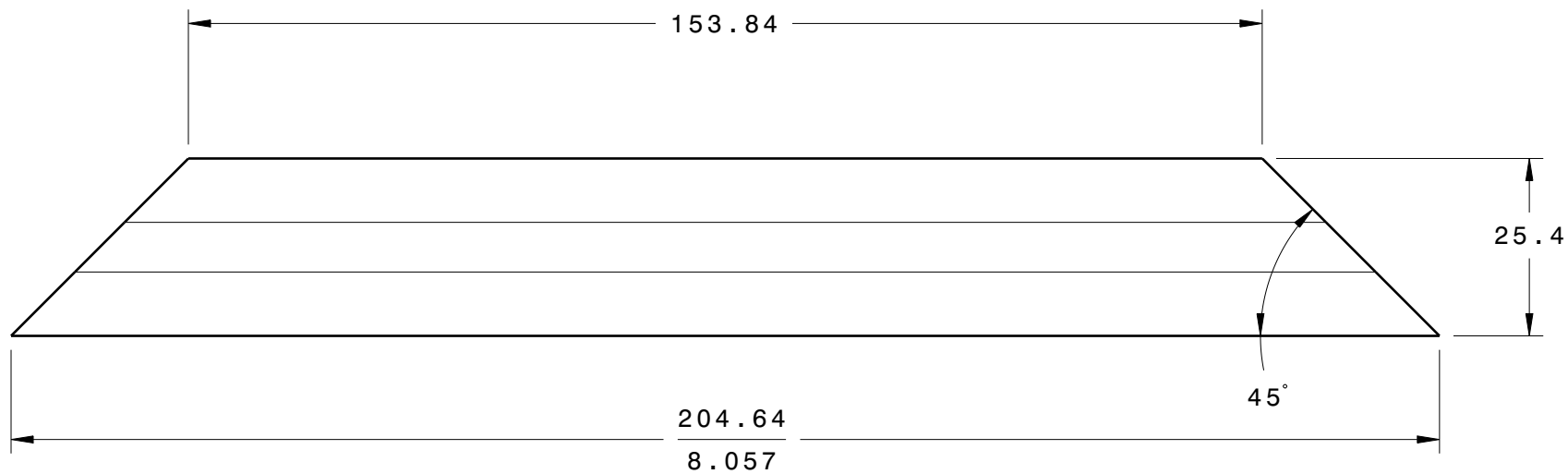
ITEM NO.: RF_Detail

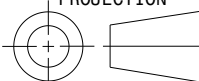
REVISION: 2

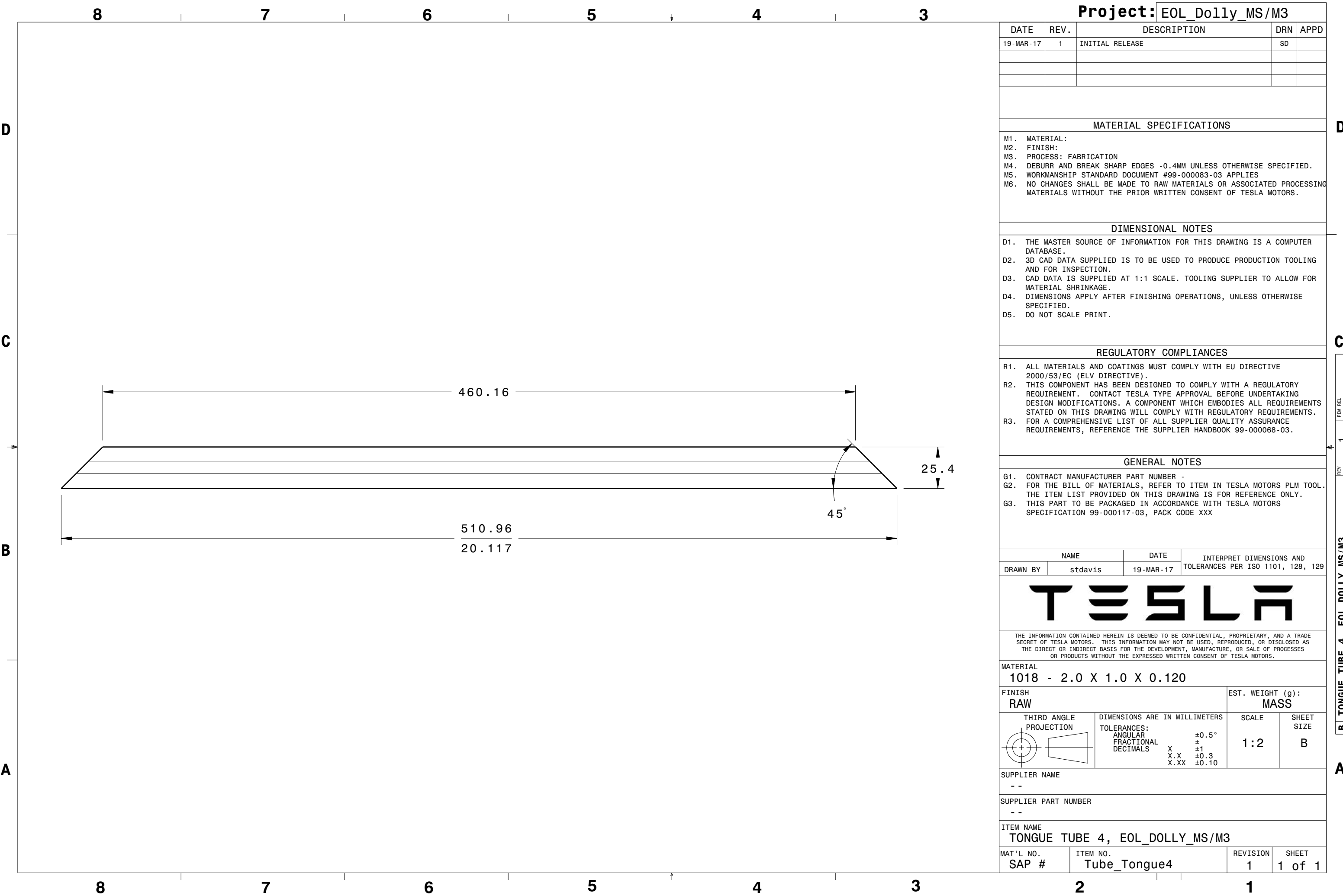
SHEET: 1 of 1

NEST DETAIL, M3, FR RT, EOL_DOLLY_MS/M3





DATE		REV.	DESCRIPTION	DRN	APPD
19-MAR-17		1	INITIAL RELEASE	SD	
MATERIAL SPECIFICATIONS					
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.					
DIMENSIONAL NOTES					
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.					
REGULATORY COMPLIANCES					
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.					
GENERAL NOTES					
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX					
NAME		DATE		INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY stdavis		19-MAR-17			
TESLA					
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.					
MATERIAL 1018 - 2.0 X 1.0 X 0.120					
FINISH RAW				EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X .X ±0.3 X.XX ±0.10		SCALE 1 : 1	SHEET SIZE B
SUPPLIER NAME --					
SUPPLIER PART NUMBER --					
ITEM NAME TONGUE TUBE 3, EOL_DOLLY_MS/M3					
MAT'L NO. SAP #		ITEM NO. Tube_Tongue3		REVISION 1	SHEET 1 of 1



DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
27-SEP-17	2	UPDATED DIMENSIONS AND THICKNESS	SD	

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1.	THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2.	3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3.	CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4.	DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5.	DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	stdavis	19-MAR-17	



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MATERIAL

1018


FINISH

RAW

EST. WEIGHT (g):

MASS

THIRD ANGLE

 PROJECTION

TOLERANCES:
ANGULAR $\pm 0.5^\circ$

SIZE

ANGULAR		± 0.5
FRACTIONAL		\pm
DECIMALS	X	± 1
	X.X	± 0.3
	X.XX	± 0.10

1:1

B

SUPPLIER NAME	
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— —

SUPPLIER PART NUMBER

— —

ITEM NAME

DETAIL LOCK, MODEL S, EOL DOLLY MS/M3

MAT'L NO.	
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SAP #

ITEM NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
1
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MS Detail Lock

REVISION	
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2

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2

3

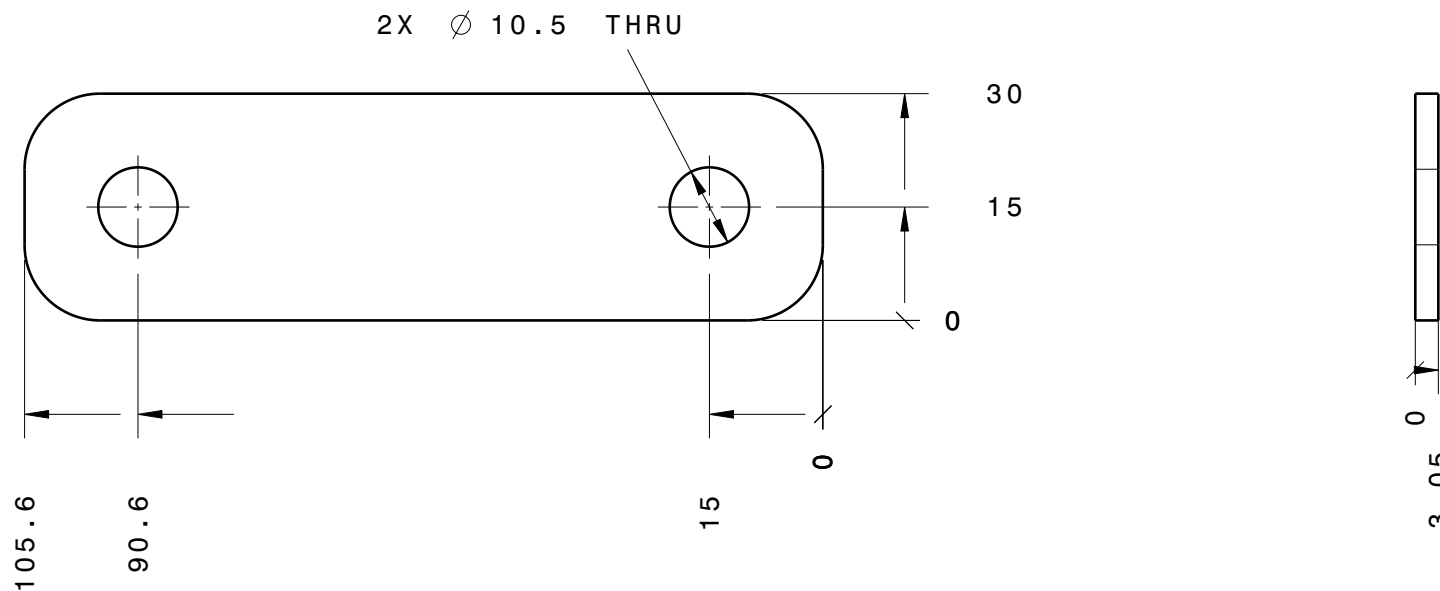
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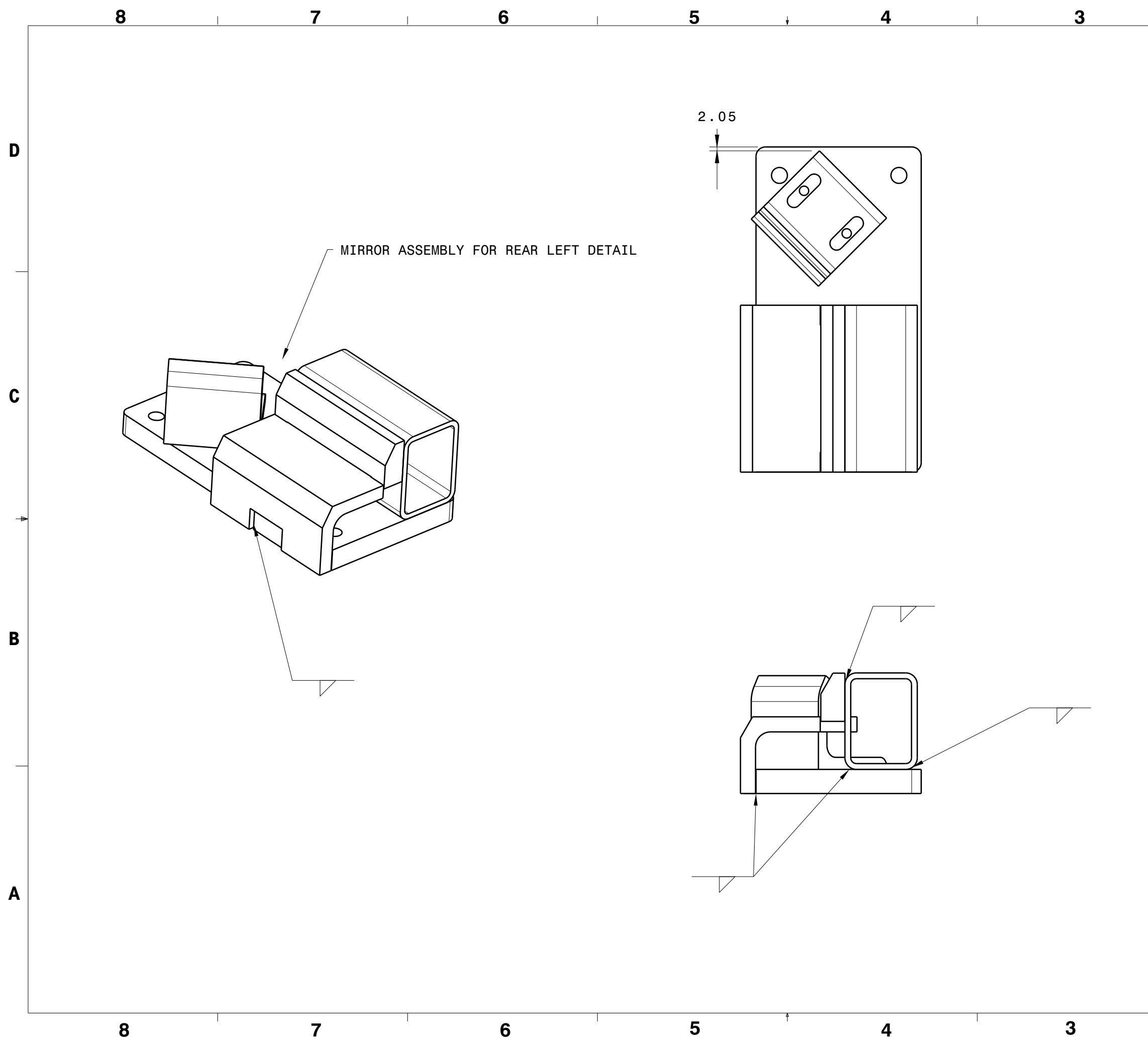
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6

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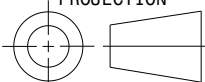
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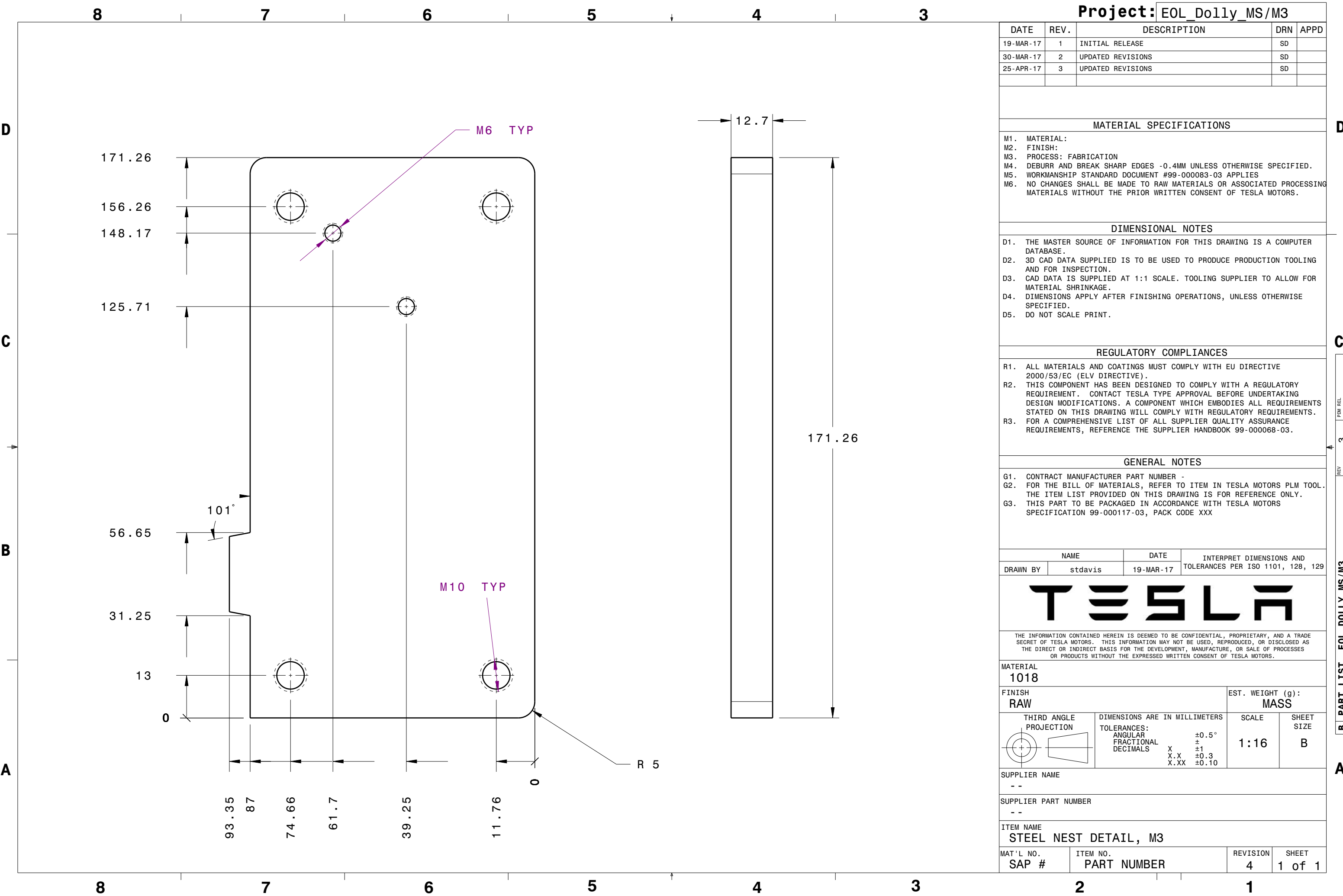




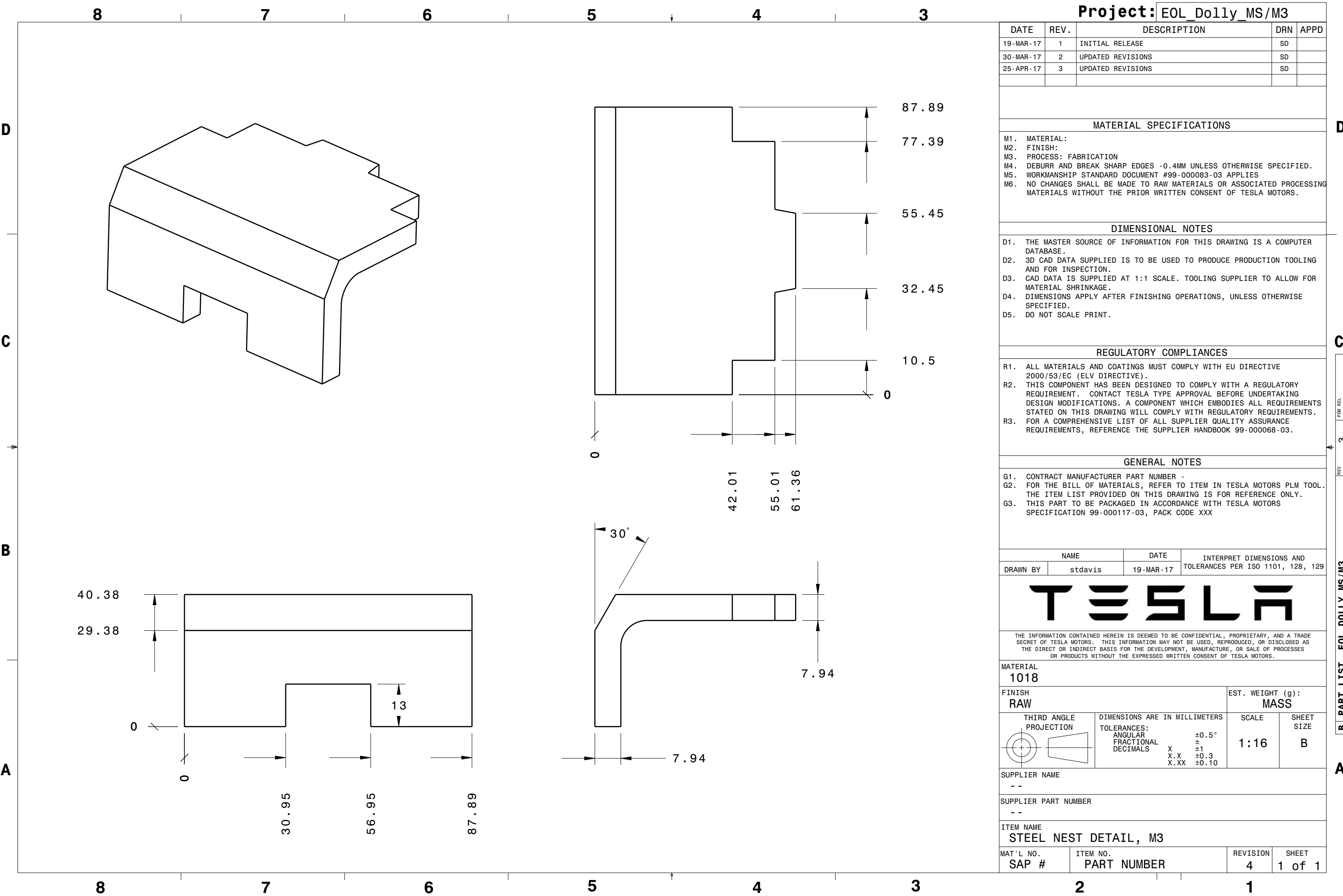
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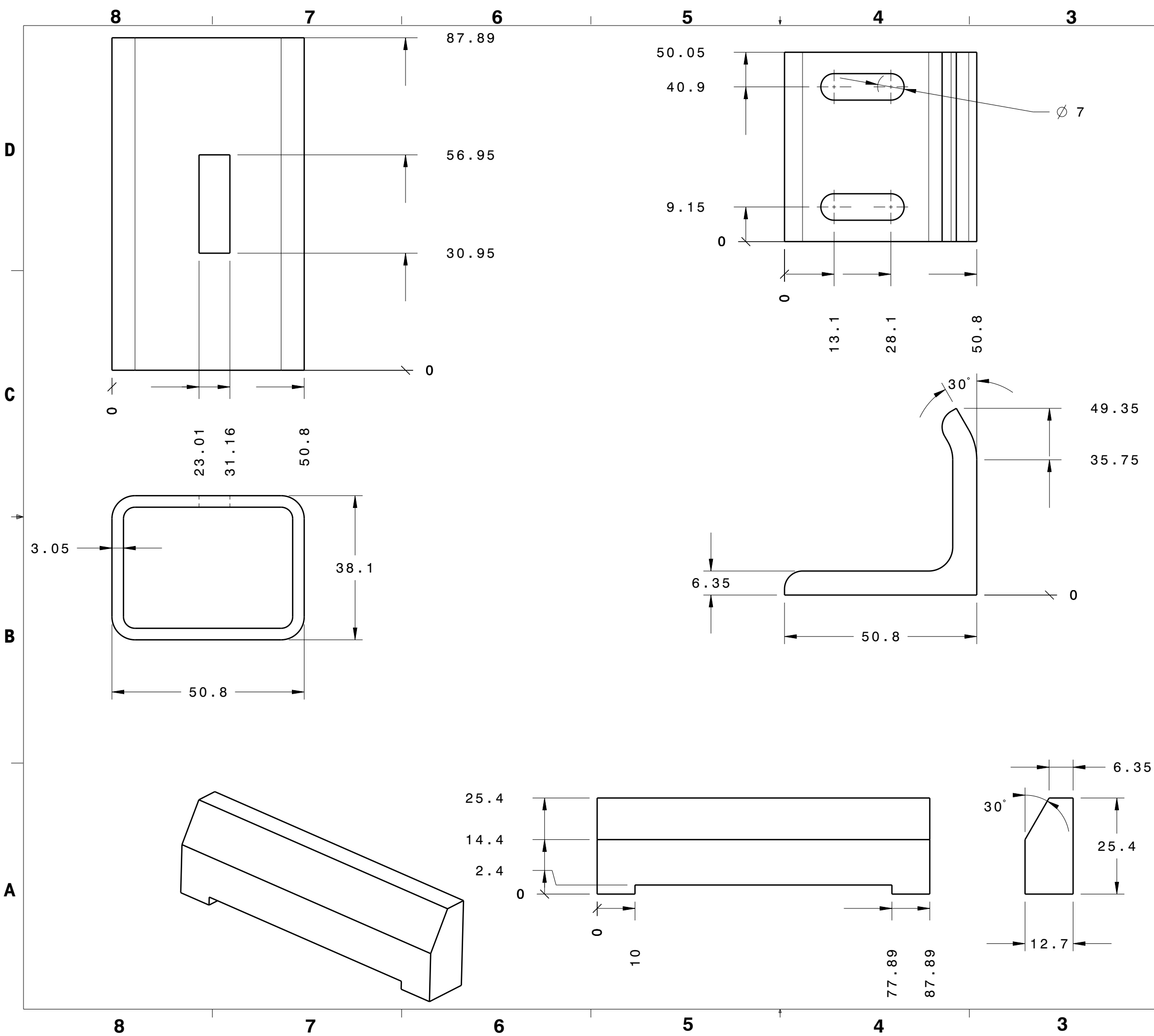
EOL_Dolly_MS/M3

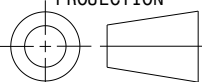
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
30-MAR-17	2	UPDATED REVISIONS	SD	
25-APR-17	3	UPDATED REVISIONS	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
TESLA				
THE INFORMATION CONTAINED HEREIN IS DEEMED TO BE CONFIDENTIAL, PROPRIETARY, AND A TRADE SECRET OF TESLA MOTORS. THIS INFORMATION MAY NOT BE USED, REPRODUCED, OR DISCLOSED AS THE DIRECT OR INDIRECT BASIS FOR THE DEVELOPMENT, MANUFACTURE, OR SALE OF PROCESSES OR PRODUCTS WITHOUT THE EXPRESSED WRITTEN CONSENT OF TESLA MOTORS.				
MATERIAL 1018				
FINISH BLACK OXIDE			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION 		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X.X ±0.3 X.XX ±0.10	SCALE 1:16	SHEET SIZE B
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME STEEL NEST DETAIL, M3, REAR RIGHT				
MAT'L NO. SAP #		ITEM NO. PART NUMBER	REVISION 4	SHEET 1 of 1



Project: EOL_Dolly_MS/M3					
DATE	REV.	DESCRIPTION	DRN	APPD	
19-MAR-17	1	INITIAL RELEASE	SD		
30-MAR-17	2	UPDATED REVISIONS	SD		
25-APR-17	3	UPDATED REVISIONS	SD		
MATERIAL SPECIFICATIONS					
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.					
DIMENSIONAL NOTES					
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.					
REGULATORY COMPLIANCES					
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.					
GENERAL NOTES					
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX					
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129		
DRAWN BY	stdavis	19-MAR-17			
TESLA					
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MATERIAL 1018					
FINISH RAW			EST. WEIGHT (g): MASS		
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE	
		TOLERANCES:	1:16	B	
		ANGULAR			±0.5°
		FRACTIONAL			±
		DECIMALS			±1
					±0.3
	±0.10				
SUPPLIER NAME --					
SUPPLIER PART NUMBER --					
ITEM NAME STEEL NEST DETAIL, M3					
MAT'L NO. SAP #		ITEM NO. PART NUMBER	REVISION 4	SHEET 1 of 1	





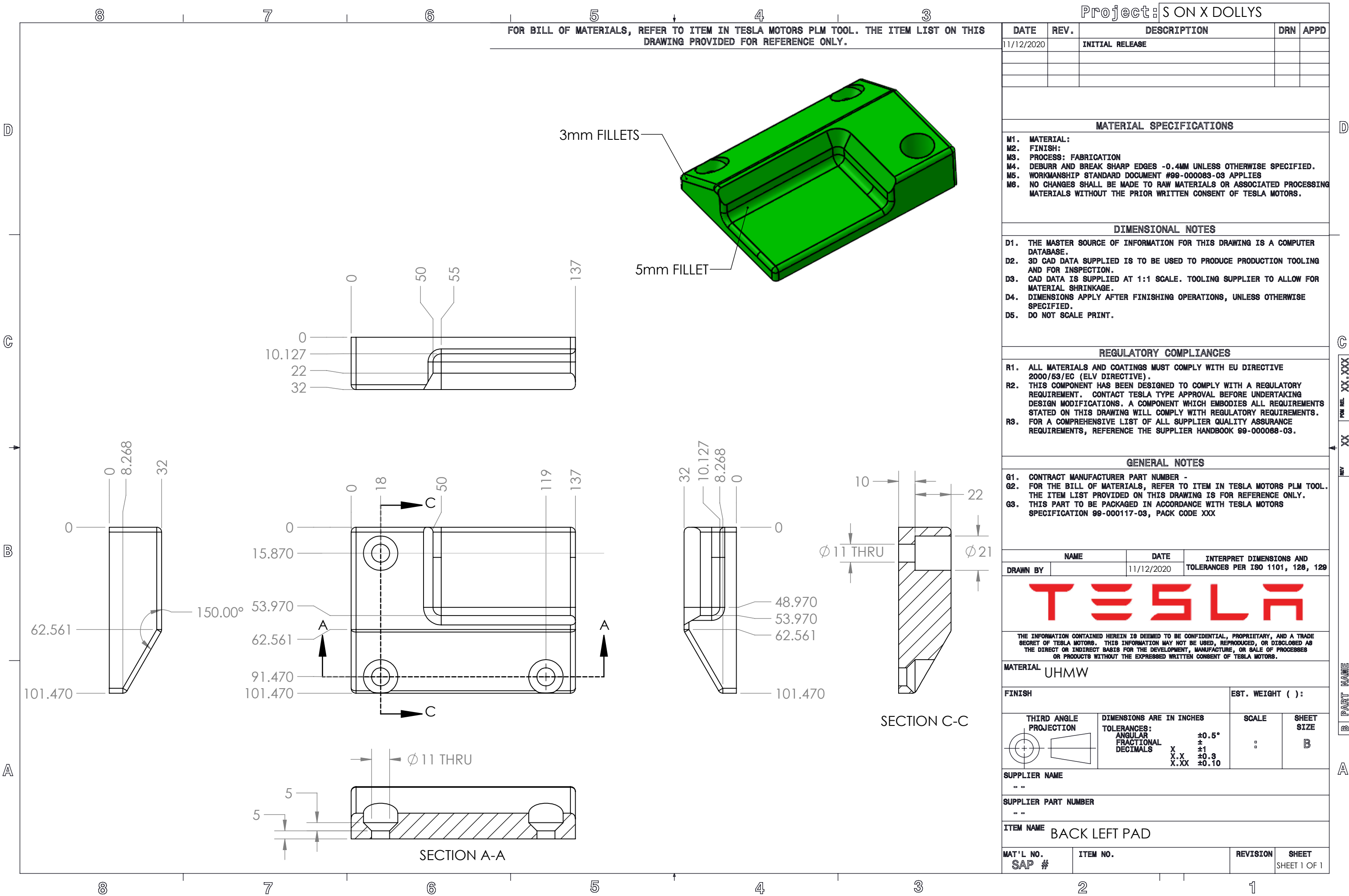
Project: EOL_Dolly_MS/M3				
DATE	REV.	DESCRIPTION	DRN	APPD
19-MAR-17	1	INITIAL RELEASE	SD	
30-MAR-17	2	UPDATED REVISIONS	SD	
25-APR-17	3	UPDATED REVISIONS	SD	
MATERIAL SPECIFICATIONS				
M1. MATERIAL: M2. FINISH: M3. PROCESS: FABRICATION M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED. M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.				
DIMENSIONAL NOTES				
D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE. D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION. D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE. D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED. D5. DO NOT SCALE PRINT.				
REGULATORY COMPLIANCES				
R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE). R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS. R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.				
GENERAL NOTES				
G1. CONTRACT MANUFACTURER PART NUMBER - G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY. G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX				
NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129	
DRAWN BY	stdavis	19-MAR-17		
TESLA				
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MATERIAL 1018				
FINISH RAW			EST. WEIGHT (g): MASS	
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS	SCALE	SHEET SIZE
		TOLERANCES: ANGULAR ±0.5° FRACTIONAL ±1 DECIMALS X.X ±0.3 X.XX ±0.10	1:16	B
SUPPLIER NAME --				
SUPPLIER PART NUMBER --				
ITEM NAME STEEL NEST DETAIL, M3				
MAT'L NO. SAP #		ITEM NO. PART NUMBER		REVISION 4
				SHEET 1 of 1

D

C

B PART LIST, EOL_DOLLY_MS/M3

A



FOR BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST ON THIS
DRAWING PROVIDED FOR REFERENCE ONLY.

DATE	REV.	DESCRIPTION	DRN	APPD
11/12/2020		INITIAL RELEASE		

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -.04MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000089-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.

D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.

D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.

D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.

D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).

R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.

R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES


G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY		11/12/2020	



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MATERIAL	UHMW
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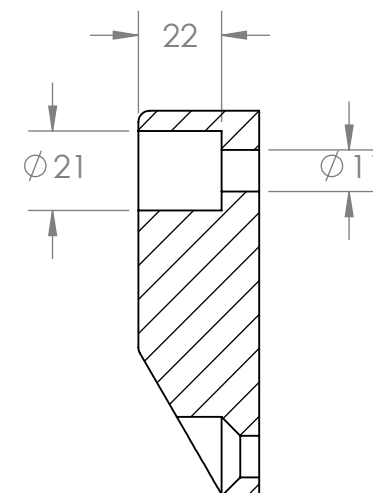
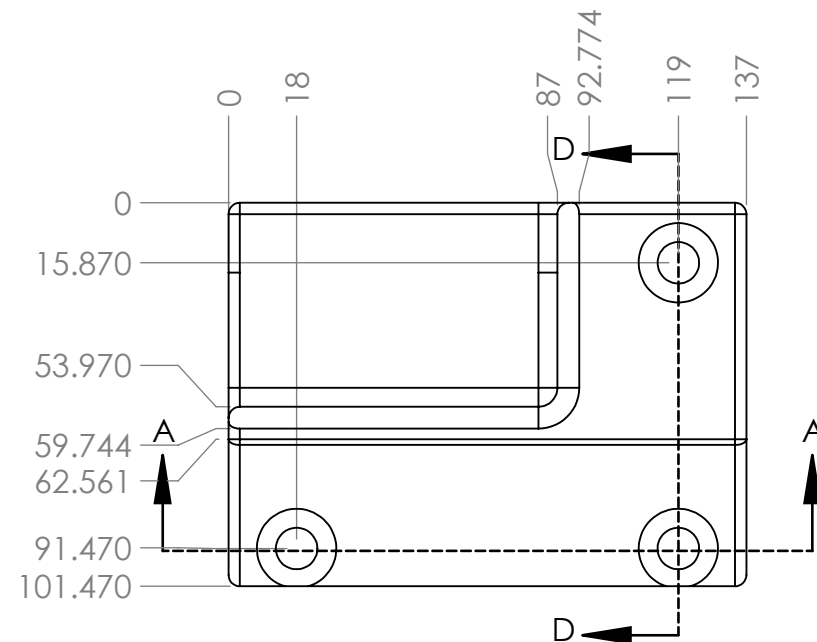
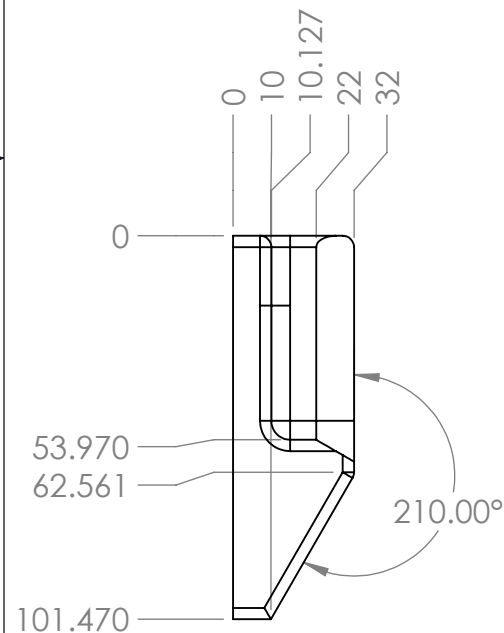
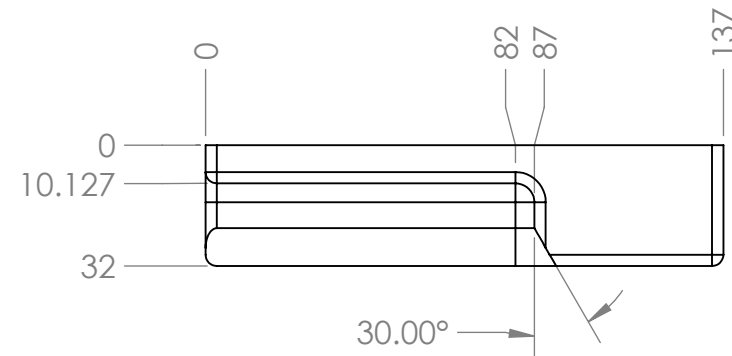
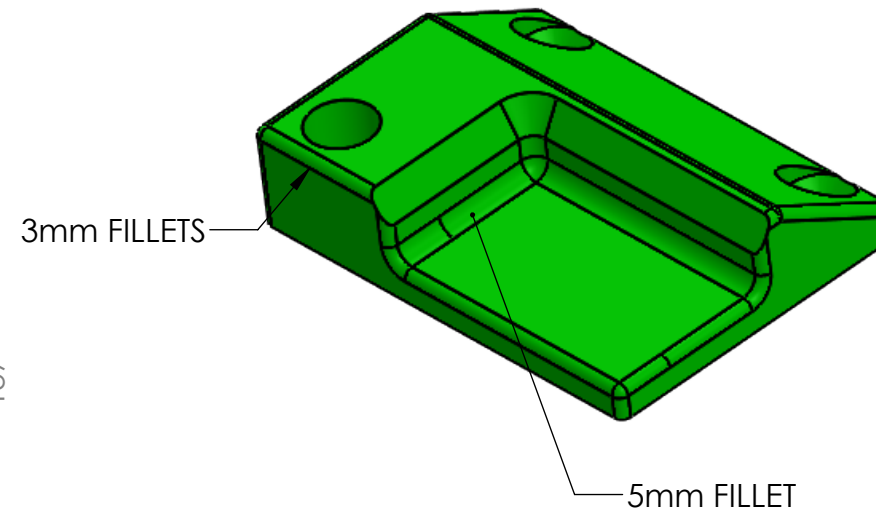
FINISH		EST. WEIGHT ():	
THIRD ANGLE PROJECTION 	DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS ±1 X.X ±0.3 X.XX ±0.10	SCALE □	SHEET SIZE B

SUPPLIER NAME

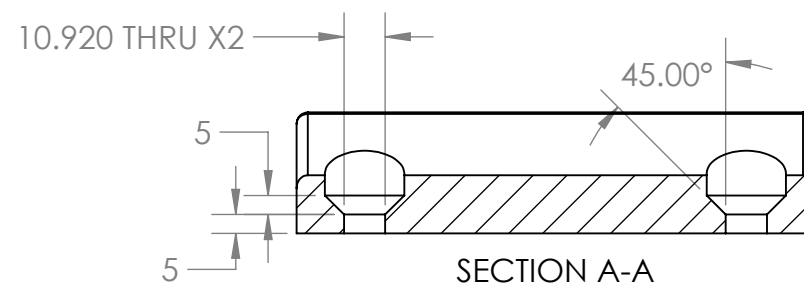
SUPPLIER PART NUMBER	
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ITEM NAME	BACK RIGHT PAD
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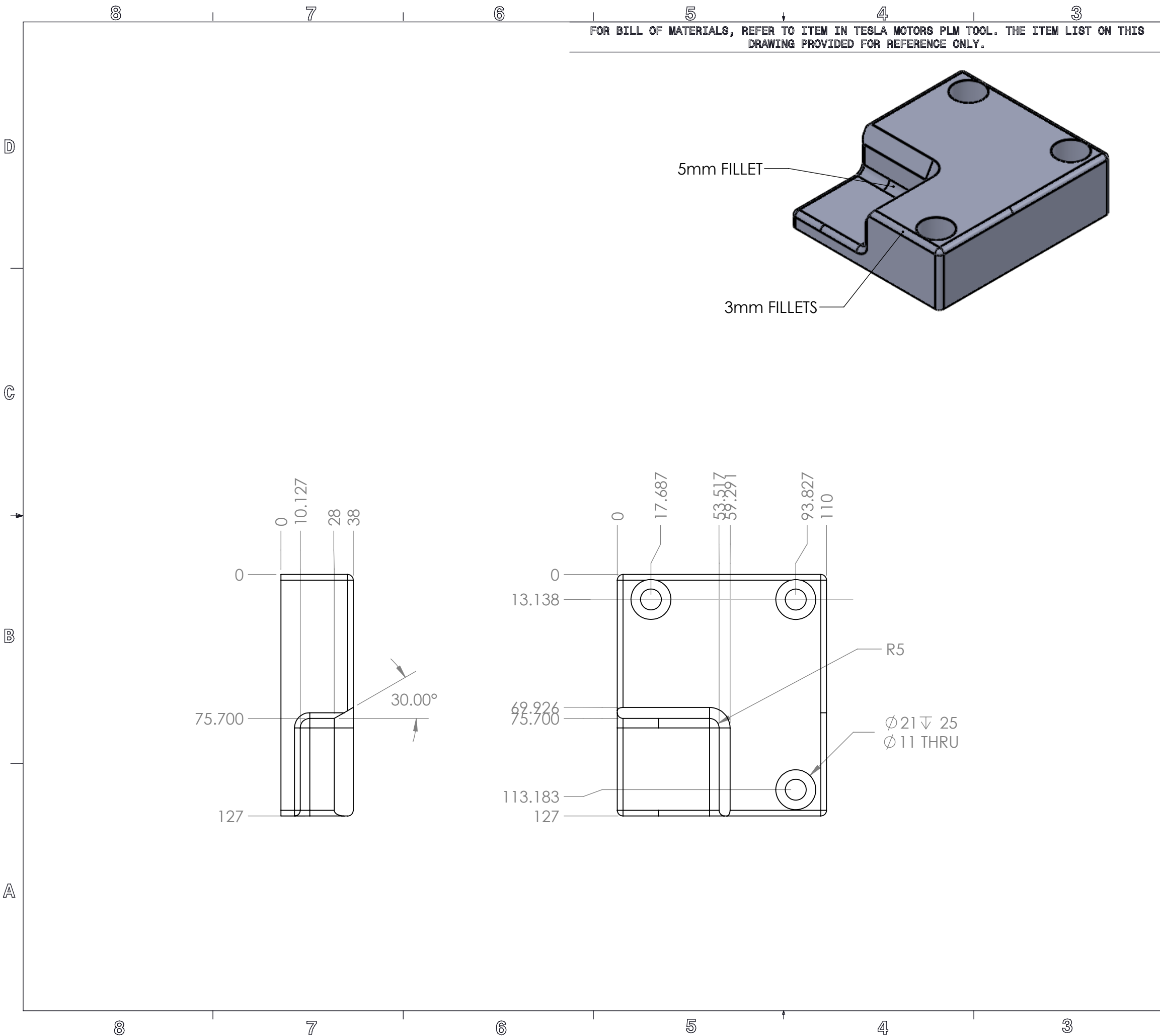
MAT'L NO. SAP #	ITEM NO.	REVISION	SHEET SHEET 1 OF 1
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SECTION D-D



SECTION A-A



Project: S ON X DOLLYS

DATE	REV.	DESCRIPTION	DRN	APPD
11/12/2020		INITIAL RELEASE		

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000083-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

D1. THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS A COMPUTER DATABASE.
D2. 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
D3. CAD DATA IS SUPPLIED AT 1:1 SCALE. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

R1. ALL MATERIALS AND COATINGS MUST COMPLY WITH EU DIRECTIVE 2000/53/EC (ELV DIRECTIVE).
R2. THIS COMPONENT HAS BEEN DESIGNED TO COMPLY WITH A REGULATORY REQUIREMENT. CONTACT TESLA TYPE APPROVAL BEFORE UNDERTAKING DESIGN MODIFICATIONS. A COMPONENT WHICH EMBODIES ALL REQUIREMENTS STATED ON THIS DRAWING WILL COMPLY WITH REGULATORY REQUIREMENTS.
R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 99-000068-03.

GENERAL NOTES

G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST PROVIDED ON THIS DRAWING IS FOR REFERENCE ONLY.
G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS SPECIFICATION 99-000117-03, PACK CODE XXX

NAME	DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY	11/12/2020	

TESLA

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MATERIAL UHMW

FINISH		EST. WEIGHT ():	
THIRD ANGLE PROJECTION	DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR ±0.5° FRACTIONAL ± DECIMALS X ±1 X.X ±0.3 X.XX ±0.10	SCALE	SHEET SIZE
			B

SUPPLIER NAME

SUPPLIER PART NUMBER

ITEM NAME FRONT LEFT DOLLY PAD

MAT'L NO. SAP #	ITEM NO.	REVISION	SHEET
			SHEET 1 OF 1

D

C

XX.XXX
XX
XX

REV

B PART NAME

A

FOR BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL. THE ITEM LIST ON THIS
DRAWING PROVIDED FOR REFERENCE ONLY.

DATE	REV.	DESCRIPTION	DRN	APPD
11/12/2020		INITIAL RELEASE		

MATERIAL SPECIFICATIONS

M1. MATERIAL:
M2. FINISH:
M3. PROCESS: FABRICATION
M4. DEBURR AND BREAK SHARP EDGES -0.4MM UNLESS OTHERWISE SPECIFIED.
M5. WORKMANSHIP STANDARD DOCUMENT #99-000089-03 APPLIES
M6. NO CHANGES SHALL BE MADE TO RAW MATERIALS OR ASSOCIATED PROCESSING MATERIALS WITHOUT THE PRIOR WRITTEN CONSENT OF TESLA MOTORS.

DIMENSIONAL NOTES

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- D4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS, UNLESS OTHERWISE SPECIFIED.
- D5. DO NOT SCALE PRINT.

REGULATORY COMPLIANCES

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R3. FOR A COMPREHENSIVE LIST OF ALL SUPPLIER QUALITY ASSURANCE REQUIREMENTS, REFERENCE THE SUPPLIER HANDBOOK 89-000068-03.

GENERAL NOTES


G1. CONTRACT MANUFACTURER PART NUMBER -
G2. FOR THE BILL OF MATERIALS, REFER TO ITEM IN TESLA MOTORS PLM TOOL.
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G3. THIS PART TO BE PACKAGED IN ACCORDANCE WITH TESLA MOTORS
SPECIFICATION 99-000117-03, PACK CODE XXX

NAME		DATE	INTERPRET DIMENSIONS AND TOLERANCES PER ISO 1101, 128, 129
DRAWN BY		11/12/2020	



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MATERIAL	UHMW
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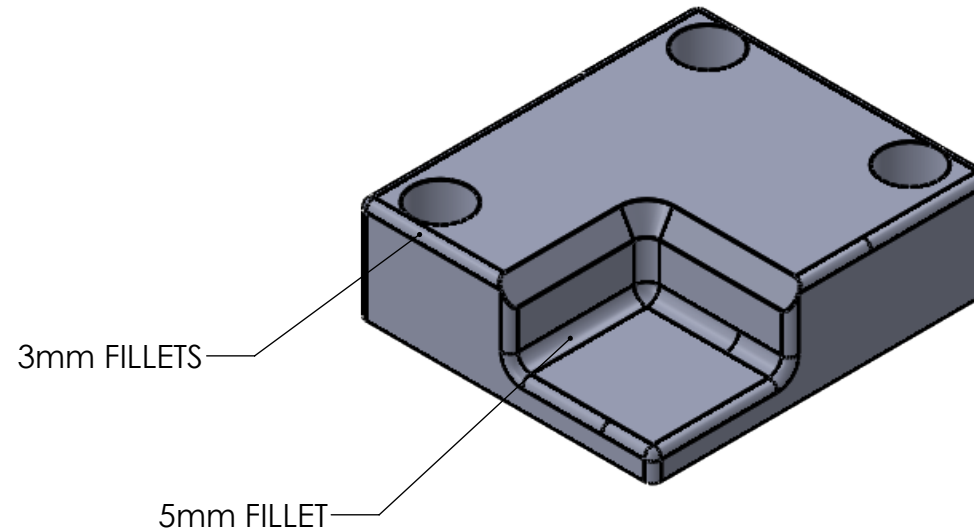
FINISH		EST. WEIGHT ():									
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ANGULAR	±0.5°										
FRACTIONAL	±1										
DECIMALS	±0.3										
	±0.10										

SUPPLIER NAME

SUPPLIER PART NUMBER

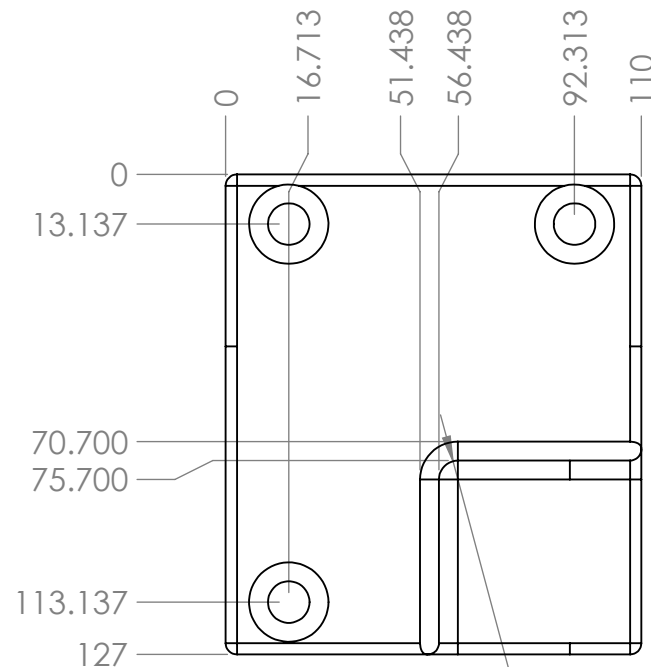
ITEM NAME	FRONT RIGHT PAD
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MAT'L NO. SAP #	ITEM NO.	REVISION	SHEET SHEET 1 OF 1
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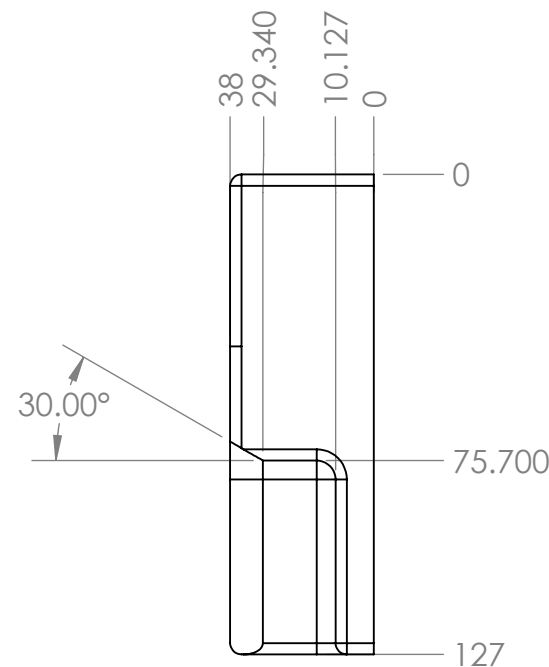


3mm FILLETS

5mm FILLET



– R5



30.00°

— 75.700

— 127