

ID	Task Mode	% Real	% Prog	Seq	Task Name	Description	Quant	A	Start	Finish	Timeline																																						
											April 2023							May 2023							June 2023							July 2023							August 2023										
1			22%	13%		ITP EMOTOR MOD 1 PROGRAM			Wed 4/5/23	Tue 8/15/23	22	27	1	6	11	16	21	26	1	6	11	16	21	26	31	5	10	15	20	25	30	5	10	15	20	25	30	4	9	14	19								
2			23%	14%		STATOR			Wed 4/5/23	Tue 8/15/23																																							
3			64%	41%		FRONT OF LINE			Wed 4/5/23	Tue 5/2/23																																							
4			100%	100%		Op 10.1A (Antes 05-1a)	Stator Load / OEM'S SCOPE OF WORK: LIFT ASSIST RAIL SYSTEM, METALLIC STRUCTURE, SCREWS, CHEMICAL ANCHORS, ETC. B&F SOW: INSTALLATION, INC. UNLOADING, POSITIONING, ETC. brand: Grob third party. Pdg. Midwest finish comissioning to end with anchors.	1		Wed 4/5/23	Mon 4/17/23																																						
15			100%	100%		Op 10.1B	Laser Etch. Pdg. Midwest finish comissioning to end with anchors.	1		Wed 4/5/23	Thu 4/13/23																																						
26			99%	25%		Op 15.1R	Paper / Last arrival schedule for April 13, Then end of Work sched for April 17-Monday // April14: By OEM request, This station continue to installed at the end of Gantry OP. 35.1G. 2nd start at April 25-ends April 29. Pdg to finish Gantry 35 to end.	1		Mon 4/17/23	Sat 4/29/23																																						
37			100%	100%		Op 20.2A	Paper Forming	1		Thu 4/6/23	Sat 4/15/23																																						
48			99%	75%		Op 30.1A	Hairpin Forming / Arrive on April 13, but will be installed after Gantry	1		Thu 4/13/23	Sun 4/23/23																																						
59			99%	75%		Op 30.2A	Hairpin Forming / 1srt Arrival April 13 - Last Arrival April 15.	1		Mon 4/10/23	Thu 4/27/23																																						
70			62%	45%		Op 30.3A	Hairpin Forming. Arrival: April 20	1		Thu 4/20/23	Thu 4/27/23																																						
81			16%	0%		Op 30.4A	Hairpin Forming	1		Mon 4/24/23	Fri 4/28/23																																						
92			16%	0%		Op 30.5A	Hairpin Forming	1		Tue 4/25/23	Mon 5/1/23																																						
103			23%	0%		Op 30.6A	Hairpin Forming	1		Thu 4/27/23	Mon 5/1/23																																						
114			16%	0%		Op 30.7A	Hairpin Forming	1		Fri 4/28/23	Tue 5/2/23																																						
125			82%	65%		Op 35.1G	Hairpin Form Gantry / Pdg. (1) Truck for April 13 ok	1		Mon 4/10/23	Tue 4/25/23																																						
136			97%	25%		Op 35.1A	Hairpin Insertion /Ilegó completo	1		Tue 4/18/23	Sat 4/29/23																																						
147			27%	0%		Op 40.1A (40.2a)	Widening / Twisting. April 17: Truck arrival. Start date depends Gantry 45.1G	1		Tue 4/25/23	Tue 5/2/23																																						
158			43%	45%		Op 45.1G	Twist/Weld Gantry. April15: 1 of 6; April 17: Trucks 2&3 of 6. // April 18: Truck no. 4; April 19: Truck no. 5. Progress in risk due to receive truck no. 6 Planned Truck 6 for April 21	1		Mon 4/17/23	Tue 4/25/23																																						
169			24%	0%		Op 50.1A	Timing and Weld. Notes: 1st Arrival: April 19. Real arrival: April 20th	1		Mon 4/24/23	Fri 4/28/23																																						
180			13%	0%		Op 55.1A	Post-weld Vision	1		Mon 4/24/23	Thu 4/27/23																																						
191			27%	0%		Op 60.1A	Hairpin Trimming - Resched. From April 14 to April 13: OK // April 13: Agreement to start install at April 25th	1		Tue 4/25/23	Sun 4/30/23																																						
202			27%	0%		Op 70.1R	Stator Offload - - Resched. From April 14 to April 13: Ok	1		Tue 4/25/23	Sun 4/30/23																																						
213			0%	0%		Not especificed	Lift Table (April 17: Process change start date to April 21st)	3		Fri 4/21/23	Wed 4/26/23																																						
224			17%	0%		Not especificed	Jib Crane // Included on the quotation of the (11) Lift assist // PLANNED to start Marking on April 13 // ARRIVAL DATE CHANGE FROM APRIL 14 TO APRIL 26	3		Wed 4/26/23	Mon 5/1/23																																						
235			0%	0%		GAUGES			Mon 4/24/23	Mon 5/15/23																																							
236			0%	0%		1827BT202462 v01	Zeiss - CMM: Centermax Renishaw Retrofit	1		Mon 4/24/23	Mon 5/15/23																																						
248			0%	0%		1827BT202462 v02	Zeiss - CMM: Centermax Renishaw Retrofit	1		Mon 4/24/23	Mon 5/8/23																																						
259			0%	0%		Gauge Table Estator 1	Intra	1		Mon 4/24/23	Mon 5/8/23																																						
271			0%	0%		Gauge Table Estator 2	Intra	1		Mon 4/24/23	Mon 5/8/23																																						
282			0%	0%		Gauge Table Estator 3	Intra	1		Mon 4/24/23	Mon 5/8/23																																						
293			0%	0%		Gauge Table Rotor 1	Intra	1		Mon 4/24/23	Mon 5/8/23																																						
304			0%	0%		Not especificed	Jib Crane // Included on the quotation of the (11) Lift assist	1		Wed 4/26/23	Wed 5/3/23																																						
317			11%	0%		SPECIAL WELDING			Mon 5/29/23	Tue 6/6/23																																							
318			11%	0%		OP.1010.1A	Stator and Welding mask load / unload	1		Mon 5/29/23	Tue 6/6/23																																						
330			13%	0%		OP.1020.1A/2A	ID & OD Bridges manual load/ Push down station/Pre-weld Vision Inspection	1		Mon 5/29/23	Mon 6/5/23																																						
341			8%	0%		OP.1020.1CN2	Unclamping Mask	1		Mon 5/29/23	Mon 6/5/23																																						
352			13%	0%		OP.1040.1A & 1080.1A	Laser welding station	1		Tue 5/30/23	Mon 6/5/23																																						
363			13%	0%		Op. 1050.1A	Post weld vision inspection	1		Mon 5/29/23	Tue 6/6/23																																						
374			13%	0%		Op. 1060.1A/2A	U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection	1		Wed 5/31/23	Tue 6/6/23																																						
385			13%	0%		Op. 1060.1CN2	Unclamping Mask	1		Wed 5/31/23	Tue 6/6/23																																						

Project: eMotor Mod1detailed  
Date: Thu 4/20/23

Task

Split

Milestone

Summary

Project Summary

Inactive Task

Inactive Milestone

Inactive Summary

Manual Task

Duration-only

Manual Summary Rollup

Manual Summary

ID	Task Mode	% Real	% Prog	Seq	Task Name	Description	Quant	A	Start	Finish	Timeline																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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396		13%	0%		Op. 1090.1A	Post weld vision inspection	1		Thu 6/1/23	Mon 6/5/23																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					