

ID	Task Mode	% Real	% Prog	Seq	Task Name	Description	Quant	A	Start	Finish	Timeline																														
											April 2023							May 2023							June 2023							July 2023							August 2023		
1	🔧	12%	8%		ITP EMOTOR MOD 1 PROGRAM				Wed 4/5/23	Tue 8/15/23																															
2	🔧	12%	8%		STATOR				Wed 4/5/23	Tue 8/15/23																															
3	🔧	43%	30%		FRONT OF LINE				Wed 4/5/23	Tue 5/2/23																															
4	🔧	99%	70%		Op 10.1A (Antes 05-1a)	Stator Load / OEM'S SCOPE OF WORK: LIFT ASSIST RAIL SYSTEM, METALLIC STRUCTURE, SCREWS, CHEMICAL ANCHORS, ETC. B&F SOW: INSTALLATION, INC. UNLOADING, POSITIONING, ETC. brand: Grob third party.	1		Wed 4/5/23	Tue 4/18/23																															
15	🔧	99%	100%		Op 10.1B	Laser Etch	1		Wed 4/5/23	Thu 4/13/23																															
26	🔧	99%	90%		Op 15.1R	Paper / Last arrival schedule for April 13, Then end of Work sched for April 17-Monday	1		Thu 4/6/23	Fri 4/14/23																															
37	🔧	100%	90%		Op 20.2A	Paper Forming	1		Thu 4/6/23	Sat 4/15/23																															
48	🔧	55%	15%		Op 30.1A	Hairpin Forming / Arrive on April 13, but will be install	1		Mon 4/10/23	Sun 4/23/23																															
59	🔧	41%	0%		Op 30.2A	Hairpin Forming / 1srt Arrival April 13 - Last Arrival A	1		Mon 4/17/23	Tue 4/25/23																															
70	🔧	16%	0%		Op 30.3A	Hairpin Forming	1		Tue 4/18/23	Tue 4/25/23																															
81	🔧	16%	0%		Op 30.4A	Hairpin Forming	1		Mon 4/24/23	Fri 4/28/23																															
92	🔧	16%	0%		Op 30.5A	Hairpin Forming	1		Tue 4/25/23	Mon 5/1/23																															
103	🔧	23%	0%		Op 30.6A	Hairpin Forming	1		Thu 4/27/23	Mon 5/1/23																															
114	🔧	16%	0%		Op 30.7A	Hairpin Forming	1		Fri 4/28/23	Tue 5/2/23																															
125	🔧	80%	35%		Op 35.1G	Hairpin Form Gantry / PdG. (1) Truck for April 13 ok	1		Mon 4/10/23	Tue 4/25/23																															
136	🔧	22%	70%		Op 35.1A	Hairpin Insertion /Ilegó completo	1		Thu 4/6/23	Mon 4/17/23																															
147	🔧	16%	0%		Op 40.1A	Widening / Twisting	1		Thu 4/20/23	Thu 4/27/23																															
158	🔧	16%	0%		Op 45.1G	Twist/Weld Gantry	1		Thu 4/20/23	Fri 4/28/23																															
169	🔧	16%	0%		Op 50.1A	Trimming and Weld	1		Mon 4/24/23	Fri 4/28/23																															
180	🔧	16%	0%		Op 55.1A	Post-weld Vision	1		Mon 4/24/23	Thu 4/27/23																															
191	🔧	27%	15%		Op 60.1A	Hairpin Trimming - Resched. From April 14 to April 13: OK	1		Thu 4/13/23	Tue 4/18/23																															
202	🔧	27%	15%		Op 70.1R	Stator Offload - - Resched. From April 14 to April 13: Ok	1		Thu 4/13/23	Tue 4/18/23																															
213	🔧	0%	0%		Not especific	Lift Table	3		Fri 4/14/23	Wed 4/19/23																															
224	🔧	0%	0%		Not especific	Jib Crane // Included on the quotation of the (11) Lift assist // PLANNED to start Marking on April 13 // ARRIVAL DATE CHANGE FROM APRIL 14 TO APRIL 26	3		Wed 4/26/23	Mon 5/1/23																															
235	🔧	0%	0%		GAUGES				Mon 4/17/23	Mon 5/8/23																															
236	🔧	0%	0%		1827BT202462 v01	Zeiss - CMM: Centermax Renishaw Retrofit	1		Mon 4/24/23	Mon 5/8/23																															
248	🔧	0%	0%		1827BT202462 v02	Zeiss - CMM: Centermax Renishaw Retrofit	1		Mon 4/24/23	Mon 5/8/23																															
259	🔧	0%	0%		Gauge Table Estator 1	Intra	1		Mon 4/24/23	Mon 5/8/23																															
271	🔧	0%	0%		Gauge Table Estator 2	Intra	1		Mon 4/24/23	Mon 5/8/23																															
282	🔧	0%	0%		Gauge Table Estator 3	Intra	1		Mon 4/24/23	Mon 5/8/23																															
293	🔧	0%	0%		Gauge Table Rotor 1	Intra	1		Mon 4/24/23	Mon 5/8/23																															
304	🔧	0%	0%		Not especific	Jib Crane // Included on the quotation of the (11) Lift assist	1		Wed 4/26/23	Wed 5/3/23																															
317	🔧	0%	0%		SPECIAL WELDING				Mon 5/29/23	Tue 6/6/23																															
318	🔧	0%	0%		OP.1010.1A	Stator and Welding mask load / unload	1		Mon 5/29/23	Tue 6/6/23																															
330	🔧	0%	0%		OP.1020.1A/2A	ID & OD Bridges manual load/ Push down station/Pre	1		Mon 5/29/23	Mon 6/5/23																															
341	🔧	0%	0%		OP.1020.1CN2	Unclamping Mask	1		Mon 5/29/23	Mon 6/5/23																															
352	🔧	0%	0%		OP.1040.1A & 1080.1A	Laser welding station	1		Tue 5/30/23	Mon 6/5/23																															
363	🔧	0%	0%		Op. 1050.1A	Post weld vision inspection	1		Mon 5/29/23	Tue 6/6/23																															
374	🔧	0%	0%		Op. 1060.1A/2A	U, V, W Terminals manual load/ Push down station/P	1		Wed 5/31/23	Tue 6/6/23																															
385	🔧	0%	0%		Op. 1060.1CN2	Unclamping Mask	1		Wed 5/31/23	Tue 6/6/23																															
396	🔧	0%	0%		Op. 1090.1A	Post weld vision inspection	1		Thu 6/1/23	Mon 6/5/23																															
407	🔧	0%	0%		Op. 1100.1A	Stator and Welding mask load / unload	1		Thu 6/1/23	Tue 6/6/23																															
418	🔧	0%	0%		VARNISH				Thu 5/11/23	Thu 6/1/23																															
419	🔧	0%	0%		Op. 2040.1A	Varnish Preheat/Curing Oven	1		Sat 5/13/23	Wed 5/31/23																															
430	🔧	0%	0%		Op. 2050.1A	Varnish Robot Cell	1		Fri 5/11/23	Fri 5/26/23																															
441	🔧	0%	0%		Op. 2055.1A	Varnish Prep Resin	1		Tue 5/16/23	Thu 6/1/23																															
452	🔧	0%	0%		Op. 2060.1A, Op. 2070.1A, Op. 2070.2A	Varnish TGG	1		Sun 5/14/23	Tue 5/30/23																															
463	🔧	0%	0%		Op. 2060.2A, Op. 2070.3A, Op. 2070.4A	Varnish TGG	1		Mon 5/15/23	Wed 5/31/23																															
474	🔧	0%	0%		Op. 2060.3A, Op. 2070.5A, Op. 2070.6A	Varnish TGG	1		Mon 5/15/23	Tue 5/30/23																															
485	🔧	0%	0%		Op. 2070.7A, Op. 2070.8A, Op. 2070.9A	Varnish GGG	1		Mon 5/15/23	Wed 5/31/23																															
496	🔧	0%	0%		Op. 2080.1A Robot	Epoxy Robot cell (Mask/Demask, 2 Robots, Dipping,	1		Sun 5/14/23	Sat 5/27/23																															
507	🔧	0%	0%		Op. 2080.1A Epoxy cel		1		Fri 5/12/23	Thu 5/25/23																															
518	🔧	0%	0%		Op. 2090.1A	Epoxy Gelling Oven	1		Fri 5/12/23	Wed 5/24/23																															

Project: eMotor Mod1detailed
Date: Thu 4/13/23

Task

Split

Milestone

Summary

Project Summary

Inactive Task

Inactive Milestone

Inactive Summary

Manual Task

Duration-only

Manual Summary Rollup

Manual Summary

Start-only

Finish-only

External Tasks

External Milestone

Deadline

Progress

Manual Progress

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