296   1.64	_	_5	22%	13%	ITP EMOTOR MOD 1 PROGRAM		///od //E/22	Tue 8/15/23	2   21   1   6   11   16   21   26	6 1 6 11 16 21 26 31 5 10 15 20 25 30 5 10	15   20   25   30   4
March   Marc											
100											
Min.   15						Stator Load / OEM'S SCORE OF WORK: LIET				_	
2015   2016   C.   1.0   C.   1		3	100%	100%	Op 10.1A (Antes 05-1a)	ASSIST RAIL SYSTEM, METALLIC STRUCTURE, SCREWS, CHEMICAL ANCHORS, ETC. B&F SOW: INSTALLATION, INC. UNLOADING, POSITIONING, ETC. brand: Grob third party. Pdg.	Wed 4/5/23	MON 4/17/23			
Company   Comp	/	*	100%	100%	Op 10.1B		Wed 4/5/23	Thu 4/13/23			
1		*	99%	25%	Op 15.1R	of Work sched for April 17-Monday // April14: By OEM request, This station continue to installed at the end of Gantry OP. 35.1G. 2nd start at April	Mon 4/17/23	Sat 4/29/23		=	
			100%	100%	Op 20.2A	Paper Forming 1	Thu 4/6/23	Sat 4/15/23			
April 6.    20.5   40.5   C.   20.5   C.		-5	99%	75%	Op 30.1A		Thu 4/13/23	Sun 4/23/23	•		
1956		-5	99%	75%	Op 30.2A		Mon 4/10/23	Thu 4/27/23	•		
March   Marc		*	62%	45%	Op 30.3A	Hairpin Forming. Arrival: April 20	Thu 4/20/23	Thu 4/27/23			
104   105		*	16%	0%	Op 30.4A	Hairpin Forming 1	Mon 4/24/23	Fri 4/28/23		1	
235		*			·	Hairpin Forming 1	Tue 4/25/23	Mon 5/1/23			
1		*									
CSA		*									
77%   7%   7%   7%   7%   7%   7%   7		-5									
77%   7%   7%   7%   7%   7%   7%   7		*	97%	25%	Op 35.1A	Hairpin Insertion /Ilegó completo 1	Tue 4/18/23	Sat 4/29/23		=	
Trucks 283 of 5 / April 18 Truck no. 6, 194 in		*			·	Widening / Twisting. April 17: Truck arrival. Start				<del>-</del>	
13%   0%   Op 50.1A   Peer weld Vision   1   1   1   1   1   1   1   1   1		*	43%	45%	Op 45.1G	Trucks 2&3 of 6. // April 18: Truck no. 4; April 19: Truck no. 5. Progress in risk due to receive truck	Mon 4/17/23	Tue 4/25/23			
27%   0%   Op 00.1A		*	24%	0%	Op 50.1A		Mon 4/24/23	Fri 4/28/23		1	
27%		*	13%	0%	Op 55.1A	Post-weld Vision 1	Mon 4/24/23	Thu 4/27/23			
13.5 CM		*	27%	0%	Op 60.1A	13: OK // April 13: Agreement to start install at	Tue 4/25/23	Sun 4/30/23			
April 21st)  April 22st)  April 21st)  April 21st)  April 21st)  April 21st)  April 22st)  April 21st)  April 21st)  April 21st)  April 21st)  April 21st)  April 22st)  April 21st)  April 22st)  April		*	27%	0%	Op 70.1R		Tue 4/25/23	Sun 4/30/23		=	
Lit assist   PLANNED to start Marking on April 13   Mon 4/24/23   Mon 5/15/23   Mon		*	0%	0%	Not especified		Fri 4/21/23	Wed 4/26/23			
1		*	17%	0%	Not especified	Lift assist // PLANNED to start Marking on April 13 // ARRIVAL DATE CHANGE FROM APRIL 14 TO	Wed 4/26/23	Mon 5/1/23			
1		*	0%	0%	GAUGES		Mon 4/24/23	Mon 5/15/23			
O%    O%    1827B1202462 V02    Zeiss - CMM: Centermax Renishaw Retrofit		*	0%	0%	1827BT202462 v01	Zeiss - CMM: Centermax Renishaw Retrofit 1	Mon 4/24/23	Mon 5/15/23			
Mon 4/24/23		*	0%	0%	1827BT202462 v02	Zeiss - CMM: Centermax Renishaw Retrofit 1	Mon 4/24/23	Mon 5/8/23			
		*	0%	0%	Gauge Table Estator 1	Intra 1	Mon 4/24/23	Mon 5/8/23			
0%    0%    0%    Gauge Table Estator 3    Intra		*			Gauge Table Estator 2	Intra 1	Mon 4/24/23	Mon 5/8/23			
		*			Gauge Table Estator 3		Mon 4/24/23	Mon 5/8/23			
0% 0% Not especified		*					Mon 4/24/23				
11% 0% OP.1010.1A Stator and Welding mask load / unload 1 Mon 5/29/23 Tue 6/6/23 13% 0% OP.1020.1A/2A ID & OD Bridges manual load/ Push down station/Pre-weld Vision Inspection 1 Mon 5/29/23 Mon 6/5/23 8% 0% OP.1020.1CN2 Unclamping Mask 1 Mon 6/5/23 Mon 6/5/23 13% 0% OP.1040.1A & 1080.1A Laser welding station 1 Tue 5/30/23 Mon 6/5/23 13% 0% OP. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23 13% 0% OP. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23 13% 0% OP. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  Mon 6/5/23 Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Mon 6/5/23  Tue 6/6/23  Mon 6/5/23  Mo		*									
11% 0% OP.1010.1A Stator and Welding mask load / unload 1 Mon 5/29/23 Tue 6/6/23 13% 0% OP.1020.1A/2A ID & OD Bridges manual load/ Push down station/Pre-weld Vision Inspection 1 Mon 5/29/23 Mon 6/5/23 8% 0% OP.1020.1CN2 Unclamping Mask 1 Mon 6/5/23 Mon 6/5/23 13% 0% OP.1040.1A & 1080.1A Laser welding station 1 Tue 5/30/23 Mon 6/5/23 13% 0% OP. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23 13% 0% OP. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23 13% 0% OP. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  Mon 6/5/23 Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Mon 6/5/23  Tue 6/6/23  Mon 6/5/23  Mo		-5	11%	0%	SPECIAL WELDING		Mon 5/29/23	Tue 6/6/23			
13% 0% OP.1020.1A/2A ID & OD Bridges manual load/ Push down station/Pre-weld Vision Inspection 1 Mon 5/29/23 Mon 6/5/23  8% 0% OP.1020.1CN2 Unclamping Mask 1 Mon 5/29/23 Mon 6/5/23  13% 0% OP.1040.1A & 1080.1A Laser welding station 1 Tue 5/30/23 Mon 6/5/23  13% 0% Op. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23  13% 0% Op. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23  13% 0% Op. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  Mon 6/5/23  Tue 6/6/23  Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Mon 6/5/23  Mon 6/5/23  Mon 6/5/23  Mon 6/5/23  Mon 6/5/23  Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Mon 6/6/23  Tue 6/6/23  Tue 6/6/23  Mon 6/5/23  Mon 6/6/23  Tue 6/6/23  Mon 6/6/23  Mon 6/6/23  Tue 6/6/23  Mon		*				Stator and Welding mask load / unload 1					
13% 0% OP.1040.1A & 1080.1A Laser welding station 1 Tue 5/30/23 Mon 6/5/23  13% 0% Op. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23  13% 0% Op. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23  13% 0% Op. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  Motor Mod1detailed Task Summary Inactive Milestone Duration-only Start-only E External Milestone Manual Progress		*				ID & OD Bridges manual load/ Push down 1				<del></del>	
13% 0% OP.1040.1A & 1080.1A Laser welding station 1 Tue 5/30/23 Mon 6/5/23 13% 0% Op. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23 13% 0% Op. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23 13% 0% Op. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  Motor Mod 1 detailed Task Summary Inactive Milestone Duration-only Start-only External Milestone Manual Progress		*	8%	0%	OP.1020.1CN2	Unclamping Mask 1	Mon 5/29/23	Mon 6/5/23			
13% 0% Op. 1050.1A Post weld vision inspection 1 Mon 5/29/23 Tue 6/6/23  13% 0% Op. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23  13% 0% Op. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  **Motor Mod1detailed**  Task  Summary  Inactive Milestone   Duration-only  Start-only  External Milestone  Manual Progress		*			OP.1040.1A & 1080.1A						
13% 0% Op. 1060.1A/2A U, V, W Terminals manual load/ Push down station/Pre-weld Vision Inspection 1 Wed 5/31/23 Tue 6/6/23  → 13% 0% Op. 1060.1CN2 Unclamping Mask 1 Wed 5/31/23 Tue 6/6/23  → Motor Mod1detailed Task Summary Inactive Milestone Duration-only Start-only E External Milestone Manual Progress		*									
★     13%     0%     Op. 1060.1CN2     Unclamping Mask     1     Wed 5/31/23     Tue 6/6/23       Motor Mod1detailed     Task     Summary     Inactive Milestone     Duration-only     External Milestone     Manual Progress		*				U, V, W Terminals manual load/ Push down					
Motor Mod1detailed		*	13%	0%	Op. 1060.1CN2	·	Wed 5/31/23	Tue 6/6/23			
	.414	O+0	Task		Summary	ive Milestone Duration-only	Start-only	External Mil	estone 🔷	Manual Progress	
Split Project Summary Project Summary Inactive Summary Manual Summary Rollup ———— Finish-only Deadline			detailed     Split		Project Summary Inact	ive Summary Manual Summary Rollup	Finish-only	<b>]</b> Deadline	•		

	% Real	% Prog Se	eq Task Name	Description	Quant	A Start	Finish	
Mode								April 2023   May 2023   June 2023   July 2023   August 202   22   27   1   6   11   16   21   26   1   6   11   16   21   26   31   5   10   15   20   25   30   5   10   15   20   25   30   4   9
*	13%	0%	Op. 1090.1A	Post weld vision inspection	1	Thu 6/1/23	Mon 6/5/23	
*	8%	0%	Op. 1100.1A	Stator and Welding mask load / unload	1	Thu 6/1/23	Tue 6/6/23	
	5%	0%	VARNISH			Thu 5/11/23	Thu 6/1/23	
*	5%	0%	Op. 2040.1A	Varnish Preheat/Curing Oven	1	Sat 5/13/23	Wed 5/31/23	
*	5%	0%	Op. 2050.1A	Varnish Robot Cell	1	Thu 5/11/23	Fri 5/26/23	
*	5%	0%	Op. 2055.1A	Varnish Prep Resin	1	Tue 5/16/23	Thu 6/1/23	
*	5%	0%	Op. 2060.1A, Op. 2070.1A, Op. 2070.2A	Varnish TGG	1	Sun 5/14/23	Tue 5/30/23	
<u>→</u>	5%	0%	Op. 2060.2A, Op. 2070.3A, Op. 2070.4A	Varnish TGG	1	Mon 5/15/23	Wed 5/31/23	
<u> </u>	5%	0%	Op. 2060.3A, Op. 2070.5A, Op. 2070.6A	Varnish TGG	1	Mon 5/15/23	Tue 5/30/23	
			Op. 2070.7A, Op. 2070.8A, Op. 2070.9A	Varnish GGG	1	Mon 5/15/23	Wed 5/31/23	
*	5% 0%	0%	Op. 2080.1A Robot	Epoxy Robot cell (Mask/Demask, 2 Robots, Dipping, reject drawer)	1	Sun 5/14/23	Sat 5/27/23	
*	5%	0%	Op. 2080.1A Epoxy cel	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1	Fri 5/12/23	Thu 5/25/23	
*	5%	0%	Op. 2090.1A	Epoxy Gelling Oven	1	Fri 5/12/23	Wed 5/24/23	
<u> </u>	5%	0%	Op. 2100.1A	Epoxy Curing/Cooling Oven	1	Thu 5/11/23	Wed 5/24/23	
-5	8%	0%	Not especified	Jib Crane // Included on the quotation of the (11) Lift assist	1	Thu 5/11/23	Thu 5/11/23	n n
-	41%	39%	TEST STATOR & ROTOR BALANCER			Mon 4/10/23	Tue 8/15/23	
<b>→</b>	0%	0%	Balancer ED40	4125ITP01843	1	Mon 5/22/23	Sun 5/28/23	
, (2			Electrical Test Op. 2020.1A	4125ITP01645 4125ITP01888	1	Mon 4/10/23	Thu 4/20/23	
, <del>X</del>	100%	100%	·	41251TP01888 41251TP01892	1		Thu 4/20/23 Thu 4/20/23	
*	100%	100%	Electrical Test Op. 3040.1A		I a	Mon 4/10/23		
*	0%	0%	EOL loop 1 - V&E Load/Unload	Fanuc America	1	Tue 7/25/23	Sun 7/30/23	
*	20%	10%	Support for Lift Assist relocation JIB CRANE: EOL loop 2	Arrangement to provide Compressed air to EOL Lift Assist Loop no. 2. Include: 1) 4.1 bar 2) OEM will povide: Crane, end effector, and supervison. 3) B&F Contractor scope: Installation, anchoring supply and installation, certification	1	Fri 4/21/23	Fri 4/28/23	
*	0%	0%	Support for Lift Assist relocation JIB CRANE: EOL loop 2	JUST RELOCATION OF PREVIOUS ASSETS TO NEW POSITION (PENDING TO DEFINE	1	Thu 8/3/23	Wed 8/9/23	
*	0%	0%	EOL loop 2 - Final Test & Inspection Load/Unload	Fanuc America // CELL	1	Thu 8/10/23	Tue 8/15/23	
*	0%	0%	LABORATORY			Mon 4/24/23	Thu 5/18/23	
	0%	0%	Agua Potable 1"		1	Mon 4/24/23	Mon 5/8/23	
	0%	0%	Agua de proceso 1"		4	Mon 4/24/23	Thu 5/4/23	
-3	0%	0%	Salidas a drenaje aéreo, inc. sistema de bombeo para hacia tubería de IW-Drenaje Industrial, con instal. De válvula check		2	Mon 4/24/23	Thu 5/4/23	
_	00/	00/	Aire comprimido 1"		1	NA 4/24/22	Mon 5/8/23	
-9	0%	0%	·		1	Mon 4/24/23		
-9	0%	0%	Conctactos dobles, 110V x 30amp.		0	Mon 4/24/23	Mon 5/8/23	
-5	0%	0%	Alimentación 220V,		4	Mon 4/24/23	Mon 5/8/23	
-5	0%	0%	ROTOR			Wed 5/31/23	Sat 8/12/23	
*	0%	0%	OP.10.1	Magnet insertion Cell	1	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP.10.2	Magnet insertion Cell	1	Wed 6/21/23	Sun 6/25/23	
*	0%	0%	OP10.1	Lift Table	1	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP10.2	Lift Table	1	Wed 6/21/23	Sun 6/25/23	
*	0%	0%	OP10.1&OP10.2	Lift Table shared	2	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP.20.1	Trasnfer Molding Cell	1	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP.20.2	Trasnfer Molding Cell	1	Tue 7/11/23	Sat 7/15/23	
*	0%	0%	OP.20.3	Trasnfer Molding Cell	1	Wed 8/9/23	Sat 8/12/23	
<b>→</b>	0%	0%	OP20.1	Oven 1 & Oven 2	2	Wed 5/31/23	Sun 6/4/23	
			OP20.2	Oven 1 & Oven 2	2	Tue 7/11/23	Sat 7/15/23	
7	0%	0%			2			
7	0%	0%	OP20.3	Oven 1 & Oven 2	2	Wed 8/9/23	Sat 8/12/23	
*	0%	0%	OP20.1	Exhaust outlet Oven 1 & Oven 2 but 1 Chimney	2	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP20.2	Exhaust outlet Oven 1 & Oven 2 but 1 Chimney	2	Tue 7/11/23	Sat 7/15/23	
*	0%	0%	OP20.3	Exhaust outlet Oven 1 & Oven 2 but 1 Chimney	2	Wed 8/9/23	Sat 8/12/23	
*	0%	0%	OP.30.1	Rotor Assembly	1	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	OP30.1	Lift Tables	3	Wed 5/31/23	Sun 6/4/23	
*	0%	0%	Electrical drop for Refrigerators	Electrical Feed	1	Wed 6/7/23	Wed 6/7/23	II II
*	0%	0%	Electrical drop for Refrigerators	Electrical Feed	1	Wed 6/7/23	Wed 6/7/23	III
*					1			
* * * * * * * * * * * * * * * * * * *	0%	0%	Electrical drop for Refrigerators	Electrical Feed	1	Wed 6/7/23	Wed 6/7/23	