

|                        | Requirement | Analysis | Design | Coding | Unit Testing | Integration<br>Testing | System<br>Testing | Field | Total |
|------------------------|-------------|----------|--------|--------|--------------|------------------------|-------------------|-------|-------|
| Requirement            | 40          |          |        |        |              |                        |                   |       | 40    |
| Analysis               | 36          | 73       |        |        |              |                        |                   |       | 109   |
| Design                 | 66          | 45       | 98     |        |              |                        |                   |       | 209   |
| Coding                 | 39          | 67       | 84     | 261    |              |                        |                   |       | 451   |
| Unit Testing           | 15          | 14       | 38     | 78     | 17           |                        |                   |       | 162   |
| Integration<br>Testing | 21          | 22       | 73     | 37     | 0            | 19                     |                   |       | 172   |
| System Testing         | 22          | 11       | 43     | 24     | 0            | 0                      | 32                |       | 132   |
| Field                  | 4           | 1        | 2      | 5      | 0            | 0                      | 0                 | 7     | 19    |
| Total                  | 243         | 233      | 338    | 405    | 17           | 19                     | 32                | 7     | 1294  |

## 1. Calculate the defect removal rate for every phase

# **Defect Removal Rate for every phase**

Formula= (Defects Removed in Current Phase/ Total number of KLOC) defects/KLOC

| Phase          | Defects<br>Removed | Total<br>KLOC | Defects Removal Rate (defects/KLOC) |
|----------------|--------------------|---------------|-------------------------------------|
| Requirement    | 40                 | 120           | 0.333333333                         |
| Analysis       | 109                | 120           | 0.908333333                         |
| Design         | 209                | 120           | 1.741666667                         |
| Coding         | 451                | 120           | 3.758333333                         |
| Unit Testing   | 162                | 120           | 1.35                                |
| Integration    |                    |               |                                     |
| Testing        | 172                | 120           | 1.433333333                         |
| System Testing | 132                | 120           | 1.1                                 |
| Field          | 19                 | 120           | 0.158333333                         |

2. Calculate the defect Injection rate for every phase

## **Defect Injection Rate for every phase**

Formula = (Defects Originated in Current Phase/ Total number of KLOC) defects/KLOC

| Phase          | Defects<br>Originated | Total<br>KLOC | Defects Injection Rate (defects/KLOC) |
|----------------|-----------------------|---------------|---------------------------------------|
| Requirement    | 243                   | 120           | 2.025                                 |
| Analysis       | 233                   | 120           | 1.941666667                           |
| Design         | 338                   | 120           | 2.816666667                           |
| Coding         | 405                   | 120           | 3.375                                 |
| Unit Testing   | 17                    | 120           | 0.141666667                           |
| Integration    |                       |               |                                       |
| Testing        | 19                    | 120           | 0.158333333                           |
| System Testing | 32                    | 120           | 0.266666667                           |
| Field          | 7                     | 120           | 0.058333333                           |

3. Calculate the defect escape rate for every phase

## **Defects Escape Rate for every Phase**

Formula = (No of Defects Escaped/Total number of KLOC) defects/KLOC

| Phase          | Defects Escaped | Total<br>KLOC | Defects Escape Rate (defects/KLOC) |
|----------------|-----------------|---------------|------------------------------------|
| Requirement    | 203             | 120           | 1.691666667                        |
| Analysis       | 327             | 120           | 2.725                              |
| Design         | 456             | 120           | 3.8                                |
| Coding         | 410             | 120           | 3.416666667                        |
| Unit Testing   | 265             | 120           | 2.208333333                        |
| Integration    |                 |               |                                    |
| Testing        | 112             | 120           | 0.933333333                        |
| System Testing | 12              | 120           | 0.1                                |
| Field          | 0               | 120           | 0                                  |

4. Calculate the overall defect removal effectiveness.

## **Overall Defect Removal Effectiveness**

<u>Formula=</u> (Total No. of Defects removed in all the phases except field phase/Total number of defects removed in all the phase) \* 100

= ((40+109+209+451+162+172+132)/1294)\*100 (or) (1-(19/1294))\*100

= 98.5317%

5. Which phase is the most effective in removing defects? Explain.

## **Overall Defect Removal Effectiveness**

<u>Formula for Defect Removal Effectiveness=</u> ((Defects Removed at this step/ (Defects existing on entry+Defect injected during development of this story)) defects/KLOC

|                | Defects | Defects Existing | Defects Injected during development of the | Defects<br>removal |
|----------------|---------|------------------|--|--------------------|
| Phase          | Removed | at entry         | phase                                      | effectiveness      |
| Requirement    | 40      | 0                | 243  | 16.46090535        |
| Analysis       | 109     | 203              | 233  | 25                 |
| Design         | 209     | 327              | 338  | 31.42857143        |
| Coding         | 451     | 456              | 405  | 52.38095238        |
| Unit Testing   | 162     | 410              | 17   | 37.93911007        |
| Integration    |         |                  |  |                    |
| Testing        | 172     | 265              | 19   | 60.56338028        |
| System Testing | 132     | 112              | 32   | 91.66666667        |
| Field          | 19      | 12               | 7  | 100                |

Most effective phase is removal of defects is the phase that has the maximum defect removal effectiveness rate.

**System Testing** is the most effective phase in removal of defects with defects removal percentage ranging up to "91.66".

We will use Dunn's Defects removal effectiveness formula.

<u>Formula=</u> (Defects removed at current phase/(Defects removed at current phase + Defects removed at subsequent phases)) defects/KLOC

| Phase          | Defects<br>Removed | Defects Removed at<br>Current Phase +<br>Subsequent phases | Dunn's Defect Removal effectiveness in % |
|----------------|--------------------|--|--|
| Unit Testing   | 162                | 162+ 323   | 33.40206186                              |
| Integration    |                    |  |  |
| Testing        | 172                | 172 + 151  | 53.25077399                              |
| System Testing | 132                | 132 + 19   | 87.41721854                              |

With the above table we can interpret that the most effective phase in defects removal is System testing with the defect removal effectiveness of the system testing % is 87.41721854

6. Do you think reviews and inspections were effective? Explain.

Over all defect removal effectiveness is 98.53%

#### **Over all Inspection efficiency**

Formula= ((Defects removed in Inspection/ Total Defects)\*100)

=((40+109+209+451)/1294)\*100 = 62.51931%

#### **Over all Testing efficiency**

Formula= ((Defects removed in Testing/ Total Defects)\*100)

=((162+172+132/485)\*100)= 96.082474%

After close consideration of the above values, the reviews and inspection at coding is confirmed as more effective as more number of defects were identified. This results in less defects to be followed to the field. On the whole we can come to a conclusion that the reviews and inspection were effective in removing defects.

From the above value, we can also interpret that the defect removal effectiveness is greater than CMM Level 5 which makes its maturity level having an outstanding quality.

Therefore, the reviews and inspections were effective.

7. If the number of defects originated in design phase increased by 10% and defects detected in design review increased by 10%, do you think that will have a positive or negative impact on the defect removal effectiveness in the coding phase? Explain your answer in detail (present data to support your answer).

|       | Defect Origin          |             |          |        |        |                 |                        |                   |       |         |
|-------|------------------------|-------------|----------|--------|--------|-----------------|------------------------|-------------------|-------|---------|
|       | Phases                 | Requirement | Analysis | Design | Coding | Unit<br>Testing | Integration<br>Testing | System<br>Testing | Field | Total   |
|       | Requirement            | 40          | ,        |        | J      |                 | Ü                      | J                 |       | 40      |
|       | Analysis               | 36          | 73       |        |        |                 |                        |                   |       | 109     |
| Where | Design                 | 72.6        | 49.5     | 118.58 |        |                 |                        |                   |       | 240.68  |
| Found | Coding                 | 39          | 67       | 92.4   | 261    |                 |                        |                   |       | 459.4   |
|       | Unit Testing           | 15          | 14       | 41.8   | 78     | 17              |                        |                   |       | 165.8   |
|       | Integration<br>Testing | 21          | 22       | 80.3   | 37     | 0               | 19                     |                   |       | 179.3   |
|       | System<br>Testing      | 22          | 11       | 47.3   | 24     | 0               | 0                      | 32                |       | 136.3   |
|       | Field                  | 4           | 1        | 2.2    | 5      | 0               | 0                      | 0                 | 7     | 19.2    |
|       |                        | 249.6       | 237.5    | 382.58 | 405    | 17              | 19                     | 32                | 7     | 1349.68 |

#### **Over all Defect removal effectiveness**

<u>Formula=</u> (Total No. of Defects removed in all the phases except field phase/Total number of defects removed in all the phase) \* 100

= (1330.48/1349.68) \* 100 = 98.5774406 %

#### **Overall Defect Removal Effectiveness**

<u>Formula Defect Removal Effectiveness</u> = ((Defects Removed at this step/ (Defects existing on entry+Defect injected during development of this story)) defects/KLOC

| Phase          | Defects<br>Removed | Defects Existing at entry | Defects Injected during development of the phase | Defects<br>removal<br>effectiveness |
|----------------|--------------------|---------------------------|--|-------------------------------------|
| Requirement    | 40                 | 0                         | 249.6  | 16.02564103                         |
| Analysis       | 109                | 209.6                     | 237.5  | 24.37933348                         |
| Design         | 240.68             | 338.1                     | 382.58   | 33.39623689                         |
| Coding         | 459.4              | 480                       | 405  | 51.90960452                         |
| Unit Testing   | 165.8              | 425.6                     | 17   | 37.46046091                         |
| Integration    |                    |                           |  |                                     |
| Testing        | 179.3              | 276.8                     | 19   | 60.61528059                         |
| System Testing | 136.3              | 116.5                     | 32   | 91.78451178                         |
| Field          | 19.2               | 12.2                      | 7  | 100                                 |

#### **Earlier Value**

The defects removal effectiveness in the coding phase is 52.38095238 %

## **Updated Value**

The defects removal effectiveness in the coding phase is 51.90960452 %

On considering the above values, it is evident that the defect removal effectiveness of coding has a negative impact due to the changes in following factors

Defects removed is changed from 451 to 459.4

Defects existing in entry is changed from 456 to 480