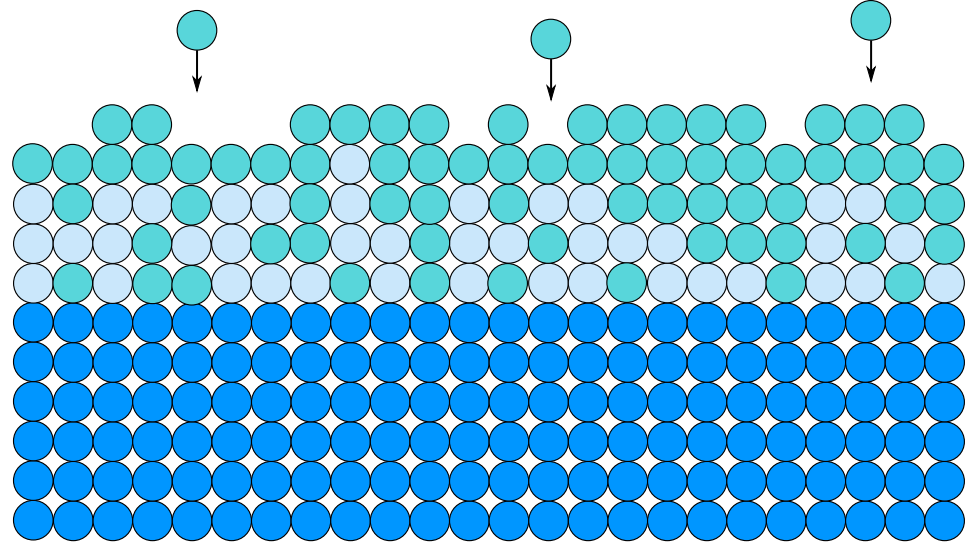


a) Initial buffer layer growth at low bias



b) Final layer growth at higher bias