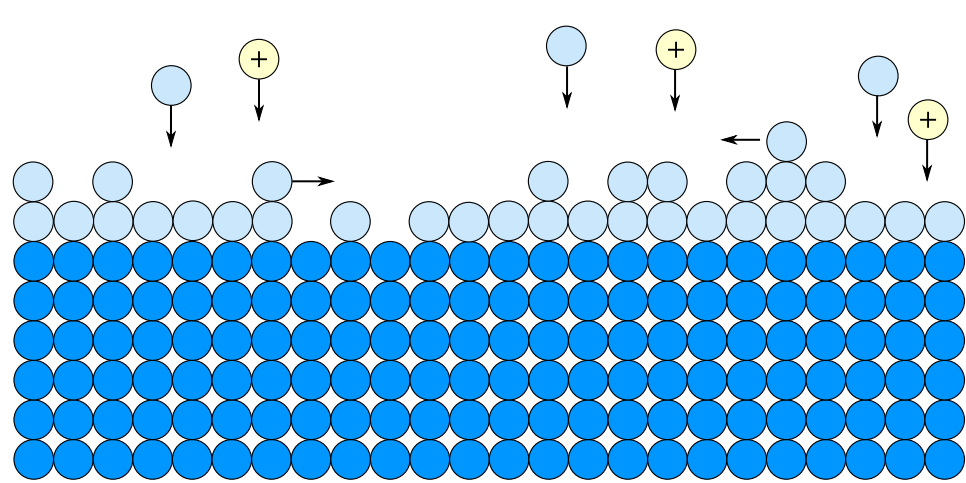


a) Layer growth without ion-assistance



b) Ion-assisted layer growth