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Multilayer neutron optics based on isotope-enriched $^{11}\text{B}_4\text{C}$

Sjoerd Stendahl

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There is a crack in everything,
that's how the light gets in.

Leonard Cohen

About the cover

The cover shows a stylized version of a GISAXS measurement of one of the multilayers investigated in this work as measured at the synchrotron at PETRA III in Hamburg, Germany. While GISAXS does not involve neutron scattering, these experiments have probably been my favourite during the PhD and I've learned a lot along the way. For these experiments I've written my own data reduction software to do the analysis, which is publicly available on Github and Flathub [1]. This has also made me get involved in the development of more applications in the free and open-source ecosystem which has been a fun hobby to explore. This has been a very interesting puzzle in a relatively niche field with few references available, exploring these lesser known details almost felt more like a hobby than as part of my job at times.

These GISAXS measurements provide a lot of valuable information about the nature of the interfaces in multilayers. The cover itself shows an intensity map of the scattered GISAXS signal in reciprocal space, where the q_z direction runs along the vertical direction of this book while the q_y direction is oriented along the horizontal direction. In general, the vertical q_z direction of the scattered signal contains information about the growth-direction of the sample. How wide the Bragg sheet (the bright area over my name) is in the vertical direction for instance, tells us how correlated the interface profiles are of a multilayer. By studying this width at different positions in the q_z direction, we can tell which length-scales are replicated throughout the multilayer stack. By studying the intensity along q_y , we can get information about the in-plane direction of the multilayer, such the morphological nature of the interfaces.

The measurement that is shown on this cover has been manipulated in the GNU Image Manipulation Program (GIMP) for aesthetic reasons, and it should not be considered representative of an actual measurement. Nevertheless, several real physical features can still be observed on the cover. The $q_z = 0 \text{ \AA}$ direction runs along the back of the cover. If we follow this signal over the back, a strong increase in signal can be observed, roughly where the word $^{11}\text{B}_4\text{C}$ is located, this is the Yoneda peak and typically shows up when the incidence angle is equal to the critical angle. A second order of this Yoneda peak can be found around the word "on", this second order is a less documented phenomenon and is likely the result of waveguiding effects. At the same height as my name on the front cover, a Bragg-like sheet can be observed, this is the result of correlated interface profiles throughout the sample. Finally the second order Bragg sheet can be found near the top of the cover, however this peak is mostly artificially generated by hand. A more detailed explanation of GISAXS measurements is covered in section 4.4 of this thesis.

Abstract

The work in this thesis covers the design, growth and characterisation of neutron multilayers. The achieved reflectivity performance of a neutron multilayer depends on the achieved optical contrast between the layers as well as the achieved interface width between the layers. Because the reflectivity of a neutron multilayer depends exponentially on the square of the interface width, even a modest improvement can substantially increase the achieved reflectivity performance. It is for this reason that a large part of this work has been focused on growing smoother and more abrupt interfaces in neutron multilayers. As multilayers are such an integral component of most neutron optical instruments, any improvement in terms of reflectivity performance has broad implications for all conducted neutron scattering experiments.

The conventional material system of choice for neutron optical components is Ni/Ti, owing to the high contrast in scattering length density (SLD). The reflected intensity of such components is largely dependent on the interface width, primarily caused by the formation of nanocrystallites, interdiffusion, and/or intermixing. Apart from hampering the reflectivity performance, the finite interface width between the layers also limits the minimum usable layer thickness in the mirror stack. In this work, Ni/Ti based multilayers are grown using ion-assisted magnetron sputtering. By co-depositing B₄C in the multilayer stack, the formation of nanocrystallites as well as intermetallics between the interfaces were successfully prevented. The co-deposition of B₄C has been combined with a modulated ion assistance scheme, where an initial buffer layer is grown at a low ion energy creating abrupt interfaces, while the remainder of the layer is grown at a higher ion energy, smoothening the interfaces.

X-ray reflectivity (XRR) measurements show significant improvements in terms of reflectivity when the multilayers are co-deposited with B₄C. This has further been investigated using low neutron-absorbing isotope-enriched ¹¹B₄C. The deposited ¹¹B₄C containing multilayers have been characterized using neutron reflectometry, X-ray reflectivity, transmission electron microscopy (TEM), elastic recoil detection analysis (ERDA), X-ray photoelectron spectroscopy (XPS) and grazing incidence small angle scattering (GISAXS). Structural characteristics in the growth direction of the multilayer such as interface width and thickness variations have been determined by combined fits on X-ray and neutron reflectivity measurements, while the interface morphology has been investigated using GISAXS. The coupled fits to specular X-ray and neutron reflectivity measurements suggest a significant improvement in interface width for the samples that have been co-deposited with ¹¹B₄C using a modulated ion assistance scheme during deposition, where an interface width of 2.7 Å has been

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achieved in a $^{11}\text{B}_4\text{C}$ containing multilayer. The GISAXS measurements show that the co-deposition of $^{11}\text{B}_4\text{C}$ leads to mounded interfaces with more strongly vertically correlated interface profiles, this can be attributed to a decreased adatom mobility when $^{11}\text{B}_4\text{C}$ is incorporated. However, the specular X-ray and neutron reflectivity confirm that the overall interface width is still improved. The reflectivity for $^{11}\text{B}_4\text{C}$ containing multilayers corresponding to the best achieved results in this work have been simulated for a neutron supermirror ($N = 5000$) using the IMD software. The predicted reflectivity performance at the critical angle of an $m = 6$ supermirror for the $^{11}\text{B}_4\text{C}$ containing samples amounts to about 76%, which is a significant increase compared to the current state-of-the-art supermirrors made with pure Ni/Ti, which have a predicted reflectivity of 65%. This results in a reflectivity increase from 1.3% to 6.6% after a total of 10 reflections from this critical angle, translating to an increase of over 500% for neutrons reflected at this angle. At lower incidence angles, corresponding to thicker periods, the current state-of-the-art is expected to perform better due the higher optical contrast. By combining a material system with a higher optical contrast in the thicker layers with $^{11}\text{B}_4\text{C}$ containing multilayers in the thinner layers, a high reflectivity performance can be obtained over all reflected incidence angles. This has been demonstrated by a proof of concept, where the best reflectivity performance at a period of 84 Å was achieved for Ni/Ti multilayers with thin (0.15 nm) $^{11}\text{B}_4\text{C}$ interlayers between the interfaces, while thinner periods at 48 Å and 30 Å showed the highest reflectivity for multilayers where $^{11}\text{B}_4\text{C}$ was deposited throughout the entire multilayer stack.

Chemically homogeneous B_4C interference mirrors with $^{11}\text{B}/^{10}\text{B}$ isotope modulation have been investigated as well to seek new possibilities for future neutron optical components. Preliminary neutron reflectometry were performed, showing very promising results with 10% absolute reflectivity for a 128 nm thick multilayer consisting of only 20 bilayer periods with a periodicity of 33.1 Å, showing how only few layers are needed for a high reflectivity.

Populärvetenskaplig sammanfattning

Neutronspridning är en populär teknik som kan användas för att studera olika materialegenskaper. Tekniken är på många sätt jämförbar med röntgenspridning, men det finns några viktiga skillnader mellan de två teknikerna. Röntgenstrålning interagerar med elektronmolnen runt en atom medan neutroner interagerar med själva atomkärnan. Den här skillnaden ger neutronspridning flera fördelar jämfört med röntgenspridning. Atomkärnan utgör bara en väldigt liten del av atomen som till största del består av tomrum. Det gör det möjligt för neutroner, som enbart interagerar med atomkärnan, attträna långt in i de flesta material. Detta möjliggör undersökning av tjockare bulk-lager. En annan fördel med att använda neutroner är att de växelverkar med magnetiska material och därför kan mäta magnetiska egenskaper, något som inte är möjligt med röntgenstrålning. Spridningsegenskaperna, som beskriver hur en neutron interagerar med ett material, är tillsynes helt slumpmässiga beroende på isotop. Till exempel så kan olika isotoper av samma grundämne till och med ha helt olika egenskaper. Eftersom röntgen- och neutronspridning ger helt oberoende mätvärden som beskriver samma egenskaper har en kombination av teknikerna använts för att analysera material i det här arbetet.

Redan under 90-talet bestämdes det att en ny neutronkälla skulle byggas i Europa. År 2014 började konstruktionen av European Spallation Source (ESS) i Lund, och 2027 förväntas neutrokällan vara i full drift. Byggandet av ESS medför ett större behov av ny kunskap kring neutronspridning i Sverige. Det är därför forskarskolan SwedNess grundades, som det här projektet är en del av. Det här projektet är inriktat på så kallade multilager, som används i många optiska komponenter vid neutronkällor. Multilager består av väldigt tunna lager av olika material. Ett sådant multilager är neutronspeglar som behövs för att transportera neutronerna från källan till platsen där experimentet utförs. För att många neutroner ska reflekteras, behöver man en stor skillnad i spridningsegenskaperna mellan de olika material i multilagret, samt att gränsnittet mellan de olika lager är jämnt och slätt.

Ett av de mest populära materialsystemen för multilager i neutronkällor idag är en kombination av nickel och titan. Denna kombination ger en hög reflektans tack vare den stora skillnaden i spridningsegenskaper. Genom att tillsätta lågabsorberande borkarbid ($^{11}\text{B}_4\text{C}$) kan man skapa amorfiska multilager utan kristaller, vilket möjliggör tillverkning av jämnare lager. Multilagren i detta arbete tillverkas med hjälp av en teknik som kallas sputtring, under sputtringsproccen bombarderas gränsnittet med joner för att ytterligare jämma

ut det under tillväxtprocessen. Multilagren har karakteriseras med hjälp av olika tekniker, såsom elektronmikroskopi, röntgenspridning och neutronspridning. Genom att anpassa en simulerad modell till röntgen- och neutronmätningar har det kunnat visa att multilagren har en mycket hög kvalitet, där gränsnittets tjocklek endast är några få atomer ($0,27\text{ nm}$). Detta innebär en stor förbättring jämfört med de multilager som används i neutronkällor idag. Eftersom multilager är så viktiga i så många olika komponenter är resultatet av stor betydelse för alla neutronmätningar som utförs.

Acknowledgments

As I am writing this section of the thesis, not long before it will finally go to print, it is difficult to believe that it is already time to reflect over my period as PhD student. Unlike the multilayers that have been grown in this work, it has not always been a perfectly smooth experience. Instead, as it usually goes for research, the ride represents more that of a rough and correlated structures with many bumps and valleys along the road. Many of such challenges were expected, others were not. Who would have thought five years ago that half of my PhD would be covered by a global pandemic. Nevertheless, it's exactly these struggles that make it such a rewarding experience. Overall it often feels like trying to solve a puzzle, with perpetually missing pieces. It has exactly been this puzzle solving that has attracted me to academia however, and I count myself lucky that I have stumbled into an occupation where I can really dig down in a subject just for the sake of finding things out. Whatever the future may hold in the long term, as long as I am able to continue on this track of solving my own little mysteries, I count myself a happy person.

The results that were obtained in this work would not have been possible with everyone that has helped me along the way. In no particular order, there's some specific people that I would like to mention. **Kenneth Järrendahl** was the person who initially responded to my email asking for a research project within the European Erasmus program back in 2016, I cannot underestimate the influence that this little project has had on my future. This was a time in my life where I was uncertain where I was heading to, and I would probably have skipped academia all together if it wasn't for the work at the time that helped me fall back in love with science as a whole. Similarly, I should mention **Jens Birch** who has been my supervisor for my PhD project, and is the one who granted me this position in the first place. Needless to say I am thankful for the trust that has been put into me by giving me this opportunity in the first place. It's been a pleasure to work with Jens. It's rare to stumble upon somebody that has such a strong intuitive feeling as well as an extensive knowledge about pretty much everything in this field. All meetings with Jens have truly been extremely insightful one way or another. I'd also like to thank **Fredrik Eriksson** who acted as my main supervisor for most of this project. I have been impressed with the extensive help from day one. Both his patience and pedagogical skills have been a huge help for me during my time as a PhD student. I have learned a lot in particular in the field of X-ray scattering, and therefore subsequently neutron scattering as well. But over all I would like to thank Fredrik for his kindness and understanding. When it feels like everything is going wrong and nothing ever works, it's a huge asset to have a supervisor that has always been positive and

Acknowledgments

understanding. I am extremely grateful to have had Fredrik as my supervisor in these situations, where his interpersonal skills have been an extremely important factor in helping me continue forwards. I also want to thank **Naureen Ghafoor** for her involvement in this project. Naureen has been a very valuable contributor during project meetings and has been vital to foundational work in this project as well. Naureen's knowledge of multilayer growth, TEM imaging and research planning has been a great help over my period in general. I would like to thank all Jens, Fredrik and Naureen in particular for the help in the period leading up to the end of my thesis, where they've been helpful and contributing far outside of regular working hours to help me out. Furthermore, I should give a shout out to everybody working together on the Adam deposition system. Specifically my fellow PhD students **Anton Zubayer**, **Samira Dorri** and **Marcus Lorentzon**. Your help and contributions throughout this period has been meaningful to me and I look forward to keep in touch in future endeavors as well. Someone outside of LiU that I should mention is **Alexei Vorobiev**, who has been our contact person at ILL. Alexei has always been very helpful every time we've had neutron measurements, and has always been very hard-working and constructive during our beamtimes. SuperADAM is both an impressive and important, and the work that Alexei and the rest of the SuperADAM team has put into the instrument cannot be understated. I also want to thank Alexei and the SuperADAM team for the warm welcome during my extended stay in 2019. It's been a very informative period where I have learned a lot. I should also mention SwedNess as a whole and all people involved for setting up these projects and opening up a plethora of opportunities. Finally I would like to say a word about the people that supported outside of my academic environment First my family back home both in the Netherlands and elsewhere. I know I have not been around as much as I should, and more frequent trips back home are definitely on the agenda in the future. Finally of course I need to mention my wife **Karin Stendahl**. I can't express how lucky I am to have you around. The last few weeks in particular have been a hectic period, and I could not have done this all without your love and support. I am forever grateful for making me a better version of myself. My chaotic nature is well known to all that are close to me, having you in my life helped me tremendously in keeping me on track and follow my much needed routines. I cannot express how much your love and companionship means to me, having you around when I come home after a long day means the world to me. I know you are smarter than me, but it remains a mystery to me how I haven't bored you to death with my eternal chatter about pretty much everything that is usually only of interest to myself.

In the end it would be nearly impossible to mention every single person individually and I'm certainly selling people short by not naming them, but I am very thankful for everybody at the department. Both for the meaningful discussions, but especially for the meaningless ones as well. I like to think that we should never underestimate the importance of non-important matters, a friendly working environment is vital to a satisfying output.

List of included publications

- Paper I** **Layer Morphology Control in Ni/Ti Multilayer Mirrors by Ion-assisted Interface Engineering and B₄C Doping**
Fredrik Eriksson, Naureen Ghafoor, Sjoerd Broekhuijsen, Daniel Ostach, Grzegorz Greczynski, Norbert Schell, and Jens Birch
Published
Opt. Mater. Express 13, 1424-1439 (2023)
DOI: <https://doi.org/10.1364/OME.476713>

My contribution:

I have done the analysis, simulations and fitting of the X-ray reflectivity data, helped with analysis of XPS data, took part of the discussions about the results, planned and performed the ERDA analysis and took part in the writing of the manuscript.

- Paper II** **Synthesis of ¹¹B₄C containing Ni/Ti multilayers and characterization using combined X-ray and neutron reflectometry**
Sjoerd Broekhuijsen, Fredrik Eriksson, Naureen Ghafoor, Martin Wess, Alexei Vorobiev and Jens Birch
Published
Opt. Mater. Express 13, 1140-1149 (2023)
DOI: <https://doi.org/10.1364/OME.481049>

My contribution:

I have done the depositions of these samples, planned the analysis on the multilayers, done the X-Ray and neutron reflectivity measurements, performed the fitting of the X-Ray and neutron data, planned and performed analysis of the ERDA data, took part in analysis and extraction of the TEM data, done the simulations and I wrote the manuscript.

- Paper III** **Morphology of buried interfaces in ion-assisted magnetron sputter deposited $^{11}\text{B}_4\text{C}$ -containing Ni/Ti multilayer neutron optics investigated by grazing incidence small angle scattering**
Sjoerd Stendahl, Naureen Ghafoor, Matthias Schwartzkopf, Anton Zubayer, Jens Birch, Fredrik Eriksson
ACS Applied Materials and Interfaces, submitted, (2023)

My contribution:

I have planned and performed the experiments, depositions, GISAXS measurements, X-ray reflectivity and neutron reflectivity measurements. I also wrote the software used to analyse the obtained GISAXS data, analyzed the ERDA measurements, done the simulations and fitting of the data and I wrote the manuscript.

- Paper IV** **Material design optimization for large-m $^{11}\text{B}_4\text{C}$ -based Ni/Ti supermirror neutron optics**
Sjoerd Stendahl, Naureen Ghafoor, Anton Zubayer, Marcus Lorentzon, Alexei Vorobiev, Jens Birch, Fredrik Eriksson
In manuscript

My contribution:

I have planned and performed the experiment, the depositions, the X-ray reflectivity and neutron reflectivity measurements, did the XRD measurements, analyzed the ERDA data, did the simulations and fitting of the X-ray reflectivity and neutron reflectivity data. And I wrote the manuscript.

- Paper V** **Chemically homogeneous boron carbide $^{10}\text{B}/^{11}\text{B}$ isotope modulated neutron interference mirrors**
Jens Birch, Sjoerd Stendahl, Samira Dorri, Anton Zubayer, Naureen Ghafoor and Fredrik Eriksson
In manuscript

My contribution:

I took part in the planning of the experiment. I did the depositions of the samples, ERDA analysis, X-ray reflectivity and X-ray diffraction on the samples, simulations, analysis and fitting on the measured data X-ray reflectivity and neutron reflectivity data, and took part in writing the manuscript.

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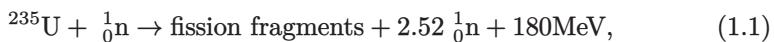
Chapter 1

Introduction

1.1 Background

Neutron scattering is a versatile non-destructive experimental technique to study the structure and dynamics of materials. The technique is used by over 5000 researchers over the world [2] spanning over an increasingly large range of disciplines, including physics, chemistry, biology, ceramics and metallurgy [3]. Neutron scattering differentiates itself from X-ray scattering due to the interaction with the investigated material. While X-rays interact with the electron cloud, neutrons interact with the nucleus of the atom. This gives several distinct advantages for neutron scattering. As the nucleus of an atom is only a tiny portion of the atom, most of the material will be empty space to a neutron. Because of this, neutrons have a very large penetration depth [4], making it possible to study bulk materials. Moreover, the wavelength of neutrons is similar to the atomic spacing in solids, making it ideal for structural studies [5]. Another advantage of neutron scattering arises from the fact that neutrons carry a magnetic dipole moment, the interaction of the neutron's spin with unpaired electrons in ferro- and paramagnetic materials gives rise to magnetic scattering [6]. The scattering properties for neutrons vary seemingly randomly across the periodic table, even different isotopes of the same element can have completely different properties for neutrons. This makes the combination X-ray and neutron scattering a very powerful technique, as the scattering properties for X-rays are dependent on the atomic number. By combining these two techniques, it is possible to obtain two completely independent data sets with the same structural information. This latter advantage is exploited in this report, where a combination of neutron and X-ray scattering is used to find the structural properties of deposited multilayers.

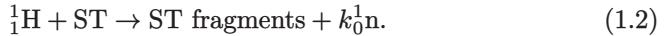
The dawn of neutron scattering began in the first half of the twentieth century. The first experiments on Bragg reflection using neutrons were performed as early as 1936, however it wasn't until the second half of the 1940s that the invention of the nuclear reactor made the first proper neutron experiments possible [7]. As free neutrons have a mean lifetime of 15 minutes [5], they need to be produced while running the experiment. Traditionally, free neutrons for scientific experiments are produced at fission reactors. In this process, a neutron collides with uranium-235, forming the following nuclear reaction:



releasing two or three free neutrons carrying an energy of 1.29 MeV [5], averaging to 2.52 free neutrons after each collision. Each emitted neutron can undergo a fission reaction with another ^{235}U particle forming a chain reaction where

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even more free neutrons are emitted. This technique has however reached its technological limits in terms of neutron flux due to power density problems in the reactor core [8][9], but also the risk of nuclear proliferation has made the enrichment of ^{235}U a politically difficult matter [9]. A slightly newer technique that does not have this disadvantage is the use of spallation sources. In these sources, proton pulses are accelerated to high energies, typically in the range of GeV, and directed onto a target. The resulting spallation reaction could be described as



In this reaction, ST describes the spallation target, which releases several different spallation fragments as well as a total of k neutrons per spallation event. Depending on the target material, the total amount of neutrons for each spallation event could be as high as 50 [5], making an extremely high peak flux of neutrons possible. For both of these techniques, the energy of the neutrons is too high to be used for experiments, with energies that correspond to a wavelength in the order of $\lambda = 10^{-5}$ Å [5]. In order to reduce the energy of the neutron beam, the neutrons are transferred through a moderator material such as H_2O . This slows the neutrons down, and thereby reduces their energy such that they can be used for neutron scattering experiments. Finally, neutrons need to be brought from the source to experiments. As neutrons do not have any charge, they cannot be bent by any electromagnetic field. Instead, neutron mirrors are used that enclose the flight path of neutrons [10].

1.2 European Spallation Source

As this project is part of the SwedNess neutron graduate school, it should be seen in context of the construction of the European Spallation Source (ESS), which is being built in Lund. An overarching goal of SwedNess in general is to develop an understanding of neutron scattering in particular and thereby increasing the expertise that is needed with planned operations of ESS in the future. The spallation source is designed to deliver 5 MW of 2.5 GeV protons to a single target, which corresponds to an increase in average and peak neutron flux by a factor of 30 compared to Europe's currently most powerful pulsed spallation source at ISIS in the UK [11]. The aim of ESS is to deliver a time average flux of neutrons that is comparable to the brightest continuous source in existence at ILL, using a low enough pulse repetition rate such in order to avoid loss of efficiency at high flux even for cold neutrons applications [12]. Construction started at 2014, while full operation was planned in 2025 [12], this has now been moved to 2027 [13].

1.3 Neutron multilayers

Neutron multilayers are used in many different neutron optical instruments. A common example is that of neutron guides, which are necessary to guide a

neutron beam from source to experiment. In a neutron guide, different neutron supermirrors are used to enclose the beam trajectory, these neutron supermirrors consist of multilayers with many different periods. Multilayers are also used for monochromators, which are used to select specific wavelengths of a beam. By choosing a certain period at a specified angle, only one wavelength fulfills the Bragg condition at reflection. Therefore, only a certain wavelength will be reflected at the specified angle. This technique is commonly used to filter specific wavelengths. Multilayers with one magnetic material can be used to create neutron polarisers, filtering a certain spin direction of the neutron beam. The total neutron scattering potential has a contribution from the nuclear and magnetic scattering length, whether the magnetic scattering length subtracts or adds to the total scattering length depends on the polarisation state of the incoming neutron beam [6]. Using the right set of materials, the scattering contrast will disappear for one spin-state only, making the multilayer transparent for that spin-state while the other spin-state is reflected. Polarized neutron beams can be used to investigate magnetic properties of materials. Cold neutron beams may also be polarised using ^3He filters, but a better performance can be achieved when the required angular acceptance of the beam is narrow [14]. The performance of multilayer components in terms of reflected intensity is highly dependent on both the scattering contrast and the interface width between the layers. The scattering contrast is limited by the materials of choice, while the interface width can be reduced using the correct deposition techniques. Reducing this interface width offers great possibilities in terms of performance for multilayer components. The obtained reflectivity depends exponentially on the achieved interface width. Meaning even a small improvement will lead to a drastic increase in reflectivity performance. This means that the total flux at experiment can be increased very significantly by improving the instrumentation, without the need of more power-intensive neutron sources. Another advantage of a reduced interface width is that the minimum thickness that can be achieved is reduced as well. The total thickness of a layer cannot meaningfully be less than the width of the interfaces. If the interfaces can be made flatter and more abrupt, the layers can be made thinner as well. This makes it possible for instance to deposit monochromators that can be applied for higher energies, making it possible to reflect neutrons in the hot and epithermal regime corresponding to shorter wavelengths.

1.4 Research aims

Neutron scattering is limited by the attainable neutron flux, even modern neutron sources still have a flux that is orders of magnitude lower than the attainable flux for X-ray synchrotron sources [15]. The biggest improvement in terms of neutron flux at experiment is not expected to come from more brilliant neutron sources, but instead from the improvement of different neutron optical components [16]. The essential goal of this work is to improve the performance

of neutron multilayers used in such sources by reducing the interface width between the layers. As multilayers are such essential and crucial elements in any of the intended neutron instrumentation, even the slightest improvements of the performance will have an immediate and large impact on all research conducted using those instruments. The work presented is mainly focused on the simulation and modeling of neutron multilayers. The underlying goal here is to develop an understanding of the interface evolution of the samples, and how their performance is affected by different parameters.

1.5 Outline of the thesis

This thesis will start with a theoretical background behind this work before moving slowly towards the more practical concepts such as multilayer growth and characterization. Starting with chapter 2, we will take a look at the general scattering principles and what physical principles actually lead to neutron scattering itself. The optical theory that describes specular scattering for multilayers is covered in chapter 3. How to characterize roughness and interface morphology is covered in chapter 4, which covers off-specular scattering. In this chapter we will go into correlation functions and how to interpret an off-specular measurement of a multilayer. The growth of multilayers in this work is covered in chapter 5. This chapter will also describe the sputtering techniques, and how these are used to minimize the interface width between the individual layers. The instrumental aspects for the reflectivity are described in chapter 6, where both neutron and X-ray reflectometry will be described. The theory behind the reflectivity simulations that are used for the characterization of structural parameters is described in chapter 7. The other techniques that have been used for multilayer characterizations are covered in chapter 8. A summary of the results will be given in chapter 9, followed by an outlook in chapter 10.1. The summary of the papers in this work is covered in chapter 11, while the papers themselves can be found after the bibliography.

Chapter 2

Scattering theory

2.1 Neutron scattering

For a proper understanding of neutron scattering, it is important to consider that the Schrödinger wave equation applies to both waves and particles. Intuitively, we usually think of neutrons as real particles with a very small, but finite radius. But just like other elementary particles, neutrons can be described perfectly well as a wave where the wavelength can be any arbitrary real size. When we realize how a neutron is also a perfectly valid wave, it follows that the same principles of diffraction apply for neutrons as they do for X-rays. The underlying concepts that are described in this chapter are therefore applicable for both neutrons and X-rays. In order to fully understand what happens when a neutron beam scatters from an interface, we consider an incoming neutron beam towards a surface with a certain scattering potential V_0 , as illustrated in figure 2.1. The neutron wave can be described by Schrödinger's equation as usual:

$$\left(-\frac{\hbar^2}{2m} \nabla^2 + V(r) \right) \Psi(r) = E\Psi(r). \quad (2.1)$$

The kinetic energy of the neutron is denoted by E , while V describes the potential to which the neutron is subject to. The form of this potential is not trivial, but a simplified description of the interaction with a single nucleus can be derived using the Fermi pseudopotential [17]

$$V(\mathbf{r}) = \frac{2\pi\hbar^2}{m} b\delta(\mathbf{r}). \quad (2.2)$$

Where \hbar is the Planck constant divided by 2π , m is the mass of the neutron, δ is the Dirac delta function and b denotes the scattering length of the nucleus. The scattering length can be seen as a measure of how strongly a neutron interacts with the nucleus. In real experiments however, the scattering potential of the material itself is more interesting than that of a single nucleus. The potential of a material can be found by averaging over a volume, giving rise to a scattering length density (SLD):

$$V_0 = \frac{2\pi\hbar^2}{m} (\text{SLD}). \quad (2.3)$$

In the same way the scattering length gives us how strong a neutron interacts with a single nucleus, the SLD can be seen as a measure of the scattering power for a material. This quantity will be elaborated upon in subsection 2.2.4. For pedagogical reasons we assume that the scattering interface is perfectly flat and abrupt. When we probe the sample in the z-direction there will therefore be

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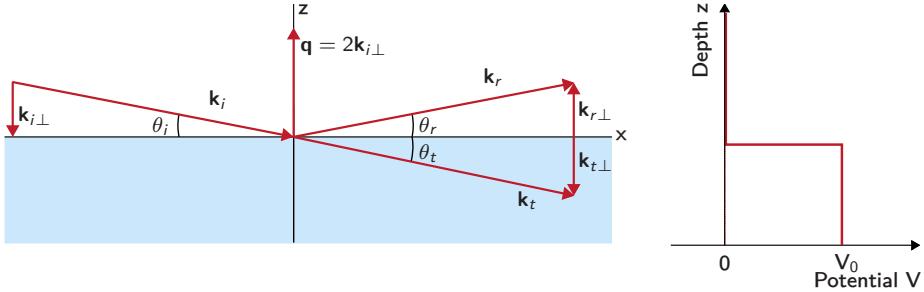


Figure 2.1: The neutron beam is subject to a potential barrier upon reflection at an interface. Part of the beam will be transmitted, while another part of the beam will be reflected.

a potential barrier in the form of a step-function as shown in Figure 2.1. For a perfectly flat interface, this potential difference is purely restricted to the perpendicular direction, while the potential gradient in the lateral direction is zero. From this, we can see that it is the normal component of the neutron's kinetic energy that determines the reflection from the barrier, reducing the problem to a one-dimensional quantum mechanics case of a particle hitting a potential barrier. The wave number $k_{i\perp}$ that follows for this normal component of the incident wave can be expressed as usual:

$$k_{i\perp} = \frac{\sqrt{2mE_{i\perp}}}{\hbar} = k_i \sin \theta. \quad (2.4)$$

Rewriting for the kinetic energy gives us:

$$E_{i\perp} = \frac{(k_i \hbar \sin \theta_i)^2}{2m}. \quad (2.5)$$

If the perpendicular component of the kinetic energy is lower than the potential barrier, $E_{i\perp} < V_0$, the neutron wave will not have enough kinetic energy to overcome the potential barrier and will be reflected. In this case total reflection will occur. The critical angle is then defined as the angle where the kinetic energy of the neutron is just equal to this potential barrier, meaning $E_{i\perp} = V_0$. Using equations 2.3 and 2.5, we can find an expression for the critical angle as

$$\sin \theta_c = \sqrt{\frac{4\pi}{k_i^2} (\text{SLD})} = \sqrt{\frac{\lambda^2}{\pi} (\text{SLD})}. \quad (2.6)$$

Where we used the general definition of the wave number $k = \frac{2\pi}{\lambda}$ to get to the right-hand expression. We can express the critical angle in terms of the scattering vector \mathbf{q} , which is defined as the difference between the scattered wave vector \mathbf{k}' and the incident wave vector \mathbf{k}_i [18]:

$$\mathbf{q} = \mathbf{k}' - \mathbf{k}_i. \quad (2.7)$$

In the case of total reflection, the magnitude of the scattered wave vector \mathbf{k}' is equal to the reflected wave vector \mathbf{k}_r . The wave number q can be obtained from the magnitude of the scattering vector, $q = |\mathbf{q}|$. Using simple geometric arguments, we can then tell from Figure 2.1 that:

$$q = 2|\mathbf{k}_{i\perp}| = 2k_i \sin \theta_i, \quad (2.8)$$

which combined with the general definition of the wave number $k = \frac{2\pi}{\lambda}$ gives us the typical definition of the wave number q :

$$q = \frac{4\pi}{\lambda} \sin \theta. \quad (2.9)$$

The critical scattering vector can then finally be found by putting equation 2.6 into the found expression for q :

$$q_c = \sqrt{16\pi(\text{SLD})}. \quad (2.10)$$

This interaction is generally considered elastic, meaning the reflection happens without energy losses. For elastic scattering, the normal part of the beam will be fully reflected with the same angle as the incident beam, just as one would expect from a perfect mirror. This part of the reflection where the incidence angle θ_i and the reflected angle θ_r are equal to each other is referred to as specular reflection. If the perpendicular component of the kinetic energy is larger than the potential energy, $E_{i\perp} > V_0$, the neutron wave will have enough energy to overcome the potential barrier and part of the wave will therefore be transmitted through the interface. The transmitted beam will have its energy reduced by the potential barrier, giving us the transmitted kinetic energy $E_{t\perp} = E_{i\perp} - V_0$. So using this energy with the potential given in equation 2.3 we get:

$$k_{t\perp}^2 = \frac{2m(E_{i\perp} - V_0)}{\hbar^2} = \frac{2mE_{i\perp}}{\hbar^2} - 4\pi(\text{SLD}), \quad (2.11)$$

$$k_{t\perp}^2 = k_{i\perp}^2 - 4\pi(\text{SLD}). \quad (2.12)$$

It follows from this relation the potential barrier needs to be as large as possible in order to maximize reflection, since a lower potential barrier will transmit a larger portion of the neutron wave. Equation 2.12 also allows us to define the refractive index [19]:

$$n^2 = \frac{k_t^2}{k_i^2} = \frac{k_{t\parallel}^2 + (k_{i\perp}^2 - 4\pi(\text{SLD}))}{k_i^2} = \frac{k_{i\parallel}^2 + (k_{i\perp}^2 - 4\pi(\text{SLD}))}{k_i^2}. \quad (2.13)$$

Where we used $k_{i\parallel} = k_{t\parallel}$, as there's no potential barrier in the parallel direction and this part of the neutron wave is therefore unchanged at reflection. We can rewrite equation 2.12 to give us:

$$n^2 = 1 - \frac{4\pi(\text{SLD})}{k_i^2} = 1 - \frac{\lambda^2}{\pi}(\text{SLD}). \quad (2.14)$$

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For neutrons, $n \approx 1$, and the refractive index can therefore be approximated using a Taylor approximation as:

$$n = \sqrt{1 - \frac{\lambda^2}{\pi}(\text{SLD})} \approx 1 - \frac{\lambda^2}{2\pi}(\text{SLD}). \quad (2.15)$$

The scattering length density is a complex number where the imaginary part described absorption. From which it follows that just like for X-ray optics the refractive index for neutrons is a complex number where the imaginary part takes absorption into account.

2.1.1 Fresnel reflection

In order to obtain an expression for the reflectance of the reflected wave, we start with an incoming neutron beam traveling in vacuum with wave vector \mathbf{k}_i and amplitude A_i that interacts with an interface as depicted in Figure 2.1. This gives rise to a reflected and transmitted wave with wave vectors \mathbf{k}_r and \mathbf{k}_t with the amplitudes A_r and A_t for the reflected and transmitted wave respectively. In equation form, these three waves can then be described as:

$$\Psi_i = A_i \cdot e^{i\mathbf{k}_i \cdot \mathbf{r}}, \quad (2.16)$$

$$\Psi_r = A_r \cdot e^{i\mathbf{k}_r \cdot \mathbf{r}}, \quad (2.17)$$

$$\Psi_t = A_t \cdot e^{i\mathbf{k}_t \cdot \mathbf{r}}. \quad (2.18)$$

From the boundary condition at the interface we know that the wave function must be continuous at the interface where $z = 0$, so the waves at both sides of the interface must be equal giving us:

$$\Psi_i + \Psi_r = \Psi_t \quad (2.19)$$

at the interface. If we now purely consider the vertical component of the wave vector, which is part of the wave that is in the z-direction, we can fill in the condition at $z = 0$ to give us:

$$A_i + A_r = A_t. \quad (2.20)$$

The boundary condition also imposes that the derivatives of the wave function must be continuous at the interface, by applying the derivative on equation 2.19 at $z = 0$, we get:

$$A_i \mathbf{k}_i + A_r \mathbf{k}_r = A_t \mathbf{k}_t. \quad (2.21)$$

For specular reflection, $\theta_i = \theta_r$, and for elastic scattering the phase of the wave vector is conserved. The wave number of the incident beam and of the reflected beam is therefore equal giving us $n_1 k = |\mathbf{k}_i| = |\mathbf{k}_r|$ in material 1. Likewise, the transmitted wave vector in material 2 can be described as $n_2 k = |\mathbf{k}_t|$. This then gives us for the component perpendicular to the surface:

$$(A_i - A_r)(n_1 k) \sin \theta_i = A_t (n_2 k) \sin \theta_t. \quad (2.22)$$

Parallel to the surface, we get a similar expression:

$$A_i n_1 k \cos \theta_i + A_r n_1 k \cos \theta_i = A_t n_2 k \cos \theta_t \quad (2.23)$$

From equation 2.20 and equation 2.23 we obtain Snell's law:

$$n_1 \cos \theta_i = n_2 \cos \theta_t \quad (2.24)$$

Combining equation 2.20 with equation 2.22, we get:

$$\frac{A_i - A_r}{A_i + A_r} = \frac{n_2 \sin \theta_t}{n_1 \sin \theta_i} \quad (2.25)$$

From here, we can now write the Fresnel equation for reflectivity as:

$$r = \frac{A_r}{A_i} = \frac{n_1 \sin \theta_i - n_2 \sin \theta_t}{n_1 \sin \theta_i + n_2 \sin \theta_t} \quad (2.26)$$

Note that the result in equation 2.26 doesn't show cosines as is typically used in optics formalisms. The reason behind this is that in scattering experiments, the incident angle θ is measured from the surface itself rather than from the surface normal. The fraction r represents the amplitude of the reflected wave function. However, for scattering experiments it usually makes more sense to write this in terms of the wave vector instead of the angular variables. Using the geometry found earlier, we got $q = 2k \sin \theta$, from which we can convert equation 2.26 into q-space as:

$$r = \frac{n_1 q - n_2 q'}{n_1 q + n_2 q'}. \quad (2.27)$$

For reflection from a single substrate, n_1 is in vacuum giving us $n_1 = 1$, combined with the fact that $n \approx 1$ for neutron scattering, we can approximate this to come to the typical expression for the Fresnel reflection as used in neutron scattering:

$$r = \frac{q - q'}{q + q'}. \quad (2.28)$$

Note that the intensity, which is what is actually being measured during a scattering experiment, is given by $|r|^2$. Using equations 2.4 and 2.12 in combination with equation 2.10, we can derive the transmitted wave vector in terms of q and q_c :

$$k_{t\perp}^2 = k_{i\perp}^2 - 4\pi(\text{SLD}) \quad (2.29)$$

$$(k_t \sin \theta_t)^2 = (k_i \sin \theta_i)^2 - \frac{1}{4} q_c^2 \quad (2.30)$$

From which we can use equation 2.8 to get the following expression for the transmitted wave vector

$$q' = \sqrt{q^2 - q_c^2}, \quad (2.31)$$

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which is indeed what we would expect from literature [20]. This allows us to re-write equation 2.27 in terms of q and q_c :

$$I = |r^2| = \left[\frac{n_1 q - n_2 \sqrt{q^2 - q_c^2}}{n_1 q + n_2 \sqrt{q^2 - q_c^2}} \right]^2 \approx \left[\frac{q - \sqrt{q^2 - q_c^2}}{q + \sqrt{q^2 - q_c^2}} \right]^2. \quad (2.32)$$

Where we used the same approximation as before to set both refractive indices to 1. At high q values, when $q \gg q_c$, we can perform a Taylor expansion on equation 2.32 around $q_c \approx 0$. The roots in the nominator and denominator both expand to

$$\sqrt{q^2 - q_c^2} \approx q - \frac{q_c^2}{2q}, \quad (2.33)$$

giving us the following expression when we plug this back into equation 2.32:

$$I \approx \left[\frac{\frac{q_c^2}{2q}}{2q - \frac{q_c^2}{2q}} \right]^2 = \left[\frac{q_c^2}{4q(q - \frac{q_c^2}{4q})} \right]^2. \quad (2.34)$$

Now we consider $q \gg q_c$, in that case, we can easily rewrite our expression as

$$I = \frac{q_c^4}{16q^4}. \quad (2.35)$$

From which we can fill in equation 2.10 for q_c to give us our final expression for the intensity when $q \gg q_c$:

$$I = \frac{16\pi^2}{q^4} (\text{SLD})^2, \quad (2.36)$$

which is consistent with the typical literature expression for this decay [21]. This power law is often referred to as Fresnel decay [22] and shows that the intensity for a single layer falls off with q^4 when we are far enough from the critical angle, even for perfectly smooth interfaces. For practical experiments it is common to use the incident angle θ_i instead of q -space. To get to the intensity in terms of the incidence angle θ_i one can simply use equation 2.9 to convert the coordinates in 2.32 to angular space, and a very similar expression is obtained:

$$I = |r^2| = \left[\frac{\sin^2 \theta_i - \sqrt{\sin^2 \theta_i - \sin^2 \theta_c}}{\sin^2 \theta_i + \sqrt{\sin^2 \theta_i - \sin^2 \theta_c}} \right]^2. \quad (2.37)$$

At angles where $\theta_i \gg \theta_c$, this then reduces to

$$I = \frac{\lambda^4}{16\pi^2} \frac{1}{\sin^4 \theta_i} (\text{SLD})^2. \quad (2.38)$$

In this work we will be mostly using coordinates in q -space however, as this is much more convenient when describing scattering phenomena which will be further explained in subsection 2.4.

2.2 Scattering principles

The foundations of neutron scattering follows the same principles as classic scattering. In this section we will take a further look at the scattering physics itself, and what parameters describe how strongly a neutron interacts with a nucleus.

2.2.1 Neutron scattering length

While X-ray scattering comes from interaction with the electron cloud, neutron scattering can occur in two ways; nuclear scattering and magnetic scattering. Nuclear scattering occurs due to the interaction between the neutron and the nucleus, which comes from the nuclear force which is the same force that is responsible for holding neutrons and protons together in the nucleus [23]. Just like an electron, a neutron is a spin- $\frac{1}{2}$ particle that carries a magnetic dipole moment [6]. They can therefore interact unpaired electrons that are present in magnetic materials. It is this interaction that is the main contributor to magnetic scattering [23], which can be used to study the magnetic structure in materials. In this work we will focus on nuclear scattering.

To derive the relevant scattering parameters, we start with the classical scattering theory, where we imagine a neutron approaching a scattering site s as depicted in Figure 2.2. In the case of a scattering event, we can imagine a neutron n approaching a scattering site s with a potential U as depicted in Figure 2.2. When the neutron approaches the scattering site, it gets scattered away in an angle θ , the closest distance between the neutron and the scattering site if it would continue without scattering is called the impact parameter [24]

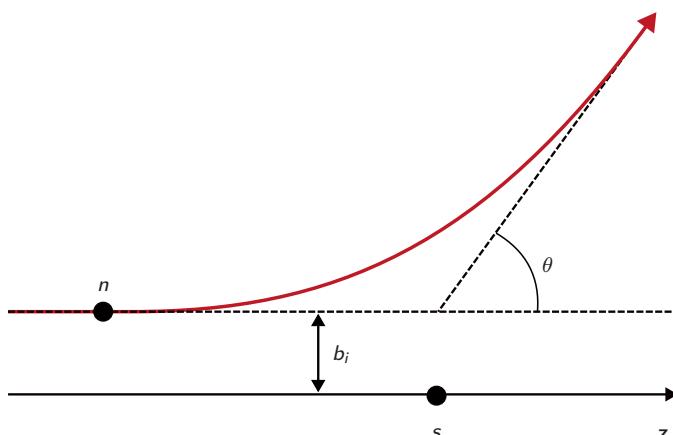


Figure 2.2: A neutron n approaches a scattering site s , the distance b_i is called the impact parameter and describes the minimum distance between the neutron and the scattering site if there were no force acting on the neutron.

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and is denoted here by b_i . The classical problem of scattering is to calculate the scattering angle θ given the impact parameter b_i . The wave function that solves the scattering problem can be described by a combination of the incident wave ψ_i and the scattered wave ψ_s :

$$\psi(\mathbf{r}) = \psi_i + \psi_s. \quad (2.39)$$

In this case, the incident wave is a planar wave traveling in the z-direction, and the scattered wave depends on the scattering amplitude [25], and the total wave function can therefore be described as:

$$\psi(\mathbf{r}) = A \left(e^{ikz} + \frac{e^{i\mathbf{k}\cdot\mathbf{r}}}{r} f(\mathbf{k}) \right). \quad (2.40)$$

The factor $f(\mathbf{k})$ is the scattering amplitude and is directly proportional to the interaction potential U , this is later used in subsection 7.2, the scattering amplitude can be expressed as:

$$f(\mathbf{k}) = -\frac{m}{2\pi\hbar^2} \int e^{-i\mathbf{k}\mathbf{r}'} U(r') \psi(\mathbf{r}') d\mathbf{r}' \quad (2.41)$$

For thermal neutrons, the scattering amplitude can be approximated as an expansion in powers of k [26]:

$$f(k) = -b + ikb^2 + O(k^2). \quad (2.42)$$

Where b is the neutron scattering length. From which we can see that the neutron scattering length is closely related to the scattering amplitude, and tells us how strongly the neutron interacts with the nucleus. For thermal neutrons, $b \gg |kb^2|$, and we can further approximate the scattering amplitude to

$$f(k) = -b. \quad (2.43)$$

In general, the scattering length is a complex number:

$$b = b' + ib'', \quad (2.44)$$

where the imaginary part relates to the neutron absorption.

2.2.2 The scattering cross section

From figure 2.2, it is easy to see how a smaller impact parameter will result in a closer proximity to the nucleus. As the nuclear force acts stronger on closer distances, the smaller the impact parameter, the closer the neutron comes to the scattering site, and therefore the greater the scattering angle will be. In a more general sense, neutrons that are incident within an area $d\sigma$, will scatter into a corresponding solid angle $d\Omega$ as illustrated in Figure 2.3. The larger the area $d\sigma$ is, the larger the solid angle $d\Omega$ will become. How much the solid angle will change with a different $d\sigma$ depends on the scattering entity, the proportionality factor between $d\sigma$ and $d\Omega$ is called the differential scattering cross section and is defined from [27]

$$d\sigma = \frac{d\sigma}{d\Omega} d\Omega. \quad (2.45)$$

It should be noted that the differential scattering cross-section is a rather unfortunate name as it is neither a differential, nor is it a cross section [27]. Equation 2.45 is therefore not a tautology as it may seem at first sight. When we try to solve equation 2.40, the problem is mainly to determine the scattering amplitude $f(\theta)$. As the scattering amplitude gives us the probability of scattering in a given direction θ [27], it is closely related to the differential scattering cross-section. The probability that incident neutrons, traveling at speed v , will pass through the area $d\omega$, can be found by integrating the probability function over the volume dV of an incident beam through that area, as illustrated in Figure 2.4:

$$dP = |\psi_i|^2 dV = |Ae^{ikz}|^2 dV = |A|^2 (vdt) d\sigma. \quad (2.46)$$

Since these neutrons per definition also scatter into solid angle $d\Omega$, this has to

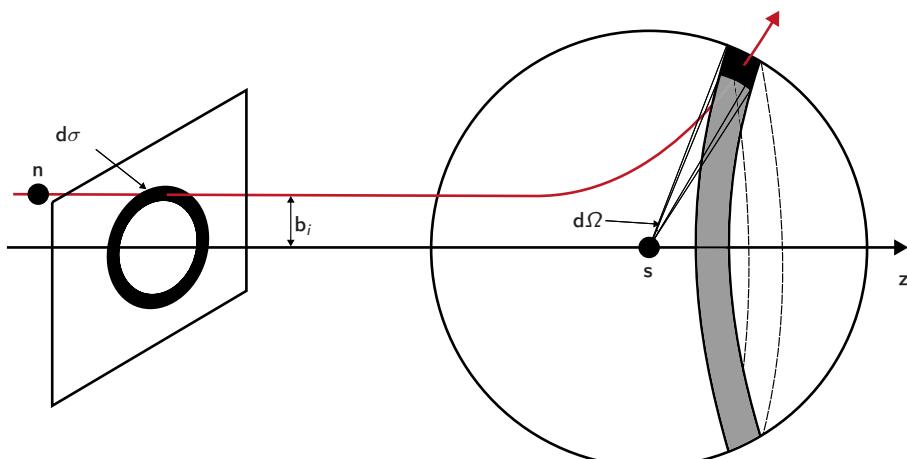


Figure 2.3: Neutrons that are incident within the area $d\sigma$ will scatter into the solid angle $d\Omega$.

2. Scattering theory

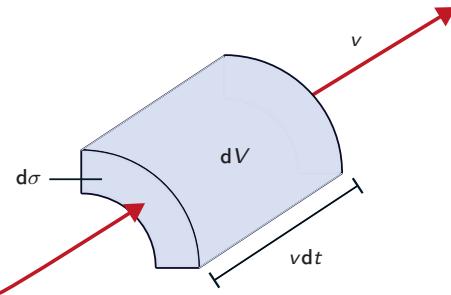


Figure 2.4: The volume dV describes the volume of a beam passing through the area $d\sigma$ at a velocity v for a total time of $d\tau$.

be equal to the probability that the particle scatters into $d\Omega$:

$$dP = |\psi_s|^2 dV = \left| Af(\theta) \frac{e^{ikr}}{r} \right|^2 dV = \frac{|A|^2 |f|^2}{r^2} (vd\tau) r^2 d\Omega. \quad (2.47)$$

From which we can combine equations 2.46 and 2.47 to get to:

$$d\sigma = |f|^2 d\Omega, \quad (2.48)$$

and therefore:

$$\frac{d\sigma}{d\Omega} = |f(\theta)|^2. \quad (2.49)$$

From which we can see that the differential scattering cross-section is the absolute square of the scattering amplitude. From the expression of the scattering amplitude $f(\theta)$ in equation 2.42, neglecting higher order terms of k we can see how equation 2.49 is equivalent to [26]:

$$\frac{d\sigma}{d\Omega} = |b|^2 (1 - 2kb'') \quad (2.50)$$

Where b'' is the magnitude of the imaginary component of the scattering length. If we integrate equation 2.50 over all direction, we obtain the total scattering cross section:

$$\sigma_s = 4\pi |b|^2 (1 - 2kb''). \quad (2.51)$$

Where we can use the fact that the term $kb'' \approx 0$, to approximate the total scattering cross section as:

$$\sigma_s = 4\pi |b|^2 \quad (2.52)$$

From which we can draw a geometric comparison, where the scattering cross section forms a circle with a radius b . The larger the scattering length, the larger the circle and the higher the probability of a scattering event [28]. Indeed, one interpretation of the scattering cross-section is the effective interaction area for the neutron [29], in a sense it therefore describes the effective size of the

nucleus for the neutron. As the scattering length itself is an imaginary number, the imaginary part of the scattering length also gives rise to a scattering cross section that describes the absorption. The total scattering cross section then becomes:

$$\sigma_{tot} = \sigma_s + \sigma_a \quad (2.53)$$

Where σ_a describes the absorption cross-section, and can be described as [30]:

$$\sigma_a = \left(\frac{4\pi}{k_0} \right) b''. \quad (2.54)$$

For thermal neutrons, where there typically is not resonance, the scattering length b is independent of k_0 [26], and σ_s is therefore constant for the neutron wavelength. As we can see from equation 2.54, the absorption cross-section is inversely proportional to k_0 , and therefore also to the neutron velocity [31]. Equation 2.54 is therefore often referred to as the $1/v$ law [32].

2.2.3 Origin of neutron scattering lengths

The neutron scattering length is often considered to vary randomly for each isotope, and tabulated values that are used for the scattering length are typically obtained from empirical measurements. It is however possible to make a rough estimation of the neutron scattering length in order to get a general feeling where this supposed randomness comes from. In such an approximation, we can consider a neutron with an energy E_i being scattered from an attractive square well potential at $-V_0$ [33]. The well has a width of $2R$, and a potential of $V_0 \gg E_i$. Starting from the Schrödinger equation:

$$\left(-\frac{\hbar^2}{2m} \nabla^2 + V(r) \right) \Psi(r) = E \Psi(r). \quad (2.55)$$

Outside of the square well, the potential $V(r) = 0$, and therefore the solution to the equation becomes:

$$\Psi_{s,out} = \frac{\sin kr}{kr} - b \frac{e^{ikr}}{r}, \quad (2.56)$$

where $k = \sqrt{2mE_i}/\hbar$. Inside the square well, the potential is equal to V_0 and the solution becomes:

$$\Psi_{s,in} = A \frac{\sin qr}{qr}, \quad (2.57)$$

where the wave number q is described as $q = \sqrt{2m(E_i + V_0)}/\hbar$. Note that the factor $kr \ll 1$ due to the very small neutron mass and we can therefore approximate equation 2.56 as:

$$\Psi_{s,out} \approx 1 - \frac{b}{r}. \quad (2.58)$$

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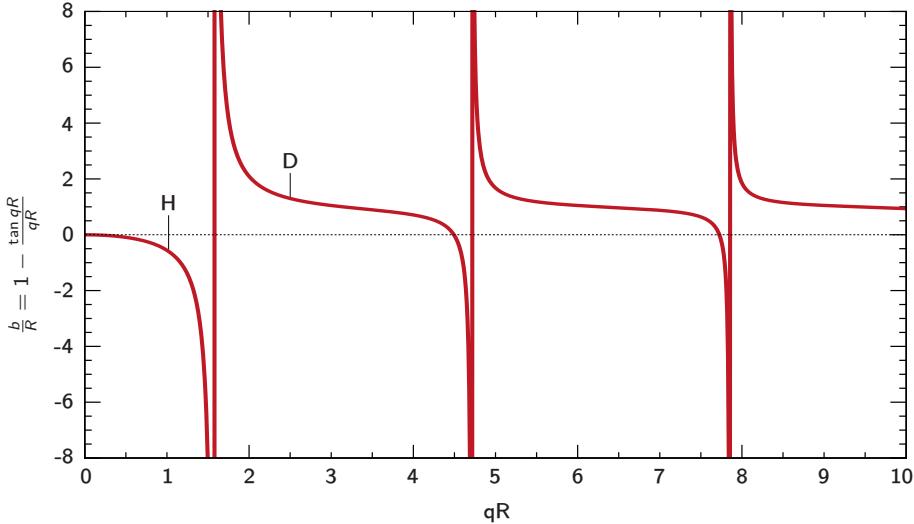


Figure 2.5: The ratio b/R varies very sharply as a function of qR , meaning the scattering length b can move to a seemingly random value for each added nucleus.

Since the wave function has to be completely continuous over all space, we can use the boundary condition $|r| = R$ to get:

$$\Psi_{s,out} = \Psi_{s,in}, \quad (2.59)$$

at the boundary, which leads to:

$$1 - \frac{b}{R} = A \frac{\sin qR}{qR}, \quad (2.60)$$

which can be rewritten to:

$$R - b = A \frac{\sin qR}{q}. \quad (2.61)$$

Even at the derivative, these functions need to be continuous, which gives us:

$$\frac{d\Psi_{s,out}}{dr}(r = R) = \frac{d\Psi_{s,in}}{dr}(r = R) \quad (2.62)$$

$$\frac{d}{dr}(r - b) = \frac{d}{dr}\left(A \frac{\sin qr}{q}\right) \quad (2.63)$$

$$1 = A \cos qR \quad (2.64)$$

$$A = \frac{1}{\cos qR} \quad (2.65)$$

Combining equation 2.61 and 2.65 gives us:

$$R - b = \frac{1}{\cos qR} \frac{\sin qR}{q} = \frac{\tan qR}{q}. \quad (2.66)$$

Finally, we can express the ratio b/R as a function of qR :

$$\frac{b}{R} = 1 - \frac{\tan(qR)}{qR}. \quad (2.67)$$

Or directly in terms of the scattering length [33]:

$$b = R(1 - \frac{\tan(qR)}{qR}). \quad (2.68)$$

While it's not exact enough for actual experiments to approximate the scattering potential as a simple square well, it does become clear from equation 2.68 that the scattering length can very very quickly depending on the isotope. Figure 2.5 shows equation 2.67 in a graph. It can be clearly observed how b/R varies extremely sharply as a function of qR , showing how the scattering length can jump to a complete different value for each added nucleus to an atom. This is illustrated further by the highlight of hydrogen-1 (H) and deuterium (D) which are both isotopes of the same element. Despite belonging to the same element, they do exhibit a large contrast in scattering length despite belonging to the same element. It can also be seen that the scattering length can be negative for certain isotopes, this corresponds to a negative phase shift upon scattering. Note that this description is merely an approximation, apart from the mathematical simplifications we have ignored both absorption and the magnetic component of the neutron scattering length. For most materials, the imaginary part of the scattering length, which describes absorption, is very low. In many experiments this can be a reason to opt for neutrons over X-rays as this allows the penetration of much thicker samples. The magnetic component of the scattering length can be used with polarised neutron reflectivity in order to investigate magnetic properties of a material.

2.2.4 Scattering length density

While the total scattering power of a single nucleus can be well described in terms of scattering length, in order to get a good measure of the total scattering power of a material we also need to take the physical density into account. If the nuclei are more tightly packed, there will be more nuclei per unit volume to scatter from, which inevitably leads to stronger scattering. The total scattering power of a material is therefore described in terms of scattering length density (SLD), which can be calculated by summing the scattering lengths of each element in the material and dividing this by the volume of the unit cell [10]:

$$(SLD) = \frac{\sum_{j=1}^N b_j}{V_m}. \quad (2.69)$$

Where b_j is the scattering length of each element and V_m is the volume of the unit cell. Note how this does not need to be an actual unit cell as seen in crystallography, it is indeed a representative volume of the material which in

2. Scattering theory

principle can be completely amorphous. As an amorphous material does not have a well-defined crystal to define a volume, it can be calculated using the bulk density of the unit cell and the molecular weight:

$$V_m = \frac{M}{\rho N_a}. \quad (2.70)$$

Where ρ is the density of the material, N_a is the Avogadro constant. The scattering density of a composite material can then be calculated by putting equation 2.70 into equation 2.69:

$$(SLD) = \frac{\rho N_a \sum_{j=1}^N c_j b_j}{\sum_{j=1}^N c_j M_j}. \quad (2.71)$$

The scattering density relates directly to the refractive index of neutrons as provided in equation 2.15, rewritten here for clarity:

$$n = 1 - \frac{\lambda^2}{2\pi} \cdot (SLD). \quad (2.72)$$

Because of this linear relationship between SLD and refractive index, the SLD is often considered to be a direct analog to the refractive index as often used in optics and X-ray scattering. One noteworthy difference is that for thermal neutrons, we are far from resonance in the scattering process and the SLD is therefore considered constant over wavelength.

2.3 Choice of materials

The materials of choice in a neutron multilayer depend largely on the SLD. In order to maximize reflection for a sample with a given amount of interfaces, the imaginary component of the SLD, which describes absorption, needs to be as low as possible while the contrast in the real component of the SLD need to be as large as possible between the layers. To illustrate, the real and imaginary components of a set of materials are plotted in Figure 2.6, where only a select number of materials with a low imaginary component are shown. These obtained values are for the natural composition of each element, and are therefore a mix of different isotopes. To maximize reflection, a combination of materials needs to be chosen with a large difference in the real part of the SLD. A combination of Ti and Be seems reasonable at first glance, however there are more considerations that need to be taken into account when choosing different materials. Be for example is not a practical material to work with in the laboratory as it's highly toxic, and also the cost of materials should be taken into account. For instance, a metal consisting purely of the isotopes ^{58}Ni and ^{62}Ni would give a scattering length density of $-7.9 \cdot 10^{-6} \text{ \AA}^{-2}$ and $13.2 \cdot 10^{-6} \text{ \AA}^{-2}$ respectively [34], giving a significantly better contrast than natural Ni and Ti. However, the sheer costs of such isotope enriched metals makes it a very impractical choice. Therefore a

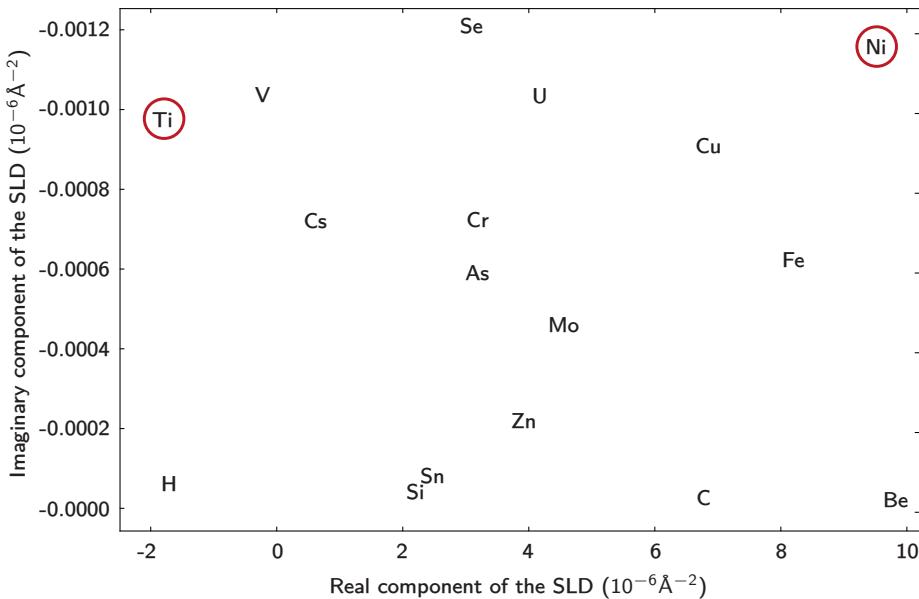


Figure 2.6: A selection of materials with their scattering lengths are plotted for low imaginary values, a system with Ni/Ti offers a large contrast in the real component of the SLD with low values for the imaginary component of the SLD. The SLD values shown in this figure are calculated using the natural composition for each element, the values will be different for pure isotopes.

combination of Ni and Ti, as highlighted in the figure, is usually the material system of choice. Note that some materials with intermediate values are omitted in order to increase readability.

2.4 Neutron scattering in reciprocal space

It can be extremely convenient in neutron scattering to describe phenomena in reciprocal space instead of real space. This convenience arises from the fact that the diffraction pattern is directly related to the reciprocal space of the SLD-profile of the material, so by becoming familiar with this description, one can tell a lot about the structural properties of a given multilayer simply from a glance at the obtained diffraction pattern [35]. The reciprocal space corresponds to the Fourier transform of real space, and is often also called q-space or Fourier space.

2.4.1 Reciprocal space

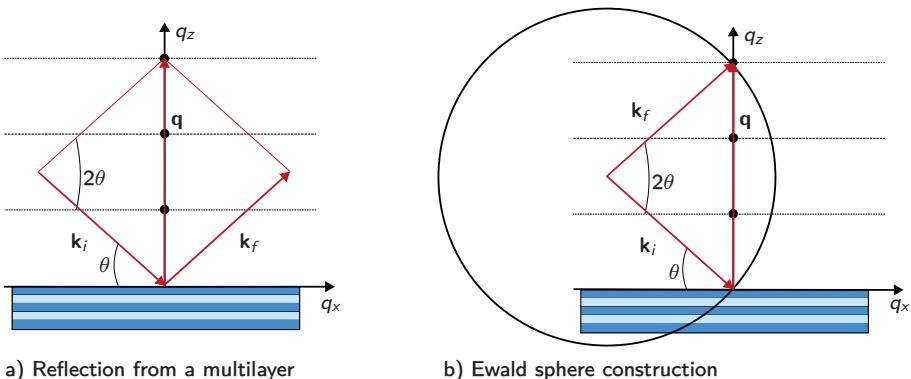
To understand the diffraction pattern in reciprocal space we can imagine an incoming neutron wave that scatters upon an interface as shown in Figure 2.7 a). The incident and scattered wave vector are denoted by \mathbf{k}_i and \mathbf{k}_f respectively. The scattering vector is described by the vector \mathbf{q} and can be expressed as $\mathbf{q} = \mathbf{k}_f - \mathbf{k}_i$ [18]. From geometry, we can see that:

$$\sin \frac{2\theta}{2} = \frac{0.5|\mathbf{q}|}{|\mathbf{k}_i|} = \frac{q_z}{2k_i}. \quad (2.73)$$

Where we can use $k_i = 2\pi/\lambda$ to show:

$$q_z = \frac{4\pi}{\lambda} \sin \theta. \quad (2.74)$$

Which is the equation that is generally used to convert from q-space to θ . The points in q-space where diffraction peaks are found can be illustrated using an



a) Reflection from a multilayer b) Ewald sphere construction

Figure 2.7: a) An incoming neutron wave with incident and reflected wave vector \mathbf{k}_i and \mathbf{k}_f scatters upon a multilayer. The scattering vector \mathbf{q} is obtained by $\mathbf{q} = \mathbf{k}_f - \mathbf{k}_i$ and is in the q_z direction for specular scattering. b) The Ewald sphere construction can be used to illustrate for which incidence angles a diffraction peak can be found.

Ewald sphere construction, as shown in Figure 2.7 b). The incoming wave vector \mathbf{k}_i is drawn with its tip drawn at the scattering site. A sphere is drawn around this vector, if the circumference of the sphere intersects with the interface in reciprocal space, a diffraction peak will occur at this distance in q-space. The dashed lines in Figure 2.7 indicate the reciprocal representation of the multilayer structure, it should be noted that the reciprocal spacing is not drawn to scale with respect to the real multilayer spacing in the sketch. In this sketch, it can be seen that at the drawn incidence angle at 2θ , the Ewald sphere intersects with an interface along q_z , and a diffraction peak will therefore occur at this incidence angle. The figure also shows that this diffraction peak corresponds to the third peak in q-space, and that the diffraction peaks are equidistant to each other with a distance of $2\pi/d$, where d is the thickness of the layer. For a typical neutron experiment at a continuous neutron source, the incidence angle θ is varied during a measurement to scan along q_z , for a pulsed neutron source such as planned at ESS, it's common to measure different wavelengths at a constant incidence angle θ , and scanning along q_z that way.

2.4.2 Fourier expansion of an ideal multilayer

As explained in subchapter 2.1, the intensity profile that is obtained by experiment is directly dependent on the SLD-profile in the probed direction. For a perfect multilayer with abrupt interfaces, the SLD-profile in the depth direction will have the form of a square wave. The obtained intensity profile can be determined from a Fourier expansion of this profile. The SLD-profile can be written as an infinite series of sines and cosines [18]:

$$g(z) = a_0 + \sum_{n=1}^{\infty} \left[a_n \cos\left(\frac{2\pi}{\Lambda} nz\right) + b_n \sin\left(\frac{2\pi}{\Lambda} nz\right) \right]. \quad (2.75)$$

In this example, we take the SLD profile for a multilayer with two distinct layers *a* and *b* with a thickness d_a and d_b , and an SLD value of A_a and A_b for layer *a* and *b* respectively. We can express the thickness of each multilayer in terms of the multilayer period by introducing the thickness ratio Γ :

$$\Gamma = \frac{d_a}{d_a + d_b} \quad (2.76)$$

In order to simplify the mathematics, we choose a coordinate system such that $z = 0$ lies in the center of the SLD profile of material *a*, and shift our y-axis such that our new auxiliary SLD of material *b* is equal to 0. The auxiliary SLD

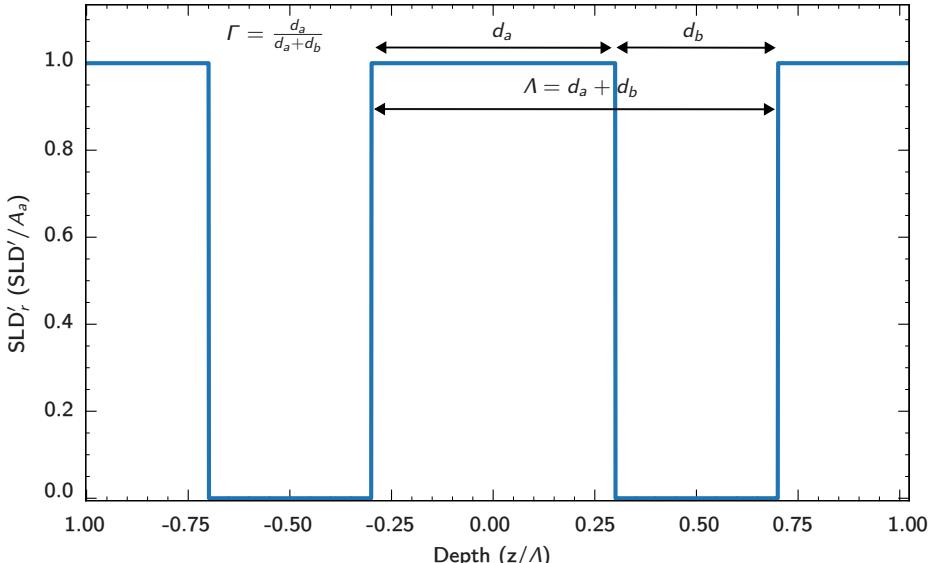


Figure 2.8: The SLD profile of a perfect multilayer along the z-direction is a square wave. The y-axis shows the auxiliary SLD coordinates normalized to the SLD of material *a*, the x-axis shows the depth normalized to the period of the multilayer Λ .

of material a therefore is converted to $A'_a = A_a + A_b$. Leaving us with an even square wave function as depicted in Figure 2.8. The first term a_0 represents the average value of the wave function, which can simply be found using top SLD value A'_a and the thickness ratio Γ :

$$a_0 = A'_a \Gamma \quad (2.77)$$

The terms for b_n can be found by integrating over our signal:

$$b_n = \frac{1}{0.5\Lambda} \int_{-\Lambda/2}^{\Lambda/2} A'_a \sin\left(\frac{2\pi}{\Lambda} nz\right) dz \quad (2.78)$$

Since our signal is zero in either direction after a distance of $\Lambda\Gamma$, we can set our limits as follows:

$$b_n = \frac{2}{\Lambda} \int_{-\Lambda\Gamma/2}^{\Lambda\Gamma/2} A'_a \sin\left(\frac{2\pi}{\Lambda} nz\right) dz, \quad (2.79)$$

$$= \frac{2}{\Lambda} \int_{-\Lambda\Gamma/2}^0 A'_a \sin\left(\frac{2\pi}{\Lambda} nz\right) dz + \frac{2}{\Lambda} \int_0^{\Lambda\Gamma} A'_a \sin\left(\frac{2\pi}{\Lambda} nz\right) dz, \quad (2.80)$$

$$= -\frac{2A'_a}{\pi n} \sin^2(\Gamma\pi n) + \frac{2A'_a}{\pi n} \sin^2(\Gamma\pi n) = 0. \quad (2.81)$$

Which is what we would expect from an even function. The terms for a_n can be found in a similar way:

$$a_n = \frac{2}{\Lambda} \int_{-\Lambda\Gamma/2}^{\Lambda\Gamma/2} A'_a \cos\left(\frac{2\pi}{\Lambda} nz\right) dz, \quad (2.82)$$

$$= \frac{2}{\Lambda} \int_{-\Lambda\Gamma/2}^0 A'_a \cos\left(\frac{2\pi}{\Lambda} nz\right) dz + \frac{2}{\Lambda} \int_0^{\Lambda\Gamma} A'_a \cos\left(\frac{2\pi}{\Lambda} nz\right) dz, \quad (2.83)$$

$$= \frac{A'_a}{\pi n} \sin(\Gamma\pi n) + \frac{A'_a}{\pi n} \sin(\Gamma\pi n), \quad (2.84)$$

$$= \frac{2A'_a}{\pi n} \sin(\Gamma\pi n). \quad (2.85)$$

This leaves us with our final Fourier series for a square wave:

$$g(z) = A'_a \Gamma + \sum_{n=1}^{\infty} \frac{2A'_a}{\pi n} \sin(\Gamma\pi n) \cos\left(\frac{2\pi}{\Lambda} nz\right). \quad (2.86)$$

From which we can see that the amplitude of each component scales with the factor $\sin(\Gamma\pi n)$, which means that we can find the thickness ratio where the n 'th diffraction peak is equal by zero as:

$$\Gamma_n = \frac{m}{n}, \quad m \in \mathbb{Z}. \quad (2.87)$$

2. Scattering theory

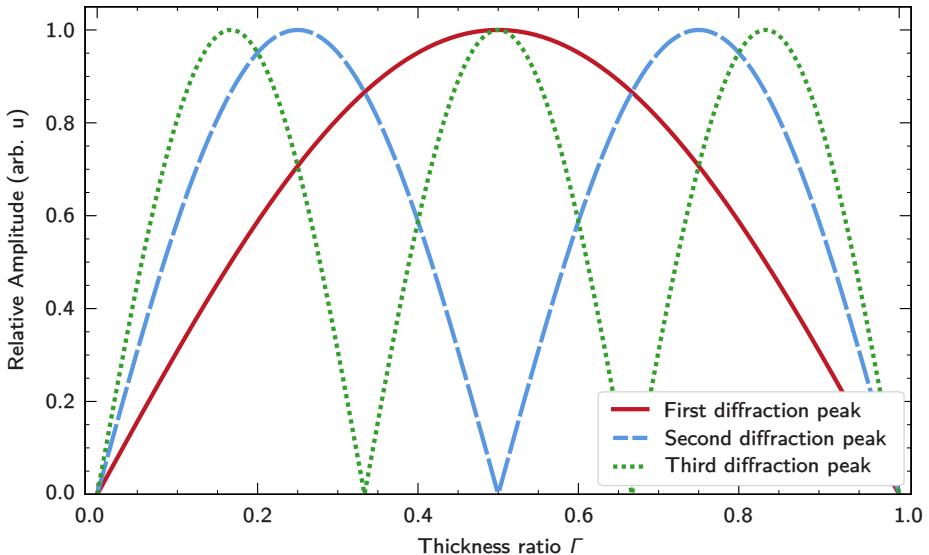


Figure 2.9: The intensity of each diffraction peak is strongly dependent on the thickness ratio Γ of the multilayer. The relative amplitude of the first three diffraction peaks is shown as a function of Γ , from this figure it can be observed how higher order diffraction peaks in particular vary strongly with varying thickness ratios.

Meaning the n 'th Bragg peak will disappear when the thickness ratio Γ is equal to a multiple of $1/n$. This dependence of the intensity of each diffraction peak is also illustrated in Figure 2.9 In this derivation we have shifted our coordinate system somewhat to make the mathematics more convenient, however it is relatively easy to switch back to a real coordinate system. For an infinitely long square wave the choice of coordinates along the x-axis is arbitrary, but to obtain an expression where the depth of $z = 0$ equals to the start of one period, one can simply shift the x-coordinates back by half of this layer thickness. The auxiliary SLD coordinates can be shifted back to the real physical values by applying the same shift again on the y-axis. When we apply these offsets and fill in the parameters of equation 2.88 for a Ni/Ti multilayer with a period of $\Lambda = 48 \text{ \AA}$, thickness ratio $\Gamma = 0.4$, and SLD values equal to 9.4 and -1.9 \AA^{-2} for Ni and Ti respectively, this then results in the following sum:

$$g(z) = -1.9 + 11.33 \cdot 0.4 + \sum_{n=1}^{\infty} \frac{11.33}{\pi n} \sin(0.4\pi n) \cos\left(\frac{2\pi}{48}n(z - 0.4 \cdot 24)\right). \quad (2.88)$$

Where the offset of -1.9 results from our shift in y-coordinates that we applied to set the lower SLD value equal to zero, and the shift of $0.4 \cdot 24$ originates from our choice of x-coordinates that was applied in order to obtain an even function. The resulting first three Fourier components for this multilayer is illustrated in Figure 2.10. The square wave illustrates the actual SLD-profile, while the

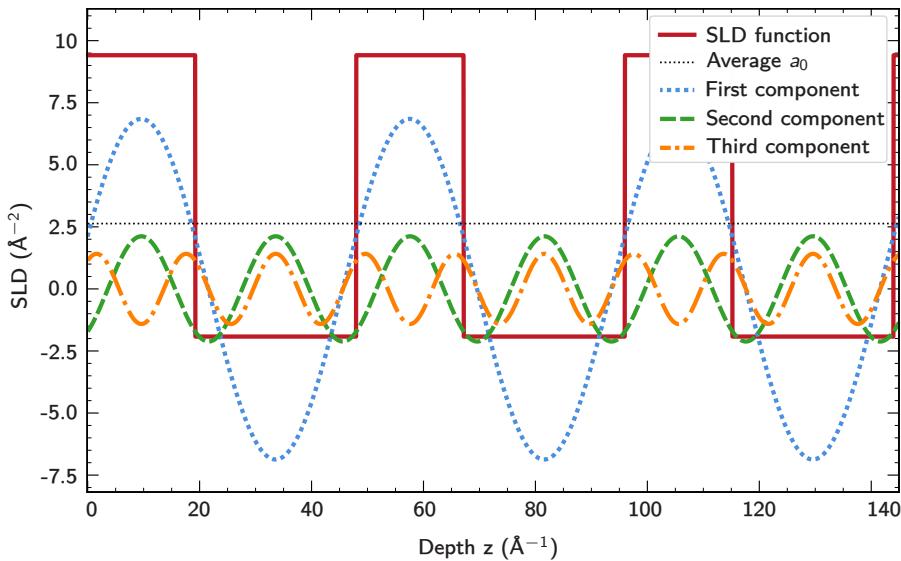


Figure 2.10: The SLD profile of a multilayer can be described as an infinite series of sine waves. The first three components of the Fourier series are shown in this figure, summing all Fourier components, including the average value a_0 , will eventually result in the sketched square wave.

sinusoidal waves are the Fourier components as described in equation 2.88, in this illustration only the first three components are shown. The amplitudes of the peaks of the measured signal in a scattering experiment are directly proportional to the amplitudes of the Fourier components described here. This makes it clear how a higher contrast in scattering potential results in a stronger signal. A similar analysis is valid for interfaces with interface imperfections, where the transition from one layer to another is more gradual. While the resulting Fourier components will be different from equation 2.88, it can be seen from the described example in Figure 2.10 that the first component of the Fourier series is very sensitive to the contrast in SLD between the layers, while the other components will be more sensitive to the interface width.

Chapter 3

Multilayer and supermirror optics

3.1 Specular reflectivity from different interfaces

In order to understand how the reflectivity in multilayers work, we will start with the simplest case and work up from there. We will start with reflectivity from a single substrate, which we will first expand by adding a single layer on top, and then a periodic set of layers. Finally we will expand the concept to understand how a supermirror works. In this section we will limit ourselves to specular reflectivity, meaning the incidence angle is kept equal to the reflected angle. Since the scattering vector in this geometry points normal to the surface, such specular reflectivity measurements strictly provide structural information about the growth direction of the sample such as interface width and periodicity [36].

3.1.1 Reflection from a substrate

Reflectivity on a single substrate describes the simplest form of Fresnel reflectivity, which is covered in subsection 2.1.1. The measured intensity can then be expressed using the fraction of reflected intensity as given in equation 2.32, and

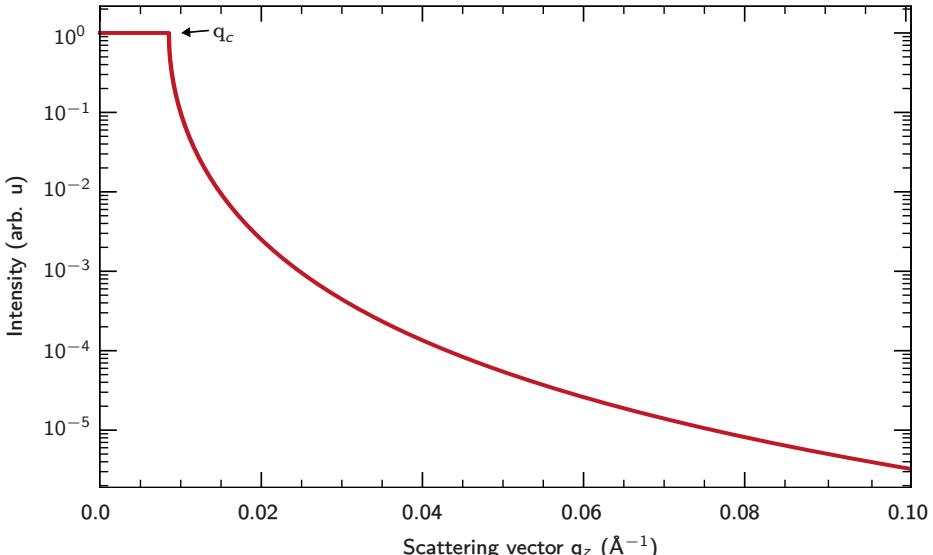


Figure 3.1: A simulation of the neutron reflectivity performance for an infinitely thick substrate of Si, the critical angle is indicated by q_c .

3. Multilayer and supermirror optics

multiplying it with the incident intensity I_0 :

$$I = I_0 \left[\frac{q - \sqrt{q^2 - q_c^2}}{q + \sqrt{q^2 - q_c^2}} \right]^2 \quad (3.1)$$

A simulated intensity profile resulting from this expression is shown in Figure 3.1, where an incident neutron beam reflects upon a silicon substrate.

3.1.2 Reflection from a thin layer

If we add a single layer to the substrate, additional reflections will appear due to the finite thickness of this layer. The resulting reflection can most clearly be understood by tracing an incoming beam, as shown in Figure 3.2. The incoming beam partly reflects at the surface, while another part gets transmitted through the top layer and reflected at the substrate interface. The phase difference between the two transmitted beams depends on the difference in optical path, and it follows from the figure that this can be described by:

$$\Delta = (AB + BC)n - AD. \quad (3.2)$$

Where n is the refractive index of the layer. From the geometry in the figure, it also follows that the path difference can be described as:

$$\Delta = 2dn \sin(\theta_t) \approx 2d\sqrt{\theta^2 - \theta_c^2}. \quad (3.3)$$

From the left-hand side, we can see that this is analogue to the Bragg equation, where a maximum occurs whenever the phase difference is a multiple of the wavelength, or when $\Delta = m\lambda$. Filling this into the right-hand side, we can re-write this as [37]:

$$\theta_m^2 = \theta_c^2 + \left(\frac{\lambda}{2d} \right)^2 m^2. \quad (3.4)$$

Such a reflection is simulated in Figure 3.3. Where a neutron beam is reflected from a single layer of nickel with a thickness of 30 nm, on a substrate of Si. It

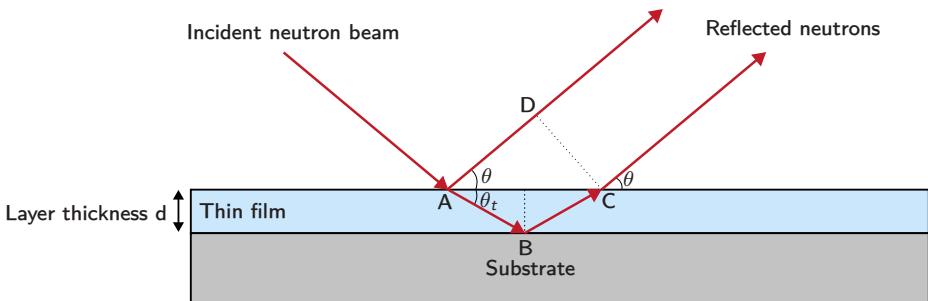


Figure 3.2: An incoming neutron reflecting from a single thin film on a an infinitely thick substrate.

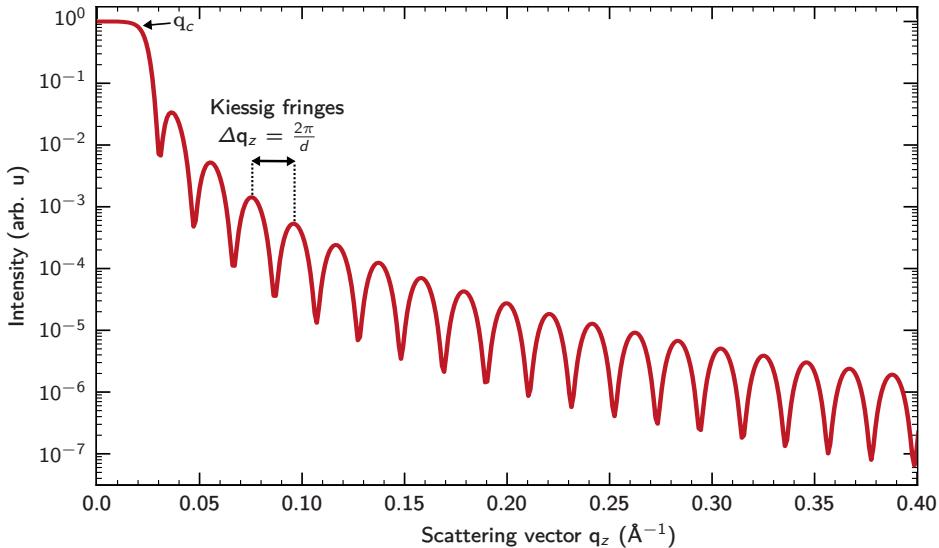


Figure 3.3: A simulation of the neutron reflectivity performance for a single layer of nickel with a thickness of 30 nm on a Si substrate.

follows from equation 3.4, that the spacing between these maxima that can be observed are inversely dependent on the thickness of the layer. The distance between these fringes is equidistant in reciprocal space, and can be expressed as:

$$\Delta q_z = \frac{2\pi}{d}, \quad (3.5)$$

where d is equal to the layer thickness. A thick layer will therefore have a close spacing between these fringes, while a thinner layer will have these fringes further apart.

3.1.3 Reflection from multilayers

We can expand this concept to multilayers as well, where multiple periods consisting of layers from different materials are repeated throughout the stack. Typically one period consists of a total of two layers, and is commonly referred to as bilayer. A schematic drawing of such a multilayer is seen in Figure 3.4. As can be observed in the figure, the difference in optical path between the reflected beams depends on the total thickness of one bilayer. The total thickness of one bilayer is known as the period, and is denoted with Λ . The position of the fringes that arise from the periodicities can be described in a similar way as equation 3.4, but where we use the bilayer thickness instead of the individual layer thickness:

$$\theta_m^2 = \theta_c^2 + \left(\frac{\lambda}{2\Lambda} \right)^2 m^2. \quad (3.6)$$

The resulting intensity profile is shown at Figure 3.5. The figure shows three clear local maxima, which are known as Bragg peaks. Since these peaks arise due to the presence of a repeated periodic structure in the multilayer stack, a more irregular period in the multilayer stack will result in a broadening of the Bragg peaks [35]. This makes intuitive sense from the fact that the presence of a slightly varying period will lead to slightly varying diffraction maxima. Apart from these Bragg peaks, we can also observe so-called Kiessig fringes between the peaks. These fringes arise from the total thickness of the multilayer. Assuming there is no damping due to roughness for example, we can observe $N - 2$ of these

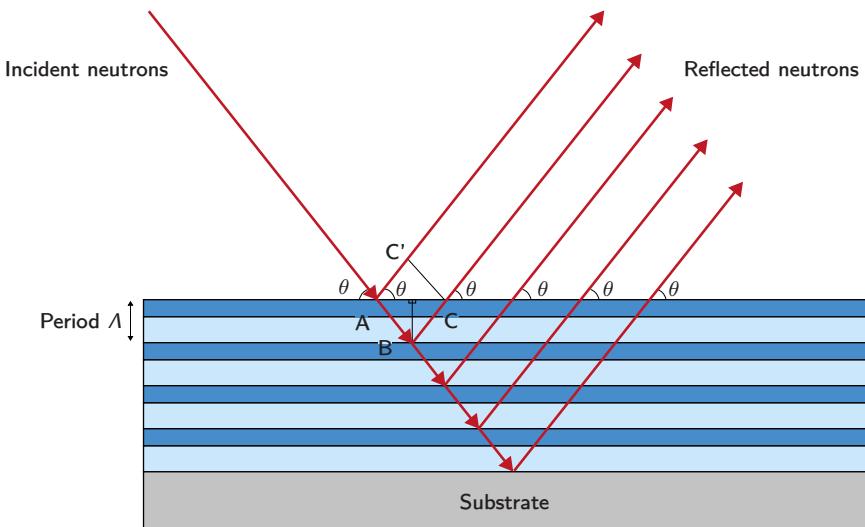


Figure 3.4: A schematic overview showing reflection from a multilayer. In order to avoid clutter, only one reflected beam is drawn per bilayer. In reality, reflection occurs at every interface in the bilayer.

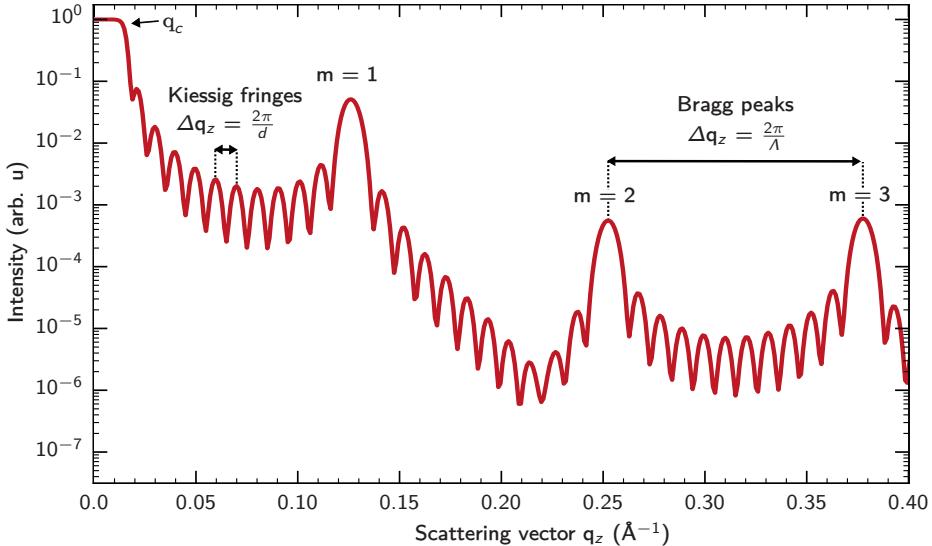


Figure 3.5: A simulation of the neutron reflectivity performance for a Ni/Ti multilayer grown on Si consisting of 12 bilayers with a period of $\Lambda = 50 \text{ \AA}$.

Kiessig fringes between the maxima from the layer periodicity in a multilayer with N bilayers [37]. The intensity of the peaks depend on several factors, such as the obtained optical contrast [38], how abrupt the interfaces are [39], as well as the thickness ratio between the layers in a period [40].

3.1.4 Reflection from supermirrors

While the total reflectivity for a perfect multilayer can in principle be near unity for a high enough number of periods, this is only at a very narrow angular range at the first Bragg peak. To extend the reflectivity to a broader angular range, so-called neutron supermirrors are needed, which are used in neutron wave guides to transport neutrons from source to experiment. These mirrors consist of a large amount of layers with a depth-graded layer thickness as illustrated in Figure 3.6a. While there are exist multiple algorithms to calculate the layer thickness distribution of a supermirror [41, 42, 43, 44], the simulation in Figure 3.6b, follows a power-law description that is essentially equivalent to the first depth-graded function for neutron supermirrors as introduced as theoretical formula in 1976 [45], with a corrigendum and experimental demonstration published in 1977 [46]. For a supermirror with 5000 periods, where the layer thicknesses range from 400 Å to 20 Å, this results in a layer thickness according to

$$d_j = \frac{168.17}{(j - 0.97)^{0.25}}, \quad (3.7)$$

3. Multilayer and supermirror optics

where j denotes the index of the multilayer period starting from $j = 1$ at the top of the multilayer. This equation is used to simulate the shown reflectivity curve as simulated using the IMD software [47]. In this description, the layers within each period have an equal thickness to each other. In general however, for many of the existing algorithms the layer thickness ratio varies for each period, and the entire concept of a multilayer period is therefore not as meaningful. While equation 3.7 is not the most efficient algorithm to maximize reflectivity in neutron supermirrors, it serves as a relatively simple method to simulate a neutron supermirror for any given material system and compare the predicted performance between different material systems and structural properties. The most commonly used algorithm nowadays is the Hayter Mook algorithm [48], which is described in detail elsewhere [41]. Supermirrors are often characterized in terms of their m -value:

$$m = \frac{\theta_{\text{mirror}}}{\theta_{\text{Ni},c}} \quad (3.8)$$

Where θ_{mirror} is the effective critical angle of the mirror and $\theta_{\text{Ni},c}$ is the critical angle of an infinitely thick Ni substrate at the same wavelength. Ni/Ti based supermirrors are commonly used for neutron guides in order to transport neutrons from source to experiment and are therefore an important component within the neutron scattering field. In order to extend the reflectivity of supermirrors towards higher m -values, the total amount of required layers for an optimal Ni/Ti supermirror grows approximately according to [49]

$$N \approx 4m^4, \quad (3.9)$$

where N is the required amount of layers to grow a supermirror that reflects up to a value of m times the critical angle of Ni. This has significant consequences for both the practical development and the economics of a supermirror [50], and the ideal supermirror in most applications is therefore not just a function of the best material system but also one of economics.

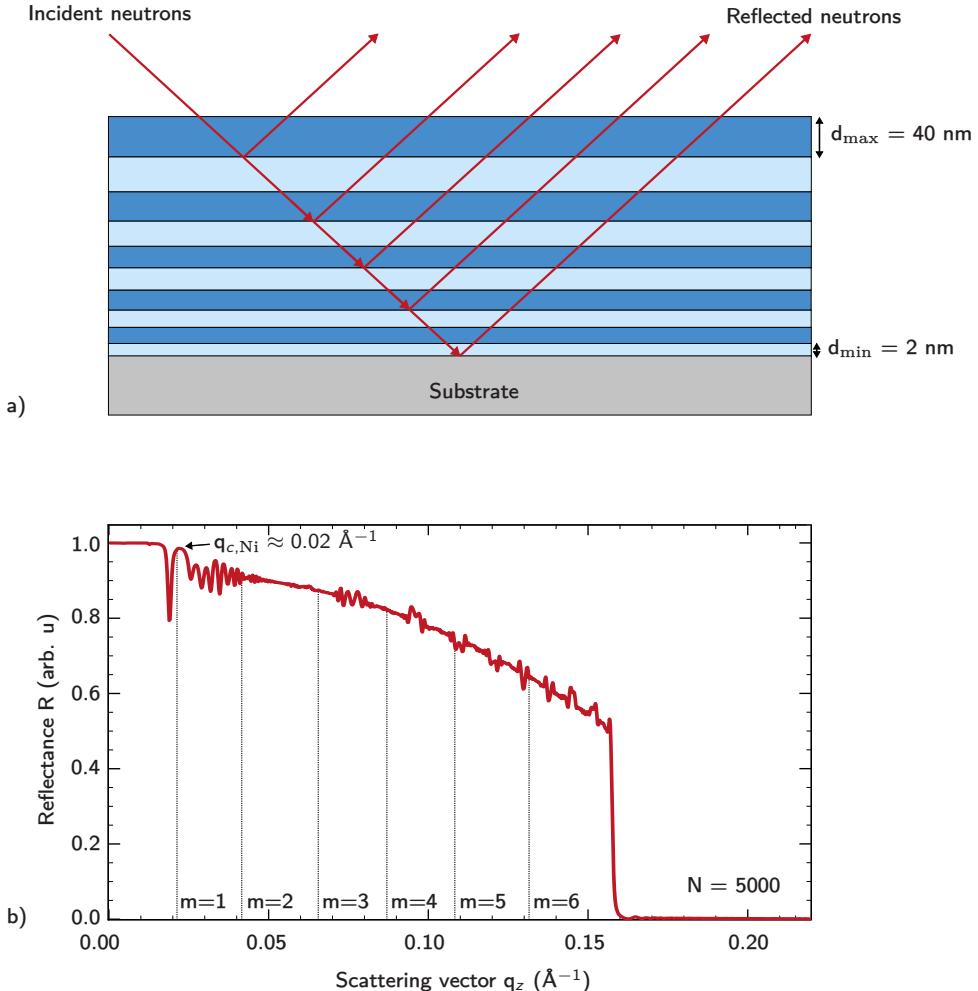


Figure 3.6: a) A schematic overview of a neutron supermirror with a depth-graded thicknesses. In order to reduce clutter, only ten layers are drawn and only every other reflection is shown. b) Simulated reflectivity performance of a Ni/Ti neutron supermirror with 5000 bilayers. The relatively strong decline of reflectivity over higher q -values is partly caused by interface imperfections which will be discussed in section 3.3.

3.2 Coherence length

The waves that are described in this work are assumed to be a perfect plane wave, this is however an idealization. In reality the wave is not perfectly monochromatic, meaning it carries different wavelengths. Over a certain horizontal distance the wave will therefore become out of phase, giving rise to a longitudinal coherence length. Simultaneously, the wave does not have a perfectly defined propagation direction which gives rise to a transverse coherence length. These two effects are shown in Figure 3.7. The magnitude of the coherence lengths restricts how sensitive the beam is to different features in the sample. Features that are much smaller than the relevant coherence length will not be visible in the resulting diffraction signal. It can therefore be important to be aware of the magnitude of these coherence lengths. The off-specular measurements in this work probe the horizontal plane of the sample interfaces and are therefore sensitive to the horizontal coherence length of the incident beam. Apart from the quality of the beam, the incidence angle is also plays an important role for the sensitivity for different features in the sample profile. An incident beam at a low angle will dominantly probe the horizontal in-plane direction, and will therefore be more sensitive to the longitudinal coherence length. Subsequently, an incident beam of a higher angle will be more sensitive to the transverse coherence length.

3.2.1 Longitudinal coherence length

As illustrated in Figure 3.7a, the beam will slowly become out of phase as it propagates due to the different wavelengths present in the beam. The total longitudinal coherence length is defined as the distance after which the wave is completely out of phase [51]. To calculate this, we can imagine that two waves with slightly different wavelengths λ and $\lambda - \Delta\lambda$ will slowly become out of phase as they propagate. After a distance of L_L , they are completely out of phase. After a distance of $2L_L$, the phase difference between the waves will correspond to exactly one period meaning they're back in phase again. This process is illustrated in Figure 3.8a. Leaving us with the following expression:

$$2L_L = N\lambda = (N + 1)(\lambda - \Delta\lambda). \quad (3.10)$$

Where we used the fact that the wave with wavelength $\lambda - \Delta\lambda$ will be exactly one period behind the wave with wavelength λ once they're back in phase again.

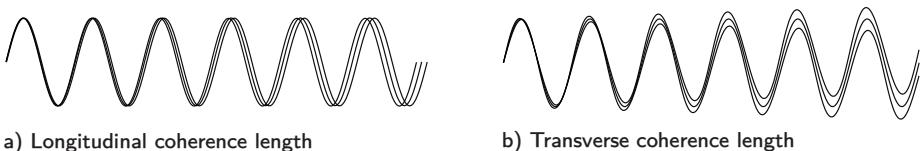
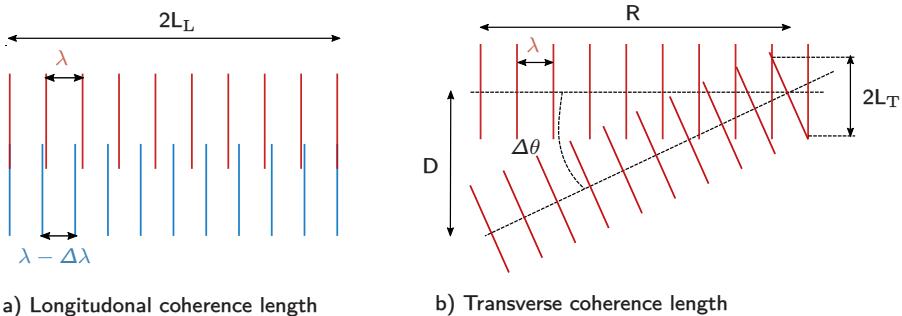


Figure 3.7: a) The longitudinal coherence length. Phase information is lost as different wavelengths in the beam slowly drift out of phase. b) Transverse coherence length. Vertical phase information is lost due to deviations in the propagation direction.



a) Longitudinal coherence length

b) Transverse coherence length

Figure 3.8: a) Two waves with slightly varying wavelengths will slowly get out of phase, after a distance $2L_L$ the waves are completely in phase again. b) Two waves with the same wavelength and a slightly different propagation direction are spatially separated by a distance D . Their phases will slowly shift during propagation. A full phase-shift of one wavelength is accomplished after a longitudinal distance of R . The transverse shift associated with this phase shift of 2λ is equal to $2L_T$.

We can re-write equation 3.10:

$$N\lambda = N\lambda - N\Delta\lambda + \lambda - \Delta\lambda, \quad (3.11)$$

subtracting $N\lambda$ from both sides:

$$0 = -N\Delta\lambda + \lambda - \Delta\lambda, \quad (3.12)$$

which we can rewrite as:

$$\frac{\lambda}{\Delta\lambda} = N + 1 \approx N, \quad (3.13)$$

where we used the fact that it takes a large number of periods for a beam to get back into phase again. We can now combine equation 3.10 with equation 3.13 to get to the equation for the longitudinal coherence length:

$$L_L = \frac{\lambda^2}{2\Delta\lambda}. \quad (3.14)$$

3.2.2 Transverse coherence length

In reality, a beam does not have a perfectly well-defined direction. Different parts of the beam therefore travel in a slightly different propagation direction, as is illustrated in Figure 3.7 b). This gives rise to a transverse coherence length, which is defined as the lateral distance along a wavefront after which two waves with the same wavelength, originating from two separate points in space, are out of phase. This is further illustrated in Figure 3.8 b). The spatial separation in the origin, denoted in the figure by D , is often defined by a slit. As the beams propagate further, they will slowly shift out of phase. After a longitudinal

3. Multilayer and supermirror optics

distance R , the waves will be in phase again. For a angular divergence of $\Delta\theta$ we get:

$$\tan(\Delta\theta) = \frac{D}{R}. \quad (3.15)$$

The associated transverse coherence length can then be expressed as:

$$\tan(\Delta\theta) = \frac{\lambda}{2L_t}. \quad (3.16)$$

Combining equation 3.15 and 3.16 gives us the transverse coherence length:

$$L_t = \frac{\lambda R}{2D}. \quad (3.17)$$

From which it becomes clear that the transverse coherence length is largely dependent on a the slit size that is being used.

3.3 Interface imperfections

So far, we have assumed reflection from ideal interfaces. In reality however, interfaces are not perfectly flat or abrupt but actually have a certain length in the growth-direction. This thickness is called the interface width and is denoted by σ . This interface width arises from two different physical factors; the abruptness of the interface and the interfacial roughness. These two factors are generally independent factors, a perfectly flat sample can still contain intermixing while a rough sample can still be perfectly abrupt on a local level. The total interface width can therefore be considered as the sum of these effects, and is expressed as:

$$\sigma^2 = \sigma_d^2 + \sigma_r^2. \quad (3.18)$$

Where σ_d describes the interface width due to the intermixing and interdiffusion and σ_r describes the interface width due to the roughness. Note how the magnitude of these factors varies on a local level, and the interface width is therefore defined as a square root averaged value over the probed interface. If we consider the effects of intermixing and interface roughness on the SLD profile perpendicular to the interface, we can see that both types of interface width lead to a more gradual transition from the SLD of one material to the other as illustrated in Figure 3.9. In the perpendicular direction, which is what is probed in specular reflectivity measurements, these two components are therefore indistinguishable from each other. In both cases, a less abrupt transition in SLD leads to a reduction of intensity in the specular reflectivity. In order to distinguish these two types of roughness, the off-specular signal is needed as well, which will be covered in section 4. A typical distribution of the interface profile in the normal direction is given by the error function [52]:

$$g(z) = \operatorname{erf}\left(\frac{z}{\sqrt{2}\sigma}\right). \quad (3.19)$$

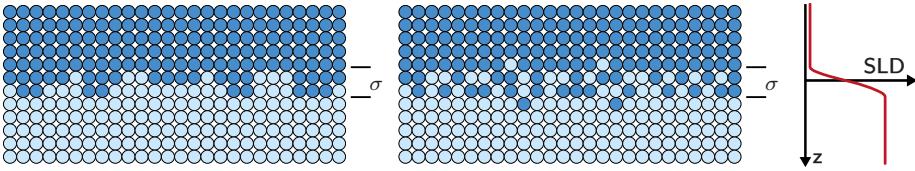


Figure 3.9: While intermixing and surface roughness are distinct phenomena, they are indistinguishable in the SLD profile normal to the interface.

The derivative of the error function shows how the profile depends on the probed z-direction, this turns out to be a Gaussian distribution [51]:

$$f(z) = \frac{dg}{dz} = \frac{1}{\sqrt{2\pi}\sigma^2} \exp\left[-\frac{1}{2}\left(\frac{z}{\sigma}\right)^2\right]. \quad (3.20)$$

This distribution is also illustrated in Figure 3.10, from which we can see that the change in SLD as a function of z is a Gaussian, and the interface width can be obtained from the full-width at half-maximum (FWHM) of this profile. The attenuation factor in the diffraction pattern follows from the Fourier transform of this profile, which is another Gaussian function. So the attenuation factor associated with our Fresnel equations can be described as

$$\tilde{f}(z) = \exp\left(-\frac{s^2\sigma^2}{2}\right) = \exp\left[\frac{1}{2}\left(\frac{4\pi\sigma \sin \theta}{\lambda}\right)^2\right]. \quad (3.21)$$

This factor is known as the Debye-Waller factor [53, 54] and is the most commonly used approximation to simulate imperfect interfaces [55, 56, 57, 58, 59]. If we combine this factor with the Fresnel equations, we find that the reflectivity of a multilayer can be described as:

$$R = R_0 \exp\left[-\left(2\pi m \frac{\sigma}{\Lambda}\right)^2\right]. \quad (3.22)$$

Note that the reflectivity of a sample depends exponentially on the square of the interface width. So even a modest improvement of the interface width has a large impact on the total reflectivity. The influence of the multilayer period can be explained by the fact that a multilayer with a smaller period has a larger fraction of the layer consisting of interfaces. The smaller the period, the more important the quality of the interface therefore becomes for a good reflectivity performance.

3. Multilayer and supermirror optics

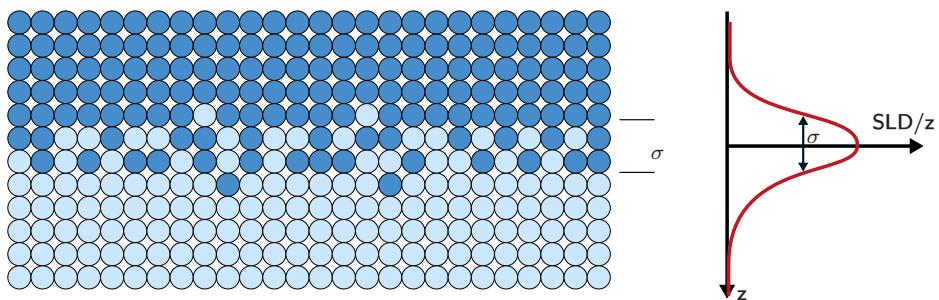


Figure 3.10: The variation of SLD as a function of z shows a Gaussian profile, the interface width can be obtained from the FWHM of this profile.

Chapter 4

Off-specular scattering

4.1 Off-specular geometry

In the scattering geometry so far, we have only considered specular scattering where the angle of incidence is equal to the scattering angle. As discussed in subsection 3.3 however, imperfections at the interface can give rise to scattering outside of this specular direction. In order to characterize those imperfections, a different geometry is required. The different geometries that are used for scattering experiments in this work are depicted in Figure 4.1. Apart from the specular geometry, shown in Figure 4.1 a), covered so far, two additional geometries have been used in this work for off-specular measurements. The most commonly used technique to measure off-specular scattering is the rocking scan as depicted in Figure 4.1 b), is regularly changed used interchangeably with the general term off-specular scattering or diffuse scattering. In order to avoid confusion with the broader term for off-specular scattering as a whole, we will refer to these kind of measurements as rocking scans. In this rocking geometry the sample itself is tilted along the x -axis to measure forward scattering in the q_x direction. Another powerful technique that can be used to characterize the off-specular signal is grazing incidence small-angle scattering (GISAS) as shown in Figure 4.1c, where a 2D area detector is used to measure the off-specular scattering at a fixed incidence angle. The probed scattering vector for each measurement can be obtained from equation 2.9, repeated here for clarity:

$$\mathbf{q} = \mathbf{k}' - \mathbf{k}_i. \quad (4.1)$$

Applying this equation on the scattering vectors shown in Figure 4.1, we can see how the specular scattering only probes the q_z direction and rocking curves only probe along the q_x direction. In principle, it is possible to measure all q_x , q_y and q_z using GISANS geometry, but for reasons that become clear in subsection 4.4, effectively a map of only q_z versus q_y is acquired. Both rocking scans and GISANS are covered in more detail in the rest of this section.

4. Off-specular scattering

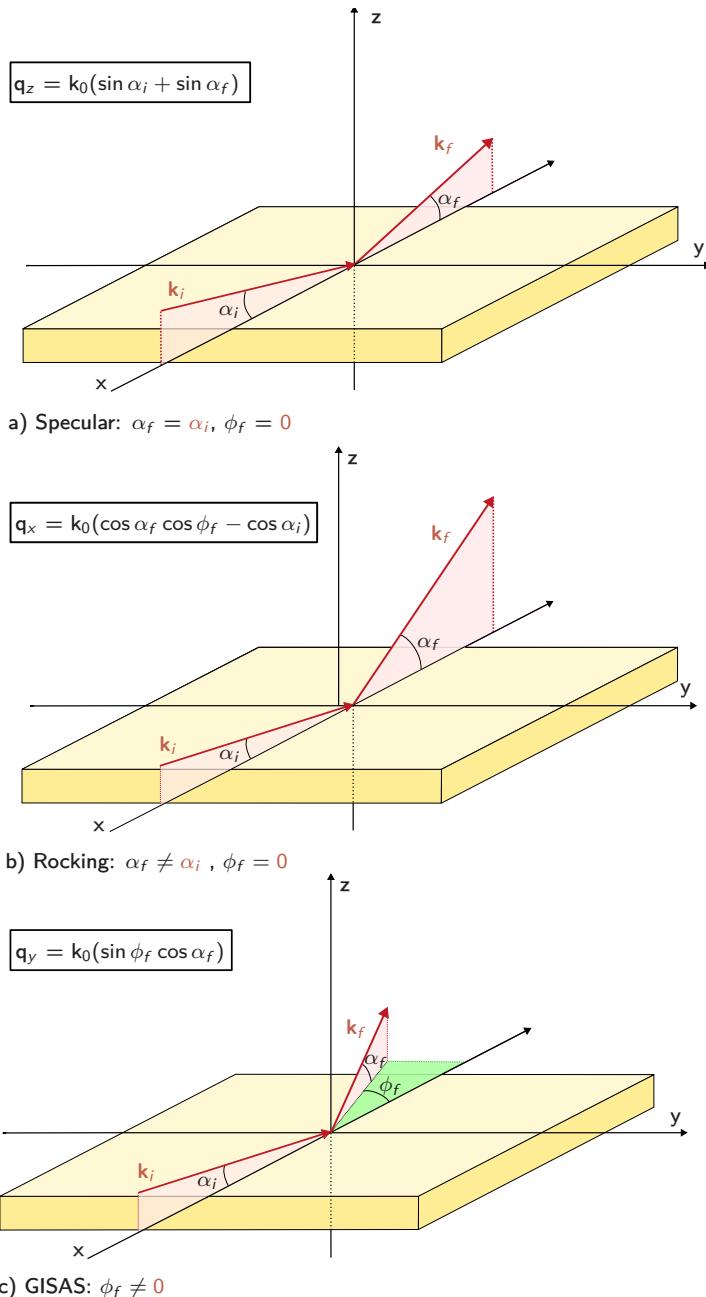


Figure 4.1: The three different scattering geometries that are used in this work. a) shows specular reflectivity, which probes \mathbf{q}_z , b) shows a rocking scan which probes \mathbf{q}_x and c) shows the GISAS geometry where a 2D map of \mathbf{q}_z and \mathbf{q}_y is obtained.

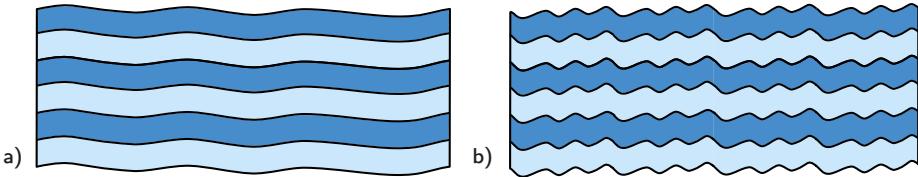


Figure 4.2: a) A multilayer with a long lateral correlation length. b) A multilayer with a short lateral correlation length. Both multilayers have the exact same interface width σ , showing additional information is needed to accurately describe the roughness of a multilayer.

4.2 Characterizing interface morphology

The interface description so far seem to give a relatively complete description of a multilayer. We have discussed perfect interfaces, intermixing, and different kinds of roughness. These descriptions may be physically meaningful to some degree, but they do not accurately describe what we generally consider to be roughness at an interface. As an example, Figure 4.2 shows two different multilayers. Intuitively we would say the right-hand multilayer is rougher. Yet, if we use the interface width as described earlier in subsection 3.3, we need to conclude that both multilayers are equally rough, as the right-hand multilayer is simply obtained by scaling the left-hand multilayer horizontally meaning their average interface width is identical. There are clearly parameters missing to accurately describe different types of roughness. These descriptions and their relevant parameters are described in this section.

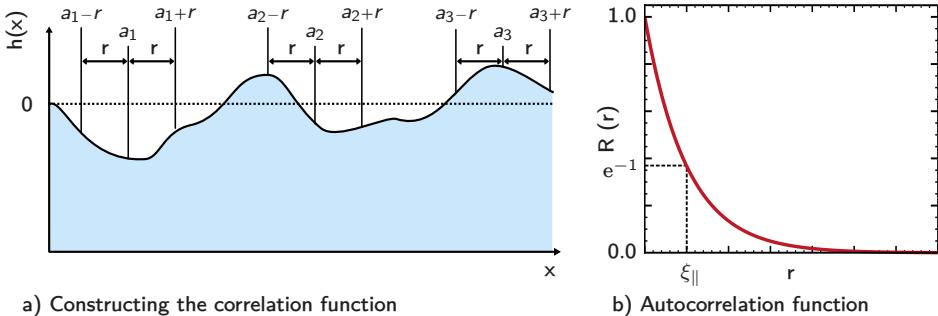
4.2.1 Correlation functions

In order to properly understand the descriptions that are used in off-specular scattering measurements, it is important to establish a deeper understanding of what we actually measure in these kind of measurements. Central to such descriptions are the autocorrelation functions which are the Fourier transform of the measured intensity at a scattering experiment. To intuitively understand these functions, it is easiest to start with a height-height correlation function. To determine the height-height correlation function, we start by picking a point on the interface which we call point a . The distance in the growth-direction from the mean position of the interface is called its height, which is denoted by $z(a)$. Now we look how the height of the interface differs at a distance r from this point, and we repeat this process at a large amount of points as illustrated in Figure 4.3 a) for three different positions on the interface. The resulting squared difference in average for a large number of points s is called $H(r)$, which can mathematically be expressed as

$$H(r) = \frac{1}{N} \sum_{i=1}^N [z(a_i) - z(b_i)]^2. \quad (4.2)$$

4. Off-specular scattering

Where $z(a)$ is the height of the interface at an arbitrarily chosen point at



a) Constructing the correlation function

b) Autocorrelation function

Figure 4.3: a) The height-height correlation function can be constructed by looking how the height of an interface differs on average between two different points with a distance r . b) The autocorrelation function tells us how correlated a layer is between two points at a given distance r . The distance where the correlation has fallen of to a factor of e^{-1} is called the lateral correlation length.

the interface, and $z(b)$ is the height of the interface at a distance r from point a . For very small values of r , the height of the interface hasn't been able to change a lot and the height difference $H(r)$ will therefore be close to zero. For increasing values of r , the average height difference will start to increase until it reaches a plateau around a value of $H(r) = 2\sigma^2$ where a higher distance r will no longer lead to a statistically larger difference in height between the interfaces. At this point, $H(r)$ becomes a constant function and, there is no statistical relation anymore between the height of an interface at an arbitrarily chosen point a and at $a + r$, and the interface is said to be uncorrelated at this length-scale of r . Finally, if there is a periodic bump at the interface as illustrated in Figure 4.4 b), the average height difference at this value of r will have a local maximum. If one stands on the top of such bump, the height difference to the next bump will be zero. Such a periodic behavior in the interface profile will therefore be visible in the height-height correlation function in the form of a local minimum. Closely related to the height-height correlation function is the autocorrelation function. Where the height-height correlation function describes how the average height between two points varies on the interface for a given distance r , the autocorrelation function describes how the closely correlated the height of two points are for a given distance r . It follows from this, that the autocorrelation function is an inversion of the height-height correlation function, where a small difference in average height corresponds to a strong correlation in the autocorrelation function. When the length-scale r is very small, the autocorrelation function will therefore be at a maximum value. Likewise, for large values of r , where these points at the interfaces are no longer correlated, the autocorrelation function will fall to zero. Periodic features in the interface, will show a stronger correlation at a distance that corresponds to the distance between these features and will therefore be visible as a local maximum in the

autocorrelation function. The autocorrelation function therefore tells us how quickly the interface varies over the lateral distance r . This gives us a tool to distinguish the multilayers in Figure 4.2. If the autocorrelation function falls off quickly, it means the height of the interface deviates more quickly in the in-plane direction, and the sample will therefore appear more rough. The typical quantitative measure that is used to determine this, is the lateral correlation length which is denoted by ξ_{\parallel} . The lateral correlation length is sometimes interpreted as the cut-off for the length scale where an interface begins to look smooth and is equal to the distance r where the autocorrelation function has dropped to a value of e^{-1} , as further illustrated in Figure 4.3 b).

4.2.2 Interface morphology

In previous subsection we discussed how the autocorrelation function works, and how it can be used to tell something quantitatively about a sample's interface morphology. In this subsection, we will complete this picture by showing how the interfaces themselves shape the autocorrelation functions analytically.

Most commonly, interfaces are described as being self-affine as illustrated in Figure 4.4 a). This means that they have a fractal-like structure where the shape of the interface will be similar on different scaling levels. Because of this unique scaling behaviour, the obtained lateral correlation length itself will also depend on the chosen scaling level. Conversely, simply looking at the interface profile itself does not provide any information about the scaling that was chosen. From this, it follows that the lateral correlation length of such a self-affine interface is not really an absolute characteristic length scale of an interface, but rather a relative length scale. The most commonly used autocorrelation function for interface roughness follows an exponentially declining function given by [60]:

$$C(r) = \sigma^2 \exp \left[- \left(\frac{r}{\xi_{\parallel}} \right)^{2h} \right]. \quad (4.3)$$

Where the Hurst parameter h is introduced. The physical interpretation of the Hurst parameter is that this describes the jaggedness of the interfaces that are present in the sample, as illustrated in figure 4.6f. A sample with a Hurst parameter of 1.0 looks relatively smooth, while a low Hurst parameter corresponds to very jagged interfaces. It should be noted that this autocorrelation function tends to a constant value when the Hurst parameter approaches zero and therefore is not a perfect description for truly self-affine interfaces. There are more complex autocorrelation functions that solve this problem described elsewhere [61]. Another type of interface morphology that is important in this work is that of mounded interfaces. For certain growth conditions, it is possible that mounds form at the interfaces with a long-range periodic behaviour as illustrated in Figure 4.4 b). For these interfaces, the autocorrelation function described in equation 4.3 needs to be expanded by a first order Bessel function

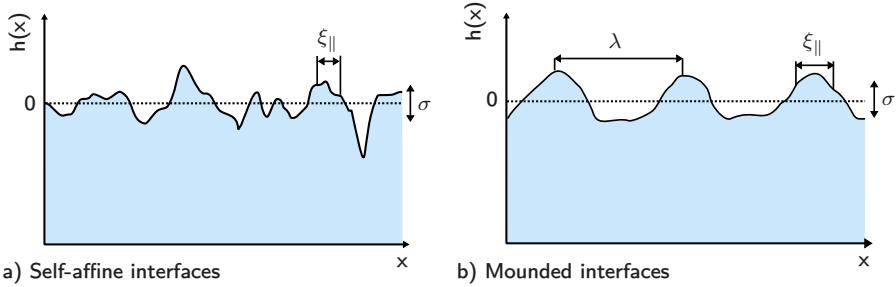


Figure 4.4: a) Self-affine interfaces have a fractal behaviour where features are repeated on different length-scales, but do not have a specific characteristic length. b) Mounded interfaces show a long-range periodic behaviour in the form of interface mounds. The interface width is described by σ , the lateral correlation length by ξ_{\parallel} and the characteristic length of a mounded interface by λ . The definitions of these parameters are elaborated in more detail in the text.

[62], resulting in

$$C(\mathbf{r}) = \sigma^2 \exp \left[- \left(\frac{r}{\xi_{\parallel}} \right)^{2h} \right] J_0 \left(\frac{2\pi}{\lambda} r \right). \quad (4.4)$$

Where the parameter λ is called the wavelength of the interface, and describes the average spacing between the mounds at the interface as illustrated in Figure 4.4. In order to avoid confusion with the wavelength of the radiation source which is also denoted by λ , we will use the term mound separation in the rest of this work for this parameter. The addition of the Bessel function gives an oscillating contribution in the autocorrelation function, giving rise to a local maximum where the distance r is equal to the mound separation λ . While a mounded interface does have a clear characteristic length in the form of the mound separation, the description of the lateral correlation length ξ_{\parallel} where the autocorrelation function falls off by a factor of e^{-1} is still perfectly valid for a mounded interface. Like for self-affine interfaces, the lateral correlation length signifies the length-scale where the height of two random points on the interface at this distance are no longer correlated. When we apply this to this kind of interface, it follows that the lateral correlation length for mounded interfaces now represents the typical size of the mounds at the interface.

The description discussed in this subsection so far covers scattering from a single interface. For multilayer however, the scattered intensity will be a contribution from all probed interfaces in the stack. An important factor here is therefore how closely correlated the layer structure is to each other. Similar to the case of Bragg's law, strongly correlated layers with the same interface profile will show constructive interference whenever the Bragg condition is fulfilled. If the interfaces are completely uncorrelated, the distance between the interfaces in the growth-direction will vary on a local level, and the reflected waves will therefore be slightly out-of-phase. This is intuitively illustrated in Figure 4.5. Strongly

correlated interfaces will give clear Bragg sheet concentrated around the q_z values where the Bragg condition is fulfilled, while uncorrelated multilayers will scatter diffusely in different directions. The correlation between two interfaces can be represented using a cross-correlation function. A common correlation function that is used for vertical correlation between two layers j and k is given by [60]

$$G_{j,k}(z) = \sigma_j \sigma_k \exp\left(-\frac{|z_j - z_k|}{\xi_\perp}\right). \quad (4.5)$$

The interface widths of each layer is described by σ_j and σ_k , while z_j and z_k describes the distance between the two layers. The term ξ_\perp , illustrated in Figure 4.6e, describes the vertical correlation length and tells us how correlated the layers are in the growth direction. Just like the lateral correlation length, the cross-correlation length is defined as the distance where the autocorrelation function falls off to a value of e^{-1} . It can be shown from this, that the exponential in equation 4.5 approaches unity for large values of ξ_\perp . This means all layers add up constructively towards the scattered signal for a perfectly correlated multilayer, while the off-specular intensity will disappear for uncorrelated layers.

A long vertical correlation length indicates that deviations from an ideal layer at the interface profile are repeated at each interface. Deviations at the interface that occur during growth are therefore repeated for each subsequent layer, meaning such deviations can get worse over time. This phenomenon is illustrated in Figure 4.6e, and is typically called accumulated roughness. Such accumulation is a particular challenge when depositing multilayers with a large amount of periods such as supermirrors. It should also be noted that the vertical correlation is not necessarily the same for each spatial frequency, and typically is a function of q_y . Typically features that are present on a large length-scale, which correspond to a low spatial frequency in q_y , are repeated throughout each interface giving rise to a large vertical correlation length. Small details in the interface profile however, which correspond to a high spatial frequency, are typically not replicated as successfully over each interface and therefore have a lower vertical correlation length. This can be studied using GISAS measurements, and is explained in more detail in subsection 4.4.

4. Off-specular scattering

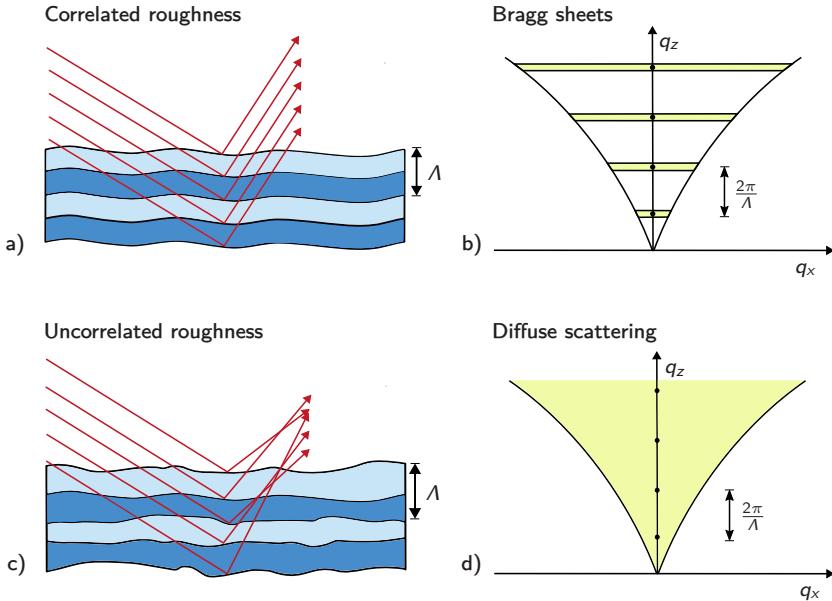


Figure 4.5: a) Reflection for strongly correlated layers. As the interface imperfections are similar for each layer, scattering will occur in the same direction for each layer. b) The off-specular mapping for neutron reflection with correlated roughness. As the rays are scattered in the same direction, very concentrated Bragg sheets arise around the same q_z values whenever the specular Bragg condition is fulfilled. c) Reflection for uncorrelated layers. As the interface imperfections are different for each layer, the resulting scattering direction will be different as well. d) The off-specular mapping for neutron reflection with uncorrelated roughness. The uncorrelated layers give rise to a spread-out diffuse signal over q -space.

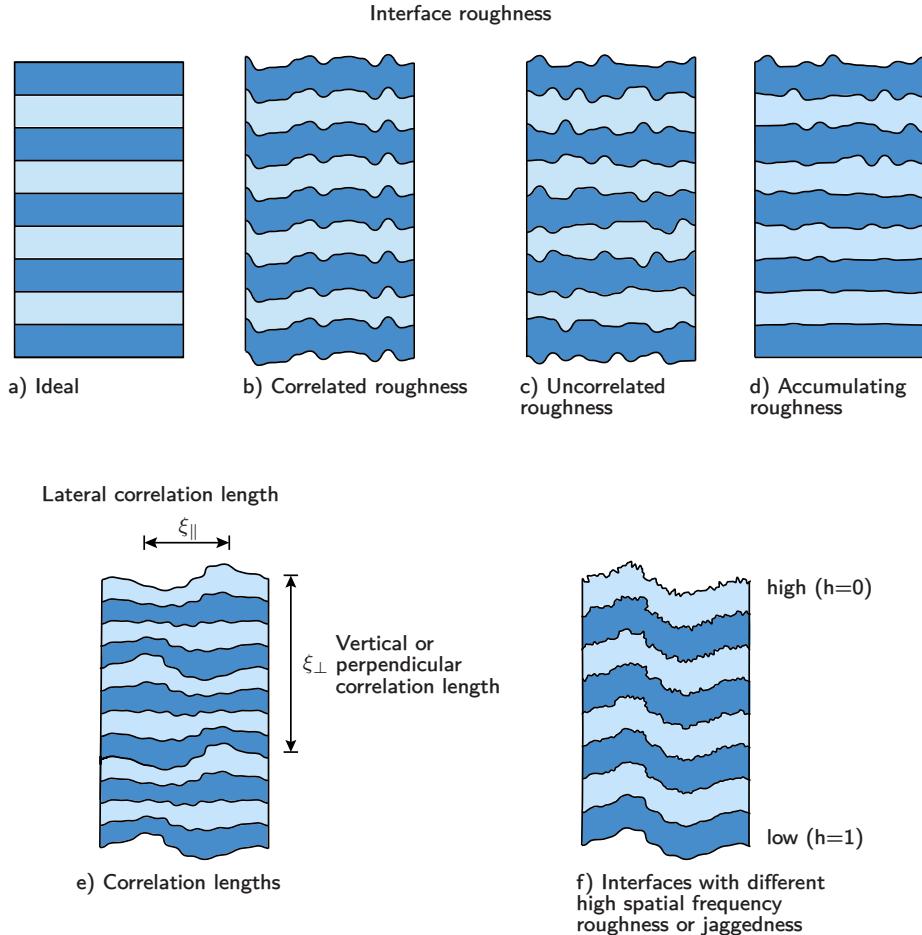


Figure 4.6: a) An ideal multilayer with flat and abrupt interfaces. b) Correlated roughness, the roughness profile for each interface is repeated throughout the layer. c) Uncorrelated roughness, the roughness profile is independent for each layer. d) Accumulating roughness, the interface width increases throughout the multilayer. e) The lateral correlation length and the vertical correlation length scale for a multilayer. f) Interfaces with increasing jaggedness throughout the multilayer. Note how a low Hurts parameter corresponds to a more jagged layer with high spatial frequency.

4.3 Rocking scans

Rocking scans are the most common type of measurements that is used to obtain off-specular scattering information. These measurements are so common that they are often used interchangeably with the broader term of off-specular scattering, but as argued previously in subsection 4.1, in this work we will use the term rocking scans in order to avoid confusion with other off-specular techniques such as GISAS.

These scans are easiest to understand by starting from the specular condition as shown in Figure 4.1 a). From this position, the sample itself is tilted along the x -axis, giving rise to an inequality between the incident angle α_i and the reflected angle α_f as illustrated in Figure 4.1 b). It may be noted here that for many instruments the sample itself is kept stationary, but the radiation source and detector are tilted to obtain the same geometry conditions as would be obtained by tilting the sample itself. For neutron sources it is common to use position-sensitive detector (PSD) in order to perform off-specular simultaneously while measuring the specular signal. A practical advantage of rocking scans is that they usually can be performed quite easily without significant changes to the setup used for a specular measurement. Due to this, it is generally available for most reflectivity measurements, and easy to perform in conjunction with specular measurements.

From the incident and reflected vectors in Figure 4.1 b), we can see that by tilting the sample over the x -axis as described above, the resulting scattering vector will also rock over the q_x direction. From the resulting scattering vector, it can be seen that both the q_x and the q_z component will be changed during such a measurement. The resulting vectors can be described as [63]:

$$q_x = k_0(\cos \alpha_f - \cos \alpha_i), \quad (4.6)$$

$$q_z = k_0(\sin \alpha_f + \sin \alpha_i). \quad (4.7)$$

For reflectivity measurements used in this work, we typically work with small angles ($< 10^\circ$), and we can further approximate this as:

$$q_x = 0.5k_0(\alpha_i + \alpha_f)(\alpha_i - \alpha_f), \quad (4.8)$$

$$q_z = k_0(\alpha_i + \alpha_f). \quad (4.9)$$

During a rocking scan, the scattering angle, which is equal to $\alpha_f + \alpha_i$ is kept constant. Meaning that within this small angle approximation, the q_z vector is considered constant, and we effectively only scan over q_x .

Similarly to the specular reflectivity of a multilayer described in subsection 3.1.3, the scattered signal from the interfaces will show constructive interference whenever the Bragg condition is fulfilled. It is for this reason that most rocking curves in this work are performed at the first diffraction peak in q_z . The resulting signal that is obtained over q_x then stems from imperfections of the interfaces, such a signal can be observed in Figure 4.7. From this figure we see a clear peak

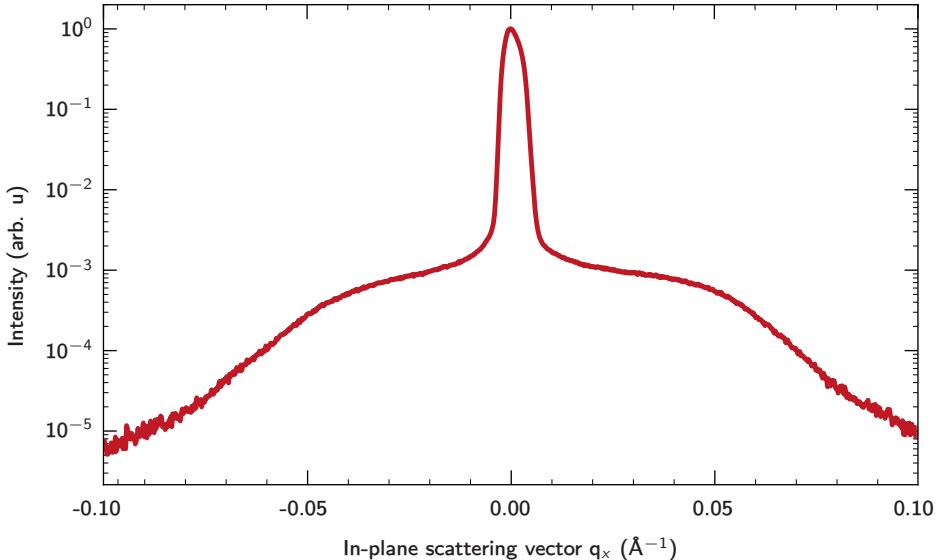


Figure 4.7: A rocking scan performed using X-ray reflectivity. The peak located at $q_x = 0 \text{ \AA}^{-1}$ is the specular peak where the incidence angle is equal to the reflected angle.

around $q_x = 0 \text{ \AA}^{-1}$, which stems from the fact that $q_x = 0 \text{ \AA}^{-1}$ corresponds to the specular condition where $\alpha_i = \alpha_f$, meaning the peak in the middle is simply the specular peak. Outside of the specular peak, a clear off-specular signal can be observed in this figure as well. The presence of this off-specular signal around the diffraction peaks of q_z shows how there's rough interfaces present in the multilayers that show a vertical correlation.

These rocking curves can give a good indication about the nature of the roughness of the multilayer's interfaces, but can be difficult to analyze quantitatively. Features at low-spatial frequencies are obfuscated by the presence of the specular peak around $q_x = 0$. Furthermore the intensity of the lateral component of the incident wave-vector is relatively low at incidence angles that correspond to the diffraction peaks, giving rise to a much weaker diffraction intensity than the GISAS experiments discussed in the next section.

4.4 Grazing Incidence Small Angle Scattering

Another powerful technique that can be used to study the interface morphology of thin films is grazing incidence small angle scattering (GISAS). For neutron scattering, the term grazing incidence small angle neutron scattering (GISANS) is used, however the theory described in the chapter is equally applicable for X-rays as well as for neutrons. This subsection is therefore also relevant for grazing incidence small angle X-ray scattering (GISAXS), and the more general term GISAS is used instead, referring to both techniques simultaneously.

4.4.1 GISAS geometry

The geometry used at a GISAS experiment is shown in Figure 4.1 c). Using this geometry, a 2D detector is used at a fixed incidence angle to obtain the diffuse scattering signal over q_y and q_z .

Within this geometry, the scattering vector \mathbf{q} is given by [64]:

$$\mathbf{q} = \begin{pmatrix} q_x \\ q_y \\ q_z \end{pmatrix} = \frac{2\pi}{\lambda} \begin{pmatrix} \cos \alpha_f \cos \phi_f - \cos \alpha_i \\ \cos \alpha_f \sin \phi_f \\ \sin \alpha_i + \sin \alpha_f \end{pmatrix} \quad (4.10)$$

Where α_i and α_f are the incidence and reflected angle respectively, and ϕ_f is the angle between the x-axis and the scattered vector \mathbf{k}_f in the in-plane direction as illustrated in Figure 4.1c. Note that there are a lot of different conventions being used by literature for the symbols of each angle, in particular the in-plane angle ϕ_f is often denoted by 2θ or Ψ as well. In this work we use ϕ for this angle to avoid confusion with the scattering angle 2θ and the wave function Ψ . As we typically work with small angles for scattering experiments, the q_x component can be approximated to $q_x \approx 0 \text{ \AA}^{-1}$ and we don't consider any forward scattering in the GISAS geometry.

From this geometry, some clear advantages can be obtained of this GISAS set-up compared to the conventional rocking curves described in previous section. Due to the small incident angle, even for high q_z values, the intensity of the lateral component of the incident wave vector will be much larger and the resulting intensity will therefore be much higher. Second, at small incidence angles, a much larger area of the sample will be illuminated, and scattering will therefore come from a much larger part of the sample. Therefore a statistically relevant part of the sample will be measured for these kinds of measurements [64]. Furthermore, information from the surface as well as buried structures can be obtained and separated by tuning the incidence angle. Below the critical angle, mostly the surface will be probed, while above the critical angle buried interfaces will be probed as well. This dependency of penetration depth as a function of the incidence angle is further elaborated in section 4.5.

4.4.2 The GISAS scattering map

The scattering signal of a GISAS experiment is typically obtained by a 2D area detector, resulting in an intensity map of the out-of-plane scattering vector q_z and the in-plane scattering vector q_y . Such a map for a GISAXS experiment is shown in Figure 4.8, where several distinct features are highlighted. The most important features for the analysis of this work are the Bragg sheets, these occur for multilayers with correlated interfaces at q_z positions where the Bragg condition is fulfilled. Another interesting feature in the map is the Yoneda peak, which arises when the incident angle α_i and exit angle α_f are equal to the critical angle α_c . At this angle the transmitted and reflected beam interfere to form an evanescent wave that moves in the in-plane direction [65]. Unintuitively enough,

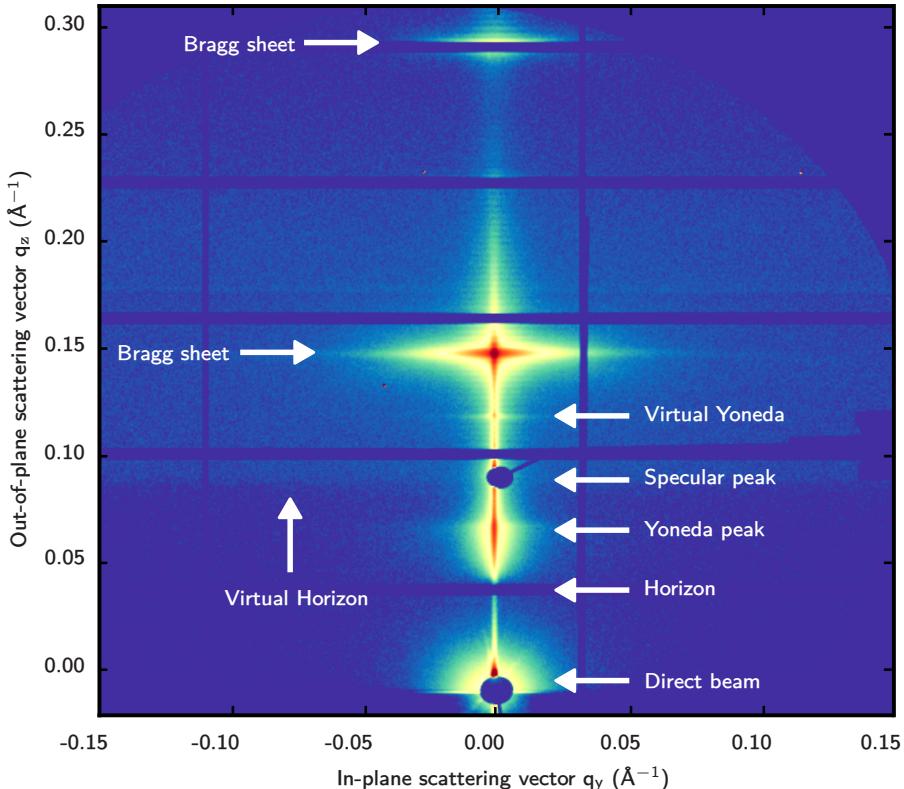


Figure 4.8: A GISAXS scattering map obtained during this work. The highlighted features are further elaborated upon in the text.

the total intensity of this wave can be larger than the intensity of the incident beam, which is further explained in section 4.5. During GISAS experiments, the incident angle may not always be fixed exactly at the critical angle, but it is typically close enough to still show clear features from this effect when the exit angle α_f equals to critical angle. There are also two intense signals that are blocked out by beam stops. These are the specular peak, where the specular condition $\alpha_i = \alpha_f$ is fulfilled, and the direct beam where the beam penetrates the sample. Experimentally, $q_z = 0$ aligns with the direct beam position, as $\alpha_i = -\alpha_f$ gives a q_z vector that equals to zero. At an angle α_i from the direct beam position, the sample horizon can be found. At q_z position below the horizon, the scattering signal is mainly from scattering through the sample [64]. Finally another interesting effect has been observed in the measurements as well. At an angle of $\alpha_f = \alpha_i + \alpha_c$ a sudden doubling of the background intensity can be found. This is likely the consequence of some wave-guide effects that give rise to a virtual horizon. Just like how the Yoneda peak can be observed at $\alpha_f = \alpha_c$, a second yoneda peak can be observed at distance of α_c from this virtual

4. Off-specular scattering

horizon at $\alpha_f = \alpha_i + 2\alpha_c$.

4.4.3 Obtaining structural parameters using GISAS

So far we have talked about how GISAS works, what features are obtained at an experiment and where they are coming from. In this chapter we will specifically elaborate on how we can translate these measurements to structural information that can be used to characterize a multilayer.

A common way to characterize multilayers with scattering data is to simply fit the obtained data to a simulated model. Due to the high intensities present in GISAS experiments, the Distorted Wave Born Approximation (DWBA) is used for such simulations as this model also takes multiple scattering into account, the DWBA will be discussed later in subsection 7.2.1. For the multilayers in this work however, appropriate models for an accurate description of the interfaces are not available, and developing these from scratch falls far beyond the scope of this thesis. However, a lot of structural information can be obtained as well without fitting to the parameters directly.

When analyzing a GISAS scattering map, it can be useful to remember that the q_z direction represents information that is present in the growth-direction. Examples of this is how correlated subsequent interface profiles are, the distance between these interfaces and the height of nanoparticles that may be present in the sample. The q_y direction represents information from the in-plane lateral direction, such as density fluctuations in the layers and the morphology of the interfaces themselves. For multilayers in this work, these two directions are analyzed separately by selecting a region of interest (ROI) over the relevant feature, and obtaining the intensity distribution along either direction. This analysis has been performed using the GIScan data reduction tool for GISAXS experiments [1], which was specifically written for this work. There are multiple scans that are quite common for these experiments [65]: The detector cut is performed by obtaining the intensity along the q_z direction at $q_y = 0$. Performing a similar scan at $q_y \neq 0$ is then called the off-detector cut. Horizontal scans along q_y where q_z is fixed are referred to as out-of-plane cuts, as these are out of the reflection plane. These scans are often done at the Yoneda peak and are referred to as Yoneda cuts. In this work however, the out-of-plane cuts are performed over the Bragg sheet corresponding to the first diffraction peak of the multilayer. The reason for using this position is that the diffraction peaks are a consequence of periodicity in the growth-direction, and therefore filtering out information from the top surface.

From the out-of-plane cuts at this first Bragg sheet, we obtain an intensity distribution as shown in Figure 4.9 a). While this scan looks very similar to the rocking curve in Figure 4.7, it should be emphasized that these do not show the exact same thing. With exception to the single spot at the specular beam shown in Figure 4.8, the entire GISAS signal is completely off-specular. The peak in the middle at $q_y = 0$ therefore does not correspond to a specular peak, but is fully caused by imperfections in the multilayer and follows from the correlation

function in equation 4.3. The measured out-of-plane cut is the Fourier transform of the autocorrelation function, and will therefore show a maximum when $q_y = 0$. The shape of this peak is determined from the Hurst parameter. It can be seen from the correlation function that the Fourier transform can be solved analytically for the two special cases of $h = 0.5$ and $h = 1.0$ where the resulting signal is a Lorentzian and a Gaussian peak respectively. It has been shown that for $q_y \gg \xi_{\parallel}^{-1}$, the scattering intensity profile of self-affine interfaces can be approximated by [66]:

$$I(q_y) \propto q_y^{-2(h+1)} \quad (4.11)$$

Which allows for a relatively simple method to estimate the Hurst parameter from experimental data.

Apart from this peak centered around $q_y = 0 \text{ \AA}^{-1}$, clear shoulders are observed as well in this particular measurements that cannot be explained by the auto-correlation function in equation 4.3. These shoulders are the result of mounded interfaces, and the appropriate autocorrelation function for this particular sample should therefore be expanded by a first order Bessel function as described in equation 4.4. If the mounds at the interface have a single characteristic distance between each other, it will give rise to a local maximum in these shoulders and this spacing can then be easily obtained by translating the reciprocal coordinate to real space:

$$d_m = \frac{2\pi}{q_{y,m}} \quad (4.12)$$

Where d_m is the distance between the mounds, and $q_{y,m}$ is the position of the local maxima in reciprocal space. In actual experiments however it has shown to be quite common that the spacing between these mounds is more randomly distributed and therefore more smeared out without these local maxima, causing these local maxima to disappear [62]. For such measurements, a characteristic length can still be obtained from the intersections between the tangents on a log-log scale [67].

Similar scans can be done over the q_z direction. This will result in an intensity profile as a function of q_z , where the width of the obtained peak is dependent on the vertical correlation length of the sample. This profile can be interpreted using equation 4.5, which will result in a Lorentzian profile. One physical interpretation of this, is that a short vertical correlation length means that only few layers will contribute constructively to the scattering signal, and similar to specular reflectivity fewer layers will give rise to broader peaks. While many interpretations assume the vertical correlation length has one defined value, in real systems ξ_{\perp} is a function of the lateral scattering vector q_y . This same physical concept can be expressed in the form of the effectively amount of contributing bilayers to the scattered signal. For a multilayer with a period of Λ , this can be approximated by [68][69]:

$$N_{\text{eff}}(q_y) = \frac{2}{\text{FWHM}(q_y)\Lambda} \quad (4.13)$$

4. Off-specular scattering

Where FWHM is the full width at half maximum of the obtained scan. This dependence on the lateral scattered vector q_y can be interpreted by coupling back to real space. The fact that the vertical correlation depends on the value of q_y , means that the vertical correlation is not the same for each distance in real space. Generally, multilayers are more strongly correlated for smaller q_y values, and less correlated for larger q_y values. This means that long-range features are typically replicated very well from layer to layer, while tiny details in the interface, which correspond to large q_y values, are generally not carried over as easily between subsequent layers. During this work, this has been investigated by performing scans over q_z at each Bragg sheet for a large number of q_y positions, therefore obtaining a profile of the FWHM of this scan as a function of q_z . By determining at which q_y value each multilayer loses the vertical correlation, it can be determined which spatial features are replicated. Such a scan is shown in Figure 4.9 b).

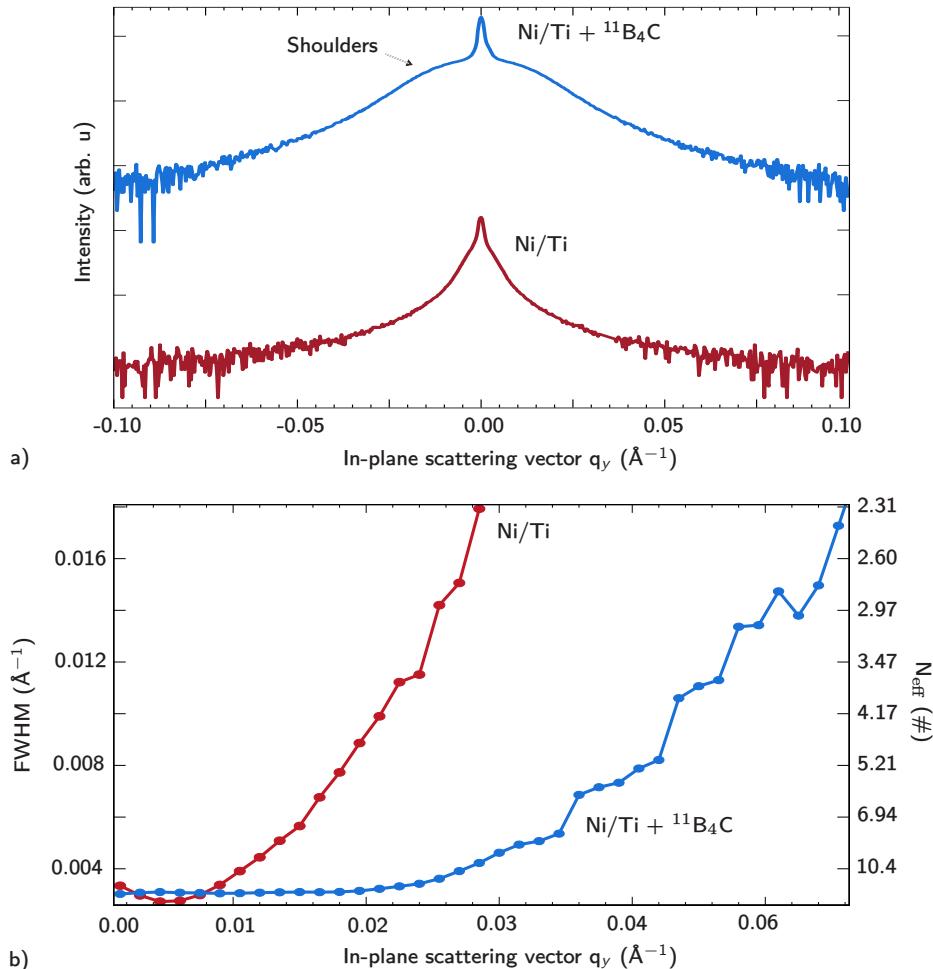


Figure 4.9: a) An out-of-plane cut over the Bragg sheet of two different multilayers, the clear shoulders in the top measurement are an indication of interface mounds. b) A scan of the FWHM of the GISAXS signal along q_z at different positions in the q_y direction. A higher FWHM means that the sample is less correlated for these spatial frequencies.

4.5 Scattering at grazing incidence

Due to the grazing incidence geometry, some special conditions occur that give rise to some interesting effects that are expanded upon in this subsection. To derive these effects, we will start with the Fresnel equations, which we have already partially derived in subsection 2.1.1 where we found that the Fresnel coefficient for reflectivity can be described as

$$\frac{A_i - A_r}{A_i + A_r} = \frac{n_1 \sin \theta_i}{n_2 \sin \theta_t} \quad (4.14)$$

We can also derive the same coefficient for transmission in a similar way. The transmission coefficient is defined as

$$t = \frac{A_t}{A_i} \quad (4.15)$$

Which we find starting from equation 2.22, and applying some algebra in combination with $A_i + A_r = A_t$ from equation 2.20 to rewrite this to the above fraction

$$(A_i - A_r)(n_1 k) \sin \theta_i = A_t(n_2 k) \sin \theta_t, \quad (4.16)$$

$$(2A_i - A_t)n_1 \sin \theta_i = A_t n_2 k \sin \theta_t. \quad (4.17)$$

From which we easily get to the coefficient for transmission:

$$t = \frac{A_t}{A_i} = \frac{2n_1 \sin \theta_i}{n_1 \sin \theta_i + n_2 \sin \theta_t} \quad (4.18)$$

For the scattering experiments in this work, the incident beam travels in ambient air where $n_1 \approx 1$ and both the incident angle and the exit angle are small, so we can further approximate this as:

$$t \approx \frac{2\theta_i}{\theta_i + n_2 \theta_t} \quad (4.19)$$

As explained in subsection 2.1, the refractive index for neutrons is a complex number where the imaginary part describes absorption. Curiously enough, from Snell's law as derived in equation 2.24, we find that our angles are complex numbers as well. If the incident wave travels through vacuum, the refractive index is equal to one and does not have an imaginary part, Snell's law then reduces to

$$\cos \theta_i = n_2 \cos \theta_t. \quad (4.20)$$

As n_2 is a complex number, the entire right-hand side will be complex in the general case, meaning the left-hand side $\cos \theta_i$ has to be complex as well giving rise to complex angles [70, 52]. It is common to characterize the refractive index by its deviation from vacuum in the real part, denoted as δ and by its imaginary component denoted by β . Equation 4.20 can then be rewritten as:

$$\cos \theta_i = (1 - \delta + i\beta) \cos \theta_t. \quad (4.21)$$

If we expand the cosines for small angles, we get:

$$\theta_i^2 = \theta_t^2 + 2\delta - 2i\beta. \quad (4.22)$$

We can find the critical angle by taking the real component at $\theta_i = 0$, which yields $\theta_c = \sqrt{2\delta}$ [52]. We can therefore further rewrite our expansion as

$$\theta_i^2 = \theta_t^2 + 2\theta_c - 2i\beta. \quad (4.23)$$

Similar arguments can be made to show that the scattered angle θ_t has to be complex. We can therefore write the angle as well θ_t as a complex number:

$$\theta_t = \operatorname{Re}(\theta_t) + i\operatorname{Im}(\theta_t) \quad (4.24)$$

When we write the component of the transmitted wave, with the wave vector expressed as $\mathbf{k} = kn_2 \sin \theta_i \approx kn_2 \theta_i$, we get:

$$\Psi_t = A_t e^{ik\theta_t z} = A_t e^{ik \operatorname{Re}(\theta_t) z} e^{-k \operatorname{Im}(\theta_t) z} \quad (4.25)$$

From the minus sign in the exponential, we see how an evanescent wave is formed into increasing depth. As this decay follows this exponential component, we can now easily obtain at which depth the intensity has fallen off with a factor of e^{-1} , which we define as the penetration depth Λ :

$$\Lambda = \frac{1}{2k \operatorname{Im}(\theta_t)}. \quad (4.26)$$

Note that this should not be confused with the period of a multilayer, which is also denoted by Λ . We can now convert these equations to reciprocal space, which is usually more convenient in scattering theory. We can convert equation 4.22 into q-space using $q = 2k \sin \theta$, giving us an expression that looks very similar to equation 2.31 in subsection 2.1.1:

$$q' = \sqrt{q^2 - q_c^2 + 2i\beta}. \quad (4.27)$$

Where we now also have taken the absorption into account using the factor $2i\beta$. This allows us to rewrite equation 4.18 into q-space as

$$t = \frac{2n_1 q}{n_1 q + n_2 q'} = \frac{2n_1 q}{n_1 q + n_2 \sqrt{q^2 - q_c^2 + 2i\beta}} \quad (4.28)$$

Where we can approximate for neutrons n_1 and n_2 to be equal to one, leaving us with

$$t = \frac{2q}{q + \sqrt{q^2 - q_c^2 + 2i\beta}}. \quad (4.29)$$

The reflection coefficient was derived earlier as equation 2.27, and with the same approximation of $n_1 = n_2 \approx 1$ this reduces to

$$r = \frac{q - \sqrt{q^2 - q_c^2 + 2i\beta}}{q + \sqrt{q^2 - q_c^2 + 2i\beta}}. \quad (4.30)$$

4. Off-specular scattering

We can normalize this to the critical angle to further generalize these expressions, to do this we introduce our normalized wave number Q as

$$Q = \frac{q}{q_c} \quad (4.31)$$

From which we can rewrite our Fresnel coefficients in this generalized form, the reflection and transmission coefficient from equation 4.30 and equation 4.28 respectively then become:

$$r = \frac{Q - \sqrt{Q^2 - 1 + 2i\beta}}{Q + \sqrt{Q^2 - 1 + 2i\beta}}. \quad (4.32)$$

$$t = \frac{2Q}{Q + \sqrt{Q^2 - 1 + 2i\beta}}. \quad (4.33)$$

And finally the penetration depth in equation 4.26 into these coordinates can also be rewritten, which gives us

$$\Lambda = \frac{1}{q_c \operatorname{Im}(Q')} = \frac{1}{q_c \operatorname{Im}(\sqrt{Q^2 - 1 + 2i\beta})}. \quad (4.34)$$

Where we used $q = 2k \sin \theta$ to get the left-hand side of equation 4.34. From equation 4.33 we can see that the magnitude of the total transmission coefficient reaches 2 at the critical angle where the normalized wave vector $Q = 1$. The total intensity is equal to $|t|^2$, from which we can conclude that the intensity of the evanescent wave at the critical angle is four times as large as the incident wave. This unintuitive phenomenon explains the origin of the Yoneda wings, as this wave is traveling in the lateral direction and therefore is sensitive to deviations in the SLD in the lateral direction, which arises in the case of roughness. Features related to roughness, both at the surface and at the interfaces, are therefore enhanced at this specific angle where $\theta_i = \theta_c$. If we evaluate the square of equation 4.33 analytically, we can see how the intensity of this wave grows exponentially up to the critical angle. At this position, the incident wave is in phase with the reflected wave so the total amplitude of the evanescent wave approaches twice the amplitude of the incident wave. Above the critical angle, the intensity falls down quickly to finally saturate at a value of one. The result can be seen in Figure 4.10 a), where the intensity (which is the squared of the found amplitude above) is plotted as a fraction of the intensity of the incident wave, as a function of the normalized wave vector q . Figure 4.10 b) shows the penetration depth of the evanescent wave for the same range in q . As this figure is on a logarithmic scale, it can clearly be observed see how the penetration depth is almost negligible below the critical scattering vector q_c , and suddenly increases sharply at q_c and beyond.

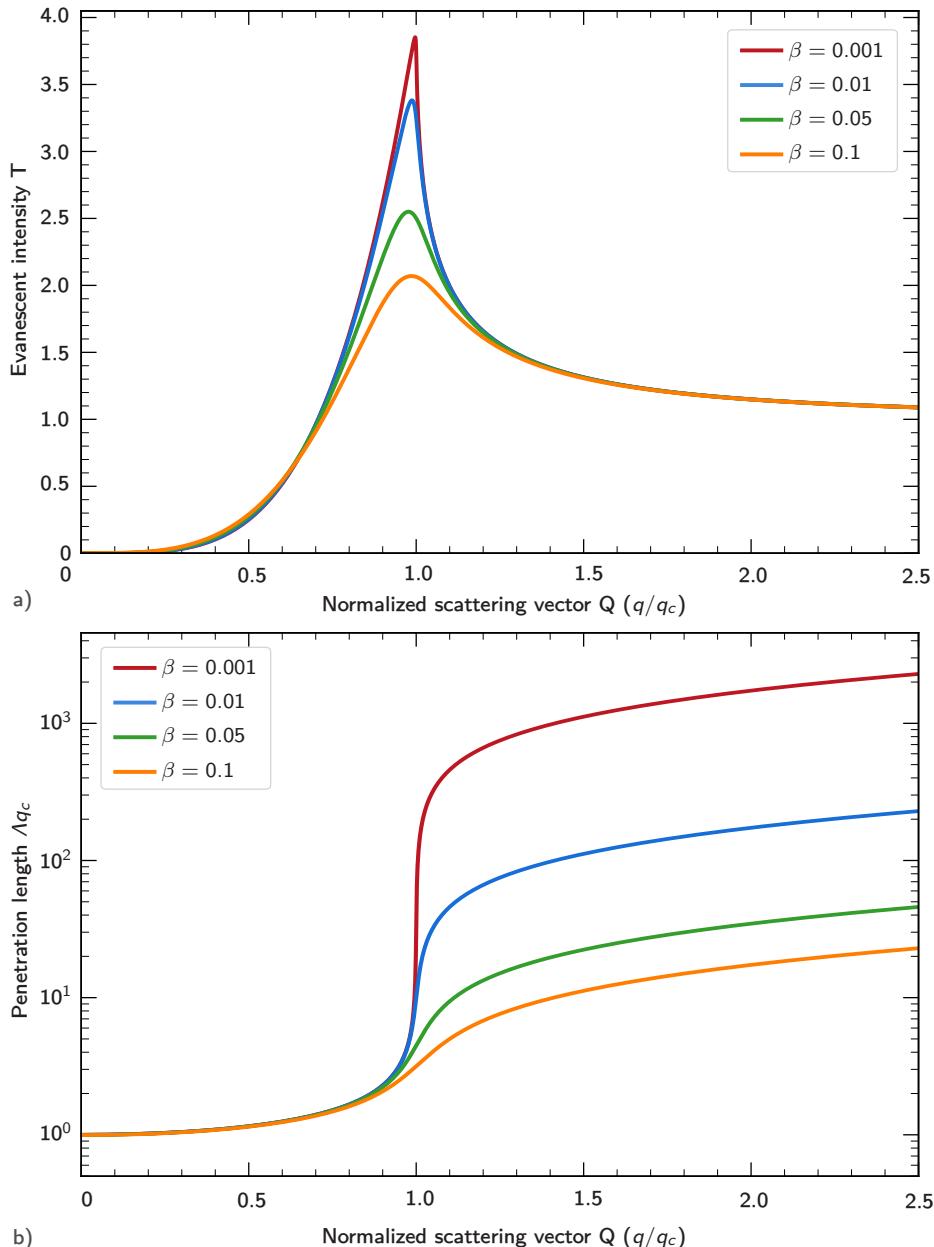


Figure 4.10: a) The intensity of the evanescent wave as a function of the normalized scattering vector Q for different magnitudes of the absorption factor β . b) The penetration length of the wave multiplied by the critical angle as a function of the normalized scattering vector Q for different magnitudes for the absorption factor β . In both figures, the curves have been calculated for an absorption factor of $\beta = 0.001, 0.01, 0.05$ and 0.1 from top to bottom.

Chapter 5

Multilayer depositions

In order to create high quality multilayers a proper understanding of the growth technique is necessary. In this chapter we will explain the techniques used to grow the samples discussed in this work, starting by an introduction on magnetron sputter deposition itself.

5.1 Magnetron sputter deposition

One of the most popular techniques to grow multilayers is physical vapor deposition (PVD) [71]. Magnetron sputter deposition is a common type of PVD, which is used to grow the samples in this work. The basic working principle behind sputtering is intuitively relatively simple. A steady flow of a noble gas such as Argon is led into a vacuum chamber. Meanwhile, a bias is applied to the sputtering target, which contains the material that will be deposited upon the substrate. Stray electrons near the target are accelerated towards the substrate due to the electric field that is present, colliding with neutral atoms from inlet sputtering gas on the way. If these electrons have gained sufficient energy upon collision, it may knock off an electron from the sputtering gas, converting it into a positively charged ion [72]:



Note how two additional electrons are released during this ionization process, these too are accelerated by the electric field and can bombard additional gas atoms generating even more free electrons. Meanwhile the ionized atoms, which are positively charged, will be attracted to the negatively charged sputtering target. Upon collision, both target atoms as well as secondary electrons are ejected. The secondary electrons will be accelerated and ionize even more neutral gas atoms while part the ejected target atoms will land on the substrate surface, slowly creating a uniform layer of the target material. This state of ionized gas is known as a plasma, and is generally considered as an own state of matter. Upon the electron excitation of the sputtering gas, photons will be emitted which gives the visible plasma a visible glow. In order for the plasma to be sustained, there has to be a sufficient amount of collisions between electrons and sputtering atoms. The secondary electrons are therefore important to sustain the plasma [72].

In order to maximize the amount of secondary electrons that can be used for the ionization process magnets are placed behind the target material. The force that acts upon charged particles can be described using the well-known Lorentz force:

$$\mathbf{F} = q(\mathbf{E} + \mathbf{v} \times \mathbf{B}), \quad (5.2)$$

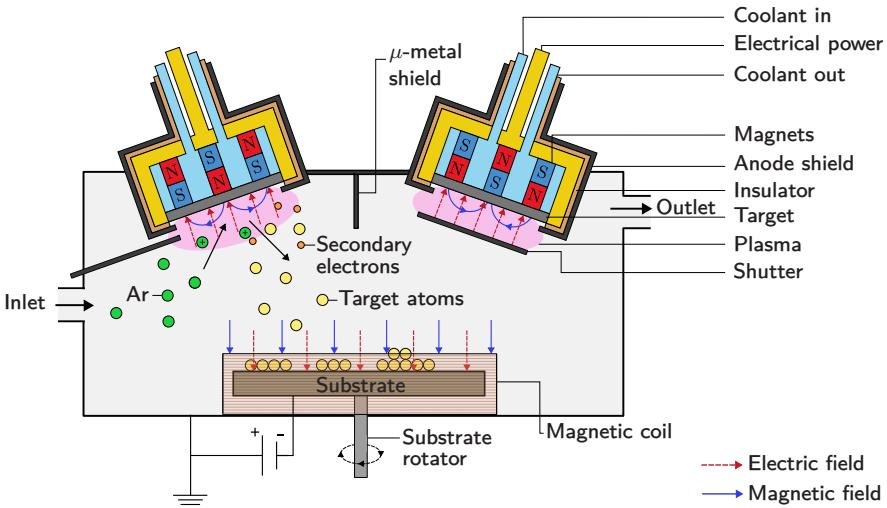


Figure 5.1: A simplified sketch of magnetron sputtering. Incoming Argon ions collide upon the sputtering target, knocking out target atoms which in their turn form a new layer of the material on the substrate.

where q is the charge of the particle, \mathbf{E} the electric field, \mathbf{v} the velocity of the particle and \mathbf{B} the magnetic field. The path that the electrons will follow therefore depends on the magnetic and electric fields, a depiction of a typical magnetic configuration in the used deposition systems is shown in Figure 5.1, where the magnetic field is orientated radially above the target surface. The resulting path will follow a trajectory according to the cross-product $\mathbf{E} \times \mathbf{B}$, which gives rise to a circular trajectory above the target surface. This preferential trajectory for the electrons results that more Argon ions will be ionized in this region, leading to a denser plasma. It is for this reason that a circular erosion zone appears on used targets [73].

5.2 Ion Assistance

In order to grow as smooth and abrupt layers as possible, it is important to consider the energy of the incoming adatoms on the multilayer that is being grown. Limited adatom mobility is known to lead to rough interfaces [74], when incoming adatoms have insufficient energy to migrate from their landing sites, they are statistically likely to be at a position that does not contribute to a smoother surface [75], leading to a rougher interface over time. Furthermore, roughness that is already present at the surface will not be smoothed out, but instead the existing interface profile will be replicated throughout the multilayer. Such growth with low adatom mobility will therefore result in rough surfaces with accumulated roughness [51] where the total interface width increases over time. In order to grow smooth layers, it is therefore important to have enough

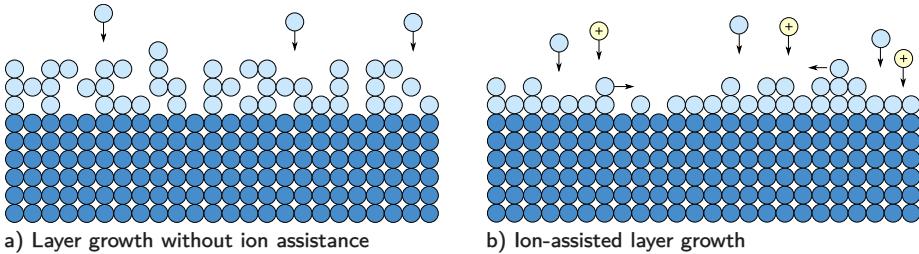


Figure 5.2: a) Film growth without ion assistance. Due to the lower adatom mobility, adatoms stick directly to their landing sites, forming a rough surface. b) Ion-assistance during layer growth increases adatom mobility, making surface migration possible. Note how the ions are not part of deposited layer, instead they recoil in the form of neutral gas atoms [77].

adatom mobility to allow for surface migration such that adatoms can move to a local energy minimum with many bonds to surrounding atoms that smoothes the interfaces [75].

One technique that can be applied to increase adatom mobility is to make use of the ions that are available in the plasma during film growth [76]. By applying a negative bias on the substrate, there will be a significant potential drop towards the substrate such that the ions will be accelerated towards the film with an energy proportional to the applied substrate bias voltage. When an ion reaches the medium, it interacts with it resulting into different mechanisms of energy and momentum transfer. Given enough energy, this bombardment of ions on the film surface will lead to surface displacement of the adatoms that are present on the surface. This is further illustrated in Figure 5.2, where the ion assistance allows adatoms on the target to move from their landing sites leading to smoother layers. If the ion energy becomes too large however, it can lead to bulk displacement where the adatoms get knocked into the bulk, leading to intermixing between the interfaces. This gives us a clear energy window, where the energy has to be high enough to allow for surface displacements, but low enough to prevent bulk displacement [75]. Ideally, all adatoms should be displaced from their landing site, requiring a relatively high ion flux. A magnetic coil is therefore used in order to increase the ion density near the substrate. The magnetic field allows for secondary electrons near the target to be guided from the magnetron source to the sample, surface further ionizing neutral atoms along the way, which therefore leads to a higher incident flux of ions near the sample substrate. Even in the case of mere surface displacements however, a certain intermixing is still present at the interfaces, as incoming adatoms are still allowed to be displaced into the surface of the top layer leading to a minor intermixing. While this intermixing effect is mainly limited to the first atomic layer, the multilayers in this work have an interface width that is roughly in the order of the atomic spacing. Such small displacements can therefore lead to a significant increase in the total interface width and should therefore be avoided.

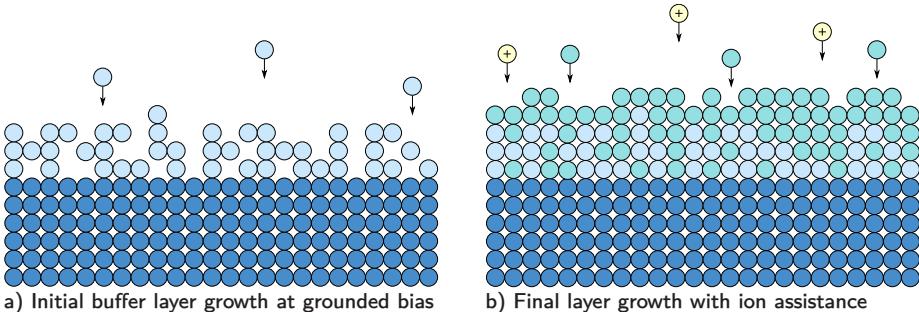


Figure 5.3: a) An initial buffer layer is grown using a grounded substrate, providing a low adatom-mobility. This results in a rough initial layer, but without intermixing. b) The rest of the layer is grown with a higher substrate bias, giving the adatoms enough energy to migrate. the buffer layer prevents intermixing into the layer beneath. The different colours for the initial and final layers are for the purpose of clarity, they are the same material.

In order to grow smooth and abrupt interfaces, a modulated ion assistance scheme is used during the growth of the deposited multilayers. In this set-up, an initial layer is grown with a low bias at the substrate. This layer is therefore grown with a very low adatom energy, leading to relative rough growth at a lower density, but without any intermixing. After an initial part of the layer is grown using this low-bias scheme, the bias is increased in order to allow for surface migration when the adatom reaches the surface, smoothening the rest of the layer. While there will be intermixing at this higher bias, the intermixing will be limited to the initially grown layer which is the same material. The initially grown layer therefore acts as a buffer layer, to protect the lower layer against intermixing. This process with an alternating bias scheme is repeated throughout the deposition of the entire multilayer, leading to smooth and abrupt surfaces [51]. This scheme is illustrated in Figure 5.3

5.3 $^{11}\text{B}_4\text{C}$ co-deposition

When growing multilayers using magnetron sputtering, nanocrystallites tend to form throughout the sample. These crystallites lead to faceted interfaces between the layers which can contribute to an increased interface width. Another contributing factor to the interface width is the formation of intermetallics between the layers, decreasing the abruptness between the layers. It would therefore be beneficial to eliminate the formation of crystallites by growing an amorphous multilayer instead, which is achieved using the incorporation of $^{11}\text{B}_4\text{C}$ during growth.

The addition of boron to the layer inhibits the formation of crystallites, which has shown to successfully amorphize the entire multilayer stack [78], [79]. Using a continuous deposition of $^{11}\text{B}_4\text{C}$ during the growth process, boron is added through the entire multilayer. For neutron multilayers it is important to consider

that the boron-10 isotope, which is present in natural boron, absorbs neutrons. The boron-11 isotope however is transparent to neutrons, it is for this reason that an isotope enriched $^{11}\text{B}_4\text{C}$ target is used during the deposition. The power to the $^{11}\text{B}_4\text{C}$ magnetron is constant during the entire deposition process, resulting in a stable $^{11}\text{B}_4\text{C}$ -flux during film growth.

The incorporation of $^{11}\text{B}_4\text{C}$ also has a few detrimental side-effects on the multilayer stack. In terms of layer growth, the incorporation of B_4C has shown to reduce adatom mobility [80], which can lead to accumulated roughness as described in previous section. Investigations performed in this work has also shown that the incorporation of $^{11}\text{B}_4\text{C}$ leads to mounded interfaces with a stronger vertical correlation between the interfaces [81], which in turn can contribute to an accumulated roughness. Both these mounded features as well as the correlation between the interfaces can mostly be eliminated using a higher ion energy during growth, but this can come at the expense of intermixing. The formation of interface mounds as a result of lower adatom mobility is consistent with literature [82], and is mostly caused by a shadowing effect. As the incoming adatom flux during deposition has an angular distribution, taller features at the interfaces can block the ion flux at the other side of the magnetron allowing these features to grow leading to such mounds. It is for this reason that multilayer is rotated during deposition. Another detrimental effect of $^{11}\text{B}_4\text{C}$ incorporation in the multilayer, is that this leads to a dilution of the SLD-contrast between the interfaces, reducing the ultimate reflectivity performance. The power that is used for the $^{11}\text{B}_4\text{C}$ -target is therefore tweaked such that it is high enough to make the entire sample amorphous, but not increased any further to prevent unnecessary dilution in SLD-contrast between the interfaces.

5.4 Growing high-performance neutron multilayers

The essential goal in this project is to increase the reflectivity performance of neutron multilayers, which is done using a combination of the techniques described above. The ultimate reflectivity performance of multilayers depends on the achieved interface width, and on the optical contrast in terms of SLD between the layers [83].

5.4.1 Reducing interface width

In order to grow high-performance neutron multilayers, it is crucial to consider the interface width that can be achieved in the multilayer stack. Since the reflectivity performance shows an exponentially squared dependence on the interface width, even a minor improvement can have a large impact on the total reflectivity. The biggest contributors to the interface width are crystallites and intermetallics [78]. The co-deposition of $^{11}\text{B}_4\text{C}$ gets rid of both these factors by preventing the formation of intermetallics at the interfaces, and amorphizing the multilayer stack. However, this co-deposition of $^{11}\text{B}_4\text{C}$ also significantly

5. Multilayer depositions

reduces adatom mobility during the growth process, which leads to correlated interfaces and can result in a strong accumulation of interface width over time. This makes it essential to combine the $^{11}\text{B}_4\text{C}$ incorporation with ion assistance in order increase the adatom mobility. A too high ion energy will result in bulk diffusion however, which results in intermixing between interfaces. It is for this reason that the described modulated ion assistance scheme is used.

This therefore results in a deposition scheme where $^{11}\text{B}_4\text{C}$ incorporation is combined with a modulated ion assistance scheme to get a maximum effect.

5.4.2 Optimizing optical contrast

Apart from the interface width, the optical contrast between the layers in the multilayer is important as well. In particular for thicker layers the optical contrast will be the biggest factor for a good reflectivity performance, as the interface width becomes less relevant for thicker layers. One major disadvantage of $^{11}\text{B}_4\text{C}$ incorporation is that this dilutes the optical contrast, and for thicker layers the improvement in interface width is therefore not sufficient to compensate for the negative effects of the contrast dilution. When applying the technique of $^{11}\text{B}_4\text{C}$ incorporation it is therefore important to take the thickness of the layers into account. For thicker periods it may be more beneficial to opt for a material system where the optical contrast is preserved. A popular technique for this is the use of ultra-thin interlayers at the interfaces [84] [85], [86], which would prevent diffusion between the layers. This technique has shown work to lead to significant improvement for multilayers at a period of $\Lambda = 83 \text{ \AA}$ in this work, while at a period of $\Lambda = 48 \text{ \AA}$ and below $^{11}\text{B}_4\text{C}$ incorporation showed the best results [87]. The reason for the difference in performance for this periodicity is because the importance of interface width depends on the multilayer period. Another approach that has shown to be effective is to incorporate $^{11}\text{B}_4\text{C}$ in the Ni layer only. Due to close match in neutron SLD of Ni and $^{11}\text{B}_4\text{C}$ ($9.1 \cdot 10^{-6} \text{ \AA}^{-2}$ and $9.4 \cdot 10^{-6} \text{ \AA}^{-2}$ for $^{11}\text{B}_4\text{C}$ and Ni respectively [34]), the optical contrast for neutrons is preserved for this system while the Ti layer is allowed to grow amorphously. Crystallites are still present however in the Ni layer, and the total achieved interface width is significantly higher than that of a multilayer with $^{11}\text{B}_4\text{C}$ deposited throughout the entire multilayer stack, making this system less effective at thinner periodicities.

5.5 Deposition systems used in this work

The samples that are used early during this work have been deposited at a ultra-high vacuum (UHV) magnetron sputtering chamber at PETRA III at the Deutsches Elektronen-Synchrotron in Hamburg, Germany [88]. The system is mounted on a 1-tonne ultra-high load, high resolution hexapod in the beamline allowing for fine alignment of the sample with respect to the synchrotron beam. In this setup, it is possible to do in-situ X-ray scattering measurements during film growth. The cylindrical deposition chamber has a diameter of 600 mm and four 75-mm diameter sputter sources tilted with an angle of 35° towards the substrate normal. Between the sputter sources, a μ -metal shielding is placed in order to extend the magnetic field closer to the substrate and minimise cross contamination. In front of the sputter sources, fast-acting shutters are mounted to control the sputtered flux. Enabling the growth of single layers, multilayers as well as the co-deposited samples grown in this work. The substrate is rotated during deposition, during this work at a constant rate of 7 rpm. The substrate table is electrically isolated in order to enable a negative substrate bias during film growth. The deposition chamber also allows for substrate heating during deposition, which has not been used during the depositions performed in this work.

Most samples in this work have been deposited locally at Linköping University. The system used for this work is an ultra-high vacuum (UHV) magnetron sputtering system. Similar to the system at PETRA III, in this setup, two 3-inch magnetron targets are mounted at an angle of 35° towards the substrate normal, while a μ -metal shielding is used to extend the magnetic field closer to the substrate and minimise cross-contamination. All magnetrons have a fast-acting shutter, which can be controlled using home-made software written in LabView, allowing for novel designs of multilayer systems. The substrate is rotated at a rate of 7 rpm. Unlike the system at PETRA III, the system at Linköping University also uses a magnetic coil to allow for a dense plasma at near the substrate, allowing for a high ion-flux at a lower ion-energy.

Chapter 6

Reflectometry

6.1 Neutron and X-ray reflectometry

Both neutron- and X-ray reflectometry are non-destructive characterization techniques that can be used to obtain structural information about thin film multilayers. The combination of neutron- and X-ray reflectometry is probably the technique that has been used most thoroughly in this work to investigate multilayers. The physical principles for both neutron and X-ray reflectometry are essentially the same from a wave perspective, and are further elaborated in chapter 2. Because of this strong similarity, both techniques also give very similar information about the measured samples. Despite the high similarity between the two techniques, there are some clear differences that makes neutron scattering an interesting choice for many experiments. It is for instance not possible to measure magnetic properties with conventional X-ray reflectivity. Also the short penetration length for instance makes it more difficult to measure bulk materials with X-rays. In the scope of this work, the biggest reason to complement X-ray data with neutron measurement is the fact that the scattering length for neutrons vary wildly per isotope as explained in section 2.2.3, making it possible to distinguish different isotopes of the same element. This makes it possible to measure isotope modulated multilayers, where a chemically homogenous sample forms a multilayer by altering the isotope in each layer. Another advantage of the isotope sensitive nature of neutron scattering is that this allows to obtain two independent datasets that describe the same structural information about a sample. Combining these two techniques allows for a combined fitting of the reflectivity data, where the fitting parameters are fixed to be equal in both measurements, giving more reliable fits to physical data. This makes the combination of both X-ray reflectivity and neutron reflectivity a very powerful tool for mathematical fits to simulated data.

Two distinct types of measurements can be distinguished with these kind of reflectometry measurements, specular and off-specular measurements. As explained in section 4, the specular measurements provide structural information along the growth-direction of the sample, such as interface width and periodicity, while the off-specular measurements provide information about the nature of the roughness that is present at the interfaces. In order to obtain quantitative information about the sample structure, the diffraction patterns can be fitted to mathematical simulations as covered in chapter 7.

6.2 The overillumination effect

As diffraction experiments in this work are typically done at low incidence angles, it is important to consider the size of the beam on the sample. Just like when one points a flashlight at a wall, the size of the beam spot will increase at low angles of incidence, this is further illustrated in Figure 6.1. The size of the beam is often called the footprint of the beam. Due to this effect, a large part of the incident beam will miss the sample at low incidence angles as shown in Figure 6.1, leading to a reduction of intensity at low incidence angles. The practical effects on a measurement is shown in Figure 6.2 a), instead of having full intensity below the critical angle, the intensity is significantly lower at these low incidence angles. This effect is often referred to as overillumination. In order to take this into account for data analysis, the data needs to be corrected using the geometry and the beam profile. The experimentally measured curve can be expressed as:

$$E(\theta) = g(\theta)R(\theta). \quad (6.1)$$

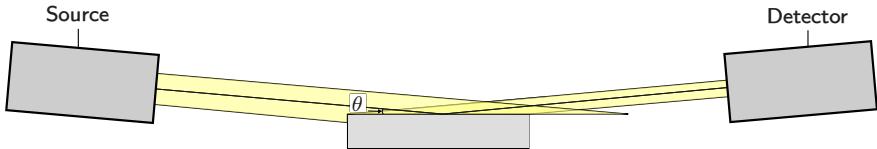
Where $g(\theta)$ is the attenuation factor due to the overillumination effect, and $R(\theta)$ describes the theoretical reflectivity curve in absence of this factor. The factor $g(\theta)$ can be determined by considering the geometry of the beam which then reduces to [89] [90]:

$$\frac{\int_{-(L/2)\sin\theta}^{(L/2)\sin\theta} P(z)dz}{\int_{-(L/2)\sin\theta_{so}}^{(L/2)\sin\theta_{so}} P(z)dz}. \quad (6.2)$$

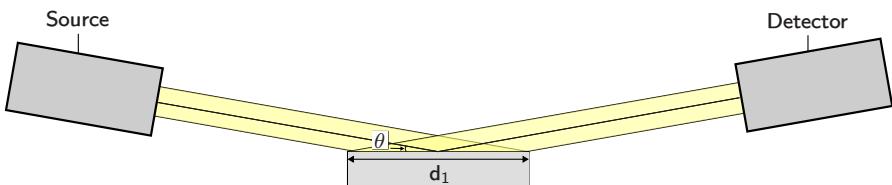
where L is the size of the sample, θ the incidence angle and θ_{so} the beam over-spill angle, which is the angle where the beam spot size is exactly the same as the sample length. This situation where the incidence angle θ is equal to the beam over-spill angle θ_{so} is shown in Figure 6.1 b). The factor $P(z)$ is the beam profile, which for a Gaussian beam can be expressed as

$$P(z) = A \exp\left(-\frac{z^2}{2\sigma^2}\right). \quad (6.3)$$

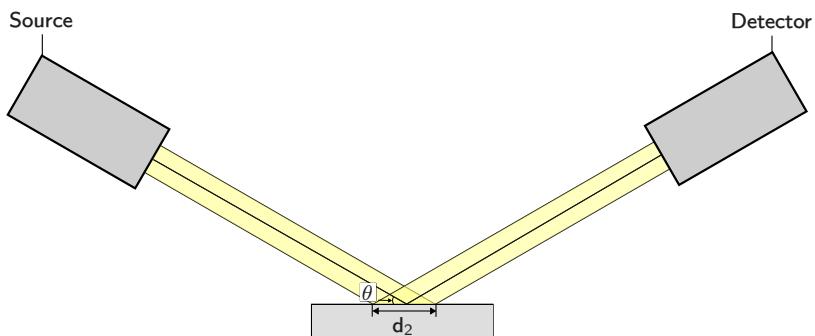
A describes the amplitude and σ the half-width at half-maximum (HWHM) of the beam. For the analysis done in this work, the overillumination effect for neutrons has been corrected by PySared, which is the dedicated data reduction software at the SuperAdam beamline, using a trapezoid neutron beam profile. The resulting measurement after overillumination correction is shown in Figure 6.2 b). For X-rays, the correction has been performed by the GenX software [91] [92] using a Gaussian beam profile.



a) The beam does not fit on the sample for $\theta < \theta_{so}$



b) The beam fits exactly on the sample at the spill-over angle $\theta = \theta_{so}$



c) The footprint of the beam becomes smaller at higher incidence angles $\theta > \theta_{so}$

Figure 6.1: The footprint of the sample depends on the incidence angle, when the angle is low enough the footprint of the beam will be too large to fit on the entire sample.

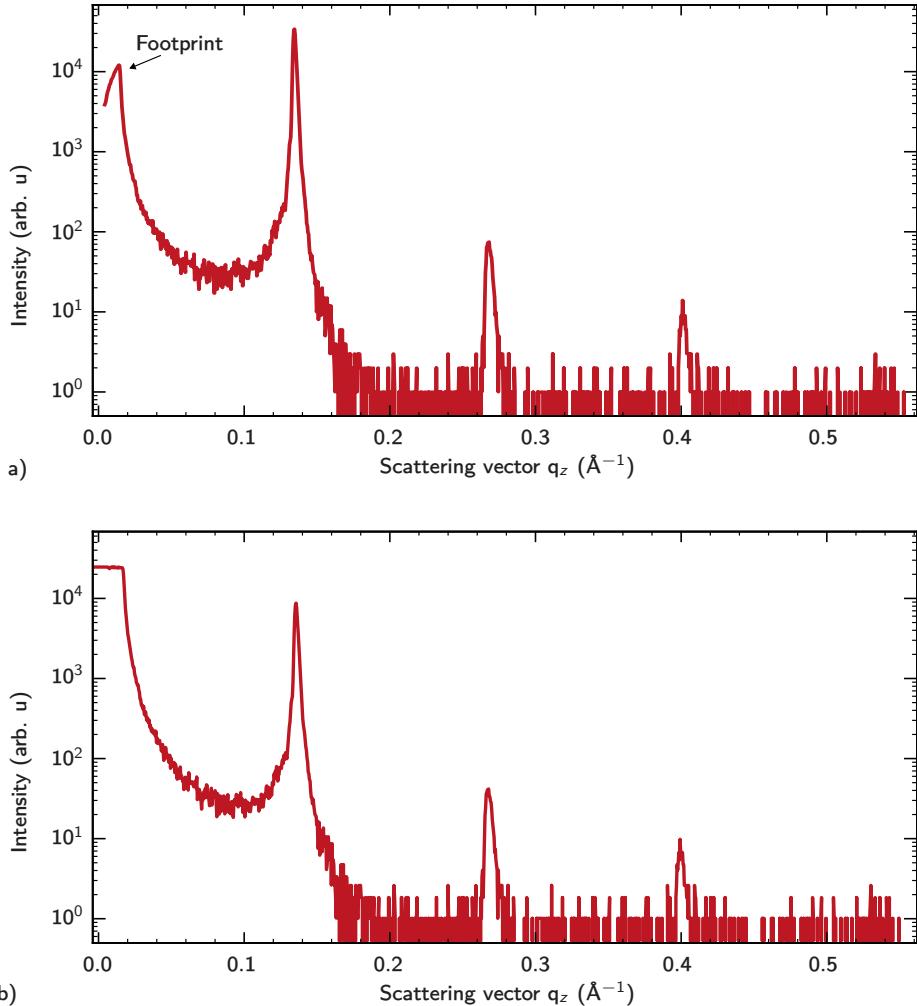


Figure 6.2: a) A raw neutron reflectivity measurement. At low incidence angles, the beam spot is too large to fit on the entire sample, leading to a reduction in measured intensity at low incidence angles. b) A neutron reflectivity measurement after overillumination correction.

6.3 Neutron instrument

The neutron reflectivity measurements in this work have been performed on the neutron reflectometer SuperADAM at Institut Laue-Langevin (ILL) [93]. The measurements have been performed at a neutron wavelength of 5.21 Å. A sketch of the instrument can be seen in Figure 6.3. The monochromator consists of a highly oriented pyrolytic graphite (HOPG) crystal which selects a single neutron wavelength, where a beryllium filter is used to suppress higher order harmonics that are also reflected by the monochromator. The slits collimate the beam, shaping the beam. The polarizer, magnetic field and the spin flipper are needed for polarised neutron reflectometry (PNR), which is not covered in this work. The mentioned polarizer, which is a solid state filter, can filter out unwanted wavelength harmonics as well [93]. The sample is kept in place at the sample holder, after which the reflected neutron beam travels through flight tubes towards the position sensitive detector (PSD) where off-specular and specular diffraction patterns can be measured simultaneously.

6.3.1 Alignment procedure

Depending on the relevant features in the diffraction pattern, a good alignment of the sample can be extremely important. A proper correction of the overillumination effect in particular is strongly dependent on a good alignment of the sample [89]. The neutron reflectivity measurements in this work have all been aligned using the same procedure. Before performing any measurements on the sample, the instrument itself is aligned to the direct beam. This is done by changing the 2θ angle until the direct beam is visible in the detector. Using the acquisition software, the direct beam position needs to be chosen using an appropriate region of interest (ROI). The found direct beam position is defined as $2\theta = 0$, after which 2θ is aligned. Once this is done, the sample needs to be mounted at the sample holder. In the next step, the sample is

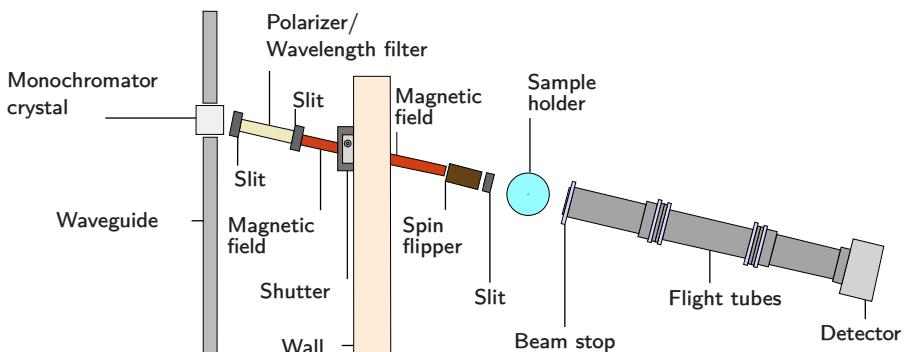


Figure 6.3: A top-down sketch of the SuperAdam neutron reflectometer located at ILL, which has been used for the neutron measurements covered in this work.

6. Reflectometry

translated perpendicular to the sample surface until it blocks half of the direct beam intensity, making sure the sample is in the middle of the beam. A rocking curve can then be performed by tilting the ω angle until a maximum intensity can be observed, which means that the sample surface is parallel to the direct beam. To get a more exact alignment, the sample is typically aligned using a reflected beam as well. Typically during experiments, this alignment was done at $2\theta = 0.4^\circ$, where ω is changed until the reflected beam is in the middle of the ROI window defined in the acquisition software, and the total intensity in the ROI is at a maximum. Once this process is done, the sample tilt should be completely aligned. In order to get a proper alignment for the sample height, a scan is performed where the sample is now translated perpendicular to the sample surface again. The sample height is then set to the center of the obtained measurement. If the resulting beam is not vertical in the ROI window, the sample needs to be rotated around the x-axis. Finally, the beam-stop is used to absorb most of the direct beam intensity.

6.4 X-ray instrument

A commonly used setup for X-ray reflectivity is the Bragg Brentano geometry, which is illustrated in Figure 6.4. The relevant angles that are varied during a measurement are the scattering angle 2θ , which describes the angle between the direct beam and the reflected beam at the detector, and the rocking angle ω which describes the angle between the incoming beam and the sample surface. The rocking angle ω can be seen as the tilt of the sample, and is the angle that is being varied during a rocking scan as described in subsection 4.3. From the figure, it can be seen how changing ω is equivalent to changing the sample tilt. During such a scan, the detector position is adjusted such that the scattering angle 2θ remains at a fixed angle that is equal to $2\theta = 2\omega$. In order to measure specular diffraction patterns, so-called $\omega - 2\theta$ where performed. In these measurements, 2θ was typically measured from $0^\circ - 12^\circ$.

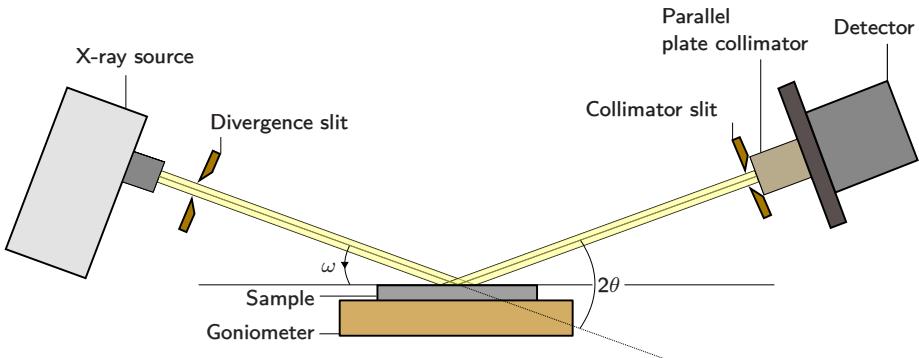


Figure 6.4: Illustration of a typical diffractometer in a Bragg-Brentano geometry setup.

while ω is kept at $\omega = 2\theta/2$. Off-specular diffraction with X-ray reflectivity was done with the help of rocking curves, where the 2θ position was typically fixed at the 2θ value corresponding to the first Bragg peak of the multilayer. At this position, the rocking angle ω was varied from $\omega = 0$ to $\omega = 2\theta$, resulting in a specular position at the middle of the scan at $\omega = 2\theta/2$.

X-Ray reflectivity measurements were done using a Panalytical Empyrean diffractometer using a Cu-Ka X-ray tube, giving rise to a wavelength of $\lambda = 1.54 \text{ \AA}$. A parallel beam X-ray mirror with a divergent slit of $1/32^\circ$ was used on the incident beam side. On the diffracted side, a parallel plate collimator has been used in combination with a collimator slit. The used detector is a PIXcel detector in 0D mode. During alignment, a Ni filter was used to attenuate the radiation from the direct beam.

6.4.1 Alignment procedure

A proper alignment is also essential for X-ray reflectivity measurements. For a typical alignment procedure in this work, 2θ has been aligned before doing any measurements on the sample. This is done by doing a 2θ scan on the diffractometer around $2\theta = 0^\circ$, and setting the resulting center of the peak at zero degrees. Afterwards the sample can be aligned in the vertical z -direction by setting the direct beam at $2\theta = 0^\circ$ and moving the sample into the beam until it blocks half of the direct beam intensity. Once this is done, the sample is tilted by changing the ω angle such that the intensity reaches a maximum value. At this angle, the sample should be parallel to the beam. Since tilting the sample effectively changes the sample height, an additional alignment in the vertical z -direction is done until the sample blocks half of the sample beam. Finally, the 2θ is set to a low diffraction angle such that the detector measures the reflected beam. Usually this is done around the first Bragg peak of the multilayer. At this position the sample is tilted again around ω after which the peak position of the obtained reflectivity curve is set to $\omega = 2\theta/2$. After this procedure has been carefully followed, the sample should be aligned and the measurement can begin.

Chapter 7

Reflectivity simulations

In order to obtain structural parameters for the samples, the experimental reflectivity curves need to be fitted to mathematical simulations for each sample. There are several possible mathematical descriptions that can be used, within this work two different descriptions have been used to simulate scattering experiments. Specular reflectivity is used described using the Paratt recursion formula, while the off-specular simulation is described using the Born-approximation. Both of these formalisms are described in this chapter. Fitting of the specular parameters using Parrat recursion is done with the GenX software [91] [92]. Off-specular simulations in this work, which use the Distorted Wave Born Approximation, are done using the BornAgain software [94].

7.1 Parratt recursion

The specular reflectivity of the samples is simulated using the Paratt recursion formalism. This description recursively accounts for the reflection from each subsequent interface in order to simulate the total intensity at detector. For a multilayer with a certain amount of layers, the reflectivity for the j 'th layer in the sample can be calculated using [95]:

$$\chi_j = \frac{R_j}{T_j} = \exp(-2ik_{z,j}z_j) \frac{r_{j,j+1} + \chi_{j+1} \exp(2ik_{z,j}z_j)}{1 + r_{j,j+1} + \chi_{j+1} \exp(2ik_{z,j+1}z_j)} \quad (7.1)$$

R_j and T_j in this equation describe the reflected and transmitted amplitude for layer j . The fraction of these, χ_j therefore describes the normalized amplitude from each layer. The factor $r_{j,j+1}$ is the Fresnel coefficient for the interface, and can be written as:

$$r_{j,j+1} = \frac{k_{z,j} - k_{z,j+1}}{k_{z,j} + k_{z,j+1}}. \quad (7.2)$$

It follows from this description that this formalism is recursive, the reflectivity of layer $j+1$ is required to calculate the reflectivity of the j 'th layer. Assuming the substrate is thick enough, there will be no reflection from the bottom and we can therefore use this position as the bottom boundary where $\chi_{N+1} = R_{N+1} = 0$. The incidence wave is normalized to unity, which gives us $T_1 = 1$. Using these known conditions as a starting point, the total reflectivity for the entire multilayer can be calculated recursively. This formalism is commonly used to simulate the specular reflection for neutrons and X-rays in reflectivity simulation software.

7.2 The Born approximation

The Born approximation (BA) was originally proposed as early as 1926 by Max Born [96]. To derive the Born Approximation, we may first start with the general time-independent Schrödinger equation:

$$\left(-\frac{\hbar^2}{2m}\nabla^2 + V(\mathbf{r})\right)\Psi(\mathbf{r}) = E\Psi(\mathbf{r}). \quad (7.3)$$

We can re-write this as:

$$(\nabla^2 + k^2)\Psi(\mathbf{r}) = \frac{2m}{\hbar^2}V(\mathbf{r})\Psi(\mathbf{r}). \quad (7.4)$$

Where k is defined as usual,

$$k^2 = \frac{2mE}{\hbar^2}. \quad (7.5)$$

If we could find a function $G(\mathbf{r})$ that solves equation 7.4 with a point source, we obtain the expression:

$$(\nabla^2 + \mathbf{k}^2)G(\mathbf{r} - \mathbf{r}') = \delta(\mathbf{r} - \mathbf{r}'). \quad (7.6)$$

Which is also known as Helmholtz's function [27] which we can express the wave function Ψ as an integral:

$$\Psi(\mathbf{r}) = \frac{2m}{\hbar^2} \int G(\mathbf{r} - \mathbf{r}')V(\mathbf{r})\Psi(\mathbf{r})d^3\mathbf{r}'. \quad (7.7)$$

The factor G in this equation is known as Green's function. We can show that this indeed satisfies Schrödinger equation in equation 7.4:

$$(\nabla^2 + k^2)\Psi(\mathbf{r}) = \frac{2m}{\hbar^2} \int [(\nabla^2 + k^2)G(\mathbf{r} - \mathbf{r}')]V(\mathbf{r}')d^3\mathbf{r}', \quad (7.8)$$

$$= \frac{2m}{\hbar^2} \int \delta^3(\mathbf{r} - \mathbf{r}')V(\mathbf{r}')d^3\mathbf{r}' = \frac{2m}{\hbar^2}V(\mathbf{r}). \quad (7.9)$$

The Green's function for the Helmholtz equation takes the form of [27]

$$G(\mathbf{r}) = -\frac{e^{ikr}}{4\pi r}, \quad (7.10)$$

which we can use in equation 7.8 in order to get the general integral form of the Schrödinger's equation [27],

$$\Psi(\mathbf{r}) = \Psi_0(\mathbf{r}) - \frac{m}{2\pi\hbar^2} \int \frac{e^{i\mathbf{k}|\mathbf{r}-\mathbf{r}'|}}{|\mathbf{r} - \mathbf{r}'|}V(\mathbf{r}')\Psi(\mathbf{r}')d^3\mathbf{r}'. \quad (7.11)$$

We can simplify this for the case where the potential is more localized and $|\mathbf{r}| \gg |\mathbf{r}'|$. This allows us to make the approximation $|\mathbf{r} - \mathbf{r}'| \approx |\mathbf{r}|$ in the

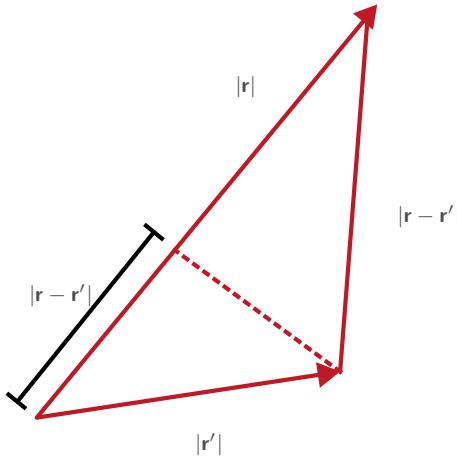


Figure 7.1: The dot-product $\mathbf{r} \cdot \mathbf{r}'$ represents the projection of \mathbf{r}' onto \mathbf{r} . Using geometry we can show how $\mathbf{r} \cdot \mathbf{r}' = |\mathbf{r}| - |\mathbf{r} - \mathbf{r}'|$.

denominator. We cannot make the same approximation in the exponent, where we need to keep this next term, this may be unintuitive at first sight but makes mathematical sense if we perform a Taylor series on both components [27]. Mathematically, $\mathbf{r} \cdot \mathbf{r}'$ describes the projection of \mathbf{r}' onto \mathbf{r} , from simple geometry in Figure 7.1 it follows that we can further rewrite the term in the exponent of equation 7.11 as

$$k|\mathbf{r} - \mathbf{r}'| = kr - k\mathbf{r} \cdot \mathbf{r}' = kr - \mathbf{k}_f \cdot \mathbf{r}'. \quad (7.12)$$

Furthermore, we can fill in Ψ_0 , which can be written as a planar wave [97]

$$, \Psi_0(\mathbf{r}) = e^{i\mathbf{k} \cdot \mathbf{r}}. \quad (7.13)$$

From which we can rewrite equation 7.11 as

$$\Psi(\mathbf{r}) = e^{i\mathbf{k} \cdot \mathbf{r}} - \frac{m}{2\pi\hbar^2} \frac{e^{ikr}}{r} \int e^{-i\mathbf{k}_f \cdot \mathbf{r}'} V(\mathbf{r}') \Psi(\mathbf{r}') d^3\mathbf{r}'. \quad (7.14)$$

This can be solved using a so-called Born series [97], where we can find the first-order Born Approximation by putting the solution Ψ of a planar wave from equation 7.13 in to equation 7.14:

$$\Psi_1(\mathbf{r}) = e^{i\mathbf{k} \cdot \mathbf{r}} - \frac{m}{2\pi\hbar^2} \frac{e^{ikr}}{r} \int e^{-i\mathbf{k}_f \cdot \mathbf{r}'} V(\mathbf{r}') e^{i\mathbf{k} \cdot \mathbf{r} - \mathbf{k}_f \cdot \mathbf{r}} d^3\mathbf{r}'. \quad (7.15)$$

This equation corresponds to the first-order Born approximation. The second order can then be found by inserting this first order solution into equation 7.11. By continuing this way, any order can be obtained, but for most cases only the

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first order approximation is actually used. The Born approximation is most useful in order to calculate the scattering amplitude, which can be defined using the asymptotic wave function [27]:

$$\Psi(\mathbf{r}) = e^{i\mathbf{k} \cdot \mathbf{r}} + f(\theta, \phi) \frac{e^{ikr}}{r}. \quad (7.16)$$

where $f(\theta, \phi)$ is the total scattering amplitude. In the Born approximation, we can see using equation 7.15 that this equals:

$$f(\theta, \phi) = -\frac{m}{2\pi\hbar^2} \int e^{-i\mathbf{k}_f \cdot \mathbf{r}'} V(\mathbf{r}') e^{i\mathbf{k} \cdot \mathbf{r} - i\mathbf{k}_f \cdot \mathbf{r}} d^3\mathbf{r}' \quad (7.17)$$

From which we can see how the integral in equation corresponds to the Fourier transform of the potential. The scattering amplitude determines the probability of scattering in a given direction θ , and is therefore directly related to the differential scattering cross-section which is equal to the absolute square of the scattering amplitude [27]. A common use of the Born approximation is therefore also to obtain the form of the potential after finding the differential cross section experimentally [97].

7.2.1 The Distorted Wave Born Approximation

At large scattering intensities, the regular Born approximation no longer holds. In such cases, the Distorted Wave Born Approximation is used, which is the underlying basis for simulations performed with GISAXS and GISANS measurements in this work. The foundational principles of the DWBA is covered in this subsection. At high intensities, scattering entities themselves can introduce perturbations into the field and the earlier approximation with a planar wave can no longer be applied, instead the wave function needs to be described as a distorted wave, a superposition of a downwards and upwards traveling planar wave. The described wave function has a distorted form that can be described as downward and upward travelling waves for both the scattered and incident waves [98]:

$$\psi_w(\mathbf{r}) = \psi_w^-(\mathbf{r}) + \psi_w^+(\mathbf{r}), w = i, f. \quad (7.18)$$

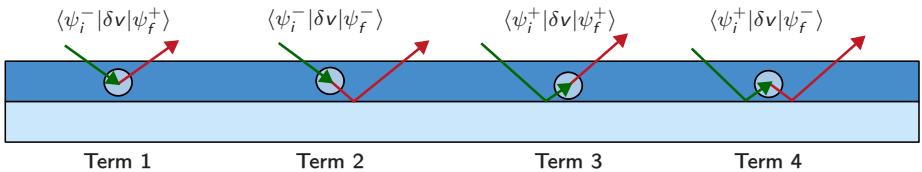


Figure 7.2: A representation of different terms that are taken into account for the DWBA. The first term is identical to the conventional BA, while the other three terms describe scattering events from the scattering entities themselves.

Where ψ_i^- describes the downwards wave while ψ_i^+ describes the upwards wave. The relevant scattering elements can then be described using Dirac notation as follows [98]:

$$\langle \psi_i | \delta v | \psi_f \rangle = \langle \psi_i^- | \delta v | \psi_f^+ \rangle + \langle \psi_i^- | \delta v | \psi_f^- \rangle + \langle \psi_i^+ | \delta v | \psi_f^+ \rangle + \langle \psi_i^+ | \delta v | \psi_f^- \rangle. \quad (7.19)$$

Where δv describes a perturbation on the scattering potential that the incident wave experiences. If we expand the left-hand side in the integral notation we get:

$$\langle \psi_i | \delta v | \psi_f \rangle = \int e^{i\mathbf{k}_i \cdot \mathbf{r}} \delta v e^{i\mathbf{k}_f \cdot \mathbf{r}} d^3 r = \int \delta v e^{i\mathbf{q} \cdot \mathbf{r}} d^3 r. \quad (7.20)$$

Which gives us the Fourier transform of the perturbed potential δv , which is what is being measured at the detector. Note how the first term on the right-hand side in equation 7.19 simply describes the interaction with the downwards and the upwards wave, which is the usual term as used by the conventional BA. The additional terms are added upon this in the DWBA, and these describe the additional scattering effects for intense scattering. These terms are all illustrated in Figure 7.2.

7.3 Sample description in the simulations

The samples need to be described in a physical model in order to fit the experimental data to the described formalism. In order to do this in a meaningful way, some approximations need to be made. It is easy to describe a sample in as much detail as possible leaving a lot of possible parameters to fit to, but this leaves the possibility of overfitting, losing a physical meaning behind the result. It is therefore often better to make a robust and simple model, than to make a complicated model that fits better to the data. Mathematician George Box famously wrote that ‘all models are wrong, but some models are useful’ [99]. The goal of the model description is not to find a model that gives a perfect fit to our data, but instead to find a model that gives useful information. In this work this means a model that reliably gives physically correct information about the structural parameters of the sample. All samples that are covered in this thesis are described using the same physical model. A stack of an N amount of bilayers consisting of Ni and Ti are deposited on top of a Si substrate. A thin layer of SiO₂ is assumed to be present between the Si substrate and the multilayer stack. Finally, a small oxide layer is assumed to be present on the top layer. A sketch describing this is shown in Figure 7.3. While the initial interface width of the Ni and Ti layers are considered independent from each other, the accumulation of the interface width is assumed to be equal. The total interface width for a Ni and Ti layer in the stack, is therefore determined by:

$$\sigma_{Ti} = A \cdot j + \sigma_{Ti,i}, \quad (7.21)$$

$$\sigma_{Ni} = A \cdot j + \sigma_{Ni,i}. \quad (7.22)$$

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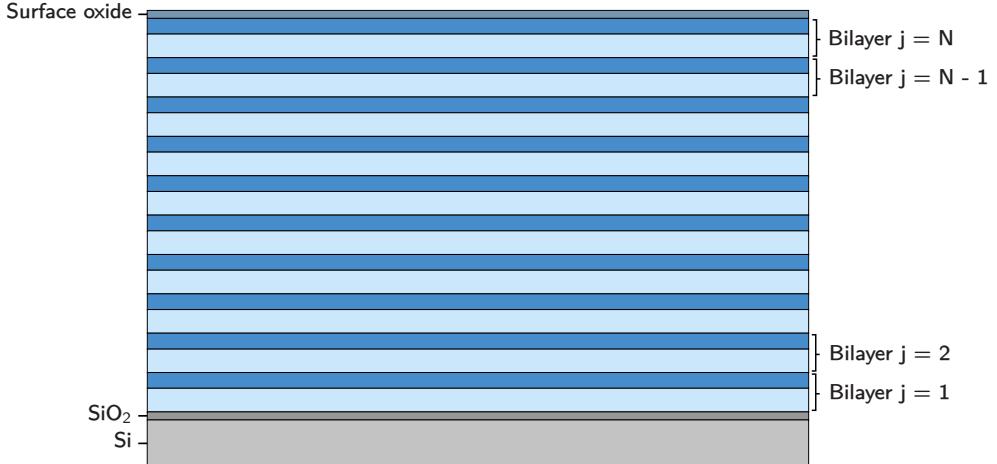


Figure 7.3: An illustration of the sample as described in the simulated model, not to scale. Each bilayer is given an index, dubbed j . For illustrative purposes, only a limited amount of bilayers are drawn.

Where A is the accumulated interface width per bilayer, i indicates the position of the bilayer, and $\sigma_{Ni,i}$ and $\sigma_{Ti,i}$ describe the initial interface width of the Ni- and Ti layers respectively. For real samples, it is also common for the layer thickness to increase over time. This can be caused by slow down in the computer software that runs the deposition system, but also deteriorating targets during sample growth slightly affects the growth rate even within a single deposition. It is for this reason that the thickness of the layers is also allowed to increase linearly in the growth direction, and the thickness can therefore be described by:

$$d_{Ti} = B \cdot j + d_{Ti,i}, \quad (7.23)$$

$$d_{Ni} = B \cdot j + d_{Ni,i}. \quad (7.24)$$

Where B is the increase in layer thickness per bilayer, i indicates the position of the bilayer, and $d_{Ni,i}$ and $d_{Ti,i}$ describe the initial layer thickness of the Ni- and Ti layers respectively

Chapter 8

Multilayer characterization

8.1 Elastic Recoil Detection Analysis

The elemental composition of the multilayers in this work have been determined using Elastic Recoil Detection Analysis (ERDA). In this work, the Tandem Laboratory at Uppsala University has been used to perform these ERDA measurements. The setup at used at the Tandem Laboratory is described in more detail elsewhere [100]. The name of this technique come from the basic principles of ERDA, a beam of high energetic ions are targeted at a sample after which elastic scattering occurs, upon this scattering interaction some of the atoms in the sample are ejected (or recoiled) [101]. The recoiled atoms are measured using an energy-dependent detector. Using the atomic number of the target elements and the energy of the recoiled atoms, compositional information can be obtained. Such an obtained ERDA spectrum can be observed in Figure 8.1. Upon collision, light elements are most likely to be ejected in the forward direction. This technique is less suitable for heavier elements as they do not recoil as easily and overlap with backscattered ions [77]. The energy of the beam

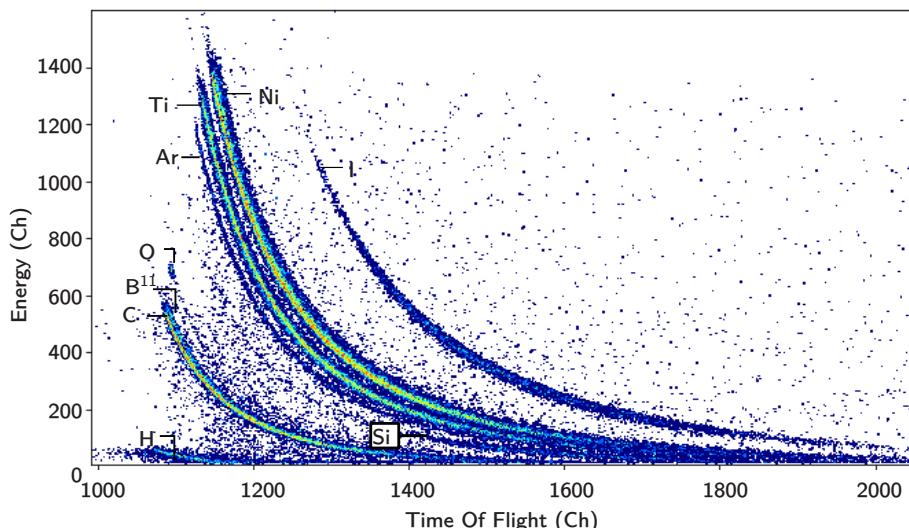


Figure 8.1: An example of results as obtained by ERDA. The different elements that are present in the sample are observed as "banana peaks", the curved signals that are visible in the graph. The present iodine is the result of backscattered ions from the target beam, there is no iodine present in the measured sample.

8. Multilayer characterization

depends on what sample is characterized, but can be in range from a few MeV to 200 MeV [102]. In this work, a primary $^{127}\text{I}^{8+}$ beam with an energy of 36 MeV has been used at an incident angle of 67.5° relative to the surface normal, the energy detector was placed at a recoil scattering angle of 45° . The measured spectrum has been analysed using the Potku software [103] in order to determine the elemental composition of the sample.

8.2 X-ray Photoelectron Spectroscopy

X-Ray Photoelectron Spectroscopy (XPS) has been used in this work to analyse the bonding of the boron and carbon atoms that are present in the film. XPS provides qualitative and quantitative information about the chemical composition, and chemical bonds in the sample near the probed surface. The basic principle behind this technique is based on the photoelectric effect, which describes the emission of electrons when a material is irradiated by photons [104]. During an XPS measurement, a sample is irradiated by X-Rays with a known photon energy, leading to electrons being emitted due to the photoelectric effect. During the experiment, the total kinetic energy of the ejected electrons is being measured. The binding energy E_b is related to this kinetic energy as:

$$E_b = h\nu - (E_k + \phi). \quad (8.1)$$

Where term $h\nu$ is simply the Planck constant multiplied by the frequency of the incident photons, representing the energy of the incident X-rays. The expression ϕ is the work function of the instrument, which appears due to the practical situation that the sample is in electrical contact with the spectrometer, in a basic sense the work function represents the minimum energy that is needed to remove an electron from the instrument [105]. Since each element has its unique set of binding energies, equation 8.1 can be used to see which elements were present in the sample. What makes this particular powerful is that the binding energy of an element is affected by the chemical surrounding as well, leading to chemical shift in binding energy from the theoretical bulk value. The size of the chemical shift depends on the electronegativity of the chemical environment. A high negative charge density, results in a higher kinetic energy of photoelectrons that originate from the core levels and the lower the binding energy of the corresponding peaks are in the spectrum [106]. Using the chemical shift, we can therefore not just tell which elements are present in the spectrum, but also to what other elements they are bonded.

As XPS measures the surface of a sample, a direct measurement would mainly give information about the oxide layer that is present. It is for these reason that in many cases, the top part of the sample is etched away using Ar^+ ions, although it is important to consider that this procedure can have effects on the measured XPS spectrum itself [107]. By etching to a certain depth, depth-dependent measurements can be obtained as well. Such a measurement of the XPS spectrum for the C1s binding is shown in Figure 8.2.

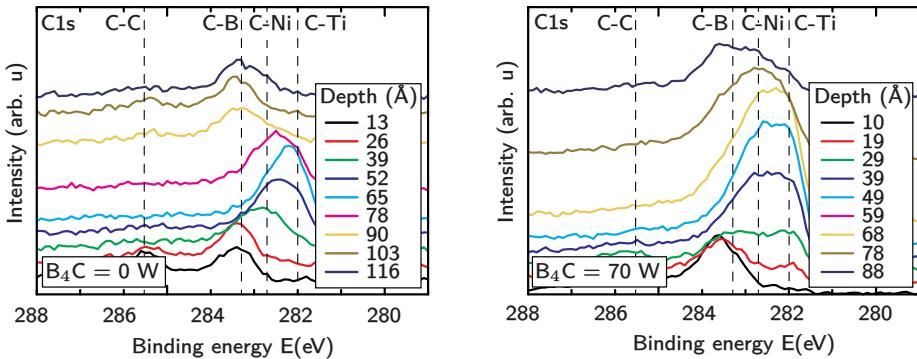


Figure 8.2: The C1s XPS spectra for two deposited samples. The left-hand figure shows a Ni/Ti sample with a power of 0 W to the B₄C magnetron, while the right-hand figure shows a Ni/Ti sample with a power of 70 W to the B₄C magnetron.

8.3 Transmission Electron Microscopy

Transmission electron microscopy (TEM) has been used to get a direct view of the structural characteristics, as well as the roughness propagation throughout the entire sample. TEM is an electron microscopy technique that is able to obtain structural information from samples that are thin enough to transmit electrons. In a simplistic sense, TEM can be compared to a slide projector, where the sample itself is used as the slide and the electron beam is the beam of light [72]. The interaction of the electrons with the sample forms an image which is magnified by a lens. The high magnification that is obtainable with TEM is a result from the very small wavelengths that are used. There are different modes of operation that determine what information is gathered. For a given mode of operation, a specific beam of electrons is selected, giving rise to the required contrast in each mode [108]. The modes of operation ones that are relevant to this work are further covered here, all discussed modes of operation are shown in Figure 8.3.

8.3.1 Bright-field imaging

Bright-field (BF) imaging is often seen as the traditional imaging mode for TEM, and is therefore also known as the conventional TEM [72]. In this mode of operation, the diffracted beam after the sample is blocked while the direct beam is allowed to pass through [108]. During a practical experiment, this is achieved by placing an aperture in the back focal plane of the objective lens. The obtained contrast in the resulting image is often said to be dependent on the mass of the different elements, this is not entirely correct. Instead, the contrast is rather dependent on the atomic number Z [109], and the interference from transmitted electrons. So while heavier elements will generally absorb more, no TEM contrast will be observed for different isotopes of the same element

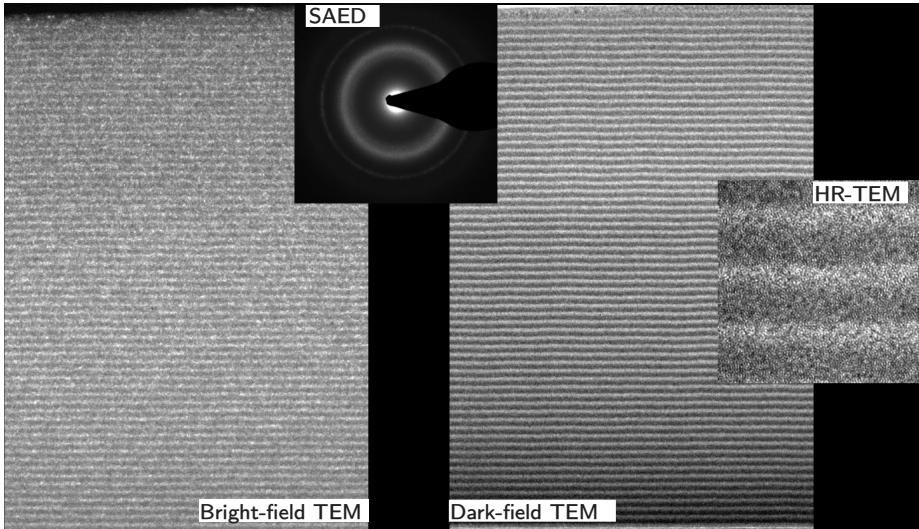


Figure 8.3: A TEM measurement of one a Ni/Ti multilayer deposited in this work. The modes of operations that have been discussed in this text are shown in the figure.

despite a difference in mass density. Generally, as heavier elements with a higher atomic number absorb more, a multilayer with heavy/light elemental layers will respectively appear as dark/bright layers. [77].

8.3.2 Dark-field imaging

With dark-field (DF) imaging, the direct beam is blocked while the diffracted beam is selected. In a practical experiment, this means that an aperture is used that blocks the transmitted beam and only allows the diffracted beam to pass [108]. The resulting DF-image arises due to electron diffraction [77]. As this mode of operation is dependent on diffraction conditions, the resulting contrast will be dependent on the formation of crystallites, making it possible to obtain local information about the crystallinity of the multilayer.

8.3.3 High Resolution Transmission Electron Microscopy

To obtain images with an even higher magnification, high resolution transmission electron microscopy (HR-TEM) can be used. In this mode of operation, both the scattered and transmitted beams are used in order to form an interference image [77]. This technique is based on the phase shift that the electron wave undergoes when interacting with the atoms in a sample. The interference pattern in the image plane gives rise to the contrast in HR-TEM images. Small features such as dislocations can be recorded with this technique due to the strong interaction between electrons and the atoms in the sample [110].

8.3.4 Selected Area Electron Diffraction

Selected Area Electron Diffraction (SAED) patterns are diffraction patterns of a selected area within one sample. To obtain such a pattern, a special aperture is inserted into the image plane to select an area of the sample. The diffraction pattern can be magnified and viewed by the TEM. Crystalline materials give rise to diffraction spots, while polycrystalline and amorphous materials give diffraction rings of varying sharpness and width, these rings can be observed as well in Figure 8.3. Using this mode of operation, strains and texture deviations can be found for individual grains [72].

Chapter 9

Summary of the results

9.1 Multilayers grown at PETRA III

The multilayers that were covered over the first half of this project were primarily grown at a sputter deposition system at the PETRA III synchrotron in Hamburg, further described in subsection 5.5, these are the samples that are used when writing my licentiate thesis. The multilayers grown at this system were deposited using an initial bias at -30 V to grow a buffer layer followed by a high bias at -100 V for the rest of the layer. Both multilayers with natural B₄C as well as multilayers with isotope-enriched ¹¹B₄C have been deposited at Petra III. The magnetron powers that were used are 20 W, 60 W and 35 W for the Ni, Ti, and B₄C target respectively.

9.1.1 Initial investigation with B₄C containing Ni/Ti multilayers

As a proof of concept, Ni/Ti layers were co-deposited with natural B₄C at Petra III in order to eliminate the formation of nanocrystallites, this has been combined with a modulated ion assistance scheme to smoothen the interfaces. In this scheme, an initial layer with a thickness of 1 nm is grown using a substrate bias of -30 V, the remainder of the layer is grown with a substrate bias of -100 V. In situ high-energy synchrotron wide angle X-ray scattering (WAXS) showed an effective hindering of nanocrystallites during growth as a result of the ¹¹B₄C co-deposition. After deposition, the B₄C containing films have been characterized using X-ray reflectivity, which showed a significant improvement compared to the pure Ni/Ti multilayers.

9.1.2 The effects of ¹¹B₄C co-deposition on reflectivity performance

As the primary goal of this work has been to improve the performance of neutron multilayers, the study of specular reflectivity has been a major focus during this project. In order to investigate how the co-deposition of ¹¹B₄C affects the total reflectivity, both multilayers with and without ¹¹B₄C co-deposition have been deposited in this work. To obtain information about the elemental composition for the multilayer ERDA measurements were performed. The atomic percentage of ¹¹B + C was measured to be about 3.6% C and 21% ¹¹B using ERDA. The measured multilayer also contains about slightly less than 1% Ar, showing that a small percentage of the sputtering gas that is used during deposition is present in the deposited multilayer. The B to C ratio is slightly higher than expected from a pure ¹¹B₄C target. The rea-

9. Summary of the results

son behind this remains unknown, but these findings have been confirmed using Rutherford Backscattering Spectroscopy (RBS) as well. A possible explanation could be an unexpected elemental composition in the target that was used.

Structural parameters of the samples have been obtained by fitting the measured neutron reflectivity and X-ray reflectivity data to a modelled simulation of the multilayer. In this model, any accumulation of interface width is assumed to be linear and equal for both multilayers. Such characterization showed a good fit on the pure Ni/Ti multilayers with an averaged initial width of 6.4 Å at the interfaces, with an increase of 0.03 Å per bilayer, meaning the total interface width has grown to 9.4 Å after 100 bilayers. The specular diffraction pattern shows a slight broadening of the Bragg peaks, indicating an increase in layer thickness throughout the layer. The simulated fit to the experimental data shows an increase of 0.002 Å per bilayer. The obtained period was 45.8 Å. The sample has been measured with TEM microscopy as well. The TEM measurement confirms the findings from the model simulation, with abrupt interfaces and relatively limited roughness accumulation.

Structural parameters of the samples that were co-deposited with $^{11}\text{B}_4\text{C}$ have been obtained similarly by a combined fit of NR and XRR data on a model simulation of this multilayer. The same model has been used for these samples as for the pure Ni/Ti samples. The SLD has been calculated using the elemental composition obtained by ERDA where the density for each layer has been calculated using a simple rule of mixtures for the bulk densities for each element. The resulting fit to this model does not show any roughness accumulation throughout the sample. The obtained interface width has an average value of 4.5 Å for the multilayer, which is a clear improvement when compared to the pure Ni/Ti samples. The specular diffraction pattern shows a slight broadening of the Bragg peaks, indicating an increase in layer thickness throughout the layer. The simulated fit to the experimental data shows an increase of 0.002 Å per bilayer. The obtained period was 47.0 Å. These samples were measured with TEM as well, the TEM micrographs for this sample are shown earlier in Figure 8.3. These measurements are in line with the obtained fit to the simulated model, with very abrupt layers and no obvious sign of an increase in interface width throughout the layer. The resulting neutron and X-ray reflectivity measurements are shown in figure 9.1 for a Ni/Ti multilayer with and without $^{11}\text{B}_4\text{C}$ incorporation. The inset shows the off-specular rocking curves at the first Bragg peak for both multilayers. An interesting observation is how the $^{11}\text{B}_4\text{C}$ containing multilayer has a higher diffuse signal than the pure Ni/Ti multilayer, despite having a lower interface width. This phenomenon has later been investigated using GISAXS, where it has been shown that the $^{11}\text{B}_4\text{C}$ co-deposition leads to the formation of mounds at the interfaces with vertically correlated interface profiles.

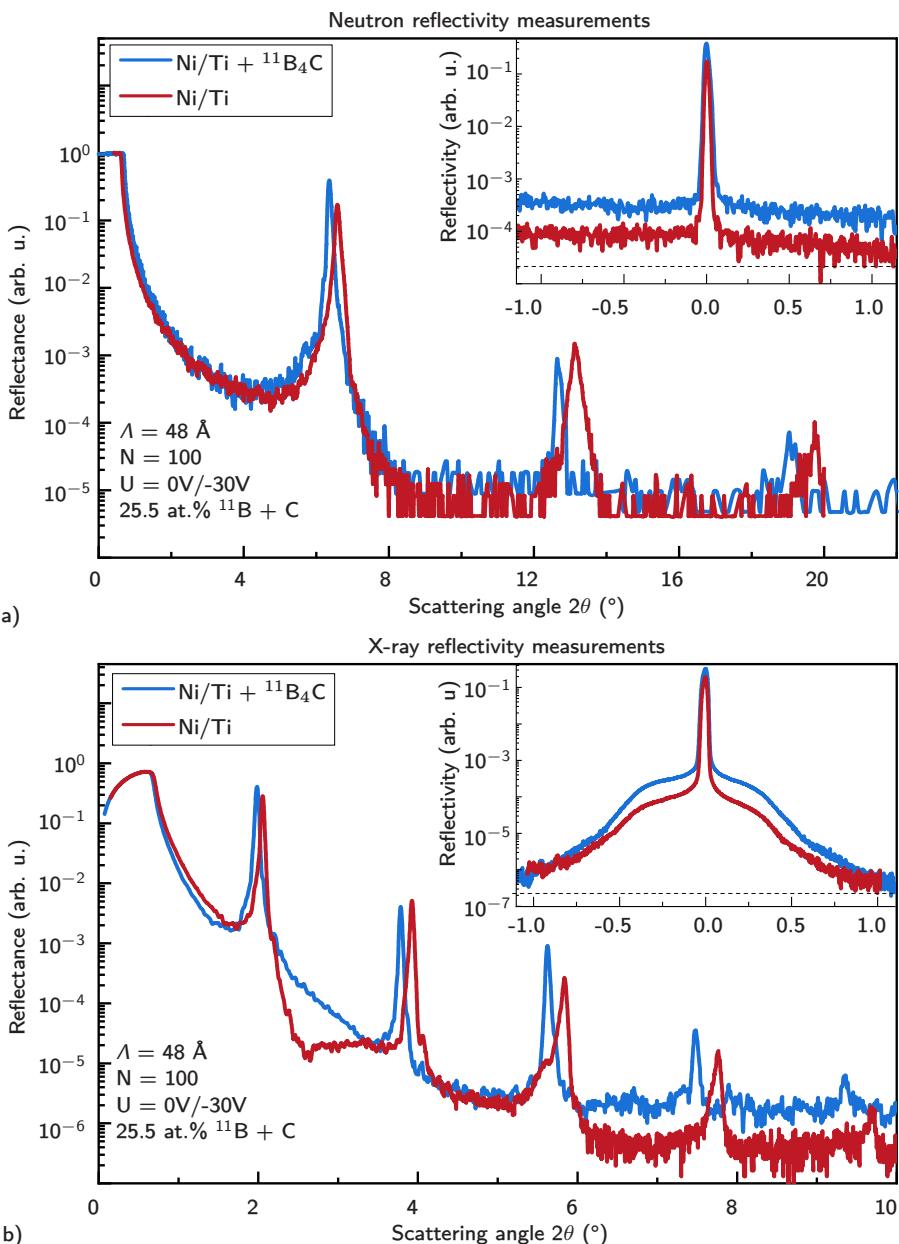


Figure 9.1: a) The obtained neutron reflectivity signal for a Ni/Ti multilayer with and without $^{11}\text{B}_4\text{C}$ incorporation. b) The obtained X-ray reflectivity signal for a Ni/Ti multilayer with and without $^{11}\text{B}_4\text{C}$ incorporation. A clear increase in reflectivity can be observed for the $^{11}\text{B}_4\text{C}$ containing multilayers, indicating a significantly lower interface widths. The insets show the rocking curves for both samples at the first Bragg peak, where the background level is indicated by a dashed line.

9.2 Samples grown at Linköping University

The deposition system at Linköping University has a magnetic coil to attract electrons towards the substrate, creating a denser plasma near the substrate. This allows to increase the amount of ions that reach the sample during deposition, which makes it possible to use a lower substrate bias during growth. The samples that were grown at Linköping University were generally grown with a grounded bias at 0 V for the initial stage, while the remainder of the layer was grown at a substrate bias of -30 V unless otherwise reported. The magnetrons at this deposition system where run in current mode using a current of 80 mA 160 mA for Ni and Ti respectively, while the $^{11}\text{B}_4\text{C}$ magnetron was run in power mode at a power of 30 W unless otherwise reported.

9.2.1 Reflectivity performance

To obtain the optimal conditions, multilayers have been deposited at different magnetron powers ranging from $P^{^{11}\text{B}4\text{C}} = 0 \text{ W}$ to $P^{^{11}\text{B}4\text{C}} = 70 \text{ W}$, corresponding to a total $^{11}\text{B} + \text{C}$ content up to 41.2 at.% as confirmed by ERDA. The substrate bias during the second stage of the modulated ion assistance scheme has furthermore been varied from 0V to -50 V on multilayers usign a magnetron power of $P^{^{11}\text{B}4\text{C}} = 40 \text{ W}$. The best performing multilayers have been found to be around a magnetron power of $P^{^{11}\text{B}4\text{C}} = 30 \text{ W}$, corresponding to a $^{11}\text{B} + \text{C}$ content of 34.4 at.%. Using a combined fitting of X-ray and neutron reflectivity measurements as shown in Figure 9.2, a total interface width as low as 2.7 Å has been observed at the optimal conditions. The high quality of the interfaces in these multilayers can also be seen from the high amount of Bragg peaks in both neutron and X-ray reflectivity measurements, with a total of 6 measured Bragg peaks in X-ray reflectivity, and four distinct Bragg peaks within the measured range in neutron reflectivity. The measured period was 48.2 Å with a total of $N = 100$ bilayers. No signs of accumulated roughness could be observed in these multilayers. The improvement over the multilayers that have been deposited at PETRA III show that the higher ion flux as a result of the magnetic coil has a positive effect on the quality of the interfaces.

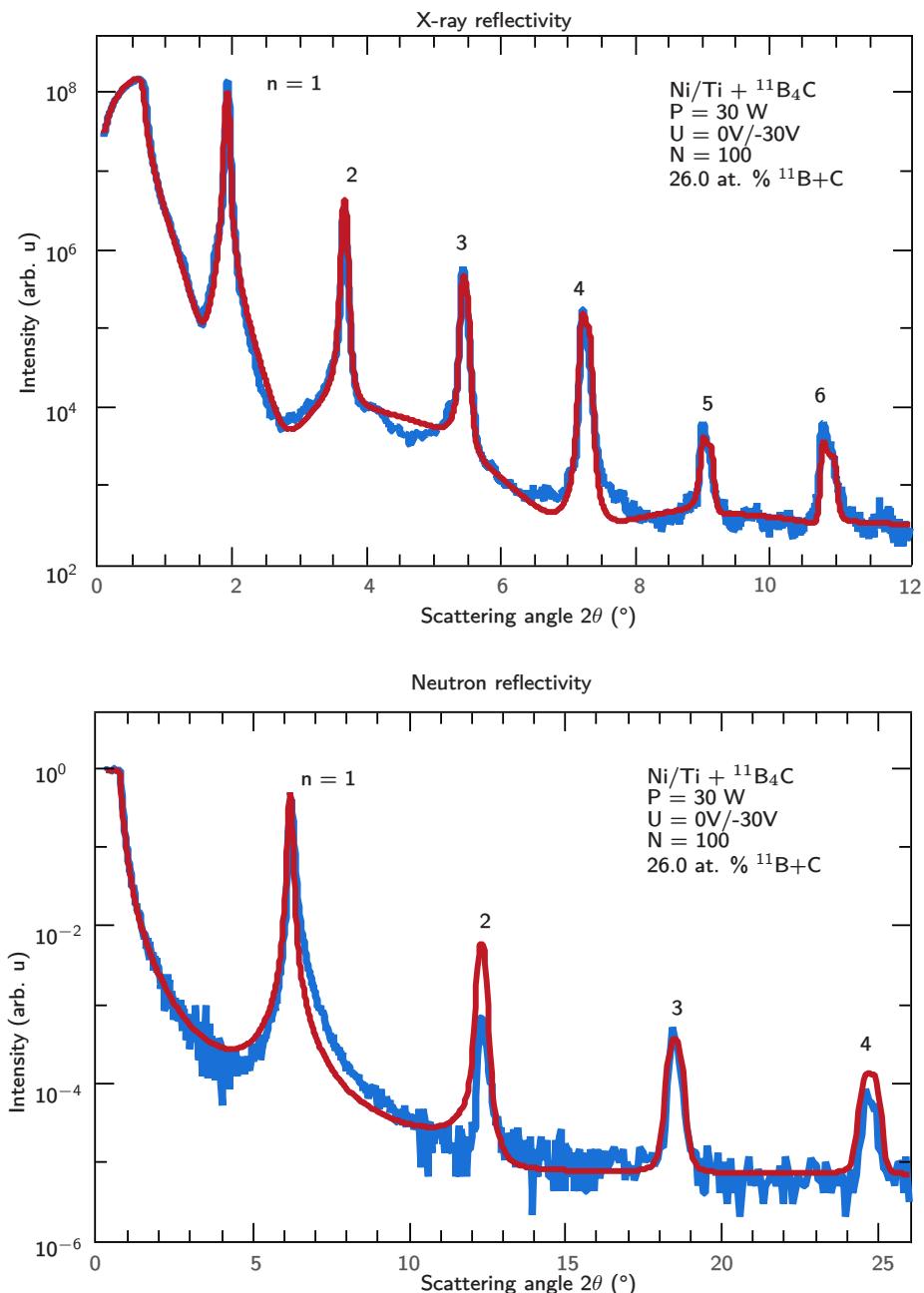


Figure 9.2: Coupled fits to X-ray and neutron reflectivity measurements of $^{11}\text{B}_4\text{C}$ containing multilayers reveal extremely abrupt interfaces with an interface width of $\sigma = 2.7 \text{ \AA}$.

9.3 Interface morphology of $^{11}\text{B}_4\text{C}$ containing multilayers

The effects of both the $^{11}\text{B}_4\text{C}$ co-deposition and the modulated ion assistance has been investigated for the samples that were grown at Linköping University as well. The structural parameters in the growth-direction of the sample, such as periodicity, thickness drift and interface widths, have been investigated using combined fitting of X-ray reflectivity and neutron reflectivity data. These characterizations showed the highest achieved interface width of about 2.7 Å without any signs of interface width accumulation.

The morphology of the buried interfaces in the multilayers have been investigated using grazing incidence small angle X-ray scattering (GISAXS). The GISAXS analysis revealed that the layers become more strongly correlated and interface mounds form for increasing amounts of $^{11}\text{B}_4\text{C}$, caused by a reduction of adatom mobility when $^{11}\text{B}_4\text{C}$ is incorporated into the multilayer. As the adatom mobility decreases, the characteristic separation between the mounds decreases, indicating an increase in the density of mounds for increasing amounts of $^{11}\text{B}+\text{C}$, as shown in Figure 9.3 a). Using ion-assistance during growth leads to fewer mounds at the interfaces, shown in Figure 9.3 b). This indicates that a higher adatom mobility prevents the formation of mounds at the interfaces. The usage of the modulated ion assistance scheme further promotes the formation of interface mounds as well as vertical correlation between the interfaces when compared to a constant bias. This indicates that the second stage in the modulated ion assistance scheme does not completely repair the rough layer that is grown during the initial stage at grounded bias. Nevertheless, the modulated ion assistance scheme does show a higher reflectivity, which can be explained to a lower intermixing using this scheme. Using a higher ion assistance during the second stage further reduces the density of mounds and reduces the vertical correlation, but does not improve overall reflectivity.

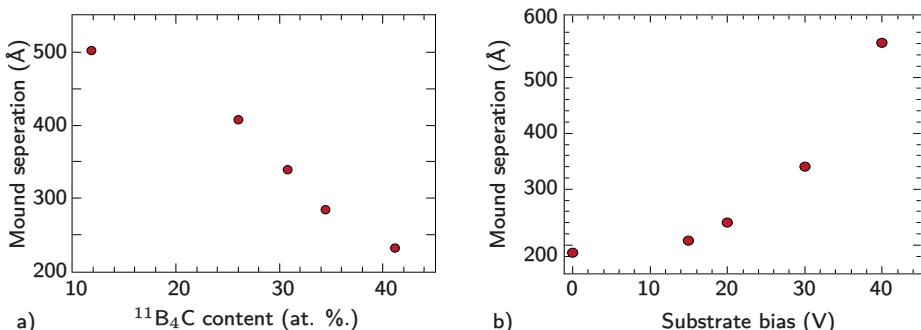


Figure 9.3: a) The distance between the interface mounds decreases with increasing $^{11}\text{B}_4\text{C}$ contents, showing the addition of $^{11}\text{B}_4\text{C}$ leads to more mounded interfaces. b) Increasing the substrate bias during deposition increase the ion energy and therefore adatom mobility, which leads to fewer mounds at the interfaces.

9.4 Thickness dependent material designs

Simulations on a neutron supermirror using the obtained optical and structural parameters for a $^{11}\text{B}_4\text{C}$ containing multilayer indicate a significant improvement in terms of reflectivity around the critical edge of the simulated supermirror. At lower angles of incidence however, a conventional Ni/Ti supermirror is expected to perform better due to the higher optical contrast that is achieved.

Since the importance of a low interface width decreases at thicker periods, it follows that the optimal material design depends on the multilayer period. Within this thesis, different approaches for Ni/Ti based neutron multilayers were investigated at different multilayer periods. It has been shown that at thicker period of $\Lambda = 84 \text{ \AA}$, multilayers where a thin layer of $^{11}\text{B}_4\text{C}$ has been deposited between the interfaces has the best reflectivity performance. At thinner periods of $\Lambda = 48 \text{ \AA}$ and $\Lambda = 30 \text{ \AA}$ the best result has been obtained by incorporating $^{11}\text{B}_4\text{C}$ throughout the entire multilayer stack. By combining these different approaches, where multilayers with $^{11}\text{B}_4\text{C}$ interlayers are grown for thicker layers corresponding to $\Lambda > 52 \text{ \AA}$, and $^{11}\text{B}_4\text{C}$ is co-deposited at thinner periods at $\Lambda < 52 \text{ \AA}$, a potential supermirror could be grown that shows a better reflectivity performance over the entire reflected range in q_z .

9.5 Isotope modulated interference mirrors

Apart from the work on Ni/Ti based multilayers, a series of chemically homogenous B_4C interference mirrors have been investigated as well. Similar to a regular multilayer, a periodic contrast in terms of scattering length density along the growth direction is obtained by growing subsequent layers of $^{10}\text{B}_4\text{C}$ and $^{11}\text{B}_4\text{C}$ in a single stack, giving rise to a periodicity as a result of $^{11}\text{B}/^{10}\text{B}$ isotope modulation. The different mirrors have been deposited at a total thickness of 128 nm with $^{10}\text{B}_4\text{C}/^{11}\text{B}_4\text{C}$ periods Λ ranging from 16 \AA to 128 \AA , with a thickness ratio of Γ ranging from 0.125 to 0.875. Both sputter magnetrons were run in power mode using a constant 100 W power for each target during deposition. Similarly to the Ni/Ti based multilayers, a modulated ion assistance scheme has been used where the initial 3 \AA of each layer was grown using a grounded substrate bias while the remainder of the layer was grown using a substrate bias of -30 V.

Both XRD and TEM measurements showed no signs of crystallites, nor of any chemical modulation which has been further confirmed with XRD measurements. Given the high optical contrast between ^{10}B and ^{11}B , a high reflectivity can be obtained for these multilayers with only few bilayers. While the ^{10}B isotope is absorbing, simulations have shown that this only forms a significant problem near grazing incidence angles where the optical path length is longer. Preliminary neutron reflectometry measurements were performed as well, showing a total of 10% absolute reflectivity for a 128 nm thick multilayer consisting of only 20 bilayer periods with a periodicity of 33.1 \AA , showing

9. Summary of the results

how only few layers are needed for a high reflectivity. Simulations to these measurements indicate very thin interface widths below 5 Å, showing a good promise for neutron optical components that are not used at grazing incidence.

Chapter 10

Outlook

10.1 Ni/Ti based multilayers

The results described in chapter 9 show how a clear improvement has been achieved in terms of interface width by incorporating $^{11}\text{B}_4\text{C}$ into the multilayers. As is usual for research projects, there are still aspects where future research can be beneficial. A major challenge of the $^{11}\text{B}_4\text{C}$ incorporation into both multilayers for instance is that this dilutes the high optical contrast that is present in pure Ni/Ti. While the improvement in interface width leads to a significantly higher reflectivity nonetheless, the contrast dilution makes this technique unsuitable for multilayers with thicker periods where the achieved optical contrast is more important than the interface width. This is in particular relevant for components where multiple layer thicknesses are present such as supermirrors used in neutron guides. Initial investigations have been performed to mitigate these effects, such as using a different material design in the thicker periods where the optical contrast is preserved. Further investigations would be needed however to expand this further, allowing for a more fine-tuned approach for multiple multilayer periods.

A possible area where this project could be expanded is the use of different $^{11}\text{B}_4\text{C}$ contents in either layers. For the samples deposited in this work, a constant flux of $^{11}\text{B}_4\text{C}$ has been used during the entire multilayer growth. However, it has been observed how the Ti-layer is significantly easier to amorphize than the Ni layer, while the $^{11}\text{B}_4\text{C}$ incorporation in the Ti layer specifically reduces the contrast in neutron SLD. It would therefore be beneficial if as little $^{11}\text{B}_4\text{C}$ incorporation could be used in the Ti layer as possible. While Ni $^{11}\text{B}_4\text{C}$ /Ti multilayers were shown to be significantly rougher than the multilayers where $^{11}\text{B}_4\text{C}$ has been co-deposited throughout the entire multilayer stacks, no investigations have been done using compound targets where a lower amount of $^{11}\text{B}_4\text{C}$ is used in the Ti layer than in the Ni layer. This could further improve the optical contrast of the $^{11}\text{B}_4\text{C}$ containing multilayers, while keeping the low interface width that is achieved in the material system with $^{11}\text{B}_4\text{C}$ in both interfaces. Such an increase in optical contrast would lead to further improvement regardless of the multilayer period.

Nevertheless, the work that is done during this project so far already shows great promise for neutron instruments. In particular at higher incidence angles, corresponding to thinner periods, a great improvement in terms of reflectivity performance has been achieved. For supermirrors the high performance of conventional Ni/Ti at low incidence angles can be combined with the high

10. Outlook

performance of $^{11}\text{B}_4\text{C}$ containing Ni/Ti at higher incidence angles using a hybrid multilayer design where either material system is applied depending on the layer thickness. This is further illustrated in Figure 10.1 where a simulated supermirror for such a combined design is compared to that of pure Ni/Ti in that is used today. The simulated interface width of 3 Å is comparable to that of the best multilayers that have been deposited in this work [81]. This shows a lot of potential specifically at higher incidence angles, which is further made possible by the ability to grow thinner layers. The general trend is towards neutron mirrors with larger m-values where thinner layers are needed [111], [112]. The strong potential for $^{11}\text{B}_4\text{C}$ containing multilayers at thinner periods would further aid the development of high-m supermirrors where neutrons are reflected at higher scattering vectors. This would therefore not only increase the reflectivity compared to existing wave guide, but would also allow neutrons with higher energies to be transmitted, thereby extending the applicability of neutron waveguides into the regime of hot and epithermal neutrons [79]. Most neutron optical components utilize multilayers in one way or another, and the achieved results so far clearly demonstrate that a large improvement of neutron flux at experiment can be achieved without building bigger and brighter sources. The improvement of such components that has been established in the latest research is severely underutilized at actual neutron sources. Given the sheer size of existing neutron sources both in terms of scientific impact and in terms of economy, industrial development of such improved multilayers would be a worthwhile investment. In the realization of that step, further collaboration with industrial partners would be beneficial. Getting these technologies to scale at actual neutron sources benefits all users of neutron scattering, and thereby science and our collective knowledge as a whole.

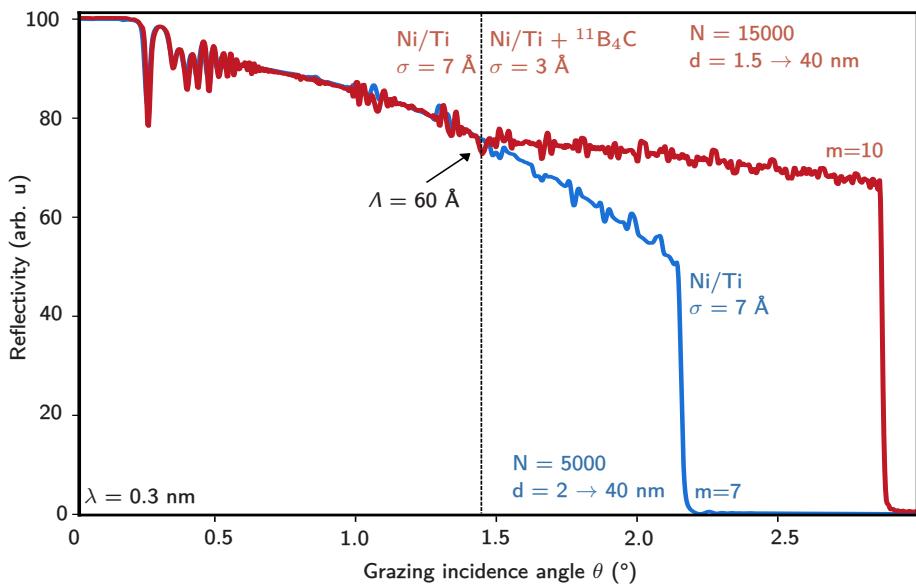


Figure 10.1: The $^{11}\text{B}_4\text{C}$ containing multilayers show great promise for supermirror devices. When thicker layers are grown with a material system where optical contrast is maximized, a high reflectivity can be obtained over the entire reflected range. In this simulation, the thicker layers corresponding to a multilayer period of $\Lambda = 60 \text{ \AA}$ in the red curve are grown with pure Ni/Ti while the thinner layers are incorporated with $^{11}\text{B}_4\text{C}$.

10.2 Isotope modulated interference mirrors

The isotope modulated $^{11}\text{B}_4\text{C}$ mirrors in this work have preliminary been an explorative study, but they nevertheless show a promise of high quality neutron optical components where only a few layers are needed to get a strong reflectance. This high performance can be attributed to the high contrast in terms of SLD in combination with the amorphous nature of this material system. The optical contrast in terms of real SLD between ^{10}B and ^{11}B is higher than that of the $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayers in this work, showing great potential for future optical components. Some additional research need to be done for these designs in the future. A specific challenge the samples deposited in this work is that the deposited stack started peeling from the substrate, which likely caused by stresses in the multilayer stack. For future depositions it would therefore be worthwhile to preheat the sample substrate before deposition which would alleviate these problems. A further challenge with these multilayers is that ^{10}B is an absorbing isotope for neutrons. Both simulations and experimental measurements indicate that this is not a significant problem for the reflectivity performance of most optical components in practice, but this does make this particular design unsuitable for instruments at grazing incidence where the optical path through the multilayer is long. A good performance is achieved however for a broad-band mirror where only a specific range within \mathbf{q} needs to be reflected. As B_4C is an abundant material, these kind of chemically homogenous interference mirrors have a strong potential for future development of neutron optical components.

Chapter 11

Summary of the papers

11.1 Paper I

Layer Morphology Control in Ni/Ti Multilayer Mirrors by Ion-assisted Interface Engineering and B₄C Doping

Ni/Ti is the materials system of choice for broadband neutron multilayer supermirrors. The reflected absolute intensity as well as neutron energy range from state-of-the-art mirrors are hampered by a Ni/Ti interface width, typically 0.7 nm (caused by nanocrystallites, interdiffusion, and/or intermixing), limiting the optical contrast across the interface as well as limiting the minimum usable layer thickness in the mirror stack. In this work we explore elimination of nanocrystallites by amorphization through boron-carbon doping in combination with interface smoothening by modulation of ion-assistance during magnetron sputter deposition of individual Ni and Ti layers, ranging from 0.8 nm to 6.4 nm in thickness. In situ high-energy synchrotron wide angle X-ray scattering (WAXS) revealed an effective hindering of Ni/Ti crystallization through a minute concurrent B₄C flux during growth. Post-growth X-ray reflectivity (XRR) confirmed the incorporation of B₄C but also showed that interface widths deteriorated when a constant substrate bias of -30 V was used. However, XRR showed that interface widths in B₄C -doped multilayers improved significantly, compared to those in pure Ni/Ti multilayers, by employing a two-stage substrate bias, where the initial 1 nm of each layer was grown with -30 V substrate bias, followed by -100 V bias for the remaining part of the layer. The present results shows that B₄C doping of Ni/Ti multilayers leads to significantly smaller interface widths when combined with engineered interfaces through temporal control of the substrate bias. Consequently, a significant improvement of neutron supermirror performance can be expected by employing this technique using ¹¹B isotope-enriched ¹¹B₄C source material.

11.2 Paper II

Synthesis of $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayers and characterization using combined X-ray and neutron reflectometry

In this work we investigated a novel magnetron sputter growth technique where $^{11}\text{B}_4\text{C}$ co-deposition has been combined with a split-bias scheme in order to reduce interface width at Ni/Ti multilayers. Combined fits to experimental XRR and NR data indicate average interface widths of 4.5 Å without any accumulated roughness when the sample is co-deposited with $^{11}\text{B}_4\text{C}$. This is a significant reduction from the deposited multilayer with pure Ni/Ti, which shows an average initial interface width of 6.3 Å at the first period with an accumulation of 0.04 Å per period. This improved interface width offers very good prospects for high-performance supermirrors with high-m values, as well as for neutron instruments for thermal neutrons where thinner interface widths are required. Since neutron multilayers are such essential and crucial elements in any intended instrumentation, even the slightest improvement of the performance will have an immediate and large impact on all research using those instruments.

11.3 Paper III

Morphology of buried interfaces in ion-assisted magnetron sputter deposited $^{11}\text{B}_4\text{C}$ -containing Ni/Ti multilayer neutron optics investigated by grazing incidence small angle scattering

The effect of $^{11}\text{B}_4\text{C}$ co-deposition and ion assistance on the morphology of buried interface of Ni/Ti neutron multilayers has been investigated using Grazing Incidence Small Angle X-ray Scattering (GISAXS) measurements. The co-deposition of $^{11}\text{B}_4\text{C}$ is known to amorphize the multilayers, eliminating crystallites and intermetallics at the interfaces which otherwise contribute to the interface width. The GISAXS analysis revealed that the layers become more strongly correlated and interface mounds form for increasing amounts of $^{11}\text{B}_4\text{C}$. As the adatom mobility decreases, the characteristic separation between the mounds decreases, indicating an increase in the density of mounds for increasing amounts of $^{11}\text{B}+\text{C}$. By applying high flux ion assistance during growth, the adatom mobility can be increased, reducing mound formation. However, this comes at the expense of a forward ion knock-on effect, which can lead to interface mixing. To prevent intermixing, a high flux modulated ion assistance scheme was used, where an initial buffer layer was grown with low ion energy and the top of the layer with higher ion energy. X-ray reflectivity measurements showed that intermixing is still possible if the applied ion energy is too high. Therefore, a careful balance between the different growth parameters is necessary to maximize the reflectivity potential. The optimal condition was found to be adding 26.0 at.% $^{11}\text{B}+\text{C}$ combined with high flux modulated ion assistance. In each layer, the applied substrate bias voltage was initially kept grounded for 3 Å and then increased to -30 V. Such a multilayer, with a period of 48.2 Å and 100 periods

was grown, and the resulting structure was investigated by coupled fitting to neutron and X-ray reflectivity data. The average interface width was found to be only 2.7 Å, which is a significant improvement over the current state-of-the-art commercial Ni/Ti multilayers. These findings provide very promising prospects for high reflectivity neutron optics, including periodic multilayers as well as broadband supermirrors for hot and epithermal neutrons.

11.4 Paper IV

Material design optimization for large-m $^{11}\text{B}_4\text{C}$ -based Ni/Ti supermirror neutron optics

This work investigated several approaches in order to optimize the material design for $^{11}\text{B}_4\text{C}$ containing Ni/Ti supermirrors. At low scattering vectors, corresponding to thicker periods, the ultimate reflectivity performance is strongly dependent on the optical contrast. Conversely, at higher scattering vectors, corresponding to thinner multilayer periods, the reflectivity performance is mostly dependent on the achieved interface width. This trade off has clear implications for neutron supermirrors, where multiple layer thicknesses are present in the entire stack. In this work, strategies that focus on the optimization of the achieved optical contrast show very good result at the low-q regime, but at high-q values the interface width becomes more important. Conversely, minimizing the interface width has diminishing returns at higher periodicities, where the achieved optical contrast is more important.

Different designs that focus on scattering length density contrast or on a reduction of the interface width for multilayer reflectivity have been investigated, for multilayer periods of 30 Å, 48 Å, and 84 Å, for designs involving pure Ni/Ti multilayers, multilayers with $^{11}\text{B}_4\text{C}$ co-deposited in both Ni and Ti layers, multilayers with $^{11}\text{B}_4\text{C}$ co-deposited only in Ni layers, and multilayers with $^{11}\text{B}_4\text{C}$ deposited as thin interlayers between Ni and Ti layers. Grazing incidence small angle X-ray scattering, neutron and X-ray reflectivity measurements, reflectivity fitting, and transmission electron microscopy has been used to study the structure and morphology to find an optimal layer structure for supermirrors. The results show that Ni/Ti based multilayers where thin (0.15 nm) interlayers of $^{11}\text{B}_4\text{C}$ has been co-deposited between the interfaces has the best reflectivity performance at the investigated period of 84 Å, while the multilayers where $^{11}\text{B}_4\text{C}$ has been co-deposited throughout the entire multilayer stack shows the best performance at the investigated period of 48 Å and 30 Å. This suggests that a higher reflectivity than that of state-of-the-art Ni/Ti multilayers can be achieved over the entire scattering vector range by applying a depth-graded material design, as demonstrated using simulated neutron reflectivity performance for a supermirror. Specifically, this can be accomplished by incorporating $^{11}\text{B}_4\text{C}$ in the Ni and Ti layers of thinner layers below approximately 26 Å and introducing interlayers of $^{11}\text{B}_4\text{C}$ between the Ni and Ti layers in the thicker layers.

11.5 Paper V

Chemically homogeneous boron carbide $^{10}\text{B}/^{11}\text{B}$ isotope modulated neutron interference mirrors

In this article, we introduce a novel type of neutron based on chemically homogenous B_4C mirrors with $^{10}\text{B}/^{11}\text{B}$ isotope modulation. Simulations predict that these mirrors exhibit very high neutron reflectivities for a small number of bilayer periods. This is experimentally confirmed by neutron reflectivity measurements of mirrors synthesized by ion-assisted magnetron sputter deposition. For example, a 120 nm thick multilayer consisting of just 20 bilayer periods of $^{10}\text{B}_{5.7}\text{C}/^{11}\text{B}_{5.7}\text{C}$, with a periodicity of 61.5 Å, exhibits a neutron reflectivity of 13% at an incidence angle of 4.7° for neutrons with a wavelength of 4.825 Å. This is attributed to a high scattering length density contrast between the layers with an interface width <5Å. Structural analyses by X-ray diffraction, X-ray reflectivity, and transmission electron microscopy demonstrate that the $^{10}\text{B}_{5.7}\text{C}/^{11}\text{B}_{5.7}\text{C}$ multilayer mirrors are composed of amorphous, chemically homogenous $\text{B}_{5.7}$, without any internal chemical modulation. The data show that $^{10}\text{B}_x\text{C}/^{11}\text{B}_x\text{C}$ multilayer mirrors have the potential for higher neutron reflectivities at higher q-values using fewer and thinner layers, compared to today's state-of-the-art chemically modulated neutron multilayer mirrors.

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Publications

Paper I

Layer Morphology Control in Ni/Ti Multilayer Mirrors by
Ion-assisted Interface Engineering and B₄C doping

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Morphology control in Ni/Ti multilayer neutron mirrors by ion-assisted interface engineering and B₄C incorporation

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Abstract: The optical contrast and minimum layer thickness of Ni/Ti broadband neutron multilayer supermirrors is usually hampered by an interface width, typically 0.7 nm, caused by nanocrystallites, interdiffusion, and/or intermixing. We explore the elimination of nanocrystallites in combination with interface smoothening by modulation of ion assistance during magnetron sputter deposition of 0.8 to 6.4 nm thick Ni and Ti layers. The amorphization is achieved through incorporation of natural B₄C where B and C preferably bond to Ti. A two-stage substrate bias was applied to each layer; -30 V for the initial 1 nm followed by -100 V for the remaining part, generating multilayer mirrors with interface widths of 0.40–0.45 nm. The results predict that high performance supermirrors with m-values as high as 10 are feasible by using ¹¹B isotope-enriched B₄C combined with temporal control of the ion assistance.

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1. Introduction

Neutron scattering is a signal-limited technique, and neutron instrumentation is designed to compromise between intensity and resolution. Even though modern neutron sources provide ever higher fluxes, e.g., the European Spallation Source which will have the world's most powerful neutron source [1], the largest gain in neutron flux is expected to come from improving neutron optical components [2]. Multilayers with small periodicities and depth-graded supermirrors are the most important devices for neutron beam handling to increase utilization efficiency in neutron scattering experiments. Owing to the strong contrast in scattering length densities, Ni/Ti is the materials system of choice when developing reflective multilayer neutron optics for instrumentation such as monochromators, wave guides, and focusing devices [3,4].

The reflected absolute intensity as well as neutron energy range from state-of-the-art mirrors are hampered by a Ni/Ti interface width, typically 0.7 nm, caused by nanocrystallites, interdiffusion, and/or intermixing, limiting the optical contrast across the interface as well as limiting the minimum usable layer thickness in the mirror stack [5].

In metal multilayer structures with nanometer layers it is difficult to create abrupt interfaces because of kinetic roughening, interlayer diffusion, solid-state reactions at the interface, and crystallization. To overcome these problems different attempts have been made to improve the interface structure. For example, it has been possible to increase the reflectivity by the deposition of ultrathin Cr layers at the Ni/Ti interfaces [6], by reactive sputtering of the Ni layers in a mixed ambient of Ar and air [7,8], or O₂ [9], or N₂ [10], using NiC instead of pure Ni to reduce the

crystallite size [11], using a surfactant mediated growth [12], and by interface polishing using argon ion bombardment [13] in ion beam sputtering.

Nevertheless, state-of-the-art reflectivities remain significantly lower than theoretical predictions for Ni/Ti supermirrors. It can be noted that no attempts have been made to intentionally grow neutron multilayers in an amorphous state which would lead to smooth interfaces and reduced kinetic roughening. Such approach has only recently been presented for Cr/Sc multilayer X-ray mirrors with clear improvements on interfaces and layer conformity [14].

The first demonstration of a neutron supermirror was made using electron beam evaporation [15]. It is now well established however that in an evaporation process, due to a low energy of the evaporants, adatoms on the growing film surface do not have sufficient energy, leading to kinetically limited growth with porous layers and interface roughness as a consequence. Instead, magnetron sputtering, where the energy of the adatoms is higher (~1-2 eV), allowing for a smoother two-dimensional growth, is generally used to realize these multilayers. Despite the fact that low-energy ions are inherently present in the plasma ambient during magnetron sputter deposition, these are rarely utilized to stimulate adatom mobility for this application. There are only a few reports mentioning the application of a substrate bias voltage to control the interaction between the growing multilayer and the plasma. A positive substrate bias voltage (10 - 65 V), repelling the ions in the plasma, has been applied to influence the growth kinetics and thereby the stress in magnetic Fe/Si supermirrors [16], a large negative bias voltage of -200 V has been applied, without motivation, during growth of Ni/Ti multilayers [17], and, although not magnetron sputtering, the influence of a bias voltage on the structure of Si/FeCo multilayers and crystallization of FeCo when using triode sputtering has been reported [18]. Bias voltages of +60 V to -400 V were found to increase the crystallinity, while the interface layer thickness remained the same. Thus, it can be concluded that to date no systematic study has been made using ion-assisted magnetron sputter deposition to improve the interface quality of multilayer neutron optics.

This study explores the possibility to introduce B and C into the Ni/Ti multilayer structure through B₄C co-deposition and to use a temporal control of the substrate bias voltage during growth to change the layer morphology and interface definition to improve the neutron reflectivity performance and allow thinner layers to be deposited. Based on the obtained results, predictions of supermirror performance is calculated for Ni/Ti multilayers containing low-neutron absorbing, isotope-enriched ¹¹B and C.

2. Experimental details

Multilayer thin films of Ni/Ti and B₄C-containing Ni/Ti have been deposited onto Si (100) substrates using ion-assisted DC magnetron sputter deposition. The 600-mm-diameter cylindrical deposition chamber is equipped with four 75-mm-diameter sputter sources tilted with an angle of 35° towards the substrate normal with a target-to-substrate distance of 150 mm. Between adjacent sputter sources high magnetic permeability μ-metal shielding is used to minimize cross contamination as well as to extend the magnetic field closer to the substrate. In front of the sputter sources fast-acting shutters allow for control of the sputtered flux and enables single layers, multilayers, as well as co-sputtered layers to be deposited.

The 10 × 10 × 0.5 mm³ substrates were rotating around the sample normal at constant rate of 7 rpm, directly in line of sight of all sputter sources. The substrate table was electrically isolated enabling a negative substrate bias voltage to be applied during growth. Although substrate heating was available depositions were performed at ambient growth temperatures (< 50 °C). The chamber was evacuated to a base pressure of 6.7 · 10⁻⁶ Pa (5 · 10⁻⁸ Torr) using a dual turbo molecular pump setup and was equipped with a loadlock to maintain a good vacuum and allow for easy sample exchange. The deposition system is described in more detail elsewhere [19].

Ultra-high purity argon gas (>99.99997%) was introduced to a working pressure of 3 mTorr (0.4 Pa), as measured with a capacitance manometer. Target discharges were established with power supplies in constant-power mode where discharge powers of 20 W and 60 W, as measured with closed shutters, were used for Ni (99.99%) and Ti (99.95%), respectively. This yielded Ni and Ti deposition rates of about 0.036 and 0.039 nm/s as determined from hard X-ray reflectivity measurements of single layer films. B₄C was continuously deposited during deposition the Ni/Ti multilayer structures by sputtering from a ^{nat}B₄C (99.5%) target using different discharge powers of 0, 17, 35, and 70 W.

Both single multilayer structures, with a period Λ of 10 nm and 5 repetitions, and stacked multilayer structures, with periods of $\Lambda = 1.6, 3.2, 6.4$, and 9.6 nm consisting of correspondingly 32, 16, 8 and 6 repetitions, in order to maintain about the same total thickness of each multilayer stack, were deposited. The nominal Ni and Ti layer thicknesses were kept equal, given a thickness ratio of $\Gamma = d_{\text{Ni}}/(d_{\text{Ni}} + d_{\text{Ti}}) = 0.5$, where d_{Ni} and d_{Ti} indicate the individual layer thicknesses. The single multilayer structures have been deposited with two different designs of ion assistance and with different amounts of B₄C-doping, while for the stacked multilayer structures only the B₄C-doping was varied. The layer thicknesses were not adjusted for the amount of incorporated B₄C at different B₄C target powers and thus the multilayer period increase the more B₄C that is included.

Either a constant substrate bias voltage of -30 V was applied, or a two-stage modulated substrate bias was employed, where the initial 1 nm of each layer was grown with -30 V substrate bias, followed by -100 V bias for the remaining part of the layer. The latter ion assistance design has proven successful in reducing roughness and eliminating interface mixing in multilayer X-ray mirrors [20,21].

The deposition system is mounted on a ultra-high load hexapod with high resolution 6-axis positioning at the High Energy Materials Science P07 beamline at PETRA III [5]. This allows for fine alignment of the sample with respect to the synchrotron X-ray beam enabling time-resolved X-ray diffraction data to be acquired during film growth. In situ wide angle X-ray scattering (WAXS) was performed in transmission mode geometry using a 200 μm high \times 700 μm wide X-ray beam at 78 keV, and the diffracted X-rays were collected on a two-dimensional Perkin-Elmer detector at a distance of 2.1 m from the sample. Each image was acquired for 160 s, corresponding to ~20 turns of full 360° sample revolution, and each image thus includes diffraction information from a 3D volume of reciprocal space.

X-ray reflectivity measurements were performed on a Panalytical Empyrean diffractometer using a Cu X-ray tube, a parallel beam mirror with a 1/32° divergence slit on the primary side, and a parallel plate collimator and a collimator slit (0.27°) on the secondary side, together with a PIXcel detector in 0D mode. Reflectivity of single B₄C-containing Ni/Ti multilayers were measured in the range 0°–10° 20 with a step size of 0.01°/step and a collection time of 1.75 s/step, giving a total measurement time of ~30 minutes.

Reflectivity simulations were performed using the GenX software. The optical constants of the materials were determined using tabulated scattering lengths and composition obtained by ERDA. In all simulations the densities of the layers were however fitted to the critical angle. In the simulations a Gaussian interface broadening, the same for each interface, was included to account for interface roughness and intermixing.

Elemental composition was determined for the samples grown with a constant substrate bias voltage using time-of-flight energy elastic recoil detection analysis (ToF-E ERDA) at the Tandem Laboratory at Uppsala University. A 34 MeV ¹²⁷I⁸⁺ primary beam having an incident angle of 67.5° relative to the surface normal was used, and the energy detector was placed at a recoil scattering angle of 45°. A detailed description of the experimental set-up has been given elsewhere [22,23]. The measured recoil ToF-E ERDA spectra were analyzed using the Potku

code [24] where the measured recoil energy spectrum of each element was converted to relative atomic concentrations with an accuracy of ± 0.5 at.%.

X-ray photoelectron spectroscopy (XPS) core-level spectra of B 1s, C 1s, Ni 2p and Ti 2p were acquired to analyze the chemical bonding structure of boron and carbon atoms within the layers using an Kratos Axis Ultra DLD spectrometer operating at a base pressure of 1.5×10^{-7} Pa (1.1×10^{-9} Torr) with monochromatic Al K α radiation. The spectra were acquired from a 0.3×0.7 mm 2 area centered at 3×3 mm 2 portion of the sample previously sputter-etched with 0.5 keV Ar ions incident at an angle of 70° from the surface normal.

In order to avoid uncertainties related to commonly used binding energy scale referencing against C 1s line of adventitious carbon [25] spectra were aligned to the Fermi level cut-off. Deconvolution and quantification were performed using the Casa XPS software based on measured peak areas and applying relative sensitivity factors supplied by the manufacturer [26].

An analytical Tecnai G2 UT FEG transmission electron microscope operating at 200 kV for a point-to-point resolution of 0.19 nm was used for transmission electron microscopy (TEM) studies. Microstructure and layer definition of Ni/Ti and B₄C-containing Ni/Ti multilayers were studied using both bright field and dark field imaging as well as high resolution cross-sectional TEM. Dark field imaging was used as an approach to effectively highlight crystalline regions in the sample, while high-resolution TEM was used to investigate the layered structure in the multilayers containing the thinnest periods. The cross-sectional samples were prepared using mechanical grinding and polishing followed by low-energy ion-beam milling using a Gatan precision ion polishing system.

Calculations of predicted neutron reflectivity performance has been carried out using the IMD software [27].

3. Results and discussion

3.1. Structure and morphology with and without B and C incorporation

Wide angle X-ray scattering measurements, performed immediately after growth, on the stacked multilayers are presented in Fig. 1. The detector size and distance from the sample allows diffraction from atomic plane distances >0.16 nm to be recorded using 78 keV photons. This corresponds to observing diffraction from the Ni (111) and (002), and Ti (110), (002), (101) and (102) atomic planes, if present. Most of the recorded diffraction spots, however, originate from the crystalline Si substrate and the Al₂O₃ sapphire viewing window, marked in Fig. 1 by circles and triangles, respectively.

In Fig. 1(a) the 2D X-ray diffraction pattern of a stacked Ni/Ti multilayer grown without B₄C and using a uniform ion assistance by applying a -30 V bias voltage is shown. Apart from substrate and window reflections, strong Ni 111 reflections are visible, showing that the layers under these conditions grow crystalline. There are also faint reflections that most probably correspond to a cubic Ni-Ti intermetallic, although this is not possible to conclusively determine. No other film reflections can be observed. Since the observed 111 film reflections appear as diffraction spots, rather than rings, with the strongest Ni 111 reflection in the growth direction, it can be concluded that the Ni layers are 111 textured, as commonly observed for an fcc metal due to minimization of the surface energies during growth. This is also consistent with other findings for Ni/Ti multilayers presented in the literature [28,29].

For growth under the same conditions, except for the addition of B₄C to the multilayer by co-sputtering (using a 35 W magnetron power), diffraction neither from Ni or any Ni-Ti is observed, as can be seen in the image in Fig. 1(b), and the multilayer is thus considered to be X-ray amorphous, meaning that any crystallites, if present, are too small to be detected using X-ray diffraction. In fact, any addition of B₄C, from the lowest to the highest applied B₄C magnetron power, causes the multilayers to become X-ray amorphous, irrespective of the used ion assistance design, as seen from the absence of the Ni 111 reflection in the region around

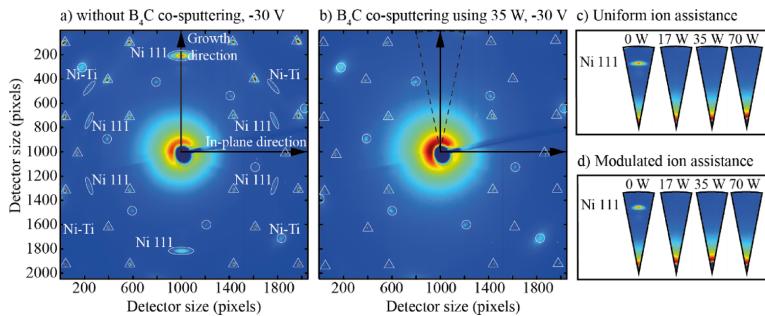


Fig. 1. Wide angle X-ray scattering a) without B_4C co-sputtering, -30 V b) B_4C co-sputtering using a magnetron power of 35 W, and c) influence of different B_4C powers on the Ni 111-formation in the growth direction. The open circles and triangles mark the diffraction spots of the Si substrate and the sapphire viewing window, respectively, while the open ellipses mark diffraction spots from Ni and Ni-Ti intermetallics.

the growth direction in Figs. 1(c) and (d). Without the addition of B_4C the Ni 111 reflection along the surface normal is present although more well-defined when using a modulated ion assistance, indicating a stronger 111 texture in this case. Although not clearly visible in the images in Fig. 1(c) and (d), multilayer reflections are present inside the Ni 111 diffraction spots along the growth direction, showing the presence of a multilayered structure perpendicular to the substrate normal, both for a uniform and a modulated ion assistance without B_4C co-sputtering. The reflections are however too few and diffuse to be used to accurately determine the multilayer periods in these stacked multilayers.

In Fig. 2 bright field TEM micrographs of single multilayer structures with a 10 nm periodicity and 5 repetitions are shown in two different length scales to provide both a close-up view and a larger overview of the structures. The crystalline layers with 111 faceted Ni crystallites, and diffuse contrast at the interfaces probably corresponding to Ni-Ti intermetallics at the interfaces (not detected in WAXS) are observed in Fig. 2(a) when no B_4C is added and a uniform ion assistance is used. Using B_4C co-sputtering and a constant ion assistance in b), the layers are amorphous but there is an accumulating roughness present showing that the applied substrate bias voltage results in insufficient adatom mobility leading to a kinetically limited growth. With B_4C co-sputtering and using a modulated substrate bias voltage, giving a higher ion energy bombardment in the end of each individual layer's deposition, shown in c), the layers are amorphous and smooth, and there is no significant accumulated roughness. The improved interface definition using a combination of B_4C co-sputtering and a modulated ion assistance is clearly shown in the overview micrographs in the top of Fig. 2.

From the wide-angle X-ray scattering measurements and TEM it was found that the multilayers were (X-ray) amorphous for all investigated B_4C concentrations. To investigate the influence of the amount of B_4C on the interface quality hard X-ray reflectivity (XRR) measurements and fitting were employed. In Fig. 3 XRR measurements are shown for periodic multilayers, similar to those presented in Figs. 2(b) and (c), grown with different ion assistance and increasing $B + C$ content. Since the position of the Bragg peaks are related to the period of the multilayer, the peak shifts towards smaller grazing incidence angles with increasing B_4C magnetron powers, shows that an increasing amount of B and C is being incorporated. For both a constant and a modulated ion assistance the periods increase linearly from about 9.7 nm to about 11.5 nm, i.e. by almost 19%, when increasing the B_4C magnetron power up to 70 W.

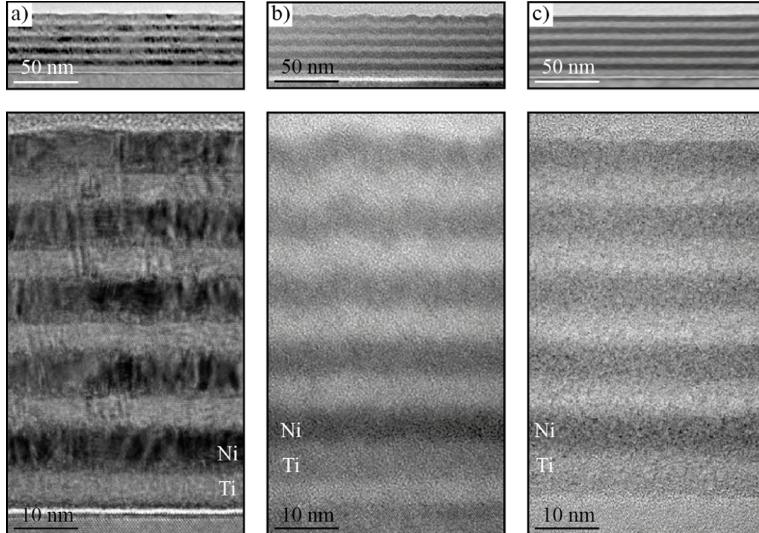


Fig. 2. Bright field TEM micrographs of single Ni/Ti multilayers showing the effect of ion assistance. In a) no B_4C is added and a constant ion assistance is applied during growth, while in b) 35 W B_4C co-sputtering is used with a constant ion assistance, and in c) 35 W B_4C co-sputtering and a modulated substrate bias voltage is applied. Overview micrographs are shown on top.

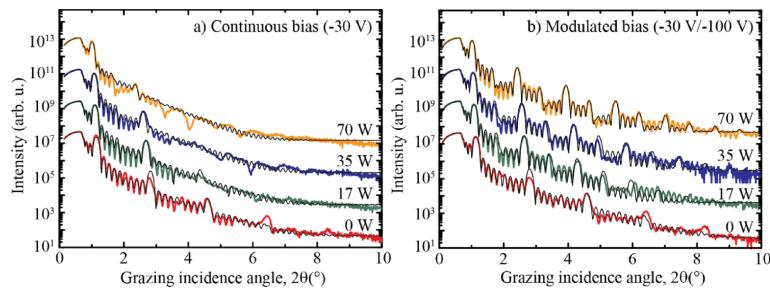


Fig. 3. X-ray reflectivity measurements of Ni/Ti multilayers ($\Lambda=10$ nm, $\Gamma=0.5$, $N=5$) grown using a) a constant ion assistance, and b) a modulated ion assistance, and increasing power of B_4C target. The measurements are vertically shifted for clarity and simulations are included as black solid lines.

Since the reflectivity profiles represent the Fourier transform of the electron density variation along the growth direction, more and sharper Bragg peaks qualitatively correspond to more well-defined interfaces that are more abrupt and flat. In addition, a regular appearance of closely spaced Kiessig fringes, in-between the Bragg peaks, is an evidence of a high layer thickness uniformity. When using B_4C co-sputtering and a constant ion assistance it can be seen from the reflectivity measurements in Fig. 3(a) that there are fewer Bragg peaks with lower intensities and more irregular Kiessig fringes when the amount of B and C in the multilayer is increased. Thus, even though the multilayers turn amorphous, as seen in TEM, the XRR shows that incorporation of B and C increasingly deteriorate the multilayer structure for increasing B_4C co-sputtering magnetron powers. This evolution is due to an effective reduction of the adatom mobility by formation of more metal-boron and metal-carbon bonds when increasing the amount of B and C atoms present in the multilayer, in combination with an insufficient kinetic adatom stimulus when using a continuous low energy ion assistance during growth by using a constant substrate bias voltage of -30 V.

When applying a modulated ion assistance with a higher ion energy in the end of each layer, Fig. 3(b), the resulting interface morphology evolution with increasing amount of B and C incorporation is completely different. Without addition of B and C (0 W B_4C magnetron power) the reflectivity profile is almost identical to the one when using a continuous ion assistance. However, with increasing B and C content the trend is now instead towards more Bragg peaks with higher intensities and more clear Kiessig fringes, indicating improved interface qualities with more B and C.

The low ion energy assistance during growth of the first 1 nm of each layer allows for the formation of an abrupt interface to each preceding layer thanks to little ion-induced intermixing. Although these initial parts of each layer are subject to roughening due to kinetically limited growth, the higher ion energy (~100 eV) in the remainder of each layer provides forward knock-on densification and an increasing adatom surface mobility forming a smooth top surface for the deposition of the next layer [20]. Thus, as seen from these results, when B_4C co-sputtering is used for layer amorphization, a modulated ion assistance is not only beneficial for the interface structure, but is in fact necessary for the formation of multilayers with high quality interfaces.

To confirm the qualitative observations made above, fittings were made to the measured reflectivity profiles to quantitatively determine the individual interface widths of Ni and Ti for the different growth conditions. As the XRR simulations inherently represent the concentration profile in the growth direction, the interface width represents the transition from one layer to the next averaged laterally along the interfaces. Although an accumulating roughness is evident from the transmission electron microscopy studies, the same interface width has been applied throughout the multilayer stack in the simulations, effectively resulting in an overestimated average interface width. The results are illustrated with the interface width as a function of the B + C content for a continuous ion assistance and a modulated ion assistance for Ni and Ti, respectively, in Fig. 4. As can be seen, the interface width is always smaller when using a modulated ion assistance, also without B and C incorporated in the multilayer. Within the error margins the interface width is about the same for both Ni and Ti, and it is not possible from these reflectivity fits to make any distinction if the B and C incorporation is particularly beneficial for one material over the other. The lowest simulated interface width is obtained for the multilayer grown using a modulated ion assistance and the highest amount of B and C incorporation. However, introducing more and more B and C into the multilayer structure will dilute the neutron optical contrast between the Ni and Ti layers, giving a lower reflectivity performance. Thus, there is a trade-off between a large amount of incorporated B and C and a reduced interface width to reach the highest possible neutron reflectivity. With this in consideration, we found that the optimum multilayers here are grown using a modulated ion assistance and a 35 W power to the B_4C magnetron. The reflectivity profile of this multilayer in Fig. 3(b) is also the one that have

the most clear Bragg peaks at the highest grazing incidence angles, and the reflectivity fitting yielded interface widths of about 0.45 nm as seen in Fig. 4. This is a significant improvement over current state-of-the-art Ni/Ti supermirrors which exhibit interface widths of 0.7 nm [5].

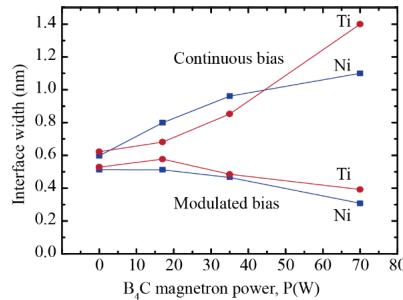


Fig. 4. Interface width evolution of Ni and Ti in Ni/Ti multilayers with increasing B₄C magnetron power, using either a continuous or a modulated ion assistance during growth.

3.2. Composition and chemical bonding with and without B and C incorporation

From the TEM micrographs in Fig. 2 it is clear that the incorporation of B and C into the multilayers has a significant effect on the microstructure. To determine the amount of incorporated B and C and the chemical bonding structure in the samples, ERDA and XPS analysis were performed, respectively.

The ERDA measurements have been performed on multilayer samples deposited using different B₄C magnetron powers with a continuous substrate bias of -30 V. The compositions of four multilayers are summarized in Table 1 where the values were extracted from the interior of the multilayer, i.e. ignoring the signal from the top surface and close to the substrate. A Ni-to-Ti ratio of 1.45 ± 0.05 is consistent for all samples, and it is clear that more B and C is being incorporated for higher magnetron powers and that these follow an almost linear relationship. The slight apparent deviation in B-to-C ratio falls within the precision of the measurement, which is $<\pm 0.5$ at.%. The amount of H, O and N inside the multilayers is found to be negligible, i.e. < 0.5 at.%. It is suspected that the amount of B and C incorporation is not significantly affected by the applied ion assistance design as estimated by calculations of the sputtering yields using the SRIM software. In this manuscript it is chosen to use the sum of the boron and carbon content for representation.

Table 1. Multilayer composition as determined by ToF-ERDA.

P _{B4C} (W)	Ni (at.%)	Ti (at.%)	B (at.%)	C (at.%)	B/C	B + C (at.%)
0	58.0	40.6	1.1	0.3	-	1.4
17	52.5	34.7	10.0	2.8	3.6	12.8
35	46.2	32.9	16.2	4.7	3.4	20.9
70	38.4	26.3	28.4	7.0	4.1	35.4

For the XPS analysis the surface was first sputter-etched whereafter XPS depth profiling was performed for 20 minutes using a constant Ar⁺ ion energy of 0.5 keV at an incidence angle of 70° from the surface normal to a depth of about 90-120 Å from the surface, i.e. roughly corresponding to the thickness of one period at the top of the multilayer. The difference in the

total depths reached is because the sputtering rates during the depth profiling decreased with increasing amounts of B and C in the multilayers, from 6.5 Å/min without B₄C to 4.9 Å/min for samples deposited using 70 W B₄C, indicating the presence of a larger fraction of strong metal-boron and metal-carbon bonds that have higher surface binding energies than the pure elements.

In Fig. 5 the depth profiles are shown for multilayers grown without B₄C in a), and with B₄C using a magnetron power of 70 W in b), both using a modulated ion assistance. The observed signals from oxygen and carbon in the Ni and Ti layers in a) are likely a result of implantation and/or redeposition of these elements during sputter etching and depth profiling, the slight modulation with depth is likely due to the higher affinity of Ti for bonding with these elements. The same phenomenon is occurring in b) for O while eventual carbon impurities can not be discerned from carbon coming from the addition of B₄C.

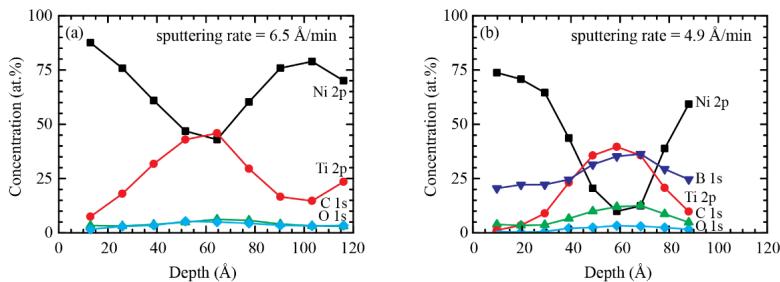


Fig. 5. XPS depth profiles showing the top layers of multilayers deposited without B₄C in (a), and with B₄C using a B₄C magnetron power of 70 W in (b).

The chemical modulation of Ni and Ti in both depth profiles shows that we indeed have multilayered structures, even though the concentration of Ni and Ti never reaches zero in the center of the layers. This is due to the limited depth resolution of XPS resulting from the fact that the probing depth, being in the range from 3 to 6 nm for Ti 2p and Ni 2p electrons in these materials [30] is comparable to the thickness of the individual layers used in this work. Thus, even at a depth corresponding to the center of one layer, a contribution from the underlying layer will be included in the signal. In addition, the interface mixing due to forward knock-on effects and surface roughening resulting from the sputter depth profiling prevents quantitative measures of the interface width. Nevertheless, important conclusions can be made from the depth profiles. The steeper slope of the compositional profile at the interface for the B₄C-containing multilayer in b) shows that the interfaces are better defined when adding B and C. In addition, it can be seen that the distribution of B and C is not uniform in the multilayer, instead both elements are preferentially located in the Ti layers, despite the deposition conditions being the same for both Ni and Ti. The sum of B and C reaches up to 50 at.% in the Ti layers while in the Ni layers it is only about half of that value. From ERDA we find that the sum of B and C gives an average of 35.4 at.% in the interior of the multilayer when deposited with 70 W B₄C. Such a compositional variation is, however, expected based on the calculated enthalpies of formation using the modified Miedema's model for Ti-B (-84 kJ/mol) and Ti-C (-77 kJ/mol) as compared to those for Ni-B (-33 kJ/mol) and Ni-C (+24 kJ/mol) [31], which indicate that B and C preferentially bond to Ti rather than Ni in order to minimize the total energy of the system. Another potential factor can be preferential resputtering of light B and C by the concurrent fluxes of Ar-ions and metal atoms during film growth. Since Ni is heavier than Ti one can expect a higher resputtering rate of light elements from the growing Ni layer surface due to a higher sputter yield amplification effect [32]

for Ar-ions and a higher momentum transfer from Ni. ERDA also shows how a thin oxide layer is formed on top of the pure sample, although the resolution is not sufficient to get an accurate assessment of the exact thickness. While there is some oxide formation of multilayers deposited with 17 W B₄C, there is no sign of oxidation for multilayers with higher amounts of B and C, showing that B₄C co-deposition effectively prevents surface oxidation.

Even though the compositional depth profiles of B and C seem to be correlated in the investigated range, the B-to-C ratio varies from 3 in the Ti layers to 6.5 in the Ni layers. Thus, even though the total amount of B and C is the highest in the Ti layers, the relative amount of B compared to C is lower. The average B/C ratio is 4.3 for the top multilayer period, which is comparable to the ratio of 4.1 that was found by ERDA when using a 70 W magnetron power for the B₄C target.

The B 1s, C 1s, Ni 2p, and Ti 2p high resolution spectra are plotted as a function of depth in Fig. 6 for samples with and without B and C addition. From the B 1s photoelectron spectra in Fig. 6(a) it is seen that the B 1s signal appears at 188.2 eV in the spectra dominated by the contribution from the Ni layer and shifts to 187.4 eV once the signal is recorded from the Ti layer. These binding energy values correspond to B-C and B-Ti bonds, respectively [33]. Hence, we can conclude that B bonds to C inside the Ni layers, and preferentially to Ti inside the Ti layers. This can again be explained in terms of the different enthalpies of formation for the different borides, given the binding enthalpy of B-C (-71 kJ/mol) [34]. The C 1s spectra shown in Figs. 6(b) and 6(c) confirm that C is bonding preferentially to B inside the Ni layers, and to Ti inside the Ti layer. It should be noted though that some residual C from the surface might have been implanted into the Ni and Ti layers to form Ni-C and Ti-C bonds due to the Ar ion etching during the sputter depth profiling.

To summarize the information from the binding energy shifts in XPS, B and C form stronger bonds with Ti than with Ni and preferentially resides inside the Ti layers.

3.3. Multilayer morphology for different periodicities

In Fig. 7 the cross-section of the stacked multilayers, corresponding to those discussed above in Fig. 1(a) and (b), are shown in bright field, dark field and high-resolution TEM micrographs. The nominal multilayer periods are indicated in the bright-field micrograph.

When studying the micrographs for the multilayer grown without B and C and using a uniform ion assistance in Fig. 7(a), it is seen for the larger multilayer periods of 6.4 and 9.4 nm that the interface roughness is correlated, i.e., replicated from layer to layer, and that it is increasing with thickness. Combined with the dark field micrograph in Fig. 7(b), obtained from the Ni 111 diffraction spot, the thicker layers clearly show a crystalline morphology and that the crystallite size is increasing in both laterally and vertically with increasing layer thickness, thus contributing to an interface roughness increase. Low density nanocolumnar voids interrupt the lateral growth and define a lateral roughness correlation length, and the strong Ni 111 texture results in faceted Ni crystallites causing the roughness in the growth direction. Low-density columnar voids typically form due to an insufficient lateral adatom mobility at room temperature growth conditions. TEM analysis of the two thicker periods also show that the Ti-on-Ni interface is rougher than the corresponding Ni-on-Ti interface. The asymmetric interface widths for Ni/Ti multilayers have previously been reported in the literature [35], and can arise due to the strong texture of the Ni layers.

The high-resolution micrograph in c) of the thinnest multilayer period close to the substrate shows that there are crystallites formed also in the thin layers. In addition, the high-resolution micrograph shows that there is no layered structure present when individual layers are 0.8 nm or less. The absence of a layered structure is due to a compositional intermixing of Ni and Ti forming disordered phases at low thicknesses [28].

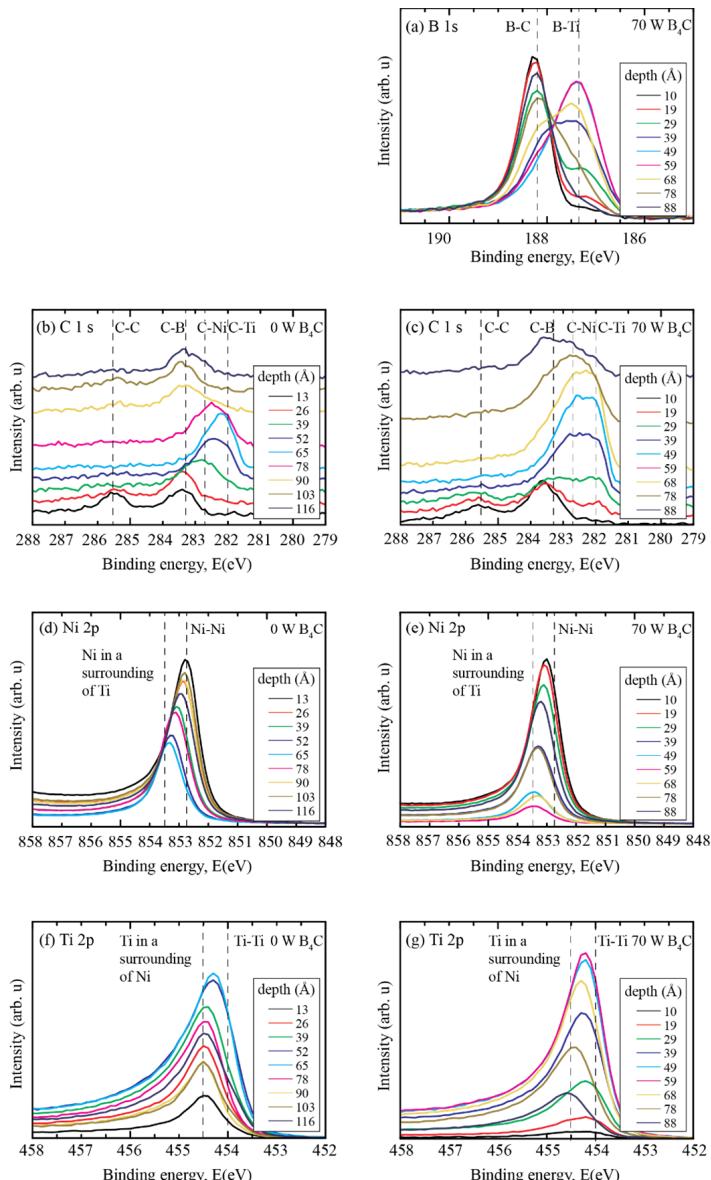


Fig. 6. X-ray photoelectron spectroscopy spectra of the B 1s, C 1s, Ni 2p and Ti 2p photoelectrons as a function of depth for the investigated Ni/Ti and B₄C-containing Ni/Ti multilayers.

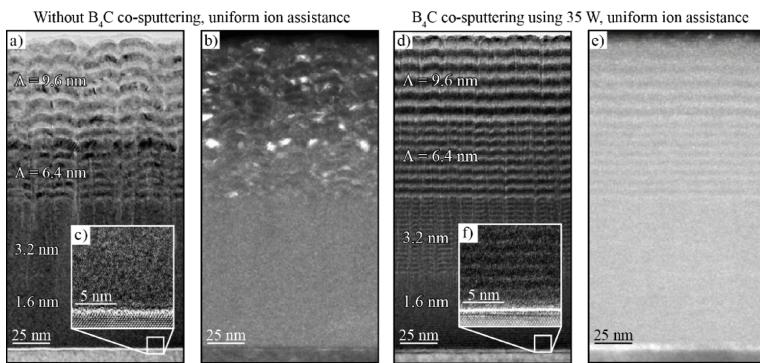


Fig. 7. Evolution of crystallinity in stacked Ni/Ti multilayers grown with and without B₄C co-sputtering and a constant ion assistance. a) Bright field micrograph, b) dark field micrograph, c) high-resolution micrograph of a Ni/Ti multilayer grown without B₄C. d) Bright field micrograph, e) dark field micrograph, and f) high-resolution micrograph of a Ni/Ti multilayer grown using 35 W B₄C co-sputtering.

The observations of crystalline layers, absence of periodicity in thin period multilayers, formation of interface intermetallics, and an accumulating interface roughness with total multilayer thickness, summarize very well the main features limiting the neutron reflectivity performance of Ni/Ti multilayers.

When introducing B and C into the Ni/Ti multilayer, Fig. 7(d), (e), and (f), the morphology changes significantly. Most obvious is the reduction of the interface roughness and accumulated roughness in d) and the complete absence of any crystallites in f). This indicates that B and C amorphize the Ni and Ti layers, independent of layer thicknesses, and that amorphous layers can be grown with minimum interface roughness. However, low density nanocolumnar voids, interrupting the lateral growth, extends all the way from the substrate to the top of the multilayer stack and give rise to a correlated interface roughness also when B and C is present. Combined with the analysis of the modulated ion assistance growth in Fig. 2(c), which indicates that B and C incorporation cause a roughness accumulation, and knowing that insufficient adatom mobility cause underdense layers, it is clear that the present deposition conditions are not sufficient to densify the layers. However, a high-flux modulated low-energy ion assistance scheme has proven to be a successful route to overcome these issues in Cr/Sc multilayers [14].

Finally, the high-resolution micrograph of the thinnest layers containing B and C in Fig. 7(f) confirm the formation of an amorphous layer structure throughout the multilayer stack but also that there is a clear chemical modulation visible for periods as short as 1.6 nm. This is in contrast to the pure Ni and Ti layers that mix into their disordered phases for thin layers. Thus, the incorporation of B and C provide a solution to hinder the intermixing and enable deposition of sub-nm thin layers.

3.4. Predicted neutron supermirror performance

Using the simulated interface widths the expected neutron reflectivity performance of B and C containing Ni/Ti multilayer mirrors can be predicted. Such predictions were carried out using the IMD software for depth-graded supermirrors where the layer thicknesses were equal for both Ni and Ti and varied from 2 nm at the substrate to 40 nm at the top following a power-law analytical depth-grading function, $z_j = 168.17/(j-0.97)^{0.25}$, where $j = 1$ at the top and reach

the total number of periods, $N = 5000$, at the substrate. Even though there exists more efficient algorithms for calculating the layer thickness distribution [36,37,38,39] this simple approach is sufficient to predict a supermirror performance. The thinnest layer in the multilayer stack determine the critical angle of the supermirror, and this layer design correspond to a supermirror with an m -value of 7.2. For the simulations a neutron wavelength of 0.3 nm was used.

Reflectivity calculations were performed for an ideal Ni/Ti supermirror without any interface width and for an interface width of 0.7 nm, which is state-of-the-art today [5], to compare to the predicted reflectivities for a B and C containing Ni/Ti supermirror. B and C concentrations of 16 at.% B and 4 at.% C were assumed in both the Ni and Ti layers, i.e. corresponding to the average found for the samples grown using a 35 W B_4C magnetron power, and the scattering length densities were adjusted accordingly. The simulated reflectivity performance is summarized for different supermirrors in Fig. 8.

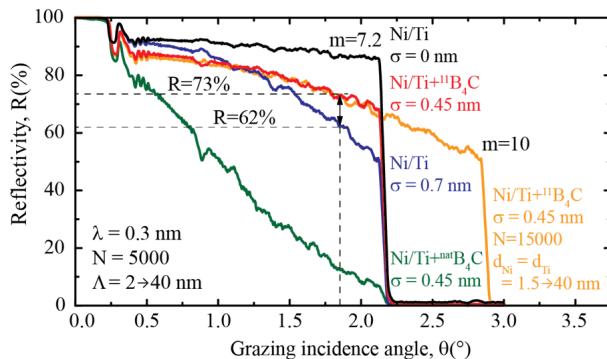


Fig. 8. Reflectivity performance calculated for Ni/Ti and B and C containing Ni/Ti supermirrors: black - ideal Ni/Ti $m = 7.2$ supermirror with theoretical interface width $\sigma = 0.00$ nm; orange - Ni/Ti + $^{11}B_4C$, $\sigma = 0.45$ nm, $m = 10$ supermirror according to the present work, red - Ni/Ti + $^{11}B_4C$, $\sigma = 0.45$ nm according to the present work; blue - Ni/Ti with $\sigma = 0.70$ nm according reported state-of-the-art; green - Ni/Ti + $^{nat}B_4C$, $\sigma = 0.45$ nm according to the present work.

For an ideal supermirror (black curve in Fig. 8) the reflectivity stays above 85% all the way up to the critical angle. The deviation between the ideal calculation and the state-of-the-art reflectivities (blue curve) is solely due to the reported interface width of 0.7 nm. As can be seen, the deviation is increasing for higher grazing incidence angles, corresponding to neutron reflection from thinner layers in the supermirror structure. For thinner layers, the interfaces constitute a larger portion of the structure, and thus any deviations from a perfect interface will have a larger negative influence on the reflectivity at higher angles.

From the simulations it is clear that a Ni/Ti multilayer containing *natural* B and C (green curve) is not suitable as a supermirror. The reason for the low reflectivity is due to the high neutron absorption of the isotope ^{10}B , which constitute 20% of natural B. On the contrary, the ^{11}B isotope has a very low neutron absorption, the imaginary part of the scattering length density is about 6 orders of magnitude lower than for ^{10}B . Thus, if an isotope-enriched $^{11}B_4C$ target material is used for the depositions of a supermirror there are virtually no limitations with respect to absorption (red and orange curves in Fig. 8). Such target materials are readily available, currently at less than twice the cost of a natural B_4C target material.

For low incidence angles, below 1.1° , the simulated reflectivity of the supermirror containing isotope-enriched ^{11}B and C is lower than the one from the state-of-the-art supermirror, despite an interface width of only 0.45 nm. The reason is that at these angles the neutrons are reflected from the thicker layers, which are less sensitive to the interface width, and instead the diluted optical contrast between the layers when using ^{11}B and C is dominating and reduces the reflectivity. However, since the effect of a lower interface width is more important for the reflectivity, the diluted optical contrast is compensated at higher grazing incidence angles, and the reflectivity is higher than state-of-the-art from 1.1° up to the critical angle of the supermirror when using ^{11}B and C.

When considering a neutron waveguide application, it should be realized that an increased supermirror reflectivity leads to a corresponding neutron throughput that increases exponentially with the number of reflections occurring through the waveguide. As an example, neutrons travelling in a 100 m long waveguide of 5 cm width at an incidence angle of 6 times the critical angle of Ni ($m = 6$) will encounter an average of $n = 10$ reflections. Thus, the neutron transmission, using reported state-of-the-art supermirrors with interface width 0.7 nm and a reflectance of $R = 62\%$, will be only $R^n = 0.62^{10} = 0.84\%$.

As a comparison, our results, indicating an improvement in interface width to 0.45 nm using isotope-enriched $^{11}\text{B}_4\text{C}$ -containing Ni/Ti multilayers, yields a reflectance of 73% at $m = 6$, with a corresponding waveguide transmission for neutrons reflected at this specific angle of as much as 4.3%, i.e. an increase by >500%. Thus, a small increase in supermirror reflectivity, by an improved interface quality, has the potential to increase the neutron transmission tremendously.

In addition to an improved reflectivity performance, a reduced interface width will allow even thinner layers to be deposited in the mirror stack and thus higher m-values will be reachable, although at the expense of an increasing number of periods ($N \approx 4m^4$ [40]). The prediction in Fig. 8 indicates that a reflectivity of about 50% could be reached at the critical angle for an $m = 10$ supermirror, which is about the same reflectivity that can be achieved at $m = 7$ today. Thus, not only an increased neutron waveguide transmission is expected, but also neutrons with higher energies will be transmitted, extending the applicability of neutron waveguides to the regime of hot and epithermal neutrons. The general trend during the last decade has been towards larger m-values [41,42], corresponding to thinner and more layers, with prospects of significantly increased neutron waveguide transmissions.

4. Summary

The current limitation in state-of-the-art multilayer neutron mirrors is the manufacturing process to produce layers with smooth and abrupt interfaces. Here a simple growth concept for improved layer morphology control using B and C incorporation in Ni/Ti multilayer mirrors has been explored. By employing co-sputter deposition of B_4C , to amorphize the layers to eliminate nanocrystallites and nano-facets, and a modulated ion assistance during growth, to realize abrupt interfaces and dense layers with smooth top surfaces, interface widths of 0.45 nm was demonstrated. This enables thinner layers to be deposited and predicts largely improved neutron reflectivities by using isotope-enriched $^{11}\text{B}_4\text{C}$, and thus shows very good prospects for long neutron supermirror waveguides with possible m-values as high as 10.

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Data Availability. Data underlying the results presented in this paper are not publicly available at this time but may be obtained from the authors upon reasonable request.

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Paper II

Synthesis of $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayers and characterization using combined X-ray and neutron reflectometry

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PAPER II

Synthesis and characterization of $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayers using combined neutron and X-ray reflectometry

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Abstract

The performance of multilayers in optical components such as used in neutron scattering instruments is crucially dependent on the achievable interface width. We have shown how the interface width of Ni/Ti multilayers can be improved using the incorporation of B_4C to inhibit the formation of nanocrystals and limit interdiffusion and intermetallic reactions at the interfaces. A modulated ion-assistance scheme was used to prevent intermixing and roughness accumulation throughout the layer stack. In this work we investigate the incorporation of low-neutron-absorbing $^{11}\text{B}_4\text{C}$ for Ni/Ti neutron multilayers. Combined fitting of neutron reflectivity and X-ray reflectivity measurements shows an elimination of accumulated roughness for the $^{11}\text{B}_4\text{C}$ containing multilayers with a mean interface width of 4.5 Å, resulting in an increase in reflectivity at the first Bragg peak by a factor of 2.3 and 1.5 for neutron and X-ray measurements, respectively.

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1. Introduction

Neutron scattering is a non-destructive analytical technique which can be a powerful tool to investigate a range of physical properties. This technique offers several interesting advantages, among others for the study of bulk materials, magnetic properties of thin films as well as the study of condensed matter. Neutron scattering however is a signal-limited technique providing relatively few neutrons to the experiment. The European Spallation Source, which is currently under construction, will be the world's most powerful neutron source [1]. Nevertheless, even the most brilliant neutron sources have a flux that is many orders of magnitudes lower than the attainable flux for e.g. X-rays at synchrotron radiation sources. Instead, the largest increase in neutron flux at the experiment is expected to come from improving the performance of neutron optical components [2].

Most key components used in neutron scattering experiments utilize so called multilayer mirrors, and Ni/Ti is the most conventional choice for neutron multilayer mirrors as the high contrast in scattering length density (SLD) provides good prospects for a high reflectance [3]. The reflectivity performance of such mirrors critically depends on the quality of the interface structure. Assuming the variation in SLD across the interface can be described by an error function, the reflectivity reduction caused by the interface width may be accounted for by introducing a Debye-Waller-like factor,

$$R = R_0 e^{-(2\pi m \sigma / \Lambda)^2} \quad (1)$$

where the interface width is denoted by σ , the order of the Bragg peak is indicated by m , and Λ describes the period of the multilayer. As the reduction in reflectivity is exponentially dependent on the square of the interface width, even a modest improvement in interface width can lead to a significant increase in reflectivity performance.

The current state-of-the-art neutron supermirrors that are available on an industrial scale have an average interface width of 0.7 nm, which has been characterised using simulated fits to experimental specular neutron measurements of the samples [4]. The reduction of the interface width for such multilayers has therefore been a popular area of research in the past. The interface width between the layers in a multilayer can to a great extent be attributed to a combination of nanocrystallites, formation of intermetallics, intermixing, and interdiffusion between adjacent layers in the mirror. Different attempts have been made to reduce this interface width, for example reactive magnetron sputtering of Ni layers in an Ar/air mixture has led to certain improvements for thicker layers in a supermirror, as measured using neutron reflectivity [5]. Other attempts include the addition of an ultrathin Cr layer at the Ni/Ti interfaces, to prohibit interdiffusion between the layers [6]. Another popular material for such diffusion barriers has been B₄C, which has been well-studied for EUV mirrors specially for Mo/Si multilayers in the past [7]. Our work on Cr/Se multilayers for X-ray mirrors has shown that co-deposition of B₄C throughout the whole multilayer stack successfully amorphizes the layers getting rid of nanocrystallites at the interfaces [9].

We have investigated a novel magnetron sputter growth technique. By incorporating B₄C during deposition, it was found that the formation of nanocrystallites was inhibited, and amorphous Ni/Ti multilayers were obtained. It has however also been found that the incorporation of B₄C also limits the adatom surface mobility during growth [8]. This prevents the deposited atoms from finding energetically favourable sites at the surface, resulting in a rough surface which will deteriorate as the multilayer grows. These effects can be mitigated by applying a negative substrate bias during growth, attracting ions from the plasma to the surface giving the adatoms enough energy to migrate at the surface towards more energetically favourable positions. Such a continuous ion assistance, however, can lead to ion-induced mixing of the exposed surface of the previously deposited layer and the adatoms of the new layer that is being deposited. To overcome this issue, a modulated ion assistance scheme has been used during deposition [9]. In this scheme, an initial buffer layer is grown at a low substrate bias voltage of -30 V where the ion energy is too low to allow for surface displacement during growth, therefore creating an abrupt but rough initial layer. The remainder of the layer is then grown using a higher substrate bias voltage of -100 V where surface diffusion is possible for deposited adatoms, while the aforementioned intermixing will be limited to the initial buffer layer grown at a low substrate voltage and this remainder of the layer grown at a higher substrate voltage. Hence the energy of the ions attracted from the plasma is modulated in a way that minimize intermixing into the previous layer and then stimulates adatom mobility to create a smooth top surface before deposition of the next layer [9]. In this work, the low-neutron-absorbing isotope enriched ¹¹B₄C has been used to study the use of this concept in neutron multilayers, as natural B₄C is unsuitable in neutron multilayers because of the high neutron absorption of the isotope ¹⁰B.

Multilayers with and without the incorporation of ¹¹B₄C have been investigated using a combination of Elastic Recoil Detection Analysis (ERDA) to determine the composition, and X-ray reflectivity and neutron reflectivity for structural analysis and reflectivity performance.

2. Experimental details

The samples described in this work were deposited using our ultra-high vacuum (UHV) magnetron sputtering chamber at PETRA III at the Deutsches Elektronen-Synchrotron (DESY)

in Hamburg, Germany. This deposition chamber is described in detail elsewhere [10]. The samples have been deposited on $10 \times 10 \times 0.5$ mm³ Si (001) substrates with a native oxide that were rotated around the sample normal at a constant rate of 7 rpm during the growth process. The samples were deposited at ambient temperatures with no substrate heating. Ultra-high purity argon gas (> 99.999998%) has been used as sputtering gas at a working pressure of 3 mTorr (0.4 Pa), as measured by a capacitance manometer. The chamber was evacuated to a base pressure of $6.7 \cdot 10^{-6}$ Pa ($5.0 \cdot 10^{-8}$ Torr) using a dual turbomolecular pump setup. The sputtering targets had a constant power of 20 W and 60 W for Ni and Ti, respectively, while 35 W was used for the $^{11}\text{B}_4\text{C}$ target. For the pure sample this resulted in a deposition rate of 0.38 and 0.43 Å/s for Ni and Ti, respectively, as determined by hard X-ray reflectivity measurements of single layer films. The samples that have been co-deposited with $^{11}\text{B}_4\text{C}$ showed a deposition rate of 0.42 and 0.47 Å/s for the Ni $^{11}\text{B}_4\text{C}$ and Ti $^{11}\text{B}_4\text{C}$ layer, respectively. The applied bias on the substrate was -30 V for the initial part (0-10 Å) and -100 V for top part (10-24 Å) of each layer. Apart from the inclusion of $^{11}\text{B}_4\text{C}$, both samples have been deposited in the same system under the same conditions as described above. Both samples have a total of 104 periods, with multilayer periods of 47.0 Å and 45.8 Å for the sample with and without $^{11}\text{B}_4\text{C}$, respectively.

The samples have been measured using various characterization techniques in order to investigate the structural properties. The elemental composition of the films was determined using time-of-flight energy recoil detection analysis (ToF-ERDA) at the Tandem Laboratory at Uppsala University. A primary beam of $^{27}\text{Fe}^{8+}$ was used with an energy of 36 MeV at an incident angle of 67.5° relative to the surface normal, the energy detector was placed at a recoil scattering angle of 45°. A detailed description of the experimental set-up is given elsewhere [11], [12]. The measured data has been analysed using the Potku software in order to determine the atomic concentrations [13].

An analytical Tecnai G2 UT FEG microscope operating at 200 kV for a point-to-point resolution of 0.19 nm was used for transmission electron microscopy (TEM) studies. Microstructure and layer definition of Ni/Ti and Ni/Ti doped with $^{11}\text{B}_4\text{C}$ multilayers were studied using both bright field and dark field imaging as well as high resolution cross-sectional TEM. Dark field imaging was used as an approach to effectively highlight crystalline regions in the sample, while high-resolution TEM was used to investigate the layered structure in the multilayers. The cross-sectional samples were prepared using mechanical grinding and polishing followed by low-energy ion-beam milling using a Gatan precision ion polishing system.

Neutron reflectometry measurements were performed for a series of samples at Institut Laue-Langevin in Grenoble with the SuperADAM reflectometer at a monochromatic wavelength of 5.23 Å. The distance from the sample to the detector was 150 cm. Both the specular and off-specular signals were obtained simultaneously in this set-up. The pure Ni/Ti sample has been measured in a range of 0°-10° θ with a step size of 0.01°/step using a constant collection time of 50 s per step, leading to a total acquisition time of ~13.9 h. This sample has been measured using a 5 mm mask to ensure that the entire beam fits on the sample, making the alignment slightly easier. For the sample that has been co-deposited with $^{11}\text{B}_4\text{C}$, the measurement has been split up in four different regimes. The first regime was performed in a range of 0-1° θ with a step size of 0.005°/step and an acquisition time of 30 s per step. The second regime was done from 1-4° θ with a step size of 0.01°/step and a collection time of 40 s per step. The third regime was performed from 4-7° θ with a step size of 0.02°/step and a collection time of 80 s per step. The fourth and final regime was performed from 7-15° θ with a step size of 0.04°/step and a collection time of 150 s per step. The total acquisition time for this sample was ~16.7 h. Footprint correction has been applied to both samples for the specular signal using the provided data reduction software at instrument site. For this correction, a trapezoidal beam was assumed after which the total data set has been normalised to the critical angle.

X-ray reflectivity measurements were performed using a Panalytical Empyrean diffractometer using a Cu X-ray tube. On the primary side, a parallel beam X-ray mirror has been used in combination with a $1/32^\circ$ divergence slit, while a parallel plate collimator has been used in combination with a collimator slit at the reflected beam using a PIXcel-3D area detector in 0D mode. Reflectivity of the multilayers were measured in the range 0° - 10° 2θ with a step size of 0.01° /step and a collection time of 0.88 s per step, giving a total measurement time of \sim 30 min.

In order to obtain structural parameters of the multilayer samples, simultaneous fitting of the obtained neutron and X-ray reflectivity data has been performed using the GenX fitting software, which uses the Parrott recursion formalism to simulate specular reflectivity [14]. A common challenge while obtaining structural information from such fits is to find a physical solution that describes the multilayer well while avoiding the danger of overfitting. These fits often require many fitting parameters to a dataset that does not have a unique solution, a good agreement with the experimental results does not necessarily imply that the found parameters are physically correct, in particular when these fits are done directly to material properties such as the SLD itself. Since both a reduction in SLD and an increase of interface width leads to a reduction in specular intensity for instance, it can be easy to interpret things that can not reliably be determined. For this reason, the SLD in this work has been calculated for X-rays and neutrons independently using compositional measurements obtained by ERDA.

Since X-rays interact with the electron cloud and neutrons interact with the atomic nucleus, the scattering lengths for neutrons and X-rays are completely independent from each other, providing two independent data sets that contain the same structural information. For this reason fitting to the obtained experimental data has been done simultaneously while structural parameters were coupled to each other whenever possible, giving a more reliable physical result.

3. Results and discussion

Transmission electron microscopy (TEM) measurements were performed on both samples. Figure 1 shows the cross section for both multilayers in dark-field, bright-field, and high-resolution TEM micrographs as well as the SAED pattern for the samples. Both samples show smooth interfaces with no obvious signs of roughness accumulation. The pure Ni/Ti multilayer is clearly crystalline as can be observed in the dark-field micrographs in Figure 1 b). The SAED pattern shows a diffractive ring with diffraction spots in the growth direction corresponding to Ni nanocrystallites with [111] preferred orientation in the growth direction, consistent with other findings for such multilayers in the literature [15]. Several diffraction spots are also found that possibly can be attributed to Ni-Ti intermetallics. The $^{11}\text{B}_4\text{C}$ containing multilayer shows a single weak diffraction halo in the SAED pattern shown in Figure 1 d) which does not correspond to Ni or Ti lattices. A possible explanation is the formation of boride nanocrystallites in the sample. High resolution TEM micrographs in the dark-field (not shown) shows the sporadic presence of nano-crystallites throughout the multilayer, but the sample is predominantly amorphous as further evidenced in the dark-field TEM micrograph shown in Figure 1 e).

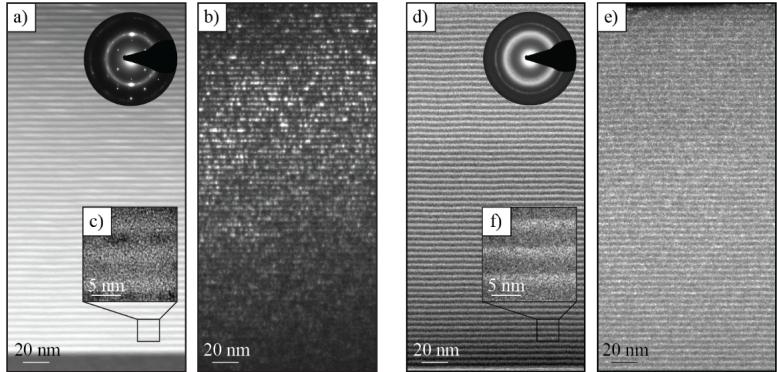


Fig. 1. a) Bright-field TEM micrograph of the pure Ni/Ti multilayer. The top right corner shows the SAED pattern of this sample. b) Dark-field TEM micrograph of the pure Ni/Ti multilayer. c) High-resolution TEM micrograph of the pure Ni/Ti multilayer d) Bright-field TEM micrograph of the $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayer. e) Dark-field TEM micrograph of the $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayer. The top right corner shows the SAED pattern of this sample. f) High-resolution TEM micrograph of the $^{11}\text{B}_4\text{C}$ containing Ni/Ti multilayer.

Compositional analysis has been performed using ERDA to obtain the elemental compositions of ^{11}B and C in the multilayers. From these measurements a clear oxide layer can be observed on the Ni/Ti multilayer grown without $^{11}\text{B}_4\text{C}$ sample, while such an oxide layer is absent from the $^{11}\text{B}_4\text{C}$ containing layer. TEM analysis also agrees with ERDA oxidation results. This shows that $^{11}\text{B}_4\text{C}$ co-deposition prevents oxidation of the multilayer, this behavior was also observed for natural B_4C in previous work [8]. The measurements show 21.9 at.% boron and 3.6 at.% carbon throughout the sample. The boron to carbon ratio present in the measured multilayers is roughly 6:1, which is somewhat higher than 4:1 as expected for an $^{11}\text{B}_4\text{C}$ -target. The exact reason behind this discrepancy is uncertain. Possible explanations may be an unexpected composition in the target material or preferential resputtering of the C by the impinging Ar ions used for ion assistance. As an estimation, the total composition in each individual layer has been calculated using the deposition times for each layer from which it follows that the Ni-layer contains 19.7 and 3.2 at.% ^{11}B and C respectively, while the Ti-layer contains 24.5 at.% and 4.0 at.% ^{11}B and C, respectively. The neutron-absorbing ^{10}B isotope was not found in any of the multilayers.

Neutron reflectivity as well as X-ray reflectivity measurements were performed to investigate structural parameters of the samples. The specular signal for the multilayer that was co-deposited with $^{11}\text{B}_4\text{C}$ is compared to that of the pure Ni/Ti multilayer in Figure 2. The off-specular rocking curve at the first Bragg peak is shown in the insets of the figure. Both techniques show a significant increase in specular intensity at the first Bragg peak, from 17% to 39% and from 21% to 32% for neutron and X-ray measurements, respectively. The lower reflectivity of the higher order Bragg-peaks can be explained by the different thickness ratios within the periods as well as an observed asymmetry in interface width between both layers for the pure Ni/Ti sample, shown in Table 2 as obtained by fitting a simulated model to the experimental data. Unlike the higher order peaks, which are strongly dependent on these factors, the reflectivity at the first Bragg peak is largely unaffected by this. This makes the first order Bragg peak a better indicator for the interface width than the higher order peaks.

Both neutron and X-ray measurements show a higher specular intensity for the multilayer containing $^{11}\text{B}_4\text{C}$, despite pure Ni/Ti having a better contrast in terms of scattering length

density. This indicates a significant improvement in terms of interface width, nevertheless the $^{11}\text{B}_4\text{C}$ containing multilayer shows a clear increase in diffuse scattering as shown in the insets of Figure 2. This could indicate that the $^{11}\text{B}_4\text{C}$ containing multilayer may have more abrupt interfaces with less intermixing than the pure Ni/Ti multilayer but with a stronger vertical correlation, therefore leading to a higher off-specular intensity despite having a smaller interface width. The shoulders that can be observed at the left-hand side of the Bragg peaks in the specular signal of the pure sample indicate that several bilayers with a higher period are present in the sample. Simulations indicate however that this would not have a large impact on the overall reflectivity of the sample.

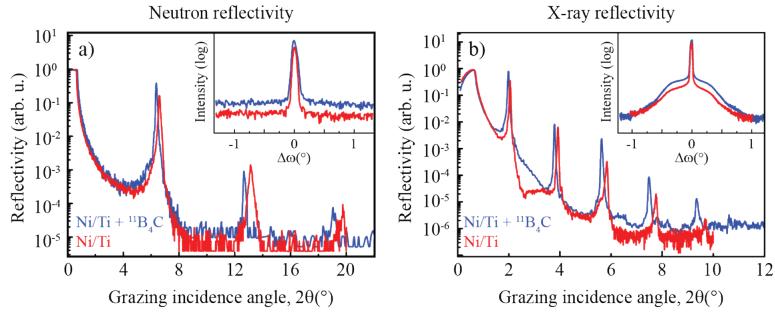


Fig. 2. a) The obtained neutron reflectivity signal for both samples. b) X-ray reflectivity data for both samples. The difference in background intensity for the X-ray reflectivity signal is due to the use of a 5 mm mask for the $^{11}\text{B}_4\text{C}$ -containing sample, decreasing the signal-to-noise ratio. The insets show the rocking curves for both samples at the first Bragg peak. Both rocking curves have been normalized to the peak intensity of the specular signal at the first Bragg peak.

This process has been performed for both multilayers in this study. The model assumes an independent initial interface width for each layer with a linear increase in interface width per period. This linear accumulation of interface width is set to be equal for both layers. The interface width for the Ni- and Ti containing layer in the j :th period in the multilayer is therefore determined by

$$\sigma_{\text{Ni},j} = A \cdot j + \sigma_{\text{Ni,initial}} \text{ and } \sigma_{\text{Ti},j} = A \cdot j + \sigma_{\text{Ti,initial}}, \quad (2)$$

where A is the increase in interface width per period, i.e. describing a roughness accumulation. The letter j indicates the period position in the stack from the substrate, and $\sigma_{\text{Ni,initial}}$ and $\sigma_{\text{Ti,initial}}$ describe the initial interface widths for the Ni- and Ti layers, respectively.

The multilayers also show a slight increase of period throughout the multilayer, which leads to a slight peak broadening, which is in particular visible at higher incidence angles. This has been incorporated into the model by allowing the layer thickness for each layer to increase linearly for each period. In order to restrict the number of fitting parameters, this increase is modelled as being equal for both layers. The thickness of each layer is therefore described as

$$d_{\text{Ni}} = D \cdot j + \Gamma \cdot \Lambda \text{ and } d_{\text{Ti}} = D \cdot j + (1 - \Gamma) \cdot \Lambda, \quad (3)$$

where D describes the increase in thickness per period, j indicates the position of the period in the stack, Γ is the ratio between the layer thicknesses defined as $\Gamma = d_{\text{Ni}}/(d_{\text{Ni}} + d_{\text{Ti}})$, and Λ is the sum of the layer thicknesses $d_{\text{Ni}} + d_{\text{Ti}}$ at the substrate. The SLD for each layer depends both on the elemental composition and on the density of the layer, and the SLD of each layer has

therefore been calculated by summing over each element in the layer using the following expression

$$SLD = \frac{\rho N_a \sum_{j=1}^N c_j b_j}{\sum_{j=1}^N c_j M_j}. \quad (4)$$

Here ρ denotes the mass density of the layer, N_a is Avogadro's number, and the elemental concentration, the scattering length and the molecular weight for each element are described by c_j , b_j and M_j , respectively. For X-rays, the scattering length b_j depends on the atomic scattering factor and therefore is wavelength dependent. For these calculations, the scattering length for X-rays has been used from tabulated values at a wavelength of 1.54 Å [16]. The compositional values are retrieved from ERDA measurements, which were used to approximate the density in each layer using the bulk densities for each element. The resulting SLD for the individual layers in each sample are given in Table 1. The structural properties of the samples were fitted within a reasonable range of the expected values given the X-ray and neutron reflectivity data. The SLD values used in this work are summarized in Table 1.

Table 1. The SLD that has been calculated for the different layers in the sample for reflectivity simulations in this work. The imaginary component of the SLD for neutrons was negligible for all layers.

Material	Neutron SLD (10^{-6} Å $^{-2}$)	X-ray SLD (10^{-6} Å $^{-2}$)
NiO	8.66	50.13 - 3.00i
Ni	9.42	64.46 - 1.35i
Ti	-1.91	35.53 - 2.99i
$Ni_{0.77}^{11}B_{0.20}C_{0.03}$	8.85	53.97 - 1.07i
$Ti_{0.71}^{11}B_{0.25}C_{0.04}$	-0.35	30.94 - 2.39i
SiO ₂	4.19	22.72 - 0.29i
Si	2.06	19.98 - 0.46i

A limitation regarding the fitting of the X-ray data is the limited vertical coherence length of the X-ray source used for the measurements, which has found to be equal to about 116 nm. This is not enough to resolve the entire multilayer stack which has a total thickness of 490 nm, the X-ray data therefore will not show the same peak broadening that is found for neutrons. This is an issue in particular for the pure Ni/Ti sample where a clear peak broadening can be observed in the neutron data where the vertical coherence length is more than sufficient (>1 μm) to resolve the entire stack. This could not be accounted for in the fitting software that has been used. As a crude approximation, thickness accumulation as well as the starting period have therefore been determined separately for the X-ray and neutron reflectivity data in this specific sample. All other structural parameters have been coupled to both data sets.

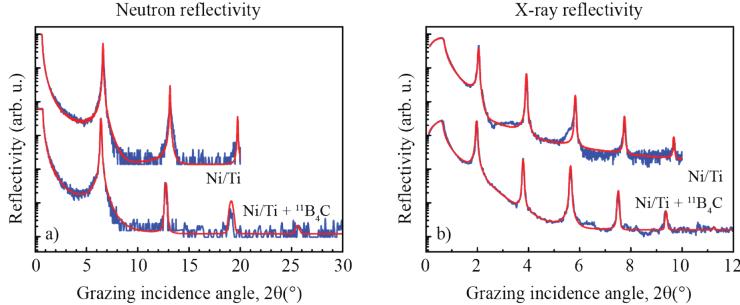


Fig. 3. a) The obtained fits to the neutron reflectivity data. b) The obtained fits to the X-ray reflectivity data. The fits were performed to both neutron and X-ray data simultaneously with coupled structural parameters.

The simulated fits to the experimental data can be observed in Figure 3. Both multilayers show an excellent agreement between the fit and the experimental data for all peaks on both data sets. The fitted structural parameters that can be extracted from these fits are found in Table 2.

Table 2. Illustration of the multilayer fitting model and obtained structural information for both multilayers. The figure of merit indicates how well the simulated model fits with the experimental data on a log-scale.

	Parameter	Ni/Ti	Ni/Ti + $^{11}\text{B}_4\text{C}$
$j=N$	Initial multilayer period, Λ (neutrons)	45.3 Å	47.0 Å
$j=N$	Initial multilayer period, Λ (X-rays)	47.7 Å	47.0 Å
$j=N$	Thickness accumulation per period (neutrons)	0.008 Å	0.000 Å
$j=N$	Thickness accumulation per period (X-rays)	0.000 Å	0.000 Å
$j=N-1$	Layer thickness ratio, Γ	0.48	0.50
$j=N-1$	Initial interface width for the Ni layer, $\sigma_{\text{Ni},\text{initial}}$	9.6 Å	5.6 Å
$j=N-1$	Initial interface width for the Ti layer, $\sigma_{\text{Ti},\text{initial}}$	2.9 Å	3.4 Å
$j=1$	Accumulated roughness	0.05 Å/period	0.00 Å/period
$j=1$	Ni oxide surface layer	13 Å	0 Å
$j=1$	Si substrate oxide	3 Å	3 Å
	Figure of merit	0.13	0.10

Simulations show that given a certain material system, the average interface width of the bilayer is by far the most important structural parameter for the reflectivity at the first Bragg peak. The ratio between the interface width of the Ni and Ti layer only has a minor influence. The average interface width is therefore determined with a high degree of certainty, especially considering these fits have been performed simultaneously on neutron and X-ray reflectivity data where the structural parameters were coupled to each other. For both multilayers in this study, the overall interface width for the Ni containing layers is significantly higher than the interface width of the Ti containing layer, which is consistent with literature [7]. The mean overall interface width at the first period was found to be 6.3 Å for the pure Ni/Ti sample, with an accumulation of 0.05 Å per period. The $^{11}\text{B}_4\text{C}$ containing Ni/Ti sample was found to have a mean interface width of 4.5 Å per period without any signs of roughness accumulation as shown in Figure 4. The co-deposition of $^{11}\text{B}_4\text{C}$ in combination with the modulated ion assistance scheme does not only

significantly decrease the interface width in the multilayer, but it also prevents accumulated roughness.

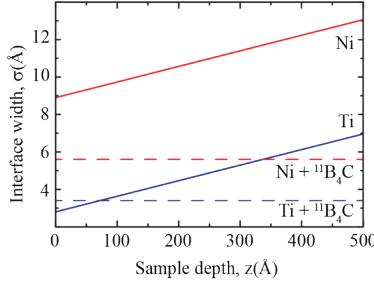


Fig. 4. The evolution of interface width for both samples according to the values found from the coupled simulated fit of neutron and x-ray reflectivity data using the parameters given in Table 2. The sample depth is measured from the substrate into the growth direction.

4. Conclusions

In this work a novel magnetron sputter growth technique where $^{11}\text{B}_4\text{C}$ co-deposition has been combined with a modulated ion assistance scheme in order to reduce interface width in Ni/Ti multilayers has been investigated. Comparison with pure Ni/Ti multilayers show a significant improvement both for neutron and X-ray reflectivity. Combined fits to experimental reflectivity data indicate an average interface width of 4.5 Å without any sign of roughness accumulation when introducing $^{11}\text{B}_4\text{C}$. This is a significant improvement from the pure Ni/Ti multilayer, which show an average initial interface width of 6.3 Å with an increase of 0.12 Å per period. The obtained interface width when using $^{11}\text{B}_4\text{C}$ offer good prospects for high-reflectivity supermirrors. Since neutron multilayers are such essential and crucial elements in any intended instrumentation, even the slightest improvement of the performance will have an immediate and large impact on all research using those instruments.

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Data Availability. Data underlying the results presented in this paper are not publicly available at this time but may be obtained from the authors upon reasonable request.

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Paper III

Morphology of buried interfaces in ion-assisted magnetron sputter deposited $^{11}\text{B}_4\text{C}$ -containing Ni/Ti multilayer neutron optics investigated by grazing incidence small angle scattering

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Anton Zubayer, Jens Birch and Fredrik Eriksson

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PAPER III

Paper IV

Material design optimizion for large-m $^{11}\text{B}_4\text{C}$ based Ni/Ti
supermirror neutron optics

Sjoerd Stendahl, Naureen Ghafoor, Anton Zubayer, Marcus Lorentzon,
Alexei Vorobiev, Jens Birch, and Fredrik Eriksson

In manuscript

PAPER IV

Paper V

Chemically homogeneous boron carbide $^{10}\text{B}/^{11}\text{B}$ isotope
modulated neutron interference mirrors

Jens Birch, **Sjoerd Stendahl**, Samira Dorri, Anton Zubayer
Naureen Ghafoor and Fredrik Eriksson

In manuscript

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