



INTERIOR DOOR GUIDE



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Steves & Sons... Building Quality Doors Since 1866

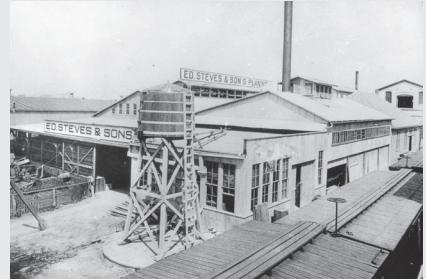
GROWING WITH AMERICA FOR OVER 140 YEARS

Some people pioneer a business. Some people are actual pioneers. Edward Steves was both, a true pioneer who established a lumber business in San Antonio, Texas, more than 140 years ago. At the time, San Antonio was just a small Mexican-style adobe village. As Edward Steves' reputation for hard work and dedication to quality rapidly grew, San Antonio quickly became the heart of the lumber business for the southwestern United States and northern Mexico.



A TRUE FAMILY BUSINESS

Edward Steves along with his sons Edward Jr., Albert and Ernest, wanted his business to thrive not only for his current family, but also for future generations of the Steves family. His visionary approach to the business established one of the key company philosophies: supply what's needed today, stay ahead and be ready to supply what's needed tomorrow. By 1879, Steves stocked an average of three million board feet of lumber, serving the growing building needs throughout western Texas, northern Mexico and the growing frontier.



MORE THAN LUMBER

In the 1890's frame buildings and homes became more common. Steves supplied not only wood, but doors, window and stair components. To keep distribution costs low and make products affordable for customers, a millwork plant was established in 1904. By 1912 the millwork plant was so successful that the business was renamed to Steves Sash & Door Company.



THE WAR YEARS

In 1916, Steves Sash & Door Company was the largest millwork operation in the southwest. Albert Steves was mayor of San Antonio and the United States was at war. The millwork operation shifted production to aircraft propellers for the newly established Army Air Corp. During World War II, operations were again converted to support the war effort. This time the company manufactured joinery for the Liberty ships. Not only did Albert Steves' three sons enlist for military service but after the war, all profits were returned to the government. Albert did this to help the country get restarted and in gratitude for his sons' safe return.



CHANGE TO BEAUTY

After the war years, Steves returned its attention to building quality products for homes, with an emphasis on doors. The leadership at Steves recognized the need for beauty, art and color as the country evolved from a land of pioneers to a land with a growing culture of its own. New lines and styles of doors were manufactured. Between 1950 and 1970 the company, now Steves & Sons, produced more than one million doors to serve a variety of home styles, needs, and décor.

CONTINUED GROWTH

To reach new markets while continuing to deliver unmatched quality at an outstanding value, Steves & Sons opened two additional plants. The Lebanon, Tennessee plant was established in 1971 and the Richmond, Virginia plant opened in 1983. Due to the increased demand for products, the Richmond plant moved into a new 200,000 sq. ft. facility in October of 2014. Steves & Sons continues to build its business and reputation among builders and homeowners across the country with continued emphasis on quality materials, new technology and efficient distribution.

SIX GENERATIONS OF DEDICATION

Since 1866 the Steves family has always been involved in the company. Today, five generations later, Steves & Sons continues with Edward Steves commitment to quality, craftsmanship and style. Edward founded his company on the principles of conserving resources and environmental responsibility. That hallmark remains today in every item Steves and Sons manufacturers. From incorporating recycled materials, to making products that can conceivably last as long as the application, the Steves family is proud to build on the tradition of environmental respect and responsibility. As an American family success story, Steves & Sons will continue to offer quality and service at a fair price for generations to come. Perhaps Edward Steves said it best: "We're temporary stewards of a great company that was started by our great-great-grandfather in 1866. And our children will be the same stewards when we're gone and their children's children will be as well."

Millwork Sales – Your Millwork Distributor in Florida

- Millwork Sales is a multi-branch millwork and building products company serving Florida.
- We distribute the finest in millwork products and have a professional and experienced sales team.
- Our customers are lumber and building supply dealers, millwork specialty companies and window dealers.
- Visit our website, www.msifamily.com for complete listing of our product offering.

We have two locations in Florida from which to serve you – Orlando and Royal Palm Beach



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Make your House a Home with Steves Doors

Select Your Interior Door Style



MOLDED PANEL DOORS

Molded panel doors resist shrinking, swelling, cracking and splitting. Available in a wide variety of sizes, they can be painted or stained to match any décor.



BI-FOLD DOORS

Bi-fold doors save space while achieving the appearance you desire. Bi-folds are available in the same styles and finishes as molded panel and flush doors, and can be made to fit any room in your home.



FLUSH DOORS

Flush doors give your home the beautiful wood detail you're looking for and can be painted or stained to match your existing furnishings. Available in several natural wood finishes and a variety of sizes, these doors can be made to fit your home perfectly.

SIZE & AVAILABILITY CHART

Our flush & molded panel doors are available in many styles and sizes.



Lasting Beauty

Installing a Steves & Sons molded panel door ensures a perfect fit because these doors resist shrinking, swelling, cracking or splitting.

The smooth or textured surface can be painted to match any décor, delivering eye-catching beauty for years to come.

- Available in 6, 5, 4, 3, 2 and 1 panel designs
- Many designs are available in smooth and textured surfaces
- Round, square and archtop designs ensure a match to any design style
- Available in hollow, solid particle board, and fire-rated cores.
- Five year limited warranty



1 Panel Shaker
SMOOTH
SQUARE



2 Panel Shaker
SMOOTH
SQUARE



3 Panel Equal Shaker
SMOOTH
SQUARE



3 Panel Shaker
SMOOTH
SQUARE



5 Panel Shaker
SMOOTH
STEP



5 Panel
SMOOTH
BEAD & COVE



6 Panel
SMOOTH & TEXTURED
BEAD & COVE



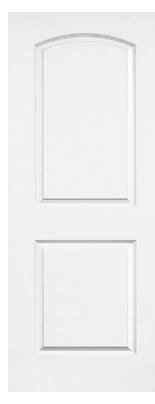
4 Panel Squaretop
SMOOTH
BEAD & COVE



2 Panel Squaretop
SMOOTH
BEAD & COVE



2 Panel Archtop
TEXTURED
BEAD & COVE



2 Panel Roundtop
SMOOTH
BEAD & COVE



2 Panel Roundtop Plank
SMOOTH
OVOL

Specifications

Thickness: 1-3/8" and 1-3/4"

Door Widths: 1' 0" – 3' 0"

Door Heights: 6' 8", 7' 0" and 8' 0"**

Custom Sizing:

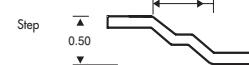
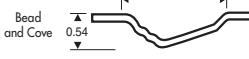
Custom sizes available in both widths and heights.

Primed smooth and textured surfaces.

Hollow core, solid particle board core, and 20min. fire-rated available.

Many designs available in matching bi-fold doors.

STICKING PROFILES



BI-FOLD DOORS



Space-Saving Charm Enhances Any Room

Bi-fold doors save space while delivering an attractive style. Bi-folds are available in the same designs as our molded panel and flush doors, all with the quality you expect from Steves & Sons.



1 Panel Shaker
SMOOTH



2 Panel Shaker
SMOOTH



3 Panel Equal Shaker
SMOOTH



3 Panel Shaker
SMOOTH



5 Panel Shaker
SMOOTH



6 Panel
SMOOTH & TEXTURED



5 Panel
SMOOTH



2 Panel Squaretop
SMOOTH



2 Panel Roundtop
Plank
SMOOTH



2 Panel Archtop
TEXTURED



2 Panel Roundtop
SMOOTH



Primed Hardboard



Lauan



Oak



Birch

Specifications

Thickness: 1-3/8"

Door Widths: 24", 30", 32", 36", 48", 60" and 72"

Door Height: 6' 8", 7' 0"** and 8'0"**

Custom Sizing: Flush & Molded Widths- any 1/2" increments.

Available in 2 or 4 door units (4 door units are 48", 60" and 72").

Molded panel doors available in smooth or textured finishes.

Flush doors available in wood grain, smooth or embossed finish.
Matching backs standard.

Available in hollow core and solid core. Fire-rated core is N/A

* Not all styles are available in 7'0" and 8'0".

FLUSH DOORS



The Look, Feel and Sound of Wood

Flush doors from Steves & Sons provide the beauty, feel and sound of wood, making them an excellent option. With a rich look and three types of wood grains — including lauan, oak, and birch — you'll find the perfect choice for any décor.

- Available in lauan, oak, birch, primed hardboard,
- Available in hollow core, solid particle board core and fire-rated core
- Most designs available in matching bi-fold doors

Specifications

Thickness: 1-3/8" and 1-3/4"

Door Widths: 1' 0" – 4' 0"*

Door Heights: 6' 8", 7' 0" and 8' 0"

Custom Sizing: Custom sizes available in both widths and heights.

Wood grain, smooth or embossed finish by design.

Solid particle board core and fire-rated core available.

Most designs also available in matching bi-fold doors.

*4'0" only available in certain species



Birch



Lauan



Oak



Primed Hardboard
SMOOTH

SIZE AVAILABILITY CHART

Steves Description	Available Door Sizes															Bifold Doors									
	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0	4/0	1/6	2/0	2/4	2/6	2/8	3/0	4/0	5/0	6/0	
MOLDED PANELED DOORS																									
1P Shaker Smooth Square 6-8	X	X	X	X	X	X	✓	✓	X	✓	✓	✓	✓	X	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓
1P Shaker Smooth Square 7-0	X	X	X	X	X	X	✓	✓	X	✓	✓	✓	X	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
1P Shaker Smooth Square 8-0	NA	NA	NA	X	X	X	✓	✓	X	✓	✓	✓	X	✓	NA	*	NA	NA	NA	*	*	*	*	*	
2P Shaker Smooth Square 6-8	X	X	X	X	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
2P Shaker Smooth Square 7-0	X	X	X	X	✓	X	✓	✓	X	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
2P Shaker Smooth Square 8-0	NA	NA	NA	X	✓	X	✓	✓	X	✓	✓	✓	X	✓	NA	*	NA	NA	NA	*	*	*	*	*	
2P Archtop Textured B/C 6-8	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	X	✓	✓	✓	✓	
2P Archtop Textured B/C 7-0	*	*	*	*	*	*	*	*	*	*	*	*	*	*	NA	*	*	*	*	*	*	*	*	*	*
2P Sq Top Smooth B/C 6-8	X	X	X	X	X	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	✓	
2P Sq Top Smooth B/C 7-0	X	X	X	X	X	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	✓	
2P Sq Top Smooth B/C 8-0	X	X	X	X	X	X	✓	X	✓	✓	✓	✓	X	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	✓	
2P Rd Top Smooth B/C 6-8	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
2P Rd Top Smooth B/C 7-0	NA	NA	X	X	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	*	*	*	*	*	*	*	*	
2P Rd Top Smooth B/C 8-0	NA	NA	X	X	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	NA	NA	*	*	*	NA	*	*	
2P Rd Top Plank Smooth Ovolo 6-8	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
2P Rd Top Plank Smooth Ovolo 7-0	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓	
2P Rd Top Plank Smooth Ovolo 8-0	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	X	✓	NA	*	X	X	X	X	X	X	X	X	
3P Shaker Smooth Square 6-8	X	X	X	X	X	X	✓	✓	X	✓	✓	✓	✓	X	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓
3P Shaker Smooth Square 7-0	X	X	X	X	X	X	✓	✓	X	✓	✓	✓	✓	X	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓
3P Equal Shaker Smooth Square 6-8	✓	X	✓	X	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓
3P Equal Shaker Smooth Square 7-0	✓	X	✓	X	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	✓
3P Equal Shaker Smooth Square 8-0	NA	NA	NA	X	✓	X	✓	✓	X	✓	✓	✓	X	✓	NA	*	NA	NA	NA	*	*	*	*	*	
4P Sq Top Smooth B/C 6-8	X	X	X	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	
4P Sq Top Smooth B/C 7-0	X	X	X	X	✓	✓	X	✓	X	✓	✓	✓	X	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	✓	
4P Sq Top Smooth B/C 8-0	X	X	X	X	✓	✓	X	✓	X	✓	✓	✓	X	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	✓	
5P Shaker Smooth Step 6-8	X	X	X	X	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	
5P Shaker Smooth Step 7-0	X	X	X	X	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	
5P Smooth B/C 6-8	X	X	X	X	X	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	X	✓	X	✓	✓	✓	
5P Smooth B/C 7-0	X	X	X	X	X	✓	X	✓	X	✓	✓	✓	X	✓	NA	*	NA	X	X	X	X	NA	X	X	
5P Smooth B/C 8-0 (six panels)	NA	NA	NA	NA	X	✓	X	✓	X	✓	✓	✓	X	✓	NA	*	NA	*	*	*	*	NA	*	*	
6P Textured B/C 6-8	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	✓	✓	✓	✓	✓	✓	✓	✓	
6P Textured B/C 7-0	X	X	X	X	X	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	
6P Textured B/C 8-0	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	
6P Smooth B/C 6-8	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	✓	✓	✓	✓	✓	✓	✓	✓	
6P Smooth B/C 7-0	X	X	X	X	✓	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	
6P Smooth B/C 8-0	X	X	X	✓	✓	✓	X	✓	X	✓	✓	✓	✓	✓	✓	NA	*	✓	✓	✓	✓	✓	✓	✓	
Available Door Sizes															Bifold Doors										
Steves Description	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0	4/0	1/6	2/0	2/4	2/6	2/8	3/0	4/0	5/0	6/0	
FLUSH DOORS																									
Luan (6-8, 7-0, 8-0)	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Birch (6-8, 7-0, 8-0)	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Oak (6-8, 7-0, 8-0)	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Primed Hardboard (6-8, 7-0, 8-0)	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	

NOTE: Items designated with X cut from larger size skins. Items designated with ✓ available for order. NA - Not Available. Items designated with * call for availability.

Millwork Sales – Your One Source for Interior Doors



Building Quality Doors Since 1866



WORLD MILLWORK ALLIANCE™



Safety & Health Achievement Recognition Program
Contribution: An OSHA Cooperative Program



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