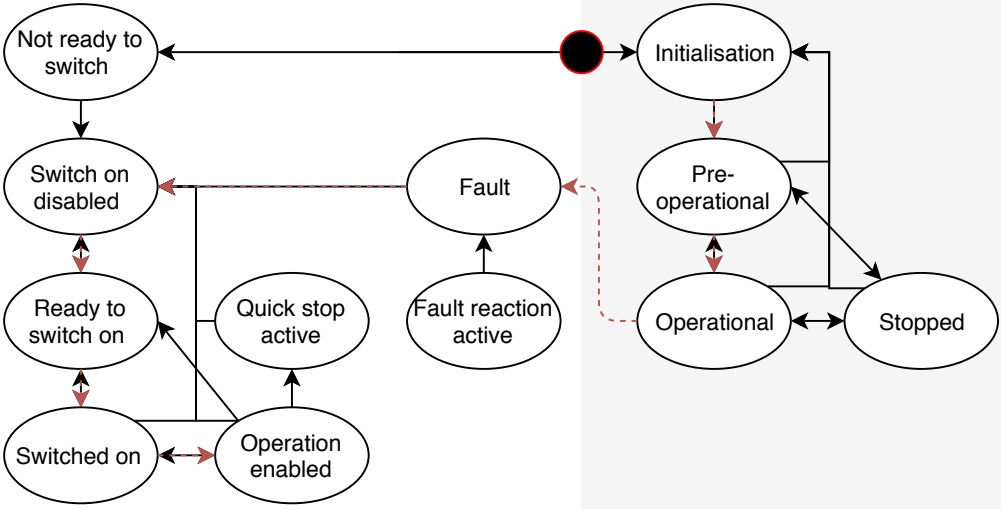
Not ready to switch
Initialisation
Switch on disabled
Fault
Pre-operational
Ready to switch on
Quick stop active
Fault reaction active
Operational
Stopped
Switched on
Operation enabled