

## 1 | **Silicon**

### 1.1 | **refirenry**

#### 1.1.1 | **from sand**

#### 1.1.2 | **melted**

#### 1.1.3 | **small molten crystal "seed" lower into a vat**

#### 1.1.4 | **crystal forms**

#### 1.1.5 | **pull cylander from molten reigon**

#### 1.1.6 | **ground to form ingots**

#### 1.1.7 | **sawed with diamond blade to form wafers**

#### 1.1.8 | **wafer scrubbed**

#### 1.1.9 | **edges rounded and surfaces ground smooth and to create uniform thickness**

#### 1.1.10 | **rinsed and etched in "chemicals" to remove impurities**

#### 1.1.11 | **final polish on one side of the wafer**

#### 1.1.12 | **all so that there are no scratches or contamination**

#### 1.1.13 | **then, measured for resistivity**

1. function of dopant concentratian

#### 1.1.14 | **electron beam machine**

1. etches patterns onto chrome plated glass plates in clean room

#### 1.1.15 | **glass plates become masks used to transfer the circuit pattern onto the wafer**

#### 1.1.16 | **usage of masks**

1. first mask creates divots
2. masks 4, 5 define source and drain reigons
3. mask 6 defines contact holes to allow aluminium to be inserted
4. mostly use 12-25 masks depending on complexity and type of circuit (much more now)

### 1.1.17 | **decontamination**

1. bunny suits
2. very high purity materials

### 1.1.18 | **fabrication techniques (4)**

1. formation of thin layers of silicon dioxide
2. introduction of dopants
3. deposition of thin layers of conducting/insulating materials
4. something?

### 1.1.19 | **cleaning**

1. hot acids to clean wafers, repeated throughout process
2. rinsed in deionized water and spun dry in filtered nitrogen gas
3. grow layer of silicon dioxide in a vertical furnace
  - (a) protects silicon substrate beneath from unwanted reactions
    - i. pure oxygen used to grow silicon dioxide
4. etch stencil to silicon dioxide using photolithography
5. photoresist coated on wafers, then solvents inside the solution is evaporated
  - (a) negative resist hardens when exposed
  - (b) positive resist changes and is removed when developed
    - i. that's what is used in this run
6. computer controlled machine called stepper
  - (a) wafer positioned under selected mask pattern
  - (b) ultraviolet light projected onto photoresist
7. etching
  - (a) wet etching can be bad
    - i. can undercut photoresist
  - (b) dry (plasma) etching
    - i. use plasma to react away exposed silicon dioxide
8. removal of photoresist
  - (a) acid baths?
  - (b) hot oxygen?
9. same thing repeated with each mask

### 1.1.20 | **ion implanter**

1. bombard with ions to implant dopants
  - (a) ions accelerated using magnetic fields
  - (b) etched silicon dioxide only allows ions on some areas
  - (c) embed opposite ions that are later diffused into the well to become transistors

### 1.1.21 | **deposition furnace**

1. deposits something resistive to protect?

### 1.1.22 | **second mask**

1. used to define actual transistor regions
2. wafers developed to remove exposed photoresist
3. then plasma etched to remove free fluorine
4. then photoresist removed
5. wafers in oxidation furnace
6. thick insulating layer of silicon dioxide grown over where previous was etched
7. called field oxide

### 1.1.23 | **uniform electrical dioxide regrown?**

1. gate electrodes formed by depositing polysilicon
  - (a) many small grains of silicon doped with phosphorus
2. photolithography and next mask to etch gate electrodes
3. distance controlled carefully because it affects final speed of transistor

### 1.1.24 | **more masks used with photoresist and cleaning to grower further complexity**

### 1.1.25 | **annealing**

1. ion implantation defects repaired

### 1.1.26 | **thick glass layer**

1. insulates all pieces

### 1.1.27 | **glass surface planarized**

1. using chemical and mechanical processes
2. chemical mechanical planarization (CMP) not used much anymore

1.1.28 | **mask 6: define contact holes for metal wiring**

1.1.29 | **plasma etching again to create contact holes**

1. looks like small dots under microscope
2. must be filled with metal plug to ensure solid electric connection (tungsten)

1.1.30 | **metal etcher polishes away extra tungsten**

1.1.31 | **aluminum layer then deposited on top of the layer**

1.1.32 | **mask 7 patterns aluminum to wire together individual transistors**

1.1.33 | **more layers of wiring are often produced, each differing layer created like this**

1. oxide to insulate
2. masking and etching photolithography to create contact holes
3. more tungsten plugs for holes
4. deposition and patterning of new upper level of aluminum

1.1.34 | **after all metal levels, final nitride is connected**

1.1.35 | **only the bonding pads are etched away in final mask**

1.2 | **design**

1.2.1 | **circuit design**

1.2.2 | **organization of design team**

1. based on organization of the chip
2. establish microarchitecture that regulates sequences and timings
3. design divided into areas
  - (a) each unit given to logic designer
  - (b) each functional block given to circuit designer who works at transistor level
4. mask designer draws out blueprints on paper

1.2.3 | **transistors**

1. represents digital zero or one
2. CMOS transistors
  - (a) complementary metal oxidized transistor
  - (b) n type transistor

- i. surrounded by n-type
  - ii. sandwiching a p-type layer
  - iii. gate electrode is near but not connect to the p type reigon
  - iv. a positive charge in gate attracts electrons and allows electrons to pass
- (c) both types can be made on the same chip using "complementary manufacturing?"
- (d) signals propogate through complex maze of switches

### 1.3 | **structure**

#### 1.3.1 | **cubic atomic structure**

#### 1.3.2 | **4 electrons valence shell**

#### 1.3.3 | **perfect crystal will have no holes**

#### 1.3.4 | **but at room temperature, free electrons can conduct**

### 1.4 | **impurities called dopants**

#### 1.4.1 | **negative**

- 1. arsenic or phosphorus
- 2. one more valence
- 3. n type crystal because negative free carriers

#### 1.4.2 | **positive**

- 1. boron
- 2. missing electron acts like positive carrier, "hole"

#### 1.4.3 | **silicon can be either good or poor conductor (semiconductor)**

- 1. controlled by concentration of dopant