Data Wiring Diagram

Department Display Board

Technical Department

RM Department

Cutting Department

Cat5 Cable

Key Pad 2

Key Pad 1

Andon 1

Cat5 Cable

Key Pad 2

Key Pad 1

Andon 20

LCD Screen 1

RS485 Data Network

Cat5 Cable

Network Outlet

Key Pad 2

Key Pad 1

Andon 2

LCD Screen 2

RS485 Network Controller Unit

GSM Modem for SMS Alert

Serial Cable

Main PC

GSM Modem Remote access

VGA Cable

4 Port VGA Splitter

VGA Cable