

Centralized DT Monitoring System

Centralized DT Monitoring System-V9

Centralized DT Monitoring System

Plant	Down Time Category												Total	
	Machine		Cutting		Accessories		Production		QCO/Tech		Quality			
	Time hh:mm	Alerts	Time hh:mm	Alerts	Time hh:mm	Alerts	Time hh:mm	Alerts	Time hh:mm	Alerts	Time hh:mm	Alerts	Time hh:mm	Alerts
Asialine	1.23	7	1.18	21	0.18	15	1.24	15	0.00	0	0.00	0	4.23	58
Synergy	0.57	20	1.38	2	25.48	24	0.00	0	0.00	0	0.00	0	28.23	46
LAITC	3.14	200	0.41	0	0.11	0	8.36	0	0.03	0	4.10	0	16.55	200
Shadeline	11.15	63	0.26	0	1.38	0	1.53	2	1.38	3	3.51	9	20.41	77
Leisureline	3.26	4	0.59	0	2.24	0	1.34	0	0.00	0	0.05	0	8.28	4
Shadowline	8.26	16	7.43	5	4.31	6	2.08	0	0.05	0	10.36	3	33.29	30
Vaanavil	3.56	0	1.43	0	1.18	0	0.38	4	0.24	0	0.00	0	7.59	4
Contourline	5.18	45	0.15	3	0.43	15	7.12	100	0.04	0	2.31	24	16.03	187
Sleekline	0.04	0	0.14	7	0.32	7	0.00	0	0.15	6	0.00	0	1.05	20
Mihinthal	2.48	49	5.38	60	0.26	0	0.24	6	0.13	5	0.56	8	10.25	128
Total	40.47	404	20.35	98	37.49	67	23.49	127	2.42	14	22.09	44	147.51	754

Modem Connected

Reset

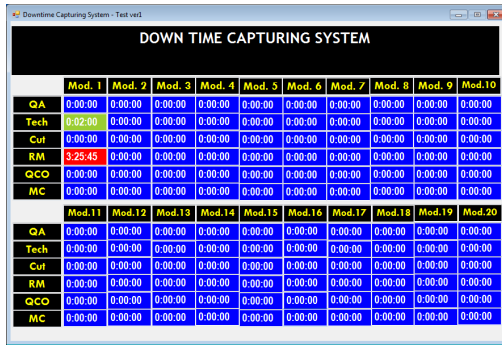
Create Report

1. Functions of Software

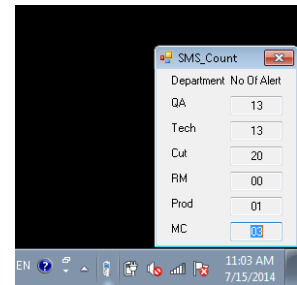
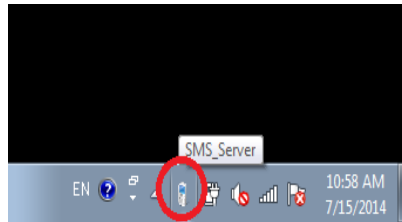
- When computer turns on or restarts the “Centralized DT Monitoring System” software will automatically start.
- “Modem Connected” text will be displayed at bottom of the screen.
- All text boxes will be updated during 10 minutes only if data comes from remote factories.
- Data required to update the display (Downtimes and No of SMS Alerts) comes from factories, every 5 minute.
- At 6.00 AM the display is automatically reset. If necessary you can reset Centralized DT Monitoring System software manually by pressing “Reset” button.
- Automatic emails generate for given email addresses at about 9.00AM, 13:00PM, 22:00PM. (You can get reports and send mails manually by pressing “Create Report” button)
- Time cell's colour will change in to red, when exceeds the target time (According to the given data)

2. Requirements

- UPS power is required for Computer.
- The computer should be always on and the Centralized DT Monitoring System software should run on the machine.
- Remote factories should run properly “Andon” and “SMS Alert” software to update the Centralized DT Monitoring System software correctly.



	Mod. 1	Mod. 2	Mod. 3	Mod. 4	Mod. 5	Mod. 6	Mod. 7	Mod. 8	Mod. 9	Mod. 10
QA	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
Tech	0:02:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
Cut	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
RM	3:25:45	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
QCO	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
MC	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
	Mod. 11	Mod. 12	Mod. 13	Mod. 14	Mod. 15	Mod. 16	Mod. 17	Mod. 18	Mod. 19	Mod. 20
QA	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
Tech	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
Cut	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
RM	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
QCO	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00
MC	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00



Department	No Of Alert
QA	13
Tech	13
Cut	20
RM	00
Prod	01
MC	03

3. Email Formats

- One hour Exceeding Alert

E_mail Subject - One hour Exceeding Alert

E_mail Body - Red Alert - Down time One hour Exceeded (plant) – (category)
Please don't reply for this mail address. This is a system Generated Mail.
Chandika Perera
MAS ACTIVE Trading (PVT) Ltd
Nawala road, Nugegoda, Sri Lanka
M [+94777-318880](tel:+94777-318880)
E chandikap@masholdings.com
W www.masholdings.com

Email Attachments – No Attachment

- Daily mail

Email Subject - 09.00pm daily mail / 01.30pm daily mail / 10.30pm daily mail

E_mail Body - Dear All,
Pls find the MAS ACTIVE Downtime summary on dd/mm/yy
Please don't reply for this mail address. This is a system Generated Mail.
Chandika Perera
MAS ACTIVE Trading (PVT) Ltd
Nawala road, Nugegoda, Sri Lanka
M [+94777-318880](tel:+94777-318880)
E chandikap@masholdings.com
W www.masholdings.com