

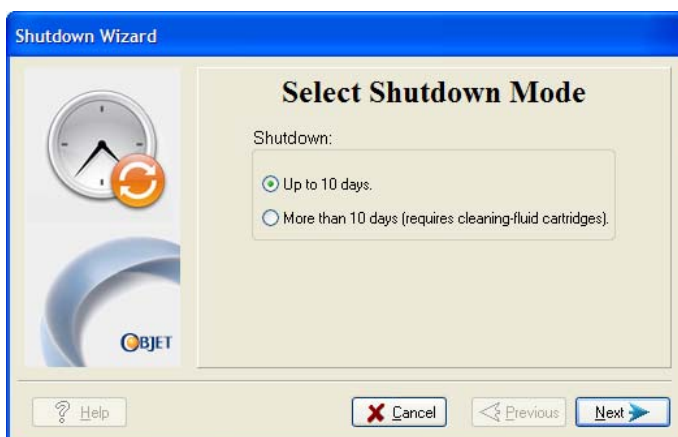


## Shutdown Wizard

When the 3-D printer is not operating, it can be left on (in *idle* state) for up to 10 days. If, however, you want to shut down the printer, use this wizard. **Do not attempt to shut down the printer by closing the computer interface, and never disconnect power to the printer before completing this wizard.**

When shutting down the printer, you have two options, depending on the length of time the printer will not be used:

- **Up to 10 days.** Before shutdown, the wizard empties the print block of model and support material, to prevent leaks.  
*This process takes up to 10 minutes.*
- **More than 10 days.** Before shutdown, the wizard empties the print block, then flushes the system with cleaning fluid. You must be present during this procedure, to load cleaning-fluid cartridges as instructed.  
*This process takes up to 35 minutes.*



## Select Shutdown Mode

### Up to 10 days

Before shutdown, the wizard empties the print block of model and support material to prevent leaks.

This process takes up to 10 minutes.

### More than 10 days

Before shutdown, the wizard empties the print block, then flushes the system with cleaning fluid. You must be present during this procedure, to load cleaning-fluid cartridges as instructed.

This process takes up to 35 minutes.