

# Hot End Assembly Guide

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# Components

**HE1** Heat Break Block

**HE2** Heater Block

**HE3** Heat Break

**HE4** Heat Sink

**HE5** Heater Cartridge

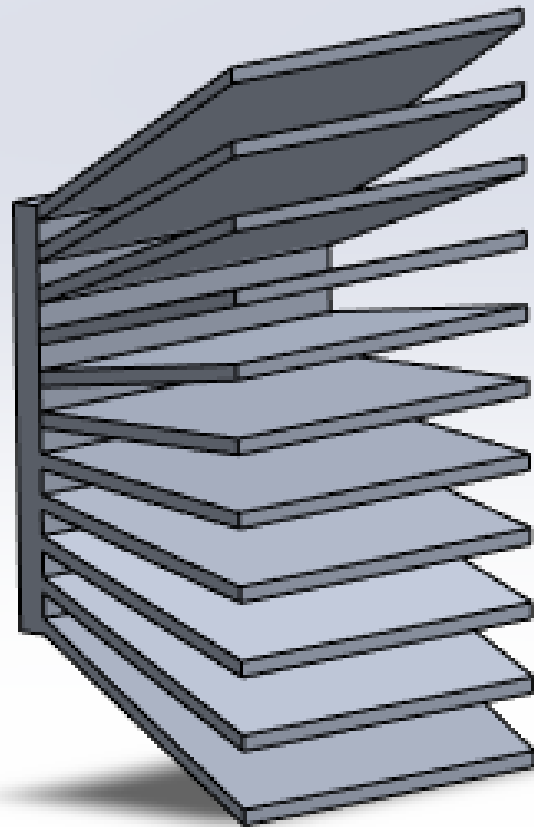
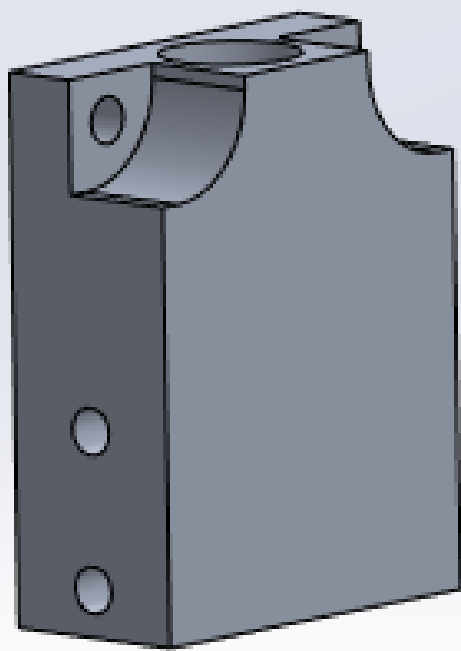
**HE6** Nozzle

**HE7** Thermistor

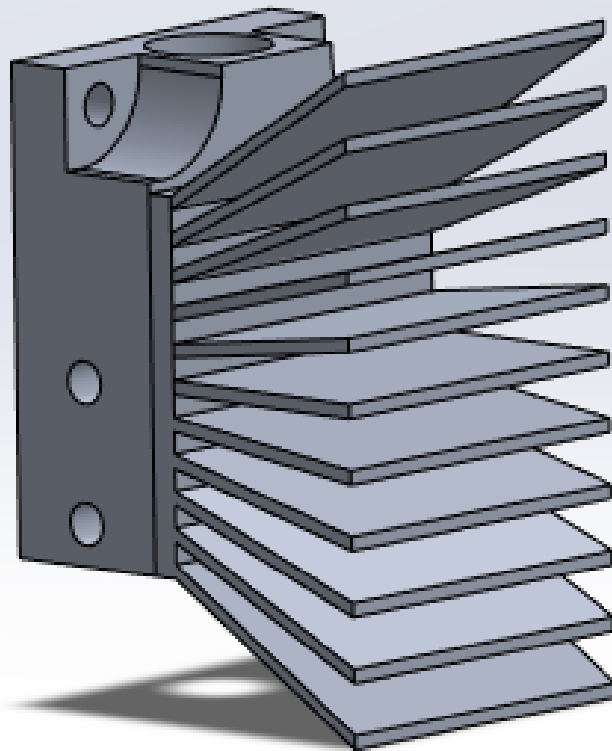
**HE8** Thermal Paste

**HE9** Set Screws

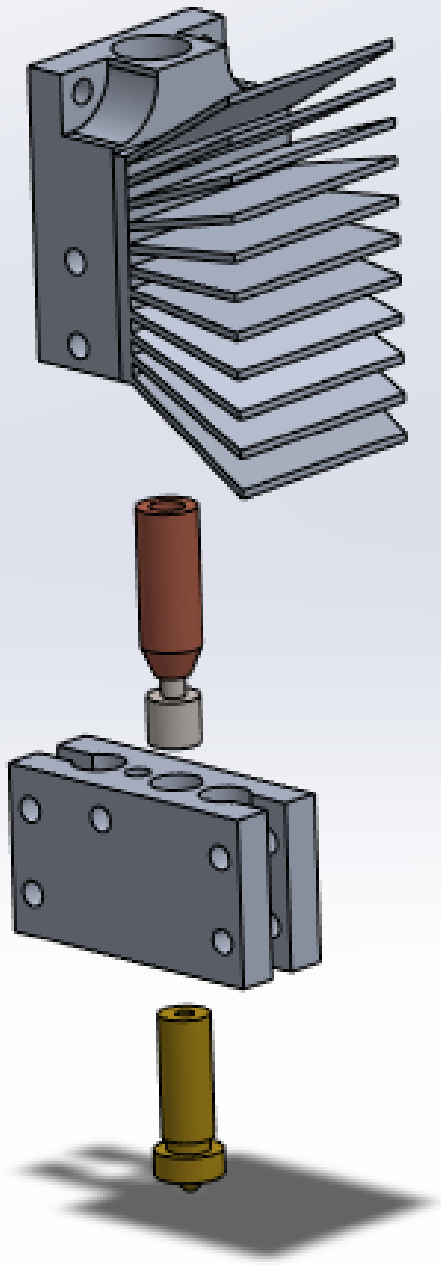
**HE10** M3x12mm



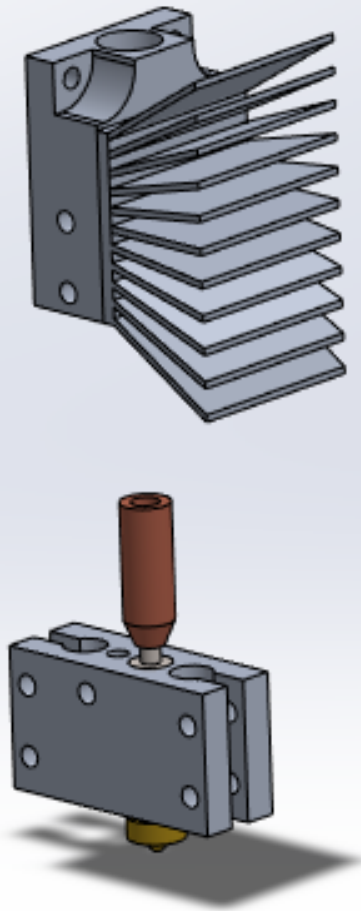
**1x HE1, 1x HE4**



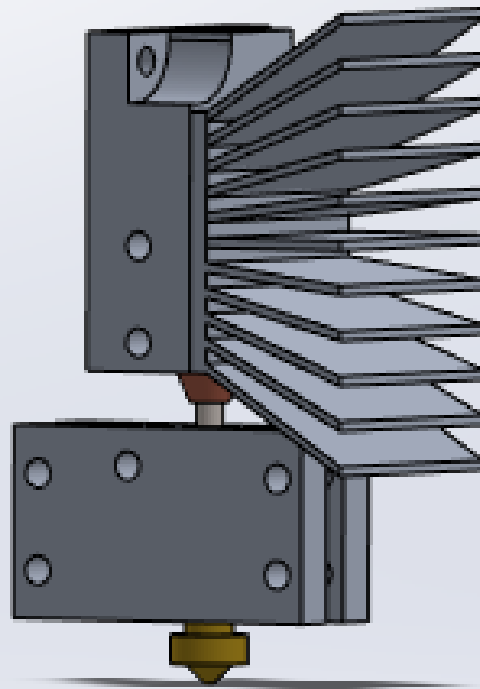
**1x HE1, 1x HE4**



**1x HE6, 1x HE3, 1x HE2, 1x HE8**

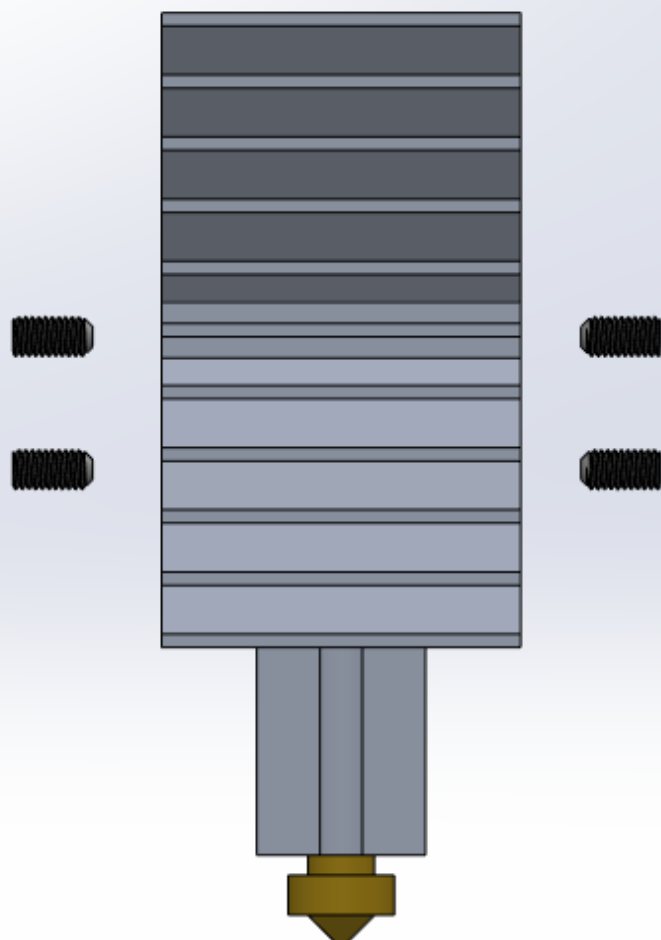


**1x HE6, 1x HE3, 1x HE2, 1x HE8**

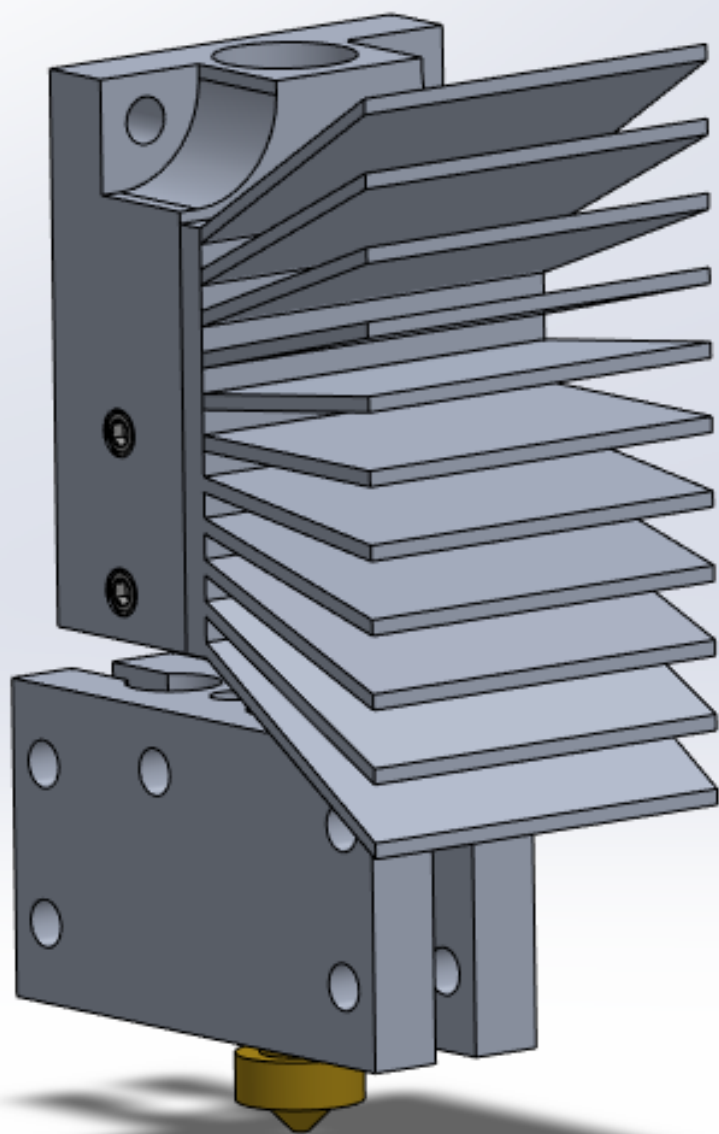


**1x HE6, 1x HE3, 1x HE2, 1x HE8**

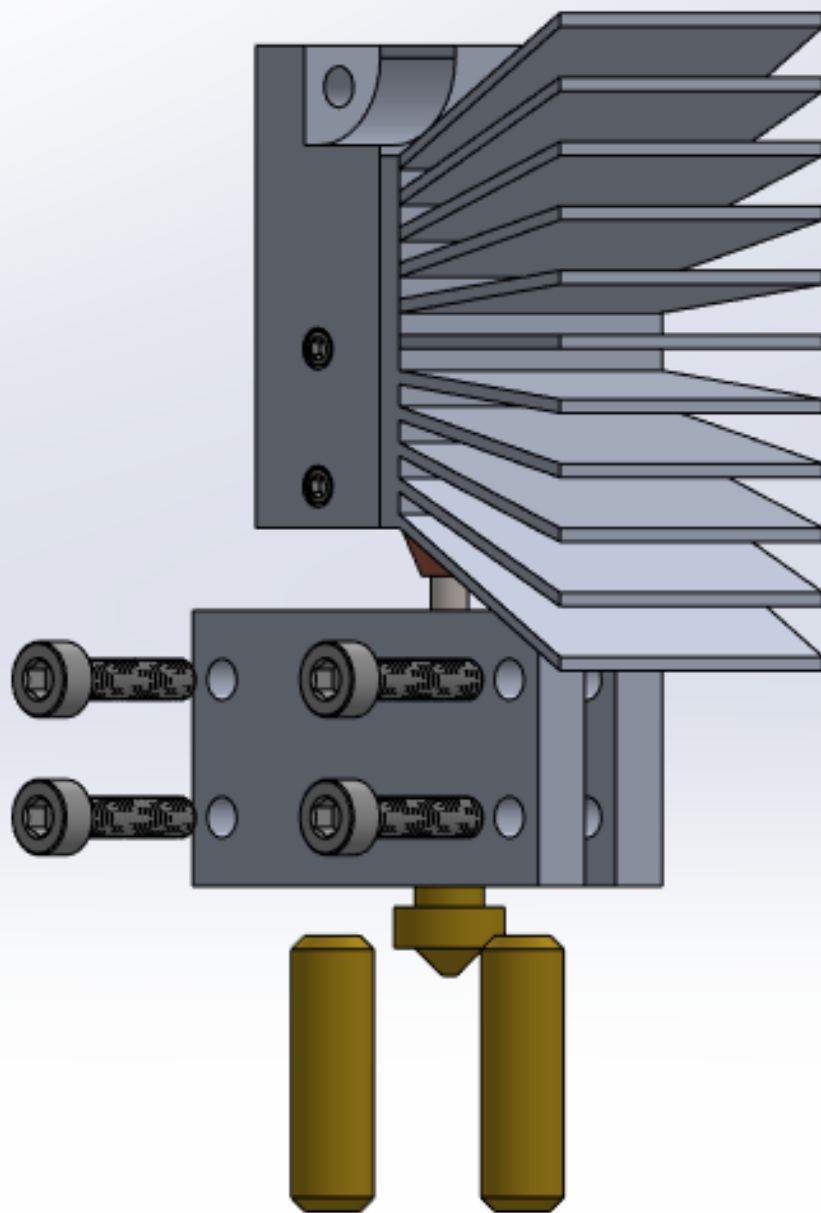




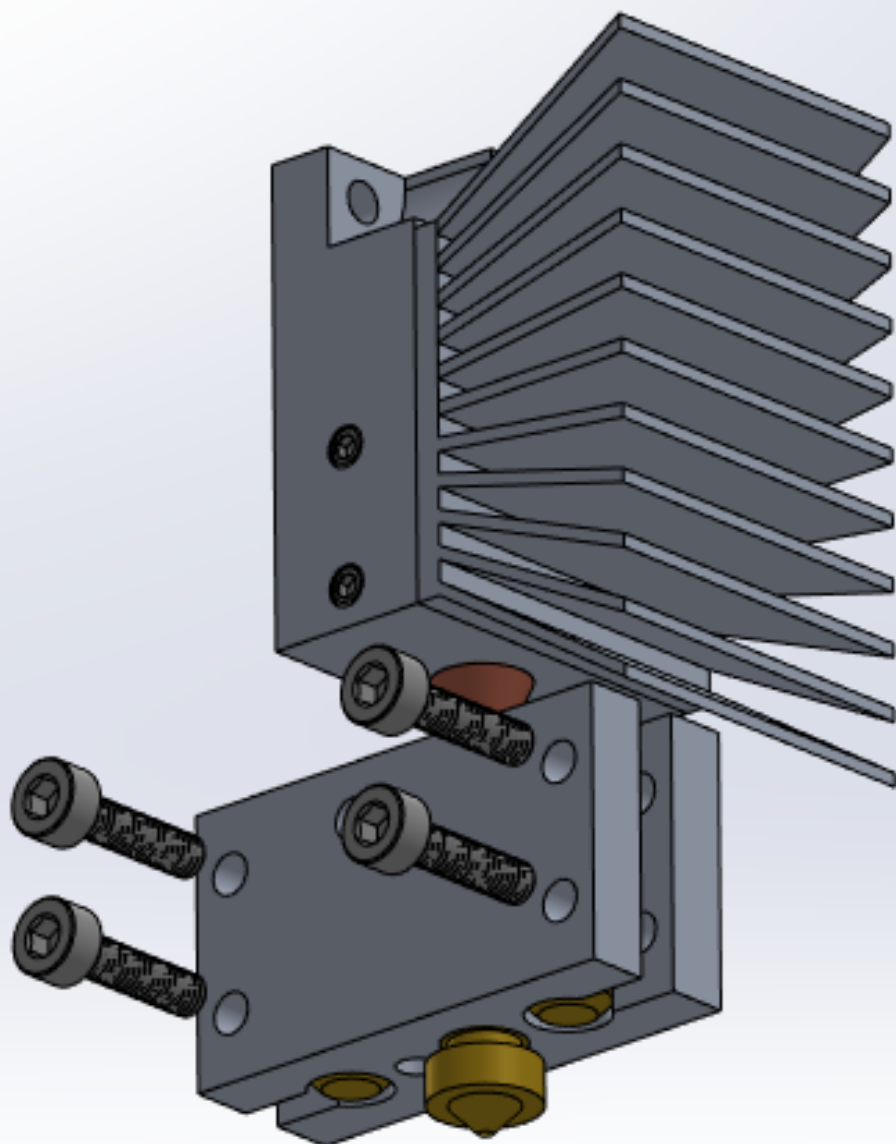
**4x HE9**



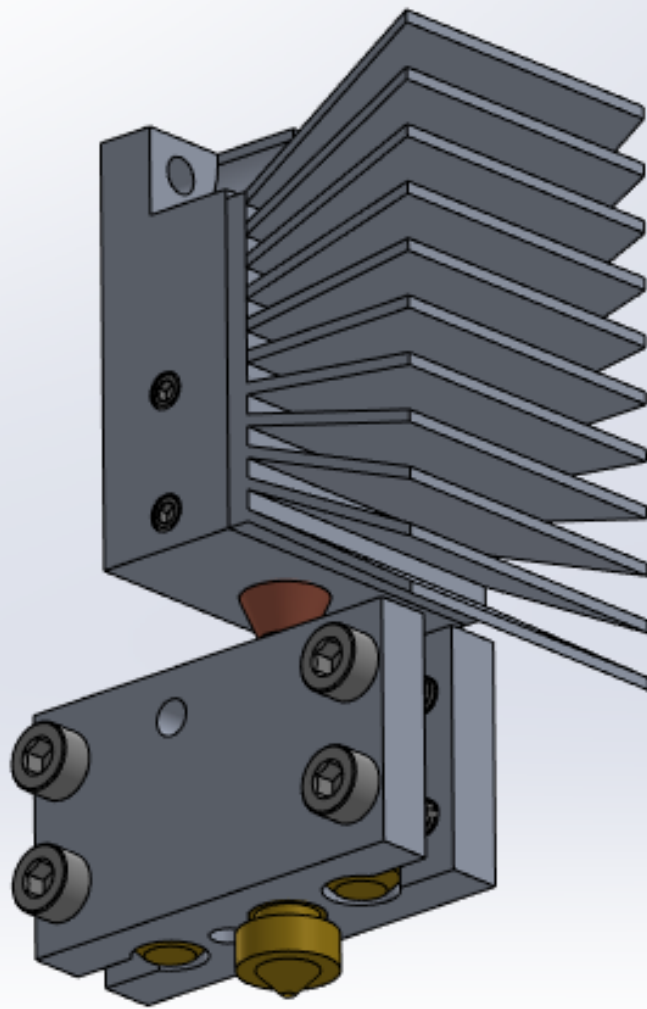
**4x HE9**



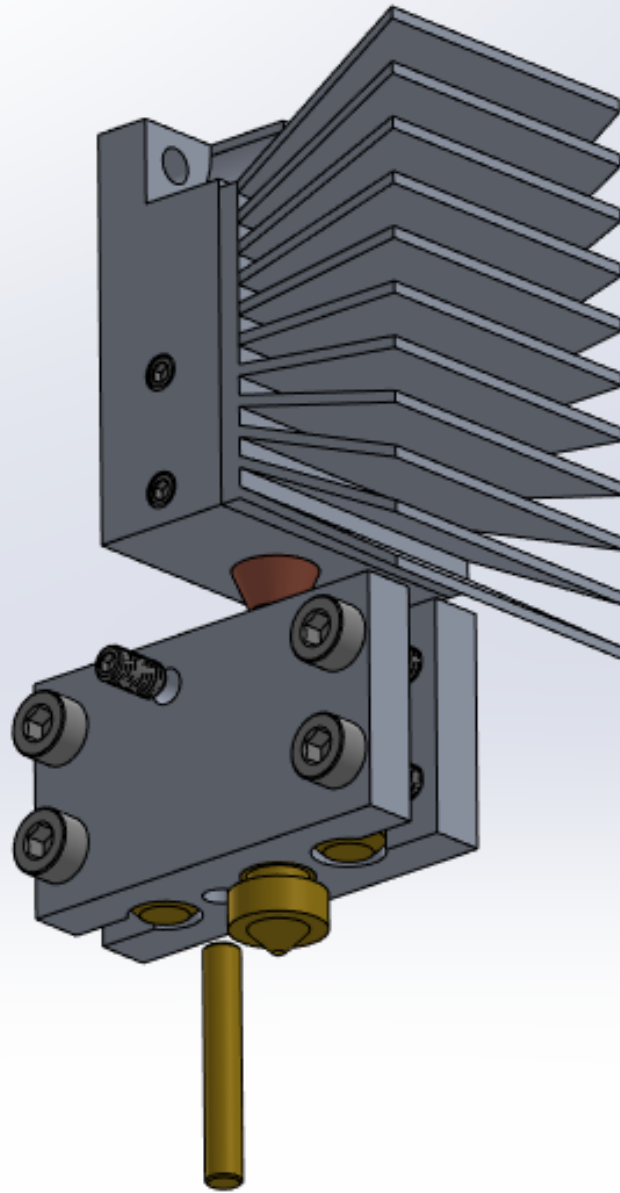
**4x HE10, 2x HE5**



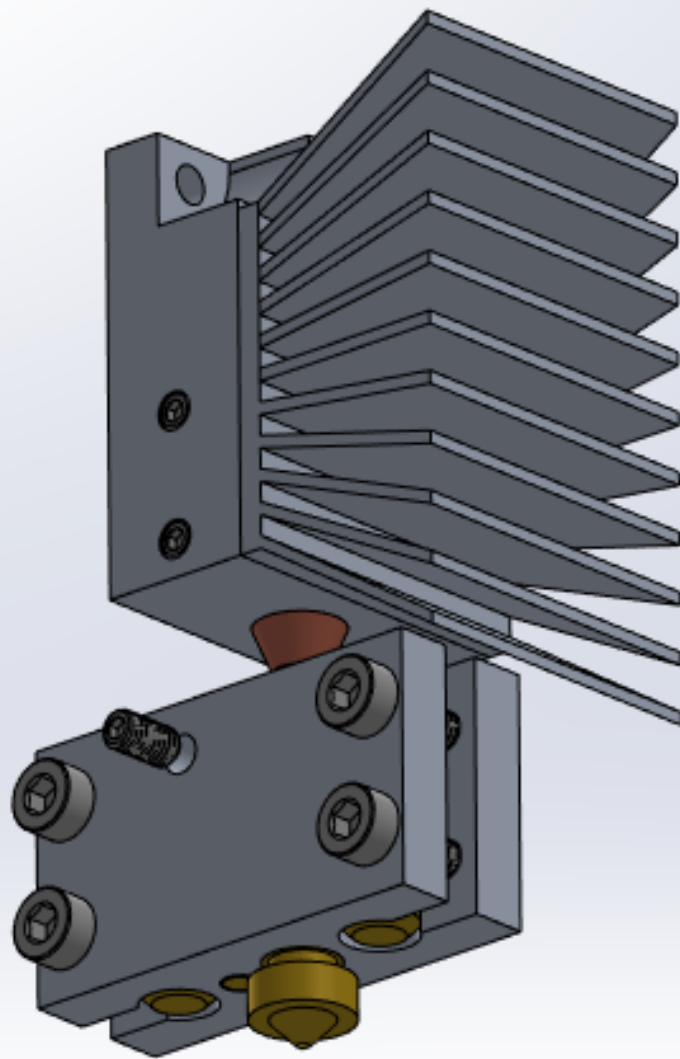
**4x HE10, 2x HE5**



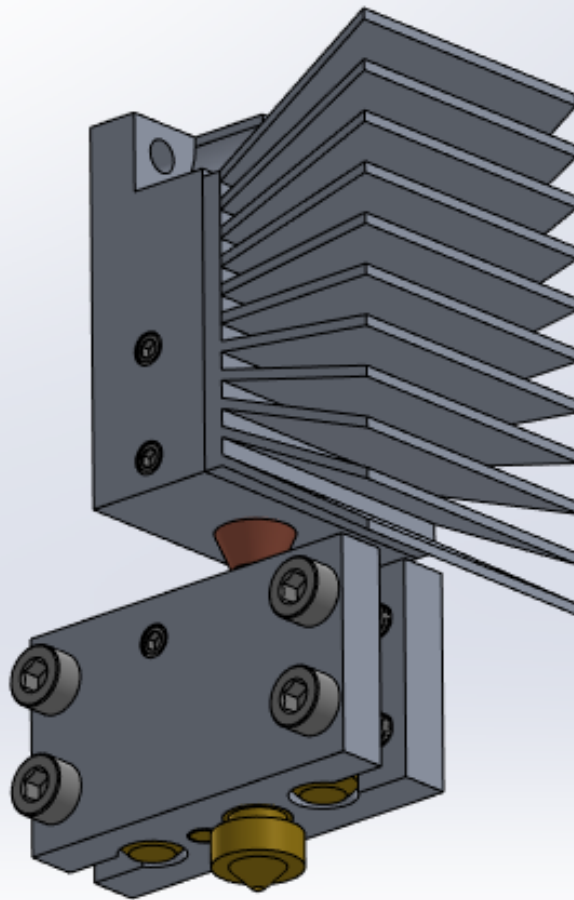
**4x HE10, 2x HE5**



**1x HE7, 1x HE9**

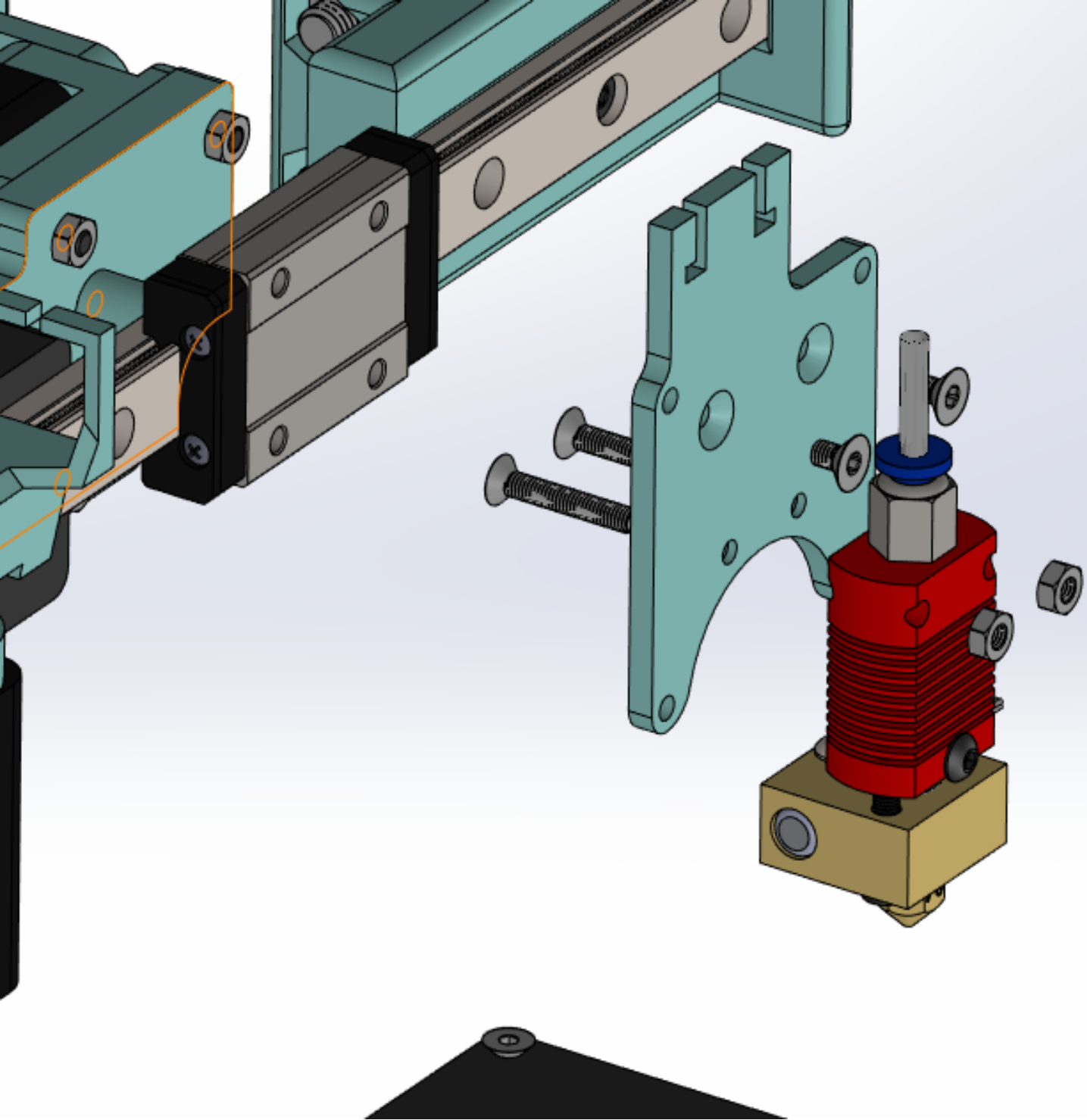


**1x HE7, 1x HE9**

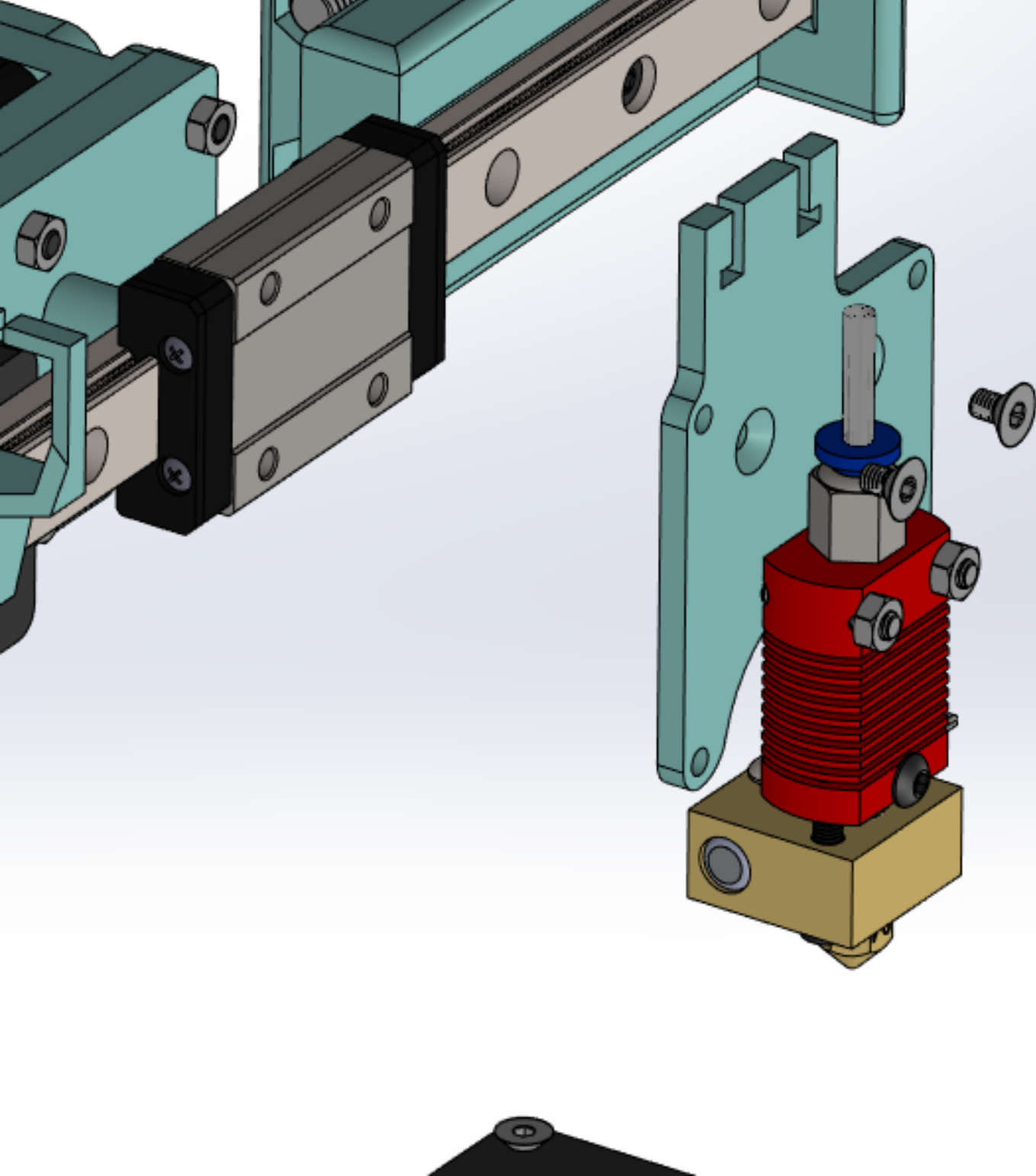


**1x HE7, 1x HE9**

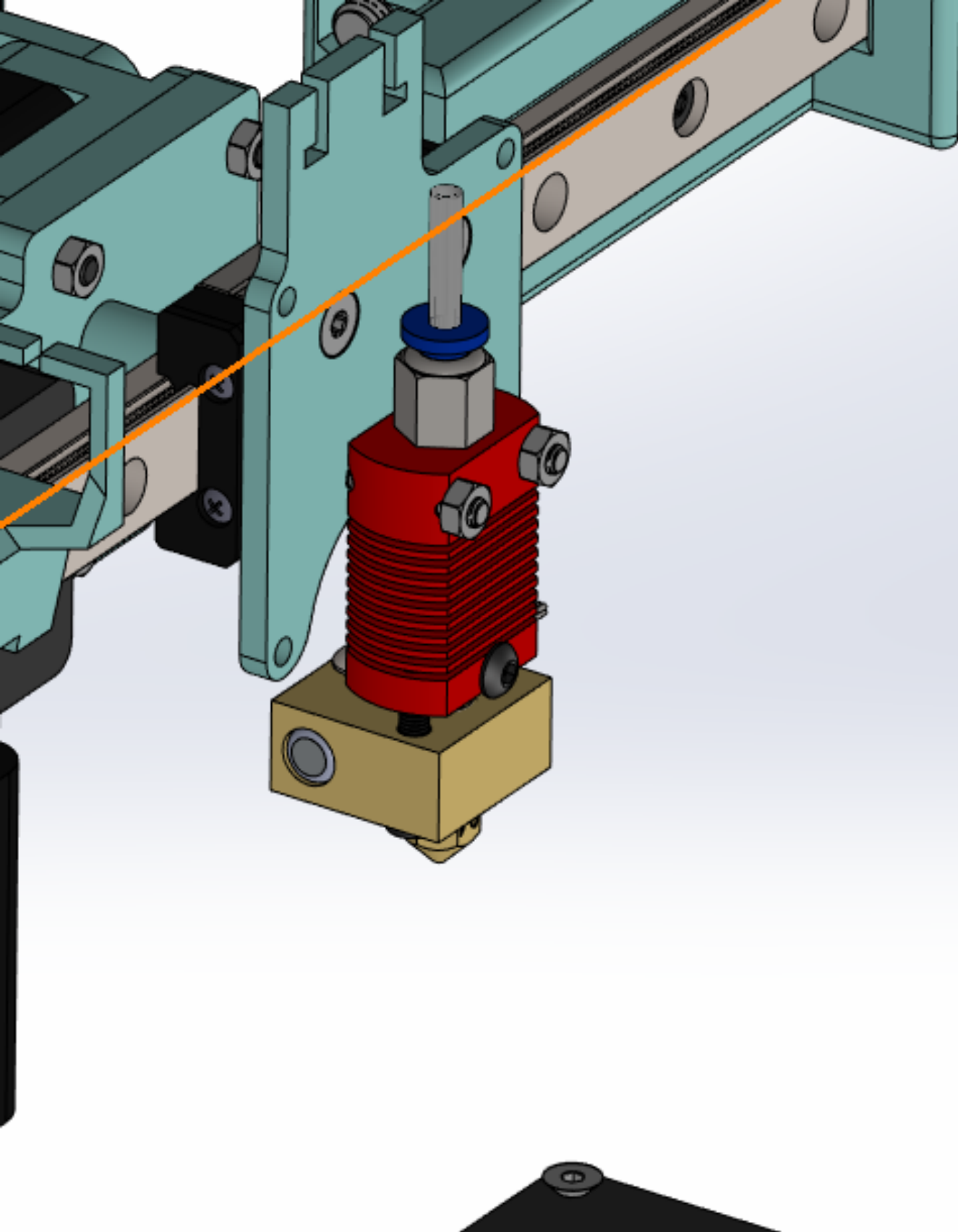




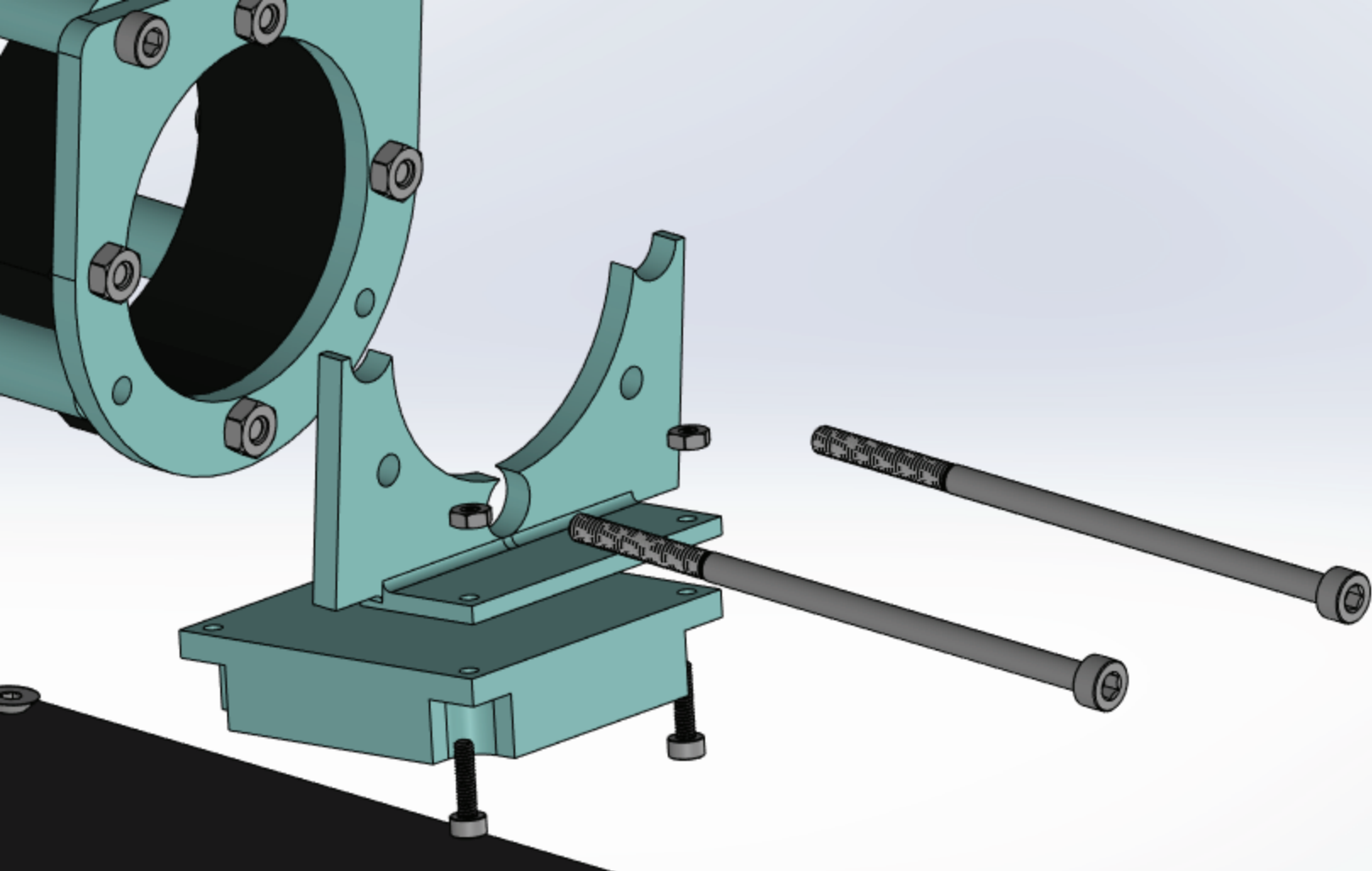
**2x M3x18mm Countersunk,  
2x M3x6mm Countersunk, 2x M3 nut**



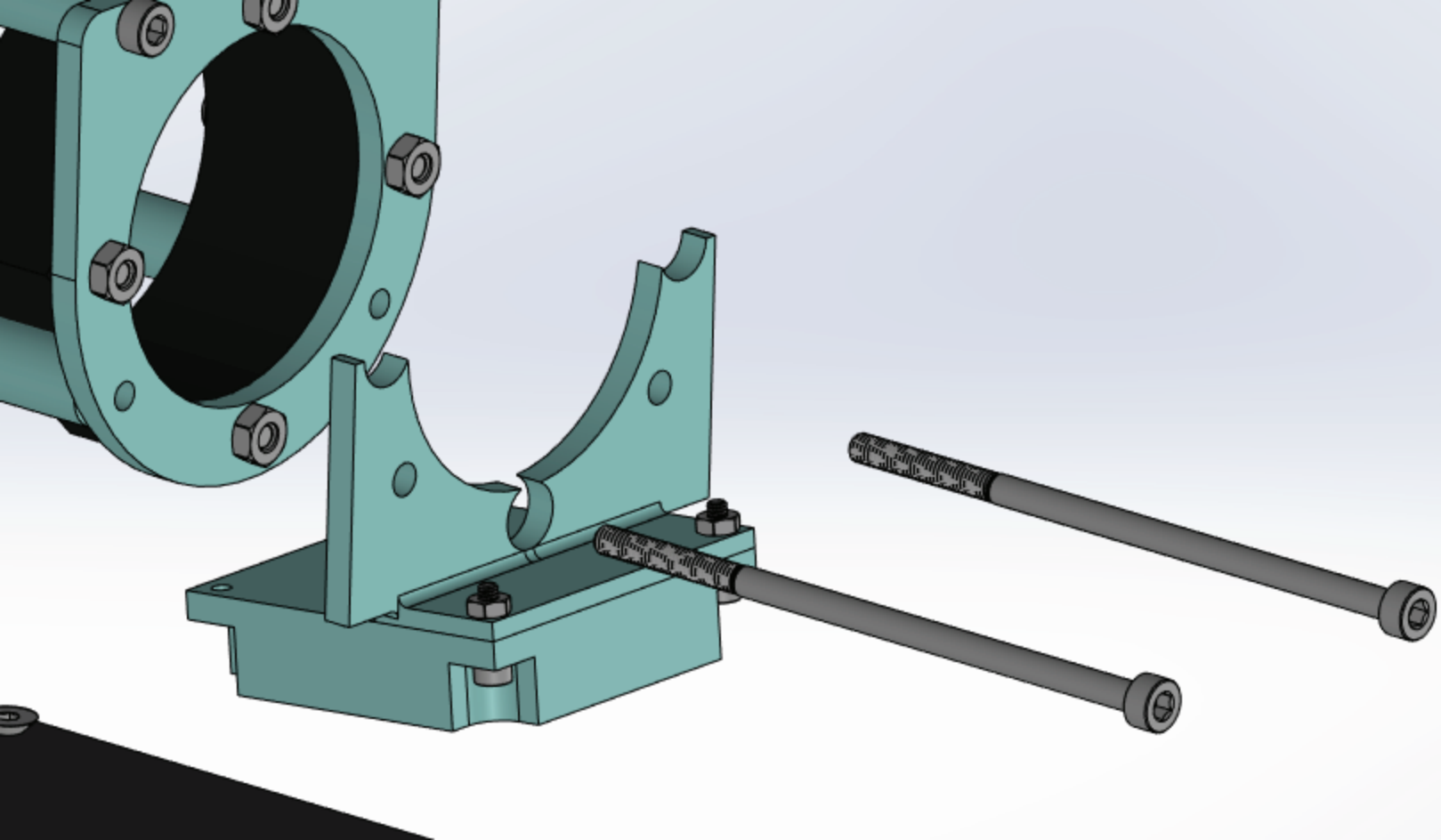
**2x M3x18mm Countersunk,  
2x M3x6mm Countersunk, 2x M3 nut**



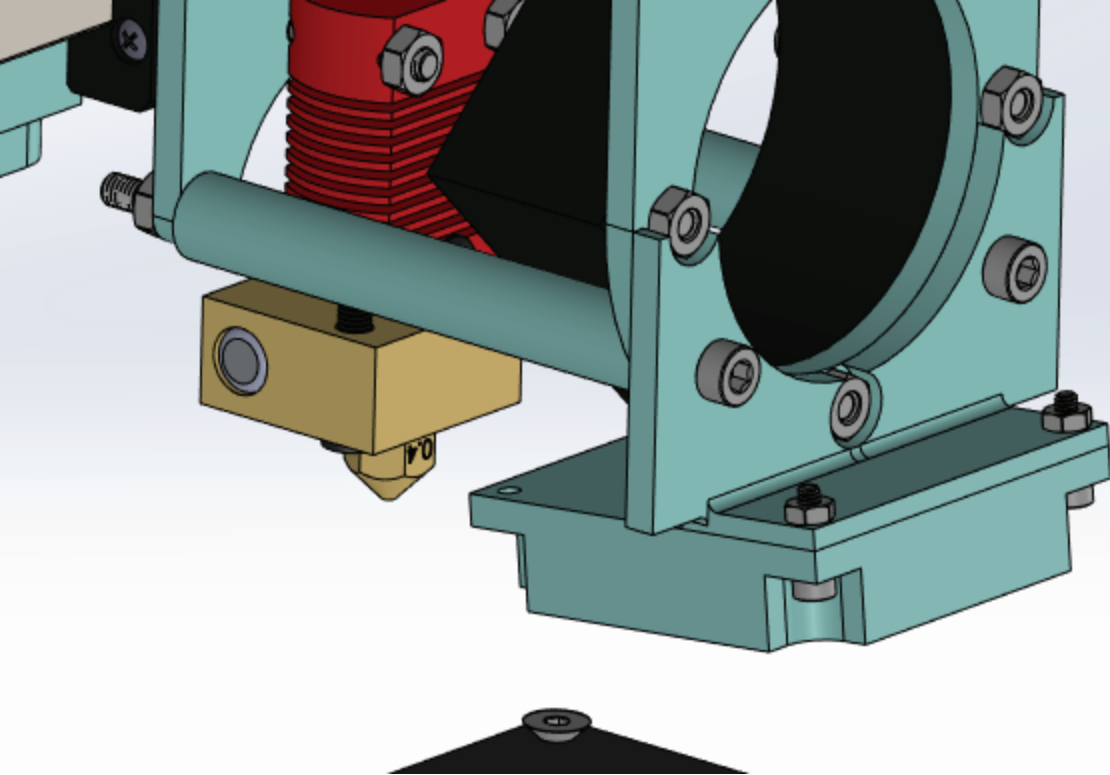
**2x M3x18mm Countersunk,  
2x M3x6mm Countersunk, 2x M3 nut**



**2x M2x8mm, 2x M3x70mm, 2x M2 nut**



**2x M2x8mm, 2x M3x70mm, 2x M2 nut**



**2x M2x8mm, 2x M3x70mm, 2x M2 nut**