Part #	Component	Description	Quantity	Cost Per Unit	Total Cost
HE1A	MK8 HotEnd	Pre-assembled Ender 3 hot end	1	19	19
HE2A	Heat Break Fan	FAN AXIAL 40X20MM 24VDC WIRE 4.4 CFM	1	6	6
HE3A	Print Fan	Ender 3 Stock Print Fan	1	9	9
HE4A	Mini Heated Bed	100mm x 100mm 24/12V Openbuild Heated Bed	1	10.99	10.99
HE5A	Bed Thermistor	THERM NTC 100KOHM 4263K BEAD	1	1.19	1.19
HE6A	Bowden Tube	Bowden PTFE Tube for 1.75mm Filament with Fittings	1	11.45	11.45
HW1	Z-Axis 3030 Aluminum Extrusion	288.5mm Long, Black Anodized	1	6.66	6.66
HW2	Y-Axis 3030 Aluminum Extrusion	261mm Long, Black Anodized	2	6.66	13.33
HW3	MGN12H Linear Rail	200mm Long	4	13.99	55.96
HW4	8mm Metric Acme Lead Screw	290mm long	1	10.99	10.99
HW5	Anti-Backlash Nut Block	For 8mm Metric Acme Lead Screw	1	9.99	9.99
HW6	5mm * 8mm Flexible Coupling	For 8mm Metric Acme Lead Screw	1	6.99	6.99
HW7	Flanged Bearing	688ZZ 8x16x5	2	1.5	3
HW8	Timing Belt	GT2-2M, 5 Ft.	1	12.45	12.45
HW9	Belt Crimps	Copper	4	2.5	10
HW10	Smooth Idler Pulley	OD: 22mm ID: 16mm Width: 12.7mm	2	5.99	11.98
HW11	Extruder Drive Gear	36Teeth Bore 5mm Stainless Steel Drive Gear	1	6.99	6.99
HW12	Timing Pulley Gear	30 Tooth GT2-2M	2	6.99	13.98
HW13	Bearing Block Spacer	M5 ID, 40mm,10mm OD, Aluminum	4	1.5	6
HW14	Extruder Idler Bearing	4mmx13mmx4mm Double Metal Shielded Carbon Steel Bearings	1	0.66	8
E1A	RAMPS 1.4 Sheild	Shield For Arduino Mega	1	10	10
E2A	Arduino Mega	Mega 2560 5V	1	20.99	20.99
E3A	24V Meanwell Power Supply	LRS-350-24, 24V/14.6A MeanWell Power Suppy	1	37.52	37.52
E4A	Stepper Motor Driver	A4988 clones, 5 drivers and 5 heatsinks per 10\$	4	2	10
E5A	End Stop Switches	Kailh BOX Black Switches Plate Mount - Linear	3	1.16	3.5
E6A	Stepper Motor	42-40 Stepper Motor, 2 Phase 1A 1.8 Degree 0.4 N.M	4	13	52
E7A	JST 2Pin Connector Female	Amazon, 20pcs per 8.99\$	7	0.45	8.99
E8A	Stepper Motor Cabels	Amazon, 6pcs per 11\$	4	1.83	11
P1	X-AxisBackPlate	41g PETG, 0.8mm nozzle, 20% infill	1	1.03	1.03
P2	X-AxisMotorFixture	31g PETG, 0.8mm nozzle, 20% infill	1	0.78	0.78
РЗА	<u>HotEndBackPlate</u>	8g PETG, 0.8mm nozzle, 20% infill	1	0.2	0.2
P4	<u>HotEndFrontPlate</u>	6g PETG, 0.8mm nozzle, 20% infill	1	0.15	0.15
P5	X-AxisBackPlateSpacer	1g PETG, 0.8mm nozzle, 20% infill	2	0.03	0.06

P6	X-AxisTensionerBase	40g PETG, 0.8mm nozzle, 20% infill	1	1	1
P7	Y-AxisRailConnectingPlate	14g PETG, 0.8mm nozzle, 20% infill	1	0.35	0.35
P8	<u>BedBasePlate</u>	27g PETG, 0.8mm nozzle, 20% infill	1	0.68	0.68
P9	<u>LevelingKnob</u>	1g PETG, 0.8mm nozzle, 20% infill	4	0.03	0.12
P10	Y-AxisFrontPlate	42g PETG, 0.8mm nozzle, 20% infill	1	1.05	1.05
P11	<u>BearingPillowBlockPlate</u>	5g PETG, 0.8mm nozzle, 20% infill	1	0.13	0.13
P12	Z-AxisMotorFixture	16g PETG, 0.8mm nozzle, 20% infill	1	0.4	0.4
P13	<u>LeadScrewBearingFixture</u>	16g PETG, 0.8mm nozzle, 20% infill	1	0.4	0.4
P14	Y-AxisRearPlate	54g PETG, 0.8mm nozzle, 20% infill	1	1.35	1.35
P15	X-AxisTensioner	13g PETG, 0.8mm nozzle, 20% infill	1	0.33	0.33
P16	<u>ExtruderMotorFixture</u>	25g PETG, 0.8mm nozzle, 20% infill	1	0.63	0.63
P17	PowerSupplyMountingPlate	126g PETG, 0.8mm nozzle, 20% infill	1	3.15	3.15
P18	Y-AxisTensioner	10g PETG, 0.8mm nozzle, 20% infill	1	0.25	0.25
P19	Y-AxisBeltAnchor	2g PETG, 0.8mm nozzle, 20% infill	1	0.05	0.05
P20	X-AxisEndStop	5g PETG, 0.8mm nozzle, 20% infill	1	0.13	0.13
P21	<u>HotEndSpacer</u>	3g PETG, 0.8mm nozzle, 20% infill	4	0.08	0.32
P22	Z-AxisBasePlate	70g PETG, 0.8mm nozzle, 20% infill	1	1.75	1.75
P23A	<u>PrintFanFixture</u>	6g PETG, 0.8mm nozzle, 20% infill	1	0.15	0.15
P25	<b>Z-AxisEndStopFixture</b>	3g PETG, 0.8mm nozzle, 20% infill	1	0.08	0.08
P26	Y-AxisEndStopFixture	10g PETG, 0.8mm nozzle, 20% infill	1	0.25	0.25
P27	<u>FrontBasePlate</u>	50g PETG, 0.8mm nozzle, 20% infill	1	1.25	1.25
P28	<u>ArduinoCaseBottom</u>	119g PETG, 0.8mm nozzle, 20% infill	1	2.98	2.98
P29	<u>ArduinoCaseTop</u>	117g PETG, 0.8mm nozzle, 20% infill	1	2.93	2.93
P30	<u>ArduinoCaseGrate</u>	10g PETG, 0.8mm nozzle, 20% infill	1	0.25	0.25
P31	Y-Z-AxisConnectingBracket	7g PETG, 0.8mm nozzle, 20% infill	1	0.18	0.18
P32	<u>ExtruderLever</u>	7g PETG, 0.8mm nozzle, 20% infill	1	0.18	0.18
P33	<u>ExtruderPlate</u>	11g PETG, 0.8mm nozzle, 20% infill	1	0.28	0.28
P34	<u>ExtruderSpringEndstop</u>	1g PETG, 0.8mm nozzle, 20% infill	1	0.03	0.03
P35	<b>EndStopCap</b>	2g PETG, 0.8mm nozzle, 20% infill	1	0.05	0.05
P36	<u>BacklashNutSpacer</u>	1g PETG, 0.8mm nozzle, 20% infill	2	0.03	0.06
F1A	M3 Socket Head Kit	Contains required fastners F1-F6 and F20	1	19	19
F7	M3x45mm Socket Head	Openbuilds, 1 pc per 0.29\$	4	0.29	1.16
F8	M3x70mm Socket Head	amazon, 10pcs per 8\$	4	1.25	8
F2A	M3 Flat Head Kit	Contains required fastners F9-F12	8	0.05	5.45

F3A	M3 Button Head Kit	Contains required fastners F13-F17	1	16	16
F18	M3 Set Screw 6mm	McMaster-Carr:91390A100, \$6.52 per pack of 100	5	0.07	6.52
F19	M3 Tnut	Openbuilds, 10 pcs per 2.79\$	33	0.28	11.16
F21	M4x12mm Socket Head	Amazon, 10pcs per 5.45\$	2	0.55	5.45
F22	M5x6mm Socket Head	Amazon, 25 pcs per 10\$	18	0.25	10
F23	M5x8mm Socket Head	Amazon, 10pcs per 8\$	2	0.8	8
F24	M5x12mm Socket Head	Amazon, 10pcs per 8\$	2	0.8	8
F25	M5x18mm Socket Head	Amazon, 10pcs per 8\$	1	0.8	8
F26	M5x40mm LowProfile	Openbuilds, 1pcs per 1.69\$	1	1.69	1.69
F27	M5x10mm Flat Head	Amazon, 20pcs per 7\$	1	0.35	7
F28	M5x18mm Flat Head	Amazon, 20pcs per 7.50\$	1	0.38	7.5
F29	M5 Tnut	Openbuilds, 10 pcs per \$2.99	8	0.3	2.99
F30	M5 Nut	McMaster-Carr:90592A095, \$4.05 per pack of 100	2	0.04	4.05
F31	M6x50mm Socket Head	McMaster-Carr:91290A207, \$5.52 per pack of 5	4	1.1	5.52
F32	M6 Nut	McMaster-Carr:90591A151, \$3.14 per pack of 100	4	0.03	3.14
F33	Ender3 Bed Spring	Amazon, 20pcs per 8.99\$	9	0.45	8.99
F34	M3 Heat Inserts	100pcs/lot M3x4.0mm, OD4.6mm	7	0.12	12
				Total	570.55