

Job list

72112 14mm

Job	72112 14mm	Machine	ByStar Fiber 4020 10kW		
Description		Material	RuukkiLaser250C		
		Thickness	15.00	mm	
Info1		Number of different parts	4		
		Waste	32.37%		
Info2		İç Kontursuz Hurda	27.95%		
		Kesim Boyu	26492.9688884212		
Info3		Cutting time	00:11:44		
		Non-prod. times	00:01:08		
		Total time	00:12:52		

Sheets						
Dimension X		Dimension Y		Weigth	Number	Article info
2000.00	mm	4000.00	mm	942.000 kg	0	
1978.00	mm	190.00	mm	44.253 kg	1	

Parts					
<div><div></div><div>\$(NestPart.Id)</div></div>	Part number	1			
	Name	D3PF1-303H_R0-700001398720		Debi / Credi	2 / 2
	Description			Dimension X	95.00 mm
	Info1			Dimension Y	50.00 mm
	Info2			Area eff.	0.00407 m²
	Info3			Weigth	0.47929 kg
	Order info				
	Cutting time	00:00:25	Non-prod. times	00:00:00	Total time 00:00:25
<div><div></div><div>\$(NestPart.Id)</div></div>	Part number	2			
	Name	D3PF1-124H_R0-700001398719		Debi / Credi	6 / 6
	Description			Dimension X	130.00 mm
	Info1			Dimension Y	80.00 mm
	Info2			Area eff.	0.00942 m²
	Info3			Weigth	1.10961 kg
	Order info				
	Cutting time	00:00:36	Non-prod. times	00:00:00	Total time 00:00:36

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Part number 3

Name D3PE1-382_R0-
700001398717

Debi / Credi 4 / 4

Description

Dimension X 250.00 mm

Info1

Dimension Y 70.00 mm

Info2

Area eff. 0.01537 m²

Info3

Weigth 1.81021 kg

Order info

Cutting time 00:00:56 Non-prod. times 00:00:00 Total time 00:00:56



Part number 4

Name D2PF1-717H_R0-
700001398706

Debi / Credi 2 / 2

Description

Dimension X 504.00 mm

Info1

Dimension Y 170.00 mm

Info2

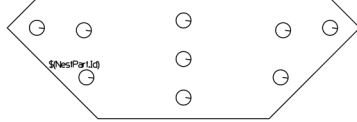
Area eff. 0.06399 m²

Info3

Weigth 7.53472 kg

Order info

Cutting time 00:01:46 Non-prod. times 00:00:00 Total time 00:01:46



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Cutting plans

Name cutting plan		Plan dimension X	180.00 mm
Material	RuukkiLaser250C	Plan dimension Y	1967.34 mm
Machine	ByStar Fiber 4020 10kW	Sheet dimension X	190.00 mm
Kalınlık	15.00 mm	Sheet dimension Y	1978.00 mm
Number of cycles	1	Number of parts	14
Waste	32.37%	Kesim boyu	26492.9688884212
İç Kontursuz Hurda	27.95%	Non-prod. times	00:01:08
Cutting time	00:11:44	Total time	00:12:52



No.	Part name	Dimension X	Dimension Y	Weigth	Cutting time	Number
1	D3PF1-303H_R0-700001398720	95.00 mm	50.00 mm	0.479 kg	00:00:25	2
3	D3PE1-382_R0-700001398717	250.00 mm	70.00 mm	1.810 kg	00:00:56	4
4	D2PF1-717H_R0-700001398706	504.00 mm	170.00 mm	7.535 kg	00:01:46	2
2	D3PF1-124H_R0-700001398719	130.00 mm	80.00 mm	1.110 kg	00:00:36	6