

## Belt Delamination

3/4/2016

If your Rhino Track Timing Belt is experiencing delamination, use the following steps to put your belt back together.



**You will need:**

Rhino Track Timing Belt (3288)

Bonding Agent (Adhesive that will bond plastic to plastic)

Alcohol Wipes

**Step 1:**

Clean the location of the delamination thoroughly with alcohol wipes and allow the surfaces to dry before moving on to step 2.



**Step 2:**

Apply bonding agent to the interior of the belt, use the correct amount for the specific bonding agent you are using. Make sure that both surfaces are properly covered.





**Step 3:**

Clamp the belt for the desired amount of time. (1 hour recommended) This can be done either with C clamps or by placing the belt on a Rhino Track Drive Module (am-3322) and tensioning it to the recommended deflection ( $\frac{1}{4}$  inch with 2.5 lb weight applied at pulley 2).



**Finished Version**

