

Belt Delamination

3/4/2016

If your Rhino Track Timing Belt is experiencing delamination, use the following steps to put your belt back together.



You will need:

Rhino Track Timing Belt (3288) Bonding Agent (Adhesive that will bond plastic to plastic) Alcohol Wipes



<u>Step 1:</u>
Clean the location of the delamination thoroughly with alcohol wipes and allow the surfaces to dry before moving on to step 2.





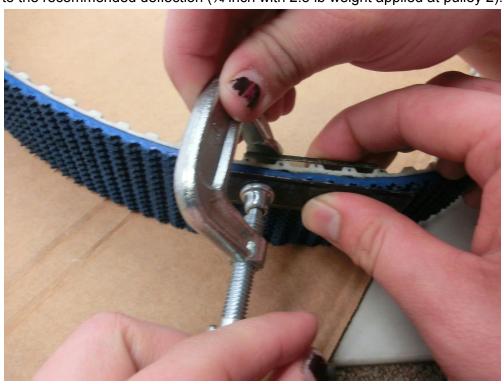
<u>Step 2:</u>
Apply bonding agent to the interior of the belt, use the correct amount for the specific bonding agent you are using. Make sure that both surfaces are properly covered.





Step 3:

Clamp the belt for the desired amount of time. (1 hour recommended) This can be done either with C clamps or by placing the belt on a Rhino Track Drive Module (am-3322) and tensioning it to the recommended deflection (1/4 inch with 2.5 lb weight applied at pulley 2).







Finished Version

