

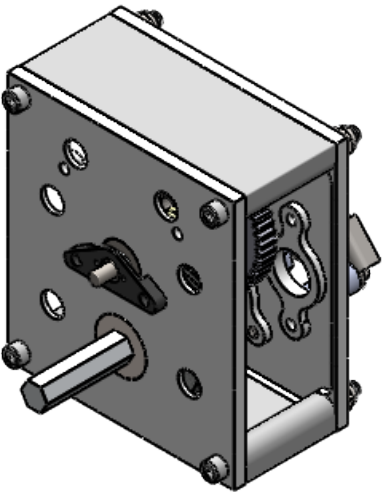
4

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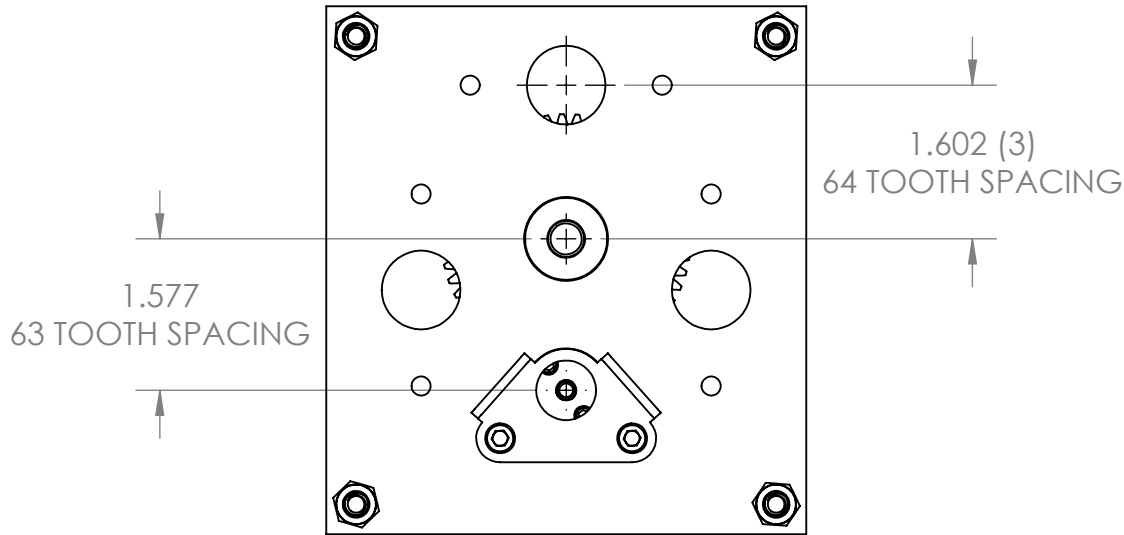
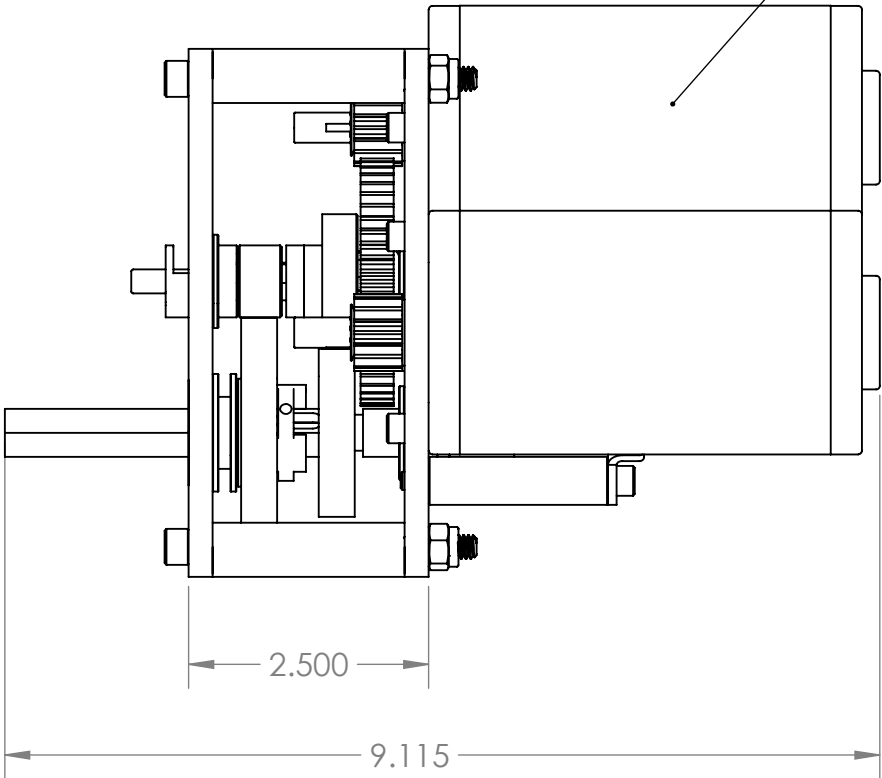
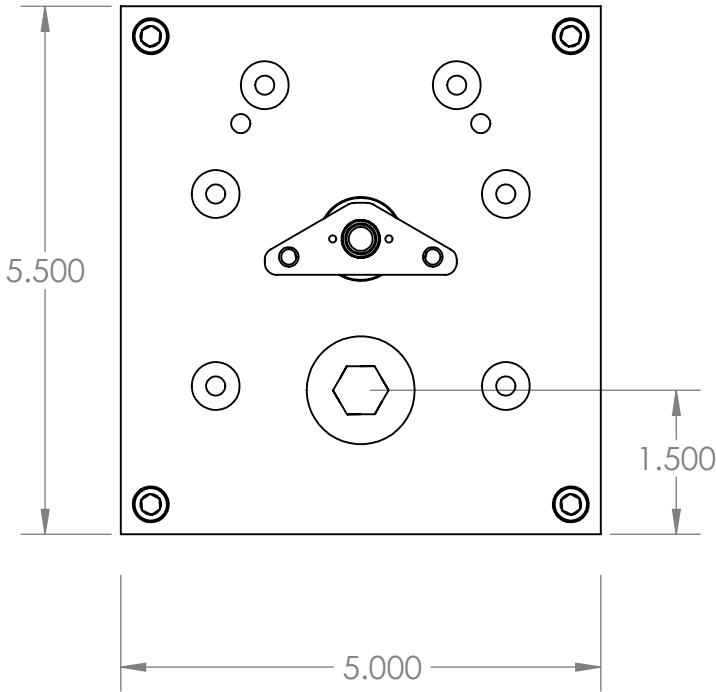
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| REVISION HISTORY |                |            |               |
|------------------|----------------|------------|---------------|
| REV.             | DESCRIPTION    | DATE       | DRAWN BY      |
| 1                | ORIGINAL PRINT | 10/17/2017 | K. NEPOMUCENO |



CIM MOTORS  
NOT INCLUDED



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

|                             |         |                                     |      |   |              |
|-----------------------------|---------|-------------------------------------|------|---|--------------|
| UNLESS OTHERWISE SPECIFIED: |         | COMMENTS:                           |      |  |              |
| DIMENSIONS ARE IN INCHES    |         | DUAL DIMENSIONS ARE IN MILLIMETERS. |      |   |              |
| TOLERANCES:                 |         | BREAK ALL SHARP EDGES.              |      | TITLE:  |              |
| FRACTIONAL                  | ±1/16   |                                     |      | SUPER SONIC SHIFTER   |              |
| ANGULAR: MACH               | ±1°     |                                     |      |   |              |
| ANGULAR: BEND               | ±5°     |                                     |      |   |              |
| ONE PLACE DECIMAL           | ±0.1    |                                     |      |   |              |
| TWO PLACE DECIMAL           | ±0.01   |                                     |      |   |              |
| THREE PLACE DECIMAL         | ±0.005  |                                     |      |   |              |
| FOUR PLACE DECIMAL          | ±0.0005 |                                     |      |   |              |
| MATERIAL                    |         |                                     | NAME | DATE  | SIZE         |
|                             |         |                                     |      |   | DWG. NO.     |
| FINISH                      |         | CHECKED                             |      |   | REV          |
|                             |         | ENG APPR.                           |      |   | A am-3039_45 |
|                             |         | MFG APPR.                           |      |   | 1            |
| DO NOT SCALE DRAWING        |         | Q.A.                                |      |   | SCALE: 1:2   |
|                             |         |                                     |      |   | SHEET 1 OF 1 |

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