

CUSTOMER NAME <CIXI FEILONG> TEST REPORT

SCOPE OF WORK

DOE, CEC Household Clothes Washers

REPORT NUMBER

210700647HZH-002

ISSUE DATE

20-September-2021

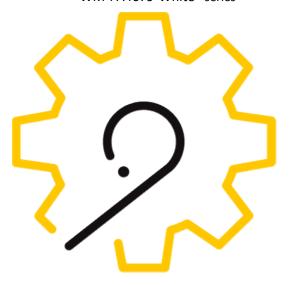
PAGES

17 pages

DOCUMENT CONTROL NUMBER

TTRF_DOE_J2_2018 (5-June-2018) © 2021 INTERTEK

WM-FA4679-White series





TEST REPORT

Energy Performance, Water Consumption, and Capacity of Household Clothes Washers

Report reference No.: 210700647HZH-002

Tested by/Title: Tommy Yang

/ Project Engineer

(signature)

Approved by/Title: Augus Wu

/ Reviewer

(signature)

Date of issue: 20-Sep-2021

Test laboratory: Intertek Testing Services Zhejiang Ltd., Hangzhou Branch

Address:

16 No. 1 Ave., Xiasha Economic Development District, Hangzhou 310018, China

Test location: Same as above

Applicant name: CIXI FEILONG INTERNATIONAL TRADING CO., LTD

Address: Room 21-2, Tofind mansion, Baisha Road, Cixi, Zhejiang Province, P. R. China

Manufacturer: CIXI FEILONG INTERNATIONAL TRADING CO., LTD

Address: Room 21-2, Tofind mansion, Baisha Road, Cixi, Zhejiang Province, P. R. China

Test method: DOE, CEC - 10 CFR 430 Subpart B, Appendix J2

Title 20, Division 2, Chapter 4, Article 4, Sections 1601-1609

Test report form No.: TTRF_DOE_J2_2018

TRF originator: Intertek

Master TRF: Dated 2018.06.

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Clothes washing machine details

Clothes washing machine de					
Brand	BestAppliance	Model	WM-FA4679-White		
	Nictemaw		XQB50-2010		
	krib bling		XQB50-201A		
	GUQIAO				
	Harmo				
	HNBX				
	RIPU				
	TOFIND				
	IGNS TECHNOLOGY				
		- for the translation and NAMA FAAGTO	NA/Init a coit in la constant		
Model similarity if series		for the trademark. WM-FA4679-			
	Harmo, HNBX, RIPU, TOFIND, I	th brand Nictemaw. XQB50-201A	with brand knb bling, GOQIAO,		
	Harmo, HNBX, RIPO, TOFIND, II	JNS TECHNOLOGY.			
Serial number		Sample ID	1210725-05-004		
			1210725-05-005		
NA - I			1210725-05-006		
Machine type	Size	Compact			
	Primary Axis	Vertical			
	Load port	Тор			
	Control system	Automatic			
	Water fill control system	Manual control only			
	water in control system	ivialidal control offly			
	Internal water heating	No			
	Number of wash/rinse	1			
	temperature settings				
	Uniformly distributed warm	N/A			
	wash temperature				
	Extra-hot wash	No			
	Warm rinse	No			
Rated voltage (V)	110	Rated frequency (Hz)	60		
Rated load capacity (kg/lb)	15 4 lbs 7 0 lss	Claimed container capacity	0.00 Cu 5t		
Form to the design	15.4 lbs, 7.0 kg	(I/cu.ft.)	0.99 Cu.Ft		
Energy test cycle, program n	ame and other settings	Normal			
Other relevant information		Select 01 Standard program:			
Other relevant information		Select 01 Standard program; Water level 8L used for max load and level 1L used for min			
		load.	da and level 11 used for filli		
		loau.			

Critical component list

Part	Manufacturer	Model	Rating
	SUZHOU RONGBO ELECTRIC		
Motor	APPLIANCE	XQD-80	110V 60Hz 100W
Pump	CiXi Tengyi Electrical CO., LTD	TY	110VAC 60Hz



Test conditions

Dates of testing	2021.08.02- 2021.08.09	021.08.02- 2021.08.09								
Supply voltage (V)	120	Supply frequency (Hz)	60							
Air temperature (°C)	24.0	Air humidity (% R.H.)	65							
Cold water temperature	15.6	Hot water temperature	57.2							
setting (°C)		setting (°C)								
Cold water pressure(kPa)	241	241								
Water hardness (ppm)	17									

Test Result Summary

Determination of the test result includes consideration of measurement uncertainty from the test equipment and methods.

From the result of our inspection and tests on the submitted samples, we conclude that they comply with the

performance requirements of	of the standards. See below data	l .							
		10 CFR 430, Subpart C, §430.32							
		CEC-140-2019-002, Title 20, Section 1605.1.(p)(1)							
		Energy and water conservation standards							
		After Jan. 1, 2018							
	Measured value								
Integrated modified energy									
factor, IMEF	1.16	1.15	Pass						
(cu.ft./kWh/cycle)									
Integrated water factor,									
IWF (gal./cycle/cu.ft.)	10.5	12.0	Pass						

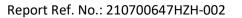
Estimated annual operating cost	Energ	gy Guide Label R		
5	10		24	US \$

Estimated annual energy consumption	Ener	Guide Labelling		
36	64		794	kWh



Clothes Container Capacity Measurement

The mass of the clothes washer (kg)	17.70		Water temperature (°C)	Water density (kg/l)			
The mass of the clothes washer and the water (kg)	45.80		15.6	0.998			
Water temperature (°C)	15.6		37.8	0.993			
The mass density of the water (kg/l)	0.998	1					
The capacity of the clothes container (I)	28.2		0.99 cu.ft.				
Amount of water from flowmeter (I)	28.1			•			
Mininum load (kg)	1.36	Mininum loa	ad (lb)	3.00			
Maximum load (kg)	1.77	Maximum lo	3.90				
Average load (kg)		Average load	d (lb)				





Water and Energy Consumption Measurement

Sa	m	la	e	1

Samp	le 1												
Water fill control	Load	N/Wash/rinse temperature	Hot water consumption (I)	Cold water consumption (I)	Energy consumption (kWh)	Temperature use factor	Temperature-weighted hot water consumption (I)	Total per-cycle hot water energy consumption (kWh)	Temperature-weighted per-cycle electric energy consumption (kWh)	Total per-cycle water consumption (I)	Load use factor	Total weighted per-cycle hot water energy consumption (kWh)	Total per-cycle energy consumption (kWh)
	Min	XH/C										_ Γ Ψ	
		H/C											
		H/C W/C1											
		W/C2											
		W/C3											
		W/C									0.14		
		W/W1											
		W/W2											
		W/W3											
		W/W											
		C/C											
	Max	XH/C										_	er
		H/C										ţi	vat
		W/C1										ie m	ie ,
ره ا		W/C2										cyc	cyc
Ě		W/C3									0.43	co co	er-
Adaptive		W/C									0.12	d p	д (E)
₹		W/W1 W/W2										hte ene	hte ion
		W/W3										eig al e	eig ıpti
		W/W										al w tric	w le sun
		C/C										Total weighted per-cycle electrical energy consumption (kWh)	Total weighted per-cycle water consumption (I)
	Ave*	XH/C										L 0	Г 0
	Lyve	H/C											
		W/C1											
		W/C2											
		W/C3											
		W/C									0.74		
		W/W1									0.74		
		W/W2											
		W/W3											
		W/W											
		C/C											



	Min	XH/C									
		H/C				0.14					
		W/C1									0.1046
		W/C2									
		W/C3									
		W/C					0.0986	28.63	0.28		
		W/W1									
		W/W2									
		W/W3									
_		W/W									
Manual		C/C	0.00	28.63	0.0986	1.00					
/ar	Max	XH/C									38.98
2		H/C									
		W/C1									
		W/C2								0.1046	
		W/C3									
		W/C					0.1070	43.01	0.72		
		W/W1									
		W/W2									
		W/W3									
		W/W									
		C/C	0.00	43.01	0.1070	1.00					
		•				•	A	verage			
								· ·			



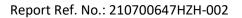
Water and Energy Consumption Measurement

Sam	ıla	e 3	

Samp	e 3												
Water fill control	Гоад	N Wash/rinse temperature	Hot water consumption (I)	Cold water consumption (I)	Energy consumption (kWh)	Temperature use factor	Temperature-weighted hot water consumption (I)	Total per-cycle hot water energy consumption (kWh)	Temperature-weighted per-cycle electric energy consumption (kWh)	Total per-cycle water consumption (I)	Load use factor	Total weighted per-cycle hot water energy consumption (kWh)	Total per-cycle energy consumption (KWh)
	Min	XH/C						,				, ,	
		H/C											
		W/C1											
		H/C W/C1 W/C2											
		W/C3											
		W/C									0.14		
		W/W1											
		W/W2											
		W/W3											
		W/W											
		C/C											
	Max	XH/C										С	er
		H/C										tio	wat
		W/C1										imp	le ,
ره		W/C2										cyc	cyc
ļ į		W/C3									042	co	er-
Adaptive		W/C									0.12	d p	g (E
₹		W/W1 W/W2										hte ene	hte
		W/W3										eig al e	eig npti
		W/W										al w tric h)	w le
		C/C										Total weighted per-cycle electrical energy consumption (kWh)	Total weighted per-cycle water consumption (I)
	Ave*	XH/C) (10
	Ave	H/C											
		W/C1											
		W/C2											
		W/C3											
		W/C									0.74		
		W/W1											
		W/W2											
		W/W2 W/W3											
		W/W											
		c/c											



I.		lvi i /c				1			1	ı		_
I _M	1in	XH/C										
		H/C										
		W/C1										
		W/C2										
		W/C3										
		W/C						0.0976	28.76	0.28		(
		W/W1										
		W/W2										
		W/W3										
_		W/W										
Manual		C/C	0.00	28.76	0.0976	1.00						
√l a	1ax	XH/C										
-		H/C										
		W/C1										
		W/C2										
		W/C3										
		W/C						0.1067	44.47	0.72	0.1041	4
		W/W1										
		W/W2										
		W/W3										
		W/W										
		C/C	0.00	44.47	0.1067	1.00						
								-	Average			





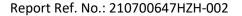
Water and Energy Consumption Measurement

Sam	pΙ	е	2
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Samp	e 2												
Water fill control	Гоад	X 	Hot water consumption (I)	Cold water consumption (I)	Energy consumption (kWh)	Temperature use factor	Temperature-weighted hot water consumption (I)	Total per-cycle hot water energy consumption (kWh)	Temperature-weighted per-cycle electric energy consumption (kWh)	Total per-cycle water consumption (I)	Load use factor	Total weighted per-cycle hot water energy consumption (kWh)	Total per-cycle energy consumption (kWh)
	Min	XH/C						, ,	, ,			, ,	
		H/C											
		W/C1											
		W/C2											
		W/C2 W/C3											
		W/C									0.14		
		W/W1											
		W/W2											
		W/W3											
		W/W											
		C/C											
	Max	XH/C										_	er
		H/C										tio	۸at
		W/C1										el m	<u>e</u>
υ		W/C2										cyc	ڔٛ
Ė		W/C3									043	. co	er-
Adaptive		W/C W/W1									0.12	ed p	р; (E
Ā		W/W1 W/W2										hte	hte
		W/W3										reig Sal (reig npt
		W/W										al w tric	w le
		C/C										Total weighted per-cycle electrical energy consumption (kWh)	Total weighted per-cycle water consumption (I)
	Ave*	XH/C										L 0	F 0
1	, , , ,	H/C											
		W/C1											
1		W/C2											
1		W/C3											
		W/C									0.74		
1		W/W1											
		W/W2											
		W/W3											
1		W/W											
		C/C											



Manual S	1in XH/C H/C W/C: W/C: W/C: W/C: W/W W/W	1 2 2								
ıual	W/C2 W/C2 W/C3 W/C3 W/W W/W	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2								
ıual	W/C2 W/C3 W/C W/W W/W	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2								
ıual	W/C3 W/C W/W W/W	11 22								
ıual	W/C W/W W/W	1 2				I		1	1	1
ıual	W/W W/W W/W	2				0.0981	28.82	0.28		0.3
ıual	W/W W/W	2								
ıual	W/W									
ınal		3								
nal	W/W									
	C/C	0.00	28.82	0.0981	1.00					
M ar	1ax XH/C									
2	H/C									
	W/C									
	W/C2	2								
	W/C									
	W/C					0.1075	43.51	0.72	0.1048	39
	W/W	1								
	W/W									
	W/W									
	W/W									
	C/C	0.00	43.51	0.1075	1.00					





Remaining Moisture Content

Test Load

	LOT: 21 slope A: 0.8039 axis int				ercept B:	0.0352					
								_			
Sample	Spin options	Wash/rinse temperature	WI (kg)	WC (kg)	RMC (%)	Temperature use factor	RMC (%)	Options use factor	Final RMC (%)	RMC corrected [%]	Per-cycle energy consumption for removal of moisture (kWh)
	Max	C/C	1.768	2.753	55.7	1	55.7	1.00		48.3	
1	IVIOX	W/W					33.7	1.00	55.7		0.7341
-	Min	C/C							5517		***
		W/W									
	Max	C/C	1.768	2.751	55.6	1	55.6	1.00		48.2	
2		W/W							55.6		0.7326
	Min	C/C									
		W/W	1.700	2.752		4					
	Max	C/C	1.768	2.752	55.7	1	55.7	1.00			
3		W/W C/C							55.7	48.3	0.7334
	Min										
/Ema	v x Ma	W/W	est load w	eight) + (Favo x				<u> </u>		
	(Fmax × Maximum test load weight) + (Favg × Average test load weight) + (Fmin × Minimum						66		Average	48.3	0.7334
		eight) (kg)		111111 ^ IVIII	iiiiuiii	1.	00		Avelage	40.3	0.7554
rest I	oau W	EIBIIL/ (KB)				l		l			



Energy Consumption Calculations

Item		Sample 1	Sample 2	Sample 3	Average	SD
1	Washer inactive mode power, Pdefault (W)	0.57	0.57	0.57	0.57	0.0000
2	Washer off mode power, Plowest (W)	0.57	0.57	0.57	0.57	0.0000
3	Per-cycle combined low-power mode energy consumption, ETLP (kWh/cycle)	0.0164	0.0164	0.0164	0.0164	0.0000
4	Total weighted per-cycle hot water energy consumption, Het (kWh/cycle)	0.0000	0.0000	0.0000	0.0000	0.0000
5	Total weighted per-cycle electrical energy consumption, Met (kWh/cycle)	0.1046	0.1048	0.1041	0.1045	0.0004
6	Total per-cycle energy consumption, Ete (kWh/cycle)	0.1046	0.1048	0.1041	0.1045	0.0004
7	Per-cycle electrical energy consumption for removal of moisture, De (kWh/cycle)	0.7341	0.7326	0.7334	0.7334	0.0008
8	Total weighted per-cycle water consumption, Qt (I/cycle)	38.98	39.40	40.07	39.48	0.55
8	Total weighted per-cycle water consumption, Qt (gal./cycle)	10.30	10.41	10.59	10.43	0.15
9	The capacity of the clothes container, Vc (I)	28.2				
9	The capacity of the clothes container, Vc (cu.ft.)		0.99			
10	Integrated water factor, IWF (I/cycle/I)	1.38	1.40	1.42	1.40	0.02
10	Integrated water factor, IWF (gal./cycle/cu.ft.)	10.36	10.47	10.65	10.48	0.15
11	Modified energy factor, MEF (I/kWh/cycle)	33.57	33.62	33.62	33.60	0.03
11	Modified energy factor, MEF (cu.ft./kWh/cycle)	1.19	1.19	1.19	1.19	0.00
12	Integrated modified energy factor, IMEF (I/kWh/cycle)	32.93	32.98	32.98	32.96	0.03
12	Integrated modified energy factor, IMEF (cu.ft./kWh/cycle)	1.16	1.16	1.16	1.16	0.00
13	Total annual energy consumption, E (kWh/a)	36	36	36	36	0
14	Monthly energy consumption, Em (kWh/month)	3	3	3	3	0
15	Total annual water consumption (I/a)	11500	11622	11821	11648	162
15	Total annual water consumption (gal/a)	3038	3071	3123	3077	43



16	Average total annual energy consumption E (kWh)	36	19	Average IMEF (cu.ft./kWh/cycle)	1.16
16	Upper 97.5% confidence limit of the true mean divided by 1.05 (kWh)	34	19	Lower 97.5% confidence limit devided by 0.95 (cu.ft./kWh/cycle)	1.22
17	Representative Average Unit Costs of Energy, Eelctricity (\$/kWh)	0.1320	20	Average IWF (gal/cycle/cu.ft.)	10.5
18	Estimated yearly operating cost (\$)	5	20	Upper 97.5% confidence limit devided by 1.05 (gal/cycle/cu.ft.)	10.2

Remark: Minimum limit for IMEF after Jan. 1, 2018:

1.57 cu.ft./kWh/cycle for Top-loading Standard, **1.15** cu.ft./kWh/cycle for Top-loading Compact; **1.84** cu.ft./kWh/cycle for Front-loading Standard, **1.13** cu.ft./kWh/cycle for Front-loading Compact.

Maximum limit for IWF after Jan. 1, 2018:

6.5 gal/cycle/cu.ft. for Top-loading Standard, **12.0** gal/cycle/cu.ft. for Top-loading Compact; **4.7** gal/cycle/cu.ft. for Front-loading Standard, **8.3** gal/cycle/cu.ft. for Front-loading Compact.

For US energy guide label, effective from May 11, 2016, range of estimated annual operating cost is from \$8 to \$51 for standard clothes washers, and from \$10 to \$24 for compact clothes washers.

For CSA energy guide label:



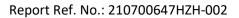




Photo of the machines under test

Overview





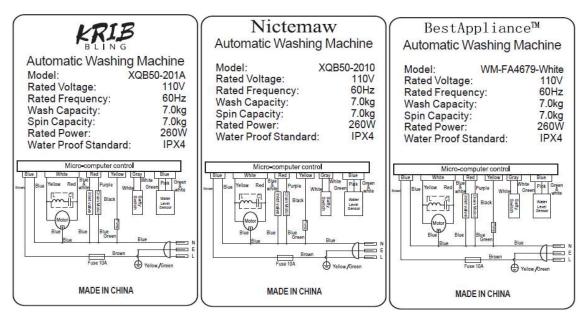


Control panel:



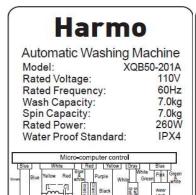


Label





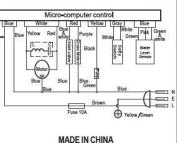
Label

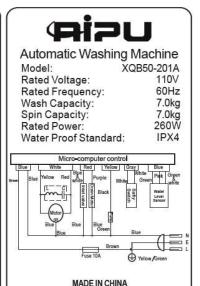


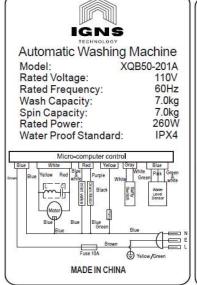
(Ye



Automatic Washing Machine
Model: XQB50-201A
Rated Voltage: 110V
Rated Frequency: 60Hz
Wash Capacity: 7.0kg
Spin Capacity: 7.0kg
Rated Power: 260W
Water Proof Standard: IPX4





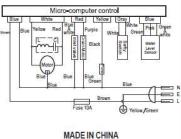


MADE IN CHINA

GUQIAO

Automatic Washing Machine

Model: XQB50-201A
Rated Voltage: 110V
Rated Frequency: 60Hz
Wash Capacity: 7.0kg
Spin Capacity: 7.0kg
Rated Power: 2660W
Water Proof Standard: IPX4





 Model:
 XQB50-201A

 Rated Voltage:
 110V

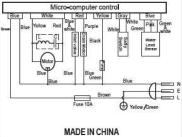
 Rated Frequency:
 60Hz

 Wash Capacity:
 7.0kg

 Spin Capacity:
 7.0kg

 Rated Power:
 260W

 Water Proof Standard:
 IPX4



-End-