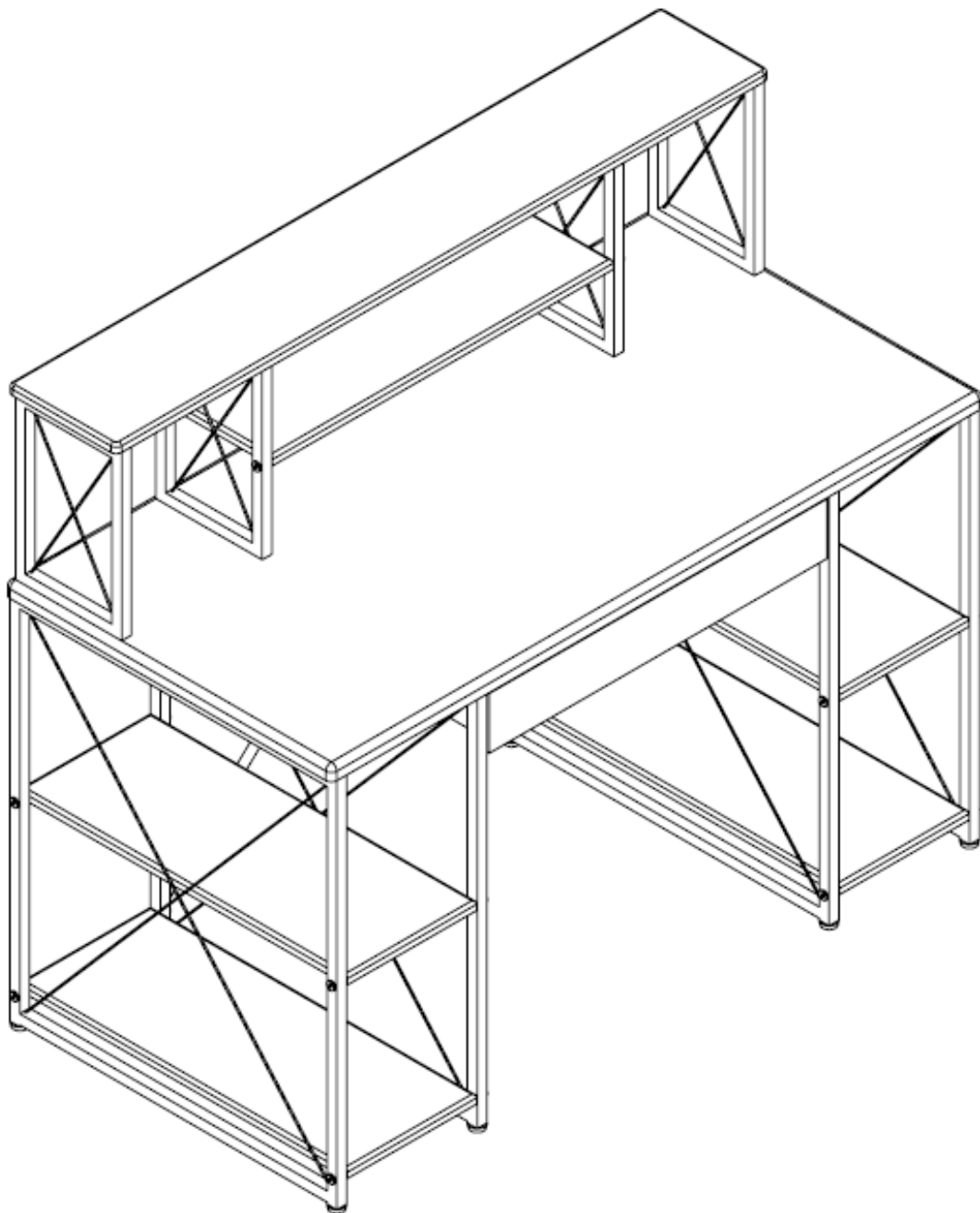


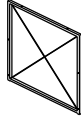
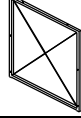





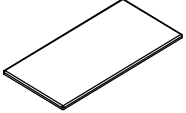





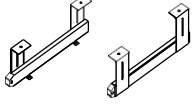
# **ASSEMBLY INSTRUCTION FOR ACME FURNITURE**

## **MODEL# 92875 92877 92879**




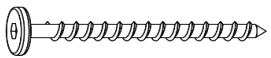


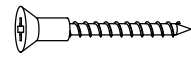
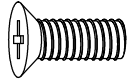


Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.



**\*\* Do not fully tighten screws until fully assembled \*\*\***

	<b>COMPONENT PARTS</b>	
<b>DESCRIPTION</b>	<b>PART NAME</b>	<b>QTY(PCS)</b>
①	<b>OUTSIDE FRAME</b> 	<b>2</b>
②	<b>INSIDE FRAME</b> 	<b>2</b>
③	<b>UPPER OUTSIDE FRAME</b> 	<b>2</b>
④	<b>UPPER INSIDE FRAME</b> 	<b>2</b>
⑤	<b>LOWER SHELF PANEL</b> 	<b>4</b>
⑥	<b>TOP SHELF</b> 	<b>1</b>
⑦	<b>UPPER MIDDLE SHELF</b> 	<b>1</b>
⑧	<b>DESKTOP</b> 	<b>1</b>
⑨	<b>(DRAWER)BOTTOM PANEL</b> 	<b>1</b>
⑩	<b>(DRAWER)SIDE PANEL</b> 	<b>2</b>
⑪	<b>(DRAWER)FRONT PANEL</b> 	<b>1</b>
⑫	<b>(DRAWER)REAR PANEL</b> 	<b>1</b>
⑬	<b>CROSS BAR</b> 	<b>2</b>
⑭	<b>SLIDER SET(Lx1,Rx1)</b> 	<b>1</b>

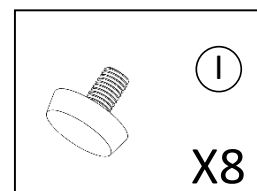
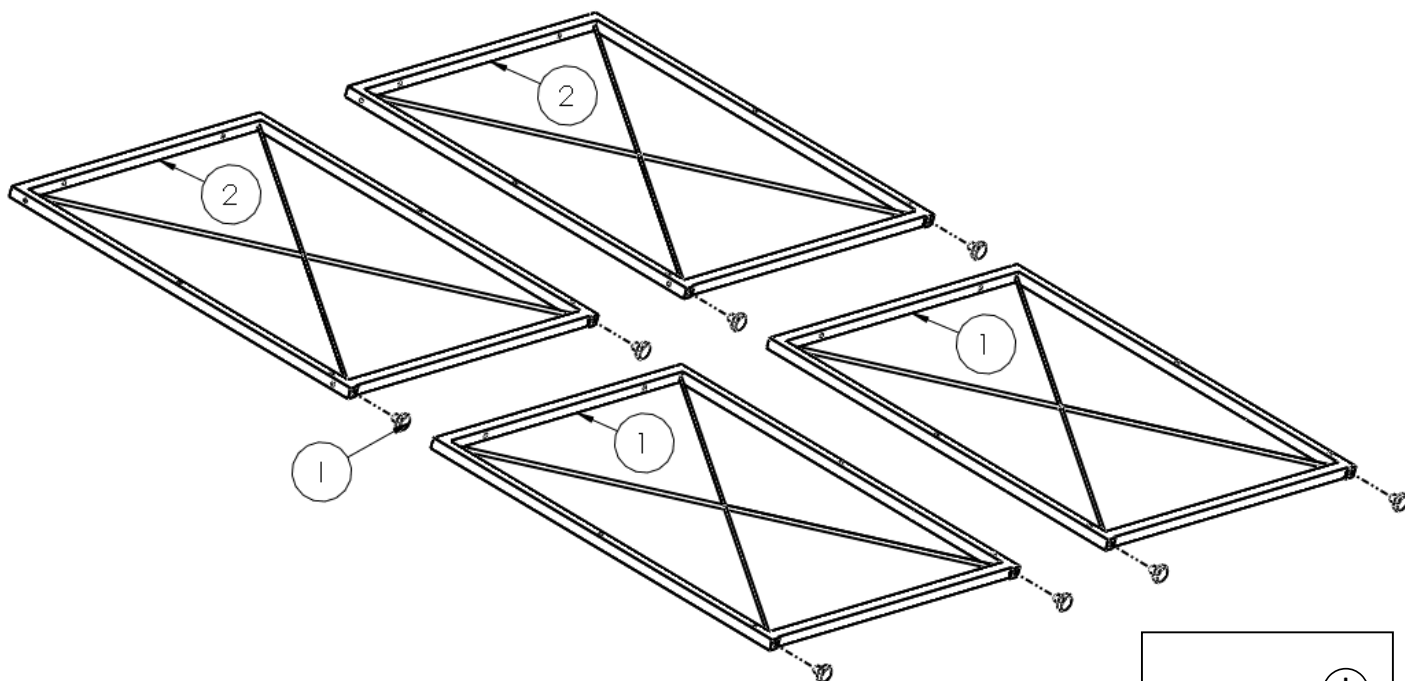
## HARDWARE REQUIRED

(A)		ALLEN BOLT	M6X57MM	4	PCS
(B)		ALLEN BOLT	M6X28MM	12	PCS
(C)		ALLEN BOLT	M6X12MM	9	PCS
(D)		ALLEN SCREW	M5X50MM	20	PCS
(E)		PHILLIPS SCREW	M4X12MM	4	PCS
(F)		KEPS NUTS		1	PCS
(G)		PHILLIPS SCREW	M4X32MM	4	PCS
(H)		PHILLIPS SCREW	M6X11MM	2	PCS
(I)		STUD		8	PCS
(J)		ALLEN WRENCH		1	PCS

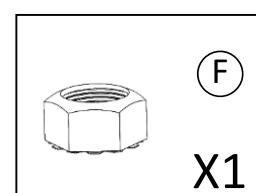
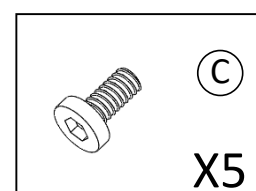
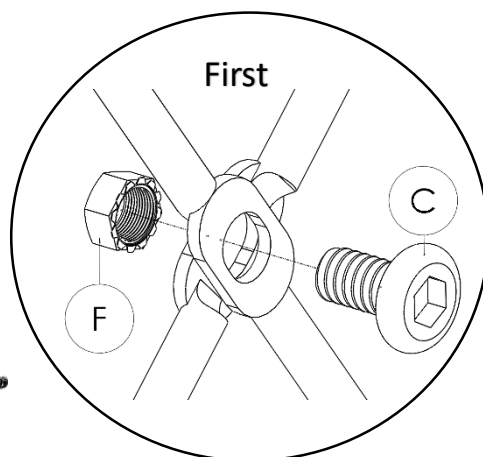
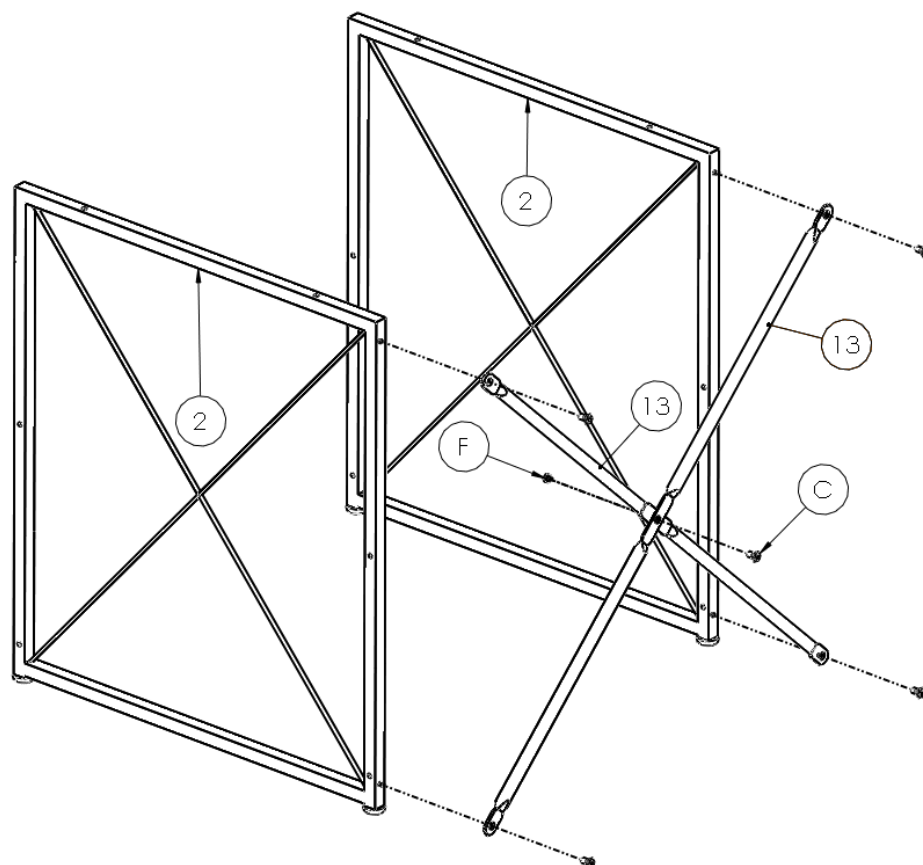
### Attention

\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

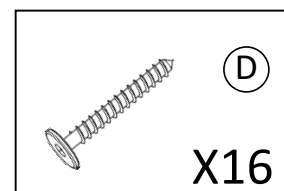
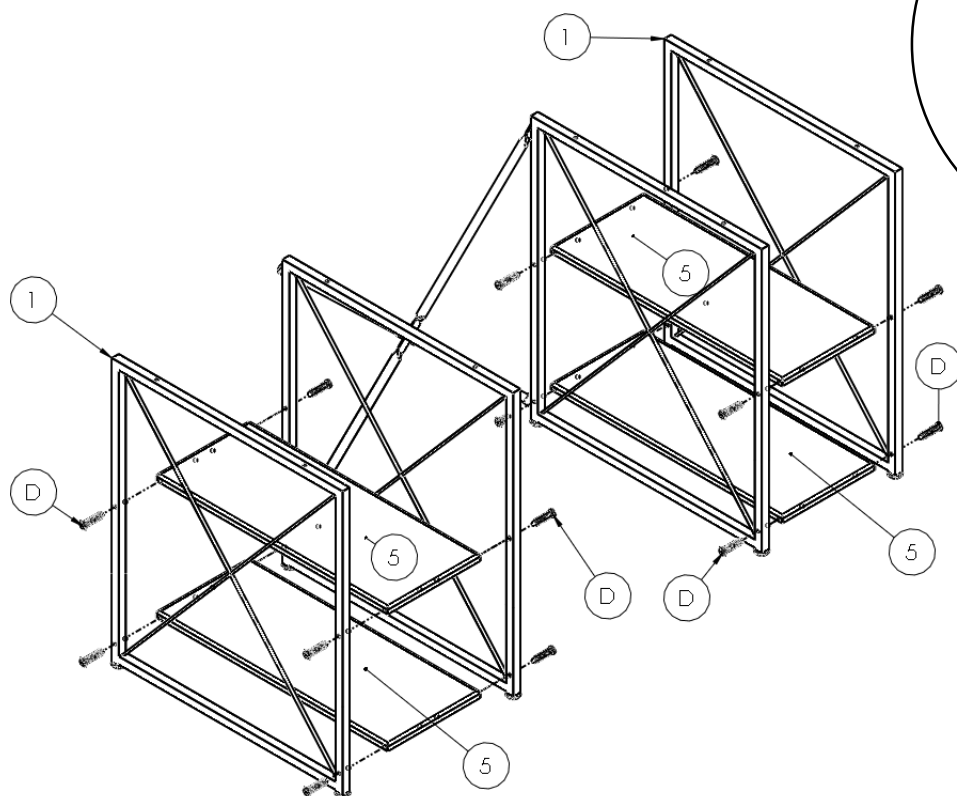
# STEP.1



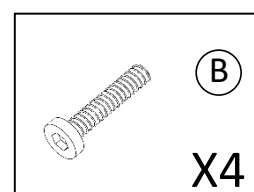
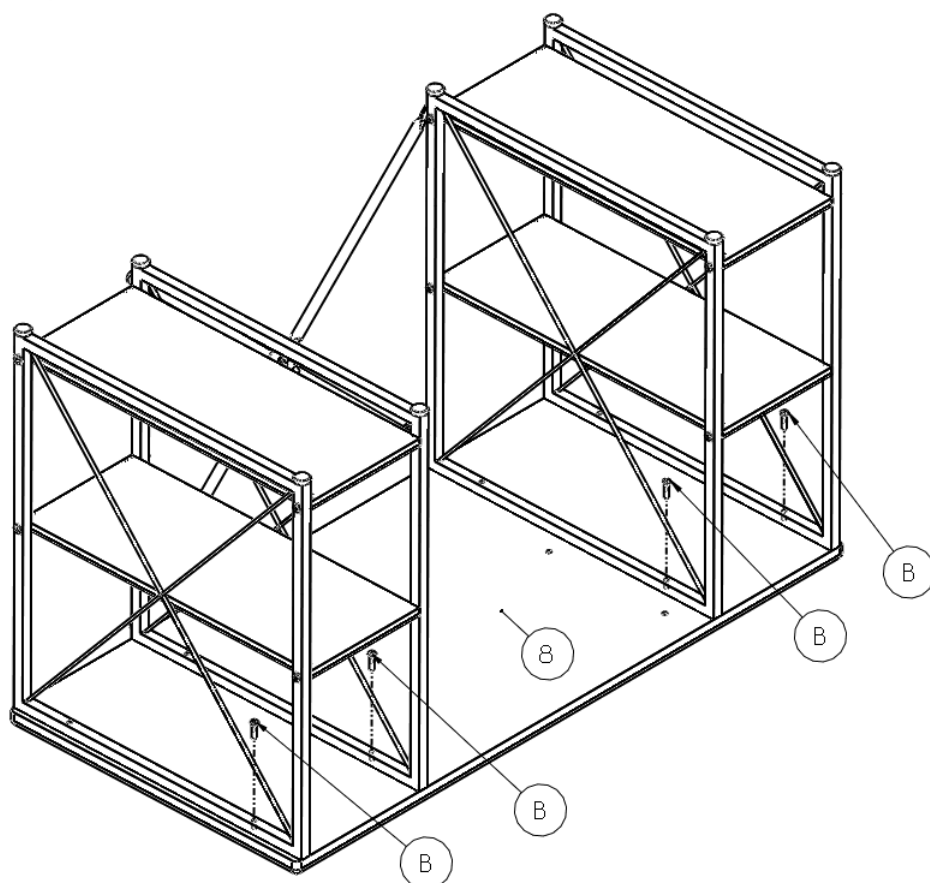
# STEP.2



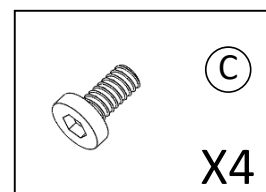
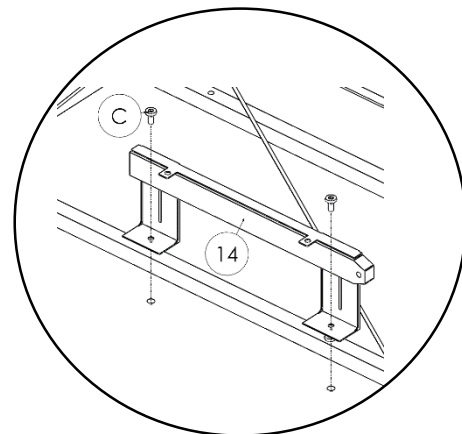
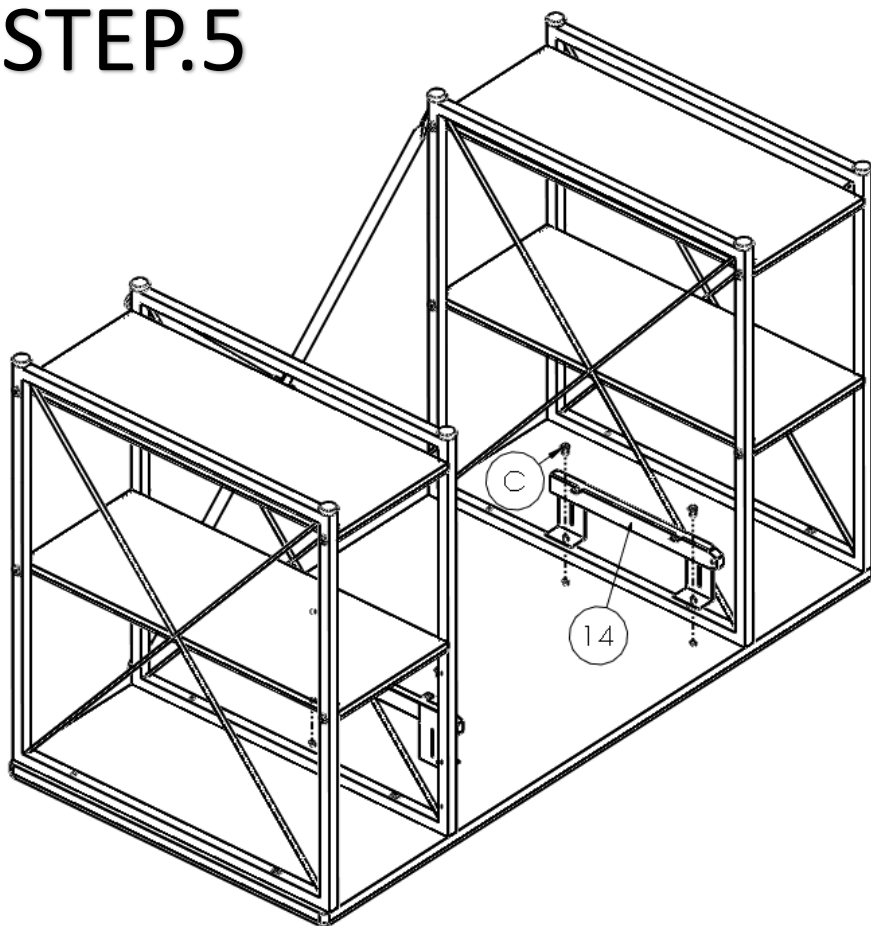
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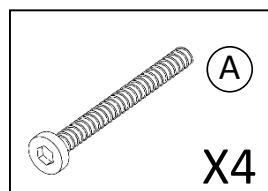
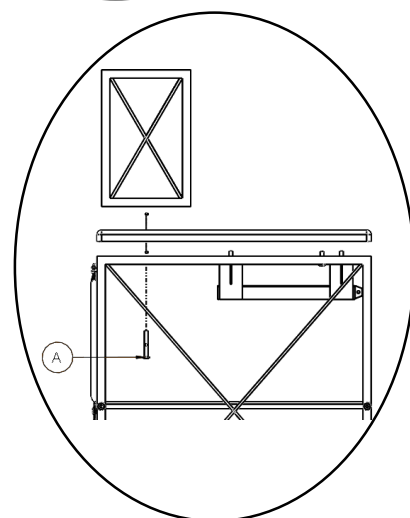
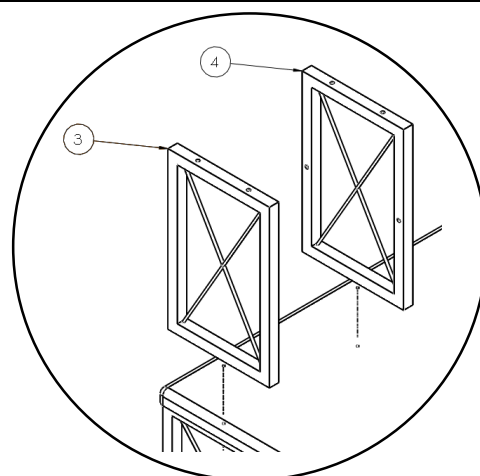
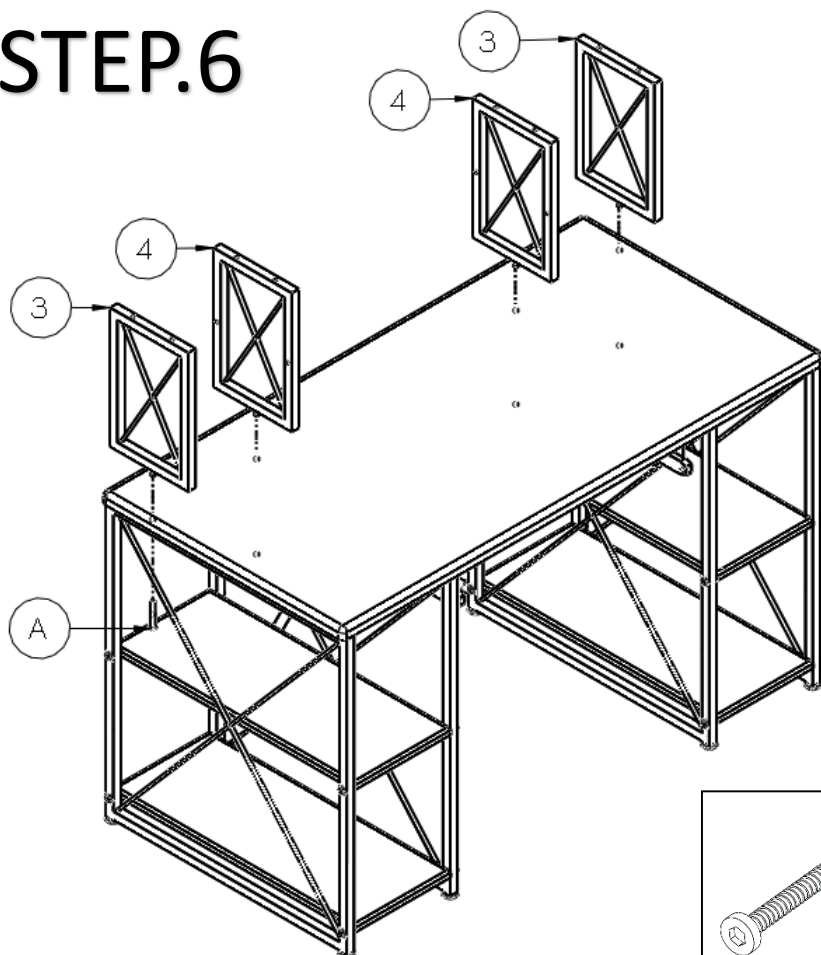
## STEP.4



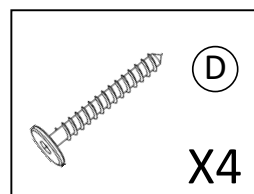
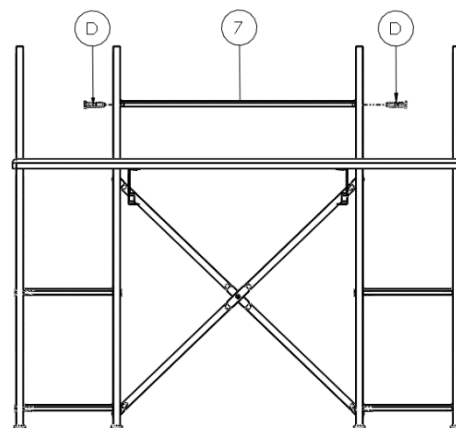
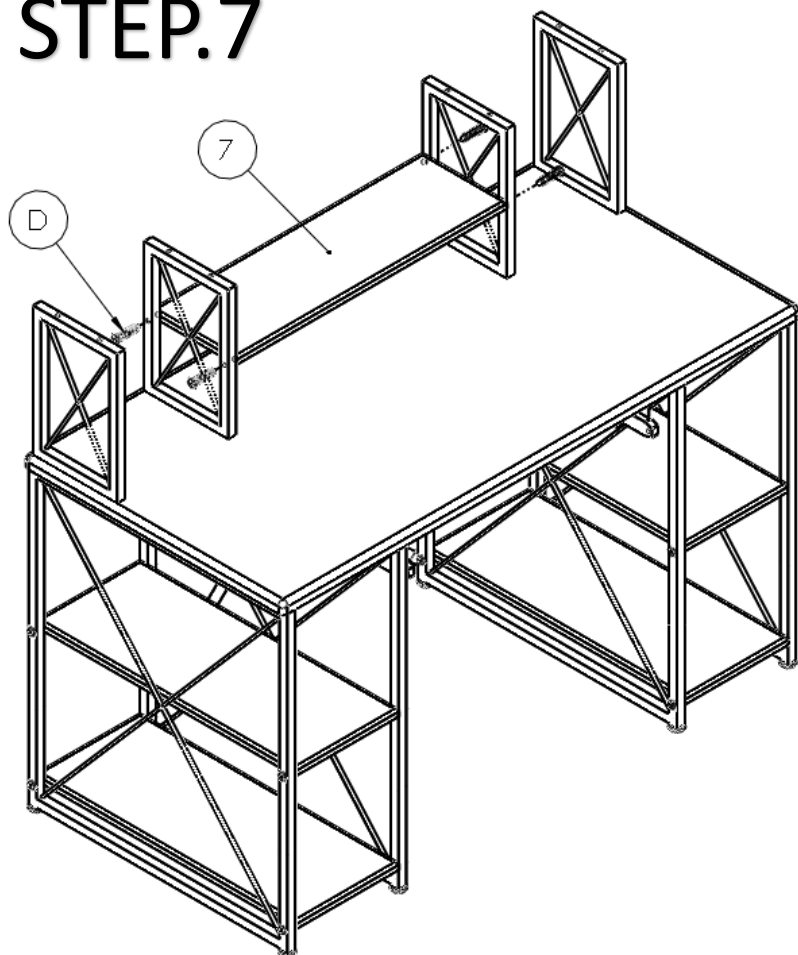
# STEP.5



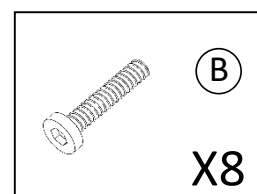
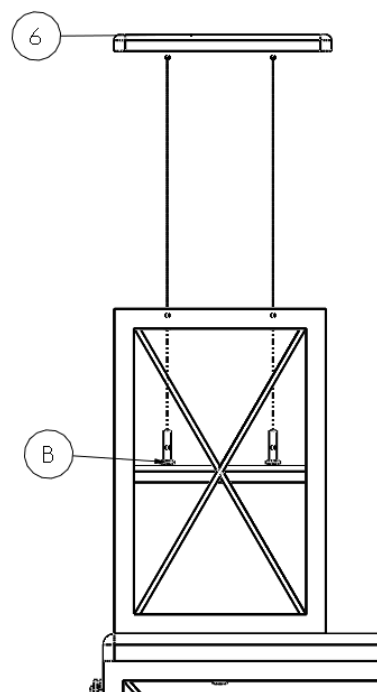
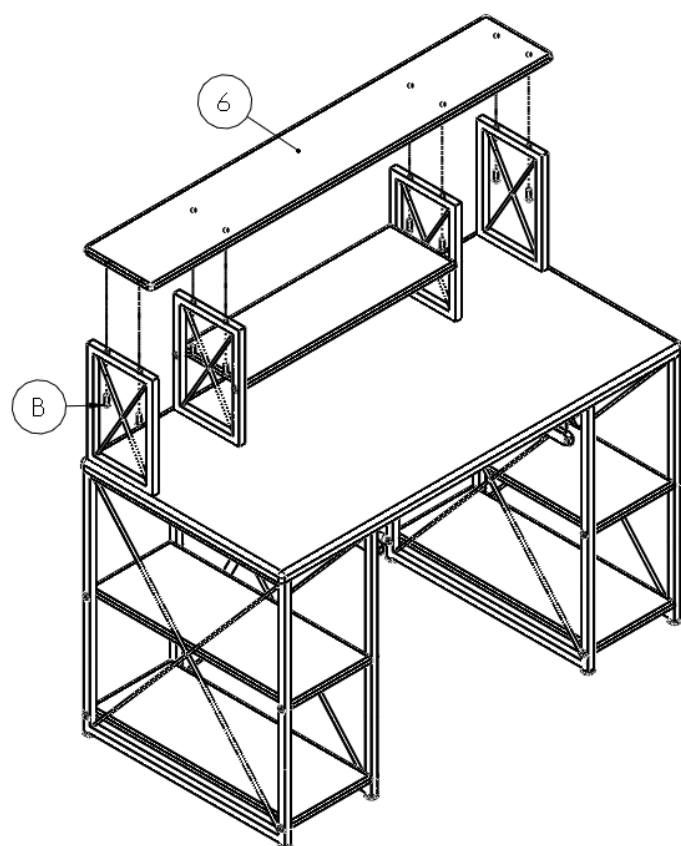
# STEP.6



# STEP.7

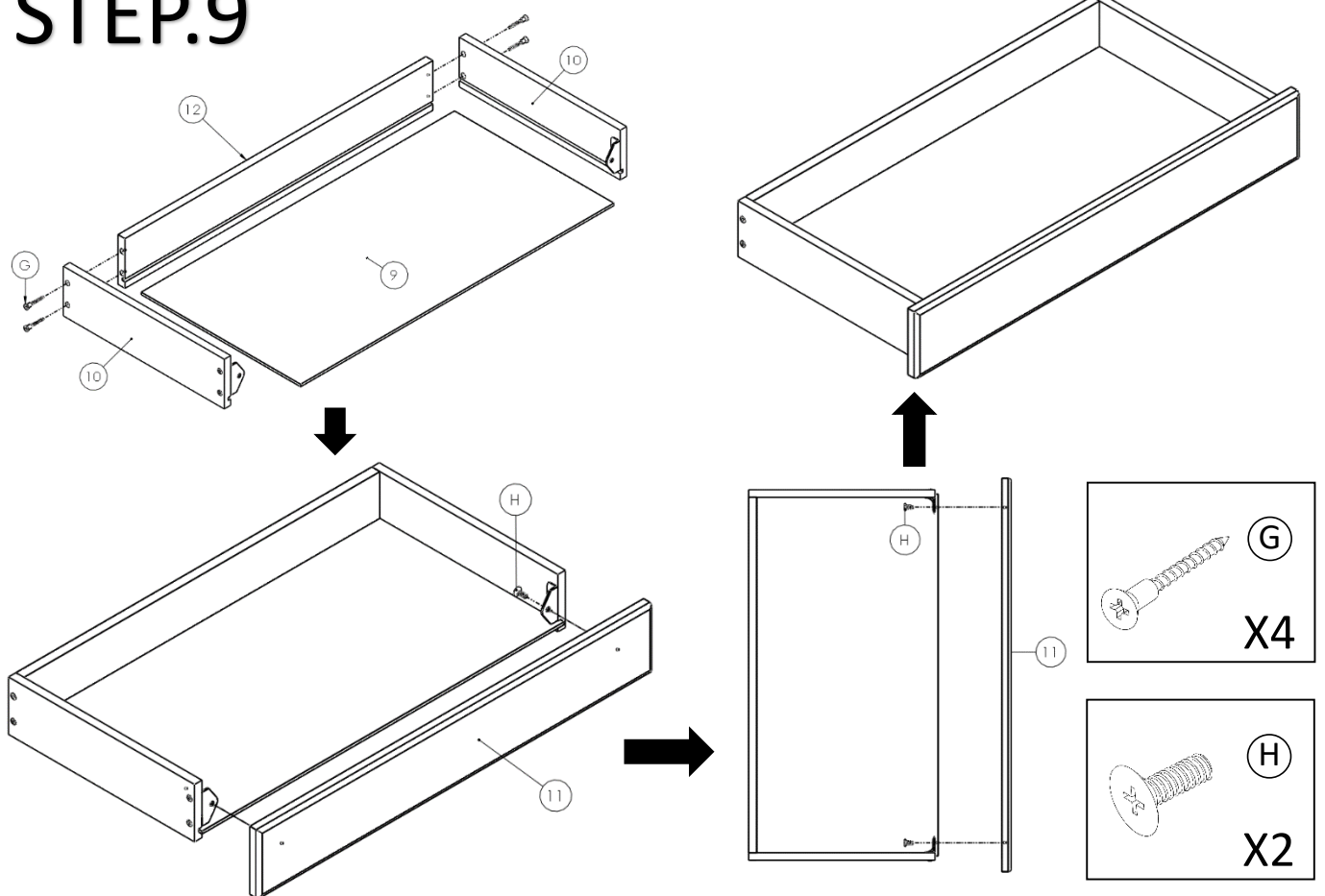


# STEP.8





# STEP.9



# STEP.10

