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## Condition monitoring of hydraulic systems Data Set

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**Abstract:** The data set addresses the condition assessment of a hydraulic test rig based on multi sensor data. Four fault types are superimposed with several severity grades impeding selective quantification.

<b>Data Set Characteristics:</b>	Multivariate, Time-Series	<b>Number of Instances:</b>	2205	<b>Area:</b>	Computer
<b>Attribute Characteristics:</b>	Real	<b>Number of Attributes:</b>	43680	<b>Date Donated</b>	2018-04-26
<b>Associated Tasks:</b>	Classification, Regression	<b>Missing Values?</b>	N/A	<b>Number of Web Hits:</b>	62446

### Source:

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### Data Set Information:

The data set was experimentally obtained with a hydraulic test rig. This test rig consists of a primary working and a secondary cooling-filtration circuit which are connected via the oil tank [1], [2]. The system cyclically repeats constant load cycles (duration 60 seconds) and measures process values such as pressures, volume flows and temperatures while the condition of four hydraulic components (cooler, valve, pump and accumulator) is quantitatively varied.

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#### Attribute Information:

The data set contains raw process sensor data (i.e. without feature extraction) which are structured as matrices (tab-delimited) with the rows representing the cycles and the columns the data points within a cycle. The sensors involved are:

Sensor Physical quantity Unit Sampling rate

PS1 Pressure bar 100 Hz

PS2 Pressure bar 100 Hz

PS3 Pressure bar 100 Hz

PS4 Pressure bar 100 Hz

PS5 Pressure bar 100 Hz  
 PS6 Pressure bar 100 Hz  
 EPS1 Motor power W 100 Hz  
 FS1 Volume flow l/min 10 Hz  
 FS2 Volume flow l/min 10 Hz  
 TS1 Temperature  $^{\circ}\text{C}$  1 Hz  
 TS2 Temperature  $^{\circ}\text{C}$  1 Hz  
 TS3 Temperature  $^{\circ}\text{C}$  1 Hz  
 TS4 Temperature  $^{\circ}\text{C}$  1 Hz  
 VS1 Vibration mm/s 1 Hz  
 CE Cooling efficiency (virtual) % 1 Hz  
 CP Cooling power (virtual) kW 1 Hz  
 SE Efficiency factor % 1 Hz

The target condition values are cycle-wise annotated in `profile.txt` (tab-delimited). As before, the row number represents the cycle number. The columns are

1: Cooler condition / %:

3: close to total failure  
 20: reduced efficiency  
 100: full efficiency

2: Valve condition / %:

100: optimal switching behavior  
 90: small lag  
 80: severe lag  
 73: close to total failure

3: Internal pump leakage:

0: no leakage  
 1: weak leakage  
 2: severe leakage

4: Hydraulic accumulator / bar:

130: optimal pressure  
 115: slightly reduced pressure  
 100: severely reduced pressure  
 90: close to total failure

5: stable flag:

0: conditions were stable  
 1: static conditions might not have been reached yet

## Relevant Papers:

[1] Nikolai Helwig, Eliseo Pignanelli, Andreas Schätzle, "Condition Monitoring of a Complex Hydraulic System Using Multivariate Statistics", in Proc. I2MTC-2015 - 2015 IEEE International Instrumentation and Measurement Technology Conference, paper PPS1-39, Pisa, Italy, May 11-14, 2015, doi:

10.1109/I2MTC.2015.7151267 .

[2] N. Helwig, A. Schätzle, "Detecting and compensating sensor faults in a hydraulic condition monitoring system", in Proc. SENSOR 2015 - 17th International Conference on Sensors and Measurement Technology, oral presentation D8.1, Nuremberg, Germany, May 19-21, 2015, doi: 10.5162/sensor2015/D8.1 .

[3] Tizian Schneider, Nikolai Helwig, Andreas Schätzle, "Automatic feature extraction and selection for classification of cyclical time series data", *tm - Technisches Messen* (2017), 84(3), 198-206, doi:

10.1515/teme-2016-0072 .

## Citation Request:

Nikolai Helwig, Eliseo Pignanelli, Andreas Schätzle, "Condition Monitoring of a Complex Hydraulic System

Using Multivariate Statistics™, in Proc. I2MTC-2015 - 2015 IEEE International Instrumentation and Measurement Technology Conference, paper PPS1-39, Pisa, Italy, May 11-14, 2015, doi: 10.1109/I2MTC.2015.7151267.

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