



A Molecular Dynamics Study of The Mechanical Properties of PLA-CNT Nanocomposites

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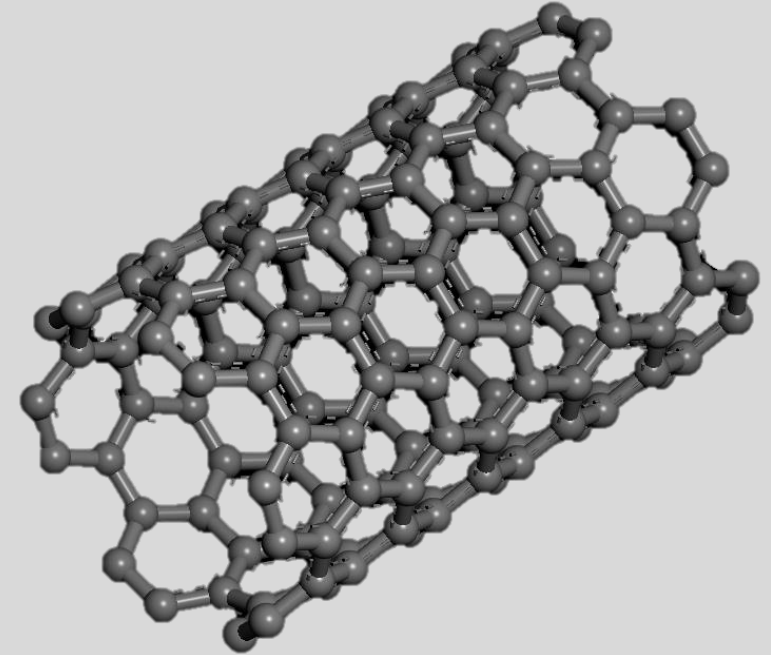
REFERENCE



Introduction

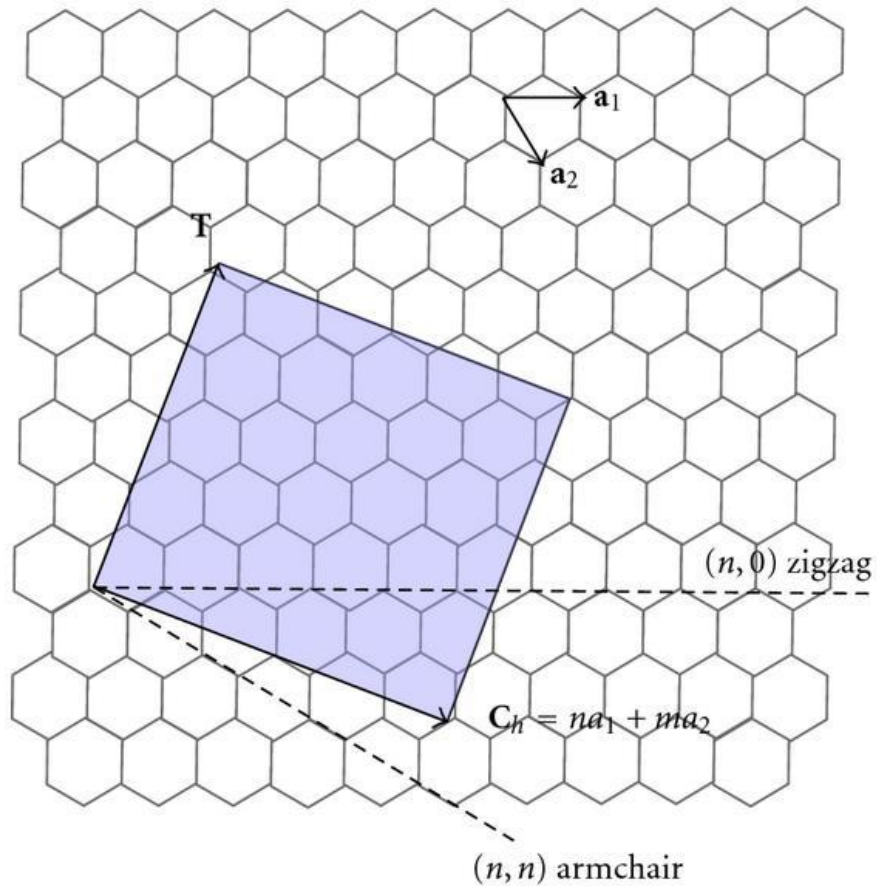
Carbon Nanotube

- Discovered by Iijima in 1991
- Two-dimensional hexagonal lattice of carbon atoms, bent and joined in one direction so as to form a hollow cylinder
- Possess higher mechanical, electrical and thermal properties
- Potential reinforcement agents in composite materials for the upcoming ages



Carbon Nanotube

Different Chirality of CNT



armchair



zigzag



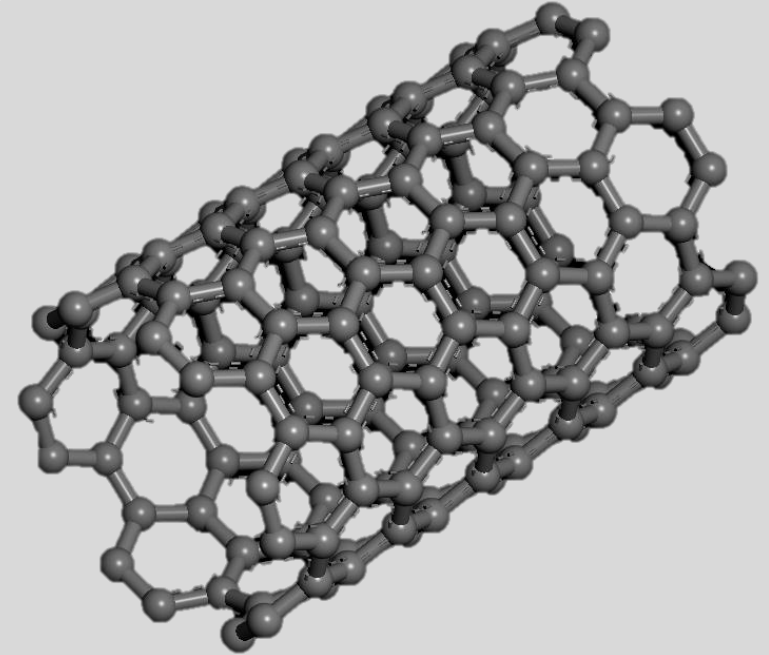
chiral

Carbon Nanotube

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Mechanical Properties of CNT

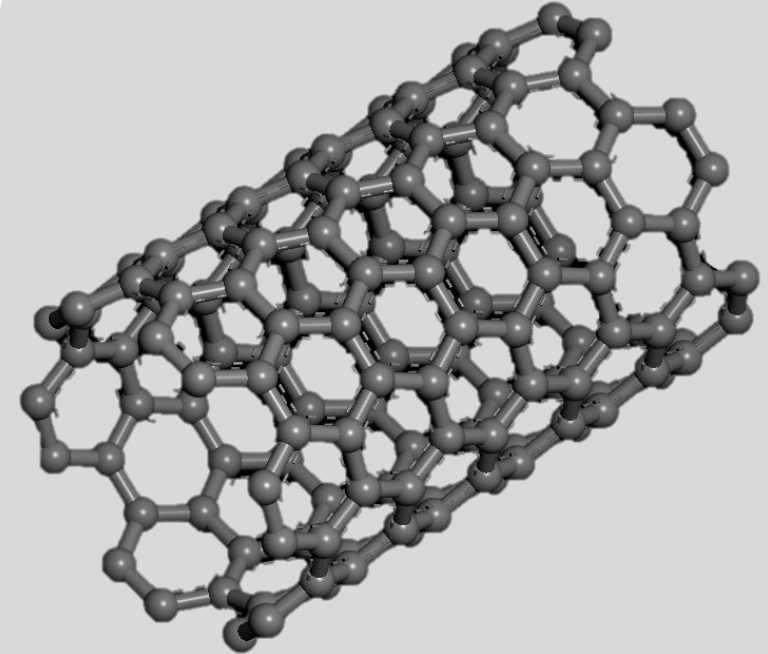
- Brittle in nature
- Tensile strength 11 to 63 GPa
- Young's modulus 270 to 950 GPa



Carbon Nanotube

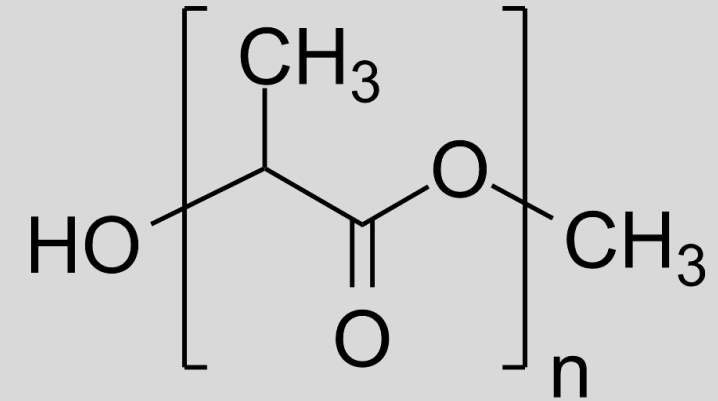
Electrical Properties of CNT

- Exhibit unique conductive properties
- Resistivity is 0.34×10^{-4} to 1.0×10^{-4} ohm.cm
- Depending on the chirality
 - Can be conductive
 - Can be semi conductive



Poly(lactic Acid) (PLA)

- Discovered in 1932 by Wallace Carothers
- Biodegradable and bioactive polyester
- Manufactured from renewable sources
- Second most produced and consumed bioplastic
- Raw material for current blooming additive manufacturing technology like 3D printing

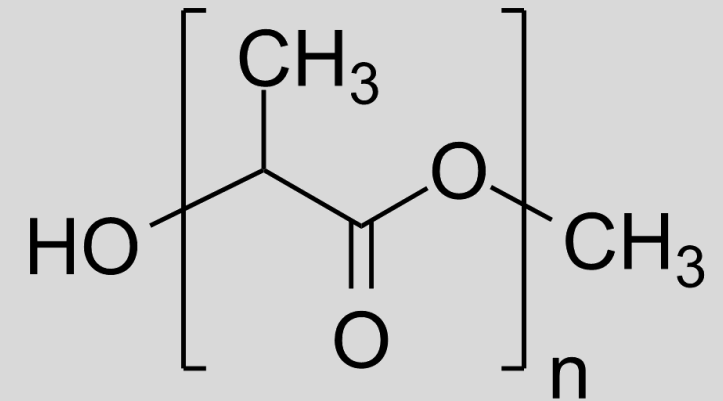


Poly(lactic Acid) (PLA)

10

Mechanical Properties of PLA

- Varied to a large extent
 - Soft and elastic plastics (Amorphous)
 - Stiff and high strength materials (Semi-crystalline)
- Young's modulus for PLA can vary 1.1 GPa to 4.1 GPa
- Tensile strength of 50–170 MPa



Chemical formula of PLA

Polylactic Acid (PLA)

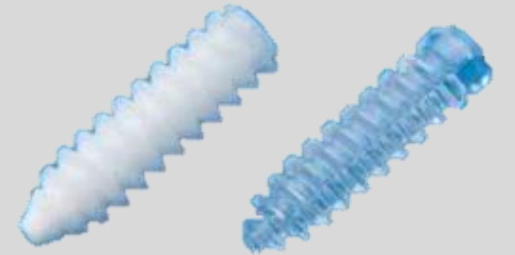
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Potentiality of PLA

- Eco-friendly product with better features for use in the human body (nontoxicity)
- Monomers are produced from non-toxic renewable feedstock
- Production consumes carbon dioxide
- Natural choice for biomedical applications



PLA printing filament



PLA medical screws



Literature Review

Year of Publication	Title	Authors	Findings
1994	Aligned carbon nanotubes arrays formed by cutting a polymer resin-nanotube composite	Ajayan et al	Mixing a small percentage of CNT with polymer significantly increase the tensile strength of polymer composite
2007	Molecular dynamics simulation of the elastic Properties of polymer/carbon nanotube composites	Han Y et al	Using MD simulation, estimated the elastic properties of polymer/carbon nanotube composites for different volume fraction of CNT .
2012	Investigation of the mechanical properties of polyethylene/carbon nanotube composite by molecular dynamics simulation	Masud AKM et al	Mechanical properties of SWNT reinforced polyethylene (PE) using molecular dynamics (MD) simulation which satisfactorily reproduces experimental result

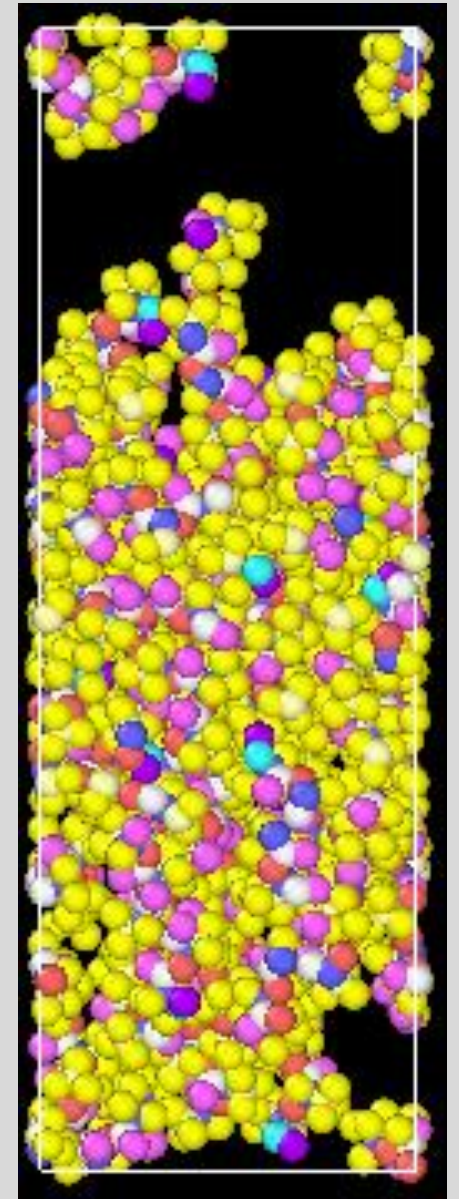
Year of Publication	Title	Authors	Findings
2016	Physical and Mechanical Properties of PLA, and Their Functions in Widespread Applications - A Comprehensive Review	Farah et al	Eco friendly, bio compatibility, bio degradable and consumes CO ₂ , thus making it promising material for future polymer industry
2019	PLA/Graphene/MWCNT Composites with Improved Electrical and Thermal Properties Suitable for FDM 3D Printing Applications	Ivanov et al	The obtained composites are suitable for the production of a multifunctional filament with improved electrical and thermal properties for different fused deposition modelling (FDM) 3D printing applications and also present a low production cost

- Alongside above stated other papers provided motivation for non destructively testing mechanical properties of PLA-CNT nanocomposite through molecular dynamics simulation



MD Simulation

- Computer simulation method for analysing the physical movements of atoms and molecules
- Trajectories of atoms and molecules are determined by numerically solving Newton's equations of motion for a system of interacting particles
- Requires the definition of a potential function
- Flexible enough to run simulation in parallel



Process Overview

Generation of
Single Polymer
Chain and CNT

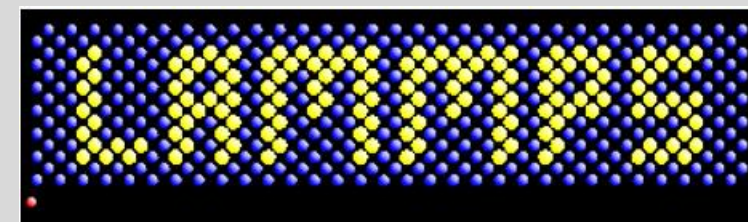


Packing of Polymer
chain around CNT



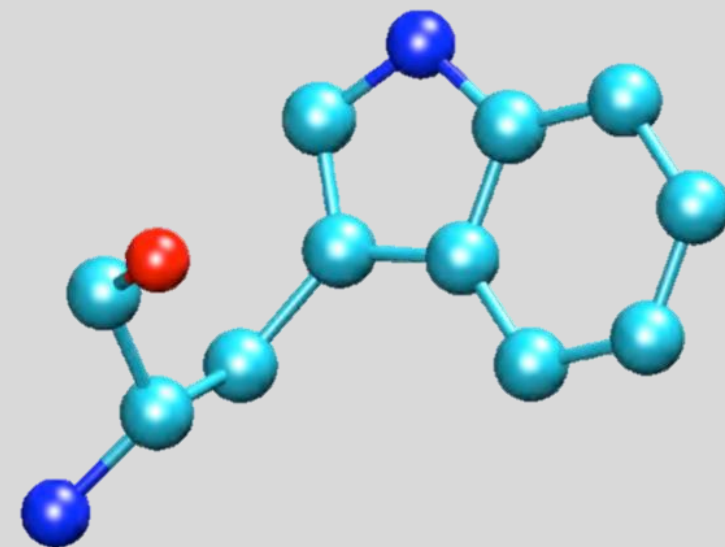
Creating
Compatible Data
File

Performing MD
simulation



Forcefield

- Potential energy function
- Collection of equation and associated constants
- Designed to reproduce
 - Molecular geometry
 - Selected properties of tested structures



Methodology

CVFF Forcefield

- **C**onsistent-**V**alence **F**orce**F**ield (CVFF) is a generalized valence forcefield
- Defines atom types for the 20 commonly occurring amino acids, most hydrocarbons, and many other organic molecules
- Atom types CVFF covers hydrogen, carbon, nitrogen, oxygen, sulphur, phosphorus, halogens, ions, argon and silicon
- Parameterized, tested and validated for most of the common organic and inorganic materials
- Ideal for PLA, CNT and PLA-CNT nanocomposite

Methodology

CVFF Forcefield

- $E_{\text{pot}} = E_{\text{valence}} + E_{\text{nonbond}}$
- $E_{\text{valence}} = E_{\text{diagonal}} + E_{\text{coupling}}$
- $E_{\text{diagonal}} = E_{\text{bond}} + E_{\text{angle}} + E_{\text{torsion}} + E_{\text{out-of-plane}}$
- $E_{\text{nonbond}} = E_{\text{elec}} + E_{\text{vdw}}$

E_{valence} is the valence component energy.

E_{diagonal} is the diagonal term energy.

E_{coupling} is the coupling term energy.

E_{bond} is the bond stretching energy.

E_{angle} is the angle energy.

E_{torsion} is the torsion energy.

$E_{\text{out-of-plane}}$ is the out-of plane deformation energy.

E_{nonbond} is the non-bond energy between atoms in different molecules and atoms separated by three or more bonded atoms.

E_{elec} is the term for Coulombic electrostatic interaction

E_{vdw} is the term for Van der Waals energies.

Methodology

CVFF Forcefield

$$E_{bond} = \sum_b D_b [1 - e^{-a(b - b_0)}]^4 \quad E_{angle} = \sum_{\theta} H_{\theta} (\theta - \theta_0)^2$$

$$E_{torsion} = \sum_{\varphi} H_{\varphi} [1 - \cos(n\varphi)] \quad E_{out-of-plane} = \sum_{\chi} H_{\chi} X^2$$

$$\begin{aligned} E_{coupling} &= \sum_b \sum_{b'} F_{bb'} (b - b_0) (b' - b'_0) \\ &+ \sum_{\theta} \sum_{\theta'} F_{\theta\theta'} (\theta - \theta_0) (\theta' - \theta'_0) + \sum_b \sum_{\theta} F_{b\theta} (b - b_0) (\theta - \theta_0) \\ &+ \sum_{\varphi} F_{\varphi\theta'\theta} \cos(\theta - \theta_0) (\theta' - \theta'_0) + \sum_X \sum_{X'} F_{XX', XX'} \end{aligned}$$

$$E_{elect} = \sum \frac{q_i q_j}{\epsilon r_{ij}}$$

$$E_{vdW} = \sum \epsilon \left[\left(\frac{r^0}{r} \right)^{12} - 2 \left(\frac{r^0}{r} \right)^6 \right]$$

Input structure in LAMMPS

Step 1: Initialization

Parameter required for simulation is defined

- Units
- Boundary conditions
- Atom style
- ForceField parameters

Step 2: Atom definition

- Atom co-ordinate generation
- Data file with molecular topology information
- Use *read_data* command

Input structure in LAMMPS

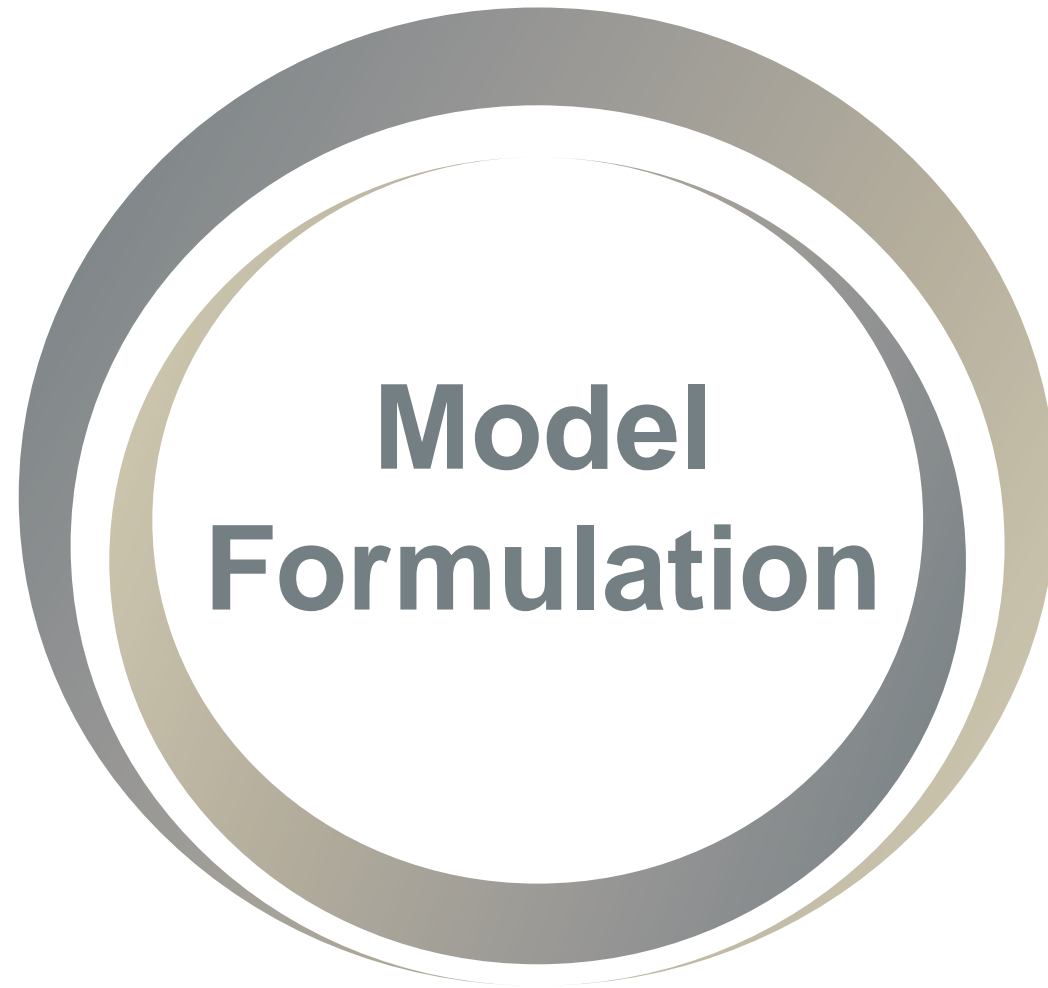
Step 3: Simulation condition

Condition required for simulation is applied

- Equilibrium stage
- NPT conditions
- Final pressure setting
- Final temperature setting

Step 4: Run simulation

- Specify required force and direction using '*fix deform*' command
- Declare variable as required
- Select suitable *erate*
- Run simulation for reasonable amount of timesteps



Model Formulation

Model Formulation

Materials Studio

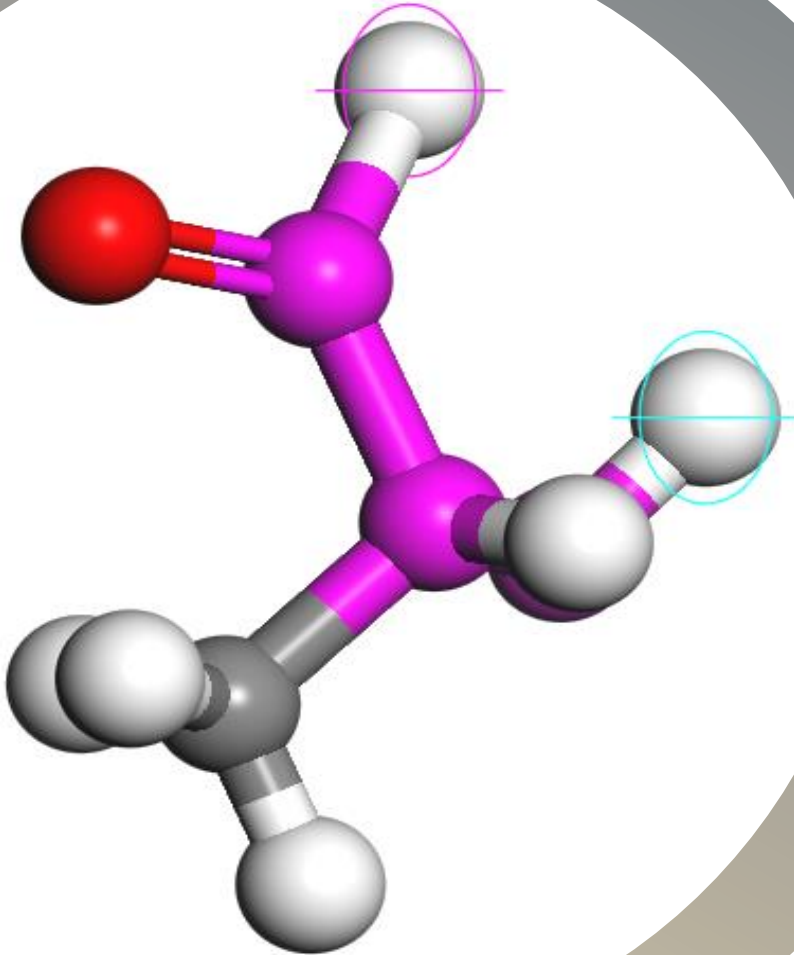


- Software for simulating and modelling materials
- Used in advanced research of various materials, such as polymers, carbon nanotubes, catalysts, metals, ceramics
- Compatible with various forcefields
- Suitable for packing and modelling of nanocomposite

Model Formulation

Material Modeling of Lactic Acid

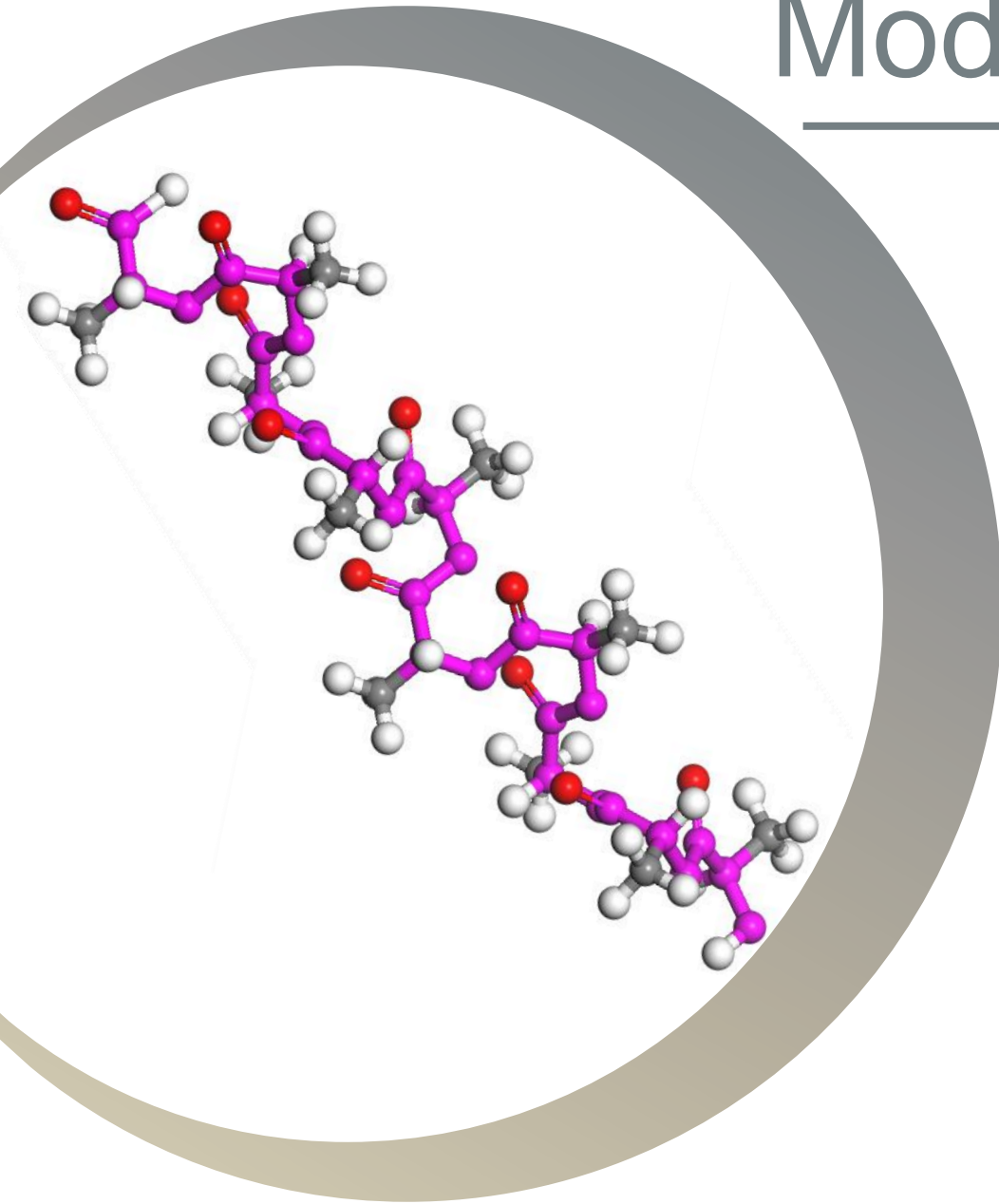
- Molecular formula $C_3H_6O_3$
- Chiral in nature
- 3 Oxygen atoms and 6 Hydrogen atoms bonded around 3 Carbon atoms



Model Formulation

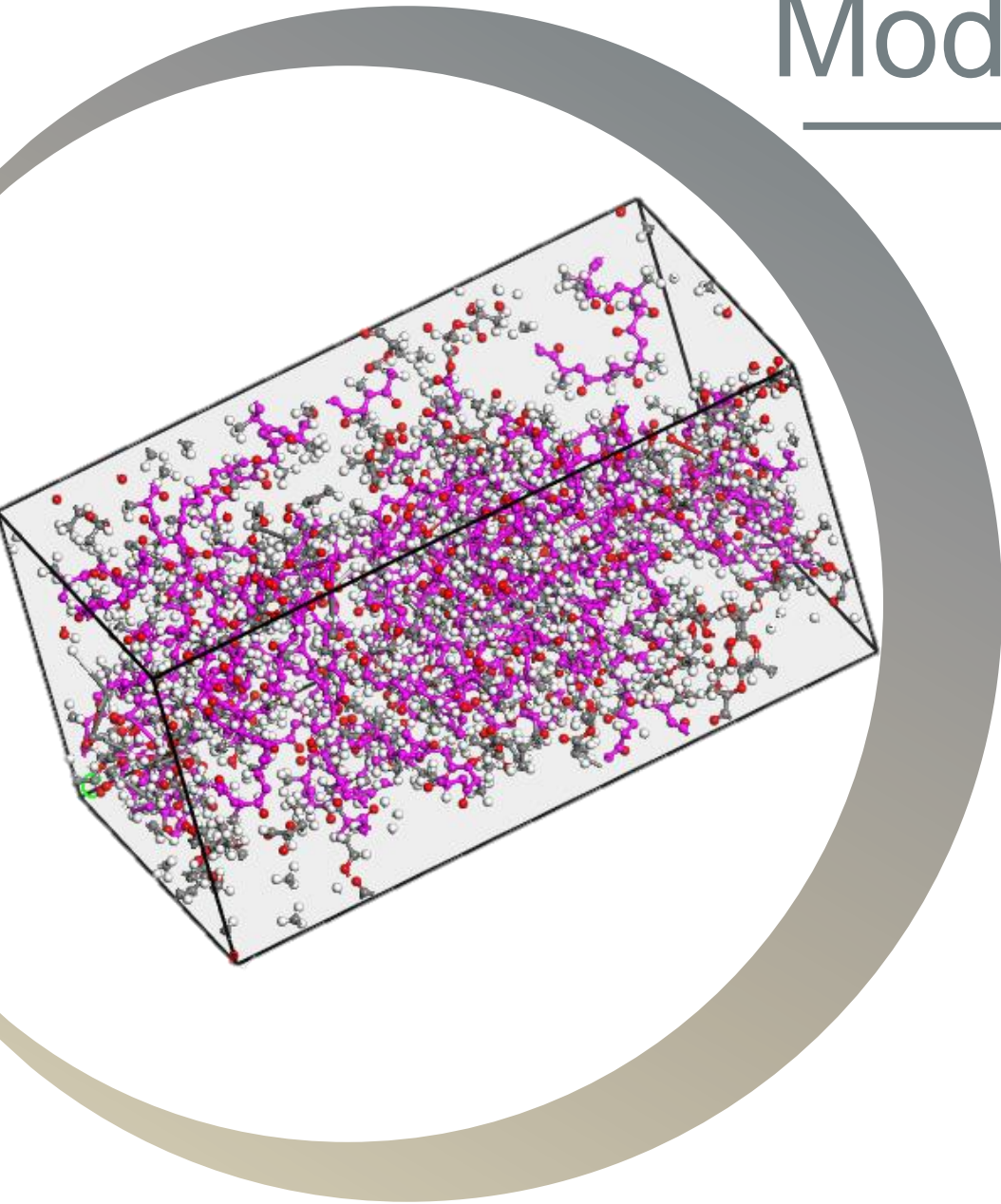
Material Modeling of PLA

- Molecular formula $(C_3H_4O_2)_n$
- Repeat unit $C_3H_4O_2$
- Polymer formed with 10-15 repeat unit depending on the packing



Model Formulation

Amorphous packing of PLA

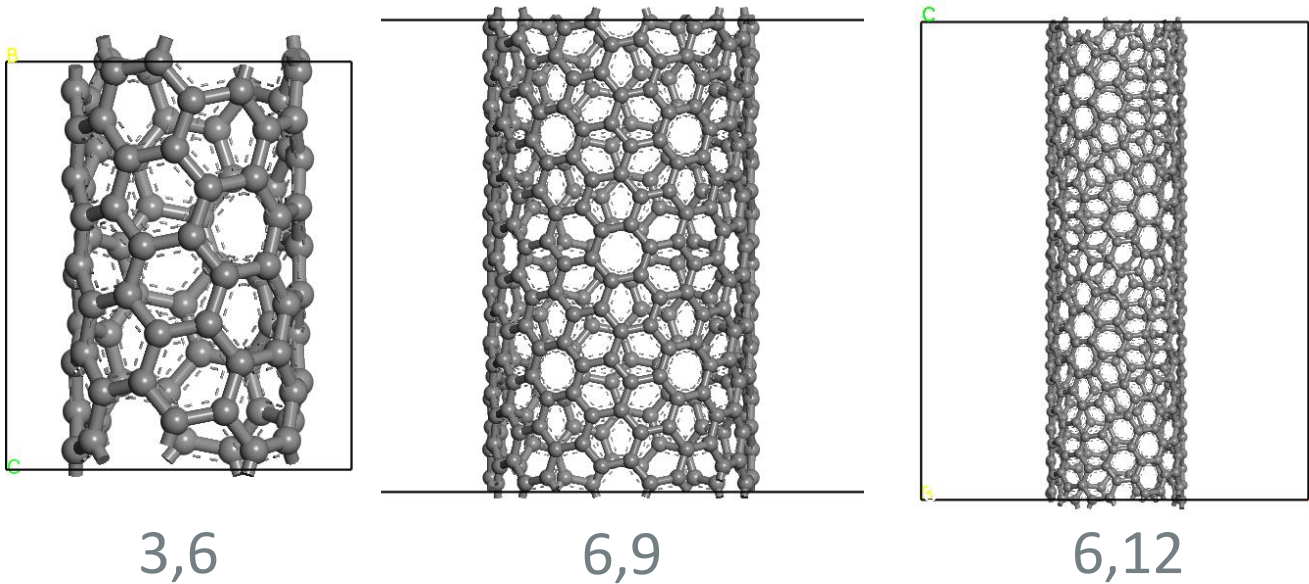


- Amorphous packing of PLA
- Geometry optimized with CVFF forcefield
- Using packing density of 1.23 g/cm³
- Lattice type 3D triclinic
- Lattice lengths A=30 Å, B=30 Å, C=60 Å

Model Formulation

Material Modeling of CNT

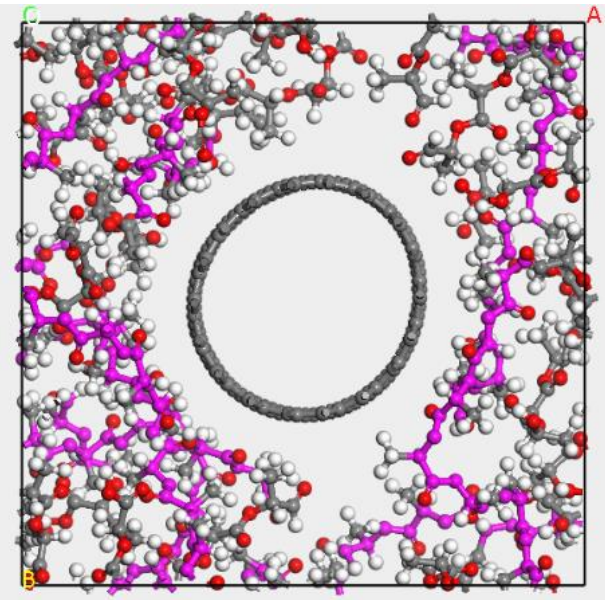
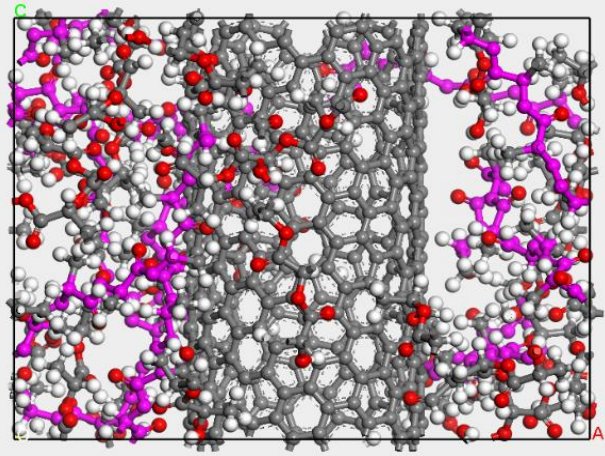
In order to prepare PLA-CNT nanocomposite model, Single walled carbon nanotube (SWNT) of chirality (3,6), (6,9), (6,12) are modelled.



Chirality	Length (Å)	Diameter (Å)	Lattice Parameter (Å ³)
(3,6)	22.54	6.12	31×31×22.54
(6,12)	22.54	12.43	25×25×22.54
(6,9)	37.14	10.24	30×30×37.14

Model Formulation

Amorphous Packing of PLA-CNT Nanocomposite



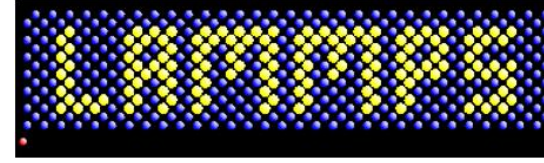
- Amorphous packing of PLA-CNT nanocomposite
- Geometry optimized with CVFF forcefield
- Packing density of 1.01 g/cm³
- Lattice type 3D triclinic

Model Formulation

Transforming Model to Simulation Data Cell

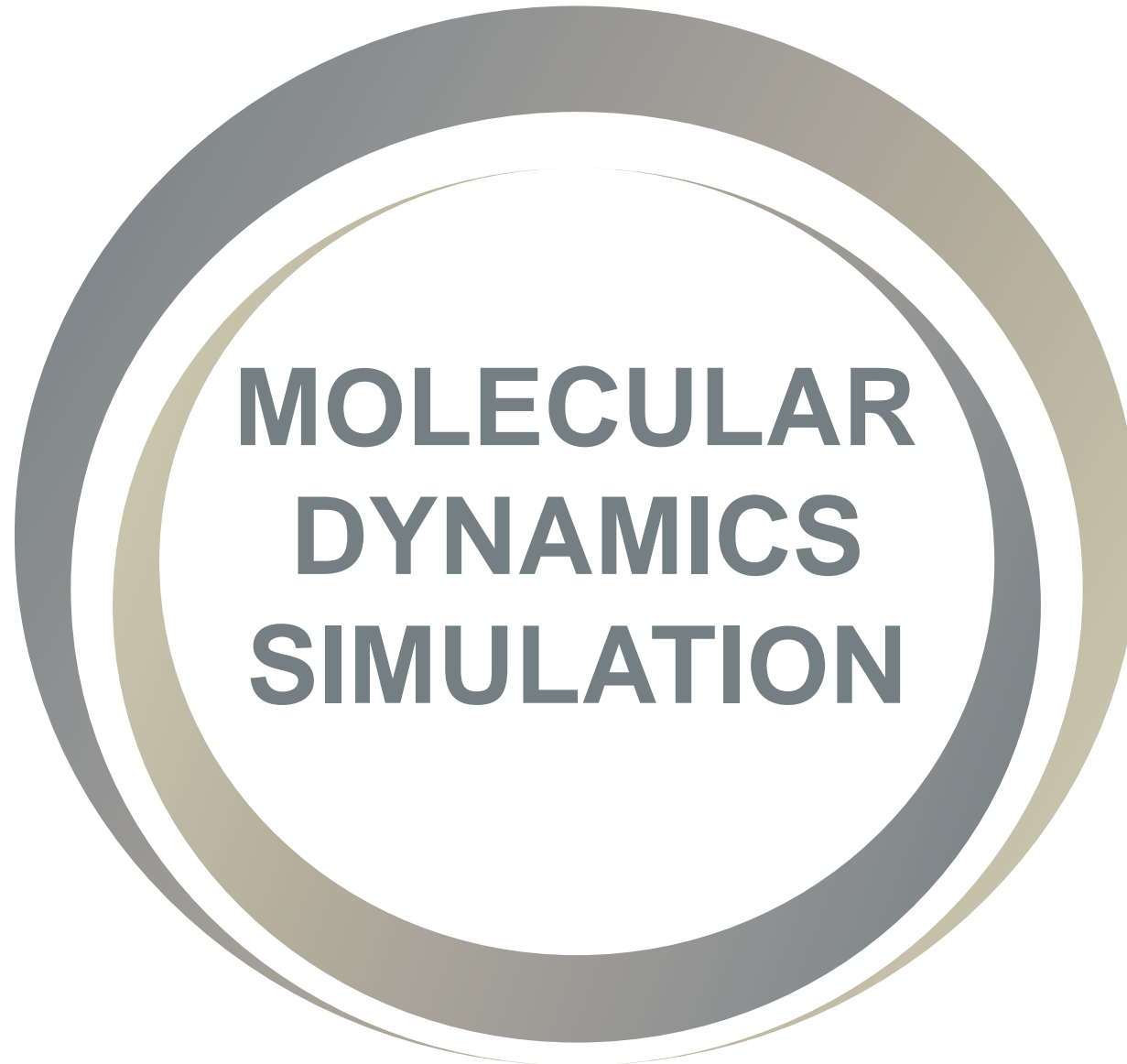


msi2Imp software



Packing	CNT volume fraction	Atoms	Bonds	Angles	Dihedrals	Impropers
PLA	N/A	2116	2093	3680	4554	230
PLA-SWNT (3, 6)	12.76%	1484	1540	2744	3724	308
PLA-SWNT (6, 9)	13.60%	2336	2524	4568	6616	656
PLA-SWNT(6,12)	19.60%	1511	1654	3008	4441	461

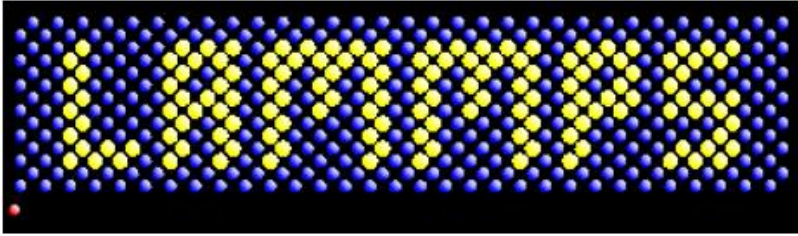
Input Dataset Summary



**MOLECULAR
DYNAMICS
SIMULATION**

Simulation Details

LAMMPS software package



- Large-scale **A**tomic/**M**olecular **M**assively **P**arallel **S**imulator
- Software package for running MD simulation
- Distributed as an open source code
- Computing efficiency increase using
 - Neighbor lists to keep track of nearby particles
 - Parallel simulation in small 3d sub-domain

LAMMPS Simulation

Step 1: Initialization

Parameter required for simulation is defined

- *units* real
- *boundary* p p p
- *atom_style* full
- *pair_style* lj/cut 10.5
- *bond_style* harmonic
- *angle_style* harmonic

Step 2: Atom definition

- *Neighbor* 0.4 bin
- Use *read_data* command

Input structure in LAMMPS

Step 3: Simulation condition

Equilibrium stage performed

- NVT dynamics at 500 K for 10,000 timesteps
- NPT dynamics at 500 K for 50,000 timesteps
- To cool down two more 50,000 timestep relaxation is used

Step 4: Run simulation

- Uniaxial tensile deformation simulated at NPT along z direction
- Declared variable as required
- 0.00001 *erate* assigned
- Simulation ran for 100,000 timesteps

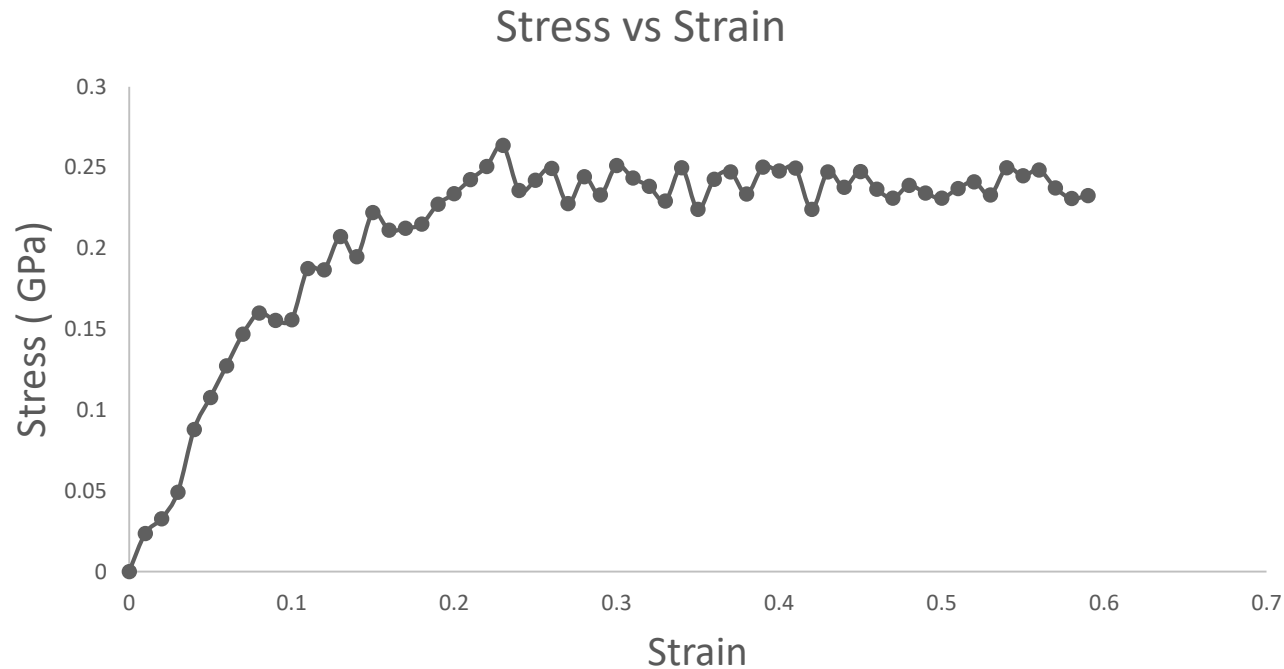


RESULT AND ANALYSIS

Mechanical Properties of PLA

- Analysis focused on Young's modulus and tensile strength of PLA polymer by reinforcing carbon nanotube
- MD simulation used to study uniaxial tensile deformation of amorphous PLA and PLA-CNT
- Through simulation process value of Young's modulus and tensile strength is obtained
- Farah et al (2016) showed that Young's modulus for PLA can vary 3.7 GPa to 4.1 GPa
- Wang et al (2002) showed for different starch ratio it can vary 1.1 GPa to 1.78 GPa
- Kamthai and Magaraphan (2016) found the value of Young's modulus to be **2.0043 GPa**

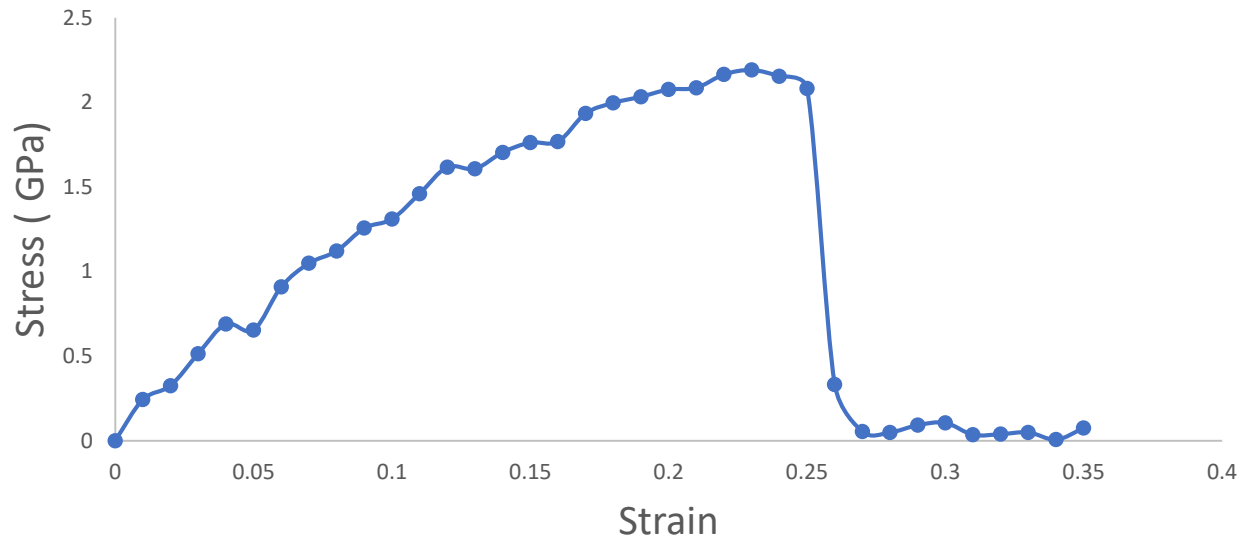
Mechanical Properties of PLA



- Graph generated from strain and pressure tensor obtained from simulation
- Elastic region continues up to around 0.15 GPa
- Plastic region continues from 0.15 GPa onwards
- Result
 - Young's modulus **2.085 GPa**
 - Tensile strength 0.26 GPa

Mechanical Properties of 12.76% PLA-SWNT (3,6)

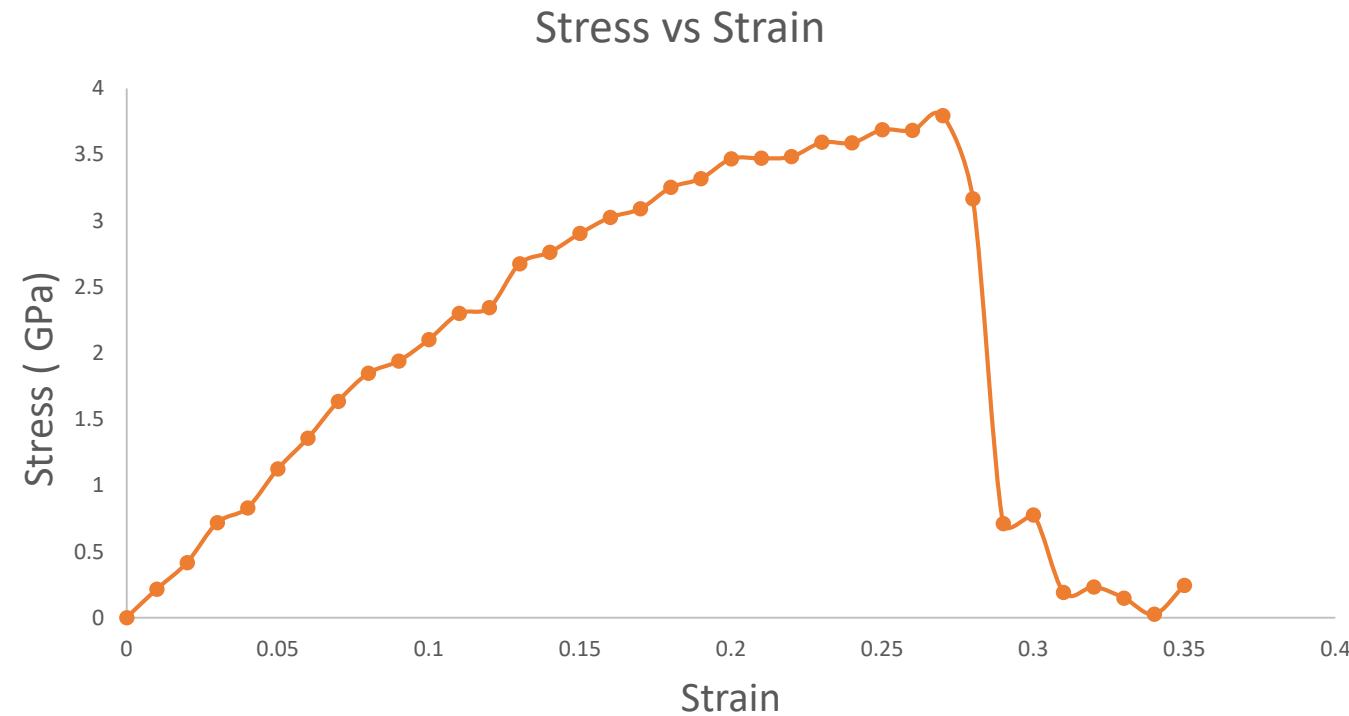
Stress vs Strain



- Graph generated from strain and pressure tensor obtained from simulation
- Catastrophic failure occurred at 0.25 strain
- Due to CNT reinforcement crack propagation occurred resulting catastrophic failure
- Result
 - Young's modulus 14.811 GPa
 - Tensile strength 2.19 GPa

Result and Analysis

Mechanical Properties of 13.60% PLA-SWNT (6,9)



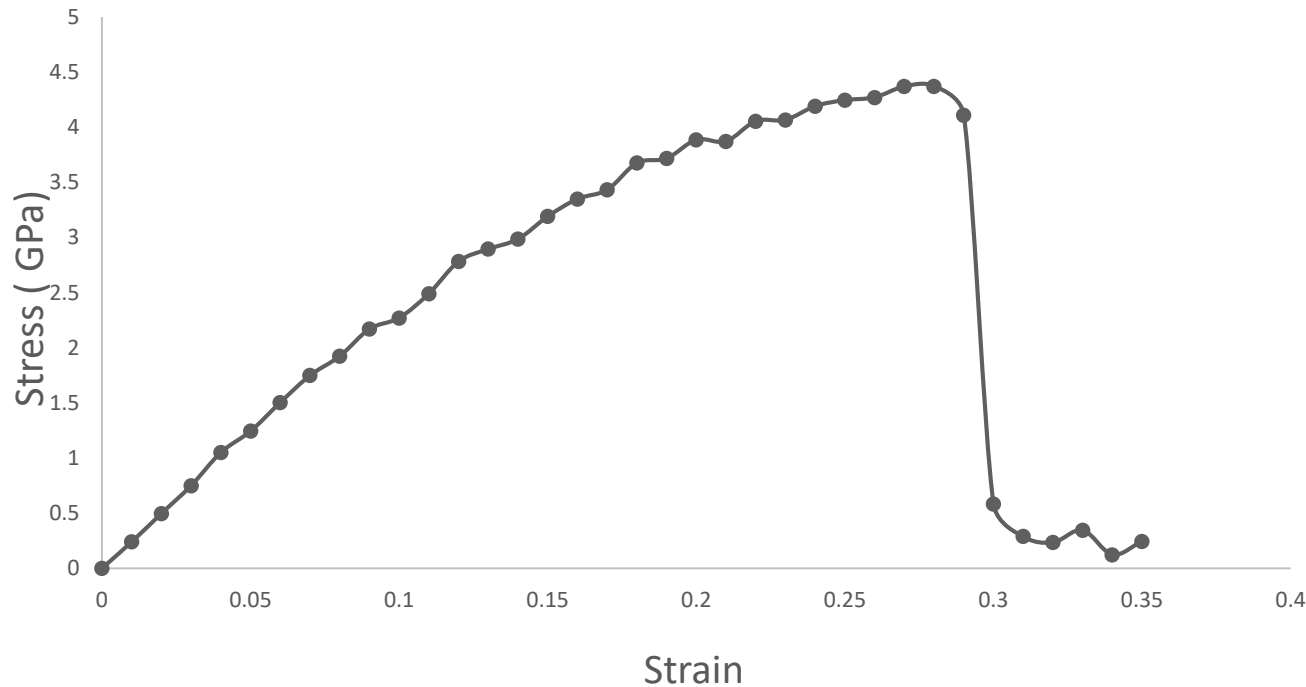
- Graph generated from strain and pressure tensor obtained from simulation
- Catastrophic failure occurred at 0.28 strain
- Due to CNT reinforcement crack propagation occurred resulting catastrophic failure
- Result
 - Young's modulus 22.795 GPa
 - Tensile strength 3.79 GPa

Result and Analysis

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Mechanical Properties of 19.60% PLA-SWNT (6,12)

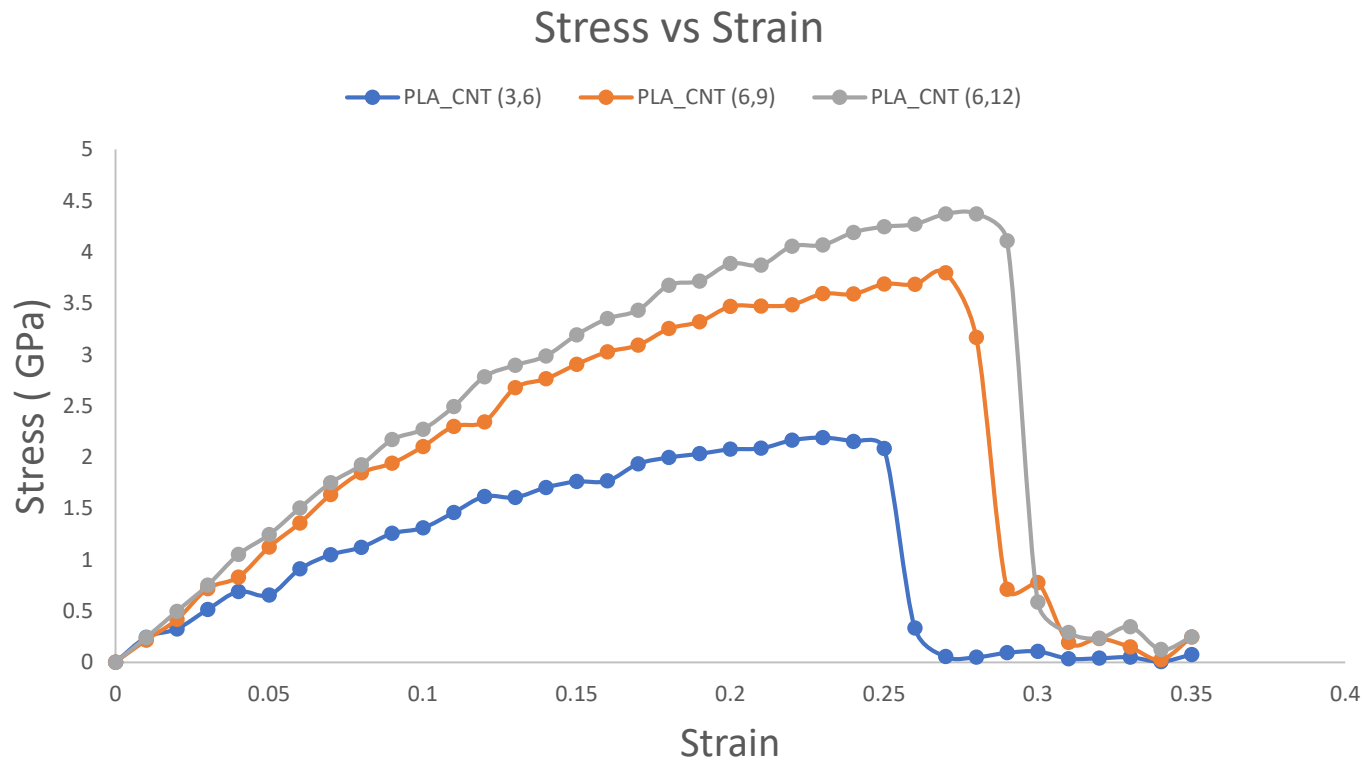
Stress vs Strain



- Graph generated from strain and pressure tensor obtained from simulation
- Catastrophic failure occurred at 0.29 strain
- Due to CNT reinforcement crack propagation occurred resulting catastrophic failure
- Result
 - Young's modulus 24.583 GPa
 - Tensile strength 4.37 GPa

Result and Analysis

Result Comparison

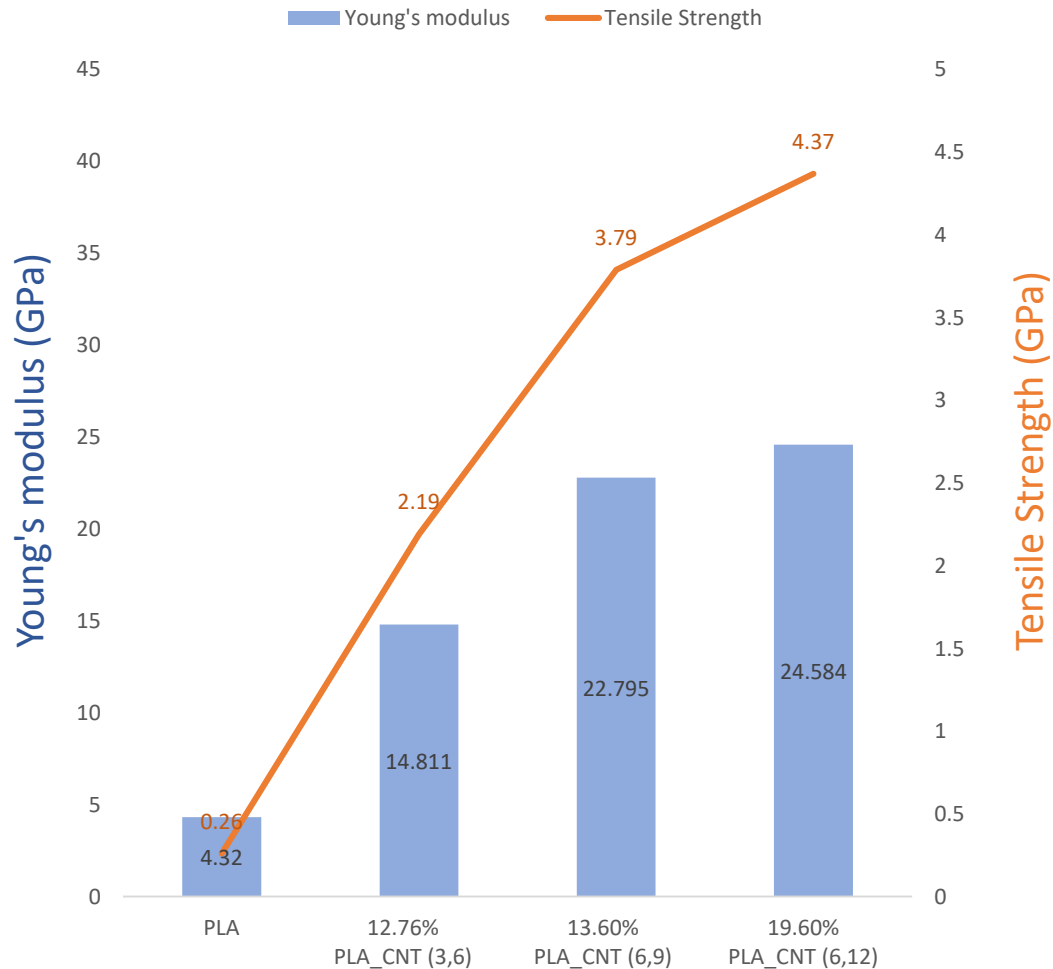


Composition	Volume Fraction	Tensile strength (GPa)	Young's modulus (GPa)
PLA-SWNT (3,6)	12.76%	2.19	14.811
PLA-SWNT (6,9)	13.60%	3.79	22.795
PLA-SWNT (6,12)	19.60%	4.37	24.584

Result and Analysis

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Discussion



Composition	Volume Fraction	Tensile strength (GPa)	Young's modulus (GPa)
PLA	N/A	0.26	2.085
PLA-SWNT (3,6)	12.76%	2.19	14.811
PLA-SWNT (6,9)	13.60%	3.79	22.795
PLA-SWNT (6,12)	19.60%	4.37	24.584

- Increase in tensile strength is 8.4 to 16.8 times
- Increase in Young's modulus is 7.1 to 11.79 times
- This indicates enhancement of mechanical property in terms of young's modulus and tensile strength when the PLA is reinforced with Carbon nanotube



Conclusion

Conclusion and Recommendation

- Performing uniaxial tensile deformation using MD simulation
- CNT reinforcement in PLA enhanced its mechanical properties
 - Tensile strength from 8.4 to 16.8 times
 - Young's modulus from 7.1 to 11.79 times
- Result indicates increase in load carrying capacity
- Thermal and electrical properties are yet to be explored
- Implementing this composite as replacement to PLA in 3D printing technology and medical use
- Cost of CNT and reinforcement against improvement is a consideration
- Optimal ratio is the key to sustain this improvement

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THANK YOU