

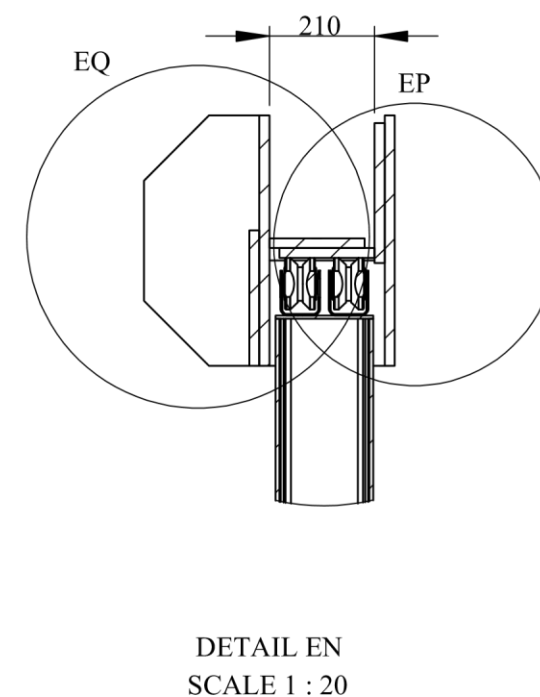
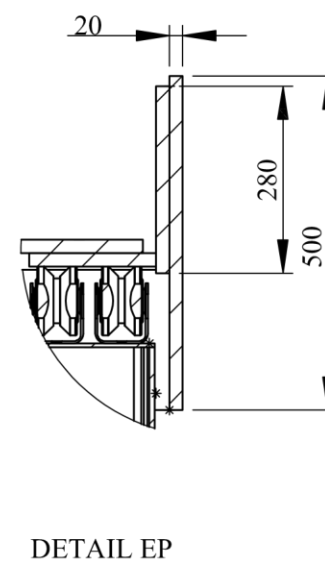
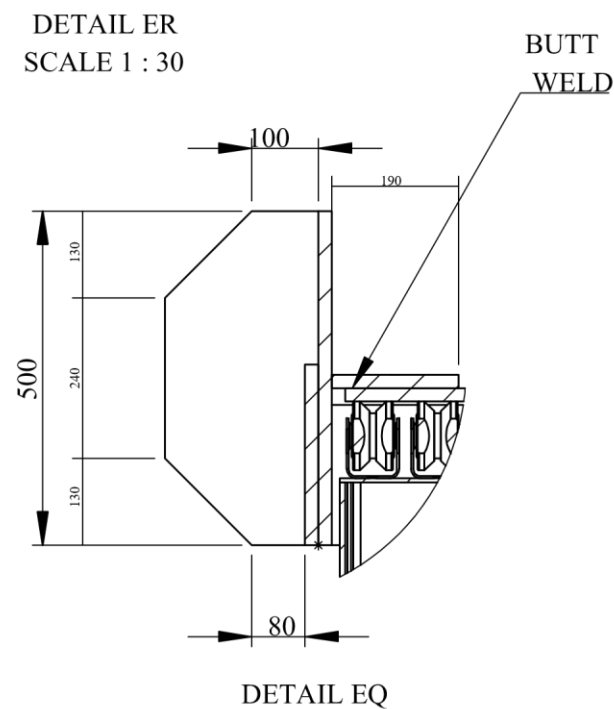
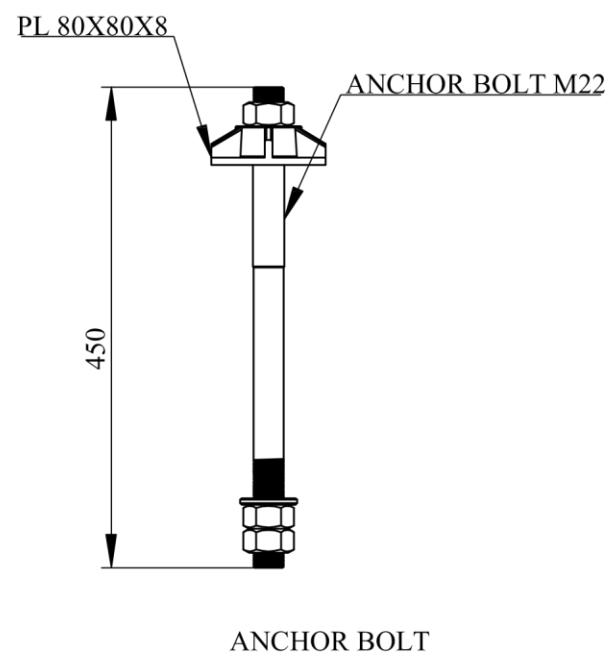
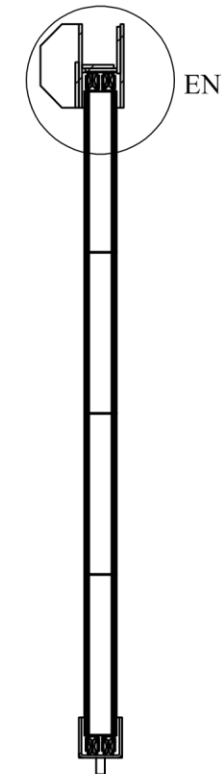
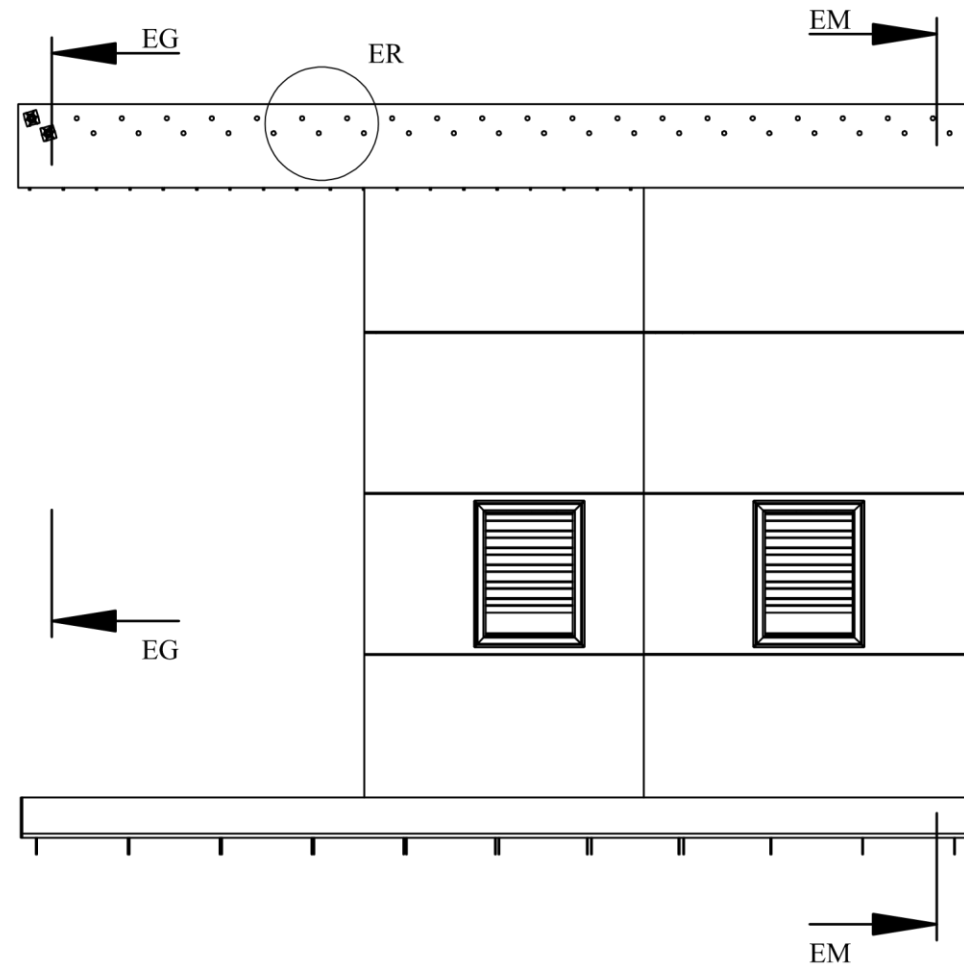
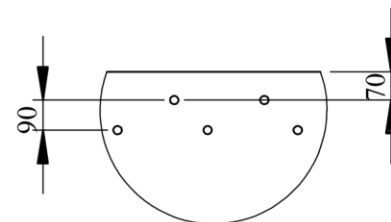
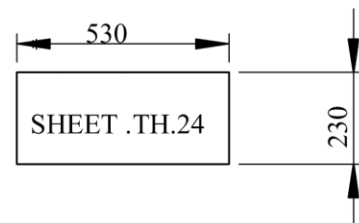
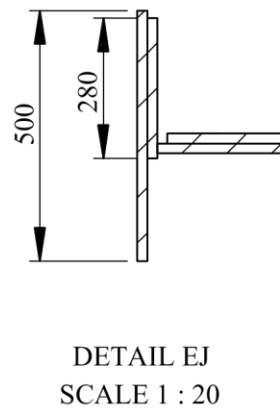
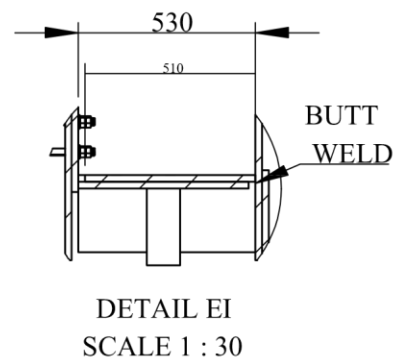
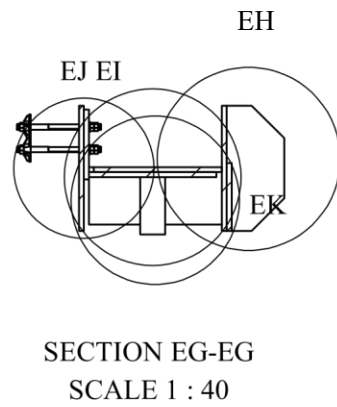
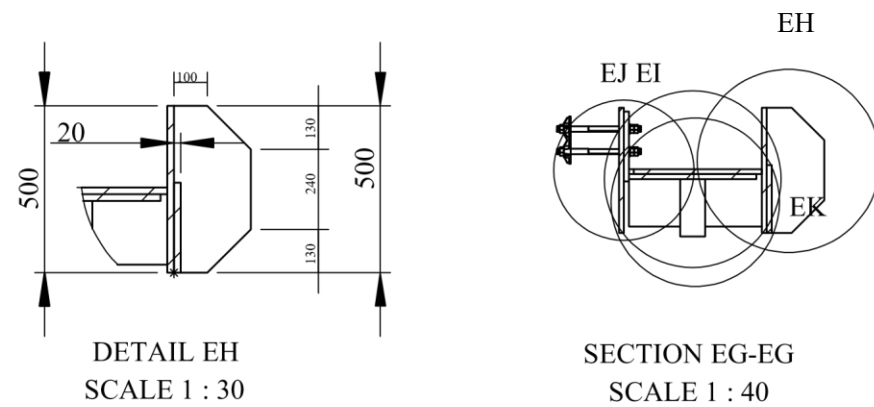
NOTES:
1-ALLDIMENSIONS IN MILLIMETER
2-ALL SHOP STEEL WORK SHALL
BE WELDED CONSTRUCTION
UNLESS OTHERWISE NOTED.
3- FOR AUTOMATIC/SEMI-AUTOMATIC
WELD, PROCEDURE TESTS
FOR ESTABLISHING WELDING
PARAMETERS SHALL BE CARRIED
OUT PRIOR TO THE START
OF THE ACTUAL WELDING
3-BEFORE PUTTING THE SEALING
RUN IN MANUAL METAL ARC
BUTT WELDED JOINTS, THE ROOT
RUN SHALL BE GOUGED OUT AND
BACK-WELDED.
4-EDGE PREPARATION SEALING FOR
MANUAL METAL ARC WELDING
(MMAW) AND SUBMERGED
ARC WELDING (SAW) SHALL CONFORM
TO EGYPTIAN CODE
OR EQUIVALENT AWS STANDARDS
5-ALL GAS-CUT FACES SHALL
CONFORM TO AT LEAST QUALITY
CLASS 1 AND SHALL
BE APPROVED BY THE ENGINE

Project: -

ISOMETRIC
DOOR

rev	0
scale	1/10
door type	DRAWING NO.
date	24/1/2024
drawn by	hossam alsobihy

Drawing Title :



NOTES:

1-ALLDIMENSIONS IN MILLIMETER

2-ALL SHOP STEEL WORK SHALL BE WELDED CONSTRUCTION UNLESS OTHERWISE NOTED.

3- FOR AUTOMATIC/SEMI-AUTOMATIC WELD, PROCEDURE TESTS FOR ESTABLISHING WELDING PARAMETERS SHALL BE CARRIED OUT PRIOR TO THE START OF THE ACTUAL WELDING

3-BEFORE PUTTING THE SEALING RUN IN MANUAL METAL ARC BUTT WELDED JOINTS, THE ROOT RUN SHALL BE GOUGED OUT AND BACK-WELDED.

4-EDGE PREPARATION SEALING FOR MANUAL METAL ARC WELDING (MMAW) AND SUBMERGED ARC WELDING (SAW) SHALL CONFORM TO EGYPTIAN CODE OR EQUIVALENT AWS STANDARDS

5-ALL GAS-CUT FACES SHALL CONFORM TO AT LEAST QUALITY CLASS 1 AND SHALL BE APPROVED BY THE ENGINE

TOP GATE

rev	0
scale	1/10
door type	DRAWING NO.
date	24/1/2024
drawn by	hossam alsobihiy

Drawing Title :

