

Cost Sheet

Item	Units	Rate per unit
1 LID		
2 BLANK	1	
3 PIN	4	
4 METAL SEAL		
2 LID		
ASSEMBLY-A		
2 Lid	NO's	12.00
2.1 1006.15	5	0.6250045
2.2 wire		
2.3	NO's	32.00
2.4	NO's	24.00
Connectors		
2.5 1006.15	5	0.17225002
2.6 1006.15	5	0.17225002
3 SQUIB		
ASSEMBLY		
3.1 506.15	5	0.17225002
Squib terminals		
3.2	NO's	45.00
3.4 28	1.68	0.00000000
disc		
3.5	NO's	22.22222223
3.6	NO's	44.22222223
3.7 28	1	0.00000000
disc		
4 TOP		
ASSEMBLY		
4.1	NO's	24.00
4.2 0.60	5	0.5924
4.3 28	1.68	0.00000000
disc		

4.4	1'S Wires (0.8mm)			NO's	444404
5	CELL ASSEMBLY				
5.1	26	0.050	6.0	1824	20
5.2	28	0.050	6.0	1824	30
5.3	26	0.400	6.5	2442	
5.4	28	0.400	6.5	2443	
5.5	28	0.400	6.5	15335	
5.6	28	0.670	6.5	127.2	
5.7	28	0.150	9.0	1003400	
5.8	28	0.150	9.0	1003400	
6	BOTTOM ASSEMBLY				
6.1	MICA Disc			NO's	243406
6.2	28	0.590	6.5	265	
6.3	28	1.65	9.0	100003	85
6.4	28			NO's	24.00
6.5				NO's	13.00
7	WIRE CRIMPING				
7.1	28	0.060	1.5	0.060	2.998
7.2	28	0.100	6.19	50.62	3.00
7.3				NO's	3448329
7.4				NO's	24902
8	STACK WRAP				
8.1	28	1.060	7.12	FJ34208904	54
8.2	28		1	7567560	
8.3	28		1	45235230	
8.4	28	1.060	7.12	60762296	71
9	CONTAINER ASSEMBLY				

Container	NO's				3553564
2.1	06.7	13	13	14	2002508
9.338.0	1.092	15	05	09	6602
9.4.28	1.68	19	00	09	61861
9.5	NO's				554564
9.6	0.2m				34460
9.	0cum				345346
Ratio(%)					
1	Anode: pellet				
ali35					0.594980785
EB(80:20)					0.663
di45					0.00210402
K55					0.00340672
Mg20					0.200340224
2	Cathode: pellet				
h125					0.030310152
h2S5					0.366520088
EB(80:20)					3.3575
di45					0.0053015
K55					0.001540275
Mg20					0.002730377
Electrolyte					
EB(60:40)					
di45					0.002405218
K55					0.00352627
Mg20					0.007486002
4	Heat: pellet				

[illegible]