

# **Model 49*i***

## **Instruction Manual**

UV Photometric O<sub>3</sub> Analyzer

Part number 102434-00

7Nov2005



CE

**Thermo**  
ELECTRON CORPORATION

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## WEEE Compliance

This product is required to comply with the European Union's Waste Electrical & Electronic Equipment (WEEE) Directive 2002/96/EC. It is marked with the following symbol:



Thermo Electron has contracted with one or more recycling/disposal companies in each EU Member State, and this product should be disposed of or recycled through them. Further information on Thermo Electron's compliance with these Directives, the recyclers in your country, and information on Thermo Electron products which may assist the detection of substances subject to the RoHS Directive are available at:  
[www.thermo.com/WEEERoHS](http://www.thermo.com/WEEERoHS).

## **WEEE Compliance**

# Equivalent Method Designation

The Thermo Electron Corporation Model 49*i* is designated by the United States Environmental Protection Agency (USEPA) as an Equivalent Method for the measurement of ambient concentrations of ozone pursuant with the requirements defined in the Code of Federal Regulations, Title 40, Part 53.

Designated Equivalent Method Number: EQOA-0880-047

EPA Designation Date: August 27, 1980 (amended for Model 49*i*)

The Model 49*i* meets EPA designation requirements when operated as follows:

Range	50 to 1000 ppb
Averaging Time	10 to 300 seconds
Temperature Range	20 to 30 °C
Line Voltage	90 to 110 Vac @50/60 Hertz 105 to 125 Vac @50/60 Hertz 210 to 250 Vac @50/60 Hertz
Pressure Compensation	ON or OFF
Temperature Compensation	ON or OFF
Flow Rate	1 to 3 LPM
RS-232/RS-485 Interface	

With or without the following options:

Teflon Particulate Filter
Rack Mounts
Internal Ozonator with Remote Activation
Internal Zero Air Scrubber
I/O Expansion Board

## **Equivalent Method Designation**

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# About This Manual

This manual provides information about operating, maintaining, and servicing the analyzer. It also contains important alerts to ensure safe operation and prevent equipment damage. The manual is organized into the following chapters and appendices to provide direct access to specific operation and service information:

- Chapter 1 “Introduction” provides an overview of product features, describes the principles of operation, and lists the specifications.
- Chapter 2 “Installation” describes how to unpack, setup, and startup the analyzer.
- Chapter 3 “Operation” describes the front panel display, the front panel pushbuttons, and the menu-driven software.
- Chapter 4 “Calibration” provides the procedures for calibrating the analyzer and describes the required equipment.
- Chapter 5 “Preventive Maintenance” provides maintenance procedures to ensure reliable and consistent instrument operation.
- Chapter 6 “Troubleshooting” presents guidelines for diagnosing analyzer failures, isolating faults, and includes recommended actions for restoring proper operation.
- Chapter 7 “Servicing” presents safety alerts for technicians working on the analyzer, step-by-step instructions for repairing and replacing components, and a replacement parts list. It also includes contact information for product support and technical information.
- Chapter 8 “System Description” describes the function and location of the system components, provides an overview of the software structure, and includes a description of the system electronics and input/output connections.
- Chapter 9 “Optional Equipment” describes the optional equipment that can be used with this analyzer.
- Appendix A “Warranty” is a copy of the warranty statement.

- Appendix B “C-Link Protocol Commands” provides a description of the C-Link protocol commands that can be used to remotely control an analyzer using a host device such as a PC or a datalogger.
- Appendix C “MODBUS Protocol” provides a description of the MODBUS Protocol Interface and is supported both over RS-232/485 (RTU protocol) as well as TCP/IP over Ethernet.

## Safety

Review the following safety information carefully before using the analyzer. This manual provides specific information on how to operate the analyzer, however if the analyzer is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

## Safety and Equipment Damage Alerts

This manual contains important information to alert you to potential safety hazards and risks of equipment damage. Refer to the following types of alerts you may see in this manual.

### Safety and Equipment Damage Alert Descriptions

Alert	Description
	<b>DANGER</b> A hazard is present that will result in death or serious personal injury if the warning is ignored. ▲
	<b>WARNING</b> A hazard is present or an unsafe practice can result in serious personal injury if the warning is ignored. ▲
	<b>CAUTION</b> The hazard or unsafe practice could result in minor to moderate personal injury if the warning is ignored. ▲
	<b>Equipment Damage</b> The hazard or unsafe practice could result in property damage if the warning is ignored. ▲

---

## Safety and Equipment Damage Alerts in this Manual

Alert	Description
 <b>WARNING</b>	<p>If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. ▲</p> <p>The service procedures in this manual are restricted to qualified service personnel only. ▲</p> <p>The Model 49<i>i</i> is supplied with a three-wire grounding cord. Under no circumstances should this grounding system be defeated. ▲</p>
 <b>CAUTION</b>	<p>If the LCD panel breaks, do not let the liquid crystal contact your skin or clothes. If the liquid crystal contacts your skin or clothes, wash it off immediately using soap and water. ▲</p>
 <b>Equipment Damage</b>	<p>Do not attempt to lift the analyzer by the cover or other external fittings. ▲</p> <p>Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲</p> <p>This adjustment should only be performed by an instrument service technician. ▲</p> <p>Handle all printed circuit boards by the edges only. ▲</p> <p>Do not remove the panel or frame from the LCD module. ▲</p> <p>The LCD module polarizing plate is very fragile, handle it carefully. ▲</p> <p>Do not wipe the LCD module polarizing plate with a dry cloth, it may easily scratch the plate. ▲</p> <p>Do not use Ketomics solvent or aromatic solvent to clean the LCD module, use a soft cloth moistened with a naphtha cleaning solvent. ▲</p> <p>Do not place the LCD module near organic solvents or corrosive gases. ▲</p> <p>Do not shake or jolt the LCD module. ▲</p>

## WEEE Symbol

The following symbol and description identify the WEEE marking used on the instrument and in the associated documentation.

Symbol	Description
	Marking of electrical and electronic equipment which applies to electrical and electronic equipment falling under the Directive 2002/96/EC (WEEE) and the equipment that has been put on the market after 13 August 2005.

## Where to Get Help

Service is available from exclusive distributors worldwide. Contact one of the phone numbers below for product support and technical information.

866-282-0430

508-520-0430

# Chapter 1 Introduction

The Model 49*i* UV Photometric Ozone Analyzer combines proven detection technology, easy to use menu-driven software, and advanced diagnostics to offer unsurpassed flexibility and reliability. The Model 49*i* has the following features:

- 320 x 240 graphics display
- Menu-driven software
- Field programmable ranges
- User-selectable single/dual/auto range modes
- Multiple user-defined analog outputs
- Analog input options
- High sensitivity
- Fast response time
- Linearity through all ranges
- Dual cell measurement cancels potential interference
- Automatic temperature and pressure compensation
- User-selectable digital input/output capabilities
- Standard communications features include RS232/485 and Ethernet
- C-Link, MODBUS, and streaming data protocols

For details of the analyzer's principle of operation and product specifications, see the following topics:

- “[Principle of Operation](#)” on [page 1-2](#) describes the principles by which your analyzer operates.

## Introduction

### Principle of Operation

- “Specifications” on page 1-3 is a list of the analyzer’s performance specifications.

Thermo Electron is pleased to supply this UV photometric ozone analyzer. We are committed to the manufacture of instruments exhibiting high standards of quality, performance, and workmanship. Service personnel are available for assistance with any questions or problems that may arise in the use of this analyzer. For more information on servicing, see Chapter 7, “Servicing”.

## Principle of Operation

The Model 49*i* operates on the principle that ozone ( $O_3$ ) molecules absorb UV light at a wavelength of 254 nm. The degree to which the UV light is absorbed is directly related to the ozone concentration as described by the Beer-Lambert Law:

$$\frac{I}{I_o} = e^{-KLC}$$

where:

K = molecular absorption coefficient,  $308\text{ cm}^{-1}$  (at  $0^\circ\text{C}$  and 1 atmosphere)

L = length of cell, 38 cm

C = ozone concentration in parts per million (ppm)

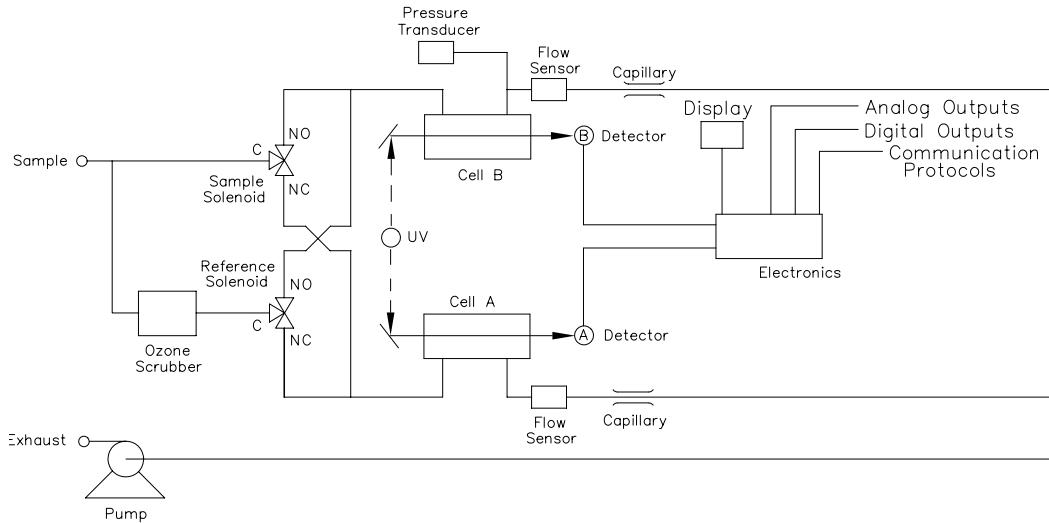
I = UV light intensity of sample with ozone (sample gas)

$I_o$  = UV light intensity of sample without ozone (reference gas)

The sample is drawn into the Model 49*i* through the *sample* bulkhead and is split into two gas streams, as shown in Figure 1-1. One gas stream flows through an ozone scrubber to become the reference gas ( $I_o$ ). The reference gas then flows to the reference solenoid valve. The sample gas (I) flows directly to the sample solenoid valve. The solenoid valves alternate the reference and sample gas streams between cells A and B every 10 seconds. When cell A contains reference gas, cell B contains sample gas and vice versa.

The UV light intensities of each cell are measured by detectors A and B. When the solenoid valves switch the reference and sample gas streams to opposite cells, the light intensities are ignored for several seconds to allow the cells to be flushed. The Model 49*i* calculates the ozone concentration for

each cell and outputs the average concentration to the front panel display, the analog outputs, and also makes the data available over the serial or ethernet connection.



**Figure 1-1.** Model 49*i* Flow Schematic

## Specifications

**Table 1-1.** Model 49*i* Specifications

Preset ranges	0-0.05, 0.1, 0.2, 0.5, 1, 2, 5, 10, 20, 50, 100, 200 ppm 0-0.1, 0.2, 0.5, 1, 2, 5, 10, 20, 50, 100, 200, 400 mg/m <sup>3</sup>
Custom ranges	0-0.05 to 200 ppm 0-0.1 to 400 mg/m <sup>3</sup>
Zero noise	0.25 ppb RMS (60 second averaging time)
Lower detectable limit	1.0 ppb
Zero drift	< 1 ppb/24 hour < 2 ppb/7 day
Span drift	less than 1% per month (including drift of transducers)
Response time	20 seconds (10 seconds lag time)
Linearity	± 1% of full-scale
Sample flow rate	1-3 LPM
Operating temperature	20-30 °C (may be safely operated over the range of 0-45 °C)*

## Introduction

### Specifications

Power requirements	100 VAC @ 50/60 Hz 115 VAC @ 50/60 Hz 220-240 VAC @ 50/60 Hz 150 watts
Physical dimensions	16.75" (W) X 8.62" (H) X 23" (D)
Weight	Approximately 35 lbs.
Analog outputs	6 voltage outputs; 0–100 mV, 1, 5, 10 V (user selectable), 5% of full-scale over/under range, 12 bit resolution, user selectable for measurement input
Digital outputs	1 power fail relay Form C, 10 digital relays Form A, user selectable alarm output, relay logic, 100 mA @ 200 VDC
Digital inputs	16 digital inputs, user select programmable, TTL level, pulled high
Serial Ports	1 RS-232 or RS-485 with two connectors, baud rate 1200–115200, data bits, parity, and stop bits, protocols: C-Link, MODBUS, and streaming data (all user selectable)
Ethernet connection	RJ45 connector for 10Mbs Ethernet connection, static or dynamic TCP/IP addressing

\* In non condensing environments. Performance specifications based on operation within 20–30 °C range.

## Chapter 2 Installation

Installing the Model 49*i* includes the following recommendations and procedures:

- “[Lifting](#)” on [page 2-1](#)
- “[Unpacking and Inspection](#)” on [page 2-1](#)
- “[Setup Procedure](#)” on [page 2-3](#)
- “[Connecting External Devices](#)” on [page 2-5](#)
- “[Startup](#)” on [page 2-9](#)

### Lifting

When lifting the instrument, use procedure appropriate to lifting a heavy object, such as, bending at the knees while keeping your back straight and upright. Grasp the instrument at the bottom in the front and at the rear of the unit. Although one person can lift the unit, it is desirable to have two persons lifting, one by grasping the bottom in the front and the other by grasping the bottom in the rear.



**Equipment Damage** Do not attempt to lift the instrument by the cover or other external fittings. ▲

### Unpacking and Inspection

The Model 49*i* is shipped complete in one container. If there is obvious damage to the shipping container when you receive the instrument, notify the carrier immediately and hold for inspection. The carrier is responsible for any damage incurred during shipment.

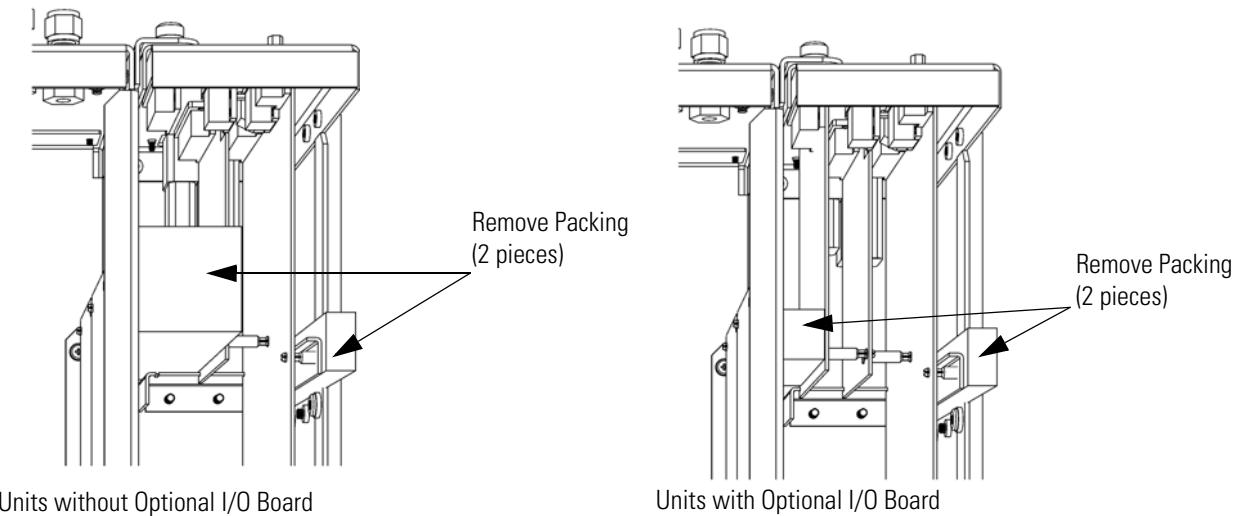
Use the following procedure to unpack and inspect the instrument.

1. Remove the instrument from the shipping container and set it on a table or bench that allows easy access to both the front and rear.
2. Remove the cover to expose the internal components.

## Installation

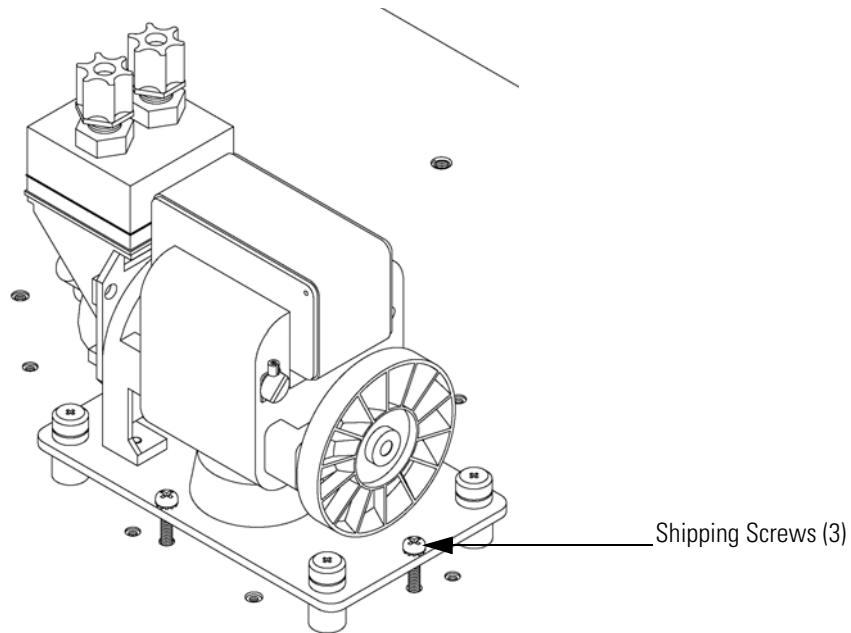
### Unpacking and Inspection

3. Remove the packing material ([Figure 2-1](#)).



**Figure 2-1.** Remove the Packing Material

4. Remove the three shipping screws ([Figure 2-2](#)).



**Figure 2-2.** Remove the Shipping Screws

5. Check for possible damage during shipment.

6. Check that all connectors and circuit boards are firmly attached.

7. Re-install the cover.

## Setup Procedure

Use the following procedure to setup the instrument.

1. Connect the sample line to the SAMPLE bulkhead on the rear panel ([Figure 2-3](#)). Ensure that the sample line is not contaminated by dirty, wet, or incompatible materials. All tubing should be constructed of FEP Teflon®, 316 stainless steel, borosilicate glass, or similar tubing with an OD of 1/4-inch and a minimum ID of 1/8-inch. The length of the tubing should be less than 10 feet.

**Note** Gas must be delivered to the instrument at atmospheric pressure. It may be necessary to use an atmospheric bypass plumbing arrangement as shown in [Figure 2-4](#) if gas pressure is greater than atmospheric pressure. ▲

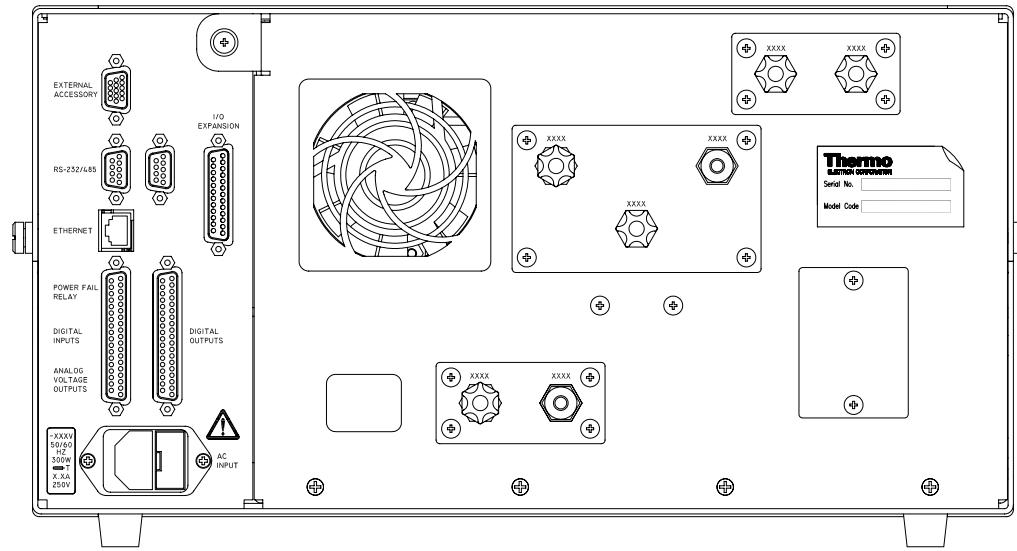
2. Connect the EXHAUST bulkhead to a suitable vent. The exhaust line should be 1/4-inch OD with a minimum ID of 1/8-inch. The length of the exhaust line should be less than 10 feet. Verify that there is no restriction in this line.
3. Connect a suitable recording device to the rear panel connector. See the “Operation” chapter for more information about the rear panel pin-outs.
4. Plug the instrument into an outlet of the appropriate voltage and frequency.

**WARNING** The Model 49*i* is supplied with a three-wire grounding cord. Under no circumstances should this grounding system be defeated. ▲

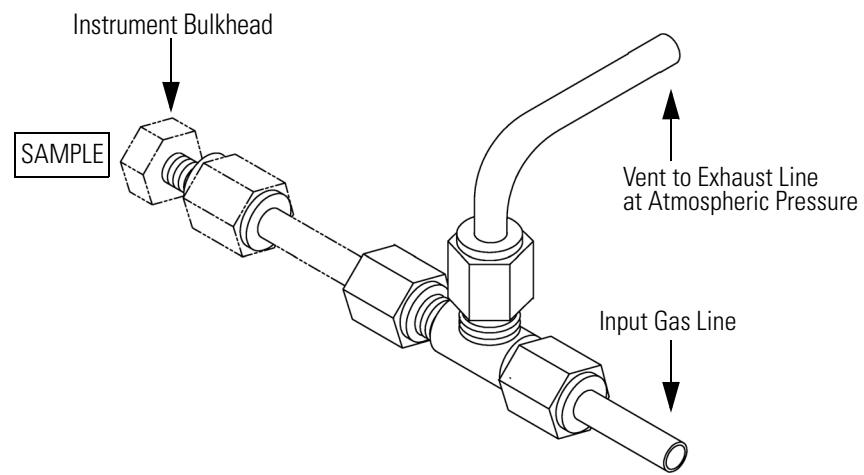


## Installation

### Setup Procedure



**Figure 2-3.** Model 49*i* Rear Panel



**Figure 2-4.** Atmospheric Dump Bypass Plumbing

## Connecting External Devices

Several components are available for connecting external devices to *i*Series instruments.

These connection options include:

- Individual terminal board PCB assemblies
- Terminal block and cable kits (optional)
- Individual cables (optional)

For detailed information on the optional connection components, refer to the “Optional Equipment” chapter. For associated part numbers, refer to “External Device Connection Components” in the “Servicing” chapter.

### Terminal Board PCB Assemblies

The following terminal board PCB assemblies are available for *i*Series instruments:

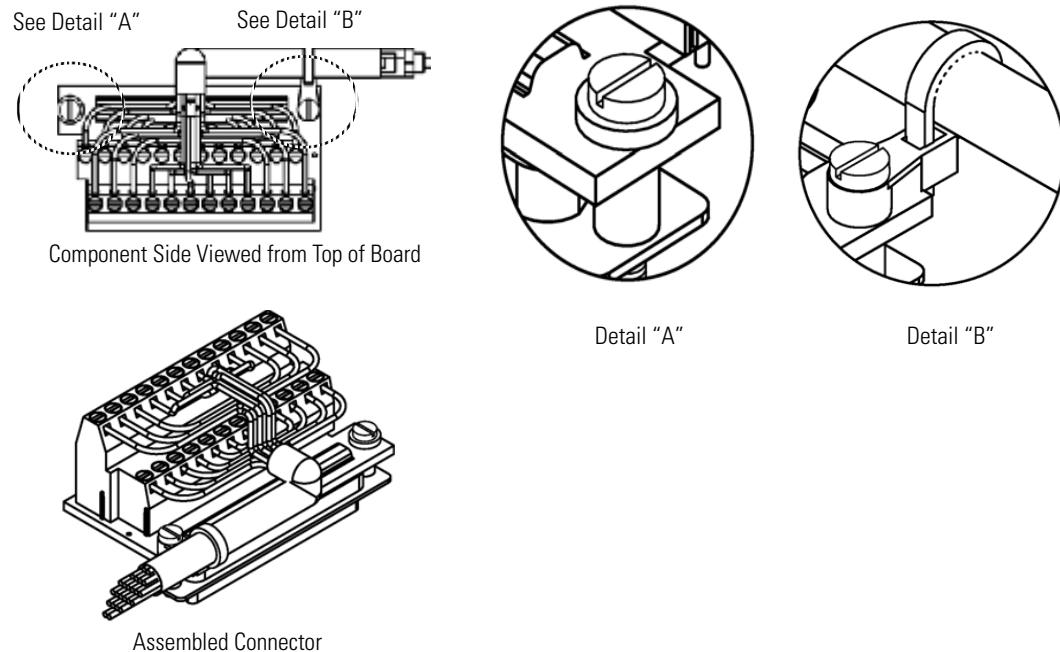
- I/O terminal board PCB assembly, 37 pin (standard)
- D/O terminal board PCB assembly, 37 pin (standard)
- 25-pin terminal board PCB assembly, (included with optional I/O Expansion Board)

#### I/O Terminal Board

[Figure 2-5](#) shows the recommended method for attaching the cable to the terminal board using the included tie-down and spacer. [Table 2-1](#) identifies the connector pins and associated signals.

## Installation

### Connecting External Devices



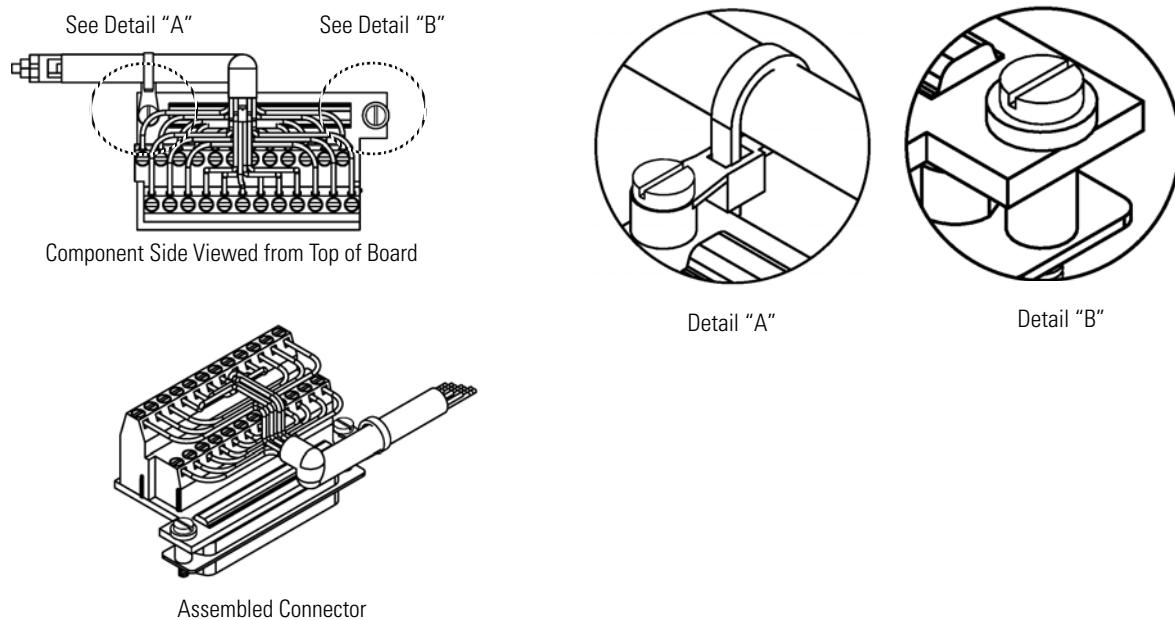
**Figure 2-5.** I/O Terminal Board Views

**Table 2-1.** I/O Terminal Board Pin Descriptions

Pin	Signal Description	Pin	Signal Description
1	Analog1	13	Power_Fail_NC
2	Analog ground	14	Power_Fail_COM
3	Analog2	15	Power_Fail_NO
4	Analog ground	16	TTL_Input1
5	Analog3	17	TTL_Input2
6	Analog ground	18	TTL_Input3
7	Analog4	19	TTL_Input4
8	Analog ground	20	Digital ground
9	Analog5	21	TTL_Input5
10	Analog ground	22	TTL_Input6
11	Analog6	23	TTL_Input7
12	Analog ground	24	Digital ground

## D/O Terminal Board

[Figure 2-6](#) shows the recommended method for attaching the cable to the terminal board using the included tie-down and spacer. [Table 2-2](#) identifies the connector pins and associated signals.



**Figure 2-6.** D/O Terminal Board Views

**Table 2-2.** D/O Terminal Board Pin Descriptions

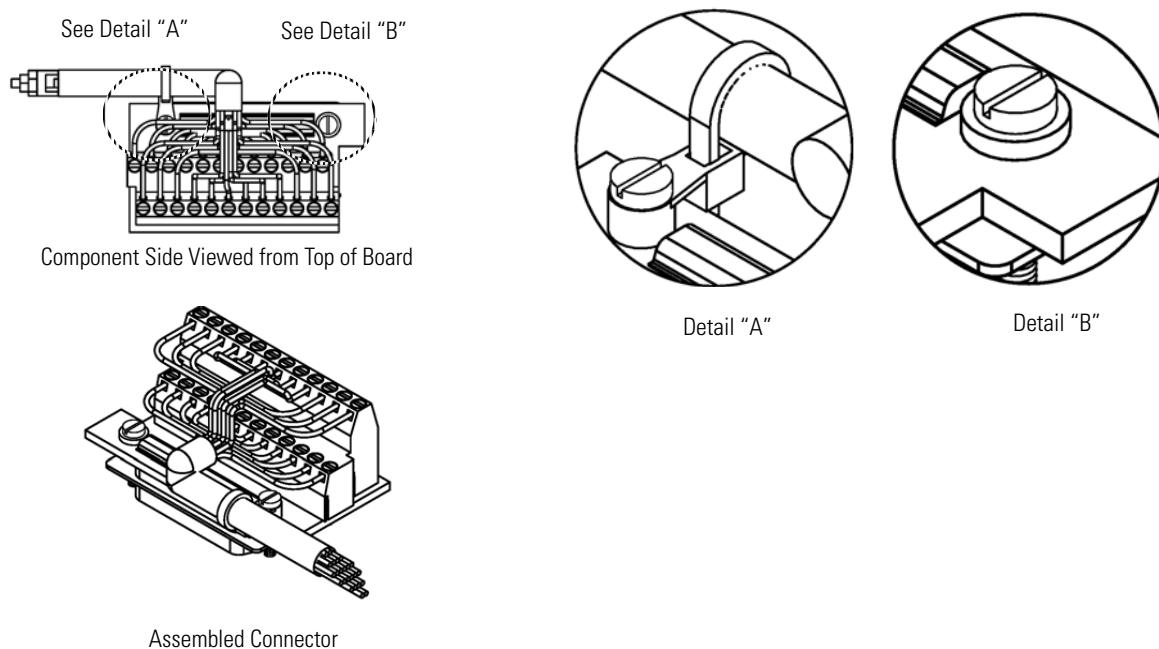
Pin	Signal Description	Pin	Signal Description
1	Relay1_ContactA	13	Relay7_ContactA
2	Relay1_ContactB	14	Relay7_ContactB
3	Relay2_ContactA	15	Relay8_ContactA
4	Relay2_ContactB	16	Relay8_ContactB
5	Relay3_ContactA	17	Relay9_ContactA
6	Relay3_ContactB	18	Relay9_ContactB
7	Relay4_ContactA	19	Relay10_ContactA
8	Relay4_ContactB	20	Relay10_ContactB
9	Relay5_ContactA	21	Solenoid_Drive_Output1
10	Relay5_ContactB	22	+24V
11	Relay6_ContactA	23	Solenoid_Drive_Output2
12	Relay6_ContactB	24	+24V

## Installation

### Connecting External Devices

#### 25-Pin Terminal Board

The 25-pin terminal board is included with the optional I/O Expansion Board.



**Figure 2-7.** 25-Pin Terminal Board Views

**Table 2-3.** 25-Pin Terminal Board Pin Descriptions

Pin	Signal Description	Pin	Signal Description
1	IOut1	13	Analog_In1
2	GND_ISO	14	Analog_In2
3	IOut2	15	Analog_In3
4	GND_ISO	16	GNDD
5	IOut3	17	Analog_In4
6	GND_ISO	18	Analog_In5
7	IOut4	19	Analog_In6
8	GND_ISO	20	GNDD
9	IOut5	21	Analog_In7
10	GND_ISO	22	Analog_In8
11	IOut6	23	GNDD
12	GND_ISO	24	GNDD

## Startup

Use the following procedure when starting the instrument.

1. Turn the power ON.
2. Allow 90 minutes for the instrument to stabilize.
3. Set instrument parameters such as operating ranges and averaging times to appropriate settings. For more information about instrument parameters, see the “Operation” chapter.
4. Before beginning actual instrument monitoring, perform a multipoint calibration as described in the “Calibration” chapter.

## **Installation**

Startup

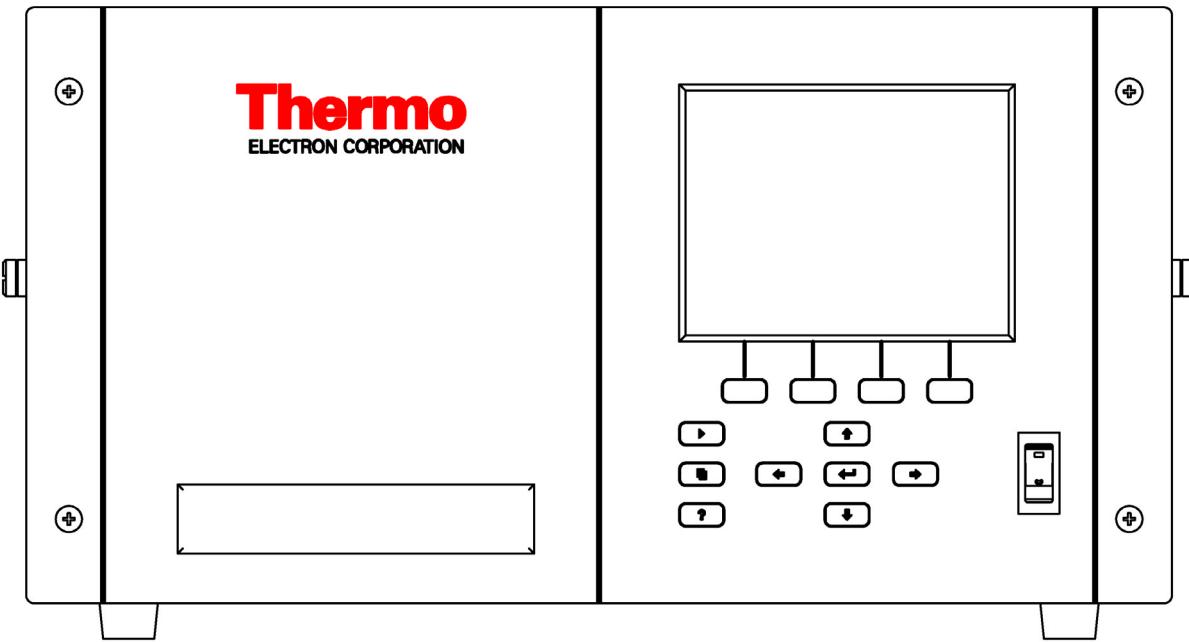
# Chapter 3 Operation

This chapter describes the front panel display, front panel pushbuttons, and menu-driven software.

- “[Display](#)” on [page 3-2](#) describes the LCD graphics display.
- “[Pushbuttons](#)” on [page 3-3](#) describes the various front panel pushbuttons and the expected key actions for each.
- “[Software Overview](#)” on [page 3-4](#) describes the menu-driven software and submenus.
- “[Range Menu](#)” on [page 3-8](#) describes the gas units, O<sub>3</sub> ranges, and custom ranges.
- “[Averaging Time](#)” on [page 3-17](#) describes the averaging period applied to O<sub>3</sub> measurements.
- “[Calibration Factors Menu](#)” on [page 3-18](#) describes the calibration factors used to correct O<sub>3</sub> measurement readings.
- “[Calibration Menu](#)” on [page 3-21](#) describes calibration of zero and span.
- “[Instrument Controls Menu](#)” on [page 3-27](#) describes the instrument hardware control and configuration.
- “[Diagnostics Menu](#)” on [page 3-63](#) describes the diagnostic information and functions.
- “[Alarms Menu](#)” on [page 3-71](#) describes a list of items that are monitored by the analyzer.
- “[Service Menu](#)” on [page 3-82](#) describes service related menu items.
- “[Password](#)” on [page 3-96](#) describes how to enter/change a password, lock and unlock the instrument.

## Display

The 320 x 240 graphics liquid-crystal display (LCD) shows the sample concentrations, instrument parameters, instrument controls, help, and error messages. Some menus contain more items than can be displayed at one time. For these menus, use and to move the cursor up and down to each item.



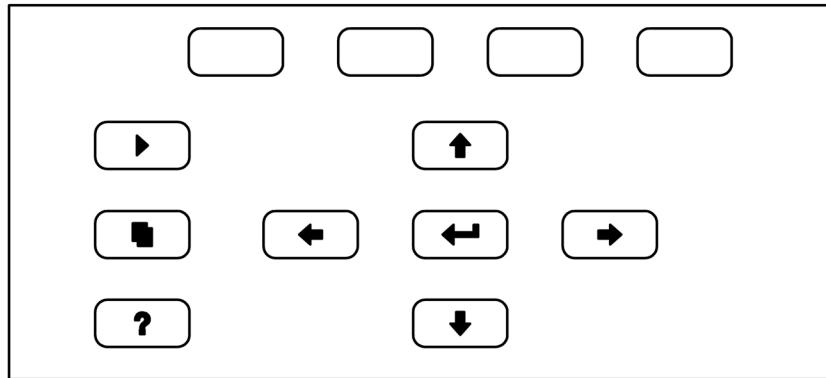
**Figure 3-1.** 49*i* Front Panel Display



**CAUTION** If the LCD panel breaks, do not let the liquid crystal contact your skin or clothes. If the liquid crystal contacts your skin or clothes, wash it off immediately using soap and water. ▲

## Pushbuttons

The Pushbuttons allow the user to traverse the various screens/menus.



**Figure 3-2.** Front Panel Pushbuttons

**Table 3-1.** Front Panel Pushbuttons

= Soft Keys	The  soft keys are used to provide shortcuts that allow the user to jump to user-selectable menu screens. For more information on processing soft keys, see "Soft Keys" below.
= Run	The  is used to display the Run screen. The Run screen normally displays the O <sub>3</sub> concentration.
= Menu	The  is used to display the Main Menu when in the Run screen, or back up one level in the menu system. For more information about the Main Menu, see "Main Menu" later in this chapter.
= Help	The  is context-sensitive, that is, it provides additional information about the screen that is being displayed. Press  for a brief explanation about the current screen or menu. Help messages are displayed using lower case letters to easily distinguish them from the operating screens. To exit a help screen, press  or  to return to the previous screen, or  to return to the Run screen.
= Up, Down = Left, Right	The four arrow pushbuttons (, , , and ) move the cursor up, down, left, and right or change values and states in specific screens.
= Enter	The  is used to select a menu item, accept/set/save a change, and/or toggle on/off functions.

## Soft Keys

The Soft Keys are multi-functional keys that use part of the display to identify their function at any moment. The function of the soft keys allow immediate access to the menu structure and most often used menus and screens. They are located directly underneath the display and as the keys' functions change this is indicated by user-defined labels in the lower part of the display, so that the user knows what the keys are to be used for.

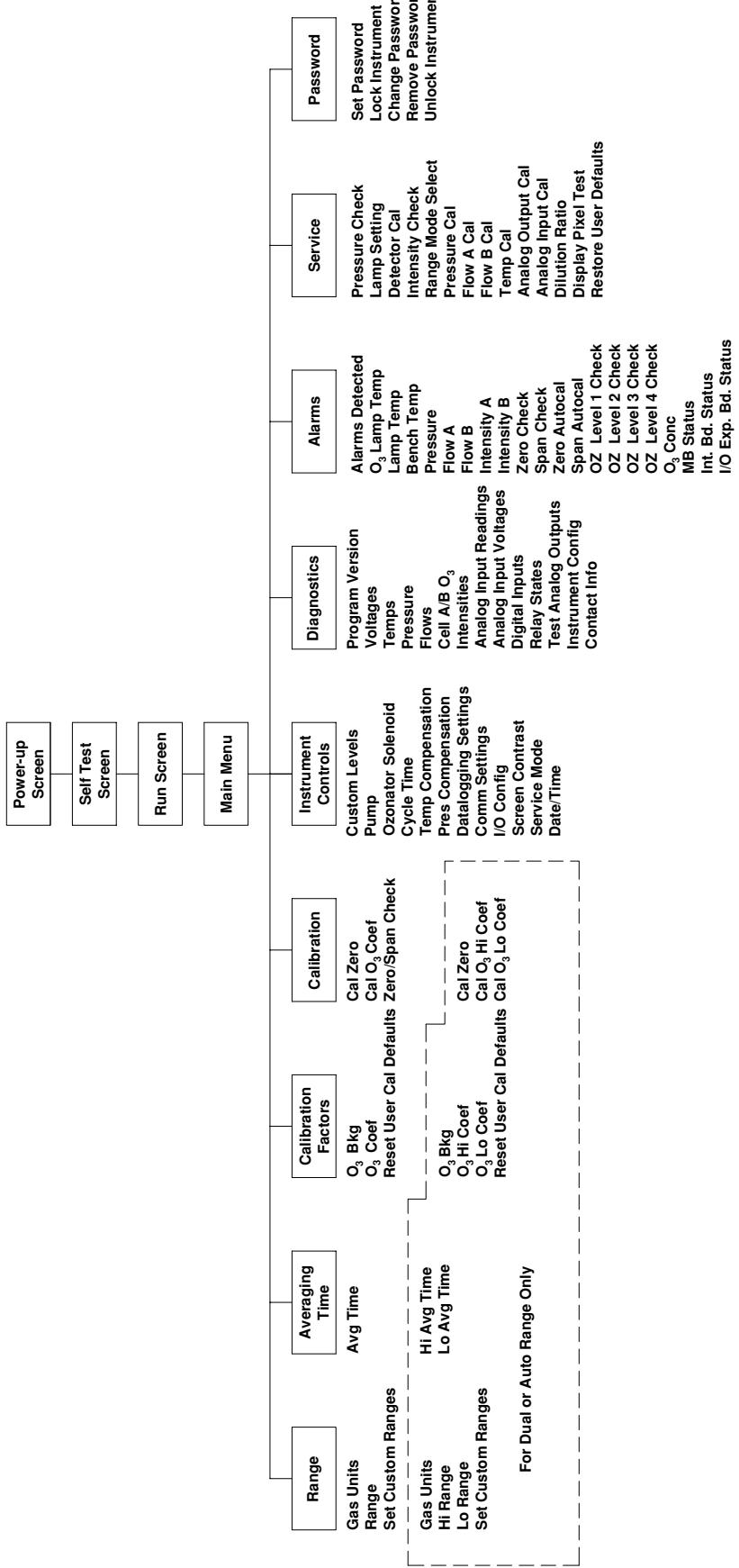
To change a soft key, place the menu cursor “>” on the item of the selected menu or screen you wish to set. Press followed by the selected soft key within 1 second of pressing the right-arrow key. The edit soft key prompt will be displayed for configuration for the new label.

**Note** Not all menu items may be assigned to soft keys. If a particular menu or screen item cannot be assigned, the key assignment screen will not come up upon entering right-arrow-soft key combinations. All items under the Service menu (including the menu itself) cannot be assigned soft keys. ▲



## Software Overview

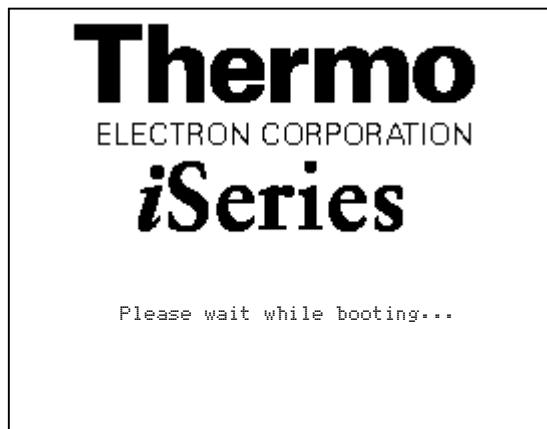
The Model 49*i* utilizes the menu-driven software illustrated by the flowchart in Figure 3-3. The Power-Up screen, shown at the top of the flowchart, is displayed each time the instrument is turned on. This screen is displayed while the instrument is warming up and performing self-checks. After the warm-up period, the Run screen is automatically displayed. The Run screen is the normal operating screen. It displays the O<sub>3</sub> concentration, depending on operating mode. From the Run screen, the Main Menu can be displayed by pressing . The Main Menu contains a list of submenus. Each submenu contains related instrument parameters and/or functions. This chapter describes each submenu and screen in detail. Refer to the appropriate sections for more information.



**Figure 3-3.** Flowchart of Menu-Driven Software

## Power-Up Screen

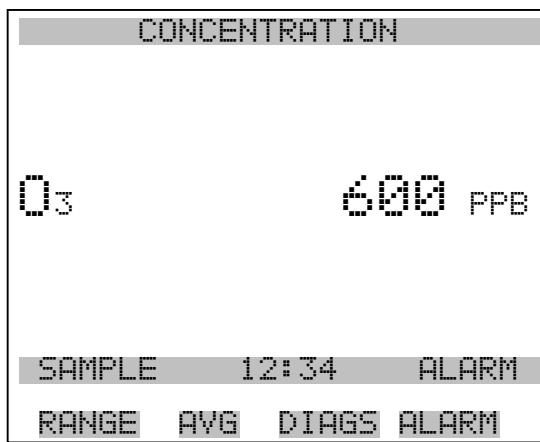
The Power-Up screen is displayed on power up of the Model 49*i*. The Self-Test is displayed while the internal components are warming up and diagnostic checks are performed.



## Run Screen

The Run screen displays the O<sub>3</sub> concentration. The status bar displays optional sample/cal solenoid valve or internal ozonator, if installed, time, and alarm status. The word “SAMPLE” on the bottom left of the display indicates the analyzer has the sample/cal valve option and is in sample mode. Other modes appear in the same area of the display as “ZERO”, “LEVEL 1”, “LEVEL 2”, LEVEL 3”, or “LEVEL 4”. Press ► to scroll through sample, zero, or custom levels. For more information about the optional solenoid valve or internal ozonator, see Chapter 9, “Optional Equipment”.

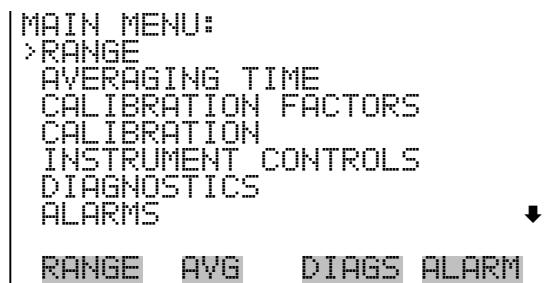
When operating in dual or auto range mode two sets of coefficients are used to calculate the O<sub>3</sub> “LOW” and “HIGH” concentrations. Also, two averaging times are used—one for each range. The title bar indicates which range concentrations are displayed. The words “LOW RANGE CONCENTRATION” on the top of the display indicates that the low concentration is displayed. In dual range mode, pressing ▲ and ▼ will toggle between high and low concentrations. The example below shows the Run screen in single range mode.



## Main Menu

The Main Menu contains a number of submenus. Instrument parameters and features are divided into these submenus according to their function. The concentration appears above the main menu and submenus in every screen. The Service menu is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” later in this chapter.

- Use and to move the cursor up and down.
- Press to select a choice.
- Press to return to the Main Menu or to return to the Run screen.

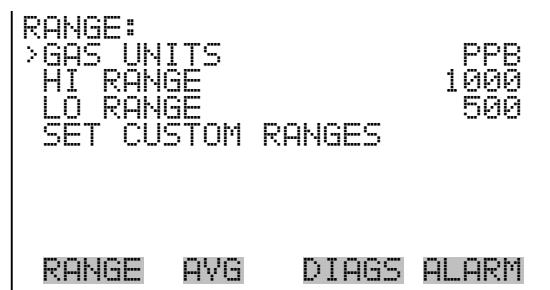


SERVICE  
PASSWORD

## Range Menu

The Range menu allows the operator to select the gas units, O<sub>3</sub> ranges, and to set the custom ranges. The screens below show the range menu in single range mode and dual/auto range modes. For more information about the single, dual and auto range modes, see “Single Range Mode”, “Dual Range Mode”, and “Auto Range Mode” below.

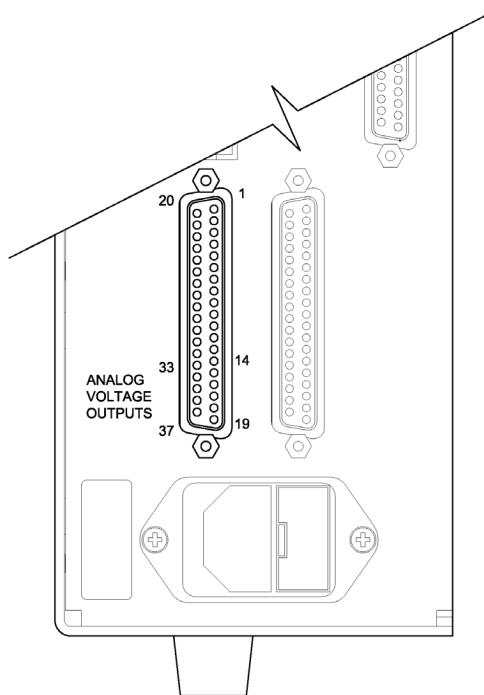
- In the Main Menu, choose **Range**.



### Single Range Mode

In the single range mode, there is one range, one averaging time, and one span coefficient.

By default, the analog outputs are arranged on the rear panel connector as shown in Figure 3-4. See Table 3-2 for channels and pin connections. Single range mode may be selected from the “Range Mode Select” in the “Service Menu”, later in this chapter.



**Figure 3-4.** Pin-Out of Rear Panel Connector in Single Range Mode

**Table 3-2.** Default Analog Outputs in Single Range Mode

Channel	Pin	Description
1	14	O <sub>3</sub> Analog Output
2	33	O <sub>3</sub> Analog Output
3	15	None
4	34	None
5	17	None
6	36	None
Ground	16, 18, 19, 35, 37	Signal Ground

**Note** All channels are user definable. If any customization has been made to the analog output configuration, the default selections may not apply. ▲

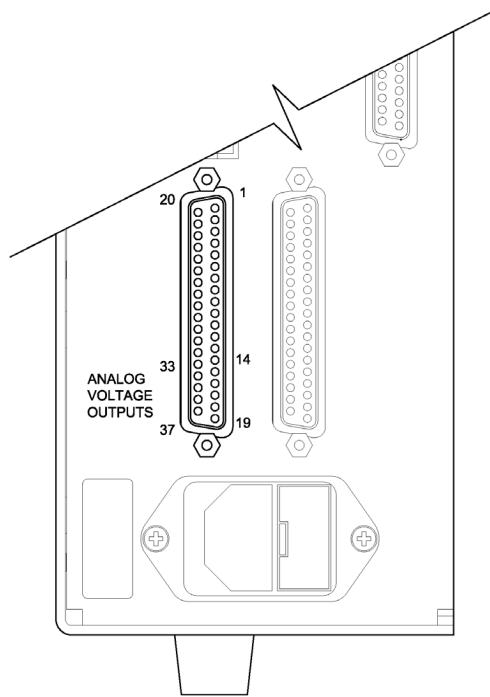
## Dual Range Mode

In the dual range mode, there are two independent channels defined for each compound being measured. These are labeled simply as the “High Range” and the “Low Range”. Each channel has its own analog output range, averaging time and span coefficient.

This enables the sample concentration reading to be sent to the analog outputs using two different ranges. For example, the low O<sub>3</sub> analog output can be set to output concentrations from 0 to 50 ppb and the high O<sub>3</sub> analog output set to output concentrations from 0 to 200 ppb.

In addition to each channel having two ranges, each channel has two span coefficients. There are two span coefficients so that each range can be calibrated separately. This is necessary if the two ranges are not close to one another. For example, if the low O<sub>3</sub> range is set to 0–50 ppb and the high O<sub>3</sub> range is set to 0–1,000 ppb.

By default, in the dual range mode, the analog outputs are arranged on the rear panel connector as shown in Figure 3-5. See Table 3-3 for channels and pin connections. Dual range mode may be selected from the “Range Mode Select” in the “Service Menu”, later in this chapter.



**Figure 3-5.** Pin-Out of Rear Panel Connector in Dual Range Mode

**Table 3-3.** Default Analog Outputs in Dual Range Mode

Channel	Pin	Description
1	14	O <sub>3</sub> Low Range
2	33	O <sub>3</sub> High Range
3	15	None
4	34	None
5	17	None
6	36	None
Ground	16, 18, 19, 35, 37	Signal Ground

**Note** All channels are user definable. If any customization has been made to the analog output configuration, the default selections may not apply. ▲

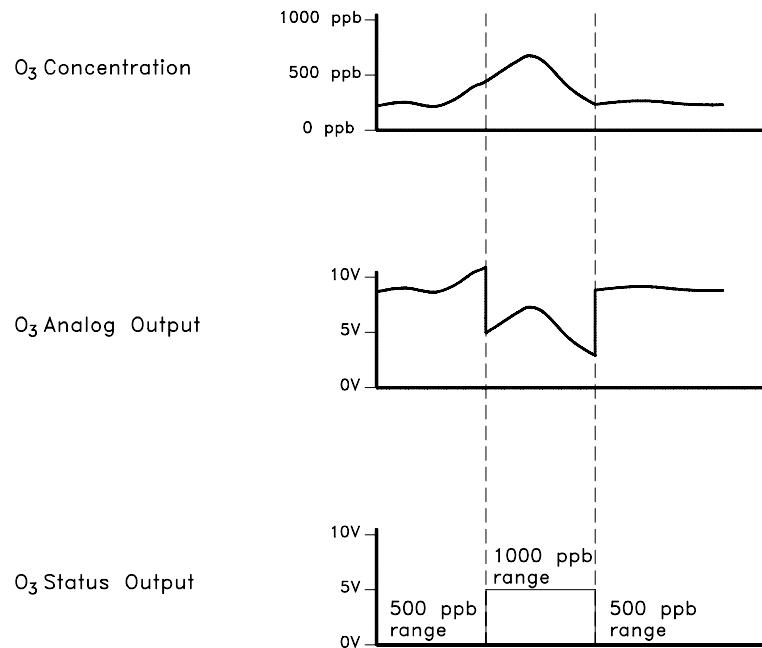
## Auto Range Mode

The auto range mode switches the O<sub>3</sub> analog outputs between high and low ranges, depending on the concentration level. The high and low ranges are defined in the Range menu.

For example, suppose the low range is set to 500 ppb and the high range is set to 1000 ppb (Figure 3-6). Sample concentrations below 500 ppb are presented to the low ranges analog output and sample concentrations above 500 ppb are presented to the high ranges analog outputs. When the low range is active, the status output is at 0 volts. When the high range is active, the status output is at half of full-scale.

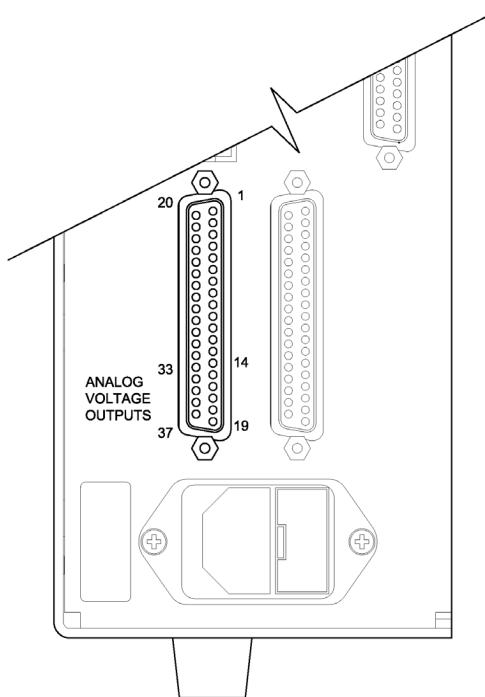
When the high range is active, the concentration must drop to 85% of the low O<sub>3</sub> range for the low range to become active.

In addition, each O<sub>3</sub> analog output has a span coefficient. There are two span coefficients so that each range can be calibrated separately. This is necessary if the two ranges are not close to one another. For example, if the low O<sub>3</sub> range is set to 0–50 ppb and the high O<sub>3</sub> range is set to 0–20,000 ppb.



**Figure 3-6.** Analog Output in Auto Range Mode

By default, in the auto range mode, the analog outputs are arranged on the rear panel connector as shown in Figure 3-7. See Table 3-4 for channels and pin connections. Auto range mode may be selected from the “Range Mode Select” in the “Service Menu”, later in this chapter.



**Figure 3-7.** Pin-Out of Rear Panel Connector in Auto Range Mode

**Table 3-4.** Default Analog Outputs in Auto Range Mode

Channel	Pin	Description
1	14	O <sub>3</sub> Analog Output
2	33	Range Status: half scale = high range zero scale = low range
3	15	None
4	34	None
5	17	None
6	36	None
Ground	16, 18, 19, 35, 37	Signal Ground

**Note** All channels are user definable. If any customization has been made to the analog output configuration, the default selections may not apply. ▲

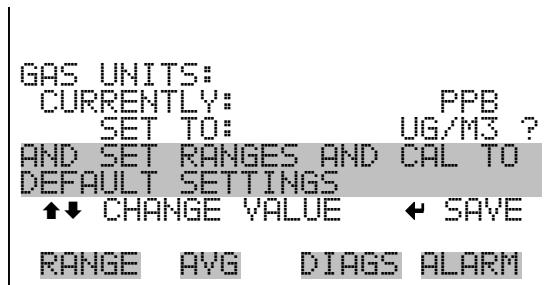
## Gas Units

The Gas Units screen defines how the O<sub>3</sub> concentration reading is expressed. Gas units of parts per billion (ppb), parts per million (ppm), micrograms per cubic meter ( $\mu\text{g}/\text{m}^3$ ), or milligrams per cubic meter (mg/m<sup>3</sup>) are available. The  $\mu\text{g}/\text{m}^3$  and mg/m<sup>3</sup> gas concentration modes are calculated using a standard pressure of 760 mmHg and a standard temperature of 20 °C.

When switching the selected units from ppb or ppm to  $\mu\text{g}/\text{m}^3$  or mg/m<sup>3</sup>, the analog ranges all default to the highest range in that mode. For example, when switching from mg/m<sup>3</sup> to ppm, all the ranges default to 200 ppm. Therefore, whenever you change units, you should also check the range settings.

- In the Main Menu, choose Range > Gas Units.
- Use and to scroll through a list of choices.
- Press to save the new units.

**Note** If the units change from ppb/ppm to  $\mu\text{g}/\text{m}^3/\text{mg}/\text{m}^3$  or vice-versa, the instrument should be re-calibrated, particularly if the user's standard temperature is different from 20 °C. A display warning will appear that ranges will be defaulted and calibration parameters reset. ▲



## O<sub>3</sub> Range

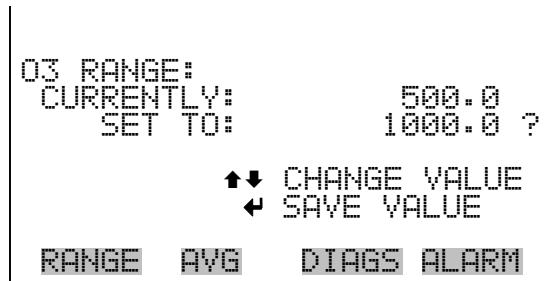
The O<sub>3</sub> Range screen defines the concentration range of the analog outputs. For example, an O<sub>3</sub> range of 0–500 ppb restricts the analog output to concentrations between 0 and 500 ppb.

The display shows the current O<sub>3</sub> range. The next line of the display is used to change the range. The range screen is similar for the single, dual, and auto range modes. The only difference between the screens are the words "High" or "Low" displayed to indicate which range is displayed. For more

information about the dual and auto range modes, see “Single Range Mode”, “Dual Range Mode”, and “Auto Range Mode” earlier in this chapter.

Table 3-5 lists the available ranges.

- In the Main Menu, choose Range > O<sub>3</sub> Range.
- Use and to scroll through a list of choices.
- Press to save the new range.



**Table 3-5.** Operating Ranges

ppb	ppm	µg/m <sup>3</sup>	mg/m <sup>3</sup>
50	0.05	100	0.1
100	0.10	200	0.2
200	0.20	500	0.5
500	0.50	1,000	1
1,000	1	2,000	2
2,000	2	5,000	5
5,000	5	10,000	10
10,000	10	20,000	20
20,000	20	50,000	50
50,000	50	100,000	100
100,000	100	200,000	200
200,000	200	400,000	400
C1	C1	C1	C1
C2	C2	C2	C2

**Table 3-5.** Operating Ranges

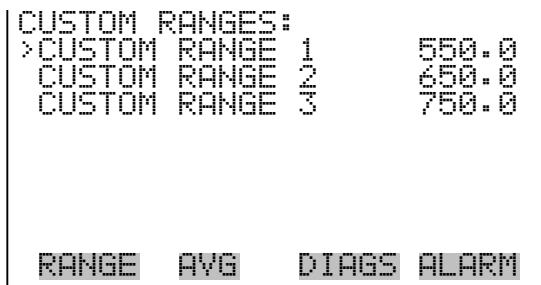
ppb	ppm	$\mu\text{g}/\text{m}^3$	$\text{mg}/\text{m}^3$
C3	C3	C3	C3

C1, C2, and C3 are custom ranges. For more information about custom ranges, see “Set Custom Ranges” below.

## Set Custom Ranges

The Set Custom Ranges menu lists three custom ranges: C1, C2, and C3. Custom ranges are user-defined ranges. In the standard range mode, any value between 50 ppb (0.05 ppm) and 200,000 ppb (200 ppm) can be specified as a range. In the  $\mu\text{g}/\text{m}^3$ ( $\text{mg}/\text{m}^3$ ) mode, any value between 100  $\mu\text{g}/\text{m}^3$  (0.1  $\text{mg}/\text{m}^3$ ) and 400,000  $\mu\text{g}/\text{m}^3$  (400  $\text{mg}/\text{m}^3$ ) can be specified as a range.

- In the Main Menu, choose Range > **Set Custom Ranges**.

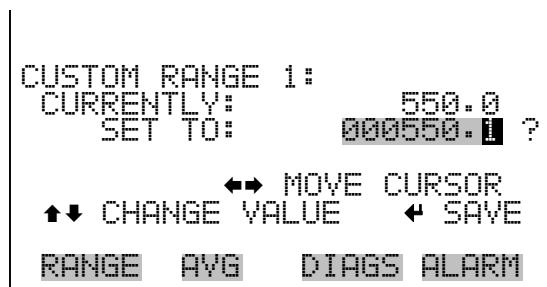


## Custom Ranges

The Custom Ranges screen is used to define the custom ranges.

The display shows the current custom range. The next line of the display is used to set the range. To use the custom full-scale range, be sure to select it (Custom range 1, 2, or 3) in the O<sub>3</sub> Range screen. For more information about selecting ranges, see “O<sub>3</sub> Range” above.

- In the Main Menu, choose Range > Set Custom Ranges > **Custom range 1, 2, or 3**.
- Use **◀** and **▶** to move the cursor left or right.
- Use **↑** and **↓** to increment or decrement the numeric value.
- Press **◀** to save the new range.



## Averaging Time

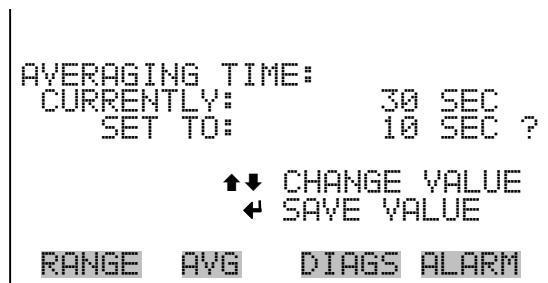
The averaging time defines a time period (10 to 300 seconds) over which O<sub>3</sub> measurements are taken. The average concentration of the readings are calculated for that time period. The front panel display and analog outputs are updated every 10 seconds with the calculated averages. An averaging time of 10 seconds, for example, means that the average concentration of the last 10 seconds will be output at each update. An averaging time of 300 seconds means that the moving average concentration of the last 300 seconds will be output at each 10-second update. Therefore, the lower the averaging time, the faster the front panel display and analog outputs respond to concentration changes. Longer averaging times are typically used to smooth output data.

The Averaging Time screen for the single range mode is shown below. In the dual and auto range modes, an averaging time menu is displayed before the averaging time screen. This additional menu is needed because dual and auto range modes have two averaging times (high and low). The averaging time screens function the same way in the single, dual and auto range modes. The following averaging times are available: 10, 20, 30, 60, 90, 120, 180, 240, and 300 seconds. Additional averaging times are available when the instrument is in fast cycle time. These averaging times include 4, 8, 12, 24, 36, 48, 72, 96, and 120 seconds. For more information about fast update times, see "Cycle Time", later in this chapter.

- In the Main Menu, choose **Averaging Time**.
- Use and to scroll through a list of choices.
- Press to save the averaging time.

## Operation

### Calibration Factors Menu



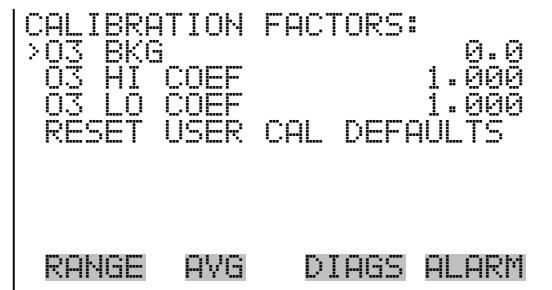
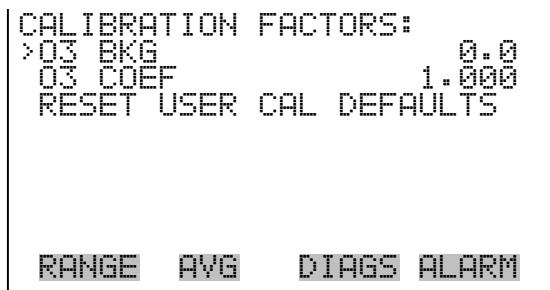
## Calibration Factors Menu

Calibration factors are used to correct the O<sub>3</sub> concentration readings that the instrument generates using its own internal calibration data. The Calibration Factors menu displays the calibration factors. The screens below show the calibration factors menu in single mode and dual/auto range modes.

Normally, the instrument is calibrated automatically using the commands listed in the Calibration menu described later in this chapter. However, the instrument can also be calibrated manually using the Calibration Factors menu.

To manually calibrate the instrument, see “O<sub>3</sub> Background”, and O<sub>3</sub> Coefficients” below.

- In the Main Menu, choose **Calibration Factors**



## O<sub>3</sub> Background

The O<sub>3</sub> background correction is determined during zero calibration. The O<sub>3</sub> background is the amount of signal read by the analyzer while sampling zero air. Before the analyzer sets the O<sub>3</sub> reading to zero, it stores the value as the O<sub>3</sub> background.

The O<sub>3</sub> Background screen is used to perform a manual adjustment of the instruments zero background. Before performing a background adjustment, allow the analyzer to sample zero air until stable readings are obtained.

The display shows the current O<sub>3</sub> reading. This reading is the O<sub>3</sub> background. The next line of the display shows the O<sub>3</sub> background compensation that is stored in memory and is being used to correct the O<sub>3</sub> reading. The O<sub>3</sub> background compensation is a value, expressed in the current gas units, that is subtracted from the O<sub>3</sub> reading to produce the O<sub>3</sub> reading that is displayed.

In the example below, the analyzer is displaying 4.4 ppb of O<sub>3</sub> while sampling zero air. The O<sub>3</sub> background compensation is 0.0 ppb. That is, the analyzer is not applying a zero background compensation. The question mark is used to as a prompt to change the background compensation. In this case the background compensation must be increased to 4.4 ppb in order for the O<sub>3</sub> reading to be at 0 ppb.

To set the O<sub>3</sub> reading in the example below to zero, use to increment the O<sub>3</sub> background compensation to 4.4 ppb. As the O<sub>3</sub> background compensation is increased, the O<sub>3</sub> concentration is decreased. Note that at this point, pressing and however, has no affect on the analog output or the stored O<sub>3</sub> background correction of 0.0 ppb. A question mark following both O<sub>3</sub> reading and the O<sub>3</sub> background correction indicates that these are proposed changes as opposed to implemented changes. To escape this screen without saving any changes, press to return to the Calibration Factors menu or to return to the Run screen. Press to actually set the O<sub>3</sub> reading to 0 ppb and store the new background compensation of 4.4 ppb. Then the question mark prompt beside the O<sub>3</sub> reading disappears.

- In the Main Menu, choose Calibration Factors > O<sub>3</sub> Background.
- Use and to increment or decrement the proposed background value.
- Press to save the new background.



## O<sub>3</sub> Span Coefficient

The O<sub>3</sub> span coefficient is usually calculated by the instrument processor during calibration. The span coefficient is used to correct the O<sub>3</sub> reading and normally have values near 1.000.

The O<sub>3</sub> Span Coefficient screen allows the O<sub>3</sub> span coefficient to be manually changed while sampling span gas of known concentration.

**Note** The concentration value will show ERROR if the measured concentration is not a valid span value (either higher than the selected range, or 0 or lower). ▲

The display shows the current O<sub>3</sub> concentration reading. The next line of the display shows the O<sub>3</sub> span coefficient that is stored in memory and is being used to correct the O<sub>3</sub> concentration. Notice that as the span coefficient value is changed, the current O<sub>3</sub> concentration reading above also changes. However, no real changes are made to the value stored in memory until [◀] is pressed. Only proposed changes, as indicated by a question mark prompt, are displayed until [◀] is pressed.

In dual or auto range modes, “High” or “Low” is displayed to indicate the calibration of the high or low coefficient. The example below shows the coefficient screen in single mode.

- In the Main Menu, choose Calibration Factors > O<sub>3</sub> Coef.
- Use [↑] and [↓] to increment or decrement the coefficient value.
- Press [◀] to save the new coefficient.

03 COEFFICIENT:  
03: 600  
SET COEF TO: 1.000  
↑↓ INC/DEC  
← SAVE VALUE  
RANGE AVG DIAGS ALARM

### Reset User Calibration Default

The Reset User Calibration Default screen allows the user to reset the calibration configuration values to factory defaults.

- In the Main Menu, choose Service > Calibration Factors > **Reset User Cal Defaults**.
- Press to warn user and enable restore with .
- Use to reset the calibration pressure reference value when pressed after .

RESTORE DEFAULT CAL:  
← RESTORE  
RANGE AVG DIAGS ALARM

RESTORE DEFAULT CAL:  
← RESTORE  
ARE YOU SURE YOU WANT TO?  
PRESS → TO CONFIRM RESTORE  
RANGE AVG DIAGS ALARM

## Calibration Menu

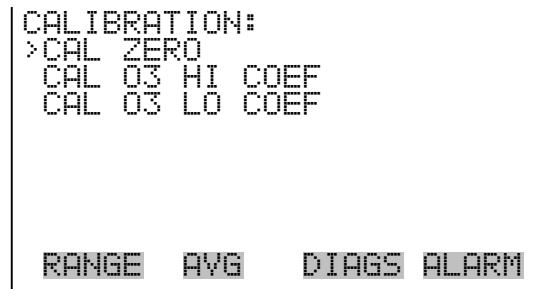
The Calibration menu is used to calibrate zero and span. The zero/span check is displayed only if the sample/cal valve option is installed. The screens below show the calibration menu in single mode and dual/auto range modes.

The calibration menu is similar for the single, dual, and auto range mode, however, the dual and auto range modes have two O<sub>3</sub> span factors (high and low). This allows each range to be calibrated separately. This is necessary if the two ranges used are not close to one another. For example, a low O<sub>3</sub> range of 50 ppb and a high O<sub>3</sub> range of 20,000 ppb. For more information about calibration, see Chapter 4, “Calibration”.

## Operation

### Calibration Menu

In the Main Menu, choose Calibration.



### Calibrate Zero

The Calibrate Zero screen is used to perform a zero calibration. Be sure the analyzer samples zero air until the readings stabilize.

It is important to note the averaging time when calibrating. The longer the averaging time, the more precise the calibration will be. For the most precise calibration, use the 300-second averaging time. For more information about calibration, see Chapter 4, “Calibration”.

- In the Main Menu, choose Calibration > Calibrate Zero.
- Press to set the new reading to zero.



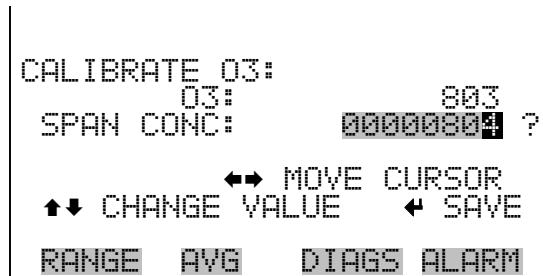
### Calibrate O<sub>3</sub> Coefficient

The Calibrate O<sub>3</sub> Coefficient screen is used to adjust the O<sub>3</sub> coefficient while sampling span gas of known concentrations. The display shows the current range. The next line of the display is where the calibration gas concentration is entered. In dual or auto range modes, “High” or “Low” is displayed to indicate the calibration of the high or low coefficient.

The O<sub>3</sub> span coefficient is calculated, stored, and used to correct the current O<sub>3</sub> reading. For more information about calibration, see Chapter 4, “Calibration”.

It is important to note the averaging time when calibrating. The longer the averaging time, the more precise the calibration will be. For the most precise calibration, use the 300-second averaging time. For more information about calibration, see Chapter 4, “Calibration”.

- In the Main Menu, choose Calibration > **Cal O<sub>3</sub> Coef.**
- Use **◀** and **▶** to move the cursor left or right.
- Use **↑** and **↓** to increment or decrement the numeric value.
- Press **◀** to calculate and save the new coefficient based on the entered span concentration.



## **Zero/Span Check**

The Zero/Span Check menu is available with the sample/cal valve option. It is used to program the instrument to perform fully automated zero and span check or adjustments. Total Duration Hour is the sum of zero, span, and purge duration minutes. Zero and Span Calibration Reset are toggle items that change between yes or no when selected, and displayed if auto calibration is installed.

- In the Main Menu, choose Calibration > **Zero/Span Check**.

## Operation

### Calibration Menu

```
ZERO/SPAN CHECK:  
>NEXT TIME 01Jan05 12:00  
PERIOD HR 24  
TOTAL DURATION HR 1.5  
ZERO DURATION MIN 30  
SPAN DURATION MIN 30  
PURGE DURATION MIN 30  
ZERO/SPAN AVG SEC 60 ↓  
  
RANGE AVG DIAGS ALARM
```

```
ZERO CAL RESET  
SPAN CAL RESET OFF  
ZERO/SPAN RATIO 1
```

#### Next Time

The Next Time screen is used to view and set the next zero/span check date and time. Once the initial zero/span check is performed, the date and time of the next zero/span check is calculated and displayed.

- In the Main Menu, choose Calibration > Zero/Span Check > Next Time.
- Use , and to move and change the value of the date and time.
- Press to edit and accept a change.

```
DATE AND TIME:  
19 MAR 2005 12:34:56  
PRESS ← TO EDIT  
  
RANGE AVG DIAGS ALARM
```

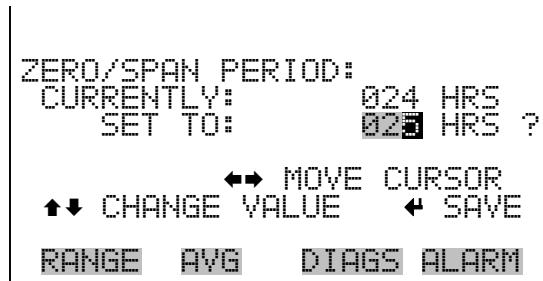
```
DATE AND TIME:  
19 MAR 2005 12:34:56 ?  
SETTING: DAYS  
→ SET MONTHS  
↑↓ CHANGE VALUE  
← SAVE VALUE  
  
RANGE AVG DIAGS ALARM
```

#### Period Hours

The Zero/Span Period Hours screen defines the period or interval between zero/span checks. Periods between 0 and 999 hours are acceptable. To turn the zero/span check off, set the period to 0.

- In the Main Menu, choose Calibration > Zero/Span Check > Period Hours.

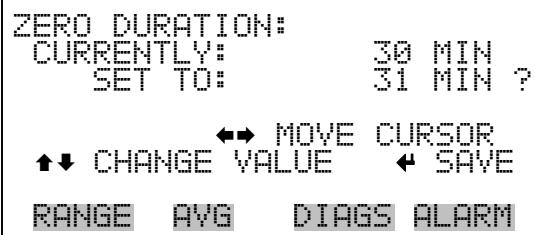
- Use and to move the cursor left or right.
- Use and to increment and decrement the numeric value.
- Press to save the period.



### **Zero/Span/Purge Duration Minutes**

The Zero Duration Minutes screen defines how long zero air is sampled by the instrument. The span and purge duration screens look and function the same way as the zero duration screen, and are used to set how long the span gas and sample gas are sampled by the instrument. Durations between 0 and 60 minutes are acceptable. Each time a zero/span check occurs the zero check is done first, followed by the span check. To perform just a zero check, set the span and purge duration screen to 0 (off). The same applies to perform just a span or purge check.

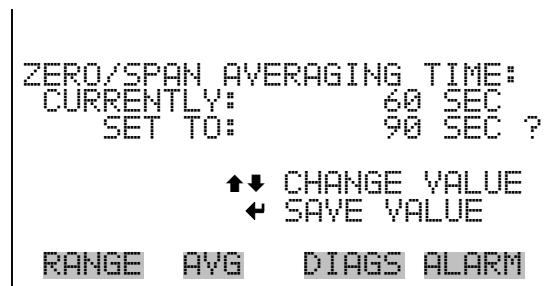
- In the Main Menu, choose Calibration > Zero/Span Check > Zero, Span or Purge Duration Min.
- Use and to move the cursor left or right.
- Use and to increment and decrement the numeric value.
- Press to save the duration value.



## Zero/Span Averaging Time

The Zero/Span Averaging Time screen allows the user to adjust the zero/span averaging time. The zero/span averaging time is used by the analyzer only when performing an automatic zero or span check. The analyzer's averaging time is used for all other functions. The following averaging times are available: 1, 2, 5, 10, 20, 30, 60, 90, 120, 180, 240, and 300 seconds. Additional averaging times are available when the instrument is in fast cycle time. These averaging times include 4, 8, 12, 24, 36, 48, 72, 96, and 120 seconds. For more information about fast update times, see "Cycle Time", later in this chapter.

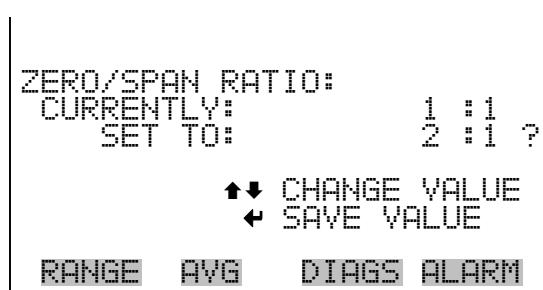
- In the Main Menu, choose Calibration > Zero/Span Check > **Zero/Span Avg Sec.**
- Use and to scroll through a list of choices.
- Press to save the averaging time.



## Zero/Span Ratio

The Zero/Span Ratio screen is used to adjust the ratio of zeros to spans. For example, if this value is set to 1, a span check will follow every zero check. If this value is set to 3, there will be two zero checks between each zero/span check. This value may be set from 1 to 10, with 1 as default.

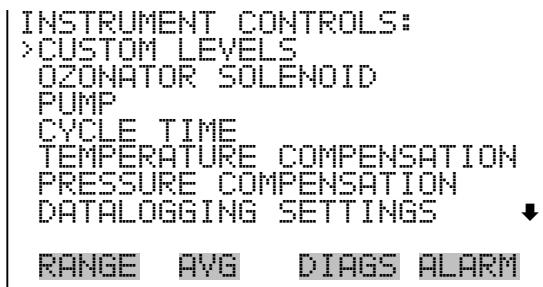
- In the Main Menu, choose Calibration > Zero/Span Check > **Zero/Span Ratio.**
- Use and to increment and decrement the numeric value.
- Press to save the ratio value.



## Instrument Controls Menu

The Instrument Controls menu contains a number of items. The software controls listed in this menu enable control of the listed instrument functions. The custom levels and ozonator solenoid are only displayed if the ozonator option is installed.

- In the Main Menu, choose **Instrument Controls**.



COMMUNICATION SETTINGS  
I/O CONFIGURATION  
SCREEN CONTRAST  
SERVICE MODE  
DATE/TIME

## Custom Levels

The Custom Levels menu lists four custom levels: 1, 2, 3, and 4. Custom levels deal with ozonator control and configuration. This menu is only displayed if the ozonator option is installed.

- In the Main Menu, choose **Instrument Controls > Custom Levels**.

## Operation

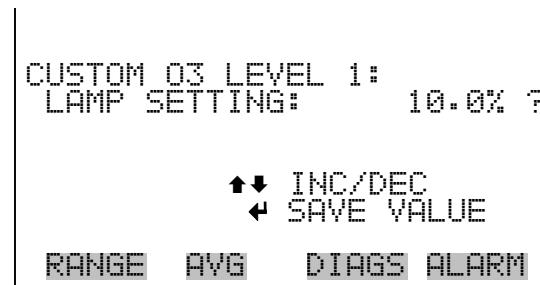
### Instrument Controls Menu



#### Custom O<sub>3</sub> Levels

The Custom O<sub>3</sub> Levels screen is used to change the custom ozonator levels. A percentage of 100% results in the maximum amount of ozone production. A percentage of 0% results in no ozone production. The range of percentages, however, are not linear. This screen is only displayed if the ozonator option is installed.

- In the Main Menu, choose Instrument Controls > Custom Levels > Custom Level 1, 2, 3, or 4.
- Use and to increment or decrement the numeric value.
- Press to save the new concentration setting.



#### Pump

The Pump screen allows the user to toggle the ozonator on and off.

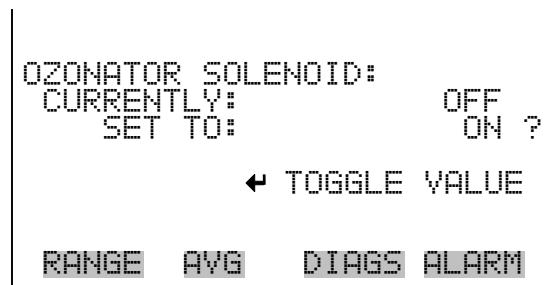
- In the Main Menu, choose Instrument Controls > Pump.
- Press to toggle and set the pump on or off.



## Ozonator Solenoid

The Ozonator Solenoid screen allows the user to toggle the ozonator on and off.

- In the Main Menu, choose Instrument Controls > **Ozonator Solenoid**.
- Press to toggle and set the ozonator solenoid on or off.



## Cycle Time

The Cycle Time screen allows the user to toggle between standard averaging time and fast averaging. Fast averaging times include 4, 8, 12, 24, 36, 48, 72, 96, and 120 seconds. For more information on normal averaging times available, see “Averaging Time” earlier in the this chapter.

- In the Main Menu, choose Instrument Controls > **Cycle Time**.
- Press to toggle and set the cycle time standard or fast.

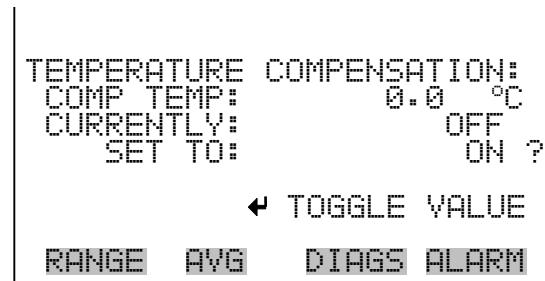


## Temperature Compensation

Temperature compensation provides compensation for any changes to the instrument's output signal due to variations in sample gas temperature. The Model 49*i* can be operated with or without temperature compensation.

When temperature compensation is on, the display shows the sample gas temperature (measured by a thermistor on the Interface board). When temperature compensation is off, the display shows the standard temperature of 0.0 °C.

- In the Main Menu, choose Instrument Controls > **Temperature Compensation**.
- Press to toggle and set the temperature compensation on or off.

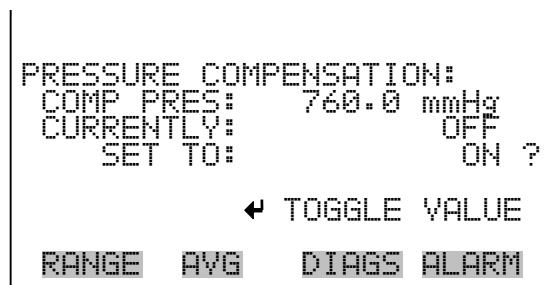


## Pressure Compensation

Pressure compensation provides compensation for any changes to the instrument's output signal due to variations of sample pressure. The Model 49*i* can be operated with or without pressure compensation.

When pressure compensation is on, the first line of the display represents the current sample pressure. When pressure compensation is off, the first line of the display shows the standard pressure of 760 mmHg.

- In the Main Menu, choose Instrument Controls > **Pressure Compensation**.
- Press to toggle and set the pressure compensation on or off.



## Datalogging Settings

The Datalogging Settings menu deals with datalogging.

- In the Main Menu, choose Instrument Controls > **Datalogging Settings**.



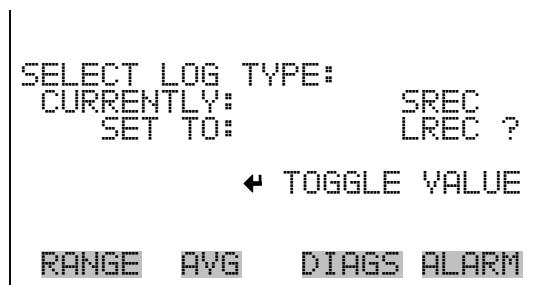
### Select SREC/LREC

The Select SREC/LREC is used to select short record or long record format for other operations in this menu.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > **Select SREC/LREC**.
- Press to toggle and set to either short record or long record format.

## Operation

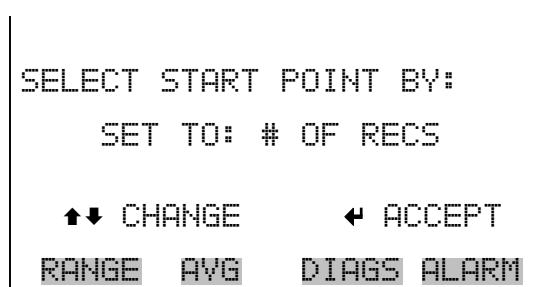
### Instrument Controls Menu



### View Logged Data

The View Logged Data screen is used to select the start point to view the logged data by number of records or date and time.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Select SREC or LREC > **View Logged Data**.
- Use **↑** and **↓** to toggle between number of records or date and time.
- Press **←** to accept.



### Number of Records

The Number of Records screen is used to select the starting point to display the number of records back to view.

- Use **←** and **→** to move the cursor left or right.
- Use **↑** and **↓** to increment or decrement the numeric value.
- Press **←** to set the starting record and continue to the record display screen.

```
SET # BACK FROM CURRENT: 00000000
TOTAL LRECS: 20
      ↔ MOVE CURSOR
↑↓ CHANGE VALUE ← SAVE
RANGE AVG DIAGS ALARM
```

The Record Display screen (read only) displays the selected records.

- Use **←** and **→** to view all the items in the record.
- Use **↑** and **↓** to view records at different times.

```
time date flags
10:00 06/20/05 FC00088900
11:00 06/20/05 FC00088900
12:00 06/20/05 FC00088900
13:00 06/20/05 FC00088900
↑↓ PGUP/DN ↔ PAN L/R
RANGE AVG DIAGS ALARM
```

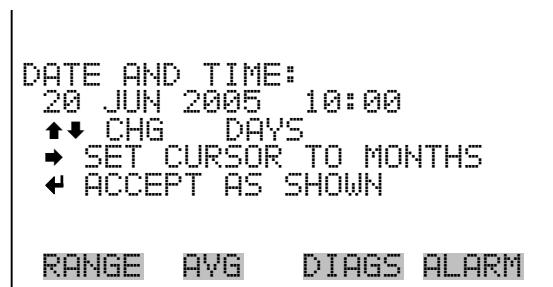
### Date and Time

The Date and Time screen is used to set a start date and time for which to view logged data. For example, if “20 JUN 2005 10:00” is entered, then the first logged data record that is displayed is the first record after this time. If set to one minute logging, this would be at “20 JUN 2005 10:01”.

- Use **↑** and **↓** to increment or decrement the selected field.
- Use **→** to advance to next field.
- Press **←** to set the date and time of the first record to be displayed and continue to the record display screen.

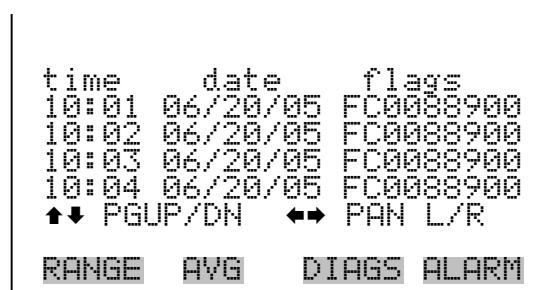
## Operation

### Instrument Controls Menu



The Record Display screen (read only) displays the selected records.

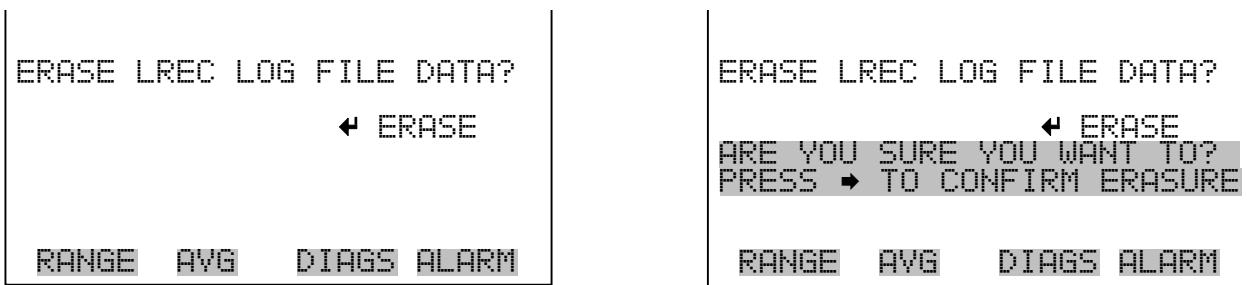
- Use  and  to view all the items in the record.
- Use  and  to view records at different times.



### Erase Log

The Erase Log is used to erase all saved data for the selected record type (not all short records and long records).

- In the Main Menu, choose Instrument Controls > Datalogging Settings > **Erase Log**.
- Press  to erase all data.
- Press  to confirm erasure.

**Select Content**

The Select Content submenu displays a list of 32 record fields to use and a submenu list of the analog output signal group choices to choose from. Choices are Concentrations, Other Measurements, and Analog Inputs (if the I/O expansion board is installed). This is a temporary list of items for the selected record type that must be committed via the datalogging menu before the changes will apply. Note that committing any changes to this list will erase all currently logged data, as the format of the stored data is changed.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > **Select Content**.



**Concentrations**

The Concentrations screen allows the user to select the output signal that is tied to the selected field item. The selected item is shown by “<--” after it. Note that at this point, pressing indicates that these are proposed changes as opposed to implemented changes. To change the selected record format and erase record log file data, see “Commit Content” below. Range status is visible only in auto range mode.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Select Content > Select Field > **Concentrations**.
- Use and to move the cursor up and down.
- Press to select a new choice.

**Other Measurements**

The Other Measurements screen allows the user to select the output signal that is tied to the selected field item. The selected item is shown by “<--” after it. Items displayed are determined by the options installed. Note that at this point, pressing indicates that these are proposed changes as opposed to implemented changes. To change the selected record format and erase record log file data, see “Commit Content” below.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Select Content > Select Field > **Other Measurements**.
- Use and to move the cursor up and down.
- Press to select a new choice.

## OTHER MEASUREMENTS:

>NONE  
INTENSITY A  
INTENSITY B  
NOISE A  
NOISE B  
FLOW A  
FLOW B



RANGE AVG DIAGS ALARM

PRESSURE  
BENCH TEMP  
LAMP TEMP  
O3 LAMP TEMP

**Analog Inputs**

The Analog Inputs screen allows the user to select the output signal (none or analog inputs 1-8) that is tied to the selected field item. The selected item is shown by “<--” after it. Note that at this point, pressing indicates that these are proposed changes as opposed to implemented changes. To change the selected record format and erase record log file data, see “Commit Content” below.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Select Content > Select Field > **Analog Inputs**.
- Use and to move the cursor up and down.
- Press to select a new choice.

## ANALOG INPUTS:

>NONE  
ANALOG IN 1  
ANALOG IN 2  
ANALOG IN 3  
ANALOG IN 4  
ANALOG IN 5  
ANALOG IN 6



RANGE AVG DIAGS ALARM

**Commit Content**

The Commit Content screen is used to save the selected output signal that is tied to the selected field item. If no changes have been made “NO CHANGES TO RECORD LIST!” will appear. For more information about selecting the analog output signal group choices, see “Select Content” above.

## Operation

### Instrument Controls Menu

- In the Main Menu, choose Instrument Controls > Datalogging Settings > **Commit Content**.
- Press to commit changes to selected record format and erase record log file data.
- Press to confirm changes.



### Reset to Default Content

The Reset to Default Content screen is used to reset all of the datalogging field items to default values. For more information about selecting the analog output signal group choices, see “Select Content” above.

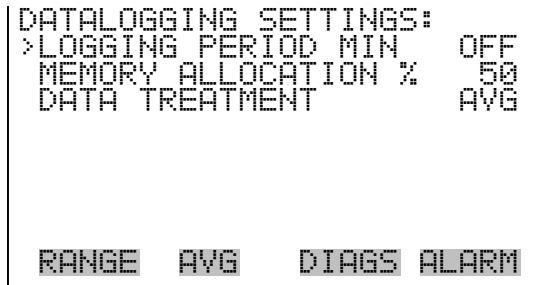
- In the Main Menu, choose Instrument Controls > Datalogging Settings > **Reset to Default Content**.
- Press to reset selected record format and erase record log file data.
- Press to confirm reset.



### Configure Datalogging

The Configure Datalogging menu deals with datalogging configuration for the currently selected record type.

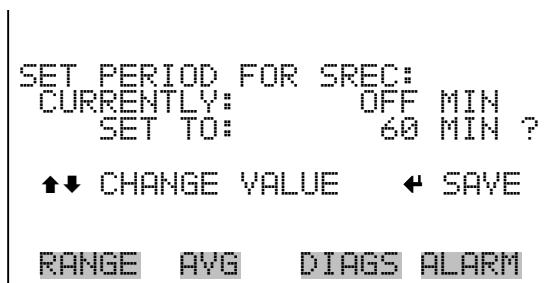
- In the Main Menu, choose Instrument Controls > Datalogging Settings > Configure Datalogging.



### Logging Period Min

The Logging Period Min screen is used to select the logging period in minutes for the record format (srec or lrec). List of choices include: off, 1, 5, 15, 30, and 60 minutes (default).

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Configure Datalogging > Logging Period Min.
- Use and to scroll through a list of choices.
- Press to set the logging period.



### Memory Allocation Percent

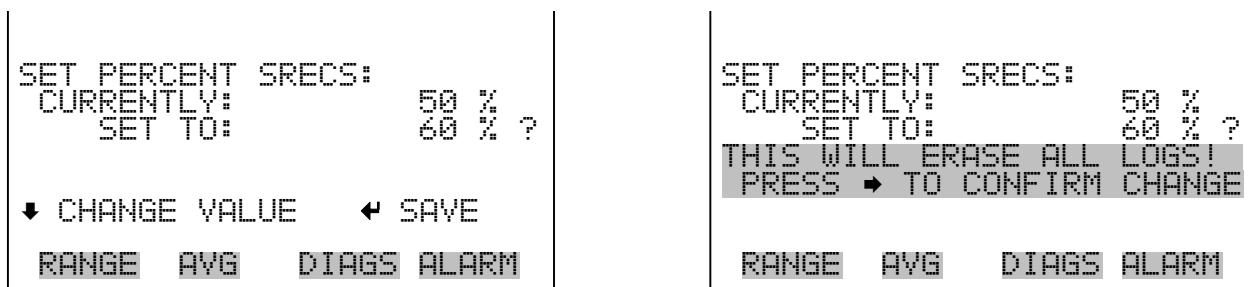
The Memory Allocation Percent screen is used to select the percentage of each record type for both short records and long records. Percentages between 0 and 100% are available in increments of 10. Changing this value results in log erasure for both short records and long records.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Configure Datalogging > Memory Allocation %.
- Use and to scroll through a list of choices.

## Operation

### Instrument Controls Menu

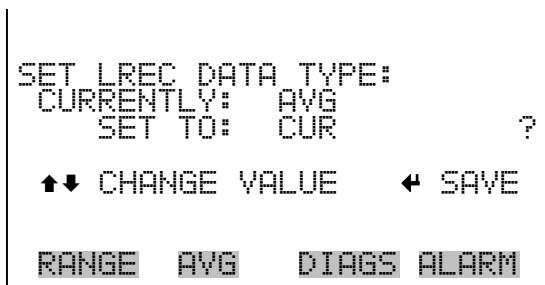
- Press to set the percentage for both record types and proceed to the erasure warning screen.
- Press to confirm change.



### Data Treatment

The Data Treatment screen is used to select the data type for the selected record: whether the data should be averaged over the interval, the minimum or maximum used, or the current value logged. Data treatment doesn't apply to all data, just to the concentration measurement. All other data points log the current value at the end of the interval.

- In the Main Menu, choose Instrument Controls > Datalogging Settings > Configure Datalogging > **Data Treatment**.
- Use and to scroll through a list of choices.
- Press to save the data type.



### Communication Settings

The Communication Settings menu is used with communications control and configuration.

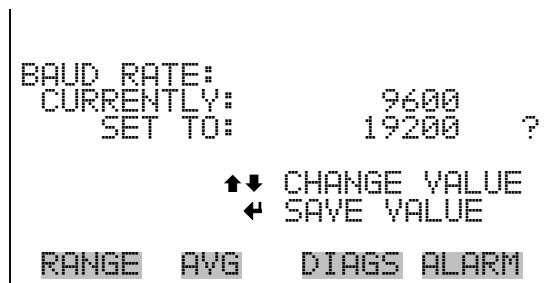
- In the Main Menu, choose Instrument Controls > **Communication Settings**.



### Baud Rate

The Baud Rate screen is used to set the RS-232/RS-485 interface baud rate. Baud rates of 1200, 2400, 4800, and 9600, 19200, 38400, 57600, and 115200 are available.

- In the Main Menu, choose Instrument Controls > **Communication Settings** > **Baud Rate**.
- Use and to scroll through a list of choices.
- Press to save the new baud rate.



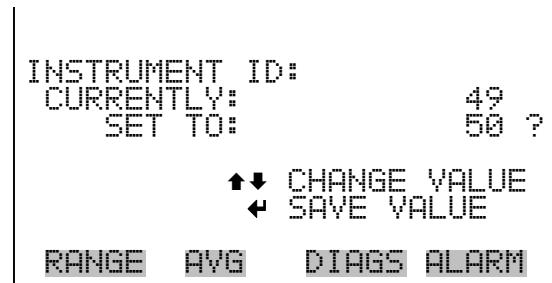
### Instrument ID

The Instrument ID screen allows the operator to edit the instrument ID. The ID is used to identify the instrument when using the C-Link or MODBUS protocols to control the instrument or collect data. It may be necessary to edit the ID number if two or more of the same instrument are connected to one computer. Valid Instrument ID numbers are from 0 to 127. The Model 49*i* has a default Instrument ID of 49. For more information about the Instrument ID, see Appendix B “C-Link Protocol Commands” or Appendix C “MODBUS Protocol”.

## Operation

### Instrument Controls Menu

- In the Main Menu, choose Instrument Controls > Communication Settings > **Instrument ID**.
- Use and to increment or decrement the ID value.
- Press to save the new instrument ID.

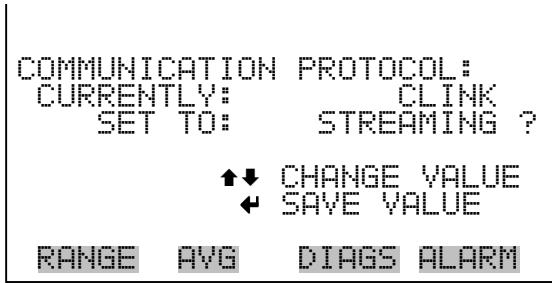


### Communication Protocol

The Communication Protocol screen is used to change the instrument communication protocol for serial communications.

In the Main Menu, choose Instrument Controls > Communication Settings > **Communication Protocol**.

- Use and to scroll through a list of choices.
- Press to save the new protocol.



### Streaming Data Configuration

The Streaming Data Configuration menu is used to allow for configuration of the 8 streaming data output items, streaming interval, current data format, and current timestamp setting. The Choose Item Signal submenu displays a list of the analog output signal group choices to choose from. Choices are Concentrations, Other Measurements, and Analog Inputs (if the I/O expansion board option is installed).

- In the Main Menu, choose Instrument Controls > Communication Settings > **Streaming Data Config.**

```
STREAMING DATA CONFIG:  
>INTERVAL      10 SEC  
ADD LABELS     NO  
PREPEND TIMESTAMP YES  
ITEM 1          03  
ITEM 2          CELLAI  
ITEM 3          CELLBI  
ITEM 4          NONE ↓  
  
RANGE AVG DIAGS ALARM
```

```
CHOOSE STREAM DATA:  
>CONCENTRATIONS  
OTHER MEASUREMENTS  
ANALOG INPUTS
```

```
RANGE AVG DIAGS ALARM
```

### Streaming Data Interval

The Streaming Data Interval screen is used to adjust the streaming data interval. The following interval times are available: 1, 2, 5, 10, 20, 30, 60, 90, 120, 180, 240, and 300 seconds.

- In the Main Menu, choose Instrument Controls > Communication Settings > Streaming Data Config > **Streaming Data Interval**.
- Use and to scroll through a list of choices.
- Press to save the new streaming data period.

```
STREAMING DATA INTERVAL:  
CURRENTLY:      10 SEC  
SET TO:        20 SEC ?  
↑↓ CHANGE VALUE  
← SAVE VALUE  
  
RANGE AVG DIAGS ALARM
```

## Operation

### Instrument Controls Menu

#### Concentrations

The Concentrations screen allows the user to select the output signal that is tied to the selected streaming data item. The selected item is shown by “<--” after it. Range Status is visible only in auto range mode

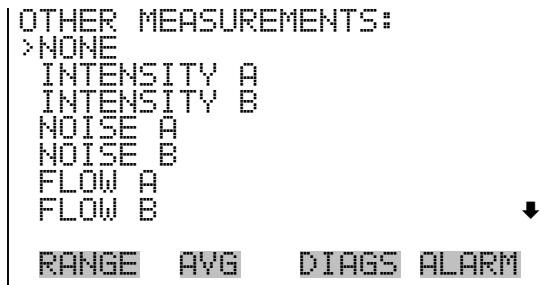
- In the Main Menu, choose Instrument Controls > Communication Settings > Streaming Data Config > Select Item > **Concentrations**.
- Use and to move the cursor up and down.
- Press to select a new choice.



#### Other Measurements

The Other Measurements screen allows the user to select the output signal that is tied to the selected streaming data item. The selected item is shown by “<--” after it.

- In the Main Menu, choose Instrument Controls > Communication Settings > Streaming Data Config > Select Item > **Other Measurements**.
- Use and to move the cursor up and down.
- Press to select a new choice.

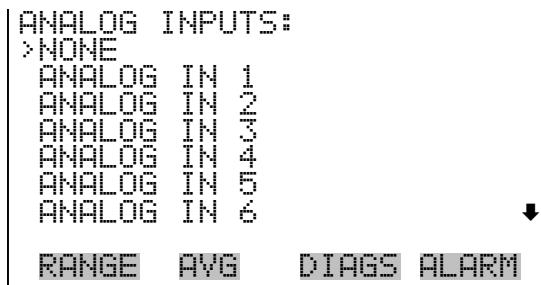


PRESSURE  
BENCH TEMP  
LAMP TEMP  
O3 LAMP TEMP

### Analog Inputs

The Analog Inputs screen allows the user to select the analog input signal (none or analog inputs 1-8) that is tied to the selected streaming data item. The selected item is shown by “<--” after it.

- In the Main Menu, choose Instrument Controls > Communication Settings > Streaming Data Config > Select Item > **Analog Inputs**.
- Use and to move the cursor up and down.
- Press to select a new choice.



### RS-232/RS-485 Selection

The RS-232/RS-485 Selection screen allows the user to choose between the RS-232 or RS-485 specification for serial communication.

**Note** Disconnect the serial cable before changing RS-232 and RS-485 selection to prevent damage to the connected equipment. ▲

- In the Main Menu, choose Instrument Controls > Communication Settings > **RS-232/RS-485 Selection**.

## Operation

### Instrument Controls Menu

- Press to leave the warning screen and move to next screen.
- Use to confirm and save the new selection change.

RS-232/RS-485 SELECTION:  
\*\* WARNING \*\*  
DISCONNECT THE SERIAL  
CABLES BEFORE CHANGING  
THE SELECTION!  
 TO CONTINUE

RANGE AVG DIAGS ALARM

RS-232/RS-485 SELECTION:  
CURRENTLY: RS-232  
SET TO: RS-485 ?  
MAKE SURE THAT THE CABLE  
IS OFF: PRESS TO CONFIRM  
 TOGGLE VALUE

RANGE AVG DIAGS ALARM

### TCP/IP Settings

The TCP/IP Settings menu is used for defining TCP/IP settings

**Note** The instrument power must be cycled after this parameter has been changed for the change to take effect. ▲

- In the Main Menu, choose Instrument Controls > Communication Settings > **TCP/IP Settings**.

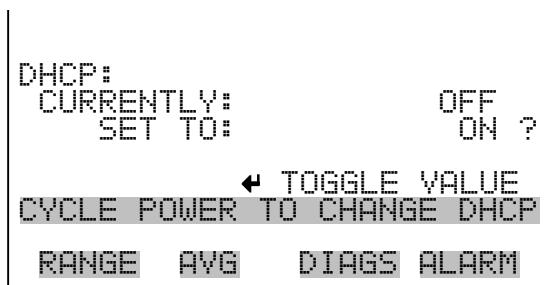
TCP/IP SETTINGS:  
>USE DHCP OFF  
IP ADDRESS 192.168.1.151  
NETMASK 255.255.255.0  
GATEWAY 192.168.1.1  
HOST NAME iSeries

RANGE AVG DIAGS ALARM

### Use DHCP

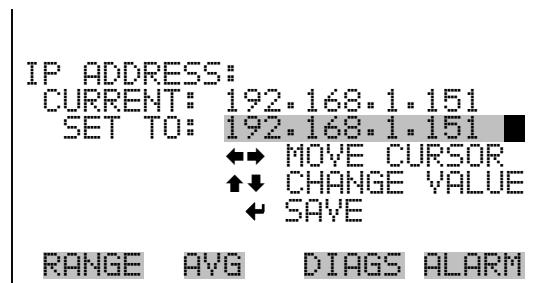
The Use DHCP screen is used to specify whether to use DHCP or not.

- In the Main Menu, choose Instrument Controls > Communication Settings > TCP/IP Settings > **Use DCHP**.
- Press to toggle and set DHCP on or off.



**IP Address** The IP Address screen is used to edit the IP address.

- In the Main Menu, choose Instrument Controls > Communication Settings > TCP/IP Settings > IP Address.
- Use **◀**, **▶**, **↑** and **↓** to move and change the value of the IP address.
- Press **◀** to save the new address.

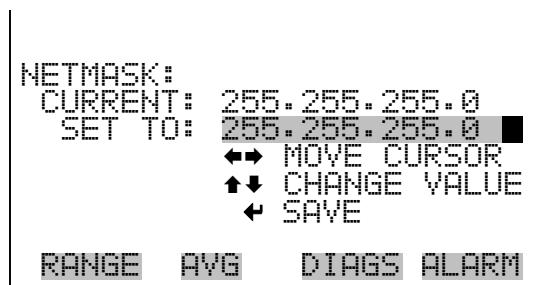


**Netmask** The Netmask screen is used to edit the netmask.

- In the Main Menu, choose Instrument Controls > Communication Settings > TCP/IP Settings > Netmask.
- Use **◀**, **▶**, **↑** and **↓** to move and change the value of the netmask.
- Press **◀** to save the new netmask.

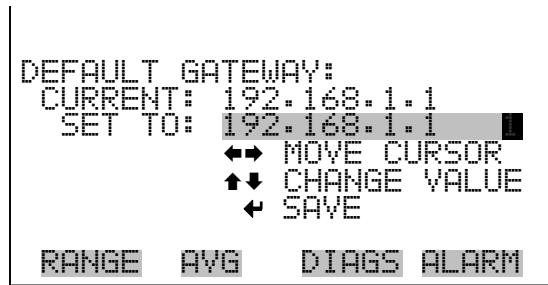
## Operation

### Instrument Controls Menu



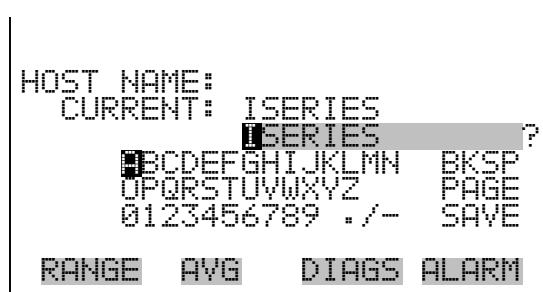
**Gateway** The Gateway screen is used to edit the gateway address.

- In the Main Menu, choose Instrument Controls > Communication Settings > TCP/IP Settings > **Gateway**.
- Use **◀**, **▶**, **↑** and **↓** to move and change the value of the gateway address.
- Press **◀** to save the new address.



**Host Name** The host name screen is used to edit the host name. When DHCP is enabled, this name is reported to the DHCP server.

- In the Main Menu, choose Instrument Controls > Communication Settings > TCP/IP Settings > **Host Name**.
- Use **◀**, **▶**, **↑** and **↓** to move the cursor or change between the edit field and the alpha page.
- Press **◀** to save the new letter in the alpha table or save the new alpha page.



## I/O Configuration

The I/O Configuration menu deals with configuration of the analyzer's I/O system. The analog input configuration is displayed only if the I/O expansion board option is installed.

- In the Main Menu, choose Instrument Controls > **I/O Configuration**.



### Output Relay Settings

The Output Relay Settings menu displays a list of the 10 analog output relays available, and allows the user to select the logic state or instrument parameter for the relay selected.

**Note** The digital outputs may take up to one second after the assigned state occurs to show up on the outputs. ▲

- In the Main Menu, choose Instrument Controls > **I/O Configuration** > **Output Relay Settings**.

## Operation

### Instrument Controls Menu

```
OUTPUT RELAY SETTINGS:  
>1 NOP CONC ALARM  
>2 NOP NONE  
>3 NOP UNITS  
>4 NOP GEN ALARM  
>5 NOP ZERO MODE  
>6 NOP OZ LEVEL 1  
>7 NOP OZ LEVEL 2 ↓  
RANGE AVG DIAGS ALARM
```

#### Logic State

The Logic State screen is used to change the I/O relay to either normally open or normally closed.

- Press to toggle and set the logic state open or closed.

```
OUTPUT RELAY SETUP:  
>LOGIC STATE OPEN  
INSTRUMENT STATE  
RANGE AVG DIAGS ALARM
```

#### Instrument State

The Instrument State submenu allows the user to select the instrument state that is tied to the selected relay output. A submenu lists signal types of either alarm and non-alarm to choose from.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Output Relay Settings > Select Relay > **Instrument State**.

```
CHOOSE SIGNAL TYPE:  
>ALARMS  
>NON-ALARM  
RANGE AVG DIAGS ALARM
```

**Alarms** The Alarms status screen allows the user to select the alarm status for the selected relay output. The selected item is shown by “<--” after it.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Output Relay Settings > Select Relay > Instrument State > **Alarms**.
- Use and to scroll through a list of choices.
- Press to save the new selection for the relay.



**Non-Alarm** The Non-Alarm status screen allows the user to select the non-alarm status for the selected relay output. The selected item is shown by “<--” after it.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Output Relay Settings > Select Relay > Instrument State > **Non-Alarm**.
- Use and to scroll through a list of choices.
- Press to save the new selection for the relay.

NON ALARM STATUS ITEMS:  
>NONE  
AUTORANGE  
SERVICE  
UNITS  
ZERO MODE  
SPAN MODE  
SAMPLE MODE

RANGE AVG DIAGS ALARM

O2 LEVEL 1  
O2 LEVEL 2  
O2 LEVEL 3  
O2 LEVEL 4  
PURGE MODE

### Digital Input Settings

The Digital Input Settings menu displays a list of the 16 digital inputs available, and allows the user to select the logic state and instrument parameter for the relay selected.

**Note** The digital inputs must be asserted for at least one second for the action to be activated. ▲

- In the Main Menu, choose Instrument Controls > I/O Configuration > **Digital Input Settings**.
- Use and to move the cursor up and down.
- Press to select a choice.

DIGITAL INPUT SETTINGS:  
>1 NOP SET BACKGROUND  
2 NOP OZONATOR LVL 1  
3 NOP OZONATOR LVL 2  
4 NOP AOUTS TO ZERO  
5 NOP AOUTS TO FS  
6 NOP NONE  
7 NOP NONE

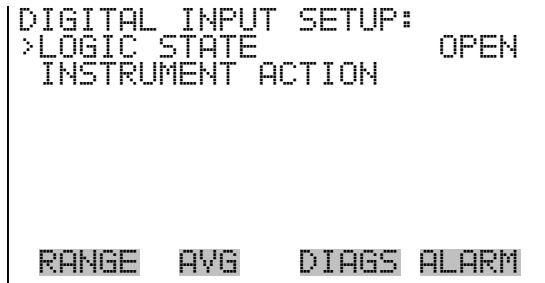
RANGE AVG DIAGS ALARM

### Logic State

The Logic State screen is used to change the I/O relay to either normally open or normally closed. The default state is open, which indicates that a relay connected between the digital input pin and ground is normally open

and closes to trigger the digital input action. If nothing is connected to the digital input pin, the state should be left at open to prevent the action from being triggered.

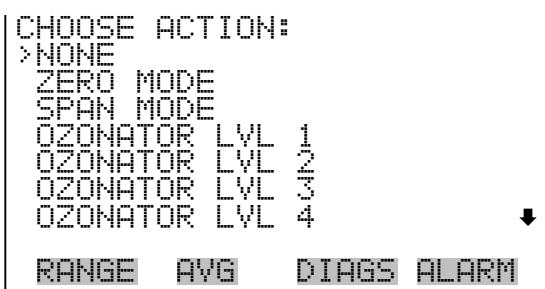
- Press to toggle and set the logic state open or closed.



### Instrument Action

The Instrument Action screen allows the user to choose the instrument action that is tied to the selected digital input.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Digital Input Settings > Select Relay > **Instrument Action**.
- Use and to scroll through a list of choices.
- Press to save the new selection for the relay.



SET BACKGROUND <---  
CAL TO LO SPAN  
CAL TO HI SPAN  
OZONATOR SLND  
AOUTS TO ZERO  
AOUTS TO FS

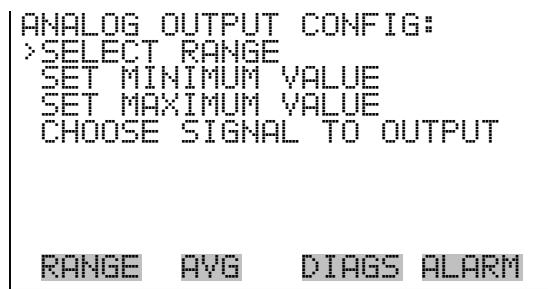
## Operation

### Instrument Controls Menu

#### Analog Output Configuration

The Analog Output Configuration menu displays a list of the analog output channels available for configuration. Channel choices include all voltage channels, all current channels, voltage channels 1-6, and current channels 1-6 (if the I/O expansion board option is installed). Configuration choices include selecting range, setting minimum/maximum values, and choosing signal to output.

- In the Main Menu, choose Instrument Controls > I/O Configuration > **Analog Output Config**.
- Use and to move the cursor up and down.
- Press to select a choice.

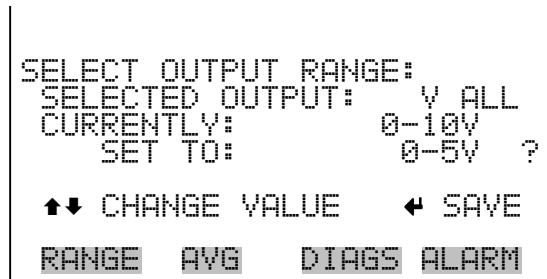


#### Select Output Range

The Select Output Range screen is used to select the hardware range for the selected analog output channel. Possible ranges for the voltage outputs are: 0-100 mV, 0-1, 0-5, 0-10 V.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Output Config > Select Channel > **Select Range**.
- Use and to move the cursor up and down.

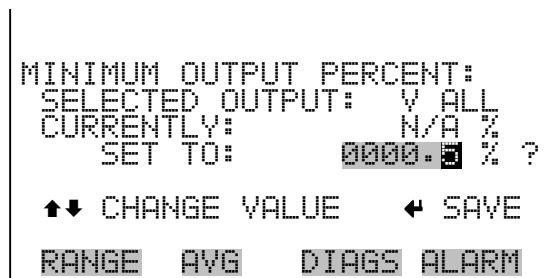
- Press to save the new range.



## Minimum and Maximum Value

The MinimumValue screen is used to edit the zero (0) to full-scale (100) value in percentages for the selected analog output channel. See Table 3-6 for a list of choices. The minimum and maximum output value screens function the same way. The example below shows the set minimum value screen.

- In the Main Menu, choose Instrument Controls > IO Configuration > Analog Output Config > Select Channel > **Set Minimum or Maximum Value**.
- Use and to increment or decrement the numeric value.
- Press to validate and save the new minimum value.



**Table 3-6.** Analog Output Zero to Full-Scale Table

Output	Zero % Value	Full-Scale 100% Value
O <sub>3</sub>	Zero (0)	Range Setting
LO O <sub>3</sub>	Zero (0)	Range Setting
HI O <sub>3</sub>	Zero (0)	Range Setting

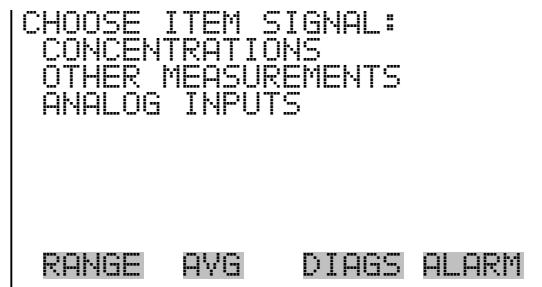
**Table 3-6.** Analog Output Zero to Full-Scale Table

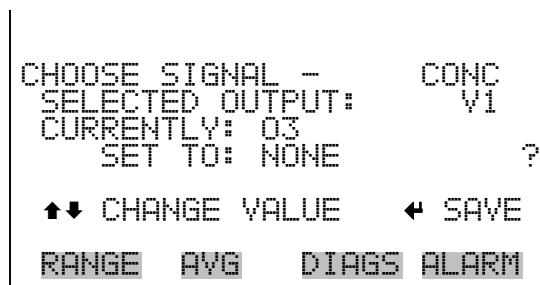
Output	Zero % Value	Full-Scale 100% Value
Range Status	Recommend not to change the setting for this output	
Intensity A	User-set alarm min value	User-set alarm max value
Intensity B	User-set alarm min value	User-set alarm max value
Noise A	Zero (0)	Range Setting
Noise B	Zero (0)	Range Setting
Flow A	User-set alarm min value	User-set alarm max value
Flow B	User-set alarm min value	User-set alarm max value
Pressure	User-set alarm min value	User-set alarm max value
Bench Temp	User-set alarm min value	User-set alarm max value
Lamp Temp	User-set alarm min value	User-set alarm max value
O <sub>3</sub> Lamp Temp	User-set alarm min value	User-set alarm max value

**Choose Signal To Output**

The Choose Signal Type To Output screen displays a submenu list of the analog output signal group choices. Group choices are Concentrations, Other Measurements, and Analog Inputs (if the I/O expansion board option is installed). This allows the user to select the output signal to the selected output channel. The Concentrations screen is shown below. See Table 3-7 below for a list of items for each signal group choice.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Output Config > Select Channel > **Choose Signal To Output**.
- Use and to move the cursor up and down.
- Press to select a choice.



**Table 3-7.** Signal Type Group Choices

Concentrations	Other Measurements	Analog Inputs
None	None	None
O <sub>3</sub> (single range only)	Intensity A	Analog Input 1
LO O <sub>3</sub> (dual/auto range only)	Intensity B	Analog Input 2
HI O <sub>3</sub> (dual/auto range only)	Noise A	Analog Input 3
Range Status (auto range only)	Noise B	Analog Input 4
	Flow A	Analog Input 5
	Flow B	Analog Input 6
	Pressure	Analog Input 7
	Bench Temp	Analog Input 8
	Lamp Temp	
	O <sub>3</sub> Lamp Temp	

### Analog Input Configuration

The Analog Input Configuration menu displays a list of the 8 analog input channels available for configuration. This screen is only displayed if the I/O expansion board option is installed. Configuration includes entering descriptor, units, decimal places, choice of 1-10 points in the table, and corresponding number of points selected.

- In the Main Menu, choose Instrument Controls > I/O Configuration > **Analog Input Config.**

## Operation

### Instrument Controls Menu

```
ANALOG INPUT CONFIG:  
>CHANNEL 1 IN1  
 CHANNEL 2 IN2  
 CHANNEL 3 IN3  
 CHANNEL 4 IN4  
 CHANNEL 5 IN5  
 CHANNEL 6 IN6  
 CHANNEL 7 IN7 ↓  
  
 RANGE AVG DIAGS ALARM
```

```
ANALOG INPUT 01 CONFIG:  
>DESCRIPTOR IN1  
UNITS ↓  
DECIMAL PLACES 2  
TABLE POINTS 2  
POINT 1  
POINT 2  
  
 RANGE AVG DIAGS ALARM
```

#### Descriptor

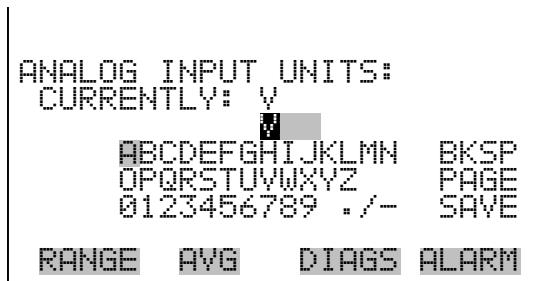
The Descriptor screen allows the user to enter the descriptor for the selected analog input channel. The descriptor is used in datalogging and streaming data to report what data is being sent out. The descriptor may be from 1 to 3 characters in length, and defaults to IN1 to IN8 (user input channel number).

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > **Descriptor**.
- Press to save the new descriptor.

```
ANALOG INPUT DESCRIPTOR:  
CURRENTLY: IN1  
IN1  
ABCDEFGHIJKLMN BKSP  
OPQRSTUVWXYZ PAGE  
0123456789 ./- SAVE  
  
 RANGE AVG DIAGS ALARM
```

**Units** The Units screen allows the user to enter the units for the selected analog input channel. The units are displayed on the diagnostic screen and in datalogging and streaming data. The units may be from 1 to 3 characters in length, and defaults to V (volts).

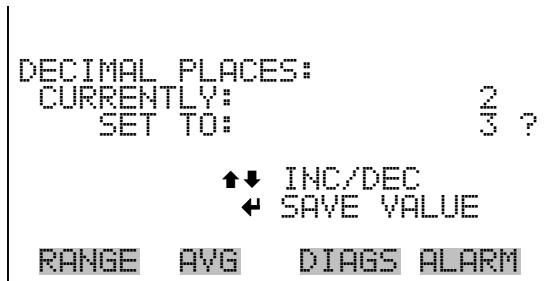
- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > **Units**.
- Press  to save the new value.



### Decimal Places

The Decimal Places screen allows the user to select how many digits are displayed to the right of the decimal, from 0 to 6, with a default of 2.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > **Decimal Places**.
- Use  and  to increment or decrement the value.
- Press  to save the new value.



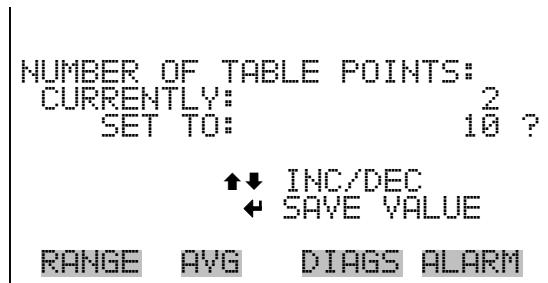
### Number of Table Points

The Number of Table Points screen allows the user to select how many points are used in the conversion table. The points range from 2 to 10, with a default of 2.

## Operation

### Instrument Controls Menu

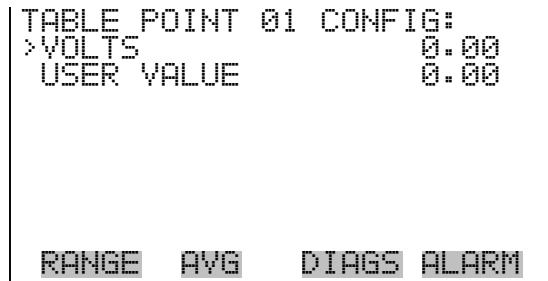
- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > **Table Points**.
- Use and to move the cursor up and down.
- Press to save the new value.



#### Table Point

The Table Point submenu allows the user to set up an individual table point.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > **Point 1-10**.



#### Volts

The Volts screen allows the user to set the input voltage for the selected table point in the conversion table, from 0.00 to 10.50. The default table is a two-point table with point 1: 0.00 V = 000.0 U and point 2: 10.00 V = 10.0 U.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Channel > Select Point > **Volts**.
- Use and to move the cursor left or right.
- Use and to move the cursor up and down.

- Press to save the new value.

TABLE POINT 01 VOLTS:  
CURRENTLY: 0.00  
SET TO: 00.00  
↔↔ MOVE CURSOR  
↑↓ CHANGE VALUE ← SAVE  
RANGE AVG DIAGS ALARM

### User Value

The User Value screen allows the user to set the output value for the corresponding input voltage for the selected table point in the conversion table, from -9999999 to 9999999. The default table is a two-point table with point 1: 0.00 V = 000.0 U and point 2: 10.00 V = 10.0 U.

- In the Main Menu, choose Instrument Controls > I/O Configuration > Analog Input Config > Select Table Point > **User Value**.
- Use and to move the cursor left or right.
- Use and to move the cursor up and down.
- Press to save the new value.

TABLE POINT 01 USER VAL:  
CURRENTLY: 0.00  
SET TO: 00000.00  
↔↔ MOVE CURSOR  
↑↓ CHANGE VALUE ← SAVE  
RANGE AVG DIAGS ALARM

### Screen Contrast

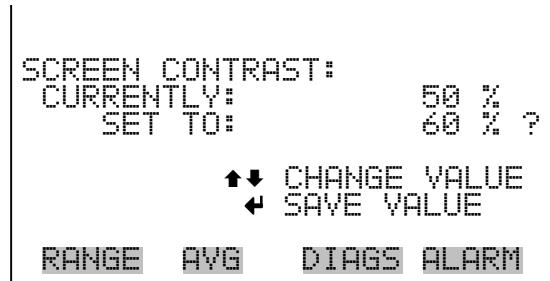
The Screen Contrast screen is used to change the contrast of the display. Intensities between 0 and 100% in increments of 10 are available. Changing the screen contrast may be necessary if the instrument is operated at extreme temperatures.

- In the Main Menu, choose Instrument Controls > **Screen Contrast**.

## Operation

### Instrument Controls Menu

- Use and to increment or decrement the screen contrast.
- Press to accept a change.

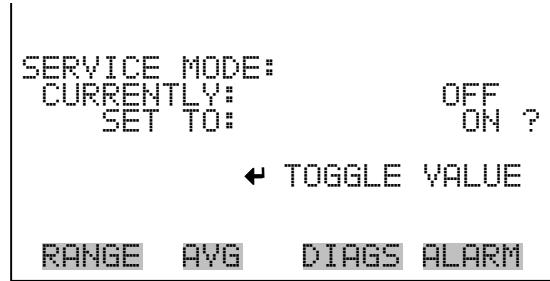


## Service Mode

The Service Mode screen is used to turn the service mode on or off. The service mode locks out any remote actions and includes parameters and functions that are useful when making adjustments or diagnosing the Model 49*i*. For more information about the service mode, see “Service Menu” later in this chapter.

**Note** The service mode should be turned off when finished, as it prevents remote operation. ▲

- In the Main Menu, choose Instrument Controls > Service Mode.
- Press to toggle and set the service mode on or off.

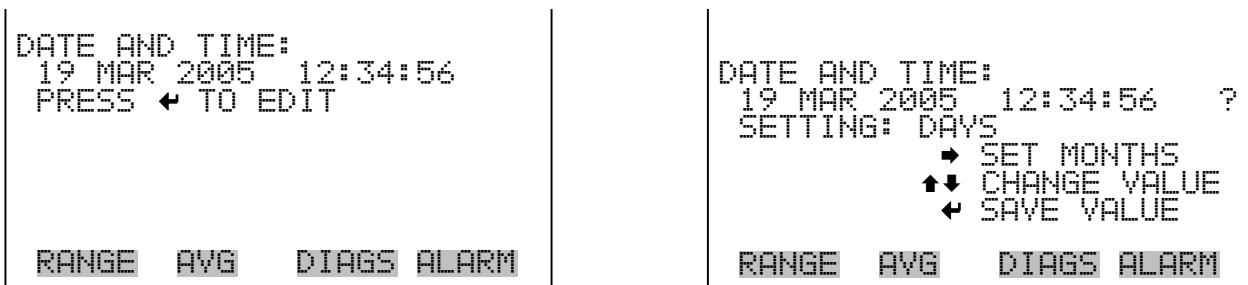


## Date/Time

The Date/Time screen allows the user to view and change the system date and time (24-hour format). The internal clock is powered by its own battery when instrument power is off.

- In the Main Menu, choose Instrument Controls > Date/Time.

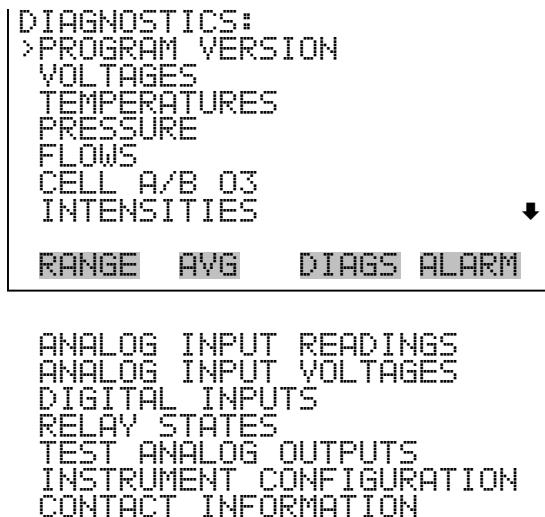
- Use and and to move and change the value of the date and time.
- Press to edit and save the new date and time.



## Diagnostics Menu

The Diagnostics menu provides access to diagnostic information and functions. This menu is useful when troubleshooting the instrument. The analog input readings and analog input voltages are only displayed if the I/O expansion board option is installed.

- In the Main Menu, choose **Diagnostics**.



## Program Version

The Program Version screen (read only) shows the version number of the program installed. Prior to contacting the factory with any questions regarding the instrument, please note the program version number.

## Operation

### Diagnostics Menu

- In the Main Menu, choose Diagnostics > Program Version.



## Voltages

The Voltages menu displays the current diagnostic voltage readings. This screen enables the power supply to be quickly read for low or fluctuating voltages without having to use a voltage meter. The I/O board is only displayed if the I/O expansion board option is installed.

- In the Main Menu, choose Diagnostics > Voltages.



## Motherboard Voltages

The Motherboard screen (read only) is used to display the current voltage readings on the motherboard.

- In the Main Menu, choose Diagnostics > Voltages > Motherboard Voltages.

MOTHERBOARD VOLTAGES:		
3.3 SUPPLY	3.3	V
5.0 SUPPLY	5.0	V
15.0 SUPPLY	15.0	V
-15.0 SUPPLY	-15.0	V
24.0 SUPPLY	24.0	V
-3.3 SUPPLY	-3.3	V

RANGE    AVG    DIAGS    ALARM

### Interface Board Voltages

The Interface Board screen (read only) is used to display the current voltage readings on the interface board.

- In the Main Menu, choose Diagnostics > Voltages > **Interface Board Voltages**.

INTERFACE BOARD VOLTAGES:		
3.3 SUPPLY	3.3	V
5.0 SUPPLY	5.0	V
15.0 SUPPLY	15.0	V
-15.0 SUPPLY	-15.0	V
24.0 SUPPLY	24.0	V
PHOTO LAMP	9.6	V
O3 LAMP	17.2	V

RANGE    AVG    DIAGS    ALARM

### I/O Board Voltages

The I/O Board screen (read only) is used to display the current voltage readings on the I/O expansion board. This menu is only displayed if the I/O expansion board option is installed.

- In the Main Menu, choose Diagnostics > Voltages > **I/O Board Voltages**.

I/O BOARD VOLTAGES:		
3.3 SUPPLY	3.3	V
5.0 SUPPLY	5.0	V
24.0 SUPPLY	24.0	V
-3.3 SUPPLY	-3.3	V

RANGE    AVG    DIAGS    ALARM

## Temperatures

The Temperatures screen (read only) displays the current bench temperature, bench lamp temperature, and O<sub>3</sub> lamp temperature (if the ozonator option is installed).

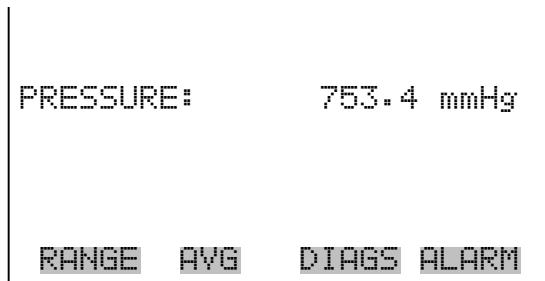
- In the Main Menu, choose Diagnostics > Temperatures.



## Pressure

The Pressure screen (read only) displays the current bench pressure. The pressure is measured by a pressure transducer.

- In the Main Menu, choose Diagnostics > Pressure.



## Flows

The Flows screen (read only) displays the current flow rate through Cell A and Cell B. These flows are measured by internal flow sensors. For more information, see Chapter 1, “Operations”.

- In the Main Menu, choose Diagnostics > Flows.

FLOWS:	
CELL A	0.608 LPM
CELL B	0.612 LPM
RANGE	Avg
DIAGS	ALARM

## **Cell A/B O<sub>3</sub>**

The Cell A/B O<sub>3</sub> screen (read only) displays the current O<sub>3</sub> concentration in each cell, as well as the O<sub>3</sub> reading displayed in the Run screen (the average of the two cells).

- In the Main Menu, choose Diagnostics > **Cell A/B O<sub>3</sub>**.

O <sub>3</sub>	PPE:	
CELL A	599	600
CELL B	602	
RANGE	Avg	DIAGS ALARM

## **Intensities**

The Intensities screen (read only) displays the current intensity in Cell A and Cell B in Hertz. These intensities are read by detectors A and B, respectively.

- In the Main Menu, choose Diagnostics > **Intensities**.

INTENSITIES:	
CELL A	100425 Hz
CELL B	100465 Hz
RANGE	Avg
DIAGS	ALARM

## Analog Input Readings

The Analog Input Readings screen (read only) displays the 8 current user-scaled analog readings (if the I/O expansion board option is installed).

- In the Main Menu, choose Diagnostics > **Analog Input Readings**.

ANALOG INPUT READINGS:			
	RANGE	AVG	DIAGS ALARM
>CO	10.2	PPM	
SO2	18.2	PPB	
CO2	250	PPM	
FL1	20.42	LPM	
WND	9.86	V	
FL2	1.865	LPM	
IO7	0.0	V	▼

## Analog Input Voltages

The Analog Input Voltages screen (read only) displays the 8 raw analog voltage readings (if the I/O expansion board option is installed).

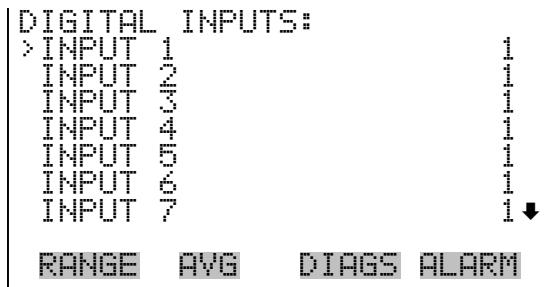
- In the Main Menu, choose Diagnostics > **Analog Input Voltages**.

ANALOG INPUT VOLTAGES:			
	RANGE	AVG	DIAGS ALARM
>ANALOG IN 1	6.24	V	
ANALOG IN 2	4.28	V	
ANALOG IN 3	0.00	V	
ANALOG IN 4	0.00	V	
ANALOG IN 5	0.00	V	
ANALOG IN 6	0.00	V	
ANALOG IN 7	0.00	V	▼

## Digital Inputs

The Digital Inputs screen (read only) displays the state of the 16 digital inputs.

- In the Main Menu, choose Diagnostics > **Digital Inputs**.



## Relay States

The Relay States screen displays the state of the 10 digital outputs and allows toggling of the state to either on (1) or off (0). The relays are restored to their original states upon exiting this screen.

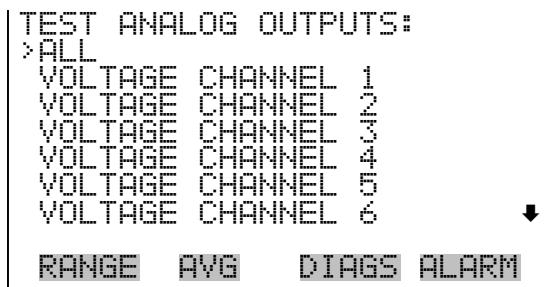
- In the Main Menu, choose Diagnostics > Relay States.



## Test Analog Outputs

The Test Analog Outputs menu contains a number of digital to analog converter (DAC) calibration items. Channel choices include all analog outputs, 6 voltage channels, and 6 current channels (if the I/O expansion board option is installed).

- In the Main Menu, choose Diagnostics > Test Analog Outputs.



### Set Analog Outputs

The Set Analog Outputs screen contains three choices: Set to full-scale, set to zero, or reset to normal. Full-scale sets the analog outputs to the full-scale voltage, zero sets the analog outputs to 0 volts, and normal operation. The example below shows the selected output state “ALL” is set to normal.

- In the Main Menu, choose Diagnostics > Test Analog Outputs > **ALL**, **Voltage Channel 1-6**, or **Current Channel 1-6**.
- Press or to set output.
- Press to reset to normal.

```
SET ANALOG OUTPUTS:  
SETTING: ALL  
OUTPUT SET TO: NORMAL  
↑ SET TO FULL SCALE  
↓ SET TO ZERO  
← RESET TO NORMAL  
  
RANGE AVG DIAGS ALARM
```

### Instrument Configuration

The Instrument Configuration screen displays information on the hardware configuration of the instrument.

**Note** If the analyzer is in service mode, pressing on the item will toggle it yes or no. ▲

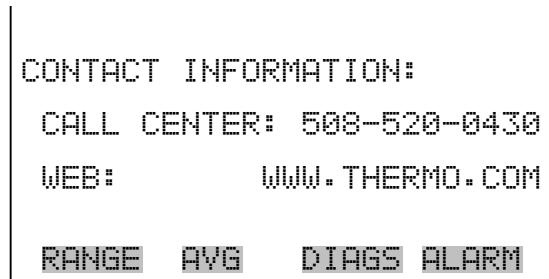
- In the Main Menu, choose Diagnostics > **Instrument Configuration**.
- Press to toggle instrument configuration (in service mode only).

```
INSTRUMENT_CONFIGURATION:  
> I/O EXPANSION BOARD YES  
SAMPLE/CAL VALVE YES  
OZONATOR YES  
DILUTION RATIO NO  
AUTO CALIBRATION NO  
  
RANGE AVG DIAGS ALARM
```

## Contact Information

The Contact Information screen displays the customer service information.

- In the Main Menu, choose Diagnostics > **Contact Information**.



## Alarms Menu

The alarms menu displays a list of items that are monitored by the analyzer. If the item being monitored goes outside the lower or upper limit, the status of that item will go from “OK” to either “LOW” or “HIGH”, respectively. If the alarm is not a level alarm, the status will go from “OK” to “FAIL”. The number of alarms detected is displayed to indicate how many alarms have occurred. If no alarms are detected, the number zero is displayed.

To see the actual reading of an item and its minimum and maximum limits, move the cursor to the item and press .

Items displayed are determined by the options installed. The zero or span check is visible only if the zero/span check or auto calibration options are enabled. The O<sub>3</sub> lamp temperature and ozonator level 1, 2, 3, and 4 checks are visible only if the ozonator option is installed. The motherboard status, interface board status, and I/O expansion board status (if installed) indicates that the power supplies are working and connections are successful. There are no setting screens for these alarms.

- In the Main Menu, choose **Alarms**.

ALARMS:	
ALARMS DETECTED	0
>O3 LAMP TEMP	OK
LAMP TEMP	OK
BENCH TEMP	OK
PRESSURE	OK
FLOW A	OK
FLOW B	OK

RANGE AVG DIAGS ALARM

INTENSITY A	OK
INTENSITY B	OK
ZERO CHECK	OK
SPAN CHECK	OK
ZERO AUTOCAL	OK
SPAN AUTOCAL	OK
O2 LEVEL 1 CHECK	OK
O2 LEVEL 2 CHECK	OK
O2 LEVEL 3 CHECK	OK
O2 LEVEL 4 CHECK	OK
O3 CONCENTRATION	OK
MOTHERBOARD STATUS	OK
INTERFACE STATUS	OK
I/O EXP STATUS	OK

## O<sub>3</sub> Lamp Temperature

The O<sub>3</sub> Lamp Temperature screen (if the ozonator option is installed) displays the current ozonator lamp temperature and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 65 to 75 °C. If the O<sub>3</sub> lamp temperature reading goes beyond either the minimum or maximum alarm limit, an alarm is activated. The word “ALARM” appears in the Run screen and in the Main Menu.

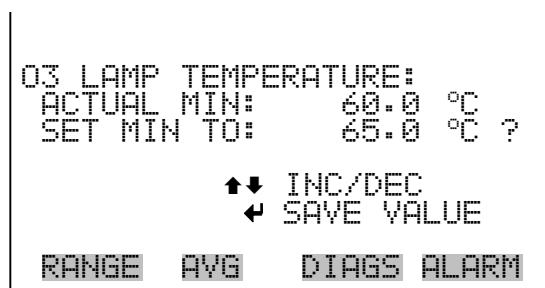
- In the Main Menu, choose Alarms > O<sub>3</sub> Lamp Temp.

O3 LAMP TEMPERATURE:	
ACTUAL	68.8 °C
>MIN	60.0 °C
MAX	80.0 °C

## Min and Max O<sub>3</sub> Lamp Temperature Limits

The Minimum O<sub>3</sub> Lamp Temperature alarm limit screen is used to change the minimum O<sub>3</sub> Lamp temperature alarm limit. The minimum and maximum O<sub>3</sub> Lamp temperature screens function the same way.

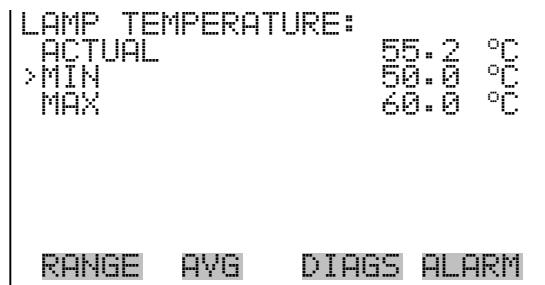
- In the Main Menu, choose Alarms > O<sub>3</sub> Lamp Temp > Min or Max.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.



## Lamp Temperature

The Lamp Temperature screen displays the current lamp temperature and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 50 to 60 °C. If the lamp temperature reading goes beyond either the minimum or maximum limit, an alarm is activated. The word “ALARM” appears in the Run screen and in the Main Menu.

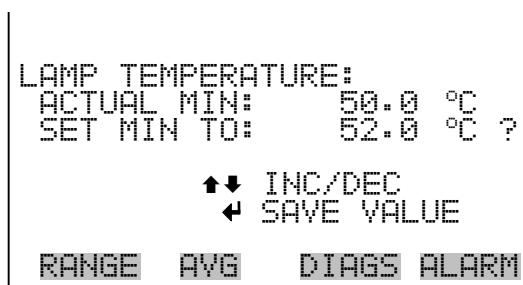
- In the Main Menu, choose Alarms > Lamp Temp.



## Min and Max Lamp Temperature Limits

The Minimum Lamp Temperature alarm limit screen is used to change the minimum lamp temperature alarm limit. The minimum and maximum lamp temperature screens function the same way.

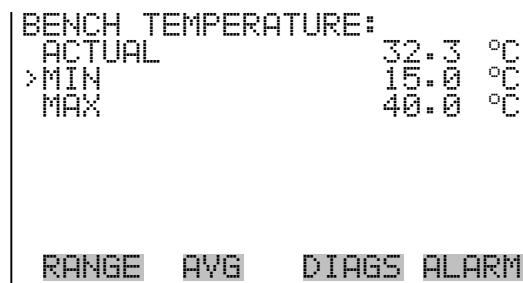
- In the Main Menu, choose Alarms > Lamp Temp > Min or Max.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.



## Bench Temperature

The Bench Temperature screen displays the current bench temperature and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 5 to 50 °C. If the bench temperature reading goes beyond either the minimum or maximum limit, an alarm is activated. The word “ALARM” appears in the Run screen and in the Main Menu.

- In the Main Menu, choose Alarms > **Bench Temp**.



## Min and Max Bench Temperature Limits

The Minimum Bench Temperature alarm limit screen is used to change the minimum bench temperature alarm limit. The minimum and maximum bench temperature screens function the same way.

- In the Main Menu, choose Alarms > Bench Temp > **Min or Max**.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.

BENCH TEMPERATURE:  
ACTUAL MIN: 15.0 °C  
SET MIN TO: 16.0 °C ?  
↑↓ INC/DEC  
← SAVE VALUE  
RANGE AVG DIAGS ALARM

## Pressure

The Pressure screen displays the current pressure and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 200 to 1,000 mmHg. If the pressure reading goes beyond either the minimum or maximum limit, an alarm is activated. The word “ALARM” appears in the Run screen and in the Main Menu.

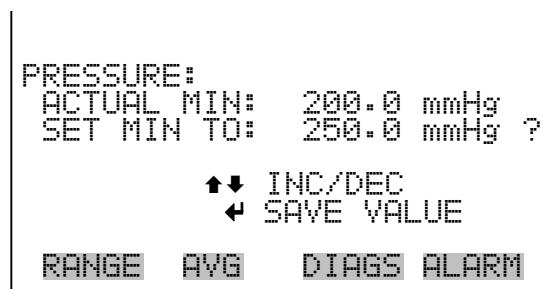
- In the Main Menu, choose Alarms > Pressure.

PRESSURE:  
ACTUAL 753.4 mmHg  
>MIN 200.0 mmHg  
MAX 1000.0 mmHg  
RANGE AVG DIAGS ALARM

## Min and Max Pressure Limits

The Minimum Pressure alarm limit screen is used to change the minimum pressure alarm limit. The minimum and maximum pressure screens function the same way.

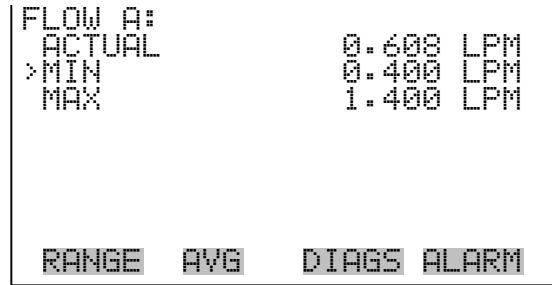
- In the Main Menu, choose Alarms > Pressure > Min or Max.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.



## Flow A and B

The Flow A screen displays the current sample flow reading in cell A and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 0.4 to 1.6 LPM. If the pressure reading goes beyond either the minimum or maximum limit, an alarm is activated. The word "ALARM" appears in the Run screen and in the Main Menu. The Flow B screen functions the same way.

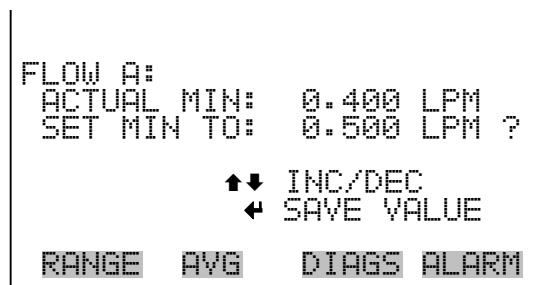
- In the Main Menu, choose Alarms > **Flow A** or **Flow B**.



## Min and Max Flow Limits

The Minimum Flow A alarm limit screen is used to change the minimum flow A alarm limit. The minimum and maximum flow A and flow B screens function the same way.

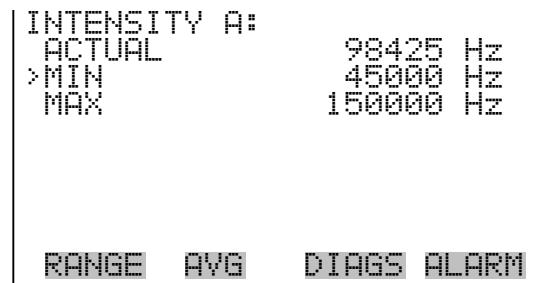
- In the Main Menu, choose Alarms > Select Flow > **Min** or **Max**.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.



## Intensity A and B

The Intensity A screen displays the current lamp intensity reading in Cell A and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 45,000 to 150,000 Hertz. If the intensity A reading goes beyond either the minimum or maximum limit, an alarm is activated. The word "ALARM" appears in the Run screen and in the Main Menu.

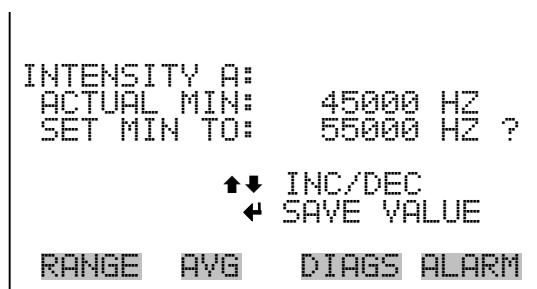
- In the Main Menu, choose Alarms > Intensity A or Intensity B.



## Min and Max Intensity Limits

The Minimum Intensity A alarm limit screen is used to change the minimum intensity A alarm limit. The minimum and maximum intensity A and intensity B screens function the same way.

- In the Main Menu, choose Alarms > Select Intensity > Min or Max.
- Use and to increment or decrement the numeric value.
- Press to save set to value as actual value.



## Zero and Span Check

The Zero Span Check screen allows the user to view the status of the most recent zero check and set the maximum zero check offset. The zero and span check screens are visible only if the zero/span check option is enabled and function the same way.

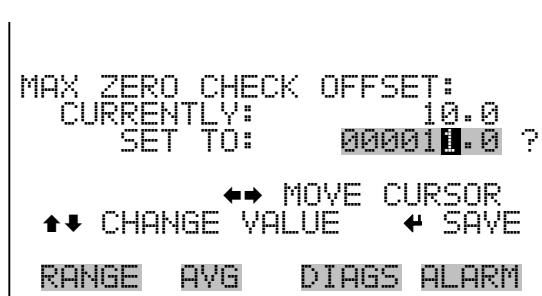
- In the Main Menu, choose Alarms > **Zero or Span Check**.



## Max Zero and Span Offset

The Max Zero Check Offset screen is used to change the maximum zero check offset. The maximum zero and span offset screens function the same way.

- In the Main Menu, choose Alarms > Zero or Span Check > **Max Offset**.
- Use **←** and **→** to move the cursor left or right.
- Use **↑** and **↓** to increment or decrement the numeric value.
- Press **←** to save set to value as actual value.



## **Zero and Span Auto Calibration**

The Zero Auto Calibration screen (read only) allow the user to view the status of the most recent auto background calibration. The zero and span auto calibration screens are visible only if the auto calibration option is enabled and function the same way.

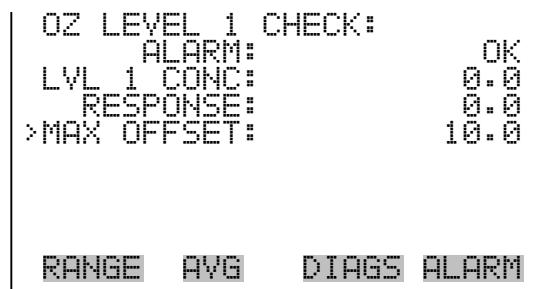
- In the Main Menu, choose Alarms > Zero or Span Autocal.



## **Ozonator Level 1-4 Check**

The Ozonator Level 1 Check screen allows the user to view the status of the most recent ozonator level 1 check and set the maximum check offset. The ozonator level 1, 2, 3, and 4 check screens are visible only if the ozonator option is enabled and function the same way.

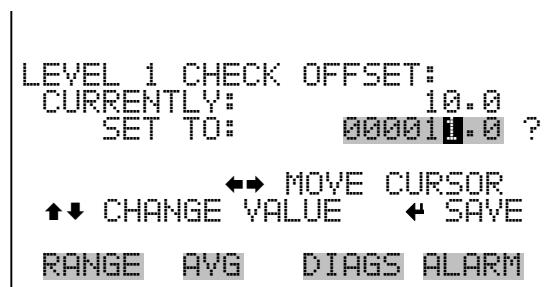
- In the Main Menu, choose Alarms > Oz Level 1, 2, 3, or 4 Check.



### Max Ozonator Level 1-4 Offset

The Ozonator Level 1 Check Offset screen is used to change the maximum check offset. The maximum ozonator level 1, 2, 3, and 4 offset screens function the same way.

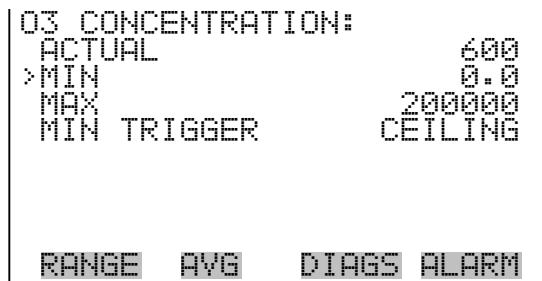
- In the Main Menu, choose Alarms > Select Oz Level > Max Offset.
- Use  and  to move the cursor left or right.
- Use  and  to increment or decrement the numeric value.
- Press  to save set to value as actual value.



### O<sub>3</sub> Concentration

The O<sub>3</sub> Concentration screen displays the current O<sub>3</sub> concentration and sets the minimum and maximum alarm limits. Acceptable alarm limits range from 0 to 200,000 ppb. The minimum alarm may be programmed as a floor trigger (alarm is triggered when the concentration falls below the minimum value) or a ceiling trigger (alarm is triggered when the concentration goes above the minimum value). If the O<sub>3</sub> concentration goes beyond either the minimum or maximum limit, an alarm is activated. The word "ALARM" appears in the Run screen and in the Main Menu.

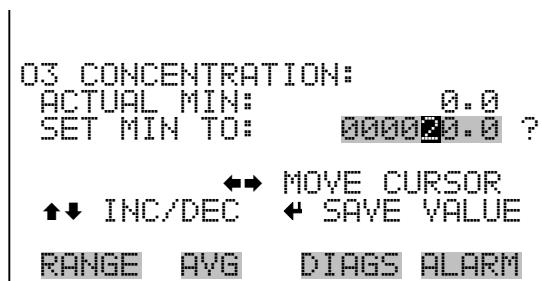
- In the Main Menu, choose Alarms > O<sub>3</sub> Concentration.



### Min and Max O<sub>3</sub> Concentration Limits

The Minimum O<sub>3</sub> Concentration alarm limit screen is used to change the minimum O<sub>3</sub> concentration alarm limit. The minimum and maximum O<sub>3</sub> concentration alarm limit screens function the same way.

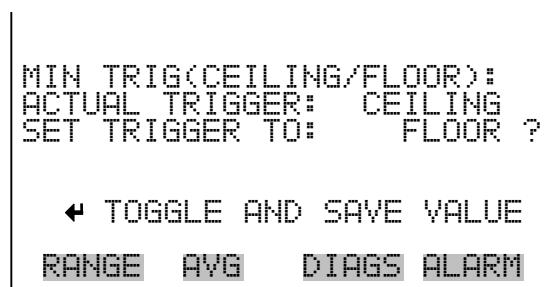
- In the Main Menu, choose Alarms > O<sub>3</sub> Concentration > Min or Max.
- Use **◀** and **▶** to move the cursor left or right.
- Use **↑** and **↓** to increment or decrement the numeric value.
- Press **◀** to save set to value as actual value.



### Min Trigger

The Minimum Trigger screen allows the user to view and set the O<sub>3</sub> concentration alarm trigger type to either floor or ceiling. The minimum alarm may be programmed as a floor trigger (alarm is triggered when the concentration falls below the minimum value) or a ceiling trigger (alarm is triggered when the concentration goes above the minimum value).

- In the Main Menu, choose Alarms > O<sub>3</sub> Concentration > MinTrigger.
- Press **◀** to toggle and save the minimum trigger to floor or ceiling.



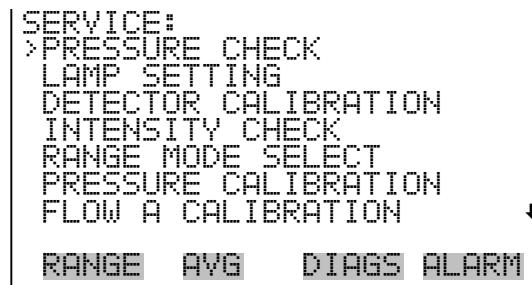
## Service Menu

The Service menu appears only when the instrument is in the service mode. To put the instrument into service mode:

- In the Main Menu, choose Instrument Controls > Service Mode.

Advanced diagnostic functions are included in the service mode. Meaningful data should not be collected when the instrument is in the service mode.

- In the Main Menu, choose Service.

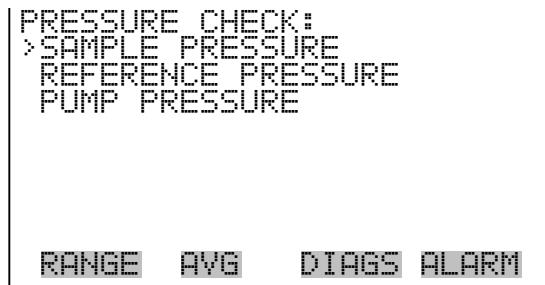


FLOW B CALIBRATION  
TEMPERATURE CALIBRATION  
ANALOG OUT CALIBRATION  
ANALOG INPUT CALIBRATION  
DILUTION RATIO  
DISPLAY PIXEL TEST  
RESTORE USER DEFAULTS

## Pressure Check

The Pressure Check menu is used to manually control the flow of reference or sample gas through Cell B. This enables the pressure reading of Cell B, with either sample or reference gas, to be determined. Pump pressure is used to test the pump. Selecting any of these menu items will disturb the analog outputs.

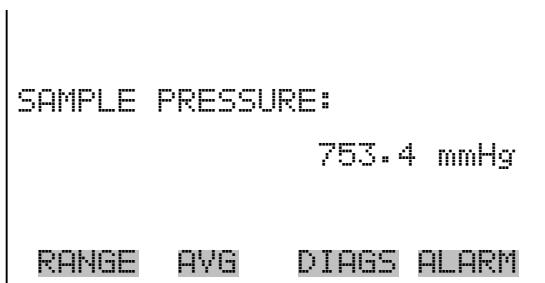
- In the Main Menu, choose Service > Pressure Check.



### Sample Pressure

The Sample Pressure screen (read only) displays the pressure of the sample gas in Cell B.

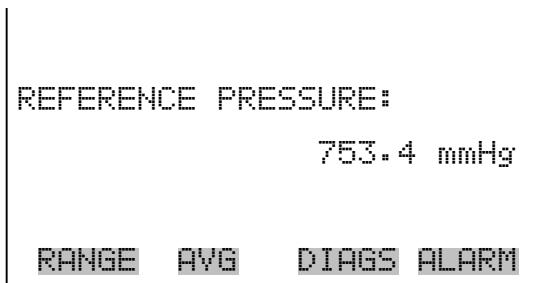
- In the Main Menu, choose Service > Pressure Check > **Sample Pressure**.



### Reference Pressure

The Reference Pressure screen (read only) displays the pressure of the reference gas in Cell B.

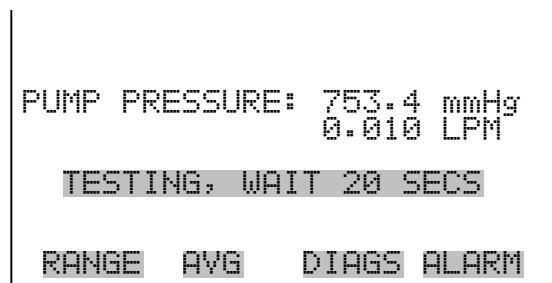
- In the Main Menu, choose Service > Pressure Check > **Reference Pressure**.



### Pump Pressure

The Pump Pressure screen (read only) is used to test the pump. The solenoids are energized such that there is no flow in Cell B. The flow rate for Cell B drops to zero and the pressure reading should drop below 390 mmHg in less than 20 seconds. This indicates the effectiveness of the internal pump. After 20 seconds, if the pressure is greater than 390 mmHg or the flow is greater than 0.010 LPM, the words “PUMP PROBLEM DETECTED” appears. After 20 seconds, if the pressure is less than 390 mmHg and the flow is less than 0.010 LPM, the words “PUMP OK” appears.

- In the Main Menu, choose Service > Pressure Check > **Pump Pressure**.



### Lamp Setting

The Lamp Setting screen is used to adjust the detector intensities. The display shows the intensities of Cell A and Cell B. The next line of the display shows the current lamp setting. Adjust the lamp setting until the intensities are about 100 kHz.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > **Lamp Setting**.
- Use and to increment or decrement the numeric value.
- Press to save the new lamp setting.

```
BENCH LAMP SETTING:  
CELL A INT: 98425 Hz  
CELL B INT: 97465 Hz  
LAMP SETTING: 72.9 %  
↑↓ INC/DEC  
↔ SAVE VALUE  
RANGE AVG DIAGS ALARM
```

## Detector Calibration

The Detector Calibration screen is used to set the calibration factors for detector A and detector B. Calibration factors are computed so that both detectors read 100,000 Hz on zero air. If either detector reads lower than 75,000 Hz or higher than 125,000 Hz, this calibration will not be successful. It is crucial that the lamp intensity be set such that both detector intensities fall inside this range before performing this calibration.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > Detector Calibration.

```
DETECTOR CALIBRATION:  
CELL A RAW INT: 76988 Hz  
CELL B RAW INT: 67079 Hz  
CELL A FACTOR: 1.000  
CELL B FACTOR: 1.000  
↔ CALC/SAVE NEW RECORDS  
RANGE AVG DIAGS ALARM
```

## Intensity Check

The Intensity Check menu is used to manually control the flow of reference or sample gas through either Cell A or Cell B. This enables the intensity and noise reading of each detector to be determined with either reference or sample gas flow. Selecting any of these menu items will disturb the analog outputs.

- In the Main Menu, choose Service > Intensity Check.

INTENSITY CHECK:  
> INT A REFERENCE GAS  
INT A SAMPLE GAS  
INT B REFERENCE GAS  
INT B SAMPLE GAS

RANGE AVG DIAGS ALARM

### Intensity A/B Check

The Intensity A Reference Gas screen (read only) switches the solenoid valves so that reference gas is flowing through Cell A. The intensity and noise reading are displayed. The Intensity B Reference Gas screen functions the same way. Also, the Intensity A and Intensity B Sample Gas screens function the same way (only with sample gas instead of reference gas).

- In the Main Menu, choose Service > Intensity Check > **Int A or B Ref** or **Sample**.

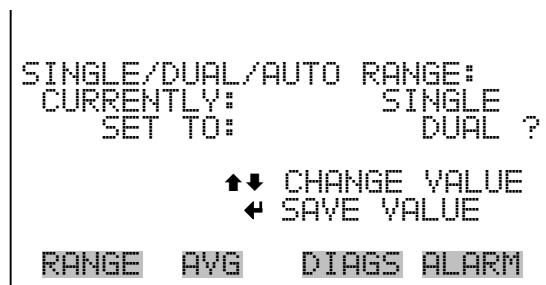
CELL A REFERENCE GAS:  
INTENSITY: 98425. Hz  
NOISE: 1.4

RANGE AVG DIAGS ALARM

### Range Mode Select

The Range Mode Select screen is used to switch between the various range modes: single, dual, and auto range.

- In the Main Menu, choose Service > **Range Mode Select**.
- Use and to scroll through a list of choices.
- Press to save the new range mode.



## Pressure Calibration

The Pressure Calibration menu is used to calibrate the pressure sensor to zero, span, or restore factory default values. The pressure calibration is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in this chapter.

The pressure sensor’s zero counts and span slope are displayed on the menu.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > Pressure Calibration.

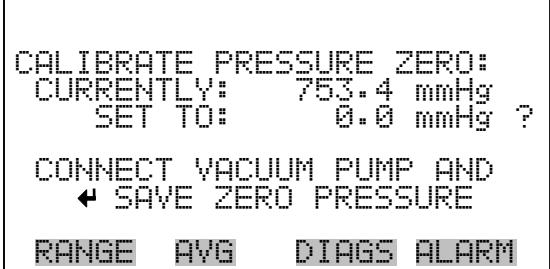


## Calibrate Pressure Zero

The Calibrate Pressure Zero screen calibrates the pressure sensor at zero pressure.

**Note** A vacuum pump must be connected to the pressure sensor before performing the zero calibration. ▲

- In the Main Menu, choose Service > Pressure Calibration > **Zero**.
- Press to save the current pressure reading as the zero reading.



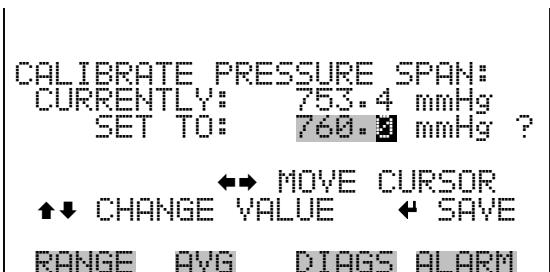
CALIBRATE PRESSURE ZERO:  
CURRENTLY: 753.4 mmHg  
SET TO: 0.0 mmHg ?  
CONNECT VACUUM PUMP AND  
◀ SAVE ZERO PRESSURE  
RANGE AVG DIAGS ALARM

### Calibrate Pressure Span

The Calibrate Pressure Span screen allows the user to view and set the pressure sensor calibration span point.

**Note** The plumbing going to the pressure sensor should be disconnected so the sensor is reading ambient pressure before performing the span calibration. The operator should use an independent barometer to measure the ambient pressure and enter the value on this screen before calibrating. ▲

- In the Main Menu, choose Service > Pressure Calibration > **Span**.
- Use **◀**, **▶**, **↑** and **↓** to move and change the value.
- Press **◀** to save set to value as actual value.



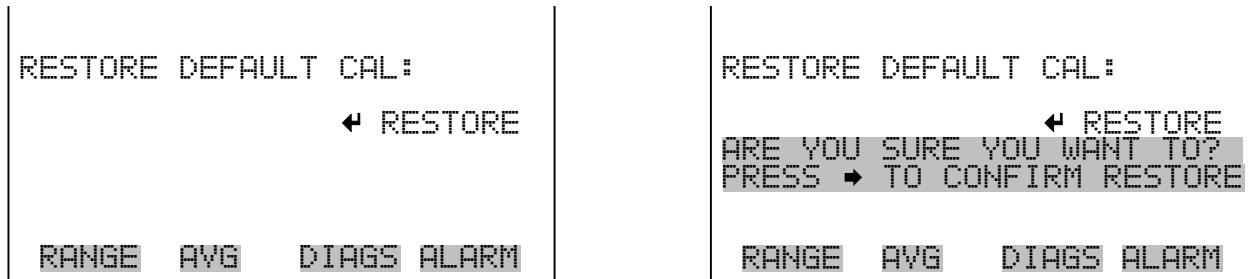
CALIBRATE PRESSURE SPAN:  
CURRENTLY: 753.4 mmHg  
SET TO: 760.0 mmHg ?  
↔ MOVE CURSOR  
↑↓ CHANGE VALUE ← SAVE  
RANGE AVG DIAGS ALARM

### Restore Default Calibration

The Restore Default Calibration screen allows the user to reset the pressure calibration configuration values to factory defaults.

- In the Main Menu, choose Service > Pressure Calibration > **Set Defaults**.
- Press **◀** to warn user and enable restore with **▶**.

- Use to overwrite pressure sensor calibration parameters with factory default values when pressed after .



## Flow A and B Calibration

The Flow A Calibration menu is used to calibrate the flow A sensor to zero, span, or restore factory default values. The flow A calibration is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter. The Flow B Calibration menu functions the same way.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > Flow Calibration A or B.

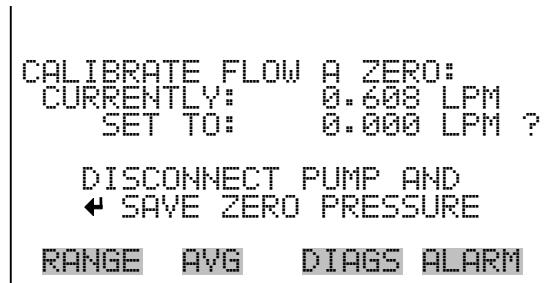


## Calibrate Flow Zero

The Calibrate Flow A Zero screen calibrates the flow sensor at zero flow. The Calibrate Flow B Zero screen functions the same way.

**Note** The pump must be disconnected before performing the zero calibration. ▲

- In the Main Menu, choose Service > Select Flow Calibration A or B > **Zero**.
- Press  to save the current flow reading as the zero reading.

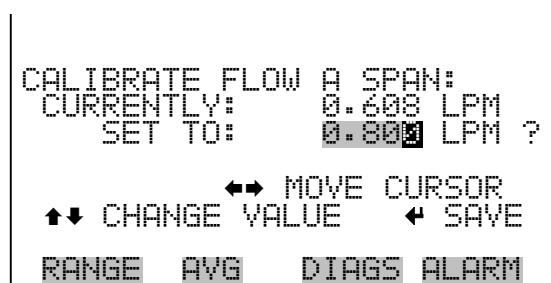


### Calibrate Flow Span

The Calibrate Flow A Span screen allows the user to view and set the flow sensor calibrate span point. The calibrate Flow B Span screen functions the same way.

**Note** An independent flow sensor is required to read the flow, then the operator enters the flow value on this screen to perform the calibration. ▲

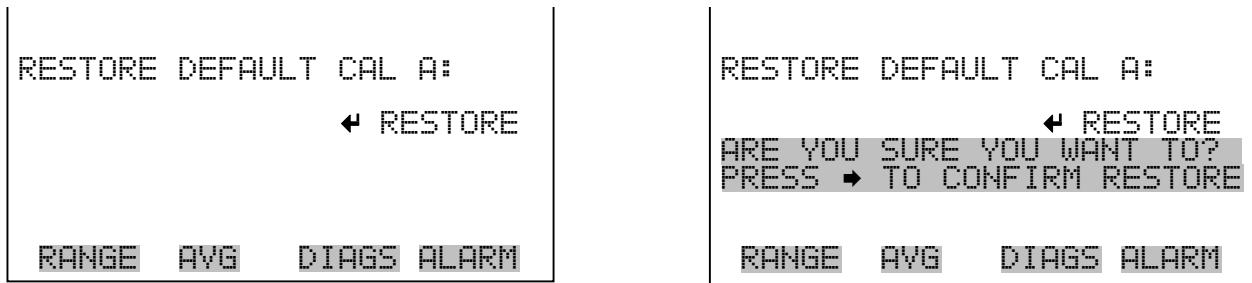
- In the Main Menu, choose Service > Select Flow Calibration A or B > **Span**.
- Use , ,  and  to move and change the value.
- Press  to save set to value as actual value.



### Restore Default Calibration

The Restore Default Calibration A screen allows the user to reset the flow calibration configuration values to factory defaults. The Restore Default Calibration B screen functions the same way.

- In the Main Menu, choose Service > Select Flow Calibration A or B > **Set Defaults**.
- Press **[←]** to warn user and enable restore with **[→]**.
- Use **[→]** to overwrite pressure sensor calibration parameters with factory default values when pressed after **[←]**.

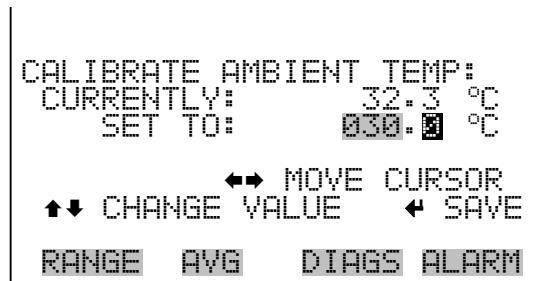


## Temperature Calibration

The Temperature calibration screen allows the user to view and set the ambient temperature sensor calibration. The temperature calibration is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > **Temperature Calibration**.
- Use **[←]**, **[→]**, **[↑]** and **[↓]** to move and change the value.
- Press **[←]** to save set to value as actual value.

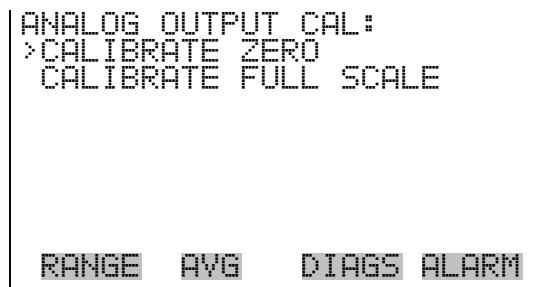
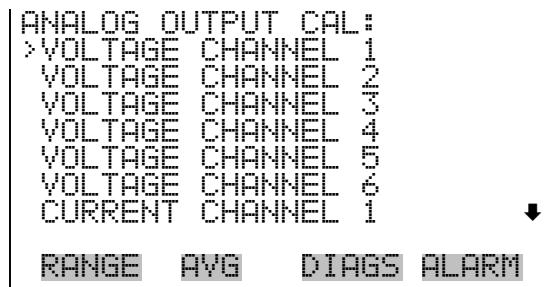


## Analog Output Calibration

The Analog Output Calibration menu is a selection of 6 voltage channels and 6 current channels (if I/O expansion board option is installed) to calibrate, and allows the user to select the calibration action zero or span. The analog output calibration is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > **Analog Out Calibration**.



### Analog Output Calibrate Zero

The Analog Output Calibrate Zero screen allows the user to calibrate the zero state of the selected analog output. The operator must connect a meter to the output and adjust the output until it reads 0.0 V on the meter.

- In the Main Menu, choose Service > Analog Out Calibration > Select Channel > **Calibrate Zero**.
- Use the and to increment or decrement the numeric value.
- Press to save the value.

```
ANALOG OUTPUT CAL: ZERO
CONNECT METER TO OUTPUT!
SELECTED OUTPUT: V1
SET TO: 100
◀ SAVE VALUE ▶ INC/DEC
SET OUTPUT TO: 0.0 V

RANGE AVG DIAGS ALARM
```

### Analog Output Calibrate Full-Scale

The Analog Output Calibrate Full-Scale screen allows the user to calibrate the full-scale state of the selected analog output. The operator must connect a meter to the output and adjust output until it reads the value shown in the set output to: field.

- In the Main Menu, choose Service > Analog Out Calibration > Select Channel > **Calibrate Full Scale**.
- Use the and to increment or decrement the numeric value.
- Press to save the value.

```
ANALOG OUTPUT CAL: SPAN
CONNECT METER TO OUTPUT!
SELECTED OUTPUT: V1
SET TO: 3697
◀ SAVE VALUE ▶ INC/DEC
SET OUTPUT TO: 10 V

RANGE AVG DIAGS ALARM
```

### Analog Input Calibration

The Analog Input Calibration menu is a selection of 8 analog inputs (if the I/O expansion board option is installed) to calibrate, and allows the user to select the calibration action zero or span. The analog input calibration is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter.

**Note** This adjustment should only be performed by an instrument service technician. ▲

- In the Main Menu, choose Service > **Analog Input Calibration**.

```
ANALOG INPUT CAL:  
>INPUT CHANNEL 1  
INPUT CHANNEL 2  
INPUT CHANNEL 3  
INPUT CHANNEL 4  
INPUT CHANNEL 5  
INPUT CHANNEL 6  
INPUT CHANNEL 7  
↓  
RANGE AVG DIAGS ALARM
```

```
ANALOG INPUT CAL:  
>CALIBRATE ZERO  
CALIBRATE FULL SCALE  
↓  
RANGE AVG DIAGS ALARM
```

### Analog Input Calibrate Zero

The Analog Input Calibrate Zero screen allows the user to calibrate the zero state of the selected analog input.

In the Main Menu, choose Service > Analog Input Calibration > Select Channel > **Calibrate Zero**. (Hook up a voltage source of 0 V to the analog input channel.)

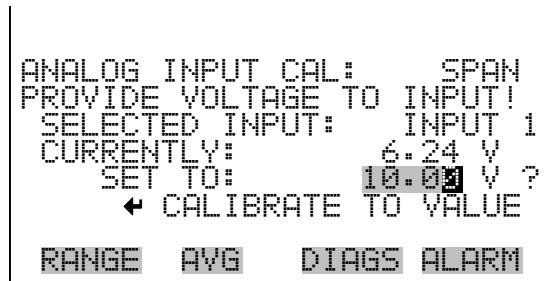
- Press to save the value.

```
ANALOG INPUT CAL: ZERO  
DISCONNECT SELECTED INPUT!  
SELECTED INPUT: INPUT 1  
CURRENTLY: 6.24 V ?  
← CALIBRATE INPUT TO ZERO  
RANGE AVG DIAGS ALARM
```

### Analog Input Calibrate Full-Scale

The Analog Input Calibration Full-Scale screen allows the user to calibrate the full-scale state of the selected analog input.

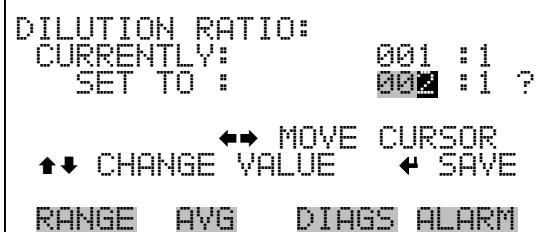
- In the Main Menu, choose Service > Analog Input Calibration > Select Channel > **Calibrate Full Scale**. (Hook up a voltage source of 10 V to the analog input channel.)
- Use the and to increment or decrement the numeric value.
- Press to save the value.



## Dilution Ratio

The Dilution Ratio screen allows the user to view and set the dilution ratio. Acceptable values are 1–500: 1. The default is 1:1. When this value is set, the dilution ratio is applied to all concentration measurements. This screen is only accessible if the dilution ratio option is installed.

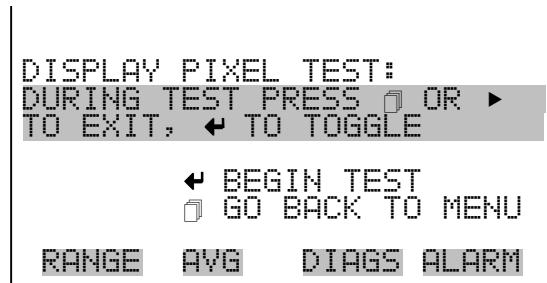
- In the Main Menu, choose Service > Dilution Ratio.
- Use , , and to move and change the value.
- Press to save set to value as actual value.



## Display Pixel Test

The Display Pixel Test is used to test the LCD display. The display pixel test is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter.

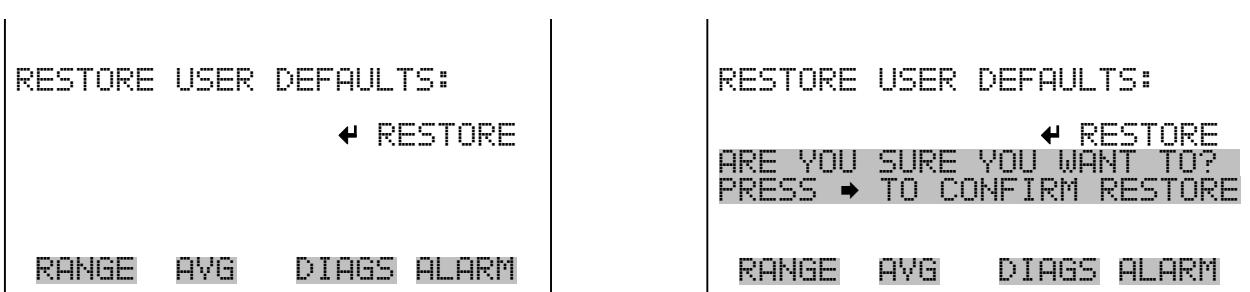
- In the Main Menu, choose Service > **Display Pixel Test**.
- Press to begin test by turning all pixels on, then toggle between on or off.



## Restore User Defaults

The Restore User Defaults screen is used to reset the user calibration and configuration values to factory defaults. The restore default user is visible only when the instrument is in service mode. For more information on the service mode, see “Service Mode” earlier in the chapter.

- In the Main Menu, choose Service > **Restore User Defaults**.
- Press to warn and enable restore with .
- Press to overwrite all user settings with factory default values.



## Password

The Password menu allows the user to configure password protection. If the instrument is locked, none of the settings may be changed via the front panel user interface. The items visible under the password menu are determined by the instrument’s password status.

- In the Main Menu, choose **Password**.

PASSWORD MENU:  
>SET PASSWORD  
LOCK INSTRUMENT  
CHANGE PASSWORD  
REMOVE PASSWORD  
UNLOCK INSTRUMENT

RANGE AVG DIAGS ALARM

## Set Password

The Set Password screen is used to set the password to unlock the front panel. The set password is shown if the instrument is unlocked and the password not set.

- In the Main Menu, choose Password > Set Password.
- Press to enter password and disable instrument lock.

ENTER NEW PASSWORD:

ABCDEFHIJKLMNOP BKSP  
OPQRSTUVWXYZ PAGE  
0123456789 ./- SAVE

RANGE AVG DIAGS ALARM

## Lock Instrument

The Lock Instrument screen is used to lock the instrument's front panel so users can not change any settings from the front panel. The lock instrument is shown if the instrument is unlocked and the password set.

- In the Main Menu, choose Password > Lock Instrument.
- Press to enable instrument lock and returns to main menu.

LOCK FRONT PANEL:  
PRESSING ENTER WILL  
PREVENT USER FROM CHANGING  
CONFIG FROM FRONT PANEL  
◀ LOCK AND RETURN TO RUN

RANGE AVG DIAGS ALARM

## Change Password

The Change Password is used to change the password used to unlock the instrument's front panel. The change password is shown if the instrument is unlocked.

- In the Main Menu, choose Password > **Change Password**.
- Press  to change password.

ENTER NEW PASSWORD:  


BCDEFGHIJKLMNOP BKSP  
QRSTUVWXYZ PAGE  
0123456789 ./- SAVE

RANGE AVG DIAGS ALARM

## Remove Password

The Remove Password screen is used to erase the current password and disable password protection. The remove password is shown if the instrument is unlocked and the password set.

- In the Main Menu, choose Password > **Remove Password**.
- Press  to remove password and returns to main menu.



## Unlock Instrument

The Unlock Instrument screen is used to enter the password to unlock the front panel. The Unlock Instrument is shown if the instrument is locked.

- In the Main Menu, choose Password > **Unlock Instrument**.
- Press to disable instrument lock and returns to main menu.



**Operation**  
Password

# Chapter 4 Calibration

This chapter describes how to perform a multipoint calibration of the photometric ozone analyzer. It is based upon the current EPA approved procedure using a UV photometer as a calibration standard. The information described here should be adequate to perform the calibration. However, for more information refer to the Code of Federal Regulations (Title 40, Part 50, Appendix D) and the EPA's "Technical Assistance Document for the Calibration of Ambient Ozone Monitors."

This chapter includes the following sections:

- “Equipment Required” on page 4-1
- “Instrument Preparation” on page 4-3
- “Calibration Photometer System Preparation” on page 4-3
- “Calibration Procedure” on page 4-8
- “Periodic Zero and Span Checks” on page 4-11
- “Internal Ozonator Adjustment (Option)” on page 4-13

## Equipment Required

The following equipment is required to calibrate the analyzer:

- Zero air generator
- Calibration photometer system

## Zero Air Generator

Zero air can be obtained either from compressed cylinders or from scrubbed ambient air. If cylinder air is used, it should be actual and not synthetic. If ambient air is used, the following compounds must be removed: ozone, nitric oxide, nitrogen dioxide, sulfur dioxide, and hydrocarbons. The following scheme is recommended by the EPA in its technical assistance document:

## Calibration

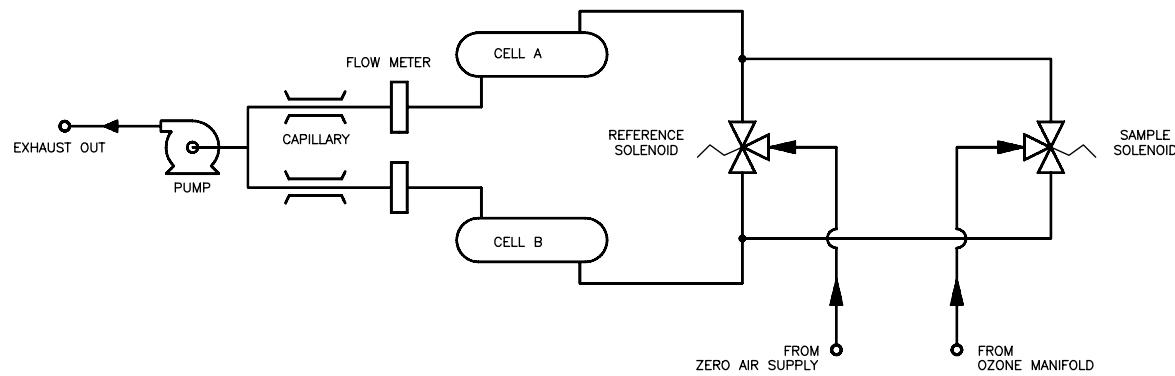
### Equipment Required

1. Irradiate the air with an ozone generating UV lamp to convert nitric oxide to nitrogen dioxide. Alternatively, pass air through Purafil® which oxidizes nitric oxide to nitrogen dioxide and scrubs nitrogen dioxide.
2. Pass air through a large column of activated charcoal to remove residual nitrogen dioxide, ozone, sulfur dioxide, hydrocarbons, and so on.
3. Pass air through a molecular sieve.
4. Pass air through a final particulate filter to remove particulates which originate in scrubbing columns.

**Note** An important requirement for the calibration photometer operation is that the zero air used to reference the photometer come from the same source as the zero air used in the ozonator. This is to effectively cancel impurities present in the zero air source. ▲

## Calibration Photometer System

A UV photometer calibration system which includes an ozone generator, an output port or manifold, a photometer, and a source of zero air is required. The Thermo Electron Model 49*i* Ozone Photometric Primary Standard satisfies the calibration photometer system requirement in a single convenient package. In addition, the Model 49*i* can be modified to operate as a calibration photometer by removing the ozone scrubber and plumbing zero air into the common port of the ozone-free solenoid valve, as shown in [Figure 4-1](#). If the Model 49*i* is modified to operate as a calibration photometer, it must be dedicated for calibration and not be used for monitoring ozone at any time.



**Figure 4-1.** Model 49*i* Connected as Calibrator

## Instrument Preparation

Use the following procedure to prepare the instrument prior to calibration.

1. Turn on the instrument and allow it to stabilize for a minimum of one hour. Perform the service checks in the “Preventive Maintenance” chapter.
2. Connect the Model 49*i* to the ozone manifold. If a Teflon® particulate filter is being used, it must be installed prior to calibration.

## Calibration Photometer System Preparation

As indicated in the EPA Technical Assistance Document there are several tests that should be performed prior to the use of an ozone UV photometer as a calibrator to ensure the accuracy of the measurements. These tests include:

- System check
- Ozone loss test
- Linearity check
- Intercomparability test

### System Check

A step-by-step checkout procedure to verify proper operation of a Model 49*i* Primary Standard (or a Model 49*i* modified as described earlier) is as follows:

## Calibration

### Calibration Photometer System Preparation

1. Turn the calibration photometer on.
2. Turn on the ozonator.
3. Allow the calibration photometer and ozonator to stabilize for one hour.
4. Perform service checks of Chapter 5 “Preventive Maintenance.”

## Ozone Loss Test

If the calibration photometer passes the leak test in the “Preventive Maintenance” chapter, it is highly unlikely that the system is destroying ozone. If desired, a rigorous test is as follows (this check follows the EPA's Technical Assistance Document with the appropriate change for a time-shared, dual cell system). For this test, if the internal ozonator of the Model 49*i* Primary Standard is being used, make sure it is in the manual mode.

1. Calibrate an ozone analyzer using the calibration photometer. Assume the photometer is correct.
2. Generate a stable level of ozone and with the calibrated ozone analyzer measure and note reading as  $R_m$ .
3. Unplug the pump of the calibration photometer from the AC power source and plug the exhaust line and zero-air inlet line.
4. Connect the calibrated ozone analyzer to the access port on the inlet of Cell A (the Model 49*i* Primary Standard has caps at all access points so the Teflon® lines do not have to be disconnected).
5. From the Service Mode menu, select Intensity Check. From the Intensity Check menu, select Int B Reference Gas. Wait for a steady reading and record the intensity as  $R(a)_{input}$ .
6. Connect the calibrated ozone analyzer to the access port on the inlet of cell B. From the Service Mode menu, select Intensity Check. From the Intensity Check menu, select Int A Reference Gas. Wait for a steady reading and record the intensity as  $R(b)_{input}$ .

7. Replace access fittings used in steps 4 and 6 above and make sure they are leak tight.
8. Connect the calibrated ozone analyzer to the access port on the outlet of absorption cell of Cell A.
9. From the Service Mode menu, select Intensity Check. From the Intensity Check menu, select Int B Reference Gas. Wait for a steady reading and record the intensity as  $R(a)_{out}$ .
10. Connect the calibrated ozone analyzer to the access port on the outlet of absorption cell of Cell B. From the Service Mode menu, select Intensity Check. From the Intensity Check menu, select Int A Reference Gas. Wait for a steady reading and record the intensity as  $R(b)_{out}$ .
11. Replace access fittings used in steps 8 and 10, and make sure they are leak tight.
12. Compute percent of ozone loss from the following equation:

Percent of Ozone Loss =

$$\frac{R_m - 1/4[R(a)_{input} + R(a)_{out} + R(b)_{input} + R(b)_{out}]}{R_m} \times 100\% \quad (1)$$

If the ozone loss is greater than 2%, check that the absorption cells and Teflon® tubing have not become contaminated by dirt. See “Optical Bench Cleaning” in the “Preventive Maintenance” chapter for more information. If the cells and Teflon® tubing are clean, recondition the optical bench by setting the ozone generator for maximum ozone and adjust the pressure regulator for minimum dump flow (about 1/2 liter per minute). Let the calibration photometer run overnight sampling the high level of ozone. Then repeat ozone loss test.

## Linearity Check

Since the Model 49*i* is inherently linear over the range of interest (0-1 ppm), a linearity test is an effective overall test that the instrument is operating properly. The checks above should identify whether any causes of non-linearity are present. The possible causes of non-linearity are:

## Calibration

### Calibration Photometer System Preparation

- Dirty or contaminated cell, lines, or manifold
- Inadequate conditioning of system
- Leaks in system
- Contamination in zero air
- Non-linear detectors in photometer
- Faulty electronics

To demonstrate linearity, generate a concentration of ozone near the upper range limit of the calibration photometer and accurately dilute the ozonated air with zero air. To do this test accurately, two calibrated flow meters and a mixing chamber are needed: one flow meter to measure the flow into the ozonator, and the other to measure the flow of the dilutant zero air. The percent of non-linearity is calculated as follows:

$$R = \frac{F_o}{F_o + F_d} \quad (2)$$

$$E = \frac{A_1 + \frac{A_2}{R}}{A_1} \times 100\% \quad (3)$$

where:

$F_o$  = Ozonator flow

$F_d$  = Dilutant zero air flow

$E$  = Linearity error, in percent

$A_1$  = Assay of original concentration

$A_2$  = Assay of diluted concentration

$R$  = Dilution ratio

Note that the inherent linearity accuracy of the Model 49*i* Primary Standard (or modified Model 49*i*) is greater than the accuracy measurements of the mass flow meters.

Use the following procedure to check that the calculations are complete and accurate.

1. With the ozone generator in the manual mode (gain set to zero), adjust ozone level to generate a level in excess of 0.5 ppm. Wait until ozone concentration is stable.
2. From the Service Mode menu, select Intensity Check. From the Intensity Check menu, select Int A Reference Gas. Wait for stable frequency reading and note as  $I_o(A)$ . Press  to return to the Intensity Check menu.
3. From the Intensity Check menu, select Int A Sample Gas. Wait for stable frequency reading, note as  $I(A)$ . Press  to return to the Intensity Check menu.
4. From the Intensity Check menu, select Int B Reference Gas. Wait for stable frequency reading, note as  $I_o(B)$ . Press  three times to return to the Main Menu.
5. From the Main Menu choose Diagnostics. From the Diagnostics menu choose Temperatures to get the current bench temperature and Pressure to get the current pressure reading.
6. Compute  $C(A)$  and  $C(B)$  from Equation 4.

$$C = \left( \frac{10^6}{(308)37.84} \right) \left( \frac{760(273+T)}{273P} \right) \ln\left(\frac{I_o}{I}\right) \quad (4)$$

This value should agree with the value noted in the Run screen. Note that the concentration determined in this manner does not correct for lamp fluctuation and thus will be noisier than the concentration determined in the Run screen.

## Intercomparability Test

To perform an intercomparability test of a Model 49*i* Primary Standard, it may be necessary to have the Model 49*i* Primary Standard sample ozone from a source other than the one contained in the instrument. Use the following procedure to accomplish this.

## Calibration

### Calibration Procedure

1. Set ozone level thumb wheel to zero.
2. At the Teflon® distribution manifold, disconnect the line from the ozonator to the manifold and cap fitting.
3. Cap bulkhead labeled VENT.
4. Connect Teflon® line from bulkhead labeled OZONE to manifold of ozone source being utilized for intercomparability study.
5. Make sure the same zero air is feeding both the Model 49*i* Primary Standard and the second photometer being used in study.
6. If it is desired to hold usage of zero air to a minimum, adjust the pressure regulator feeding the ozonator to zero pressure.
7. Perform intercomparability test.
8. After completion of test, reconnect ozonator and leak check following the “Leak Test and Pump Checkout” procedure in the “Preventive Maintenance” chapter.

**Note** If an ozone analyzer is available in addition to the two ozone photometers being checked for intercomparability, an easier intercomparability check is to calibrate the ozone analyzer against each photometer individually and then compare the two ozone calibration curves. ▲

If a calibration photometer other than a Model 49*i* Primary Standard or modified Model 49*i* is being used, follow the checkout procedure given in the Manual for the calibration photometer, or follow the procedure in the Technical Assistance Document.

## Calibration Procedure

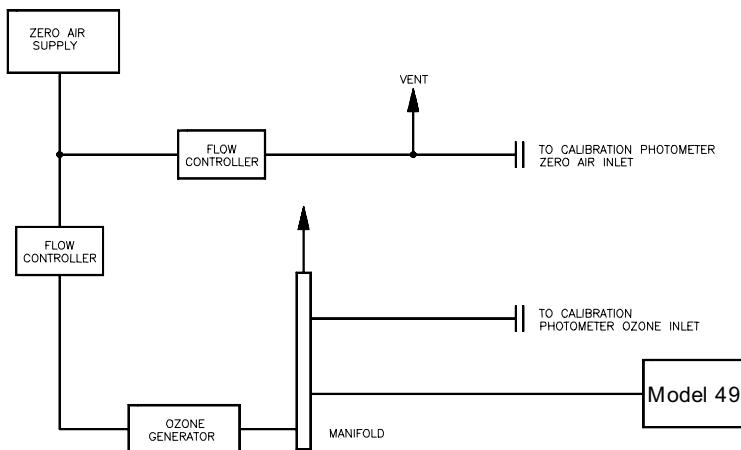
To generate data of the highest confidence, it is recommended that a multipoint calibration be performed:

- every three months

- after performing a major component disassembly

## Connect Instrument

Connect the Model 49*i* to the manifold on the output of the ozonator, as shown in [Figure 4-2](#). If an optional sample line filter is used, the calibration must be performed through this filter. Ensure that the flow rate into the output manifold is greater than the total flow required by the calibration photometer, analyzer, and any other flow demand connected to the manifold.



**Figure 4-2.** Model 49*i* Connected to Calibration Photometer and External Ozonator

## Zero Adjust

Use the following procedure to adjust zero.

1. Allow sufficient time for the instrument and the calibration photometer to warm up and stabilize.
2. With the zero air supply ON, but the ozonator OFF, allow the instrument to sample zero air until a stable response is obtained.
3. From the Main Menu choose **Calibration**.
4. From the Calibration menu choose **Calibrate Zero**. Press to perform a zero calibration. Press to return to the Run screen.

## Calibration

### Calibration Procedure

If a strip chart recorder is used, it is recommended that it be adjusted to obtain a record of zero drift and/or zero noise. This can be achieved by using the zero offset capability of the recorder.

5. Record the stable zero air response as Z.

## Span Adjust

Use the following procedure to adjust span.

1. Generate an ozone concentration standard of approximately 80% of the upper range limit (URL) of the ozone analyzer (such as, 0.4 or 0.8 ppm for the 0.5 and 1.0 ppm ranges respectively).
2. Allow the instrument to sample this ozone concentration standard until a stable response is obtained.
3. From the Main Menu choose Calibration > **Calibrate Span**. Use  and  to increment/decrement the known span gas concentration. Press  to calibrate the instrument.

The recorder response will equal:

$$\text{RecorderResponse } (\%) = \frac{(\text{O}_3)_{\text{out}}}{\text{URL}} \times 100 + Z \quad (5)$$

where:

URL = Upper range limit of the Model 49*i*, ppm

Z = Recorder response with zero air, % scale

$[\text{O}_3]_{\text{out}}$  = Ozone concentration as determined by the calibration photometer, ppm

4. Record the ozone concentration as determined by the calibration photometer and the corresponding analyzer response.
1. Generate several other ozone concentration standards (at least five others are recommended) over the scale range of the instrument.

## Additional Concentration Standards

2. For each ozone concentration standard, record the ozone concentration as determined by the calibration photometer and record the corresponding Model 49*i* analyzer response.

If a Model 49*i* Primary Standard is being used as the calibration photometer, use the ozone concentration as determined by the photometer and not the value of the ozone level thumbwheel.

## Calibration Curve

Use the following procedure to plot the calibration curve.

1. Plot the Model 49*i* Analyzer responses versus the corresponding ozone concentrations.
2. Connect the experimental points by using a straight line, preferably determined by linear regression techniques.

Points that lie more than  $\pm 4\%$  from this line are an indication of an error in determining the calibration curve. The error may be due to a malfunction of the calibration photometer, or a malfunction of the analyzer being calibrated. The most likely malfunctions in both the analyzer and calibration photometer which can give non-linear results are leaks, a malfunctioning ozone scrubber, a dirty solenoid, or dirt in the optical system. The calibration curve is used to reduce subsequent ambient data.

**Note** To generate data of the highest confidence, it is recommended that a multipoint calibration be performed every three months, any time major disassembly of components is performed, or any time the zero or span checks give results outside the limits described in “Periodic Zero and Span Checks” that follow. ▲

## Periodic Zero and Span Checks

In order to achieve data of the highest confidence, it is suggest that periodic zero and air span checks be performed. These checks can be performed by:

1. Periodically challenge the instrument with zero air.

The output flow of the zero air supply should be greater than the flow demand of the instrument. In addition, an atmospheric dump bypass should be used to ensure that the zero air gas flow is being delivered at atmospheric pressure.

## Calibration

### Periodic Zero and Span Checks

2. Record the analyzer response in percent of scale as  $A_o$ . Compute the zero drift from the following equation:

$$\text{ZeroDrift} \cdots \% = A_o - Z \quad (6)$$

where:

$Z$  = Recorder response obtained at the last calibration for zero air, % scale

3. Periodically challenge the instrument with an ozone level of approximately 80% URL from a previously calibrated stable ozone generator.

The output flow from this generator should be greater than the flow demand of the instrument. In addition, an atmospheric dump bypass should be used to ensure the span gas flow is being delivered at atmospheric pressure.

4. Record the analyzer response in % of scale as  $A_{80}$ . Compute the span error from the following equation:

$$\left[ \frac{\text{Reported CO Concentration} - \text{Actual CO Concentration}}{\text{Actual CO Concentration}} \right] \bullet 100$$

where:

$Z$  = Recorder response obtained at the last calibration for zero air, % scale

$[O_3]$  = Generated span concentration, ppm

A zero drift in excess of  $\pm 4\%$  of full scale, or a span drift in excess of  $\pm 6\%$  of full scale is an indication of a malfunction either of the zero air supply, ozone source, recorder, or analyzer. Since the Model 49*i* is a ratio instrument and thus does not have an electronic span or zero drift, it is not recommended that any zero adjustment or span adjustment be performed as the result of a zero or span check. If values are obtained outside of the limits of  $\pm 4\%$  for zero and  $\pm 6\%$  for span drift, the multipoint calibration described previously is indicated to isolate the problem.

For detailed guidance in setting up a quality assurance program, refer to the code of Federal Regulations, and the EPA Handbook on Quality Assurance.

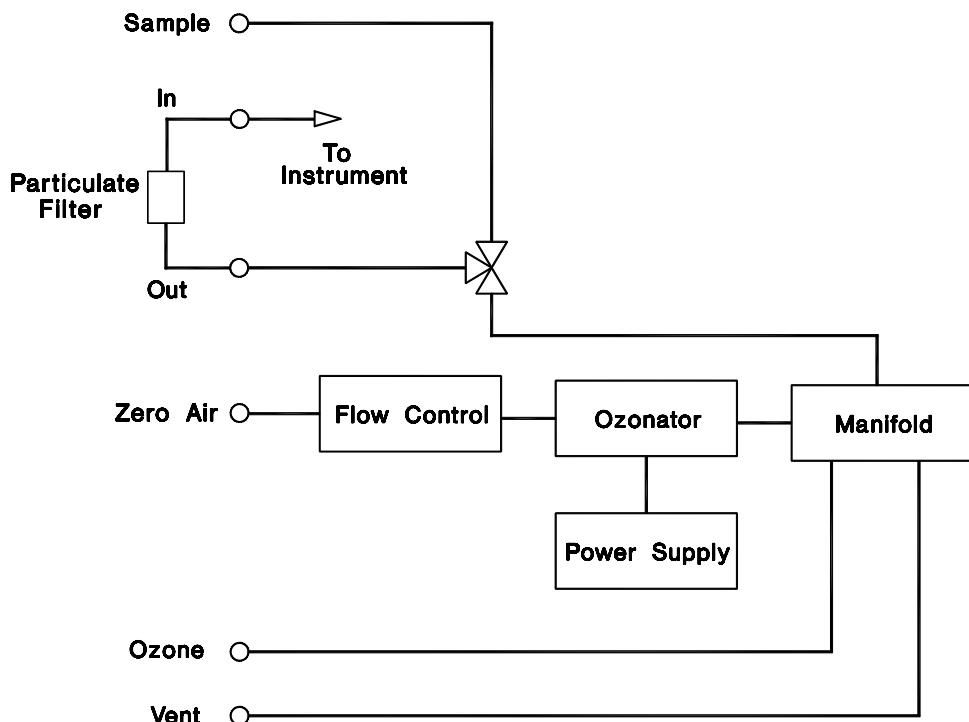
## Internal Ozonator Adjustment (Option)

The internal ozonator has been designed to satisfy the current EPA regulations on biweekly precision and span checks. Before this option can be used for precision or span checks, it must be certified as a transfer standard. For detailed information on qualification and certification of an ozone generating transfer standard, refer to the EPA Technical Assistance Document on Transfer Standards.

For more information about the internal ozonator, see the “Optional Equipment” chapter.

Use the following procedure to adjust the internal ozonator.

1. Connect a transfer standard or primary standard to the ozone OUT bulkhead fitting of the instrument (see [Figure 4-3](#)).



**Figure 4-3.** Ozonator Flow Scheme

2. If an optional remote interface is installed, place the instrument in the Local mode.
3. From the Main Menu choose Instrument Controls > **O<sub>3</sub> Level 1**.

## Calibration

### Internal Ozonator Adjustment (Option)

4. Adjust Level 1 for the desired level (typically 80% URL).
5. Allow this value to stabilize.
6. Record the value as  $[O_3]_{80}$  to be used in the span error equation of Step 2 in the “Periodic Zero and Span Checks” section described previously. Note Level 1 setting.
7. Press  to return to the Instrument Controls menu.
8. From the Instrument Control menu choose **O<sub>3</sub> Level 2**.
9. Adjust Level 2 for the desired level (typically 90 ppb).
10. Allow this value to stabilize.
11. Record the value as  $[O_3]_{20}$  to be used in the following error equation:

$$\% \text{ Error} = \frac{[(A_{20} - Z) \frac{\text{URL}}{100}] - [O_3]_{20}}{[O_3]_{20}} \times 100 \quad (8)$$

where:

$A_{20}$  = Recorder response of Model 49*i* with precision level, % scale

$Z$  = Recorder response obtained at the last calibration for zero air, % scale

**Note** The expected stability of the analyzer section of the Model 49*i* is greater than the expected stability of the internal ozonator. ▲

# Chapter 5 Preventive Maintenance

This chapter describes the periodic maintenance procedures that should be performed on the instrument to ensure proper operation.

Since usage and environmental conditions vary greatly, you should inspect the components frequently until an appropriate maintenance schedule is determined. This includes the sample pump and solenoid valves which have a limited life.

Other operations such as cleaning the optics and checking the calibration of the pressure should be performed on a regular basis.

This chapter includes the following maintenance information and replacement procedures:

- “Safety Precautions” on [page 5-1](#)
- “Outside Case Cleaning” on [page 5-2](#)
- “Optical Bench Cleaning” on [page 5-2](#)
- “Lamp Replacement” on [page 5-3](#)
- “Monitoring Detector Frequencies and Noise” on [page 5-3](#)
- “Capillary Service” on [page 5-5](#)
- “Pump Rebuilding” on [page 5-5](#)
- “Leak Test and Pump Checkout” on [page 5-7](#)
- “Ozone Scrubber Test” on [page 5-9](#)

## Safety Precautions

Read the safety precautions before beginning any procedures in this chapter.



**WARNING** If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. For more information about appropriate safety precautions, see the “Servicing” chapter. ▲

## Replacement Parts

See the “Servicing” chapter for a list of replacement parts.

### Outside Case Cleaning



Clean the outside case using a damp cloth being careful not to damage the labels on the case.

**Equipment Damage** Do Not use solvents or other cleaning products to clean the outside case. ▲

### Optical Bench Cleaning



Best results are obtained when the optical bench is cleaned prior to recalibration. The cleanliness of the bench should also be checked any time the detector frequencies drop below 65 kHz, since one source of low output is light attenuation due to dirt in the cell. Dirt particulates are usually effective ozone removers.

Use the following procedure to clean the optical bench.

**CAUTION** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. For more information about appropriate safety precautions, see the “Servicing” chapter. ▲

1. Turn off the power and disconnect the power line.
2. Loosen the knurled nut around the tube and carefully slide out tube.
3. Push a piece of lens paper down the tube using a 1/4-inch piece of Teflon® tubing so as not to damage the tube. Use a cotton swab to clean the window surfaces through the holes that the tube fits into.

4. Both absorption tubes are identical, so they can be replaced in either position. Replacement of absorption cells is opposite to that of removal. Since the Model 49*i* is a ratio instrument, and cleaning the absorption tubes does not affect the calibration, it is not necessary to recalibrate the instrument every time the cells are cleaned.
5. Re-install the instrument cover.

If windows are severely contaminated, they are best cleaned by removing the windows from the bench. The windows on the detector side can be removed by removing the detector block and carefully removing the windows. The windows on the source side can be removed by removing the source block to gain access to the windows. It is recommended that the Model 49*i* be recalibrated if the optical bench has been completely disassembled. Always leak-check the system after any component removal.

## Lamp Replacement

The lamp control system of the Model 49*i* has been designed to operate the lamp conservatively to increase its life. However, the lamp should be replaced when any one of the following conditions occur:

- No light output.
- Inability to adjust lamp position to obtain an output detection frequency of 65 kHz.
- Noisy output signal, which has been traced to an unstable lamp (see the “Troubleshooting” chapter).

It is not necessary to recalibrate the Model 49*i* since it is a ratio instrument and replacing the lamp does not affect the calibration.

## Monitoring Detector Frequencies and Noise

The Model 49*i* measures intensity ratios and not absolute values. Therefore, a large range of detector frequencies are acceptable for proper operation of the instrument. The nominal values are 65 to 120 kHz. These frequencies can be monitored from the Intensities screen in the Diagnostics menu.

1. Press  to display the Main Menu.
2. Use   to scroll to Diagnostics, press  >  to scroll to **Intensities** and press .

The Intensities screen appears.

## Preventive Maintenance

### Monitoring Detector Frequencies and Noise

Degradation of detector frequencies to below 65 kHz indicates either a dirty cell or low lamp output. In addition to degrading the measured detector frequency, dirt in the cells can decompose the ozone and give erroneous readings. Therefore, the cells should first be cleaned and the frequency re-measured.

## Increasing Lamp Output

If the frequencies are still low, the lamp output can be increased by using the Lamp Setting screen in the Service mode. If the frequency cannot be set above 65 kHz, replace the lamp.

1. Press  to display the Main Menu.
2. Use   to scroll to Service, press  >  to scroll to **Lamp Setting** and press .

The Lamp Setting screen appears.

If the Service Mode is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press  to scroll to Instrument Controls > press  >  to scroll to **Service Mode** > and press .
- The Service Mode screen appears.
- b. Press  to toggle the Service Mode to ON.
- c. Press  >  to return to the Main Menu.

## Monitoring Lamp Noise

To monitor the lamp noise, display Intensity Check from the Service mode menu.

1. Press  to display the Main Menu.
2. Use   to scroll to Service, press  >  to scroll to **Intensity Check** and press .

The Intensity Check screen appears.

The noise value displayed after 20 seconds should be below 4.0 Hz for a fully warmed-up lamp (see the “Troubleshooting” chapter if the noise is excessive).

## Capillary Service

Use the following procedure to service the capillary ([Figure 5-1](#)).

Equipment Required:

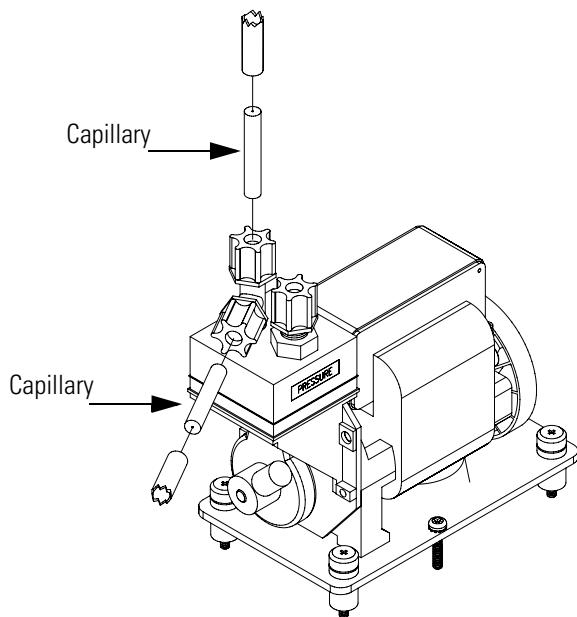
Capillary

Wire, less than 0.015-inch OD



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove capillary, clear blockage with a wire less than 0.015-inch OD, or replace the capillary by following the above steps in reverse.



**Figure 5-1.** Capillary Location

## Pump Rebuilding

Use the following procedure to rebuild the pump ([Figure 5-2](#)). To replace the pump, see “Pump Replacement” in the “Servicing” chapter.

Equipment Required:

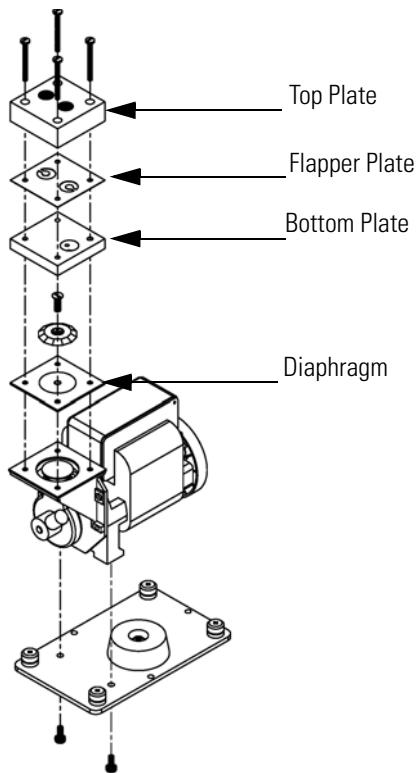
Flatblade screwdriver

Pump rebuild kit (flapper valve and diaphragm)



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Loosen the fittings and remove both lines going to the pump.
3. Remove the four screws from the top plate, remove top plate, flapper valve, and the bottom plate.



**Figure 5-2.** Rebuilding the Pump

4. Remove the screw securing the diaphragm to piston and remove diaphragm.

5. Assemble the pump by following the previous steps in reverse, make sure the Teflon® (white) side of the diaphragm is facing up and that the flapper valves cover the holes of the top and bottom plate.
6. Perform “Leak Test and Pump Checkout” procedure that follows.

## **Leak Test and Pump Checkout**

Use the following procedures to test for system leaks and checkout the pump.

### **External Leaks**

Use the following procedure to test for leaks around the fittings.

1. Disconnect the SAMPLE input line and plug the SAMPLE fitting.
2. Disconnect the ZERO AIR input lines and plug.
3. If the optional internal ozonator is installed, plug the OZONE and VENT outputs.
4. Press  to display the Main Menu.
5. Press   to scroll to Diagnostics and press  to display the Diagnostics menu.
6. Press  to move the cursor to Flows and press  to display the Flows screen. The flow readings should slowly decrease to zero flow.
7. Press  to return to the Diagnostics menu.
8. Press  to move the cursor to Pressure and press  to display the Pressure screen. The pressure reading should drop to less than 250 mm Hg.

If the pump diaphragm is in good condition and the capillary is not blocked, it should take less than 20 seconds from the time the inlet is plugged to the time the reading below 250 mm Hg is obtained.

If a leak is suspected, carefully tighten each fitting until the leak is found and check to see that none of the input lines are cracked or broken.

## Solenoid Leaks

Leaks across the solenoid valve can be caused by Teflon cold-flowing across the valve seat or by particulates on the seat.

Use the following procedure to check for solenoid leaks.

1. Generate an ozone concentration of approximately 0.5 ppm.
2. Press  to display the Main Menu.
3. Press   to scroll to Diagnostics and press  to display the Diagnostics menu.
4. Use   to move the cursor to Cell A/B O3 and press  to display the O3 PPB screen. This display presents the concentration for each cell.

Once the instrument stabilizes, the average of 10 successive simultaneous readings should agree within  $\pm 3$  percent.

A balanced measurement of better than 3 percent indicates that there are no leaks across the solenoid.

A constant low reading from one cell indicates an imbalance. The imbalance can be caused by a dirty cell, dirty lines to that cell, or by a leaky valve. Refer to the "Solenoid Leak Test" procedure that follows to check for a leaky solenoid.

To check if the imbalance is caused by an absorption cell, interchange the cells. If the imbalanced side switches, the imbalance is caused by the cell.

## Solenoid Leak Test

Use the following procedure to test the solenoid valve for leaks.

1. Remove the solenoid valve that appears to be faulty.
2. Connect the pump directly to the common solenoid port.

3. Connect the pressure transducer to the normally open solenoid port.
4. Press  to display the Main Menu.
5. Press   to scroll to Diagnostics and press  to display the Diagnostics menu.
6. Use   to scroll to Pressure and press  to display the Pressure screen.
7. Note the pressure as  $P_{NO}$ .
8. Connect the pressure transducer to the normally closed solenoid port.
9. Plug the solenoid power line into the appropriate connector on the measurement interface board. Make sure the solenoid is activated by choosing **Pressure** from the Diagnostics menu.
10. Note the pressure as  $P_{NC}$  the solenoid is faulty
11. The solenoid is faulty if either  $P_{NO}$  or  $P_{NC}$  is greater than the pressure determined in the “External Leaks” section described previously.

## Ozone Scrubber Test

Use the following procedure to determine the efficiency of the ozone scrubber. To replace the scrubber, refer to the “Ozone Scrubber Replacement” procedure in the “Servicing” chapter.

1. Generate a source of ozone of about 0.5 ppm and feed into the instrument. Note the concentration as C.
2. Press  to display the Main Menu.
3. Press   to scroll to Service > press   to scroll to Intensity Check > press  to choose Int A Reference Gas.

4. When the frequency stabilizes, note the frequency as FREQ 1.
5. Turn ozonator off and when the frequency stabilizes, note the frequency as FREQ 2.
6. Determine pressure and temperature, note as P and T.
7. The approximate efficiency is given as follows:

$$\begin{aligned}\% \text{ Efficiency} &= \frac{\frac{(273 + T) 10^6}{P} \frac{760}{KL} \ln \frac{\text{FREQ2}}{273}}{\frac{\text{FREQ1}}{C}} \times 100\% \\ &= \frac{\frac{(273 + T)(238.9)}{P} \ln \frac{\text{FREQ2}}{\text{FREQ1}}}{C} \times 100\%\end{aligned}$$

8. Repeat for Cell B with sample flowing in Cell A.
9. If the instrument passes the balance test of the “Solenoid Leak Test” described previously and the measured efficiency is low, replace the ozone scrubber.

If the balance test indicates a leaky valve, and if the efficiency test shows a low efficiency in the same cell that was low in the balance test, replace sample solenoid.

If the efficiency test shows a low efficiency in the opposite cell that was low in the balance test, replace the reference solenoid.

## Chapter 6 Troubleshooting

This instrument has been designed to achieve a high level of reliability. In the event of problems or failure, the troubleshooting guidelines, board-level connection diagrams, connector pin descriptions, and testing procedures presented in this chapter should be helpful in isolating and identifying problems.

For additional fault location information refer to the “Preventive Maintenance” chapter in this manual.

The service mode in the “Operation” chapter includes parameters and functions that are useful when making adjustments or diagnosing problems. The service mode includes some of the same information found in the Diagnostic menu, however, readings are updated every second in the service mode compared with every 10 seconds in the Diagnostics menu.

The Technical Support Department at Thermo Electron can also be consulted in the event of problems. See “Service Locations” at the end of this chapter for contact information. In any correspondence with the factory, please note both the serial number and program number of the instrument.

This chapter provides the following troubleshooting and service support information:

- “Safety Precautions” on [page 6-1](#)
- “Troubleshooting Guides” on [page 6-2](#)
- “Board-Level Connection Diagrams” on [page 6-6](#)
- “Connector Pin Descriptions” on [page 6-8](#)
- “Service Locations” on [page 6-21](#)

### Safety Precautions

Read the safety precautions in the Preface and the “Servicing” chapter before performing any actions listed in this chapter.

## Troubleshooting Guides

The troubleshooting guides presented in this chapter are designed to help isolate and identify instrument problems.

**Table 6-1** provides general troubleshooting information and indicates the checks that you should perform if you experience an instrument problem.

**Table 6-2** lists all the alarm messages you may see on the graphics display and provides recommendations about how to resolve the alarm condition.

**Table 6-1.** Troubleshooting - General Guide

Malfunction	Possible Cause	Action
Does not start up	No power Power supply	Check that the instrument is plugged into the proper source (115 or 220 volts) Check instrument fuse Check power supply voltages
Cell A or B frequency high	Light adjustment Defective detector	Readjust Lamp Setting. From the Service Mode menu choose Lamp Setting. Interchange detectors at Measurement Interface Board connectors to determine if detector is defective.
Cell A and B frequency high	Lamp supply	Check for 1.7 volt peak to peak waveform at lamp current check point on Lamp Power Supply Board
Cell A or B frequency low or zero	Light adjustment One cell excessively contaminated Defective detector	Readjust lamp setting. From the Service Mode menu choose Lamp Setting. Clean cell Interchange detectors at Measurement Interface Board connectors to determine if detector is defective
Cell A and B frequency low or zero	Dirty cells Light adjustment	Clean cells Check for 1.7 volt peak to peak waveform at lamp current check point on Lamp Power Supply Board

**Table 6-1.** Troubleshooting - General Guide, continued

Malfunction	Possible Cause	Action
Lamp		Remove one cell and look for blue light in hole of input block
Lamp heater		Check lamp temperature. From the Diagnostics menu choose Temperatures.
±15 volt power supply		Check ±15 volts. From the Diagnostics menu choose Voltages.
Cell A or B noise excessive	Foreign material in one cell	Clean cell.
	Defective detector	Interchange detectors at Measurement Interface Board connectors to determine if detector is defective.
Cell A and B noise excessive	Foreign material in cells	Clean cells
	Lamp failure	Check for 1.7 volt peak to peak waveform at lamp current check point on Lamp Power Supply Board
	±15 volt power supply	Check ±15 volts. From the Diagnostics menu choose Voltages.
Pressure transducer does not hold calibration	Pressure transducer	Replace pressure transducer
Output signal noisy	Recorder	Replace or repair recorder
	Sample is varying	Run instrument on stable ozone source. If quiet, no malfunction.
	Foreign material in cell	Clean cell
	Sticky solenoid valve	Replace with known good solenoid valve.
Analyzer does not calibrate properly	Leak	Perform leak test
	Contaminated scrubber	Perform scrubber efficiency test. Replace if necessary.
	Pressure transducer out of calibration	Recalibrate pressure transducer

## Troubleshooting

### Troubleshooting Guides

**Table 6-1.** Troubleshooting - General Guide, continued

Malfunction	Possible Cause	Action
	Dirty system	Clean cells and flow components
	Solenoid defective	Perform "Confirmation of Leak Through Solenoid" test described in the "Preventive Maintenance" chapter.
Slow response	Averaging time	Verify averaging time is set properly
	Contaminated optical bench	Clean bench and then condition system overnight

**Table 6-2.** Troubleshooting - Alarm Messages

Alarm Message	Possible Cause	Action
Alarm - O <sub>3</sub> Lamp Temp		
Alarm - Lamp Temp		
Alarm - Bench Temp	Check fan operation Check fan filter	Replace fan if not operating properly. Clean or replace foam filter, refer to "Preventive Maintenance" chapter in this manual.
Alarm - Pressure	High pressure indication	Check the pump for a tear in the diaphragm, replace with pump repair kit if necessary. Refer to "Preventive Maintenance" chapter in this manual. Check that capillaries are properly installed and O-rings are in good shape. Replace if necessary. Check flow system for leaks.
Alarm - Flow A Alarm - Flow B	Flow low	Check sample capillary (0.015 inch ID) for blockage. Replace as necessary. If using sample particulate filter make sure it is not blocked. Disconnect sample particulate filter from the sample bulkhead, if flow increases, replace the filter.

**Table 6-2.** Troubleshooting - Alarm Messages, continued

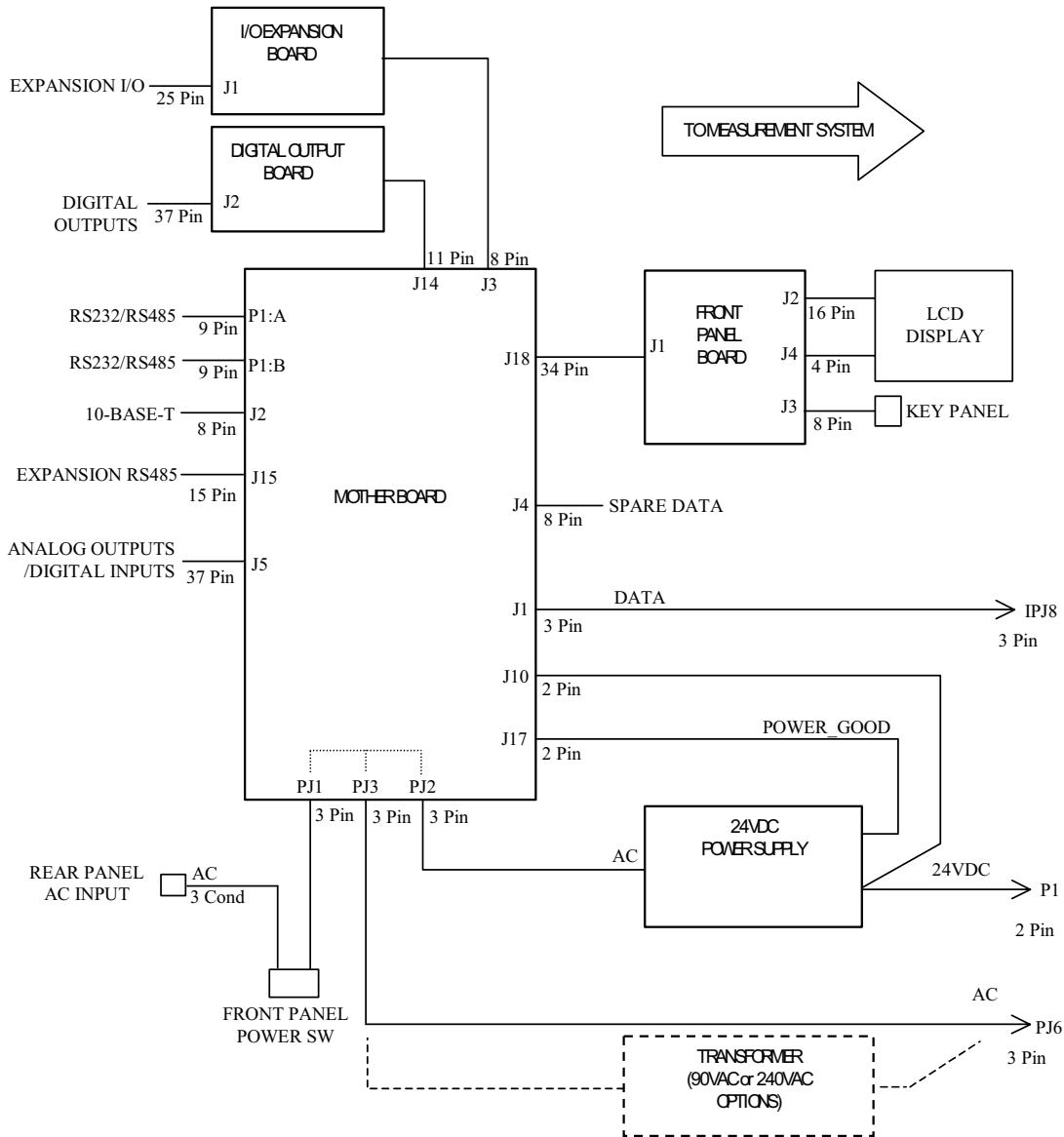
<b>Alarm Message</b>	<b>Possible Cause</b>	<b>Action</b>
Alarm - Intensity A	Pre-amp Gain not set properly	Check Gain adjustment.
Alarm - Intensity B	Defective measurement interface board	Replace measurement interface board.
Alarm - Zero Check (Opt)	Instrument out of calibration	Recalibrate instrument.
Alarm - Span Check (Opt)		Check gas supply. Perform manual calibration.
Alarm - Zero Autocal (Opt)		
Alarm - Span Autocal (Opt)		
Alarm - Oz Level 1 Check (Opt)		
Oz Level 2 Check (Opt)		
Oz Level 3 Check (Opt)		
Oz Level 4 Check (Opt)		
Alarm - O <sub>3</sub> Conc.	Concentration has exceeded range limit	Check to insure range corresponds with expected value. If not select proper range.
	Concentration low	Check user-defined low set point, set to zero.
Alarm - Motherboard Status	Internal cables not connected properly	Check that all internal cables are connected properly.
Alarm - Interface Status	Board is defective	Recycle AC power to instrument. If still alarming, change board.
Alarm - I/O Exp Status		

## Troubleshooting

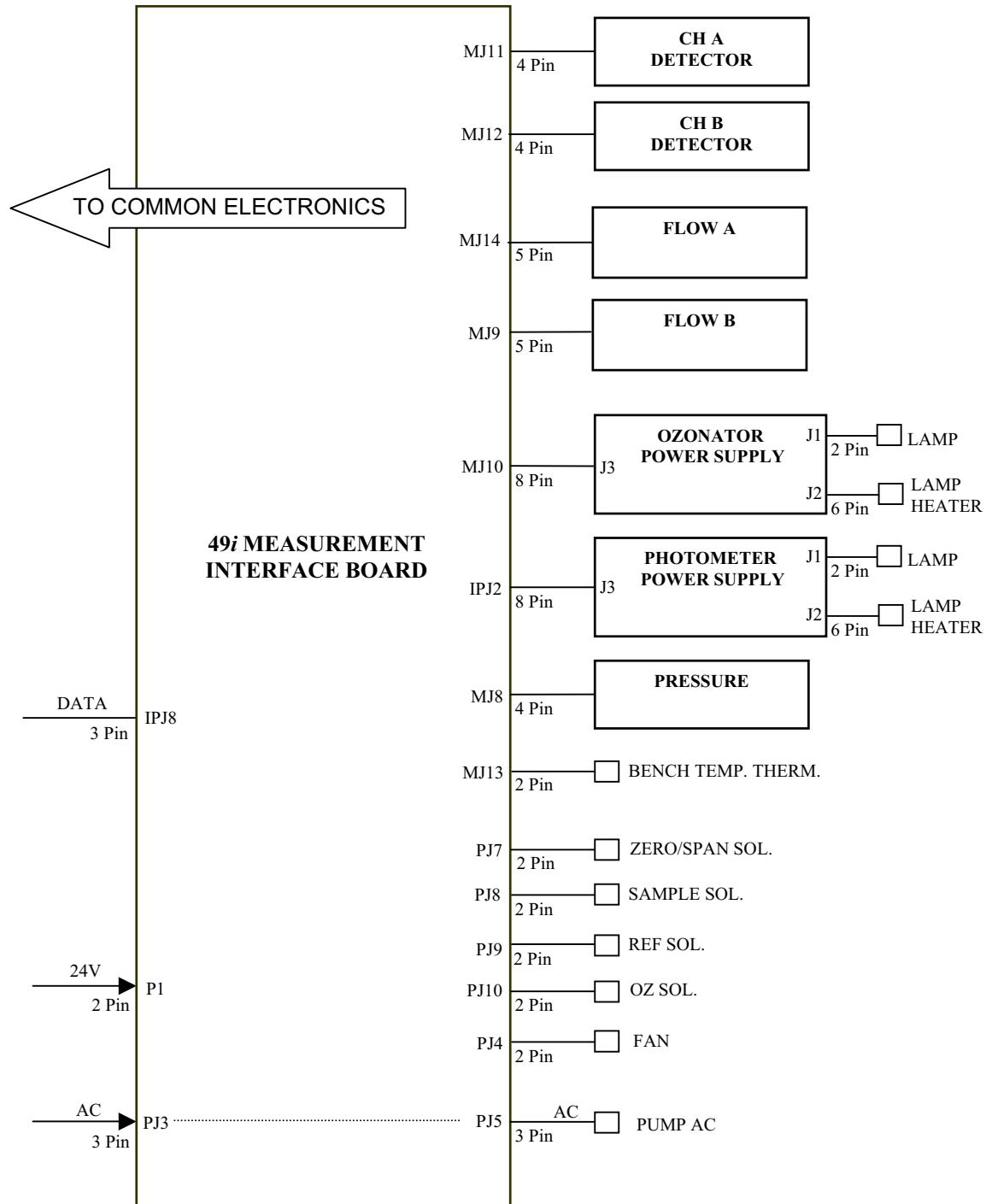
Board-Level Connection Diagrams

# Board-Level Connection Diagrams

Figure 6-1 and Figure 6-2 are board-level connection diagrams for the common electronics and measurement system. These illustrations can be used along with the connector pin descriptions in Table 6-3 through Table 6-9 to troubleshoot board-level faults.



**Figure 6-1.** Board-Level Connection Diagram - Common Electronics



**Figure 6-2.** Board-Level Connection Diagram - Measurement System

## Troubleshooting

### Connector Pin Descriptions

## Connector Pin Descriptions

The connector pin descriptions in [Table 6-3](#) through [Table 6-9](#) can be used along with the board-level connection diagrams to troubleshoot board-level faults.

**Table 6-3.** Motherboard Connector Pin Descriptions

Connector Label	Reference Designator	Pin	Signal Description
INTF DATA	J1	1	Ground
		2	+RS485 to Interface Board
		3	-RS485 to Interface Board
10-BASE-T	J2	1	Ethernet Output (+)
		2	Ethernet Output (-)
		3	Ethernet Input (+)
		4	NC
		5	NC
		6	Ethernet Input (-)
		7	NC
		8	NC
INTF DATA	J1	1	Ground
		2	+RS485 to Interface Board
		3	-RS485 to Interface Board
10-BASE-T	J2	1	Ethernet Output (+)
		2	Ethernet Output (-)
		3	Ethernet Input (+)
		4	NC
		5	NC
		6	Ethernet Input (-)
		7	NC
		8	NC
EXPANSION BD	J3	1	+5V
		2	+24V
		3	+24V
		4	Ground
		5	Ground
		6	Ground
		7	+RS485 to Expansion Board
		8	-RS485 to Expansion Board

**Table 6-3.** Motherboard Connector Pin Descriptions, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
SPARE DATA	J4	1	+5V
		2	+24V
		3	+24V
		4	Ground
		5	Ground
		6	Ground
		7	+RS485 to Spare Board
		8	-RS485 to Spare Board
I/O	J5	1	Power Fail Relay N.C. Contact
		2	Ground
		3	TTL Input 1
		4	TTL Input 2
		5	Ground
		6	TTL Input 5
		7	TTL Input 7
		8	TTL Input 8
		9	TTL Input 10
		10	Ground
		11	TTL Input 13
		12	TTL Input 15
		13	Ground
		14	Analog Voltage Output 1
		15	Analog Voltage Output 3
		16	Ground
		17	Analog Voltage Output 5
		18	Ground
		19	Ground
		20	Power Fail Relay COM
		21	Power Fail Relay N.O. Contact
		22	Ground
		23	TTL Input 3
		24	TTL Input 4
		25	TTL Input 6

## Troubleshooting

### Connector Pin Descriptions

**Table 6-3.** Motherboard Connector Pin Descriptions, continued

Connector Label	Reference Designator	Pin	Signal Description
		26	Ground
		27	TTL Input 9
		28	TTL Input 11
		29	TTL Input 12
		30	TTL Input 14
		31	TTL Input 16
		32	Ground
		33	Analog Voltage Output 2
		34	Analog Voltage Output 4
		35	Ground
		36	Analog Voltage Output 6
		37	Ground
SER EN	J7	1	Serial Enable Jumper
		2	+3.3V
24V IN	J10	1	+24V
		2	Ground
DIGITAL I/O	J14	1	+5V
		2	+24V
		3	+24V
		4	Ground
		5	Ground
		6	Ground
		7	SPI Reset
		8	SPI Input
		9	SPI Output
		10	SPI Board Select
		11	SPI Clock
EXT. RS485	J15	1	-RS485 to Rear Panel
		2	+RS485 to Rear Panel
		3	+5V
		4	+5V
		5	+5V
		6	Ground

**Table 6-3.** Motherboard Connector Pin Descriptions, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
		7	Ground
		8	Ground
		9	NC
		10	NC
		11	+24V
		12	+24V
		13	+24V
		14	+24V
		15	+24V
24V MONITOR	J17	1	24V Power Monitor
		2	Ground
FRONT PANEL BD	J18	1	Ground
		2	Ground
		3	LCLK – LCD Signal
		4	Ground
		5	Ground
		6	LLP – LCD Signal
		7	LFLM – LCD Signal
		8	LD4 – LCD Signal
		9	LD0 – LCD Signal
		10	LD5 – LCD Signal
		11	LD1 – LCD Signal
		12	LD6 – LCD Signal
		13	LD2 – LCD Signal
		14	LD7 – LCD Signal
		15	LD3 – LCD Signal
		16	LCD Bias Voltage
		17	+5V
		18	Ground
		19	Ground
		20	LCD_ONOFF – LCD Signal
		21	Keypad Row 2 Input

## Troubleshooting

### Connector Pin Descriptions

**Table 6-3.** Motherboard Connector Pin Descriptions, continued

Connector Label	Reference Designator	Pin	Signal Description
		22	Keypad Row 1 Input
		23	Keypad Row 4 Input
		24	Keypad Row 3 Input
		25	Keypad Col 2 Select
		26	Keypad Col 1 Select
		27	Keypad Col 4 Select
		28	Keypad Col 3 Select
		29	Ground
		30	Ground
		31	Ground
		32	Ground
		33	+24V
		34	+24V
RS232/RS485:A	P1:A	1	NC
		2	Serial Port 1 RX (-RS485 IN)
		3	Serial Port 1 TX (-RS485 OUT)
		4	NC
		5	Ground
		6	NC
		7	Serial Port 1 RTS (+RS485 OUT)
		8	Serial Port 1 CTS (+RS485 IN)
		9	NC
RS232/RS485:B	P1:B	1	NC
		2	Serial Port 2 RX (-RS485 IN)
		3	Serial Port 2 TX (-RS485 OUT)
		4	NC
		5	Ground
		6	NC
		7	Serial Port 2 RTS (+RS485 OUT)
		8	Serial Port 2 CTS (+RS485 IN)
		9	NC
AC IN	PJ1	1	AC-HOT
		2	AC-NEUT

**Table 6-3.** Motherboard Connector Pin Descriptions, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
		3	AC-Ground
AC 24VPWR	PJ2	1	AC-HOT
		2	AC-NEUT
		3	AC-Ground
AC INTF BD	PJ3	1	AC-HOT
		2	AC-NEUT
		3	AC-Ground

**Table 6-4.** Front Panel Board Connector Pin Diagram

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
MOTHER BOARD	J1	1	Ground
		2	Ground
		3	LCLK – LCD Signal
		4	Ground
		5	Ground
		6	LLP – LCD Signal
		7	LFLM – LCD Signal
		8	LD4 – LCD Signal
		9	LD0 – LCD Signal
		10	LD5 – LCD Signal
		11	LD1 – LCD Signal
		12	LD6 – LCD Signal
		13	LD2 – LCD Signal
		14	LD7 – LCD Signal
		15	LD3 – LCD Signal
		16	LCD Bias Voltage
		17	+5V
		18	Ground
		19	Ground
		20	LCD_ONOFF – LCD Signal

## Troubleshooting

### Connector Pin Descriptions

**Table 6-4.** Front Panel Board Connector Pin Diagram, continued

Connector Label	Reference Designator	Pin	Signal Description
		21	Keypad Row 2 Input
		22	Keypad Row 1 Input
		23	Keypad Row 4 Input
		24	Keypad Row 3 Input
		25	Keypad Col 2 Select
		26	Keypad Col 1 Select
		27	Keypad Col 4 Select
		28	Keypad Col 3 Select
		29	Ground
		30	Ground
		31	Ground
		32	Ground
		33	+24V
		34	+24V
LCD DATA	J2	1	LFLM_5V – LCD Signal
		2	LLP_5V – LCD Signal
		3	LCLK_5V – LCD Signal
		4	LCD_ONOFF_5V – LCD Signal
		5	+5V
		6	Ground
		7	LCD Bias Voltage
		8	LD0_5V – LCD Signal
		9	LD1_5V – LCD Signal
		10	LD2_5V – LCD Signal
		11	LD3_5V – LCD Signal
		12	LD4_5V – LCD Signal
		13	LD5_5V – LCD Signal
		14	LD6_5V – LCD Signal
		15	LD7_5V – LCD Signal
		16	Ground
KEYBOARD	J3	1	Keypad Row 1 Input
		2	Keypad Row 2 Input
		3	Keypad Row 3 Input

**Table 6-4.** Front Panel Board Connector Pin Diagram, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
		4	Keypad Row 4 Input
		5	Keypad Col 1 Select
		6	Keypad Col 2 Select
		7	Keypad Col 3 Select
		8	Keypad Col 4 Select
LCD BACKLIGHT	J4	1	LCD Backlight Voltage 1
		2	NC
		3	NC
		4	LCD Backlight Voltage 2

**Table 6-5.** I/O Expansion Board (Optional) Connector Pin Descriptions

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
EXPANSION I/O	J1	1	Analog Voltage Input 1
		2	Analog Voltage Input 2
		3	Analog Voltage Input 3
		4	Ground
		5	Analog Voltage Input 4
		6	Analog Voltage Input 5
		7	Analog Voltage Input 6
		8	Ground
		9	Analog Voltage Input 7
		10	Analog Voltage Input 8
		11	Ground
		12	NC
		13	NC
		14	Ground
		15	Current Output 1
		16	Current Output Return
		17	Current Output 2
		18	Current Output Return
		19	Current Output 3

## Troubleshooting

### Connector Pin Descriptions

**Table 6-5.** I/O Expansion Board (Optional) Connector Pin Descriptions, continued

Connector Label	Reference Designator	Pin	Signal Description
		20	Current Output Return
		21	Current Output 4
		22	Current Output Return
		23	Current Output 5
		24	Current Output Return
		25	Current Output 6
MOTHER BD	J2	1	+5V
		2	+24V
		3	+24V
		4	Ground
		5	Ground
		6	Ground
		7	+RS485 to Motherboard
		8	-RS485 to Motherboard

**Table 6-6.** Digital Output Board Connector Pin Descriptions

Connector Label	Reference Designator	Pin	Signal Description
MOTHER BD	J1	1	+5V
		2	+24V
		3	+24V
		4	Ground
		5	Ground
		6	Ground
		7	SPI Reset
		8	SPI Input
		9	SPI Output
		10	SPI Board Select
		11	SPI Clock
DIGITAL OUTPUTS	J2	1	Relay 1 Contact a
		2	Relay 2 Contact a

**Table 6-6.** Digital Output Board Connector Pin Descriptions, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
		3	Relay 3 Contact a
		4	Relay 4 Contact a
		5	Relay 5 Contact a
		6	Relay 6 Contact a
		7	Relay 7 Contact a
		8	Relay 8 Contact a
		9	Relay 9 Contact a
		10	Relay 10 Contact a
		11	NC
		12	Solenoid Drive Output 1
		13	Solenoid Drive Output 2
		14	Solenoid Drive Output 3
		15	Solenoid Drive Output 4
		16	Solenoid Drive Output 5
		17	Solenoid Drive Output 6
		18	Solenoid Drive Output 7
		19	Solenoid Drive Output 8
		20	Relay 1 Contact b
		21	Relay 2 Contact b
		22	Relay 3 Contact b
		23	Relay 4 Contact b
		24	Relay 5 Contact b
		25	Relay 6 Contact b
		26	Relay 7 Contact b
		27	Relay 8 Contact b
		28	Relay 9 Contact b
		29	Relay 10 Contact b
		30	+24V
		31	+24V
		32	+24V
		33	+24V
		34	+24V
		35	+24V

## Troubleshooting

### Connector Pin Descriptions

**Table 6-6.** Digital Output Board Connector Pin Descriptions, continued

Connector Label	Reference Designator	Pin	Signal Description
		36	+24V
		37	+24V

**Table 6-7.** Measurement Interface Board Connector Pin Descriptions

Connector Label	Reference Designator	Pin	Signal Description
PHOTOMETER	IPJ2	1	Photometer Lamp Intensity Control Voltage Output
		2	Photometer Lamp Intensity Control Voltage Input
		3	Photometer Heater Thermistor
		4	+24V
		5	Ground
		6	Ground
		7	Ground
		8	Ground
DATA	IPJ8	1	Ground
		2	+RS485 from Motherboard
		3	-RS485 from Motherboard
PRES	MJ8	1	Pressure Sensor Input
		2	Ground
		3	+15V
		4	-15V
FLOW B	MJ9	1	Sample Flow B Sensor Input
		2	Ground
		3	+15V
		4	-15V
		5	Ground
OZONATOR	MJ10	1	Ozonator Lamp Intensity Control Voltage Output
		2	Ozonator Lamp Intensity Control Voltage Input
		3	Ozonator Heater Thermistor

**Table 6-7.** Measurement Interface Board Connector Pin Descriptions, continued

<b>Connector Label</b>	<b>Reference Designator</b>	<b>Pin</b>	<b>Signal Description</b>
		4	+24V
		5	Ground
		6	Ozonator Lamp On/off Control
		7	Ground
		8	Ground
CHA	MJ11	1	+15V
		2	-15V
		3	Ground
		4	Measurement Frequency A
CHB	MJ12	1	+15V
		2	-15V
		3	Ground
		4	Measurement Frequency B
FLOW A	MJ14	1	Sample Flow A Sensor Input
		2	Ground
		3	+15V
		4	-15V
		5	Ground
TEMP	MJ13	1	Bench Temperature Thermistor
		2	Ground
24V IN	P1	1	+24V
		2	Ground
AC IN	PJ3	1	AC-HOT
		2	AC-NEUT
		3	AC-Ground
FAN	PJ4	1	+24V
		2	Ground
AC PUMP	PJ5	1	AC-HOT
		2	AC-NEUT - Switched
		3	AC-Ground
Z/S SOL.	PJ7	1	+24V
		2	Zero/Span Solenoid Control
SAMPLE SOL.	PJ8	1	+24V

## Troubleshooting

### Connector Pin Descriptions

**Table 6-7.** Measurement Interface Board Connector Pin Descriptions, continued

Connector Label	Reference Designator	Pin	Signal Description
		2	Sample Solenoid Control
REF	PJ9	1	+24V
		2	Reference Solenoid Control
OZ SOL.	PJ10	1	+24V
		2	Ozone Solenoid Control
		3	Optical Pickup Power

**Table 6-8.** Ozonator Power Supply Connector Pin Descriptions

Connector Label	Reference Designator	Pin	Signal Description
LAMP	J1	1	Ozonator Lamp Voltage Out
		2	Ozonator Lamp Voltage Return
LAMP HEATER	J2	1	Ground
		2	Ozonator Lamp Thermistor 1
		3	Ozonator Lamp Heater Control
		4	Ground
		5	+24V Heater Current Sense
		6	Ozonator Lamp Thermistor 2
INTF	J3	1	Ozonator Lamp Intensity Control Voltage Input
		2	Ozonator Lamp Intensity Control Voltage Output
		3	Ozonator Heater Thermistor
		4	+24V
		5	Ground
		6	Ozonator Lamp On/off Control
		7	Ground
		8	Ground

**Table 6-9.** Photometer Power Supply Connector Pin Descriptions

Connector Label	Reference Designator	Pin	Signal Description
LAMP	J1	1	Photometer Lamp Voltage Out
		2	Photometer Lamp Voltage Return
LAMP HEATER	J2	1	Ground
		2	Photometer Lamp Thermistor 1
		3	Photometer Lamp Heater Control
		4	Ground
		5	+24V Heater Current Sense
		6	Photometer Lamp Thermistor 2
INTF	J3	1	Photometer Lamp Intensity Control Voltage Input
		2	Photometer Lamp Intensity Control Voltage Output
		3	Photometer Heater Thermistor
		4	+24V
		5	Ground
		6	Photometer Lamp On/off Control
		7	Ground
		8	Ground

## Service Locations

For additional assistance, Thermo Electron has service available from exclusive distributors worldwide. Contact one of the phone numbers below for product support and technical information.

866-282-0430 Toll Free

508-520-0430 International

## **Troubleshooting**

Service Locations

# Chapter 7 Servicing

This chapter explains how to replace the Model 49*i* subassemblies. It assumes that a subassembly has been identified as defective and needs to be replaced.

For fault location information refer to the “Preventive Maintenance” chapter and the “Troubleshooting” chapter in this manual.

The service mode in the “Operation” chapter also includes parameters and functions that are useful when making adjustments or diagnosing problems.

For additional service assistance, see “Service Locations” at the end of this chapter.

This chapter includes the following parts information, testing, adjustment, and calibration procedures, and component replacement procedures:

“Safety Precautions” on [page 7-3](#)

“Firmware Updates” on [page 7-4](#)

“Replacement Parts List” on [page 7-4](#)

“Cable List” on [page 7-5](#)

“External Device Connection Components” on [page 7-6](#)

“Removing the Measurement Bench and Lowering the Partition Panel” on [page 7-8](#)

“Fuse Replacement” on [page 7-9](#)

“Pump Replacement” on [page 7-10](#)

“Fan Replacement” on [page 7-11](#)

“Analog Output Testing” on [page 7-12](#)

“Analog Output Calibration” on [page 7-14](#)

- “Analog Input Calibration” on page 7-16
- “Optical Bench Temperature Calibration” on page 7-26
- “I/O Expansion Board Replacement (Optional)” on page 7-17
- “Digital Output Board Replacement” on page 7-19
- “Motherboard Replacement” on page 7-20
- “Measurement Interface Board Replacement” on page 7-21
- “Front Panel Board Replacement” on page 7-22
- “LCD Module Replacement” on page 7-23
- “Optical Bench Replacement” on page 7-24
- “Photometer Lamp Replacement” on page 7-27
- “Photometer Lamp Voltage Adjustment” on page 7-28
- “Photometer Board Replacement” on page 7-29
- “Detector Replacement” on page 7-30
- “Ozone Scrubber Replacement” on page 7-31
- “Sample/Reference Solenoid Replacement” on page 7-32
- “Zero/Span Solenoid Replacement (Optional)” on page 7-33
- “Pressure Transducer Replacement” on page 7-34
- “Pressure Transducer Calibration” on page 7-35
- “Flow Transducer Replacement” on page 7-37
- “Flow Transducer Calibration” on page 7-38
- “Ozonator Lamp Replacement (Optional)” on page 7-39
- “Ozonator Lamp Heater Replacement (Optional)” on page 7-41
- “Ozonator Replacement (Optional)” on page 7-42

“Ozonator Board Replacement (Optional)” on page 7-42

## Safety Precautions

Read the safety precautions before beginning any procedures in this chapter.



**WARNING** The service procedures in this manual are restricted to qualified service representatives. ▲

If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. ▲



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component (Figure 7-1). If an antistatic wrist strap is not available, be sure to touch a grounded metal object before touching any internal components. When the instrument is unplugged, the chassis is not at earth ground. ▲

Handle all printed circuit boards by the edges. ▲

Do not remove the LCD panel or frame from the LCD module. ▲

The polarizing plate is very fragile, handle it carefully. ▲

Do not wipe the polarizing plate with a dry cloth, it may easily scratch the plate. ▲

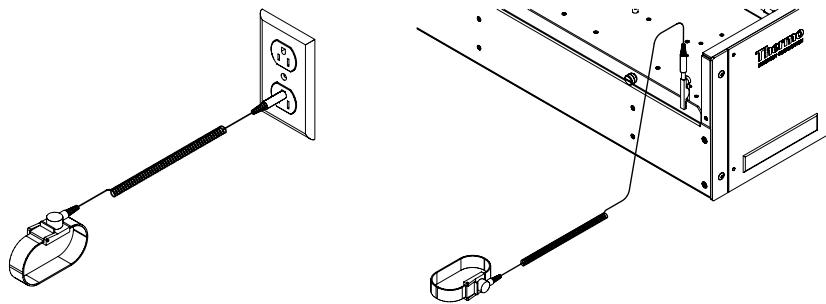
Do not use alcohol, acetone, MEK or other Ketone based or aromatic solvents to clean the module, use a soft cloth moistened with a naphtha cleaning solvent. ▲

Do not place the module near organic solvents or corrosive gases. ▲

Do not shake or jolt the module. ▲

## Servicing

### Firmware Updates



**Figure 7-1.** Properly Grounded Antistatic Wrist Strap

## Firmware Updates

The firmware can be updated by the user in the field via the serial port or over the Ethernet. This includes both the main processor firmware and the firmware in all low-level processors. Refer to the *i-Port* manual for the firmware update procedure.

## Replacement Parts List

[Table 7-1](#) lists the replacement parts for the Model 49*i* major subassemblies. Refer to [Figure 7-2](#) to identify the component location.

**Table 7-1.** Model 49*i* Replacement Parts

Part Number	Description
100480-00	Front Panel Pushbutton Board
101491-00	Processor Board
100533-00	Motherboard
100539-00	Digital Output Board
100542-00	I/O Expansion Board (Optional)
102340-00	Front Panel Connector Board
102496-00	Front Panel Display
101399-00	Transformer, 220-240VAC (Optional)
101863-00	Transformer, 100VAC (Optional)
100874-00	Measurement Interface Board
102554-00	Photometer Board
102458-02	Ozonator Assembly
102775-00	Ozonator Lamp
100895-00	Ozonator Power Supply Board
101023-00	Pressure Transducer Assembly

**Table 7-1.** Model 49*i* Replacement Parts, continued

<b>Part Number</b>	<b>Description</b>
102055-00	Flow Transducer
102441-00	Sample/Reference Solenoid Assembly
102443-00	Sample/Reference Solenoid Valve
102455-00	Air Regulator Assembly (Optional)
102439-00	Optical Bench Assembly
8592	Detector Assembly
102472-00	Lamp Heater Assembly
8540	Photometer Lamp
100554-00	Photometer Board
101426-00	Pump 110VAC w/Plate and Fittings
102464-01	Pump, Zero Air Supply 110V (Optional)
102464-02	Pump, Zero Air Supply 220V (Optional)
101055-00	AC Receptacle Assembly
100907-00	Fan, 24VDC
8630	Fan Filter
4510	Fuse, 250VAC, 3.0 Amp, SloBlow (for 100VAC and 110VAC models)
14009	Fuse, 250VAC, 1.25 Amp, SloBlow (for 220-240VAC models)
4124	Capillary, Purple, 0.015 ID, (2)
102701-00	Teflon Particulate Filter
14697	Scrubber, Ozone
4291	Charcoal Scrubber Assembly
101562-00	Terminal Block and Cable Kit (DB25)
101556-00	Terminal Block and Cable Kit (DB37)

## Cable List

**Table 7-2** describes the Model 49*i* cables. See the “Troubleshooting” chapter for associated connection diagrams and board connector pin descriptions.

**Table 7-2.** Model 49*i* Cables

<b>Part Number</b>	<b>Description</b>
101036-00	DC Power Supply, 24V Output
101037-00	115VAC Supply to Measurement Interface Board
101048-00	RS-485/Data
101038-00	AC to Motherboard

**Servicing**

## External Device Connection Components

**Table 7-2.** Model 49*i* Cables, continued

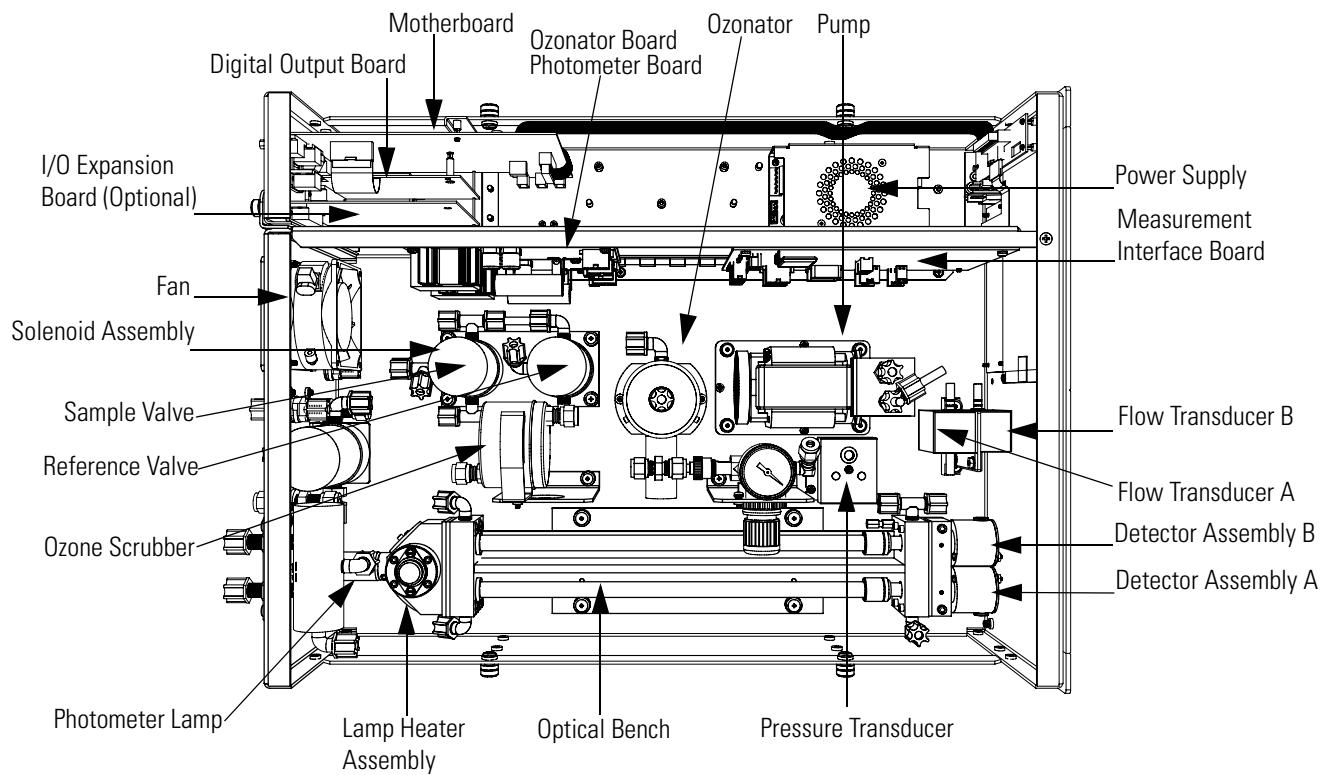
Part Number	Description
101364-00	DC Power Supply Status Monitor
101054-00	Motherboard to Front Panel Board
101035-00	DC Power Supply AC Input
101033-00	AC from Receptacle
101377-00	AC to Power Switch
101055-00	Main AC Receptacle Assembly
101706-00	Measurement Interface Board to Photometer Board
102446-00	Measurement Interface Board to Ozonator Board
101267-00	Fan Power Cable

## External Device Connection Components

Table 7-3 lists the standard and optional cables and components used for connecting external devices such as PCs and data loggers to an *i*Series instrument.

**Table 7-3.** External Device Connection Components

Part Number	Description
101562-00	Terminal Block and Cable Kit (DB25) (optional)
101556-00	Terminal Block and Cable Kit (DB37) (optional)
102645-00	Cable, DB37M to Open End Cable, Six Feet (optional)
102646-00	Cable, DB37F to Open End, Six Feet (optional)
102659-00	Cable, DB25M to Open End, Six Feet (optional)
6219	Cable, RS-232 (optional)
102888-00	Terminal Board PCB Assembly, DB37F (standard with all instruments)
102891-00	Terminal Board PCB Assembly, DB37M (standard with all instruments)
103084-00	Terminal Board PCB Assembly, DB25M (included with optional I/O Expansion Board in all instruments)



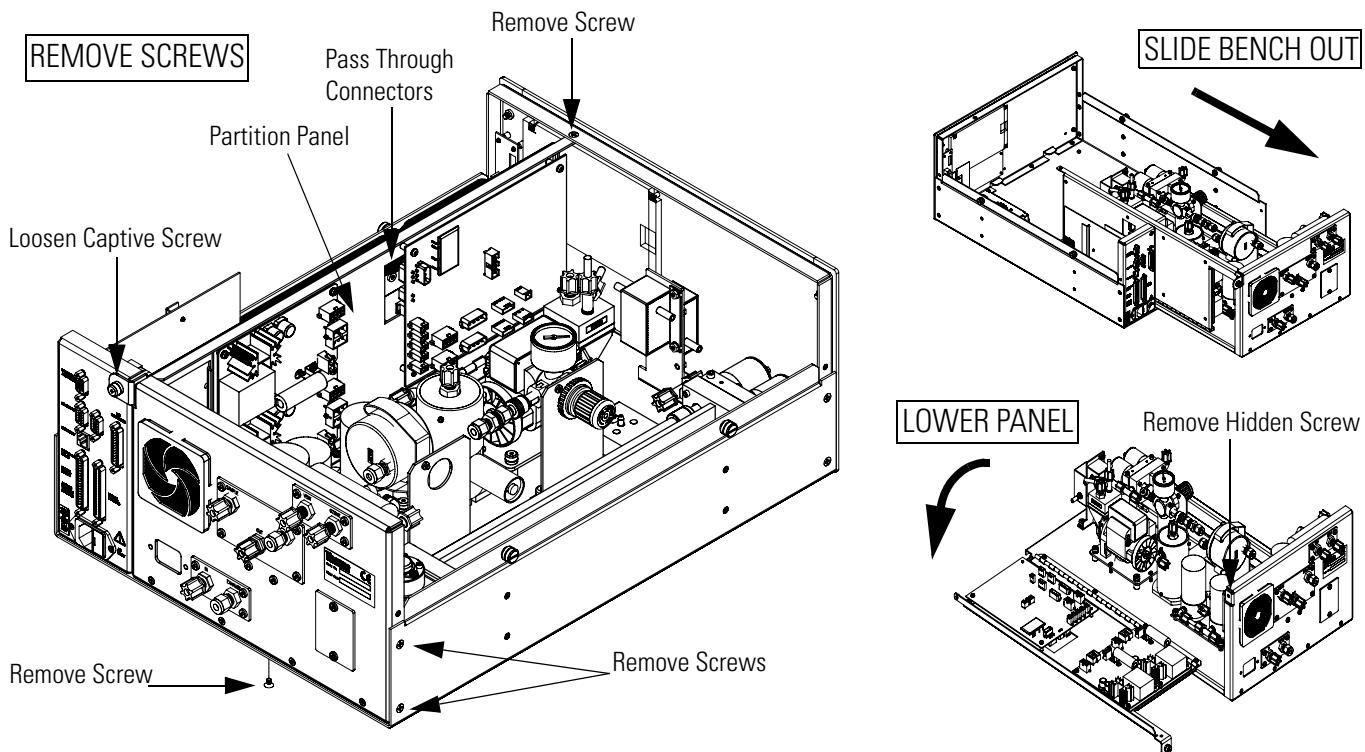
**Figure 7-2.** Component Layout

## Servicing

Removing the Measurement Bench and Lowering the Partition Panel

# Removing the Measurement Bench and Lowering the Partition Panel

The measurement bench can be removed and the partition panel can be lowered to improve access to connectors and components. Refer to the following steps when a procedure requires lowering the partition panel (see [Figure 7-3](#)).



**Figure 7-3.** Removing the Measurement Bench and Lowering the Partition Panel

Equipment Required:

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF and unplug the power cord.
2. If the instrument is mounted in a rack, remove it from the rack.

3. Remove the cover.
4. Disconnect the plumbing connections at the rear of the measurement bench.
5. Disconnect the connectors that pass through the center of the partition panel.
6. Remove two screws from the left side of the case.
7. Remove one screw from the bottom front of the case.
8. Remove one screw from the top front of the partition panel.
9. While holding the case securely, loosen the captive screw at the rear of the measurement bench, and pull the measurement bench from the rear of the case.
10. Remove the screw at the top rear of the partition panel securing the top of partition panel to the measurement bench, and lower the panel being careful not to put excessive tension on the cables.
11. Replace the measurement bench by following the previous steps in reverse.

## Fuse Replacement

Use the following procedure to replace the fuse.

Equipment Required:

Replacement fuses:

250VAC, 3 Amp, SlowBlow (for 100VAC and 110VAC models)

250VAC, 1.25 Amp, SlowBlow (for 220-240VAC models)

1. Turn instrument OFF and unplug the power cord.

2. Remove fuse drawer, located on the AC power connector.
3. If either fuse is blown, replace both fuses.
4. Insert fuse drawer and reconnect power cord.

## Pump Replacement

Use the following procedure to replace the pump (see [Figure 7-4](#)). To rebuild the pump, see “Pump Rebuilding” in the “Preventive Maintenance” chapter.

Equipment Required:

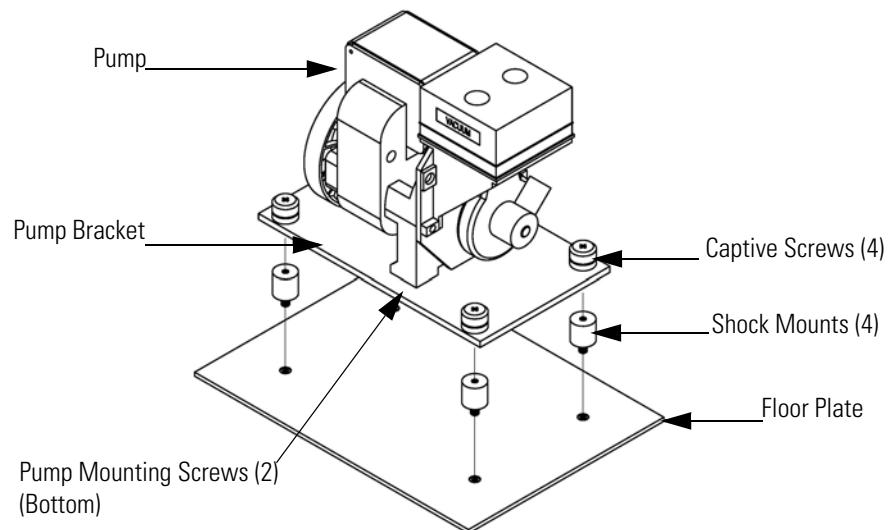
110V pump

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect pump power line from AC PUMP connector on the measurement interface board.



**Figure 7-4.** Replacing the Pump

3. Remove both lines from pump.
4. Loosen the four captive screws holding the pump to the mounting plate and remove the pump.
5. Install the new pump by following the previous steps in reverse.

## Fan Replacement

Use the following procedure to replace the fan ([Figure 7-5](#)).

Equipment Required:

Fan

Philips screwdriver



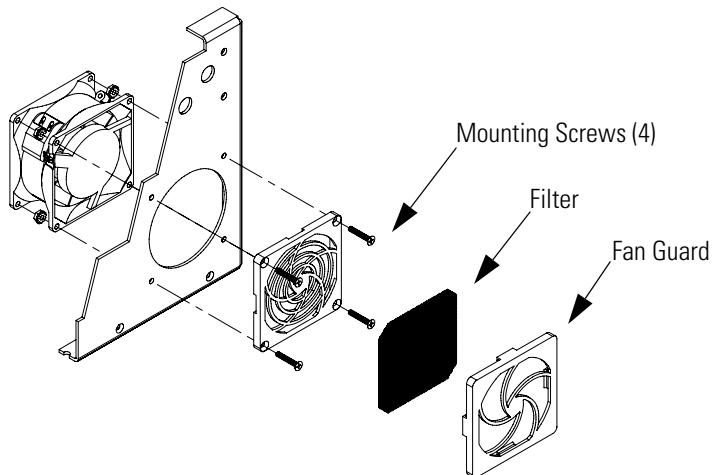
**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the fan guard from the fan and remove the filter.
3. Pull the power connector off the fan.
4. Remove the four fan mounting screws and remove the fan.

## Servicing

### Analog Output Testing

5. Install a new fan following the previous steps in reverse.



**Figure 7-5.** Replacing a Fan

## Analog Output Testing

The analog outputs should be tested if the concentration value on the front panel display disagrees with the analog outputs. To check the analog outputs, you connect a meter to an analog output channel (voltage or current) and compare the meter reading with the output value displayed on the Test Analog Outputs screen.

Equipment Required:

Multimeter

Use the following procedure to test the analog outputs.

1. Connect a meter to the channel to be tested. [Figure 7-6](#) shows the analog output pins and [Table 7-4](#) identifies the associated channels.
2. From the Main Menu, press to scroll to Diagnostics, press > to scroll to Test Analog Outputs, and press .

The Test Analog Outputs screen displays.

3. Press to scroll to the channel corresponding to the rear panel terminal pins where the meter is connected, and press .

The Set Analog Outputs screen displays.

4. Press to set the output to zero.

The Output Set To line displays Zero.

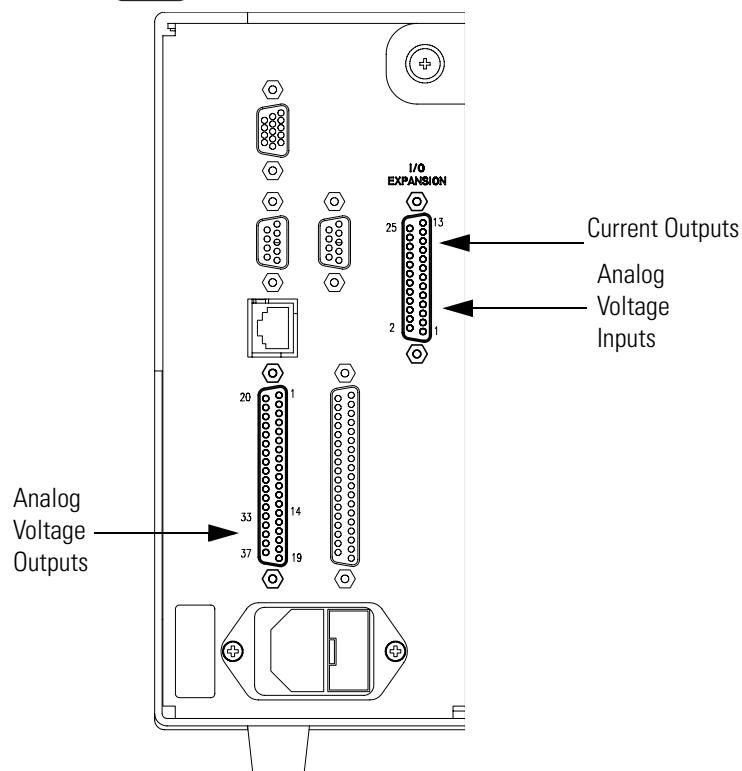
5. Check that the meter is displaying a zero value. If the meter reading differs by more than one percent, the analog outputs should be adjusted. Refer to the “Analog Output Calibration” procedure that follows.

6. Press to set the output to full scale.

The Output Set To line displays Full Scale.

7. Check that the meter is displaying the full scale value. If the meter reading differs by more than one percent, the analog outputs should be adjusted. Refer to the “Analog Output Calibration” procedure that follows.

8. Press to reset the analog outputs to normal.



**Figure 7-6.** Rear Panel Analog Input and Output Pins

## Servicing

### Analog Output Calibration

**Table 7-4.** Analog Output Channels and Rear Panel Pin Connections

Voltage Channel	Pin	Current Channel	Pin
1	14	1	15
2	33	2	17
3	15	3	19
4	34	4	21
5	17	5	23
6	36	6	25
Ground	16, 18, 19, 35, 37	Current Output Return	16, 18, 20, 22, 24

**Table 7-5.** Analog Input Channels and Rear Panel Pin Connections

Input Channel	Pin
1	1
2	2
3	3
4	5
5	6
6	7
7	9
8	10
Ground	4, 8, 11

## Analog Output Calibration

Use the following procedure to calibrate the analog outputs if a meter reading in the “Analog Output Testing” procedure differed by more than one percent or after replacing the optional I/O expansion board.

Equipment Required:

Multimeter

1. Connect a meter to the channel to be adjusted and set to voltage or current as appropriate. [Figure 7-6](#) shows the analog output pins and [Table 7-4](#) identifies the associated channels.

2. From the Main Menu, press to scroll to Service, press > to scroll to Analog Out Calibration, and press .

The Analog Output Cal screen displays

If Service is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls, press > to scroll to Service Mode, and press .

The Service Mode screen displays.

- b. Press to toggle the Service Mode to ON.

- c. Press > to return to the Main Menu.

- d. Continue the procedure at Step 2 to access the Analog Output Cal screen.

3. At the Analog Output Cal screen, press to scroll to the voltage channel or current channel corresponding to the rear panel terminal pins where the meter is connected, then press .

4. With the cursor at Calibrate Zero, press .

The Analog Output Cal line displays Zero

**Note** When calibrating the analog output, always calibrate zero first and then calibrate full scale. ▲

5. Use until the meter reads the value shown in the Set Output To line, then press to save the value.

6. Press to return to the previous screen.

7. Press to select Calibrate Full Scale.

8. Use until the meter reads the value shown in the Set Output To line, then press to save the value.

## Analog Input Calibration

Use the following procedures to calibrate the analog inputs after replacing the optional I/O expansion board. These procedures include selecting analog input channels, calibrating them to zero volts, and then calibrating them to full scale using a known voltage source.

### Calibrating the Input Channels to Zero Volts

Use the following procedure to calibrate the input channels to zero volts.

1. From the Main Menu, press to scroll to Service, press > to scroll to Analog Input Calibration, and press .

The Analog Input Cal screen displays.

If Service is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls, press > to scroll to Service Mode, and press .

The Service Mode screen displays.

- b. Press to toggle the Service Mode to ON.

- c. Press > to return to the Main Menu.

- d. Start the procedure at Step 1 to access the Analog Input Cal screen.

2. At the Analog Input Cal screen, press to scroll to a channel, and press .

3. With the cursor at Calibrate Zero, press .

The screen displays the input voltage for the selected channel.

4. Make sure that nothing is connected to the channel input pins and press to calibrate the input voltage on the selected channel to zero volts.

The screen displays 0.00 V as the voltage setting.

5. Press > to return to the Analog Input Cal screen and repeat Steps 2 through 4 to calibrate other input channels to zero as necessary.

6. Continue with the “Calibrating the Input Channels to Full Scale” procedure that follows.

## **Calibrating the Input Channels to Full Scale**

Use the following procedure to calibrate the input channels to full scale by applying a known voltage to the channels.

Equipment Required:

DC voltage source (greater than 0 volts and less than 10 volts)

1. Connect the known DC voltage source to the input channel (1-8) to be calibrated. [Figure 7-6](#) shows the analog input pins and [Table 7-5](#) identifies the associated channels.
2. From the Main Menu, press to scroll to Service, press > to scroll to Analog Input Calibration, and press .

The Analog Input Cal screen displays input channels 1-8.

3. At the Analog Input Cal screen, press to scroll to the channel selected in Step 1, and press .
  4. Press to scroll to Calibrate Full Scale, and press .
- The screen displays the current input voltage for the selected channel.
5. Use and to enter the source voltage, and press to calibrate the input voltage for the selected channel to the source voltage.
  6. Press > to return to the input channels display and repeat Steps 3-5 to calibrate other input channels to the source voltage as necessary.

## **I/O Expansion Board Replacement (Optional)**

Use the following procedure to replace the optional I/O expansion board ([Figure 7-7](#)).

## Servicing

### I/O Expansion Board Replacement (Optional)

**Note** After replacing the optional I/O expansion board, calibrate the current outputs and the analog voltage inputs. See the “Analog Output Calibration” procedure and the “Analog Input Calibration” procedure in this chapter. ▲

Equipment Required:

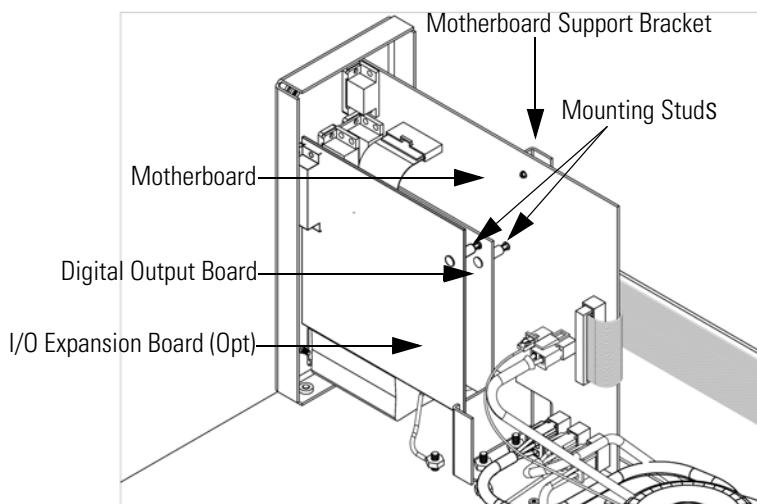
I/O expansion board

Nut driver, 3/16-inch

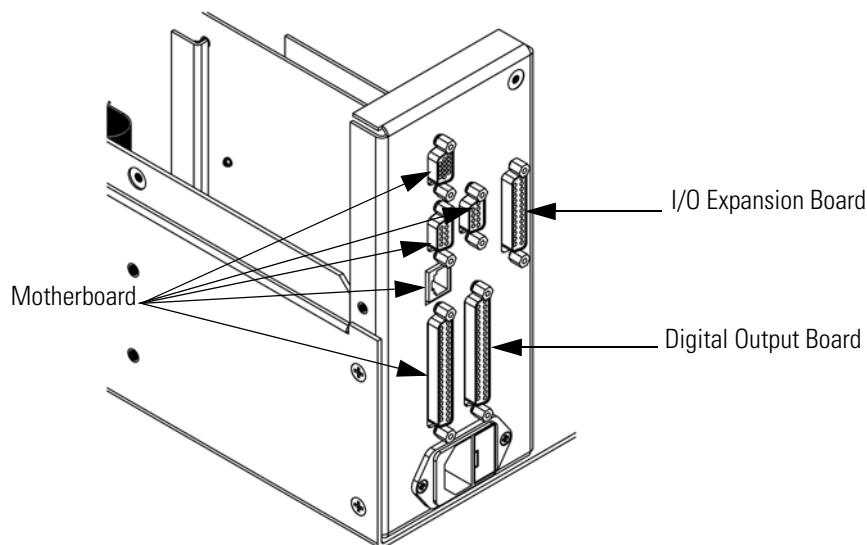


**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Unplug the I/O expansion board cable from the EXPANSION BD connector on the motherboard.
3. Remove the two standoffs holding the I/O expansion board connector to the rear panel ([Figure 7-8](#)).
4. Pop off the board from the mounting studs and remove the board.
5. To install the I/O expansion board, follow previous steps in reverse.



**Figure 7-7.** Replacing the I/O Expansion Board (Optional)



**Figure 7-8.** Rear Panel Board Connectors

## Digital Output Board Replacement

Use the following procedure to replace the digital output board ([Figure 7-7](#)).

Equipment Required:

Digital output board

Nut driver, 3/16-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the I/O expansion board (optional), if used. See the “I/O Expansion Board Replacement” procedure in this chapter.
3. Disconnect the digital output board ribbon cable from the motherboard.

## Servicing

### Motherboard Replacement

4. Using the nut driver, remove the two standoffs securing the board to the rear panel ([Figure 7-8](#)).
5. Pop off the digital output board from the mounting studs and remove the board.
6. To install the digital output board, follow previous steps in reverse.

## Motherboard Replacement

Use the following procedure to replace the motherboard ([Figure 7-7](#)).

Equipment Required:

Motherboard

Philips screwdriver

Nut driver, 3/16-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the I/O expansion board (optional), if used. See the “I/O Expansion Board Replacement” procedure in this chapter.
3. Remove the digital output board. See the “Digital Output Board Replacement” procedure in this chapter.
4. Unplug all connectors from the motherboard. Note connector locations to facilitate reconnection.
5. Using the nut driver, remove the six standoffs securing the board to the rear panel.

6. Pop off the motherboard from motherboard support bracket, and remove the motherboard.
7. To install the motherboard, follow previous steps in reverse.

## Measurement Interface Board Replacement

Use the following procedure to replace the measurement interface board ([Figure 7-9](#)).

Equipment Required:

Measurement interface board

Philips screwdriver



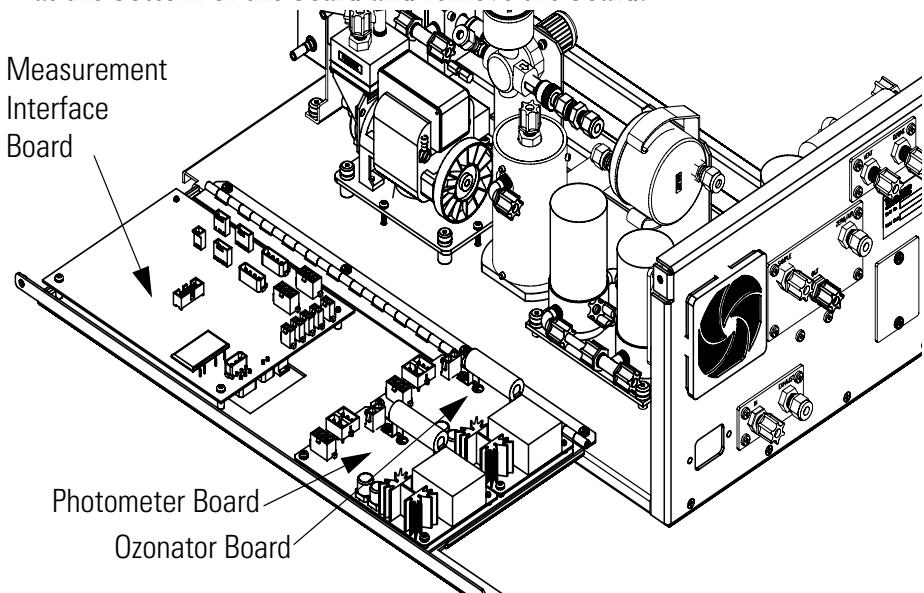
**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Refer to “Removing the Measurement Bench and Lowering the Partition Panel” in this chapter to lower the partition panel, then proceed to the next step below.
2. Unplug all connectors. Note the locations of the connectors to facilitate reconnection.
3. Remove the two retaining screws from the top of the board.

## Servicing

### Front Panel Board Replacement

4. Pop off the measurement interface board from the two mounting studs at the bottom of the board and remove the board.



**Figure 7-9.** Replacing the Measurement Interface Board

5. To install the measurement interface board, follow previous steps in reverse.
6. Re-install the measurement bench. Refer to “Removing the Measurement Bench and Lowering the Partition Panel” in this chapter.

## Front Panel Board Replacement

Use the following procedure to replace the front panel board ([Figure 7-10](#)).

Equipment Required:

Front panel board

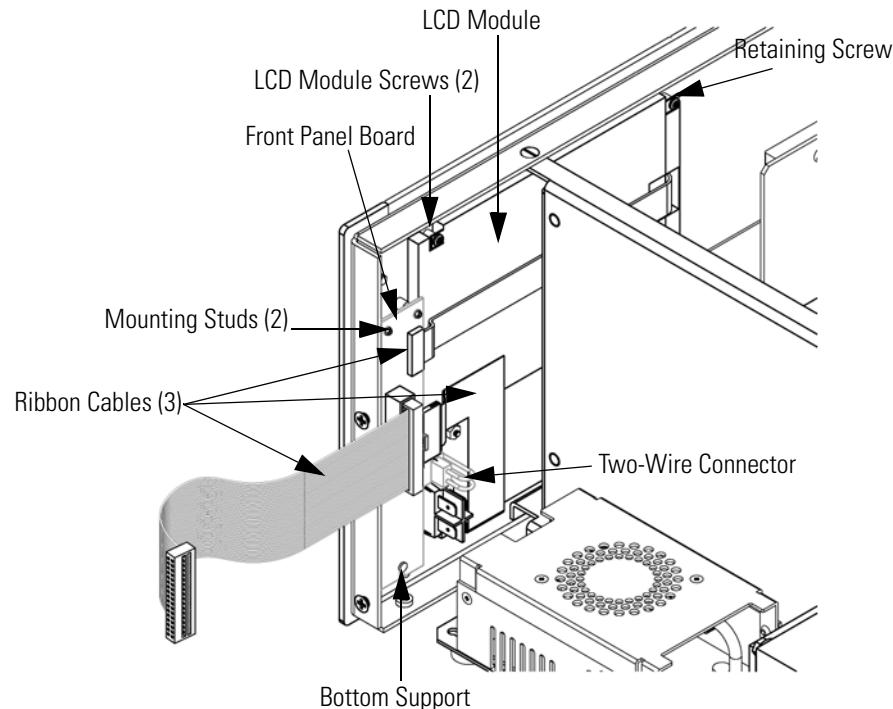


**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the three ribbon cables and the two-wire connector from the front panel board.

3. Pop off the board from the two top mounting studs and remove the board by lifting it up and off the slotted bottom support.

4. Replace the front panel board by following previous steps in reverse.



**Figure 7-10.** Replacing the Front Panel Board and the LCD Module

## LCD Module Replacement

Use the following procedure to replace the LCD module ([Figure 7-10](#)).

Equipment Required:

LCD module

Philips screwdriver



**CAUTION** If the LCD panel breaks, do not let the liquid crystal contact your skin or clothes. If the liquid crystal contacts your skin or clothes, wash it off immediately using soap and water. ▲



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

Do not remove the panel or frame from the module. ▲

The polarizing plate is very fragile, handle it carefully. ▲

Do not wipe the polarizing plate with a dry cloth, it may easily scratch the plate. ▲

Do not use alcohol, acetone, MEK or other Ketone based or aromatic solvents to clean the module, use a soft cloth moistened with a naphtha cleaning solvent. ▲

Do not place the module near organic solvents or corrosive gases. ▲

Do not shake or jolt the module. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the two screws from right side of LCD module (viewed front front).
3. Disconnect the ribbon cable and the two-wire connector from the front panel board.
4. Loosen left-side retaining screw (viewed from front) and slide the LCD module out towards the right and rear of the instrument.
5. Replace the LCD module by following previous steps in reverse.

## Optical Bench Replacement

Use the following procedure to replace the optical bench ([Figure 7-11](#)).

Equipment required:

Optical bench

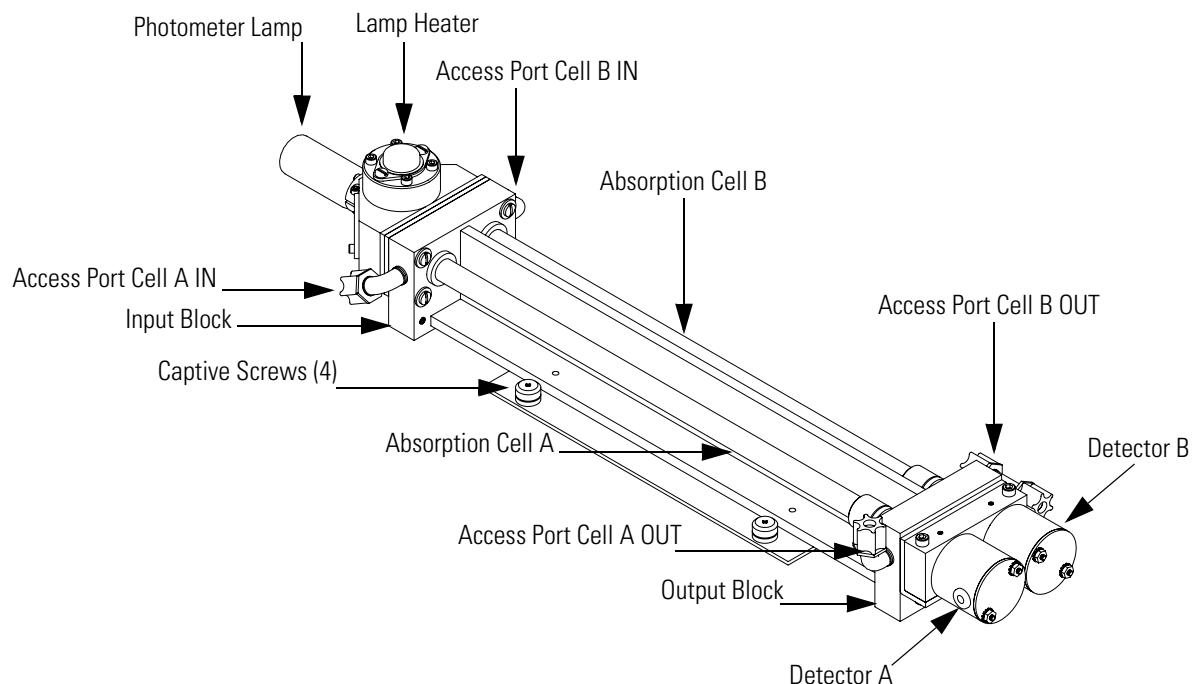
Screwdriver, flatblade



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

Use the following procedure to replace the optical bench.

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect the plumbing and electrical connections.
3. Remove the two screws from the photometer lamp access hole cover on the rear panel and remove the cover.
4. Loosen the captive screws (4) securing the optical bench to the floor plate ([Figure 7-11](#)) and remove the bench by first moving the photometer slightly towards the rear through the lamp access hole and then lifting up and towards the front.



**Figure 7-11.** Replacing the Optical Bench

5. Perform the previous steps in reverse to install the new optical bench.
6. Calibrate the instrument. Refer to the “Calibration” chapter in this manual.

## Optical Bench Temperature Calibration

Use the following procedure to calibrate the optical bench temperature.

Equipment Required:

Calibrated thermometer or 10K  $\pm 1\%$  Resistor



**WARNING** The service procedures in this manual are restricted to qualified service representatives. ▲

If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. ▲



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Remove the instrument cover.
2. Tape the thermistor (plugged into the measurement interface board) to a calibrated thermometer.

**Note** Since the thermistors are interchangeable to an accuracy of  $\pm 0.2$  °C, and have a value of 10K ohms at 25 °C, an alternate procedure is to connect an accurately known 10K resistor to the thermistor input (TEMP) on the measurement interface board, and enter the temperature reading. ▲

A 1 °C change corresponds to a  $\pm 5\%$  change in resistance, thus this alternative procedure can be quite accurate as a check; however, it clearly is not NIST traceable. ▲

3. From the Main Menu, press  to scroll to Service > press  >  to scroll to **Temperature Calibration** > and press .

The Calibrate Bench Temp screen appears.

If the Service option is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls > press > to scroll to **Service Mode** > and press .

The Service Mode screen appears.

- b. Press to toggle the Service Mode to ON.

- c. Press > to return to the Main Menu.

- d. Continue the procedure at the beginning of Step 3 to access the Calibrate Bench Temp screen.

4. Wait at least 10 seconds for the reading to stabilize, use and to enter the known temperature, and press to save the temperature value.

5. Install the cover.

## Photometer Lamp Replacement

Use the following procedure to replace the photometer lamp ([Figure 7-11](#)).

Equipment required:

Photometer lamp

Allen wrench, 7/64-inch and 3/32-inch

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

Use the following procedure to replace the photometer lamp.

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect the photometer lamp cable from the LAMP connector on the photometer board.

## Servicing

### Photometer Lamp Voltage Adjustment

3. Remove the two screws from the photometer lamp access hole cover on the rear panel and remove the cover.
4. Slide the insulation off the end of the lamp.
5. Loosen the Allen screw on the lamp clamp.
6. Loosen the two screws holding the clamp to the optical bench.
7. Carefully slide the lamp out of the bench and instrument case through the access hole.
8. Carefully slide new lamp into place until it bottoms. Loosely tighten the Allen screw on the clamp. Tighten two screws holding clamp to optical bench. Pull lamp out approximately 1/32-inch to 1/16-inch to allow for expansion when the lamp warms up. Tighten the Allen screw on the clamp.
9. Plug the new photometer lamp cable into the LAMP connector on the photometer board.
10. Replace access hole cover and secure with the two retaining screws.
11. Re-install the instrument cover.
12. Reconnect power and turn instrument ON.
13. After lamp has stabilized (approximately 15 minutes), refer to the “Photometer Lamp Voltage Adjustment” procedure that follows to adjust the photometer lamp voltage.

## Photometer Lamp Voltage Adjustment

Use the following procedure to adjust the photometer lamp voltage until the output from each detector is approximately 100 kHz.

**Note** After turning power ON, wait for the lamp to stabilize (approximately 15 minutes) before beginning the following lamp voltage adjustment procedure. ▲

1. From the Main Menu, press to scroll to Service > press > to scroll to **Lamp Setting** > and press .

The Bench Lamp Setting screen appears.

If the Service Mode is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls > press > to scroll to Service Mode > and press .

The Service Mode screen appears.

- b. Press to toggle the Service Mode to ON.
- c. Press > to return to the Main Menu.
- d. Continue the procedure at the beginning of Step 1 to access the Bench Lamp Setting screen.

2. At the Bench Lamp Setting screen, use to increment/decrement the Lamp Setting % until Cell A Int and Cell B Int indicate approximately 100,000 Hz.

3. Press to save the setting.

## Photometer Board Replacement

Use the following procedure to replace the photometer board ([Figure 7-9](#)).

Equipment required:

Photometer board

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

Use the following procedure to replace the photometer board.

## Servicing

### Detector Replacement

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the cables from the board.
3. Remove the two screws from the top of the board. Note the location to facilitate reconnection.
4. Pop off the board from the bottom mounting studs and remove the board.
5. To install the new photometer board, follow previous steps in reverse.

## Detector Replacement

Use the following procedure to replace a detector ([Figure 7-11](#)).

Equipment Required:

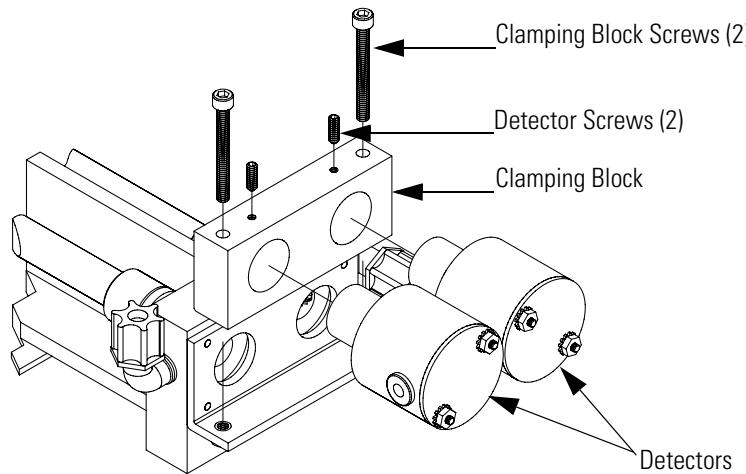
Detector assembly

Allen wrench, 9/64-inch and 1/16-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect the detector electrical connections (CHA and CHB) from the measurement interface board.
3. Loosen the two screws securing the detector clamping block to the optical bench and remove the clamping block and detectors ([Figure 7-12](#)).



**Figure 7-12.** Replacing the Detectors

4. Loosen the Allen screw(s) securing the detector(s) in detector block and remove the detector(s).
5. Install the new detector(s) by following the above steps in reverse.
6. Calibrate the instrument. Refer to the “Calibration” chapter in this manual.

## Ozone Scrubber Replacement

Use the following procedure to replace the ozone scrubber.

Equipment required:

Ozone scrubber

Open-end wrench, 5/8-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

Use the following procedure to replace the ozone scrubber.

1. Turn instrument OFF, unplug the power cord, and remove the cover.

## Servicing

### Sample/Reference Solenoid Replacement

2. Loosen fittings on each end of the scrubber and remove the tubing.
3. Remove the scrubber from the spring clip.
4. Replace scrubber by following the previous procedure in reverse. Make sure that the tube ends have passed through the ferrule of the fitting and that the fittings are tight.
5. Re-install the instrument cover.
6. Perform a leak test. Refer to the “Ozone Scrubber Test” in the “Preventive Maintenance” chapter.
7. Perform a multipoint calibration.

## Sample/Reference Solenoid Replacement

Use the following procedure to replace a sample/reference solenoid valve.

Equipment required:

Solenoid

Flatblade screwdriver

Open-end wrench, 5/8-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect the Sample and Ref connection cables from the measurement interface board.
3. Remove the plumbing from the solenoids.

4. Loosen the four captive screws and lift out the solenoids and the solenoid plate.
5. Remove the solenoid retaining nuts from the underside of the faulty solenoid and remove the solenoid.
6. Replace the new solenoid by following the previous steps in reverse making sure that all connections are tight.
7. Perform a leak test. Refer to the “Solenoid Leaks” procedure in the “Preventive Maintenance” chapter.

## **Zero/Span Solenoid Replacement (Optional)**

Use the following procedure to replace the optional zero/span solenoid valve.

Equipment Required:

Span/zero solenoid valve

Nut driver - 5/16-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove tubing from the solenoid fittings.
3. Remove the solenoid bracket assembly by removing the two nuts holding bracket to rear panel.
4. Remove solenoid from bracket by removing two nuts holding solenoid to bracket.
5. Install new solenoid by following the above procedure in reverse.

6. Perform a leak test.

## Pressure Transducer Replacement

Use the following procedure to replace the pressure transducer.

Equipment Required:

Pressure transducer assembly

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect plumbing from the pressure transducer assembly. Note the plumbing connections to facilitate reconnection.
3. Disconnect the pressure transducer PRESS connector from the measurement interface board.
4. Remove the two pressure transducer retaining screws and remove the pressure transducer.
5. Install the new pressure transducer assembly by following the previous steps in reverse.
6. Calibrate the pressure transducer. Refer to the “Pressure Transducer Calibration” procedure that follows.

## Pressure Transducer Calibration

Use the following procedure to calibrate the pressure transducer.

Equipment Required:

Vacuum pump



**WARNING** The service procedures in this manual are restricted to qualified service representatives. ▲

If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. ▲



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

**Note** An error in the zero setting of the pressure transducer does not introduce a measurable error in the output concentration reading. Therefore, if only a barometer is available and not a vacuum pump, only adjust the span setting.

A rough check of the pressure accuracy can be made by obtaining the current barometric pressure from the local weather station or airport and comparing it to the pressure reading. However, since these pressures are usually corrected to sea level, it may be necessary to correct the reading to local pressure by subtracting 0.027 mm Hg per foot of altitude.

Do not try to calibrate the pressure transducer unless the pressure is known accurately. ▲

1. Remove the cover.
2. Disconnect the tubing from the pressure transducer and connect a vacuum pump known to produce a vacuum less than 1 mm Hg.
3. From the Main Menu, press  to scroll to Service > press  >  to scroll to **Pressure Calibration** > and press .

The Pressure Sensor Cal screen appears.

## Servicing

### Pressure Transducer Calibration

If the Service Mode is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls > press > to scroll to Service Mode > and press .

The Service Mode screen appears.

- b. Press to toggle the Service Mode to ON.
- c. Press > to return to the Main Menu.
- d. Continue the procedure at Step 3 to access the Pressure Sensor Cal screen.

4. At the Pressure Sensor Cal screen, press to select **Zero**.

The Calibrate Pressure Zero screen appears.

5. Wait at least 10 seconds for the zero reading to stabilize, then press to save the zero pressure value.

6. Disconnect the pump from the pressure transducer.

7. Press to return to the Pressure Sensor Cal screen.

8. At the Pressure Sensor Cal screen, press to select **Span**.

The Calibrate Pressure Span screen appears.

9. Wait at least 10 seconds for the ambient reading to stabilize, use and to enter the known barometric pressure, and press to save the pressure value.

10. Reconnect the instrument tubing to the pressure transducer.

11. Install the cover.

## Flow Transducer Replacement

Use the following procedure to replace the flow transducer.

Equipment Required:

Flow transducer

Philips screwdriver

Wrench, 5/16-inch



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Disconnect plumbing from the faulty flow transducer.
3. Disconnect the flow transducer cable (FLOW A or FLOW B) from the measurement interface board.
4. Remove the retaining nuts (2) and remove the faulty flow transducer from the mounting bracket.
5. Install the new flow transducer by following the previous steps in reverse.
6. Calibrate the flow transducer. Refer to the “Flow Transducer Calibration” procedure that follows.

## Flow Transducer Calibration

Use the following procedure to calibrate the flow transducer.

Equipment Required:

Calibrated flow sensor



**WARNING** The service procedures in this manual are restricted to qualified service representatives. ▲

If the equipment is operated in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. ▲



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Remove the cover.
2. Disconnect the pump cable from AC PUMP connector on the measurement interface board.
3. From the Main Menu, press to scroll to Service > press > to scroll to **Flow A Calibration or Flow B Calibration** > and press .

Depending on your selection, the Flow A Sensor Cal or Flow B Sensor Cal screen appears. For this procedure, Flow A Sensor Cal is used.

If the Service Mode is not displayed on the Main Menu, use the following procedure to display it.

- a. At the Main Menu, press to scroll to Instrument Controls > press > to scroll to Service Mode > and press .
- The Service Mode screen appears.
- b. Press to toggle the Service Mode to ON.
- c. Press > to return to the Main Menu.
- d. Continue the procedure at Step 2 to access the Flow Sensor Cal screen.

4. At the Flow A Sensor Cal screen, press to select **Zero**.

The Calibrate Flow A Zero screen appears.

5. Wait at least 10 seconds for the zero reading to stabilize, then press to save the zero flow value.
  6. Reconnect the pump cable to the AC PUMP connector on the measurement interface board.
  7. Connect a calibrated flow sensor at the SAMPLE bulkhead on the rear panel.
  8. Press to return to the Flow A Sensor Cal screen.
  9. At the Flow A Sensor Cal screen, press to select **Span**.
- The Calibrate Flow A Span screen appears.
10. Wait at least 10 seconds for the reading to stabilize, use and to enter the flow sensor reading, and press to save the value.
  11. Install the cover.

## Ozonator Lamp Replacement (Optional)

Use the following procedure to replace the ozonator lamp.

Equipment Required:

Ozonator lamp

Allen wrench, 7/64-inch

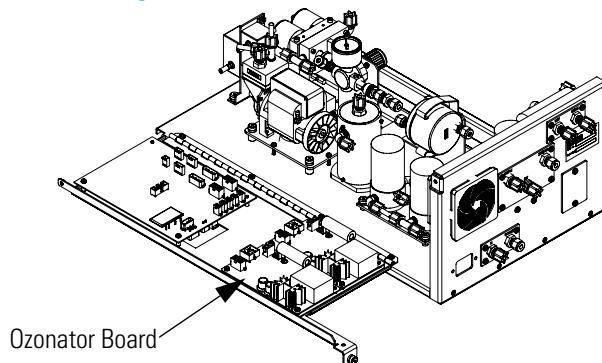


**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

## Servicing

### Ozonator Lamp Replacement (Optional)

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Unplug the ozonator lamp cable from the LAMP connector on ozonator board ([Figure 7-13](#)).



**Figure 7-13.** Ozonator Board Location

3. Slide insulation off the lamp handle onto the lamp cord.
4. Loosen both lamp clamp screws.
5. Carefully slide lamp out of ozonator housing.
6. Slide insulation off of old lamp and slide onto new lamp cord.
7. Carefully insert new lamp into ozonator housing until it bottoms. Pull lamp out approximately 1/16-inch (to allow for expansion when the lamp warms up) and tighten the Allen screws on the clamp.
8. Slide the lamp insulation against the ozonator.
9. Re-connect the ozonator LAMP connector to the ozonator board.
10. Replace the cover and reconnect power.

## Ozonator Lamp Heater Replacement (Optional)

Use the following procedure to replace the ozonator lamp heater.

Equipment Required:

Ozonator lamp heater

Allen wrench, 3/32-inch, 7/64-inch

Philips screwdriver

Heat conductive compound



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Unplug heater cable from the LAMP HEATER and LAMP connectors on the ozonator board ([Figure 7-13](#)).
3. Disconnect plumbing from the ozonator.
4. Remove the ozonator by removing the two screws securing the ozonator to the floor plate and lifting the ozonator straight up.
5. Remove the ozonator flange by removing three screws securing the bottom flange and pulling the flange off.
6. Remove the ozonator lamp heater block from the ozonator by removing four Allen screws.
7. Coat new lamp heater block with thin film of heat conductive compound.
8. Install new ozonator lamp heater block by following the above procedure in reverse.

## Servicing

### Ozonator Replacement (Optional)

9. Re-install the instrument cover.

## Ozonator Replacement (Optional)

Use the following procedure to replace the ozonator.

Equipment Required:

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Unplug heater cable from the LAMP HEATER and LAMP connectors on the ozonator board ([Figure 7-13](#)).
3. Disconnect plumbing from the ozonator.
4. Remove the ozonator by removing the two screws securing the ozonator to the floor plate and lifting the ozonator straight up.
5. Install new ozonator by following the above procedure in reverse.
6. Re-install the instrument cover.

## Ozonator Board Replacement (Optional)

Use the following procedure to replace the ozonator board ([Figure 7-13](#)).

Equipment Required:

Ozonator board

Philips screwdriver



**Equipment Damage** Some internal components can be damaged by small amounts of static electricity. A properly grounded antistatic wrist strap must be worn while handling any internal component. ▲

1. Turn instrument OFF, unplug the power cord, and remove the cover.
2. Remove the connection cables from the board.
3. Remove the two screws from the top of the board.
4. Pop off the board from the bottom mounting studs and remove the board.
5. To install the new ozonator board, follow previous steps in reverse.

## **Service Locations**

For additional assistance, Thermo Electron has service available from exclusive distributors worldwide. Contact one of the phone numbers below for product support and technical information.

866-282-0430 Toll Free

508-520-0430 International

## **Servicing**

Service Locations

# Chapter 8 System Description

This chapter describes the function and location of the system components, provides an overview of the software structure, and includes a description of the system electronics and input/output connections and functions.

- “Hardware” on [page 8-1](#) describes the analyzer components.
- “Software” on [page 8-3](#) provides an overview of the software organization and detailed information on the software tasks.
- “Electronics” on [page 8-5](#) describes the system boards, assemblies, and connectors.
- “I/O Components” on [page 8-8](#) describes the input and output communication functions and components.

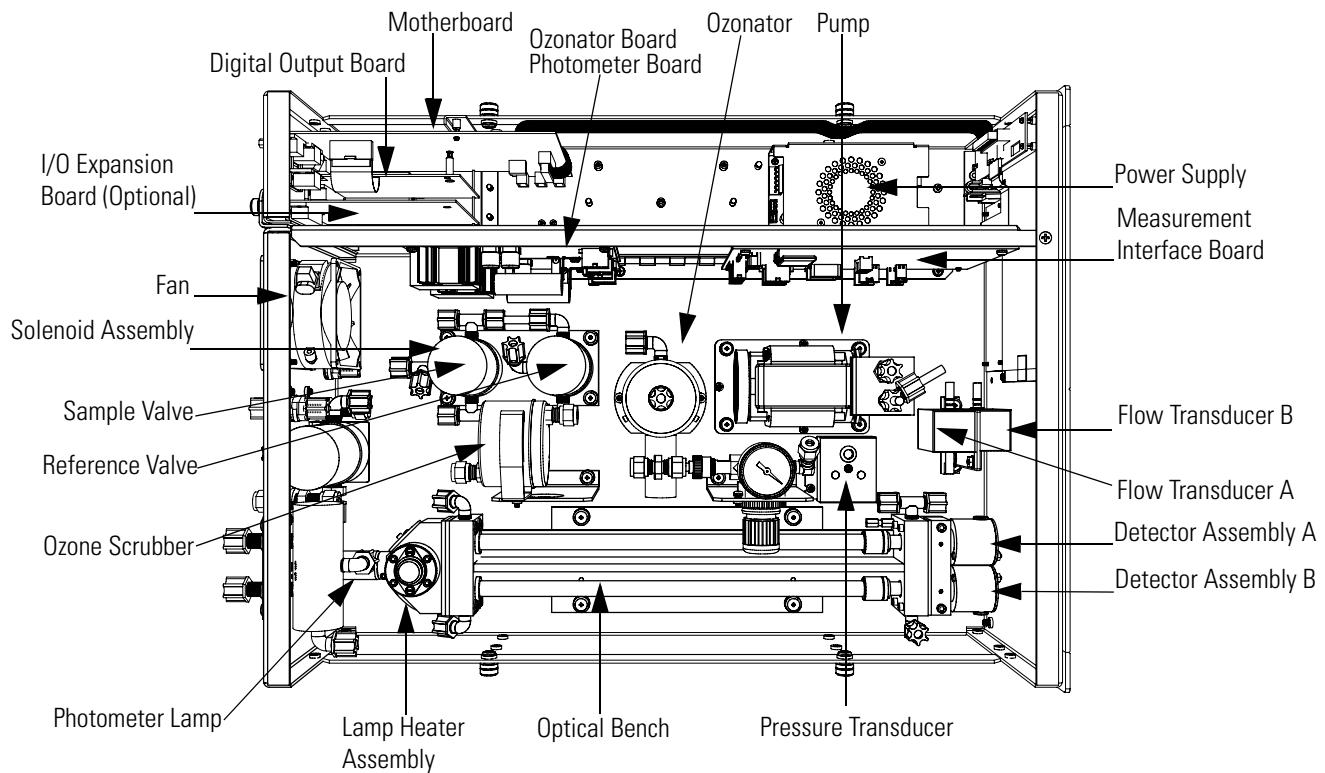
## Hardware

The Model 49*i* components include ([Figure 8-1](#)):

- Optical bench with photometer lamp
- Detector system
- Flow transducers
- Pressure transducer
- Ozonator assembly
- Ozonator lamp power supply
- Photometer lamp power supply
- Optical bench temperature thermistor
- Pump
- Sample/Reference Solenoid Valves

## System Description

### Hardware



**Figure 8-1.** Hardware Components

## Optical Bench with Photometer Lamp

The optical bench has two airtight chambers that contain the sample and reference gases with a common photometer lamp at one end and two individual detectors at the other end.

## Detector System

The photo-diode in each detector transmits light intensity information to the measurement interface board for sample measurement computations.

## Flow Transducers

Flow transducers monitor the flow of the sample and reference gases and transmit the data to the measurement interface board.

## Pressure Transducer

The pressure transducer measures the pressure of the sample gas.

## Ozonator Assembly

The internal ozonator operates on the photolytic principle. The ozone level produced is a function of light intensity at 185 nm and gas flow. The light intensity is varied by changing the current into the lamp. The gas flow is held constant by a pressure regulator followed by a capillary.

## Ozonator Lamp Power Supply

The ozonator lamp power supply generates high voltage AC and contains heater control circuits for the ozonator lamp.

## Photometer Lamp Power Supply

The photometer lamp power supply generates high voltage AC and contains heater control circuits for the photometer lamp.

## Optical Bench Temperature Thermistor

The optical bench temperature thermistor is used for maintaining the optical bench at a constant temperature.

## Pump

The pump draws the sample gas through the optical bench.

**Note** Total flows of less than 1 LPM (2 scfh) should be avoided since the flush time would be excessive. Total flows of greater than 3 LPM should also be avoided since there would not be enough residence time in the converter to ensure greater than 99% conversion of the ozone. ▲

## Sample/Reference Solenoid Valves

The sample/reference solenoid valves allow sample gas to pass through Cell A and reference gas through Cell B, or vise versa, depending upon which cycle the instrument is performing.

## Software

The processor software tasks are organized into four areas:

- Instrument Control
- Monitoring Signals
- Measurement Calculations
- Output Communication

## Instrument Control

Low-level embedded processors are used to control the various functions on the boards, such as analog and digital I/O and heater control. These processors are controlled over a serial interface with a single high-level processor that also controls the front-panel user interface. The low-level processors all run a common piece of firmware that is bundled with the high-level firmware and loaded on power-up if a different version is detected.

Each board has a specific address that is used to identify to the firmware what functions are supported on that board. This address is also used for the communications between the low-level processors and the high-level processor.

Every tenth of a second the frequency counters, analog I/O, and digital I/O are read and written to by the low-level processor. The counters are accumulated over the past second and the analog inputs are averaged over that second. The high-level processor polls the low-level processors once per second to exchange the measurement and control data.

## Monitoring Signals

The instrument includes a sample solenoid valve and a reference solenoid valve. The instrument can be configured to measure O<sub>3</sub> every ten seconds (standard cycle) or every four seconds (fast cycle). Every cycle, the two solenoid valves switch the sample gas and reference gas streams between the two cells. One cell contains sample gas, the other cell contains reference gas and vice versa.

During a standard cycle, the cells are purged for seven seconds and measurements are taken for three seconds. During a fast cycle, the cells are purged for three seconds and measurements are taken for one second.

## Measurement Calculations

During every cycle, the instrument calculates the natural logarithm of the sample gas frequency to reference gas frequency ratio in each cell and averages these results to optimize instrument accuracy. These logarithms provide the basis for calculating the ozone concentrations. The logarithms are stored in a rolling stack of 30 logarithms which are averaged by the instrument's averaging time function.

The background values for O<sub>3</sub> are corrected for temperature, pressure, and span and are subtracted from the ozone calculated to yield a corrected value.

## **Output Communication**

The front panel display, serial and Ethernet data ports, and analog outputs are used to communicate the results of the measurement calculations. The front panel displays the O<sub>3</sub> concentration. The display is updated every ten seconds (standard cycle) or every four seconds (fast cycle).

The analog output ranges are user selectable via software. The analog outputs are defaulted based on the measurement range. The defaults are calculated by dividing the data values by the full-scale range for each of the three parameters and then multiplying each result by the user-selected output range. Negative concentrations can be represented as long as they are within -5% of full-scale. The zero and span values may be set by the user to any desired value.

## **Electronics**

All electronics operate from a universal switching supply, which is capable of auto-sensing the input voltage and working over the entire operating range.

Internal pumps and heaters all operate on 110VAC. An optional transformer is required if operating on the 210-250VAC or 90-110VAC ranges.

An on/off switch controls all power to the instrument, and is accessible on the front panel.

## **Motherboard**

The motherboard contains the main processor, power supplies, a sub-processor and serves as the communication hub for the instrument. The motherboard receives operator inputs from the front panel mounted function key panel and/or over I/O connections on the rear panel and sends commands to the other boards to control the functions of the instrument and to collect measurement and diagnostic information. The motherboard outputs instrument status and measurement data to the front-panel mounted graphics display and to the rear-panel I/O. The motherboard also contains I/O circuitry and the associated connector to monitor external digital status lines and to output analog voltages that represent the measurement data. Connectors located on the motherboard include:

### **External Connectors**

External connectors include:

- External Accessory
- RS-232/485 Communications (two connectors)
- Ethernet Communications

- I/O connector with Power Fail Relay, 16 Digital Inputs, and 6 Analog Voltage Outputs.

### **Internal Connectors**

Internal connectors include:

- Function key panel and Display
- Measurement Interface Board Data
- I/O Expansion Board Data
- Digital Output Board
- AC distribution

## **Measurement Interface Board**

The measurement interface board serves as a central connection area for all measurement electronics in the instrument. It contains power supplies and interface circuitry for sensors and control devices in the measurement system. It sends status data to the motherboard and receives control signals from the motherboard.

### **Measurement Interface Board Connectors**

Connectors located on the measurement interface board include:

- Data communication with the motherboard
- 24V and 120VAC power supply inputs
- Fan and solenoid outputs
- 120VAC outputs for the pump
- Flow and pressure sensors inputs
- Detector board inputs - CH A and CH B
- Optical bench temperature thermistor
- Photometer lamp power supply

### **Flow Sensor Assembly**

The flow sensor assembly consists of a board containing an instrumentation amplifier and a flow transducer with input and output gas fittings. The flow transducer output is produced by measuring the pressure difference across a precision orifice. This unit is used for measuring the flow of sample gas in the measurement system.

### **Pressure Sensor Assembly**

The pressure sensor assembly consists of a board containing an instrumentation amplifier and a pressure transducer with a gas input fitting. The pressure transducer output is produced by measuring the pressure difference between the sample gas pressure and ambient air pressure.

### **Ozonator Lamp Power Supply**

The ozonator lamp power supply board includes the circuits that generate high voltage AC to control the lamp heater. A transformer outputting high voltage at approximately 15 kHz drives the lamp. A resistor in series with the output limits the lamp current. The voltage output is adjustable under software control for lamp intensity control. The ozonator lamp can be switched on and off under software control.

The lamp is heated to a specific temperature to ensure reliable operation. The oscillator circuit that drives the high voltage output is inhibited until this operating temperature is reached. A power transistor is used to heat the lamp housing. Thermistors sense the housing temperature for heater control and for status information.

### **Photometer Lamp Power Supply**

The photometer lamp power supply is similar to the ozonator power supply except for the operating temperature set point and the value of the resistor in series with the output. The photometer is always “on” when the operating temperature is reached. Software on/off control is not required.

### **Digital Output Board**

The digital output board connects to the motherboard and provides solenoid driver outputs and relay contact outputs to a connector located on the rear panel of the instrument. Ten relay contacts normally open (with power off) are provided which are electrically isolated from each other. Eight solenoid driver outputs (open collector) are provided along with a corresponding +24VDC supply pin on the connector.

### **I/O Expansion Board (Optional)**

The I/O expansion board connects to the motherboard and adds the capability to input external analog voltage inputs and to output analog currents via a connector located on the rear panel of the instrument. It contains local power supplies, a DC/DC isolator supply, a sub-processor

and analog circuits. Eight analog voltage inputs are provided with an input voltage range of 0V to 10VDC. Six current outputs are provided with a normal operating range of 0 to 20 mA.

## Front Panel Connector Board

The front panel connector board interfaces between the motherboard and the front panel mounted function key panel and Graphics display. It serves as central location to tie the three connectors required for the function key panel, the graphics display control lines, and the graphics display backlight to a single ribbon cable extending back to the motherboard. This board also includes signal buffers for the graphics display control signals and a high voltage power supply for the graphics display backlight.

## I/O Components

External I/O is driven from a generic bus that is capable of controlling the following devices:

- Analog output (voltage and current)
- Analog input (voltage)
- Digital output (TTL levels)
- Digital input (TTL levels)

**Note** The instrument has spare solenoid valve drivers and I/O support for future expansion. ▲

## Analog Voltage Outputs

The instrument provides six analog voltage outputs. Each may be software configured for any one of the following ranges, while maintaining a minimum resolution of 12 bits:

- 0-100mV
- 0-1V
- 0-5V
- 0-10V

The user can calibrate each analog output zero and span point through firmware. At least 5% of full-scale over and under range are also supported.

The analog outputs may be assigned to any measurement or diagnostic channel with a user-defined range in the units of the selected parameter. The voltage outputs are independent of the current outputs.

## **Analog Current Outputs (Optional)**

The optional I/O Expansion board includes six isolated current outputs. These are software configured for any one of the following ranges, while maintaining a minimum resolution of 11 bits:

- 0-20 mA
- 4-20 mA

The user can calibrate each analog output zero and span point through firmware. At least 5% of full-scale over and under range are also supported.

The analog outputs may be assigned to any measurement or diagnostic channel with a user-defined range in the units of the selected parameter. The current outputs are independent of the voltage outputs. The current outputs are isolated from the instrument power and ground, but they share a common return line (Isolated GND).

## **Analog Voltage Inputs (Optional)**

The optional I/O expansion board includes eight analog voltage inputs. These inputs are used to gather measurement data from third-party devices such as meteorological equipment. The user may assign a label, unit, and a voltage to user-defined unit conversion table (up to 16 points). All voltage inputs have a resolution of 12 bits over the range of 0 to 10 volts.

## **Digital Relay Outputs**

The instrument includes one power fail relay on motherboard and ten digital output relays on the digital output board. These are reed relays rated for at least 500 mA @ 200VDC.

The power fail relay is Form C (both normally opened and normally closed contacts). All other relays are Form A (normally opened contacts) and are used to provide alarm status and mode information from the analyzer, as well as remote control to other devices, such as for controlling valves during calibration. The user may select what information is sent out each relay and whether the active state is opened or closed.

## **Digital Inputs**

Sixteen digital inputs are available which may be programmed to signal instrument modes and special conditions including:

- Zero Gas Mode

- Span Gas Mode

The actual use of these inputs will vary based on instrument configuration.

The digital inputs are TTL level compatible and are pulled up within the analyzer. The active state can be user defined in firmware.

## **Serial Ports**

Two serial ports allow daisy chaining so that multiple analyzers may be linked using one PC serial port.

The standard bi-directional serial interface can be configured for either RS-232 or RS-485. The serial baud rate is user selectable in firmware for standard speeds from 1200 to 19,200 baud. The user can also set the data bits, parity, and stop bits. The following protocols are supported:

- C-Link
- Streaming Data
- Modbus Slave

The Streaming Data protocol transmits user-selected measurement data via the serial port in real-time for capture by a serial printer, data logger, or PC.

## **RS-232 Connection**

A null modem (crossed) cable is required when connecting the analyzer to an IBM Compatible PC. However, a straight cable (one to one) may be required when connecting the analyzer to other remote devices. As a general rule, when the connector of the host remote device is female, a straight cable is required and when the connector is male, a null modem cable is required.

Data Format:

1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200 BAUD

8 data bits

1 stop bit

no parity

All responses are terminated with a carriage return (hex 0D)

Refer to [Table 8-1](#) for the DB9 connector pin configuration.

**Table 8-1.** RS-232 DB Connector Pin Configurations

DB9 Pin	Function
2	RX
3	TX
7	RTS
8	CTS
5	Ground

## RS-485 Connection

The instrument uses a four wire RS-485 configuration with automatic flow control (SD). Refer to [Table 8-2](#) for the DB9 connector pin configuration.

**Table 8-2.** RS-485 DB Connector Pin Configuration

DB9 Pin	Function
2	+ receive
8	- receive
7	+ transmit
3	- transmit
5	ground

## Ethernet Connection

An RJ45 connector is used for the 10Mbs Ethernet connection supporting TCP/IP communications via standard IPV4 addressing. The IP address may be configured for static addressing or dynamic addressing (set using a DHCP server).

Any serial port protocols may be accessed over Ethernet in addition to the serial port.

## External Accessory Connector

The external accessory connector is not used in the Model 49*i* analyzer.

This port is used in other models to communicate with smart external devices that may be mounted hundreds of feet from the analyzer using an RS-485 electrical interface.

## **System Description**

### I/O Components

# Chapter 9 Optional Equipment

The Model 49*i* is available with the following options:

- “Internal Sample/Calibration” on [page 9-1](#)
- “Ozonator” on [page 9-1](#)
- “Zero Air Source” on [page 9-1](#)
- “Teflon Particulate Filter” on [page 9-2](#)
- “I/O Expansion Board Assembly” on [page 9-2](#)
- “Terminal Block and Cable Kits” on [page 9-2](#)
- “Cables” on [page 9-2](#)
- “25-Pin Terminal Board Assembly” on [page 9-4](#)
- “Mounting Options” on [page 9-4](#)

## Internal Sample/Calibration

With the Internal Sample/Calibration option, the sample to be measured is attached to the SAMPLE port and the zero or span gas is attached to the CALIBRATION port.

## Ozonator

The internal ozone generator provides easy determination of zero, precision, and Level 1 span checks. The ozone level produced is a function of light intensity at 185 nm and gas flow. The light intensity is varied by changing the current into the lamp. The gas flow is held constant by a pressure regulator followed by a capillary.

## Zero Air Source

The zero air source option is a convenient system for generating pollutant free zero gas for O<sub>3</sub> monitoring requirements. This option includes the pump, filter, filter holder, and Silastic tubing.

## Teflon Particulate Filter

A 5-10 micron pore size, two-inch diameter Teflon® element is available for the Model 49*i*. This filter should be installed just prior to the SAMPLE bulkhead. When using a filter, all calibrations and span checks must be performed through the filter.

## I/O Expansion Board Assembly

The I/O expansion board provides six analog current output channels (0-20 mA or 4-20 mA) and eight analog voltage inputs (0-10V). The DB25 connector on the rear panel provides the interface for these inputs and outputs.

## Terminal Block and Cable Kits

The optional terminal block and cable kits provide a convenient way to connect devices to the instrument. These kits break out the signals on the rear panel connector to individual numbered terminals.

Two types of terminal block and cable kits are available. One kit is for the DB37 connectors and can be used for either the analog output connector or the relay output connector. The other kit is for the DB25 connector and can be used for the optional I/O expansion board. For associated part numbers, refer to “External Device Connection Components” in the “Servicing” chapter.

Each kit consists of:

- one six-foot cable
- one terminal block
- one snap track

**Note** Supporting all of the connections on units with the optional I/O expansion board requires:

- two DB37 kits
- one DB25 kit

## Cables

[Table 9-1](#) identifies the optional individual cables that are available for the instrument and [Table 9-2](#) provides the cable color codes. For associated part numbers, refer to “External Device Connection Components” in the “Servicing” chapter.

**Note** Table 9-2 provides the color coding for both 25-pin cables and 37-pin cables. Color codes for pins 1-25 are for 25-pin cables; color codes for pins 1-37 are for 37-pin cables. ▲

**Table 9-1.** Cable Options

Description	Cable Length
DB37M to open end	Six feet
DB37F to open end	Six feet
DB25M to open end	Six feet
RS-232	

**Table 9-2.** Color Codes for 25-Pin and 37-Pin Cables

Pin	Color	Pin	Color
1	BLACK	20	RED/BLACK
2	BROWN	21	ORANGE/BLACK
3	RED	22	YELLOW/BLACK
4	ORANGE	23	GREEN/BLACK
5	YELLOW	24	GRAY/BLACK
6	GREEN	25	PINK/BLACK
7	BLUE	End color codes for 25-pin cables continue for 37-pin cables.	
8	VIOLET	26	PINK/GREEN
9	GRAY	27	PINK/RED
10	WHITE	28	PINK/VIOLET
11	PINK	29	LIGHT BLUE
12	LIGHT GREEN	30	LIGHT BLUE/BROWN
13	BLACK/WHITE	31	LIGHT BLUE/RED
14	BROWN/WHITE	32	LIGHT BLUE/VIOLET
15	RED/WHITE	33	LIGHT BLUE/BLACK
16	ORANGE/WHITE	34	GRAY/GREEN
17	GREEN/WHITE	35	GRAY/RED
18	BLUE/WHITE	36	GRAY/VIOLET
19	VIOLET/WHITE	37	LIGHT GREEN/BLACK

## Optional Equipment

25-Pin Terminal Board Assembly

## 25-Pin Terminal Board Assembly

The 25-pin terminal board assembly is included with the optional I/O expansion board. Refer “Terminal Board PCB Assemblies” in the “Installation” chapter for information on attaching the cable to the connector board. For associated part numbers, refer to “External Device Connection Components” in the “Servicing” chapter.

## Mounting Options

The analyzer can be installed in the configurations described in [Table 9-3](#) and shown in [Figure 9-1](#) through [Figure 9-4](#).

**Table 9-3.** Mounting Options

Mounting Type	Description
Bench	Positioned on bench, includes mounting feet, and front panel side-trim ears.
EIA rack	Mounted in an EIA-style rack, includes mounting slides, and front panel EIA-rack mounting ears.
Retrofit rack	Mounted in a Thermo non-EIA rack, includes mounting slides, and retrofit front panel rack-mounting ears.

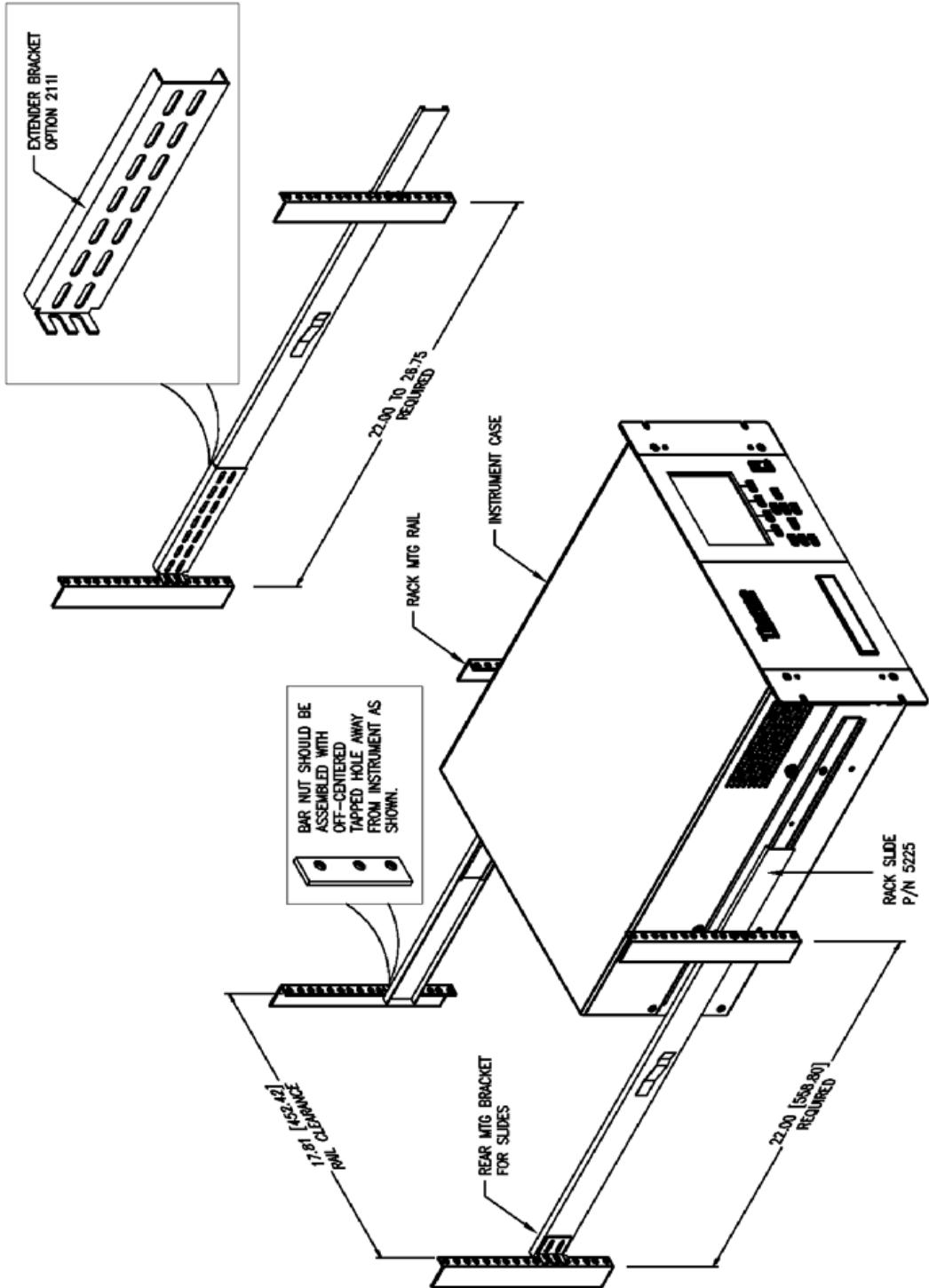
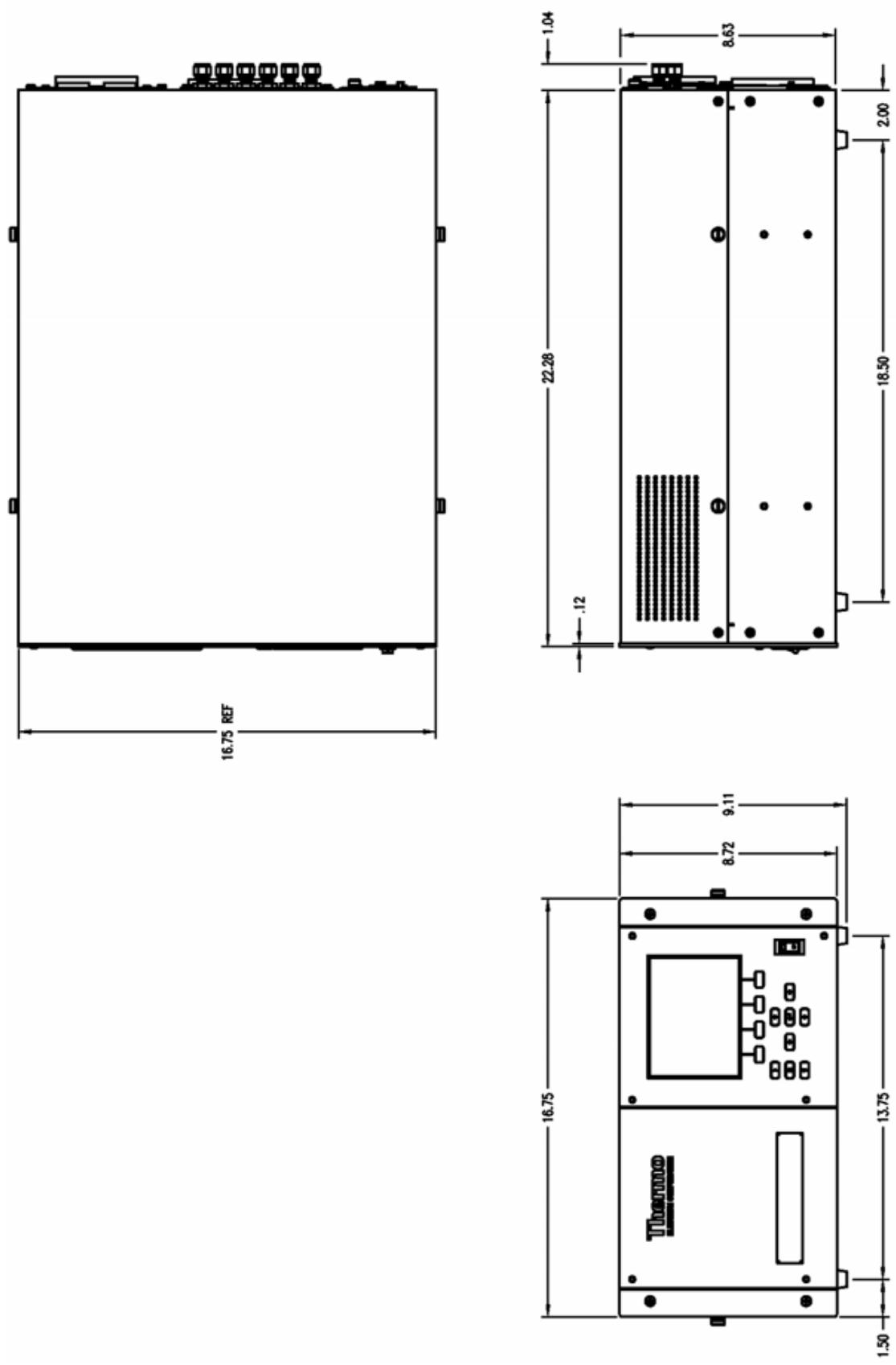
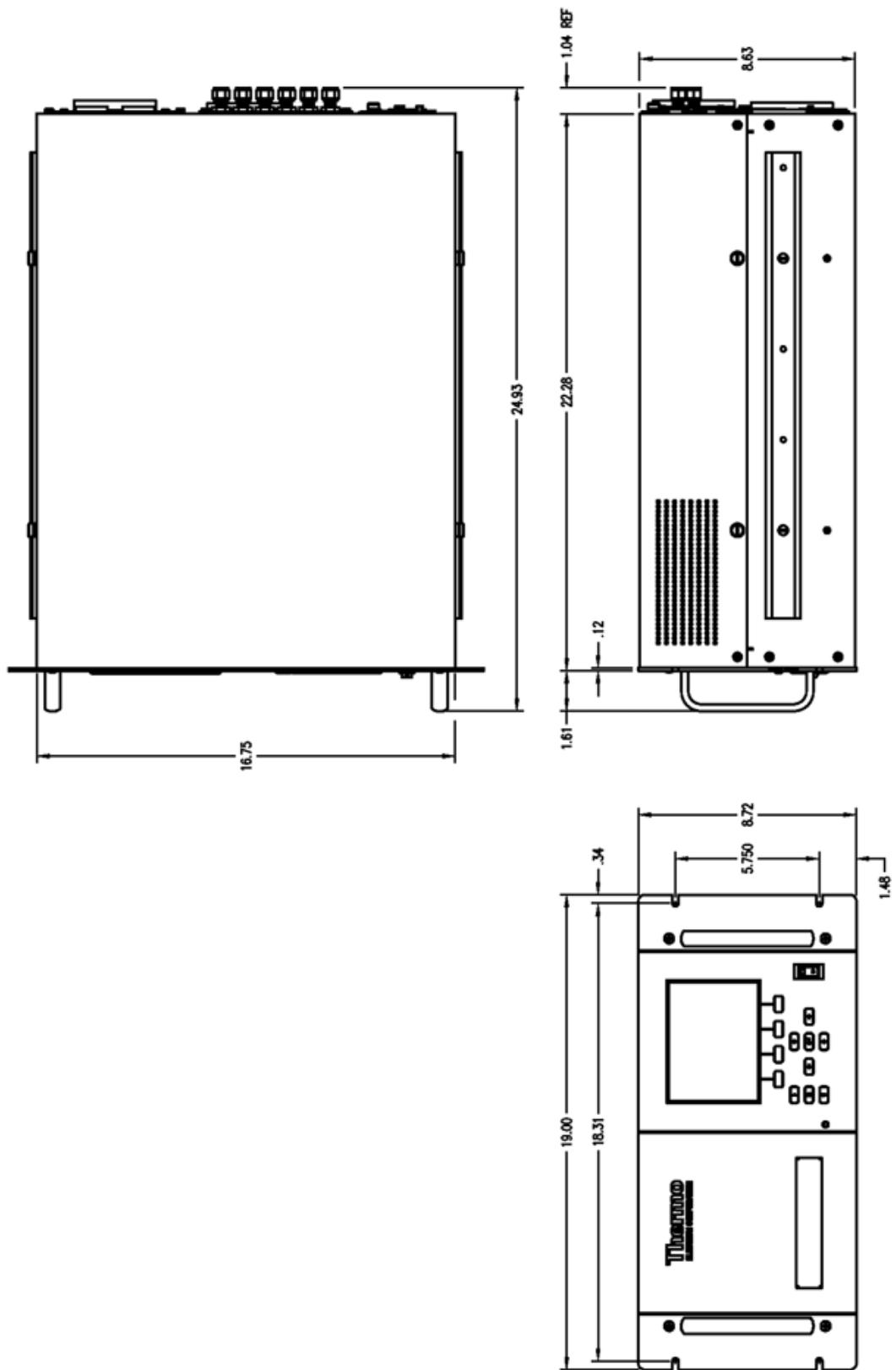


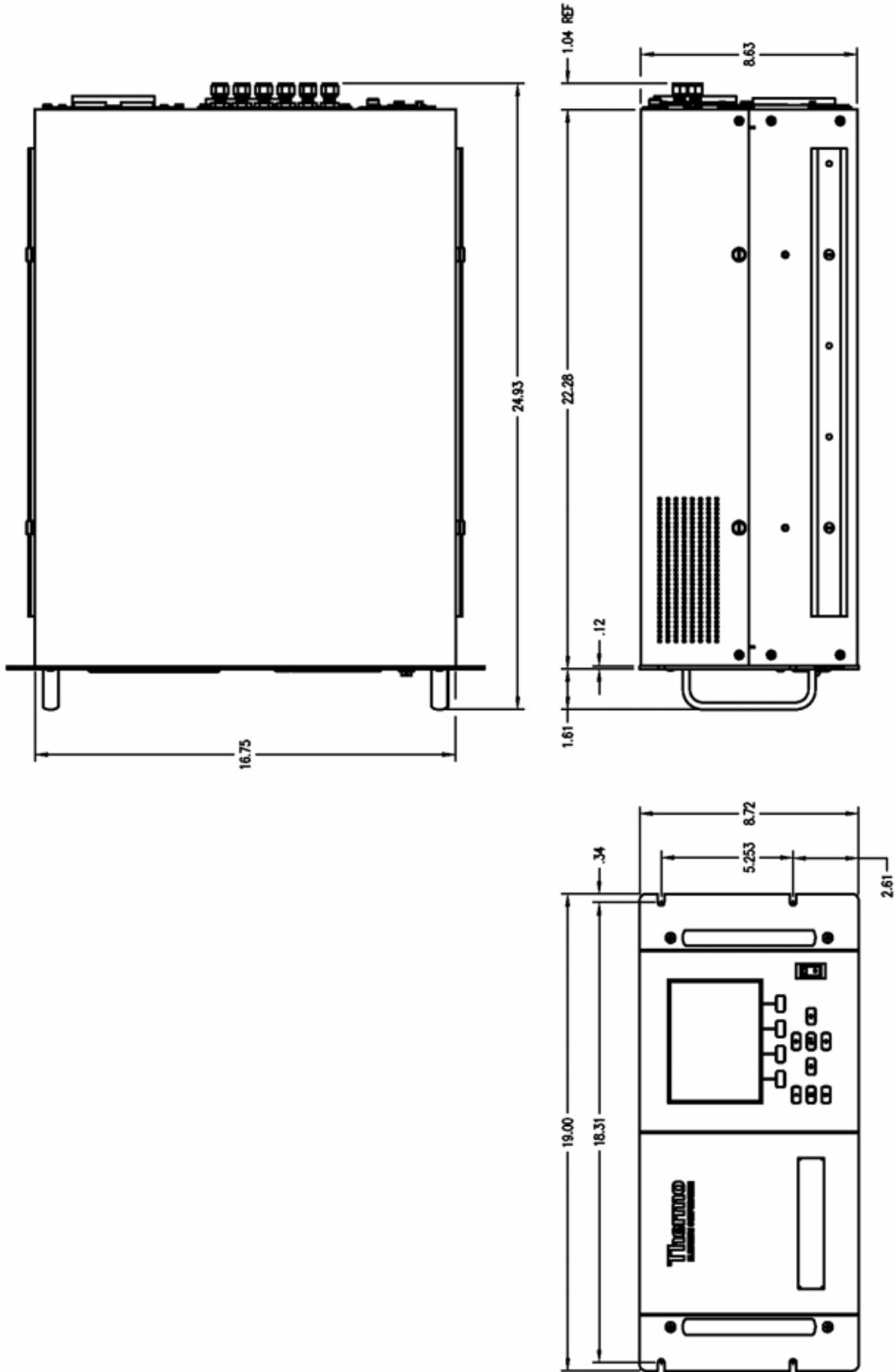
Figure 9-1. Rack Mount Option Assembly



**Figure 9-2.** Bench Mounting



**Figure 9-3. EIA Rack Mounting**



**Figure 9-4.** Retrofit Rack Mounting

## Appendix A **Warranty**

Seller warrants that the Products will operate substantially in conformance with Seller's published specifications, when subjected to normal, proper and intended usage by properly trained personnel, for 12 months from date of shipment (the "Warranty Period"). Seller agrees during the Warranty Period, provided it is promptly notified in writing upon the discovery of any defect and further provided that all costs of returning the defective Products to Seller are pre-paid by Buyer, to repair or replace, at Seller's option, defective Products so as to cause the same to operate in substantial conformance with said specifications. Replacement parts may be new or refurbished, at the election of Seller. All replaced parts shall become the property of Seller. Shipment to Buyer of repaired or replacement Products shall be made in accordance with the provisions of Section 5 above. Lamps, fuses, bulbs and other expendable items are expressly excluded from the warranty under this Section 8. Seller's sole liability with respect to equipment, materials, parts or software furnished to Seller by third party suppliers shall be limited to the assignment by Seller to Buyer of any such third party supplier's warranty, to the extent the same is assignable. In no event shall Seller have any obligation to make repairs, replacements or corrections required, in whole or in part, as the result of (i) normal wear and tear, (ii) accident, disaster or event of force majeure, (iii) misuse, fault or negligence of or by Buyer, (iv) use of the Products in a manner for which they were not designed, (v) causes external to the Products such as, but not limited to, power failure or electrical power surges, (vi) improper storage of the Products or (vii) use of the Products in combination with equipment or software not supplied by Seller. If Seller determines that Products for which Buyer has requested warranty services are not covered by the warranty hereunder, Buyer shall pay or reimburse Seller for all costs of investigating and responding to such request at Seller's then prevailing time and materials rates. If Seller provides repair services or replacement parts that are not covered by the warranty provided in this Section 8, Buyer shall pay Seller therefore at Seller's then prevailing time and materials rates. ANY INSTALLATION, MAINTENANCE, REPAIR, SERVICE, RELOCATION OR ALTERATION TO OR OF, OR OTHER TAMPERING WITH, THE PRODUCTS PERFORMED BY ANY PERSON OR ENTITY OTHER THAN SELLER WITHOUT SELLER'S PRIOR WRITTEN APPROVAL, OR ANY USE OF REPLACEMENT PARTS NOT SUPPLIED BY SELLER, SHALL IMMEDIATELY VOID AND CANCEL ALL WARRANTIES WITH RESPECT TO THE AFFECTED PRODUCTS.

## **Warranty**

THE OBLIGATIONS CREATED BY THIS SECTION TO REPAIR OR REPLACE A DEFECTIVE PRODUCT SHALL BE THE SOLE REMEDY OF BUYER IN THE EVENT OF A DEFECTIVE PRODUCT. EXCEPT AS EXPRESSLY PROVIDED IN THIS SECTION 8, SELLER DISCLAIMS ALL WARRANTIES, WHETHER EXPRESS OR IMPLIED, ORAL OR WRITTEN, WITH RESPECT TO THE PRODUCTS, INCLUDING WITHOUT LIMITATION ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. SELLER DOES NOT WARRANT THAT THE PRODUCTS ARE ERROR-FREE OR WILL ACCOMPLISH ANY PARTICULAR RESULT.

# Appendix B C-Link Protocol Commands

This appendix provides a description of the C-Link protocol commands that can be used to remotely control a Model 49*i* analyzer using a host device such as a PC or a datalogger. C-Link protocol may be used over RS-232, RS-485, or Ethernet. C-Link functions can be accessed over Ethernet using TCP/IP port 9880.

- “[Instrument Identification Number](#)” on [page B-2](#) describes the C-Link command format.
- “[Commands](#)” on [page B-2](#) lists all the 49*i* C-Link commands in [Table B-1](#).
- “[Measurements](#)” on [page B-8](#) describes and gives examples of the measurement commands.
- “[Alarms](#)” on [page B-11](#) describes and gives examples of the alarm commands.
- “[Diagnostics](#)” on [page B-15](#) describes and gives examples of the diagnostic commands.
- “[Datalogging](#)” on [page B-16](#) describes and gives examples of the datalogging commands.
- “[Calibration](#)” on [page B-23](#) describes and gives examples of the calibration commands.
- “[Keys/Display](#)” on [page B-26](#) describes and gives examples of the keys and display commands.
- “[Measurement Configuration](#)” on [page B-28](#) describes and gives examples of the measurement configuration commands.
- “[Hardware Configuration](#)” on [page B-31](#) describes and gives examples of the hardware commands.
- “[Communications Configuration](#)” on [page B-33](#) describes and gives examples of the communication commands.

- “[I/O Configuration](#)” on [page B-37](#) describes and gives examples of the I/O commands.
- “[Record Layout Definition](#)” on [page B-41](#) describes and gives examples of the record layouts.

## Instrument Identification Number

Each command sent to the analyzer must begin with the American Standard Code for Information Interchange (ASCII) symbol or byte value equivalent of the instrument's identification number plus 128. For example, if the instrument ID is set to 25, then each command must begin with the ASCII character code 153 decimal. The analyzer ignores any command that does not begin with its instrument identification number. If the instrument ID is set to 0, then this byte is not required. For more information on changing Instrument ID, see Chapter 3, “Operation”.

## Commands

The analyzer must be in the remote mode in order to change instrument parameters via remote. However, the command “set mode remote” can be sent to the analyzer to put it in the remote mode. Report commands (commands that don't begin with “set”) can be issued either in the remote or local mode. For information on changing modes, see Chapter 3, “Operation.”

The commands can be sent in either uppercase or lowercase characters. Each command must begin with the proper instrument identification number (ASCII) character. The command in the example that follows begins with the ASCII character code 170 decimal, which directs the command to the Model 49*i*, and is terminated by a carriage return “CR” (ASCII character code 13 decimal).

<ASCII 170>	T	I	M	E	<CR>
-------------	---	---	---	---	------

If an incorrect command is sent, a “bad command” message will be received. The example that follows sends the incorrect command “set unit ppm” instead of the correct command “set gas unit ppm.”

Send:      set unit ppm  
Receive:    set unit ppm bad cmd

The “save” and “set save params” commands stores parameters in FLASH. It is important that each time instrument parameters are changed, that this command be sent. If changes are not saved, they will be lost in the event of a power failure.

**Table B-1** lists the 49*i* C-Link protocol commands. The interface will respond to the command strings outlined below.

**Table B-1.** C-Link Protocol Commands

<b>Command</b>	<b>Description</b>	<b>Page</b>
addr dns	Reports/sets domain name server address	B-33
addr gw	Reports/sets default gateway address	B-34
addr ip	Reports/sets IP address	B-34
addr nm	Reports/sets netmask address	B-34
alarm bench lamp temp max	Reports the bench lamp temperature alarm maximum value current setting	B-11
alarm bench lamp temp min	Reports the bench lamp temperature alarm minimum value current setting	B-11
alarm bench temp max	Reports the bench lamp temperature alarm maximum value current setting	B-12
alarm bench temp min	Reports the bench lamp temperature alarm minimum value current setting	B-12
alarm conc o3 max	Reports the concentration O <sub>3</sub> alarm maximum value current setting	B-12
alarm conc o3 min	Reports the concentration O <sub>3</sub> alarm minimum value current setting	B-12
alarm intensity a max	Reports the current setting of maximum intensity alarm level for cell a	B-12
alarm intensity a min	Reports the current setting of minimum intensity alarm level for cell a	B-12
alarm intensity b max	Reports the current setting of maximum intensity alarm level for cell b	B-13
alarm intensity b min	Reports the current setting of minimum intensity alarm level for cell b	B-12
alarm level 1	Reports current alarm level 1 offset from the concentration as the alarm trigger point for that level	B-13
alarm level 2	Reports current alarm level 2 offset from the concentration as the alarm trigger point for that level	B-13
alarm level 3	Reports current alarm level 3 offset from the concentration as the alarm trigger point for that level	B-13
alarm level 4	Reports current alarm level 4 offset from the concentration as the alarm trigger point for that level	B-13
alarm oz lamp temp max	Reports the ozonator lamp temperature alarm maximum value current setting	B-13
alarm oz lamp temp min	Reports the ozonator lamp temperature alarm minimum value current setting	B-13
alarm pressure max	Reports the pressure alarm maximum value current setting	B-14

**C-Link Protocol Commands**

## Commands

**Table B-1.** C-Link Protocol Commands, continued

<b>Command</b>	<b>Description</b>	<b>Page</b>
alarm pressure min	Reports the pressure alarm minimum value current setting	B-14
alarm sample flow a max	Reports the sample flow a alarm maximum value current setting	B-14
alarm sample flow a min	Reports the sample flow a alarm minimum value current setting	B-14
alarm sample flow b max	Reports the sample flow b alarm maximum value current setting	B-14
alarm sample flow b min	Reports the sample flow b alarm minimum value current setting	B-14
alarm trig conc o3	Reports the current setting of the concentration O <sub>3</sub> alarm trigger action minimum alarm	B-15
analog iout range	Reports analog current output range per channel	B-37
analog vin	Retrieves analog voltage input data per channel	B-38
analog vout range	Reports analog voltage output range per channel	B-38
avg time	Reports/sets averaging time	B-8
baud	Reports/sets current baud rate	B-34
bench temp	Reports bench temperature	B-9
cal high o3 coef	Sets/auto-calibrates high range O <sub>3</sub> coefficient	B-23
cal low o3 coef	Sets/auto-calibrates low range O <sub>3</sub> coefficient	B-23
cal o3 bkg	Sets/auto-calibrates O <sub>3</sub> background	B-23
cal o3 coef	Sets/auto-calibrates O <sub>3</sub> coefficient	B-23
cell a int	Reports the current lamp intensity for cell a	B-15
cell b int	Reports the current lamp intensity for cell b	B-15
clr records	Clears away all logging records that have been saved	B-16
clr srecs	Clears away only short records that have been saved	B-16
contrast	Reports/sets current screen contrast	B-31
copy lrec to sp	Sets/copies current lrec selection into the scratch pad	B-21
copy sp to lrec	Sets/copies current selections in scratch pad into lrec list	B-21
copy sp to srec	Sets/copies current selections in scratch pad into srec list	B-21
copy sp to stream	Sets/copies current selections in scratch pad into stream list	B-21
copy srec to sp	Sets/copies current srec selection into the scratch pad	B-21
copy stream to sp	Sets/copies current streaming data selection into the scratch pad	B-22
custom	Reports/sets defined custom range concentration	B-29
date	Reports/sets current date	B-32
default params	Sets parameters to default values	B-32

**Table B-1.** C-Link Protocol Commands, continued

<b>Command</b>	<b>Description</b>	<b>Page</b>
dhcp	Reports/sets state of use of DHCP	B-35
diag volt iob	Reports diagnostic voltage level for I/O expansion board	B-16
diag volt mb	Reports diagnostic voltage level for motherboard	B-16
diag volt mib	Reports diagnostic voltage level for measurement interface board	B-16
dig in	Reports status of the digital inputs	B-39
din	Reports/sets digital input channel and active state	B-39
do (down)	Simulates pressing down pushbutton	B-26
dout	Reports/sets digital output channel and active state	B-39
dtoa	Reports outputs of the digital to analog converters per channel	B-39
en (enter)	Simulates pressing enter pushbutton	B-26
er	Returns a brief description of the main operating conditions in the format specified in the commands	B-17
erec	Returns a brief description of the main operating conditions in the format specified in the command	B-17
erec format	Reports/sets erec format (ASCII or binary)	B-19
erec layout	Reports current layout of erec data	B-20
flags	Reports 8 hexadecimal digits (or flags) that represent the status of the ozonator, gas mode, and alarms	B-10
flow a	Reports current measured flow in cell a	B-9
flow b	Reports current measured flow in cell b	B-9
format	Reports/sets current reply termination format	B-35
gas mode	Reports current mode of sample, zero, or span	B-29
gas unit	Reports/sets current gas units	B-30
he (help)	Simulates pressing help pushbutton	B-26
high avg time	Reports/sets high range averaging time	B-8
high o3	Reports O <sub>3</sub> concentration calculated with high range coefficients	B-9
high o3 coef	Reports/sets high range O <sub>3</sub> coefficients	B-24
high range	Reports/selects current O <sub>3</sub> high range	B-28
high sp conc	Sets the high span concentration for autocalibration	B-25
host name	Reports/sets host name string	B-36
instr name	Reports instrument name	B-36
instrument id	Reports/sets instrument id	B-36
isc (iscreen)	Retrieves framebuffer data used for the display	B-26

**C-Link Protocol Commands**

## Commands

**Table B-1.** C-Link Protocol Commands, continued

<b>Command</b>	<b>Description</b>	<b>Page</b>
I1	Reports the current custom level 1 setting of ozonator lamp drive	B-31
I2	Reports the current custom level 2 setting of ozonator lamp drive	B-31
I3	Reports the current custom level 3 setting of ozonator lamp drive	B-31
I4	Reports the current custom level 4 setting of ozonator lamp drive	B-31
lamp temp	Reports the current bench lamp temperature.	B-10
lamp voltage bench	Reports the bench lamp voltage in volts	B-10
lamp voltage oz	Reports the ozonator lamp voltage in volts	B-10
layout ack	Disables stale layout/layout changed indicator ('*')	B-37
le (left)	Simulates pressing left pushbutton	B-26
list din	Lists current selection for digital input	B-16
list dout	Lists current selection for digital output	B-16
list lrec	Lists current selection lrec logging data	B-17
list sp	Lists current selection in the scratchpad list	B-17
list srec	Lists current selection srec logging data	B-17
list stream	Lists current selection streaming data output	B-17
list var aout	Reports list of analog output, index numbers, and variables	B-40
list var din	Reports list of digital input, index numbers, and variables	B-40
list var dout	Reports list of digital output, index numbers, and variables	B-40
low avg time	Reports/sets low average time	B-8
low o3	Reports O <sub>3</sub> concentration calculated with low range coefficients	B-9
low o3 coef	Reports/sets low range O <sub>3</sub> coefficient	B-24
low range	Reports/sets current O <sub>3</sub> low range	B-28
low sp conc	Sets the low span concentration for autocalibration	B-25
lr	Outputs long records in the format specified in the command	B-17
lrec	Outputs long records	B-18
lrec format	Reports/sets output format for long records (ASCII or binary)	B-19
lrec layout	Reports current layout of lrec data	B-20
lrec mem size	Reports maximum number of long records that can be stored	B-20
lrec per	Reports/sets long record logging period	B-20
malloc lrec	Reports/sets memory allocation for long records	B-21

**Table B-1.** C-Link Protocol Commands, continued

Command	Description	Page
malloc srec	Reports/sets memory allocation for short records	B-21
me (menu)	Simulates pressing menu pushbutton	B-26
mode	Reports operating mode in local, service, or remote	B-37
no of lrec	Reports/sets number of long records stored in memory	B-21
no of srec	Reports/sets number of short records stored in memory	B-21
o3	Reports current O <sub>3</sub> concentration	B-9
o3 bkg	Reports/sets current O <sub>3</sub> background	B-25
o3 coef	Reports/sets current O <sub>3</sub> coefficient	B-24
o3 lamp temp	Reports the current ozonator lamp temperature	B-9
pres	Reports current reaction chamber pressure	B-10
pres cal	Reports/sets pressure used for calibration	B-25
pres comp	Reports/sets pressure compensation on or off	B-30
program no	Reports analyzer program number	B-37
push	Simulates pressing a key on the front panel	B-26
range	Reports/sets current O <sub>3</sub> range	B-28
range mode	Reports/sets current range mode	B-29
relay	Reports/sets relay logic status of designated relay(s)	B-41
relay stat	Reports/sets relay logic status of designated relay(s)	B-41
ri (right)	Simulates pressing right pushbutton	B-26
ru (run)	Simulates pressing run pushbutton	B-26
sample	Sets zero/span valves to sample mode	B-29
save	Stores parameters in FLASH	B-33
save params	Stores parameters in FLASH	B-33
sc (screen)	C-series legacy command that reports a generic response (Use iscreen instead)	B-27
sp conc	Reports/sets the span concentration for autocalibration	B-25
sp field	Reports/sets item number and name in scratch pad list	B-22
span	Sets zero/span valves to span mode	B-30
sr	Reports last short record stored	B-17
srec	Reports maximum number of short records	B-18
srec format	Reports/sets output format for short records (ASCII or binary)	B-19
srec layout	Reports current layout of short record data	B-20
srec mem size	Reports maximum number of short records	B-20
srec per	Reports/sets short record logging period	B-20

**Table B-1.** C-Link Protocol Commands, continued

<b>Command</b>	<b>Description</b>	<b>Page</b>
stream per	Reports/sets current set time interval for streaming data	B-22
stream time	Reports/sets a time stamp to streaming data or not	B-23
temp comp	Reports/sets temperature compensation on or off	B-30
time	Reports/sets current time (24-hour time)	B-33
up	Simulates pressing up pushbutton	B-26
zero	Sets zero/span valves to zero mode	B-29

## Measurements

**avg time**

**high avg time**

**low avg time**

These commands report the averaging time in seconds when operating in single range, or averaging time used with the high and low ranges when operating in dual or auto range mode. The example that follows shows that the averaging time is 300 seconds, according to [Table B-2](#).

Send: avg time

Receive: avg time 11: 300 sec

**set avg time selection**

**set high avg time selection**

**set low avg time selection**

These commands set the averaging time, high and low averaging times, according to [Table B-2](#). The example that follows sets the low range averaging time to 120 seconds.

Send: set low avg time 5

Receive: set low avg time 5 ok

**Table B-2.** Averaging Times

<b>Selection</b>	<b>Averaging Time (seconds)</b>
0	10
1	20
2	30
3	60
4	90
5	120
6	180
7	240

**Table B-2.** Averaging Times, continued

Selection	Averaging Time (seconds)
8	300

---

#### **bench temp**

This reports the current bench temperature. The first temperature reading is the temperature being used in instrument calculations. The second temperature is the actual temperature being measured. If temperature compensation is ON, then both temperature readings are the same. If temperature compensation is OFF, a temperature of 0° C is used as the default temperature even though the actual bench temperature is 32.3° C. The example that follows shows that temperature compensation is on and that the bench temperature is 32.3° C.

Send:      bench temp  
Receive:    bench temp 032.3 deg C, actual 032.3

---

#### **o3**

#### **high o3**

#### **low o3**

These commands report the measured O<sub>3</sub> concentrations when operating in single range, or high and low O<sub>3</sub> when operating in dual or auto range mode. The example that follows shows that the O<sub>3</sub> concentration is 67.2 ppb.

Send:      o3  
Receive:    o3 6720E-2 ppb

---

#### **flow a**

#### **flow b**

These commands report the sample flow in Cell A and Cell B. The example that follows reports that the current sample flow in Cell A is 0.608 liters/minute.

Send:      flow a  
Receive:    flow a 0.608 l/m

---

#### **o3 lamp temp**

This reports the current ozonator lamp temperature. The example that follows reports that the current ozonator temperature is 68.7° C.

Send:      o3 lamp temp  
Receive:    o3 lamp temp 068.7 deg C

---

### **lamp temp**

This reports the current bench lamp temperature. The example that follows reports that the current bench temperature is 55.2° C.

Send:      lamp temp  
Receive:    lamp temp 055.2 deg C

---

### **lamp voltage bench**

This command reports the bench lamp voltage in volts.

Send:      lamp voltage bench  
Receive:    lamp voltage bench 10.3 V

---

### **lamp voltage oz**

This command reports the ozonator lamp voltage in volts.

Send:      lamp voltage oz  
Receive:    lamp voltage oz 12.3 V

---

### **pres**

This reports the current reaction chamber pressure. The first pressure reading is the pressure reading being used in instrument calculations. The second pressure is the actual pressure reading being measured. If pressure compensation is on, then both pressure readings are the same. If pressure compensation is off, a pressure of 760 mm Hg is used as the default pressure even though the actual pressure is 753.4 mm Hg. The example that follows shows that actual reaction chamber pressure is 753.4 mm Hg.

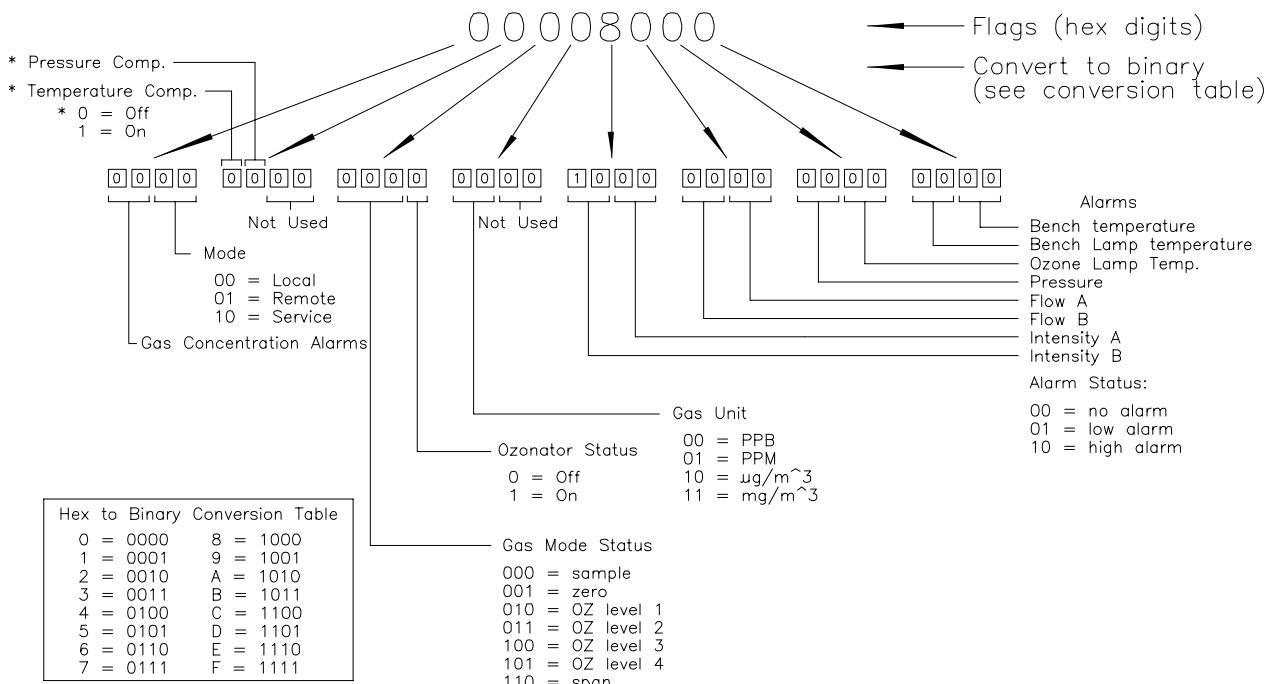
Send:      pres  
Receive:    pres 760.0 mm Hg, actual 753.4

---

### **flags**

This reports 8 hexadecimal digits (or flags) that represent the status of the ozonator, gas mode, and alarms. To decode the flags, each hexadecimal digit is converted to binary as shown in [Figure B-1](#). It is the binary digits that define the status of each parameter. In the example that follows, the instrument is in local mode, the gas mode status is Sample, the ozonator is OFF, and gas units are ppb.

Send:      flags  
Receive:    flags 00038000

**Figure B-1.** Flag Status

## Alarms

**alarm bench lamp temp min**  
**alarm bench lamp temp max**

These commands report the bench lamp temperature minimum and maximum value current settings. The example that follows reports that the alarm bench lamp temperature minimum value is 52° C.

Send:      alarm bench lamp temp min  
Receive:    alarm bench lamp temp 52.0 deg C

**set alarm bench lamp temp min *value***  
**set alarm bench lamp temp max *value***

These commands set the bench lamp temperature minimum and maximum value to *value*, where *value* is a floating-point number representing bench lamp temperature alarm limits in degrees C. The example that follows sets the alarm bench lamp temperature maximum value to 58° C.

Send: set alarm bench lamp temp max 58.0  
Receive: set alarm bench lamp temp max 58.0 ok

---

**alarm bench temp min****alarm bench temp max**

These commands report the bench temperature minimum and maximum value current settings. The example that follows reports that the alarm bench temperature minimum value is 15.0° C.

Send: alarm bench temp min  
Receive: alarm bench temp 15.0

**set alarm bench temp min *value*****set alarm bench temp max *value***

These commands set the bench temperature minimum and maximum value to *value*, where *value* is a floating-point number representing bench temperature alarm limits in degrees C. The example that follows sets the alarm bench temperature maximum value to 35° C.

Send: set alarm bench temp max 35  
Receive: set alarm bench temp max 35 ok

---

**alarm conc o3 min****alarm conc o3 max**

These commands report the conc O<sub>3</sub> concentrations alarm minimum and maximum value current settings. The example that follows reports that the O<sub>3</sub> concentration minimum value is 5.2 ppb.

Send: alarm conc o3 min  
Receive: alarm conc o3 min 5.2 ppb

**set alarm conc o3 min *value*****set alarm conc o3 max *value***

These commands set the O<sub>3</sub> concentration alarm minimum and maximum value to *value*, where *value* is a floating-point representation of the concentration alarm limits. The example that follows sets the O<sub>3</sub> concentration alarm maximum value to 150.

Send: set alarm conc o3 max  
Receive: set alarm conc o3 max 150 ok

---

**alarm intensity a min****alarm intensity a max****alarm intensity b min**

**alarm intensity b max**

These commands report the cell a or b intensity alarm minimum and maximum value current settings. The example that follows reports that the cell a minimum value is 45000 Hz.

Send: alarm intensity a min  
Receive: alarm intensity a min 45000 Hz

**set alarm intensity a min *value***  
**set alarm intensity a max *value***  
**set alarm intensity b min *value***  
**set alarm intensity b max *value***

These commands set the cell a or b intensity alarm minimum and maximum value to *value*, where *value* is a representation of the intensity alarm limits. The example that follows sets the cell a intensity alarm maximum value to 150000 Hz.

Send: set alarm intensity a max 150000  
Receive: set alarm intensity a max 150000 ok

---

**alarm level 1**

**alarm level 2**  
**alarm level 3**  
**alarm level 4**

These commands report the offset value (in ppb) from the concentration stored at ozonator level 1-4 as the alarm trigger point for that level. The example that follows reports that the alarm level 1 offset is 20.5.

Send: alarm level 1  
Receive: alarm level 1 20.5

**set alarm level 1 *value***  
**set alarm level 2 *value***  
**set alarm level 3 *value***  
**set alarm level 4 *value***

These commands set the offset *value* (in ppb) from the concentration stored at ozonator level 1-4 as the alarm trigger point for that level. The example that follows sets the alarm level 1 offset to 20.5.

Send: set alarm level 1 20.5  
Receive: set alarm level 1 20.5 ok

---

**alarm oz lamp temp min**  
**alarm oz lamp temp max**

These commands report the ozonator lamp temperature minimum and maximum value current settings. The example that follows reports that the alarm ozonator lamp temperature minimum value is 52° C.

Send: alarm ozonator lamp temp min  
Receive: alarm ozonator lamp temp 52.0 deg C

---

**set alarm oz lamp temp min *value***  
**set alarm oz lamp temp max *value***

These commands set the ozonator lamp temperature minimum and maximum value to *value*, where *value* is a floating-point number representing bench lamp temperature alarm limits in degrees C. The example that follows sets the alarm ozonator lamp temperature maximum value to 58° C.

Send: set alarm ozonator lamp temp max 58.0  
Receive: set alarm ozonator lamp temp max 58.0 ok

---

**alarm pressure min**  
**alarm pressure max**

These commands report the pressure alarm minimum and maximum value current settings. The example that follows reports that the pressure alarm minimum value is 200 mmHg.

Send: pressure alarm min  
Receive: pressure alarm min 200 mmHg

**set alarm pressure min *value***  
**set alarm pressure max *value***

These commands set the pressure alarm minimum and maximum values to *value*, where *value* is a floating-point number representing pressure alarm limits in millimeters of mercury. The example that follows sets the pressure alarm maximum value to 1000 mmHg.

Send: set alarm pressure max 1000  
Receive: set alarm pressure max 1000 ok

---

**alarm sample flow a min**  
**alarm sample flow a max**  
**alarm sample flow b min**  
**alarm sample flow b max**

These commands report the cell a and b sample flow alarm minimum and maximum value current settings. The example that follows reports that the sample flow alarm minimum value is 0.400 LPM.

Send: alarm sample flow min  
Receive: alarm sample flow min 0.4 l/min

**set alarm sample flow a min *value***  
**set alarm sample flow b max *value***  
**set alarm sample flow a min *value***  
**set alarm sample flow b max *value***

These commands set the cell a or b sample flow alarm minimum and maximum values to *value*, where *value* is a floating-point number representing sample flow alarm limits in liters per minute. The example that follows sets the sample flow alarm maximum value to 1.400 LPM.

Send: set alarm sample flow max 1.4  
Receive: set alarm sample flow max 1.4 ok

---

#### **alarm trig conc o3**

This command reports the O<sub>3</sub> concentration alarm trigger action for minimum alarm, current setting, to either floor or ceiling. The example that follows shows the O<sub>3</sub> concentration minimum alarm trigger to ceiling, according to [Table B-3](#).

Send: alarm trig conc 03  
Receive: alarm trig conc 03 1

#### **set alarm trig conc o3 *value***

These commands set the O<sub>3</sub> concentration alarm minimum *value*, where *value* is set to either floor or ceiling, according to [Table B-3](#). The example that follows sets the O<sub>3</sub> concentration minimum alarm trigger to ceiling.

Send: set alarm trig conc no 1  
Receive: set alarm trig conc no 1 ok

**Table B-3.** Alarm Trigger Values

<b>Value</b>	<b>Alarm Trigger</b>
0	Floor
1	Ceiling

---

## Diagnostics

**cell a int**  
**cell b int**

The example that follows reports that the lamp intensity in cell A is 98,425 Hz.

Send: cell a int  
Receive: cell a int 98425 Hz

---

### **diag volt mb**

This command reports the diagnostic voltage measurements on the motherboard. The sequence of voltages is: Positive 24, positive 15, positive 5, positive 3.3, and negative 3.3. Each voltage value is separated by a space.

Send: diag volt mb  
Receive: diag volt mb 24.1 14.9 4.9 3.2 -3.2

---

### **diag volt mib**

This command reports the diagnostic voltage measurements on the measurement interface board. The sequence of voltages is: Positive 24, positive 15, negative 15, positive 5, positive 3.3, and positive 15. Each voltage value is separated by a space.

Send: diag volt mib  
Receive: diag volt mib 24.1 14.9 -14.9 4.9 3.2 14.9

---

### **diag volt iob**

This command reports the diagnostic voltage measurements on the I/O expansion board. The sequence of voltages is: Positive 24, positive 5, positive 3.3, and negative 3.3. Each voltage value is separated by a space.

Send: diag volt iob  
Receive: diag volt iob 24.1 4.9 3.2 -3.2

## **Datalogging**

---

### **clr records**

This command will clear all long and short records that have been saved.

Send: clear records  
Receive: clear records ok

### **set clr lrecs**

### **set clr srecs**

These commands will clear only the long records or only the short records that have been saved. The example that follows clears short records.

Send: set clr srecs  
Receive: set clr srecs ok

---

### **list din**

### **list dout**

These commands report the current selection for the digital outputs in the format. Output no Index number variable name active state. The active state for digital outputs is open or closed. The active state for digital inputs is high or low.

```
Send:      list dout
Receive:   list dout
output index variable state
1 23 CONC ALARM open
3 3 UNITS open
4 12 GEN ALARM open
```

---

**list lrec**

**list srec**

**list stream**

**list sp**

These commands report the list of current selections for long record logging data, short record logging data, streaming data output, or the scratch pad (sp) list. The example that follows shows the list for streaming data output.

```
Send:      list stream
Receive:   list stream
field index variable
x x time
1 1 o3
2 5 cellai
3 6 cellbi
4 7 noisa
5 8 noisb
6 9 flowa
7 10 flowb
8 11 pres
```

---

**er xy**

**lr xy**

**sr xy**

$x = | 0 | 1 |$  : Reply termination format (see “set format *format*” command)

$y = | 0 | 1 | 2 |$  : Output format (see “set erec/lrec/srec format *format*” command)

These commands report the last long and short records stored or the dynamic data record. In the example that follows, the command requests a long record with no checksum, in ASCII format with text. For details on how to decode the flag fields within these records, see [Figure B-1](#) in the “flags” command.

```
Send:      lr01
Receive:   lr01
13:00 08-12-05 flags 1C00554A o3 0.000 hio3 0.000 cellai 0.000 cellbi
0.000 bncht 999.900 lmpt 999.900 o3lt 0.000 flowa 0.000 flowb 0.000
pres 0.000
```

---

**erec**

## C-Link Protocol Commands

### Datalogging

This command returns a brief description of the main operating conditions at the time the command is issued (i.e. dynamic data). The example that follows shows a typical response. The format is defined by the current settings of “format” and “erec format” commands. For details on how to decode the flag fields within these records, see [Figure B-1](#) in the “flags” command.

```
Send:      erec
Receive:    erec
13:05 08-12-05 flags 1C00554A o3 0.000 1 lo o3 0.000 1 lampi 0000
bencht 999.900 lampt 999.900 ozlampm 0.000 flowa 0.000 flowb 0.000 Pres
0.000 avgt 10 lo avgt 10 03bkg 0.000 03 coef 1.000 lo 03 coef 1.000 03
range 200000.000 lo 03 range 200000.000 int a 0000 int b 0000
sum 46f6
```

---

**lrec****srec****lrec xxxx yy****srec xxxx yy****lrec aa:bb oo-pp-qq yy****srec aa:bb oo-pp-qq yy**

xxxx = the number of past records

yy = the number of records to return (1 to 10)

aa = hours (01 to 24)

bb = minutes (01 to 59)

oo = month (01 to 12)

pp = day (01 to 31)

qq = year

These commands output long or short records. The output format is determined by the “set lrec format”, and “set srec format” commands. The logging time is determined by the “set lrec per” and “set srec per” commands.

In the following example, there are 100 long records currently stored in memory. When the command lrec 100 5 is sent, the instrument counts back 100 records from the last record collected, and then returns 5 records. For details on how to decode the flag fields within these records, see [Figure B-1](#) in the “flags” command.

```
Send:      lrec 100 5
Receive:    lrec 100 5
19:00 8/17/05 flags 2coooooo o3 2.504e+02 cellai 100177 cellbi 99747
bncht 3.202e+01 lmpt 5.375e+01 o3lt 6767e+01 flowa 7.278e-01 flowb
7.390e-01 pres 7.557e+02
20:00 8/17/05 flags 2coooooo o3 2.514e+02 cellai 100137 cellbi 99762
bncht 3.262e+01 lmpt 5.325e+01 o3lt 6717e+01 flowa 7.248e-01 flowb
7.310e-01 pres 7.563e+02
```

```

21:00 8/17/05 flags 2c000000 o3 2.664e+02 cellai 100115 cellbi 99756
bncht 3.168e+01 lmpt 5.255e+01 o3lt 6597e+01 flowa 7.318e-01 flowb
7.240e-01 pres 7.413e+02
22:00 8/17/05 flags c4000000 o3 2.582e+02 cellai 100173 cellbi 99780
bncht 3.258e+01 lmpt 5.366e+01 o3lt 6672e+01 flowa 7.318e-01 flowb
7.301e-01 pres 7.515e+02
23:00 8/17/05 flags c4000000 o3 2.567e+02 cellai 100205 cellbi 99653
bncht 3.291e+01 lmpt 5.372e+01 o3lt 6714e+01 flowa 7.351e-01 flowb
7.362e-01 pres 7.493e+02

```

where:

cellai = Cell A Intensity  
 cellbi = Cell B Intensity  
 bncht = Bench Temperature  
 lmpt = Lamp Temperature  
 o3lt = Ozonator Lamp Temperature  
 flowa = Cell A Flow  
 flowb = Cell B Flow  
 press = Pressure

#### **erec format**

#### **srec format**

#### **lrec format**

These commands report the output format for long and short records, and dynamic data in various formats such as ASCII without text, ASCII with text, or binary. The example that follows shows the output format for long records is ASCII with text, according to [Table B-4](#).

Send: lrec format  
 Receive: lrec format 1

**set erec format format**

**set lrec format format**

**set srec format format**

These commands set the output format for long and short records, and dynamic data, according to [Table B-4](#). The example that follows sets the long record output format to ASCII with text.

Send: set lrec format 1  
 Receive: set lrec format 1 ok

**Table B-4.** Record Output Formats

<b>Format</b>	<b>Output Format</b>
0	ASCII no text
1	ASCII with text

**Table B-4.** Record Output Formats, continued

<b>Format</b>	<b>Output Format</b>
2	binary data

---

**erec layout**

**lrec layout**

**srec layout**

These commands reports the layout (string indicating the data formats) for data that is sent out in response to the erec, lrec, srec, and related commands. The example that follows shows a typical response. For details on how to interpret the strings, see “Record Layout Definition” later in this appendix.

Send: lrec layout

Receive: lrec layout %s %s %lx %f  
t D L ffffffff  
flags no nox hino hinox pres pmrt intt rctt convt smplf ozonf pmrv

---

**lrec mem size**

**srec mem size**

These commands report the long and short records that can be stored with the current settings and the number of 2K blocks reserved for long and short records. The example that follows shows the maximum number of long records that can be stored based on allocated memory and content.

Send: lrec mem size

Receive: lrec mem size 1426 recs, 7 blocks

---

**lrec per**

**srec per**

These commands report the long and short records logging period. The example that follows shows that the short record logging period is 5 minutes.

Send: srec per

Receive: srec per 5 min

**set srec per value**

**set lrec per value**

*value* = | 1 | 5 | 15 | 30 | 60 |

These commands set the long and short records logging period to *value* in minutes. The example that follows sets the long record logging period to 15 minutes.

Send: set lrec per 15

Receive: set lrec per 15 ok

---

**no of lrec****no of srec**

These commands report the number of long and short records stored in the long and short records memory. The example that follows shows that 50 long records have been stored in the memory.

Send: no of lrec

Receive: no of lrec 50 recs

---

**malloc lrec****malloc srec**

These commands report the currently set memory allocation for long and short records in percent of total memory.

Send: malloc lrec

Receive: malloc lrec 10%

**set malloc lrec *value***

**set malloc srec *value***

*value* = 0 to 100

These commands set the percent of memory space allocated for long and short records to *value*, where *value* is a floating-point number representing percent. If lrec memory is set to *x*, srec will be automatically set to  $(100-x)$ . The example that follows sets the memory allocation for long records to 10.

**Note** Issuing these commands will clear all the logging data memory. All the existing records should be retrieved using appropriate commands, if required. ▲

Send: set malloc lrec 10

Receive: set malloc lrec 10 ok

---

**set copy sp to lrec****set copy sp to srec****set copy sp to stream**

These commands copy the current selections in scratch pad (sp) into the long record, short record, or streaming data list. The example that follows copies the current list in scratch pad into the long records list.

Send: set copy sp to lrec

Receive: set copy sp to lrec ok

---

**set copy lrec to sp****set copy srec to sp**

**set copy stream to sp**

These commands copy the current contents of the long record, short record, or streaming data list into the scratch pad (sp). These commands are useful in easy modification of current long record, short record, or streaming data lists. The example that follows copies the current list of long records into the scratch pad.

Send:      set copy lrec to sp  
Receive:    set copy lrec to sp ok

---

**sp field number**

This command reports the variable *number* and name stored at index in the scratch pad list. The example that follows shows that the field 5 in the scratch pad is set to index number 11, which is for the variable pres.

Send:      sp field 5  
Receive:    sp field 5 11 pres

**set sp field number value**

*number* = 1-32 is the maximum number of fields in long and short record lists.

*number* = 1-8 is for streaming data lists.

This command sets the scratch pad field *number* (item number in scratch pad list) to *value*, where *value* is the index number of a variable in the analog out variable list. Available variables and their corresponding index numbers may be obtained using the command “list var aout”. The “set sp field” command is used to create a list of variables which can then be transferred into the long record, short record, or streaming data lists, using the “set copy sp to lrec”, “set copy sp to srec”, or “set copy sp to stream” commands.

Send:      set sp field 5 11  
Receive:    set sp field 5 11 ok

---

**stream per**

This command reports the currently set time interval in seconds for streaming data.

Send:      stream per  
Receive:    stream per 10

**set stream per number value**

*number value* = | 1 | 2 | 5 | 10 | 20 | 30 | 60 | 90 | 120 | 180 | 240 | 300 |

This command sets the time interval between two consecutive streaming data strings to *number value* in seconds. The example that follows sets the number value to 10 seconds.

Send: set stream per 10  
Receive: set stream per 10 ok

---

### stream time

This command reports if the streaming data string will have a time stamp attached to it or not, according to [Table B-5](#).

Send: stream time  
Receive: stream time 1

### set stream time *value*

This command enables *value*, where *value* is to attach or disable time stamp to streaming data string, according to [Table B-5](#). The example that follows attaches a time stamp to streaming data.

Send: set stream time 0  
Receive: set stream time 0 ok

**Table B-5.** Stream Time Values

Value	Stream Time
0	Attaches time stamp to streaming data string
1	Does not attach time stamp to streaming data string

---

## Calibration

**set cal o3 coef**  
**set cal high o3 coef**  
**set cal low o3 coef**

These commands will auto-calibrate the O<sub>3</sub> coefficient based on the O<sub>3</sub> span gas concentrations. The high and low commands are only available in dual and auto range mode. If the mode is incorrect, the instrument responds with “can’t, wrong settings”. The example that follows shows a successful auto-calibration of the low O<sub>3</sub> coefficient.

Send: set cal low o3 coef  
Receive: set cal low o3 coef ok

---

### set cal o3 bkg

These commands will auto-calibrate the O<sub>3</sub> background. If the instrument is set to manual O<sub>3</sub> mode, the response to “set O<sub>3</sub> bkg” will be “can’t, wrong settings”. The example that follows shows a successful auto-calibration of the O<sub>3</sub> background.

Send: set cal o3 bkg  
Receive: set cal o3 bkg ok

---

**o3 coef****high o3 coef****low o3 coef**

These commands report the O<sub>3</sub> coefficient in single range mode, or the high and low range coefficients in dual or auto range mode. If the mode is incorrect, the instrument responds with “can’t, wrong settings”. The example that follows reports that the O<sub>3</sub> coefficient is 1.000.

Send: o3 coef  
Receive: o3 coef 1.000

**set o3 coef value****set high o3 coef value****set low o3 coef value**

These commands set the O<sub>3</sub> coefficient to user-defined values to *value*, where *value* is a floating-point representation of the coefficient. The example that follows sets the O<sub>3</sub> coefficient to 1.005.

Send: set o3 coef 1.005  
Receive: set o3 coef 1.005 ok

---

**o3 gas****high o3 gas****low o3 gas**

These commands report the low O<sub>3</sub> span gas concentrations used to auto-calibrate low O<sub>3</sub> coefficients. The high and low commands are only available in dual and auto range mode. If the mode is incorrect, the instrument responds with “can’t, wrong settings”. The example that follows shows that the O<sub>3</sub> low span gas concentration is 240.0 ppm.

Send: low o3 gas  
Receive: low o3 gas 2400E-1 ppm

**set o3 gas value****set high o3 gas value****set low o3 gas value**

These commands set the O<sub>3</sub> span gas concentrations used by the auto-calibration routine to *value*, where *value* is a floating-point representation of the gas concentration in current selected units. The gas units are the same as those chosen by the user. The example that follows sets the O<sub>3</sub> span gas concentration to 123.4 ppm.

Send: set o3 gas 123.4  
Receive: set o3 gas 123.4 ok

### **o3 bkg**

These commands report the current O<sub>3</sub> background. The example that follows reports that the O<sub>3</sub> background is 5.5 ppb.

Send: o3 bkg  
Receive: o3 bkg 5.5 ppb

### **set o3 bkg value**

These commands are used to set O<sub>3</sub> background to user-defined values to *value*, where *value* is a floating-point representation of the background in current selected units. The example that follows sets the O<sub>3</sub> background to 5.5 ppb.

Send: set no bkg 5.5  
Receive: set no bkg 5.5 ok

---

### **pres cal**

This command reports the pressure recorded at the time of calibration. The example below shows that the pressure at calibration is 85.5 mmHg.

Send: pres cal  
Receive: pres cal 85.5 mmHg

### **set pres cal**

This command automatically sets the current pressure as the calibration pressure. The example below successfully sets the current pressure as the calibration pressure.

Send: set pres cal  
Receive: set pres cal ok

---

### **sp conc**

### **high sp conc**

### **low sp conc**

These commands report span concentration in single range mode, or the high and low span concentrations in dual or auto range mode. If the mode is incorrect, the instrument responds with “can’t, wrong settings”. The example below reports the span gas concentration in single range mode.

Send: sp conc  
Receive: sp conc 1000

### **set sp conc value**

### **set high sp conc value**

### **set low sp conc value**

## C-Link Protocol Commands

### Keys/Display

These commands set the span concentrations to user-defined values to *value*, where *value* is a floating-point representation of the span concentration in current selected units. The example below sets the span concentration to 1000 ppb in the single range mode.

Send:      set sp conc 1000  
Receive:    set sp conc 1000 ok

## Keys/Display

---

**push** *button*  
**do**  
**down**  
**en**  
**enter**  
**he**  
**help**  
**le**  
**left**  
**me**  
**menu**  
**ri**  
**right**  
**ru**  
**run**  
**up**  
**1**  
**2**  
**3**  
**4**  
*button* = | do | down | en | enter | he | help | le | left | me | menu | ri | right |  
ru | run | up | 1 | 2 | 3 | 4 |

These commands simulates pressing the front panel pushbuttons. The numbers represent the front-panel soft keys, from left to right.

Send:      push enter  
Receive:    push enter ok

---

### isc

### iscreen

This command retrieves the framebuffer data used for the display on the *i*Series instrument. It is 19200 bytes in size, 2-bits per pixel, 4 pixels per byte arranged as 320 by 240 characters. The data is sent in RLE encoded form to save time in transmission. It is sent as a type '5' binary c\_link response with no checksum.

The RLE encoding consists of a 0 followed by an 8-bit count of consecutive 0xFF bytes. The following 'c' code will expand the incoming data.

```
Void    unpackDisplay ( void far* tdb, unsigned char far* rlescreen )
{
int i,j,k;
unsigned char far *sc4bpp, *sc2bpp, *screen, *ptr;

ptr = screen = (unsigned char far *)malloc(19200);
//RLE decode the screen
for (i=0; i<19200 && (ptr - screen) < 19200; i++)
{
    *(ptr++) = *(rlescreen + i);
    if (*(rlescreen + i) == 0)
    {
        unsigned char rlecount = *(unsigned char *)(rlescreen + ++i);
        while (rlecount)
        {
            *(ptr++) = 0;
            rlecount--;
        }
    }
    else if (*(rlescreen + i) == 0xff)
    {
        unsigned char rlecount = *(unsigned char *)(rlescreen + ++i);

        while (rlecount)
        {
            *(ptr++) = 0xff;
            rlecount--;
        }
    }
}
}
```

To convert this data into a BMP for use with windows, it needs to be turned into a 4BPP as that is the smallest windows can display. Also note that BMP files are upside down relative to this data, i.e. the top display line is the last line in the BMP.

### **sc**

#### **screen**

This command is meant for backward compatibility on the C series. Screen information is reported using the "iScreen" command above.

Send: screen

Receive: screen This is an I series Instrument. Screen Information not available

## Measurement Configuration

**range**  
**high range**  
**low range**

These commands report the O<sub>3</sub> range in single range mode, or the high and low ranges in dual or auto range mode, according to [Table B-6](#). If the mode is incorrect, the instrument responds with “can’t, wrong settings”. The example that follows reports that the O<sub>3</sub> range is 50 ppb.

Send: range o3  
Receive: range o3 0: 5000E-2 ppb

**set range selection**  
**set high range selection**  
**set low range selection**

These commands select the O<sub>3</sub> full-scale range, according to [Table B-6](#). The example that follows sets the O<sub>3</sub> full-scale to 2,000 ppb (2 ppm).

Send: set range o3 5  
Receive: set range o3 5 ok

**Table B-6.** Range Settings

<b>Code</b>	<b>ppm</b>	<b>mg/m<sup>3</sup></b>
0	0.05	0.1
1	0.1	0.2
2	0.2	0.4
3	0.5	1
4	1	2
5	2	4
6	5	10
7	10	20
8	20	40
9	50	100
10	100	200
11	200	400
12	C1	C1
13	C2	C2
14	C3	C3

---

**custom range**

*range* = | 1 | 2 | 3 |

This command reports the user-defined value of custom *range* 1, 2, or 3. The example that follows reports that custom range 1 is defined to 55.0 ppm.

Send: custom 1  
Receive: custom 1 5500E-2 ppm

**set custom range value**

**set custom 1 value**

**set custom 2 value**

**set custom 3 value**

**set custom 1 range value**

**set custom 2 range value**

**set custom 3 range value**

These commands are used to set the maximum concentration for any of the three custom *ranges* 1, 2, or 3 to range *value*, where *value* is a floating-point number representing concentration in ppm or mg/m<sup>3</sup>. The example that follows sets the custom 1 range to 55.5 ppm.

Send: set custom 1 range 55.5  
Receive: set custom 1 range 55.5 ok

---

**range mode**

This command reports the current range mode.

Send: range mode  
Receive: range mode single

**set range mode mode**

This command sets the current range *mode* to single, dual, or auto. The example that follows sets the range mode to single.

Send: set range mode single  
Receive: set range mode single ok

---

**gas mode**

This command reports the current mode of sample, zero, or span. The example that follows reports that the gas mode is sample.

Send: gas mode  
Receive: gas mode sample

**set sample**

**set zero**

### **set span**

These commands set the current gas mode to sample, zero, or span. The example that follows sets the instrument to span mode, that is, the instrument is sampling span gas.

Send:      set span  
Receive:    set span ok

---

### **gas unit**

This command reports the current gas units (ppm or mg/m<sup>3</sup>). The example reports that the gas unit is set to ppb.

Send:      gas unit  
Receive:    gas unit ppb

### **set gas unit**

*unit = | ppm | mg/m<sup>3</sup> |*

This command sets the gas units to ppm or mg/m<sup>3</sup>. The example that follows sets the gas units to mg/m<sup>3</sup>.

Send:      set gas unit mg/m3  
Receive:    set gas unit mg/m3 ok

---

### **pres comp**

This command reports whether pressure compensation is on or off. The example that follows shows that pressure compensation is on.

Send:      pres comp  
Receive:    pres comp on

### **set pres comp *on/off***

These commands turn the pressure compensation *on* or *off*. The example that follows turns pressure compensation off.

Send:      set pres comp off  
Receive:    set pres comp off ok

---

### **temp comp**

This command reports whether temperature compensation is on or off. The example that follows shows the temperature compensation is off.

Send:      temp comp  
Receive:    temp comp off

**set temp comp *on/off***

These commands turn the temperature compensation *on* or *off*. The example that follows turns temperature compensation off.

Send: set temp comp off  
Receive: set temp comp off ok

---

**l1**

**l2**

**l3**

**l4**

These commands report each of the four custom level settings as a percentage of ozonator lamp drive. The example that follows reports that level 2 is 20%.

Send: l2  
Receive: l2 20.0 %

**set l1**

**set l2**

**set l3**

**set l4**

These commands set each of the four custom level settings as a percentage of ozonator lamp drive. The example that follows sets level 4 to 40%.

Send: set l4 40  
Receive: set l4 40 ok

---

## Hardware Configuration

**contrast**

This command reports the screen's level of contrast. The example that follows shows the screen contrast is 50%, according to [Table B-7](#).

Send: contrast  
Receive: contrast 5: 50%

**set contrast *level***

This command sets the screen's *level* of contrast, according to [Table B-7](#). The example that follows sets the contrast level to 50%.

Send: set contrast 5  
Receive: set contrast 5 ok

**Table B-7.** Contrast Levels

<b>Level</b>	<b>Contrast Level</b>
0	0%

**Table B-7.** Contrast Levels, continued

<b>Level</b>	<b>Contrast Level</b>
1	10%
2	20%
3	30%
4	40%
5	50%
6	60%
7	70%
8	80%
9	90%
10	100%

---

### **date**

This command reports the current date. The example that follows reports the date as December 1, 2004.

Send:      date  
Receive:    date 12-01-04

### **set date mm-dd-yy**

*mm* = month  
*dd* = day  
*yy* = year

This command sets the date of the analyzer's internal clock. The example that follows sets the date to March 19, 2005.

Send:      set date 03-19-05  
Receive:    set date 03-19-05 ok

---

### **set default params**

This command sets all the parameters to their default values. This does not affect the factory-calibrated parameters.

Send:      set default params  
Receive:    set default params ok

---

### save

#### set save params

This command stores all current parameters in FLASH memory. It is important that each time instrument parameters are changed, that this command be sent. If changes are not saved, they will be lost in the event of a power failure. The example that follows saves the parameters to FLASH memory.

Send: set save params  
Receive: set save params ok

---

### time

This command reports the current time (24-hour time). The example that follows reports that the internal time is 2:15:30 pm.

Send: time  
Receive: time 14:15:30

#### set time *hh:mm:ss*

*hh* = hours

*mm* = minutes

*ss* = seconds

This command sets the internal clock (24-hour time). The example that follows sets the internal time to 2:15 pm.

**Note** If seconds are omitted, the seconds default to 00. ▲

Send: set time 14:15  
Receive: set time 14:15 ok

---

## Communications Configuration

---

### addr dns

This command reports the TCP/IP address for the domain name server.

Send: addr dns  
Receive: addr dns 192.168.1.1

#### set addr dns *address*

This command sets the domain name server *address*, where *address* consists of four numbers ranging from 0-255 inclusive, separated by “.”.

Send: set addr dns 192.168.1.1  
Receive: set addr dns 192.168.1.1 ok

---

**addr gw**

This command reports the default TCP/IP gateway address.

Send:      addr gw  
Receive:    addr gw 192.168.1.1

**set addr gw *address***

This command sets the default gateway *address*, where *address* consists of four numbers ranging from 0-255 inclusive, separated by “.”.

Send:      set addr gw 192.168.1.1  
Receive:    set addr gw 192.168.1.1 ok

---

**addr ip**

This command reports the IP address of the analyzer.

Send:      addr ip  
Receive:    addr ip 192.168.1.15

**set addr ip *address***

This command sets the analyzer's IP *address*, where *address* consists of four numbers ranging from 0-255 inclusive, separated by “.”.

Send:      set addr ip 192.168.1.15  
Receive:    set addr ip 192.168.1.15 ok

---

**addr nm**

This command reports the TCP/IP netmask address.

Send:      addr nm  
Receive:    addr nm 255.255.255.0

**set addr nm *address***

This command sets the netmask *address*, where *address* consists of four numbers ranging from 0-255 inclusive, separated by “.”.

Send:      set addr nm 255.255.255.0  
Receive:    set addr nm 255.255.255.0 ok

---

**baud**

This command reports the current baud rate for the serial port (RS232/RS485). The example that follows reports that the current baud rate is 9600.

Send:      baud  
Receive:    baud 9600

**set baud *rate***

*rate* = | 1200 | 2400 | 4800 | 9600 | 19200 | 38400 | 57600 | 115200 |

This command sets the instrument baud *rate*. The example that follows sets the instrument's baud rate to 115200.

**Note** After the command is sent, the baud rate of the sending device must be changed to agree with the instrument. ▲

Send: set baud 115200  
Receive: set baud 115200 ok

---

**dhcp**

This command reports the current state of use of DHCP on or off. DHCP is used to assign an IP address to the analyzer automatically. The example that follows shows that DHCP is on.

Send: dhcp  
Receive: dhcp on

**set dhcp *onoff***

These commands enables and disables the DHCP service by either *on* or *off*. Changes to this parameter will only take effect when the analyzer is powered up. The example that follows sets the DHCP service on.

**Note** When DHCP is set to on, the user-supplied addr gw, addr dns, addr ip, and addr nm parameters are not used. ▲

Send: set dhcp on  
Receive: set dhcp on ok

---

**format**

This command reports the current reply termination format. The example that follows shows that the reply format is 00, which means reply with no checksum, according to [Table B-8](#).

Send: format  
Receive: format 00

**set format *format***

This command sets the reply termination *format*, where *format* is set according to [Table B-8](#). The example that follows sets the reply termination format to checksum.

Send: set format 01  
Receive: set format 01 ok

**Table B-8.** Reply Termination Formats

<b>Format</b>	<b>Reply Termination</b>
00	<CR>
01	<NL> sum xxxx <CR>

where xxxx = 4 hexadecimal digits that represent the sum of all the characters (bytes) in the message

---

### **host name**

This command reports the host name string.

Send: host name  
Receive: host name ISERIES

### **set host name *string***

This command sets the host name *string*, where *string* is 1-13 alphanumeric characters.

Send: set host name analyzer01  
Receive: set host name analyzer01 ok

---

### **instr name**

This command reports the instrument name.

Send: instr name  
Receive: instr name  
o3 Analyzer  
o3 Analyzer

---

### **instrument id**

This command reports the instrument id.

Send: instrument id  
Receive: instrument id 49

### **set instrument id *value***

This command sets the instrument id to *value*, where *value* is a decimal number between 0 and 127 inclusive.

**Note** Sending this command via RS-232 or RS-485 will require the host to use the new id for subsequent commands. ▲

Send: set instrument id 50  
Receive: set instrument id 50 ok

---

### mode

This command reports what operating mode the instrument is in: local, service, or remote. The example that follows shows that the instrument is in the remote mode.

Send: mode  
Receive: mode remote

### set mode local

### set mode remote

These commands set the instrument to local or remote mode. The example that follows sets the instrument to the local mode.

Send: set mode local  
Receive: set mode local ok

---

### program no

This command reports the analyzer's model information and program version number, which will be dependant on the current version.

Send: program no  
Receive: program no iSeries 49i 01.00.01.074

---

### set layout ack

This command disables the stale layout/layout change indicator ('\*) that is attached to each response if the layout has changed.

Send: set layout ack  
Receive: set layout ack ok

---

## I/O Configuration

---

### analog iout range *channel*

This command reports the analog current output range setting for *channels*, where *channel* must be between 1 and 6, inclusive. The example that follows reports current output channel 4 to the 4-20 mA range, according to [Table B-9](#). This command responds with “feature not enabled” if the I/O expansion board is not detected.

Send: analog iout range 4  
Receive: analog iout range 4 2

### set analog iout range *channel range*

This command sets analog current output *channel* to the *channel range* where *channel* is between 1 and 6 inclusive, and *range* is set according to [Table B-9](#). The example that follows sets current output channel 4 to the 0-20 mA range. This command responds with “feature not enabled” if the I/O expansion board is not detected.

Send: set analog iout range 4 1  
 Receive: set analog iout range 4 1 ok

**Table B-9.** Analog Current Output Range Values

Range	Output Range
1	0-20 mA
2	4-20 mA
0 [cannot be set to this, but may report]	Undefined

**analog vin channel**

This command retrieves the analog voltage input *channel* data, both the calculated value and the actual voltage. In the example that follows, the “calculated” value of channel 1 is 75.325 degrees F, volts are 2.796. This command responds with “feature not enabled” if the I/O expansion board is not detected.

Send: analog vin 1  
 Receive: analog vin 1 75.325 2.796

**analog vout range channel**

This command reports the analog voltage output *channel* range, where *channel* is between 1 and 6 inclusive, according to [Table B-10](#).

Send: analog vout range 2  
 Receive: analog vout range 2 3

**set analog vout range channel range**

This command sets analog voltage output *channel* to the range, where *channel* is between 1 and 6 inclusive, and *range* is set according to [Table B-10](#). The example that follows sets channel 2 to the 0-10 V range.

Send: set analog vout range 2 3  
 Receive: set analog vout range 2 3 ok

**Table B-10.** Analog Voltage Output Range Values

Range	Output Range
1	0-1 V
2	0-100 mV
3	0-10 V
4	0-5 V
0 [cannot be set to this, but may report]	Undefined

---

### **dig in**

This command reports the status of the digital inputs as a 4-digit hexadecimal string with the most significant bit (MSB) being input 16.

Send: dig in  
Receive: dig in 0xff7f

---

### **din channel**

This command reports the action assigned to input *channel* and the corresponding active state. The example that follows reports the input 5 to be assigned an index number 9 corresponding to action of “analog outputs to zero” with the active state being high.

Send: din 5  
Receive: din 5 9 AOUTS TO ZERO high

### **set din channel index state**

This command assigns digital input *channel* (1-16) to activate the action indicated by *index* (1-35), when the input transitions to the designated *state* (high or low). Use “list din var” command to obtain the list of supported *index* values and corresponding actions.

Send: set din 1 3 high  
Receive: set din 1 3 high ok

---

### **dout channel**

This command reports the index number and output variable and the active state assigned to output *channel*. The example that follows reports the input 4 to be assigned an index number 11 corresponding to “general alarm” with the active state being open.

Send: dout 4  
Receive: dout 4 11 GEN ALARM open

### **set dout channel index state**

This command assigns digital output *channel* to be assigned to the action associated with *index*, and assigns it an active state of *state* (open or closed).

Send: set dout 4 11 open  
Receive: set dout 4 11 open ok

---

### **dtoa channel**

This reports the outputs of the 6 or 12 digital to analog converters, according to [Table B-11](#). The example that follows shows that the DAC 1 is 97.7% full-scale.

Send: dtoa 1

Receive: dtoa 1 97.7%

**Note** All channel ranges are user definable. If any customization has been made to the analog output configuration, the default selections may not apply. ▲

**Table B-11.** Default Output Assignment

D to A	Function
1	Voltage Output
2	Voltage Output
3	Voltage Output
4	Voltage Output
5	Voltage Output
6	Voltage Output
7	Current Output
8	Current Output
9	Current Output
10	Current Output
11	Current Output
12	Current Output

---

**list var aout**  
**list var dout**  
**list var din**

These commands report the list of index numbers and the variables (associated with that index number) available for selection in the current mode (determined by single/dual/auto) for analog output, digital output and digital inputs. The index number is used to insert the variable in a field location in a list using “set sp *field index*”. The example that follows reports the list of analog output, index numbers, and variables.

Send: list var aout  
Receive: list var aout  
index variable  
0 none  
1 o3  
2 no2  
5 cellai  
6 cellbi  
7 noisa  
8 noisb  
9 flowa

10 flowb  
11 pres  
12 bncht  
13 lmpt

---

### relay

#### relay stat

This command reports the current relay logic normally “open” or normally “closed,” if all the relays are set to same state, that is all open or all closed.

The example that follows shows that the status when all the relays logic is set to normally “open”.

Send:      relay stat  
Receive:    relay stat open

**Note** If individual relays have been assigned different logic, the response would be a 4-digit hexadecimal string with the least significant byte (LSB) being relay no 1. ▲

For example:

Receive:    relay stat 0x0001 (indicates relay no 1 is set to normally open logic, all others are normally closed)

Receive:    relay stat 0x0005 (indicates relay no 1 and 3 are set to be normally open logic, all others are normally closed)

#### set relay open

#### set relay open *value*

#### set relay closed

#### set relay closed *value*

These commands set the relay logic to normally open or closed for relay number *value*, where *value* is the relay between 1 and 16. The example that follows sets the relay no 1 logic to normally open.

**Note** If the command is sent without an appended relay number then all the relays are assigned the set logic of normally open/closed. ▲

Send:      set relay open 1  
Receive:    set relay open 1 ok

## Record Layout Definition

The Erec, Lrec, and Srec Layouts contain the following:

- A format specifier for parsing ASCII responses
- A format specifier for parsing binary responses

In addition to these, the Erec Layout contains:

- A format specifier for producing the front-panel displays

In operation, values are read in using either the ASCII or binary format specifiers and converted to uniform internal representations (32-bit floats or 32-bit integers). These values are converted into text for display on the screen using the format specifier for the front-panel display. Normally, the specifier used to parse a particular datum from the input stream will be strongly related to the specifier used to display it (e.g., all of the floating point inputs will be displayed with an 'f' output specifier, and all of the integer inputs will be displayed with a 'd' specifier).

## **Format Specifier for ASCII Responses**

The first line of the Layout response is the scanf-like parameter list for parsing the fields from an ASCII ERec response. Parameters are separated by spaces and the line is terminated by a \n (the normal line separator character). Valid fields are:

```
%s - parse a string  
%d - parse a decimal number  
%ld - parse a long (32-bit) decimal number  
%f - parse a floating point number  
%x - parse a hexadecimal number  
%lx - parse a long (32-bit) hex number  
%* - ignore the field
```

**Note** Signed versus unsigned for the integer values does not matter; it is handled automatically. ▲

## **Format Specifier for Binary Responses**

The second line of the Layout response is the binary parameter list for parsing the fields from a binary response. Parameters MUST be separated by spaces, and the line is terminated by a '\n'. Valid fields are:

```
t - parse a time specifier (2 bytes)  
D - parse a date specifier (3 bytes)  
i - ignore one 8-bit character (1 byte)  
e - parse a 24-bit floating point number (3 bytes: n/x)  
E - parse a 24-bit floating point number (3 bytes: N/x)  
f - parse a 32-bit floating point number (4 bytes)  
  
c - parse an 8-bit signed number (1 byte)  
C - parse an 8-bit unsigned number (1 byte)  
n - parse a 16-bit signed number (2 bytes)  
N - parse a 16-bit unsigned number (2 bytes)  
m - parse a 24-bit signed number (3 bytes)  
M - parse a 24-bit unsigned number (3 bytes)  
l - parse a 32-bit signed number (4 bytes)
```

L - parse a 32-bit unsigned number (4 bytes)

There is an optional single digit  $d$  which may follow any of the numeric fields which indicates that after the field has been parsed out, the resulting value is to be divided by  $10^d$ . Thus the 16-bit field 0xFFC6 would be interpreted with the format specifier 'n3' as the number -0.058.

## Format Specifier for Front-Panel Layout

The subsequent lines in the ERec Layout response describe the appearance of the full panel. The full instrument panel as it appears on the screen has two columns of lines. Each line is composed of three major components: (1) a text field, (2) a value field, and (3) a button. None of these three components is required. The text field contains statically displayed text.

The value field displays values which are parsed out of the response to a DATA/ERec command. It also displays, though background changes, alarm status. The button, when pressed, triggers input from either a dialog box or a selection list. There are five kinds of buttons, B, I, L, T, and N.

Each line in the layout string corresponds to one line on the display. The layout string describes each of the three major fields as well as translation mechanisms and corresponding commands.

**Text** The first field in the layout string is the text. It is delimited by a ':'. The string up to the first ':' will be read and inserted in the text field of the line.

**Value String** This is followed by a possible string, enclosed in quotes. This is used to place a string into the value field.

**Value Source** The value source, which is the item (or word) number in the DATA/ERec response, appears next. This is followed by an optional bitfield designator. The datum identified by the value source can be printed as a string 's', hexadecimal 'x', decimal 'd', or floating point 'f', or binary 'b' number. Typically, bitfield extractions are only done for decimal or hexadecimal numbers.

Floating-point numbers can be followed with an optional precision specifier which will be used as an argument to printf's %f format (e.g., a field of '4' would be translated into the printf command of '%.3f'). Alternately, the special character '\*' can precede the precision specifier; this causes an indirection on the precision specifier (which now becomes a field number).

This is useful when formatting, for example, numbers which have varying precision depending on the mode of the instrument.

Binary numbers can also have an optional precision specifier which is used to determine how many bits to print. For example, the specifier 'b4' will print the lowest four bits of the parsed number.

There are serious restrictions on where an 's' field may appear: currently sources 1 and 2 must be 's', and no others may be 's'.

### **Alarm Information**

The value source is followed by optional alarm information, indicated by a commercial at sign '@' with a source indicator and a starting bit indicator. All alarm information is presumed to be two bits long (low and high). The bitfield extraction is performed on the integer part of the source. Typical alarm information would appear as '@6.4'.

### **Translation Table**

Then, there appears an optional translation table within braces '{}'. This is a string of words separated by spaces. An example translation table would be '{Code\_0 Code\_1 Code\_2 Code\_3}'. The value, once extracted is used as a zero-based index into the translation table to determine the string to display.

### **Selection Table**

Then there appears an optional selection table within parentheses '(...)'. This is a string of numbers separated by spaces '(0 1)'. The selection table lists the translation table entries which the user may select from when setting the parameter. This is not necessarily the same as the entries which may be displayed.

### **Button Designator**

Then there appears an optional button designator. This will be one of 'B', 'I', 'L', 'T', or 'N'.

B—Indicates a button which pops up an input dialog prompting the user for a new value using the designated input format. The input format is specified from the 'B' through the subsequent semicolon.

I—Indicates a button which pops up a selection list with input translation. That is, the values read are translated before they are compared to the selection list options.

L—Indicates a button which pops up a selection list without any translation. The output value is number of the selected option.

T—Indicates a button which pops up a selection list with output translation. The number of the option selected is used as an index into the translation table to generate an output string.

N—Indicates a button which only sends the subsequent command to the instrument. No user-prompting happens.

The following string through an optional ‘|’ or the end of the line is the command which is to be sent to the instrument upon the completion of the button selection. The command string should normally contain print-style formatting to include the user input. If a ‘|’ is present, it indicates a command which is sent to the instrument upon successful completion of the button command to update the value field.

This is not currently used.

**Examples** Some examples ('\n' is the C syntax for an end-of-line character):

'Concentrations\n'

This is a single text-only line.

'\n'

This is a single blank line.

' 03:3s\n'

This is a line which appears slightly indented. The text field is '03', the value is taken from the third element of the data response, and interpreted as a string.

' 03:18sBd.ddd;set no coef %s\n'

This is a line which also appears slightly indented. The next field is also '03', but the value is taken from the eighteenth element of the data response, again interpreted as a string. A button appears on this line which, when pressed, pops up an input dialog which will state "Please enter a new value for 03 using a d.ddd format." The string entered by the user is used to construct the output command. If the user enters, for example, '1.234', the constructed command will be 'set no coef 1.234'.

' 03:21f{Code\_0 Code\_1 Code\_2 Code\_3 Code\_4 Code\_5 Code\_6 Code\_7  
Code\_8 Code\_9 Code\_10 Code\_11}Lset range no %d\n'

This is a line which appears slightly indented, the title is again '03', and the value the twenty-first element of the data response, interpreted as a floating-point number. There is a no-translation button which creates a selection list of twelve "Code nn" options. The number of the user selection is used to create the output command.

## C-Link Protocol Commands

### Record Layout Definition

```
'Mode:6.12-13x{local remote service service}(0 1)Tset mode %s\n'
```

This is a line which has a title of 'Mode', and value taken from the sixth field of the data response. There is a bitfield extraction of bits 12 through 13 from the source (the value type is not important here because the value is being translated to an output string). Once the bits have been extracted, they are shifted down to the bit-zero position. Thus, the possible values of this example will be 0 through 3. The translation list shows the words which correspond to each input value, the zeroth value appearing first (0 -> local, 1 -> remote, etc.). The selection list shows that only the first two values, in this case, are to be shown to the user when the button is pressed. The 'T' button indicates full translation, input code to string, and user selection number to output string.

```
'\xC'
```

This is a line that starts a new column (the \xC or ^L),

```
' Comp:6.11x{off on}Tset temp comp %s\n'
```

This shows that the bitfield end (the second part of a bitfield specification) is optional. The bitfield will be one bit long, starting in this case at the eleventh bit.

```
'Background:7f*8Bd.ddd;set o3 bkg %s\n'
```

This shows the use of indirect precision specifiers for floating point displays. The background value is taken from the 7th element, and the precision specifier is taken from the 8th. If the asterisk were not present, it would indicate instead that 8 digits after the decimal point should be displayed.

## Appendix C MODBUS Protocol

This appendix provides a description of the MODBUS Protocol Interface and is supported both over RS-232/485 (RTU protocol) as well as TCP/IP over Ethernet.

The MODBUS Commands that are implemented are explained in detail in this document. The MODBUS protocol support for the *i*Series enables the user to perform the functions of reading the various concentrations and other analog values or variables, read the status of the digital outputs of the analyzer, and to trigger or simulate the activation of a digital input to the instrument. This is achieved by using the supported MODBUS commands listed below.

For details of the Model 49*i* MODBUS Protocol specification, see the following topics:

- “[Serial Communication Parameters](#)” on [page C-2](#) describes the parameters used to support MODBUS RTU protocol.
- “[TCP Communication Parameters](#)” on [page C-2](#) describes the parameters used for TCP connection.
- “[Application Data Unit Definition](#)” on [page C-2](#) describes the formats used over serial and TCP/IP.
- “[Function Codes](#)” on [page C-3](#) describes the various function codes supported by the instrument.
- “[MODBUS Commands Supported](#)” on [page C-8](#) lists the MODBUS commands supported in Table C-1 through Table C-3.

Additional information on the MODBUS protocol can be obtained at <http://www.modbus.org>. References are from MODBUS Application Protocol Specification V1.1a MODBUS-IDA June 4, 2004.

## Serial Communication Parameters

The following are the communication parameters that are used to configure the serial port of the *i*Series to support MODBUS RTU protocol.

Number of Data bits : 8

Number of Stop bits : 1

Parity : None

Data rate : from 1200-115200 Baud (9600 is default)

## TCP Communication Parameters

*i*Series Instruments support the MODBUS/TCP protocol. The register definition is the same as for the serial interface.

TCP connection port for MODBUS : 502

## Application Data Unit Definition

Here are the MODBUS ADU (Application Data Unit) formats over serial and TCP/IP:

Serial:	Slave Address	Function Code	Data	Error Check
TCP/IP:	MBAP Header	Function Code	Data	

### Slave Address

The MODBUS slave address is a single byte in length. This is the same as the instrument ID used for C-Link commands and can be between 1 and 127 decimal (i.e. 0x01 hex to 0x7F hex). This address is only used for MODBUS RTU over serial connections.

**Note** Device ID '0' used for broadcast MODBUS commands, is not supported. Device IDs 128 through 247 (i.e. 0x80 hex to 0xF7 hex) are not supported because of limitations imposed by C-Link. ▲

### MBAP Header

In MODBUS over TCP/IP, a MODBUS Application Protocol Header (MBAP) is used to identify the message. This header consists of the following components:

Transaction Identifier	2 Bytes	0x0000 to 0xFFFF (Passed back in response)
Protocol Identifier	2 Bytes	0x00 (MODBUS protocol)
Length	2 Bytes	0x0000 to 0xFFFF (Number of following bytes)
Unit Identifier	1 Byte	0x00 to 0xFF (Passed back in response)

A Slave address is not required in MODBUS over TCP/IP because the higher-level protocols include device addressing. The unit identifier is not used by the instrument.

## Function Code

The function code is a single byte in length. The following function codes are supported by the instrument:

Read Coils	:	0x01
Read Inputs	:	0x02
Read Holding Registers	:	0x03
Read Input Registers	:	0x04
Force (Write) Single Coil	:	0x05
Read Exception Status	:	0x07

If a function code is received that is not in this list, and invalid function exception is returned.

## Data

The data field varies depending on the function. For more description of these data fields, see “Function Codes” below.

## Error Check

In MODBUS over Serial an error check is included in the message. This is not necessary in MODBUS over TCP/IP because the higher-level protocols ensure error-free transmission. The error check is a two-byte (16-bit) CRC value.

## Function Codes

This section describes the various function codes that are supported by the Model 49*i*.

### (0x01/0x02) Read Coils / Read Inputs

Read Coils/Inputs reads the status of the digital outputs (relays) in the instrument. Issuing either of these function codes will generate the same response.

These requests specify the starting address, i.e. the address of the first output specified, and the number of outputs. The outputs are addressed starting at zero. Therefore, outputs numbered 1–16 are addressed as 0–15.

The outputs in the response message are packed as one per bit of the data field. Status is indicated as 1 = Active (on) and 0 = Inactive (off). The LSB of the first data byte contains the output addressed in the query. The other outputs follow toward the high order end of this byte, and from low order to high order in subsequent bytes. If the returned output quantity is not a multiple of eight, the remaining bits in the final data byte will be padded with zeros (toward the high order end of the byte). The Byte Count field specifies the quantity of complete bytes of data.

**Note** The values reported may not reflect the state of the actual relays in the instrument, as the user may program these outputs for either active closed or open. ▲

#### **Request**

Function code	1 Byte	0x01 or 0x02
Starting Address	2 Bytes	0x0000 to maximum allowed by instrument
Quantity of outputs	2 Bytes	1 to maximum allowed by instrument
Unit Identifier	1 Byte	0x00 to 0xFF (Passed back in response)

#### **Response**

Function code	1 Byte	0x01 or 0x02
Byte count	1 Byte	N*
Output Status	n Byte	n = N or N+1

\*N = Quantity of Outputs / 8, if the remainder not equal to zero, then N=N+1

#### **Error Response**

Function code	1 Byte	Function code + 0x80
Exception code	1 Byte	01=Illegal Function, 02=Illegal Address, 03=Illegal Data, 04=Slave Device Failure

Here is an example of a request and response to read outputs 2–15:

#### **Request**

Field Name	(Hex)
Function	0x01
Starting Address Hi	0x00
Starting Address Lo	0x02
Quantity of Outputs Hi	0x00
Quantity of Outputs Lo	0x0D

#### **Response**

<i>Field Name</i>	<i>(Hex)</i>
Function	0x01
Byte Count	0x03
Outputs status 2-10	0xCD
Outputs status 11-15	0x0A

The status of outputs 2–10 is shown as the byte value 0xCD, or binary 1100 1101. Output 10 is the MSB of this byte, and output 2 is the LSB. By convention, bits within a byte are shown with the MSB to the left, and the LSB to the right. Thus the outputs in the first byte are ‘10 through 2’, from left to right. In the last data byte, the status of outputs 15–11 is shown as the byte value 0x0A, or binary 0000 1010. Output 15 is in the fifth bit position from the left, and output 11 is the LSB of this byte. The four remaining high order bits are zero filled.

## **(0x03/0x04) Read Holding Registers / Read Input Registers**

Read holding/input registers reads the measurement data from the instrument. Issuing either of these function codes will generate the same response. These functions read the contents of one or more contiguous registers.

These registers are 16 bits each and are organized as shown below. All of the values are reported as 32-bit IEEE standard 754 floating point format. This uses 2 sequential registers, least significant 16 bits first.

The request specifies the starting register address and the number of registers. Registers are addressed starting at zero. Therefore registers numbered 1–16 are addressed as 0–15. The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits.

#### **Request**

Function code	1 Byte	0x03 or 0x04
Starting Address	2 Bytes	0x0000 to maximum allowed by instrument
Quantity of Registers	2 Bytes	1 to maximum allowed by instrument

## MODBUS Protocol

### Function Codes

#### Response

Function code	1 Byte	0x03 or 0x04
Byte count	1 Byte	2 x N*
Register value	N* x 2 Bytes	n = N or N+1

\*N = Quantity of Registers

#### Error Response

Function code	1 Byte	Function code + 0x80
Exception code	1 Byte	01=Illegal Function, 02=Illegal Address, 03=Illegal Data, 04=Slave Device Failure

Here is an example of a request to read registers 10–13:

#### Request

Field Name	(Hex)
Function	0x03
Starting Address Hi	0x00
Starting Address Lo	0x09
No. of Registers Hi	0x00
No. of Registers Lo	0x04

#### Response

Field Name	(Hex)
Function	0x03
Byte Count	0x06
Register value Hi (10)	0x02
Register value Lo (10)	0x2B
Register value Hi (11)	0x00
Register value Lo (11)	0x00
Register value Hi (12)	0x00
Register value Lo (12)	0x64
Register value Hi (13)	0x00
Register value Lo (13)	0x64

The contents of register 10 are shown as the two byte values of 0x02 0x2B. The contents of registers 11–13 are 0x00 0x00, 0x00 0x64 and 0x00 0x64, respectively.

## (0x05) Force (Write) Single Coil

The force (write) single coil function simulates the activation of the digital inputs in the instrument, which triggers the respective action.

This function code is used to set a single action to either ON or OFF. The request specifies the address of the action to be forced. Actions are addressed starting at zero. Therefore, action number 1 is addressed as 0. The requested ON/OFF state is specified by a constant in the request data field. A value of 0xFF00 requests the action to be ON. A value of 0x0000 requests it to be OFF. All other values are illegal and will not affect the output. The normal response is an echo of the request, returned after the state has been written.

### Request

Function code	1 Byte	0x05
Output Address	2 Bytes	0x0000 to maximum allowed by instrument
Output Value	2 Bytes	0x0000 or 0xFF00

### Response

Function code	1 Byte	0x05
Output Address	2 Bytes	0x0000 to maximum allowed by instrument
Output Value	2 Bytes	0x0000 or 0xFF00

### Error Response

Function code	1 Byte	Function code + 0x80
Exception code	1 Byte	01=Illegal Function, 02=Illegal Address, 03=Illegal Data, 04=Slave Device Failure

Here is an example of a request to write Coil 5 ON:

### Request

Field Name	(Hex)
Function	05
Output Address Hi	00
Output Address Lo	05
Output Value Hi	FF
Output Value Lo	00

## MODBUS Protocol

MODBUS Commands Supported

Response	
Field Name	(Hex)
Function	05
Output Address Hi	00
Output Address Lo	05
Output Value Hi	FF
Output Value Lo	00

## MODBUS Commands Supported

Table C-1 through table C-3 list the MODBUS commands supported for the Model 49*i*.

**Table C-1.** Read Coils for 49*i*

Coil Number	Status
1	AUTORANGE
2	SERVICE
3	UNITS
4	ZERO MODE
5	SPAN MODE
6	SAMPLE MODE
7	O <sub>3</sub> LEVEL 1
8	O <sub>3</sub> LEVEL 2
9	O <sub>3</sub> LEVEL 3
10	O <sub>3</sub> LEVEL 4
11	PURGE MODE
12	GEN ALARM
13	CONC MAX
14	CONC MIN
15	BENCH TEMP
16	BNCH LMP TEMP
17	O <sub>3</sub> LAMP TEMP
18	PRESSURE
19	FLOW A
20	FLOW B
21	INTENSITY A
22	INTENSITY B

**Table C-1.** Read Coils for 49*i*, continued

Coil Number	Status
23	CONC ALARM
24	MB STATUS ALARM
25	INTERFACE BD STATUS ALARM
26	I/O EXP BD STATUS ALARM
27	AUTORANGE
28	SERVICE

**Table C-2.** Read Registers for 49*i*

Register Number	Variable
40001&40002	O <sub>3</sub>
40003&40004	LO O <sub>3</sub>
40005&40006	HI O <sub>3</sub>
40007&40008	RANGE STATUS
40009&40010	INTENSITY A
40011&40012	INTENSITY B
40013&40014	NOISE A
40015&40016	NOISE B
40017&40018	FLOW A
40019&40020	FLOW B
40021&40022	PRESSURE
40023&40024	BENCH TEMP
40025&40026	LAMP TEMP
40027&40028	O <sub>3</sub> LAMP TEMP
40029&40030	ANALOG IN 1
40031&40032	ANALOG IN 2
40033&40034	ANALOG IN 3
40035&40036	ANALOG IN 4
40037&40038	ANALOG IN 5
40039&40040	ANALOG IN 6
40041&40042	ANALOG IN 7
40043&40044	ANALOG IN 8

**MODBUS Protocol**

MODBUS Commands Supported

**Table C-3.** Write Coils for 49*i*

Coil Number	Action
101	ZERO MODE
102	SPAN MODE
103	OZONATOR LEVEL 1
104	OZONATOR LEVEL 2
105	OZONATOR LEVEL 3
106	OZONATOR LEVEL 4
107	SET BACKGROUND
108	CAL TO LO SPAN
109	CAL TO HI SPAN
110	OZONATOR SOLENOID
111	AOUTS TO ZERO
112	AOUTS TO FS