

PROCESS SIMULATION LAB

Day 1 Group 2

| Student's Name | Roll no |
|-----------------|--------------|
| Prince Yadav | 002010301008 |
| Shreya Ghosh | 002010301009 |
| Soumodip Paul | 002010301010 |
| Shayantan Sahoo | 002010301011 |

Submission Date

09/08/2023

Question 1

Create one materials stream that contains only water with following conditions:

Fluid Package: Peng-Robinson


Flowrate: 100 *kgmol/h*

Pressure: 1 *atm*

Vapor/Phase Fraction: 1.00


What is the temperature of this stream? _____


Answer:


Water

| Water | | |
|-------------|-------|----------|
| Temperature | 99.96 | C |
| Pressure | 101.3 | kPa |
| Molar Flow | 100.0 | kgmole/h |

Temperature of the stream is 99.96°C.

| | | | | | |
|---------------------------------|--|-------------|------------------------------------|---------------|--|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | Case Name: Assignment 1.hsc | | |
| 2 | | | Unit Set: SI | | |
| 3 | | | Date/Time: Wed Aug 2 21:42:53 2023 | | |
| 4 | | | | | |
| 5 | <div>Material Stream: Water</div> | | Fluid Package: Basis-1 | | |
| Property Package: Peng-Robinson | | | | | |
| | | | | | |
| 6 | CONDITIONS | | | | |
| 7 | | | | | |
| 8 | | | | | |
| 9 | | | | | |
| 10 | | | | | |
| 11 | | Overall | Vapour Phase | Aqueous Phase | |
| 12 | Vapour / Phase Fraction | 1.0000 * | 1.0000 | 0.0000 | |
| 13 | Temperature: (C) | 99.96 | 99.96 | 99.96 | |
| 14 | Pressure: (kPa) | 101.3 * | 101.3 | 101.3 | |
| 15 | Molar Flow (kgmole/h) | 100.0 * | 100.0 | 0.0000 | |
| 16 | Mass Flow (kg/h) | 1802 | 1802 | 0.0000 | |
| 17 | Std Ideal Liq Vol Flow (m3/h) | 1.805 | 1.805 | 0.0000 | |
| 18 | Molar Enthalpy (kJ/kgmole) | -2.393e+005 | -2.393e+005 | -2.804e+005 | |
| 19 | Molar Entropy (kJ/kgmole-C) | 181.1 | 181.1 | 71.23 | |
| 20 | Heat Flow (kJ/h) | -2.393e+007 | -2.393e+007 | 0.0000 | |
| 21 | Liq Vol Flow @Std Cond (m3/h) | 1.775 * | 1.775 | 0.0000 | |
| 22 | PROPERTIES | | | | |
| 23 | | | | | |
| 24 | | Overall | Vapour Phase | Aqueous Phase | |
| 25 | Molecular Weight | 18.02 | 18.02 | 18.02 | |
| 26 | Molar Density (kgmole/m3) | 3.295e-002 | 3.295e-002 | 52.62 | |
| 27 | Mass Density (kg/m3) | 0.5935 | 0.5935 | 947.9 | |
| 28 | Act. Volume Flow (m3/h) | 3035 | 3035 | 0.0000 | |
| 29 | Mass Enthalpy (kJ/kg) | -1.329e+004 | -1.329e+004 | -1.556e+004 | |
| 30 | Mass Entropy (kJ/kg-C) | 10.06 | 10.06 | 3.954 | |
| 31 | Heat Capacity (kJ/kgmole-C) | 34.36 | 34.36 | 79.22 | |
| 32 | Mass Heat Capacity (kJ/kg-C) | 1.907 | 1.907 | 4.398 | |
| 33 | LHV Molar Basis (Std) (kJ/kgmole) | 0.0000 | 0.0000 | 0.0000 | |
| 34 | HHV Molar Basis (Std) (kJ/kgmole) | 4.101e+004 | 4.101e+004 | 4.101e+004 | |
| 35 | HHV Mass Basis (Std) (kJ/kg) | 2276 | 2276 | 2276 | |
| 36 | CO2 Loading | --- | --- | --- | |
| 37 | CO2 Apparent Mole Conc. (kgmole/m3) | --- | --- | --- | |
| 38 | CO2 Apparent Wt. Conc. (kgmol/kg) | --- | --- | --- | |
| 39 | LHV Mass Basis (Std) (kJ/kg) | 0.0000 | 0.0000 | 0.0000 | |
| 40 | Phase Fraction [Vol. Basis] | 1.000 | 1.000 | --- | |
| 41 | Phase Fraction [Mass Basis] | 1.000 | 1.000 | 0.0000 | |
| 42 | Phase Fraction [Act. Vol. Basis] | 1.000 | 1.000 | 0.0000 | |
| 43 | Mass Exergy (kJ/kg) | 492.6 | --- | --- | |
| 44 | Partial Pressure of CO2 (kPa) | 0.0000 | --- | --- | |
| 45 | Cost Based on Flow (Cost/s) | 0.0000 | 0.0000 | 0.0000 | |
| 46 | Act. Gas Flow (ACT_m3/h) | 3035 | 3035 | --- | |
| 47 | Avg. Liq. Density (kgmole/m3) | 55.40 | 55.40 | 55.40 | |
| 48 | Specific Heat (kJ/kgmole-C) | 34.36 | 34.36 | 79.22 | |
| 49 | Std. Gas Flow (STD_m3/h) | 2364 | 2364 | 0.0000 | |
| 50 | Std. Ideal Liq. Mass Density (kg/m3) | 998.0 | 998.0 | 998.0 | |
| 51 | Act. Liq. Flow (m3/s) | 0.0000 | --- | 0.0000 | |
| 52 | Z Factor | --- | 0.9914 | 6.208e-004 | |
| 53 | Watson K | --- | --- | --- | |
| 54 | User Property | --- | --- | --- | |
| 55 | Partial Pressure of H2S (kPa) | 0.0000 | --- | --- | |
| 56 | Cp/(Cp - R) | 1.319 | 1.319 | 1.117 | |
| 57 | Cp/Cv | 1.331 | 1.331 | 1.176 | |
| 58 | Ideal Gas Cp/Cv | 1.323 | 1.323 | 1.323 | |
| 59 | Ideal Gas Cp (kJ/kgmole-C) | 34.09 | 34.09 | 34.09 | |
| 60 | Mass Ideal Gas Cp (kJ/kg-C) | 1.892 | 1.892 | 1.892 | |
| 61 | Heat of Vap. (kJ/kgmole) | 4.101e+004 | --- | --- | |
| 62 | Kinematic Viscosity (cSt) | 20.40 | 20.40 | 0.2944 | |
| 63 | Liq. Mass Density (Std. Cond) (kg/m3) | 1015 | 1015 | 1015 | |
| 64 | Liq. Vol. Flow (Std. Cond) (m3/h) | 1.775 | 1.775 | 0.0000 | |
| 65 | Liquid Fraction | 0.0000 | 0.0000 | 1.000 | |
| 66 | Molar Volume (m3/kgmole) | 30.35 | 30.35 | 1.900e-002 | |
| 67 | Mass Heat of Vap. (kJ/kg) | 2276 | --- | --- | |
| 68 | Phase Fraction [Molar Basis] | 1.0000 | 1.0000 | 0.0000 | |
| 69 | Aspen Technology Inc. Aspen HYSYS Version 11 Page 1 of 2 | | | | |

| | | | | | | | |
|----|--|-----------------------|------------------------|------------------------------------|---------------------------------|---------------------------|------------------------|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | | Case Name: Assignment 1.hsc | | | |
| 2 | | | | Unit Set: SI | | | |
| 3 | | | | Date/Time: Wed Aug 2 21:42:53 2023 | | | |
| 4 | | | | | | | |
| 5 | | | | | | | |
| 6 | Material Stream: Water (continued) | | | | Fluid Package: Basis-1 | | |
| 7 | | | | | Property Package: Peng-Robinson | | |
| 8 | | | | | | | |
| 9 | PROPERTIES | | | | | | |
| 10 | | | | | | | |
| 11 | | Overall | Vapour Phase | Aqueous Phase | | | |
| 12 | Surface Tension (dyne/cm) | --- | --- | 58.61 | | | |
| 13 | Thermal Conductivity (W/m-K) | 2.446e-002 | 2.446e-002 | 0.6807 | | | |
| 14 | Bubble Point Pressure (kPa) | 101.3 | --- | --- | | | |
| 15 | Viscosity (cP) | 1.211e-002 | 1.211e-002 | 0.2791 | | | |
| 16 | Cv (Semi-Ideal) (kJ/kgmole-C) | 26.04 | 26.04 | 70.91 | | | |
| 17 | Mass Cv (Semi-Ideal) (kJ/kg-C) | 1.446 | 1.446 | 3.936 | | | |
| 18 | Cv (kJ/kgmole-C) | 25.81 | 25.81 | 67.38 | | | |
| 19 | Mass Cv (kJ/kg-C) | 1.432 | 1.432 | 3.740 | | | |
| 20 | Cv (Ent. Method) (kJ/kgmole-C) | --- | --- | --- | | | |
| 21 | Mass Cv (Ent. Method) (kJ/kg-C) | --- | --- | --- | | | |
| 22 | Cp/Cv (Ent. Method) | --- | --- | --- | | | |
| 23 | Reid VP at 37.8 C (kPa) | --- | --- | --- | | | |
| 24 | True VP at 37.8 C (kPa) | --- | --- | --- | | | |
| 25 | Liq. Vol. Flow - Sum(Std. Cond) (m3/h) | 1.775 | 1.775 | 0.0000 | | | |
| 26 | Viscosity Index | -23.99 | --- | --- | | | |
| 27 | | | | | | | |
| 28 | COMPOSITION | | | | | | |
| 29 | | | | | | | |
| 30 | Overall Phase | | | | Vapour Fraction 1.0000 * | | |
| 31 | COMPONENTS | MOLAR FLOW (kgmole/h) | MOLE FRACTION | MASS FLOW (kg/h) | MASS FRACTION | LIQUID VOLUME FLOW (m3/h) | LIQUID VOLUME FRACTION |
| 32 | | | | | | | |
| 33 | H2O | 100.0000 * | 1.0000 * | 1801.5100 * | 1.0000 * | 1.8051 * | 1.0000 * |
| 34 | Total | 100.0000 | 1.0000 | 1801.5100 | 1.0000 | 1.8051 | 1.0000 |
| 35 | | | | | | | |
| 36 | Vapour Phase | | | | Phase Fraction 1.000 | | |
| 37 | COMPONENTS | MOLAR FLOW (kgmole/h) | MOLE FRACTION | MASS FLOW (kg/h) | MASS FRACTION | LIQUID VOLUME FLOW (m3/h) | LIQUID VOLUME FRACTION |
| 38 | | | | | | | |
| 39 | H2O | 100.0000 | 1.0000 | 1801.5100 | 1.0000 | 1.8051 | 1.0000 |
| 40 | Total | 100.0000 | 1.0000 | 1801.5100 | 1.0000 | 1.8051 | 1.0000 |
| 41 | | | | | | | |
| 42 | Aqueous Phase | | | | Phase Fraction 0.0000 | | |
| 43 | COMPONENTS | MOLAR FLOW (kgmole/h) | MOLE FRACTION | MASS FLOW (kg/h) | MASS FRACTION | LIQUID VOLUME FLOW (m3/h) | LIQUID VOLUME FRACTION |
| 44 | | | | | | | |
| 45 | H2O | 0.0000 | 1.0000 | 0.0000 | 1.0000 | 0.0000 | 1.0000 |
| 46 | Total | 0.0000 | 1.0000 | 0.0000 | 1.0000 | 0.0000 | 1.0000 |
| 47 | | | | | | | |
| 48 | K VALUE | | | | | | |
| 49 | COMPONENTS | MIXED | | LIGHT | | HEAVY | |
| 50 | H2O | 1.000 | | --- | | 1.000 | |
| 51 | | | | | | | |
| 52 | UNIT OPERATIONS | | | | | | |
| 53 | FEED TO | | PRODUCT FROM | | LOGICAL CONNECTION | | |
| 54 | | | | | | | |
| 55 | | | | | | | |
| 56 | UTILITIES | | | | | | |
| 57 | (No utilities reference this stream) | | | | | | |
| 58 | | | | | | | |
| 59 | PROCESS UTILITY | | | | | | |
| 60 | | | | | | | |
| 61 | | | | | | | |
| 62 | DYNAMICS | | | | | | |
| 63 | Pressure Specification (Active): | 101.3 kPa * | | | | | |
| 64 | Flow Specification (Active) | Molar: | 100.0 kgmole/h * | Mass: | 1802 kg/h | Std Ideal Liq Volume: | 1.805 m3/h |
| 65 | | | | | | | |
| 66 | | | | | | | |
| 67 | | | | | | | |
| 68 | | | | | | | |
| 69 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | | Page 2 of 2 | |

Question 2

Calculate the discharge pressure and required duty of the pump of mixtures half pentene and half hexane.

Given, property method: Peng Robinson

Total mass flow: 30000 *kg/h*

Feed temperature: 30°C

Feed pressure - 1 *bar*.

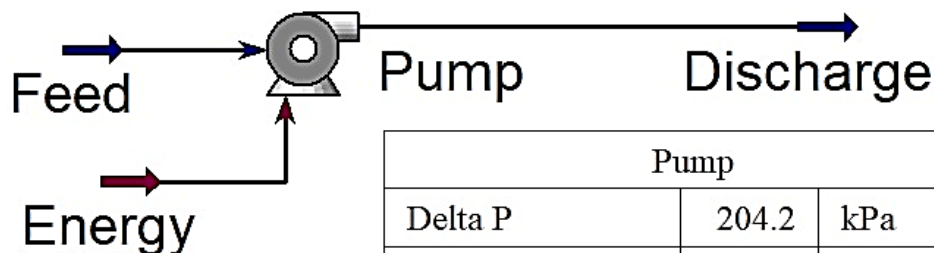
Pressure changer-Pump

Pump efficiency: 75%

Pump curve data

| <i>GPM</i> | 25 | 50 | 100 | 150 | 200 | 250 | 300 | 325 | 350 | 375 | 400 | 425 | 450 |
|-----------------|-------|-------|-------|-----|-------|-----|-----|-----|------|------|------|------|------|
| <i>Head(ft)</i> | 115.3 | 114.9 | 113.8 | 111 | 108.2 | 103 | 97 | 94 | 90.3 | 86.3 | 82.4 | 78.5 | 74.4 |


Answer:





| Pump | | |
|------------------|-------|----------|
| Delta P | 204.2 | kPa |
| Power | 3.571 | kW |
| Feed Pressure | 100.0 | kPa |
| Product Pressure | 304.2 | kPa |
| Molar Flow | 379.0 | kgmole/h |


Discharge Pressure: 304.2 *kPa*

Required Duty: 3.571 *kW*

| | | | | | | |
|-----|--|----------------|------------------------------------|-----------|-----------------|------------|
| 1 |  <div> <div>Company Name Not Available</div> <div>Bedford, MA</div> <div>USA</div> </div> | | Case Name: Assignment_Day1_Qn2.hsc | | | |
| 2 | | | Unit Set: SI | | | |
| 3 | | | Date/Time: Sun Aug 6 21:07:26 2023 | | | |
| 4 | | | | | | |
| 5 | | | | | | |
| 6 | <div>Workbook: Case (Main)</div> | | | | | |
| 7 | | | | | | |
| 8 | | | | | | |
| 9 | Material Streams | | | | Fluid Pkg: | All |
| 10 | | | | | | |
| 11 | Name | Feed | Discharge | | | |
| 12 | Vapour Fraction | 0.0000 | 0.0000 | | | |
| 13 | Temperature (C) | 30.00 * | 30.11 | | | |
| 14 | Pressure (kPa) | 100.0 * | 304.2 | | | |
| 15 | Molar Flow (kgmole/h) | 379.0 | 379.0 | | | |
| 16 | Mass Flow (kg/h) | 3.000e+004 * | 3.000e+004 | | | |
| 17 | Liquid Volume Flow (m3/h) | 46.35 | 46.35 | | | |
| 18 | Heat Flow (kJ/h) | -7.012e+007 | -7.010e+007 | | | |
| 19 | | | | | | |
| 20 | Compositions | | | | Fluid Pkg: | All |
| 21 | Name | Feed | Discharge | | | |
| 22 | Comp Mole Frac (n-Pentane) | 0.5000 * | 0.5000 | | | |
| 23 | Comp Mole Frac (n-Hexane) | 0.5000 * | 0.5000 | | | |
| 24 | | | | | | |
| 25 | Energy Streams | | | | Fluid Pkg: | All |
| 26 | Name | Energy | | | | |
| 27 | Heat Flow (kJ/h) | 1.285e+004 | | | | |
| 28 | | | | | | |
| 29 | Unit Ops | | | | | |
| 30 | Operation Name | Operation Type | Feeds | Products | Ignored | Calc Level |
| 31 | Pump | Pump | Feed | Discharge | No | 500.0 * |
| 32 | | | Energy | | | |
| 33 | <div>Pump: Pump</div> | | | | | |
| 34 | | | | | | |
| 35 | | | | | | |
| 36 | CONNECTIONS | | | | | |
| 37 | | | | | | |
| 38 | Inlet Stream | | | | | |
| 39 | | | | | | |
| 40 | Stream Name | | From Unit Operation | | | |
| 41 | Feed | | | | | |
| 42 | | | | | | |
| 43 | Outlet Stream | | | | | |
| 44 | Stream Name | | To Unit Operation | | | |
| 45 | Discharge | | | | | |
| 46 | | | | | | |
| 47 | Energy Stream | | | | | |
| 48 | Stream Name | | From Unit Operation | | | |
| 49 | Energy | | | | | |
| 50 | | | | | | |
| 51 | PARAMETERS | | | | | |
| 52 | Adiabatic Efficiency (%): | 75.00 | Delta P: | 204.2 kPa | Pressure Ratio: | 3.042 |
| 53 | Duty: | | | | | 3.571 kW |
| 54 | Multiphase Pump | | | | | Not Active |
| 55 | | | | | | |
| 56 | CURVES | | | | | |
| 57 | | | | | | |
| 58 | Delta P: | | 204.2 kPa | | Duty: | |
| 59 | | | | | 3.571 kW | |
| 60 | Coefficient A: | 0.0000 * | Coefficient B: | 0.0000 * | Coefficient C: | 0.0000 * |
| 61 | Parameter Preferences | | Units for Head: | m | Flow Basis | ActVolFlow |
| 62 | | | Units for Flow: | m3/h | | |
| 63 | | | | | | |
| 64 | User Variables | | | | | |
| 65 | | | | | | |
| 66 | RATING | | | | | |
| 67 | | | | | | |
| 68 | | | | | | |
| 69 | | | | | | |
| 70 | | | | | | |
| 71 | | | | | | |
| 72 | | | | | | |
| 73 | | | | | | |
| 74 | | | | | | |
| 75 | | | | | | |
| 76 | | | | | | |
| 77 | | | | | | |
| 78 | | | | | | |
| 79 | | | | | | |
| 80 | | | | | | |
| 81 | | | | | | |
| 82 | | | | | | |
| 83 | | | | | | |
| 84 | | | | | | |
| 85 | | | | | | |
| 86 | | | | | | |
| 87 | | | | | | |
| 88 | | | | | | |
| 89 | | | | | | |
| 90 | | | | | | |
| 91 | | | | | | |
| 92 | | | | | | |
| 93 | | | | | | |
| 94 | | | | | | |
| 95 | | | | | | |
| 96 | | | | | | |
| 97 | | | | | | |
| 98 | | | | | | |
| 99 | | | | | | |
| 100 | | | | | | |

| | | | | | | |
|----|--|--|------------------------------------|--|---------------------------|------------|
| 1 |  <div> <div>Company Name Not Available</div> <div>Bedford, MA</div> <div>USA</div> </div> | | Case Name: Assignment_Day1_Qn2.hsc | | | |
| 2 | | | Unit Set: SI | | | |
| 3 | | | Date/Time: Sun Aug 6 21:07:26 2023 | | | |
| 4 | | | | | | |
| 5 | | | | | | |
| 6 | <div>Pump: Pump (continued)</div> | | | | | |
| 7 | | | | | | |
| 8 | | | | | | |
| 9 | Head Offset: | | 0.0000 m | | Efficiency Offset: 0.0000 | |
| 10 | <div>Characteristic Curves</div> | | | | | |
| 11 | | | | | | |
| 12 | PumpCurve-1 for Pump | | Speed: | | --- | |
| 13 | Flow (m3/h) | | Head (m) | | Efficiency (%) | |
| 14 | 5.678 * | | 35.14 * | | 75.00 * | |
| 15 | 11.36 * | | 35.02 * | | 75.00 * | |
| 16 | 22.71 * | | 34.69 * | | 75.00 * | |
| 17 | 34.07 * | | 33.83 * | | 75.00 * | |
| 18 | 45.43 * | | 32.98 * | | 75.00 * | |
| 19 | 56.78 * | | 31.39 * | | 75.00 * | |
| 20 | 68.14 * | | 29.57 * | | 75.00 * | |
| 21 | 73.82 * | | 28.65 * | | 75.00 * | |
| 22 | 79.49 * | | 27.52 * | | 75.00 * | |
| 23 | 85.17 * | | 26.30 * | | 75.00 * | |
| 24 | 90.85 * | | 25.12 * | | 75.00 * | |
| 25 | 96.53 * | | 23.93 * | | 75.00 * | |
| 26 | 102.2 * | | 22.68 * | | 75.00 * | |
| 27 | <div>NPSH</div> | | | | | |
| 28 | | | | | | |
| 29 | NPSH Required --- | | NPSH Available 9.807 m | | Enable NPSH Curves: No | |
| 30 | NPSH Curves | | | | | |
| 31 | | | | | | |
| 32 | <div>Nozzle Paramaters</div> | | | | | |
| 33 | | | | | | |
| 34 | Base Elevation Relative to Ground Level | | | | | 0.0000 m * |
| 35 | | | Feed | | Discharge | |
| 36 | Diameter (m) | | 5.000e-002 | | 5.000e-002 | |
| 37 | Elevation (Base) (m) | | 0.0000 | | 0.0000 | |
| 38 | Elevation (Ground) (m) | | 0.0000 | | 0.0000 | |
| 39 | <div>Inertia</div> | | | | | |
| 40 | | | | | | |
| 41 | Rotational inertia (kg-m2) 0.5000 | | Radius of gyration (m) 0.1000 | | Mass (kg) 50.00 | |
| 42 | Friction loss factor (kg-m2/s) 5.000e-002 | | | | | |
| 43 | <div>Start Up</div> | | | | | |
| 44 | | | | | | |
| 45 | Design Flow Typical Operating Capacity | | | | | 10.00 m3/h |
| 46 | <div>CONDITIONS</div> | | | | | |
| 47 | | | | | | |
| 48 | Name | | Feed | | Discharge | |
| 49 | Vapour | | 0.0000 | | 0.0000 | |
| 50 | Temperature (C) | | 30.0000 * | | 30.1119 | |
| 51 | Pressure (kPa) | | 100.0000 * | | 304.2385 | |
| 52 | Molar Flow (kgmole/h) | | 378.9580 | | 378.9580 | |
| 53 | Mass Flow (kg/h) | | 30000.0000 * | | 30000.0000 | |
| 54 | Std Ideal Liq Vol Flow (m3/h) | | 46.3508 | | 46.3508 | |
| 55 | Molar Enthalpy (kJ/kgmole) | | -1.850e+005 | | -1.850e+005 | |
| 56 | Molar Entropy (kJ/kgmole-C) | | 82.57 | | 82.60 | |
| 57 | Heat Flow (kJ/h) | | -7.0115e+07 | | -7.0102e+07 | |
| 58 | <div>PROPERTIES</div> | | | | | |
| 59 | | | | | | |
| 60 | Name | | Feed | | Discharge | |
| 61 | Molecular Weight | | 79.16 | | 79.16 | |
| 62 | Molar Density (kgmole/m3) | | 8.028 | | 8.030 | |
| 63 | Mass Density (kg/m3) | | 635.6 | | 635.7 | |

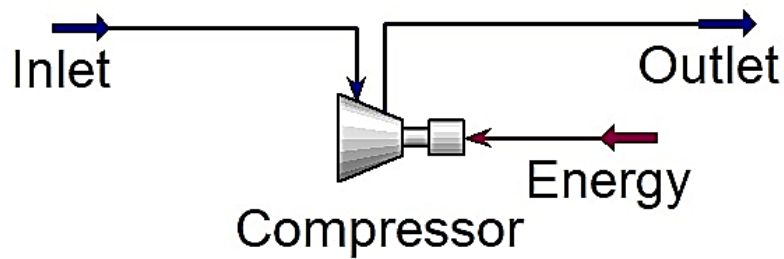
| | | | | | |
|----|--|------------|------------------------------------|--|-------------|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | Case Name: Assignment_Day1_Qn2.hsc | | |
| 2 | | | Unit Set: SI | | |
| 3 | | | Date/Time: Sun Aug 6 21:07:26 2023 | | |
| 4 | | | | | |
| 5 | | | | | |
| 6 | <div>Pump: Pump (continued)</div> | | | | |
| 7 | | | | | |
| 8 | | | | | |
| 9 | PROPERTIES | | | | |
| 10 | | | | | |
| 11 | Name | Feed | Discharge | | |
| 12 | Act. Volume Flow (m3/h) | 47.20 | 47.19 | | |
| 13 | Mass Enthalpy (kJ/kg) | -2337 | -2337 | | |
| 14 | Mass Entropy (kJ/kg-C) | 1.043 | 1.043 | | |
| 15 | Heat Capacity (kJ/kgmole-C) | 177.6 | 177.6 | | |
| 16 | Mass Heat Capacity (kJ/kg-C) | 2.243 | 2.243 | | |
| 17 | LHV Molar Basis (Std) (kJ/kgmole) | 3.581e+006 | 3.581e+006 | | |
| 18 | HHV Molar Basis (Std) (kJ/kgmole) | 3.848e+006 | 3.848e+006 | | |
| 19 | HHV Mass Basis (Std) (kJ/kg) | 4.860e+004 | 4.860e+004 | | |
| 20 | CO2 Loading | --- | --- | | |
| 21 | CO2 Apparent Mole Conc. (kgmole/m3) | --- | --- | | |
| 22 | CO2 Apparent Wt. Conc. (kgmol/kg) | --- | --- | | |
| 23 | LHV Mass Basis (Std) (kJ/kg) | 4.523e+004 | 4.523e+004 | | |
| 24 | Phase Fraction [Vol. Basis] | 0.0000 | 0.0000 | | |
| 25 | Phase Fraction [Mass Basis] | 0.0000 | 0.0000 | | |
| 26 | Phase Fraction [Act. Vol. Basis] | 0.0000 | 0.0000 | | |
| 27 | Mass Exergy (kJ/kg) | 9.059e-002 | 0.4072 | | |
| 28 | Partial Pressure of CO2 (kPa) | 0.0000 | 0.0000 | | |
| 29 | Cost Based on Flow (Cost/s) | 0.0000 | 0.0000 | | |
| 30 | Act. Gas Flow (ACT_m3/h) | --- | --- | | |
| 31 | Avg. Liq. Density (kgmole/m3) | 8.176 | 8.176 | | |
| 32 | Specific Heat (kJ/kgmole-C) | 177.6 | 177.6 | | |
| 33 | Std. Gas Flow (STD_m3/h) | 8960 | 8960 | | |
| 34 | Std. Ideal Liq. Mass Density (kg/m3) | 647.2 | 647.2 | | |
| 35 | Act. Liq. Flow (m3/s) | 1.311e-002 | 1.311e-002 | | |
| 36 | Z Factor | 4.942e-003 | 1.503e-002 | | |
| 37 | Watson K | 12.91 | 12.91 | | |
| 38 | User Property | --- | --- | | |
| 39 | Partial Pressure of H2S (kPa) | 0.0000 | 0.0000 | | |
| 40 | Cp/(Cp - R) | 1.049 | 1.049 | | |
| 41 | Cp/Cv | 1.332 | 1.331 | | |
| 42 | Ideal Gas Cp/Cv | 1.066 | 1.066 | | |
| 43 | Ideal Gas Cp (kJ/kgmole-C) | 133.4 | 133.5 | | |
| 44 | Mass Ideal Gas Cp (kJ/kg-C) | 1.685 | 1.686 | | |
| 45 | Heat of Vap. (kJ/kgmole) | 2.882e+004 | 2.640e+004 | | |
| 46 | Kinematic Viscosity (cSt) | 0.3890 | 0.3886 | | |
| 47 | Liq. Mass Density (Std. Cond) (kg/m3) | 650.0 | 650.0 | | |
| 48 | Liq. Vol. Flow (Std. Cond) (m3/h) | 46.15 | 46.15 | | |
| 49 | Liquid Fraction | 1.000 | 1.000 | | |
| 50 | Molar Volume (m3/kgmole) | 0.1246 | 0.1245 | | |
| 51 | Mass Heat of Vap. (kJ/kg) | 364.0 | 333.4 | | |
| 52 | Phase Fraction [Molar Basis] | 0.0000 | 0.0000 | | |
| 53 | Surface Tension (dyne/cm) | 16.09 | 16.08 | | |
| 54 | Thermal Conductivity (W/m-K) | 0.1084 | 0.1084 | | |
| 55 | Bubble Point Pressure (kPa) | 53.04 | 53.26 | | |
| 56 | Viscosity (cP) | 0.2472 | 0.2470 | | |
| 57 | Cv (Semi-Ideal) (kJ/kgmole-C) | 169.3 | 169.2 | | |
| 58 | Mass Cv (Semi-Ideal) (kJ/kg-C) | 2.138 | 2.138 | | |
| 59 | Cv (kJ/kgmole-C) | 133.4 | 133.4 | | |
| 60 | Mass Cv (kJ/kg-C) | 1.685 | 1.685 | | |
| 61 | Cv (Ent. Method) (kJ/kgmole-C) | 137.1 | 137.1 | | |
| 62 | Mass Cv (Ent. Method) (kJ/kg-C) | 1.731 | 1.732 | | |
| 63 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | Page 3 of 4 |

| | | | | | | | |
|----|--|-------------------------|---|-----------------------------|--------------------------------|-------------|--|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | Case Name: Assignment_Day1_Qn2.hsc | | | | |
| 2 | | | Unit Set: SI | | | | |
| 3 | | | Date/Time: Sun Aug 6 21:07:26 2023 | | | | |
| 4 | | | | | | | |
| 5 | | | | | | | |
| 6 | Pump: Pump (continued) | | | | | | |
| 7 | | | | | | | |
| 8 | | | | | | | |
| 9 | PROPERTIES | | | | | | |
| 10 | | | | | | | |
| 11 | Name | Feed | Discharge | | | | |
| 12 | Cp/Cv (Ent. Method) | 1.296 | 1.295 | | | | |
| 13 | Reid VP at 37.8 C (kPa) | 69.82 | 69.82 | | | | |
| 14 | True VP at 37.8 C (kPa) | 70.07 | 70.07 | | | | |
| 15 | Liq. Vol. Flow - Sum(Std. Cond) (m3/h) | 46.15 | 46.15 | | | | |
| 16 | Viscosity Index | -14.52 | -14.55 | | | | |
| 17 | | | | | | | |
| 18 | PERFORMANCE | | | | | | |
| 19 | | | | | | | |
| 20 | Results | | | | | | |
| 21 | Total Head | --- | Velocity Head -1.097e-003 m | | | | |
| 22 | Total Fluid Head | --- | | | | | |
| 23 | Pressure Head | 32.77 m | Delta P excluding Static Head Results --- | | | | |
| 24 | | | | | | | |
| 25 | DYNAMICS | | | | | | |
| 26 | | | | | | | |
| 27 | Dynamic Specifications | | | | | | |
| 28 | Head (m) | --- | Not Active | Power (kJ/h) | 1.285e+004 | Not Active | |
| 29 | Fluid Head (kJ/kg) | --- | Not Active | Capacity (m3/h) | 46.35 | | |
| 30 | Speed (rpm) | --- | Not Active | Use Characteristic Curves | | Not Active | |
| 31 | Efficiency (%) | 75.00 | Active | Pump is Acting as a Turbine | | Not Active | |
| 32 | Pressure Increase (kPa) | 204.2 | Active | | | | |
| 33 | | | | | | | |
| 34 | Malfunction Details | | | | | | |
| 35 | Total Pump Failure | Not Active | Pump Overheating | Not Active | Pump Performance Deterioration | Not Active | |
| 36 | Delay Time | --- | Delay Time | --- | Delay Time | --- | |
| 37 | Ramp Time | --- | Ramp Time | --- | Ramp Time | --- | |
| 38 | | | Additional Heat | --- | Decrease in Head | --- | |
| 39 | | | | | Decrease in Efficiency | --- | |
| 40 | | | | | | | |
| 41 | Holdup Details | | | | | | |
| 42 | Phase | Accumulation (kgmole/h) | Moles (kgmole) | | Volume (m3) | | |
| 43 | | | | | | | |
| 44 | Vapour | 0.0000 | 0.0000 | | 0.0000 | | |
| 45 | Liquid | 0.0000 | 0.0000 | | 0.0000 | | |
| 46 | Aqueous | 0.0000 | 0.0000 | | 0.0000 | | |
| 47 | Total | 0.0000 | 0.0000 | | 0.0000 | | |
| 48 | | | | | | | |
| 49 | NOTES | | | | | | |
| 50 | | | | | | | |
| 51 | | | | | | | |
| 52 | | | | | | | |
| 53 | | | | | | | |
| 54 | | | | | | | |
| 55 | | | | | | | |
| 56 | | | | | | | |
| 57 | | | | | | | |
| 58 | | | | | | | |
| 59 | | | | | | | |
| 60 | | | | | | | |
| 61 | | | | | | | |
| 62 | | | | | | | |
| 63 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | | Page 4 of 4 | |

Question 3

Air is compressed by a reversible compressor from an inlet state of 100 *kpa* and 300 *K* to an exit pressure of 900 *kpa*. Using the Peng-Robinson equation of state, determine the compressor work per unit mass (*kJ/kg*). Assume 100% adiabatic efficiency of the compressor.

Answer :




| Compressor | | |
|------------------|------------|----------|
| Feed Pressure | 100.0 | kPa |
| Product Pressure | 900.0 | kPa |
| Molar Flow | 3.454e-002 | kgmole/h |
| Energy | 351.4 | kJ/h |


Feed Basis, $F = 1 \text{ kg/hr}$


Compressor Duty, $W = 351.4 \text{ kJ/hr}$


Compressor work per unit mass is :

$$\frac{W}{F} = \frac{351.4 \text{ kJ/hr}}{1 \text{ kg/hr}} = 351.4 \text{ kJ/kg}$$

| | | | | | | |
|----|---|----------------|------------------------------------|---------------|------------------|------------|
| 1 |  <div>Company Name Not Available Bedford, MA USA</div> | | Case Name: Assignment_Day1_Qn3.hsc | | | |
| 2 | | | Unit Set: SI | | | |
| 3 | | | Date/Time: Sun Aug 6 21:25:34 2023 | | | |
| 4 | | | | | | |
| 5 | | | | | | |
| 6 | <div>Workbook: Case (Main)</div> | | | | | |
| 7 | | | | | | |
| 8 | | | | | | |
| 9 | Material Streams | | | | Fluid Pkg: | All |
| 10 | | | | | | |
| 11 | Name | Inlet | Outlet | | | |
| 12 | Vapour Fraction | 1.0000 | 1.0000 | | | |
| 13 | Temperature (C) | 26.85 * | 369.5 | | | |
| 14 | Pressure (kPa) | 100.0 * | 900.0 * | | | |
| 15 | Molar Flow (kgmole/h) | 3.454e-002 | 3.454e-002 | | | |
| 16 | Mass Flow (kg/h) | 1.000 * | 1.000 | | | |
| 17 | Liquid Volume Flow (m3/h) | 1.137e-003 | 1.137e-003 | | | |
| 18 | Heat Flow (kJ/h) | 1.559 | 353.0 | | | |
| 19 | | | | | | |
| 20 | Compositions | | | | Fluid Pkg: | All |
| 21 | Name | Inlet | Outlet | | | |
| 22 | Comp Mole Frac (Air) | 1.0000 * | 1.0000 | | | |
| 23 | | | | | | |
| 24 | Energy Streams | | | | Fluid Pkg: | All |
| 25 | Name | Energy | | | | |
| 26 | Heat Flow (kJ/h) | 351.4 | | | | |
| 27 | | | | | | |
| 28 | Unit Ops | | | | | |
| 29 | Operation Name | Operation Type | Feeds | Products | Ignored | Calc Level |
| 30 | Compressor | Compressor | Inlet | Outlet | No | 500.0 * |
| 31 | | | Energy | | | |
| 32 | Compressor: Compressor | | | | | |
| 33 | | | | | | |
| 34 | | | | | | |
| 35 | DESIGN | | | | | |
| 36 | | | | | | |
| 37 | Connections | | | | | |
| 38 | | | | | | |
| 39 | Inlet Stream | | | | | |
| 40 | | | | | | |
| 41 | STREAM NAME | | FROM UNIT OPERATION | | | |
| 42 | Inlet | | | | | |
| 43 | Outlet Stream | | | | | |
| 44 | | | | | | |
| 45 | STREAM NAME | | TO UNIT OPERATION | | | |
| 46 | Outlet | | | | | |
| 47 | Energy Stream | | | | | |
| 48 | | | | | | |
| 49 | STREAM NAME | | FROM UNIT OPERATION | | | |
| 50 | Energy | | | | | |
| 51 | Parameters | | | | | |
| 52 | | | | | | |
| 53 | Speed: | --- | Duty: | 9.7619e-02 kW | | |
| 54 | Adiabatic Eff.: | 75.00 | PolyTropic Eff.: | 81.04 | | |
| 55 | Adiabatic Head: | 2.688e+004 m | Polytropic Head: | 2.904e+004 m | | |
| 56 | Adiabatic Fluid Head: | 263.6 kJ/kg | Polytropic Fluid Head: | 284.8 kJ/kg | | |
| 57 | Polytropic Exp. | 1.534 | Isentropic Exp. | 1.399 | Poly Head Factor | 1.002 |
| 58 | User Variables | | | | | |
| 59 | | | | | | |
| 60 | RATING | | | | | |
| 61 | | | | | | |
| 62 | Curves | | | | | |
| 63 | | | | | | |

| | | | | | | | | |
|----|---|---------------|------------------------------------|-----------------|---|-------------|-------------------|-----------|
| 1 |  <div> Company Name Not Available Bedford, MA USA </div> | | Case Name: Assignment_Day1_Qn3.hsc | | | | | |
| 2 | | | Unit Set: SI | | | | | |
| 3 | | | Date/Time: Sun Aug 6 21:25:34 2023 | | | | | |
| 4 | | | | | | | | |
| 5 | | | | | | | | |
| 6 | <h2 style="text-align: center;">Compressor: Compressor (continued)</h2> | | | | | | | |
| 7 | | | | | | | | |
| 8 | | | | | | | | |
| 9 | Curves | | | | | | | |
| 10 | Compressor Speed: --- | | Efficiency: Adiabatic | | Curves Enabled: No | | | |
| 11 | Head Offset: 0.0000 m | | Efficiency Offset: 0.00 % | | | | | |
| 12 | Speed: | | | | | | | |
| 13 | Flow | | Head | | Efficiency (%) | | | |
| 14 | Flow Limits | | | | | | | |
| 15 | | | | | | | | |
| 16 | Surge Curve: Inactive | | | | | | | |
| 17 | Speed | Flow | Speed | Flow | Speed | Flow | | |
| 18 | Stone Wall Curve: Inactive | | | | | | | |
| 19 | Speed | Flow | Speed | Flow | Speed | Flow | | |
| 20 | Surge Flow Rate | --- | Field Flow Rate | 0.8611 ACT_m3/h | Stone Wall Flow | --- | Compressor Volume | 0.0000 m3 |
| 21 | Nozzle Paramaters | | | | | | | |
| 22 | | | | | | | | |
| 23 | Base Elevation Relative to Ground Level 0.0000 m * | | | | | | | |
| 24 | | | Inlet | | Outlet | | | |
| 25 | Diameter | (m) | 5.000e-002 | | 5.000e-002 | | | |
| 26 | Elevation (Base) | (m) | 0.0000 | | 0.0000 | | | |
| 27 | Elevation (Ground) | (m) | 0.0000 | | 0.0000 | | | |
| 28 | Inertia | | | | | | | |
| 29 | | | | | | | | |
| 30 | Rotational inertia (kg-m2) | | 6.000 | | Radius of gyration (m) 0.2000 | | | |
| 31 | Mass (kg) | | 150.0 | | Friction loss factor (rad/min) (kg-m2/s) 6.000e-003 | | | |
| 32 | WORKSHEET | | | | | | | |
| 33 | | | | | | | | |
| 34 | Conditions | | | | | | | |
| 35 | | | | | | | | |
| 36 | Name | | Inlet | | Outlet | Energy | | |
| 37 | Vapour | | 1.0000 | | 1.0000 | --- | | |
| 38 | Temperature | (C) | 26.8500 * | | 369.4582 | --- | | |
| 39 | Pressure | (kPa) | 100.0000 * | | 900.0000 * | --- | | |
| 40 | Molar Flow | (kgmole/h) | 0.0345 | | 0.0345 | --- | | |
| 41 | Mass Flow | (kg/h) | 1.0000 * | | 1.0000 | --- | | |
| 42 | Std Ideal Liq Vol Flow | (m3/h) | 0.0011 | | 0.0011 | --- | | |
| 43 | Molar Enthalpy | (kJ/kgmole) | 45.13 | | 1.022e+004 | --- | | |
| 44 | Molar Entropy | (kJ/kgmole-C) | 118.5 | | 122.7 | --- | | |
| 45 | Heat Flow | (kJ/h) | 1.5588e+00 | | 3.5299e+02 | 3.5143e+02 | | |
| 46 | Properties | | | | | | | |
| 47 | | | | | | | | |
| 48 | Name | | Inlet | | Outlet | | | |
| 49 | Molecular Weight | | 28.95 | | 28.95 | | | |
| 50 | Molar Density | (kgmole/m3) | 4.011e-002 | | 0.1680 | | | |
| 51 | Mass Density | (kg/m3) | 1.161 | | 4.863 | | | |
| 52 | Act. Volume Flow | (m3/h) | 0.8611 | | 0.2056 | | | |
| 53 | Mass Enthalpy | (kJ/kg) | 1.559 | | 353.0 | | | |
| 54 | Mass Entropy | (kJ/kg-C) | 4.092 | | 4.238 | | | |
| 55 | Heat Capacity | (kJ/kgmole-C) | 28.74 | | 30.79 | | | |
| 56 | Mass Heat Capacity | (kJ/kg-C) | 0.9927 | | 1.064 | | | |
| 57 | LHV Molar Basis (Std) | (kJ/kgmole) | 0.0000 | | 0.0000 | | | |
| 58 | HHV Molar Basis (Std) | (kJ/kgmole) | 0.0000 | | 0.0000 | | | |
| 59 | HHV Mass Basis (Std) | (kJ/kg) | 0.0000 | | 0.0000 | | | |
| 60 | CO2 Loading | | --- | | --- | | | |
| 61 | CO2 Apparent Mole Conc. | (kgmole/m3) | --- | | --- | | | |
| 62 | CO2 Apparent Wt. Conc. | (kgmol/kg) | --- | | --- | | | |
| 63 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | | Page 2 of 4 | | |

| | | | | | |
|----|--|------------|------------------------------------|------------|-------------|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | Case Name: Assignment_Day1_Qn3.hsc | | |
| 2 | | | Unit Set: SI | | |
| 3 | | | | | |
| 4 | | | Date/Time: Sun Aug 6 21:25:34 2023 | | |
| 5 | | | | | |
| 6 | | | | | |
| 7 | Compressor: Compressor (continued) | | | | |
| 8 | | | | | |
| 9 | | | | | |
| 10 | Properties | | | | |
| 11 | Name | Inlet | Outlet | | |
| 12 | LHV Mass Basis (Std) (kJ/kg) | 0.0000 | 0.0000 | | |
| 13 | Phase Fraction [Vol. Basis] | 1.000 | 1.000 | | |
| 14 | Phase Fraction [Mass Basis] | 1.000 | 1.000 | | |
| 15 | Phase Fraction [Act. Vol. Basis] | 1.000 | 1.000 | | |
| 16 | Mass Exergy (kJ/kg) | -1.121 | 306.7 | | |
| 17 | Partial Pressure of CO2 (kPa) | 0.0000 | 0.0000 | | |
| 18 | Cost Based on Flow (Cost/s) | 0.0000 | 0.0000 | | |
| 19 | Act. Gas Flow (ACT_m3/h) | 0.8611 | 0.2056 | | |
| 20 | Avg. Liq. Density (kgmole/m3) | 30.38 | 30.38 | | |
| 21 | Specific Heat (kJ/kgmole-C) | 28.74 | 30.79 | | |
| 22 | Std. Gas Flow (STD_m3/h) | 0.8167 | 0.8167 | | |
| 23 | Std. Ideal Liq. Mass Density (kg/m3) | 879.6 | 879.6 | | |
| 24 | Act. Liq. Flow (m3/s) | --- | --- | | |
| 25 | Z Factor | 0.9995 | 1.003 | | |
| 26 | Watson K | 5.914 | 5.914 | | |
| 27 | User Property | --- | --- | | |
| 28 | Partial Pressure of H2S (kPa) | 0.0000 | 0.0000 | | |
| 29 | Cp/(Cp - R) | 1.407 | 1.370 | | |
| 30 | Cp/Cv | 1.410 | 1.373 | | |
| 31 | Ideal Gas Cp/Cv | 1.408 | 1.371 | | |
| 32 | Ideal Gas Cp (kJ/kgmole-C) | 28.69 | 30.71 | | |
| 33 | Mass Ideal Gas Cp (kJ/kg-C) | 0.9909 | 1.061 | | |
| 34 | Heat of Vap. (kJ/kgmole) | 5826 | 4677 | | |
| 35 | Kinematic Viscosity (cSt) | 16.51 | 6.894 | | |
| 36 | Liq. Mass Density (Std. Cond) (kg/m3) | 1.225 | 1.225 | | |
| 37 | Liq. Vol. Flow (Std. Cond) (m3/h) | 0.8162 | 0.8162 | | |
| 38 | Liquid Fraction | 0.0000 | 0.0000 | | |
| 39 | Molar Volume (m3/kgmole) | 24.93 | 5.953 | | |
| 40 | Mass Heat of Vap. (kJ/kg) | 201.3 | 161.6 | | |
| 41 | Phase Fraction [Molar Basis] | 1.0000 | 1.0000 | | |
| 42 | Surface Tension (dyne/cm) | --- | --- | | |
| 43 | Thermal Conductivity (W/m-K) | 2.463e-002 | 4.515e-002 | | |
| 44 | Bubble Point Pressure (kPa) | --- | --- | | |
| 45 | Viscosity (cP) | 1.917e-002 | 3.353e-002 | | |
| 46 | Cv (Semi-Ideal) (kJ/kgmole-C) | 20.43 | 22.48 | | |
| 47 | Mass Cv (Semi-Ideal) (kJ/kg-C) | 0.7055 | 0.7764 | | |
| 48 | Cv (kJ/kgmole-C) | 20.38 | 22.42 | | |
| 49 | Mass Cv (kJ/kg-C) | 0.7040 | 0.7746 | | |
| 50 | Cv (Ent. Method) (kJ/kgmole-C) | --- | --- | | |
| 51 | Mass Cv (Ent. Method) (kJ/kg-C) | --- | --- | | |
| 52 | Cp/Cv (Ent. Method) | --- | --- | | |
| 53 | Reid VP at 37.8 C (kPa) | --- | --- | | |
| 54 | True VP at 37.8 C (kPa) | --- | --- | | |
| 55 | Liq. Vol. Flow - Sum(Std. Cond) (m3/h) | 0.8162 | 0.8162 | | |
| 56 | Viscosity Index | -5.179 | -7.622 | | |
| 57 | PERFORMANCE | | | | |
| 58 | | | | | |
| 59 | Results | | | | |
| 60 | | | | | |
| 61 | Adiabatic Head (m) | 2.688e+004 | Power Consumed (kW) | 9.762e-002 | |
| 62 | Polytropic Head (m) | 2.904e+004 | Polytropic Head Factor | 1.002 | |
| 63 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | Page 3 of 4 |

| | | | | | | |
|----|--|---------|------------------------|------------------------------------|---------------------------|------------------------------|
| 1 | <div></div> <div>Company Name Not Available Bedford, MA USA</div> | | | Case Name: Assignment_Day1_Qn3.hsc | | |
| 2 | | | | Unit Set: SI | | |
| 3 | | | | Date/Time: Sun Aug 6 21:25:34 2023 | | |
| 4 | | | | | | |
| 5 | | | | | | |
| 6 | Compressor: Compressor (continued) | | | | | |
| 7 | | | | | | |
| 8 | | | | | | |
| 9 | Results | | | | | |
| 10 | | | | | | |
| 11 | Adiabatic Fluid Head | (kJ/kg) | 263.6 | Polytropic Exponent | 1.534 | |
| 12 | Polytropic Fluid Head | (kJ/kg) | 284.8 | Isentropic Exponent | 1.399 | |
| 13 | Adiabatic Efficiency | | 75 | Speed | (rpm) | --- |
| 14 | Polytropic Efficiency | | 81 | | | --- |
| 15 | Power/Torque | | | | | |
| 16 | | | | | | |
| 17 | Total Rotor Power | (kW) | 9.762e-002 | Total Rotor Torque | (N-m) | --- |
| 18 | Transient Rotor Power | (kW) | 0.0000 | Transient Rotor Torque | (N-m) | --- |
| 19 | Friction Power Loss | (kW) | 0.0000 | Friction Torque Loss | (N-m) | --- |
| 20 | Fluid Power | (kW) | 9.762e-002 | Fluid Torque | (N-m) | --- |
| 21 | DYNAMICS | | | | | |
| 22 | | | | | | |
| 23 | Dynamic Specifications | | | | | |
| 24 | | | | | | |
| 25 | Duty | (kJ/h) | 351.4 | Active | Head | (m) 2.904e+004 Not Active |
| 26 | Adiabatic Efficiency | | 75 | Not Active | Fluid Head | (kJ/kg) 284.8 Not Active |
| 27 | Polytropic Efficiency | | 81 | Active | Capacity | (ACT_m3/h) 0.8611 Not Active |
| 28 | Pressure Increase | (kPa) | 800.0 | Not Active | Speed | (rpm) --- Not Active |
| 29 | | | --- | | Use Characteristic Curves | No |
| 30 | Holdup Details | | | | | |
| 31 | | | | | | |
| 32 | Phase | | Accumulation | | Moles | Volume |
| 33 | | | (kgmole/h) | | (kgmole) | (m3) |
| 34 | Vapour | | 0.0000 | | 0.0000 | 0.0000 |
| 35 | Liquid | | 0.0000 | | 0.0000 | 0.0000 |
| 36 | Aqueous | | 0.0000 | | 0.0000 | 0.0000 |
| 37 | Total | | 0.0000 | | 0.0000 | 0.0000 |
| 38 | NOTES | | | | | |
| 39 | | | | | | |
| 40 | | | | | | |
| 41 | | | | | | |
| 42 | | | | | | |
| 43 | | | | | | |
| 44 | | | | | | |
| 45 | | | | | | |
| 46 | | | | | | |
| 47 | | | | | | |
| 48 | | | | | | |
| 49 | | | | | | |
| 50 | | | | | | |
| 51 | | | | | | |
| 52 | | | | | | |
| 53 | | | | | | |
| 54 | | | | | | |
| 55 | | | | | | |
| 56 | | | | | | |
| 57 | | | | | | |
| 58 | | | | | | |
| 59 | | | | | | |
| 60 | | | | | | |
| 61 | | | | | | |
| 62 | | | | | | |
| 63 | Aspen Technology Inc. | | Aspen HYSYS Version 11 | | Page 4 of 4 | |