

MAVEN
MANUFACTURERS

Total Products

6

Total Batches

38

Avg Production Time

2:42

Total Working Hrs

64 Hr 18 Min

Production Time Analysis

Down Time Analysis

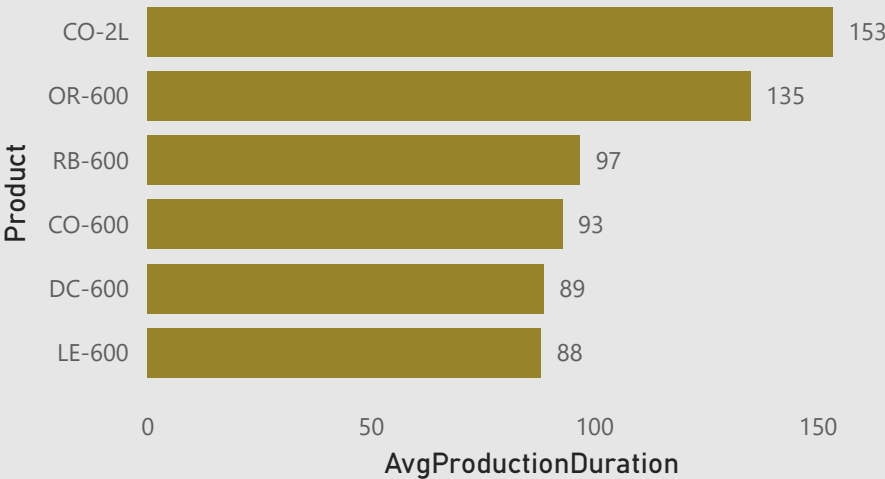
Date

All

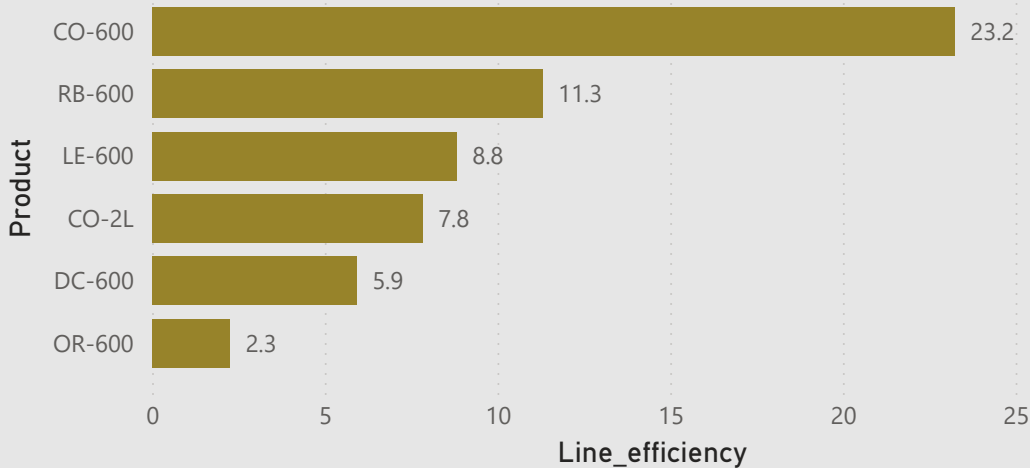
Product

- ☒ Select all
- ☐ CO-2L
- ☐ CO-600
- ☐ DC-600
- ☐ LE-600
- ☐ OR-600
- ☐ RB-600

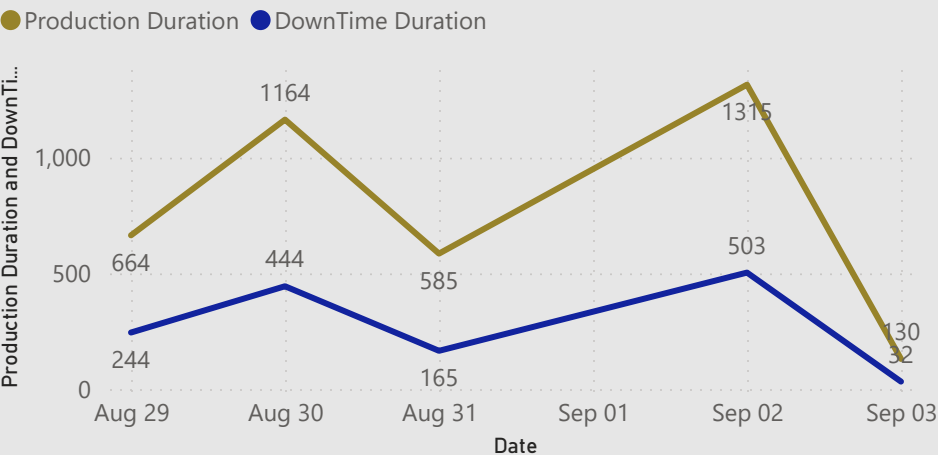
AverageProductionTime by Product



Line_efficiency by Product



Production Efficiency: Duration Trends by Date



Product	Batch	Actual Time Taken	Minimum Time Required	ExceedsMinimumTime
CO-2L	422144	152.00	98	Yes
CO-2L	422145	120.00	98	Yes
CO-2L	422146	160.00	98	Yes
CO-2L	422147	205.00	98	Yes
CO-2L	422148	130.00	98	Yes
CO-600	422118	120.00	60	Yes
CO-600	422119	85.00	60	Yes
CO-600	422120	112.00	60	Yes
CO-600	422121	75.00	60	Yes
CO-600	422122	85.00	60	Yes
Total		3,858.00		

MAVEN
MANUFACTURERS

Avg Downtime Minutes

22.75

Total Downtime

23 Hr 8 Min

DownTime OperatorError

12 Hr 56 Min

DownTime OtherErrors

10 Hr 12 Min

Production Time Analysis

Down Time Analysis

Date

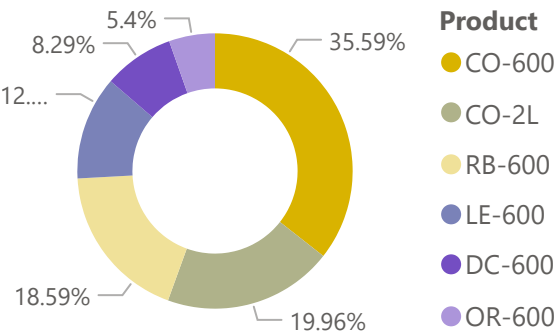
All

Product

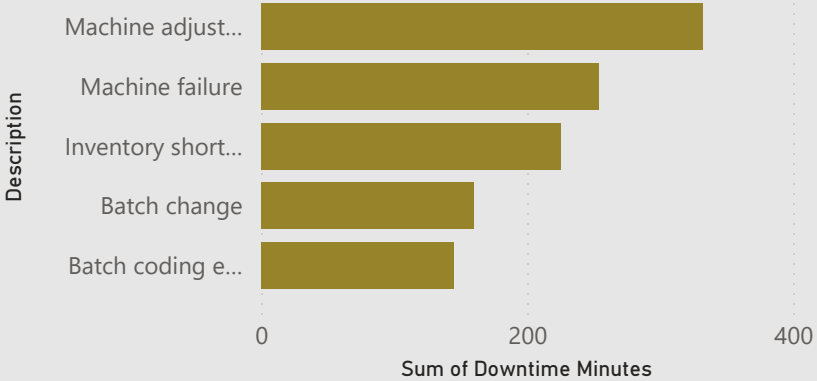
- Select all
- CO-2L
- CO-600
- DC-600
- LE-600
- OR-600
- RB-600

Operator	MaxTotalMinDescription	MaxTotalMin
Charlie	Machine adjustment	118.00
Dee	Machine adjustment	79.00
Dennis	Machine adjustment	120.00
Mac	Batch change	130.00
Total	Batch change	130.00

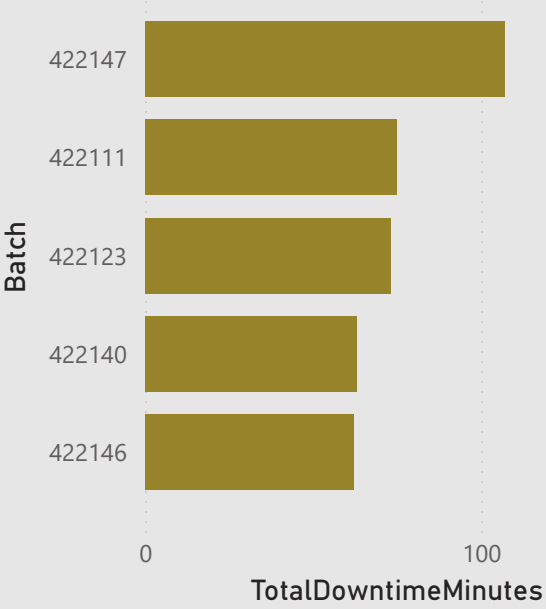
Downtime By Product



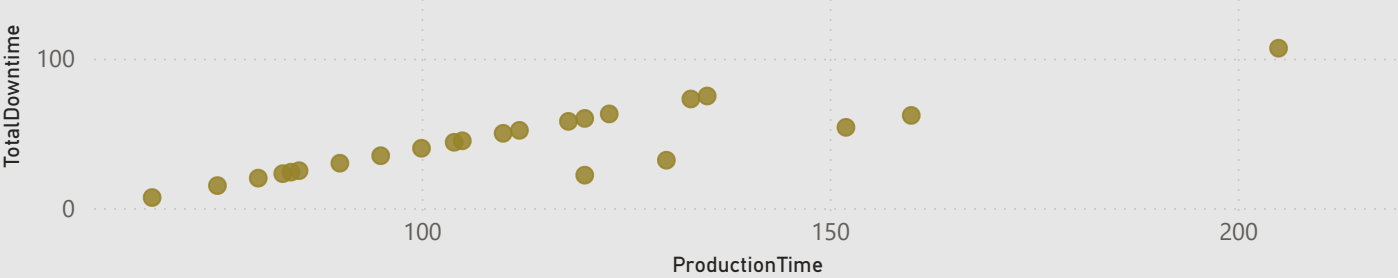
Leading Factors For Downtime



TopBatchesbyDowntime



ProductionTime and TotalDowntime



Operator	TotalDuration	TotalDowntimeMinutes	DowntimeDueToOperatorError	EffectiveWorkingHours	ErrorRate
Charlie	1,158.00	384	228	930.00	24.52
Dee	1,030.00	370	192	838.00	22.91
Mac	850.00	332	192	658.00	29.18
Dennis	820.00	302	164	656.00	25.00
Total	3,858.00	1388	776	3,082.00	25.18