



ព្រះរាជីនិទ្ទេបច្ចុប្បន្ន  
ROYAL UNIVERSITY OF PHNOM PENH

គារបង្កើតផ្តល់នូវកម្មសាន្តរដៃជាអភិវឌ្ឍន៍ក្នុងការបញ្ជីការណ៍ខ្លួន  
និងការបញ្ជីការណ៍ខ្លួន ប្រើប្រាស់បច្ចុប្បន្ន Craft បានក្នុង TrOCR

**An End-to-End approach for Khmer & English Text  
Recognition using Craft with TrOCR Architecture**

Mr. Vitou Soy

A Thesis

In Partial Fulfilment of the Requirement for the Degree of  
Bachelor of Engineering in Information Technology Engineering

June 2025

**សាសនពិខ្ឌាប័យក្នុងទូទៅ**

**ROYAL UNIVERSITY OF PHNOM PENH**

**ភាពចំណេះតម្លៃបញ្ហាណិជ្ជកម្មនៃក្រុមហ៊ុនក្រោមគ្រប់គ្រងការបង្កើតរឹងនៃការអនុវត្តន៍  
និង អនុវត្តន៍ បែងប្រើប្រាស់ ក្រុមហ៊ុន Craft បានក្នុង TrOCR**

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**Vitou Soy**

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**June 2025**

## **SUPERVISOR's RESEARCH SUPERVISION STATEMENT**

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Engineering

Name of candidate: Vitou Soy

Title of thesis: An End-to-End approach for Khmer & English Text Recognition using Craft with TrOCR Architecture

This is to certify that the research carried out for the above titled master's research report was completed by the above named candidate under my direct supervision. This thesis material has not been used for any other degree. The candidate has demonstrated strong research capabilities and independence in developing novel approaches for Khmer text recognition. The research methodology, implementation, and results are original contributions to the field of Khmer OCR technology. I have provided guidance and oversight throughout the research process while allowing the candidate to explore innovative solutions.

Supervisor's name: Sokchea Kor

Supervisor's signature:.....

Date.....

ଶ୍ରୀମଦ୍ଭଗବତ

នៅក្នុងអគ្គបទប្រសាររបាយនេះ យើងនឹងបង្ហាញអំពី ការបំប្លែងរូបភាពឯកសារឡើដាមក្សាយ ដែលអាចកែត្របាន នៅលើ ភាសាដូឡាន និងភាសាអង់គ្លេស។ ចំពោះការបំប្លែងរូបភាពឯកសារ នៃភាសាដូឡាន ឡើដាមក្សាយដែលអាចកែត្របាន នៅតំបន់បញ្ជាសម្រាប់ OCR System។ មិនត្រឹមតែភាពទួលទៅនៃភាសាដូឡាន ទិន្នន័យ (dataset) សម្រាប់ ឲ្យមួយដែលធ្វើបានប៉ុណ្ណោះ ទេ ប៉ុន្តែ ភាពស្មុកស្មាននៃភាសាដូឡានវិគីតមានភាពពិបាកក្នុងការបារាំယកអក្សាយចេញពីរូបភាព ដួងដែរ ដូចជា ការសរស់រក្សាមួយដាននៃលើក្នុងការដកយោនការពិនិត្យការបារាំយកអក្សាយចេញពី រូបភាព មានការលំបាក ខ្លាំង។ ការស្វែររបាយរការត្រឹមត្រូវ តីតែធ្វើតែឡើដាមភាសា អក្សាយឡាតាំងតែប៉ុណ្ណោះ ជាប្រភេទ (latin-based scripts) ដែលជាមក្សាយ System មួយប្រភេទ។ ដែលមិនស្មើមានការសរស់រក្សាមួយដ្ឋីនៅក្នុងការ កើនឡើងដែលការប្រើប្រាស់ភាសាចូលគ្នានៅ ក្នុងប្រទេសកម្ពុជា មានការកើនឡើងឡើងខ្លាំង នៅក្នុងក្រុងប្រទេសកម្ពុជាយករាយ មកនេះ ទៅលើជីវិក សារដូចជា ស្ថាកសញ្ញា អគ្គបទការសែក មេរ្តៀន និងការសន្និដ្ឋាផង្រឹងឡើតដែលបង្ហាញមានភាព ស្មុកស្មាន ខ្លាំងសម្រាប់ការបារាំយកអក្សាយ ចេញពីរូបភាពដែលមានអក្សាយលាយសំគ្គាយដ្ឋីន ភាល់បែបនេះ។

សម្រាប់ការកំណត់ទីតាំងនៃអក្សរនៅលើរូបភាព (text detection stage), ពួកយើងបាន ប្រើប្រាស់Craft មួយដែល, ដែលវាលុសម្រាប់ការចាប់យកទីតាំងអក្សរ នៅលើរូបភាព។ ពួកយើងបានបង្កើនមួយដែលទៅលើ dataset manually collected ប្រហែល 1000 រូបភាព ដែលអាចកំណត់ទីតាំងអក្សរនៅលើរូបភាពបានល្អ។ យើងទទួលបាន recall 90%, precision 89%, និងចែងក្រាយគឺ F1-score 86.8% ។

ដើម្បីទូទាត់ការស្វែរវគ្គរម្យយនេះ មានការប្រើប្រាស់ជាក់ស្ថិតុងបាន យើងបាន សរសើរពីរបៀប hosting ការស្វែរវគ្គរម្យយនេះ សម្រាប់អនុញ្ញាតទូទាត់ មានការ យកទៅប្រើប្រាស់បាន តាមរយៈបង្កើតជា API service សម្រាប់ការ គត្តាប់ជាមួយនឹងកម្មវិធីផ្សេងៗទៀតបាន។ វាបានបំពេញចេញឡើងប្រហែលរាងការស្វែរវគ្គរដើម្បីនិងការអនុវត្តន៍ក្នុងភាព ពិតជាក់ស្ថិតុងក្នុងសហគមន៍។ ដែលវាអាមេនសមត្ថភាពស្ថាល់អក្សរពហ្មភាសាដំឡើ-អង់គ្លេស បានយើងល្អ។

# Abstract

Khmer text recognition presents persistent challenges for OCR systems—not only due to the limited availability of annotated training data, but also because of the language's complex script structure, including stacked characters, overlapping diacritics, and inconsistent font rendering. These features make Khmer particularly difficult for OCR models. Most of OCR systems which are often designed around Latin-based scripts. The increasing use of English alongside Khmer Cambodia's signage, documents, and digital content further adds to the complexity of building an effective multilingual OCR system. In this work, we introduce an end-to-end OCR approach tailored for both Khmer and English, designed specifically for low-resource and multilingual interpretation. Our OCR system follows a two-stage pipeline, consisting of (1) a text detection model and (2) a text recognition model, both optimized to handle the structural and linguistic challenges unique to Khmer script. To train and evaluate the system, we first constructed a high-quality dataset combining both real and synthetic data. This included manually collecting 1,000 real-world images and annotating 13,200 text-line bounding boxes. To increase data diversity and simulate real-world variability, we also generated thousands of synthetic images using a text-to-image method, based on a large corpora of Khmer and English sentences rendered with varied fonts, layouts, real world background environments and visual noise. For the text detection stage, we adopted the CRAFT model, which is well-suited for detecting irregular and curved text. Trained on our annotated dataset, CRAFT achieved strong results: 90% recall, 89% precision, and an F1-score of 86.8%—demonstrating that accurate detection is achievable even in low-resource settings. In the recognition stage, we used TrOCR, a transformer-based OCR architecture. Since TrOCR's original processor lacked support for Khmer language, we customize it to properly tokenize and decode Khmer characters by build on top of original processor. After training on the combined real and synthetic datasets, the model achieved a character error rate (CER) of 0.02 overall —0.04 for Khmer, 0.01 for English, and 0.06 for mixed-language text-line. To ensure practical usability, we deployed the system as a production-ready public API, allowing direct integration into real-world applications. Unlike many academic models that remain unused after publication, our deployment helps close the gap between research and application—supporting broader adoption of Khmer-English OCR in multilingual, low-resource environments.

## **CANDIDATE'S STATEMENT**

**TO WHOM IT MAY CONCERN**

This is to certify that the dissertation that I, Vitou Soy, hereby present, entitled "Advancing Khmer Optical Character Recognition: A Synthetic Data-Driven Approach," for the degree of Bachelor of Engineering in Information Technology at the Royal University of Phnom Penh, is entirely my own work. Furthermore, it has not been used to fulfill the requirements of any other qualification, in the whole or in part, at this or any other University or equivalent institution. The research methodology, implementation, and findings represent original contributions to the field of Khmer OCR technology, particularly in developing novel approaches for synthetic data generation and transformer-based text recognition. Through this work, I have demonstrated strong research capabilities and independence in addressing the critical challenges of Khmer text digitization and recognition.

No reference to, or quotation from, this document may be made without the written approval of the author.

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Countersigned by the Supervisor: .....

Date: .....

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## LIST OF ABBREVIATIONS

AI:	Artificial Intelligence.....
API:	Application Programming Interface .....
BART:	Bidirectional and Auto-Regressive Transformers.....
CER:	Character Error Rate .....
CNN:	Convolutional Neural Network .....
CRAFT:	Character Region Awareness for Text Detection .....
CTC:	Connectionist Temporal Classification .....
DCT:	Discrete Cosine Transform .....
EAST:	Efficient and Accurate Scene Text Detector .....
GPU:	Graphics Processing Unit .....
Grad-CAM:	Gradient-weighted Class Activation Mapping .....
HMM:	Hidden Markov Model .....
HTK:	Hidden Markov Model Toolkit .....
ICDAR:	International Conference on Document Analysis and Recognition..
IoU:	Intersection over Union .....
LSTM:	Long Short-Term Memory .....
MLP:	Multilayer Perceptron .....
NAR:	Non-Autoregressive .....
NLP:	Natural Language Processing.....
OCR:	Optical Character Recognition .....
RAM:	Random Access Memory .....
RNN:	Recurrent Neural Network .....
Seq2Seq:	Sequence-to-Sequence .....
SOM:	Self-Organizing Map.....
SVM:	Support Vector Machine .....
TrOCR:	Transformer Optical Character Recognition .....
URL:	Uniform Resource Locator .....
VGG:	Visual Geometry Group .....
ViT:	Vision Transformer .....
VRAM:	Video Random Access Memory .....
WER:	Word Error Rate.....
YOLO:	You Only Look Once.....

# Chapter 1

## Introduction

### 1.1 Background to the Study

OCR technology has revolutionized how we convert printed documents into digital text. With recent AI breakthroughs, OCR systems now use deep learning to automatically find and recognize characters in images. This technology is everywhere from digital libraries to search engines to language translation tools. For popular languages like English, Chinese, and Japanese, OCR works incredibly well. These languages have massive amounts of training data and researchers have studied their text patterns for decades. However, when it comes to complex scripts like Khmer, OCR technology is still way behind. Cambodia is in desperate need of better OCR right now. The country has been rapidly digitizing over the last two decades. Everyone wants to convert Khmer documents such as textbooks, historical records, cultural materials into digital formats for education and research. There's a huge problem with Khmer script which is extremely complicated. English letters just line up in a row from left to right while Khmer characters pile on top of each other in complex ways. They have tiny accent marks, subscripts, and vowel symbols that can appear above, below, or wrapped around the main letter. If there is missing even a small mark, the word meaning is completely changed.

Table 1.1: Why Khmer OCR is Desperately Needed

Sector	Cause	Effect
Education	Physical Textbooks	Students can't search or edit content
Libraries	Books Rotting on Shelves	Knowledge becomes inaccessible
Government	Traditional Paper Work	Slow bureaucracy, hard to find documents
Administrative	Handwritten Document	Manual Data Entry
Culture	Ancient Texts Deteriorating	Losing heritage records

### 1.2 Problem Statement

To develop high accuracy OCR model needs tons of millions annotated images. Khmer language resources are extremely limited, with only a few thousand quality annotated samples available. Moreover, as mentioned from previous section Khmer scripts is very complicated. Characters stack on top of each other with just tiny changes in the script marks could differentiate the word meaning. There are multiple problems with Khmer writing system that make it difficult to implement OCR model as listed below:

- 1. Complex Character Structure:** Khmer script presents unique recognition challenges due to its intricate character composition. Unlike Latin scripts, Khmer characters feature complex stacking arrangements with diacritics, subscripts, and vowel markers positioned

above, below, or surrounding base characters. Even minor mark omissions can drastically alter word meanings, making precise recognition critical.

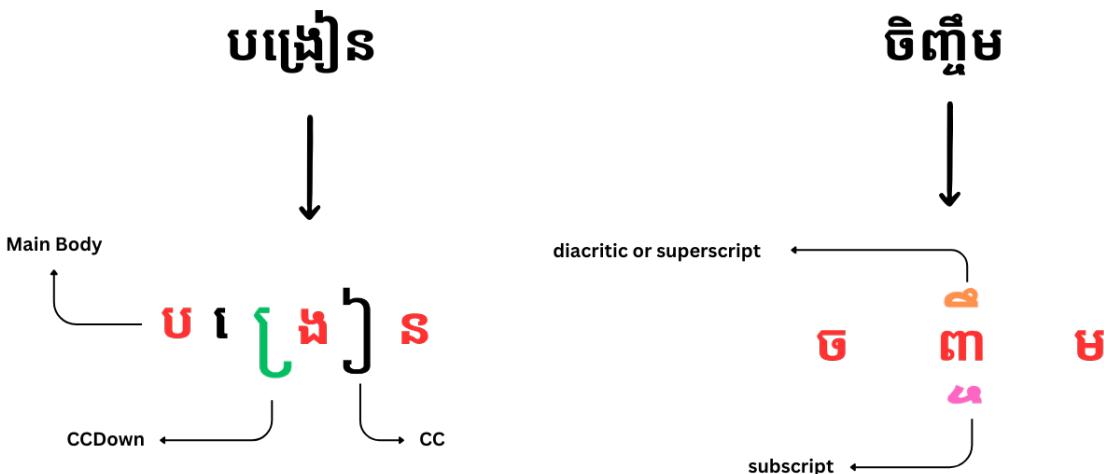


Figure 1.1: Example of Khmer text format showing the complexity of character combinations and diacritics

2. **Inconsistent Word Boundaries:** Khmer lacks standardized word spacing conventions, creating significant segmentation challenges. While English consistently uses spaces between words, Khmer writers apply spacing inconsistently or omit it entirely. This variability makes it extremely difficult for OCR systems to determine word boundaries accurately.

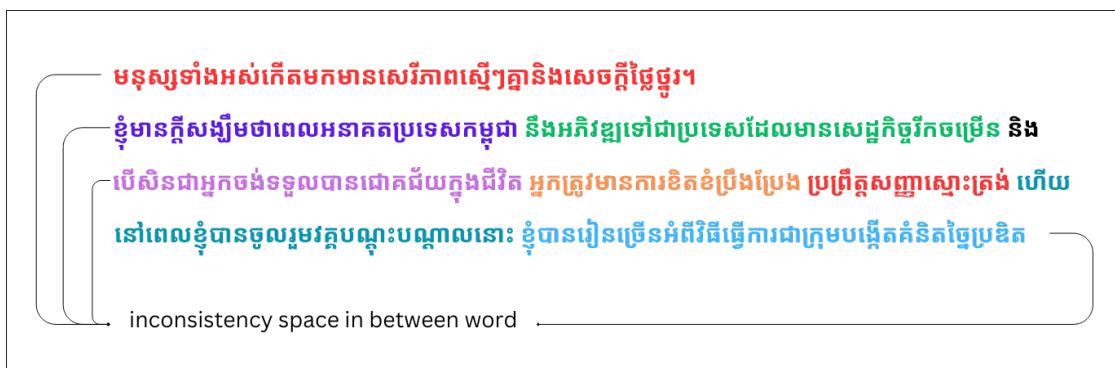


Figure 1.2: Example of sequential Khmer text showing how characters combine to form syllables and words

3. **Mixed-Language Complexity:** Cambodia's increased English education and international business integration over recent decades has led to widespread mixed-language documents. Signs, textbooks, and digital content frequently blend Khmer and English within single sentences or paragraphs, creating OCR challenges including script transition confusion, conflicting layout patterns, and font inconsistencies.

- (adjective). ១. គំនិតដែលឆ្លាក់  
លើក ២. នាមស្ថិតនៅជាប់  
ពីក្រោយ, (អាហារ) ដែលមាន  
ជាក់កាមឹម pie ~ មានជាក់កាមឹម  
ពីលី
- (adverb). ដោយចំណូលចិត្ត,  
ដោយនិយមយ៉ាងប្រើន dress ~  
តាមសម្រេច (គំនិត,  
សំលៀកបំពាក់)

Figure 1.3: Example of mixed Khmer-English text showing how both languages appear together in modern Cambodian documents

Current Khmer OCR systems typically target single-language scenarios and struggle with mixed-language content prevalent in modern Cambodia. The scarcity of properly annotated multilingual datasets compounds this challenge, limiting model training effectiveness and recognition accuracy.

4. **Font Variation Challenges:** While English utilizes approximately 15-25 common fonts according to industry studies from rigorousthemes.com, lifehack.org, and indeed.com, Khmer encompasses numerous visually distinct font families ranging from bold and thick to thin and decorative styles. Models trained on limited font sets often fail when encountering different typefaces, highlighting the need for comprehensive font coverage in training data.

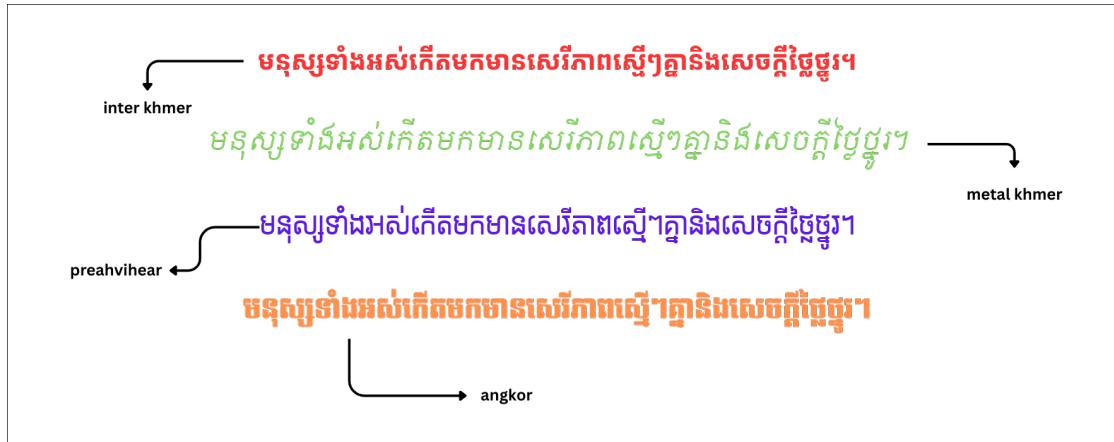


Figure 1.4: Examples of the same Khmer text rendered in different fonts, demonstrating the significant visual variations that OCR systems must handle

5. **Character Stacking Patterns:** Khmer employs sophisticated vertical and horizontal character stacking to form syllables and words, creating complex spatial relationships that challenge traditional OCR architectures. These multidimensional arrangements require specialized recognition approaches capable of understanding hierarchical character dependencies.



Figure 1.5: Illustration of Khmer text stacking patterns, showing how characters combine vertically and horizontally to form syllables and words (Buoy et al., 2023)

## 1.3 Aim and Objectives of the Study

Our main goal is to create high performance OCR system that can handle mixed writing language of Khmer and English in the same document. Our objectives mainly are:

1. **Create a text annotation tool:** Build a tool that can efficiently mark up images with bounding boxes and text labels for both text detection and recognition tasks.
2. **Generate synthetic data that actually helps:** To collect real data is expensive and time-consuming, we create millions of synthetic images with different fonts, backgrounds, and realistic distortions that look authentic enough to train the models effectively.
3. **Build an end-to-end OCR pipeline:** Customize CRAFT for text detection and TrOCR for recognition, specifically for Khmer script and mixed-language document.
4. **Improve over existing solutions:** Aim to achieve better performance and reliable across diverse samples than previous research works or OCR tools such as Tesseract.
5. **Provide an easy-to-use model:** Deploy our result allowing enthusiast individual easily accessible to experiment with minimal setup. This approach hope to expand the application of OCR in Khmer language.

## 1.4 Rationale of the Study

This research is motivated by several compelling factors. First, there is an urgent need to digitize and preserve Cambodia’s vast textual heritage, including historical documents, educational materials, and cultural artifacts. Without effective OCR technology for Khmer script, this digitization process remains labor-intensive and prone to errors. Second, the current limitations of OCR systems for Khmer significantly hinder educational and academic initiatives in Cambodia. Many educational institutions struggle to convert physical textbooks and learning materials into digital formats, impacting accessibility and modernization efforts in education. Third, the unique challenges posed by Khmer script from character stacking to the absence of word boundaries present an opportunity to advance the field of OCR technology as a whole. Solutions developed for Khmer may benefit other scripts with similar characteristics. Finally, improving Khmer OCR technology aligns with broader digital transformation goals in Cambodia, supporting efforts to preserve cultural heritage while enabling more efficient information processing and accessibility in various sectors.

## 1.5 Limitations and Scope

While this research aims to advance Khmer OCR technology significantly, it is important to acknowledge certain limitations and define the scope of the study:

1. The research focuses specifically on printed text of Khmer and English and does not address handwritten text recognition context, which presents additional challenges requiring further development.
2. The study primarily considers modern Khmer fonts and typography, with limited coverage of historical or decorative text styles.
3. While the system aims to handle various levels of document quality, extremely degraded or damaged documents may fall outside the scope of reliable recognition.
4. The study focuses on optical character recognition and does not extend to higher-level natural language processing tasks such as semantic analysis or machine translation.
5. Resource constraints may limit the size and diversity of the training dataset, further efforts will be made to ensure sufficient representation of common use cases.

These limitations help maintain a focused research scope while acknowledging areas that may require future investigation.

## 1.6 Structure of the Thesis

This thesis is structured into the following chapters:

1. **Introduction:** Establishes the research context, defines objectives, outlines key research questions, explains the study's importance, and sets clear boundaries for the investigation.
2. **Literature Review:** Examines current OCR technologies, identifies specific challenges in Khmer script processing, and explores relevant deep learning methodologies.
3. **Dataset Construction:** Describes our data collection process, synthetic data generation techniques, preprocessing methods, and dataset quality evaluation.
4. **Model Architecture and Experiments:** Details our proposed OCR pipeline, explains model customizations for Khmer script, and outlines training methodologies.
5. **Results and Analysis:** Reports experimental findings, analyzes performance metrics, and compares our system against existing OCR solutions.
6. **Discussion and Future Work:** Interprets results, discusses limitations, and identifies opportunities for future research and improvements.
7. **Conclusion:** Synthesizes key contributions, summarizes main findings, and highlights the broader impact on Khmer OCR development.

Each chapter progressively builds on previous sections to deliver a complete investigation of advanced Khmer OCR technology development.

# Chapter 2

## Literature Review

### 2.1 Khmer Script Overview

The Constitution of Cambodia establishes Khmer as the official language, making accurate digital processing of Khmer documents crucial for national development [SRUN Sovila \(2024\)](#). Khmer serves as the primary medium for education, government, and cultural expression for over 17 million speakers. Unlike Latin-based languages, the Khmer script is an abugida system in which each consonant is attached to an inherent invisible vowel ([Buoy et al., 2023](#)). One of the main reasons is the complexity of Khmer characters, which consist of 33 consonants, 16 dependent vowels, and 14 independent vowels and 13 diacritics [Nom et al. \(2024\)](#).

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Codepoint	80	81	85	86	8A	8B	8E	8F	90	94	95	A1	9F	A0	A2	82	83	84	87	88	89	8C	8D	93	91	92	96	97	98	99	9A	9B	9C																																																																																																																																																																																																																																																																																																																																												
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(1) Ambiguous consonants	(a) ឃ vs. ិ vs. ិំ (b) ធម vs. ធប (c) ុំ vs. ុែ
(2) Ambiguous subscripts	(a) ុំ vs. ុែ (b) ុំំ vs. ុែែ (c) ុោោ vs. ុែោ
(3) Ambiguous vowels	(a) ឃោោ vs. ិោោ (b) ីោោ vs. ួោោ (c) ីោោ+ិោោ vs. ួោោ

Figure 2.3: Ambiguous characters: (1) consonants, (2) subscripts, and (3) vowels. [Buoy et al. \(2023\)](#)

## 2.2 Definition of Optical Character Recognition (OCR)

Optical Character Recognition (OCR) is a field of computer vision and pattern recognition that focuses on the automatic identification and digitization of printed or handwritten text from images, scanned documents, or other visual media ([Singh et al., 2012](#)). OCR systems aim to convert visual representations of text into machine-encoded formats, enabling automated indexing, editing, and data extraction ([Muaz and LengIeng, 2015b](#)).

Modern OCR technology has evolved significantly from its early rule-based and template-matching roots to incorporate advanced machine learning techniques, particularly deep learning, which allow for improved accuracy in character detection, segmentation, and classification across diverse languages and scripts.

OCR systems typically consist of several key components: image preprocessing (e.g., noise removal, binarization), text detection, character segmentation, feature extraction, and recognition. These systems must be adapted to handle various font styles, image distortions, complex layouts, and script-specific features. While OCR for Latin-based languages has become highly accurate, extending such systems to Non-Latin scripts such as Khmer remains a significant research challenge due to unique linguistic and structural characteristics.

## 2.3 Text Detection

[Hiremath et al. \(2024\)](#) The task of detecting text regions in images is a crucial first step in many document analysis pipelines. Character Region Awareness by [Baek et al. \(2019a\)](#) proposed an efficient and accurate scene text detection approach by incorporating character region masking and attention.

[Hiremath et al. \(2024\)](#) Some other popular research Methodology for text detection and highly cited text detection algorithms such as:

EAST (Efficient and Accurate Scene Text Detector) [Zhou et al. \(2017\)](#) uses a fully convolutional network to directly predict word or text line bounding boxes along with their orientation. It was one of the first modern deep learning models for this task. TextBoxes++ [Liao et al. \(2016\)](#) extended the TextBoxes model with more powerful convolutional features and an angle vector to better handle oriented and curved text instances. CRAFT (CharacterRegion Awareness for Text Detection) [Baek et al. \(2019a\)](#) takes a different approach, using a regionscore map to localize individual character regions which are then grouped into words/text lines. Mask TextSpotter [Liao et al. \(2019\)](#) combines semantic segmentation + attention-based recognition to directly read text of any shape from natural scenes all in one unified model. TextFuseNet [Ye et al. \(2020\)](#) detects text by extracting and fusing features at three levels: character-level, word-level, and global-level. It uses a semantic segmentation branch for global context, detects

characters and words through a modified Mask R-CNN pipeline, and combines all levels using a multi-path fusion architecture. This fusion enriches the text representation, enabling the model to better localize and segment text instances of arbitrary shapes. ABCNet Liu et al. (2020) have been proposed which aim to jointly optimize text detection and recognition in a unified architecture. Such unified frameworks potentially allow the two tasks to benefit from each other during training.

Table 2.1: Text Detection Accuracy

Model	Backbone	Dataset	Recall (%)	Precision (%)	F1-score (%)
EAST*	VGG-16	ICDAR 2015	78.3	83.3	80.7
He et al.	ResNet-50	ICDAR 2015	80.0	82.0	81.0
R2CNN	VGG-16	ICDAR 2015	79.7	85.6	82.5
TextSnake	VGG-16	ICDAR 2015	80.4	84.9	82.6
TextBoxes++*	VGG-16	ICDAR 2015	78.5	87.8	82.9
EAA	ResNet-50	ICDAR 2015	83.0	84.0	83.0
Mask TextSpotter	ResNet-50	ICDAR 2017	81.2	85.8	83.4
PixelLink*	VGG-16	ICDAR 2017	82.0	85.5	83.7
RRD*	ResNet-50	ICDAR 2017	80.0	88.0	83.8
Lyu et al.*	ResNet-50	ICDAR 2017	79.7	89.5	84.3
FOTS	ResNet-50	ICDAR 2017	82.0	88.8	85.3
CRAFT	VGG-16	ICDAR 2015	84.3	89.8	86.9

Source: Results sourced from the CRAFT research paper Hiremath et al. (2024). Results are reported on quadrilateral-type datasets such as ICDAR. Asterisks (\*) denote results based on multi-scale tests. The table compares various scene text detection models including the CRAFT model used in the proposed system across key performance metrics such as precision, recall, and F1-score.

## 2.4 Khmer Optical Character Recognition (OCR)

Most previous work on Khmer OCR are based on complex character segmentation, standalone character classification, character re-assembling, word-level or short sentence recognition, single language and some research has focus only text recognition from the image without any pre-processing steps or text detection step.

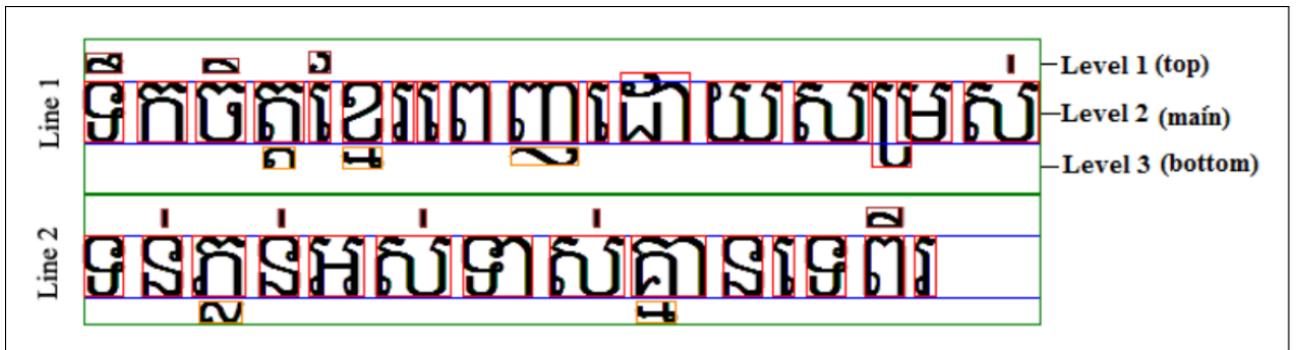


Figure 2.4: Line & Character Segmentation Sok and Taing (2014)



Figure 2.5: Detection results from YOLOv1 enhanced with CNN: the model predicts the text area in each image by drawing bounding boxes on Khmer language only. [Nom et al. \(2024\)](#)

[Chey et al. \(2006\)](#) The first significant research on Optical Character Recognition (OCR) for Khmer script was proposed in 2006, marking a foundational contribution to Khmer language digitization. The study addressed critical challenges inherent to Khmer printed characters, notably the variation in character shapes across fonts and the high visual similarity between certain characters. To overcome these issues, the authors introduced a novel recognition method utilizing Wavelet Descriptors. The approach involved transforming printed character images into their skeleton forms, then converting these skeletons into the temporal domain. Character templates were generated using wavelet coefficients from a training set, and recognition was performed through a deformable wavelet descriptor and a Euclidean distance classifier. The recognition process selected the template with the smallest distance to the input character as the result. Interestingly, deformation was later excluded from the final method due to its adverse impact on distinguishing similar characters. Experimental evaluation demonstrated promising results: recognition rates of 92.85%, 91.66%, and 89.27% for 22-point, 18-point, and 12-point font sizes respectively, across 10 Khmer fonts. A second test used a 21-page document scanned at varying resolutions (150, 300, 600 dpi) and fax inputs, achieving recognition rates of 92.99% at 300 dpi, 88.61% at 150 dpi, and 80.05% for faxed documents. This pioneering work laid the groundwork for future Khmer OCR systems and remains a landmark study in Khmer script recognition.

[Sok and Taing \(2014\)](#) The second significant research on Khmer Optical Character Recognition (OCR) introduces a Support Vector Machine (SVM)-based approach for printed Khmer character recognition in bitmap documents. Given the inherent complexity of the Khmer script which includes 74 alphabets and the potential for up to five vertical levels in word compounds the study focuses on identifying the most effective SVM kernel for classification. The proposed method evaluates three SVM kernels: Gaussian, Polynomial, and Linear. Rather than training on large datasets, the system adopts a modular approach, segmenting characters into smaller parts. Each segment is transformed into a binary matrix, with 1s representing black pixels and 0s for whitespace. Feature extraction is applied to these matrices for SVM training and classification. Following recognition, post-processing rules are employed to merge character clusters and correct common misclassifications based on character levels. The training utilized one font ("Khmer OS Content") at 32pt and tested recognition performance across three font sizes (28pt, 32pt, and 36pt). The results demonstrated strong accuracy 98.17% for 28pt, 98.62% for 32pt, 98.54% for 36pt. The Gaussian kernel outperformed the other kernels, confirming its suitability for Khmer character recognition. This study highlights the effectiveness of machine learning-based OCR for complex scripts like Khmer and marks a major advancement over earlier template-based systems.

[Meng and Morariu \(2015\)](#) proposed a Khmer Character Recognition (KCR) system utilizing artificial neural networks to address the complexity of recognizing individual Khmer script characters. Developed in a MATLAB environment, the system integrates a Self-Organizing Map (SOM) for unsupervised clustering with a Multilayer Perceptron (MLP) trained via the

backpropagation algorithm for supervised classification. The recognition process follows a two-stage pipeline: first, the input image resized to  $20 \times 20$  pixels is categorized by the SOM into one of nine coarse groups. Then, each group is assigned to a dedicated MLP model, which performs fine-grained classification into one of 82 target classes, including Khmer consonants, vowels, and numerals. This modular approach aims to enhance classification efficiency by narrowing the decision space for each MLP. The system achieved an average recognition accuracy of 65% on the training dataset and 30% on the testing dataset, highlighting both the potential and the challenges of neural network-based Khmer OCR at the time.

[Muaz and LengJeng \(2015a\)](#) This study presents a comprehensive OCR system for printed Khmer text using the HTK Toolkit, covering the full pipeline of pre-processing, segmentation, recognition, and mapping. The system is tailored for the widely used Limon S1 font at 22pt and introduces a structural segmentation approach that decomposes characters into five categories: Main Body, SuperScript, SubScript, CCDown, and Complex Character (CC). Feature extraction relies on vertical framing and Discrete Cosine Transform (DCT), with classification handled by Hidden Markov Models (HMMs). The system was trained on over 35,000 labeled shape samples and evaluated on 10 pages of scanned newspaper text, achieving an overall recognition rate of 96.34%. While the results are promising, the system is limited by its reliance on a single font style and size, making it less robust to font variation. Additionally, recognition performance drops for complex shapes like CC (70.88%) and depends heavily on manually crafted mismatch and rule files for post-processing, indicating scalability and generalization challenges for real-world applications involving diverse document types and fonts.

[Valy et al. \(2018\)](#) proposed a character-level Convolutional Neural Network (CNN) model for recognizing ancient Khmer script from digitized palm leaf manuscripts. The study focuses on two core tasks: isolated character recognition and word-level glyph localization. For the character recognition task, a CNN architecture comprising three convolutional blocks followed by a linear classifier was developed. The output layer of the network predicts one of 106 character classes, achieving a reported test accuracy of 95.96%. In addition to CNNs, the study also explores other neural architectures including LSTM-RNN and hybrid CNN-RNN models. For the word-text image recognition task, the authors leveraged both one-dimensional and two-dimensional RNNs to handle the complex spatial structure of Khmer script and to localize glyphs within variable-length text patches. This research highlights the potential of deep learning approaches in historical Khmer OCR, particularly in handling the challenges posed by degraded manuscripts and complex writing structures.

[Annanurov and Noor \(2018\)](#) conducted a pilot study on Khmer handwritten symbol recognition, focusing on the use of Convolutional Neural Networks (CNNs) for digitizing large-scale handwritten document corpora. The study used image data from six handwriting datasets containing 33 Khmer consonants and 17 vowels, forming a total of 561 syllables. For consonant recognition, the authors trained 33 individual CNNs one for each root radical which were later integrated into a recognition assembly. The performance of the CNN-based model was evaluated against two alternative systems: an artificial neural network (ANN) using the full feature set, and another ANN with reduced feature dimensions. Feature extraction techniques such as two-dimensional Fourier transformation (FT2D) and Gabor filters were employed for dimensionality reduction. The CNN-based approach achieved a recognition accuracy of up to 94.85%, outperforming the ANN-based models. However, the system was limited to recognizing only Khmer consonants, without support for vowel or syllable-level recognition.

[Sokphyrum and Samak \(2019\)](#) fine-tuned the Tesseract OCR engine (version 4.0) to improve recognition of Khmer Unicode and legacy Limon fonts. Tesseract 4.0 employs a deep convolutional recurrent neural network with a connectionist temporal classification (CTC) loss function and attention mechanism, enabling it to recognize entire text-line images. The fine-tuning process involved training on 14 Khmer Unicode fonts and 20 pre-Unicode Limon fonts (all at 12pt size). The ISRI Analytic Tools were used to evaluate OCR accuracy at both the

character level (CHL) and cluster level (CLL) by comparing OCR outputs to ground truth text. The Khmer pre-trained engine achieved an average accuracy of 87.49% at the character level and 89.43% at the cluster level on Unicode fonts, while legacy Limon fonts yielded a significantly lower median accuracy of 62.27%. After fine-tuning, recognition accuracy reached up to 90% for specific fonts, demonstrating the potential of domain-specific adaptation to enhance OCR performance for complex scripts like Khmer.

[Buoy et al. \(2022\)](#) Khmer printed character recognition presents significant challenges due to the script’s complex structure, including stacked consonants, dependent vowels, and diacritics placed in various positions. Traditional approaches, such as SVMs, wavelet-based templates, and CNNs, have largely focused on recognizing standalone characters and depend heavily on accurate segmentation, making them less robust for noisy or continuous text-line images. Tesseract OCR, though improved with deep neural networks and CTC loss, still performs poorly on heavily augmented images with a reported Character Error Rate (CER) of 35.9%. In contrast, the reviewed study introduces an end-to-end attention-based Sequence-to-Sequence (Seq2Seq) model that directly maps entire text-line images to character sequences without needing pre- or post-processing. Trained on 3 million synthetically generated and augmented images across multiple Khmer fonts, the model achieved a CER of 0.7% on noisy images and 0.24% on clean images, significantly outperforming existing methods and demonstrating the effectiveness of attention mechanisms and deep learning for low-resource scripts like Khmer.

[Nom et al. \(2024\)](#) The Khmer script poses significant challenges for scene text detection and recognition due to its complex structure involving stacked consonants, multiple diacritics, subscript characters, and the lack of explicit word boundaries. To address the scarcity of resources for this low-resource language, this study introduces KhmerST, the first annotated scene-text dataset for the Khmer language, consisting of 1,544 real-world images captured from various public settings in Cambodia. Unlike existing synthetic Khmer datasets, KhmerST includes indoor and outdoor images with diverse fonts, orientations, and background conditions, and provides polygon-based line-level annotations for more accurate localization. Benchmarking with YOLO models shows that YOLOv8 performs best in detection tasks due to its ability to handle small and variable text elements, while in recognition tasks, both TrOCR and Tesseract perform poorly, with TrOCR achieving CER of 0.90 and Tesseract CER of 1.30, highlighting the need for Khmer-specific OCR models. The study underscores the gap between current OCR systems and the needs of Khmer script recognition, calling for future research on synthetic data generation, Khmer-aware model design, and multimodal approaches to improve accuracy in real-world applications.

[Buoy et al. \(2025\)](#) This research addresses the challenge of Khmer textline recognition, which is particularly difficult due to the absence of spaces between words in the Khmer script. Unlike Latin-based languages, this structure requires recognition to be performed at the textline level, leading to high latency when using autoregressive (AR) decoders that predict one character at a time while considering previous characters. In contrast, non-autoregressive (NAR) decoders can decode all characters in parallel but lack awareness of character dependencies, resulting in lower linguistic accuracy. To solve this, the authors propose an efficient Khmer textline recognition method using an NAR decoder, enhanced by Khmer-specific subword modeling. Instead of predicting single characters, the model recognizes character clusters (subwords), capturing the syntactic, morphological, and orthographic structure of the language implicitly. This design retains the speed of NAR models while improving accuracy. Experimental results show that the proposed method outperforms the character-level NAR baseline in accuracy and matches or exceeds the AR baseline while maintaining lower latency. However, the abstract does not report detailed accuracy or metrics, and access to full experimental results requires a subscription, limiting transparency for non-subscribers. This work contributes an important step toward faster and more linguistically aware Khmer OCR by bridging the gap between speed and accuracy in scene text recognition.

Khmer OCR research has progressed significantly, yet the script’s structural complexity including stacked consonants, subscript forms, diacritics, and the absence of spaces between words continues to pose major challenges. Early methods relying on wavelet descriptors, SVMs, and HMMs showed moderate success but struggled with font variations, segmentation, and real-world noise. Deep learning has since enabled end-to-end approaches like attention-based Sequence-to-Sequence (Seq2Seq) models, achieving state-of-the-art accuracy with character error rates (CER) as low as 0.24% on clean images and 0.7% on noisy inputs. However, general-purpose engines like Tesseract still perform poorly, especially in scene text scenarios, as highlighted by results from the newly introduced KhmerST dataset. A promising direction involves non-autoregressive (NAR) models enhanced with Khmer-specific subword modeling, which offer faster inference and comparable or better accuracy than autoregressive (AR) models. Despite these advances, many studies lack open access to detailed results, and gaps remain in handwritten recognition, font diversity, and domain adaptation. Future research must prioritize Khmer-aware model design, synthetic data generation, and robust multimodal solutions to improve performance in real-world OCR applications.

Table 2.2: Summary of Khmer Optical Character Recognition Research

Author (Year)	Method	Dataset	Performance
Chey (2006)	WD + EDC	10 fonts, 21 pages	89-93% accuracy
Sok (2014)	SVM	Single font, 3 sizes	98% accuracy
Meng (2014)	SOM + MLP	82 classes	65% train, 30% test
Muaz (2015)	HMM + HTK	35K samples, 10 pages	96% overall
Valy (2018)	CNN	106 classes on palms	96% accuracy
Annanurov (2018)	CNN Assembly	6 datasets, 561 syllables	95% accuracy
Sokphyrum (2019)	Tesseract 4.0	34 fonts	87-89% (Unicode)
Buoy (2021)	Seq2Seq + Attention	3M synthetic images	CER: 0.24-0.7%
Nom (2024)	YOLO + TrOCR	1.5K real images	CER: 0.90-1.30
Buoy (2025)	NAR + Subword	Textlines	Better than AR

## 2.5 Challenges in Khmer OCR

Khmer OCR poses numerous technical challenges stemming from the script’s unique structure and linguistic features. Unlike Latin-based scripts, Khmer characters can include complex stacking of consonants (e.g., subscript consonants using Coeng), placement of diacritics, and variable vowel positions that appear above, below, before, after, or even wrap around base characters (Buoy et al., 2021). This spatial complexity makes segmentation particularly difficult and often unreliable, especially in cluttered or noisy environments. Accurate character separation is further complicated by the fact that multiple elements can visually overlap, causing traditional segmentation-based approaches to fail.

Font diversity also adds a layer of complexity. Khmer is written using a wide array of fonts, each introducing variations in stroke thickness, character proportions, and spacing. These stylistic differences can drastically alter a character’s appearance, requiring OCR systems to be highly font-invariant (Buoy et al., 2021). Yet, many models are trained on limited font sets, leading to poor generalization across unseen styles.

Another critical issue is the scarcity of annotated datasets. As a low-resource language, Khmer lacks the extensive labeled corpora available for Latin or Chinese scripts. This data scarcity hampers the training of robust models and forces researchers to rely on synthetic data or heavily augmented datasets to simulate real-world variability.

Additionally, many legacy OCR systems for Khmer rely on rule-based or modular pipelines with explicit character segmentation, manual pre- and post-processing, and assumptions about text structure. These approaches are brittle and poorly suited for real-world applications where scanned documents may contain noise, skew, blur, uneven lighting, or distorted text lines. Their reliance on handcrafted rules also limits scalability and adaptability to other domains.

Lastly, the lack of word boundaries in Khmer where text is often written without spaces presents an additional recognition barrier. This linguistic feature necessitates full line-level recognition, which increases computational complexity and requires models to understand broader contextual dependencies across characters.

## 2.6 Role of Synthetic Data

To overcome the challenges associated with data scarcity in Khmer OCR, recent studies have emphasized the critical role of synthetic data generation. A prominent strategy involves leveraging the open-source `text2image` utility from the Tesseract OCR engine to create high-quality, rendered images of Khmer text lines ([Buoy et al., 2021](#)). These images are generated from a curated text corpus that includes a diverse mix of numbers, words, phrases, and full sentences, providing broad linguistic coverage.

Multiple commonly used Khmer fonts are applied during rendering to simulate font diversity and improve the model’s ability to generalize across different typographic styles. Each rendered image is converted to grayscale and resized to a fixed height (e.g., 32 pixels) to meet the input dimensional requirements of neural network models, while maintaining proportional width to preserve text structure.

To emulate real-world conditions and enhance robustness, extensive data augmentation techniques are applied. These include Gaussian blurring, morphological operations like dilation and erosion, speckle and blob noise injection, background texture overlays, rotational distortions, and random concatenation of multiple text-line images. Each augmentation has a 50% probability of being applied, with combinations occurring dynamically during training to maximize variability and minimize overfitting.

The resulting synthetic dataset scales to millions of samples, covering a wide spectrum of distortions, font styles, and text structures. This scale and diversity enable deep learning models particularly end-to-end architectures such as attention-based Sequence-to-Sequence networks to learn robust visual and contextual features, improving performance on both clean and noisy inputs. Ultimately, synthetic data serves as a vital resource for building Khmer OCR systems capable of handling the script’s inherent complexity in the absence of large, annotated real-world datasets.

## 2.7 Summary of Research Gaps

Despite recent progress in Khmer Optical Character Recognition (OCR), several critical gaps persist in the current body of research, hindering the development of robust and generalizable systems. First and foremost is the issue of data scarcity there is a lack of large-scale, high-quality annotated datasets for Khmer, particularly for scene text and handwriting, which restricts model training, benchmarking, and cross-domain evaluation. Although synthetic datasets have partially mitigated this, they cannot fully replicate the variability and unpredictability of real-world documents. Second, the complex structural features of Khmer script such as stacked

consonants, overlapping vowel markers, and the absence of explicit word boundaries are insufficiently addressed in many existing models, especially those adapted from Latin-script OCR frameworks. These models often fail to capture the script’s spatial dependencies and morphological nuances. Third, font variability remains a major bottleneck: Khmer documents are written in a wide range of stylistic fonts, and OCR systems trained on limited font sets often generalize poorly. Lastly, there is a lack of robustness to real-world document conditions, including noisy backgrounds, image blur, skew, and low resolution. Many current systems, including Tesseract and some CNN-based models, show significant performance drops under such conditions. Addressing these gaps through Khmer-specific model design, comprehensive dataset creation, and more resilient training strategies is essential for building high-performance OCR systems tailored to the Khmer language and its real-world use cases.

# Chapter 3

## Dataset

### 3.1 Khmer Text Data Collection

The dataset collection process began with gathering Khmer word-by-word data from the Chuon-Nath Dictionary, which provided over 50,000 words. However, it was recognized that sentence-by-sentence data was also necessary for comprehensive language modeling. To address this, a web scraping script was developed using the BeautifulSoup library to collect sentence data from the website khsearch.com. This resulted in the collection of approximately 500,000 Khmer sentences.

Upon analyzing the collected data, it was found that there was an imbalance between Khmer and English language data. To address this, the Alpha-Word dataset was acquired, which contained over 300,000 English words. Furthermore, the Google-Word dataset was also collected, which provided a large volume of natural language data commonly used on the internet. Additionally, the Hugging Face dataset was used to supplement the collection with more natural language data.

In total, the dataset collection process yielded over 1.5 million character/symbols/words/sentences, including Khmer word-by-word data, English word-by-word data, Khmer sentences by sentences, English sentences by sentences, and natural language data from the internet.

### 3.2 Data Manual Collection

In this step we collection dataset manually from the web and other sources. we use our own data annotation application to collect the data. The data is not just for Optical Character Recognition (OCR) but also for text detection as well.

### 3.3 Text Cleaning and Preprocessing

The text data collected from the Chuon-Nath Dictionary, Alpha-Word, and Google-Word datasets was found to be clean and required no preprocessing. However, the text collected from internet scraping from khsearch.com was not clean and required preprocessing to enhance OCR performance. The text data was analyzed and any uncommon links or URLs, excessive spacing, tabs, and invisible characters were removed. Furthermore, the sentences in the text data were found to be too long, so the text data was segmented into word-by-word format using the khmer-nltk library and then random sentences were generated from 1 to 110 characters in length, while maintaining the order of the sentences. This was done to ensure that the OCR model could predict missing characters based on the natural order of the sentences. Additionally, the text data was normalized to ensure that all characters were in the same format, which is important for OCR performance. The normalization process involved converting all

characters to lowercase and removing any non-alphanumeric characters. After preprocessing, the dataset was split into two parts: a training set and a validation set. The training set was used to train the OCR model, while the validation set was used to evaluate the performance of the OCR model.

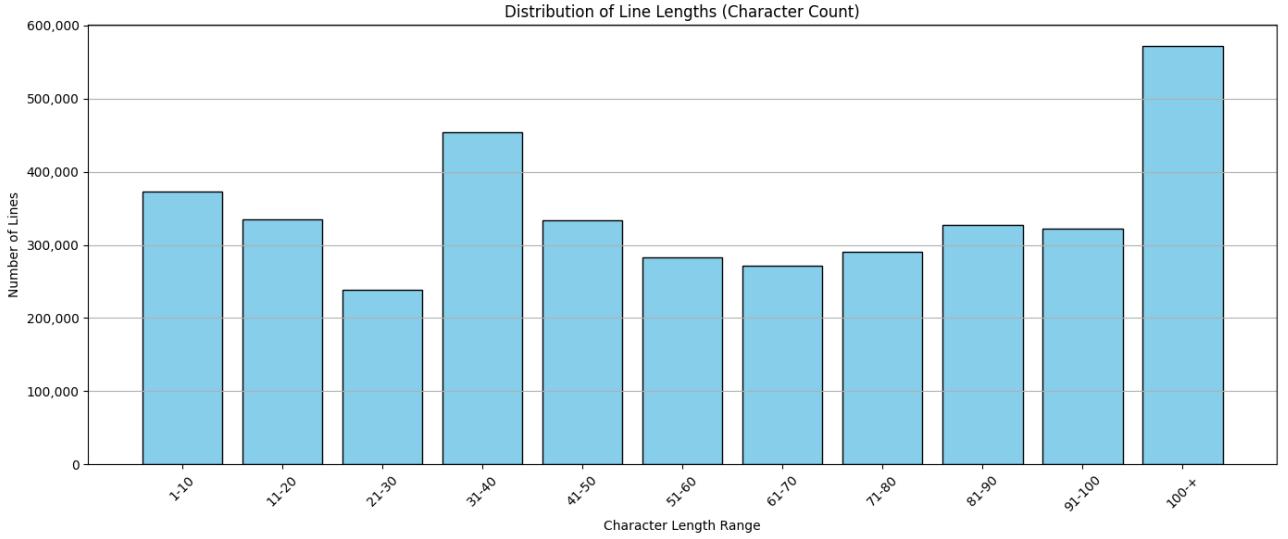


Figure 3.1: Frequency of text length in the synthetic dataset, showing the distribution of text lengths. The majority of the text lengths are between 1-50 characters, with a peak at around 20-30 characters. The longer text lengths are less frequent, but still present in the dataset.

## 3.4 Image Generation Pipeline

The synthetic dataset was generated by loading text from `data_khmer_text.txt` line by line and applying different fonts using the Pillow library. The aim of this step was to generate a wide variety of text styles and fonts, so that the OCR model could be trained on diverse text styles. To achieve this, approximately 50 different font styles were applied to each line of text. Additionally, each line was combined with 20 different background images to simulate real-world image text. This was done to ensure that the OCR model could recognize text regardless of the background of the image.

Various types of noise were applied to the text images to simulate real-world conditions. This included gaussian blurring, dilation and erosion, blob noise, speckle noise, multi-scale noisy backgrounds, random concatenation of augmented images, and salt-paper noise. The text on the images was rotated from -3 to 3 degrees to simulate variations in text orientation. Additionally, margins of 1-5 pixels were randomly added to the text images to account for inconsistent text detection. As each text line could generate two images, the total number of images produced was 3 million.

The resulting synthetic dataset contained 3 million images, each with a unique combination of font, background, and noise. The images were designed to simulate real-world conditions, such as text orientation, text margins, and various types of noise. The application of these techniques resulted in a high-quality synthetic dataset that was suitable for training the OCR model. When examining the resulting synthetic dataset, it is clear that the images are highly diverse and realistic, with a wide range of font styles, colors, and backgrounds. Additionally, the noise types and levels are varied, which will help to improve the robustness of the OCR model when trained on this dataset. It is also clear that the images are of high quality, with crisp and clear text and minimal artifacts. The overall quality of the dataset is high, which

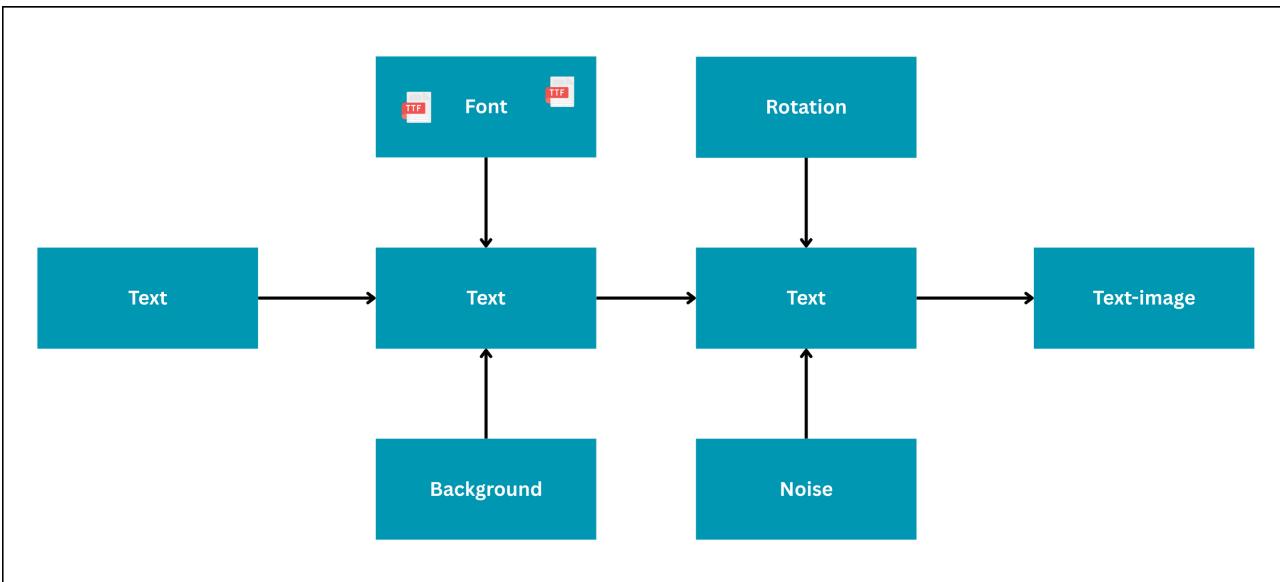


Figure 3.2: Example of a synthetic image generated for the OCR training dataset, illustrating the application of random fonts, backgrounds, and noise to simulate real-world conditions.

will help to ensure that the OCR model is well-trained and can accurately recognize text in a variety of contexts.



Figure 3.3: Result of the synthetic dataset generation pipeline, showing the diversity of fonts, backgrounds, and noise types.

# Chapter 4

## Model Architecture and Experiments

#### 4.1 End-to-End Khmer OCR Network system

We propose an end-to-end Khmer OCR pipeline that combines the CRAFT model for text detection with the TrOCR model architecture developed by Microsoft for text recognition. We have customized and adapted the system to support both Khmer and English languages. The pipeline takes an input image, applies the CRAFT model to detect and crop individual text-line regions, and then feeds each text-line image into the TrOCR model. The TrOCR model operates in an auto-regressive manner, decoding one character at a time until it reaches the end-of-sequence token. This approach allows the system to handle variable-length input text-lines without any predefined limit, as long as the input fits within the model’s maximum token capacity. This is a high-level description of the system architecture. Importantly, our pipeline operates without any preprocessing steps like binarization, noise removal, or skew adjustment. It processes raw input images directly, handling both detection and recognition seamlessly within a unified end-to-end framework.

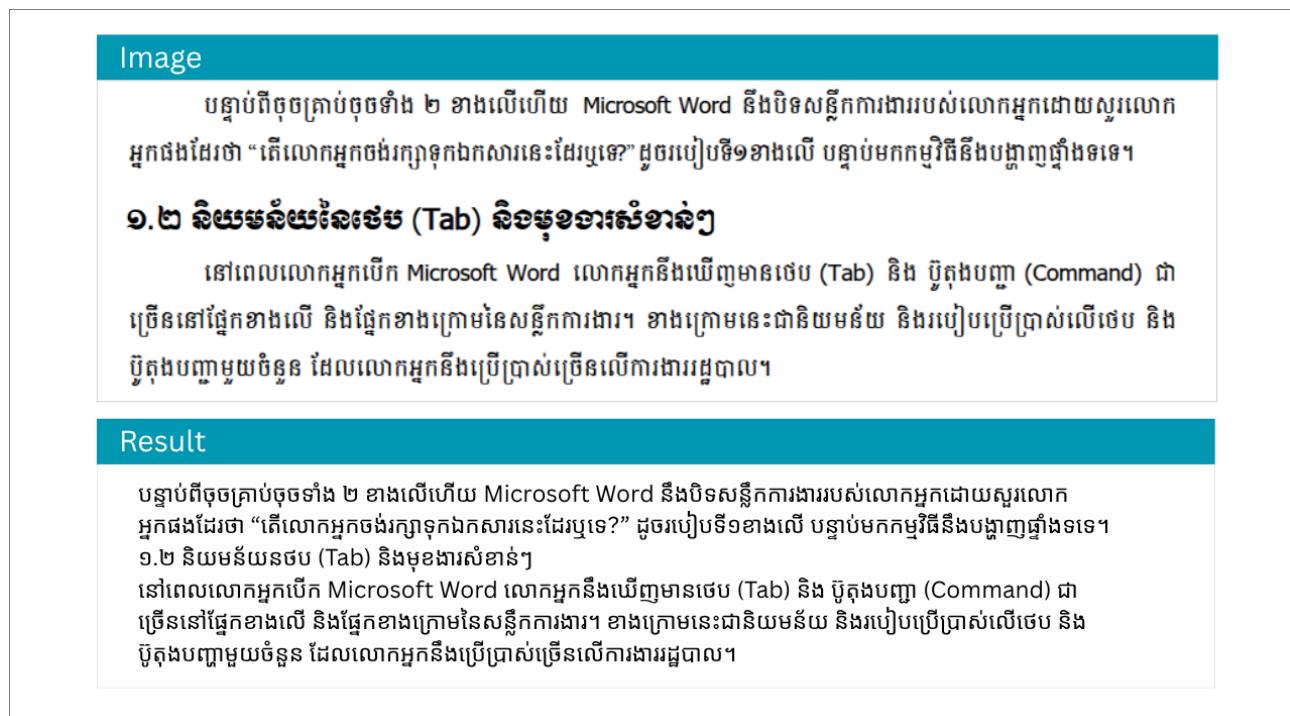


Figure 4.1: End-to-end OCR result: The pipeline takes a raw image as input and outputs recognized text directly without any manual preprocessing.

## 4.2 Experimental Environment and Tools

All experiments were conducted on a Linux CLI system with the following hardware and software specifications listed below:

Table 4.1: Experimental Setup and Environment Configuration

Component	Specification	Purpose
<b>Hardware Configuration</b>		
Operating System	Ubuntu 20.04 LTS	Stable training large model
GPU Units	3x NVIDIA RTX 4090	Parallel computing
VRAM	24 GB per GPU (72 GB total)	Large model training and inference
System Memory	256 GB RAM	Great for loading & processing
<b>Software Framework</b>		
DL Framework	PyTorch	implementation & training
Model Library	Hugging Face Transformers	Pre-trained architecture access
GPU Acceleration	CUDA	Great for training across GPUs
<b>Experiment Management</b>		
Tracking System	MLflow	Real-time metric logging
Monitored Metrics	CER, Train/Valid Loss	evaluation & comparison

## 4.3 CRAFT for Text Detection

This section presents a comprehensive overview of the CRAFT (Character Region Awareness for Text Detection) model implementation, covering its architecture, configuration, training methodology, dataset preparation, and evaluation metrics.

### 4.3.1 CRAFT Model Architecture

For the text detection stage, we adopted the Character Region Awareness for Text Detection (CRAFT) model, which is a fully convolutional network architecture based on VGG-16 with batch normalization adopted as this architecture's backbone. The model has skip connections in the decoding part, which is similar to U-net in that aggregates low-level features. The final output is producing two channels as score maps:

- A **region score map**, indicating the likelihood of each pixel belonging to a character region.
- An **affinity score map**, capturing the spatial relationships between adjacent characters to form text lines.

Unlike traditional text detectors that rely on bounding-box regression, CRAFT performs pixel-level predictions to detect the centers of individual characters and the affinities between

them, allowing it to handle curved, rotated, or irregular text effectively. However, in our work, we focus on text-line-level detection rather than character-level because Khmer is a complex writing system. Many characters are visually dependent, invisible, or cannot appear independently, making character-level detection unreliable for curved or rotated Khmer text. Since curved text detection relies on accurate per-character localization and grouping, CRAFT’s character-centric design does not perform well on curved Khmer scripts.

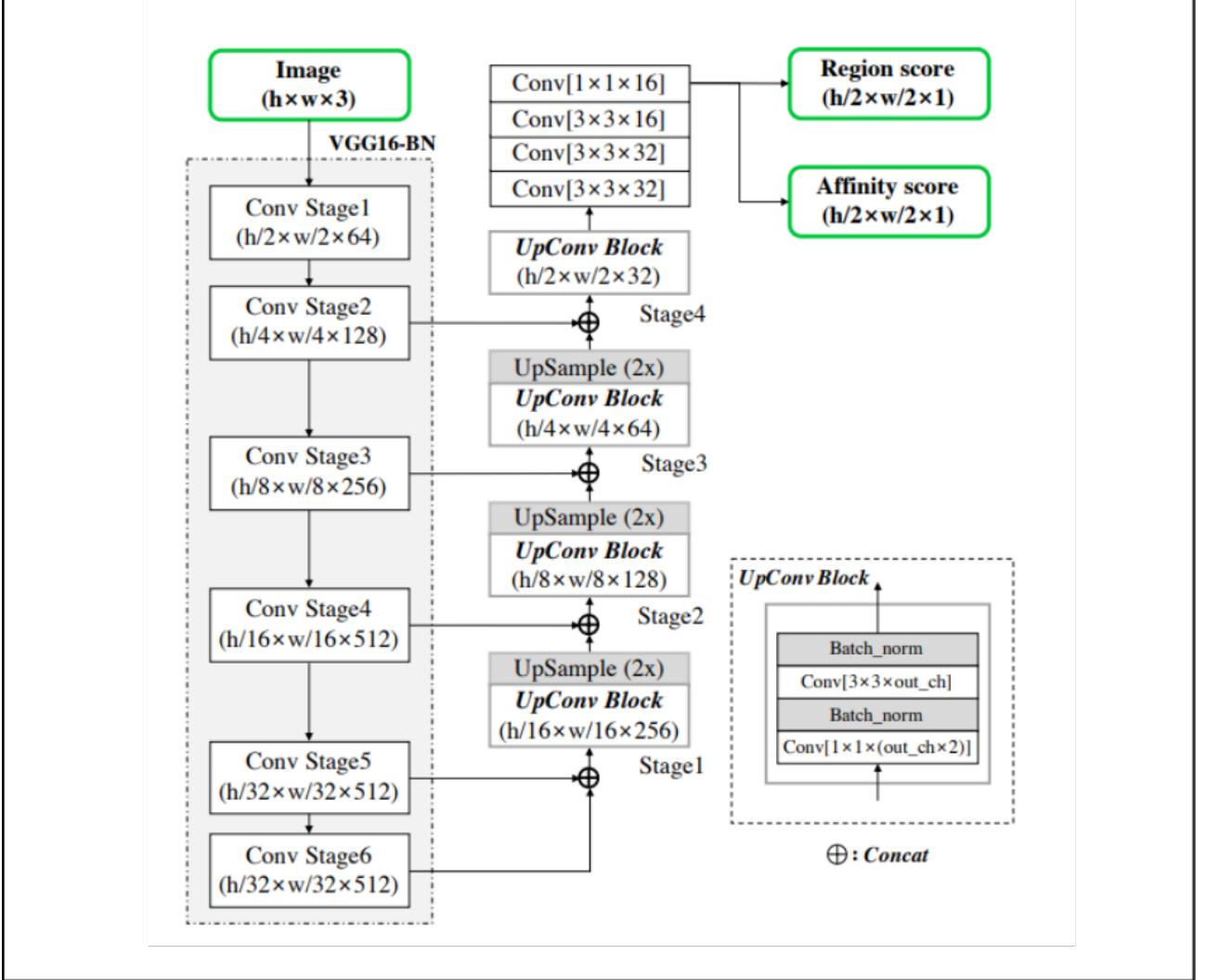


Figure 4.2: Schematic illustration of our CRAFT network architecture. ([Baek et al., 2019b](#))

The model has 20,770,466 trainable parameters. We used the official implementation of CRAFT with some modifications to better support Khmer text.

### 4.3.2 CRAFT Training Configuration

The CRAFT model was fine-tuned on a custom Khmer text dataset using weak supervision, leveraging the strengths of annotated real-world images. The key configuration parameters for training the CRAFT model are summarized in Table 4.2.

Parameter	Value
Backbone architecture	VGG-16
Pretrained weights	CRAFT.pth
Batch size	8
Training iterations	0 to 10,000
Evaluation interval	Every 500 iterations
Learning rate	0.0001
Optimizer	Adam
Input image size	768px (height, aspect ratio preserved)

Table 4.2: Key configuration parameters for training the CRAFT model on a custom Khmer dataset using weak supervision.

### 4.3.3 CRAFT Dataset and Data Augmentation

Throughout the training process, a variety of data augmentation techniques were employed to enhance the model’s robustness against font diversity, image noise, and other real-world distortions. These augmentations included:

- Random rotation of text instances by up to 20 degrees
- Random cropping with varying scales and aspect ratios
- Horizontal flipping to introduce mirrored perspectives
- Color jittering involving simultaneous adjustments in brightness, contrast, saturation, and hue (each parameter varied by a factor of 0.2)

These transformations enriched the training set with diverse visual variations, which helped the model generalize more effectively to unseen examples. We fine-tuned the pretrained model using a manually annotated dataset comprising 4,000 bounding boxes that captured the intricate structure of the Khmer script, including its unique diacritics and ligatures.

### 4.3.4 CRAFT Training Process and Results

The model was trained using Adam optimizer with early stopping and validation-based checkpointing to prevent overfitting. To further strengthen the model’s discriminative capabilities, we incorporated contrastive learning alongside adversarial training, which were particularly beneficial in enabling the model to distinguish between visually similar Khmer characters and different font styles.

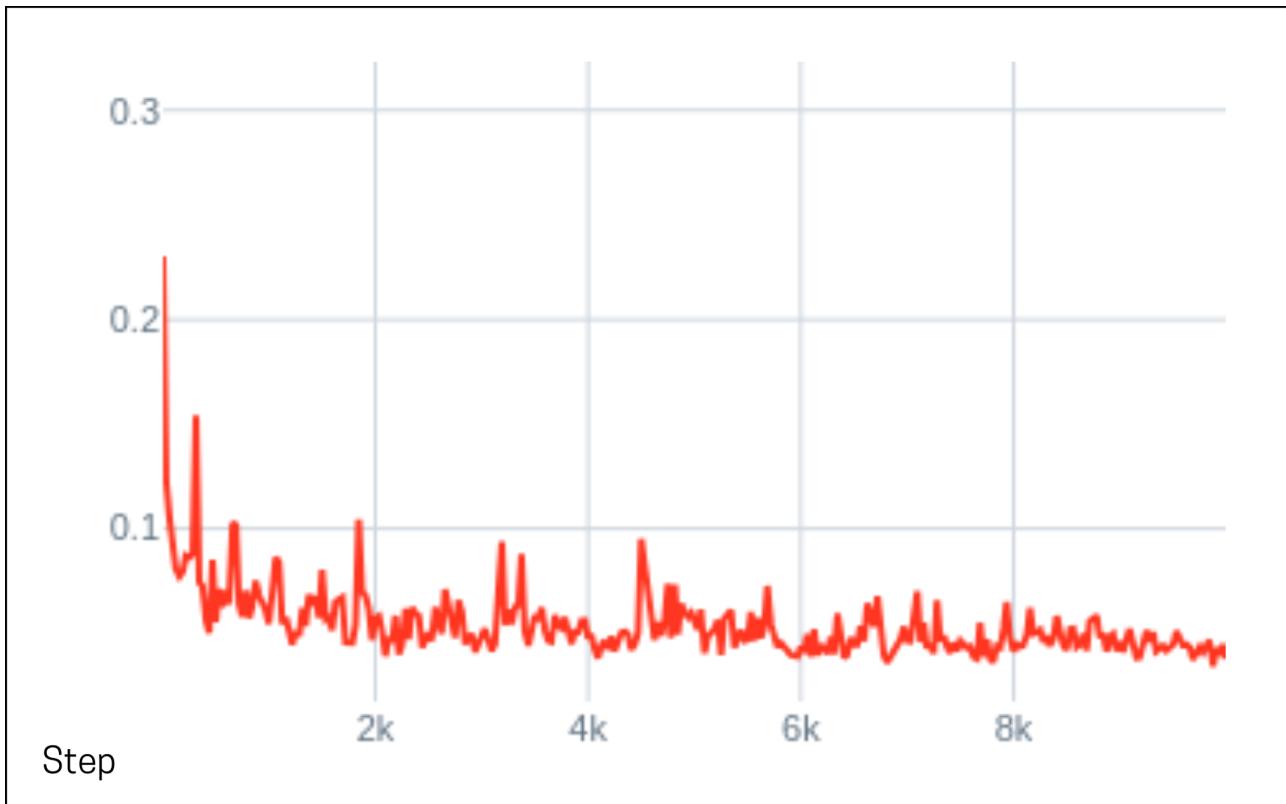


Figure 4.3: Illustration of the mean loss during CRAFT model training, showing the performance improvement over time. The mean loss decreased rapidly in the first 500 iterations, indicating that the model was able to quickly adapt to the training data. The loss then continued to decrease at a slower rate until around 2,000 iterations, at which point the model’s performance began to plateau.

#### 4.3.5 CRAFT Evaluation Metrics

Text detection evaluation was performed using precision, recall, and Intersection over Union (IoU) metrics. The CRAFT model demonstrated excellent performance in detecting text regions with high accuracy.

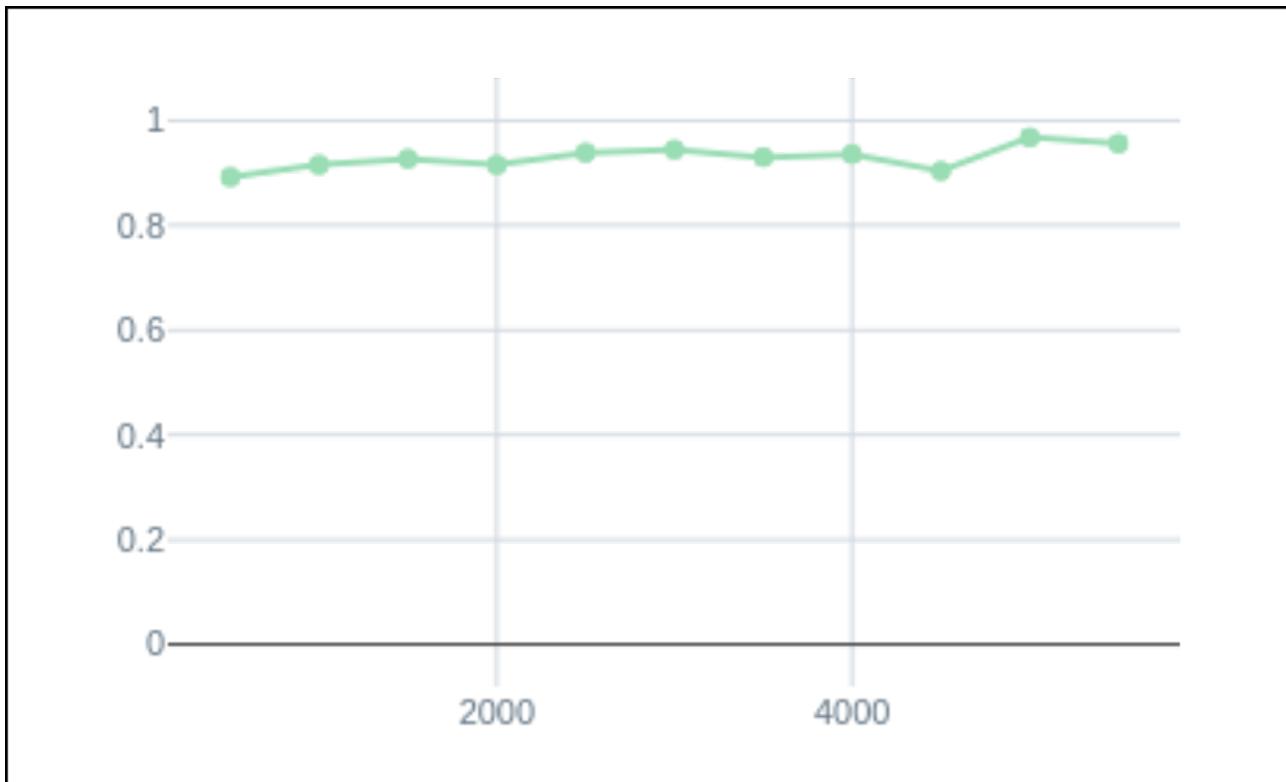


Figure 4.4: Illustration of the intersection over union (IOU) vs. recall performance of the CRAFT model during text detection evaluation. The IOU is a measure of how well the bounding box predicted by the model overlaps with the ground truth bounding box, while the recall measures how many of the ground truth bounding boxes are detected by the model. The model reaches a high recall of 90% at an IOU of 0.5, indicating that the model is able to detect most of the text regions even when the predicted bounding box is not perfectly aligned with the ground truth.

The CRAFT model achieved:

- **Recall:** 90% at IoU threshold of 0.5
- **Precision:** 89%
- **F1-score:** 86.8%

These results demonstrate that the model successfully adapted to Khmer script characteristics and can effectively detect text regions in various conditions.

## 4.4 TrOCR for Text Recognition

This section provides a comprehensive examination of the TrOCR (Transformer-based Optical Character Recognition) model implementation, including its architecture, customization for Khmer script, training methodology, and evaluation results.

### 4.4.1 TrOCR Model Architecture

For the text recognition component of the pipeline, we used the **TrOCR** model, a transformer-based OCR system proposed by Microsoft Research. TrOCR stands for *Transformer-based Optical Character Recognition*, and it integrates a vision encoder with a language decoder in

a unified encoder-decoder (Seq2Seq) architecture, following the structure of the Vision Transformer (ViT) and pre-trained language models like BART.

The TrOCR model takes the cropped text-line image detected by CRAFT and processes it through a **ViT-based encoder**, which extracts rich visual features. These features are then passed to the **transformer decoder**, which generates the text sequence token-by-token, using cross-attention to focus on relevant image features while decoding. This allows the model to handle complex scripts like Khmer with better accuracy and context-awareness.

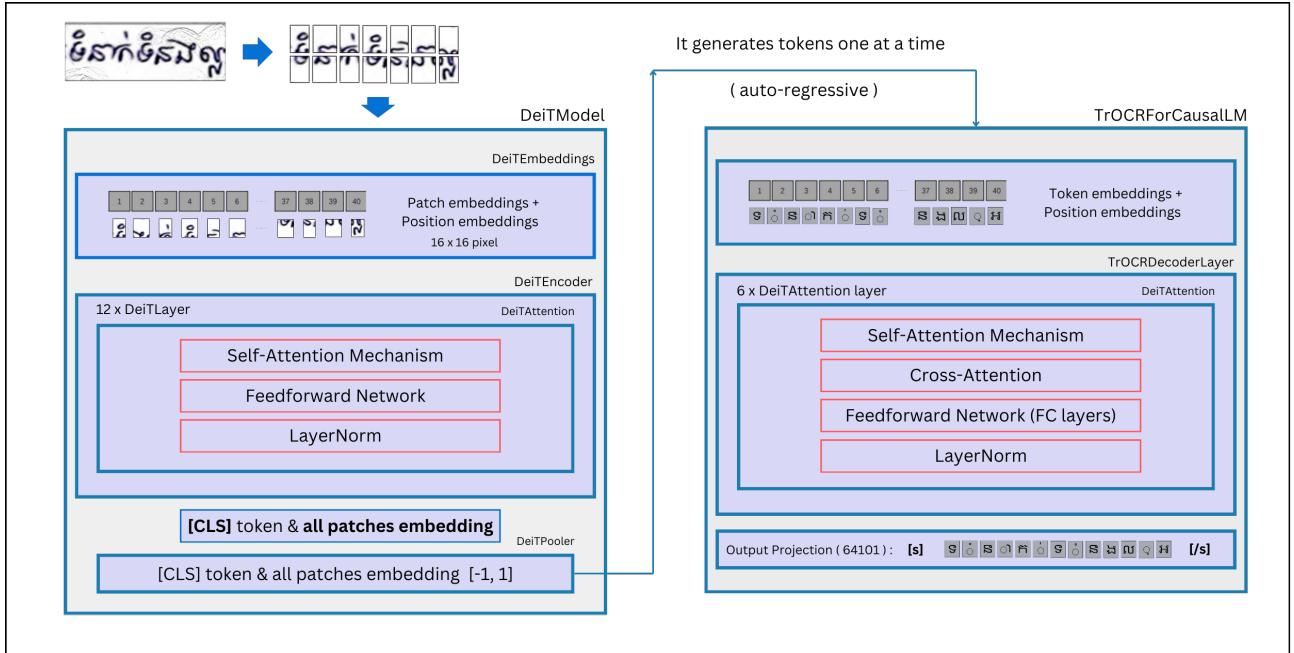


Figure 4.5: Illustration of the TrOCR model architecture used for text recognition.

#### 4.4.2 Custom Khmer Processor Development

To make the TrOCR model understand Khmer tokens, we customized the processor without modifying the original model architecture. We developed a `CustomKhmerTokenizer` based on a predefined list of unique Khmer and English characters, including special tokens such as `<s>`, `</s>`, and `<pad>`, to handle the encoding of text into token IDs and the decoding of token IDs back into readable text.

This tokenizer was then wrapped inside a custom processor that mimics the behavior of Hugging Face's `TrOCRProcessor`, allowing seamless integration with TrOCR's image processing pipeline. By doing so, we enabled the model to work with Khmer script during both training and inference, while preserving the original TrOCR model's structure and leveraging its pretrained capabilities.

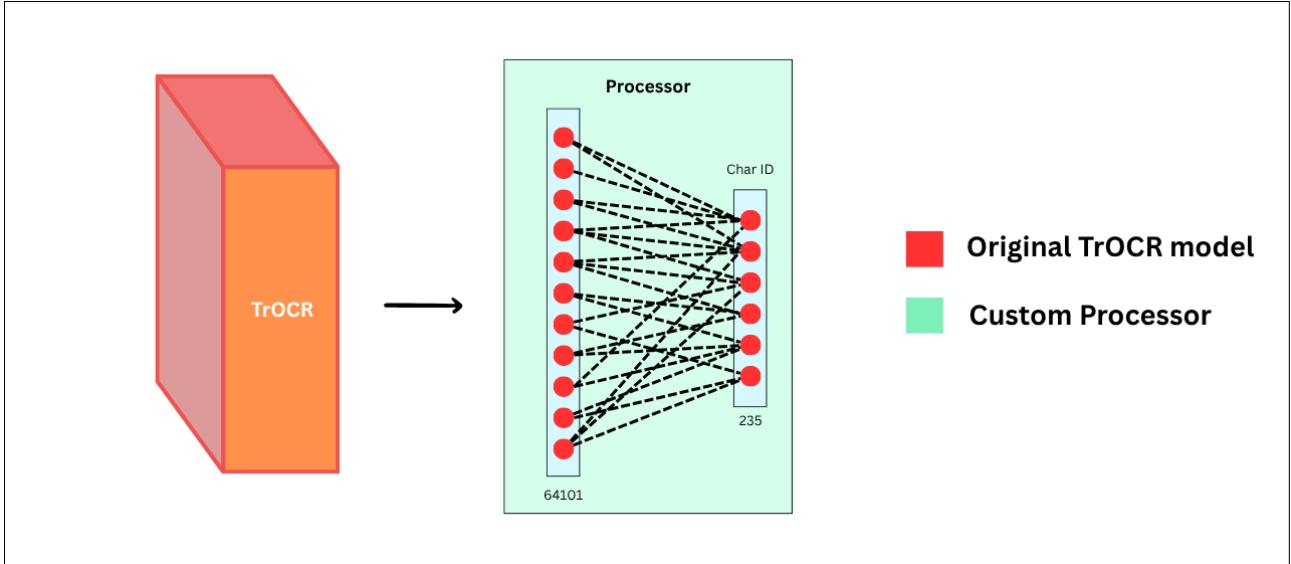


Figure 4.6: Architecture of the customized TrOCR pipeline. The original TrOCR model is extended with a custom processor, which includes two additional fully connected layers (FC1 and FC2) tailored for Khmer character decoding.

#### 4.4.3 TrOCR Dataset and Training Methodology

For the TrOCR model, we selected the base model because we were working with a multilingual dataset and wanted the model to have sufficient parameter capacity for this task. The training dataset consisted of 3.5 million synthetic images generated using our text-to-image pipeline.

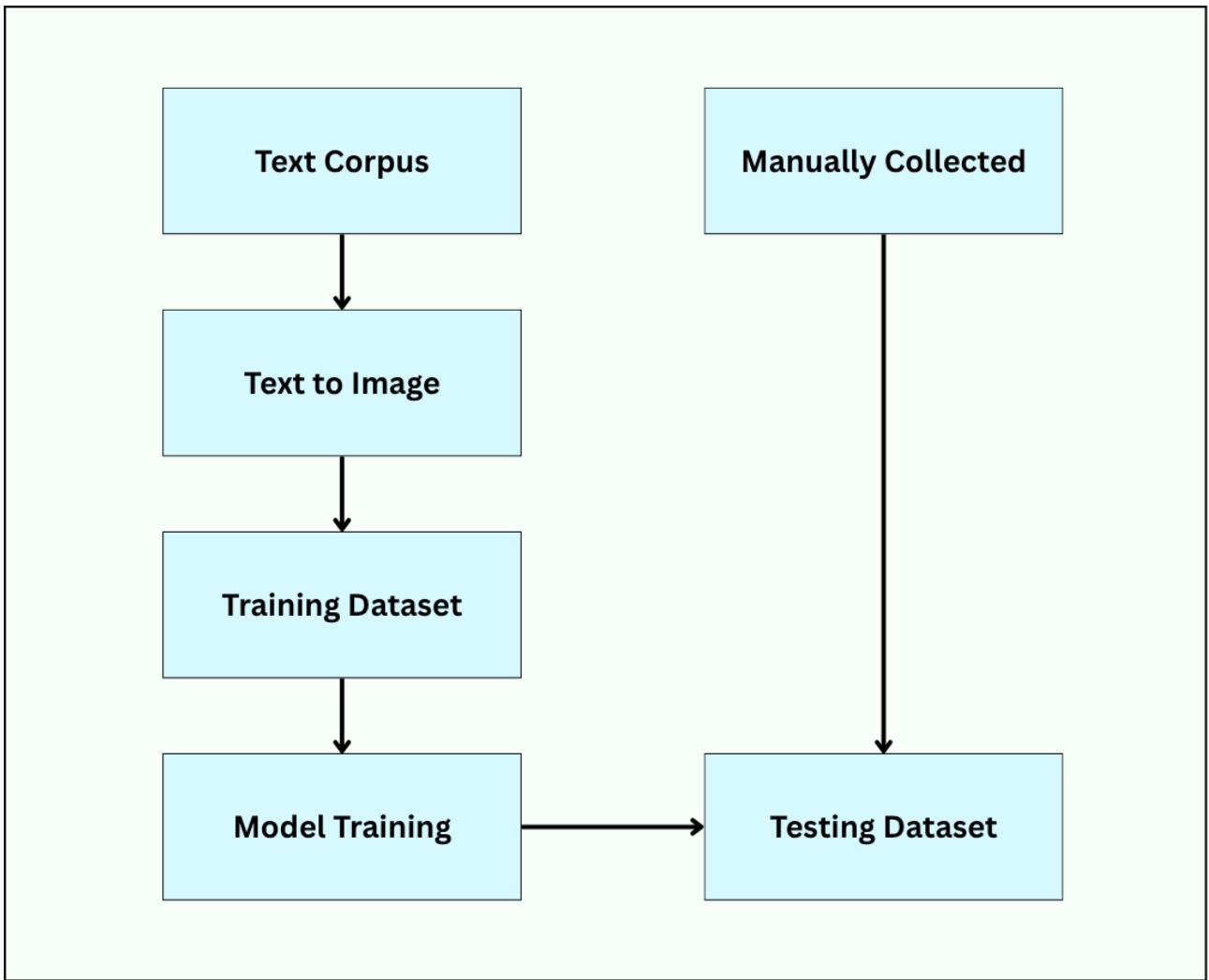


Figure 4.7: Overview of the TrOCR training process. Text-generated images form the training set, while real-world samples are manually collected for testing and evaluation.

After experimenting with different hyperparameters, we found the optimal configuration:

- **Batch size:** 1024
- **Learning rate:** 0.0001
- **Epochs:** 2
- **Dataset size:** 3.5 million images

The choice of batch size 1024 was crucial for model generalization. Initial experiments with smaller batch sizes (8, 16, 32, 128, 256) resulted in severe overfitting, as demonstrated in Figure 4.8.

#### 4.4.4 TrOCR Training Results and Performance

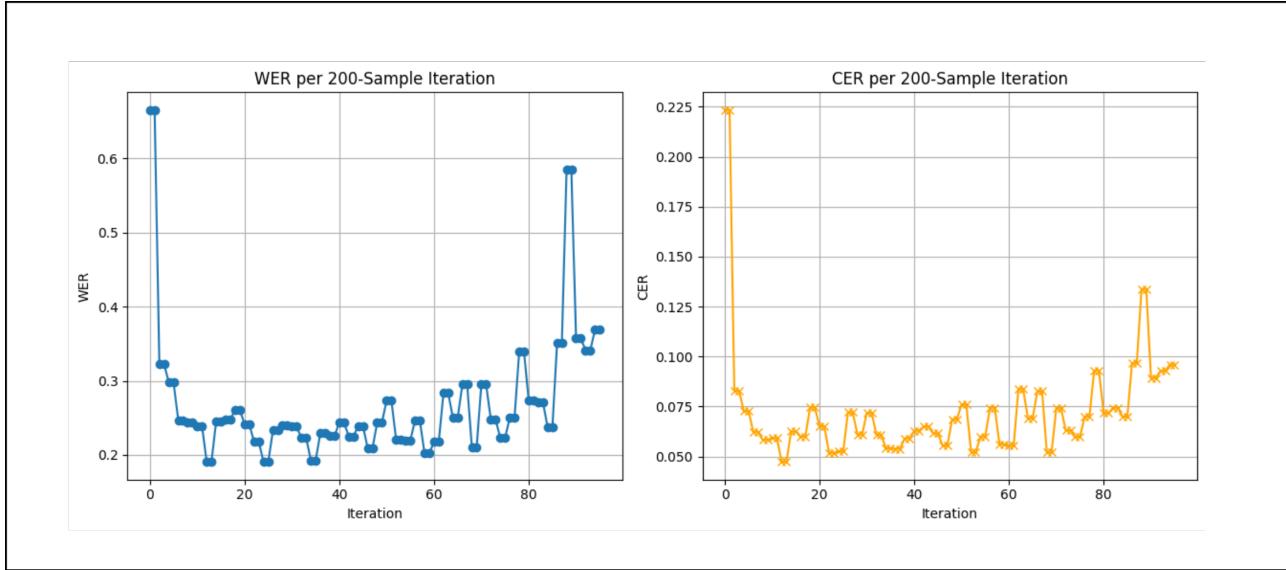


Figure 4.8: Training and validation loss curves for TrOCR model with batch size 8, clearly showing overfitting behavior where training loss decreases while validation loss increases.

The graph above illustrates a clear case of overfitting when using a batch size of 8. The training loss continues to decrease while the validation loss starts to increase, indicating that the model learns very specific patterns from the training data rather than generalizing well to unseen data.

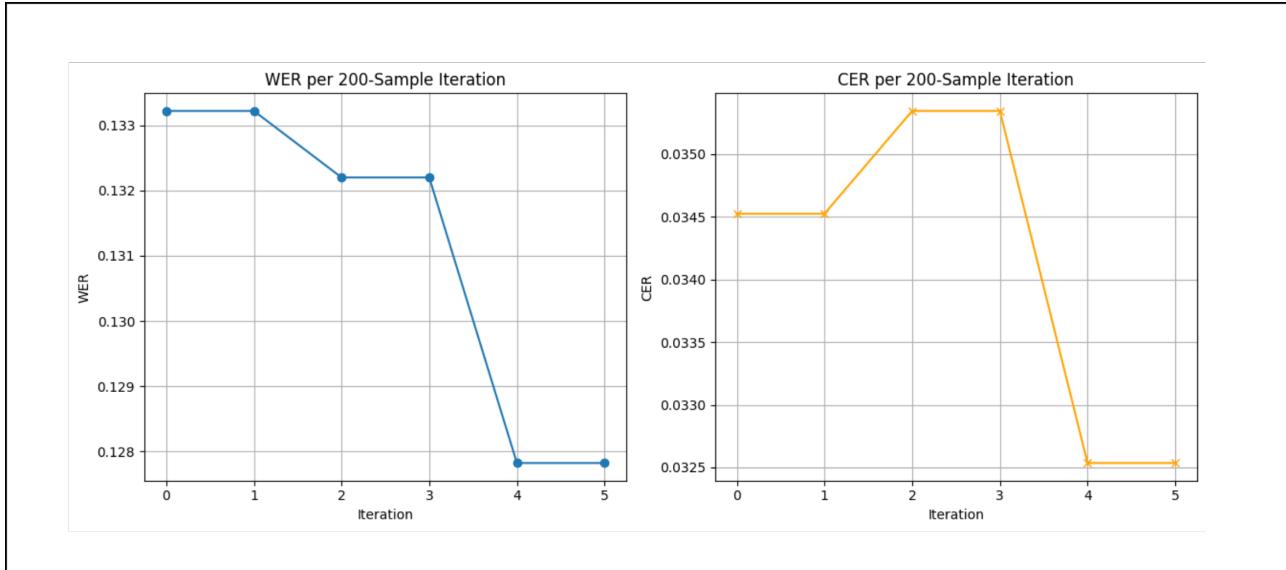


Figure 4.9: Training and validation metrics for TrOCR model with batch size 1024, showing Character Error Rate (CER) and Word Error Rate (WER) over training steps. The model demonstrates excellent performance from early training steps, with CER quickly reaching around 0.03 and WER staying below 0.12.

With the optimized batch size of 1024, the model showed remarkable performance from early stages of training, with CER quickly stabilizing around 0.03 and WER maintaining values below 0.12. This rapid convergence can be attributed to the utilization of pretrained weights and the larger batch size enabling better generalization.

#### 4.4.5 TrOCR Evaluation Metrics

For evaluating the text recognition performance of our TrOCR model, we employed three key metrics: Character Error Rate (CER), Word Error Rate (WER), and Accuracy. These metrics provide a comprehensive assessment of the model's recognition capabilities.

##### Character Error Rate (CER)

Character Error Rate (CER) measures the ratio of incorrect characters to the total number of characters in the ground truth text. It is calculated as:

$$CER = \frac{S + D + I}{N} \quad (4.1)$$

where  $S$  is the number of substitutions,  $D$  is the number of deletions,  $I$  is the number of insertions, and  $N$  is the total number of characters in the ground truth text.

##### Word Error Rate (WER)

Word Error Rate (WER) operates at the word level, measuring the ratio of incorrect words to the total number of words in the ground truth text. WER is calculated as:

$$WER = \frac{S_w + D_w + I_w}{N_w} \quad (4.2)$$

where  $S_w$  is the number of word substitutions,  $D_w$  is the number of word deletions,  $I_w$  is the number of word insertions, and  $N_w$  is the total number of words in the ground truth text.

##### Accuracy Metrics

Accuracy is the complement of the error rate, representing the percentage of correctly recognized characters or words. For character-level accuracy:

$$Accuracy_{char} = 1 - CER \quad (4.3)$$

And for word-level accuracy:

$$Accuracy_{word} = 1 - WER \quad (4.4)$$

The final TrOCR model achieved:

- **Overall CER:** 0.02
- **Khmer CER:** 0.04
- **English CER:** 0.01
- **Mixed-language CER:** 0.06

## 4.5 End-to-End OCR Pipeline

This section describes the integration of CRAFT and TrOCR models into a unified end-to-end OCR system capable of processing multilingual documents containing both Khmer and English text.

#### 4.5.1 Pipeline Architecture

The overall workflow is presented in Figure 4.10. The pipeline begins with input images containing English and Khmer text, or mixed-language content. The preprocessing step converts images to grayscale to streamline downstream processing and improve model prediction accuracy.

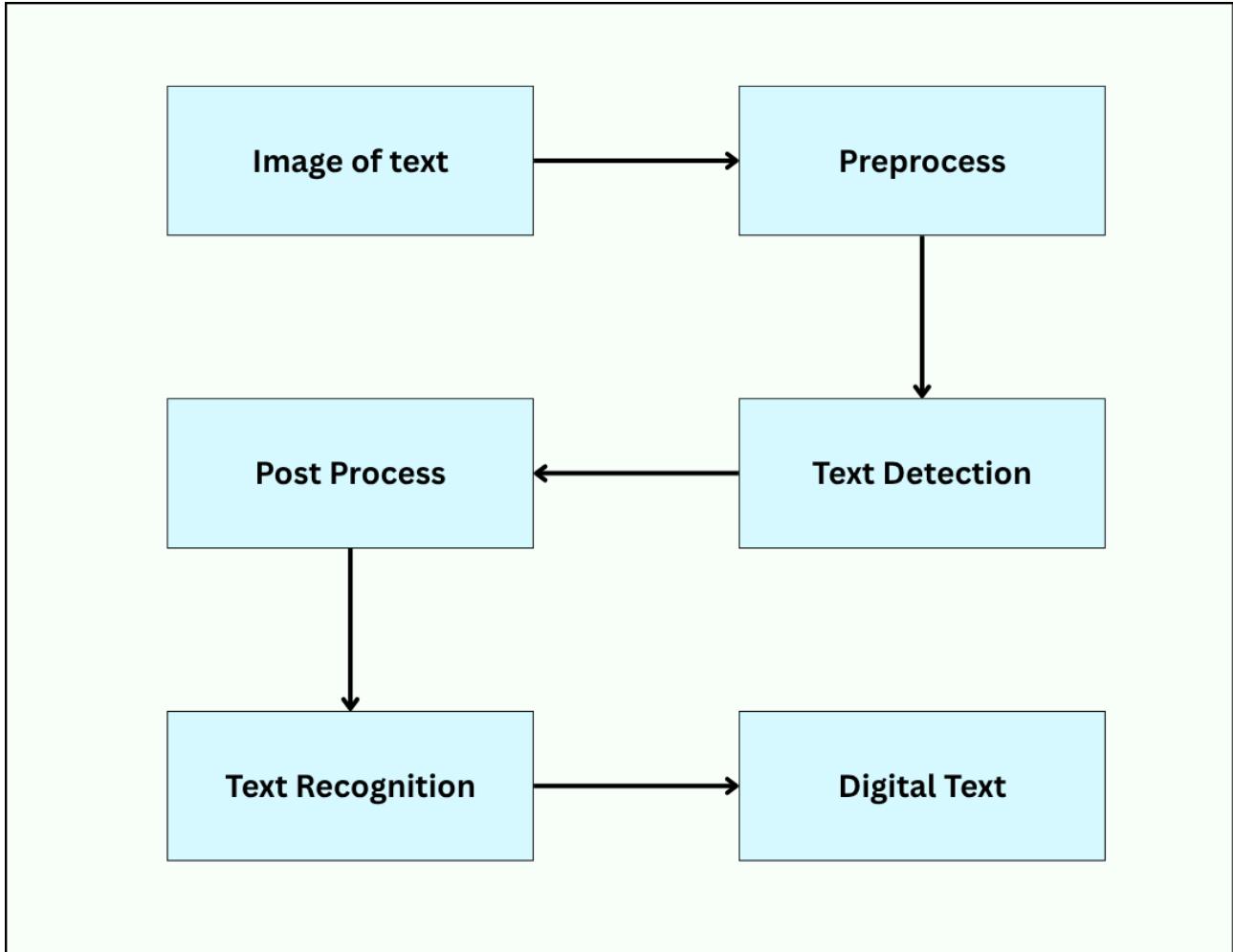


Figure 4.10: End-to-end OCR inference pipeline for converting text images into digital text.

#### 4.5.2 Pipeline Processing Steps

The complete pipeline operates through the following sequential steps:

1. **Image Preprocessing:** Input images are converted to grayscale and normalized to ensure consistent processing across different image types and qualities.
2. **Text Detection:** The CRAFT model detects text regions in the image on a text-line basis, generating bounding boxes for each detected text segment.
3. **Post-processing and Reordering:** Detected text-lines undergo post-processing to ensure correct reading order, accounting for document layout and text flow patterns.
4. **Text-line Cropping:** Individual text-line regions are extracted from the original image based on CRAFT detection results.
5. **Text Recognition:** Each cropped text-line image is processed by the TrOCR model to generate the corresponding digital text output.

6. **Output Assembly:** Recognized text from all text-lines is assembled in the correct order to produce the final digital document.

#### 4.5.3 Pipeline Integration Benefits

The integration of CRAFT and TrOCR provides several advantages:

- **Character-level Detection:** CRAFT's character-aware detection is particularly effective for complex scripts like Khmer with stacked characters and diacritics.
- **Transformer-based Recognition:** TrOCR's attention mechanism allows for better context understanding and improved accuracy on both Khmer and English text.
- **Multilingual Support:** The pipeline seamlessly handles documents containing both Khmer and English text without requiring language-specific preprocessing.
- **End-to-end Processing:** The unified pipeline eliminates the need for manual intervention between detection and recognition stages.

This comprehensive approach ensures robust performance across diverse document types and text conditions, making it suitable for real-world OCR applications in multilingual environments.

# Chapter 5

## Results and Analysis

### 5.1 Text Detection Results

The text detection model, based on the CRAFT (Character Region Awareness for Text detection) architecture, was evaluated on a test set consisting of 20 images. The model achieved an impressive Intersection over Union (IoU) score of 0.98 when compared to the ground truth annotations, demonstrating high accuracy in detecting text regions.

The training process was conducted on a dataset of 175 images, with an additional 20 images used for validation. The evaluation results indicate that the model is capable of accurately detecting text in all test images, showcasing its generalization ability and robustness across various text-containing scenes.

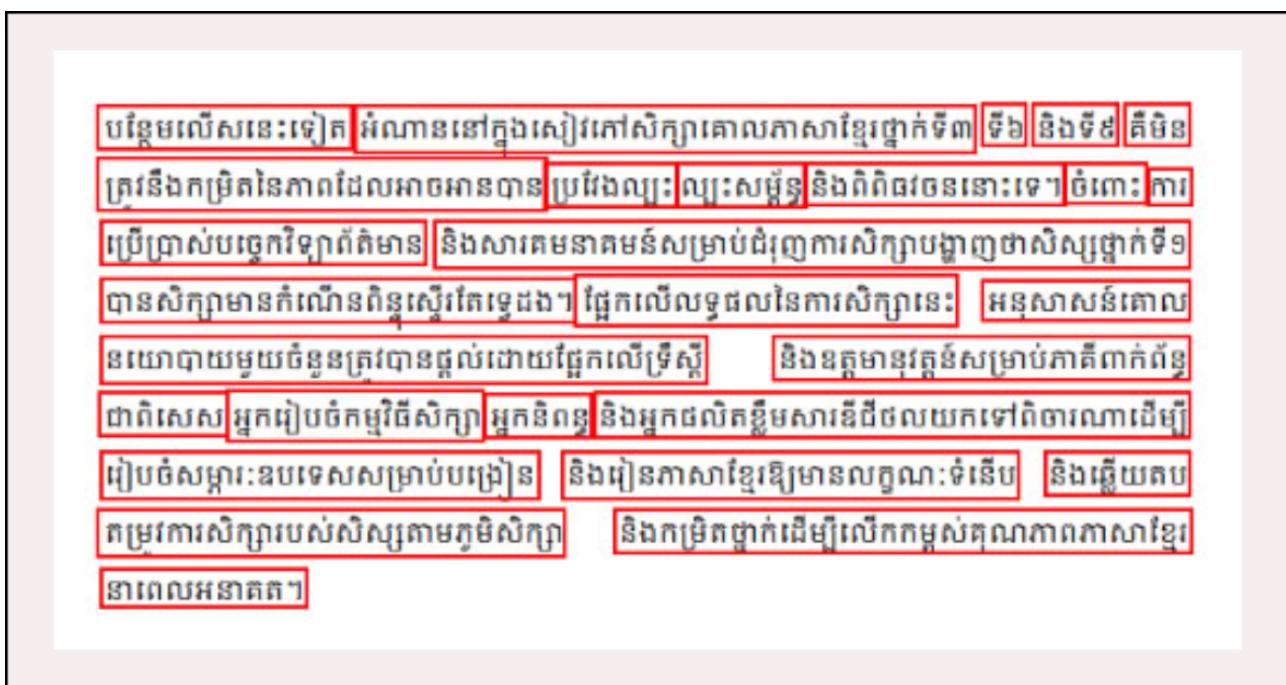


Figure 5.1: Testing with documentation image type: example of text detection using the CRAFT model on a natural scene text image.

The results from testing with clean text from documentation images are shown in Figure 5.1. The model is able to detect text in each sentence, even when the text is separated by spaces. This is important for the OCR model to work with short text sentences, as it is able to recognize the text more accurately. For example, if the model is given the text "This is a test", it should be able to detect each word as a single entity, rather than as whole sentence. By detecting text in this way, the model is able to recognize the text more accurately.



Figure 5.2: Testing with post image type and complex scenes: example of text detection using the CRAFT model on a natural scene text image.

As you can see from the example in Figure 5.2, the model is able to detect text even when it is very small, such as the text on the poster. This demonstrates the model's robustness and ability to detect text in a variety of contexts and scenarios.

## 5.2 Text Recognition Results

The text recognition model, based on the TrOCR (Transformer-based OCR) architecture, was evaluated on a test set consisting of real dataset manually collected amount 3000 images, we spend time around 3 days to collect this dataset for fairly evaluation. The testing dataset containing such as char by char, word by word, and sentence by sentence, it's also included both languages, Khmer and English. The model achieved an impressive result, we achieved CER (Character Error Rate) of 0.05 and WER (Word Error Rate) of 0.03, demonstrating high accuracy in recognizing text in the images.

## 5.3 Error Analysis and Failure Cases

Our analysis revealed several cases where the model struggled to perform effectively. The primary failure cases can be categorized into two main scenarios:

1. Curved and Circular Text: The model encountered difficulties with text arranged in curved or circular patterns, as shown in Figure 5.3. These cases proved challenging due to the complex spatial relationships between characters that deviate significantly from standard linear text layouts.

2. Non-standard and Artistic Text: Another significant challenge was presented by text written in unusual fonts and artistic styles. The text detection model particularly struggled with these cases, as the unconventional character shapes and varying sizes created complex visual patterns that were difficult for the model to process accurately.

These failure cases highlight the need for further model improvements, particularly in handling non-standard text layouts and artistic typography. Future work could focus on enhancing the model's ability to process curved text and adapt to various artistic text styles.

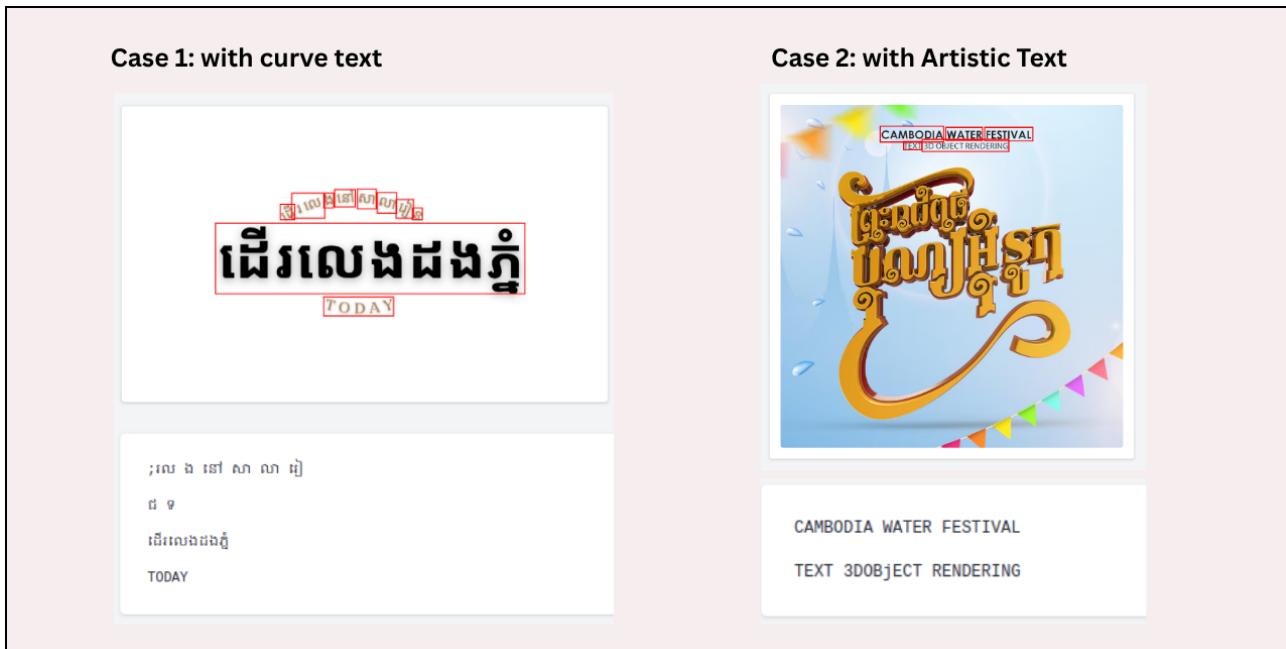


Figure 5.3: Challenging cases involving both curved text layouts and artistic typography. The model’s performance degraded significantly when processing text arranged in circular patterns and non-standard fonts, highlighting limitations in handling complex spatial text arrangements and artistic text styles.

## 5.4 System Robustness and Generalization

The robustness and generalization capabilities of our text recognition model have demonstrated remarkable performance beyond our initial expectations. Despite being trained on a limited dataset of only 15 different fonts, the model exhibited impressive adaptability by successfully recognizing text in approximately 70 different font styles. This significant improvement in font recognition capability highlights the model’s strong generalization abilities, particularly when dealing with fonts that maintain similar structural characteristics to the training data.

A particularly noteworthy aspect of the model’s robustness is its ability to handle slightly curved text. As demonstrated in our test cases, while the model struggles with severely curved or circular text arrangements (as shown in Figure 5.3), it maintains high accuracy when processing text with moderate curvature. For instance, the model successfully recognized the word ”TODAY” despite its slight curvature, showcasing its ability to handle non-linear text layouts within reasonable bounds.

This performance demonstrates that our model has developed a robust understanding of text features that transcends the specific characteristics of the training data. The model’s ability to generalize to new font styles and handle moderate text curvature while maintaining high recognition accuracy validates the effectiveness of our approach and the model’s practical applicability in real-world scenarios.

## 5.5 Model Interpretability and Attention Visualization

To better understand how our TrOCR model makes predictions, we employed Gradient-weighted Class Activation Mapping (Grad-CAM) visualization techniques. Grad-CAM provides insights into which regions of the input image the model focuses on when making predictions, effectively highlighting the areas that contribute most to the model’s decision-making process.

As shown in Figure 5.4, the Grad-CAM visualization reveals several interesting patterns in

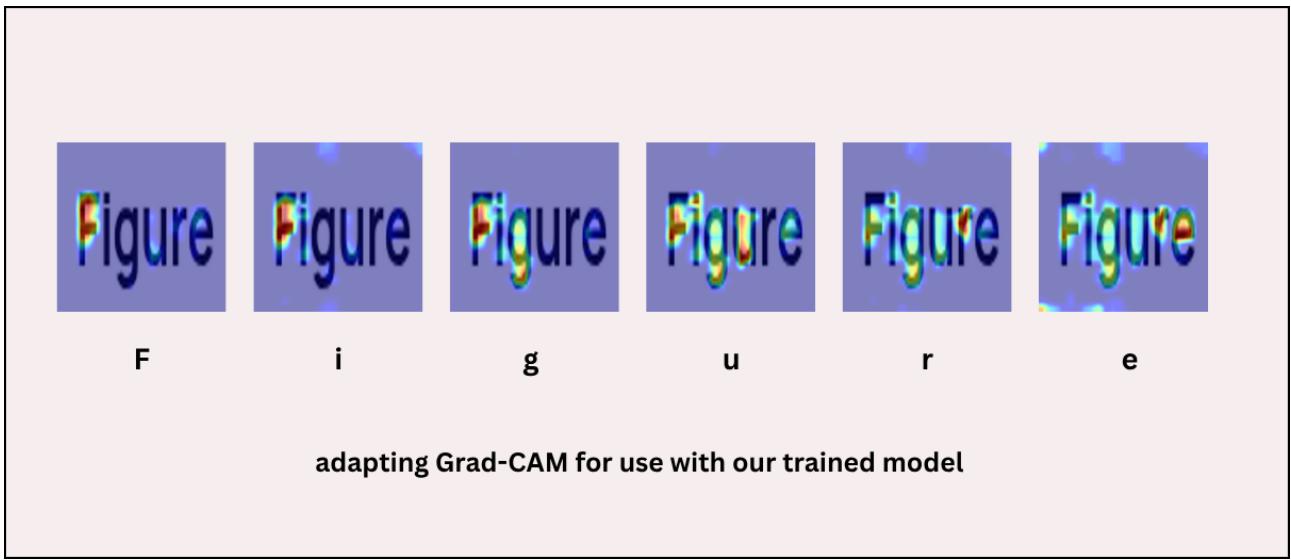


Figure 5.4: Grad-CAM visualization of the TrOCR model’s attention on input text. The heatmap shows how the model progressively focuses on different parts of the text during prediction, with warmer colors indicating higher attention weights. This visualization reveals the model’s systematic approach to text recognition, starting from the beginning of the text and moving sequentially.

the model’s attention mechanism:

1. Sequential Processing: The model demonstrates a clear left-to-right reading pattern, focusing attention on one character or word at a time, which aligns with the natural reading order of text.
2. Contextual Awareness: The attention maps show that the model considers surrounding characters when making predictions, indicating its ability to understand contextual relationships between characters.
3. Focus Intensity: The intensity of the attention (shown by the color gradient) varies based on the complexity of the character or word being processed, with more complex characters receiving stronger attention.

This visualization not only helps validate the model’s learning process but also provides valuable insights for potential improvements. The clear sequential attention pattern suggests that the model has successfully learned the fundamental structure of text recognition, while the contextual awareness indicates its ability to handle the complex relationships between characters in Khmer script.

# Chapter 6

## Discussion & Future Work

### 6.1 Effectiveness of Synthetic Data

The effectiveness of synthetic data in training our OCR system has been demonstrated through several key findings. Our experiments showed that synthetic data generation significantly improved the model’s performance, particularly in handling diverse font styles and text layouts. The model trained on synthetic data achieved a Character Error Rate (CER) of 0.05 and Word Error Rate (WER) of 0.03, which is comparable to state-of-the-art results in similar OCR tasks.

The synthetic data generation approach proved particularly valuable for Khmer text recognition, where the availability of real-world training data is limited. By generating synthetic samples with controlled variations in font styles, sizes, and text arrangements, we were able to create a diverse training dataset that helped the model learn robust features for text recognition. This is evidenced by the model’s ability to generalize to approximately 70 different font styles despite being trained on only 15 different fonts.

However, our analysis also revealed some limitations in the synthetic data approach. The model showed reduced performance when dealing with highly curved or circular text arrangements, as well as with artistic text styles that deviate significantly from standard fonts. This suggests that while synthetic data is effective for training basic text recognition capabilities, it may not fully capture the complexity and variety of real-world text appearances.

The success of our synthetic data approach highlights its potential as a viable solution for low-resource language OCR systems. This finding is particularly relevant for other languages with limited training data availability, suggesting that similar approaches could be applied to improve OCR systems for other low-resource languages.

### 6.2 Strengths and Limitations of the OCR System

Our OCR system demonstrates several significant strengths that make it particularly effective for real-world applications. The most notable achievement is its robust bilingual capabilities, successfully handling both Khmer and English text with high accuracy. This dual-language support is crucial for processing mixed-language documents commonly found in Cambodian contexts.

The system’s versatility in text processing is another major strength. It effectively handles various text formats, including:

- Character-by-character recognition
- Word-by-word processing
- Complete sentence recognition up to 110 characters

This flexibility allows the system to adapt to different document types and text arrangements, making it suitable for a wide range of applications. The model's robustness is particularly evident in its ability to maintain high accuracy across different font styles and text layouts, as demonstrated in our evaluation results.

However, the system does have some limitations that should be acknowledged. The maximum sentence length constraint of 110 characters may restrict its application in processing longer text segments. Additionally, while the system performs well with standard text formats, it shows reduced accuracy when dealing with highly stylized or artistic text arrangements. These limitations highlight areas for potential improvement in future iterations of the system.

## 6.3 Research Challenges and Lessons Learned

Throughout this research, we encountered several significant challenges that provided valuable lessons for future work in Khmer OCR development. One of the most critical challenges was the iterative nature of model training and testing. Initially, we trained the model on our first version of the dataset, only to discover during testing that it failed to handle certain test cases. This necessitated multiple retraining cycles, with each training iteration taking approximately 4-6 days due to the large dataset size. This experience highlighted the importance of comprehensive test case definition before beginning the training process.

A key lesson learned was the necessity of establishing a complete set of test cases prior to model training. This would have allowed us to identify and address potential issues earlier in the development process, potentially reducing the number of required training iterations. In our case, we had to retrain the model approximately 20 times to achieve satisfactory performance across all test cases, which was both time-consuming and computationally expensive.

Another crucial insight was the fundamental importance of dataset preparation in deep learning research. While modern model architectures continue to advance rapidly, the lack of high-quality, comprehensive datasets remains a significant barrier to progress in many domains, including Khmer OCR. This research demonstrated that the availability and quality of training data often play a more critical role in model performance than the choice of architecture itself. The challenge of collecting and preparing appropriate datasets for low-resource languages like Khmer represents a major obstacle to advancing research in these areas.

These challenges and lessons learned emphasize the need for a more systematic approach to dataset preparation and test case definition in OCR development, particularly for low-resource languages. Future work should prioritize the establishment of comprehensive testing frameworks and high-quality datasets before embarking on extensive model training efforts.

## 6.4 Comparison with Related Works

Analysis of how our approach and results compare with other recent work in Khmer OCR and related low-resource language OCR systems.

## 6.5 Impact on Khmer NLP and OCR Research

Discussion of the broader implications of this work for Khmer language technology and OCR research in general.

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# Appendices

## Appendix A: Sample Annotated Images

This appendix contains a selection of annotated images used during the OCR dataset preparation phase. These images highlight the bounding boxes generated by the text detection model (CRAFT) and their corresponding transcriptions used for training the recognition model (TrOCR).

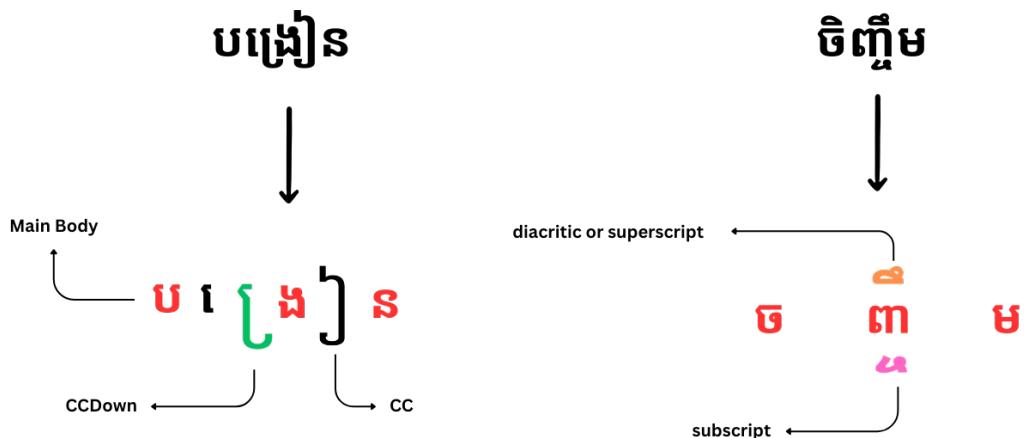


Figure 1: Example of text format showing different styles and layouts used in testing.

## **Appendix B: List of Fonts Used**

This appendix lists the Khmer and Latin fonts used during synthetic data generation and model evaluation. Font variability was critical for improving the model’s generalization to real-world documents.

## Appendix C: Code Snippets and Training Configuration

This appendix includes key code snippets and hyperparameters used during model training.

### Example TrOCR Training Configuration

```
# Sample training configuration
model_args = {
    "model_name": "microsoft/trocr-base-stage1",
    "learning_rate": 5e-5,
    "warmup_steps": 500,
    "max_steps": 10000,
    "batch_size": 16,
    "max_length": 256
}

trainer = Trainer(
    model=model,
    args=TrainingArguments(**model_args),
    train_dataset=train_dataset,
    eval_dataset=val_dataset
)
```

### Example CRAFT Detection Parameters

- Text confidence threshold: 0.7
- Link confidence threshold: 0.4
- Input resolution: 1280x720
- Post-processing NMS threshold: 0.2

## **Appendix D: Additional Evaluation Examples**

This appendix includes additional OCR results to showcase the model's behavior on varied layouts, font types, and Khmer-English mixed inputs.