Qty	Part Name	Notes:
	Z-Axis	
1	Nema 17	
3	1.5" AL spacers	
3	M3-45mm Socket Cap	
1	Flex Coupler	
2	Bearing	
2	Lock Collar	
1	Acme Nut	
2	M5 Nyloc	
1	Threaded Rod	
2	Threaded Rod Plates	
4	Tnuts (opposite side as screw)	Put in BEFORE threaded rod plates
6	Self Tapping	3 for each threaded rod plate
1	Z-axis 20x60	The short one
	X-Z Axis Mount	
2	Spacer Blocks	
6	M5x20mm	4 for Spacer block, 2 for Acme Nut
6	Solid Vwheel Kits	
3	Eccentric spacers	
6	Shims	
6	M5x45mm	
	X Axis	
8	Solid Vwheel Kits	
4	M5x65mm	
4	Eccentric	
8	Shims	Do not use shims on 9mm spacer
4	9mm Al Spacers	Center spacers
	Y-X Axis Mount	
8	Tnuts	2 in the top two rows of 20x60 for cast 90's, 2 in each row of 20x40 for Electronics mount
16	Self tapping	
4	Cast 90	
4	M5x20	
4	M5 Nylocs	
2	X-Axis 20x60	Pick the most same length 20x60 here
1	X-Axis 20x40	Electronics rail
	Y Axis	
14	Solid Vwheel Kits	
14	M5x45mm	
12	Eccentrics	Eccentrics go on the bottom, if not fitting in inner support the plate is backwards, flip it!
28	Shims	
8	.25" Spacers	In addition to the spacers in the wheel kits

Qty	Part Name	Notes:
	Y Axis to Frame	
20	M5x8mm	
20	Tnuts	
8	Self tapping	
4	Cast 90's	20x60 to 20x80 inner corner
4	5 hole 90 plate	
	Spoiler Supports	
12	Double L Brackets	
48	M5x8mm	
48	Tnuts	
	Belts	
7.5'	GT3 Timing Belt	
6	M5x8mm	Used to lock down ends of GT3 belt
6	Tnuts	
	Electronics Mount	
4	M5x8mm	Mount board to acrylic with nylon hardware THEN bolt to router
4	#4-40 Screws	
4	.25" Nylon Spacers	
4	4-40 Nylon Nuts	
1	Acrylic Mount	
	Nema 23 Mount	
12	.125" Al Spacer	Use between motor and plates
12	M5x20mm	
12	M5 Nyloc	
3	GT3 Timing Pulleys	
	Electronics	
1	xPRO	
1	BT10	
3	NEMA 23	
1	NEMA 17	
1	Power Cord	
1	120W Power Supply	
5'	14AWG wire	
1	Drag chain	
1	Router	
	Zeus Plates	
2	Y Axis Plate	
2	I supports for Y	
2	X Axis Plate	
	Router Mount	
6	Router spacers	Stack and bolt into Z Axis Vslot using the 4 Tee nuts insertes in the beginning
2	Router Mounts	
2	Clamps	
4	M5x30mm	