

	A	B	C	D	E	F	G	H
6	GENERAL TOLERANCES Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance. MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16 SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00 PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00 The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions							
5	<p>Front view dimensions: Top width: 20 JS12 (+0.105 / -0.105) Left height segments: 8 JS12 (+0.075 / -0.075), 16, 27 Right height segments: 39.8, 37.9, 44 Bottom width: 19 Internal features: M5 (x2), Ø 6, 68.2°, 1.5, 17.9, 4.5, 15, 2.8, 12 ±0.2, 7.1, 6.9, 8.7, 17, 9.8</p> <p>Side view dimensions: Total height: 59 Flange thickness: 4 Base height: 35</p>							
4	<p>Front view dimensions: Total height: 88 JS13 (+0.270 / -0.270) Left height segments: 27.14, 7.5 Right height segment: 15 Bottom width: 42 Internal features: R 10, 45°, 3, 15, 20</p> <p>Side view dimensions: Total height: 59 Flange thickness: 4 Base height: 35</p>							
3	<p>Front view dimensions: Total height: 88 JS13 (+0.270 / -0.270) Left height segments: 27.14, 7.5 Right height segment: 15 Bottom width: 42 Internal features: R 10, 45°, 3, 15, 20</p> <p>Side view dimensions: Total height: 59 Flange thickness: 4 Base height: 35</p>							
2	<p>Front view dimensions: Total height: 88 JS13 (+0.270 / -0.270) Left height segments: 27.14, 7.5 Right height segment: 15 Bottom width: 42 Internal features: R 10, 45°, 3, 15, 20</p> <p>Side view dimensions: Total height: 59 Flange thickness: 4 Base height: 35</p>							
1	<p>Front view dimensions: Total height: 88 JS13 (+0.270 / -0.270) Left height segments: 27.14, 7.5 Right height segment: 15 Bottom width: 42 Internal features: R 10, 45°, 3, 15, 20</p> <p>Side view dimensions: Total height: 59 Flange thickness: 4 Base height: 35</p>							

RAGGIO DI PIEGA / BENDING RADIUS : R=3 mm
SMUSSI NON QUOTATI / EDGES WITHOUT DIMENSION : 5x45°
BAVA MAX. / MAXIMUN BURR : 0,04

CN05161 CHANGED MATERIAL; ADDED CRITICAL ITEM		09/12/2021	01
Change	Modification details:	Date Mod:	IRP
Changes to previous release:		Obtain from:	Substitute:
Material:	DC03 C290 A-MA RL SK UNI EN 10139	Code:	4032_6512_99
Supply state:	290: COLD DRAWN/HARD SK: ROULED EDGE	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):	
DENOMINATION: RINFORZO SUPPORTO EBRO			
Savio		Draw.: Renzo Del Bianco Mod.: Renzo Del Bianco App.: Stefano Malfante	Date: 08/10/2020 Sheet N°: 1/1 Scale: 1:1

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REINFORCEMENT