

SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

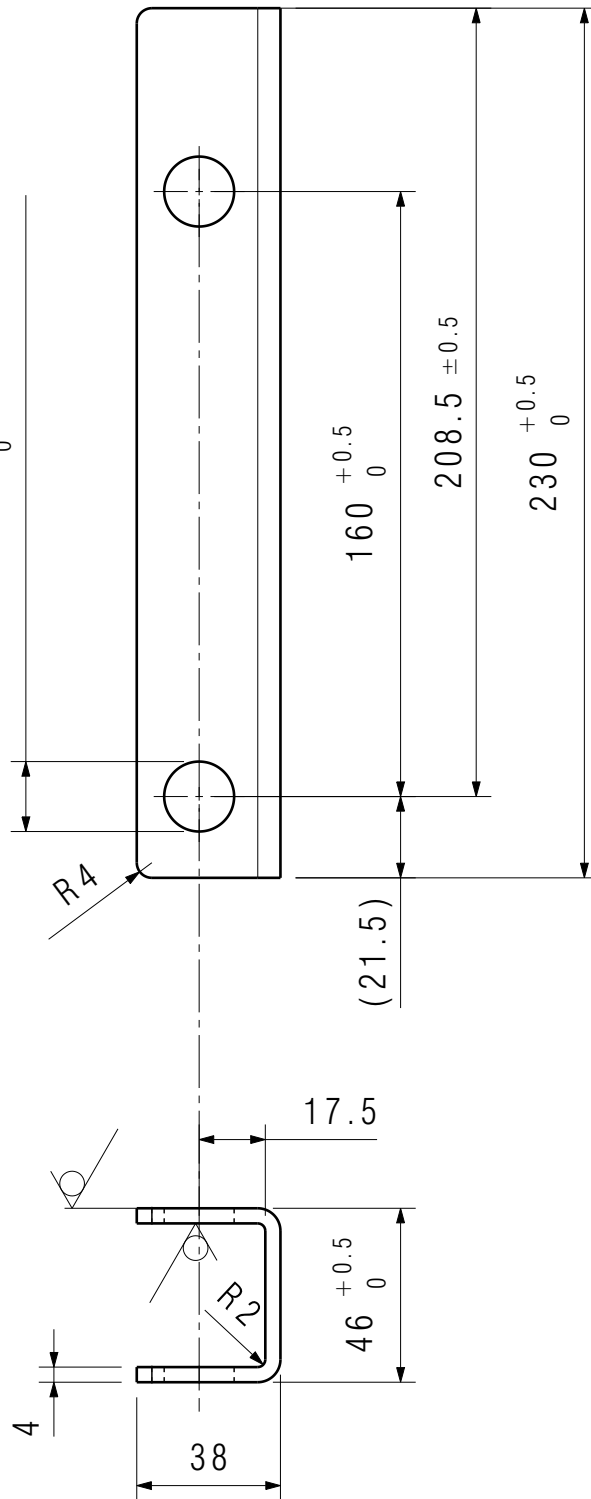
Remove all punching burrs after machining or press - forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico



	0.4	-0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles ± 0.5°  
Angoli ± 0.5°

General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	>
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	

N°2 FORI Ø18.5 <sup>+0.25</sup><sub>0</sub> PASSANTI



00	G15-094	C_2	DRAWING RELEASE EMISSIONE			DAL MORO	DONADON ,	03/11/2015
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div>  MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com    www.maschionet.com  THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>						Treatment:    --- Trattamento:		22/07/2015 Creation date
						Surf.Finish.:    --- Finitura sup.:		DAL MORO , Created by
						Material:    DD 12 UNI EN 10027-1 (Fe P12 EN 10111) Materiale:		Weight (kg) Peso (kg) 0,77
						Blank Descr.:    Sheetmetal UNI EN 10029 th.4mm Descr. Grezzo:    Lamiera UNI EN 10029 sp. 4mm		Perimeter (mm) Perimetro (mm)
Model:    152 - MT    Group: Telaio Macchina:    Gruppo:		Livello Critico    --- Critical Level	Blank:    --- Grezzo:		Blank Qnt:    --- Qt. Grezzo:		926	
Part Nr.: <b>G15212381</b> Codice:		Replace    G15212380 Sostituisce	European method 		Scale:    1:2 Scala:			
Description: CLOSING SPACER MTE250 RA Descrizione: DISTANZIALE CHIUSURA MTE250 RA								