




SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

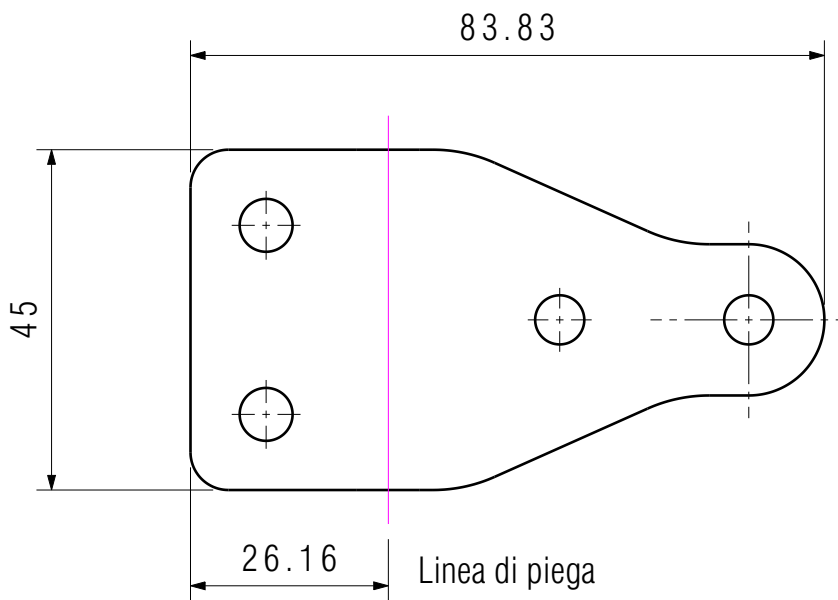
Remove all punching burrs after machining or press - forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

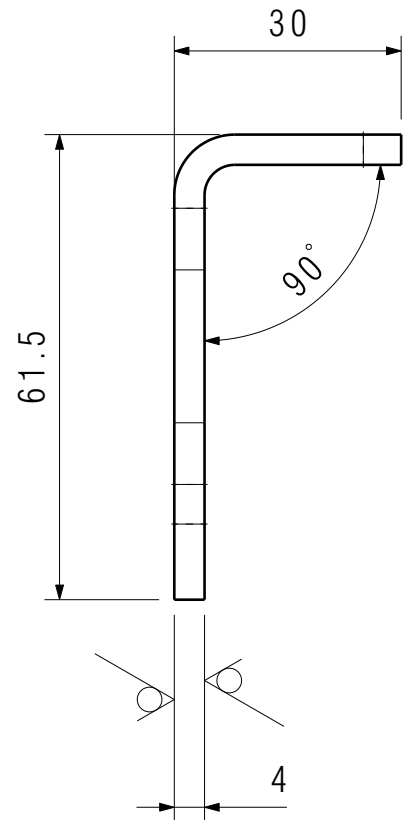
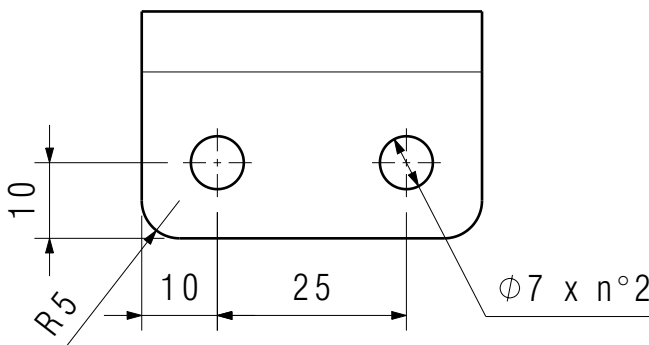
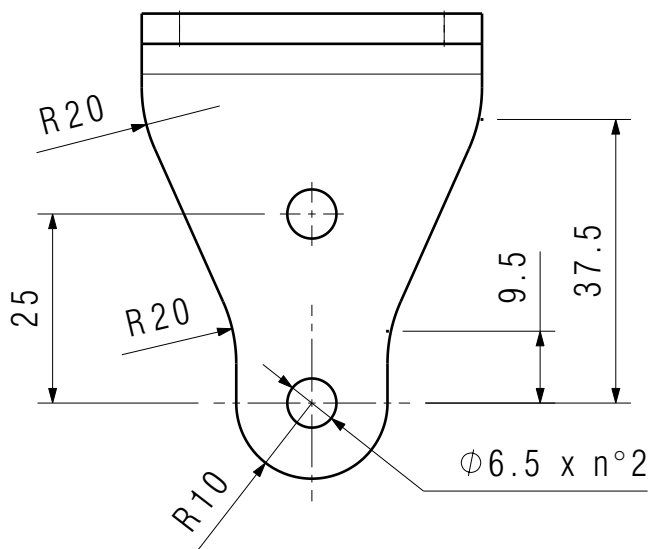
	0.4	-0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100




Angles $\pm 0.5^\circ$
Angoli $\pm 0.5^\circ$

General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
		Δ	
Length and Diam. Lungh. e Diametri	0.00 6.00	315 120	2000 4000
Tolerance Tolleranza	± 0.1 ± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2.0 ± 3.0		



Unfolded view
Scale: 1:1



00	G19-057	A_1	DRAWING RELEASE EMISSIONE		MICHIELI	ru_martin , Rudy	18/06/2021	
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 – 35011 Campodarsego (Padova) – Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>					Treatment: --- Trattamento:		24/09/2019 Creation date	
					Surf.Finish.: Fe/Zn 12C IV S UNI EN ISO 2081:2010 Finitura sup.:		MICHIELI , Created by	
					Material: S 355 UNI EN 10027 – 1 (Fe510 EN 10025) Materiale:		Weight (kg) Peso (kg) 0,09	
					Blank Descr.: Sheetmetal UNI EN 10029 th.4mm Descr. Grezzo: Lamiera UNI EN 10029 sp. 4mm		Perimeter (mm) Perimetro (mm) 309	
					Blank: Grezzo:			
Model: MC – DAMA Group: Elementi operatori Macchina: Gruppo:		Livello Critico --- Critical Level						
Part Nr.: G16342310 Codice:		Replace Sostituisce						
Description: SOIL SCRAPER SUPPORT Descrizione: SUPP. RASCHIATERRA					European method 		Scale: Scala: 1:1	