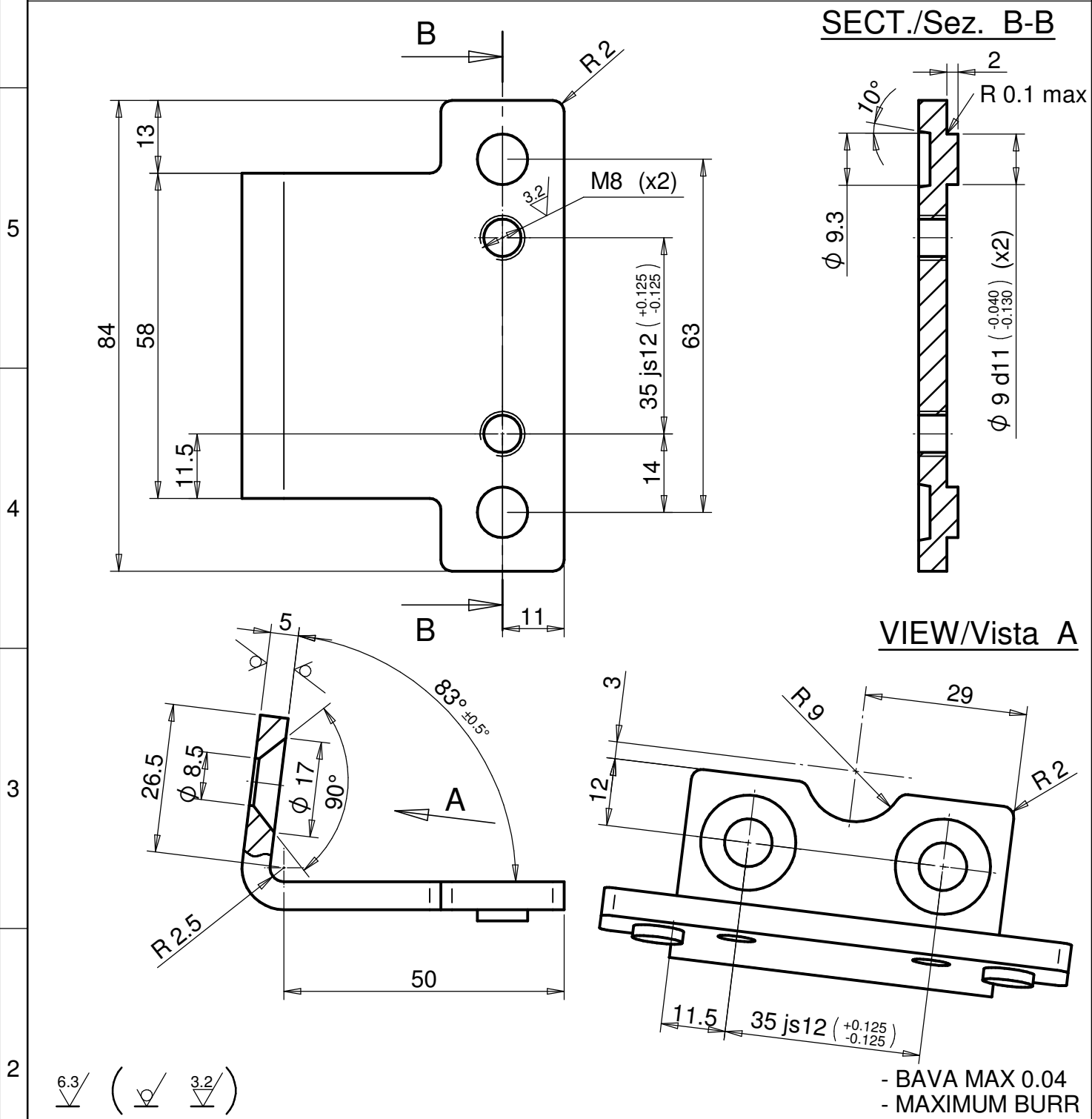
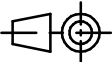


A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



CN04975	QUOTA 50 ERA 51.5	08/07/2021	01	
Change	Modification details:		Date Mod: IRP	
Changes to previous release:		Obtain from:	Substitute:	
Material: S235J2G3 +N UNI EN 10025		Code: 4032_6002_99		
Supply state: +N: NORMALIZING ROLLING		Dimensions:		
Thermic treat.:		Hardness(T):		
Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):		
DENOMINATION: STAFFA				
1 Savio		Draw.: Enrico Gaiotto	Date: 10/09/2020	039347.0.0
		Mod.: Enrico Gaiotto	Sheet N°: 1/1	
		App.: Giuseppe Morini	Scale: 1:1	BRACKET