

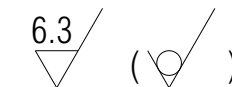
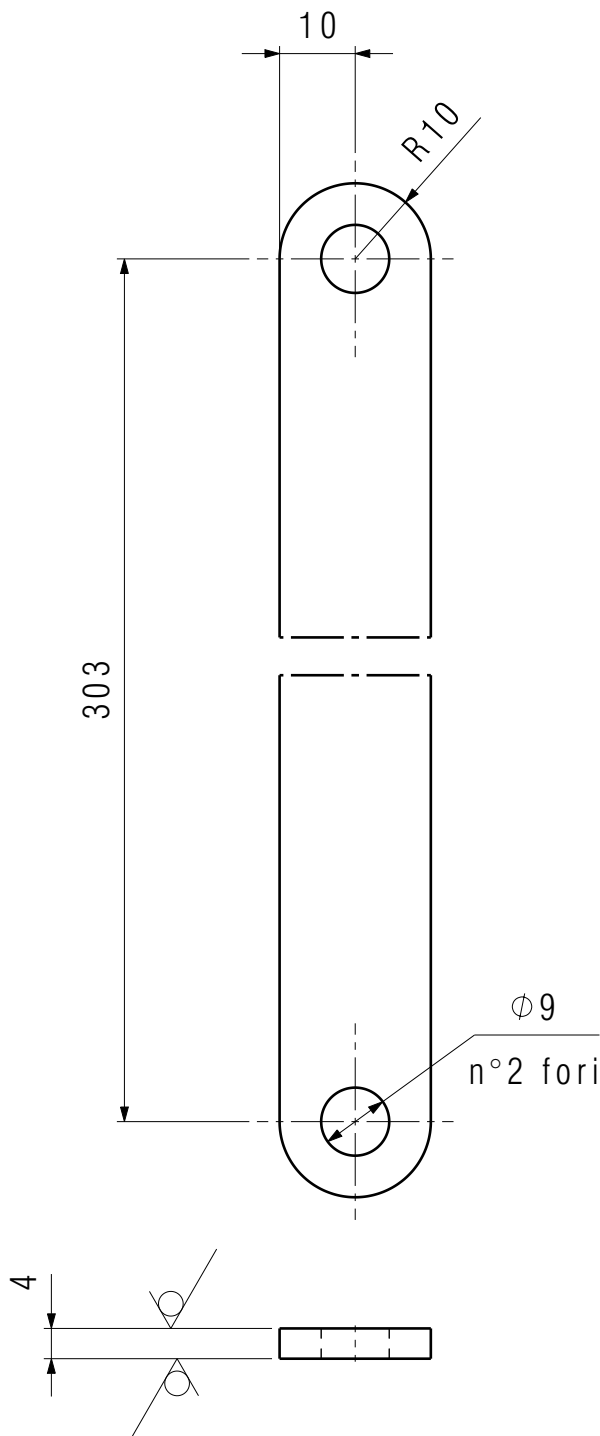
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.



Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 1x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	-0,2/100
	0,4	//0,2/100
	0,25	⊥0,2/100

Angles $\pm 0.5^\circ$
Angoli $\pm 0.5^\circ$



General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	>
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	

01	G11—061	D_1	Galvanization addition and changed material Aggiunta zincatura e cambiato materiale	BINCOLETT0	BRAGATTO ,	13/06/2011
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcello, 73 — 35011 Campodarsego (Padova) — Italy Email: info@maschio.com www.maschionet.com</p><p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</p></div>				Treatment: Fe Zn 8/12 C 1B Cr3 UNI ISO 2081 — 9227 — Trattamento: 4520		30/07/2007 Creation date
				Surf. Finish.: Finitura sup.:		GRASSO , Created by
				Material: S 355 UNI EN 10277 Materiale:		Weight (kg) Peso (kg) 0,18
				Blank Descr.: Sheet 4 mm Descr. Grezzo: Lamiera Sp.4 mm		Perimeter (mm) Perimetro (mm)
Model: PINTA—ALIANTE Macchina:		Group: Elementi operatori Gruppo:	Blank: Sheet 4 mm Descr. Grezzo: Lamiera Sp.4 mm			
Part Nr.: Codice: G16042680		Replace Sostituisce	Blank: Grezzo:		Blank Qnt: Qt. Grezzo: — — —	
Description: TIR ROD L.303 Descrizione: TIRANTE L.303			European method 		Scale: Scala: 1:1	725