









Left view Scale: 1:1



For internal use only

This Drawing is reference only. 3D CAD is Master.

Gen. tolerance DIN 6930-2-f

Gen. tolerance for contour: \(\subseteq 2 \text{ABC} \)

Surface tolerance: \(\subseteq 2 \text{ABC} \)

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Material:

STEEL : DC04 +ZE75/75 EN 10152

COATING: KTL coated, Black 20 μ m ±5 μ m

Y200 - 3 Colour Black acc. to VCS 5737,29 1,20 +0,16/- 0,08 mm

SURFACE: CLASSES VCS 5068.74 Class V

Part must resist Salt Spray Test

acc. VCS 1027,1449 for 4 weeks

SAP. No.

RHS: 1129688XX Thickness of metal part incl. KTL:

Max. burr acc. to DIN 9830

10		24.01.17	F. Vetro		Removed measurements on Section View A-A	
9		02.01.17	F. Vetro		Corrected measurements Latch Fixation	
8		21.11.16			Changed Material to DC04 +ZE75/75 EN 10152	
7				F. Vetro	Update acc. Unicka Meeting	
6		11.08.16 M. Mohammed			Data updated for RFQ	
5		26.11.15 Schneider		Schneider	Tolerance changed at section A-A	
4		17.10.15		Schneider	Datum changed, Section CC Tolerance changed	
3		09.10.15		Schneider	Update acc. to Tool Release	
2		06.07.15		Schneider	Update acc. to UPV2 Release	
1		22.06.15	Schneider		Update acc. to Rev 33	
0		14.04.15	Schneider		First Release for RFQ	
Index	Section	Date	Changer	Verifier	Remark	

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DRAWN BY	DRAWING TITLE							
M.Mohammed	Volvo V426 Metal Bracket RHS							
CHECKED BY	DATE	SIZE DRAWING NUMBER						REV
Vetro	13.10.2016	A1	31425365 0					
DESIGNED BY Schneider	DATE 13.04.2015	SCALE	1:1	WEI	GHT(g) 232		SHEET	1/1
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