Supplier complaint



ID – number: DER – number:	HE-SC/2022/428
Type of material	Decision
Finished item Semi-finished Component/subassembly Raw material Required [obligatory] 8D report Sorting at supplier site	Released for production with derogation Released for rework / sorting at IMI Released for rework / sorting at Supplier Return to supplier / remove from stock
X 100% Checked next delivery	

Description of nonconformity

Item no	22202000329-EXT1	Name	agnieszka.smeda		
Item name	IN CHAMBER KTM 512 DN15-20	Mail	agnieszka.smeda@imi-hydronic.com		
Supplier	JUNC CNC OBDELAVA KOVIN D.O.O.	Date of issuing	2022-10-05		
Quantity	149	Delivery date / lot number	1		
Description					
During production we found 149 pcs item no. 14049M-EXT1 which we can't assembly. Diameter 16,00 is below tolerance - in attachment you can find measurement results.					
Attachments					
	Detail B (2.5:1)				
[80] M20 x1,5 GG 1818 07 01,9,4 1807 07 17,4 1808 03 18 18 18 18 18 18 18 18 18 18 18 18 18					
	M 22 m 125 m	2020年			
	218.9	4			
	12 SS	6 195 100			
	(B172) (B172) (B172) (B173)	© 19,5 = 0.05 © 20,5 = 0.05 10 © 20,5 0 202,7 = 0.15			

