


	A	B	C	D
GENERAL TOLERANCES				
Angular dimension +1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.				
MACHINED HOLES H14 shafts h14 linear values Js14 -- ROUGH HOLES H16 shafts h16 linear values Js16				
SHEETS CUTTING/LASER CUTTING/PUNCHING Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING SAVIO NORM 4011_1005_00				
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON SAVIO NORM 4011_1003_00				
The general tolerances for ROUGH OF PLASTIC (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions				
6				
5	<p>Technical drawing of a hexagonal bolt head. Dimensions include: Hexagon side length 17 mm, distance from center to corner 8.5 mm, height 11 mm, and chamfer R0.3 max.</p>			
4	<p>Technical drawing of a bolt shank. Dimensions include: Head diameter 12 h7 (-0.018), neck diameter 11.5 h11 (-0.110), shank diameter 10 h7 (-0.015), total length 51.2 mm, and thread length 35.5 H10 (+0.100).</p>			
3	<p>Technical drawing of a nut. Dimensions include: Outer diameter 17 mm, inner diameter 10 mm, height 11 mm, and chamfer R0.3 max.</p>			
2	<p>1.6/ (3.2/)</p> <p>PB 80</p>			
1	<p>- ESENTE DA BAVE - FREE OF BURRS</p>			

A	B	C	D
GENERAL TOLERANCES			
Angular dimension ±1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED HOLES H14 shafts h14 linear values Js14 – ROUGH HOLES H16 shafts h16 linear values Js16			
SHEETS CUTTING/LASER CUTTING/PUNCHING Js13 HOLES H13 bending/pressing Js14 – ALUMINIUM DIE CASTING SAVIO NORM 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 – CAST IRON SAVIO NORM 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			

5			
4	DET./Part. A SCALE/Scale: 4:1		
3			
2	<div> <div>1.6/ (3.2/)</div> <div>18 H16 JS P6</div> <div> - ESENTE DA BAVE - FREE OF BURRS - SMUSSI NON QUOTATI 0.5 X 45° - CHAMFERS WITHOUT DIMENSION </div> </div>		
1	<div> <div> CN05227 Change </div> <div> MODIFICATA TOLLERANZA ZONA C6 </div> </div> <div> <div> 08/10/2021 Date Mod: </div> <div> 01 IRP </div> </div> <div> <div> Obtain from: </div> <div> Substitute: </div> </div> <div> <div> Material: 34CrNiMo6+QT+C UNI EN 10277-5 </div> <div> Supply state: +QT+C; QUENCHED TEMPERED + COLD DRAWN </div> <div> Thermic treat: </div> <div> Surface treat: Mnph, r 10 UNI ISO 9717 </div> </div> <div> <div> Code: 4032_2110_99 </div> <div> Dimensions: </div> <div> Hardness(T): </div> <div> Hardness(S): </div> </div> <div> DENOMINATION: PERNO </div>		

1	Savio		Draw.: Enrico Gaiotto	Date: 09/09/2020	038590.0.0
			Mod.: Enrico Gaiotto	Sheet N°: 1/1	
			App.: Giuseppe Morini	Scale: 2:1	
			STUD		