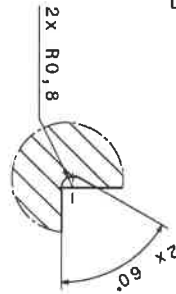
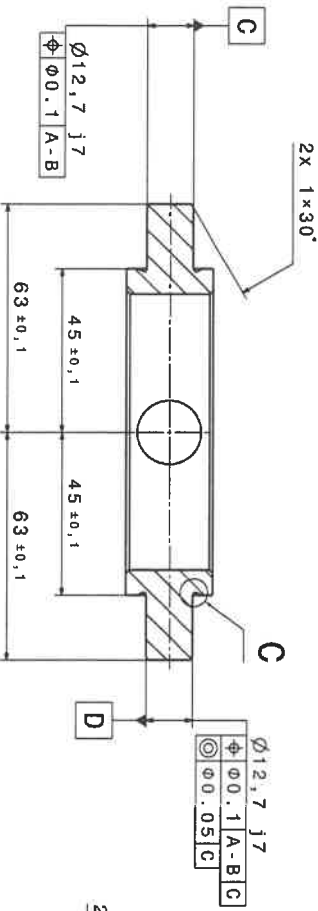


Isometric view
Scale: 1:1



Detail C
Scale: 4:1

Section view A-A
Scale: 1:1

1. MATERIAL: STAINLESS STEEL 15-5 PH CRES PER AMS 5659
2. HEAT TREAT PER SAE-AMS-H-6875 TO H1025 (REF. 1743-44)
3. SURFACE TREATMENT PASSIVATION PER ASTM-A-967
4. WHERE OTHERWISE NOT STATED, DIMENSIONS ACCORDING TO 3D MODEL IN DOCUMENT LIST, GENERAL TOLERANCE:
5. BREAK SHARP EDGES 0.1-0.3
6. STRESS RELIEVING ACCORDING TO S-8380962-111
7. KC NOT DEFINED

PREMEK H1 TECH s.r.l.
Via J. Linussio, 3/5
33170 PORDENONE
P.IVA 01114050931

General requirements unless otherwise specified:		General requirements unless otherwise specified:	
Material	15-5 PH	Material	15-5 PH
Surface finish	Ra 0.8	Surface finish	Ra 0.8
Heat treatment	H1025	Heat treatment	H1025
Passivation	AMS 5659	Passivation	AMS 5659
Stress relieving	S-8380962-111	Stress relieving	S-8380962-111
Break sharp edges	0.1-0.3	Break sharp edges	0.1-0.3
General tolerances	3D Model	General tolerances	3D Model
Surface roughness	Ra 3.2	Surface roughness	Ra 3.2
Surface treatment	5	Surface treatment	5
Material	1	Material	1
Drawing number: R-30002990-001		Drawing number: R-30002990-001	
Sheet: 1/1		Sheet: 1/1	