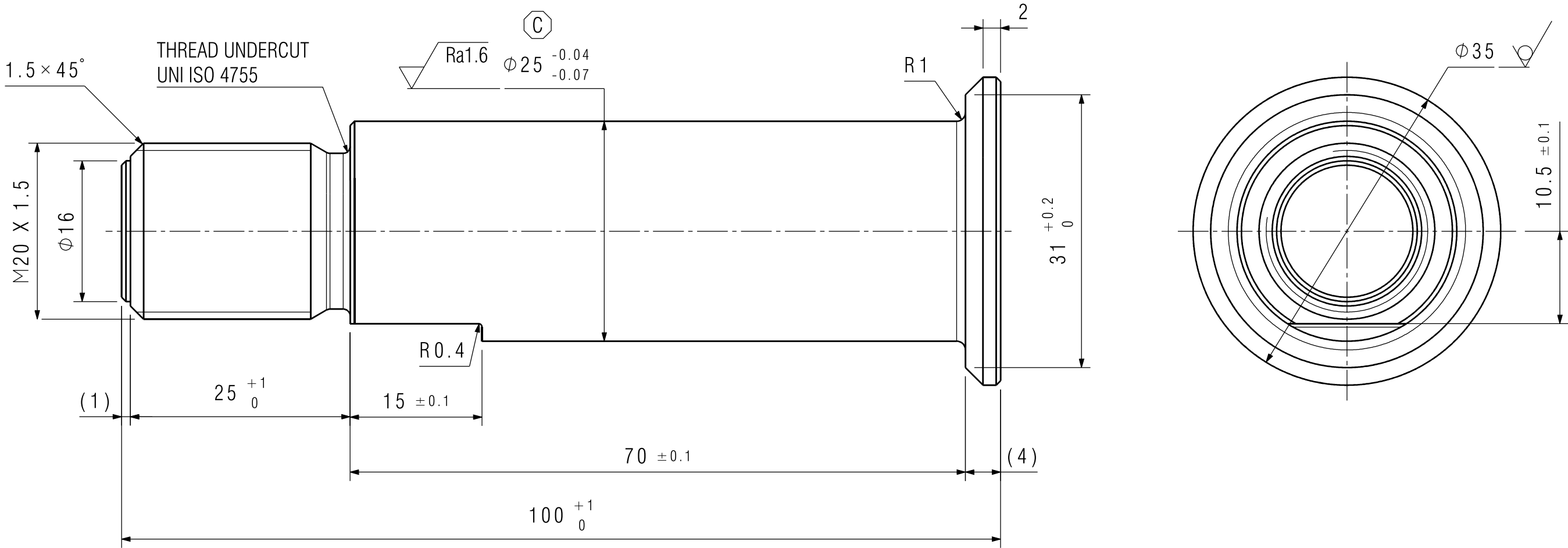


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

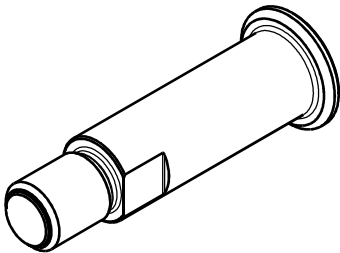
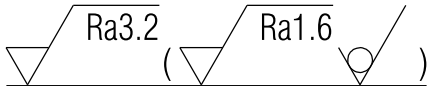
Angles ± 1°
Angoli ± 1°

General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lung. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	



1 IDENTIFIES CRITICAL TO QUALITY AND FUNCTIONAL FEATURES (FOR MASCHIO GASPARDO CONTROL PURPOSES).

ALL OTHER DETAILS ARE STILL IMPORTANT



00	A21-020	C-1	Release Emissione	mmoretto	mdelorenzi	16/01/2023
Rev	Mod. N.	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
			Treatment: --	Creation Date		
			Trattamento: --	27/04/2021		
			Surf.Finish: Zinc Coating Flake Ref. Cap TS-021			
			Finitura sup: Zincatura lamellare Rif. Cap TS-021			
			Material: 42CrMo4 +QT UNI EN ISO 683-2:2018	Weight [kg]		
Model: --			Blank Decr: --	0,357		
Part N°: A51305940			Descr.Grezzo: --			
Description: PIN D25X100/M20X1.5			Replace: --	Blank: T. D36	Wet Area[m2]: --	Perimeter [mm]
Descrizione: PERNO D25X100/M20X1.5			European method	Scale: 2:1	Circumferences included	