Mark	Profile	Lenght	Material	Description	Note
Marca	Profilo		Materiale	Descrizione	Note
869753RTPN01	PL10*162	162	S355J2	PLATE	GALVANIZED

_	Welding seams: 100%, visual testing (VT); non destructive testing and test pieces acc., weld symbolics.	mbolics.	
V-seams / HV-seams / Y-sean	rms and HY-seems: rations and gap dimensions shall be determinal	V-seams / HV-seams of HY-seams and HY-seams: Necessary weld seam preparations and gap dimensions shall be determinated and camed out by the manufacturer in accordance with EN ISO 9692-1.	9692-1.
steel quality = S355: Pletes to be pickled before w	steel quality = S355: Plates to be pickled before welding! Rolled profiles and tubes to be sandblasted before welding!	led bafore welding!	
The execution of staccordance with:	The execution of steel structures shall be in accordance with:	EN 1090-2 (Technical requirements for steel structures) Execution class in accordance with EN 1090-2:	
Welding proc. in acc. with EN ISO 4063:	ISO 4063: MAG - 135		EXC 2 EN ISO 3834-3
Approved shielding gases in a	Approved shielding gases in acc. with DIN EN ISO 14175 - M21	th EN ISO 17635 ce with EN 1090-2	
Filler metals in accordance with DIN EN 13479	ith DIN EN 13479:	DIN EN ISO 14341 - A G 42 2 M G3SH	
		Repres. of all welding symbols acc. to DIN EN ISO 2553 - syst. A	st. A
Important!! Deviations from the	Important!! Deviations from the given Execution Classes (EXC) are to declared separately through the welding symbol!	All tolerances and weld specifications are valid for all similar components, connections and symmetry lines!	
All O dimensions and all o	All C dimensions and all dimensions with tolerances are test dimensions!		
All dimensions in mm All Welds are dimens C C B B	in mm. dimensioned.		
0 23.07.2021	21 FIRST ISSUE	34	ВП
Rev. Date	o O	Description By	Checked
Client:	(B) Of L'Diesel-Straße 19 86254 Wellsemmonn 1960m +49 (197393-950-O		INANO TV ITALY
	eMail info@pert.com	D. D. A. E-mail: info@bitcostruzioni.com	ostruzioni.com 23.07.2021
Project:	Fehrmarnbelt Tunnel	Description:	
Client Drawing n°:	DR-21-070560	IF-LB-RT WASHER D102	
Client Item n°:	869753		

Scale: 1:5 Format: A3
Drawing:
C1015-RT-PN-06-1-0

C1015

Line: Element: Comm. BIT:

RT

