



This drawing is exclusive property of KEY AUTOMATION

DIMENSION ARE IN MILLIMETERS  
CHAMFER WITHOUT DIMENSIONING: 0.5x45°  
RADIUS WITHOUT DIMENSIONING: R0.5  
GENERAL TOLERANCES: UNI EN 22768 m-H  
UNI EN 12020-2

DIMENSIONS ARE AFTER TREATMENT IF REQUIRED,  
UNLESS SPECIFIED  
WELDING PROCESSES ACCORDING TO ISO 4063:2011  
ISO 857-1:1998

DRAWN	Missero	COLOR	WEIGHT (g) 90	
DATE	10/10/2016	TREAT/FINISH	Rivest. elettrolitico ISO 2081 - Fe/Zn 12 A	
APPROVED	Missero	MATERIAL	S235JR (Fe360)	
DATE	10/10/2016	TITLE	Staffa ADUN	
+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		CODE		
		520STAF042A00		REV. 01
				SCALE 1:1 SHEET 1 of 1