

F

E

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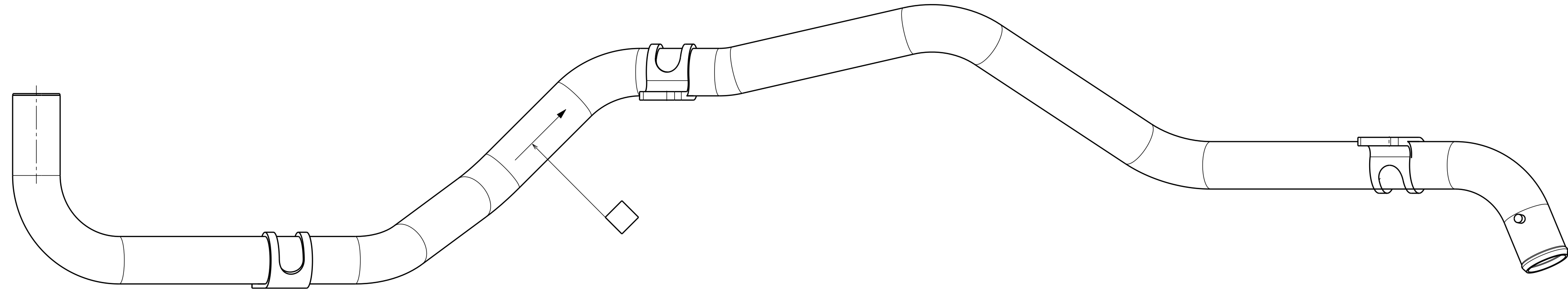
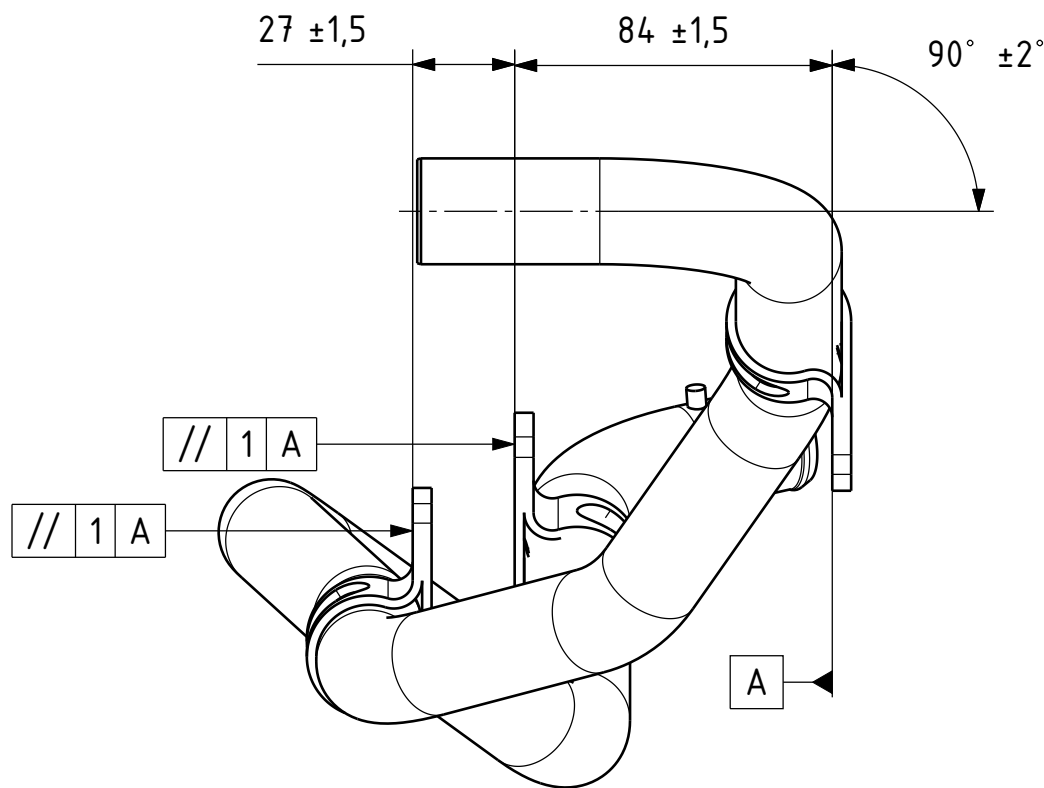
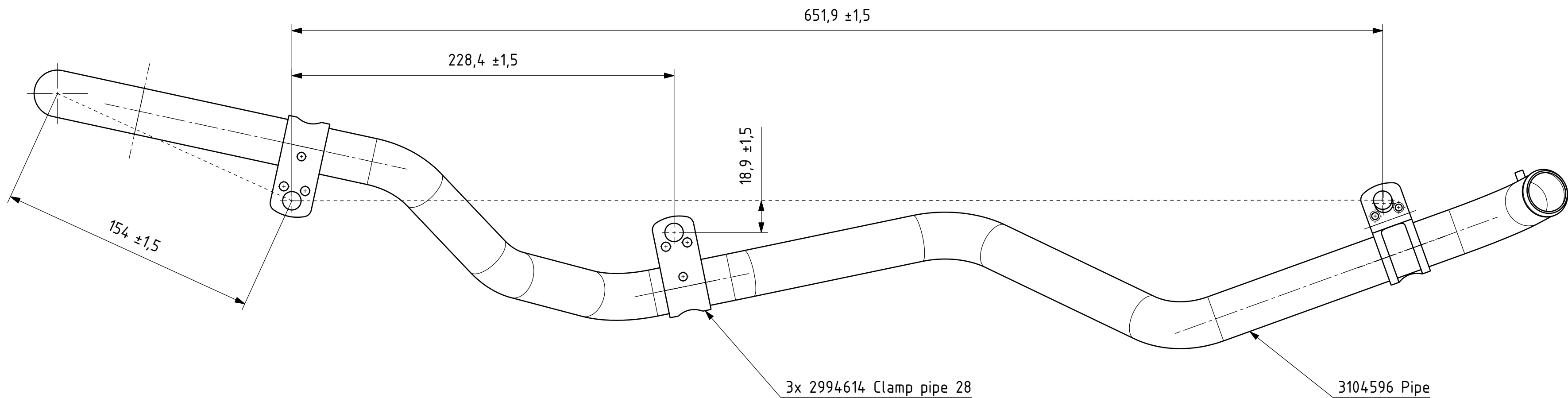
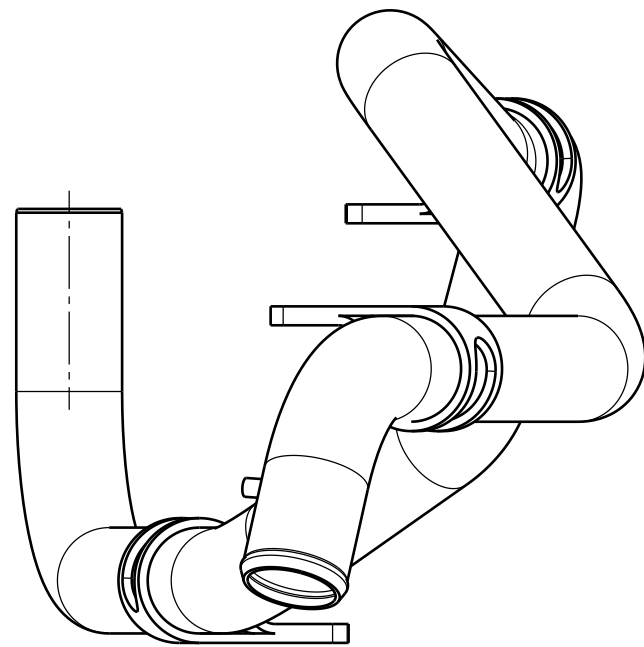
E

D

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Cleanliness requirement
Acc. to Scania STD 4540
Unless otherwise stated, functional surface is media wetted area
AREA: CA 600µm / 150mg / H Escalation: S

Tightness requirement & Leak testing STD1885			
Medium	Air		
Test pressure	1,5	bar	( 150 kPa)
Max. leakage	60	mm <sup>3</sup> /s	
Additional requirements:			
-			

Unless otherwise stated the following applies									
ISO metric screw threads ISO 724		Edge Requirement STD4443		B		620628		Status PR was P	
Tolerance class ISO-965-1 6H/6h		Welding STD ISO 3834-4		A		620628		Status P was R	
Surface Texture		µm		Change		Zone		ECO Number	
Surface Treatment		Size Tolerances		Change Description		3D		Date	
Drawing methods STD12		Tolerancing STD3162		Prohibited and restricted substances CV555		230217		EHATVG	
Projection Method		Scale		Introduced ECO Number		Classification STD3944		Regulated Parts STD4198	
Designed		1:2		620628		<C>;0		<M>;0	
Isaksson Mats		Design Checked		STD ch		Approved		SCANIA	
Description		sssukk		sssmxb		sssmxb		Status	
Air pipe in assy		PR		Document ID		3104584		Doc Rev	
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