

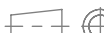





1		20-04-2021		FIRST RELEASE (ECO-C009636)													
REV.		DATA		DESCRIZIONE										FIRMA			
 SYMMETRY (ISO 2768 -2)				 STRAIGHTNESS AND FLATNESS (ISO 2768 -2)						MACHINING TOLERANCES OF HOLES AND SHAFT h11/H11				PROJECTION E			
TOLERANCE CLASS K (MEDIA)				TOLERANCE CLASS K (MEDIA)						AXIS TOLERANCE							
to 100 more than 100 to 300 more than 300 to 1000 more than 1000 to 3000				to 10 more than 10 to 30 more than 30 to 100 more than 100 to 300 more than 300 to 1000 more than 1000 to 3000						from 1 to 30 more than 30 to 100 more than 100 to 300 more than 300 to 1000 more than 1000 to 3000							
0.6 0.6 0.8 1				0.05 0.1 0.2 0.4 0.6 0.8						±0.16 ±0.25 ±0.5							
 PERPENDICULARITY (ISO 2768 -2) D				 OSCILLAT. (ISO 2768 -2)						MAXIMUM PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS (ISO 2768-1)						Quality Level	
TOLERANCE CLASS K (MEDIA)				TOLERANCE CLASS K (MEDIA)						TOLERANCE CLASS MEDIA						Format	
to 100 more than 100 to 300 more than 300 to 1000 more than 1000 to 3000				0.2						from 0.5 to 3 more than 3 to 6 more than 6 to 30 more than 30 to 120 more than 120 to 400 more than 400 to 1000 more than 1000 to 2000 more than 2000 to 4000							
0.6 0.6 0.8 1										+0.1 +0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						A2	
DATE		SIGNED		GENERAL MACHINING													
DRAWN		14-04-2021		LASER													
CHECKED																	
APPROVED				WEIGHT		6.11 Kg											
				UNDIMENSIONED RAD R5				MATERIAL S235 JR / Fe 360 B									
				UNDIMENSIONED BEVELS NA				DIMENSION OF UNFINISHED PART LAMIERA LUCIDA 3 MM				KG 7.93					
				TREATMENT ELECTROPLATING ZINC COATING 5-8 µm - T < 50°C				UNFINISHED PART CODE 001100030000									
				HARDNESS NA				REPLACES				OF					
DESCRIPTION																	
PANNELLO PER ELETTRONICA																	
CODE												DRAWING N°		SCALE			
												1 / 1		1:5			
												File name C0407352					