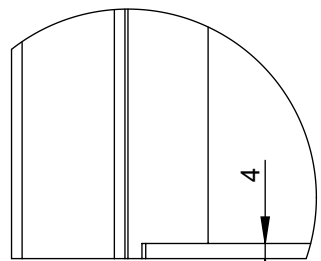
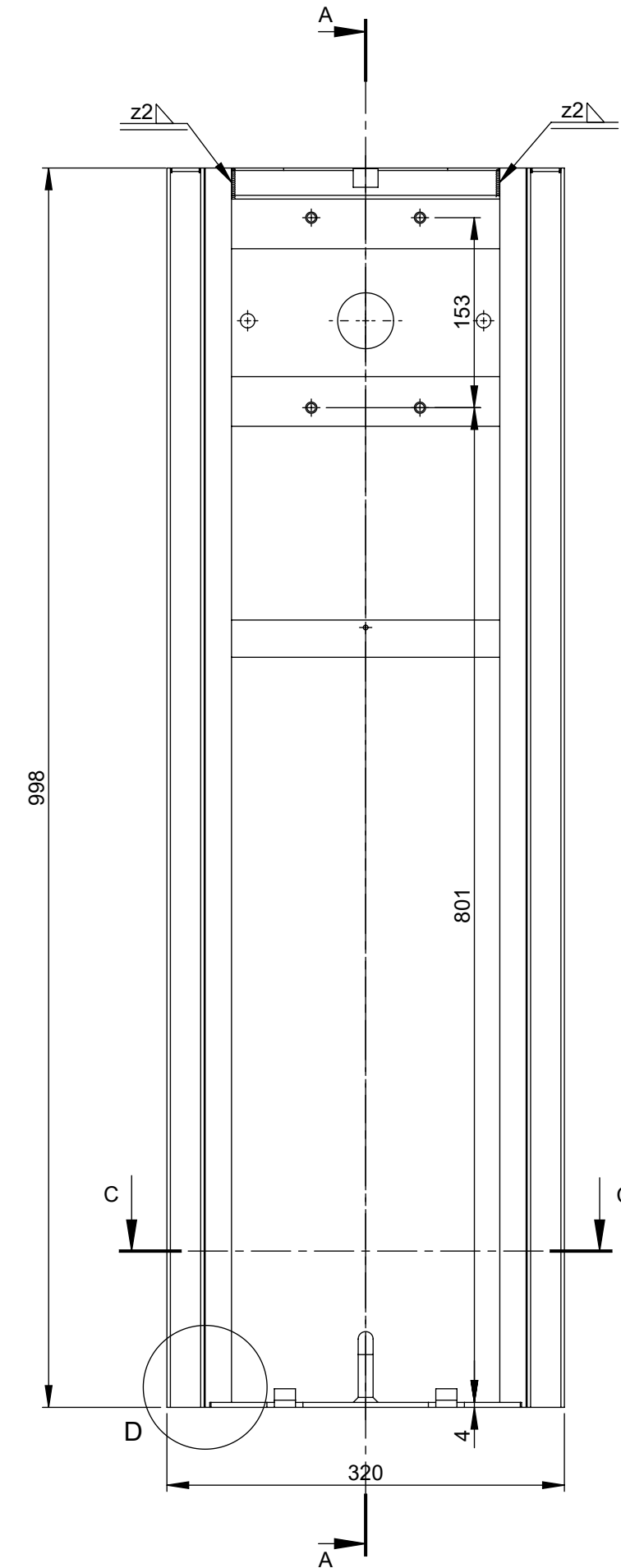


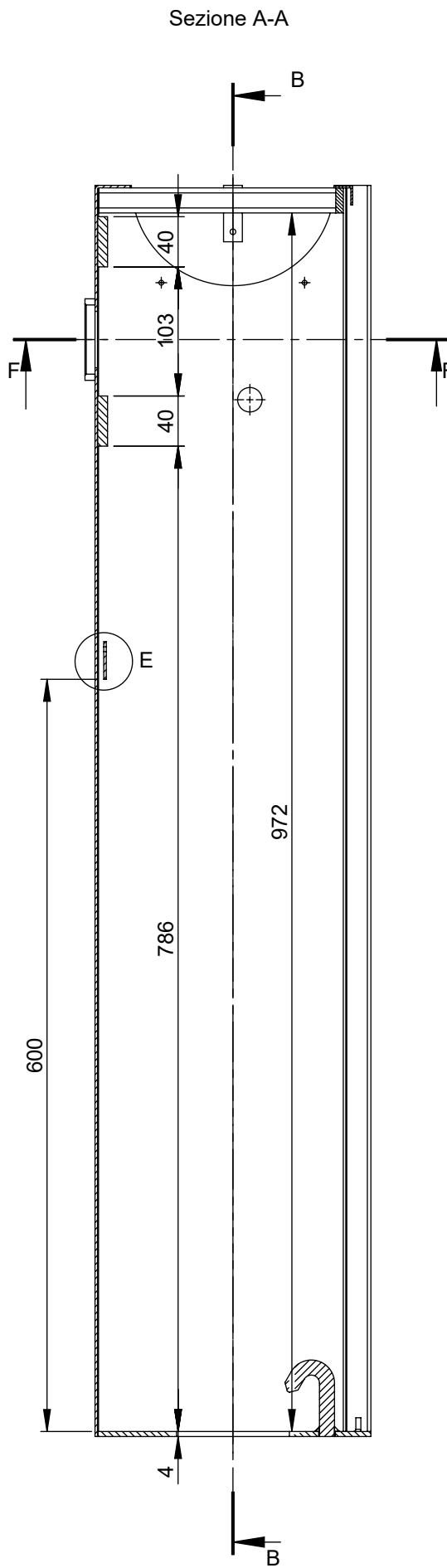
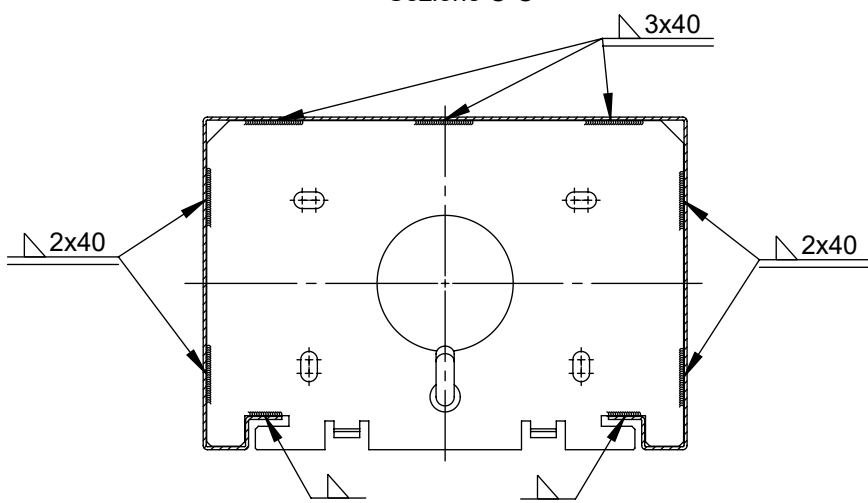
B-B SCALE 1 : 5



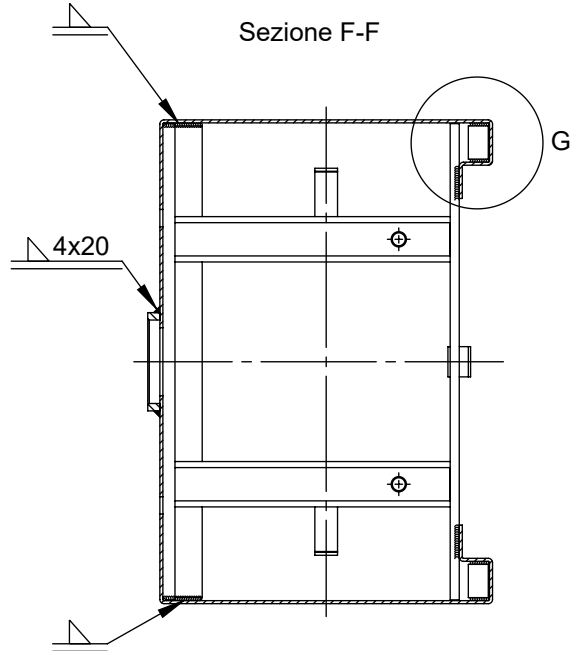
DETTAGLIO D
SCALA 1 : 2



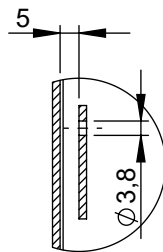
Sezione C-C



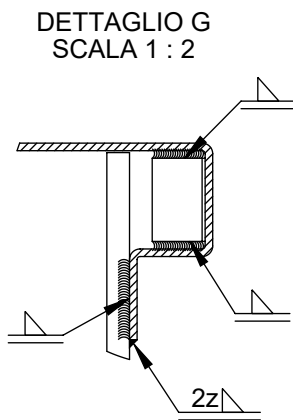
Sezione A-A



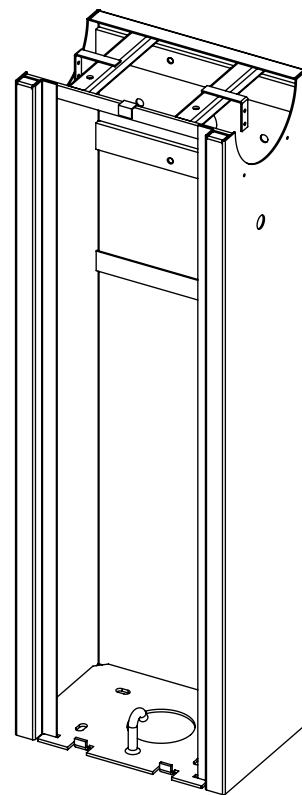
Sezione F-F



DETTAGLIO E
SCALA 1 : 2



DETTAGLIO G
SCALA 1 : 2

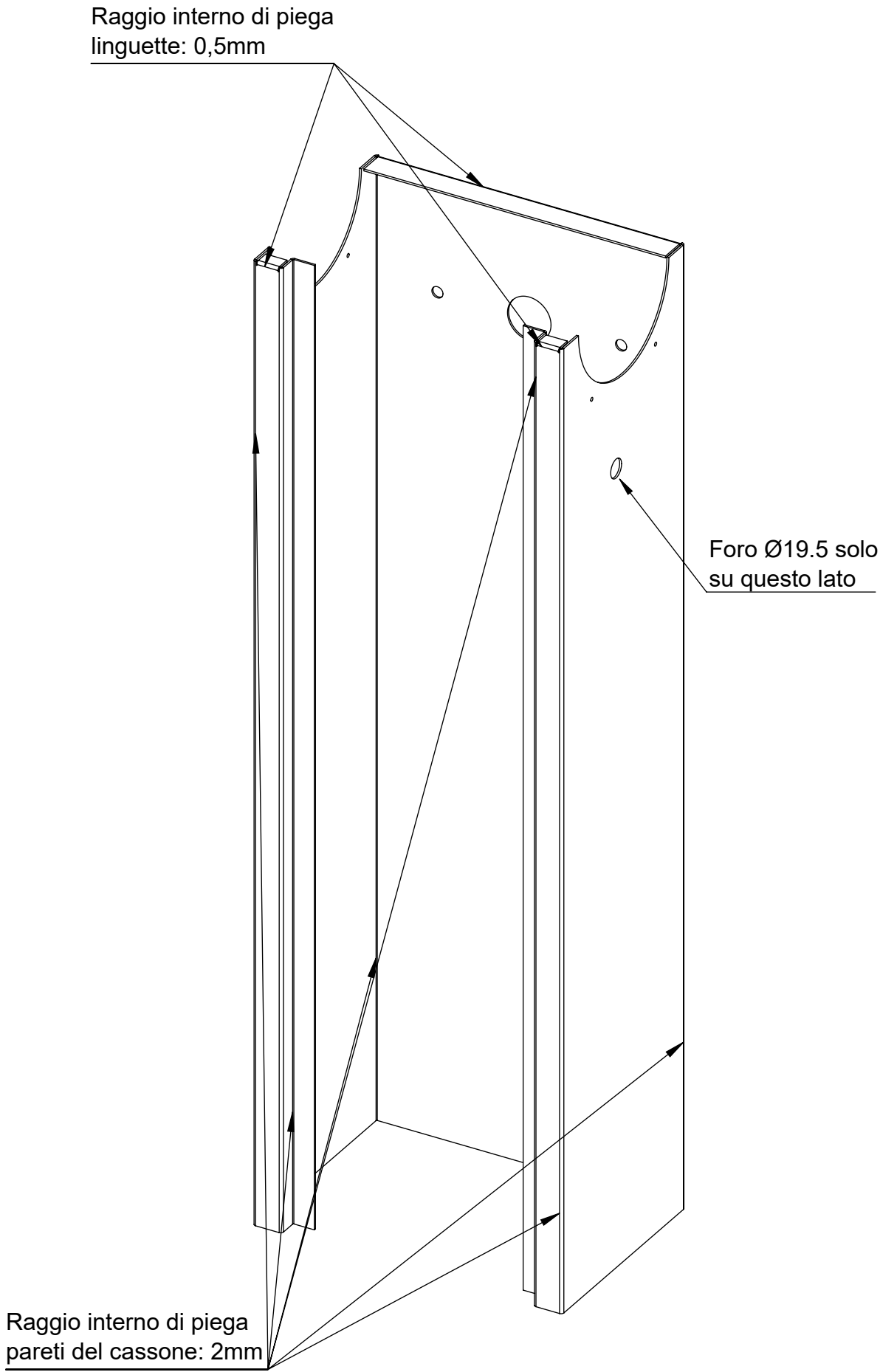
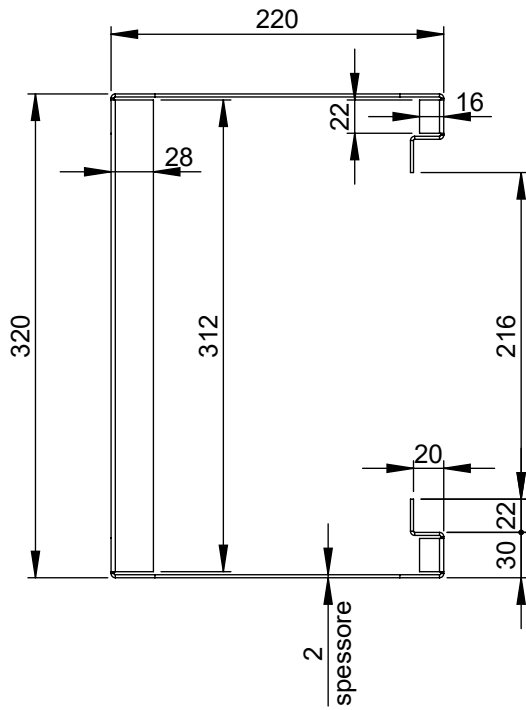
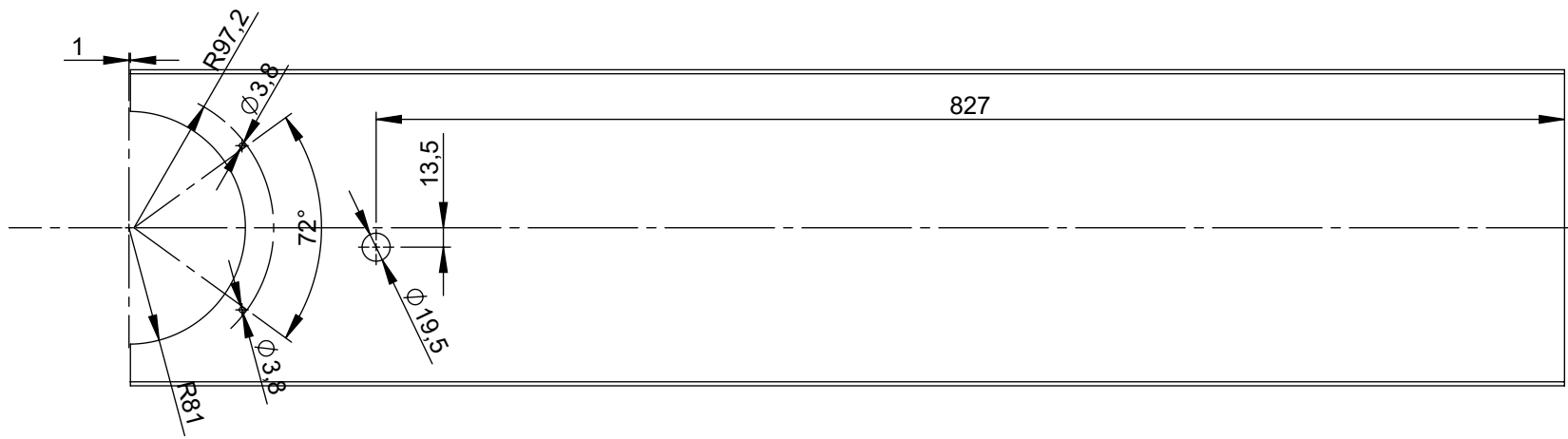
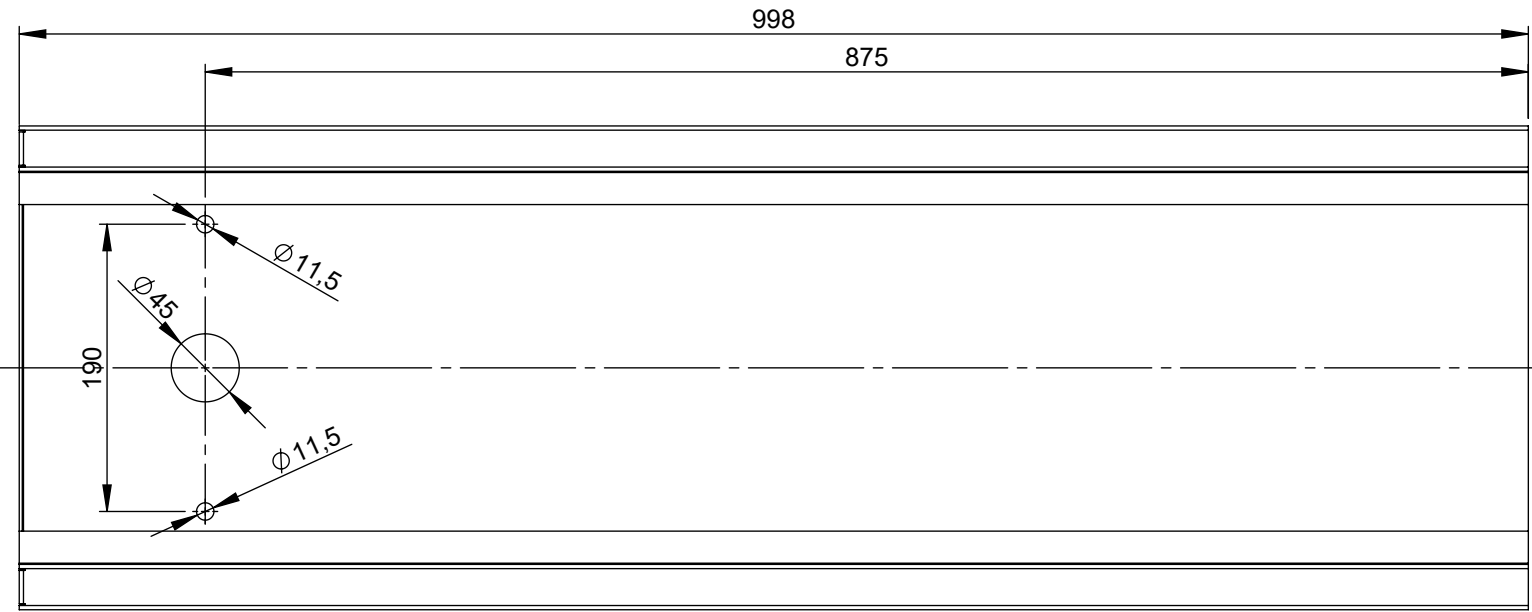
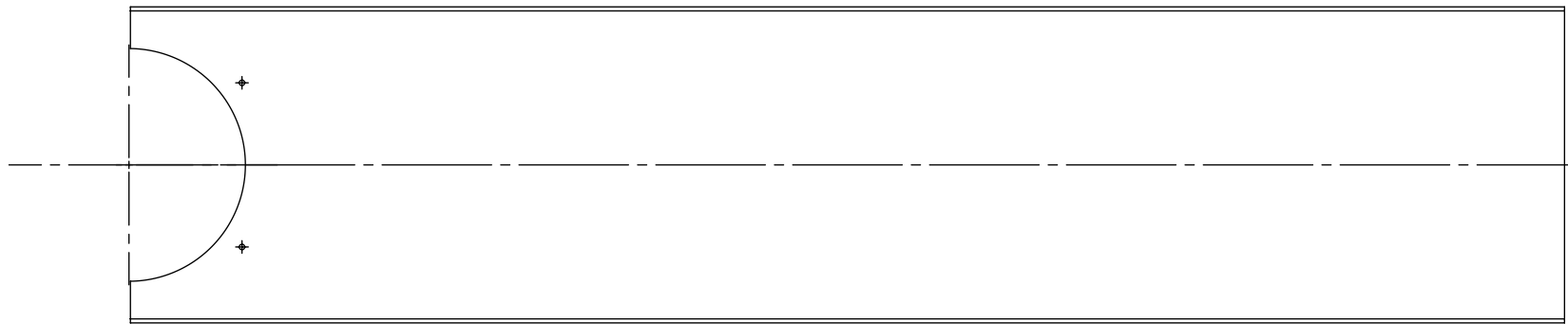




Scala 1:10

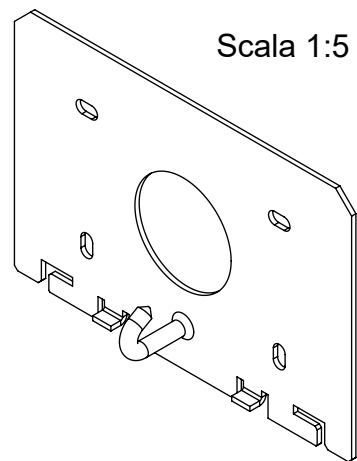
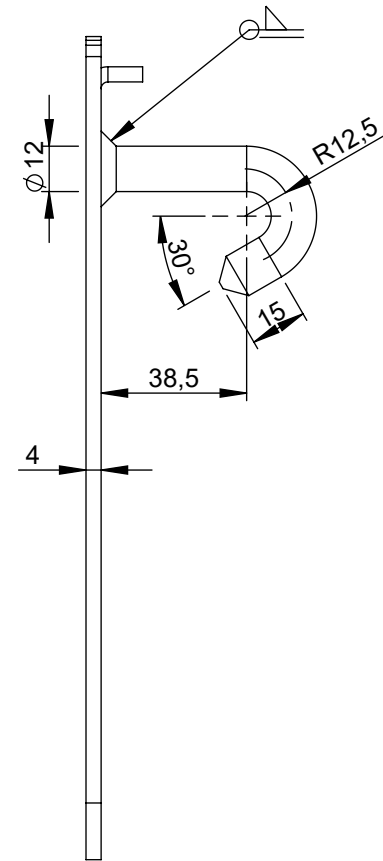
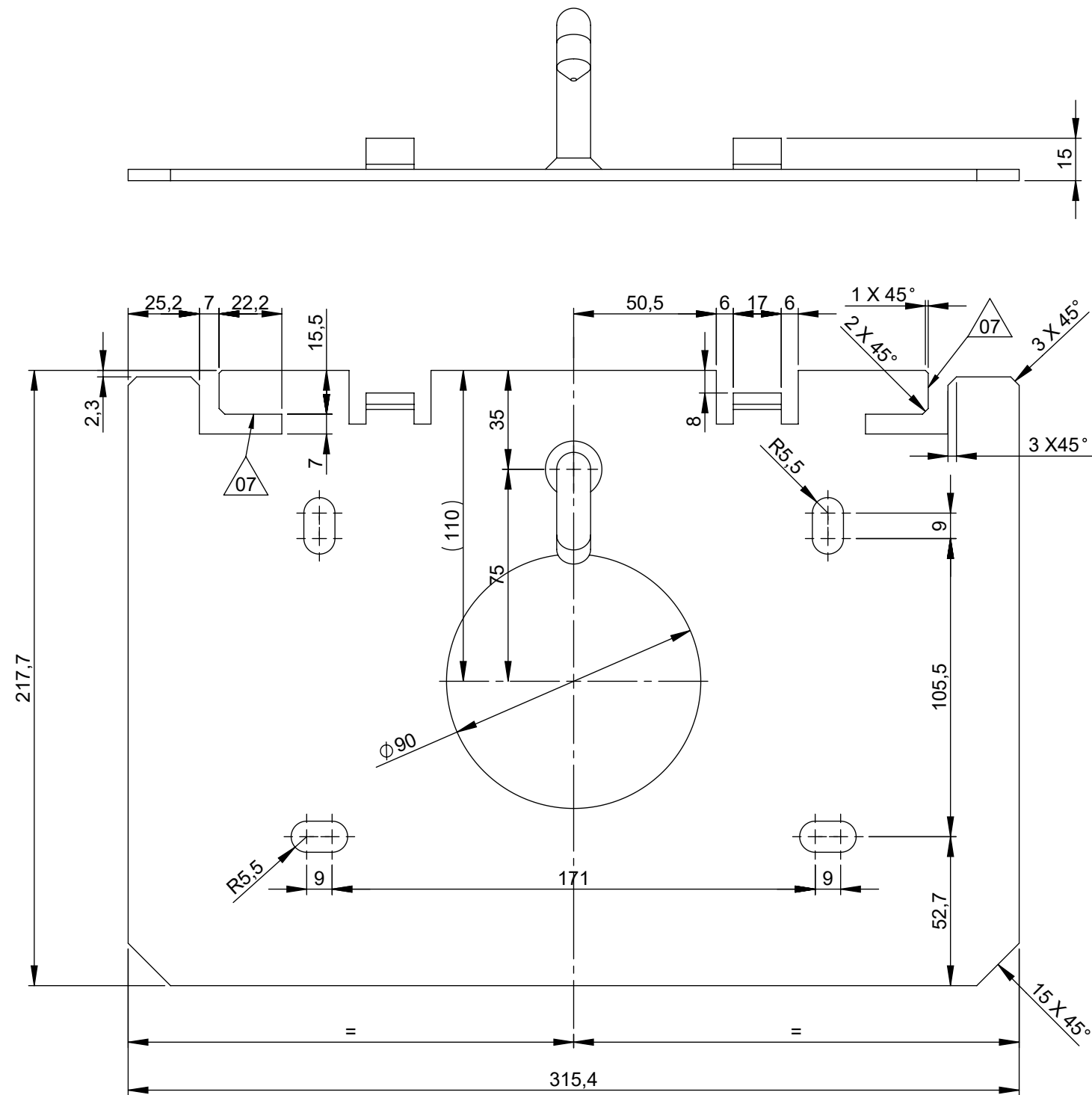
(*) Rivestimento elettrolitico ISO 2081 - Fe/Zn8/A
Verniciatura a polvere bucciata poliestere

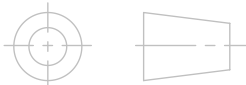
NOTA: Proteggere tutte le filettature dalla veniciatura con viti UNI 5739

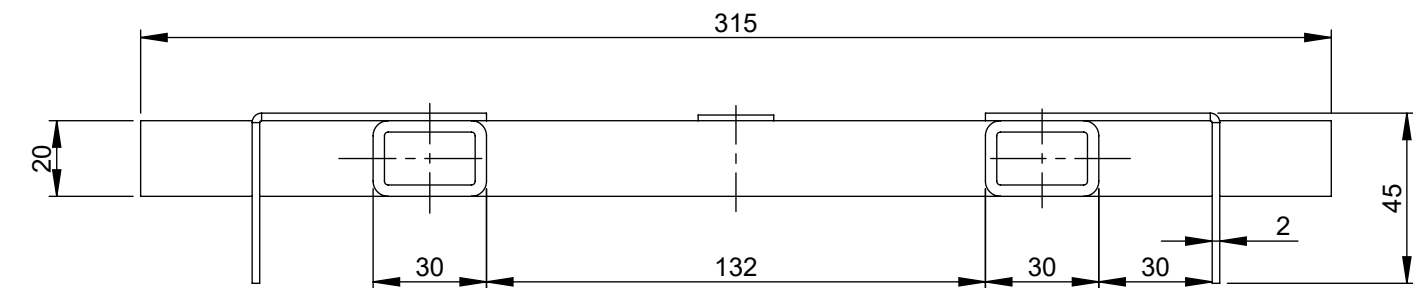
REVISION				
AREA	REV.	DESCRIPTION	DATE	DRAWN
	05	- Modificato spessore piastra di base da 3 a 4 mm e modificato il profilo per assemblaggio con mantello avvolto attorno al perimetro della piastra. - Ridotto lo spessore del mantello esterno da 2.5 a 2 mm e adattato il disegno del profilo. - Ridotto spessore traversi fissaggio motoriduttore da 12 a 8 mm. - Modificato traversi finecorsa superiori da tubo quadro 40x20 a 30x20 mm.	01/03/2019	A.Brai
	06	Modificata la sede del mantello sulla piastra di fondo, Foglio 3	30/10/2019	Breda
3-E4, 3-E7	07	Aumentata la sede del mantello sulla piastra di fondo già modificata nella precedente Rev06, Foglio 3	15/01/2020	Breda
		DRAWN G.Serafin	COLOR RAL 7047	WEIGHT (g) -
		DATE 13/03/2015	TREAT/FINISH (*)	
		APPROVED G.Serafin	MATERIAL S235JR (Fe360)	
		DATE 13/03/2015	TITLE	
		Cassone BR 4k		
		CODE	REV.	SCALE
		520CASS002A02	07	1 : 5
				SHEET 1 of 5
				FORMAT A2



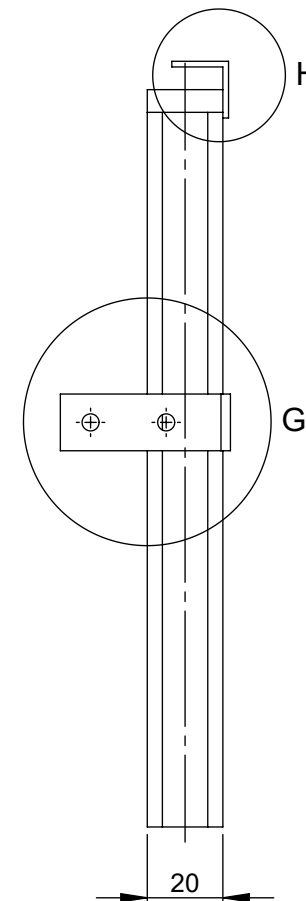
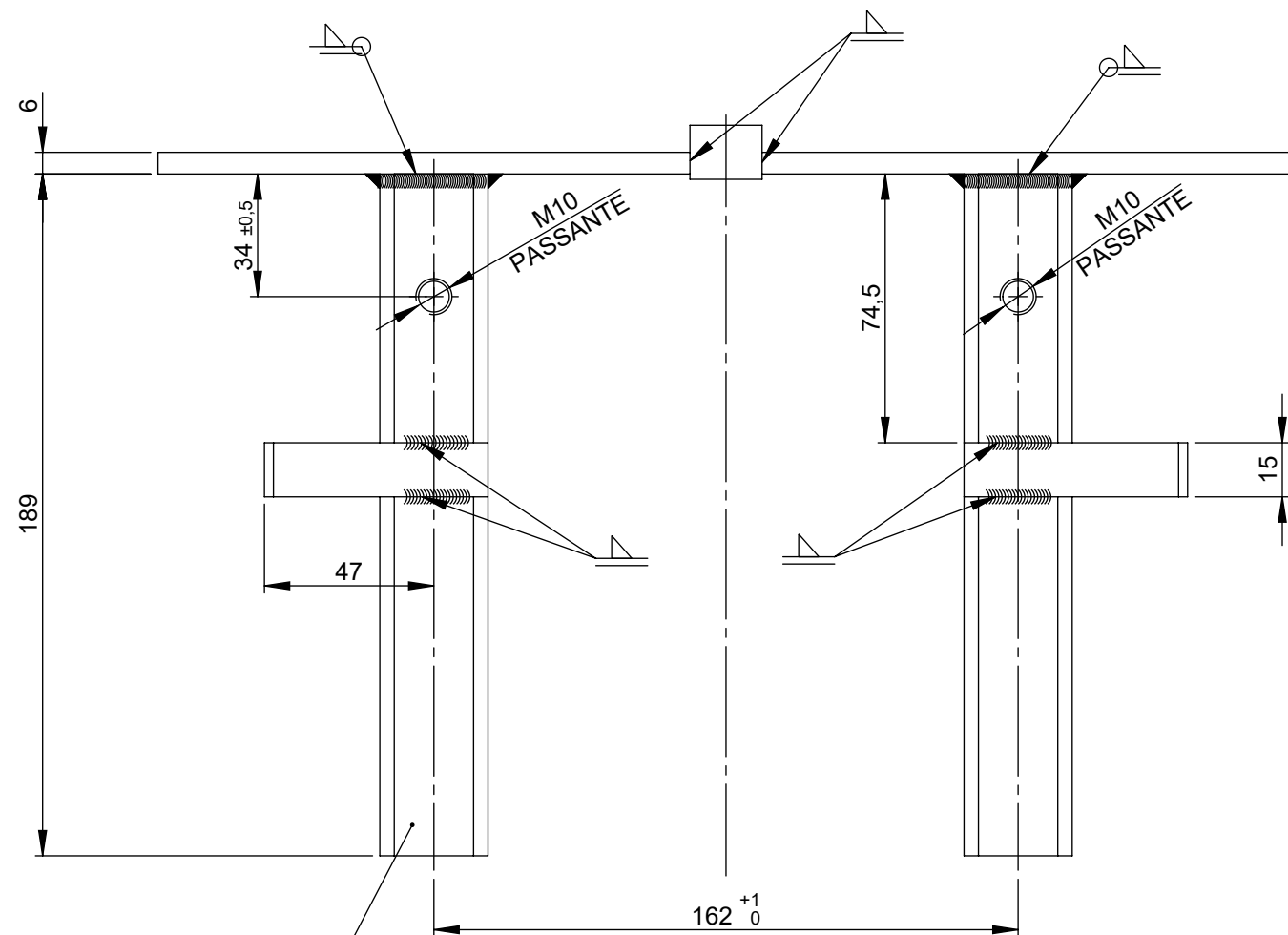
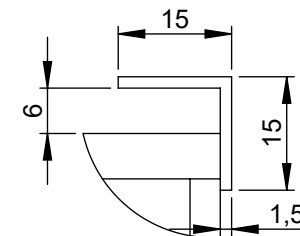
REVISION							
AREA	REV.	DESCRIPTION			DATE	DRAWN	
-	-	Vedere Foglio1			-	-	
<div>DIMENSION ARE IN MILLIMETERS CHAMFER WITHOUT DIMENSIONING: 0.5x45° RADIUS WITHOUT DIMENSIONING: R0.5 GENERAL TOLERANCES: UNI EN 2768 m-L</div> <div>DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED WELDING PROCESSES ACCORDING TO ISO 4063:2011 ISO 857-1:1998</div>		DRAWN	G.Serafin	COLOR	RAL 7047	WEIGHT (g)	-
		DATE	13/03/2015	TREAT/FINISH	(*)		
		APPROVED	G.Serafin	MATERIAL	S235JR (Fe360)		
		DATE	13/03/2015	TITLE	Cassone BR 4k Mantello esterno		
		CODE			520CASS002A02		REV.
		<div>+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT</div> <div></div>		SCALE 1 : 5			SHEET 2 of 5 FORMAT A2



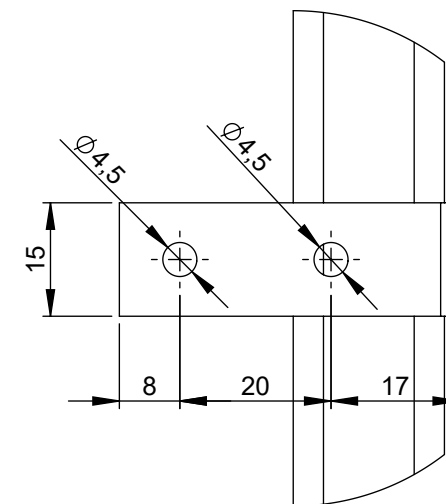
REVISION																
AREA		REV.	DESCRIPTION					DATE	DRAWN							
-		-	Vedere Foglio1					-	-							
			DRAWN		G.Serafin		COLOR		RAL 7047		WEIGHT (g)		-			
			DATE		13/03/2015		TREAT/FINISH		(*)							
			APPROVED		G.Serafin		MATERIAL		S235JR (Fe360)							
			DATE		13/03/2015		TITLE		Cassone BR 4k							
<div>DIMENSION ARE IN MILLIMETERS</div> <div>CHAMFER WITHOUT DIMENSIONING: 0.5x45°</div> <div>RADIUS WITHOUT DIMENSIONING: R0.5</div> <div>GENERAL TOLERANCES: UNI EN 2768 m-L</div> <div>DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED</div> <div>WELDING PROCESSES ACCORDING TO ISO 4063:2011</div> <div>ISO 857-1:1998</div>			<div>+V = INCREASE WITH DRAFT</div> <div>-V = DECREASE WITH DRAFT</div>		<div></div>		CODE		520CASS002A02				REV.	06	SCALE	1 : 5
							SHEET 3 of 5								FORMAT	A3



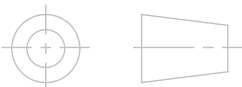
DETTAGLIO H
SCALA 1 : 1

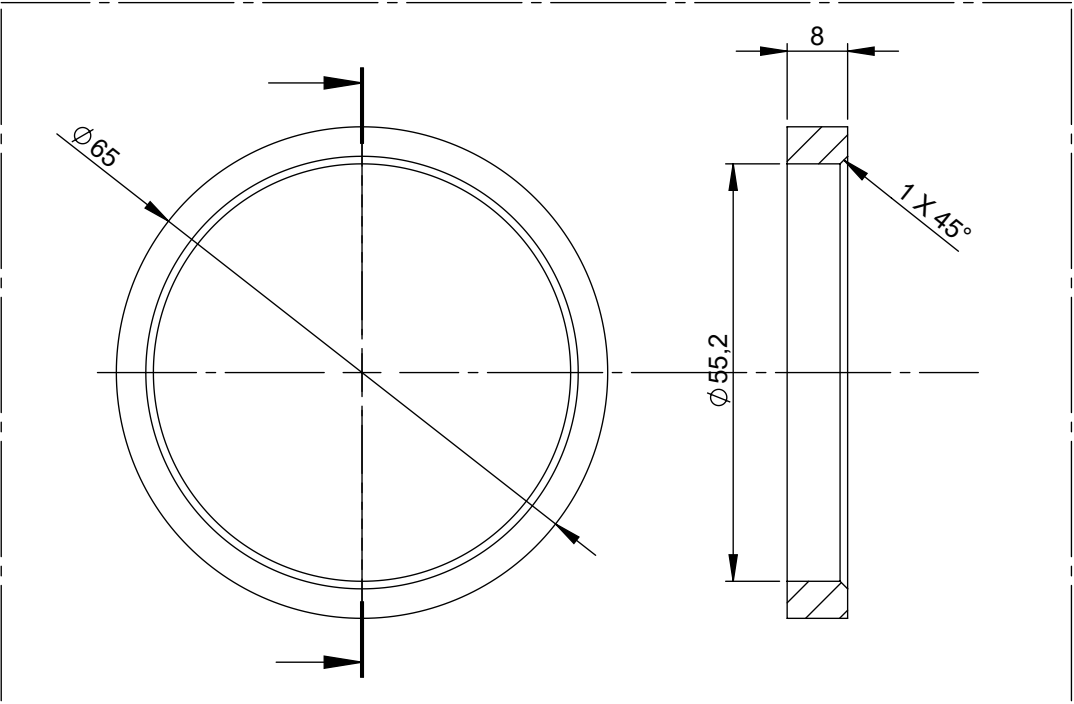
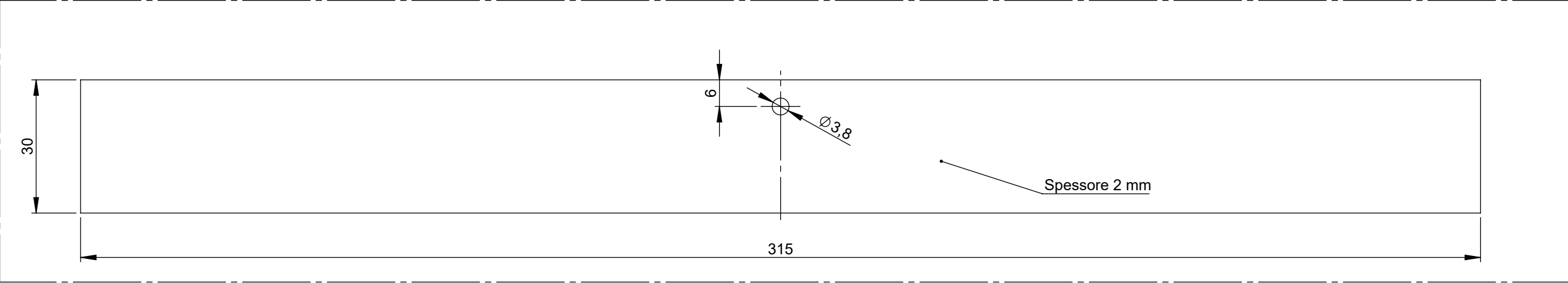
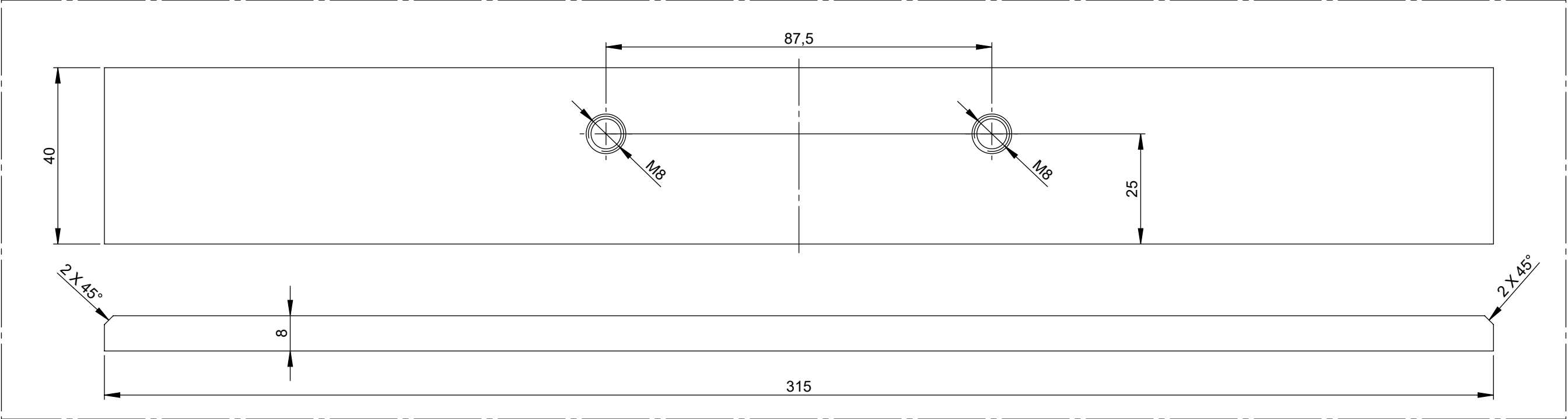


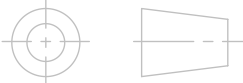
DETTAGLIO G
SCALA 1 : 1



Tubolare 30x20 sp.3

REVISION											
AREA	REV.	DESCRIPTION		DATE	DRAWN						
-	-	Vedere Foglio1		-	-						
<div>DIMENSION ARE IN MILLIMETERS</div> <div>CHAMFER WITHOUT DIMENSIONING: 0.5x45°</div> <div>RADIUS WITHOUT DIMENSIONING: R0.5</div> <div>GENERAL TOLERANCES: UNI EN 2768 m-L</div> <div>DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED</div> <div>WELDING PROCESSES ACCORDING TO ISO 4063:2011</div> <div>ISO 857-1:1998</div>		DRAWN	G.Serafin	COLOR	RAL 7047	WEIGHT (g)	-				
		DATE	13/03/2015	TREAT/FINISH			(*)				
		APPROVED	G.Serafin	MATERIAL				S235JR (Fe360)			
		DATE	13/03/2015	TITLE				Cassone BR 4k			
		+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		Traverso fincorsa superiore							
				CODE		520CASS002A02		REV.	06	SCALE	1 : 5
										SHEET 4 of 5	
										FORMAT A3	



REVISION							
AREA	REV.	DESCRIPTION			DATE	DRAWN	
-	-	Vedere Foglio1			-	-	
		DRAWN	G.Serafin	COLOR	RAL 7047	WEIGHT (g)	-
		DATE	13/03/2015	TREAT/FINISH (*)			
		APPROVED	G.Serfain	MATERIAL S235JR (Fe360)			
		DATE	13/03/2015	TITLE Cassone BR 4k			
DIMENSION ARE IN MILLIMETERS CHAMFER WITHOUT DIMENSIONING: 0.5x45° RADIUS WITHOUT DIMENSIONING: R0.5 GENERAL TOLERANCES: UNI EN 2768 m-L DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED WELDING PROCESSES ACCORDING TO ISO 4063:2011 ISO 857-1:1998		+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		Traverso fissaggio motore, anello albero, lama ancoraggio box			
				CODE	520CASS002A02		REV. 06
						SCALE 1 : 5	SHEET 5 of 5 FORMAT A3