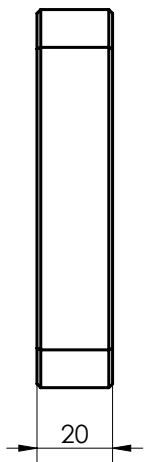
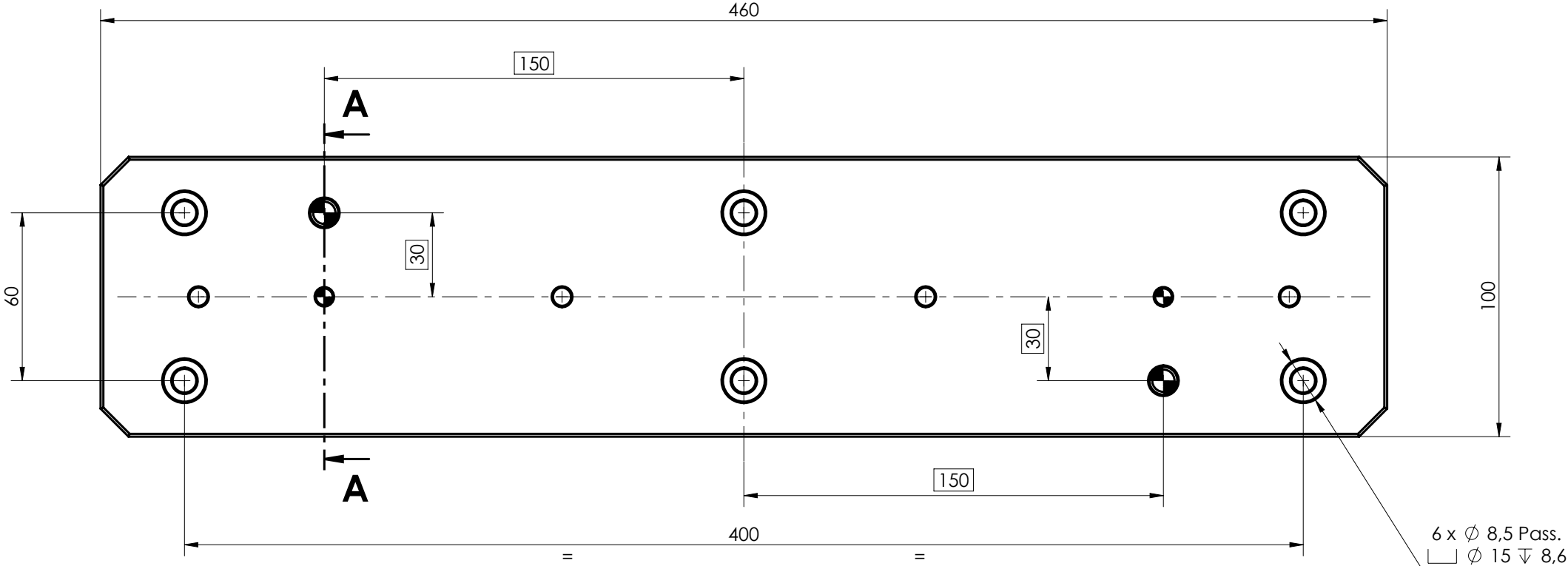
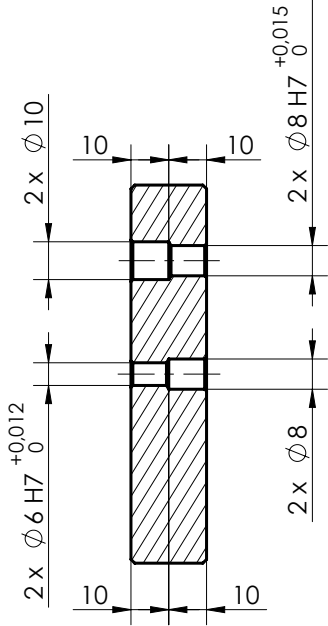
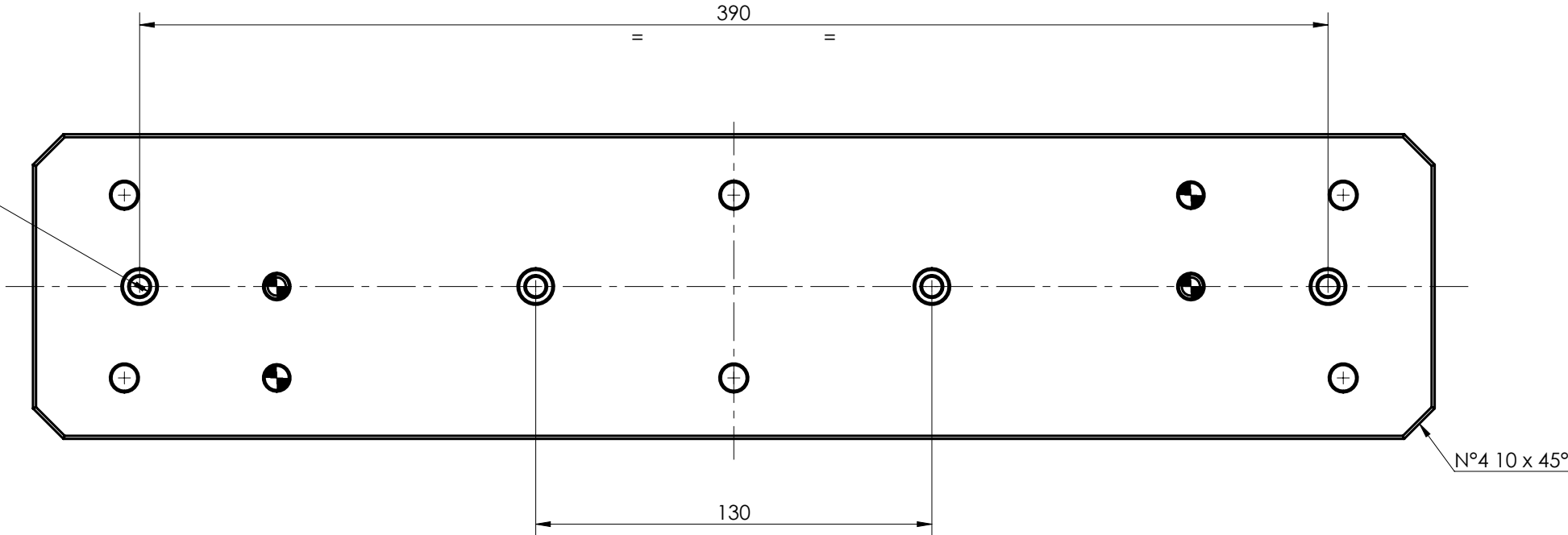


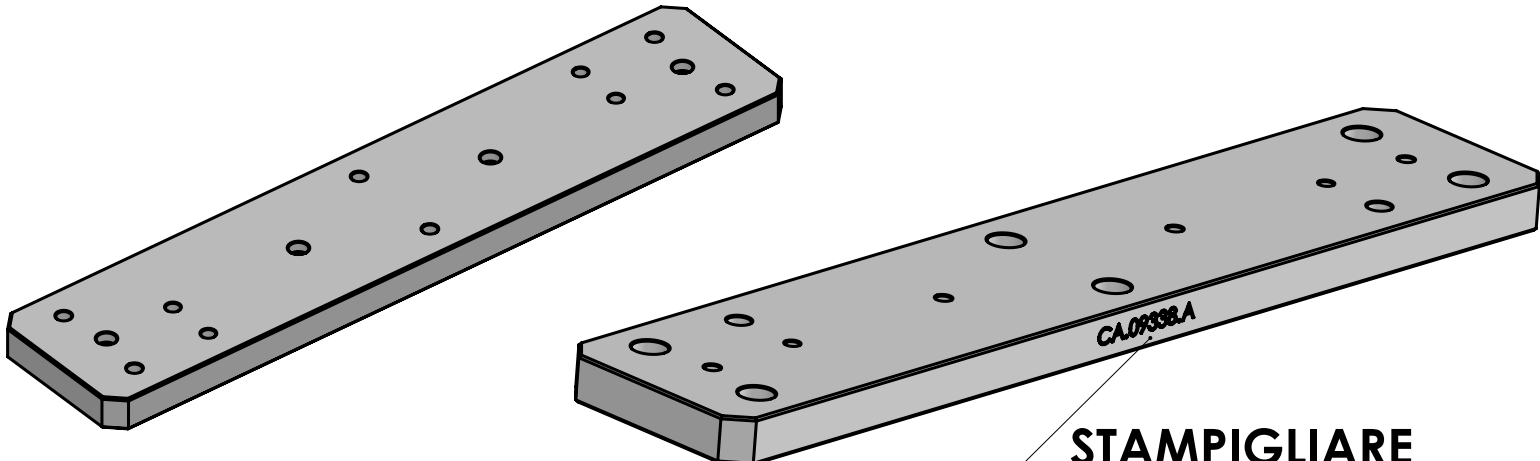
Sez. A-A



N°4 x $\phi 6,5$ Pass.
 $\phi 11 \nabla 6,4$



3.2



STAMPIGLIARE
CODICE ATTREZZATURA

<div></div> <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RICAVATE PER GETTO / Casted Parts - RIF/Acc to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc to - UNI EN 10243 >> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div> <div><table><tr><td>> =</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table></div> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <div><table><tr><td>> =</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table></div> <div>TOLLERANZE DI FORMA E POSIZIONE ISO2692 Form and position tolerances</div>	> =	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0	> =	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	DATA / Date 01/06/2023	DISEGNATO / Drawn Deana F.	MATERIALE / Material S235JR	MASSA / Weight - kg 7.01 ±5%	
	> =	0	3	6	30	120	400	1000	2000																																									
	<	3	6	30	120	400	1000	2000	-																																									
	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																																									
	> =	0	10	50	120	400																																												
<	10	50	120	400	-																																													
+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																																													
DESCRIZIONE / Description Piastra piede fissag. cilin. elettrico - Isola Montag. Assali 725 NACCO			SMUSSI N.Q. 1x45°	COMM. ATTREZZATURA																																														
RIVESTIMENTO SUPERF. / Surface Coating Fosfatazione			RACC. N.Q. R0.4	FOGLIO / Sh. 1	DI / Of 1																																													
TRATT. TERMICO FINALE / Final Heat Treatment			SCALA / Scale 1:5	FORMATO / Size A3																																														
PROFONDITA' TRATT. TERM./Heat Treatm. Depth			DIS. GREZZO N. / Row Material Drawing Nr. CA.09338.A/G																																															
DUREZZA SUPERFICIALE / Surface Hardness			DISEGNO N. / Drawing Number CA.09338.A																																															