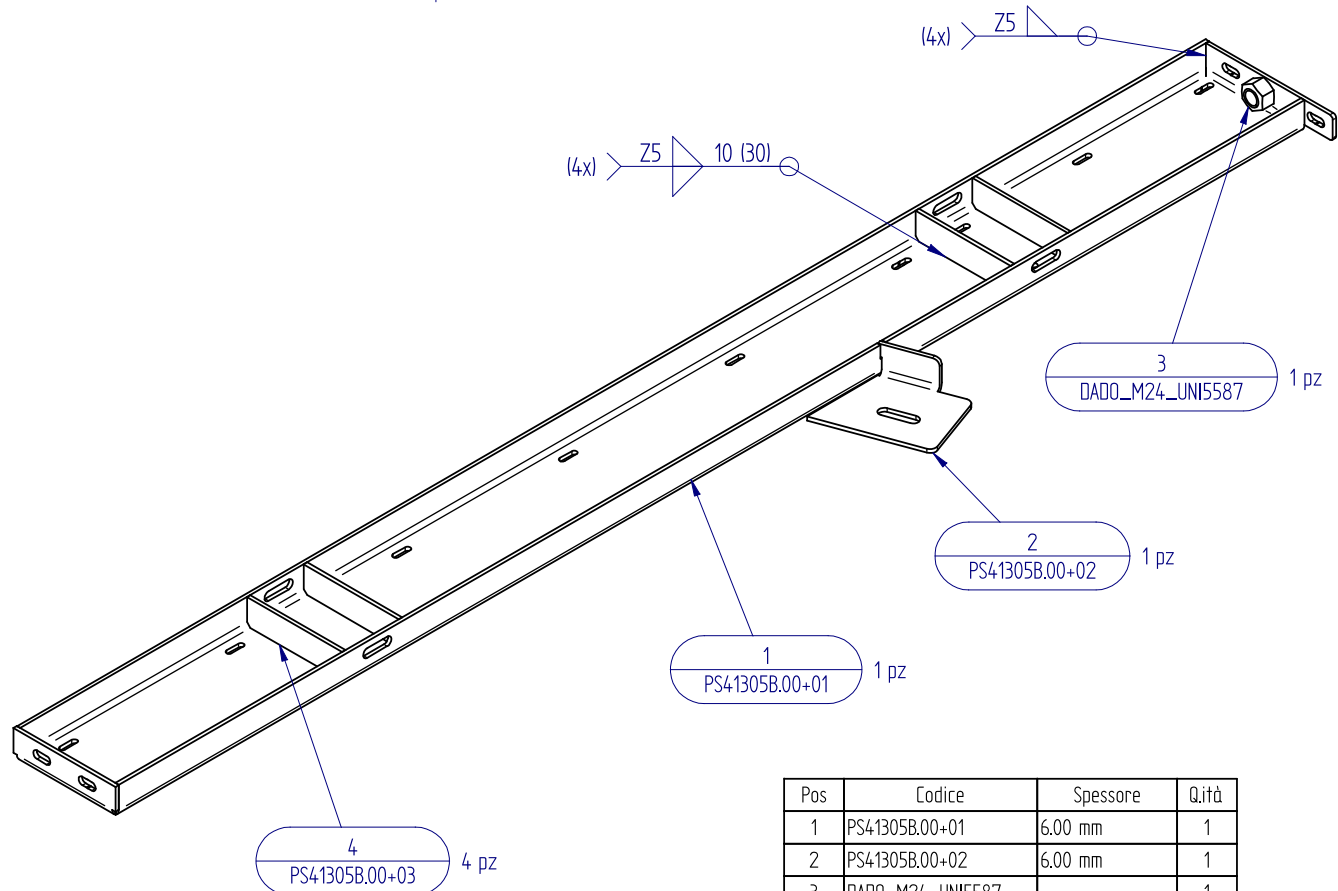
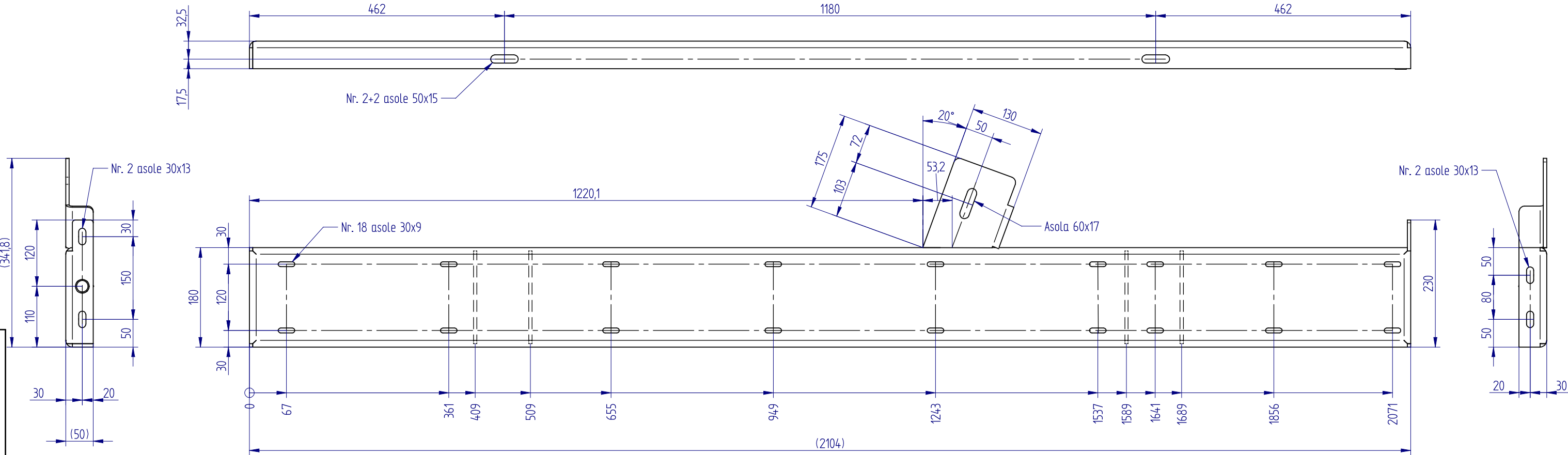


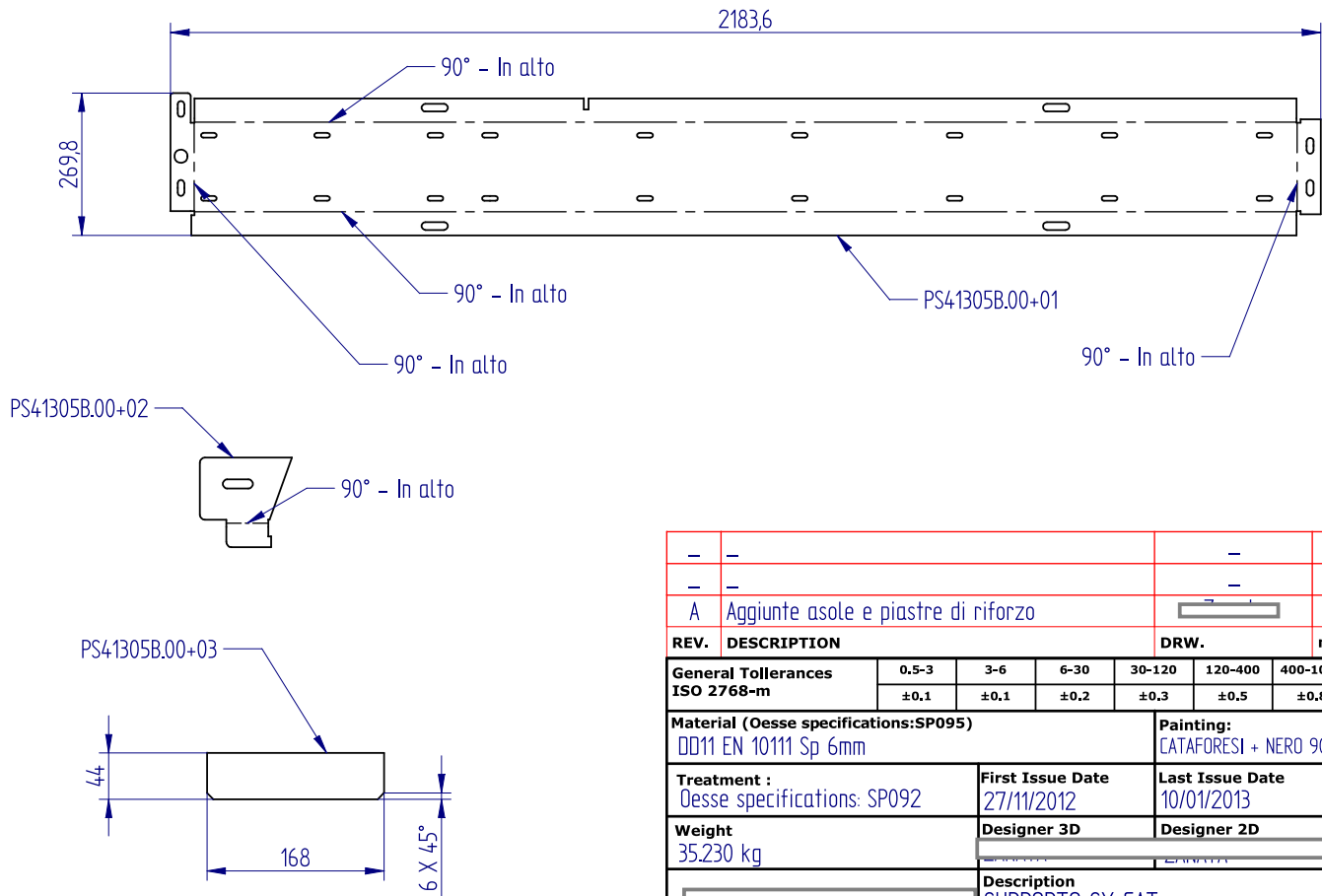
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In case of heat exchanger drawing:Category ACC.to the european directive 97/23/EC:ART.3 PAR.3t;tested and certificated ACC. to sound engineer practice.



Pos	Codice	Spessore	Q.tà
1	PS41305B.00+01	6.00 mm	1
2	PS41305B.00+02	6.00 mm	1
3	DADO_M24_UNI5587		1
4	PS41305B.00+03	6.00 mm	4

NOTES:  
TUTTI GLI SPIGOLI ESENTI DA BAVE  
ALL CORNERS TO BE BURR FREE  
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI  
SURFACES AREA MUST BE FREE FROM DENTS,OIL,GLUE,STICKER AND OTHER DEFECTS  
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO A TRATTI DI 10-15 mm  
FLANGES MUST BE APPROACHED TO AVOID CHINK. THEY MUST BE WELDED INSIDE WITH 10-15 mm MARKS  
PARTI FILETTATI ESENTI DA VERNICIATURA  
THREADS EXEMPT FROM PAINTING



-	-	-	-	-
-	-	-	-	-
A	Aggiunte asole e piastre di rinforzo		-	10/01/2013
REV.	DESCRIPTION	DRW.	n° Project	DATE
General Tollerances ISO 2768-m		0,5-3 ±0,1	3-6 ±0,1	6-30 ±0,2
		30-120 ±0,3	120-400 ±0,5	400-1000 ±0,8
		1000-2000 ±1,2	2000-4000 ±2	Angoli ±1°
Material (Oesse specifications:SP095) DD11 EN 10111 Sp 6mm		Painting: CATAFORESI + NERO 9005		
Treatment : Oesse specifications: SP092		First Issue Date 27/11/2012	Last Issue Date 10/01/2013	Scale 15
Weight 35.230 kg		Designer 3D	Designer 2D	App/Ver
		Description SUPPORTO SX CAT.		
		Project N° PR12/251	Derived From Code: -	Code PS41305B.00