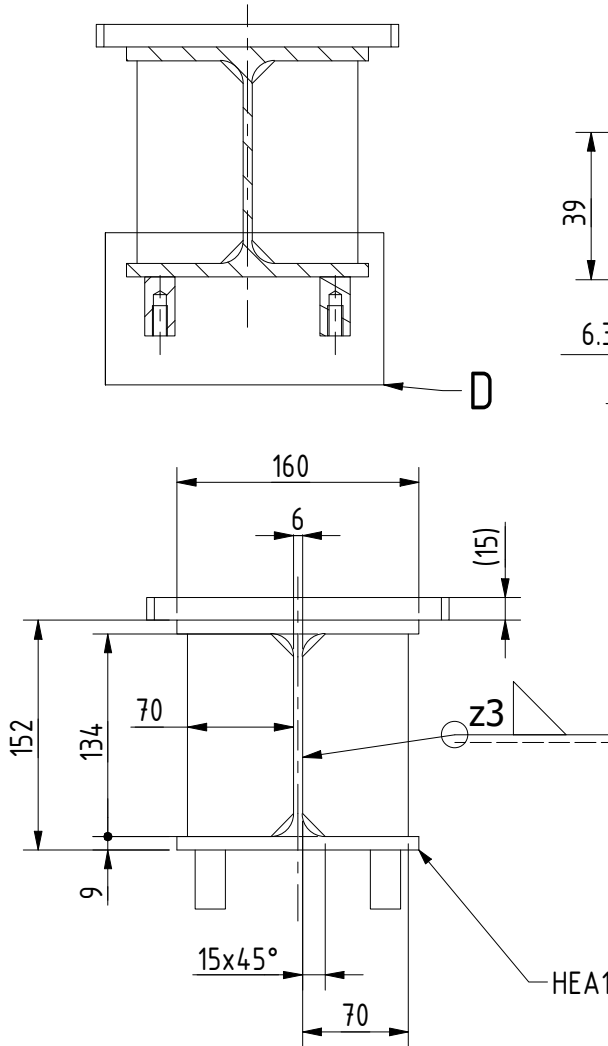
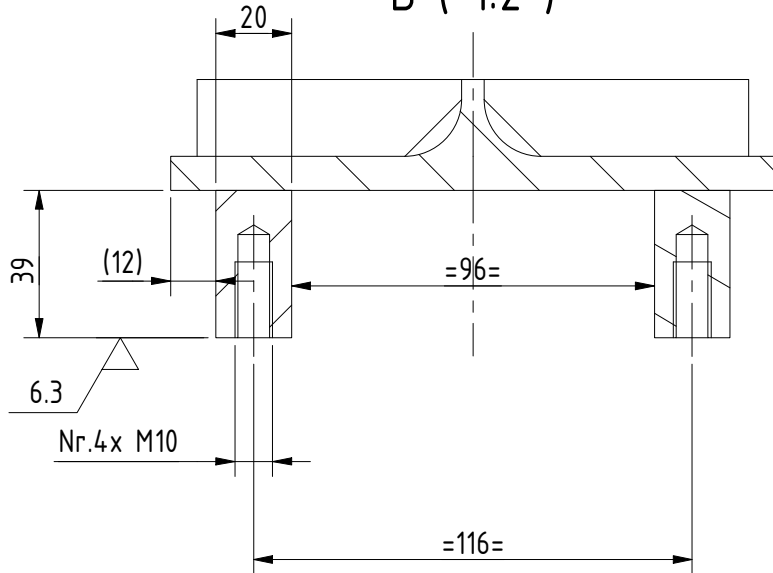


		2			1	
ITEM	QTY	DESCRIPTION	MATERIAL	GORIZIANE PART NUMBER	MASS	NOTE
1	1	BEAM HEA 160	Steel S355J2	GC50001131_01	43.9 kg	
2	4	RIB	Steel S355J2	GC50001131_02	0.4 kg	
3	2	PLATE	Steel S355J2	GC50001131_03	0.4 kg	
4	3	PLATE	Steel S355J2	GC50001131_04	1.6 kg	

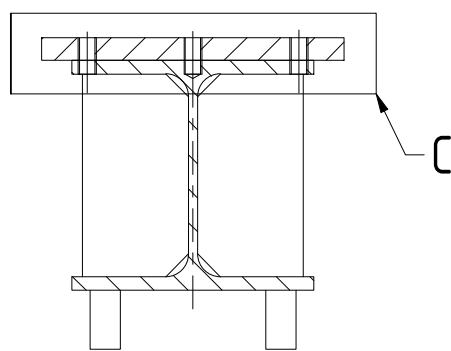
B-B ( 1 : 5 )  
ROTATED VIEW



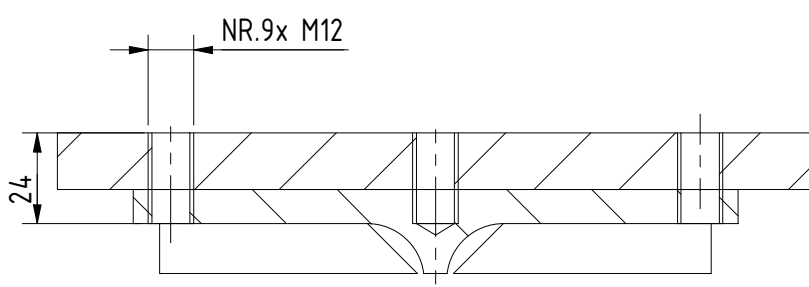
D ( 1:2 )



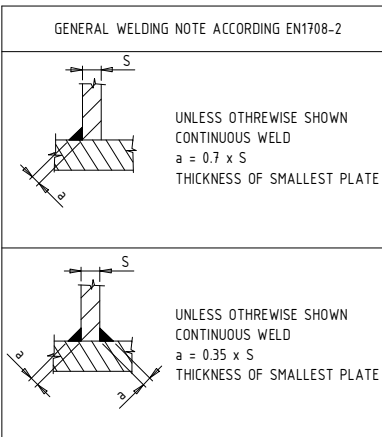
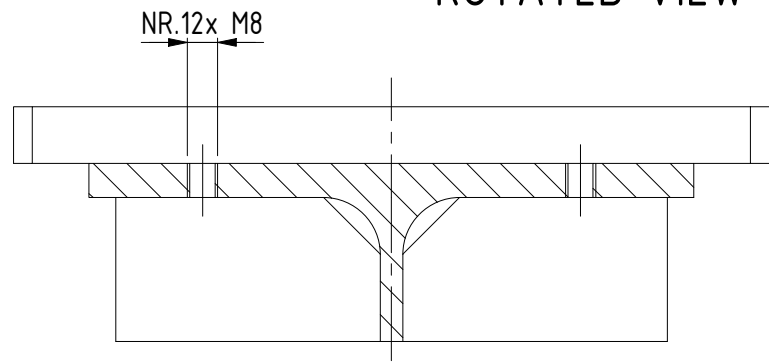
A-A ( 1 : 5 )  
ROTATED VIEW



C ( 1 : 2 )






E-E ( 1 : 2 )  
ROTATED VIEW



NDT TEST TABLE					
Category of member/ Weld	Type of weld connection	Test Method			
		Visual insp EN17637	Magn T. insp EN17638	U.T. insp EN17640	
Essential member class a,b <b>E-n°</b>	BUTT W.	100%	100%	100%	
	K, T, full pen W.	100%	100%	100%	
	K, T, part pen and fillet W	100%	100%		
Primary class c,d <b>P-n°</b>	BUTT W.	100%	20%	20%	
	K, T, full pen W.	100%	20%	20%	
	K, T, part pen and fillet W	100%	20%		
Secondary class e <b>S-n°</b>	BUTT W.	100%			
	K, T, full pen W.	100%			
	K, T, part pen and fillet W	100%			
PT-EN3452-1 TO BE PERFORMED WHERE MT EXAMINATION AFTER WELDINGS IS NOT POSSIBLE					
UNLESS OTHERWISE INDICATED ON DRAWING ALL WELDS ARE CLASS S					

THREAD HOLES AFTER ZINC COATING  
FILETTARE FORI DOPO ZINCATURA

01	11/10/22	ADDED 3 HOLES Ø9		L.P.	C.Q.	N.S.	
00	19/09/2022	FIRST ISSUE		CQ	LP	NS	
REV.	DATE	DESCRIPTION			DRAWN BY	CHECKED BY	APPROVED BY
				Geometrical tolerances according ISO 22081 Tolleranze geometriche in accordo a ISO22081			
Rugosity according EN 1302:2002   Rugosità in accordo EN 1302:2002				General tolerances (where not indicated)   Tolleranze generali (dove non indicato):			
Unquoted bevels: Spigoli non quotati:				-Welded parts   Saldati: Class B (EN 13920) -Machined parts   Lavorati: Class m (EN 22768-1) -Fillet Thread   Filettature: 6H/6g			
Surface Treatment   Trattamento superficiale:				Coated surfaces if required Superfici tratt:			
HOT DIP GALVANIZING ISO 1461 - 140 µm   ZINCATURA A CALDO 140 µm							
Material (where not indicated on drw.):   Materiale (dove non indicato nel disegno):				Weight:   Peso: 51,118 kg			
Description:   Descrizione:				Format: A2			
LONGITUDINAL BEAM				Scale: 1 : 5			
TRAVE LONGITUDINALE				Nr of Sheets: Nr di fogli:			
				Part No:   Codice componente: GC50001131		1	
GORIZIANE E&C S.p.A. I-34070, Villesse-GO via Aquileia, 7 Ph -39.048191511 Mail: info@goriziane.it www.goriziane.it				File Name:   Nome file: GC50001131.iam		Sheet: Foglio:	
All dimensions are in mm Tutte le dimensioni sono in mm				Obt. from:   Ottenuto da:		1	
				Replaces:   Sostituisce:			
				Dimensional check report required Richiesto report controllo quote			
This document and any information herein contained cannot be disclosed or used for any purpose without the written consent of Goriziane E&C S.p.A. which owns the intellectual property Questo documento e le informazioni in esso contenute non possono essere divulgate o utilizzate per qualunque scopo senza autorizzazione scritta di Goriziane E&C S.p.A. che ne detiene la proprietà							