




SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	-0,2/100
	0,4	//0,2/100
	0,25	⊥ 0,2/100

Angles ± 1°
Angoli ± 1°

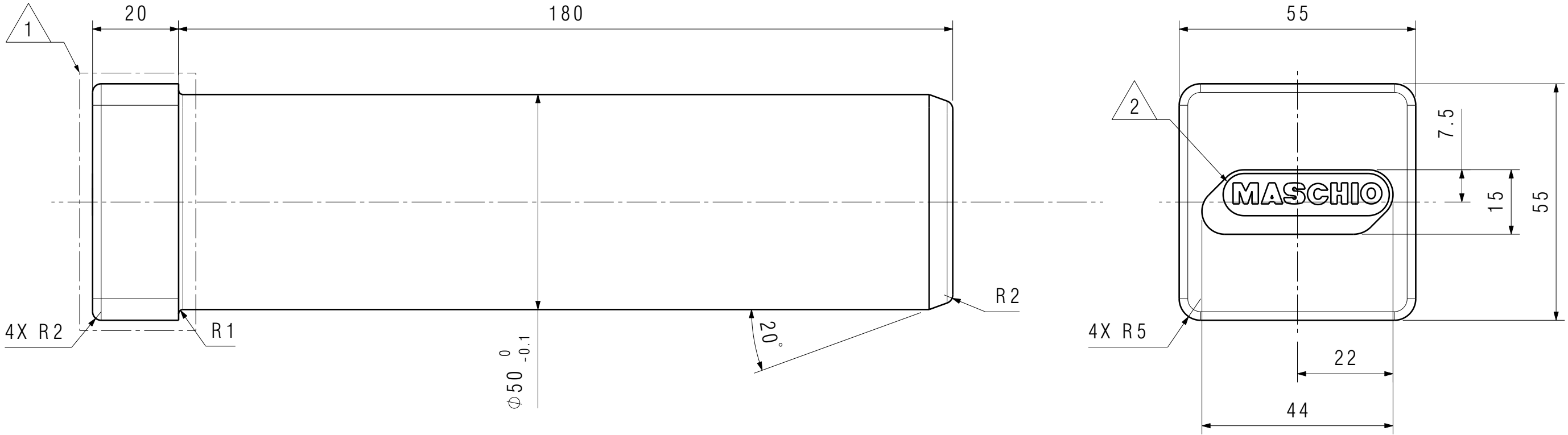
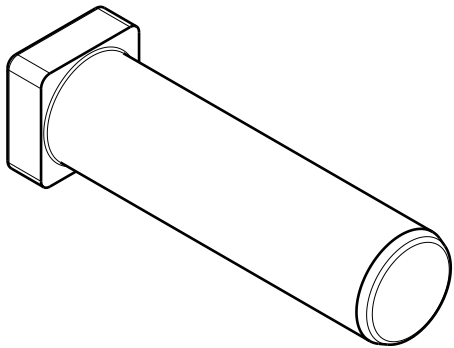
General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. Lung. e Diametri	0.00	6.00	30.0
Tolerance Tolleranza	±0.1	±0.2	±0.3

1 OBTAIN BY ELECTROFORGING PROCESS

2 SPECIFICATION:


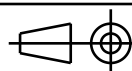
- MASCHIO BRAND (REF. DRAWING 00008267)
- PRINT IN NEGATIVE WITH DEPTH 1.5 mm
(ALTERNATIVE PRINTING: NUMERICAL MACHINE WITH DEPTH 0.5 mm)

3 ALTERNATIVE MATERIAL:
42CrMo4 +QT UNI EN ISO 683-2:2018



- DRAFT -
03/04/2023

ELECTROFORGING
Ra12.5

00	M23-000	C-1	Release Emissione	Igeretto	---	---	
Rev	Mod. N°	Type	Modification object / Descrizione modifica		Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</p><p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</p></div>				Treatment: --		Creation Date	
				Trattamento: --			
				Surf.Finish: Zinc Coating Flake Ref. Cap TS-021		07/07/2021	
				Finitura sup: Zincatura lamellare Rif. Cap TS-021			
				Material:		Weight [Kg]	
39NiCrMo3 +QT UNI EN ISO 683-2:2018							
Model:		Group:	Critical Lev:	Blank Decr: --		3,241	
--		--	--	Descr.Grezzo: --			
Part Nr: R17623714			Replace: --		Blank: --	Wet Area[m2]: --	Perimeter [mm]
Description: PIN D50 L=180						Scale: 1:1	
Descrizione: PERNO D50 L=180							Circumferences included