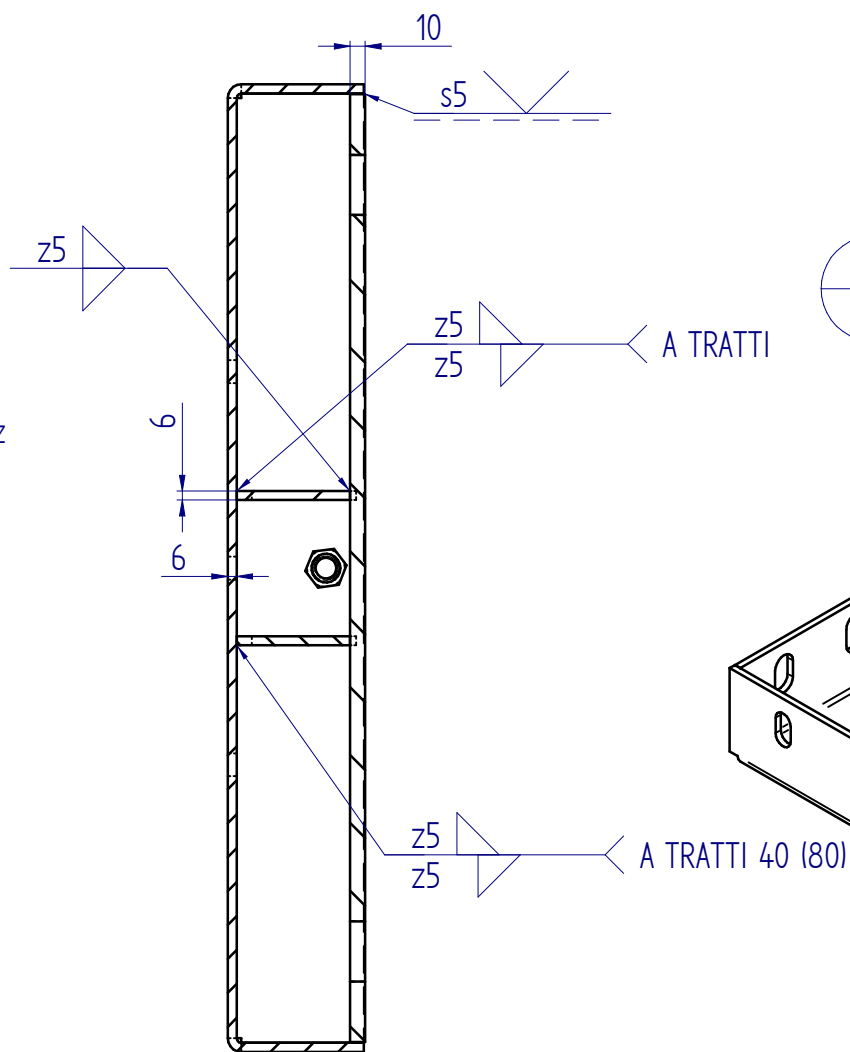
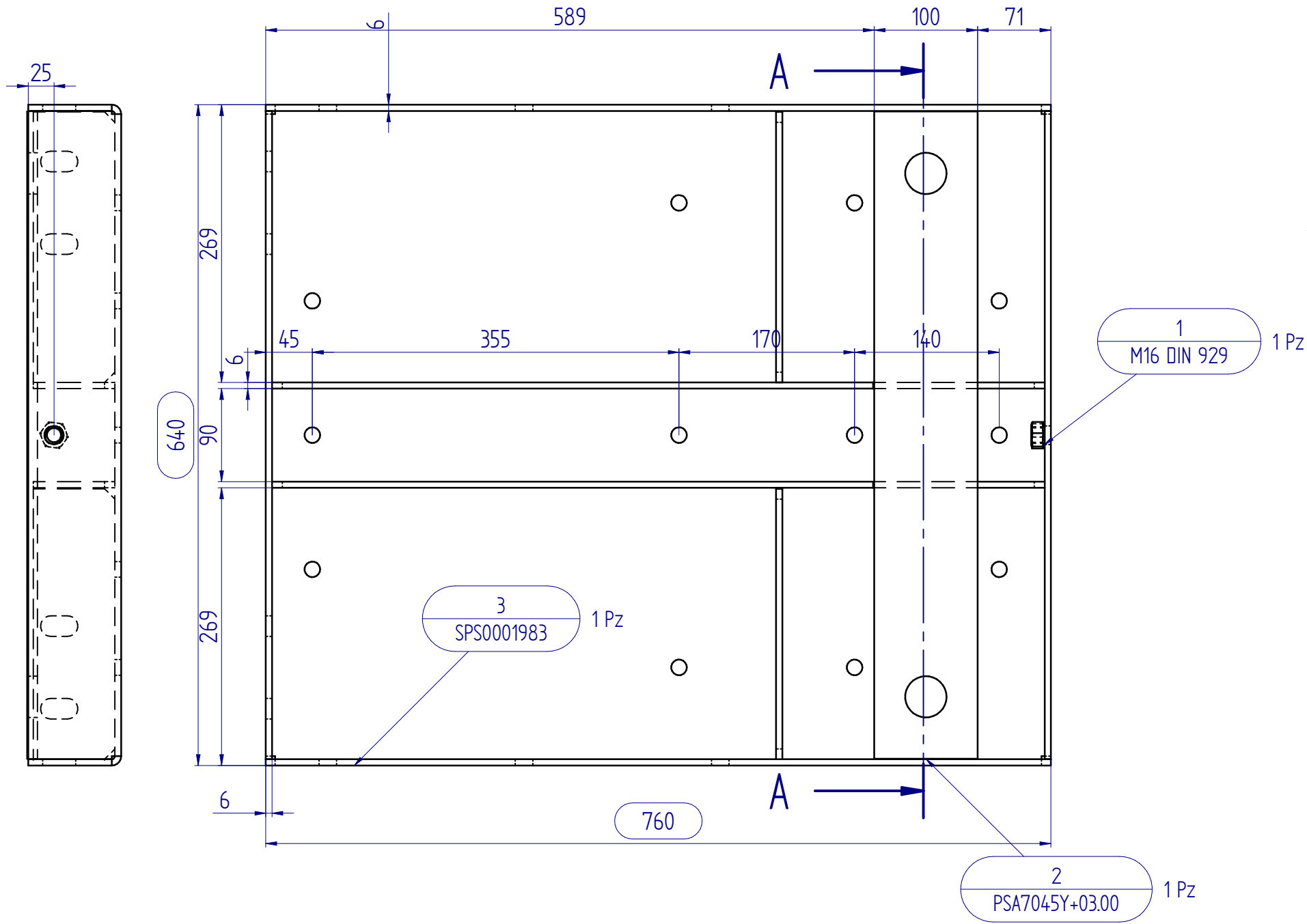
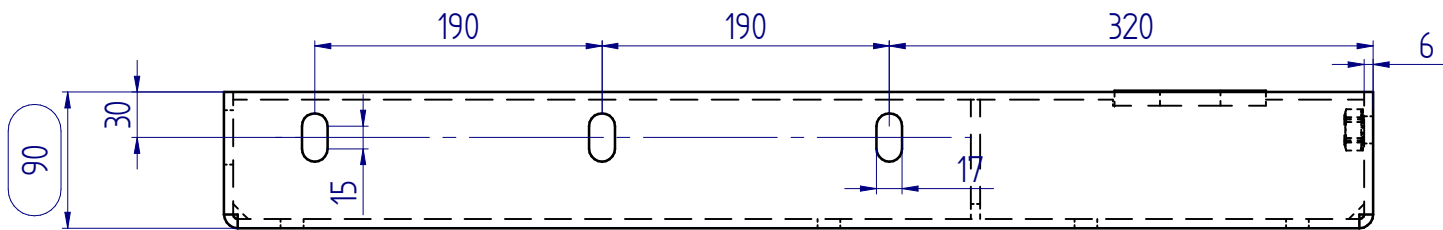
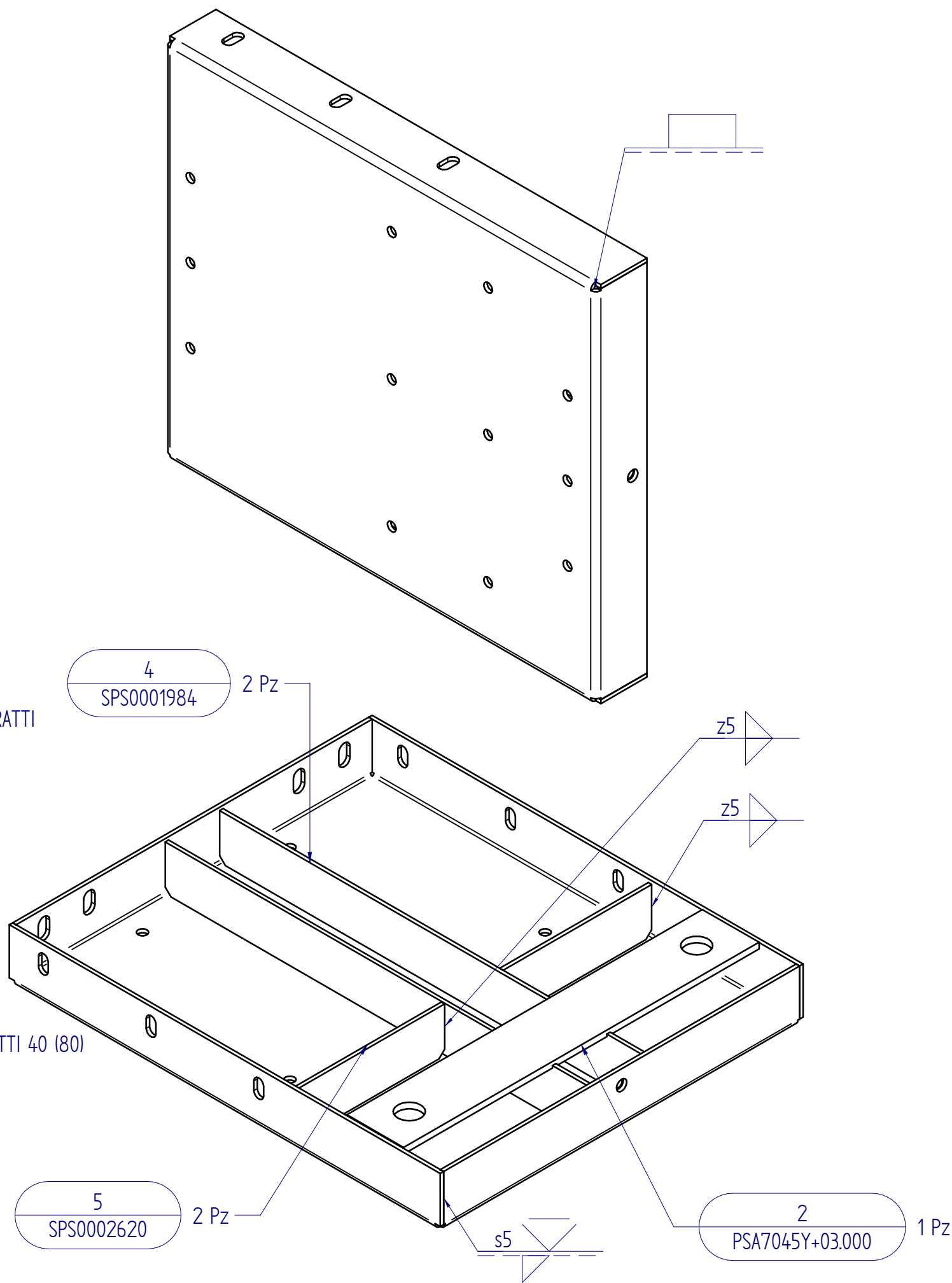


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In case of heat exchanger drawing:Category ACC.to the european directive 2014/68/EU tested and certificated ACC. to sound engineer practice.



SECTION A-A



NOTES:

TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE  
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI  
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO  
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA  
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\

Pos	Cod.	Descrizione	Material Thickness	Materiale	Qty.
1	M16 DIN 929	DADO A SALDARE M16 DIN 929		Acciaio	1
2	PSA7045Y+03.000	PART 3	10,00 mm	S235 JR	1
3	SPS0001983	BASE		S235 JR	1
4	SPS0001984	PART 2		S235 JR	2
5	SPS0002620	PART 2		S235 JR	2

0	Emissione	p.sindoni	a.buonaventura	s.dallacosta	12/05/2021				
Rev	Description	Made	Verified	Approved	Date				
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553									
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle
Unless otherwise specified - ISO 2768 class c	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
<div>Ros s.r.l.</div> <div>Via Crosera, 42 - Zona Industriale</div> <div>33082 AZZANO DECIMO (PN)</div> <div>Tel. 0434 633318 r.a. - Fax 0434 640639</div> <div>C.F. e P.IVA 01278530934</div>		Surface treatment : CATAPHORESIS + RAL 6019					Weight: 45.387 kg	Scale: 15	
		Description: PIASTRA DI SOSTEGNO SM					Page: 1 / 1		
		Customer code: \\		Code PSA0056510					