



PART	yes/no	DESCRIPTION
deburred through grinding/trowalizing or comparable method	y	
max. stamping burr/flash in according to DIN9830-f	n	0,1 mm
stamping burr/flash not allowed (around punched)	n	
part cleanliness: grease and oil free	y	
washing process	n	
good foam adhesion	n	
cavity-no./label recessed	y	2
upsets at bending areas valid up to max. 10% of material thickness validity: up to bending angle 90 degree	y	
non-toleranced dimension according to ISO2768-m	y	
general tolerances for coaxiality and symmetry in according to DIN6930-2-m	y	
cut offset valid inside max. 0,3x45°	y	
cut offset valid outside max. 0,3x45°	y	

design rules for stamped steel parts in acc. to DIN6932 and design rules for cold bending steel parts in acc. to DIN6935

Special definition of workpiece edges acc. to ISO 13715
Tearing of punched edges (drill holes, cutouts, etc) general not allowed, only valid if specifically defined

Missing details and dimensions are shown in the 3D CAD model.
flat pattern if available on drawing:
Product drawing for the component release, no tool drawing!
All dimensions have to be adapted acc. to the technological parameters for a toolmaking!

▶ stamping direction will be defined based on proposal of supplier

surface treatment:
Zinc coated ISO 2081 FE/Zn 8 B
Corrosion Resistance: Salt Spray Test 72h Ri 0

All dimensions are valid for the configuration after the surface treatment

140000	800124-0151	Hinge Flat support cab 556 top zinc	556-as drawn	60100007265444
140000	800124-0153	Hinge Flat support cab 556 btm zinc	556-mirrored	60100007265445
65000	800124-0155	Hinge Flat support cab 538 top zinc	538-as drawn	60100007265446
65000	800124-0157	Hinge Flat support cab 538 btm zinc	538-mirrored	60100007265447
Material Number	Name	Variant	TC Number	

Do not use hazardous substances banned by law and notice the list of prohibited substances and of substances to be avoided listed by ? -1.				Form
Allowed Tolerances - ISO 8015 ISO 2768 - m		Material see BOM		A2 CAD
Missing Details		Weight 50 g	Volume	Surface
C K p		Status Quotation	Control dimensions must be validated according to BSH Leaflet on sampling	
Scale 1:1		Date released 03.01.22		
Designation Hinge Flat support cab drw				
Rev A		Seq 1	Document No.	Sheet-No. 1
6010 0007967399				of 1

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Q.ta: 140mila e 65mila
Lotti: 14mila e 6500 mese
Peso: 50 grammi/pz
Imballo: casse ferro (6500 pz ipotetici)