



TOLERANCING: ISO 8015
GEOMETRICAL TOLERANCING: ISO 1101
GENERAL TOLERANCES: ISO 2768-mH
ISO-LIMITS AND FITS: ISO 286
SURFACE TEXTURE: ISO 1302
THREAD TOLERANCES: ISO 965-1 6H/6g

JIS B 0051 : 2004
ISO 13715 : 2000

-0.5

REMOVE
EDGE AN

NOTES:

- 1) MATERIAL: EN 1706, AC 42100-F (ALSi7Mg0.3-F) AND CU<0.1%(TARGET<0.05%)
- 2) UNLESS OTHERWISE SPECIFIED:
GENERAL WALL THICKNESS: 8^{mm}
CAST GEOMETRY ACC. TO 3D-CAD DATA. (I20674-BRAVO-CAST.prnt)
BLANK GEOMETRY ACC. TO 3D-CAD DATA. (I20674-I367x.prnt)
- 3) CASTING SHALL BE FREE FROM BURN SAND
- 4) LESS 1MM HEIGHT AND 10MM WIDTH LIB ON PARTING FACE EXCEPT RUBBER HOSE INSERTION FACE ARE ACCEPTABLE FOR EASY TAKE OFF BURRS.
- 5) HYDRAULIC PRESSURE TEST: 0.3 [MPa]
- 6) FINISH: E-COAT (KTL)
- 7) CHANGE INTO POINT"e" THROUGH SMOOTH CHANGE OF POINT"a".
- 8) INSIDE SURFACE AS CAST NOT TO EXCEED Ra25 IN MICRO METER (300RMS IN MICRO INCH)
- 9) PIPE, EXHAUST DRIVE FOR BRAVO STERN DRIVES.

[illegible]