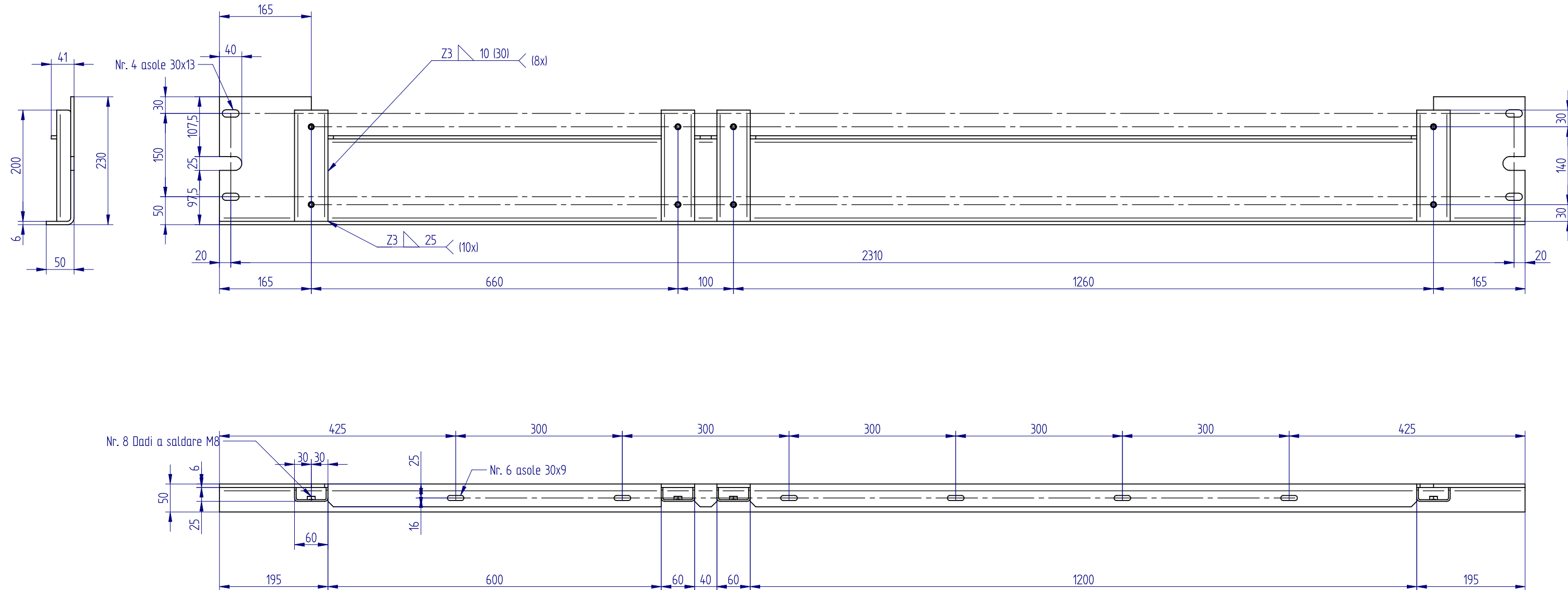




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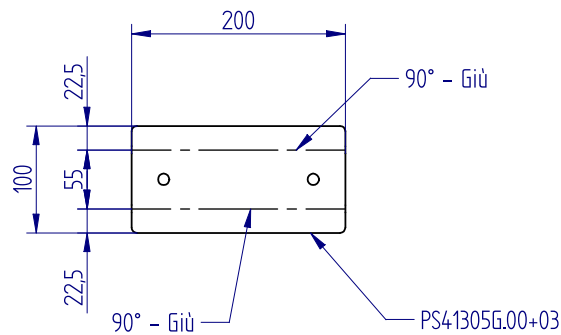
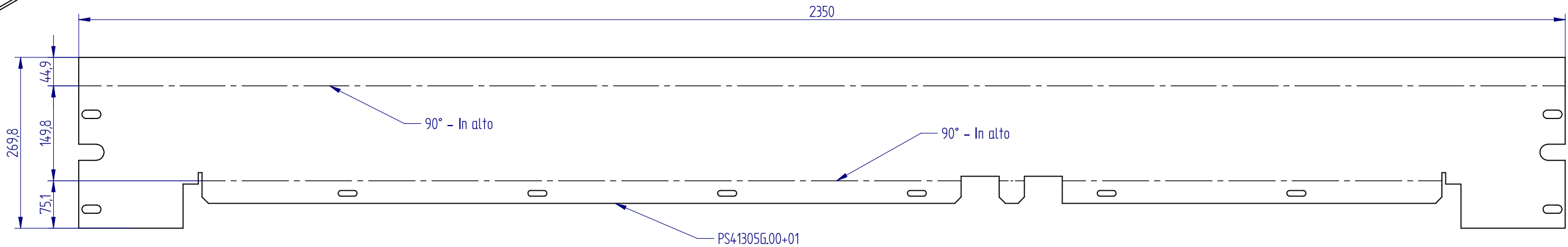
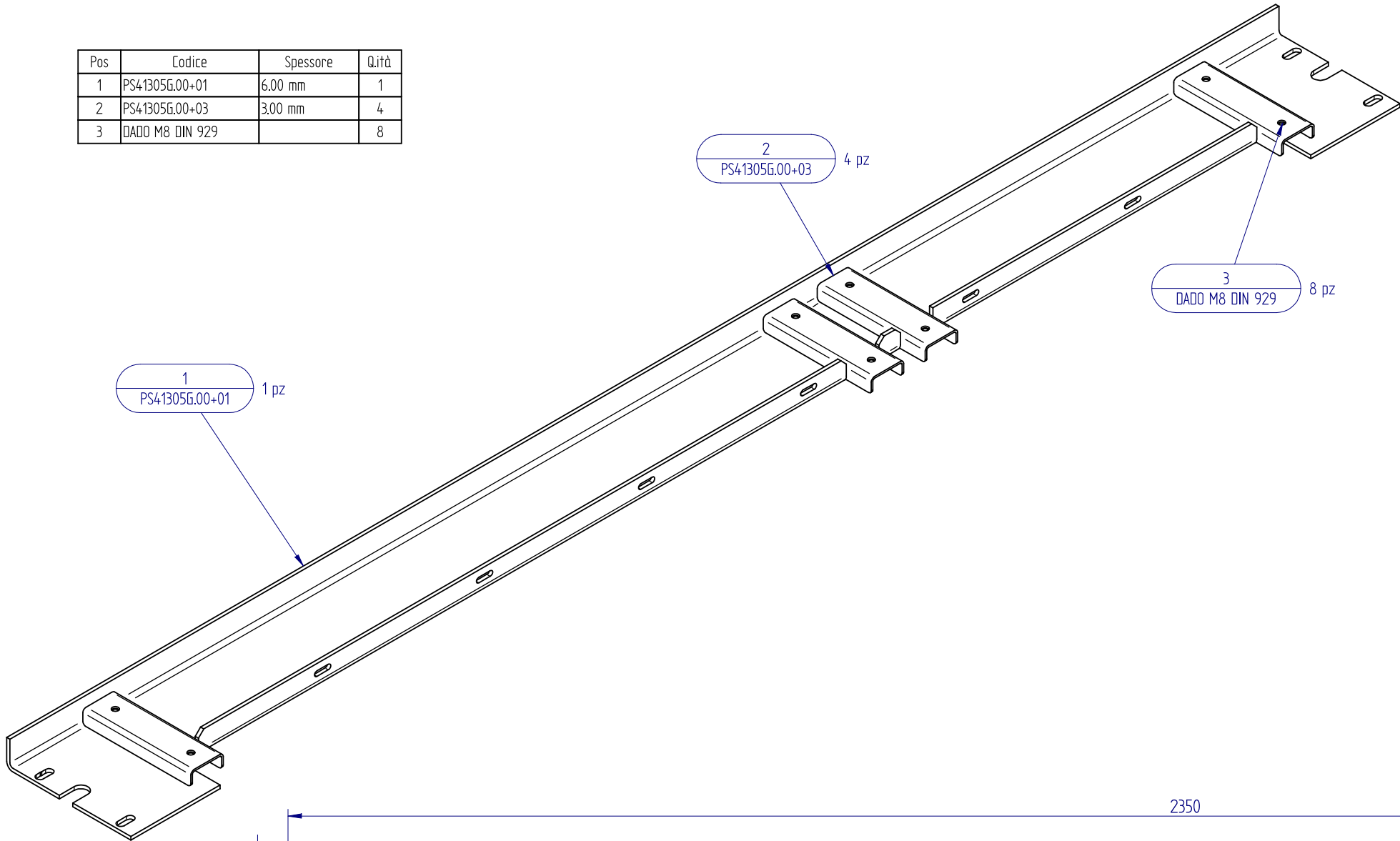
In case of heat exchanger drawing:Category ACC.to the european directive 97 /23 /EC:ART.3 PAR.3t;tested and certificated ACC. to sound engineer praticcse.



NOTES:
TUTTI GLI SPIGOLI ESENTI DA BAVE
ALL CORNERS TO BE BURR FREE
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES AREA MUST BE FREE FROM DENTS,OIL,GLUE,STICKER AND OTHER DEFECTS
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO A TRATTI DI 10-15 mm
FLANGES MUST BE APPROACHED TO AVOID CHINK. THEY MUST BE WELDED INSIDE WITH 10-15 mm MARKS
PARTI FILETTATI ESENTI DA VERNICIATURA
THREADS EXEMPT FROM PAINTING



-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
REV.	DESCRIPTION				DRW.		n° Project		DATE
General Tollerances		0,5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000
ISO 2768-m		±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
Material (Oesse specifications:SP095)					Painting:				
DD11 EN 10111 Sp 6mm					CATAFORESI				
Treatment :			First Issue Date		Last Issue Date			Scale	Page
Oesse specifications: SP092			27/11/2012		27/11/2012			---	1 / 2
Weight			Designer 3D		Designer 2D			App/Ver	
34.772 kg									
			Description						
			PIASTRA SUP CAT.						
			Project N°		Derived From Code:			Code	
		PR12/251		-			PS41305G.00		

Pos	Codice	Spessore	Q.tà
1	PS41305G.00+01	6.00 mm	1
2	PS41305G.00+03	3.00 mm	4
3	DADO M8 DIN 929		8



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Oesse specifications: SP092			27/11/2012		27/11/2012			----	2 / 2
Weight			Designer 3D		Designer 2D			App/Ver	
34.772 kg									
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