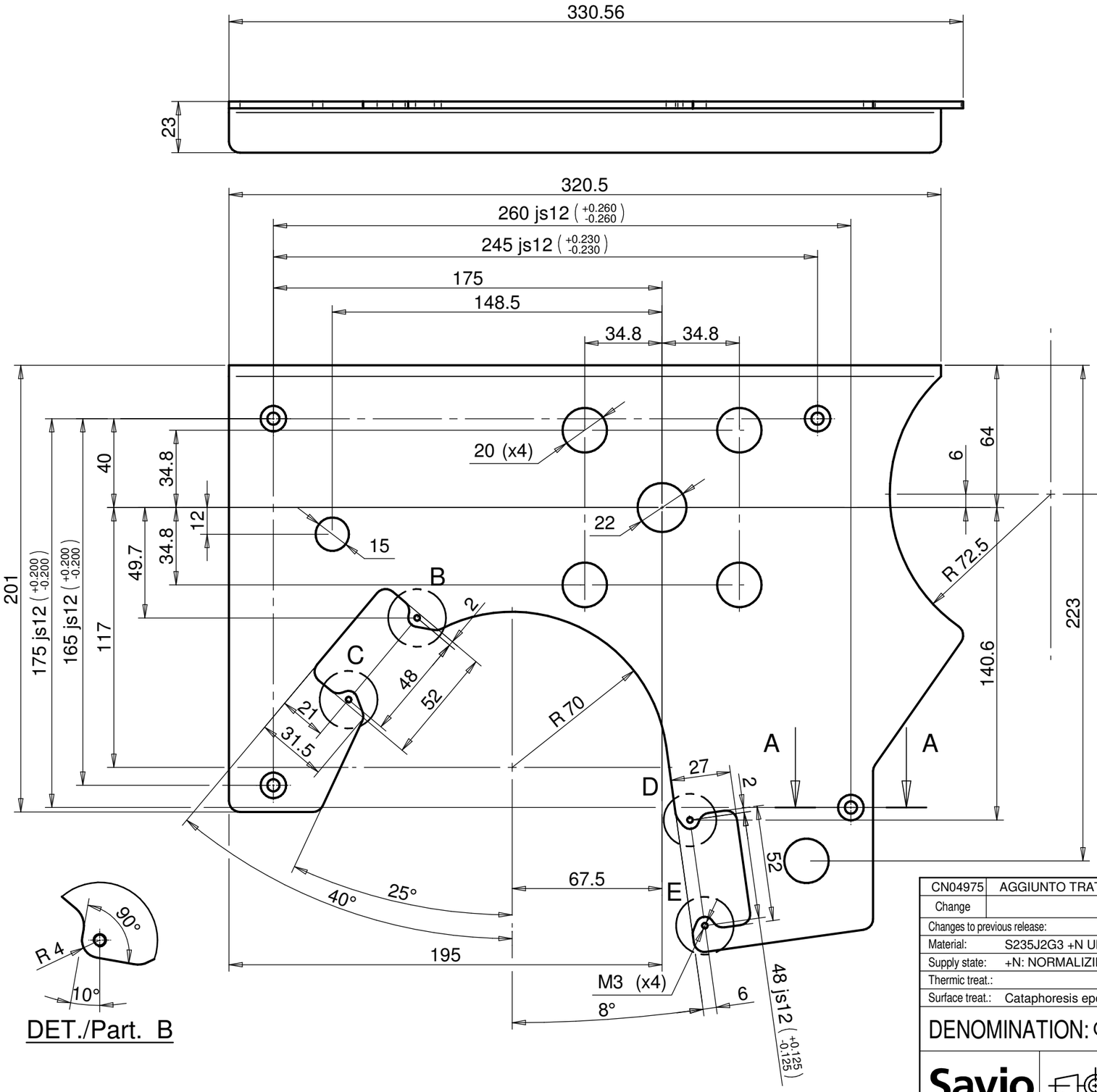
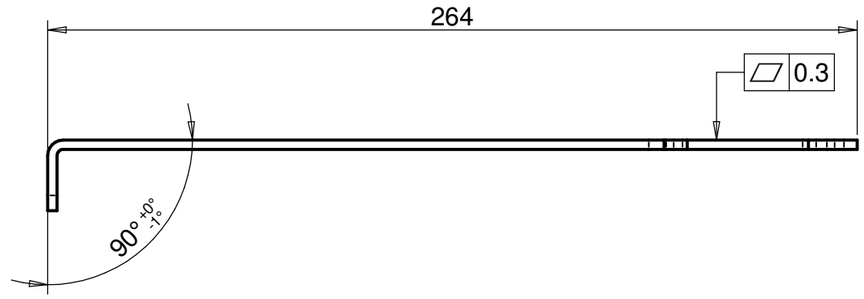
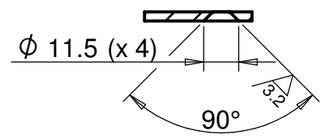
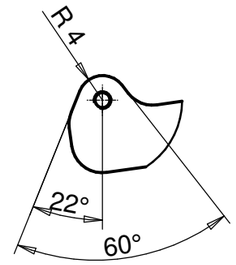
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



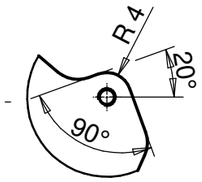


SECT./Sez. A-A

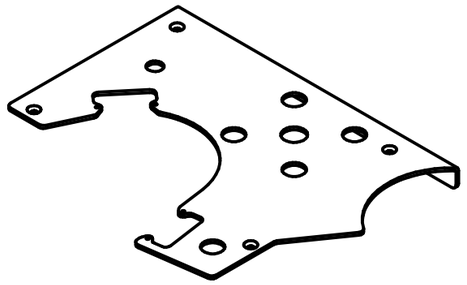


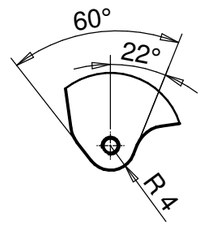


DET./Part. E



DET./Part. C





DET./Part. D

-BAVA MASSIMA 0.04
-MAXIMUM BURR

-RACCORDI NON QUOTATI R5
-FILLETS WITHOUT DIMENSION R5

-RAGGI INTERNI DI PIEGATURA R2
-INTERNAL BENDING RADIUSES R2

DET./Part. B

CN04975	AGGIUNTO TRATTAMENTO SUPERFICIALE	29/06/2021	02
Change	Modification details:	Date Mod:	IRP

Changes to previous release:		Obtain from:	Substitute:
Material:	S235J2G3 +N UNI EN 10025	Code:	4032_6002_99
Supply state:	+N: NORMALIZING ROLLING	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Cataphoresis epoxy graphite black RAL9011 4010-0003-00	Hardness(S):	

DENOMINATION: GUIDA INFERIORE DISCO DOSATORE

Savio	Draw.: Enrico Gaiotto	Date: 17/10/2019	034968.0.0
	Mod. : Enrico Gaiotto	Sheet N°: 1/1	
	App. : Giuseppe Morini	Scale: 1:2	PLATE

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