

GENERAL TOLERANCES

Angular dimension  $\pm 1^\circ$  - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011\_1005\_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011\_1003\_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011\_1005\_00), of CAST IRON (4011\_1003\_00), must be intended H for holes, h for shafts, Js for all the other dimensions

5

4

3

2

1

52

4

$\phi 4.2^{+0.1}_0$

40

16

45

R 5

R 5

R 5

VIEW/Vista X

(51.7)

(59.6)

$58.6^{+0.15}_0$

$\angle 0.1 A$

$\phi 5^{-0.1}_{-0.2}$

$16.5^{+0.1}_0$

R 0.2 MAX

R 2

R 20

(30)

$32^{+0.2}_0$

(9.7)

40

74°

2 $^{+0.2}_0$

124.2

79.6

NOT VALID FOR TEMPLATE: DEVELOPMENT CALCULATED WITH NEUTRAL AXIS STANDARD AT 0.4167 THICKNESS.  
Non valido per attrezzatura: sviluppo calcolato con asse neutro standard a 0.4167 dello spessore lamiera.

- WEIGHT / Peso : 0,2 kg.  
- FREE OF BURRS / Esente da bave  
- BENDING INTERNAL RADIUS/Raggi interni di piega: R 2

Approved

|   |   |                  |                        |
|---|---|------------------|------------------------|
| CN04600   | 22/10/2021                              |                  | 00                     |
| Change  | Date Mod:                               |                  | IRP                    |
| Changes to previous release: MODIFIED PROFILE               |   | Obtain from:     | Substitute: 036769.0.0 |
| Material:   | DC03 C290 A-MA RL SK UNI EN 10139       | Code:            | 4032_6512_99           |
| Supply state:   | 290: COLD DRAWN/HARD SK: ROUDED EDGE    | Dimensions:      |                        |
| Thermic treat.:   |   | Hardness(T):     |                        |
| Surface treat.:   | Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI | Hardness(S):     |                        |
| DENOMINATION: SUPP. PISTONE SCARICO ROCCHES INTERM. PROXIMA |   |                  |                        |
| Savio   | Draw.: Mauro Del Pup                    | Date: 03/03/2021 | 036769.1.0             |
|   | Mod.: Mauro Del Pup                     | Sheet N°: 1/1    |                        |
|   | App.: Stefano Malfante                  | Scale: 1:1       |                        |
|   |   |                  | BRACKET                |