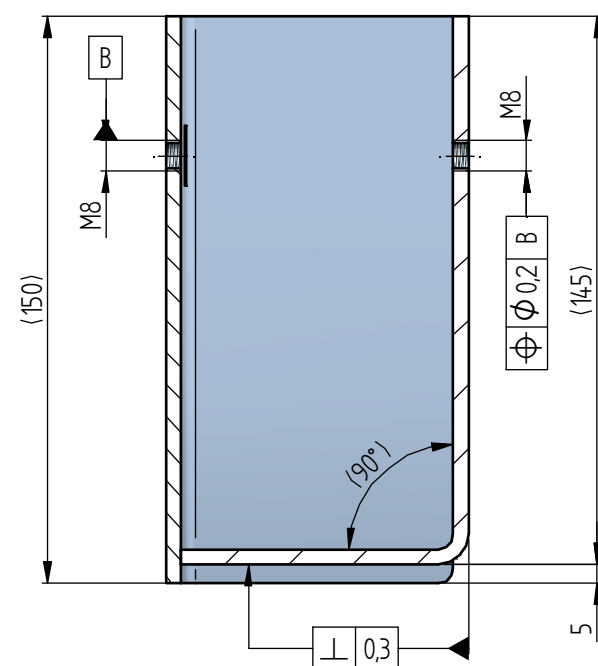
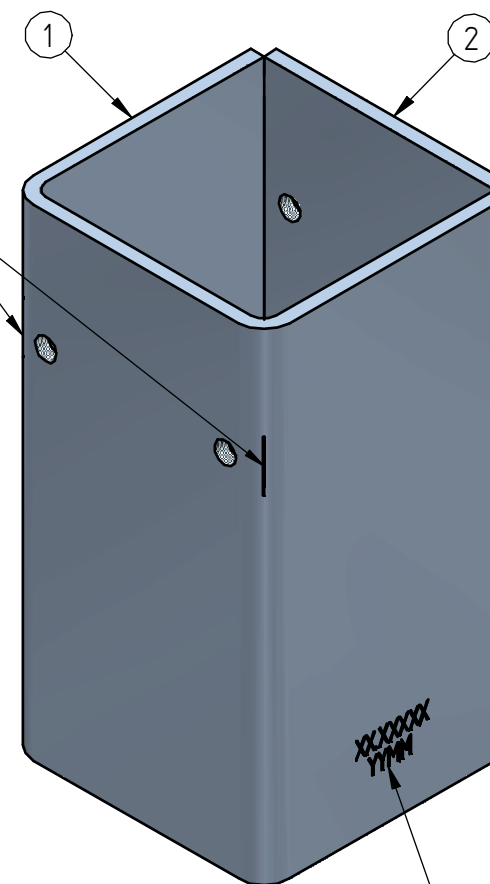


Sez. A-A



Kanten bis auf Außenradius verschleifen
Molare gli spigoli a raggio esterno



Für Kennzeichnung siehe Einzelteil
Per la marcatura vedi particolare singolo

Flachschleifen wenn nötig
Spianare se necessario

Toleriertes Maß! Siehe Einzelteilzeichnung
Quota con tolleranza! Vedi disegno del pezzo singolo

Schweiß Legende / Legenda di saldatura	
Nicht spezifizierte Schweißverfahren / Procedimento di saldatura non specificato	135 / MAG
Unbemaßte Kehlnähte / Saldature d'angolo non quotate	a= 0,7 x t(min)

2	30UF0240	00	ST_L for spring	1
1	30UF0239	00	ST_U for spring	1
Pos.	Item	Rev.	Item description	Qty
General tolerances for manufacturing processes				
Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting ISO 9013
Welding construction		ISO 13920		Metal moulded parts ISO 8062
Plastic moulded parts		ISO 20457		Surface condition ISO 1302
Geomatrix product specification According to GPS rules		Fundamentals, concepts principles and rules ISO 8015		Tolerances of form, orientation location and run-out ISO 1101
Welding joint ISO 2553		Work piece esge ISO 13715		Surface condition ISO 1302
02	A	changed from a tube 80x80x4 to sheet metal parts		26.04.2021
01	A	Angaben für Lieferantekodex, Produktionsdatum und Prüfanweisungen hinzugefügt		01.10.2020
Revision	Version	Description of the change		Date
Scale	1:2	Material S420MC		Weight 1.49 kg
Page size	A3	Status of drawing Released		Version Page 1/1
Dimensioning unit	mm	Creator Scherer	Approver Schwalt.F	1000K "dft" 404582
Projection method	1st angle	Create date 14.02.2020	Approve date 12.03.2020	Description Guiding pipe for spring
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