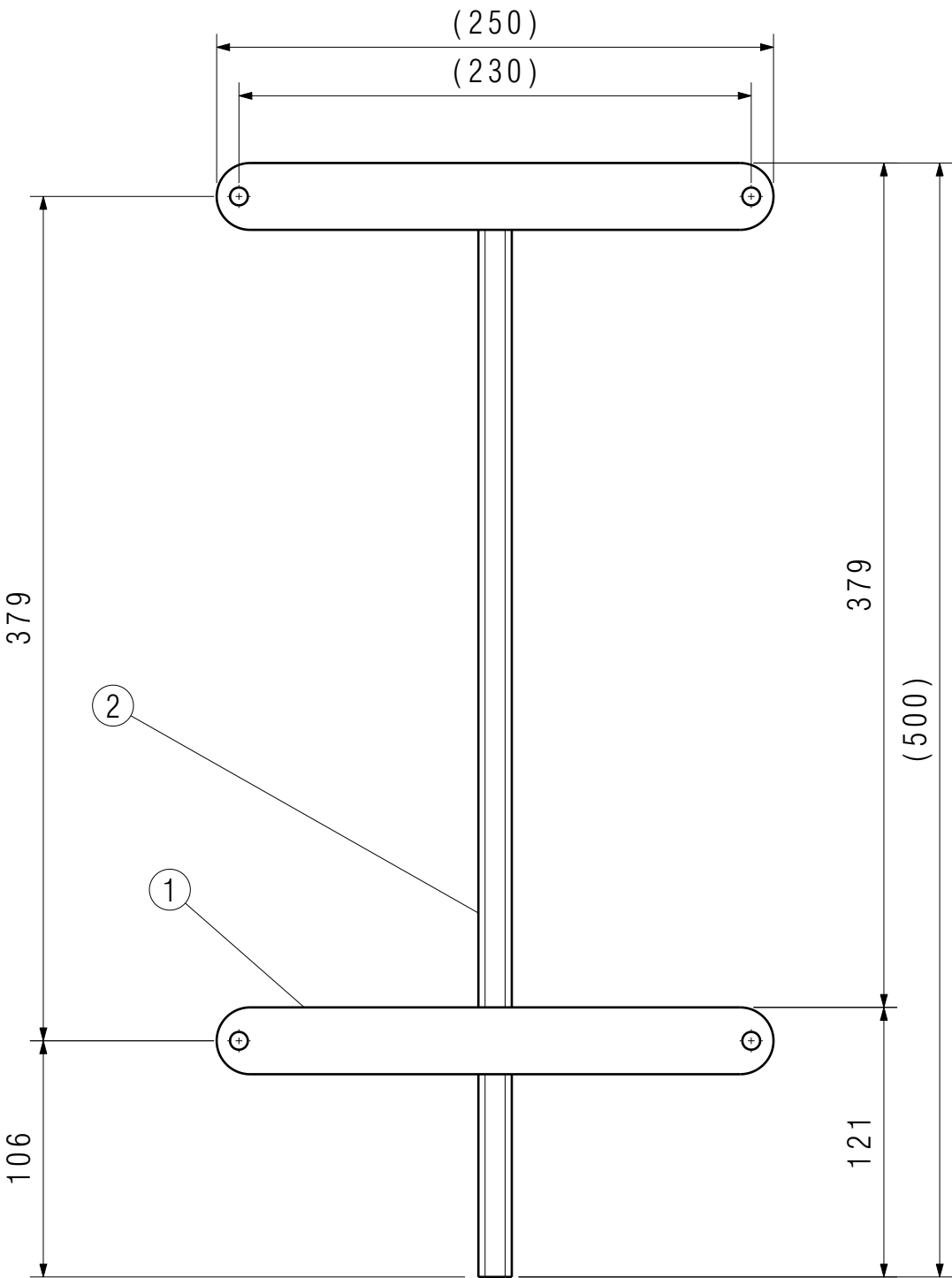


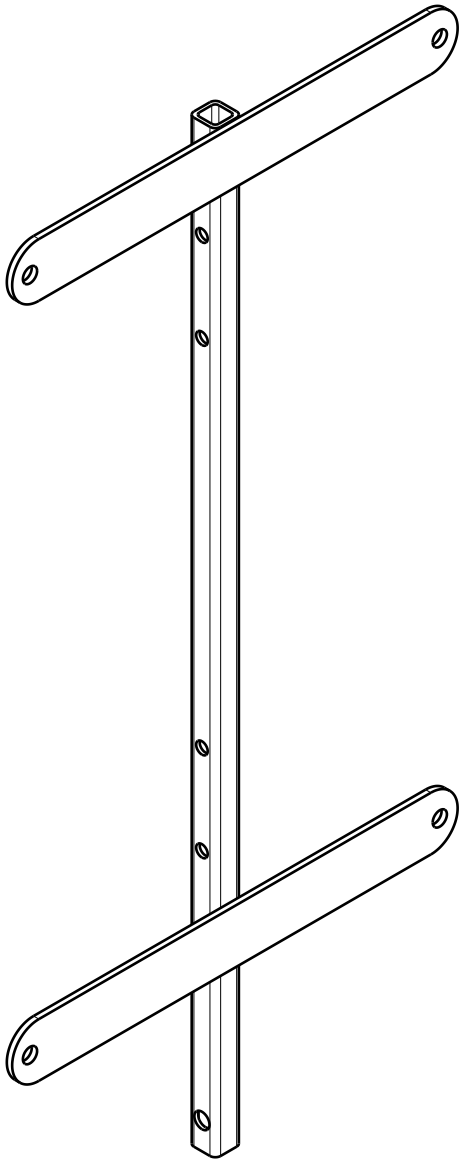
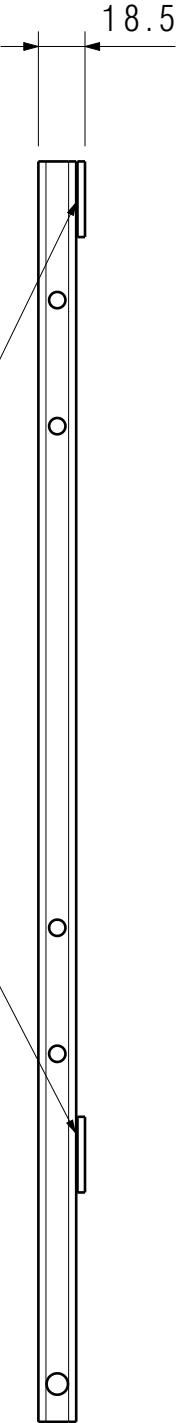
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA  
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles ± 0.5°  
Angoli ± 0.5°



113 z2 1x15  
ambo i lati





Isometric view  
Scale: 1:3

PER MINIMIZZARE L'INCREMENTO DI SPESSORE, LA VERNICIATURA DEVE ESSERE ESEGUITA CON IL CILCO DI CATAFORESI (sp MAX 50 μm)

to minimize painting th, use cataphoresis process (th MAX 50 μm)

2	G16611572	TUBO Q. 15 x Sp.2 x L=500	SQ.PROF 15 x Thk.2 x L=500	1
1	G16611561	PIATTO 30 x Sp.3 x L=250	PLATE 30 x Thk.3 x L=250	2
POS.	CODE	DESCRIZIONE	DESCRIPTION	Q.TY

00	G15—037	C_2	DRAWING RELEASE EMISSIONE		CIAN	DONADON ,	21/10/2016	
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Modified by	Approved by	Approv. Date
<div> MASCHIO GASPARDO S.p.A. Via Marcello, 73 — 35011 Campodarsego (Padova) — Italy Email: info@maschio.com    www.maschionet.com  THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>				Treatment: <i>Trattamento:</i>			22/07/2015 Creation date	
				Surf.Finish.: <i>Finitura sup.:</i>			CIAN , Raffaele Created by	
				Material: <i>Materiale:</i>			Weight (kg) Peso (kg)	
Model: <i>Macchina:</i> 166 — SP 540				Group: <i>Gruppo:</i> Telaio			0,8	
				Blank Descr.: <i>Descr. Grezzo:</i>				
Part Nr.: <i>Codice:</i> <b>G16612071</b>		Replace <i>Sostituisce</i>		Blank: <i>Grezzo:</i>		Blank Qnt: <i>Qt. Grezzo:</i> — —	Perimeter (mm) <i>Perimetro (mm)</i>	
Description: FRAME SUPP.ASS.FOR HIGHWAY TABLES <i>Descrizione:</i> ASS.TELAIO SUPP.TABELLE STRADALI				European method 		Scale: <i>Scala:</i> 1:3		