


This drawing is exclusive property of KEY AUTOMATION

DIMENSION ARE IN MILLIMETERS
CHAMFER WITHOUT DIMENSIONING: 0.5x45°
RADIUS WITHOUT DIMENSIONING: R0.5
GENERAL TOLERANCES: UNI EN 22768 m-H
UNI EN 12020-2

DRAWN	Missero	COLOR	WEIGHT (g)			
DATE	04/04/2016	TREAT/FINISH Deburred - Electrodeposited coating ISO 2081 - Fe/Zn 12 A				
APPROVED	Missero	MATERIAL	S235JR UNI EN 10277 (Fe360)			
DATE	04/04/2016	TITLE				
+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		TIE PLATE				
		CODE	520STAF036A00		REV.	SCALE
		00			2:1	
					8 of 9	