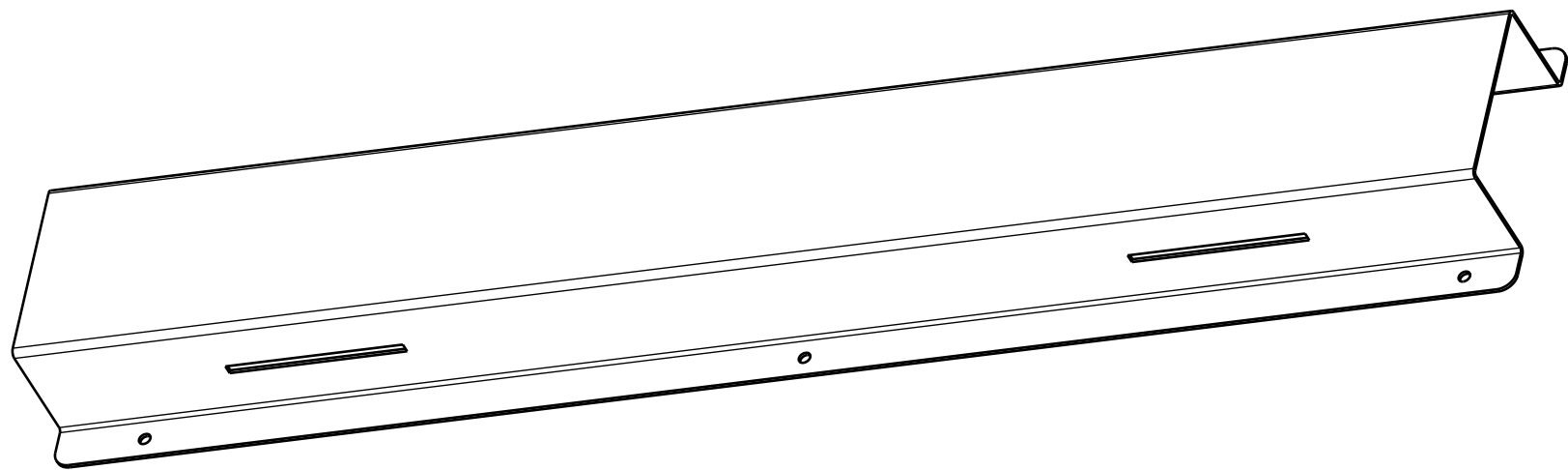
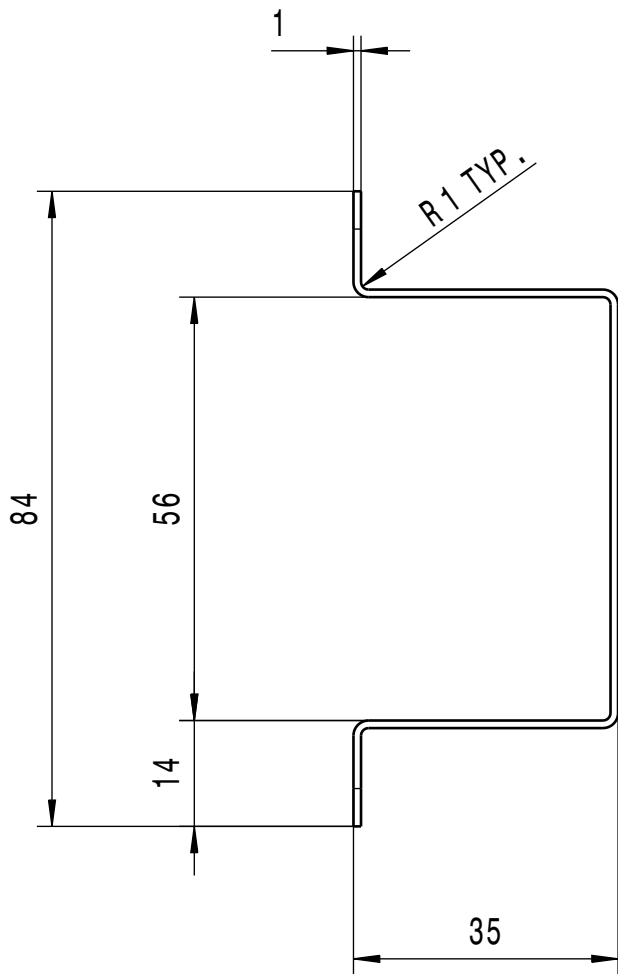
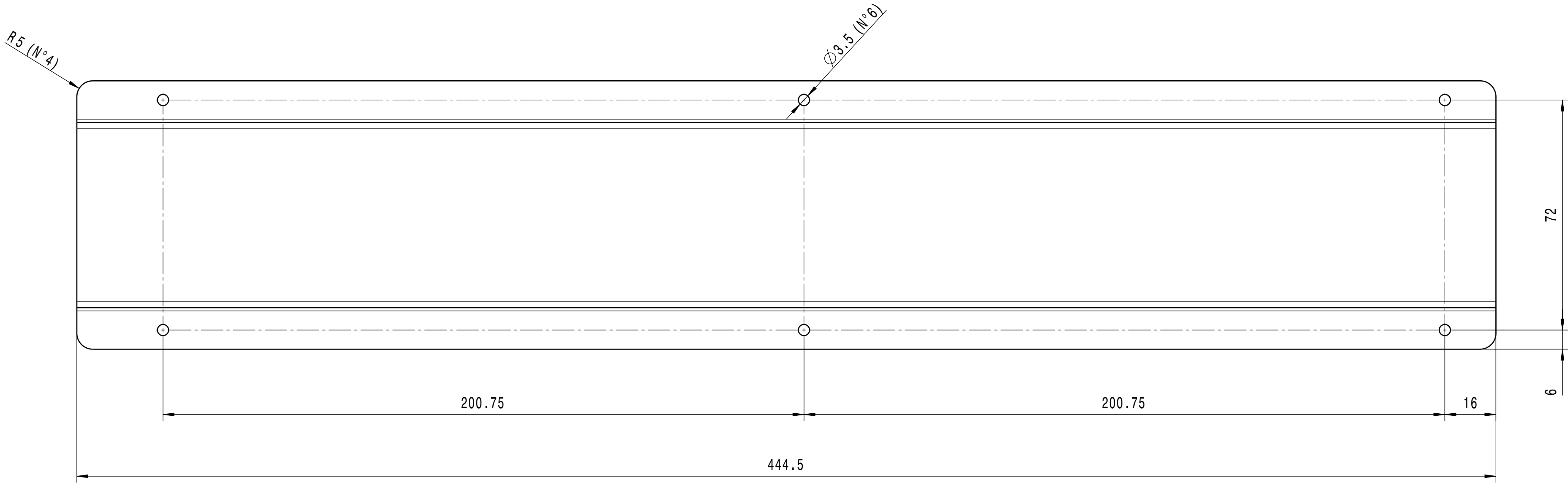
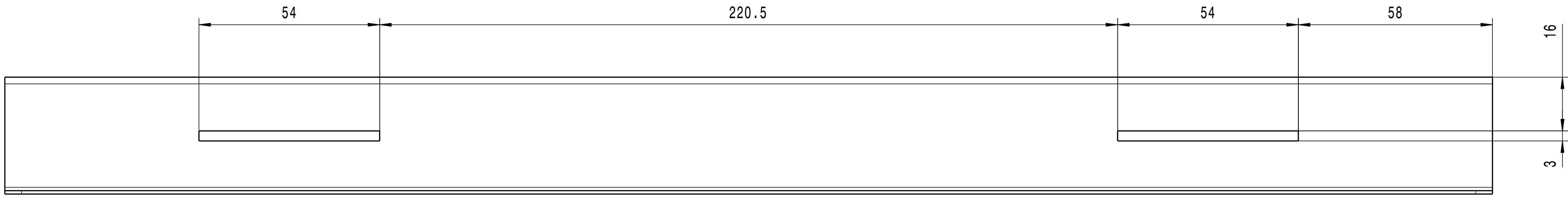


XXXXXXXXXX_XX

CL1	CL2	QTY	CA-NO.	CHANGE	DD.MM.YY	DRAW	CHECK
A	01		483311	FIRST RELEASE/Primo disegno per rilascio	23/04/18	BA.M.	ZA.A.
B	02		517189	UPDATES NOTES AND QUOTE SYSTEM	29.10.19	Ta.L.	Ta.L.



ISO VIEW
Scale 1:2

General notes:
Eliminate cutting edges
Perform sheet metal cutting in nitrogen
Note generali:
Eliminare bordi taglienti
Eseguire taglio lamiera in azoto

Surface preparation:
The component to be painted must be superficially cleaned to remove any traces of grease, oxidation and anything that may prevent a good adhesion of the paint film.
Preparazione delle superfici:
Il componente da verniciare deve essere sottoposto ad una pulizia superficiale per eliminare eventuali tracce di grasso, ossidazione e tutto quanto possa impedire una buona adesione del film di vernice.

Type of painting:
Cataphoresis with a thickness of 20 ÷ 35 micron
Tipo di verniciatura:
Cataforesi con spessore di 20 ÷ 35 micron.

Salt spray resistance:
Cross engraving and 300 h exposure according to UNI ISO 9227
Resistenza in nebbia salina:
Incisione a croce e 300 h di esposizione secondo UNI ISO 9227

Color:
Black RAL 9005
Colore:
Nero RAL 9005



☐ ENGLISH LANGUAGE IS BINDING
La lingua inglese è vincolante

☒ ITALIAN LANGUAGE IS BINDING
La lingua italiana è vincolante

- COMPLIES WITH DIRECTIVE 2000/53/EC
IN THE MOST RECENT AMENDMENT.
EXEMPTIONS ACCORDING TO ANNEX II ARE NOT PERMITTED.
- Conforme alla direttiva 2000/53/EC
nella versione più recente.
Non sono ammesse le esenzioni secondo l'allegato II.

FOR MISSING DIMENSIONS SEE CAD-DATA SET
Per le dimensioni non quotate fare riferimento al modello CAD

For the realization of the cutting program use the dxf files obtained from the 3D sheet metal model P.N. 6243645A.
Per la realizzazione del programma di taglio utilizzare il file dxf ricavato dal modello 3D sheet metal codice 6243645A.

 REF./POS. DIM				 INFORMATION DIM				CAD-SYSTEM CATIA V5 R24			
PERMISSIBLE DEVIATION FOR DIM WITHOUT TOLERANCES ISO 2768 cL						VOLTAGE -		WEIGHT ESTIMATED kg 0.5		SURFACE mm ² .	
MATERIAL EN 10130-DC01 A m								MATERIAL-NO . SUPPL.-DRAW <input checked="" type="checkbox"/> N			
SURFACE PROTECTION SEE NOTE VEDI NOTA								ECA-NO. 517189			
PART NAME LOWER BRACKET HEATER staffa inferiore riscaldatore											
DATE 23.04.18		DATE 23.04.18		DATE 23.04.18		SCALE 1:1		OLD WEBASTO NO. .		PART-NO. CL1 CL2	
NAME BA.M.		NAME BA.M.		NAME FA.F.		NAME MOD/DRAW		NAME CHECK		NAME APP	
NAME MOD/DRAW		NAME CHECK		NAME APP		NAME STATUS <input checked="" type="checkbox"/>		NAME SIZE A1 594x841		NAME NF 1	
REPLACED BY DRW.-NO. .						FROM .			REPLACEMENT FOR DRW.-NO. .		
FROM .						FROM .			PAGE 1 / 1		