




## SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0,2/100
	0.4	//0,2/100
	0.25	⊥0,2/100

Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$

145  $\pm 1$ 

3

N. 2 FORI  $\phi 10.2^{+0.2}_0$ 125  $\pm 0.2$ 

10

10

20

R5



R5

R20

R5

R5

R20

01	B22-011	C-1	UPLOADED IN CATIA V6+ADDED FITTINGS INSERITO IN CATIA V6+AGGIUNTO RACCORDI	Idalcero	Idepol	07/12/2022
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div>  MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</div>				Treatment: --		Creation Date
				Trattamento: --		
				Surf.Finish: Zinc Coating Electrolytic Ref. Cap TS-002		02/07/2021
				Finitura sup: Zincatura Elettrol. Rif. Cap TS-002		
				Material:		Weight [Kg]
				S235 EN 10025-1:2005		
				Blank Decr: --		0,064
Descr.Grezzo: --						
Model:		Group:	Critical Lev:	Blank Decr: --		Perimeter [mm]
-		--	--	Descr.Grezzo: --		
Part Nr: B0C004227			Replace: --	Blank: --		385
				Wet Area[m2]: --		
Description: DISH				<div>European method</div>		Circumferences included
Descrizione: PIATTO						
				Scale: 1:1		

General tolerance - Tolleranza generale: UNI EN 22768/1 - M					
Length and Diam. Lung. e Diametri	0.00	6.00	30.0	120	4000
	0.00	6.00	30.0	120	4000
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±3.0
	±0.1	±0.2	±0.3	±0.5	±3.0

A4

4

3

2

1