


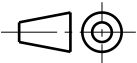
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 1x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	—0,2/100
	0,4	//0,2/100
	0,25	—0,2/100

Angles ± 0.5°  
Angoli ± 0.5°

General tolerance —Tolleranza generale: UNI EN 22768/1 — M					
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8
	0.00	6.00	30.0	120	315
	±0.1	±0.2	±0.3	±0.5	±0.8

00	G09-040	C_2	DRAWING RELEASE EMISSIONE		MARTIN	DONADON	04/02/2010	
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div> MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>					Treatment: Trattamento: ---		16/12/2009 Creation date	
					Surf.Finish.: --- Finitura sup.:		MARTIN Created by	
<div>Model: HL-HP-HS      Group: ELEMENTO Macchina:      Gruppo:</div>					Material: S 235 UNI EN 10219 (Fe 360) Materiale:		Weight (kg) Peso (kg) 1,47	
					Blank Descr.: PIPE Q. 40X4 Descr. Grezzo: TUBO Q.40 X 4		Perimeter (mm) Perimetro (mm)	
Part Nr.: G13640171 Codice:			Replace Sostituisce		Blank: Grezzo:		Blank Qty: Qt. Grezzo: ---	
Description: PIPE CENTRAL Descrizione: TUBO ZAPPE CENTRALI					European method 		Scale: Scala: 1:2	

