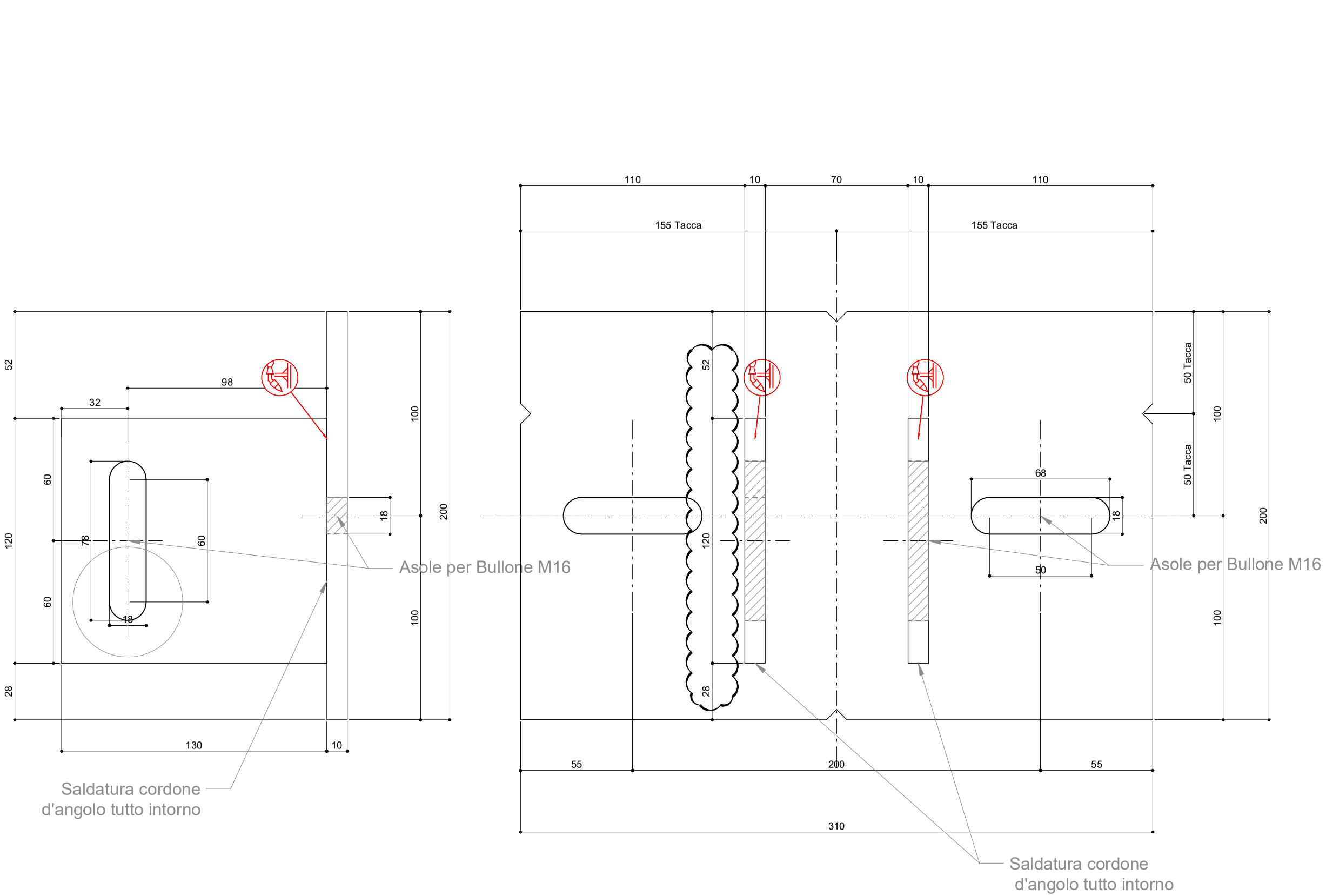
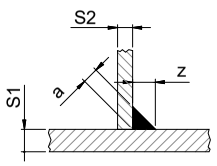
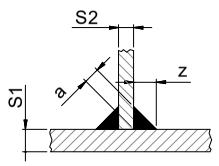


Note:

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula



Single weld
S1/S2
a=1,14 S2
z=S2 1.66



Double weld
S1/S2
a=0,57 S2
z=0,8 S2

GENERAL TOLERANCES according to ISO 2768

LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths

	0,5÷3	>3÷6	>6÷30	>30÷120	>120÷400	>400÷1000	>1000÷2000	>2000÷4000
m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-

EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths

	0,5÷3	>3÷6	>6
m (middle)	±0.2	±0.5	±1.0

ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths

	>10	>10÷50	>50÷120	>120÷400	>400
m (middle)	±1°	±0°30'	±0°20'	±0°10'	±0°5'

N° rev:	Date:	Drawn by	Approv. by
07			
06			
05			
04			
03			
02			
01	29/01/2024	AV	LL
00	17/01/2024	AV	LL

Code: F01-ST-1000

Project: Rossini

N°Tav: []

Drawing Title: Staffa Base Edificio C

Scale: 1:2

Material: S355 J2

Net weight: 6.75 kg

Finish Treatment Colour: Zincato a Caldo min 85µm

File Name: F01-ST-1000_01

Loema Holding srl
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LOMA PROJECT s.r.l.