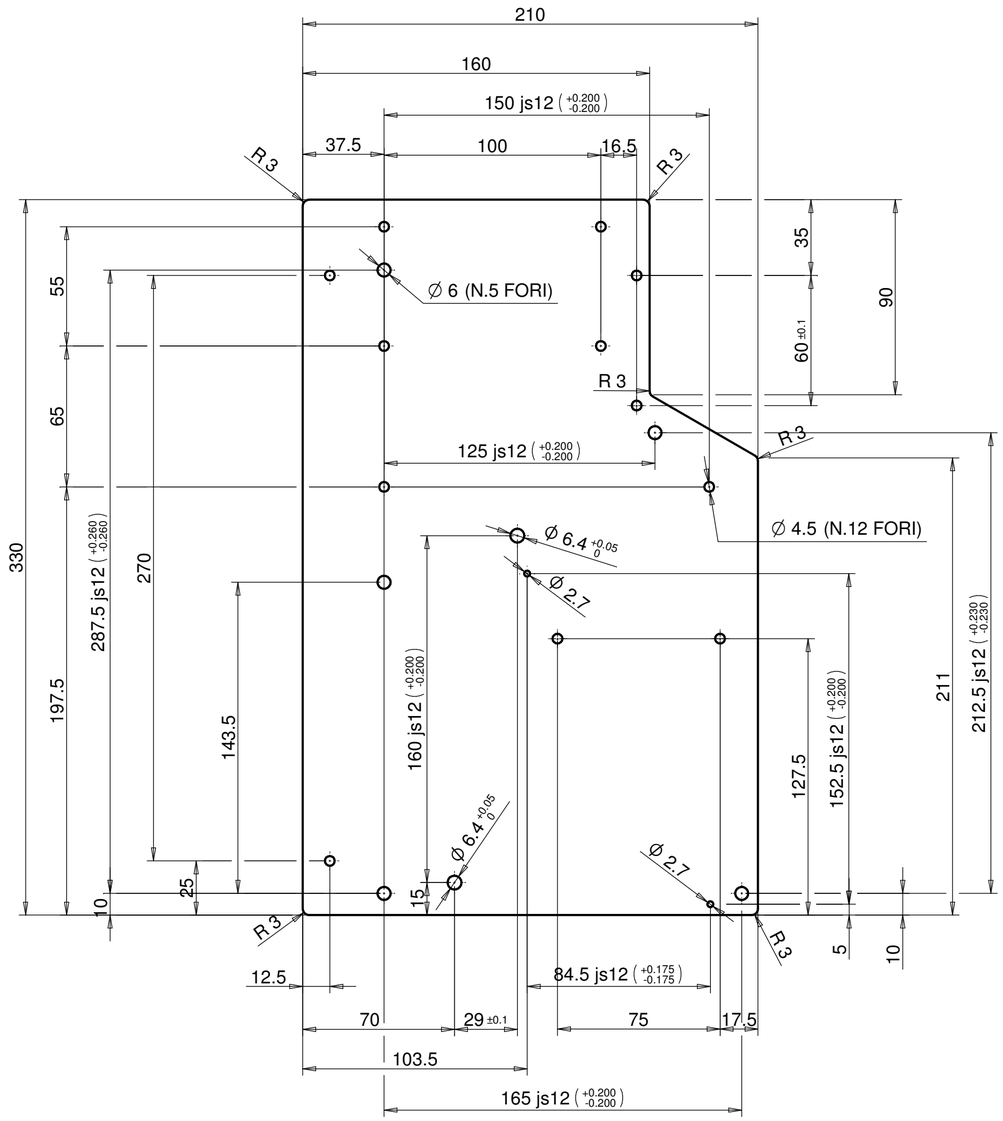
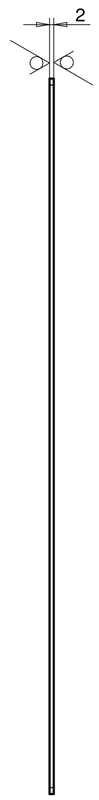
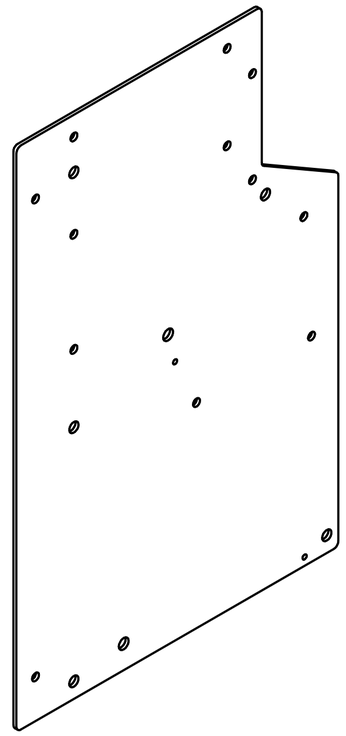
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions







6,3 [3,2]

MAXIMUN BURR 0,04
BAVA MAX.0,04

CN04904	NEW EDITION	14/06/2021	00
Change	Modification details:	Date Mod:	IRP
Changes to previous release:		Obtain from:	Substitute:
Material:	DC01+A-G UNI EN 10130	Code:	4032_6152_99
Supply state:	+A-G: SURFACE A FINISHING G	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):	

Approved

DENOMINATION: PIASTRA SX CARRELLO ECOPULSARS

Savio	Draw.: Michele Simonatto	Date: 27/05/2021	045083.0.0
	Mod. : Michele Simonatto	Sheet N°: 1/1	
	App. : Giuseppe Morini	Scale: 1:2	PLATE

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