

NOTES:

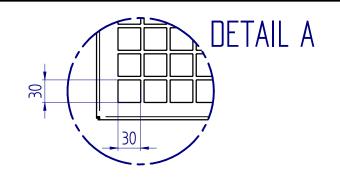
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE ALL THE EDGES MUST BE BURR FREE

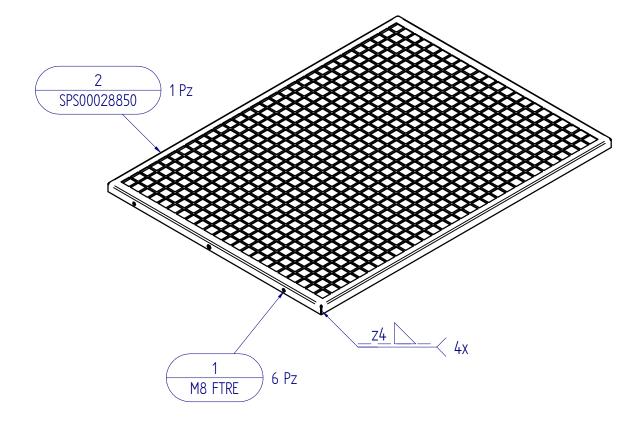
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: -





Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	M8 FTRE	Inserto filettato M8 FTRE	6		Αςςίαίο
2	SPS0002885	STRUTTURA GRIGLIA	1	2 mm	DD11

Rev	Description	Made	Verified	Approved	Date			

The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553 >400-1000 >1000-2000 0.5-3 30-120 120-400 >3-6 >6-30 **Angle** Unless otherwise specified - ISO 2768 class of +0.2 ±0.3 ±0.5 +0.8 ±1.2 ±2 +3 ±4 ±1°30

Project N°: Surface treatment: Material: Weight: Scale: PR22/113 5,807 kg 1:10 **RAL 9005** Page:

Description: GRIGLIA PROTEZIONE POSTERIORE

Customer code: Code GPB0009710

1/1