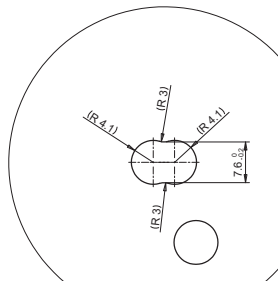
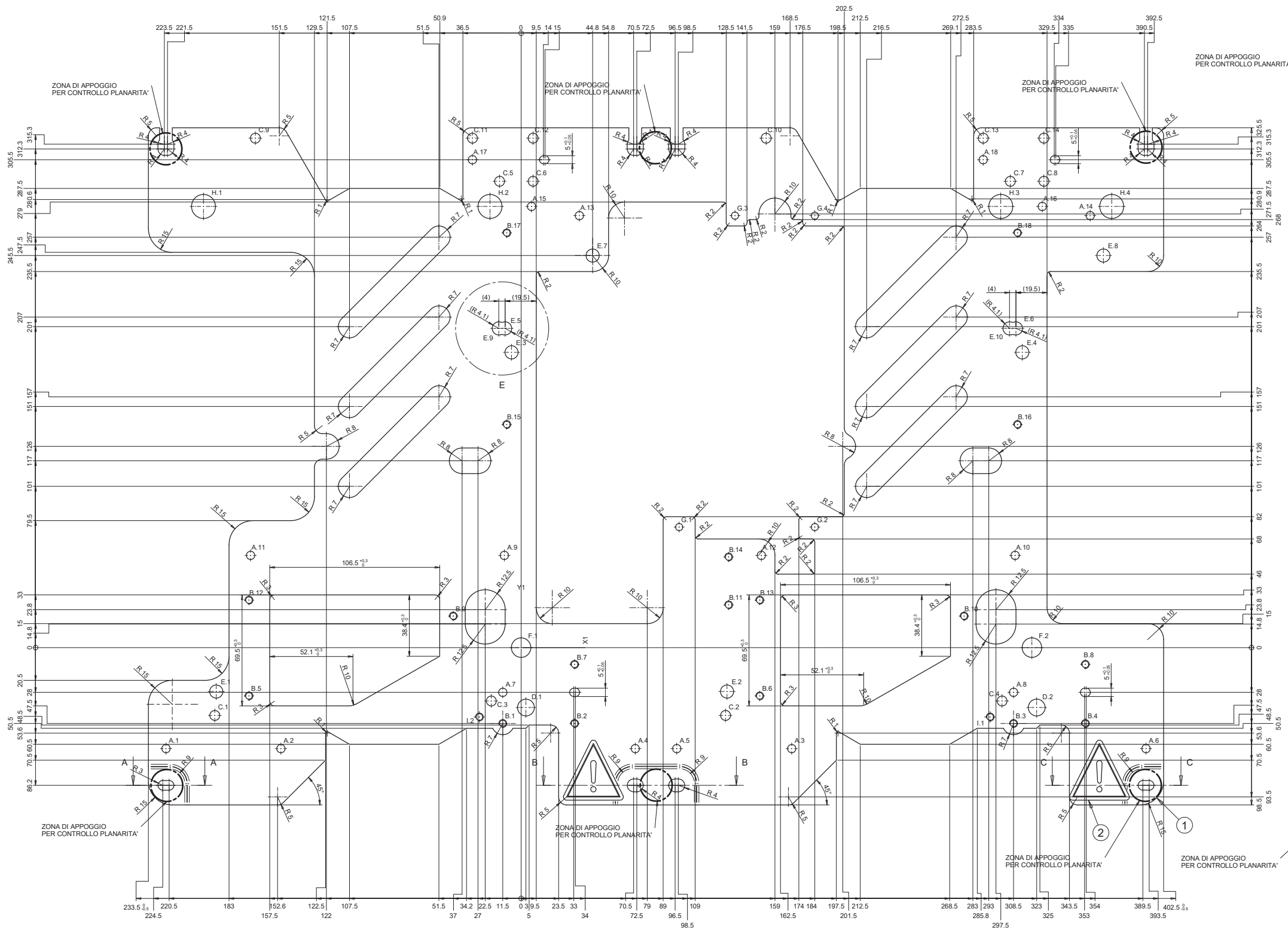
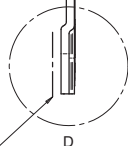


GENERAL TOLERANCES															
Circular dimension ±1° - Roundness range of tolerance from IT6 to IT11. Must be contained within half of dimensional tolerance.															
Machined holes H14 and H15 linear values ±0.4 - ROUGH holes H16 and H17 linear values ±0.6															
SHEET'S cutting/laser cutting/punching ±0.1 holes H18 bending/pressing ±0.14 - ALUMINUM DIE CASTING SAVING NORM 8011 1005 00															
PIASTRA UNIVERSALE according to UNI 10001 - CAST IRON EN 1561 - 1005 00															
The general tolerances for ROUGH of plastic (DIN 16801) of aluminum (8011 1005 00) or CAST IRON (EN 1561 1005 00), must be intended H for holes, h for shafts, js for all the other dimensions															

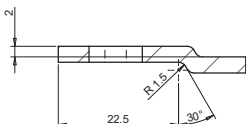


DET./Part. E
SCALE/Scala: 2:1

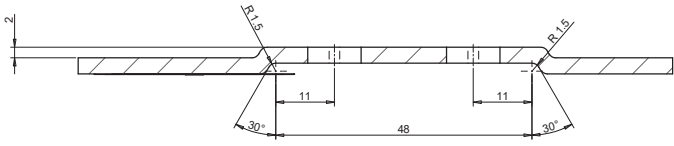
MISURARE CON PEZZO BLOCCATO SUI 6 APPOGGI INDICATI



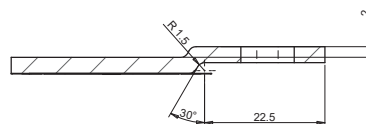
DET./Part. D
SCALE/Scala: 2:1



SECT./Sez. A-A
SCALA 2:1



SECT./Sez. B-B
SCALA 2:1



SECT./Sez. C-C
SCALA 2:1

3/2 (3/2)				MAXIMUM BURR 0.04 / BAVA MAX 0.04 TOLERANCE NOMINAL FOR LINEAR DIMENSIONS js11 FOR HOLES H14	
2	16816_0423_0_0	2	PLATE	Adesivo BOMA 4030	
1	15130_2202_2_A	1	WELDED COMPONENT	DC01+AA-G UNI EN 10130	
POI:	Code	Qty	Description	Technical Description	
Change to previous release: AGGIUNTO IN 2 FORI ES - E10 CHE INTERSECANO ES - ES					
Material: +A.G. SURFACE A FINISHING G					
Surface treat: Cataphoresis p. graphite black RAL9011 4010-0003-00					
DENOMINATION: PIASTRA CAMBIO SPOLA DX					
Date: 22/10/2015				15130_2202_2_0	
Sheet: 1/1				PLATE	
Rev: 1.1					