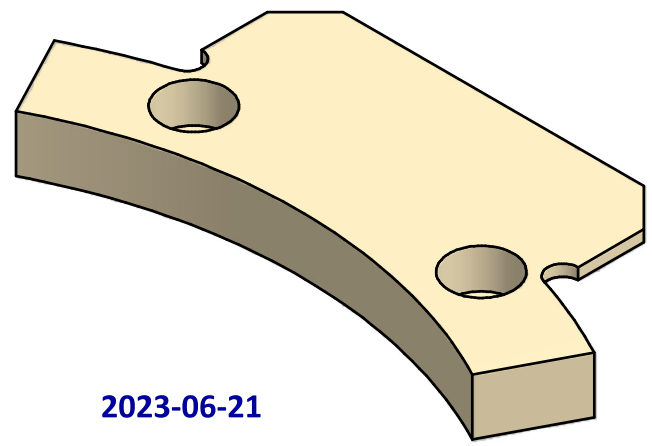



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
C5	P1	100 WAS 98. FUNCTIONAL DIMENSION	01-05-12	
C4	P1	POSTION ACCURACY OF HOLES ADDED.	01-05-12	
C3	P1	FUNCTIONAL DIMENSION (12) ADDED	01-05-12	
X	A	Released for production	26-10-12	



2023-06-21

RBu, / JKI 2023-03-06, R1  
Material: 1.0038; S235JR; EN 10025-2; (St37-2)  
Treatment: Electro. dep. coating Zn 8+/-3 µm ISO 2081 - Fe/Zn8/blue passivated (Cr3)

Material: <del>S 235 JR (1.0037)</del>		ISO 1101, ISO 1302, ISO 16792 GENERAL TOLERANCES according to ISO 2768 m							
Treatment: <del>Zn 8+3µm passivated blue (Cr3)</del>		Dimension:		0.5 thru 3	3 thru 6	6 thru 30	30 thru 120	120 thru 400	400 thru 1000
		Tolerance:		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
		General Roughness:		3.2 ✓				Scale: 1:1	
							Unit: mm		
		Drawn:					Date: 13-02-12		
Description: STOP BLOCK		Approved:					Date: 26-10-12		
		Drawing nr: 00429-00-137							Rev.: A-R1
File: 00429-00-137.ipt	Project nr: 00429			Sheet: 1		Of: 1		Size: A3	