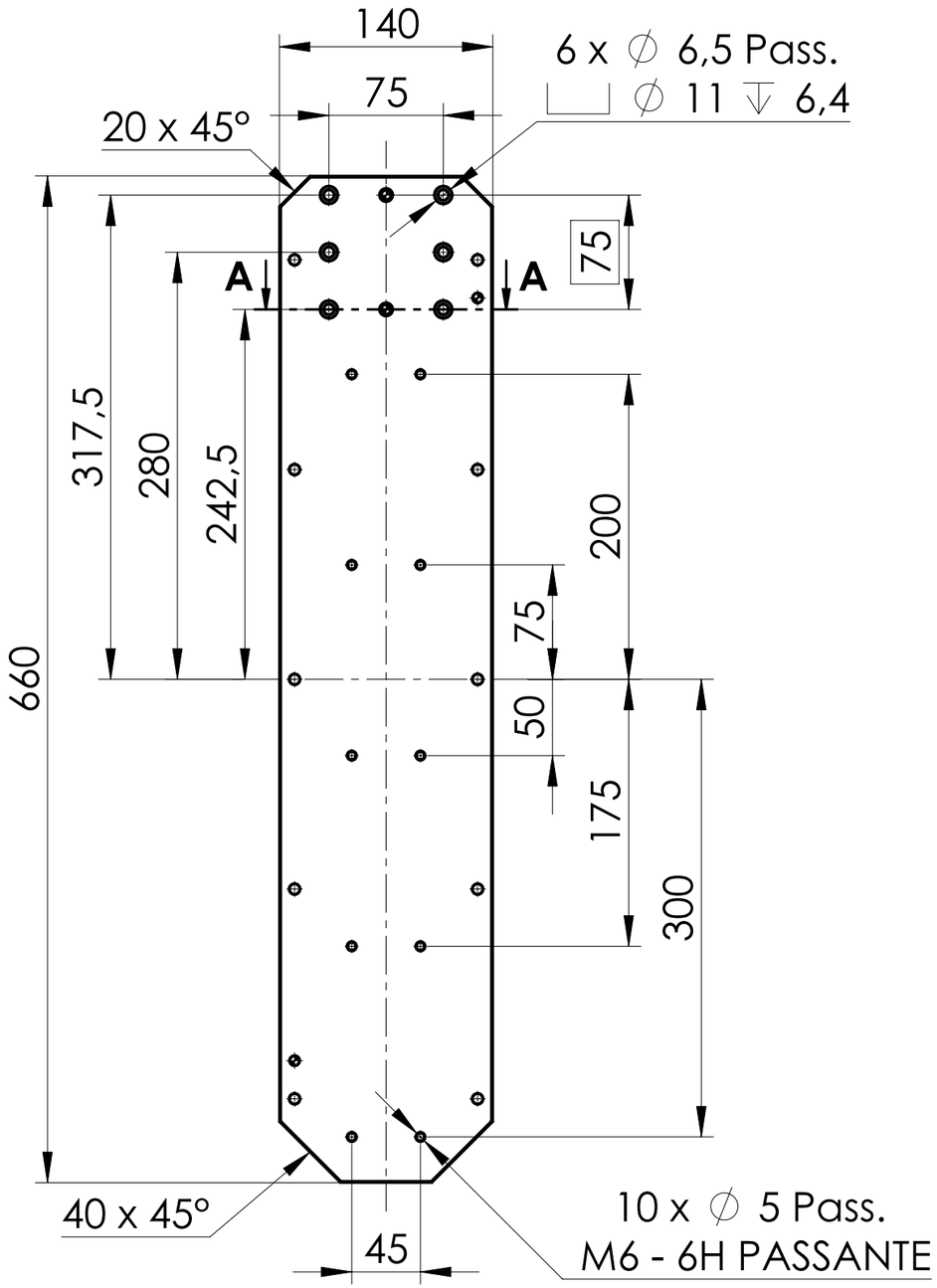
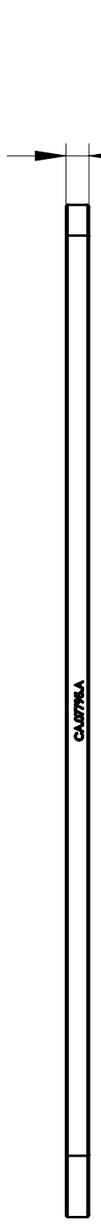
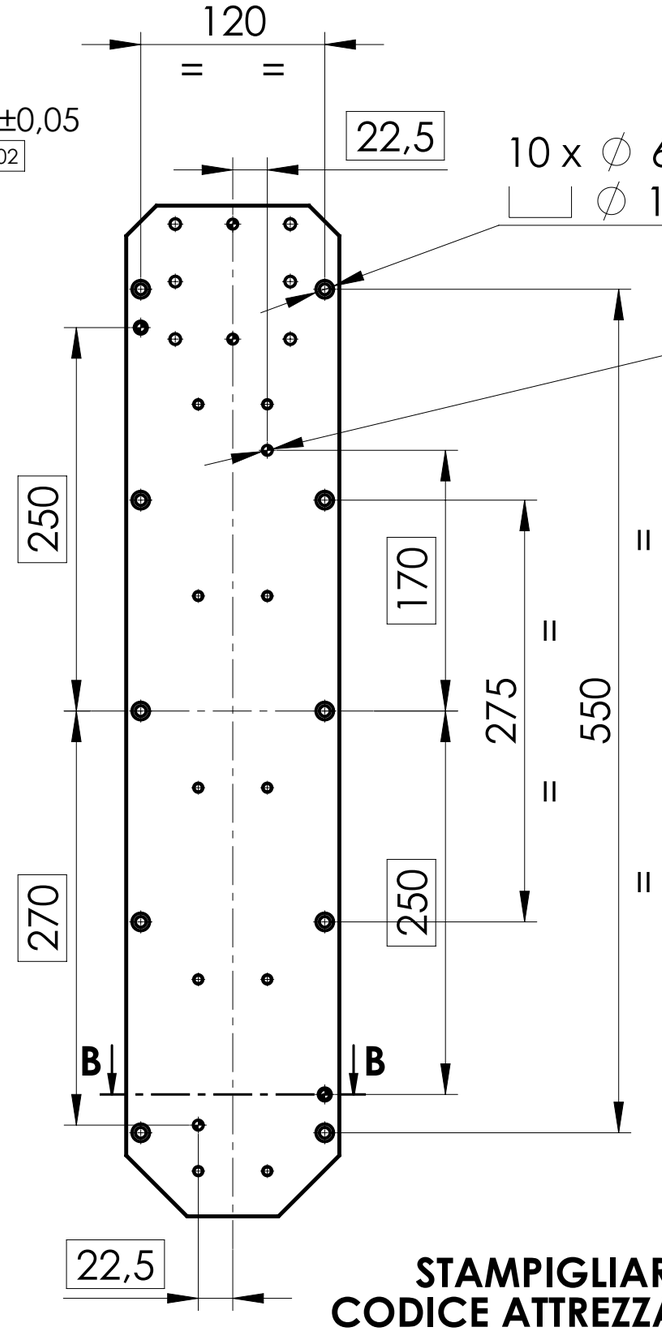
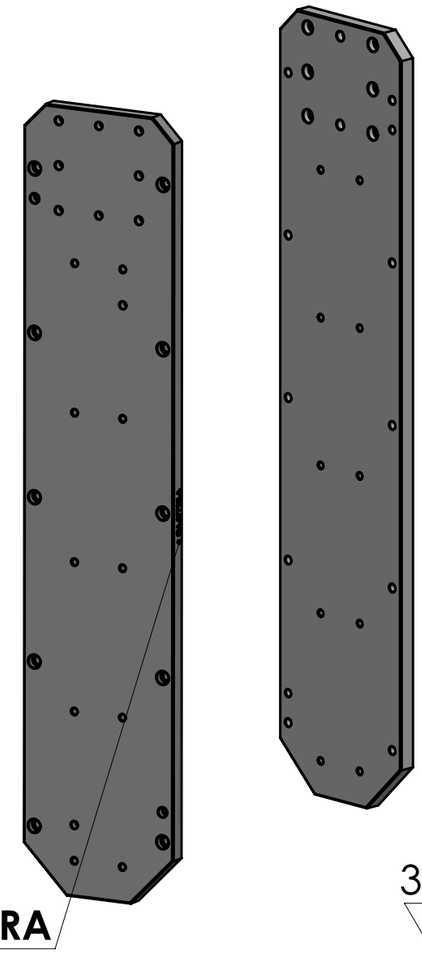




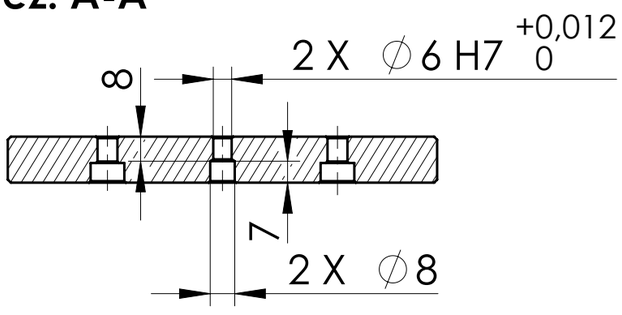




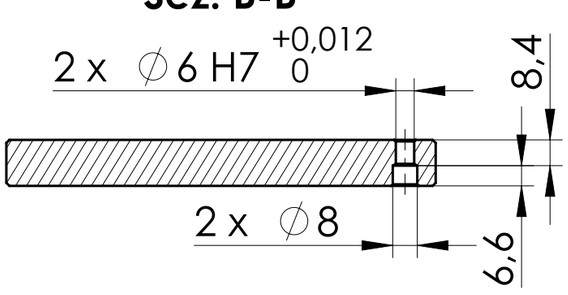
STAMPIGLIARE CODICE ATTREZZATURA

3.2

Sez. A-A



Sez. B-B



PMP INDUSTRIES

SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated
- PARTI RICAVATE PER GETTO /Casted Parts - RIF/Acc to - UNI EN ISO 8062 >> CT8
- PARTI FORGIATE / Forged Parts - RIF/Acc to - UNI EN 10243 >> GRADE F
- PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)

> =	0	3	6	30	120	400	1000	2000
<	3	6	30	120	400	1000	2000	-
+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0

- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)

> =	0	10	50	120	400
<	10	50	120	400	-
+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'

TOLLERANZE DI FORMA E POSIZIONE ISO2692
Form and position tolerancies

DATA / Date	DISEGNATO / Drawn	MATERIALE / Material	MASSA / Weight - kg
06/04/2023	Deana F.	**S355JR**	10.50 ±5%

DESCRIZIONE / Description
Piastra fissaggio leverismo battuta carrello - Isola Montaggio Assali 725 NACCO

SMUSSI N.Q.	COMM. ATTREZZATURA	
1x45°		
RACC. N.Q.	FOGLIO / Sh.	DI / Of
R0.4	1	1

RIVESTIMENTO SUPERF. / Surface Coating	SCALA / Scale	FORMATO / Size
Fosfatazione	1:5	A3

TRATT. TERMICO FINALE / Final Heat Treatment	DIS. GREZZO N. / Row Material Drawing Nr.
PROFONDITA' TRATT. TERM./Heat Treatm. Depth	DISEGNO N. / Drawing Number
DUREZZA SUPERFICIALE / Surface Hardness	**CA.07795.A**