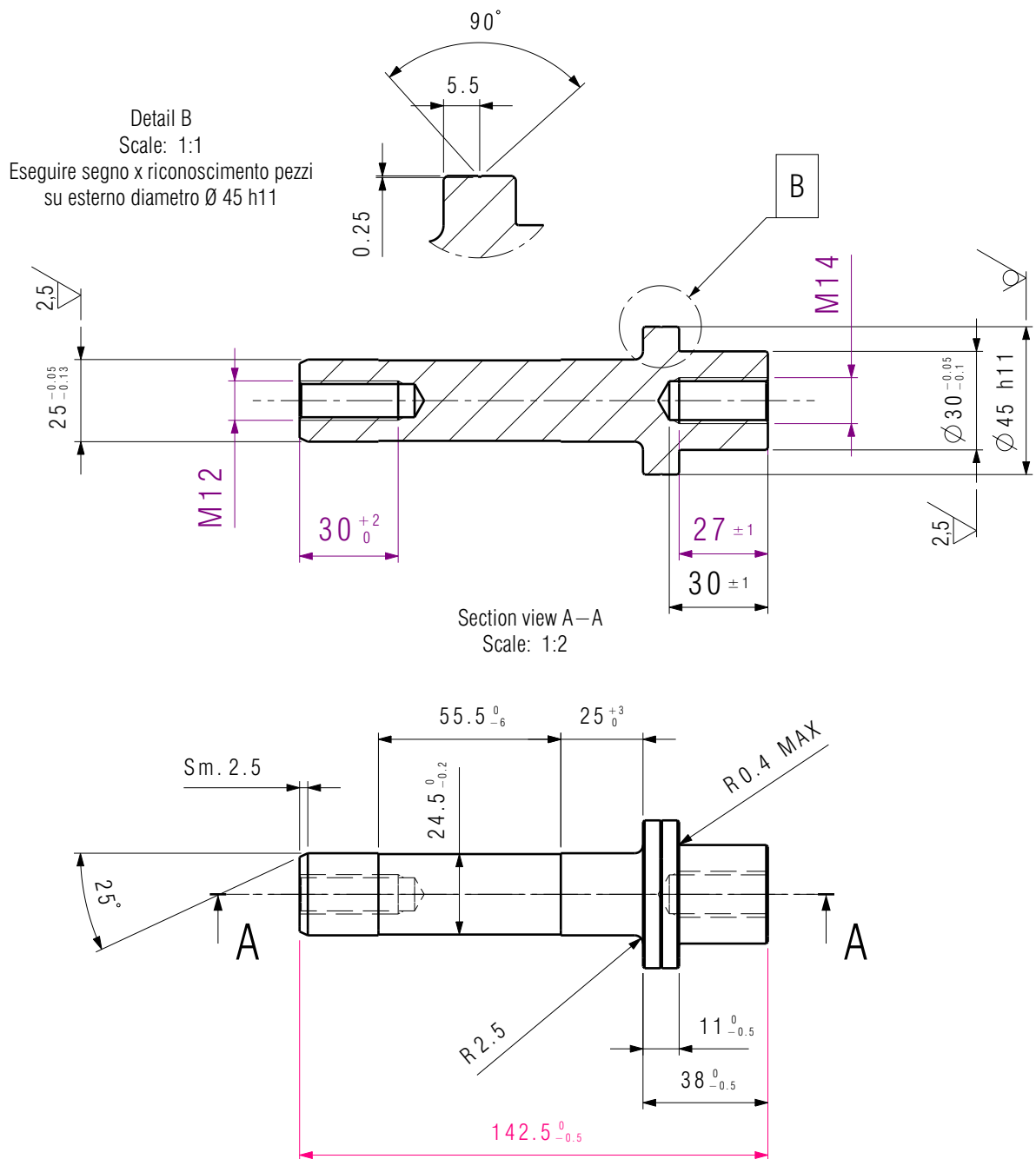
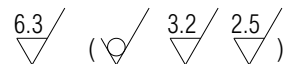




Remove all punching burrs after machining or press-forming process, draft angle  $2^\circ$ , fillets not quoted  $R=1$ , chamfers not quoted:  $0.5 \times 45^\circ$ . For other specifications please contact the Technical Department.  
*Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali  $2^\circ$ , raggi non quotati:  $R=2$ , smussi non quotati:  $1 \times 45^\circ$ . Per ogni ulteriore specifica, contattare l'Ufficio Tecnico*

$\square 0,4$	$-0,2/100$
$\bigcirc 0,4$	$//0,2/100$
$\odot 0,25$	$\perp 0,2/100$

Angles  $\pm 0.5^\circ$   
Angoli  $\pm 0.5^\circ$

General tolerance — <i>Tolleranza generale</i> ; UNI EN 22768/1 — M									
Length and Diam.	0,00	6,00	30,0	120	315	1000	2000	4000	>
<i>Lung.h. e diametri</i>	6,00	30,0	120	315	1000	2000	4000	4000	
Tolerance <i>Tolleranza</i>	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	


$$\text{SMUSSI NON QUOTATI} = 0,5 \quad 45^\circ$$


00	G20-052 C-1	eMISSIONE DISEGNO			MOGLIONI	BOT ,	05/10/2020	
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcellò, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com    www.maschionet.com</p><p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</p></div>					Treatment: Trattamento: Fe Zn 12 C 1 B Cr3 UNI ISO 2081-9227-4520		05/10/2020	
					Surf. Finish.: Finitura sup.:		MOGLIONI , Created by	
					Material: Materiale: 42 Ni Cr Mo 3 Bonificato		Weight (kg) Peso (kg)	
					Blank Descr.: Bar Ø 45 h11 UNI 10233/2 Descr. Grezzo: Tondo Ø 45 h11 UNI 10233/2		0,68	
Model: Macchina: DIRECTA		Group: Gruppo: SEMINATORE		Blank: Grezzo:		Blank Qnt: Qt. Grezzo:	Perimeter (mm) Perimetro (mm)	
Part Nr.: Codice: <b>G15325301</b>		Replace Sostituisce    - - -						
Description: " "					European method 		Scale: Scala: 1 : 2	
Descrizione: PERNO ROTAZIONE BRACCIO ZN								