



REALIZZATO DA LAMIERA PIENA

ESEGUIRE PASSIVAZIONE GIALLA

- ISO 13715
TOLERANCE OF WELDED STRUCTURE IN ACCORDING TO EN ISO 13920 BF
WELDING CLASS D EN ISO 5817

YELLOW PASSIVED
Ra12.5
Ra12.5

1	8	009C025800	SUPPORT PLATE	V16C0258		0.28	
1	7	00124056	STEEL PLATE	10x7x15	EN 10029	5235JR	EN 10025-2
3	6	0036087500	GUIDING PIECE	V36C0875		0.15	
1	5	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x25	ISO 4019	CR2	ISO 3574
1	4	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x44	ISO 4019	CR2	ISO 3574
1	3	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x435	ISO 4019	CR2	ISO 3574
1	2	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x41	ISO 4019	CR2	ISO 3574
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x50	ISO 4019	CR2	ISO 3574
QTY	NO	Material ID	Material Name	Dimension, Occ	Drawing ID	Basic Material	Net Weight
1	1	009C025800	SUPPORT PLATE	25.02x15.00x15.00	V16C0258	Basic Material	Net Weight
1	1	00124056	STEEL PLATE	10x7x15	EN 10029	5235JR	EN 10025-2
1	1	0036087500	GUIDING PIECE	V36C0875			
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x25	ISO 4019	CR2	ISO 3574
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x44	ISO 4019	CR2	ISO 3574
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x435	ISO 4019	CR2	ISO 3574
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x41	ISO 4019	CR2	ISO 3574
1	1	001880005	RECTANGULAR HOLLOW SECTION	20x15x15x50	ISO 4019	CR2	ISO 3574

GENERAL TOLERANCES FOR MACHINED MEASURES ISO 2768-mK				Product W50				BRACKET FOR SIDE COVER				Net Weight 3.1			
NOMINAL MEASURE				TOLERANCES				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
OVER MAX				TOLERANCES				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
0.5 3				+0.1				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
3 6				+0.1				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
6 30				+0.2				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
30 120				+0.3				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
120 420				+0.5				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			
420 1000				+0.8				Units mm kg NX				Scale 1:2 Size A1 Page 1/1 Material 16C0			