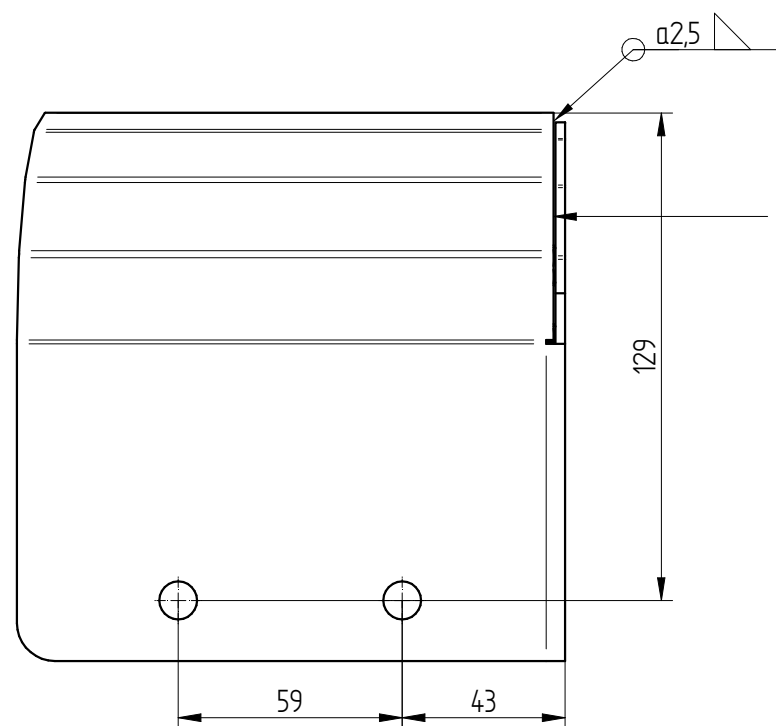
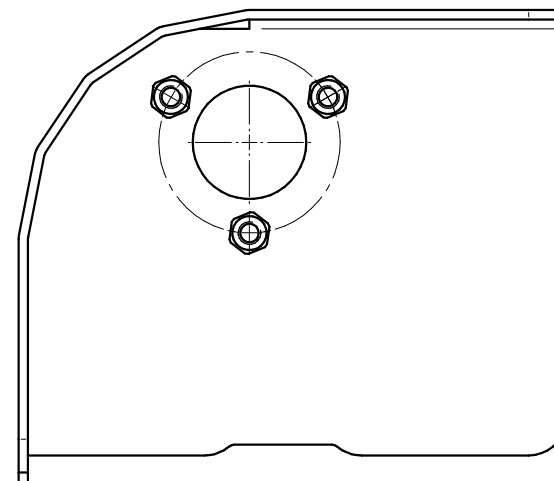
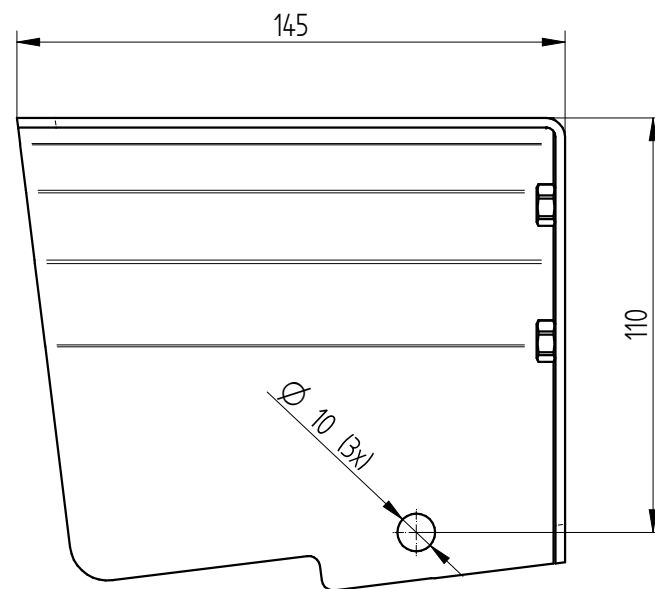
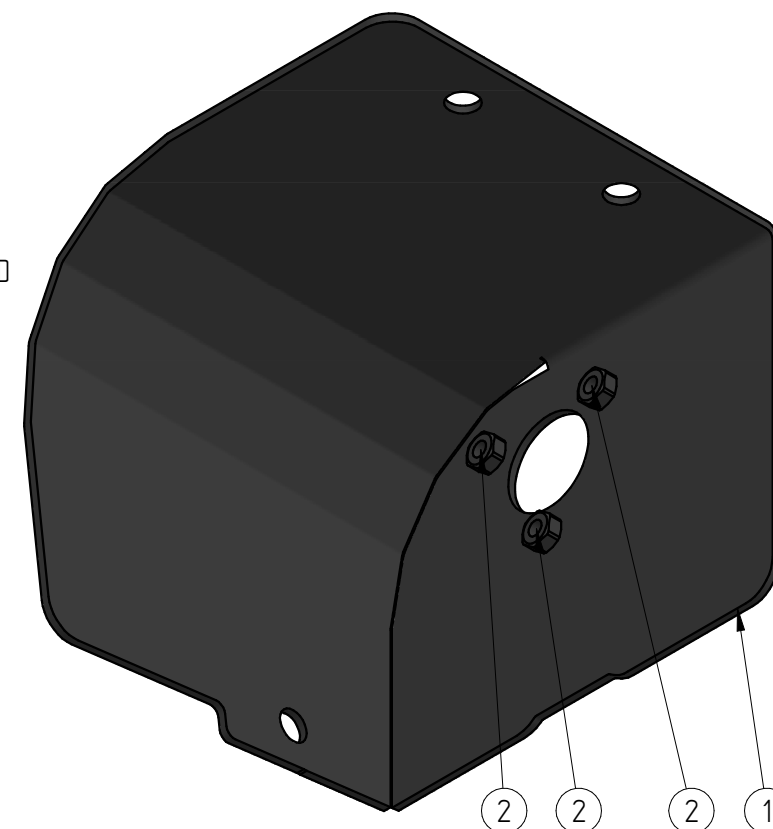


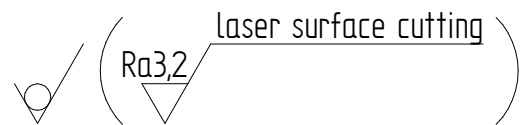
THREADS WITHOUT PAINT



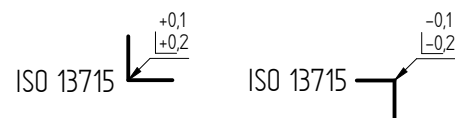
OUTSTANDING WELDS HAVE TO BE GRINDED



General welding instruction:
For the entire assembly (except where differntly indicated):
•Welding method according to DIN ISO 4063 MAG or MAG
•Welding method according to DIN ISO 5817 - C



Surface treatment:
Galvanic zinc coating+
Powder paint for outdoor application (UV-resistant)
Black RAL 9005 matte



DETAILED INFORMATION CAN BE TAKEN BY THE DXF OR STEP FILE.

2	SRM06MUT	00	Nut Hh M6 cL8 zn ISO 4033 (UNI 5587)	3
1	SFW0163	00	Cover	1
Pos.	Item	Rev.	Item description	Qty
General tolerances for manufacturing processes				
Mechanical production turning, milling and bending ISO 2768-mk				
Thermal cutting ISO 9013				
Welding construction ISO 13920				
Metal moulded parts ISO 8062				
Plastic moulded parts ISO 20457				
Geometrix product specification According to GPS rules				
Fundamentals, concepts principles and rules ISO 8015				
Tolerances of form, orientation, location and run-out ISO 1101				
Welding joint ISO 2553				
Work piece edge ISO 13715				
Surface condition ISO 1302				
Revision	Version	Description of the change		Date
Scale	1 : 2	Material S355JR		Weight 4.01kg
Page size	A3	Status of drawing Released		Item number SFHW0164
Dimensioning unit	mm	Creator Martins	Approver Martins	Revision 00
Projection method	First angle	Create date 03.02.2023	Approve date 03.02.2023	Version A
Description Cover				Page 1/1
ISO 16016				523495