

F

E

D

C

B

A

F

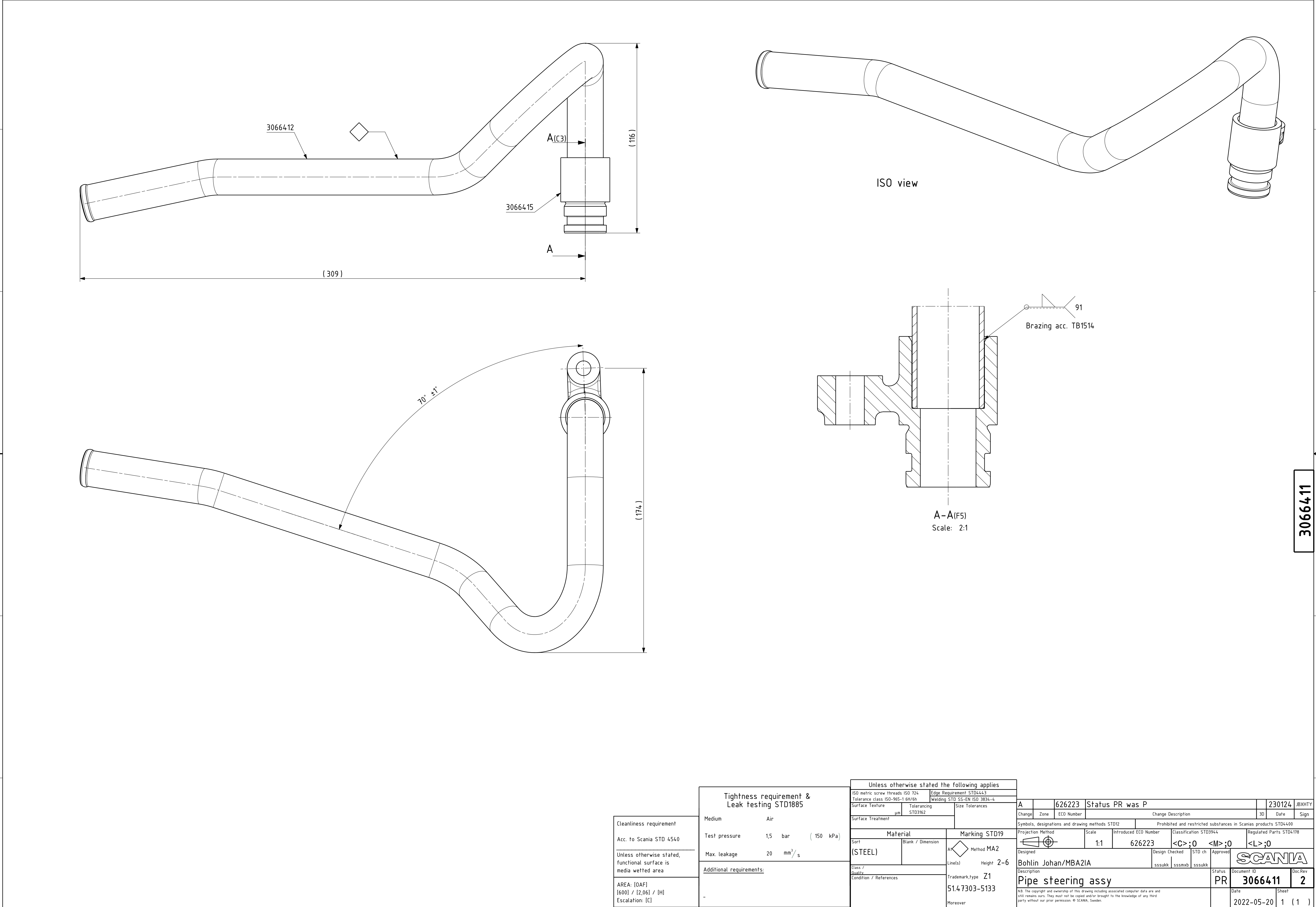
E

D

C

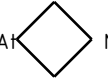
B

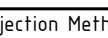

A



Cleanliness requirement
Acc. to Scania STD 4540
Unless otherwise stated, functional surface is media wetted area
AREA: [OAF] [600] / [2,06] / [H] Escalation: [C]

Tightness requirement & Leak testing STD1885			
Medium	Air		
Test pressure	1,5	bar	( 150 kPa)
Max. leakage	20	mm <sup>3</sup> /s	
Additional requirements:			
-			

Unless otherwise stated the following applies			
ISO metric screw threads ISO 724		Edge Requirement STD4443	
Tolerance class ISO-965-1 6H/6h		Welding STD SS-EN ISO 3834-4	
Surface Texture	Tolerancing	Size Tolerances	
μm	STD3162		
Surface Treatment		Marking STD19	
Sort	Blank / Dimension	Alt  Method MA2	
(STEEL)			
Class / Quality		Line(s)	Height 2-6
Condition / References		Trademark type Z1	
		5147303-5133	
		Moreover	

A		626223			Status PR was P					230124		JBXHTY			
Change	Zone	ECO Number		Change Description						3D	Date	Sign			
Symbols, designations and drawing methods STD12				Prohibited and restricted substances in Scania's products STD4400											
Projection Method		Scale		Introduced ECO Number		Classification STD3944		Regulated Parts STD4178							
		1:1		626223		<C>; 0 <M>; 0 <L>; 0									
Designed				Design Checked		STD ch		Approved							
Bohlin Johan/MBA2IA				ssukk		ssmxb		ssukk							
Description				sssukk		ssmxb		ssukk		Status PR		Document ID 3066411		Doc Rev 2	
Pipe steering assy												Date		Sheet	
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