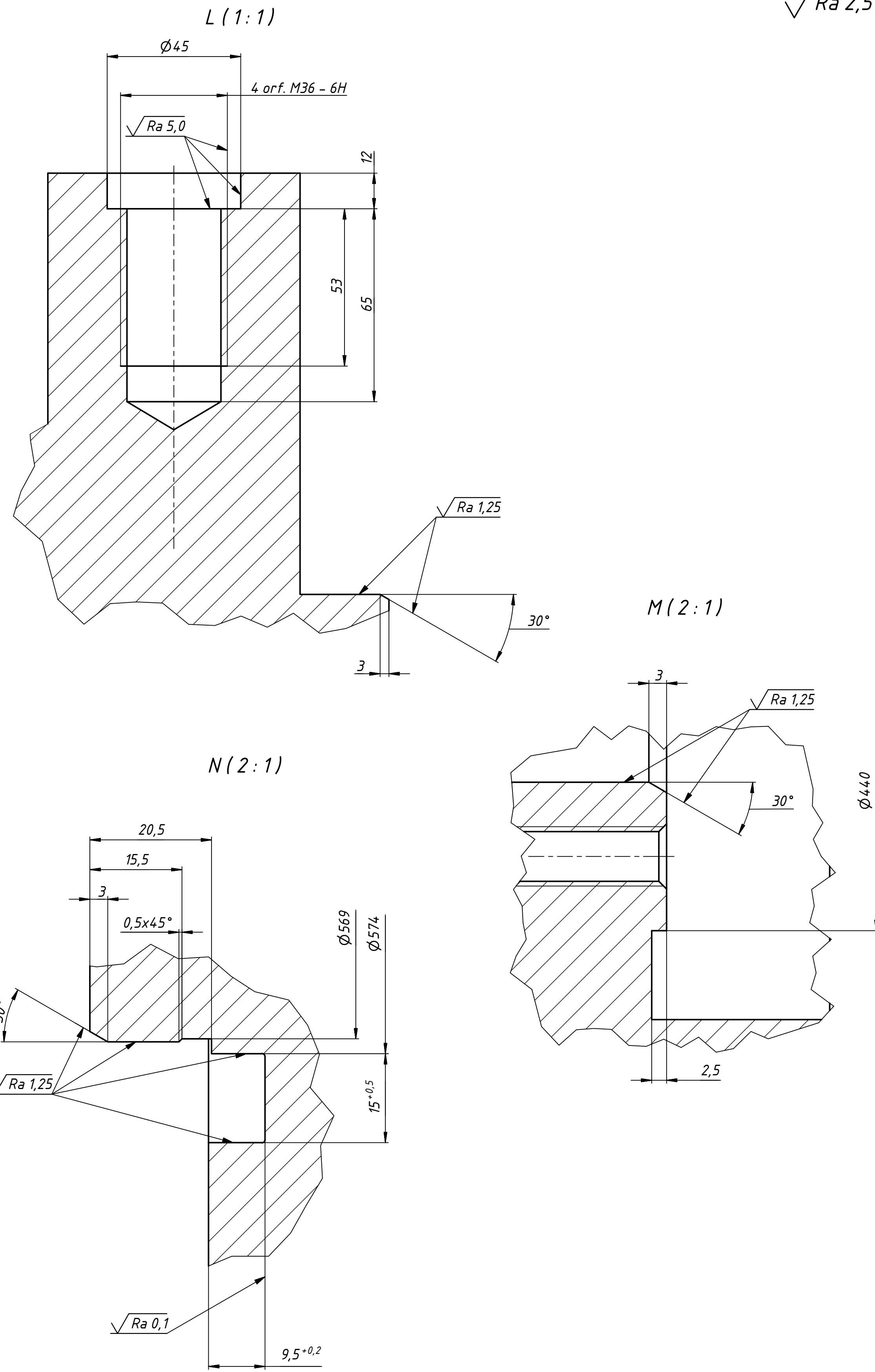
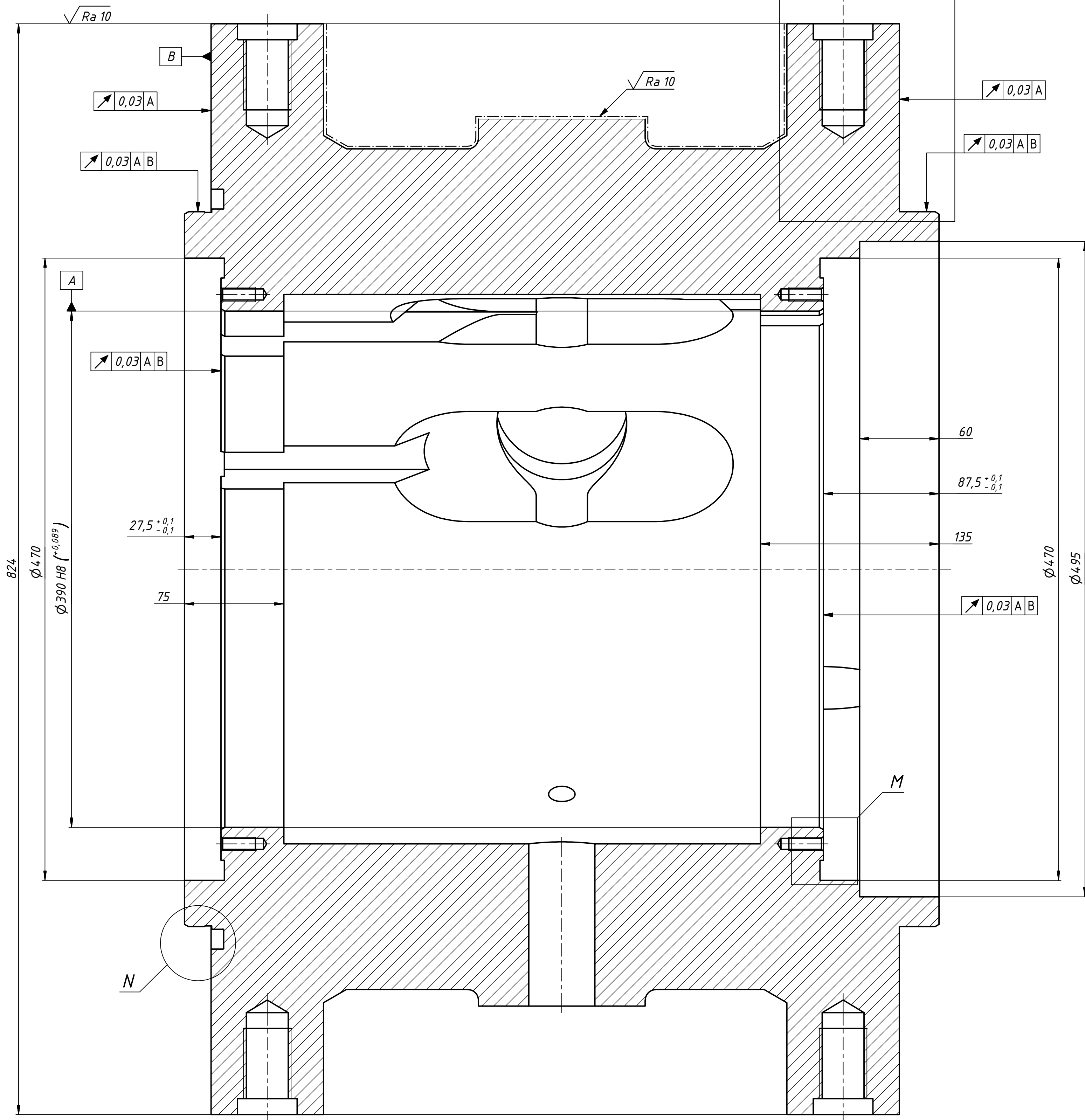


Inv. N° of orig.	Sign. and data	Inv. N° subst.	Inv. N° copy.	Sign. and data
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- \* Dimensions for reference.
- Unspecified tolerances: H14; h14;  $\pm t_z/2$ .
- Liquid penetrant inspection. Severity levels SPI/LPI according to ISO 4987. Testing products P-II, R-A/C, D-b/d according ISO 3452-1.
- After machining, passivation of the casting is to be as per ASTM A967.
- The casting is to be hydrotest under pressure 117 bar according to NGWK-TG-0400VDQS-PRDS-0138.
- Helium leak detection under pressure 78 bar according to NGWK-TG-0400-VDQC-REDN-0026.

					719-33.020.02					
					Bearing housing			Size	Weight	Scale
								1		1015
Rev. Sheet	Doc. N°	Sign.	Data		Billet 738-33.020.01			Sheet	N. of sh.	3
Develop.	Shalimov									
Check	Plakhotnik				PrJSC "Turbogaz"			Forma 133-2		
T. contr.	Movchan									
CDD	Plakhotnik				Billet 738-33.020.01			PrJSC "Turbogaz"		
N. contr.	Tomchinskaya									
Approv.	Oyachenko				Billet 738-33.020.01			PrJSC "Turbogaz"		

