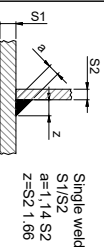
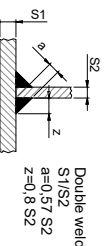


Note:

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula



Single weld
S1/S2
a=1,14 S2
z=S2 1.66



Double weld
S1/S2
a=0,57 S2
z=0,8 S2

GENERAL TOLERANCES according to ISO 2768

LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths

EXTERNAL RADII AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths								
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-

ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths		
0.5-3	>3-6	>6
m (middle)	±0.2	±0.5
		±1.0

$\pm 1^\circ$	>10	>10 -50	>50 -120	>120 -400	>400
$\pm 1^\circ$					

N° rev:	Date:	Drawn by	Approv. by	Code:
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07					Project
06					
05					
Drawing Title:					

04				Material
03				
02				

01	18/01/2024	AV	LL	Finish Treatm Colour
00	17/01/2024	AV	LL	

Code: F01-ST-1001

Project:	Rossini
Drawing Title:	Staffa 1P Edificio C

Material:	S355 J2
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Finish Treatment Colour:	Zincato a Caldo min 85µm
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N°Tav	
Scale	

1.2	Net weight: 6.5 kg
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File Name:	F01-ST-1001_00
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