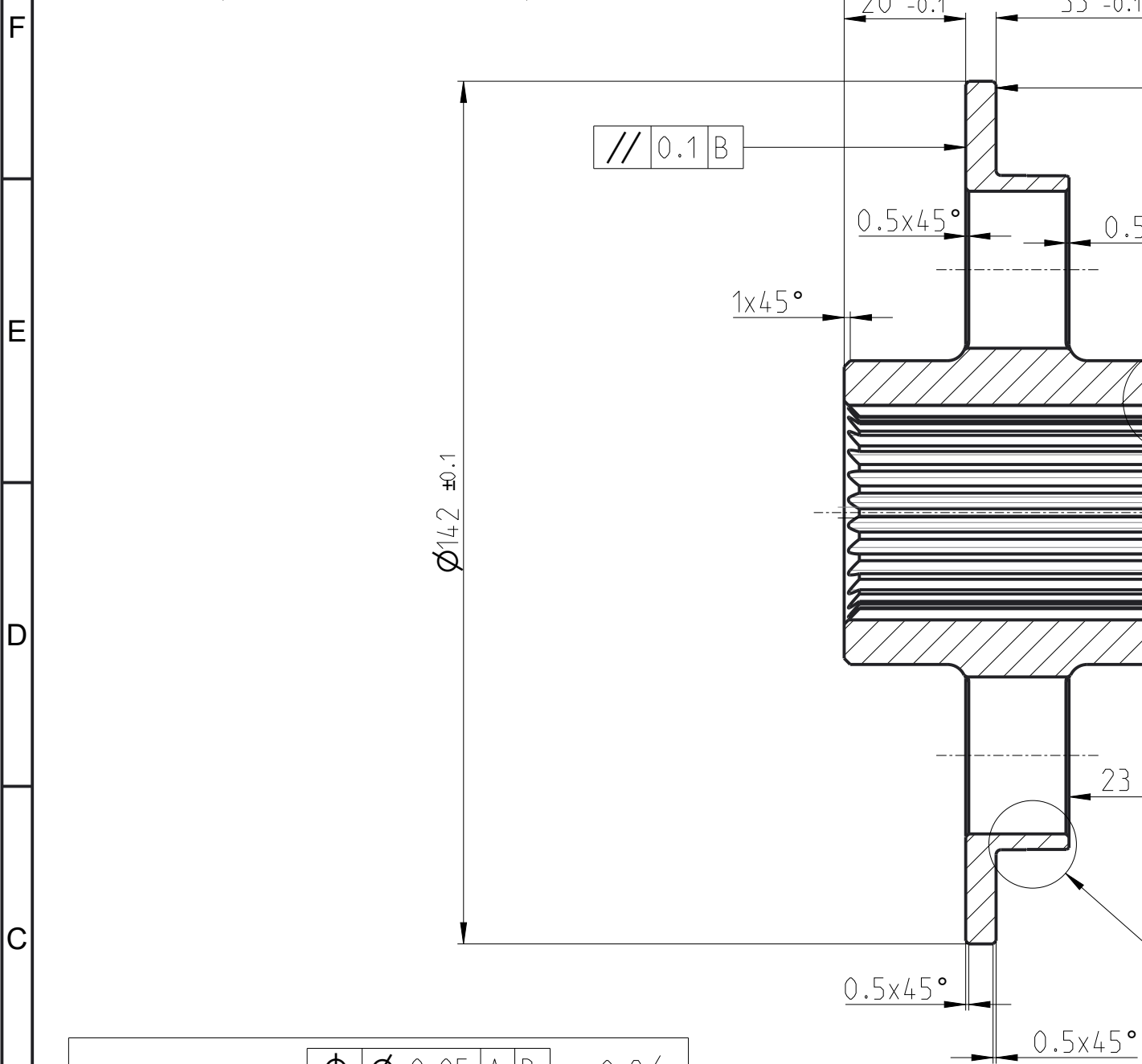
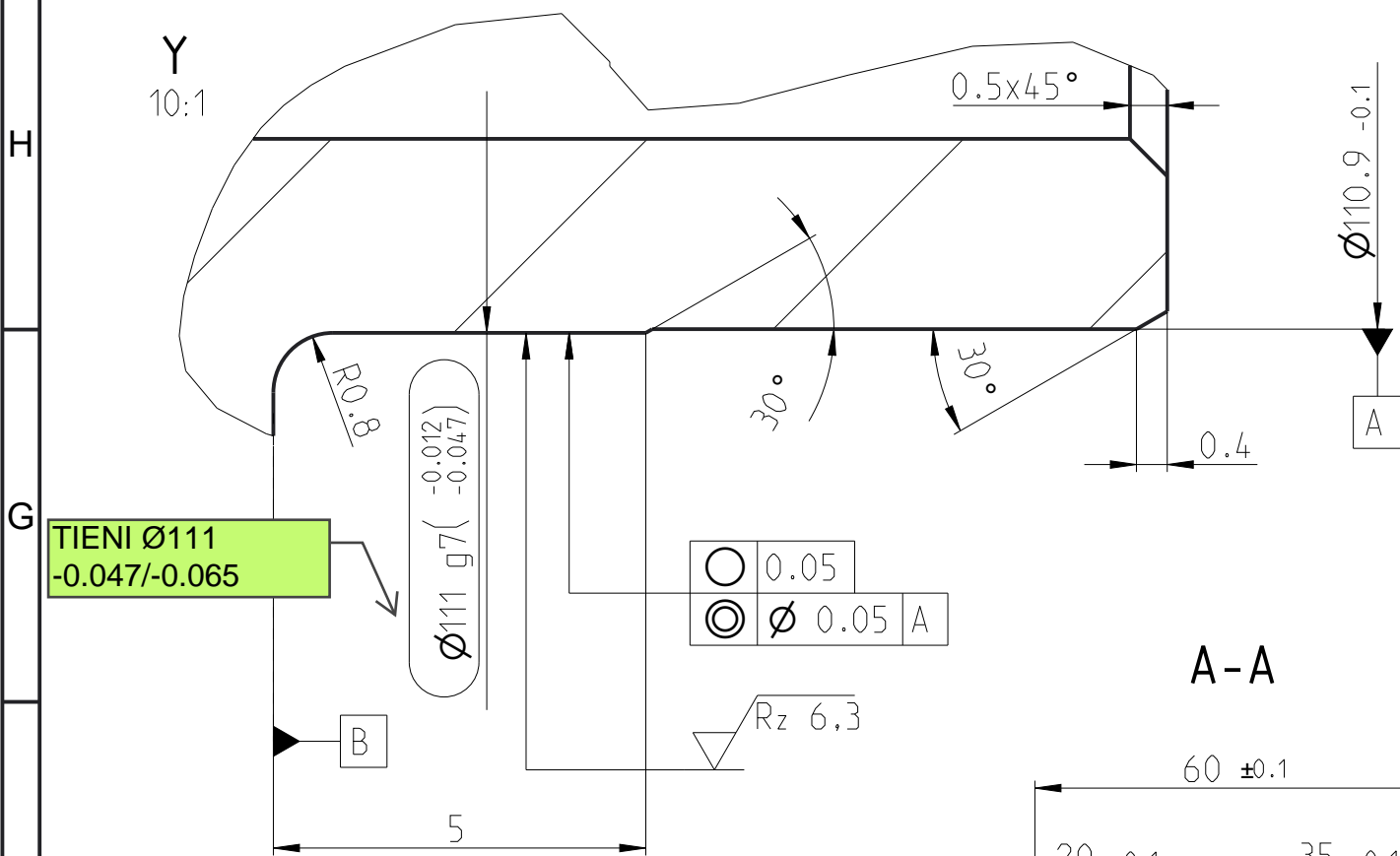


APPROVATO
Da QUALITA' LMP S.r.l. alle 7.42 , 02/08/2023

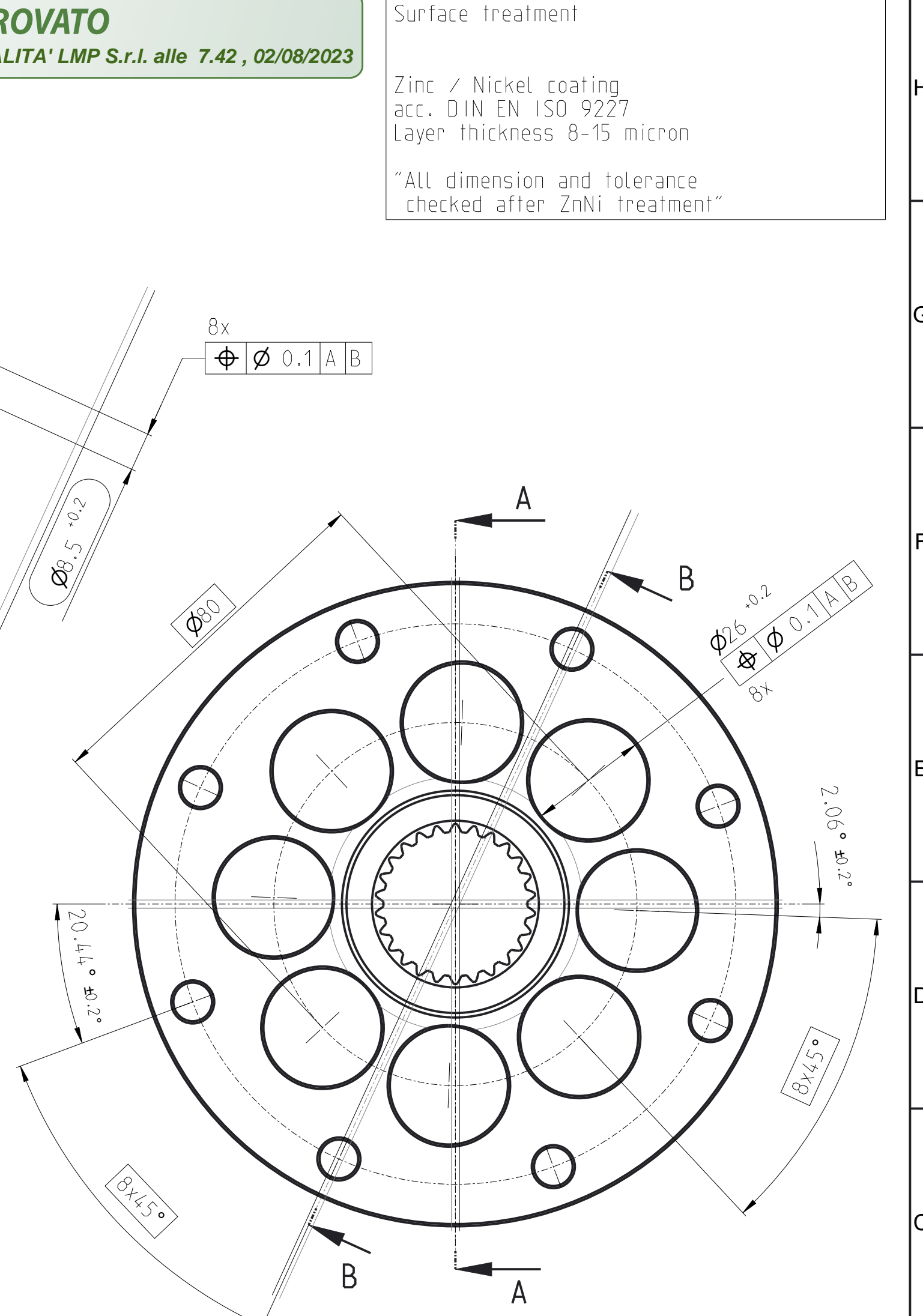
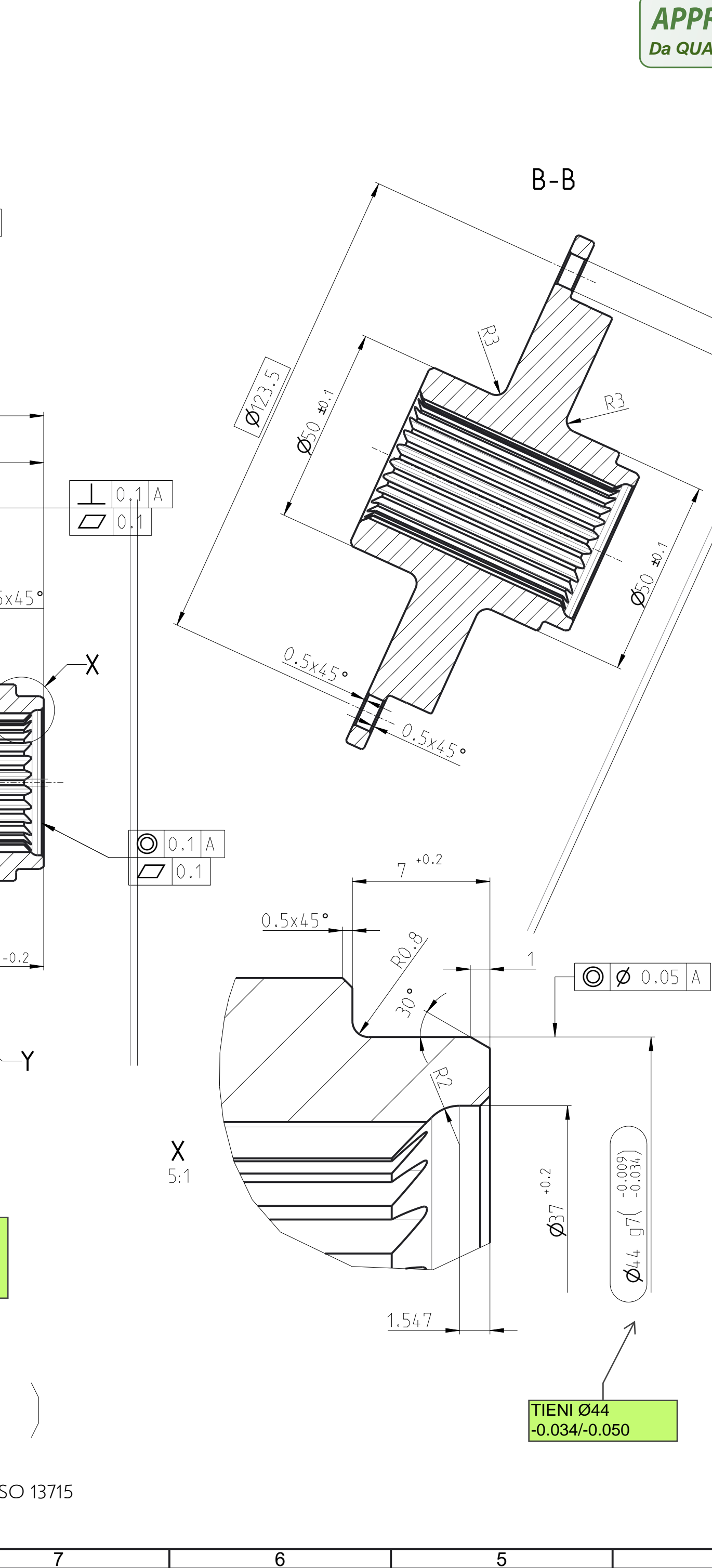
Surface treatment

Zinc / Nickel coating
acc. DIN EN ISO 9227
Layer thickness 8-15 micron

"All dimension and tolerance
checked after ZnNi treatment"



SPLINE DATA	
(ANSI B92.1 - 1970, R1993)	
TYPE OF FIT	FILLET ROOT SIDE FIT
TOLERANCE CLASS	4
NUMBER OF TEETH	26
PITCH	20/40
PRESSURE ANGLE	30°
MINOR DIAMETER	31.571 / 31.731
MAJOR DIAMETER	35.381
PITCH DIAMETER	33.02
FORM DIAMETER	34.213
FILLET RADIUS (MIN)	0.3113
CIRCULAR SPACE WIDTH:	
MAX ACTUAL	1.944
MIN EFFECTIVE	1.892
INSPECTION PIN DIA	2.5
MEASUREMENT BETWEEN PINS (MAX)	28.7204



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Initial release for prototypes	06.11.2022	Macaro
B	Release for production	12.03.2023	Macaro
C	Release for QP Build	14.06.2023	Macaro

Tolerierung ISO 8015	Allgemein- toleranz ISO 2768-mK	Kanten ISO 13715	Masstab: 1:1 Gewicht: 1.2 kg
			Werkstoff: 42CrMo4+QT Halbzeug: min. 50 HRC for the spline Rohteil - Nr.
			Title
			Machined hub
			VISCOSYS Part Number VPN000204
			Customer No
			Project No.