

A

B

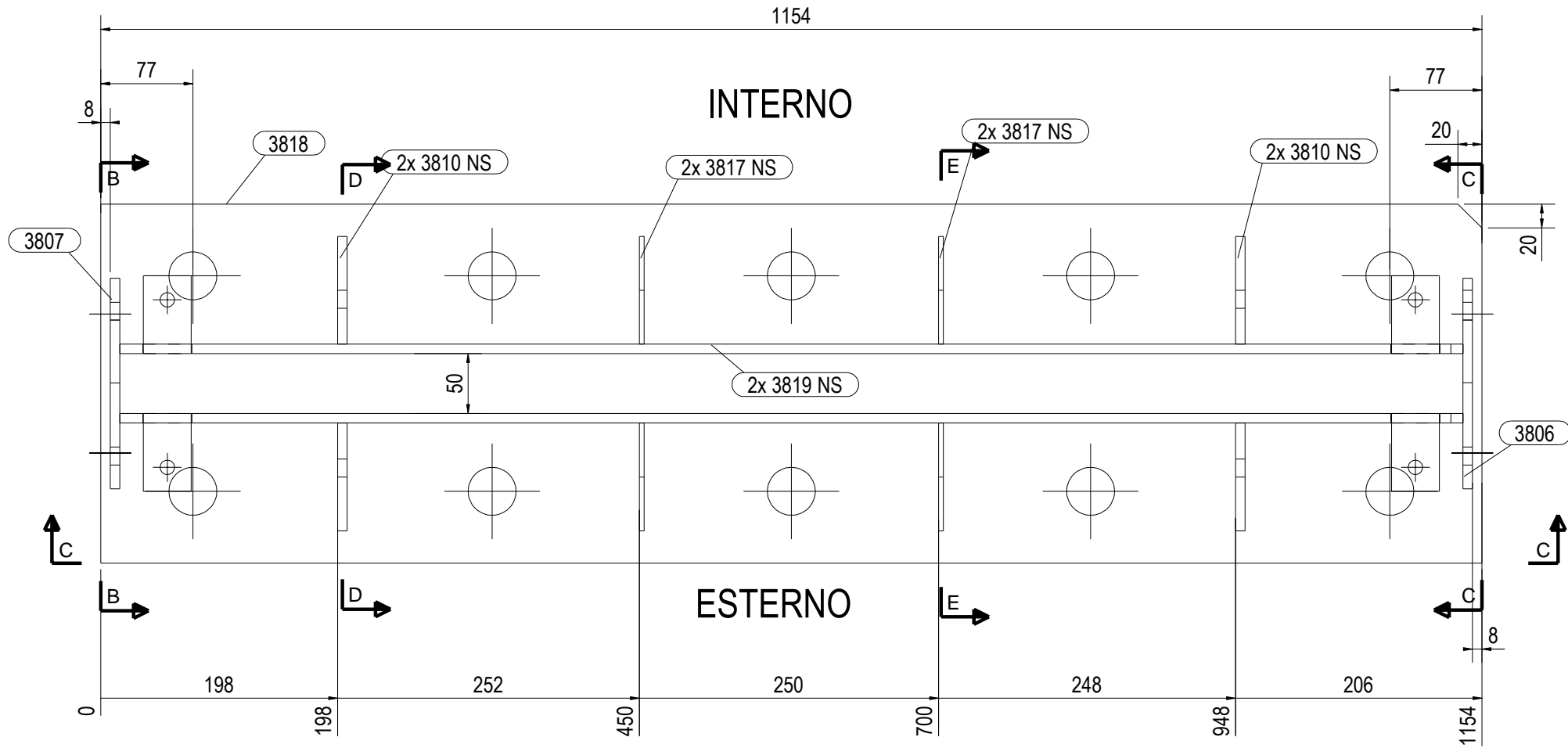
C

D

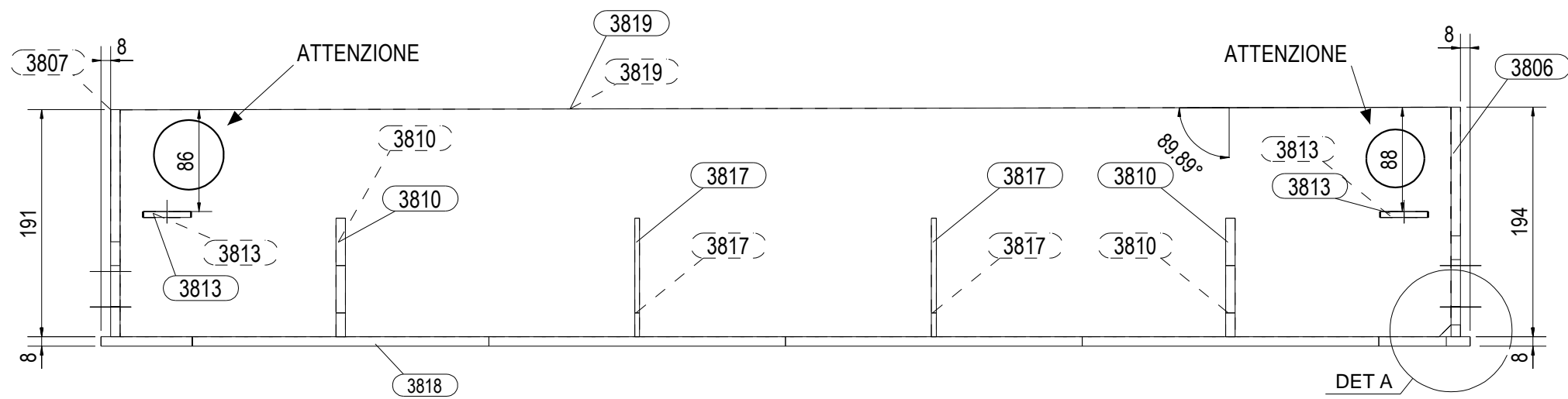
E

Vista Frontale

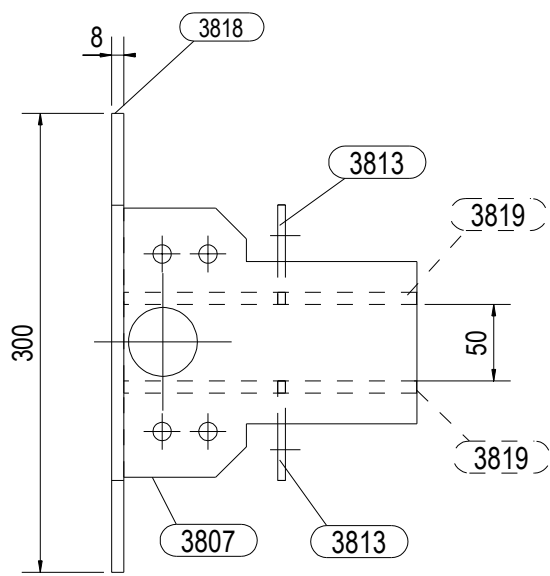
1:5



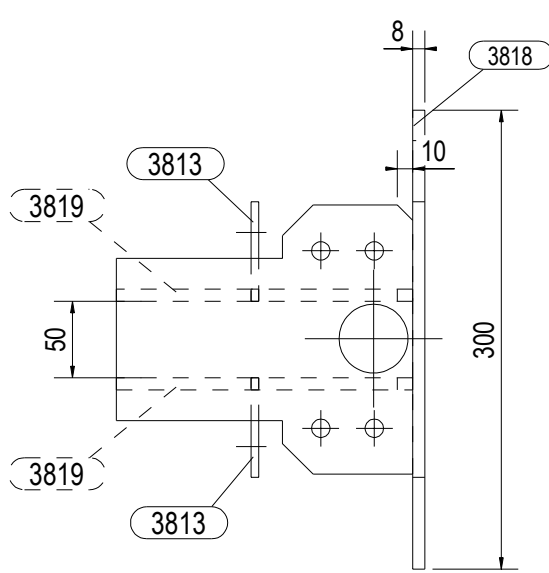
SEZIONE C - C



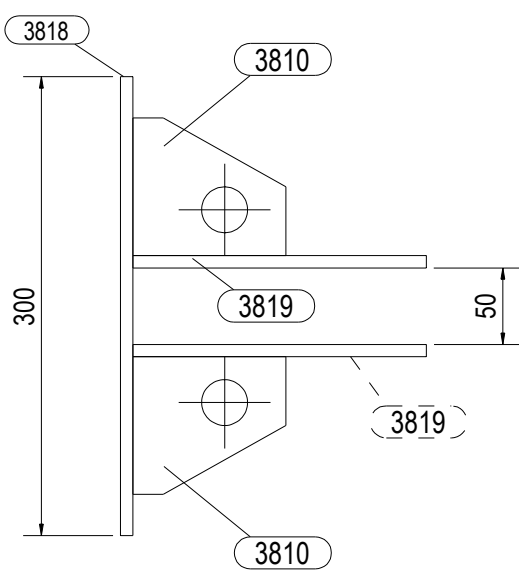
SEZIONE B - B



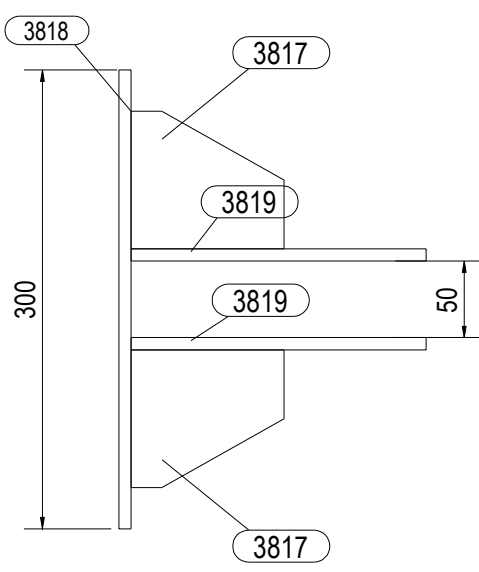
SEZIONE C - C



SEZIONE D - D



SEZIONE E - E



| toleranze t in mm (salvo diversamente indicato) | | | | | |
|---|---------------|----------------|----------------|----------------|-----------------|
| >120 <400 | >400 <1000 | >1000 <2000 | >2000 <4000 | >4000 <8000 | >8000 <12000 |
| ±1 | ±2 | ±3 | ±4 | ±5 | ±6 |

DISTINTA MATERIALI
MATERIAL LIST

| N.OF PC.S | DIMENSION | WIDTH | LENGTH | POS. | SHOP ASSEMBLY | N.POS FOR MARK | WT.IN Kg | | SURF. | | GRADE |
|--------------|-----------|--------|--------|------|------------------|--------------------|------------|-------|---------|------|-----------|
| | | | | | | | UNIT. | TOT. | UNIT. | TOT. | |
| N.PZ TOT | SEZIONE | LARGH. | LUNGH. | POS. | MARCHE | N.POS PER MARCA | PESO IN Kg | | SUPERF. | | MATERIALE |
| | | | | | | | UNIT. | TOT. | UNIT. | TOT. | |
| 1 | | | | | A/386 | | 55 | 55 | 0.72 | 1.89 | AISI31 |
| | | | | | A/386 | | | | | | |
| 1 | PL8*194 | | 176 | 3806 | | 1 | 1.63 | 1.63 | 0.06 | 0.06 | AISI316 |
| 1 | PL8*191 | | 176 | 3807 | | 1 | 1.60 | 1.60 | 0.06 | 0.06 | AISI316 |
| 4 | PL8*90 | | 100 | 3810 | | 4 | 0.45 | 1.81 | 0.02 | 0.07 | AISI316 |
| 4 | PL5*40 | | 65 | 3813 | | 4 | 0.10 | 0.41 | 0.01 | 0.02 | AISI316 |
| 4 | PL4*90 | | 100 | 3817 | | 4 | 0.23 | 0.90 | 0.02 | 0.06 | AISI316 |
| 1 | PL8*300 | | 1154 | 3818 | | 1 | 21.73 | 21.73 | 0.72 | 0.72 | AISI316 |
| 2 | PL8*194 | | 1122 | 3819 | | 2 | 13.53 | 27.07 | 0.45 | 0.91 | AISI316 |

DISTINTA BASE BULLONERIA
BOLT LIST

| VITE SCREW | | | DADO NUT | | | ROSETTA WASHER | | PEZZI | PESO | NOTE |
|----------------------|----------------|----------------|----------------|----------------|----|-------------------|----|--------|--------|---------|
| DENOMIN. DENOMIN. | UNIF. UNIF. | QUAL. GRADE | UNIF. UNIF. | QUAL. GRADE | Q | UNIF. UNIF. | Q | PIECES | WEIGHT | |
| M6*20 | UNI 5737 | 8.8 | UNI 5588 | 6S | 01 | UNI 6592 | 01 | 4 | 0.02 | ZINCATO |
| M10*35 | UNI 5737 | 8.8 | UNI 5588 | 6S | 01 | UNI 6592 | 01 | 8 | 0.17 | ZINCATO |

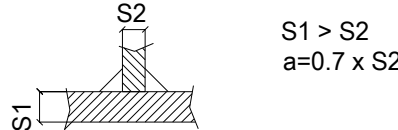
Saldature

Le saldature dovranno avere le seguenti caratteristiche:

A) Salvo diverse indicazioni, le saldature sono tutte del tipo continuo.

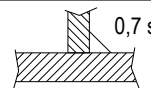
B) Tutte le saldature devono essere chiuse.

DETTAGLIO TIPICO SALDATURE
ECCETTO DOVE DIVERSAMENTE INDICATO



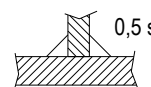
V.T. 100 % P.T./M.T. 10 %

UNI EN 22553



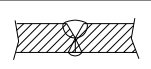
a < 7 WPS N° 01/1

a > 7 WPS N° 02/1



a < 7 WPS N° 01/1

a > 7 WPS N° 02/1

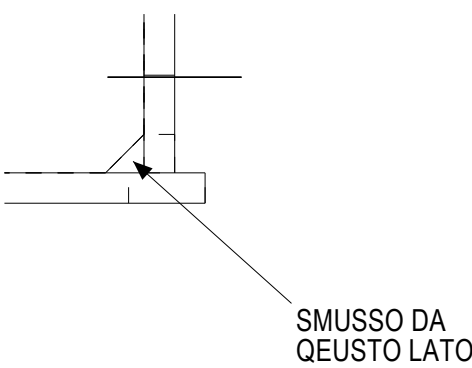


WPS N° 03/1

Salvo varianti per officine esterne

DETAIL A

1:2



SMUSSO DA
QUESTO LATO

| N° | MARCA REV. | DESCRIZIONE REVISIONE | | | | DATA REV. | |
|------------------------------------|------------|-----------------------|--|--|--|---|------------|
| SAN MARCO INSULA SCARL EXC2 | | | | | | GR STRUTTURE s.r.l Via dell' artigianato ,7 Vigodarzere PD Cell.3471037552 - 3484151881 Mail : info@grstrutture.it | |
| | | | | | | | |
| TITOLO DISEGNO | | MODULO 38 | | | | | |
| DESCRIZIONE PROG. | | | | | | | |
| MODELLATO DA | | Geom. Sarah Campanel | | | | PUBBLICATO IL | 10.06.2022 |
| CONTRATTO No. | | 2204 | | | | SCALE | 1:5 1:2 |
| DISEGNO N° | | 2204 A/386 | | | | REVISIONE N°. | |
| | | | | | | | A2 |