

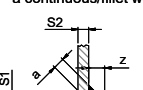
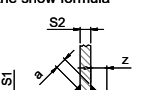


Note:											N° rev:	Date:	Drawn by	Approv. by	Code:	F01-ACC-9506				
	GENERAL TOLERANCES according to ISO 2768															Project:	Rossini	N°Tav		
	LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths															Drawing Title:	Spessore SP10	Scale:	1:1	
		0,5÷3	>3÷6	>6÷30	>30÷120	>120÷400	>400÷1000	>1000÷2000	>2000÷4000	07										
	m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-	06										
EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths															Material:	S235 J2	Net weight:	2.41 kg	via Venezia 753/B 30022 Ceggia (VE) - Italy	
	0,5÷3	>3÷6	>6							05										
	0,5÷3	>3÷6	>6							04										
	m (middle)	±0.2	±0.5	±1.0							03									
ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths															Finish Treatment Colour:	Zincato a Caldo	File Name:	F01-ACC-9506_00		
	>10	>10÷50	>50÷120	>120÷400	>400					02										
m (middle)	±1°	±0°'30'	±0°'20'	±0°'10'	±0°'5'					01										
										00	17/01/2024	AV	LL							

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula



Single weld  
S1/S2  
a=1,14 S2  
z=S2 1.66



Double weld  
S1/S2  
a=0,57 S2  
z=0,8 S2

1

2

3