



- N°1 dadi a saldare M12 DIN929

MDQ-021 Rev 00

In case of heat exchanger drawing, Category ACC, to the european directive 2014/68/EU tested and certificated ACC, to sound engineer practice.

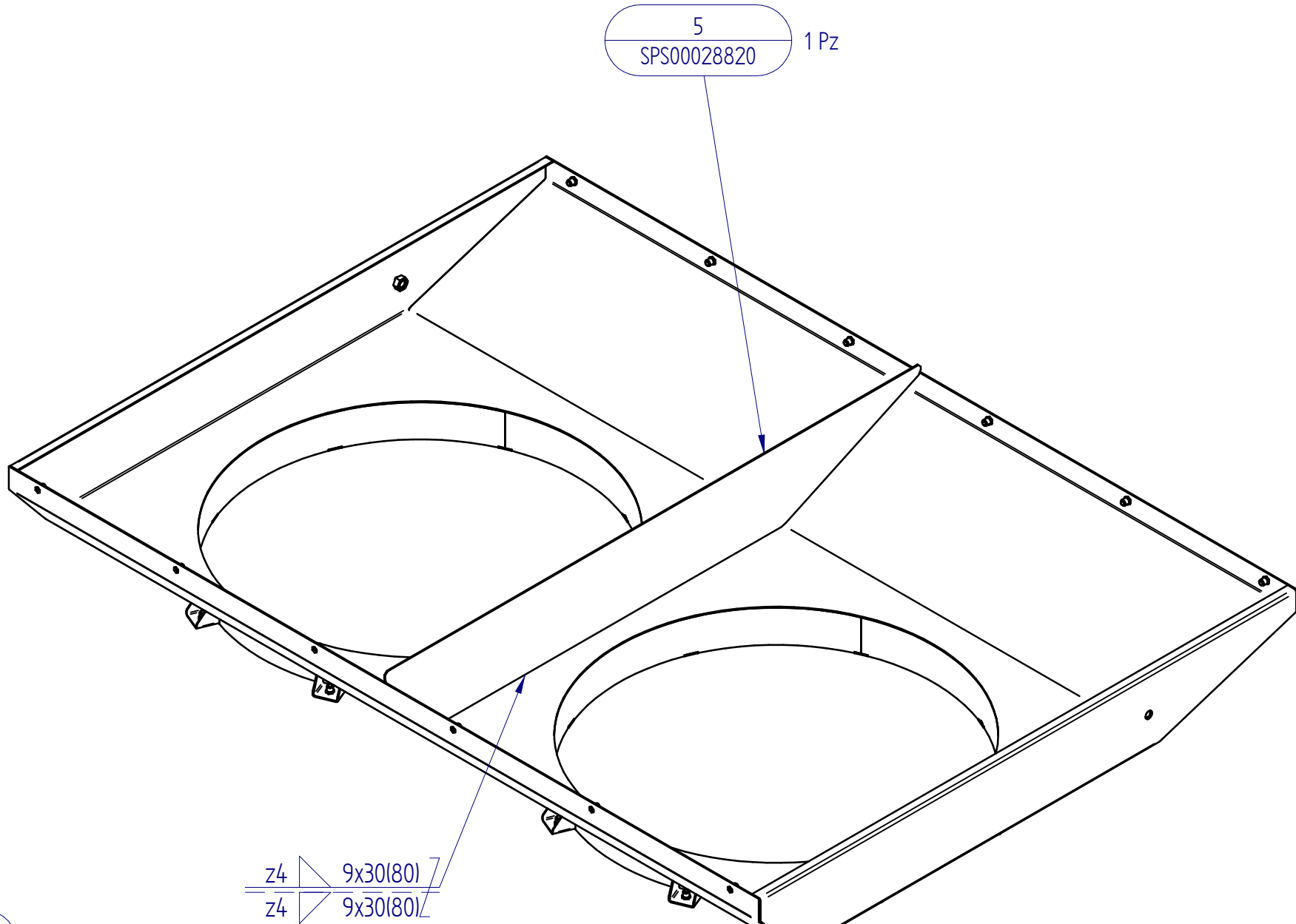
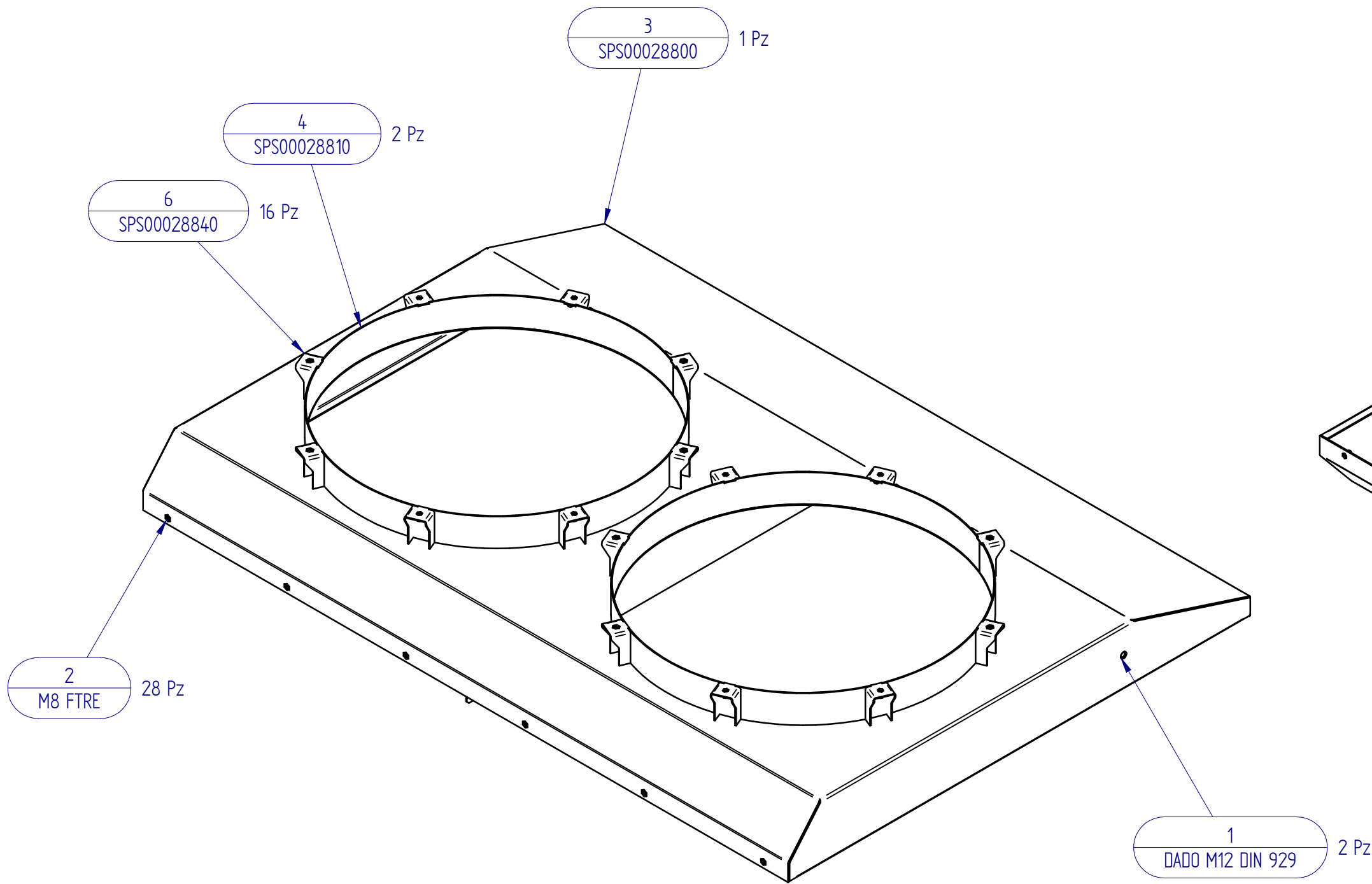
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ATTENZIONE:
FARE RIFERIMENTO ALLA SPECIFICA DI FORNITURA SF-11 PER I CORDONI DI SALDATURA NON INDICATI

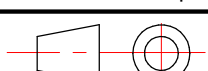
NOTES:

- TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE
- SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS
- I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE
- E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\



Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M12 DIN 929	DADO M12 DIN 929	2		Acciaio
2	M8 FTRE	Inserto filettato M8 FTRE	28		Acciaio
3	SPS0002880	BASE	1	2 mm	DD11
4	SPS0002881	COLLARE	2	2 mm	DD11
5	SPS0002882	RINFORZO	1	2 mm	DD11
6	SPS0002884	LINGUETTA	16	2 mm	DD11

The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553												
			0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle	
Unless otherwise specified - ISO 2768 class c			±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'	
		Project N°: PR22/112	Surface treatment : RAL 9005			Material:		Weight: 33,057 kg		1:8		
			Description: CONVEYOR 1520x1087x0195 - Ø0635 (2x)								Page: 2 / 2	
			Customer code: \\				Code CVA0040410					

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