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GENERAL TOLERANCES

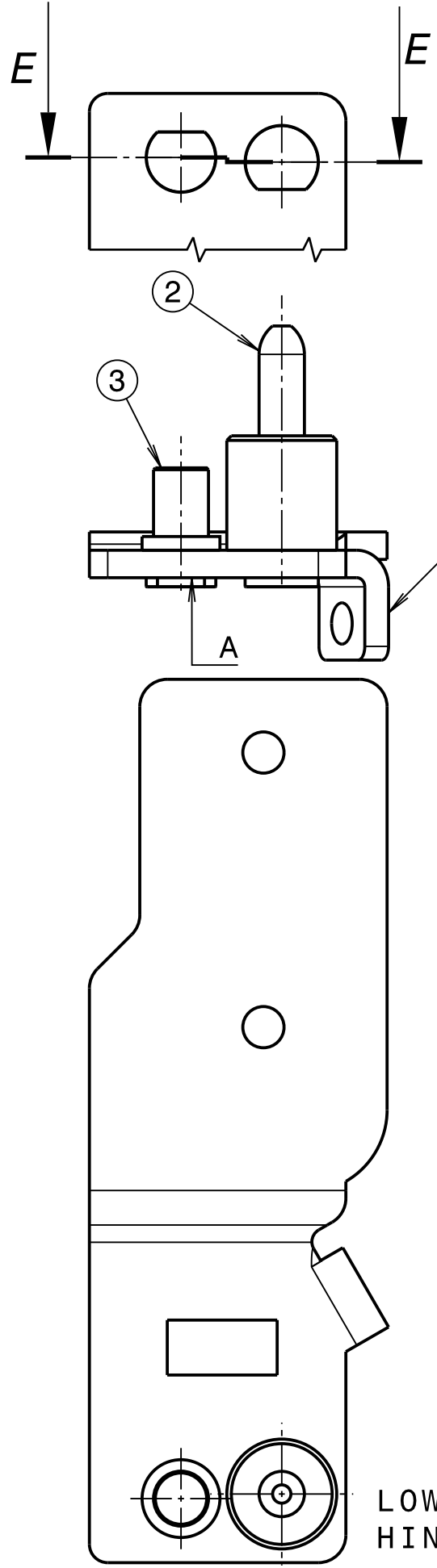
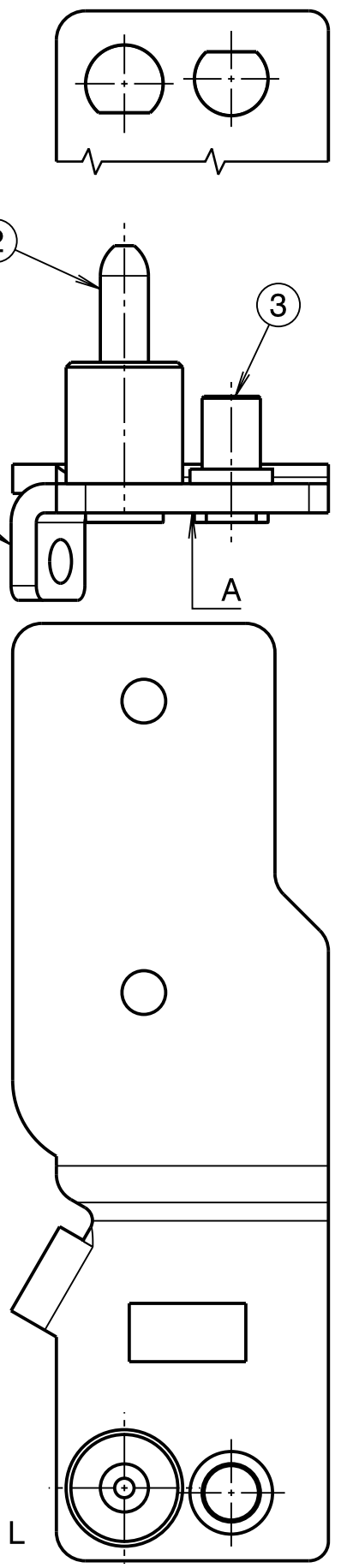
ISO 2768 - m

Critical to Quality (CTQ) require

FOOD CONTACT MATERIAL CATEGORY
ACCORDING TO SP000003871 = 3

PRELIMINARY DRAWING
12-Jul-2022

LOWER
HINGE L



LOWER
HINGE R

REMARKS:

- RIVETING CROWN THICKNESS AND DIAMETER MUST BE KEPT UNDER CONTROL
- THE RIVETED ASSEMBLY MUST BE HOT-DIP ZINC COATED

RIVETING CROWN DIMENSIONS:

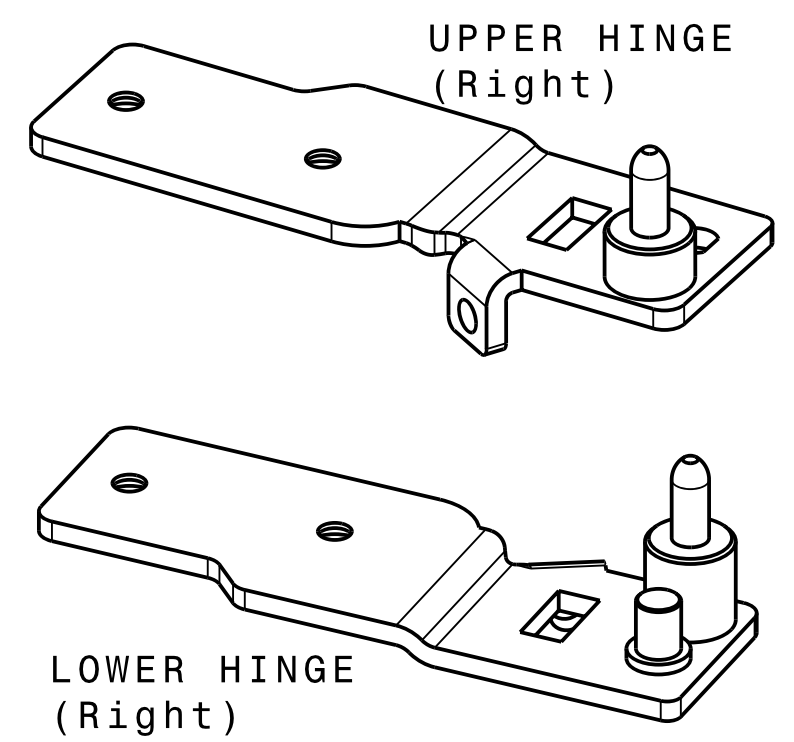
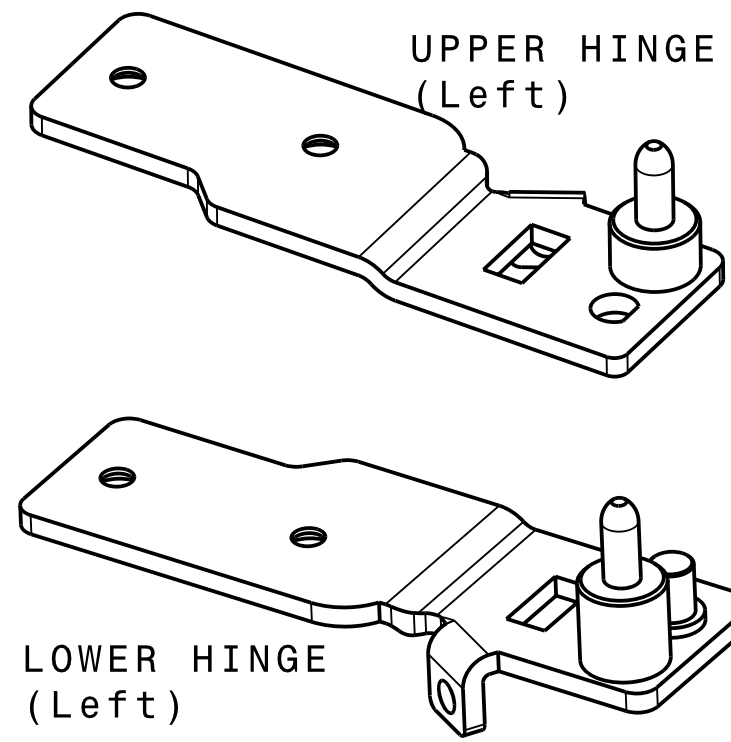
RECOMMENDED: $1.0 \div 1.1 \text{ mm}$

Section view E-E
Scale: 3:2



1 ± 0.2

$\varnothing 7.5$ MAX

$\varnothing 8$ MAX



A244419-04	-	M0570071-002	UPPER R	A244416-02	A060057-02	-
A244419-03	-	M0570907-002	UPPER L	A244416-01	A060057-02	-
A244419-02	-	M0570908-002	LOWER L	A244416-02	A060057-01	A060062-01
A244419-01	-	M0570072-002	LOWER R	A244416-01	A060057-01	A060062-01
PART NUMBER (ANC-Variant)	REPLACED	3D MODEL	VERSION	PART 1	PART 2	PART 3

002	3D MODEL REVISED FROM 001 TO 002				MARRYVIS	12-Jul-2022
001	NEW DRAWING				MARRYVIS	10-Feb-2022
REV.	MODIFICATIONS				DRAWN BY	DATE
SUPPLY SPECIFICATIONS						
SP000011302, -						
MATERIAL			TREATMENT			SCALE
-			TM 2024 SSTC 1-1- (HOT-DIP ZINC COATED)			1:1
WEIGHT/VOLUME		DERIVED FROM		NAME		
- KG		-		HINGE ASSY SMS		
DESIGN OWNER		APPROVED BY		DESCRIPTION		
FOOD		-		HINGE ASSY SMS (6/6+7/6) 4S WD		
PRESERVATION		LOCAL DESCRIPTION				
 Electrolux		-				
		DRAWING NUMBER				REV. 002
		D0216462				SHEET 1 / 1

-	-	-	-	-	-
VARIANT NUMBER	REV.	REPLACED NUMBER	MODEL/APPLICATION	VARIANT USERS	DESCRIPTION