

Technical drawing of the tubular quad showing dimensions and specifications. The drawing includes a top view and a side view. The top view shows a square frame with a central square cutout. Dimensions are given in millimeters (mm). The overall width and height are 180 mm. The central cutout has a width of 120 mm and a height of 100 mm. The frame thickness is 30 mm. The side view shows the profile of the frame with a height of 180 mm and a width of 180 mm. The side view also indicates a 5 mm gap (SP.5) between the frame and the central cutout. The drawing is labeled with dimensions and specifications: 180, 30, 120, 30, 100, 40, 30, 120, 50, 140, 40, M8 [x4], R10, DIMENSIONI E SPESSORE DEL TUBOLARE QUAD, 180, SP.5, 180.

SEZIONE A-A

Technical drawing of the 'Scaletto' table. The top view shows a rectangular table with overall dimensions of 320 cm in width and 150 cm in depth. The width is divided into segments of 32.5, 55, 130, 55, and 47.5 cm. The depth is divided into segments of 22.5, 105, and 22.5 cm. The table has four legs, with the front legs labeled 'M6 (x8)'. The side view shows the table's profile with a height of 75 cm and a label 'SP.4' at the base. The drawing is labeled 'SCALA 1 : 5'.

Technical drawing of the 'Sedia' chair, showing front and side views with dimensions and a detail of the backrest.

Front View Dimensions:

- Overall width: 150
- Seat width: 55
- Seat height: 47.5
- Backrest height: 105
- Backrest width: 47.5
- Overall height: 222.5
- Leg diameter: M6 (x4)

Side View Dimensions:

- Overall height: 150
- Seat height: 47.5
- Backrest height: 105
- Backrest width: 47.5
- Leg diameter: SP.4

Detail 8 (Scaletto):

- Scale: 1:2
- Dimensions: 2 (width), 15 (height)
- Text: "Eseguire scanaro con disco flessibile misure indicative"

180

R10

180

$= 180^{+1}_{-0.5} =$

SP. 20

220

SCALA 1 : 5

Technical drawing of a square plate with four holes. The top view shows a square with overall dimensions of 175 mm by 175 mm. The inner square, defined by the hole centers, has dimensions of 130 mm by 130 mm. The holes are labeled M12 (x4). A chamfer is indicated as 5 X 45°. The distance from the center of a hole to the nearest edge is 3/8" G. A side view shows the plate's thickness as SP.10. The scale is 1:5.

Technical drawing of a square plate with four holes. The top view shows a square with overall dimensions of 175 mm by 175 mm. The inner square, defined by the hole centers, has dimensions of 130 mm by 130 mm. The holes are labeled M12 (x4). A chamfer is indicated as 5 X 45°. The distance from the center of a hole to the nearest edge is 3/8" G. A side view shows the plate's thickness as SP.10. The scale is 1:5.

Technical drawing of a rectangular duct with a top view and a section view F-F.

Top View Dimensions:

- Overall width: 1545
- Overall height: 160
- Flange width: 30
- Flange height: 160
- Central section width: 390
- Central section height: 90
- Main body width: 1125
- Main body height: 150
- Distance from flange to main body: 135
- Distance from main body to end: 82.5
- Distance from end to main body: 150
- Distance from end to flange: 135

Section View F-F Dimensions:

- Overall width: 1165
- Overall height: 150
- Internal opening width: 150
- Internal opening height: 150
- Distance from end to internal opening: 135
- Distance from internal opening to end: 150

Notes and Labels:

- Saldature smerigliate a filo tubolare:** Sanded welds to the duct edge.
- Note per saldatura e posizione: valide anche per lato opposto:** Note for welding and position: valid also for the opposite side.
- SEZIONE F-F SCALA 1:5:** Section F-F, Scale 1:5.
- Posizionare lo scarico su part. 3 in corrispondenza delle saldature interne del tubolare:** Position the drain on part 3 in correspondence of the internal welds of the duct.

Technical drawing of a welded structure, showing a cross-section (2) and a side view (1).

SEZIONE C-C
SCALA 1:5

Dimensions and labels:

- 0.5 C (Plate thickness)
- 135 (Plate width)
- 4 (Reference to a detail or component)
- Saldature smerigliate a filo tubolare (Grinded welds to the tube edge)
- 25 (Weld size or distance)

Technical drawing of a welded structure, showing a cross-section (2) and a side view (1).

SEZIONE C-C
SCALA 1:5

Dimensions and labels:

- 0.5 C (Plate thickness)
- 135 (Plate width)
- 4 (Reference to a detail or component)
- Saldature smerigliate a filo tubolare (Grinded welds to the tube edge)
- 25 (Weld size or distance)

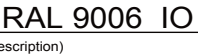
Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and tolerances.

Key dimensions and features:

- Base plate width: $\phi 25.1^{+0.1}_0$
- Base plate height: 50
- Vertical plate diameter: M12
- Vertical plate height: 70
- Section line A-A
- Detail view of the base plate showing a 4x4 grid of holes.

NOTE:
Dove non evidenziato effettuare saldature continue tra gli elementi componenti.
Sigillatura parti accoppiate non coperte da saldatura.
Finitura fondo catافoresi più smalto Grigio RAL 9006 secondo specifica Farid IO-7520
Arottondare gli spigoli e sbavare

5	51009400007	TAMPONAMENTO-LAMIERA LISCIA Sp=10	1.0570 (S355J2G3)	2,3	1
4	51009400011	SUPPORTO TRASCINATORE-LAMIERA LISCIA Sp=20	1.0570 (S355J2G3)	24,7	1
3	51009400042	SUPPORTO PATTINI INTERNI-LAMIERA LISCIA Sp=4	1.0570 (S355J2G3)	,7	2
2	51009400002	SUPPORTO PATTINI INTERNI-LAMIERA LISCIA Sp=4	1.0570 (S355J2G3)	1,5	2
1	- - -	BRACCIO-TUBOLARE STRUTTURALE 180X180X5 UNI-EN10219 1-2 (formati a freddo)	1.0576 (S355J2N)	38,1	1
N° Codice		Descrizione	Materiale	Massa	Q.tà

(Tecnico) (Technical) VERNIC+CATAFORES[®] GRIGIO RAL 9006 IO 7520		(Dimensioni) (Dimensions) VEDI DISTANTA		(Codice Materiale) (Material Code) S355J2N + S355JR + S355J2G3	
(Descrizione) (Description) TERZO BRACCIO 180X180 CORTO (SB=5060) PER NASPO ASP/JET		(Tolleranze Generali) (General Tolerances) (Tolleranze Lineari) (Linear Tolerances) UNI - EN 12788 - 1 (Tolleranze Angolari) (Angular Tolerances) UNI - EN 57968 - 1 (Accoppiamento) (Fitting) UNI - EN 20464 - 1 (Distribuzione Tolleranze) (Tolerance Distribution) UNI - EN 13360 - A (Finito) (Finished) UNI - EN 10605 - 1		(Disegnato) (Drawn) T. Piccolo (Data) (Date) 29/05/2024 (Controllato) (Checked) P. Mizio (Data) (Date) 29/05/2024 (Approvato) (Approved) G. Zille (Data) (Date) 29/05/2024	
		(Tolleranze Generali) (General Tolerances) (Finito) (Finished) UNI - EN 10605 - 1 (Finito) (Finished) UNI - EN 10605 - 1		69.456	
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(Formato) (Format) A1		(Formato) (Format) 1:7.5		(Scala) (Scale) 1/1	