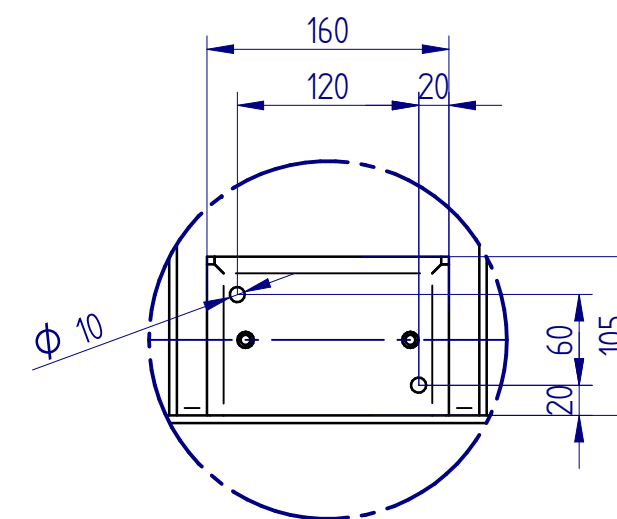


DETTAGLIO B



DETTAGLIO C

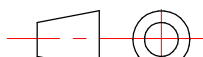
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICIE ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE

Additional Notes: \

| | | | | | | | | | | |
|--|-------------------------|------|---------------------------------------|---------|-----------|--------------------|----------------------|------------|----------------|--|
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553 | | | | | | | | | | |
| | 0.5-3 | >3-6 | >6-30 | >30-120 | >120-400 | >400-1000 | >1000-2000 | >2000-4000 | Angle | |
| Unless otherwise specified - ISO 2768 class c | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ±4 | ±1° 30' | |
|  | Project N°: PR22/113 | | Surface treatment : RAL 9005 | | Material: | | Weight: 49,537 kg | 1:10 | | |
| | | | Description: BASAMENTO DI SOSTEGNO | | | | | | Page: 1 / 2 | |
| | | | Customer code: \\ | | | Code PSA0085310 | | | | |

In case of heat exchanger drawing: Category ACC to the european directive 2014/68/EU tested and certificated ACC. to sound engineer practice.

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NOTES:

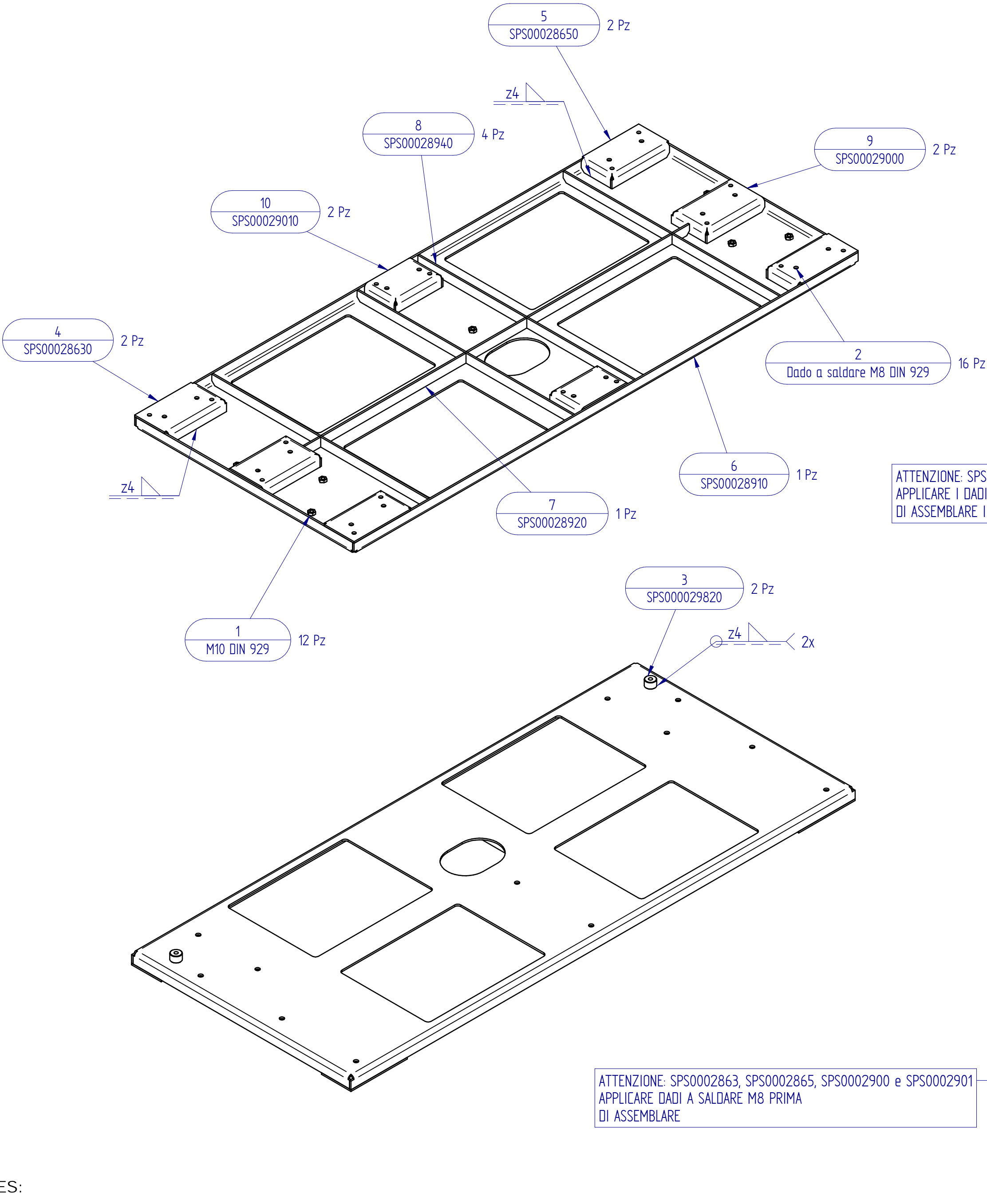
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

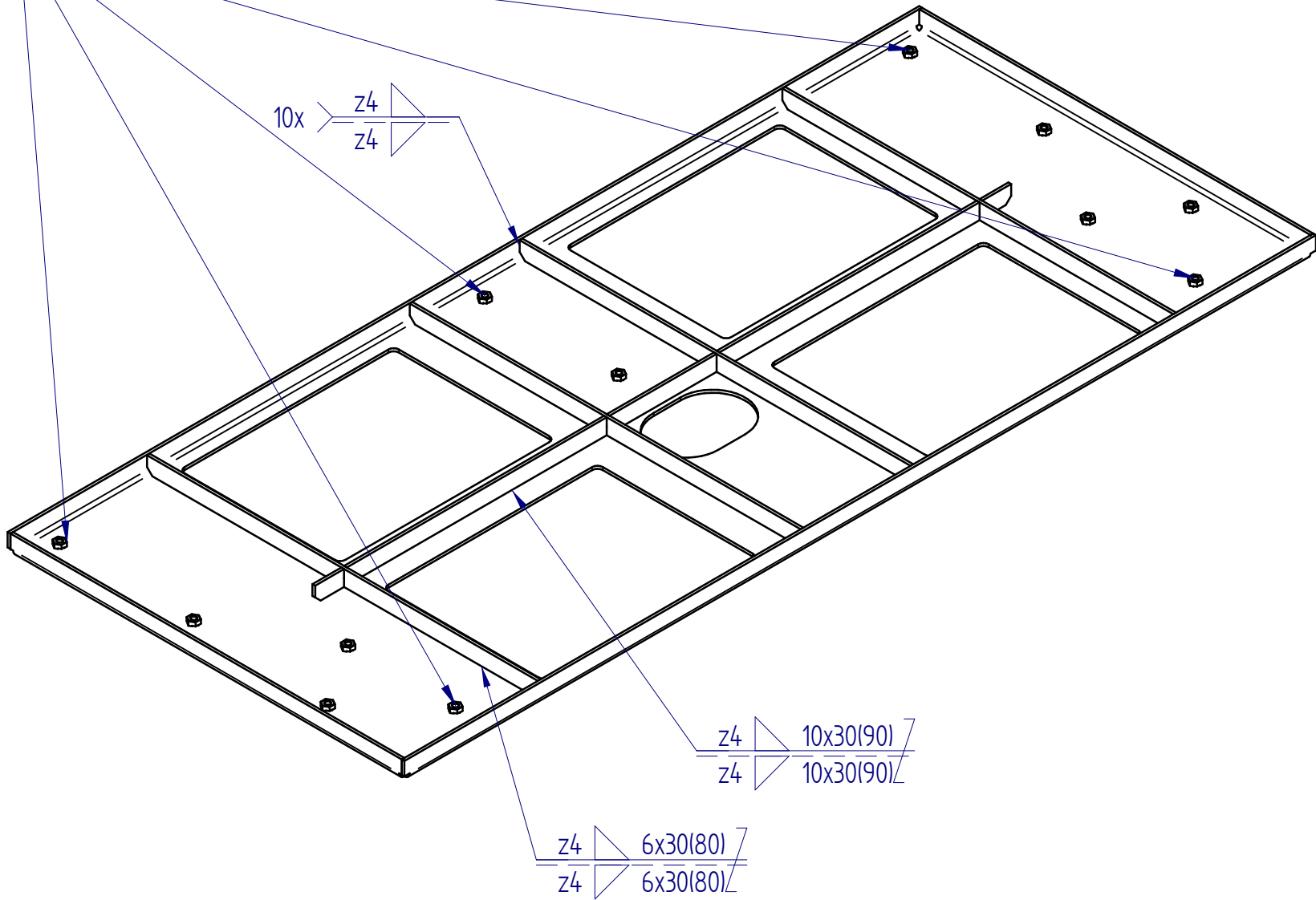
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

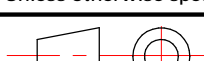
E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\



| Pos. | Codice | Descrizione | Q.tà | Spessore | Materiale |
|------|------------------|---------------------------|------|----------|-----------|
| 1 | DADO M10 DIN 929 | Dado a saldare M10 DIN929 | 12 | | Acciaio |
| 2 | DADO M8 DIN 929 | Dado a saldare M8 DIN 929 | 16 | | CL. 8.8 |
| 3 | SPS00002982 | PIEDINO M12 | 2 | | DD11 |
| 4 | SPS0002863 | PIEDINO | 2 | 5 mm | DD11 |
| 5 | SPS0002865 | PIEDINO | 2 | 5 mm | DD11 |
| 6 | SPS0002891 | BASE | 1 | 5 mm | DD11 |
| 7 | SPS0002892 | RINFORZO | 1 | 5 mm | DD11 |
| 8 | SPS0002894 | RINFORZO | 4 | 5 mm | DD11 |
| 9 | SPS0002900 | PIEDINO | 2 | 5 mm | DD11 |
| 10 | SPS0002901 | PIEDINO | 2 | 5 mm | DD11 |



| | | | | | | | | | | |
|--|--|-------------------------|------|---------------------------------------|---------|-----------|--------------------|----------------------|----------------|--------|
| | | | | | | | | | | |
| | | | | | | | | | | |
| The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553 | | | | | | | | | | |
| | | 0.5-3 | >3-6 | >6-30 | >30-120 | >120-400 | >400-1000 | >1000-2000 | >2000-4000 | Angle |
| Unless otherwise specified - ISO 2768 class c | | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ±4 | ±1°30' |
|  | | Project N°: PR22/113 | | Surface treatment : RAL 9005 | | Material: | | Weight: 49,537 kg | 18 | |
| | | | | Description: BASAMENTO DI SOSTEGNO | | | | | Page: 2 / 2 | |
| | | | | Customer code: \\ | | | Code PSA0085310 | | | |