

Usare FRESA  
CAM\_FRS\_4555

Amnessa concavita' raggio fresa  
Tool radius concavity admitted

R 0,4  
R 0,4

R 0,4  
R 0,4

Togliere bava in ripresa  
con RECESSO

Usare inserto a tufo  
CAM\_INS\_4554

R 0,2

B

Ø 2,6 h10  
Ø 2

0,8

1,2

1,2

1,8

2

6,2

+0,05  
-0,15

1,8

(15)

Ø 5 h12

1,8

Ø 2,2 min

R 0,1  
R 0,1

2,7 max

1,5

DETAIL B  
SCALE 10:1

**7F** TORNERIA  
FERRARO

Commissa	Ord. Cliente
Quantità	Data Consegna
Lotto Mat. Prima	Note

CODICE / CODE

VARIANTE / VERSION

GENERAL TOLERANCES - ISO 2768-tH (fine grade) - Fits: H12 hole / h12 shaft

Dimension [mm]	0-3	3-6	6-30	30-120	120-400	Dimension [mm]	0-10	10-30	30-100	100-300
Linear deviation [mm]	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	Straightness - Flatness tol. [mm]	0.02	0.05	0.1	0.2
Dimension [mm]	0-10	10-50	50-120	120-400		Dimension [mm]	0-100	100-300	300-1000	
Angular deviation [deg]	± 1°	± 30'	± 20'	± 10'		Perpendicularity tol. [mm]	0.2	0.3	0.4	
Dimension [mm]	0.5 - 3	3 - 6	> 6			Run-Out [mm]	0.1			
Radius-Chamfer dev. [mm]	± 0.2	± 0.5	± 1.0			Symmetry [mm] (linear dim. up to 300 mm)	0.5			

Materiale  
Material

36SMnPb14 normalizzato

Treatment termico  
Thermal treatment

-

Treatment superficiale  
Superficial treatment

Zincatura 10-15micron (Zinc coating)

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REGULATIONS: 2002/95/EC (RoHS) 2006/1907/EC (REACH)

Needle drive  
diametro est. 5 mm  
-7222741

Rugosità  
Roughness

1.6

Scala  
Scale

5:1

Sostituisc  
Replaces

-

Peso  
Weight

-

Stato del disegno  
Drawing status

RELEASED

Disegnato  
Designed

Controllato  
Checked

Progetto  
Project

Quota: importante / critica  
Dimension: important / critical

Rev.

B