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In case of heat exchanger drawing Category ACC to the european directive 2014/68/EU tested and certified ACC to sound engineer practices.

NOTES:

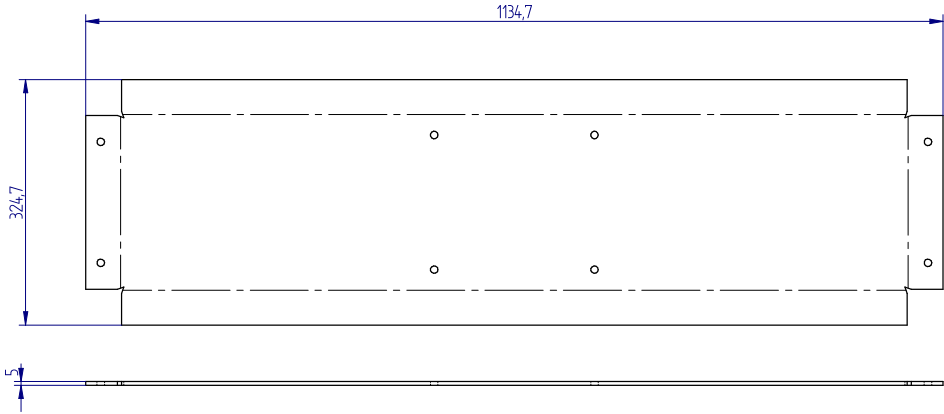
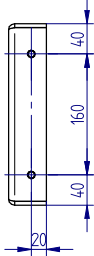
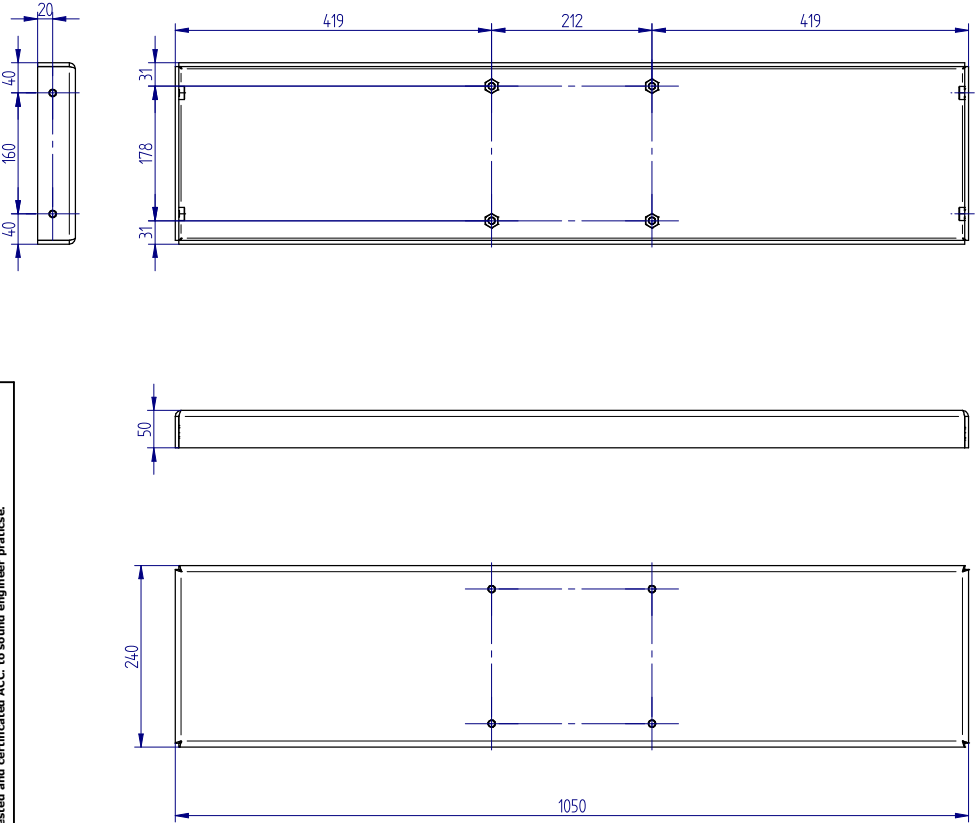
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes:



2
SPS00031380 1 Pz

1
M10 DIN 929 8 Pz

Pos.	Codice	Descrizione	Qtà	Spessore	Materiale
1	DADO M10 DIN 929 INOX A2	Dado a saldare M10 DIN929 INOX A2	8		Acciaio inossidabile, 316
2	SPS0003138	BASE SUP.	1	Fe SP 05mm	0011

0	Emissione	a.buonaventura				31/01/2023	
Rev	Description	Made	Verified	Approved	Date		
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553							
Unless otherwise specified - ISO 2768 class c		0.5-3	>3-6	>6-30	>30-120	>120-400	
		±0.2	±0.3	±0.5	±0.8	±1.2	