

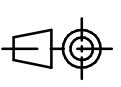


A		B		C		D	
GENERAL TOLERANCES							
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.							
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16							
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00							
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00							
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions							
<p>The drawing shows a plate with three holes. The top hole has a diameter of 40 JS12 (+0.125 / -0.125). The middle hole has a diameter of 80 JS12 (+0.150 / -0.150). The bottom hole has a diameter of 80 JS12 (+0.150 / -0.150). The plate has a width of 80 and a height of 15. The holes are spaced 15 units apart. The plate has rounded ends with a radius of R 30. The cross-section view shows a thickness of 12 and a hole diameter of 8.5 (x2). The material is 8 C13 (+0.300 / +0.080).</p>							
<div> <div>6.3</div> <div>()</div> <div>- FREE OF BURRS AND EDGES/Esente da bave e spigoli vivi</div> </div>							
CN00461						0	
Change		Modification details:				IRP	
Changes to previous release:						Substitute:	
Material: S235J2G3 +N UNI EN 10025				Code: 4032_6002_99			
Supply state: +N: NORMALIZING ROLLING				Dimensions:			
Thermic treat.:				Hardness(T):			
Surface treat.: Fe/Zn8c2c UNI ISO 2081 free Cr VI				Hardness(S):			
DENOMINATION: PIASTRA BRACCIO VOLUFIL							
 		Draw.: Giuseppe Ronzani		Date: 19/12/2014		001855.0.0	
		App.: Roberto Badiali		Sheet N°: 1/1			
				Scale: 1:1			
PLATE							

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