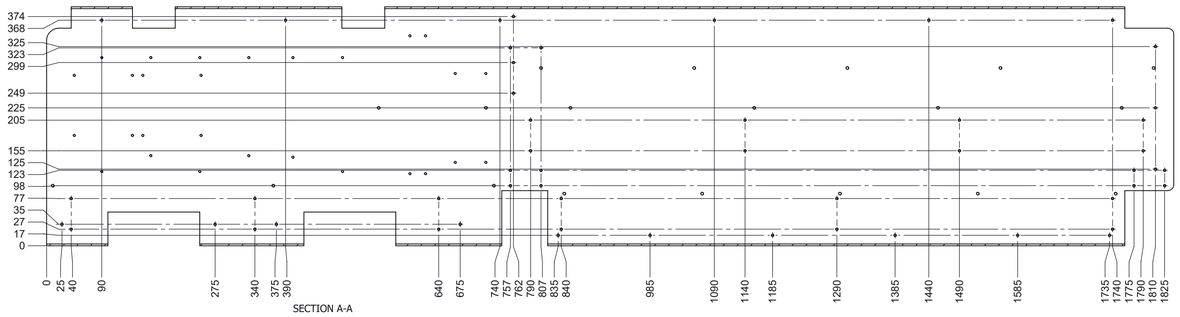
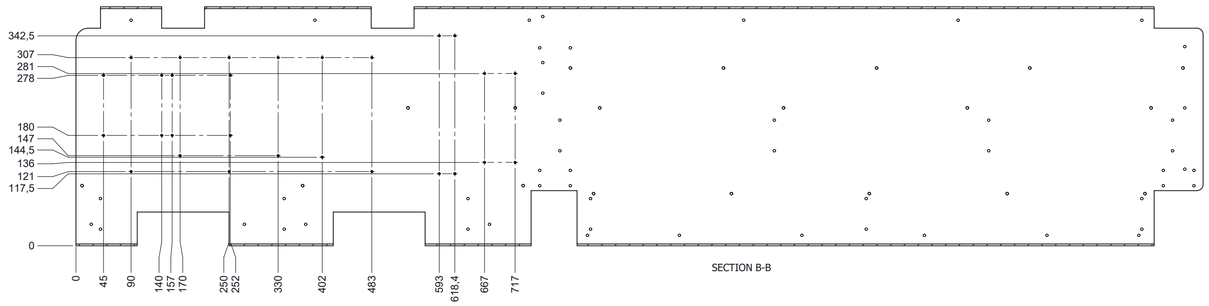
HOLES Ø4.2

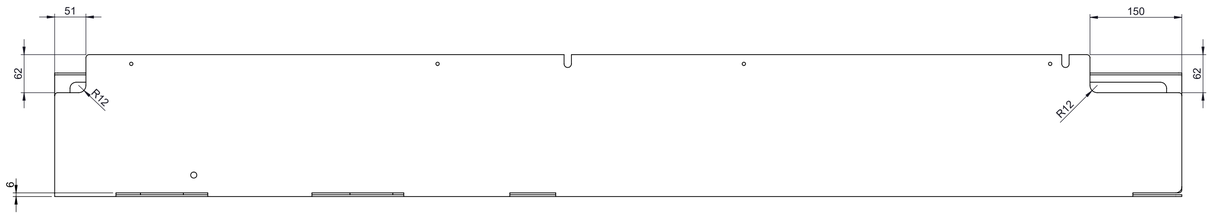


SECTION A-A

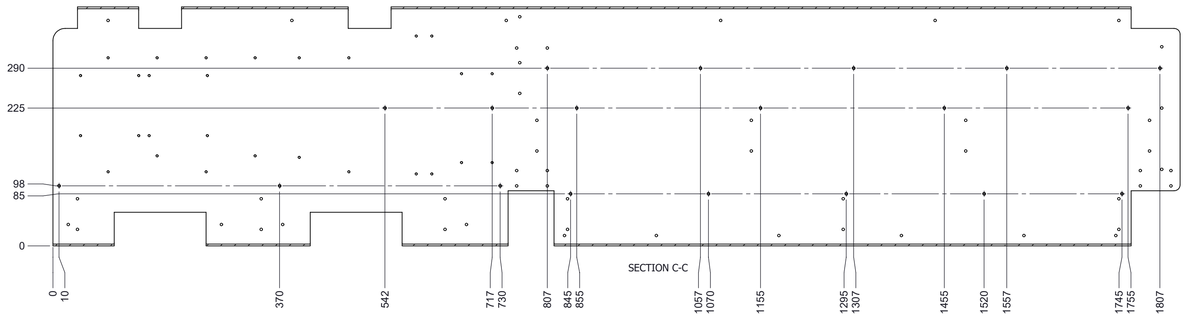
HOLES M4



SECTION B-B



HOLES M5



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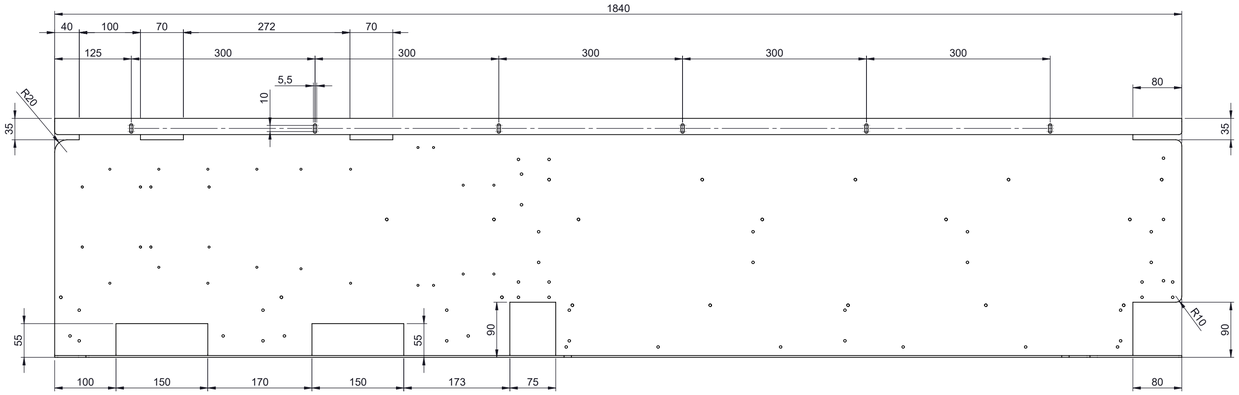

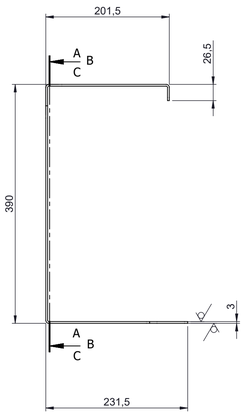

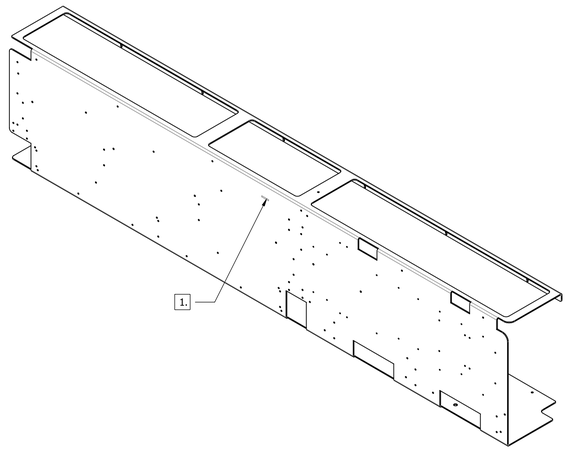

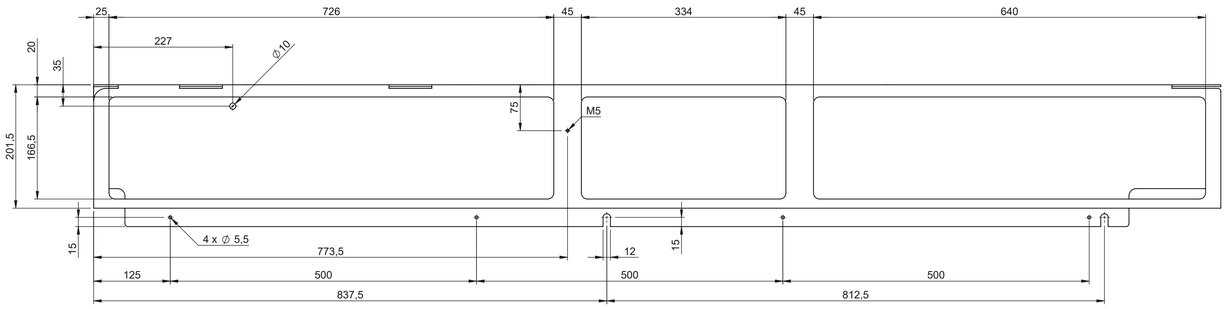

REV.	DATA	DESCRIZIONE	FIRMA
1	21-04-2021	FIRST RELEASE (ECO-C009626)	

SYMMETRY (ISO 2768 -2)

TOLLERANCE CLASS K (MEDIA)	to 100	more than 100 to 300	more than 300 to 1000	more than 1000 to 3000
	0.6	0.6	0.8	1

STRAIGHTNESS AND FLATNESS (ISO 2768 -2)

TOLLERANCE CLASS K (MEDIA)	to 10	more than 10 to 30	more than 30 to 100	more than 100 to 300	more than 300 to 1000	more than 1000 to 3000
	0.05	0.1	0.2	0.4	0.6	0.8

MACHINNING TOLERANCES OF HOLES AND SHAFT h11/H11

AXIS TOLERANCE	from 1 to 50	more than 50 to 400	more than 400
	±0.16	±0.25	±0.5

PROJECTION E

PERPENDICULARITY (ISO 2768 -2)

TOLLERANCE CLASS K (MEDIA)	to 100	more than 100 to 300	more than 300 to 1000	more than 1000 to 3000
	0.6	0.6	0.8	1

D

OSCILLAT. (ISO 2768 -2)

TOLLERANCE CLASS K (MEDIA)
0.2

MAXIMUM PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS (ISO 2768-1)

TOLLERANCE CLASS MEDIA	from 0.5 to 3	more than 3 to 6	more than 6 to 30	more than 30 to 120	more than 120 to 400	more than 400 to 1000	more than 1000 to 2000	more than 2000 to 4000
	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

Quality Level

Format: A1

	DATE	SIGNED
DRAWN	20-04-2021	
CHECKED		
APPROVED		

GENERAL MACHINING

LASER

WEIGHT 28.07 Kg

UNDIMENSIONED RAD: RS

UNDIMENSIONED BEVELS: NA

TREATMENT: ELECTROPLATING ZINC COATING 5-8 µm - T < 50°C

HARDNESS: NA

MATERIAL: S235 JR / Fe 360 B

DIMENSION OF UNFINISHED PART: LAMIERA LUCIDA 3 MM

KG: 28

UNFINISHED PART CODE: 001100030000

REPLACES: OF

DESCRIPTION: PANNELLO PER ELETTRONICA

CODE: C0407623

DRAWING N°: 1 / 1

SCALE: 1:5

File name: C0407623