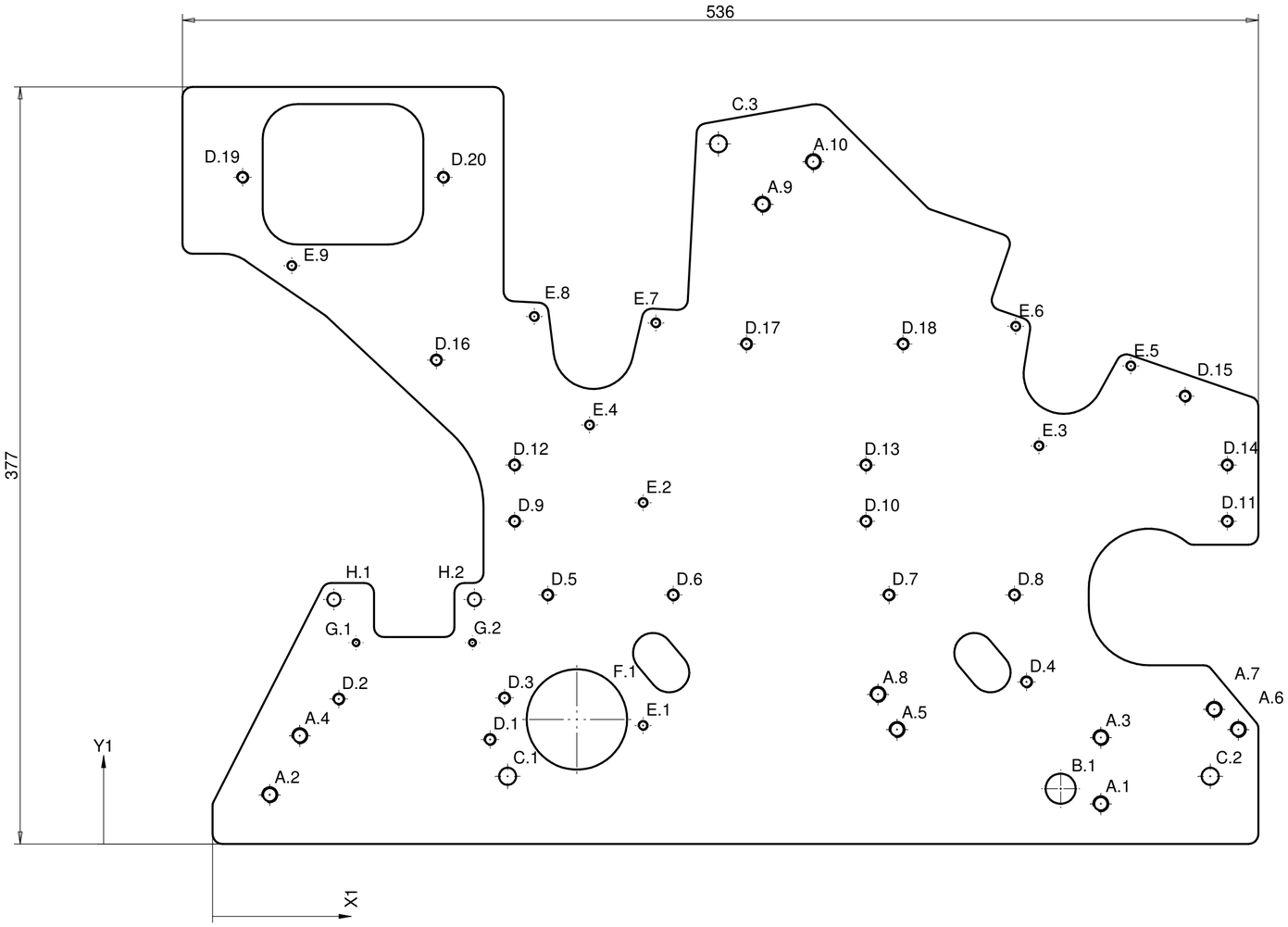
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



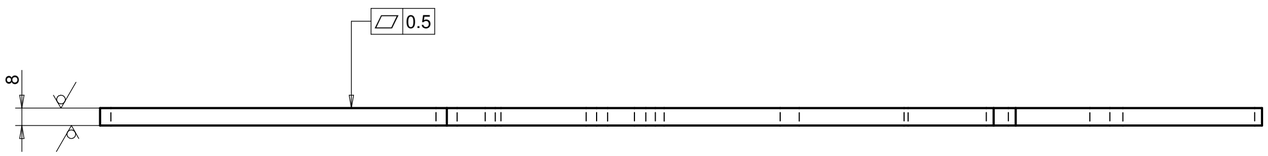


TABELLA FORI - HOLE TABLE			
Foro	Richiamo	X	Y
A.1	M8	442.5	20
A.2	M8	28.51	24.5
A.3	M8	442.5	53
A.4	M8	43.5	53.9
A.5	M8	341	57
A.6	M8	511	57
A.7	M8	499	67.05
A.8	M8	331.5	74.5
A.9	M8	274.01	318.6
A.10	M8	299.29	339.81
B.1	Ø 15	422.5	27.5
C.1	Ø 8.5	147	33.7
C.2	Ø 8.5	497	33.7
C.3	Ø 8.5	252	348.7
D.1	M6	138.25	52
D.2	M6	62.91	72.19
D.3	M6	145.49	72.7
D.4	M6	405.49	80.7
D.5	M6	167	124
D.6	M6	229.5	124
D.7	M6	337	124
D.8	M6	399.5	124
D.9	M6	150.5	160.7
D.10	M6	325.5	160.7
D.11	M6	505.5	160.7
D.12	M6	150.5	188.7
D.13	M6	325.5	188.7
D.14	M6	505.5	188.7
D.15	M6	484.5	223
D.16	M6	111.5	241
D.17	M6	266	249
D.18	M6	344	249
D.19	M6	15	332
D.20	M6	115	332
E.1	M5	214.5	59
E.2	M5	214.5	170
E.3	M5	411.69	198.29
E.4	M5	187.81	208.67
E.5	M5	457.44	238.06
E.6	M5	400.12	257.8
E.7	M5	220.83	259.51
E.8	M5	160.29	262.69
E.9	M5	39.5	288
F.1	Ø 50	181.5	62
G.1	M4	71.5	100.2
G.2	M4	129.5	100.2
H.1	Ø 6.6	60.5	121.78
H.2	Ø 6.6	130.5	121.78

6,3 (3,2)

- BAVA MAX 0,04
- MAXIMUM BURR 0,04

- RUGOSITA' FORI FILETTATI: 3.2
- THREADED HOLES ROUGHNESS

CN04922		28/05/2021	00
Change	Modification details:	Date Mod:	IRP
Changes to previous release:	Obtain from:	Substitute:	
Material: S235J2G3 +N UNI EN 10025	Code: 4032_6002_99		
Supply state: +N: NORMALIZING ROLLING	Dimensions:		
Thermic treat.:	Hardness(T):		
Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):		

DENOMINATION: PIASTRA RICERCA INTEGRATA D. 82.5

Savio	Draw.: Enrico Gaiotto	Date: 07/07/2020	038490.0.0
	Mod.: Enrico Gaiotto	Sheet N°: 1/1	
	App.: Giuseppe Morini	Scale: 1:2	PLATE

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