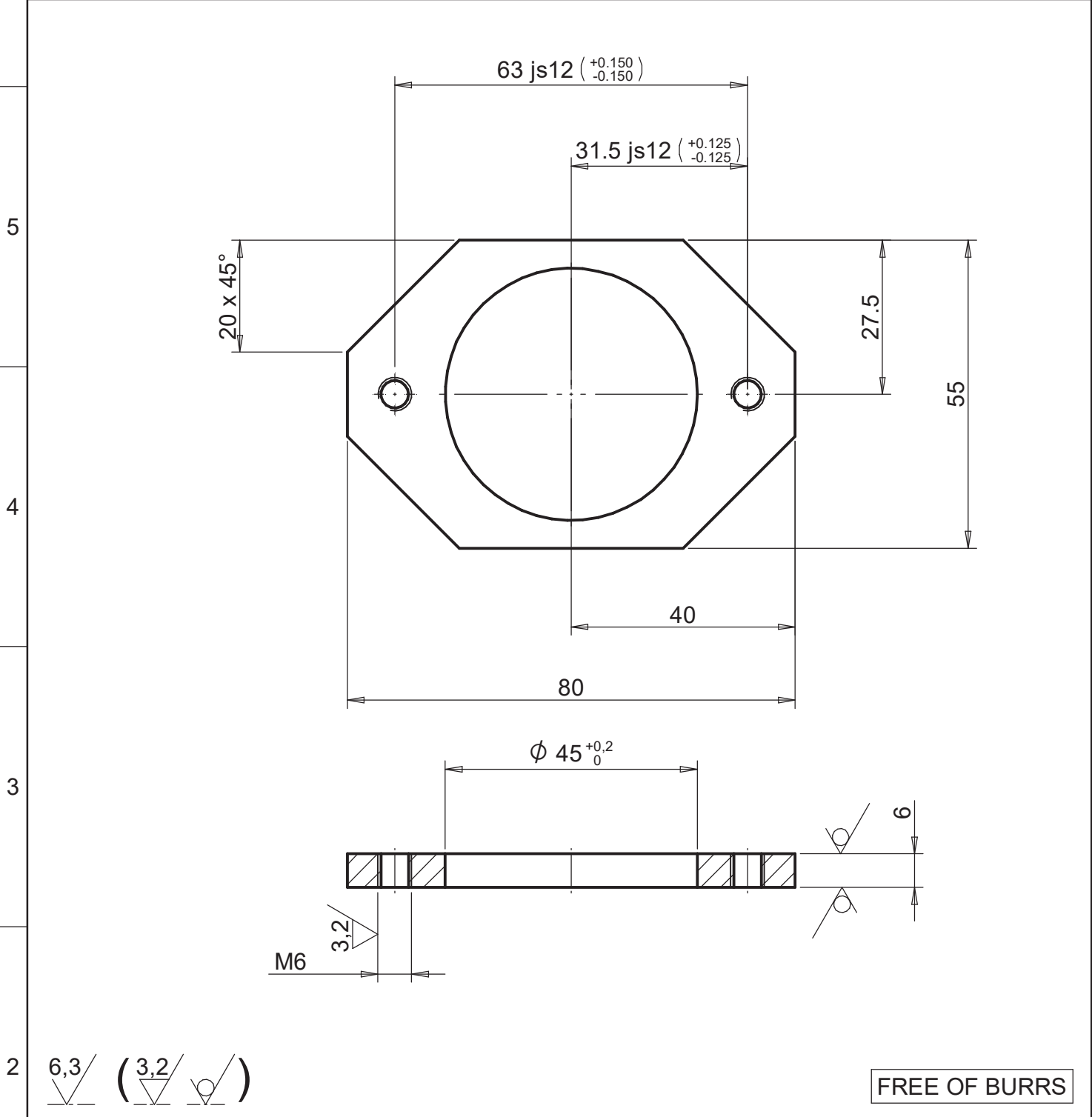



A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



				05/07/2022	0	
Change	Modification details:				Date Mod:	IRP
Changes to previous release:				Obtain from:	Substitute:	
Material: S235J2G3 +N UNI EN 10025				Code: 4032_6002_99		
Supply state: +N: NORMALIZING ROLLING				Dimensions:		
Thermic treat.:				Hardness(T):		
Surface treat.: Fe/Zn 8+12 A HP UNI ISO 2081 free Cr VI				Hardness(S):		
DENOMINATION: FLANGIA						
1		Draw.: Luca Guarda	Date: 04/05/2018	019768.0.0		
		Mod.: Luca Guarda	Sheet N°: 1/1			
		App.: Giuseppe Morini	Scale: 1:1	FLANGE		