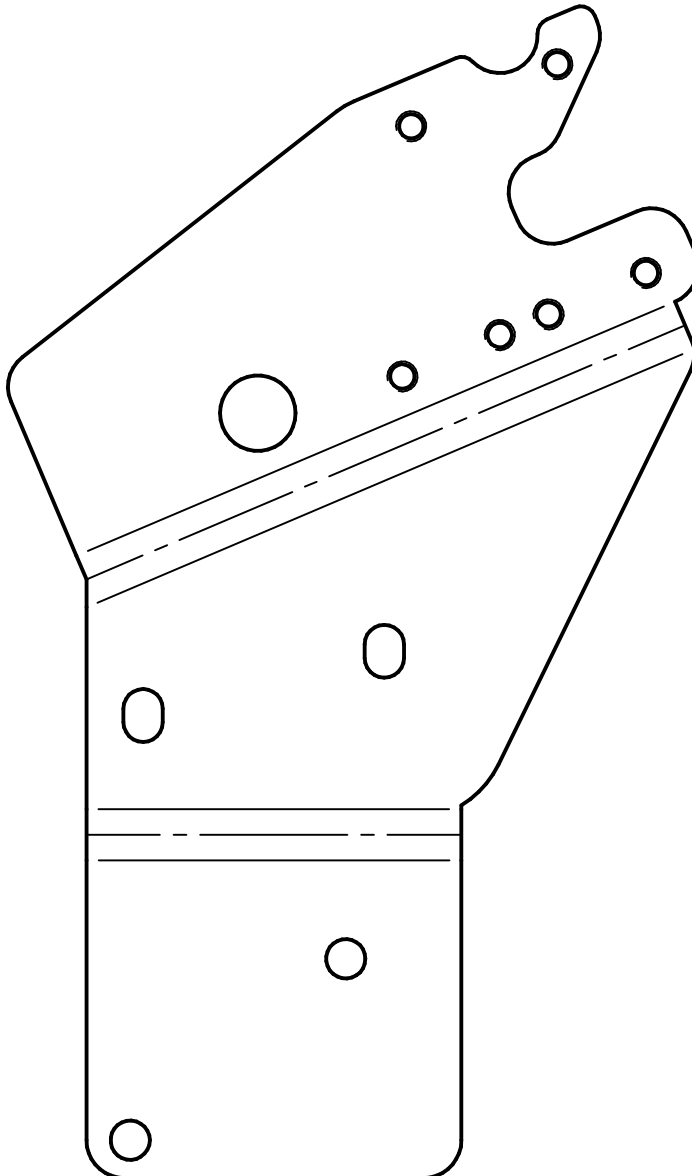

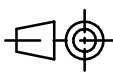


	A	B	C	D			
GENERAL TOLERANCES							
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.							
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16							
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00							
6	PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00						
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions							
5							
4							
3							
2							
CN02583		AGGIUNTO SCARICOPOS.E3		2			
Change		Modification details:		IRP			
Changes to previous release:				Substitute:			
Material:		DC03 C290 A-MA RL SK UNI EN 10139		Code:			
Supply state:		290: COLD DRAWN/HARD SK: ROUDED EDGE		Dimensions:			
Thermic treat.:				Hardness(T):			
Surface treat.:		Fe/Zn8c2c UNI ISO 2081 free Cr VI		Hardness(S):			
DENOMINATION: SUPPORTO CAMMA ED INTRODUTTORE PULSARS RESTI ROCCA							
1			Draw.:	Gianni D'Andrea	Date:	19/06/2017	018808.0.0
					Sheet N°:	2/2	
			App.:	Stefano Malfante	Scale:	1:1	BRACKET

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