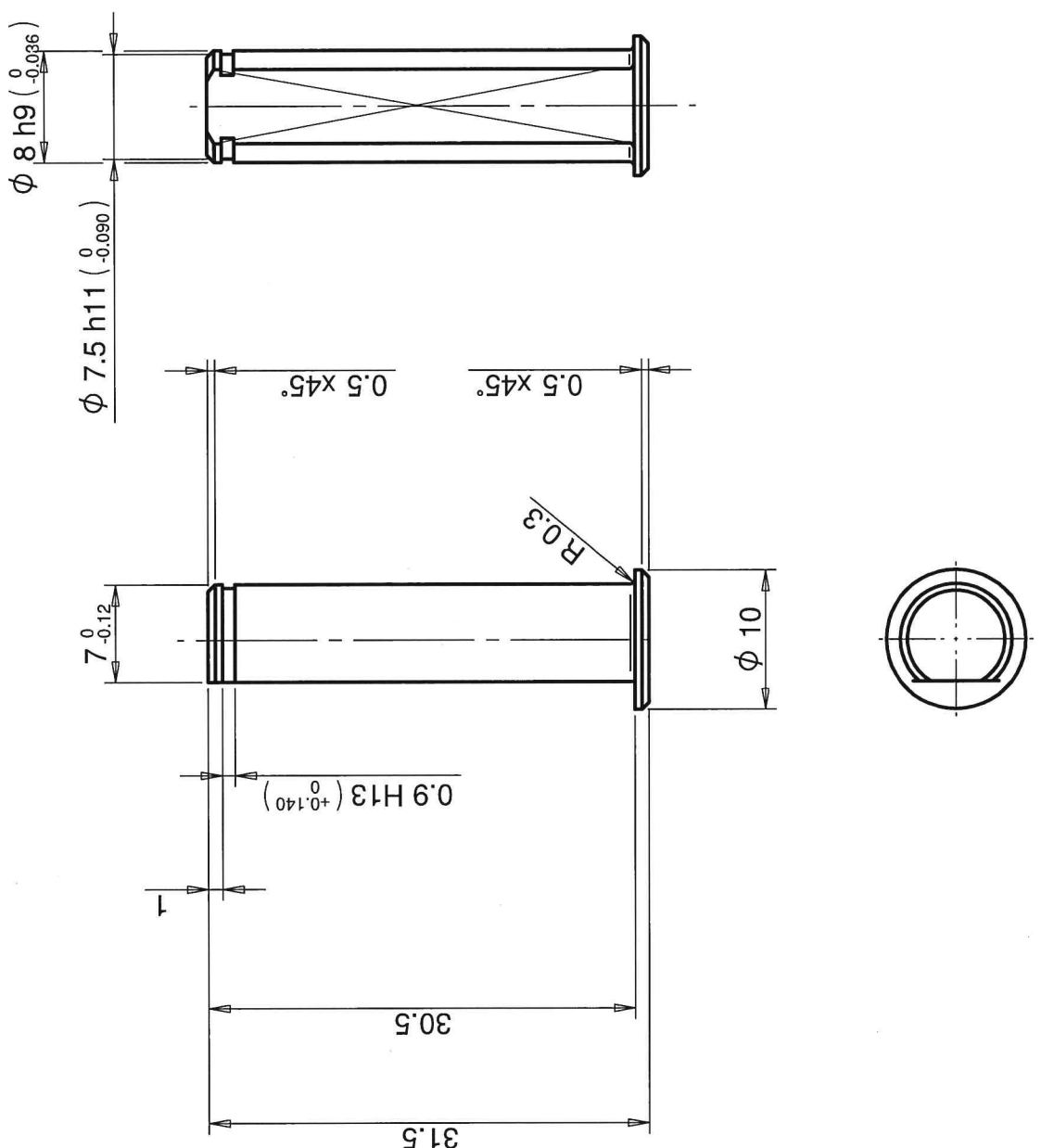


A		B	C	D	
GENERAL TOLERANCES					
Angular dimension $\pm 1^{\circ}$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.					
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16					
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00					
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00					
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions					
6					
5					
4					
3					
2	<div>3.2/</div> <div>Bava max. / Maximun burrs : 0,04</div>				
CN02774		CHANGED MAT. / SURFACE TREATMENT; MOD. LENGHT AND FILLET .. TO R 0,3 mm (max.)		25/06/2018	1
Change		Modification details:		Date Mod:	IRP
Changes to previous release:		Obtain from:		Substitute:	
Material:		C40E+SH UNI EN 10277-5		Code: 4032_2069_99	
Supply state:		+SH: PEELED ROLLED		Dimensions:	
Thermic treat.:				Hardness(T):	
Surface treat.:		Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):	
DENOMINATION: PERNO INTROD.FISSO PRESTR.REG.POLAR M/L					
Draw.: Rodolfo Gobbo		Date: 22/05/2018		025659.0.0	
Mod.: Renzo Del Bianco		Sheet N°: 1/1			
App.: Stefano Malfante		Scale: 2:1		STUD	
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