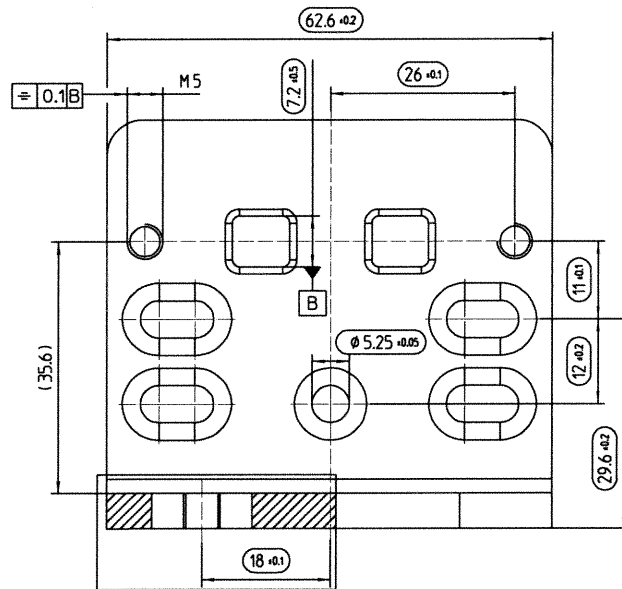
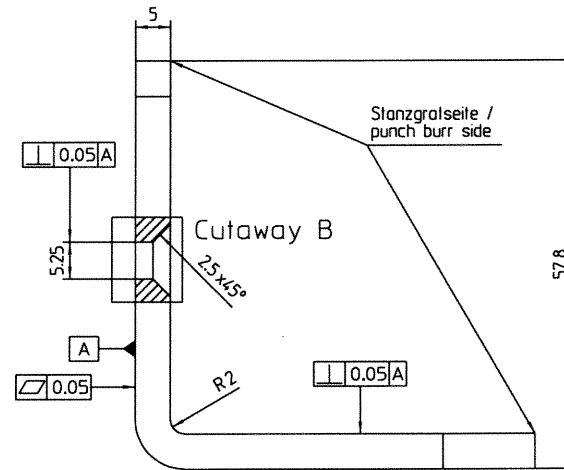


RAMO s.r.l.
Via Faedis, 8
33040 POVOLETTO (UD)

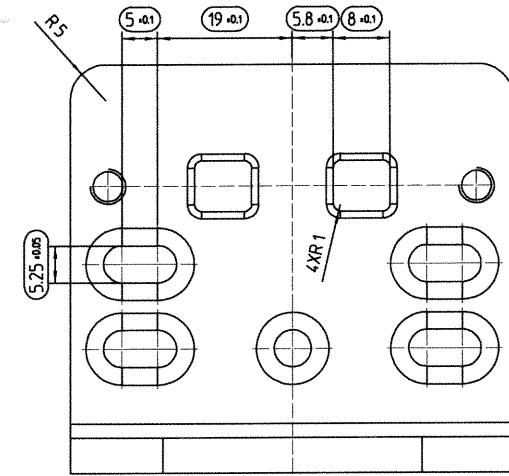


Cutaway A

Front View1

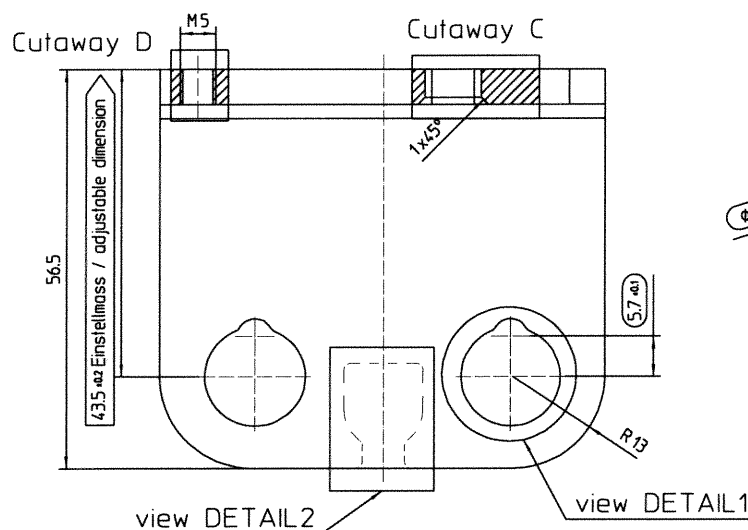


Left View1



Front View2

MAT DD11 EN 10111

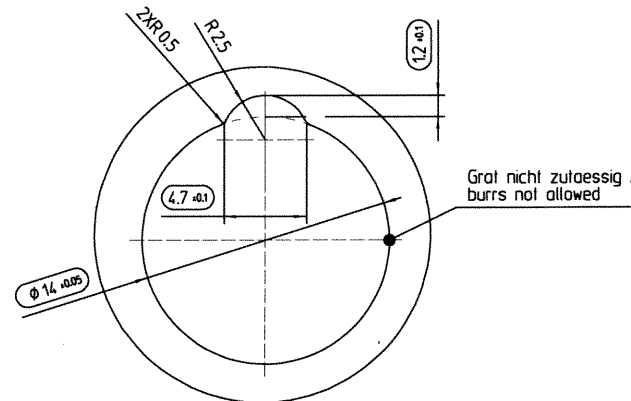


view DETAIL2

view DETAIL1

Top View1

3D-Data available, not mentioned dimensions
take from the data model.



DETAIL1
5:1

SURFACE COATING: ZINCOATONA®
GALVANIZED IRRIDESCENT BLUISH GLOSS, FREE FROM CHROMIUM
APPROX. 12 to 15 micron thickness
Zn passivated and sealed
480 h without Fe Corrosion
168 h without Zn corrosion


PESO
CAD
0,227 Kg

PRELIMINARE
COD 3838-00

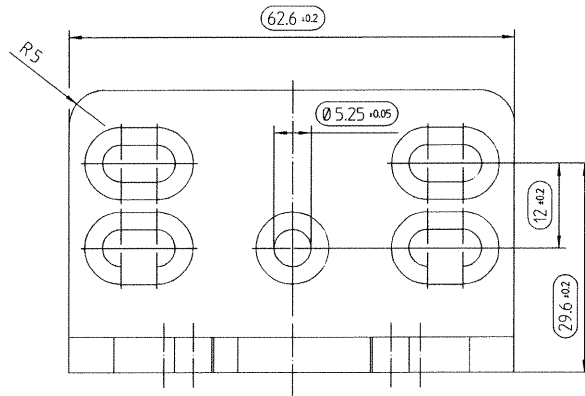
11/01/2022

Symbol Important functional characteristic or dimension
DIN 406 Teil 10 (mind especially during test
planning and process monitoring)

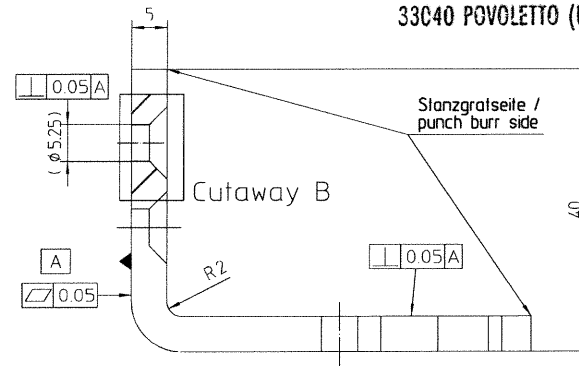
Symbol Critical functional characteristic or dimension
(mind especially during test planning, process
capability must be verified).
In general, check all dimensions during initial sampling

| | | | | | | | |
|--|-------------------|---------------|-------------------------------|----------------|---|--------------------|--------------|
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| | ISO 2768-mK | | ISO 14405 (E) | | | | |
| | Date | | Name | | Document status: | | |
| | Created 28-Jul-20 | | Georgiev Aleksandar IMAU-DEMI | | | Released 25-Nov-20 | |
| Sheet 1/1 | | Drawing name: | | Drawing number | | | Revision |
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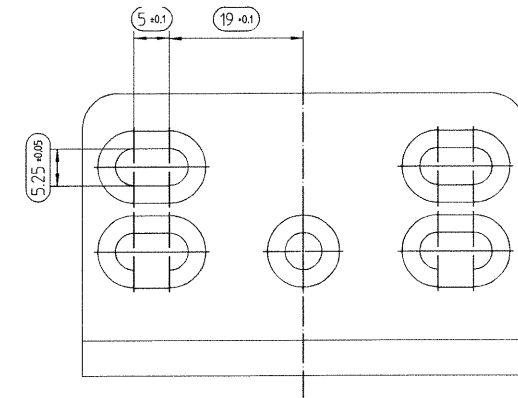
RAMO s.r.l.
Via Faedis, 8
33040 POVOLETTO (UD)



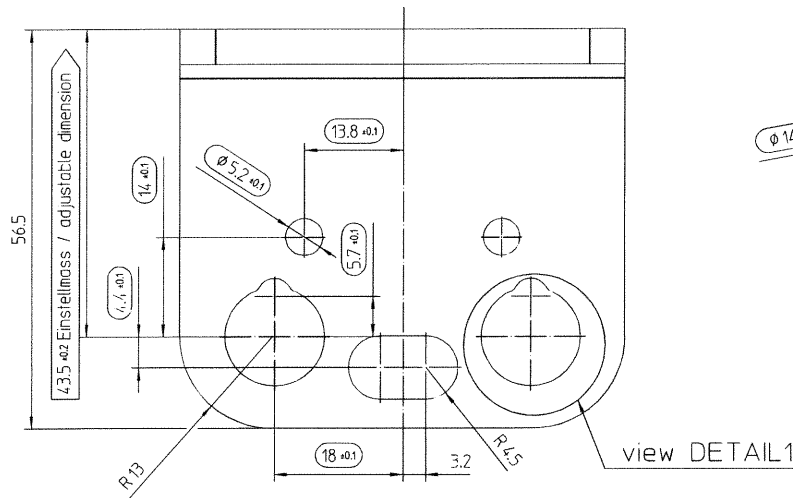
Front View1



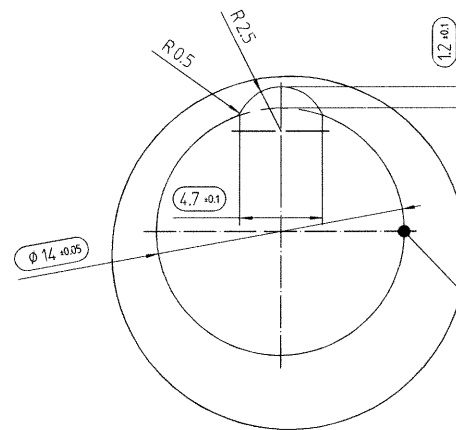
Left View1



Front View2



Top View1



DETAIL1
5:1

MAT. DD 11 EN 10111

SURFACE COATING: ZINCATONA

GALVANIZED IRRIDESCENT BLUISH GLOSS, FREE FROM CHROMIUM

APPROX. 12 to 15 micron thickness

Zn passivated and sealed

480 h without Fe Corrosion

168 h without Zn corrosion

PRELIMINARE
COD. 3839-00

11/01/2022

PESO

CAO 0,18 kg

Symbol \square
Wichtiges Funktionsmerkmal
bzw. -maß DIN 406 Teil 10
(bei der Prüfplanung
und Prozessüberwachung besonders zu beachten).

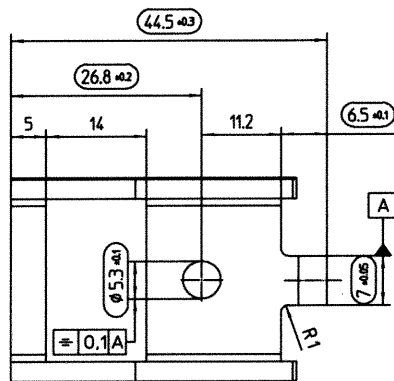
Symbol \square
Kritisches Funktionsmerkmal bzw. -maß
(bei der Prüfplanung besonders zu beachten,
die Prozessfähigkeit ist nachzuweisen).
Generell sind bei der Erstbemusterung alle Maße zu prüfen

Symbol \square
Important functional characteristic or dimension
DIN 406 Teil 10 (mind especially during test
planning and process monitoring)
Symbol \square
Critical functional characteristic or dimension
(mind especially during test planning, process
capability must be verified).
In general, check all dimensions during initial sampling

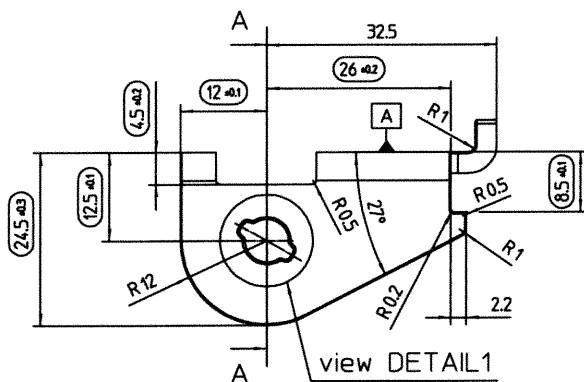
RAMO s.r.l.
Via Faedis, 8
33040 POVOLETTO (UD)

3D-Daten vorhanden, nicht angegebene Masse
sind dem Datenmodell zu entnehmen.
3D-Data available, not mentioned dimensions
take from the data model.

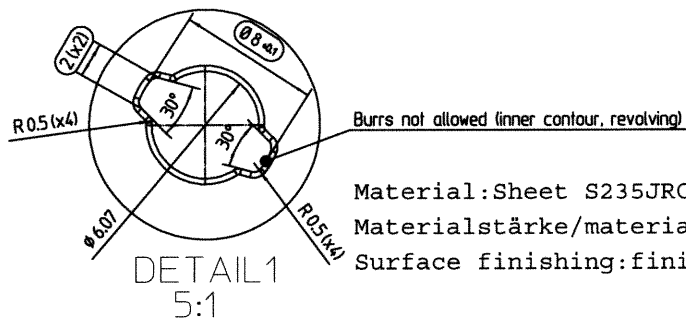
| | | | | | |
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| | | ISO 2768-mK | ISO 14405 (E) | mm 2:1 | |
| | | Created | Date | Name | Document picture: |
| | | Released | 30-Nov-21 | Georgiev Aleksandar (HAU-DEMO) | |
| | | Sheet | 1/1 | Drawing name: | Hinge bracket |
| | | Drawing number | | Revision | |
| | | 00001252847 01 | | | |



Front View1



Top View1



Material: Sheet S235JRC (1.0122)

Materialstärke/material thickness: 3mm

Surface finishing: finish-part plan and free of burrs

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33040 POVOLETTO (UD)

NB:

SURFACE COATING:

ZINCATUM:

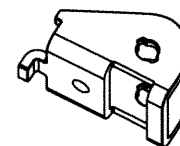
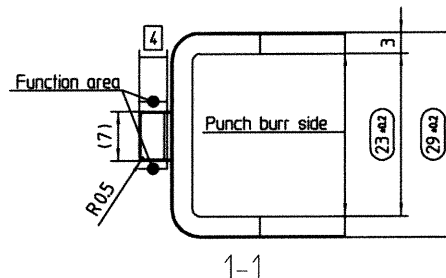
GALVANIZED IRRIDESCENT BLUISS GLOSS, FREE FROM CHROMIUM

APPROX. 12 to 15 micron thickness

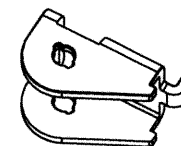
Zn passivated and sealed

480 h without Fe Corrosion

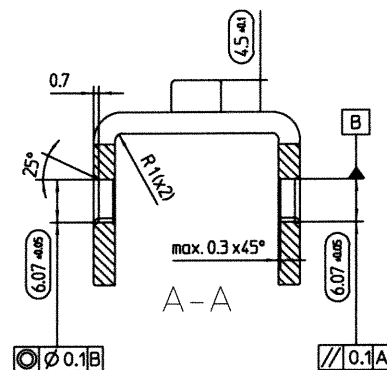
168 h without Zn corrosion



IS03
1:1



IS05
1:1



PRELIMINARE
COD. 3840-00

Symbol $\sqrt{\text{ }}$

Important functional characteristic or dimension
DIN 30-10 (mind especially during test
planning and process monitoring).

Symbol \square

Critical functional characteristic or dimension
(mind especially during test planning; process
capability must be verified).

In general, check all dimensions during initial sampling.

11/01/2022

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| | | ISO 2768-mK | ISO 14405 (E) | mm | 2:1 | |
| | | Document status: | | | | |
| | | Sheet 1/1 Drawing name: Connecting element | | | | |
| | | Drawing number: Revision | | | | |
| | | 00000969619 00 | | | | |

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