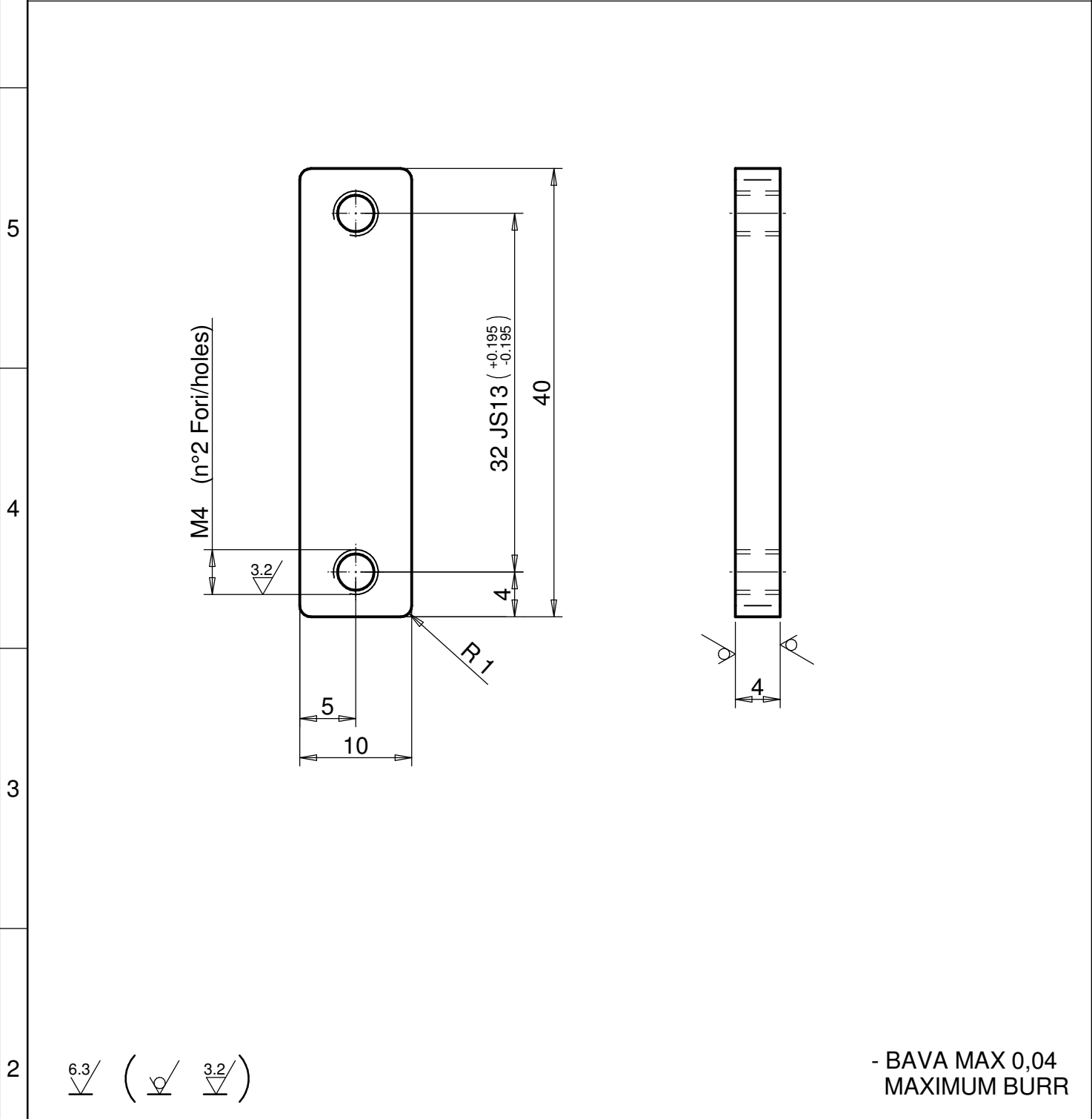
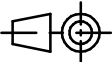


A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



CN05056	Modification details:			13/07/2021	00
Change				Date Mod:	IRP
Changes to previous release:			Obtain from:	Substitute:	
Material:	S235J2G3 +N UNI EN 10025		Code:	4032_6002_99	
Supply state:	+N: NORMALIZING ROLLING		Dimensions:		
Thermic treat.:			Hardness(T):		
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):		
DENOMINATION: PIASTRINA FILETTATA					
1 <b>Savio</b>		Draw.: Renato Scaini	Date:	15/04/2021	
		Mod.: Renato Scaini	Sheet N°:	1/1	
		App.: Giuseppe Morini	Scale:	2:1	
				043899.0.0	
				PLATE	