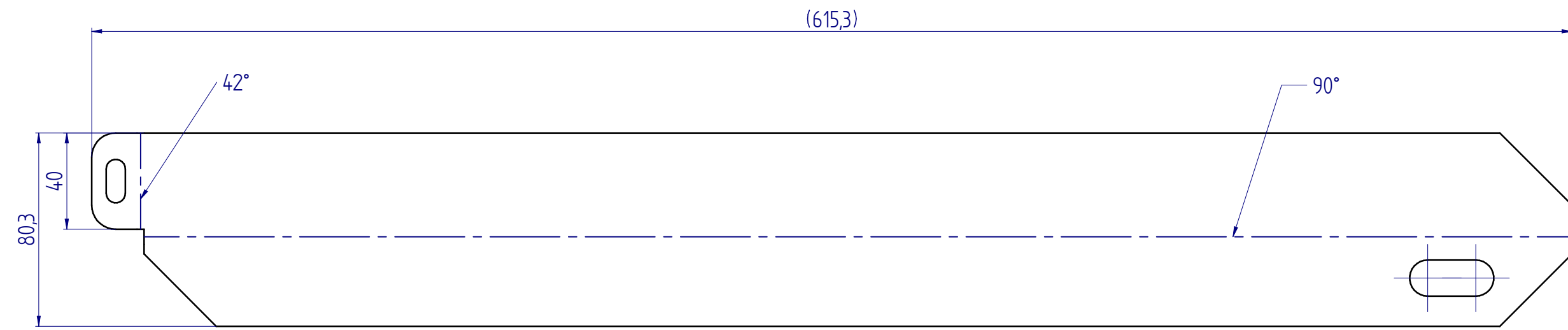
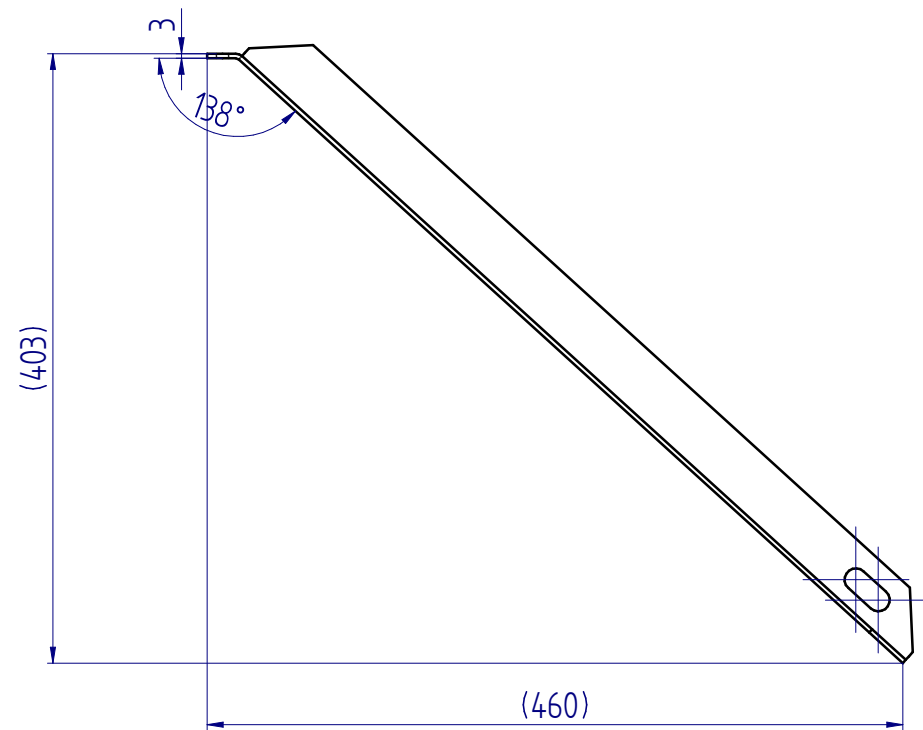
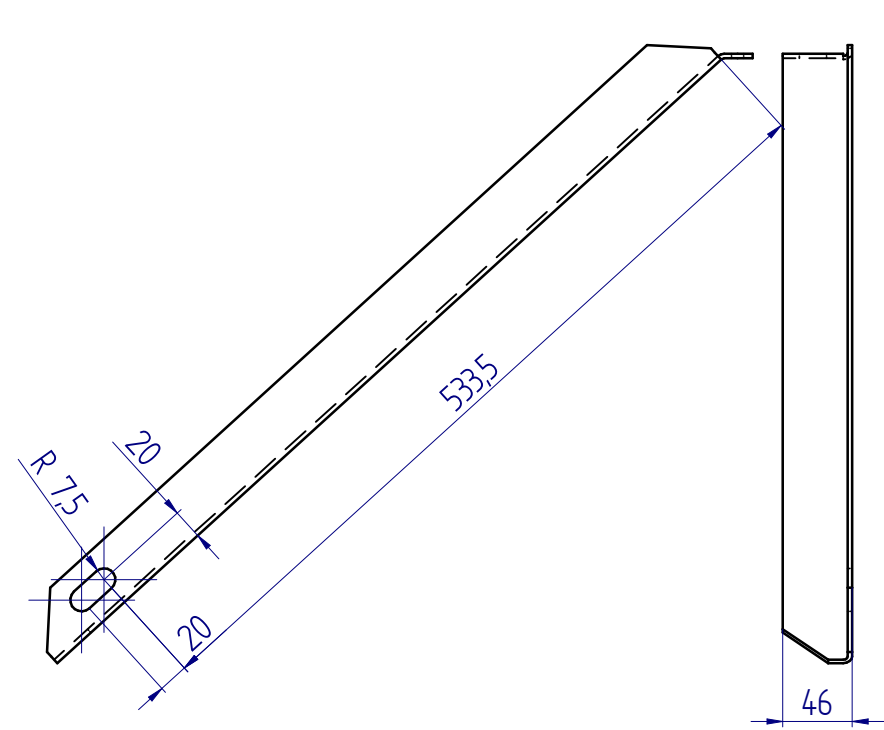


In case of heat exchanger drawing: Category ACC.to the european directive 2014/68/EU tested and certificated ACC. to sound engineer practice.

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NOTES:

TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\

0 Emissione		p.sindoni		15/04/2022						
Rev	Description	Made	Verified	Approved	Date					
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553										
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle	
Unless otherwise specified - ISO 2768 class c		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1° 30'
Ros s.r.l. Via Crosera, 42 - Zona Industriale 33082 AZZANO DECIMO (PN) Tel. 0434 633318 r.a. - Fax 0434 640639 C.F. e P. IVA 01278530934		Surface treatment :		Material:		Weight:		Scale:		
		CATAPHORESIS + RAL 6019		S235 JR		1.107 kg		1:5		
Description:					Page:					
MONTANTE SX					1 / 1					
Customer code:				Code						
						PSA0073610				