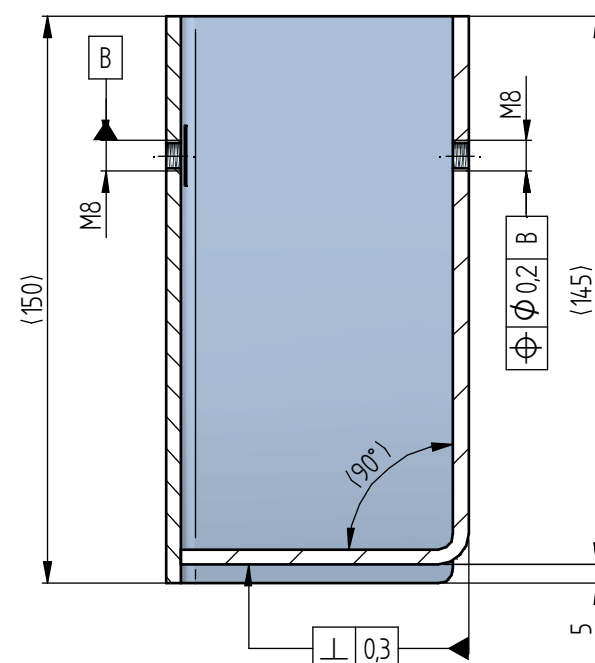
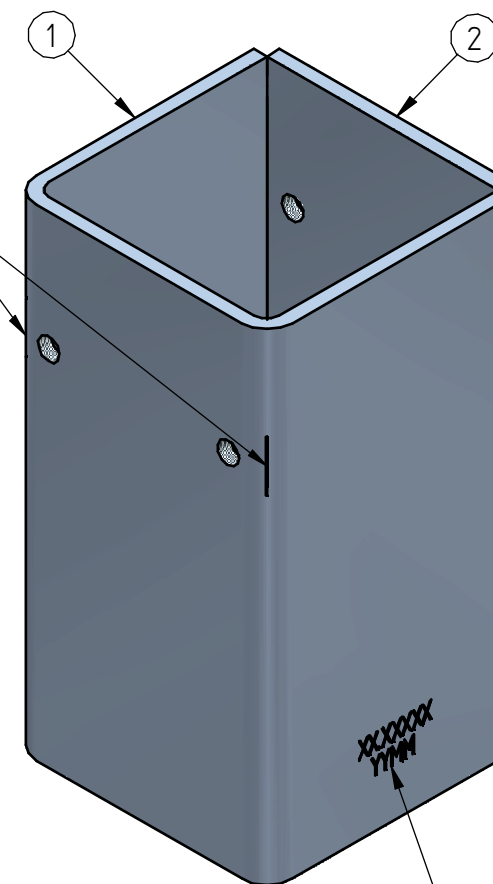


Sez. A-A



Kanten bis auf Außenradius verschleifen  
Molare gli spigoli a raggio esterno



Für Kennzeichnung siehe Einzelteil  
Per la marcatura vedi particolare singolo

Flachschleifen wenn nötig  
Spianare se necessario

# Toleriertes Maß! Siehe Einzelteilzeichnung  
# Quota con tolleranza! Vedi disegno del pezzo singolo

Schweiß Legende / Legenda di saldatura	
Nicht spezifizierte Schweißverfahren / Procedimento di saldatura non specificato	135 / MAG
Unbemaßte Kehlnähte / Saldature d'angolo non quotate	a= 0,7 x t(min)

2	30UF0240	00	ST_L for spring	1
1	30UF0239	00	ST_U for spring	1
Pos.	Item	Rev.	Item description	Qty
General tolerances for manufacturing processes				
Mechanical production turning, milling and bending				
ISO 2768-mk				
Thermal cutting				
ISO 9013				
Welding construction				
ISO 13920				
Metal moulded parts				
ISO 8062				
Plastic moulded parts				
ISO 20457				
Geometrix product specification According to GPS rules				
Fundamentals, concepts principles and rules				
ISO 8015				
Tolerances of form, orientation location and run-out				
ISO 1101				
Welding joint				
ISO 2553				
Work piece esge				
ISO 13715				
Surface condition				
ISO 1302				
02	A	changed from a tube 80x80x4 to sheet metal parts		26.04.2021
01	A	Angaben für Lieferantekodex, Produktionsdatum und Prüfanweisungen hinzugefügt		01.10.2020
Revision	Version	Description of the change		Date
Scale	1:2	Material	S420MC	Weight
Page size	A3	Status of drawing	Released	149 kg
Dimensioning unit	mm	Creator	Scherer	1/1
Projection method	First angle	Approver	Schwallt.F	404582
Create date	14.02.2020	Approve date	12.03.2020	
Description				
Guiding pipe for spring				
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