

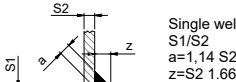
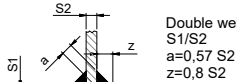


Note:	GENERAL TOLERANCES according to ISO 2768										N° rev:	Date:	Drawn by	Approv. by	Code:	F01-ACC-9504													
	LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths															Project: Rossini													
		0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		07					N° Tav													
	m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-		06					Scale:			1:1										
	EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths															Drawing Title:	Spessore SP 3												
		0.5-3	>3-6	>6								04																	
	m (middle)	±0.2	±0.5	±1.0								03																	
	ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths																												
		>10	>10-50	>50-120	>120-400	>400						02																	
	m (middle)	±1°	±0°'30'	±0°'20'	±0°'10'	±0°'5'						01																	
										00	17/01/2024	AV	LL	Finish Treatment Colour:	Prezincato o Zincato a caldo	File Name:	F01-ACC-9504_00												
1										3					6					7					8				
Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula																													
																													
Single weld S1/S2 a=1,14 S2 z=S2 1.66										Double weld S1/S2 a=0,57 S2 z=0,8 S2																			

