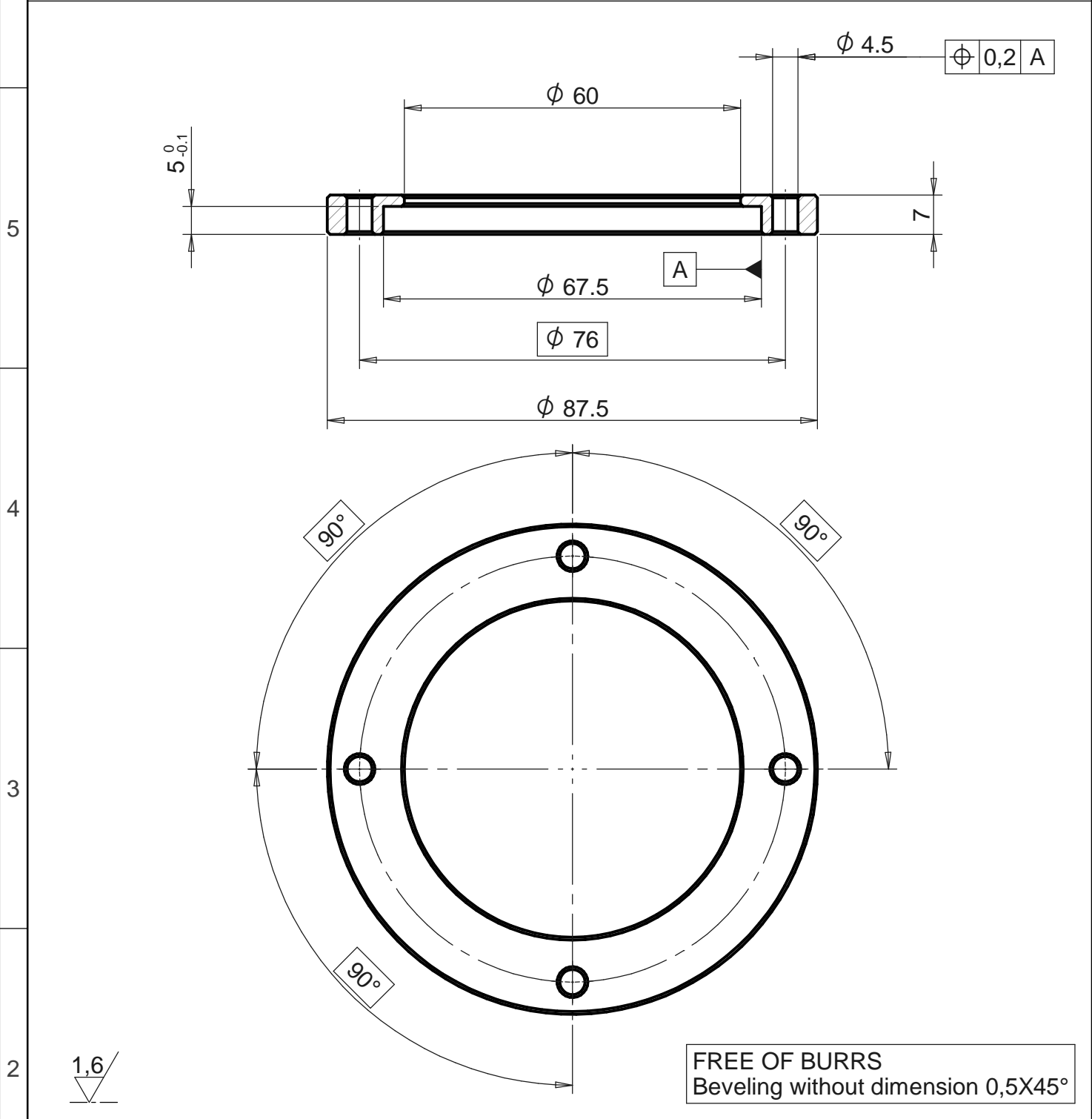
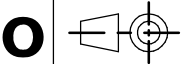


| A   | B | C | D |
|---|---|---|---|
| GENERAL TOLERANCES  |   |   |   |
| Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.  |   |   |   |
| MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16   |   |   |   |
| SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Norm 4011_1005_00   |   |   |   |
| PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Norm 4011_1003_00   |   |   |   |
| The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions |   |   |   |



|                              |   |        |                  |               |
|------------------------------|---|--------|------------------|---------------|
| CN05810                      | Eliminated rectangular hole 50x60   |        | 05/07/2022       | 01            |
| Change                       | Modification details:   |        |                  | Date Mod: IRP |
| Changes to previous release: |   |        | Obtain from:     | Substitute:   |
| Material:                    | 36SMnPb14+C+QT UNI EN 10277-3   |        | Code:            | 4032_2262_99  |
| Supply state:                | +C+QT: COLD DRAWN + QUENCHED TEMPERED   |        | Dimensions:      |               |
| Thermic treat.:              |   |        | Hardness(T):     |               |
| Surface treat.:              | Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI   |        | Hardness(S):     |               |
| DENOMINATION: ANELLO         |   |        |                  |               |
| 1                            |  | Draw.: | Date: 17/03/2021 | 041606.0.0    |
|                              |   |        | Sheet N°: 1/1    |               |
|                              |   | App. : | Scale: 1:1       | FLANGE        |