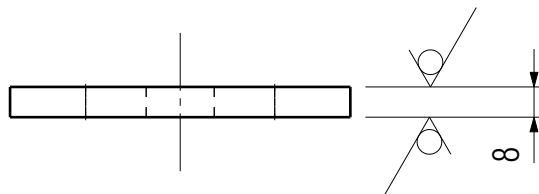
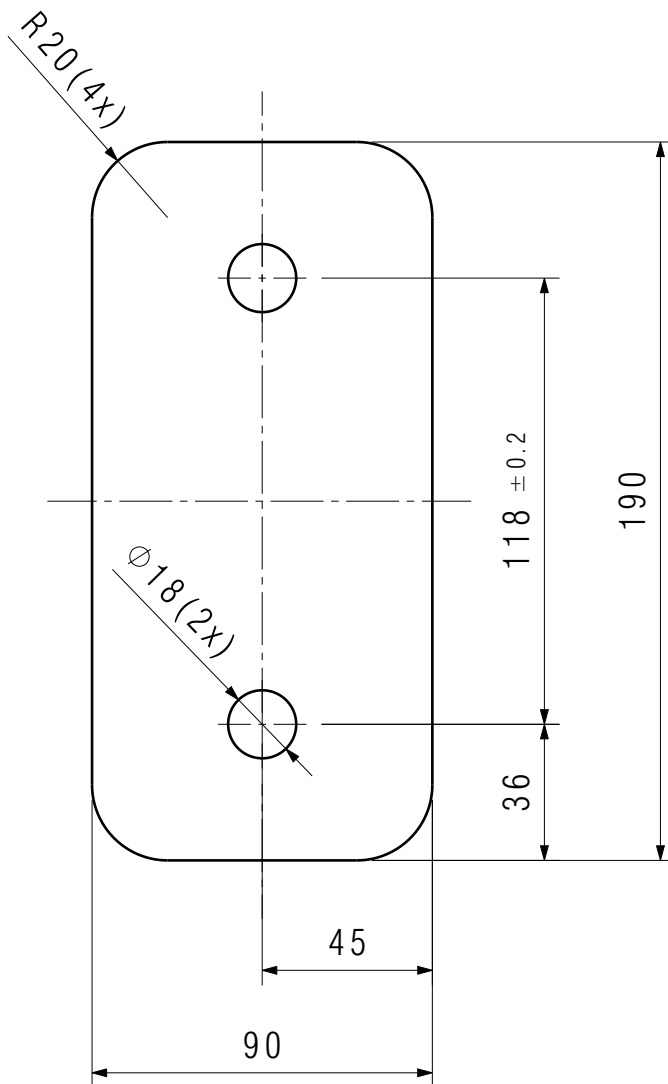


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press - forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles ± 0.5°  
Angoli ± 0.5°



General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. Lungh. e Diametri	Length and Diam. Lungh. e Diametri	Length and Diam. Lungh. e Diametri	Length and Diam. Lungh. e Diametri
0.00	0.00	0.00	0.00
6.00	6.00	6.00	6.00
30.0	30.0	30.0	30.0
120	120	120	120
315	315	315	315
1000	1000	1000	1000
2000	2000	2000	2000
4000	4000	4000	4000
±0.1	±0.2	±0.3	±0.5
±0.8	±1.2	±2.0	±3.0
Tolerance Tolleranza			

00	G15-077	C_2	DRAWING RELEASE EMISSIONE	MARTIN	DONADON ,	25/10/2016
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
 MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW				Treatment: Trattamento: Surf.Finish.: Finitura sup.: Material: Materiale: S235JR UNI 10025 Blank Descr.: Descr. Grezzo: SHEET TH. 8mm UNI 10029 LAM. SP. 8mm UNI 10029 Blank: Grezzo: Scale: Scala: 1:2		
Model: HL-HP-HS-GR Macchina: Gruppo: Elementi operatori Livello Critico Critical Level: -				Creation date 31/07/2015 Created by MARTIN , Weight (kg) Peso (kg) 1,02 Perimeter (mm) Perimetro (mm) 638		
Part Nr.: Codice: <b>GA3640940</b> Replace Sostituisce				European method		
Description: RINFORZO PIASTRA ATTACCO 2015 Descrizione: RINFORZO PIASTRA ATTACCO 2015						