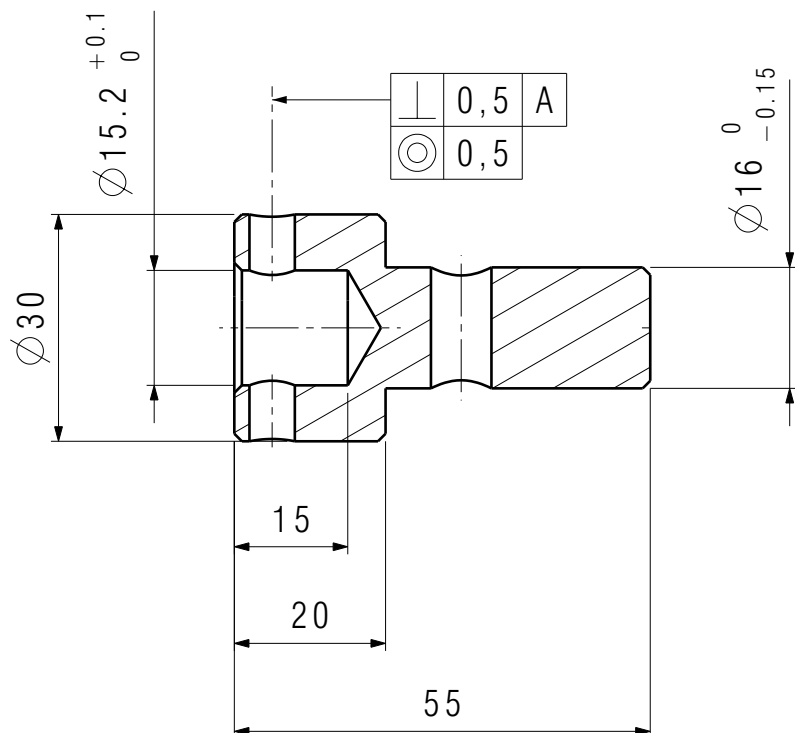


Remove all punching burrs after machining or press-forming process, draft angle 2°. fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 1x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

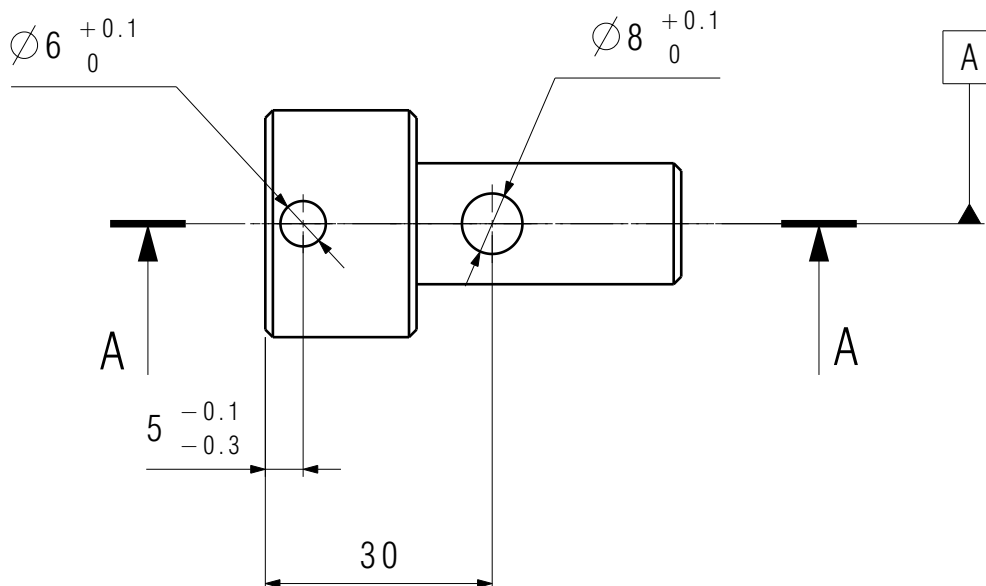
\square 0,4	$-0,2/100$
\bigcirc 0,4	$//0,2/100$
\odot 0,25	$\perp 0,2/100$

Angles $\pm 0.5^\circ$
Angoli $\pm 0.5^\circ$



General tolerance – Tolleranza generale: UNI EN 22768/1 – M							
Length and Diam.	0,0	6,00	30,0	120	315	1000	2000
Lung.h. e diametri	6,00	30,0	120	315	1000	2000	> 4000
Tolerance Tolleranza	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 2,0 \pm 3,0$



Sez. "A—A"



Smussi non quotati 1 x 45°

01	08—0136 C—1	Add geometrical tolerances Aggiunte tolleranze geometriche		BENVENUTO	BRAGATTO	01/22/2009
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 — 35011 Campodarsego (Padova) — Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>				Treatment: Fe/Zn 8—12 C 1B Cr3 ISO 2081 Trattamento:		Weight (kg) Peso (kg)
				Surf.Finish.: Finitura sup.:		
				Material: S235JR EN 10277/2 Materiale:		0,13
				Blank Descr.: — — Descr. Grezzo: Tondo D.30		Perimeter (mm) Perimetro (mm)
Blank: Grezzo:						
Part Nr.: GA5220490 Codice:		Replace Sostituiscie	Class: Classe:	Circumferences not included Circonferenze escluse		
Description: PIN Descrizione: PERNO		European method 	Scale: Scala: 1:1			