


- 1) BREAK SHARP EDGES R MAX. 0,5x45°
2) SURFACE TREATMENT
- CASE HARDENING 0,25-0,4mm, HRC 57
- 1st ZN-COATING 6µm BLACK
- BANKING FOR 12h (HYDROGEN EXPULSION)
- 2st ZN-COATING 8µm BLACK
- PASSIVATING 3+
3) EDGES FINE STRUCTURE IN C ANGLE AREA: DIMENSION D= MIN 4,5 WITH Ra=0,8
EDGES FINE STRUCTURE OUT OF C ANGLE AREA: DIMENSION D= MIN 3,5 WITH Ra=3,2

				UNSPEC. TOLERANCES:				SCALE: 2:1		WEIGHT:	
				ISO 2768 - mK				MATERIAL:			
				UNITS: MILLIMETERS				RAW MATERIAL: 1.1121 (C10E) acc. EN10132-2			
REV.	CHANGE:	DATE:	NAME:		DATE	NAME	DESCRIPTION: DOOR STOP BRACKET BLACK				
B	MATERIAL CHANGED	25.06.201 4	MAR	CREAT.	20.06.201	MAR					
				CHECK.	25.6.2014	MAR					
DRAWING NUMBER:							REVISION:		SHEET:		
6285391 D							B		1 of 1		
									FORMAT: A3		
ORIGIN:							OLD NUMBER: 000000				