

PART N. CA584508



N°4 THREADED HOLES

M5x0.8

N°2 CENTER HOLES
B4 DIN 332

10 REF.

⌀0.03 | A-B

⌀35 h8 (-0.039)

⌀25 p6 (+0.035
+0.022)

⌀0.03 | A-B

⌀56.5 g7 (-0.01
-0.04)

⌀0.03 | A-B

SECTION C-C

N°4 ⌀30
SURFACE MUST BE FLAT
AND CLEAN BY FORGING

43

28

28

86

28

28

28

28

86

43

28

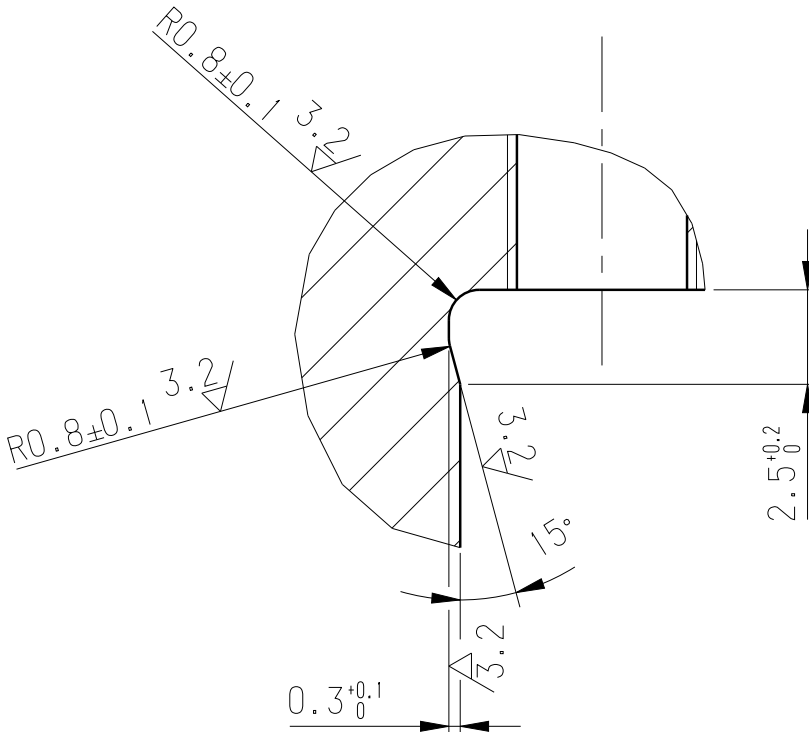
28

28

28

12.5/ ⌀13
N°4 THROUGH
HOLES CH. 0.5x45°

⌀0.3 | A-B



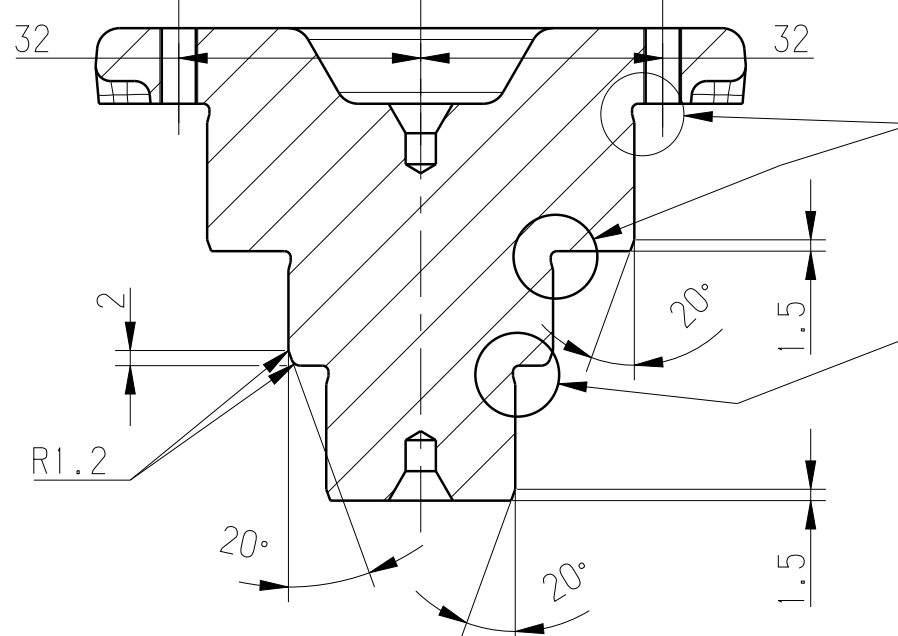
DETAIL A
SCALE 5:1
N°3 UNDERCUT
DIN 509-E0.8x0.3

CODICE RIFERIMENTO FILE 3D
REFERENCE 3D FILE P.N.
CA527044-02.igs

	PART WITH KEY C'S	N. OF KEY C'S 0
PART INCLUDES KEY CHARACTERISTICS WITH PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		
	PART WITH SAFETY C'S	N. OF SAFETY C'S 0
PART INCLUDES SAFETY CHARACTERISTICS WITH DOCUMENTATION REQUIREMENTS AND PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		

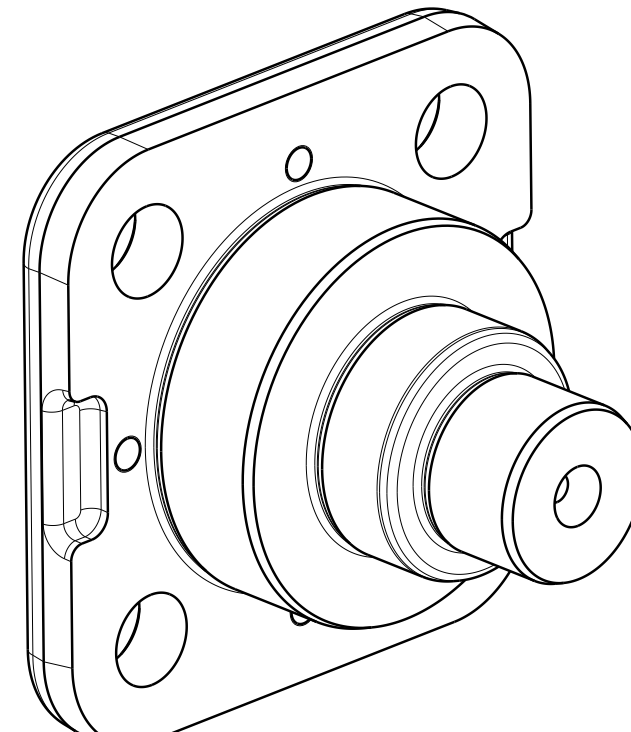
FORNITORI APPROVATI SECONDO STD CARRARO 00-98-05
APPROVED SUPPLIERS ACCORDING STD CARRARO 00-98-05

ID FORNITURA ID SUPPLY	CARRARO STD	COD. FORNITORE SUPPLIER CODE	SITO PRODUTTIVO PRODUCTION PLANT	MARCATURA MARKING	COD. PARTE FORNITORE SUPPLIER PART NUMBER	DATA RILASCIO RELEASE DATE	REVISIONE REVISION	RIF.DISEGNO ARCHIVIO REF.DRAWING ON PDM
A	DVP&R-PT000021896	228770	INDIA	-	-	SEE TITLE BLOCK	SEE TITLE BLOCK	CA584508




SECTION B-B

SEE DETAIL A



TRATTAMENTO TERMICO HEAT TREATMENT		
BONIFICA HARDENING AND TEMPERING		
DUREZZA HARDNESS	HB	≥ 237

THE FORGING REFERENCE DIMENSIONS ARE INDICATED BY

1	ISSUED DRAWING AND RELEASED FOR PRODUCTION		KARISHMA W.	FLAVIO PROSPERO	22/11/2021
REV.	CHANGE		DRAWN	APPROVED	DATE
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STD. MATERIAL MAT202 STD CARRARO 1-00004			OPT. MATERIAL -		
HEAT TREAT. SEE TABLE			DATE 22/11/2021	CF	2
SURF. TREAT. -			GENERAL REFS. STD CARRARO N.0-00055		
PRODUCT AXLE HS 6.04 HD					
DESCRIPTION SWIVEL HOUSING KING PIN (527044)					
<div> CARRARO S.p.A. - Via Olmo, 37 35011 CAMPODARSEGO (PD) - ITALY</div>			CAST./FORG. REF. 527044		A2 WEIGHT 1.02
			REPLACES -		 SCALE 1:
			PART N. CA584508		SHEET 1/