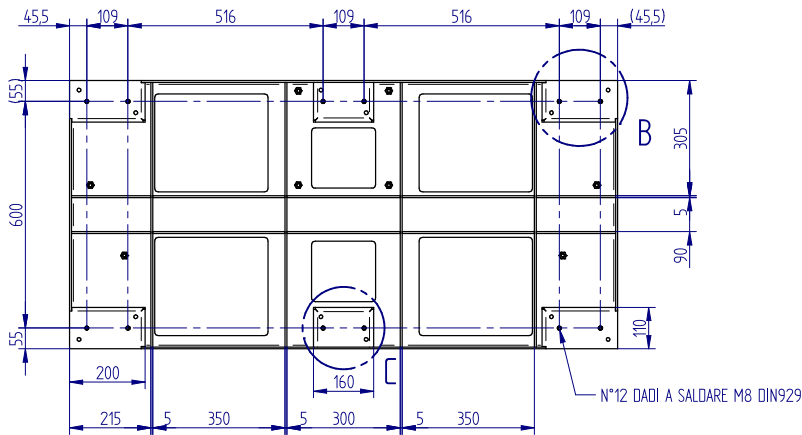
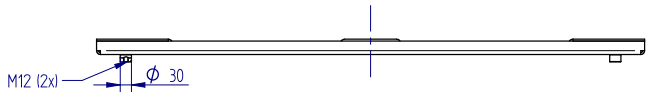
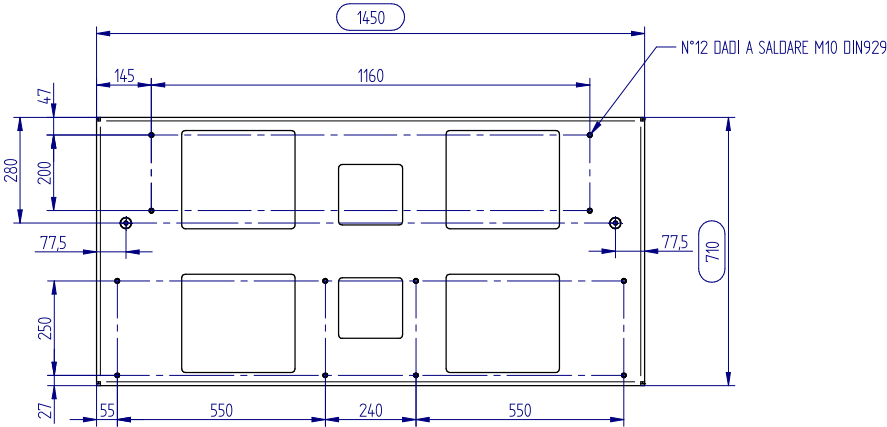


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In case of heat exchanger drawing Category ACC to the European directive 2014/68/EU tested and certified ACC to sound engineer practise.

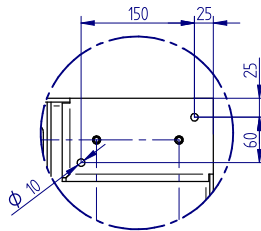
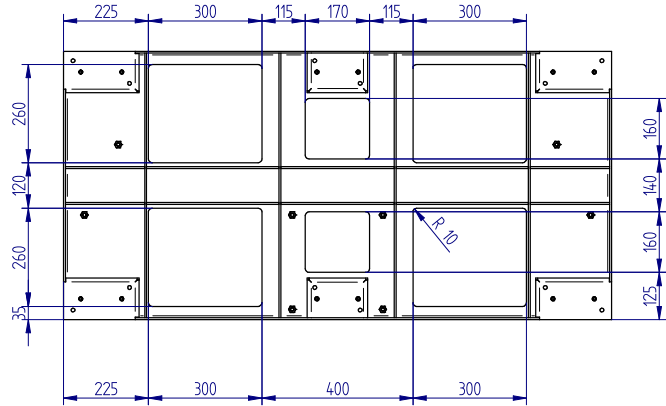
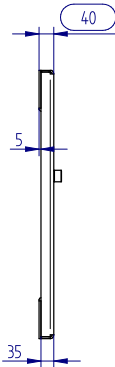


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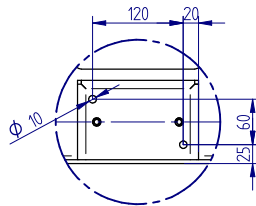
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED
E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS


Additional Notes: \\\



DETTAGLIO B



DETTAGLIO C

0	Emissione		abuonaventura	araimondi	d,perale					13/09/2022
Rev	Description		Made	Verified	Approved					Date
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553										
Unless otherwise specified - ISO 2768 class c		0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle
		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
		Project N°: PR22/112		Surface treatment : RAL 9005		Material:		Weight: 43,903 kg		110
				Description: BASAMENTO DI SOSTEGNO						Page: 1 / 2
				Customer code: \\		Code		PSA0084710		

MOD-021 Rev.03

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In case of heat exchanger drawing Category ACC to the European directive 2014/68/EU tested and certified ACC to sound engineer practices.

NOTES:

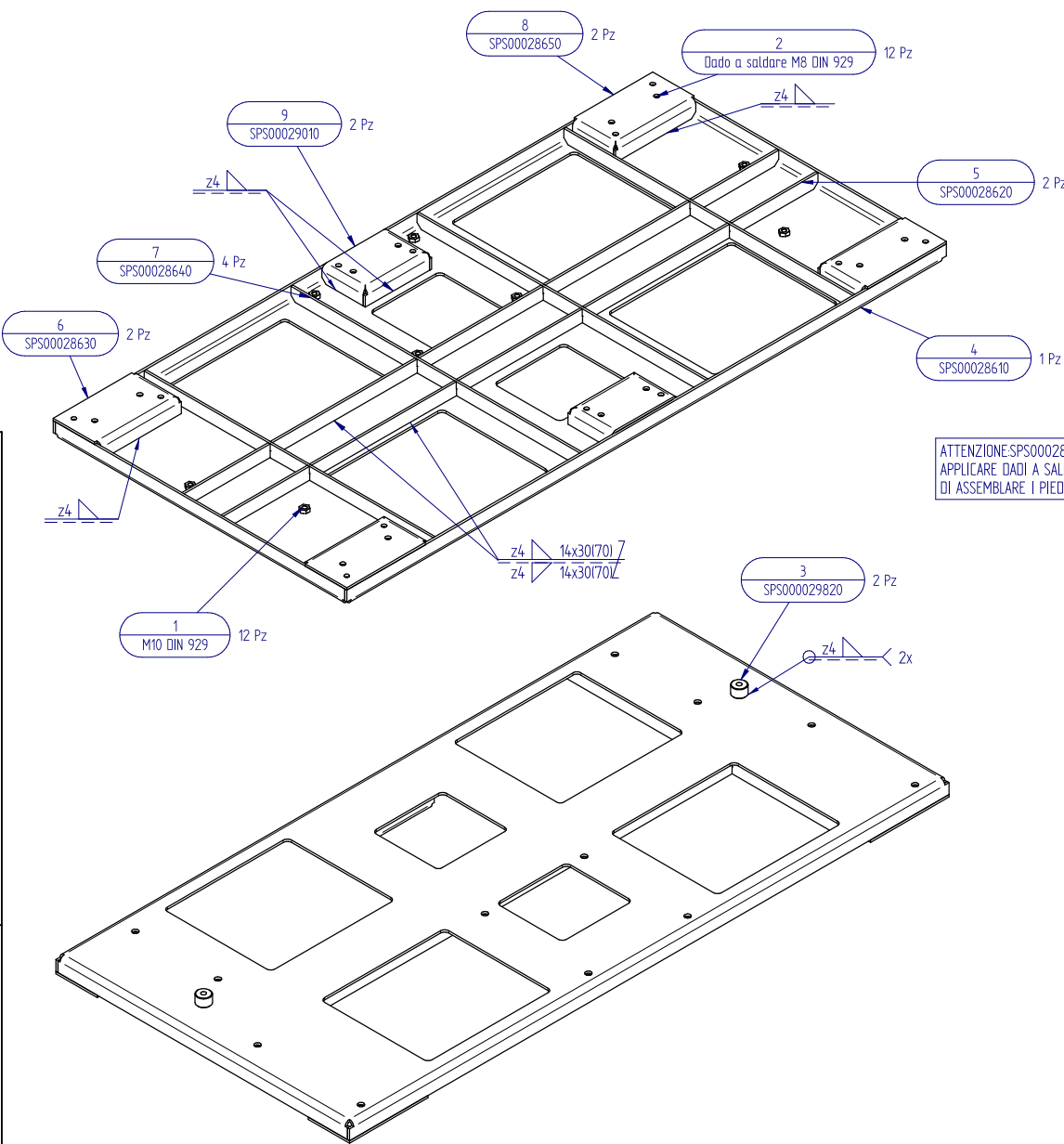
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
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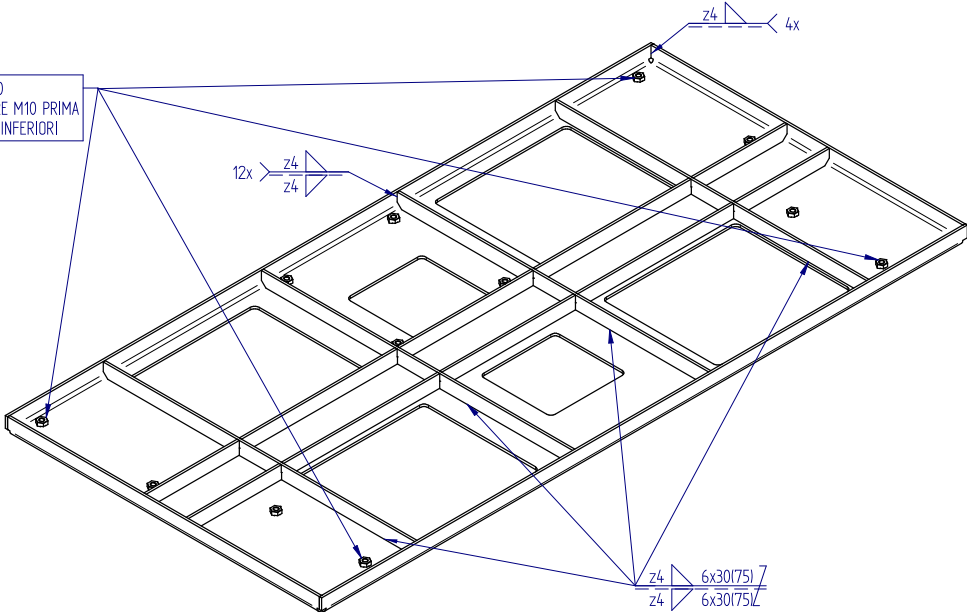
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTII/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

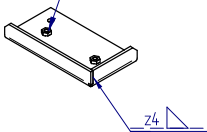
Additional Notes: \\\



ATTENZIONE:SPS00028610
APPLICARE DADI A SALDARE M10 PRIMA
DI ASSEMBLARE I PIEDINI INFERIORI



ATTENZIONE:SPS0002863, SPS0002865 e SPS0002901
APPLICARE DADI A SALDARE M8 PRIMA
DI ASSEMBLARE



Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M10 DIN 929	Dado a saldare M10 DIN929	12		Acciaio
2	DADO M8 DIN 929	Dado a saldare M8 DIN 929	12		CL 8.8
3	SPS00002982	PIEDINO M12	2		OD11
4	SPS0002861	BASE	1	5 mm	OD11
5	SPS0002862	RINFORZO	2	5 mm	OD11
6	SPS0002863	PIEDINO	2	5 mm	OD11
7	SPS0002864	RINFORZO	4	5 mm	OD11
8	SPS0002865	PIEDINO	2	5 mm	OD11
9	SPS0002901	PIEDINO	2	5 mm	OD11

0	Emissione	a.buonaventura	a.raimondi	d.perale	13/09/2022
Rev	Description	Made	Verified	Approved	Date
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		±0.2	±0.3	±0.5	±0.8
				±1.2	±2
					±3
					±4
					±1°30'
Project N°: PR22/112		Surface treatment : RAL 9005		Material:	Weight: 43,903 kg
		Description: BASAMENTO DI SOSTEGNO		Customer code: \\\	Page: 2 / 2
		Code		PSA0084710	

MOD-021 Rev 03