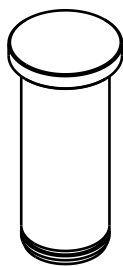


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

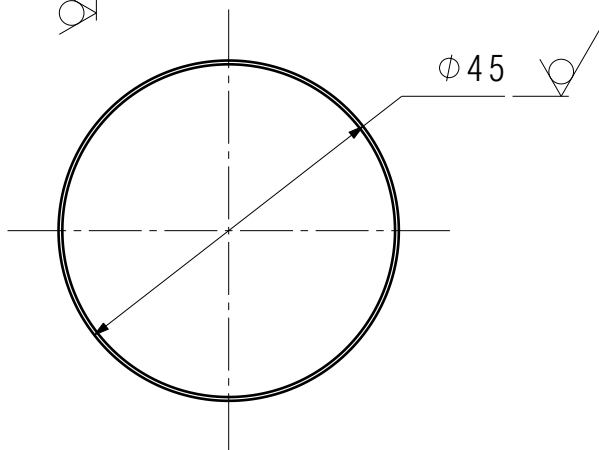
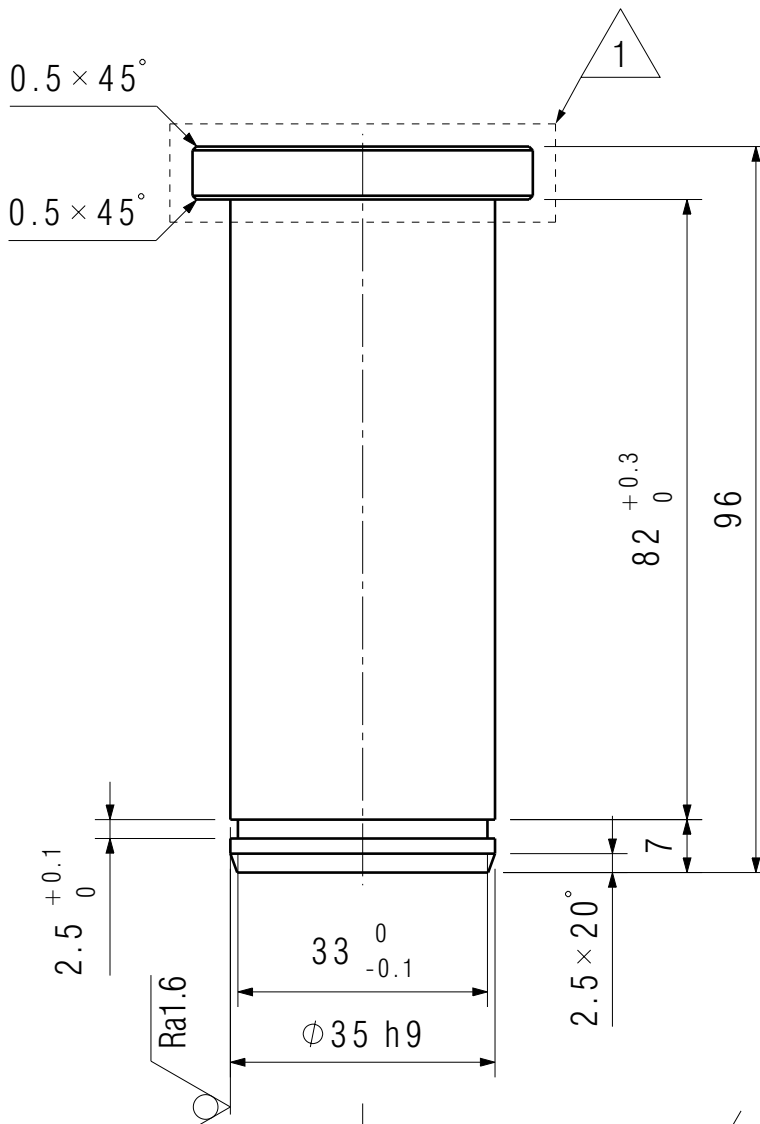
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico



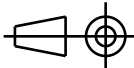
	0.4	—0,2/100
	0.4	//0,2/100
	0.25	⊥0,2/100

Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$



OBTAIN BY ELECTROFORGING PROCESS



00	A21-001	C-1	Release Emissione	fmlan	fmlan	11/03/2021
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div></div> <div>Maschio Aratri S.r.l. Via O.Bravin, 151/B - 30023 Concordia Sagittaria (Venezia) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>				Treatment: --		Creation Date
				Trattamento: --		
				Surf.Finish: Zinc Coating Flake Ref. Cap TS-021		15/02/2021
				Finitura sup: Zincatura lamellare Rif. Cap TS-021		
				Material: 42CrMo4 +QT UNI EN ISO 683-2:2018		Weight [Kg]
Document No: --		Class: --	Critical Lev: --	Blank Decr: --		0,757
				Descr.Grezzo:--		
Part Nr: A51305930			Replace: --	Blank: T. D.45 mm	Wet Area[m2]: 0.009	Perimeter [mm]
Description: PIN D.35 L=82/89				<div>European method</div> 		Circumferences included
Descrizione: PERNO D.35 L=82/89						

General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam.	6.00	30.0	4000
Lungh. e Diametri	6.00	30.0	4000
Tolerance	±0.1	±0.2	±0.3
Tolleranza	±0.1	±0.2	±0.3