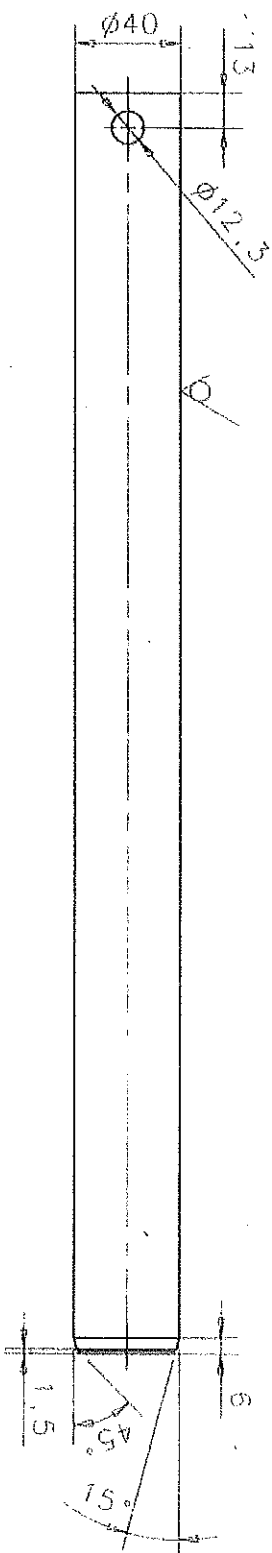
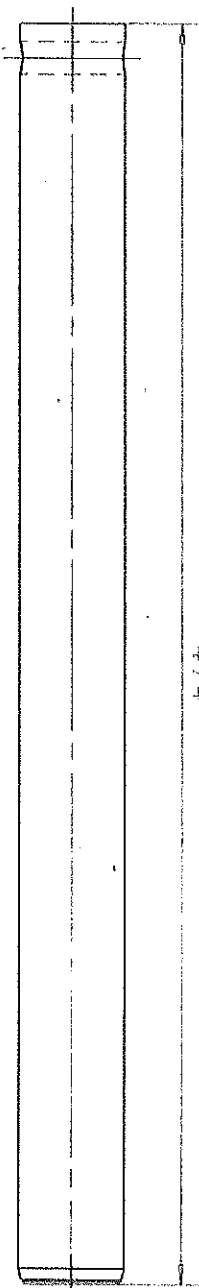


474

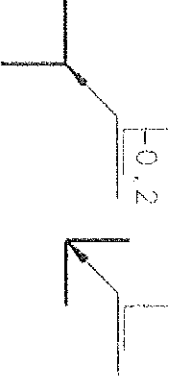
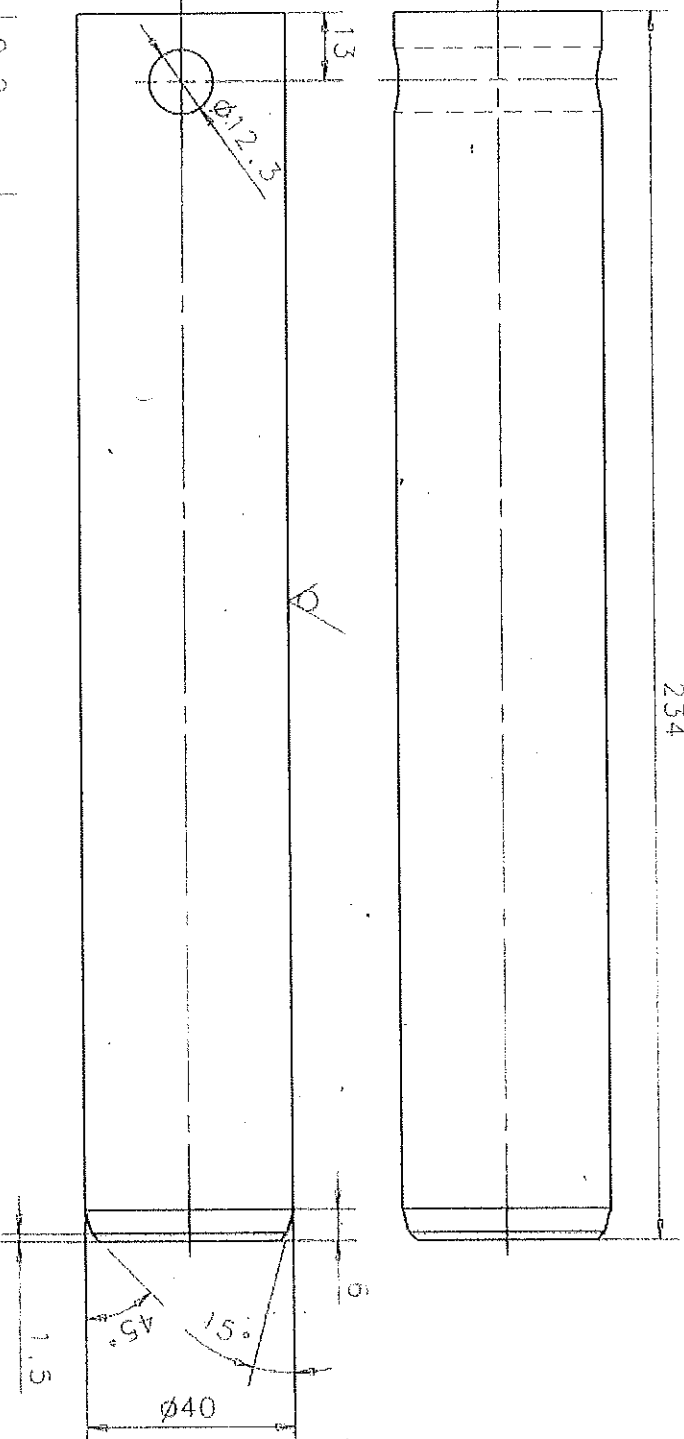


150

[illegible]

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✓ R2100 (✓)



DREH- FRÄS- UND BOHREILE		AMMO00310 / AMMO00332 / AMMO00380: TOLERIERUNGSSUMMENSATZ DIN ISO 801	
WINKEL	> 50-120 ±20°	RECHTWINKELEIT	
>10 ± 1°	>120-400 ±10°	>100 ±0.4	>300-1000 ±0.8
>10-50 ±30°	>400 ± 5°	>100-300 ±0.5	>1000-3000 ± 1
LÄNGEN	> 120-400 ±0.5	LAUFTOLERANZ (BOHREILE)	
0.5- 6 ±0.1	> 400-1000 ±0.8	0.2	
> 6- 30 ±0.2	>1000-2000 ±1.2	STRAHLENLEIT	
>30-120 ±0.3	>2000-4000 ±2.0	>300-1000 ±0.8	
GEHR. KANTEN	>3- 6 ±20°	GERADEIT- ECKHEIT- PARALLELEITAT	
0.5- 3 ±1°	>6 ±20°	>10 ±0.05	>100- 300 ±0.4
BEREICHKANTEN	ISO 13713	>10- 30 ±0.1	>300-1000 ±0.6
		>30-100 ±0.2	>1000-3000 ±0.8
X Änderungs Nr.		Datum	
Name		Name	
Bezeichnung		Bezeichnung	
BOLZEN (FE//Zn12//C)		BOLZEN (FE//Zn12//C)	
RD 10278 40X234 S355J2G3C		RD 10278 40X234 S355J2G3C	

Technical drawing of a tapered shaft. The shaft has a diameter of  $\phi 25$  mm and a length of 495 mm. The shaft is tapered, with a 45-degree conical end and a 15-degree fillet transition.

Name	Date
Booth	21.12.10
Flasche (gr)	0.0
Gewicht (kg)	1.88

	170 DMC
Benennung:	
BOLZEN LANG (FE//ZN12//C)	
Werkstoff:	
RD 10278 25X495 S355J2G3C	