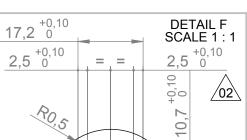
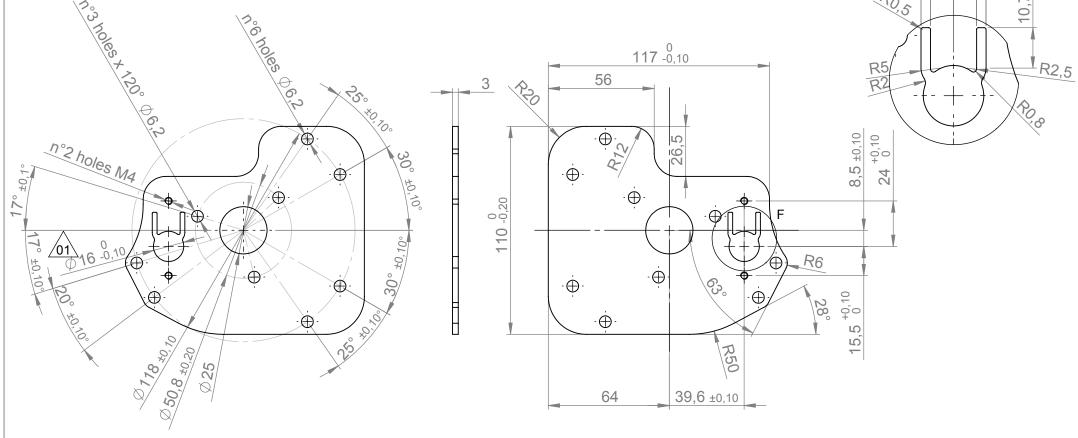
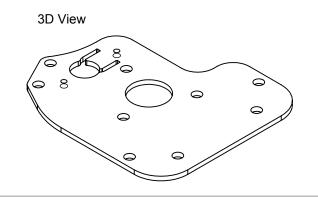
Revision							
Area	Rev.	Description	Date	Approved			
	01	Modified hole dimension	22/04/2014	G. Serafin			
	02	Modified "detail F" shape and dimension	02/04/2015	G. Serafin			









This drawing is exclusive property of KEY AUTOMATION

DIMENSION ARE IN MILLIMETERS
CHAMFER WITHOUT DIMENSIONING: 0.5x45°
RADIUS WITHOUT DIMENSIONING: R0.5
GENERAL TOLERANCES: UNI EN 22768 m-H
UNI EN 12020-2

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DRAWN	G. Serafin	COLOR	WEIGH	T (g)	235		
DATE	03/02/2014	TREAT/FINISH Deburred - Galvanized ISO 2081 - Fe/Zn12/A					
APPRO	VED G. Serafin	MATERIAL S235JR (Fe 360)					
DATE 03/02/2014 TITLE							
+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		Engine bracket					
		520STAF013A00	RE'	REV.	SCALE 1:2		
				02	SHEET 1 <i>of</i> 1		