

GENERAL TOLERANCES

Angular dimension  $\pm 1^\circ$  - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011\_1005\_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011\_1003\_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011\_1005\_00), of CAST IRON (4011\_1003\_00), must be intended H for holes, h for shafts, Js for all the other dimensions

**VIEW/Vista B**

**SECT./Sez. A-A**

**6 H10**  $\left( \begin{smallmatrix} +0.048 \\ 0 \end{smallmatrix} \right)$  **M8 (x2)**

**20 js12**  $\left( \begin{smallmatrix} +0.105 \\ -0.105 \end{smallmatrix} \right)$

**40 js12**  $\left( \begin{smallmatrix} +0.125 \\ -0.125 \end{smallmatrix} \right)$

**11**

**25**

**1.6**

**80°**

**21**

**24**

**54**

**6**

**≤ 0.3 A**

**R 5**

**10°**

**2**

**R 0.1 Max**

**Φ 9.3**

**Φ 9 d11**  $\left( \begin{smallmatrix} -0.040 \\ -0.130 \end{smallmatrix} \right)$  **(x2)**

**1 x 45°**

**M8 (x2)**

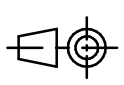
**15**

**60**

**90**

**12**

**6.3/ ( 1.6/ 3.2/ )**

CN04697			09/04/2021	00
Change	Modification details:			Date Mod: IRP
Changes to previous release:			Obtain from:	Substitute:
Material:	DC01+A-G UNI EN 10130		Code:	4032_6152_99
Supply state:	+A-G: SURFACE A FINISHING G		Dimensions:	
Thermic treat.:			Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):	
DENOMINATION: SUPPORTO				
Savio		Draw.: Enrico Gaiotto	Date: 29/10/2020	040477.0.0
		Mod.: Enrico Gaiotto	Sheet N°: 1/1	
		App.: Giuseppe Morini	Scale: 1:1	BRACKET

**1**

**2**

**3**

**4**

**5**

**6**