

Allgemeine Schweißangabe:

Für das gesamte Teil gilt (außer wo anders angegeben):
•Schweißverfahren nach DIN ISO 4063 MAG

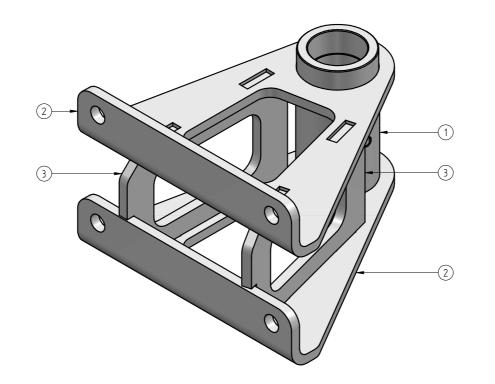
•Schweißqualität nach DIN ISO 5817 – C

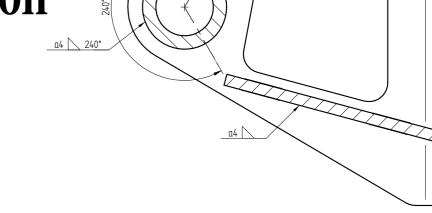
Indicazione per saldatura in generale: Per tutto l'assieme (tranne indicato diverso)

sono validi seguenti indicazioni:
•Metodo di saldatura DIN ISO 4063 MAG

•Qualità di saldatura DIN ISO 5817 - C

INGOMBRO: mm 169.5X160X100h





Sez. B-B

Gewinde ohne Schweißspritzer Filetto senza schizzi di saldatura

Tulle le misure / tolleranze valgono dopo il trattamento superficiale! Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

2	SBUF0866			ST_Support for bearing of the swing drive_p2							2	
1	SBUF	SBUF0865 00		ST_Support for bearing of the swing drive_p1							1	
Pos.	I†	Item Rev. Item de			m description						Qty	
General tole manufacturin			lechanical produ 1, milling and ber		DO-IIIK	Thermal ISO 9013	Welding ISO 13920	Metal ISO 8	8062 moulded	Plastic d parts	SO 20457	
Geometrix product specification Fundamentals, concepts ISO 8015 Tolerances of tolerances of the concepts of the control of the						s of form, orientation, location and run-out ISC) 1101 Welding ISO 2553	Work piece ISO 13715 So		Surface andition	ISO 1302	
Revision	Version	Necrrintin	on of the change					Date	Creator		Approver	
			II OI IIIE EIIUII			Custasa	Surface treatment electroplating EN ISO 2081 Fe/Zn12		LIEUIOI	Weight		
Scale	1 : 2	Material		See item	S	treatment electi				weigili	2.53 kg	
Page size	A2	Status of drawing		Release	d	Item number CR	SBUF0864		Version	Page	1/1	
Dimensioning unit	mm	mm ^{Creator} Sonnert J. Approver Sonnert J.			3001 VOU 4		A	IDDOK "dft"	470255			
Projection - method -		Create date	18.08.202	2 Approve date	18.08.2022	Description	ant for bogning of the evil	ag daivo				
· •						—1 2nbbo	Support for bearing of the swing drive					

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