



**HEAT TREATMENT:**  
EFFETTUARE LA ZINCATURA DOPO IL PROCESSO DI  
SALDATURA DEI COMPONENTI.  
ZINCATURA ELETTROLITICA BIANCA - Sp. 8 µm  
WHITE ELECTROLYTIC ZINC-PLATING - THICKNESS 8 µm

$$\underbrace{1.6}_{\text{1.6}} \quad \left( \underbrace{0.8}_{\text{0.8}} \quad \underbrace{0.4}_{\text{0.4}} \right)$$

*Quote senza indicazione, rispettare tolleranza del cartiglio*  
*Dimensions without Toll. respect the indications on the title book*

\* = Quote valide solo per percorso CAM  
*Dimensions only for CAM path*

= Quote molto importanti se non rispettate possono compromettere il funzionamento  
Very important dimension, if not respected it could affect the component performance

<b>Peso [Kg]</b> <i>Weight</i>
0.0000

could affect the component performance												
00	12-10-2023								De Nadai M.		Rossi M.	
REV.	DATE	DESCRIPTION						DESIGNER		CHECK-APPROVAL		
GENERAL TOLERANCES	DIMENSION				CONCENTRICITY	PARALLELISM	RADIUS	CHAMFER	ANGLES	LINEAR HOLE	SCALE 1:1	
	10	±0.20	h13	H13								
	10.0	±0.05	d10	H11	0.03 MAX	0.03 MAX	0.2 MAX	0.3x45° MAX	10 ±1°	MAX 0.3mm ON L800mm		
	10.00	±0.01	g6	H7					10.0 ±10'			
MATERIAL: See Drawing					HEAT TREATMENT: See note						SHEET 1 of 1	
DESCRIPTION: Ass.canotto Estensione saldato								SERIES: X				
								RS00268.EE007A				
								PARTICULAR CODE				
								RS00268.EE-T007A				
								DESIGN CODE				
								PROPERTY OF OERLIKON ALL RIGHTS RESERVED				

*DETAIL B*  
*SCALE 2 : 1*