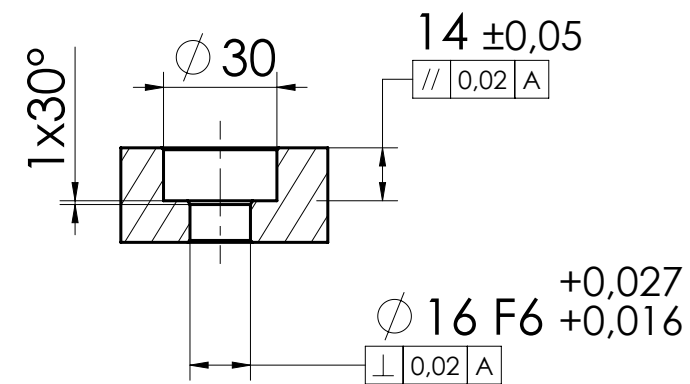
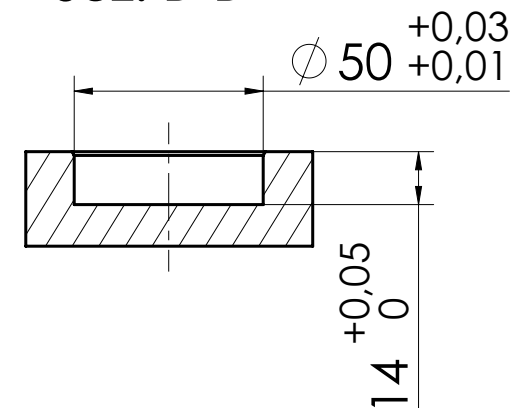


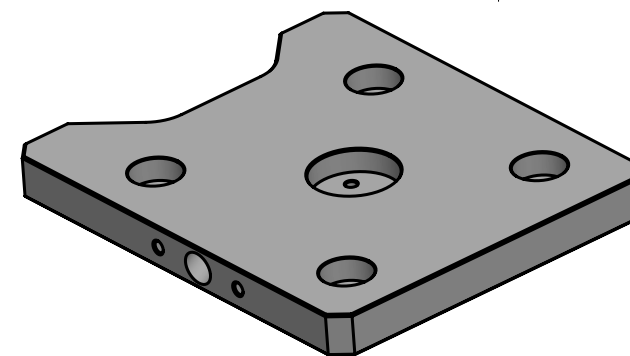
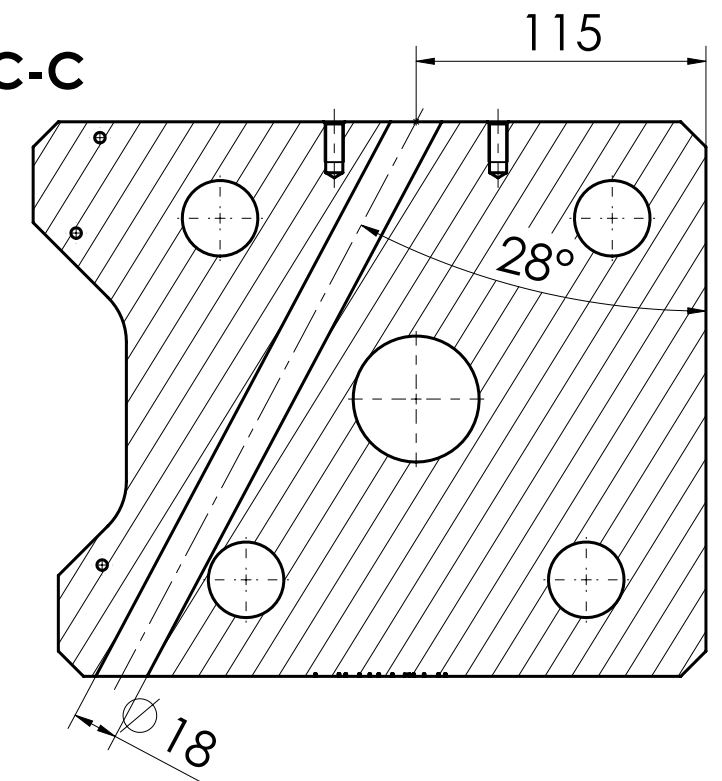
Sez. A-A



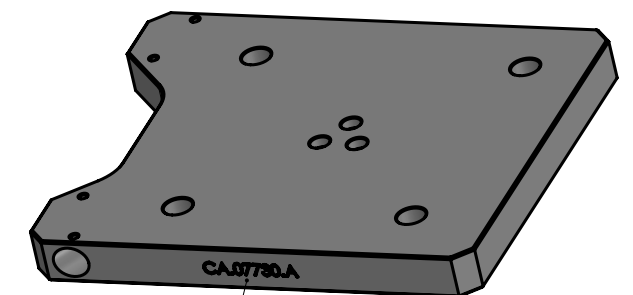
Sez. B-B



Sez. C-C



STAMPIGLIARE
CODICE ATTREZZATURE



3.2

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| <div></div> | | | | | | | | | | DATA / Date 17/03/2023 | | DISEGNATO / Drawn Deana F. | | MATERIALE / Material 39NiCrMo3 | | MASSA / Weight - kg 9.49 ±5% | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION</div> <div>SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RILASCIATE PER GETTO / Casted Parts - RIF/Acc to - UNI EN ISO 8062 >>> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc to - UNI EN 10243 >>> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div> <table><tr><td>>=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+/-</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <table><tr><td>>=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+/-</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table> <div>TOLLERANZE DI FORMA E POSIZIONE ISO 2692 Form and position tolerances</div> | | | | | | | | | | >= | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | < | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | - | +/- | 0,05 | 0,05 | 0,1 | 0,15 | 0,2 | 0,3 | 0,5 | 1,0 | >= | 0 | 10 | 50 | 120 | 400 | < | 10 | 50 | 120 | 400 | - | +/- | 1° 00' | 0° 30' | 0° 20' | 0° 10' | 0° 05' | DESCRIZIONE / Description Piastra ruote superiori dx carrello - Isola Montaggio Assali 725 NACCO | | | | SMUSSI N.Q. 1x45° | | COMM. ATTREZZATURA | |
| | | | | | | | | | | >= | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | < | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | +/- | 0,05 | 0,05 | 0,1 | 0,15 | 0,2 | 0,3 | 0,5 | 1,0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | >= | 0 | 10 | 50 | 120 | 400 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| < | 10 | 50 | 120 | 400 | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| +/- | 1° 00' | 0° 30' | 0° 20' | 0° 10' | 0° 05' | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| RIVESTIMENTO SUPERF. / Surface Coating Fosfatizzazione | | | | RACC. N.Q. R0.4 | | FOGLIO / Sh. 1 | | DI / Of 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TRATT. TERMICO FINALE / Final Heat Treatment | | | | SCALA / Scale 1:5 | | FORMATO / Size A3 | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PROFONDITA' TRATT. TERM./Heat Treatm. Depth | | | | DIS. GREZZO N. / Row Material Drawing Nr. CA.07730.A/G | | DISEGNO N. / Drawing Number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DUREZZA SUPERFICIALE / Surface Hardness | | | | CA.07730.A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |