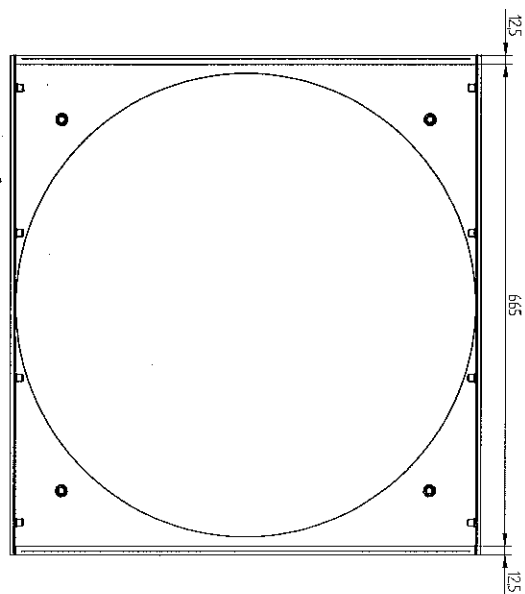
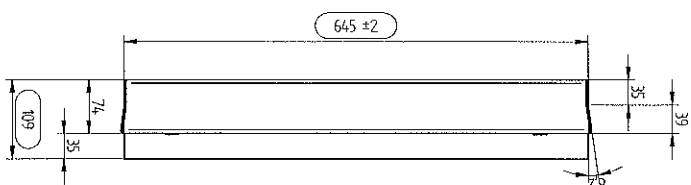
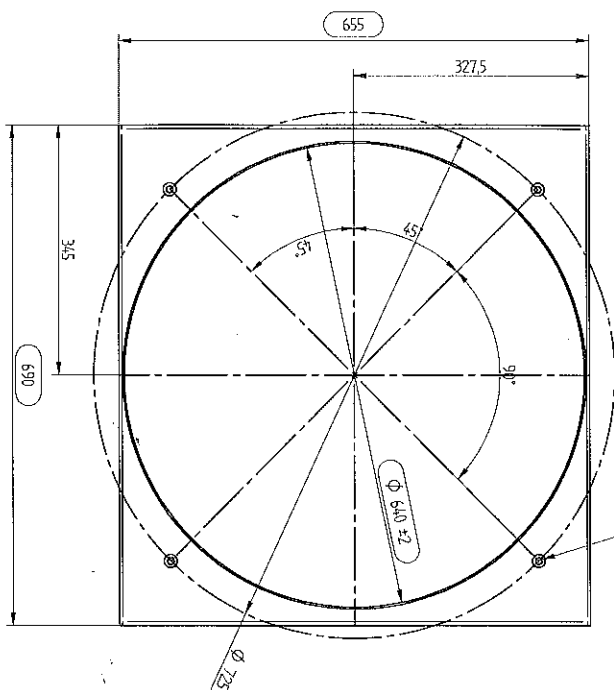


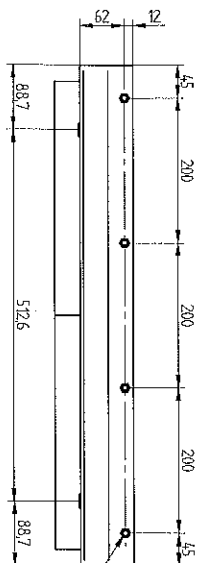
Nr.4x - M10 FITE Inserti Filettati in Acciaio  
a testa ridotta guarnio parzialmente esagonale



7.5 kg CO<sub>2</sub>-L

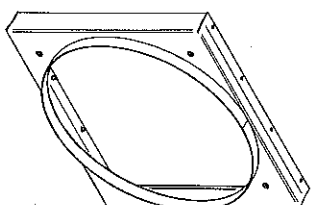
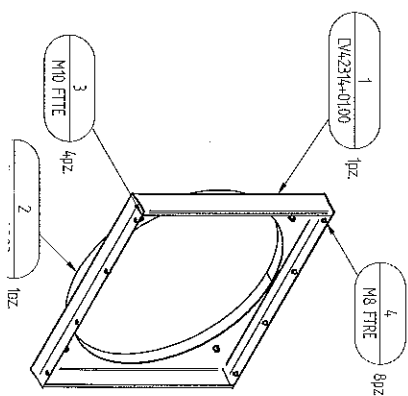
TUTTI GLI SPIGOLI ESENTI DA BAVE  
ALL CORNERS TO BE BURR FREE

SUPERFICCI ESSENTI DA AMMANICCATURA, OLIO, COLLA, GRASSI E ALTRI DIFFETTI  
SUGGERITA' AREA MUST BE FREE FROM DENTS, OIL, GLUE, STICKERS AND OTHER DEFECTS  
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATURE ALL'INTERNO DI 10-15 mm  
FLANGES MUST BE APPROXIMATED TO AVOID CRACK, THEY MUST BE WELDED INSIDE WITH 10-15 mm MARKS  
PANNI FILETTATI ESSENTI DA VERIFICATURA  
PANTS EXHAUST FROM PAINTING



— Mr. 4+4X — M8 FTR Inserti in Acciaio  
a testa ridotta gambo parzialmente esagonale

Pos.	Codice	Descrizione	Qty	Material Thickness	Material/Phm
1	CM234-0100	CONFOR	1	250 mm	10 11 EN 1011
2	CM234-0210	CULARE	1	250 mm	10 11 EN 1011
3	M40 FITE	Inserto filettato M40 FITE	4		Acetico
4	M8 FITE	Inserto filettato M8 FITE	8		Acetico

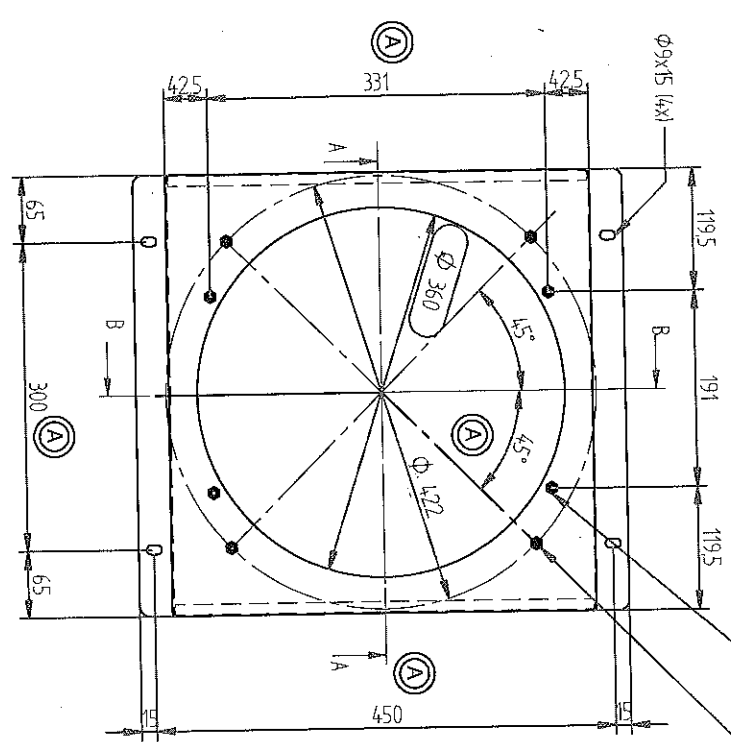
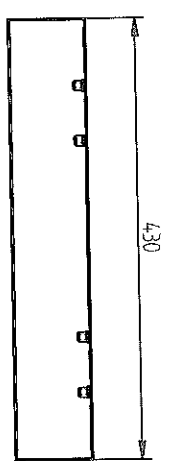


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In case of heat exchanger drawing: Category ACC. to the European directive 97/23/EC: ART. 3 PAR. 3t, tested and certificated ACC. to sound engineer practice.

SEZIONE A-A



Saldare Nr.4: dadi M6 all'interno  
o inserire ins.fil.M6 a testa ridotta,  
gambo esagonale  
Nr.4 M6 welding nuts or  
exagonal threaded rivet

Saldare Nr.4: dadi M6 all'interno  
o inserire ins.fil.M6 a testa ridotta,  
gambo esagonale  
Nr.4 M6 welding nuts or  
exagonal threaded rivet

QUOTA  
CRITICA DA MANTENERE  
SOTTO CONTROLLO  
CRITICAL DIM. TO CHECK

TABELLA COLORI	
COLORE	COLORE
CV49706.00	CATAPRESI + NERO RAL 9005



2,5 kg

CAO 1

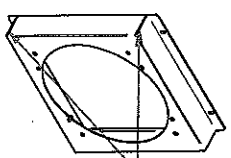
NOTES:

TUTTI GLI SPIGOLI ESENTI DA BAVE  
ALL CORNERS TO BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFI E ALTRI DIFETTI  
SURFACES AREA MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO A TRATTI DI 10-15 mm  
FLANGES MUST BE APPROACHED TO AVOID CHINK. THEY MUST BE WELDED INSIDE WITH 10-15 mm MARKS

PARTI FILETTATE ESENTI DA VERNICIATURA  
THREADS EXEMPT FROM PAINTING



Sul 4 vertici, accostare i lobi corrispondenti uno all'altro in  
modo da non lasciare interstizi aperti fra di essi.  
Saldare all'interno con saldatura a frutto  
On corners weld the bended side one above the other  
There must not be any opening on the corners.  
Sitching inside