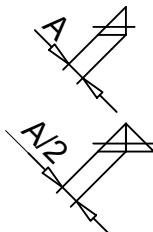


Nota trattamento superficiale:  
Rivestimento di fosfatazione: ISO 9717-Fe/Mnph10/  
Coating Note:  
Phospate conversion coating: ISO 9717-Fe/Mnph10/

### WELDINGS:

Execution of welds according to Dan. Std. 2.8.006  
Where not indicated minimum thickness to connect is A = 0,6



### TANK BOX TIGHT WELDINGS

100%PT\* 100%PT\*  
\* alternative TC25 (leakage test)

### CARPENTRY WELDINGS

100%VT 100%VT

### PIPING WELDINGS


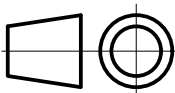
Typ Typ  
For welding class see Danieli Std. 2.8.114

### LIFTING LUGS WELDINGS

100%PT

### SCREWS:

Tightening screws torque according to Dan. Std. 2.4.603 Table 7.5.1/1

00A	09 JUN 2022	ADDED MATERIAL INDICATION							
					RODELLAS	-		-	
00	24 MAY 2022	ISSUED							
					RODELLAS	MONTE R.	CAPUZZI N.		
Rev.	Date	Revisions description			Drawn by	Checked by	Approved by		
Material 1 (where not indicated on drawing) S275JR - EN 10025-2					State of supply Mat.1	Danieli Supply Std.	Supply Class	Pattern DB	
Material 2					State of supply Mat.2	Danieli Supply Std.	Supply Class	Casting code	
Material 3					State of supply Mat.3	Danieli Supply Std.	Supply Class		
Heat Treatment									
On Drawing Symbol, if required, _____									
Coating									
On Drawing Symbol, if required, _____									
Unquoted radius	Unquoted bevels	Dimensions without tolerance as per			Roughness		Prec.Class	Max.Welding Class	
1 (mm)	1X45 (mm)	DANIELI STD 2.4.103			DAN STD 2.4.105	6.3 [✓✓✓✓✓✓✓]	Z		
Project Name									
 <b>DANIELI HYDRAULICS</b>						Job nr			
						Obtained from 7.528991.P			
						Replaces			
					Classification				
					LANTERN FOR PUMP				
					Weight (Kg)		J (Kgm <sup>3</sup> )		
					8.5				
Title									
BELL HOUSING									
CONSTRUCTION DRAWING					Scale				
					1:2				
DANIELI Part Number					Revision				
000-000-197-259					00A				
CUSTOMER Part Number					Revision				
					Nr. of sheets				
					001				
					Sheet				
					001				
					Follow				
					/				
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File drw0008941876.idw									