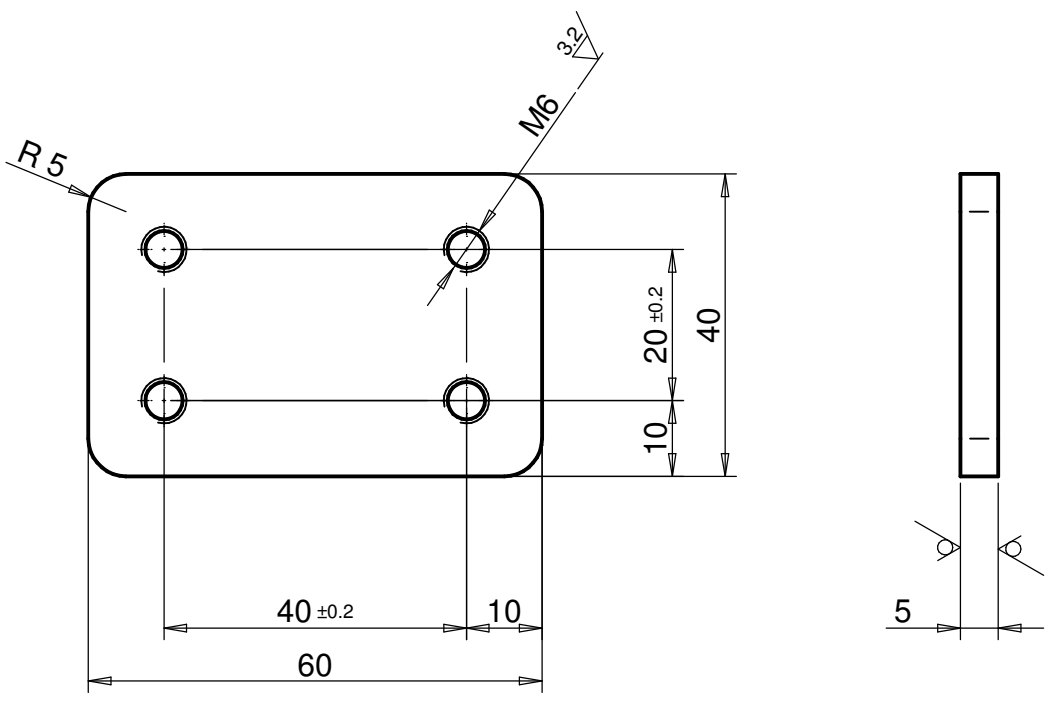
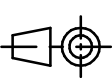


	A	B	C	D	
6	GENERAL TOLERANCES				
	Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.				
	MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16				
	SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00				
	PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00				
	The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions				
5					
4					
3					
2					
1	6.3 / (3.2 /)				
	CN03019			30/10/2018 00	
	Change	Modification details:		Date Mod: IRP	
	Changes to previous release:		Obtain from:	Substitute:	
	Material: S235J2G3 +N UNI EN 10025		Code: 4032_6002_99		
	Supply state: +N: NORMALIZING ROLLING		Dimensions:		
	Thermic treat.:		Hardness(T):		
	Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):		
	DENOMINATION: PIASTRINA DI UNIONE				
	Savio		Draw.: Gianni D'Andrea	Date: 23/10/2018	028870.0.0
			Mod.: Gianni D'Andrea	Sheet N°: 1/1	
			App.: Giuseppe Morini	Scale: 1:1	PLATE