

SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

<input type="checkbox"/> 0.4	— 0.2/100
<input type="checkbox"/> 0.4	// 0.2/100
<input type="checkbox"/>	1.2/100

Angles ±
Angoli ± 1

- DRAFT -
21/03/2022

Ø 25 h9 (0 / -0.052)

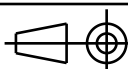
440

10

4 × 30°

Ø 10 H12 (+0.15 / 0)

SUPERFICI PRIVE DA:
-INCISIONI
-MARTELLATURE
-MOLATURE
SURFACES WITHOUT:
-INCISION
-HAMMERING
-GRINDING

00	R21-015	C-1	Release Emissione	dgallato	---	---
Rev	Mod. N.	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
MASCHIO GASPARD0 MASCHIO GASPARD0 S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW				Treatment: -- Trattamento: -- Surf.Finish: -- Finitura sup: -- Material: S355J2H EN 10219		
Family: -- Group: -- Critical Lev: -- Part Nr: MD5225580 Replace: 2520-174				Creation Date: 07/02/2022 Weight [kg]: 1,68 Perimeter [mm]: --		
Description: PIN D25 L440 Descrizione: PERNO D25 L440				Blank Decr: -- Descr.Grezzo: -- Blank: -- Wet Area[m2]: -- European method  Scale: 1:1 Circumferences included		

General tolerance - Tolleranza generale: UNI EN 22768/1 - M

Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

A4

4

3

2

1