



Material:

STEEL : DC04 + ZE 75/75 EN10152
COATING: KTL coated, Black 20 µm ±5 µm
Y200 - 3 Colour Black acc. to VCS 5737,29
SURFACE: CLASS V acc VCS 5068.74
Thickness of metal part: 1,20 +0,09/ -0,05 mm
Max Burrs acc. to DIN 9830

Part must resist Salt Spray Test acc. VCS 1027,1449 for 4 weeks

Gen. tolerance for contour:

2 A B C

Surface tolerance:

2 A B C

SAP. No. 1136343XX

Location and size needs to be approved
by Röchling Automotive
General Tolerance DIN 6930-2-f

FOR INTERNAL USE ONLY

This Drawing is for Reference only.
3D CAD is Master.
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04	-	03.01.2017	F. Vetro	-	Changes after FDJ Release
03	-	22.08.2016	R.Boghian	Vetro	Changes after UPV2 Release
02	-	20.07.2016	M.Mohammed	-	Update acc. to UPV2 Release
01	-	09.06.2016	M.Mohammed	-	Update acc. to UPV1 Release
Index	Section	Date	Changer	Verifier	Remarque
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DRAWN BY R.Boghian		DATE 22.08.2016	DRAWING TITLE Volvo V43x_Spoiler Shutter Steel Bracket Middle		
CHECKED BY Vetro		DATE 05.10.2016	SIZE A1	DRAWING NUMBER 31455481-17	REV 04
DESIGNED BY Preece		DATE xxx	SCALE 1:1	WEIGHT(g) 249,5	SHEET 1/1