



Protect the parts to avoid any scratches during the transport
PROTEGGERE I PEZZI PER EVITARE GRAFFI DURANTE IL TRASPORTO

Carefully remove laser junction points
ELIMINARE ACCURATAMENTE I PUNTI DI INNESCO LASER

All undimensioned bends are 90 $^{\circ}\pm$ 0.5 $^{\circ}$ TUTTE LE PIEGHE NON QUOTATE SONO 90 $^{\circ}\pm$ 0.5 $^{\circ}$

		Tecnology / Tecnologia SHEET METAL UP TO 2 mm Termical treatment / Trattamento termico					Lifecycle state / Ciclo di vita Rilasciato		PRS 47		Scale / Scale
General Tolerance / Tolleranze Generali (mm)											
Tecnology / Tecnologia		from 0 mm up to 6 mm	from 6 mm up to 30 mm	from 30 mm up to 120 mm	from 120 mm up to 400 mm	from 400 mm up to 1200 mm		eet metal's thickness / Spessore lamiera		Geometrical tolerance Tolleranze geometriche	
Moulding / Rubber Machining		±0.05	±0.10	±0.20	±0.60			from / da 3.01 up to / fino a 5.0	0 mm ±0.15	UN	II EN 22768/2 H
Sheet Metal from 2 up to 8 mm		±0.10	±0.20	±0.30	±0.50	±0.80		from / da 2.01 up to / fino a 3.0			Angular tolerance folleranze angolari
Traditional Machining Sheet Metal up to 2 mm (included)		±0.05	±0.10	±0.15	±0.20 ±0.20	±0.30	-	from / da 1.01 up to / fino a 1.8			II EN 22768/1 m
NO		±0.05	±0.10	±0.15	±0.20	±0.30	-11	from / da 0.49 up to / fino a 1.0	0 mm ±0.05		
COI	NT. DIM. PAR.	DATA					FIRMA				
	NT. DIM. TOT.										
Change description / Descrizione modifica											
Start of production 2											
3 4											
5							6				
7							8				
9							10				
							140				

S235JR_UNI_EN_10025

MIRANDOLA (MO) ITALY Web: www.cimaspa.it

CONFIDENTIAL

CARTER 2300STR542

Daniele Zironi

FALSO