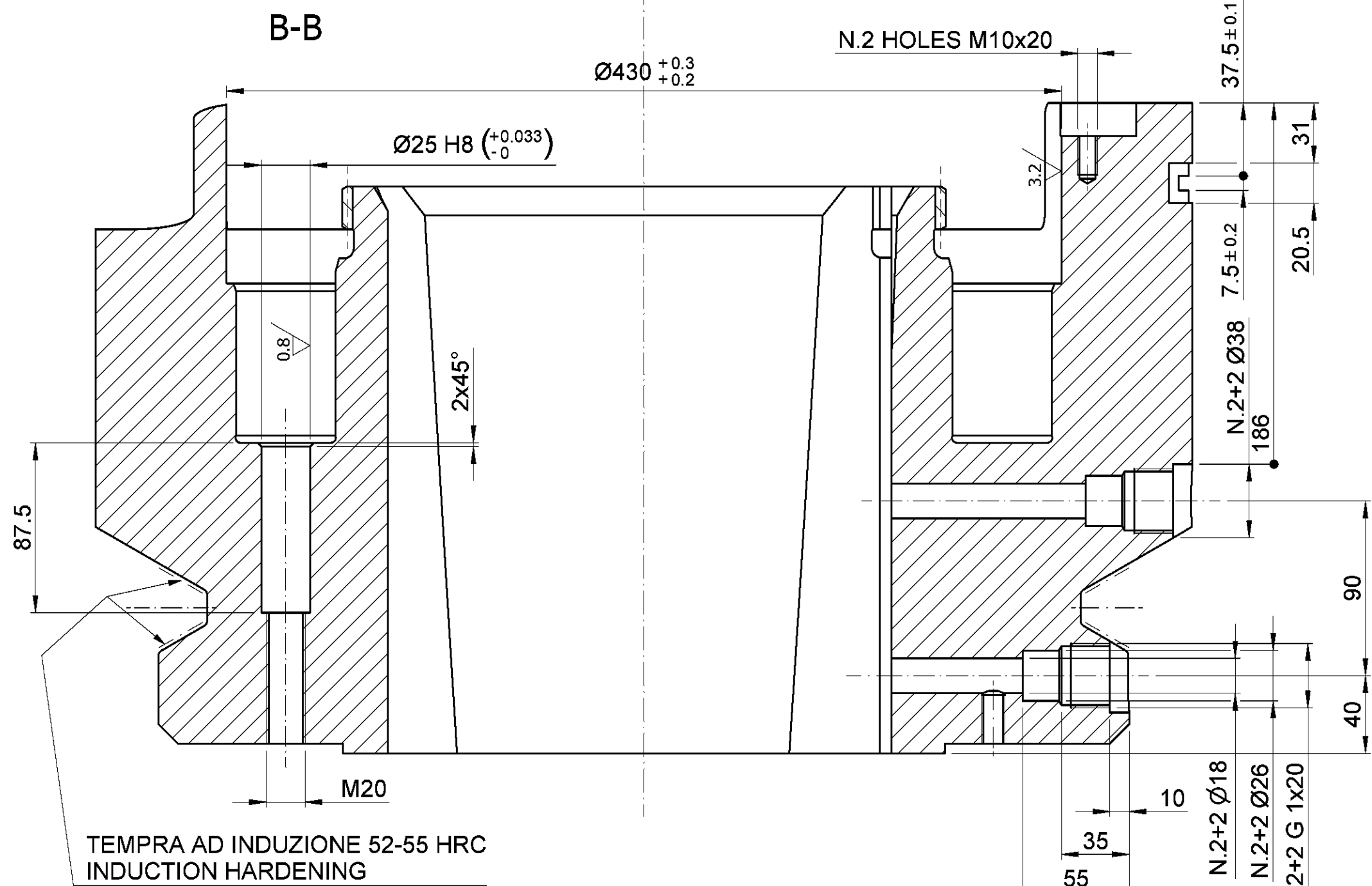
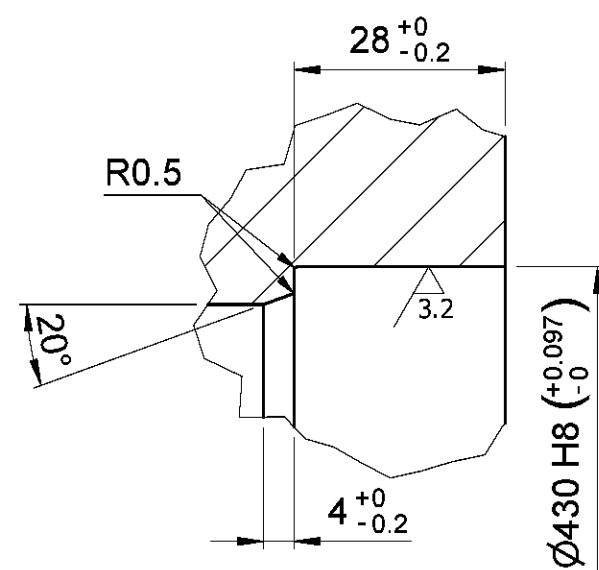


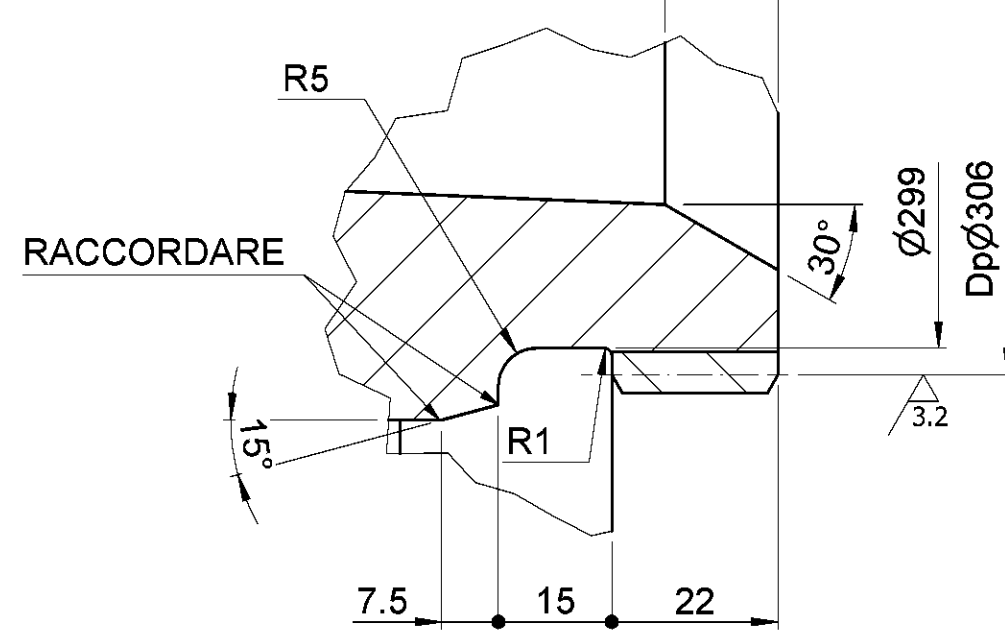
B-B



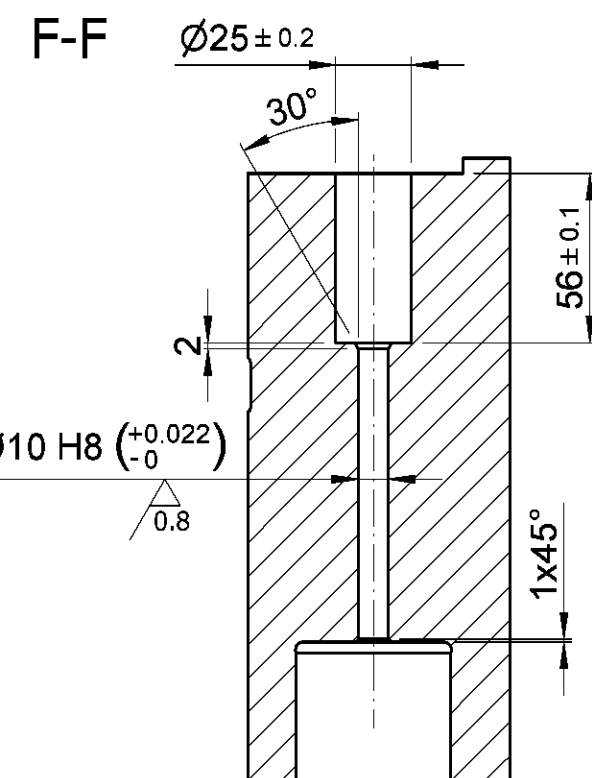
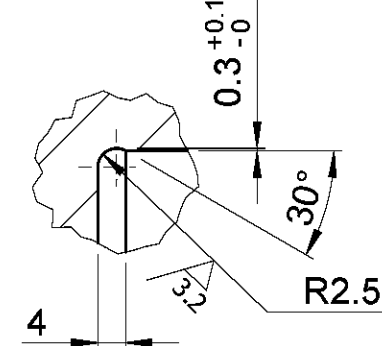
C (1:1)



D (1:1)



E (1:1)



DENTATURA CILINDRICA DIRITTA RIBASSATA PER ALBERO SHAFT STUB STRAIGHT SPUR GEARS			
m	MODULO NORMALE	3	NORMAL MODULE
Z	NUMERO DI DENTI	102	NUMBER OF TEETH
α	ANGOLO DI PRESSIONE NORMALE	20°	NORMAL PRESS. ANGLE
d	DIAMETRO PRIMITIVO DI RIFERIMENTO	306	REFERENCE PITCH DIAMETER
da	DIAMETRO DI TESTA	310.8	TIP DIAMETER
db1	DIAMETRO DI BASE	300	BASE DIAMETER
A	ADDENDUM	2.4	ADDENDUM
B	DEDENDUM	3	DEDENDUM
d	GIOCO SUI FIANCHI	0.3-0.5	SIDE CLEARANCE
Wn	MISURA WILDHABER	106.134	WILDHABER MEASURE
NR	SU NUMERO DENTI	12	ON NUMBER OF TEETH
NR	INGRANA CON PARTICOLARE NR	4.363818.F-28.A	MESHES WITH DETAIL NR.
a'	INTERASSE DI FUNZIONAMENTO	0	OPERATING CENTER DISTANCE

N.B.:ARROTONDARE TUTTI GLI SPIGOLI INTERESSATI
DAL TRATTAMENTO DI TEMPRA
ALL HARDENED EDGES MUST BE RADIATED

09A	14 Dec 2020	ADDED DIMENSION	Coseano L	Hoang D	
09	23 Mar 2020	UPDATE TOLLERANCE	Coseano L	Hoang D	
08	31 May 2019	EXPORTED TO XDM - ADDED LIFTING HOLES	Coseano L	Hoang D	
07C	16 Sep 2011	UPDATED GEAR TABLE AND GRAPHIC REVISION	Tosolini M	Vinetti D	
07A	12 Oct 2006	UPDATE FORGED STD.	Zampa	Corletti	
00	02 Feb 1996	ISSUED	Sgubin	Cottelloni	

Rev.	Date	Revisions description		Drawn by	Checked by	Approved by
Material 1 (where not indicated on drawing)						
C40E EN 10083-2		State of supply Mat.1	Danieli Supply Std.	Supply Class	Pattern DB	
Material 2		State of supply Mat.2	Danieli Supply Std.	Supply Class	Casting code	
Material 1 Equivalent						
Heat Treatment						
Bonifica+Tempra ind.&Rinv.		Durezza superficiale 52-55 HRC		Spessore efficace min 02.00 mm		
On Drawing Symbol, if required, _____		Durezza a cuore 210-250 HB		Surface hardness 52-55 HRC		
Quench.&Temp.+Ind.hard.&Temp.		Core hardness 210-250 HB		Effective depth min 02.00 mm		
Coating						
CROMATURA		F.Cr - UNI ISO 6158 015-030 micron		Tipo M		
On Drawing Symbol, if required, _____						
CHROMIUM PLATING		F.Cr - UNI ISO 6158 015-030 micron		Type M		
Unquoted radius						
0.8 (mm)		Unquoted bevels		Dimensions without tolerance as per		Machinings
1X45° (mm)		DANIELI STD 2.4.103		125°		6.3 32 0.8 ✓ ✓ ✓ ✓
				Prec.Class		Max Welding Ck
				D		

DANIELI MORGÅRDSSHAMMAR		Job nr	4.363826.Z
		Obtained from	Replaces
		Family code/Machine code	40742
		Weight (Kg)	300
		J (Kg·m ²)	
Title		Scale	1:2.5
CAPPELLO		Revision	09A
CROSSHEAD		Format	A1
DANIELI Shop number		Nr. of sheets	001
4.491996.D		Revision	
DANIELI dwg number		Sheet	001
		Follow	