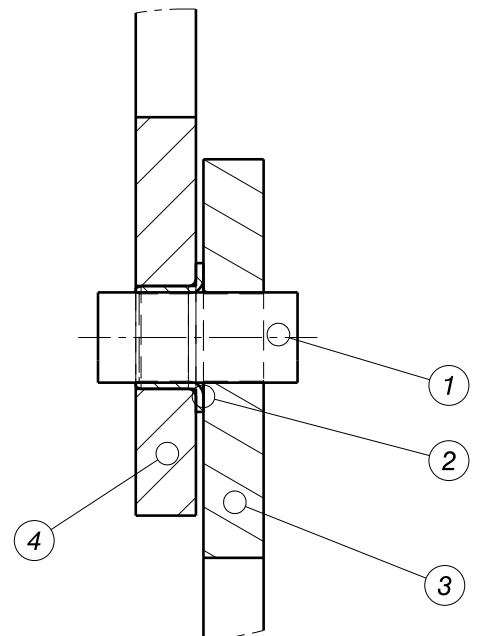
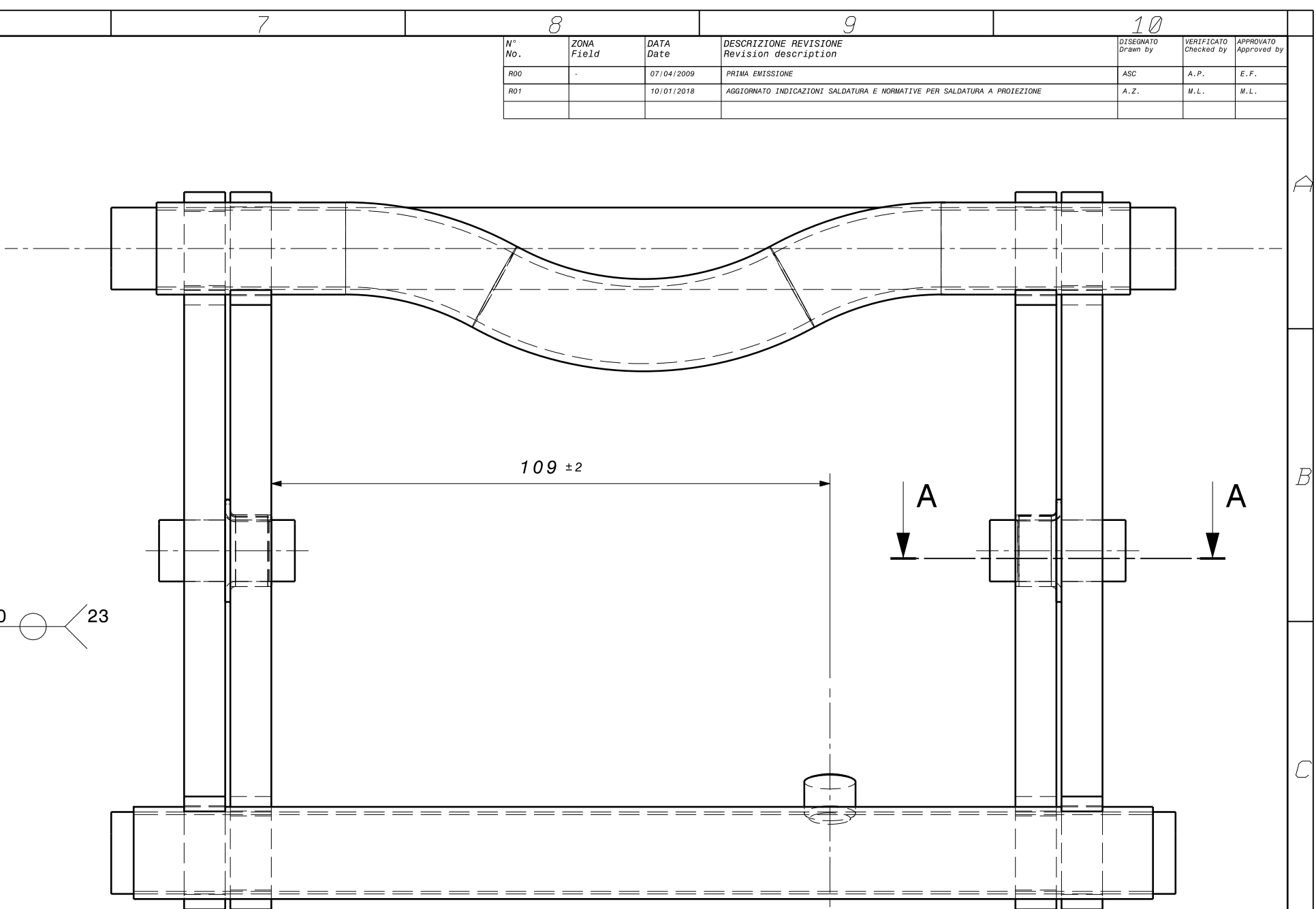
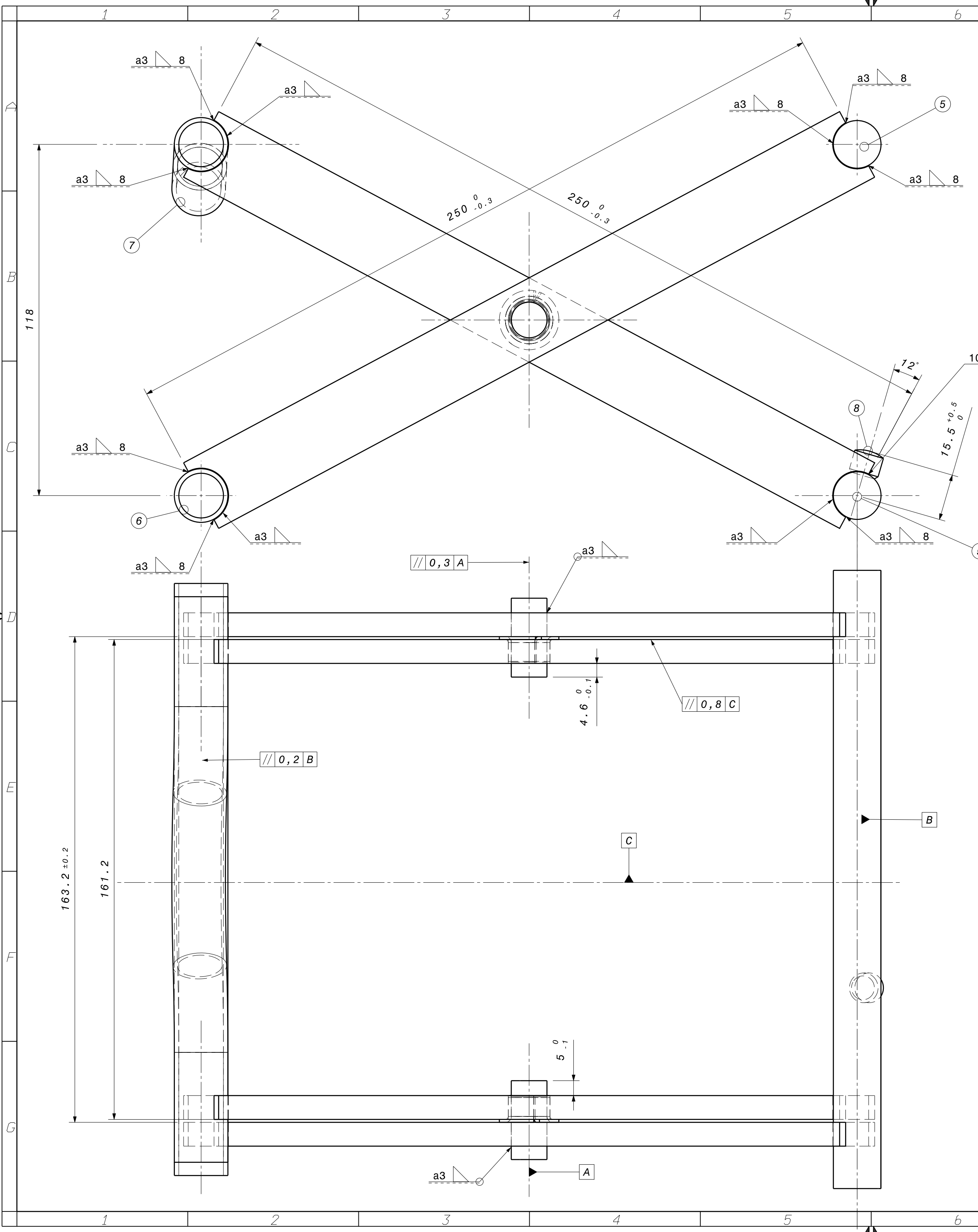


9	10		
DESCRIZIONE REVISIONE Revision description	DISEGNATO Drawn by	VERIFICATO Checked by	APPROVATO Approved by
PRIMA EMISSIONE	ASC	A.P.	E.F.
AGGIORNATO INDICAZIONI SALDATURA E NORMATIVE PER SALDATURA A PROIEZIONE	A.Z.	M.L.	M.L.



Sez. A-A
Scala: 1:1

Welding according to UNI-EN 15085-3 projection welding (23) only		Welding according to UNI-EN 15085-3	
Welding Class	CL2	Welding Class	CL2
Welding Procedure Control	CP D	Welding Procedure Control	CP2
Welding Inspection Control	CT4	Welding Inspection Control	CT3
Welding dimensional Tolerance according to UNI-EN 13920		Welding dimensional Tolerance according to UNI-EN 13920	
LINEAR AND ANGULAR	CLASS D	LINEAR AND ANGULAR	CLASS D
PLANARITY 'STRAIGHTNESS' AND PARALLEL	CLASS F	PLANARITY 'STRAIGHTNESS' AND PARALLEL	CLASS F
Quality surface according UNI-EN 15085-3 Annex F table 3.1		Welding quality level according to UNI-EN 5817	
SURFACE QUALITY	3	LIMITS OF DEFECTS	CLASS C
		W.P. n°135 CARBON STEELS FILLER	
		EN-ISO 14341-A	
		G3Si1	

8	010960	PERNO D10 DIN668 9Smn28K	1	010960
7	119967	TUBO CURVO ANT. SUP. P/OSCILL.	1	119967
6	010020	TUBO D18x1,5 L=198,9 mm	1	010020
5	119964	PERNO Rd16x207,7 ST37K DIN668	2	119964
4	121891	ASTA BRACCIO INT. MOLLEGGIO	2	121891
3	121890	ASTA BRACCIO RINF. MOLLEGGIO	2	5A41801N02
2	116150	BOCCOLA PBG 121409 F GLYCODUR SKF	2	116150
1	116024	PERNO P/BRACC.MOLLEGGIO*RD12 ST37K	2	116024
N.	Codice	Descrizione	Q. tà	Disegno

[illegible]