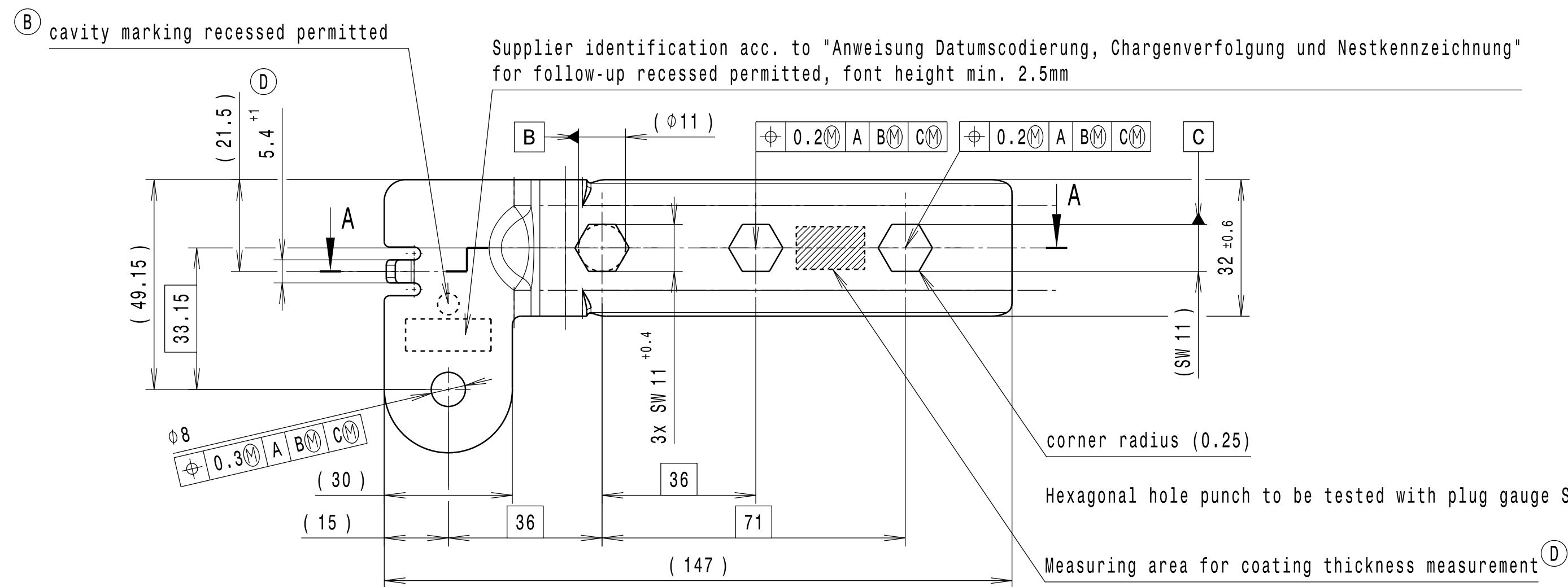


9		10		11		12	
Version	Anz. No.	Aenderung Change		Erstellt Generated	Freigabedatum Release date	Freigegeben Released	
A	-	drawing starts with doc.-version A;		Kuemper	2018-01-22	Wehning	
B	3	View 'Position of over cuts' added; supplier identification added; DIN EN 10051 added;		Kuemper	2018-02-20	Wehning	
C	1	over cut added;		Kuemper	2018-02-23	Wehning	
D	4	Measuring area for coating thickness measurement added; plug gauge testing added; 5.4.1 added; 6±0.7 was 6.0±;		Kuemper	2018-05-15	Meyer	



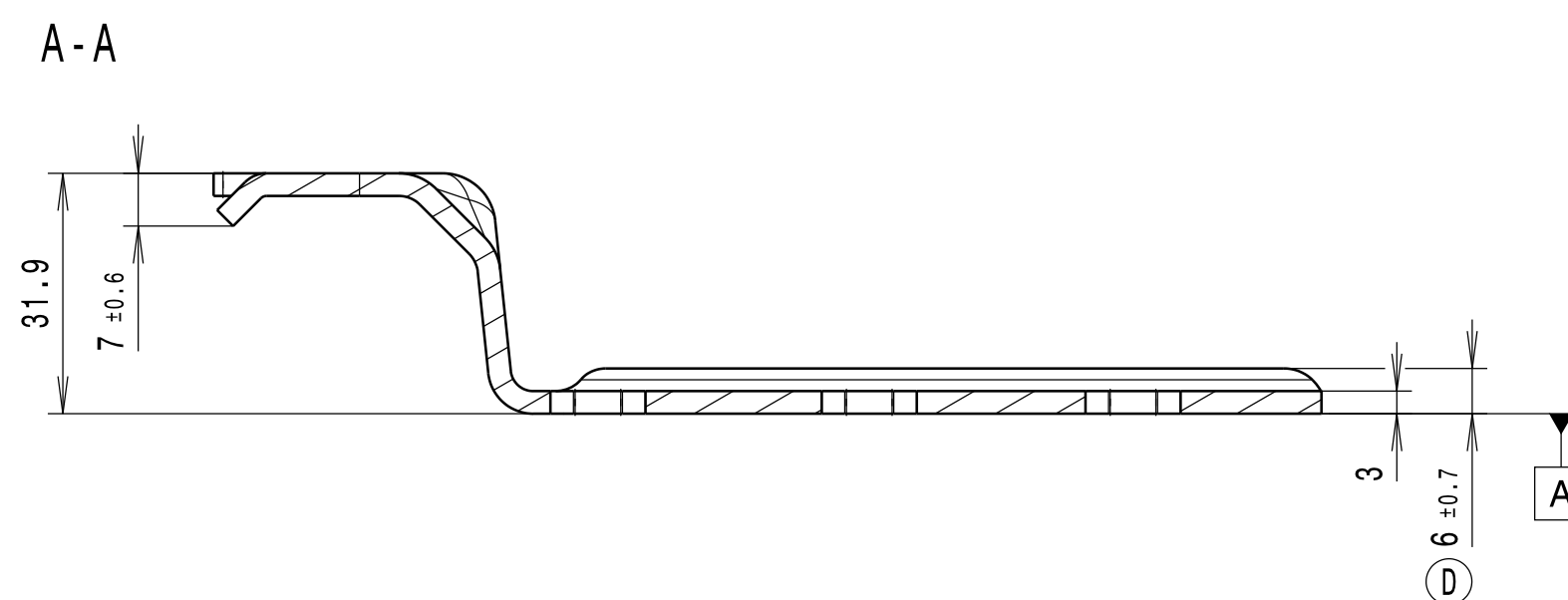
240000 pz anno

24000 pz mese

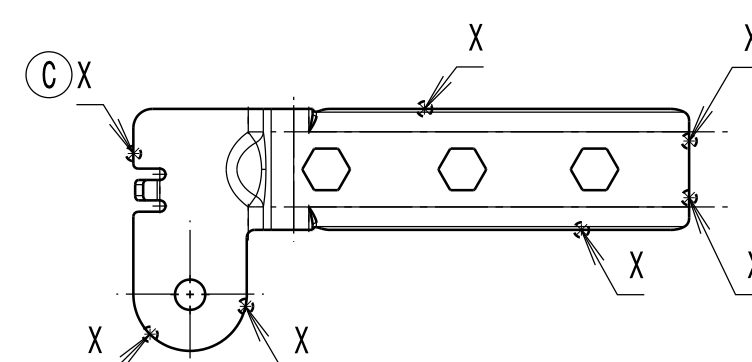
70 pz dentro a KLT in plastica 600*400*147

10 klt sopra a pallet- → 700 pz in totale sopra a
bancale

Peso pezzo 0,14 kg

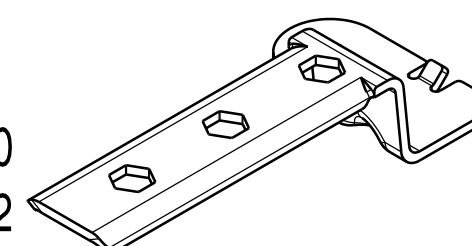


① Position of over cuts
1:2




X=Überschnitte in diesem Bereich zulaessig
X=Over cuts allowed in this area

ISO
1:2



Burr height allowed acc. to DIN 9830-m:2011-10

All the undefined faces of sheet metal part acc. to 3D model  0.5CZ


Delivery conditions acc. to BIS 331 Version D

All dimensions are measured in braced condition

Missing dimensions see 3D-model

Part test by a gauge for the worker self-examination

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Werkstoff / Material S460MC (EN 10149-2)		Oberflächenschutz / Surface protection VW 13750 01f-r642	
Berechnete Masse Calculated mass 0,139 kg	Material-Nr. Material-no. 762.133.153.383	Version 00	
Toleranzenangaben / Tolerances data ISO 2768-mK DIN EN 10051 ISO 8015 -		Fremddokumenten-Nr. / External document-no. / Techn. Info 500.971.304.A -	Masstab Scale 1:1
Erstellt Generated Kuemper, Dominik	Entstanden aus Dokument Developed from document -		Format Size A2
Verantwortlich Responsible Wehming, Andreas			
Masse in mm Dimensions in mm		Benennung / Designation VERSTÄRKUNGSBLECH REINFORCEMENT PLATE	Blatt Sheet 1 von of 1
Schutzvermerk ISO 16016 beachten Refer to protection notice ISO 16016		Dokumenten-Nr. / Document-no. 762.133.153.383	Version D