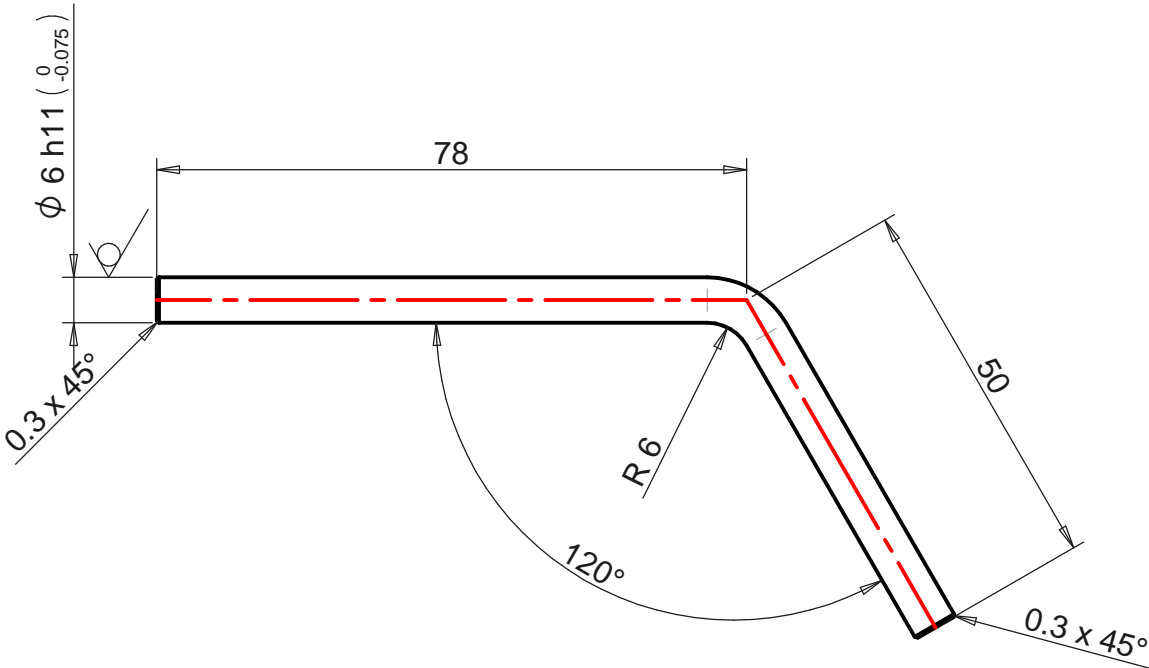


A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



max burrs 0.04

					00
Change	Modification details:				Date Mod: IRP
Changes to previous release:			Obtain from:	Substitute:	
Material:	11SMnPb30+C UNI EN 10277-3		Code:	4032_2257_99	
Supply state:	+ 'C': COLD DRAWN		Dimensions:		
Thermic treat.:			Hardness(T):		
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):		
DENOMINATION: PERNO RICCIO DUOPOT CON VITE USA					
1 Savio		Draw.: Ruggero Nicodemo	Date: 29/03/2022	051126.0.0	
		Mod.: Ruggero Nicodemo	Sheet N°: 1/1		
		App.:	Scale: 1:1	STUD	