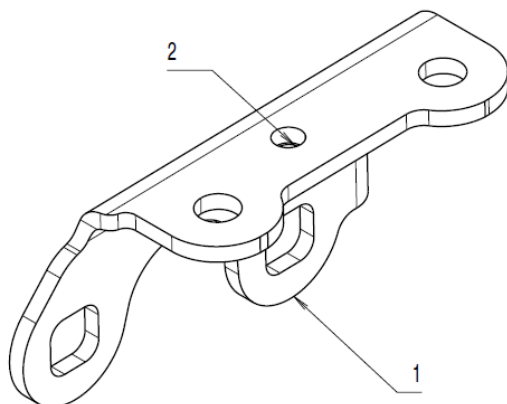


Progetto F169
Appunti su rivestimenti.

Isometric view

Scale: 1:1



Finished part:

Zinc coating acc. to DIN EN ISO 19598 - Fe//ZnNi8//T0, without surface sealing/passivation

Layer thickness: 8 to 25µm, except fitting holes

Layer thickness fitting holes: 8 to 15µm

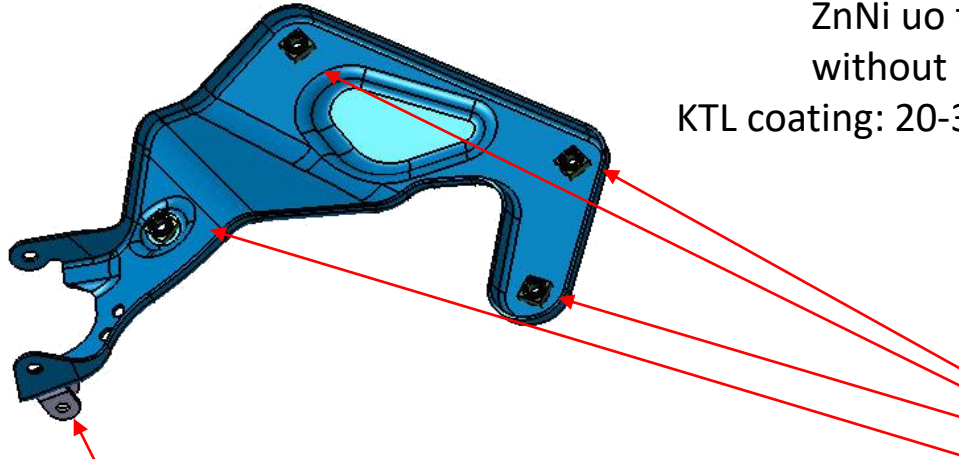
Cataphoretic painting with surface protection acc. to CTS S100 012 00 - OfI-KTL(sw)-M96h, 20 to 30 µm.

Coating:

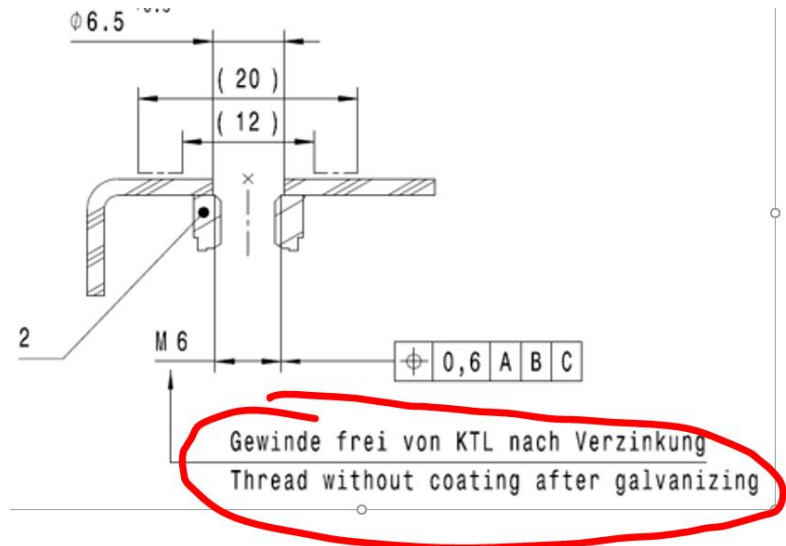
ZnNi 8-15µm for fitting holes

ZnNi up to 25µm for surfaces
without passivation

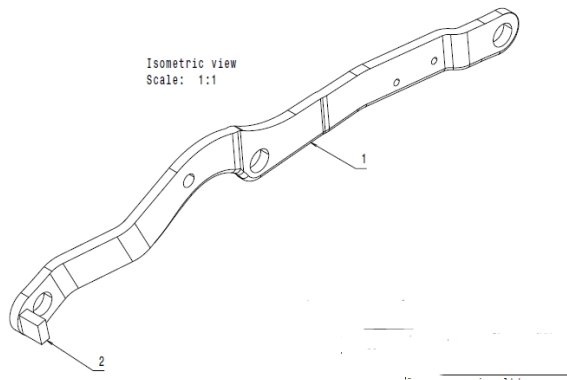
KTL coating: 20-30 µm



Questi fori
devono essere
senza cataforesi



I filetti devono essere senza cataforesi



Finished part:

Zinc coating acc. to DIN EN ISO 19598 - Fe//ZnNi8//T0, without surface sealing/passivation

Layer thickness: 8 to 25µm, except fitting holes

Layer thickness fitting holes: 8 to 15µm