

A		B		C		D	
GENERAL TOLERANCES							
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.							
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16							
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00							
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00							
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions							
RAGGI NON QUOTATI R=3 / UNDIMENSIONED RADIUS R=3 ESENTE DA BAVE / FREE BURRS							
Approved							
CN06151		Modification details:				03/10/2022	00
Change						Date Mod:	IRP
Changes to previous release:				Obtain from:		Substitute:	
Material: S235J2G3 +N UNI EN 10025				Code: 4032_6002_99			
Supply state: +N: NORMALIZING ROLLING				Dimensions:			
Thermic treat.:				Hardness(T):			
Surface treat.: Cataphoresis epoxy graphite black RAL9011 4010-0003-00				Hardness(S):			
DENOMINATION: PIASTRINA ECONOMIZZATORE RICERCHE							
SAVIO		Draw.: Michele Simonatto		Date: 14/07/2022		052656.0.0	
		Mod.: Gianni D'Andrea		Sheet N°: 1/1			
		App.: Stefano Malfante		Scale: 1:1		PLATE	
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