

A-A (5:1)

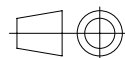
DETAIL X (10:1)

A

A

Profile ring
DIN 3869-18
Viton 90Sh
(Ø20.9xØ15.7x1.5)

REQUIRED CLEANLINESS CLASS
ACCORDING TO NT.TC.TT.01

0	M18x1.5 side like TAP.0194.0	RT	03/04/2023
Revision	Revision Description	User	Date
		Key Safety/Key Tech. feature KS_x and KT_x <small>According to PMP rule</small> IO.07.QA.01_P	
<div> THE APPLICATION SPECIALIST</div>		NOTE: Piece without burrs or sharp edges	
		ISO13715	
			
		Unquoted Chamfers	
		Unquoted Fillets	
		1x45° R 0.4-0.8	
Gen. Tol. Machined Surfaces		Gen. Tol. Welded Constructions	
UNI EN 22768/2 - fh		EN-ISO 13920 B-F	
Scale		Gen. Tol. Casted Parts	
2:1		UNI EN ISO 8062 - CT9	
		Gen. Tol. Forged Parts	
		UNI EN 10243 - gr. F	
		Sheet	
		1	
		of	
		1	
		Size	
		A3	
		Checked	
		RUT	
		Approved	
		RUT	
			
		Date	
		03/04/2023	
		Drawn by	
		Taboga R.	
		Mass - kg (±5%)	
		0.072	
Description		Description2	
Adapter		DIN 3852-1 M18x1.5 male to M14x1.5 female	
Material & Heat Treatment Raw Part			
EN10087 36SMnPb14 (PR80) / /			
Heat Treatment Machined Part			
Heat Treatment Depth After Machining Process		Surface Hardness	
		Coating / Surface Treatment	
		ISO 9717 (Phosphate Mn.)- Mnph g10f	
Mechanical Strenght		Core Hardness	
		Replaces	
		Drawing number	
		Rev.	
3.2 / (1.6 /		Raw Mat. Drawing	
 = unquoted surf.		RA2.0152	
		0	
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