



_ ESEGUIRE NICHELATURA UNIFORME SU TUTTA LA SUPERFICE
_ UNIFORM NICHELING ON ALL SURFACES REQUIRED

_ ESEGUIRE MICROSABBIATURA UNIFORME SU SUPERFICI
NON LAVORATE
_ UNIFORM SANDBLASTING ON SURFACES NO MACHINED

6.3/ (✓ ✓ ✓)

SMUSSO SPIGOLI NON QUOTATI= 0.5X45°
UNQUOTED BEVELS...
RAGGI NON QUOTATI R = 0.2
UNQUOTED RADII...

SCOSTAMENTI PER QUOTE SENZA INDICAZIONE DI TOLLERANZA
DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCE

CLASSE DI TOLLERANZA/TOLERANCE CLASS
FINE/FINE UNI ISO 2768 - F

OLTRE OVER	0.5	3	6	30	120	400	1000	2000
FINO A UP TO	3	6	30	120	400	1000	2000	4000
SCOST. DEV.	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	—	—

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Rev.	Date(dd-mm-yyyy)	Revisions description	Drawn	Checked	Approved
Job No.			No. of parts		Progr. No.
Pattern DB.		Pattern code	Unit M.P171.DS		Item 312
Material S275JR EN10025		Heat treatment			
Classification / symbol		Mass (Kg) 0.2	J=m.r ² (Kg m ²)		
Title DISTANZIALE PER RUOTA DENTATA SPUR GEAR SPACER					
DANIELI drw number M.P171.013					Revision 00
Nr. of sheets 1					Sheet / Follow 001 / -
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