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SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°. Fillets not quoted R=2; internal bend radius as thickness; chamfers not quoted: 0.3x45°.

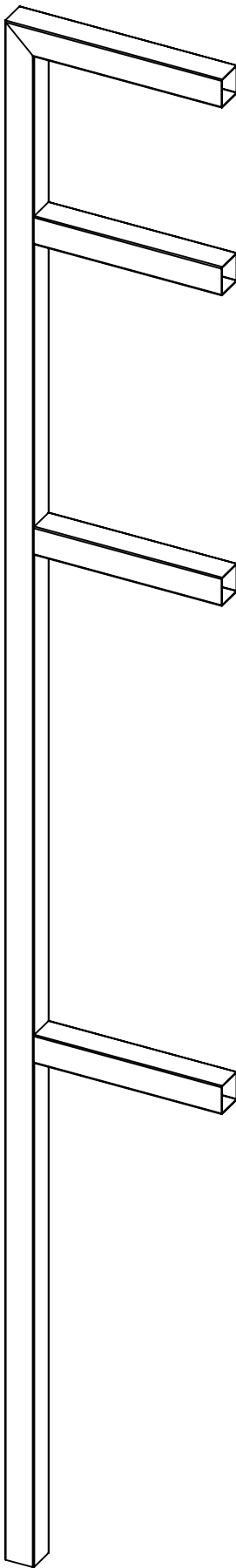
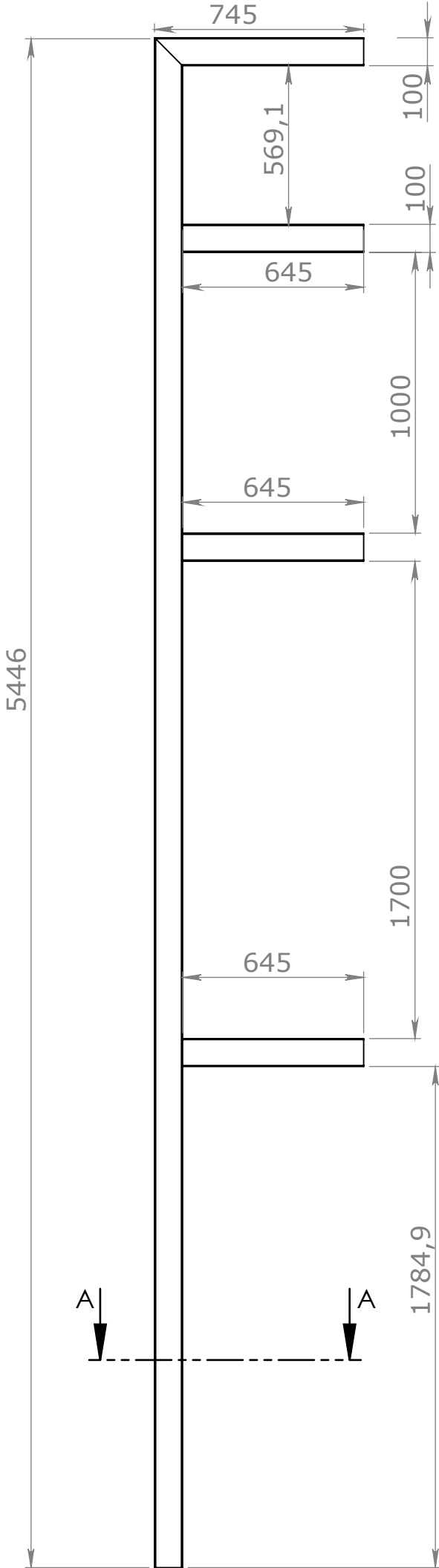
For other specifications please contact the Technical Department.

fillets not quoted R=2, internal bend radius as thickness, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

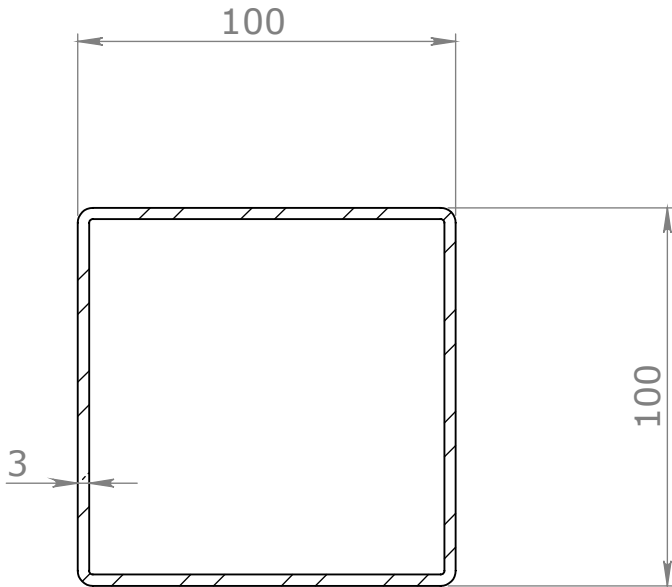
	0.4	—	0.2/100
	0.4	//	0.2/100
	0.25	⊥	0.2/100

Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$




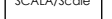
General tolerance - Tolleranza generale: UNI EN 227/81 - C						
Length and diam. Lunghezza e diametri	0.00	6.00	30.0	120	315	1000/2000
	6.00	30.0	120	315	1000/2000	4000/4000
Tolerance Tolleranza	± 0.2 ± 0.5 ± 0.8		± 1.2 ± 2.0 ± 3.0		± 4.0 ± 5.0	



SALDARE



SEZIONE A-A
SCALA 1 : 2

  <small>Lav.in Via F.lli Cervi, 77 33023 Concordia Sagittaria (VE) - ITALY Tel. +39 0421 703566 - Fax +39 0421 289091</small>	PROGETTO/Project TOTEM/2022	CLIENTE DALLAGNESE	FINITURA/Finish	 PESO/Weight (kg) 174.3
	RIFERIMENTO / Reference	CODICE CLIENTE	MATERIALE/Material FERRO S235 J0 (Fe 360)	SCALA/Scale 1:50 DATA/Date 25/05/22
DENOMINAZIONE/Name STRUTTURA SOSTEGNO TOTEM			GREZZO/Stock size 0.8 mm	ORIENTAMENTO 
			SIMMETRICO/Symmetrical code	FIRMA/Sign GB
			DISEGNO NR./Drawing no. E000132000307	
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