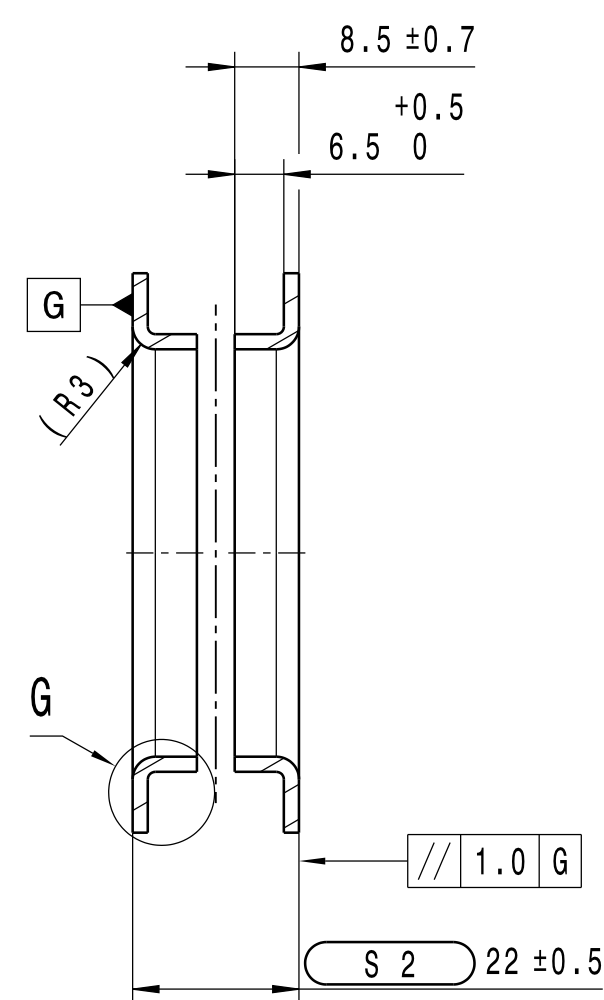
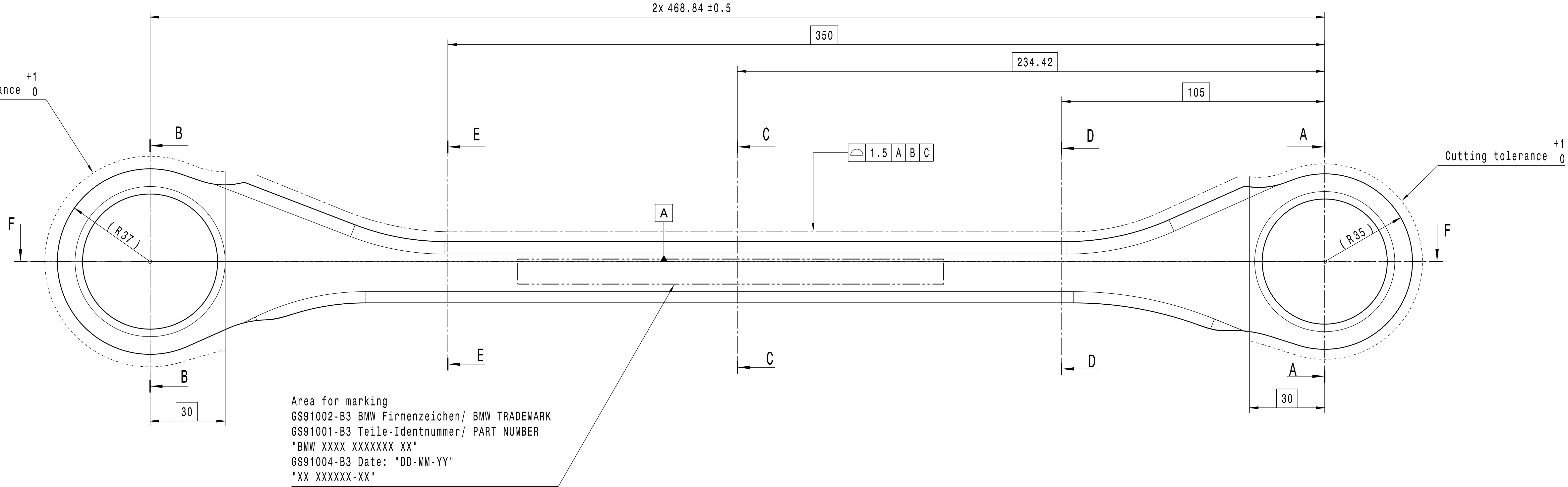


Version	No.	C. R. No.	21	22	23	24
Rev.	Änd.	Antrag-Nr.	Änderung	Genehmigt	Revised date	Revised by
A	-	-	(drawing created)	ALP	2021-12-01	LMN

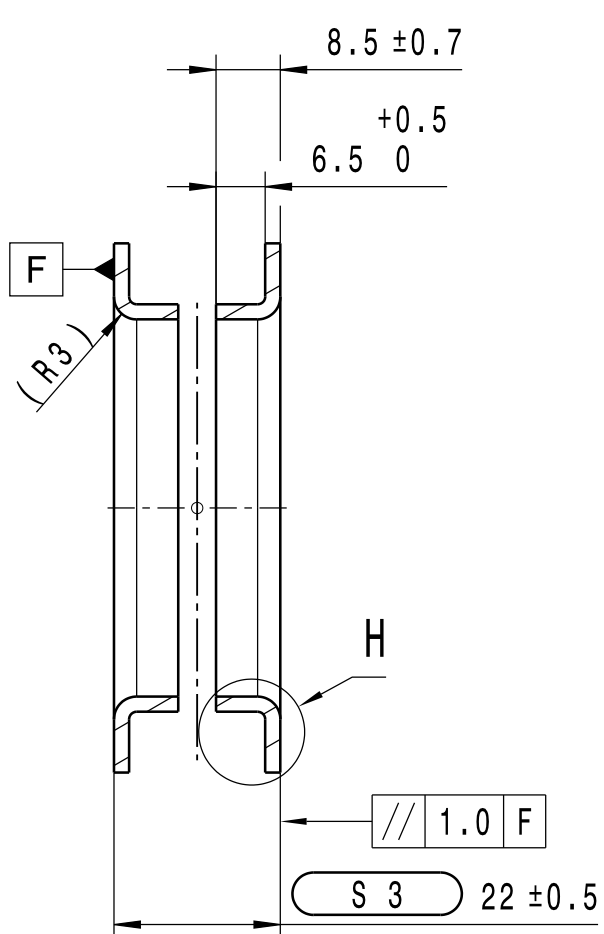
Section view B-B



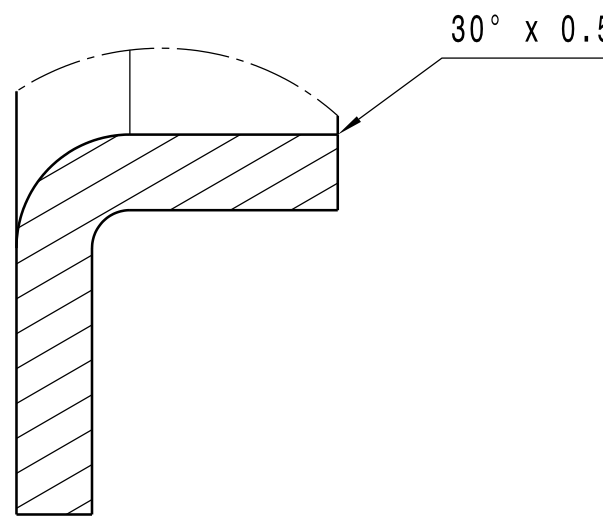
Cutting tolerance  $\begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$



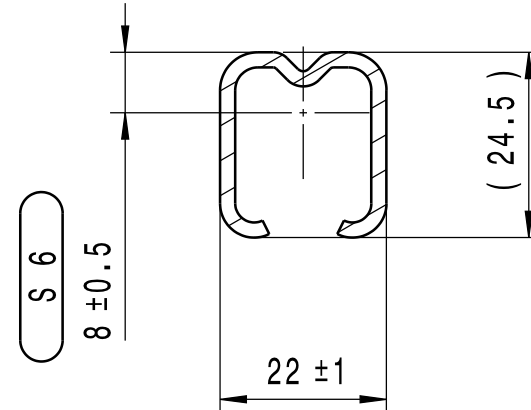
Section view A-A



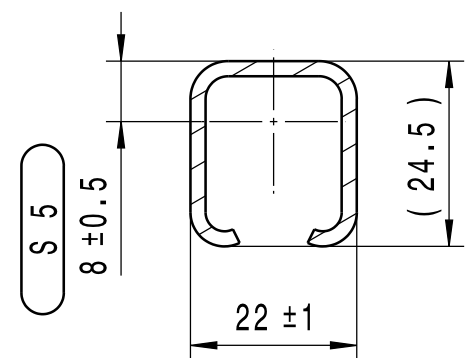
Detail G  
5:1



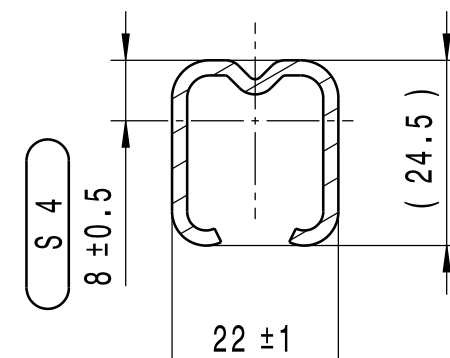
Section cut E-E



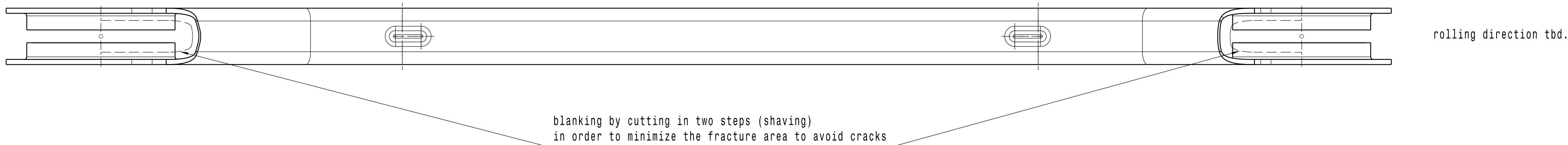
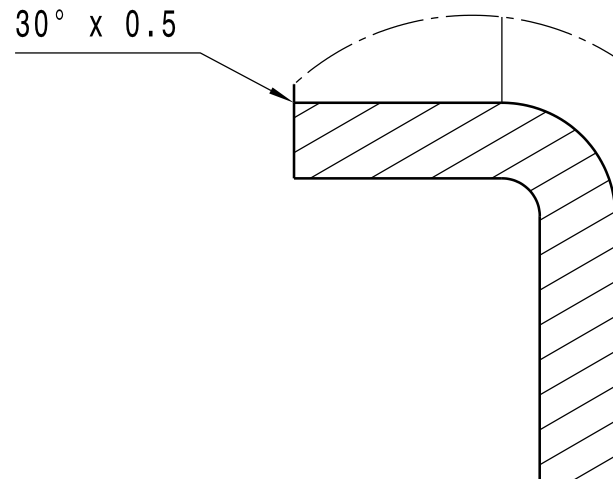
Section cut C-C



Section cut D-D



Detail H  
5:1



measuring instruction:  
clamping on lock dimension  
dimension are valid in clamped and painted condition

any change of manufacturing process or location is subject to prior approval by department of release

testing of quality characteristic is done at room temperature, if not otherwise specified

DKTL as per GS 90011 LA SW3

Layer thickness 35µ to 50 µm

contact points from painting rack in bearing holes are permissible  
edge optimized painting must be provided

alignment  $\begin{smallmatrix} A & B & C \end{smallmatrix}$

tolerances unless otherwise stated

surfaces  $\begin{smallmatrix} 2 & A & B & C \end{smallmatrix}$

line tolerance  $\begin{smallmatrix} 2 & A & B & C \end{smallmatrix}$

position tolerance  $\begin{smallmatrix} \oplus & 2 & A & B & C \end{smallmatrix}$

minimum thickness 80% from initial wall thickness

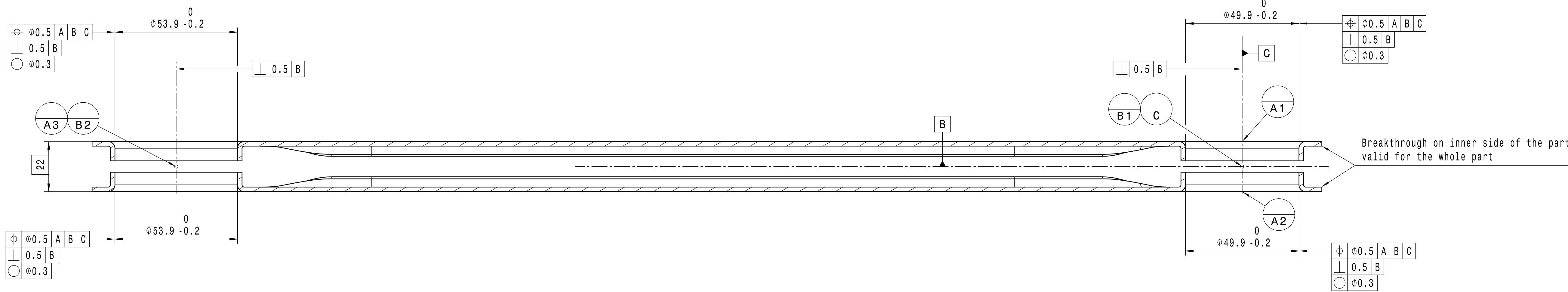
permissible burr acc to ISO 13715

general tolerances acc to nach BMW GS 90013

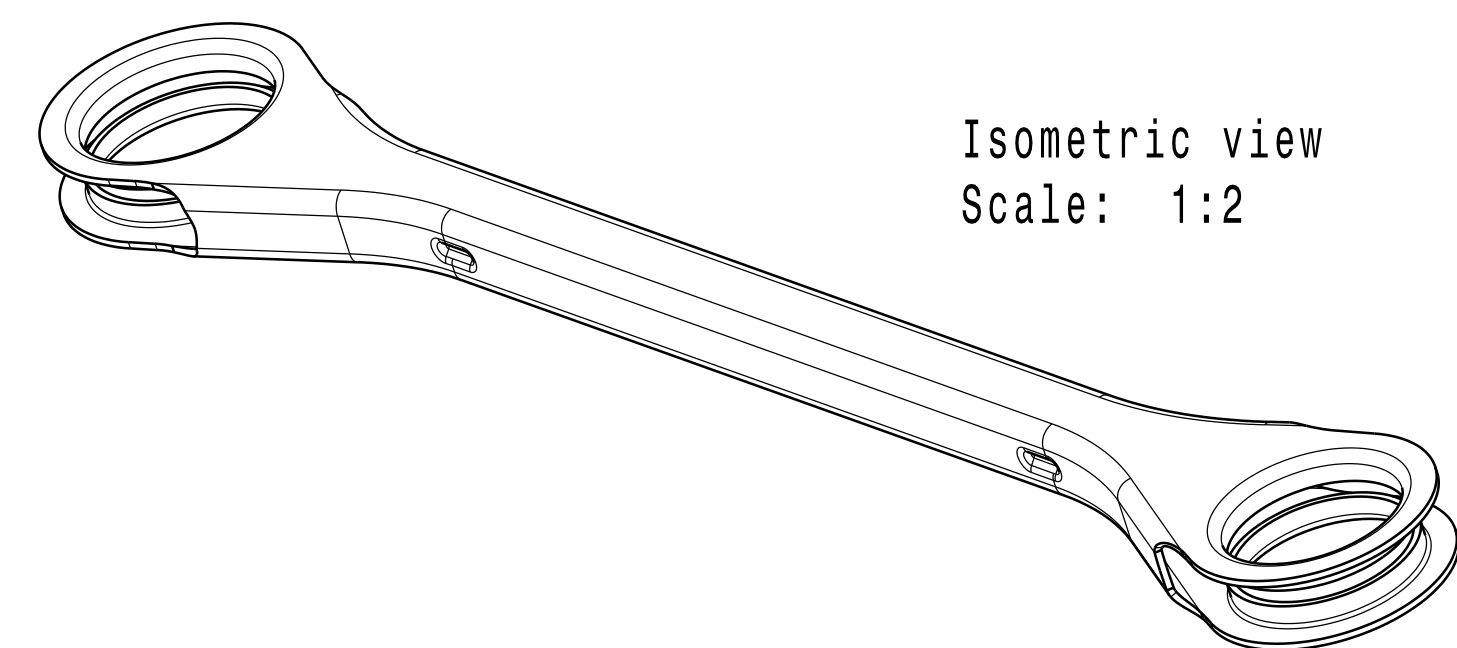
local neckings or cracks not allowed

crack test acc to LMN 738, LMN 791 and LMN 791-7

Section view F-F



Isometric view  
Scale: 1:2



material/Werkstoff:  
C1 CR570Y780T-CP + G1110/110 U VDA239-100  
S1 Rp0.2 570 To/bis 720 MPa  
Rm 780 to/bis 920 MPa

Correlation of 2D- and 3D documents	2D	Version
Zuordnung von 2D- und 3D-Dokumenten	3D	A
Material No. / Material-Nr.	000 760 851 006	01

Material / Werkstoff see drawing	Surface treatment / Oberflächenbehandlung see drawing	Calculator mass Rechnerische Masse
ISO 2768-MK	Coated area / beschichtet, Oberfl. A =	683.5 g
ISO 8015		

Technical conditions for delivery Technische Lieferbedingungen	Entwickler LNN 726 LNN 738 LNN 791 LNN 791-7	Entwickler und Dokument Developed from document 000 760 849 006	Format Size A0
Date in DE Datum in DE Sondervermerk 130 10016 beachten Refer to protection notice 130 10016	Entwurf / Designation CONTROL ARM HOUSING LENKERGERÄUE	Blatt Sheet von of 1 1	Version A
Document No. / Dokument-Nr.	000 760 851 006		

The english text is legally binding.  
Der englische Text ist rechtverbindlich.

For missing information refer to 3D data set.  
Fehlende Angaben sind dem 3D Modell zu entnehmen.

Baselwerk Characteristics acc. to LMN 888  
Baugruppe Merkmale nach LMN 888

Baselwerk Part Characteristic Components

