

F

E

D

C

B

A

MATERIAL TABLE

Not allowed to combine the material options down below.
Two options only valid during supplier selection.

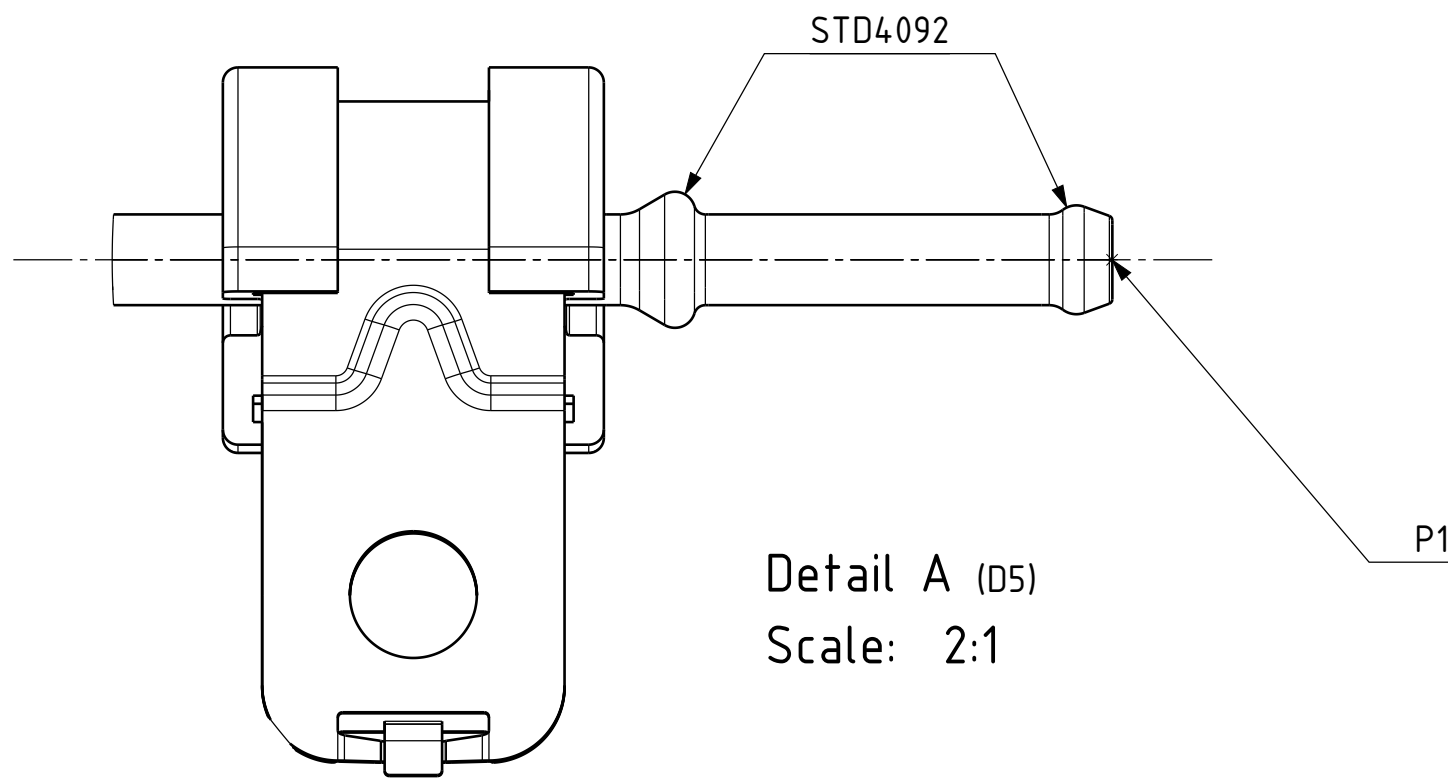
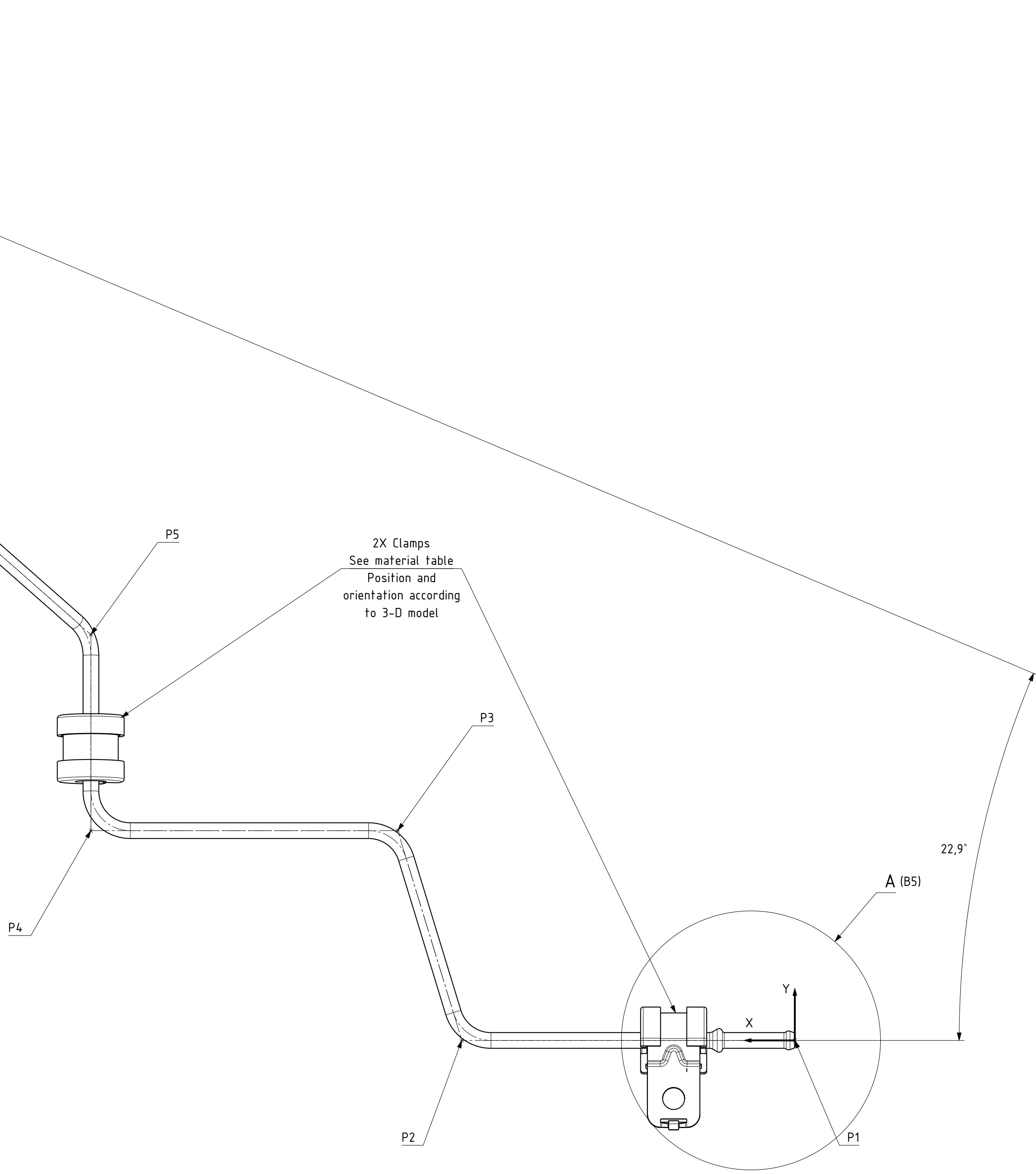
Material option 1:
Ø6x1 Pipe (stainless) EN 14301
Banjo union 812401 (stainless) acc. to STD896

Material option 2:
Ø6x1 Pipe acc. to STD4169-3A2K,
Banjo union 812401 acc. to STD896
All parts in option 2, surface treatment acc. to STD4111-D2-IF.

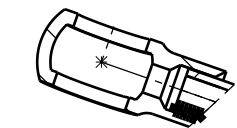
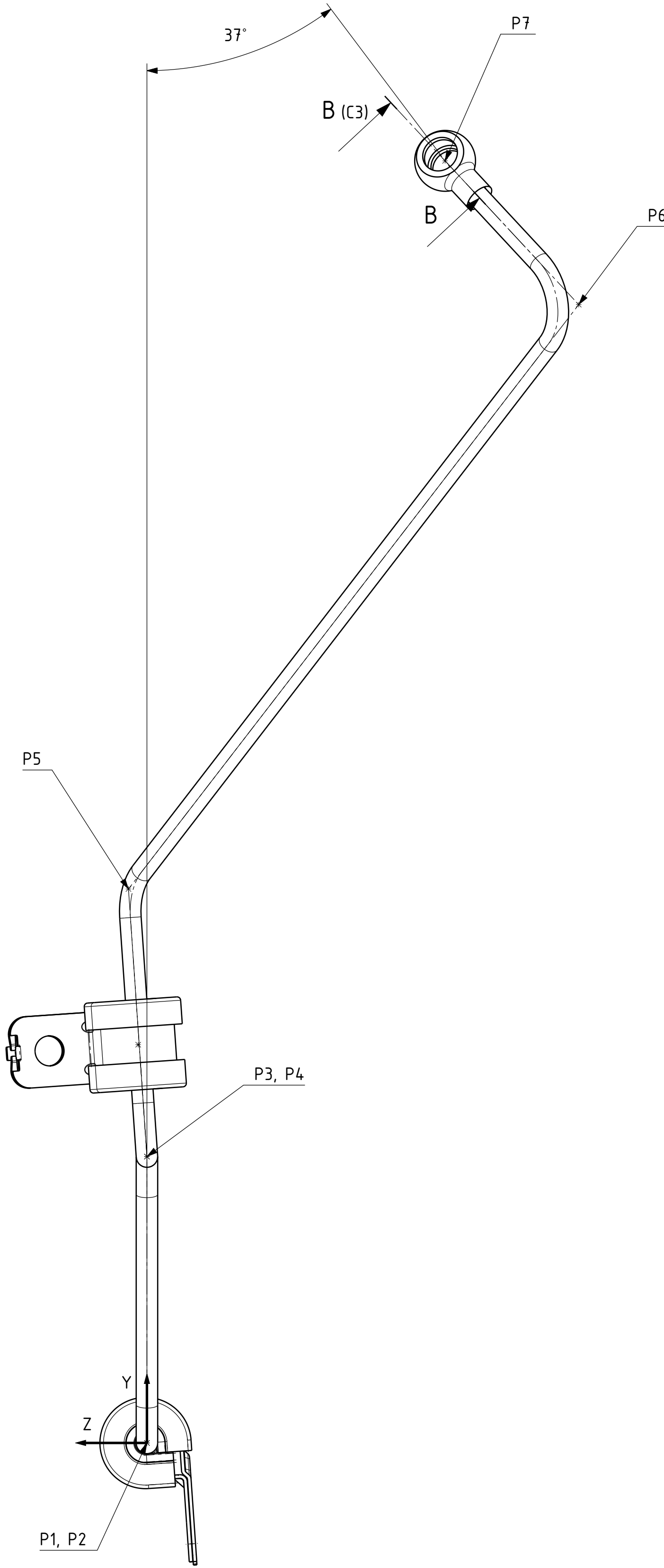
Regardless of material choice above:
2x Clamp 2920218 acc. to SB & DWG 26244.75

SV1006-00

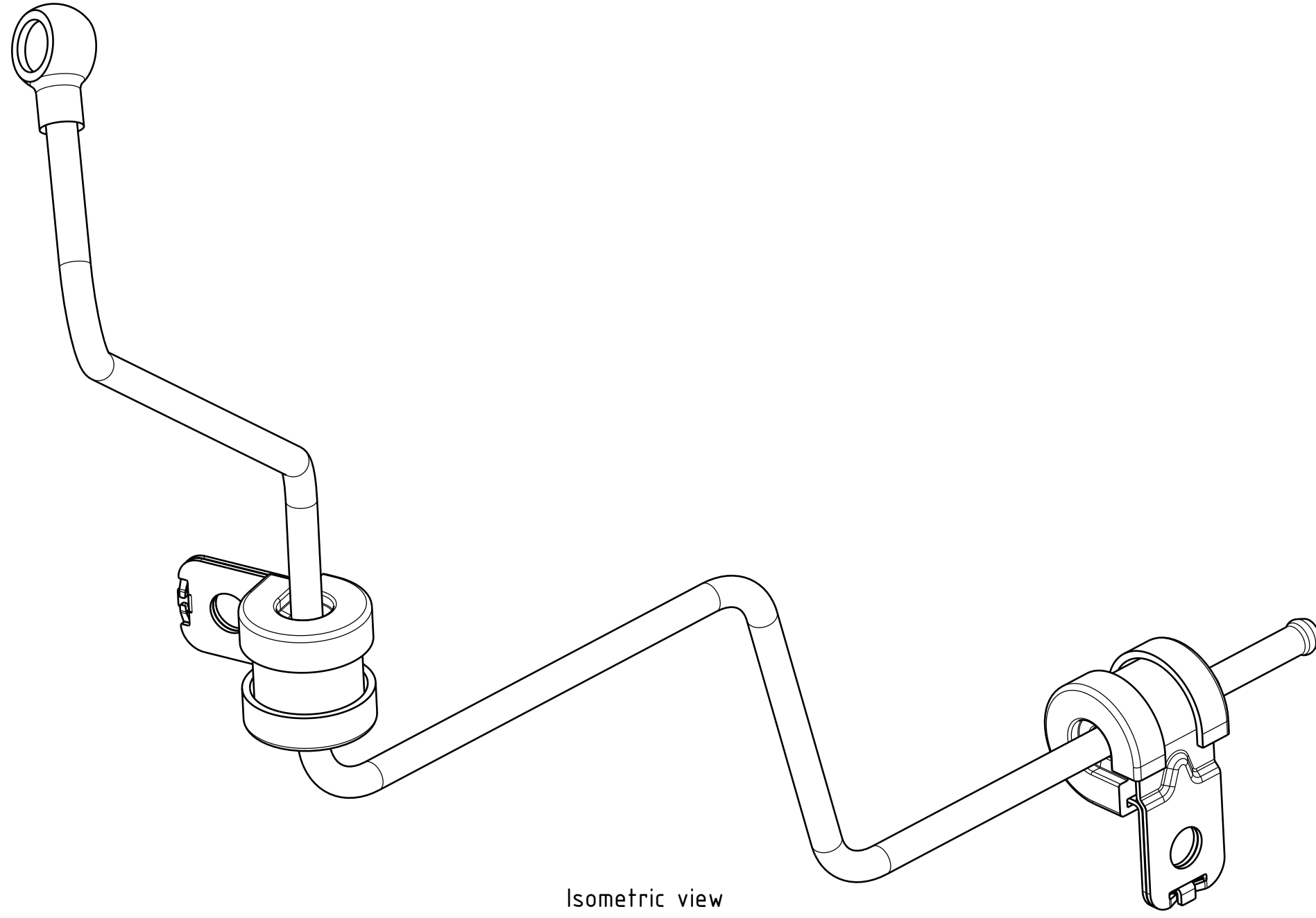
Dimensions of bent pipe				STD3875		10-1008-00	
	Unless otherwise stated the following applies:					Reference points	
	Profile tolerance of the pipe centre $\left[\begin{array}{c} \text{---} \end{array} \right] \varnothing 6$					A B C used to	
	related to specified basic X, Y, Z and R dimensions					align measurements	
	Bending radius in the center line of the pipe R15						
Coordinate point	Measurement reference points	X coordinate	Y coordinate	Z coordinate			
P1	A	0,0	0,0	0,0			
P2	-	127,0	0,0	0,0			
P3	-	151,5	90,0	0,0			
P4	C	248,5	90,0	0,0			
P5	-	268,5	194,8	5,2			
P6	-	453,8	318,1	-120,7			
P7	XYZ	B	424,9	358,3	-83,3		



Detail A (B5)
Scale: 2:1



B-B (F3)
Scale: 1:1



Isometric view
Scale: 1:1

Technical regulation TB4025		Unless otherwise stated the following applies									
ISO metric view threads ISO 724		Edge Requirement STD44.1		B		679093		Status PR was P		230112	
Tolerance class ISO-ISO-1 level/6		Welding STD 55-EN ISO 3834-4		A1		A7		3D and Coordinates table updated		x 220428	
Surface Texture		Tolerancing		Size Tolerances		Change		Zone		ECO Number	
See Material table		STD392		±0,5 ±3°		Symbol, designations and drawing methods STD10		Prohibited and restricted substances in Scania products STD4400		Date	
Cleanliness requirement		Marking STD19		Projection Method		Scale		Introduced ECO Number		Classification STD3944	
Acc. to Scania STD 4540		Material		1:1		679093		<C>;0		<M>;0	
Unless otherwise stated, functional surface is media wetted area		Sort		Blank / Dimension		Designed		Design checked		STD ch	
Steel		Ø6		x 1		Method MA2		Ravikumar Unnikrishna Menon		Issued	
AREA: CA		Line(s) /		3		Height		2-6		Approved	
800 / 5 / H		See Material table		Trademark/type		B		3033517-1		Description	
Escalation: M		See Material table		3033517-1		Pipe Assy		Status		Document ID	
										PR	
										3033517	
										Date	
										2021-11-24	
										1 (1)	
										3	

3033517

B

A

A0