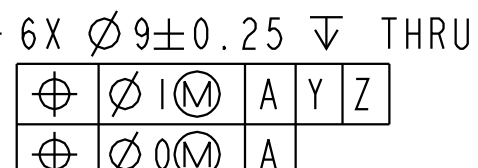
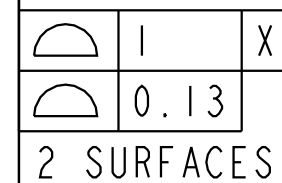
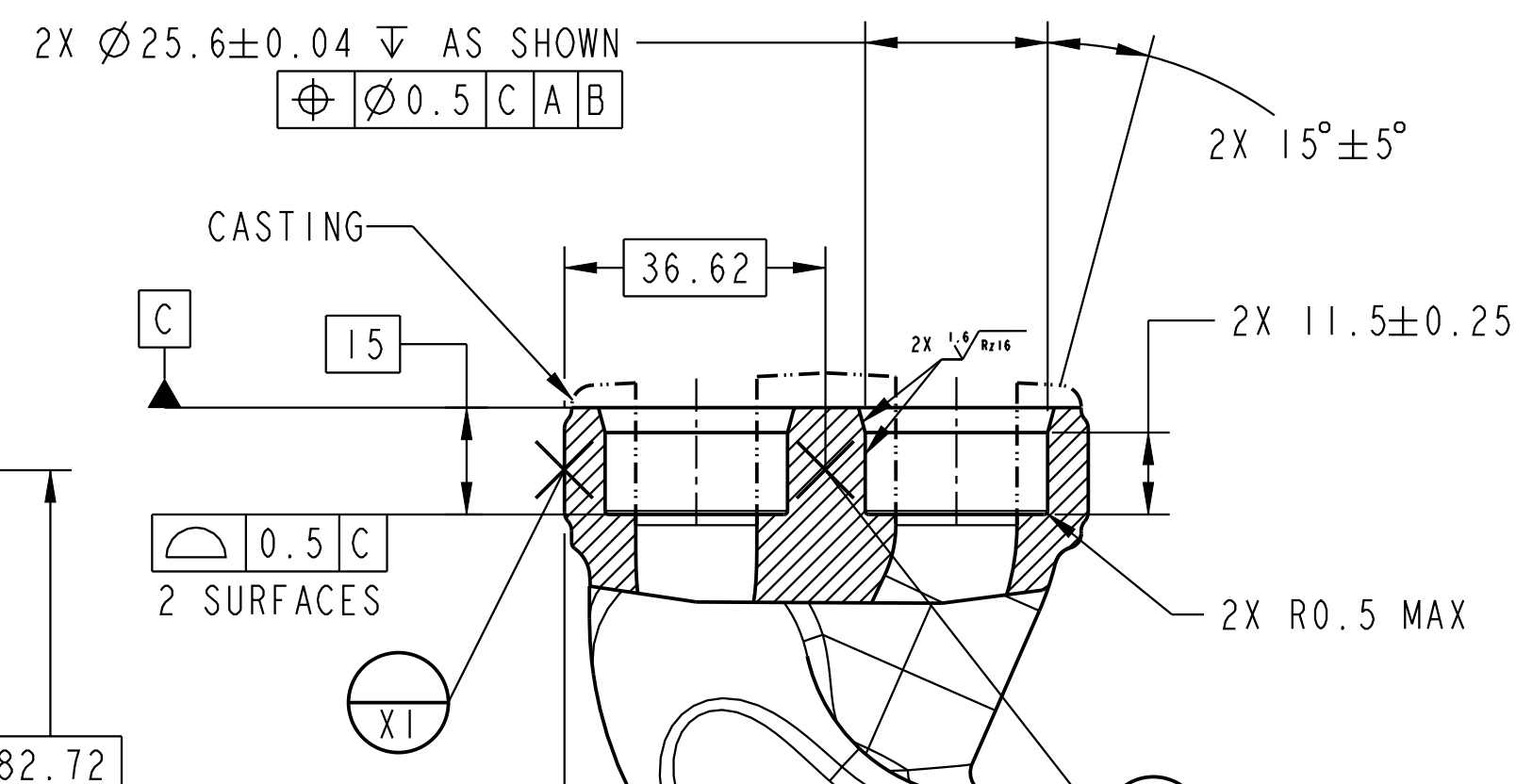
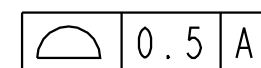
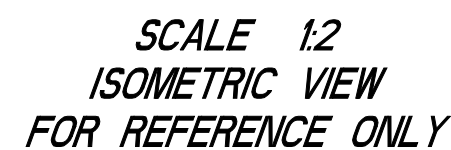


2	MODEL RL Completed	MODEL REV B.4	DRW REV B.3	DRW RL Completed	(MASS KG) (2.227)	1
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1. MODELED AT MEAN DIMENSIONAL CONDITION
2. UNLESS OTHERWISE SPECIFIED  
CASTING DIMENSIONS ARE BASIC  
CASTING REQUIREMENTS PER JDM B15  
CASTING TOLERANCE GRADE CT9
3. JDM F17+TI PRIMER SEALER ON ROUGH CASTING  
NO PRIMER ALLOWED IN INTERNAL PASSAGES


1. MODELED AT MEAN DIMENSION CONDITION EXCEPT  
MIN/MAX FEATURES  
BREAK CORNER FEATURES  
THREADED FEATURES
2. UNLESS OTHERWISE SPECIFIED  
BREAK CORNERS 0.2-1.5
3. CLEANLINESS PER JDS-G169, CLASS 6.4  
TOTAL PART AREA = 0.085 m<sup>2</sup>  
MAXIMUM ALLOWABLE CONTAMINANT = 37.635 mg  
ABSOLUTE MAXIMUM PARTICLE SIZE = 1 mm
4. MAXIMUM AIR LEAKAGE OF 5 cc/MINUTE ALLOWED AFTER  
PRESSURIZATION TO 35 kPa FOR 15 SECONDS AFTER PRESSURE STABILIZES

HOLE  $\nabla$  20 MAX  
 $\sphericalangle \varnothing 9 \pm 0.5 \times 90^\circ \pm 5^\circ$   
 M8 X 1.25-6H  $\nabla$  16 MIN  
 $\varnothing 6.8$  MAX EFFECTIVE MINOR  $\varnothing$

SECTION M-M

MATERIALS PER JDM H31

ENGINEERING RESTRICTED SUPPLIER	NO
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MATERIAL		ORIGINATION DATE <b>2015-11-10</b>	REFERENCES: <b>JDS-6113</b>
MAKE FROM DZ106752 CASTING (JDM B3 B200B GRAY IRON CASTING SOUNDNESS PER JDT 17015)		NAME <b>MANIFOLD OIL FILTER</b>	 <b>METRIC</b> SCALE <b>1:1</b>
			SIZE <b>D</b> CAGE CODE
		<b>DEERE &amp; COMPANY</b> MOLINE, ILLINOIS 61265	
		PART NUMBER <b>DZ106753</b>	VERSION <b>JD90</b> SHEET <b>1/1</b> REVISION <b>B</b>