



N.B. 1 STAMPIGLIARE CODICE DISEGNO
ELIMINARE SPIGOLI VIVI CON SMUSSI 0,5 X 45°

				Holes position tolerance: ±0,10	Chamfers without dimensions: 1x45°	// ⊥ Ⓢ
1	AGGIORNAMENTO 3D	28/04/2021	DNP	Identify part with marking or in the packaging		Without indications= 0.1
Nr.	Changes	Date	Signature			PROTECT THREADS FROM CASE HARDENING

Value : mm	GENERAL TOLERANCES : RIF. UNI EN 22768/1										ANGULAR DIMENSIONS TOLERANCE :
DIMENSIONS	From 0 to 6	From 6 to 30	From 30 to 120	From 120 to 400	From 400 to 1000	From 1000 to 2000	From 2000 to 4000	From 0 to 5	From 5 to 30	From 30 to 120	Over 120
ROUGH SURFACE	±0,5	±1	±1,5	±2,5	±0,8	±1,2	±2	±1°	±30°	±20°	±10°
SMOOTH SURFACE	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±1				

MATERIAL: S235JR (Fe360 B) HEAT TREATMENT: SURFACE TREATMENT: Nichelatura chimica 5μ HARD HRC:

PIASTRA										NAME	
DRAWN					CHECKED					APPROVED	
BRF					ANG					ANG	
					DATE					WEIGHT KG	
					28/04/2021					111,925 kg	
					SCALE					SIZE	
					1:5					A2	
					SHEET					1 / 1	
					DRAWING					Rev 1	
					D0005428						