




**ANAGRAFICA**

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Salvo diversamente indicato, questo documento e' conforme alla norma CS.00022 Except when explicitly declared, this document is compliant to standard CS.00022	Massa (Mass)	0.030	Scala (Scale)		Dis. (Drawn)	STEP	Cont. (Checked)	GENOVESE A.	Marchio (Mark)	NO	Data (Date)	19/04/2021	
	Cap./N.P. (P.S.)				*		Avallo (Confirm)		Vincoli	V	Est. Qual.	NO	
	Condivis.	Tecnologie		LABORATORI BOTTAZZI				Sost. (Supersedes)		/		S.P.	
								Struttura		PF		Foglio (Sheet)	
	STAFFA PASSARUOTA POST.						Tipo (Type)	3080C.01AG.01.W					 <b>MASERATI</b> MASERATI PRODUCT DEVELOPMENT BODY
BRACKET WHEELHOUSE RR						Matr. (File No)	W83429					3DA	
C/C	SI	C.F.	3	225S		N. (No)	 670218269 						

DISEGNO ESEGUITO CON  UG  
 Non sono ammesse variazioni o modifiche manuali



Identificativo TcAE	Rev.
FA00ADX56621	001

**NORME PRODUZIONE CAPITOLATI**

N.P./Cap.:	PS.50004/02	PS.50027	PS.50028	/	/
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**TABELLE MATERIALI**

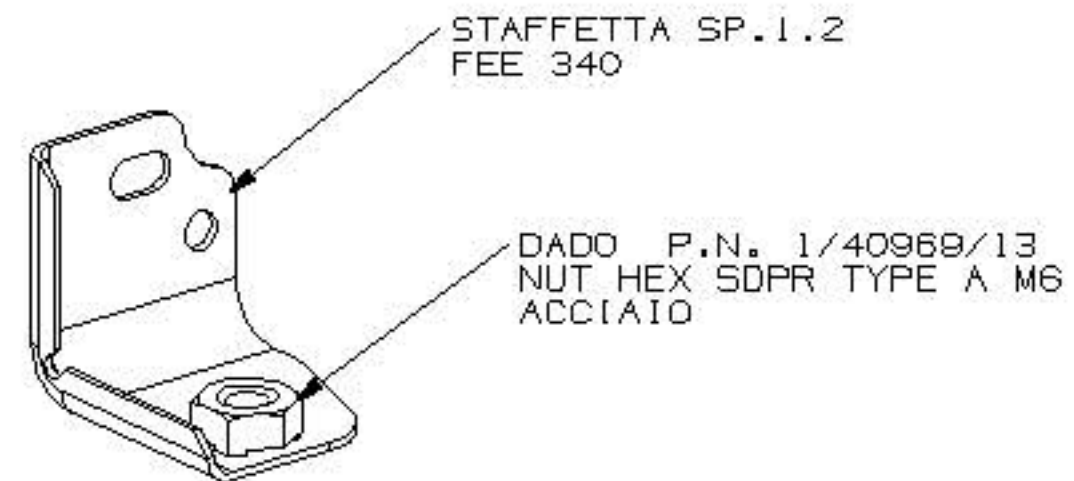
N.P./Cap.:	MS.90089			
Tratt.:	LEVEL D1A			
Pos.: 0	Denom.:			
N.P./Cap.:	MS.50002	MS.50002		
Tratt.:	EG 60/60 U	GI 60/60 U		
Tab./Cap.: MS.50002		Classe: ACCIAIO	Cap. Appl.: 9.50207	
Mat.: LAC340Y410T				Spess.: 1.20
Pos.: 1	Denom.: STAFFA PASSARUOTA POST			
Tab./Cap.:		Classe: ACCIAIO	Cap. Appl.:	
Mat.:				Spess.:
Pos.: 2	Denom.: DADO SDPR M6 1/40969/34)			

## **STORIA DELLE MODIFICHE**

11/10/2021 --/O ESEGUITO GRAFICO ERA MG(DA RIQUALIFICARE) 308002258

Holes											
ID	Feature Type / Size	Size Tol. / Class	Dimension Input	Note	Tolerances	Link	Has to be measured	Coordinates			Used in 3D Annotated
								X	Y	Z	
H1	Circular Hole 8.00	(+0.08 / +0.30) Class A	Auto		<div><div><div><div>⊕</div><div>2</div><div>Ⓜ</div></div><div>A</div><div>B</div><div>C</div></div></div>	B	No	-5.05	4.25	-0.00	_PROJECT_2
H2	Circular Hole 5.50	(+0.07 / +0.25) Class A	Auto		<div><div><div><div>⊕</div><div>2</div><div>Ⓜ</div></div><div>A</div><div>B</div><div>C</div></div></div>	C	No	-33.65	19.40	15.77	_PROJECT_2
H3	Slot (5.50 x 10.00)	(-0.00 / +0.18) x (-0.00 / +0.22)	Auto		<div><div><div><div>⊕</div><div>2</div><div>Ⓜ</div></div><div>A</div><div>B</div><div>C</div></div></div>		No	-33.65	9.02	26.30	_PROJECT_2
<div>'A', 'B' and 'R' dimensional tolerances according to FCA std. CS.00020 'ASKF', 'CA' and 'CR' dimensional tolerances according to FCA std. CS.00020 'n.a.' dimensional tolerances according to FCA std. CS.00020 (only on exagonal and keyed holes) Holes position tolerances, if not specified, according to FCA std. CS.00020 'p=' for Freeform Hole indicates the hole perimeter</div>											

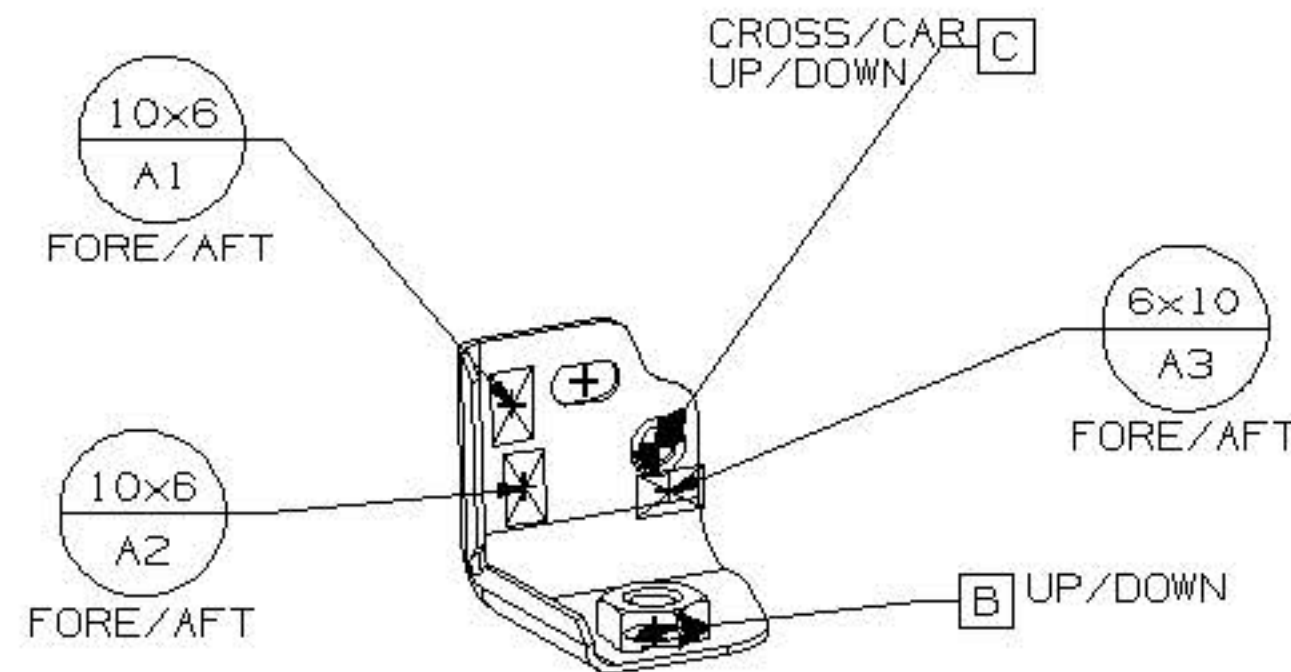
Datums													
ID	Control Axis (FMSL Only)	Type	Category	Orientation of Control	Clamping Condition	Note	Tolerances	Link	Has to be measured	Coordinates			Used in 3D Annotated
										X	Y	Z	
A1	-	Datum Target	Custom Rectangle	F/A	C				No	-33.65	-1.84	24.81	_DATUM_TOLERANCES_1
A2	-	Datum Target	Custom Rectangle	F/A	C				No	-33.65	-0.39	13.23	_DATUM_TOLERANCES_1
A3	-	Datum Target	Custom Rectangle	F/A	C				No	-33.65	21.12	9.33	_DATUM_TOLERANCES_1
B	-	Datum Feature	Hole (H1)	U/D	C		<div><div><div><div>⊕</div><div>2</div><div>Ⓜ</div></div><div>A</div><div>B</div><div>C</div></div></div>	H1	No	-5.05	4.25	-0.00	_DATUM_TOLERANCES_1
C	-	Datum Feature	Hole (H2)	C/C,U/D	C		<div><div><div><div>⊕</div><div>2</div><div>Ⓜ</div></div><div>A</div><div>B</div><div>C</div></div></div>	H2	No	-33.65	19.40	15.77	_DATUM_TOLERANCES_1
Datums according to FCA STD. CS.00019 Orientation of Control: F/A: Fore/Aft (Direc. X) C/C: Cross-Car (Direc. Y) U/D: Up/Down (Direc. Z) Clamping Conditions: C = Clamped PQ = Pre-Qualification UF = Unconstrained/Freestate S = Support Offset nominals for material thickness, if required													



Part/Rev: FA00ADX56621/001—BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_COMPONENTS\_LIST\_1

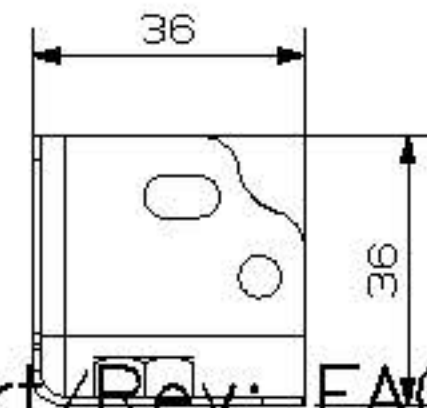
Date: 23—Nov—21



Part/Rev: FA00ADX56621/001—BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_DATUM\_TOLERANCES\_1

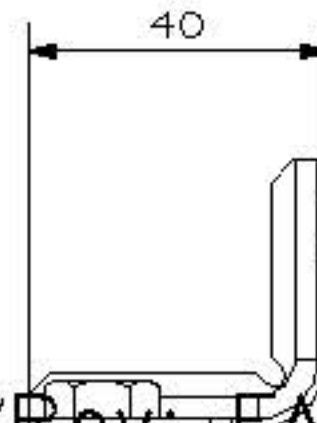
Date: 23—Nov—21



Part/Rev: FA00ADX56621/001-BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_OUTLINE\_DIMENSIONS\_1

Date: 23-Nov-21



Part/Rev: FA00ADX56621/001-BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_OUTLINE\_DIMENSIONS\_2

Date: 23-Nov-21





Gage Std. secondo norma CS.00118  
 Materiali e trattamenti per la realizzazione degli stampi  
 secondo norma 9.56297/00  
 Particolari stampati in alluminio secondo norma MS 90089

- SALVO diversamente specificatio a disegno :
1. CARATTERISTICHE NON INDICATE SONO NOMINALI .
  2. CONTROLLO DELLA PARTE IN POSIZIONE VETTURA .
  3. 

	2.0	A	B	C
--	-----	---	---	---

  
TUTTE LE TOLLERANZE DI FORMA .
  4. 

	2.0	A	B	C
--	-----	---	---	---

  
TUTTE LE RIFILE .
  5. 

	Ø 1.0	A	B	C
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TUTTE LE FORATURE CIRCOLARI .
  6. 

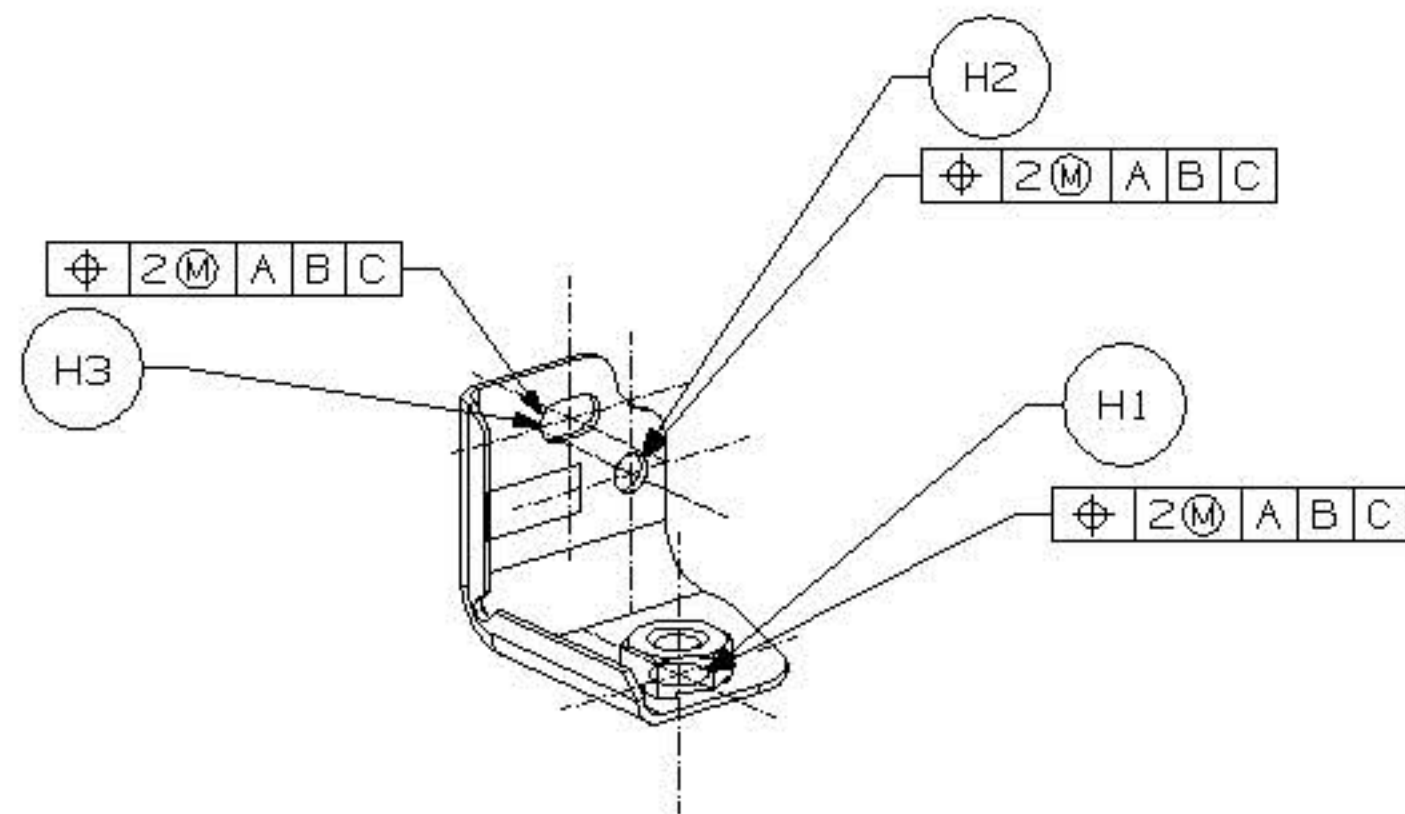
	Ø 1.0	A	B	C
--	-------	---	---	---

 POSIZIONE  
TUTTE LE FORATURE NON CIRCOLARI
  7. Dove non indicato diversamente le forature devono essere di tolleranza classe A norma CS.00020

Part/Rev: FA00ADX56621/001—BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_PROJECT\_1

Date: 23—Nov—21

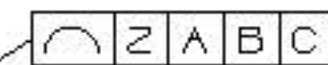


Part/Rev: FA00ADX56621/001—BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_PROJECT\_2

Date: 23—Nov—21

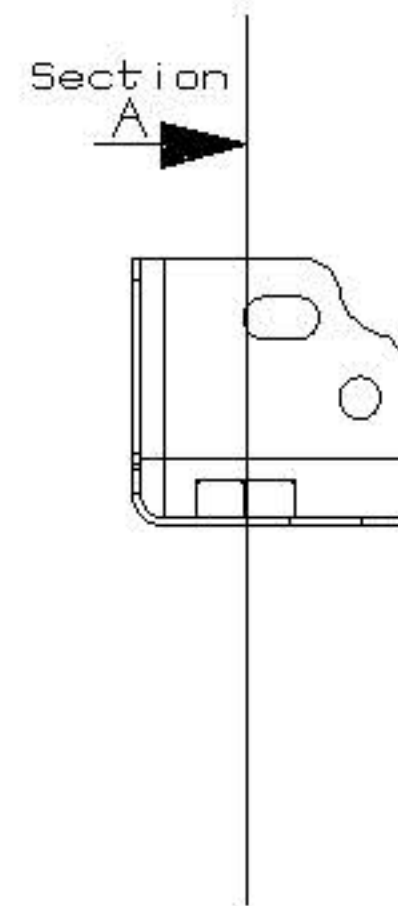
Section A  
Note:



Part/Rev: FA00ADX56621/001-BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_SECTION\_A

Date: 23-Nov-21



Part/Rev: FA00ADX56621/001-BRACKET WHEELHOUSE RR

Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_SECTION\_PLANES\_1

Date: 23-Nov-21




Identificativo TcAE	Rev.	ODM
FA00ADX56621	001	308002258

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Except when explicitly declared, this document  
is compliant to standard ISO 10022

Nome (Name) O.CEO		Scala (Scale)		Dis. (Draw) STEP		Cont. (Check) GENOVESE A.		Marchio (Mark) NO		Data (Date) 19/04/2021	
Op. / M.P. (P.S.) *						Avvio (Start)		Finis (V) V		Est. (Est.) NO	
Distrib.	Tecnologia		LABORATORI BOTTAZZI				Sott. (Supervisor) /		S.P.		
							Struttura FF		Fogli (Sheet) /		
STUFFA				PRESUMPT. PREL.		Tipo (Type)	3080C.01AG.01.W				 INSEPIANT  INSEPIANT PRODUCT DEVELOPMENT BODY
BRACKET				WHEELHOUSE RR		Matr. (File No)	W83429		EDA		
C/C	SI	C.F.	3	ZZSS	N. (No.)	 670218269 					



Part/Rev: FA00ADX56621/001—BRACKET WHEELHOUSE RR  
 Message: PART NAME: BRACKET WHEELHOUSE RR; FIAT PART No.: 670218269; VIEW: \_TITLE\_BLOCK  
 Date: 23—Nov—21