

# Master Data Sheet 183497 D

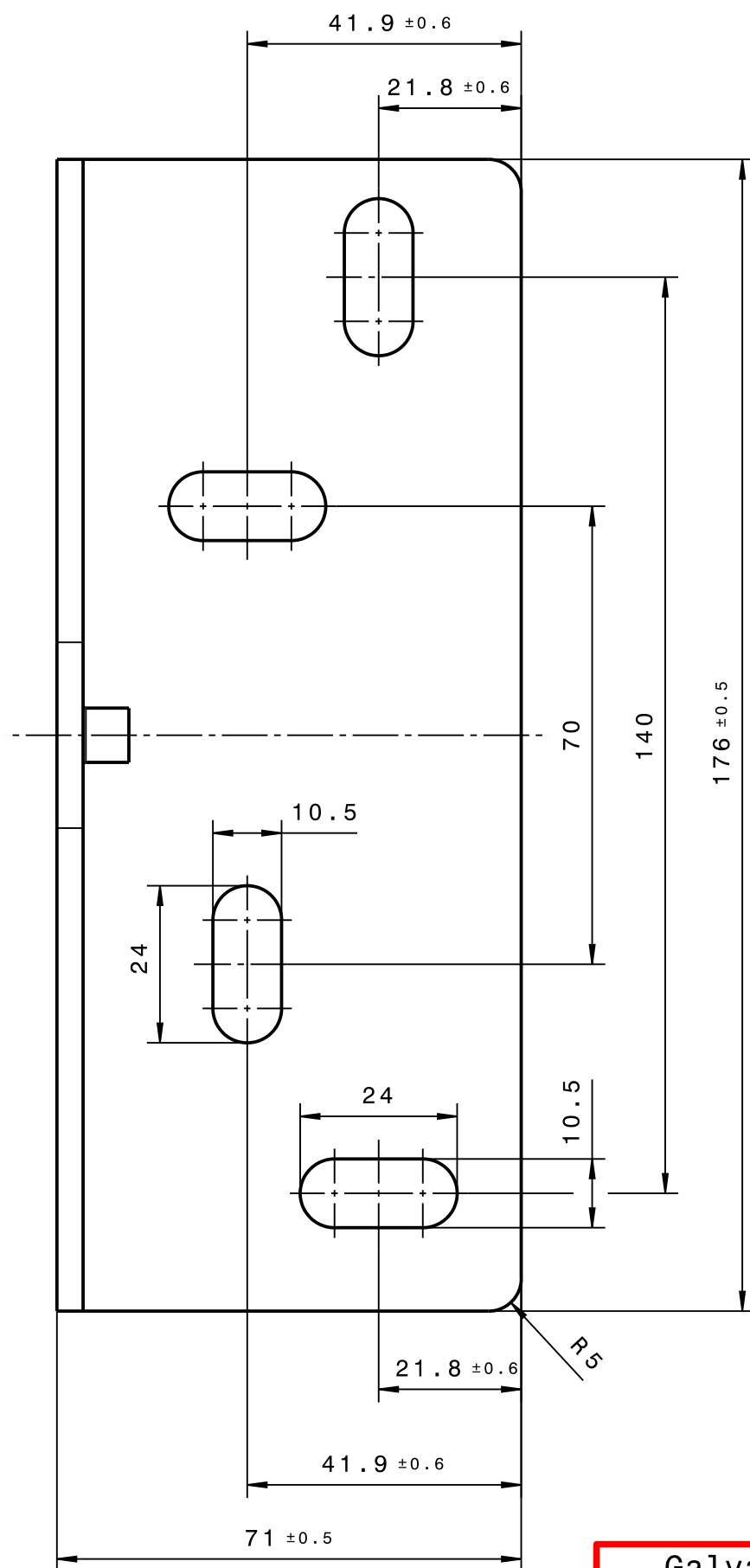
Document No.	183497	Revision	D	Phase	Production	
Description	Elbow					
Dimension	176x120					
Document Type	C32 article drawing	single part	Replcm. for		Replaced by	
Created			CAD Weight			
Approved	HALBERA		CAD Volume			
IM Subm. Level	B (IMVA V.06.010 )		CAD Surface			
Reference	G21121 713;211207-005					
Heat Treatments						
Surface Indications	Galvanized					
Standards	DIN ISO 2768 mK - General tolerances					
Notes						

Basic Material		
Description	Basic Material No.	Standard
S235JR	1.0038	
Additional Description		

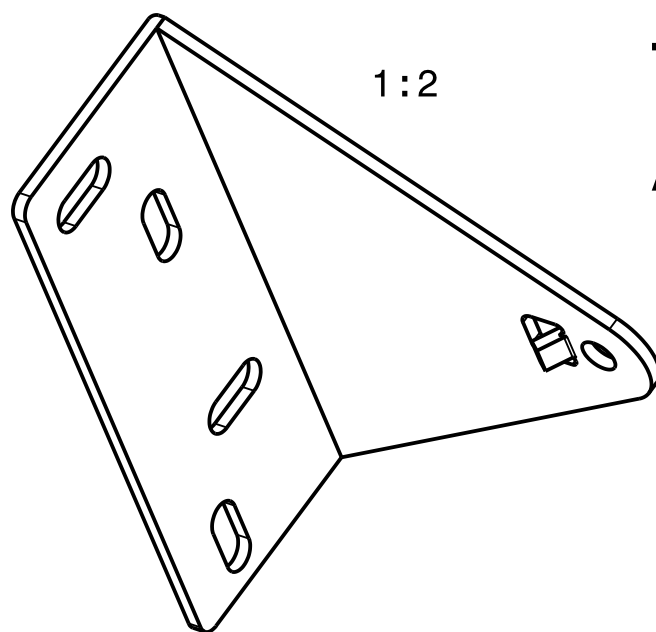
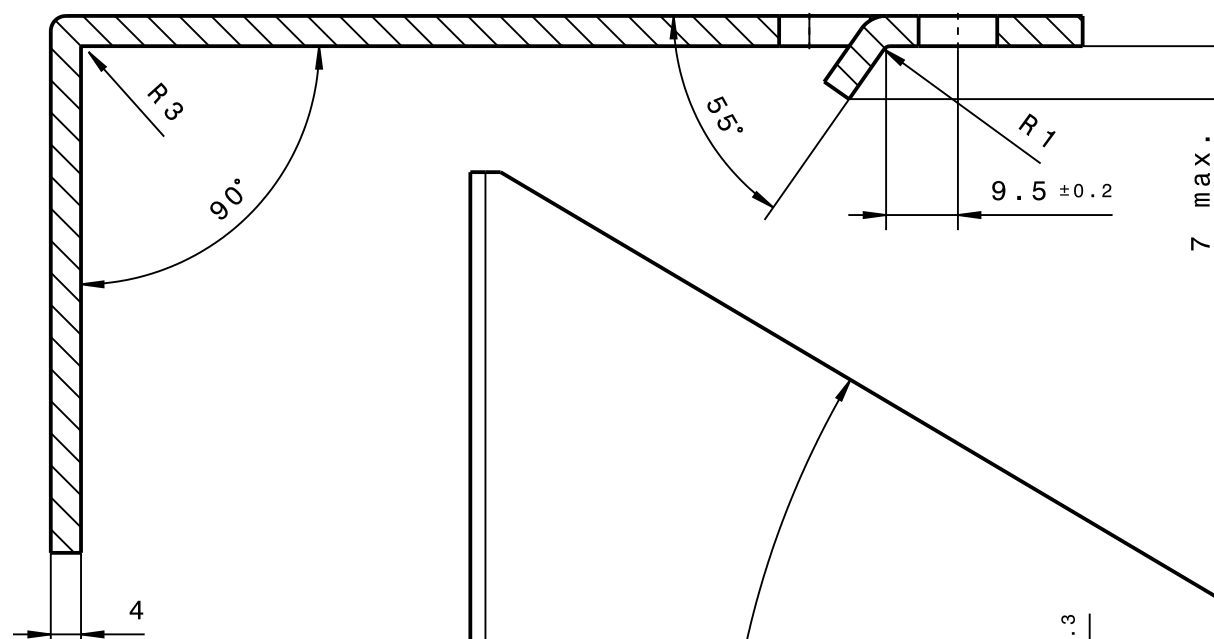
Object Links			By Date	
Material No.	Model No.	Dimension	Material Description	ML
0000789554	G21121	176 x 120	Winkel	7

Further Applicable Documents			
Document No.	Description		Dimension
-	-	-	-

History of Changes				
Rev.	Change Description	Date	Name	Ch. No.
D				10014332
C				10005540
B				10005790
A				10005540
-				

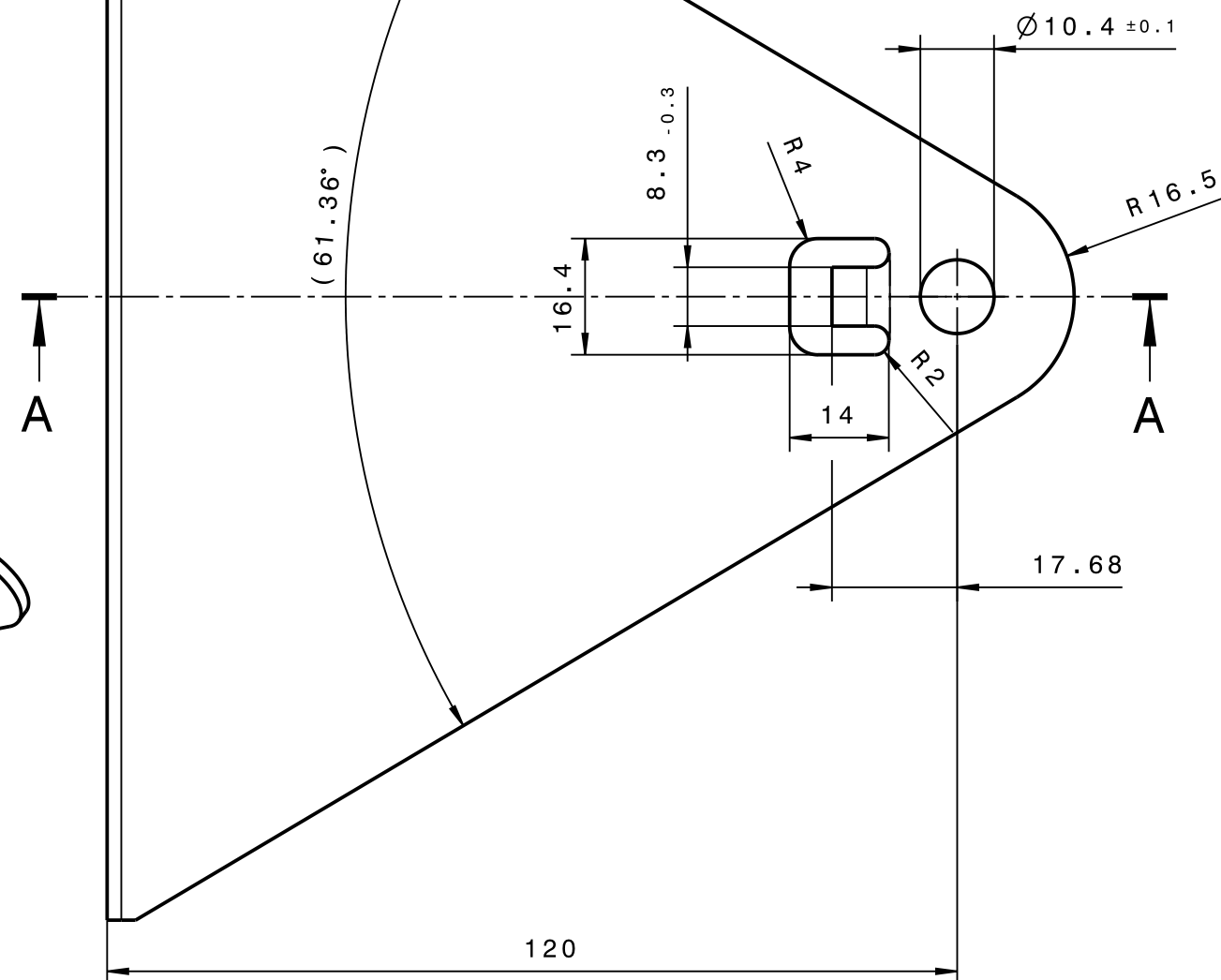


A-A



40.000 pz anno  
Lotti 4000 mese  
1000 pezzi in gibo  
Peso 760gr  
MP S235JR

Galvanized surface  
blue chromated  
Layer thickness  $10\mu\text{m} \pm 5$   
Oberfläche verzinkt  
blau chromatiert  
Schichtdicke  $10\mu\text{m} \pm 5$



This drawing is only valid with the corresponding master data sheet.

Description Elbow	Outline indicates critical inspection dimension		
	Unless otherwise noted all dimensions are stated in millimeter		
	Dimension 176x120	Doc.-size A3 ISO	Scale 1:1
	Last change	Document-No.	Version
Approved	<b>183497 D</b>		
Phase <b>Production</b>			
	Doc.-Type C32		

The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.