



Werkstückkanten nach DIN ISO 13715  
(Part edges acc. to DIN ISO 13715)  
**Tratt. Superficiale: Fosfatazione allo Zinco  $\mu\text{m}.8$**   
Oberfläche:  
(Surface:) ISO 9717-Fe/Znph8 ①

Gewinde gratfrei  
(Thread free of burrs)

GÜLTIGE WERKNORMEN VALID WORKS STANDARD		GENERAL TOLERANCES ISO 2768 - mK									Protection notice ISO 16016  The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.  CAD produced drawing No manual modification allowed		DETAIL DRAWING    Date 27.02.2018 Creator c.kretz Date 18.04.2019 Checker r.stiegele   ISO 8015		Scale 2:1		Weight 1,43 kg			
Spanabhebend gefertigte Teile Machined parts		WN 2005		Tolerances for linear measures											Material S355J2G3		Dim. mm	Rough. -		
				nominal size	≥0.5	>3	>6	>30	>120	>400					>1000	>2000	Name <b>Deckel</b> Cover			
					3	6	30	120	400	1000					2000	4000				
				tolerance	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8					±1.2	±2.0				
				$\sqrt{w} = \sqrt{Rz_{max} 63}$ $\sqrt{x} = \sqrt{Rz_{max} 16}$ $\sqrt{y} = \sqrt{Rz_{max} 7}$											Order key HD 162.0201		Material no. 17484901	Rev. 1	A3	
															Substitute for 17484901 v. 20.02.2008		Page 1/1			