

SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

□ 0,4

○ 0,4

◎ 0,25

—0,2/100

//0,2/100

⊥ 0,2/100

Angles ± 1°

Angoli ± 1°

General tolerance - Tolleranza generale: UNI EN 22768/1 - M

Length and Diam.  
Lung. e Diametri

Tolerance  
Tolleranza

0.00  
6.00

0.00  
6.00

±0,1  
±0,2

315  
120

315  
120

±0,5  
±0,3

1000  
2000

1000  
2000

±1,2  
±0,8

2000  
4000

2000  
4000

±2,0  
±3,0

Smussi non quotati 1,5x45°  
Chamfer not quoted 1,5x45°

00	M21-067	A-1	Release Emissione	rend	pbaraldi	18/05/2022
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div><div>MASCHIO</div><div>GASPARDO</div><div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com    www.maschionet.com</div><div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</div></div>			Treatment: -- Trattamento: -- Surf.Finish: Zinc Coating UNI-ISO 2081 Fe/Zn 8÷12 2C Finitura sup: Zincatura UNI-ISO 2081 Fe/Zn 8÷12 2C			Creation Date 19/04/2022
			Material: 42CrMo4 BONIF. UNI EN ISO 683-2:2018			Weight [Kg] 2,037
			Model: --	Group: --	Critical Lev: --	Blank Decr: -- Descr.Grezzo:--
Part Nr: M29400535			Replace: M12400542		Blank: --	Wet Area[m2]: 0.252
Description: Pin D=35 L=275 Descrizione: Perno D=35 L=275			European method		Scale: 1:1	Perimeter [mm] -- Circumferences included