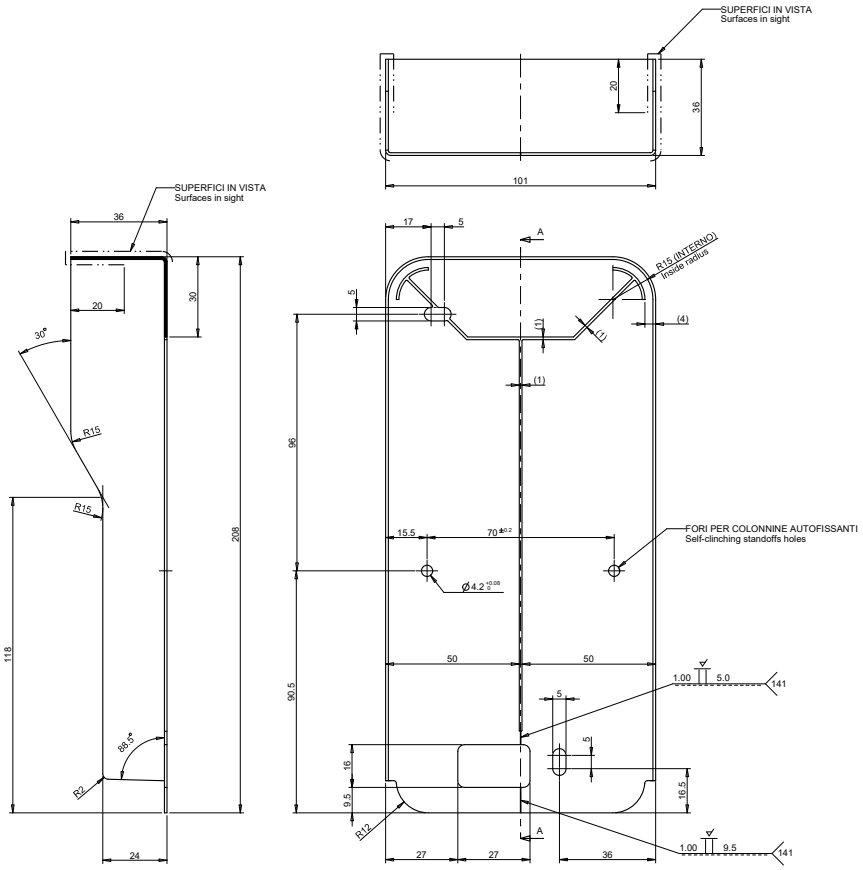
Present drawing contains confidential information and is property of CAME S.p.A. Reproduction or release to third parties is not allowed unless previously authorized. Drawing must not be copied, shown, handed to a third party or otherwise used

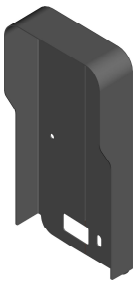
Components reflected by present drawing have to comply with applicable CAME spec. safety specifications

Components reflected by present drawing have to comply with 2002/95/EC (RoHS) in all its parts, materials and finishings

CRITICAL TO QUALITY

SAFETY REQUIREMENT





SCALA 1/2

SCALA 1/2

VERNICIATURA A SPRUZZO / Spray painting

SGRASSAGGIO / Degreasing:
AKZO NOBEL SALCOMIX METAL CLEANER SV22-0500

2K PRIMER FILLER EPOSSIDICO / 2K Epoxy primer filler:
AZKO NOBEL SALCOMIX 524 PRM-EPX, SP. 60-70 µm

2K FINITURA ACRILICA / 2K Acrylic finish:
AKZO NOBEL SALCOMIX 729/732 TXT TPC-ACR, SP. 50-60 µm

AKZO CODE: ILC90222
MFS CODE: MFS-2020-423

DELTA E*aB ±2
SUPERFICIE TOTALE DEL PZ. / Total surface of the piece: 685 cm²

LE SUPERFICI IN VISTA DOVRANNO ESSERE PRIVE DI DIFETTI
The exposed surfaces must be free of defects

PARTICOLARE PRIVO DI BAVE	CODICE COMP / COMP CODE
The part must be free from burrs	M001508AA

REF	DESCRIPTION	DRAWN BY	CHECKED BY	EC NR	DATE
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-

MATERIAL	BUSINESS UNIT	REPLACES
Lamiera DC01-UNI EN10130:2007 sp: 10/10	INTERCOMS	-

TREATMENT	WEIGHT (Kg)	DESIGN OWNER	DESCRIPTION
ZINCATURA UNI EN ISO 2081 Fe/Zn 12/a	0.263	ITZS	TETTUCCIO LHS

SCALE	DRAWN BY	DATE	CHECKED BY	DRAWING NR	PDM VERS.	SHEET
1/1	Ernesto De Bernardo	07-09-20	Marco Fancello	M001508	A.18	1 / 1

ALL ANGLES = ±1°

GENERAL TOLERANCES ON WELD AND UNMACHINED	
0 <L≤ 10	±0.3
10 <L≤ 150	±0.5
150 <L≤ 350	±0.7

Gen. Tolerance
SHEETMETAL PART

A2