

PIEGHE IN SU'




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SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle  $2^\circ$

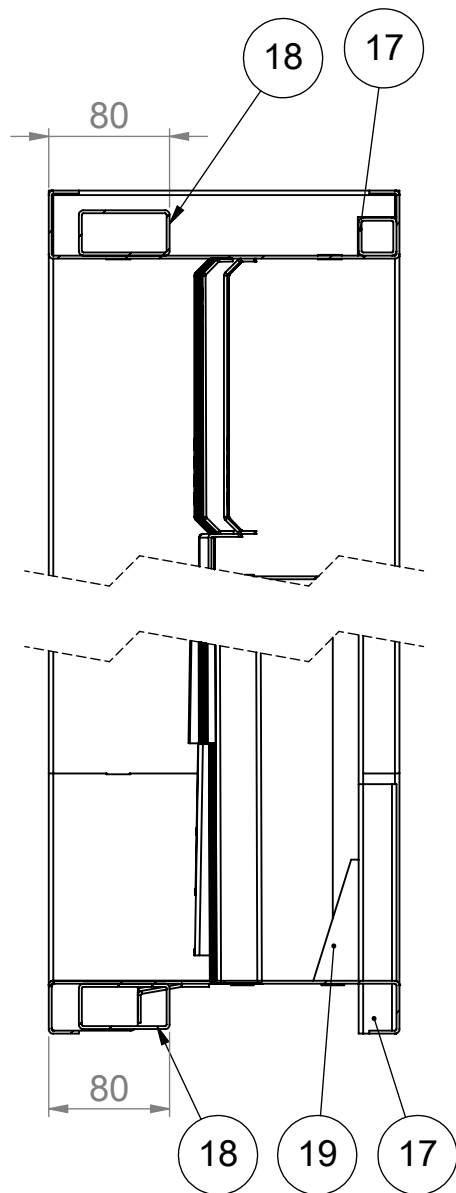
fillets not quoted R=2, internal bend radius as thickness, chamfers not quoted:  $0.5 \times 45^\circ$ .

For other specifications please contact the Technical Department.

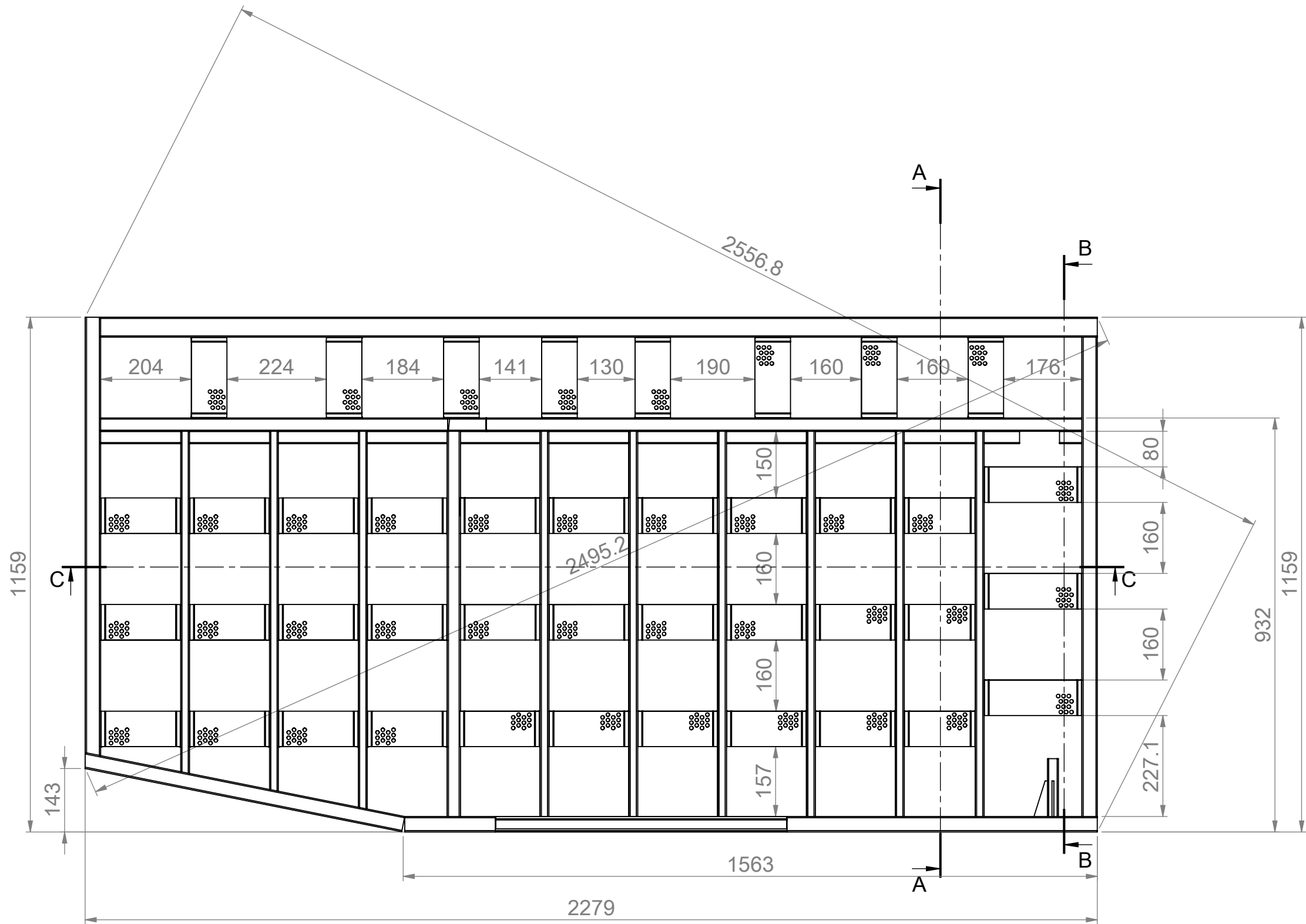
	0.4	—	0.2/100
	0.4	//	0.2/100
	0.25	⊥	0.2/100



Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$

General tolerance - Tolleranza generale: UNI EN 227/81 - C									
Length and diam; Lunghezza e diametro	0,00	6,00	30,0	120	315	1000	2000	>	
	6,00	30,0	120	315	1000	2000	4000	4000	
Tolerance Tolleranza	± 0,2 ± 0,5 ± 0,8 ± 1,2			± 2,0 ± 3,0			± 4,0 ± 5,0		









SEZIONE B-B  
SCALA 1 : 5



<div><div><div>Lav-in</div><div><div><div><div></div><div></div><div></div></div><div>made In Italy</div></div></div><div><div>Lav.in</div><div>Via F.lli Cervi, 77</div><div>33023 Concordia Sagittaria (VE) - ITALY</div><div>Tel. +39 0421 703586 - Fax +39 0421 289091</div></div></div></div>	PROGETTO/Project	CLIENTE	FINITURA/Finish		PESO/Weight (Kg)
	6298	MARINE INTERIORS	CATAFORESI		64.52
	RIFERIMENTO / Reference	CODICE CLIENTE	MATERIALE/Material	SCALA/Scale	DATA/Date
	PAX 03	3588		1:20	05/03/20
DENOMINAZIONE/Name	ASM. MASTRA		GREZZO/Stock size	ORIENTAMENTO	
			mm		
			SIMMETRICO/Simmetrical code	FIRMA/Sign	
			+AD6894010	MO	
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			+AD6884010	00	

PIEGHE IN GIU'  
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PIEGHE IN SU'

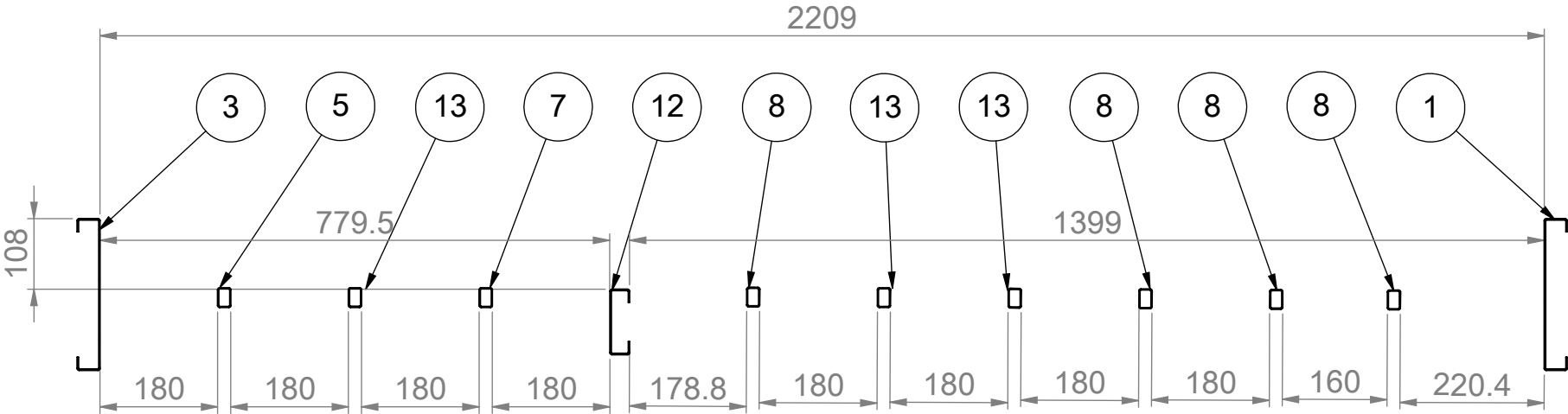
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SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA  
Remove all punching burrs after machining or press-forming process: draft angle 2°  
fillets not quoted R=2, internal bend radius as thickness, chamfers not quoted: 0.5x45°.  
For other specifications please contact the technical Department.

	0.4		0.2/100
	0.4		0.2/100
	0.25		0.2/100

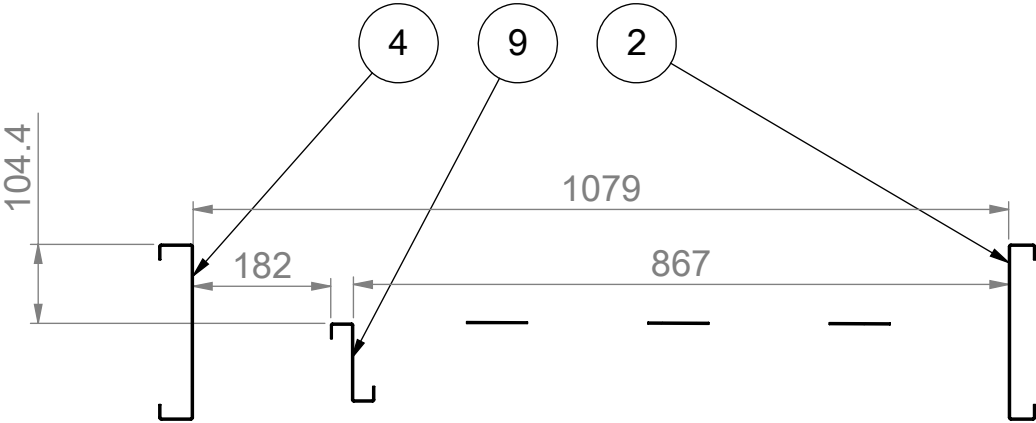
Angles ± 1°  
Angoli ± 1°



General tolerance - Tolleranza generale: UNI EN 227 68/1 - C									
Length and diam. Lungh. e diametri	0.00	6.00	30.0	120	315	1000	2000	>	
	6.00	30.0	120	315	1000	2000	4000	4000	
Tolerance Tolleranza	± 0.2		± 0.5		± 0.8		± 1.2		± 5.0

SEZIONE C-C  
SCALA 1 : 10









SEZIONE A-A  
SCALA 1 : 10



 <small>Lav.in Via F.lli Cervi, 77 33023 Concordia Sagittaria (VE) - ITALY Tel. +39 0421 703586 - Fax +39 0421 289091</small>	PROGETTO/Project <b>6298</b>	CLIENTE <b>MARINE INTERIORS</b>	FINITURA/Finish <b>CATAFORESI</b>		PESO/Weight (kg) <b>64.52</b>
	RIFERIMENTO / Reference <b>PAX 03</b>	CODICE CLIENTE <b>3588</b>	MATERIALE/Material	SCALA/Scale <b>1:20</b>	DATA/Date <b>05/03/20</b>
	DENOMINAZIONE/Name <b>ASM. MASTRA</b>		GREZZO/Stock size <b>mm</b>	ORIENTAMENTO <b>DX</b>	
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	DISEGNO NR./Drawing no. <b>+AD6884010</b>			REV/Rev <b>00</b>	

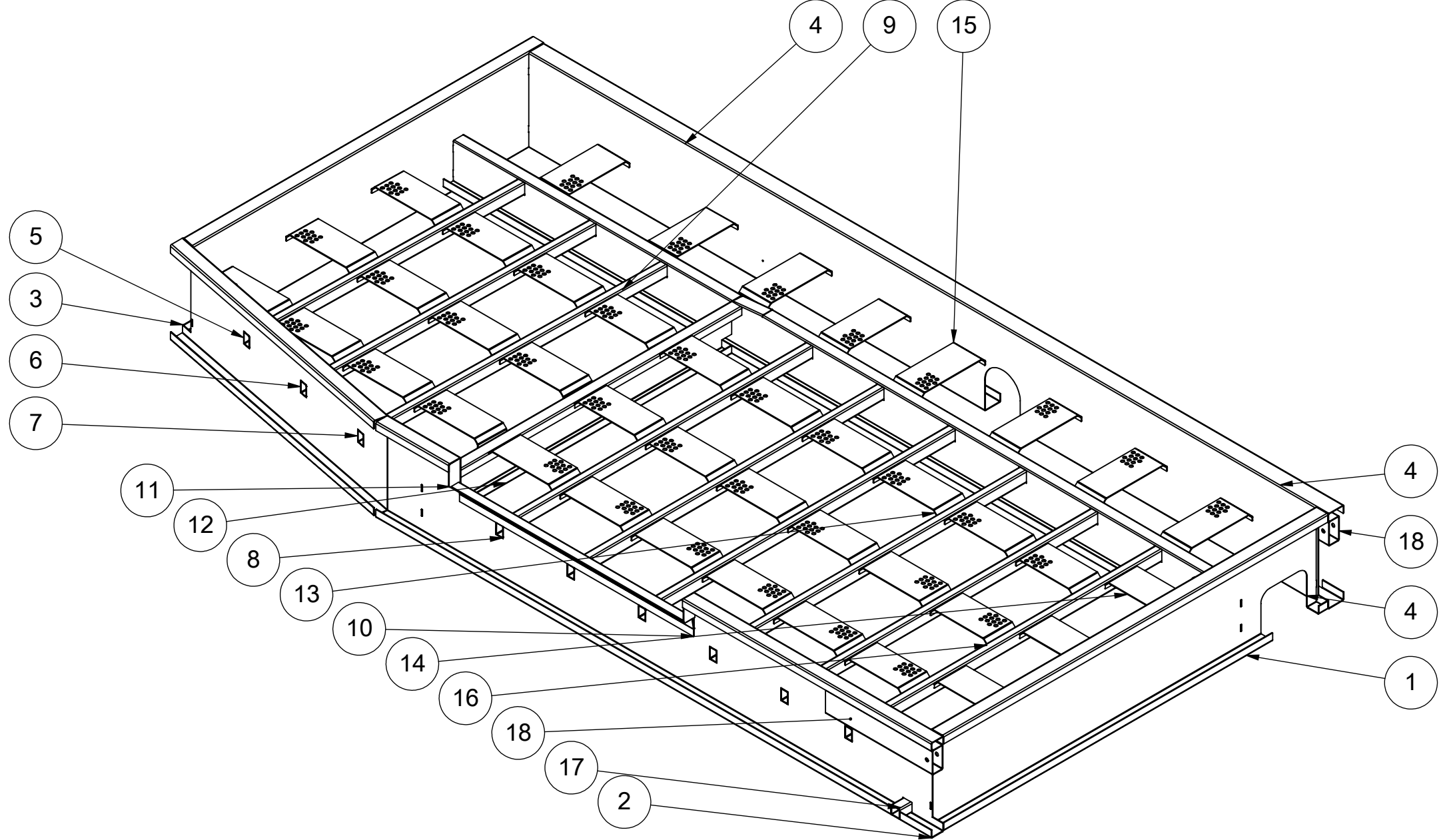
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fillets not quoted R=2, internal bend radius as thickness, chamfers not quoted: 0.5x45°.  
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

	0.4		0.2/100
	0.4		0.2/100
	0.25		0.2/100

Angles ± 1°  
Angoli ± 1°

General tolerance - Tolleranza generale: UNI EN 22768/1 - C				
Length and diam: Lunghezza e diametri	0,00	6,00	30,0	>
	6,00	30,0	120	>
Tolerance Tolleranza	± 0,2	± 0,5	± 0,8	± 1,2
	± 0,2	± 0,5	± 0,8	± 1,2



19	2	+AD6887250	00	PART 25		FERRO STD	4		
18	2	+AD6887240	00	PART 24		TUBO Fe 60x30x2	0.8		
17	2	+AD6887230	00	PART 23		TUBO Fe 25x25x2	0.8		
16	3	+AD6887210	00	PART 21		LAM.FORATA FERRO D.8	2		
15	8	+AD6887190	00	PART 19		LAM.FORATA FERRO D.8	2		
14	3	+AD6887180	00	PART 18		LAM.FORATA FERRO D.8	2		
13	27	+AD6887170	00	PART 17		LAM.FORATA FERRO D.8	2		
12	1	+AD6887160	00	PART 16	dx	FERRO STD	2	+AD6897160	
11	2	+AD6887140	00	PART 14		FERRO STD	2		
10	1	+AD6887130	00	PART 13		FERRO STD	2		
9	1	+AD6887120	00	PART12	DX	FERRO STD	2	+AD6897120	
8	6	+AD6887110	00	PART 11		TUBO Fe 30x20x1.5			
7	1	+AD6887100	00	PART 10		TUBO Fe 30x20x1.5			
6	1	+AD6887090	00	PART 09		TUBO Fe 30x20x1.5			
5	1	+AD6887080	00	PART 08		TUBO Fe 30x20x1.5			
4	1	+AD6887050	00	PART 05	DX	FERRO STD	2	+AD6897050	
3	1	+AD6887030	00	PART03	DX	FERRO STD	2	+AD6897030	
2	1	+AD6887020	00	PART 02	DX	FERRO STD	2	+AD6897020	
1	1	+AD6887010	00	PART 01	DX	FERRO STD	2	+AD6897010	
Pos.	Qtà	CODICE/Code	Rev	DESCRIZIONE/Description	OR	Material	Sp.	SIMMETRICO	DISEGNO CLIENTE

<div><div><div><div></div><div></div><div></div></div><div><div></div><div></div><div></div></div></div><div><div>Lav.in</div><div>made in Italy</div></div><div><div>Lav.in</div><div>Via F.lli Cervi, 77</div><div>33023 Concordia Sagittaria (VE) - ITALY</div><div>Tel. +39 0421 703586 - Fax +39 0421 289091</div></div></div> <td><div>PROGETTO/Project</div><div>6298</div></td> <td><div>CLIENTE</div><div>MARINE INTERIORS</div></td> <td><div>FINITURA/Finish</div><div>CATAFORESI</div></td> <td><div></div><div>PESO/Weight (kg)</div><div>64.52</div></td>	<div>PROGETTO/Project</div> <div>6298</div>	<div>CLIENTE</div> <div>MARINE INTERIORS</div>	<div>FINITURA/Finish</div> <div>CATAFORESI</div>	<div></div> <div>PESO/Weight (kg)</div> <div>64.52</div>
	<div>RIFERIMENTO / Reference</div> <div>PAX 03</div>	<div>CODICE CLIENTE</div> <div>3588</div>	<div>MATERIALE/Material</div>	<div>SCALA/Scale</div> <div>1:20</div> <div>DATA/Date</div> <div>05/03/20</div>
	<div>DENOMINAZIONE/Name</div> <div>ASM. MASTRA</div> <div><div><div>Il presente disegno è proprietà della LAV.IN Non può essere copiato o mostrato a terzi senza preventiva autorizzazione scritta. La Società tutelerà a termini di legge.</div><div>This drawing is property of LAV.IN an may not be reproduced nor disclosed to third parties without the written consent of LAV.IN Any abuse will be prosecuted.</div></div></div>		<div>GREZZO/Stock size</div> <div>mm</div>	<div>ORIENTAMENTO</div> <div><div>DX</div></div>
			<div>SIMMETRICO/Simmetrical code</div> <div>+AD6894010</div>	<div>FIRMA/Sign</div> <div>MO</div>
			<div>DISEGNO NR./Drawing no.</div> <div>+AD6884010</div>	<div>REV/Rev</div> <div>00</div>

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PIEGHE IN SU'

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For other specifications please contact the technical department.

	0.4	—	0.2/100
	0.4	//	0.2/100
	0.25	⊥	0.2/100

Angles ± 1°  
Angoli ± 1°

General tolerance - Tolleranza generale: UNI EN 22768/1 - C									
Length and diam. Lunghezza e diametri	0.00	6.00	30.0	120	315	1000	2000	>	
	6.00	30.0	120	315	1000	2000	4000	4000	
Tolerance Tolleranza	± 0.2 ± 0.5 ± 0.8 ± 1.2 ± 2.0 ± 3.0 ± 4.0 ± 5.0								

DETTAGLIO E  
SCALA 1 : 3

DETTAGLIO D  
SCALA 1 : 3

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	RIFERIMENTO / Reference <b>PAX 03</b>	CODICE CLIENTE <b>3588</b>	MATERIALE/Material	SCALA/Scale <b>1:20</b>	DATA/Date <b>05/03/20</b>
	DENOMINAZIONE/Name <b>ASM. MASTRA</b>		GREZZO/Stock size <b>mm</b>	ORIENTAMENTO <b>DX</b>	
			SIMMETRICO/Symmetrical code <b>+AD6894010</b>	FIRMA/Sign <b>MO</b>	
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