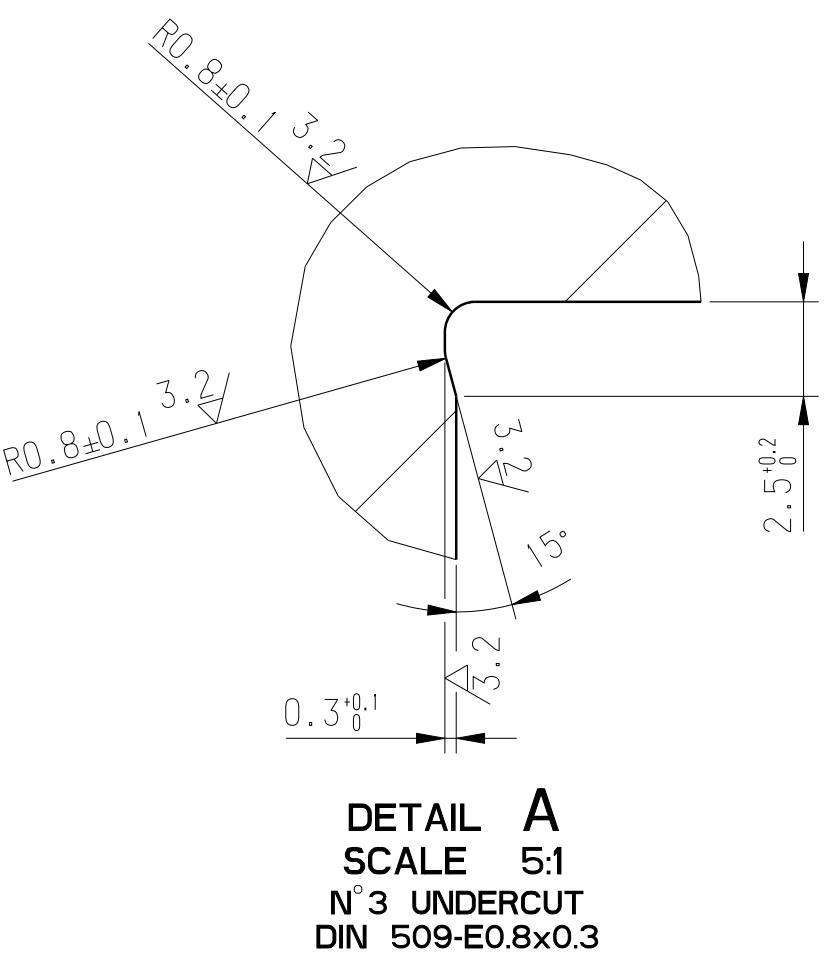
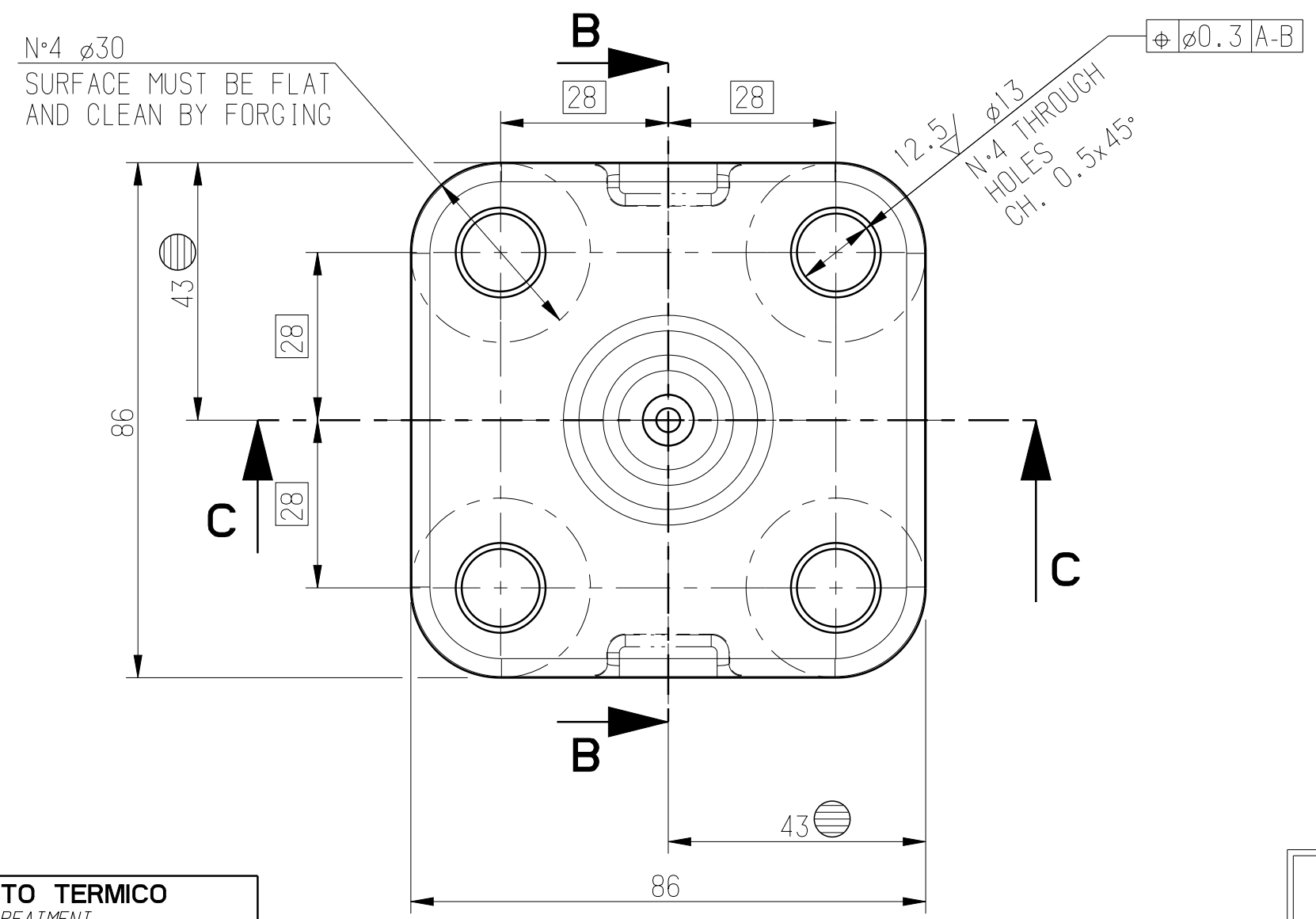
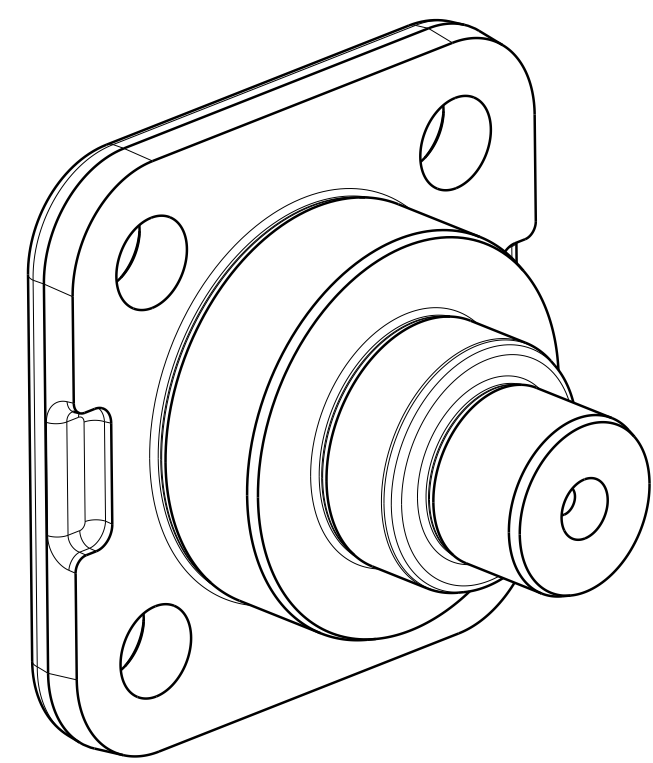
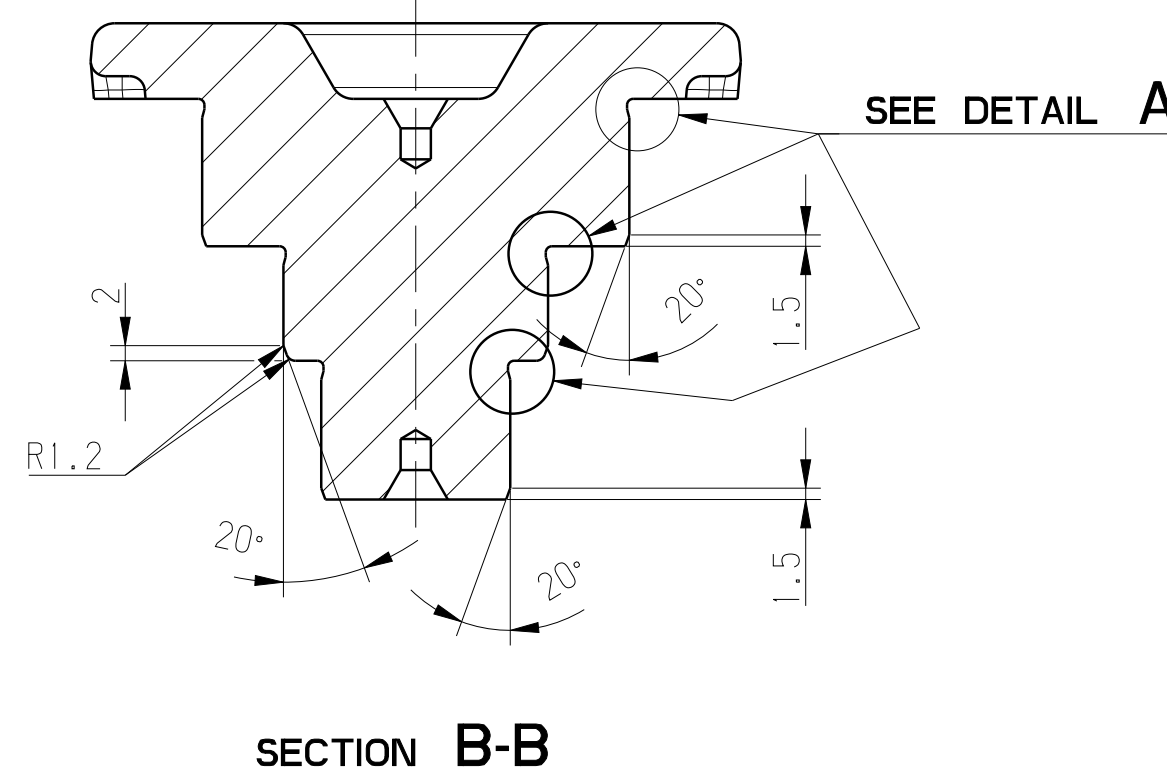
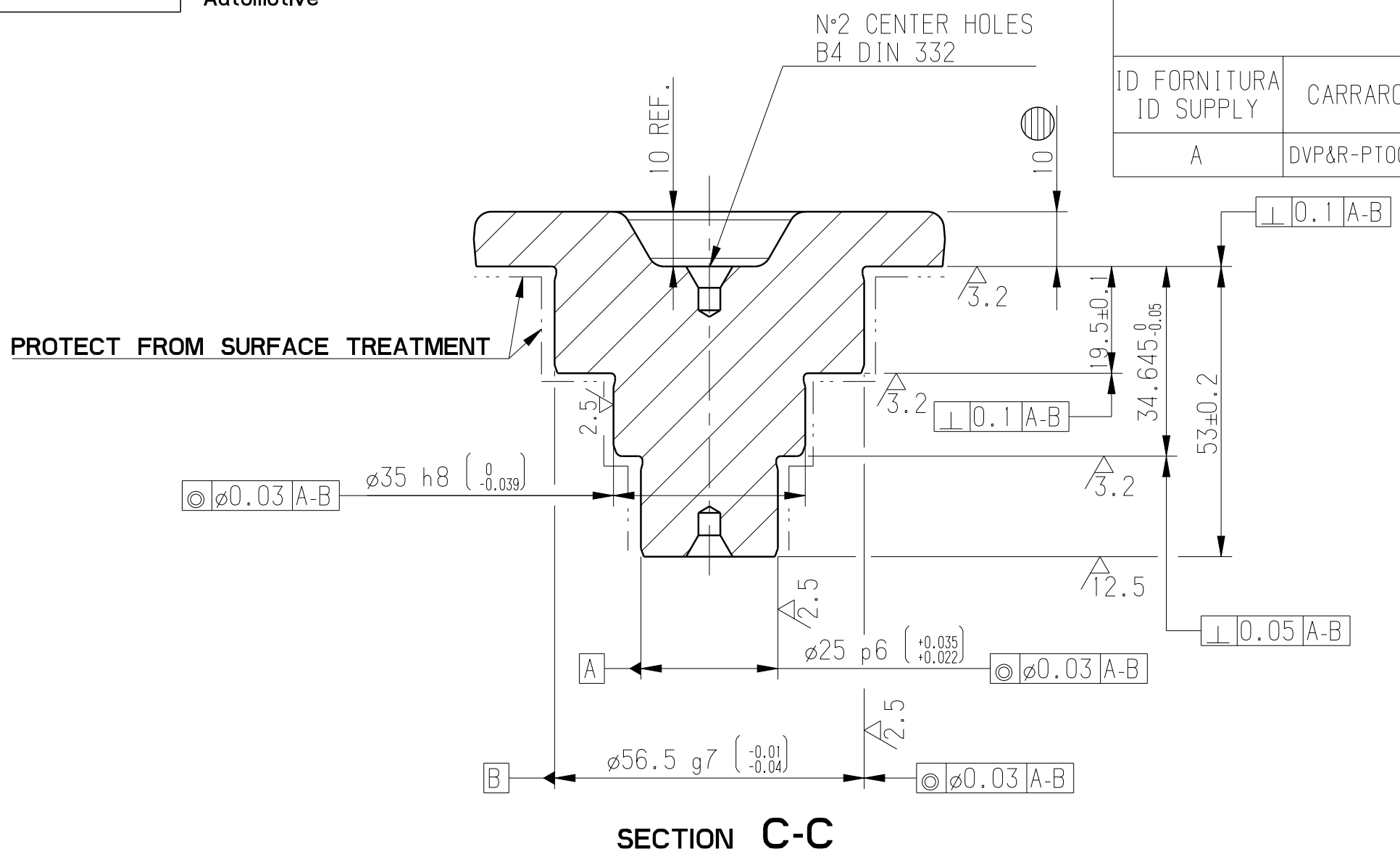


PART N. CA588421



FORNITORI APPROVATI SECONDO STD CARRARO 00-98-05
APPROVED SUPPLIERS ACCORDING STD CARRARO 00-98-05

ID FORNITURA ID SUPPLY	CARRARO STD	COD. FORNITORE SUPPLIER CODE	SITO PRODUTTIVO PRODUCTION PLANT	MARCATURA MARKING	COD. PARTE FORNITORE SUPPLIER PART NUMBER	DATA RILASCIO RELEASE DATE	REVISIONE REVISION	RIF.DISEGNO ARCHIVIO REF.DRAWING ON PDM
A	DVP&R-PT000021896	228770	INDIA	-	-	SEE TITLE BLOCK	SEE TITLE BLOCK	CA588421



TRATTAMENTO TERMICO HEAT TREATMENT		
BONIFICA HARDENING AND TEMPERING		
DUREZZA HARDNESS	HB	≥ 237

E-COAT (KTL) ACRYLIC ON THE MACHINING COMPONENT		
FILM THICKNESS: ISO-2808 20 µm		
SALT SPRAY RESISTANCE ISO-9227 400h (2.0 mm CREEP)		
TO PROTECT ALL THREADED HOLES		

THE FORGING REFERENCE DIMENSIONS ARE INDICATED BY

CODICE RIFERIMENTO FILE 3D
REFERENCE 3D FILE P.N.
CA527044-02.igs

	PART WITH KEY C'S	N. OF KEY C'S 0
PART INCLUDES KEY CHARACTERISTICS WITH PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		
	PART WITH SAFETY C'S	N. OF SAFETY C'S 0
PART INCLUDES SAFETY CHARACTERISTICS WITH DOCUMENTATION REQUIREMENTS AND PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		

1	ISSUED DRAWING		ASHWINI THORAT	FLAVIO PROSPERO	22/03/2022	
REV.	CHANGE		DRAWN	APPROVED	DATE	
ALL PROPRIETARY RIGHTS RESERVED BY CARRARO S.P.A. THIS DRAWING SHALL NOT BE REPRODUCED OR IN ANY WAY UTILIZED FOR THE MANUFACTURE OF THE COMPONENT OR ASSEMBLY HEREIN ILLUSTRATED AND MUST NOT BE RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT BY CARRARO S.P.A. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.						
STD. MATERIAL MAT202 STD CARRARO 1-00004			OPT. MATERIAL -			
HEAT TREAT. SEE TABLE			DATE 22/03/2022	CF	2	
SURF. TREAT. SEE TABLE			GENERAL REFS. STD CARRARO N.0-00055			
PRODUCT AXLE HS 6.04 HD						
DESCRIPTION SWIVEL HOUSING KING PIN (527044)						
 CARRARO S.p.A. - Via Olmo, 37 35011 CAMPODARSEGO (PD) - ITALY			CAST./FORG. REF. 527044		A2	WEIGHT 1.03 kg
			REPLACES -			SCALE 1:1
			PART N. CA588421		SHEET 1/1	