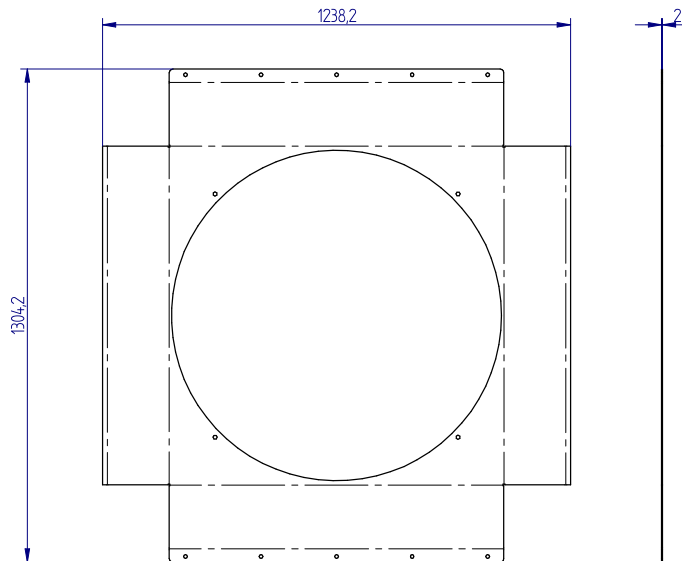
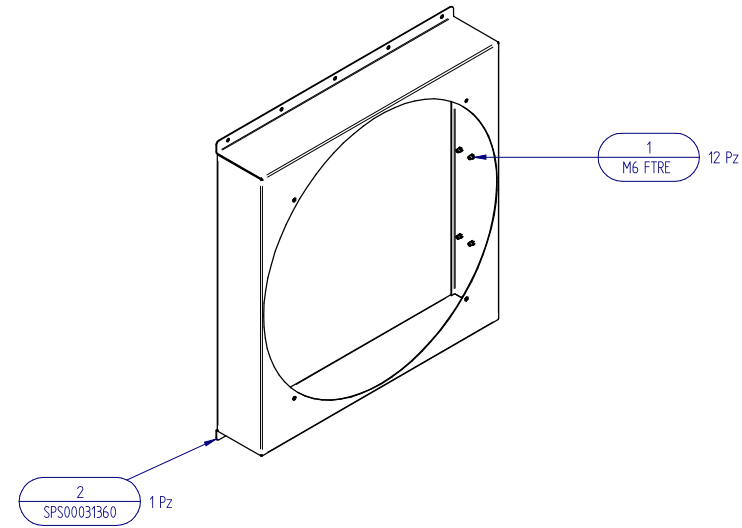
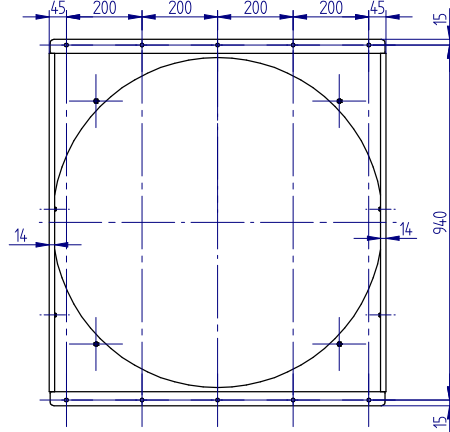
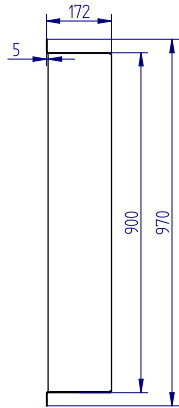
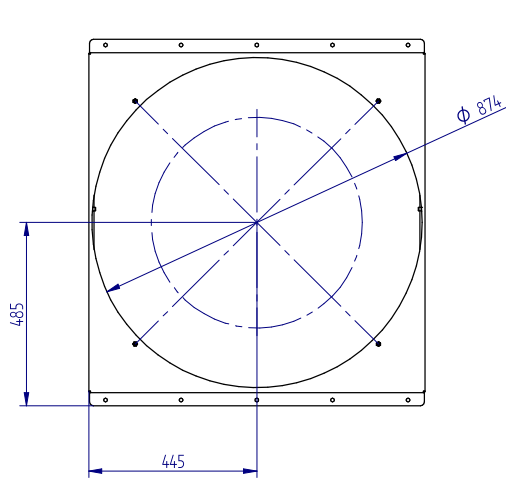
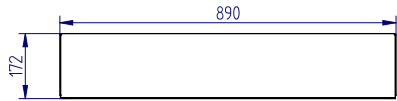


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In case of heat exchanger drawing Category ACC to the european directive 2014/68/EU tested and certified ACC to sound engineer practices.



NOTES:

TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: CVD6104.01 con trattamento diverso

Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	M6 FTRE	Inserto filettato M6 FTRE	12		Acciaio
2	SPS0003136	BASE	1	2 mm	DD11

0 Emissione		abuonaventura		31/01/2023	
Rev	Description	Made	Verified	Approved	Date
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553					
Unless otherwise specified - ISO 2768 class c		±0.2	±0.3	±0.5	±0.8
		0.5-3	>3-6	>6-30	>30-120
		>120-400	>400-1000	>1000-2000	>2000-4000
		±1.2	±2	±3	±4
		±1°30'			
		Project N°: PR21/096	Surface treatment : RAL9005 + CSM	Material:	Weight: 5.465 kg
		Description: CONVEYOR 0000x0000x0000 - Ø0000			Page: 1 / 1
		Customer code:		Code CVA0043510	