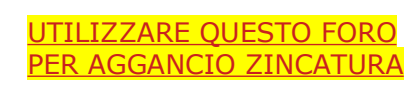


DATE MOD.	DOC REV.	MODIFICATION	PDR	MAFPA P/N	AUTHOR
16-04-2021	B0	First issue	B0		A.Bricicello
04-05-2021	B1	Angular cul adds G.7.8	B0		A.Bricicello
02-09-2021	B2	Surface treatment modification.	B0		R. Celesia
22-09-2021	C0	Profs C update: cleanliness requirements added.	C0	3912191	R. Celesia
21-10-2021	C1	PEC profile added	C0		A.Bricicello
30-11-2021	C2	Geometry change	C0		R. Agnelli
10-01-2022	C3	Geometry update.	C0		R. Celesia
	-		-		
	-		-		



Note:

- 1) No cutting edges admitted on all profiles.
- 2) No scratch on the surfaces of the part.
- 3) No oil must be present on all surfaces.
- 4) The packaging of the parts must be suitable to avoid damage or filth contamination during shipping phase.
- 5) Laser cutting start and end points must be free from flash or metal tip that could be compromise the cover siling function.

6 Data matrix according to TEXA spec. I0080.01.12. dimension 14mils

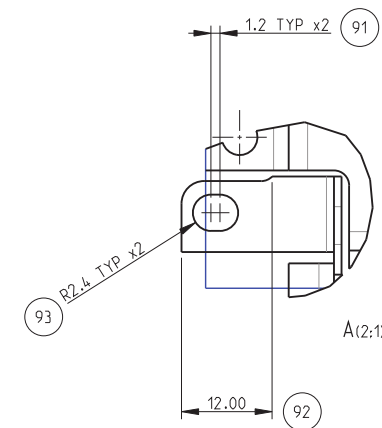
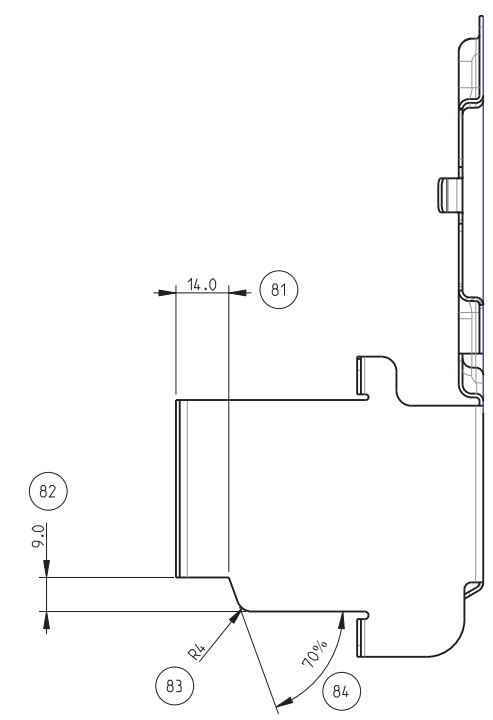
7 -






8) For all missing dimension refere to 3D model

9 Material: ferromagnetic plate galvanized OFL-R645 according standard

- 10) All banding radius must be cosidered the minimum radius possible according to sheetmetale thickness
- 11) For cleanliness requirements of components for automotive control un application refer to TEXA's specification I0080.01.13

12 Hole suitable for PEM S-RTM4-1ZI self locking made by Penengineering



Tolerance		Legal characteristics		R	Drawn by		A.Briccarello		
Angular tol. 0.3		Safety characteristics			D	Checked by		A.Briccarello	
Linear tolerance 0.0		Special characteristics				Approved by		-	
linear tolerance 0.00									
linear tolerance 0.000									
CAD DRAWING NO HAND CHANGE ALLOWED				Prototype NO		Date		2021-04-16	
Material						Scale			
See note 						1:1			
Surface finish treatment						Sheet			
See note 						1 of 1			
Heat treatment						Format			
-						A1			
Raw material PN		Customer PN		Made in		Team Center Part Number			
See note 		-		Italy		TD001611			
Title						Drawing number			
LAMIERA APPOGGIO LOGICA DPIL Y						TD001611_D			
						AXAPTA Part Number			
						3912191			
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