




SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

| | | |
|---|------|-----------|
|  | 0.4 | -0.2/100 |
|  | 0.4 | //0.2/100 |
|  | 0.25 | ⊥ 0.2/100 |

Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$

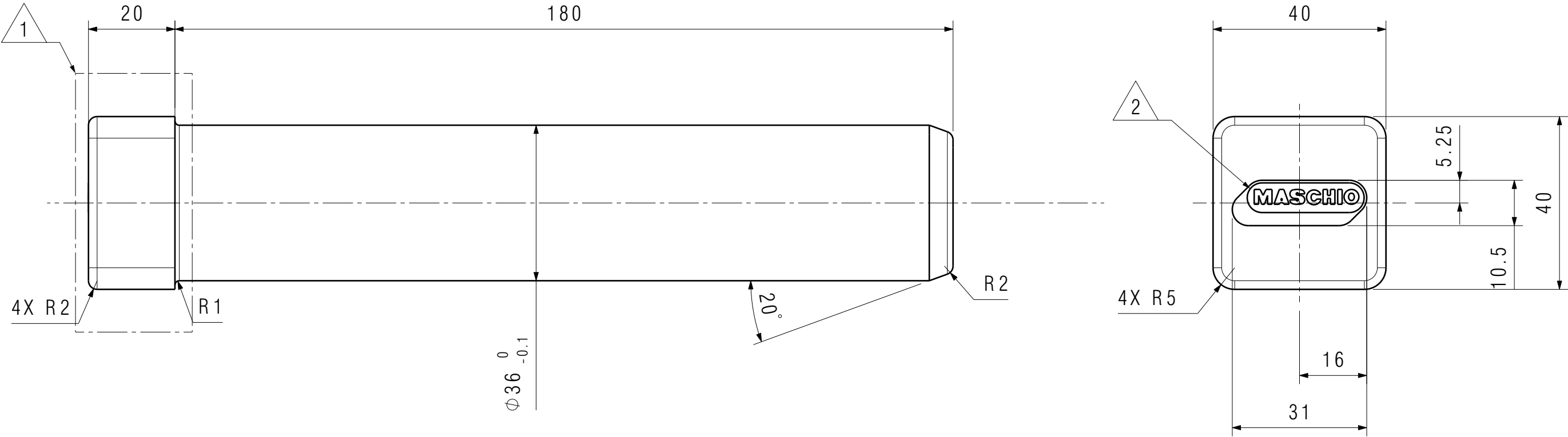
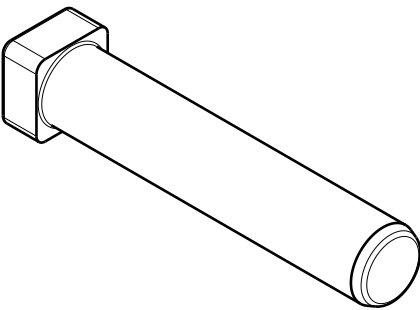
| General tolerance - Tolleranza generale: UNI EN 22768/1 - M | | | |
|---|------|------|------|
| Length and Diam. Lung. e Diametri | 0.00 | 6.00 | 30.0 |
| Tolerance Tolleranza | ±0.1 | ±0.2 | ±0.3 |

1 OBTAIN BY ELECTROFORGING PROCESS

2 SPECIFICATION:


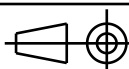
- MASCHIO BRAND (REF. DRAWING 00008267)
- PRINT IN NEGATIVE WITH DEPTH 1.5 mm
(ALTERNATIVE PRINTING: NUMERICAL MACHINE WITH DEPTH 0.5 mm)

3 ALTERNATIVE MATERIAL:
42CrMo4 +QT UNI EN ISO 683-2:2018



- DRAFT -
03/04/2023

ELECTROFORGING
Ra12.5

| | | | | | | |
|---|---------|------|--|---|-------------|--------------|
| 00 | M23-000 | C-1 | Release Emissione | Igeretto | --- | --- |
| Rev | Mod. N° | Type | Modification object / Descrizione modifica | Drawn by | Approved by | Approv. Date |
|  MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW | | | | Treatment: -- Trattamento: -- Surf.Finish: Zinc Coating Flake Ref. Cap TS-021 Finitura sup: Zincatura lamellare Rif. Cap TS-021 Material: 39NiCrMo3 +QT UNI EN ISO 683-2:2018 Blank Decr: -- Descr.Grezzo: -- | | |
| Model: -- | | | | Creation Date: 07/07/2021 | | |
| Group: -- | | | | Weight [Kg]: 1,682 | | |
| Critical Lev: -- | | | | Perimeter [mm]: -- | | |
| Part Nr: R17623715 | | | | Circumferences included | | |
| Description: PIN D35 L=180 Descrizione: PERNO D35 L=180 | | | | Blank: -- Wet Area[m2]: -- European method  Scale: 1:1 | | |