


Tutte le misure / tolleranze valgono dopo il trattamento superficiale!
Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

Ra6,3

ISO 13715 $\begin{matrix} -0,1 \\ -0,5 \end{matrix}$

General tolerances for manufacturing processes			Mechanical production turning, milling and bending			ISO 2768-mk			Thermal cutting			ISO 9013			Welding construction			ISO 13920			Metal moulded parts			ISO 8062			Plastic moulded parts			ISO 20457		
Geometrix product specification According to GPS rules			Fundamentals, concepts principles and rules			ISO 8015			Tolerances of form, orientation, location and run-out			ISO 1101			Welding joint			ISO 2553			Work piece edge			ISO 13715			Surface condition			ISO 1302		
Revision		Version		Description of the change										Date			Creator			Approver												
Scale		1 : 1		Material				S235J2				Surface treatment		electroplating EN ISO 2081 Fe/Zn12A										Weight		0.40 kg						
Page size		A4		Status of drawing				Released				Item number				Revision				Version				Page		1/1						
Dimensioning unit		mm		Creator		Sonnert J.		Approver		Sonnert J.		SBUP0650				00				A				IDOK "dff"		528773						
Projection method				Create date		28.02.2023		Approve date		28.02.2023														Description								
												Fixation points for turbine V12s 2023																				
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