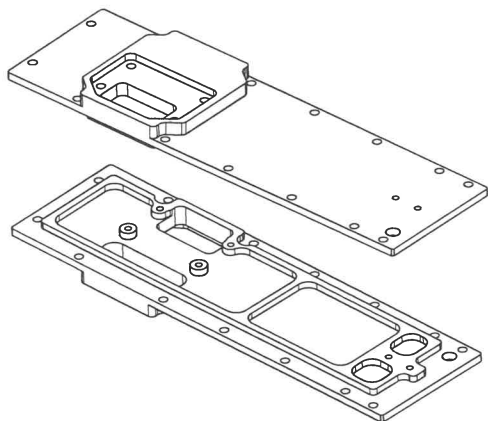


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Original format size A1

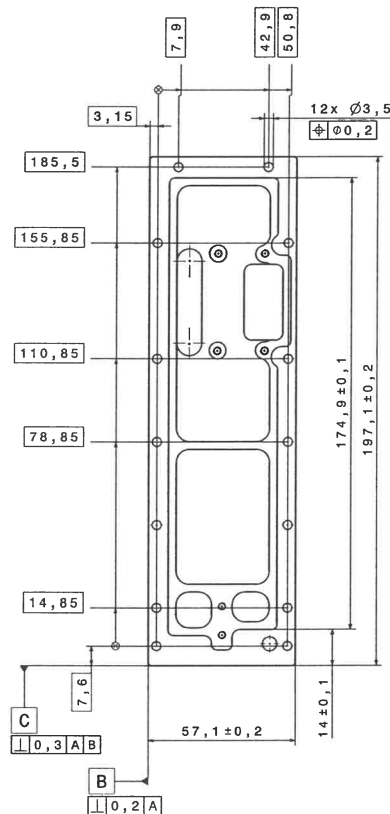
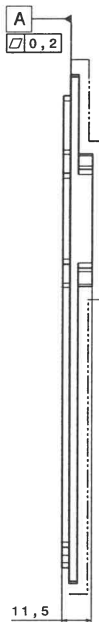
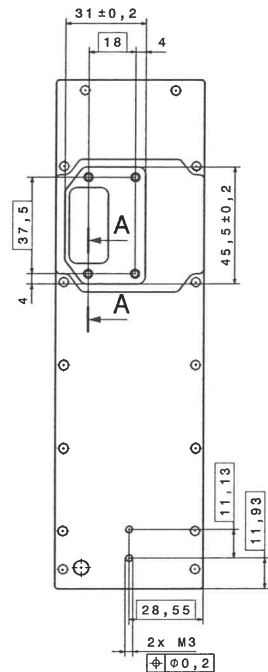
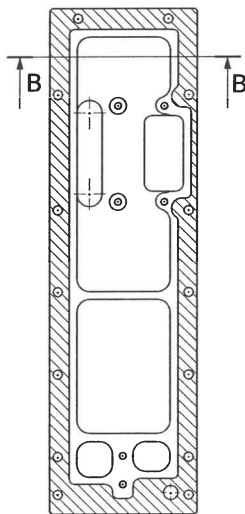
ISO-VIEW



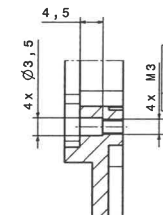
SURFACES WITHOUT ANODIZING ACCORDING TO NOTE 4.


B - B

0-0,5 ALL AROUND
ANODIZING IS
ALLOWED



A - A
Scale: 2:1



- 1 WHERE OTHERWISE NOT STATED, DIMENSIONS ACCORDING TO 3D-MODEL IN DOCUMENT LIST, TOLERANCE: $\pm 0,3$ A B
- 2 MATERIAL: ALUMINIUM EN-AW 6082-T6 OR T651.
- 3 SURFACE TREATMENT: SULPHURIC ACID ANODIZING PER MIL-A-8625 OR STD 1978, TYPE II CLASS 2 - BLACK, THICKNESS $15 \pm 5 \mu\text{m}$ HYDROTHERMALLY SEALED IN HOT DEIONIZED WATER. ALL HOLES MASKED AND FREE FROM SULPHURIC ACID ANODIZING.
- 4 SURFACES MARKED  SHALL BE FREE FROM SULPHURIC ACID ANODIZING AND HAVE SURFACE TREATMENT ACCORDING TO NOTE 5.
- 5 SURFACE TREATMENT: TCP (TRIVALENT CHROMIUM PRETREATMENT). IN ACCORDANCE WITH MIL-DTL-5541 TYPE II CLASS 3.
- 6 NO CLAMP MARKS ON SURFACES MARKED:

General requirements unless otherwise specified:				Company confidentially		COMPANY RESTRICTED	
General tolerances	Tolerances ISO 2768	Tolerances	6h-6H	Drawn by	2020	2023-11-07	
				U060054			
Tolerances angles	Free sharp edges	Free sharp edges	Free sharp edges	Scale	1:1		
				Project			
Surface roughness	Surface treatment	Material	MAX 0,3	Front wall			
Ra 3,2	③ ④	②		FRONT WALL			
Drawing number				R-30004754-002		1/1	