


4	RDM 1642: changed material from C45 to EN-GJL-300 cast iron	FT	21/07/23
3	RDM 1656: increased $\varnothing 127$ tolerances; changed Ra value from 0.8 to 1.6	FT	10/07/23
2	RDM 1560: added fillet radius 1.5	AP	23/03/2023
1	M16 threaded holes quantity	RT	14/11/2022
Revision	Revision Description	User	Date
		Key Safety/Key Tech. feature KS_x and KT_x According to PMP file: 10.07.QA.01_P	
 THE APPLICATION SPECIALIST		NOTE: Piece without burrs or sharp edges ISO13715 Gen. Tol. Machined Surfaces: $\begin{matrix} -0.2 \\ -0.1 \end{matrix}$ Gen. Tol. Welded Constructions: $\begin{matrix} +0.5 \\ +0.3 \end{matrix}$ Gen. Tol. Casted Parts: $\begin{matrix} +0.5 \\ +0.3 \end{matrix}$ Gen. Tol. Forged Parts: $\begin{matrix} +0.5 \\ +0.3 \end{matrix}$ Scale: 1:1 Sheet: 1 of 1 Size: A2 Checked: RUT Approved: RUT Date: 10/08/2022 Drawn by: Taboga R. Mass - kg (±5%): 6,97	
Description Flange		Description2 P90ECV - SAE-C 2 holes (long)	
Material & Heat Treatment Raw Part EN1561 EN-GJL-300 / - / -			
Heat Treatment Machined Part -			
Heat Treatment Depth After Machining Process		Surface Hardness -	Coating / Surface Treatment ISO 9717 (Phosphate Mn.)- Mnph g10f
Mechanical Strength -	Core Hardness -	Replaces -	Drawing number 381.0363
3,2 / (0,8 / 1,6 / 6,3 / $\sqrt{\quad}$ = unquoted surf.)		Raw Mat. Drawing	Rev. 4
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