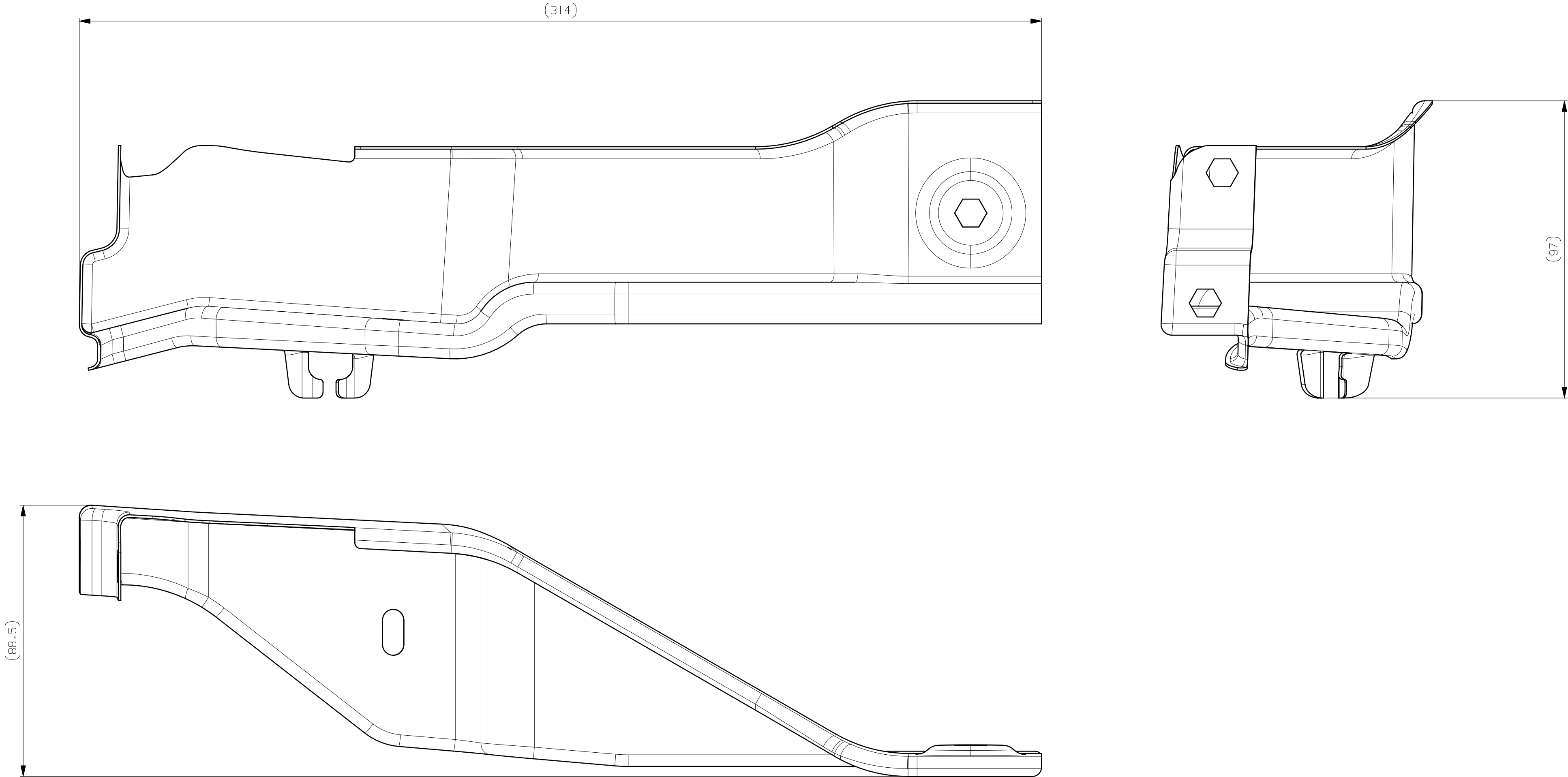


2		1		
DATE	REV	REVISION HISTORY		
11.05.22	001	INITIAL RELEASE FOR RFO		
			DR	CH
			SE	SP
				YK

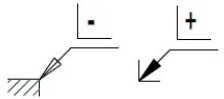


NOTES:

1. MATERIAL:  
CR240LA-G160/60-U ACCORDING TO VW50065  
STANDARD/SEMI-FINISHED PRODUCT: DIN EN 10143 - 0.8  
MATERIAL THICKNESS TOLERANCE: ±0.05
2. COATING:  
SURFACE PROTECTION ACCORDING TO VW 13750, KTL BLACK, OFL-x633 TL227.

3. BURRS AND SHARP EDGES ARE NOT ALLOWED.

4. EDGE FINISH ACCORDING TO VW 01088:



5. SCRATCHES OR ANY OTHER SURFACE DEFECTS ARE NOT ALLOWED.

6. PICTORIAL REPRESENTATION OF MATH MODEL ONLY.

7. ALL FEATURES CONTROLLED BY GEOMETRIC TOLERANCES OF PROFILE, LOCATION AND/OR ORIENTATION ARE BASIC AND MAY BE QUERIED FROM THE MATH MODEL UNLESS SUPERSEDED BY A TOLERANCED DIMENSION OR DEFINED AS REFERENCE.

8. UNLESS OTHERWISE SPECIFIED:  
ALL GEOMETRIC TOLERANCES APPLY WITH PART RESTRAINED ON DATUM  
FEATURES REFERENCED IN EACH INDIVIDUAL FEATURE CONTROL FRAME.

SIZE, SHAPE, AND ORIENTATION OF DATUM TARGETS  
SHALL BE LEFT TO THE DISCRETION OF THE  
APPROPRIATE CORPORATE GAGE PLANNING DEPARTMENT.

ALL GENERAL SURFACES:  $\bigcirc$  0.5 A B C M

ALL TRIM EDGES:  $\frown$  1.0 A B C M

ALL CIRCULAR/CYLINDRICAL/SPHERICAL FEATURES OF SIZE:  $\oplus$   $\varnothing$  0.5 M A B C M

ALL NON-CIRCULAR FEATURES OF SIZE:  $\oplus$  0.5 M A B C M  
BOUNDARY

ALL FEATURES OF SIZE, SIZE TOLERANCE: ±0.25

9. ALL DIMENSIONS SHOULD BE REFERRED AS AFTER COATING AND PAINTING.

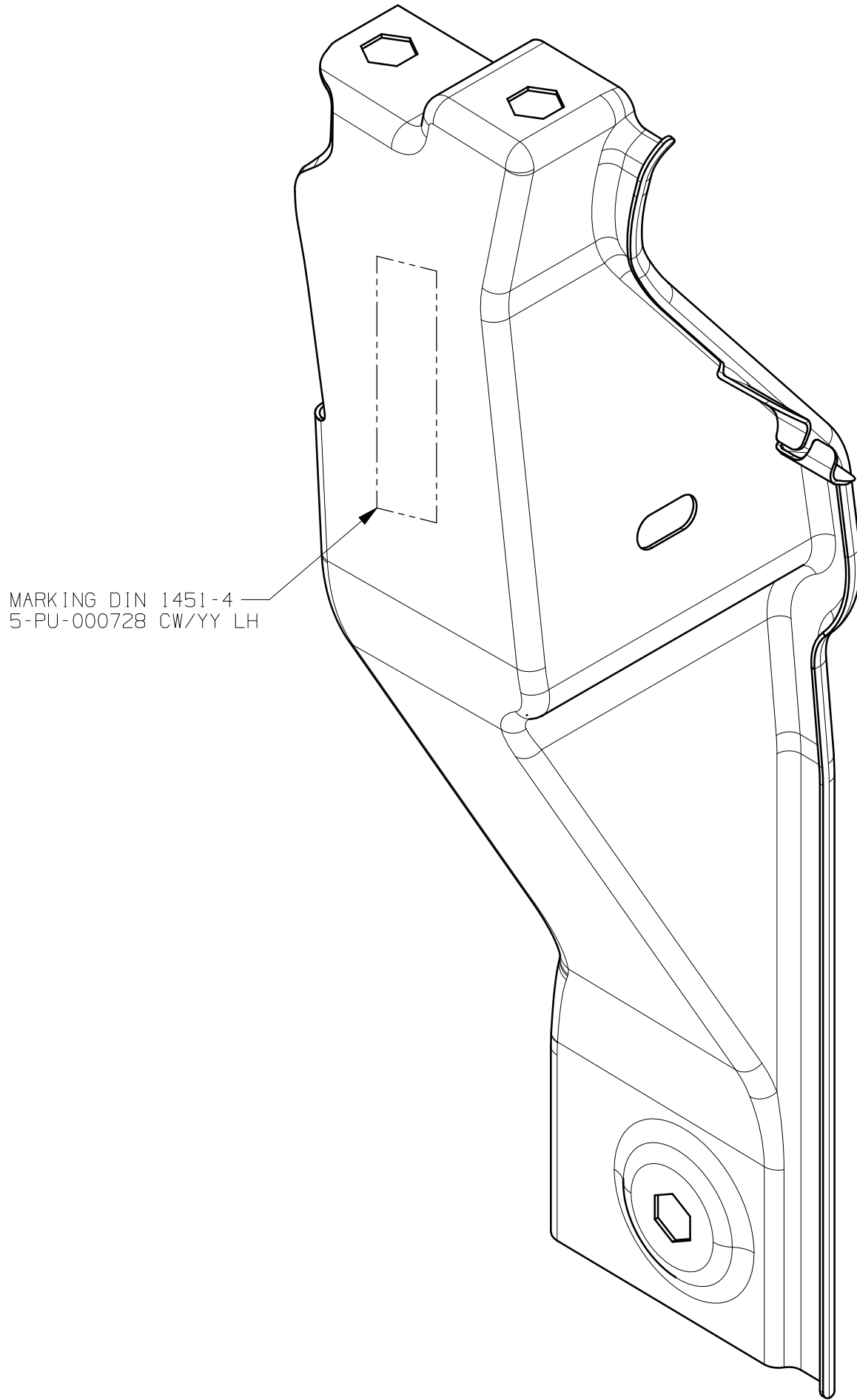
10. APPROVAL OF FIRST SUPPLY AND CHANGES AS PER VW 01155.

11. MATERIAL SAMPLE INSPECTION AS PER VW 52000.

12. RPS REQUIREMENT ACC. TO VW 01055.

13. RESISTANCE PROJECTION WELDING ACCORDING TO VW 01103.

1 pezzo Dx ed 1 pezzo Sx  
Peso pezzo 235 grammi  
220mila dx e 220mila sx per anno  
Lotti mensili da 20mila dx e 20mila sx  
Sop 2024  
Eop 2031  
Imballo in cartoni 1200\*800\*750  
80 pezzi per livello con cartone divisorio sopra  
7 livelli  
560 pezzi per unità di imballo



NAME	DATE	PART NAME:	
DESIGN.	S.EL-DAN	11.05.22	BRACE LH
DRAW.	S.EL-DAN	11.05.22	
CHECK.	S.PERRY	11.05.22	PROJECT: VW336 FRONT END MODULE
APPROVE.	A.ATRASH	11.05.22	
MATERIAL:		DRAWING No.:	5-PU-000728.DWG
SEE NOTES 1-2(D10)			
TOLERANCES:		PART No.:	5-PU-000728
SEE NOTES 7-9(C10)			
		SCALE 1:1	
		SHEET 1 OF 1	
		UNITS MM	
		MASS 0.223 Kg	

SPECIAL CHARACTERISTICS (SC) NUMBER OF SC TBD



REV 001