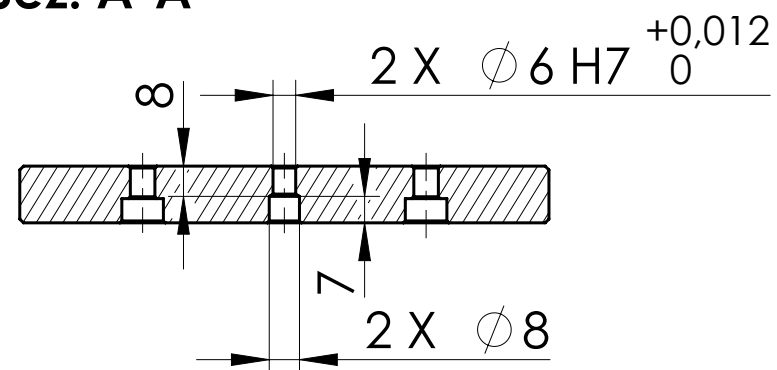
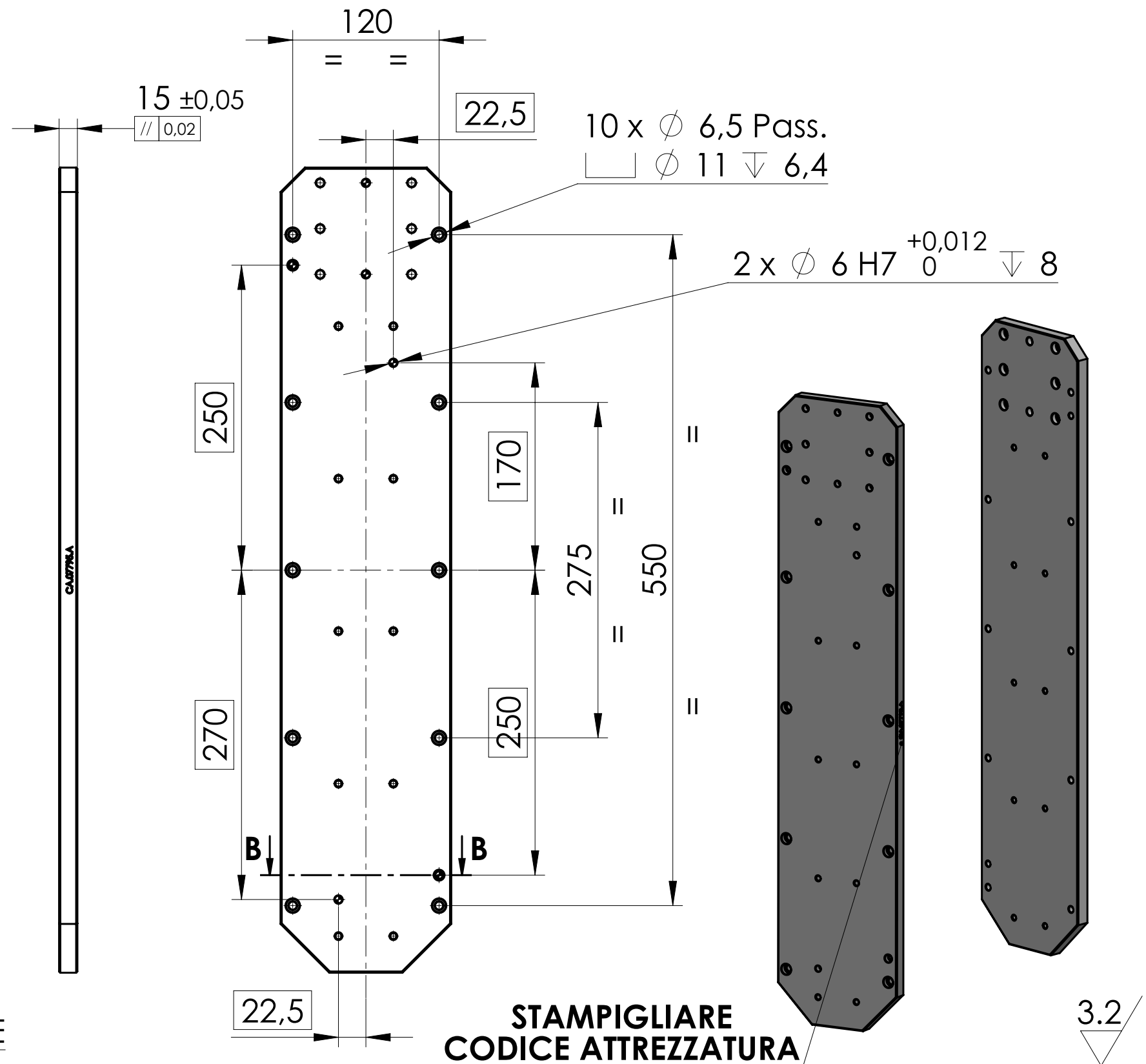
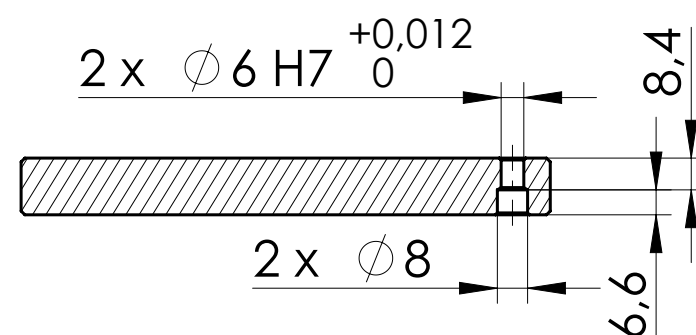


Sez. A-A





Sez. B-B



STAMPIGLIARE
CODICE ATTREZZATURA

3.2

<div></div>		DATA / Date 06/04/2023		DISEGNATO / Drawn Deana F.		MATERIALE / Material S355JR		MASSA / Weight - kg 10.50 ±5%																												
<div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RILAVATE PER GETTO /Casted Parts - Rifi/Acc.to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - Rifi/Acc.to - UNI EN 10243 - GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div>		DESCRIZIONE / Description Piastra fissaggio leverismo battuta carrello - Isola Montaggio Assali 725 NACCO				SMUSSI N.Q. 1x45°		COMM. ATTREZZATURA																												
						RACC. N.Q. R0.4		FOGLIO / Sh. 1		DI / Of 1																										
		RIVESTIMENTO SUPERF. / Surface Coating Fosfatazione				SCALA / Scale 1:5		FORMATO / Size A3																												
		TRATT. TERMICO FINALE / Final Heat Treatment				DIS. GREZZO N. / Row Material Drawing Nr.																														
<div><table><tr><td>>=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table></div>		>=	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0			PROFONDITA' TRATT. TERM./Heat Treatm. Depth		DISEGNO N. / Drawing Number			
>=	0	3	6	30	120	400	1000	2000																												
<	3	6	30	120	400	1000	2000	-																												
+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																												
<div><table><tr><td>>=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table></div>		>=	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	<div>TOLLERANZE DI FORMA E POSIZIONE ISO2692 Form and position tolerances</div>		DUREZZA SUPERFICIALE / Surface Hardness		CA.07795.A												
>=	0	10	50	120	400																															
<	10	50	120	400	-																															
+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																															