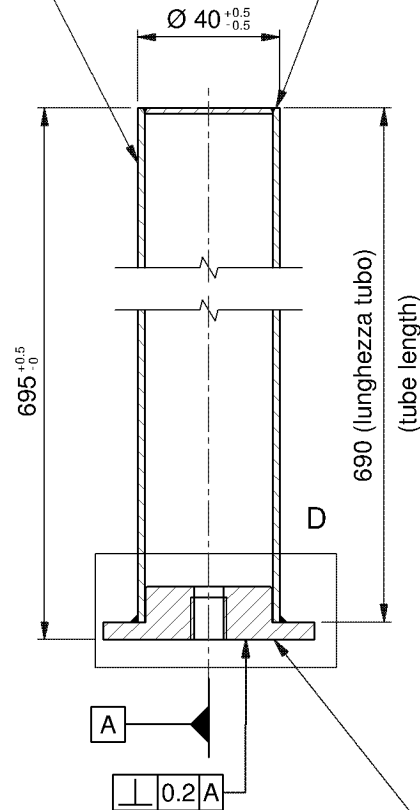


THE PARTICULAR MUST BE FREE OF BURRS AND SHARP EDGES, CLEAN FROM RESIDUAL CHIPPINGS AND LUBRICANTS PROCESSING, PACKAGED AND IDENTIFIED.

A-A (1:2)

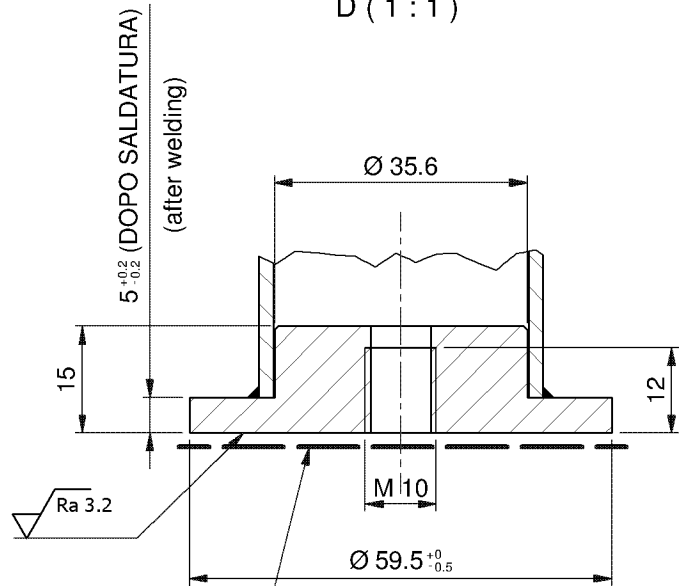
TUBO/TUBE 36x40 EN AW-6082 T6 - Kg. 0.45

ELIMINARE EVENTUALI ECCESSI DI SALDATURA IN ESTERNO  
REMOVE ANY OUTER EXCEEDING WELDING

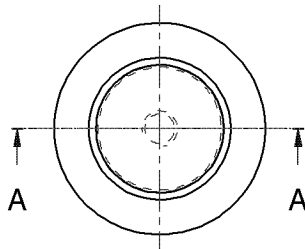


BT/RB 60 EN AW-6082 T6 - Kg. 0.12

D (1:1)



SOVRAMETALLO LAVORARE DOPO SALDATURA  
REMOVE MATERIAL AFTER WELDING



**SALDOBRASATURA - A TENUTA STAGNA  
CON LEGA - AI Si 12  
BRAZE WELDING - WATERTIGHT SEAL  
WITH ALLOY AI Si 12**

**FINISH: 99610039 PASSIVAZIONE SURTEC 650 / PASSIVATION SURTEC 650**

TOLLERANZE SU SPIGOLI  
TOLLERANCES OF EDGES  
ISO 13715

A	01/08/2017	E17H001		
ED	DATE	CHANGE NOTE	APPROVAL	ORIGINATOR
MATERIAL		GROSS WEIGHT (Kg)	NET WEIGHT	ROUGHNESS
VEDI DISEGNO / SEE DRAWING		0,6	0,513 kg	UNI EN ISO 1302
FINISH			SURFACE (cm) 2	SCALE
99610039 VEDI DISEGNO / SEE DRAWING			1750	1:2
DIPOLLO DIPOLE			HISTORICAL CODE	
			308030086	
GENERAL TOLERANCES		SHEET	CODE	
UNI ISO 2768- mK		1/1	1524945	