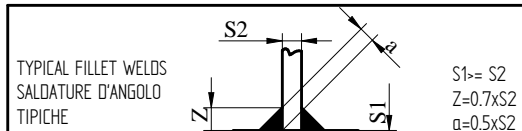


(*) Marking text orientation "A"
Orientamento testo marcatura "A"



Estimate the rough edges tolerances: S2±0.2
MATERIAL MUST BE SUPPLIED IN CONFORMITY WITH SIPA STANDARD FMX 016
Mark on the piece the wordings SIPA and the complete drawing number (*) (see the operative instructions SIPA 000-000)

ATTENZIONE / ATTENTION !!!
(*) Proteggere dal trattamento di verniciatura i fori filettati, i fori tollerati e le superfici con Ra=3.2 o inferiore.
Su queste superfici applicare protettivo antiruggine REYS 307.
(*) Protect from painting treatment the threaded holes, the tolerated holes and the surfaces with Ra=3.2 or inferior.
Apply rust protector REYS 307 on this surfaces.

REVISION DESCRIPTION		MODEL*	DATE	DRAWN BY	CONTROLLED BY
SIPA		Generic Machine Tolerance UNI-EN 22768/1	M	REPLACES BY:	
		Generic Machine Tolerance UNI-EN 22768/2	K	REPLACES	
MATERIAL:	S275JR			WEIGHT (kg)	17.10
DELIVERY STATE:	+N			SHEET	1/1
HEAT TREATMENT:	-			SCALE	12
SURFACE TREATMENT:	VERNICIATURA RAL 7001 PAINTING RAL 7001				
NOTE:	SIPA FMX.007 SIPA FMX.007				
DESCRIPTION: SUPPORTO SUPPORT		DRAWN BY:		CONTROLLED BY:	APPROVED BY:
		DATE:		CODE:	41344733 / 00

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