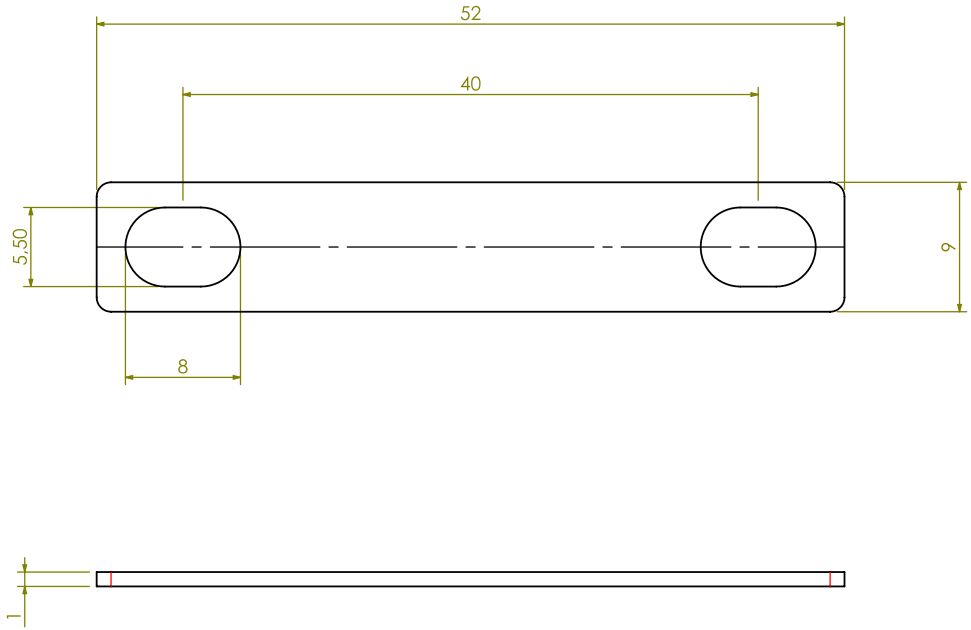
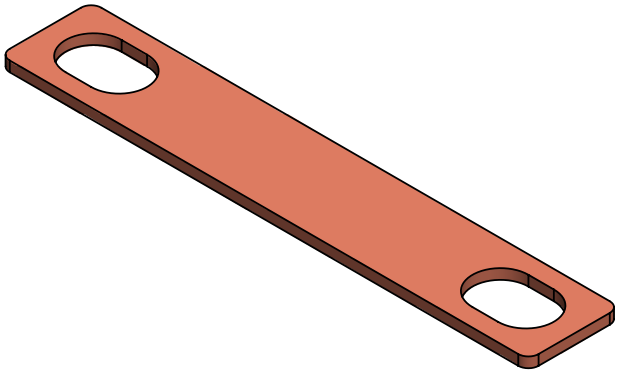
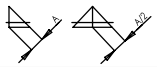




Saldature/ *Welding*



Preparazione dei lembi secondo UNI EN ISO 9682-1, saldare secondo UNI EN 22553
Edge preparation according to UNI EN ISO 9682-1, welds according to UNI EN 22553

Dove non altrimenti indicato/ *Where not indicated:*
- A=0,7 dello spessore minimo da collegare/ *minimum thickness to connect is A=0,7*
- eseguire saldature continue/ *continous seam weldings*

Smussare gli spigoli vvi 0,2 - 0,3
To chamfer sharp adges 0.2 - 0.3

Pieghe
Bents

Dove non specificaro R=1
Where not indicated R=1

Pieghe non quotate 90°±30'
Not dimensioned bents 90°±30'

Tolleranze generali secondo UNI EN 22768-1 classe di tolleranza "m" media/General t*olerance according to UNI EN 22768-1 tolerance class "m" medium*

Tolleranze lineari in funzione dei campi di dimensione fondamentali
Tolerance for basic size range

da/*from* 0.5 a/*to* 3	da/*from* 3 a/*to* 6	da/*from* 6 a/*to* 30	da/*from* 30 a/*to* 120	da/*from* 120 a/*to* 400	da/*from* 400 a/*to* 1000	da/*from* 1000 a/*to* 2000	da/*from* 2000 a/*to* 4000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

Tolleranze angolari in funzione dei campi di lunghezza in mm del lato più corto dell'angolo in questione
Tolerance for ranges of lenghts in mm of shorter side of the angle concerned

da/*from* 0 a/*to* 10	da/*from* 10 a/*to* 50	da/*from* 50 a/*to* 120	da/*from* 120 a/*to* 400	oltre/*over*
±1°	±0°30'	±0°20'	±0°10'	±0°5'

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Materiale/Material: Rame	Sp./Th.: 1	Fin./Fin.: -	
Trattamento/Treatment:			Descrizione/Description: **PIATTINO IN RAME L.40**
Commessa/Order:	Rif. Assieme/Ref. Assembly: -		Disegno/Drawing: **I44081-A**
Scala/Scale: 2:1	Massa/Weight (kg): 3.49	Cod. Cliente/Cod. Client:	
Disegn./Drawn -	Data/*Date* -		

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