



SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

| | | |
|--|------|-----------|
| | 0.4 | —0.2/100 |
| | 0.4 | //0.2/100 |
| | 0.25 | ⊥0.2/100 |

Angles ± 0.5°
Angoli ± 0.5°

| General tolerance — Tolleranza generale: UNI EN 22768/1 — M | | | |
|---|--------------|--------------|-------------|
| Length and Diam. Lungh. e Diametri | 0.00 6.00 | 0.00 30.0 | 0.00 120 |
| Tolerance Tolleranza | ±0.1 | ±0.2 | ±0.3 |
| | ±0.5 | ±0.8 | ±1.2 |
| | ±2.0 | ±3.0 | ±4.0 |

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|--|---------|-----------|--|---|---------------------------------|---|--|---------------------------------------|
| 00 | G13—003 | C_1 | DRAWING RELEASE EMISSIONE | | CIAN | DONADON , | 17/10/2013 | |
| Rev. | Mod. N° | Type | Modification object / Descrizione modifica | | | Drawn by | Approved by | Approv. Date |
| <div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 — 35011 Campodarsego (Padova) — Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div> | | | | | Treatment: Trattamento: | | — — — Tempra durezza HRC 35 ÷ 40 | 24/01/2013 Creation date |
| | | | | | Surf.Finish.: Finitura sup.: | | Fe Zn 12 C 1B Cr UNI ISO 2081—9227—4520 | CIAN , Raffaele Created by |
| | | | | | Material: Materiale: | | C 40 UNI EN 10083 | Weight (kg) Peso (kg) 0,1 |
| | | | | | Blank Descr.: Descr. Grezzo: | | BAR Ø30 h11 UNI468 TONDO Ø30 h11 UNI468 | Perimeter (mm) Perimetro (mm) 0 |
| Model: Macchina: | | BOCCOLE | Group: Gruppo: | | Elementi operatori | | | |
| Part Nr.: Codice: | | G18840010 | | Replace Sostituisce | | Blank: Grezzo: | | Blank Qnt: Qt. Grezzo: — — — |
| Description: Descrizione: | | | | BUSH 20,25X30 X32 ZN BOCCOLA 20,25X30 X32 ZN | | European method  | | Scale: Scala: 1:1 |

Sui codici G15320379 G15320419
garantire il montaggio con interferenza

