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| 1)   | x                                      | xxx  | xx/xx/xx      |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| INDICE MODIFICA  | DESCRIZIONE MODIFICA                   | FIRMA  | DATA          |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | MASSA - CAD<br>0.2kg±5*                                      |               |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | DESCRIZIONE<br>Prigioniero M20x55<br>Radice media - UNI 5909 |               |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| LA PROPRIETÀ DI QUESTO DISEGNO<br>E' TUTELATA A TERMINI DI LEGGE.<br>E' VIETATO RIPRODURLO O/O CEDERLO A TERZI<br>SENZA LA NOSTRA AUTORIZZAZIONE SCRITTA   | MATERIALE<br><br>ACCIAIO<br>Classe 8.8 | RIVESTIMENTO SUPERFICIALE                                    | SCALA<br>1/1  |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | TRATTAMENTO TERMICO FINALE                                   | SOSTIT.       |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | PROFONDITA' TRATT. TERMICO                                   | DIS. GRZZO N. |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | RESISTENZA/DUREZZA A CUORE                                   | DISEGNO N.    |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | DUREZZA  |               |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| SCOSTAMENTI LIMITE SENZA INDICAZIONI A DISEGNO<br>PEZZI RITAVATI DA GETTI RIF. UNI EN ISO 8067 22 C/D<br>PEZZI FORNITI CON MAGLIO O PRESSE RIF. UNI EN 10243 22 GRADO F<br>DIMENSIONI LINEARI DI PARTI LAVORATE (RIF. UNI EN 22768/1)<br><table border="1"> <tr> <td>h</td> <td>0</td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>1000</td> <td>2000</td> </tr> <tr> <td>h</td> <td>0</td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>1000</td> <td>2000</td> </tr> <tr> <td>h</td> <td>0</td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>1000</td> <td>2000</td> </tr> <tr> <td>h</td> <td>0</td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>1000</td> <td>2000</td> </tr> </table> DIMENSIONI ANGOLARI DI PARTI LAVORATE (RIF. UNI EN 22768/1)<br><table border="1"> <tr> <td>h</td> <td>0</td> <td>10</td> <td>50</td> <td>120</td> <td>400</td> </tr> <tr> <td>h</td> <td>0</td> <td>10</td> <td>50</td> <td>120</td> <td>400</td> </tr> <tr> <td>h</td> <td>0</td> <td>10</td> <td>50</td> <td>120</td> <td>400</td> </tr> <tr> <td>h</td> <td>0</td> <td>10</td> <td>50</td> <td>120</td> <td>400</td> </tr> </table> TOLLERANZA DI FORMA O<br>POSIZIONE: UNI 7226 |  | h  | 0             | 3   | 6   | 30  | 120  | 400  | 1000 | 2000 | h | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | h | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | h | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | h | 0 | 10 | 50 | 120 | 400 | h | 0 | 10 | 50 | 120 | 400 | h | 0 | 10 | 50 | 120 | 400 | h | 0 | 10 | 50 | 120 | 400 | FORMATO<br>A4<br> |  |
| h  | 0                                      | 3  | 6             | 30  | 120 | 400 | 1000 | 2000 |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 3  | 6             | 30  | 120 | 400 | 1000 | 2000 |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 3  | 6             | 30  | 120 | 400 | 1000 | 2000 |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 3  | 6             | 30  | 120 | 400 | 1000 | 2000 |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 10   | 50            | 120 | 400 |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 10   | 50            | 120 | 400 |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 10   | 50            | 120 | 400 |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
| h  | 0                                      | 10   | 50            | 120 | 400 |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |
|  |  | 770.0009 0   |               |     |     |     |      |      |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |   |   |    |     |     |      |      |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |   |   |    |    |     |     |                   |  |