



Cleanliness requirement
Acc. to Scania STD 4540
Unless otherwise stated, functional surface is media wetted area
AREA: [OAF] [600] / [I] / [H] Escalation: [C]

Tightness requirement & Leak testing STD1885		
Medium	Air	
Test pressure	1,5 bar	( 150 kPa)
Max. leakage	20 mm <sup>3</sup> /s	
Additional requirements:		
-		

Unless otherwise stated the following applies		
ISO metric screw threads ISO 724		Edge Requirement STD4443
Tolerance class ISO-965-1 6H/6h		Welding STD SS-EN ISO 3834-4
Surface Texture	Tolerancing	Size Tolerances
μm	STD3162	
Surface Treatment		
Material		Marking STD19
Sort	Blank / Dimension	
(STEEL)		
Class / Quality		Line(s)
Condition / References		Height 2-6
		Trademark type Z1
		51.47303-5134
		Moreover

A		626223	Status PR was P	230124	JBXHTY
Change	Zone	ECO Number	Change Description	3D	Date
Symbols, designations and drawing methods STD12		Prohibited and restricted substances in Scania's products STD4400			
Projection Method	Scale	Introduced ECO Number	Classification STD3944	Regulated Parts STD4178	
	1:1	626223	<C>;0 <M>;0	<L>;0	
Designed		Design Checked	STD ch	Approved	
Bohlin Johan/MBA2IA		sssuukk	ssamxb	sssuukk	
Description		Status	Document ID	Doc.Rev	
Pipe steering assy		PR	3066392	2	
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		2022-05-19	1	( 1 )	