


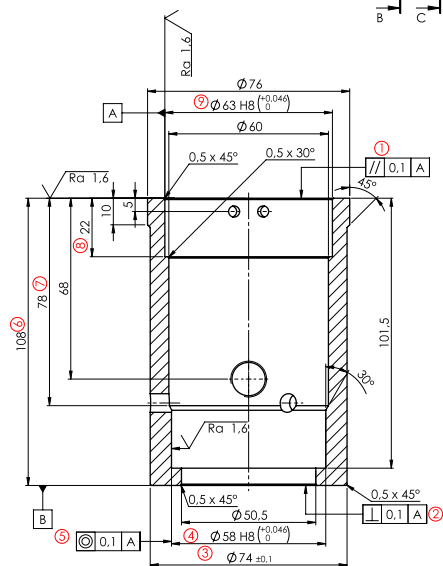
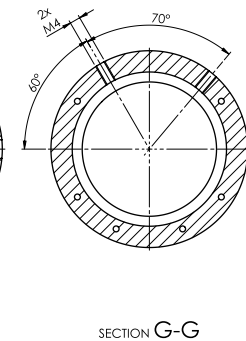
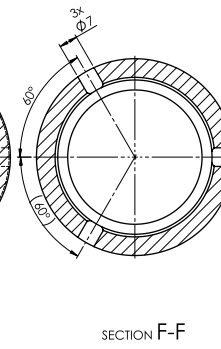
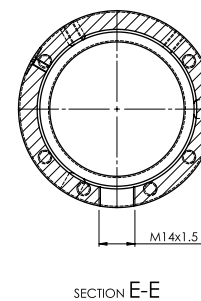
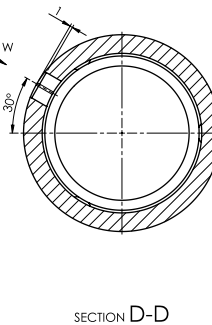
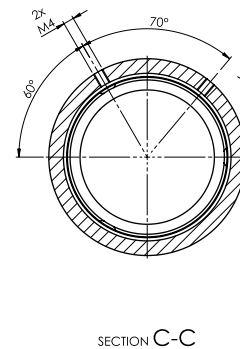
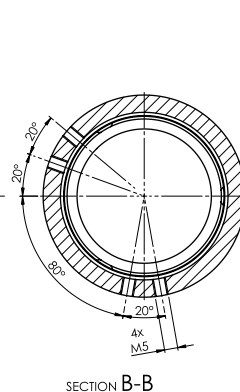
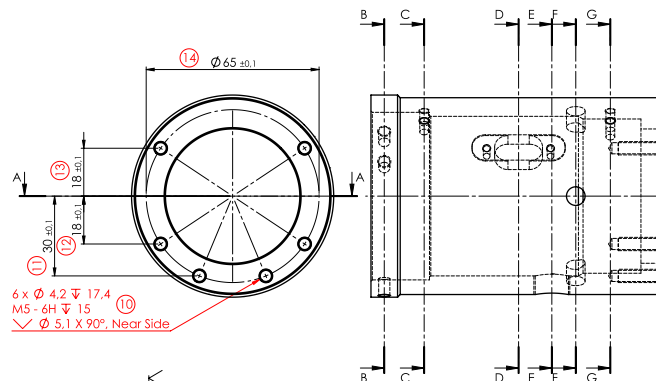
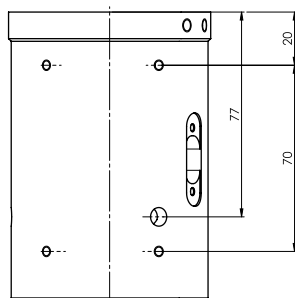
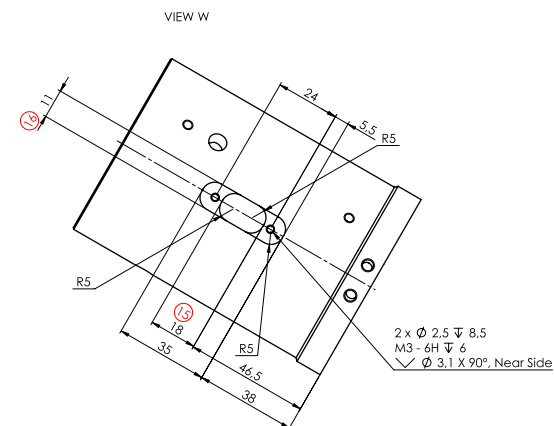


## Drawings used for manufacture this part

Drawing no.	Description	Rev no.
fd-0150	<ul style="list-style-type: none"> <li>- 04 Final part</li> <li>- 02 Machining</li> </ul> Measurement report	02
<div> <div>   </div> <div>  </div> </div>		
Item name:		Rev.:
Bearing house for arm		fd-0150-04 02
Material: EN AW-6082		Drw. format: A4   Drw.by: pl/03-09-2020
Type: Machining		Scale: 1:2   Rev.by: pl/17-11-2020
General tolerance:		Weight: 430.5 g   Approved by:
- Standard:		Sheet: 1 of 2   msp/17-11-2020
Surface treatment:		Approved for:
- Standard:		Production



SECTION A-A



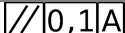
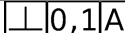
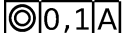
Deburr all sharp edges

Item name: <b>Bearing house for arm</b> Material: EN AW-6082 Type: Machining Geometric tolerance: ISO2768-mS - Standard: Surface treatment: Chromating: Cr-6 free eq. to Surftec650 chromiAl		Drawing no.: <b>fd-0150-02</b> Drw. format: A1 Drw by: p/03-09-2020 Scale: 1:1 Rev by: p/17-11-2020 Weight: 430.5 g App by: msp/17-11-2020 Sheet: 2 of 2 Approved for: Production:	
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## Production Part Approval

### Measurement results for- fd-0150

Supplier : <span style="background-color: #d9e1f2; display: inline-block; width: 250px; height: 20px;"></span>	Part Number: fd-0150 Rev. Nr.: 02 Part Name: Bearing house for arm Drw by: pl Material: EN AW-6082
Order no. : _____	
General tolerance: No Results Found	AQL.: 1,5/S3

						Organization Measurement Results (Data)								Ok	Not Ok
Item	Dimension/Specification	Max.	Min.	Test Date	Qty. Tested	S.1	S. 2	S. 3	S. 4	S. 5	S. 6	S. 7	S. 8		
1	 0,1A	0,1	0												
2	 0,1A	0,1	0												
3	Ø 74 mm	74,1	73,9												
4	Ø 58 mm	58,046	58,000												
5	 0,1A	0,1	0												
6	108 mm	108,3	107,7												
7	78 mm	78,3	77,7												
8	22 mm	22,2	21,8												
9	Ø 63 mm	63,046	63,000												
10,1	Ø 4,2 ∇ 17,4 mm														
10,2	Ø 4,2 ∇ 17,4 mm														
10,3	Ø 4,2 ∇ 17,4 mm														
10,4	Ø 4,2 ∇ 17,4 mm														
10,5	Ø 4,2 ∇ 17,4 mm														
10,6	Ø 4,2 ∇ 17,4 mm														
11	30 mm	30,1	29,9												
12	18 mm	18,1	17,9												
13	18 mm	18,1	17,9												
14	Ø 65 mm	65,1	64,9												

Signature: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_ Prod.ref.no.: \_\_\_\_\_

Production Part Approval																	
Measurement results for- fd-0150																	
Supplier :								Part Number:		fd-0150							
Order no. :								Rev. Nr.:		02							
								Part Name:		Bearing house for arm							
General tolerance: No Results Found				AQL.: 1,5/S3				Drw by:		pl							
								Material:		EN AW-6082							
								Organization Measurement Results (Data)								Ok	Not Ok
15	18	mm	18,2	17,8													
16	11	mm	11,2	10,8													