




SUPPLY SPECIFICATIONS / SPECIFICATII PENTRU FURNIZOR

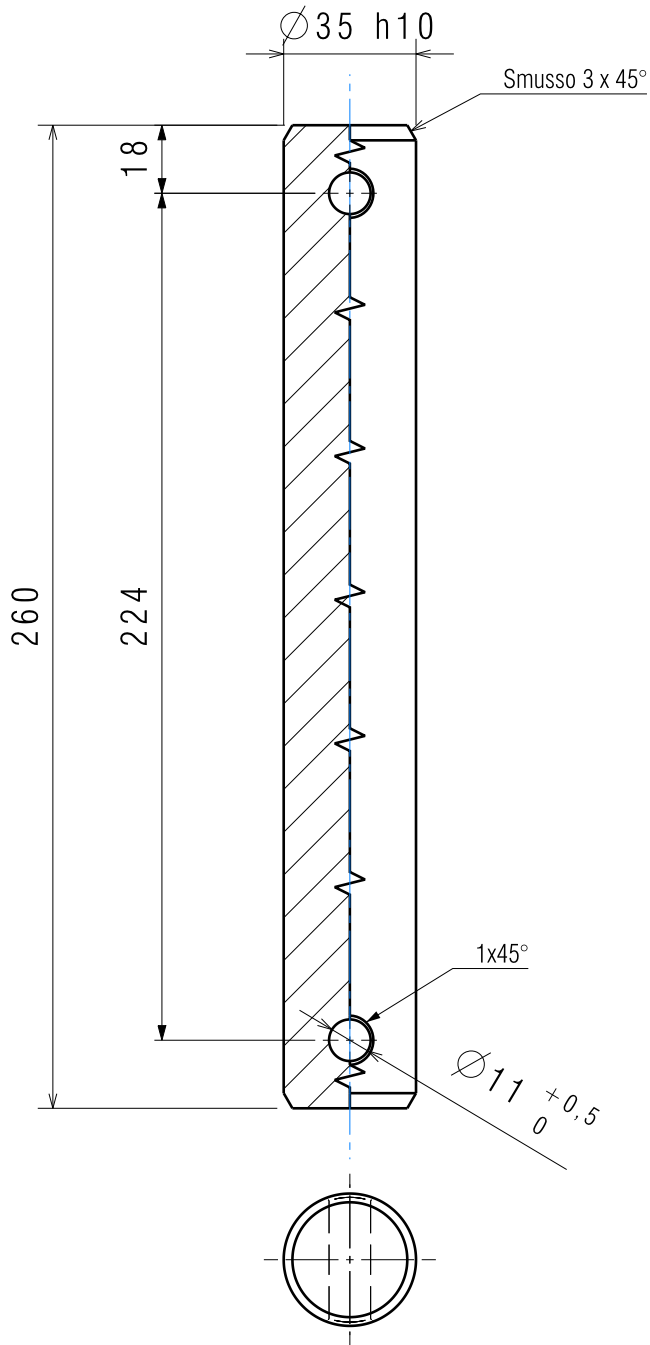
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

Eliminati bavurile si muchiile dupa prelucrare sau matritare - abateri unghiulare 2°, raze necotate: R=1, tesituri necotate: 0.5x45°. Pentru alte specificatii contactati Oficiul Tehnic.



 0.4	—0.2/100
 0.4	//0.2/100
 0.25	⊥ 0.2/100

Angles ± 0.5°
Unghiuri ± 0.5°

-finitura superficiale : zincato bianco spessore 8-12 microns e DEIDROGENAZIONE (cf. capitolo zincatura TS-002 cap. 5.6)



General tolerance - Tolerante generale: UNI EN 22768/1 - M			
Length and Diam. Lungimi si Diam.	Tolerance Tolerante	Length and Diam. Lungimi si Diam.	Tolerance Tolerante
0.00	±0.1	0.00	±0.1
6.00	±0.2	6.00	±0.2
30.0	±0.3	30.0	±0.3
120	±0.5	120	±0.5
315	±0.8	315	±0.8
1000	±1.2	1000	±1.2
2000	±2.0	2000	±2.0
4000	±3.0	4000	±3.0

01	R15-047	Am schimbat materialul Cambiato il materiale	Hord Samuel	Rigon Luca	22.05.2015
Rev.	Mod. N°	Type	Modification object / Descriere modificare	Drawn by	Approved by	Approv. Date
 MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW				Treatment: -- Tratament: -- Surf.Finish.: Zincato + Deidrogenizato TS-002 Finisaj supr.: Material: 42CrMo4 UNI 10083 BONIFICATO Material: Weight (kg) Masa(kg) 1.9		
Model: Artiglio Idro Model: Group: Cadru (Sasiu) Grup:				Blank Descr.: Tondo D35 h10 pelato BONIFICATO Descr. S.F.: Bara trasa D35 h10 BONIFICATA Blank: ----- S.F.: Blank Qnt: -- Cant. S.F.:		
Part Nr.: R17814083 Cod: Replace: -- Substituie:				Scale: 1:2 Scara: European method 		
Description: Spina D35 L260 Descrere: Bolt D35 L260				Circumferences not included Circumferintele exclude		