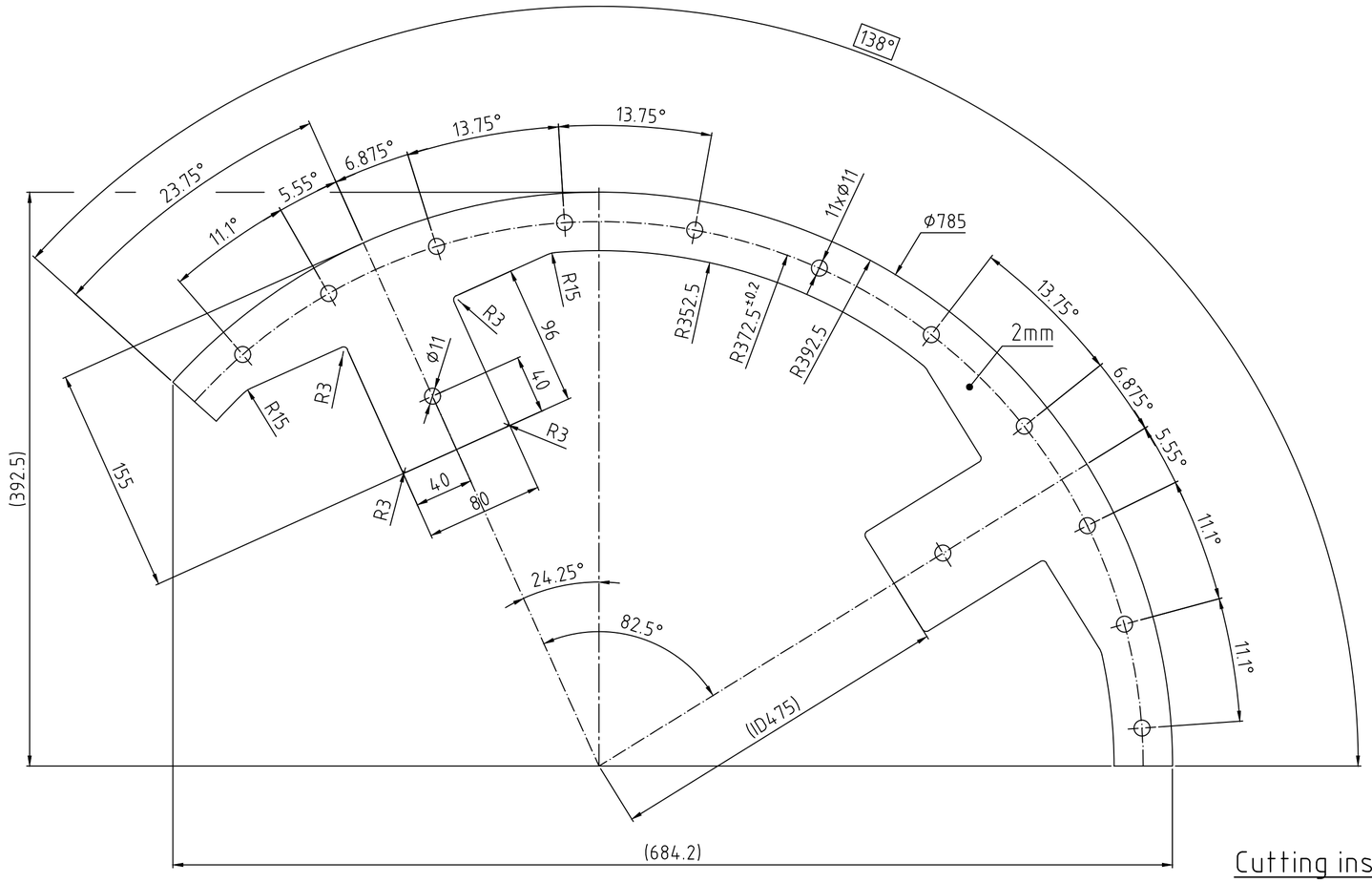
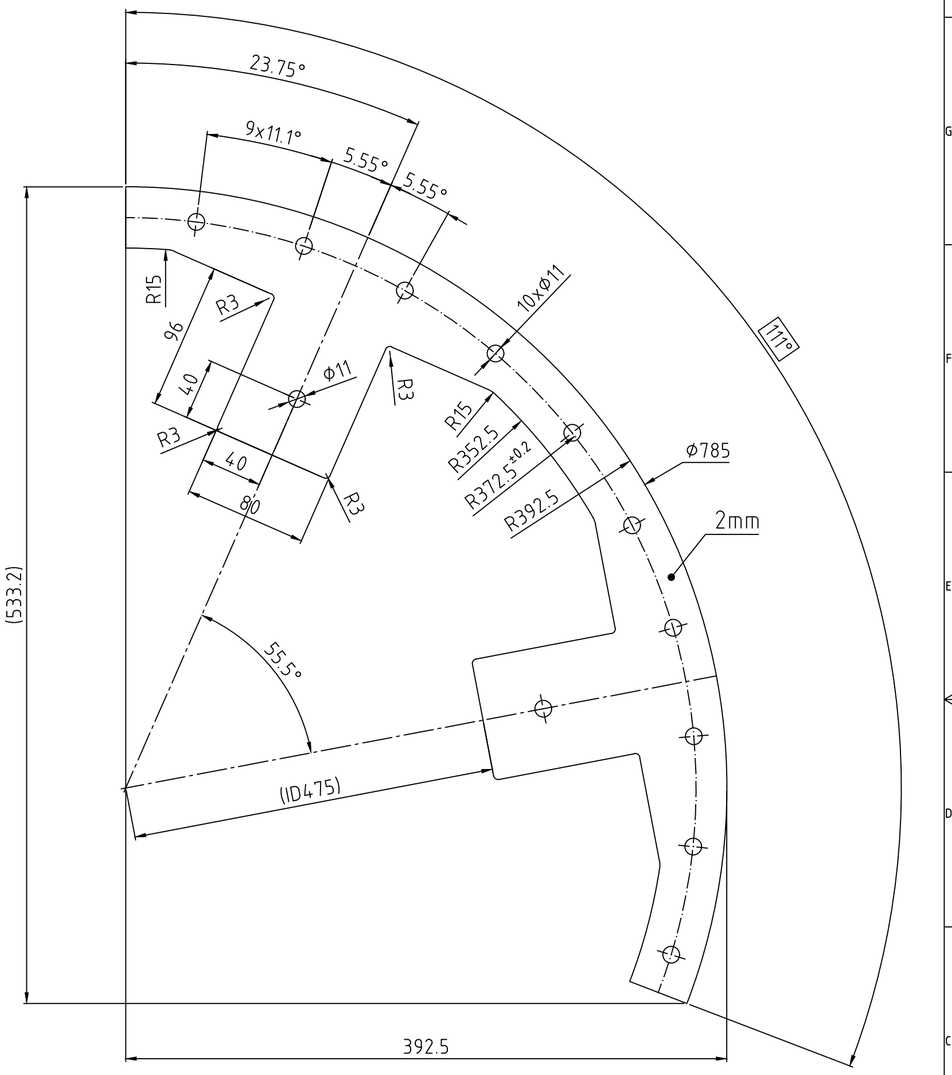
Requested Core height: 220mm
Nominal matrial thickness: 2mm
Nominal No. of layers: 110
If the core plate material thickness differs from the nominal thickness the number of layers has to be adapted to maintain the requested core height.
Example 1.9mm material 220 : 1.9 = 116 layers

ITEM 1 1 part per layer



ITEM 2 2 parts per layer



6.3

EDGES TO BE ROUNDED

Cutting instructions

All plates to be cut out from sheets with the same thickness tolerance.

Coating Instructions

[a] Plates to be coated according to coating instruction 10001377.

Qty.	Description	Dimension	Material	Weight	Item	Remarks
1	▱	2x393x534	St 12	0.769	2	
1	▱	2x393x684	St 12	0.876	1	

Designation
CORE PLATES

SMS group

Responsible	Phone	Released	Manufacturing Instructions		
OMTH		29.10.02	SN 200	First angle projection method ISO 128	
Weight	Reference	Material		Material number	
		St12		D55543	
Author	Scale	Document-No.	Index	Sheet	Format
cf	1:2	55543	a	1/1	A1

Index	Descript. of Modification	Date	Name
a	Coating Instruction added.	04.01.24	RSUD