



THERMIC TREATMENT	SURFACE TREATMENT PHOSPHATING UNI ISO 9717	MATERIAL S355J2+N	TOTAL WEIGHT (kg) 1.28
Object: <input type="text"/>			QUANTITY 304
Descr. PLATE			Scale: 1:1
Job number	doc. type	doc. number	Rev.

										<div>6.3/<div><div></div></div></div> [<div>1.6/<div><div></div></div></div>]										
										HOLES FOR SCREWS		<div>6.3/<div><div></div></div></div>								
										UNQUOTED BEVELS = 0.5x45°										
										UNQUOTED RADIUS = 0.5										
GENERAL MACHINING TOLERANCES – ISO 2768–1 Class mH																				
LINEAR DIMENSION								CHAMFER AND RADIUS				ANGULAR DIMENSIONS								
GRADE	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	GRADE	DESCRIPTION	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6	GRADE	DESCRIPTION	UP TO 10	OVER 10 TO 50	OVER 50 TO 120	OVER 120 TO 400	OVER 400
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	m	medium	±0.2	±0.5	±1	m	medium	±1°	±0°30'	±0°20'	±0°10'	±0°5'