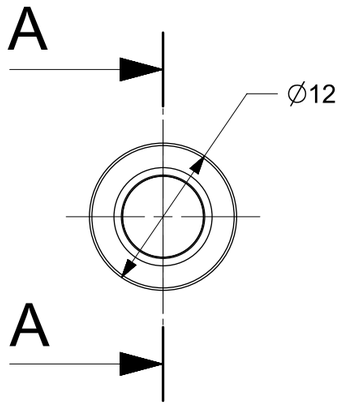
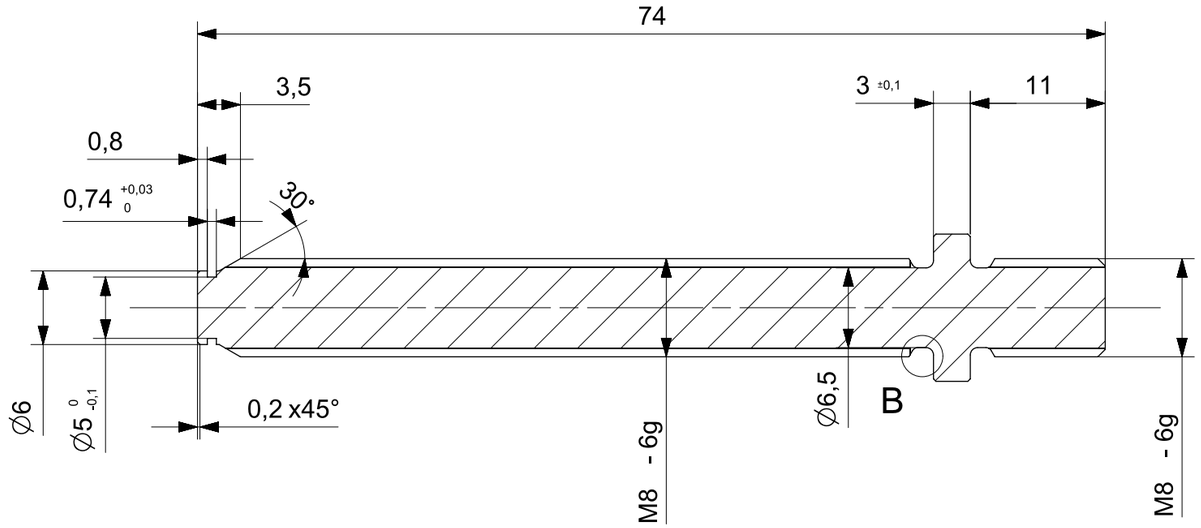
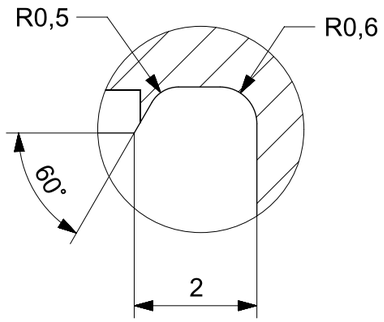
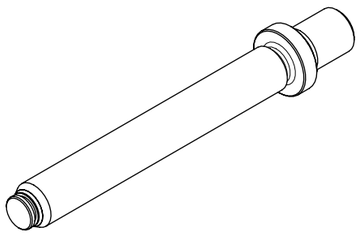


A-A



DETAIL B
SCALE 10:1
(TYPICAL)





-	mod-descript	user	date
REVISIONE Revision	DESCRIZIONE DELLA REVISIONE Revision Description	FIRMA Sign	DATA Date

PMP INDUSTRIES ®

NOTA Pezzo senza bave o spigoli vivi
NOTE Piece without burrs or sharp edges
ISO13715 -0,2 -0,1 +0,5 +0,3

Smussi non quotati/Unquoted chamfers: 1x45°
Raccordi non quotati/ Unquoted fil.: R 0.4-1

TOLL. GEN. SUPERFICI LAVORATE Gen. tol. Machined surfaces	TOLL. GEN. CARPENTERIE Gen. tol. Welded Constructions	TOLL. GEN. FUSIONI (DA GETTO) Gen. tol. Casted parts	TOLL. GEN. PARTI FORGIATE Gen. tol. Forged parts
UNI EN 22768/2 - fH	EN ISO 13920B-F	UNI EN ISO 8062 - CT9	UNI EN 10243 - gr.F

SCALA/Scale	FOGLIO/Sh.	DI / of	FORMATO/Size	CONTROLL./ Checked	APPROVATO / Appr.
1:1	1	1	A3	RTT	RTT

DESCRIZIONE	DATA / Date	DISEGNATO/Drawn	MASSA / Mass - kg
	24/03/2019	Dreosti E.	0.15 ±5%

Description: Screw

DESIGNAZIONE: Vite per freno Neg. PMS855RC

MATERIALE / Material: Steel Class 10.9

TRATT. TERMICO PART. LAVORATO / Heat Treatment Machined Part

TRATT. TERMICO PART. GREZZO / Heat Treatment Raw Part

PROFONDITA' TRATT. TERM./Heat Treatm. Depth
DOPO LAVORAZ. MECCANICA /After Machining Proc.

DUREZZA SUPERF. / Surf. hardness

TRATT.-RIVEST. SUPERF. / Surface Treatment-Coating: ISO 9717 (Phosphate & oil coating)

RESIST. MECCANICA / Mech. strenght

DUREZZA A CUORE / Core hardness

SOSTITUISCE / Substitutes

DISEGNO N. / Drawing Number: 990.0047

REV.: 0

1.6 ( )

DIS. GREZZO / Raw Mat. Dwg.

LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE. E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW. IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION