

Technical drawing of a mechanical part, showing three views: front, side, and isometric.

Front View: Dimensions include 87 (total width), 12 (width of the top flange), 17 (height of the top flange), 30 (height of the main body), 7 (height of the bottom flange), and 9 (x2 slots). The bottom flange has a radius R 4.5.

Side View: Dimensions include 64 (total height), 35 (width of the top flange), 5 (thickness of the top flange), and 5 (thickness of the bottom flange). The side view shows a fillet with a radius R 2.5.

Isometric View: Dimensions include 40 js12 (+0.125 / -0.125) and 20 js12 (+0.105 / -0.105) for the slots, 22 (height of the main body), and M8 (x2) for the mounting holes. The isometric view shows a fillet with a radius R 3.2.

General Tolerances:

- Angular dimension +/- 1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
- MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
- SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
- PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
- The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

Surface Finish: 6.3 / (3.2 /)

Material: S235J2G3 +N UNI EN 10025

Supply state: +N: NORMALIZING ROLLING

Thermic treat.:

Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI

Denomination: STAFFA UNIONE PREPARATORE MC.DX

Draw.: Enrico Gaiotto

Date: 20/07/2020

Mod.: Enrico Gaiotto

Sheet N°: 1/1

App.: Giuseppe Morini

Scale: 1:1

038691.0.0

BRACKET

Changes to previous release:

Change	Modification details:	Date Mod:	IRP
CN04151		15/04/2021	00

Obtain from:

Substitute:

Code: 4032_6002_99

Dimensions:

Hardness(T):

Hardness(S):

BAVA MAX 0,15

MAXIMUM BURR

RACCORDI NON QUOTATI R10

FILLETS WITHOUT DIMENSION