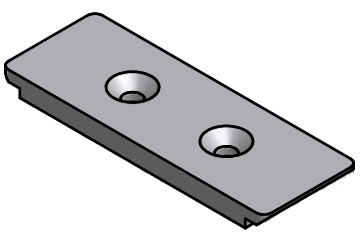
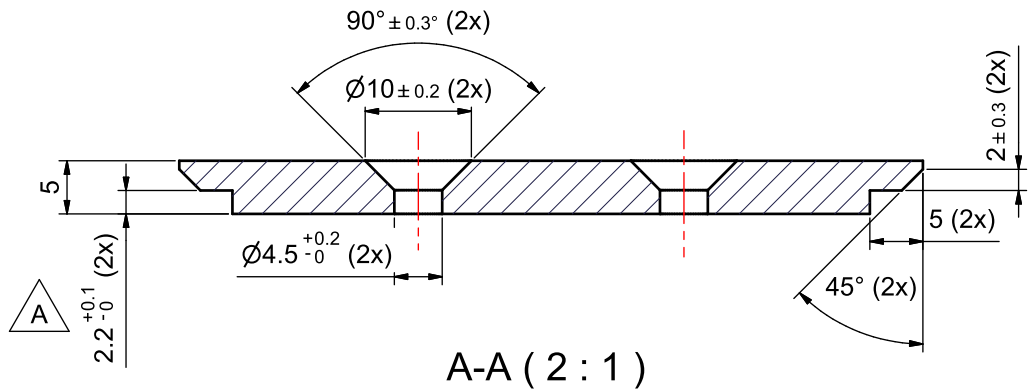
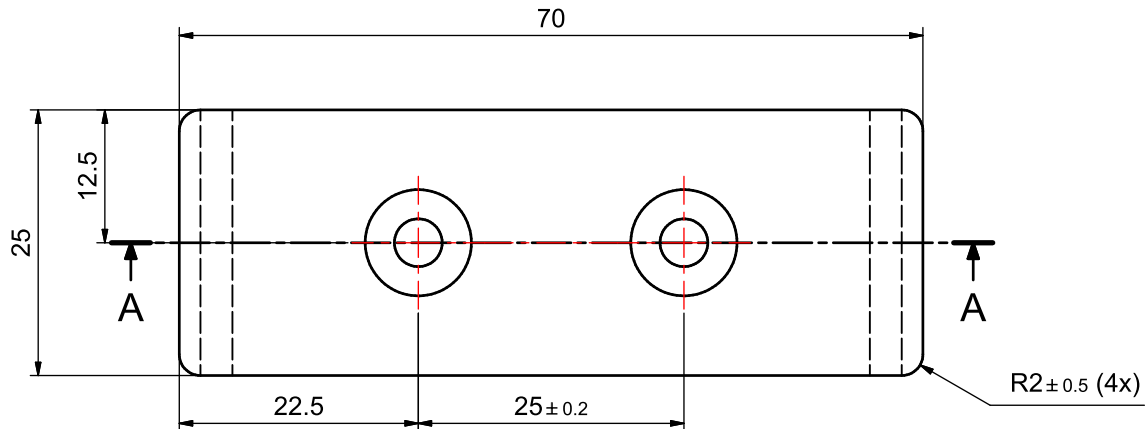



| REVISION HISTORY | | | | |
|------------------|-----|------------------------------------|----------|----------|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| X | A | Released for production | 19-11-12 | |
| A6 | A | Added tolerance (on dimension 2.2) | 22-08-14 | |



JKI, 2022-10-22, R1
Material: 1.0038; S235JR; EN-10025-2; (St37-2)
Treatment: Zn 5µm Blue passivated ISO 2018 Fe/Zn5 (Cr3)

2022-11-08

| | | | | | | | | | |
|--|--|---|--|--|---|-----------------|-------------------|--------------------|---------------------|
| Material: S 235 JR (1.0037) | | ISO 1101, ISO 1302, ISO 16792 GENERAL TOLERANCES according to ISO 2768 m | | | | | | | |
| Treatment: Zn 5µm blue passivated (Cr3) | | Dimension: | | 0.5 thru 3 | 3 thru 6 | 6 thru 30 | 30 thru 120 | 120 thru 400 | 400 thru 1000 |
| | | Tolerance: | | ±0.1 | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 |
| Description: <div>CENTRAL COVER CLAMP</div> | | General Roughness: | | 6.3 ✓ |  | | | Scale: 2:1 | |
| | | | | Unit: mm | | | | | |
| | | Drawn: | | Date: 05-01-12 | | | | | |
| | | Approved: | | Date: 22-08-14 | | | | | |
| | | | | Drawing nr: <div>00429-00-113</div> <div>Rev.: A-R1</div> | | | | | |
| File: 00429-00-113.ipt | | Project nr: 00429 | | Sheet: 1 | | Of: 1 | | Size: A3 | |