

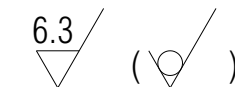
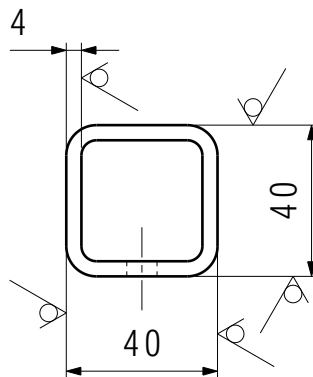
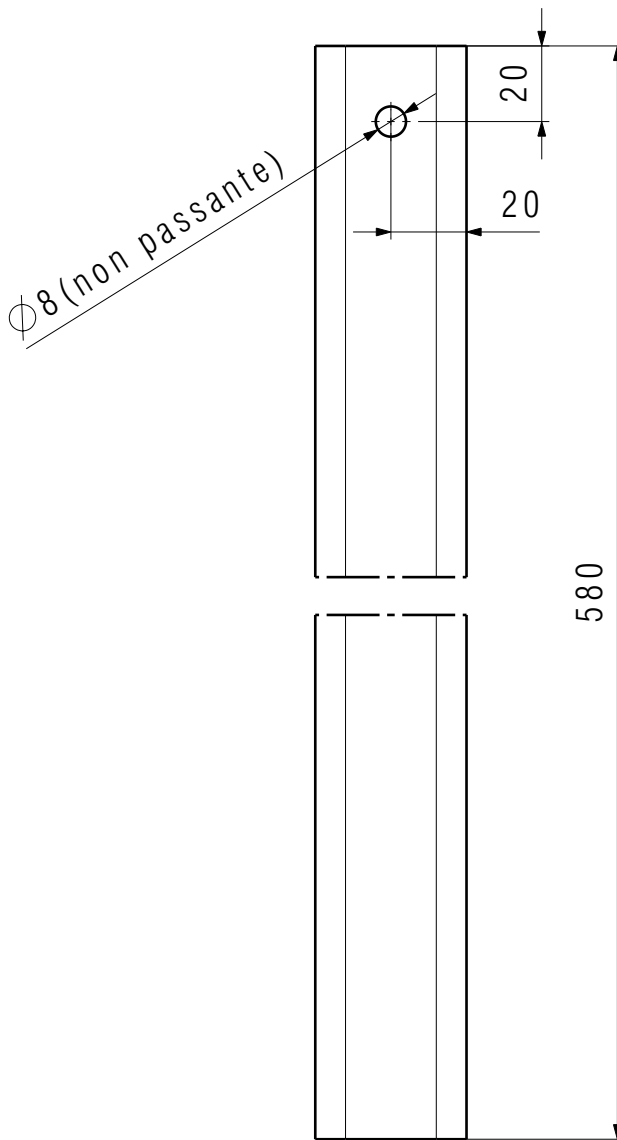
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA



Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 1x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles ± 0.5°
Angoli ± 0.5°

General tolerance —Tolleranza generale: UNI EN 22768/1 — M									
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	∧
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	



00	G09-040	C_2	DRAWING RELEASE EMISSIONE			MARTIN	DONADON	04/02/2010
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div> MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>						Treatment: --- Trattamento:		16/12/2009 Creation date
						Surf.Finish.: --- Finitura sup.:		MARTIN Created by
						Material: S 235 UNI EN 10219 (Fe 360) Materiale:		Weight (kg) Peso (kg) 2,436
						Blank Descr.: PIPE Q. 40X4 Descr. Grezzo: TUBO Q.40 X 4		Perimeter (mm) Perimetro (mm)
Model: HL-HP-HS-HR Group: ELEMENTO Macchina: Gruppo:		Blank Qnt: Qt. Grezzo: ---						
Part Nr.: G13640161 Replace Codice: Sostituisce								
Description: CENTRAL PIPE L.580 Descrizione: TUBO CENTRALE L.580						European method 		Scale: Scala: 1:2