


THERMIC TREATMENT		SURFACE TREATMENT PHOSPHATING UNI ISO 9717		MATERIAL S460N		TOTAL WEIGHT (kg) 0.21	
		Object:					
		Descr.				QUANTITY 16	
		PLATE				Scale: 1:1	
Job number		doc. type		doc. number		Rev.	
				D8312A1		1	

GENERAL MACHINING TOLERANCES - ISO 2768-1 Class mH								
LINEAR DIMENSION			CHAMFER AND RADIUS			ANGULAR DIMENSIONS		
GRADE	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

GRADE	DESCRIPTION	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6
m	medium	±0.2	±0.5	±1

GRADE	DESCRIPTION	UP TO 10	OVER 10 TO 50	OVER 50 TO 120	OVER 120 TO 400
m	medium	±1°	±0°30'	±0°20'	±0°10'

CJP	
3.2/1.6	
HOLES FOR SCREWS	6.3
UNQUOTED BEVELS = 0.5x45°	
UNQUOTED RADIUS = 0.5	