

SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, storni generali 2°, raggi non quotati: R=2, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

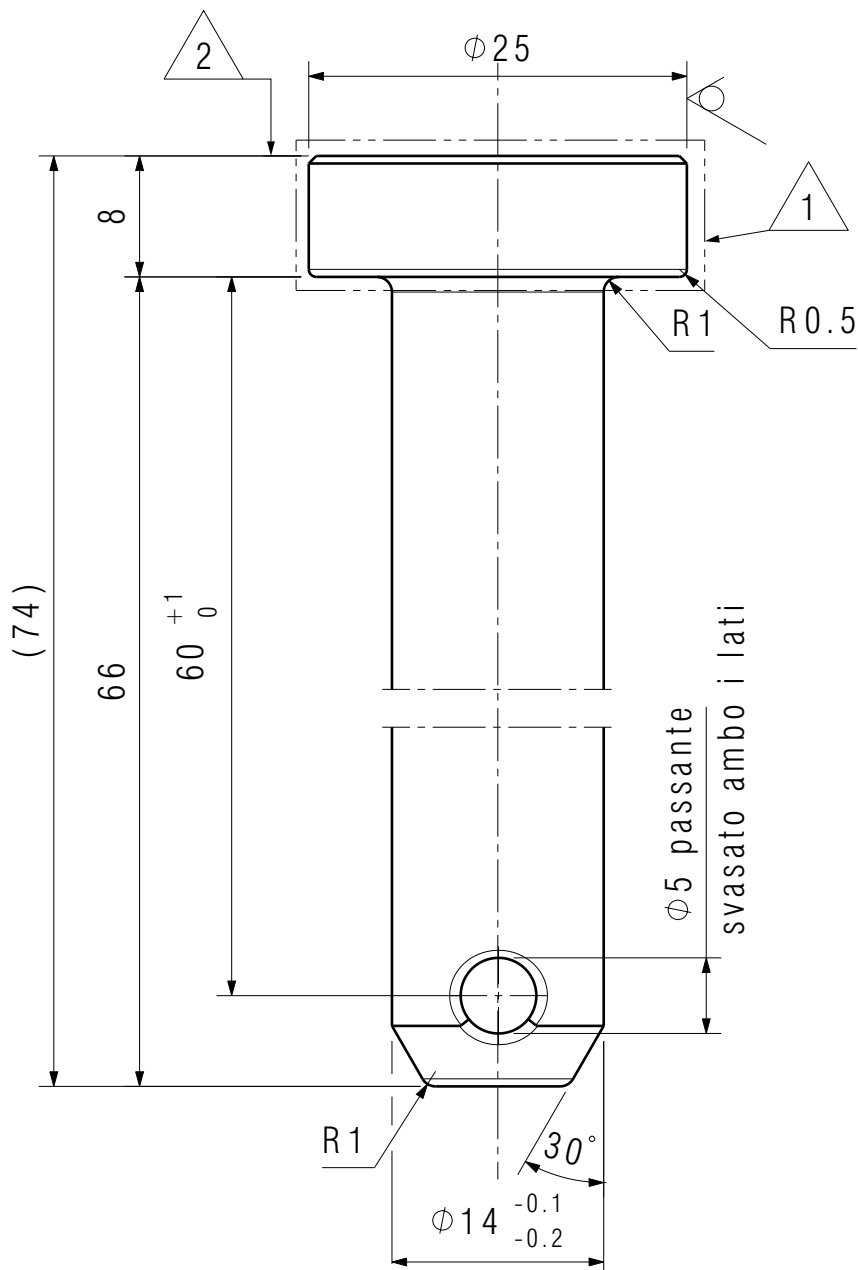
	0.4	— 0.2/100
	0.4	// 0.2/100
	0.25	⊥ 0.2/100


Angles ± 1°
Angoli ± 1°

1 OBTAIN BY ELECTROFORGING PROCESS

2 PRINT MASCHIO BRAND ON TOP SURFACE (REF. DRAWING 00008267)
IN NEGATIVE WITH DEPTH 1.5 mm
(ALTERNATIVE PRINTING: NUMERICAL MACHINE WITH DEPTH 0.5 mm)

Ra3.2 (✓)



00	A21-060	C-1	Release Emissione	rend	mdelorenzi	10/12/2021		
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date		
<div></div> <div>Maschio Aratri S.r.l. Via O.Bravin, 151/B - 30023 Concordia Sagittaria (Venezia) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>				Treatment: --		Creation Date 06/04/2018		
				Trattamento: --				
				Surf.Finish: Zinc Coating Deidr. Ref. Cap-Ts-002		Weight [kg] 0,107		
				Finitura sup: Zincatura Deidr. Rif. CAP-TS-002				
Document No: --				Class: --		Critical Lev: --	Material: C40 EN 10277-5:2008	Weight [kg] 0,107
Blank Decr: --				Descr.Grezzo:--				
Part Nr: A52500012				Replace: A52500011		Blank: --	Wet Area[m2]: --	Perimeter [mm] --
Description: PIN D.14 L=74				European method		Scale: 2:1		Circumferences included
Descrizione: PERNO D.14 L=74								

General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. Lungh. e Diametri	0.00 6.00 30.0 120 315 1000 2000 4000	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0	
Tolerance Tolleranza	0.00 6.00 30.0 120 315 1000 2000 4000	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0	