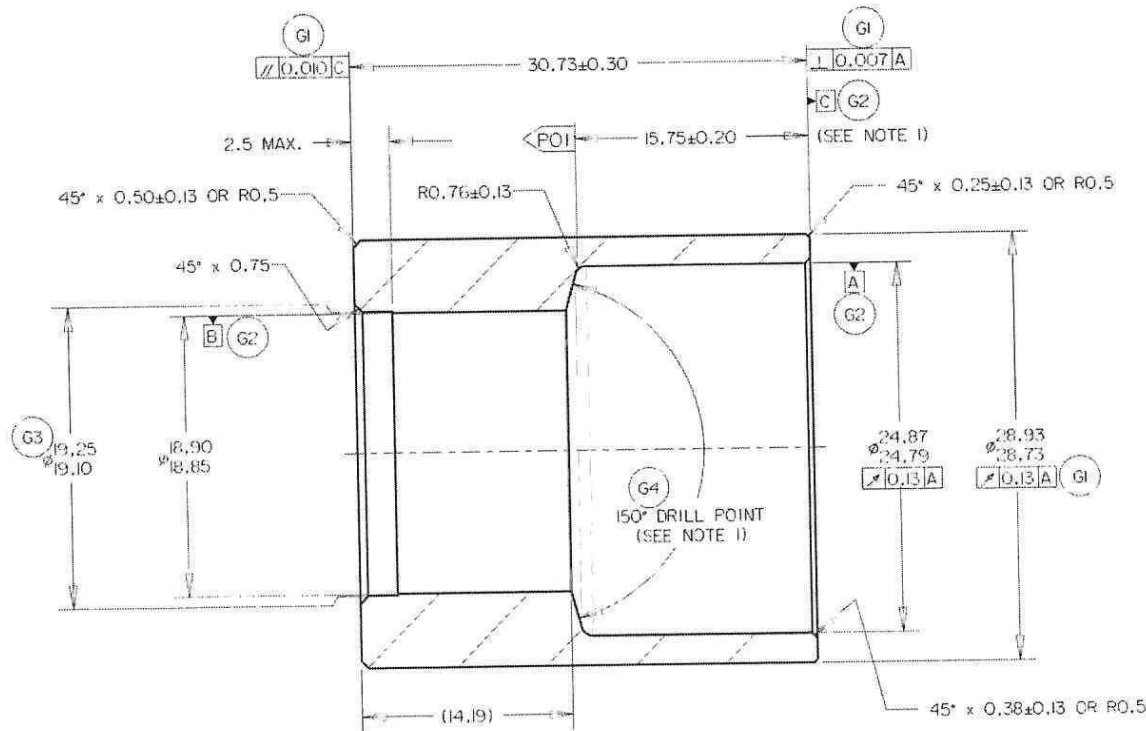


Nr. 2



- NOTES:
- 1) IF 150° DRILL POINT IS USED 15.75±0.13 DIMENSION IS TO BE MEASURED TO THE THEORETICAL INTERSECTION.
 - 2) ZINC w/ CLEAR TRIVALENT CHROMATE (5-10 MICRONS).
 - 3) MATERIAL - ϕ 30.0 MINIMUM - 11SMnPb30 / 95SMnPb28 OR 11SMnPb37 / 95SMnPb36.
- NOTE: RAW MATERIAL STOCK SIZE USED TO PRODUCE THIS PART MUST BE OF SUFFICIENT DIAMETER LARGER THAN THE LARGEST DIAMETER OF THE PART TO ALLOW COMPLETE REMOVAL OF ANY DEFECT IN RAW MATERIAL (i.e. SEAMS, ETC.)
- 4) CORROSION TEST PER ASTM B-117: 24 HOURS TO RED RUST.
 - 5) WEIGHT - 63 grams AS DRAWN.

SECTION A-A

Wärmebehandlung HEAT TREATMENT	-
Material MATERIAL	SEE NOTES
Oberfläche TYPE OF FINISH	ZINC
Oberflächenrauheit - wenn nicht anders angegeben für alle bearbeiteten Oberflächen: SURFACE FINISH REQUIREMENT - UNLESS OTHERWISE NOTED ALL MACHINED SURFACES ARE TO BE: Ra 2.56 max. Micrometer/Ra 93 MAX microinches (REF.) Rmax 15.24 Micrometer/Rmax 600 microinches (REF.)	