



SURFACE FINISHING:ED Black (Cataphoresis black painting: required saltpray resistance >72 hrs (ASTM-B117) thickness > 15 micron)

VERTICALITY TOLERANCE (UNI-EN 22768-mK)		0,4		0,6		0,8		1		BEVEL SIZE (UNI-EN 22768-mK)		+/- 0,2		+/- 0,5		+/- 1		OSCILLATION TOLERANCE (UNI-EN 22768-mK)		/		0,2	
FLATNESS + STRAIGHTNESS TOLERANCE (UNI-EN 22768-mK)		0,05		0,1		0,2		0,4		0,6		SYMMETRY TOLERANCE (UNI-EN 22768-mK)		0,6		0,8		1					
LINEAR SIZE (UNI-EN 22768-mK)		+/- 0,1		+/- 0,1		+/- 0,2		+/- 0,3		+/- 0,5		+/- 0,8		+/- 1,2		+/- 2		ANGLE SIZE (UNI-EN 22768-mK)		+/- 1°		+/- 0° 30'	
Codice stampo: /		4014D308		(gr.): /		68557,192*7,86		Material: /		STEEL TYPE DD11 EN 10111 +		Mod.: / Mod.: /		-		-		-		-		-	
Mould code: /		PRO 308		Unit weight (gr.):		539g		Material: /		ED Black (Cataphoresis black painting: required saltpray resistance >72 hrs (ASTM-B117) thickness > 15 micron)		Data: / Date: /		-		-		-		-		-	
Project code: /				It substitutes N.:		-		Modificat.: /		-		Firma: / Sign.: /		-		-		-		-		-	
Archivio documenti: / Directory: /				Sostituito dal: /		-		Data: / Date: /		-		Firma: / Sign.: /		-		-		-		-		-	
Disegnato: / Drawer: /		2021/07/21		Approvato: / Approved: /		senza indicazione di tolleranza: / Dimensions without tolerances: /		UNI - EN 22768 - mK		1:2													
Data: / Date: /		2021/07/21		Firma: / Sign.: /		ATTILIO GIARETTA		Denominazione: / Description: /		DISCO IN FERRO (IRON DISC)		Codice comp.: /		-		Disegno N.: /		1MT358-308		Revis.: /		00 A3	
Firma: / Sign.: /		ATTILIO GIARETTA		Comp. code: /		?????		N. drawing: /		1MT358-308		Revis.: /		00		A3							