

PART N. CA562713



B3

B2

FORNITORI APPROVATI SECONDO STD CARRARO 00-98-05  
APPROVED SUPPLIERS ACCORDING STD CARRARO 00-98-05

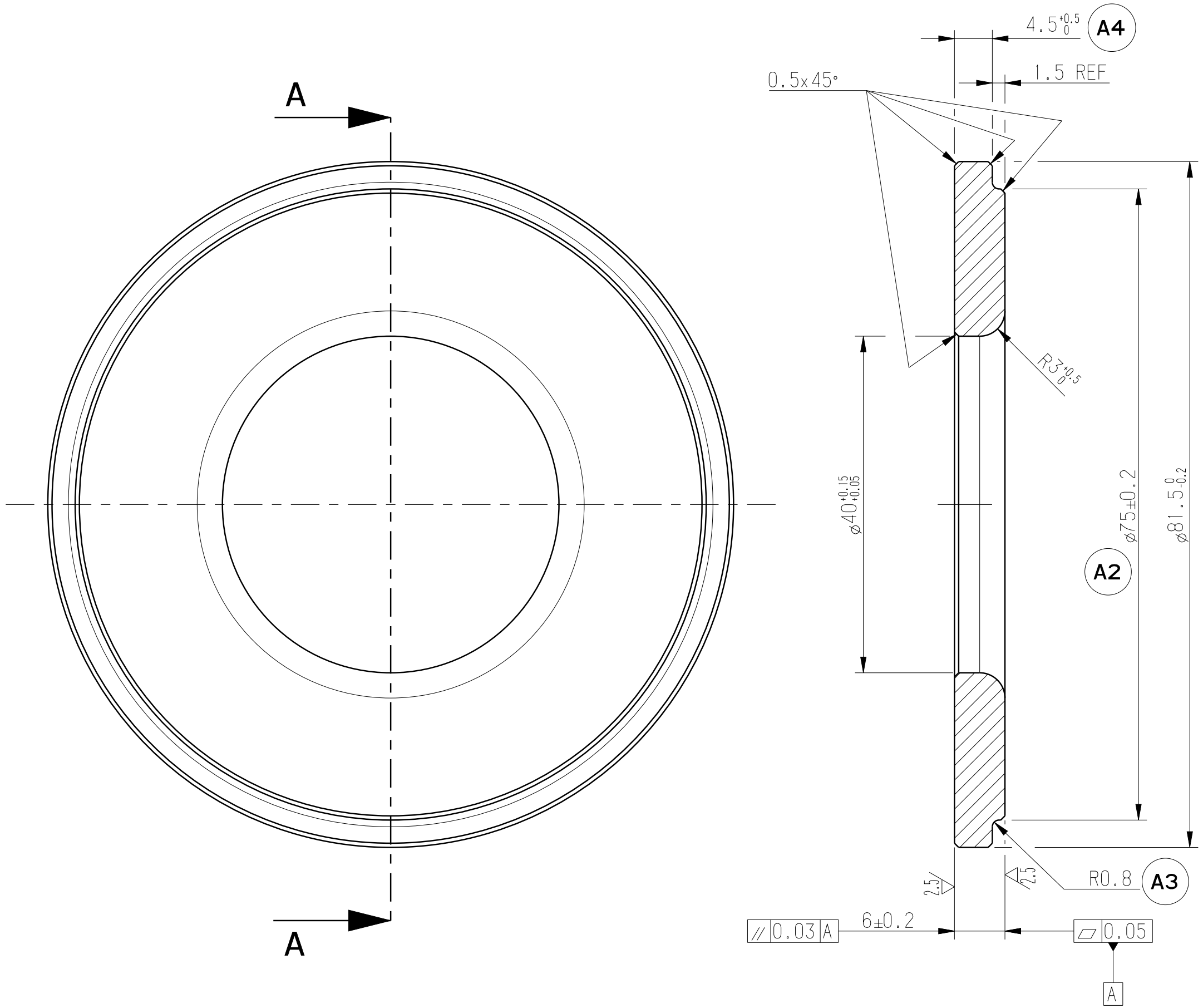
ID FORNITURA ID SUPPLY	CARRARO STD	COD. FORNITORE SUPPLIER CODE	SITO PRODUTTIVO PRODUCTION PLANT	MARCATURA MARKING	COD. PARTE FORNITORE SUPPLIER PART NUMBER	DATA RILASCIO RELEASE DATE	REVISIONE REVISION	RIF.DISEGNO ARCHIVIO REF.DRAWING ON PDM
A	DVP&R-PT000021896	203285	ITALY	-	-	SEE TITLE BLOCK	SEE TITLE BLOCK	CA562713
B	-	-	-	-	-	-	-	-

A5

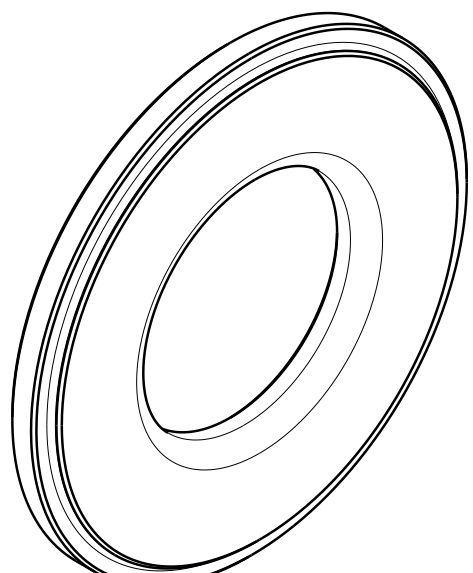
HEAT TREATMENT

HARDENING AND TEMPERING

DUREZZA HARDNESS	H.R.C. H.B.	- ≥224
CARICO ROTT. U. T. S.	MPa.	740 - 880
CARICO SNERV. YIELD STRENGTH	MPa.	≥540
ALLUNGAMENTO ELONGATION	%	14



SECTION A-A



SCALE 1:1

	PART WITH KEY C'S	N. OF KEY C'S 0
PART INCLUDES KEY CHARACTERISTICS WITH PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		
	PART WITH SAFETY C'S	N. OF SAFETY C'S 0
PART INCLUDES SAFETY CHARACTERISTICS WITH DOCUMENTATION REQUIREMENTS AND PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		

05	WAS (D1) A3-CARRARO STD 4-02-07	ASHWINI THORAT	FLAVIO PROSPERO	02/12/2021
04	ADDED (C1) A3-CARRARO STD 4-02-07: RELEASED FOR PRODUCTION	KARISHMA WANKHEDE	FLAVIO PROSPERO	05/08/2021
03	WAS (B1) MAT202 STD CARRARO 1-00004; ADDED (B2) SUPPLIER TABLE, (B3) SYMBOL	KARISHMA WANKHEDE	FLAVIO PROSPERO	16/06/2021
02	WAS (A1) MAT107 STD CARRARO 1-00004; ADDED (A2) $\phi 75 \pm 0.2$ , (A3) R0.8, (A4) $4.5^{+0.5}_0$ ; UPDATED (A5) HT TABLE	KARISHMA WANKHEDE	FLAVIO PROSPERO	02/02/2021
01	ISSUED DRAWING	ASHWINI THORAT	FLAVIO PROSPERO	15/07/2021
REV.	CHANGE	DRAWN	APPROVED	DATE

ALL PROPRIETARY RIGHTS RESERVED BY CARRARO S.p.A. THIS DRAWING SHALL NOT BE REPRODUCED OR IN ANY WAY UTILIZED FOR THE MANUFACTURE OF THE COMPONENT OR ASSEMBLY HEREIN ILLUSTRATED AND  
MUST NOT BE RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT BY CARRARO S.p.A. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.

STD. MATERIAL	42CrMoS4 EN 10277-5	A1	OPT. MATERIAL	
HEAT TREAT.	SEE TABLE		DATE	08/07/2020
			CF	2
SURF. TREAT.	B5-CARRARO STD 4-02-07	C1 D1	GENERAL REFS.	CARRARO STD 0-00055
PRODUCT	AXLE HS 6.04 HD			
DESCRIPTION	WASHER 40X81.5X6			



CARRARO S.p.A. - Via Olmo, 37  
35011 CAMPODARSEGO (PD) - ITALY

CAST./FORG. REFS.	A2	WEIGHT	0.17	kg
REPLACES	-	SCALE	2:1	
PART N.	CA562713			SHEET 1/1