

Surface treatment:
Galvanic zinc coating+
Powder paint for outdoor application (UV-resistant)
black RAL 9005 matte


laser surface cutting
Ra3,2

laser surface cutting
Ra3,2

A - A
B - B

laser surface cutting
Ra3,2
Ra1,6

ISO 13715 $\begin{matrix} +0,1 \\ -0,2 \end{matrix}$ ISO 13715 $\begin{matrix} -0,1 \\ -0,2 \end{matrix}$

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting		ISO 9013		Welding construction		ISO 13920		Metal moulded parts		ISO 8062		Plastic moulded parts		ISO 20457	
Geometrix product specification According to GPS rules		Fundamentals, concepts principles and rules		ISO 8015		Tolerances of form, orientation, location and run-out		ISO 1101		Welding joint		ISO 2553		Work piece edge		ISO 13715		Surface condition		ISO 1302	
Revision	Version	Description of the change										Date		Creator		Approver					
Scale	1 : 1	Material				S355JR				Surface treatment		see legend				Weight		0.34 kg			
Page size	A4	Status of drawing				Released				Item number		Revision		Version		Page		1/1			
Dimensioning unit	mm	Creator		MartinGs		Approver		MartinGs								IDOK "dfi"		520859			
Projection method		Create date		19.01.2023		Approve date		19.01.2023		Description		Support		ISO 16016		The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.					