

1

2

3

sm.0.5x45°
chamfer

Ø6,5

sm. 0.5x45°
chamfer

3.2

Ø6,5

19⁰_{-0,2}Ø20 h8⁽⁺⁰_{-0,033)}

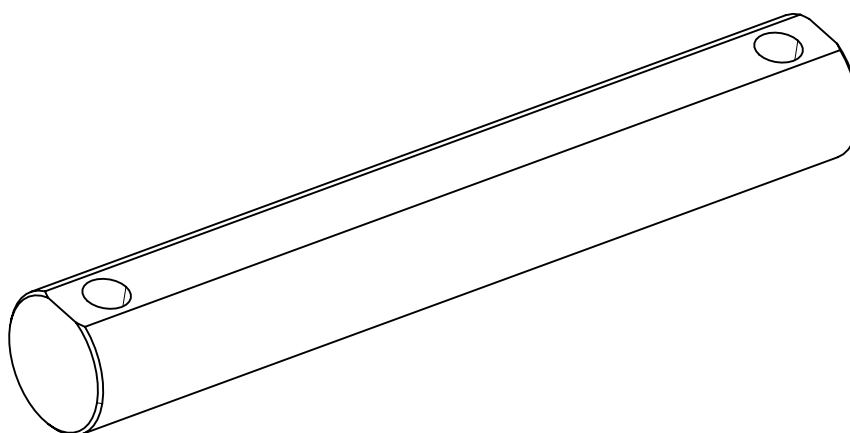
0.05


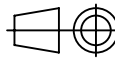
7,5

(7,5)

113 ±0,1

128



1	Single milling along the entire length instead two milling at the ends					GDP	11/02/03
-	mod-descript					user	date
REVISIONE Revision	DESCRIZIONE DELLA REVISIONE Revision Description					FIRMA Sign	DATA Date
		NOTA Pezzo senza bave o spigoli vivi NOTE Piece without burrs or sharp edges TOLL. GEN. SUPERFICI LAVORATE Gen. tol. Machined surfaces UNI EN 22768/2 - fH		ISO13715	<div><div>-0.2 -0.1</div><div>+0.5 +0.3</div></div>	Smussi non quotati/Unquoted chamfers: Raccordi non quotati/ Unquoted fil.: 1x45° R 0.4-1	
		TOLL. GEN. CARPENTERIE Gen. tol. Welded Constructions EN ISO 13920B-F		TOLL. GEN. FUSIONI (DA GETTO) Gen. tol. Casted parts UNI EN ISO 8062 - CT9	TOLL. GEN. PARTI FORGIATE Gen. tol. Forged parts UNI EN 10243 - gr.F		
		SCALA/Scale 1:1	FOGLIO/Sh. 1	DI / of 1	FORMATO/Size A4V	CONTROLL./ Checked RUT	APPROVATO / Appr. RUT
							
DESCRIZIONE PERNO SATELLITI DIFF. PMS850				DATA / Date 26/06/2002		DISEGNATO/Drawn Del Pin G.	
Description Planet carrier pin				DESIGNAZIONE Perno			
MATERIALE E TRATT. TERMICO PART. GREZZO / Material & Heat Treatment Raw Part EN10084 17NiCrMo6-4 (18NiCrMo5)							
TRATT. TERMICO PART. LAVORATO / Heat Treatment Machined Part UNI 5381 (Cementazione / Carburizing)							
PROFONDITA' TRATT. TERM./Heat Treatm. Depth DOPO LAVORAZ. MECCANICA /After Machining Proc. -Cmt7 (0,7+-0,15 mm)		DUREZZA SUPERF. / Surf. hardness 59-61 HRC		TRATT.-RIVEST. SUPERF. / Surface Treatment-Coating ISO 9717 (Phosphate & oil coating)			
RESIST. MECCANICA / Mech. strenght 1100-1450 N/mm^2		DUREZZA A CUORE / Core hardness		SOSTITUISCE / Substitutes			REV.
6.3/3.2		DIS. GREZZO / Raw Mat. Dwg.		DISEGNO N. / Drawing Number			715.00062
LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE. E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA. PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW. IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION							

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