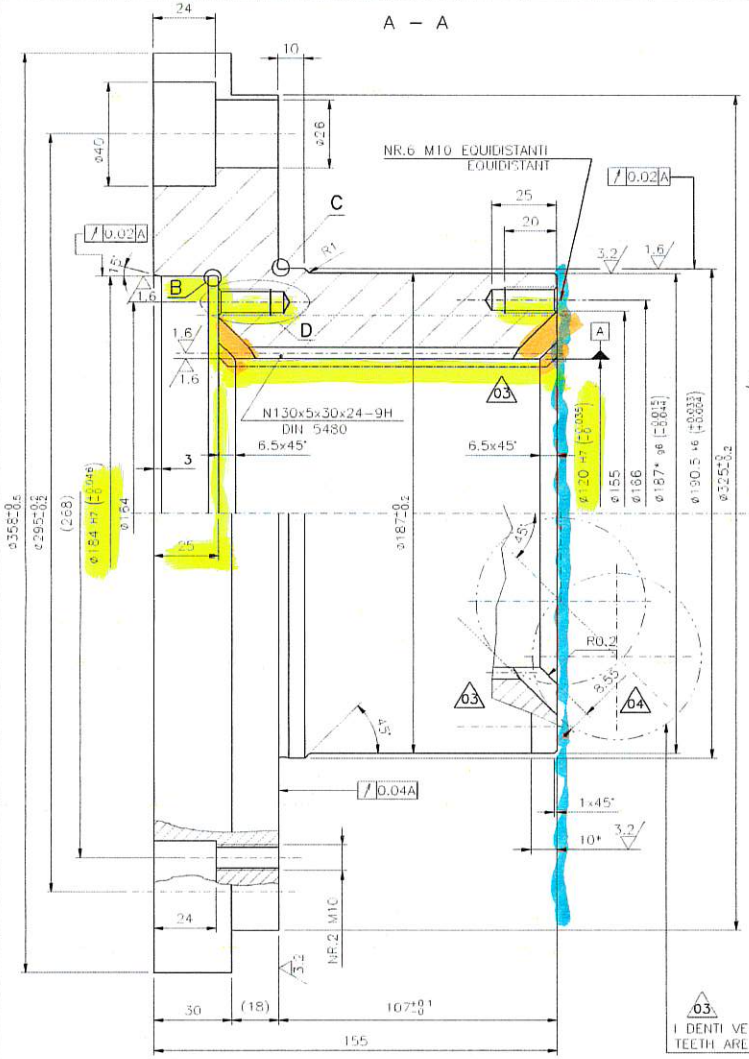

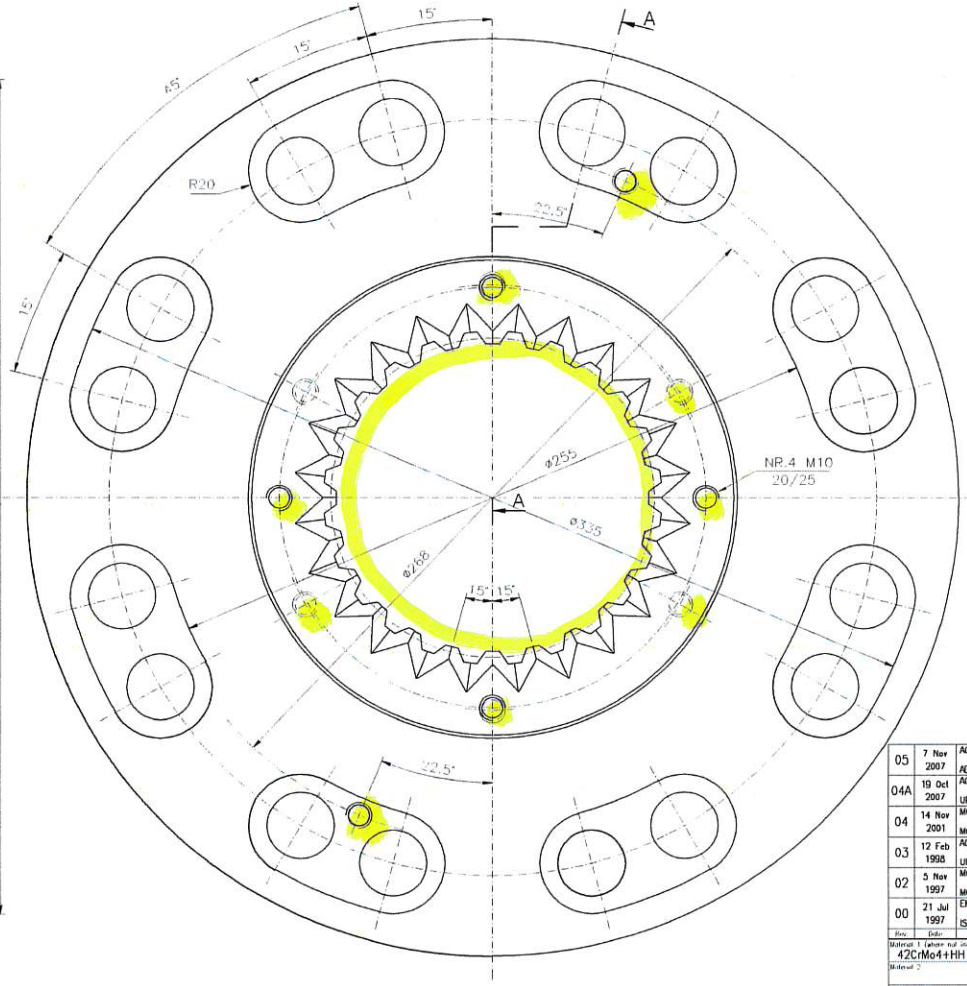

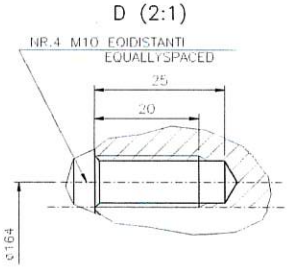

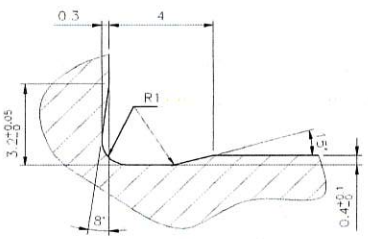

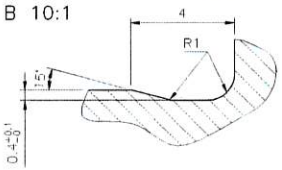

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DENTATURA MOZZO INVOLUTE SPLINE HUB			
PROFILO DI RIFERIMENTO STANDARD BASIC PROFILE	DIN 5480		
DIAMETRO DI BASE REFERENCE DIAMETER	d_B	130	
MODULO MODULE	m	5	
NUMERO DENTI TEETH NUMBER	z	24	
CAMPO DI TOLLERANZA SPACE WIDTH TOLERANCE ZONE	DIN 5480	9H	
COEFFICIENTE CORREZIONE PROFILO ADDENDUM MODIFICATION COEFF.	$x \cdot m_n$	-2.25	
ALTEZZA DENTE TOOTH DEPTH	h_t		
NOMINALE NOMINAL	M_t	111.104	
MISURAZIONI DI CONTROLLO TRA Dm DENTI CONTROL MEASUREMENT BETWEEN GAUGE PINS Dm	G_{Mt} K_{Mt} D_M	111.277 111.168 9	
ERRORE ALLINEAMENTO DENTI AMMISSIBILE ALLOW. TOOTH ALIGNEMENT ERROR	$f_{H\beta}$	0.022	
ERRORE RADIALE AMMISSIBILE ALLOW. RADIAL RUN OUT	F_r	0.036	
INGRANA CON DISEGNO MATING PIECE DWG NO.		4.785457.W 4.749741.R	

– Rm = 750÷900 N/mm²

NICKELATURA CHIMICA
SPESSORE 25µm±3µm
CHEMICALLY NICKEL PLATED
THICKNESS 25µm±3µm

LE SUPERFICI DI ACCOPPIAMENTO E LA DENTATURA DEVONO ESSERE COPERTE PRIMA DELLA NICKELATURA
MATIC SURFACES AND TOOTHING MUST BE COVERED BEFORE NICKEL PLATING

Rev.	Date	Revisions description	Drawn by	Checked by	Approved by
05	7 Nov 2007	AGGIUNTO NORMA LAMINATI ADDED ROLLING STANDARD	Abbenese	Ciassegna	
04A	19 Oct 2007	AGGIORNATO NORMA FUCINATI UPDATED FORGED SUPPLY	Resali A	Carletti Y	
04	14 Nov 2001	MODIF. QUOTA (ERA 8.1),AGGIUNTO T.T., AGG. CRAF. MODIFIED DIM. (WAS8.1) ADDED H.T., DWG UPDATED	Serrelg.	D'adda d.	
03	12 Feb 1998	AGG. PROFILO DENTATURA E INDICAZIONE TRATT.TERM. UPDATED PROFILE TOOTHING, ADDED CHEMICALLY IND.	Fiorino	Gallesca	
02	5 Nov 1997	MODIFICATO ASSOLE COME DA PROPOSTA N.2635 MODIFIED SLOT ABOUT N.2653	Fiorino	Gallesca	
00	21 Jul 1997	EMISSIONE ISSUED	Ruechin	Gallesca	

Material 1 (where not indicated on drawing) 42CrMo4+HH EN 10083-1	State of supply Mat.1 2.8.032	Danieli Supply Std.	Supply Class C	Pattern DB
Material 2	State of supply Mat.2	Danieli Supply Std.	Supply Class	Casting Code
Material 3	State of supply Mat.3	Danieli Supply Std.	Supply Class	

Heat Treatment: BONIFICA
BONIFICA 255-285 HB
On Drawing Symbol, if required: QUENCING & TEMPERING
HARD.&TEMP 255-285 HB

Coating: VEDI DISEGNO
On Drawing Symbol, if required: SEE DRAWING

Unspecified radius (mm): 1 | Unspecified bevels (mm): 1X45° | Dimensions without tolerance as per: DANIELI STD 2.4.103 | Machining: 125 / 63 / 32 / 16 | Max. Welding Class

Project Name

DANIELI
MORGÅRDSHAMMAR

Job nr
Ultimated item: 22780/1f
Replaces

Family code/Machine code: 45680
Weight (kg): 40
I (kgm²)

Title: SEMIGIUNTO
COUPLING HUB

DANIELI Shop number: 4.853601.A
Revision: 05
DANIELI dwg number
Revision
Scale: 1:1
Format: A1
Nr of sheets: 001
Sheet: 001
Follow

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21/11/23

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COMPUTER AIDED DESIGN