



Certified by OneDoc M.P207.030 Rev.00-EI 1/1

NOTE PER LA VERNICIATURA NOTE FOR PAINTING	
SABBIATURA: SA 2½ SANDBLASTED: SA 2½	
FONDO ZINCANTE INORGANICO BICOMPONENTE BICOMPONENT INORGANIC ZINC PRIMER	
FINITURA NERO FINISH BLACK	
VERNICIATURA – SP.MEDIO 120 µm PAINTING – AVERAGE TH. 120 µm	
SCOSTAMENTI PER QUOTE SENZA INDICAZIONE DI TOLLERANZA DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCE	
CLASSE DI TOLLERANZA/TOLERANCE CLASS MEDIO/MEDIUM UNI EN 22768 – M	
OLTRE OVER	0.5
FINO A UP TO	3
SCOST. DEVIAT.	±0.1
3	±0.2
6	±0.3
30	±0.5
120	±0.8
400	±1.2
1000	±2
2000	
4000	

DOVE NON PRECISATO WHEN NOT INDICATED
SEDI PER VITI SPOT FACING
SEDI PER SPINE PIN HOLES
FILETTATURE SCREW THREAD

SALDATURE
Weldings

DOVE NON INDICATO A = 0.7 DELLO
SPESSORE MINIMO DA COLLEGARE

WHERE NOT INDICATED A = 0.7 OF
MINIMUM THICKNESS TO BE WELDED

Preparazione dei lembi secondo ISO 2553
Edge preparation for welding to ISO 2553

✓(12.5/6.3/3.2/1.6/✓)	SMUSSO SPIGOLI NON QUOTATI=0.2x45° UNQUOTED BEVELS...
	RAGGI NON QUOTATI R = UNQUOTED RADIUS...
SCOSTAMENTI PER QUOTE SENZA INDICAZIONE DI TOLLERANZA COME IN : FOR DIMENSIONS WITHOUT TOLERANCE INDICATION , DEVIATIONS SHALL BE IN ACCORDANCE WITH : UNI ISO 2768/1	
CLASSE DI TOLLERANZA / TOLERANCE CLASS : PRECISO / PRECISE	

00	22-08-2017	EMISSIONE ISSUE	BaselloE	BaselloE	SaccomanIF
Rev.	Date(dd-mm-yyyy)	Revisions description	Drawn	Checked	Approved
Job No.			No. of parts		Progr. No.
Pattern DB.		Pattern code	Unit	Item	
Material		Heat treatment		337	
Classification / symbol			Mass (Kg)	J=m.r ² (Kg m ²)	
Title			2,87 kg		
SUPPORTO SPINTORE PUSHER SUPPORT					Scale Format A2
DANIELI drw number				Revision	No. of sheets
M.P207.030				00	1
				Sheet	001 / Follow
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