| Tolleranze generali/General tolerance: UNI EN 22768/1-Media/Medium | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| Lunghezza e diametro / Lenght and diameter | 0.00 6.00 | 6.00 30.00 | 30.00 120 | 120 315 | 315 1000 | 1000 2000 | 2000 4000 | > 4000 |
| Tolleranza/Tolerance | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2.0 | ±3.0 |

| Tolleranze generali per angoli / General tolerance for angular | |
|---|---|
| Angolo/Angular | ±0°.5' |

| Tolleranze geometriche / General geometrical tolerances | | |
|---|---|---|
| ▱ 0.3 | ○ 0.3 | ◎ 0.2 |
| — 0.2/100 | // 0.2/100 | ⊥ 0.2/100 |

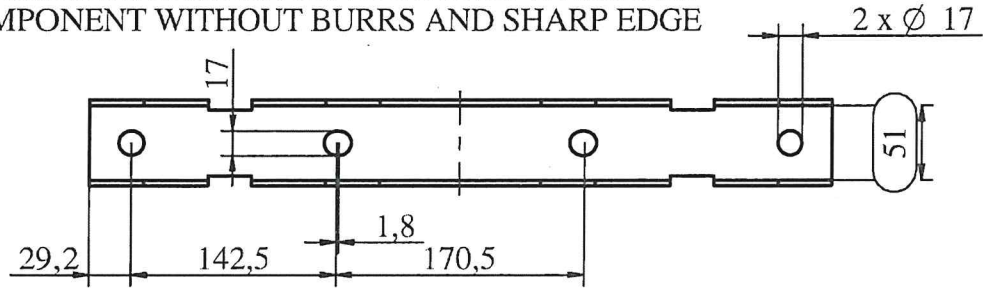
**Specifiche di fornitura:** i particolari devono essere puliti da qualsiasi residuo di lavorazione. Eliminare bave e spigoli da stampaggio o lavorazione, sformi generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

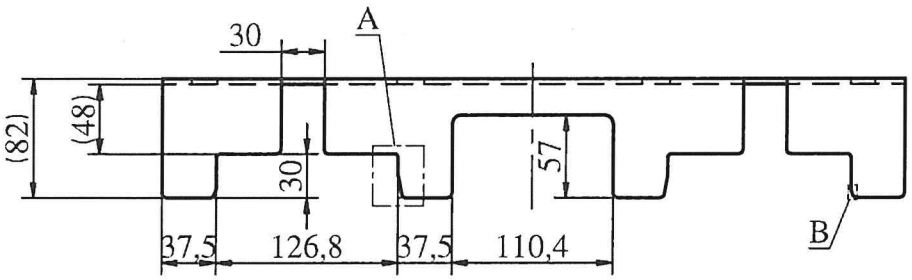
**Supply specifications:** parts must be cleaned from any residual processing. Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted: R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

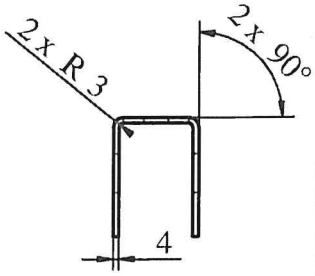
1 2 3 4 5 6 7 8

A B C D E F G H I L

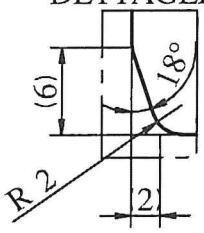
# PARTICOLARE SENZA BAVE E BORDI TAGLIENTI
# COMPONENT WITHOUT BURRS AND SHARP EDGE



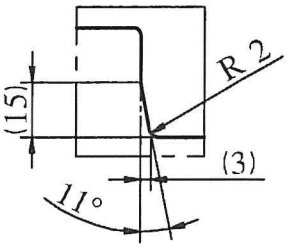




DETTAGLIO B

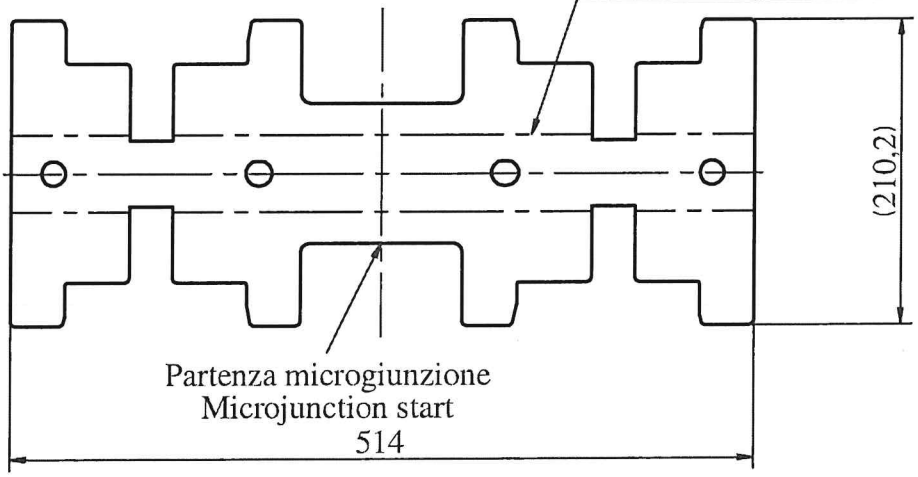



DETTAGLIO A




SVILUPPO INDICATIVO
FOLDED THEORICAL

NOTA PER IL NESTING:
Direzione laminazione
perpendicolare rispetto piega!




| Revisione Revision | N°scheda N°card | Descrizione modifica Modification detail | Disegnato da Drawn by | Approvato da Approved by | Data approvazione Approvation date |
|---|---|---|---|---|---|
| 0 | / | Emissione disegno Drawing release | Tubaro R. | DRAFT | 26/07/2023 |

**MaterMacc**
Z.I. Ponte Rosso S. Vito al Tagliamento (PN) ITALY
THIS DRAWING IS PROPERTY OF COMPANY NAME AND PROTECTED IN ACCORDANCE WHIT PREVALING LAW

Codice/Code: **42404103**

Descrizione/Description: **LAM. SCONTRO TUBI SERBATOIO MSD ELEKTRO**
**SHEET PLATE FOR TANK PIPES MSD ELEKTRO**

European | Metric | A4 | Scala/Scale 1:5 | Peso/Weight 2,290 kg | Perimetro/Perimeter 2499,08 mm

| | |
|---|---|
| Materiale/Material | S 355 UNI EN 10025 (Fe510) |
| Data creazione/Creation date | 26/07/2023 |
| Descrizione del grezzo/Blank description | Lamiera/Sheet metal |
| Spessore/Thickness | 40/10 / |
| Disegnato da/Drawn by | Tubaro R. |
| Trattamento/Treatment | / |
| Sostituisce/Replace | / |
| Finitura superficiale/ Surface finishing | cataforesi acrilica RAL9005/acrylic cataphoresis RAL9005 |
| Pagina/Page | 1/1 |