




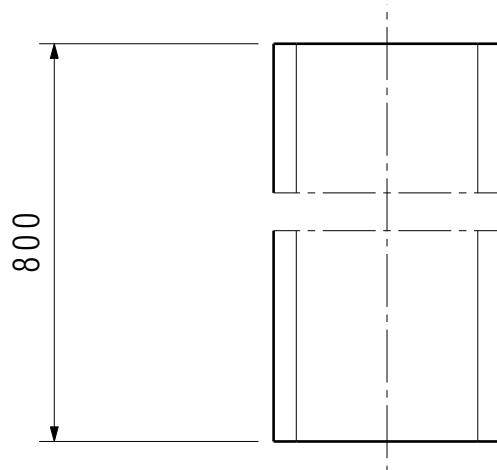
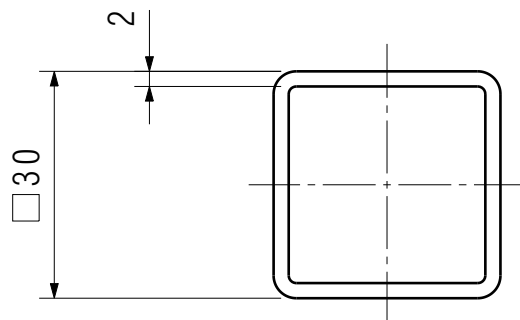
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico


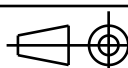
	0.4	—0,2/100
	0.4	//0,2/100
	0.25	⊥0,2/100

Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$



6.3 TAGLI

General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam.	0.00	6.00	30.0	120	315	1000	2000	4000	>
Lunghezza e diametri	6.00	30.0	120	315	1000	2000	4000		
Tolerance	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2,0	± 3,0	
Tolleranza									

00	B18-096	C-1	Release Emissione	lbrazzoli	sbuzzolani	08/10/2018
Rev	Mod. N.	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</p><p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</p></div>				Treatment: --		Creation Date
				Trattamento: --		
				Surf.Finish: Zinc Coating Ref. Cap-Ts002		13/09/2018
				Finitura sup: Zincatura Rif. CAP-TS002		
				Material: S235 EN 10219-1:2006		Weight [kg]
Document No: --		Class: ----	Critical Lev: --	Blank Decr: --		1,365
				Descr.Grezzo:--		
Part Nr: U24170069			Replace: --	Blank: --	Wet Area[m2]: --	Perimeter [mm]
Description: prolunga 30x30 x 2 l=800				European method 	Scale: 1:1	--
Descrizione: prolunga 30x30 x 2 l=800						Circumferences included