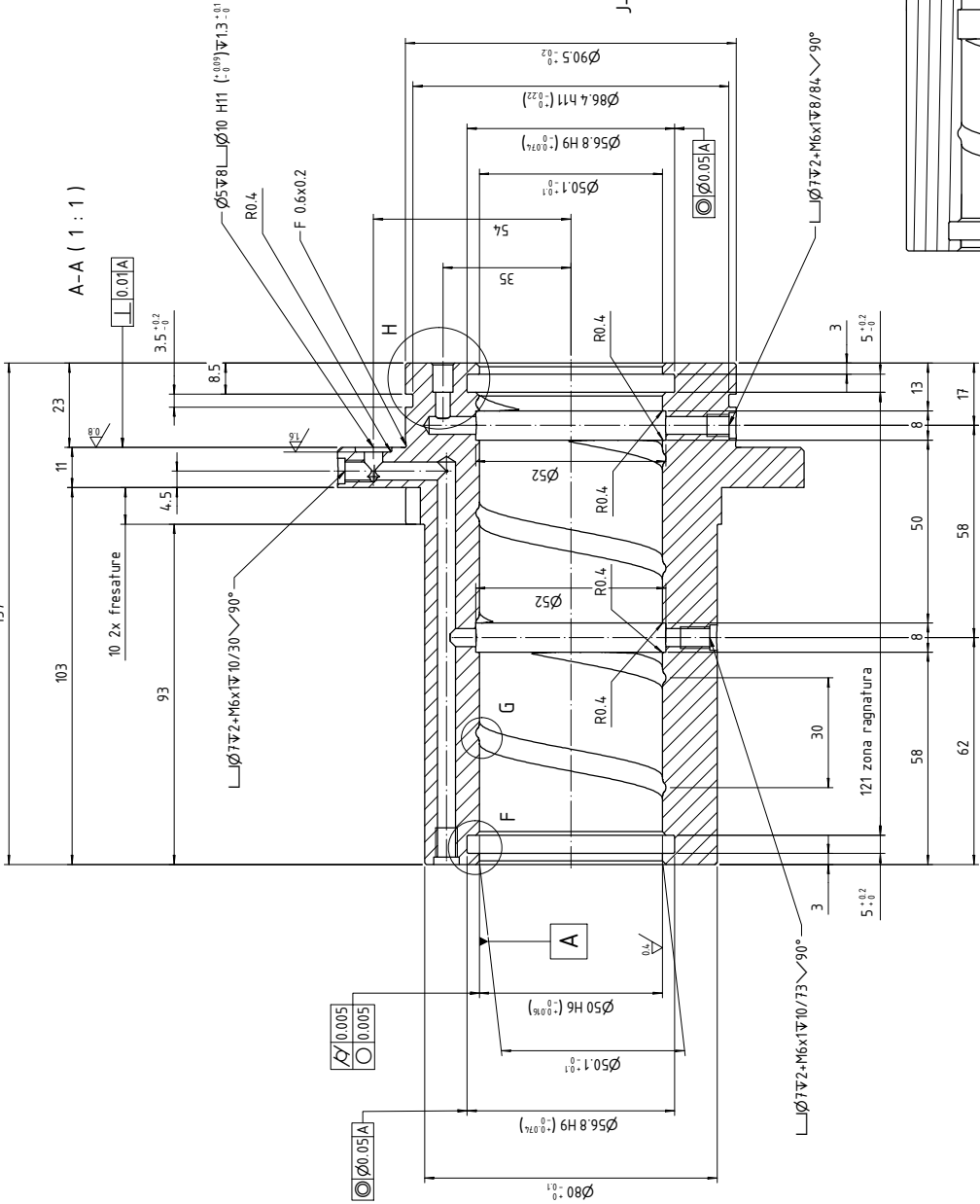


| REV | ZONA | DESCRIZIONE               | DATA       | APPROVATO |
|-----|------|---------------------------|------------|-----------|
| 01  |      | COMPLETAMENTO E CONTROLLO | 06-09-2018 | NDisconzi |
| 02  | B3   | AGGIUNTO Ø127.5           | 08-02-2019 | NDisconzi |

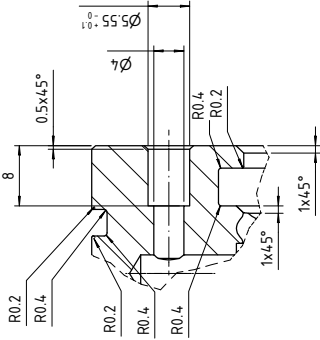
| Tabella fori |         |         | DESCRIZIONE |  |
|--------------|---------|---------|-------------|--|
| FORO         | X       | Y       |             |  |
| A2           | 45.053  | -315.47 |             |  |
| A1           | -49.847 | -232.44 |             |  |
| A4           | 49.847  | 232.44  |             |  |
| A3           | -45.053 | 315.47  |             |  |
| B1           | 0       | 34      |             |  |

Ø11 Pass. L\_Ø17\_10

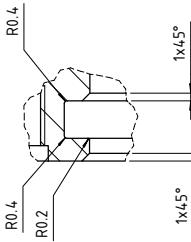
L\_Ø7\_72+M6x1\_10/110\_90°



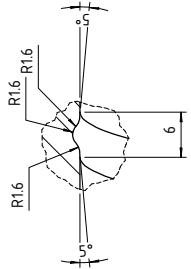
H (2 : 1)



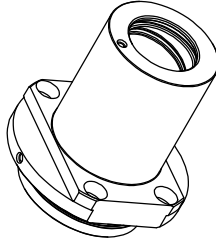
F (2 : 1)



G (2 : 1)



- Generale forature  $\frac{6.3}{\sqrt{0.01}}$
- Togliere gli spigoli vivi
- Smussi non quotati 0.5x45°
- Raggi non quotati R0.4



32/119/0.8/0.4/1

|                 |  |                       |    |     |     |                      |      |                        |      |
|-----------------|--|-----------------------|----|-----|-----|----------------------|------|------------------------|------|
| Dimens. lineari |  | Quoto lineari fino a: |    |     |     | Tol. geometriche     |      | Stato di conservazione |      |
| UNI ISO 2768/-m |  | 6                     | 30 | 120 | 400 | 1000                 | 2000 | 4000                   | 4000 |
|                 |  | ±0.1                  |    |     |     | ±0.2                 |      |                        |      |
|                 |  | ±0.1                  |    |     |     | ±0.2                 |      |                        |      |
| Trattamento     |  | Note T.T.             |    |     |     | Grado di lavorazione |      |                        |      |
| Durezza         |  | Durezza               |    |     |     | Indice di revisione  |      |                        |      |
| Materiale       |  | Particolare           |    |     |     | Rev.: 02             |      |                        |      |
| G250 UNEN 1561  |  | BUSSOLA DI GUIDA      |    |     |     | Foglio n.            |      |                        |      |
|                 |  | Firma                 |    |     |     | Data                 |      |                        |      |
|                 |  | 31/07/2018            |    |     |     | Fusione/Saldato cod. |      |                        |      |
|                 |  | N/Disconzi            |    |     |     | 1                    |      |                        |      |
|                 |  | 27/07/2012            |    |     |     | 11780930             |      |                        |      |