







SUPPLY SPECIFICATIONS / SPECIFICHE DI FORMITURA

Remove all punching burrs after machining or press-forming process: draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio: sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

 0.4	 0.4	 0.25
 0.2/100	 0.2/100	 0.2/100

Angles ± 0.5°  
Angoli ± 0.5°

General tolerance - Tolleranza generale: UNI EN 22768/1 - M	
Length and Diam.: Lunghezza e Diametri:	0.00 6.00 30.0 120 315 1000 2000 4000
Tolerance Tolleranza	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0

12

11

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1

Technical drawing of a mechanical part, showing top and side views with dimensions and radii.

Top View Dimensions:

- Overall width: 530.5
- Overall height: 375
- Left side width: 180
- Right side width: 495
- Top edge width: 410
- Bottom edge width: 340
- Left side height: 41.1
- Right side height: 40
- Internal width: 155
- Internal height: 100
- Bottom edge width: 21.7

Radii:

- R22.5 (multiple locations)
- R200
- R30
- R150
- R8

Side View Dimensions:

- Overall width: 370
- Overall height: 22.5
- Left side width: 22.5
- Right side width: 22.5
- Internal width: 135
- Internal height: 267.5
- Bottom edge width: 95

Radii:

- R22.5 (multiple locations)

Technical drawing of a mechanical part, showing a detail view with dimensions and radii.

Dimensions:

- Overall width: 60
- Overall height: 410
- Internal width: 10

Radii:

- R8


Tolleranza interasse forature = ± 0,2

N.B. Il fornitore del particolare deve essere lo stesso fornitore che esegue l'assieme cod. G15319800 per poter usare i particolari dagli sfridi del materiale

3D perspective view of the mechanical part, showing the overall shape and internal features. Arrows point to specific features.

Per quote riferite a ricavare i particolari G15319780 e G15336720 chiedere DXF alla GASPARDO

N.B. La lunghezza del perimetro è complessiva dell'esecuzione di n° 1 part. G15336720 e n° 2 part. G15319780 come da DXF GASPARDO

00	09-105	C-1	DRAWING ISSUE EMISSIONE DISEGNO	MOGLIONI	DONADON ,	21/05/2010
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Modified by	Approved by	Approv. Date
			 MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW	Treatment: Fe Zn 12 C 1B Cr3 UNI ISO 2081 - 9227-4520 Surf.Finish.: Finitura sup.: Material: S355JR UNI EN 10025 Materiale:		14/05/2010 Creation date MOGLIONI , Created by
Model: Macchina:	DIRECTA TT		Group: PEDANA Gruppo:	Blank Descr.: Sheet thinnk 10 mm UNI EN 10029 Descr. Grezzo: Lam. Sp. 10 mm UNI EN 10029	Weight (kg) Peso (kg) 8,7	
Part Nr.: Codice:	GA5310080		Replace Sostituisce	Blank: Grezzo:	Blank Qnt: Qt. Grezzo:	Perimeter (mm) Perimetro (mm)
Description: Descrizione:	" "		SUPPORTO LATERALE PEDANA DIRECTA TT	European method	Scale: 1 : 3	3588