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In case of heat exchanger drawing:Category ACC.to the european directive 2014/68/EU tested and certificated ACC. to sound engineer practice.

NOTES:

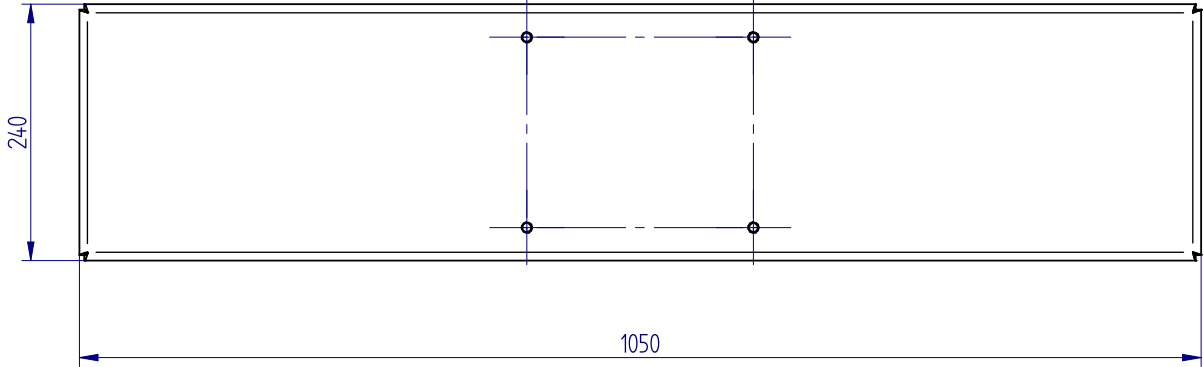
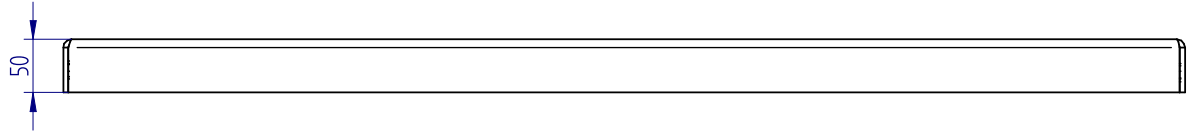
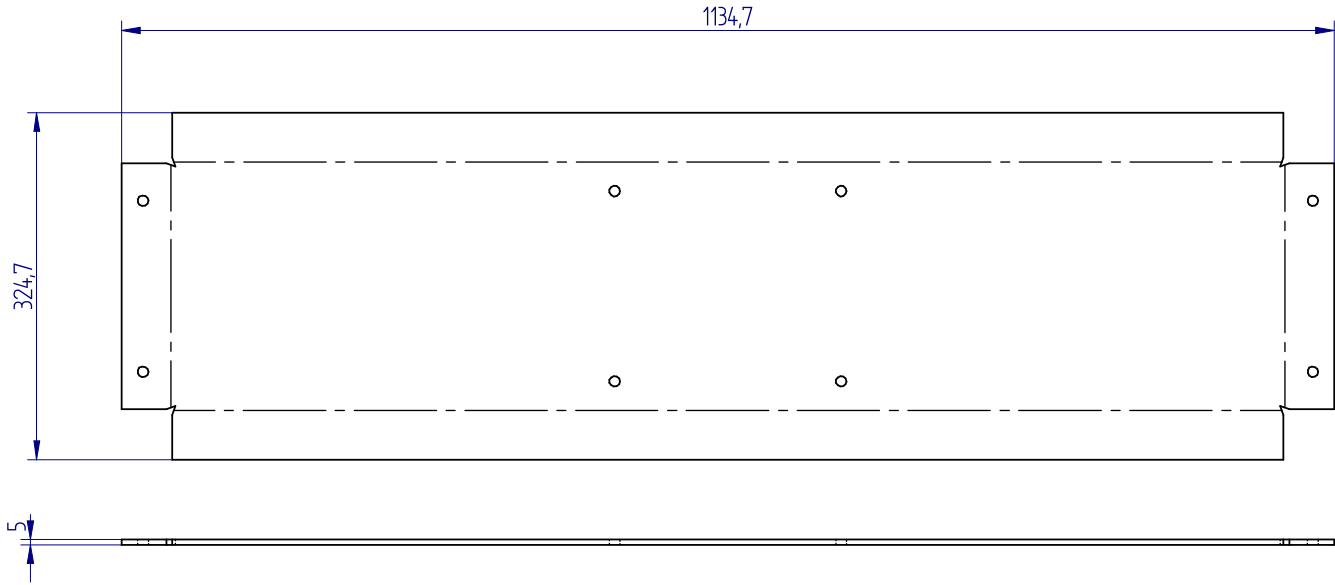
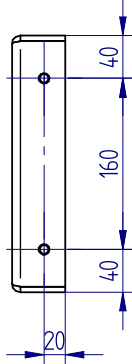
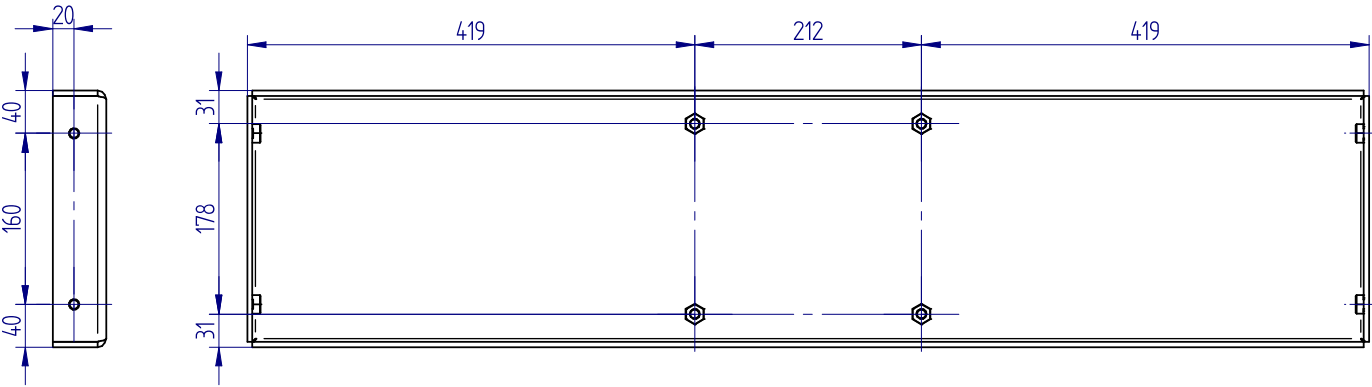
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE  
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI  
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO  
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

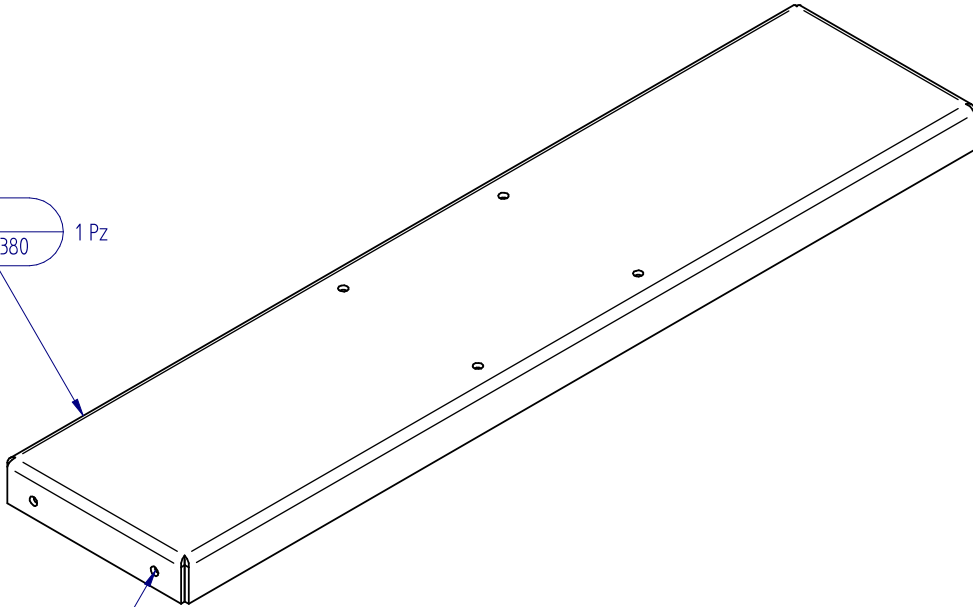
E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA  
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes:



2  
SPS00031380 1 Pz

1  
M10 DIN 929 8 Pz



Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M10 DIN 929 INOX A2	Dado a saldare M10 DIN929 INOX A2	8		Acciaio inossidabile, 316
2	SPS0003138	BASE SUP.	1	Fe SP 05mm	DD11

0 Emissione				31/01/2023	
Rev	Description	Made	Verified	Approved	Date
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553					
		0.5-3	>3-6	>6-30	>30-120
Unless otherwise specified - ISO 2768 class c		±0.2	±0.3	±0.5	±0.8
		>120-400	>400-1000	>1000-2000	>2000-4000
		±2	±1.2	±2	±3
		±4	±1°30'		
		Project N°:	Surface treatment :	Material:	Weight:
		-	RAL9005 + C5M		14.202 kg
		Description:	MOTOR SUPPORT 480x130x125		Page:
		Customer code:	Code		1 / 1
		-	SMA0007910		