

NOTES:

TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

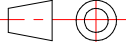
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\

Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M12 DIN 929	DADO M12 DIN 929	1		Acciaio
2	SPS0002856	BASE	1	5 mm	DD11
3	SPS0002857	RINFORZO	1	5 mm	DD11

0	Emissione	a.buonaventura	a.raimondi	d.perale	13/09/2022					
Rev	Description	Made	Verified	Approved	Date					
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553										
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle	
Unless otherwise specified - ISO 2768 class c		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
		Project N°: PR22/112		Surface treatment : RAL 9005		Material:		Weight: 1,791 kg	Scale: 1:2	
				Description: PIEDE CARRELLO					Page: 1 / 1	
				Customer code: \\			Code		PSA0084510	