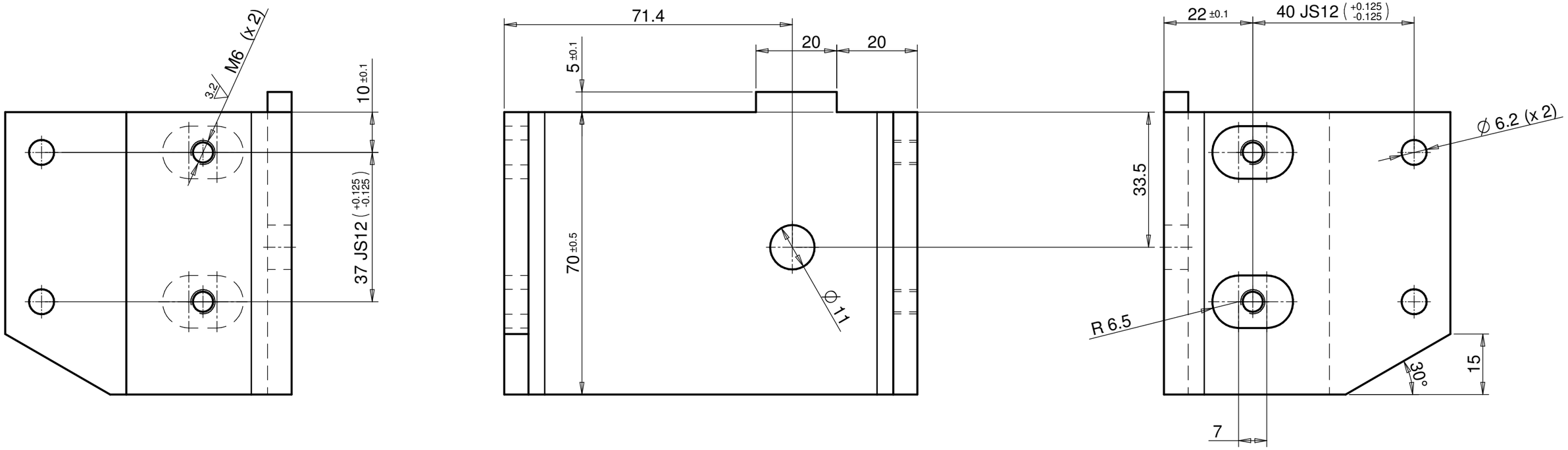
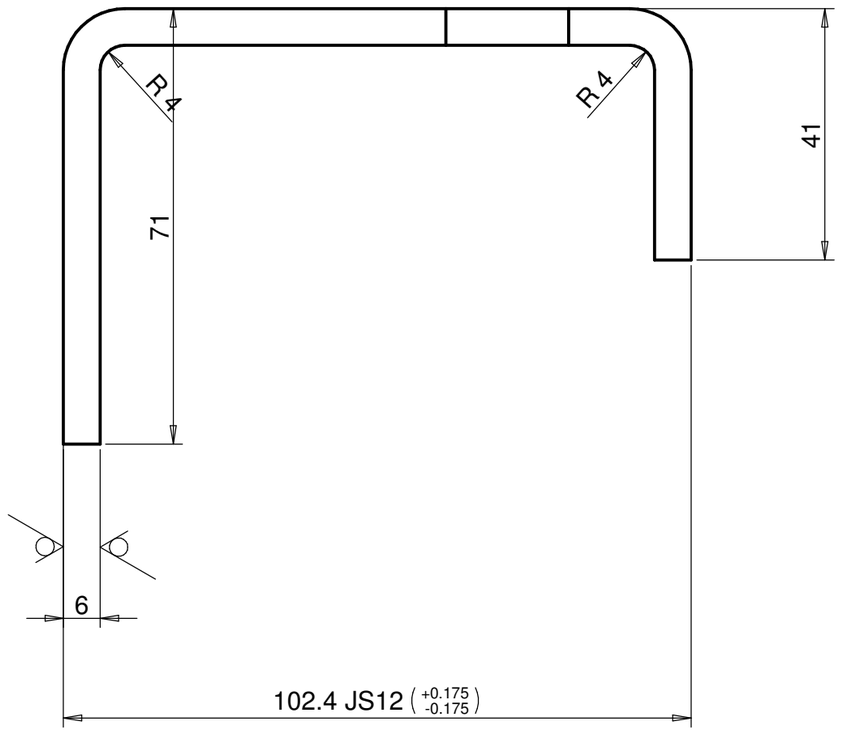
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions





6.3 (3.2)

- FREE OF BURRS AND EDGES/Esente da bave e spigoli vivi
- MAXIMUM BURR:/Bava max: 0.04

CN04939				24/08/2021	00
Change	Modification details:			Date Mod:	IRP
Changes to previous release:		Obtain from:	Substitute:		
Material:	S235J2G3 +N UNI EN 10025	Code:	4032_6002_99		
Supply state:	+N: NORMALIZING ROLLING	Dimensions:			
Thermic treat.:		Hardness(T):			
Surface treat.:	Fe/Zn8c2c UNI ISO 2081 free Cr VI	Hardness(S):			

Approved

DENOMINATION: SUPPORTO BANCALI DX (4 NASTRI) PROXIMA

Savio	Draw.: Dante Zancai	Date: 17/06/2021	045458.0.0	
	Mod. : Dante Zancai	Sheet N°: 1/1		
	App. : Stefano Malfante	Scale: 1:5	BRACKET	

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