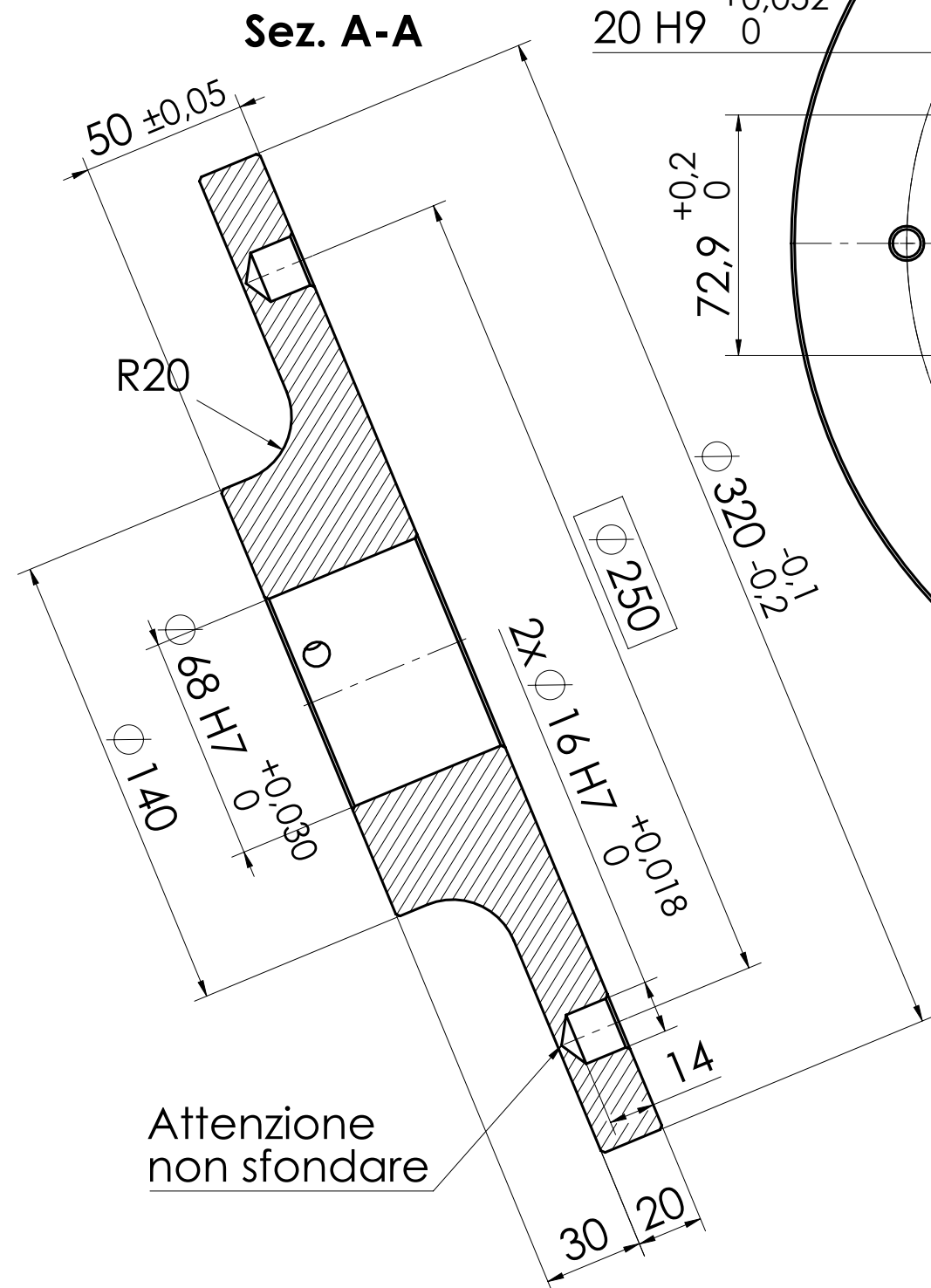


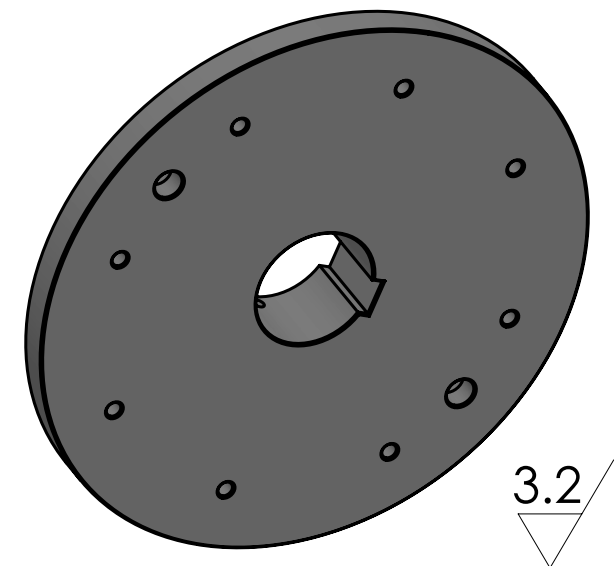
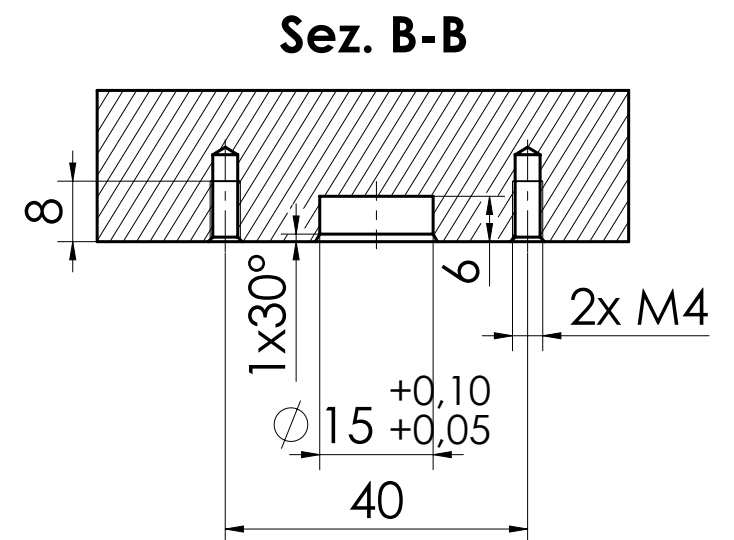
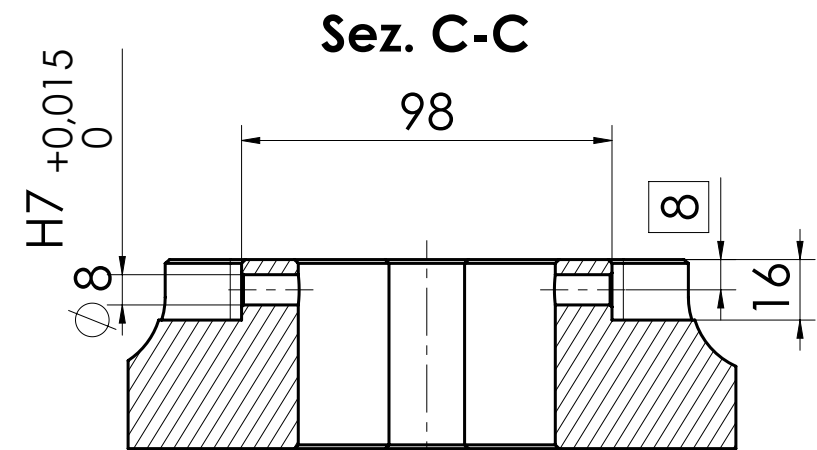
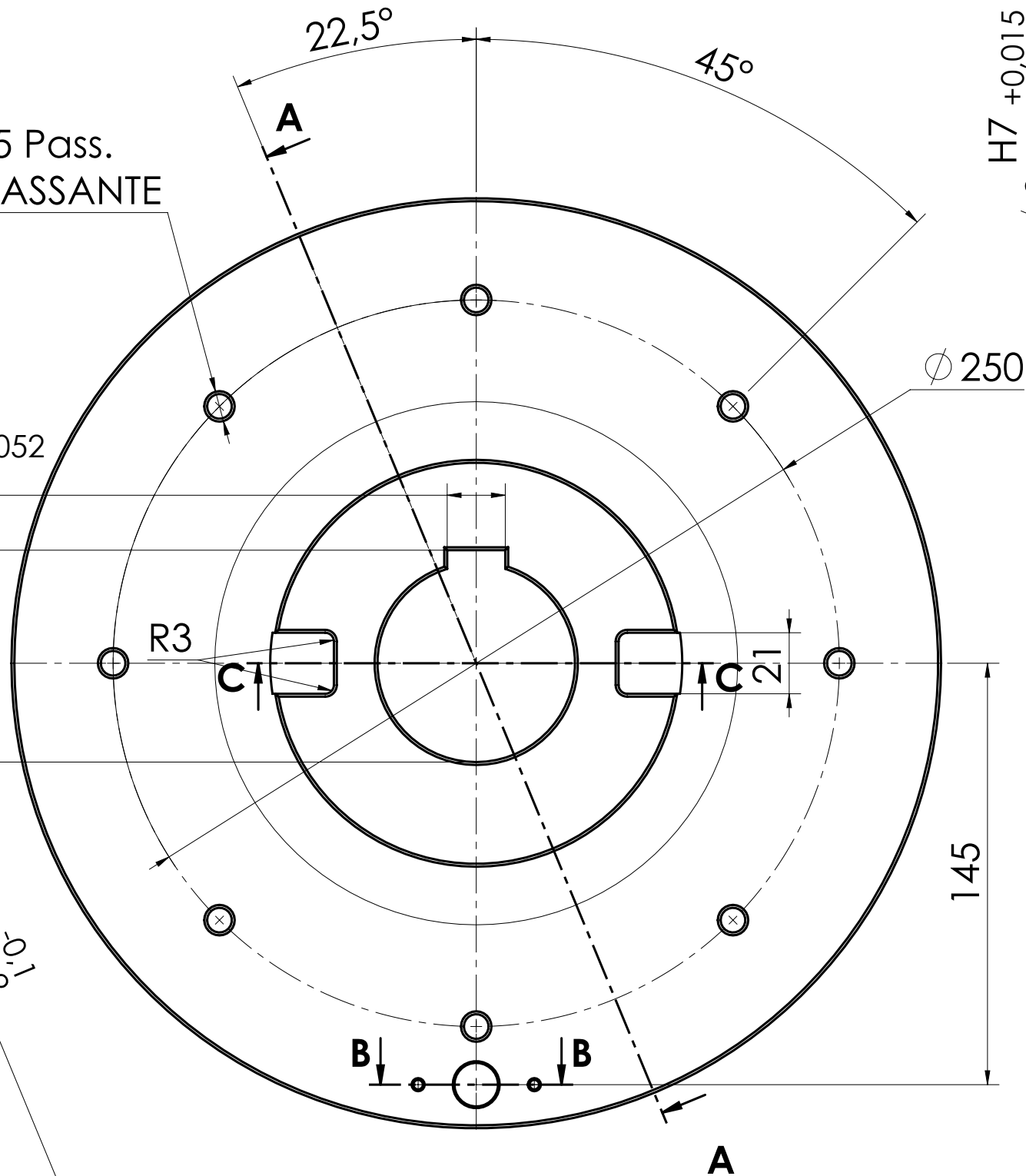
8 x \varnothing 8,5 Pass.
M10 - 6H PASSANTE



20 H9 $\begin{smallmatrix} +0,052 \\ 0 \end{smallmatrix}$

72,9 $\begin{smallmatrix} +0,2 \\ 0 \end{smallmatrix}$

\varnothing 320 $\begin{smallmatrix} -0,1 \\ -0,2 \end{smallmatrix}$



3.2

<div></div> <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RICAVATE PER GETTO / Casted Parts - RIF/Acc.to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc.to - UNI EN 10243 >> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div>	DATA / Date 21/03/2023		DISEGNATO / Drawn Deana F.		MATERIALE / Material S355JR		MASSA / Weight - kg 14.87 ±5%																																																		
	DESCRIZIONE / Description Flangia fissaggio piastra ribaltatore carrello - Isola Montaggio Assali 725 NACCO					SMUSSI N.Q. 1x45°	COMM. ATTREZZATURA																																																		
	RIVESTIMENTO SUPERF. / Surface Coating Fosfatazione					RACC. N.Q. R0.8	FOGLIO / Sh. 1	DI / Of 1																																																	
	TRATT. TERMICO FINALE / Final Heat Treatment					SCALA / Scale 1:2	FORMATO / Size A3																																																		
	PROFONDITA' TRATT. TERM./Heat Treatm. Depth					DIS. GREZZO N. / Row Material Drawing Nr. CA.07745.A/G																																																			
<table><tr><td>>=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <table><tr><td>>=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table> <div>TOLLERANZE DI FORMA E POSIZIONE ISO2692 Form and position tolerances</div>					>=	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0	>=	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	DUREZZA SUPERFICIALE / Surface Hardness					CA.07745.A		
>=	0	3	6	30	120	400	1000	2000																																																	
<	3	6	30	120	400	1000	2000	-																																																	
+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																																																	
>=	0	10	50	120	400																																																				
<	10	50	120	400	-																																																				
+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																																																				