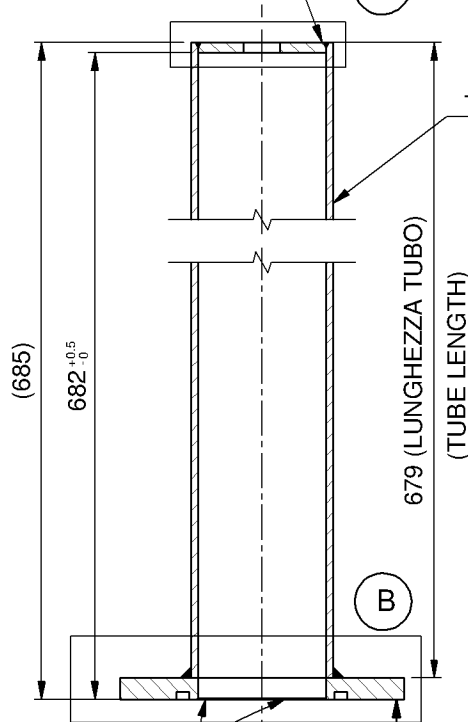


THE PARTICULAR MUST BE FREE OF BURRS AND SHARP EDGES, CLEAN FROM RESIDUAL CHIPPINGS AND LUBRICANTS PROCESSING, PACKAGED AND IDENTIFIED.

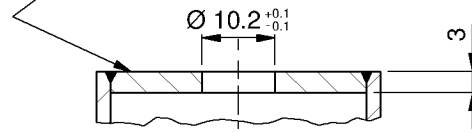
ELIMINARE EVENTUALI ECCESSI DI SALDATURA IN ESTERNO
REMOVE ANY OUTER EXCEEDING WELDING

C (1:1)

A-A (1:2)



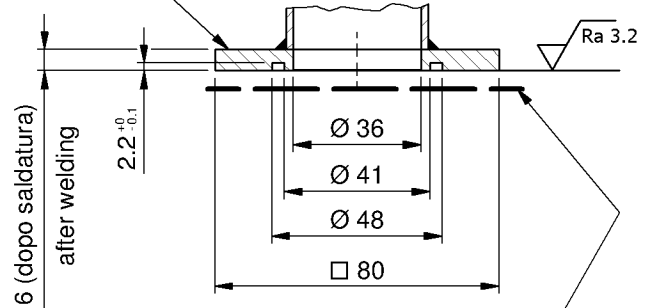
LAMIERA SP.3 / SHEET THK. 3 EN AW 5754 - Kg. 0.16



TUBO/TUBE 36x40 ALL. EN AW 6060 - Kg. 0.45

LAMIERA SP.8 / SHEET THK.8 ALL. EN AW 5754 - Kg. 0.15

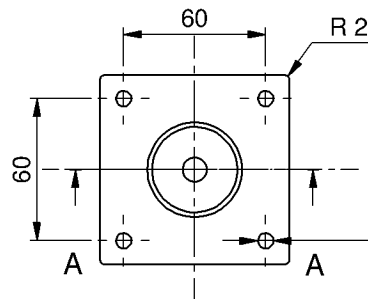
B (1:2)



--- SOVRAMETALLO LAVORARE DOPO SALDATURA
REMOVE MATERIAL AFTER WELDING

0.3x45°

0.2 A



4 FORI Ø 6.5
DIA 6.5 - 4 HOLES

SALDOBRASATURA - A TENUTA STAGNA
CON LEGA - AI Si 12
BRAZE WELDING - WATERTIGHT SEAL
WITH ALLOY AI Si 12

FINISH: 99610039 PASSIVAZIONE SURTEC 650 / PASSIVATION SURTEC 650

| | | | | |
|-------------------------------------|------------|-------------------|-----------------|-----------------|
| A | 10/07/2017 | E17H001 | | |
| ED | DATE | CHANGE NOTE | APPROVAL | ORIGINATOR |
| MATERIAL | | GROSS WEIGHT (Kg) | NET WEIGHT | ROUGHNESS |
| VEDI DISEGNO/ SEE DRAWING | | 0,76 | 0,529 kg | UNI EN ISO 1302 |
| FINISH | | | SURFACE (cm) 2 | |
| 99610039 VEDI DISEGNO / SEE DRAWING | | | 1800 | |
| DIPLOPO DIPLOPE | | | HISTORICAL CODE | |
| | | | 308030087 | |
| GENERAL TOLERANCES | | | SHEET | CODE |
| UNI ISO 2768- mK | | | 1/1 | 1524946 |