



Reaming after
hot-dip galvanization

Welding Legend	
Non-specified welding processes	135 / MAG
Undimensioned fillet welds	a= 0,7 x t(min)

2	30UF0066	00	ST_Lasche Höhenverstellung handisch	2
1	30UF0064	01	ST_Blech Höhenverstellung handisch	1
Pos.	Item	Rev.	Item description	Qty

General tolerances for manufacturing processes	Mechanical production turning, milling and bending	ISO 2768-mk	Thermal cutting	ISO 9013	Welding construction	ISO 13920	Metal moulded parts	ISO 8062	Plastic moulded parts	ISO 20457
Geometrix product specification According to GPS rules	Fundamentals, concepts principles and rules	ISO 8015	Tolerances of form, orientation, location and run-out	ISO 1101	Welding joint	ISO 2553	Work piece esge	ISO 13715	Surface condition	ISO 1302

01	A	Modified 30UF0064 geometry to allow pre-assembly			23.05.2023	Giacon A	Scherer
Revision	Version	Description of the change			Date	Creator	Approver
Scale	1:2	Material S355J2		Surface treatment hot-dip galvanization EN ISO 1461			Weight 1.97 kg
Page size	A3	Status of drawing Released		Item number 30UF0065	Revision 01	Version A	Page 1/1
Dimensioning unit	mm	Creator Scherer	Approver StefanoF				IDOK "dft" 541026
Projection method		Create date 16.04.2019	Approve date 24.06.2019				
				Description Height adjustment TT9-TT10 - manual			
				ISO 16016 The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.			

TECHNOALPIN®