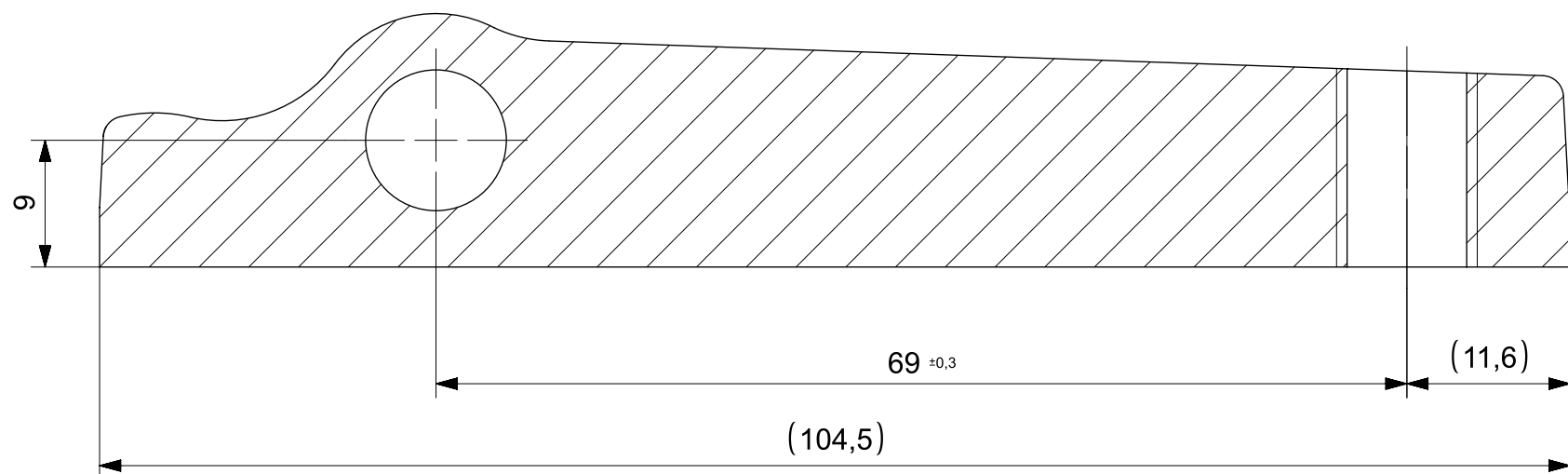
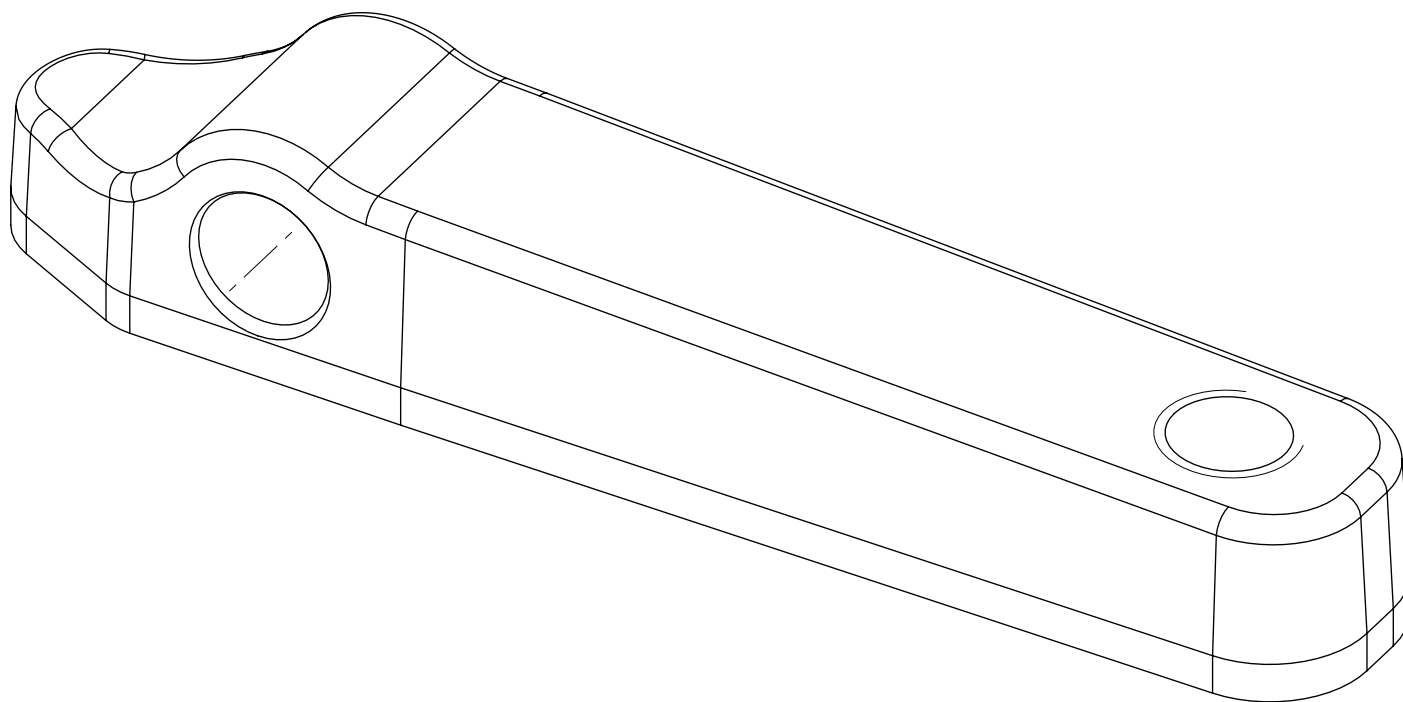
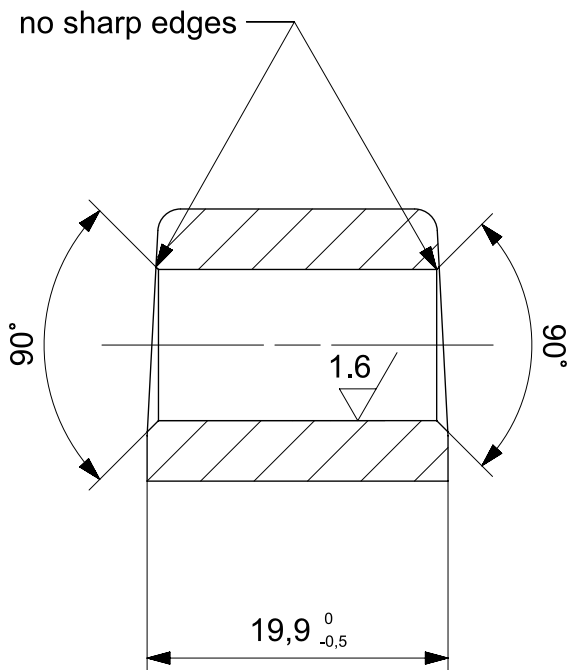



SECTION A-A



SECTION B-B



2	Replaced 615.0006/G with 615.0058/G				BI	22/07/21				
1	modified thread pitch				EZ	04/12/20				
Revision		Revision Description			User	Date				
<div> <i>THE APPLICATION SPECIALIST</i></div>					Key Safety/Key Tech. feature <b>KS<sub>x</sub> and KT<sub>x</sub></b> <small>According to PMP file</small> <b>10.07.QA.01_P</b>					
					NOTE: Piece without burrs or sharp edges		ISO13715		Unquoted Chamfers Unquoted Fillets	
					Gen. Tol. Machined Surfaces UNI EN 22768/2 - fh		Gen. Tol. Welded Constructions EN-ISO 13920 B-F		Gen. Tol. Casted Parts UNI EN ISO 8062 - CT9	
					Gen. Tol. Forged Parts UNI EN 10243 - gr. F		Scale 2:1		1x45° R 0.4-0.8	
Sheet		of		Size		Checked		Approved		
1		1		A2		RUT		RUT		
Date		20/07/2020		Drawn by		Bertoli		Mass - kg (+5%) 0,3		
Description		Description2								
POSITIVE BRAKE LEVER PMS721ML						POSITIVE BRAKE LEVER PMS721ML				
Material & Heat Treatment Raw Part										
EN10083-3 39NiCrMo3 / +QT - UNI 10990 (bonificato / quench.&temp) / 240-270 HB										
Heat Treatment Machinet Part										
Heat Treatment Depth After Machinig Process			Surface Hardness		Coating / Surface Treatment					
					UNI EN ISO 4042 (Zinc Coated) - Fe/Zn8c1A					
Mechanical Strenght		Core Hardness		Replaces		Drawing number			Rev.	
(		= unquoted surf.		Raw Mat. Drawing		615.0058			2	
				615.0058/G						
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