



Note:	GENERAL TOLERANCES according to ISO 2768										N° rev:	Date:	Drawn by	Approved by	Code:	F01-ST-1002					
	LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths															Project:					
		0,5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		07					Rossini		N° Tav	<div>Loema Holding srl</div> <div>LOMA PROJECT</div> <div>via Venezia 793/B 30022 Ceggia (VE) - Italy</div>		
	m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-		06					Staffa 2P Edificio C		Scale:		1:2	
	EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths																Drawing Title:				
	0,5-3	>3-6	>6													Material:					
m (middle)	±0.2	±0.5	±1.0													S355 J2		Net weight:		4.7 kg	
ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths																Material:					
	>10	>10-50	>50-120	>120-400	>400											Finish Treatment Colour:					
m (middle)	±1°	±0°'30'	±0°'20'	±0°'10'	±0°'5'											Zincato a Caldo min 85µm		File Name:	F01-ST-1002_00		
											01										
											00	17/01/2024	AV	LL							

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula

Single weld
S1/S2
a=1,14 S2
z=S2 1.66

Double weld
S1/S2
a=0,57 S2
z=0,8 S2