

A	B	C	D	E
GENERAL TOLERANCES				
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.				
MACHINED HOLES H14 shafts h14 linear values Js14 – ROUGH HOLES H16 shafts h16 linear values Js16				
SHEETS CUTTING/LASER CUTTING/PUNCHING Js13 HOLES H13 bending/pressing Js14 – ALUMINIUM DIE CASTING Savio Norm 4011_1005_00				
PLASTIC MATERIALS according to DIN 16901 – CAST IRON Savio Norm 4011_1003_00				
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions				

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MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

DET./Part. F

SCALE/Scala: 1.5:1

SECT./Sez. B-B

SCALE/Scala: 2:1

DET./Part. A

SCALE/Scala: 1.5:1

SECT./Sez. C-C

DET./Part. C

SCALE/Scala: 2:1

DET./Part. D

SCALE/Scala: 2:1

Bending radius R=3


Undimensioned radius $R=3$

Maximum burr 0.04

RAGGIO DI PIEGA R=3

RAGGI NON QUOTATI R=3

BAVA MAX 0.04

CN05502				30/07/2020	00
Change		Modification details:		Date Mod:	IRP
Changes to previous release:			Obtain from:	Substitute:	
Material: S235J2G3 +N UNI EN 10025			Code: 4032_6002_99		
Supply state: +N: NORMALIZING ROLLING			Dimensions:		
Thermic treat.:			Hardness(T):		
Surface treat.: Cataphoresis epoxy graphite black RAL9011 4010-0003-00			Hardness(S):		
DENOMINATION: PIASTRA NASTRO SX PREPARATORE SC.60					
Savio 	Draw.: Enrico Gaiotto		Date: 23/09/2022	053486.0.0	
	Mod.: Enrico Gaiotto		Sheet N°: 1/1		
	App.:		Scale: 1:1.5	BRACKET	

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