

	A	B	C	D
GENERAL TOLERANCES				
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.				
MACHINED HOLES H14 shafts h14 linear values Js14 -- ROUGH HOLES H16 shafts h16 linear values Js16				
SHEETS CUTTING/LASER CUTTING/PUNCHING Js13 HOLES H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING SAVIO NORM 4011_1005_00				
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON SAVIO NORM 4011_1003_00				
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions				

6				
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5				
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4				
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3				
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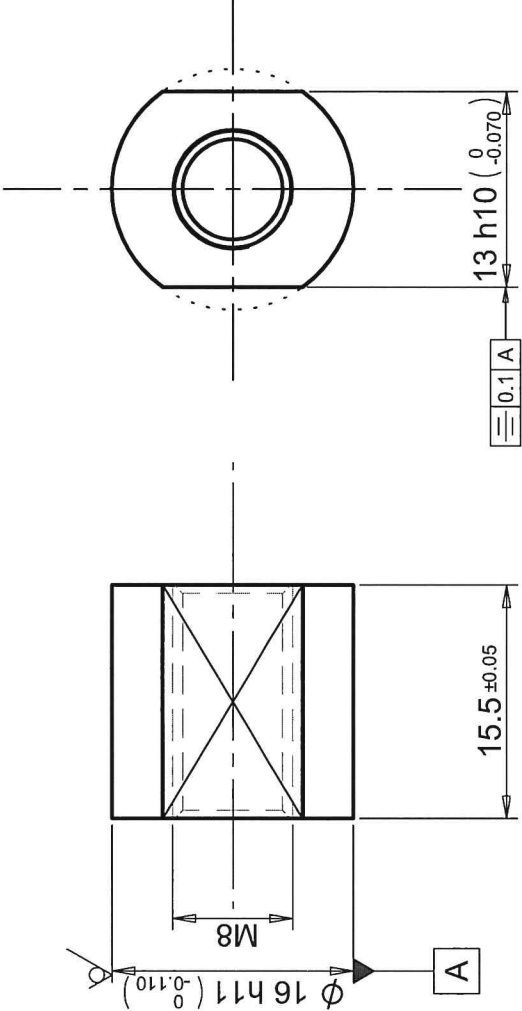
2				
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CN06301	Modification details:			17/11/2022	00
Change				Date Mod:	IRP
Changes to previous release:		Obtain from:	Substitute: 032835.1.0		
Material:	36SMnPb14+C+QT UNI EN 10277-3				
Supply state:	+C+QT: COLD DRAWN + QUENCHED TEMPERED				
Thermic treat.:	Dimensions:				
Surface treat.:	Hardness(°T):				
	Hardness(S):				
	Fe/Zn 8+12 A HP UNI ISO 2081 free Cr VI				

DENOMINATION: GHIERA FISSAGGIO TESTINA					
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1		Draw.: Carmine Barbarito	Date: 04/11/2022	054283.0.0	
		Mod.: Carmine Barbarito	Sheet N°: 1/1		
		App.: Stefano Malfante	Scale: 2:1		

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3.2/ (✓) SMUSSI NON QUOTATI / EDGES WITHOUT DIMENSIONS : 1 x 45°

Approved