

Allgemeine Schweißangabe:
Für das gesamte Teil gilt (außer wo anders angegeben):

- Schweißverfahren nach DIN ISO 4063 MAG
- Schweißqualität nach DIN ISO 5817 - C

Indicazione per saldatura in generale:
Per tutto l'assieme (tranne indicato diverso)
sono validi seguenti indicazioni:


- Metodo di saldatura DIN ISO 4063 MAG
- Qualità di saldatura DIN ISO 5817 – C

Gewinde ohne Schweißspritzer!
Filetto senza schizzi di saldatura!

Oberfläche $\phi 30$ von Pos. 6 ohne Schweißspritzer!
Superficie $\phi 30$ di pos. 6 senza schizzi di saldatura!

Tutte le misure / tolleranze valgono dopo il trattamento superficiale!
Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

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|------|----------|------|---|-----|
| 8 | E0208520 | 00 | ST_Frame 2 dust binding machine 2023 p5 | 1 |
| 7 | E0208521 | 00 | ST_Frame 2 dust binding machine 2023 p7 | 1 |
| 6 | E0208518 | 00 | ST_Frame 2 dust binding machine 2023 p3 | 1 |
| 5 | E0208517 | 00 | ST_Frame 2 dust binding machine 2023 p2 | 1 |
| 4 | E0208516 | 00 | ST_Frame 2 dust binding machine 2023 p1 | 1 |
| 3 | E0208519 | 00 | ST_Frame 2 dust binding machine 2023 p4 | 1 |
| 2 | E0208514 | 00 | ST_Frame 2 dust binding machine 2023 p6 | 2 |
| 1 | SBU0694 | 01 | ST_Frame 2 dust binding machine 2022 p5 | 1 |
| Pos. | Item | Rev. | Item description | Qty |

| | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|---|--|---------------------------|--|--|--|-------------------|--|-------------------------------------|--|---|--|---------------------|--|-----------|--|-----------------------|--|--------------------|--|--------|--|
| General tolerances for manufacturing processes | | Mechanical production turning, milling and bending | | ISO 2768-mk | | Thermal cutting | | ISO 9013 | | Welding construction | | ISO 13920 | | Metal moulded parts | | ISO 8062 | | Plastic moulded parts | | ISO 20457 | | | |
| Geometrical product specification According to GPS rules | | Fundamentals, concepts principles and rules | | ISO 8015 | | Tolerances of form, orientation location and run-out | | ISO 1101 | | Welding joint | | ISO 2553 | | Work piece edge | | ISO 13715 | | Surface condition | | ISO 1302 | | | |
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| Revision | | Version | | Description of the change | | | | | | | | | | Date | | Creator | | Approver | | | | | |
| Scale | | 1 : 5 | | Material | | See items | | Surface treatment | | electroplating EN ISO 2081 Fe/Zn12A | | | | | | | | | | Weight | | 20.2kg | |
| Page size | | A2 | | Status of drawing | | Released | | Item number | | E0208515 | | Revision | | 00 | | Version | | A | | Page 1/1 | | | |
| Dimensioning unit | | mm | | Creator | | PhilippM | | Approver | | PhilippM | | | | | | | | | | ISO30K "d1" 561760 | | | |
| Projection method | |  | | Create date | | 05.10.2023 | | Approve date | | 06.10.2023 | | Description | | | | | | | | | | | |
| | | | | | | | | | | | | Frame 2 dust binding machine 2023 | | | | | | | | | | | |
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