

Damping Insert Cap Specification for SURFACE TREATMENT

Datum: 15.01.2024

Project No: A24002

Project descriptions:

- For potential new project, after stamping surface coating is required.
- The required treatment is:

10	SURFACE TREATMENT	ACCORDING	TO	Fe/ZnNi12/Cn/T0
	ISO 19598			

Other data:

- The parts comes on surface treatment operation in bulk condition. On pieces are residuals lubricants form stamping.
- Quantity scenario: cca 58.000 pcs / year, project lifetime 2026 2038;
 756.000 parts in project lifetime
- The certificate of compliance with the requirements is necessary to be submitted for each shipment.
- More detailed agreement about technical specifications will be done later.
- For other technical data, please see page 2.

Damping Insert Cap



Prepared by: Nejc Bobar, 15.01.2024

Technical data

Part:

Damping Insert CapPart No.: /

Outside dimension[mm]: Ø57,0 x 2,5 mm

Base material: 1.0045, S355JR

Sheet metal thickness: 2,5 mm

Surface area: 4537 mm²

Volume: 4334 mm³

Part weight: 0,034 kg

Quantity scenario: cca 58.000 pcs / year 758.000 pcs / lifetime

Project lifetime 2026-38



Fe/ZnNi12/Cn/T0

