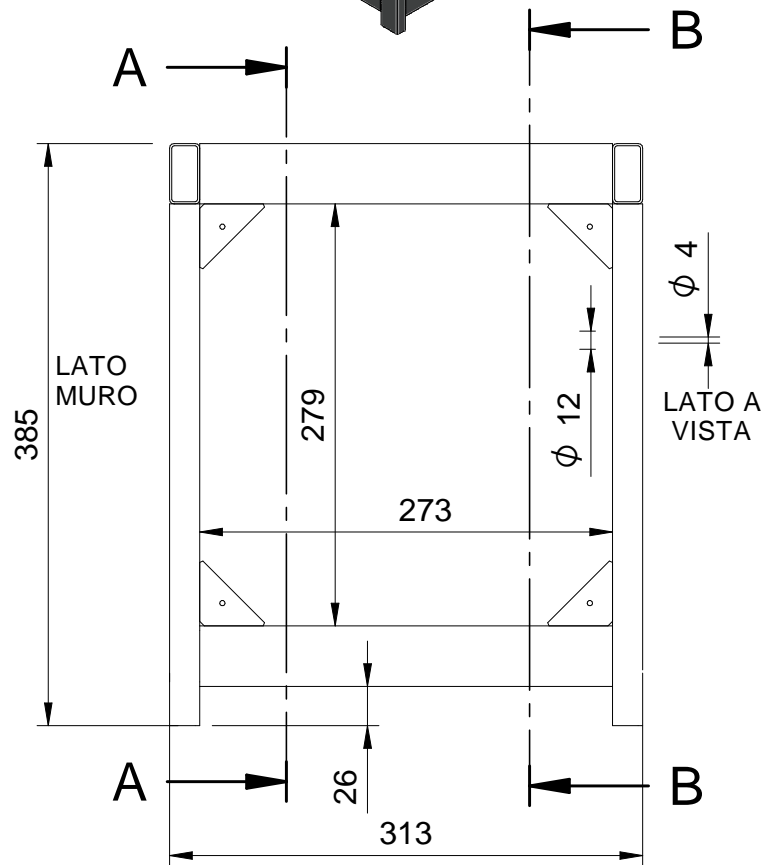
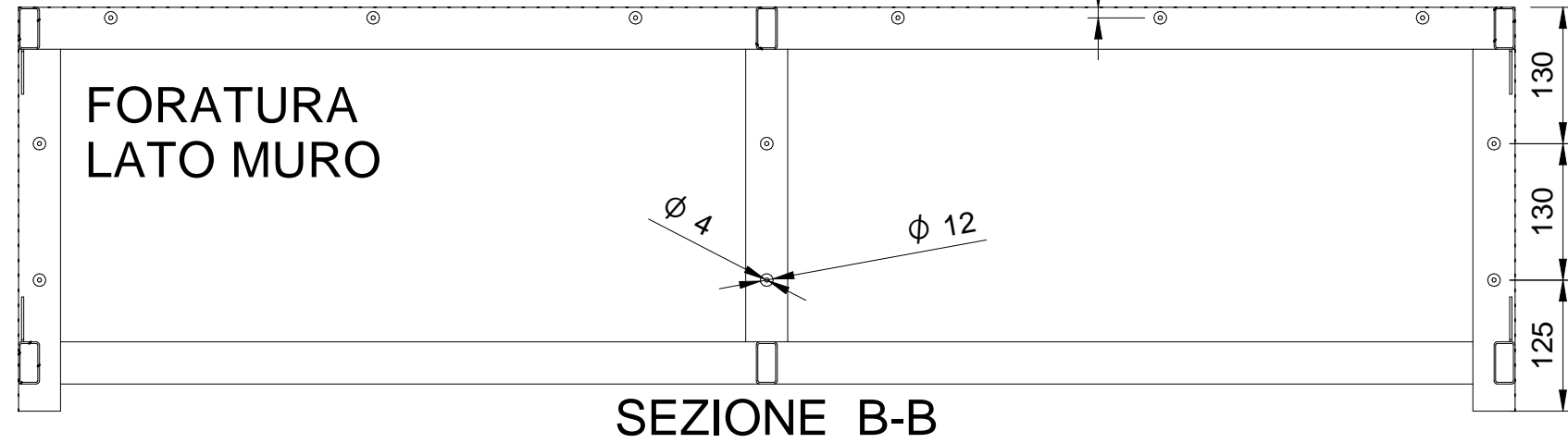
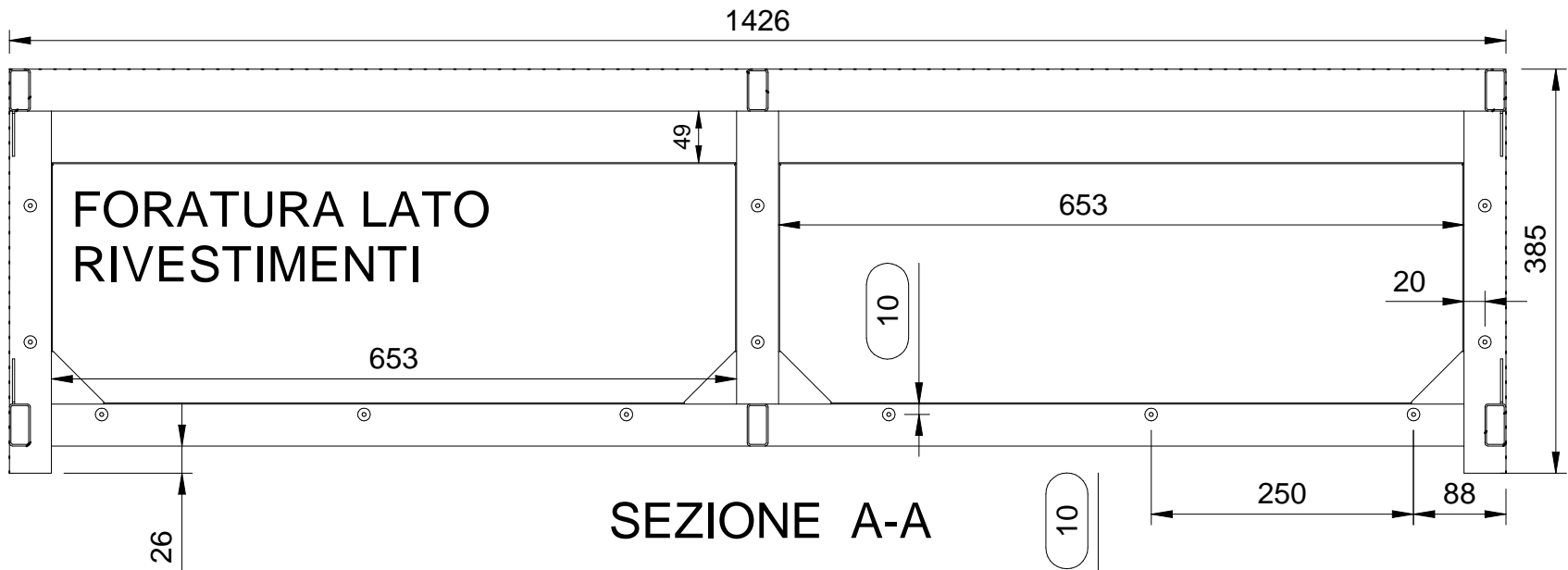
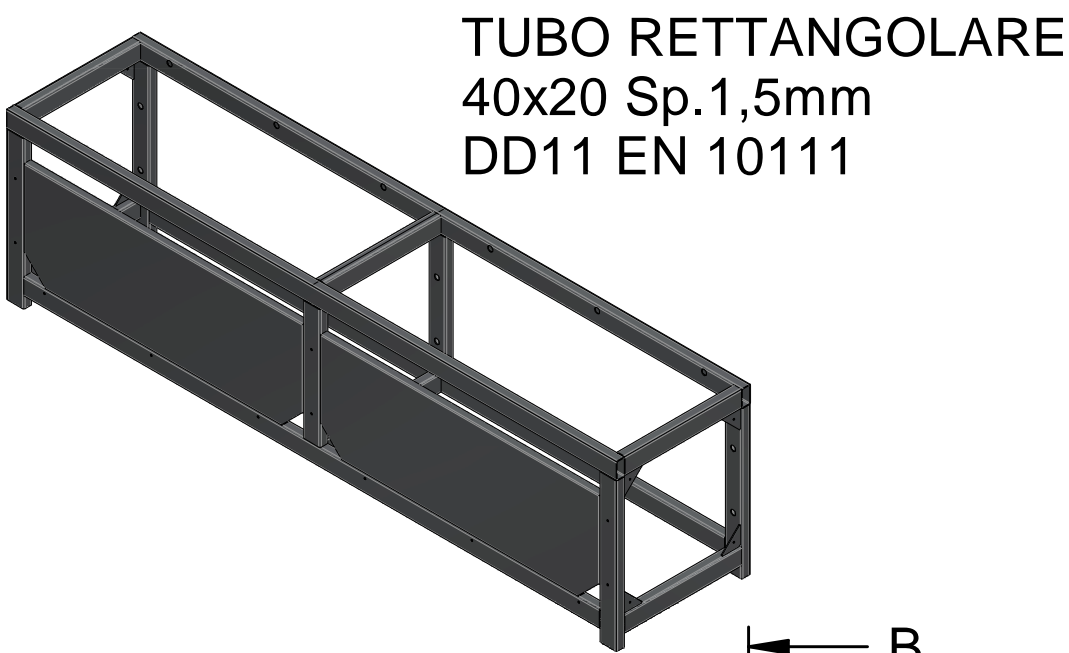
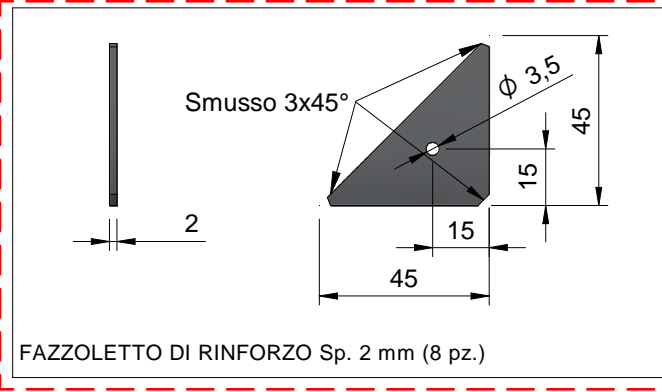
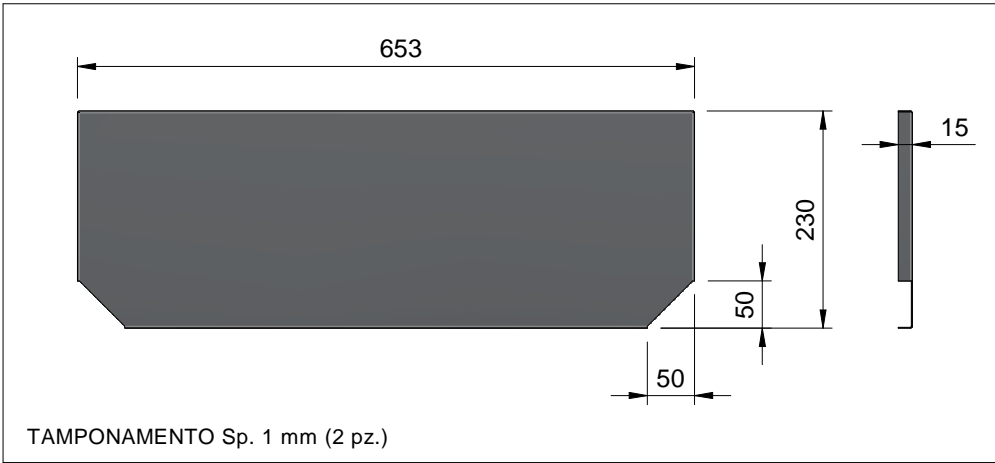


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<input type="checkbox"/>	0,2	<input type="checkbox"/>	0,2/100
<input type="checkbox"/>	0,4	<input type="checkbox"/>	0,4/100
<input type="checkbox"/>	0,4	<input type="checkbox"/>	0,4/100
<input type="checkbox"/>	0,25	<input type="checkbox"/>	0,2/100
Angles ± °			
Angoli ± °			

General tolerance - Tolleranza generale - UNI EN 12769-1 - M	>	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	4400	4600	4800	5000
Length and diam. - Lunghezza e diametri	± 0,1	± 0,2	± 0,3	± 0,4	± 0,5	± 0,6	± 0,8	± 1,0	± 1,2	± 1,5	± 2,0	± 2,5	± 3,0	± 3,5	± 4,0	± 4,5	± 5,0	± 5,5	± 6,0	± 6,5	± 7,0	± 7,5
Length and diam. - Lunghezza e diametri	± 0,1	± 0,2	± 0,3	± 0,4	± 0,5	± 0,6	± 0,8	± 1,0	± 1,2	± 1,5	± 2,0	± 2,5	± 3,0	± 3,5	± 4,0	± 4,5	± 5,0	± 5,5	± 6,0	± 6,5	± 7,0	± 7,5
Tolerance - Tolleranza	± 0,1	± 0,2	± 0,3	± 0,4	± 0,5	± 0,6	± 0,8	± 1,0	± 1,2	± 1,5	± 2,0	± 2,5	± 3,0	± 3,5	± 4,0	± 4,5	± 5,0	± 5,5	± 6,0	± 6,5	± 7,0	± 7,5

REV.	DATA/Date	DESCRIZIONE / VARIAZIONE	FIRMA/Sign.	VISTO/Viewed
00	-	FIRST ISSUE	-	-
01	16.11.21	Inserite note saldatura, elettrozincatura - Mod spessore fazzoletto rinf.	Pignatin F.	-



Posizione	Nome File	Materiale	Lunghezza di taglio	Quantità
1*	Tubo rettangolare 40x20x1.5	DD11 EN 10111	1426,000 mm	2
2*	Tubo rettangolare 40x20x1.5	DD11 EN 10111	273,000 mm	6
3*	Tubo rettangolare 40x20x1.5	DD11 EN 10111	345,000 mm	4
4*	Tubo rettangolare 40x20x1.5	DD11 EN 10111	1346,000 mm	2
5*	Tubo rettangolare 40x20x1.5	DD11 EN 10111	279,000 mm	2
6*	Fazzoletto di rinforzo	DD11 EN 10111		8
7*	Tampomamento 1430	DD11 EN 10111		2

Dopo la saldatura la panca non deve creare vibrazioni

Saldatura smerigliata a filo su tutti i lati esterni

Elettrozincatura dopo la saldatura

marine interiors
(cabins)

Marine Interiors (Cabins) S.p.A.
Via Segaluzza 30/E
33170 Pordenone - ITALY

COMPLESSO/Project	6298	RIFERIMENTO/Reference	Suite	DATA/Date	23/08/2021
DENOMINAZIONE/Name	Telaio tubolare per panca 1430			SCALA/Scale	1:5
MATERIALE/material				FIRMA/Sign.	Pignatin F.
FORMATO/Format	A3	FOGLIO/Sheet	1 di 1	CODICE/item	+24AC13947
				REV/Rev	01