


REVISION				
AREA	REV.	DESCRIPTION	DATE	DRAWN
	07	Modified distance between screws centers	03/11/2015	Missero
	08	Added notes: tickness, welding, weight and galvanizing	27/09/2017	Missero
 This drawing is exclusive property of KEY AUTOMATION		DRAWN	Dario B.	COLOR
		DATE	07/04/2009	TREAT/FINISH
		APPROVED		MATERIAL
		DATE		TITLE
DIMENSION ARE IN MILLIMETERS CHAMFER WITHOUT DIMENSIONING: 0.5x45° RADIUS WITHOUT DIMENSIONING: R0.5 GENERAL TOLERANCES: UNI EN 22768 m-H UNI EN 12020-2 DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED WELDING PROCESSES ACCORDING TO ISO 4063:2011 ISO 857-1:1998		+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT		WEIGHT (g)
				11500
				Electrodeposited coating ISO 2081 - Fe/Zn 12 A
				S235JR (Fe360)
				PLATE FOR SC-400
				CODE
				520BASE-400
				REV.
				08
				SCALE
				1:2.5
				SHEET
				1 of 1