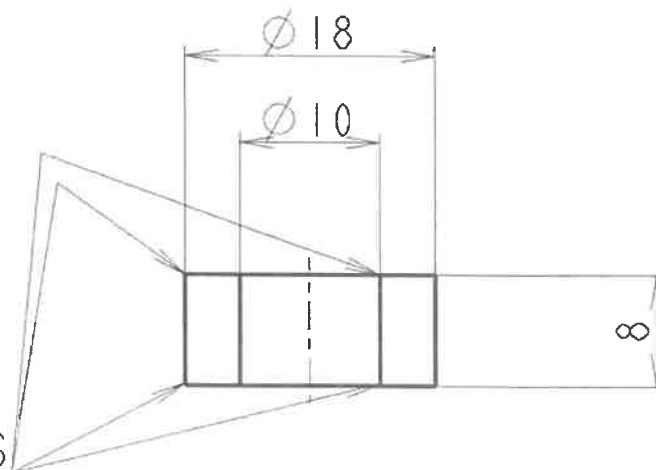


GENERAL TOLERANCE FOR MACHINING	RANGE	OVER 0.3 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 315	OVER 315 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000
TOLERANCE		±0.15	±0.2	±0.5	±0.8	±1.2	±2	±3	±4	±5

GENERAL TOLERANCE SHALL CONFORM TO KES 04.052.0.

REVISION	'22.02.16	THIS DRAWING IS PREPARED FOR K26 & K27.								
△x					△x					
△x					△x					



FREE FROM BURS

LOCAL MATERIAL S275
ALTERNATIVE MATERIAL S235

MANUFACTURING INFORMATION

CHECK	GENERAL	MATERIAL

SUBSTANCES OF CONCERN SHALL CONFORM TO KES 07.000.1

JISEGNO N° BIN3-2035
RICEVUTO IL 06/04/2028
SOSTITUITO DA CONCE N° 0605
DATA 06/04/28 FIRMA BB

K26	8
K27	8
APPLICATION	Q'TY

NUMERICAL VALUES AND UNITS WITHIN CURLY BRACKETS ARE REFERENCE

3RD ANGLE P.	MASS (kg)	HEAT TREATMENT	CASE DEPTH	MATERIAL
0.01	-	-	-	SS400P
PROJECT MANAGER	DESIGNER	CHECKED BY	DRAWN BY	DATE
AL			GK	'22.02.16
CHIEF DESIGNER	DESIGNER	CHECKED BY	DRAWN BY	DATE
			GK	'22.02.16
APPROVAL	SCALE	SIZE	PART NO.	PART NAME
	2.000	4	42E-43-12210	SPACER
DUPLICATE	SIMILAR PARTS	APPROVAL	SCALE	SIZE
			2.000	4

KES A4-2 9011

Drawing status: Released