

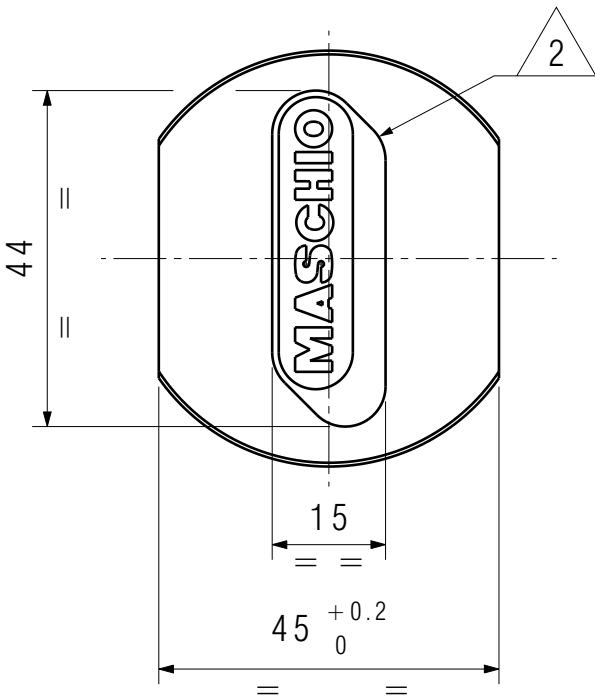
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA  
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2,  
chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2,  
smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	-0,2/100
	0,4	//0,2/100
	0,25	⊥ 0,2/100

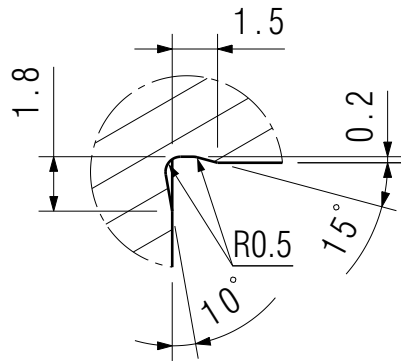
Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$

General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lung. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	
Tolerance Tolleranza	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 2,0$	$\pm 3,0$	

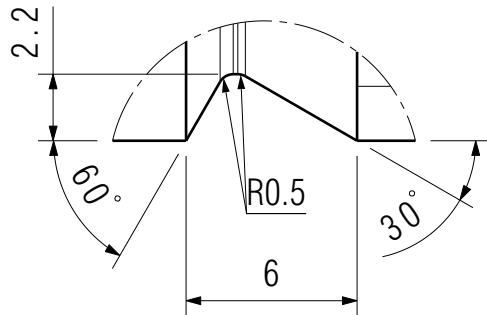
VIEW A



Detail A  
Scale 4:1



Detail B  
Scale 4:1



1 OBTAIN BY ELECTROFORGING PROCESS

2 SPECIFICATION:

- MASCHIO BRAND (REF. DRAWING 00008267)
- PRINT IN NEGATIVE WITH DEPTH 1.5 mm  
(ALTERNATIVE PRINTING: NUMERICAL MACHINE  
WITH DEPTH 0.5 mm)

ELECTROFORGING  
Ra12.5 (Ra1.6)

00	A21-004	C-1	Release Emissione	mdelorenzi	mdelorenzi	28/04/2021
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
 Maschio Aratri S.r.l. Via O.Bravin, 151/B - 30023 Concordia Sagittaria (Venezia) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW				Treatment: -- Trattamento: -- Surf.Finish: Zinc Coating Hot-Dip Ref. Cap TS-037 Finitura sup: Zincatura a caldo Rif. Cap TS-037		Creation Date 04/03/2021
Document No: -- Class: -- Critical Lev: --				Material: 42CrMo4 + QT UNI EN ISO 683-2:2018		Weight [Kg] 2,283
Part Nr: A51305750				Blank Decr: -- Descr.Grezzo: --		Perimeter [mm] --
Description: PIN D.36X265 BL=225 - M36X3 Descrizione: PERNO D.36X265 LG=225 - M36X3				Blank: -- Wet Area[m2]: 0,03		Circumferences included
European method				Scale: 1:1		