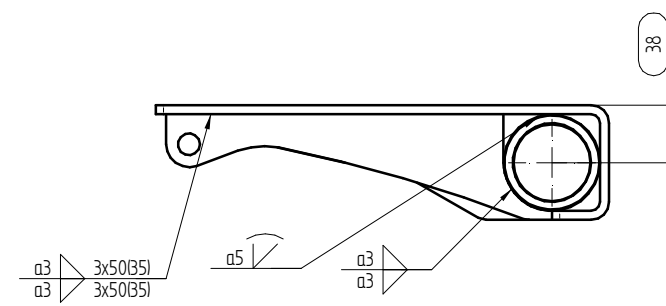


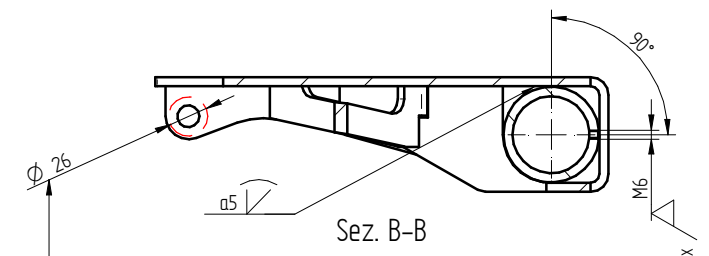
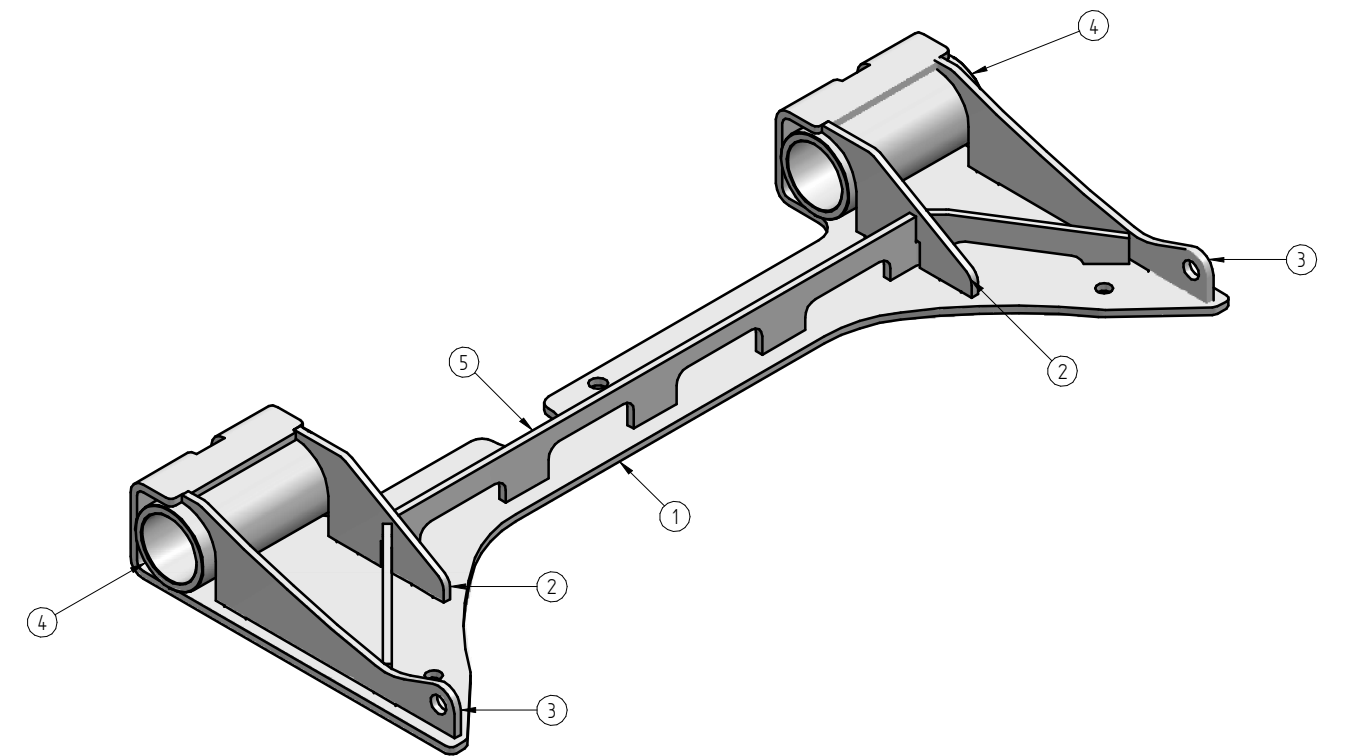
$\nabla / x = \nabla$  wenn nötig nach dem Verzinken nacharbeiten  
se necessario ripassare dopo la zincatura

Gewinde ohne Schweißspritzer / ohne Farbe!  
Filetto senza schizzi di saldatura / senza vernice!

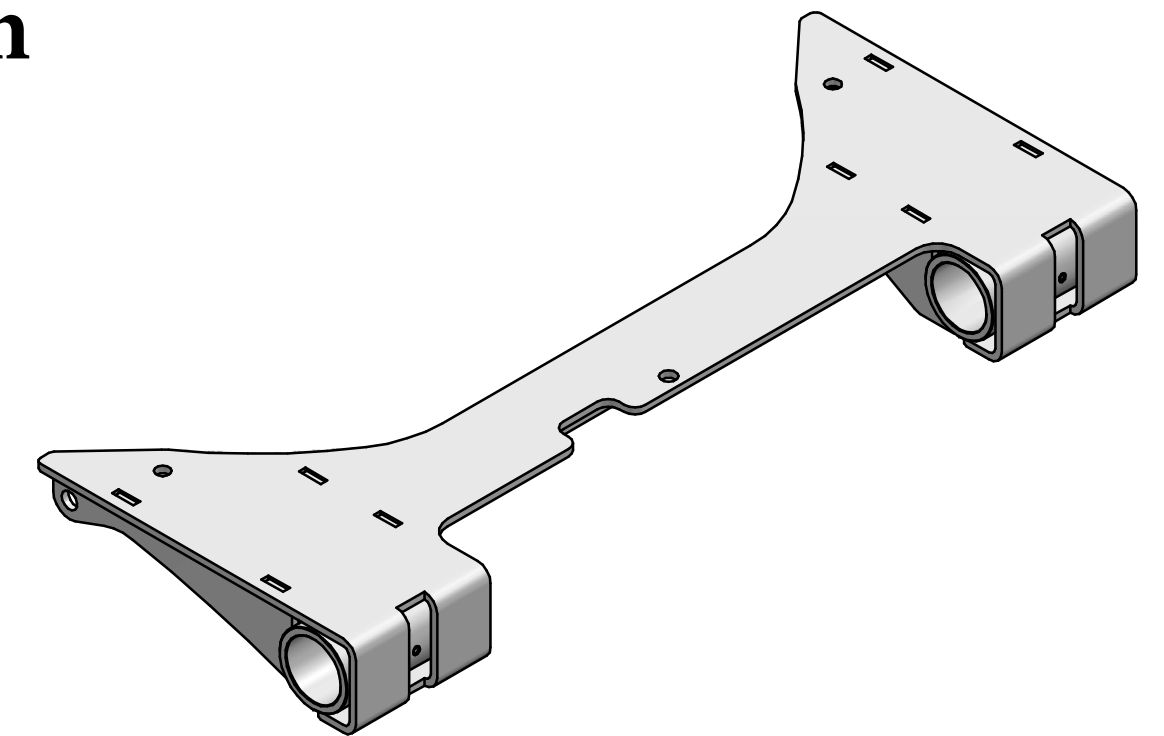
Tutte le misure / tolleranze valgono dopo il trattamento superficiale!  
Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!




Frei von Schweißspritzern, beidseitig für alle Pos. 4!  
Senza schizzi di saldatura, su entrambi i lati per tutte le pos. 4!



**INGOMBRO: 734X290X76H mm**



5	SBUF0930	00	ST_Upper part for hinge Y12s 2023_p5	1
4	SBUF0929	00	ST_Upper part for hinge Y12s 2023_p4	2
3	SBUF0928	00	ST_Upper part for hinge Y12s 2023_p3	2
2	SBUF0927	00	ST_Upper part for hinge Y12s 2023_p2	2
1	SBUF0926	00	ST_Upper part for hinge Y12s 2023_p1	1
Pos.	Item	Rev.	Item description	Qty

General tolerances for manufacturing processes				Mechanical production turning, milling and bending				ISO 2768-mk				Thermal cutting		ISO 9013		Welding construction		ISO 13920		Metal moulded parts		ISO 8062		Plastic moulded parts		ISO 20457			
Geometrix product specification According to GPS rules				Fundamentals, concepts principles and rules				ISO 8015				Tolerances of form, orientation, location and run-out				ISO 1101		Welding joint		ISO 2553		Work piece edge		ISO 13715		Surface condition		ISO 1302	
Revision		Version		Description of the change														Date		Creator		Approver							
Scale		1 : 5		Material		See items				Surface treatment		electroplating EN ISO 2081 Fe/Zn12A										Weight		10.5 kg					
Page size		A2		Status of drawing		Released				Item number		SBUF0925						Revision		00		Version		1/1					
Dimensioning unit		mm		Creator		Sonnert J.				Approver		Sonnert J.										ED00K "d1"		545631					
Projection method				Create date		22.06.2023				Approve date		22.06.2023				Description													
														Upper part for hinge V12s 2023															
														ISO 16016 The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.															