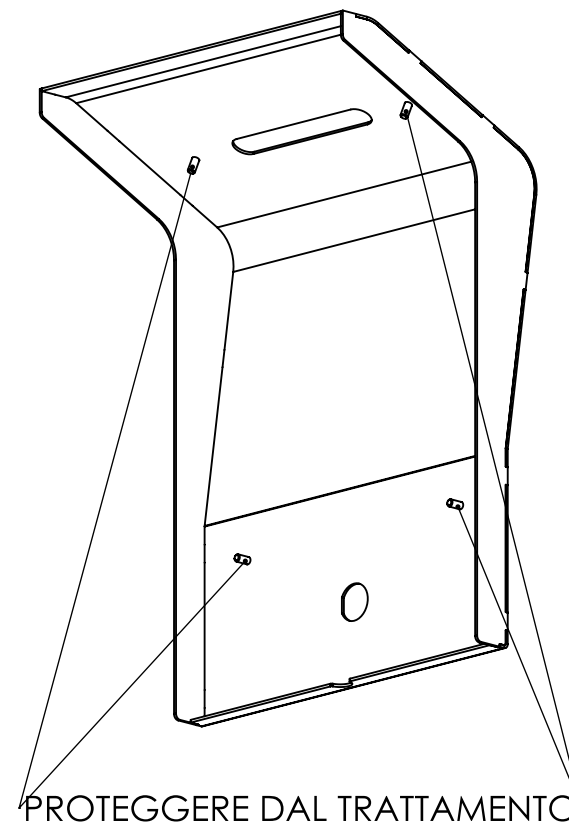
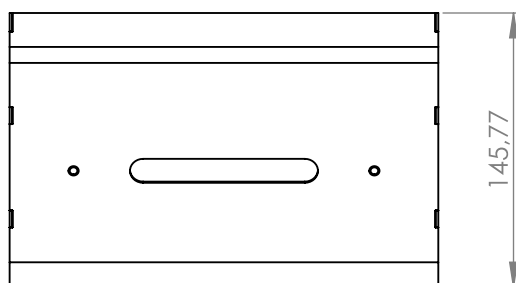
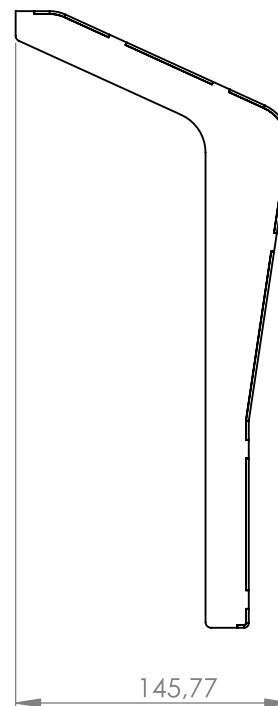
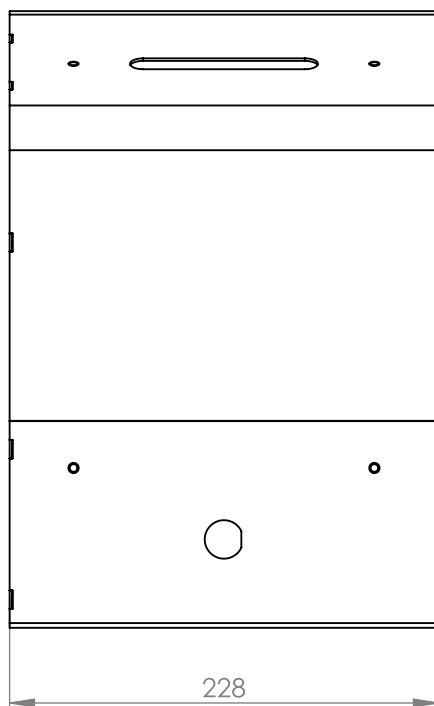


# CATAFORESI NERA



**Saldature/ Welding**  
 Preparazione dei lembi secondo UNI EN ISO 9682-1, saldare secondo UNI EN 22553  
 Edge preparation according to UNI EN ISO 9682-1, welds according to UNI EN 22553  
 Dove non altrimenti indicato/Where not indicated:  
 - A=0,7 dello spessore minimo da collegare/minimum thickness to connect is A=0,7  
 - eseguire saldature continue/continuous seam weldings

Smussare gli spigoli vvi 0,2 - 0,3  
 To chamfer sharp edges 0,2 - 0,3  
**Pieghe Bents**  
 Dove non specificato R=1  
 Where not indicated R=1  
 Pieghe non quotate 90°±30'  
 Not dimensioned bents 90°±30'

Tolleranze generali secondo UNI EN 22768-1 classe di tolleranza "m" media/General tolerance according to UNI EN 22768-1 tolerance class "m" medium

Tolleranze lineari in funzione dei campi di dimensione fondamentali Tolerance for basic size range								Tolleranze angolari in funzione dei campi di lunghezza in mm del lato più corto dell'angolo in questione Tolerance for ranges of lengths in mm of shorter side of the angle concerned				
da/ from 0,5 a/ to 3	da/ from 3 a/ to 6	da/ from 6 a/ to 30	da/ from 30 a/ to 120	da/ from 120 a/ to 400	da/ from 400 a/ to 1000	da/ from 1000 a/ to 2000	da/ from 2000 a/ to 4000	da/ from 0 a/ to 10	da/ from 10 a/ to 50	da/ from 50 a/ to 120	da/ from 120 a/ to 400	oltre/ over
±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±1°	±0°30'	±0°20'	±0°10'	±0°5'

			Finitura/Finishing:	Cliente/Customer:	Commessa/Order:	Scala/Scale:
			Spessore/Thickness (mm): 15/10	Descrizione/Description: <b>COFANO FRONTALE LATERALE CDS 804</b>		
Disegnato/Drawn	Nome/Name Simone	Data/Date 12/06/2019	Massa/Weight (kg): 1.90	Disegno/Drawing:		
Articolo Cliente: 2300STR824			Materiale/Material: FERRO	1000002662_CATAFORESI		