

F

E

D

C

B

A

F

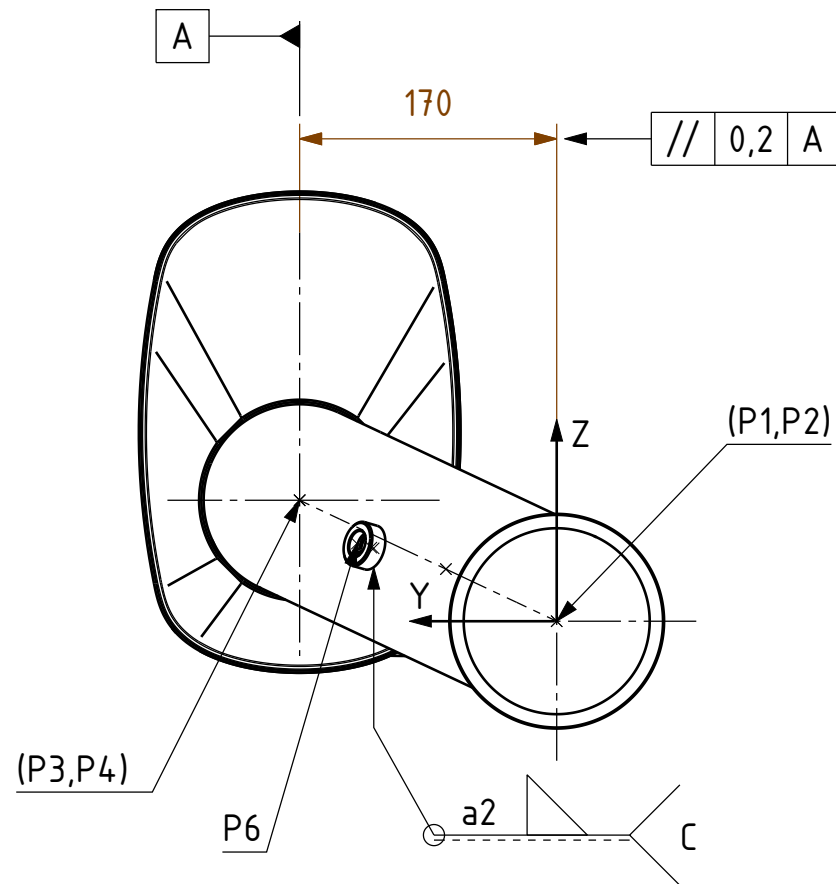
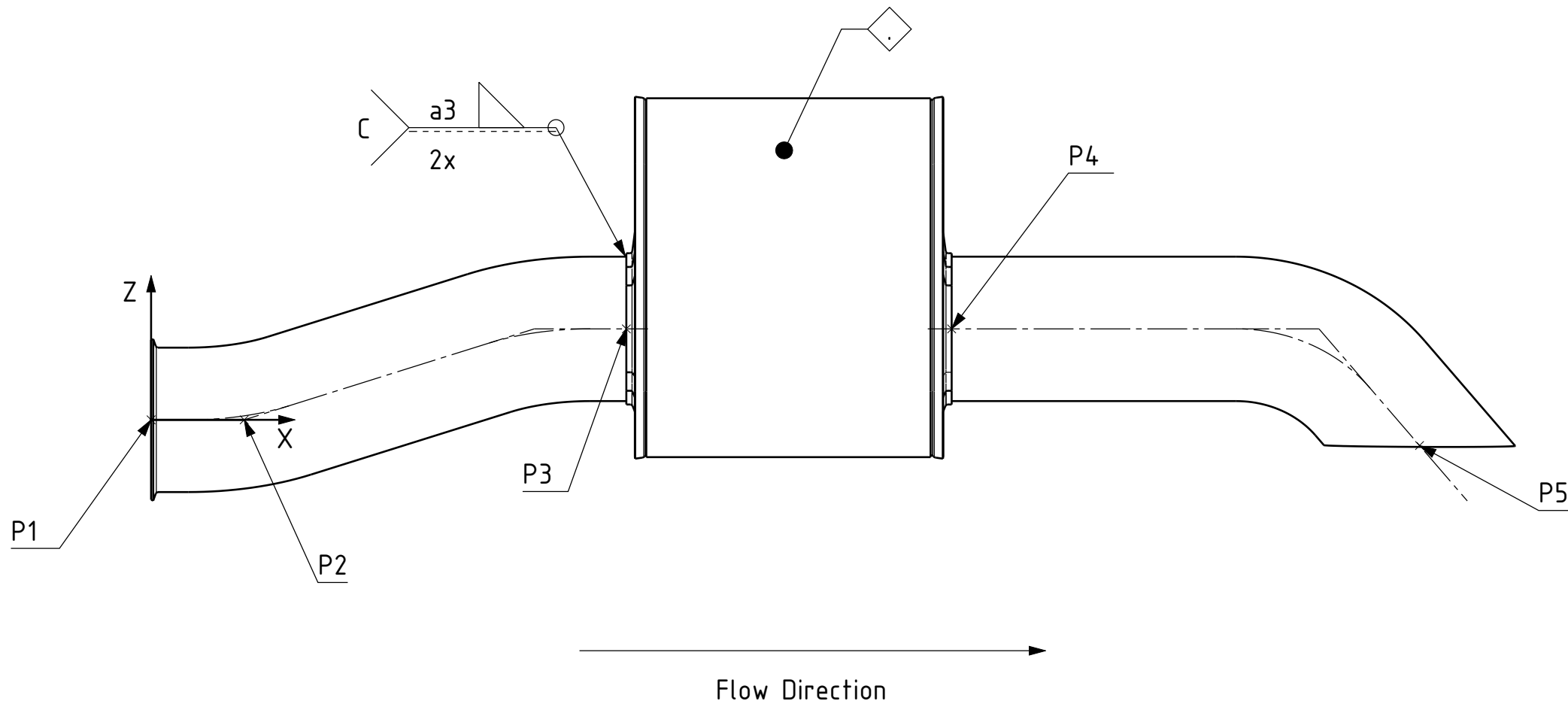
E

D

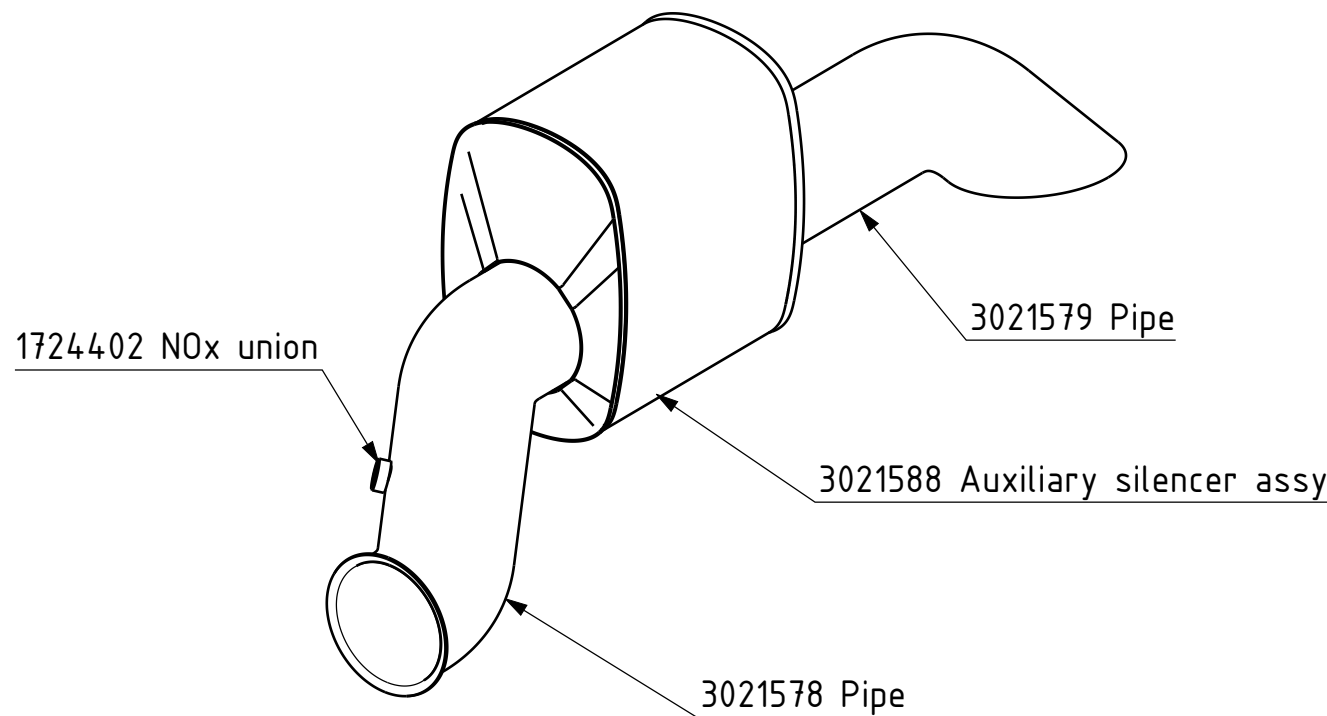
C

B

A



Coordinates of the assembly end points			
REF.	X	Y	Z
P1	0	0	0
P2	81,9	0	0
P3	417,9	170	80
P4	704	170	80
P5	1115.4	124.4	-22.6
P6	147,3	132,1	51,4




Isometric view

Note:
Pipe surface treatment Al min 55g/m2

STD 4111-C3-PF-1366388
All weldings shall be painted according to standard above.
Threads not painted.
Temperature resistance up to 650°C

Weld quality level according to
STD ISO 5817:2014

Unless otherwise stated the following applies													
ISO metric screw threads ISO 724			Edge Requirement STD4443										
Tolerance class ISO-965-1 6H/6h			Welding STD SS-EN ISO 3834-4										
Surface Texture		Tolerancing		Size Tolerances									
μm		STD3162		±3									
Surface Treatment				±2°									
Material				Marking STD19									
Sort		Blank / Dimension		Projection Method									
(Steel)						Scale		Introduced ECO Number		Classification STD3944		Regulated Parts STD4178	
						1:5		707019		<C>;0 <M>;0		<L>;0	
Designed				Design Checked		STD ch		Approved		SCANIA			
Mauro Figueiredo				ssbmjg									
Description				Status		Document ID		Doc.Rev					
Tailpipe assembly				P		3021572		3					
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				2021-12-10		1 (1)							
Class / Quality				Trademark, type		C1							
Condition / References				3021572-2									
				Moreover									

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