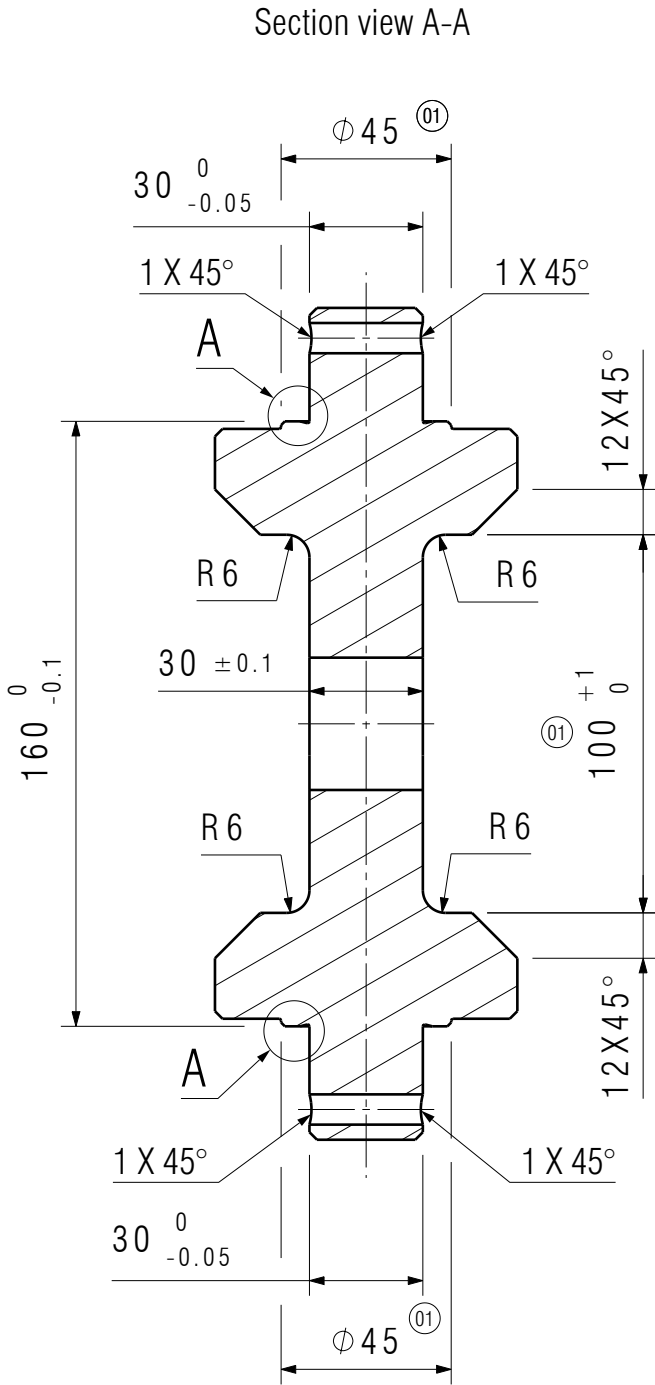
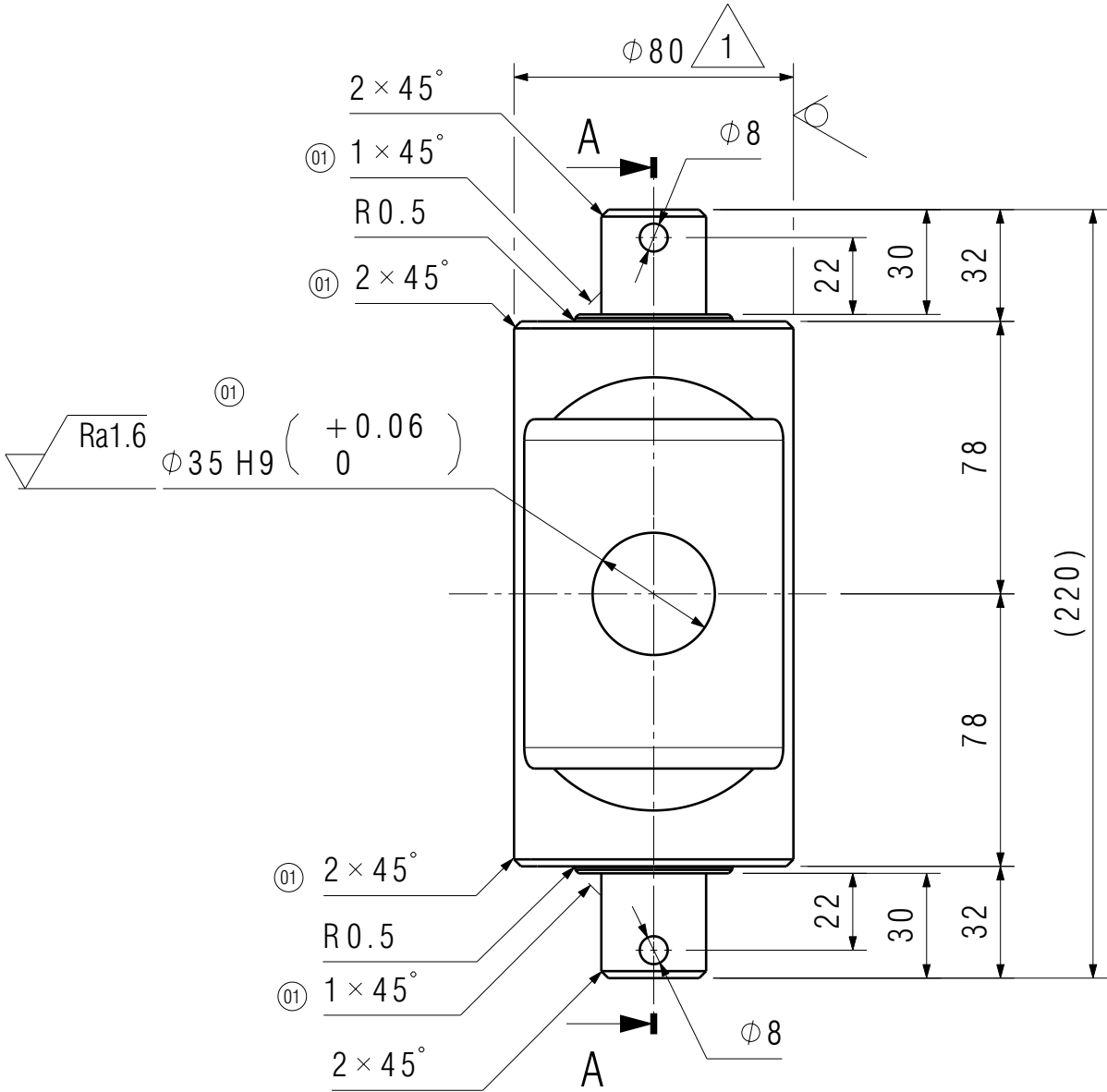


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA  
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.  
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

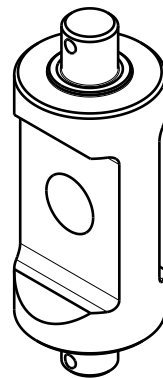
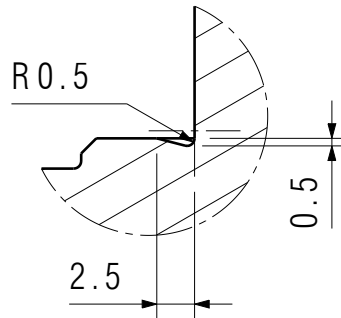
	0,4	—0,2/100
	0,4	//0,2/100
	0,25	⊥0,2/100

Angles ± 1°  
Angoli ± 1°

General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lung. e Diametri	0,00	6,00	30,0	120	315	1000	2000	4000	±3,0
Tolerance Tolleranza	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	


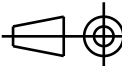


Detail A  
Scale 2:1 (BOTH SIDE)



1 OBTAIN FROM DRAWN STEEL D.80



01	A21-051	B-1	TOLL. WAS h9, DIM.ON 100 WAS 98, 55 WAS 45, CHAMFER WAS 0.5X45°. TOLL. ERA h9, DIM.NE 100 ERA 98, 55 ERA 45, SMUSSO ERA 0.5X45°.		mmoretto	mdelorenzi	23/02/2022	
Rev	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</p></div> <p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</p>				<p>Treatment: Hardening and tempering 47-51 Hrc Trattamento: Tempra-Rinvenimento 47-51 Hrc Surf.Finish: Zinc Coating Flake Ref. Cap TS-021 Finitura sup: Zincatura lamellare Rif. Cap TS-021 Material: 42NiCrMo3 UNI EN ISO 683-2:2018</p>			<p>Creation Date 24/08/2021</p> <p>Weight [Kg] 4,119</p>	
Model: --		Group: --	Critical Lev: --	Blank Decr: -- Descr.Grezzo: --			Perimeter [mm] --	
Part Nr: A51302981			Replace: --	Blank: T. D.80 Wet Area[m2]: --				
Description: PIN D80x30/D35 H=160 Descrizione: PERNO D80x30/D35 H=160				European method 		Scale: 1:2		Circumferences included