



Note:

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula

Single weld
S1/S2
a=1,14 S2
z=S2 1.66

Double weld
S1/S2
a=0,57 S2
z=0,8 S2

GENERAL TOLERANCES according to ISO 2768									N° rev:	Date:	Drawn by	Approv. by	Code:
LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths									07				
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	06				
m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-	05				
EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths									04 <td></td> <td></td> <td></td> <td></td>				
	0.5-3	>3-6	>6						03				
m (middle)	±0.2	±0.5	±1.0						02				
ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths									01 <td></td> <td></td> <td></td> <td></td>				
	>10	>10-50	>50-120	>120-400	>400				00	17/01/2024	AV	LL	
m (middle)	±1°	±0°'30'	±0°'20'	±0°'10'	±0°'5'								

F01-ACC-9503

Project: Rossini

Drawing Title: Spessore SP 1

Material: S235 J2

Finish Treatment Colour: Prezincato

N°Tav 1

Scale: 1:1

Net weight: 0.24 kg

File Name: F01-ACC-9503_00

Loema Holding srl

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LOMA PROJECT