

BUSHING INSERT MUBEA BMW NCAR Specification for SURFACE TREATMENT

Datum: 10.11.2023

Project No: A23071-03

Bushing Insert

Project descriptions:

- For potential new project, after stamping surface coating is required.
- The required treatment is

Surface protection TL244 r642 (Zn-Ni)

The parts are use for automotive industry application.

Other data:

- Outside dimension: 17,95 x 37,46 x 34,4 mm
- Base material: DC01 EN 10139, thickness 1,2 mm
- The parts comes on surface treatment operation in bulk condition. On pieces are residuals lubricants form stamping.
- Quantity scenario: cca 750.000 pcs / year
- Project lifetime 2025 2036
- The certificate of compliance with the requirements is necessary to be submitted for each shipment.
- More detailed agreement about technical specifications will be done later.
- For other technical data, please see page 2.

By:

Technical data

Part:

BUSHING Mubea
Part No.: TE-06-09-21-05

Outside dimension[mm]: 37,46 x 34,4 x 17,95 mm

Base material: DC01, EN 10139 Sheet metal thickness: 1,2 mm

Surface area: 3919,3 mm²

Volume: 2166,7 mm³

Part weight: 0,017 kg

Quantity scenario: cca 750.000 pcs / year

Project lifetime 2025-36

Surface protection TL244 r642 (Zn-Ni)







