




✓ (Ra3.2 laser surface cutting)

Surface treatment: Galvanic zinc coating+ Powder paint for outdoor application (UV-resistant) Black RAL 9005 matte

ISO 13715  

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk	Thermal cutting		ISO 9013	Welding construction		ISO 13920	Metal moulded parts		ISO 8062	Plastic moulded parts		ISO 20457
Geometrix product specification According to GPS rules		Fundamentals, concepts principles and rules		ISO 8015	Tolerances of form, orientation, location and run-out		ISO 1101	Welding joint		ISO 2553	Work piece edge		ISO 13715	Surface condition		ISO 1302
Revision	Version	Description of the change								Date		Creator		Approver		
Scale	1 : 5	Material			S355JR			Surface treatment		see legend				Weight		4.01 kg
Page size	A4	Status of drawing			Released			Item number		Revision		Version		Page		1/1
Dimensioning unit	mm	Creator		MartinGs		Approver		MartinGs		00		A		IDDKK "dfr"		523019
Projection method		Create date		01.02.2023		Approve date		01.02.2023		Description						
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