

	A	B	C	D	E	F	G	H
--	---	---	---	---	---	---	---	---

GENERAL TOLERANCES
Angular dimension +1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 ~ ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending pressing Js14 ~ ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 ~ CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

141 > z2 3 (50)

5

5

1

NON EFFETTUARE SALDATURE

2

141 > z2 3 (50)

3

4

6

N.B.:ESEGUIRE IL TRATTAMENTO SUPERFICIALE PRIMA DEL MONTAGGIO DEGLI INSERTI
MA DOPO LA SALDATURA DEL PARTICOLARE POS.2

POS.	Code	Q.ty	Raw Material	Material Description	Techical Description
6	4026_6127_44	3		Pressure Spacers M4x8 FeZn8c1A M4 S7.9x8	
5	4026_6127_13	4		Pressure nuts M5 Thic:2.3 FeZn8c1A M5x8.7x2	
4	4026_6127_12	2		Pressure nuts M4 Thic:2.3 FeZn8c1A M4x7.9x2	
3	4026_6127_11	16		Pressure nuts M6 Thic:2.3 FeZn8c1A M6x11.05x4.08	Pressure nuts M6 Thic:2.3 FeZn8c1A M6x11.05x4.08
2	040457.1.A	1	4032_6152_99	DC01+A-G UNI EN 10130	
1	040457.0.B	1	4032_6152_99	DC01+A-G UNI EN 10130	

CN04911

Change

Changes to previous release:

Material:

Supply state:

Thermic treat:

Surface treat.: Fe/Zn 8+12 A HP UNI ISO 2081 free Cr VI

Modification details:

Obtain from:

Substitute:

Code:

Dimensions:

Hardness(T):

Hardness(S):

DENOMINATION: PIASTRA CAMBIOSPOLA PROTOTIPO PROXIMA

Savio

Draw.: Dante Zancai

Mod.: Dante Zancai

App.: Stefano Malfante

Date: 29/04/2021

Sheet N°: 1/3

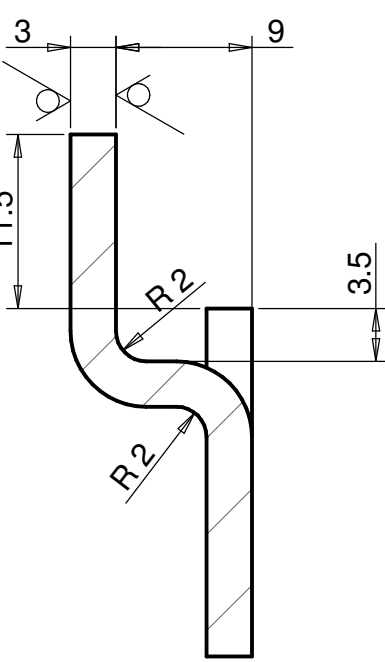
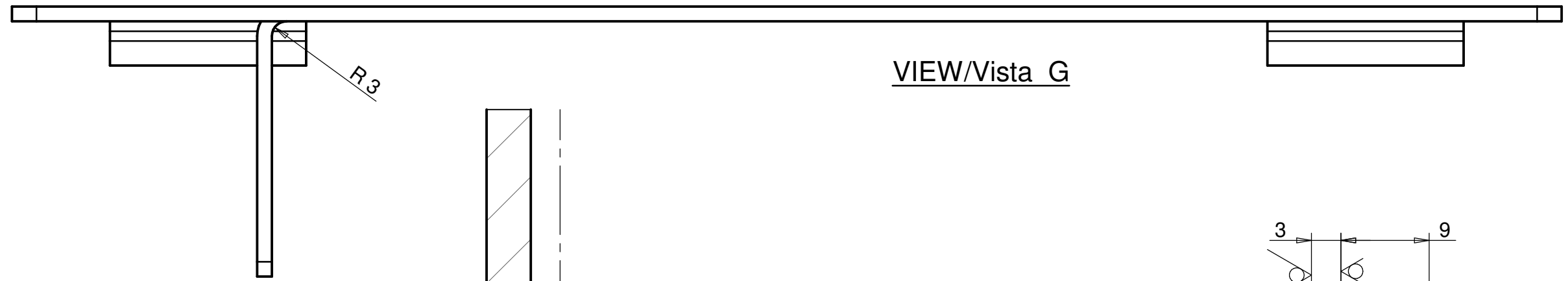
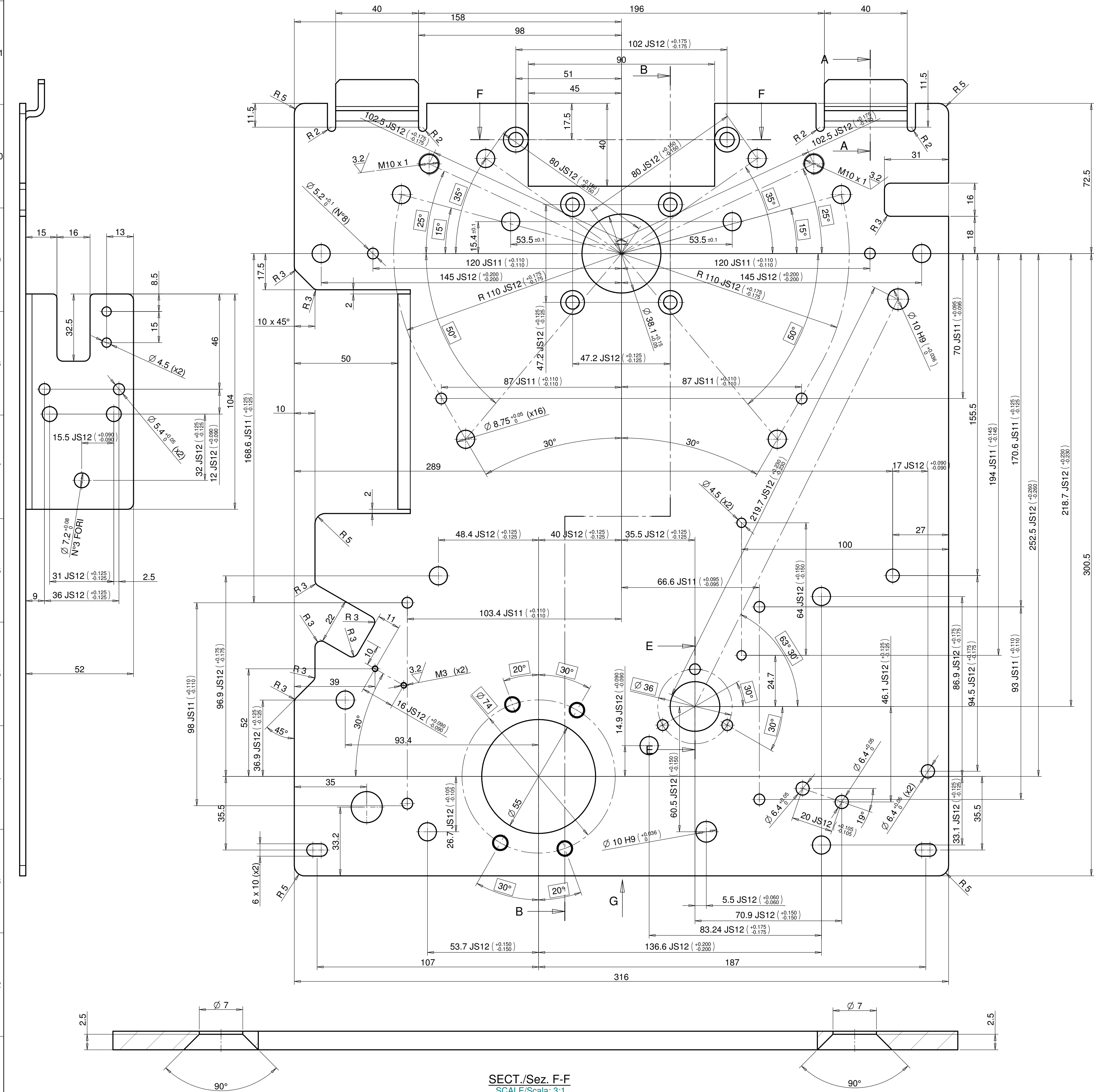
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040457.1.0

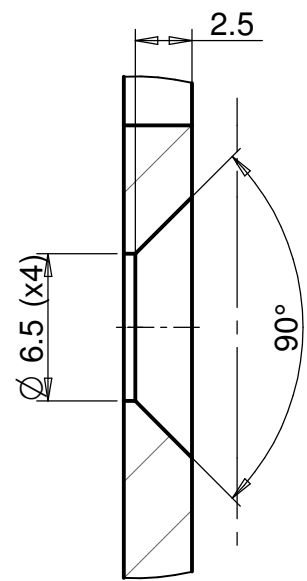
PLATE

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GENERAL TOLERANCES
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED HOLES H14 shafts H14 linear values JS14 - ROUGH HOLES H16 shafts H16 linear values JS16
SHEETS cutting/laser cutting/punching JS14 - ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 - CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



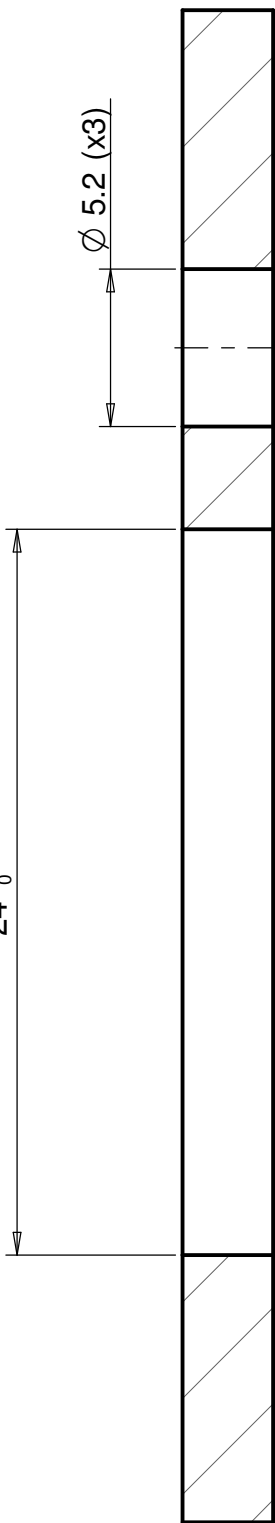
SECT./Sez. A-A
SCALE/Scala: 2:1



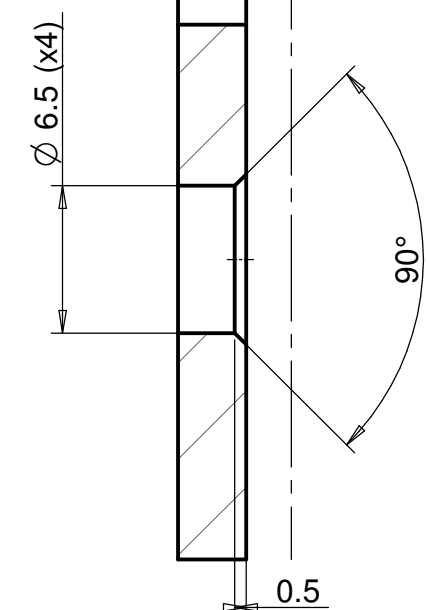
DET./Part. D
SCALE/Scala: 3:1

PROFILO ESENTE DA
BAVE ED ASPERITA'

VERSO DI TRACIATURA



SECT./Sez. E-E
SCALE/Scala: 4:1



DET./Part. C
SCALE/Scala: 3:1

BAVA MAX 0.04		04/06/2021 00	
CN04911	Change	Modification details:	Date Mod: RP
Changes to previous release:		Obtain from:	Substitute:
Material:		Code:	
Supply date:		Dimensions:	
Thermic treat:		Hardness(Ti):	
Surface treat:	Fe/Zn 8+12 A HP UNI ISO 2081 free Cr VI	Hardness(Si):	
DENOMINATION: PIASTRA CAMBIOSPOLA PROTOTIPO PROXIMA			
Savio		Draw: Dante Zancal	Date: 29/04/2021
		Mod: Dante Zancal	Sheet N: 2/3
		App: Stefano Malfante	Scale: 1:1
		040457.1.0	
		PLATE	

