

Pos. N°	Code	Description	Q.ty
1	4810076750_01	Plate T=3mm	1
2	4810076750_02	Plate T=4mm	1
3	4810076750_03	Plate T=4mm	1
4	4810076750_04	Plate T=3mm	1
5	4810076750_05	Plate T=4mm	2
6	4810076750_06	Plate T=4mm	2
7	4810076750_07	Plate T=4mm	2
8	4810076750_08	Plate T=4mm	6
9	4810076750_09	Half socket GAS 3"	1
10	4810076750_10	Plate T=6mm	2
11	4810076750_11	Plate T=6mm	2
12	4810076750_12	Plate T=6mm	2
13	4810076750_13	Plate T=3mm	2
14	4810076750_14	Round D=25mm	4
15	4810076750_15	Plate T=3mm	2
16	m8	Hex Threaded Insert M8	20
17	m10	Hex Threaded Insert M10	8
18	M12 a saldare	M12 Welded Nut DIN 929	8
19	M16 a saldare	M16 Welded Nut DIN 929	8

NOTE:

- All Burrs & Sharp edges to be removed
- Bending radius R =Thickness ;Unless stated otherwise.
- Welding cracks & deformations are not allowed.
- Weld imperfections that can cause leakage are not permitted in spillage free zone.

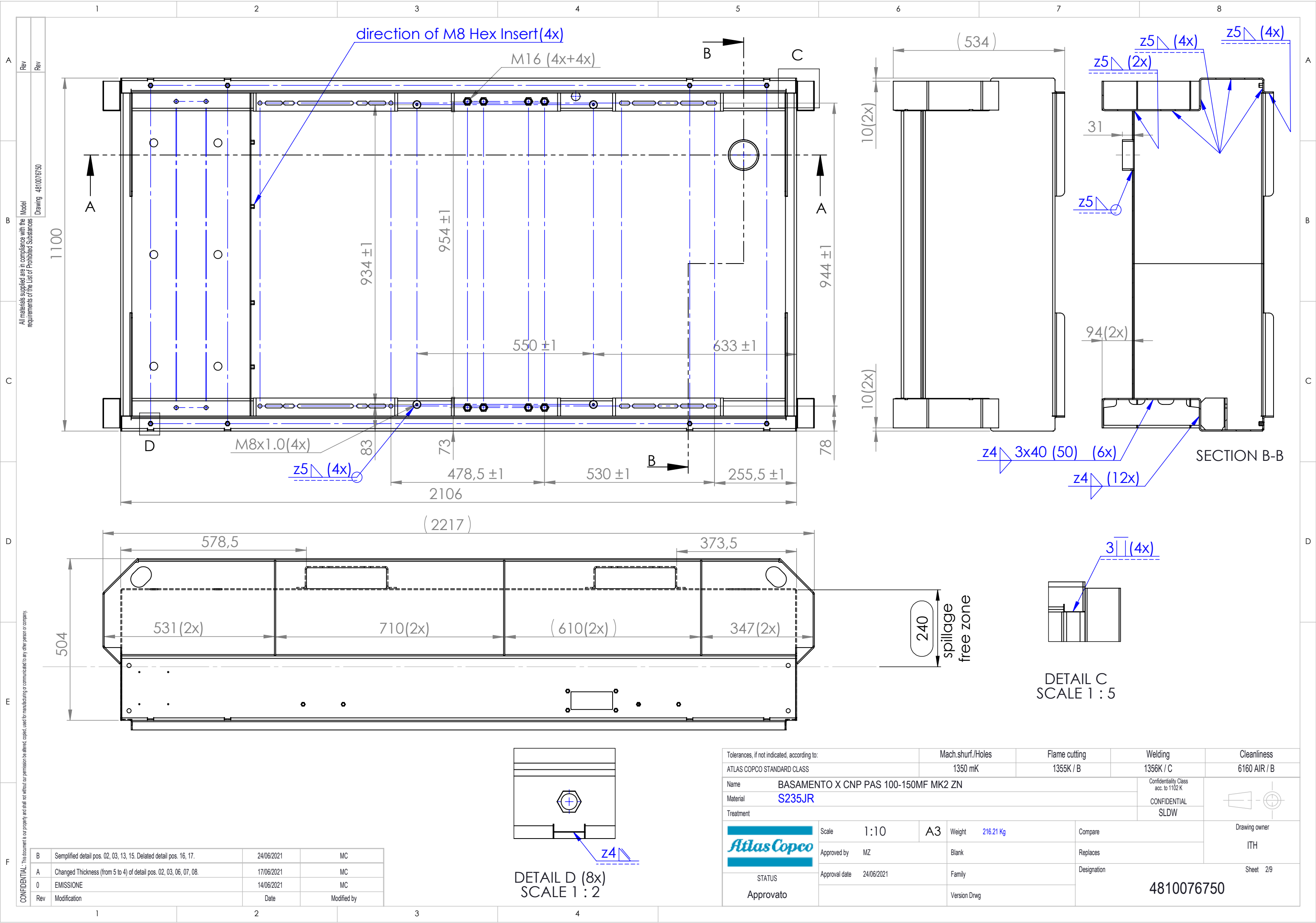
WELD NOTE:

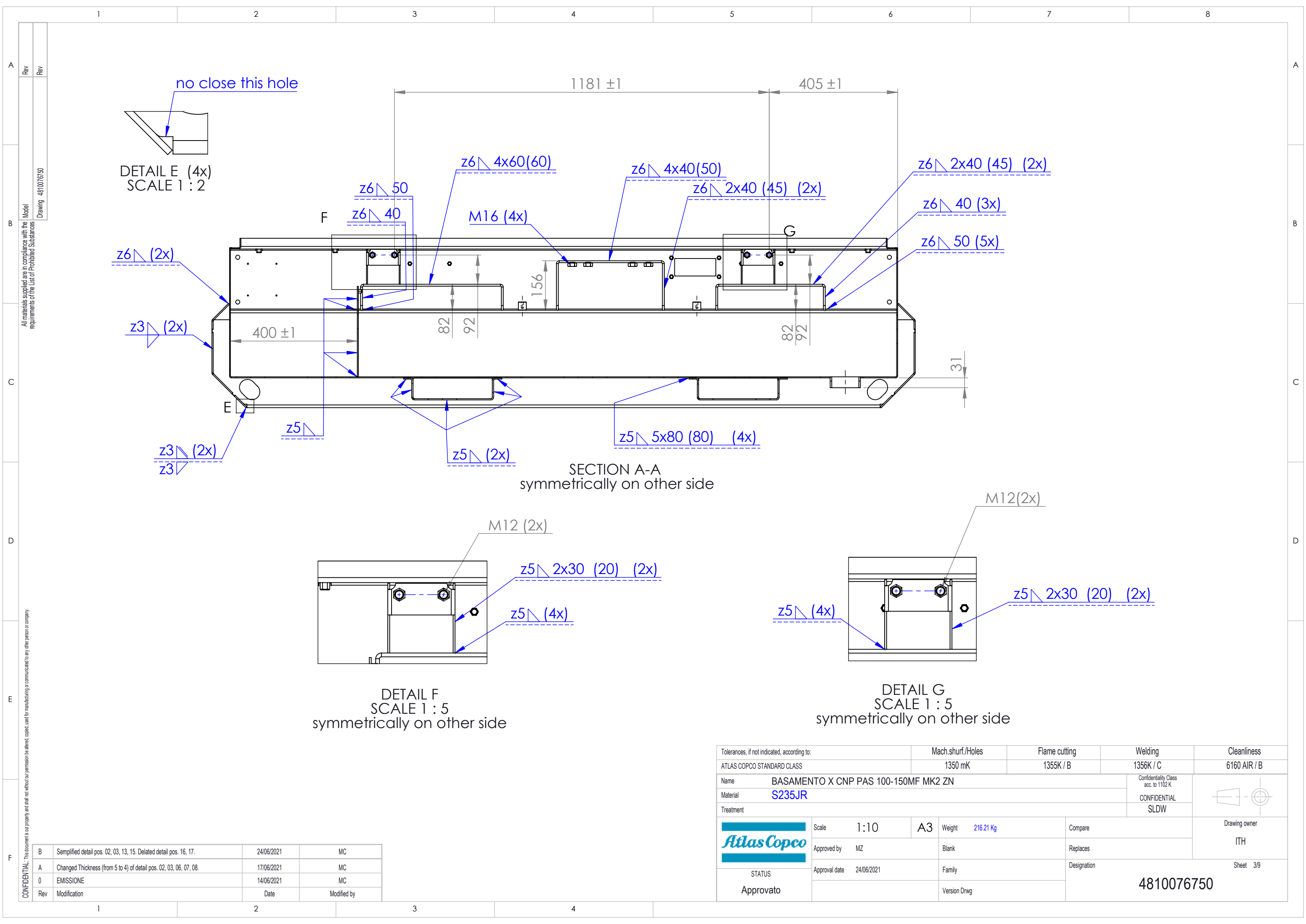
- for nuts DIN 929 weld with 2 opposite welded spots  $\varnothing 8$ .

NOTE for TREATMENT: all female threaded holes must be clean, free by paint or hot dip galvanization.



Code	Treatment		
4810076750	hot dip galvanization, minimum thickness=80 $\mu$ m		
4810076754	9822 0976 58 Basic + Top AC Grey		
B	Simplified detail pos. 02, 03, 13, 15. Delated detail pos. 16, 17.	24/06/2021	MC
A	Changed Thickness (from 5 to 4) of detail pos. 02, 03, 06, 07, 08.	17/06/2021	MC
0	EMISSIONE	14/06/2021	MC
Rev	Modification	Date	Modified by

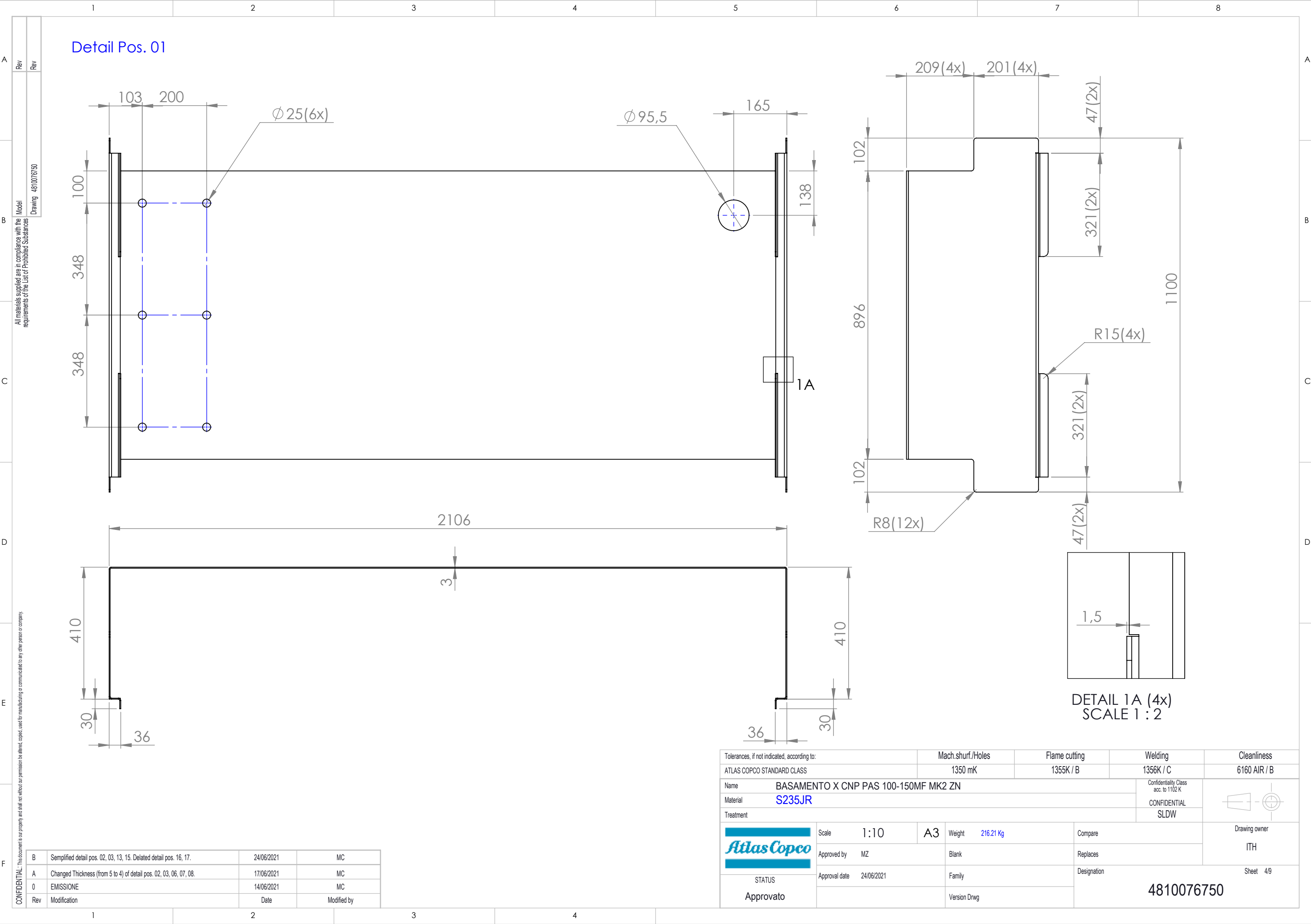
Tolerances, if not indicated, according to:		Mach.shurf./Holes		Flame cutting		Welding		Cleanliness		
ATLAS COPCO STANDARD CLASS		1350 mK		1355K / B		1356K / C		6160 AIR / B		
Name		BASAMENTO X CNP PAS 100-150MF MK2 ZN				Confidentiality Class acc. to 1102 K				
Material		S235JR								
Treatment						CONFIDENTIAL SLDW				
		Scale	1:12	A3	Weight	216.21 Kg	Compare		Drawing owner  ITH	
		Approved by	MZ		Blank		Replaces			
		Approval date	24/06/2021		Family		Designation		Sheet 1/9	
STATUS						4810076750				
Approvato		Version Drwg								





F		E	D	C	B	A	
						Rev	Model
CONFIDENTIAL: This document is our property and shall not without our permission be altered, copied, used for manufacturing or communicated to any other person or company.							
Rev		0	A	B	Drawing 4810076750		

Tolerances, if not indicated, according to:		Mach.shurf./Holes		Flame cutting		Welding		Cleanliness			
ATLAS COPCO STANDARD CLASS		1350 mK		1355K / B		1356K / C		6160 AIR / B			
Name		BASAMENTO X CNP PAS 100-150MF MK2 ZN				Confidentiality Class acc. to 1102 K					
Material		S235JR				CONFIDENTIAL					
Treatment						SLDW					
		Scale 1:10		A3	Weight 216.21 Kg		Compare		Drawing owner  ITH		
		Approved by MZ		Blank		Replaces					
STATUS		Approval date 24/06/2021		Family		Designation		Sheet 3/9			
Approvato				Version Drwg		4810076750					

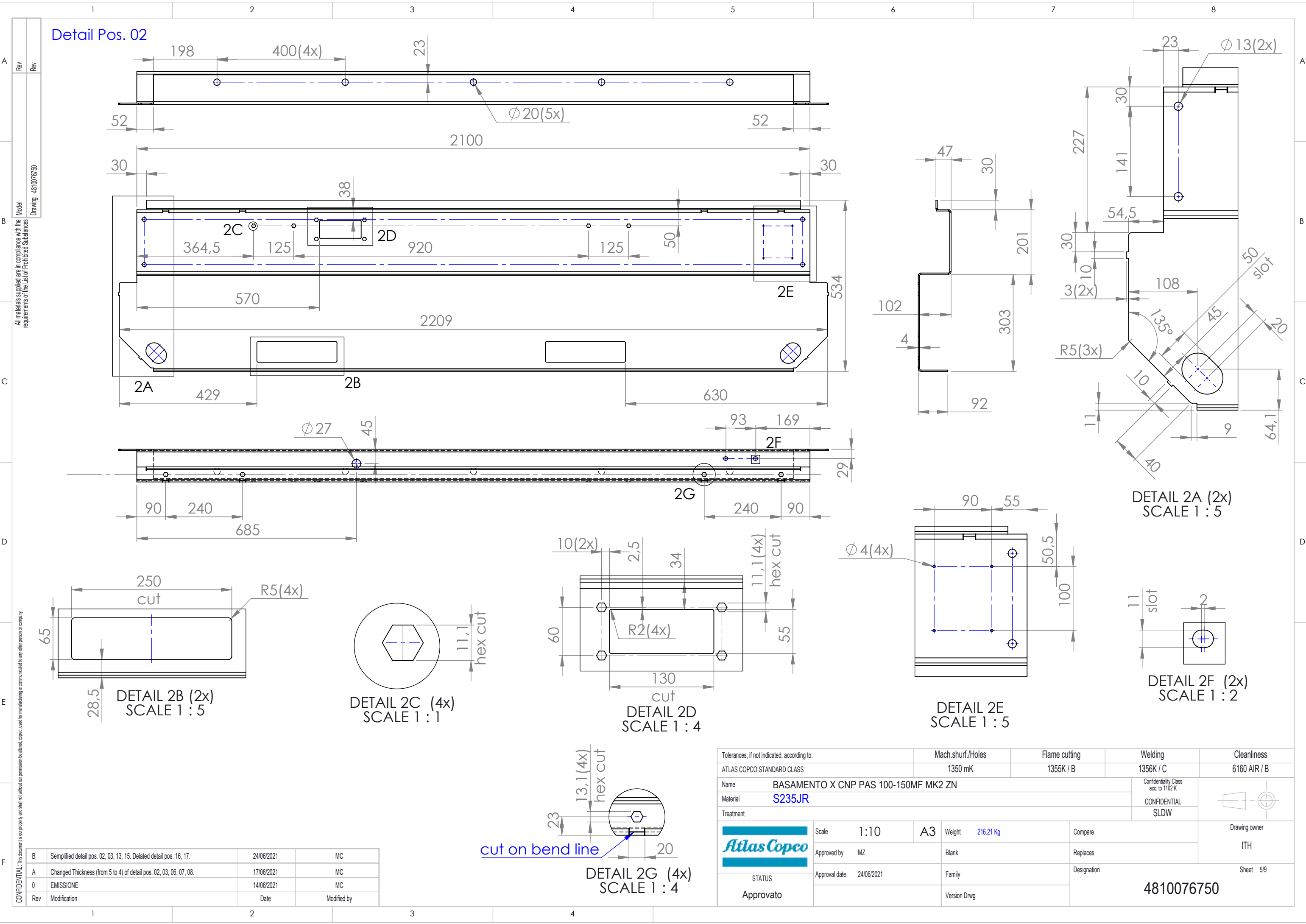


Detail Pos. 01

A	Rev	Model
	Rev	Rev
B	Drawing 4810076750	
C		
D		
E		
F		

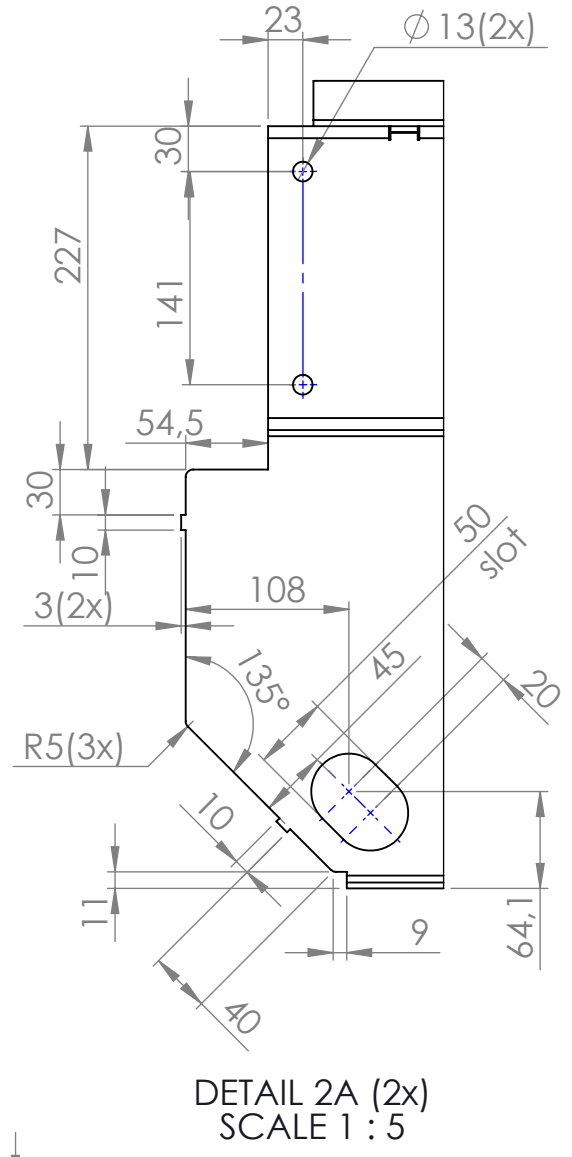
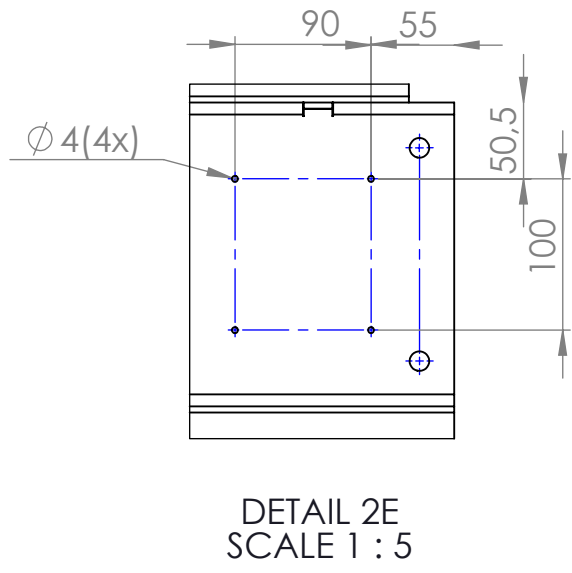
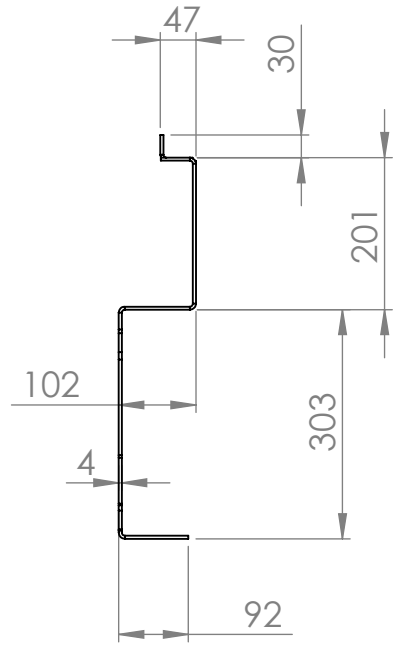
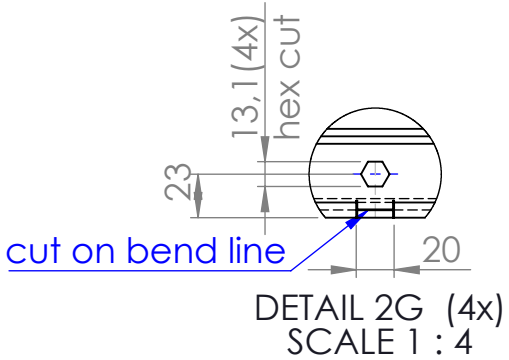
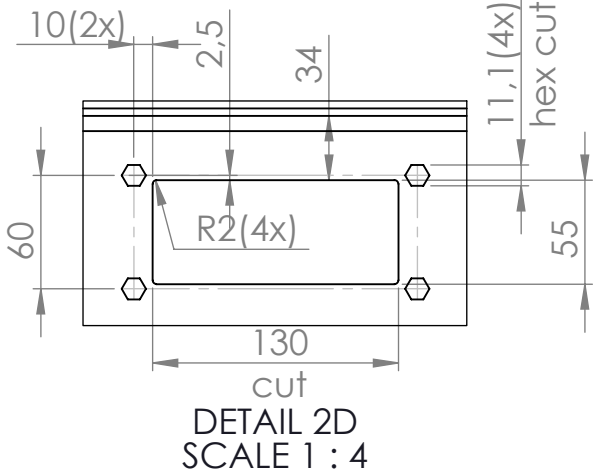
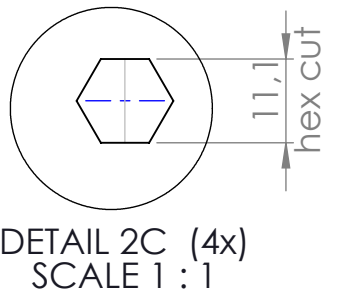
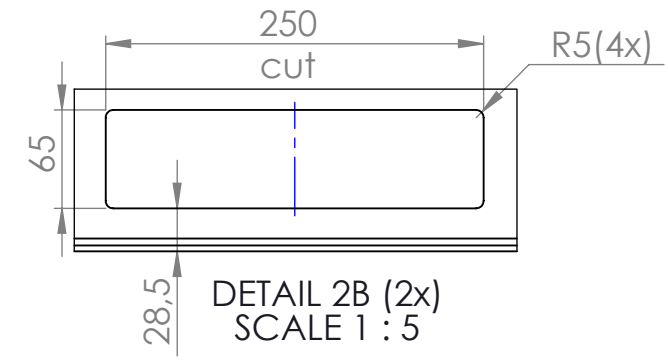
B	Simplified detail pos. 02, 03, 13, 15. Delated detail pos. 16, 17.	24/06/2021	MC
A	Changed Thickness (from 5 to 4) of detail pos. 02, 03, 06, 07, 08.	17/06/2021	MC
0	EMISSIONE	14/06/2021	MC
Rev	Modification	Date	Modified by

Tolerances, if not indicated, according to:		Mach.shurf./Holes		Flame cutting		Welding		Cleanliness					
ATLAS COPCO STANDARD CLASS		1350 mK		1355K / B		1356K / C		6160 AIR / B					
Name		BASAMENTO X CNP PAS 100-150MF MK2 ZN				Confidentiality Class acc. to 1102 K							
Material		S235JR											
Treatment													
		Scale		1:10	A3	Weight		216.21 Kg		Compare		Drawing owner	
		Approved by		MZ		Blank		Replaces		ITH			
		Approval date		24/06/2021		Family		Designation		4810076750		Sheet	
STATUS													
Approvato						Version Drwg							



Detail Pos. 02

A	Rev	Rev
B	All materials supplied are in compliance with the requirements of the List of Prohibited Substances	
	Drawing 4810076750	
C		
D		
E		
F		



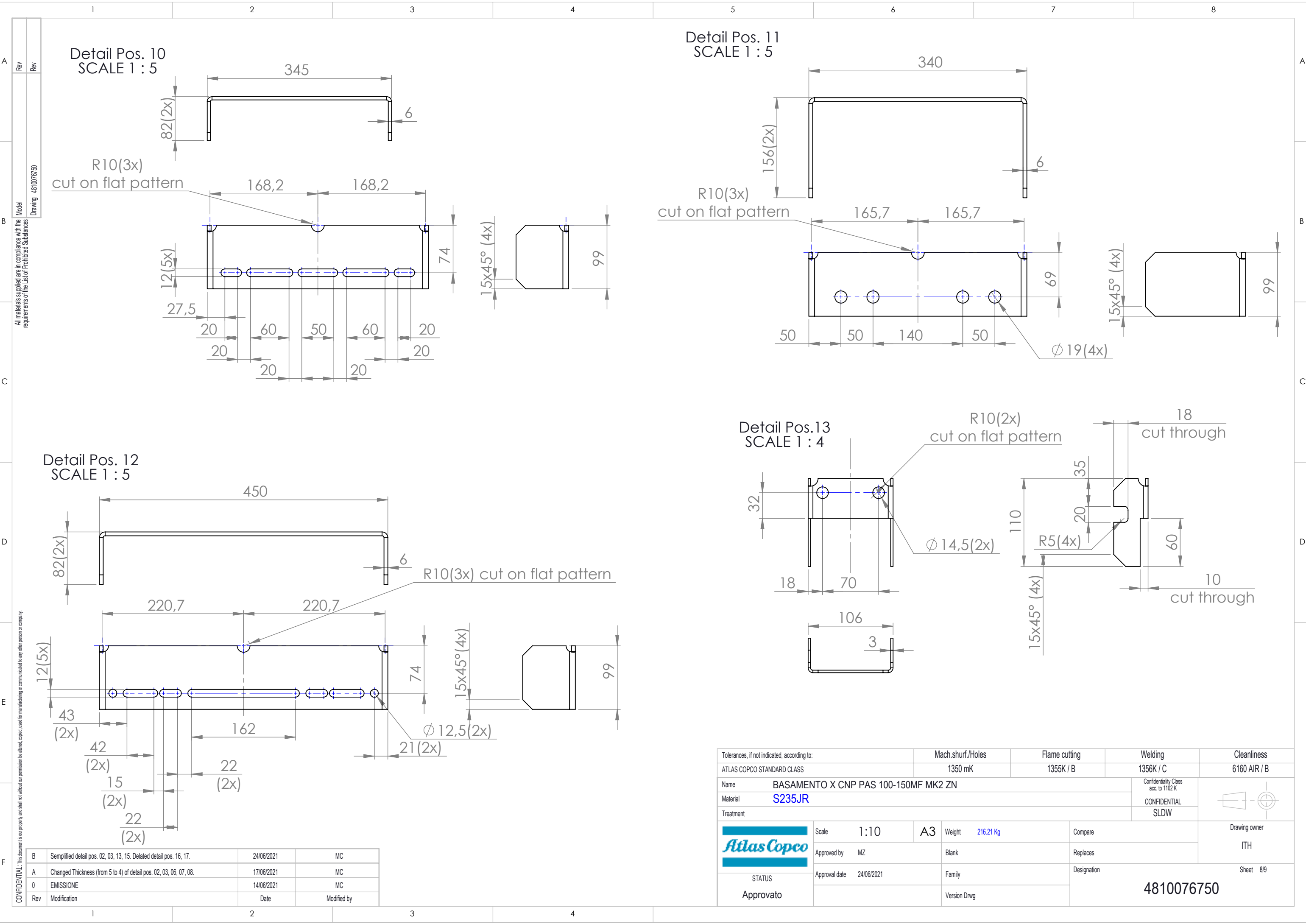
B	Simplified detail pos. 02, 03, 13, 15. Delated detail pos. 16, 17.	24/06/2021	MC
A	Changed Thickness (from 5 to 4) of detail pos. 02, 03, 06, 07, 08.	17/06/2021	MC
0	EMISSIONE	14/06/2021	MC
Rev	Modification	Date	Modified by

Tolerances, if not indicated, according to:		Mach.shurf./Holes	Flame cutting	Welding	Cleanliness
ATLAS COPCO STANDARD CLASS		1350 mK	1355K / B	1356K / C	6160 AIR / B
Name				Confidentiality Class acc. to 1102 K	
Material				CONFIDENTIAL	
Treatment				SLDW	
Scale		1:10	A3	Weight	216.21 Kg
Approved by		MZ	Blank	Compare	
Approval date		24/06/2021	Family	Replaces	
STATUS		Approvato	Version Drwg	Designation	Sheet 5/9
4810076750					

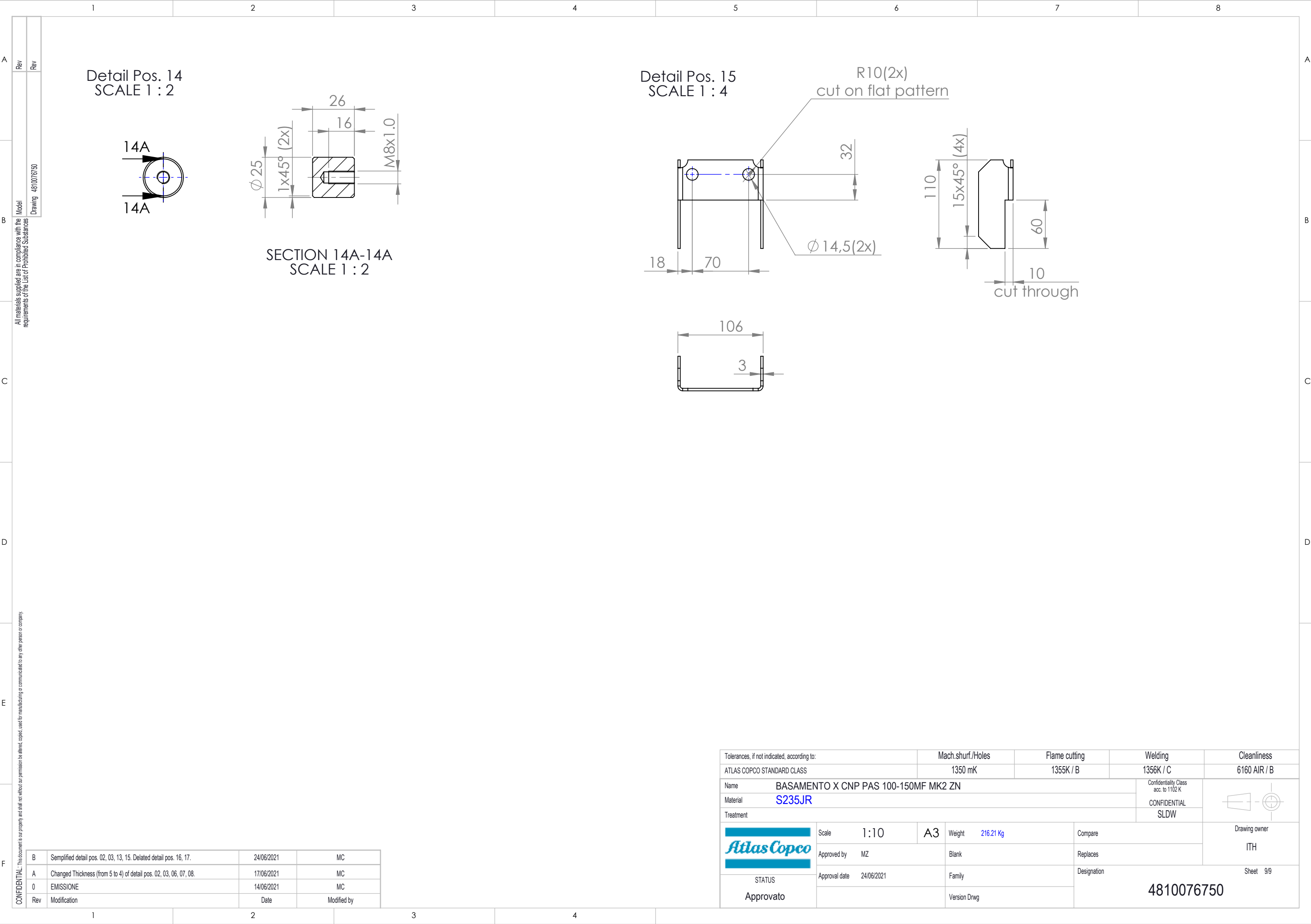












CONFIDENTIAL - This document is our property and shall not without our permission be altered, copied, used for manufacturing or communicated to any other person or company.