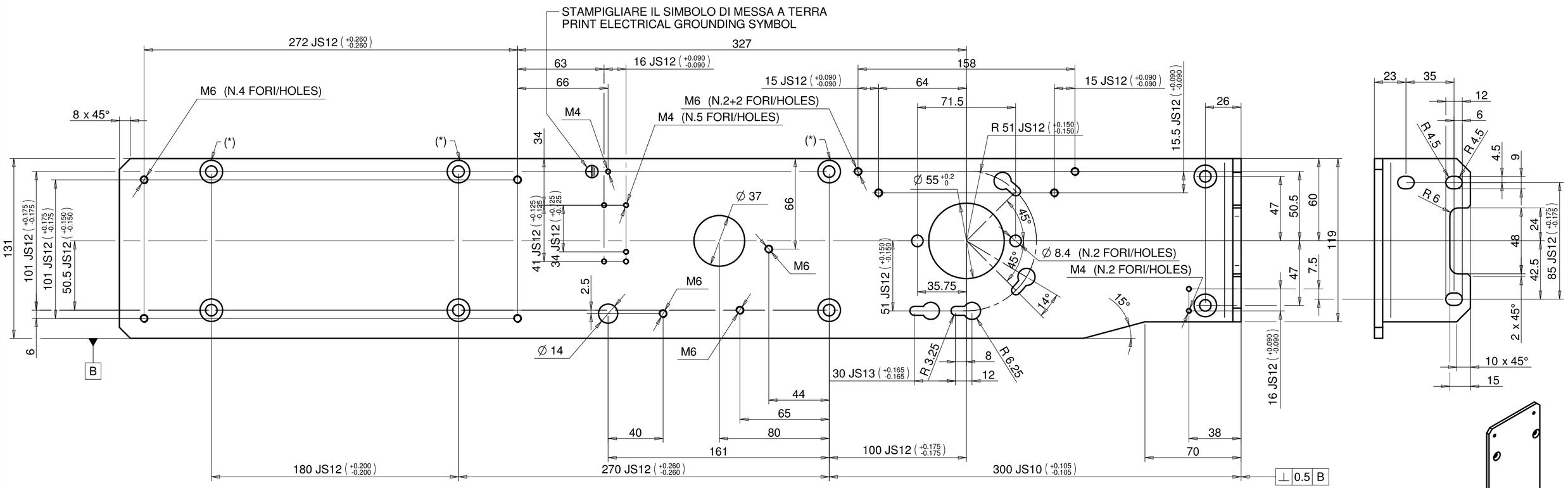
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



- BAVA MAX 0,04
- MAXIMUM BURR

- FORI FILETTATI RUGOSITÀ : 3.2
- THREADED HOLES ROUGHNESS

- (*) PRATICARE I FORI SVASATI PRESTANDO ATTENZIONE A NON SBORDARE OLTRE QUESTA SUPERFICIE
- (*) DO NOT EXCEED OVER THIS EDGE WHEN ARE MADE FLARE HOLES

6.3 (3.2)

CN04931		30/06/2021	00
Change	Modification details:	Date Mod:	IRP
Changes to previous release:	Obtain from:	Substitute:	
Material: S235J2G3 +N UNI EN 10025	Code: 4032_6036_66		
Supply state: +N: NORMALIZING ROLLING	Dimensions: 6x1250x2500		
Thermic treat.:	Hardness(T):		
Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):		

DENOMINATION: SUPPORTO DX RAMPA ESTRAZIONE PROXIMA E

Savio	Draw.: Renato Scaini	Date: 04/06/2020	037965.0.0
	Mod.: Renato Scaini	Sheet N°: 1/1	
	App.: Giuseppe Morini	Scale: 1:2	BRACKET

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