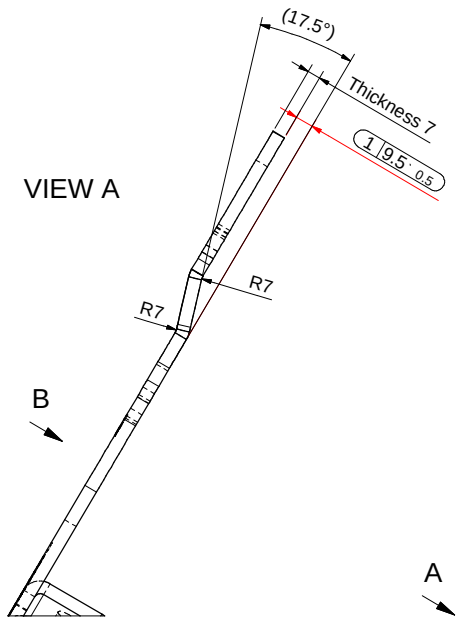
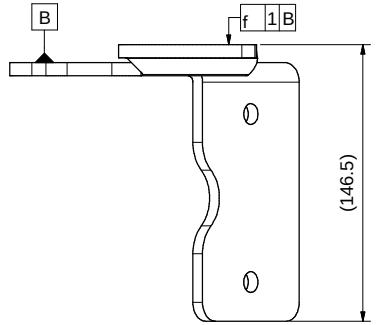
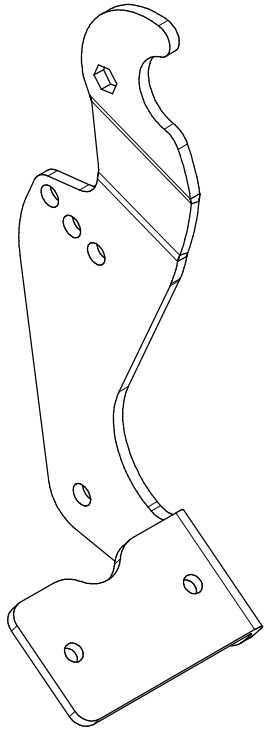
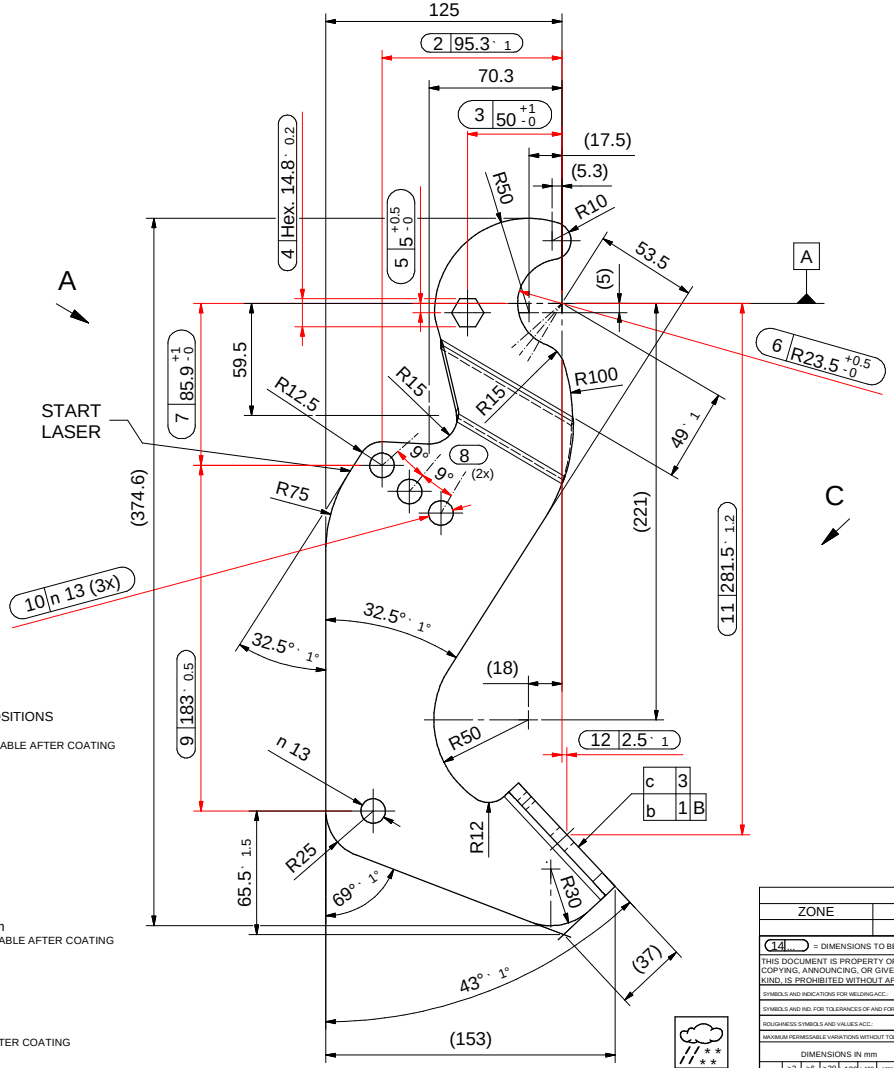
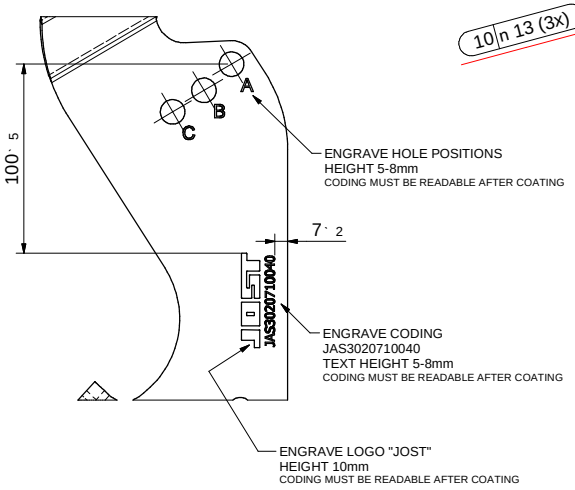
INSIDE BEND RADII 3,5 UNLESS STATED OTHERWISE

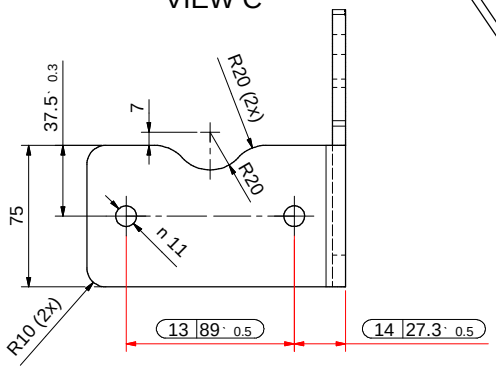





6 cycles
VDA
621-415

Judgement
acc. IM-065

| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | - | | 13-1-2023 | KHK |

14... = DIMENSIONS TO BE CHECKED

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TREATMENT UNLESS STATED OTHERWISE:
- BREAK ALL SHARP EDGES, MAX 1x45°
- REMOVE ALL BURRS, FINS, FLASH PROJECTIONS AND WELDING SPATTERS
- WELDING UNLESS STATED OTHERWISE

| | BY | APPR. | DATE |
|---|---|---|---|
| DRAWN | RTS | | |
| LAST REV. | RTS | | |

MODIFICATION ON LAST REVISION: WAP17-004

SYMBOLS AND INDICATIONS FOR WELDING ACC.: ISO 2553
SYMBOLS AND IND. FOR TOLERANCES OF AND FORM AND OF POSITION ACC.: ISO 1101
ROUGHNESS SYMBOLS AND VALUES ACC.: ISO 468
MAXIMUM PERMISSABLE VARIATIONS WITHOUT TOLERANCE INDICATION ACC.: ISO 2768

| DIMENSIONS IN mm | | | | | | | | | ANGLES | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | DIM. OF SHORTEST SIDE IN mm | | | | |
| ≤ 3 | >3 ÷ 6 | >6 ÷ 30 | >30 ÷ 120 | >120 ÷ 400 | >400 ÷ 1000 | >1000 ÷ 2000 | >2000 ÷ 4000 | CLASS | ≤10 | >10 ÷ 50 | >50 ÷ 120 | >120 ÷ 400 | >400 |
| 0.05 | 0.05 | 0.1 | 0.15 | 0.3 | 0.5 | 0.8 | - | FINE | 1– | 1° | 30' | 20' | 10' |
| 0.1 | 0.1 | 0.2 | 0.3 | 0.5 | 0.8 | 1.2 | 2 | MEDIUM | 1–30' | 1– | 30' | 15' | 10' |
| 0.2 | 0.3 | 0.5 | 0.8 | 1.2 | 2 | 3 | 4 | COARSE | 3 | 2 | 1 | 30' | 20' |
| - | 0.5 | 1 | 1.5 | 2.5 | 4 | 6 | 8 | VERY COARSE | | | | | |

| | | | |
|---|---|---|---|
| AMERICAN PROJECTION | DIMENSIONS IN mm | MACHINING UNLESS STATED OTHERWISE | SCALE 1:2 |
| | | Ra 12,5 | |

| SEPARATE PARTLIST | MATERIAL UNLESS STATED OTHERWISE | COATING | MASS |
|---|---|---|---|
| No | S420MC - DIN EN 10149-2 | KTL | 2.047 kg |

TITLE: LIFT SUPPORT
ASLIFTDRAGER

PROJECT: WAP17-004

ART.CODE: UT016L211K

REVISION and VERSION: -

4 Work in Progress
3 Released
3D-model: WE0042978 rev. -
DOC. NR: WE0042999 rev. -

A2