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SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°. Fillets for quoted R-Z. Internal bend radius as thickness; chamfers not quoted; 0,3x45°.

For other specifications please contact the Technical Department.

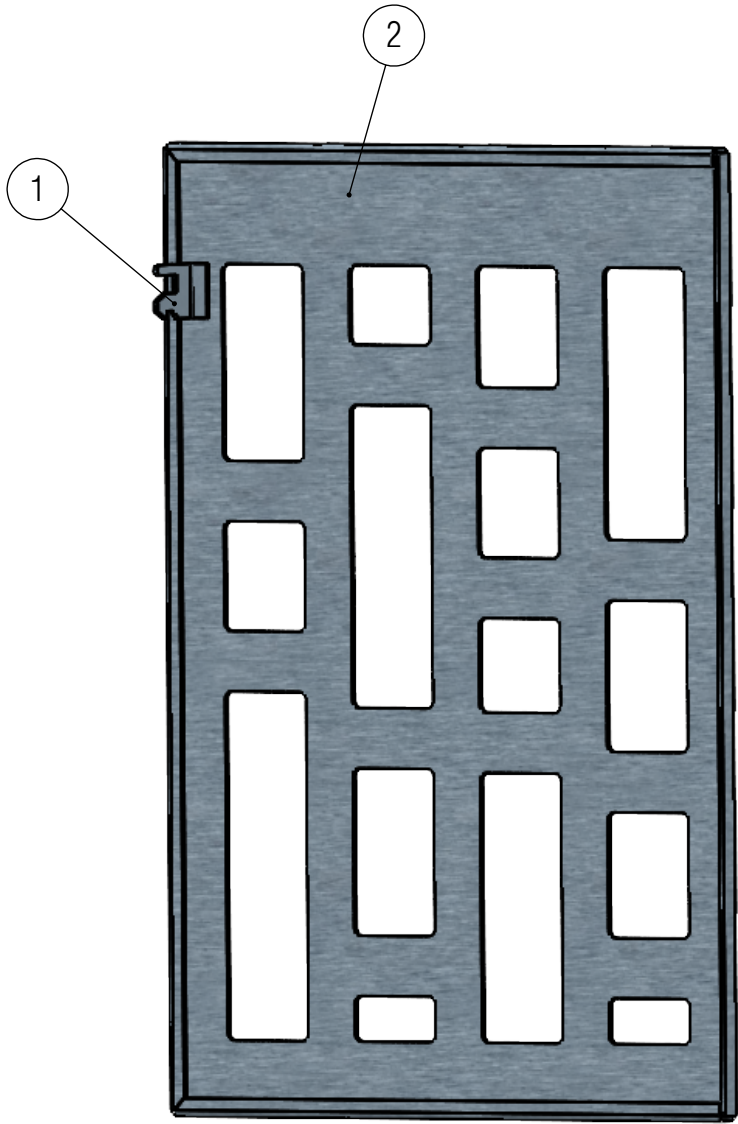
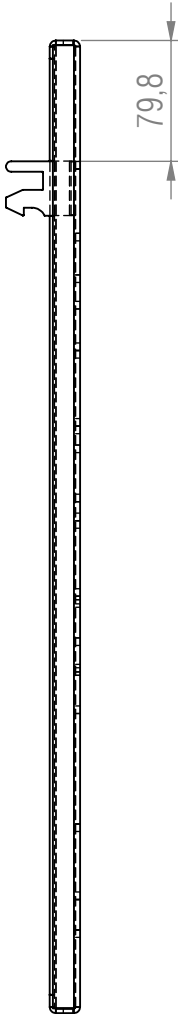
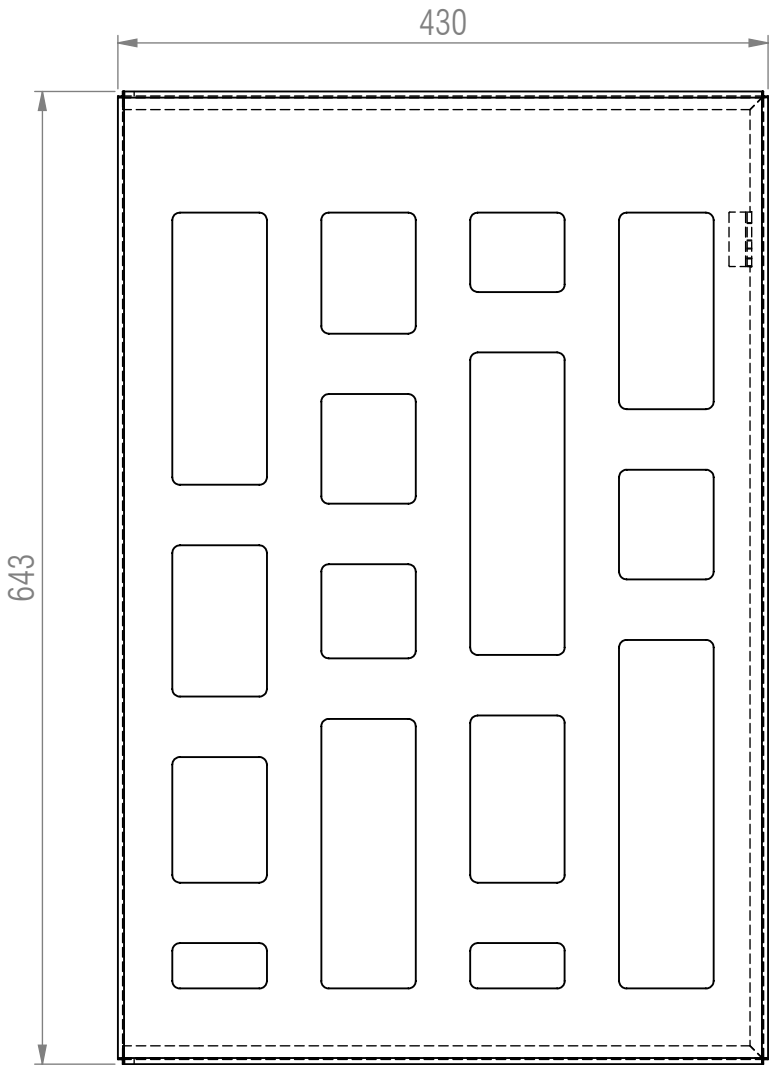
fillets not quoted R=2, internal bend radius as thickness, chamfers not quoted: 0.5x45°;
For other specifications please contact the Technical Department.

| | | | |
|---|------|----|---------|
|  | 0.4 | — | 0.2/100 |
|  | 0.4 | // | 0.2/100 |
|  | 0.25 | ⊥ | 0.2/100 |




Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$

| General tolerance - Tolleranza generale: UNI EN 227/81 - C | | | | | | | | | |
|--|-------------------|------|-------------------|-----|-------------|------|------|------|--|
| Length and diam. Lunghezza e diametri | 0,00 | 6,00 | 30,0 | 120 | 315 | 1000 | 2000 | > | |
| | 6,00 | 30,0 | 120 | 315 | 1000 | 2000 | 4000 | 4000 | |
| Tolerance Tolleranza | ± 0,2 ± 0,5 ± 0,8 | | ± 1,2 ± 2,0 ± 3,0 | | ± 4,0 ± 5,0 | | | | |

ZINCATURA A FREDDO SALDARE E SMERIGLIARE GLI SPIGOLI



| POS. | CODICE | DESCRIZIONE | Q.TA' |
|------|---------------|-------------|-------|
| 1 | ITLA-CCF-P017 | Part. 17 | 1 |
| 2 | ITLA-CCF-P016 | Part. 16 | 1 |

| | | | | | |
|---|-------------------------|----------------|---|---|------------------------------|
|  Lav.in Via F.lli Cervi, 77 33023 Concordia Sagittaria (VE) - ITALY Tel. +39 0421 703566 - Fax +39 0421 289091 | PROGETTO/Project | CLIENTE | FINITURA/Finish |  | PESO/Weight (kg) |
| | RIFERIMENTO / Reference | CODICE CLIENTE | MATERIALE/Material | SCALA/Scale 1:5 | DATA/Date 13/01/21 |
| | | | GREZZO/Stock size mm | ORIENTAMENTO  | |
| DENOMINAZIONE/Name ASM. ANTA | | | SIMMETRICO/Symmetrical code | | FIRMA/Sign AB |
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