


DETTAGLIO B

Additional Notes: \\\

0	Emissione	a.buonaventura	a.raimondi	d.peralte	20/09/2022					
Rev	Description	Made	Verified	Approved	Date					
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553										
		0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle
Unless otherwise specified - ISO 2768 class c.		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
		Project N°: PR22/114		Surface treatment : RAL 9005		Material:		Weight: 25,085 kg		110
Description: BASAMENTO DI SOSTEGNO				Page: 1 / 2						
Customer code: \\						Code PSA0085910				

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In case of heat exchanger drawing Category ACC to the european directive 2014/68/EU tested and certified ACC to sound engineer practice.

NOTES:

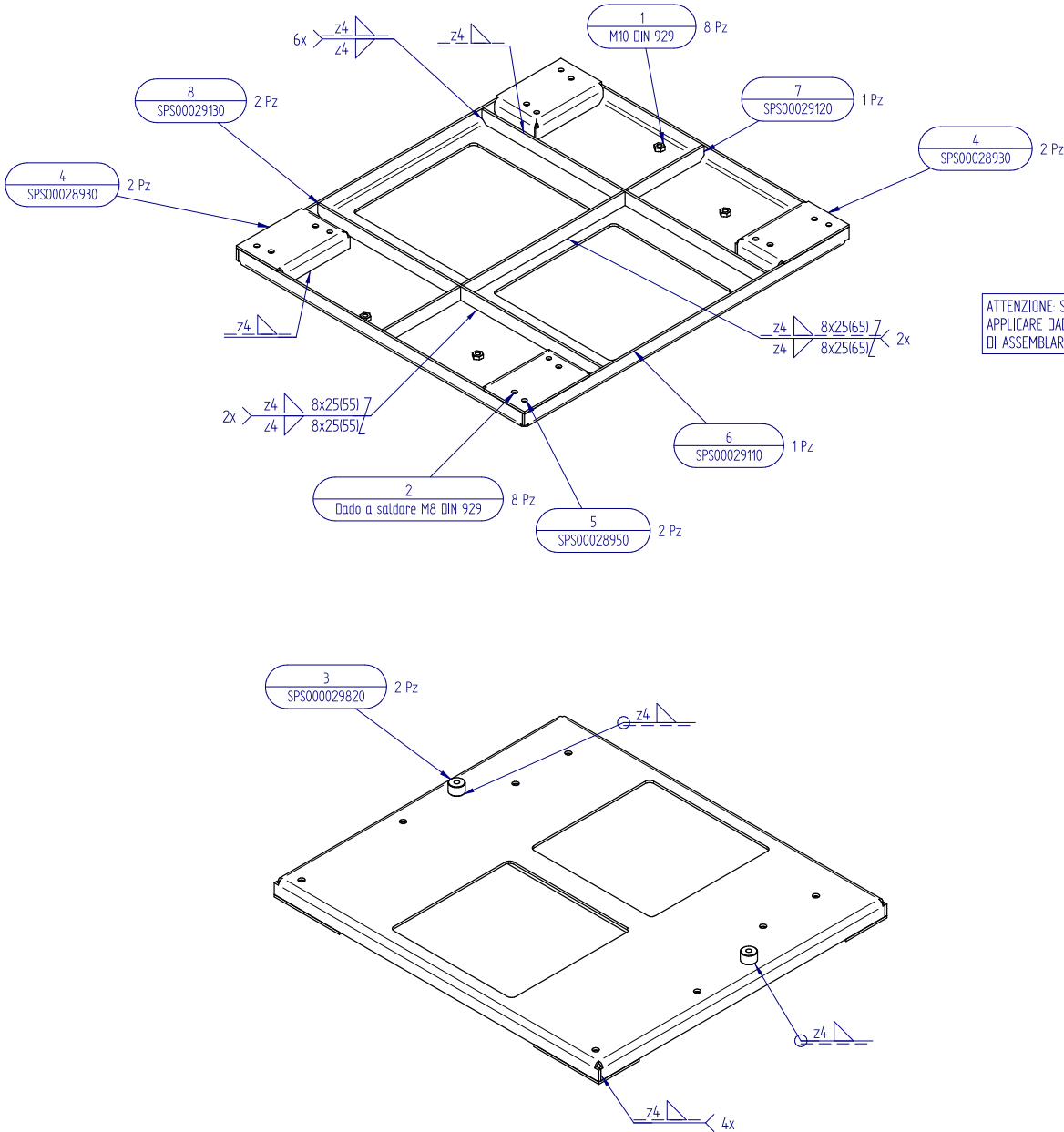
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

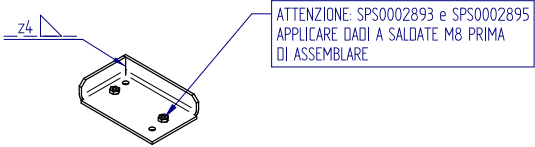
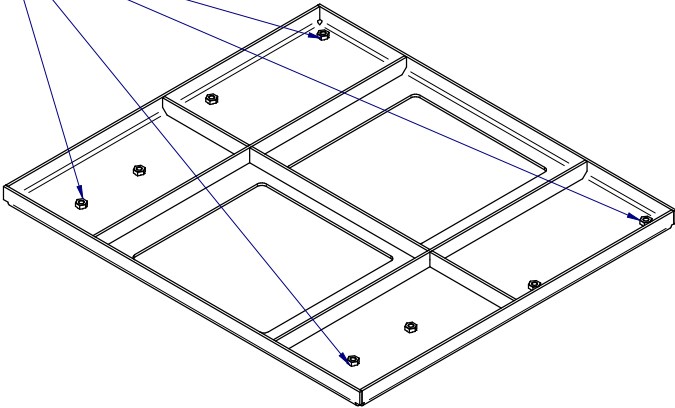
I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \



ATTENZIONE: SPS0002911
APPLICARE DADI A SALDARE M10 PRIMA
DI ASSEMBLARE I PIEDINI INFERIORI!



ATTENZIONE: SPS0002893 e SPS0002895
APPLICARE DADI A SALDATE M8 PRIMA
DI ASSEMBLARE

Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M10 DIN 929	Dado a saldare M10 DIN929	8		Acciaio
2	DADO M8 DIN 929	Dado a saldare M8 DIN 929	8		Cl. 8.8
3	SPS00002982	PIEDINO M12	2		DD11
4	SPS0002893	PIEDINO	2	5 mm	DD11
5	SPS0002895	PIEDINO	2	5 mm	DD11
6	SPS0002911	BASE	1	5 mm	DD11
7	SPS0002912	RINFORZO	1	5 mm	DD11
8	SPS0002913	RINFORZO	2	5 mm	DD11

0 Emissione		abuonaventura	araimondi	d.perale	20/09/2022
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Unless otherwise specified - ISO 2768 class c		0.5-3	>3-6	>6-30	>30-120
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				±1.2	±2
					±3
					±4
					±1°30'
Project N°: PR22/114		Surface treatment : RAL 9005		Material:	Weight: 25,085 kg
		Description: BASAMENTO DI SOSTEGNO		Customer code: \	Page: 2 / 2
				Code	PSA0085910

MOD-021 Rev.03