
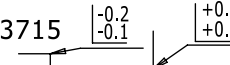



RDM1118- added grinding (created reference plane); changed side grinding spec		gdp		31/5/21	
1	added forging and feather key slot			gdp 25/1/21	
Revision				Revision Description	
				Sign	
				Date	
				Key Safety/Key Tech. feature	
				KSx and KTx	
				According to PMP rule IO.07.QA.01_P	
 THE APPLICATION SPECIALIST				NOTE Piece without burrs or sharp edges	
				ISO13715	
					
				Unquoted chamfers:	
				Unquoted fillets:	
Gen. tol. Machined surfaces		Gen. tol. Welded Constructions		Gen. tol. Casted parts	
UNI EN 22768/2 - fH		EN ISO 13920B-F		UNI EN ISO 8062 - CT9	
Gen. tol. Forged parts		UNI EN 10243 - gr.F			
Scale		Sheet		Size	
1:1		1		A2	
Description		Date		Drawn by	
Parking brake lever - PMS875RC		25/01/2021		gdp	
Description 2		Designation		Mass - kg	
PMS855RC brake Lever		Leva freno Neg. PMS855 RC v2		0.78 ±5%	
Material & Heat Treatment Raw Part					
EN10083-3 39NiCrMo3 +QT - UNI 10990 (bonificato / quench.&temp) 270-320 HB					
Heat Treatment Machined Part					
Heat Treatm. Depth After Machining Process		Surface hardness		Surface Treatment-Coating	
				UNI EN ISO 4042 (Zinc Coated) - Fe/Zn12	
Mech. strenght		Core hardness		Replaces	
				Drawing Number	
3.2 / (0.8 / 1.6 / 6.3) = sup non quotate = unquoted surf.		Raw Mat. Dwg. 615.0056/G		615.0056	
				2	
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