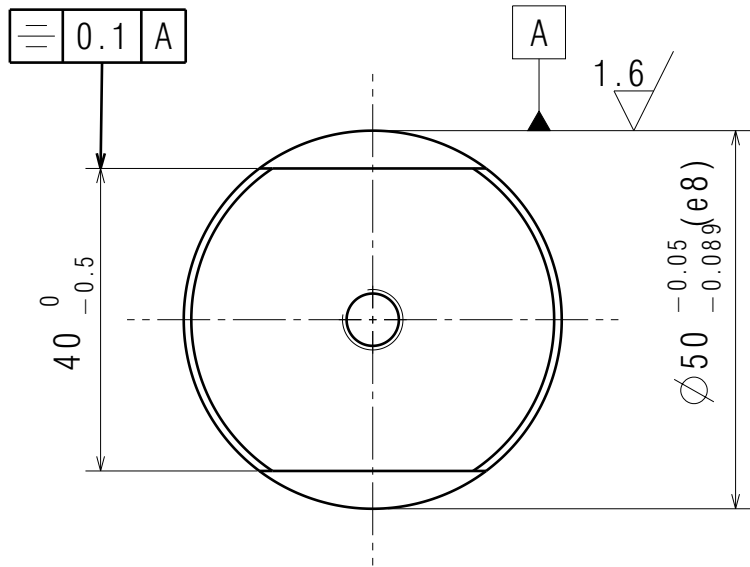
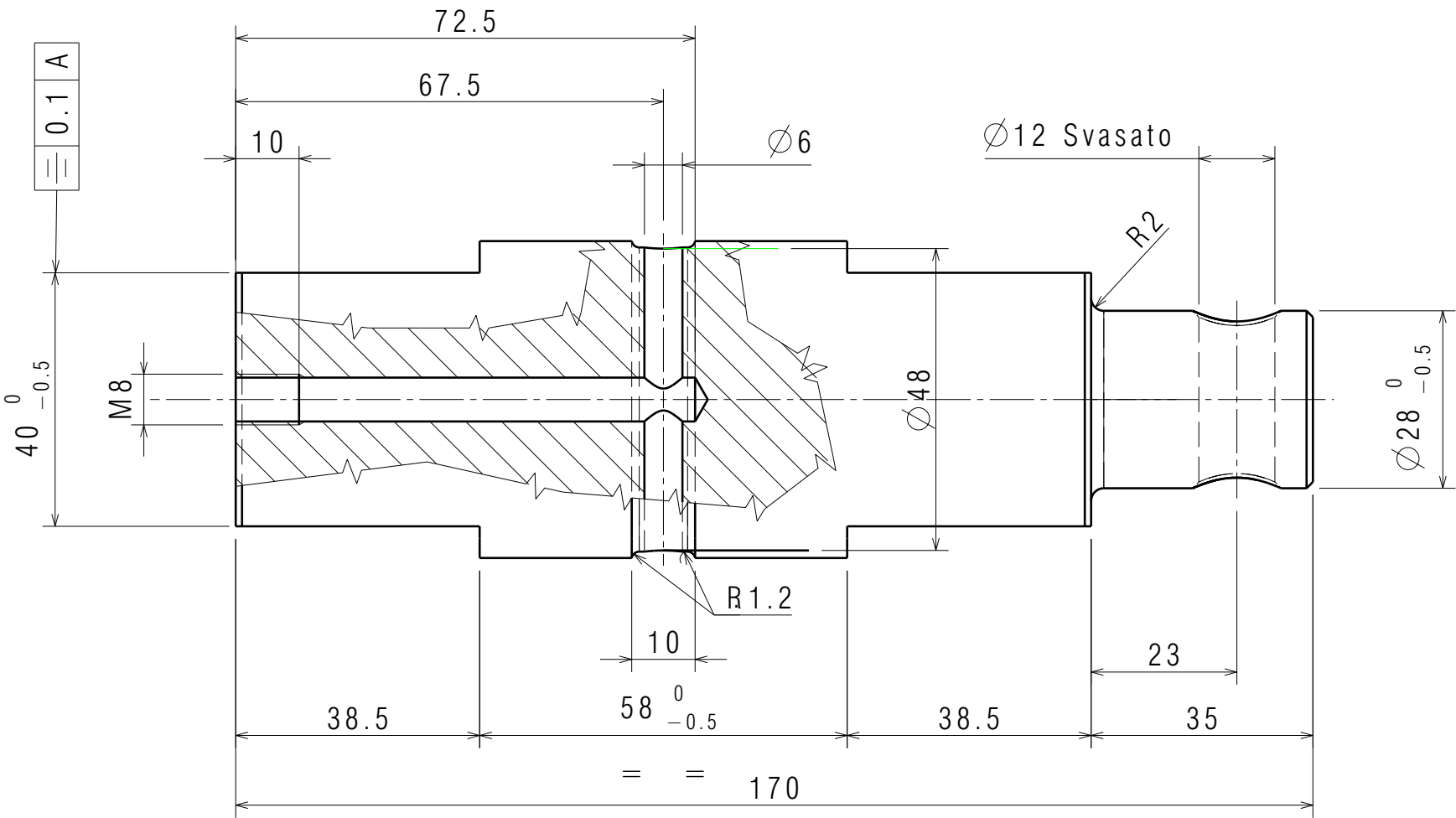


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥ 0.2/100

Angles ± 1°
Angoli ± 1°



General tolerance —Tolleranza generale: UNI EN 22768/1 — M									
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	±3.0
	6.00	30.0	120	315	1000	2000	4000	4000	±2.0
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±3.0
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±3.0



Nota : In alternativa eseguire in 18NiCrMo5

Smussi non quotati 1x45°

6.3 / (1.6)

02	M11-016	A-2	B: Added note zincing B: Aggiunto nota zincatura			C_Grigio ,	A_Ruffin ,	29/04/2011		
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date		
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</div>						Treatment: C.T.R. Prof.0.8-1 58-62 Hrc Trattamento: C.T.R. prof.0.8-1 58-62 HRC			Weight (kg) Peso (kg) 2,062kg	
						Surf.Finish.: Zinc Coating Deidr. Ref. CAP-ZINC-002 Finitura sup.: Zincatura Deidr. Rif. CAP-ZINC-002				
						Material: 20MnCr5 UNI 7846-78 Materiale:				
						Blank Descr.: -- Descr. Grezzo: --				Perimeter (mm) Perimetro (mm) --
						Model: -- Group: -- Macchina: -- Gruppo: --				
Part Nr.: M76100808 Codice:			Replace Sostituisce	--	Blank: Grezzo:	--	Blank Qnt: Qt. Grezzo:	--		
Description: Pin D=50 L=170 Descrizione: Perno D=50 L=170					European method		Scale: Scala:	1:1		