

F

E

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A

F

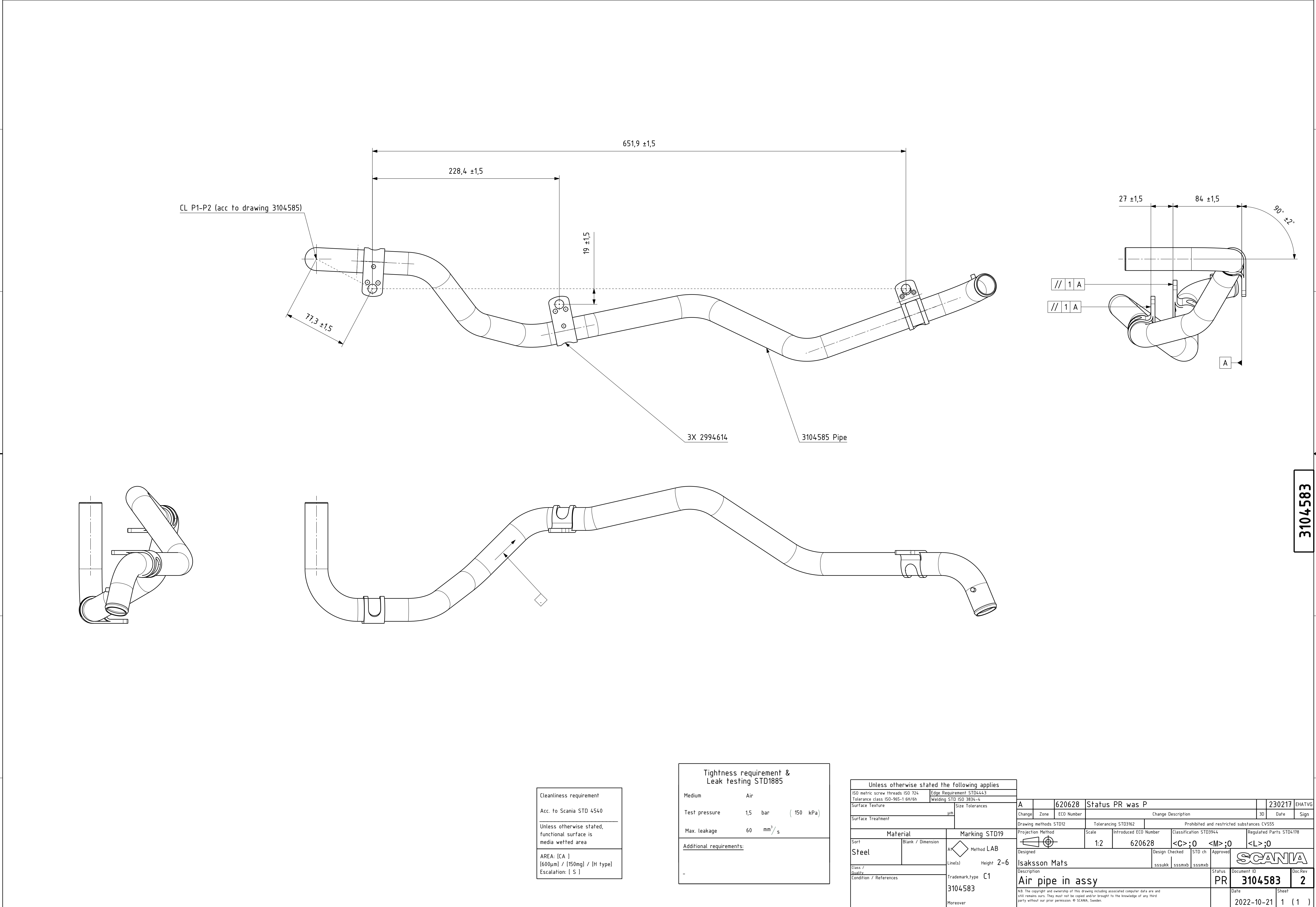
E

D

C

B

A



Cleanliness requirement	
Acc. to Scania STD 4540	
Unless otherwise stated, functional surface is media wetted area	
AREA: [CA]	
[600µm] / [150mg] / [H type]	
Escalation: [S]	

Tightness requirement & Leak testing STD1885			
Medium	Air		
Test pressure	1,5 bar	(150 kPa)	
Max. leakage	60	mm ³ /s	
<u>Additional requirements:</u>			
-			

Unless otherwise stated the following applies			
ISO metric screw threads ISO 724		Edge Requirement STD4443	
Tolerance class ISO-965-1 6H/6h		Welding STD ISO 3834-4	
Surface Texture		Size Tolerances	
Surface Treatment			
Material		Marking STD19	
Sort	Blank / Dimension	Alt	Method LAB
Steel		Line(s)	Height 2-6
Class / Quality		Trademark type	C1
Condition / References		3104583	
		Moreover	

A		620628	Status PR was P	230217	EHATVG
Change	Zone	ECO Number	Change Description	3D	Date Sign
Drawing methods STD12		Tolerancing STD3162	Prohibited and restricted substances CV555		
Projection Method		Scale	Introduced ECO Number	Classification STD3944	Regulated Parts STD4178
Designed		1:2	620628	<C>;0	<M>;0
Isaksson Mats		Design Checked	STD ch	Approved	SCANIA
Description		sssukk	sssmxb	sssmxb	
Air pipe in assy		Status	Document ID	Doc Rev	
		PR	3104583	2	
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