



CATAFORESI EPOSSIDICA NERA / BLACK EPOXY CATAPHORESIS	
MATERIALE BASE / RAW MATERIAL:	ACCIAIO
PRODOTTO / PRODUCT:	POWERCRON 6000
PRODOTTO ALTERN. / ALTERNATIVELY:	POWERCRON 500 o AQUA-EC3000UV
SPESSORE / THICKNESS:	122 µm
DUREZZA / HARDNESS:	>5H (ASTM D3363-92)
NEBBIA SALINA / SALTY FOG 500h	Ø.5mm (ISO 9227)
ADERENZA / ADHERENCE	GTO (ISO 2409)
IMPATTO DIRETTO / DIRECT IMPACT	1kg / 1m (ISO 6272-1)
RESISTENZA UV / UV RESISTANCE	BUONA / GOOD
IMBUTITURA ERICHSEN / ERICHSEN CUPPING	8mm (EN ISO 1520)
RESIST. AGLI ALCALI / ALKALI RESISTANCE	BUONA/GOOD
RESIST. AGLI IDROCARBURI / HYDROCARBONS	BUONA/GOOD

GENERAL TOLERANCE ISO 2768 - Class mK (medium)			
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS			
from 0.5 up to 3	0.1	over 120 up to 400	0.5
over 3 up to 6	0.1	over 400 up to 1000	0.8
over 6 up to 30	0.2	over 1000 up to 2000	1.2
over 30 up to 120	0.3	over 2000 up to 4000	2
PERMISSIBLE DEVIATIONS FOR RANGES OF LENGTHS IN mm OF SHORTER SIDE OF THE ANGLE CONCERNED			
up to 10	1	over 120 up to 400	0.166
over 10 up to 50	0.5	over 400	0.083
over 50 up to 120	0.333		
PERMISSIBLE DEVIATIONS FOR BROKEN EDGES (external radii and chamfer heights)			
from 0.5 up to 3	0.2	over 6	1
over 3 up to 6	0.5		

ELENCO PARTI					
RIF.	CODICE	QT	DESCRIZIONE	COD.OR.	N DIS.
1		1	TUBO STELO GRIZZLY 800/6 - PATTINI		052.016.010
2		1	DIAPRAMMA PIEGATO GRIZZLY 600/6 800/6		052.014.003
descrizione / description				note / annotation	
ASS. STELO SALDATO GRIZZLY 800 PATTINI					
materiale / material				massa / mass	
vedi tabella codici/materiali				39,51 kg	
trattamento 1 / treatment 1				smussi / chamfer	
vedi tabella codici/materiali				raccordi / radius 1:2 A2 	
trattamento 2 / treatment 2				cod. stampa/mold code	
				impr./cavities	
				tolleranze / tolerances UNI EN 22768/2-mK	
norme o materiale altern. / standards or alt. material				disegnato da / drawn by	
TUBO FORMATO A FREDDO UNI 10219-2				Marani P. data / date 28/03/2011	
				codice / code	
orig. code n disegno / draw nr. 052.201.009				D731791	
				rev. ver. A 6	