


superficie taglio laser
Laserschnittfläche

Ra3,2

ISO 13715

-0,1
-0,5

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting		ISO 9013		Welding construction		ISO 13920		Metal moulded parts		ISO 8062		Plastic moulded parts		ISO 20457					
Geometrix product specification According to GPS rules				Fundamentals, concepts principles and rules		ISO 8015		Tolerances of form, orientation, location and run-out				ISO 1101		Welding joint		ISO 2553		Work piece edge		ISO 13715		Surface condition		ISO 1302	
Revision	Version	Description of the change												Date		Creator		Approver							
Scale	1 : 2	Material				S275JR				Surface treatment		electroplating EN ISO 2081 Fe/Zn12A								Weight		0.38 kg			
Page size	A4	Status of drawing				Released				Item number		Revision				Version		Page		1/1					
Dimensioning unit	mm	Creator		Sonnert J.		Approver		Sonnert J.		SBUP0662				00		A		1000K "off"		545623					
Projection method		Create date		22.06.2023		Approve date		22.06.2023		Description															
										Pallet V12 2023 anti-tip device															
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