

Section A-A
1:2

Standard tolerances for machining: ISO 2768-mk

Workpiece edges after DIN 6784

27.

[illegible]

Surface treatment:
DIN 50961 Fe/Zn-8-12 B

Scale		1:2		Document		Single part drawing		Material		1.0037 (S235JR)		Weight		1.0 kg		Page		1 of 1		Page size		A4		Revision		-			
Created by		Davidu.Mocanu		28.04.2022		Title		PRQ.FILE ID		107148		Drawing number		A-02460-20107-001															
		Checked by		Jakob.Kaltseis		10.05.2022																							
Name		Date																											

Revision	Change	Date	Description	User

Standard tolerances for machining: ISO 2768-mk

Surface treatment:
DIN 50961 Fe/Zn-8-12 B

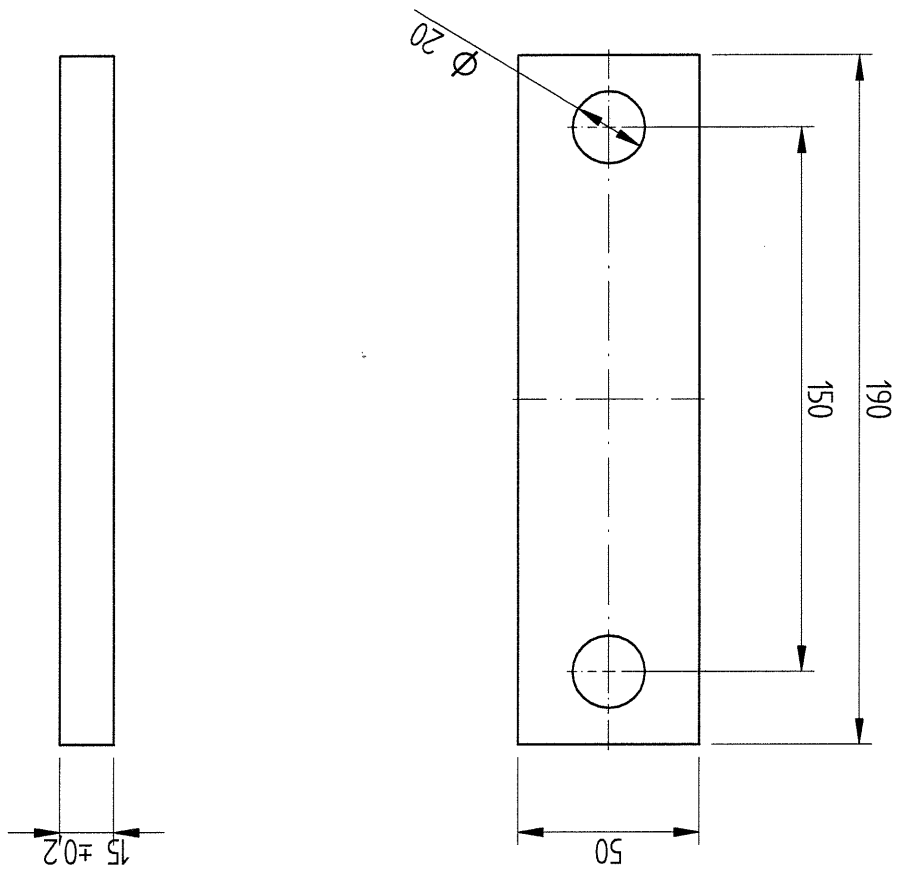
Ra 6,3

Workpiece edges acc. DIN 6784

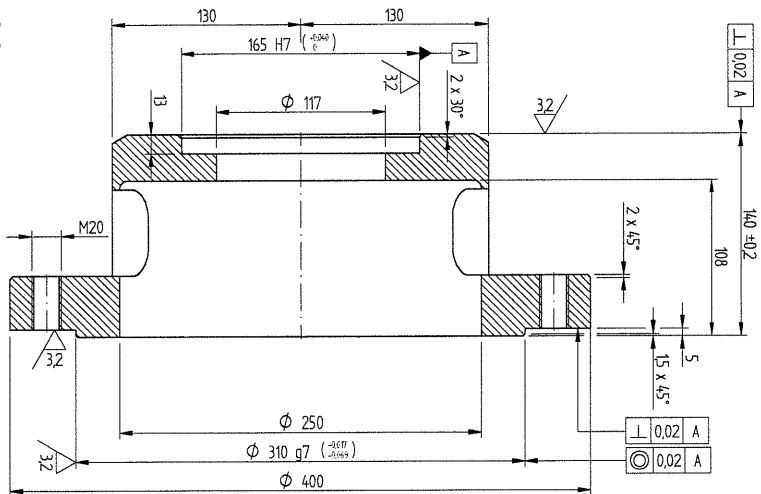
2 pt.

+0.2
+0.5

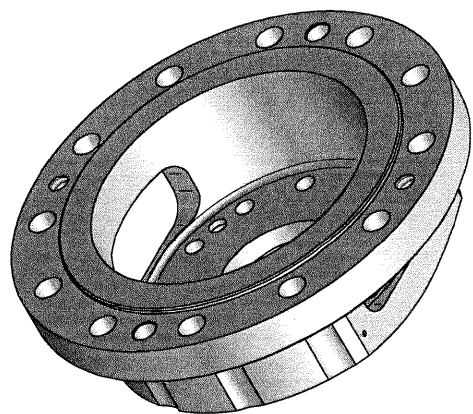
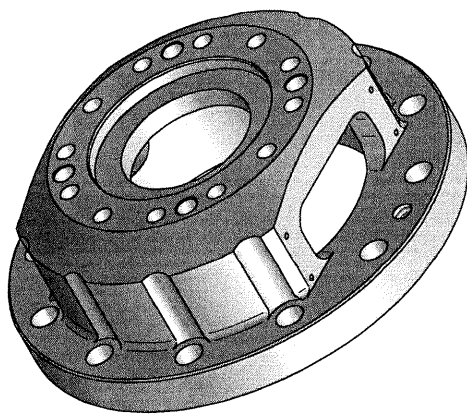
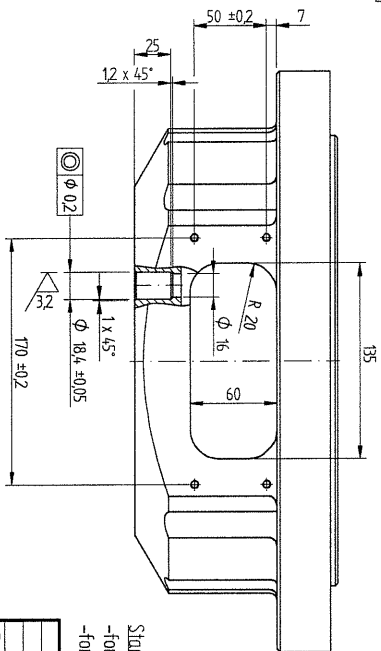
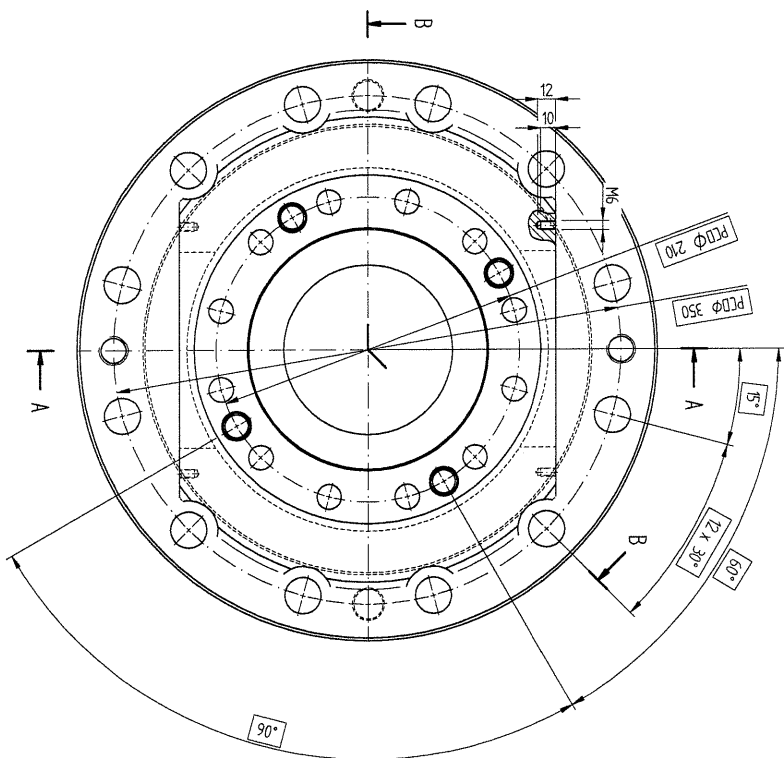
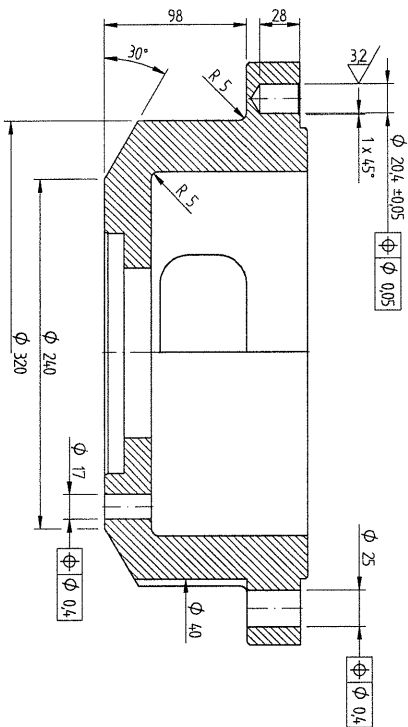
-0.2
-0.5



Section A-A 125



Section B-B 125



Surface treatment:
DIN 50961 Fe/Zn-8-12 B

Standard tolerances
-for weldments: ISO 13920-B/F
-for machining: ISO 2768-mK

6.3 / 3.2

Workpiece edges after DIN 6794:
+0.2
-0.2
+0.05
-0.05

Revision	Change	Date	Description	User
1	Created by	01.02.2022		
2	Checked by	06.05.2022		

Scale	Document	Material	Weight	Page	Page size	Revision
125	Getriebebausch, FZ 8800.2-Z - E15	105802	42.8 kg	1 of 1	A2	-

PROJEKT ID	Drawing number
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