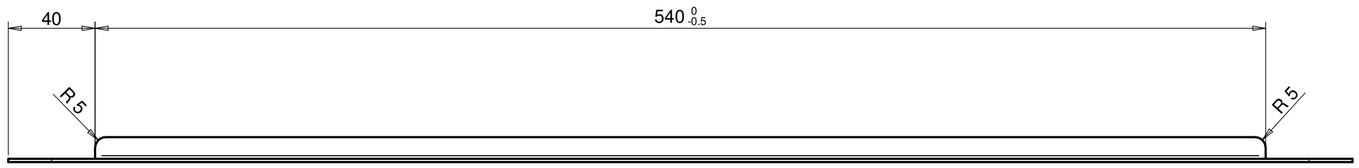
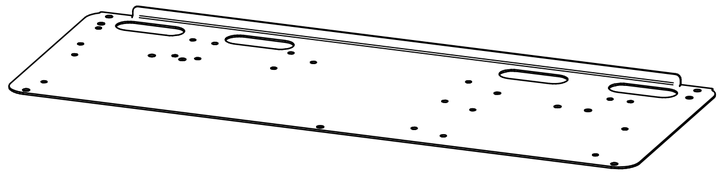
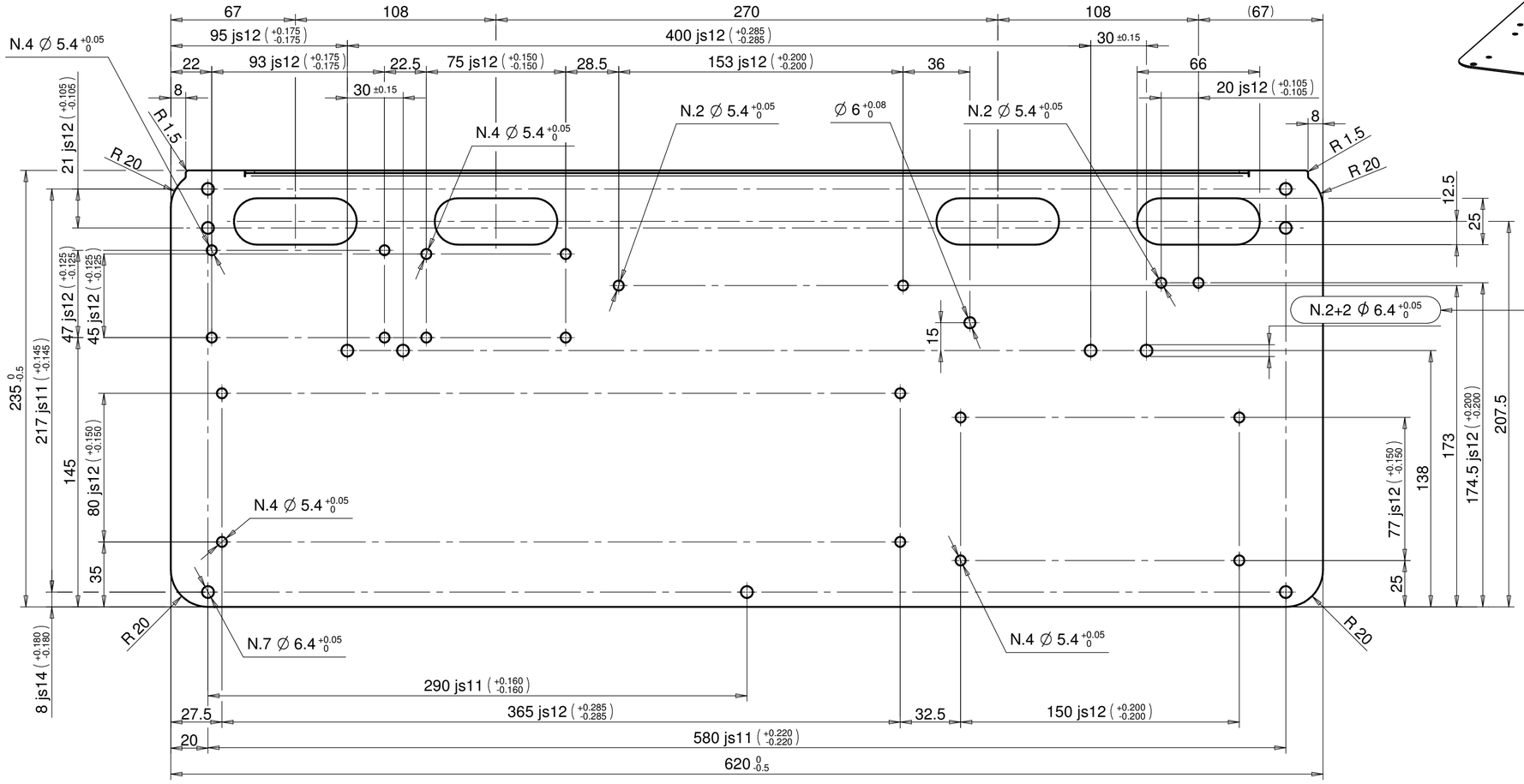
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions







HOLE FOR SELF-FIXING NUT M6, NOT THREAD
RELEASED ON SHEET METAL
Foro per dado autofissante M5,
non eseguire FILETTATURA su lamiera (sbordatura)

- WEIGHT / Peso : 1,7 kg.
- FREE OF BURRS AND EDGES/Esente da bave e spigoli vivi
- BENDING INTERNAL RADIUS/Raggi interni di piega: R 1.5

3.2

SELF-FIXING NUT / Dado autofissante;
SEAT FOR SELF-FIXING NUT M*** / Sede per dado autofissante M*** (Vedi Tabella)

METRIC THREAD / Filettattura metrica:
ALTERNATIVELY IS POSSIBLE TO USE ISO METRIC THREAD
RELEASED ON SHEET METAL ACCORDING TO INTERNAL RULE 4010_3055_16/
In alternativa e' possibile eseguire Filettattura metrica ISO eseguita
su lamiera secondo norma interna 4010_3055_16

ELENCO E TIPO FORATURE

HOLE / Foro presente per dado	TYPE / Tipo foro da eseguire
Ø 5.4	M4
Ø6.4	M5

CN03005	ADD. N.2 HOLES (B5-H5)	26/10/2018	1
Change	Modification details:	Date Mod:	IRP
Changes to previous release:		Obtain from:	Substitute:
Material:	DC01+A-G UNI EN 10130	Code:	4032_6152_99
Supply state:	+A-G: SURFACE A FINISHING G	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):	

DENOMINATION: BASE SCATOLA ELETTRICA INFERIORE

Savio

Draw.: Mauro Del Pup	Date: 29/08/2018	026979.0.0	
Mod. : Mauro Del Pup	Sheet N°: 1/1		
App. : Stefano Malfante	Scale: 1:2	BOX	

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