

Technical drawing of a mechanical part, showing a front view (A-A) and a cross-section (B-B).

GENERAL TOLERANCES

Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

SECT./Sez. A-A

IN ALTERNATIVA ALLE BUGNATURE POSSONO ESSERE PIANTATE SPINE CILINDRICHE

Changes to previous release:

Change	Modification details:	Date Mod:	IRP
CN05512	AGGIUNTO FORO M4, ELIMINATI FORI M6 ZONA C4	20/01/2022	01

Material: S235J2G3 +N UNI EN 10025

Supply state: +N: NORMALIZING ROLLING

Thermic treat.:

Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI

Obtain from:

Code: 4032_6002_99

Dimensions:

Hardness(T):

Hardness(S):

DENOMINATION: STAFFA SUPPORTO CILINDRO CONTROPUNTA DX

Draw.: Enrico Gaiotto

Date: 15/09/2020

Mod.: Enrico Gaiotto

Sheet N°: 1/1

App.: Giuseppe Morini

Scale: 1:1

039317.0.0

BRACKET