



A	B	C	D	E	F	G	H	I	L	M	N
GENERAL TOLERANCES											
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.											
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16											
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00											
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00											
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions											

6.3/ (3.2/) MAXIMUM BURR 0,04 / BAVA MAX 0,04
BENDING INTERNAL RADIUS/RAGGI INTERNI DI PIEGA R 1

CN04278				19/03/2021	00
Change	Modification details:				Date Mod: IRP
Changes to previous release:				Obtain from:	Substitute:
Material: DC01+A-G UNI EN 10130				Code: 4032_6152_99	
Supply state: +A-G: SURFACE A FINISHING G				Dimensions:	
Thermic treat:				Hardness(T):	
Surface treat: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI				Hardness(S):	
DENOMINATION: SUPPORTO BRACCETTI SEMIBICCHIERI GUIDAFILO					
Savio		Draw.: Luca Guarda	Date: 12/06/2020	038192.0.0	
		Mod.: Luca Guarda	Sheet N°: 1/1		
		App.: Stefano Malfante	Scale: 1:1	SUPPORT	