

F

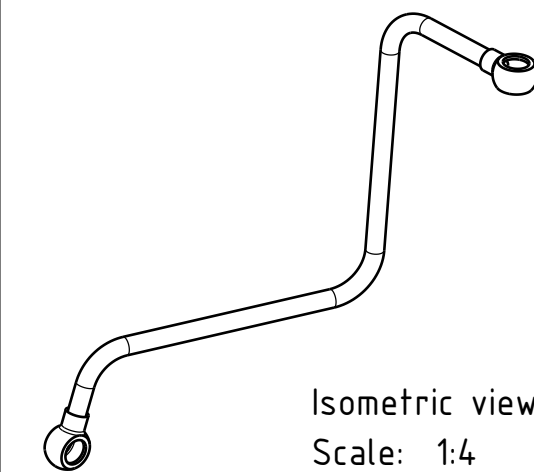
E

D

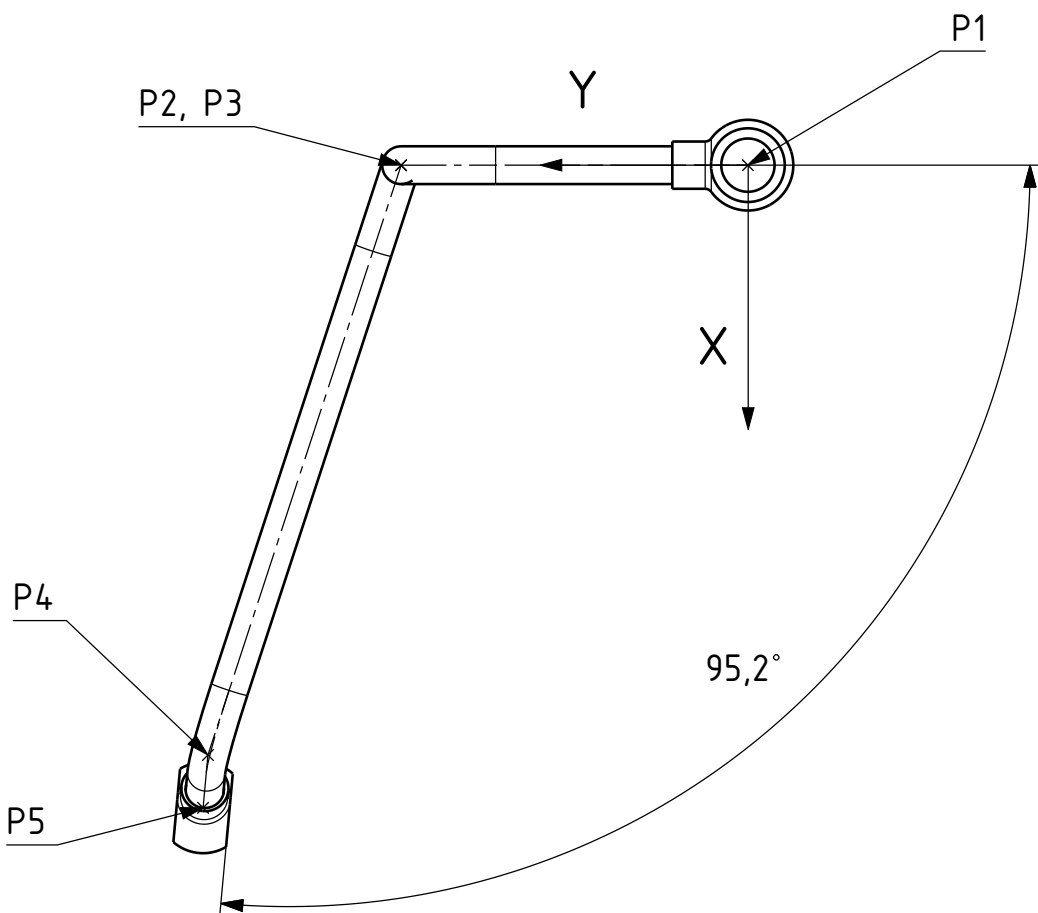
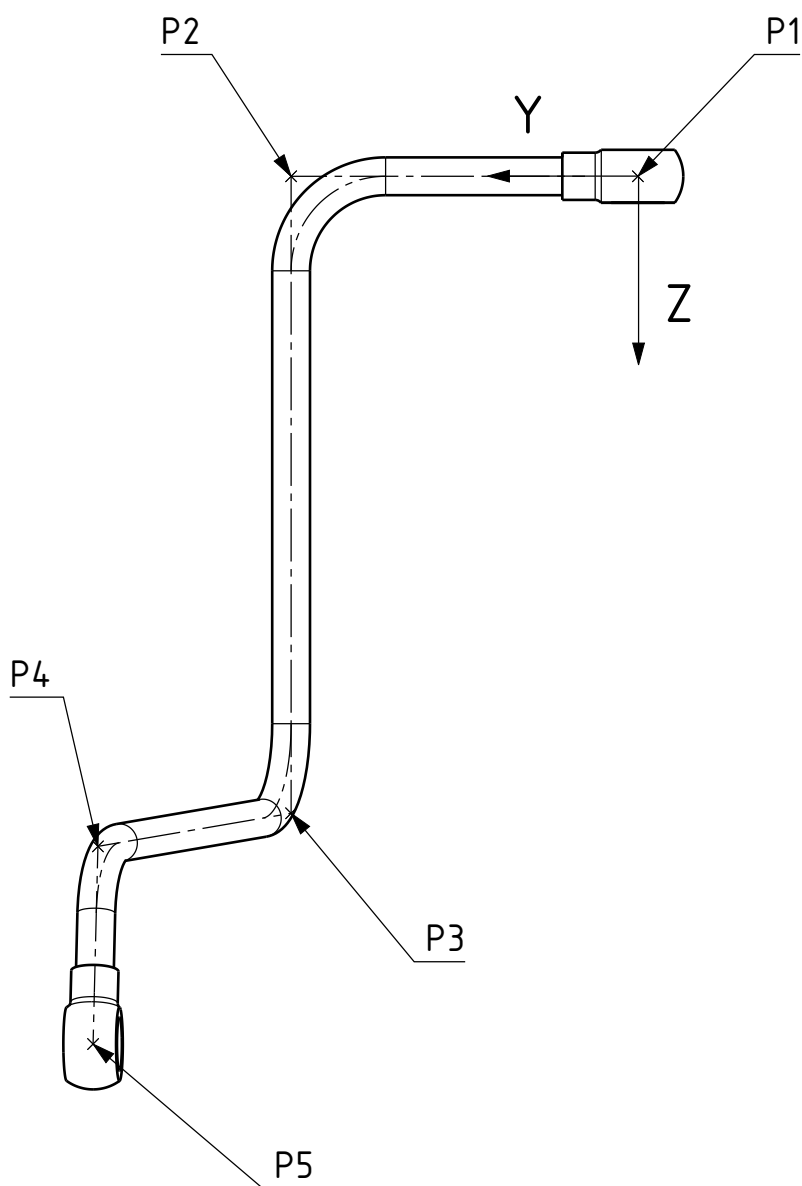
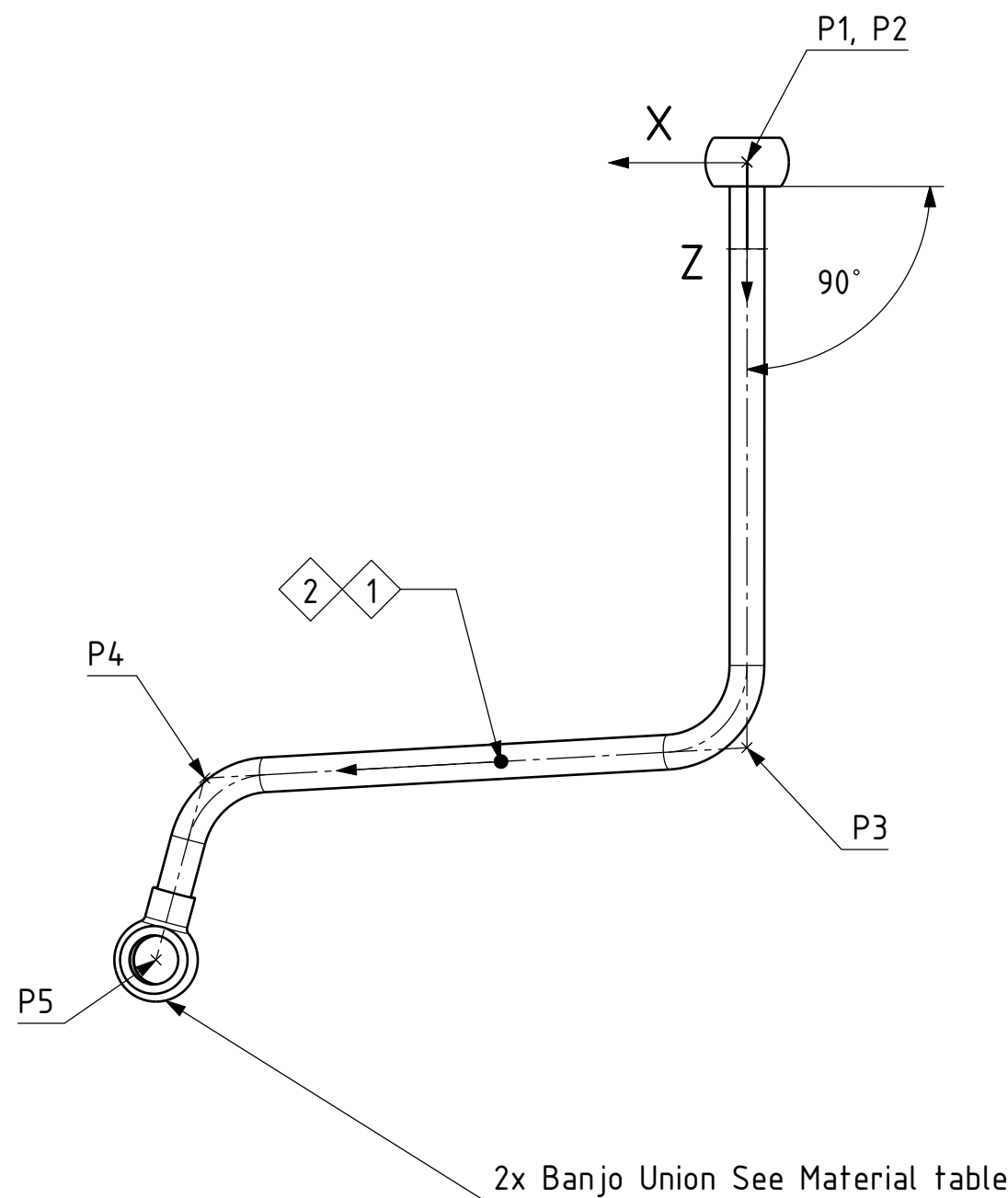
C

B

A



Isometric view
Scale: 1:4



Material Table

Not allowed to combine the material options down below.

Material option 1:
Ø10x1 Pipe (stainless) 1.4301
Banjo union (stainless) 1.4571, SS-EN 10088-3,
design acc. to 812403 (STD896)
Clamp pipe 10 design
acc. to 1857548, with stainless steel 1.4301.

Material option 2:
Ø10x1 Pipe acc. to STD4169-302K,
surface treatment acc. to STD4111-D1-IF.
Banjo union, 812403 STD896
Clamp pipe 10 1857548

Technical regulation
TB4025
Cleanliness requirement
Acc. to Scania STD 4540
Unless otherwise stated, functional surface is media wetted area
AREA: OAF 600 / 2 / H Escalation: C

Tightness requirement & Leak testing STD1885	
Medium	Air
Test pressure	1,5 bar (150 kPa)
Max. leakage	0 mm ³ /s
Additional requirements:	
-	

Dimensions of bent pipe		STD3875		SV-1288-60	
	Unless otherwise stated the following applies				
	Profile tolerance of the pipe centre $\phi 6$ A B C				
	related to specified basic X, Y, Z and R dimensions				
	Bending radius in the center line of the pipe R 25				
Coordinate point	Measurement reference points	X coordinate	Y coordinate	Z coordinate	
P1	A	0	0	0	
P2		0	91,8	0	
P3	C	0	91,8	168,5	
P4		156	142,9	177,3	
P5	B	170 ± 2	144,1 ± 2	229,5 ± 2	

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A

A1