

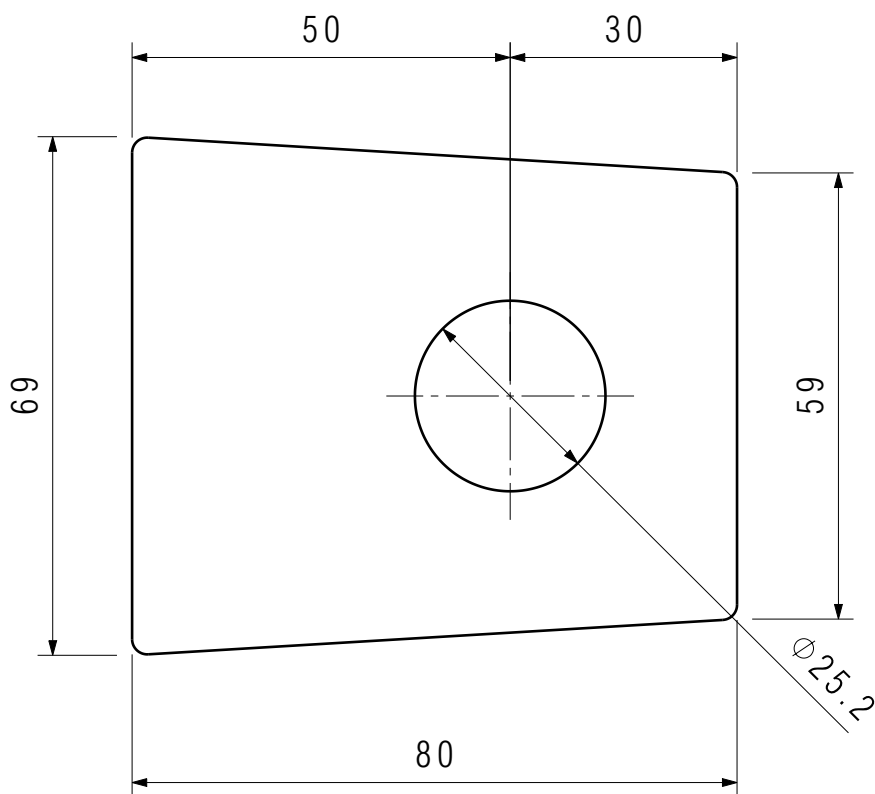
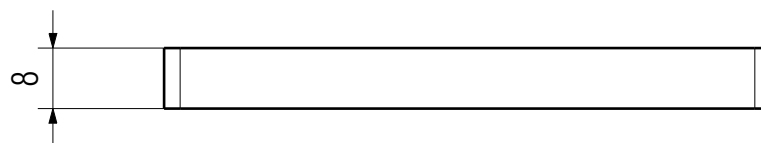
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0,2/100
	0.4	//0,2/100
	0.25	⊥0,2/100

Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$

SUPERFICI PRIVE DA:
-INCISIONI
-MARTELLATURE
-MOLATURE
SURFACES WITHOUT:
-INCISION
-HAMMERING
-GRINDING



- DRAFT -
07/02/2022

6.3

General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. Lung. e Diametri	0.00 6.00 30.0 120 315 630 1000 2000 4000	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0	
Tolerance Tolleranza			

00	R21-015	C-1	Release Emissione	areato	---	---
Rev	Mod. N.	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
 MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW				Treatment: --		
				Trattamento: --		
				Surf.Finish: --		
				Finitura sup: --		
				Material:		
				S355MC EN 10149-2		
				Blank Decr: --		
				Descr.Grezzo: --		
Part Nr: MD5169040				Blank: --		
Description: SHEET METAL TK.8				Wet Area[m2]: --		
Descrizione: LAMIERA NON PIEGATA SP.8				European method		
				Scale: 1:1		
				Perimeter [mm]		
				363,568		
				Circumferences included		