












NOTA 1 :

ZINCATURA ELETTROLITICA 12 µm (-1÷ +10 µm ) CROMATAZIONE GIALLA TRIVALENTE  
SIGILLATA SECONDO NORMA UNI EN ISO 2081.  
DURATA DEL TRATTAMENTO IN NEBBIA SALINA (NORMATA SECONDO UNI EN ISO 9227):  
-COMPARSA RUGGINE BIANCA: MIN. 72 ORE ROTOBARILE; MIN 96 ORE A TELAIO.  
-COMPARSA RUGGINE ROSSA: MIN.192 ORE  
-VALUTAZIONE CAMPIONI SOTTOPOSTI A PROVE DI CORROSIONE SECONDO  
UNI EN ISO 10289.

GENERAL TOLERANCES														TOLERANCES SYMBOLS							
LINEAR DIMENSION WITHOUT TOLERANCE	UP	·	6	18	50	100	300	1000	ANGULAR DIMENSION WITHOUT TOLERANCE	UP	·	25	75	150	—	STRAIGHTNESS		SHAPE SURFACES		RADIAL RUNOUT CONCENTRICITY	
	END	6	18	50	100	300	1000	2000		END	25	75	150	250		FLATNESS	//	PARALLELISM		SYMMETRY	
MAX PERMISSIBLE ERROR		±0.10	±0.15	±0.20	±0.30	±0.50	±0.80	±1.20	MAX PERMISSIBLE ERROR		±2°	±1°	±30'	±15'		ROUNDNESS		VERTICALITY		OSCILLATION	
EXTERNAL EDGE WITHOUT DIMENSION CHAMFER 0,5x45° max									INTERNAL EDGE WITHOUT DIMENSION RADIUS 1 max							CYLINDRICITY		INCLINATION			
TOLERANCES SCREW THREAD: INTERNAL 6H EXTERNAL 6a																LINE FORM		LOCALIZATION			

* *		* *		* *		* *	
1		RIDISEGNATO 3D; AGGIORNATA RUGOSITA' 12.5 ERA 12; AGGIORNATA NOTA ZINCATURA		*		UMBRELLO BITTONI 07/13	
AGGIORNATO MATERIALE ERA FE320 UNI EU 58 (PIATTO 10X80); AGGIUNTA MASSA							
REV.		DESCRIPTION		POSITION		DRAWN	
				APPR.		DATE	
* S235JRC UNI EN10277-2		*		12.5/ ( )			
MATERIAL or COMMERCIAL		CODE					
HEAT TREAT. *		SURFACE TREAT. *		Fe/Zn12 C (CR3) T2 (VEDI NOTA 1)		ALSTOM	
WEIGHT		PRODUCT		DRAWN		DATE	
Kg 0.99		Sistema di Manovra AV		ORSINI		04/00	
FILE NAME		GROUP		CHECKED		DATE	
n422005009h		SO Integrato Tg 0.022 Cogifer		LUZZI		04/00	
SIZE		SHEET		APPROVED		DATE	
B /		DESCRIPTION		GANASCIA		CALLEGARI 04/00	
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