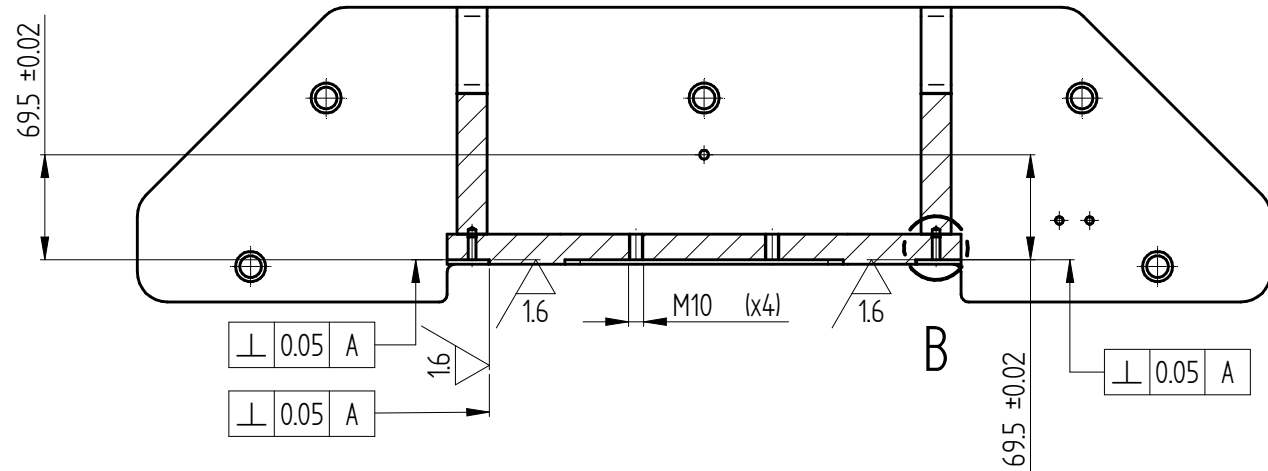
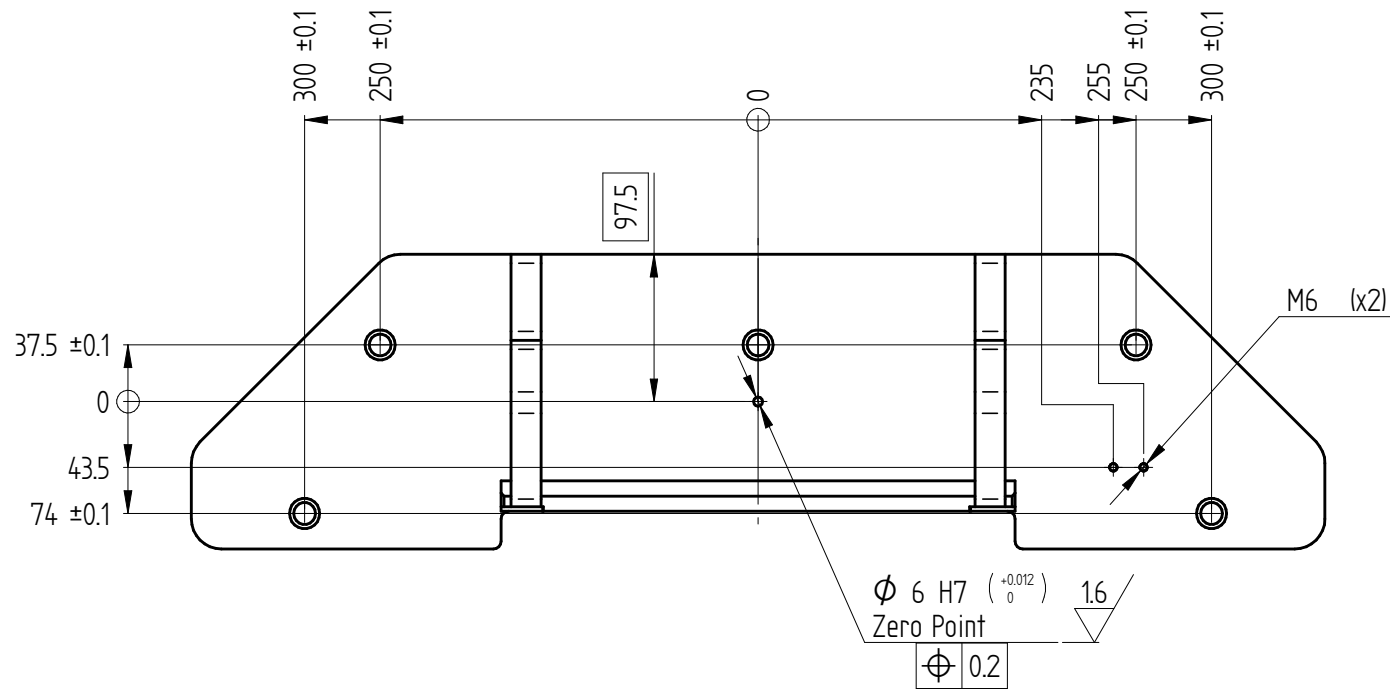
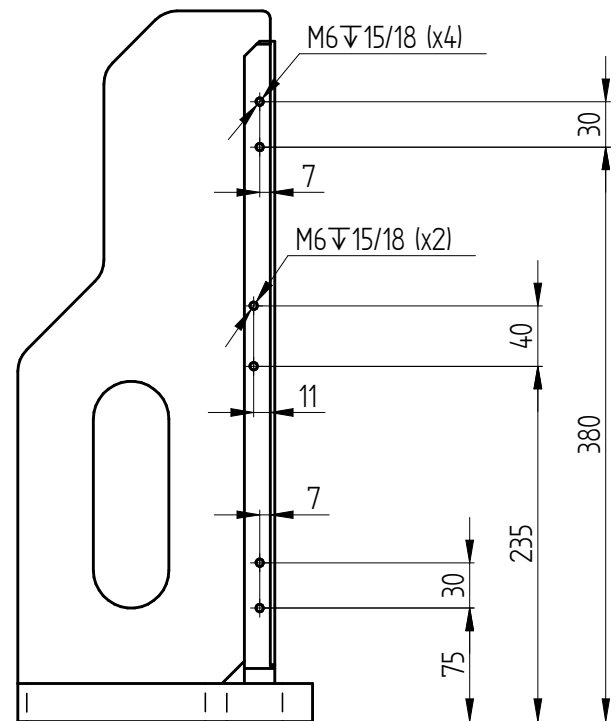
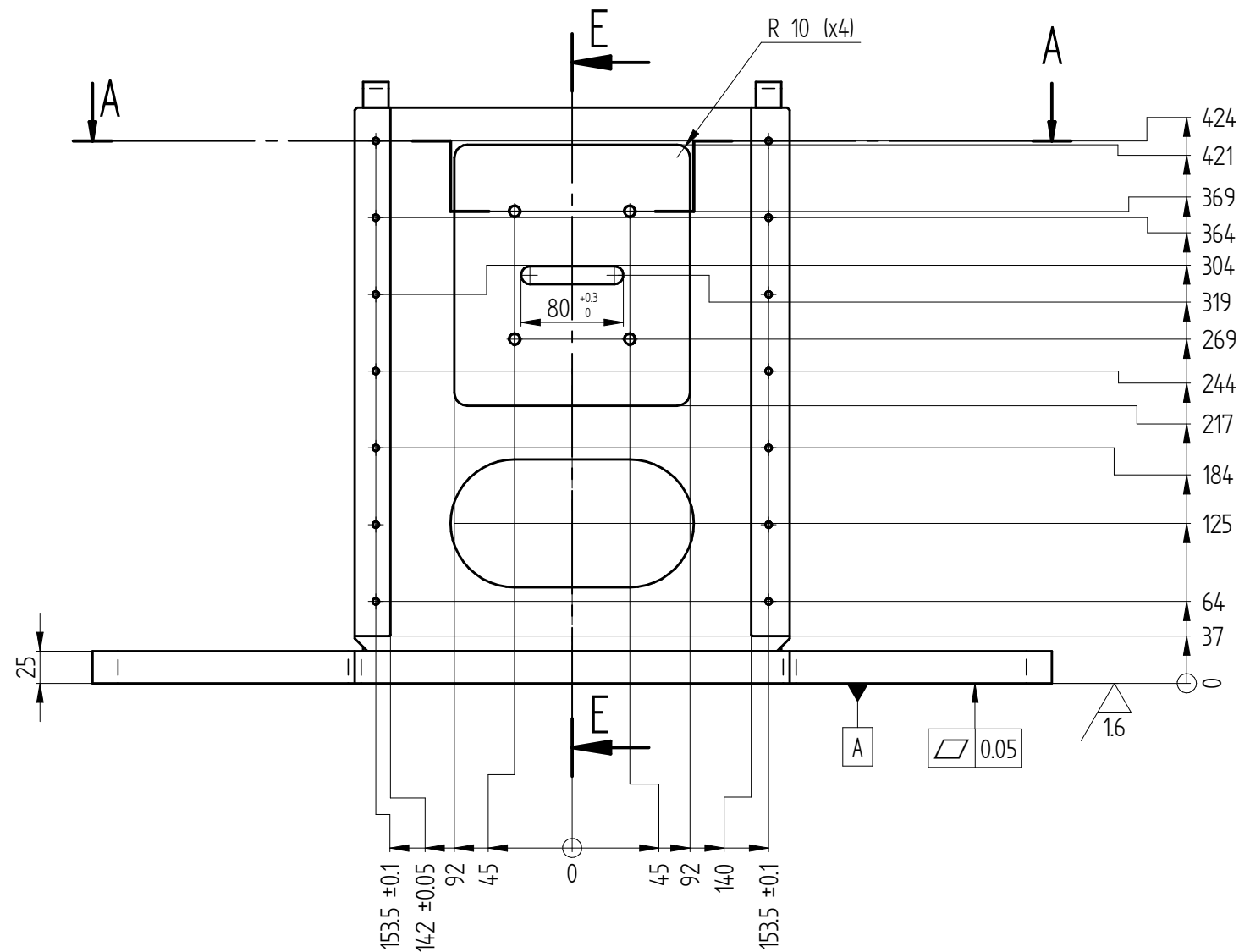
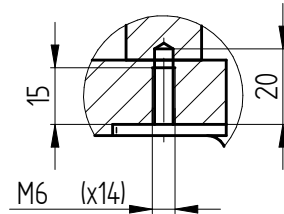


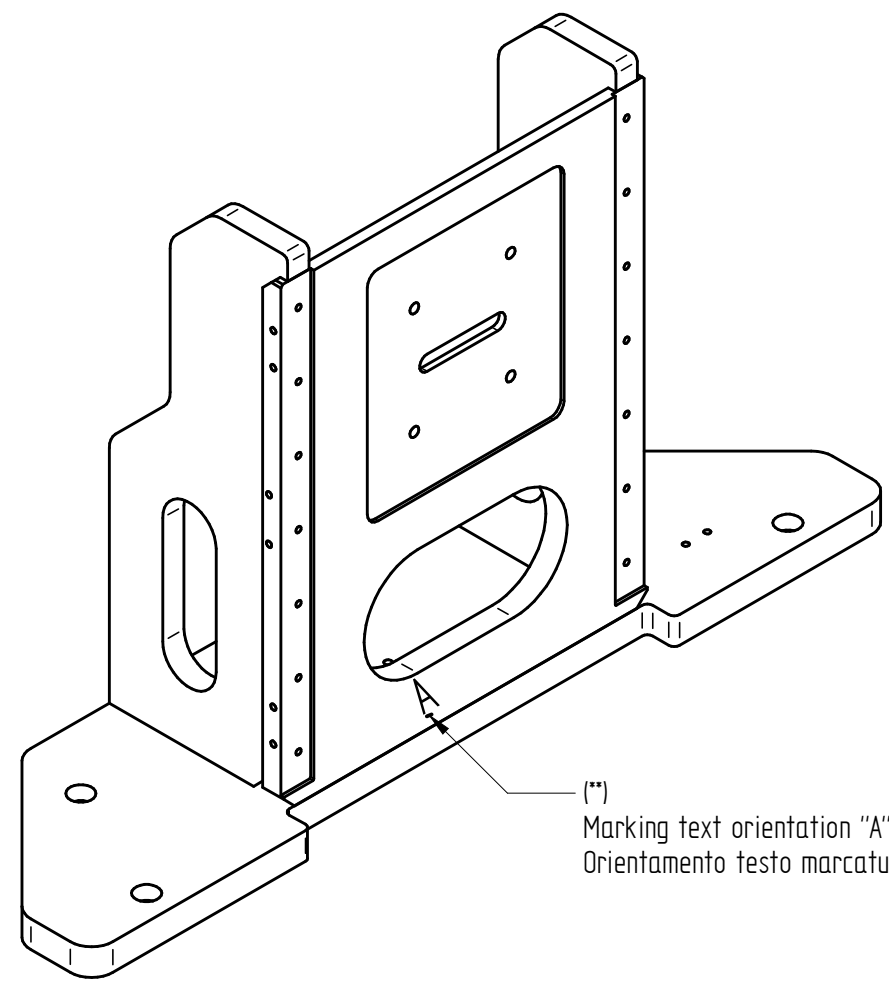
SECTION E-E



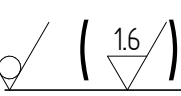
SECT. A-A



DETAIL B



(\*) Marking text orientation "A".  
Orientamento testo marcatura "A".



Note: obtained from 41350394;  
Nota: ricavato da 41350394;

Note: I.P. - intersection point ;  
Nota: I.P. - punto di intersezione;

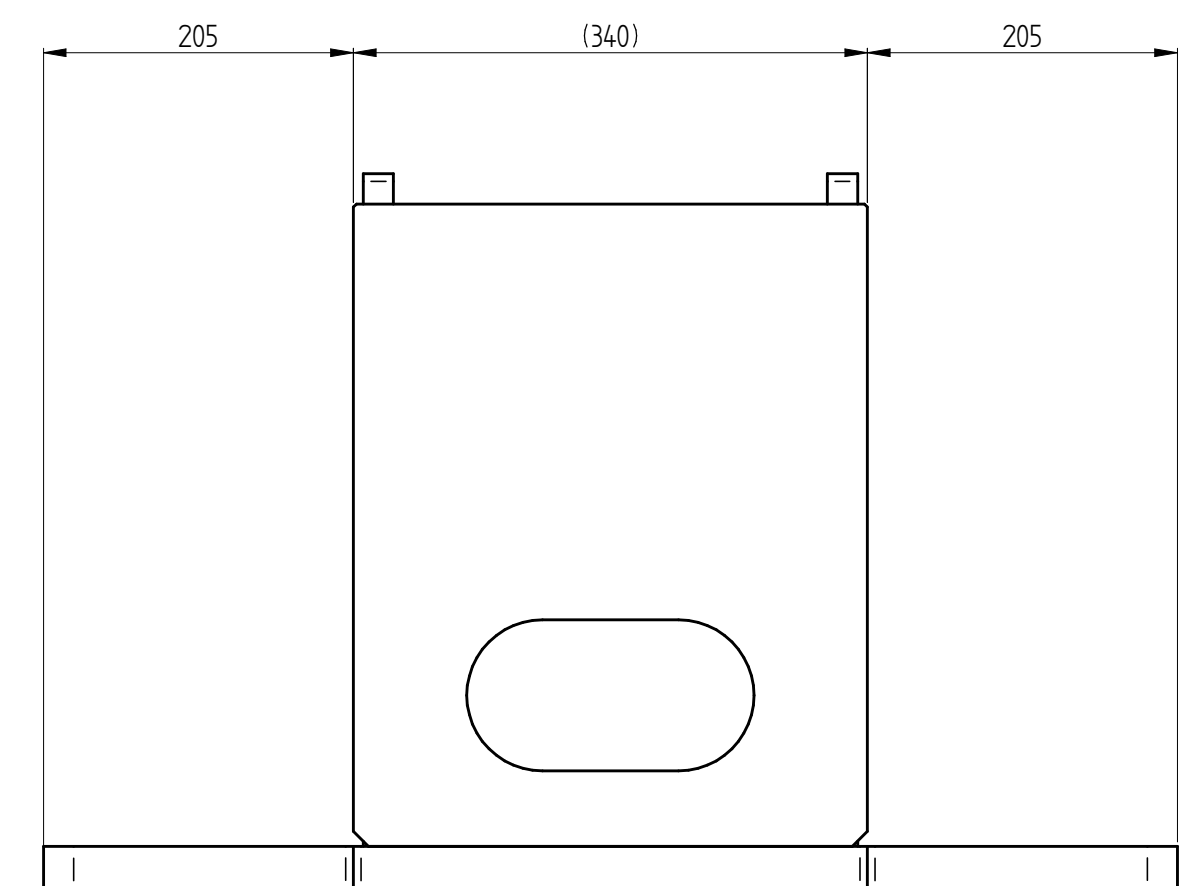
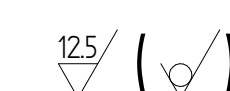
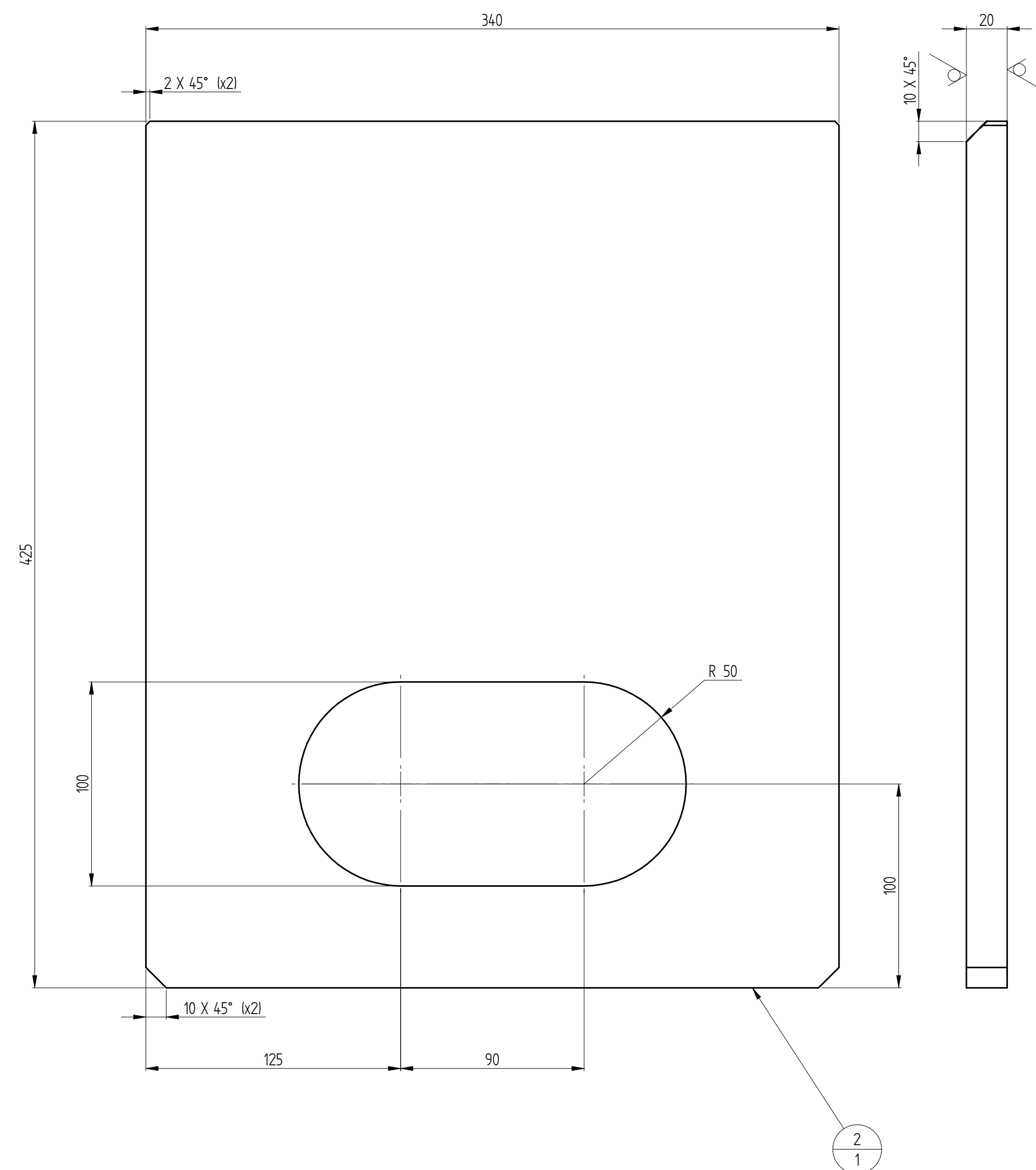
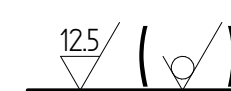
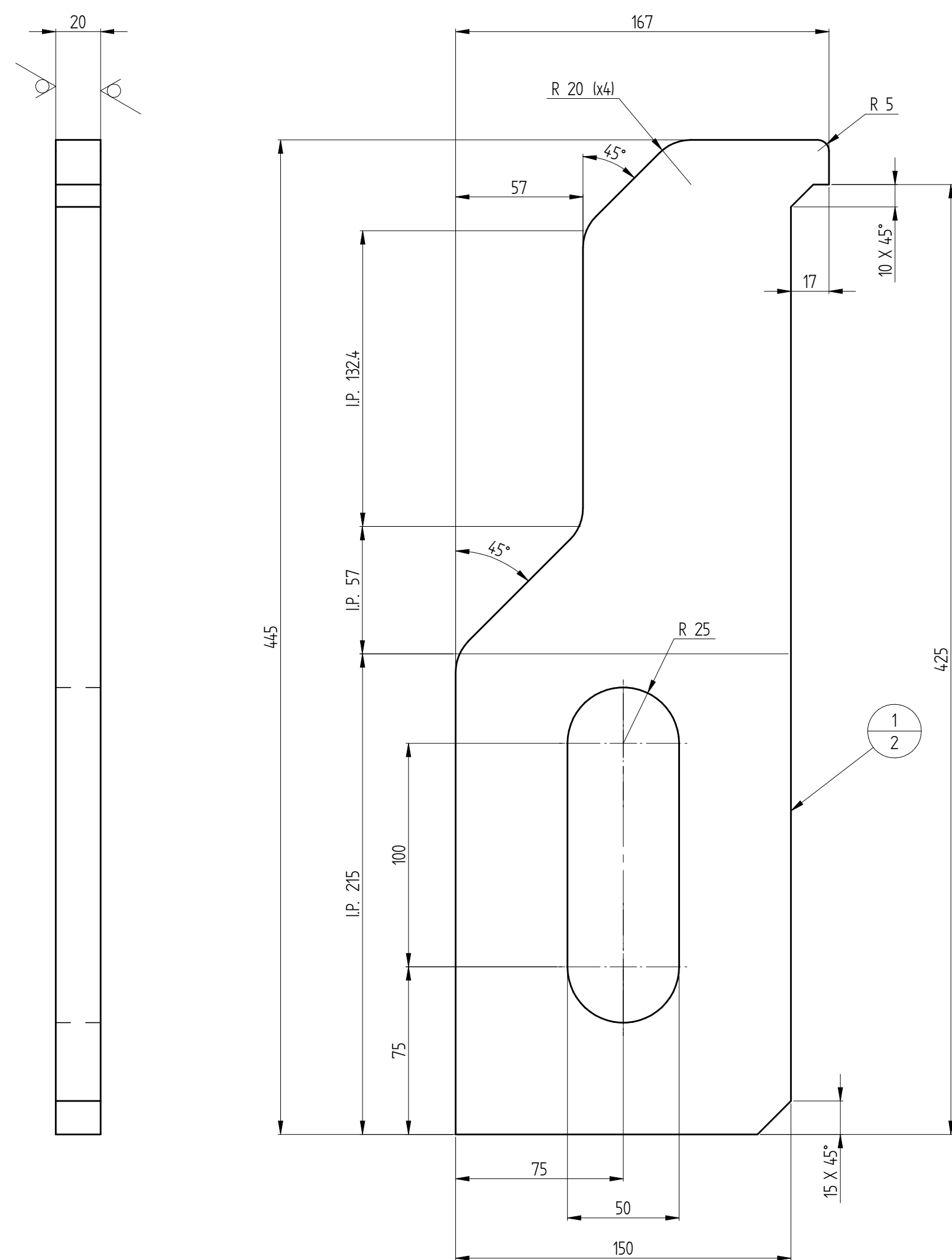
Eliminate the rough edges (chamfers 0.5x45°)  
MATERIAL MUST BE SUPPLIED IN CONFORMITY WITH SIPA STANDARD FMX 016  
Mark on the piece the wordings SIPA and the complete drawing number (\*) (see the operative instructions SIPA Q10-Q05)

ATTENZIONE / ATTENTION !!!  
(\*) Proteggere dal trattamento di verniciatura i fori filettati, i fori tollerati e le superfici con Ra=3.2 o inferiore.  
Su queste superfici applicare protettivo antiruggine REYS 307  
(\*) Protect from painting treatment the threaded holes, the tolerated holes and the surfaces with Ra=3.2 or inferior.  
Apply rust protector REYS 307 on this surfaces.

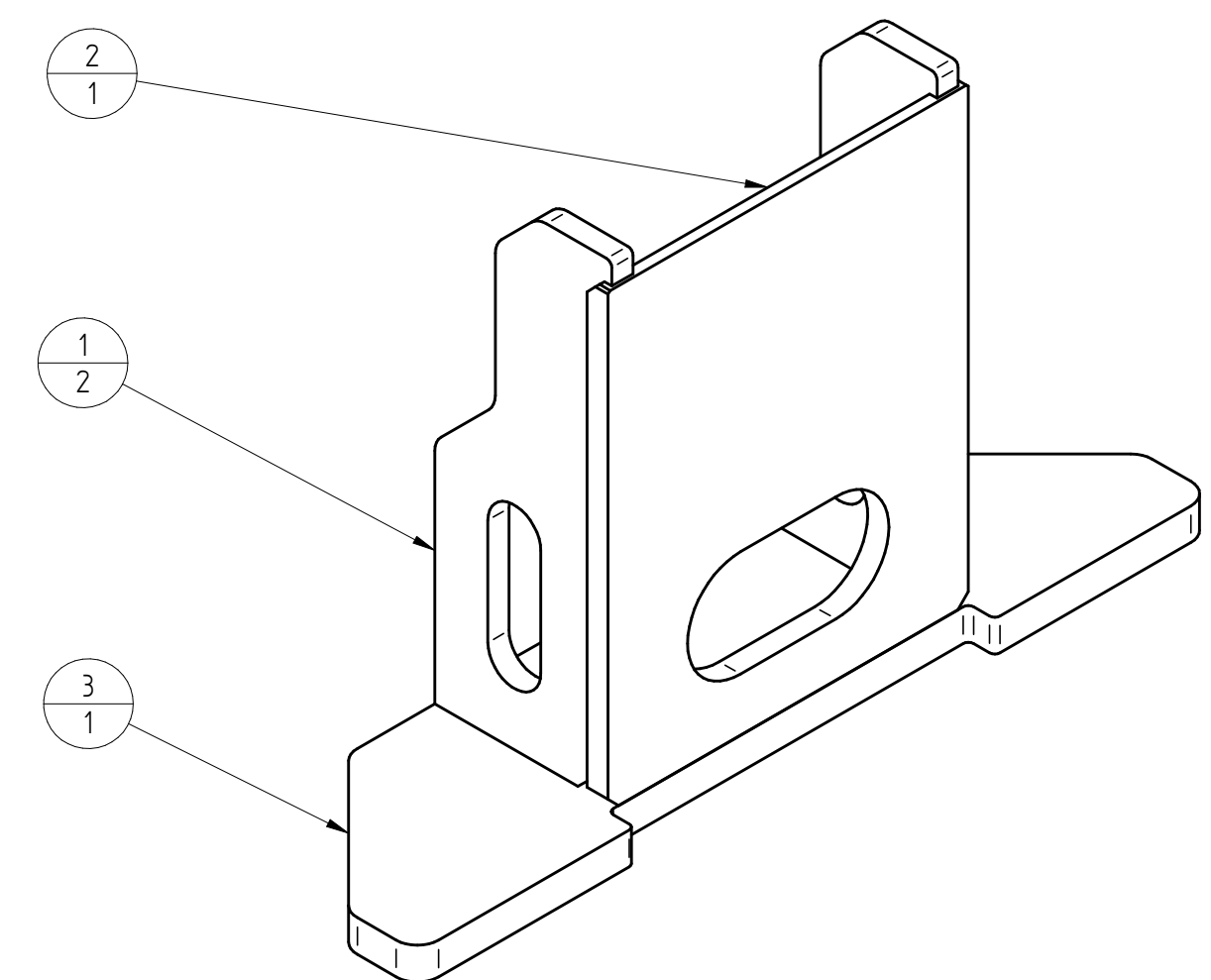
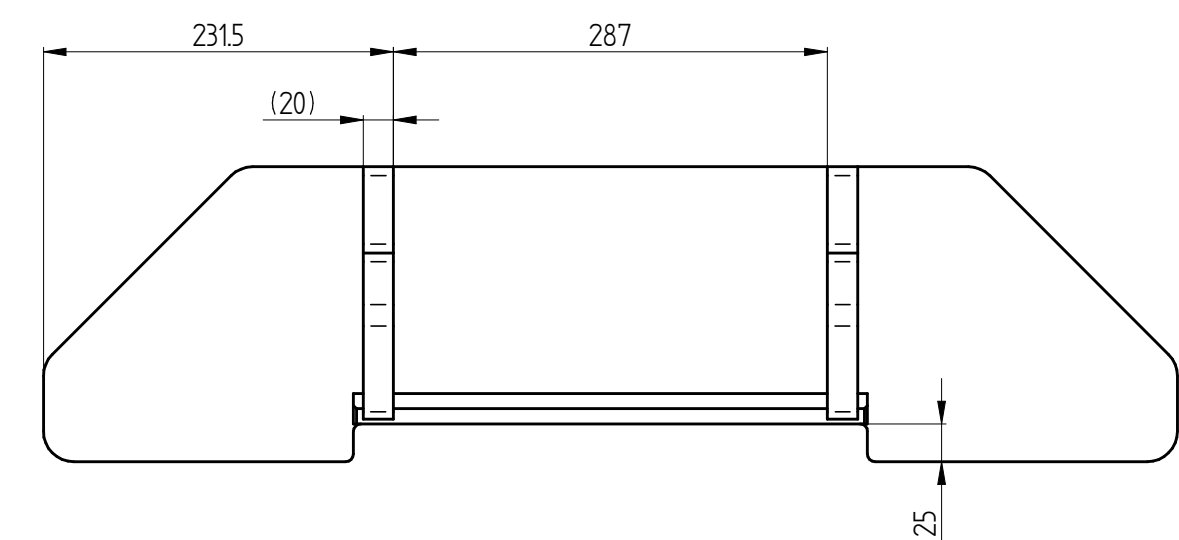
REVISION DESCRIPTION		MOD* <sup>1</sup>	DATE	DRAWN BY	CONTROLLED BY
		Generic Machine Tolerance UNI-EN 22768/1	m	REPLACED BY:	
		Generic Machine Tolerance UNI-EN 22768/2	K	REPLACES:	
				WEIGHT (kg):	56.40
				SHEET	SCALE
				1 / 2	1:5
MATERIAL: S275JR					
DELIVERY STATE: +N LAMIERA +N PLATE					
HEAT TREATMENT: DISTENSIONE DISTENSION					
SURFACE TREATMENT: VERNICIATURA RAL 7001 PAINTING RAL 7001					
NOTE: SIPA FMX.007,SIPA QSP-F02 SIPA FMX.007,SIPA QSP-F02					
		DRAWN BY:		CONTROLLED BY:	
		DATE:		APPROVED BY:	
		CODE:		41343950 / 00	

Each modification must be communicated and approved in written form by SIPA S.p.A.

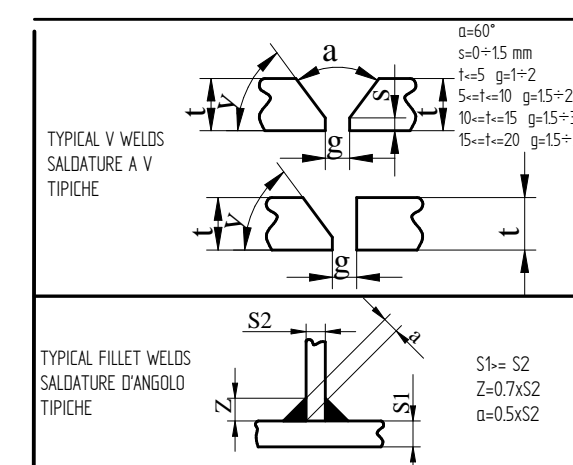
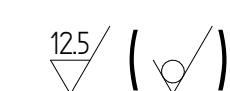
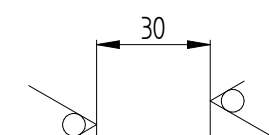
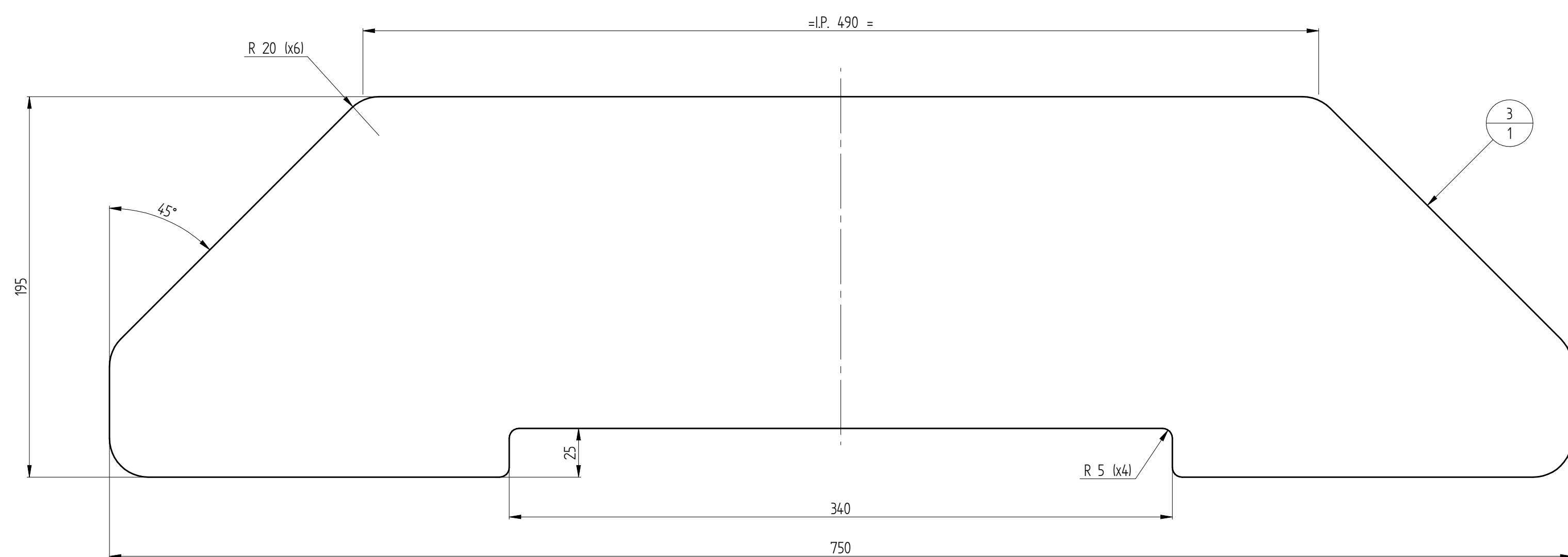
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1:5



1:5



Note: obtained from 41350394;  
Nota: ricavato da 41350394;

Note: I.P. - intersection point ;  
Nota: I.P. - punto di intersezione.

Mark on the piece the wordings SIPA and the complete drawing number (\*) (see the operative instructions SIPA Q10-Q05)

#### REVISION DESCRIPTION:

\_\_\_\_\_

<b>5150</b>	
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**SIPA**

	000000	
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MATERIAL:	S275JR
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DELIVERY	4-N LAMIERA	DESCRIP
STATE	N PLATE	TEL

STATE	4-N PLATE	TE
HEAT	DISTENSIONE	FR

TREATMENT:	DISTENSION DISTENSION	TRA
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SURFACE	VERNICIATURA RAL 7001	DRAWN
MODEL AND ACCESSORIES	PAINTING RAL 7001	

TREATMENT:	PAINTING RAL 7001	DATE:
NOTE:	SIDA EMX 007 SIDA OSR 503	DATE:

NOTE:	SIPA F.M.X.007,SIPA QSP-F02	DATE:
NOTE:	SIPA F.M.X.007,SIPA QSP-F02	

Each modification must be communicated and approved in written form by SIPA S.p.A.

ATTENZIONE / ATTENTION !!!

(\*) Proteggere dal trattamento di verniciatura i fori filettati, i fori tollerati e le superfici con  $Ra=3.2$  o inferiore.

Apply rust protector REYS 307 on this surfaces.

\_\_\_\_\_


MOD.N*	DATE	DRAWN BY	CONTROLLED BY
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Generic Machine Tolerance	B	REPLACED BY:	

UNI-EN 22768/1	III	REPLACES:	
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Generic Machine Tolerance	K	WEIGHT [kg]		56,40
UNI-EN 22768/2		CHUCK	SPINDLE	

010-EN 2270002		SPEED	SCALE	
		2.52	15	

272	15	77	7
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DESCRIPTION:

ME

BY:	CONTROLLED BY:	APPROVED BY:
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DATE	12/30/2020	TIME	10:00
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CODE:	41343950 / 00
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