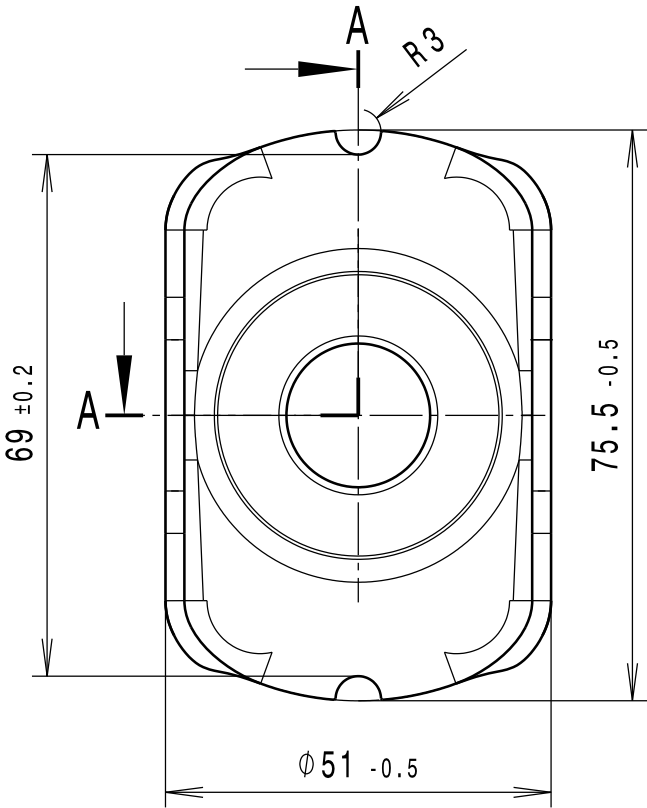
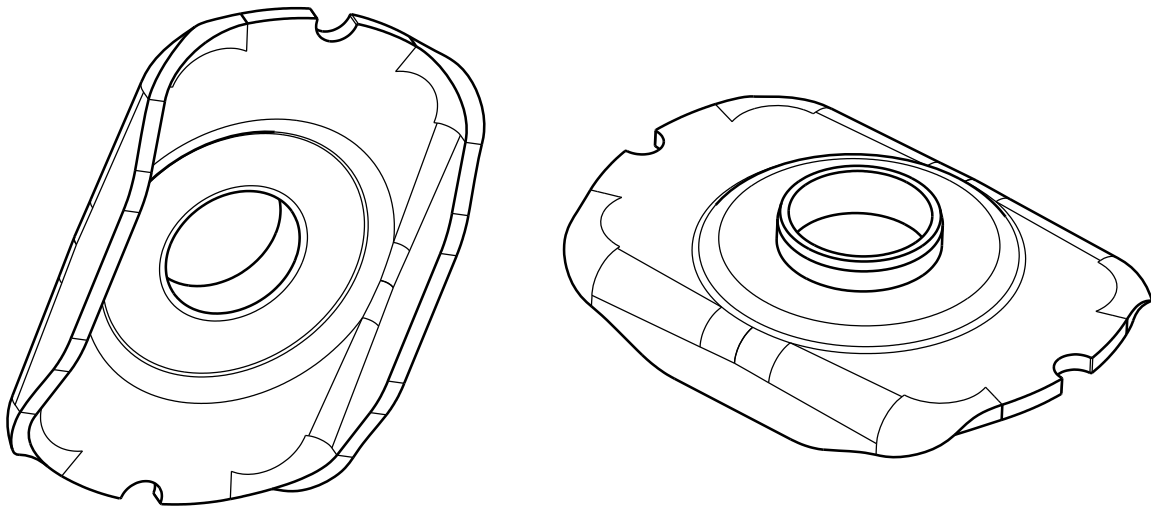
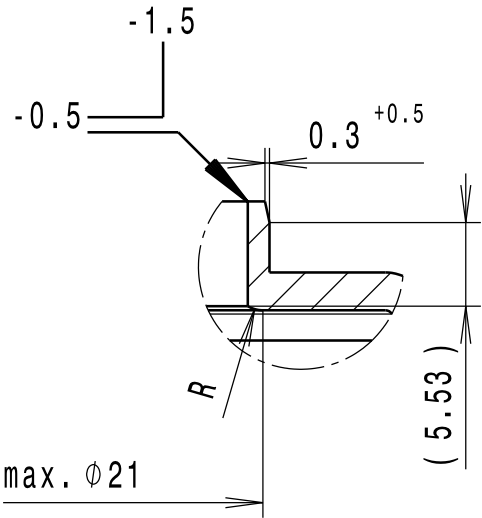


Anlieferzustand nach BIS 331 Ausfuehrung D; Beiblatt 4
Delivery condition as per BIS 331 Version D; Supplement 4

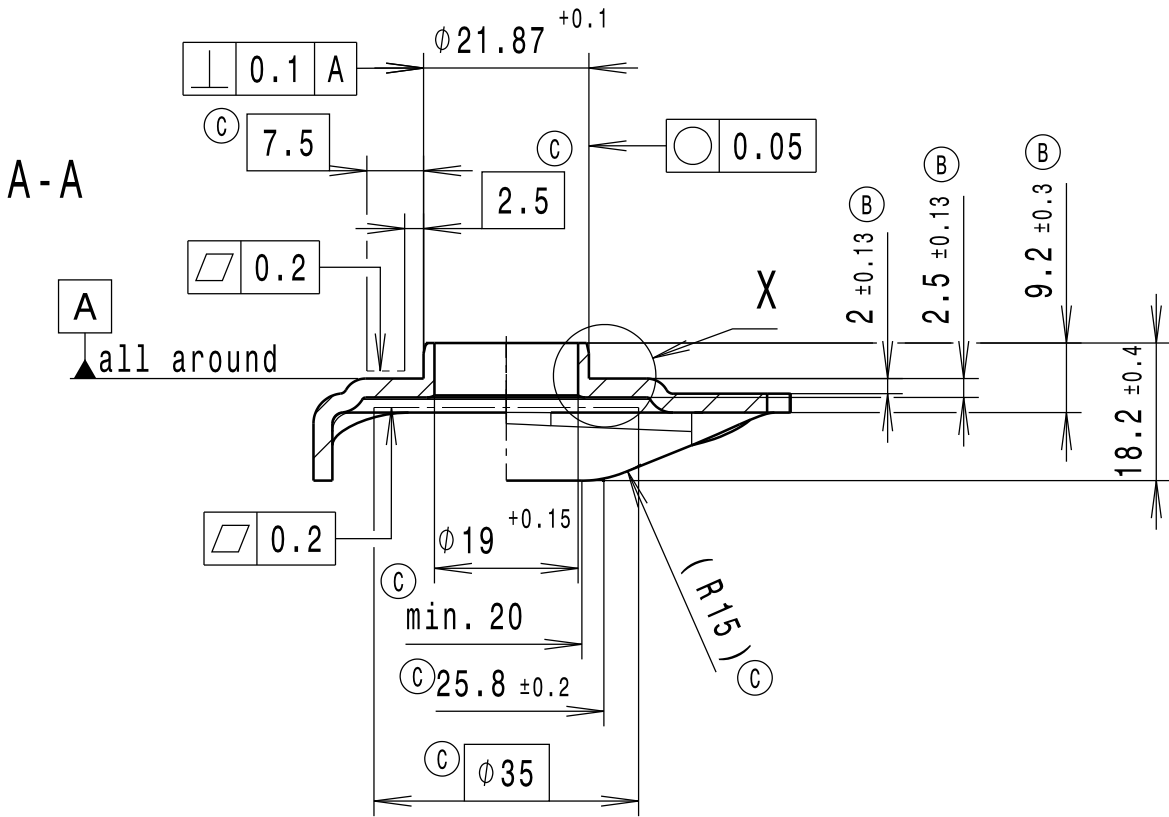
Version	Anz. No.	Aenderung Change	Erstellt Generated	Freigabedatum Release date	Freigegeben Released
A	-	New original; production no. was prototype no.;	Decker	2023-04-25	Padonou
B	3	2±0.13 was 2±0.1; 2.5±0.13 was 2.5±0.1; 18.2±0.4 was 18.2±0.3;	Harms	2023-05-31	Padonou
C	6	7.8, 2.3 and Ø35 was 7.5, 2.5 and Ø35; min. 20 added; 25.8±0.2 was 25.8; (R15) was R15;	Harms	2023-06-07	Padonou



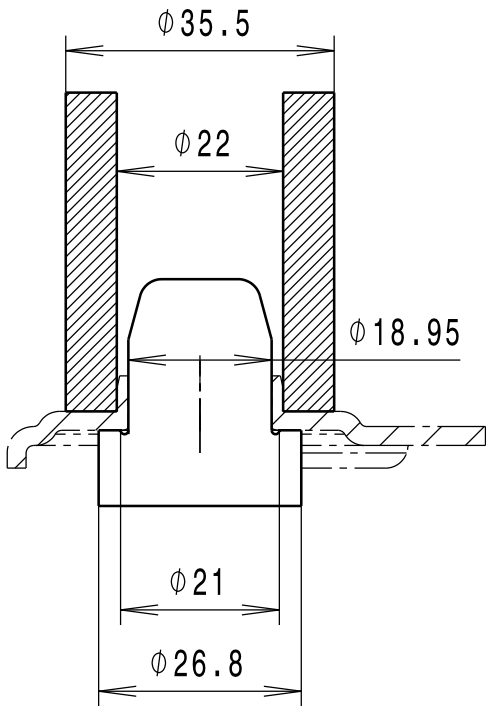
X (2:1)



SOP 2024
EOP 2029
Perso pezzo 82 grammi
Volumi anno 130mila pz
Lotti 13mila mese
Imballo gibo contenenti 3250pz
Trattamento ZiNi A3i -vedi norma PSA B154102



Standfestigkeitspruefung
Crush test



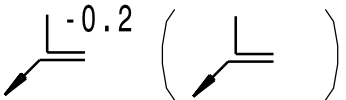
Standfestigkeit nach BIS 452-A: F_p= 90 kN; 0.01 mm
Crush test as per BIS 452-A: F_p= 90 kN; 0.01 mm

Schlagstellen sind aufgrund von Schuettware und
Reinigungsverfahren zulaessig.
Minor damages from handling and cleaning operation are allowed.

Moeglicher Stanzgrat wird durch Reinigungsverfahren verrundet.
Possible burr will be smoothed by cleaning operation.

Werkstoff / material: DIN EN 10149-2 S550 MC
opt. S500 MC

Fehlende Masze sind dem 3D- Modell zu entnehmen
Missing dimensions see 3D- model



Werkstoff / Material see drawing		Oberflaechenschutz / Surface protection PSA std. B154102 ZNiA3i opt. ZNiN3i for 720h No red rust		
Berechnete Masse Calculated mass	81.931g	Material-Nr. Material-no.	732.135.158.703	Version 00
Toleranzenangaben / Tolerances data ISO 2768-mK ISO 8015		Freemdokumenten-Nr. / External document-no. / Techn. Info -		Masstab Scale 1:1
Erstellt Generated	Harms, Sonja		Entstanden aus Dokument Developed from document	Format Size
Verantwortlich Responsible	Padonou, Jeffery		273.102.014.637 A	A2
Masze in mm Dimensions in mm		Benennung / Designation SCHEIBE WASHER		Blatt Sheet 1 von of 1
Schutzvermerk ISO 16016 beachten Refer to protection notice ISO 16016		Dokumenten-Nr. / Document-no. 732.135.158.703		Version C