



Indicazione per saldatura alternativa:
Per tutto l'assieme (tranne indicato diverso)
sono validi seguenti indicazioni:

- Metodo di saldatura DIN ISO 4063 151 MAG
- Qualità di saldatura DIN ISO 5817 - C

Tutte le misure / Tolleranze valgono dopo il trattamento superficiale!
 Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

DIN 6784

2	SBUF0713	00	ST_Support for centring pins p2	1
1	SBUF0712	00	ST_Support for centring pins p1	1
Pos.	Item	Rev.	Item description	Qty

General tolerances for manufacturing processes	Mechanical production turning, milling and bending	ISO 2768-mk	Thermal cutting	ISO 9013	Welding construction	ISO 13920	Metal moulded parts	ISO 8062	Plastic moulded parts	ISO 20457
Geometrix product specification According to GPS rules	Fundamentals, concepts principles and rules	ISO 8015	Tolerances of form, orientation, location and run-out	ISO 1101	Welding joint	ISO 2553	Work piece edge	ISO 13715	Surface condition	ISO 1302

Revision	Version	Description of the change	Date	Creator	Approver
Scale	1 : 2	Material	S235JR		
Page size	A3	Status of drawing	Released		
Dimensioning unit	mm	Creator	Sonnert J.	Approver	Sonnert J.
Projection method		Create date	17.02.2022	Approve date	17.02.2022
		<div style="display: flex; justify-content: space-between;"> <div> <p>Surface treatment</p> <p>electroplating EN ISO 2081 Fe/Zn12A</p> </div> <div> <p>Weight</p> <p>1.08 kg</p> </div> </div>			

<div style="display: flex; justify-content: space-between;"> <div> <p>Item number</p> <p style="font-size: 2em; font-weight: bold;">SBUF0714</p> </div> <div> <p>Revision</p> <p style="font-size: 2em; font-weight: bold;">00</p> </div> <div> <p>Version</p> <p style="font-size: 2em; font-weight: bold;">A</p> </div> </div>	<p>Page</p> <p style="font-size: 1.5em; font-weight: bold;">1/1</p>
<div style="display: flex; justify-content: space-between;"> <div> <p>1000K "dff"</p> <p style="font-size: 1.5em; font-weight: bold;">444102</p> </div> </div>	
<p style="font-size: 1.2em;">Description</p> <p style="font-size: 1.5em; font-weight: bold; text-align: center;">Support for centring pin for sidepanel V22 ORCA</p>	
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