



THICKNESS: 1.5mm  
BEND RADIUS: R=1mm  
REMOVE SHARP EDGES  
FOR ANY MISSING DIMENSIONS SEE REFERENCE 3D MODEL

| LIMITS FOR NOMINAL DIMENSION RANGES (mm)  |           |                                       |            |                                      |            |  |                |                         | GENERAL TOLERANCES  |                  |  |
|---|-----------|---------------------------------------|------------|--------------------------------------|------------|--|----------------|-------------------------|---|------------------|--|
| LINEAR  | > 0.5 < 6 | > 6 < 30                              | > 30 < 120 | > 120 < 400                          | EXT RADII, | > 0.5 < 3                                | > 3 < 6        | > 6                     | UNI-ISO 2768/1 ex 5307 CLASS M  |                  |  |
| DIMENS.   | ± 0.1     | ± 0.2                                 | ± 0.3      | ± 0.5                                | CHAMFER H. | ± 0.2                                    | ± 0.5          | ± 1                     | THREADS: METRIC ISO/R 262; STRAIGHT PIPE UNI ISO 228; TAPER PIPE DIN 2999 |                  |  |
| MATERIALE / MATERIAL  |           |                                       |            |                                      |            | PESO / WEIGHT (g)                        |                | TOLL. GEN. / GEN. TOLL. |   |                  |  |
| S355JR  |           |                                       |            |                                      |            | 65                                       |                | UNI EN-ISO 22768-vL     |   |                  |  |
| TRATT. TERMICI / HEAT-TREAT.  |           |                                       |            | TRATT. SUPERFICIALE / SURFACE-TREAT. |            |  |                | RACC. NON QUOT.         |   | SMUSSI NON QUOT. |  |
|   |           |                                       |            | ZINC PLATED                          |            |  |                | FILLETS NOT DIM.        |   | CHAMF. NOT DIM.  |  |
| DISEGN. / DESIGNED  |           | VERIF. / CHECKED                      |            | APPROV. / APPROV.                    |            | RILASCIATO PER PROD. / RELEASE FOR PROD. |                |                         | SOSTITUISCE IL / REPLACES:  |                  |  |
| CPI-ENG DES.  |           |                                       |            |                                      |            | RONCALI EUGENIO                          |                |                         |   |                  |  |
| DATA / DATE   |           | DATA / DATE                           |            | DATA / DATE                          |            | DATA / DATE                              |                |                         | SOSTITUITO DA / REPLACED BY:  |                  |  |
| 01/07/2021  |           |                                       |            |                                      |            |  |                |                         |   |                  |  |
| <div>Ros s.r.l.</div> <div>Via Crosera, 42 - Zona Industriale</div> <div>33082 AZZANO DECIMO (PN)</div> <div>Tel. 0434 633318 r.a. - Fax 0434 640639</div> <div>C.F. e P. IVA 01278530934</div> |           | CODICE ARTICOLO / ITEM CODE (CPI-ENG) |            |                                      |            | REV.                                     | FORMATO / SIZE | SCALA / SCALE           | FOGLIO / SHEET  |                  |  |
|   |           | PRD2100364                            |            |                                      |            | -  |                |                         |   |                  |  |
|   |           | CODICE ARTICOLO / ITEM CODE (ILLY)    |            |                                      |            | REV.                                     |                |                         |   |                  |  |
|   |           |                                       |            |                                      |            |  |                |                         |   |                  |  |
| DENOMINAZIONE / TITLE PART-ASSEMBLY   |           |                                       |            |                                      |            |  |                |                         |   |                  |  |
| STAFFA SUPPORTO POMPA   |           |                                       |            |                                      |            |  |                |                         |   |                  |  |
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