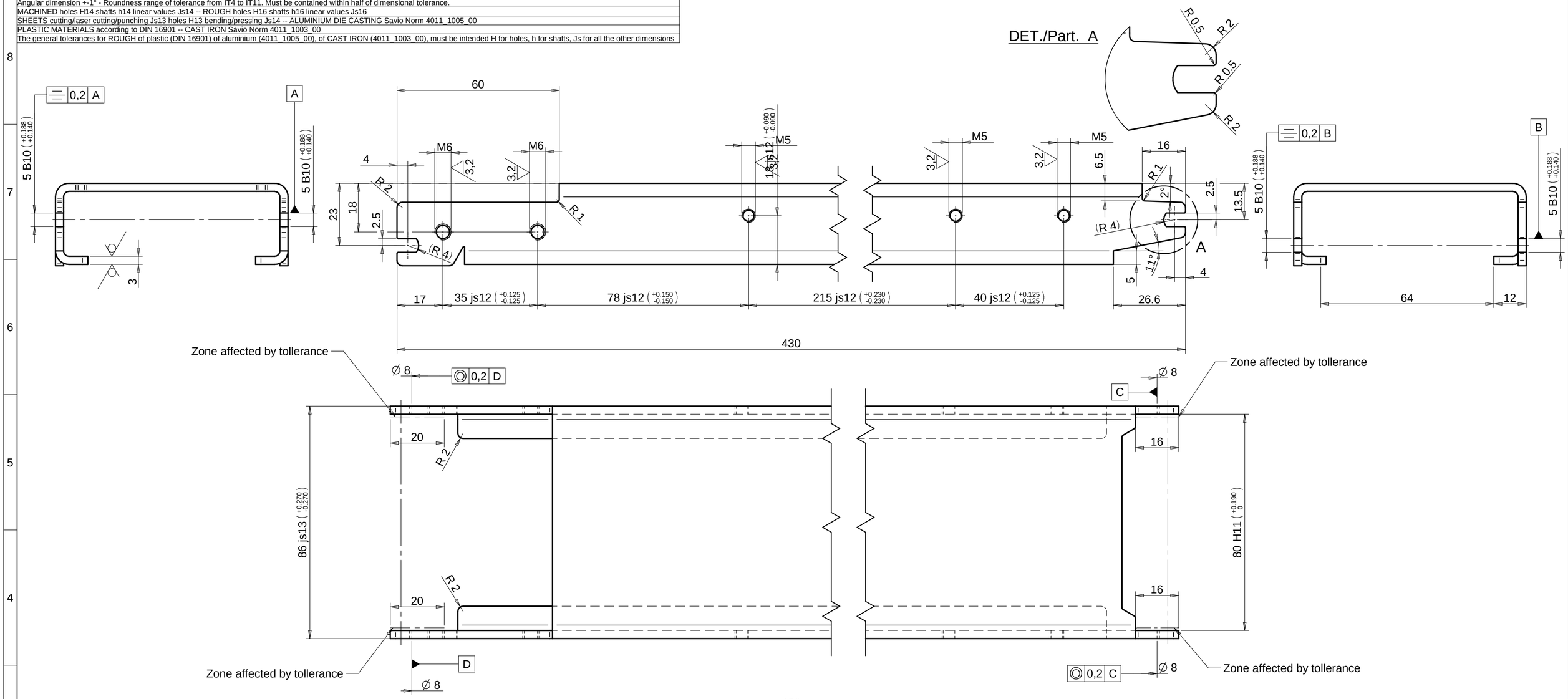
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



DET./Part. B
SCALE/Scala: 2:1

CN00492			0
Change	Modification details:		IRP
Changes to previous release:	MOD.LA GEOMETRIA PER NUOVI RULLI DI RINVIO	Substitute:	16140_5279_0_0
Material:	Fe 360 D UNI 7070	Code:	
Supply state:		Dimensions:	3x1250x2500
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn8c2c UNI ISO 2081 free Cr VI	Hardness(S):	

DENOMINATION: SUPPORTO

Savio	Draw.: Luca Guarda	Date: 12/06/2015	004244.0.0
	App.: Giuseppe Morini	Sheet N°: 1/1	
		Scale: 1:1	BRACKET

Reserved property of SAVIO MACCHINE TESSILI S.p.A. In accordance with the law, the contents of this drawing may not be re-produced or communicated to third parties.