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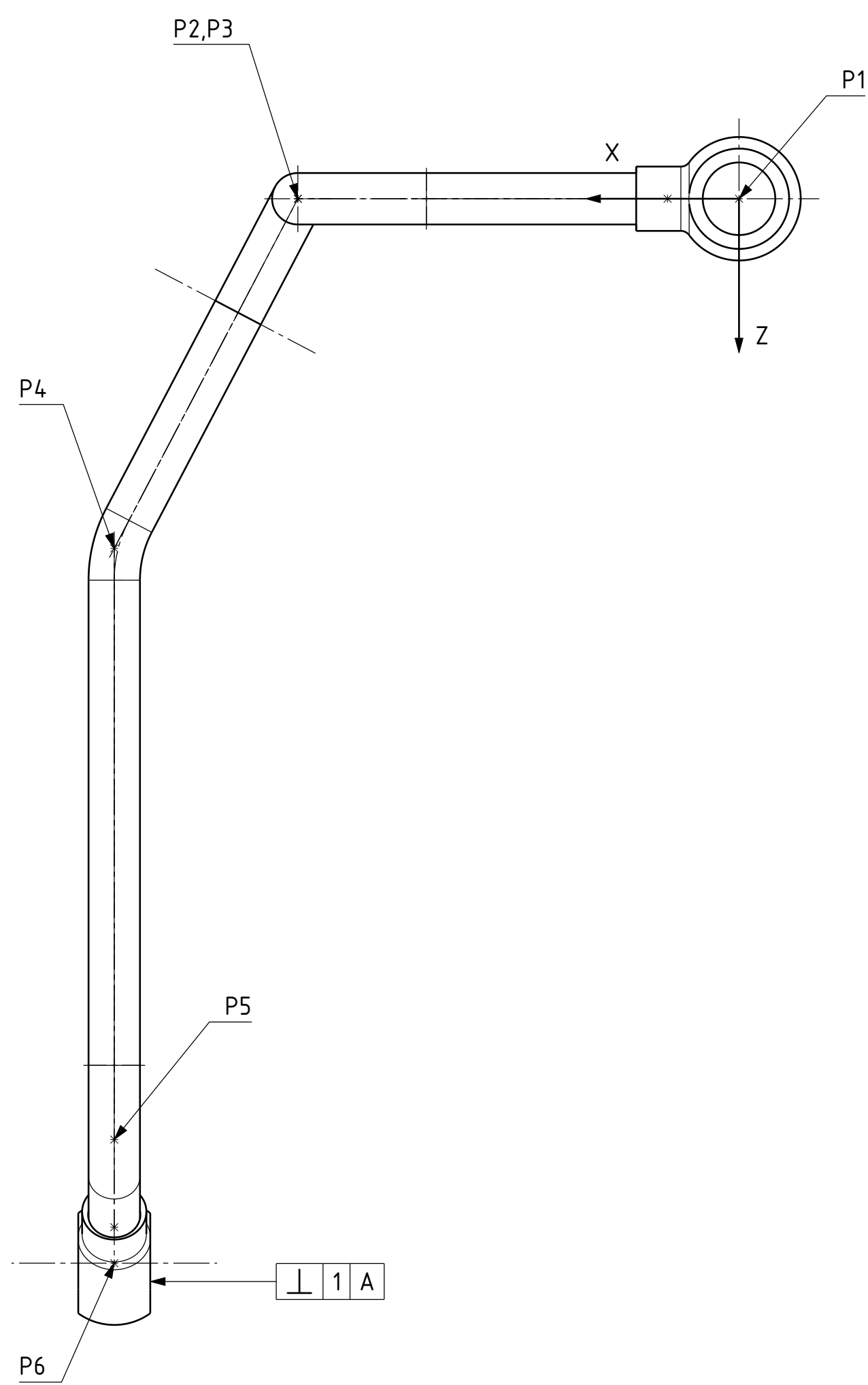
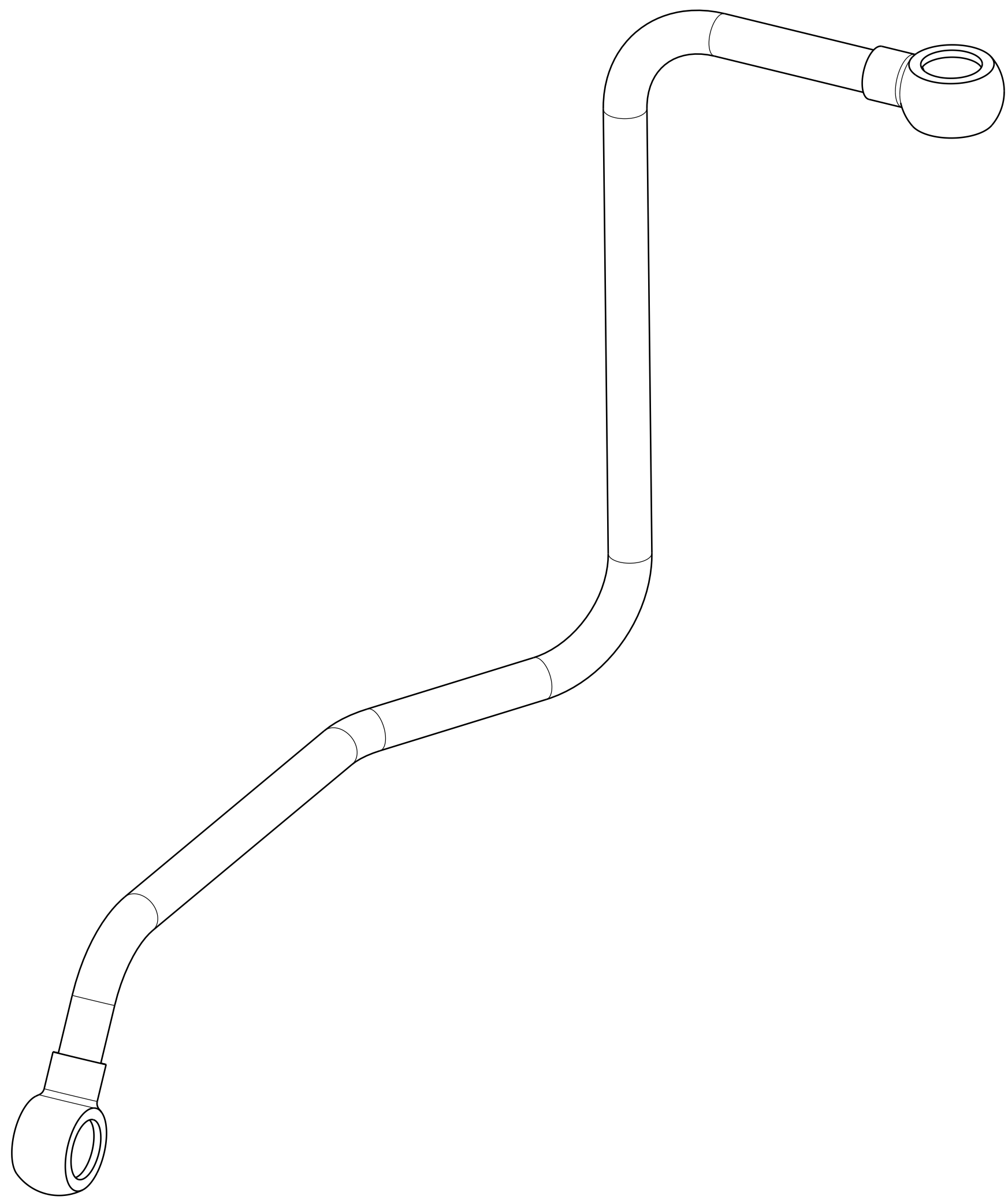
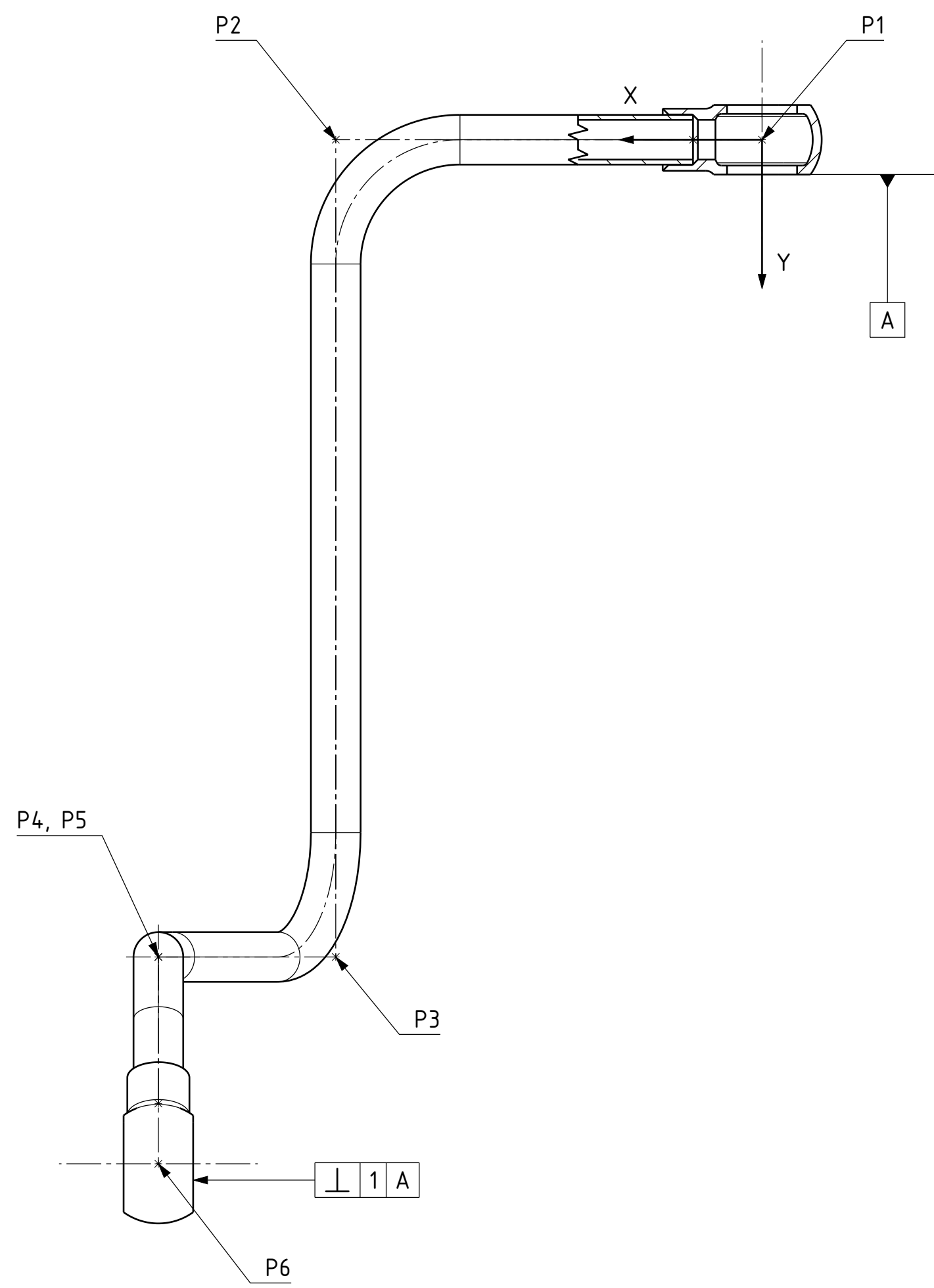
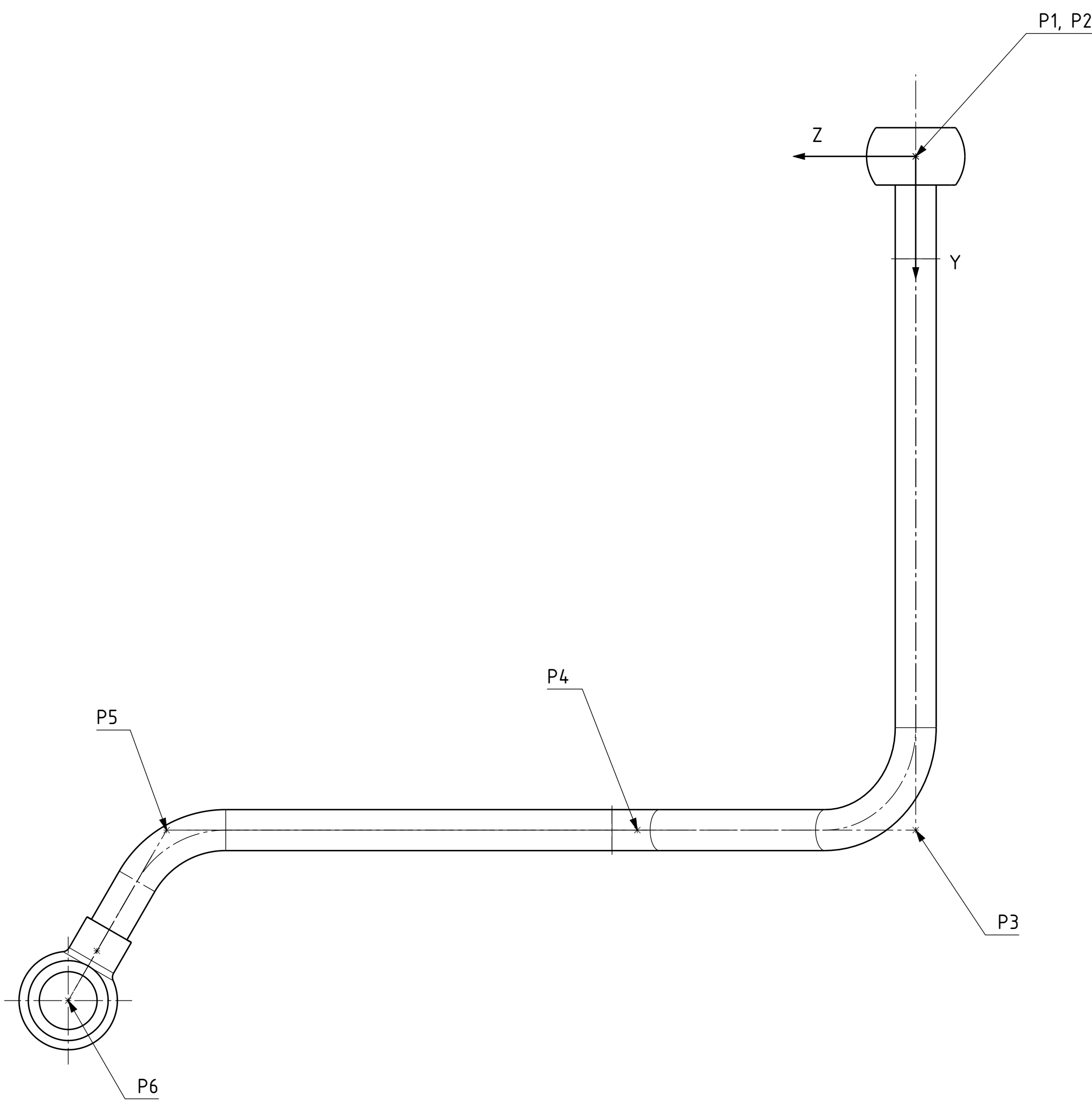
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Material Table

Not allowed to combine the material options down below.

Material option 1:  
Ø10x1 Pipe (stainless) 1.4301  
Banjo union (stainless) 1.4571, SS-EN 10088-3,  
Design acc. to 812403 (STD896)  
Brazing acc. to TB1514

Material option 2:  
Ø10x1 Pipe acc. to STD4169-302K,  
Banjo union, 812403 (STD896)  
Brazing acc. to TB1514  
All parts in option 2 surface treatment acc. to STD4111-01-IF.

Dimensions of bent pipe STD3815 SV-2008-08				
Unless otherwise stated the following applies Profile tolerance of the pipe centre related to specified base X, Y, Z and R dimensions				
Bending radius in the center line of the pipe R25				
Coordinate point	X coordinate	Y coordinate	Z coordinate	
P1	0	0	0	
P2	85,8	0	0	
P3	85,8	164,42	0	
P4	121,5	164,42	67,96	
P5	121,5	164,42	182,86	
P6	121,5	206,92	206,88	

Tightness requirement & Leak testing STD1885	
Medium	Air
Test pressure	1,5 bar (150 kPa)
Max. leakage	100 mm <sup>3</sup> /s
Additional requirements:	
-	

Technical regulation TB4025	
Cleanliness requirement	
Acc. to Scania STD 4540	
Unless otherwise stated, functional surface is media wetted area	
AREA: OAF	
600 /1 / H	
Escalation: C	

Marking STD19	
Al	Method MA2
Line(s) 1	Height 2-6
Trademark type	
Moreover TXZ	

Unless otherwise stated the following applies	
ISO metric screw threads ISO 724	Edge Requirement STD443
Tolerance class ISO 965-1 6h/6h	Welding STD ISO 3815-4
Surface Texture	Size Tolerances
Surface Treatment	ISO
See note	
Material	
Sort	Blank / Dimension
Steel	Ø10x1
Line(s) 1	
Height 2-6	
See Material Table	
See Material Table	
Trademark type B1	
367399858	
Moreover L	

E2	A7	753364	Position requirement added	230503	rev00nc
E1	B5	D9753364	Angular requirements added	230503	rev00nc
D		679093	Status PR was P	221116	FSJUL7
C3	A3		TENTIK marking introduced	221026	FSJUL7
C2	A3		Cleanliness requirement updated	220603	URACOF
C1	A4		Tightness and leakage requirement	220603	URACOF
C1			updated		
B	A2		Intro ECO 679093 was 615113	200612	rev00nc
A		615113	3d model Pipe Ø10x10 was Ø10x1,5	191028	rev00nc
Change		Zone	ECO Number	Change Description	Sign
Drawing methods: STD19		Tolerancing STD382		Prohibited and restricted substances EX35	
Projection Method		Scale		Introduced ECO Number	
Designed		1:1		679093	
Design checked		STD ch		Approved	
Assured		Issued		Issued	
Description		Status		Document ID	
Lubrication pipe assy		PR		2826144	
Rev		Date		Sheet	
5		2019-08-21		1 (1)	