



Nominal dimensions from CAD model Unless otherwise specified	
Dimensions and tolerances:	ISO 8015 (AD) ©
Surface roughness:	$\sqrt{Ra} \ 3.2$
All surfaces:	$\sqrt{Ra} \ 0.2$
Diameter Tolerance	± 0.05
Internal Sharp Corners	Max R0.2

Machining and delivery notes	
<ul style="list-style-type: none"> Remove all sharp edges and burrs Remove all machining residues, product must be cleaned and degreased Install inserts/press in components as specified Visible surfaces are marked with VS, no scratches are allowed in these surfaces as specified in SP08001091332R10 If no visible surfaces are marked, scratches are only allowed if it does not affect the surface treatment (no corrosion may occur) Transport to Prodrive shall not cause any damage to the product or its specifications Product shall be ROHS and GREEN compliant 	

MODIFICATION HISTORY		
Release	Description	Reviewer
R01	First Release	Luukoo
R02	added cutout thread	Luukoo

Note:
Material: Grade 8.8 Steel
Treatment: Zn plating 2-5um Blue passivation

THIRD ANGLE PROJECTION	DESIGNER: eribai	SCALE: 2:1	MATERIAL: See note	PN PART: 6107-2033-9401
	DATE: 26-01-2021	UNITS: MM	TREATMENT: See note	
	REVIEWER: Luukoo	SIZE: A3	THICKNESS: SP08001091332R08	
EXT REVIEW:				PN DRAWING: 6107-2033-9502
PRODUCT:				TURN: T6 Guide Pin