


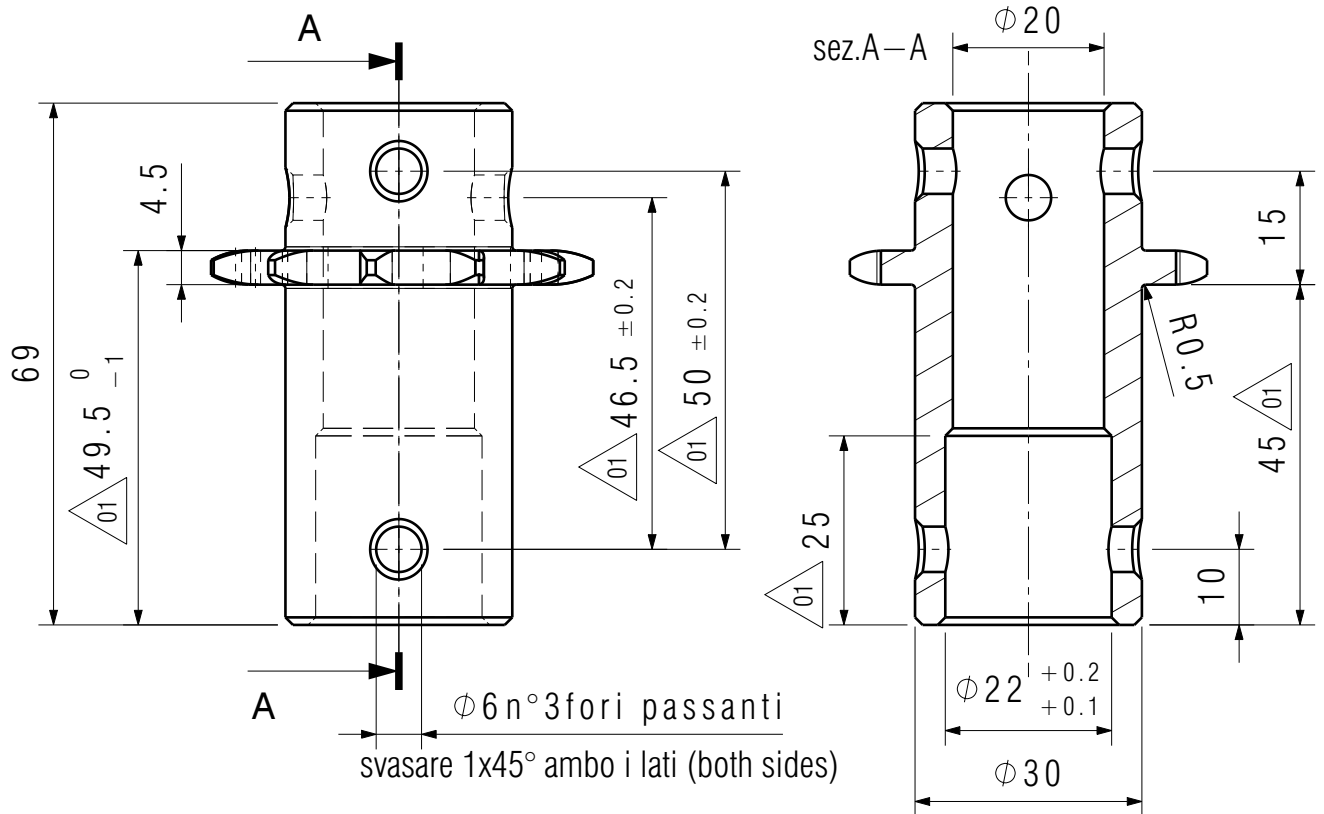


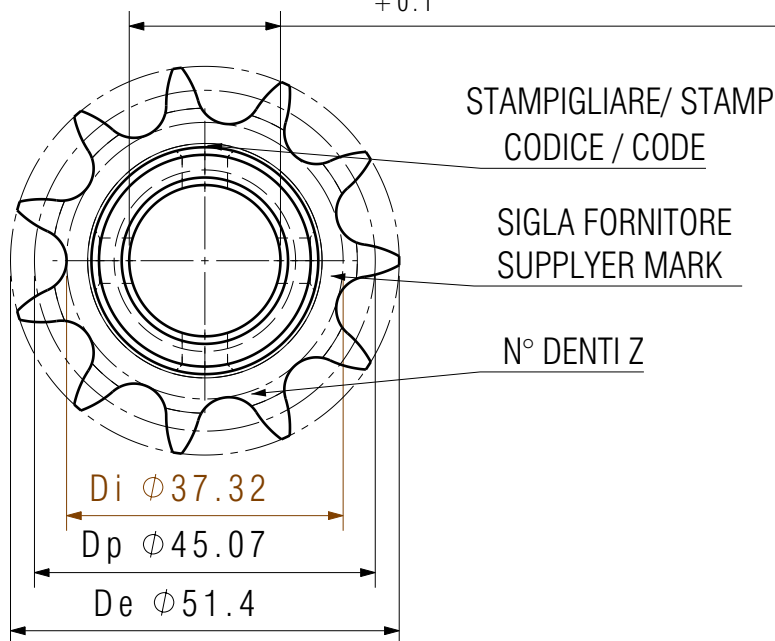
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	-0,2/100
	0,4	//0,2/100
	0,25	⊥0,2/100

Angles $\pm 0.5^\circ$
Angoli $\pm 0.5^\circ$

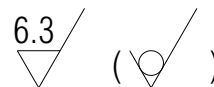


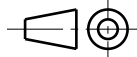
20^{+0.2}_{+0.1} svasare 1x45° ambo i lati (both sides)



Smussi non quotati 1X45°

Materiale della boccola in alternativa: 36SMnPb14 (PR 80)

6.3
()

01	G16-106 C_1	CHANGED DIMENSION, MOVED HOLE Ø 6 VARIATO QUOTA, SPOSTATO FORO Ø 6		COMPOSTELLA	DONADON ,	21/04/2017
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div>MASCHIO</div> <div>GASPARDO</div> <div>MASCHIO GASPARDO S.p.A. Via Marcelllo, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div>			Treatment: Trattamento:		19/10/2012 Creation date	
			Surf.Finish.: Fe Zn 12 C 1B Cr UNI ISO 2081-9227-4520 Finitura sup.:		TONETTO , Created by	
			Material: Materiale: C45		Weight (kg) Peso (kg) 0,21	
THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW			Blank Descr.: Descr. Grezzo:		Perimeter (mm) Perimetro (mm)	
Model: Macchina: S-SC		Group: Gruppo: Trasmissioni		Blank: Grezzo:		0
Part Nr.: Codice: G16931760		Replace Sostituisce		Blank Qnt: Qt. Grezzo: — — —		
Description: ISO 08B-1 Z=11 PINION RND20 Descrizione: PIGNONE ISO 08B-1 1/2-3/16 Z=11			European method 		Scale: Scala: 1:1	