

Surface protection:  
coated in assy

~~not visible on TL 244 assy.~~

Of1-r643 acc. to TL 244

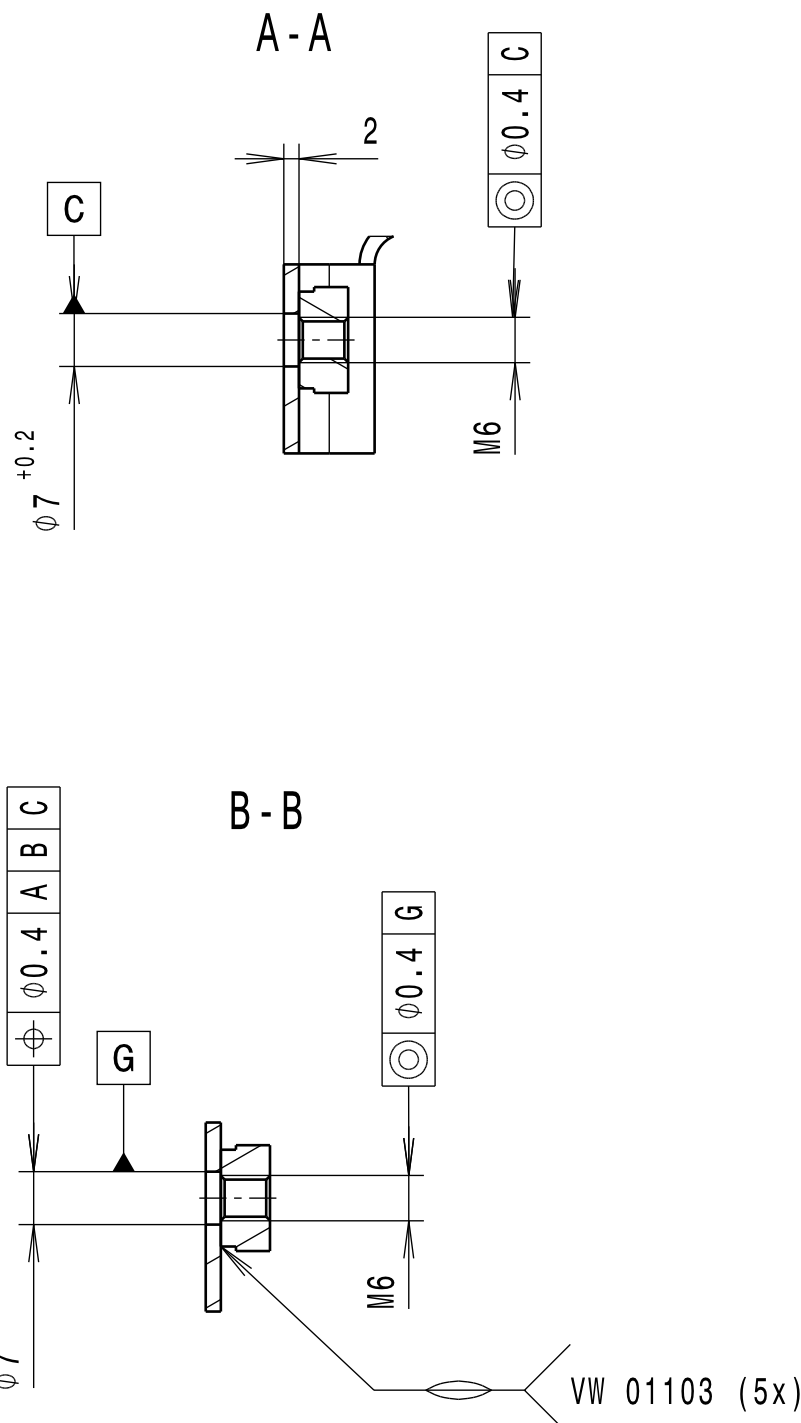
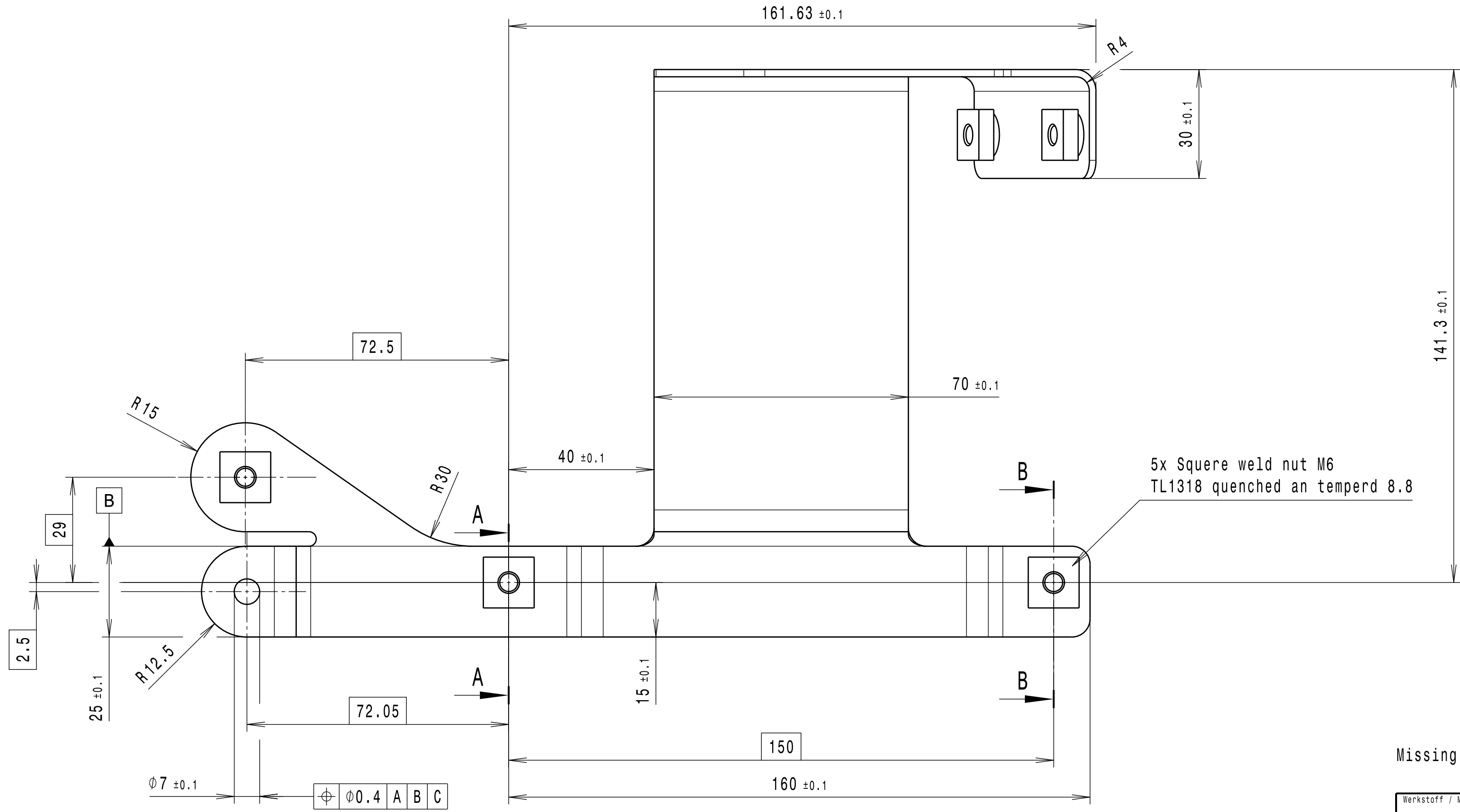
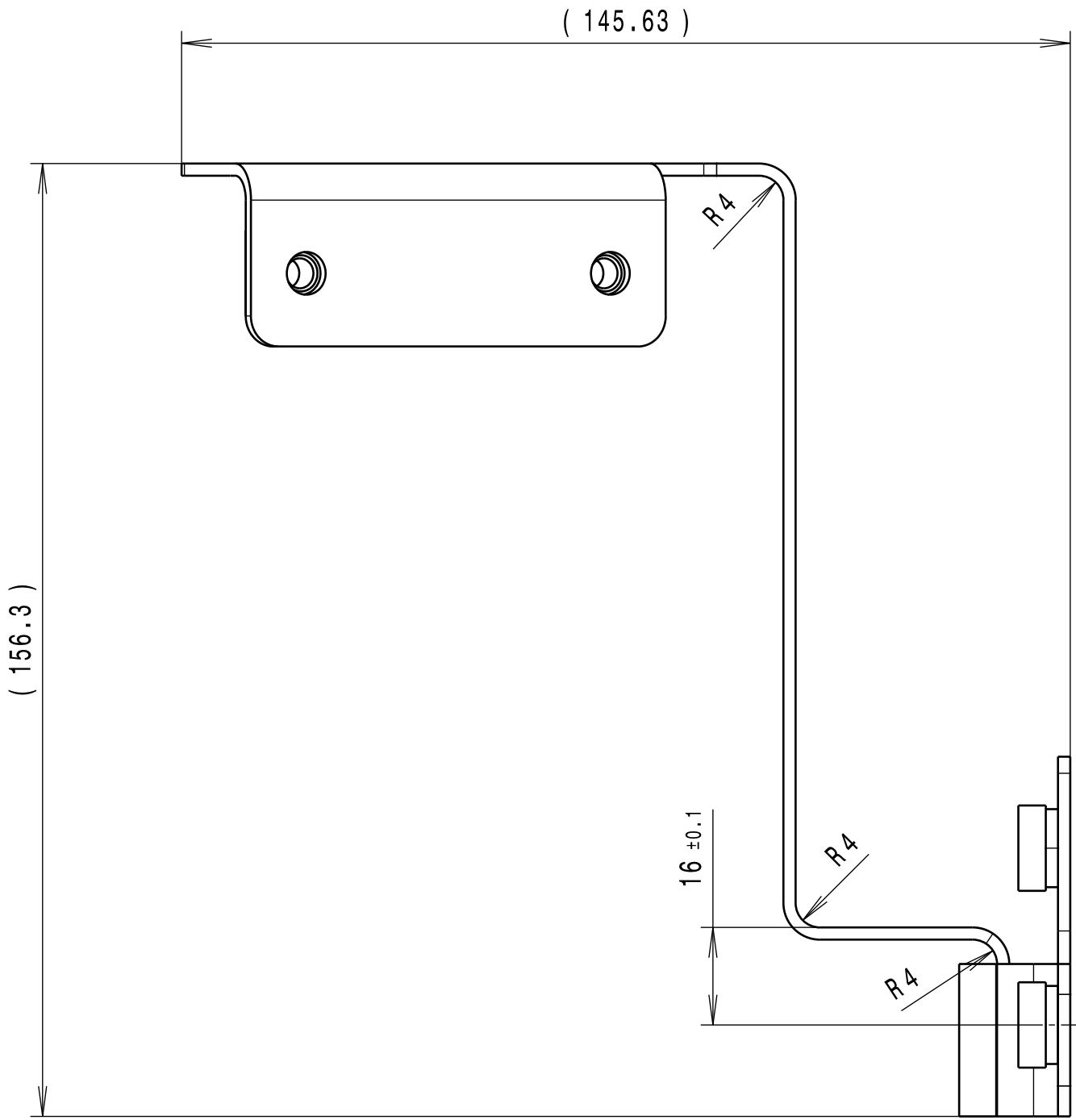
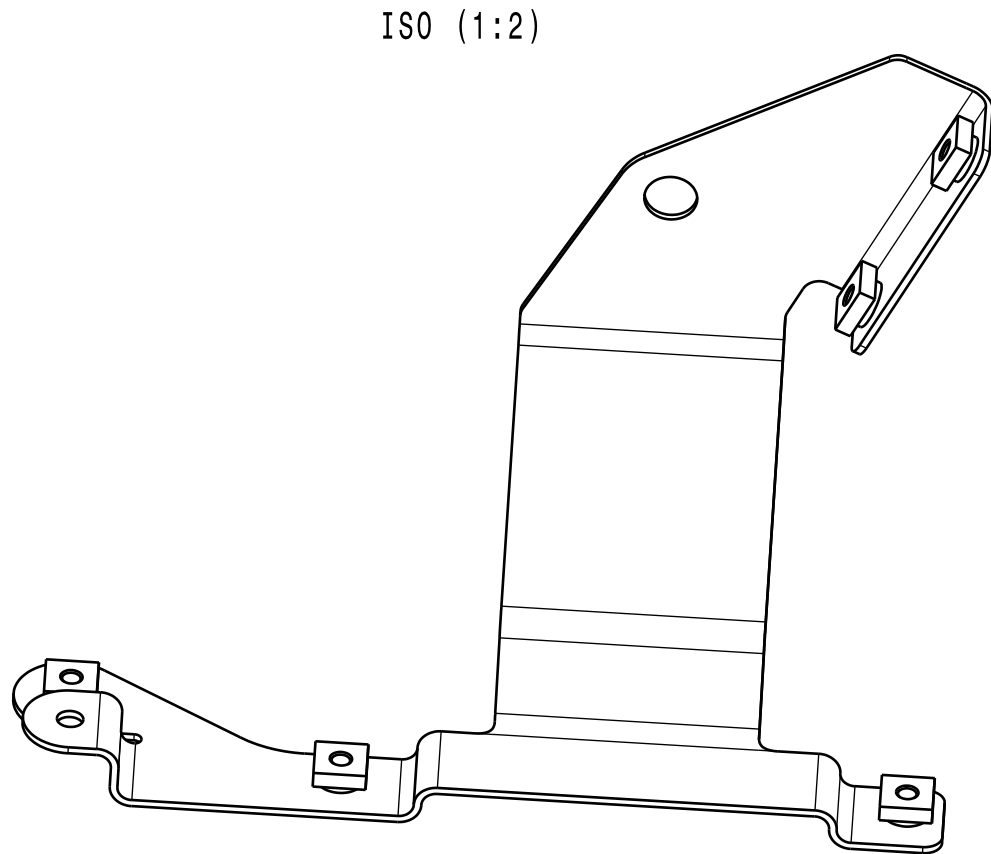
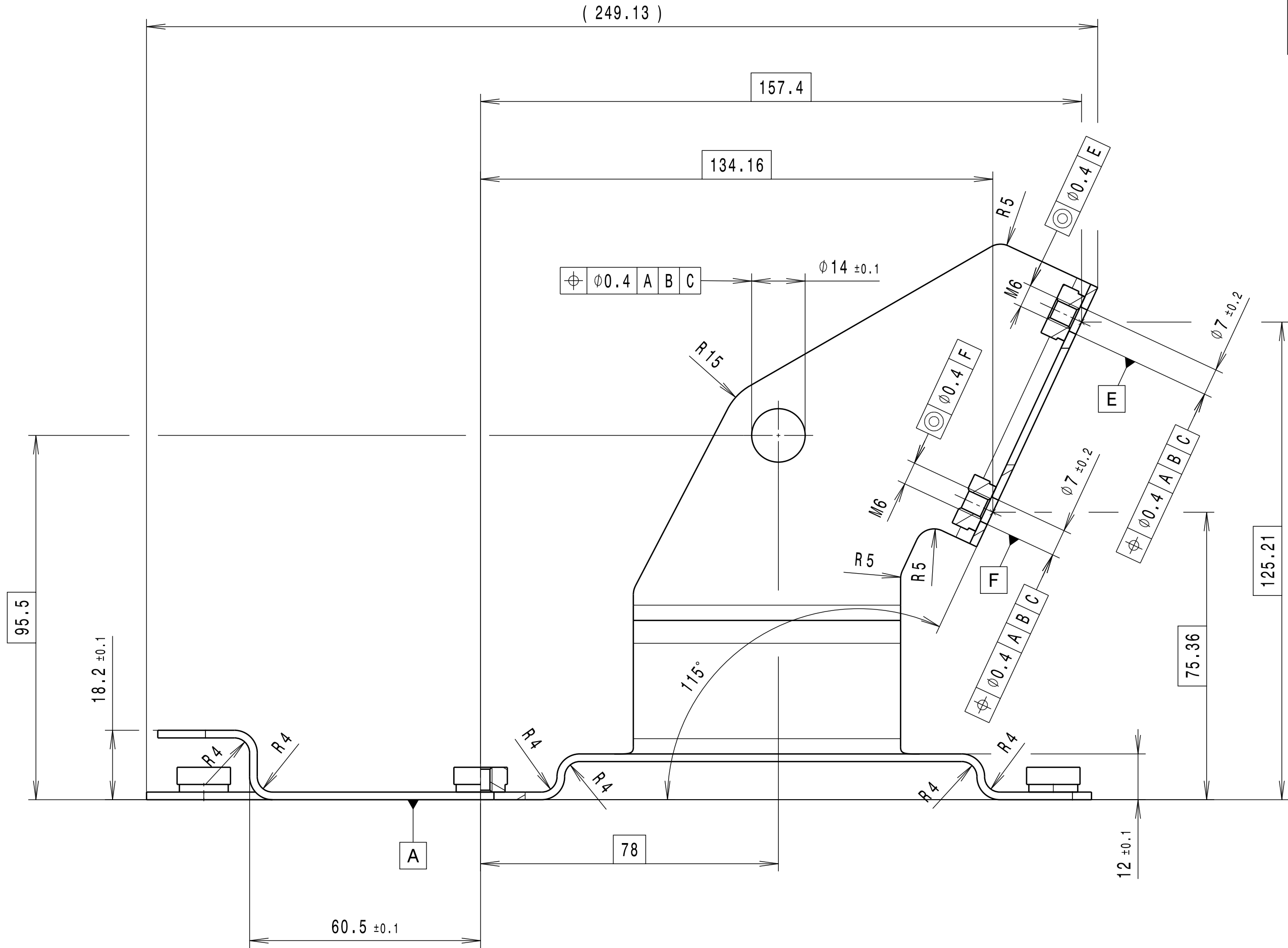
Punching burr at the edges circular stamped

After surface coating application the 6H- / 6h- tolerance zone position (zero line) may be reached at most.

Thread has to be free of impurities like grease, oil, wax and welding beads.

Allowed burr height max. 0.2mm  
Free from oils and grease  
All the undefined faces of sheet Metal part according to 3D model  
Delivery conditions acc. to BIS 331 Version D  
All dimensions are measured in braced condition  
Missing dimensions see 3D-model

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Missing dimensions can be taken from the 3d-model

Werkstoff / Material		Oberflächenschutz / Surface protection	
EN 10088-2-X10CrNi18-8 # +C1150		See drawing	
Berechnete Masse Calculated mass	0.469 kg	Material-Nr. Material no.	Version
ISO 2768-mK		Freisdokumenten-Nr. / External document-no. / Techn. Info	
ISO 8015		Maxistab Scale	1:1
Erstellt Generated	Sugerek, Tomas	Entstanden aus Dokument Developed from document	Format Size
Verantwortlich Responsible	Franzen, Tobias	A1	
Masse in mm Dimensions in mm	Benennung / Designation		Blatt Sheet
Schutzvermerk ISO 16016 beachten Refer to protection notice ISO 16016		HALTER BRACKET	
Dokumenten-Nr. / Document-no.		Version	
176.008.014.714		A	

100000 pz anno  
Lotti 7500  
Imballo in gibo  
Contenente 1000 pz  
Pezo pezzo saldato 0,469kg  
Sop 2026  
Eop 2038

Max. torsion angle M8 welding nut: the torsion angle is restricted by the bending radius of the sheet metal. Otherwise max. 2° torsion acc. to stamping border outside.  
Max. torsion angle M6 welding nut: Max. 10° torsion acc. to stamping border outside.