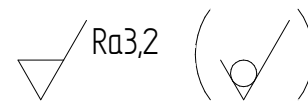
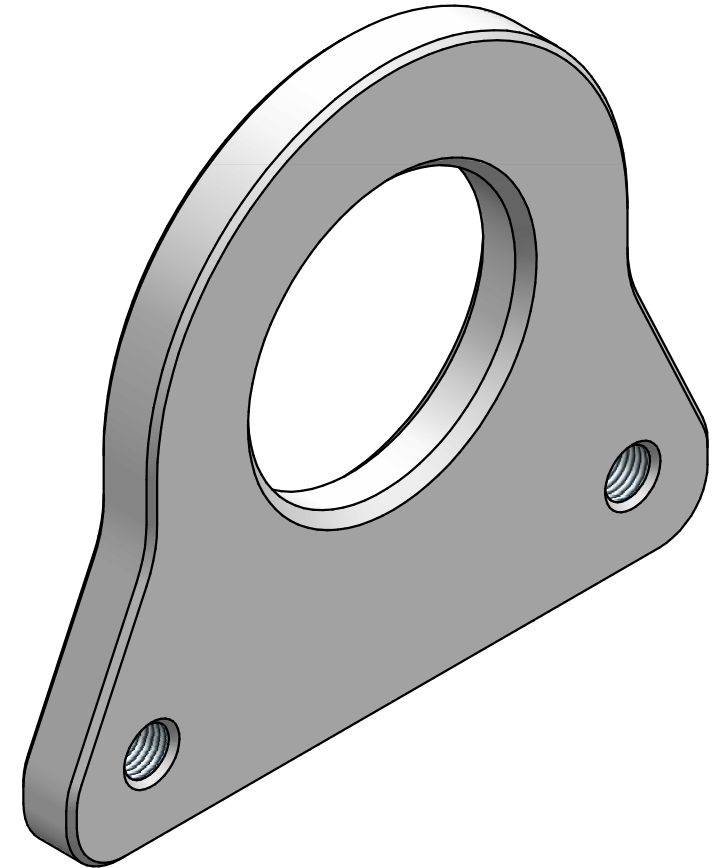



Oberflächenbeschichtung:
Galvanisches Verzinken +
UV-beständige Pulverbeschichtung
für Außenbereich
Weiß RAL 9002 matt
Trattamento superficiale:
Zincatura galvanica +
verniciatura a polvere per l'esterno
resistente ai raggi UV
Bianco RAL9002 opaco



SAUBER ENTGRATEN NACH
ELIMINARE BAVE SECONDO

-0,1
-0,2

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting		ISO 9013		Welding construction		ISO 13920		Metal moulded parts		ISO 8062		Plastic moulded parts		ISO 20457			
Geometrix product specification According to GPS rules		Fundamentals, concepts principles and rules		ISO 8015		Tolerances of form, orientation, location and run-out		ISO 1101		Welding joint		ISO 2553		Work piece esge		ISO 13715		Surface condition		ISO 1302			
01	A	Machining instruction added										13.08.2021		Sonnert J.		Sonnert J.							
Revision	Version	Description of the change										Date		Creator		Approver							
Scale	1 : 1	Material				S700				Surface treatment				electroplating EN ISO 2081 Fe/Zn12A				Weight		0.56 kg			
Page size	A3	Status of drawing				Released				Item number				Revision				Version				Page	
Dimensioning unit	mm	Creator		PhilippM		Approver		PhilippM		SBUP0388				01				A				1/1	
Projection method		Create date		10.08.2018		Approve date		10.08.2018		Description										1000K "dff"		418921	
										Draw shackle V12s NEW													
										ISO 16016 The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.													