




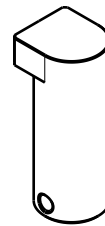
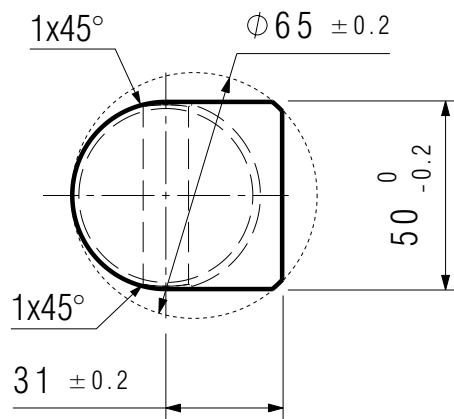
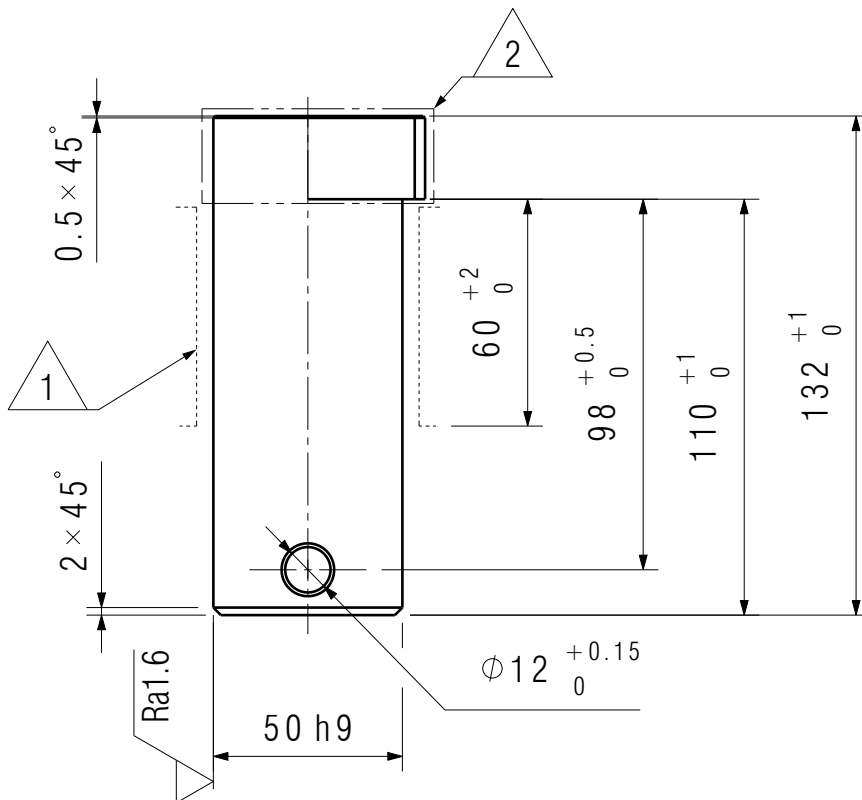
## SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, storni generali 2°, raggi non quotati: R=2, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles  $\pm 1^\circ$   
Angoli  $\pm 1^\circ$



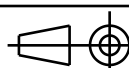
1 INDUCTION HARDENING AREA

2 OBTAIN BY ELECTROFORGING PROCESS

ELECTROFORGING

Ra12.5

Ra1.6

00	A20-050	C-1	Release Emissione		mdelorenzi	mdelorenzi	16/06/2021		
Rev	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date	
				Treatment: Induction hardening prof.1-2 (45-50 HRC)			Creation Date		
				Trattamento: Tempra Ad Induzione Prof.1-2 (45-50 HRC)					
				Surf.Finish:			18/05/2021		
				Finitura sup:					
				Material:			Weight [Kg]		
Document No: --		Class: --		Critical Lev: --		Blank Decr: --		2,087	
						Descr.Grezzo:--			
Part Nr: A51304151				Replace: A50001950		Blank: --		Wet Area[m2]: --	Perimeter [mm]
Description: PIN D.50 L=110/D.12									--
Descrizione: PERNO D.50 L=110/D.12				European method 		Scale: 1:2		Circumferences included	