

	A	B	C	D	E	F	G	H																																																									
6	<div>GENERAL TOLERANCES</div> <div>Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.</div> <div>MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16</div> <div>SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00</div> <div>PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00</div> <div>The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions</div>																																																																
5																																																																	
4						<div>- BAVA MAX 0,04</div> <div>- MAXIMUM BURR</div> <div>- RACCORDI NON QUOTATI R3</div> <div>- FILLETS WITHOUT DIMENSION</div>																																																											
3	<div>6.3/ (3.2/)</div>																																																																
2	<table><tr><td>CN04975</td><td colspan="5">MODIFICATA GEOMETRIA E MATERIALE</td><td>14/07/2021</td><td>01</td></tr><tr><td>Change</td><td colspan="5" rowspan="2">Modification details:</td><td>Date Mod:</td><td>IRP</td></tr><tr><td colspan="6">Changes to previous release:</td><td>Obtain from:</td><td>Substitute:</td></tr><tr><td>Material:</td><td colspan="5">S235J2G3 +N UNI EN 10025</td><td>Code:</td><td>4032_6002_99</td></tr><tr><td>Supply state:</td><td colspan="5">+N: NORMALIZING ROLLING</td><td>Dimensions:</td><td></td></tr><tr><td>Thermic treat.:</td><td colspan="5"></td><td>Hardness(T):</td><td></td></tr><tr><td>Surface treat.:</td><td colspan="5">Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI</td><td>Hardness(S):</td><td></td></tr></table>					CN04975	MODIFICATA GEOMETRIA E MATERIALE					14/07/2021	01	Change	Modification details:					Date Mod:	IRP	Changes to previous release:						Obtain from:	Substitute:	Material:	S235J2G3 +N UNI EN 10025					Code:	4032_6002_99	Supply state:	+N: NORMALIZING ROLLING					Dimensions:		Thermic treat.:						Hardness(T):		Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI					Hardness(S):					
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1	DENOMINATION: SUPPORTO TASTATURA FINE PARTITA MC. DX																																																																
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		Mod.: Enrico Gaiotto		Sheet N°: 1/1																																																													
		App.: Giuseppe Morini		Scale: 1:1		BRACKET																																																											