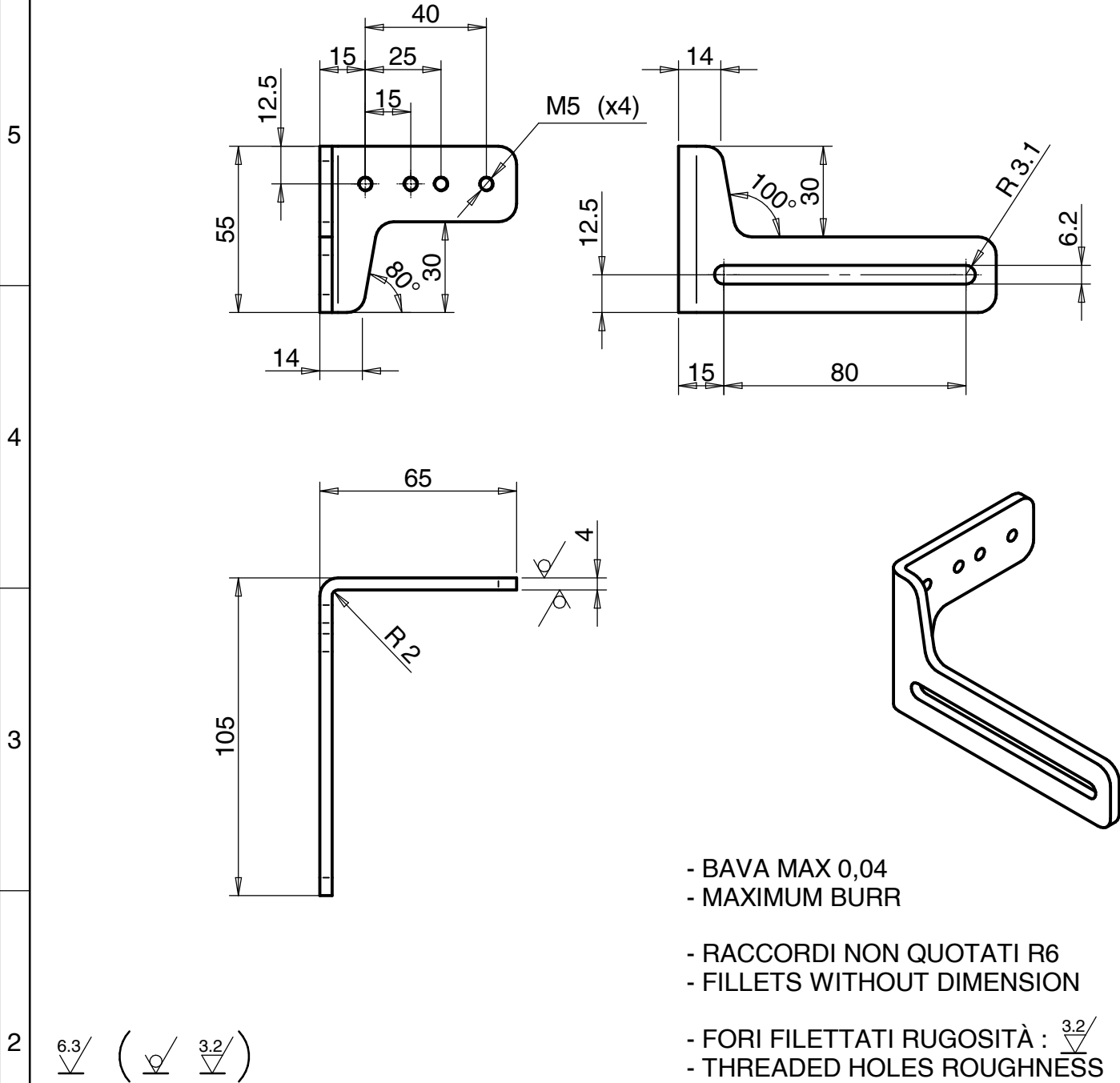


A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



- BAVA MAX 0,04
- MAXIMUM BURR
- RACCORDI NON QUOTATI R6
- FILLETS WITHOUT DIMENSION
- FORI FILETTATI RUGOSITÀ: 3.2
- THREADED HOLES ROUGHNESS

CN06256				20/10/2022	00	
Change	Modification details:				Date Mod:	IRP
Changes to previous release:		MODIFICATO MATERIALE E AGGIUNTO TRATTAMENTO SUPERFICIALE			Change from:	Substitute: 038827.0.0
Material:	S235J2G3 +N UNI EN 10025			Code:	4032_6002_99	
Supply state:	+N: NORMALIZING ROLLING			Dimensions:		
Thermic treat.:				Hardness(T):		
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI			Hardness(S):		
DENOMINATION: SUPPORTO GRUPPO FORBICI						
1	Draw.: Enrico Gaiotto		Date: 20/10/2022		038827.1.0	
	Mod.: Enrico Gaiotto		Sheet N°: 1/1			
	App.: Stefano Malfante		Scale: 1:2		BRACKET	