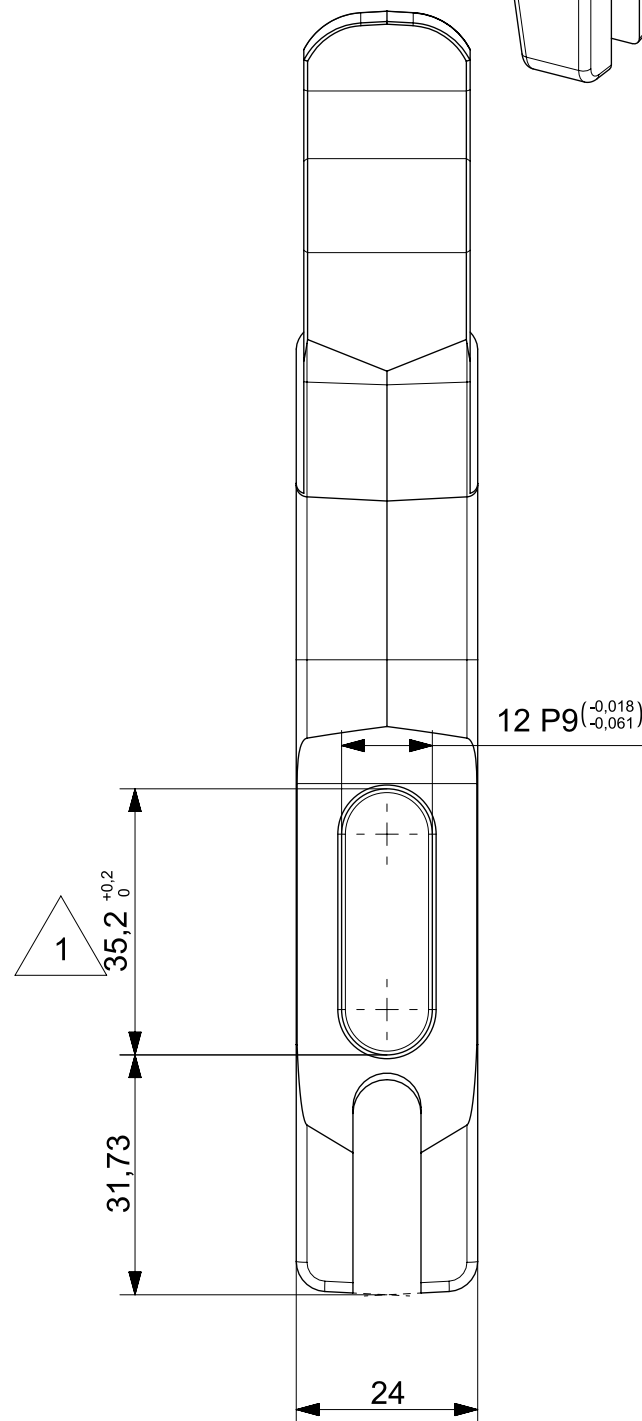
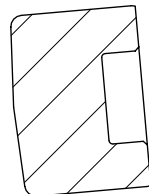

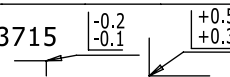



SECTION C-C



1		added forging and feather key slot						gdp		25/1/21	
Revision		Revision Description						Sign		Date	
								Key Safety/Key Tech. feature KSx and KT _x According to PMP rule: 10.07.QA.01_P			
 THE APPLICATION SPECIALIST		NOTE Piece without burrs or sharp edges		ISO13715				Unquoted chamfers:		1x45°	
		Gen. tol. Machined surfaces		Gen. tol. Welded Constructions		Gen. tol. Casted parts		Gen. tol. Forged parts		R 0.4-1	
		UNI EN 22768/2 - fH		EN ISO 13920B-F		UNI EN ISO 8062 - CT9		UNI EN 10243 - gr.F			
		Scale		Sheet		Size		Checked		Approved	
		1:1		1		A2		gdp		gdp	
Description		Parking brake lever - PMS875RC		Date		25/01/2021		Drawn by		gdp	
Description 2		PMS855RC brake Lever		Designation		Leva freno Neg. PMS855 RC v2		Mass - kg		0.78 ±5%	
Material & Heat Treatment Raw Part											
EN10083-3 39NiCrMo3 +QT - UNI 10990 (bonificato / quench.&temp) 270-320 HB											
Heat Treatment Machined Part											
Heat Treatment. Depth After Machining Process				Surface hardness		Surface Treatment-Coating					
						UNI EN ISO 4042 (Zinc Coated) - Fe/Zn12					
Mech. strenght		Core hardness		Replaces		Drawing Number					REV.
3.2 / (0.8 / 1.6 / 6.3)		= sup non quotate = unquoted surf.		Raw Mat. Dwg. 615.0056/G							615.0056 1
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