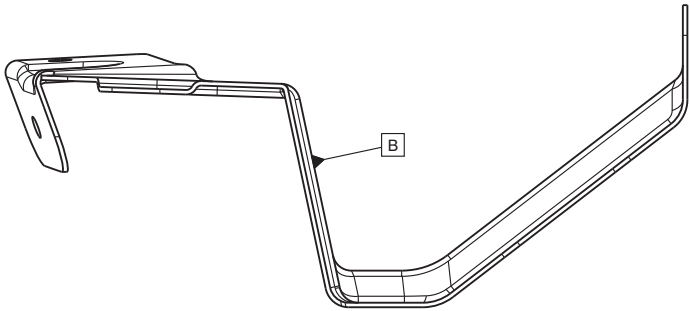


	X	Y	Z
Hole 1	1061,45	-483,1	926,24
Hole 2	1061,69	-433,29	926,72
Slot 3	962,78	-488,64	897,97
Slot 4	961,84	-442,1	901,9



CHINA REFEREMENT: NOT FEASIBLE

For internal use only

This Drawing is reference only.
3D CAD is Master.

Gen. tolerance DIN 6930-2-f

Gen. tolerance for contour: $\sqrt[2]{2 \text{ A B C}}$

Surface tolerance: $\sqrt[2]{2 \text{ A B C}}$

This is a non controlled copy, not released

	Europe	China
Raw material Steel	DC04 +ZE75/75 EN 10152	DC04
Coating	KTL coated, Black 20 μm $\pm 5 \mu\text{m}$ Y200 - 3 Colour Black acc. to VCS 5737,29	KTL (20+/-5um)+Zn coating (7+/-3um) Y200 - 3 Colour Black acc. to VCS 5737,29
Salt Spray Test	Part must resist Salt Spray Test acc. VCS 1027,1449 for 4 weeks	Part must resist Salt Spray Test acc. VCS 1027,1449 for 720h

SURFACE: CLASSES VCS 5068.74 Class V

SAP. No.

LHS: 1129689XX

Thickness of metal part incl. KTL:

1,20 +0,16/- 0,08 mm

Max. Burr acc. to DIN 9830-f

Auxiliary view B
Scale: 1:1

12	NB	15.06.23	Schneider	Schneider	Diameter of the hole for the harness clip increased.			
11		25.01.18	F. Vetro		Added Table to specify differences between Europe and China			
10		24.01.17	F. Vetro		removed measurements on Section View A-A			
9		02.01.17	F. Vetro		Corrected measurements Latch Fixation			
8		21.11.15	F. Vetro		Changed Material to DC04 +ZE75/75 EN 10152			
7		13.10.15	F. Vetro	F. Vetro	Update acc. Meeting with Unicka			
6		15.08.15	M.Mohammed		Data updated for RFO release			
5		26.11.15	Schneider	Schneider	Tolerance View B-B changed			
4		17.10.15	Gagel	Schneider	Datum changed, Section D-D Tolerance changed			
3		09.10.15	Gagel	Schneider	Update acc. to Tool Release			
2		05.07.15	Gagel	Schneider	Update acc. to UPV2 Release			
1		22.05.15	Schneider		Update acc. to Rev 33			
0		14.04.15	Schneider		First Release for RFO			
Index	Section	Date	Changer	Verifier	Remark			
This drawing is our property. It can't be reproduced or communicated without our written agreement.					Roehling Automotive			
DRAWN BY M.Mohammed					DRAWING TITLE Volvo V426 Metal Bracket LHS			
CHECKED BY F. Vetro					SIZE A1	DRAWING NUMBER 31425365_1		REV 11
DESIGNED BY Schneider					SCALE 1:1	WEIGHT(g) 232	SHEET 1/1	