




SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0,4	—0,2/100
	0,4	//0,2/100
	0,25	⊥0,2/100

Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$

General tolerance - Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. Lung. e Diametri	0,00 6,00	0,00 30,0	0,00 120
Tolerance Tolleranza	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$
	6,00 30,0	120 315	4000 2000
	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$
	4000 2000	2000 1000	1000 500
	$\pm 2,0$	$\pm 3,0$	$\pm 4,0$

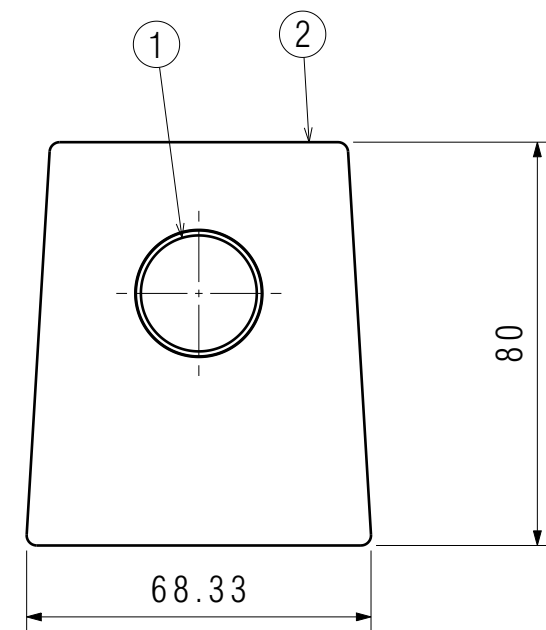
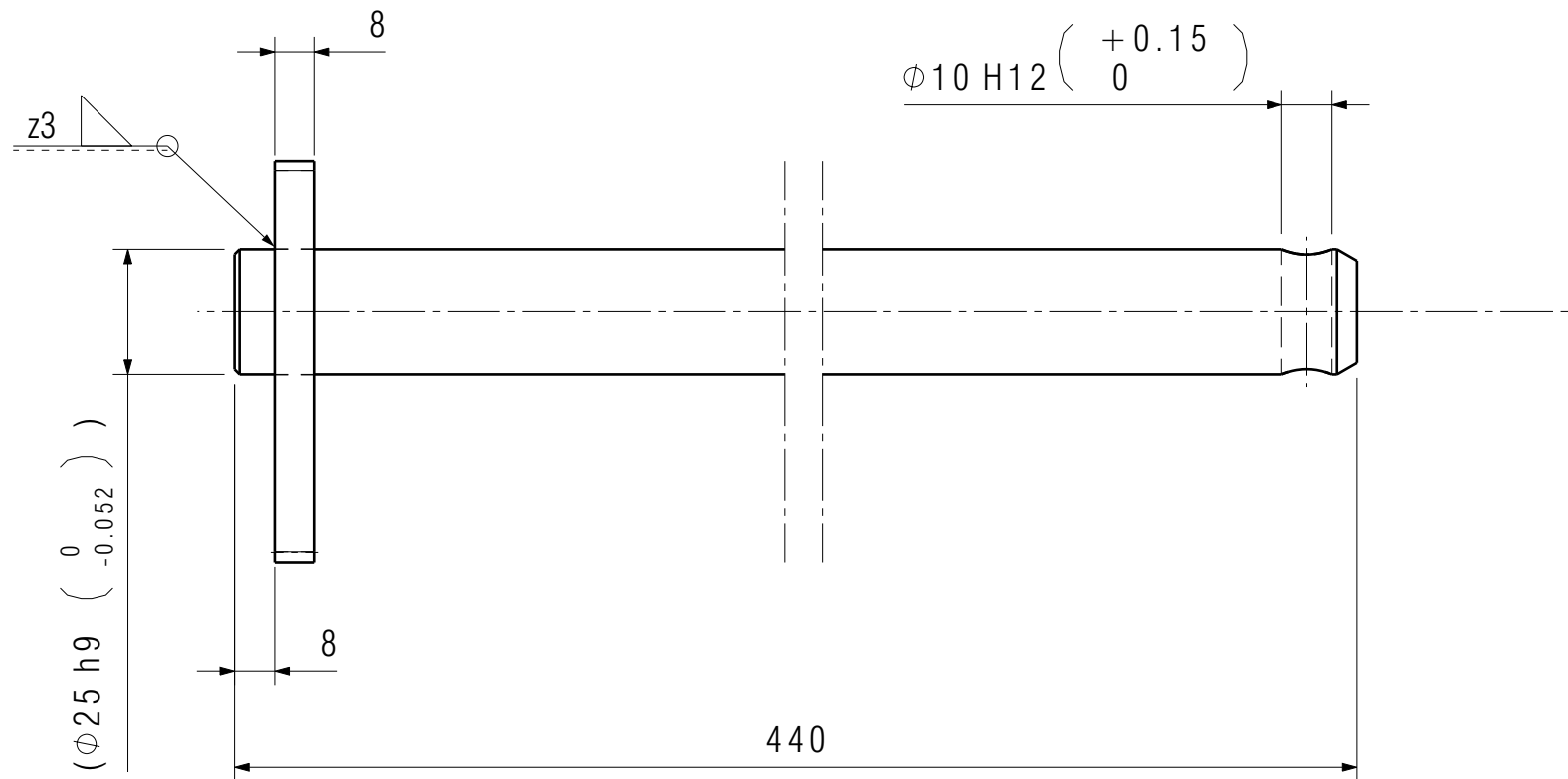
RIFERIMENTO PROCEDURA DI SALDATURA: WELDING REFERENCE:
-WPS 02-16 -WPS 02-16
-WPS 04-16 -WPS 04-16
LIVELLO DI QUALITA': QUALITY LEVEL:
D RIF. UNI EN ISO 5817 D REF. UNI EN ISO 5817

IN PRESENZA DI GIUNTI TESTA TESTA USARE WPS 04-16
IN PRESENZA DI GIUNTI ANGOLO USARE WPS 02-16



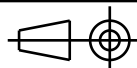
IN THE PRESENCE OF HEAD-HEAD JOINTS USE WPS 04-16
IN THE PRESENCE OF CORNER JOINTS USE WPS 02-16

SALVO DOVE ESPRESSAMENTE INDICATO
USARE, COME TIPOLOGIA DI SALDATURA, N°135

EXCEPT WHERE EXPRESSLY INDICATED
USE, A TYPE OF WELDING, N°135



SUPERFICI PRIVE DA:
-INCISIONI
-MARTELLATURE
-MOLATURE
SALDATURE A VISTA PRIVE DI MOLATURE
SURFACES WITHOUT:
-INCISION
-HAMMERING
-GRINDING
VISIBLE WELDING WITHOUT GRINDING

2	MD5169040	1	LAMIERA NON PIEGATA SP.8	SHEET METAL TK.8			
1	MD5225580	1	PERNO D25 L440	PIN D25 L440			
Pos.	Part Number	Q.ty	Descrizione	Description			
00	R21-015	C-1	Release Emissione	areato	---	---	
Rev	Mod. N.	Type	Modification object / Descrizione modifica		Drawn by	Approved by	Approv. Date
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>				Treatment: --		Creation Date 07/02/2022	
				Trattamento: --			
				Surf.Finish: Zinc Coating Electrolytic Ref. Cap TS-002		Weight [kg] 1,969	
				Finitura sup: Zincatura Elettrol. Rif. Cap TS-002			
Material:				WELDED ASSEMBLY / COMPOSTO SALDATO ref. Cap.TS-030		Perimeter [mm] --	
Family:		Group:	Critical Lev:	Blank Decr: --			
--		--	--	Descr.Grezzo: --			
Part Nr: MD5175310			Replace: 3520-090	Blank: --	Wet Area[m2]: --	Circumferences included	
Description: Support Bracket Descrizione: Staffa di supporto				European method	 Scale: 1:1,5		