

8

7

6

5

4

3

2

OTHER

1

VER. 1.2

KLIPPAN

CAD

REV

DATE

PLAC

DESIGN CHANGE LEGEND:

T=ADDED U=DELETED V=WAS

DRAWN

CHECK

APPR

1

210903

A1

General update

JVN

ANA

DRN

Hexagon  $9.15 \pm 0.1$  (x3)

Mating surface

 $\phi 10 \pm 0.1$  (x2) $\phi 9 \pm 0.1$  $\phi 8.5 \pm 0.1$ 

Mating surface

 $15 \pm 0.2$  $1 \pm 0.2$ 

A-A

Scale: 1:1

(R3)

(R2)

 $22.5 \pm 0.5$ 

(81)

(151)

(107)

(126)

Hexagon  $9.15 \pm 0.1$  (x3)

- General geometric tolerances

Mating surface

Other surface

Holes

Cut edges

$\nabla$	1	X	Y	Z
$\nabla$	3	X	Y	Z
$\phi$	$\phi 1$	X	Y	Z
$\nabla$	1.5	X	Y	Z

- Tolerances refers to coated part

- Surface treatment: CDP M3078-2

- Corrosion protection acc to: M3018-2-G

- Marking: Font: Arial, Height: 8

Part nr XXX

- Material thickness: 3 mm

- Max burrs +0.3mm

- Where dimensions are excluded refer to 3D model

- Product Characteristics Classification:

(CC) Critical Characteristics

(SC) Significant Characteristics

Master Location Points

REF.	X	Y	Z
X1	2238.5	395.5	645.5
X2	2238.5	345.5	645.5
X3	2238.5	345.5	602
Y4	2238.5	395.5	645.5
Z5	2238.5	345.5	602
Z6	2238.5	395.5	645.5

KLIPPAN

KLIPPAN SAFETY AB

MATERIAL EN 10149-2 S420MC (1.0980)

SURFACE -

TITLE Rear\_wall\_bracket\_RHS

WEIGHT -

GENERAL TOLERANCE -

SHEET 1 / 1

DRAWN JVN

DATE

210819

DRAWING NO.

Rear\_wall\_bracket\_RHS\_S\_G2

REF.DRW -

C

KLIPPAN SAFETY AB  
Due to national law of Copyright  
this work is protected against any  
kind of use without permission from  
KLIPPAN SAFETY AB

SCALE 1:2

A3 / C

EO -

PHASE REV

B 1

FRAME A3