

GENERAL TOLERANCES

Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

DET./Part. B

DET./Part. C

DET./Part. D

DET./Part. E

SECT./Sez. A-A

-BAVA MASSIMA 0.04
-MAXIMUM BURR

-RACCORDI NON QUOTATI R5
-FILLETS WITHOUT DIMENSION R5

-RAGGI INTERNI DI PIEGATURA R2
-INTERNAL BENDING RADII R2

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|------------------------------|--|--------------|--------------|
| CN05626 | MODIFICATA ZONA B2-B3 | 04/04/2022 | 01 |
| Change | Modification details: | Date Mod: | IRP |
| Changes to previous release: | | Obtain from: | Substitute: |
| Material: | S235J2G3 +N UNI EN 10025 | Code: | 4032_6002_99 |
| Supply state: | +N: NORMALIZING ROLLING | Dimensions: | |
| Thermic treat.: | | Hardness(T): | |
| Surface treat.: | Cataphoresis epoxy graphite black RAL9011 4010-0003-00 | Hardness(S): | |

DENOMINATION: GUIDA INFERIORE DISCO DOSATORE MC. DX

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Draw.: Enrico Gaiotto Date: 17/10/2019
Mod.: Enrico Gaiotto Sheet N°: 1/1
App.: Giuseppe Morini Scale: 1:2

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PLATE