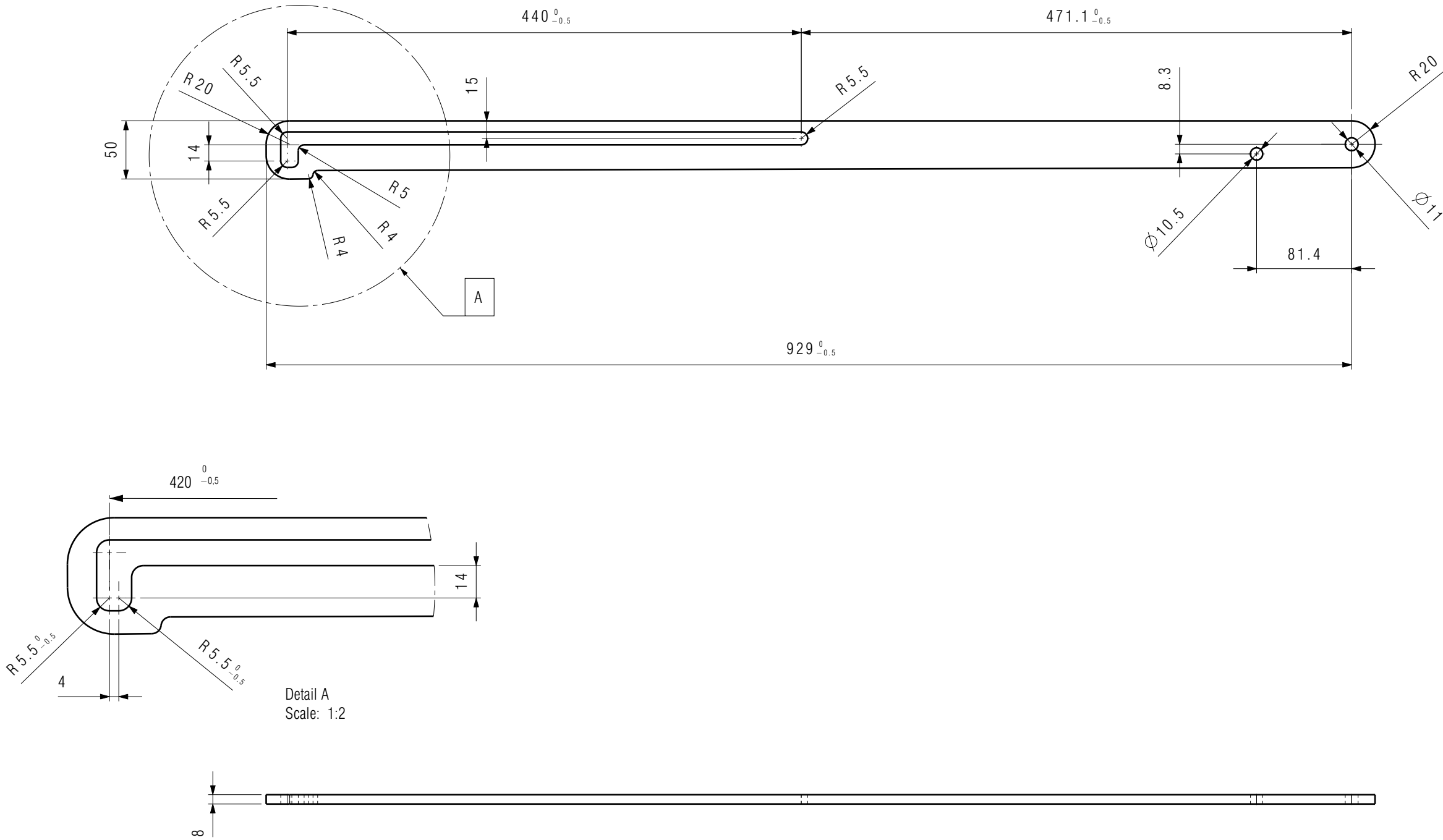


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico




	0.4	—0.2/100
	0.4	//0.2/100
	0.25	⊥0.2/100

Angles ± 0.5°
Angoli ± 0.5°

General tolerance —Tolleranza generale: UNI EN 22768/1 — M									
Length and Diam. Lungh. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	±3.0
	0.00	6.00	30.0	120	315	1000	2000	4000	±2.0
Tolerance Tolleranza	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	



Per quote mancanti fare riferimento a DXF fornito dalla GASPARDO.

00	G20—056	C—1	DRAWING ISSUE EMISSIONE DISEGNO			MOGLIONI	BOT ,	09/08/2021	
Rev.	Mod. N°	Type	Modification object / Descrizione modifica			Modified by	Approved by	Approv. Date	
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 – 35011 Campodarsego (Padova) – Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</div>						Treatment: <i>Trattamento:</i> Fe Zn 12 C 1B Cr3 UNI ISO 2081—9227—4520		09/08/2021 Creation date	
						Surf.Finish.: <i>Finitura sup.:</i>		MOGLIONI , Created by	
						Material: <i>Materiale:</i> S355JR UNI EN 10025		Weight (kg) Peso (kg)	
						Blank Descr.: Sheet thinnk 8 mm UNI EN 10029 <i>Descr. Grezzo: Lam. Sp. 8 mm UNI EN 10029</i>		2.12	
						Blank: <i>Grezzo:</i>		Blank Qnt: <i>Qt. Grezzo:</i>	
Model: JULIA 800 <i>Macchina:</i>			Group: TRAMOGGIA <i>Gruppo:</i>			Perimeter (mm) <i>Perimetro (mm)</i>			
Part Nr.: G15976880 <i>Codice:</i>			Replace <i>Sostituisce</i>						
Description: " " <i>Descrizione:</i> ASTA DI FERMO COPERCHIO JULIA 800						European method 		Scale: <i>Scala:</i> 1 : 4	3146