

A	B	C	D	E	F	G	H
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GENERAL TOLERANCES
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

DET./Part. A
SCALE/Scala: 1:1

- BAVA MAX 0,04
- MAXIMUM BURR

- RACCORDI NON QUOTATI R2
- FILLETS WITHOUT DIMENSION

- RAGGI INTERNI DI PIEGATURA R2
- INTERNAL BENDING RADII

CN06428	Modification details:		20/01/2023	00
Change			Date Mod:	IRP
Changes to previous release: MOD. ZONA D4 E ASOLE - FORI B (2/3)		Obtain from:	Substitute: 048471.1.0	
Material: S235J2G3 +N UNI EN 10025		Code:	4032_6002_99	
Supply state: +N: NORMALIZING ROLLING		Dimensions:		
Thermic treat.:		Hardness(T):		
Surface treat.: Cataphoresis epoxy graphite black RAL9011 4010-0003-00		Hardness(S):		
Weigh:		Volume:		

DENOMINATION: GUIDA SUPP.PIATTELLO CON PULITRICE PROXIMA DX

Ros s.r.l. Via Crosera, 42 - Zona Industriale 33082 AZZANO DECIMO (PN) Tel. 0434 633318 r.a. - Fax 0434 640639 C.F. e P.IVA 01278530934		Draw.: Michele Simonatto Mod.: Enrico Gaiotto App.: Stefano Malfante	Date: 17/02/2022 Sheet N°: 1/1 Scale: 1:2	048471.2.0 GUIDE
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