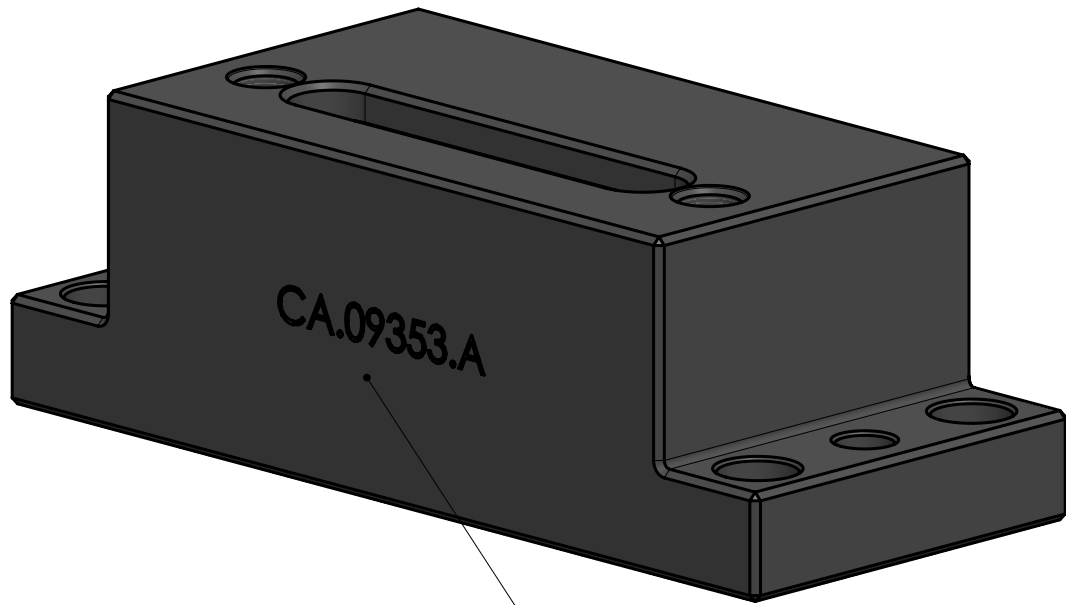
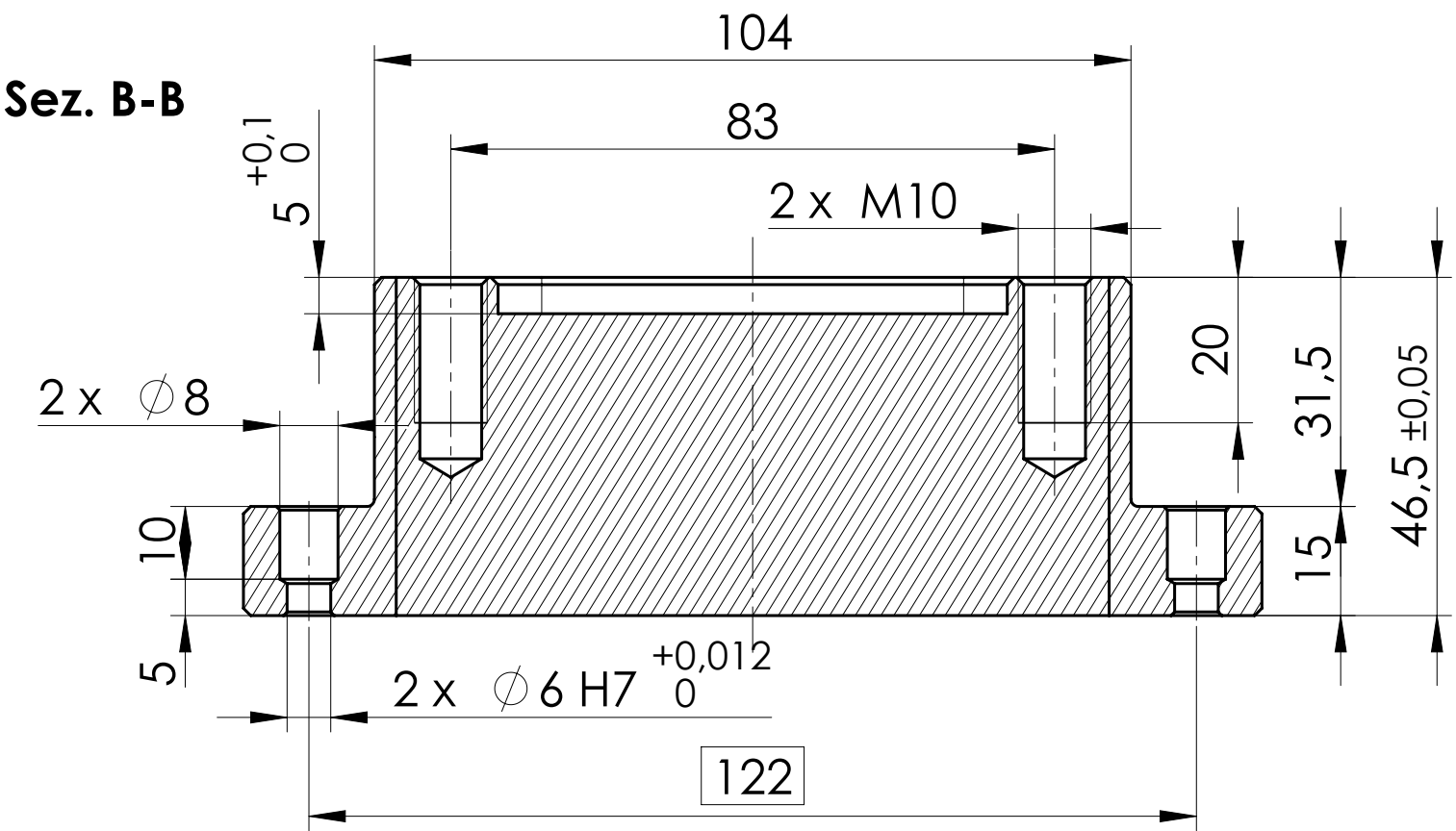
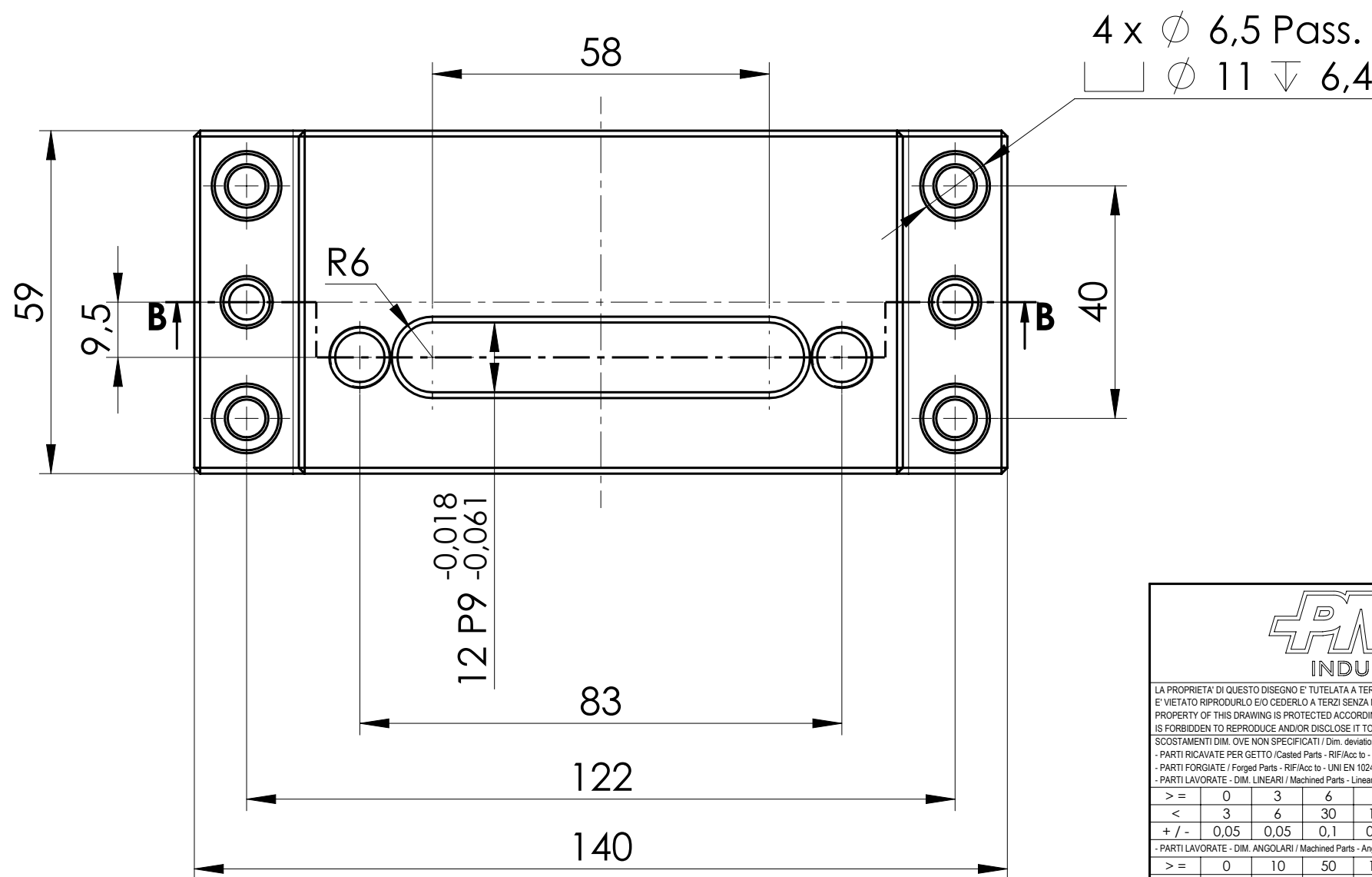


Sez. B-B



STAMPIGLIARE
CODICE ATTREZZATURA



3.2

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|--------|--------|--------|------------|---|-------|--------------------|---|---|---|---|----|-----|-----|------|------|---|-------|------|------|-----|------|-----|-----|-----|-----|-----|---|----|----|-----|-----|---|----|----|-----|-----|---|-------|--------|--------|--------|--------|--------|-------------|------------|-------------------|----------|----------------------|--------|---------------------|----------|
| <div></div> <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RIVAVATE PER GETTO / Casted Parts - RIF/Acc. to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc. to - UNI EN 10243 >> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div> <table><tr><td>> =</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <table><tr><td>> =</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table> <div>TOLLERANZE DI FORMA E POSIZIONE ISO 2692 Form and position tolerances</div> | > = | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | < | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | - | + / - | 0,05 | 0,05 | 0,1 | 0,15 | 0,2 | 0,3 | 0,5 | 1,0 | > = | 0 | 10 | 50 | 120 | 400 | < | 10 | 50 | 120 | 400 | - | + / - | 1° 00' | 0° 30' | 0° 20' | 0° 10' | 0° 05' | DATA / Date | 15/06/2023 | DISEGNATO / Drawn | Deana F. | MATERIALE / Material | S355JR | MASSA / Weight - kg | 2.40 ±5% |
| | > = | 0 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | < | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | + / - | 0,05 | 0,05 | 0,1 | 0,15 | 0,2 | 0,3 | 0,5 | 1,0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | > = | 0 | 10 | 50 | 120 | 400 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | < | 10 | 50 | 120 | 400 | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| + / - | 1° 00' | 0° 30' | 0° 20' | 0° 10' | 0° 05' | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DESCRIZIONE / Description | Supporto anteriore cilindro di spinta banco collaudo assali - Isola Montaggio Assali 725 NACCO | | | | | SMUSSI N.Q. | 1x45° | COMM. ATTREZZATURA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| RIVESTIMENTO SUPERF. / Surface Coating | Fosfatazione | | | | | RACC. N.Q. | R0.4 | FOGLIO / Sh. | DI / Of | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TRATT. TERMICO FINALE / Final Heat Treatment | | | | | | SCALA / Scale | 1:1 | FORMATO / Size |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PROFONDITA' TRATT. TERM./Heat Treatm. Depth | | | | | | DIS. GREZZO N. / Row Material Drawing Nr. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DUREZZA SUPERFICIALE / Surface Hardness | | | | | | DISEGNO N. / Drawing Number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | CA.09353.A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |