



REVISION				
AREA	REV.	DESCRIPTION	DATE	DRAWN
	02	Updated material and surface treatment	08/01/2018	Breda
 <p>This drawing is exclusive property of KEY AUTOMATION</p>		DRAWN	Enrico C.	COLOR
		DATE	23/03/2007	TREAT/FINISH
		APPROVED		MATERIAL
		DATE		TITLE
<p>DIMENSION ARE IN MILLIMETERS</p> <p>CHAMFER WITHOUT DIMENSIONING: 0.5x45°</p> <p>RADIUS WITHOUT DIMENSIONING: R0.5</p> <p>GENERAL TOLERANCES: UNI EN 22768 m-H</p> <p>UNI EN 12020-2</p> <p>DIMENSIONS ARE AFTER TREATMENT IF REQUIRED, UNLESS SPECIFIED</p> <p>WELDING PROCESSES ACCORDING TO ISO 4063:2011</p> <p>ISO 857-1:1998</p>		<p>+V = INCREASE WITH DRAFT</p> <p>-V = DECREASE WITH DRAFT</p>		<p>BRACKET</p>
				<p>CODE</p> <p>520ZANSC-200</p>
		<p>WEIGHT (g)</p> <p>195</p>		<p>Electrodeposited coating ISO 2081 - Fe/Zn 12 A</p>
		<p>MATERIAL</p> <p>02 S235JR (Fe360)</p>		<p>REV.</p> <p>02</p>
		<p>SCALE</p> <p>1:1.5</p>		<p>SHEET</p> <p>1 of 1</p>