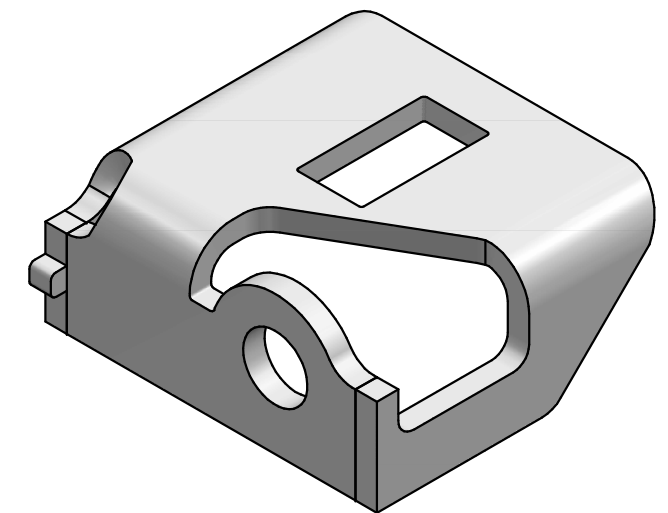
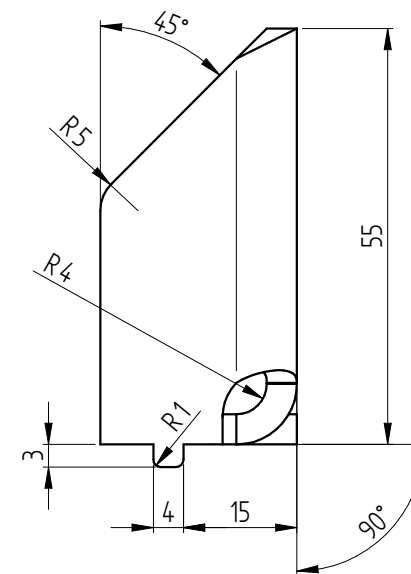
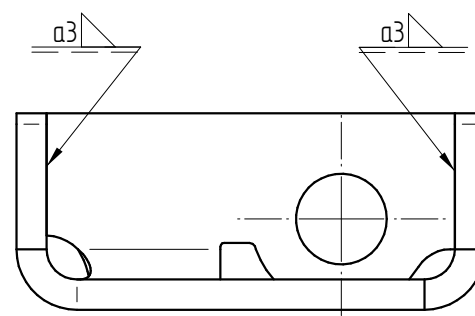





Indicazione per saldatura alternativa:  
Per tutto l'assieme (tranne indicato diverso)  
sono validi seguenti indicazioni:


- Metodo di saldatura DIN ISO 4063 151 MAG
- Qualità di saldatura DIN ISO 5817 – C



Mehr Detailinformationen über die Kontur können dem DXF-File entnommen werden  
Informazioni più dettagliate sul profilo si possono trovare nel file DXF




 ( Ra3,2 superficie taglio laser Laserschnittfläche )
 
 DIN 6784
 
 -0,1  
-0,5

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk	Thermal cutting	ISO 9013	Welding construction	ISO 13920	Metal moulded parts	ISO 8062	Plastic moulded parts	ISO 20457			
Geometrix product specification According to GPS rules		Fundamentals, concepts principles and rules		ISO 8015	Tolerances of form, orientation, location and run-out		ISO 1101	Welding joint	ISO 2553	Work piece esge	ISO 13715	Surface condition	ISO 1302		
01	A	Enlarged cut-out for spanner						18.08.2022	Sonnert J.	Sonnert J.					
Revision	Version	Description of the change						Date	Creator	Approver					
Scale	1 : 1	Material			S235JR		Surface treatment				electroplating EN ISO 2081 Fe/Zn12A		Weight	0.15 kg	
Page size	A3	Status of drawing		Released		Item number			Revision		Version		Page	1/1	
Dimensioning unit	mm	Creator	Sonnert J.		Approver	Sonnert J.		SBUF0716			01		A	1000K "dft"	470196
Projection method		Create date	17.02.2022		Approve date	18.02.2022		Description							
								Mounting bracket for sidepanel V22 ORCA							
								ISO 16016 The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design							