

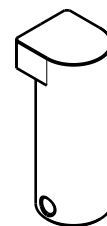
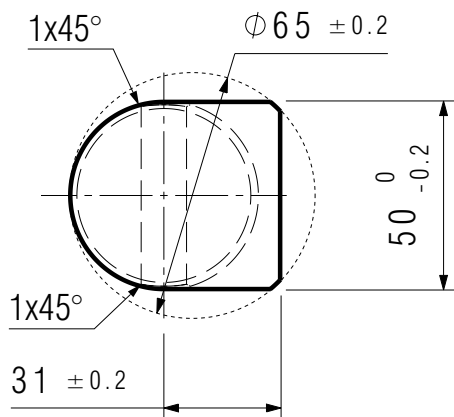
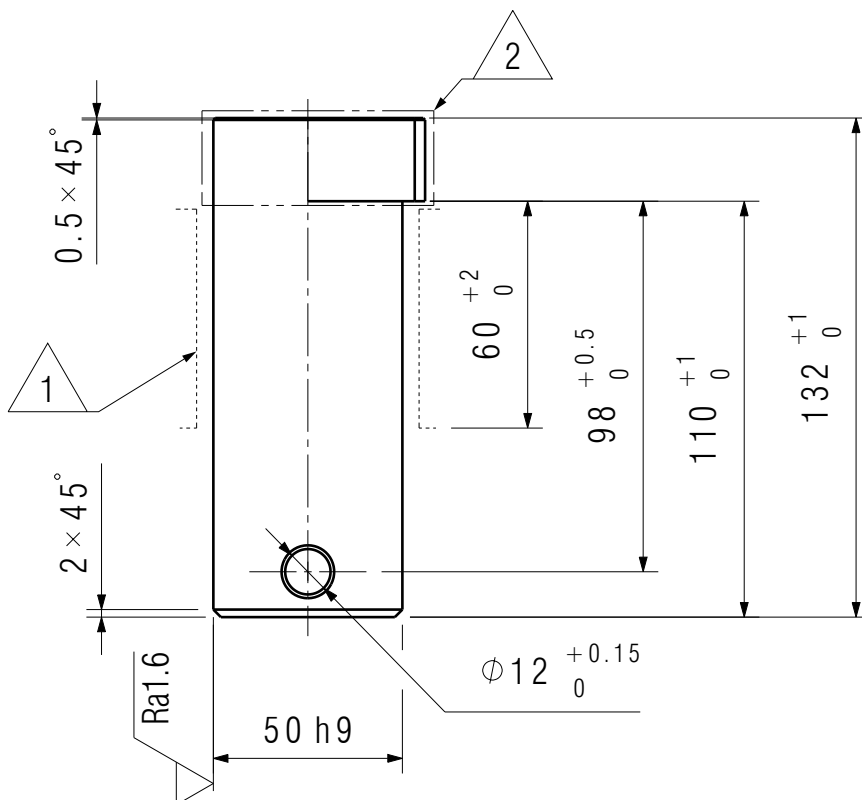
SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA

Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	—0,2/100
	0.4	//0,2/100
	0.25	⊥0,2/100

Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$



1 INDUCTION HARDENING AREA

2 OBTAIN BY ELECTROFORGING PROCESS

ELECTROFORGING

Ra12.5

Ra1.6

00	A20-050	C-1	Release Emissione	mdelorenzi	mdelorenzi	16/06/2021
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
 Maschio Aratri S.r.l. Via O.Bravin, 151/B - 30023 Concordia Sagittaria (Venezia) - Italy Email: info@maschio.com www.maschionet.com THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW				Treatment: Induction hardening prof.1-2 (45-50 HRC) Trattamento: Tempra Ad Induzione Prof.1-2 (45-50 HRC) Surf.Finish: Zinc Coating Flake Ref. Cap TS-021 Finitura sup: Zincatura lamellare Rif. Cap TS-021 Material: 42CrMo4 + QT UNI EN ISO 683-2:2018		Creation Date 18/05/2021 Weight [Kg] 2,087
Document No: --		Class: --	Critical Lev: --	Blank Decr: -- Descr.Grezzo: --		Perimeter [mm] --
Part Nr: A51304151			Replace: A50001950	Blank: --	Wet Area[m2]: --	Circumferences included
Description: PIN D.50 L=110/D.12 Descrizione: PERNO D.50 L=110/D.12				European method	Scale: 1:2	

General tolerance - Tolleranza generale: UNI EN 22768/1 - M						
Length and Diam.	0.00	6.00	30.0	120	315	1000
Lungh. e Diametri	6.00	30.0	120	315	1000	2000
Tolerance	±0,1	±0,2	±0,3	±0,5	±1,2	±3,0
Tolleranza	±0,1	±0,2	±0,3	±0,5	±1,2	±3,0