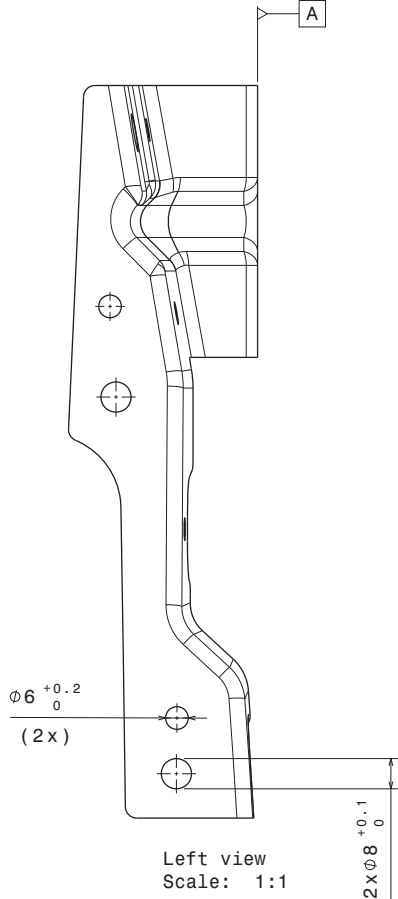
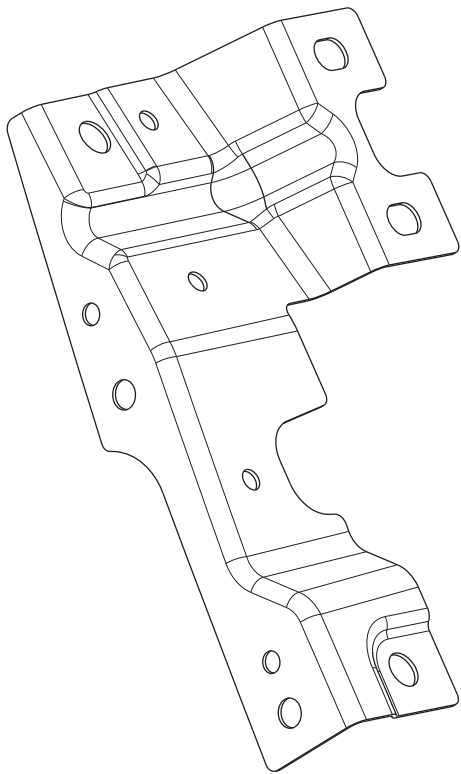


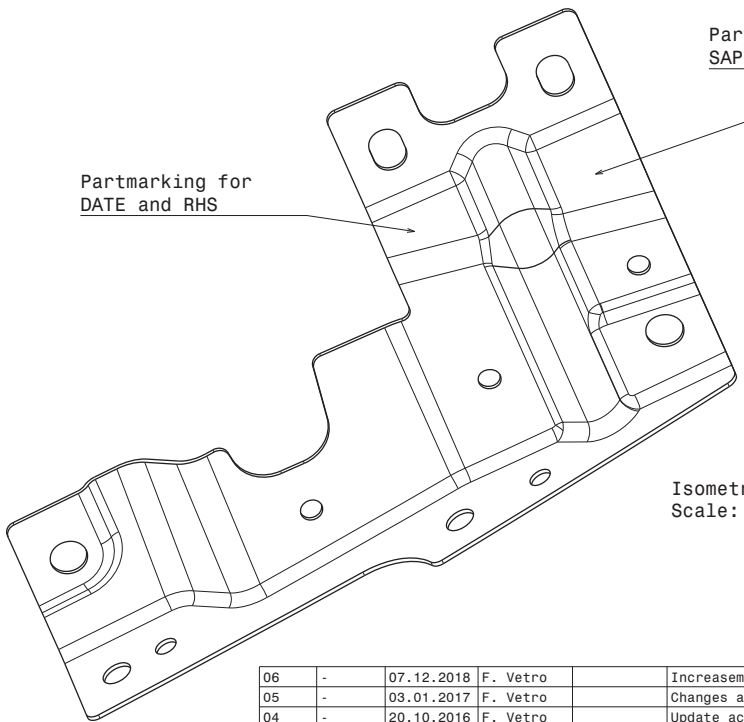
Front view  
Scale: 1:1



Left view  
Scale: 1:1



Isometric view  
Scale: 1:1



Isometric view  
Scale: 1:1

Material:

STEEL : DC04 + ZE 75/75 EN10152  
COATING: KTL coated, Black 20 µm ±5 µm  
Y200 - 3 Colour Black acc. to VCS 5737,29  
SURFACE: CLASS V acc VCS 5068.74  
Thickness of metal part: 1,20 +0,09/ -0,05 mm  
Max Burrs acc. to DIN 9830

Part must resist Salt Spray Test acc. VCS 1027,1449 for 4 weeks

Gen. tolerance for contour:  $\sqrt[3]{3 \text{ A B C}}$

Surface tolerance:  $\sqrt[2]{2 \text{ A B C}}$

SAP. No. 1136342XX  
RHS

Location and size needs to be approved  
by Röchling Automotive  
General Tolerance DIN 6930-2-f

FOR INTERNAL USE ONLY

This Drawing is for Reference only.  
3D CAD is Master.  
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06	-	07.12.2018	F. Vetro		Increase ment Fixation Holes
05	-	03.01.2017	F. Vetro		Changes after FDJ Release
04	-	20.10.2016	F. Vetro		Update acc. FDJ Release
03	-	04.10.2016	F. Vetro	F. Vetro	Update acc. Unicka Meeting
02	-	22.08.2016	R.Boghian	F. Vetro	Update acc. to UPV2 Release
01	-	09.06.2016	M.Mohammed	R.Eret	Update acc. to UPV1 Release
Index	Section	Date	Changer	Verifier	Remark
This drawing is our property. It can't be reproduced or communicated without our written agreement.			Röchling Automotive SE & Co. KG		
DRAWN BY R.Boghian		DATE 22.08.2016	DRAWING TITLE Volvo V43x_Upper Shutter Steel Bracket RHS		
CHECKED BY F. Vetro		DATE 04.10.2016	SIZE A1	DRAWING NUMBER 31455481-16	REV 06
DESIGNED BY M. Preece		DATE xxx	SCALE 1:1	WEIGHT(g) 167,4	SHEET 1/1