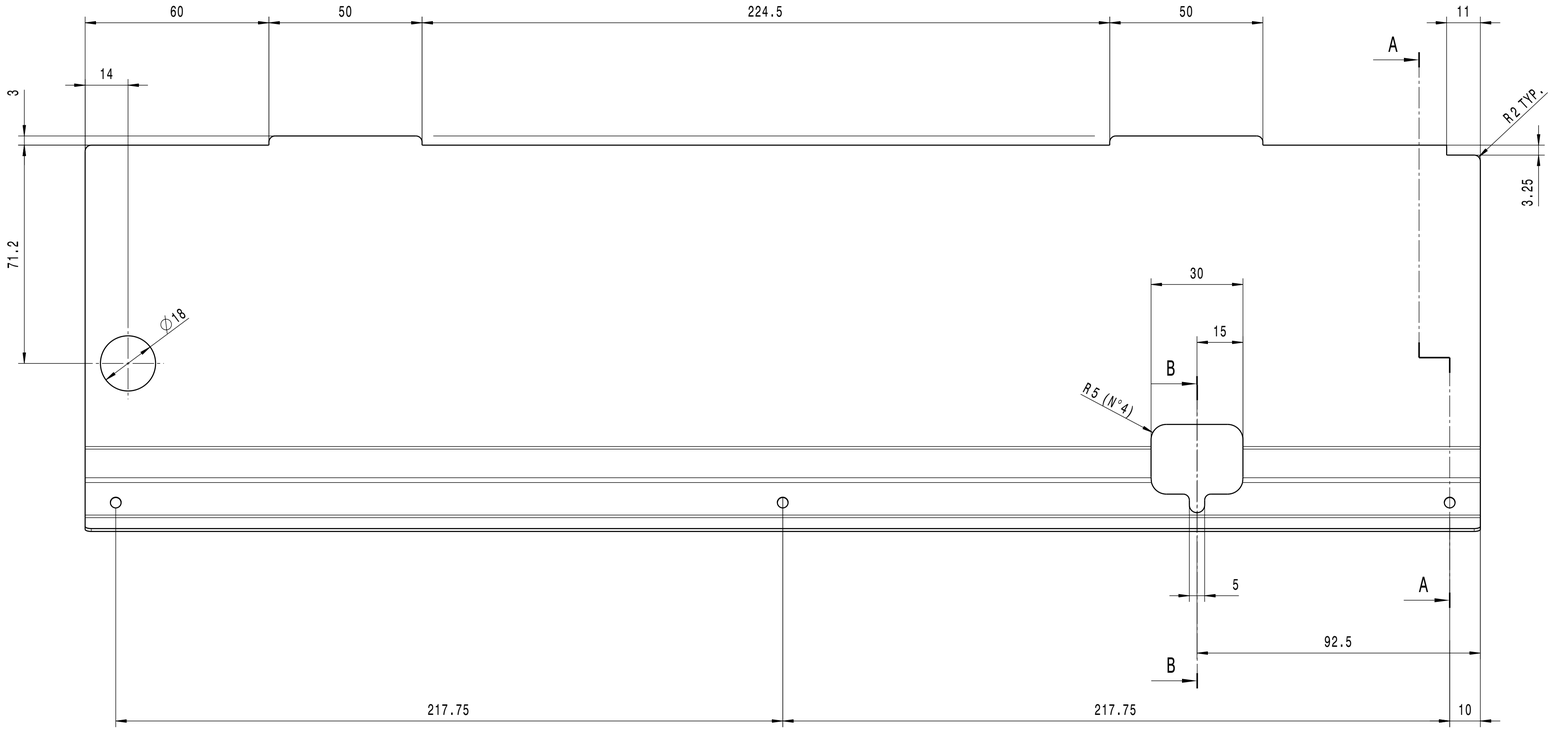
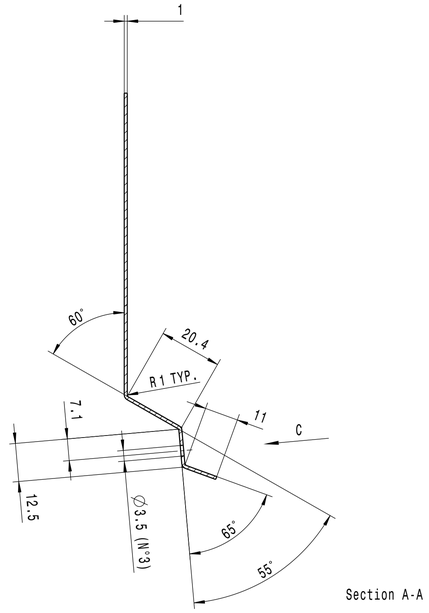
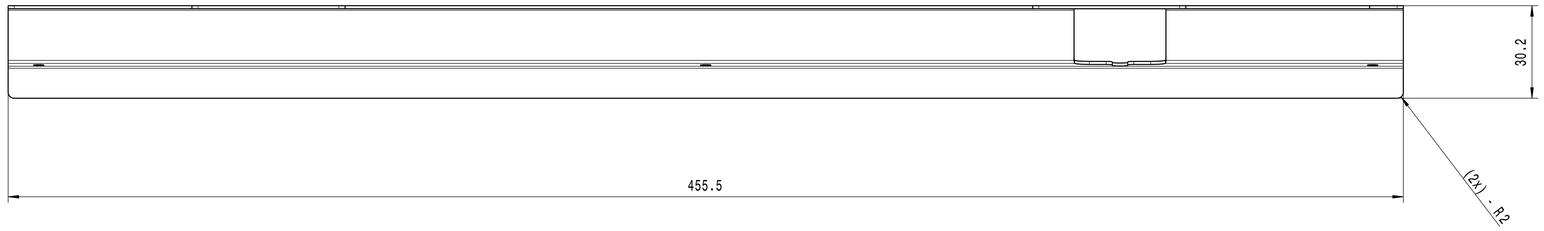
XXXXXXXXXXX_XX

CL1	CL2	QTY	CA-NO.	CHANGE	DD.MM.YY	DRAW	CHECK
A	01		483621	FIRST RELEASE/Primo disegno per rilascio	25.06.19	BA.M.	FA.F.
B	02		517189	UPDATES NOTES AND QUOTE SYSTEM	30.10.19	Ta.L.	Ta.L.





Section A-A



General notes:
Eliminate cutting edges
Perform sheet metal cutting in nitrogen
Note generali:
Eliminare bordi taglienti
Eseguire taglio lamiera in azoto

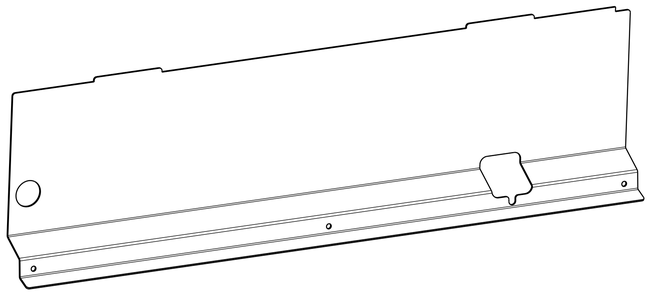
Surface preparation:
The component to be painted must be superficially cleaned to remove any traces of grease, oxidation and anything that may prevent a good adhesion of the paint film.
Preparazione delle superfici:
Il componente da verniciare deve essere sottoposto ad una pulizia superficiale per eliminare eventuali tracce di grasso, ossidazione e tutto quanto possa impedire una buona adesione del film di vernice.

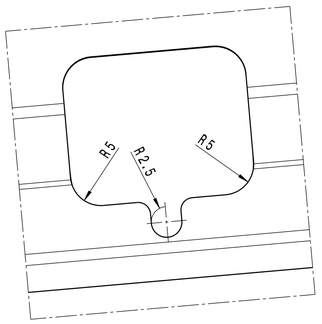
Type of painting:
Cataphoresis with a thickness of 20 ÷ 35 micron
Tipo di verniciatura:
Cataforesi con spessore di 20 ÷ 35 micron.

Salt spray resistance:
Cross engraving and 300 h exposure according to UNI ISO 9227
Resistenza in nebbia salina:
Incisione a croce e 300 h di esposizione secondo UNI ISO 9227

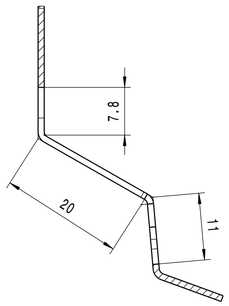
Color:
Black RAL 9005
Colore:
Nero RAL 9005

For the realization of the cutting program use the dxf files obtained from the 3D sheet metal model P.N. 6243650A.
Per la realizzazione del programma di taglio utilizzare il file dxf ricavato dal modello 3D sheet metal codice 6243650A.





Detail C
Scale: 2:1



Section B-B

- COMPLIES WITH DIRECTIVE 2000/53/EC
  IN THE MOST RECENT AMENDMENT.
  EXEMPTIONS ACCORDING TO ANNEX II ARE NOT PERMITTED.
- Conforme alla direttiva 2000/53/EC
  nella versione più recente.
  Non sono ammesse le esenzioni secondo l'allegato II.

FOR MISSING DIMENSIONS SEE CAD-DATA SET
Per le dimensioni non quaotate fare riferimento al modello CAD

[.] ENGLISH LANGUAGE IS BINDING
La lingua inglese è vincolante

[X] ITALIAN LANGUAGE IS BINDING
La lingua italiana è vincolante

REF./POS. DIM ( ) INFORMATION DIM

CAD-SYSTEM: CATIA V5 R19

PERMISSIBLE DEVIATION FOR DIM WITHOUT TOLERANCES: ISO 2768 cL
VOLTAGE: -
WEIGHT ESTIMATED: kg .
SURFACE mm²: .

MATERIAL: . EN 10130-DC01 A m
MATERIAL-NO: .
SUPPL-DRAW: N

SURFACE PROTECTION: SEE NOTE SURFACE TREATMENT / VEDI NOTE TRATTAMENTO SUPERFICIALE
ECA-NO.: 517189

PART NAME: BRACKET BOTTOM EVAP
staffa fondo per evaporatore

DATE	25.06.19	25.06.19	25.06.19
NAME	BA.M.	BA.M.	FA.F.
.	MOD/DRAW	CHECK	APP

SCALE 1:2
OLD WEBASTO NO. .
STATUS .
SIZE A1 594x841
WF 1
PART-NO. 6243650 B 02 CL1 CL2

Webasto
Webasto Thermo & Comfort Italy S.r.l.

REPLACED BY DRW.-NO. . FROM .
REPLACEMENT FOR DRW.-NO. . FROM .
PAGE 1 / 1

Refer to protection notice ISO 16016