



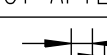




3135327-AA	SA BRACKET R	S
3135327-AA	SA BRACKET L	S
PART NO.	PART NAME	REMARKS
PART INFORMATION		
100-000-0000		
A40 RELEASE FOR TOOLING		100-000-0000
DWG. REV.	REVISION RECORD	DATE DES
GENERAL TOLERANCES ISO 22081		
0.6 A B C		
TEDS ACCORDING TO CAD MODEL		
		
DOCUMENT CONTROLLED ELECTRONICALLY. CONFIRM STATUS IN PLM SYSTEM BEFORE USE. SEE PLM FOR APPROVALS & REVISION RECORD HISTORY.		
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DRAWING NAME :	SA BRACKET	S
DRAWING NO. :	3135327-AA0	S

NO.	1.0 REQUIREMENTS FOR MOULDED PLASTIC PARTS	STANDARD-DATE	REMARKS	CL
1.1	NO SHARP EDGES ALLOWED	$R_{min} 0,5$		
1.2	PERMISSIBLE MISMATCH AND FLASH ON PARTING LINES/SURFACES ACC. TO:	 ISO 10135 : 2007-11	X	
1.3	EJECTORS AND GATE MARKINGS ACC. TO:	 ISO 10135 : 2007-11	X	
1.4	MATERIAL: GRILON TS21		X	
1.5	LABELING MATERIAL CODE PER:	VD260 >PA6.6c : 2007-04		
1.6	FLAMMABILITY ACC. TO:	UL 1010 : 2008-01	X	
1.7	EMISSION BEHAVIOUR ACC. TO:	VW 50180 : 2019-D4	X	
1.8	MIN. THICKNESS OF PLASTIC INSULATION	$w_{min} 0,6mm$	X	
1.9	INTERNAL DEFECTS LIKE CRACKS, NOTCHES, BUBBLES AND VACUOLES NOT ALLOWED.			
1.10	REGRIND, RECYCLED AND REGENERATES MATERIALS ARE NOT ALLOWED FOR SAFETY COMPONENTS AND VISIBLE INTERIOR PARTS. RELEASE AGENT SPRAY WITH VOLATIL SILICOES ARE NOT ALLOWED.			
1.11	LOCATION OF PARTING LINES, GATE(S), EJECTORS, DATE STAMPS AND LABELING MUST BE APPROVED BY ENGINEERING DEPARTMENT OF JOYSON SAFETY SYSTEMS, BEFORE TOOL CONSTRUCTION STARTS.			
1.12	THE DRAWING REPRESENTS THE PRODUCT AFTER MOLDING.			
1.13	DRAFT ANGLE 1° MAX. UNLESS OTHERWISE SPECIFIED			

NO.	2.0 REQUIREMENTS FOR SHEET METAL PARTS	STANDARD-DATC	CF
2.1	PARTS MUST BE CLEAN, OIL- AND GREASE FREE SURFACE TENSION WITH TEST INK	MIN. 30mN/m ISO 13715 : 2017-03	X
2.2	ALL EDGES AND OTHER AREAS HAS TO BE FREE OF BURR PER	<p>PUNCHING DIRECTION</p> <p>OPPOSITE SIDE OF PUNCHING DIRECTION</p>	X
2.3	STRIP CONNECTION EDGES	<p>PUNCHING DIRECTION</p> <p>OPPOSITE SIDE OF PUNCHING DIRECTION</p>	X
2.4	OTHER KIND OF CUTS	<p>CUTTING AREA</p>	X
2.5	EMBOSSED RADIUS		X
2.6	LABELING MATERIAL CODE PER:	VDA260 >Fe/Zn< : 2007-04	
2.7	ALL SPECIFIED DIMENSION APPLY AFTER SURFACE TREATMENT IN UNLOADED CONDITION		
2.8	SURFACE PROTECTION PER:	Z140 N-A-C	X
2.9	MATERIAL :	HK420LAD	X
	t=2	EN 10143 : 2006-06	

NO.	3.0 GENERAL REQUIREMENTS	STANDARD-DATE		
3.1	ADDITIONAL PROCESS FEATURES WHICH ARE NOT ON THE DRAWING MUST BE APPROVED AND RELEASED BY MODULE PRODUCER			
3.2	FIRST MEASUREMENT ACC. TO 3D CAD-DATA AND/OR DRAWING AFTER PRIOR APPROVAL FROM QUALITY DEPARTMENT			
3.3	PART HAS TO BE FREE OF DIRT, DUST OR ANY KIND OF OTHER SURFACE CONTAMINATION			X
3.4	PARTS LABELING TO	N 02.006-1		
3.5	BANNED SUBSTANCES AND SUBSTANCES REQUIRING APPROVAL ACC. TO:	CAQSL		
3.6	NO CRACKS ON FINISHED PART PERMITTED			
3.7	TERMS OF DELIVERY ACCORDING TO	N 04.006-2		

	4	SA BRACKET R (INSULATION R)	1	31.35.327	-	31.35.336
	3	SA BRACKET L (INSULATION L)	1	31.35.327	31.35.327	-
R	2	BRACKET R	1	31.35.327	-	31.35.337-AA
	1	BRACKET L	1	31.35.327	31.35.328-AA	-
		NAME	QTY	DWG. NO.	PART NO.	PART NO.
POS				SA BRACKET L 31.35.327	SA BRACKET R 31.35.336	