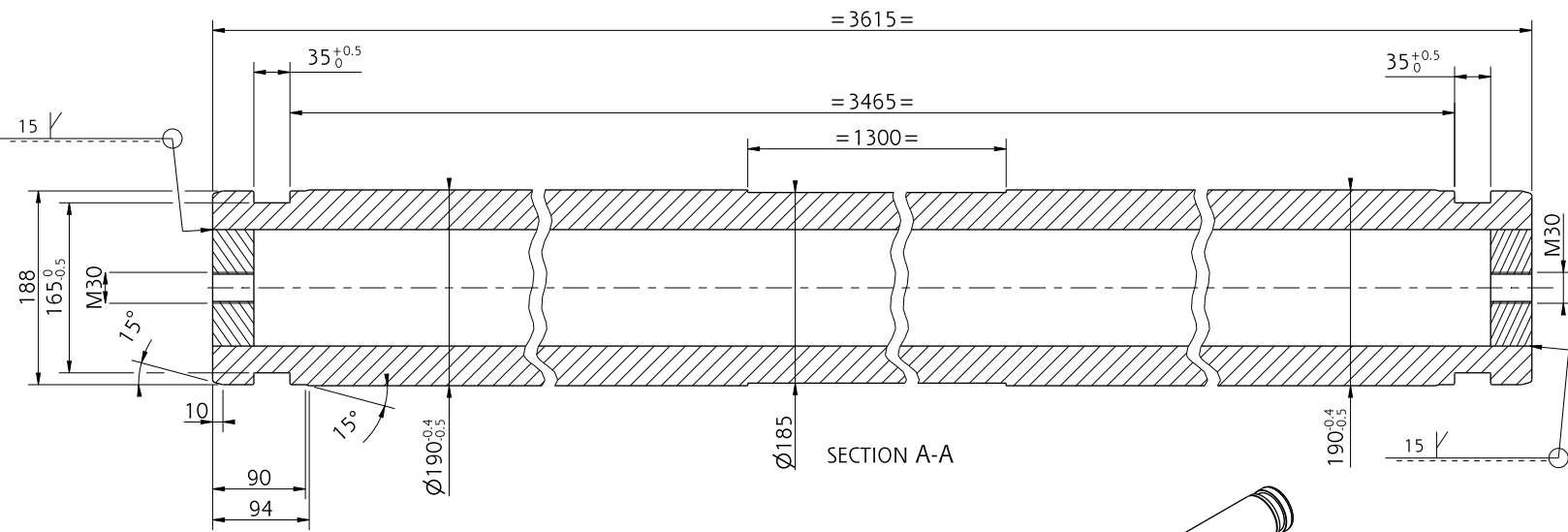
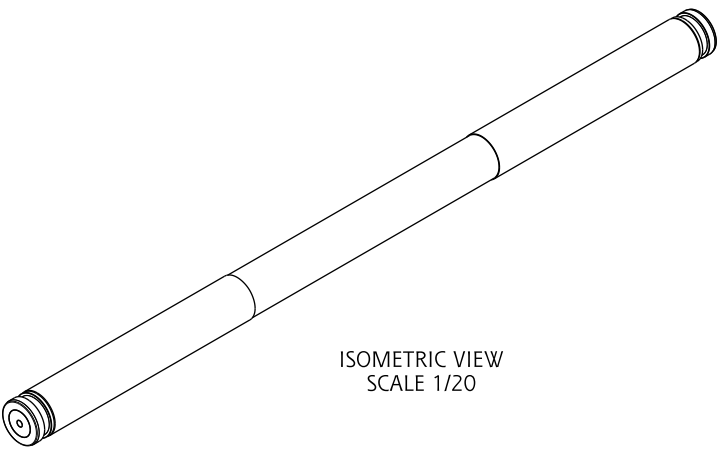


ITEM	Q.TY	PART NUMBER	DESCRIPTION	SP. / Ø	MATERIAL
1	1	PB36481022_01	SHAFT	200	S355K2
2	2	PB36481022_02	CHIUSURA	40.0	S355K2



SECTION A-A



ISOMETRIC VIEW
SCALE 1/20

Category of member/ Weld Categoria el. sald	Type of weld connection tipo di saldatura	Test Method / Metodo di prova			
		Visual insp	Liq Pen/Magn T. insp	U.T. insp	Rad T. insp.
Essential member class a,b E-n°	BUTT W. sald di testa	100%	100%	100%	
	K, T, full pen W. K, T, piena pen.	100%	100%	100%	
	K, T, part pen and fillet W K, T, parz. pen.e angolo	100%	100%		
Primary class c,d P-n°	BUTT W. sald di testa	100%	20%	20%	
	K, T, full pen W. K, T, piena pen.	100%	20%	20%	
	K, T, part pen and fillet W K, T, parz. pen.e angolo	100%	20%		
Secondary class e S-n°	BUTT W. sald di testa	100%			
	K, T, full pen W. K, T, piena pen.	100%			
	K, T, part pen and fillet W K, T, parz. pen.e angolo	100%			

PREPARAZIONE LEMBI SALDATURA SECONDO UNI 11001
WELDING EDGE PREPARATION

SE NON DIVERSAMENTE INDICATO
SALDATURA CONTINUA PIANA
UNLESS OTHERWISE SHOWN
CONTINUOUS WELD

$a = 0.7 \times S$

SPessore lamiera piu' sottile
THICKNESS OF SMALLEST PLATE

FOR NDT MANUFACTURE WELD
SEE ATTACHED TABLE "A"

SE NON DIVERSAMENTE INDICATO
SALDATURA CONTINUA PIANA
UNLESS OTHERWISE SHOWN
CONTINUOUS WELD

$a = 0.35 \times S$

SPessore lamiera piu' sottile
THICKNESS OF SMALLEST PLATE

FOR NDT MANUFACTURE WELD
SEE ATTACHED TABLE "A"

1	04/07/2020	Change tolerance on diameter	S.I.D.B.P.	F.F.	N.S.
0	10/03/2020	First issue	S.I.D.B.P.	F.F.	N.S.
REV.	DATE	DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED BY
REVISIONS					
Linear measures	Tolerance	General tolerances ISO 2768 - F H	Description: 36-48 PBM TRACKS SHAFT		
< 120	± 0.15	General Tol. Angles	Material: S355K2		
≥ 120 < 400	± 0.2	Rough part ± 1 Mach. part ± 0.5	Treat:		
≥ 400 < 1000	± 0.3	dim dim da verif.	Weight: 531.7 kg		
≥ 1000 < 2000	± 0.5		Scale: 1/5		
≥ 2000 < 4000	± 1		Part No: PB36481022		
≥ 4000	± 1.5		Sheet: 1 of 1		
			Drw No: PB36481022		
			A3		