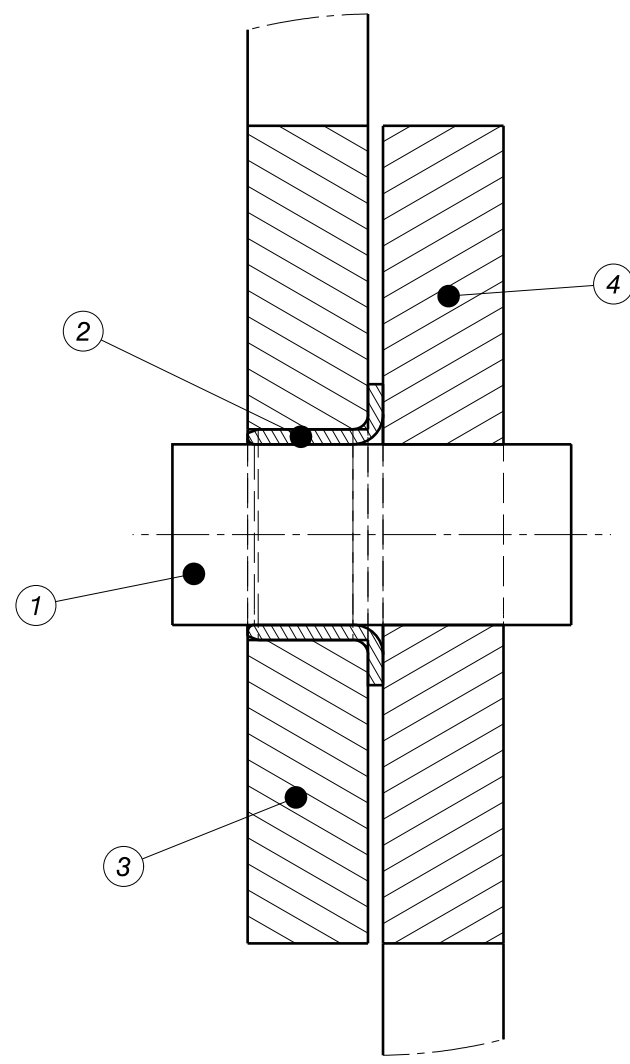
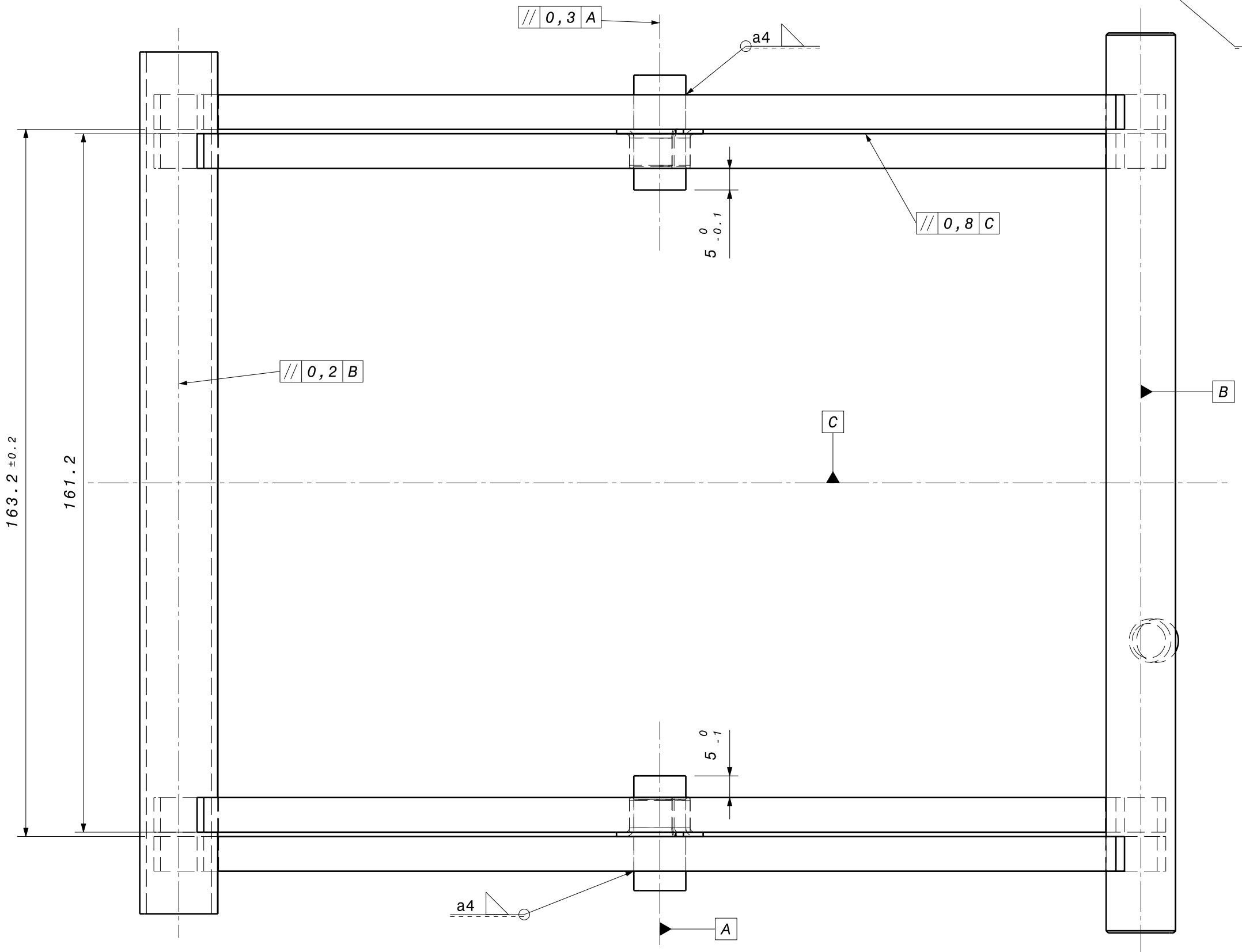
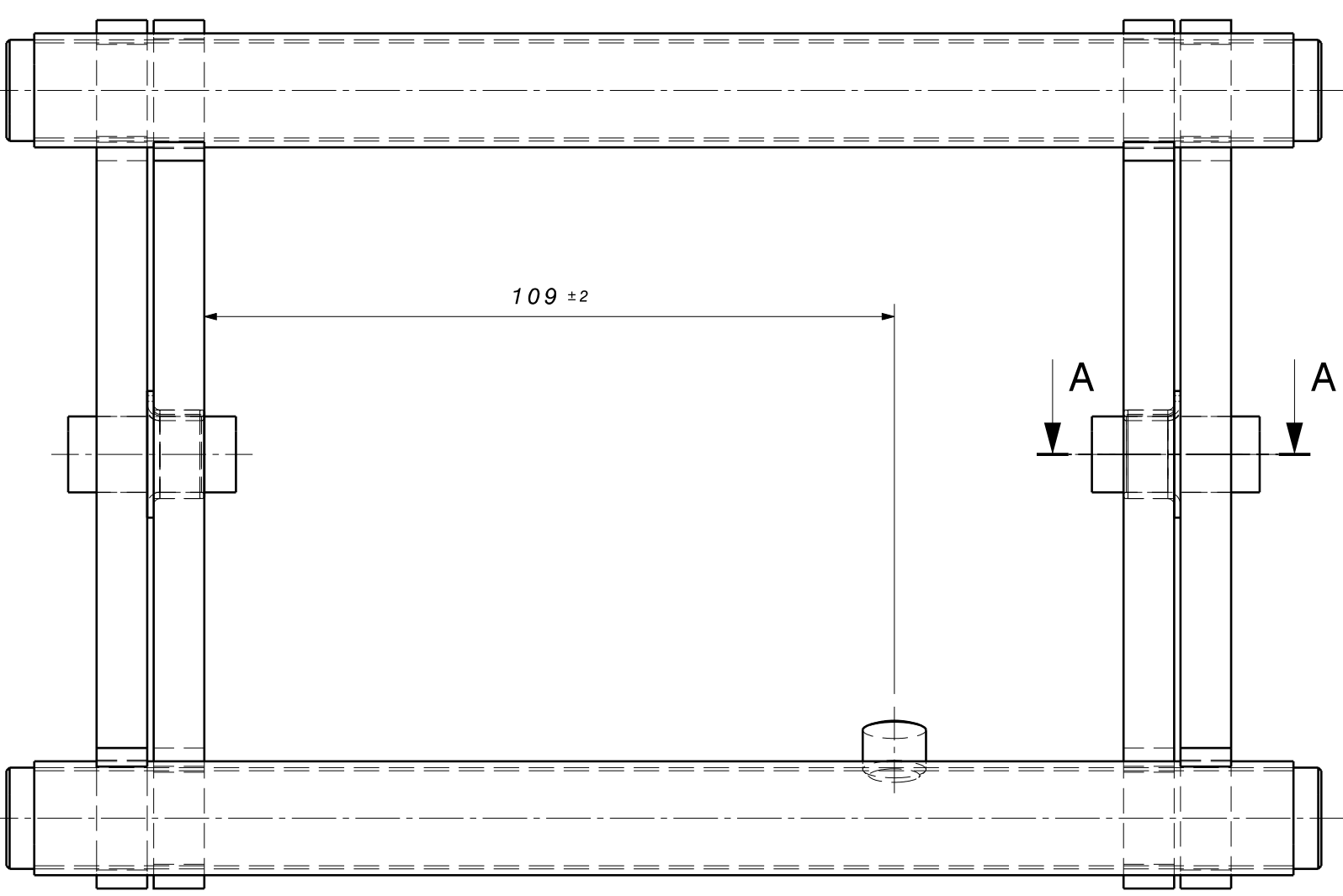
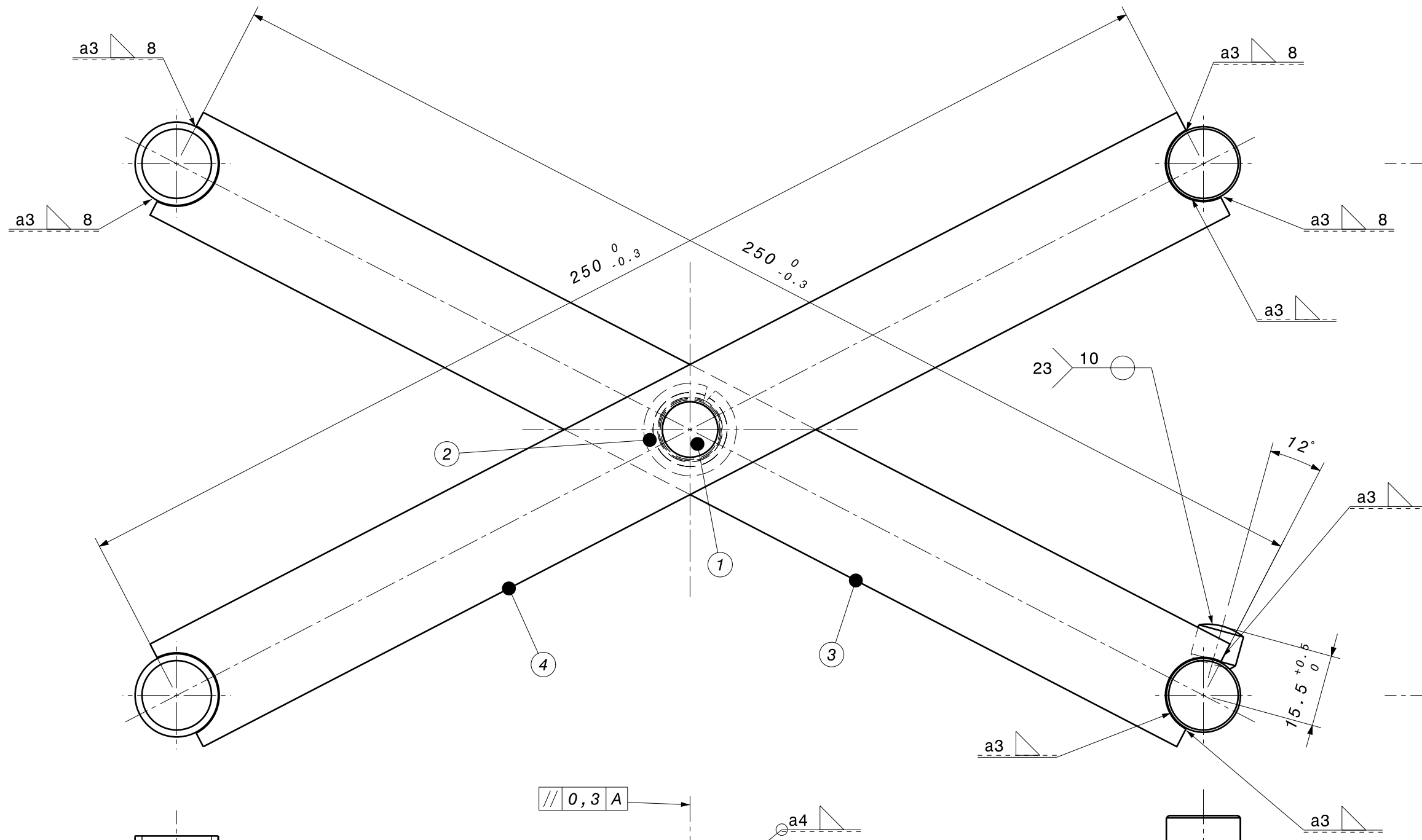


| 8 | | 9 | | 10 | |
|--------|------------|------------|---|--------------------|-----------------------|
| N° No. | ZONA Field | DATA Date | DESCRIZIONE REVISIONE Revision description | DISEGNATO Drawn by | VERIFICATO Checked by |
| R00 | - | 07/04/2009 | PRIMA EMISSIONE | ASC | A.P. |
| R01 | - | 06/07/09 | AGGIORNATO DISTINTA BASE COME PER OSCILLANTE RINF. | A.Z. | M.L. |
| R02 | - | 10/01/2018 | AGGIORNATO INDICAZIONI SALDATURA E NORMATIVE DI RIFERIMENTO | A.Z. | M.L. |



Vista in sezione A-A
Scala: 2:1

| | | | |
|--|---------|---|---------|
| Welding according to UNI-EN 15085-3 projection welding (23) only | | Welding according to UNI-EN 15085-3 | |
| Welding Class | CL2 | Welding Class | CL2 |
| Welding Procedure Control | CP D | Welding Procedure Control | CPC2 |
| Welding Inspection Control | CT4 | Welding Inspection Control | CT3 |
| Welding dimensional Tolerance according to UNI-EN 13920 | | Welding dimensional Tolerance according to UNI-EN 13920 | |
| LINEAR AND ANGULAR | CLASS D | LINEAR AND ANGULAR | CLASS D |
| PLANARITY 'STRAIGHTNESS' AND PARALLEL | CLASS F | PLANARITY 'STRAIGHTNESS' AND PARALLEL | CLASS F |
| Quality surface according UNI-EN 15085-3 Annex F table 3.1 | | Welding quality level according to UNI-EN 5817 | |
| SURFACE QUALITY | 3 | LIMITS OF DEFECTS | CLASS C |
| W.P. n°135 CARBON STEELS FILLER | | | |
| EN-ISO 14341-A | | G3Si1 | |

| | | | | |
|-----------|-------------|------------------------------------|------|------------|
| 7 | 4M41803N00 | ASTA CON PERNO PUNTATO | 1 | 4M41803N00 |
| 6 | 010020 | TUBO D18x1,5 L=198,9 mm | 2 | 010020 |
| 5 | 119964 | PERNO Rd16x207,7 ST37K DIN668 | 1 | 119964 |
| 4 | 121891 | ASTA BRACCIO INT. MOLLEGGIO | 2 | 121891 |
| 3 | 121890 | ASTA BRACCIO RINF. MOLLEGGIO | 2 | 5A41801N02 |
| 2 | 116150 | BOCCOLA PBG 121409 F GLYCODUR SKF | 2 | 116150 |
| 1 | 116024 | PERNO P/BRACC.MOLLEGGIO*RD12 St37K | 2 | 116024 |
| N. Codice | Descrizione | | Q.tà | Disegno |

| | | | | | | | | |
|--|-------------------------------------|---|-----------------------------|--------------------------------|--------------------------------|--|--|--|
| FISA Fabbrica Italiana Sedili Autoferruari s.r.l. - Rivoli - 10010 Occhipinti (Italy) tel. +39 0432 986071 - fax +39 0432 986086 email: fisa@fisaitaly.com | | DATA OF EMISSION Emission date 07/04/2009 | DESIGNER Drawn by ASC | VERIFIER Checked by A.P. | REVISOR Approved by E.F. | | | |
| SCALE Scale 1:1 | FOURTH SHEET Foglio n. 4 1X45 | REVISIONS Revision n. 4 R=1mm | CODICE / Code 121884 | | | | | |
| DESCRIZIONE / Title OSCILLANTE SUPERIORE SALDATO | | | | | | | | |
| PROIEZIONE / Projection 121884.CATDrawing | | | | | | | | |
| MATERIALI / Materials 121885 | | | | | | | | |
| TRATTAMENTI SUPERFICIALI / Surface treatment VERNICIATURA | | | | | | | | |
| DOCUMENTO DI RIFERIMENTO / Reference document FA418 | | | | | | | | |
| DISEGNO CHE NON PUO' ESSERE COMUNQUE UTILIZZATO NE' RIPRODOTTO SENZA LA NOSTRA AUTORIZZAZIONE SCRITTA | | | | | | | | |
| mm 0 10 20 30 40 50 60 70 80 90 100 | | | | | | | | |