


Tutte le misure / tolleranze valgono dopo il trattamento superficiale!  
Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

Blech / lamiera s=4,00 mm  
Biegeradius / raggio di piega R=4,00 mm

superficie taglio laser  
Laserschnittfläche

DIN 6784

General tolerances for manufacturing processes		Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting		ISO 9013		Welding construction		ISO 13920		Metal moulded parts		ISO 8062		Plastic moulded parts		ISO 20457											
Geometrical product specification According to GPS rules		Fundamentals, concepts principles and rules		ISO 8015		Tolerances of form, orientation, location and run-out		ISO 1101		Welding joint		ISO 2553		Work piece edge		ISO 13715		Surface condition		ISO 1302											
Revision		Version		Description of the change														Date		Creator		Approver									
Scale		1 : 1		Material		S235JR		Surface treatment		electroplating EN ISO 2081 Fe/Zn12A										Weight		0.28 kg									
Page size		A2		Status of drawing		Released		Item number		SBUF0717										Revision		00		Version		A		Page		1/1	
Dimensioning unit		mm		Creator		Sonnert J.		Approver		Sonnert J.		IDOC		gltt		444337															
Projection method				Create date		18.02.2022		Approve date		18.02.2022		Description																			
												Mounting bracket for front panel V22 ORCA																			
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