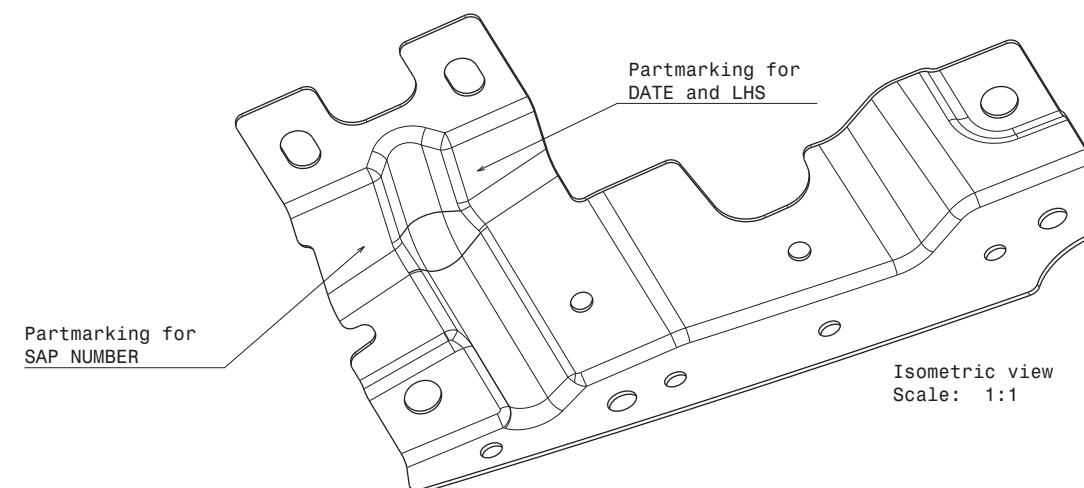


Isometric view  
Scale: 1:1



Isometric view  
Scale: 1:1

Material:

STEEL : DC04 + ZE 75/75 EN10152  
COATING: KTL coated, Black 20  $\mu\text{m}$   $\pm 5 \mu\text{m}$   
Y200 - 3 Colour Black acc. to VCS 5737,29  
SURFACE: CLASS V acc VCS 5068.74  
Thickness of metal part: 1,20 +0,09/ -0,05 mm  
Max Burrs acc. to DIN 9830

Part must resist Salt Spray Test acc. VCS 1027,1449 for 4 weeks

Gen. tolerance for contour:



Surface tolerance:



SAP. No. 1136340XX  
LHS

FOR INTERNAL USE ONLY

Location and size needs to be approved  
by Röchling Automotive  
General Tolerance DIN 6930-2-f

This Drawing is for Reference only.  
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06	-	07.12.2018	F. Vetro		Increase ment fixation holes
05	-	03.01.2017	F. Vetro		Changes after FDJ Release
04	-	20.10.2016	F. Vetro		Update acc. FDJ Release
03	-	04.10.2016	F. Vetro	F. Vetro	Update acc. Unicka Meeting
02	-	22.08.2016	R.Boghian	F. Vetro	Update acc. to UPV2 Release
01	-	09.06.2016	M.Mohammed	R.Eret	Update acc. to UPV1 Release
Index	Section	Date	Changer	Verifier	Remark

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DRAWING TITLE		Volvo V43x Upper Shutter Steel Bracket LHS			
DRAWN BY	DATE	SIZE	DRAWING NUMBER		REV
R. Boghian	22.08.2016	A1	31455481-15		0
CHECKED BY	DATE	SCALE	1:1	WEIGHT (g)	179,0
Vetro	05.10.2016			SHEET	1
DESIGNED BY	DATE				
Preece	xxx				