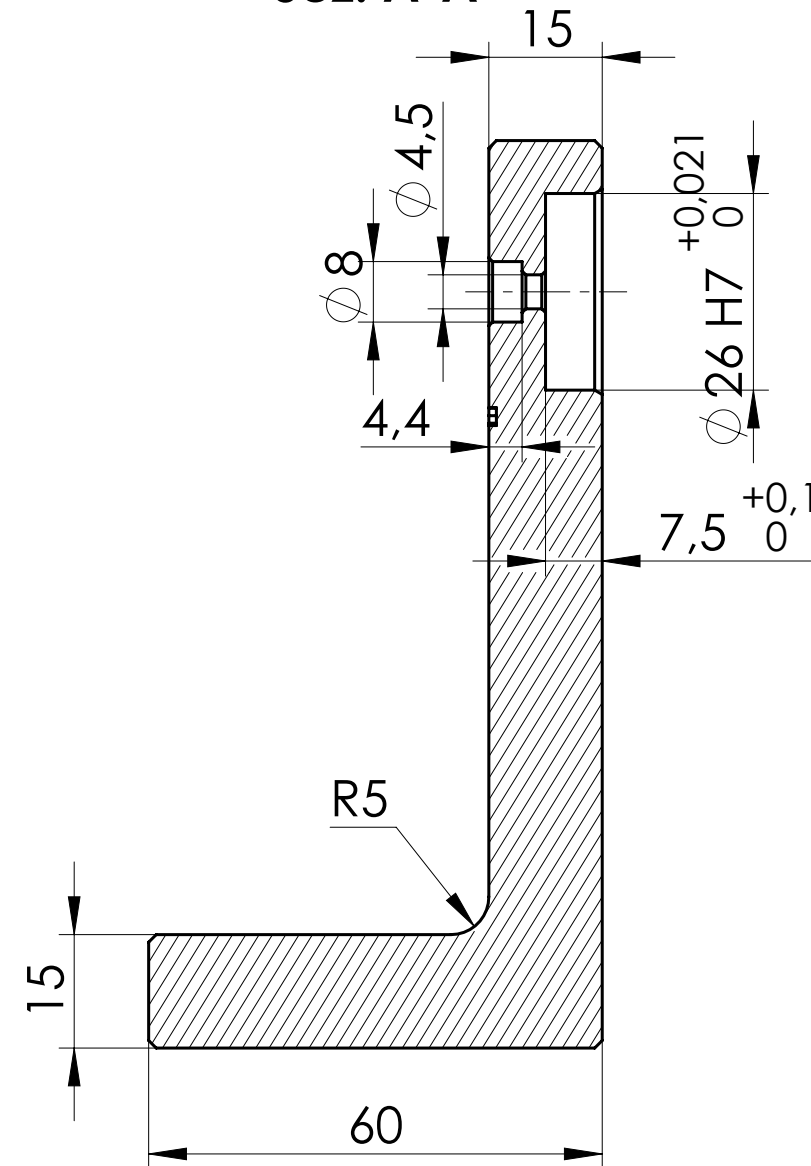
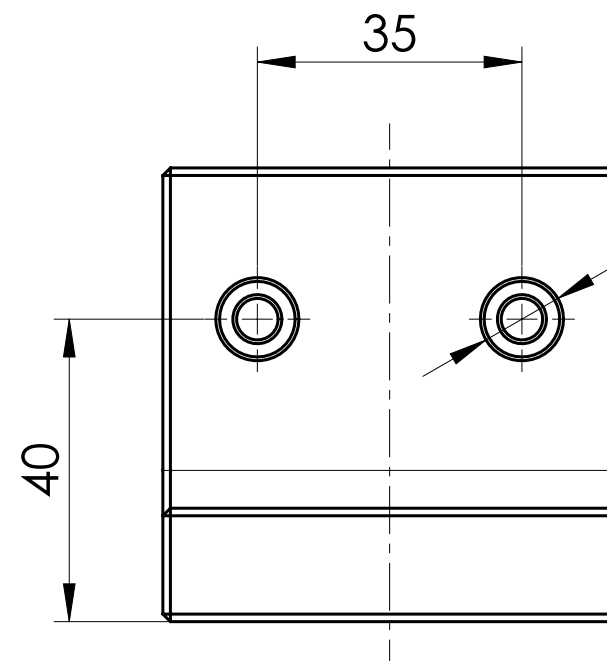


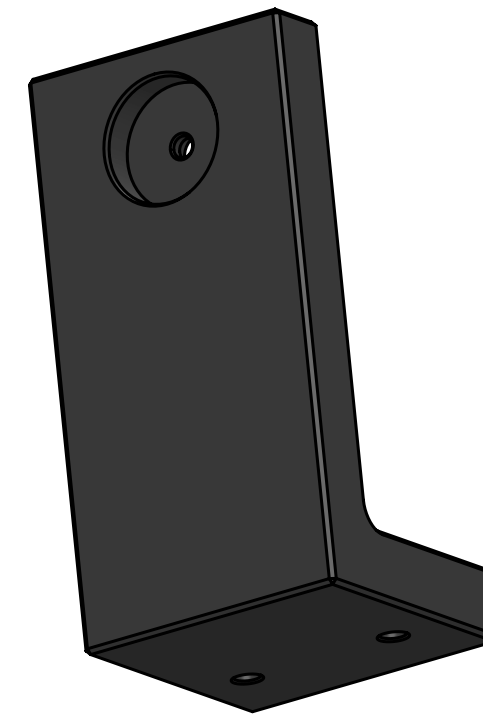
Sez. A-A



STAMPIGLIARE
CODICE ATTREZZATURA



2 x \varnothing 5,5 Pass.
 \varnothing 10 ∇ 5,4



3.2

<div></div>		DATA / Date 16/10/2023		DISEGNATO / Drawn Deana F.		MATERIALE / Material S235JR		MASSA / Weight - kg 1.12 ±5%																												
DESCRIZIONE / Description Squadra supporto microfono stazione collaudo - Isola Montaggio Assali 725 NACCO						SMUSSI N.Q. 1x45°		COMM. ATTREZZATURA																												
						RACC. N.Q. R0.4		FOGLIO / Sh. 1 DI / Of 1																												
RIVESTIMENTO SUPERF. / Surface Coating Fosfatazione						SCALA / Scale 1:2		FORMATO / Size A3																												
TRATT. TERMICO FINALE / Final Heat Treatment						DIS. GREZZO N. / Row Material Drawing Nr.																														
PROFONDITA' TRATT. TERM./Heat Treatm. Depth						DISEGNO N. / Drawing Number																														
DUREZZA SUPERFICIALE / Surface Hardness						<div>CA.09392.A</div>																														
LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RICAVATE PER GETTO / Casted Parts - RIF/Acc to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc to - UNI EN 10243 >> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)																																				
<table><tr><td>>=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table>						>=	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0				
>=	0	3	6	30	120	400	1000	2000																												
<	3	6	30	120	400	1000	2000	-																												
+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																												
- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)																																				
<table><tr><td>>=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table>						>=	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	<div>TOLLERANZE DI FORMA E POSIZIONE ISO2692 Form and position tolerances</div>												
>=	0	10	50	120	400																															
<	10	50	120	400	-																															
+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																															