

A		B		C		D		E		F		G		H	
GENERAL TOLERANCES															
Angular dimension ±1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.															
MACHINED HOLES H14 shafts h14 linear values Js14 - ROUGH HOLES H16 shafts h16 linear values Js16															
SHEETS CUTTING/LASER CUTTING Js13 holes H13 bending/pressing Js14 - ALUMINIUM DIE CASTING Savio Norm 4011_1005_00															
PLASTIC MATERIALS according to DIN 16901 - CAST IRON Savio Norm 4011_1003_00															
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions															
6															
5															
4															
3															
2															
1															

Angular dimension ±1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED HOLES H14 shafts h14 linear values Js14 - ROUGH HOLES H16 shafts h16 linear values Js16

SHEETS CUTTING/LASER CUTTING Js13 holes H13 bending/pressing Js14 - ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 - CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

MODEL SCALE 1:2

SECT./Sez. A-A

NB: PIANTARE A FILO LAMIERA

MODEL SCALE 1:2

SECT./Sez. A-A

NB: PIANTARE A FILO LAMIERA

2	024995.0.0	1	4032_6152_99	DC01+A-G UNI EN 10130
1	003358.0.0	2		PRIGIONIERO IN INOX PFHS-M4-10 M4 / L=10
POS.	Code	Q.ty	Raw Material	Technical Description
CN02599				
Modification details:				
Changes to previous release: MODIFICATO CODICE PARTICOLARE 2, AGGIUNTO FORO M5				
Material:				
Supply state:				
Thermic treat:				
Surface treat:				
Code:				
Dimensions:				
Hardness(H):				
Hardness(S):				
DENOMINATION: INTRODUTTORE SPOLA 180 - 250				

0

IRP

Substitute: 003363.0.0

Drawn: Enrico Galotto

App: 1:1

Date: 20/04/2018

Sheet N°: 1/1

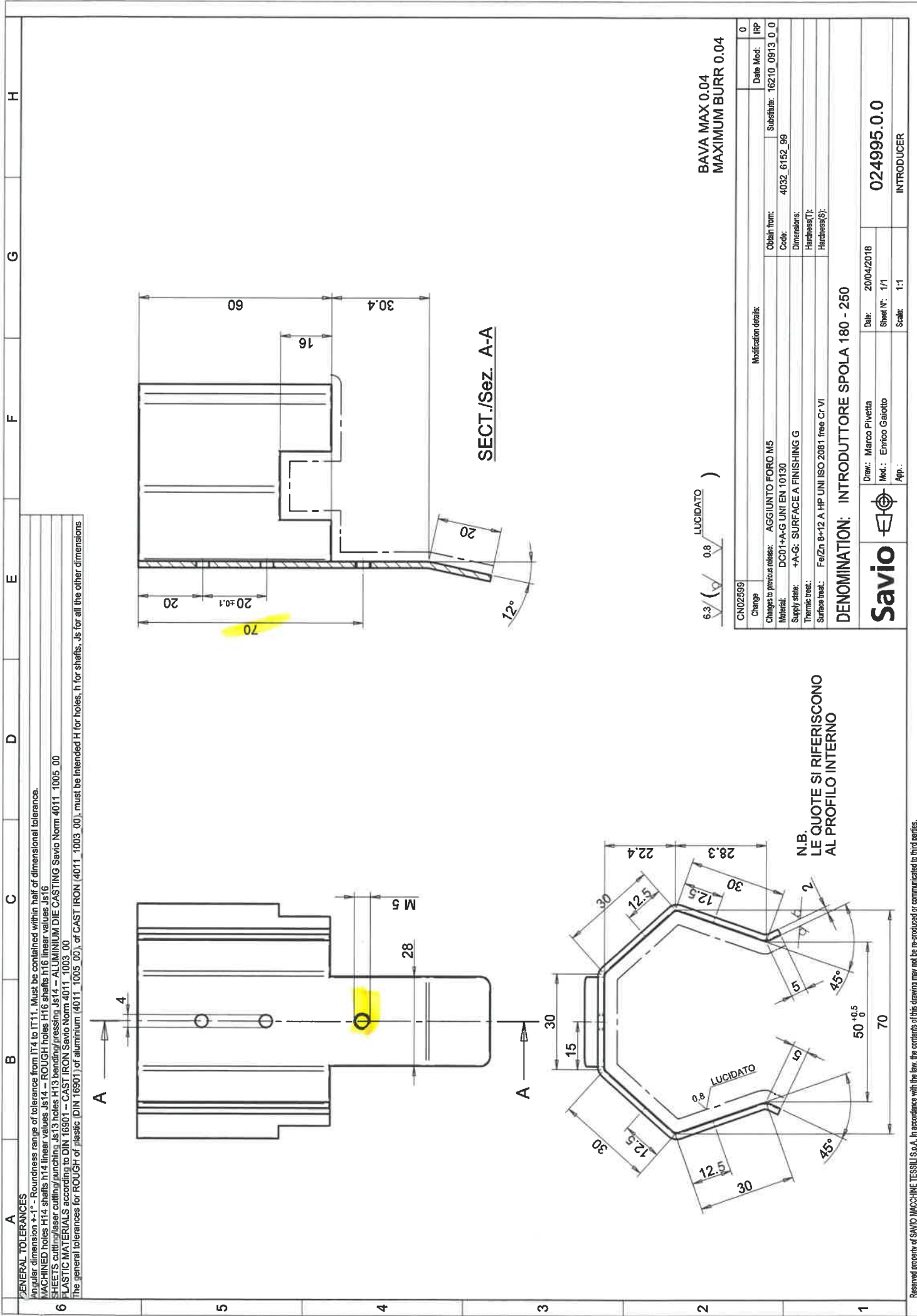
Scale: 1:1

003363.1.0

INTRODUCER

Savio

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GENERAL TOLERANCES

Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT14 to IT11. Must be contained within half of dimensional tolerance.

MACHINED HOLES H14 shafts h14 linear values Js14 - ROUGH HOLES H16 shafts h16 linear values Js16

SHEETS CUTTING/LASER CUTTING Js13 holes H13 bending/pressing Js14 - ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 - CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, js for all the other dimensions

Change	Modification details	Obtain from:	Substitute:	Date Mod:	0
CN02559					RP
Changes to previous release:	AGGIUNTO FORO M5				
Material:	DC01+A-G UNI EN 10130				
Supply state:	+A-G: SURFACE A FINISHING G				
Thermic treat:					
Surface treat:	Fe/Zn 8+12 A HP UNI ISO 2081 Free Cr VI				

DENOMINATION: INTRODUTTORE SPOLA 180 - 250

Draw: Marco Pivetta

Mod.: Enrico Gaiotto

App.: 1:1

024995.0.0

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