



Flächentoleranz:

	0,8	X	Y	Z
	1,4			

1	Material: Sheet Metal 1,5 mm HX340LAD+Z100MBO DIN EN 10 346;
2	Initial SPC: L1 L2 weight±5% SPC for coating thickness
3	Free of burr : Except *
4	Burr should not exceed: 0,15mm
5	Part marking: <del>Part Number</del> Recycling code per ISO 1043 <del>Datum</del> Location and size needs to be approved by Roechling Automotive.
6	Surface coating : KTL acc. GS 90011 LASW3; 720h salt spray test acc. EN ISO 9227 / DYKO Test Korrosionwechseltest acc. GS90011,chapter 8.3.1,AA-0224 Kondenswasser-Konstantklimatest acc. GS90011,Chapter 8,3,2 Steinschlaghaftung acc. GS90011,Chapter 8.4.1, GS90011(Chapter 8.4.1.1),AA-0079 and DIN EN ISO 20567-1. Chemische Beständigkeitsprüfungen acc. GS90011,AA-0055 Gitterschnitt acc. GS 90011 8.4.3
7	This tolerances are part tolerances only and not valid for tools.
8	Alignmentpoints acc. customer-drawing
9	Rolling direction acc. to drawing.
10	General tolerance according to DIN 6930-2 (m) (level of accuracy)

THIS DRAWING DOES NOT RESPECT THE ORIGINAL SCALE,  
ONLY QUOTED DIMENSIONS ARE BINDING.



04	17.02.20	S.Bauersfe.	-	SAP-, PPAP & version update
03	15.08.19	D.Adukattil	A.Kohli	Side flange length reduced
02	19.05.27	D.Adukattil	A.Kohli	Recycling code modified
01	19.01.11	L.chailmeethal	A.Kohli	Spec. table update, add. standards
Version	Rel.Date	Changed by	Released by	Change Description
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Created by D.Adukattil		Date 2018.11.28	3D DATA IS MASTER	
Checked with R.Seidler		Date 2018.11.28	CAD System CatiaV5 R19	
Released by A.Kohli		Date 2018.11.28	Document Status RD	
Customer BMW G22 Upper AGS			Development Location ECW	Safety-Part <input type="checkbox"/>
Part Number 1150328-XX			Customer Release PROF	
Part Description Actuator Retainer Bracket			Weight CAD 110.2g	Sheet 1/1
DIS-Number 100000070515	Document Part 000	DIS-Version 08	Assignment C-Samples	Scale 1:1
				Size A3