

Revision history		
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PREMEK HI TECH s.r.l.
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33170 PORDENONE
IVA 01114050931

© Surface treatment steps for Black chemical nickel:

Steel
Copper
Aluminium
Brass

- Ultrasonic degreasing SK
- Electric degreasing SK
- Deionized SK
- Decapitation
- Deionized SK
- GalvaEn High Phosphorus
- Deionized SK
- GalvaEn Low phosphorus
- Deionized SK
- Deionized SK
- GalvaBlack ets SK
- Deionized SK
- GalvaBlack Passivation SK
- Deionized SK
- Deionized SK
- Hardening

- © Black Kem -Ni tumbled.: Screws, Nuts and smaller parts < 15mm shall be Black electro deposited nickel, min. 12 µm if not otherwise stated on drawing.

©

Visible outside surfaces must be fully covered black.

No oil or paint allowed.

© ©

Example of supplier:

LPtech Lysekil
Datavägen 7
Se - 453 38 LYSEKIL
Sverige
Tlf.: +46(0)523 290 50
E-mail order@lptech.se
Jörgen Sundgren
Mobil: +46 (0) 73-183 2057
E-mail: jorgen.sundgren@lptech.se

	Material				Finish/Treatment			
	Created LaL	Modified CaB	Approved PiB	Released Date 220609	Mass (kg) 0.005		A4	
	General surface roughness Ra=		Unless otherwise stated: remove sharp edges:			max. radius:	Part No. 87390-02	
	Description Surface treatment Black KEM NI				Sheet 2	of 4	Scale 1:1	Revision E
					Drawing No. 87390			