



3.2/

<div></div> <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IT IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RIVARIATE PER GETTO / Casted Parts - RfI/Acc to: UNI EN ISO 8062 &gt;&gt; CT8 - PARTI FORGIATE / Forged Parts - RfI/Acc to: UNI EN 10243 &gt;&gt; GRADE - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div> <table><tr><td>&gt;=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td>&lt;</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <table><tr><td>&gt;=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td>&lt;</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table> <div>TOLLERANZE DI FORMA E POSIZIONE ISO 2692 Form and position tolerances</div>	>=	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0	>=	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	DATA / Date 07/09/2023	DISEGNATO / Drawn Dreon S.	MATERIALE / Material S275JR	MASSA / Weight - kg 0.81 ±5%
	>=	0	3	6	30	120	400	1000	2000																																								
	<	3	6	30	120	400	1000	2000	-																																								
	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																																								
	>=	0	10	50	120	400																																											
	<	10	50	120	400	-																																											
	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																																											
DESCRIZIONE / Description Centraggio interno ralla forca pressa J-Hook SX - Presse J-Hook 725 (32TM111)	SMUSSI N.Q. --	COMM. ATTREZZATURA																																															
RIVESTIMENTO SUPERF. / Surface Coating Fosfatazione	RACC. N.Q. R1	FOGLIO / Sh. 1	DI / Of 1																																														
TRATT. TERMICO FINALE / Final Heat Treatment	SCALA / Scale 1:1	FORMATO / Size A3																																															
PROFONDITA' TRATT. TERM. / Heat Treatm. Depth	DIS. GREZZO N. / Row Material Drawing Nr.																																																
DUREZZA SUPERFICIALE / Surface Hardness	DISEGNO N. / Drawing Number CA.09414.A																																																