

ONLY FOR QUOTATION!

Confidential information! Not valid for sample, prototype or serial production!

This sketch is not part of the drawing management system until customer approval for this design is obtained.

measuring instruction:
clamping on lock dimension
dimension are valid in clamped and painted condition

any change of manufacturing process or location is subject to prior approval by department of release

testing of quality characteristic is done at room temperature, if not otherwise specified

DKTL as per GS 90011 LA SW3

Layer thickness 35µ to 50 µm

contact points from painting rack in bearing holes are permissible

edge optimized painting must be provided

alignment $\begin{matrix} \text{A} & \text{B} & \text{C} \end{matrix}$

tolerances unless otherwise stated

surfaces $\begin{matrix} \text{2} & \text{A} & \text{B} & \text{C} \end{matrix}$

line tolerance $\begin{matrix} \text{2} & \text{A} & \text{B} & \text{C} \end{matrix}$

position tolerance $\begin{matrix} \text{2} & \text{A} & \text{B} & \text{C} \end{matrix}$

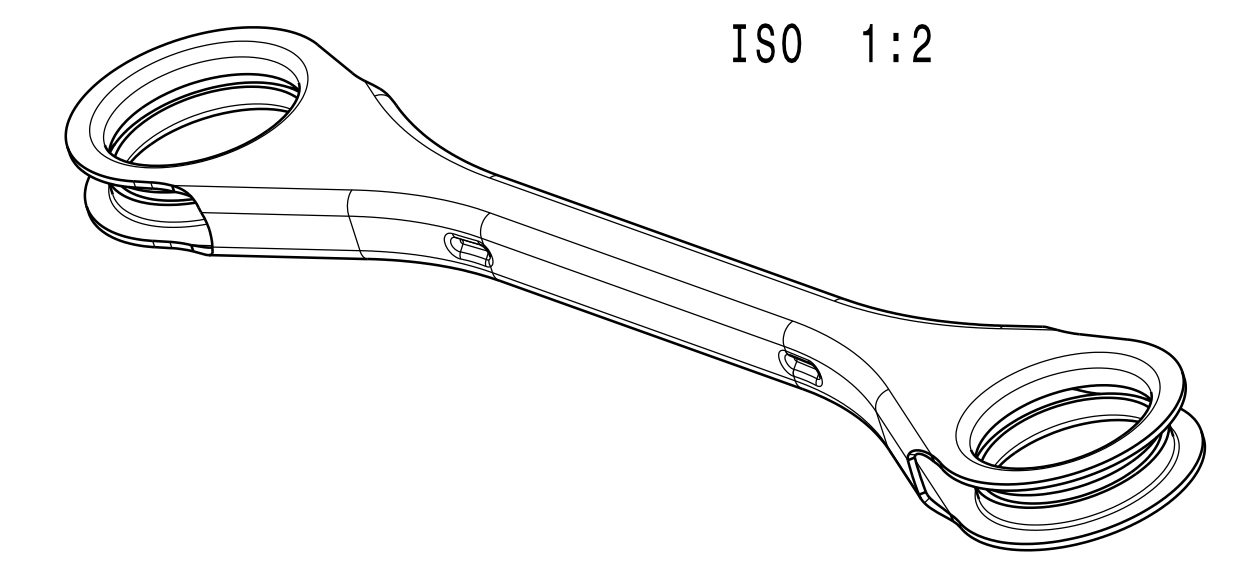
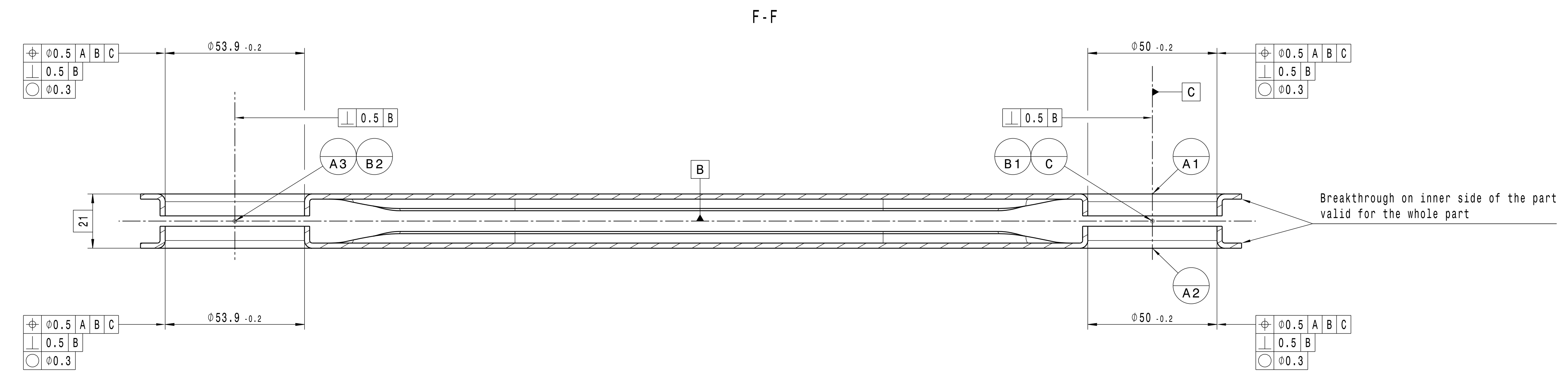
minimum thickness 80% from initial wall thickness

permissible burr acc to ISO 13715

general tolerances acc to nach BMW GS 90013

local neckings or cracks not allowed

crack test acc to LMN 738, LMN 791 and LMN 791-7



material/Werkstoff:
C1 CR570V780T-CP + G1110/110 U VDA239-100
S1 Rp0.2 570 To/bis 720 MPa
Rm 780 to/bis 920 MPa

Technical specifications for delivery		Surface treatment / Oberflächenbehandlung		Correlation of 2D and 3D documents	
see drawing		see drawing		2D	Version
Toleranzangaben / Tolerance data		Coated area / beschichtet, Oberfläche		3D	A
ISO 2768-MK ISO 1101 ISO 8015		000 760 852 006		Version	01
Material / Werkstoff		540 g		Format	
see drawing		1:1		Sheet	
Technical specifications for delivery		000 760 443 006		Version	
LWN 726 LWN 738 LWN 791 LWN 791-7		CONTROL ARM HOUSING LENKERGEHÄUSE		A	
Special Characteristics acc. to LMN 888		000 760 852 006		Version	
C 1 S 6		000 760 852 006		A	

The english text is legally binding.
Der englische Text ist rechtsverbindlich.

For missing information refer to 3D data set.
Fehlende Angaben sind den 3D Modell zu entnehmen.