


<div></div> <div>LA PROPRIETA' DI QUESTO DISEGNO E' TUTELATA A TERMINI DI LEGGE E' VIETATO RIPRODURLO E/O CEDERLO A TERZI SENZA NOSTRA AUTORIZZAZIONE SCRITTA PROPERTY OF THIS DRAWING IS PROTECTED ACCORDING TO THE LAW IT IS FORBIDDEN TO REPRODUCE AND/OR DISCLOSE IT TO OTHER PARTIES WITHOUT OUR WRITTEN AUTHORISATION SCOSTAMENTI DIM. OVE NON SPECIFICATI / Dim. deviation if not otherwise indicated - PARTI RICAVATE PER GETTO / Casted Parts - RIF/Acc.to - UNI EN ISO 8062 >> CT8 - PARTI FORGIATE / Forged Parts - RIF/Acc.to - UNI EN 10243 >> GRADE F - PARTI LAVORATE - DIM. LINEARI / Machined Parts - Linear dims. (UNI EN 22768/1)</div> <table><tr><td>>=</td><td>0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>-</td></tr><tr><td>+ / -</td><td>0,05</td><td>0,05</td><td>0,1</td><td>0,15</td><td>0,2</td><td>0,3</td><td>0,5</td><td>1,0</td></tr></table> <div>- PARTI LAVORATE - DIM. ANGOLARI / Machined Parts - Angles (UNI EN 22768/1)</div> <table><tr><td>>=</td><td>0</td><td>10</td><td>50</td><td>120</td><td>400</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td></tr><tr><td>+ / -</td><td>1° 00'</td><td>0° 30'</td><td>0° 20'</td><td>0° 10'</td><td>0° 05'</td></tr></table> <div>TOLLERANZE DI FORMA E POSIZIONE ISO2692 Form and position tolerances</div>	>=	0	3	6	30	120	400	1000	2000	<	3	6	30	120	400	1000	2000	-	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0	>=	0	10	50	120	400	<	10	50	120	400	-	+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'	DATA / Date 12/07/2022	DISEGNATO / Drawn Dreon S.	MATERIALE / Material S235JR	MASSA / Weight - kg 0.40 ±5%
	>=	0	3	6	30	120	400	1000	2000																																								
	<	3	6	30	120	400	1000	2000	-																																								
	+ / -	0,05	0,05	0,1	0,15	0,2	0,3	0,5	1,0																																								
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+ / -	1° 00'	0° 30'	0° 20'	0° 10'	0° 05'																																												
DESCRIZIONE / Description Perno per cesta porta corona - satelliti - pignoni	SMUSSI N.Q. --		COMM. ATTREZZATURA																																														
RIVESTIMENTO SUPERF. / Surface Coating Zincatura a caldo	RACC. N.Q. R 1	FOGLIO / Sh. 1	DI / Of 1																																														
	SCALA / Scale 1:1		FORMATO / Size A3 																																														
TRATT. TERMICO FINALE / Final Heat Treatment	DIS. GREZZO N. / Row Material Drawing Nr.																																																
PROFONDITA' TRATT. TERM./Heat Treatm. Depth	DISEGNO N. / Drawing Number																																																
DUREZZA SUPERFICIALE / Surface Hardness CA.09000.A																																																	