Specifiche di fornitura: particolari devono essere puliti da qualsiasi residuo di lavorazione. Eliminare bave e spigoli da stampaggio o lavorazione; stormi generali 2°; raggi non quotati:R=1, smussi non quotati: 0.5x45°.Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

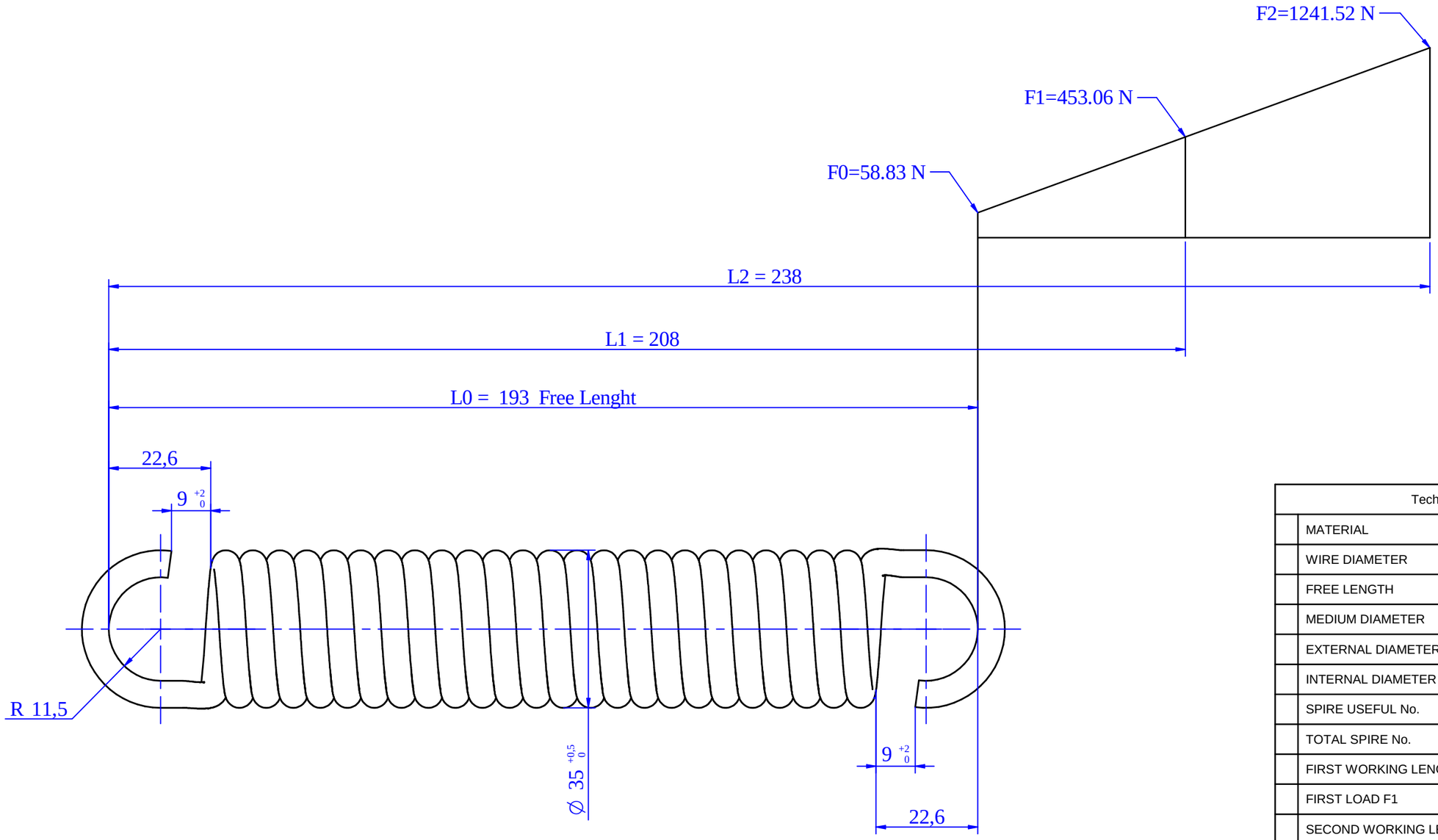
Supply specifications: parts must be cleaned from any residual processing. Remove all punching burs after machining or press-forming process; draft angle 2°; fillets not quoted:R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.

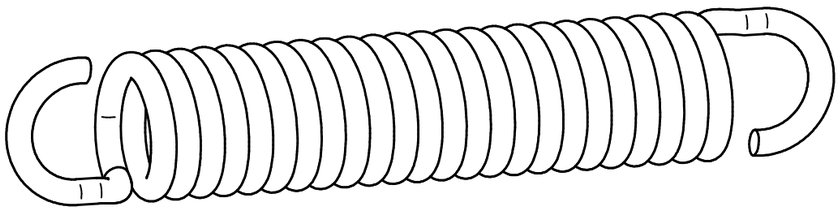
Tolleranze geometriche / General geometrical tolerances: ▱ 0.3; ○ 0.3; ◎ 0.2; — 0.2/100; // 0.2/100; ⊥ 0.2/100

Tolleranze generali per angoli / General tolerance for angular: Angolo/Angular ±0° 5'

Tolleranze generali/General tolerance: UNI EN 22768/1-Media/Medium

Lunghezza e diametro / Lenght and diameter	0.00 6.00	6.00 30.00	30.00 120	120 315	315 1000	1000 2000	2000 4000	> 4000
Tolleranza/Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0





Technical requirements	
MATERIAL	EN 10270-1 SH (C)
WIRE DIAMETER	6 mm
FREE LENGTH	193 mm
MEDIUM DIAMETER	29 mm
EXTERNAL DIAMETER	35 mm
INTERNAL DIAMETER	23 mm
SPIRE USEFUL No.	24,5
TOTAL SPIRE No.	
FIRST WORKING LENGTH L1	208 mm
FIRST LOAD F1	453.06 N
SECOND WORKING LENGTH L2	238 mm
SECOND LOAD F2	1241.52 N
MINIMUM LENGTH	-
HELIX	RIGHT
SURFACE TRATTAMENT	Fe/Zn 12-18 C IV S

Revisione Revision	N°scheda N°card	Descrizione modifica Modification detail	Disegnato da Drawn by	Approvato da Approved by	Data approvazione Approvation date
1	62-2016	Rifatto disegno Redesigned	A.Drecogna	Bragatto E.	03/11/2016

MaterMacc
Z.I. Ponte Rosso S. Vito al Tagliamento (PN) ITALY

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Codice/Code: **55102006**

Descrizione/Description: **MOLLA TRAZ. F6 DE35 L193 OCCHI TED. SPRING Ø35 L=193**

European | Metric | A3 | Scala/Scale **1:1** | Peso/Weight **0,518 kg** | Perimetro/Perimeter **/**

Materiale/Material: SH (C) EN 10270-1

Descrizione del grezzo/Blank description: /

Spessore/Thickness: Ø6 /

Trattamento/Treatment: /

Finitura superficiale/ Surface finishing: Fe/Zn 12÷18 C IV S

Data creazione/Creation date: 28/10/2016

Disegnato da/Drawn by: Bortolussi C.

Sostituisce/Replace: /