

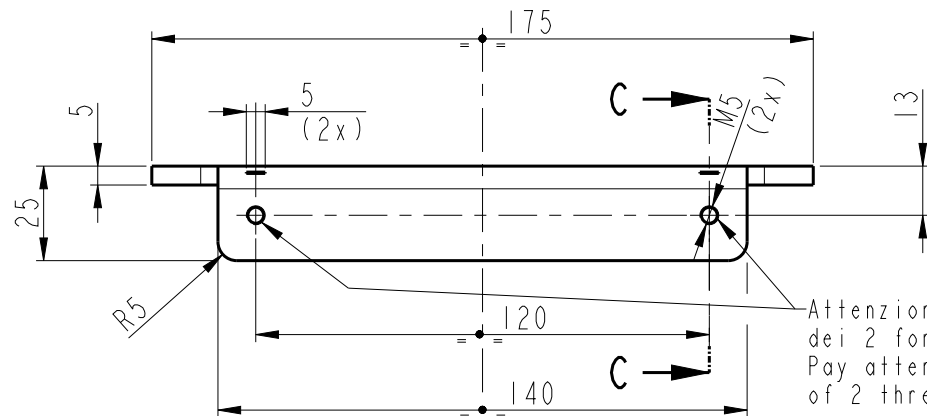
PRODUCTION
N

MODIFICATIONS

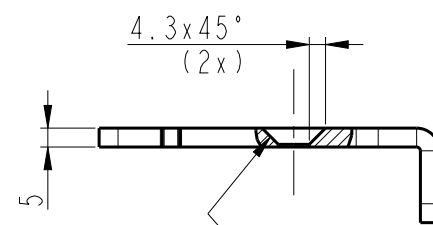
VER	Date	Description	Change No.
AB	04.02.2016	MOVED HOLES	CR 16-013
AC	14.02.2017	ADDED NOTE	CR 17-008
AD	03.02.2022	ADDED CAUTION NOTE WHERE MARKED	TC21032

SECTION B-B

CRITICAL LEVEL

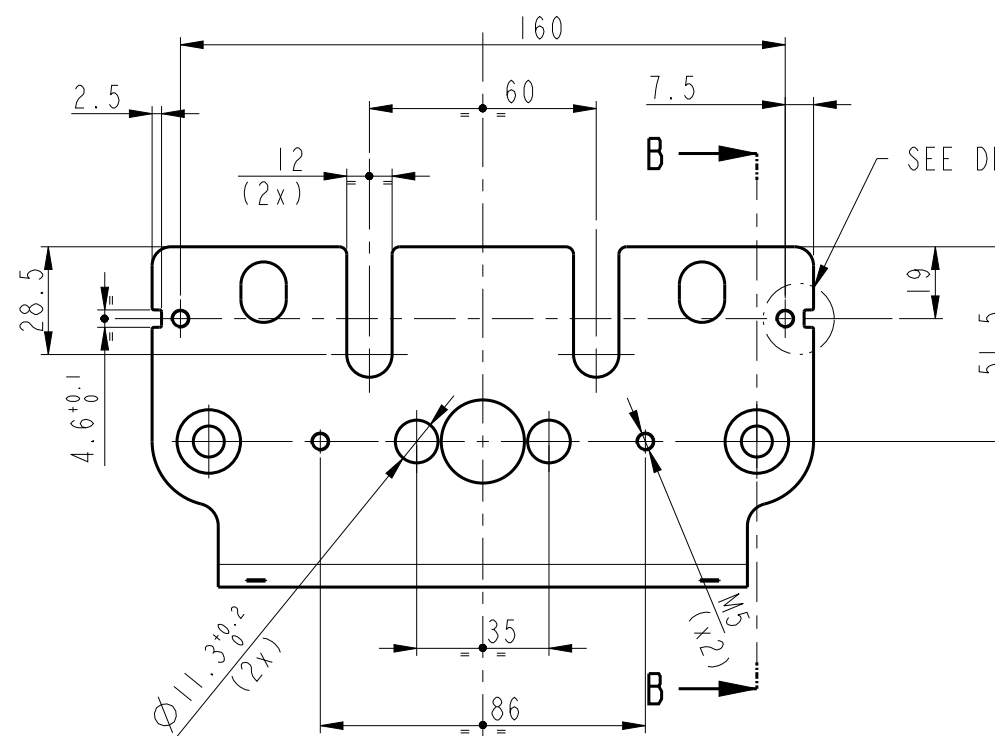
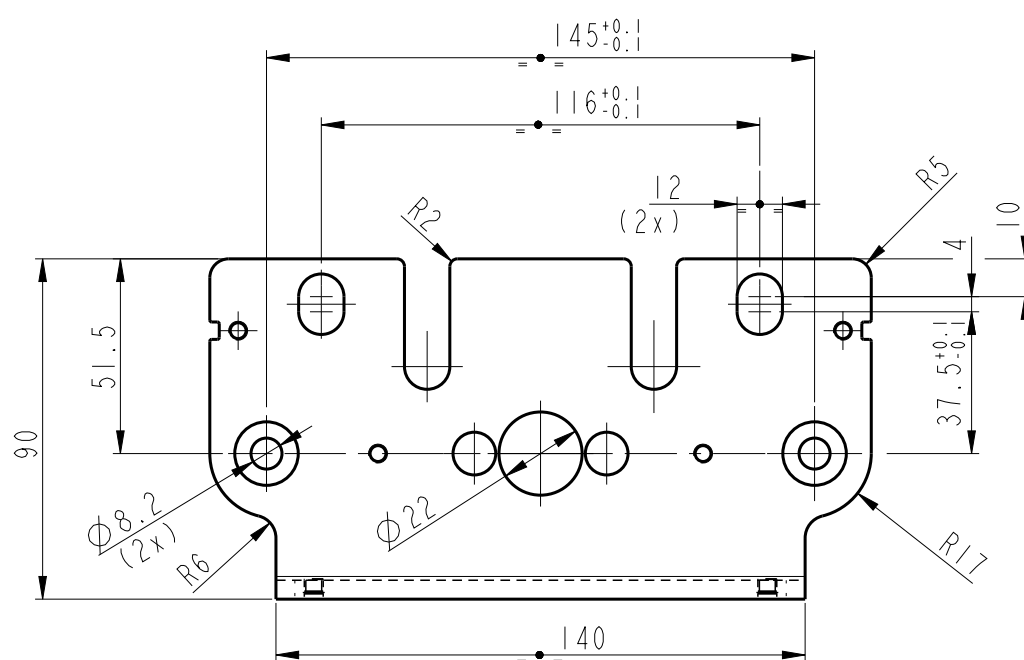


Attenzione alla posizione
dei 2 fori filettati
Pay attention to the position
of 2 threaded holes

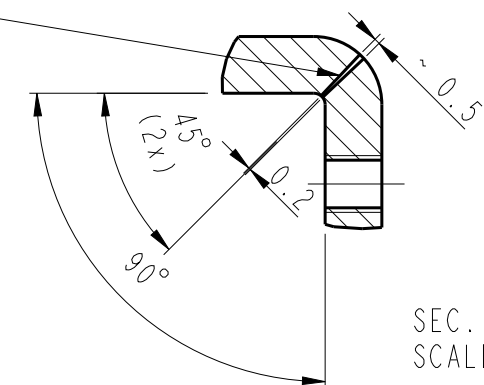


CENTRARE LA SVASATURA SUL FORO
CENTER COUNTERSINK ON HOLE

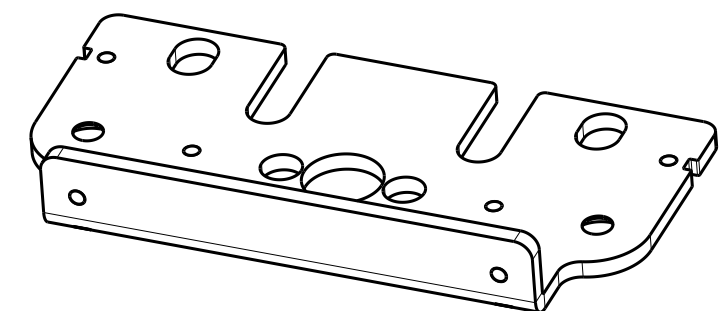
Gli scarichi sono opzionali.
E' obbligatorio mantenere la planarità
della superficie da forare e filettare
e la corretta posizione dei fori filettati.
The slots are optional.
It is compulsory to keep the surface plane
and the right position of threaded holes



SEE DET. A

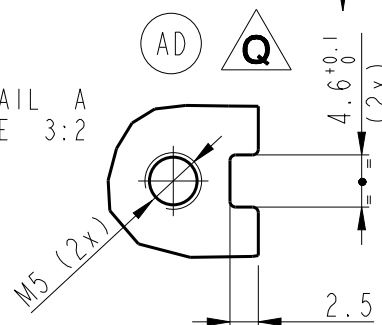


SEC. C-C
SCALE 3:2



LEGGERE nota nr 4
SEE note No 4

DETAIL A
SCALE 3:2



Notes, note:

- 1) Material: steel sheet, EN 10130/2007 grade DC01 (1.0330) or DIN 1623/1 grade St 12.03, thk 50/10 mm, surface finish A
- 2) Burrs, sharp edges and/or dents are NOT admitted
Bave, bordi taglienti e/o ammaccature NON sono ammessi
- 3) Dimensions not shown are available from 3D file
Le quote non mostrate sono ricavabili dal file 3D
- 4) Keep free but accurate coupling with code 4046020 with tolerance 4.6 +0/-0.1
Realizzare accoppiamento libero ma preciso con dis 10000025115 avente tolleranza 4.6 +0/-0.1

MATERIAL										Fe 360										<div>RUGOSITÀ GENERALE / GENERAL ROUGHNESS</div> <div><div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div></div></div></div></div></div></div></div>																													
SURFACE TREAT										GALVANIZ.Fe/Zn 12 UNI ISO 2081																																							
HEAT TREATMENT										-																																							
DEVIATION LIMIT ADMITTED WITHOUT SPECIFIED TOLERANCE																				UNI EN 22768-mK																				CHAMFER NOT SPECIFIED									
LINEAR DIMENSION										ANGULAR DIMENSION										THREAD TOLERANCE																													
<div><div>≤ 6</div><div>≤ 30</div><div>≤ 30</div><div>≤ 120</div><div>≤ 400</div><div>≤ 1000</div><div>≤ 2000</div><div>>2000</div></div>										<div><div>≤ 10</div><div>≤ 10</div><div>≤ 50</div><div>≤ 120</div><div>≤ 400</div><div>> 400</div></div>										EXTERNAL 6g										RADIUS NOT SPECIFIED																			
<div><div>± 0.1</div><div>± 0.2</div><div>± 0.3</div><div>± 0.5</div><div>± 0.8</div><div>± 1.2</div><div>± 2</div></div>										<div><div>± 1°</div><div>± 0°30'</div><div>± 0°20'</div><div>± 0°10'</div><div>± 0°5'</div></div>										INTERNAL 6H																													
<div><div>corob</div><div>COROB S.p.A.</div><div>Via Agricoltura, 103</div><div>41038 San Felice s/P.MODENA - Italy</div></div>										<div><div>The drawings and the information appearing in this document are the property of COROB S.p.A. You may not copy or distribute any such content without prior written authorization of COROB S.p.A.</div></div>										DESIGNER										UBORTOL I																			
																				CHECKED										<div><div><div><div></div><div></div></div></div><div><div><div><div></div><div></div></div></div></div></div>																			
																				WEIGHT [Kg]					SURFACE [mm²]					DATE					SCALE														
																				0.605					36265.684					03.02.2022					1:2														
DESCRIPTION										MC BOTTOM AND TOP PLATE 2°V										DRAWING NUMBER										VER.																			
																				10000014667										AD																			