

	A	B	C	D
	GENERAL TOLERANCES			
	Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
	MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
6	SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
	PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
	The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			
5				
4				
3				
2	<div><div><div>6.3/</div><div>( )</div></div><div><div>- BAVA MAX 0,04</div><div>- MAXIMUM BURR</div><div>- RACCORDI NON QUOTATI R10</div><div>- FILLETS WITHOUT DIMENSION</div></div></div>			
	CN05041			27/09/2021
	Change	Modification details:		Date Mod: IRP
	Changes to previous release: MODIFICATA POSIZIONE FORO 6.2 ZONA C4		Obtain from:	Substitute: 038376.1.0
	Material: S235J2G3 +N UNI EN 10025		Code: 4032_6002_99	
	Supply state: +N: NORMALIZING ROLLING		Dimensions:	
	Thermic treat.:		Hardness(T):	
	Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI		Hardness(S):	
	DENOMINATION: PIASTRA DEVIATORE DISCO RICERCHE			
1	<div><div>Savio</div><div></div></div>	Draw.: Marco Pivetta	Date: 26/07/2021	038376.2.0
		Mod.: Enrico Gaiotto	Sheet N°: 1/1	
		App.: Giuseppe Morini	Scale: 1:1	PLATE
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