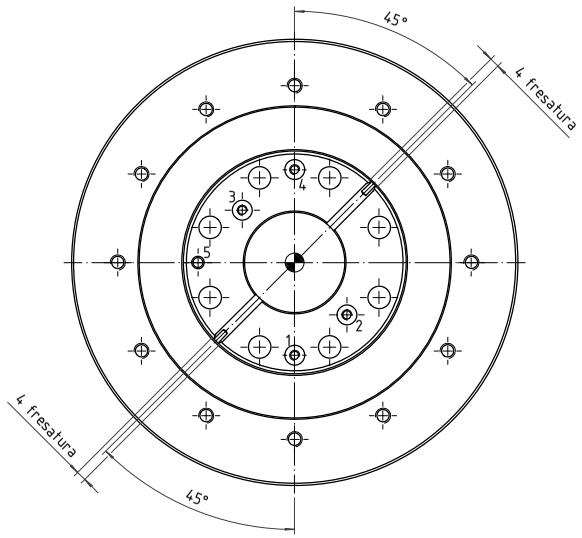
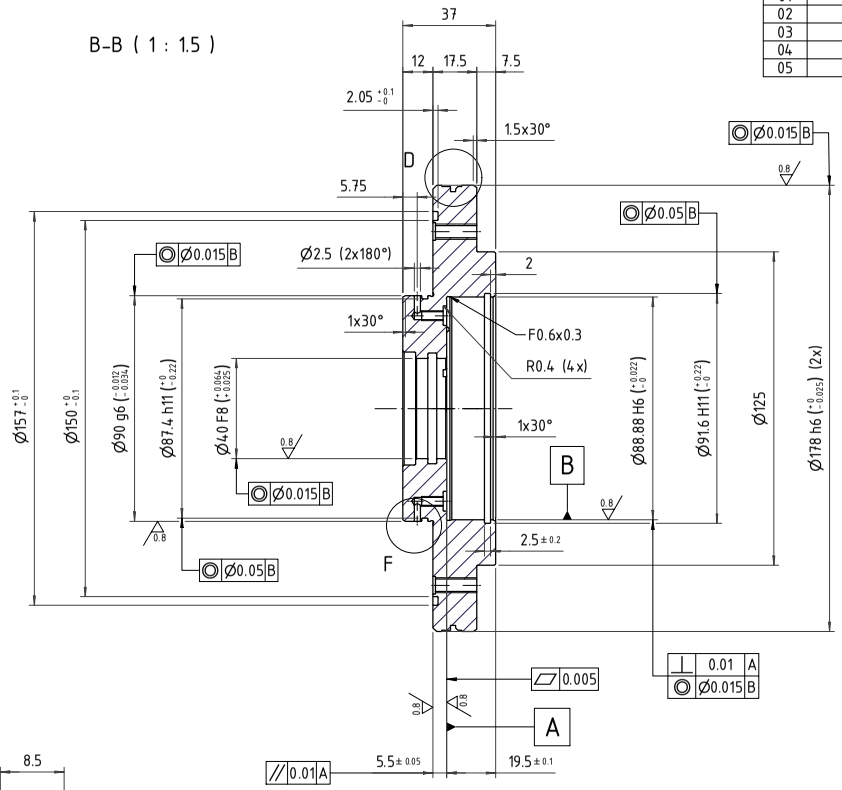
REV	ZONA	DESCRIZIONE	DATA	APPROVATO
01		MODIFICATO Part. D (Aggiunto gradino lato smusso)	28-10-2015	N.Disconzi
02		MODIFICATO PROF. SPINA Ø4 (era Prof.7)	05-11-2015	N.Disconzi
03		MODIFICATO PLANARITA PIANO A (era 0.05)	05-04-2016	N.Disconzi
04		Aggiunto nota equilibratura	27-06-2016	F.Giaretta
05		Tolto equilibratura	15-09-2021	N.Disconzi

Tabella fori			
FORO	X	Y	DESCRIZIONE
1	0	-37	⌴Ø7.92 H11 ($^{+0.09}_{-0}$)↧1.45$^{+0}_{-0.05}$+M4x0.7↧10/13 ∨90°
2	20.86	-20.86	
3	-20.86	20.86	
4	0	37	
5	-38.5	0	Ø4↧8 ∨90° Ø5



B-B (1 : 1.5)



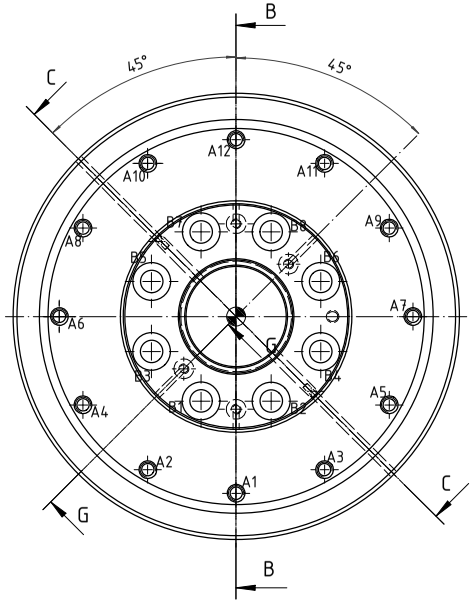
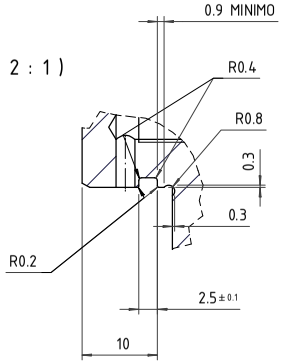
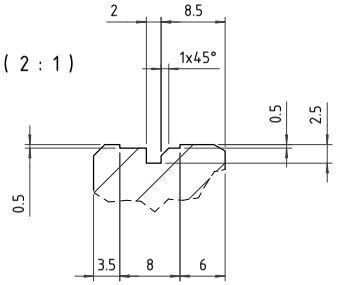


Tabella fori			
FORO	X	Y	DESCRIZIONE
A1	0	-70.5	⌴Ø7↧1+M6x1 Pass. ∨90°
A2	-35.25	-61.055	
A3	35.25	-61.055	
A4	-61.055	-35.25	
A5	61.055	-35.25	
A6	-70.5	0	
A7	70.5	0	
A8	-61.055	35.25	
A9	61.055	35.25	
A10	-35.25	61.055	
A11	35.25	61.055	
A12	0	70.5	
B1	-13.968	-33.722	Ø9 Pass. ⌴Ø15↧5
B2	13.968	-33.722	
B3	-33.722	-13.968	
B4	33.722	-13.968	
B5	-33.722	13.968	
B6	33.722	13.968	
B7	-13.968	33.722	
B8	13.968	33.722	

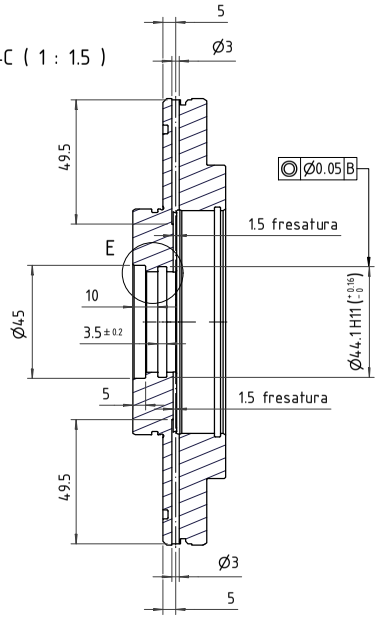
F (2 : 1)



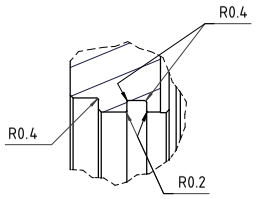
D (2 : 1)



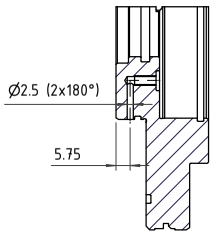
C-C (1 : 1.5)

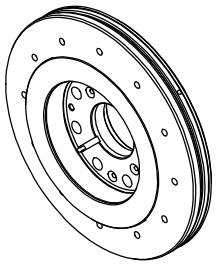


E (1,5 : 1)



G-G (1 : 1.5)





- Generale forature ⌖ Ø0.1
- Togliere gli spigoli vivi
- Smussi non quotati 0.5x45°
- Raggi non quotati R0.4

3.2 / (0.8)

Dimens. lineari UNI ISO 2768/1-m	Quote lineari fino a:							oltre:	Toll. geometriche UNI ISO 2768/2-H	Smussi e raccordi non quotati si intendono sm 1 e r=1	
	6	30	120	400	1000	2000	4000	4000			
	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3			
Trattamento: BRUNITURA	Note T.T.		Durezza		Grado di lavorazione				Massa: 3.31 kg		
Materiale: 36CrNiMo4 UNI EN 10083/1 Bonificato	Particolare: FLANGIA								Indice di revisione: Rev.: 05		
Firma	Data	Scala: 1 : 1.5							Foglio n. 1 / 1		
Dis. NDisconzi	18/10/2013	Fusione/Saldato cod.							Dis. n. 14213810		
Ver.											