

NOTES:

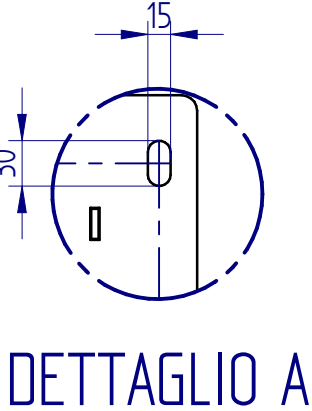
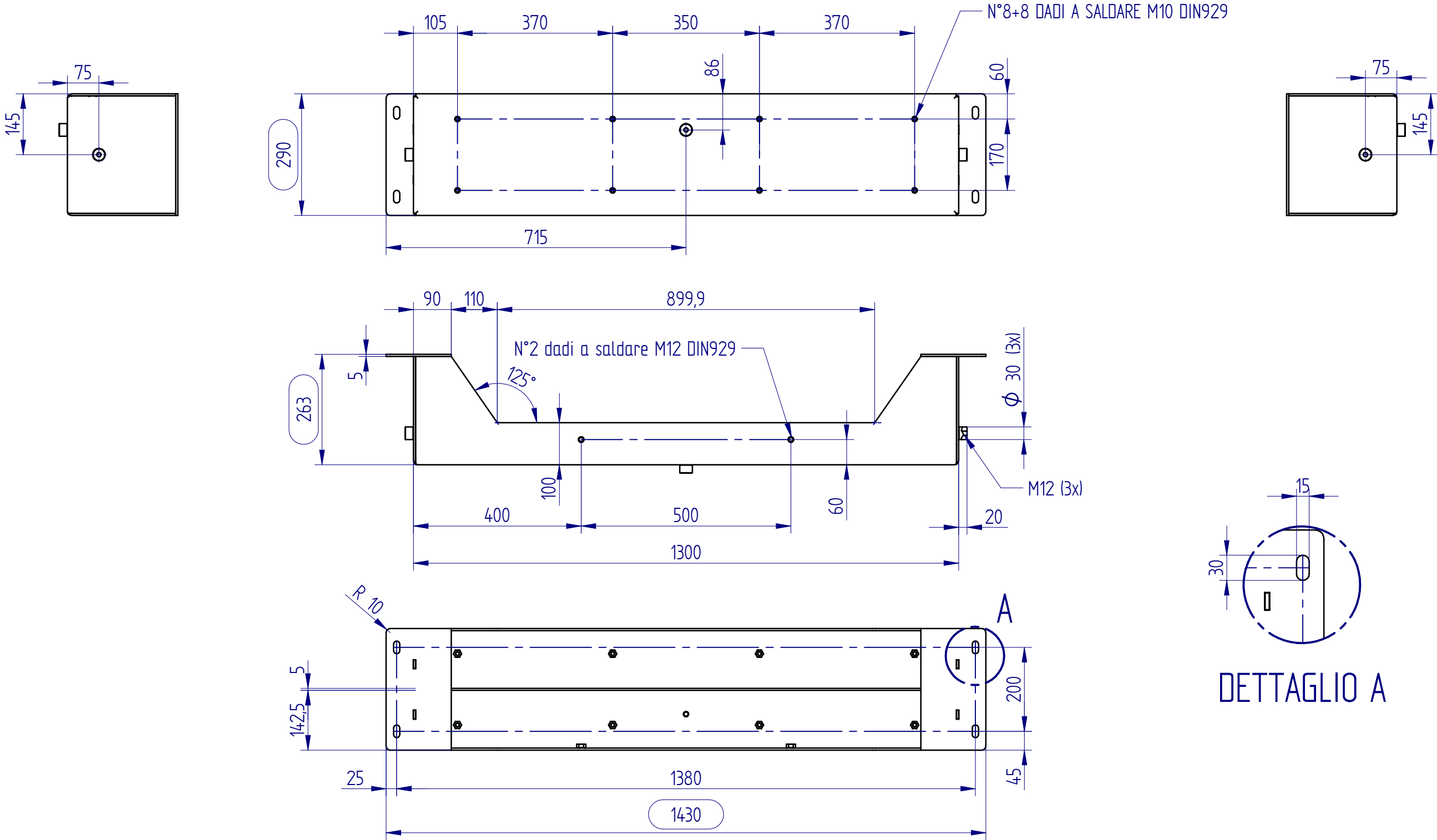
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

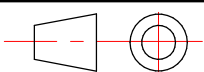
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

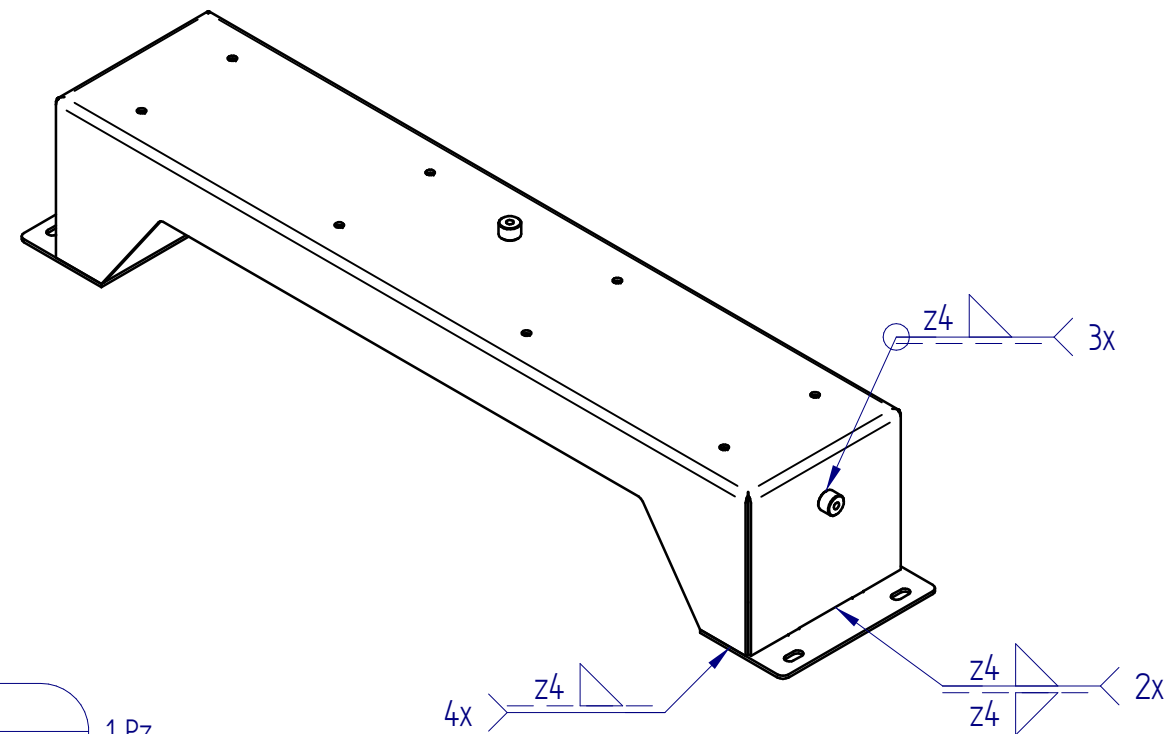
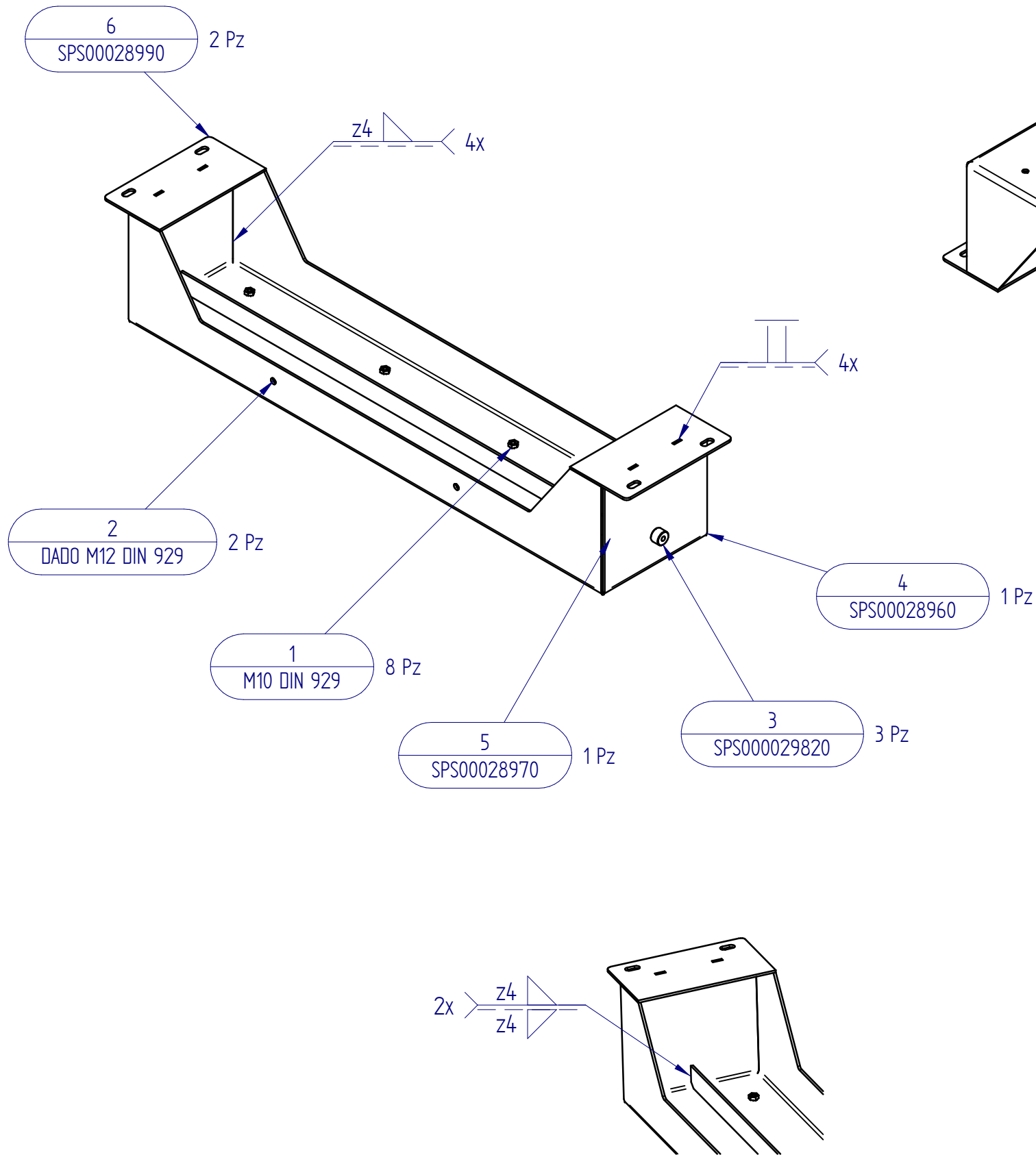
Additional Notes: \\\



Rev	Description			Made	Verified		Approved		Date
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553									
	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle
Unless otherwise specified - ISO 2768 class c	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
		Project N°: PR22/113		Surface treatment : RAL 9005		Material:		Weight: 39,136 kg	Scale: 1:10
<div>))</div>				Description: TELAIO SUPPORTO MOTORE					Page: 1 / 2
				Customer code: \\			Code PSA0085410		

In case of heat exchanger drawing: Category ACC.to the european directive 2014/68/EU tested and certificated ACC. to sound engineer practice.

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Pos.	Codice	Descrizione	Q.tà	Spessore	Materiale
1	DADO M10 DIN 929	Dado a saldare M10 DIN929	8		Acciaio
2	DADO M12 DIN 929	DADO M12 DIN 929	2		Acciaio
3	SPS00002982	PIEDINO M12	3		DD11
4	SPS0002896	BASE	1	5 mm	DD11
5	SPS0002897	RINFORZO	1	5 mm	DD11
6	SPS0002899	PIEDINO	2	5 mm	DD11

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