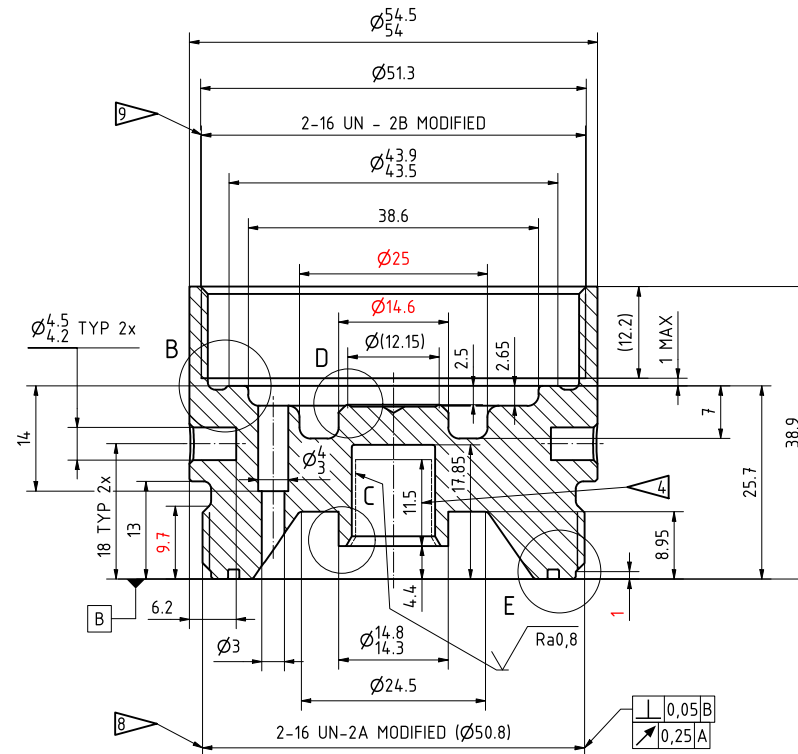
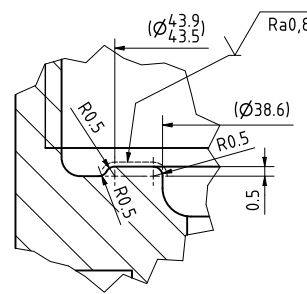


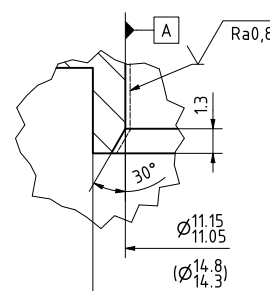
A-A ( 2 : 1 )



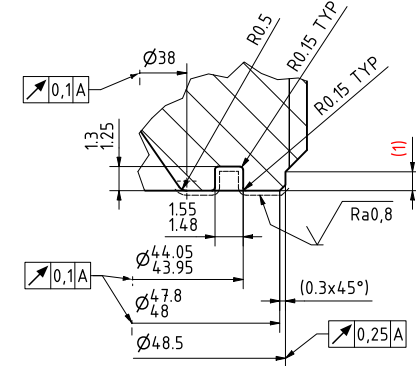
B ( 5 : 1 )



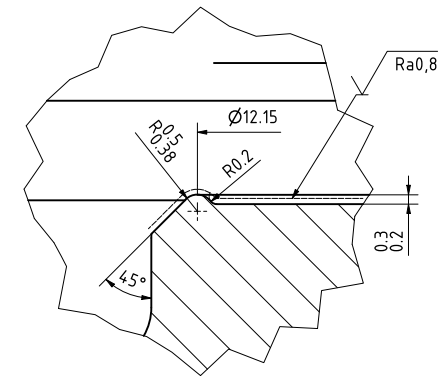
C ( 5 : 1 )



E ( 5 : 1 )



D ( 10 : 1 )



NOTES:

- 1 UNSPECIFIED CORNERS R1,5 MAX.
- 2 SURFACES MUST BE SUITABLE FOR THIN PAINTING.
- 3 DAMAGED SURFACES OR STAINING MAY BE CAUSE FOR REJECTION.
- 4 Ra0,8µm SURFACE FINISH MUST BE MAINTAINED FOR NOTED LENGTH.
- 5 ALL DIMENSIONS AND GEOMETRIC SPECIFICATIONS ARE INCLUDING PAINT.
- 6 COLOR: BLACK. THICKNESS 0,025/0,017µm.
- 7 UNSPECIFIED CHAMFERING 0,5x45°.
- 8 PITCH DIAMETER 1,9543/1,9497 INCH BEFORE PAINT. MUST START AND FINISH WITH FULL THREAD.
- 9 PITCH DIAMETER 1,9691/1,9634 INCH BEFORE PAINT. PITCH DIAMETER 1,9594 INCH AFTER PAINT.

REV	ECN NUMBER	CHANGE DESCRIPTION	MODIFIED BY	DATE
General Tolerances	Tolerance Principle	CAD SW	Material	Replaces
ISO 2768-mK	ISO 8015	Inventor	CARBON STEEL	Size
First Used In Final Assembly	Mass	0.331 kg	Surface Finishing	Sheet
Created By	Name	Date	Scale	Description
2023-06-09			2 : 1	INTERMEDIATE BODY
Approved By			Projection	V64H
Any modifications are subject to the approval of the responsible design department!				Revision
Special Characteristics				A
Critical Characteristics				
Significant Characteristics				
Inspection Dimensions				
All Dimensions in mm				
Filename 5831-01 - MACHINED Rev.A, Ver.2.idw				Customer Drawing Number
Part 5831-01 - MACHINED				Phase Prototype
State Work in Progress				

√ Ra1,6 (✓)