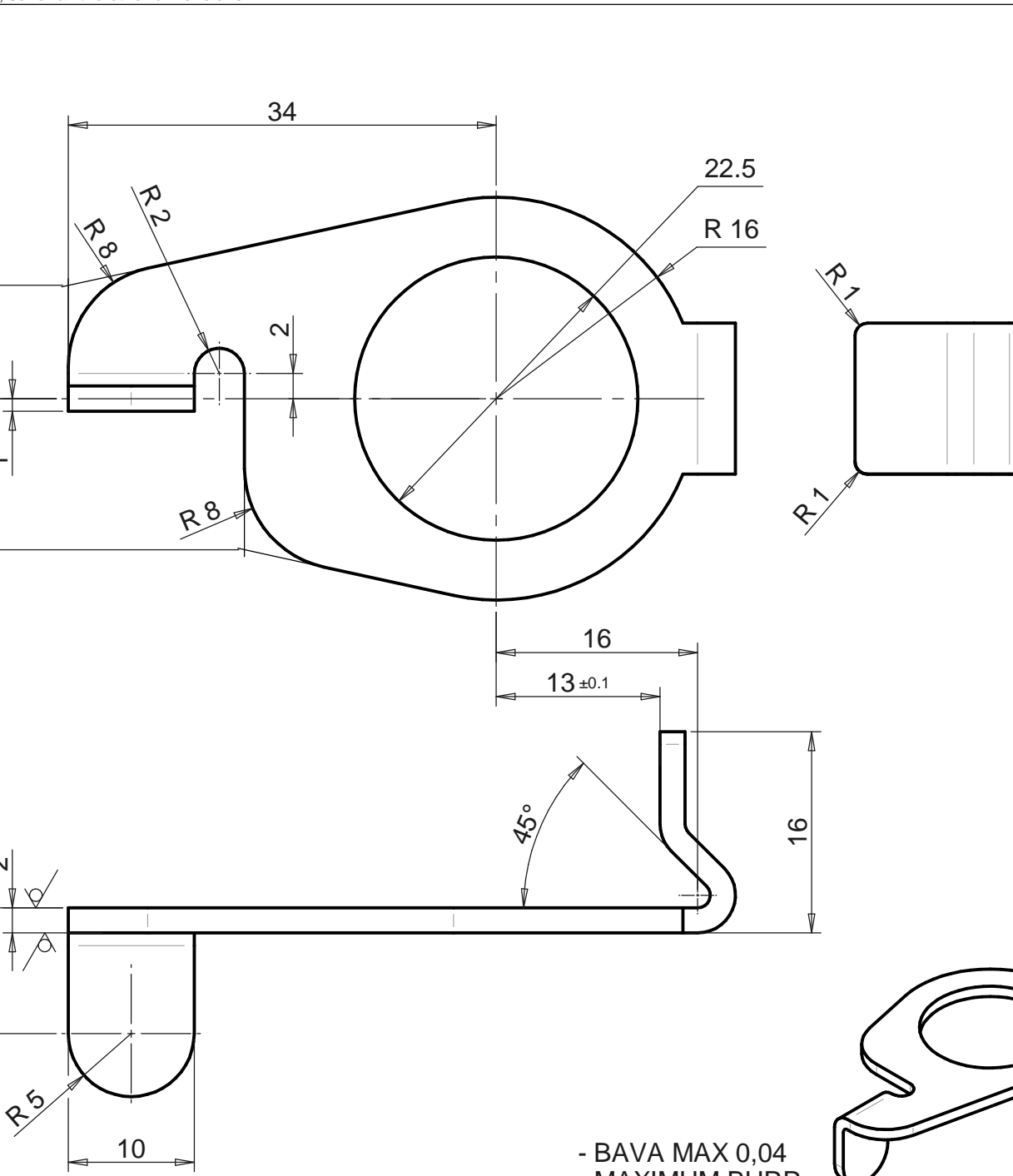
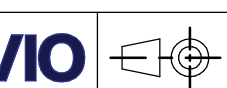


A		B		C		D																																																																	
GENERAL TOLERANCES																																																																							
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.																																																																							
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16																																																																							
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00																																																																							
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00																																																																							
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions																																																																							
																																																																							
<p>- BAVA MAX 0,04 - MAXIMUM BURR - RAGGI INTERNI DI PIEGATURA R1 - INTERNAL BENDING RADIUS</p>																																																																							
<table border="1"><tr><td>CN06888</td><td colspan="5"></td><td>04/08/2023</td><td>00</td></tr><tr><td>Change</td><td colspan="5">Modification details <input type="checkbox"/> :</td><td>Date Mod:</td><td>IRP</td></tr><tr><td colspan="4">Changes to previous release <math>\Delta</math>:</td><td colspan="2">Obtain from:</td><td colspan="2">Substitute:</td></tr><tr><td>Material:</td><td colspan="3">DC01+A-G UNI EN 10130</td><td colspan="2">Code:</td><td colspan="2">4032_6152_99</td></tr><tr><td>Supply state:</td><td colspan="3">+A-G: SURFACE A FINISHING G</td><td colspan="2">Dimensions:</td><td colspan="2"></td></tr><tr><td>Thermic treat.:</td><td colspan="3"></td><td colspan="2">Hardness(T):</td><td colspan="2"></td></tr><tr><td>Surface treat.:</td><td colspan="3">Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI</td><td colspan="2">Hardness(S):</td><td colspan="2"></td></tr><tr><td>Weight:</td><td colspan="2">0 kg</td><td>Volume:</td><td colspan="2">2048.74 mm<sup>3</sup></td><td colspan="2"></td></tr></table>								CN06888						04/08/2023	00	Change	Modification details <input type="checkbox"/> :					Date Mod:	IRP	Changes to previous release $\Delta$ :				Obtain from:		Substitute:		Material:	DC01+A-G UNI EN 10130			Code:		4032_6152_99		Supply state:	+A-G: SURFACE A FINISHING G			Dimensions:				Thermic treat.:				Hardness(T):				Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI			Hardness(S):				Weight:	0 kg		Volume:	2048.74 mm <sup>3</sup>			
CN06888						04/08/2023	00																																																																
Change	Modification details <input type="checkbox"/> :					Date Mod:	IRP																																																																
Changes to previous release $\Delta$ :				Obtain from:		Substitute:																																																																	
Material:	DC01+A-G UNI EN 10130			Code:		4032_6152_99																																																																	
Supply state:	+A-G: SURFACE A FINISHING G			Dimensions:																																																																			
Thermic treat.:				Hardness(T):																																																																			
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI			Hardness(S):																																																																			
Weight:	0 kg		Volume:	2048.74 mm <sup>3</sup>																																																																			
DENOMINATION: PIASTRINA																																																																							
		Draw: Enrico Gaiotto		Date: 03/08/2023		058200.0.0																																																																	
		Mod.: Enrico Gaiotto		Sheet N°: 1/1																																																																			
		App.: Stefano Malfante		Scale: 2:1																																																																			
				PLATE																																																																			

Reserved property of SAVIO MACCHINE TESSILI S.p.A. In accordance with the law, the contents of this drawing may not be re-produced or communicated to third parties.