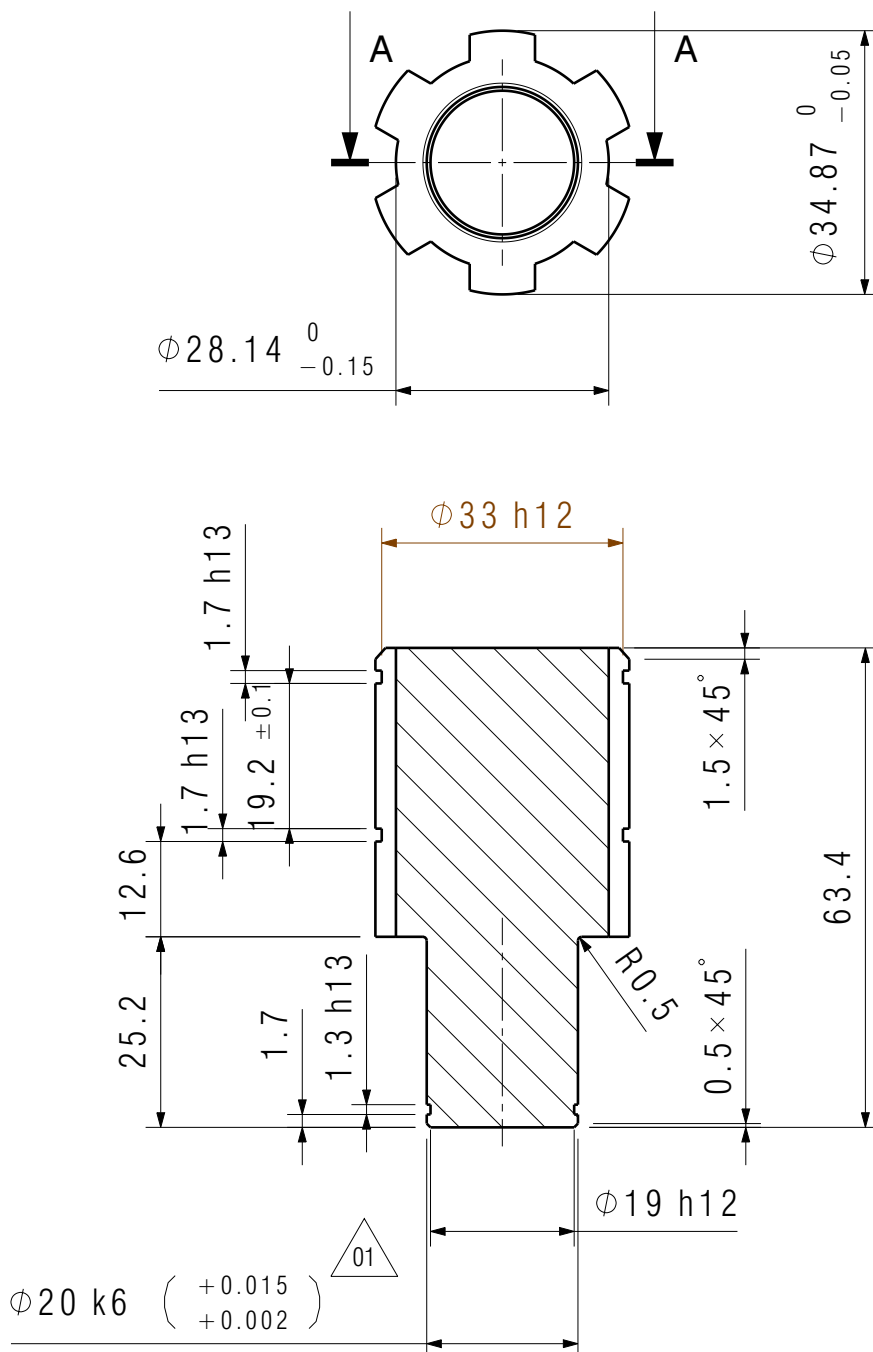





Remove all punching burrs after machining or press-forming process, draft angle 2° , fillets not quoted $R=1$, chamfers not quoted: $0.5 \times 45^\circ$. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2° , raggi non quotati: $R=1$, smussi non quotati: $0.5 \times 45^\circ$. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico



$\square 0,4$	$-0,2/100$
$\bigcirc 0,4$	$//0,2/100$
$\odot 0,25$	$\perp 0,2/100$

Angles $\pm 0.5^\circ$
Angoli $\pm 0.5^\circ$

General tolerance – Tolleranza generale: UNI EN 22768/1 – M							
Length and Diam.	0,0	6,00	30,0	120	315	1000	2000
<i>Lung.h. e diametri:</i>	6,00	30,0	120	315	1000	2000	> 4000
Tolerance <i>Tolleranza</i>	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0 ±3,0



6.3  ( )

01	G18—010	C_1	MODIFIED TOLERANCE (WAS Ø20 h7) MODIFICATO TOLLERANZA (ERA Ø20 h7)	COMPOSTELLA	DONADON ,	23/03/2018
Rev.	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div><p>MASCHIO GASPARDO S.p.A. Via Marcello, 73 — 35011 Campodarsego (Padova) — Italy Email: info@maschio.com www.maschionet.com</p></div> <p>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVALING LAW</p>				Treatment: Trattamento:		24/10/2012 Creation date
				Surf.Finish.: Fe Zn 8/12 C 1B Cr3 UNI ISO 2081—9227— Finitura sup.: 4580		TONETTO , Created by
				Material: Materiale: C40		Weight (kg) Peso (kg) 0,3
				Blank Descr.: Profile ASAE 1” 3/8 Z6 DIN 9611A Descr. Grezzo: Profilo ASAE 1” 3/8 Z6 DIN 9611A		Perimeter (mm) Perimetro (mm)
Model: Macchina: S—SC		Group: Gruppo: Trasmissioni				
Part Nr.: Codice: G16931810		Replace Sostituisce		Blank: Grezzo:	Blank Qnt: Qt. Grezzo: — — —	
Description: INTERMEDIATE AXLE Descrizione: ASSE INTERMEDIO ZN				European method 		Scale: Scala: 1:1