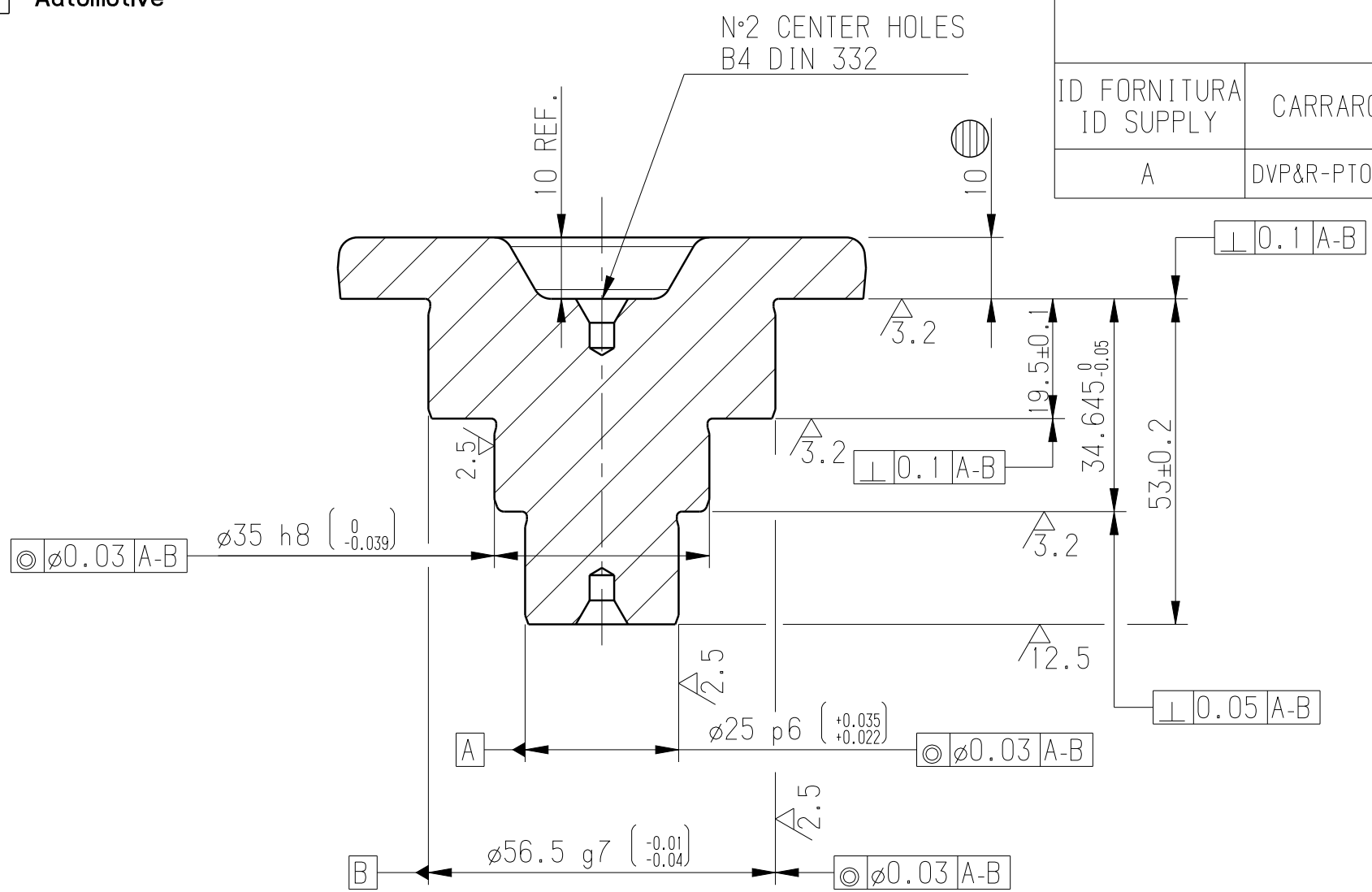


PART N. CA584509

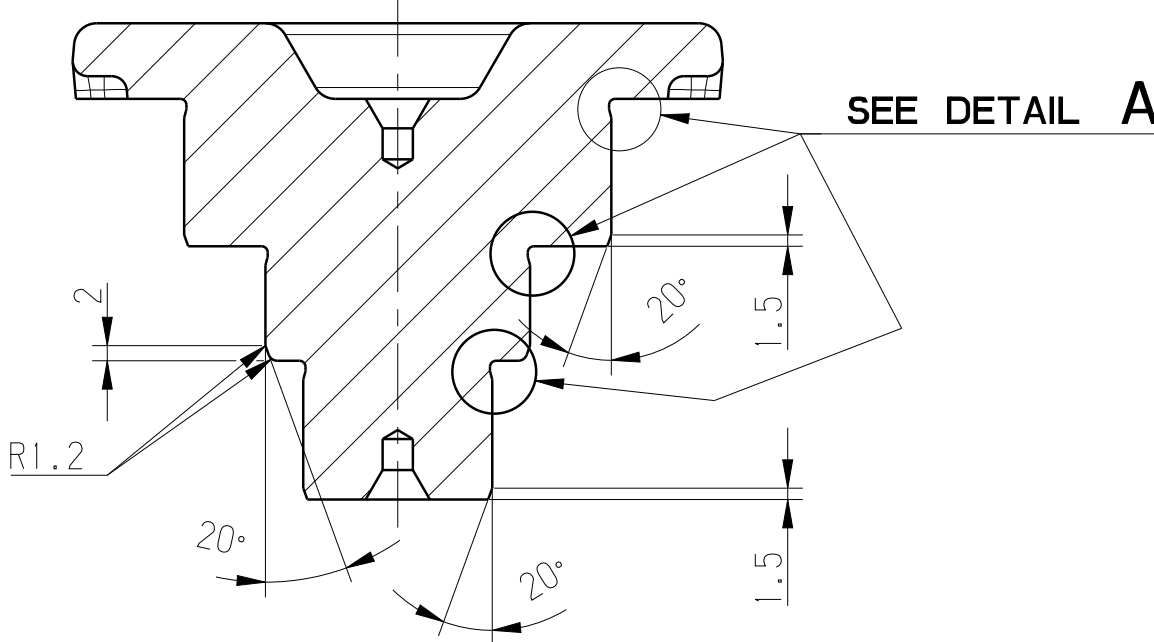


FORNITORI APPROVATI SECONDO STD CARRARO 00-98-05
APPROVED SUPPLIERS ACCORDING STD CARRARO 00-98-05

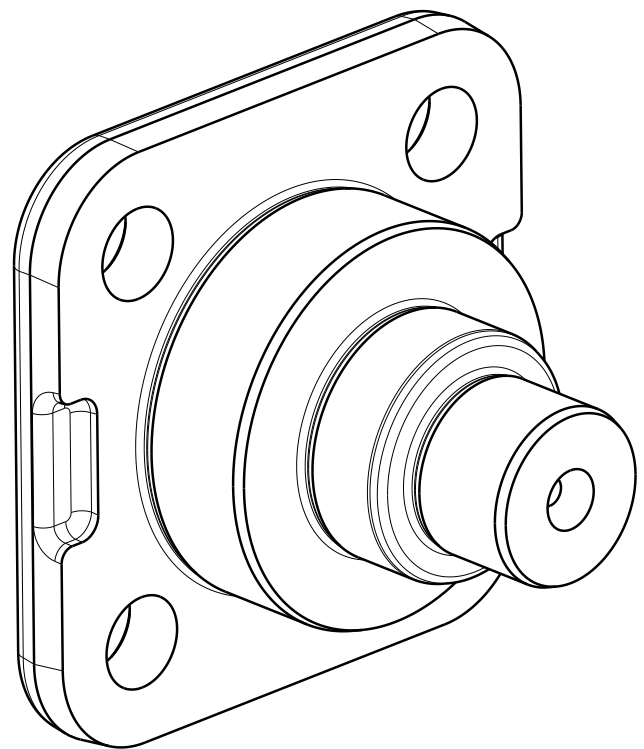
ID FORNITURA ID SUPPLY	CARRARO STD	COD. FORNITORE SUPPLIER CODE	SITO PRODUTTIVO PRODUCTION PLANT	MARCATURA MARKING	COD. PARTE FORNITORE SUPPLIER PART NUMBER	DATA RILASCIO RELEASE DATE	REVISIONE REVISION	RIF.DISEGNO ARCHIVIO REF.DRAWING ON PDM
A	DVP&R-PT000021896	228770	INDIA	-	-	SEE TITLE BLOCK	SEE TITLE BLOCK	CA584509



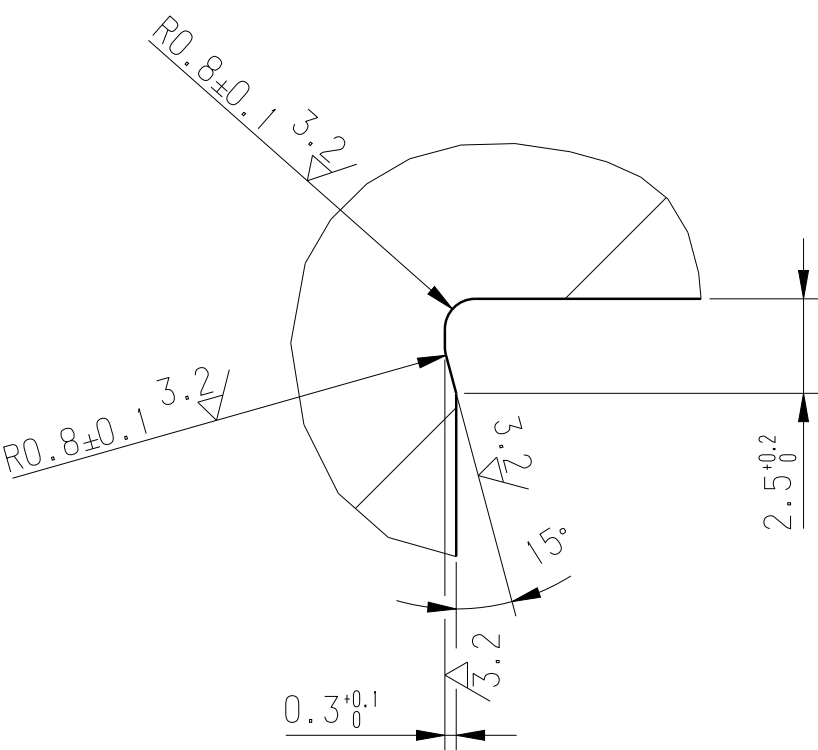
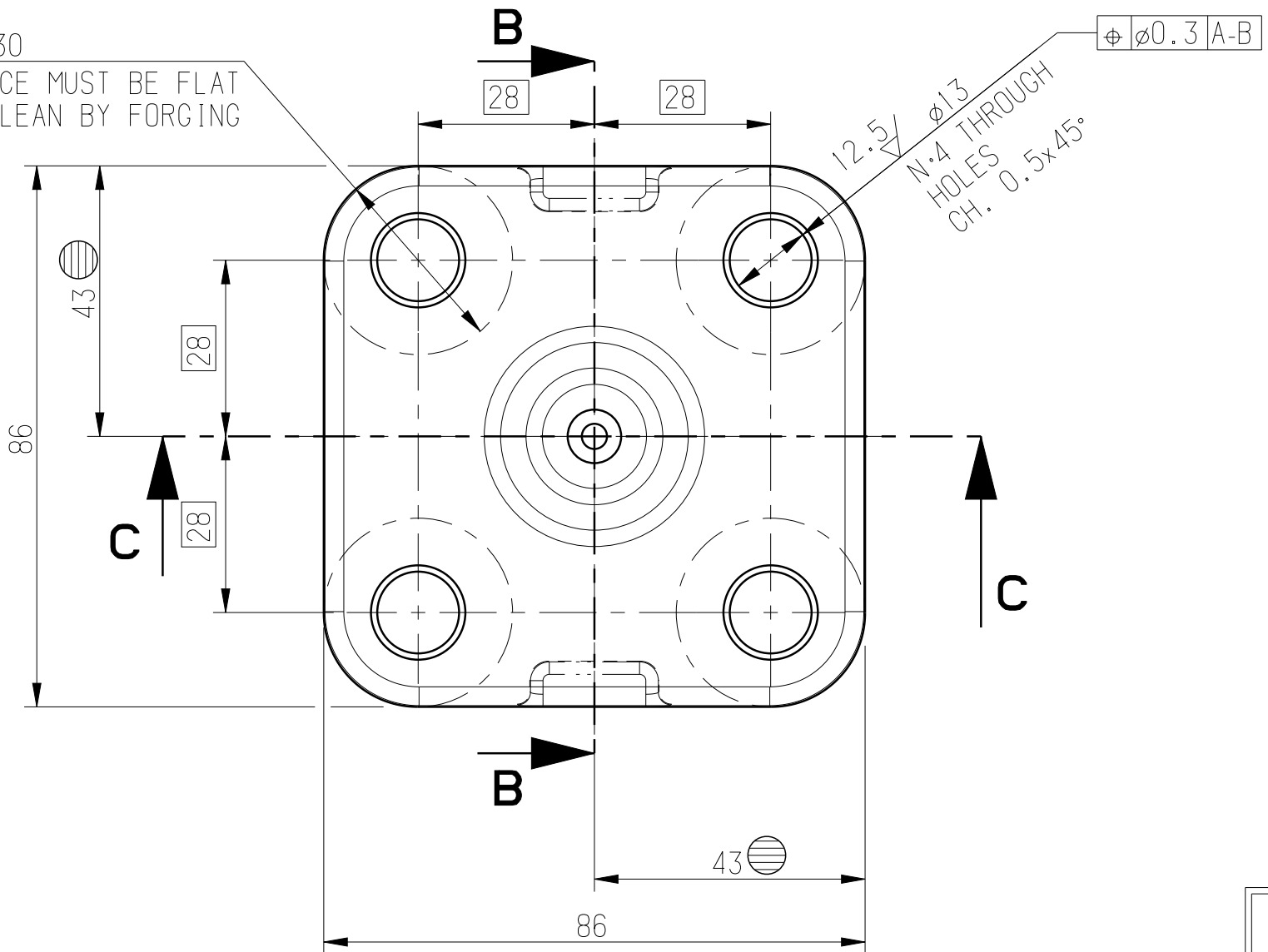
SECTION C-C



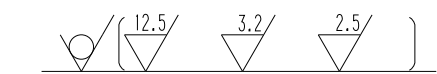
SECTION B-B



N°4 $\phi 30$
SURFACE MUST BE FLAT
AND CLEAN BY FORGING



DETAIL A
SCALE 5:1
N°3 UNDERCUT
DIN 509-E0.8x0.3





CODICE RIFERIMENTO FILE 3D
REFERENCE 3D FILE P.N.
CA527044-02.igs

TRATTAMENTO TERMICO HEAT TREATMENT		
BONIFICA HARDENING AND TEMPERING		
DUREZZA HARDNESS	HB	≥ 237

THE FORGING REFERENCE DIMENSIONS ARE INDICATED BY

	PART WITH KEY C'S	N. OF KEY C'S 0
PART INCLUDES KEY CHARACTERISTICS WITH PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		
	PART WITH SAFETY C'S	N. OF SAFETY C'S 0
PART INCLUDES SAFETY CHARACTERISTICS WITH DOCUMENTATION REQUIREMENTS AND PROCESS CAPABILITY DEMONSTRATION SEE CARRARO STD N. 0-56-95		

1	ISSUED DRAWING AND RELEASED FOR PRODUCTION		KARISHMA W.	FLAVIO PROSPERO	22/11/2021	
REV.	CHANGE		DRAWN	APPROVED	DATE	
ALL PROPRIETARY RIGHTS RESERVED BY CARRARO S.P.A. THIS DRAWING SHALL NOT BE REPRODUCED OR IN ANY WAY UTILIZED FOR THE MANUFACTURE OF THE COMPONENT OR ASSEMBLY HEREIN ILLUSTRATED AND MUST NOT BE RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT BY CARRARO S.P.A. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.						
STD. MATERIAL MAT202 STD CARRARO 1-00004			OPT. MATERIAL -			
HEAT TREAT. SEE TABLE			DATE 22/11/2021	CF	2	
SURF. TREAT. -			GENERAL REFS. STD CARRARO N.0-00055			
PRODUCT AXLE HS 6.04 HD						
DESCRIPTION SWIVEL HOUSING KING PIN (527044)						
<div> CARRARO CARRARO S.p.A. - Via Olmo, 37 35011 CAMPODARSEGO (PD) - ITALY</div>			CAST./FORG. REF. 527044		A2	WEIGHT 1.03 kg
			REPLACES -			SCALE 1:1
			PART N. CA584509		SHEET 1/1	