



This drawing is exclusive property of KEY AUTOMATION

DIMENSION ARE IN MILLIMETERS
CHAMFER WITHOUT DIMENSIONING: 0.5x45°
RADIUS WITHOUT DIMENSIONING: R0.5
GENERAL TOLERANCES: UNI EN 22768 m-H
UNI EN 12020-2

DIMENSIONS ARE AFTER TREATMENT IF REQUIRED,
UNLESS SPECIFIED
WELDING PROCESSES ACCORDING TO ISO 4063:2011
ISO 857-1:1998

DRAWN	Missero	COLOR	WEIGHT (g) 150	
DATE	10/10/2016	TREAT/FINISH	Rivest. elettrolitico ISO 2081 - Fe/Zn 12 A	
APPROVED	Missero	MATERIAL	S235JR (Fe360)	
DATE	10/10/2016	TITLE Staffa ADUN		
+V = INCREASE WITH DRAFT -V = DECREASE WITH DRAFT				
		CODE	520STAF041A00	REV. 01
				SCALE 1 : 1