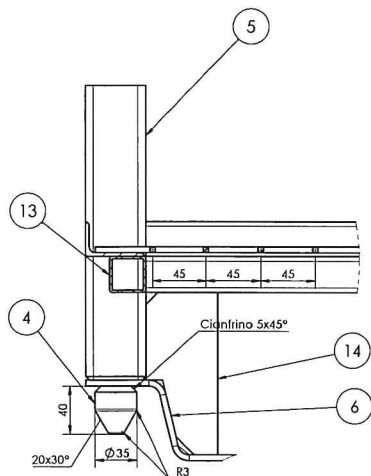


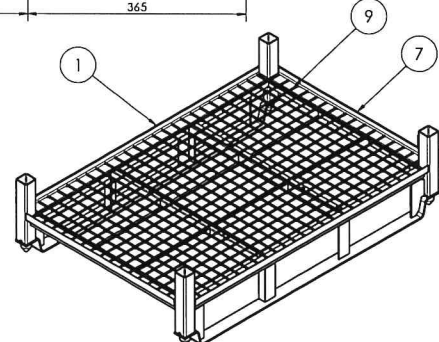
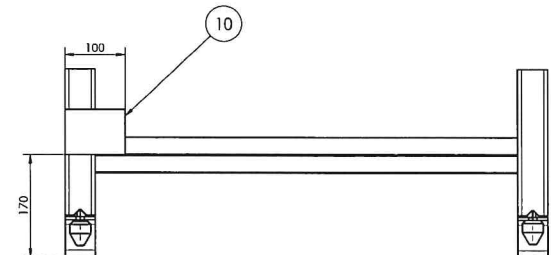
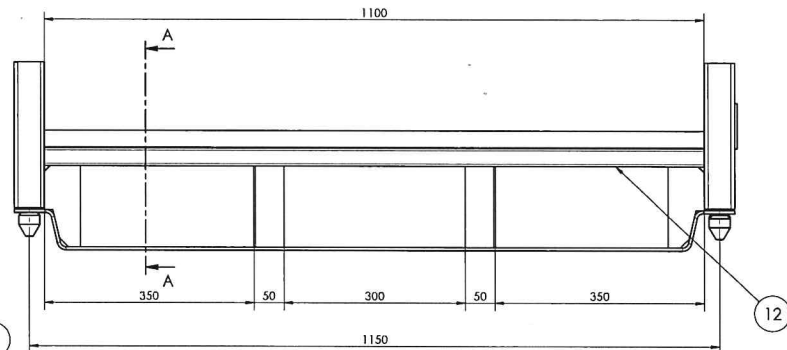
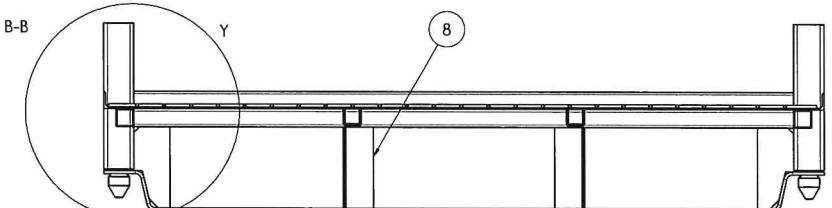
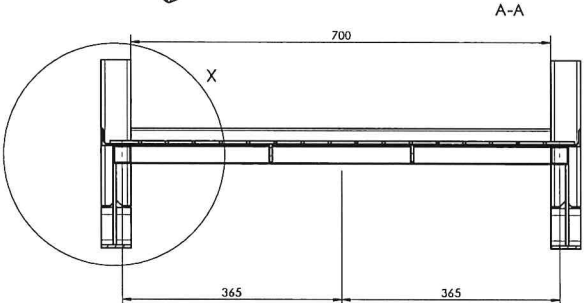
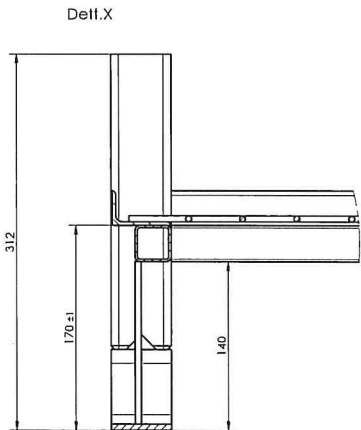
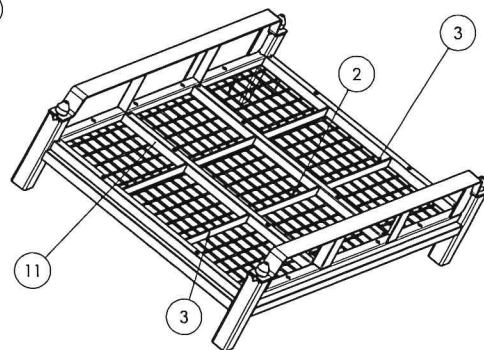
Y (1 : 3)



14	4	Rinforzo omega sp.5
13	2	Tubo quadro 30x30 sp.2 L700
12	2	Tubolare 30X30 SP.2 L1100
11	2	Tubo quadro 30x30 sp.3
10	1	Porta targhetta
9	1	Rele con filo Ø5
8	4	Profilo L 60x30 135
7	2	ANG Profilo 50x30 sp.3 L700
6	2	Profilo omega spessore 5
5	4	TUBOLARE 50X50X3 L243
4	4	Centraggio Ø35
3	4	Piatto 30x5 L350
2	2	Piatto 30x5 L340
1	2	ANG Profilo 50x30 sp.3 L1100
RIF.	Q.TA	CODICE

ANG 50x3

100 pz



TRATTAMENTO:
CATAFORESI NERA

Materiale S235JR
Eseguito zincatura a caldo

DATA / Date 01/03/2018		DEGNATO / Unown prodotto	MATERIALE / Material ---	MASSA / Weight -kg 36.04 ±5%																													
DESCRIZIONE / Description Cesta 800x1200 PMP		SMERIGLIA / Abrasive ---	COMMA ATTREZZATURA ---																														
INSTRUMENTAZIONE ---		RACC.N./G. ---	FOGLIO / Sh. 1	DI / OH 1																													
INVESTIMENTO SUPERF. / Surface Coating Zincatura a caldo		SCALA / Scale 1:10	FORMATO / Size A2	OB. CREZIO N. / Row Number (Drawing N.) ---																													
TRATT. TERMICO TRATTE / Heat Treatment ---		PROFONDITA' TRAT. TERMICO / Heat Treatment Depth ---		DESGNO N. / Drawing Number ---																													
PROFONDITA' TRAT. TERMICO / Heat Treatment Depth ---		DUREZZA SUPERFICIALE / Surface Hardness ---		AT.00092.C																													
<table><tr><td>> 0</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>0.05</td><td>0.05</td><td>0.1</td><td>0.15</td><td>0.3</td><td>0.5</td><td>1.0</td></tr></table>		> 0	3		6	30	120	400	1000	2000	<	0.05	0.05	0.1	0.15	0.3	0.5	1.0	<table><tr><td>> 0</td><td>10</td><td>50</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td><</td><td>10</td><td>50</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr></table>		> 0	10	50	120	400	1000	2000	<	10	50	120	400	1000
> 0	3	6	30	120	400	1000	2000																										
<	0.05	0.05	0.1	0.15	0.3	0.5	1.0																										
> 0	10	50	120	400	1000	2000																											
<	10	50	120	400	1000	2000																											

AT.00092.C