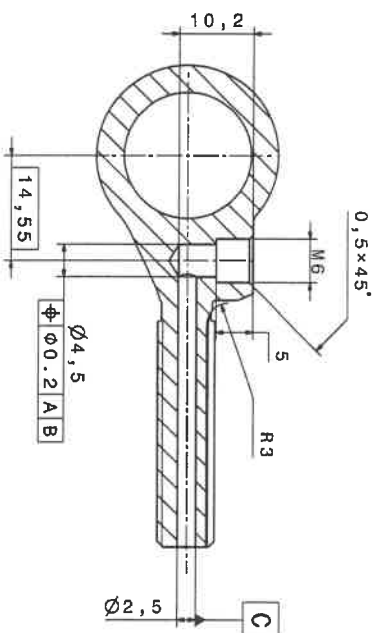
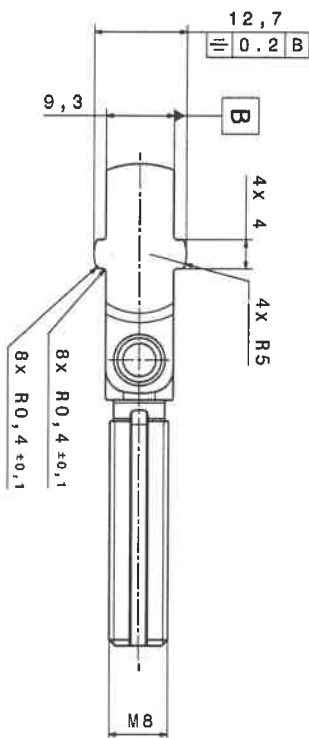


10/30/120/150 pz





Technical drawing of a shaft with a keyway. The shaft has a diameter of  $\varnothing 17,462 \text{ J6}$ . The keyway has a width of  $2 \times 0,5 \times 4,5$ . The surface finish is  $Ra 0,8$ . The fillet radius is  $R12,5$ . A cross-section A-A is indicated.



Section view A-A  
Scale: 2:1

- ①. MATERIAL: STAINLESS STEEL 15-5 PH CRES PER AMS 5659
2. HEAT TREAT PER SAE-AMS-H-6875 TO H1025 (REF.: 1743-44)
- ③. SURFACE TREATMENT PASSIVATION PER ASTM-A-967
- ④. BREAK SHARP EDGES 0.1 - 0.3
5. WHERE OTHERWISE NOT STATED, DIMENSIONS ACCORDING TO 3D MODEL IN DOCUMENT LIST, GENERAL TOLERANCE: 

	0	3	A	B	C
---	---	---	---	---	---
6. NO KC DEFINED

GENERAL REQUIREMENTS UNLESS OTHERWISE SPECIFIED:				 Company Confidentiality COMPANY RESTRICTED	
General	Particulars	Reference	Notes	Size	Material
-	Black	6th-6H		10/24/210	2021-06-22
Dimensions	Black	Filler radius			
Notes	Black	4		2:1	NOT EXACTLY CONTROLLED
-	Surface Treatment	-		Project	FSAS
Surface Treatment	Surface Treatment	Recessed		Notes	
Ra 3.2	③	①		BULKHEAD	
Drawing number: R-30004053-001					
1/1					

**FIREMEK HI TECH S.r.l.**  
Via J. Linussio, 3/5  
33170 PORDENONE  
P.IVA 01114050931