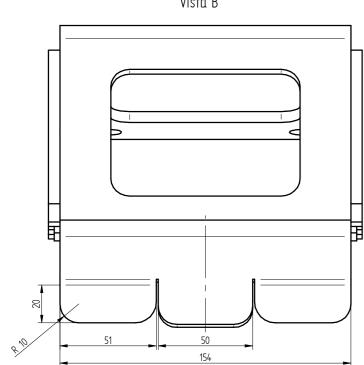




wenn nötig nach dem Verzinken nacharbeiten

/se necessario

ripassare dopo la zincatura



Allgemeine Schweißangabe:

- Für das gesamte Teil gilt (außer wo anders angegeben):
- •Schweißverfahren nach DIN ISO 4063 MAG
- •Schweißqualität nach DIN ISO 5817 C

## Indicazioni generali di saldatura

Per tutto l'assieme (tranne dove diversamente indicato) sono validi seguenti indicazioni:

- ●Metodo di saldatura DIN ISO 4063 MAG
- •Qualità di saldatura DIN ISO 5817 C

2 SBUF0924 00 ST\_Pallet V12 2023 front pump bracket\_p2 SBUF0923 00 ST\_Pallet V12 2023 front pump bracket\_p1 Rev. Item description General tolerances for manufacturing processes turning, milling and bending ISO 2768Geometrix product specification According to GPS rules Fundamentals, concepts principles and rules ISO 8015 Mechanical production turning, milling and bending ISO 2768-mk Thermal ISO 9013 Welding ISO 13920 Metal ISO 8062 Plastic ISO 20457 Welding ISO 2553 Work piece ISO 13715 Surface ISO 1302 Tolerances of form, orientation, ISO 1101 vision Version Description of the change ment electroplating EN ISO 2081 Fe/Zn12A 2.66 kg See items A2 Released 1/1 SBUF0922 DDOK 545585 mm Sonnert J. Approver Sonnert J. Create 22.06.2023 Approve date 07.08.2023 Pallet V12 2023 front pump bracket

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Tulle le misure / tolleranze valgono dopo il trattamento superficiale! Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

Wenn notwendig die Gewinde und Bohrungen nach dem Verzinken nacharbeiten se necessario ripassare i filetti e le perforazioni dopo la zincatura

Mehr Detailinformationen über die Kontur können dem DXF bzw. STEP-File entnommen! Informazioni più dettagliate sul profilo si possono trovare nel file DXF o STEP!