

Änderungen / changes				
Index Rev.	Anzahl no.	Änderungsnummer change no.	Datum date	Name name
-		171-01461	13.01.2023	Wasseige

Technical drawing of a bent pipe. The drawing shows a pipe with a 90-degree bend. The horizontal section has an outer diameter of $\varnothing 7,8$ with a tolerance of $+0,1$. The vertical section has a wall thickness of $0,5$. A section line B-B is indicated with a 30-degree angle. A dimension line labeled 'W' is shown on the left.


Technical drawing of a mechanical part (Fig. 1.10) showing a side view and a cross-section view. The side view includes dimensions: 81,4 (total length), 25 (height), 18,5 (height), 0 (reference point), 0,5 (thickness), and 30° (angle). The cross-section view shows a circular hole with diameter $\varnothing 10$ H7 and a fillet radius R5. The part is labeled with 'B' and 'R5'.

Technical drawing of a mechanical part A, showing a side view. The part features a horizontal base with a vertical section on the right. Dimensions include a horizontal length of 30, a vertical height of 2.5, and a 5° angle. Radii R1 are indicated at the corners of the vertical section.

Der Korrosionsschutz muß noch nach 72 h
mit der Salzsprühnebelprüfung ISO 9227-AASS gegeben sein.
The corrosion protection has to persist even after 72 h
atomised salt spray test according to ISO 9227-AASS

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gilt für alle Bohrungen untereinander, die dazugehörigen x-y Koordinatenmaße sind theoretisch genaue Maße. /
is the distance between every two bores, the relative x-y coordinate dimensions are theoretically exact dimensions.

Allgemeintoleranzen Tolerances unless otherwise stated		Baugruppe / assembly 171-G70.520		Wortangabe / note		Stempel / stamp			
<input type="checkbox"/> ISO 2768 - mK <input checked="" type="checkbox"/> DIN 6930 - m		<div>Kantenzustand Edge finish ISO 13715</div> <div><div>-0.2</div><div>+0.2</div></div>				Maßstab scale 1:1		Meld.-Nr. indic. no. 171-01461	
<input type="checkbox"/> DIN 16742 -									
<input type="checkbox"/>									
Werkstoff material DC01-A-m (1.0330)									
Halbzeug/semi-finished product		Datum/date		Name/name		Benennung / designation			
Blech 3		erstellt created 06.01.2022		Wasseige		Sperrhebel LiMa			
Massnorm EN 10131		geprüft checked 11.07.2023		Wasseige		Locking lever l.h.			
Guetnorm EN 10130									
<div> Rieter Automatic Winder GmbH</div>		Zchnng.-Nr. drawg no. 171-020.255		Ind. Rev. -		Blatt page 1		von of 1	
Rohteil raw part		Ursprung origin		Ersatz für repl.for		Ersetzt durch repl. by			

DIN ISO 1302	$\sqrt{\text{roh}}$	$\sqrt{\text{Ra 100}}$	$\sqrt{\text{Ra 16}}$	$\sqrt{\text{Ra 6,3}}$	$\sqrt{\text{Ra 2,5}}$	$\sqrt{\text{Ra 1}}$	$\sqrt{\text{Ra 0,8}}$
Hinweisbuchstabe code letters	r/	u/	v/	w/	x/	y/	z/

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