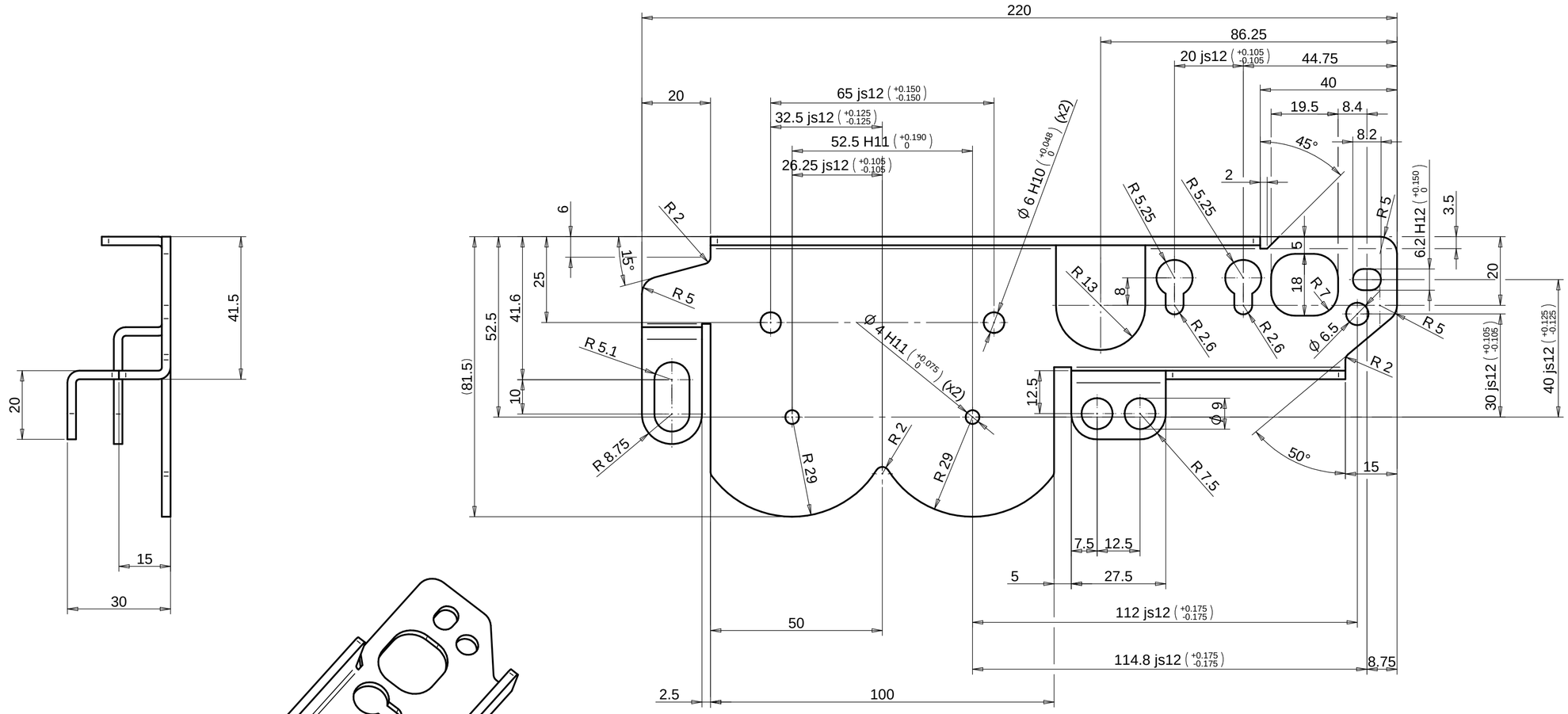
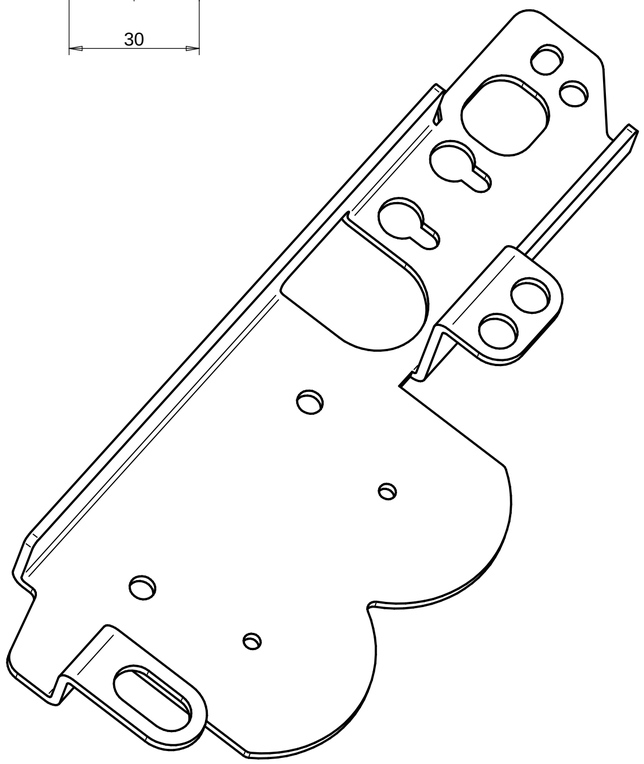
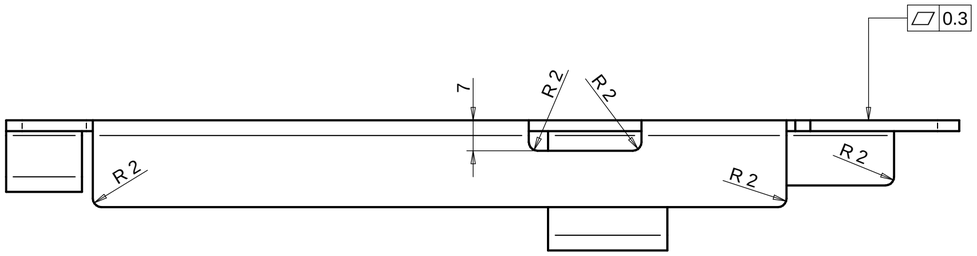
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions







6.3 (✓)

MAXIMUM BURR 0,04 / BAVA MAX 0,04
BENDING INTERNAL RADIUS/RAGGI INTERNI DI PIEGA R 1

CN05616	Added planarity tolerance and added 45 ° chamfer as detail 6-I	21/02/2022	00
Change	Modification details:	Date Mod:	IRP
Changes to previous release:	Replac.holes D.5,2 with shaped holes (H-6) and D.7 to D.6 holes (F/G-6) Obtain from:	Substitute:	038192.0.0
Material:	DC01+A-G UNI EN 10130	Code:	4032_6152_99
Supply state:	+A-G: SURFACE A FINISHING G	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):	

Approved

DENOMINATION: SUPPORTO X CILINDRO ISO FESTO E CILINDRO SAVIO

Savio	Draw.: Luca Guarda	Date: 03/11/2021	048066.0.0
	Mod. : Luca Guarda	Sheet N°: 1/1	
	App. : Stefano Malfante	Scale: 1:1	SUPPORT

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