


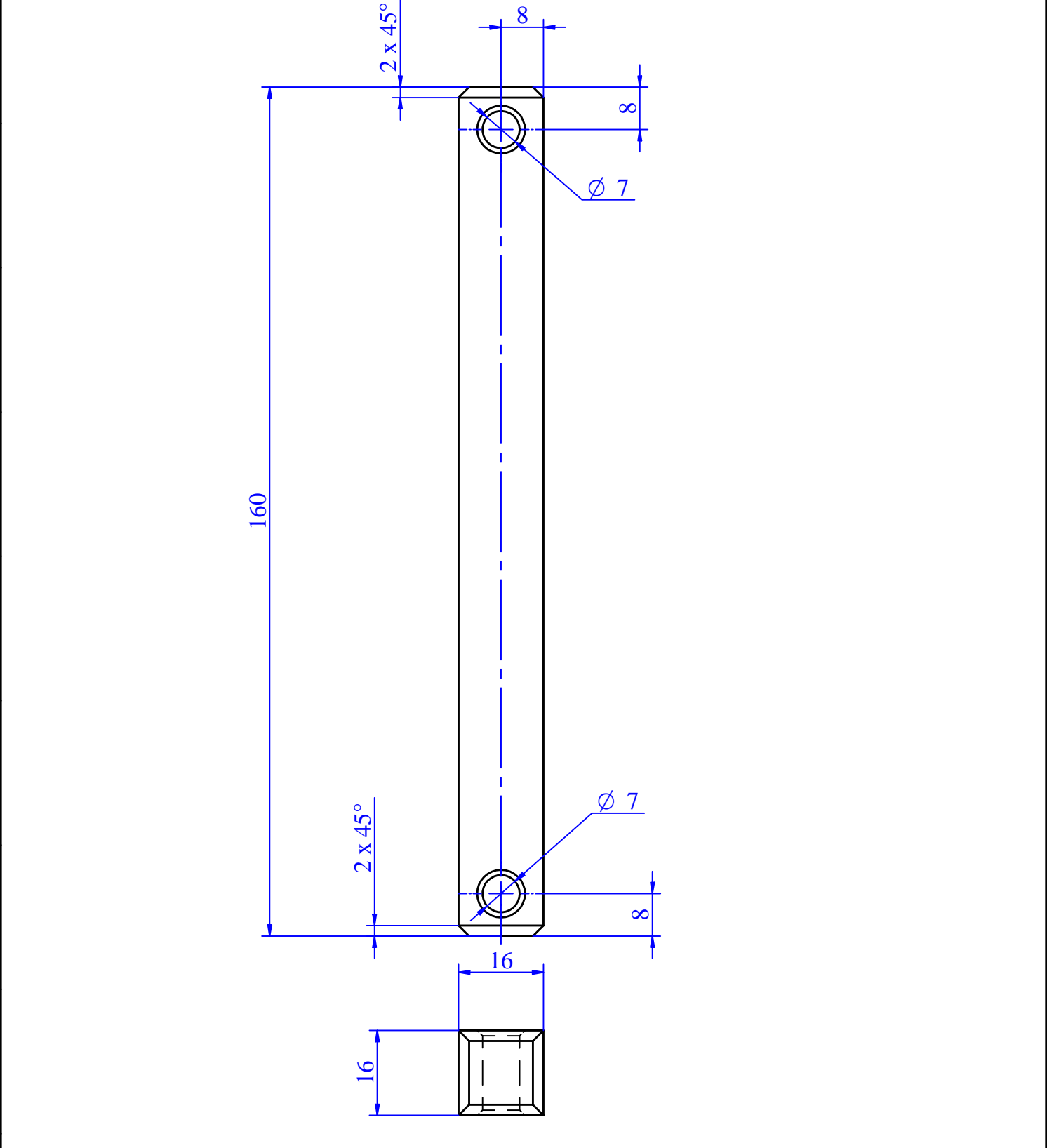


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|--------------------------------------------------------------------|--|--------------|---------------|--------------|------------|-------------|--------------|--------------|-----------------------------------------------------------------|------------------------------|----------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------------------------------------------------------------------|
| Tolleranze generali/General tolerance: UNI EN 22768/1-Media/Medium | | | | | | | | | Tolleranze generali per angoli General tolerance for angular | | Tolleranze geometriche General geometrical tolerances | | | Specifiche di fornitura: i particolari devono essere puliti da qualsiasi residuo di lavorazione. Eliminare bave e spigoli da stampaggio o lavorazione, sformi generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico Supply specifications: parts must be cleaned from any residual processing. Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted: R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department. | | | | |
| Lunghezza e diametro Lenght and diameter | | 0.00 6.00 | 6.00 30.00 | 30.00 120 | 120 315 | 315 1000 | 1000 2000 | 2000 4000 | > 4000 | Angolo/Angular ±0° 5' | |  0.3 |  0.3 | | | | |  0.2 |
| Tolleranza/Tolerance | | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2.0 | ±3.0 | | | —0.2/100 // 0.2/100 ⊥ 0.2/100 | | | | | | |
| 1 | | 2 | | | 3 | | | 4 | | 5 | | | 6 | | | | | 7 |



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|----------------------------------------------------------------------------------------------------------------|--------------------|---------------------------------------------|--------------------|------------------------------------------|---|--------------------------|------------------------------|------------------------------------|
| 0 | 11-2015 | Emissione disegno Drawing release | | | | | | 08/02/2016 |
| Revisione Revision | N°scheda N°card | Descrizione modifica Modification detail | | | | Disegnato da Drawn by | Approvato da Approved by | Data approvazione Approval date |
| <div>40203101</div> | | | | Materiale/Material | | | Data creazione/Creation date | |
| | | | | QUADRO TRAF FE 360 16x 16 | | | 23/11/2015 | |
| | | | | Descrizione del grezzo/Blank description | | | Spessore/Thickness | Disegnato da/Drawn by |
| | | | | Tubo quadro/Square tube | | | 16x16 / | |
| Descrizione/Description TRAFILATO 16x16 L.160 2 FORI Ø7 SQUARE AXIS 16X16 L.160 2 HOLES Ø7 | | | | Trattamento/Treatment | | | Sostituisce/Replace | |
| | | | | Cataphoresi | | | / | |
| | | | | Finitura superficiale/ Surface finishing | | | | |
| | | | | / | | | | |
| | Metric | A4 | Scala/Scale 1:1 | Peso Weight | - | Perimetro Perimeter | - | |