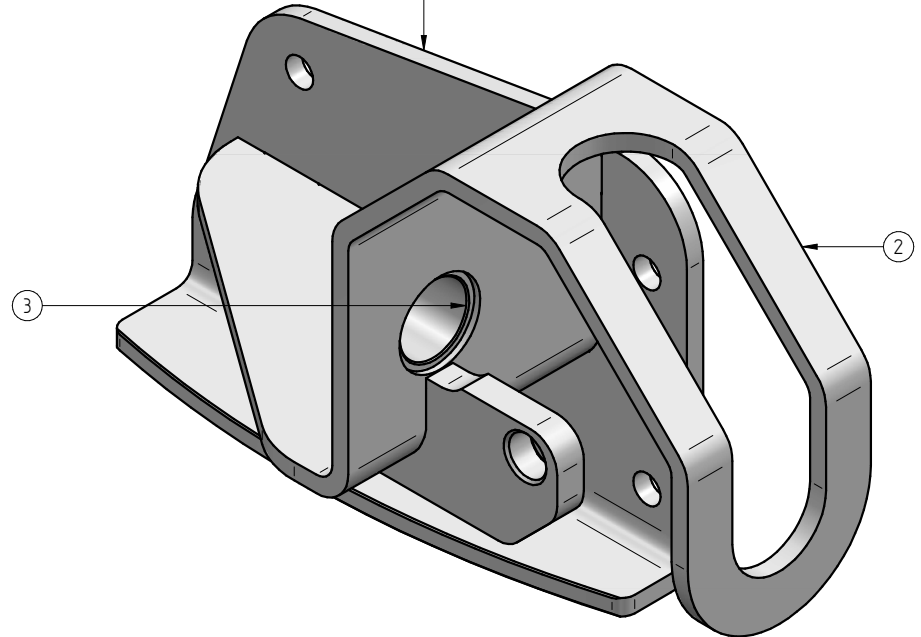
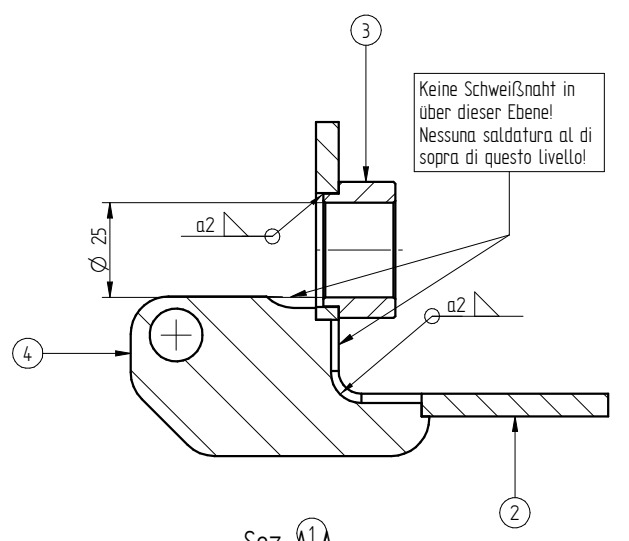
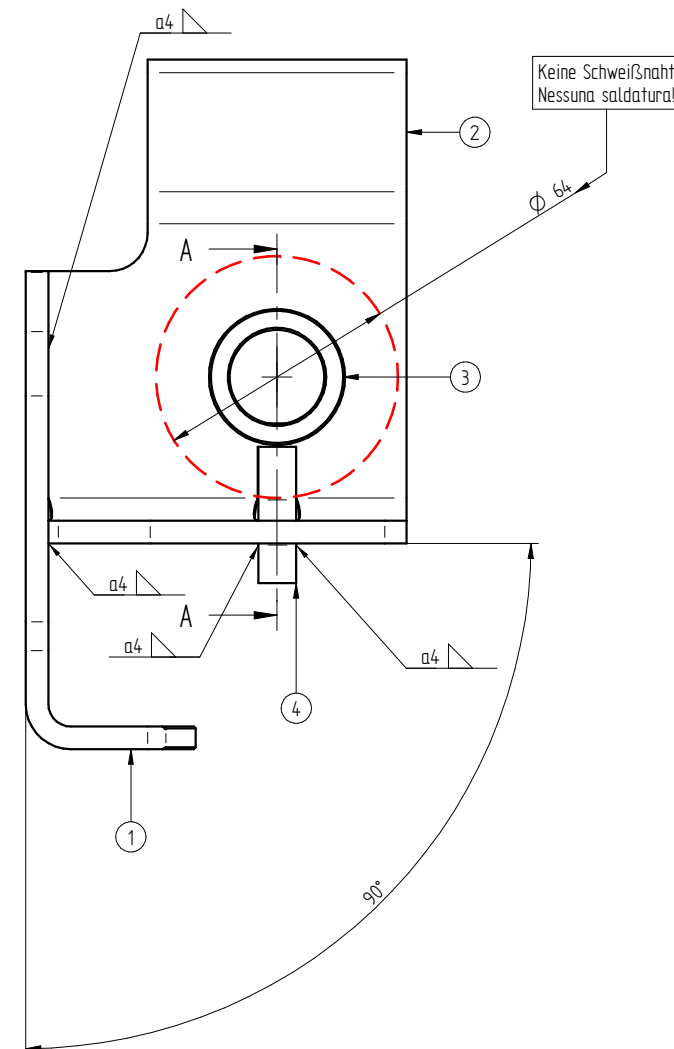
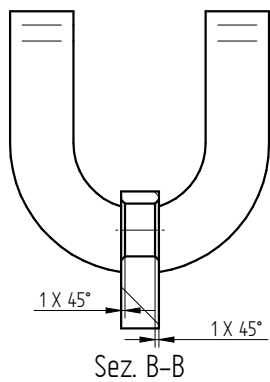
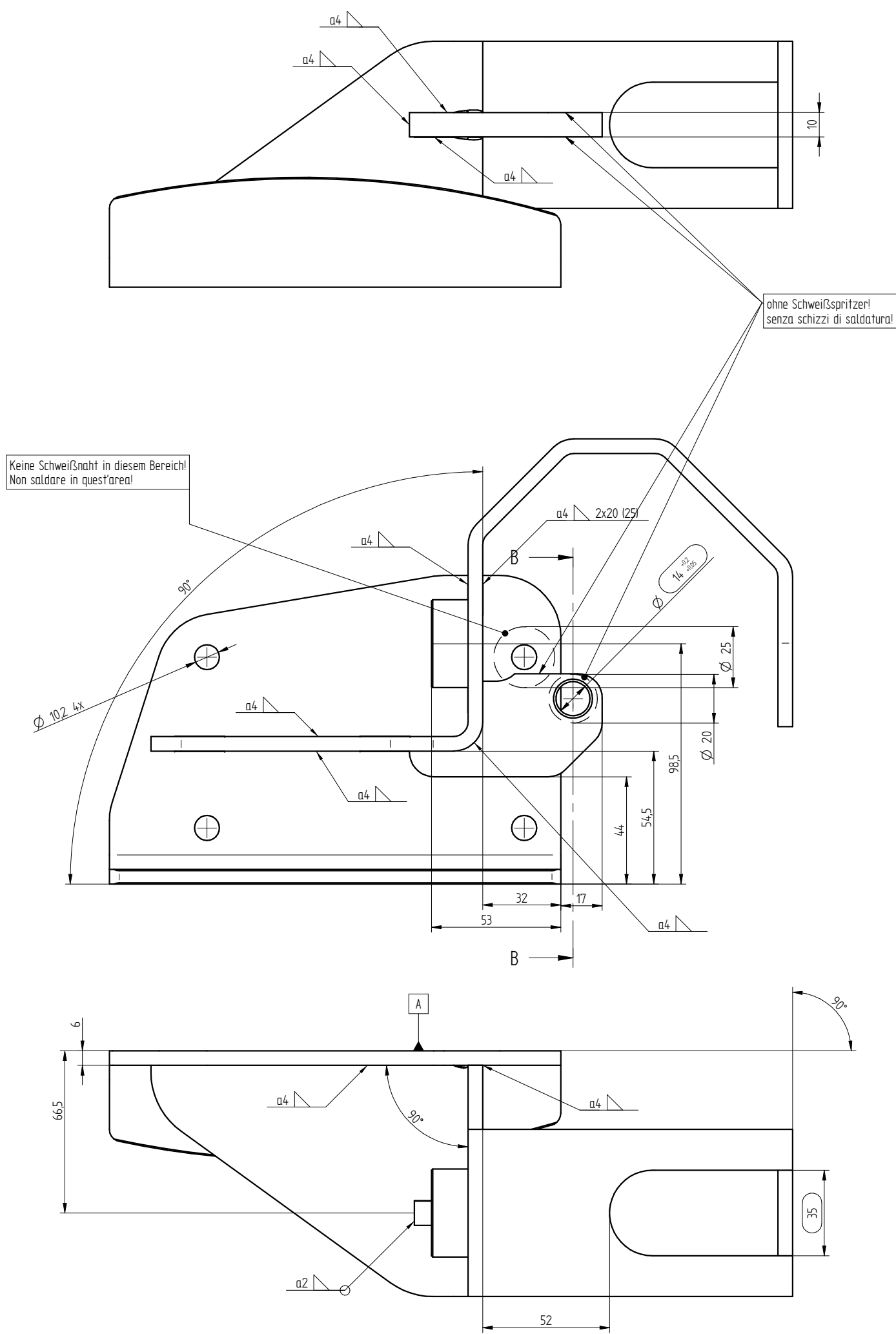
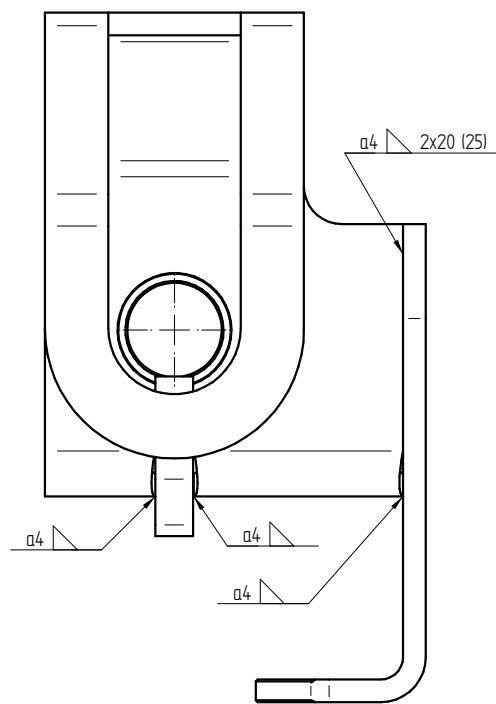
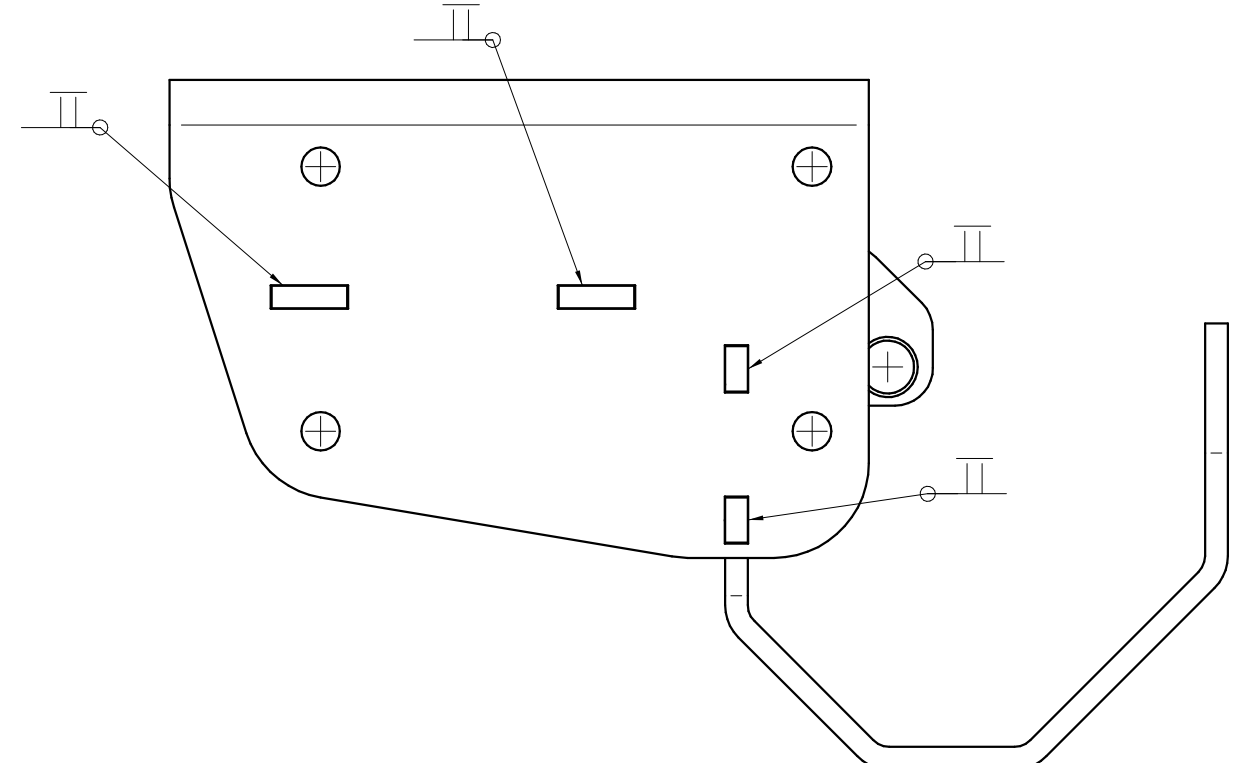


Allgemeine Schweißangabe:
Für das gesamte Teil gilt (außer wo anders angegeben):
•Schweißverfahren nach DIN ISO 4063 MAG
•Schweißqualität nach DIN ISO 5817 – C

Indicazione per saldatura in generale:
Per tutto l'assieme (tranne indicato diverso)
sono validi seguenti indicazioni:
•Metodo di saldatura DIN ISO 4063 MAG
•Qualità di saldatura DIN ISO 5817 – C



INGOMBRO: mm 270X100X170H



Tutte le misure / tolleranze valgono dopo il trattamento superficiale!
Alle Maße / Toleranzen gelten nach der Oberflächenbehandlung!

DIN 6784
-0,1
-0,5

4	SBUF0863	00	ST_Disengagement plate swing gearbox_p4	1
3	SBUF0862	00	ST_Disengagement plate swing gearbox_p3	1
2	SBUF0861	00	ST_Disengagement plate swing gearbox_p2	1
1	SBUF0860	00	ST_Disengagement plate swing gearbox_p1	1
Pos.	Item	Rev.	Item description	Qty
General tolerances for manufacturing processes				
Mechanical production turning, milling and bending		ISO 2768-mk		Thermal cutting
ISO 9013		Welding construction		ISO 13920
Metal moulded parts		ISO 8062		Plastic moulded parts
ISO 20457		Welding joint		ISO 2553
Work piece edge		ISO 13715		Surface condition
ISO 1302		Fundamentals, concepts principles and rules		ISO 8015
Tolerances of form, orientation location and run-out		ISO 1101		ISO 2553
Revision		Version		Description of the change
Scale		Material		See items
Page size		Status of drawing		Released
Dimensioning unit		mm		mm
Projection method		Create date		Approve date
18.08.2022		20.09.2022		20.09.2022
Surface treatment		electroplating EN ISO 2081 Fe/Zn12A		Weight
2.08 kg		Item number		Version
SBUF0859		00		A
Description		Disengagement plate swing gearbox		Page
1/1		470230		BOOK "011"
EmiControls		I-39100 Balzano / Bozen - Via Copernico Strada 6A		ISO 16016
Tel. +39 0471 089 100 / Fax +39 0471 089 110		www.emicontrols.com - info@emicontrols.com		The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model, or design.