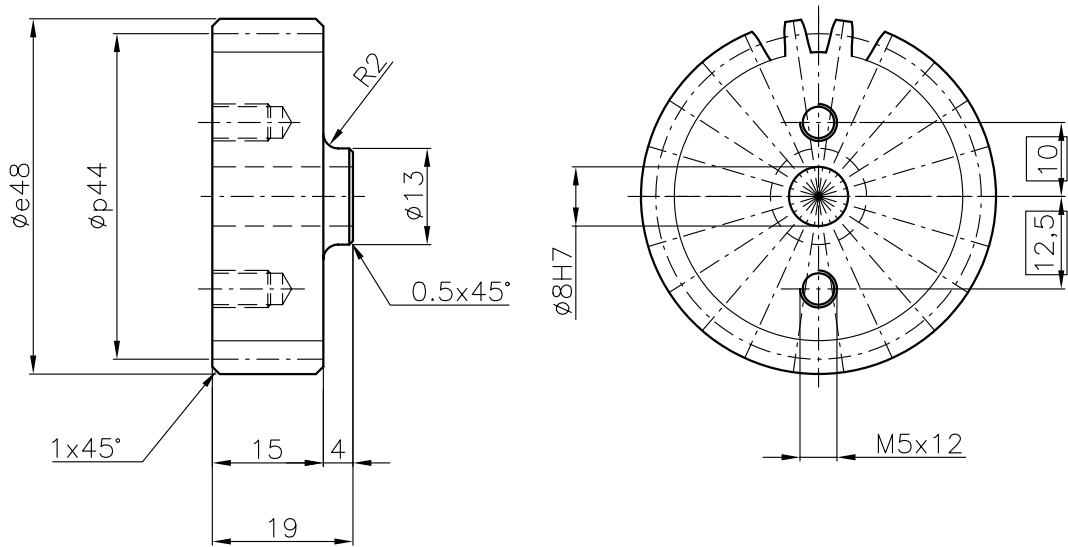


Certified by OneDoc M.P118.007 Rev.00-EI 1/1 #172683 Mechanical part drawings - Spur Gear - Ruota Dentata - 21/10/2005 - Issue : Emissione - Olivod/Casco/Cianil



Modulo=	2
Passo=	6.28
Diametro Primitivo ϕp =	44
Diametro Esterno ϕe =	48
Angolo di Pressione=	20°

_ ESEGUIRE NICHELATURA UNIFORME SU TUTTA LA SUPERFICE								
_ UNIFORM NICHELING ON ALL SURFACES REQUIRED								
_ ESEGUIRE MICROSABBIATURA UNIFORME SU SUPERFICI NON LAVORATE								
_ UNIFORM SANDBLASTING ON SURFACES NO MACHINED								
$\frac{6.3}{\surd} \left(\begin{array}{c} \surd \\ \surd \\ \surd \end{array} \right)$				SMUSSO SPIGOLI NON QUOTATI= 0.5X45° UNQUOTED BEVELS...				
				RAGGI NON QUOTATI R = 0.2 UNQUOTED RADII...				
SCOSTAMENTI PER QUOTE SENZA INDICAZIONE DI TOLLERANZA DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCE								
CLASSE DI TOLLERANZA/TOLERANCE CLASS FINE/FINE UNI ISO 2768 – F								
OLTRE OVER	0.5	3	6	30	120	400	1000	2000
FINO A UP TO	3	6	30	120	400	1000	2000	4000
SCOST. DEV.	±0.05		±0.1	±0.15	±0.2	±0.3	±0.5	–



00	09-09-2005	EMISSIONE ISSUE	P.G.	ArdesiA	Cianil
Rev.	Date(dd-mm-yyyy)	Revisions description	Drawn	Checked	Approved
			Danieli item (TPC)		
			Contractual item		
			Obtained from		
			Replaces		
			Shop drw number		Rev.
Job No.		No. of parts		Progr. No.	
Pattern DB.		Pattern code		Unit M.P118.DS	Item 306
Material DAL COMM. (C40)		Heat treatment			
Classification / symbol		Mass (Kg) 0.2		J=m.r ² (Kg m ²)	
Title RUOTA DENTATA SPUR GEAR					
				Scale 1:1	
				Format A3	
DANIELI drw number M.P118.007				Revision 00	Nr. of sheets 1 Sheet / Follow 001 / -
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File number MP118007_Rev00_E-I					