

DESCRIPTION ON DRAW	/ING (a): THROTTLE BODY	PART NUMBER (e):	TT.0166845.A	ISSUE LEVEL N° (i):
PROJECT (b):	TT.0166845.A	RFQ NO. (f):	21.0468.a2	MAX. CAPACITY/ SHIFT (I): 5000/3
SUPPLIER (c):	EMMEGI ZINCATURA SRL	VOLUME QUOTED (g):	750	N° OF SHIFTS (m):
PLANT LOCATION (d):	PORDENONE - (ITALY)	FOB POINT (h):		CURRENCY / RATE (n): euro - €

MATERIAL HANDLING (2) %	1,56%							PURCHASED COMPONENTS					
DESCRIPTION (1)	UNIT (3)	PRICE/UNIT (4)	GROSS QTY. (5)	NET QTY. (6)	SCRAP PRICE/ UNIT (7)	SUBTOTAL (8)	SUBTOTAL (Net of Scraps) (9)	DESCRIPTION (1)	NEED (5)	PRICE/UNIT (4)	TRANSPORT (36)	MANAGEMENT (2) %	SUBTOTAL (10)
KTL VERNICE + ADDITTIVI	Kg/barra	117,61	1,000			119,445	119,445	TELAI ORDINATI SU MISURA	20,000	548,000			10960,00
Utenze	€/h	61,82	3,000			188,353	188,353						0,00
						0,000	0,000						0,00
						0,000	0,000						0,00
	-		Total (26)				307,7979	28%				Total (27)	10960,00

PROCESS								
	N° OF		CYCLE	LABOU	R	MAG	CHINE	TOTAL
OPERATION (11)	WORKERS (12)	MACHINE TYPE / SIZE (13)	TIME [MIN] (14)	PER HOUR (15)	TOTAL (16)	PER HOUR (17)	TOTAL (18)	PROCESS COSTS (19)
carico/scarico (merce)	1	muletto	90,00	24,75	37,13	4,90	7,35	44,48
preparazione telaio	6	telai specifici su barre	30,00	19,22	57,66		0,00	57,66
lavorazione	2	vasche di trattamento	180,00	19,22	115,32		0,00	115,32
controlla qualità (IATF)	1	misuratore di spessori	480,00	28,70	229,60		0,00	229,60
imballaggio	1	imballaggio della merce	360,00	18,75	112,50		0,00	112,50
							Total (28):	559,5550

LOGISTICA	
PACKAGING TYPE (Returnable / Expandible) (20)	
N° of Parts / Package (21)	

SERVICE/QUALITY
SUPPLIER SECURITY STOCK / COVERING IN GG (22) :
MINIMUM ORDER BATCH (23) :
SUPPLY FREQUENCY (24):
PPM GRANTED (25):

SUPPLIER / NAME / DATE/ SIGNATURE
EMMEGI ZINCATURA SRL / 20/06/2021

TOTAL MANUFACTURING COSTS (2	29):				867,35	529
OVERHEADS						
DESCRIZIONE						
SELLING, GENERAL AND ADMIN. ON MATE	RIAL / PURCHASED PA	ARTS (31)		5,12%	44,40)8
SELLING, GENERAL AND ADMIN. ON PROC	CESS (30)			4,28%	37,12	23
PROFIT (32)						
R&D AMORTISATION (33)						
TOOLING AMORTISATION (34)	15%	7anni	210gg/lav		7,828	36
MAINTENANCE			14,89 €/h	3h	44,67	00
PACKAGE (35)						
TRANSPORT (36)						
TOTAL SELLING NET PRICE:					1001,3	826
PROFIT (32)				11,7%	117,161	7683
TOTAL SELLING PRICE (37):					1118,5	444
			Unit price		1,491	4
DISCOUNT EFFICIENCY CURVE	YEAR SOP	+1	+ 2	+ 3	+ 4	+ 5

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