



FARE RIFERIMENTO ALLA SPECIFICA DI FORNITURA SF-11 PER I CORDONI DI SALDATURA NON INDICATI

## NOTES:

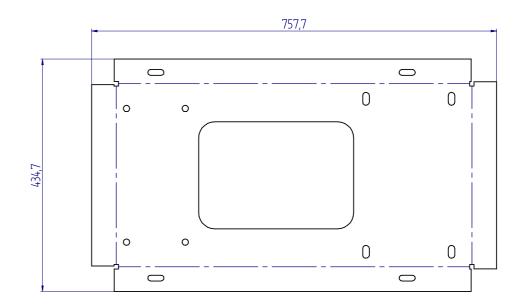
TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE ALL THE EDGES MUST BE BURR FREE

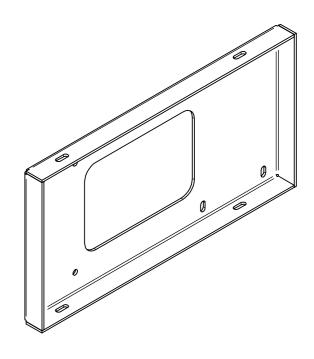
SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: PSD6104B.01 con trattamento diverso





0	Emissione											31/	01/2023	
Rev	Description					Made		V	Verified		Approved		Date	
The	The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553													
				0.5-3 >3-6		>6-30	>30-12		>120-400	>400- 1000	>1000- 2000	>2000- 4000	Angle	
Unless otherwise specified - ISO 2768 class c			±0.2 ±0.3		±0.3	±0.5	±0.8		±1.2	±2	±3	±4	±1°30	
٢	Project N°:			Surface treatment :				Material:			Weig	<b>Weight:</b> 10.270 km 1.5		
	PR21/096				905 + E5	5M		DD11			10.27	10 <b>.</b> 270 kg		
	Description:											Page:		
			PS STAFFA MOT. DX- SX									1/1		
				Customer code:					Code				•	
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