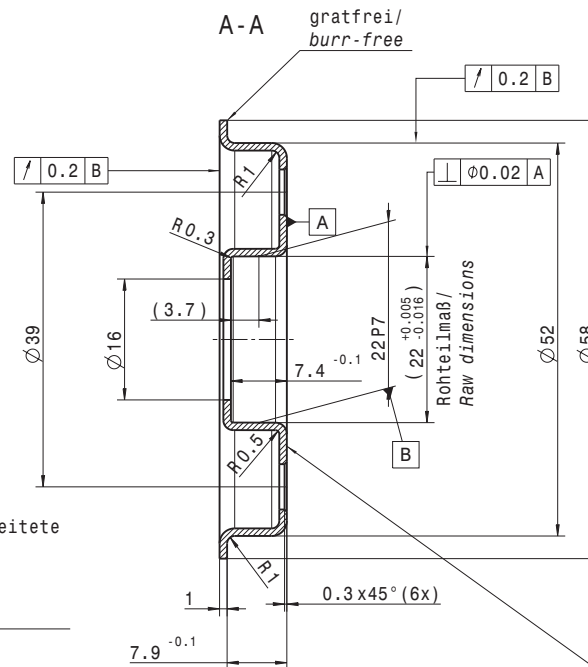
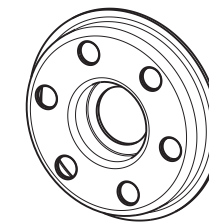


"2" als Kennzeichnung für das überarbeitete Werkzeug (Baujahr 2022) /  
"2" as marking for the revised tool (year of build 2022)



Meßpunkt der Zinkschichtdicke/  
Point for measuring thickness of zinc coating

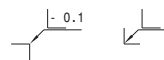


Drawing status: DRAFT  
(Siliko; 19.5.2023)

Surface: ZnNi ; thickness min 8µm  
- Salt-spray test acc. ISO 9227 - NSS  
=> 240h - no base material corrosion

04590950	WRKS: DÇ 04 A		
Mat.-no.	Material designation	Additional information	
Material table			
Surface treatment		Mat. no. 05673260	
General tolerance			
Surface finishing		DIN 6930-2 - m DIN ISO 2768 - mK DIN EN ISO 8015	
SAP case worker		Total weight calculated	Total volume
RBECK		29,858 g	3,804 cm3
00	a1	-	3D/2D neu aufgebaut
Mat. no.	Version	Sequence	Coordn.
last digit			Modification
Mod. no		Date	Name
Miele		Rim Support roller	
Plant Gütersloh		Felge Laufrolle	
Research and development		Scale 2:1	
Document status		Date	Name
RELEASED		08.06.2021	RBECK
Checked		20.08.2021	ZUN
Sheet 1/1		Document no.	
		Z15005146151_BL001	
		Version	
		00	

Workpiece edges in acc. with DIN ISO 13715



(X) All outer edges

(X) Holes and cutouts

Punch direction always from outside to inside. Reference dimension is the outer contour!

Missing dimensions are to be taken from the 3d model and kept within the general tolerance range for all geometrical elements.

Designation of parts manufactured from metal materials in acc. with Miele Factory Standard MWN 184.

① Date of manufacture to be marked at position "Z".  
① DD.MM.YYYY ① hh:mm:ss

① The represented "Mat. no." must be marked at position "X". The last digit of the Mat. no. must be changeable.

① Manufacturer's designation/Coil no. at position "Y".