

Nominal No. of layers: 110

Example 1.9mm material $220 : 1.9 = 116$ layers





Technical drawing of a mechanical part, likely a turbine or compressor blade, showing a cross-section with various dimensions and angles. The drawing includes a central hub with a central hole, a main body with a large outer arc, and a base with a central hole. Dimensions include radii (R15, R3, R352.5, R372.5, R392.5), diameters (φ11, φ785), and angles (23.75°, 9x11.1°, 5.55°, 55.5°, 171°). A vertical dimension of 533.2 is shown on the left, and a horizontal dimension of 392.5 is shown at the bottom. A dashed line indicates a centerline or axis of symmetry.

6.3 ✓ (✓)

EDGES TO BE ROUNDED

All plates to be cut out from sheets with the same thickness tolerance.

Plates to be coated according to
coating instruction 10001377.

1		2x393x534	St 12	0.769	2	
1		2x393x684	St 12	0.876	1	
Qty.	Description	Dimension	Material	Weight	Item	Remarks
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Responsible	Phone	Released	Manufacturing instructions		SN 200	 First angle projection method
OMTH		29.10.02				ISO 128
Weight	Reference	Material				Material number
		St12				
Author	Scale	Document-No.	Index	Sheet	Format	D55543
chf	1:2	55543	a	1/1	A1	