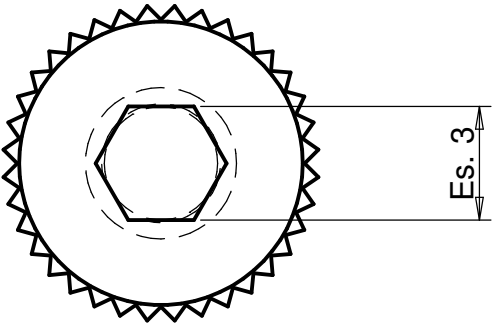
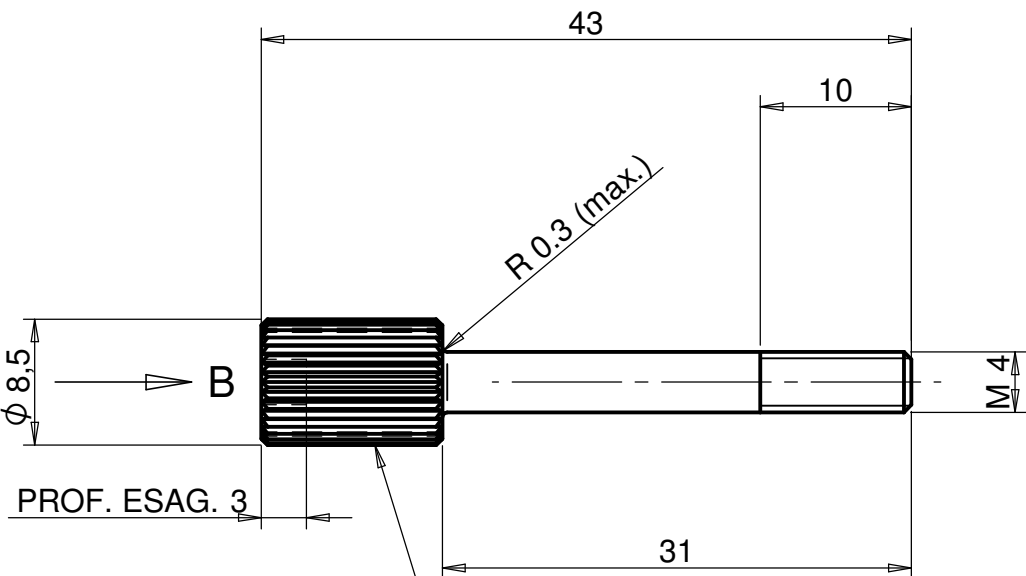

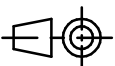


A		B		C		D	
GENERAL TOLERANCES							
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.							
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16							
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00							
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00							
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions							
 <p><u>VIEW/Vista B</u></p>							
 <p>$\phi 8,5$</p> <p>B</p> <p>PROF. ESAG. 3</p> <p>R 0.3 (max.)</p> <p>43</p> <p>10</p> <p>31</p> <p>M 4</p> <p>ZIGRINATURA UNI 149 A 1</p>							
<p>BAVA MAX. / MAXIMUN BURR : 0,04</p> <p>SMUSSI NON QUOTATI 0.5x45° / FILLET WITHOUT DIMENSION 0.5x45°</p>							
CN02757		Modification details:				29/06/2018	0
Change						Date Mod:	IRP
Changes to previous release:				Obtain from:		Substitute:	
Material: C40E+SH UNI EN 10277-5				Code: 4032_2069_99			
Supply state: +SH: PEELED ROLLED				Dimensions:			
Thermic treat.:				Hardness(T):			
Surface treat.: Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI				Hardness(S):			
DENOMINATION: VITE SPECIALE							
 		Draw.: Renzo Del Bianco		Date: 22/06/2018		026529.0.0	
		Mod.: Renzo Del Bianco		Sheet N°: 1/1			
		App.: Stefano Malfante		Scale: 2:1		SPECIAL SCREW	
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