



from trade
EAN 8717109162394

0.1	added dimensions	gdp	17/06/2022
Revision	Revision Description	User	Date
		Key Safety/Key Tech. feature KS_x and KT_x According to PMP rule IO.07.QA.01_P	
		NOTE: Piece without burrs or sharp edges ISO13715 Unquoted Chamfers 1x45° Unquoted Fillets R 0.4-0.8	
Gen. Tol. Machined Surfaces UNI EN 22768/2 - fH		Gen. Tol. Welded Constructions EN-ISO 13920 B-F	
Scale 1:1		Gen. Tol. Casted Parts UNI EN ISO 8062 - CT9	
Date 04/02/2022		Gen. Tol. Forged Parts UNI EN 10243 - gr. F	
Sheet 1		Checked gdp	
of 1		Approved gdp	
Size A4V		Mass - kg (±5%)	
Drawn by gdp			
Description Bleeder Valve - service brake PMS725		Description2 Bleeder Valve - service brake PMS725	
Material & Heat Treatment Raw Part EN10087 36SMnPb14 (PR80) / /			
Heat Treatment Machined Part			
Heat Treatment Depth After Machining Process		Surface Hardness	
		Coating / Surface Treatment UNI EN ISO 4042 (Zinc Coated) - Fe/Zn8c2C	
Mechanical Strenght		Replaces	
Core Hardness		Drawing number	
3.2 / (= unquoted surf.)		Raw Mat. Drawing	
		980.0008 0	

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