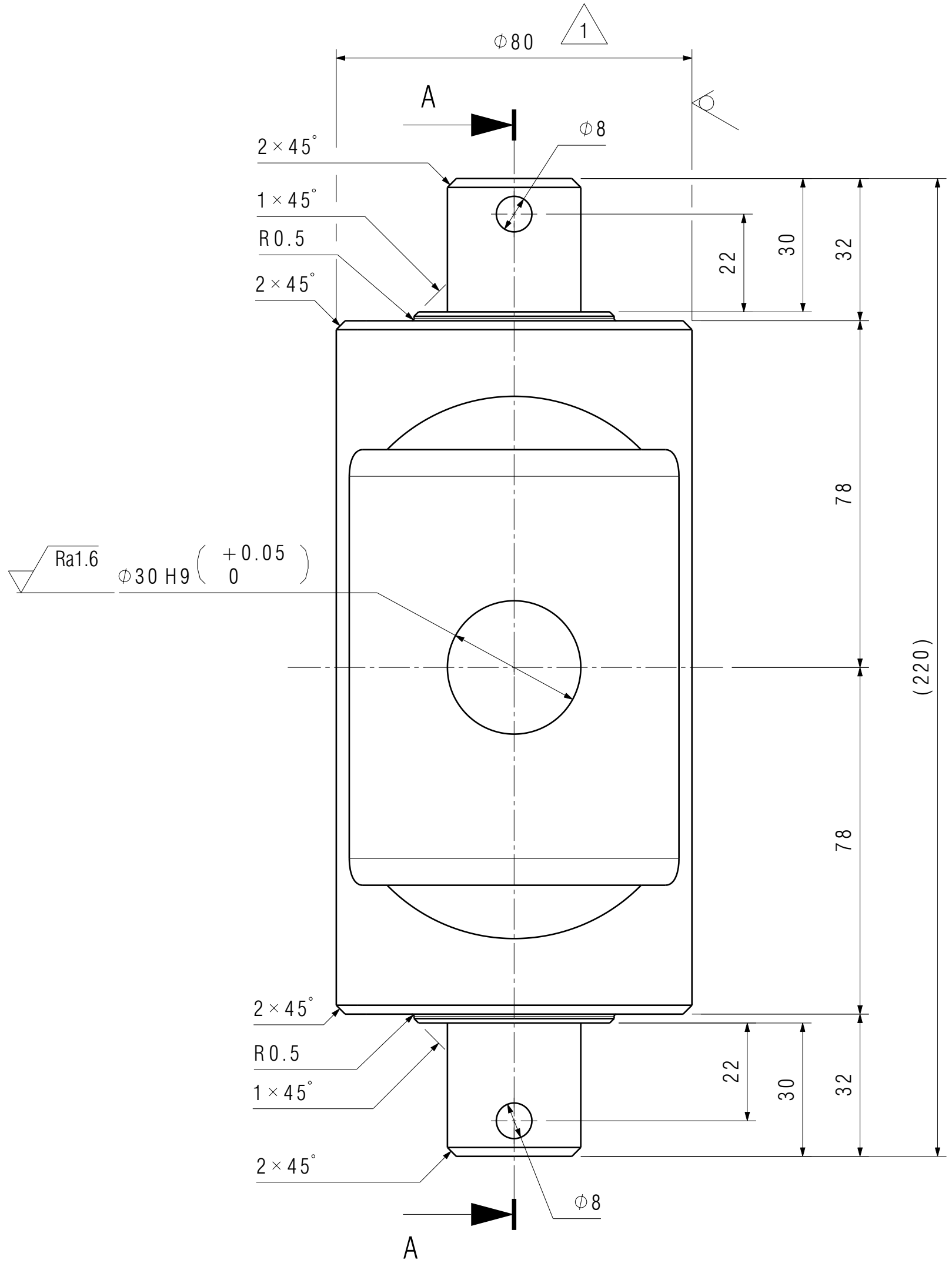


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°; fillets not quoted R=2.
Eliminare bavure e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2, smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

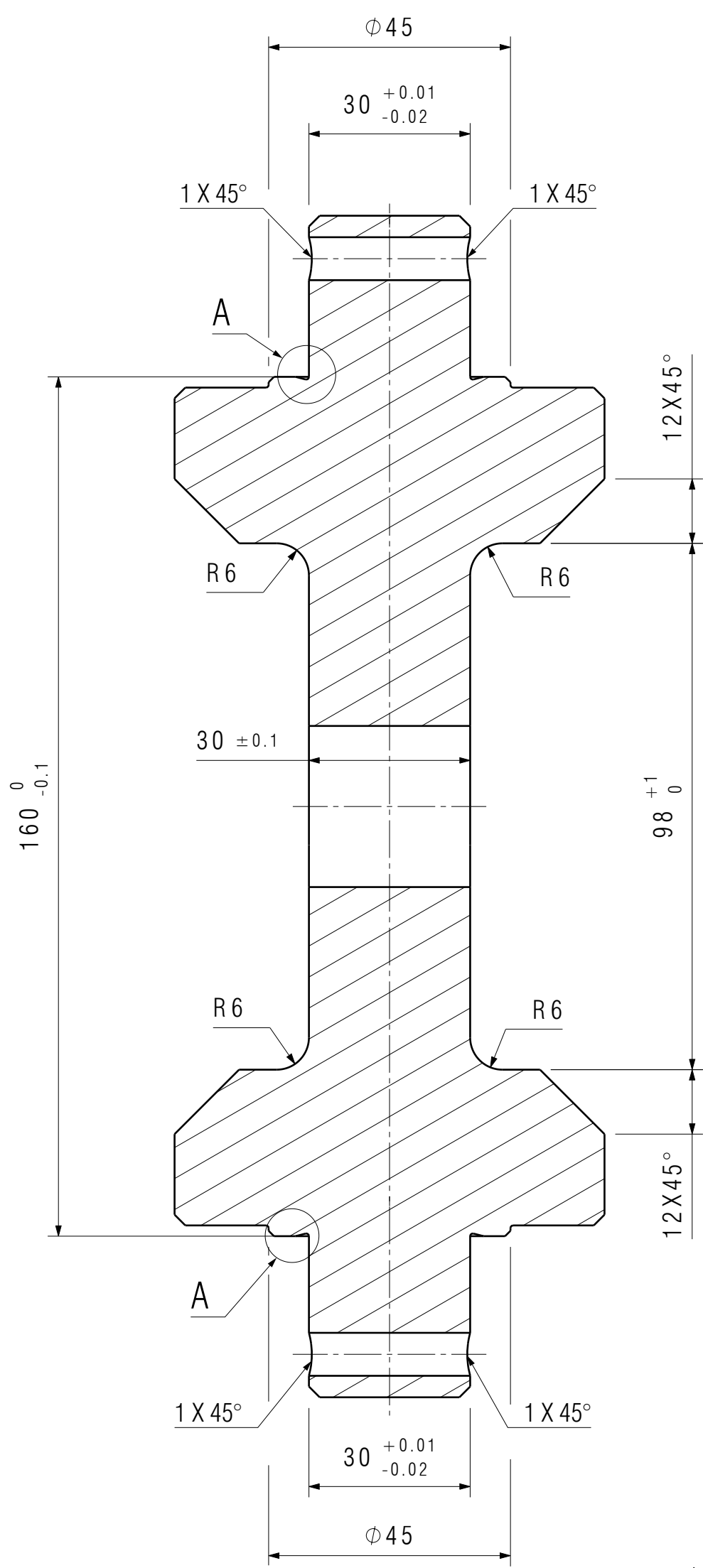
\square 0.4	\square 0.2/100
\bigcirc 0.4	\bigcirc 0.2/100
\odot 0.25	\odot 0.2/100

Angles \pm 1°
Angoli \pm 1°

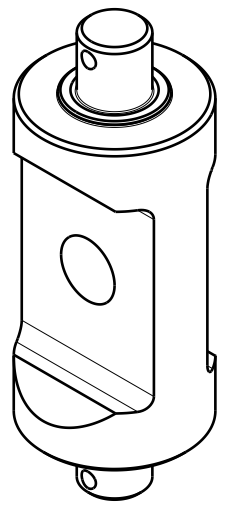
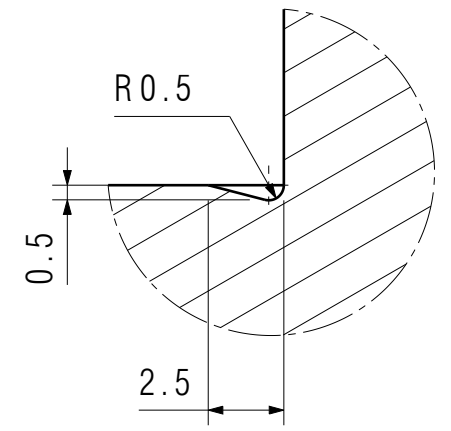
General tolerance - Tolleranza generale: UNI EN 22768/1 - M	
Length and Diam. Lunghezza e Diametri	Δ
0.00 6.00 30.0 120 315 1000 2000 4000	0.05 0.10 0.15 0.20 0.25 0.30 0.40 0.50
Tolerance Tolleranza	\pm
0.05 0.10 0.15 0.20 0.25 0.30 0.40 0.50	0.05 0.10 0.15 0.20 0.25 0.30 0.40 0.50



Section view A-A


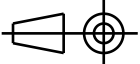


Detail A
Scale 4:1 (BOTH SIDE)



1 OBTAIN FROM DRAWN STEEL D.80

$Ra3.2$ ($Ra1.6$)

00	A21-004	C-1	Release Emissione	fmlan		mdelorenzi	28/04/2021	
Rev	Mod. N°	Type	Modification object / Descrizione modifica			Drawn by	Approved by	Approv. Date
<div> GASPARDO</div> <div>Maschio Aratri S.r.l. Via O.Bravin, 151/B - 30023 Concordia Sagittaria (Venezia) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</div>				Treatment: Hardening and tempering 47-51 Hrc		Creation Date		
				Trattamento: Tempra-Rinvenimento 47-51 Hrc				
				Surf.Finish: Zinc Coating Flake Ref. Cap TS-021		13/03/2021		
				Finitura sup: Zincatura lamellare Rif. Cap TS-021				
				Material:		Weight [Kg]		
				42NiCrMo3 UNI EN ISO 683-2:2018				
Model:		Group:		Critical Lev:		4,222		
--		--		---				
Part Nr: A51305001		Replace: --		Blank: T. D. 80		Wet Area[m2]: --		
Description: PIN D80X30 H=160				<div>European method</div> 		Perimeter [mm]		
Descrizione: PERNO D80X30 H=160						--		
				Scale: 1:1		Circumferences included		