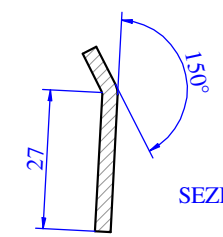
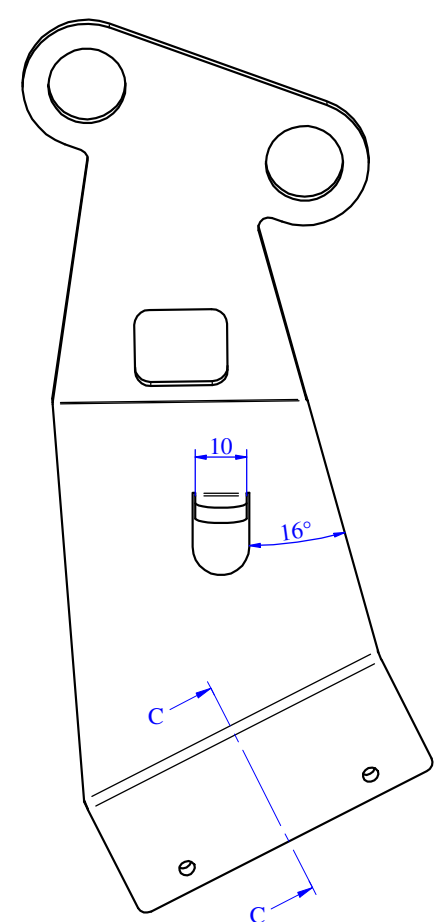
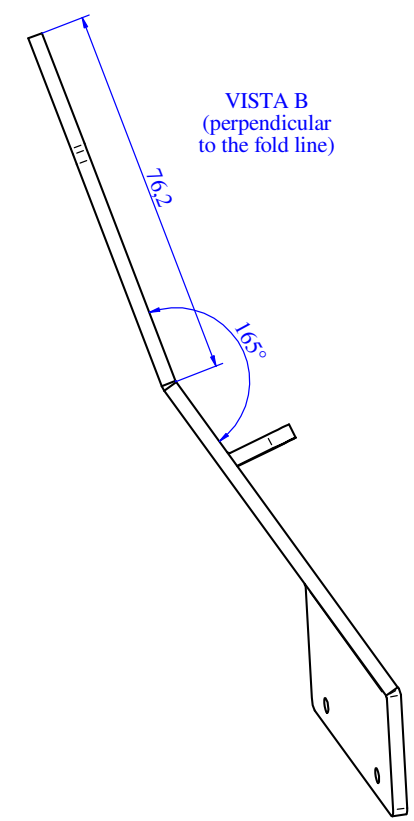
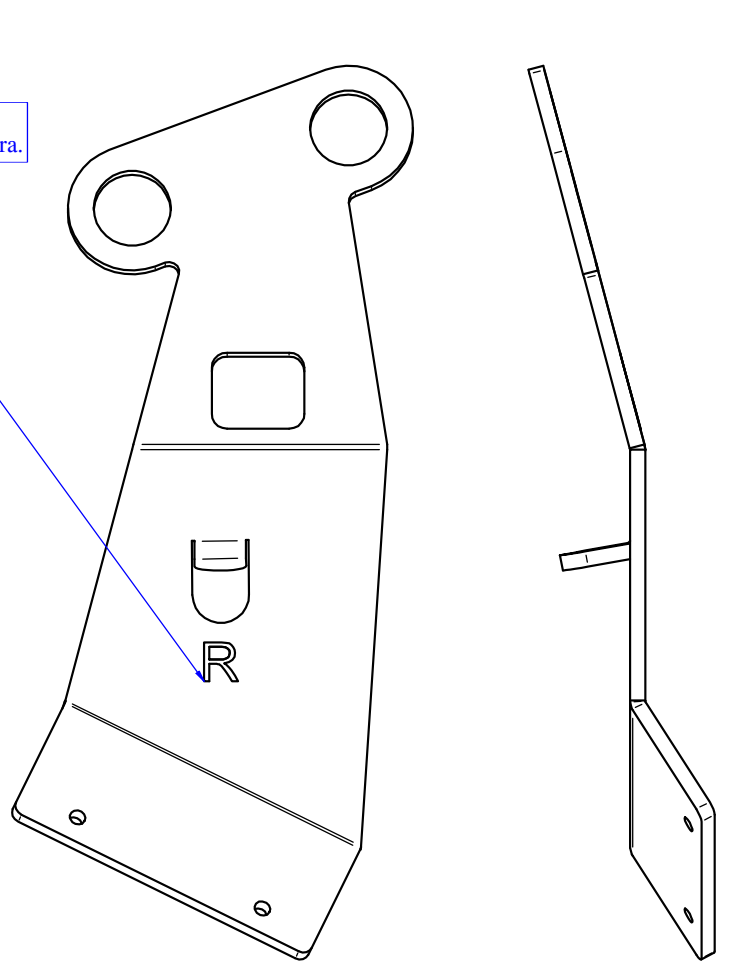
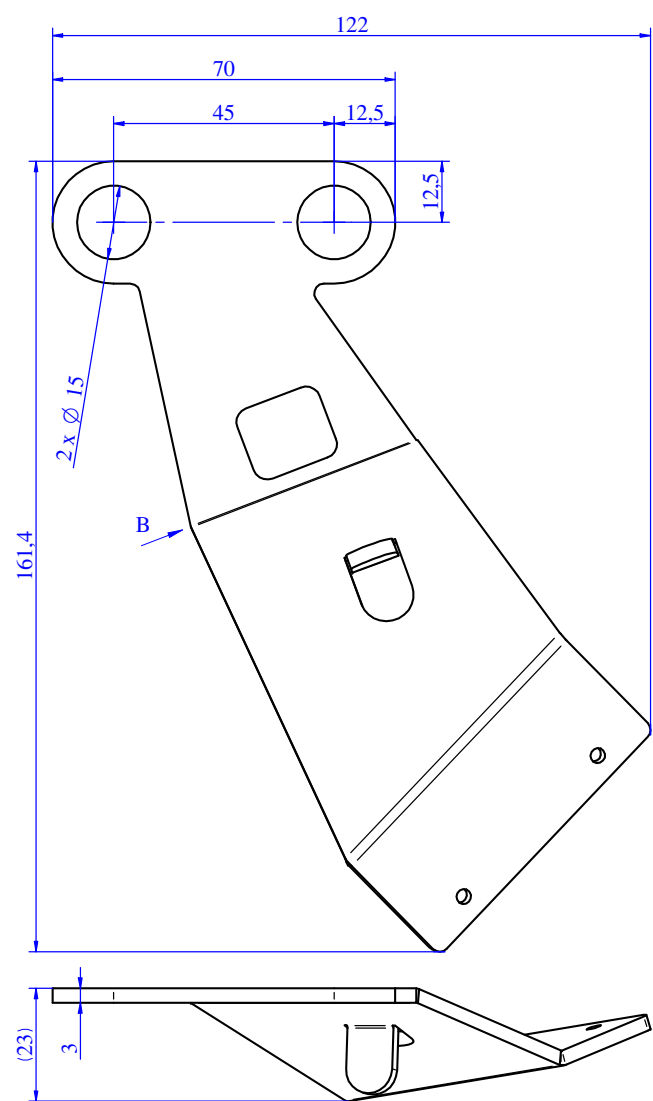
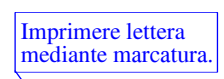
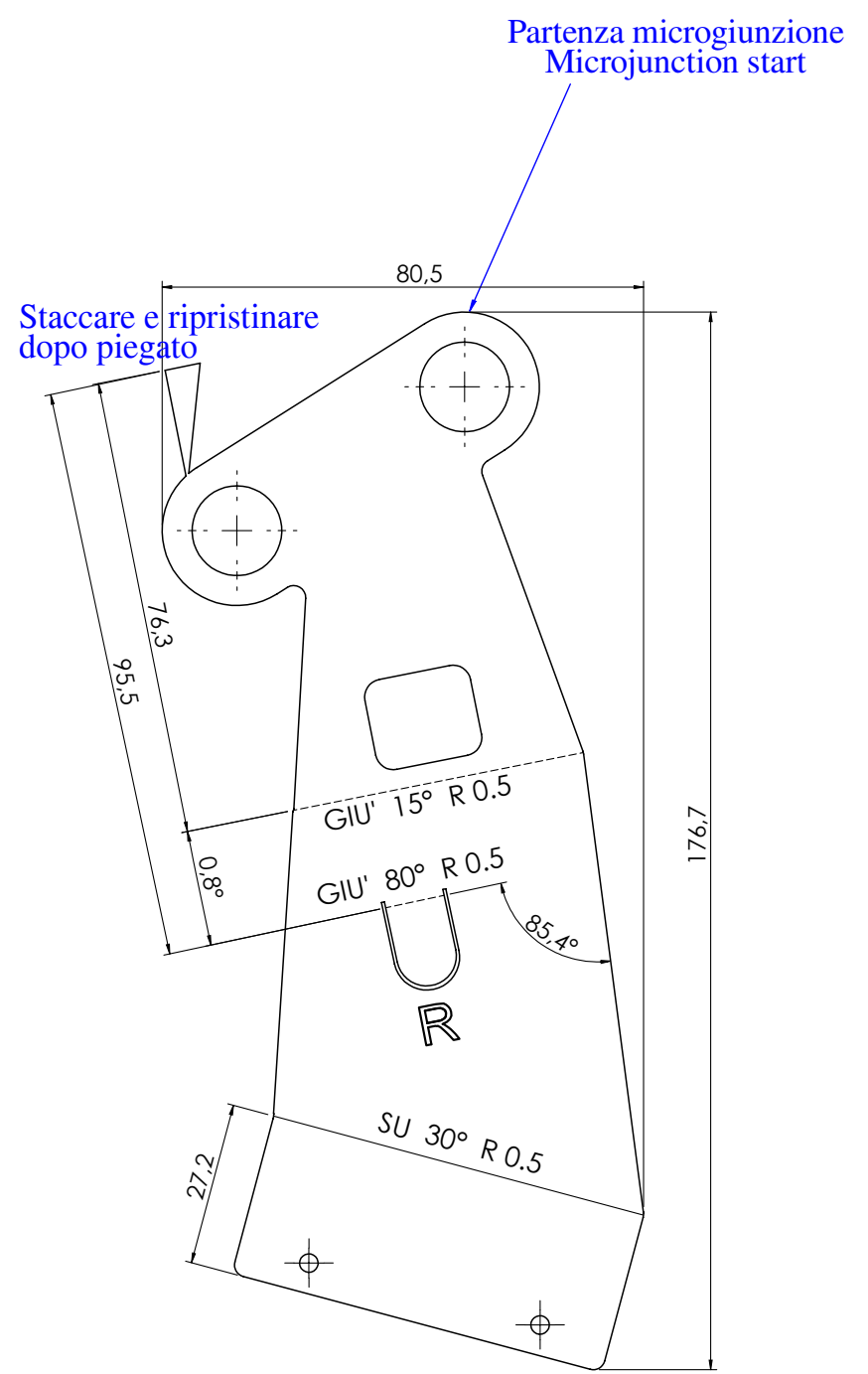
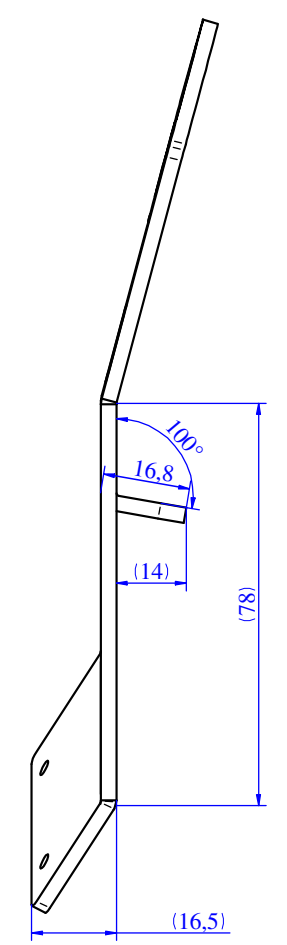


Tolleranze generali/General tolerances: UNI EN 22768/1-Media/Medium										Tolleranze geometriche General geometrical tolerances			Specifiche di fornitura: particolari devono essere puliti da qualsiasi residuo di lavorazione. Eliminare bave e spigoli da stampaggio o lavorazione, sforzi generali 2°, raggi non quotati: R=1, smussi non quotati: 0.5x45°. Per ogni ulteriore specifica, contattare l'ufficio Tecnico						
Lunghezza e diametro Length and diameter		I		H		G		F		E		D						C	
Tolleranza/Tolerance		0.00 6.00	6.00 30.00	30.00 120	120 315	315 1000	1000 2000	2000 4000	Angolo/Angular		±0°-5'		0.3		0.3		0.2		
Tolleranza/Tolerance		+0.1 -0.2	+0.2 -0.5	+0.5 -0.8	+0.8 -1.2	+1.2 -2.0	+2.0 -3.0	+3.0 -5.0					0.2/100		0.2/100		0.2/100		
										Supply specifications: parts must be cleaned from any residual processing. Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted: R=1, chamfers not quoted: 0.5x45°. For other specifications please contact the Technical Department.									



SEZIONE C-C



Staccare e ripristinare  
dopo piegato

Partenza microgiunzione  
Microjunction start

PARTICOLARE SENZA BAVE E BORDI TAGLIANTI  
COMPONENT WITHOUT BURRS AND SHARP EDGE

0	42-2022	Emissione disegno Drawing release						18/07/2022
Revisione Revision	N°scheda N°card	Descrizione modifica Modification detail				Disegnato da Drawn by	Approvato da Approved by	Data approvazione Approval date
<div>Codice/Code</div> <div>40232072</div> <div>Descrizione/Description</div>		Materiale/Material					Data creazione/Creation date	
		S 235 UNI EN 10025 (Fe360)					15/07/2022	
		Descrizione del grezzo/Blank description				Spessore/Thickness	Disegnato da/Drawn by	
		Lamiera/Sheet metal				30/10 /		
		Trattamento/Treatment					Sostituisce/Replace	
		/					/	
		Finitura superficiale/ Surface finishing					Pagina/Page	
		cataforesi acrilica RAL9005					1/2	