


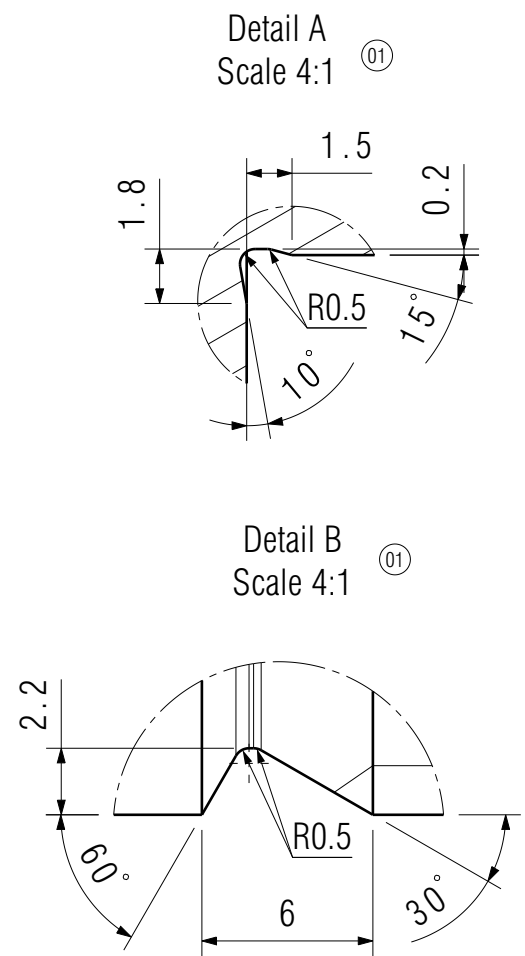
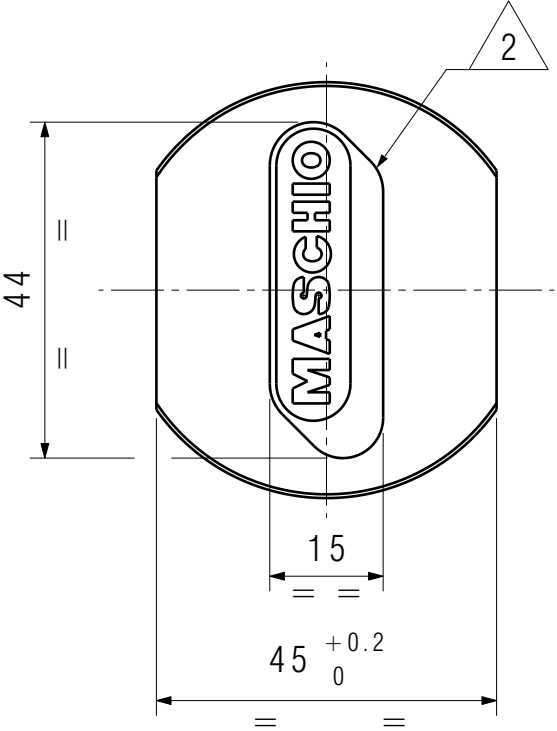


SUPPLY SPECIFICATIONS / SPECIFICHE DI FORNITURA
Remove all punching burrs after machining or press-forming process, draft angle 2°, fillets not quoted R=2,
chamfers not quoted: 0,5x45°. For other specifications please contact the Technical Department.
Eliminare bave e spigoli da lavorazione o stampaggio, sforni generali 2°, raggi non quotati: R=2,
smussi non quotati: 0,5x45°. Per ogni ulteriore specifica, contattare l'Ufficio Tecnico

	0.4	-0.2/100
	0.4	//0.2/100
	0.25	⊥ 0.2/100

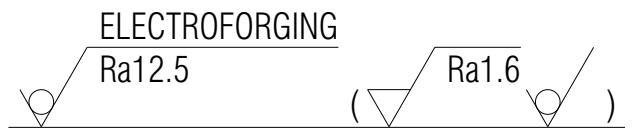
Angles $\pm 1^\circ$
Angoli $\pm 1^\circ$


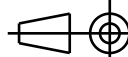
General tolerance - Tolleranza generale: UNI EN 22768/1 - M									
Length and Diam. Lung. e Diametri	0.00	6.00	30.0	120	315	1000	2000	4000	
	0.00	6.00	30.0	120	315	1000	2000	4000	
Tolerance Tolleranza	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 3.0	
	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 3.0	



- 1 OBTAIN BY ELECTROFORGING PROCESS
- 2 SPECIFICATION:

- MASCHIO BRAND (REF. DRAWING 00008267)
- PRINT IN NEGATIVE WITH DEPTH 1.5 mm
(ALTERNATIVE PRINTING: NUMERICAL MACHINE
WITH DEPTH 0.5 mm)



01	A19-097	C-1	M36X3 WAS M30X1.5, 197 WAS 194, 38 WAS 18, 248 WAS 225. M36X3 ERA M30X1.5, 197 ERA 194, 38 ERA 18, 248 ERA 225.	fmilan	mdelorenzi	01/09/2021
Rev	Mod. N°	Type	Modification object / Descrizione modifica	Drawn by	Approved by	Approv. Date
<div></div> <div>MASCHIO GASPARDO S.p.A. Via Marcello, 73 - 35011 Campodarsego (Padova) - Italy Email: info@maschio.com www.maschionet.com</div> <div>THIS DRAWING IS PROPERTY OF MASCHIO GROUP AND PROTECTED IN ACCORDANCE WITH PREVAILING LAW</div>				Treatment: --		Creation Date
				Trattamento: --		
				Surf.Finish: Zinc Coating Flake Ref. Cap TS-021		05/07/2021
				Finitura sup: Zincatura lamellare Rif. Cap TS-021		
				Material:		Weight [Kg]
42CrMo4 + QT UNI EN ISO 683-2:2018						
Model:		Group:	Critical Lev:	Blank Decr: --		2,052
--		--	--	Descr.Grezzo: --		
Part Nr: A51305490			Replace: --	Blank: --		Perimeter [mm] --
Description: PIN D.36X235 BL=197/M36X3			<div>European method</div> 		Wet Area[m2]: --	
Descrizione: PERNO D.36X235 LG=197/M36X3						
			Scale: 1:1		Circumferences included	