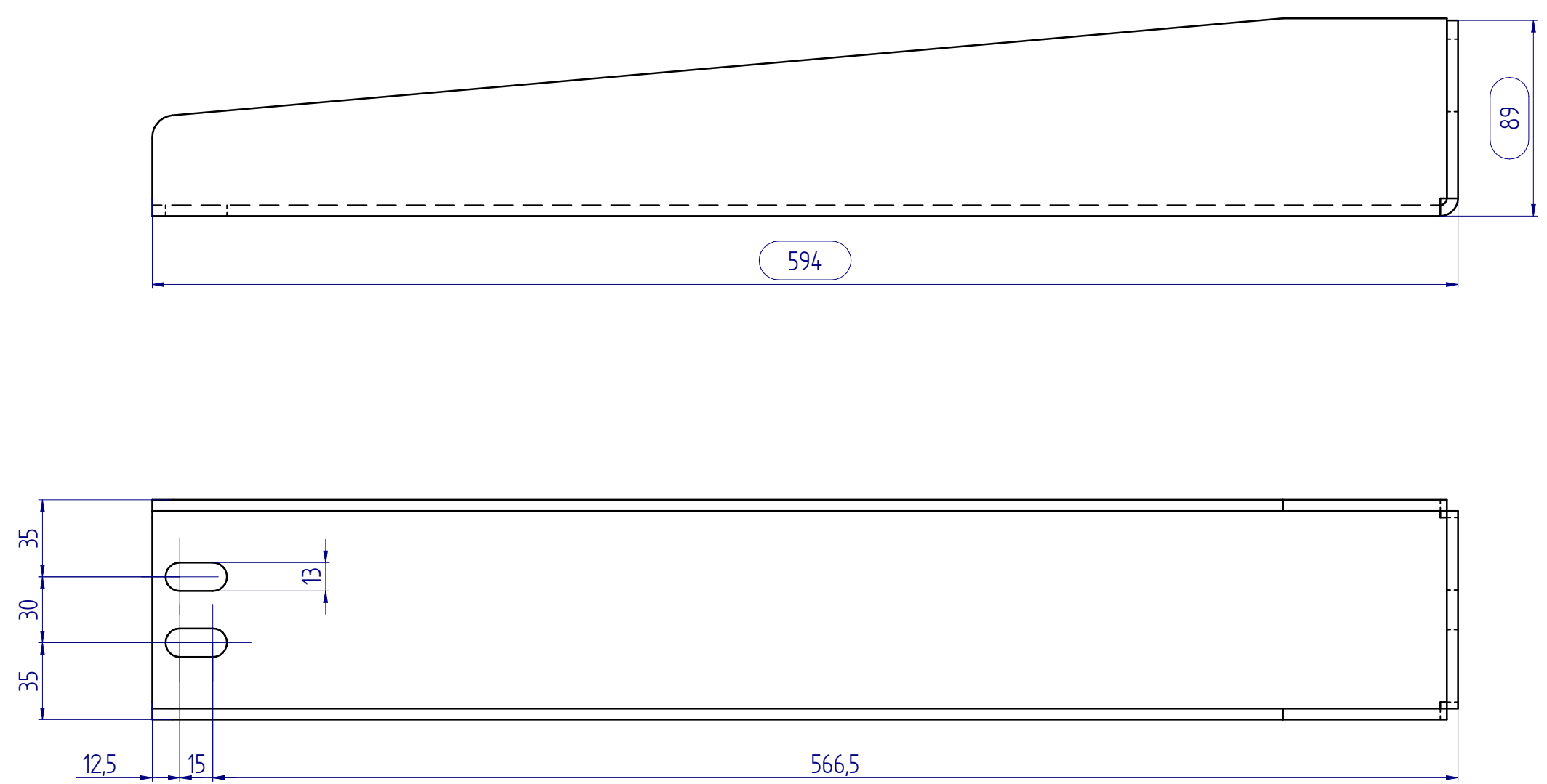
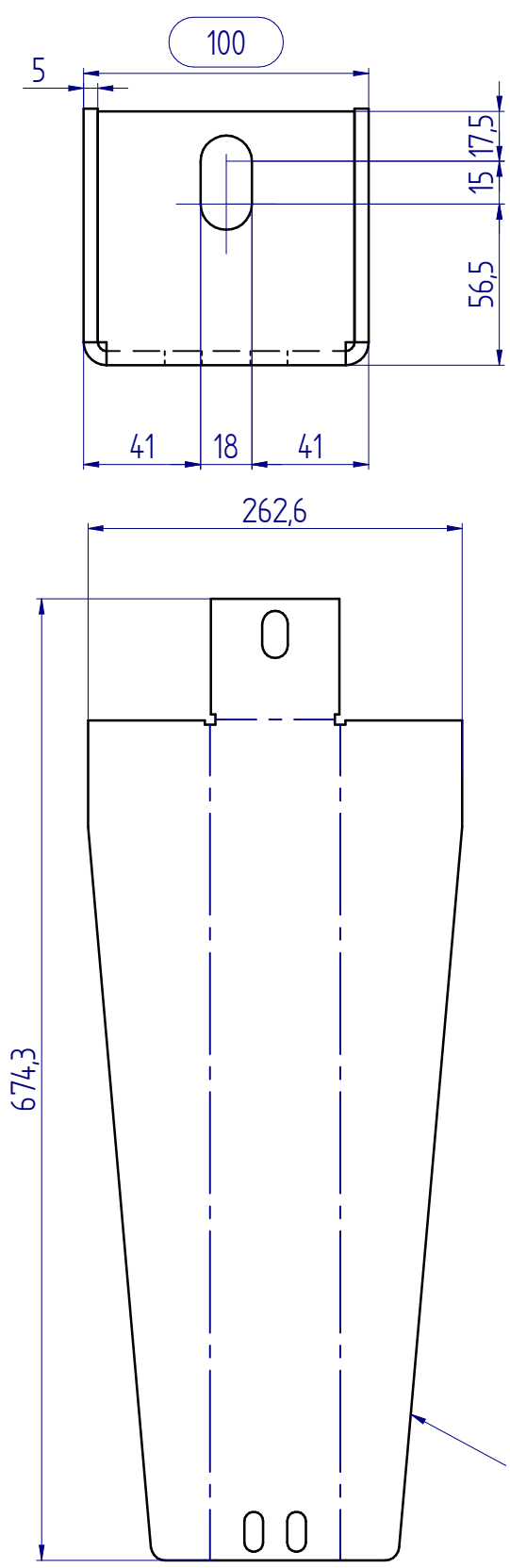


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In case of heat exchanger drawing: Category ACC. to the European Directive 2014/68/EU tested and certificated ACC. to sound engineer practice.



NOTES:

TUTTI I BORDI DEVONO ESSERE ESENTI DA BAVE
ALL THE EDGES MUST BE BURR FREE

SUPERFICI ESENTI DA AMMACCATURE, OLIO, COLLA, GRAFFI E ALTRI DIFETTI
SURFACES MUST BE FREE FROM DENTS, OIL, GLUE, STICKER AND OTHER DEFECTS

I LEMBI DEVONO ESSERE ACCOSTATI PER EVITARE FESSURE E SALDATI ALL'INTERNO
THE EDGES MUST BE PULLED TOGETHER TO AVOID CHINK AND WELDED INSIDE

E' AMMESSA L'ESECUZIONE DI SCANTONATURE/DENTI/SPINE DI RIFERIMENTO PER FACILITARE IL POSIZIONAMENTO E IL PROCESSO DI SALDATURA
REFERENCE CARVES/TEETH OR PINS ARE ALLOWED IN ORDER TO GUARANTEE THE RIGHT POSITIONING AND PROPER WELDING PROCESS

Additional Notes: \\\

0	Emissione	p.sindoni	a.buonaventura	s.dallacosta	12/05/2021					
Rev	Description	Made	Verified	Approved	Date					
The welding symbols for steel and aluminium alloys meet the requirements of standard UNI EN ISO 2553										
		0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Angle
Unless otherwise specified - ISO 2768 class c		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	±1°30'
Surface treatment : CATAPHORESIS + RAL 6019								Weight: 5.479 kg	Scale: 1:25	Page: 1 / 1
Description: STAFFA CENTRALE								Customer code: \\	Code PSA0056710	
Ros s.r.l. Via Crosera, 42 - Zona Industriale 33082 AZZANO DECIMO (PN) Tel. 0434 633318 r.a. - Fax 0434 640639 C.F. e P. IVA 01278530934										