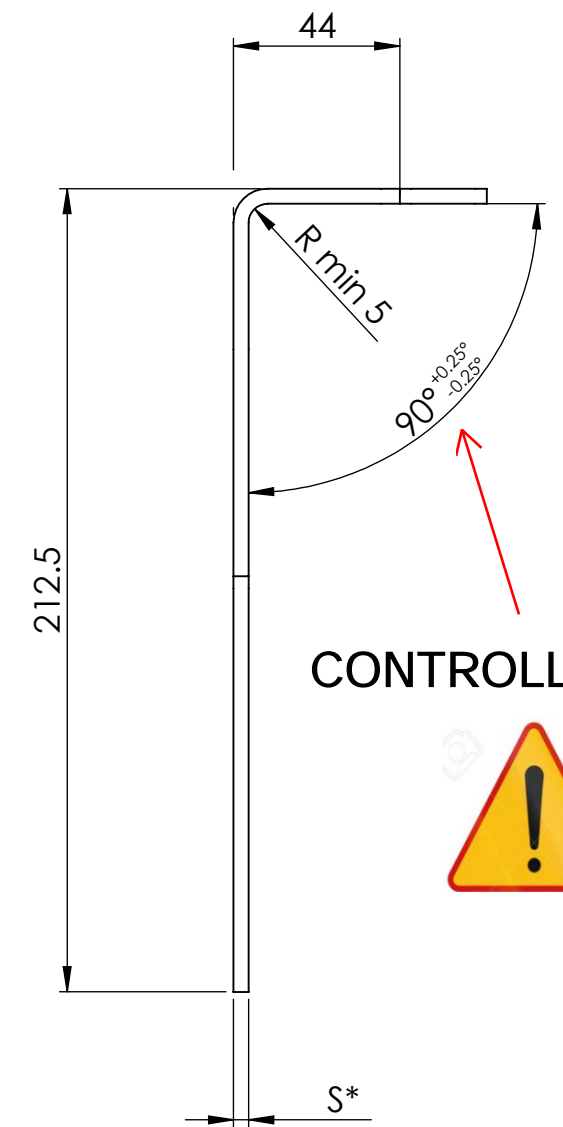
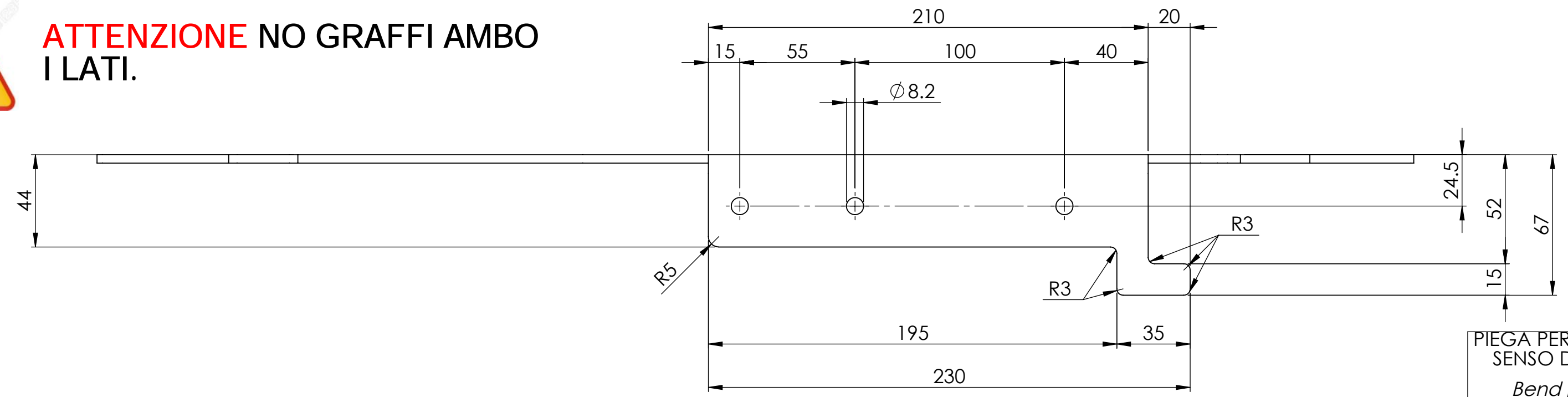


ATTENZIONE NO GRAFFI AMBO I LATI.

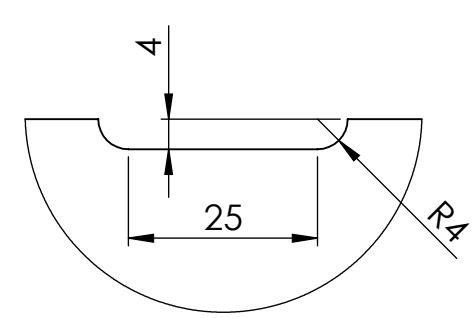


SATINARE 2 LATI PRIMA DI PIEGARE GRANA 120

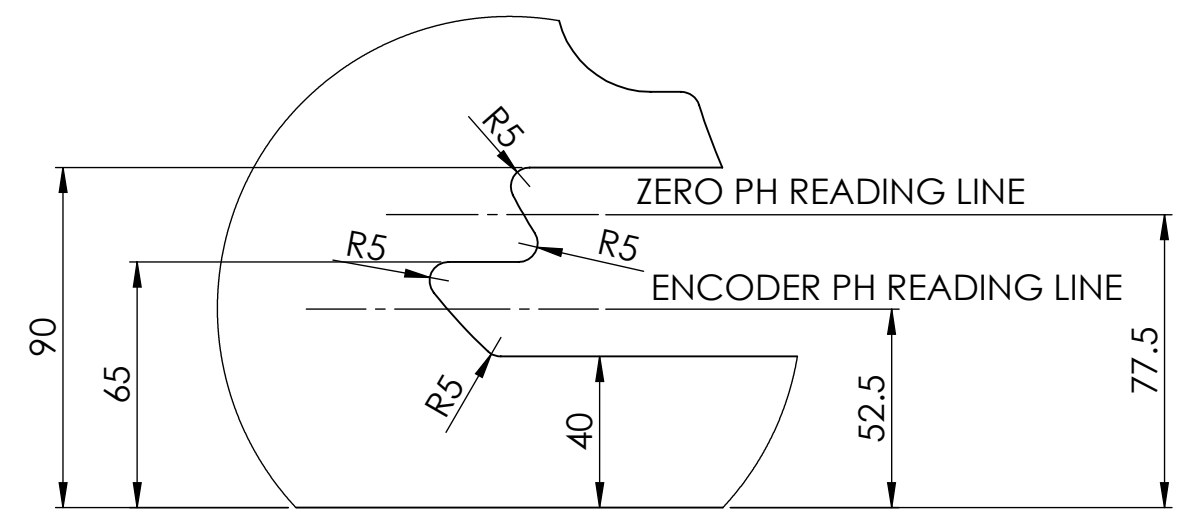
MATERIALE Material	
UNI	AISI/SAE
DD11	ASTM A569 CQ

SPESSORE S* Thickness	
S.I.	U.S. customary units
4 mm	7 GA [4,343 mm]

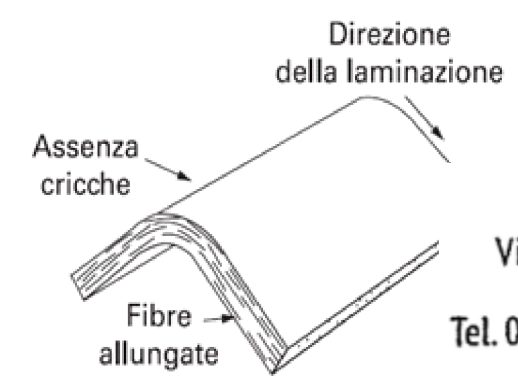
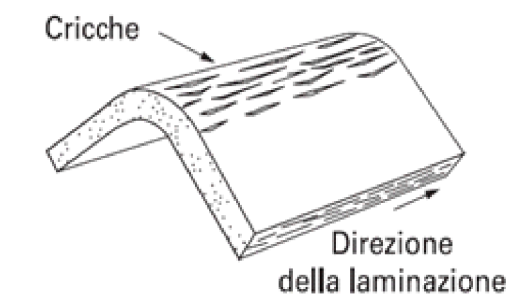
DETTAGLIO A
SCALA 1:1
Detail A
Scale 1:1



DETTAGLIO B
Detail B



Effetto della direzione di laminazione sulla piegatura



**ESEGUIRE ZINCOPASSIVAZIONE SECONDO SPECIFICA N°STD0054
Zinc passivation perform according to specification Nr STD0054**

1	1	4LT_00076	PLATE BOOST SD P=550 ZERO CELL	DD11	2.54	-	0.0
POS	QTY	CODE	DESCRIPTION	MATERIAL	WEIGHT	NOTE	LENGTH
3	-	-	-	-	-	-	-
2	18/12/2018	Added material and U.S. customary units tabs					-
1	07/09/2018	Added element for carriage assembly					-
REV	DATE	DESCRIPTION				CDM	DRAWN BY
HEAT / SURFACE TREATMENT				ROUGHNESS Ra [um]		NOT SHOWN CHAMFERS / RADIUS	
Zinc passivation						Ch.0.5x45° - R 0.5mm	
DRAWN BY				APPROVED BY		SCALE	
DATA				21/05/2018		1:2	
SIGN.				Tecnovi srl		Rusconi	
				22/05/2018		Rusconi	
DESCRIPTION				FORMAT		TOTAL WEIGHT [daN]	
PLATE BOOST SD P=550 ZERO CELL						2.54	
CODE				REVISION		SHEET	
4LT_00076				02		1 of 1	

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