



CJP ☐

1.6
[1.6]

HOLES FOR SCREWS 6.3

UNQUOTED BEVELS = 0.5x45°

UNQUOTED RADIUS = 0.5

THERMIC TREATMENT

SURFACE TREATMENT
PHOSPHATING UNI ISO 9717

MATERIAL
S355J2+N

TOTAL WEIGHT
(kg)
0.04

Object: TELESCOPE AND DOME IN CHILE

Descr.
PLATE

QUANTITY
608

Scale:
1:1

GENERAL MACHINING TOLERANCES - ISO 2768-1 Class mH

LINEAR DIMENSION									CHAMFER AND RADIUS					ANGULAR DIMENSIONS						
GRADE	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	GRADE	DESCRIPTION	OVER 0.5 TO 3	OVER 3 TO 6	OVER 6	GRADE	DESCRIPTION	UP TO 10°	OVER 10° TO 50°	OVER 50° TO 120°	OVER 120° TO 400°	OVER 400°
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	m	medium	±0.2	±0.5	±1	m	medium	±1°	±0°30'	±0°20'	±0°10'	±0°5'

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ISO A3