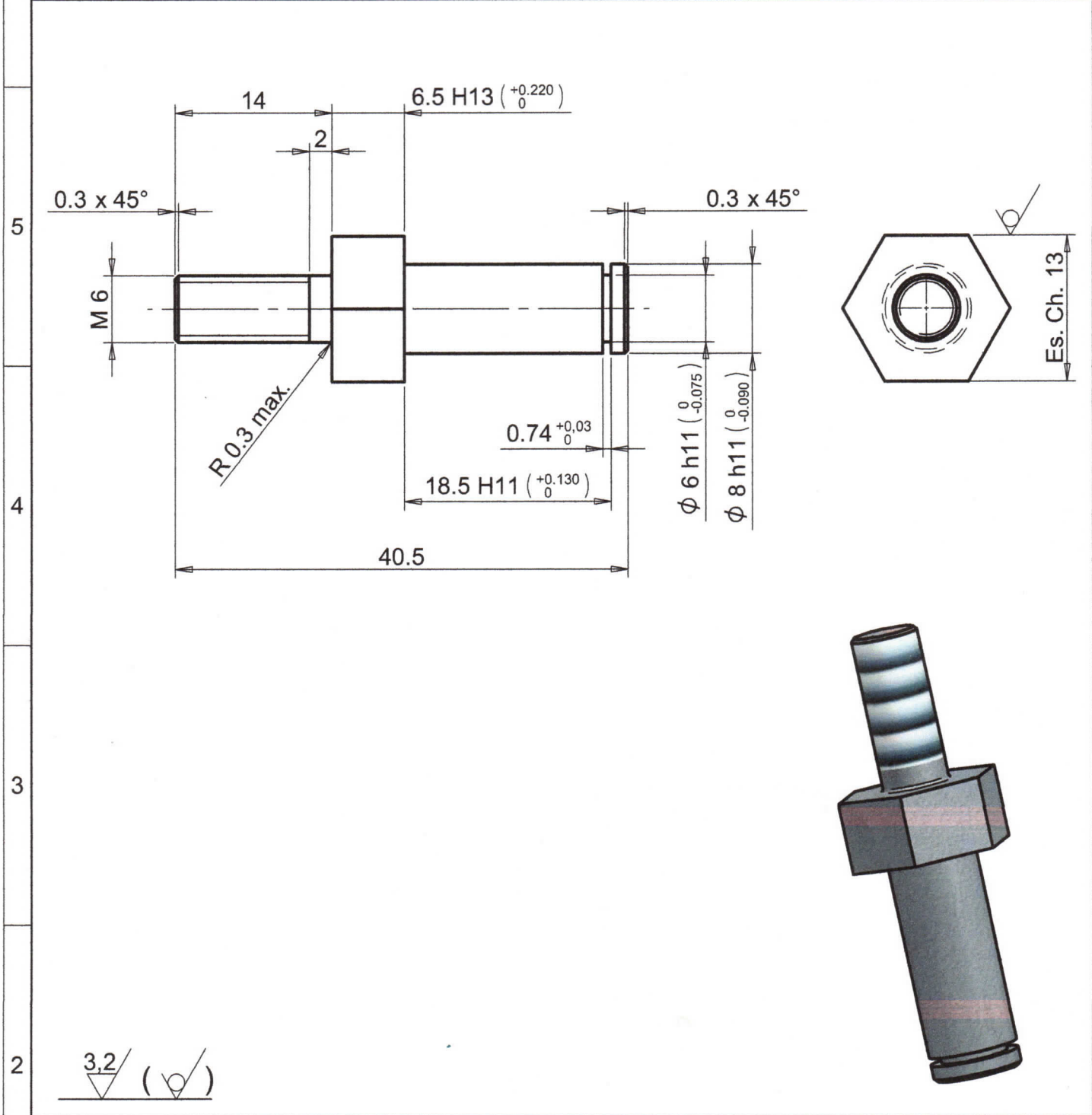


| A | B | C | D |
|---|---|---|---|
| GENERAL TOLERANCES | | | |
| Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance. | | | |
| MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16 | | | |
| SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00 | | | |
| PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00 | | | |
| The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions | | | |



| | | | | | |
|---|--|---|---------------------|------------------|------------|
| CN01492 | | MOD.MATERIALE ,ELIM.GOLA SCARICO , MOD. D.GOLA ANELLO ELAST.DA D.7 A D.6 | | 1 | |
| Change | | Modification details: | | IRP | |
| Changes to previous release: | | | | Substitute: | |
| Material: | | C40E +C UNI EN 10277-5 | Code: | 4032_3470_99 | |
| Supply state: | | + 'C': COLD DRAWN | Dimensions: | | |
| Thermic treat.: | | | Hardness(T): | | |
| Surface treat.: | | Fe/Zn8c1A UNI ISO 2081 free Cr VI | Hardness(S): | | |
| DENOMINATION: PERNO SERRANDA ECONOMIZZATORE | | | | | |
| 1 |  |  | Draw.: Flavio Drigo | Date: 16/10/2015 | 007064.0.0 |
| | | | | Sheet N°: 1/1 | |
| | | App.: Stefano Malfante | Scale: 2:1 | STUD | |
| | | | | | |

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