


12	15 May 2019	ADDED LIFTING HOLES	Coseano L	Martini P	
11	17 Jun 2015	DIM 193 WAS 200	Sandri M	Cussigho	
10D	29 Apr 2015	ADDED PRECISION CLASS AND MOD. TOLL. -0.1 (11-C)	Tosolini M	Zampa L	
10C	23 Oct 2014	ADDED 1/4 ON THREADED HOLES	Tosolini M	Zampa L	
10B	27 Nov 2013	CREATED IDW AND MIGRATED TO XDM	Trenn H	Borlous	
00	02 Feb 1996	ISSUED	Sgubin	Cattelan	

Material 1 Equivalent										H
Heat Treatment		Bonifica+Tempra ind.&Rinv. Durezza a cuore 210-250 HB				Durezza superficiale 52-55 HRC Spessore efficace min 02.00 mm				
On Drawing Symbol, if required, see drawing		Quench.&Temp.Hnd.hard.&Temp. Core hardness 210-250 HB				Surface hardness 52-55 HRC Effective depth min 02.00 mm				
Coating		CROMATURA IN ACCORDO ALLA NORMA DANIELI 2.8.305 015-030				F.Cr - UNI ISO 6158 M micron				
On Drawing Symbol, if required, see drawing		CHROMIUM PLATING AS PER STANDARD 2.8.305 015-030				F.Cr - UNI ISO 6158 M micron				
Unquoted radius		Unquoted bevels		Dimensions without tolerance as per		Machinings		Prec.Class		Max.Welding Class
0.8 (mm)		1X45° (mm)		DANIELI STD 2.4.103		25/ 6.3/ 3.2/ 0.8/ 0/ 0/ 0		C		

		Family code/Machine code		40742
		Weight (Kg)	192	J (Kg·m ²)
Title		CROSSHEAD ESS 585		
DANIELI Shop number		Revision	Scale	
4.491993.A		12	1:2.5	Format
DANIELI dwg number		Revision	Nr. of sheets	A1
			001	Sheet
			001	Follow

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