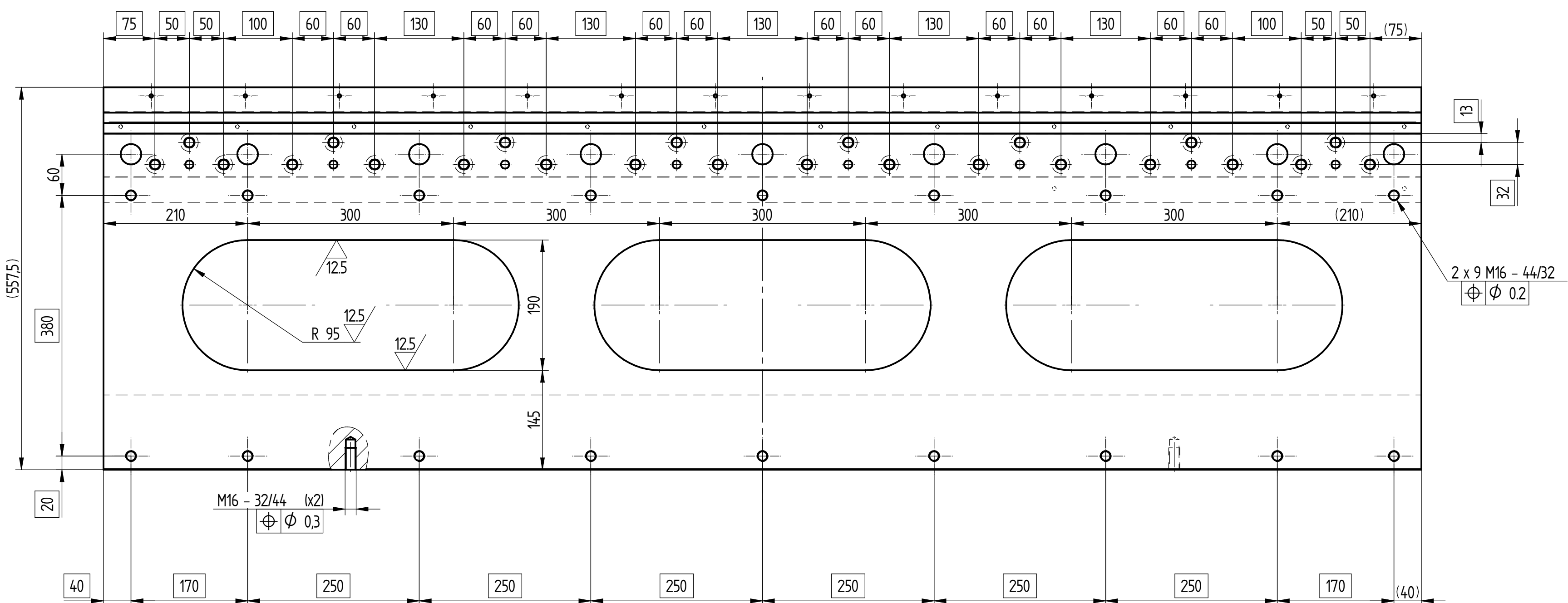
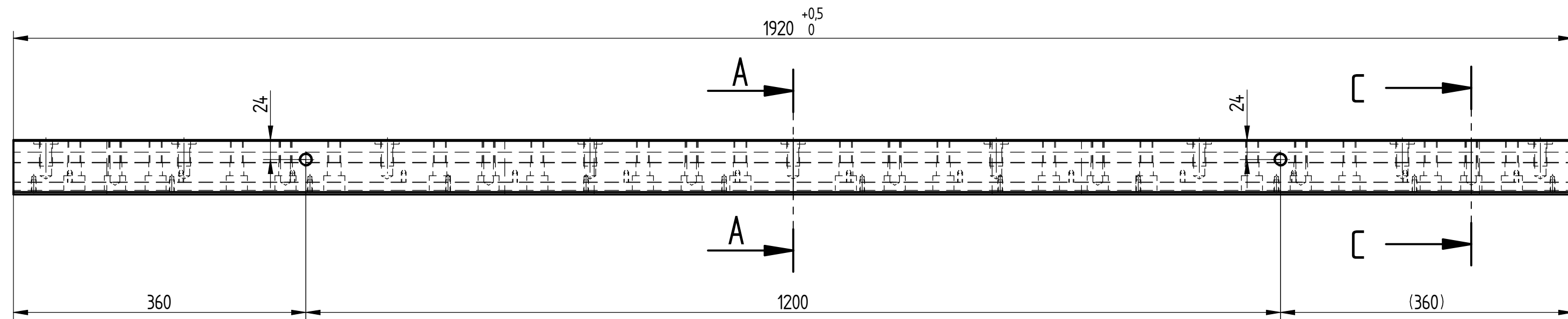
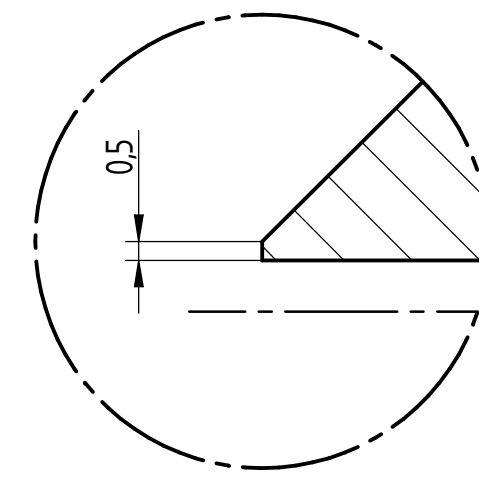


All cited standards refer to the version valid at creation date of this drawing.

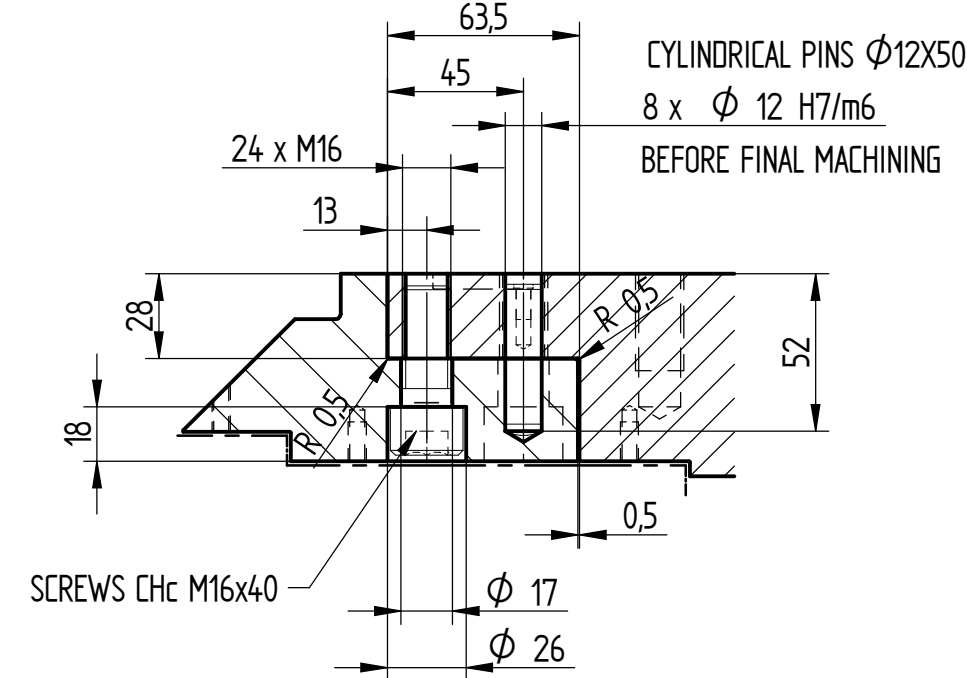
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DETAIL B
5:1



C-C
1:2,5



NOTE

- 1 - Material :
STEEL S355JR - EN 10025-2
(Treatment : ZnBmCr3 Black bichromate)
STEEL X2 Cr Ni Mo 17-12-2 EN 10088-1
(Acier inoxydable 316 L)
2 - ANTI-FLASH COATING

GENERAL MACHINING TOLERANCES	
6.3	ALL OVER (ISO 1302) UNLESS OTHERWISE STATED
REMOVE ALL SHARP EDGES	THREAD TOLERANCE : 6H/6g

00	Revision	Modification Contents	Date	Made by	Approved by
Customer Doc No.					
Project	STANDARDISATION - SPECIAL EQUIPMENT		Sub Supplier		
Plant	MEDIUM - LEFT - 74" - MODEL 0		Sub Supplier Doc No.		
Area	WELDER AREA		Date		
Equipment	MEDIUM LASER WELDER		Made by	13.02.2020	ROUE
Sub-Group	EXIT DIE		Checked by	27.05.2021	C.JOUFFRE
Drawing Name	UPPER CLAMP		Approved by	27.05.2021	C.JOUFFRE
Material No.	30032434		Material	SEE NOTE	
Drawg. No.			Made (kg)	378.15	
Version			Security Level	Proprietary Item (PIX)	
Scale	1:5		Status	Checked	
Sheet	1		Document Type	Detail drawing	
I.SPSE.ML70.22816M22-MA010/DLZ001		40050614387		00	

C.D44W.PL.22.816M22-MA010_DLZ001_00_30032434