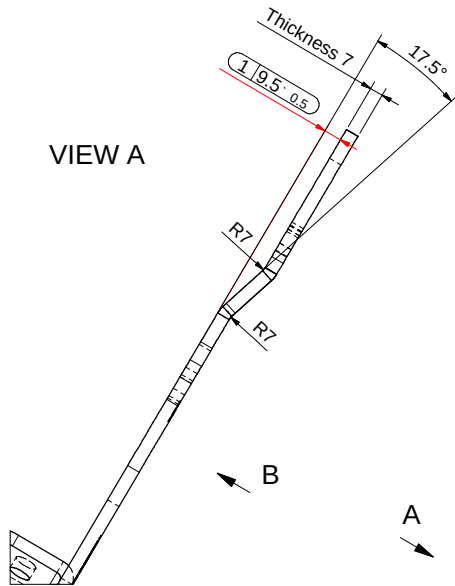
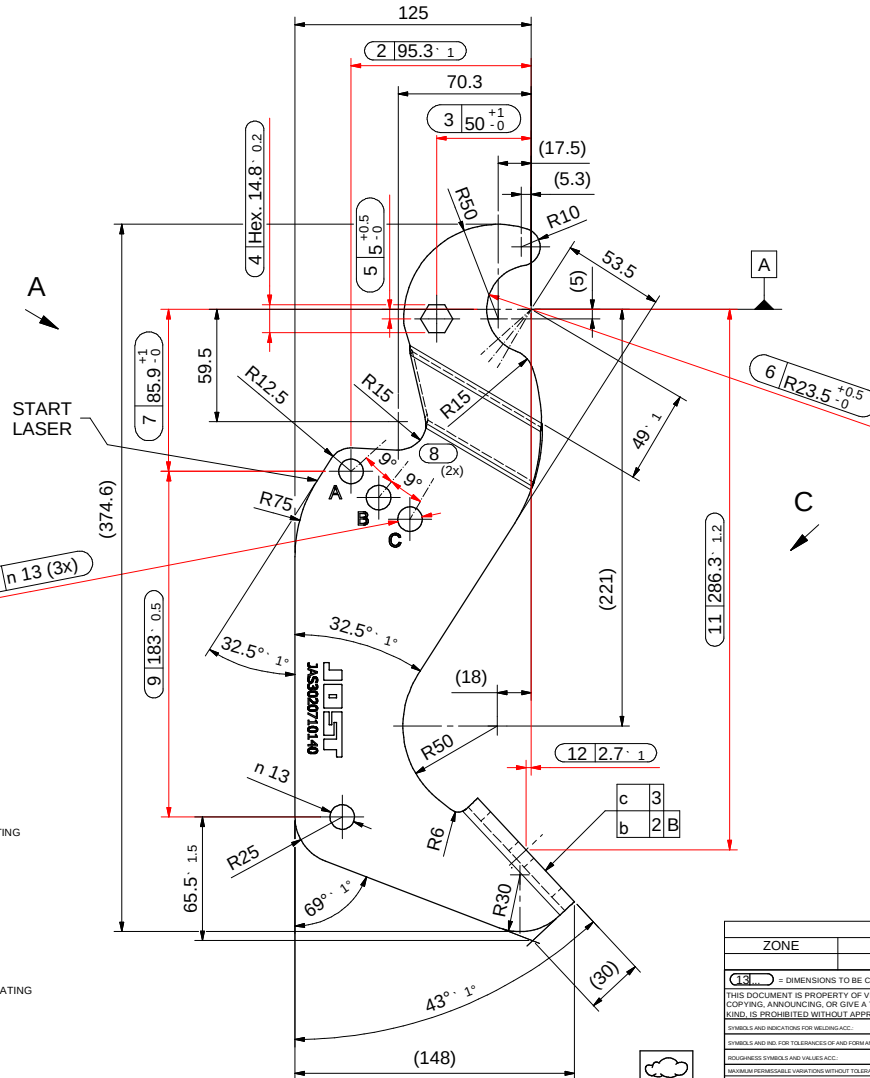
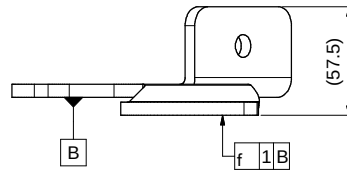
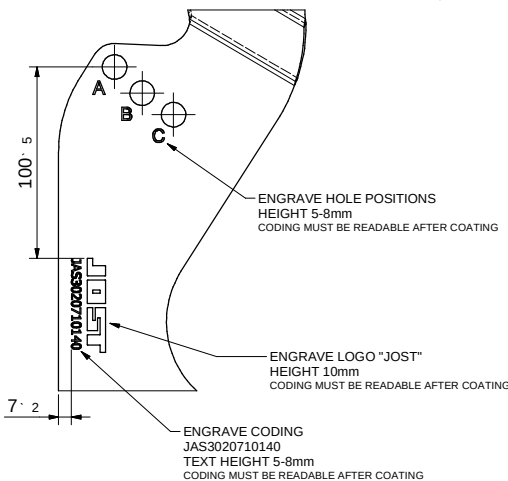


INSIDE BEND RADII 3,5 UNLESS STATED OTHERWISE

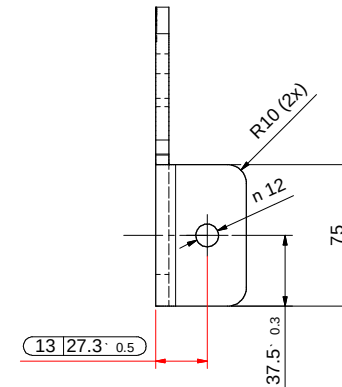
VIEW A



VIEW B



VIEW C



REVISION HISTORY																																																																						
ZONE		REV		DESCRIPTION		DATE		APPROVED																																																														
		-				13-1-2023		KHK																																																														
<div><div><div>13</div><div>13</div></div><div>= DIMENSIONS TO BE CHECKED</div></div> <div><div><div>THIS DOCUMENT IS PROPERTY OF VOL WEWELER B.V.</div><div>COPIYING, ANNOTATING OR GIVE A THIRD PARTY PERUSAL OF ANY KIND, IS PROHIBITED WITHOUT APPROVAL OF OWNER</div></div></div>																																																																						
SYMBOLS AND NOTATIONS FOR WELDING ACC:				ISO 5023																																																																		
SYMBOLS AND NOT. FOR TOLERANCES OF FORM AND OF POSITION ACC:				ISO 1301																																																																		
ROUGHNESS SYMBOLS AND VALUES ACC:				ISO 408																																																																		
MAXIMUM PERMISSIBLE VARIATIONS WITHOUT TOLERANCE INDICATION ACC:				ISO 2716																																																																		
<table><thead><tr><th colspan="4">DIMENSIONS in mm</th><th colspan="4">ANGLES</th></tr><tr><th colspan="4"></th><th colspan="4">DIM. OF SHORTEST SIDE in mm</th></tr></thead><tbody><tr><td rowspan="2">5</td><td>≥3</td><td>≥6</td><td>≥30</td><td>≥120</td><td>≥400</td><td>≥3000</td><td>≥3000</td></tr><tr><td>CLASS</td><td>≤10</td><td>≥10</td><td>≥50</td><td>≥120</td><td>≥400</td><td>≥400</td></tr><tr><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>3000</td><td>3000</td><td>3000</td></tr><tr><td colspan="4">FINISH</td><td>1</td><td>50</td><td>120</td><td>400</td></tr><tr><td colspan="4">CONFORM</td><td>1</td><td>50</td><td>120</td><td>400</td></tr><tr><td colspan="4">VEED</td><td>3</td><td>2</td><td>1</td><td>50</td></tr></tbody></table>				DIMENSIONS in mm				ANGLES								DIM. OF SHORTEST SIDE in mm				5	≥3	≥6	≥30	≥120	≥400	≥3000	≥3000	CLASS	≤10	≥10	≥50	≥120	≥400	≥400	3	6	30	120	400	3000	3000	3000	FINISH				1	50	120	400	CONFORM				1	50	120	400	VEED				3	2	1	50	<div><div><div>SCALE</div><div>1:2</div></div><div><div><div>Ra</div><div>12,5</div></div><div>√</div></div></div>			
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TREATMENT UNLESS STATED OTHERWISE: BREAK ALL SHARP EDGES, MAX 145° REMOVE ALL BURRS, FINIS, FLASH PROJECTIONS AND WELDING SPATTERS WELDING UNLESS STATED OTHERWISE 1.2						BY		MODIFICATION OR LAST REVISION																																																														
DRAWN						RTS																																																																
LAST REV.						RTS		WAP17-004																																																														
SEPARATE PARTLIST						MATERIAL UNLESS STATED OTHERWISE		COATING MASS																																																														
No						S420MC - DIN EN 10149-2		KTL 1.675 kg																																																														
TITLE						PROJECT																																																																
LIFT SUPPORT ASLIFTDRAGER						WAP17-004																																																																
ART.CODE						REVISION and VERSION																																																																
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