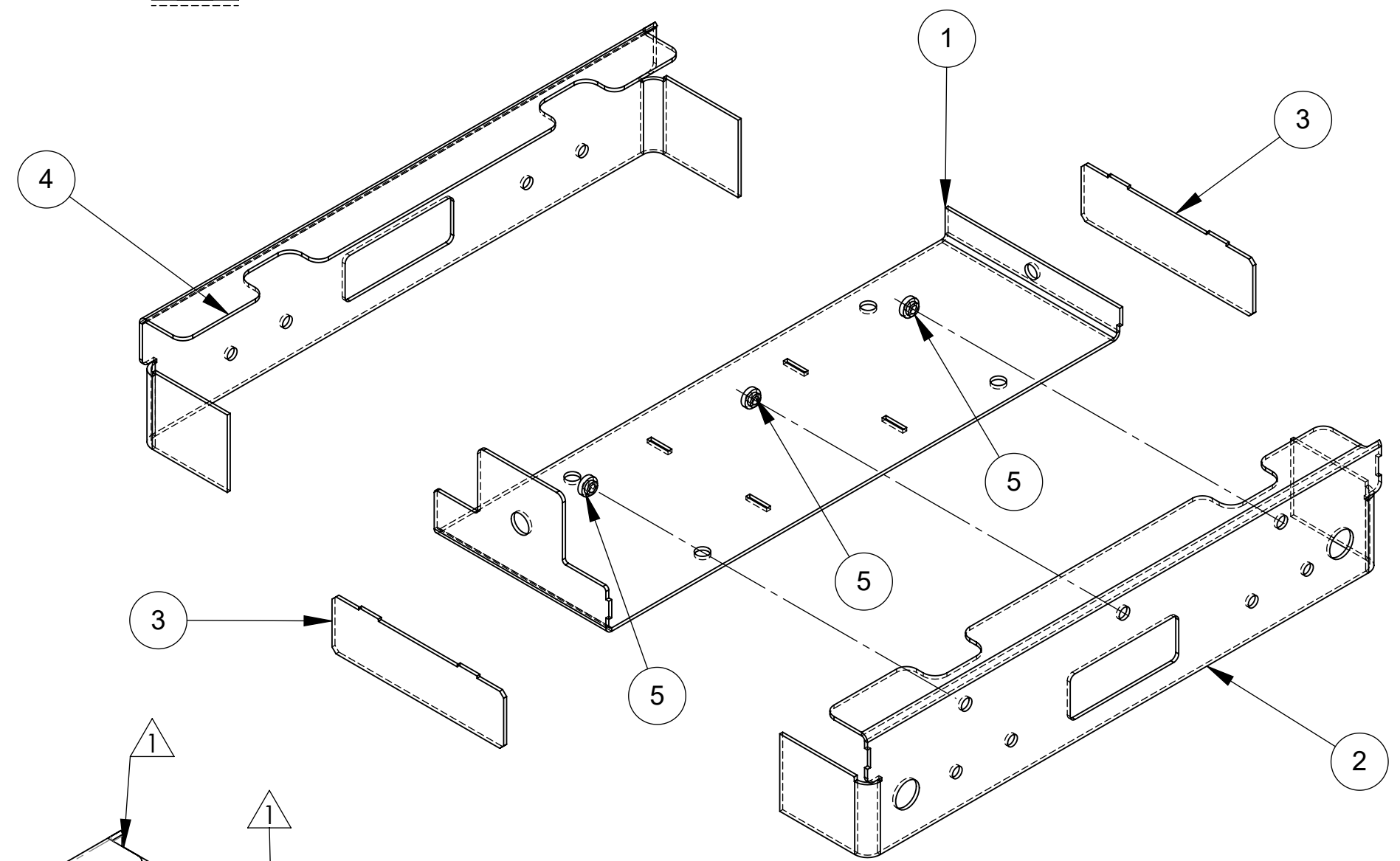


SEZIONE G-G



WELDING THICKNESS: Unless otherwise indicated at least 70% of the min. thickness of the 2 parts to be welded.

SALDATURE: Dove non altrimenti indicato A=0,7 dello spessore minimo da collegare

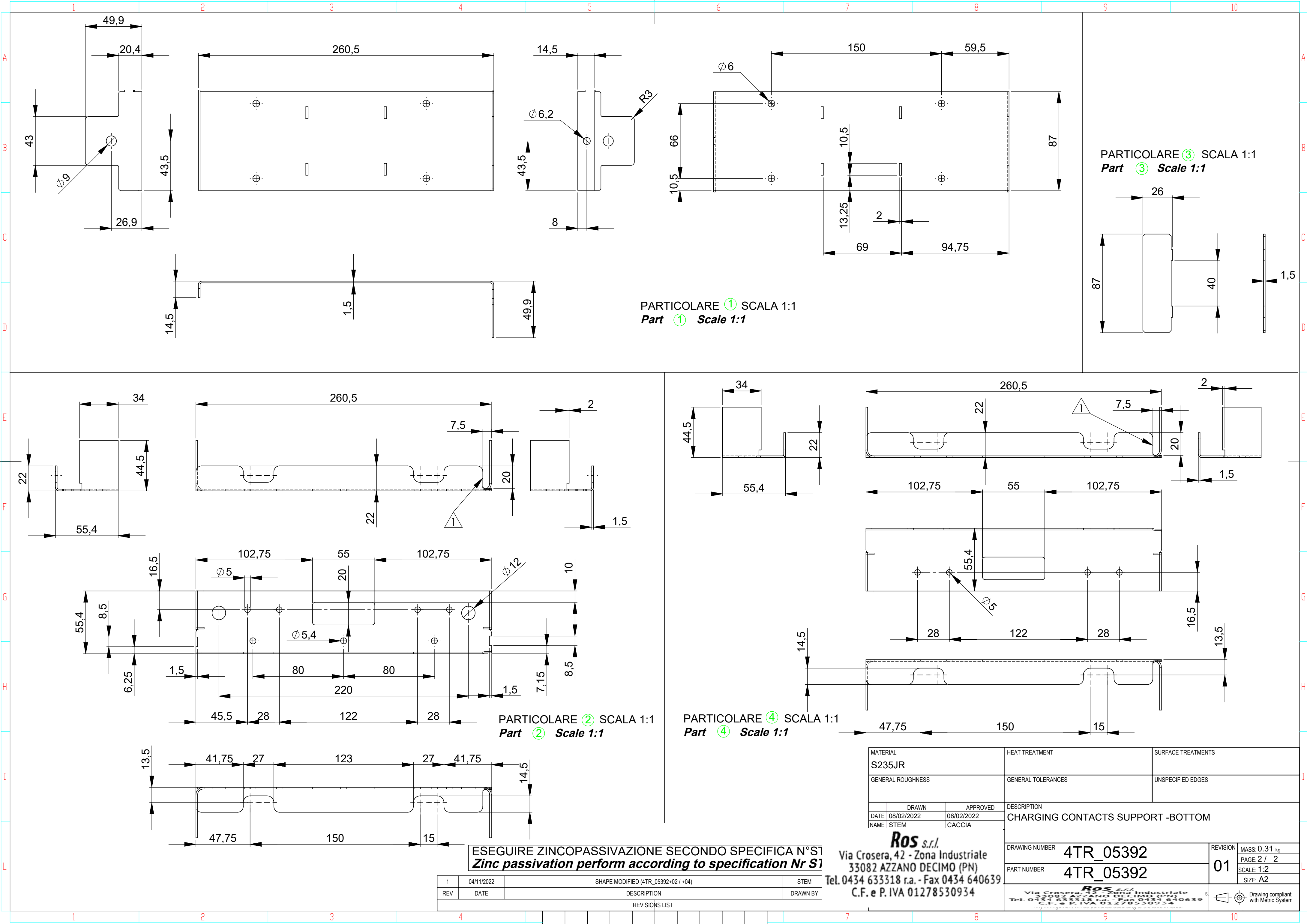
ESEGUIRE ZINCOPASSIVAZIONE SECONDO SPECIFICA N°STD0054  
**Zinc passivation perform according to specification Nr STD0054**

1	04/11/2022	SHAPE MODIFIED (4TR_05392+02 / +04)	STEM
REV	DATE	DESCRIPTION	DRAWN BY
REVISIONS LIST			

5	3	165101_00002	Inserto M M4 L 7.9 PEM autoagganciante S-M4x0.7	Acciaio al carbonio semplice	0.00	
4	1	4TR_05392+04	CHARGING CONTACTS PROTECTION - SIDE PART	S235JR	0.24	
3	2	4TR_05392+03	CHARGING CONTACTS PROTECTION - SPLITTER	S235JR	0.03	
2	1	4TR_05392+02	CHARGING CONTACTS PROTECTION - SIDE PART	S235JR	0.23	
1	1	4TR_05392+01	CHARGING CONTACTS SUPPORT -BOTTOM	S235JR	0.31	
POS	QTY	CODE	DESCRIPTION	MATERIAL	MASS	NOTE
MATERIAL			HEAT TREATMENT	SURFACE TREATMENTS		
GENERAL ROUGHNESS			GENERAL TOLERANCES	UNSPECIFIED EDGES		
	DRAWN		APPROVED	DESCRIPTION		
DATE	10/03/2022		10/03/2022	CHARGING CONTACTS SUPPORT - BOTTOM		
NAME	STEM		CACCIA			

**Ros s.r.l.**  
Via Crosera, 42 - Zona Industriale  
33082 AZZANO DECIMO (PN)  
Tel. 0434 633318 r.a. - Fax 0434 640639  
C.F. e P. IVA 01278530934

DRAWING NUMBER	4TR_05392	REVISION	01	MASS: 0.83 kg
PART NUMBER	4TR_05392			PAGE: 1 / 2
				SCALE: 1:1
				SIZE: A2
Via Crosera, 42 - Zona Industriale 33082 AZZANO DECIMO (PN) Tel. 0434 633318 r.a. - Fax 0434 640639 C.F. e P. IVA 01278530934				Drawing compliant with Metric System



PARTICOLARE ① SCALA 1:1  
Part ① Scale 1:1

PARTICOLARE ③ SCALA 1:1  
Part ③ Scale 1:1

PARTICOLARE ② SCALA 1:1  
Part ② Scale 1:1

PARTICOLARE ④ SCALA 1:1  
Part ④ Scale 1:1

ESEGUIRE ZINCOPASSIVAZIONE SECONDO SPECIFICA N°S  
Zinc passivation perform according to specification Nr S1

1	04/11/2022	SHAPE MODIFIED (4TR_05392-02 / +04)	STEM
REV	DATE	DESCRIPTION	DRAWN BY
REVISIONS LIST			

MATERIAL S235JR			HEAT TREATMENT		SURFACE TREATMENTS	
GENERAL ROUGHNESS			GENERAL TOLERANCES		UNSPECIFIED EDGES	
			DESCRIPTION			
DRAWN			APPROVED			
DATE 08/02/2022			DATE 08/02/2022			
NAME STEM			CACCIA			
			CHARGING CONTACTS SUPPORT -BOTTOM			
<div>Ros s.r.l.</div> <div>osera, 42 - Zona Industriale</div> <div>82 AZZANO DECIMO (PN)</div> <div>633318 r.a. - Fax 0434 640639</div> <div>e P. IVA 01278530934</div>			DRAWING NUMBER		4TR_05392	
			PART NUMBER		4TR_05392	
			REVISION		MASS: 0.31 kg	
			01		PAGE: 2 / 2	
					SCALE: 1:2	
		SIZE: A2				
			Via Crosera, 42 - Zona Industriale		S	
			082 AZZANO DECIMO (PN)		Drawing compliant	
			Tel. 0434 633318 r.a. - Fax 0434 640639		with Metric System	
			C.F. e P. IVA 01278530934			
			Logo stamping (drawing reference) according to state decree (number)			