

GENERAL TOLERANCES

Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.

MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16

SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00

PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00

The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions

Asola 10.6 x 18

N.2 M4

0.5 x 45°

3.2

32

22

R 5

R 5

45°

38

40

55 ± 0.2

12

45

8

$\phi 4.2$

130

98 js12 ($+0.175$ / -0.175)

95

12 ± 0.2

15 js12 ($+0.090$ / -0.090)

23

29.5 ± 0.2

45.5

4 ± 0.2

R 39

40°

R 7.5

Asola 4.2 x 6.2

74

16

19

4

9

17

16

38.5

15 js12 ($+0.090$ / -0.090)

45°

110 js12 ($+0.175$ / -0.175)

7

SECT./Sez. A-A

Esente da bave

Raccordi non quotati R=3

Raggi di piega non quotati R=1

Approved

CN05425	09/12/2021		00
Change	Date Mod:		IRP
Changes to previous release:		Obtain from:	Substitute:
Material:	DC04 +A-G UNI EN 10130	Code:	4032_6158_99
Supply state:	+A-G: SURFACE A FINISHING G		Dimensions:
Thermic treat.:			Hardness(T):
Surface treat.:			Hardness(S):
DENOMINATION: SUPPORTO_INTRODUTTOTE_DOPPIO_PARAFFINATORE_PROXIMA			
Savio	Draw.: Paolo Gaspardo	Date:	18/11/2021
	Mod.: Paolo Gaspardo	Sheet N°:	1/1
	App.: Stefano Malfante	Scale:	1:1
		048092.0.0	
		BRACKET	