



GENERAL TOLERANCES according to ISO 2768								
LINEAR DIMENSIONS: Permissible deviations in mm for ranges in nominal lengths								
	0,5÷3	>3÷6	>6÷30	>30÷120	>120÷400	>400÷1000	>1000÷2000	>2000÷4000
m (medium)	±0.1	±0.1	±0.2	±0.5	±0.8	±1.2	±2.0	-
EXTERNAL RADIUS AND CHAMFER HEIGHTS: Permissible deviations in mm for ranges in nominal lengths								
	0,5÷3	>3÷6	>6					
m (middle)	±0.2	±0.5	±1.0					
ANGULAR DIMENSIONS: Permissible deviations in degrees and minutes for ranges in nominal lengths								
	>10	>10÷50	>50÷120	>120÷400	>400			
m (middle)	±1°	±0°'30'	±0°'20'	±0°'10'	±0°'5'			

N° rev:	Date:	Drawn by:	Approved by:
07			
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Code:		F01-ACC-9000	
Project:		Rossini	N°Tav 1
Drawing Title:		Rondella spinare 50x50x6 per M16	Scale: 1:1
Material:		S235 J2	Net weight: 0.117 kg
Finish Treatment Colour:		Zincato a caldo	File Name: F01-ACC-9000_00

Note:

Unless otherwise indicated all joints between plates/tubes should be a continuous/fillet weld, according to the show formula

Single weld
S1/S2
a=1,14 S2
z=S2 1.66

Double weld
S1/S2
a=0,57 S2
z=0,8 S2

