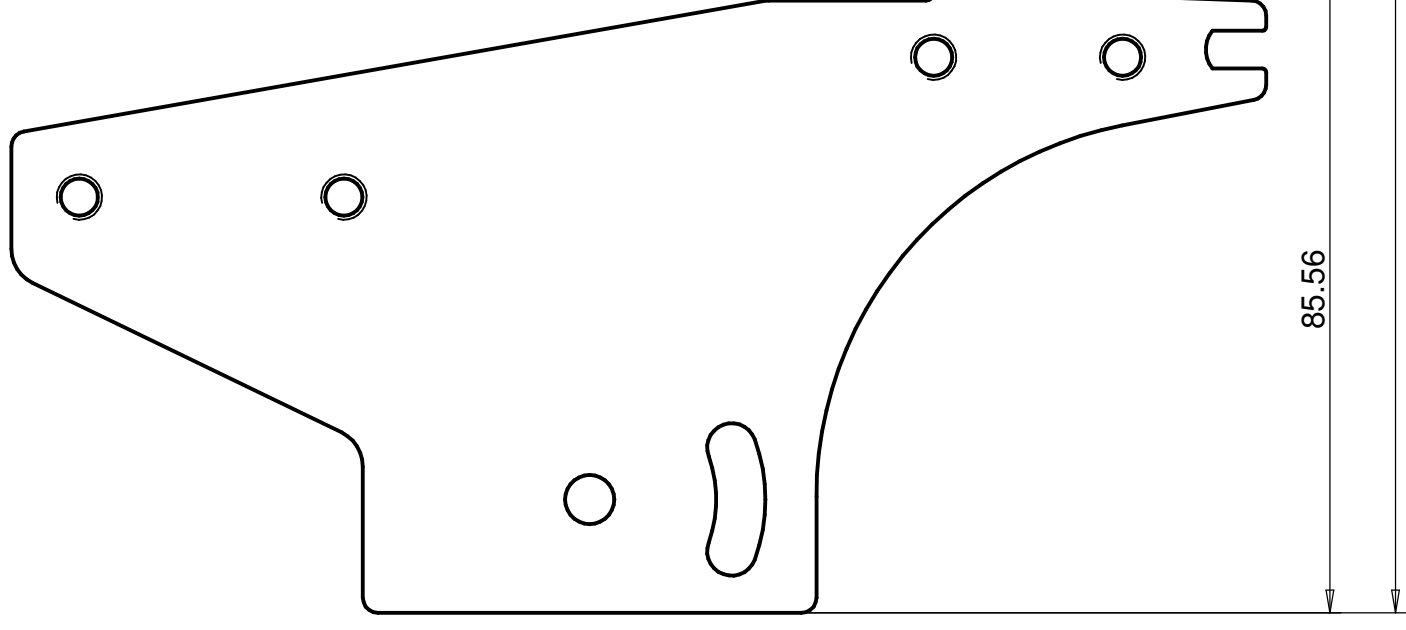
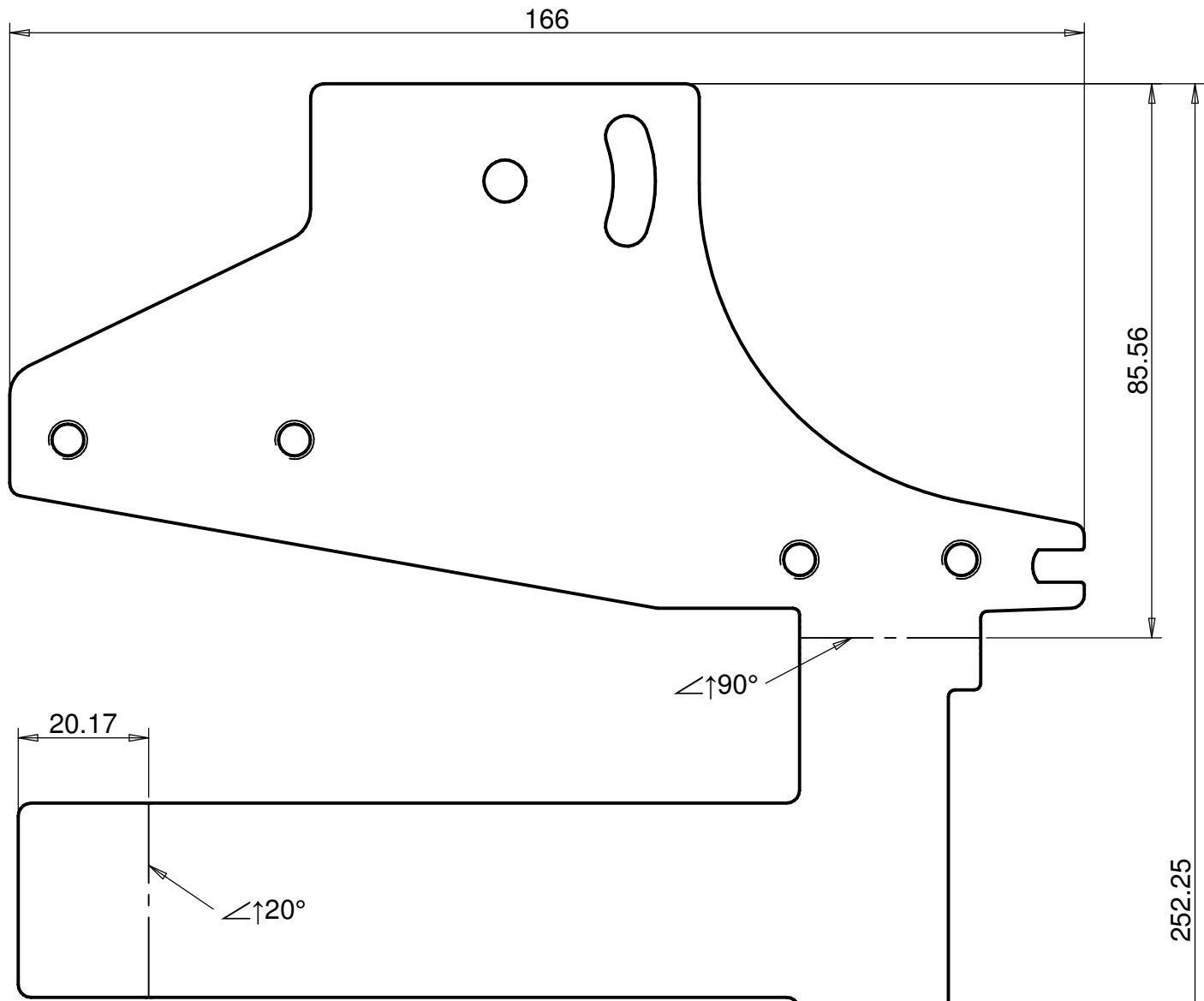
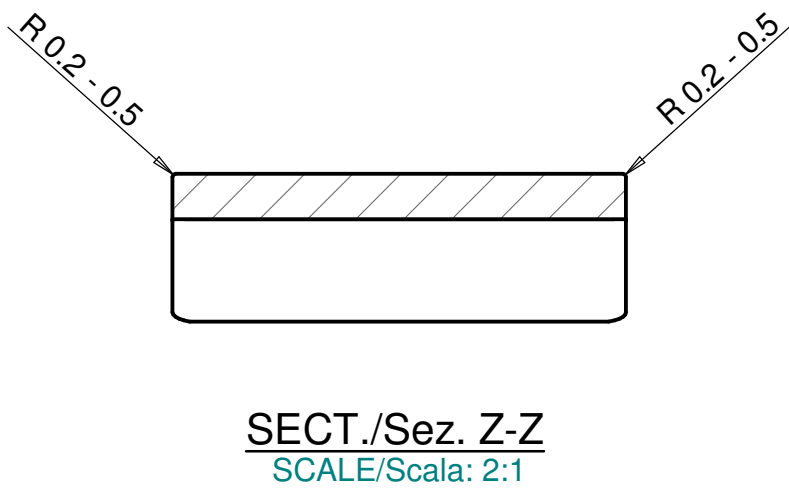
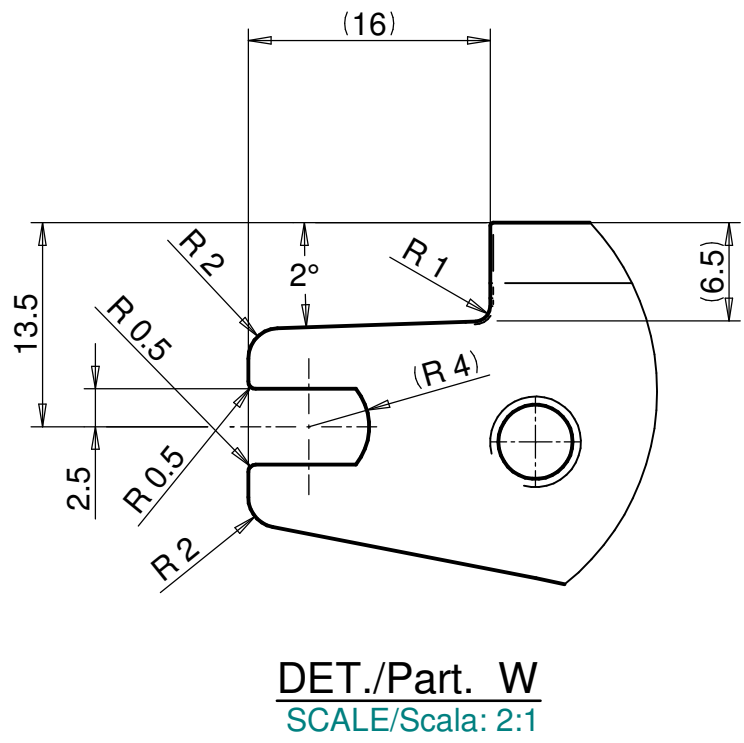
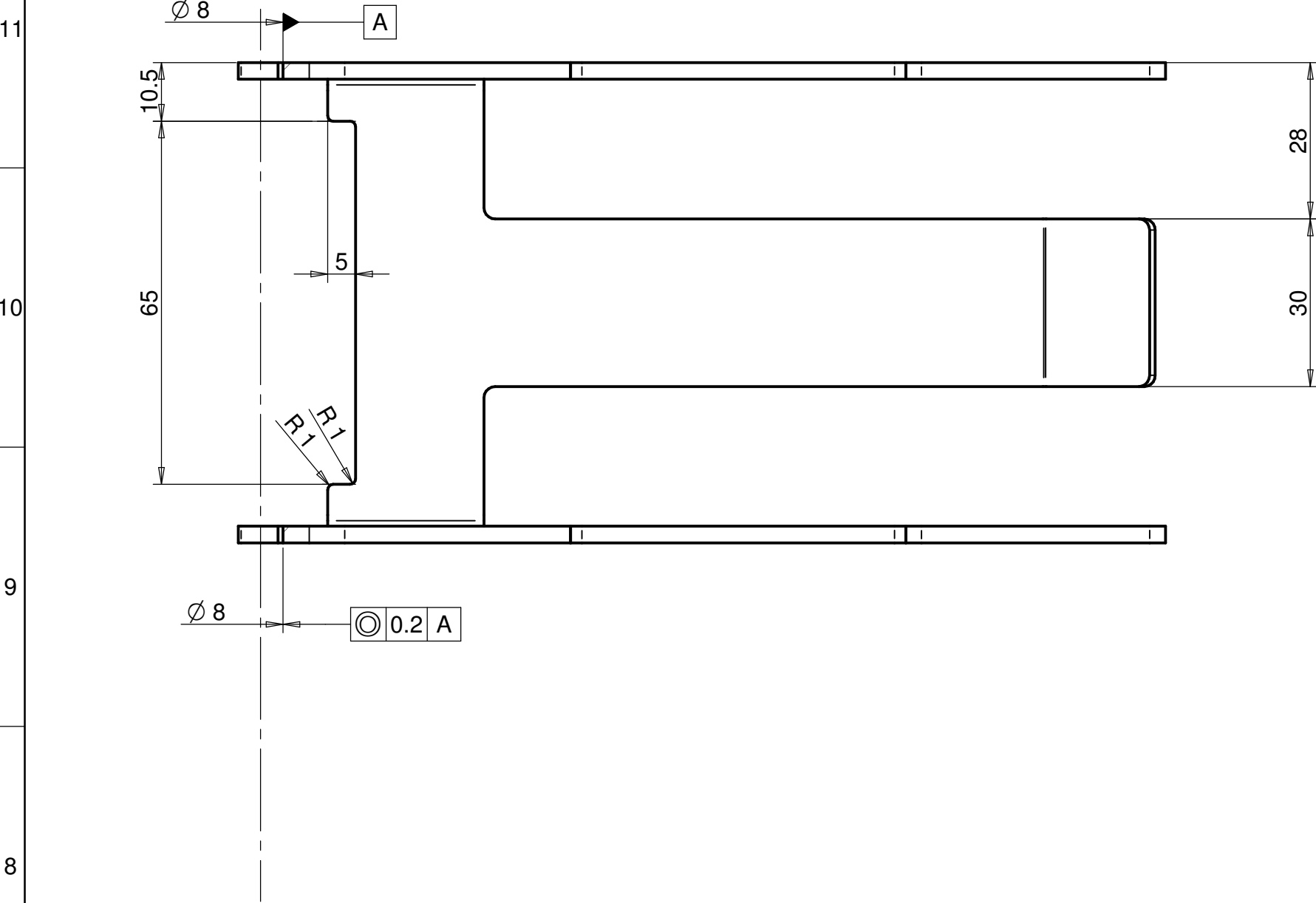
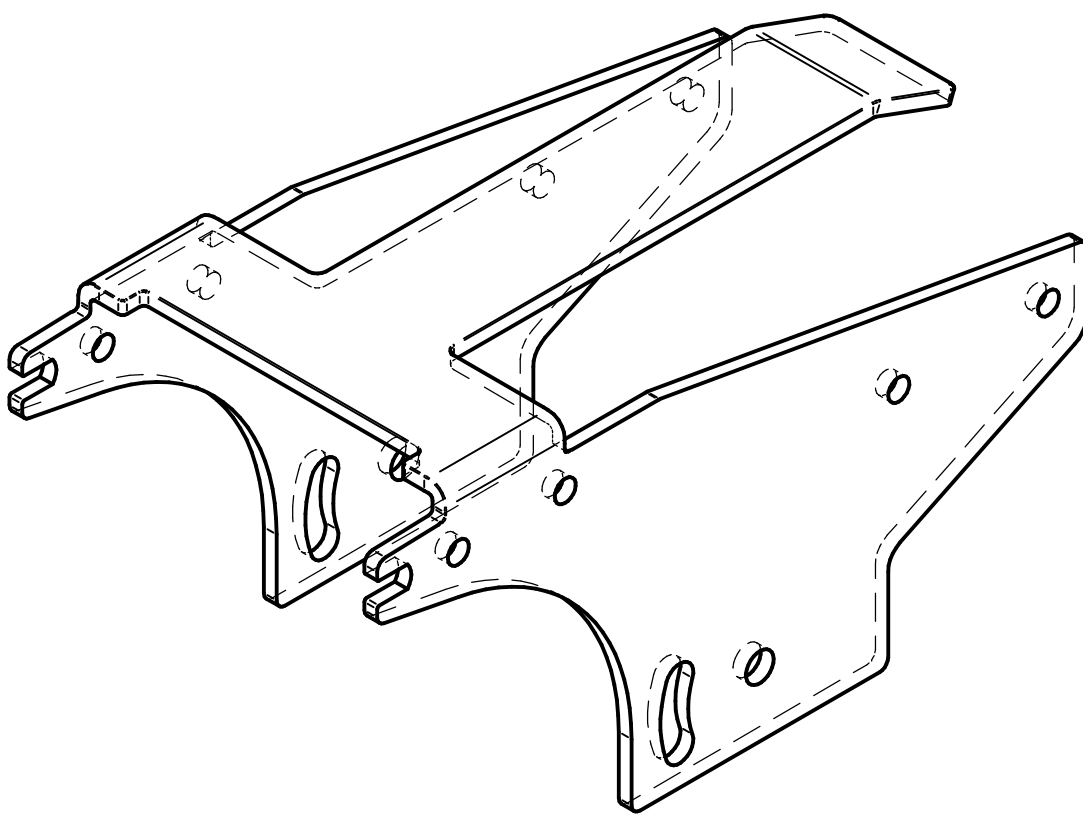
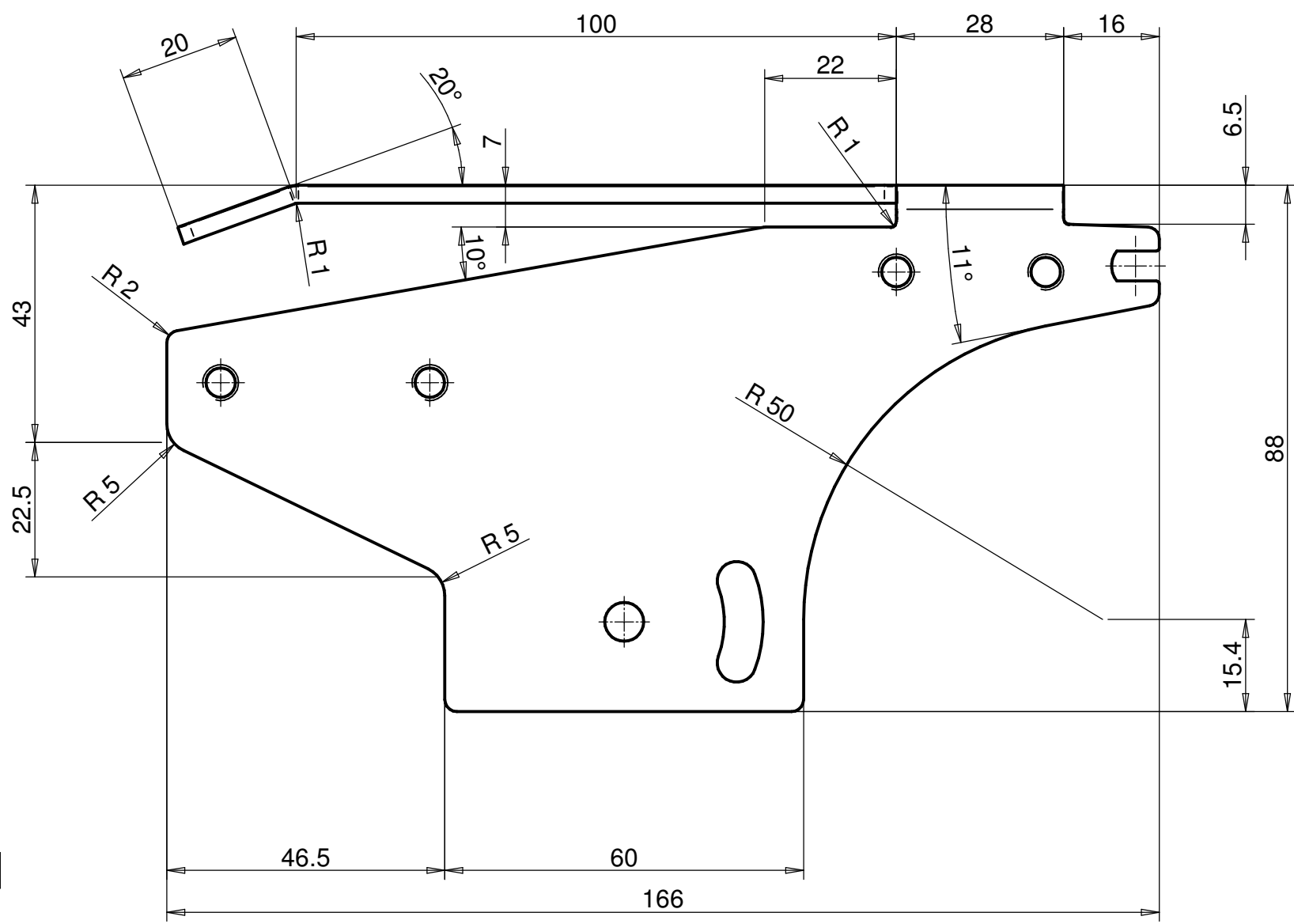
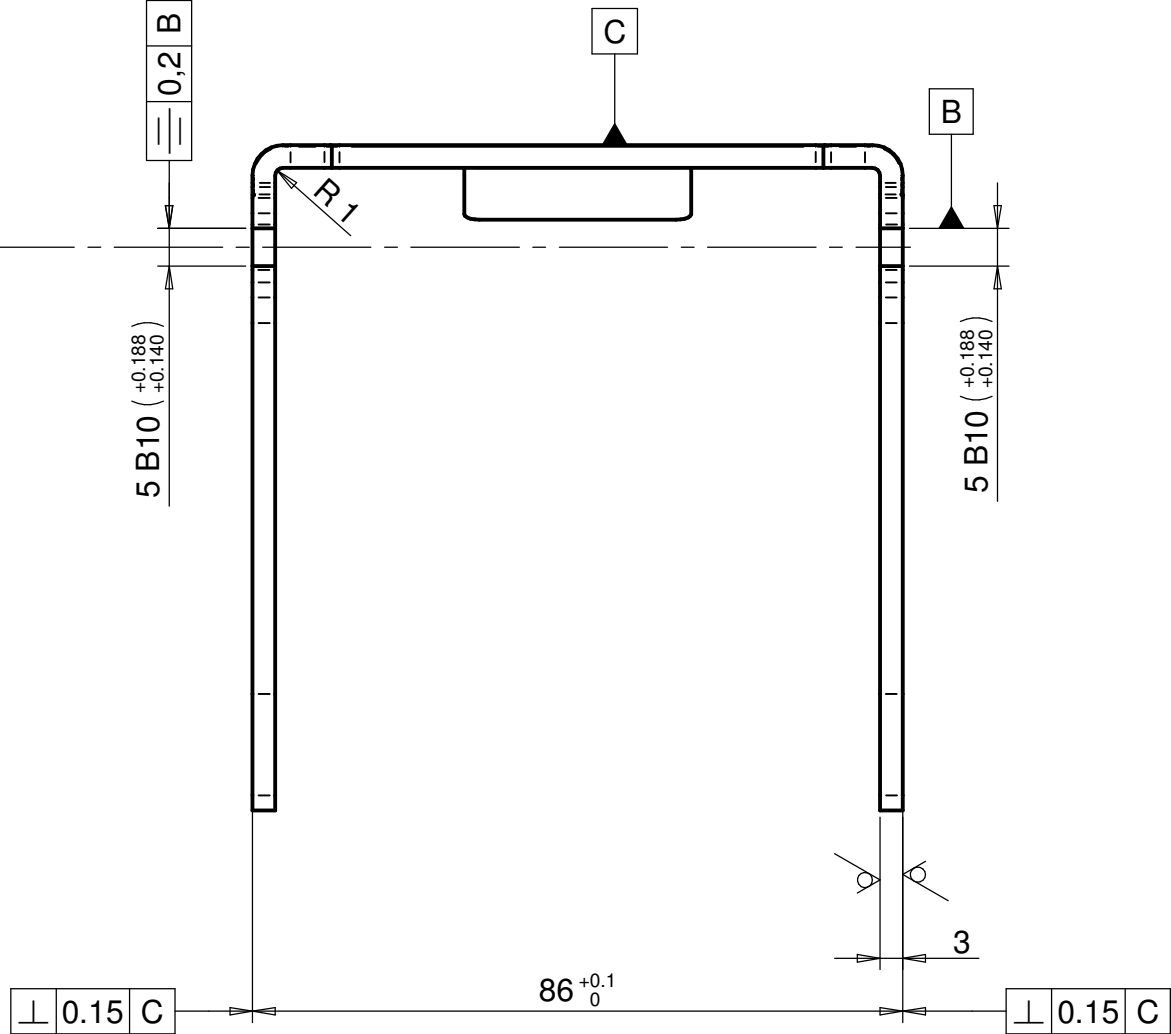
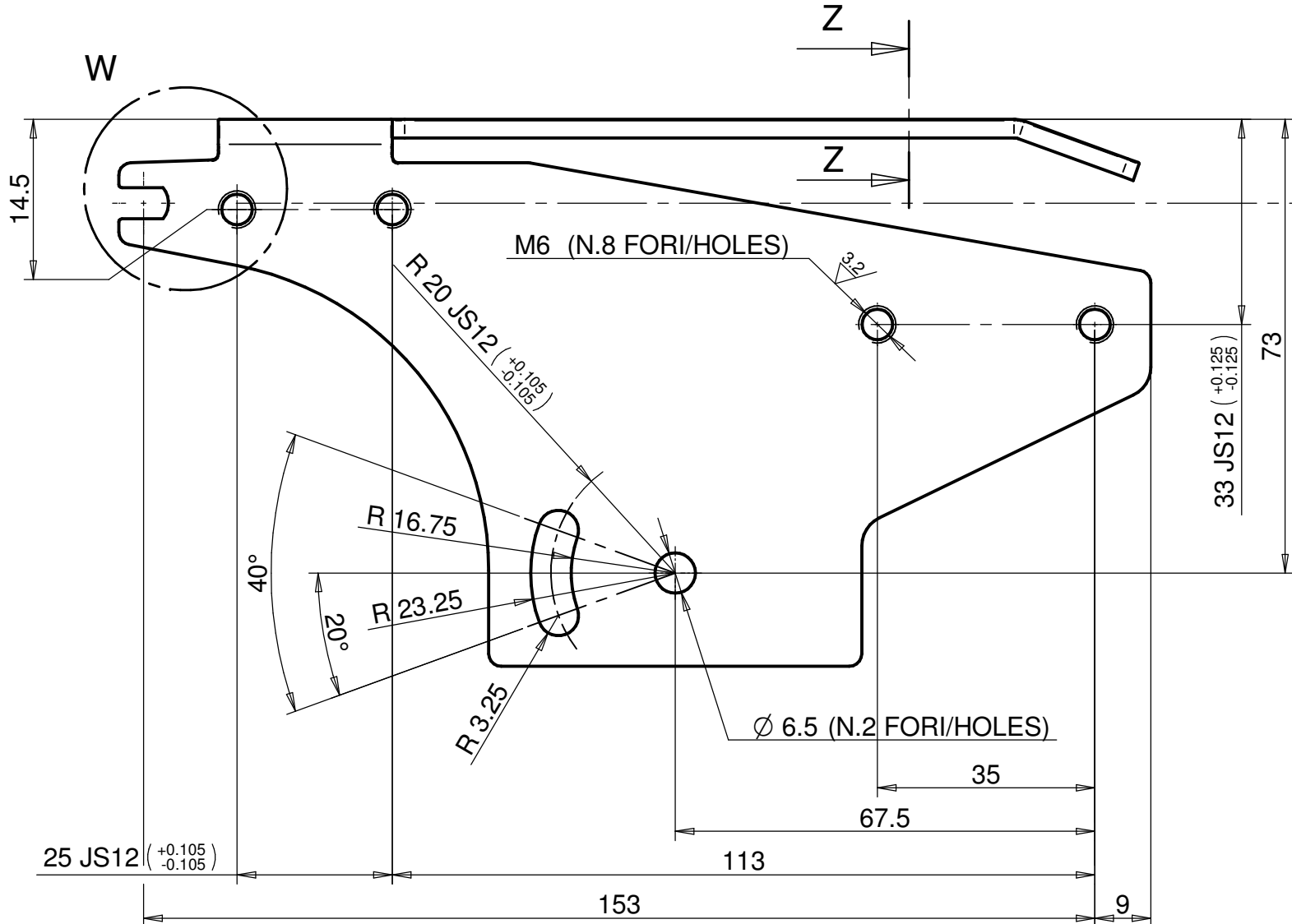


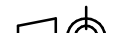
A	B	C	D	E
GENERAL TOLERANCES				
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.				
MACHINED HOLES H14 shafts H14 linear values JS14 - ROUGH HOLES H16 shafts H16 linear values JS16				
SHEETS cutting/laser cutting/punching JS13 holes H13 bending/pressing JS14 - ALUMINIUM DIE CASTING Savio Norm 4011_1005_00				
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00				
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, js for all the other dimensions				



SVILUPPO CALCOLATO DA TECNOLASER



- BAVA MAX 0,04
- MAXIMUM BURR
- RAGGI NON QUOTATI R 2
- RADIUSES WITHOUT DIMENSION
- PERIMETRO ESENTE DA BAVE ED ASPERITA'
- PERIMETER FREE FROM DRIBBLES AND BUMPS

CN04072					26/02/2021	01
Change	Modification details:				Date Mod:	IRP
Changes to previous release:					Obtain from:	Substitute:
Material: S235J2G3 +N UNI EN 10025					Code: 4032_6002_99	
Supply state: +N: NORMALIZING ROLLING					Dimensions:	
Thermic treat:					Hardness(T):	
Surface treat: Fe/Zn8c2c UNI ISO 2081 free Cr VI					Hardness(S):	
DENOMINATION: SUPPORTO						
Savio		Draw.: Enrico Gaiotto	Date: 11/09/2019	034481.0.0		
		Mod.: Enrico Gaiotto	Sheet N°: 1/2			
		App.: Giuseppe Morini	Scale: 1:1			
		BRACKET				

