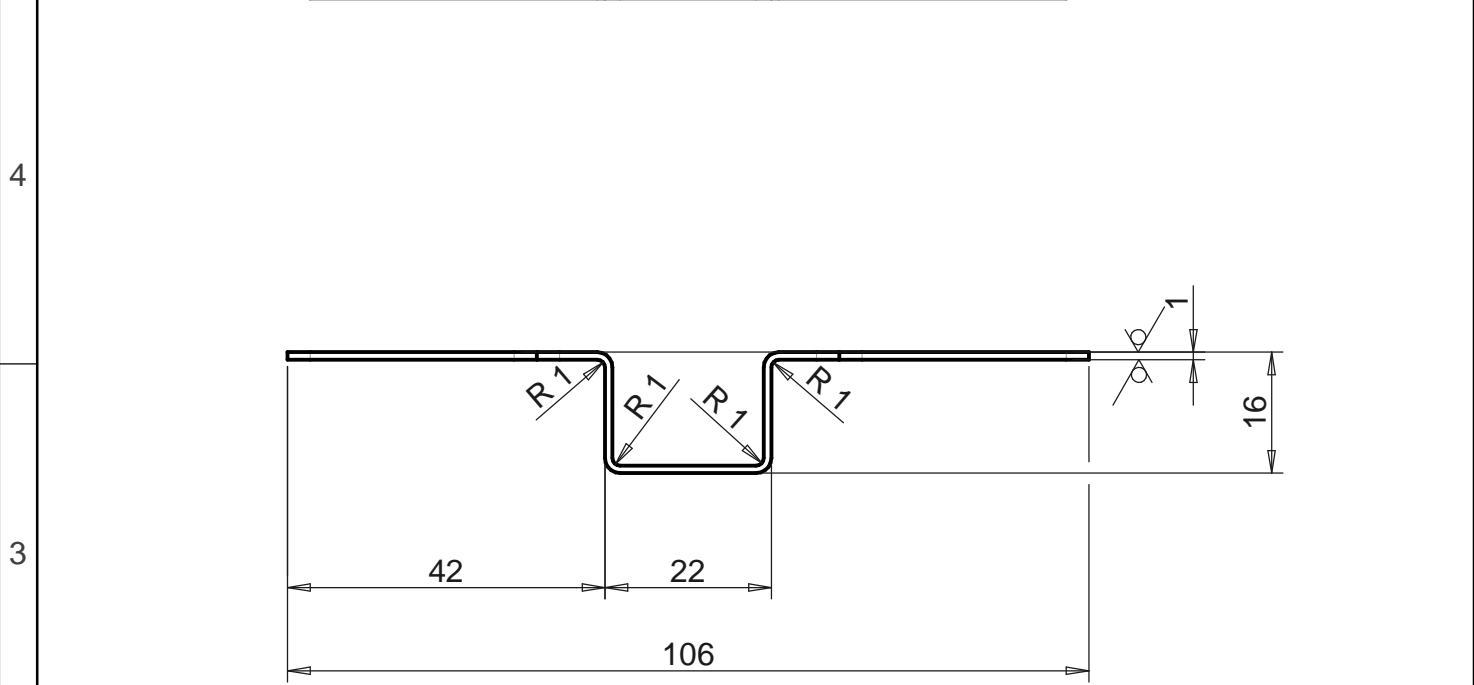
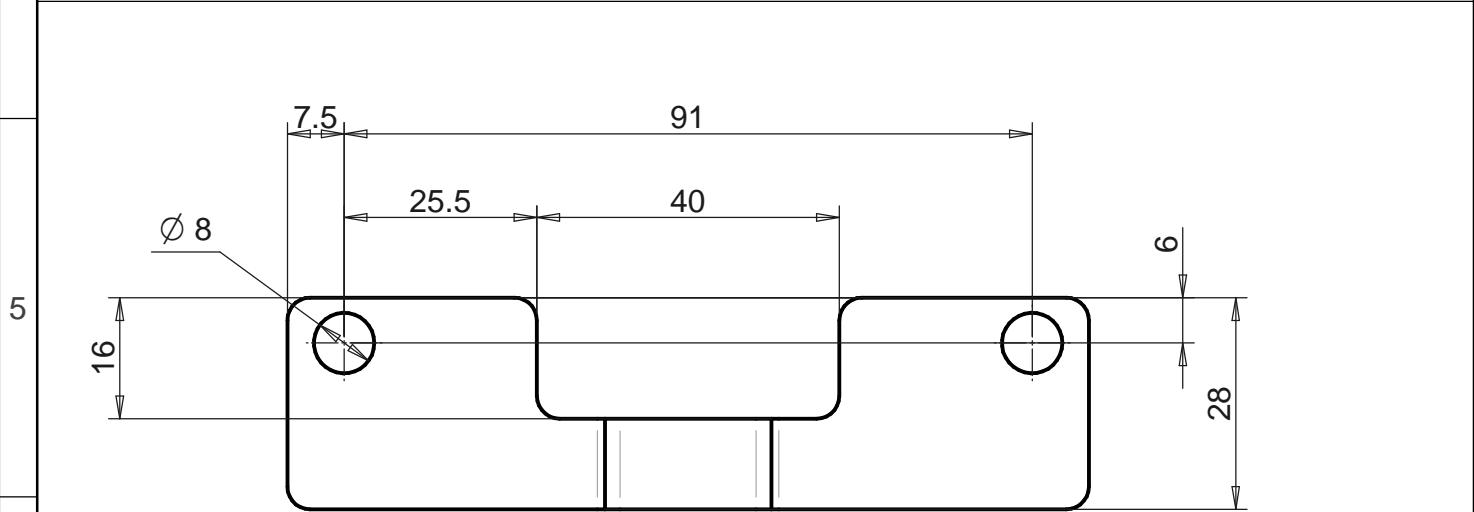



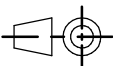
A	B	C	D
GENERAL TOLERANCES			
Angular dimension $\pm 1^\circ$ - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.			
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16			
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00			
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00			
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions			



6.3

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RAGGI NON QUOTATI R=3
BAVA MAX 0.04

CN06476					00
Change	Modification details:				Date Mod: IRP
Changes to previous release:			Obtain from:	Substitute:	
Material:	S235J2G3 +N UNI EN 10025		Code:	4032_6002_99	
Supply state:	+N: NORMALIZING ROLLING		Dimensions:		
Thermic treat.:			Hardness(T):		
Surface treat.:	Cataphoresis epoxy graphite black RAL9011 4010-0003-00		Hardness(S):		
Weight:	20 g	Volume:	2548.84 mm^3		
DENOMINATION: PIASTRINA					
SAVIO		Draw.:	Michele Simonatto	Date:	02/02/2023
		Mod.:	Michele Simonatto	Sheet N°:	1/1
		App.:		Scale:	1:1
				055604.0.0	
				BRACKET	