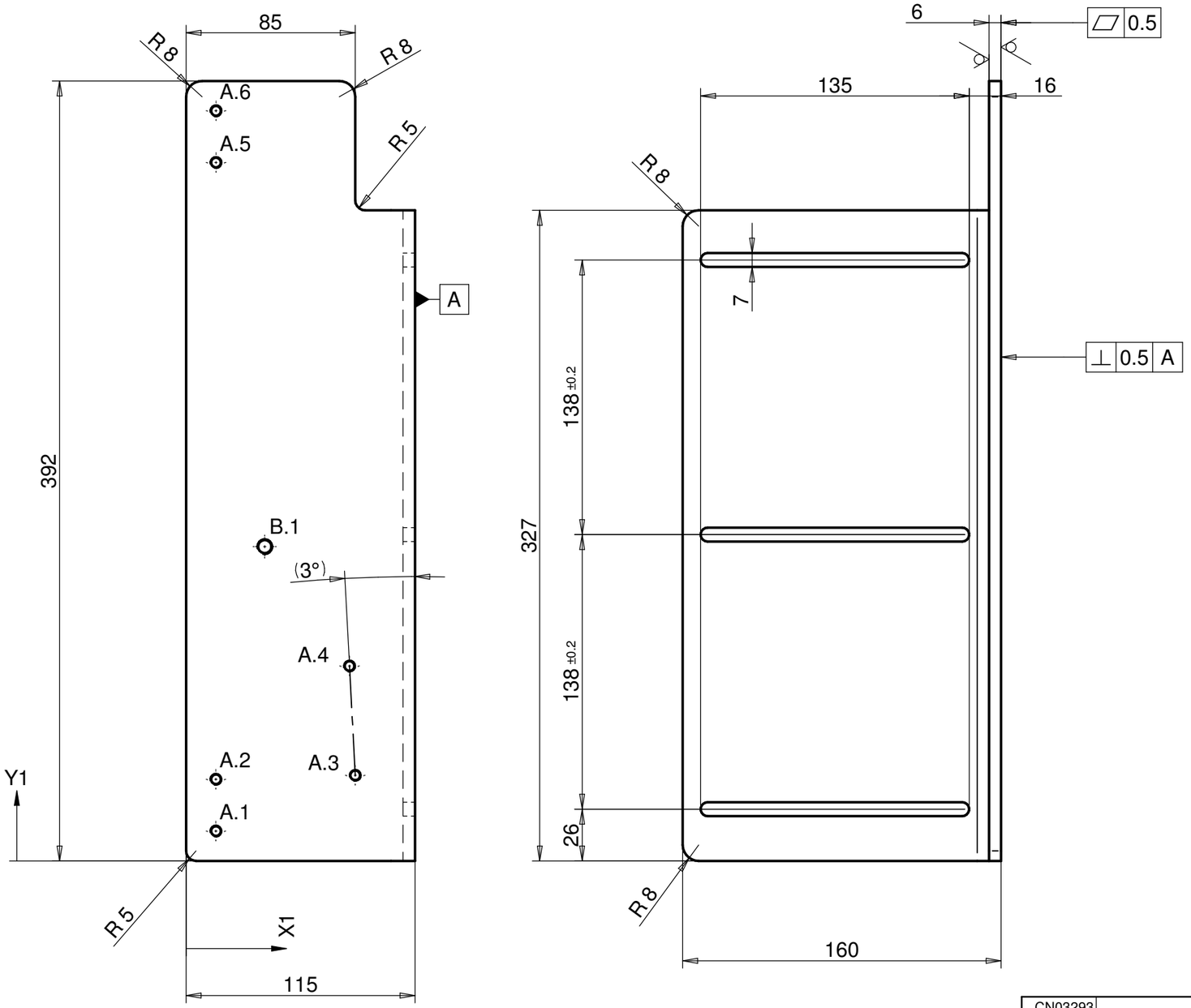
GENERAL TOLERANCES
Angular dimension +-1° - Roundness range of tolerance from IT4 to IT11. Must be contained within half of dimensional tolerance.
MACHINED holes H14 shafts h14 linear values Js14 -- ROUGH holes H16 shafts h16 linear values Js16
SHEETS cutting/laser cutting/punching Js13 holes H13 bending/pressing Js14 -- ALUMINIUM DIE CASTING Savio Norm 4011_1005_00
PLASTIC MATERIALS according to DIN 16901 -- CAST IRON Savio Norm 4011_1003_00
The general tolerances for ROUGH of plastic (DIN 16901) of aluminium (4011_1005_00), of CAST IRON (4011_1003_00), must be intended H for holes, h for shafts, Js for all the other dimensions



Hole Table				
Hole	X	Y	Dim.	Richiamo
A.1	14,97	15	Φ 4,92	M6
A.2	14,97	41	Φ 4,92	M6
A.3	85	43	Φ 4,92	M6
A.4	82,12	97,92	Φ 4,92	M6
A.5	15	351	Φ 4,92	M6
A.6	15	377	Φ 4,92	M6
B.1	39,53	157,94	Φ 6,65	M8

6.3 (3.2)

- BAVA MAX 0,04 MM
- MAXIMUM BURR 0,04 MM

- RUGOSITA' FORI FILETTATI:
- THREADED HOLES ROUGHNESS: 3.2

CN03293		25/11/2019	00
Change	Modification details:	Date Mod:	IRP

Changes to previous release:		Obtain from:	Substitute:
Material:	S235J2G3 +N UNI EN 10025	Code:	4032_6002_99
Supply state:	+N: NORMALIZING ROLLING	Dimensions:	
Thermic treat.:		Hardness(T):	
Surface treat.:	Fe/Zn 8÷12 A HP UNI ISO 2081 free Cr VI	Hardness(S):	

DENOMINATION: PIASTRA COLLEGAMENTO POLAR E-PREMIUM 2P DX

Savio

Draw.: Renato Scaini	Date: 21/11/2019	035645.0.0	
Mod. : Renato Scaini	Sheet N°: 1/1		
App. : Giuseppe Morini	Scale: 1:2,5	PLATE	

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