

COE-C2004 - Materials Science and Engineering

Exercise 5

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Outline

- Important updates
- Feedback on Assignment 4
- Feedback & Questions



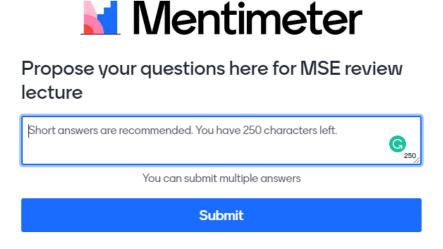
Important updates

- Computational training for week 4-6 will be optional.
 - Slides/Videos will be available online for self-learning.
- Lectures:

 Week 6 (Dec 6 12)
 L11-Dec 07: Physical properties of materials and sustainability
 L12-Video: Review lecture
 No lectures on Dec 6 & 10
 Final Exercise/Q&A: Dec 9
- The grading weight of assignment will be accordingly modified.
 - A1-A3, 8 points
 - A4-A5, 5 points
 - A6, 6 points, opening on Dec 07.
 - In total, 40 points for 6 assignments. Your final grades will be accordingly updated in MyCourses system.
- Q/A session on Tuesdays will be merged with the exercise session on Thursdays.
- The case study has been opened in MyCourses.
- Exam (50 points): Written 70% + Oral 30%, more details will be given in E6.

Review lecture

- Review lecture: L12-Video will be published in the last week.
- Address any questions from lectures / exercise / assignment / textbook on concepts / terms / equations / approaches / etc.
- Propose your questions here: <u>www.menti.com</u>, code: 78809152, multiple submission is allowed.





Assignment - General rules

Q&A

- Please avoid emails and use the "General discussion" on MyCourses!
- Please check the existing topics in "General discussion" before proposing a new one.
- Reply: Mondays, Tuesdays, Thursdays.
- Face-to-face Q&A time: Exercise session.

Timelines

- Open on MyCourses: every Monday before 18:00.
- Deadline: every Sunday at 18:00 to MyCourses.
- Cut-off deadline: every Tuesday at 16:00 to MyCourses.
- Solution open on MyCourses: every Tuesday at 16:30.
- For the last assignment (A6), no extension and later submission allowed, solution will be given on MyCourses before 18:30, 12.12.2021.



Assignment - General rules

Submission rules

- Only PDF type file is accepted for submission, please summarize all your answers/solutions in one PDF file for every assignment.
- Please name your assignment files with the assignment number and your first name and surname, and link them with short underlines: 'ANr_Firstname_Surname.pdf', e.g. for the first Assignment 'A1_Wenqi_Liu.pdf'. It is appreciated to sort the PDF pages in the TaskNr order, which is helpful to speed up the evaluation process.
- Clear handwriting, plotting, scanning with proper size are appreciated, especially in exams, otherwise, it might affect your scores.
- Learning Group work is encouraged for this course. You could form a group with max one additional
 peer to review the lecture/exercise content and discuss the tasks in the assignment. After discussion,
 please finish your assignment independently and submit your individual report. Please note the
 duplicate report is not accepted! If you have a learning group, please indicate who your group
 member is in the submitted report. In addition, clearly state the individual contributions of each group
 member.



Assignment - General rules

- When required, always show the step-by-step derivation or calculation processes, without which hinting the number does not qualify for grades.
- When required, always give a brief and concise explanation or description, without which hinting the right choice or answer does not qualify for grades.
- Citation is necessary if you are using any figures/data that are not generated by yourself.
- Handwriting/plotting is acceptable, just make sure that your handwriting/final photo in the system is clear enough, otherwise it may affect the grading for details/calculation process.

Grades

- Delayed submission will be subjected to a penalty function in an exponential relation with time.
- Full points: 100 for every assignment, which will be calculated as 5-8 points in the final grade system. The weighted pointes will be indicated in each assignment. In total, 40 points for 6 assignments.
- Tolerant grading, high points ≠ exactly accurate answers!
- Check the assignment solution carefully! This is the only standard answer (for calculations, equations, derivations, definitions) if there are similar questions in the exam.



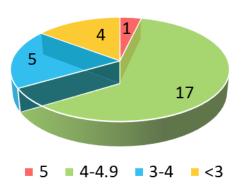
Assignment 04 - Summary

Submission: 27

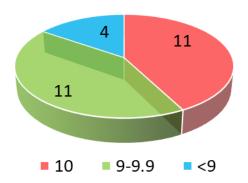
Full points: 100, is calculated as 5 points in the final grade system.

Due date: 18:00 PM, 28.11.2021 (Three delayed submission)

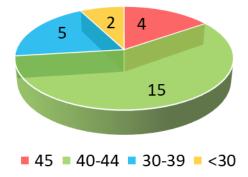
Summary



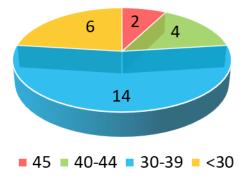
Task 1: 26, 10 points



Task 2: 26, 45 points



Task 3: 26, 45 points





Chemical composition

Chemical composition:

- the arrangement, type, and ratio of atoms in molecules of chemical substances.
- the distribution, content of the individual substances ("components") that constitute the mixture.
- the relative amount of all the elemental species present in a material, generally in weight/atom percent (wt% or at%), and can be measured by XRD/EDS/WDS/EPMA/APT/etc.

δ-Ferrite

1394°0

912°C

C, wt%: 0.09, 0.16, 0.53

L+V

y-Austenite

0.76

e.g.1: The compositions of Fe₃C and α -ferrite:

	C, wt%	Fe, wt%
α-ferrite	0.022	99.978
cementite	6.70	93.30

e.g.2: The compositions of an aluminum alloy 6061:

Element	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
wt%	0.607	0.120	0.183	0.084	0.972	0.077	0.004	0.029	97.9

α-Ferrite 0.022 α+Fe₃C 6.70 Carbon content, wt% Cementite, Fe₃C

https://www.researchgate.net/publication/320106777 Optimization of Machining Parameters in Turning of Aluminium Alloy 6061 Using Taguchi Method



Fe-C

system

4.30

y+Fe₃C

L+Fe₃C 1147

727°C

Martensite Formation

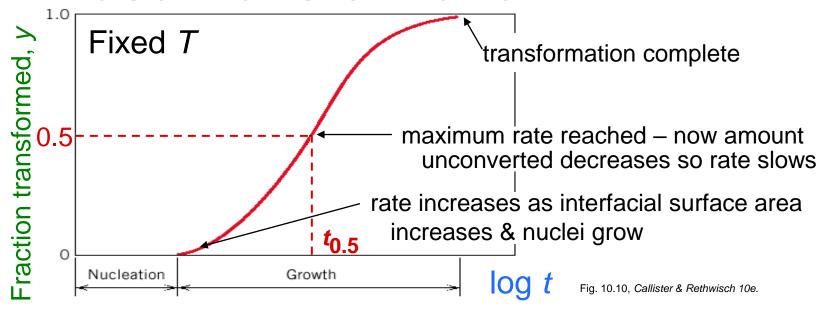
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\gamma (FCC) slow cooling \alpha (BCC) + Fe<sub>3</sub>C quench tempering M (BCT)
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Martensite (M) -> High strength & Brittle

- Single phase with body centered tetragonal (BCT) structure
- Diffusionless transformation by shearing
- Increased dislocation density and residual stresses
- Fine microstructure
- Carbon solute solution/Fe₃C during quenching



Rate of Phase Transformation



time

Avrami equation => $y = 1 - \exp(-kt^n)$

Also known as the JMAK EQUAITON

fraction transformed

– k & n are parameters

By convention

$$rate = 1 / t_{0.5}$$



Case Studies

Case Study I - Microstructure modeling

- Analyze the microstructure information of the EBSD data and create an RVE.
- Case Study II Scientific article reading and summary
- Search articles online in the focused research fields of steel, read, and write an essay to summarize the articles. Details in MyCourses Case studies
- Group work is allowed for Case Study 1. You could form a group with max. two additional peers to solve the task and provide your solution. For the convenience of grading, still submit your report individually, but indicate who your group member is. In addition, clearly state the individual contributions of each group member.
- Group work is not allowed for Case Study 2. Please finish this task independently and submit your own report.
- Common due date: 18:00 PM, 19.12.2021
- Extra 5 points for each case study in the final grading system.
- All information has been given in the task description files. As the additional case study to obtain extra points in the course, no more additional supports/resources would be given.



Questions?

- Assignment submission DL is 18:00 on 05.12.2021.
- Use the Zoom Chat function or raise your hands!
- Please avoid emails and use the "General discussion" on MyCourses!
- Please check the existing topics in "General discussion" before proposing a new one.