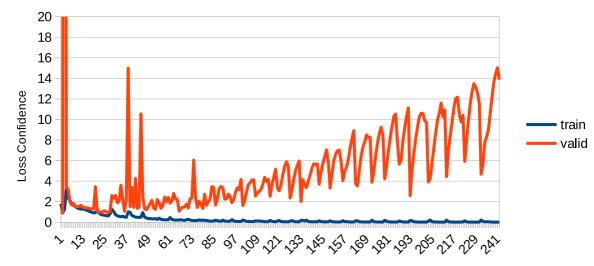Learning Rate 0.004