

Technical Data Sheet (ASTM)

ABS(Acrylonitrile Butadiene Styrene)

ABS 750SW

Features	Super white, Easy flow, Medium impact strength
Applications	Electronics, Household appliances, Miscellaneous goods

Physical	Test Method	Value
Density	ASTM D792	1.04 g/cm ³
Melt Flow Index (220°C, 10kg)	ASTM D1238	38 g/10min
Mold Shrinkage	ASTM D955	0.5 ~ 0.8 %
Water absorption	ASTM D570	- %

Mechanical	Test Method	Value
Tensile Strength	ASTM D638	485 kgf/cm ² (6,790) (psi)
Elongation	ASTM D638	15 %
Flexural Strength	ASTM D790	720 kgf/cm ² (10,080) (psi)
Flexural Modulus	ASTM D790	24,500 kgf/cm ² (347,900) (psi)
Izod Impact Strength(3.2mm, 23°C)	ASTM D256	24 kgf-cm/cm (4.4) (ft-lb/in)
Izod Impact Strength(6.4mm, 23°C)	ASTM D256	20 kgf-cm/cm (3.7) (ft-lb/in)
Rockwell Hardness(R scale)	ASTM D785	109

Thermal	Test Method	Value
Heat Deflection Temperature(18.6kgf/cm ²)	ASTM D648	85 °C (185) (°F)
Vicat Softening Temperature(5kg, 50°C/h)	ASTM D1525	95 °C (203) (°F)

Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

Notes

These are just typical properties, not specifications. Users should confirm results by their own test.