



NOTE:

1. All bolts & nuts shall be tightened with torque spanner, with torque set as shown below.

Torque (Nm)	
Size	Torque(Nm)
M8	25
M10	50
M12	85

2. Paint mark shall be applied on nuts after torque tightening.

PROJECT: KAVACH		<div></div> <div>HBL Engineering Ltd.</div>	NAME	DESIGNATION	SIGN.
ASSEMBLY: STATIONARY KAVACH			DESIGN	CH SIVAJI GANESH	Sr. ENGINEER
			CHECKED	J V V PRASAD	Sr. MANAGER
			APPROVED	Y SUBRAHMANYAM	GENERAL MANAGER (ENGINEERING)
SCALE: NTS	SIZE: A3	TITLE: Installation arrangement for 10.2dBi omni — directional antennas & Radio Tower Unit	DRAWING NO. 5 16 67 0983		REV.
	SHEET: 2 OF 3		PART NO.		1.0
EFFECTIVE FROM:			TOLERANCE NOT SPECIFIED SHALL BE AS PER IS : 2102 – 1993.		
ALL DIMENSIONS ARE IN mm			THIS DRAWING IS THE PROPERTY OF HBL POWER SYSTEMS LIMITED AND MUST NOT BE COPIED, REPRODUCED, TRANSMITTED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE WRITTEN CONSENT OF THE COMPANY.		

Signature: CH.Sivajiganesh
CH.Sivajiganesh (Sep 20, 2025 14:06:34 GMT+5.5)
Email: sivajiganesh.chennuboyina@hbl.in
Title: Sr.Engineer

Signature: JVSNV Prasad
JVSNV Prasad (Sep 20, 2025 14:10:20 GMT+5.5)
Email: prasad.jagatha@hbl.in
Title: Sr.Manager

Signature: Subrahmanyam Y
Subrahmanyam Y (Sep 20, 2025 14:21:39 GMT+5.5)
Email: subrahmanyam.yadavalli@hbl.in
Title: GM - Engineering