


NOTE:

- 1. DRILL THE 9 Ø HOLES ON KAVACH INSATLATION ROOM WALL FOR STATIONARY TERMINATION UNIT - 4NOS
- 2. FASTENERS MOUNTING FOR M8 HANGER BOLTS PIN TYPE - 4 SETS
- 3. ENSURE THE TORQUE APPLY FOR M8 IS 25 Nm
- 4. APPLY PAINT MARK (ON BOLT) AFTER COMPLETION OF TORQUE

PROJECT		<div><div>HBL[®]</div><div>HBL ENGINEERING Ltd.</div><div>(HBL RAIL)</div></div>		NAME	DESIGNATION	SIGN
KAVACH			DESIGN	CH SIVAJI GANESH	Sr. ENGINEER	<div>Ch.Sivaiganesh</div> <div><small>Ch.Sivaiganesh (Sep 25, 2025 15:48:21 GMT+5.5)</small></div>
ASSEMBLY STATIONARY KAVACH			CHECKED	P SHIVA KUMAR	Sr. ENGINEER	<div>P Shiva Kumar</div> <div><small>P Shiva Kumar (Sep 25, 2025 15:49:23 GMT+5.5)</small></div>
			APPROVED	Y SUBRAHMANYAM	GENERAL MANAGER (ENGINEERING)	<div>Subrahmanyam Y</div> <div><small>Subrahmanyam Y (Sep 25, 2025 16:03:22 GMT+5.5)</small></div>
SCALE: NTS	A3	TITLE : KAVACH STATIONARY TERMINATION PANEL INSTALLATION DRAWING			HBL DWG NO. 5 16 76 0045	REV 1.0
	SHEET : 1 OF 1				HBL PART NO. --	
EFFECTIVE FROM :			TOLERANCE NOT SPECIFIED SHALL BE AS PER IS:2102-1993(MEDIUM).			
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KAVACH_STATIONARY TERMINATION PANEL INSTALLATION DRAWING 516760045

Final Audit Report

2025-09-25

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