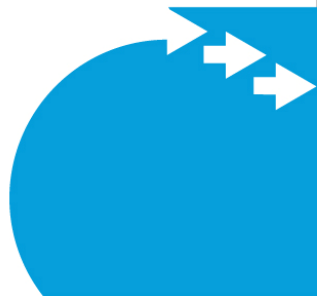


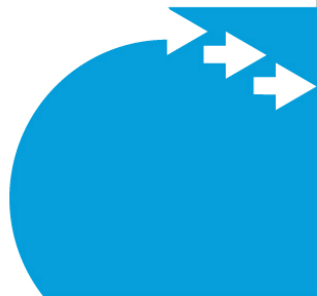
Motor Control

Nandulal Gavali
MINDA R&D



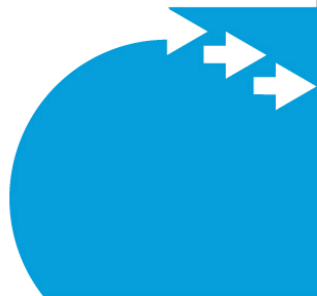
Outline of the Presentation

- DC Motor Basics & Control
- Stepper Motor Basics & Control
- Induction Motor Control
- BLDC Motor Control
- PMSM Motor Control



DC Motor Basics & Control

- Types of DC Motors
 - Separately Excited DC Motor
 - Series Excited DC Motor
 - Shunt Excited DC Motor
 - Cumulatively Compound
- Speed Control of DC Motor
 - Fundamentals
 - Rectifier Controlled
 - Chopper Controlled

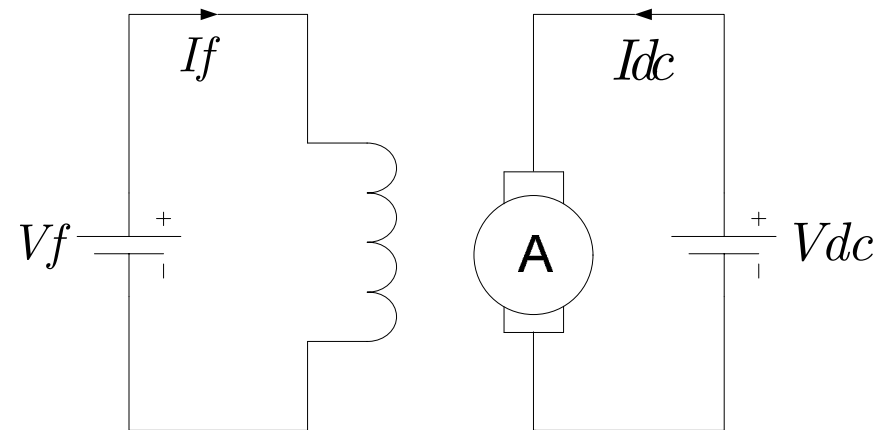


Separately Excited DC Motor

$$E_b = K_e \cdot \phi \cdot \omega_m$$

$$V_{dc} = E_b + I_a \cdot R_a$$

$$T_e = K_e \cdot \phi \cdot I_a$$

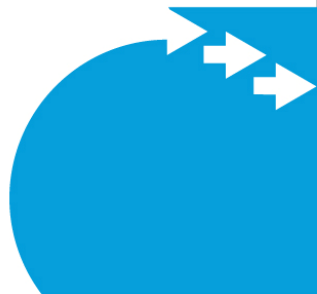
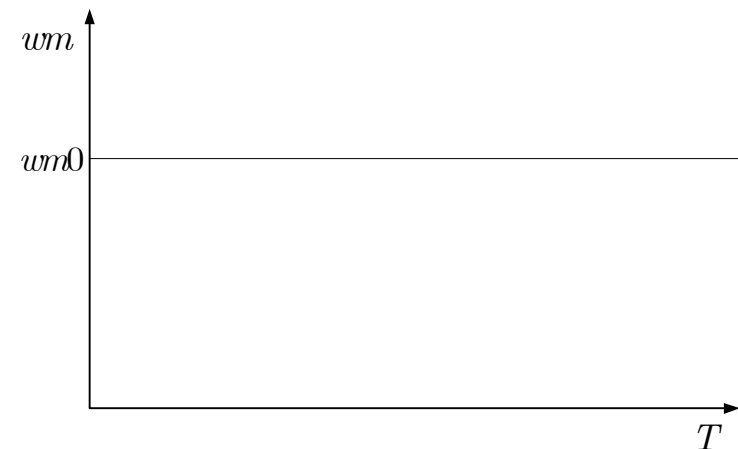


E_b Motor Back EMF

K_e Motor Constant

ϕ Flux per pole

T_e Electromagnetic Torque
Developed By the Motor

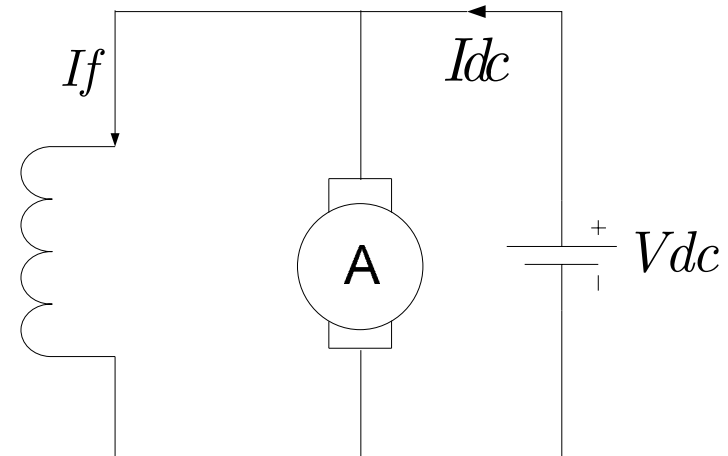


Shunt DC Motor

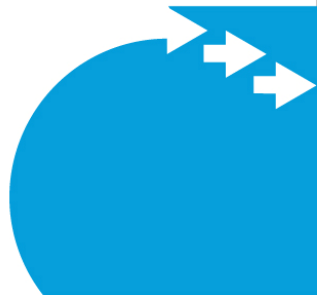
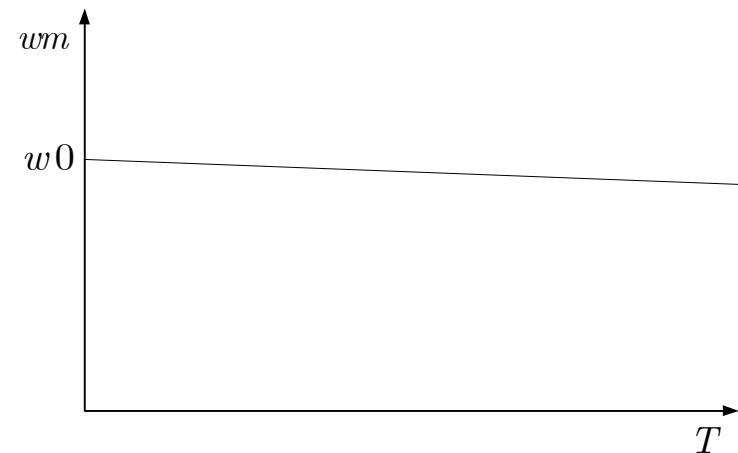
$$E_b = K_e \cdot \phi \cdot \omega_m$$

$$V_{dc} = E_b + I_a \cdot R_a$$

$$T_e = K_e \cdot \phi \cdot I_a$$



- E_b Motor Back EMF
- K_e Motor Constant
- ϕ Flux per pole
- T_e Electromagnetic Torque Developed By the Motor

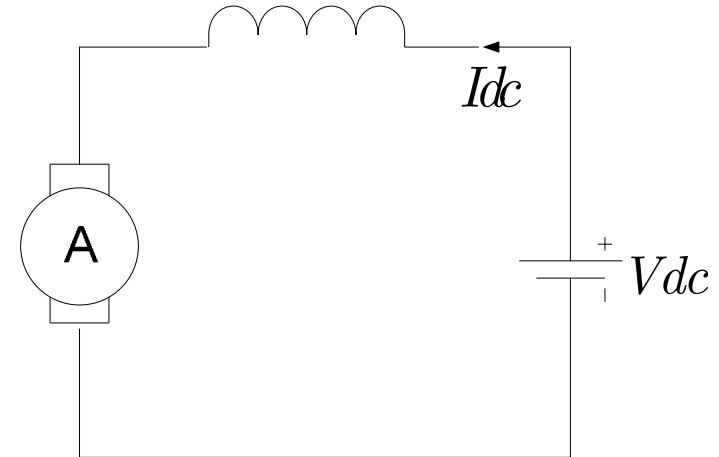


Series DC Motor

$$E_b = K_e \cdot \phi \cdot \omega_m$$

$$V_{dc} = E_b + I_a \cdot R_a$$

$$T_e = K_e \cdot \phi \cdot I_a$$

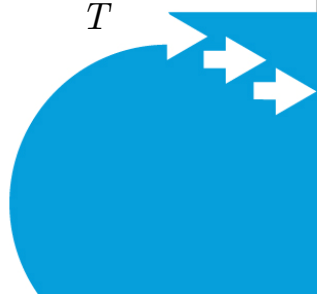
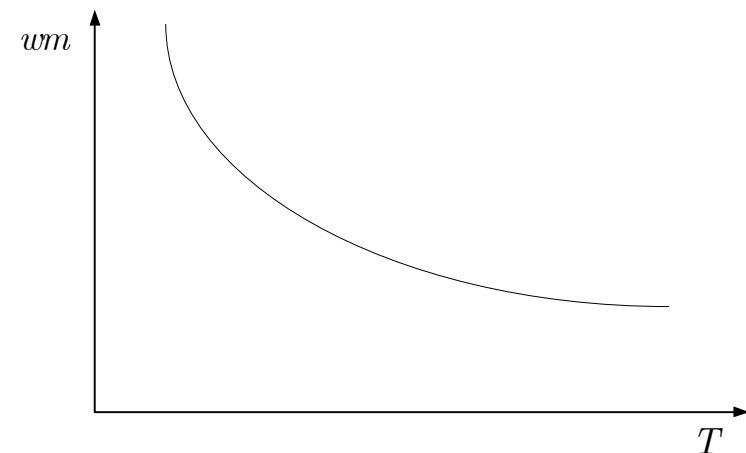


E_b Motor Back EMF

K_e Motor Constant

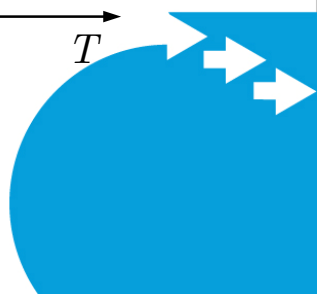
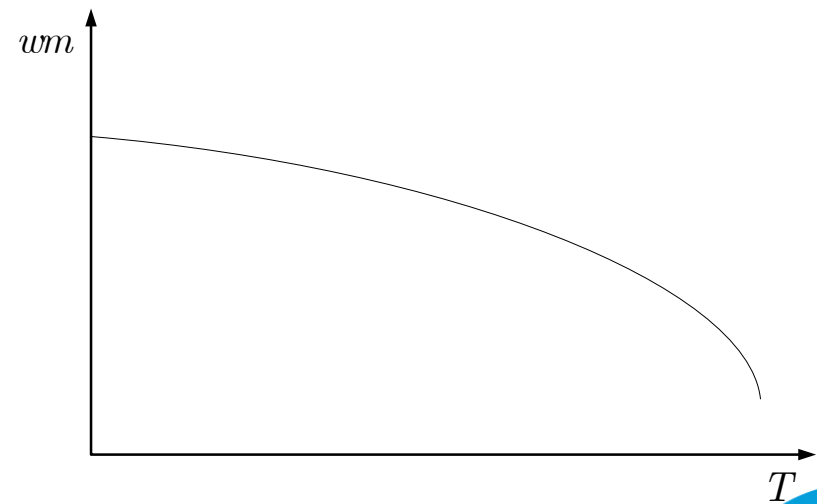
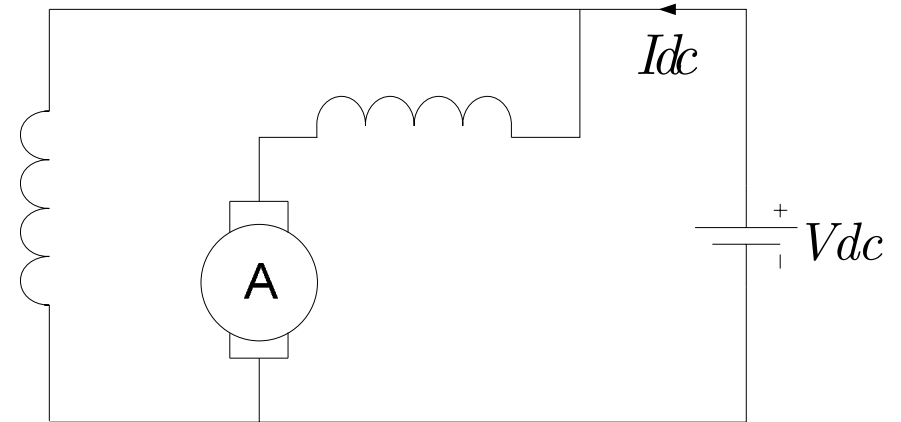
ϕ Flux per pole

T_e Electromagnetic Torque
Developed By the Motor

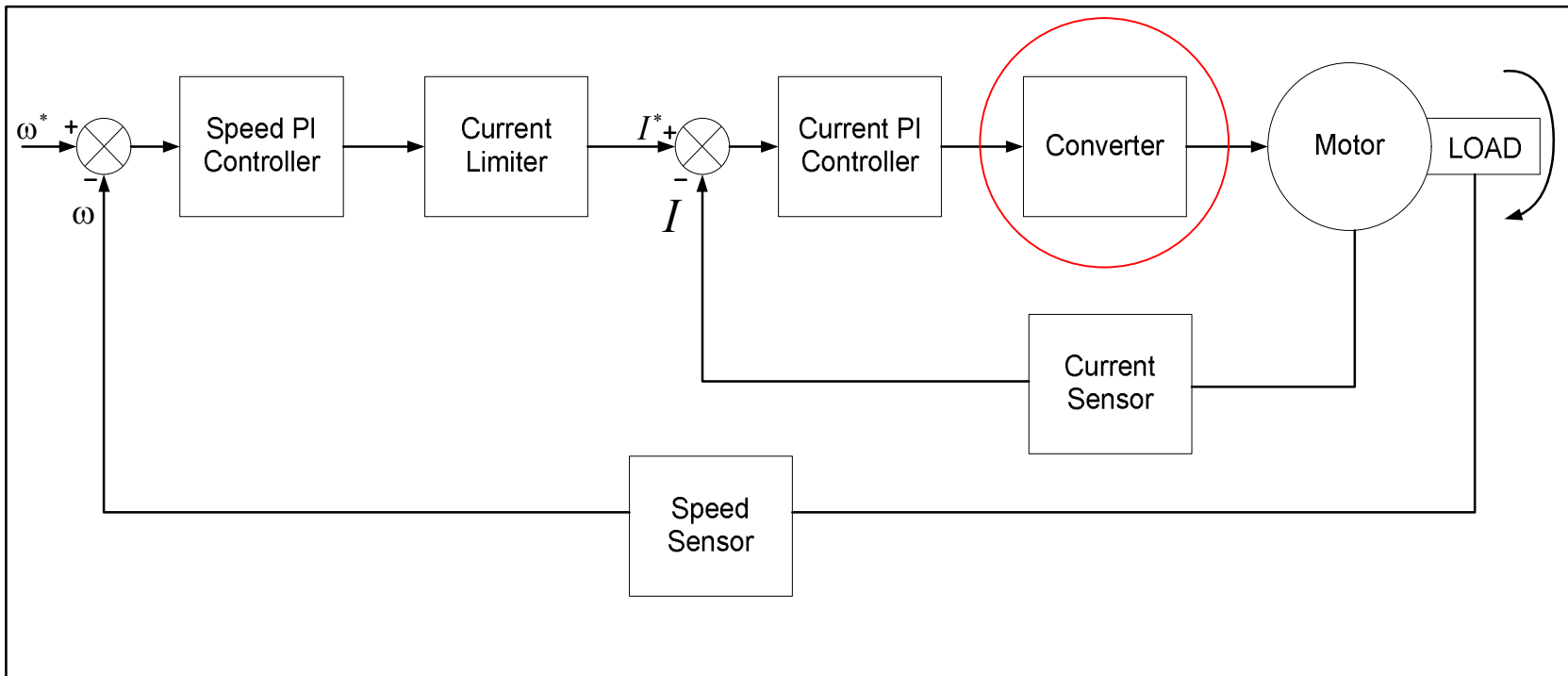


Compound DC Motor

- No load speed is depends upon strength of shunt field and slope of characteristic is depends on series field
- Used in applications where high starting torque is needed and also the no load speed will remain in safe zones
- Pressing machines are typical examples of the application



DC Motor Control Fundamentals



Error

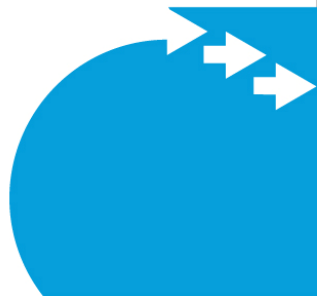
$$E_{\omega} = \omega^* - \omega$$

$$E_I = I^* - I$$

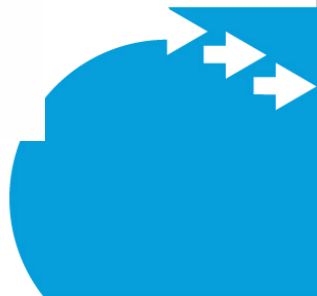
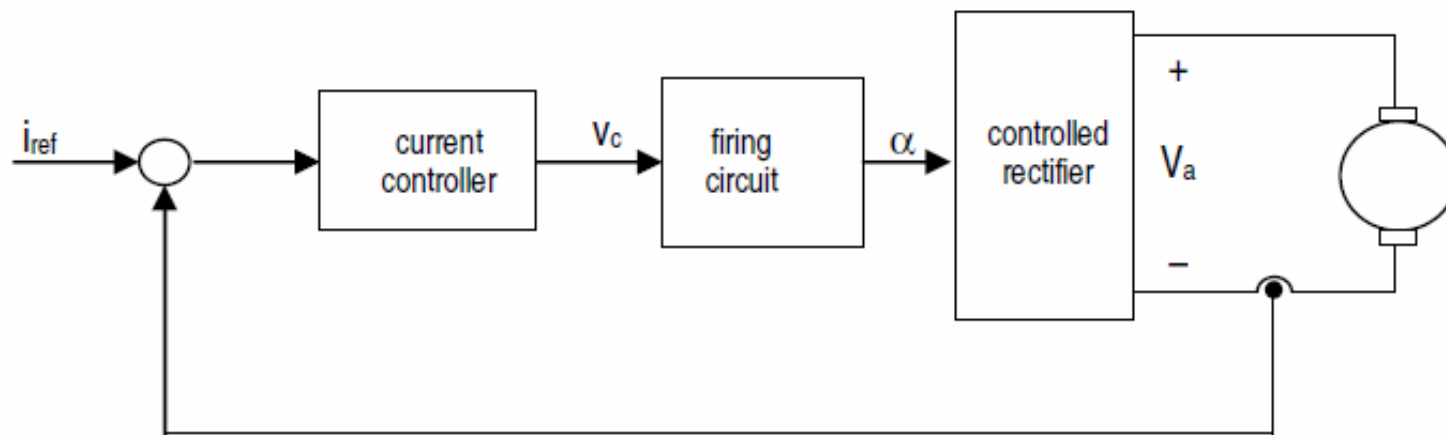
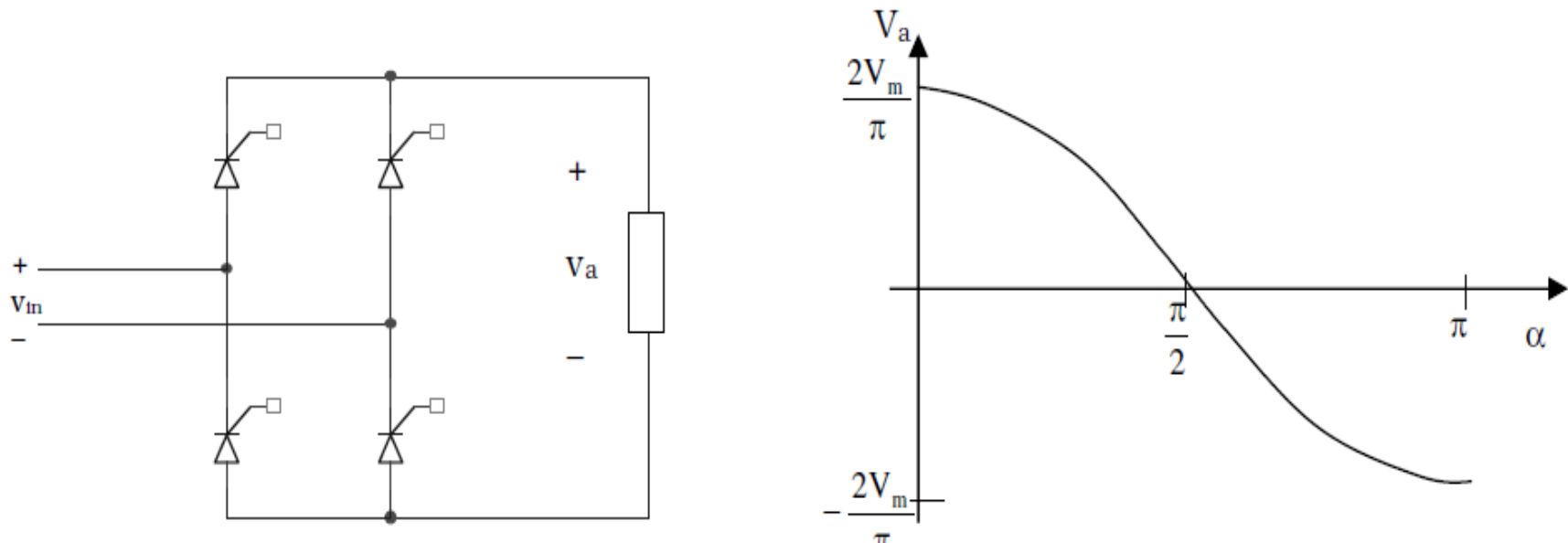
Target

$$E_{\omega} \rightarrow 0$$

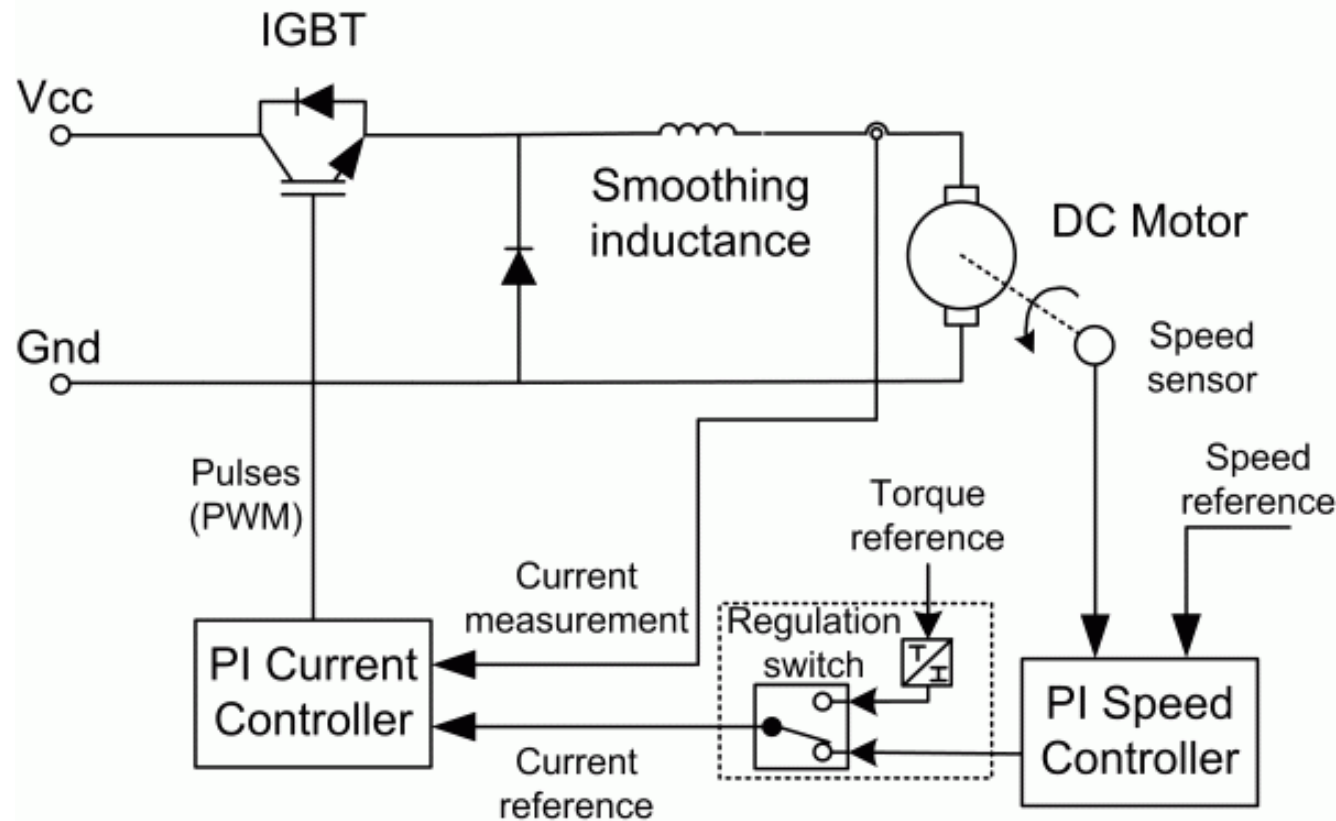
$$E_I \rightarrow 0$$



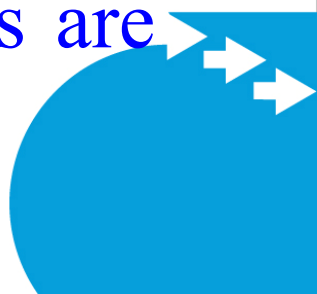
Rectifier Controlled DC Motor



Chopper Controlled DC Motor

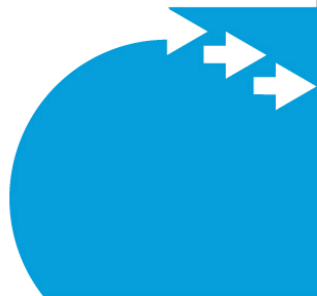


- Buck converter can be used as single quadrant converter for DC motor control.
- For multi-quadrant converter bridge converters are being used



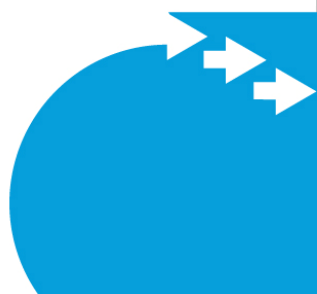
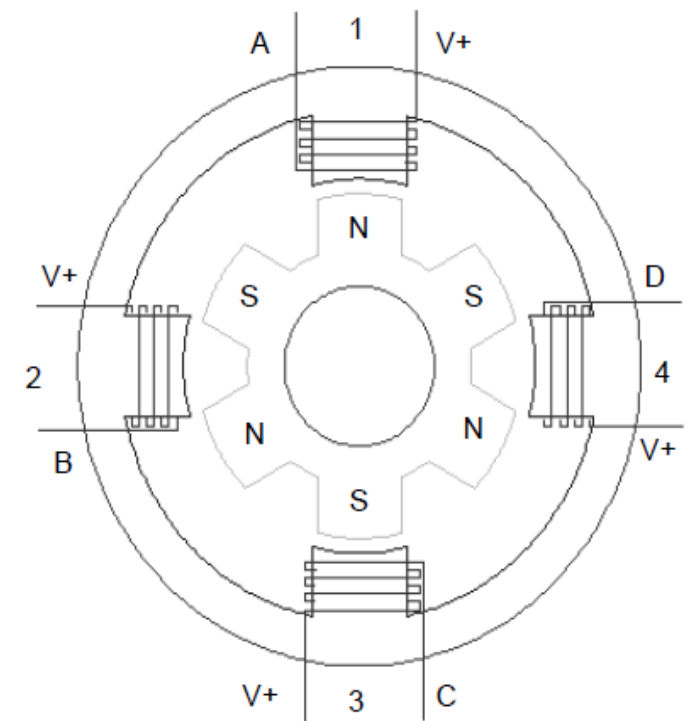
Stepper Motor Fundamentals

- A stepper motor is an electric machine that rotates in discrete angular increments or steps when applied a current pulse.
- Each pulse applied to the motor causes its shaft to move a certain angle of rotation, called a stepping angle.
- The stepper motor has salient poles on both the stator and the rotor, and normally only the stator poles hold the poly-phase windings called the control windings.
- Types of Stepper Motors
 - Permanent Magnet Rotor
 - Reluctance type Rotor
 - Hybrid type

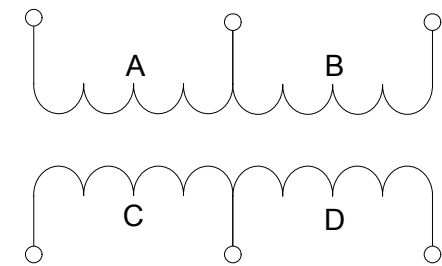
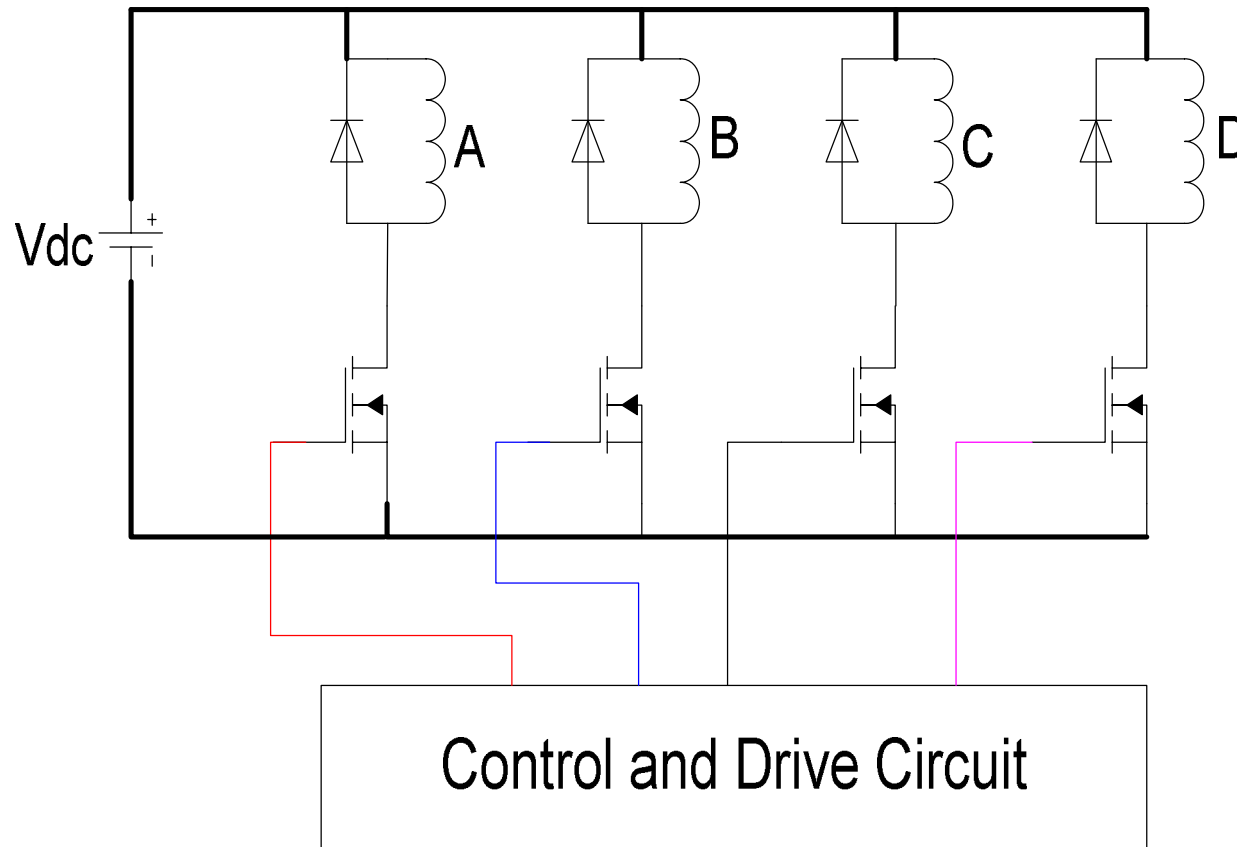


Operating Principal of Hybrid Stepper Motor

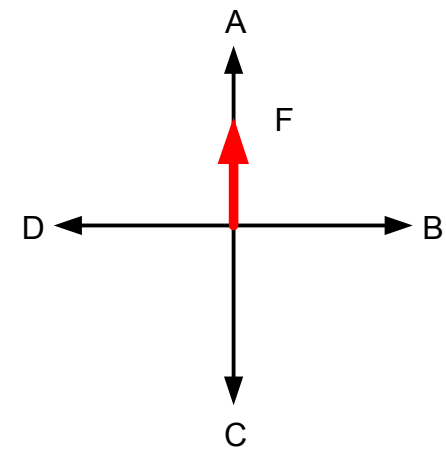
- The operation of the stepper motor relies on the simple principle of magnetic attraction.
- This principle states that opposite magnetic poles attract while like poles repel each other.
- Fig shows construction of 4 phase 6 pole stepper hybrid motor
- If winding A or C is excited, pole 1 or pole 3 is energized as south.
- If winding B or D is excited, pole 2 or pole 4 is energized as north.



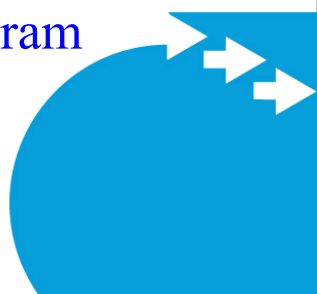
Unipolar Drive



Motor Windings

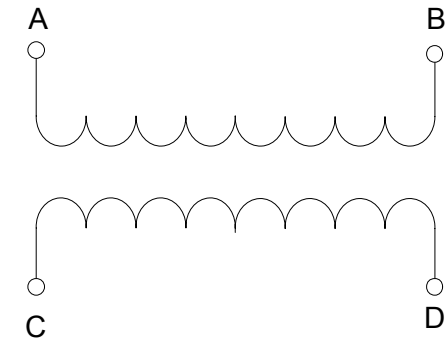
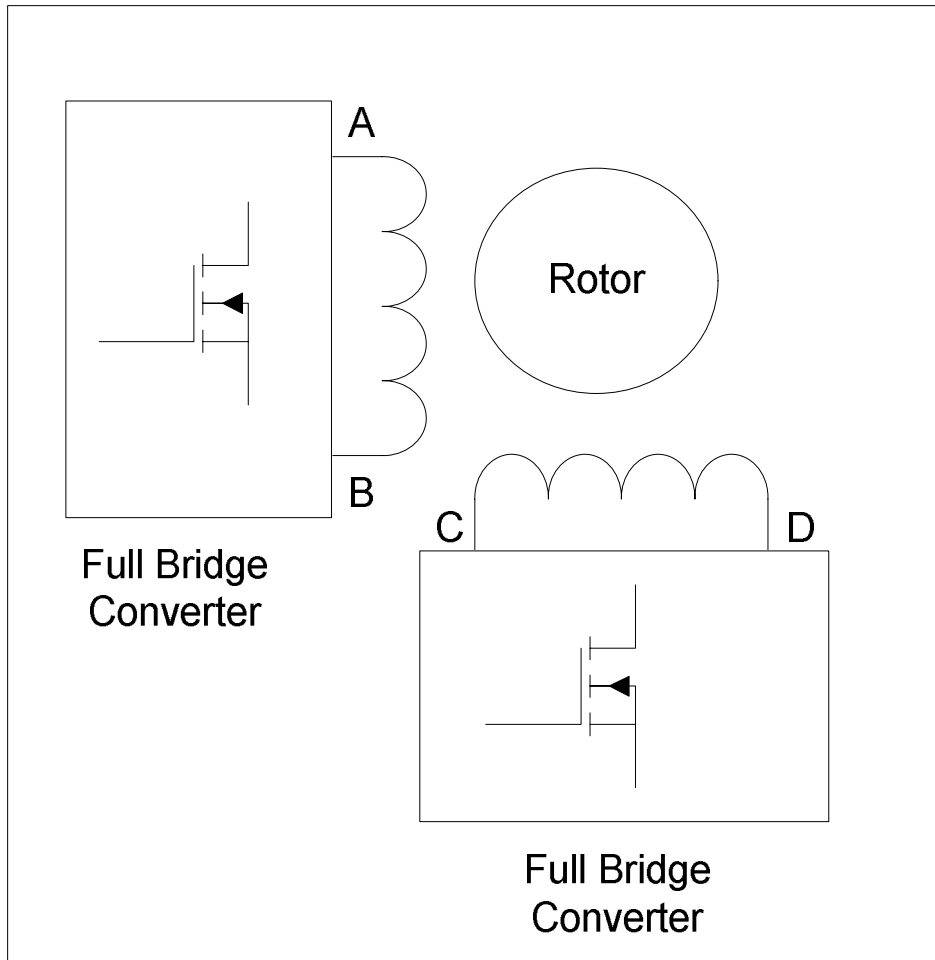


Vector Diagram

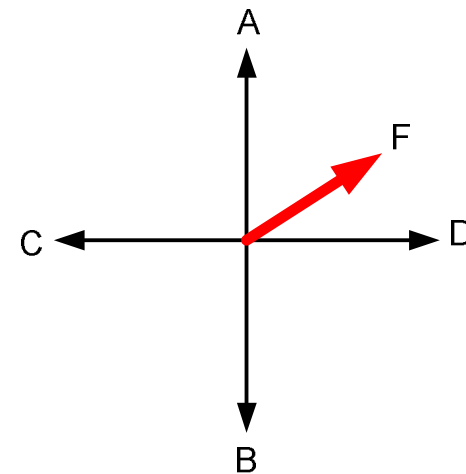


Stepper Motor Driving Topology

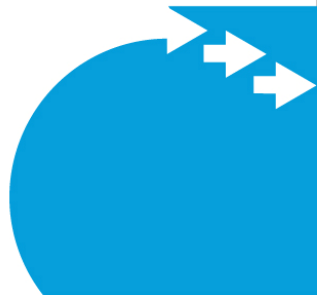
Bipolar Drive



Motor Windings

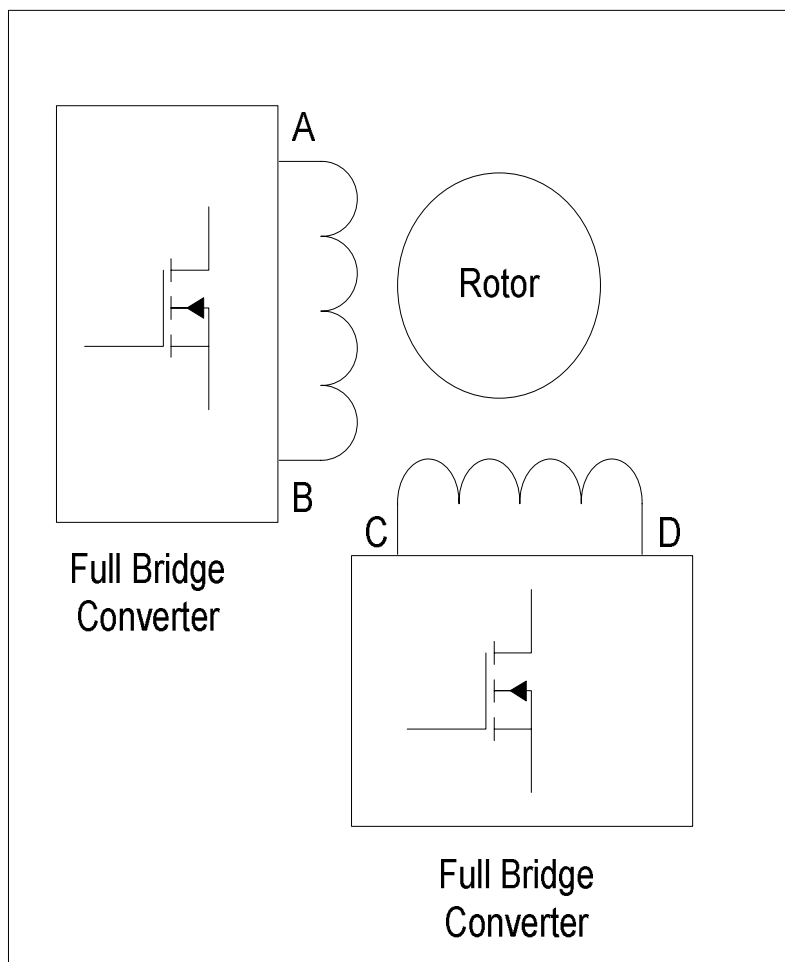


Vector Diagram

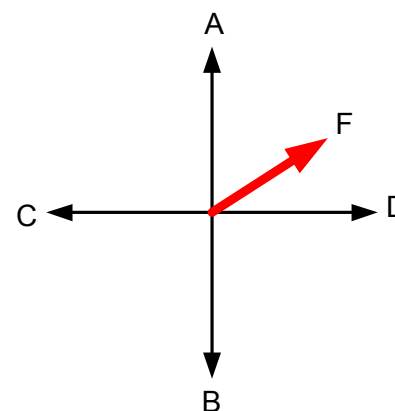


Stepper Motor Driving Mode

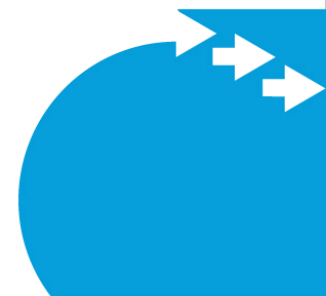
Full Step Driving Mode



	A	B	C	D	Rotor
Mode 1	1	0	0	1	θ
Mode 2	0	1	0	1	2θ
Mode 3	0	1	1	0	3θ
Mode 4	1	0	1	0	4θ

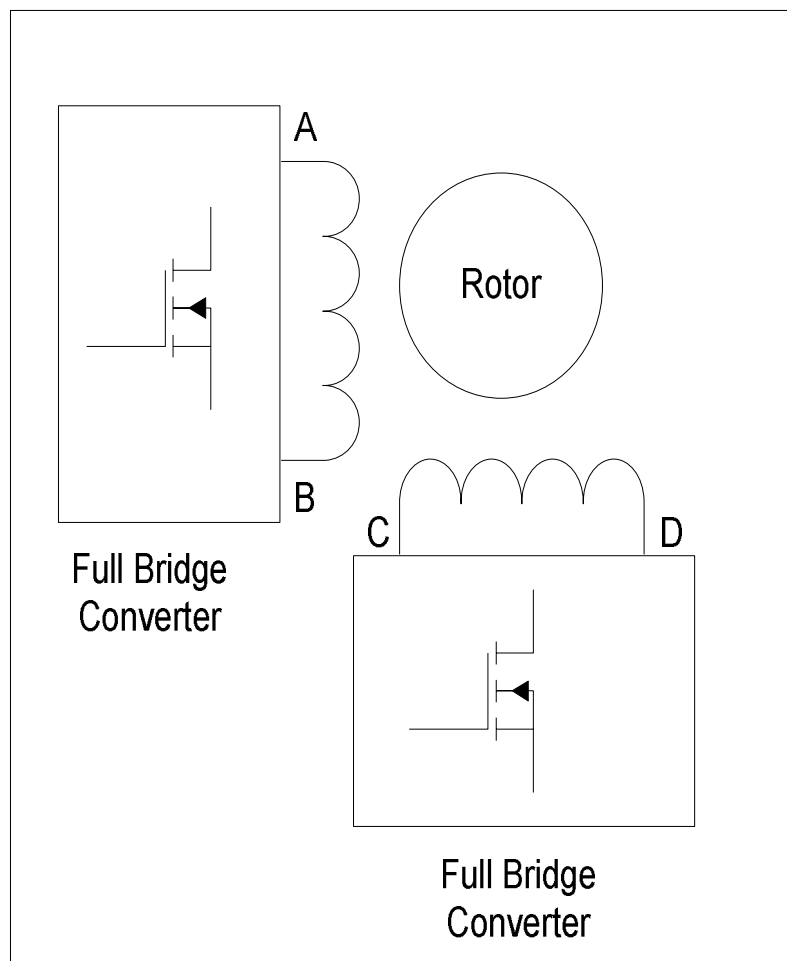


Vector Diagram

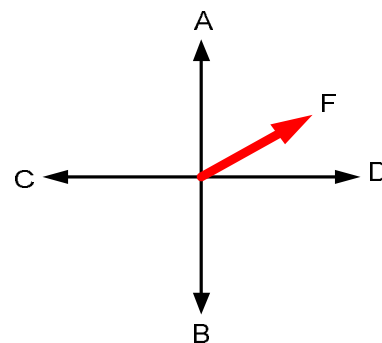


Stepper Motor Driving Mode

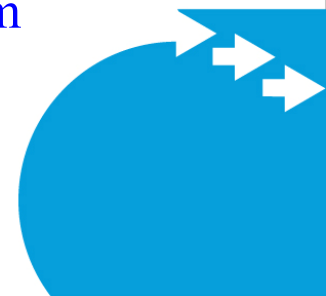
Half Step Driving Mode



	A	B	C	D	Rotor
Mode 1	1	0	0	0	0
Mode 2	1	0	0	1	$\theta / 2$
Mode 3	0	0	0	1	θ
Mode 4	0	1	0	1	$3\theta / 2$
Mode 5	0	1	0	0	2θ
Mode 6	0	1	1	0	$5\theta / 2$
Mode 7	0	0	1	0	3θ
Mode 8	1	0	1	0	$7\theta / 2$



Vector Diagram

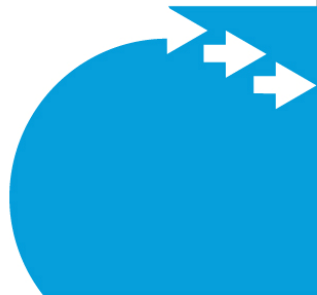


Stepper Motor Driving Mode

MINDA

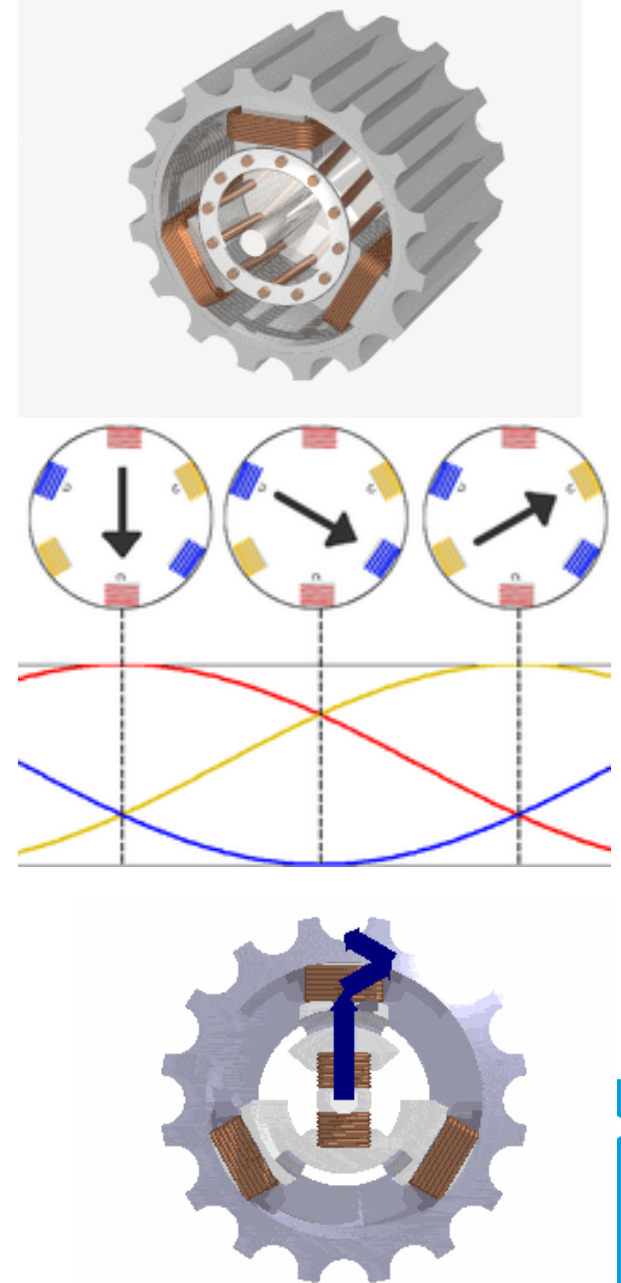
Micro Stepping Driving Mode

- In full step and half step mode, the same amount of current flows through the energized stator windings.
- However, if the currents are not equal, the rotor will be shifted toward the stator pole with the higher current.
- The amount of deviation is proportionate to the values of the currents in each winding.
- Refer ZaberWiki for further understanding



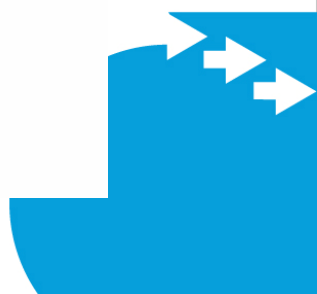
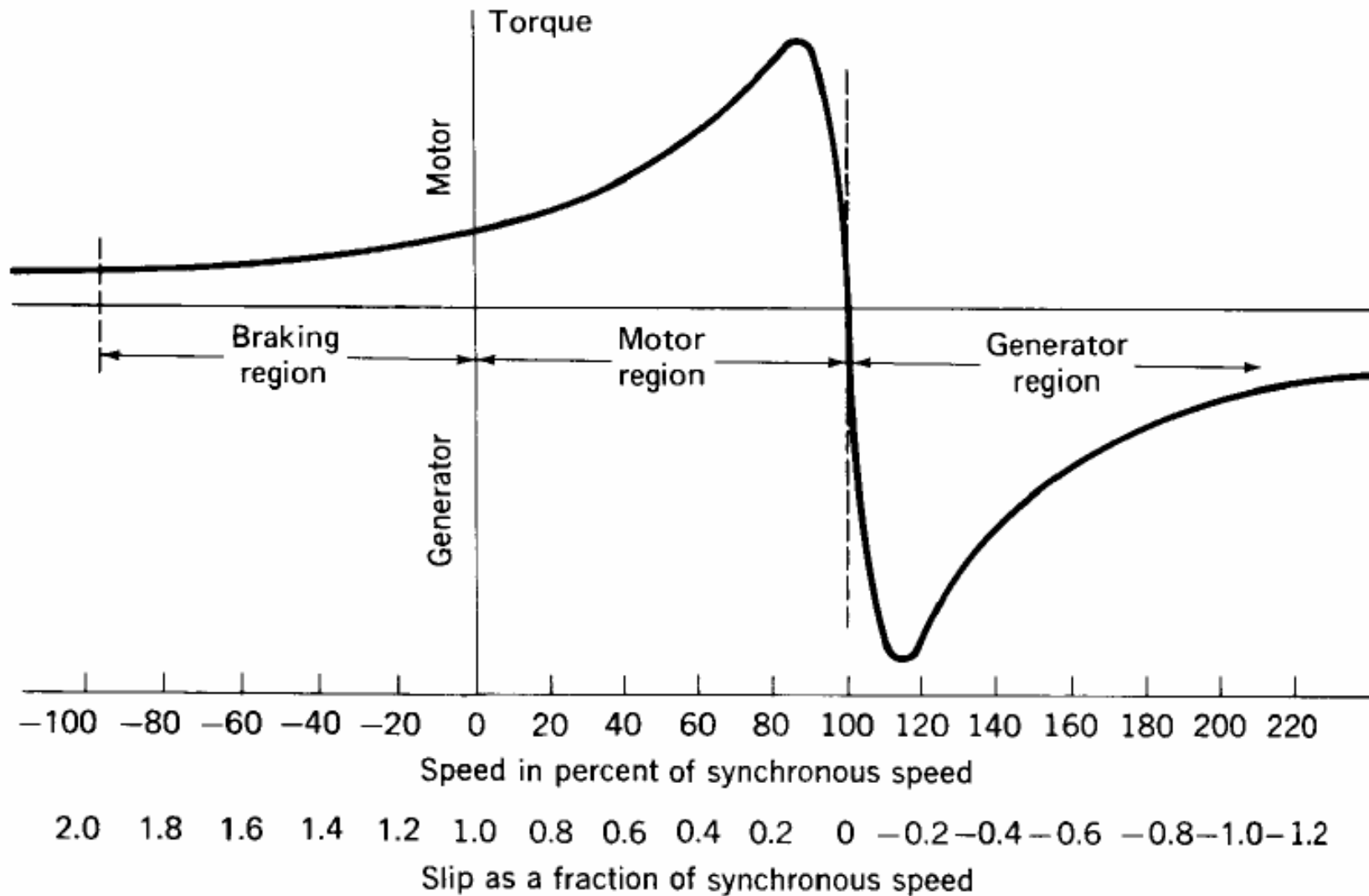
Induction Motor Fundamentals

- Stator has 3 phase sinusoidally distributed winding.
- Rotor consists of 3 phase windings with shorted copper bars at the end
- Rotating magnetic field is generated in the stator if 3 phase balance supply is applied to the stator
- This rotating magnetic field induces voltage in the rotor by transforming action
- The rotor current produces the rotor magnetic field which rotates with relative angular velocity which is called as slip (S) velocity



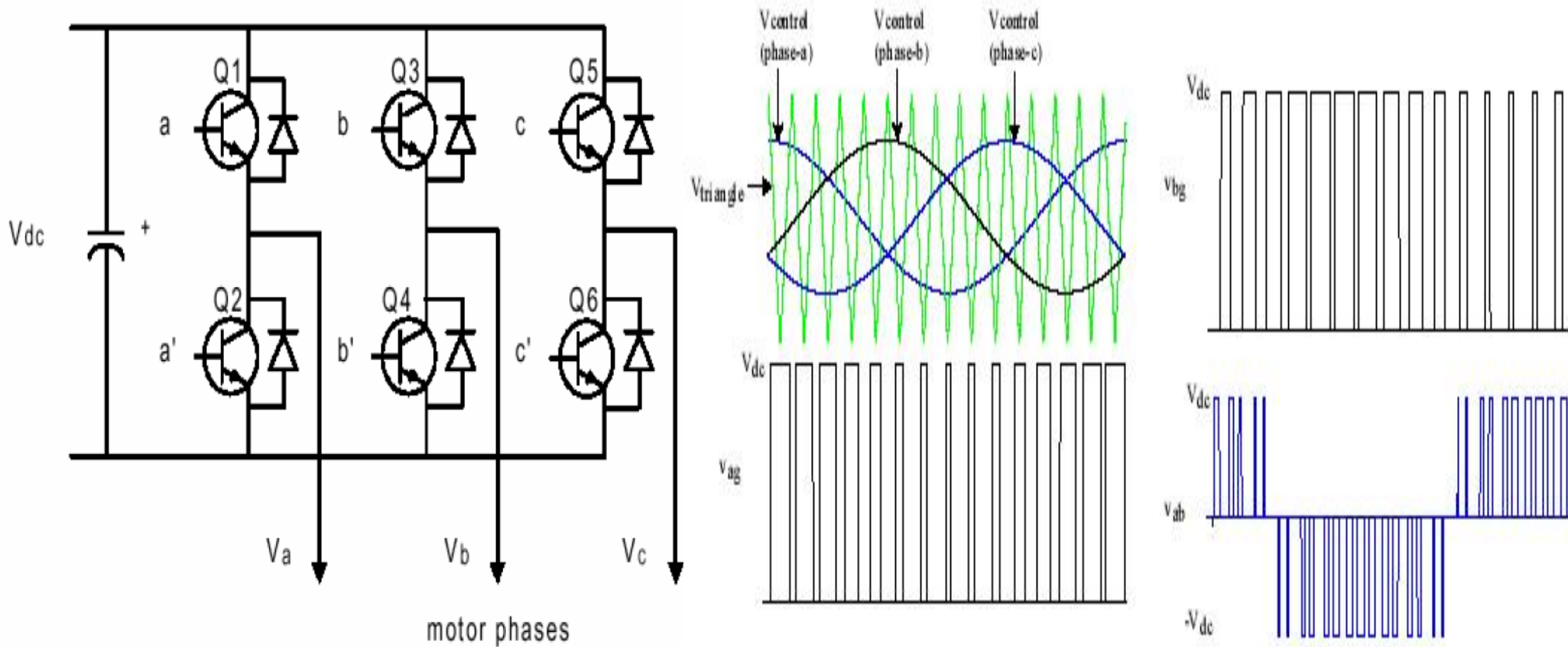
Induction Motor Fundamentals

Induction Motor Speed-Torque Characteristics



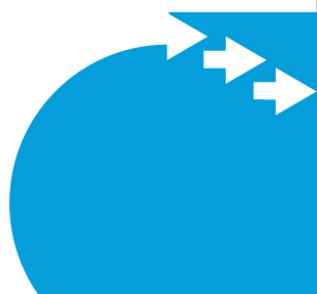
Induction Motor Control

Sine-Triangle PWM Control



- Modulation Index
- DC Bus utilization is 78%

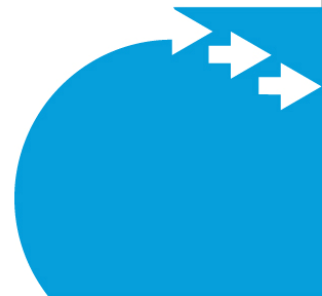
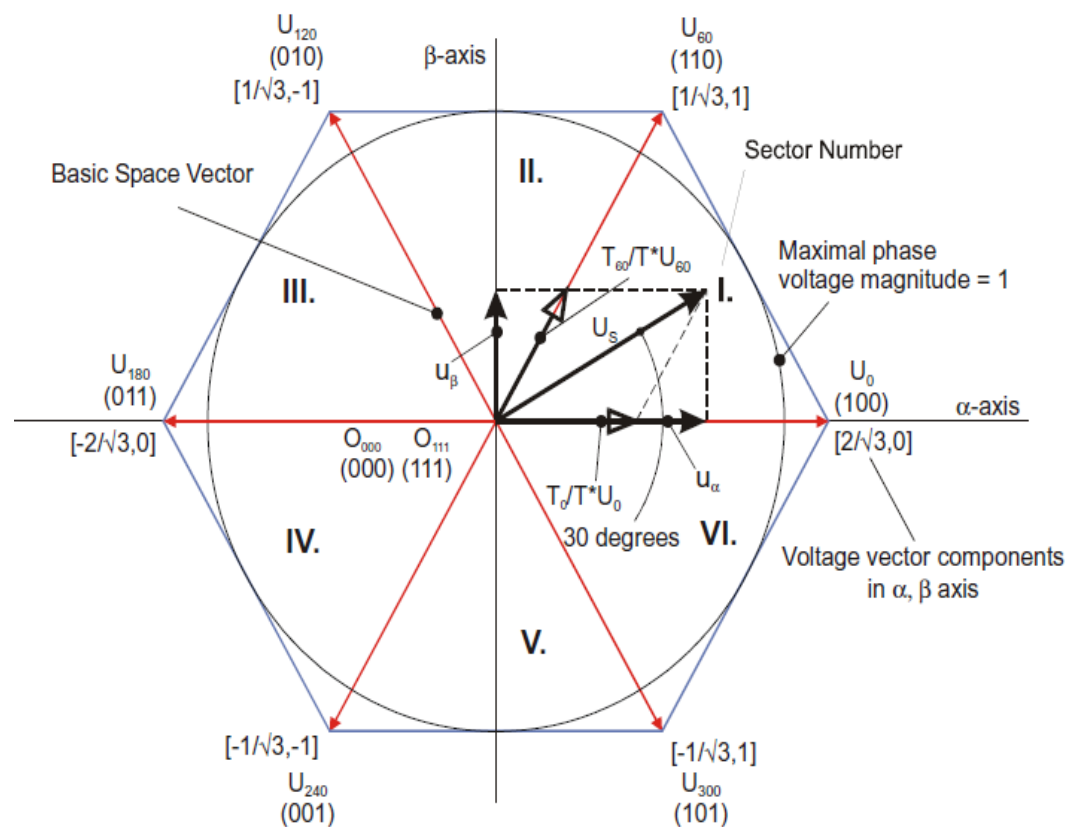
$$m = V_S / V_T$$



Induction Motor Control

Space Vector PWM Control

Vector	c	b	a	U_{AB}	U_{BC}	U_{CA}
U_{000}	0	0	0	0	0	0
U_0	0	0	1	U_{DC}	0	$-U_{DC}$
U_{60}	0	1	1	0	U_{DC}	$-U_{DC}$
U_{120}	0	1	0	$-U_{DC}$	U_{DC}	0
U_{180}	1	1	1	$-U_{DC}$	0	U_{DC}
U_{240}	1	0	0	0	$-U_{DC}$	U_{DC}
U_{300}	1	0	1	U_{DC}	$-U_{DC}$	0
U_{111}	1	1	1	0	0	0



Induction Motor Control

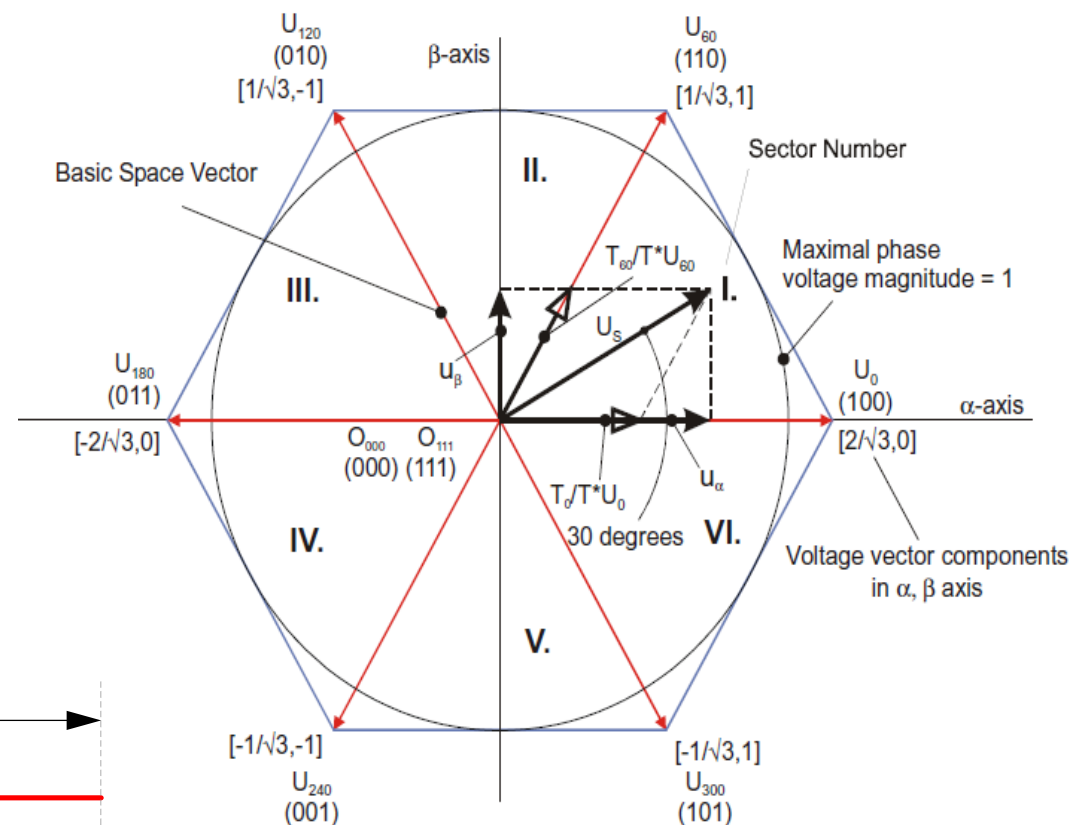
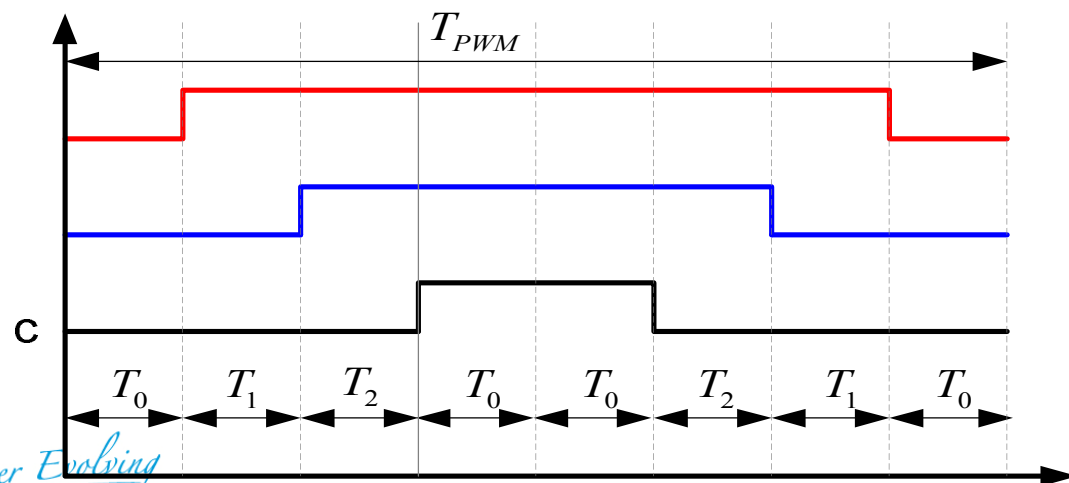
Space Vector PWM Control

- Works on the constant volt-seconds principal

$$T_1 = m_a \cdot T_{PWM} \cdot \sin\left(\frac{\pi}{3} - \alpha\right)$$

$$T_2 = m_a \cdot T_{PWM} \cdot \sin \alpha$$

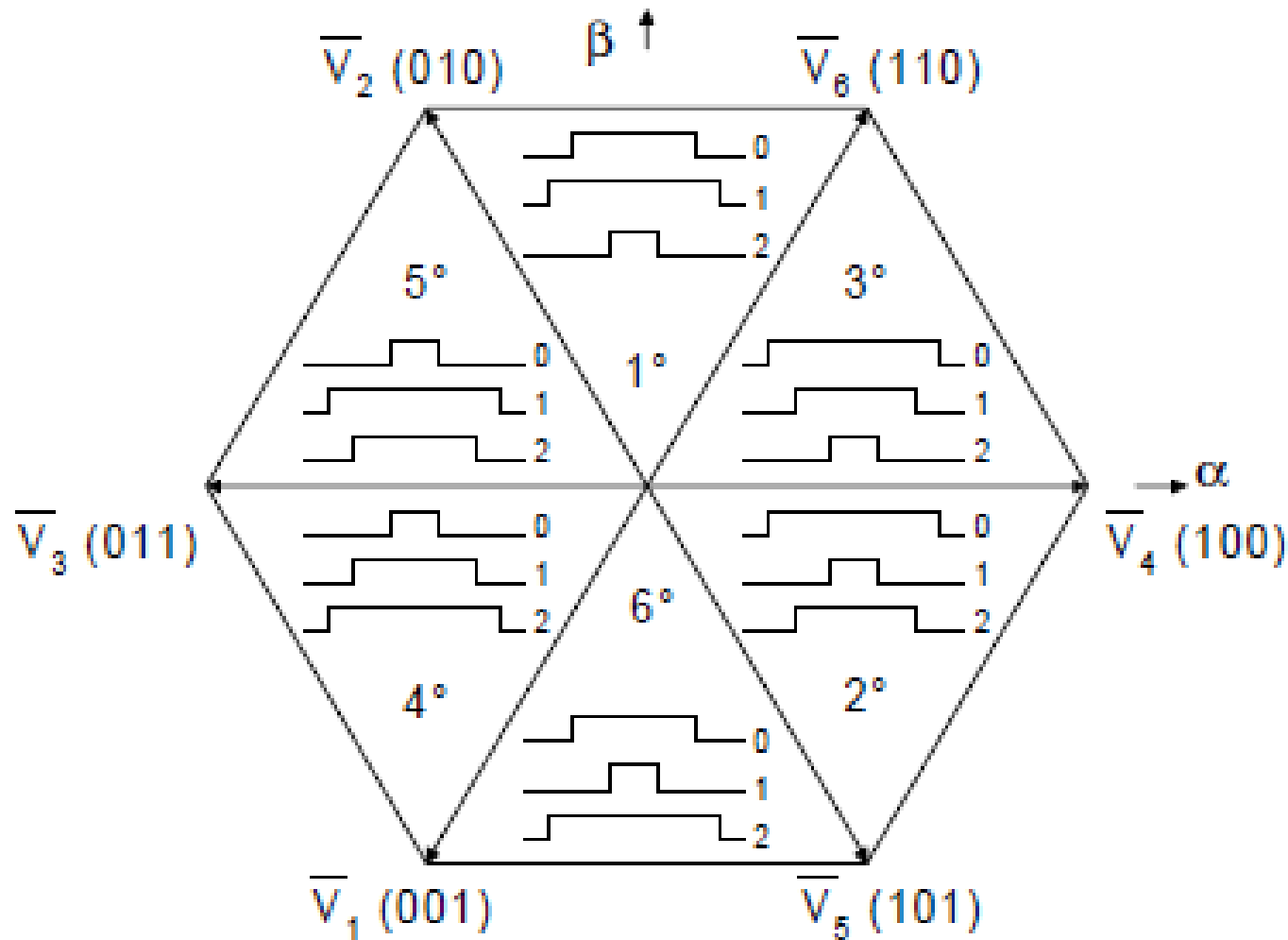
$$T_0 = T_{PWM} - (T_1 + T_2)$$



m_a = Modulation Index

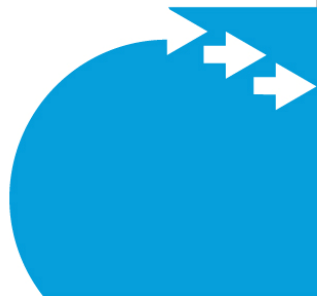
Induction Motor Control

Space Vector PWM Control

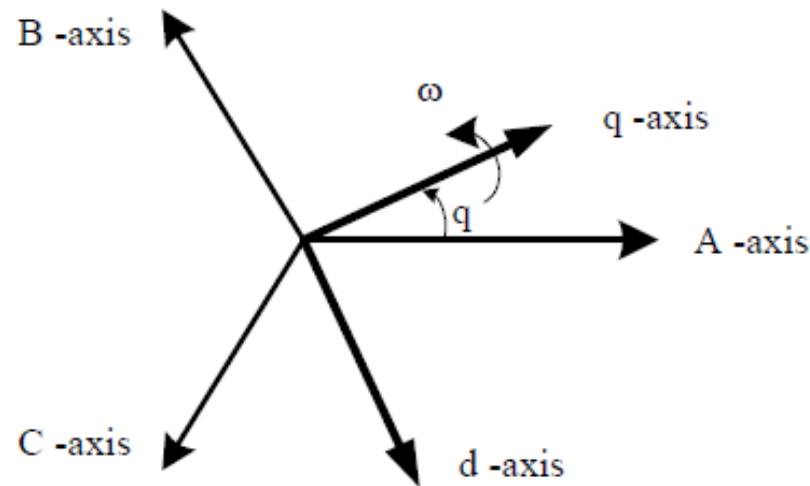


Reference Frame Theory

- The inductances of the rotating machines are time varying quantities and depends on the speed of the motor
- All time varying inductances can be eliminated by referring stator and rotor variables to a frame of reference which may rotate at any angular velocity called arbitrary reference frame (ω)
- When $\omega = 0$; the reference frame is stationary
- When $\omega = \omega_e$; the reference frame is synchronously rotating reference frame and the transformation is known as Park's Transformation
- When $\omega = \omega_r$; the reference frame is fixed in the rotor



Reference Frame Theory



$$[f_{qd0s}] = T_{qd0}(\theta) [f_{abcs}]$$

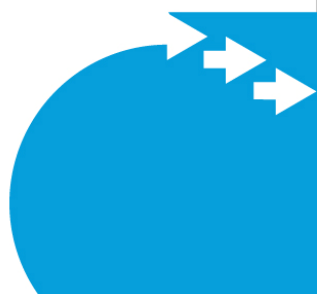
where

$$[f_{qd0s}] = [f_{qs} \quad f_{ds} \quad f_{0s}]^T$$

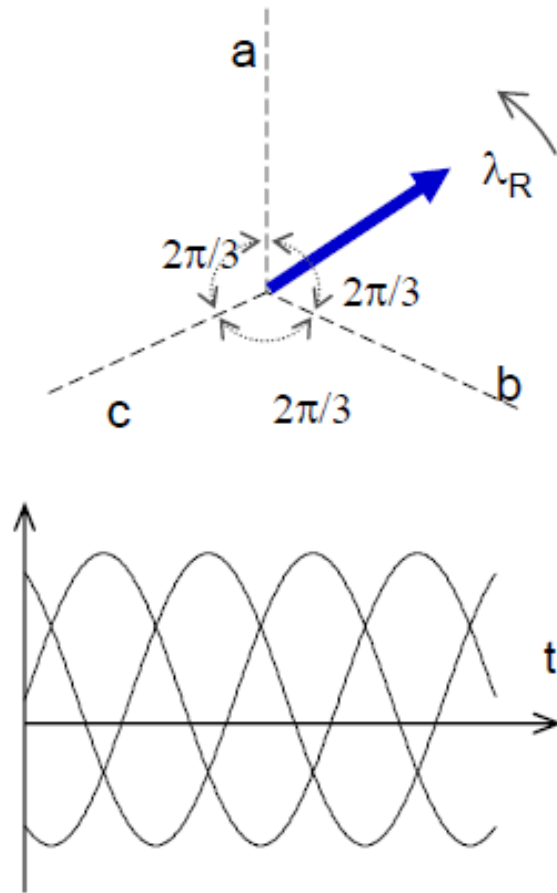
and $[f_{abcs}] = [f_{as} \quad f_{bs} \quad f_{cs}]^T$

$$T_{qd0s}(\theta) = \frac{2}{3} \begin{bmatrix} \cos(\theta) & \cos(\theta - \frac{2\pi}{3}) & \cos(\theta + \frac{2\pi}{3}) \\ \sin(\theta) & \sin(\theta - \frac{2\pi}{3}) & \sin(\theta + \frac{2\pi}{3}) \\ \frac{1}{2} & \frac{1}{2} & \frac{1}{2} \end{bmatrix}$$

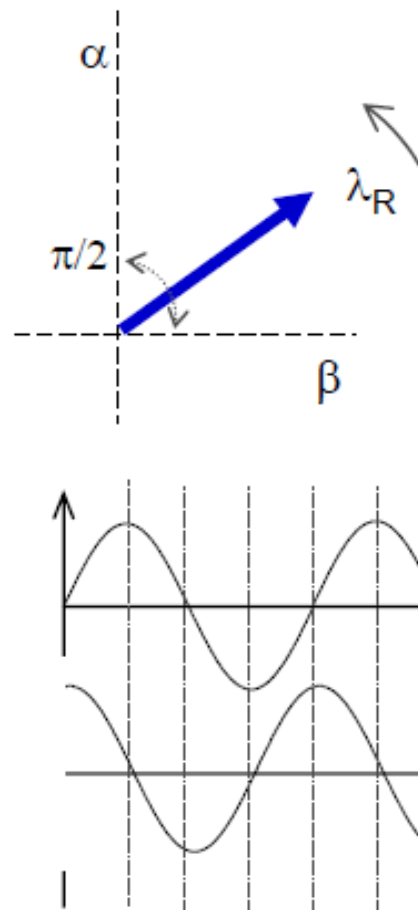
$$\theta = \int_0^t \omega(\xi) d\xi + \theta(0)$$



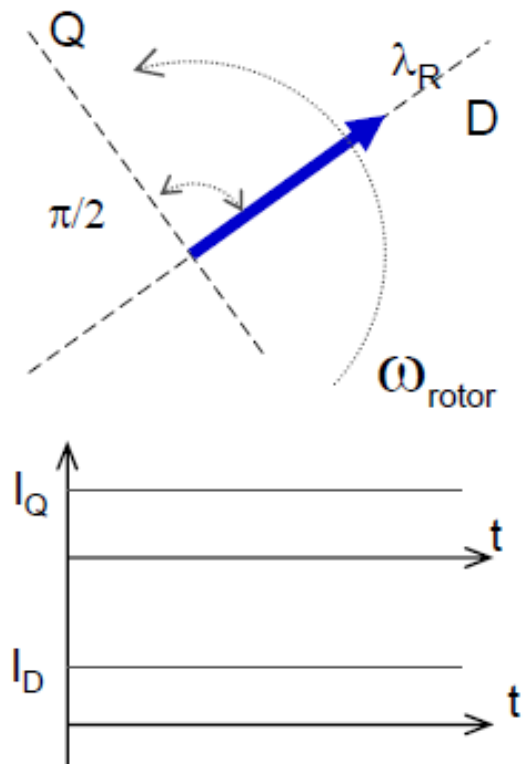
Reference Frame Theory



Three phase reference frame

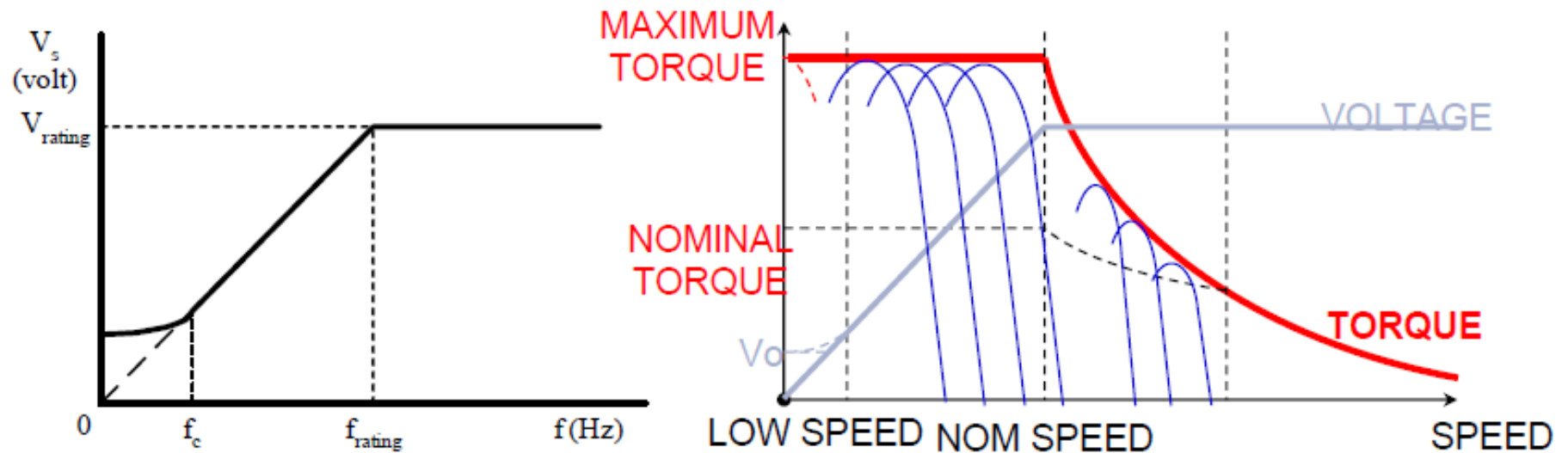


Two phase orthogonal reference frame

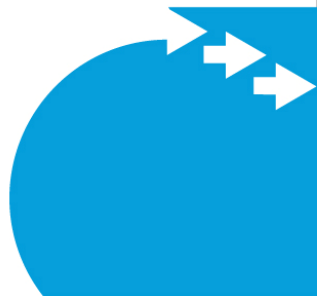


Rotating Orthogonal Reference Frame

Scalar V/F Control of Induction Motor

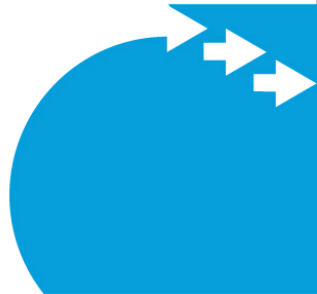


- Simple implementation : Just need a 3 sine modulated PWM applied to VSI (Voltage Source Inverter)
- No Position Information is needed
- Doesn't deliver a good dynamic response

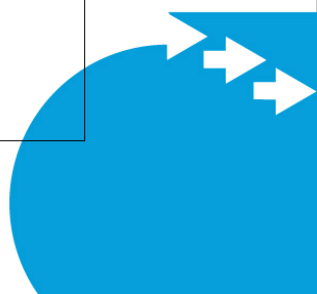
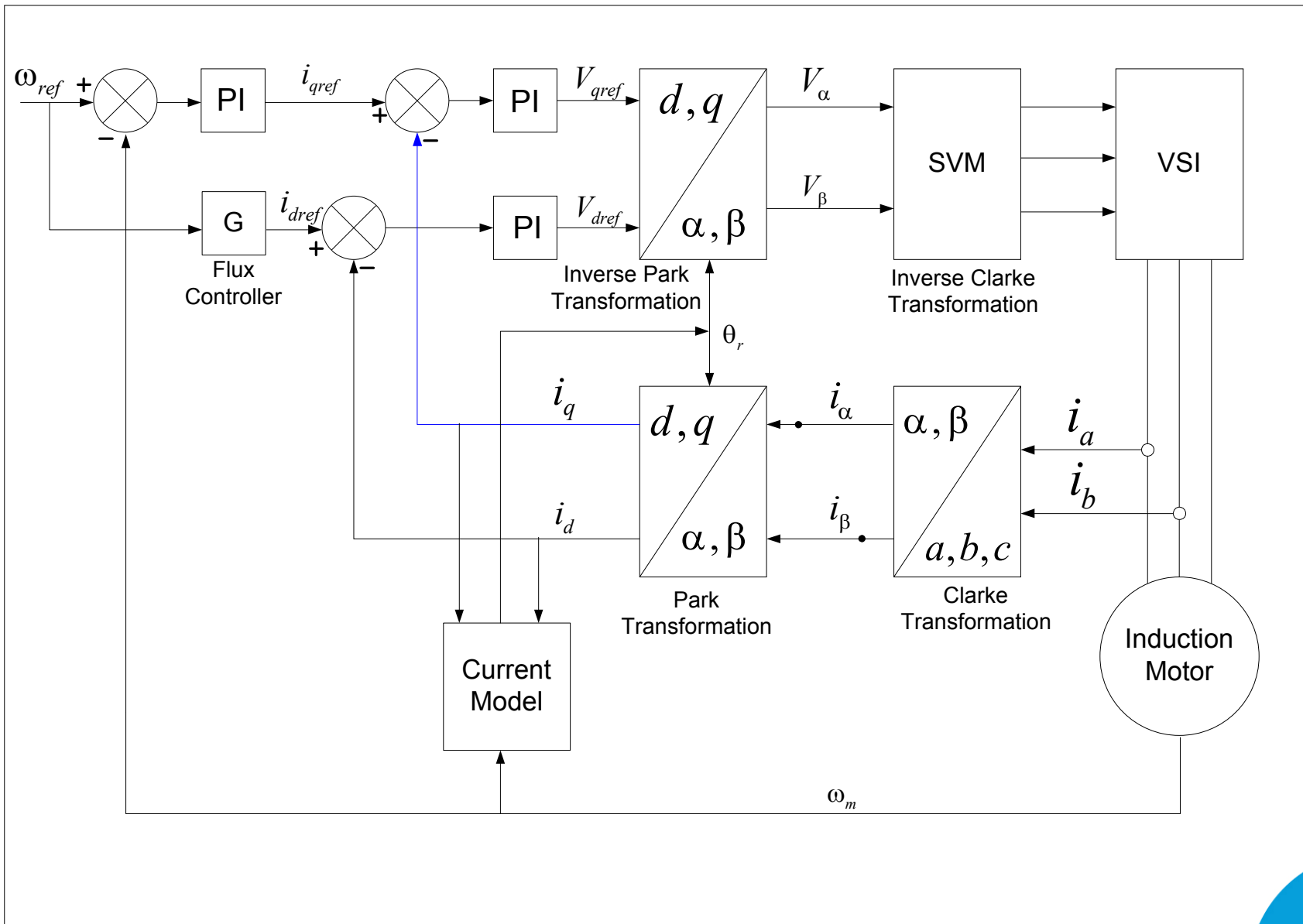


Vector Control of Induction Motor

- FOC or Vector Control involves controlling the components of the motor stator currents, represented by a vector, in a rotating reference frame (with a d-q coordinate system)
- In a arbitrary reference frame the electromagnetic torque is similar to the torque expression of the separately excited DC motor
- Torque and Speed are decoupled using FOC algorithm
- Gives better dynamic response compare to scalar control

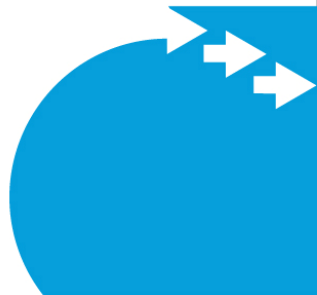
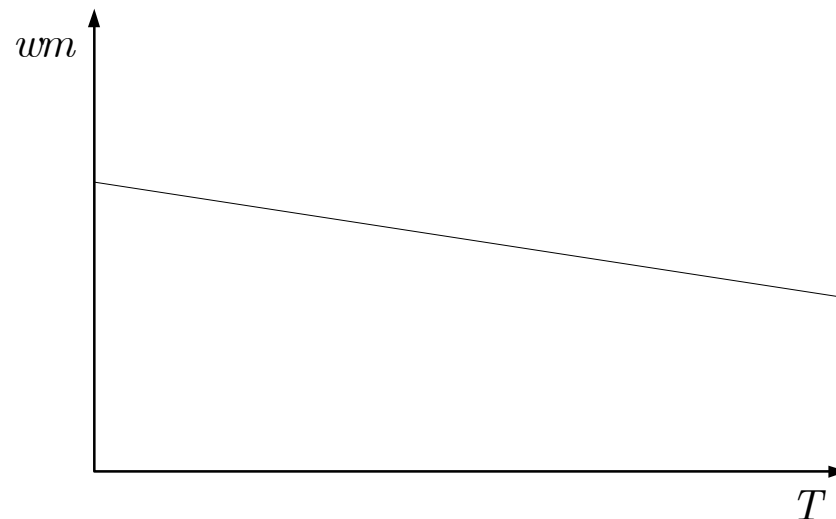
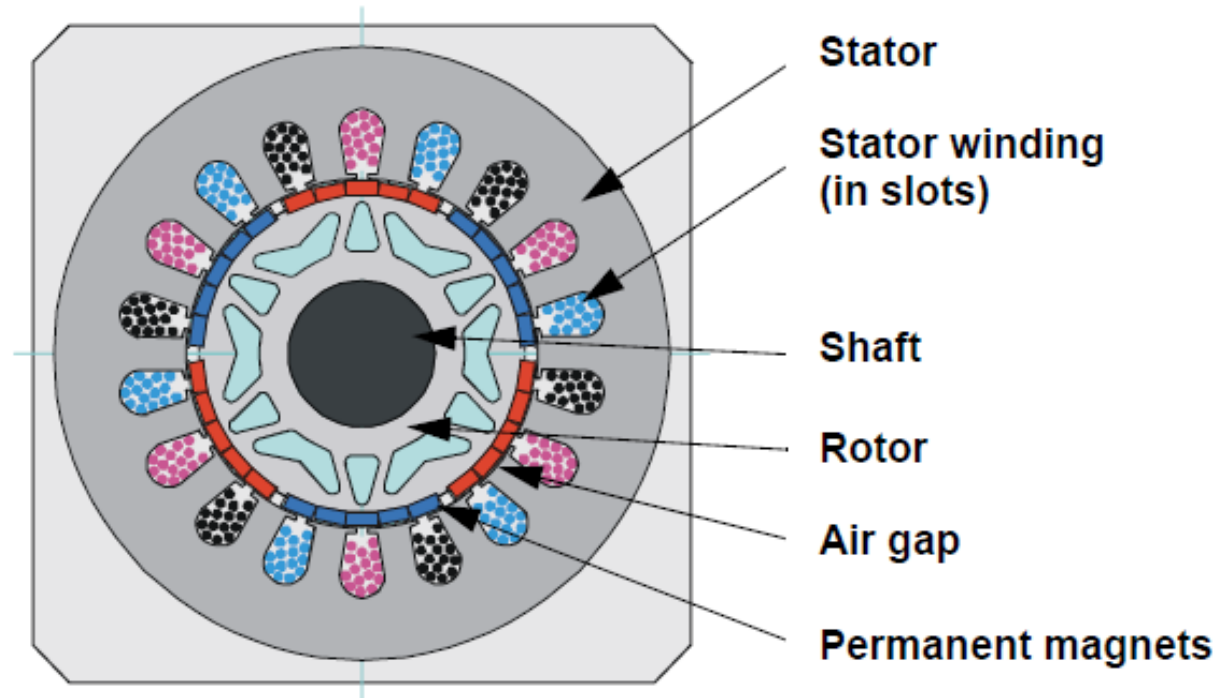


Vector Control of Induction Motor

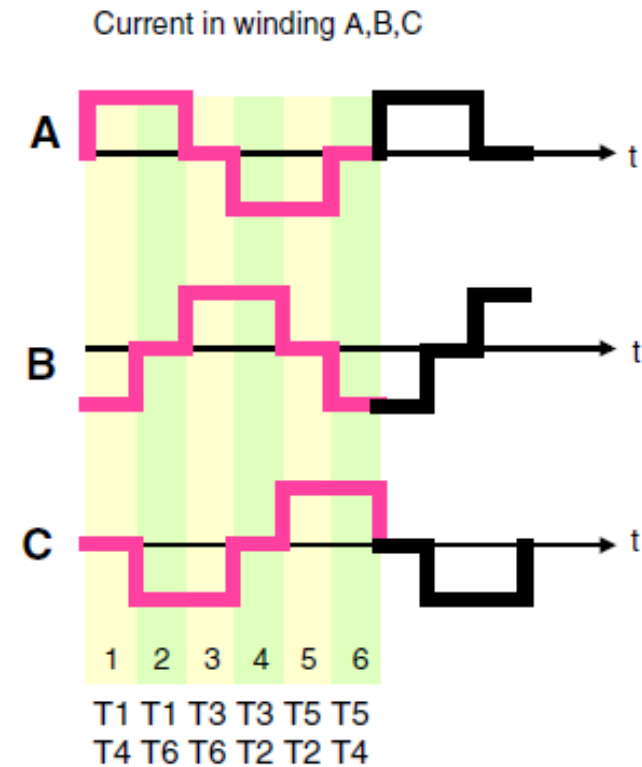
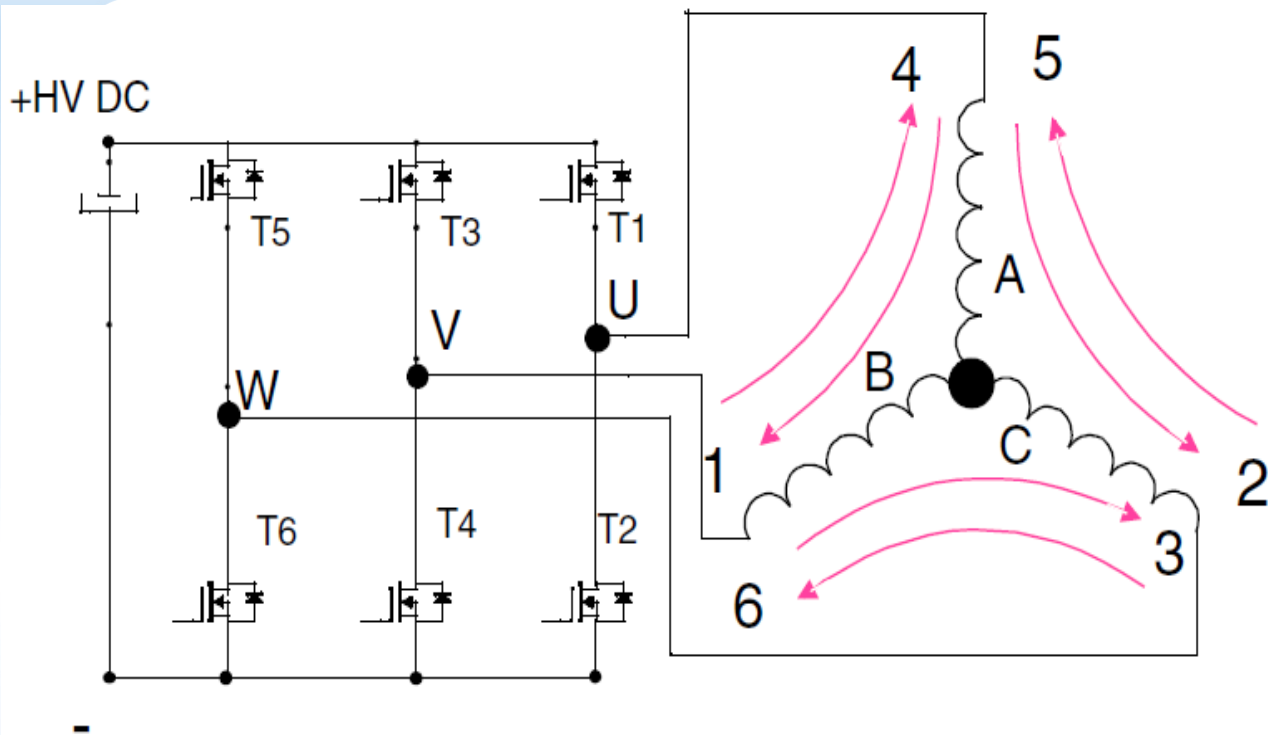


BLDC Motor Control Fundamentals

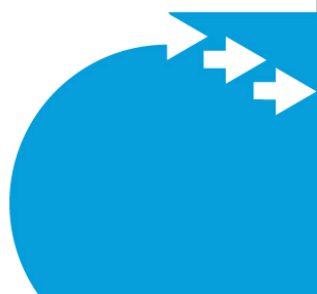
- Stator has 3 phase uniformly distributed winding.
- Rotor consists of permanent magnets
- Torque speed curve is similar to DC shunt motor hence BLDC motor essentially is constant torque machine



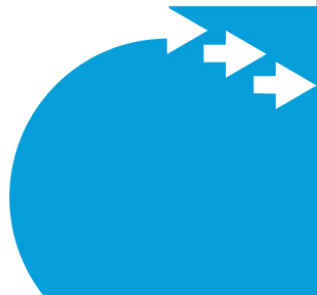
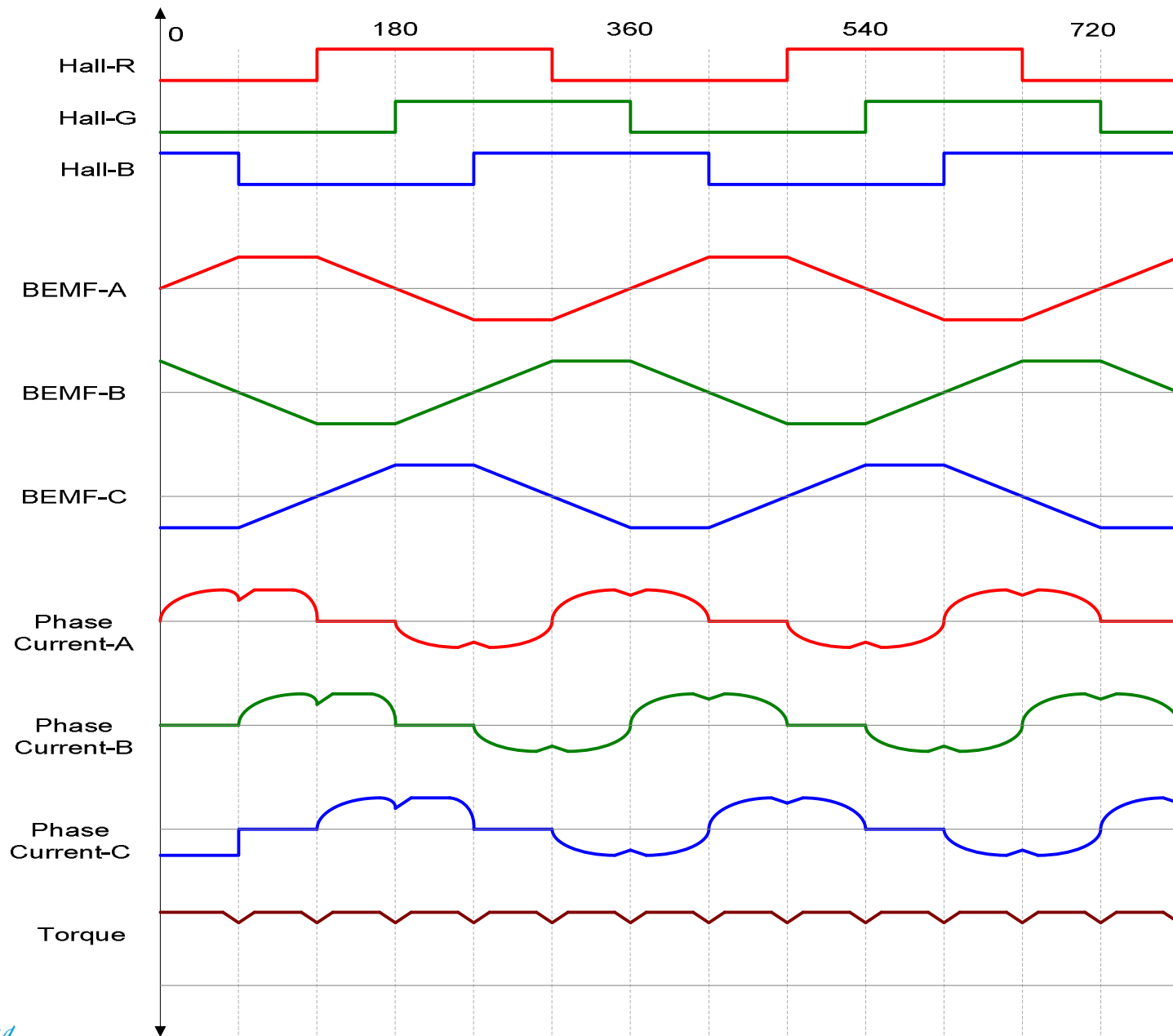
Sensor based BLDC Control



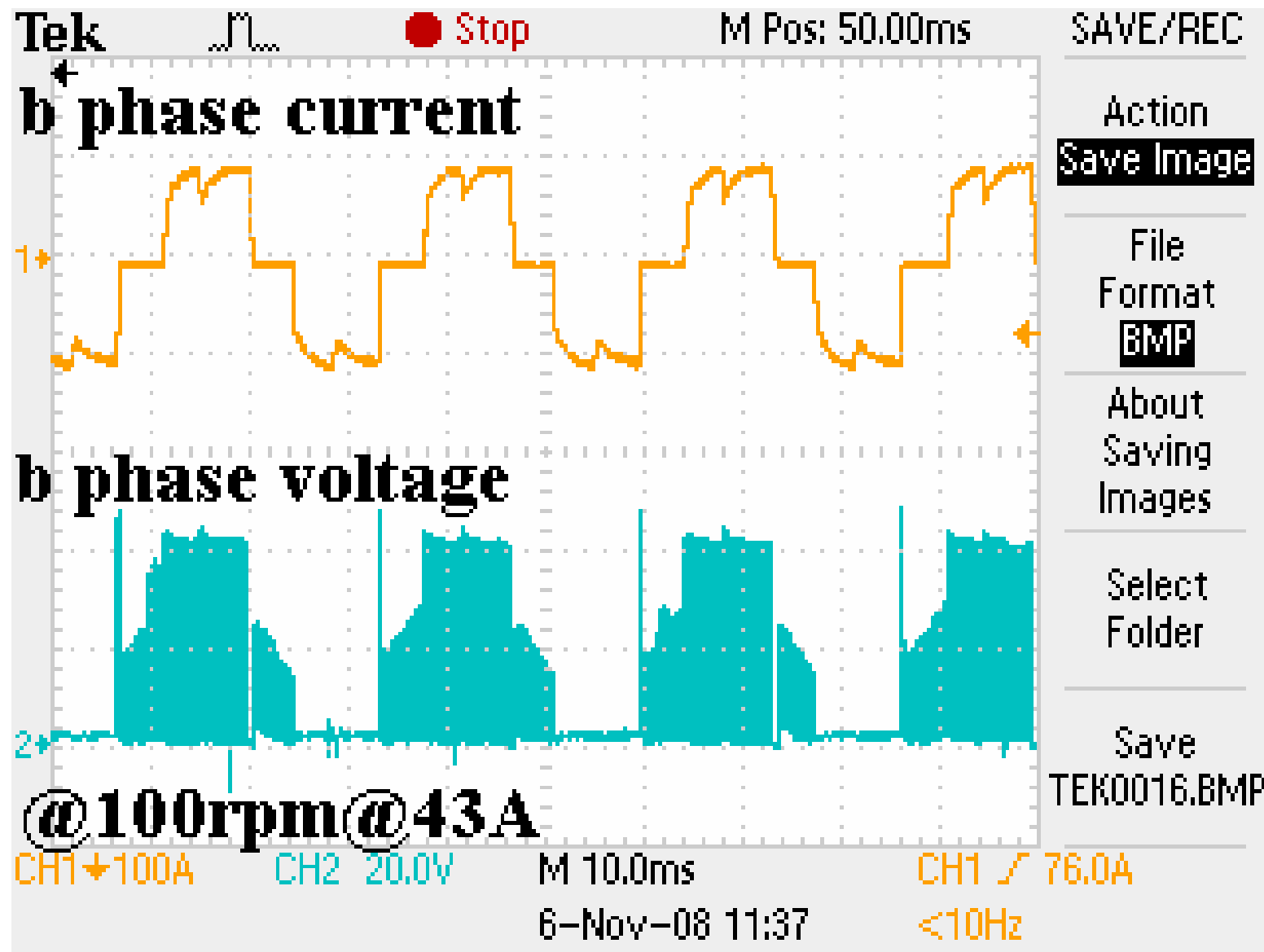
- Upper or Lower switches can be controlled by PWM
- Generally Upper switches are controlled by PWM due to the limited bootstrapping time



Sensor based BLDC Control

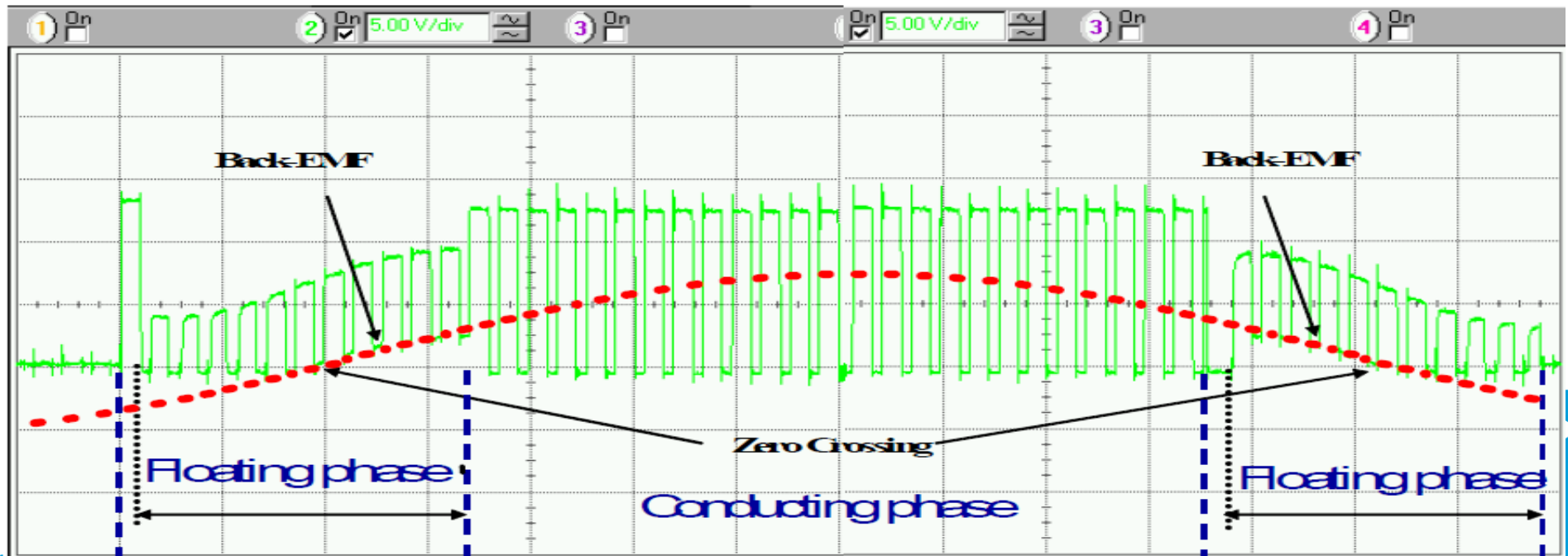


Sensor based BLDC Control



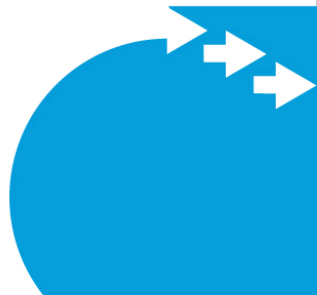
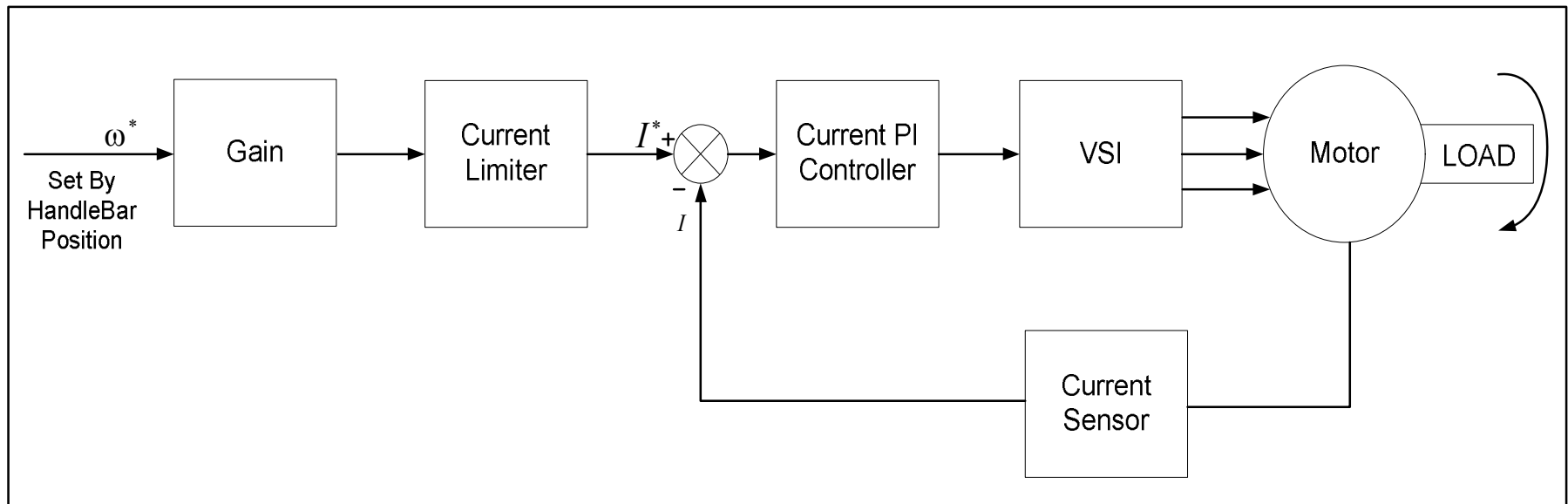
Sensorless BLDC Control

- Current commutation is done without Hall Sensors
- Calculate an appropriate point at which the next vector applied
- The switching point can be find out where the Back-EMF of the phase crosses zero potential



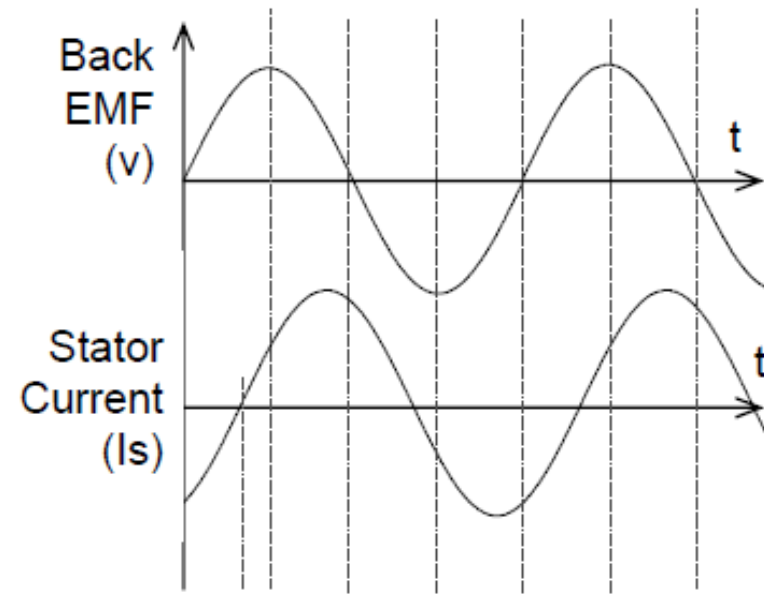
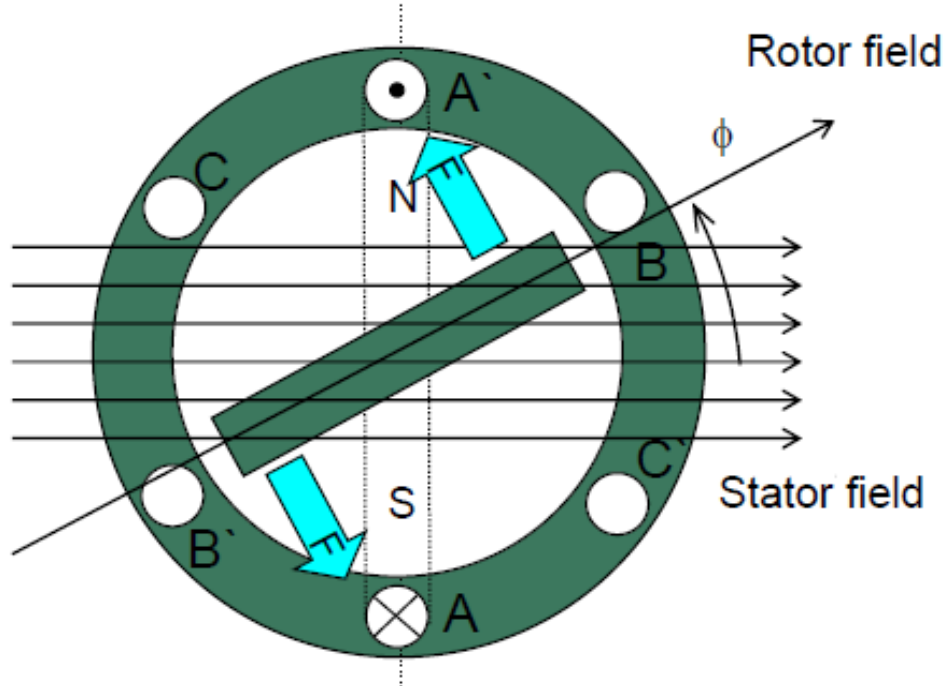
BLDC Controller for E-Bike

- BLDC Hub type motor is being used in E-bike application
- Main aim to maintain torque from rated speed to zero speed



PMSM Motor Control Fundamentals

- A PMSM rotates at a fixed speed in synchronization with the frequency of the power source independent of the load, provided an adequate field current is applied on the motor windings.



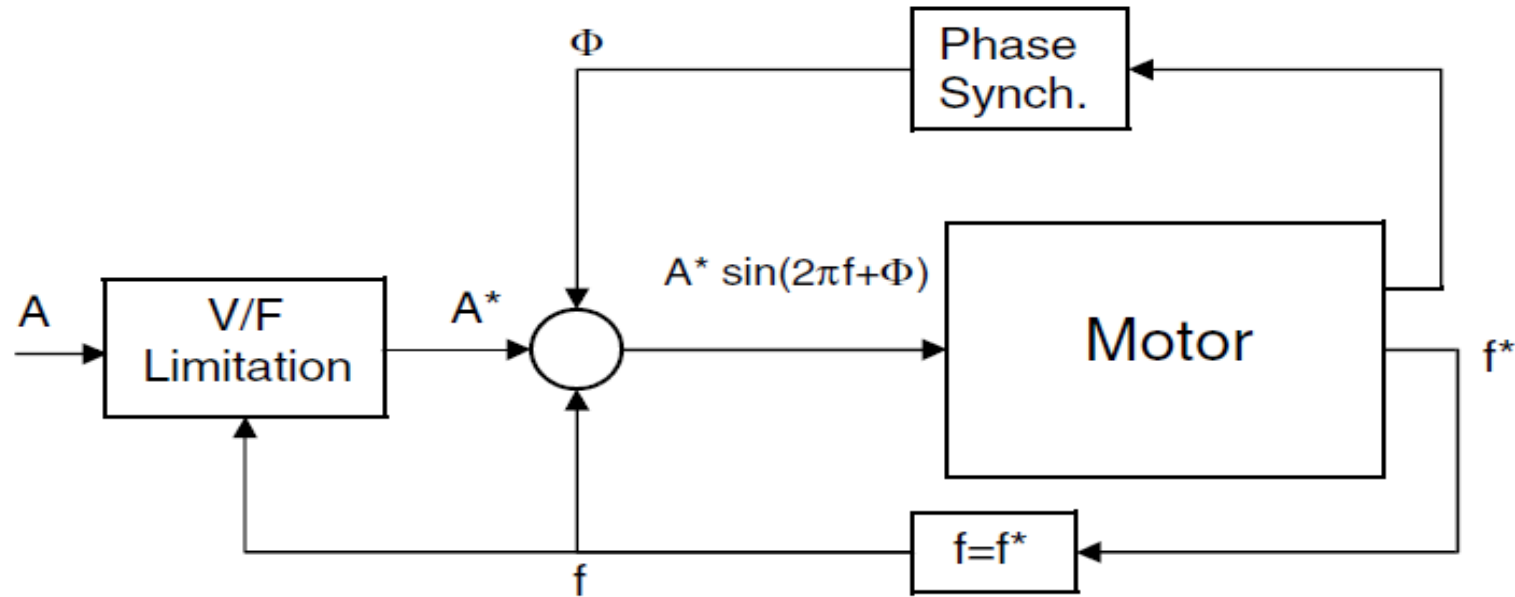
PMSM Motor Control Fundamentals

- A PMSM and a BLDC motor have no intrinsic differences. The winding function of the BLDC motor is trapezoidal (uniformly distributed) while the winding function of the PMSM is sinusoidal (sinusoidally distributed)

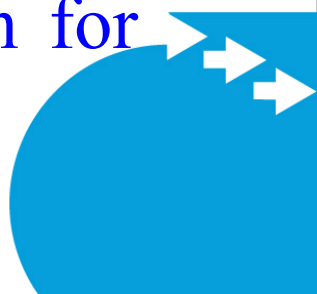
	BLDC motor	PMAC motor
Phase Voltage and Phase Current	rectangular	sinusoidal
Current Peak Value	high	low
Torque	with commutation ripples	smooth
Noise	high	low
Core Power Loss	high	low
Switching Power Loss	low in inverter	high in inverter
Implementation	simple	relatively complicated



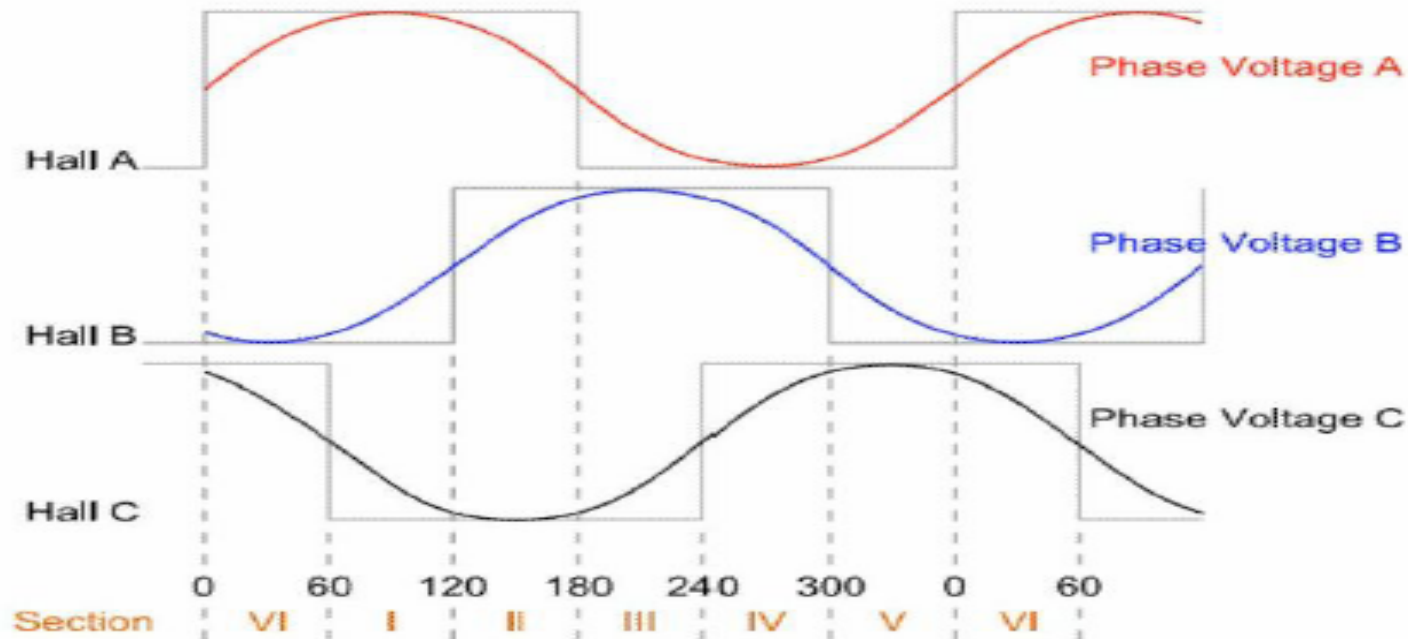
PMSM Motor Scalar Control



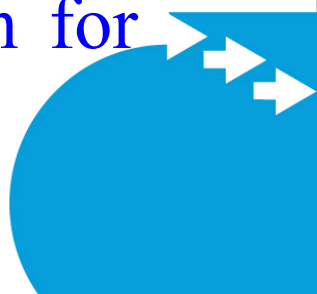
- The PMSM Motor operating frequency f and amplitude A is controlled using the V/F curve.
- The phase is synchronized by the hall sensors
- Actually hall sensor gives the sector information for V/F curve



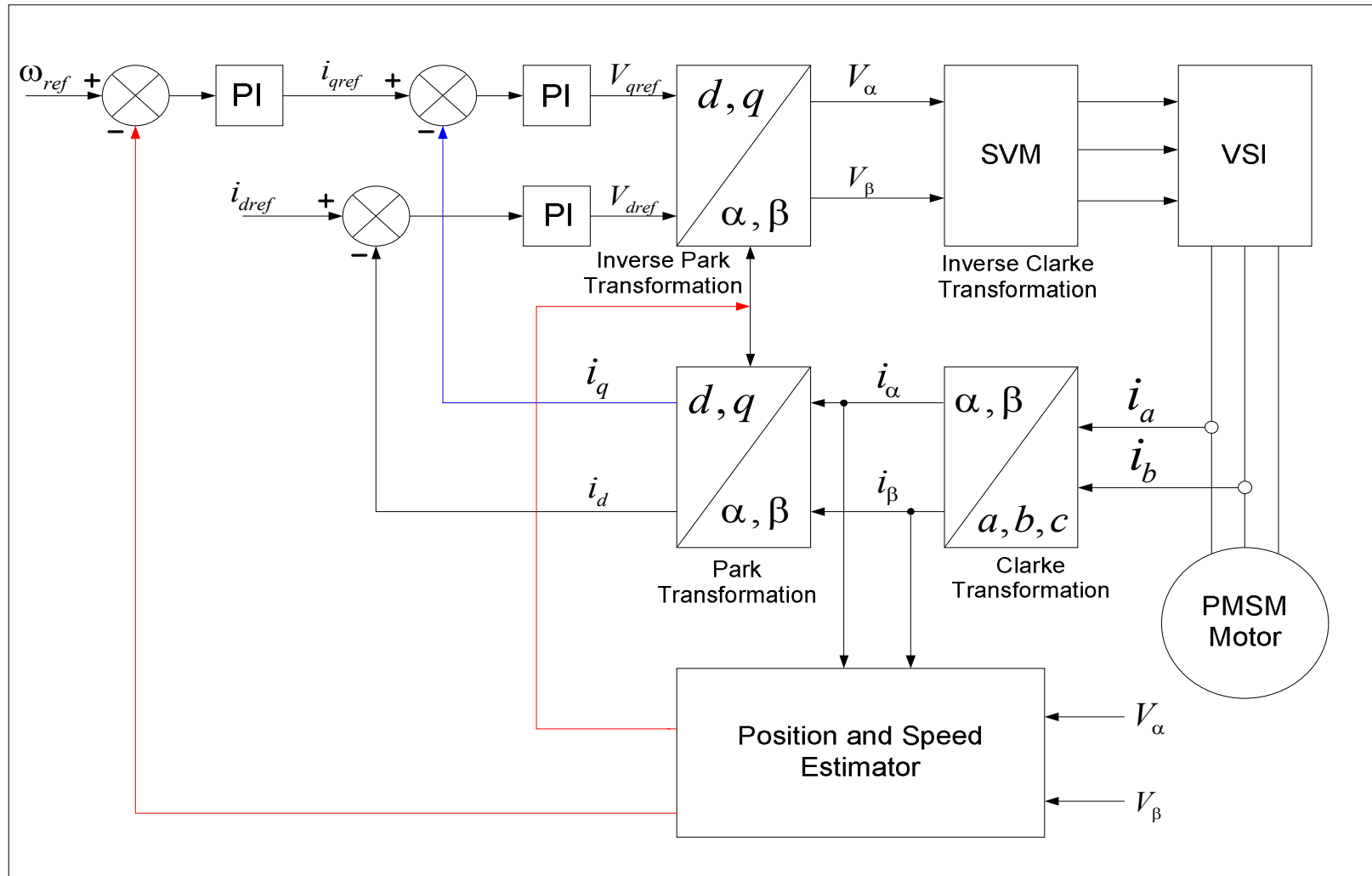
PMSM Motor Scalar Control



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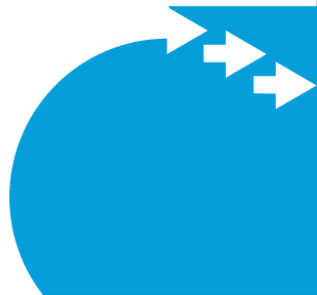


PMSM Motor Field Oriented Control



$$i_{dref} = 0$$

$$\tilde{I} = I_q - jI_d$$



Thank You

