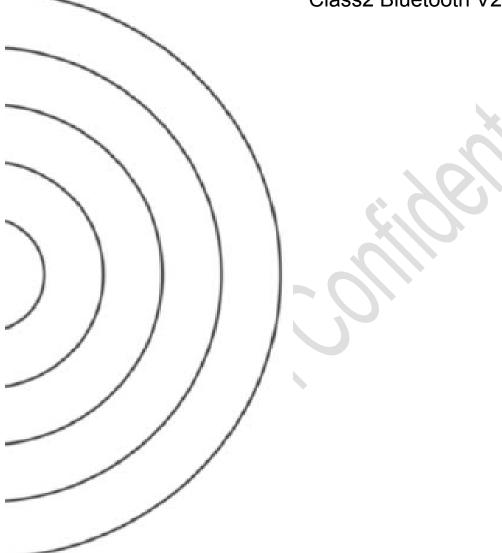


NVC-MDCS42A Datasheet

Class2 Bluetooth V2.1+EDR

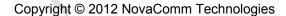


Innovative Communication in Wireless World

Version -V 2.4

Issue Date - .Jan 08, 2013





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Description:

NVC-MDCS42A is a class 2 Bluetooth® 2.1+EDR (Enhanced Data module. It is a highly integrated and sophisticated module which contains all the necessary elements from radio to and fully implemented antenna а protocol stack. It is an idea solution for integrating Bluetooth® into various products with limited knowledge of Bluetooth® and RF technologies.

With NovaComm's iNova® bluetooth stack firmware, designers can easily customize their applications to support different Bluetooth profiles, such as SPP, HID, AG, HFP, DUN and etc.

And the module can also interface with Apple's Authentication Coprocessor and build an iAP over Bluetooth application. Please contact NovaComm for special firmware.

Typical Bluetooth applications:

- Cable replacement
- Bar code and RFID scanners
- Measurement and monitoring systems
- Industrial sensors and controls
- Medical devices
- Industrial PCs and laptops

Features:

- Bluetooth V2.1+EDR (class2)
- TX power +4dbm, / -84dBm RX sensitivity
- Onboard Meander line PCB antenna support 10 meters
- Support sniff and deep sleep mode
- Supports master and slave
- Supports Bluetooth profiles SPP,
 OPP, HID, iAP over Bluetooth
- UART and USB programming and data interfaces
- I2C Master interface
- Support Apple iAP protocol (with special firmware)
- PCM digital audio interfaces
- 8MBit onboard flash
- 25.80x13.40x2.2mm
- BQB/FCC/CE Certified
- RoHS compliant



Table 1: Ordering Information

| Ordering Number | Package | Items in One Package | Comments |
|-----------------|--------------|-------------------------|----------|
| NVC-MDCS42A | Plastic tray | 84 PCS | |

Please also supply the customer firmware code issued by NovaComm Technologies when you place the order.



Release Record

| Version | Release Date | Comments |
|---------|--------------|---|
| 2.1 | Jan 25, 2012 | Release |
| 2.2 | Sep 04 ,2012 | Increase feature: RF power / RX sensitivity |
| 2.3 | Oct 02, 2012 | Updates reference design. Fix several format and spell errors |
| 2.4 | Jan 08,2013 | Modify the PIN out and Physical Dimensions |



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Pinout and Description

1.1. Pin Configuration

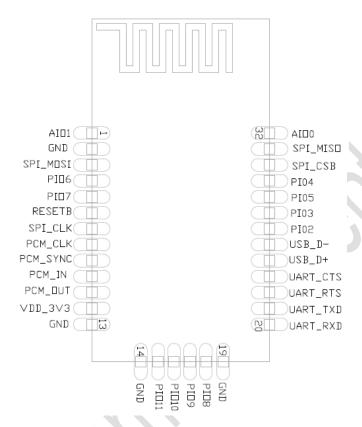


Figure 1: Pinout of NVC-MDCS42A(TOP View)

| Pin | Symbol | I/O Type | Description |
|-----|--------------|---|--|
| 1 | AIO1 | Bi-directional | Programmable input/output line |
| 2 | GND | Ground | Ground |
| 3 | SPI_MOSI | CMOS input, with weak internal pull-down | Serial Peripheral Interface data input |
| 4 | PIO6 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 5 | PIO7 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 6 | RESETB | CMOS input with weak internal pull-up | Reset if low. Input denounced so must be low for >5ms to cause a reset |
| 7 | SPI_CLK | input with weak internal pull- down | Serial Peripheral Interface clock |
| 8 | PCM_CLK | Bi-directional with weak internal pull-down | Synchronous Data Clock |
| 9 | PCM_SYN C | Bi-directional with weak internal pull-down | Synchronous Data Sync |
| 10 | PCM_IN | CMOS Input, with weak internal pull-down | Synchronous Data Input |
| 11 | PCM_OUT | CMOS output, tristate, with weak internal pull-down | Synchronous Data Output |



| 12 | VDD_3V3 | 3V3 power input | 3V3 power input |
|----|----------|---|--|
| 13 | GND | Ground | Ground |
| 14 | GND | Ground | Ground |
| 15 | PIO11 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 16 | PIO10 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 17 | PIO9 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 18 | PIO8 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 19 | GND | Ground | Ground |
| 20 | UART_RX | CMOS input with weak internal pull-down | UART data input |
| 21 | UART_TX | CMOS output, tristate, with weak internal pull-up | UART data output |
| 22 | UART_RTS | CMOS output, tri-state, with weak internal pull-up | UART request to send active low |
| 23 | UART_CTS | CMOS input with weak internal pull-down | UART clear to send active low |
| 24 | USB_D+ | Bi-directional | USB data plus with selectable internal 1.5K pull-up resistor |
| 25 | USB_D- | Bi-directional | USB data minus |
| 26 | PIO2 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 27 | PIO3 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 28 | PIO5 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 29 | PIO4 | Bi-directional with programmable strength internal pull-up/down | Programmable input/output line |
| 30 | SPI_CSB | CMOS input with weak internal pull-up | Chip select for Synchronous Serial Interface active low |
| 31 | SPI_MISO | CMOS output, tri-state, with weak internal pull-down | Serial Peripheral Interface data output |
| 32 | AIO0 | Bi-directional | Programmable input/output line |

Table 2: Pin Definition



2. Electrical Characteristic

2.1. Absolute Maximum Rating

| Rating | Min | Max | Unit |
|-----------------------------------|------|---------|------|
| Storage Temperature | -40 | +120 | °C |
| PIO/AIO Voltage | -0.4 | +3.7 | V |
| VDD Voltage | -0.4 | +3.7 | V |
| Other Terminal Voltages except RF | -0.4 | VDD+0.4 | V |

Table 3: Absolute Maximum Rating Recommended Operating Conditions

2.2. Recommend operation conditions

| Operating Condition | Min | Typical | Max | Unit |
|-----------------------------|------|----------|------|------|
| Storage Temperature | -40 | | +85 | °C |
| Operating Temperature Range | -20 | <u> </u> | +70 | °C |
| VDD Voltage | +2.7 | +3.3 | +3.7 | V |

Table 4: Recommended Operating Conditions

2.3. Power consumptions

| Operating Condition | Min | Typical | Max | Unit |
|---|------|---------|-----|------|
| Radio On*(Discovery) | | 23 | | mA |
| Radio On*(Inquiry window time) | | 35 | | mA |
| Connected (Deep sleep disable, sniff enable) | 1.4 | 3 | 11 | mA |
| Connected (Deep sleep enable, sniff enable) | 0.04 | 2.4 | 11 | mA |
| Connected with data transfer | 3 | 10 | 15 | mA |

Table 5: Power consumptions

Note:

Power consumption depends on the firmware used. Typical values are shown in the table.

Sniff mode ---- In Sniff mode, the duty cycle of the slave's activity in the piconet may be reduced. If a slave is in active mode on an ACL logical transport, it shall listen in every ACL slot to the master traffic, unless that link is being treated as a scatter net link or is absent due to hold mode. With sniff mode, the time slots when a slave is listening are reduced, so the master shall only transmit to a slave in specified time slots. The sniff anchor points are spaced regularly with an interval of Tsniff.

2.4. Input/output Terminal Characteristics

2.4.1. Digital Terminals

| Supply Voltage Levels | Min | Typical | Max | Unit |
|-----------------------|-----|---------|-----|------|
|-----------------------|-----|---------|-----|------|



| Input Voltage Levels | | | | | | |
|---|---------|------|---------|----|--|--|
| V _{IL} input logic level low | -0.4 | - | +0.8 | V | | |
| V _{IH} input logic level high | 0.7VDD | - | VDD+0.4 | V | | |
| Output Voltage Levels | | | | | | |
| V _{OL} output logic level low, I _{OL} = 4.0mA | - | - | 0.2 | V | | |
| V _{OH} output logic level high, I _{OH} = -4.0mA | VDD-0.2 | - | - | V | | |
| Input and Tri-state Current | | | | | | |
| Strong pull-up | -100 | -40 | -10 | μΑ | | |
| Strong pull-down | 10 | 40 | 100 | μΑ | | |
| Weak pull-up | -5 | -1.0 | -0.2 | μΑ | | |
| Weak pull-down | 0.2 | +1.0 | 5.0 | μΑ | | |
| I/O pad leakage current | -1 | 0 | +1 | μΑ | | |
| C _I Input Capacitance | 1.0 | | 5.0 | pF | | |

Table 6: Digital Terminal

2.4.2.USB

| USB Terminals | Min | Typical | Max | Unit | | |
|---|--------|---------|--------|------|--|--|
| Input Threshold | | ~ | | | | |
| V _{IL} input logic level low | - | - | 0.3VDD | V | | |
| V _{IH} input logic level high | 0.7VDD | - | - | V | | |
| Input Leakage Current | | | | | | |
| GND < VIN < VDD ^(a) | -1 | 1 | 5 | μA | | |
| C _I Input capacitance | 2.5 | - | 10.0 | pF | | |
| Output Voltage Levels to Correctly Terminated USB Cable | | | | | | |
| V _{OL} output logic level low | 0.0 | - | 0.2 | V | | |
| V _{OH} output logic level high | 2.8 | - | VDD | V | | |

Table 7: USB Terminal

3. Physical Interfaces

3.1. Power Supply

The module accepts a 3.3V DC power input.

3.2. Reset

The module may be reset from several sources: RESETB pin, power-on reset, a UART break character or via software configured watchdog timer.

The RESETB pin is an active low reset and is internally filtered using the internal low frequency clock oscillator. A reset will be performed between 1.5 and 4.0ms

⁽a)Internal USB pull-up disable



following RESETB being active. It is recommended that RESETB be applied for a period greater than 5ms.

| Pin Name / Group | Pin Status on Reset | | |
|------------------|------------------------------------|--|--|
| PIOs | Input with weak pull-down | | |
| AIOs | Output, driving low | | |
| PCM_OUT | Tristated with weak pull-down | | |
| PCM_IN | Input with weak pull-down | | |
| PCM_SYNC | Input with weak pull-down | | |
| PCM_CLK | PD | | |
| UART_TX | Output tristated with weak pull-up | | |
| UART_RX | Input with weak pull-down | | |
| UART_RTS | Output tristaed with weak pull-up | | |
| UART_CTS | Input with weak pull-down | | |
| USB_DP | Input with weak pull-down | | |
| USB_DN | Input with weak pull-down | | |
| SPI_CSB | Input with weak pull-up | | |
| SPI_CLK | Input with weak pull-down | | |
| SPI_MOSI | Input with weak pull-down | | |
| SPI_MISO | Tristated with weak pull-down | | |
| RESETB | Input with weak pull-up | | |
| | | | |

Table 8: Pin Status on Reset

3.3. Internal Antenna

The module integrates a Meander line PCB chip antenna so there's no need to use antenna on customer's PCB. Simply pay attention to leave enough clearance for the antenna as shown in Figure 17.

3.4. PIO

NVC-MDCS42A has a total of 10 digital programmable I/O terminals. They are powered from VDD (3.3V). Their functions depend on firmware running on the device. PIO lines can be configured through software to have either weak or strong pull-ups or pull-downs.

Note:

All PIO lines are configured as inputs with weak pull-downs at reset.

Any of the PIO lines can be configured as interrupt request lines or as wake-up lines from sleep modes.

3.5. AIO

NVC-MDCS42A has 2 analogue I/O terminals. Their functions depend on software. Typically ADC functions can be configured to battery voltage measurement. They can also be used as a digital PIO.



3.6. **UART**

This is a standard UART interface for communicating with other serial devices. The UART interface provides a simple mechanism for communicating with other serial devices using the RS232 protocol.

The UART CTS and RTS signals can be used to implement RS232 hardware flow control where both are active low indicators.

| Parameter | | Possible Values | | |
|---------------------|---------|----------------------|--|--|
| | Minimum | 1200 baud (≤2%Error) | | |
| Baud Rate | Minimum | 9600 baud (≤1%Error) | | |
| | Maximum | 3M baud (≤1%Error) | | |
| Flow Control | | RTS/CTS or None | | |
| Parity | | None, Odd or Even | | |
| Number of Stop Bits | | 1 or 2 | | |
| Bits per Byte | | 8 | | |

Table 9: Possible UART Settings

3.7. I2C Master

PIO6, PIO7 and PIO8 can be used to form a master I 2 C interface. The interface is formed using software to drive these lines. It is suited only to relatively slow functions such as driving a LCD, keyboard scanner or EEPROM. In the case, PIO lines need to be pulled up through $2.2K\Omega$ resistors.

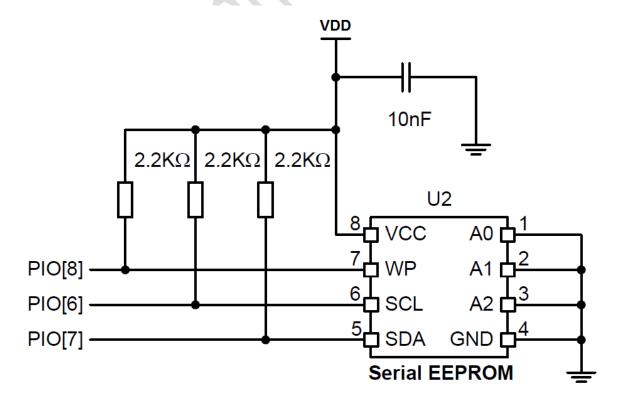


Figure 2: Example EEPROM Connection with I²C Interface



3.8. SPI interface

The synchronous serial port interface (SPI) is used for flash/debug the module only. It can not be used for any user functionality. Please always design test points for this interface on the PCB in case that the module is needed to re-flash or flash-in-field in manufacture.

3.9. PCM interface

PCM is a standard method used to digitize audio (particularly voice) for transmission over digital communication channels. Through its PCM interface, the module has hardware support for continual transmission and reception of PCM data, thus reducing processor overhead for applications. The module offers a bi-directional digital audio interface that routes directly into the baseband layer of the on-chip firmware. It does not pass through the HCI protocol layer.

Hardware on the module allows the data to be sent to and received from a SCO connection. Up to three SCO connections can be supported by the PCM interface at any one time.

The module can operate as the PCM interface master generating an output clock of 128, 256 or 512kHz. When configured as PCM interface slave, it can operate with an input clock up to 2048kHz. The module is compatible with a variety of clock formats, including Long Frame Sync, Short Frame Sync and GCI timing environments.

It supports 13-bit or 16-bit linear, 8-bit μ -law or A-law companied sample formats at 8k samples/s and can receive and transmit on any selection of three of the first four slots following PCM SYNC.

The module interfaces directly to PCM audio devices including the following:

- Qualcomm MSM 3000 series and MSM 5000 series CDMA baseband devices
- □OKI MS M7705 four channels A-law and μ-law CODEC
- Motorola MC145481 8-bit A-law and μ-law CODEC
- ☐Motorola MC145483 13-bit linear CODEC
- STW 5093 and 5094 14-bit linear CODECs
- ■ The module is also compatible with the Motorola SSI[™] interface.

3.9.1.PCM Interface Master/Slave

When PCM is configured as a master, the module generates PCM_CLK and PCM SYNC.



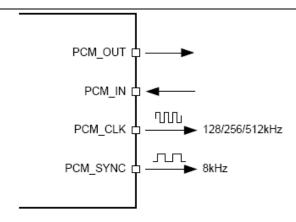


Figure 3: Configured PCM as a Master

When PCM is configured as the slave, the module accepts PCM_CLK rates up to 2048kHz.

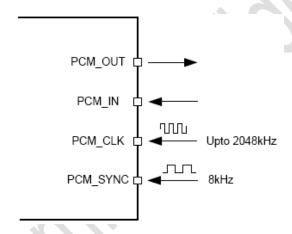


Figure 4: Configured PCM as a Slave

3.9.2.Long Frame Sync

Long Frame Sync is the name given to a clocking format that controls the transfer of PCM data words or samples. In Long Frame Sync, the rising edge of PCM_SYNC indicates the start of the PCM word. When the module is configured as PCM master, generating PCM_SYNC and PCM_CLK, then PCM_SYNC is 8-bits long. When the module is configured as PCM Slave, PCM_SYNC may be from two consecutive falling edges of PCM_CLK to half the PCM_SYNC rate, i.e., 62.5µs long.



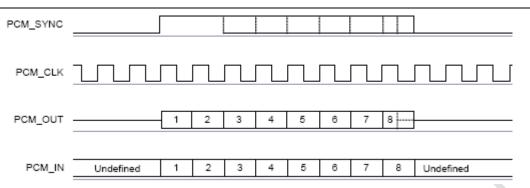


Figure 5: Long Frame Sync (Shown with 8-bit Companded Sample)

3.9.3. Short Frame Sync

In Short Frame Sync, the falling edge of PCM_SYNC indicates the start of the PCM word. PCM_SYNC is always one clock cycle long.

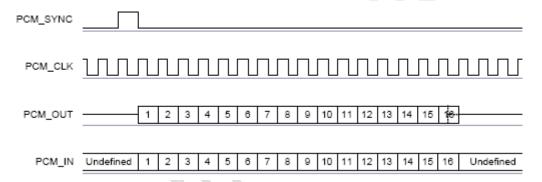


Figure 6: Short Frame Sync (Shown with 16-bit Sample)

As with Long Frame Sync, the module samples PCM_IN on the falling edge of PCM_CLK and transmits PCM_OUT on the rising edge. PCM_OUT may be configured to be high impedance on the falling edge of PCM_CLK in the LSB position or on the rising edge.

3.9.4. Multi-slot Operation

More than one SCO connection over the PCM interface is supported using multiple slots. Up to three SCO connections can be carried over any of the first four slots.



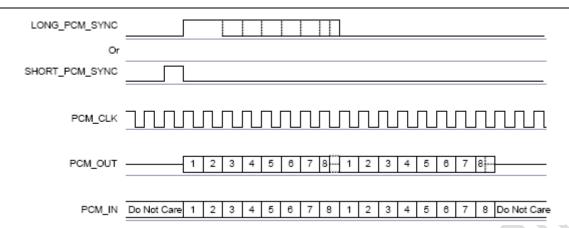


Figure 7: Multi-Slot Operation with Two Slots and 8-bit Companded Samples

3.9.5. GCI Interface

The module is compatible with the General Circuit Interface (GCI), a standard synchronous 2B+D ISDN timing interface. The two 64Kbps B channels can be accessed when this mode is configured.

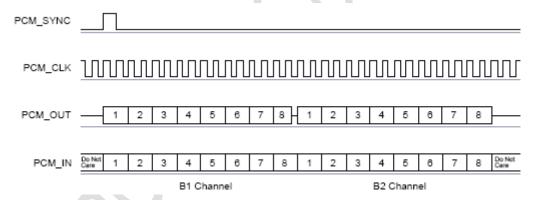


Figure 8: GCI Interface

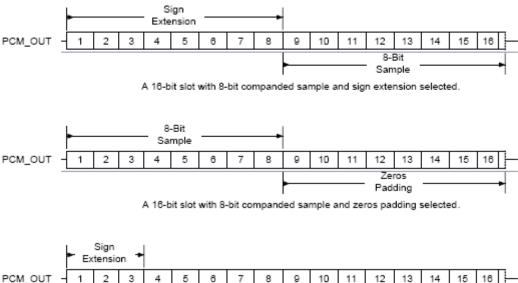
The start of a frame is indicated by the rising edge of PCM_SYNC and runs at 8kHz. With the module in slave mode, the frequency of PCM_CLK can be up to 4.096MHz.

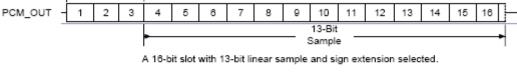
3.9.6. Slots and Sample Formats

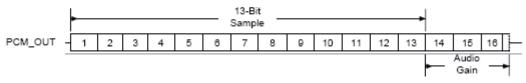
The module can receive and transmit on any selection of the first four slots following each sync pulse. Slot durations can be either 8 or 16 clock cycles. Durations of 8 clock cycles may only be used with 8-bit sample formats. Durations of 16 clocks may be used with 8-bit, 13-bit or 16-bit sample formats. The module supports 13-bit linear, 16-bit linear and 8-bit μ -law or A-law sample formats. The sample rate is 8k samples/s. The bit order may be little or big endian. When 16-bit slots are used, the



3 or 8 unused bits in each slot may be filled with sign extension, padded with zeros or a programmable 3-bit audio attenuation compatible with some Motorola CODECs.







A 16-bit slot with 13-bit linear sample and audio gain selected.

Figure 9: 16-Bit Slot Length and Sample Formats

3.9.7. Additional Features

The module has a mute facility that forces PCM_OUT to be 0. In master mode, PCM_SYNC may also be forced to 0 while keeping PCM_CLK running which some CODECS use to control power down.

3.9.8. PCM Timing Information

| Symbol | Parameter | | Min | Typical | Max | Unit | |
|---------------|------------------------|------------------------|-----|---------|-----|------|-----|
| | | 4MHz DDS | | 128 | | | |
| $f_{ m melk}$ | Frequency Selection of | PCL_CLK Selection of | | - | 256 | - | kHz |
| | | programmable. | | 512 | | | |



| | | 48MHz DDS generation. Selection of frequency is programmable. | 2.9 | | - | kHz |
|--------------------------|--|---|-----|----|----|--------------|
| | PCM_SYNC frequency | | 8 | - | | kHz |
| t _{mclkh} (a) | PCM_CLK high | 4MHz DDS generation | 980 | - | - | ns |
| , (a) | PCM_CLK low | 4MHz DDS generation | 730 | - | | ns |
| t _{mclkl} (a) | PCM_CLK jitter | 48MHz DDS generation | - | | 21 | ns pk- pk |
| t _{dmclksynch} | Delay time from PCM_CLK high to PCM_SYNC high | | - | - | 20 | ns |
| t _{dmclkpout} | Delay time from PCM_CLK high to valid PCM_OUT | | - | 10 | 20 | ns |
| t _{dmclklsyncl} | Delay time from PCM_CLK low to PCM_SYNC low (Long Frame Sync only) | | - | O | 20 | ns |
| t _{dmclkhsyncl} | Delay time from PCM_CLK high to PCM_SYNC low | | - | 1 | 20 | ns |
| t _{dmclklpoutz} | Delay time from PCM_CLK low to PCM_OUT high impedance | | - | - | 20 | ns |
| t _{dmclkhpoutz} | Delay time from PCM_CLK high to PCM_OUT high impedance | |) - | - | 20 | ns |
| t _{supinclkl} | Set-up time for PCM_IN valid to PCM_CLK low | | 30 | - | - | ns |
| t _{hpinclkl} | Hold time for PCM_CLK low to PCM_IN invalid | | 10 | - | - | ns |

Table 10: PCM Master Timing

^(a) Assumes normal system clock operation. Figures will vary during low power modes, when system clock speeds are reduced.



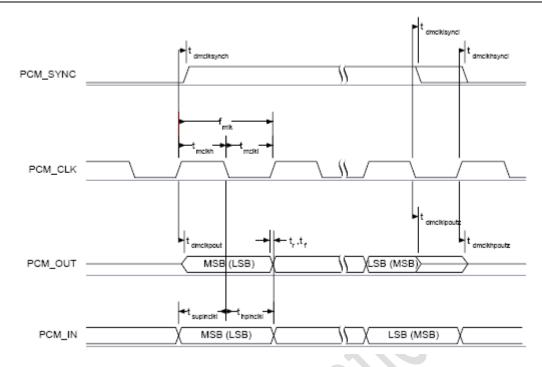


Figure 10: PCM Master Timing Long Frame Sync

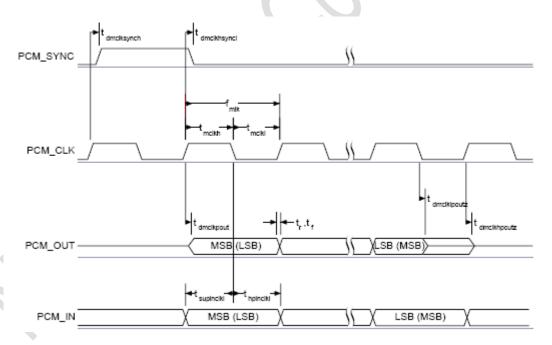


Figure 11: PCM Master Timing Short Frame Sync

| Symbol | Parameter | Min | Typical | Max | Unit |
|--------|---|-----|---------|------|------|
| fsclk | PCM clock frequency (Slave mode: input) | 64 | - | 2048 | kHz |
| fsclk | PCM clock frequency (GCI mode) | 128 | - | 4096 | kHz |
| tsclkl | PCM_CLK low time | 200 | - | - | ns |
| tsclkh | PCM_CLK high time | 200 | - | - | ns |



| thsclksynch | Hold time from PCM_CLK low to PCM_SYNC high | 30 | - | - | ns |
|--------------|--|----|---|----|----|
| tsusclksynch | Set-up time for PCM_SYNC high to PCM_CLK low | 30 | - | - | ns |
| tdpout | Delay time from PCM_SYNC or PCM_CLK whichever is later, to valid PCM_OUT data (Long Frame Sync only) | - | 1 | 20 | ns |
| tdsclkhpout | Delay time from CLK high to PCM_OUT valid data | - | - | 20 | ns |
| tdpoutz | Delay time from PCM_SYNC or PCM_CLK low, whichever is later, to PCM_OUT data line high impedance | - | - | 20 | ns |
| tsupinsclkl | Set-up time for PCM_IN valid to CLK low | 30 | - | | ns |
| thpinsclkl | Hold time for PCM_CLK low to PCM_IN invalid | 30 | | | ns |

Table 11: PCM Slave Timing

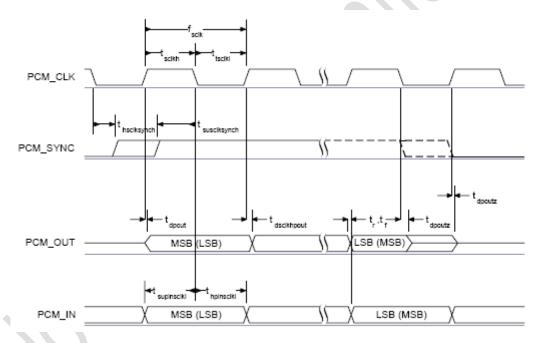


Figure 12: PCM Slave Timing Long Frame Sync



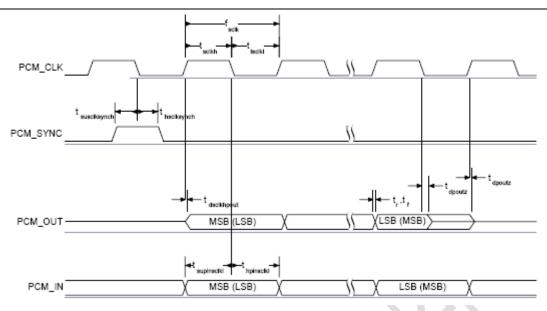


Figure 13: PCM Master Timing Short Frame Sync

3.10. USB

This is a full speed (12M bits/s) USB interface for communicating with other compatible digital devices. The module acts as a USB peripheral, responding to request from a master host controller, such as a PC.

The USB interface is capable of driving a USB cable directly. No external USB transceiver is required. The device operates as a USB peripheral, responding to requests from a master host controller such as a PC. Both the OHCI and the UHCI standards are supported. The set of USB endpoints implemented can behave as specified in the USB section of the Bluetooth specification v2.0+EDR or alternatively can appear as a set of endpoints appropriate to USB audio devices such as speakers.

The module has an internal USB pull-up resistor. This pulls the USB_DP pin weakly high when module is ready to enumerate. It signals to the USB master that it is a full speed (12Mbit/s) USB device.



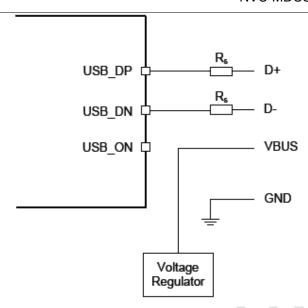


Figure 14: USB Connections

| Identifier | Value | Function |
|----------------|-------------|---------------------------------|
| R _s | 27Ω Nominal | Impedance matching to USB cable |

Table 12: USB Interface Component Values

Note:

USB_ON is only used when the firmware need an input to detect if USB is connected and the USB function shall be enabled. In such case it is shared with the module PIO terminals. If detection is not needed (firmware already runs with USB, such as USB DFU or USB CDC), USB_ON is not needed.

4. Software Stacks

NVC-MDCS42A is Bluetooth 2.1+EDR module, the embedded iNova Bluetooth Stack firmware supports the SPP, SDP, OPP, FAX, HID Profile, and supports up to seven devices simultaneously connected.

Furthermore, the Apple iAP (iPod Accessory Protocol) which is used to connect with iOS devices has also been implemented and included in iNova Bluetooth Stack firmware.

Contact with the sales agent for support for more profiles and applications with iNova Bluetooth stack firmware.



4.1. iNova Stack

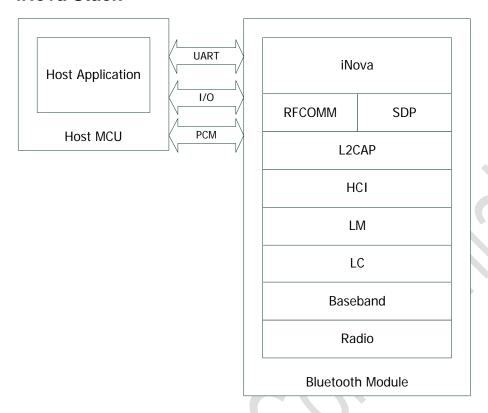


Figure 15: iNova Stack

NVC-MDCS42A is supplied with Bluetooth 2.1+EDR compliant stack firmware. With Novacomm's iNova profile stacks, the host MCU can easily integrate HFP, A2DP, AVRCP, SPP, HID profiles and iAP over Bluetooth functions.

Please refer to the Novacomm Control Interface User Guide (NCCI) for the details.

To develop accessories for iOS devices or products to connect to iOS devices, the developers must register and be approved by Apple's Made for iPod (MFi) program. Licensed developers gain access to technical documentation, hardware components, technical support and certification logos.

To get more detailed information, you can visit Apple's developer portal at: http://developer.apple.com/ipod/

5. Reference Design



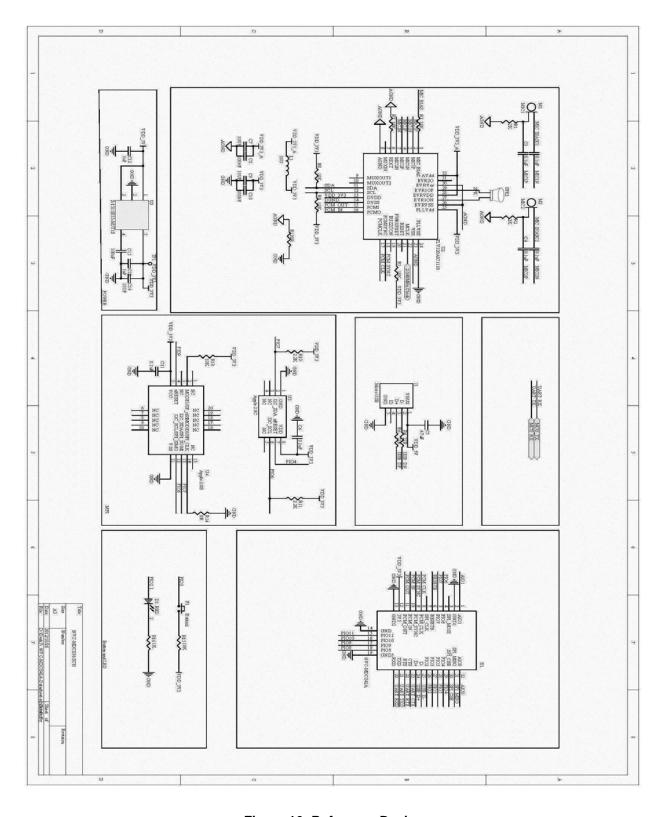


Figure 16: Reference Design



6. RF Layout Guidelines

NVC-MDCS42A has an on-board PCB antenna. So it's very important to make a good PCB placement for the module to ensure the design a good RF performance. Please follow the recommendations shown in Figure 17.

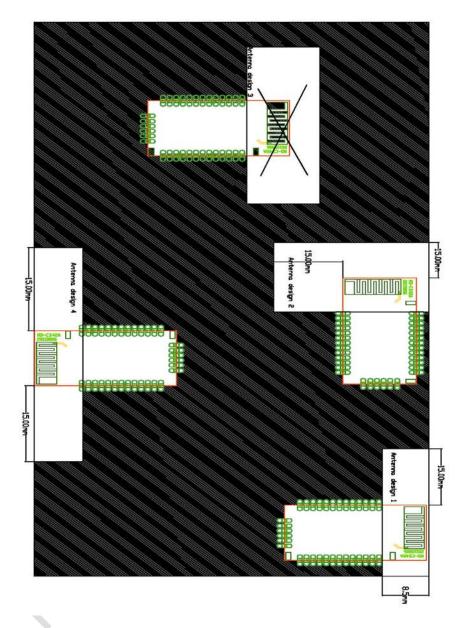


Figure 17: Placement of the Module on a Main Board

7. Reflow Profile

NVC-MDCS42A is compatible with industrial standard reflow profile for Pb-free solders. The soldering profile depends on various parameters necessitating a set up for each application. The data here is given only for guidance on solder re-flow.



There are four zones:

- Preheat Zone This zone raises the temperature at a controlled rate, typically 1-2.5°C/s.
- Equilibrium Zone This zone brings the board to a uniform temperature and also activates the flux. The duration in this zone (typically 2-3 minutes) will need to be adjusted to optimise the out gassing of the flux.
- Reflow Zone- The peak temperature should be high enough to achieve good wetting but not so high as to cause component discoloration or damage. Excessive soldering time can lead to intermetallic growth which can result in a brittle joint.
- Cooling Zone The cooling rate should be fast, to keep the solder grains small which will give a longer lasting joint. Typical rates will be 2-5° C/s.

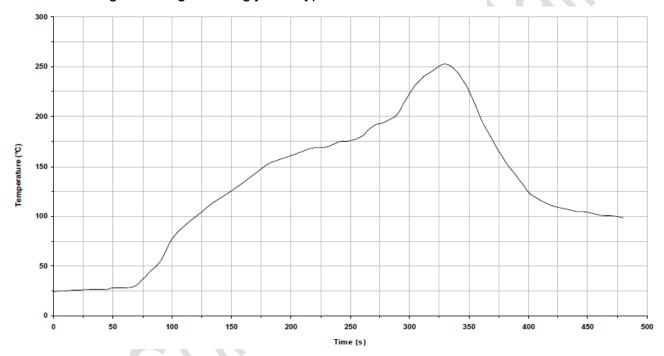


Figure 18: Typical Lead-Free Re-flow Solder Profile for NVC-MDCS42A

Key features of the profile:

- Initial Ramp = 1-2.5° C/sec to 175° C \pm 25° C equilibrium
- Equilibrium time = 60 to 180 seconds
- Ramp to Maximum temperature (250° C) = 3° C/sec max.
- Time above liquidus temperature (217° C): 45-90 seconds
- Device absolute maximum reflow temperature: 255° C



8. Physical Dimensions

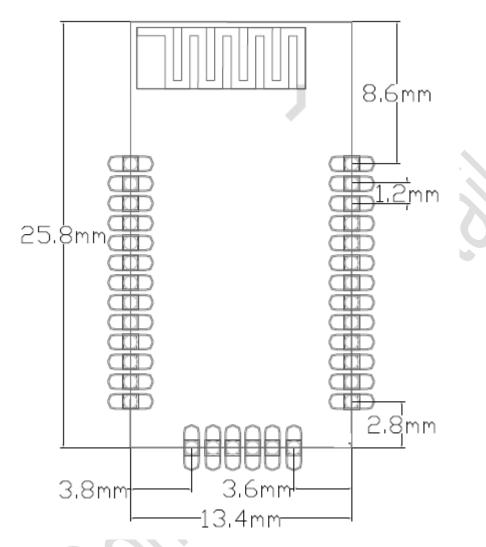


Figure 19: Physical Dimensions and Recommended Footprint (Unit: mm, Deviation:0.02mm)TOP View



9. Package

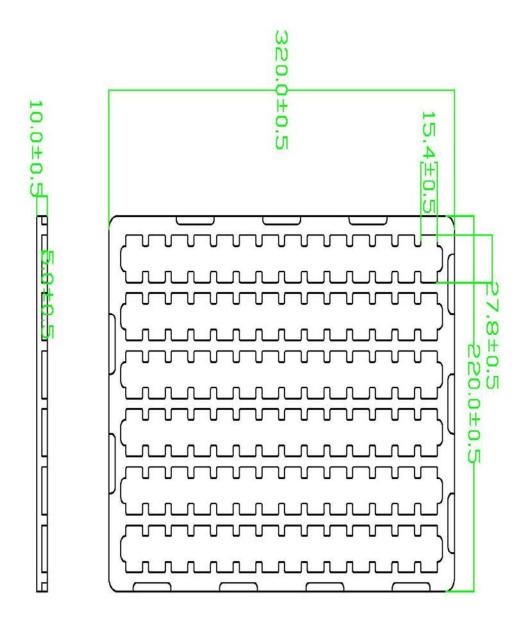


Figure 20: NVC-MDCS42A Package

Plastic tray, plus aluminum bags do vacuum packing. Items in One Package number of 84PCS



10. Contact Information

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